British Pharmacopoeia 2022

Volume IV

The British Pharmacopoeia Commission has caused this British Pharmacopoeia 2022 to be prepared under regulation 317(1) of the Human Medicines Regulations 2012 and, in accordance with regulation 317(4), the Ministers have arranged for it to be published.

The monographs of the Tenth Edition of the European Pharmacopoeia (2019), as amended by Supplements 10.1 to 10.5, published by the Council of Europe are reproduced either in this edition of the British Pharmacopoeia or in the associated edition of the British Pharmacopoeia (Veterinary).

See General Notices

Effective date: 1 January 2022

see Notices

London: The Stationery Office

www.webofpharma.com

In respect of Great Britain:

THE DEPARTMENT OF HEALTH AND SOCIAL CARE

In respect of Northern Ireland:

THE DEPARTMENT OF HEALTH (NI)

© Crown Copyright 2021

Published by The Stationery Office on behalf of the Medicines and Healthcare products Regulatory Agency (MHRA) except that:

European Pharmacopoeia monographs are reproduced with the permission of the Council of Europe and are not Crown Copyright. These are identified in the publication by a chaplet of stars.

This publication is a 'value added' product. If you wish to re-use the Crown Copyright material from this publication, applications must be made in writing, clearly stating the material requested for re-use, and the purpose for which it is required. Applications should be sent to: Mr J Pound, MHRA, 10th Floor, 10 South Colonnade, Canary Wharf, London E14 4PU.

First Published 2021

ISBN 978 011 3230 877

British Pharmacopoeia Commission Office:
Medicines and Healthcare products Regulatory Agency
10 South Colonnade,
Canary Wharf,
London E14 4PU
Telephone: +44 (0)20 3080 6561
E-mail: bpcom@mhra.gov.uk
Web site: http://www.pharmacopoeia.com

Laboratory:
British Pharmacopoeia Commission Laboratory
Queen's Road
Teddington
Middlesex TW11 0LY
Telephone: +44 (0)20 8943 8960
E-mail: bpcrs@mhra.gov.uk
Web site: http://www.pharmacopoeia.com

www.webofpharma.com

Contents

Contents of Volume I

FOREWORD

NOTICES

PREFACE

BRITISH PHARMACOPOEIA COMMISSION

EXPERT ADVISORY GROUPS, PANELS OF EXPERTS AND WORKING PARTIES

CODE OF PRACTICE

MEMBERSHIP

BP Commission, Expert Advisory Groups, Panels of Experts, Working Parties, Ad-hoc Group

STAFF

British Pharmacopoeia, BP Laboratory, Publisher

INTRODUCTION

Additions, Omissions, Technical Changes, Changes in Title

GENERAL NOTICES

MONOGRAPHS

Medicinal and Pharmaceutical Substances (A – I)

Contents of Volume II

NOTICES

GENERAL NOTICES

MONOGRAPHS

Medicinal and Pharmaceutical Substances (J – Z)

Contents of Volume III

NOTICES

GENERAL NOTICES

MONOGRAPHS

Formulated Preparations: General Monographs

Formulated Preparations: Specific Monographs

www.webofpharma.com

Contents of Volume IV

NOTICES

GENERAL NOTICES

MONOGRAPHS

Herbal Drugs, Herbal Drug Preparations and Herbal Medicinal Products

Materials for use in the Manufacture of Homoeopathic Preparations

Blood-related Products

Immunological Products

Radiopharmaceutical Preparations

Surgical Materials

Contents of Volume V

NOTICES

GENERAL NOTICES

INFRARED REFERENCE SPECTRA

APPENDICES

SUPPLEMENTARY CHAPTERS

INDEX

www.webofpharma.com

Notices

Monographs of the European Pharmacopoeia are distinguished by a chaplet of stars against the title. The term European Pharmacopoeia, used without qualification, means the Tenth Edition of the European Pharmacopoeia comprising, unless otherwise stated, the main volume, published in 2019, as amended by any subsequent supplements and revisions.

Patents In this Pharmacopoeia certain drugs and preparations have been included notwithstanding the existence of actual or potential patent rights. In so far as such substances are protected by Letters Patent their inclusion in this Pharmacopoeia neither conveys, nor implies, licence to manufacture.

Effective dates New and revised monographs of national origin enter into force on 1 January 2022. The monographs are brought into effect under regulation 320(2) of the Human Medicines Regulations 2012.

Monographs of the European Pharmacopoeia have previously been published by the European Directorate for the Quality of Medicines & HealthCare, in accordance with the Convention on the Elaboration of a European Pharmacopoeia, and have been brought into effect under the Human Medicines Regulations 2012, as amended, and the Veterinary Medicines Regulations 2013, as amended.

www.webofpharma.com

www.webofpharma.com

General Notices

www.webofpharma.com

CONTENTS OF THE GENERAL NOTICES

Part I
Italic introduction
European Pharmacopoeia

Part II
Italic introduction
Official Standards
Definition of Terms
Expression of Standards
Temperature
Weights and Measures
Atomic Weights
Constant Weight
Expression of Concentrations
Water Bath
Reagents
Indicators
Caution Statements
Titles
Chemical Formulae
Definition
Production
Manufacture of Formulated Preparations
Freshly and Recently Prepared
Methods of Sterilisation
Water
Excipients
Colouring Agents
Antimicrobial Preservatives
Characteristics
Solubility
Identification
Reference Spectra
Assays and Tests
Biological Assays and Tests
Reference Substances and Reference Preparations
Chemical Reference Substances
Biological Reference Preparations
Storage
Labelling
Action and Use
Crude Drugs; Traditional Herbal and Complementary Medicines
Monograph Title
Definition
Characteristics
Control Methods
Homoeopathic Medicines
Unlicensed Medicines

Part III
Italic introduction
General Notices of the European Pharmacopoeia
1.1 General Statements
Quality Systems
Alternative Methods
Demonstration of Compliance with the Pharmacopoeia
Grade of Materials
General Monographs
Validation of Pharmacopoeial Methods
Implementation of Pharmacopoeial Methods
Conventional Terms
Interchangeable Methods
References to Regulatory Documents
1.2 Other Provisions Applying to General Chapters and Monographs
Quantities
Apparatus and Procedures
Water-bath
Drying and Ignition to Constant Mass
Reagents
Solvents
Expression of Content
Temperature
1.3 General Chapters
Containers
1.4 Monographs
Titles
Relative Atomic and Molecular Masses
Chemical Abstracts Service (CAS) Registry Number
Definition
Limits of Content
Herbal Drugs
Production
Choice of Vaccine Strain, Choice of Vaccine Composition
Potential Adulteration
Characters
Solubility
Identification
Scope
First and Second Identifications
Powdered Herbal Drugs
Tests and Assays
Scope
Calculation
Limits
Indication of Permitted Limit of Impurities
Herbal Drugs
Equivalents
Culture Media
Storage
Labelling
Warnings
Impurities
Functionality-related Characteristics of Excipients
Reference Standards
1.5 Abbreviations and Symbols
Abbreviations used in the Monographs on Immunoglobulins, Immunosera and Vaccines
Collections of Micro-organisms
1.6 Units of the International System (SI) used in the Pharmacopoeia and Equivalence with other Units
International System of Units (SI)
Notes

www.webofpharma.com

Part I

The British Pharmacopoeia comprises the entire text within this publication. The word 'official' is used in the Pharmacopoeia to signify 'of the Pharmacopoeia'. It applies to any title, substance, preparation, method or statement included in the general notices, monographs and appendices of the Pharmacopoeia. The abbreviation for British Pharmacopoeia is BP.

European Pharmacopoeia

Monographs of the European Pharmacopoeia are reproduced in this edition of the British Pharmacopoeia by incorporation of the text published under the direction of the Council of Europe (Partial Agreement) in accordance with the Convention on the Elaboration of a European Pharmacopoeia (Treaty Series No. 32 (1974) CMND 5763) as amended by the Protocol to the Convention (Treaty Series No. MISC16 (1990) CMND 1133). They are included for the convenience of users of the British Pharmacopoeia. In cases of doubt or dispute reference should be made to the Council of Europe text.

Monographs of the European Pharmacopoeia are distinguished by a chaplet of stars against the title and by reference to the European Pharmacopoeia monograph number included immediately below the title in italics. The beginning and end of text from the European Pharmacopoeia are denoted by means of horizontal lines with the symbol '*Ph Eur*' ranged left and right, respectively.

The general provisions of the European Pharmacopoeia relating to different types of dosage form are included in the appropriate general monograph in that section of the British Pharmacopoeia entitled Monographs: Formulated Preparations. These general provisions apply to all dosage forms of the type defined, whether or not an individual monograph is included in the British Pharmacopoeia. In addition, the provisions of the European Pharmacopoeia General Monograph for Pharmaceutical Preparations apply to all dosage forms, whether or not an individual monograph is included in the British Pharmacopoeia.

Texts of the European Pharmacopoeia are governed by the General Notices of the European Pharmacopoeia. These are reproduced as Part III of these notices.

www.webofpharma.com

Part II

The following general notices apply to the statements made in the monographs of the British Pharmacopoeia other than those reproduced from the European Pharmacopoeia and to the statements made in the Appendices of the British Pharmacopoeia other than when a method, test or other matter described in an appendix is invoked in a monograph reproduced from the European Pharmacopoeia.

Official Standards The requirements stated in the monographs of the Pharmacopoeia apply to articles that are intended for medicinal use but not necessarily to articles that may be sold under the same name for other purposes. An article intended for medicinal use that is described by means of an official title must comply with the requirements of the relevant monograph. A formulated preparation must comply throughout its assigned shelf-life (period of validity). The subject of any other monograph must comply throughout its period of use.

A monograph is to be construed in accordance with any general monograph or notice or any appendix, note or other explanatory material that is contained in this edition and that is applicable to that monograph. All statements contained in the monographs, except where a specific general notice indicates otherwise and with the exceptions given below, constitute standards for the official articles. An article is not of pharmacopoeial quality unless it complies with all of the requirements stated. This does not imply that a manufacturer is obliged to perform all the tests in a monograph in order to assess compliance with the Pharmacopoeia before release of a product. The manufacturer may assure himself that a product is of pharmacopoeial quality by other means, for example, from data derived from validation studies of the manufacturing process, from in-process controls or from a combination of the two. Parametric release in appropriate circumstances is thus not precluded by the need to comply with the Pharmacopoeia. The general notice on Assays and Tests indicates that analytical methods other than those described in the Pharmacopoeia may be employed for routine purposes.

Requirements in monographs have been framed to provide appropriate limitation of potential impurities rather than to provide against all possible impurities. Material found to contain an impurity not detectable by means of the prescribed tests is not of pharmacopoeial quality if the nature or amount of the impurity found is incompatible with good pharmaceutical practice.

The status of any statement given under the headings Definition, Production, Characteristics, Storage, Labelling or Action and use is defined within the general notice relating to the relevant heading. In addition to any exceptions indicated by one of the general notices referred to above, the following parts of a monograph do not constitute standards: (a) a graphic or molecular formula given at the beginning of a monograph; (b) a molecular weight; (c) a Chemical Abstracts Service Registry Number; (d) any information given at the end of a monograph concerning impurities known to be limited by that monograph; (e) information in any annex to a

www.webofpharma.com

monograph. Any statement containing the word 'should' constitutes non-mandatory advice or recommendation.

The expression 'unless otherwise justified and authorised' means that the requirement in question has to be met, unless a competent authority authorises a modification or exemption where justified in a particular case. The term 'competent authority' means the national, supranational or international body or organisation vested with the authority for making decisions concerning the issue in question. It may, for example, be a licensing authority or an official control laboratory. For a formulated preparation that is the subject of monograph in the British Pharmacopoeia any justified and authorised modification to, or exemption from, the requirements of the relevant general monograph of the European Pharmacopoeia is stated in the individual monograph. For example, the general monograph for Tablets requires that Uncoated Tablets, except for chewable tablets, disintegrate within 15 minutes; for Calcium Lactate Tablets a time of 30 minutes is permitted.

Many of the general monographs for formulated preparations include statements and requirements additional to those of the European Pharmacopoeia that are applicable to the individual monographs of the British Pharmacopoeia. Such statements and requirements apply to all monographs for that dosage form included in the Pharmacopoeia unless otherwise indicated in the individual monograph.

Where a monograph on a biological substance or preparation refers to a strain, a test, a method, a substance, etc., using the qualifications 'suitable' or 'appropriate' without further definition in the text, the choice of such strain, test, method, substance, etc., is made in accordance with any international agreements or national regulations affecting the subject concerned.

Definition of Terms

Where the term 'about' is included in a monograph or test it should be taken to mean approximately (fairly correct or accurate; near to the actual value).

Where the term 'corresponds' is included in a monograph or test it should be taken to mean similar or equivalent in character or quantity.

Where the term 'similar' is included in a monograph or test it should be taken to mean alike though not necessarily identical.

Further qualifiers (such as numerical acceptance criteria) for the above terms are not included in the BP. The acceptance criteria for any individual case is set based on the range of results obtained from known reference samples, the level of precision of the equipment or apparatus used and the level of accuracy required for the particular application. The user should determine the variability seen in his/her own laboratory and set in-house acceptance criteria that he/she judges to be appropriate based on the local operating conditions.

Expression of Standards

Where the standard for the content of a substance described in a monograph is expressed in terms of the chemical formula for that substance an upper limit exceeding 100% may be stated. Such an upper limit applies to the result of the assay calculated in terms of the equivalent content of the specified chemical formula. For example, the statement 'contains not less than 99.0% and not more than 101.0% of $C_{20}H_{24}N_2O_2,HCl$' implies that the result of the assay is not less than 99.0% and not more than 101.0%, calculated in terms of the equivalent content of $C_{20}H_{24}N_2O_2,HCl$.

www.webofpharma.com

Where the result of an assay or test is required to be calculated with reference to the dried, anhydrous or ignited substance, the substance free from a specified solvent or to the peptide content, the determination of loss on drying, water content, loss on ignition, content of the specified solvent or peptide content is carried out by the method prescribed in the relevant test in the monograph.

Temperature The Celsius thermometric scale is used in expressing temperatures.

Weights and Measures The metric system of weights and measures is employed; SI Units have generally been adopted. Metric measures are required to have been graduated at 20° and all measurements involved in the analytical operations of the Pharmacopoeia are intended, unless otherwise stated, to be made at that temperature. Graduated glass apparatus used in analytical operations should comply with Class A requirements of the appropriate International Standard issued by the International Organization for Standardization. The abbreviation for litre is 'L' throughout the Pharmacopoeia.

Atomic Weights The atomic weights adopted are the values given in the Table of Relative Atomic Weights 2001 published by the International Union of Pure and Applied Chemistry (Appendix XXV).

Constant Weight The term 'constant weight', used in relation to the process of drying or the process of ignition, means that two consecutive weighings do not differ by more than 0.5 mg, the second weighing being made after an additional period of drying or ignition under the specified conditions appropriate to the nature and quantity of the residue (1 hour is usually suitable).

Expression of Concentrations The term 'per cent' or more usually the symbol '%' is used with one of four different meanings in the expression of concentrations according to circumstances. In order that the meaning to be attached to the expression in each instance is clear, the following notation is used:

Per cent w/w (% w/w) (percentage weight in weight) expresses the number of grams of solute in 100 g of product.

Per cent w/v (% w/v) (percentage weight in volume) expresses the number of grams of solute in 100 mL of product.

Per cent v/v (% v/v) (percentage volume in volume) expresses the number of millilitres of solute in 100 mL of product.

Per cent v/w (% v/w) (percentage volume in weight) expresses the number of millilitres of solute in 100 g of product.

Usually the strength of solutions of solids in liquids is expressed as percentage weight in volume, of liquids in liquids as percentage volume in volume and of gases in liquids as percentage weight in weight.

When the concentration of a solution is expressed as parts per million (ppm), it means weight in weight, unless otherwise specified.

When the concentration of a solution is expressed as parts of dissolved substance in parts of the solution, it means parts by weight (g) of a solid in parts by volume (mL) of the final solution; or parts by volume (mL) of a liquid in parts by volume (mL) of the final solution; or parts by weight (g) of a gas in parts by weight (g) of the final solution.

When the concentration of a solution is expressed in molarity designated by the symbol M preceded by a number, it denotes the number of moles of

www.webofpharma.com

the stated solute contained in sufficient Purified Water (unless otherwise stated) to produce 1 litre of solution.

Water Bath The term 'water bath' means a bath of boiling water, unless water at some other temperature is indicated in the text. An alternative form of heating may be employed providing that the required temperature is approximately maintained but not exceeded.

Reagents The reagents required for the assays and tests of the Pharmacopoeia are defined in appendices. The descriptions set out in the appendices do not imply that the materials are suitable for use in medicine.

Indicators Indicators, the colours of which change over approximately the same range of pH, may be substituted for one another but in the event of doubt or dispute as to the equivalence of indicators for a particular purpose, the indicator specified in the text is alone authoritative.

The quantity of an indicator solution appropriate for use in acid-base titrations described in assays or tests is 0.1 mL unless otherwise stated in the text.

Any solvent required in an assay or test in which an indicator is specified is previously neutralised to the indicator, unless a blank test is prescribed.

Caution Statements A number of materials described in the monographs and some of the reagents specified for use in the assays and tests of the Pharmacopoeia may be injurious to health unless adequate precautions are taken. The principles of good laboratory practice and the provisions of any appropriate regulations such as those issued in the United Kingdom in accordance with the Health and Safety at Work *etc.* Act 1974 should be observed at all times in carrying out the assays and tests of the Pharmacopoeia.

Attention is drawn to particular hazards in certain monographs by means of an italicised statement; the absence of such a statement should not however be taken to mean that no hazard exists.

Titles Subsidiary titles, where included, have the same significance as the main titles. An abbreviated title constructed in accordance with the directions given in Appendix XXI A has the same significance as the main title.

Titles that are derived by the suitable inversion of words of a main or subsidiary title, with the addition of a preposition if appropriate, are also official titles. Thus, the following are all official titles: Aspirin Tablets, Tablets of Aspirin; Atropine Injection, Injection of Atropine.

A title of a formulated preparation that includes the full nonproprietary name of the active ingredient or ingredients, where this is not included in the title of the monograph, is also an official title. For example, the title Promethazine Hydrochloride Oral Solution has the same significance as Promethazine Oral Solution and the title Brompheniramine Maleate Tablets has the same significance as Brompheniramine Tablets.

Where the English title at the head of a monograph in the European Pharmacopoeia is different from that at the head of the text incorporated into the British Pharmacopoeia, an Approved Synonym has been created on the recommendation of the British Pharmacopoeia Commission. Approved Synonyms have the same significance as the main title and are thus official titles. A cumulative list of such Approved Synonyms is provided in Appendix XXI B.

www.webofpharma.com

Where the names of pharmacopoeial substances, preparations and other materials occur in the text they are printed with capital initial letters and this indicates that materials of Pharmacopoeial quality must be used. Words in the text that name a reagent or other material, a physical characteristic or a process that is described or defined in an appendix are printed in italic type, for example, *methanol*, *absorbance*, *gas chromatography*, and these imply compliance with the requirements specified in the appropriate appendix.

Chemical Formulae When the chemical composition of an official substance is known or generally accepted, the graphic and molecular formulae, the molecular weight and the Chemical Abstracts Service Registry Number are normally given at the beginning of the monograph for information. This information refers to the chemically pure substance and is not to be regarded as an indication of the purity of the official material. Elsewhere, in statements of standards of purity and strength and in descriptions of processes of assay, it is evident from the context that the formulae denote the chemically pure substances.

Where the absolute stereochemical configuration is specified, the International Union of Pure and Applied Chemistry (IUPAC) *R/S* and *E/Z* systems of designation have been used. If the substance is an enantiomer of unknown absolute stereochemistry the sign of the optical rotation, as determined in the solvent and under the conditions specified in the monograph, has been attached to the systematic name. An indication of sign of rotation has also been given where this is incorporated in a trivial name that appears on an IUPAC preferred list.

All amino acids, except glycine, have the L-configuration unless otherwise indicated. The three-letter and one-letter symbols used for amino acids in peptide and protein sequences are those recommended by the Joint Commission on Biochemical Nomenclature of the International Union of Pure and Applied Chemistry and the International Union of Biochemistry and Molecular Biology.

In the graphic formulae the following abbreviations are used:

Me	$-CH_3$	Bu^s	$-CH(CH_3)CH_2CH_3$
Et	$-CH_2CH_3$	Bu^n	$-CH_2CH_2CH_2CH_3$
Pr^i	$-CH(CH_3)_2$	Bu^t	$-C(CH_3)_3$
Pr^n	$-CH_2CH_2CH_3$	Ph	$-C_6H_5$
Bu^i	$-CH_2CH(CH_3)_2$	Ac	$-COCH_3$

Definition Statements given under the heading Definition constitute an official definition of the substance, preparation or other article that is the subject of the monograph. They constitute instructions or requirements and are mandatory in nature.

Certain medicinal or pharmaceutical substances and other articles are defined by reference to a particular method of manufacture. A statement that a substance or article *is* prepared or obtained by a certain method constitutes part of the official definition and implies that other methods are not permitted. A statement that a substance *may be* prepared or obtained by a certain method, however, indicates that this is one possible method and does not imply that other methods are proscribed.

www.webofpharma.com

Additional statements concerning the definition of formulated preparations are given in the general notice on Manufacture of Formulated Preparations.

Production Statements given under the heading Production draw attention to particular aspects of the manufacturing process but are not necessarily comprehensive. They constitute mandatory instructions to manufacturers. They may relate, for example, to source materials, to the manufacturing process itself and its validation and control, to in-process testing or to testing that is to be carried out by the manufacturer on the final product (bulk material or dosage form) either on selected batches or on each batch prior to release. These statements cannot necessarily be verified on a sample of the final product by an independent analyst. The competent authority may establish that the instructions have been followed, for example, by examination of data received from the manufacturer, by inspection or by testing appropriate samples.

The absence of a section on Production does not imply that attention to features such as those referred to above is not required. A substance, preparation or article described in a monograph of the Pharmacopoeia is to be manufactured in accordance with the principles of good manufacturing practice and in accordance with relevant international agreements and supranational and national regulations governing medicinal products.

Where in the section under the heading Production a monograph on a vaccine defines the characteristics of the vaccine strain to be used, any test methods given for confirming these characteristics are provided as examples of suitable methods. The use of these methods is not mandatory.

Additional statements concerning the production of formulated preparations are given in the general notice on Manufacture of Formulated Preparations.

Manufacture of Formulated Preparations Attention is drawn to the need to observe adequate hygienic precautions in the preparation and dispensing of pharmaceutical formulations. The principles of good pharmaceutical manufacturing practice should be observed.

The Definition in certain monographs for pharmaceutical preparations is given in terms of the principal ingredients only. Any ingredient, other than those included in the Definition, must comply with the general notice on Excipients and the product must conform with the Pharmacopoeial requirements.

The Definition in other monographs for pharmaceutical preparations is presented as a full formula. No deviation from the stated formula is permitted except those allowed by the general notices on Colouring Agents and Antimicrobial Preservatives. Where additionally directions are given under the heading Extemporaneous Preparation these are intended for the extemporaneous preparation of relatively small quantities for short-term supply and use. When so prepared, no deviation from the stated directions is permitted. If, however, such a pharmaceutical preparation is manufactured on a larger scale with the intention that it may be stored, deviations from the stated directions are permitted provided that the final product meets the following criteria:

(1) compliance with all of the requirements stated in the monograph;

www.webofpharma.com

(2) retention of the essential characteristics of the preparation made strictly in accordance with the directions of the Pharmacopoeia.

Monographs for yet other pharmaceutical preparations include both a Definition in terms of the principal ingredients and, under the side-heading Extemporaneous Preparation, a full formula together with, in some cases, directions for their preparation. Such full formulae and directions are intended for the extemporaneous preparation of relatively small quantities for short-term supply and use. When so prepared, no deviation from the stated formula and directions is permitted. If, however, such a pharmaceutical preparation is manufactured on a larger scale with the intention that it may be stored, deviations from the formula and directions stated under the heading Extemporaneous Preparation are permitted provided that any ingredient, other than those included in the Definition, complies with the general notice on Excipients and that the final product meets the following criteria:

(1) accordance with the Definition stated in the monograph;

(2) compliance with all of the requirements stated in the monograph;

(3) retention of the essential characteristics of the preparation made strictly in accordance with the formula and directions of the Pharmacopoeia.

In the manufacture of any official preparation on a large scale with the intention that it should be stored, in addition to following any instruction under the heading Production, it is necessary to ascertain that the product is satisfactory with respect to its physical and chemical stability and its state of preservation over the claimed shelf-life. This applies irrespective of whether the formula of the Pharmacopoeia and any instructions given under the heading Extemporaneous Preparation are followed precisely or modified. Provided that the preparation has been shown to be stable in other respects, deterioration due to microbial contamination may be inhibited by the incorporation of a suitable antimicrobial preservative. In such circumstances the label states appropriate storage conditions, the date after which the product should not be used and the identity and concentration of the antimicrobial preservative.

Freshly and Recently Prepared The direction, given under the heading Extemporaneous Preparation, that a preparation must be freshly prepared indicates that it must be made not more than 24 hours before it is issued for use. The direction that a preparation should be recently prepared indicates that deterioration is likely if the preparation is stored for longer than about 4 weeks at 15° to 25°.

Methods of Sterilisation The methods of sterilisation used in preparing the sterile materials described in the Pharmacopoeia are given in Appendix XVIII. For aqueous preparations, steam sterilisation (heating in an autoclave) is the method of choice wherever it is known to be suitable. Any method of sterilisation must be validated with respect to both the assurance of sterility and the integrity of the product and to ensure that the final product complies with the requirements of the monograph.

Water The term water used without qualification in formulae for formulated preparations means either potable water freshly drawn direct from the public supply and suitable for drinking or freshly boiled and cooled Purified Water. The latter should be used if the public supply is from a local storage tank or if the potable water is unsuitable for a particular preparation.

www.webofpharma.com

Excipients Where an excipient for which there is a pharmacopoeial monograph is used in preparing an official preparation it shall comply with that monograph. Any substance added in preparing an official preparation shall be innocuous, shall have no adverse influence on the therapeutic efficacy of the active ingredients and shall not interfere with the assays and tests of the Pharmacopoeia. Particular care should be taken to ensure that such substances are free from harmful organisms.

Colouring Agents If in a monograph for a formulated preparation defined by means of a full formula a specific colouring agent or agents is prescribed, suitable alternatives approved in the country concerned may be substituted.

Antimicrobial Preservatives When the term 'suitable antimicrobial preservative' is used it is implied that the preparation concerned will be effectively preserved according to the appropriate criteria applied and interpreted as described in the test for *efficacy of antimicrobial preservation* (Appendix XVI C). In certain monographs for formulated preparations defined by means of a full formula, a specific antimicrobial agent or agents may be prescribed; suitable alternatives may be substituted provided that their identity and concentration are stated on the label.

Characteristics Statements given under the heading Characteristics are not to be interpreted in a strict sense and are not to be regarded as official requirements. Statements on taste are provided only in cases where this property is a guide to the acceptability of the material (for example, a material used primarily for flavouring). The status of statements on solubility is given in the general notice on Solubility.

Solubility Statements on solubility given under the heading Characteristics are intended as information on the approximate solubility at a temperature between 15° and 25°, unless otherwise stated, and are not to be considered as official requirements.

Statements given under headings such as Solubility in ethanol express exact requirements and constitute part of the standards for the substances under which they occur.

The following table indicates the meanings of the terms used in statements of approximate solubilities.

Descriptive term	Approximate volume of solvent in millilitres per gram of solute
very soluble	less than 1
freely soluble	from 1 to 10
soluble	from 10 to 30
sparingly soluble	from 30 to 100
slightly soluble	from 100 to 1000
very slightly soluble	from 1000 to 10 000
practically insoluble	more than 10 000

The term 'partly soluble' is used to describe a mixture of which only some of the components dissolve.

www.webofpharma.com

Identification The tests described or referred to under the heading Identification are not necessarily sufficient to establish absolute proof of identity. They provide a means of verifying that the identity of the material being examined is in accordance with the label on the container.

Unless otherwise prescribed, identification tests are carried out at a temperature between 15° and 25°.

Reference spectra Where a monograph refers to an infrared reference spectrum, this spectrum is provided in a separate section of the Pharmacopoeia. A sample spectrum is considered to be concordant with a reference spectrum if the transmission minima (absorption maxima) of the principal bands in the sample correspond in position, relative intensities and shape to those of the reference. Instrumentation software may be used to calculate concordance with a previously recorded reference spectrum.

When tests for infrared absorption are applied to material extracted from formulated preparations, strict concordance with the specified reference spectrum may not always be possible, but nevertheless a close resemblance between the spectrum of the extracted material and the specified reference spectrum should be achieved.

Assays and Tests The assays and tests described are the official methods upon which the standards of the Pharmacopoeia depend. The analyst is not precluded from employing alternative methods, including methods of micro-analysis, in any assay or test if it is known that the method used will give a result of equivalent accuracy. Local reference materials may be used for routine analysis, provided that these are calibrated against the official reference materials. In the event of doubt or dispute, the methods of analysis, the reference materials and the reference spectra of the Pharmacopoeia are alone authoritative.

Where the solvent used for a solution is not named, the solvent is Purified Water.

Unless otherwise prescribed, the assays and tests are carried out at a temperature between 15° and 25°.

A temperature in a test for Loss on drying, where no temperature range is given, implies a range of ±2° about the stated value.

Visual comparative tests, unless otherwise prescribed, are carried out using identical tubes of colourless, transparent, neutral glass with a flat base. The volumes of liquid prescribed are for use with tubes 16 mm in internal diameter; tubes with a larger internal diameter may be used but the volume of liquid examined must be increased so that the depth of liquid in the tubes is not less than that obtained when the prescribed volume of liquid and tubes 16 mm in internal diameter are used. Equal volumes of the liquids to be compared are examined down the vertical axis of the tubes against a white background or, if necessary, against a black background. The examination is carried out in diffuse light.

Where a direction is given that an analytical operation is to be carried out 'in subdued light', precautions should be taken to avoid exposure to direct sunlight or other strong light. Where a direction is given that an analytical operation is to be carried out 'protected from light', precautions should be taken to exclude actinic light by the use of low-actinic glassware, working in a dark room or similar procedures.

For preparations other than those of fixed strength, the quantity to be taken for an assay or test is usually expressed in terms of the active ingredient. This means that the quantity of the active ingredient expected to

www.webofpharma.com

be present and the quantity of the preparation to be taken are calculated from the strength stated on the label.

In assays the approximate quantity to be taken for examination is indicated but the quantity actually used must not deviate by more than 10% from that stated. The quantity taken is accurately weighed or measured and the result of the assay is calculated from this exact quantity. Reagents are measured and the procedures are carried out with an accuracy commensurate with the degree of precision implied by the standard stated for the assay.

In tests the stated quantity to be taken for examination must be used unless any divergence can be taken into account in conducting the test and calculating the result. The quantity taken is accurately weighed or measured with the degree of precision implied by the standard or, where the standard is not stated numerically (for example, in tests for Clarity and colour of solution), with the degree of precision implied by the number of significant figures stated. Reagents are measured and the procedures are carried out with an accuracy commensurate with this degree of precision.

The limits stated in monographs are based on data obtained in normal analytical practice; they take account of normal analytical errors, of acceptable variations in manufacture and of deterioration to an extent considered acceptable. No further tolerances are to be applied to the limits prescribed to determine whether the article being examined complies with the requirements of the monograph.

In determining compliance with a numerical limit, the calculated result of a test or assay is first rounded to the number of significant figures stated, unless otherwise prescribed. The last figure is increased by 1 when the part rejected is equal to or exceeds one half-unit, whereas it is not modified when the part rejected is less than a half-unit.

In certain tests, the concentration of impurity is given in parentheses either as a percentage or in parts per million by weight (ppm). In chromatographic tests such concentrations are stated as a percentage irrespective of the limit. In other tests they are usually stated in ppm unless the limit exceeds 500 ppm. In those chromatographic tests in which a secondary spot or peak in a chromatogram obtained with a solution of the substance being examined is described as corresponding to a named impurity and is compared with a spot or peak in a chromatogram obtained with a reference solution of the same impurity, the percentage given in parentheses indicates the limit for that impurity. In those chromatographic tests in which a spot or peak in a chromatogram obtained with a solution of the substance being examined is described in terms other than as corresponding to a named impurity (commonly, for example, as any (other) *secondary spot* or *peak*) but is compared with a spot or peak in a chromatogram obtained with a reference solution of a named impurity, the percentage given in parentheses indicates an impurity limit expressed in terms of a nominal concentration of the named impurity. In chromatographic tests in which a comparison is made between spots or peaks in chromatograms obtained with solutions of different concentrations of the substance being examined, the percentage given in parentheses indicates an impurity limit expressed in terms of a nominal concentration of the medicinal substance itself. In some monographs, in particular those for certain formulated preparations, the impurity limit is expressed in terms of a nominal concentration of the active moiety rather than of the medicinal

www.webofpharma.com

substance itself. Where necessary for clarification the terms in which the limit is expressed are stated within the monograph.

In all cases where an impurity limit is given in parentheses, the figures given are approximations for information only; conformity with the requirements is determined on the basis of compliance or otherwise with the stated test.

The use of a proprietary designation to identify a material used in an assay or test does not imply that another equally suitable material may not be used.

Biological Assays and Tests

Methods of assay described as Suggested methods are not obligatory, but when another method is used its precision must be not less than that required for the Suggested method.

For those antibiotics for which the monograph specifies a microbiological assay the potency requirement is expressed in the monograph in International Units (IU) per milligram. The material is not of pharmacopoeial quality if the upper fiducial limit of error is less than the stated potency. For such antibiotics the required precision of the assay is stated in the monograph in terms of the fiducial limits of error about the estimated potency.

For other substances and preparations for which the monograph specifies a biological assay, unless otherwise stated, the precision of the assay is such that the fiducial limits of error, expressed as a percentage of the estimated potency, are within a range not wider than that obtained by multiplying by a factor of 10 the square roots of the limits given in the monograph for the fiducial limits of error about the stated potency.

In all cases fiducial limits of error are based on a probability of 95% ($P = 0.95$).

Where the biological assay is being used to ascertain the purity of the material, the stated potency means the potency stated on the label in terms of International Units (IU) or other Units per gram, per milligram or per millilitre. When no such statement appears on the label, the stated potency means the fixed or minimum potency required in the monograph. This interpretation of stated potency applies in all cases except where the monograph specifically directs otherwise.

Where the biological assay is being used to determine the total activity in the container, the stated potency means the total number of International Units (IU) or other Units stated on the label or, if no such statement appears, the total activity calculated in accordance with the instructions in the monograph.

Wherever possible the primary standard used in an assay or test is the respective International Standard or Reference Preparation established by the World Health Organization for international use and the biological activity is expressed in International Units (IU).

In other cases, where Units are referred to in an assay or test, the Unit for a particular substance or preparation is, for the United Kingdom, the specific biological activity contained in such an amount of the respective primary standard as the appropriate international or national organisation indicates. The necessary information is provided with the primary standard.

Unless otherwise directed, animals used in an assay or a test are healthy animals, drawn from a uniform stock, that have not previously been treated with any material that will interfere with the assay or test. Unless otherwise stated, guinea-pigs weigh not less than 250 g or, when used in systemic

www.webofpharma.com

toxicity tests, not less than 350 g. When used in skin tests they are white or light coloured. Unless otherwise stated, mice weigh not less than 17 g and not more than 22 g.

Certain of the biological assays and tests of the Pharmacopoeia are such that in the United Kingdom they may be carried out only in accordance with the Animals (Scientific Procedures) Act 1986. Instructions included in such assays and tests in the Pharmacopoeia, with respect to the handling of animals, are therefore confined to those concerned with the accuracy and reproducibility of the assay or test.

Reference Substances and Reference Preparations

Certain monographs require the use of a reference substance, a reference preparation or a reference spectrum. These are chosen with regard to their intended use as prescribed in the monographs of the Pharmacopoeia and are not necessarily suitable in other circumstances.

Any information necessary for proper use of the reference substance or reference preparation is given on the label or in the accompanying leaflet or brochure. Where no drying conditions are stated in the leaflet or on the label, the substance is to be used as received. No certificate of analysis or other data not relevant to the prescribed use of the product are provided. The products are guaranteed to be suitable for use for a period of three months from dispatch when stored under the appropriate conditions. The stability of the contents of opened containers cannot be guaranteed. The current lot is listed in the BP Laboratory website catalogue. Additional information is provided in Supplementary Chapter III E.

Chemical Reference Substances The abbreviation BPCRS indicates a Chemical Reference Substance established by the British Pharmacopoeia Commission. The abbreviation CRS or EPCRS indicates a Chemical Reference Substance established by the European Pharmacopoeia Commission. Some Chemical Reference Substances are used for the microbiological assay of antibiotics and their activity is stated, in International Units, on the label or on the accompanying leaflet and defined in the same manner as for Biological Reference Preparations.

Biological Reference Preparations The majority of the primary biological reference preparations referred to are the appropriate International Standards and Reference Preparations established by the World Health Organisation. Because these reference materials are usually available only in limited quantities, the European Pharmacopoeia has established Biological Reference Preparations (indicated by the abbreviation BRP or EPBRP) where appropriate. Where applicable, the potency of the Biological Reference Preparations is expressed in International Units. For some Biological Reference Preparations, where an international standard or reference preparation does not exist, the potency is expressed in European Pharmacopoeia Units.

Storage

Statements under the side-heading Storage constitute non-mandatory advice. The substances and preparations described in the Pharmacopoeia are to be stored under conditions that prevent contamination and, as far as possible, deterioration. Unless otherwise stated in the monograph, the substances and preparations described in the Pharmacopoeia are kept in well-closed containers and stored at a temperature not exceeding 25°. Precautions that should be taken in relation to the effects of the atmosphere, moisture, heat and light are indicated, where appropriate, in

www.webofpharma.com

the monographs. Further precautions may be necessary when some materials are stored in tropical climates or under other severe conditions.

The expression 'protected from moisture' means that the product is to be stored in an airtight container. Care is to be taken when the container is opened in a damp atmosphere. A low moisture content may be maintained, if necessary, by the use of a desiccant in the container provided that direct contact with the product is avoided.

The expression 'protected from light' means that the product is to be stored either in a container made of a material that absorbs actinic light sufficiently to protect the contents from change induced by such light or in a container enclosed in an outer cover that provides such protection or stored in a place from which all such light is excluded.

The expression 'tamper-evident container' means a closed container fitted with a device that reveals irreversibly whether the container has been opened.

Labelling The labelling requirements of the Pharmacopoeia are not comprehensive, and the provisions of regulations issued in accordance with the requirements of the territory in which the medicinal product is to be used should be met.

Licensed medicines intended for use within the United Kingdom must comply with the requirements of the Human Medicines Regulations 2012, as amended, in respect of their labelling and packaging leaflets, together with those regulations for the labelling of hazardous materials.

Best practice guidance on the labelling and packaging of medicines for use in the United Kingdom advises that certain items of information are deemed critical for the safe use of the medicine (see "Best Practice Guidance on the Labelling and Packaging of Medicines" issued by the MHRA, 2012). Further information and guidance on the labelling of medicinal products can be found in Supplementary Chapter I G.

Such matters as the exact form of wording to be used and whether a particular item of information should appear on the primary label and additionally, or alternatively, on the package or exceptionally in a leaflet are, in general, outside the scope of the Pharmacopoeia. When the term 'label' is used in Labelling statements of the Pharmacopoeia, decisions as to where the particular statement should appear should therefore be made in accordance with relevant legislation.

The label of every official formulated preparation other than those of fixed strength also states the content of the active ingredient or ingredients expressed in the terms required by the monograph. Where the content of active ingredient is required to be expressed in terms other than the weight of the official medicinal substance used in making the formulation, this is specifically stated under the heading Labelling. Unless otherwise stated in the monograph, the content of the active ingredient is expressed in terms of the official medicinal substance used in making the formulation.

These requirements do not necessarily apply to unlicensed preparations supplied in accordance with a prescription. For requirements for unlicensed medicines see the general monograph on Unlicensed Medicines.

Action and Use The statements given under this heading in monographs are intended only as information on the principal pharmacological actions or the uses of the materials in medicine or pharmacy. It should not be assumed that the

www.webofpharma.com

substance has no other action or use. The statements are not intended to be binding on prescribers or to limit their discretion.

Crude Drugs; Traditional Herbal and Complementary Medicines

Herbal and complementary medicines are classed as medicines under the Human Medicines Regulations 2012, as amended. It is emphasised that, although requirements for the quality of the material are provided in the monograph to assist the registration scheme by the UK Licensing Authority, the British Pharmacopoeia Commission has not assessed the safety or efficacy of the material in traditional use.

Monograph Title For traditional herbal medicines, the monograph title is a combination of the binomial name together with a description of use. Monographs for the material that has not been processed (the herbal drug) and the processed material (the herbal drug preparation) are published where possible. To distinguish between the two, the word 'Processed' is included in the relevant monograph title.

Definition Under the heading Definition, the botanical name together with any synonym is given. Where appropriate, for material that has not been processed, information on the collection/harvesting and/or treatment/drying of the whole herbal drug may be given. For processed materials, the method of processing, where appropriate, will normally be given in a separate section.

Characteristics References to odour are included only where this is highly characteristic. References to taste are not included.

Control methods Where applicable, the control methods to be used in monographs are:

(a) macroscopical and microscopical descriptions and chemical/chromatographic tests for identification

(b) tests for absence of any related species

(c) microbial test to assure microbial quality

(d) tests for inorganic impurities and non-specific purity tests, including extractive tests, Sulfated ash and Heavy metals, where appropriate

(e) test for Loss on drying or Water

(f) wherever possible, a method for assaying the active constituent(s) or suitable marker constituent(s).

The macroscopical characteristics include those features that can be seen by the unaided eye or by the use of a hand lens. When two species/subspecies of the same plant are included in the Definition, individual differences between the two are indicated where possible.

The description of the microscopical characteristics of the powdered drug includes information on the dominant or the most specific characters. Where it is considered to be an aid to identification, illustrations of the powdered drug may be provided.

The following aspects are controlled by the general monograph for Herbal Drugs: they are required to be free from moulds, insects, decay, animal matter and animal excreta. Unless otherwise prescribed the amount of foreign matter is not more than 2% w/w. Microbial contamination should be minimal.

In determining the content of the active constituents or the suitable marker substances measurements are made with reference to the dried or anhydrous herbal drug. In the tests for Acid-insoluble ash, Ash, Extractive soluble in ethanol, Loss on drying, Sulfated ash, Water, Water-soluble ash and Water-soluble extractive of herbal drugs, the calculations are made with

www.webofpharma.com

reference to the herbal drug that has not been specifically dried unless otherwise prescribed in the monograph.

Homoeopathic Medicines

Homoeopathic medicines are classed as medicines under the Human Medicines Regulations 2012, as amended. It is emphasised that, although requirements for the quality of the material are provided in the relevant monograph in order to assist the simplified registration scheme by the UK Licensing Authority, the British Pharmacopoeia Commission has not assessed the safety or efficacy of the material in use.

All materials used for the production of homoeopathic medicines, including excipients, must comply with European Pharmacopoeia or British Pharmacopoeia monographs for those materials. Where such European Pharmacopoeia or British Pharmacopoeia monographs do not exist, each material used for the production of homoeopathic medicines must comply with an official national pharmacopoeia of a Member State.

British Pharmacopoeia monographs for homoeopathic medicines apply to homoeopathic stocks and mother tinctures only, but may be prefaced by a section which details the quality requirements applicable to the principle component where there is no European Pharmacopoeia or British Pharmacopoeia monograph for the material. These monographs also include either general statements on the methods of preparation or refer to specific methods of preparation given in the European Pharmacopoeia. Homoeopathic stocks and mother tinctures undergo the further process referred to as potentisation. Potentisation is a term specific to homoeopathic medicine and is a process of dilution of stocks and mother tinctures to produce the final product.

Identification tests are established for the components in homoeopathic stocks and usually relate to those applied to the materials used in the production of the homoeopathic stocks. An assay is included for the principal component(s) where possible. For mother tinctures, an identification test, usually chromatographic, is established and, where applicable, an assay for the principle component(s); where appropriate, other tests, related to the solvent, dry matter or known adulterants, are included.

Specifications have not been set for final homoeopathic products due to the high dilution used in their preparation and the subsequent difficulty in applying analytical methodology.

Statements under Crude Drugs; Traditional Herbal and Complementary Medicines also apply to homoeopathic stocks and mother tinctures, when appropriate.

Unlicensed Medicines

The General Monograph for Unlicensed Medicines applies to those formulations used in human medicine that are prepared under a Manufacturer's 'Specials' Licence or prepared extemporaneously under the supervision of a pharmacist, whether or not there is a published monograph for the specific dosage form.

An article intended for medicinal use that is described by means of an official title must comply with the requirements of the relevant monograph. A formulated preparation must comply throughout its assigned shelf-life (period of validity). The subject of any other monograph must comply throughout its period of use.

Unlicensed medicines that are prepared under a Manufacturer's 'Specials' Licence comply with the requirements of the General Monograph

www.webofpharma.com

for Pharmaceutical Preparations, the requirements of the General Monograph for Unlicensed Medicines and, where applicable, the requirements of the individual monograph for the specific dosage form.

Unlicensed medicines prepared extemporaneously under the supervision of a pharmacist comply with the requirements of the General Monograph for Pharmaceutical Preparations, the requirements of the General Monograph for Unlicensed Medicines and, where applicable, the requirements of the individual monograph for the specific dosage form. While it is expected that extemporaneous preparations will demonstrate pharmacopoeial compliance when tested, it is recognised that it might not be practicable to carry out the pharmacopoeial tests routinely on such formulations. In the event of doubt or dispute, the methods of analysis, the reference materials and the reference spectra of the Pharmacopoeia are alone authoritative.

www.webofpharma.com

Part III

Monographs and other texts of the European Pharmacopoeia that are incorporated in this edition of the British Pharmacopoeia are governed by the general notices of the European Pharmacopoeia; these are reproduced below.

GENERAL NOTICES OF THE EUROPEAN PHARMACOPOEIA

1.1. GENERAL STATEMENTS

The General Notices apply to all monographs and other texts of the European Pharmacopoeia.

The official texts of the European Pharmacopoeia are published in English and French. Translations in other languages may be prepared by the signatory States of the European Pharmacopoeia Convention. In case of doubt or dispute, the English and French versions are alone authoritative.

In the texts of the European Pharmacopoeia, the word 'Pharmacopoeia' without qualification means the European Pharmacopoeia. The official abbreviation Ph. Eur. may be used to indicate the European Pharmacopoeia.

The use of the title or the subtitle of a monograph implies that the article complies with the requirements of the relevant monograph. Such references to monographs in the texts of the Pharmacopoeia are shown using the monograph title and reference number in *italics*.

A preparation must comply throughout its period of validity; a distinct period of validity and/or specifications for opened or broached containers may be decided by the competent authority. The subject of any other monograph must comply throughout its period of use. The period of validity that is assigned to any given article and the time from which that period is to be calculated are decided by the competent authority in light of experimental results of stability studies.

Unless otherwise indicated in the General Notices or in the monographs, statements in monographs constitute mandatory requirements. General chapters become mandatory when referred to in a monograph, unless such reference is made in a way that indicates that it is not the intention to make the text referred to mandatory but rather to cite it for information.

The active substances, excipients, pharmaceutical preparations and other articles described in the monographs are intended for human and veterinary use (unless explicitly restricted to one of these uses).

Quality systems The quality standards represented by monographs are valid only where the articles in question are produced within the framework of a suitable quality system. The quality system must assure that the articles consistently meet the requirements of the Pharmacopoeia.

Alternative methods The tests and assays described are the official methods upon which the standards of the Pharmacopoeia are based. With the agreement of the competent authority, alternative methods of analysis may be used for control purposes, provided that the methods used enable an unequivocal decision to be made as to whether compliance with the standards of the

www.webofpharma.com

monographs would be achieved if the official methods were used. In the event of doubt or dispute, the methods of analysis of the Pharmacopoeia are alone authoritative.

Demonstration of compliance with the Pharmacopoeia

(1) An article is not of Pharmacopoeia quality unless it complies with all the requirements stated in the monograph. This does not imply that performance of all the tests in a monograph is necessarily a prerequisite for a manufacturer in assessing compliance with the Pharmacopoeia before release of a product. The manufacturer may obtain assurance that a product is of Pharmacopoeia quality on the basis of its design, together with its control strategy and data derived, for example, from validation studies of the manufacturing process.

(2) An enhanced approach to quality control could utilise process analytical technology (PAT) and/or real-time release testing (including parametric release) strategies as alternatives to end-product testing alone. Real-time release testing in circumstances deemed appropriate by the competent authority is thus not precluded by the need to comply with the Pharmacopoeia.

(3) Reduction of animal testing: the European Pharmacopoeia is dedicated to phasing out the use of animals for test purposes, in accordance with the 3Rs (Replacement, Reduction, Refinement) set out in the European Convention for the Protection of Vertebrate Animals used for Experimental and Other Scientific Purposes. In demonstrating compliance with the Pharmacopoeia as indicated above (1), manufacturers may consider establishing additional systems to monitor consistency of production. With the agreement of the competent authority, the choice of tests performed to assess compliance with the Pharmacopoeia when animal tests are prescribed is established in such a way that animal usage is minimised as much as possible.

Grade of materials

Certain materials that are the subject of a pharmacopoeial monograph may exist in different grades suitable for different purposes. Unless otherwise indicated in the monograph, the requirements apply to all grades of the material. In some monographs, particularly those on excipients, a list of functionality-related characteristics that are relevant to the use of the substance may be appended to the monograph for information. Test methods for determination of one or more of these characteristics may be given, also for information.

General monographs

Substances and preparations that are the subject of an individual monograph are also required to comply with relevant, applicable general monographs. Cross-references to applicable general monographs are not normally given in individual monographs.

General monographs apply to all substances and preparations within the scope of the Definition section of the general monograph, except where a preamble limits the application, for example to substances and preparations that are the subject of a monograph of the Pharmacopoeia.

General monographs on dosage forms apply to all preparations of the type defined. The requirements are not necessarily comprehensive for a given specific preparation and requirements additional to those prescribed in the general monograph may be imposed by the competent authority.

www.webofpharma.com

General monographs and individual monographs are complementary. If the provisions of a general monograph do not apply to a particular product, this is expressly stated in the individual monograph.

Validation of pharmacopoeial methods

The test methods given in monographs and general chapters have been validated in accordance with accepted scientific practice and current recommendations on analytical validation. Unless otherwise stated in the monograph or general chapter, validation of the test methods by the analyst is not required.

Implementation of pharmacopoeial methods

When implementing a pharmacopoeial method, the user must assess whether and to what extent the suitability of the method under the actual conditions of use needs to be demonstrated according to relevant monographs, general chapters and quality systems.

Conventional terms

The term 'competent authority' means the national, supranational or international body or organisation vested with the authority for making decisions concerning the issue in question. It may, for example, be a national pharmacopoeia authority, a licensing authority or an official control laboratory.

The expression 'unless otherwise justified and authorised' means that the requirements have to be met, unless the competent authority authorises a modification or an exemption where justified in a particular case.

Statements containing the word 'should' are informative or advisory.

In certain monographs or other texts, the terms 'suitable' and 'appropriate' are used to describe a reagent, micro-organism, test method etc.; if criteria for suitability are not described in the monograph, suitability is demonstrated to the satisfaction of the competent authority.

Medicinal product (a) Any substance or combination of substances presented as having properties for treating or preventing disease in human beings and/or animals; or (b) any substance or combination of substances that may be used in or administered to human beings and/or animals with a view either to restoring, correcting or modifying physiological functions by exerting a pharmacological, immunological or metabolic action, or to making a medical diagnosis.

Herbal medicinal product Any medicinal product, exclusively containing as active ingredients one or more herbal drugs or one or more herbal drug preparations, or one or more such herbal drugs in combination with one or more such herbal drug preparations.

Active substance Any substance intended to be used in the manufacture of a medicinal product and that, when so used, becomes an active ingredient of the medicinal product. Such substances are intended to furnish a pharmacological activity or other direct effect in the diagnosis, cure, mitigation, treatment or prevention of disease, or to affect the structure and function of the body.

Excipient (auxiliary substance). Any constituent of a medicinal product that is not an active substance. Adjuvants, stabilisers, antimicrobial preservatives, diluents, antioxidants, for example, are excipients.

Interchangeable methods

Certain general chapters contain a statement that the text in question is harmonised with the corresponding text of the Japanese Pharmacopoeia and/or the United States Pharmacopeia and that these texts are interchangeable. This implies that if a substance or preparation is found to

www.webofpharma.com

comply with a requirement using an interchangeable method from one of these pharmacopoeias it complies with the requirements of the European Pharmacopoeia. In the event of doubt or dispute, the text of the European Pharmacopoeia is alone authoritative.

References to regulatory documents Monographs and general chapters may contain references to documents issued by regulatory authorities for medicines, for example directives and notes for guidance of the European Union. These references are provided for information for users for the Pharmacopoeia. Inclusion of such a reference does not modify the status of the documents referred to, which may be mandatory or for guidance.

1.2. OTHER PROVISIONS APPLYING TO GENERAL CHAPTERS AND MONOGRAPHS

Quantities In tests with numerical limits and assays, the quantity stated to be taken for examination is approximate. The amount actually used, which may deviate by not more than 10 per cent from that stated, is accurately weighed or measured and the result is calculated from this exact quantity. In tests where the limit is not numerical, but usually depends upon comparison with the behaviour of a reference substance in the same conditions, the stated quantity is taken for examination. Reagents are used in the prescribed amounts.

Quantities are weighed or measured with an accuracy commensurate with the indicated degree of precision. For weighings, the precision corresponds to plus or minus 5 units after the last figure stated (for example, 0.25 g is to be interpreted as 0.245 g to 0.255 g). For the measurement of volumes, if the figure after the decimal point is a zero or ends in a zero (for example, 10.0 mL or 0.50 mL), the volume is measured using a pipette, a volumetric flask or a burette, as appropriate; otherwise, a graduated measuring cylinder or a graduated pipette may be used. Volumes stated in microlitres are measured using a micropipette or microsyringe.

It is recognised, however, that in certain cases the precision with which quantities are stated does not correspond to the number of significant figures stated in a specified numerical limit. The weighings and measurements are then carried out with a sufficiently improved accuracy.

Apparatus and procedures Volumetric glassware complies with Class A requirements of the appropriate International Standard issued by the International Organisation for Standardisation.

Unless otherwise prescribed, analytical procedures are carried out at a temperature between 15 °C and 25 °C.

Unless otherwise prescribed, comparative tests are carried out using identical tubes of colourless, transparent, neutral glass with a flat base; the volumes of liquid prescribed are for use with tubes having an internal diameter of 16 mm, but tubes with a larger internal diameter may be used provided the volume of liquid used is adjusted (*2.1.5*). Equal volumes of the liquids to be compared are examined down the vertical axis of the tubes against a white background, or if necessary against a black background. The examination is carried out in diffuse light.

Any solvent required in a test or assay in which an indicator is to be used is previously neutralised to the indicator, unless a blank test is prescribed.

www.webofpharma.com

Water-bath The term 'water-bath' means a bath of boiling water unless water at another temperature is indicated. Other methods of heating may be substituted provided the temperature is near to but not higher than 100 °C or the indicated temperature.

Drying and ignition to constant mass The terms 'dried to constant mass' and 'ignited to constant mass' mean that 2 consecutive weighings do not differ by more than 0.5 mg, the 2nd weighing following an additional period of drying or of ignition respectively appropriate to the nature and quantity of the residue.

Where drying is prescribed using one of the expressions 'in a desiccator' or '*in vacuo*', it is carried out using the conditions described in chapter *2.2.32. Loss on drying*.

Reagents The proper conduct of the analytical procedures described in the Pharmacopoeia and the reliability of the results depend, in part, upon the quality of the reagents used. The reagents are described in general chapter 4. It is assumed that reagents of analytical grade are used; for some reagents, tests to determine suitability are included in the specifications.

Solvents Where the name of the solvent is not stated, the term 'solution' implies a solution in water.

Where the use of water is specified or implied in the analytical procedures described in the Pharmacopoeia or for the preparation of reagents, water complying with the requirements of the monograph *Purified water (0008)* is used, except that for many purposes the requirements for bacterial endotoxins (*Purified water in bulk*) and microbial contamination (*Purified water in containers*) are not relevant. The term 'distilled water' indicates purified water prepared by distillation.

The term 'ethanol' without qualification means anhydrous ethanol. The term 'alcohol' without qualification means ethanol (96 per cent). Other dilutions of ethanol are indicated by the term 'ethanol' or 'alcohol' followed by a statement of the percentage by volume of ethanol (C_2H_6O) required.

Expression of content In defining content, the expression 'per cent' is used according to circumstances with one of 2 meanings:

- per cent *m/m* (percentage, mass in mass) expresses the number of grams of substance in 100 g of final product;
- per cent *V/V* (percentage, volume in volume) expresses the number of millilitres of substance in 100 mL of final product.

The expression 'parts per million' (or ppm) refers to mass in mass, unless otherwise specified.

Temperature Where an analytical procedure describes temperature without a figure, the general terms used have the following meaning:

- in a deep-freeze: below −15 °C;
- in a refrigerator: 2 °C to 8 °C;
- cold or cool: 8 °C to 15 °C;
- room temperature: 15 °C to 25 °C.

1.3. GENERAL CHAPTERS

Containers Materials used for containers are described in general chapter *3.1*. General names used for materials, particularly plastic materials, each cover a range

www.webofpharma.com

of products varying not only in the properties of the principal constituent but also in the additives used. The test methods and limits for materials depend on the formulation and are therefore applicable only for materials whose formulation is covered by the preamble to the specification. The use of materials with different formulations, and the test methods and limits applied to them, are subject to agreement by the competent authority.

The specifications for containers in general chapter *3.2* have been developed for general application to containers of the stated category, but in view of the wide variety of containers available and possible new developments, the publication of a specification does not exclude the use, in justified circumstances, of containers that comply with other specifications, subject to agreement by the competent authority.

Reference may be made within the monographs of the Pharmacopoeia to the definitions and specifications for containers provided in chapter *3.2. Containers*. The general monographs for pharmaceutical dosage forms may, under the heading Definition/Production, require the use of certain types of container; certain other monographs may, under the heading Storage, indicate the type of container that is recommended for use.

1.4. MONOGRAPHS

Titles Monograph titles are in English and French in the respective versions and there is a Latin subtitle.

Relative Atomic And Molecular Masses The relative atomic mass (A_r) or the relative molecular mass (M_r) is shown, as and where appropriate, at the beginning of each monograph. The relative atomic and molecular masses and the molecular and graphic formulae do not constitute analytical standards for the substances described.

Chemical Abstracts Service (CAS) Registry Number CAS registry numbers are included for information in monographs, where applicable, to provide convenient access to useful information for users. CAS Registry Number® is a registered trademark of the American Chemical Society.

Definition Statements under the heading Definition constitute an official definition of the substance, preparation or other article that is the subject of the monograph.

Limits of content Where limits of content are prescribed, they are those determined by the method described under Assay.

Herbal drugs In monographs on herbal drugs, the definition indicates whether the subject of the monograph is, for example, the whole drug or the drug in powdered form. Where a monograph applies to the drug in several states, for example both to the whole drug and the drug in powdered form, the definition states this.

Production Statements under the heading Production draw attention to particular aspects of the manufacturing process but are not necessarily comprehensive. They constitute mandatory requirements for manufacturers, unless otherwise stated. They may relate, for example, to source materials; to the manufacturing process itself and its validation and control; to in-process testing; or to testing that is to be carried out by the manufacturer on the final article, either on selected batches or on each batch prior to release. These statements cannot necessarily be verified on a sample of the final article by an independent analyst. The competent authority may establish

www.webofpharma.com

that the instructions have been followed, for example, by examination of data received from the manufacturer, by inspection of manufacture or by testing appropriate samples.

The absence of a Production section does not imply that attention to features such as those referred to above is not required.

Choice of vaccine strain, Choice of vaccine composition The Production section of a monograph may define the characteristics of a vaccine strain or vaccine composition. Unless otherwise stated, test methods given for verification of these characteristics are provided for information as examples of suitable methods. Subject to approval by the competent authority, other test methods may be used without validation against the method shown in the monograph.

Potential Adulteration Due to the increasing number of fraudulent activities and cases of adulteration, information may be made available to Ph. Eur. users to help detect adulterated materials (i.e. active substances, excipients, intermediate products, bulk products and finished products).

To this purpose, a method for the detection of potential adulterants and relevant limits, together with a reminder that all stages of production and sourcing are subjected to a suitable quality system, may be included in this section of monographs on substances for which an incident has occurred or that present a risk of deliberate contamination. The frequency of testing by manufacturers or by users (e.g. manufacturers of intermediate products, bulk products and finished products, where relevant) depends on a risk assessment, taking into account the level of knowledge of the whole supply chain and national requirements.

This section constitutes requirements for the whole supply chain, from manufacturers to users (e.g. manufacturers of intermediate products, bulk products and finished products, where relevant). The absence of this section does not imply that attention to features such as those referred to above is not required.

Characters The statements under the heading Characters are not to be interpreted in a strict sense and are not requirements.

Solubility In statements of solubility in the Characters section, the terms used have the following significance, referred to a temperature between 15 °C and 25 °C.

Descriptive term	Approximate volume of solvent in millilitres per gram of solute			
Very soluble	less than	1		
Freely soluble	from	1	to	10
Soluble	from	10	to	30
Sparingly soluble	from	30	to	100
Slightly soluble	from	100	to	1000
Very slightly soluble	from	1000	to	10 000
Practically insoluble	more than			10 000

The term 'partly soluble' is used to describe a mixture where only some of the components dissolve. The term 'miscible' is used to describe a liquid that is miscible in all proportions with the stated solvent.

www.webofpharma.com

Identification

Scope The tests given in the Identification section are not designed to give a full confirmation of the chemical structure or composition of the product; they are intended to give confirmation, with an acceptable degree of assurance, that the article conforms to the description on the label.

First and second identifications Certain monographs have subdivisions entitled 'First identification' and 'Second identification'. The test or tests that constitute the 'First identification' may be used in all circumstances. The test or tests that constitute the 'Second identification' may be used in pharmacies provided it can be demonstrated that the substance or preparation is fully traceable to a batch certified to comply with all the other requirements of the monograph.

Certain monographs give two or more sets of tests for the purpose of the first identification, which are equivalent and may be used independently. One or more of these sets usually contain a cross-reference to a test prescribed in the Tests section of the monograph. It may be used to simplify the work of the analyst carrying out the identification and the prescribed tests. For example, one identification set cross-refers to a test for enantiomeric purity while the other set gives a test for specific optical rotation: the intended purpose of the two is the same, that is, verification that the correct enantiomer is present.

Powdered herbal drugs Monographs on herbal drugs may contain schematic drawings of the powdered drug. These drawings complement the description given in the relevant identification test.

Tests And Assays

Scope The requirements are not framed to take account of all possible impurities. It is not to be presumed, for example, that an impurity that is not detectable by means of the prescribed tests is tolerated if common sense and good pharmaceutical practice require that it be absent. See also below under Impurities.

Calculation Where the result of a test or assay is required to be calculated with reference to the dried or anhydrous substance or on some other specified basis, the determination of loss on drying, water content or other property is carried out by the method prescribed in the relevant test in the monograph. The words 'dried substance' or 'anhydrous substance' etc. appear in parentheses after the result. Where a quantitative determination of a residual solvent is carried out and a test for loss on drying is not carried out, the content of residual solvent is taken into account for the calculation of the assay content of the substance, the specific optical rotation and the specific absorbance. No further indication is given in the specific monograph.

Limits The limits prescribed are based on data obtained in normal analytical practice; they take account of normal analytical errors, of acceptable variations in manufacture and compounding and of deterioration to an extent considered acceptable. No further tolerances are to be applied to the limits prescribed to determine whether the article being examined complies with the requirements of the monograph.

In determining compliance with a numerical limit, the calculated result of a test or assay is first rounded to the number of significant figures stated, unless otherwise prescribed. The limits, regardless of whether the values are expressed as percentages or as absolute values, are considered significant to the last digit shown (for example 140 indicates 3 significant figures). The last figure of the result is increased by one when the part rejected is equal to

www.webofpharma.com

or exceeds one half-unit, whereas it is not modified when the part rejected is less than a half-unit.

Indication of permitted limit of impurities The acceptance criteria for related substances are expressed in monographs either in terms of comparison of peak areas (comparative tests) or as numerical values. For comparative tests, the approximate content of impurity tolerated, or the sum of impurities, may be indicated in brackets for information only. Acceptance or rejection is determined on the basis of compliance or non-compliance with the stated test. If the use of a reference substance for the named impurity is not prescribed, this content may be expressed as a nominal concentration of the substance used to prepare the reference solution specified in the monograph, unless otherwise described.

Herbal Drugs For herbal drugs, the sulfated ash, total ash, water-soluble matter, alcohol-soluble matter, water content, content of essential oil and content of active principle are calculated with reference to the drug that has not been specially dried, unless otherwise prescribed in the monograph.

Equivalents Where an equivalent is given, for the purposes of the Pharmacopoeia only the figures shown are to be used in applying the requirements of the monograph.

Culture media The culture media described in monographs and general chapters have been found to be satisfactory for the intended purpose. However, the components of media, particularly those of biological origin, are of variable quality, and it may be necessary for optimal performance to modulate the concentration of some ingredients, notably:

— peptones and meat or yeast extracts, with respect to their nutritive properties;
— buffering substances;
— bile salts, bile extract, deoxycholate, and colouring matter, depending on their selective properties;
— antibiotics, with respect to their activity.

Storage The information and recommendations given under the heading Storage do not constitute a pharmacopoeial requirement but the competent authority may specify particular storage conditions that must be met.

The articles described in the Pharmacopoeia are stored in such a way as to prevent contamination and, as far as possible, deterioration. Where special conditions of storage are recommended, including the type of container (see section 1.3. General chapters) and limits of temperature, they are stated in the monograph.

The following expressions are used in monographs under Storage with the meaning shown.

In an airtight container Means that the product is stored in an airtight container (*3.2*). Care is to be taken when the container is opened in a damp atmosphere. A low moisture content may be maintained, if necessary, by the use of a desiccant in the container provided that direct contact with the product is avoided.

Protected from light Means that the product is stored either in a container made of a material that absorbs actinic light sufficiently to protect the contents from change induced by such light, or in a container enclosed in an outer cover that provides such protection, or is stored in a place from which all such light is excluded.

www.webofpharma.com

Labelling In general, labelling of medicines is subject to supranational and national regulation and to international agreements. The statements under the heading Labelling are not therefore comprehensive and, moreover, for the purposes of the Pharmacopoeia only those statements that are necessary to demonstrate compliance or non-compliance with the monograph are mandatory. Any other labelling statements are included as recommendations. When the term 'label' is used in the Pharmacopoeia, the labelling statements may appear on the container, the package, a leaflet accompanying the package, or a certificate of analysis accompanying the article, as decided by the competent authority.

Warnings Materials described in monographs and reagents specified for use in the Pharmacopoeia may be injurious to health unless adequate precautions are taken. The principles of good quality control laboratory practice and the provisions of any appropriate regulations are to be observed at all times. Attention is drawn to particular hazards in certain monographs by means of a warning statement; absence of such a statement is not to be taken to mean that no hazard exists.

Impurities A list of all known and potential impurities that have been shown to be detected by the tests in a monograph may be given. See also chapter *5.10. Control of impurities in substances for pharmaceutical use*. The impurities are designated by a letter or letters of the alphabet. Where a letter appears to be missing, the impurity designated by this letter has been deleted from the list during monograph development prior to publication or during monograph revision.

Functionality-related Characteristics of Excipients Monographs on excipients may have a section on functionality-related characteristics. The characteristics, any test methods for determination and any tolerances are not mandatory requirements; they may nevertheless be relevant for use of the excipient and are given for information (see also section 1.1. General statements).

Reference Standards Certain monographs require the use of reference standards (chemical reference substances, herbal reference standards, biological reference preparations, reference spectra). See also chapter *5.12. Reference standards*. The European Pharmacopoeia Commission establishes the official reference standards, which are alone authoritative in case of arbitration. These reference standards are available from the European Directorate for the Quality of Medicines & HealthCare (EDQM). Information on the available reference standards and a batch validity statement can be obtained via the EDQM website.

www.webofpharma.com

1.5. ABBREVIATIONS AND SYMBOLS

A	Absorbance	mp	Melting point
$A_{1\,cm}^{1\%}$	Specific absorbance	n_D^{20}	Refractive index
A_r	Relative atomic mass	Ph. Eur. U.	European Pharmacopoeia Unit
$[\alpha]_D^{20}$	Specific optical rotation	ppb	Parts per billion (micrograms per kilogram)
bp	Boiling point	ppm	Parts per million (milligrams per kilogram)
BRP	Biological reference preparation	R	Substance or solution defined under 4. *Reagents*
CRS	Chemical reference substance	R_F	Retardation factor (see chapter *2.2.46*)
d_{20}^{20}	Relative density	R_{tt}	Used in chromatography to indicate the ratio of the distance travelled by a substance to the distance travelled by a reference substance
λ	Wavelength		
HRS	Herbal reference standard	RV	Substance used as a primary standard in volumetric analysis (chapter *4.2.1*)
IU	International Unit		
M	Molarity		
M_r	Relative molecular mass		

Abbreviations used in the monographs on immunoglobulins, immunosera and vaccines

CFU	Colony-forming units	Lo/10 dose	The largest quantity of a toxin that, in the conditions of the test, when mixed with 0.1 IU of antitoxin and administered by the specified route, does not cause symptoms of toxicity in the test animals within a given period
LD_{50}	The statistically determined quantity of a substance that, when administered by the specified route, may be expected to cause the death of 50 per cent of the test animals within a given period	Lf dose	The quantity of toxin or toxoid that flocculates in the shortest time with 1 IU of antitoxin
MLD	Minimum lethal dose	$CCID_{50}$	The statistically determined quantity of virus that may be expected to infect 50 per cent of the cell cultures to which it is added
L+/10 dose	The smallest quantity of a toxin that, in the conditions of the test, when mixed with 0.1 IU of antitoxin and administered by the specified route, causes the death of the test animals within a given period	EID_{50}	The statistically determined quantity of virus that may be expected to infect 50 per cent of the fertilised eggs into which it is inoculated
L+ dose	The smallest quantity of a toxin that, in the conditions of the test, when mixed with 1 IU of antitoxin and administered by the specified route, causes the death of the test animals within a given period	ID_{50}	The statistically determined quantity of a virus that may be expected to infect 50 per cent of the animals into which it is inoculated
Ir/100 dose	The smallest quantity of a toxin that, in the conditions of the test, when mixed with 0.01 IU of antitoxin and injected intracutaneously causes a characteristic reaction at the site of injection within a given period	PD_{50}	The statistically determined dose of a vaccine that, in the conditions of the test, may be expected to protect 50 per cent of the animals against a challenge dose of the micro-organisms or toxins against which it is active
Lp/10 dose	The smallest quantity of toxin that, in the conditions of the test, when mixed with 0.1 IU of antitoxin and administered by the specified route, causes paralysis in the test animals within a given period	ED_{50}	The statistically determined dose of a vaccine that, in the conditions of the test, may be expected to induce specific antibodies in 50 per cent of the animals for the relevant vaccine antigens
		PFU	Pock-forming units or plaque-forming units
		SPF	Specified-pathogen-free

www.webofpharma.com

Collections of micro-organisms

ATCC	American Type Culture Collection 10801 University Boulevard Manassas, Virginia 20110-2209, USA
C.I.P.	Collection de Bactéries de l'Institut Pasteur B.P. 52, 25 rue du Docteur Roux 75724 Paris Cedex 15, France
IMI	International Mycological Institute Bakeham Lane Surrey TW20 9TY, Great Britain
I.P.	Collection Nationale de Culture de Microorganismes (C.N.C.M.) Institut Pasteur 25, rue du Docteur Roux 75724 Paris Cedex 15, France
NCIMB	National Collection of Industrial and Marine Bacteria Ltd 23 St Machar Drive Aberdeen AB2 1RY, Great Britain
NCPF	National Collection of Pathogenic Fungi London School of Hygiene and Tropical Medicine Keppel Street London WC1E 7HT, Great Britain
NCTC	National Collection of Type Cultures Central Public Health Laboratory Colindale Avenue London NW9 5HT, Great Britain
NCYC	National Collection of Yeast Cultures AFRC Food Research Institute Colney Lane Norwich NR4 7UA, Great Britain
NITE	Biological Resource Center Department of Biotechnology National Institute of Technology and Evaluation 2-5-8 Kazusakamatari, Kisarazu-shi, Chiba, 292-0818 Japan
S.S.I.	Statens Serum Institut 80 Amager Boulevard, Copenhagen, Denmark

www.webofpharma.com

1.6. UNITS OF THE INTERNATIONAL SYSTEM (SI) USED IN THE PHARMACOPOEIA AND EQUIVALENCE WITH OTHER UNITS

International System Of Units (SI)

The International System of Units comprises 2 main classes of units, namely base units and derived units[1]. The base units are the metre, the kilogram, the second, the ampere, the kelvin, the mole and the candela.

The derived units are formed as products of powers of the base units according to the algebraic relationships linking the corresponding quantities. Some of these derived units have special names and symbols. The derived units used in the Pharmacopoeia are shown in Table 1.6.-1.

Some important and widely used units outside the International System are shown in Table 1.6.-2.

The prefixes shown in Table 1.6.-3 are used to form the names and symbols of the decimal multiples and submultiples of SI units.

Table 1.6.-1. – *Derived units used in the European Pharmacopoeia and equivalence with other units*

Quantity		Unit				
Name	Symbol	Name	Symbol	Expression in SI base units	Expression in other SI units	Conversion of other units into SI units
Wave number	ν	one per metre	1/m	m^{-1}		
Wavelength	λ	micrometre nanometre	µm nm	10^{-6} m 10^{-9} m		
Area	A, S	square metre	m^2	m^2		
Volume	V	cubic metre	m^3	m^3		1 mL = 1 cm^3 = 10^{-6} m^3
Frequency	ν	hertz	Hz	s^{-1}		
Density	ρ	kilogram per cubic metre	kg/m^3	$kg \cdot m^{-3}$		1 g/mL = 1 g/cm^3 = 10^3 $kg \cdot m^{-3}$
Velocity, speed	v	metre per second	m/s	$m \cdot s^{-1}$		
Force	F	newton	N	$m \cdot kg \cdot s^{-2}$		1 dyne = 1 $g \cdot cm \cdot s^{-2}$ = 10^{-5} N 1 kp = 9.806 65 N
Pressure, stress	p	pascal	Pa	$m^{-1} \cdot kg \cdot s^{-2}$	$N \cdot m^{-2}$	1 dyne/cm^2 = 10^{-1} Pa = 10^{-1} $N \cdot m^{-2}$ 1 atm = 101 325 Pa = 101.325 kPa 1 bar = 10^5 Pa = 0.1 MPa 1 mm Hg = 133.322 387 Pa 1 Torr = 133.322 368 Pa 1 psi = 6.894 757 kPa
Dynamic viscosity	η	pascal second	Pa·s	$m^{-1} \cdot kg \cdot s^{-1}$	$N \cdot s \cdot m^{-2}$	1 P = 10^{-1} Pa·s = 10^{-1} $N \cdot s \cdot m^{-2}$ 1 cP = 1 mPa·s
Kinematic viscosity	ν	square metre per second	m^2/s	$m^2 \cdot s^{-1}$	$Pa \cdot s \cdot m^3 \cdot kg^{-1}$ $N \cdot m \cdot s \cdot kg^{-1}$	1 St = 1 $cm^2 \cdot s^{-1}$ = 10^{-4} $m^2 \cdot s^{-1}$

[1] *The definitions of the units used in the International System are given in the booklet 'Le Système International d'Unités (SI)', published by the Bureau International des Poids et Mesures, Pavillon de Breteuil, F-92310 Sèvres.*

www.webofpharma.com

Quantity		Unit				Conversion of other units into SI units
Name	Symbol	Name	Symbol	Expression in SI base units	Expression in other SI units	
Energy	W	joule	J	$m^2 \cdot kg \cdot s^{-2}$	N·m	1 erg = 1 $cm^2 \cdot g \cdot s^{-2}$ = 1 dyne·cm = 10^{-7} J 1 cal = 4.1868 J
Power, radiant flux	P	watt	W	$m^2 \cdot kg \cdot s^{-3}$	$N \cdot m \cdot s^{-1}$ $J \cdot s^{-1}$	1 erg/s = 1 dyne·cm·s^{-1} = 10^{-7} W = 10^{-7} N·m·s^{-1} = 10^{-7} J·s^{-1}
Absorbed dose (of radiant energy)	D	gray	Gy	$m^2 \cdot s^{-2}$	$J \cdot kg^{-1}$	1 rad = 10^{-2} Gy
Electric potential difference, voltage	U	volt	V	$m^2 \cdot kg \cdot s^{-3} \cdot A^{-1}$	$W \cdot A^{-1}$	
Electric resistance	R	ohm	Ω	$m^2 \cdot kg \cdot s^{-3} \cdot A^{-2}$	$V \cdot A^{-1}$	
Electric charge	Q	coulomb	C	A·s		
Activity referred to a radionuclide	A	becquerel	Bq	s^{-1}		1 Ci = $37 \cdot 10^9$ Bq = $37 \cdot 10^9$ s^{-1}
Concentration (of amount of substance), molar concentration	c	mole per cubic metre	mol/m^3	$mol \cdot m^{-3}$		1 mol/L = 1 M = 1 mol/dm^3 = 10^3 $mol \cdot m^{-3}$
Mass concentration	ρ	kilogram per cubic metre	kg/m^3	$kg \cdot m^{-3}$		1 g/L = 1 g/dm^3 = 1 $kg \cdot m^{-3}$
Catalytic activity	Z	katal	kat	$mol \cdot s^{-1}$		

www.webofpharma.com

Table 1.6.-2. – *Non-SI units accepted for use with the SI units*

Quantity	Unit		Value in SI units
	Name	Symbol	
Time	minute	min	1 min = 60 s
	hour	h	1 h = 60 min = 3600 s
	day	d	1 d = 24 h = 86 400 s
Plane angle	degree	°	1° = (π/180) rad
Volume	litre	L	1 L = 1 dm^3 = 10^{-3} m^3
Mass	tonne	t	1 t = 10^3 kg
	dalton	Da	1 Da = 1.660539040(20) × 10^{-27} kg
Rotational frequency	revolution per minute	r/min	1 r/min = (1/60) s^{-1}
Energy	electronvolt	eV	1eV=1.602176634 × 10^{-19}J

Table 1.6.-3. – *Decimal multiples and sub-multiples of SI units*

Factor	Prefix	Symbol	Factor	Prefix	Symbol
10^{18}	exa	E	10^{-1}	deci	d
10^{15}	peta	P	10^{-2}	centi	c
10^{12}	tera	T	10^{-3}	milli	m
10^{9}	giga	G	10^{-6}	micro	μ
10^{6}	mega	M	10^{-9}	nano	n
10^{3}	kilo	k	10^{-12}	pico	p
10^{2}	hecto	h	10^{-15}	femto	f
10^{1}	deca	da	10^{-18}	atto	a

www.webofpharma.com

Notes

1. In the Pharmacopoeia, the Celsius temperature is used (symbol t). This is defined by the following equation:

$$t = T - T_0$$

where $T_0 = 273.15$ K by definition. The Celsius or centigrade temperature is expressed in degrees Celsius (symbol °C). The unit 'degree Celsius' is equal to the unit 'kelvin'.

2. The practical expressions of concentrations used in the Pharmacopoeia are defined in the General Notices.

3. The radian is the plane angle between two radii of a circle that cut off on the circumference an arc equal in length to the radius.

4. In the Pharmacopoeia, conditions of centrifugation are defined by reference to the acceleration due to gravity (g):

$$g = 9.806\ 65\ m \cdot s^{-2}$$

5. Certain quantities without dimensions are used in the Pharmacopoeia: relative density (*2.2.5*), absorbance (*2.2.25*), specific absorbance (*2.2.25*) and refractive index (*2.2.6*).

6. The microkatal is defined as the enzymic activity that, under defined conditions, produces the transformation (e.g. hydrolysis) of 1 micromole of the substrate per second.

www.webofpharma.com

www.webofpharma.com

Monographs

Formulated Preparations: General Monographs

www.webofpharma.com

www.webofpharma.com

Pharmaceutical Preparations

(Ph. Eur. monograph 2619)

Ph Eur

INTRODUCTION

This monograph is intended to be a reference source of standards in the European Pharmacopoeia on active substances, excipients and dosage forms, which are to be applied in the manufacture/preparation of pharmaceuticals, but not a guide on how to manufacture as there is specific guidance available covering methods of manufacture and associated controls.

It does not cover investigational medicinal products, but competent authorities may refer to pharmacopoeial standards when authorising clinical trials using investigational medicinal products.

DEFINITION

Pharmaceutical preparations are medicinal products generally consisting of active substances that may be combined with excipients, formulated into a dosage form suitable for the intended use, where necessary after reconstitution, presented in a suitable and appropriately labelled container.

Pharmaceutical preparations may be licensed by the competent authority, or unlicensed and made to the specific needs of patients according to legislation. There are 2 categories of unlicensed pharmaceutical preparations:

— extemporaneous preparations, i.e. pharmaceutical preparations individually prepared for a specific patient or patient group, supplied after preparation;

— stock preparations, i.e. pharmaceutical preparations prepared in advance and stored until a request for a supply is received.

In addition to this monograph, pharmaceutical preparations also comply with the General Notices and with the relevant general chapters of the Pharmacopoeia. General chapters are normally given for information and become mandatory when referred to in a general or specific monograph, unless such reference is made in a way that indicates that it is not the intention to make the text referred to mandatory but rather to cite it for information.

Where relevant, pharmaceutical preparations also comply with the dosage form monographs (e.g. *Capsules (0016)*, *Tablets (0478)*) and general monographs relating to pharmaceutical preparations (e.g. *Allergen products (1063)*, *Herbal teas (1435)*, *Homoeopathic preparations (1038)*, *Homoeopathic pillules, coated (2786)*, *Homoeopathic pillules, impregnated (2079)*, *Immunosera for human use, animal (0084)*, *Immunosera for veterinary use (0030)*, *Live biotherapeutic products for human use (3053)*, *Monoclonal antibodies for human use (2031)*, *Radiopharmaceutical preparations (0125)*, *Vaccines for human use (0153)*, *Vaccines for veterinary use (0062)*).

ETHICAL CONSIDERATIONS AND GUIDANCE IN THE PREPARATION OF UNLICENSED PHARMACEUTICAL PREPARATIONS

The underlying principle of legislation for pharmaceutical preparations is that, subject to specific exemptions, no pharmaceutical preparation may be placed on the market without an appropriate marketing authorisation.

The exemptions from the formal licensing requirement allow the supply of unlicensed products to meet the special needs of individual patients. However, when deciding to use an unlicensed preparation all health professionals involved (e.g. the prescribing practitioners and/or the preparing pharmacists) have, within their area of responsibilities, a duty of care to the patient receiving the pharmaceutical preparation.

In considering the preparation of an unlicensed pharmaceutical preparation, a suitable level of risk assessment is undertaken.

The risk assessment identifies:

— the criticality of different parameters (e.g. quality of active substances, excipients and containers; design of the preparation process; extent and significance of testing; stability of the preparation) to the quality of the preparation; and

— the risk that the preparation may present to a particular patient group.

Based on the risk assessment, the person responsible for the preparation must ensure, with a suitable level of assurance, that the pharmaceutical preparation is, throughout its shelf-life, of an appropriate quality and suitable and fit for its purpose. For stock preparations, storage conditions and shelf-life have to be justified on the basis of, for example, analytical data or professional judgement, which may be based on literature references.

PRODUCTION

Manufacture/preparation must take place within the framework of a suitable quality system and be compliant with the standards relevant to the type of product being made. Licensed products must comply with the requirements of their licence. For unlicensed products a risk assessment as outlined in the section 'Ethical considerations and guidance in the preparation of unlicensed pharmaceutical preparations' is of special importance, as these products are not previously assessed by the competent authority.

Where pharmaceutical preparations are manufactured/prepared using materials of human or animal origin, the general requirements of general chapters *5.1.7. Viral safety* and *5.2.6. Evaluation of safety of veterinary vaccines and immunosera* and of the general monograph *Products with risk of transmitting agents of animal spongiform encephalopathies (1483)* apply, where appropriate.

Formulation

During pharmaceutical development or prior to manufacture/preparation, suitable ingredients, processes, tests and specifications are identified and justified in order to ensure the suitability of the product for the intended purpose. This includes consideration of the properties required in order to identify whether specific ingredient properties or process steps are critical to the required quality of the pharmaceutical preparation.

Active substances and excipients

Active substances and excipients used in the formulation of pharmaceutical preparations comply with the requirements of the relevant general monographs, e.g. *Substances for pharmaceutical use (2034)*, *Essential oils (2098)*, *Herbal drug extracts (0765)*, *Herbal drugs (1433)*, *Herbal drug preparations (1434)*, *Herbal drugs for homoeopathic preparations (2045)*, *Mother tinctures for homoeopathic preparations (2029)*, *Methods of preparation of homoeopathic stocks and potentisation (2371)*, *Products of fermentation (1468)*, *Products of recombinant DNA technology (0784)*, *Vegetable fatty oils (1579)*.

In addition, where specific monographs exist, the quality of the active substances and excipients used complies with the corresponding monographs.

www.webofpharma.com

Where no specific monographs exist, the required quality must be defined, taking into account the intended use and the involved risk.

When physicochemical characteristics of active substances and functionality-related characteristics (FRCs) of excipients (e.g. particle-size distribution, viscosity, polymorphism) are critical in relation to their role in the manufacturing process and quality attributes of the pharmaceutical preparation, they must be identified and controlled.

Detailed information on FRCs is given in general chapter *5.15. Functionality-related characteristics of excipients.*

Microbiological quality

The formulation of the pharmaceutical preparation and its container must ensure that the microbiological quality is suitable for the intended use.

During development, it shall be demonstrated that the antimicrobial activity of the preparation as such or, if necessary, with the addition of a suitable preservative or preservatives, or by the selection of an appropriate container, provides adequate protection from adverse effects that may arise from microbial contamination or proliferation during the storage and use of the preparation. A suitable test method together with criteria for evaluating the preservative properties of the formulation are provided in general chapter *5.1.3. Efficacy of antimicrobial preservation.*

If preparations do not have adequate antimicrobial efficacy and do not contain antimicrobial preservatives they are supplied in single-dose containers, or in multidose containers that prevent microbial contamination of the contents after opening.

In the manufacture/preparation of non-sterile pharmaceutical preparations, suitable measures are taken to ensure their microbial quality; recommendations on this aspect are provided in general chapters *5.1.4. Microbiological quality of non-sterile pharmaceutical preparations and substances for pharmaceutical use* and *5.1.8. Microbiological quality of herbal medicinal products for oral use and extracts used in their preparation.*

Sterile preparations are manufactured/prepared using materials and methods designed to ensure sterility and to avoid the introduction of contaminants and the growth of micro-organisms; recommendations on this aspect are provided in general chapter *5.1.1. Methods of preparation of sterile products.*

Containers

A suitable container is selected. Consideration is given to the intended use of the preparation, the properties of the container, the required shelf-life, and product/container incompatibilities. Where applicable, containers for pharmaceutical preparations comply with the requirements for containers (*3.2* and subsections) and materials used for the manufacture of containers (*3.1* and subsections).

Stability

Stability requirements of pharmaceutical preparations are dependent on their intended use and on the desired storage time.

Where applicable, the probability and criticality of possible degradation products of the active substance(s) and/or reaction products of the active substance(s) with an excipient and/or the immediate container must be assessed. Depending on the result of this assessment, limits of degradation and/or reaction products are set and monitored in the pharmaceutical preparation. Licensed products require a stability exercise.

Methods used for the purpose of stability testing for all relevant characteristics of the preparation are validated as stability indicating, i.e. the methods allow the quantification of the relevant degradation products and physical characteristic changes.

TESTS

Relevant tests to apply in order to ensure the appropriate quality of a particular dosage form are described in the specific dosage form monographs.

Where it is not practical, for unlicensed pharmaceutical preparations, to carry out the tests (e.g. batch size, time restraints), other suitable methods are implemented to ensure that the appropriate quality is achieved in accordance with the risk assessment carried out and any local guidance or legal requirements.

Stock preparations are normally tested to a greater extent than extemporaneous preparations.

The following tests are applicable to many preparations and are therefore listed here.

Appearance

The appearance (e.g. size, shape and colour) of the pharmaceutical preparation is controlled.

Identity and purity tests

Where applicable, the following tests are carried out on the pharmaceutical preparation:

- identification of the active substance(s);
- identification of specific excipient(s), such as preservatives;
- purity tests (e.g. investigation of degradation products, residual solvents (*2.4.24*) or other related impurities, sterility (*2.6.1*));
- safety tests (e.g. safety tests for biological products).

Elemental impurities

General chapter *5.20. Elemental impurities* applies to pharmaceutical preparations except products for veterinary use, unlicensed preparations and other products that are excluded from the scope of this chapter.

For pharmaceutical preparations outside the scope of general chapter *5.20*, manufacturers of these products remain responsible for controlling the levels of elemental impurities using the principles of risk management.

If appropriate, testing is performed using suitable analytical procedures according to general chapter *2.4.20. Determination of elemental impurities.*

Uniformity (*2.9.40* or *2.9.5*/*2.9.6*)

Pharmaceutical preparations presented in single-dose units comply with the test(s) as prescribed in the relevant specific dosage form monograph. If justified and authorised, general chapter *2.9.40* can be applicable only at the time of release.

Special uniformity requirements apply in the following cases:

- for herbal drugs and herbal drug preparations, compliance with general chapter *2.9.40* is not required;
- for homoeopathic preparations, the provisions of general chapters *2.9.6* and *2.9.40* are normally not appropriate, however in certain circumstances compliance with these chapters may be required by the competent authority;
- for single- and multivitamin and trace-element preparations, compliance with general chapters *2.9.6* and *2.9.40* (*content uniformity only*) is not required;
- in justified and authorised circumstances, for other preparations, compliance with general chapters *2.9.6* and *2.9.40* may not be required by the competent authority.

www.webofpharma.com

Reference standards
Reference standards may be needed at various stages for quality control of pharmaceutical preparations. They are established and monitored taking due account of general chapter *5.12. Reference standards.*

ASSAY
Unless otherwise justified and authorised, contents of active substances and specific excipients such as preservatives are determined in pharmaceutical preparations. Limits must be defined and justified.

Suitable and validated methods are used. If assay methods prescribed in the respective active substance monographs are used, it must be demonstrated that they are not affected by the presence of the excipients and/or by the formulation.

Reference standards
See Tests.

LABELLING AND STORAGE
The relevant labelling requirements given in the general dosage form monographs apply. In addition, relevant European Union or other applicable regulations apply.

GLOSSARY

Formulation
The designing of an appropriate formula (including materials, processes, etc.) that will ensure that the patient receives the suitable pharmaceutical preparation in an appropriate form that has the required quality and that will be stable and effective for the required length of time.

Licensed pharmaceutical preparation
A medicinal product that has been granted a marketing authorisation by a competent authority. Synonym: authorised pharmaceutical preparation.

Manufacture
All operations of purchase of materials and products, Production, Quality Control, release, storage, distribution of medicinal products and the related controls.

Preparation (of an unlicensed pharmaceutical preparation)
The 'manufacture' of unlicensed pharmaceutical preparations by or at the request of pharmacies or other healthcare establishments (the term 'preparation' is used instead of 'manufacture' in order clearly to distinguish it from the industrial manufacture of licensed pharmaceutical preparations).

Reconstitution
Manipulation to enable the use or application of a medicinal product with a marketing authorisation in accordance with the instructions given in the summary of product characteristics or the patient information leaflet.

Risk assessment
The identification of hazards and the analysis and evaluation of risks associated with exposure to those hazards.

Unlicensed pharmaceutical preparation
A medicinal product that is exempt from the need of having a marketing authorisation issued by a competent authority but is made for specific patients' needs according to legislation.

www.webofpharma.com

www.webofpharma.com

Monographs

Herbal Drugs, Herbal Drug Preparations and Herbal Medicinal Products

www.webofpharma.com

www.webofpharma.com

Herbal Drugs

(Ph. Eur. monograph 1433)

Herbal Drugs comply with the requirements of the European Pharmacopoeia. These requirements are reproduced below.

Ph Eur

DEFINITION

Herbal drugs are mainly whole, fragmented or broken plants or parts of plants in an unprocessed state, usually in dried form but sometimes fresh. In this general monograph, the word 'plant' is used in the broader sense to also include algae, fungi and lichens. Certain exudates that have not been subjected to a specific treatment are also considered to be herbal drugs. Herbal drugs are precisely defined by the botanical scientific name according to the binominal system (genus, species, variety and author).

Whole Describes a herbal drug that has not been reduced in size and is presented, dried or undried, as harvested; for example: dog rose, bitter fennel or sweet fennel, Roman chamomile flower.

Fragmented Describes a herbal drug that has been reduced in size after harvesting to permit ease of handling, drying and/or packaging; for example: cinchona bark, rhubarb, passion flower.

Broken Describes a herbal drug in which the more-fragile parts of the plant have broken during drying, packaging or transportation; for example: belladonna leaf, matricaria flower, hop strobile.

Cut Describes a herbal drug that has been reduced in size, other than by powdering, to the extent that the macroscopic description in the monograph of the herbal drug can no longer be applied. When a herbal drug is cut for a specific purpose that results in the cut herbal drug being homogeneous, for example when cut for herbal teas, it is a herbal drug preparation. Certain cut herbal drugs processed in this way may be the subject of an individual monograph.

A herbal drug that complies with its monograph and is subsequently cut for extraction shall comply in its cut form, except for its macroscopic description, with the monograph for that herbal drug, unless otherwise justified.

The term *herbal drug* is synonymous with the term *herbal substance* used in European Community legislation on herbal medicinal products.

DRIED HERBAL DRUGS

PRODUCTION

Dried herbal drugs are obtained from cultivated or wild plants. Suitable collection, cultivation, harvesting, drying, fragmentation and storage conditions are essential to guarantee their quality.

Dried herbal drugs are, as far as possible, free from impurities such as soil, dust, dirt and other contaminants such as fungal, insect and other animal contaminations. They are not rotten.

If a decontaminating treatment has been used, it is necessary to demonstrate that the constituents of the herbal drug are not affected and that no harmful residues remain. The use of ethylene oxide is prohibited for the decontamination of herbal drugs.

IDENTIFICATION

Dried herbal drugs are identified using their macroscopic and microscopic descriptions and any further tests that may be required (for example, thin-layer chromatography).

TESTS

Foreign matter *(2.8.2)*
Carry out a test for foreign matter, unless otherwise prescribed or justified and authorised. The content of foreign matter is not more than 2 per cent *m/m*, unless otherwise prescribed or justified and authorised. An appropriate specific test may apply to dried herbal drugs liable to be adulterated. It may not be possible to perform the test for foreign matter on a dried herbal drug that is cut, as described under Definition, for either a specific purpose or for extraction. Under these circumstances the cut material is presumed to comply with the test for foreign matter providing that the dried herbal drug prior to cutting was compliant with this test.

Loss on drying *(2.2.32)*
Carry out a test for loss on drying, unless otherwise prescribed or justified and authorised.

Water *(2.2.13)*
A determination of water may be carried out instead of a test for loss on drying for dried herbal drugs with a high essential-oil content.

Pesticides *(2.8.13)*
Dried herbal drugs comply with the requirements for pesticide residues. The requirements take into account the nature of the plant, where necessary the preparation in which the plant might be used, and where available the knowledge of the complete treatment record of the batch of the plant.

Heavy metals *(2.4.27)*
Unless otherwise stated in an individual monograph or unless otherwise justified and authorised:
— *cadmium*: maximum 1.0 ppm;
— *lead*: maximum 5.0 ppm;
— *mercury*: maximum 0.1 ppm.

Where necessary, limits for other heavy metals may be required.

Where necessary, dried herbal drugs comply with other tests, such as the following, for example.

Total ash *(2.4.16)*

Ash insoluble in hydrochloric acid *(2.8.1)*

Extractable matter

Swelling index *(2.8.4)*

Bitterness value *(2.8.15)*

Aflatoxin B_1 *(2.8.18)*
Where necessary, limits for aflatoxins may be required.

Ochratoxin A *(2.8.22)*
Where necessary, a limit for ochratoxin A may be required.

Radioactive contamination
In some specific circumstances, the risk of radioactive contamination is to be considered.

Microbial contamination
Where a dried herbal drug is used whole, cut or powdered as an ingredient in a medicinal product, the microbial contamination is controlled (*5.1.8. Microbiological quality of herbal medicinal products for oral use and extracts used in their preparation* or *5.1.4. Microbiological quality of non-sterile pharmaceutical preparations and substances for pharmaceutical use* (e.g. for cutaneous use)).

ASSAY

Unless otherwise prescribed or justified and authorised, dried herbal drugs are assayed by an appropriate method.

www.webofpharma.com

STORAGE

Protected from light.

Where used for the production of essential oils, some of the tests prescribed for dried herbal drugs may no longer be necessary. This is considered on a case-by-case basis depending on the provenance of the dried herbal drug and the production process. The need for testing (e.g. for potential contaminants) and the stage of testing (herbal drug/essential oil) is to be considered.

FRESH HERBAL DRUGS

A fresh herbal drug is one that is intended to be processed into a herbal drug preparation (e.g. essential oil, juice, tincture) within a relatively short period of time after harvesting. Under these circumstances, the extensive analysis prescribed for dried herbal drugs is not appropriate and the following analytical requirements, based on the provenance of the fresh herbal drug, are considered suitable, provided that processing to the herbal drug preparation takes place within a validated time period after harvesting.

(1) For a fresh herbal drug that has been cultivated from seeds, cuttings, etc., whose origin and traceability can be demonstrated, and where the complete history of the herbal drug from planting to harvesting is documented:

- — macroscopic identification of the plant and plant parts to be processed;
- — compliance with a suitable limit test for foreign matter.

(2) For a cultivated fresh herbal drug where the information on life cycle from seed to harvesting, as described under (1), is incomplete, the same analytical requirements as described under (1) apply, as well as any additional tests that may be necessary depending on the information available on the herbal drug to be processed and any potential or known quality issues.

(3) For a fresh herbal drug that is wild-crafted, the analytical requirements should be assessed on a case-by-case basis and will depend on the ease of identification or characterisation of the herbal drug/herbal drug preparation and potential adulterants, and the method of processing or type of herbal drug preparation to be manufactured. For example, in the case of essential oils, the majority of the oil composition is determined when it is analysed, whereas for a juice or a tincture, such analytical capabilities are limited. For the processing of plant parts, a wild-crafted fresh flower, easily identifiable by its distinctive appearance and colour, would be expected to require fewer analytical control parameters than a wild-crafted fresh root with few, if any, visually distinctive features. Analytical requirements as described under (1) may be acceptable when fully justified.

For fresh herbal drugs, where the extensive analysis described for dried herbal drugs is not feasible prior to processing into the herbal drug preparation, appropriate tests (e.g. for contaminants) are performed on a suitable retained sample of the fresh herbal drug or on the herbal drug preparation.

Fresh herbal drugs may be frozen for storage purposes. Defined processes for freezing and thawing are required to ensure the quality of the herbal drug. Appropriate testing of the herbal drug, justified on the basis of the freezing and manufacturing processes, is put in place and may include testing prior to freezing and at the time of use.

When handling and processing fresh herbal drugs, it is necessary to ensure, by visual inspection or other suitable means, the absence of unwanted fermentation, the presence of which may alter the quality of the herbal drug preparation, including possible mycotoxin production.

Ph Eur

Processed Herbal Drugs

DEFINITION

Processed Herbal Drugs are obtained by subjecting Herbal Drugs to traditional processing methods.

Processed Herbal Drugs are defined precisely by the botanical scientific name according to the binomial system (genus, species, subspecies, variety, and author) and plant part. Monographs for Processed Herbal Drugs may refer to the relevant monograph for the unprocessed material where the binomial name is given.

PRODUCTION

Processed Herbal Drugs are obtained by subjecting Herbal Drugs to specific types of processing according to traditional processing methods. These traditional processing methods have the potential to alter the physical characteristics and/or chemical constituents of a Herbal Drug. Traditional processing methods may require the addition of processing aids to the herbal drug, for example, honey, vinegar, wine, milk and salt. The additional processing aids used should be of a suitable quality or of pharmacopoeial quality where a monograph exists. The method of traditional processing is provided under the Production section in individual monographs.

IDENTIFICATION

Processed Herbal Drugs are identified using their macroscopical and, where appropriate, microscopical descriptions and any further tests that may be required.

TESTS

A test for *foreign matter*, Appendix XI D, is carried out, unless otherwise prescribed in the individual monographs.

A specific appropriate test may be prescribed to detect potential contaminants in processed herbal drugs.

If appropriate, the Processed Herbal Drugs comply with other tests, for example, *total ash*, Appendix XI J, Method II, *ash insoluble in hydrochloric acid*, Appendix XI K, Method II, *extractable matter*, *swelling index*, Appendix XI C and *bitterness value*, Appendix XI N.

The test for *loss on drying*, Appendix IX D, is carried out on Processed Herbal Drugs, unless otherwise prescribed in the individual monographs. A *determination of water by distillation*, Appendix IX C, Method II, is carried out for Processed Herbal Drugs with a high essential oil content.

Processed Herbal Drugs comply with the requirements for *pesticide residues*, Appendix XI L. The requirements take into account the nature of the Processed Herbal Drugs, where necessary the preparation in which the plant might be used, and where available, the knowledge of the complete record of treatment of the batch of the Processed Herbal Drugs during cultivation, harvesting and processing. The content of pesticide residues may be determined by the method described in the annex to the general method.

The risk of contamination of Processed Herbal Drugs by heavy metals must be considered. In an individual monograph either a general limit for heavy metals or specific limits for individual heavy metal may be required.

Where necessary limits for specific toxins, for example aflatoxins or ochratoxins, may be applied.

www.webofpharma.com

Where processing is carried out to remove or limit specific constituents from the herbal drug a suitable limit test should be carried out.

In some specific circumstances, the risk of radioactive contamination is to be considered.

ASSAY

Unless otherwise justified and authorised Processed Herbal Drugs are assayed by an appropriate method.

Herbal Drug Preparations

(Ph. Eur. monograph 1434)

Herbal Drug Preparations comply with the requirements of the European Pharmacopoeia. These requirements are reproduced below.

Ph Eur

DEFINITION

Herbal drug preparations are homogeneous products obtained by subjecting herbal drugs to treatments such as extraction, distillation, expression, fractionation, purification, concentration or fermentation.

Herbal drug preparations include, for example, extracts, essential oils, expressed juices, processed exudates, and herbal drugs that have been subjected to size reduction for specific applications, for example herbal drugs cut for herbal teas or powdered for encapsulation.

Herbal teas comply with the monograph *Herbal teas (1435)*.

NOTE The term *comminuted* used in European Community legislation on herbal medicinal products describes a herbal drug that has been either cut or powdered.

The term *herbal drug preparation* is synonymous with the term *herbal preparation* used in European Community legislation on herbal medicinal products.

Ph Eur

Essential Oils

(Ph. Eur. monograph 2098)

Essential Oils comply with the requirements of the European Pharmacopoeia. These requirements are reproduced below.

Ph Eur

The statements in this monograph are intended to be read in conjunction with individual monographs on essential oils in the European Pharmacopoeia. Application of the monograph to other essential oils may be decided by the competent authority.

DEFINITION

Odorous product, usually of complex composition, obtained from a botanically defined plant raw material by steam distillation, dry distillation, or a suitable mechanical process without heating. Essential oils are usually separated from the aqueous phase by a physical process that does not significantly affect their composition.

Essential oils may be subjected to a suitable subsequent treatment. Thus an essential oil may be commercially known as being deterpenated, desesquiterpenated, rectified or 'x'-free.

— A *deterpenated essential oil* is an essential oil from which monoterpene hydrocarbons have been removed, partially or totally.

— A *deterpenated and desesquiterpenated essential oil* is an essential oil from which mono- and sesquiterpene hydrocarbons have been removed, partially or totally.

— A *rectified essential oil* is an essential oil that has been subjected to fractional distillation to remove certain constituents or modify the content.

— An *'x'-free essential oil* is an essential oil that has been subjected to partial or complete removal of one or more constituents.

PRODUCTION

Depending on the monograph, the plant raw material may be fresh, wilted, dried, whole, broken or ground.

Steam distillation The essential oil is produced by the passage of steam through the plant raw material in a suitable apparatus. The steam may be introduced from an external source or generated by boiling water below the raw material or by boiling water in which the raw material is immersed. The steam and oil vapours are condensed. The water and essential oil are separated by decantation.

Dry distillation The essential oil is produced by high-temperature heating of stems or barks in a suitable apparatus without the addition of water or steam.

Mechanical process The essential oil, usually known as 'cold-pressed', is produced by a mechanical process without any heating. It is mainly applied to *Citrus* fruit and involves expression of the oil from the pericarp and subsequent separation by physical means.

In certain cases, a suitable antioxidant may be added to the essential oil.

CHARACTERS

The appearance and the odour of the essential oil is determined.

IDENTIFICATION

Essential oils are identified by their gas chromatographic profile, or failing this, by any other test that may be required (for example, a test by thin-layer chromatography).

TESTS

GENERAL TESTS

The essential oil complies with the prescribed limits for the following tests.

Relative density *(2.2.5)*

Refractive index *(2.2.6)*

Optical rotation *(2.2.7)*

Fatty oils and resinified essential oils *(2.8.7)*

SUPPLEMENTARY TESTS

If necessary, the essential oil complies with the prescribed limits for the following tests.

Freezing point *(2.2.18)*

Acid value *(2.5.1)*

Peroxide value *(2.5.5)*

Foreign esters *(2.8.6)*

Residue on evaporation *(2.8.9)*

Water *(2.8.5)*

Solubility in alcohol *(2.8.10)*

Falsification

If appropriate, a test for one or more falsifications may be carried out by thin-layer chromatography *(2.2.27)*, by gas

www.webofpharma.com

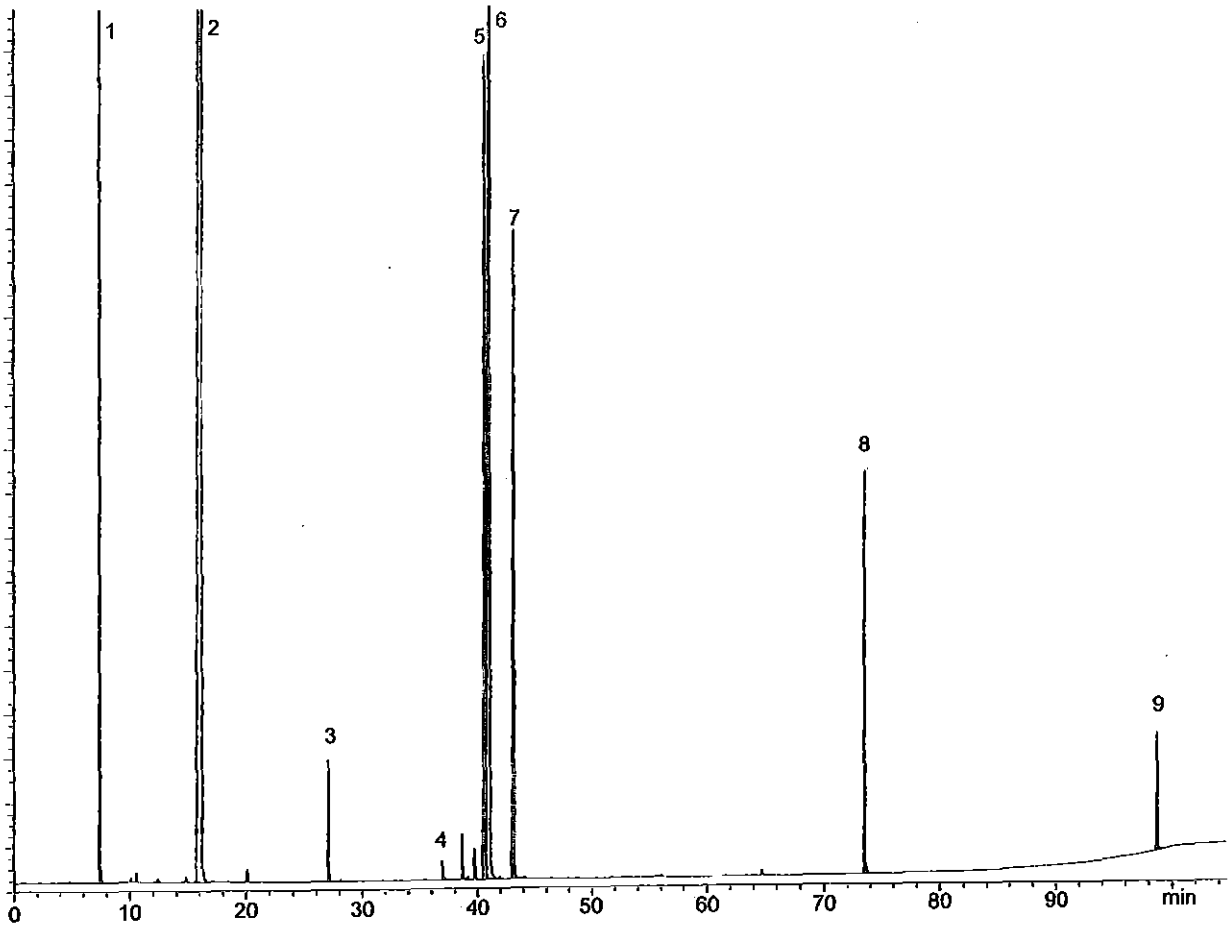


Figure 2098.-1. – *Chromatogram for the test for chromatographic profile of essential oils*

chromatography (*2.2.28*) using a chiral column if necessary, or by any other suitable method.

Chromatographic profile

Gas chromatography (*2.2.28*): use the normalisation procedure.

In addition to the system suitability test given in the specific monograph, it is necessary to check the suitability of the chromatographic system using the following test, which is to be carried out periodically within the framework of performance qualification.

The chromatogram shown in Figure 2098.-1 is given as an example.

Reference solution *essential oil CRS*. If necessary, the reference solution can be diluted with *heptane R*.

Column:
— *material*: fused silica;
— *size*: *l* = 60 m, Ø = 0.25 mm;
— *stationary phase*: *macrogol 20 000 R* (0.25 µm).

Carrier gas *helium for chromatography R*.

Flow rate 1.5 mL/min.

Split ratio 1:500. The split ratio/injection volume can be adjusted in order to fit the specific equipment used, provided that the column load stays the same.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 15	70
	15 - 100	70 → 240
	100 - 105	240
Injection port		250
Detector		270

Detection Flame ionisation.

Injection 1 µL.

Identification of components Use the chromatogram supplied with *essential oil CRS*.

System suitability Reference solution:
— *resolution*: minimum 1.5 between the peaks due to linalol and linalyl acetate;
— *signal-to-noise ratio*: minimum 100 for the peak due to decanal;
— *limits*: the percentage content of each of the 9 components is within the limits stated on the leaflet provided with *essential oil CRS*.

STORAGE

In a well-filled, airtight container, protected from light.

www.webofpharma.com

LABELLING

The label states:

— the scientific name of the plant raw material used;
— where applicable, the type and/or the chemotype of the essential oil;
— where applicable, the method of production;
— where applicable, the name and concentration of any added antioxidant;
— where applicable, additional processing steps that are not specified under Definition.

Ph Eur

Herbal Drug Extracts

Extracts

(Ph. Eur. monograph 0765)

Herbal Drug Extracts comply with the requirements of the European Pharmacopoeia. These requirements are reproduced below.

Ph Eur

DEFINITION

Herbal drug extracts are liquid (liquid extraction preparations), semi-solid (soft extracts and oleoresins) or solid (dry extracts) preparations obtained from *Herbal drugs (1433)* using suitable solvents.

An extract is essentially defined by the quality of the herbal drug, by its production process (extraction solvent(s), method of processing, etc.) and by its specifications.

European Pharmacopoeia monographs for extracts cover the genuine (native) extract and, where present, excipients.

Different types of extract may be distinguished.

Standardised extracts
Are adjusted to a defined content of one or more constituents with known therapeutic activity. This is achieved by adjustment of the extract with inert excipients or by blending batches of the extract.

Quantified extracts
Are adjusted to one or more active markers, the content of which is controlled within a limited, specified range. Adjustments are made by blending batches of the extract.

Other extracts
Are not adjusted to a particular content of constituents. For control purposes, one or more constituents are used as analytical markers. The minimum content for these analytical markers is given in an individual monograph.

PRODUCTION

Herbal drugs, solvents and other materials used for the preparation of extracts are of suitable quality and where applicable comply with the requirements of any relevant monograph in the European Pharmacopoeia. Where justified, herbal drugs used for the production of extracts may exceed the limits for heavy metals specified in the monograph *Herbal drugs (1433)* provided that the resulting extract satisfies the requirements for heavy metals (see Tests).

Different batches of the herbal drug which are compliant with the relevant monograph, or in the absence of an individual monograph with other suitable specifications, may be combined prior to extraction, for example for the purpose of achieving the quantity of herbal drug required for the production process or, in the case of standardised and quantified extracts, to achieve a certain range of content for one or more constituents in the herbal drug to be extracted. The herbal drug may also undergo a preliminary treatment, for example, grinding, inactivation of enzymes or defatting. In addition, unwanted constituents (e.g. toxic constituents) or unwanted matter (e.g. insoluble matter) may be removed at a suitable stage in the production process.

Where solvents are recovered from the production process, such recovered or recycled solvents may be used, provided that the recovery procedures are controlled and monitored to ensure that solvents meet appropriate standards before re-use or admixture with other approved materials. Water used for the production of extracts complies with the requirements of the monograph *Water for preparation of extracts (2249)*.

Where applicable, miscella (extraction liquors) are concentrated to the intended consistency using suitable methods, usually under reduced pressure and at a temperature at which deterioration of the constituents is reduced to a minimum. Essential oils that have been separated during processing may be restored to the extracts at an appropriate stage in the production process. Suitable excipients may be added at various stages of the production process for technological reasons (for example, as part of the drying process or to improve the homogeneity or consistency of an extract). For standardised extracts, suitable inert excipients may also be added to adjust one or more constituents to a defined content. For quantified extracts and 'other' extracts, the addition of inert excipients to adjust the content of assayed constituents is not permitted. Excipients are included for technological reasons only, and the manufacturer must declare the content of such excipients as a fixed percentage. In some applications, an excipient may be added in a narrow percentage range (e.g. silicon dioxide between 0.1-0.5 per cent, to improve flowability of the extract). The proposed range must be justified by the manufacturer. Suitable stabilisers, antioxidants and antimicrobial preservatives may be added to extracts where justified and authorised.

Extraction with a given solvent leads to a typical content of selected constituents in the extracted dry matter; during production of standardised and quantified extracts, purification procedures may be applied that increase the content of these selected constituents with respect to the expected values; such extracts are referred to as 'refined'.

IDENTIFICATION

Extracts are identified using suitable methods.

TESTS

Where applicable, as a result of analysis of the herbal drug used for production and in view of the production process, tests for microbiological quality (*5.1.4* or *5.1.8*), heavy metals (*2.4.27*), aflatoxins (*2.8.18*), ochratoxin A (*2.8.22*) and pesticide residues (*2.8.13*) in the extracts may be necessary. Where a test for heavy metals is carried out, the same limits for heavy metals as those given in the monograph *Herbal drugs (1433)* are applicable to extracts unless otherwise stated in an individual extract monograph or unless otherwise justified and authorised.

ASSAY

Extracts are assayed by a suitable method, unless otherwise justified.

Standardised extracts
The Definition section of an individual monograph on a standardised extract states the content of the assayed constituents as either a defined single content or within a defined range of content.

www.webofpharma.com

Defined single content For example, in the monograph *Ipecacuanha liquid extract, standardised (1875)*, the content of assayed constituents is stated as 1.80 per cent to 2.20 per cent. In this case, the declaration is based on a defined single content of 2.0 per cent with a tolerance of ± 10 per cent. The acceptable tolerance is usually within the range ± 5 per cent to ± 10 per cent taking into account the nature of the extract and the method of assay.

Defined range of content For example, in the monograph *Frangula bark dry extract, standardised (1214)*, the content of assayed constituents is stated as 15.0 per cent to 30.0 per cent. In this case, it is intended that an extract will consistently be produced to a defined single content selected from within the defined range taking into account an acceptable tolerance. Where there is an individual monograph in the pharmacopoeia for a standardised extract with a defined range of content, the acceptable tolerance will be stated in the individual monograph (for example, for *Frangula bark dry extract, standardised (1214)*, the acceptable tolerance is stated as ± 10 per cent relative to the declared content).

Quantified extracts
The content of assayed constituents must be within the values given in the Definition section of an individual monograph.

Other extracts
The content of assayed constituents must not be lower than the minimum value given in the Definition section of an individual monograph. Where justified and authorised, this does not preclude the selection of alternative constituents as a basis for assay using a corresponding validated analytical method, which may be more appropriate to the physical and/or chemical properties of the medicinal product into which the extract is to be incorporated. Where alternative constituents are selected for assay, a suitable minimum value for such constituents must be established.

LABELLING

The label states:
- the herbal drug used;
- where applicable, that fresh herbal drug has been used;
- the form of the extract (for example, liquid, tincture, soft, oleoresin or dry);
- where applicable, that the extract is standardised or quantified;
- for standardised extracts, the defined content of constituents with known therapeutic activity;
- for quantified extracts, the specified range of content of active markers;
- where applicable, that the extract is 'refined';
- the first solvent or solvents used for extraction (for example, ethanol 60 per cent *V/V*);
- the name and amount of any excipients present in the extract (for example, diluents, stabilisers, antimicrobial preservatives, antioxidants);
- for quantified extracts and 'other' extracts, the ratio of the quantity of herbal drug to the quantity of genuine (native) extract ($DER_{genuine}$) expressed on a mass/mass basis for soft extracts, oleoresins and dry extracts, and on either a mass/mass or a mass/volume basis for liquid extraction preparations;
- where applicable, the percentage of dry residue;
- the storage conditions.

LIQUID EXTRACTION PREPARATIONS - PRAEPARATIONES FLUIDAE AB EXTRACTIONE

Liquid extraction preparations are liquid preparations consisting of a diverse range of products which are described by their extraction solvents, methods of production and drug solvent ratios or drug extract ratios. Included in this range are products obtained using ethanol, water, glycerol, propylene glycol and fatty oils as extraction solvents. Liquid (fluid) extracts and tinctures belong to this category and are described below.

LIQUID (FLUID) EXTRACTS - EXTRACTA FLUIDA

DEFINITION

Quantified liquid (fluid) extracts and 'other' liquid (fluid) extracts are liquid extraction preparations of which, in general, 1 part by mass or volume is equivalent to 1 part by mass of the dried herbal drug.

Standardised liquid (fluid) extracts are only defined by their content of constituents with known therapeutic activity.

PRODUCTION

Liquid extracts are prepared using ethanol of a suitable concentration and/or water together with, where necessary, other substances (e.g. glycerol or ammonia solution) to extract the herbal drug, or by dissolving a soft or dry extract of the herbal drug (which has been produced using the same extraction solvent as would be used to prepare the liquid extract by direct extraction) in either ethanol of the required concentration or water.

Where the liquid extract contains ethanol, it is tested for 2-propanol (*2.9.11*), with a maximum of 0.05 per cent *V/V*, unless assurance of compliance with this limit is provided by a detailed knowledge of the ethanol supply chain and the extract manufacturing process.

Except for standardised liquid extracts, liquid extracts produced from soft or dry extracts do not contain any excipients other than those that would be present in the liquid extract prepared by direct extraction. However, exceptions may be justified in certain cases such as when the soft extract used to produce the liquid extract contains stabilisers, antioxidants or antimicrobial preservatives that have been added to ensure its stability.

Liquid extracts are adjusted, if necessary, so that they satisfy the requirements for content of solvent. Liquid extracts may be filtered, if necessary.

A slight sediment may form on standing.

TESTS

Relative density (*2.2.5*)
Where applicable, the liquid extract complies with the limits prescribed.

Ethanol (*2.9.10*)
For ethanolic liquid extracts, carry out the determination of ethanol content. The ethanol content complies with the limits prescribed.

Methanol (*2.9.11*)
Maximum 0.05 per cent *V/V* for ethanolic liquid extracts, unless otherwise prescribed or justified and authorised.

Dry residue (*2.8.16*)
Where applicable, the liquid extract complies with the limits prescribed.

STORAGE

Protected from light.

www.webofpharma.com

LABELLING
The label states in addition to the requirements listed above, the ethanol content in per cent *V/V*, where applicable.

TINCTURES – TINCTURAE

DEFINITION
Quantified tinctures and 'other' tinctures are liquid extraction preparations that are obtained using either 1 part by mass of herbal drug and 10 parts by mass or volume of extraction solvent, or 1 part by mass of herbal drug and 5 parts by mass or volume of extraction solvent. Alternatively, they may be obtained using either 1 part by mass of herbal drug and sufficient extraction solvent to produce 10 parts by mass or volume of tincture or 1 part by mass of herbal drug and sufficient extraction solvent to produce 5 parts by mass or volume of tincture. Other ratios of herbal drug to extraction solvent may be used.

Standardised tinctures are only defined by their content of constituents with known therapeutic activity.

PRODUCTION
Tinctures are usually prepared by either maceration or percolation, using ethanol of a suitable concentration to extract the herbal drug, or by dissolving a soft or dry extract of the herbal drug (which has been produced using the same extraction solvent as would be used to prepare the tincture by direct extraction) in ethanol of the required concentration.

The tincture is tested for 2-propanol (*2.9.11*), with a maximum of 0.05 per cent *V/V*, unless assurance of compliance with this limit is provided by a detailed knowledge of the ethanol supply chain and the tincture manufacturing process.

Except for standardised tinctures, tinctures produced from soft or dry extracts do not contain any excipients other than those that would be present in the tincture prepared by direct extraction. However, exceptions may be justified in certain cases such as when the soft extract used to produce the tincture contains stabilisers, antioxidants or antimicrobial preservatives that have been added to ensure its stability.

Tinctures are adjusted, if necessary so that they satisfy the requirements for content of solvent. Tinctures may be filtered if necessary.

Tinctures are usually clear. A slight sediment may form on standing.

TESTS

Relative density (*2.2.5*)
Where applicable, the tincture complies with the limits prescribed.

Ethanol (*2.9.10*)
The ethanol content complies with the limits prescribed.

Methanol (*2.9.11*)
Maximum 0.05 per cent *V/V*, unless otherwise prescribed or justified and authorised.

Dry residue (*2.8.16*)
Where applicable, the tincture complies with the limits prescribed.

STORAGE
Protected from light.

LABELLING
The label states, in addition to the requirements listed above, the ethanol content in per cent *V/V*.

SOFT EXTRACTS – EXTRACTA SPISSA

DEFINITION
Soft extracts are semi-solid preparations obtained by evaporation or partial evaporation of the solvent used for production.

TESTS

Dry residue (*2.8.16*)
The soft extract complies with the limits prescribed.

Solvents
Residual solvents are controlled as described in chapter *5.4*, unless otherwise prescribed or justified and authorised.

STORAGE
In an airtight container, protected from light.

OLEORESINS – OLEORESINA

DEFINITION
Oleoresins are semi-solid extracts composed of a resin in solution in an essential and/or fatty oil and are obtained by evaporation of the solvent(s) used for their production.

This monograph applies to oleoresins produced by extraction and not to natural oleoresins.

TESTS

Water (*2.2.13*)
The oleoresin complies with the limits prescribed.

Solvents
Residual solvents are controlled as described in chapter *5.4*, unless otherwise prescribed or justified and authorised.

STORAGE
In an airtight container, protected from light.

DRY EXTRACTS – EXTRACTA SICCA

DEFINITION
Dry extracts are solid preparations obtained by evaporation of the solvent used for their production.

Dry extracts usually have a loss on drying of not greater than 5 per cent *m/m*. Where justified and authorised, a loss on drying with a different limit or a test for water may be prescribed.

TESTS

Loss on drying (*2.8.17*)
Where applicable, the dry extract complies with the limits prescribed.

Water (*2.5.12*)
Where a test for loss on drying is not applicable, the dry extract complies with the limits prescribed.

Solvents
Residual solvents are controlled as described in chapter *5.4*, unless otherwise prescribed or justified and authorised.

STORAGE
In an airtight container, protected from light.

GLOSSARY - GLOSSA

Constituents with known therapeutic activity
Chemically defined substances or groups of substances which are generally accepted to contribute substantially to the therapeutic activity of a herbal drug, a herbal drug preparation or a herbal medicinal product.

www.webofpharma.com

Drug extract ratio (*DER*)
The ratio between the quantity of herbal drug used in the manufacture of an extract and the quantity of extract obtained. The number (given as the actual range) written before the colon is the relative quantity of the herbal drug; the number written after the colon is the relative quantity of the extract obtained. Two *DERs* can be differentiated:
— **Genuine (native) drug extract ratio ($DER_{genuine}$).** The ratio between the quantity of herbal drug used in the manufacture of an extract and the quantity of genuine (native) extract obtained.
— **Total drug extract ratio (DER_{total}).** The ratio between the quantity of herbal drug used in the manufacture of an extract and the quantity of whole extract (including excipients) obtained.

For example, $DER_{genuine}$ 2.5-4.5:1 means that between 2.5 and 4.5 parts of herbal drug are required to produce 1 part of genuine (native) extract. Where processing aids are added to the genuine (native) extract to produce, for example, a dry extract, the DER_{total} and the $DER_{genuine}$ will have different values; where a dry extract is produced without the need for any processing aids, the DER_{total} and the $DER_{genuine}$ will be identical. Oleoresins are usually produced without the need to include processing aids, therefore the DER_{total} and the $DER_{genuine}$ are usually identical. For soft extracts and liquid extraction preparations, where the genuine (native) extract does not exist without excipients and/or processing aids (e.g. usually 20-30 per cent of water in soft extracts, ethanolic extraction solvent in tinctures), the DER_{total} and the $DER_{genuine}$ are identical.

Drug solvent ratio (*DSR*)
The ratio between the quantity of herbal drug, expressed in mass, used in the manufacture of an extract and the quantity of the first extraction solvent, expressed in mass or volume.

Extraction solvents
Solvents which are used for the extraction process.

Genuine (native) herbal drug extract
Refers to the extract without excipients, even if for technological reasons the genuine extract is not available. However, for soft extracts and liquid extraction preparations the genuine extract may contain variable amounts of (extraction) solvent.

Markers
Chemically defined constituents or groups of constituents of a herbal drug, a herbal drug preparation or a herbal medicinal product which are of interest for control purposes independent of whether they have any therapeutic activity. Markers serve to calculate the quantity of herbal drug(s) or herbal drug preparation(s) in the herbal medicinal product if the marker has been quantitatively determined in the herbal drug or herbal drug preparation.

There are 2 categories of markers:
— *active markers* are constituents or groups of constituents which are generally accepted to contribute to the therapeutic activity;
— *analytical markers* are constituents or groups of constituents that serve solely for analytical purposes, irrespective of any pharmacological or therapeutic activity which they may be reported to possess.

Miscella (extraction liquor)
Liquid obtained from the extraction process.

Production of tinctures by maceration
A process whereby, unless otherwise prescribed, the herbal drug to be extracted is reduced to pieces of suitable size, mixed thoroughly with the prescribed extraction solvent and allowed to stand in a closed container for an appropriate time, with agitation where required. The residue is separated from the extraction solvent and, if necessary, pressed out. If the residue is pressed, the 2 liquids are combined.

Production of tinctures by percolation
A process whereby, unless otherwise prescribed, the herbal drug to be extracted is reduced to pieces of suitable size and mixed thoroughly with a portion of the prescribed extraction solvent and allowed to stand for an appropriate time. The mixture is transferred to a percolator and more extraction solvent is added until the herbal drug is covered with a layer of extraction solvent. The percolate is allowed to flow slowly from the base of the percolator while extraction solvent is slowly added to the top of the percolator, ensuring that the herbal drug to be extracted is constantly covered with extraction solvent, until all the extraction solvent has been added. Percolation continues until the percolate is recovered. If the residue is pressed, the 2 liquids are combined.

Ph Eur

Tinctures of the British Pharmacopoeia

In addition to the requirements for Tinctures of the European Pharmacopoeia (stated under Extracts), the following statements apply to those tinctures that are the subject of an individual monograph in the British Pharmacopoeia.

DEFINITION
Certain preparations of the British Pharmacopoeia entitled Tinctures do not conform strictly to the definition of the European Pharmacopoeia and consequently application of some of the above requirements is inappropriate.
Any necessary exceptions are stated in the relevant individual monographs.

Herbal Teas

(Ph. Eur. monograph 1435)

Herbal Teas comply with the requirements of the European Pharmacopoeia. These requirements are reproduced below.

Ph Eur

DEFINITION
Herbal teas consist exclusively of one or more herbal drugs intended for oral aqueous preparations by means of decoction, infusion or maceration. The preparation is prepared immediately before use.

Herbal teas are usually supplied in bulk form or in bags for single use.

The herbal drugs used comply with the appropriate individual European Pharmacopoeia monographs or in their absence with the general monograph *Herbal drugs (1433)*.

IDENTIFICATION
The identity of herbal drugs present in herbal teas is checked by suitable methods such as botanical examinations and/or chromatographic profiles.

www.webofpharma.com

TESTS

Recommendations on the microbiological quality of herbal teas (*5.1.8*) take into account the prescribed preparation method (use of boiling or non-boiling water).

The proportion of herbal drugs present in herbal teas is checked by appropriate methods.

Herbal teas in bags comply with the following test:

Uniformity of mass

Determine the individual and the average mass of the contents of 20 randomly chosen units as follows: weigh a single full bag of herbal tea, open it without losing any fragments. Empty it completely using a brush. Weigh the empty bag and calculate the mass of the contents by subtraction. Repeat the operation on the 19 remaining bags and calculate the average mass of the contents of the 20 units. Unless otherwise justified, not more than 2 of the 20 individual masses deviate from the average mass by more than the percentage deviation shown in the table below and none deviates by more than twice that percentage.

Average mass	Percentage deviation
less than 1.5 g	15 per cent
1.5 g to 2.0 g included	10 per cent
more than 2.0 g	7.5 per cent

STORAGE

Protected from light.

Ph Eur

Instant Herbal Teas

(Ph. Eur. monograph 2620)

Ph Eur

DEFINITION

Instant herbal teas consist of 1 or more herbal drug preparations (primarily extracts with or without added essential oils), and are intended for the preparation of an oral solution immediately before use.

Instant herbal teas may also contain, in addition to herbal drug preparations, suitable excipients such as maltodextrin and added flavourings.

Instant herbal teas are presented as a powder or granules and are usually supplied in bulk form or in sachets.

The herbal drug preparations used comply with the appropriate individual European Pharmacopoeia monographs or, in the absence of such individual monographs, with the general monograph *Herbal drug preparations (1434)* and with other appropriate general monographs, for example *Herbal drug extracts (0765)* or *Essential oils (2098)*.

IDENTIFICATION

The identity of herbal drug preparations present in instant herbal teas is checked by suitable methods.

TESTS

General chapter *5.1.8* contains recommendations on the microbiological quality of extract-containing herbal medicinal products such as instant herbal teas.

The proportion of herbal drug preparations present in instant herbal teas is checked by suitable methods.

Instant herbal teas in sachets comply with the following test.

Uniformity of mass

Determine the individual and the average mass of the contents of 20 randomly chosen units as follows: weigh a single full sachet of instant herbal tea, open it without losing any fragments. Empty it completely using a brush. Weigh the empty sachet and calculate the mass of the contents by subtraction. Repeat the operation on the 19 remaining sachets and calculate the average mass of the contents of the 20 units. Unless otherwise justified, not more than 2 of the individual masses deviate from the average mass by more than the percentage deviation shown in the table below and none deviates by more than twice that percentage.

Average mass	Percentage deviation
less than 1.5 g	15 per cent
1.5 g to 2.0 g included	10 per cent
more than 2.0 g	7.5 per cent

STORAGE

Protected from light.

Ph Eur

Abelmoschus Flower

(Abelmoschi Corolla, Ph. Eur. monograph 2827)

Ph Eur

DEFINITION

Dried corolla of *Abelmoschus manihot* (L.) Medik.

Content

Minimum 1.0 per cent of hibifolin ($C_{21}H_{18}O_{14}$; M_r 494.4) (dried drug).

IDENTIFICATION

A. The corolla is often crumpled and fragmented, and when whole, consists of 5 petals slightly fused at their base. Each petal is triangular and broadly obovate, with slightly sinuous margins, about 7-20 cm long and 7-12 cm wide. They are yellow or pale yellow, with a dark violet or brown unguis at the base. The outer surface shows numerous pale green radial longitudinal striations, and stamens united by their filaments into a tube about 1.5-2.5 cm long bearing numerous sessile anthers. At the centre of the stamen tube is the style, ending in a dark violet or black stigma, with 5 lobes rolled outwards.

B. Microscopic examination (*2.8.23*). The powder is yellow or yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2827.-1): fragments of the epidermis of the distal part of the corolla (surface view [B], transverse section [F]) with papillose cells [Ba, Fa] and long glandular trichomes, up to 800 µm long, with a stalk composed of 1 [Bc] to 4 cells [H] and a multicellular head whose diameter does not exceed that of the stalk, composed of cells with slightly granular contents [Bb]; epidermal cells surrounding each glandular trichome that are not papillose [Bd]; fragments of the epidermis of the base of the corolla [A], often pink or violet, with elongated epidermal cells [Aa], unicellular covering trichomes either isolated [Ab] or paired [Ac], up to 200 µm long, and glandular trichomes with a club-shaped secretory head [E]; fragments of the characteristic layer of the pollen sac of the anthers with polyhedral cells, whose walls show thickened parallel striations [G], accompanied by oil droplets [Ga]; spherical

www.webofpharma.com

pollen grains [D] with finely pitted walls, exceeding 100 µm in diameter, spiny and with numerous germinal pores [Da]; numerous annular or spiral vascular bundles [C]; fragments of parenchyma consisting of polyhedral cells, some of which contain cluster crystals of calcium oxalate about 20 µm in diameter [J].

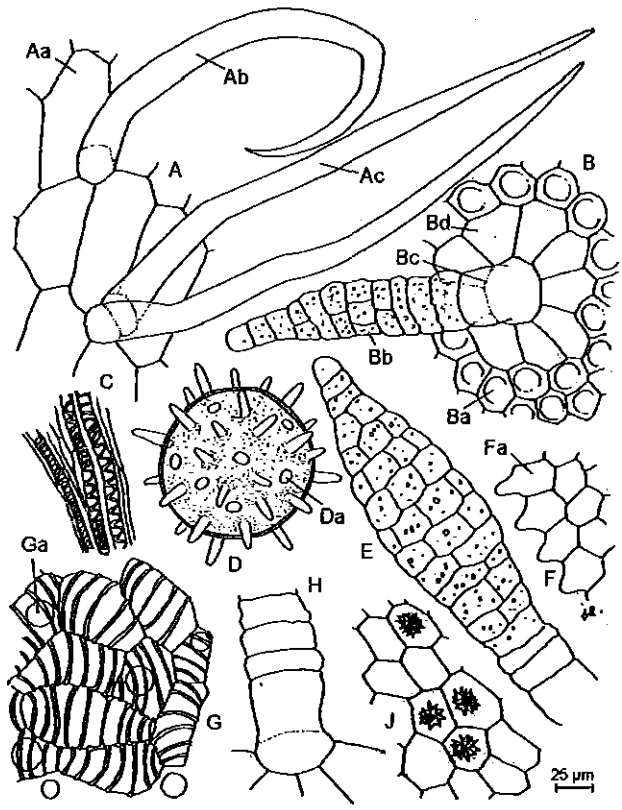


Figure 2827.-1. – *Illustration for identification test B of powdered herbal drug of abelmoschi corolla*

C. High-performance thin-layer chromatography (*2.8.25*). *Prepare the solutions immediately before use.*

Test solution To 0.25 g of the powdered herbal drug (1000) (*2.9.12*) add 10 mL of a mixture of 4 volumes of *water R* and 6 volumes of *acetonitrile R*, and sonicate for 15 min. Centrifuge the solution for 15 min and filter the supernatant through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 4.0 mg of *rutoside trihydrate R* and 5.0 mg of *hibifolin R* in *methanol R* and dilute to 5.0 mL with the same solvent.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *methanol R*.

Reference solution (c) Dissolve 2.5 mg of *hibifolin R* and 2.5 mg of *hyperoside R* in *methanol R* and dilute to 5 mL with the same solvent.

Intensity marker Hibifolin.

Plate *TLC silica gel F_{254} plate R* (2-10 µm) [or *TLC silica gel F_{254} plate R* (5-40 µm)].

Mobile phase *anhydrous formic acid R, acetic acid R, water R, ethyl acetate R* (11:11:27:100 *V/V/V/V*).

Application 3 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate (or 120 mm).

Drying In air.

Detection Heat at 100-105 °C for 3-4 min; spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R* and then with a 50 g/L solution of *macrogol 400 R* in *methanol R*; allow to dry in air and examine in ultraviolet light at 366 nm.

System suitability Reference solution (c):

— the chromatogram shows 2 distinct zones in the middle third; both the lower zone (hibifolin) and the upper zone (hyperoside) show a yellow fluorescence.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, other faint fluorescent zones may be present.

Top of the plate	
	A blue zone, equivalent
	A yellow zone, equivalent
	A yellow zone, equivalent (hyperoside)
Hibifolin: a yellow zone	A yellow zone, equivalent (hibifolin)
Rutoside: a yellow zone	A yellowish zone, faint (rutoside)
	A yellowish zone, very faint
	A blue zone, equivalent
Reference solution (a)	**Test solution**

TESTS

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (1000) (*2.9.12*) by drying in an oven at 105 °C for 4 h.

Total ash (*2.4.16*)

Maximum 8 per cent.

ASSAY

Liquid chromatography (*2.2.29*). *Prepare the solutions immediately before use.*

Solvent mixture A *water R, acetonitrile R* (40:60 *V/V*).

Solvent mixture B *acetonitrile R, water R* (10:90 *V/V*).

Test solution Reduce the herbal drug to a powder (1000) (*2.9.12*) using a refrigerated blade grinder. To 0.500 g add 20 mL of solvent mixture A and homogenise using a shaker. Sonicate for 30 min. Centrifuge for 15 min and transfer the supernatant to a 50 mL volumetric flask. Change the water in the ultrasonic bath every 30 min to prevent heating and repeat the extraction twice, adding to the residue 15 mL of solvent mixture A. Combine the supernatants, cool, and

www.webofpharma.com

dilute to 50.0 mL with solvent mixture A. Dilute 2.0 mL of the solution to 5.0 mL with solvent mixture B. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 6.0 mg of *hibifolin CRS* in solvent mixture A and dilute to 10.0 mL with solvent mixture A.

Reference solution (b) Dissolve 2.5 mg of *quercitrin R* in solvent mixture A and dilute to 5 mL with solvent mixture A.

Reference solution (c) Mix 0.4 mL of reference solution (b) and 0.5 mL of reference solution (a), and dilute to 5 mL with solvent mixture B.

Reference solution (d) Dilute 0.70 mL of reference solution (a) to 5.0 mL with solvent mixture B.

Column:
- *size*: l = 0.25 m, Ø = 4.6 mm;
- *stationary phase*: *phenylsilyl silica gel for chromatography R* (5 µm);
- *temperature*: 40 °C.

Mobile phase:
- *mobile phase A*: *acetonitrile R*, 0.07 per cent *V/V* solution of *phosphoric acid R* (5:95 *V/V*);
- *mobile phase B*: 0.07 per cent *V/V* solution of *phosphoric acid R*, *acetonitrile R* (5:95 *V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 10	89	11
10 - 15	89 → 87	11 → 13
15 - 25	87 → 75	13 → 25
25 - 30	75 → 60	25 → 40
30 - 33	60	40

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 360 nm.

Autosampler Set at 10 °C.

Injection 10 µL of the test solution and reference solutions (c) and (d).

Retention time Hibifolin = about 22 min; quercitrin = about 23 min.

System suitability Reference solution (c):
- *resolution*: minimum 2.5 between the peaks due to hibifolin and quercitrin.

Calculate the percentage content of hibifolin using the following expression:

$$\frac{A_1 \times m_2 \times p \times 1.75}{A_2 \times m_1}$$

A_1 = area of the peak due to hibifolin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to hibifolin in the chromatogram obtained with reference solution (d);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *hibifolin CRS* used to prepare reference solution (a), in grams;
p = percentage content of hibifolin in *hibifolin CRS*.

Ph Eur

Acanthopanax Bark

(Ph. Eur. monograph 2432)

Ph Eur

DEFINITION

Dried root bark of *Eleutherococcus nodiflorus* (Dunn) S.Y.Hu (syn. *Acanthopanax gracilistylus* W.W.Sm.) collected in summer and autumn.

IDENTIFICATION

A. The bark occurs in irregular quills, 5-15 cm long, 0.4-1.4 cm in diameter, about 2 mm thick. The outer surface is greyish-brown, with slightly twisted longitudinal wrinkles and transverse lenticel-like scars. The inner surface is pale yellow or greyish-yellow, with fine longitudinal striations. The texture is light, fragile, easily broken. The fracture is irregular, greyish-white.

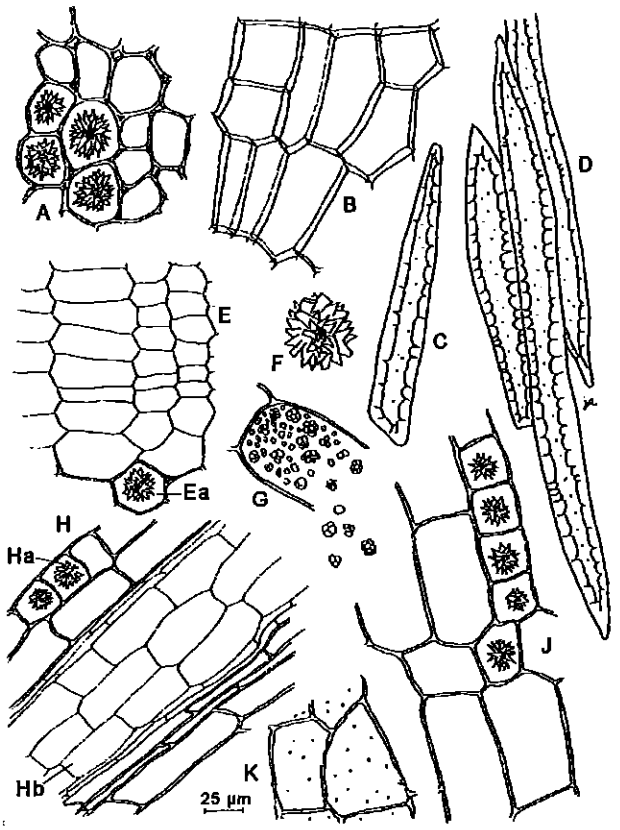


Figure 2432.-1. – *Illustration for identification test B of powdered herbal drug of acanthopanax bark*

B. Microscopic examination (*2.8.23*). The powder is greyish-white. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2432.-1): cluster crystals of calcium oxalate, 8-64 µm in diameter, free [F] or included in parenchyma cells [A, Ea, Ha] sometimes forming crystal sheaths [J]; cork cells, rectangular or polygonal, thin-walled (surface view [B], transverse section [E]), sometimes walls of cork cells of older barks unevenly thickened, slightly pitted [K]; fragments of secretory canals [H] consisting of thin-walled cells [Hb] containing colourless or pale yellow secretions; phloem fibres, free [C] or in bundles of 2-4 fibres [D] present in older barks. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows numerous starch granules, simple,

www.webofpharma.com

polygonal or subspherical, 2-8 µm in diameter, or 2-10 compound, free or included in cells [G].

C. Examine the chromatogram obtained in the test for *Periploca sepium*.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Thymol: an orange zone	
Borneol: a brown zone	A broad pink zone
Reference solution	Test solution

TESTS

Periploca sepium

Thin-layer chromatography (*2.2.27*).

Test solution To 0.3 g of the powdered herbal drug (355) (*2.9.12*) add 3 mL of *methanol R*, heat in a water-bath at 60 °C for 1 min and filter.

Reference solution Dissolve 5 mg of *thymol R* and 8 mg of *borneol R* in 5 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *ethyl acetate R, methylene chloride R* (2:98 *V/V*).

Application 20 µL [or 1 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Treat with *anisaldehyde solution R*, heat at 105 °C for 5 min and examine in daylight.

Results The chromatogram obtained with the test solution shows no intense coloured zones above the zone due to borneol in the chromatogram obtained with the reference solution.

Acanthopanax giraldii

The presence of scaly covering trichomes on the outer surface of the root bark indicates adulteration by *Acanthopanax giraldii*.

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 12.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 2.0 per cent.

Extractable matter

Minimum 16.0 per cent.

To 2.00 g of the powdered herbal drug (250) (*2.9.12*) add a mixture of 8 g of *water R* and 12 g of *ethanol (96 per cent) R* and allow to macerate for 2 h, shaking frequently. Filter, evaporate the filtrate to dryness on a water-bath *in vacuo* and dry in an oven at 100-105 °C for 2 h. The residue weighs a minimum of 320 mg.

Ph Eur

Achyranthes Bidentata Root

(Ph. Eur. monograph 2999)

Ph Eur

DEFINITION

Whole or fragmented, dried principal root of *Achyranthes bidentata* Blume with secondary roots removed.

Content

Minimum 0.1 per cent of total sterones, expressed as β-ecdysterone ($C_{27}H_{44}O_7$; M_r 480.6) (dried drug).

IDENTIFICATION

A. *Whole drug.* The whole root is slender, cylindrical, straight or slightly curved, 13-90 cm long and 4-10 mm in diameter. The outer surface is greyish-yellow to greyish-brown or pale brown to pale yellowish-brown with fine longitudinal wrinkles, slightly twisted; transverse lenticels and sparse protruding rootlet scars are present. The root is easily broken and has a hard, fragile texture. The fracture is pale yellowish-brown, slightly horny. Numerous small vascular bundles appear as dots arranged in 2-4 whorls surrounding 2-3 larger central bundles; the xylem vessels are yellowish-white.

Fragmented drug The fragmented drug occurs as short cylindrical pieces or as oblique slices, 3-10 mm in diameter. The outer surface is greyish-yellow to greyish-brown or pale brown to pale yellowish-brown with fine longitudinal wrinkles, slightly twisted; transverse lenticels and sparse protruding rootlet scars may be visible. The texture is hard. The cut surface is pale yellowish-brown, yellowish-brown or brown, slightly horny. Numerous small vascular bundles appear as dots arranged in 2-4 whorls surrounding 2-3 larger central bundles; the xylem vessels are yellowish-white.

B. Microscopic examination (*2.8.23*). The powder is pale brown or whitish-grey. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2999.-1): numerous fragments of parenchyma [B, E] consisting of thin-walled, rounded, ovoid or subrectangular cells, some of which contain triangular, pointed, subsquare or irregularly shaped sandy calcium oxalate microcrystals [Ba, Ea]; bundles of vessels [C, F], reticulate [Fa] or bordered pitted (8-93 µm in diameter) [Ca, Fb], sometimes accompanied by fibres [Cb], with slightly thickened walls and sparse, oblique-slit-shaped, cross-shaped or V-shaped pits; numerous fragments of isolated vessels [H]; cork fragments with more or less square, rectangular, rounded or polygonal cells (surface view [A]); the cork layers (transverse section [G]) are superimposed and associated with the 1st layers of parenchyma [Ga]; numerous scattered microcrystals of calcium oxalate [D], clearly visible in polarised light.

C. High-performance thin-layer chromatography (*2.8.25*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of a mixture of 2 volumes of *water R* and 8 volumes of *methanol R*. Sonicate for 30 min and centrifuge. Take up the residue with 8 mL of *water R*. Sonicate for 1 min (or shake for 1 min), centrifuge and combine the supernatants. Condition a solid phase extraction (SPE) column containing 0.200 g of *octadecylsilyl silica gel for chromatography R* with 5 mL of *methanol R* and then with 3 mL of *water R* at a rate of 1 drop per second, ensuring that the column does not dry out. Transfer the solution to the SPE column. Allow to drain, ensuring that the column does not dry out, and discard the eluate. Wash the column with 2 mL of *water R*. Elute the column using 1 mL of *methanol R*. Collect the eluate.

www.webofpharma.com

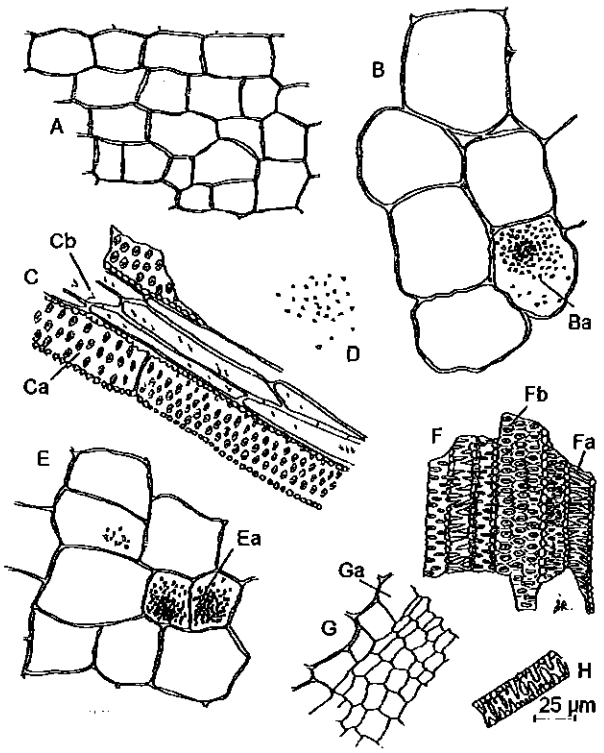


Figure 2999.-1. – *Illustration for identification test B of powdered herbal drug of Achyranthes bidentata root*

Top of the plate	
	3 reddish zones, faint
β-Ecdysterone: a blue fluorescent zone	A blue fluorescent zone (β-ecdysterone)
	A green zone, faint to intense
	A green zone, faint to equivalent
	A green zone
Ginsenoside Ro: a green zone	A green zone, faint to intense (ginsenoside Ro)
	A reddish-zone, faint to equivalent (maybe overlapping with the zone below)
	A reddish-violet zone, intense
	A reddish-violet zone, intense
Reference solution (a)	**Test solution**

Reference solution (a) Dissolve 1.0 mg of *β-ecdysterone R* and 1.0 mg of *ginsenoside Ro R* in *methanol R* and dilute to 2.0 mL with the same solvent.

Reference solution (b) Mix 1.0 mL of reference solution (a) and 3.0 mL of *methanol R*.

Reference solution (c) Dissolve 1 mg of *β-ecdysterone R* and 1 mg of *cyasterone R* in *methanol R* and dilute to 2 mL with the same solvent.

Intensity marker β-ecdysterone.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, water R, methanol R, methylene chloride R* (1:1:5:14 *V/V/V/V*).

Application 3 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of cold air for 5 min.

Detection Treat with a 100 g/L solution of *sulfuric acid R* in *ethanol (96 per cent) R* and heat at 100 °C for 5 min; examine in ultraviolet light at 366 nm.

System suitability Reference solution (c):

— the chromatogram shows in the upper third 2 distinct zones, which may be touching; the lower zone (β-ecdysterone) shows a blue fluorescence and the upper zone (cyasterone) shows a bright blue fluorescence.

Results See below the sequence of zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, other faint fluorescent zones may be present.

TESTS

Loss on drying (*2.2.32*)

Maximum 15.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 9.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 1.5 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Solvent mixture *water R, methanol R* (20:80 *V/V*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 45 mL of the solvent mixture and 5 mL of *butanol R* saturated with *water R*. Sonicate for 30 min and filter. Evaporate the filtrate to dryness under reduced pressure. Dissolve the residue in the solvent mixture and dilute to 10.0 mL with the solvent mixture. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 6.0 mg of *β-ecdysterone CRS* in the solvent mixture and dilute to 25.0 mL with the solvent mixture. Dilute 2.0 mL of the solution to 5.0 mL with the solvent mixture.

Reference solution (b) To 5 mg of *Achyranthes bidentata root dry extract for system suitability HRS* add 5 mL of the solvent mixture. Sonicate for 10 min and shake well. Filter through a membrane filter (nominal pore size 0.45 µm).

Column:

— *size*: l = 0.15 m, Ø = 4.6 mm;

— *stationary phase*: *solid core octadecylsilyl silica gel for chromatography R* (2.7 µm);

— *temperature*: 35 °C.

Mobile phase:

— *mobile phase A*: *water for chromatography R*;

— *mobile phase B*: *acetonitrile for chromatography R*;

www.webofpharma.com

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 3	85	15
3 - 18	85 → 81	15 → 19

Flow rate 0.8 mL/min.

Detection Spectrophotometer at 248 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram supplied with *Achyranthes bidentata root dry extract for system suitability HRS* and the chromatogram obtained with reference solution (b) to identify the peaks due to sterones 2 and 3 and peak 4; use the chromatogram obtained with reference solution (a) to identify the peak due to β-ecdysterone (sterone 1).

Relative retention With reference to β-ecdysterone (retention time = about 12.5 min): peak 4 = about 1.04; sterone 2 = about 1.11; sterone 3 = about 1.19.

System suitability Reference solution (b):

— *resolution*: minimum 1.5 between the peaks due to β-ecdysterone and peak 4.

Calculate the percentage content of total sterones expressed as β-ecdysterone using the following expression:

$$\frac{A_1 \times m_2 \times 4 \times p}{A_2 \times m_1 \times 25}$$

A_1 = sum of the peak areas due to sterones 2 and 3 and β-ecdysterone in the chromatogram obtained with the test solution;

A_2 = area of the peak due to β-ecdysterone in the chromatogram obtained with reference solution (a);

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_2 = mass of *β-ecdysterone CRS* used to prepare reference solution (a), in grams;

p = percentage content of β-ecdysterone in *β-ecdysterone CRS*.

Ph Eur

Agnus Castus Fruit

(Ph. Eur. monograph 2147)

Preparation
Agnus Castus Fruit Dry Extract

Ph Eur

DEFINITION

Whole, ripe, dried fruit of *Vitex agnus-castus* L.

Content
Minimum 0.08 per cent of casticin ($C_{19}H_{18}O_8$; M_r 374.3) (dried drug).

IDENTIFICATION

A. Agnus castus fruit is oval or almost globular, with a diameter of up to 5 mm. The persistent calyx is greenish-grey, finely pubescent, ends in 4-5 short teeth and envelops 2/3 to 3/4 of the surface of the fruit. The blackish-brown fruit consists of a pericarp that becomes progressively sclerous up to the endocarp. The style scar is often visible. Some of the fruits may retain a stalk, about 1 mm long. A transverse section of the fruit shows 4 locules, each containing an elongated seed.

B. Microscopic examination (*2.8.23*). Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters: fragments of the outer epidermis of the calyx composed of polygonal cells densely covered with short, bent or undulate, uni-, bi- or tri-cellular uniseriate covering trichomes; cells of the epicarp with thick walls and well-marked, large pits; isolated glandular trichomes with a unicellular stalk and a uni- or multi-cellular head; layers of parenchyma from the outer part of the mesocarp, some containing brown pigment, others extending into septa; fragments from the inner part of the mesocarp composed of thin-walled, pitted, sclerenchymatous cells and of typical isodiametric sclerous cells with very thick, deeply grooved walls and a narrow, stellate lumen; small brown cells of the endocarp; fragments of the testa containing areas of fairly large, thin-walled lignified cells with reticulate bands of thickening; numerous fragments of the endosperm composed of thin-walled parenchymatous cells containing aleurone grains and oil droplets.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R*. Heat in a water-bath at 60 °C for 10 min. Allow to cool and filter.

Reference solution Dissolve 0.5 mg of *aucubin R* and 1 mg of *agnuside R* in *methanol R* and dilute to 1.0 mL with the same solvent.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *water R, methanol R, ethyl acetate R* (8:15:77 *V/V/V*).

Application 10 µL [or 8 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 8 cm [or 5 cm].

Drying In air.

Detection Treat with *anhydrous formic acid R* and heat at 120 °C for 10 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Agnuside: a blue zone	A blue zone (agnuside)
Aucubin: a blue zone	A blue zone (aucubin)
Reference solution	Test solution

TESTS

Foreign matter (*2.8.2*)
Maximum 3.0 per cent.

Other species of *Vitex*, in particular *Vitex negundo* L.
No fruit of other species with a much greater diameter is present.

Total ash (*2.4.16*)
Maximum 8.0 per cent.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Extract 1.000 g of the powdered herbal drug (355) (*2.9.12*) with 40 mL of *methanol R* for 2 min using a suitable-speed homogeniser. Collect the supernatant liquid and filter into a 250 mL flask. Repeat the extraction with a

www.webofpharma.com

further 40 mL of *methanol R*, collecting the supernatant liquid and filtering as before. Rinse the residue carefully with a small quantity of *methanol R*. Combine the methanol extracts and rinsings and evaporate to dryness *in vacuo* in a water-bath at not more than 30 °C. With the aid of ultrasound, dissolve the residue obtained in *methanol R* and dilute to 20.0 mL with the same solvent. Filter the solution through a membrane filter (nominal pore size 0.45 µm). Dilute 2.0 mL of the solution to 10.0 mL with *methanol R*.

Reference solution Suspend a quantity of *agnus castus fruit dry extract HRS* corresponding to 0.10 mg of casticin in 7.5 mL of *methanol R*, sonicate for 5 min and dilute to 10.0 mL with the same solvent. Filter through a membrane filter (nominal pore size 0.45 µm).

Column:
— *size*: l = 0.125 m, Ø = 4.0 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
— *mobile phase A*: 5.88 g/L solution of *phosphoric acid R*;
— *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 30	70 → 45	30 → 55

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 348 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram supplied with *agnus castus fruit dry extract HRS* and the chromatogram obtained with the reference solution to identify the peaks due to penduletin and casticin.

System suitability Reference solution:
— *resolution*: minimum 1.5 between the peaks due to penduletin and casticin.

Calculate the percentage content of casticin using the following expression:

$$\frac{A_1 \times m_2 \times p \times 10}{A_2 \times m_1}$$

A_1 = area of the peak due to casticin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to casticin in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug used to prepare the test solution, in grams;
m_2 = mass of *agnus castus fruit dry extract HRS* used to prepare the reference solution, in grams;
p = percentage content of casticin in *agnus castus fruit dry extract HRS*.

Ph Eur

Agnus Castus Fruit Dry Extract

(Ph. Eur. monograph 2309)

Ph Eur

DEFINITION

Dry extract produced from *Agnus castus fruit (2147)*.

Content

Minimum 0.1 per cent of casticin ($C_{19}H_{18}O_8$; M_r 374.3) (dried extract).

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure using ethanol (40-80 per cent *V/V*).

CHARACTERS

Appearance

Brown, amorphous powder.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution Suspend 0.5 g of the extract to be examined in 5 mL of *methanol R* and sonicate for 15 min. Shake the mixture vigorously 3 or 4 times during the procedure. Filter.

Reference solution Dissolve 1 mg of *caffeic acid R* and 4 mg of *homoorientin R* in 10 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *water R, anhydrous formic acid R, toluene R, tetrahydrofuran R* (1:2:8:16 *V/V/V/V*).

Application 12 µL [or 3 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 11 cm [or 6 cm].

Drying In air.

Detection Treat with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R* and dry in a current of cold air, then treat with a 50 g/L solution of *macrogol 400 R* in *methanol R*, allow to dry and examine in ultraviolet light at 365 nm.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Caffeic acid: a light blue fluorescent zone	An orange fluorescent zone and a white or pale yellow fluorescent zone, partly superimposed
	Several light blue fluorescent zones
	1 or 2 yellow fluorescent zones
	A light blue fluorescent zone
Homoorientin: a yellow fluorescent zone	A yellow fluorescent zone (homoorientin)
	A yellow fluorescent zone
Reference solution	**Test solution**

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Suspend 0.200 g of the extract to be examined in 15 mL of *methanol R*, sonicate for 5 min and dilute to 20.0 mL with the same solvent. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution Suspend a quantity of *agnus castus fruit dry extract HRS* corresponding to 0.10 mg of casticin in 7.5 mL of *methanol R*, sonicate for 5 min and dilute to 10.0 mL with the same solvent. Filter through a membrane filter (nominal pore size 0.45 µm).

www.webofpharma.com

Column:
— *size*: *l* = 0.125 m, Ø = 4.0 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
— *mobile phase A*: 5.88 g/L solution of *phosphoric acid R*;
— *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 30	70 → 45	30 → 55

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 348 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram supplied with *agnus castus fruit dry extract HRS* and the chromatogram obtained with the reference solution to identify the peaks due to penduletin and casticin.

System suitability Reference solution:
— *resolution*: minimum 1.5 between the peaks due to penduletin and casticin.

Calculate the percentage content of casticin using the following expression:

$$\frac{A_1 \times m_2 \times p \times 2}{A_2 \times m_1}$$

A_1 = area of the peak due to casticin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to casticin in the chromatogram obtained with the reference solution;
m_1 = mass of the extract to be examined used to prepare the test solution, in grams;
m_2 = mass of *agnus castus fruit dry extract HRS* used to prepare the reference solution, in grams;
p = percentage content of casticin in *agnus castus fruit dry extract HRS*.

Ph Eur

Agrimony

(Ph. Eur. monograph 1587)

Ph Eur

DEFINITION

Dried flowering tops of *Agrimonia eupatoria* L.

Content

Minimum 2.0 per cent of tannins, expressed as pyrogallol ($C_6H_6O_3$; M_r 126.1) (dried drug).

IDENTIFICATION

A. The stem is green or, more usually, reddish, cylindrical and infrequently branched. It is covered with long, erect or tangled hairs. The leaves are compound imparipennate with 3 or 6 opposite pairs of leaflets, with 2 or 3 smaller leaflets between. The leaflets are deeply dentate to serrate, dark green on the upper surface, greyish and densely tomentose on the lower face. The flowers are small and form a terminal spike. They are pentamerous and borne in the axils of hairy bracts, the calyces closely surrounded by numerous terminal hooked spires, which occur on the rim of the hairy receptacle. The petals are free, yellow and deciduous. Fruit-bearing obconical receptacles, with deep furrows and hooked bristles, are usually present at the base of the inflorescence.

B. Microscopic examination (*2.8.23*). The powder is yellowish-green or grey. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1587.-1): numerous straight or bent, unicellular, long, thick-walled (about 500 µm) covering trichomes [Ab, Ca, F], finely warty, and sometimes spirally marked, often fragmented [F]; fragments of the epidermis of the stems [A] with stomata [Aa], covering trichomes [Ab] and glandular trichomes [Ac]; fragments of upper leaf epidermis (surface view [C]) with straight walls bearing covering trichomes [Ca], accompanied by palisade parenchyma [Cb], with some of the cells containing calcium oxalate prisms [Cc]; fragments of lower leaf epidermis in surface view [J] with sinuous walls and abundant stomata [Ja], mostly anomocytic (*2.8.3*) but occasionally anisocytic, and glandular trichomes [Jb]; ovoid to subspherical pollen grains, with 3 pores and a smooth exine [D]; glandular trichomes with a multicellular, uniseriate stalk and a unicellular to quadricellular head [B, Jb]; fragments of the stems [H] with groups of fibres [Ha] and parenchymatous cells, some of which contain cluster crystals of calcium oxalate [Hb]; small spiral vessels from the leaflets [G]; fragments of large, spiral or bordered-pitted vessels from the stem [E].

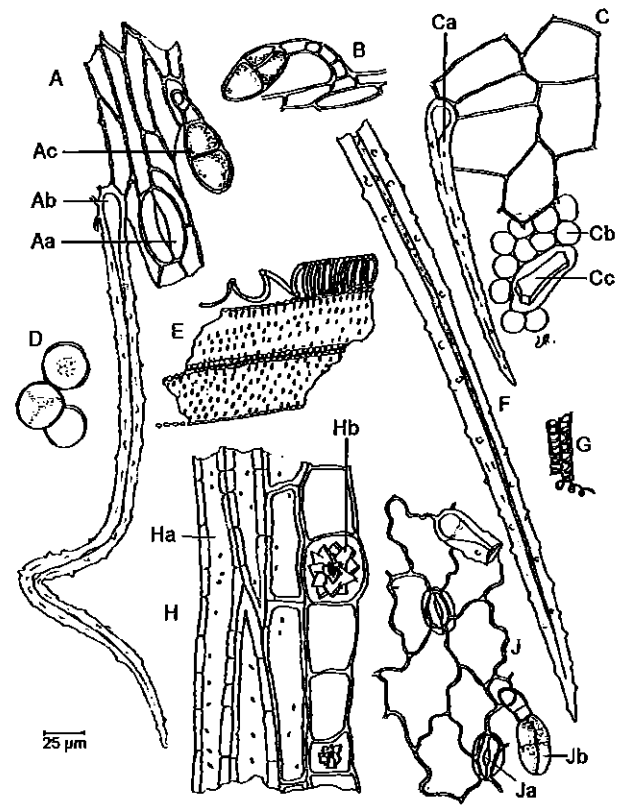


Figure 1587.-1. – *Illustration for identification test B of powdered herbal drug of agrimony*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 2.0 g of the powdered herbal drug (355) (*2.9.12*) add 20 mL of *methanol R*. Heat with shaking at 40 °C for 10 min. Filter.

Reference solution Dissolve 1.0 mg of *isoquercitroside R* and 1.0 mg of *rutoside trihydrate R* in 2 mL of *methanol R*.

Plate *TLC silica gel plate R.*

www.webofpharma.com

Mobile phase *anhydrous formic acid R, water R, ethyl acetate R* (10:10:80 *V/V/V*).

Application 10 µL as bands.

Development Over a path of 12 cm.

Drying At 100-105 °C.

Detection Spray the still-warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R* and then with a 50 g/L solution of *macrogol 400 R* in *methanol R*; allow the plate to dry in air for 30 min and examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution.

Top of the plate	
	An orange fluorescent zone may be present (quercitrin)
Isoquercitroside: an orange fluorescent zone	An orange fluorescent zone (isoquercitroside)
	An orange fluorescent zone (hyperoside)
Rutoside: an orange fluorescent zone	An orange fluorescent zone (rutoside)
Reference solution	**Test solution**

TESTS

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 10.0 per cent.

ASSAY

Tannins (*2.8.14*)

Use 1.000 g of the powdered herbal drug (180) (*2.9.12*).

Ph Eur

Akebia Stem

(Ph. Eur. monograph 2472)

Ph Eur

DEFINITION

Whole or fragmented, dried stem of *Akebia quinata* (Houtt.) Decne. or *Akebia trifoliata* (Thunb.) Koidz., or a mixture of the 2 species.

Content

Minimum 0.15 per cent of oleanolic acid ($C_{30}H_{48}O_3$; M_r 456.7) (dried drug).

IDENTIFICATION

A. The whole drug is cylindrical, often slightly twisted, 30-70 cm long and 0.5-2 cm in diameter. Externally light grey or greyish-brown, rough, with irregular longitudinal and horizontal cracks and irregular longitudinal furrows.
The outer bark is sometimes easily removed; the exposed inner surface is yellowish-brown or reddish-brown. Lenticels are distinct. Nodes are sometimes swollen, with scars of lateral branches. The texture is light and compact.
The fracture is uneven; the bark is relatively thick and easily distinguished from the wood, sometimes with arched hollows around the outside of the wood; it is yellowish-brown or reddish-brown, with pale yellow, granular dots visible; the wood is yellowish-white, with distinct radial striations, the pith is small, occasionally hollowed, yellowish-white or yellowish-brown.
The fragmented drug occurs as rounded, elliptical or irregular slices, 0.5-2 cm in diameter. Externally light grey or greyish-brown, rough, with irregular longitudinal and horizontal cracks and occasional lenticels; the outer bark is easily removed, the inner exposed surface is yellowish-brown or reddish-brown. The texture is light, compact and easily broken. The cut surface has a relatively thick, yellowish-brown, greyish-brown or reddish-brown bark that is easily distinguished from the wood and appears granular and sometimes lamellar in transverse section. Hollows appearing as arches may be present around the outside of the wood. The wood is yellowish-white, with distinct radial striations and distinct xylem vessels. The pith is small, occasionally hollowed, yellowish-white or yellowish-brown.

B. Microscopic examination (*2.8.23*). The powder is pale yellow to light brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2472.-1): groups of fibres, frequently broken [C], whose narrow lumens contain small prisms of calcium oxalate [Ca]; these groups are usually surrounded by crystal sheaths of calcium oxalate [Cb]; groups of parenchymatous cells with thick, pitted walls [F], some containing compact masses of large polyhedral or prismatic crystals of calcium oxalate [Fa]; some of these cells are isolated [G]; cork fragments consisting of reddish-brown polygonal cells with brown contents (surface view [A]); fragments of parenchyma consisting of cells with thin colourless walls (transverse section [K], longitudinal section [L]); isolated cubic or prismatic crystals of calcium oxalate [D]; rare tetragonal, polygonal, elongated or rounded sclereids with very thick walls and granular contents [B, M]; abundant single or grouped narrow tracheids with oblique pits and very fine oblique or criss-cross lines [E]; vessels often fragmented, mostly bordered pitted, up to 120-160 µm in diameter [J]; ligneous, more or less rectangular parenchyma cells of the medullary rays with very thick, pitted walls [H].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (1400) (*2.9.12*) add 5 mL of *methanol R*. Sonicate for 10 min and filter or centrifuge. Use the filtrate or the supernatant as the test solution.

Reference solution Dissolve 1 mg of *hederagenin R* and 1 mg of *oleanolic acid R* in 8 mL of *methanol R*.

Plate *TLC silica gel plate R* (2-10 µm).

Mobile phase *glacial acetic acid R, acetone R, toluene R* (5:20:80 *V/V/V*).

Application 15 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Treat with a 10 per cent *V/V* solution of *sulfuric acid R* in *ethanol (96 per cent) R*, heat at 105 °C until the spots appear and examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other coloured zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

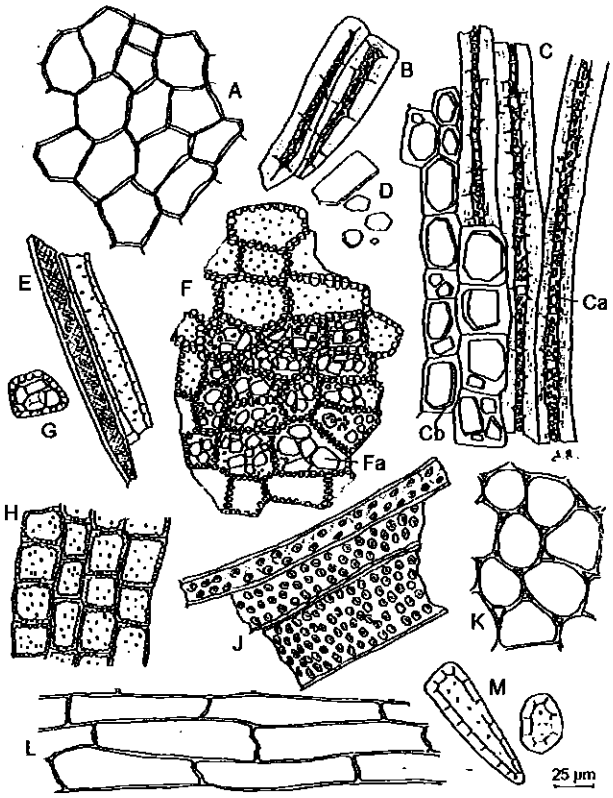


Figure 2472.-1. – *Illustration for identification test B of powdered herbal drug of akebia stem*

Top of the plate	
	A faint violet-blue zone
	A violet-blue zone
Oleanolic acid: a pink zone	A faint pink zone (oleanolic acid)
	Sequence of narrow violet-blue zones
Hederagenin: a pinkish-blue zone	
	A prominent violet-blue zone
Reference solution	Test solution

TESTS

Total ash (*2.4.16*)
Maximum 6.5 per cent.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 3 h.

Aristolochic acids (*2.8.21, Method A*)
It complies with the test.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 2.00 g of the powdered herbal drug (1400) (*2.9.12*) add 50 mL of *methanol R*, sonicate for 30 min and filter. Wash the residue with an appropriate quantity of *methanol R*, combine the filtrate and washings and evaporate to dryness. Dissolve the residue in 10 mL of *water R*, extract with 3 quantities, each of 20 mL, of *butanol R* saturated with *water R*, combine the extracts and evaporate to dryness. Take up the residue with a mixture of 2 mL of *hydrochloric acid R* and 20 mL of *methanol R* and heat under a reflux condenser for 2 h. Add 10 mL of *water R*, extract with 2 quantities, each of 20 mL, of *methylene chloride R*, combine the extracts and evaporate to dryness. Dissolve the residue in *methanol R* and dilute to 10.0 mL with the same solvent.

Reference solution (a) Dissolve 20.0 mg of *oleanolic acid CRS* in *methanol R* and dilute to 20.0 mL with the same solvent.

Reference solution (b) Dissolve 10 mg of *ursolic acid R* in reference solution (a) and dilute to 10.0 mL with the same solution.

Reference solutions (c), (d), (e), (f), (g), (h) Dilute reference solution (a) with *methanol R* to obtain 6 reference solutions of oleanolic acid, the concentrations of which span the expected value in the test solution.

Column:
— *size*: l = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase *triethylamine R, glacial acetic acid R, water for chromatography R, methanol R* (0.02:0.04:13:87 *V/V/V/V*).

Flow rate 1.0 mL/min.

Detection Evaporative light-scattering detector: the following settings have been found to be suitable; if the detector has different setting parameters, adjust the detector settings so as to comply with the system suitability criterion for signal-to-noise ratio:
— *carrier gas*: *nitrogen R*;
— *pressure*: 350 kPa;
— *evaporator temperature*: 60 °C.

Injection 10 µL.

Run time 24 min.

Retention time Oleanic acid = about 19 min; ursolic acid = about 20 min.

System suitability:
— *resolution*: minimum 1.7 between the peaks due to oleanolic acid and ursolic acid in the chromatogram obtained with reference solution (b);
— *signal-to-noise ratio*: minimum 40 for the peak due to oleanolic acid in the chromatogram obtained with reference solution (a).

Establish a calibration curve with the logarithm of the concentration (in milligrams per 10 mL) of reference solutions (c), (d), (e), (f), (g) and (h) (corrected by the declared percentage content of *oleanolic acid CRS*) as the abscissa and the logarithm of the corresponding peak area as the ordinate.

Calculate the percentage content of oleanolic acid using the following expression:

$$\frac{10^A}{m \times 10}$$

A = logarithm of the concentration of oleanolic acid in the test solution, determined from the calibration curve;
m = mass of the herbal drug to be examined used to prepare the test solution, in grams.

Ph Eur

www.webofpharma.com

Alchemilla

(Ph. Eur. monograph 1387)

Ph Eur

DEFINITION

Whole or cut, dried, flowering, aerial parts of *Alchemilla vulgaris* L. *s.l.*

Content

Minimum 6.0 per cent of tannins, expressed as pyrogallol ($C_6H_6O_3$; M_r 126.1) (dried drug).

IDENTIFICATION

A. The greyish-green, partly brownish-green, radical leaves, which are the main part of the drug, are reniform or slightly semicircular with a diameter generally up to 8 cm, seldom up to 11 cm and have 7-9 or 11 lobes and a long petiole. The smaller, cauline leaves, which have a pair of large stipules at the base, have 5-9 lobes and a shorter petiole or they are sessile. The leaves are densely pubescent especially on the lower surface and have a coarsely serrated margin. Young leaves are folded with a whitish-silvery pubescence; older leaves are slightly pubescent and have a finely meshed venation, prominent on the lower surface. The greyish-green or yellowish-green petiole is pubescent, about 1 mm in diameter, with an adaxial groove. The apetalous flowers are yellowish-green or light green and about 3 mm in diameter. The calyx is double with 4 small segments of the epicalyx alternating with 4 larger sepals, subacute or triangular. They are 4 short stamens and a single carpel with a capitate stigma. The greyish-green or yellowish-green stem is pubescent, more or less longitudinally wrinkled and hollow.

B. Microscopic examination (*2.8.23*). The powder is yellow to yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1387.-1): narrow, unicellular covering trichomes, isolated or included in an epidermis, whole [Ba] or sheared off [Be], up to 1 mm long, with thick, lignified, spirally striated walls, bluntly pointed at the apex and pitted at the base; fragments of leaves (transverse section [E]) consisting of a slightly cuticularised and stomatiferous upper epidermis [Ea], 2 layers of palisade parenchyma with the cells of the upper layer [Eb] being 2-3 times longer than those of the lower layer [Ec] (which contain cluster crystals of calcium oxalate, up to 25 µm in diameter), and spongy parenchyma [Ed]; fragments of the upper epidermis of the leaf (surface view [C]) consisting of somewhat sinuous cells with beaded anticlinal walls [Ca], a few anomocytic stomata (*2.8.3*) [Cb], and accompanied by palisade parenchyma [Cc]; fragments of the lower epidermis of the leaf (surface view [A]) composed of sinuous cells with unevenly thickened anticlinal walls [Aa], anomocytic stomata [Ab] and covering trichomes or their scars [Ac], rounded, thick-walled and channelled; fragments from the petioles and stems [K], consisting of spiral or bordered-pitted vessels [Ka] and lignified fibres [Kb]; a few straight, conical hairs [D] from the corolla, about 300 µm long, with regularly thickened walls; parenchymatous cells of the mesophyll [H], with thin walls, containing cluster crystals of calcium oxalate [Ha], and spiral xylem vessels [Hb] accompanied by short fibres [Hc]; fragments of the epidermis of the stems [B] consisting of polygonal cells with straight, thin walls; spherical pollen grains [F], about 15 µm in diameter, with 3 distinct germinal pores and a granular exine; fragments of the corolla [J] with rectangular epidermal cells with sinuous walls [Ja] and parenchyma with polygonal cells, each containing a small cluster crystal of calcium oxalate [Jb]; occasional fragments of the ovary [G] with cells each containing a prism crystal of calcium oxalate.

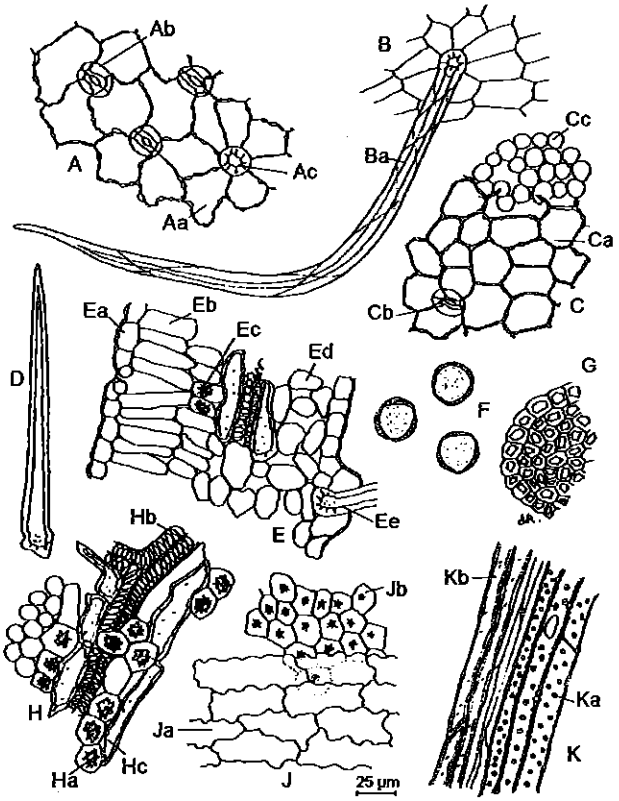


Figure 1387.-1. – *Illustration for identification test B of powdered herbal drug of alchemilla*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R* and heat in a water-bath at 70 °C under a reflux condenser for 5 min. Cool and filter.

Reference solution Dissolve 1 mg of *caffeic acid R* and 1 mg of *chlorogenic acid R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R*.

Mobile phase *anhydrous formic acid R, water R, ethyl acetate R* (8:8:84 *V/V/V*).

Application 20 µL of the test solution and 10 µL of the reference solution, as bands.

Development Over a path of 10 cm.

Drying At 100-105 °C for 5 min.

Detection Spray with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then spray with a 50 g/L solution of *macrogol 400 R* in *methanol R*; allow to dry in air for about 30 min and examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other fluorescent zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
	2 red fluorescent zones (chlorophyll)
Caffeic acid: a light blue florescent zone	1 or 2 intense light blue fluorescent zones
	1 or several intense green or greenish-yellow fluorescent zones
Chlorogenic acid: a light blue fluorescent zone	An intense yellow or orange fluorescent zone
Reference solution	**Test solution**

TESTS

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 12.0 per cent.

ASSAY

Tannins (*2.8.14*)
Use 0.50 g of the powdered herbal drug (355) (*2.9.12*).

Ph Eur

Alisma Plantago-Aquatica

DEFINITION

Alisma Plantago-Aquatica is the dried rhizome of *Alisma plantago-aquatica L.*

PRODUCTION

The rhizomes are collected in winter after the stem has withered, washed clean, dried and fibrous roots removed. May be sliced and dried, rhizomes may be salted. May be processed with vinegar.

IDENTIFICATION

A. The whole rhizome is sub spherical, elliptical or ovate, 2 to 7 cm long and 2 to 6 cm in diameter. Externally yellowish-white or yellowish-brown, with irregular transverse-annular shallow furrows and numerous small raised fibrous root scars, occasionally tuberculate bud scars attached to the base. Texture compact, fracture yellowish-white, starchy, with numerous small pores. The rhizome is frequently cut to give roughly circular or oval discs up to about 7 cm along the longest axis and 3 to 7 mm thick. The outer surface of the discs is dull pale or mid-brown, (sometimes reddish brown,) with paler markings and shallow grooves and occasional rootlets. The cut surface is very finely granular and buff (or reddish) coloured.

B. Reduce to a powder, Appendix XVII A. Examine under a microscope using *chloral hydrate solution*. The powder shows the following characteristics: The powder is pale buff to reddish buff coloured. Abundant parenchymous cells, many sub rounded with elliptical pits aggregated into pit areas; slightly smaller ovoid cells, often in clusters; more angular parenchyma cells often with beaded or pitted walls; occasional endodermis cells with sinuous, thickened and lignified walls; xylem elements with scalariform or reticulate thickening; oil cavities mostly broken, whole ones sub rounded, 50 to 100 µm in diameter. Mount in *water*, the following characteristics are observed. Numerous small starch granules, ovoid, sub spherical or ellipsoid, hilum a short slit, V-shaped or Y-shaped, often in small clusters.

C. Carry out the method for *high performance thin-layer chromatography*, Appendix XI W, using the following solutions.

(1) Mix 1 g of freshly powdered herbal drug with 5 mL of *methanol* and mix with aid of ultrasound for 15 minutes and filter.

(2) 0.025% w/v of *alisol B 23-acetate* in *methanol* and 0.05% w/v of *alisol B* in *methanol*.

(3) Dilute 1 volume of solution (2) to 4 volumes with *methanol*.

(4) 0.025% w/v of *alisol B 23-acetate* and 0.025% w/v of *β-sitosterol* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *high performance silica gel* F_{254} (Merck silica gel 60 F_{254} plates are suitable).

(b) Use the mobile phase as described below.

(c) Apply 8 µL of each solution, as 8 mm zones.

(d) Develop the plate to 7 cm.

(e) After removal of the plate, dip in *methanolic sulfuric acid* 10%, heat at 120° for 3 minutes and examine under *ultraviolet light (366 nm)*.

MOBILE PHASE

1 volume of *cyclohexane* and 2 volumes of *ethyl acetate*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (4) shows two clearly separated zones under *ultraviolet light (366 nm)*.

CONFIRMATION

The chromatogram obtained with solution (1) when observed under UV light at 366 nm shows two zones in the top third of the plate, a faint zone corresponding to the purple β-sitosterol zone in the chromatogram obtained with solution (4), two intense to faint orange zones corresponding to alisol B 23 acetate and alisol B in the chromatograms obtained with solutions (2) and (3) and a blue-white zone in the bottom third of the plate.

Top of the plate		
		An intense to faint zone
		An intense to faint blue zone
A purple zone (β-sitosterol)		A faint to very faint zone
An orange zone (Alisol B 23 acetate)	An orange zone (Alisol B 23 acetate)	An intense to faint orange zone
	An orange zone (Alisol B)	An intense to faint orange zone
		A blue-white zone
Solution (4) SST	*Solution (2) and (3)* Intensity markers	*Solution (1)* Test Solution

www.webofpharma.com

TESTS

Foreign matter
Not more than 2.0%, Appendix XI D.

Loss on drying
When dried for 2 hours at 105°, loses not more than 9.0% of its weight, Appendix IX D. Use 1 g.

Total Ash
Not more than 3.0%, Appendix XI J, Method II.

Acid insoluble ash
Not more than 0.5%, Appendix XI K.

Barbados Aloes

Curaçao Aloes

(Ph. Eur. monograph 0257)

Preparation
Standardised Aloes Dry Extract

Ph Eur

DEFINITION
Concentrated and dried juice of the leaves of *Aloe barbadensis* Mill.

Content
Minimum 28.0 per cent of hydroxyanthracene derivatives, expressed as barbaloin ($C_{21}H_{22}O_9$; M_r 418.4) (dried drug).

CHARACTERS

Appearance
Dark brown masses, slightly shiny or opaque with a conchoidal fracture, or brown powder.

Solubility
Partly soluble in boiling water, soluble in hot ethanol (96 per cent).

IDENTIFICATION
Examine the chromatograms obtained in the test for Cape aloes.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Aloe emodin: a yellow fluorescent zone	
Barbaloin: an orange fluorescent zone	An orange fluorescent zone (barbaloin) A bluish-white fluorescent zone A bluish-green fluorescent zone
Reference solution	Test solution

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Aloe emodin: a violet zone	
Barbaloin: a brown zone	A brown zone (barbaloin) A violet zone
Reference solution	Test solution

TESTS

Loss on drying *(2.2.32)*
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug by drying in an oven at 105 °C.

Total ash *(2.4.16)*
Maximum 2.0 per cent.

Cape aloes
Thin-layer chromatography *(2.2.27)*.

Test solution To 0.25 g of the powdered herbal drug add 20 mL of *methanol R* and heat to boiling in a water-bath. Shake for a few minutes and decant the solution. Store at about 4 °C and use within 24 h.

Reference solution Dissolve 2 mg of *aloe emodin R* and 2 mg of *barbaloin R* in *methanol R* and dilute to 1 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *water R, methanol R, ethyl acetate R* (13:17:100 *V/V/V*).

Application 10 µL [or 2 µL] as bands of 20 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection A Examine in ultraviolet light at 365 nm.

Results A The chromatogram obtained with the test solution shows no blue fluorescent zones above the orange fluorescent zone due to barbaloin.

Detection B Treat with a 100 g/L solution of *potassium hydroxide R* in *methanol R*, heat at 110 °C for 5 min and examine in daylight.

ASSAY

Carry out the assay protected from bright light.

Introduce 0.300 g of the powdered herbal drug (180) *(2.9.12)* into a 250 mL conical flask. Moisten with 2 mL of *methanol R*, add 5 mL of *water R* warmed to about 60 °C, mix, then add a further 75 mL of *water R* at about 60 °C and shake for 30 min. Cool, filter into a volumetric flask, rinse the conical flask and filter with 20 mL of *water R*, add the rinsings to the volumetric flask and dilute to 1.0 L with *water R*. Transfer 10.0 mL of this solution to a 100 mL round-bottomed flask containing 1 mL of a 600 g/L solution

www.webofpharma.com

of *ferric chloride R* and 6 mL of *hydrochloric acid R*. Heat in a water-bath under a reflux condenser for 4 h, with the water level above that of the liquid in the flask. Allow to cool, transfer the solution to a separating funnel, rinse the flask successively with 4 mL of *water R*, 4 mL of *1 M sodium hydroxide* and 4 mL of *water R* and add the rinsings to the separating funnel. Shake the contents of the separating funnel with 3 quantities, each of 20 mL, of *ether R*. Wash the combined ether layers with 2 quantities, each of 10 mL, of *water R*. Discard the washings and dilute the organic phase to 100.0 mL with *ether R*. Evaporate 20.0 mL of the solution carefully to dryness on a water-bath and dissolve the residue in 10.0 mL of a 5 g/L solution of *magnesium acetate R* in *methanol R*. Measure the absorbance (*2.2.25*) at 512 nm using *methanol R* as the compensation liquid.

Calculate the percentage content of hydroxyanthracene derivatives, expressed as barbaloin, using the following expression:

$$\frac{A \times 19.6}{m}$$

i.e. taking the specific absorbance of barbaloin to be 255.

A = absorbance at 512 nm;
m = mass of the substance to be examined, in grams.

STORAGE

In an airtight container.

Ph Eur

Cape Aloes

(Ph. Eur. monograph 0258)

Preparation

Standardised Aloes Dry Extract

Ph Eur

DEFINITION

Concentrated and dried juice of the leaves of *Aloe ferox* Mill.

Content

Minimum 18.0 per cent of hydroxyanthracene derivatives, expressed as barbaloin ($C_{21}H_{22}O_9$; M_r 418.4) (dried drug).

CHARACTERS

Appearance

Dark brown masses tinged with green and having a shiny conchoidal fracture, or greenish-brown powder.

Solubility

Partly soluble in boiling water, soluble in hot ethanol (96 per cent).

IDENTIFICATION

Examine the chromatograms obtained in the test for Barbados aloes.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Aloe emodin: a yellow fluorescent zone	
	A blue fluorescent zone
	A blue fluorescent zone
Barbaloin: an orange fluorescent zone	An orange fluorescent zone (barbaloin)
	A bluish-white fluorescent zone
Reference solution	**Test solution**

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Aloe emodin: a violet zone	
Barbaloin: a brown zone	A brown zone (barbaloin)
Reference solution	**Test solution**

TESTS

Barbados aloes

Thin-layer chromatography (*2.2.27*).

Test solution To 0.25 g of the powdered herbal drug add 20 mL of *methanol R* and heat to boiling in a water-bath. Shake for a few minutes and decant the solution. Store at about 4 °C and use within 24 h.

Reference solution Dissolve 2 mg of *aloe emodin R* and 2 mg of *barbaloin R* in *methanol R* and dilute to 1 mL with the same solvent.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *water R, methanol R, ethyl acetate R* (13:17:100 *V/V/V*).

Application 10 µL [or 2 µL] as bands of 20 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection A Examine in ultraviolet light at 365 nm.

Results A The chromatogram obtained with the test solution shows no prominent bluish-green fluorescent zone below the bluish-white fluorescent zone in the lower third.

Detection B Treat with a 100 g/L solution of *potassium hydroxide R* in *methanol R*, heat at 110 °C for 5 min and examine in daylight.

Results B The chromatogram obtained with the test solution shows no violet zone just below the zone due to barbaloin.

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug by drying in an oven at 105 °C.

www.webofpharma.com

Total ash (*2.4.16*)
Maximum 2.0 per cent.

ASSAY

Carry out the assay protected from bright light.

Introduce 0.400 g of the powdered herbal drug (180) (*2.9.12*) into a 250 mL conical flask. Moisten with 2 mL of *methanol R*, add 5 mL of *water R* warmed to about 60 °C, mix, then add a further 75 mL of *water R* at about 60 °C and shake for 30 min. Cool, filter into a volumetric flask, rinse the conical flask and filter with 20 mL of *water R*, add the rinsings to the volumetric flask and dilute to 1000.0 mL with *water R*. Transfer 10.0 mL of this solution to a 100 mL round-bottomed flask containing 1 mL of a 600 g/L solution of *ferric chloride R* and 6 mL of *hydrochloric acid R*. Heat in a water-bath under a reflux condenser for 4 h, with the water level above that of the liquid in the flask. Allow to cool, transfer the solution to a separating funnel, rinse the flask successively with 4 mL of *water R*, 4 mL of *1 M sodium hydroxide* and 4 mL of *water R* and add the rinsings to the separating funnel. Shake the contents of the separating funnel with 3 quantities, each of 20 mL, of *ether R*. Wash the combined ether layers with 2 quantities, each of 10 mL, of *water R*. Discard the washings and dilute the organic phase to 100.0 mL with *ether R*. Evaporate 20.0 mL of the solution carefully to dryness on a water-bath and dissolve the residue in 10.0 mL of a 5 g/L solution of *magnesium acetate R* in *methanol R*. Measure the absorbance (*2.2.25*) at 512 nm using *methanol R* as the compensation liquid.

Calculate the percentage content of hydroxyanthracene derivatives, expressed as barbaloin, using the following expression:

$$\frac{A \times 19.6}{m}$$

i.e. taking the specific absorbance of barbaloin to be 255.

A = absorbance at 512 nm;
m = mass of the substance to be examined in grams.

STORAGE

In an airtight container.

Ph Eur

Standardised Aloes Dry Extract

(Ph. Eur. monograph 0259)

Ph Eur

DEFINITION

Standardised dry extract prepared from *Barbados aloes (0257)* or *Cape aloes (0258)*, or a mixture of both.

Content

19.0 per cent to 21.0 per cent of hydroxyanthracene derivatives, expressed as barbaloin ($C_{21}H_{22}O_9$; M_r 418.4), adjusted if necessary (dried extract).

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure using boiling water.

CHARACTERS

Appearance

Brown or yellowish-brown powder.

Solubility

Sparingly soluble in boiling water.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution To 0.25 g of the extract to be examined add 20 mL of *methanol R* and heat to boiling in a water-bath. Shake for a few minutes and decant the solution. Store at about 4 °C and use within 24 h.

Reference solution Dissolve 2 mg of *aloe emodin R* and 2 mg of *barbaloin R* in *methanol R* and dilute to 1 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *water R, methanol R, ethyl acetate R* (13:17:100 *V/V/V*).

Application 10 µL [or 2 µL] as bands of 20 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection A Examine in ultraviolet light at 365 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate		
Aloe emodin: a yellow fluorescent zone		
		A blue fluorescent zone
		A blue fluorescent zone
Barbaloin: an orange fluorescent zone	An orange fluorescent zone (barbaloin)	An orange fluorescent zone (barbaloin)
	A bluish-white fluorescent zone	A bluish-white fluorescent zone
	A bluish-green fluorescent zone	
Reference solution	Test solution (*Barbados aloes*)	Test solution (*Cape aloes*)

Detection B Treat with a 100 g/L solution of *potassium hydroxide R* in *methanol R*, heat at 110 °C for 5 min and examine in daylight.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate		
Aloe emodin: a violet zone		
Barbaloin: a brown zone	A brown zone (barbaloin) A violet zone	A brown zone (barbaloin)
Reference solution	Test solution (*Barbados aloes*)	Test solution (*Cape aloes*)

TESTS

Loss on drying (*2.8.17*)
Maximum 4.0 per cent.

Total ash (*2.4.16*)
Maximum 2.0 per cent.

ASSAY

Carry out the assay protected from bright light.

Introduce 0.400 g of the extract to be examined into a 250 mL conical flask. Moisten with 2 mL of *methanol R*, add 5 mL of *water R* warmed to about 60 °C, mix, add a further 75 mL of *water R* at about 60 °C and shake for 30 min. Cool, filter into a volumetric flask, rinse the conical flask and the filter with 20 mL of *water R*, add the rinsings to the volumetric flask and dilute to 1.0 L with *water R*. Transfer 10.0 mL of this solution to a 100 mL round-bottomed flask containing 1 mL of a 600 g/L solution of *ferric chloride R* and 6 mL of *hydrochloric acid R*. Heat in a water-bath under a reflux condenser for 4 h, with the water level above that of the liquid in the flask. Allow to cool, transfer the solution to a separating funnel, rinse the flask successively with 4 mL of *water R*, 4 mL of *1 M sodium hydroxide* and 4 mL of *water R*, and add the rinsings to the separating funnel. Shake the contents of the separating funnel with 3 quantities, each of 20 mL, of *ether R*. Wash the combined ether layers with 2 quantities, each of 10 mL, of *water R*. Discard the washings and dilute the organic layer to 100.0 mL with *ether R*. Evaporate 20.0 mL carefully to dryness on a water-bath and dissolve the residue in 10.0 mL of a 5 g/L solution of *magnesium acetate R* in *methanol R*. Measure the absorbance (*2.2.25*) at 512 nm using *methanol R* as the compensation liquid.

Calculate the percentage content of hydroxyanthracene derivatives, expressed as barbaloin, using the following expression:

$$\frac{A \times 19.6}{m}$$

i.e. taking the specific absorbance of barbaloin to be 255.

A = absorbance at 512 nm;
m = mass of the substance to be examined, in grams.

Ph Eur

Amomum Fruit

(Ph. Eur. monograph 2554)

Ph Eur

DEFINITION

Dried, whole or fragmented, peeled or unpeeled ripe fruit of *Amomum villosum* Lour. or *Amomum longiligulare* T.L.Wu.

Content

— *essential oil*: minimum 30 mL/kg for *A. villosum* (anhydrous drug) and minimum 10 mL/kg for *A. longiligulare* (anhydrous drug);
— *bornyl acetate* ($C_{12}H_{20}O_2$; M_r 196.3): minimum 30.0 per cent of the essential oil.

IDENTIFICATION

A. *A. villosum*. The fruit is an indehiscent capsule, ovoid or ellipsoidal, indistinctly 3-ridged, up to 2 cm long and 1.5 cm in diameter. The outer surface is brown and covered with soft spiny protuberances. The apex bears the remains of the perianth and the base usually bears a stalk. The pericarp is thin and soft. The seeds are agglomerated into 3 masses, each consisting of 5-25 seeds, separated by whitish septa. The seeds are hard, irregularly polyhedral, 2-3 mm in diameter, reddish-brown or blackish-brown on the surface, finely wrinkled and covered with a pale brown, transparent, membranous aril; the endosperm is whitish-grey.

A. longiligulare The fruit is an indehiscent capsule, long, ovoid or ellipsoidal, distinctly 3-ridged, up to 2 cm long and 1.2 cm in diameter. The outer surface is brown, longitudinally channelled and scaly, and bears numerous soft spiny protuberances, sometimes branched. The apex bears a prominent stylopodium and the base shows the scar of the stalk. The pericarp is thick and hard. The seeds are agglomerated into 3 relatively small masses, each consisting of about 2-24 seeds, separated by incomplete septa. The seeds are small, 1.5-2 mm in diameter, polyhedral with rounded edges, reddish-brown or blackish-brown on the surface, finely wrinkled and covered with a pale brown, transparent, membranous aril; the endosperm is whitish.

B. *A. villosum*. Microscopic examination (*2.8.23*). The powder is greyish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters: fragments of epicarp consisting of brownish-orange polyhedral cells containing microcrystals and prisms of calcium oxalate, clearly visible in polarised light and sometimes long covering trichomes, about 250 µm long, usually unicellular, straight or bent, with slightly and regularly thickened walls; fragments of mesocarp composed of thin-walled polygonal cells and round oil cells, with orange to dark brown contents; vascular bundles consisting of vessels, mainly spiral, and fibres with thick and pitted walls; fragments of the outer testa consisting of a layer of cells, fusiform in surface view, with slightly and regularly thickened walls, usually accompanied by a layer of rectangular or polyhedral cells, perpendicular to the previous layers, and sometimes by underlying oil cells; brownish-red fragments of the inner testa, in surface view, composed of very regularly polyhedral cells with heavily thickened walls and a punctiform lumen; brownish-red fragments of the inner testa, in transverse section, composed of palisade cells with strongly thickened inner and lateral walls. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows numerous fragments composed of sub-rectangular or irregular cells, filled with aggregates of small starch granules; some of these cells also contain small prisms

www.webofpharma.com

of calcium oxalate; a few aggregates of small starch granules are also present.

A. longiligulare Microscopic examination (*2.8.23*). The powder is greyish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters: fragments of epicarp consisting of brownish-orange, polyhedral or elongated cells containing microcrystals and prisms of calcium oxalate, clearly visible in polarised light; fragments of mesocarp composed of thin-walled polygonal cells and occasional round oil cells with orange to dark brown contents; vascular bundles composed of spiral or reticulate vessels and fibres with thick and distinctly pitted walls; fragments of the aril consisting of elongated, very thin-walled cells, some of which contain prisms and microcrystals that are clearly visible in polarised light; fragments of the outer testa consisting of a layer of cells, fusiform in surface view, with slightly and regularly thickened walls, usually accompanied by a layer of rectangular or polyhedral cells with brown contents, perpendicular to the previous layers; brownish-red fragments of the inner testa, composed of very thick-walled and very regularly polyhedral cells, in surface view; brownish-red fragments of the inner testa, in transverse section, composed of rectangular or palisade cells with heavily thickened inner and lateral walls. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows numerous fragments of the endosperm with sub-rectangular or polyhedral cells, filled with small starch granules aggregated into masses and free aggregates of starch granules.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of a mixture of equal volumes of *toluene R* and *xylene R*. Sonicate for 10 min. Centrifuge and use the supernatant.

Reference solution Dissolve 10 µL of *bornyl acetate R*, 10 µL of *cineole R* and 10 mg of *borneol R* in 1 mL of *toluene R*.

Plate *TLC silica gel plate R* (2-10 µm).

Mobile phase *ethyl acetate R, toluene R* (7:93 *V/V*).

Application 5 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection A Examine in ultraviolet light at 366 nm.

Results A See below the sequence of zones present in the chromatogram obtained with the test solution. The reference solution shows no spots at 366 nm. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A faint blue fluorescent zone
	1 or 2 red fluorescent zones
	A red fluorescent zone
	1 or 2 red fluorescent zones
Reference solution	**Test solution**

Detection B Treat with *anisaldehyde solution R*, heat at 100-105 °C for 3 min and examine in daylight.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A reddish-brown zone
	A bluish-violet zone
Bornyl acetate: a greyish-brown zone	A greyish-brown zone (bornyl acetate)
	A pink zone
1,8-Cineole: a bluish-violet zone	
	A greyish-brown zone
Borneol: a greyish-brown zone at the border between the middle and lower thirds	A greyish-brown zone (borneol) at the border between the middle and lower thirds
	A bluish-violet zone
	1 or 2 bluish-violet zones
Reference solution	**Test solution**

TESTS

Water (*2.2.13*)

Maximum 120 mL/kg, determined by distillation on 20.0 g of the powdered herbal drug (355) (*2.9.12*).

Total ash (*2.4.16*)

Maximum 9.0 per cent.

ASSAY

Essential oil (*2.8.12*)

Use 10.0 g of the herbal drug reduced to a powder (1400) (*2.9.12*) immediately before the assay, a 500 mL round-bottomed flask, 200 mL of *water R* as the distillation liquid and 0.5 mL of *trimethylpentane R* in the graduated tube. Distil at a rate of 3-3.5 mL/min for 5 h.

Bornyl acetate

Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dilute a volume of the essential oil-trimethylpentane mixture obtained in the assay of essential oil corresponding to 150 µL of the essential oil in *heptane R* and dilute to 10.0 mL with the same solvent.

Reference solution (a) Dissolve 25 mg of *camphor R* in *heptane R*, add 25 µL of *bornyl acetate R* and dilute to 5.0 mL with *heptane R*.

Reference solution (b) Dilute 5 µL of *bornyl acetate R* to 100.0 mL with *heptane R*. Dilute 1.5 mL of the solution to 10.0 mL with *heptane R*.

Column:

— *material*: fused silica;

— *size*: *l* = 60 m, Ø = 0.25 mm;

www.webofpharma.com

— *stationary phase*: *macrogol 20 000 R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R.*

Flow rate 0.9 mL/min.

Split ratio 1:50.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 60	60 → 210
Injection port		230
Detector		250

Detection Flame ionisation.

Injection 1 µL.

Identification of peaks Use the chromatogram obtained with reference solution (a) to identify the peaks due to camphor and bornyl acetate.

Relative retention With reference to camphor (retention time = about 26 min): bornyl acetate = about 1.1.

System suitability Reference solution (a):

— *resolution*: minimum 5 between the peaks due to camphor and bornyl acetate.

Calculate the percentage content of bornyl acetate. Disregard any peak due to the solvent or with an area less than the area of the principal peak in the chromatogram obtained with reference solution (b) (0.05 per cent).

LABELLING

The label states the species present.

Ph Eur

Andrographis Herb

(Ph. Eur. monograph 2712)

Ph Eur

DEFINITION

Dried, whole or fragmented flowering and/or fruit-bearing aerial parts of *Andrographis paniculata* (Burm.f.) Nees.

Content

Minimum 0.80 per cent of the sum of andrographolide ($C_{20}H_{30}O_5$; M_r 350.4) and 14-deoxy-11,12-didehydroandrographolide ($C_{20}H_{28}O_4$; M_r 332.4) (dried drug).

IDENTIFICATION

A. The whole aerial parts consist of the following: the green, brown, or yellowish-green stems are mostly square in cross-section with a white, central pith, about 50-70 cm long, 1.2-5 mm (sometimes up to 9 mm) in diameter, frequently branched, slightly swollen at the nodes, with longitudinal wrinkles on the outer surface; the leaves are opposite, simple, glabrous, shortly petiolate or nearly sessile with a lamina that is crumpled and easily broken; when whole, the lamina is lanceolate to ovate-lanceolate, 2-15 cm long and 1-5 cm wide; the apex is acuminate, the base cuneate and decurrent, the margin is entire or undulate, the upper surface is green to dark almost blackish-green and the lower surface is greyish-green or light green. Cystoliths may be visible as short, lighter-coloured markings on the upper surface of the leaf and stem. The texture is fragile. The fragmented aerial parts occur as small pieces of flattened green, brown, or yellowish-green stems, mostly square in cross-section with a white, central pith, 1.2-5 mm (sometimes up to 9 mm) in diameter and 0.5-5.0 cm in length, with longitudinal wrinkles on the outer surface, and fragments of crumpled lamina, green to dark almost blackish-green on the upper surface and greyish-green or light green on the lower surface. Cystoliths may be visible as short, lighter-coloured markings on the upper surface of the leaf and stem. The texture is fragile. Partial remains of flowers are sometimes present consisting of fine and delicate pedicels and sepals with a pointed apex bearing glandular hairs with a long stalk and dark head. The light yellowish-brown or greenish-yellow fruits are narrow linear-lanceolate or oblong capsules, with 2 locules, widely opening from the apex to form a V-shaped fruit, with 2 valves that mostly no longer contain seeds; when seeds are present, they are dark brown or brownish-yellow and sub-polyhedral to square; funicle remains are often present.

B. Microscopic examination (*2.8.23*). The powder is dark green or greyish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2712.-1): fragments of stem and leaf tissue with cystolithic cells, diacytic stomata, and short glandular trichomes. Ovoid, rounded or elongated cystolithic cells up to 250 µm long [leaf: Ab, Bd, Dc] and up to 39 µm wide, with concentric striations. Short glandular trichomes with a unicellular stalk and a rounded, multicellular head, 27-37 µm in diameter, consisting of 6-8 (sometimes 5) cells [leaf: Ad, Bc]; green fragments of leaf, fragments of the upper epidermis of the leaves (surface view [B]) with rigid-walled polygonal cells [Ba], cystolithic cells [Bb] and rare diacytic stomata (*2.8.3*); fragments of the lower epidermis of the leaves (surface view [A]) with slightly sinuous to very sinuous cells [Aa], cystolithic cells [Ab] and numerous diacytic stomata [Ac]; rare glandular trichomes [Ad, Bc] and very rare, unicellular or multicellular (2-4 cells) conical covering trichomes with a pointed or rounded apex, thick, sometimes lignified cell walls and a striated cuticle, up to 190 µm long and 40 µm wide at the base (transverse section [Da]), which may be present on both epidermises; fragments of leaf mesophyll [D] consisting of 1 or 2 layers of palisade parenchyma, one of which, under the upper epidermis [Db], is composed of long narrow cells (up to 150 µm long and 8-17 µm wide), cells containing cystoliths, (surface view [Ab, Bd], transverse section [Dc]) and loosely arranged spongy parenchyma [Dd]; yellowish-brown or colourless fragments of stem with polygonal epidermal cells, cystolithic cells, diacytic stomata and short glandular hairs; fragments of pith from the stem with polygonal cells with pitted walls; numerous fragments of vascular tissue [E] from the stems, with reticulate or pitted [Ea] vessels and long, thick-walled and pitted fibres [Eb]. If flowers are present, the powder also shows glandular trichomes (which may exceed 500 µm in length) with a multicellular, uniseriate stalk and a multicellular cup-shaped head [C], short glandular trichomes and fragmented or whole unicellular or multicellular covering trichomes [F] from the outer surface of the flower (sepals) and pedicel. If ripe fruits are present, the powder shows fragments of epicarp [G] consisting of elongated cells [Ga], covered by a thin striated cuticle, and diacytic stomata [Gb] and also shows groups of short, very thick-walled fibres arranged in perpendicular layers [H], from the mesocarp. Tricolpate pollen with a fine spiculate exine may be present.

C. Thin-layer chromatography (*2.2.27*).

www.webofpharma.com

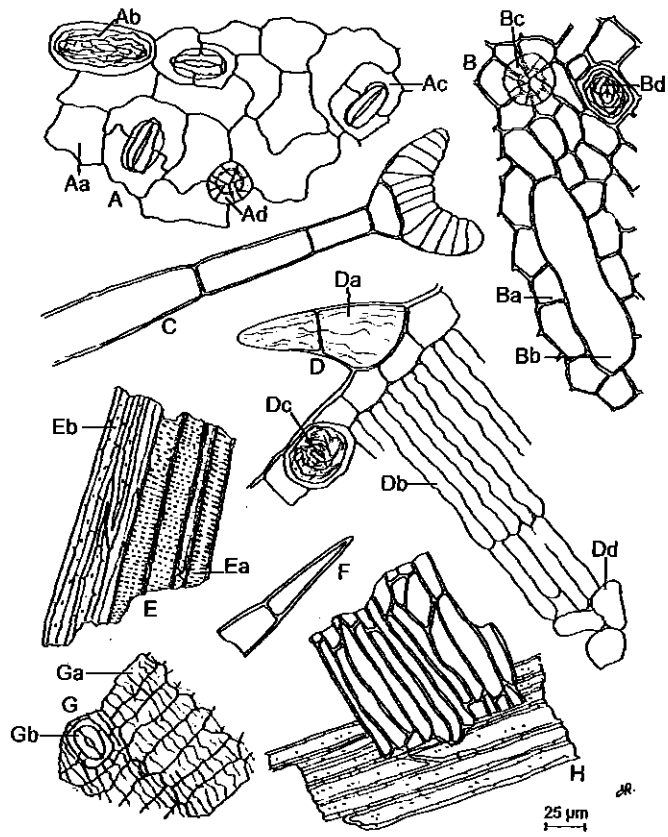


Figure 2712.-1. – *Illustration for identification test B of powdered herbal drug of andrographis herb*

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R*. Sonicate for 10 min. Centrifuge or filter; use the supernatant or filtrate.

Reference solution Dissolve 1 mg of *14-deoxy-11,12-didehydroandrographolide R* and 2 mg of *andrographolide R* in 1 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *methanol R, ethyl acetate R, methylene chloride R* (4:30:40 *V/V*).

Application 5 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Treat with a 10 per cent *V/V* solution of *sulfuric acid R* in *methanol R*, heat at 100 °C for 5 min; examine in ultraviolet light at 366 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A red fluorescent zone
	2 violet-brown fluorescent zones
14-deoxy-11,12-didehydroandrographolide: a pale violet fluorescent zone	A pale violet fluorescent zone (14-deoxy-11,12-didehydroandrographolide)
Andrographolide: a pale violet fluorescent zone	A pale violet fluorescent zone (andrographolide)
	A violet-brown fluorescent zone
Reference solution	**Test solution**

TESTS

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 12.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Disperse 2.000 g of the powdered herbal drug (355) (*2.9.12*) in 50 mL of *methanol R*. Heat on a water-bath under a reflux condenser for 15 min. Cool. Collect the methanolic extract. Repeat the extraction with 3 additional quantities, each of 50 mL, of *methanol R*. Combine the extracts. Filter. Evaporate under vacuum. Dilute to 50.0 mL

www.webofpharma.com

with *methanol R*. Dilute 25.0 mL of the solution to 50.0 mL with *acetonitrile for chromatography R*.

Reference solution (a) Dissolve 5.0 mg of *andrographolide CRS* in *methanol R* and dilute to 10.0 mL with the same solvent. Dilute 1.0 mL of the solution to 50.0 mL with *acetonitrile for chromatography R*.

Reference solution (b) Disperse 2 g of *andrographis herb HRS* in 50 mL of *methanol R*. Heat on a water-bath under a reflux condenser for 15 min. Cool. Collect the methanolic extract. Repeat the extraction with 3 additional quantities, each of 50 mL, of *methanol R*. Combine the extracts. Filter. Evaporate under vacuum. Dilute to 50.0 mL with *methanol R*. Dilute 25.0 mL of the solution to 50.0 mL with *acetonitrile for chromatography R*.

Column:
- *size*: l = 0.25 m, Ø = 4.6 mm;
- *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography with embedded polar groups R* (5 µm);
- *temperature*: 30 °C.

Mobile phase:
- *mobile phase A*: *water for chromatography R*, adjusted to pH 3.2 with *anhydrous formic acid R*;
- *mobile phase B*: *acetonitrile for chromatography R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 3	90	10
3 - 11	90 → 62	10 → 38
11 - 25	62	38
25 - 30	62 → 50	38 → 50

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 223 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram supplied with *andrographis herb HRS* and the chromatogram obtained with reference solution (b) to identify the peaks due to 14-deoxyandrographolide and 14-deoxy-11,12-didehydroandrographolide.

Relative retention With reference to andrographolide (retention time = about 16 min): 14-deoxyandrographolide = about 1.5; 14-deoxy-11,12-didehydroandrographolide = about 1.6.

System suitability Reference solution (b):
- *resolution*: minimum 1.5 between the peaks due to 14-deoxyandrographolide and 14-deoxy-11,12-didehydroandrographolide.

Calculate the percentage content of the sum of andrographolide and 14-deoxy-11,12-didehydroandrographolide using the following expression:

$$\frac{(A_1 + (A_3 \times 1.45)) \times m_2 \times p}{A_2 \times m_1 \times 5}$$

A_1 = area of the peak due to andrographolide in the chromatogram obtained with the test solution;

A_2 = area of the peak due to andrographolide in the chromatogram obtained with reference solution (a);

A_3 = area of the peak due to 14-deoxy-11,12-didehydroandrographolide in the chromatogram obtained with the test solution;

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_2 = mass of *andrographolide CRS* used to prepare reference solution (a), in grams;

p = percentage content of andrographolide in *andrographolide CRS*;

1.45 = peak correlation factor between andrographolide and 14-deoxy-11,12-didehydroandrographolide.

Ph Eur

Anemarrhena Asphodeloides Rhizome

(Ph. Eur. monograph 2661)

Ph Eur

DEFINITION

Dried, whole or fragmented, peeled or unpeeled, rhizome of *Anemarrhena asphodeloides* Bunge, with roots removed, collected in spring or autumn.

Content

Minimum 0.5 per cent of mangiferin ($C_{19}H_{18}O_{11}$; M_r 422.3) (dried drug).

IDENTIFICATION

A. The rhizome with cork intact (called maozhimu) is somewhat flattened, slightly curved, occasionally branched, 2-15 cm long and 0.8-2 cm in diameter. The outer surface is brownish-yellow, reddish-brown or brown, with the upper surface generally showing a concave groove. It consists of many annular nodes with dense brownish-yellow fibrous remains of the vasculature of the leaf bases growing upwards on both sides of the groove; at the branched end of the rhizome, whitish-yellow or light brown leaf blade bases may also be present; the lower surface is coarsely longitudinally wrinkled, showing depressed or protruding dotted root scars; the surface of the root scars is whitish-yellow or light brown and may show a circular ring of xylem tissue protruding from its centre. The rhizome with outer cork removed (called guangzhimu) is 5-15 cm in diameter. The outer surface is yellowish-white, with twisted grooves, sometimes with leaf scars and root scars.

The fragmented rhizome occurs in slices about 1.1-4 mm thick and 0.8-3.4 cm in diameter, often with a furrowed outline. It can be cut either longitudinally or transversely or obliquely. The outer surface is yellowish-white (guangzhimu) or brownish-yellow, reddish-brown or brown (maozhimu); it shows fibrous (vascular bundles) remains of leaves as well as annular striations and round root scars or short remnants of the root bases. The section is pale yellow or brownish-yellow, marked with numerous whitish-yellow pits or lines corresponding to vascular bundles.

B. Microscopic examination (*2.8.23*). The powder is pale yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2661.-1): very numerous, whole or fragmented raphides of calcium oxalate up to 150 µm long, free [D] or included in oval or rounded parenchyma cells of various sizes [A, E]; fragments of parenchyma, with thin walls [B] or with slightly thickened and pitted walls [H]; fragments of vessels [F] sometimes spiral [Fa], more often reticulate [Fb] or pitted [Fc], often accompanied by cells containing large acicular crystals of calcium oxalate, in bundles, whole or broken, up to 300 µm long and 7 µm wide [Fd]; free bundles of large acicular crystals may also be observed [J]; a few fragments of cork, orange-brown, present only in the unpeeled herbal drug [K]; a few fragments of parenchyma with elongated or polygonal cells with heavily lignified and pitted walls from the remains of the aerial parts [C]; a few fibres in bundles, with slightly thickened walls and

www.webofpharma.com

rounded ends, from the remains of the vascular bundles of the leaves [G].

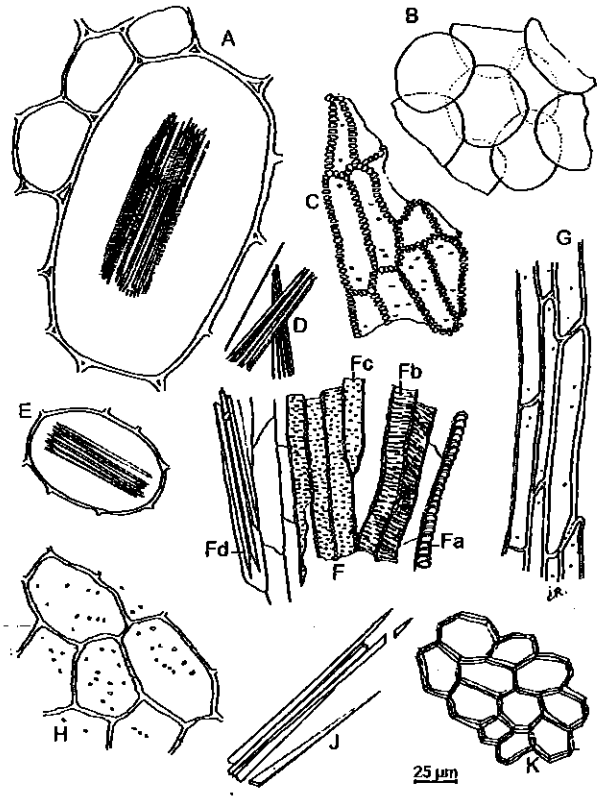


Figure 2661.-1. – *Illustration for identification test B of powdered herbal drug of Anemarrhena asphodeloides rhizome*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of a mixture of *glacial acetic acid R* and *methanol R* (10:90 *V/V*). Sonicate for 10 min. Centrifuge or filter; use the supernatant or filtrate.

Reference solution Dissolve 1 mg of *arbutin R* and 1 mg of *aescin R* in 1 mL of *methanol R*.

Plate *TLC silica gel plate R* (2-10 µm).

Mobile phase *water R, methanol R, methylene chloride R* (4:30:70 *V/V/V*).

Application 5 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Treat with *anisaldehyde solution R* and heat at 100 °C for 3 min; examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A violet zone
	A brown zone
	A green zone
	A brown zone
Aescin: a brownish zone	
	A pale green zone
	A pale green zone
Arbutin: a greenish zone	A brown zone
	A brownish-green zone
	A brown zone
	A very broad light blue zone
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)
Maximum 11.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 6.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 1.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Disperse 0.100 g of the powdered herbal drug (355) (*2.9.12*) in 25.0 mL of a 50 per cent *V/V* solution of *methanol R*, weigh. Sonicate for 30 min. Allow to cool and weigh again. Compensate for the loss of solvent with a 50 per cent *V/V* solution of *methanol R*, mix and filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 5.0 mg of *mangiferin CRS* in a 50 per cent *V/V* solution of *methanol R* and dilute to 100.0 mL with the same solution.

Reference solution (b) Disperse 0.1 g of *Anemarrhena rhizome for system suitability HRS* in 25.0 mL of a 50 per cent *V/V* solution of *methanol R*, weigh. Sonicate for 30 min. Allow to cool and weigh again. Compensate for the loss of solvent with a 50 per cent *V/V* solution of *methanol R*, mix and filter through a membrane filter (nominal pore size 0.45 µm).

Column:
— *size: l* = 0.15 m, Ø = 4.6 mm;
— *stationary phase: end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase *acetonitrile R*, 0.2 per cent *V/V* solution of *glacial acetic acid R* (15:85 *V/V*).

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 258 nm.

Injection 10 µL.

Run time 3 times the retention time of mangiferin.

Identification of peaks Use the chromatogram supplied with *Anemarrhena rhizome for system suitability HRS* and the

www.webofpharma.com

chromatogram obtained with reference solution (b) to identify the peak due to isomangiferin.

Retention time Mangiferin = about 4.0 min; isomangiferin = about 4.9 min.

System suitability Reference solution (b):
— *resolution*: minimum 3.0 between the peaks due to mangiferin and isomangiferin.

Calculate the percentage content of mangiferin using the following expression:

$$\frac{A_1 \times m_2 \times p \times 0.25}{A_2 \times m_1}$$

A_1 = area of the peak due to mangiferin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to mangiferin in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *mangiferin CRS* used to prepare reference solution (a), in grams;
p = percentage content of mangiferin in *mangiferin CRS*.

Ph Eur

Anethum Graveolens Sowa Fruit

DEFINITION

Anethum Graveolens Sowa Fruit is the dried ripe fruit of *Anethum graveolens* L. Sowa Group.

Content

It contains not less than 3.0% v/w of essential oil calculated with reference to the anhydrous drug.

IDENTIFICATION

A. The dried fruits usually occur as separate mericarps, pedicels normally absent; broadly oval, highly compressed dorsally, about 4 mm long, 2 to 3 mm broad, with 5 dorsal ridges, each mericarp exhibiting 3 pale brown dorsal ridges, the two lateral ridges elongated into characteristic membranous wings; surface glabrous; remnants of the stylopod at the apex; commissural surface flat, often with attached, paler brown carpophore; vittae visible as two darker, arc-shaped, longitudinal bands.

B. Reduce to a powder, Appendix XVII A. The powder is pale brown. Examine under a microscope using *chloral hydrate solution*. The powder contains numerous fragments of the epicarp, with cuticular striations and infrequent anomocytic stomata; parquetry layer of endocarp in surface view; endosperm of oval to rectangular thick-walled cells containing oil globules and aleurone grains with embedded microrosette crystals of calcium oxalate; fragments of yellowish-brown septate vittae; parenchyma of mesocarp consisting of elongated, lignified, reticulately thickened cells; sclereids of mesocarp thick-walled with few pits.

C. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Add 10 mL of *methanol (70%)* to 0.5 g of the powdered drug (355), mix and place in an ultrasonic bath for 30 minutes. Filter (a 0.45-µm PTFE is suitable) into a 10 mL volumetric flask and dilute to 10 mL with *methanol (70%)*.

(2) 0.05% w/v each of *carvone* and *dillapiole* in *methanol (70%)*.

CHROMATOGRAPHIC CONDITIONS

(a) Use high-performance *silica gel 60 F_{254}* plates (Merck silica gel 60 F_{254} HPTLC plates are suitable).

(b) Use the mobile phase as described below.

(c) Apply 10 µL of each solution as 6 mm bands.

(d) Develop the plate to 8 cm.

(e) After removal of the plate, dry in air, spray with *vanillin reagent*, heat the plate at 110° until the coloured bands appear and examine in daylight.

MOBILE PHASE

2 volumes of *acetic acid*, 10 volumes of *ethyl acetate* and 88 volumes of *toluene*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (2) shows two clearly separated bands.

CONFIRMATION

The chromatogram obtained with solution (1) shows a purple band corresponding in position and colour to the band due to carvone in the chromatogram obtained with solution (2); a brown band corresponding in position and colour to the band due to dillapiole and other bands as shown in the table. Other bands may be present.

Top of the plate	
A faint brown band	
A brown band (dillapiole)	A brown band (dillapiole)
A purple band (carvone)	A purple band (carvone)
A grey band	
Solution (1)	*Solution (2)*

TESTS

Apiole

Carry out the method for *gas chromatography*, Appendix III B, using the following solutions.

(1) Use the oil retained in the Assay of Essential oil.

(2) 1.0% w/v of *apiole* in *toluene*.

(3) 0.05% w/v of *apiole* in *toluene*.

(4) 0.05% v/v of *β-myrcene* and 0.8% v/v of *limonene* in *toluene*.

CHROMATOGRAPHIC CONDITIONS

(a) Use a fused silica capillary column (30 m × 0.53 mm) bonded with a 1 µm film thickness, *polyethylene glycol 20,000* (DB-Wax is suitable).

(b) Use *helium* as the carrier gas at 1.5 mL per minute.

(c) Use the gradient conditions described in the table.

(d) Use an inlet temperature of 250°.

(e) Use a flame ionisation detector at a temperature of 260°.

(e) Inject 1 µL of each solution.

www.webofpharma.com

Time (Minutes)	Temperature	Comment
0-5	60°	isothermal
5-68	60°→250°	linear gradient
68-75	250°	isothermal

SYSTEM SUITABILITY

The test is not valid unless, in the chromatogram obtained with solution (4), the *resolution factor* between the peaks due to β-myrcene and limonene, is at least 4.5.

In the chromatogram obtained with solution (4), the substances elute in the following order: β-myrcene and limonene.

The signal-to-noise ratio of the peak due to apiole in solution (3) is at least 3.

LIMITS

In the chromatogram obtained with solution (1) the area of any peak due to apiole is not more than the area of the peak due to apiole in the chromatogram obtained with solution (3).

Water

Not more than 10.0% v/w, Appendix IX C, method II using 30 g of powdered drug, Appendix XVII A,.

Total Ash

Not more than 8.0%, Appendix XI J, Method II.

Chromatographic profile

Carry out the method for *gas chromatography*, Appendix III B, using the following solutions.

(1) Use the oil retained in the Assay of Essential oil.

(2) 0.4% w/v each of *limonene*, *dihydrocarvone*, *carvone* and *dillapiole* in *toluene*.

(3) 0.05% v/v of *β-myrcene* and 0.8% v/v of *limonene* in *toluene*.

CHROMATOGRAPHIC CONDITIONS

The chromatographic procedure described under the test for Apiole may be used.

SYSTEM SUITABILITY

The test is not valid unless, in the chromatogram obtained with solution (3), the *resolution* between the peaks due to β-myrcene and limonene is at least 4.5.

In the chromatogram obtained with solution (2), the substances elute in the following order: limonene, dihydrocarvone isomer 1, dihydrocarvone isomer 2, carvone and dillapiole.

In the chromatogram obtained with solution (3), the substances elute in the following order: β-myrcene and limonene.

LIMITS

Calculate the content of limonene, dihydrocarvone, carvone and dillapiole by normalisation. Disregard the peak due to toluene.

Limits:

— limonene: 15.0 to 28.0%,
— sum of dihydrocarvone isomers 1 and 2: 5.0 to 30.0%,
— carvone: 20.0 to 45.0%,
— dillapiole: 15.0 to 35.0%.

Disregard any peak with an area less than 0.025 times the area of the peak due to carvone in the chromatogram obtained with solution (2).

ASSAY

Essential oil

Carry out the method for *Essential Oils in Herbal Drugs*, Appendix XI E, using 18 g of freshly prepared powdered drug (1400) with 250 mL of *water* as the distillation liquid. Distil at a rate of 2 to 3 mL per minute for 2 hours using 0.50 mL of *toluene* in the graduated tube. Measure the quantity of essential oil distilled and use in the tests for Apiole and Chromatographic profile.

ANNEX

This section is non-mandatory.

DNA reference sequence

A DNA reference sequence for the identity of Anethum Graveolens Sowa Fruit is published in *Supplementary Chapter VII D.*

Angelica Archangelica Root

(Ph. Eur. monograph 1857)

Ph Eur

DEFINITION

Whole or cut, carefully dried rhizome and root of *Angelica archangelica* L. (syn. *A. officinalis* Hoffm.).

Content

Minimum 2.0 mL/kg of essential oil (dried drug).

CHARACTERS

Bitter taste.

IDENTIFICATION

A. The rhizome is greyish-brown or reddish-brown, with transversely annulated thickenings. The base bears greyish-brown or reddish-brown, cylindrical, longitudinally furrowed, occasionally branched roots often with incompletely encircling, transverse ridges. The apex sometimes shows remnants of stem and leaf bases. The fracture is uneven. The transversely cut surface shows a greyish-white, spongy, distinctly radiate bark, in which the secretory channels are visible as brown spots, and a bright yellow or greyish-yellow wood which, in the rhizome, surrounds the greyish or brownish-white pith.

B. Microscopic examination (*2.8.23*). The powder is brownish-white. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1857.-1): fragments of cork consisting of several layers of thin-walled, greyish-brown or reddish-brown cells (surface view [C], transverse section [E]); large, yellowish-brown secretory channels, whole or fragmented (transverse section [A], longitudinal section [F]); fragments of medullary rays, 2 or 4 cells wide [G]; fragments of xylem [B] consisting of lignified vessels with reticulate thickening [Ba] occurring singly or in small groups, and unlignified parenchyma in which some of the cells associated with the vessels are collenchymatously thickened. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows numerous, simple starch granules 2-4 µm in diameter, free or included in parenchyma cells [D].

www.webofpharma.com

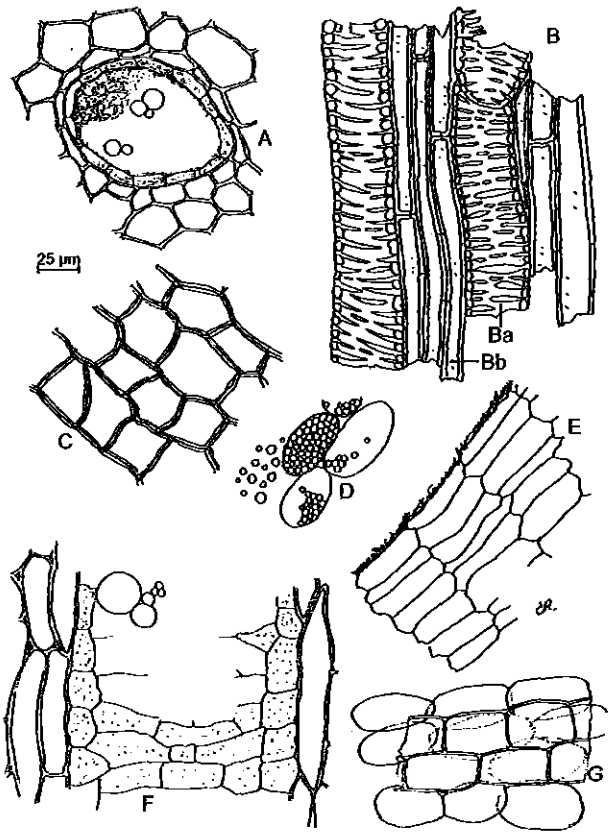


Figure 1857.-1. – *Illustration for identification test B of powdered herbal drug of angelica archangelica root*

C. Examine the chromatograms obtained in the test for other species of *Angelica, Levisticum* and *Ligusticum* described in the European Pharmacopoeia.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
(*Z*)-Ligustilide: a bluish-white fluorescent zone	
Osthole: a blue fluorescent zone	A blue fluorescent zone
Imperatorin: a whitish fluorescent zone	A whitish fluorescent zone
	A blue fluorescent zone
	3 blue fluorescent zones
Reference solution	**Test solution**

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint quenching zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
(*Z*)-Ligustilide: a blue fluorescent zone	
Osthole: a quenching zone	A quenching zone
Imperatorin: a quenching zone	A quenching zone
	A quenching zone
	Several quenching zones
Reference solution	**Test solution**

TESTS

Other species of *Angelica, Levisticum* and *Ligusticum* described in the European Pharmacopoeia

Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the freshly powdered herbal drug (355) (*2.9.12*) add 4 mL of *heptane R*, close and sonicate for 5 min. Centrifuge the mixture and use the supernatant.

Reference solution Dissolve 1 mg of *imperatorin R*, 1 mg of *(Z)-ligustilide R* and 1 mg of *osthole R* in 10 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *glacial acetic acid R, ethyl acetate R, toluene R* (1:10:90 *V/V/V*).

Application 4 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection A Examine in ultraviolet light at 365 nm.

Results A The chromatogram obtained with the test solution shows no zone at the position of (*Z*)-ligustilide in the chromatogram obtained with the reference solution.

Detection B Examine in ultraviolet light at 254 nm.

Results B The chromatogram obtained with the test solution shows no zone at or just below the position of (*Z*)-ligustilide in the chromatogram obtained with the reference solution.

Foreign matter (*2.8.2*)

Maximum 5 per cent of leaf bases and stem bases, maximum 5 per cent of discoloured pieces and maximum 1 per cent of other foreign matter.

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 10.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 2.0 per cent.

ASSAY

Essential oil (*2.8.12*)

Reduce the herbal drug to a powder (500) (*2.9.12*) and immediately use 40.0 g for the determination. Use a 2 L round-bottomed flask, 10 drops of *liquid paraffin R*, 500 mL of *water R* as distillation liquid and 0.50 mL of *xylene R* in the graduated tube. Distil at a rate of 2-3 mL/min for 4 h.

www.webofpharma.com

Angelica Dahurica Root

(Ph. Eur. monograph 2556)

Ph Eur

DEFINITION

Dried, whole or fragmented root, with rootlets removed, of *Angelica dahurica* (Hoffm.) Benth. & Hook.f. ex Franch. & Sav. collected in summer or autumn.

Content

Minimum 0.08 per cent of imperatorin ($C_{16}H_{14}O_4$; M_r 270.3) (dried drug).

IDENTIFICATION

A. The non-fragmented drug consists of conical roots, about 10-25 cm long and 1.2-3.1 cm in diameter. The root crown is sub-quadrangular and obtuse and shows stem scars on prominences. It tapers to the tip. The outer surface is brownish-grey or yellowish-brown and clearly striated longitudinally, showing scars of the rootlets and lenticel-like transverse protuberances, some of them arranged in 4 longitudinal rows. The texture is compact, hard and heavy. The fracture is white or whitish-grey and mealy.
The cambium occurs as a fine-lined, distinct brown ring; it is subrounded, subsquare or subrectangular. Numerous brown to yellowish dots, corresponding to secretory canals, are visible in the cortex.

The fragmented drug occurs as subrounded or subsquare slices with an irregular margin, 1.2-3.1 cm in diameter and 0.1-0.4 cm thick. The cut surface is white, yellowish-white or greyish-white and mealy. The cambium occurs as a fine-lined, distinct brown ring; it is subrounded, subsquare or subrectangular. Numerous brown to yellowish dots, corresponding to secretory canals, are visible in the cortex.

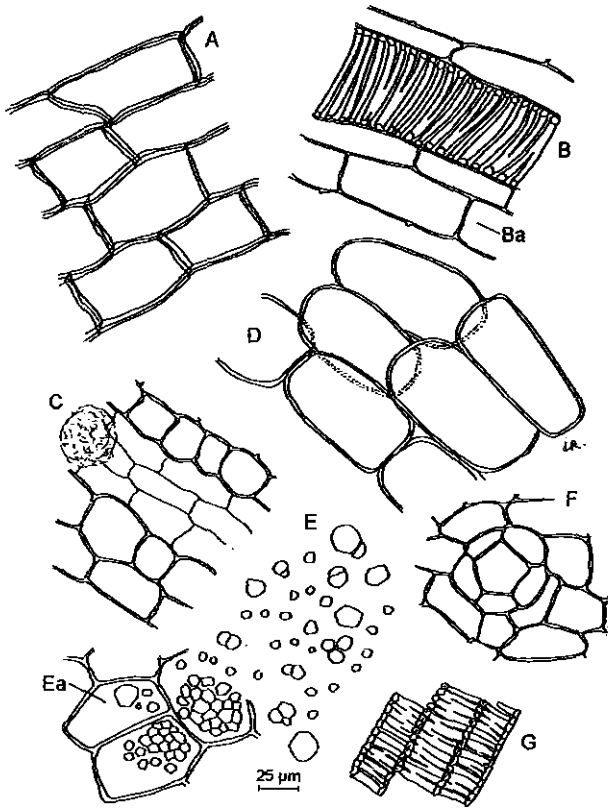


Figure 2556.-1. – *Illustration for identification test B of powdered herbal drug of Angelica dahurica root*

B. Microscopic examination (*2.8.23*). The powder is yellowish-white. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2556.-1): reticulate vessels [B, G], free or in groups of 2 or 3 [G], and accompanied by xylem parenchyma cells with thin cellulose walls [Ba]; numerous fragments of parenchyma with ovoid cells [D]; a few orange cork fragments, consisting of several layers of superimposed cells (surface view [A]); secretory canals (longitudinal section [C], transverse section [F]), usually broken, with yellow or pale brown contents and droplets of essential oil. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows very numerous starch granules varying in size from 5 µm to 25 µm, simple or 2-8 compound; most are polyhedral, either due to compound granules breaking up or to compression in the cells; they are either isolated [E] or included in parenchyma cells [Ea].

C. Examine the chromatograms obtained in the test for other officinal species of *Angelica*, *Levisticum* and *Ligusticum*.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
(*Z*)-Ligustilide: a bluish-white fluorescent zone	
	A whitish fluorescent zone
Osthole: a blue fluorescent zone	A blue fluorescent zone
Imperatorin: a whitish fluorescent zone	A whitish fluorescent zone (imperatorin)
	A whitish fluorescent zone
Reference solution	**Test solution**

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint quenching zones may be present in the chromatogram obtained with the test solution, in particular in the lower third of the chromatogram, below the zone due to imperatorin.

Top of the plate	
(*Z*)-Ligustilide: a blue fluorescent zone	
	A quenching zone
Osthole: a quenching zone	
Imperatorin: a quenching zone	A quenching zone (imperatorin)
Reference solution	**Test solution**

Results C See below the sequence of zones present in the chromatograms obtained with the reference solution and the

www.webofpharma.com

test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	2 prominent reddish zones
(*Z*)-Ligustilide: a grey zone	
	A faint blue zone
Osthole: a violet zone	
Imperatorin: a reddish-grey zone	A yellow and violet double-zone
	A prominent violet zone
	A yellow zone
Reference solution	Test solution

TESTS

Other officinal species of *Angelica*, *Levisticum* and *Ligusticum*

Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (355) (*2.9.12*) add 4 mL of *heptane R*, close and sonicate for 5 min. Centrifuge the mixture and use the supernatant.

Reference solution Dissolve 1 mg of *imperatorin R*, 1 mg of *(Z)-ligustilide R* and 1 mg of *osthole R* in 10 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *glacial acetic acid R, ethyl acetate R, toluene R* (1:10:90 *V/V/V*).

Application 4 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection A Examine in ultraviolet light at 365 nm.

Results A The chromatogram obtained with the test solution shows no bluish-white fluorescent zone corresponding to the zone due to (*Z*)-ligustilide in the chromatogram obtained with the reference solution.

Detection B Examine in ultraviolet light at 254 nm.

Results B The chromatogram obtained with the test solution shows no blue fluorescent zone corresponding to the zone due to (*Z*)-ligustilide in the chromatogram obtained with the reference solution; the chromatogram obtained with the test solution shows no quenching zone corresponding to the zone due to osthole in the chromatogram obtained with the reference solution.

Detection C Treat with a 10 per cent *V/V* solution of *sulfuric acid R* in *methanol R*, heat at 100 °C for 5 min and examine in daylight.

Results C The chromatogram obtained with the test solution shows no violet zone corresponding to the zone due to osthole in the chromatogram obtained with the reference solution.

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 6.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 1.5 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Disperse 0.400 g of the powdered herbal drug (355) (*2.9.12*) in 45 mL of *methanol R* and sonicate for 1 h. Cool and dilute to 50.0 mL with *methanol R*. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 5.0 mg of *imperatorin CRS* in *methanol R* and dilute to 50.0 mL with the same solvent. Dilute 1.0 mL of the solution to 10.0 mL with *methanol R*.

Reference solution (b) Disperse 80 mg of *Angelica dahurica root HRS* in 9 mL of *methanol R* and sonicate for 1 h. Cool and dilute to 10 mL with *methanol R*. Filter through a membrane filter (nominal pore size 0.45 µm).

Precolumn:
- *size*: *l* = 4 mm, Ø = 4.0 mm;
- *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Column:
- *size*: *l* = 0.125 m, Ø = 4.0 mm;
- *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
- *mobile phase A*: *water for chromatography R*;
- *mobile phase B*: *acetonitrile R1*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 15	45	55
15 - 33	45 → 5	55 → 95
33 - 35	5	95

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 210 nm.

Injection 20 µL.

Identification of peaks Use the chromatogram supplied with *Angelica dahurica root HRS* and the chromatogram obtained with reference solution (b) to identify the peak due to phellopterin.

Relative retention With reference to imperatorin (retention time = about 5 min): phellopterin = about 1.1.

System suitability Reference solution (b):
- *resolution*: minimum 1.5 between the peaks due to imperatorin and phellopterin.

Calculate the percentage content of imperatorin using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 10}$$

A_1 = area of the peak due to imperatorin in the chromatogram obtained with the test solution;

A_2 = area of the peak due to imperatorin in the chromatogram obtained with reference solution (a);

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_2 = mass of *imperatorin CRS* used to prepare reference solution (a), in grams;

p = percentage content of imperatorin in *imperatorin CRS*.

Ph Eur

www.webofpharma.com

Angelica Pubescens Root

(Ph. Eur. monograph 2557)

Ph Eur

DEFINITION

Whole or fragmented dried root, without rootlets, of *Angelica biserrata* (R.H.Shan & C.Q.Yuan) C.Q.Yuan & R.H.Shan (syn. *Angelica pubescens* Maxim. f. *biserrata* R.H.Shan et C.Q. Yuan), collected in early spring before sprouting, or in the end of autumn when stem and leaves wither.

Content

Minimum 0.50 per cent of osthole ($C_{15}H_{16}O_3$; M_r 244.3) (dried drug).

IDENTIFICATION

A. The taproot is more or less cylindrical, branching rapidly into 2-3 or more principal roots at the lower part; the whole is about 5-30 cm long. The root crown is enlarged, with transverse, annulated wrinkles and measures about 0.5-4.5 cm in diameter; it shows the remains of stems, leaves or buds. The greyish-brown or dark brown outer surface is longitudinally wrinkled and shows slightly prominent rootlet scars and transverse lenticel-like protuberances. The fracture shows greyish-yellow bark, with abundant distinct brown dots due to secretory canals that may be radially arranged; the cambium ring is brown and the wood is greyish-yellow or yellowish-brown; fine rod-like crystals may be present on the fractured surface.

The fragmented drug occurs as subrounded or irregular slices, 0.4-3.9 cm in diameter and 0.2-0.6 cm thick. Externally it is greyish-brown or brown, with wrinkles. Fine rod-like crystals may be present on the cut surface. The bark is greyish-white or greyish-brown, with abundant, distinct brown or yellowish-brown dots due to secretory canals that may be radially arranged. The cambium ring is brown.

B. Microscopic examination (*2.8.23*). The powder is yellowish-brown or brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2557.-1): fragments of vessels up to 90 µm in diameter with spiral or reticulate thickenings, free or in groups of 2 or 3 [E]; fragments of parenchyma with polyhedral cells [B]; fragments of phloem parenchyma [C] with fine, sinuous, fusiform cells, about 7-38 µm in diameter, with slightly thickened walls and fine, oblique criss-cross striations [Ca], sometimes accompanied by medullary rays [Cb]; orange-brown cork fragments, consisting of several layers of superimposed, somewhat polyhedral cells (surface view [A]); secretory canals, usually broken, with yellow or pale brown contents and droplets of essential oil (transverse section [D], longitudinal section [F]). Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows numerous small, rounded or ovoid, simple starch granules, up to 10 µm in diameter, with a punctiform hilum that is visible on the largest granules; a few starch granules consisting of 2-10 components are also present [G].

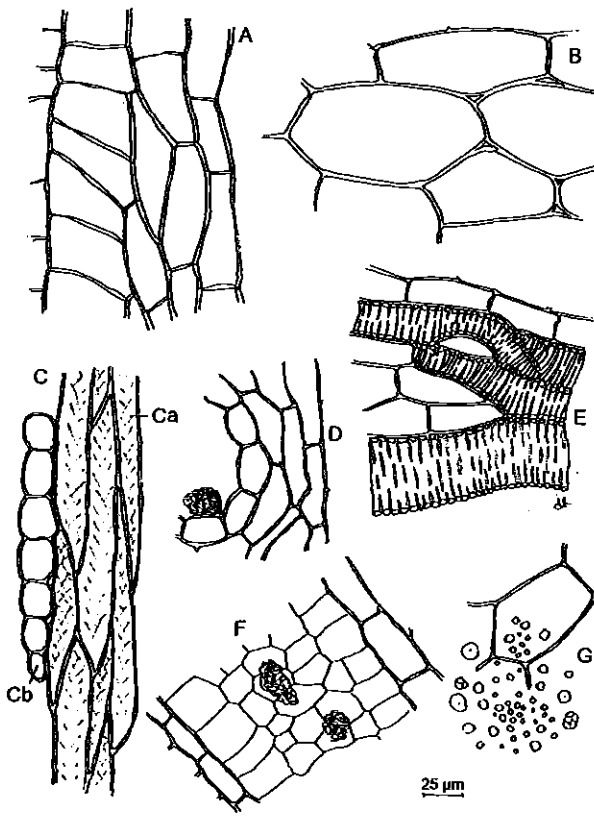


Figure 2557.-1. – *Illustration for identification test B of powdered herbal drug of Angelica pubescens root*

C. Examine the chromatograms obtained in the test for other officinal species of *Angelica*, *Levisticum* and *Ligusticum*.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
(*Z*)-Ligustilide: a bluish-white fluorescent zone	A bluish-white fluorescent zone
	A very faint whitish zone
Osthole: a blue fluorescent zone	A prominent blue fluorescent zone (osthole)
Imperatorin: a whitish fluorescent zone	A whitish fluorescent zone (may be missing)
	A blue fluorescent zone
	3 blue fluorescent zones
Reference solution	**Test solution**

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint quenching zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
(*Z*)-Ligustilide: a blue fluorescent zone	A faint quenching zone
Osthole: a quenching zone	A quenching zone (osthole) A blue fluorescent zone
Imperatorin: a quenching zone	A quenching zone (may be missing)
	2 or 3 quenching zones
Reference solution	**Test solution**

Results C See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A prominent reddish zone
(*Z*)-Ligustilide: a grey zone	
Osthole: a violet zone	A violet zone (osthole)
Imperatorin: a grey zone	A violet zone (may be missing)
	A prominent violet zone
	A yellow zone
Reference solution	**Test solution**

TESTS

Other officinal species of *Angelica*, *Levisticum* and *Ligusticum*

Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (355) (*2.9.12*) add 4 mL of *heptane R*, close and sonicate for 5 min. Centrifuge the mixture and use the supernatant.

Reference solution Dissolve 1 mg of *imperatorin R*, 1 mg of *(Z)-ligustilide R* and 1 mg of *osthole R* in 10 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *glacial acetic acid R, ethyl acetate R, toluene R* (1:10:90 *V/V/V*).

Application 4 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection A Examine in ultraviolet light at 365 nm.

Results A The chromatogram obtained with the test solution shows no intense whitish fluorescent zone directly above the position of osthole and no blue fluorescent zone just below the position of imperatorin in the chromatogram obtained with the reference solution.

Detection B Examine in ultraviolet light at 254 nm.

Results B The chromatogram obtained with the test solution shows no blue fluorescent zone corresponding to the zone due to (*Z*)-ligustilide in the chromatogram obtained with the reference solution.

Detection C Treat with a 10 per cent *V/V* solution of *sulfuric acid R* in *methanol R*, heat at 100 °C for 5 min and examine in daylight.

Results C The chromatogram obtained with the test solution shows no zone corresponding to the zone due to (*Z*)-ligustilide in the chromatogram obtained with the reference solution.

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 8.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 3.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Disperse 0.500 g of the powdered herbal drug (355) (*2.9.12*) in 18 mL of *methanol R* and sonicate for 30 min. Cool and dilute to 20.0 mL with *methanol R*. Mix and filter. Dilute 5.0 mL of the filtrate to 20.0 mL with *methanol R*.

Reference solution (a) Dissolve 5.0 mg of *osthole CRS* in *methanol R* and dilute to 100.0 mL with the same solvent.

Reference solution (b) Disperse 0.250 g of *Angelica pubescens root HRS* in 9 mL of *methanol R* and sonicate for 30 min. Cool and dilute to 10.0 mL with *methanol R*. Mix and filter. Dilute 5.0 mL of the filtrate to 20.0 mL with *methanol R*.

Column:
- *size*: l = 0.125 m, Ø = 2.0 mm;
- *stationary phase*: *octadecylsilyl silica gel for chromatography R* (4 µm).

Mobile phase *water for chromatography R, acetonitrile R* (40:60 *V/V*).

Flow rate 0.23 mL/min.

Detection Spectrophotometer at 322 nm.

Injection 10 µL.

Retention time Osthole = about 8 min.

System suitability Reference solution (b):
- *resolution*: minimum 1.5 between the peak due to osthole and peak 2; use the chromatogram supplied with *Angelica pubescens root HRS* to identify peak 2.

Calculate the percentage content of osthole using the following expression:

$$\frac{A_1 \times m_2 \times p \times 0.8}{A_2 \times m_1}$$

A_1 = area of the peak due to osthole in the chromatogram obtained with the test solution;
A_2 = area of the peak due to osthole in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *osthole CRS* used to prepare reference solution (a), in grams;
p = percentage content of osthole in *osthole CRS*.

Ph Eur

www.webofpharma.com

Angelica Sinensis Root

DEFINITION

Angelica Sinensis Root is the dried whole root of *Angelica sinensis* (Oliv.) Diels. (*Angelica polymorpha* Maxim. var. *sinensis* Oliv.).The dried root consists of the top (uppermost part), main body and small lateral roots (tails).

It is collected in late autumn, removed from rootlets and dried.

It contains not less than 0.1% of *Z*-ligustilide ($C_{12}H_{14}O_2$), calculated with reference to the dried material.

IDENTIFICATION

A. The whole root is yellowish-brown to brown, up to 25 cm long, irregularly cylindrical with 3 to 5 or more branch roots arising from the lower end. The upper part is 1.5 to 5 cm in diameter, annulated on the surface and rounded at the apex which may show purple or yellowish-green remains of stems and leaves; the surface of the remainder of the main root is strongly longitudinally wrinkled and has pale, transverse lenticels; the branch roots are 0.3 to 1 cm in diameter in the upper part, twisted and tapering towards the base, the outer surface is strongly striated and has few rootlet scars.

B. Reduce to a powder (355). The powder is pale yellowish to buff. Examine under a microscope using *chloral hydrate solution*. The powder shows brown fragments of cork composed of thin-walled cells; abundant thin-walled parenchyma from the secondary cortex, phloem and medullary rays, some of the phloem cells fusiform with slightly thickened walls; lignified vessels in groups of 2 or 3 associated with small celled and pitted xylem parenchyma; the vessels are up to 80 µm in diameter and have reticulate or scalariform thickening. Examine under a microscope using 50% v/v of *glycerol*. The powder shows small groups of single starch granules, spherical to ovoid, up to about 8 µm in diameter.

C. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Add 4 mL of *heptane* to 1.0 g of the powdered drug, mix with the aid of ultrasound for 5 minutes and filter (use a 0.22 µm membrane filter).

(2) 0.1% w/v of *linoleic acid* in *methanol*.

(3) 0.1% w/v of *ferulic acid* in *methanol*.

(4) 0.1% w/v of *Z-ligustilide CRS* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use a *silica gel* F_{254} precoated plate (Merck silica gel 60 F_{254} HPTLC plates are suitable).

(b) Use the mobile phase as described below.

(c) Apply 10 µL of solution (1) and 5 µL of solutions (2) to (4), as bands.

(d) Develop the plate to 15 cm.

(e) Remove the plate, allow to dry in a stream of warm air for 5 minutes or until the solvents are completely removed. Examine under *ultraviolet light (254 nm)*. Spray the plate with *methanolic sulfuric acid (5%)*, heat at 105° for 3 minutes and examine in daylight.

MOBILE PHASE

1 volume of *formic acid*, 10 volumes of *ethyl acetate* and 90 volumes of *toluene*.

SYSTEM SUITABILITY

When examined under *ultraviolet light (254 nm)* the violet band with an Rf value of approximately 0.7 the chromatogram obtained with solution (4) corresponds in colour and position to that in the chromatogram obtained with solution (1). A band with an Rf value of approximately 0.23 in the chromatogram obtained with solution (3) corresponds in position to a band in the chromatogram obtained with solution (1). Other bands may be present in the chromatogram obtained with solution (1).

CONFIRMATION

When sprayed with *methanolic sulfuric acid (5%)* the chromatogram obtained with solution (1) shows three spots with similar Rf values to the spots in the chromatograms obtained with solutions (2), (3) and (4). Other spots may be present in the chromatogram obtained with solution (1).

TESTS

Lovage root (*Levisticum officinale*)

Carry out the method for *gas chromatography*, Appendix III B, using the following solutions.

(1) Extract approximately 20 g of the coarsely powdered drug in a 500 mL round-bottomed flask by hydrodistillation for 2 to 3 hours in 200 mL of *water*, collecting the distillate in suitable glassware. Extract the oily drops on top of the distillate with 5 mL of *toluene*.

(2) 0.2% w/v each of *coumarin* and *eugenol* in *toluene*.

(3) 0.1% w/v of *Z-ligustilide CRS* in *acetonitrile*.

(4) 0.1% w/v of *benzyl alcohol* in *toluene*.

(5) 0.1% w/v of *(-)-carvone* in *toluene*.

(6) 0.1% w/v of *octanoic acid* in *toluene*.

(7) 0.1% w/v of *3-propylidenephthalide* in *toluene*.

CHROMATOGRAPHIC CONDITIONS

(a) Use a fused silica capillary column (50 m × 0.32 mm) bonded with a film (1.05 µm) of 5% phenyl/95% dimethylpolysiloxane (HP 5 is suitable).

(b) Use *helium* as the carrier gas at 1 mL per minute.

(c) Use an oven maintained at an initial temperature of 40° increasing linearly to 220° at a rate of 5° per minute, then maintained at 220°.

(d) Use a split injection system having a split ratio of 1:20 maintained at 250°.

(e) Use a flame ionisation detector maintained at a temperature of 250°.

(f) Inject 1 µL of each solution.

(g) Record the chromatograms for a sufficient length of time to elute all the peaks in the chromatogram obtained with solution (1) (55 minutes may be suitable).

SYSTEM SUITABILITY

The test is not valid unless, in the chromatogram obtained with solution (2), the resolution between coumarin (eluting at approximately 34 minutes) and eugenol (eluting at approximately 37 minutes) is at least 3.0.

CONFIRMATION

In the chromatogram obtained with solution (1):

— there are no peaks corresponding to the principal peaks in the chromatograms obtained with solutions (4), (5), (6) and (7);

— there is a peak corresponding to the principal peak in the chromatogram obtained with solution (3).

Loss on drying

When dried at 100° to 105° for 2 hours, loses not more than 12.0% of its weight. Use 1 g.

Total ash

Not more than 7.0%, Appendix XI J, Method II.

www.webofpharma.com

Acid-insoluble ash
Not more than 2.0%, Appendix XI K.

Ethanol-soluble extractive
Not less than 45%, Appendix XI B1.

ASSAY

Carry out the method for *liquid chromatography*, Appendix III D, using the following solutions.

(1) Finely powder not less than 5.0 g of the drug being examined. Transfer 0.5 g of the powder into a 25 mL volumetric flask and add 20 mL of *methanol*, place in an ultrasonic bath (maintained at a low temperature by adding ice to the bath) for 100 minutes, equilibrate to ambient temperature and dilute to volume with *methanol*. Centrifuge the solution at 5000 rpm for 5 minutes or until a clear supernatant is obtained. Filter through a 0.45-µm filter.

(2) 0.025% w/v of *Z-ligustilide CRS* in *acetonitrile*.

CHROMATOGRAPHIC CONDITIONS

(a) Use a stainless steel column (15 cm × 4.6 mm) packed with *octadecylsilyl silica gel for chromatography* (5 µm) (Hypersil ODS is suitable).

(b) Use isocratic elution and the mobile phase described below.

(c) Use a flow rate of 1.0 mL per minute.

(d) Use a detection wavelength of 350 nm.

(e) Inject 10 µL of each solution.

MOBILE PHASE

A mixture of 8 volumes of *water* and 12 volumes of *acetonitrile*.

SYSTEM SUITABILITY

Inject solution (2) not less than five times. The test is not valid unless the relative standard deviation of the peak areas of the *Z*-ligustilide peak is not more than 3.0%, the relative standard deviation of the retention times of the *Z*-ligustilide peak is not more than 3.0%. The *column efficiency*, determined on the *Z*-ligustilide peak, is not less than 5000 theoretical plates. The *symmetry factor*, determined on the *Z*-ligustilide peak, is not more than 1.3.

Inject solution (1). The test is not valid unless the *resolution factor* between the *Z*-ligustilide peak and the closest peak (relative retention about 0.9 with respect to *Z*-ligustilide) is not less than 1.5.

DETERMINATION OF CONTENT

Using the retention time and the peak area from the chromatograms obtained with solution (2), locate and integrate the peak due to *Z*-ligustilide in the chromatogram obtained with solution (1).

Calculate the content of *Z*-ligustilide in the sample using the declared content of *Z*-ligustilide ($C_{12}H_{14}O_2$) in *Z-ligustilide CRS* and the following expression:

$$\frac{A_1}{A_2} \times \frac{m_2}{V_2} \times \frac{V_1}{m_1} \times p \times \frac{100}{100 - d}$$

A_1	=	Area of the peak due to *Z*-ligustilide in the chromatogram obtained with solution (1).
A_2	=	Area of the peak due to *Z*-ligustilide in the chromatogram obtained with solution (2).
m_1	=	Weight of the drug being examined in mg.
m_2	=	Weight of *Z-ligustilide CRS* in mg.
V_1	=	Dilution volume of solution (1) in mL.
V_2	=	Dilution volume of solution (2) in mL.
p	=	Percentage content of $C_{12}H_{14}O_2$ in *Z-ligustilide CRS*.
d	=	Percentage loss on drying of the herbal drug being examined.

STORAGE

Angelica Sinensis Root should be protected from moisture.

Processed Angelica Sinensis Root

(Angelica Sinensis Root, Ph. Eur. monograph 2558)

Ph Eur

DEFINITION

Smoke-dried, whole or fragmented root, with rootlets removed, of *Angelica sinensis* (Oliv.) Diels collected in late autumn.

Content
Minimum 0.050 per cent of *trans*-ferulic acid ($C_{10}H_{10}O_4$; M_r 194.2) (dried drug).

IDENTIFICATION

A. Taproot branching rapidly into 10 or more conical principal roots; the whole is about 15-25 cm long.
The annulated root crown is about 1.5-4 cm in diameter; its blunt, rounded tip shows the yellowish-green remains of stems and petioles of leaves. The outer surface is light brownish-yellow or dark brown, lumpy, irregularly striated longitudinally and shows scars of secondary roots and transversal lenticel-like markings. The branching roots have a thick upper part (0.3-1 cm in diameter) and a thin lower part. They are frequently twisted and show few scars of secondary roots. The texture is friable. The fracture, yellowish-white or yellowish-brown, shows a thick bark with some clefts and numerous brown dots due to secretory canals. The cambium occurs as a yellowish-brown ring. The wood is light coloured.

The fragmented roots occur as long strips about 1.5-2 mm thick, 1.5-4 cm wide at the root crown and 10-15 cm long.

B. Microscopic examination (*2.8.23*). The powder is yellowish-white. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2558.-1): reticulate or scalariform vessels [D] up to 80 µm in diameter, free or in groups of 2 or 3 and accompanied by xylem parenchyma cells [Da] and medullary rays [Db]; numerous fragments of parenchyma with ovoid cells [C]; orange cork fragments, consisting of several layers of superimposed cells, more or less rectangular (surface view [A], transverse section [B]); very small calcium oxalate prisms in the cork [Aa], visible in polarised light; secretory canals, often broken, up to 170 µm in diameter (transverse section [G], longitudinal section [F]) with orange-yellow contents in droplets [Fa, Ga]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows small (less than 10 µm), simple, rounded or ovoid starch granules, usually included in parenchyma cells [E].

www.webofpharma.com

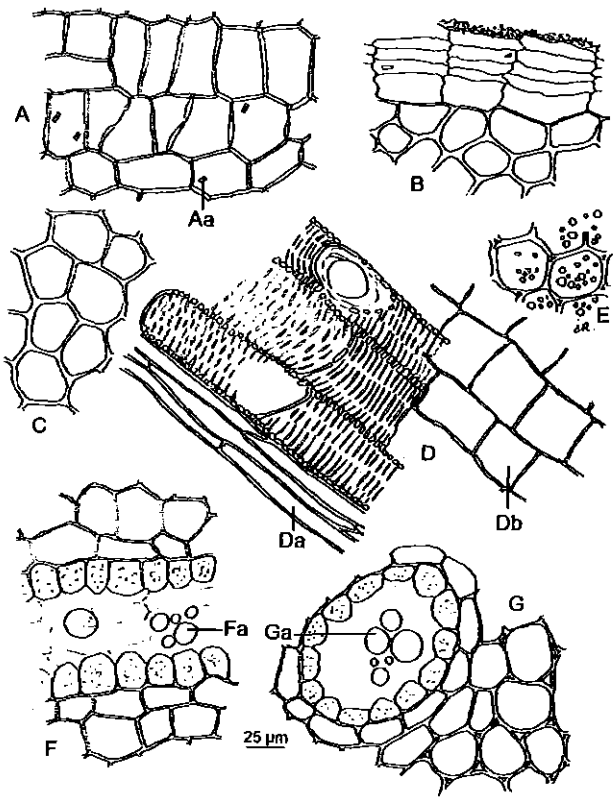


Figure 2558.-1. – *Illustration for identification test B of powdered herbal drug of Angelica sinensis root*

C. Examine the chromatograms obtained in the test for other officinal species of *Angelica*, *Levisticum* and *Ligusticum*.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
(*Z*)-Ligustilide: a bluish-white fluorescent zone	A prominent bluish-white fluorescent zone ((*Z*)-ligustilide)
Osthole: a blue fluorescent zone	
Imperatorin: a whitish fluorescent zone	
Reference solution	Test solution

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint quenching zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
(*Z*)-Ligustilide: a blue fluorescent zone	A prominent blue fluorescent zone ((*Z*)-ligustilide) A faint quenching zone
Osthole: a quenching zone Imperatorin: a quenching zone	A faint quenching zone
Reference solution	Test solution

TESTS

Other officinal species of *Angelica*, *Levisticum* and *Ligusticum*

Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (355) (*2.9.12*) add 4 mL of *heptane R*, close and sonicate for 5 min. Centrifuge and use the supernatant.

Reference solution Dissolve 1 mg of *(Z)-ligustilide R*, 1 mg of *imperatorin R* and 1 mg of *osthole R* in 10 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *glacial acetic acid R, ethyl acetate R, toluene R* (1:10:90 *V/V/V*).

Application 4 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection A Examine in ultraviolet light at 365 nm.

Results A The chromatogram obtained with the test solution shows no intense blue fluorescent zone at or below the position of osthole in the chromatogram obtained with the reference solution.

Detection B Examine in ultraviolet light at 254 nm.

Results B The chromatogram obtained with the test solution shows no quenching zone at or below the position of imperatorin in the chromatogram obtained with the reference solution.

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 7.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 2.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Disperse 0.200 g of the powdered herbal drug (355) (*2.9.12*) in 20.0 mL of a 70 per cent *V/V* solution of *methanol R* in a conical flask, stopper tightly and weigh. Heat under a reflux condenser for 30 min, cool and weigh again. Compensate the loss of solvent with a 70 per cent *V/V* solution of *methanol R*, mix well and allow to stand. Filter the supernatant through a membrane filter (nominal pore size 0.45 µm); use the filtrate.

Reference solution (a) In a brown-glass volumetric flask, dissolve 10.0 mg of *ferulic acid CRS* in a 70 per cent *V/V* solution of *methanol R* and dilute to 100.0 mL with the same solvent.

www.webofpharma.com

Reference solution (b) In order to prepare *cis*-ferulic acid *in situ*, introduce 2 mL of reference solution (a) into a transparent vial and expose to ultraviolet light at 254 nm for about 60 min.

Column:
— *size*: l = 0.150 m, Ø = 2.0 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (4 µm);
— *temperature*: 35 °C.

Mobile phase *acetonitrile R*, 0.085 per cent *V/V* solution of *phosphoric acid R* (17:83 *V/V*).

Flow rate 0.23 mL/min.

Detection Spectrophotometer at 316 nm.

Injection 10 µL.

Retention time *trans*-ferulic acid = about 13 min; *cis*-ferulic acid = about 14 min.

System suitability Reference solution (b):
— *resolution*: minimum 1.3 between the peaks due to *trans*-ferulic acid and *cis*-ferulic acid.

Calculate the percentage content of *trans*-ferulic acid using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 5}$$

A_1 = area of the peak due to *trans*-ferulic acid in the chromatogram obtained with the test solution;
A_2 = area of the peak due to *trans*-ferulic acid in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *ferulic acid CRS* used to prepare reference solution (a), in grams;
p = percentage content of *trans*-ferulic acid in *ferulic acid CRS*.

Ph Eur

Aniseed

Anise

(Ph. Eur. monograph 0262)

When Powdered Aniseed is prescribed or demanded, material complying with the requirements below, with the exception of Identification test A and the test for Foreign matter, shall be dispensed or supplied.

Ph Eur

DEFINITION

Whole, dry cremocarp of *Pimpinella anisum* L.

Content

Minimum 20 mL/kg of essential oil (anhydrous drug).

CHARACTERS

Reminiscent odour of anethole.

The fruit is a cremocarp and generally entire; a small fragment of the thin, rigid, slightly curved pedicel is frequently attached.

IDENTIFICATION

A. The cremocarp is ovoid or pyriform and slightly compressed laterally, yellowish-green or greenish-grey, 3-5 mm long and up to 3 mm wide, surmounted by a stylopod with 2 short, reflexed stylar points. The mericarps are attached by their tops to the carpophore with a plane commissural surface and a convex dorsal surface, the latter being covered with short, warty trichomes visible using a lens; each mericarp shows 5 primary ridges, running longitudinally, comprising 3 dorsal ridges and 2 lateral ridges, non-prominent, and lighter in colour.

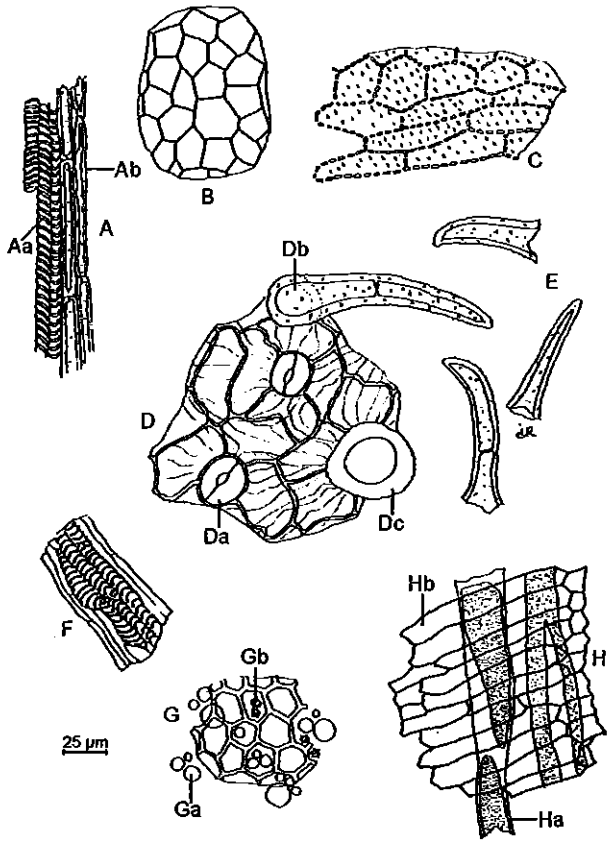


Figure 0262.-1. – *Illustration for identification test B of powdered herbal drug of aniseed*

B. Microscopic examination (*2.8.23*). The powder is greenish-yellow or brownish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0262.-1): fragments of epicarp in surface view [D] with a striated cuticle, occasional anomocytic stomata (*2.8.3*) [Da], bases of covering trichomes [Dc] and whole covering trichomes [Db], mostly unicellular, sometimes curved, with a blunt apex and a warty cuticle; isolated fragments of covering trichomes [E]; fragments [H] of numerous narrow, branched vittae [Ha], often accompanied by elongated cells of the commissural surface [Hb]; fragments of testa [B] consisting of a layer of brown, polyhedral, thin-walled cells; fragments of endosperm [G] containing oil droplets [Ga], aleurone grains and small cluster crystals of calcium oxalate [Gb]; oblong sclereids from the mesocarp [C] or the commissural surface of the fruit; bundles of short sclerenchymatous fibres [A] from the carpophore and the pedicel [Ab], accompanied by vessels with spiral or annular thickening [Aa, F].

C. Thin-layer chromatography (*2.2.27*).

Test solution Shake 0.10 g of the powdered herbal drug (1400) (*2.9.12*) with 2 mL of *methylene chloride R* for 15 min. Filter and carefully evaporate the filtrate to dryness on a water-bath at 60 °C. Dissolve the residue in 0.5 mL of *toluene R*.

Reference solution Dissolve 3 µL of *anethole R* and 40 µL of *olive oil R* in 1 mL of *toluene R*.

Plate *TLC silica gel GF_{254} plate R*.

www.webofpharma.com

Mobile phase *toluene R.*

Application 2 µL and 3 µL of the test solution, then 1 µL, 2 µL and 3 µL of the reference solution, at 2 cm intervals.

Development Over a path of 10 cm.

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A The chromatograms show a quenching zone (anethole) in the central part against a light background.

Detection B Spray with a freshly prepared 200 g/L solution of *phosphomolybdic acid R* in *ethanol (96 per cent) R*, using 10 mL for a 200 mm square plate, and heat at 120 °C for 5 min.

Results B The spots due to anethole appear blue against a yellow background. In the chromatogram obtained with 2 µL of the test solution, the spot due to anethole is intermediate in size between the corresponding spots in the chromatograms obtained with 1 µL and 3 µL of the reference solution. The chromatograms obtained with the test solution show in the lower third a blue spot (triglycerides) similar in position to the spot in the lower third of the chromatograms obtained with the reference solution (triglycerides of olive oil).

TESTS

Water (*2.2.13*)
Maximum 90 mL/kg, determined on 20.0 g of the herbal drug reduced to a coarse powder immediately before use.

Total ash (*2.4.16*)
Maximum 12.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 2.5 per cent.

ASSAY

Essential oil (*2.8.12*)
Use 10.0 g of the herbal drug reduced to a coarse powder immediately before the determination, a 250 mL round-bottomed flask, and 100 mL of *water R* as the distillation liquid. Place 0.50 mL of *xylene R* in the graduated tube. Distil at a rate of 2.5-3.5 mL/min for 2 h.

Ph Eur

Star Anise

(Ph. Eur. monograph 1153)

Preparation
Concentrated Anise Water

Ph Eur

DEFINITION
Dried composite fruit of *Illicium verum* Hook.f.

Content
— minimum 70 mL/kg of essential oil (anhydrous drug),
— minimum 86.0 per cent of *trans*-anethole in the essential oil.

CHARACTERS
The fruit carpels are brown.

Odour of anethole.

IDENTIFICATION
A. The fruit generally consists of 8 developed, one-seeded follicles, each 12-22 mm long and 6-12 mm high, radially arranged around a short, central, blunt-ending columella. In some fruits 1 or 2 follicles may be missing, but their position is clearly visible. Each follicle is boat-shaped or boot-shaped, with a greyish-brown dorsal surface showing rough markings and lateral surfaces bearing scars from the neighbouring follicles. One or more follicles are split open along the ventral suture, exposing a single, lenticular, shiny, reddish-brown seed about 8 mm in diameter. The markings on the dorsal surface are not visible from the ventral surface. Some of the follicles (1-3) may be imperfectly developed. Isolated follicles, pedicels and seeds may be present.

B. Microscopic examination (*2.8.23*). The powder is reddish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters: brown epicarpal cells, polygonal in surface view, with a strongly striated cuticle and occasional anomocytic stomata (*2.8.3*); fragments of the endocarp with long palisade-like cells; fragments of the mesocarp with large parenchymatous cells, vessels, oil-containing cells and groups of stone cells; fragments of the seed testa with palisade-like, sclerified, strongly pitted, yellow cells up to 200 µm long; fragments of the columella and the fruit stalk with strongly and irregularly thickened, star-shaped stone cells about 400 µm long and 150 µm wide; rhomboidal or rectangular crystals of calcium oxalate.

C. Examine the chromatograms obtained in test B for *Illicium anisatum* (= *I. religiosum*) and certain other *Illicium* spp.

Results See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other weaker zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Caffeic acid: a light blue fluorescent zone	
Quercitrin: a brownish-yellow fluorescent zone	
	A brownish-yellow fluorescent zone
	A greenish fluorescent zone
Hyperoside: a brownish-yellow fluorescent zone	A brownish-yellow fluorescent zone
Chlorogenic acid: a light blue fluorescent zone	-
	A green fluorescent zone
Rutoside: a brownish-yellow fluorescent zone	A brownish-yellow fluorescent zone
Reference solution	**Test solution**

TESTS

***Illicium anisatum* (= *I. religiosum*) and certain other *Illicium* spp**
A. Adulteration with *Illicium anisatum* or certain other *Illicium* spp. is indicated by the presence of fruits mainly consisting of more than 8 follicles; fruits either smaller than 2.5 cm or greater than 3.5 cm; follicles with the suture edged with a thickening extending to the neighbouring follicle, or with dorsal markings visible from the ventral surface; follicles somewhat undulate and ending in a fine beak or a small, ventrally turned hook; follicles with a profile fitting into a rectangle; pedicels more than 5 cm long; seedless fruits; seeds either very flat or almost spherical.

www.webofpharma.com

B. Thin-layer chromatography (*2.2.27*).

Test solution To 2.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R* and heat under a reflux condenser in a water-bath at 60 °C for 5 min. Allow to cool and filter.

Reference solution Dissolve 1 mg of *caffeic acid R*, 1 mg of *chlorogenic acid R*, 2.5 mg of *quercitrin R*, 2.5 mg of *rutoside trihydrate R* and 2.5 mg of *hyperoside R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, glacial acetic acid R, water R, ethyl acetate R* (11:11:26:100 *V/V/V/V*).

Application 5 µL as bands.

Development Over a path of 6 cm.

Drying In a current of warm air.

Detection Spray with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R* and then with a 50 g/L solution of *macrogol 400 R* in *methanol R*; after 30 min, examine in ultraviolet light at 365 nm.

Results The chromatogram obtained with the test solution shows no brownish-yellow fluorescent zone at or above the position of the zone due to quercitrin in the chromatogram obtained with the reference solution. No yellow fluorescent zone is seen at or above the position of the zone due to caffeic acid in the chromatogram obtained with the reference solution. No brownish-yellow fluorescent zone is seen directly above the zone due to hyperoside in the chromatogram obtained with the reference solution.

Water (*2.2.13*)
Maximum 100 mL/kg, determined by distillation on 20.0 g of the powdered herbal drug (355) (*2.9.12*).

Total ash (*2.4.16*)
Maximum 4.0 per cent.

ASSAY

Essential oil (*2.8.12*)
Use a 250 mL round-bottomed flask and 100 mL of *water R* as the distillation liquid. Immediately before the determination, reduce 50.0 g of the drug to a powder (1400) (*2.9.12*) and mix. Further reduce about 10.0 g of this mixture to a finer powder (710) (*2.9.12*). Use 2.50 g of the powder for the determination. Introduce 0.50 mL of *xylene R* into the graduated tube. Distil at a rate of 2-3 mL/min for 2 h.

***trans*-Anethole**
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dilute the mixture of essential oil and *xylene R* obtained in the assay of essential oil to 5.0 mL with *xylene R* by rinsing the apparatus.

Reference solution To 1.0 mL of *xylene R* add 20 µL of *estragole R*, 20 mg of *α-terpineol R* and 60 µL of *anethole R*.

Column:
— *material*: fused silica;
— *size*: *l* = 30 m, Ø = 0.25 mm;
— *stationary phase*: *macrogol 20 000 R*.

Carrier gas *helium for chromatography R*.

Flow rate 1.0 mL/min.

Split ratio 1:100.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 5	60
	5 - 80	60 → 210
	80 - 95	210
Injection port		200
Detector		220

Detection Flame ionisation.

Injection 1 µL.

Elution order Order indicated in the preparation of the reference solution.

System suitability Reference solution:
— *resolution*: minimum 5 between the peaks due to estragole and α-terpineol.

Use the retention times from the chromatogram obtained with the reference solution locate the components of the reference solution in the chromatogram obtained with the test solution.

Calculate the percentage content of *trans*-anethole. Disregard any peak due to the solvent or with an area less than 0.05 per cent of the area of the principal peak in the chromatogram obtained with the test solution.

Ph Eur

Star Anise Oil

(Ph. Eur. monograph 2108)

Ph Eur

DEFINITION

Essential oil obtained by steam distillation from the dry ripe fruits of *Illicium verum* Hook.f.

CHARACTERS

Appearance
Clear, colourless or pale yellow liquid.

IDENTIFICATION

First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 1 g of the substance to be examined in *toluene R* and dilute to 10 mL with the same solvent.

Reference solution Dissolve 10 µL of *linalol R*, 30 µL of *anisaldehyde R* and 200 µL of *anethole R* and in *toluene R* and dilute to 15 mL with the same solvent. Dilute 1 mL of this solution to 5 mL with *toluene R*.

Plate *TLC silica gel F_{254} plate R*.

Mobile phase *ethyl acetate R, toluene R* (7:93 *V/V*).

Application 5 µL as bands of 10 mm (for normal TLC plates) or 2 µL as bands of 10 mm (for fine particle TLC plates).

Development Over a path of 15 cm (for normal TLC plates) or over a path of 6 cm (for fine particle size plates).

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the

www.webofpharma.com

test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A quenching zone, partly separated
Anethole: a quenching zone	A very strong quenching zone (anethole)
Anisaldehyde: a quenching zone	A quenching zone (anisaldehyde)
Reference solution	**Test solution**

Detection B Spray with *methyl 4-acetylbenzoate reagent R* and heat at 100-105 °C for 10 min; examine the still hot plate in daylight within 10 min.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A violet-brown zone, not fully separated
Anethole: a brown zone	A very strong brown zone (anethole)
Anisaldehyde: a yellow zone	A yellow zone (anisaldehyde)
Linalol: a grey zone	A grey zone (linalol)
Reference solution	**Test solution**

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The characteristic peaks in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with the reference solution.

TESTS

Relative density (*2.2.5*)
0.979 to 0.985.

Refractive index (*2.2.6*)
1.553 to 1.556.

Freezing point (*2.2.18*)
15 °C to 19 °C.

Fenchone
Gas chromatography (*2.2.28*) as described in the test for chromatographic profile with the following modifications.

Test solution Dissolve 400 µL of the substance to be examined in 2.0 mL of *hexane R*.

Reference solution (a) Dilute 10 µL of *fenchone R* to 1.2 g with *hexane R*.

Reference solution (b) Dilute 100 µL of reference solution (a) to 100 mL with *hexane R*.

System suitability Reference solution (b):
— *signal-to-noise ratio*: minimum 10 for the principal peak.

Limit:
— *fenchone*: maximum 0.01 per cent.

Pseudoisoeugenyl 2-methylbutyrate
Gas chromatography (*2.2.28*) as described in the test for chromatographic profile with the following modifications.

Test solution The substance to be examined.

Reference solution (a) Dilute 10 mg of the test solution to 1.000 g with *hexane R*. Dilute 0.5 mL of this solution to 100 mL with *hexane R*.

Reference solution (b) *Pseudoisoeugenyl 2-methylbutyrate for peak identification CRS.*

System suitability:
— the chromatogram obtained with reference solution (b) is similar to the chromatogram provided with *pseudoisoeugenyl 2-methylbutyrate for peak identification CRS.*
— *signal-to-noise ratio*: minimum 10 for the principal peak in the chromatogram obtained with reference solution (a).

Limit Locate the peak due to pseudoisoeugenyl 2-methylbutyrate by comparison with the chromatogram provided with *pseudoisoeugenyl 2-methylbutyrate for peak identification CRS.*
— *pseudoisoeugenyl 2-methylbutyrate*: maximum 0.01 per cent.

Fatty oils and resinified essential oils (*2.8.7*)
It complies with the test for fatty oils and resinified essential oils.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dissolve 200 µL of the substance to be examined in 1.0 mL of *hexane R*.

Reference solution To 1.0 mL of *hexane R*, add 20 µL of *linalol R*, 20 µL of *estragole R*, 20 µL of *α-terpineol R*, 60 µL of *anethole R* and 30 µL of *anisaldehyde R*.

Column:
— *material*: fused silica,
— *size*: *l* = 30 m, Ø = 0.25 mm,
— *stationary phase*: *macrogol 20 000 R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R.*

Flow rate 1.0 mL/min.

Split ratio 1:100.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 5	60
	5 - 80	60 → 210
	80 - 95	210
Injection port		200
Detector		220

Detection Flame ionisation.

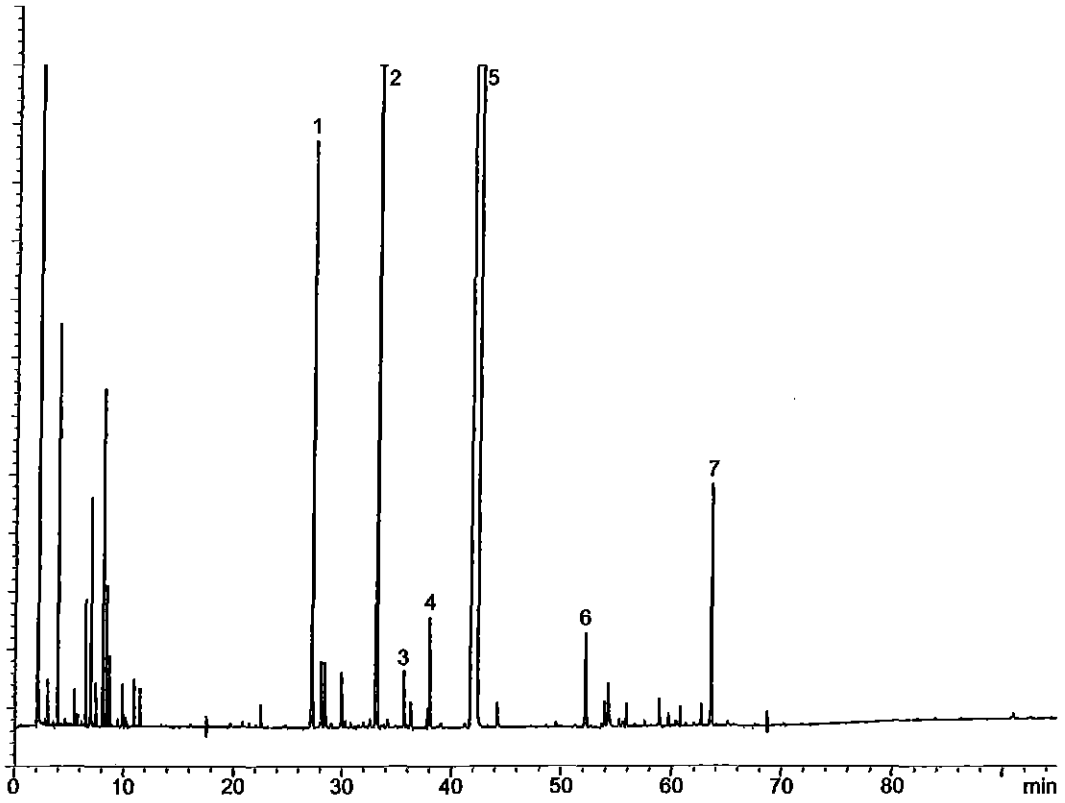
Injection 0.2 µL.

Elution order Order indicated in the composition of the reference solution; record the retention times of these substances.

System suitability Reference solution:
— *resolution*: minimum 1.5 between the peaks due to estragole and α-terpineol.

Using the retention times determined from the chromatogram obtained with the reference solution, locate the components of the reference solution in the chromatogram obtained with the test solution and locate *cis-*

www.webofpharma.com



1. linalol
2. estragole
3. α-terpineol
4. *cis*-anethole
5. *trans*-anethole
6. anisaldehyde
7. foeniculin

Figure 2108.-1. – *Chromatogram for the test for chromatographic profile of star anise oil*

anethole and foeniculin using the chromatogram shown in Figure 2108.-1 (disregard any peak due to hexane).

Determine the percentage content of these components. The percentages are within the following ranges:
— *linalol*: 0.2 per cent to 2.5 per cent,
— *estragole*: 0.5 per cent to 6.0 per cent,
— *α-terpineol*: maximum 0.3 per cent,
— *cis-anethole*: 0.1 per cent to 0.5 per cent,
— *trans-anethole*: 86 per cent to 93 per cent,
— *anisaldehyde*: 0.1 per cent to 0.5 per cent,
— *foeniculin*: 0.1 per cent to 3.0 per cent.

STORAGE

At a temperature not exceeding 25 °C.

Ph Eur

Anise Oil

Aniseed Oil

(Ph. Eur. monograph 0804)

Preparation

Concentrated Anise Water

Ph Eur

DEFINITION

Essential oil obtained by steam distillation from the dry ripe fruits of *Pimpinella anisum* L.

CHARACTERS

Appearance

Clear, colourless or pale yellow liquid.

IDENTIFICATION

First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 1 g of the substance to be examined in *toluene R* and dilute to 10 mL with the same solvent.

Reference solution Dissolve 10 µL of *linalol R*, 30 µL of *anisaldehyde R* and 200 µL of *anethole R* in *toluene R* and dilute to 15 mL with the same solvent. Dilute 1 mL of this solution to 5 mL with *toluene R*.

Plate *TLC silica gel F_{254} plate R.*

Mobile phase *ethyl acetate R, toluene R* (7:93 *V/V*).

Application 5 µL as bands of 10 mm (for normal TLC plates) or 2 µL as bands of 10 mm (for fine particle size plates).

Development Over a path of 15 cm (for normal TLC plates) or over a path of 6 cm (for fine particle size plates).

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
Anethole: a quenching zone	A very strong quenching zone (anethole)
	A quenching zone
Anisaldehyde: a quenching zone	A quenching zone (anisaldehyde)
Reference solution	Test solution

Detection B Spray with *methyl 4-acetylbenzoate reagent R* and heat at 100-105 °C for 10 min; examine the still hot plate in daylight within 5 min.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A violet-brown zone (monoterpene hydrocarbons) (solvent front)
Anethole: a brown zone	A very strong brown zone (anethole), distinctly separated
	A grey zone
Anisaldehyde: a yellow zone	A yellow zone (anisaldehyde)
Linalol: a grey zone	A grey zone (linalol)
	A grey zone
Reference solution	Test solution

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The characteristic peaks in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with the reference solution.

TESTS

Relative density (*2.2.5*)
0.980 to 0.990.

Refractive index (*2.2.6*)
1.552 to 1.561.

Freezing point (*2.2.18*)
15 °C to 19 °C.

Fenchone
Gas chromatography (*2.2.28*) as described in the test for chromatographic profile with the following modifications.

Test solution Dissolve 400 µL of the substance to be examined in 2.0 mL of *hexane R*.

Reference solution (a) Dilute 10 µL of *fenchone R* to 1.2 g with *hexane R*.

Reference solution (b) Dilute 100 µL of reference solution (a) to 100 mL with *hexane R*.

System suitability Reference solution (b):
— *signal-to-noise ratio*: minimum 10 for the principal peak.

Limit:
— *fenchone*: maximum 0.01 per cent.

Foeniculin
Gas chromatography (*2.2.28*) as described in the test for chromatographic profile with the following modifications.

Test solution The substance to be examined.

Reference solution (a) Dilute 10 mg of the test solution to 1.000 g with *hexane R*. Dilute 0.5 mL of this solution to 100 mL with *hexane R*.

Reference solution (b) *Foeniculin for peak identification CRS*.

System suitability:
— the chromatogram obtained with reference solution (b) is similar to the chromatogram provided with *foeniculin for peak identification CRS*,
— *signal-to-noise ratio*: minimum 10 for the principal peak in the chromatogram obtained with reference solution (a).

Limit Locate the peak due to foeniculin by comparison with the chromatogram provided with *foeniculin for peak identification CRS*.
— *foeniculin*: maximum 0.01 per cent.

Fatty oils and resinified essential oils (*2.8.7*)
It complies with the test for fatty oils and resinified essential oils.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dissolve 200 µL of the substance to be examined in 1.0 mL of *hexane R*.

Reference solution To 1.0 mL of *hexane R*, add 20 µL of *linalol R*, 20 µL of *estragole R*, 20 µL of *α-terpineol R*, 60 µL of *anethole R* and 30 µL of *anisaldehyde R*.

Column:
— *material*: fused silica,
— *size*: *l* = 30 m, Ø = 0.25 mm,
— *stationary phase*: *macrogol 20 000 R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R*.

Flow rate 1.0 mL/min.

Split ratio 1:100.

Temperature:

	Time (min)	Temperature (°C)
Column	0 – 5	60
	5 – 80	60 → 210
	80 – 95	210
Injection port		200
Detector		220

Detection Flame ionisation.

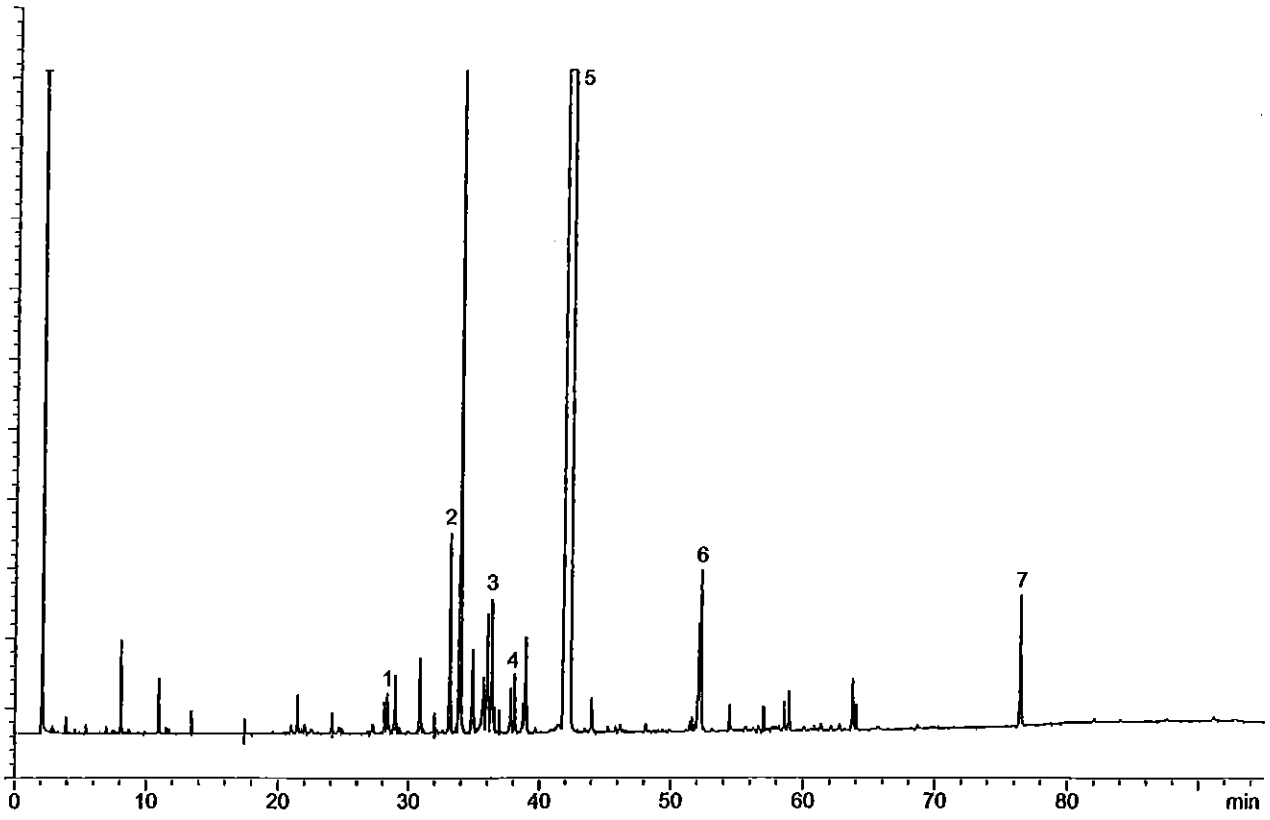
Injection 0.2 µL.

Elution order Order indicated in the composition of the reference solution. Record the retention times of these substances.

System suitability Reference solution:
— *resolution*: minimum 1.5 between the peaks due to estragole and α-terpineol.

Using the retention times determined from the chromatogram obtained with the reference solution, locate the components of the reference solution in the chromatogram obtained with the test solution and locate *cis*-anethole and pseudoisoeugenyl 2-methylbutyrate using the chromatogram shown in Figure 0804.-1 (disregard any peak due to hexane).

www.webofpharma.com



1. linalol
2. estragole
3. α-terpineol
4. *cis*-anethole
5. *trans*-anethole
6. anisaldehyde
7. pseudoisoeugenyl 2-methylbutyrate

Figure 0804.-1. – *Chromatogram for the test for chromatographic profile of anise oil*

Determine the percentage content of these components. The percentages are within the following ranges:
— *linalol*: maximum 1.5 per cent,
— *estragole*: 0.5 per cent to 5.0 per cent,
— *α-terpineol*: maximum 1.2 per cent,
— *cis-anethole*: 0.1 per cent to 0.4 per cent,
— *trans-anethole*: 87 per cent to 94 per cent,
— *anisaldehyde*: 0.1 per cent to 1.4 per cent,
— *pseudoisoeugenyl 2-methylbutyrate*: 0.3 per cent to 2.0 per cent.

STORAGE
At a temperature not exceeding 25 °C.

Ph Eur

Concentrated Anise Water

DEFINITION

Anise Oil or Star Anise Oil	20 mL
Ethanol (90 per cent)	700 mL
Water	Sufficient to produce 1000 mL

Extemporaneous preparation
The following directions apply.
Dissolve the Anise Oil or Star Anise Oil in the Ethanol (90 per cent) and add gradually, with vigorous shaking after each addition, sufficient Water to produce 1000 mL. Add 50 g of previously sterilised Purified Talc, or other suitable filtering aid, allow to stand for a few hours, shaking occasionally, and filter.
The water complies with the requirements stated under Aromatic Waters and with the following requirements.

TESTS
Ethanol content
60 to 64% v/v, Appendix VIII F.
Weight per mL
0.898 to 0.908 g, Appendix V G.

Arnica Flower

(Ph. Eur. monograph 1391)

Preparation
Arnica Tincture

Ph Eur

DEFINITION
Whole or partially broken, dried flower-heads of *Arnica montana* L.

Content
Minimum 0.40 per cent *m/m* of total sesquiterpene lactones, expressed as dihydrohelenalin tiglate (dried drug).

CHARACTERS
Aromatic odour.

www.webofpharma.com

The capitulum, when spread out, is about 20 mm in diameter and about 15 mm deep, and has a peduncle 2-3 cm long. The involucre consists of 18-24 elongated lanceolate bracts, with acute apices, arranged in 1-2 rows: the bracts, about 8-10 mm long, are green with yellowish-green external hairs visible under a lens. The receptacle, about 6 mm in diameter, is convex, alveolate and covered with hairs. Its periphery bears about 20 ligulate florets 20-30 mm long; the disc bears a greater number of tubular florets about 15 mm long. The ovary, 4-8 mm long, is crowned by a pappus of whitish bristles 4-8 mm long. Some brown achenes, crowned or not by a pappus, may be present.

IDENTIFICATION

A. The involucre consists of elongated oval bracts with acute apices; the margin is ciliated. The ligulate floret has a reduced calyx crowned by fine, shiny, whitish bristles, bearing small coarse trichomes. The orange-yellow corolla bears 7-10 parallel veins and ends in 3 small lobes. The stamens, with free anthers, are incompletely developed. The narrow, brown ovary bears a stigma divided into 2 branches curving outwards. The tubular floret is actinomorphic. The ovary and the calyx are similar to those of the ligulate floret. The short corolla has 5 reflexed triangular lobes; the 5 fertile stamens are fused at the anthers.

B. Microscopic examination (*2.8.23*). Separate the capitulum into its different parts. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1391.-1): the epidermises of the bracts of the involucre [L, M, O, Q] have stomata [Lb, Oa, Qa] and trichomes, more abundant on the outer (abaxial) surface. There are several different types of trichomes: uniseriate multicellular covering trichomes, varying in length from 50-500 µm, particularly abundant on the margins of the bract, whole [La] or fragmented [P]; secretory trichomes with uni- or biseriate multicellular stalks and with multicellular, globular heads, about 300 µm long, abundant on the outer surface of the bract [Qb]; secretory trichomes with multicellular stalks and with multicellular, globular heads, about 80 µm long, abundant on the inner surface of the bract (surface view [Ob], side view [Ma]). The epidermis of the ligulate corolla [C, G, H, J] consists of lobed or elongated cells covered by a striated cuticle [Ga], a few stomata and trichomes of different types: covering trichomes, with very sharp ends, whose length may exceed 500 µm, consisting of 1-3 proximal, thick-walled cells and 2-4 distal, thin-walled cells [C, Hb]; secretory trichomes with biseriate multicellular heads (surface view [Gb], side view [Ja]); secretory trichomes with multicellular stalks and multicellular globular heads [K]. The ligule ends in rounded papillose cells [Ha]. Fragments of the epidermis of the ovary [A, B, D] are covered with trichomes of 2 types: secretory trichomes with short stalks and multicellular globular heads (surface view [Aa], side view [Da]); twinned covering trichomes usually consisting of 2 longitudinally united cells, with common pitted walls (surface view [Ab], side view [Ba]); their ends are sharp and sometimes bifid. The epidermises of the calyx consist of elongated cells bearing short, unicellular, covering trichomes pointing towards the upper end of the bristle [E]. The pollen grains have a diameter of about 30 µm, are rounded, with a spiny exine, and have 3 germinal pores [F, N].

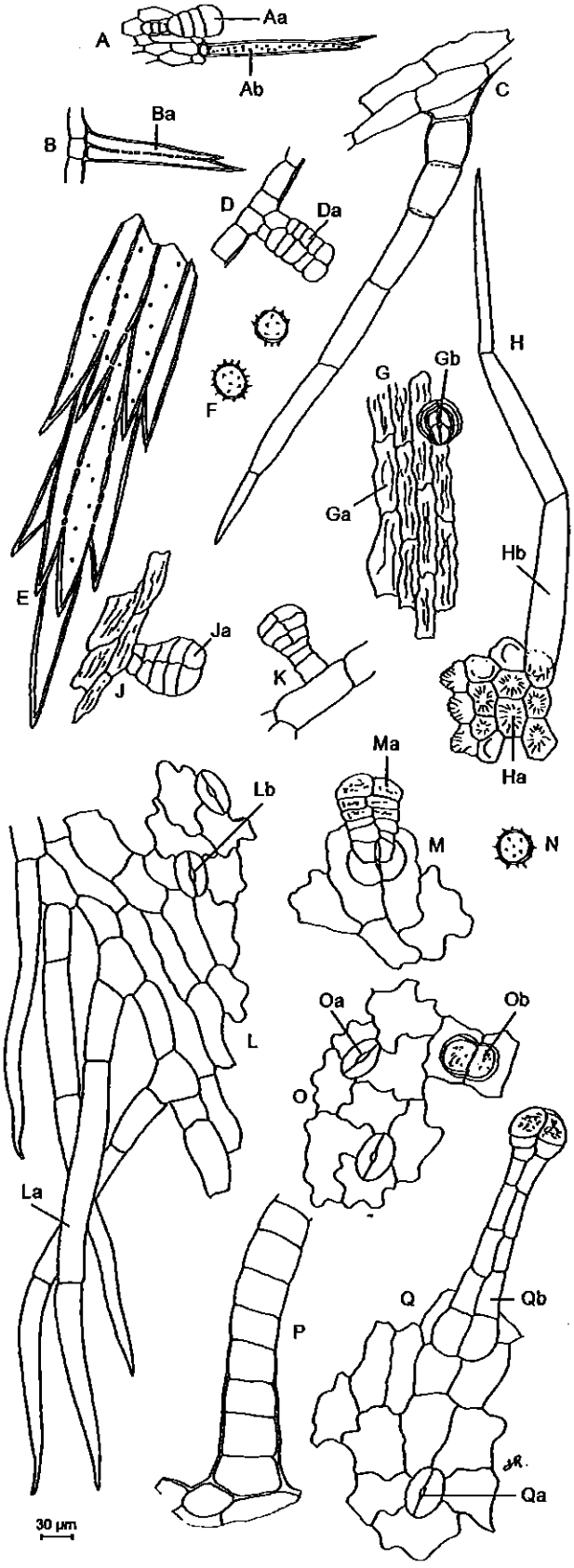


Figure 1391.-1. – *Illustration for identification test B of powdered herbal drug of arnica flower*

C. Examine the chromatograms obtained in the test for *Calendula officinalis* L. - *Heterotheca inuloides* Cass.

www.webofpharma.com

Results The chromatogram obtained with the test solution shows, in the middle, a fluorescent blue zone corresponding to the zone due to chlorogenic acid in the chromatogram obtained with the reference solution; it shows, above this zone, 3 fluorescent yellowish-brown or orange-yellow zones, and above these 3 zones a fluorescent greenish-yellow zone due to astragalin; the zone located below the astragalin zone is due to isoquercitroside; the zone located just below this zone is due to luteolin-7-glucoside; it also shows a fluorescent greenish-blue zone below the zone due to caffeic acid in the chromatogram obtained with the reference solution.

TESTS

Foreign matter (*2.8.2*)

Maximum 5.0 per cent.

***Calendula officinalis* L. - *Heterotheca inuloides* Cass**

Thin-layer chromatography (*2.2.27*).

Test solution To 2.00 g of the powdered herbal drug (710) (*2.9.12*) add 10 mL of *methanol R*. Heat in a water-bath at 60 °C for 5 min with shaking. Cool and filter.

Reference solution Dissolve 2.0 mg of *caffeic acid R*, 2.0 mg of *chlorogenic acid R* and 5.0 mg of *rutoside trihydrate R* in *methanol R* and dilute to 30 mL with the same solvent.

Plate *TLC silica gel plate R.*

Mobile phase *anhydrous formic acid R, water R, methyl ethyl ketone R, ethyl acetate R* (10:10:30:50 *V/V/V/V*).

Application 15 µL as bands.

Development Over a path of 15 cm.

Drying In air for a few minutes.

Detection Spray with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, and then with a 50 g/L solution of *macrogol 400 R* in *methanol R*; heat at 100-105 °C for 5 min, allow to dry in air and examine in ultraviolet light at 365 nm.

Results The chromatogram obtained with the reference solution shows in the lower part an orange-yellow fluorescent zone due to rutoside, in the middle part a fluorescent zone due to chlorogenic acid and in the upper part a light bluish fluorescent zone due to caffeic acid; the chromatogram obtained with the test solution does not show a fluorescent orange-yellow zone corresponding to the zone due to rutoside in the chromatogram obtained with the reference solution, nor does it show a zone below this.

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 10.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Internal standard solution Dissolve immediately before use 0.010 g of *santonin CRS*, accurately weighed, in 10.0 mL of *methanol R*.

Test solution Introduce 1.00 g of the powdered herbal drug (355) (*2.9.12*) into a 250 mL round-bottomed flask, add 50 mL of a mixture of equal volumes of *methanol R* and *water R* and heat under a reflux condenser in a water-bath at 50-60 °C for 30 min, shaking frequently. Allow to cool and filter through a paper filter. Add the paper filter, cut into pieces, to the residue in the round-bottomed flask, add 50 mL of a mixture of equal volumes of *methanol R* and *water R* and heat under a reflux condenser in a water-bath at 50-60 °C for 30 min, shaking frequently. Repeat this procedure twice. To the combined filtrates add 3.00 mL of the internal standard solution and evaporate to 18 mL under reduced pressure. Rinse the round-bottomed flask with *water R* and dilute, with the washings, to 20.0 mL. Transfer the solution to a chromatography column about 0.15 m long and about 30 mm in internal diameter containing 15 g of *kieselguhr for chromatography R*. Allow to stand for 20 min. Elute with 200 mL of a mixture of equal volumes of *ethyl acetate R* and *methylene chloride R*. Evaporate the eluate to dryness in a 250 mL round-bottomed flask. Dissolve the residue in 10.0 mL of *methanol R* and add 10.0 mL of *water R*. Add 7.0 g of *neutral aluminium oxide R*, shake for 120 s, centrifuge at 5000 *g* for 10 min and filter through a paper filter. Evaporate 10.0 mL of the filtrate to dryness. Dissolve the residue in 3.0 mL of a mixture of equal volumes of *methanol R* and *water R* and filter.

Column:

— *size*: l = 0.12 m, Ø = 4 mm;

— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (4 µm).

Mobile phase:

— *mobile phase A*: *water R*;

— *mobile phase B*: *methanol R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 3	62	38
3 - 20	62 → 55	38 → 45
20 - 30	55	45
30 - 55	55 → 45	45 → 55
55 - 57	45 → 0	55 → 100
57 - 70	0	100
70 - 90	62	38

Flow rate 1.2 mL/min.

Detection Spectrophotometer at 225 nm.

Injection 20 µL loop injector.

Calculate the percentage content of total sesquiterpene lactones, expressed as dihydrohelenalin tiglate, using the following expression:

$$\frac{S_{LS} \times C \times V \times 1.187 \times 100}{S_S \times m \times 1000}$$

S_{LS} = area of all peaks due to sesquiterpene lactones appearing after the santonin peak in the chromatogram obtained with the test solution;

S_S = area of the peak due to santonin in the chromatogram obtained with the test solution;

m = mass of the herbal drug to be examined, in grams;

C = concentration of santonin in the internal standard solution used for the test solution, in milligrams per millilitre;

V = volume of the internal standard solution used for the test solution, in millilitres;

1.187 = peak correlation factor between dihydrohelenalin tiglate and santonin.

Ph Eur

www.webofpharma.com

Arnica Tincture

(Ph. Eur. monograph 1809)

Ph Eur

DEFINITION

Tincture produced from *Arnica flower (1391)*.

Content

Minimum 0.04 per cent of sesquiterpene lactones expressed as dihydrohelenalin tiglate ($C_{20}H_{26}O_5$; M_r 346.42).

PRODUCTION

The tincture is produced from the herbal drug by a suitable procedure using 10 parts of ethanol (60-70 per cent *V/V*) for 1 part of drug.

CHARACTERS

Appearance

Yellowish-brown liquid.

IDENTIFICATION

Examine the chromatograms obtained in the test for *Calendula officinalis - Heterotheca inuloides*.

Chromatogram obtained with the test solution:

— in the middle, a fluorescent blue zone corresponding to the zone due to chlorogenic acid in the chromatogram obtained with the reference solution;

— above this zone, 3 fluorescent yellowish-brown to orange-yellow zones, and above these 3 zones a fluorescent greenish-yellow zone corresponding to astragalin; the zone located below the astragalin zone corresponds to isoquercitrin; the zone located just below this zone corresponds to luteolin-7-glucoside;

— a fluorescent greenish-blue zone below the zone due to caffeic acid in the chromatogram obtained with the reference solution.

TESTS

Calendula officinalis - Heterotheca inuloides

Thin-layer chromatography (*2.2.27*).

Test solution The tincture to be examined.

Reference solution Dissolve 2.0 mg of *caffeic acid R*, 2.0 mg of *chlorogenic acid R* and 5.0 mg of *rutoside trihydrate R* in *methanol R* and dilute to 30.0 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, water R, methyl ethyl ketone R, ethyl acetate R* (10:10:30:50 *V/V/V/V*).

Application 30 µL [or 8 µL] as bands.

Development Over a path of 15 cm [or 8 cm].

Drying At 80-105 °C.

Detection Spray the plate whilst still hot with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R* and then with a 50 g/L solution of *macrogol 400 R* in *methanol R*; heat 5 min at 100-105 °C, allow the plate to dry in air and examine in ultraviolet light at 365 nm.

Results The chromatogram obtained with the reference solution shows in the lower part an orange-yellow fluorescent zone (rutoside), in the middle part a fluorescent zone due to chlorogenic acid and in the upper part a light bluish fluorescent zone (caffeic acid). The chromatogram obtained with the test solution does not show any fluorescent orange-yellow zone corresponding to rutoside in the chromatogram obtained with the reference solution and no zone below the zone corresponding to rutoside.

Ethanol (*2.9.10*)

The final ethanol concentration is not less than 90 per cent of that of the initial extraction solvent.

Methanol and 2-propanol (*2.9.11*)

Maximum 0.05 per cent *V/V* of methanol and maximum 0.05 per cent *V/V* of 2-propanol.

Dry residue (*2.8.16*)

Minimum 1.7 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Internal standard solution Dissolve immediately before use 0.010 g accurately weighed of *santonin CRS* and 0.02 g of *butyl 4-hydroxybenzoate R* in 10.0 mL of *methanol R*.

Test solution In a round-bottomed flask introduce 5.00 g of the tincture to be examined, add 2.00 mL of the internal standard solution and 3 g of *anhydrous aluminium oxide R*, shake for 120 s and filter through a filter paper. Rinse the round-bottomed flask and filter with 5 mL of a mixture of equal volumes of *methanol R* and *water R* and filter. Evaporate the filtrate to dryness. Dissolve the residue in 2.0 mL of a mixture of 20 volumes of *water R* and 80 volumes of *methanol R* and filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution Dissolve 0.02 g of *methyl 4-hydroxybenzoate R* and 0.02 g of *ethyl 4-hydroxybenzoate R* in *methanol R* and dilute to 10.0 mL with the same solvent.

Column:

— *size*: l = 0.12 m, Ø = 4 mm;

— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm);

— *temperature*: 20 °C.

Mobile phase:

— *mobile phase A*: *water R*;

— *mobile phase B*: *methanol R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 3	62	38
3 - 20	62 → 55	38 → 45
20 - 30	55	45
30 - 55	55 → 45	45 → 55

Flow rate 1.2 mL/min.

Detector Spectrophotometer at 225 nm.

Injection 20 µL.

Relative retention With reference to santonin (retention time = about 9.5 min): butyl 4-hydroxybenzoate = about 4.6.

System suitability Reference solution:

— *resolution*: minimum 5 between the peaks due to methyl 4-hydroxybenzoate and ethyl 4-hydroxybenzoate.

Calculate the percentage of lactone sesquiterpenes, expressed as dihydrohelenalin tiglate, using the following expression:

$$\frac{F_1 \times C \times V \times 1.187}{F_2 \times m \times 10}$$

F_1 = area of all peaks appearing between the peaks due to santonin and butyl 4-hydroxybenzoate in the chromatogram obtained with the test solution;

F_2 = area of the peak due to santonin in the chromatogram obtained with the test solution;

m = mass of the tincture to be examined, in grams;

C = concentration of santonin in the internal standard solution used to prepare the test solution, in milligrams per millilitre;

V = volume of the internal standard solution used to prepare the test solution, in millilitres;

www.webofpharma.com

1.187 = peak correlation factor between dihydrohelenalin tiglate and santonin.

Ph Eur

Artichoke Leaf

(Ph. Eur. monograph 1866)

Preparation
Artichoke Leaf Dry Extract

Ph Eur

DEFINITION

Whole or cut, dried leaf of *Cynara cardunculus* L. (syn. *C. scolymus* L.).

Content
Minimum 0.7 per cent of chlorogenic acid ($C_{16}H_{18}O_9$; M_r 354.3) (dried drug).

IDENTIFICATION

A. The entire leaf may be up to 70 cm long and 30 cm wide. The lamina is deeply lobed in the upper part to within 1-2 cm of the petiole on either side, in the lower part the leaf becomes pinnate; all the segments have markedly dentate margins and taper at the apex. Spines are absent. The upper surface of the lamina is green with a fine covering of whitish hairs, the lower surface is pale green or white and densely tomentose with long, tangled hairs. The petiole and main veins are flat on the upper surface, prominently raised and longitudinally ridged on the lower surface, with conspicuous hairs on both surfaces.

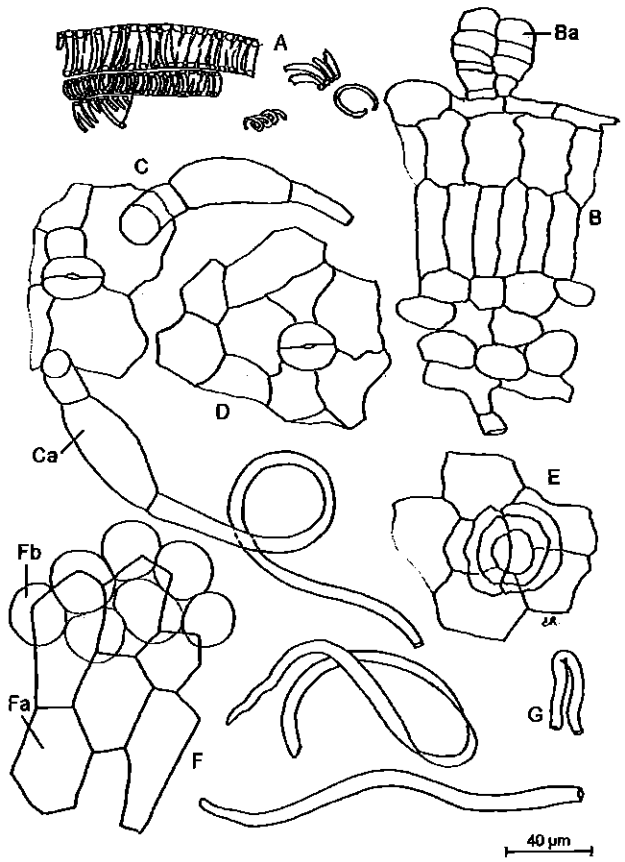


Figure 1866.-1. – *Illustration for identification test B of powdered herbal drug of artichoke leaf*

B. Microscopic examination (*2.8.23*). Reduce to a powder (1000) (*2.9.12*). The powder is greenish-grey. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1866.-1): fragments of the epidermises of the lamina, in surface view; the upper epidermis [F] is composed of cells with straight or slightly sinuous walls [Fa], accompanied by palisade parenchyma [Fb]; the lower epidermis [C] is composed of more sinuous-walled cells; abundant anomocytic stomata (*2.8.3*) on both surfaces [D] and multicellular, uniseriate covering trichomes in felted masses, the majority fragmented [Ca] with a short stalk composed of several cells and a very long, narrow and frequently curled terminal cell, others consisting of 4-6 cylindrical cells; very occasional glandular trichomes with a short stalk and a uniseriate or biseriate head (surface view [E], transverse section [Ba]); abundant fragments of covering trichomes [G]; fragments of the lamina (transverse section [B]); abundant fragments of vascular tissue from the petiole and veins [A].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 2.0 g of the powdered herbal drug (1000) (*2.9.12*) add 20 mL of *ethanol (60 per cent V/V) R*. Allow to stand for 2 h with occasional stirring. Filter.

Reference solution Dissolve 5 mg of *luteolin-7-glucoside R* and 5 mg of *chlorogenic acid CRS* in *methanol R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, glacial acetic acid R, water R, ethyl acetate R* (11:11:27:100 *V/V/V/V*).

Application 10 µL [or 2 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 13 cm [or 6 cm].

Drying In air.

Detection Heat at 100 °C for 5 min; treat the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R* followed by a 50 g/L solution of *macrogol 400 R* in *methanol R*; examine in ultraviolet light at 365 nm.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A light blue fluorescent zone
Luteolin-7-glucoside: a yellow or orange fluorescent zone	A yellow or orange fluorescent zone (luteolin-7-glucoside)
Chlorogenic acid: a light blue fluorescent zone	A light blue fluorescent zone (chlorogenic acid)
Reference solution	**Test solution**

TESTS

Total ash (*2.4.16*)
Maximum 20.0 per cent.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (710) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

www.webofpharma.com

ASSAY

Liquid chromatography (*2.2.29*).

Solvent mixture *methanol R, water R* (30:70 *V/V*).

Test solution To 0.500 g of the powdered herbal drug (1000) (*2.9.12*) add 50.0 mL of *methanol R* and heat under a reflux condenser on a water-bath at 70 °C for 1 h. Centrifuge and transfer the supernatant to a 200 mL volumetric flask. Repeat the procedure and dilute to 200.0 mL with *water R*.

Reference solution (a) Dissolve 5.0 mg of *chlorogenic acid CRS* in 50.0 mL of *methanol R*. Transfer 5.0 mL of this solution to a volumetric flask, add 5 mL of *methanol R* and dilute to 20.0 mL with *water R*.

Reference solution (b) Dissolve 30 mg of *artichoke leaf dry extract HRS* in the solvent mixture and dilute to 25.0 mL with the solvent mixture.

Column:
- *size*: l = 0.25 m, Ø = 4.6 mm;
- *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm);
- *temperature*: 40 °C.

Mobile phase:
- *mobile phase A*: *phosphoric acid R, water for chromatography R* (0.5:99.5 *V/V*);
- *mobile phase B*: *phosphoric acid R, acetonitrile R* (0.5:99.5 *V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 1	92	8
1 - 20	92 → 75	8 → 25
20 - 33	75	25
33 - 35	75 → 0	25 → 100

Flow rate 1.2 mL/min.

Detection Spectrophotometer at 330 nm.

Injection 25 µL.

System suitability Reference solution (b):
- the chromatogram obtained is similar to the chromatogram supplied with the *artichoke leaf dry extract HRS*;
- *peak-to-valley ratio*: minimum 2.5, where H_p = height above the baseline of the peak due to cryptochlorogenic acid and H_v = height above the baseline of the lowest point of the curve separating this peak from the peak due to chlorogenic acid.

Calculate the percentage content of chlorogenic acid using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1}$$

A_1 = area of the peak due to chlorogenic acid in the chromatogram obtained with the test solution;
A_2 = area of the peak due to chlorogenic acid in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *chlorogenic acid CRS* used to prepare reference solution (a), in grams;
p = percentage content of chlorogenic acid in *chlorogenic acid CRS*.

Ph Eur

Artichoke Leaf Dry Extract

(Ph. Eur. monograph 2389)

Ph Eur

DEFINITION

Dry extract produced from *Artichoke leaf (1866)*.

Content

Minimum 0.6 per cent of chlorogenic acid ($C_{16}H_{18}O_9$; M_r 354.3) (dried extract).

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure using water of minimum 80 °C.

CHARACTERS

Appearance

Light brown or brown, amorphous powder.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 1.0 g of the extract to be examined in 10 mL of *ethanol (60 per cent V/V) R*. Sonicate for 5 min and filter.

Reference solution Dissolve 5 mg of *luteolin-7-glucoside R* and 5 mg of *chlorogenic acid R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, glacial acetic acid R, water R, ethyl acetate R* (11:11:27:100 *V/V/V/V*).

Application 10 µL [or 2 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 13 cm [or 6 cm].

Drying In air.

Detection Heat at 100 °C for 5 min; spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R* followed by a 50 g/L solution of *macrogol 400 R* in *methanol R*; examine in ultraviolet light at 365 nm.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A light blue fluorescent zone
Luteolin-7-glucoside: a yellow or orange fluorescent zone	A yellow or orange fluorescent zone (luteolin-7-glucoside)
Chlorogenic acid: a light blue fluorescent zone	A light blue fluorescent zone (chlorogenic acid)
Reference solution	**Test solution**

TESTS

Loss on drying (*2.8.17*)

Maximum 6.0 per cent.

Total ash (*2.4.16*)

Maximum 30.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

www.webofpharma.com

Solvent mixture *methanol R, water R* (30:70 *V/V*).

Test solution Dissolve 30.0 mg of the extract to be examined in the solvent mixture and dilute to 25.0 mL with the solvent mixture.

Reference solution (a) Dissolve 5.0 mg of *chlorogenic acid CRS* in 50.0 mL of *methanol R*. Transfer 5.0 mL of this solution to a volumetric flask, add 5 mL of *methanol R* and dilute to 20.0 mL with *water R*.

Reference solution (b) Dissolve 30 mg of the *artichoke leaf dry extract HRS* in the solvent mixture and dilute to 25.0 mL with the solvent mixture.

Column:
- *size*: l = 0.25 m, Ø = 4.6 mm;
- *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm);
- *temperature*: 40 °C.

Mobile phase:
- *mobile phase A*: *phosphoric acid R, water for chromatography R* (0.5:99.5 *V/V*);
- *mobile phase B*: *phosphoric acid R, acetonitrile R* (0.5:99.5 *V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 1	92	8
1 - 20	92 → 75	8 → 25
20 - 33	75	25
33 - 35	75 → 0	25 → 100

Flow rate 1.2 mL/min.

Detection Spectrophotometer at 330 nm.

Injection 25 µL.

System suitability Reference solution (b):
- the chromatogram obtained is similar to the chromatogram supplied with the *artichoke leaf dry extract HRS*;
- *peak-to-valley ratio*: minimum 2.5, where H_p = height above the baseline of the peak due to cryptochlorogenic acid and H_v = height above the baseline of the lowest point of the curve separating this peak from the peak due to chlorogenic acid.

Calculate the percentage content of chlorogenic acid using the following expression:

$$\frac{A_1 \times m_2 \times p \times 0.125}{A_2 \times m_1}$$

A_1 = area of the peak due to chlorogenic acid in the chromatogram obtained with the test solution;
A_2 = area of the peak due to chlorogenic acid in the chromatogram obtained with reference solution (a);
m_1 = mass of the extract to be examined used to prepare the test solution, in milligrams;
m_2 = mass of *chlorogenic acid CRS* used to prepare reference solution (a), in milligrams;
p = percentage content of chlorogenic acid in *chlorogenic acid CRS*.

Ph Eur

Ash Leaf

(Ph. Eur. monograph 1600)

Ph Eur

DEFINITION

Dried leaf of *Fraxinus excelsior* L. or *Fraxinus angustifolia* Vahl (syn. *Fraxinus oxyphylla* M. Bieb) or of hybrids of these 2 species or of a mixture.

Content

Minimum 2.5 per cent of total hydroxycinnamic acid derivatives, expressed as chlorogenic acid ($C_{16}H_{18}O_9$; M_r 354.3) (dried drug).

IDENTIFICATION

A. The leaf consists of leaflets that are sometimes detached and separated from the rachis. The leaflet is about 6 cm long and 3 cm wide. Each leaflet is subsessile or shortly petiolate, oblong, lanceolate, somewhat unequal at the base, acuminate at the apex, with fine, acute teeth on the margins; the upper surface is dark green and the lower surface is greyish-green. The midrib and secondary veins are whitish and prominent on the lower surface.

B. Microscopic examination (*2.8.23*). The powder is greyish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1600.-1): fragments of the upper epidermis of the lamina (surface view [B]), with some of the cells showing cuticular striations, accompanied by underlying palisade parenchyma [Ba]; fragments of the lower epidermis in surface view [A] consisting of cells covered by fine cuticular striations [Aa], numerous anomocytic stomata (*2.8.3*) [Ab] and rare peltate glandular trichomes with a unicellular stalk and a glandular head composed of radiating cells [Ac]; fragments of lamina in transverse section [F] with 2 layers of palisade parenchyma [Fa], spongy parenchyma [Fb] and, occasionally, glandular trichomes embedded in the epidermis [Fc]; occasional multicellular, uniseriate, conical covering trichomes composed of cells with thick striated walls, either on an epidermis [C] or fragmented [D]; fragments of vascular tissue from the leaflets [E] composed of spiral vessels [Ea], short fibres [Eb] and sometimes palisade parenchyma [Ec]; fragments of vascular tissue from the veins [G] composed of fibres [Ga], sometimes accompanied by cells with thick, pitted walls from the medullary rays [Gb].

C. Examine the chromatograms obtained in the test for *Fraxinus ornus*.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. The intensity of the zones present in the chromatogram obtained with the test solution may vary depending on the presence of *F. excelsior*, *F. angustifolia*, their hybrids or their concentration in a mixture. Furthermore, other fluorescent zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

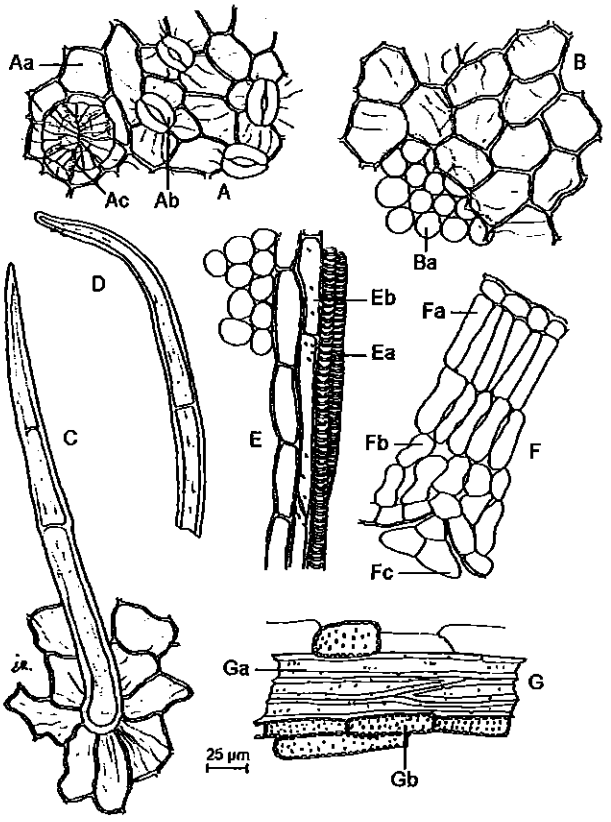


Figure 1600.-1. – *Illustration for identification test B of powdered herbal drug of ash leaf*

Top of the plate	
	A light blue fluorescent zone (acteoside)
Chlorogenic acid: a light blue fluorescent zone	A light blue fluorescent zone may be present (chlorogenic acid)
	A light blue fluorescent zone
Rutoside: an orange fluorescent zone	An orange fluorescent zone (rutoside)
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)
Maximum 3.0 per cent of stems and maximum 2.0 per cent of other foreign matter.

Fraxinus ornus
Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (355) (*2.9.12*) add 20 mL of *methanol R*. Stir with a magnetic stirrer for 10 min. Filter.

Reference solution Dissolve 5 mg of *rutoside trihydrate R* and 5 mg of *chlorogenic acid R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, water R, ethyl acetate R* (10:10:80 *V/V/V*).

Application 10 µL [or 4 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Heat at 100 °C for 3 min; treat the still-warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*; dry in air; treat with a 50 g/L solution of *macrogol 400 R* in *methanol R*; dry in air; examine in ultraviolet light at 365 nm.

Results The chromatogram obtained with the test solution does not show any intense light blue fluorescent zones in the upper third of the chromatogram.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 12.0 per cent.

ASSAY

Test solution (a) To 0.300 g of the powdered herbal drug (355) (*2.9.12*) add 95 mL of *ethanol (50 per cent V/V) R*. Boil in a water-bath under a reflux condenser for 30 min. Allow to cool and filter. Rinse the filter with 5 mL of *ethanol (50 per cent V/V) R*. Combine the filtrate and the rinsings in a volumetric flask and dilute to 100.0 mL with *ethanol (50 per cent V/V) R*.

Test solution (b) To 1.0 mL of test solution (a) in a test tube, add 2 mL of *0.5 M hydrochloric acid*, 2 mL of a solution prepared by dissolving 10 g of *sodium nitrite R* and 10 g of *sodium molybdate R* in 100 mL of *water R*, then add 2 mL of *dilute sodium hydroxide solution R* and dilute to 10.0 mL with *water R*; mix.

Immediately measure the absorbance (*2.2.25*) of test solution (b) at 525 nm, using as compensation liquid a solution prepared as follows: mix 1.0 mL of test solution (a), 2 mL of *0.5 M hydrochloric acid*, 2 mL of *dilute sodium hydroxide solution R* and dilute to 10.0 mL with *water R*.

Calculate the percentage content of total hydroxycinnamic acid derivatives, expressed as chlorogenic acid, using the following expression:

$$\frac{A \times 5.3}{m}$$

taking the specific absorbance of chlorogenic acid to be 188.

A = absorbance at 525 nm;
m = mass of the herbal drug to be examined, in grams.

Ph Eur

Astragalus Mongholicus Root

(Ph. Eur. monograph 2435)

Ph Eur

DEFINITION

Whole or fragmented, dried root of *Astragalus mongholicus* Bunge with secondary roots and root crown removed.

Content
Minimum 0.040 per cent of astragaloside IV ($C_{41}H_{68}O_{14}$; M_r 785) (dried drug).

www.webofpharma.com

IDENTIFICATION

A. Cylindrical, often with branches, upper part relatively thick, 30-90 cm long and 1-3.5 cm in diameter. Externally pale brownish-yellow or pale brown, with irregular, longitudinal wrinkles or furrows. Texture hard and tenacious; uneasily broken, fracture highly fibrous and weakly (cultivated origin) or strongly starchy (wild origin), bark yellowish-white, wood pale yellow, with radiate striations and fissures; the central region is dark brown and in older roots may be broken down to form a hollow surrounded by fragments of disintegrating tissue.

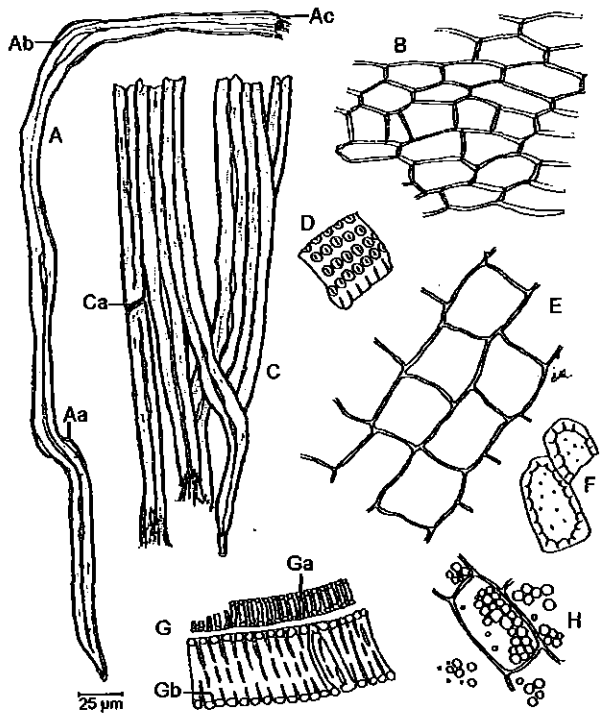


Figure 2435.-1. – *Illustration for identification test B of powdered herbal drug of astragalus mongholicus root*

B. Microscopic examination (*2.8.23*). The powder is yellowish-white. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2435.-1): fibres, isolated [A] or in groups [C], 8-30 µm in diameter, with thick walls having longitudinal striations on the surface, the primary walls [Aa] sometimes separated from the secondary walls [Ab] with the ends of the fibres often broken and fibrous [Ac], rounded or slightly truncated [Ca]; vessels [G] are annular [Ga], reticulate [Gb] or bordered-pitted with closely spaced pits [D], colourless or orange; rare sclereids [F], rounded, oblong or irregular, with slightly thickened walls; cork fragments with polygonal cells (surface view [B]); numerous medullary rays with thin-walled cells [E]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows small (less than 10 µm), simple, rounded or ovoid starch granules, usually included in parenchyma cells [H].

C. Thin-layer chromatography (*2.2.27*).

Test solution Heat 3 g of the powdered herbal drug (355) (*2.9.12*) with 50 mL of *methanol R* for 50 min under reflux and then filter. Evaporate the filtrate under reduced pressure to dryness and take up the residue in 1 mL of *water R*. Apply the solution to a 6 mL solid phase extraction column containing *octadecylsilyl silica gel for chromatography R* previously conditioned with 3 mL of *methanol R* and then with 3 mL of *water R*. Wash the column with 15 mL of *water R* followed by 15 mL of a 30 per cent *V/V* solution of *methanol R*. Discard the washings. Elute with 20 mL of *methanol R* and collect the eluate. Evaporate the eluate under reduced pressure to dryness and take up the residue with 2 mL of *methanol R*.

Reference solution Dissolve 10.0 mg of *daidzin R* and 5.0 mg of *daidzein R* in 5.0 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *water R, methanol R, ethyl acetate R* (10:13.5:100 *V/V/V*).

Application 3 µL as bands of 8 mm.

Development Over a path of 7 cm.

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A blue fluorescent zone
Daidzein: a quenching zone	
	A quenching zone
	A quenching zone
Daidzin: a quenching zone	A quenching zone
Reference solution	Test solution

Detection B Treat with *anisaldehyde solution R*. Heat at 100 °C for 3 min. Examine in ultraviolet light at 366 nm.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A violet zone
Daidzein: a pale blue zone	
	A violet zone
	A violet zone
Daidzin: a pale blue zone	A brown zone
	5 brown zones
Reference solution	Test solution

TESTS

Foreign matter (*2.8.2*)

Maximum 5 per cent.

www.webofpharma.com

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 3 h.

Total ash (*2.4.16*)
Maximum 5.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 1.0 per cent.

ASSAY
Liquid chromatography (*2.2.29*).

Test solution To 4.000 g of the powdered herbal drug (355) (*2.9.12*) add 25 mL of *methanol R* and sonicate at 80 °C for 30 min. Centrifuge for 7 min and transfer the supernatant to a round-bottomed flask. Add to the residue 25 mL of *methanol R* and sonicate at 80 °C for 30 min. Centrifuge for 7 min and add the supernatant to the same round-bottomed flask. Repeat this operation once. Combine the 3 fractions of supernatant and evaporate to dryness. Dissolve the residue in 10 mL of *water R* using sonication if necessary. Transfer the solution to a separating funnel and shake with 4 quantities, each of 40 mL, of *butanol R* saturated with *water R*. Combine the butanol extracts and wash with 2 quantities, each of 40 mL, of *ammonia R*. Discard the ammonia layers and evaporate the butanol layers to dryness. Dissolve the residue in 5.0 mL of *methanol R* and filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 10.0 mg of *astragaloside IV CRS* in *methanol R* and dilute to 10.0 mL with the same solvent.

Reference solutions (b), (c), (d) Dilute reference solution (a) to obtain 3 reference solutions of astragaloside IV, the concentrations of which span the expected value in the test solution.

Reference solution (e) Dissolve 5.0 mg of *ginsenoside Rb1 R* in 5 mL of *methanol R* and dilute to 10.0 mL with reference solution (a).

Column:
— *size*: *l* = 0.25 m, Ø = 3.2 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (3 µm);
— *temperature*: 25 °C.

Mobile phase:
— *mobile phase A*: *water R*;
— *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 5	90	10
5 - 10	90 → 80	10 → 20
10 - 20	80 → 75	20 → 25
20 - 30	75 → 67	25 → 33
30 - 40	67 → 65	33 → 35
40 - 50	65 → 40	35 → 60
50 - 55	40	60

Flow rate 0.5 mL/min.

Detection Evaporative light-scattering detector; the following settings have been found to be suitable; if the detector has different setting parameters, adjust the detector settings so as to comply with the system suitability criterion:
— *carrier gas*: air;
— *flow rate*: 1.5 mL/min;
— *evaporator temperature*: 50 °C.

Injection 20 µL of the test solution and reference solutions (b), (c), (d) and (e).

Relative retention With reference to ginsenoside Rb1 (retention time = about 33.6 min):
astragaloside IV = about 1.05.

System suitability:
— *resolution*: minimum 4.0 between the peaks due to astragaloside IV and ginsenoside Rb1 in the chromatogram obtained with reference solution (e).

Establish a calibration curve with the logarithm of the concentration (mg/mL) of reference solutions (b), (c) and (d) (corrected by the declared percentage content of *astragaloside IV CRS*) as the abscissa and the logarithm of the corresponding peak area as the ordinate. Calculate the percentage content of astragaloside IV using the following expression:

$$\frac{10^A \times 0.5}{m}$$

A = logarithm of the concentration corresponding to the astragaloside IV peak in the chromatogram obtained with the test solution, determined from the calibration curve;
m = mass of the herbal drug to be examined used to prepare the test solution, in grams.

Ph Eur

Atractylodes Lancea Rhizome

(Ph. Eur. monograph 2559)

Ph Eur

DEFINITION
Dried, whole or fragmented rhizome of *Atractylodes lancea* (Thunb.) DC. (syn. *Atractylodes chinensis* (Bunge) Koidz.; *Atractylodes japonica* Koidz.) with the roots removed, collected in spring and autumn.

Content
Minimum 14 mL/kg of essential oil (anhydrous drug).

IDENTIFICATION
A. *Whole drug*. The whole rhizome is somewhat curved, irregularly moniliform or nodular-cylindrical, occasionally branched, 3-10 cm long and 1-3 cm in diameter.
The external surface is wrinkled and irregularly transversely segmented, dark greyish-brown or yellowish-brown; it shows numerous rounded protuberances and large circular stem scars and smaller root scars. The texture is hard, easily broken; the fractured surface is yellowish-white or brownish-yellow, uneven, with many glistening yellowish-orange or reddish-brown oil cavities appearing as dots scattered throughout the tissue.

Fragmented drug The fragmented rhizome occurs in transverse or longitudinal slices with a highly variable diameter (1-4 cm) and a thickness up to 0.5 cm.
The external surface is wrinkled, dark greyish-brown or yellowish-brown and shows numerous small rootlet scars. The cut surface is whitish-yellow or brownish-yellow, with particularly abundant yellowish-orange or reddish-brown oil cavities appearing as dots scattered throughout the tissue. Occasionally, some cavities crystallise out as fine white needle- or hair-like crystals.

B. Microscopic examination (*2.8.23*). The powder is brownish-yellow. Examine under a microscope using *chloral*

www.webofpharma.com

hydrate solution R. The powder shows the following diagnostic characters (Figure 2559.-1): fragments of orange cork with polyhedral cells (surface view [K]); fragments of dermal tissue (transverse section [H]), consisting of several layers of cork [Ha] often accompanied by subrectangular or ovoid sclereids from the phelloderm [Hb] with very thick, channelled walls and a narrow lumen; fragments of phelloderm containing groups of sclereids (surface view [J]); isolated sclereids, variable in shape (20-51 µm in diameter) [B, G]; fragments of parenchyma with polyhedral, subrectangular or subrounded cells containing small needle-shaped crystals of calcium oxalate (5-30 µm in length) clearly visible in polarised light [D]; fragments of fibres in bundles, with heavily thickened and slightly pitted walls (up to 40 µm in diameter) and a narrow lumen, very often associated with xylem vessels [A]; fragments of short, reticulate or pitted vessels, usually included in parenchyma with thin-walled cells [F]; fragments of oil glands with thin-walled cells and orange-brown contents [C] accompanied by parenchyma cells containing small needle-shaped crystals of calcium oxalate [Ca]. Examine under a microscope, without heating, using *glycerol R*. The powder shows pieces of inulin, free [E] or included in parenchyma cells.

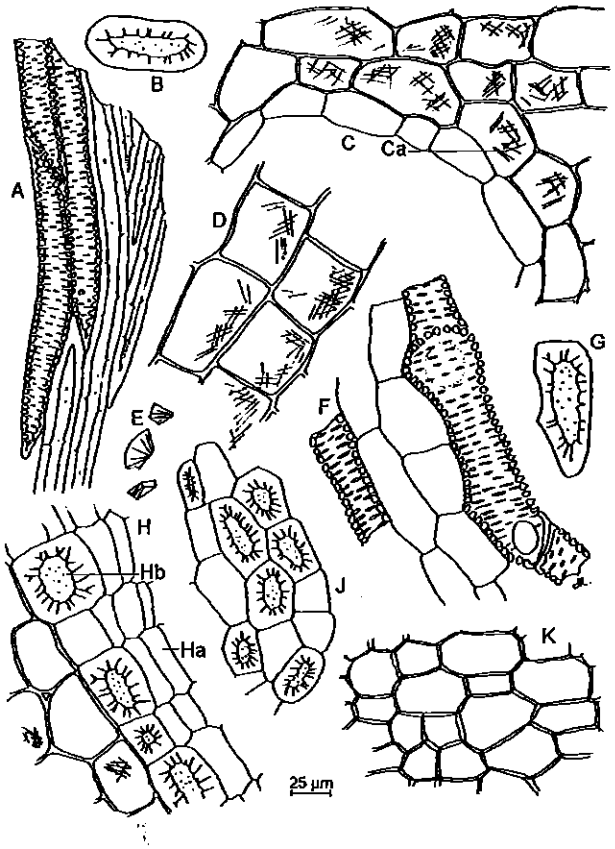


Figure 2559.-1. – *Illustration for identification test B of powdered herbal drug of Atractylodes lancea rhizome*

C. Examine the chromatograms obtained in the test for *Atractylodes macrocephala*.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
β-Caryophyllene: a pink zone	A pink or violet zone
	An orange zone may be present
	An intense greyish-green zone
	A very faint violet zone
Bornyl acetate: a brown zone	A violet zone
	Several violet zones
Reference solution	**Test solution**

TESTS

Atractylodes macrocephala

Thin-layer chromatography (*2.2.27*).

Test solution Introduce 0.5 g of the powdered herbal drug (355) (*2.9.12*) into a centrifuge tube, add 2 mL of *methanol R* and stopper the tube. Sonicate at 25 °C for 15 min and centrifuge.

Reference solution Dissolve 10 mg of *β-caryophyllene R* and 10 mg of *bornyl acetate R* in 5 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *ethyl acetate R, heptane R* (5:95 *V/V*).

Application 5 µL [or 3 µL] as bands of 10 mm [or 6 mm].

Development In an unsaturated tank, over a path of 10 cm [or 6 cm].

Drying In air.

Detection Treat with *anisaldehyde solution R* and heat at 105-110 °C for 5-10 min; examine in daylight.

Results The chromatogram obtained with the test solution shows an intense greyish-green zone in the middle third. In the case of a substitution by *Atractylodes macrocephala*, no intense greyish-green zone is present in the middle third.

Water (*2.2.13*)
Maximum 100 mL/kg, determined on 20.0 g of the powdered herbal drug (355) (*2.9.12*).

Total ash (*2.4.16*)
Maximum 7.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 1.0 per cent.

ASSAY

Essential oil (*2.8.12*)
Use 15.0 g of freshly powdered herbal drug (710) (*2.9.12*), a 500 mL round-bottomed flask, 200 mL of *water R* as the distillation liquid and 0.50 mL of *xylene R* in the graduated tube. Distil at a rate of 2-3 mL/min for 2 h.

Ph Eur

www.webofpharma.com

Largehead Atractylodes Rhizome

(Ph. Eur. monograph 2560)

Ph Eur

DEFINITION

Dried, whole or fragmented rhizome of *Atractylodes macrocephala* Koidz. with the roots removed, collected in winter when the lower leaves of the plant turn yellow and the upper leaves become fragile.

Content

Minimum 9 mL/kg of essential oil (anhydrous drug).

IDENTIFICATION

A. *Whole drug.* The whole rhizome is irregularly shaped, 3-13 cm long and 1.5-7 cm in diameter, externally yellowish greyish-brown or dark brown. Small knob-like protrusions are present, concentrated at the rhizome apex and interspersed with straighter narrower regions, whose outer surface is covered with longitudinal wrinkles and grooves. The texture is hard, difficult to break, and the fracture is uneven with wide spaces between the tissues, especially in the central region. The fracture is whitish-yellow to brownish, with yellowish-brown to orange oil cavities scattered throughout, particularly abundant in the external tissues. A greyish-brown cambium is occasionally visible.

Fragmented drug The fragmented rhizome mostly occurs as longitudinal slices with a highly variable diameter (1-7 cm) and a thickness of about 0.5 cm. The external surface is wrinkled or grooved, more or less dark yellowish greyish-brown with root scars and knob-like protrusions. The texture is hard. The cut surface is whitish-yellow to brownish, consisting of tissues with wide spaces between them and scattered with many yellowish-brown to orange oil cavities appearing as dots that are particularly abundant in the external tissues.

B. Microscopic examination (*2.8.23*). The powder is brownish-yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2560.-1): fragments of orange cork (surface view [A], transverse section [B]), with superimposed cells [Aa, Ba] sometimes accompanied by parenchyma cells containing fine needles of calcium oxalate [Ab, Bb]; fragments of parenchyma with polyhedral, subrectangular or subrounded cells, many of which contain small needle-shaped crystals of calcium oxalate (10-32 µm in length) clearly visible in polarised light [E]; sclereids, isolated or in small groups, with very thick, channelled walls, variable in shape (35-65 µm in diameter) [D, F]; larger sclereids often with thinner walls and a large lumen; rare fragments of fibres, isolated or in bundles, with moderately thickened and slightly pitted walls (up to 40 µm in diameter) [C]; fragments of xylem [J] consisting of short, reticulate or pitted vessels [Ja], usually included in parenchyma with thin-walled cells [Jb]; oil glands [G] or fragments of oil glands with thin-walled cells [Ga] and orange-brown contents, accompanied by parenchyma cells containing small, needle-shaped crystals of calcium oxalate [Gb]. Examine under a microscope, without heating, using *glycerol R*. The powder shows abundant pieces of inulin, free [H] or included in parenchyma cells.

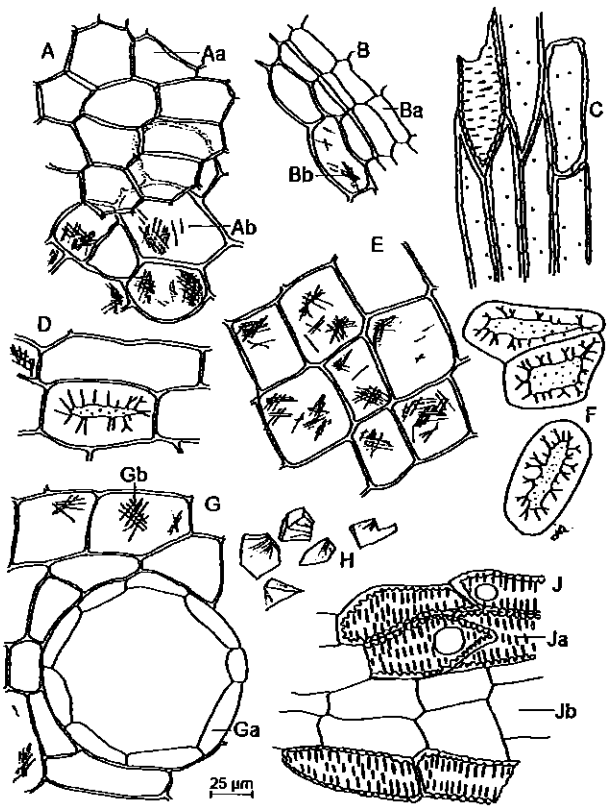


Figure 2560.-1. – *Illustration for identification test B of powdered herbal drug of Atractylodes rhizome, largehead*

C. Examine the chromatograms obtained in the test for *Atractylodes lancea*.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
β-Caryophyllene: a pink zone	A pink or violet zone
	An orange zone
	A very faint violet zone
Bornyl acetate: a brown zone	A very faint violet zone
	Several faint violet zones
Reference solution	**Test solution**

D. To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *ethanol (96 per cent) R*, heat in a water-bath at 60 °C for 2 min and filter. To 1 mL of the filtrate add 0.25 mL of a solution freshly prepared as follows: dissolve 5 mg of *vanillin R* in 0.5 mL of *ethanol (96 per cent) R*, to this solution add 0.5 mL of *water R* and 3 mL of *hydrochloric acid R*. Shake immediately; a red or reddish-purple colour develops and persists.

TESTS

Atractylodes lancea

Thin-layer chromatography (*2.2.27*).

www.webofpharma.com

Test solution Introduce 0.5 g of the powdered herbal drug (355) (*2.9.12*) into a centrifuge tube, add 2 mL of *methanol R* and stopper the tube. Sonicate at 25 °C for 15 min and centrifuge.

Reference solution Dissolve 10 mg of *β-caryophyllene R* and 10 mg of *bornyl acetate R* in 5 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *ethyl acetate R, heptane R* (5:95 *V/V*).

Application 5 µL [or 3 µL] as bands of 10 mm [or 6 mm].

Development In an unsaturated tank, over a path of 10 cm [or 6 cm].

Drying In air.

Detection Treat with *anisaldehyde solution R* and heat at 105-110 °C for 5-10 min; examine in daylight.

Results The chromatogram obtained with the test solution shows no greyish-green zone in the middle third, above the very faint violet zone.

Water (*2.2.13*)
Maximum 100 mL/kg, determined on 20.0 g of the powdered herbal drug (710) (*2.9.12*).

Total ash (*2.4.16*)
Maximum 5.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 1.0 per cent.

ASSAY

Essential oil (*2.8.12*)
Use 15.0 g of freshly powdered herbal drug (710) (*2.9.12*), a 500 mL round-bottomed flask, 200 mL of *water R* as the distillation liquid and 0.50 mL of *xylene R* in the graduated tube. Distil at a rate of 2-3 mL/min for 2 h.

Ph Eur

Aucklandia Root

(Ph. Eur. monograph 1797)

Ph Eur

DEFINITION

Whole or fragmented dried root of *Saussurea costus* (Falc.) Lipsch. (syn. *Saussurea lappa* C.B.Clarke, *Aucklandia lappa* Decne., *Aucklandia costus* Falc.). It is collected in winter and spring, and the rootlets removed.

Content

Minimum 0.6 per cent of costunolide ($C_{15}H_{20}O_2$; M_r 232.3) and minimum 1.8 per cent for the sum of costunolide and dehydrocostus lactone ($C_{15}H_{18}O_2$; M_r 230.3) (dried drug).

IDENTIFICATION

A. *Whole drug.* It consists of long, sub-cylindrical or sub-conical, slightly flattened, occasionally branched pieces, 4-12 cm in length, 0.5-5 cm in diameter, with some pieces slightly bent, and sometimes longitudinally cut. The stem scar forms a dent at the crown. The outer surface is yellowish-brown or greyish-brown, with coarse, longitudinal wrinkles and furrows, and also additional fine, reticulate furrows. The remains and scars of lateral roots are also present. The bark is tightly adhering; occasional roots are without bark, and have an exposed surface without a distinct network of vessels. The fractured surface has brownish-yellow, reddish-brown or dark brown oil dots and cavities scattered throughout, radially striated xylem, and a brown or greyish-brown cambium. The texture is hard, dense and difficult to break.

Fragmented drug It occurs as subrounded or irregular transverse slices, oblique or longitudinal slices or as small, irregular pieces. The slices are mostly about 5 mm thick, 6-33 mm in diameter, externally greyish-brown or brownish-yellow, with longitudinal wrinkles and furrows and occasional lateral root scars. The cut surface has narrow, radially striated xylem with fine clefts occasionally present, which do not extend into the centre; the brownish cambium is mostly distinct; dark brown or greyish-brown annulations are occasionally visible at intervals. There are scattered dots and oil cavities, that are brownish-yellow, reddish-brown or dark brown in colour. The peripheral outer layer is mostly yellowish-brown or greyish-brown. The older roots have a broad pith sometimes forming a hollow. The texture is hard and dense.

B. Microscopic examination (*2.8.23*). The powder is yellowish-green or yellow-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1797.-1): yellowish-brown cork fragments consisting of several layers of thin-walled cells (surface view [B], transverse section [E]); fragments of oil canals with orange-brown granular contents, some about 50 µm in diameter; numerous fragments of parenchyma with ovoid cells [F, D], some associated with oil canal fragments (transverse section [Da]); fragments of xylem [A, G] with dense, cellulosic xylem parenchyma [Aa, Gb], and mostly reticulate vessels [Ac, Ga] though occasionally pitted, lignified or slightly lignified, and sometimes associated with oil canal fragments (longitudinal section [Ab]); fragments of medullary ray, composed of aligned rectangular cells (longitudinal section [J]); occasional bundles of long, fusiform fibres, usually fragmented, about 20 µm in diameter, with walls showing slit-, V- or Y-shaped pits (surface view [C]). Examine under a microscope using a solution of *glycerol R*. The powder shows abundant inulin fragments, irregular, mostly angular, some wing-like, either free [H] or included in parenchymatous cells [K].

C. Examine the chromatograms obtained in the test for *Vladimiria souliei* (Franch.) Y. Ling and *Inula helenium* L.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint pink zones may be present below the zone due to costunolide in the chromatogram obtained with the test solution.

Top of the plate	
	A faint pink zone
Dehydrocostus lactone: a violet zone	A violet zone (dehydrocostus lactone)
Costunolide: a greyish-violet zone	A greyish-violet zone (costunolide)
Reference solution	**Test solution**

www.webofpharma.com

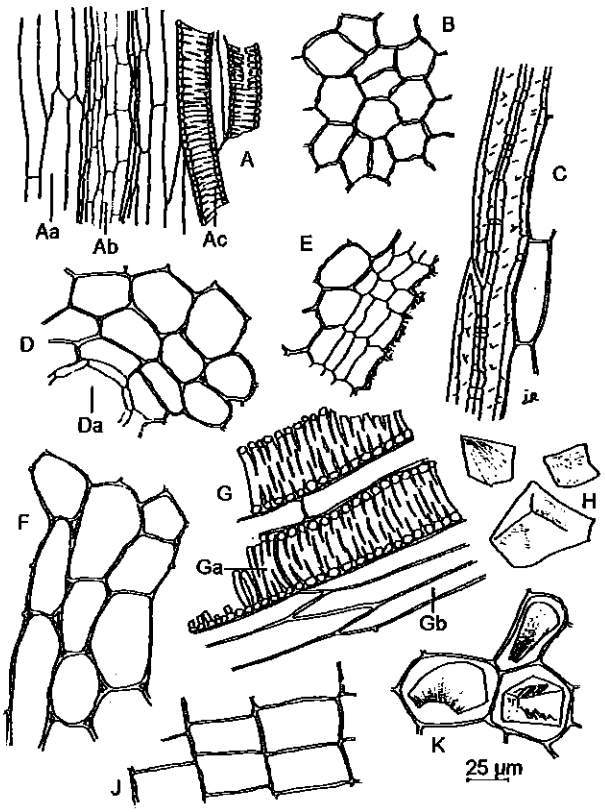


Figure 1797.-1. – *Illustration for identification test B of powdered herbal drug of aucklandia root*

TESTS

***Vladimiria souliei* (Franch.) Y. Ling and *Inula helenium* L.**

Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methylene chloride R* and sonicate for 30 min; filter.

Reference solution Dissolve 5 mg of *dehydrocostus lactone R* and 5 mg of *costunolide R* in *methylene chloride R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel plate R* (2-10 µm).

Mobile phase *cyclohexane R, methylene chloride R* (1:5 *V/V*).

Application 2 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Treat with *anisaldehyde solution R* and heat at 100 °C for 5 min; examine in daylight.

Results The chromatogram obtained with the test solution shows no zone in the middle third, and no violet zone directly above the zone due to dehydrocostus lactone.

Aristolochic acids (*2.8.21, Method A*)

It complies with the test.

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 4.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Disperse 0.300 g of the freshly powdered herbal drug (355) (*2.9.12*) in 50.0 mL of *methanol R* in a conical flask, stopper tightly and weigh. Sonicate for 30 min and shake for 1 h. Allow to cool and weigh again. Compensate the loss of solvent with *methanol R* and mix thoroughly. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 5.0 mg of *costunolide CRS* in 5 mL of *methanol R*, shake vigorously, dilute to 50.0 mL with the same solvent and mix thoroughly.

Reference solution (b) Dissolve 2.5 mg of *dehydrocostus lactone R* in 5 mL of reference solution (a), shake vigorously, dilute to 25.0 mL with reference solution (a) and mix thoroughly.

Column:

— *size*: l = 0.15 m, Ø = 4.6 mm;

— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase *water for chromatography R, methanol R* (35:65 *V/V*).

Flow rate 1 mL/min.

Detection Spectrophotometer at 225 nm.

Injection 10 µL.

Run time 20 min.

Retention time Costunolide = about 8 min; dehydrocostus lactone = about 10 min.

System suitability Reference solution (b):

— *resolution*: minimum 3.0 between the peaks due to costunolide and dehydrocostus lactone.

Calculate the percentage content of costunolide using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1}$$

A_1 = area of the peak due to costunolide in the chromatogram obtained with the test solution;

A_2 = area of the peak due to costunolide in the chromatogram obtained with reference solution (a);

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_2 = mass of *costunolide CRS* used to prepare reference solution (a), in grams;

p = percentage content of costunolide in *costunolide CRS*.

Calculate the percentage content of the sum of costunolide and dehydrocostus lactone using the following expression:

$$\frac{(A_1 + (1.52 \times A_3)) \times m_2 \times p}{A_2 \times m_1}$$

A_1 = area of the peak due to costunolide in the chromatogram obtained with the test solution;

A_2 = area of the peak due to costunolide in the chromatogram obtained with reference solution (a);

A_3 = area of the peak due to dehydrocostus lactone in the chromatogram obtained with the test solution;

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_2 = mass of *costunolide CRS* used to prepare reference solution (a), in grams;

p = percentage content of costunolide in *costunolide CRS*;

1.52 = correlation factor between dehydrocostus lactone and costunolide.

www.webofpharma.com

Azadirachta Indica Leaf

Nimba Leaf

DEFINITION

Azadirachta Indica Leaf is the dried leaf of *Azadirachta indica* A. Juss.

It contains not less than 1.0% of tetranortriterpinoids, expressed as salannin, calculated with reference to the dried drug.

IDENTIFICATION

A. Leaflets thin and fragile, ovate to lanceolate, 3 to 10 cm long and 1 to 2.5 cm wide, curved with a serrate margin; base markedly asymmetrical, apex acuminate and terminating in a fine point; upper surface dark brownish-green, lower surface paler with distinct midrib and lateral veins running to the margins; both surfaces glabrous. Fragments of the rachis may be present; these are pale brown, slender, up to about 10 cm long, cylindrical with faint longitudinal striations and bearing alternating pairs of scars where the leaflets were attached.

B. Reduce to a powder (355). The powder is green. Examine under a microscope using *chloral hydrate solution*. The powder shows fragments of the epidermis composed of thin-walled tangentially elongated cells with abundant *anomocytic* stomata, Appendix XI H; abundant fragments of single layered palisade and thin-walled parenchymatous cells of the spongy mesophyll present, some with associated vessels; some fragments display rosette crystals of calcium oxalate often in rows.

C. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Add 30 mL of *methanol* to approximately 5 g of powdered herbal drug, mix thoroughly by hand and with the aid of ultrasound for 30 minutes. Centrifuge at 3000 rpm for 5 minutes and collect the clear supernatant liquid. Repeat the extraction twice, combine the supernatant liquid and dilute to 100 mL with *methanol*. Filter approximately 30 mL of the solution through a 0.45-µm filter and use the filtrate.

(2) 0.025% w/v each of *azadirachtin, salannin CRS* and *β-sitosterol* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use a *silica gel 60* or high-performance *silica gel 60* precoated plate [Merck silica gel 60 HPTLC plates are suitable].

(b) Use the mobile phase as described below.

(c) Apply as bands 5 µL of each solution.

(d) Develop the plate to 15 cm [or 7 cm].

(e) After removal of the plate, spray with *vanillin reagent*, heat the plate at 100° for 3 minutes and examine in daylight.

MOBILE PHASE

3 volumes of *hexane* and 7 volumes of *ethyl acetate*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (2) shows three clearly separated spots.

CONFIRMATION

In the chromatogram obtained with solution (1), a black band with an Rf value of approximately 0.15 corresponding in position to a brown band in the chromatogram for solution (2) is obtained. A black band with an Rf value of approximately 0.3 corresponding in position to the indigo band in the chromatogram for solution (2) is obtained for salannin. An indigo band with an Rf value of approximately 0.6 corresponding in position to a purple band in the chromatogram for solution (2) is obtained for *β-sitosterol*.

Top of the plate	
Purple band	β-sitosterol: a purple band
Black band	Salannin: an indigo band
Black band	Azadirachtin: a brown band
Solution (1)	**Solution (2)**

TESTS

Foreign matter

Not more than 2%, Appendix XI D.

Loss on drying

When dried for 2 hours at 105°, loses not more than 10.0% of its weight. Use 1 g.

Ash

Not more than 10.0%, Appendix XI J, method II.

Water-soluble extractive

Not less than 20.0%, Appendix XI B2.

ASSAY

Carry out the method for *liquid chromatography*, Appendix III D, using the following solutions.

(1) Add 30 mL of *methanol* to approximately 5 g of powdered herbal drug, mix thoroughly by hand and with the aid of ultrasound for 30 minutes. Centrifuge at 3000 rpm for 5 minutes and collect the clear supernatant liquid. Repeat the extraction twice, combine the supernatant liquid and dilute to 100 mL with *methanol*. Filter approximately 30 mL of the solution through a 0.45-µm filter and use the filtrate.

(2) 0.0025% w/v of *salannin CRS* and 0.001% w/v of *azadirachtin-A CRS* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use a stainless steel column (15 cm × 2.1 mm) packed with *octadecylsilyl silica gel for chromatography* (5 µm) (Spherisorb ODS1 is suitable).

(b) Use gradient elution and the mobile phase described below.

(c) Use a flow rate of 0.5 mL per minute.

(d) Use a column temperature of 30°.

(e) Use a detection wavelength of 217 nm.

(f) Inject 10 µL of each solution.

When the chromatograms are recorded under the prescribed conditions the retention time of the peak due to azadirachtin-A is about 15 minutes and the retention time of the peak due to salannin is about 22 minutes.

www.webofpharma.com

MOBILE PHASE

Mobile phase A 0.1 volume of *trifluroacetic acid* and 100 volumes of *water*.

Mobile phase B 0.1 volume of *trifluroacetic acid* and 100 volumes of *acetonitrile*.

Time (Minutes)	Mobile phase A (% v/v)	Mobile phase B (% v/v)	Comment
0-10	90→70	10→30	linear gradient
10-25	70→30	30→70	linear gradient
25-40	30	70	isocratic
40-45	30→90	70→10	linear gradient
45-50	90	10	re-equilibration

SYSTEM SUITABILITY

The test is not valid unless, in the chromatogram obtained with solution (2):

the *symmetry factor* of the peak due to azadirachtin-A is at most 1.2;

the *symmetry factor* of the peak due to salannin is at most 1.4.

DETERMINATION OF CONTENT

Calculate the total content of tetranortriterpinoids, expressed as salannin, from the sum of the areas of the peaks eluting from three minutes before to three minutes after the retention time of salannin and from the declared content of salannin in *salannin CRS* using the following expression:

$$\frac{A_1}{A_2} \times \frac{m_2}{V_2} \times \frac{V_1}{m_1} \times p \times \frac{100}{100 - d}$$

A_1 = combined areas of the peaks in the chromatogram obtained with solution (1) with retention times from three minutes before to three minutes after the retention time of peak due to salannin in the chromatogram obtained with solution (2),
A_2 = area of the peak due to salannin in the chromatogram obtained with solution (2),
m_1 = weight of the drug being examined in mg,
m_2 = weight of *salannin CRS* in mg,
V_1 = dilution volume of solution (1),
V_2 = dilution volume of solution (2),
p = percentage content of salannin in *salannin CRS*,
d = percentage loss on drying of the herbal drug being examined.

STORAGE

Azadirachta Indica Leaf should be protected from moisture.

Bacopa Monnieri

DEFINITION

Bacopa Monnieri is the dried aerial parts of *Bacopa monnieri* (L.) Wettst.

It contains not less than 1.0% w/w of bacopa saponins, expressed as bacopaside II ($C_{47}H_{76}O_8$), calculated with reference to the dried drug.

IDENTIFICATION

A. Pieces of herb, consisting mainly of stem and leaf; buff or greenish brown, angular stems, 1 to 2 mm in diameter and 10 to 30 cm long, nodes prominent, often showing sprouting rootlets and with numerous ascending branches; greenish leaves sessile or short petioled, fleshy, glabrous on the upper surface, simple, opposite, decussate, 0.6 to 2.5 cm long and 3 to 8 mm wide, reniform, spathulate or oblanceolate, margin entire or, rarely, dentate. If present, flowers are axillary and solitary, on peduncles usually longer than the leaves; corolla up to 1 cm long, five lobed, oblong, obtuse; fruit capsule ovoid-acuminate or slightly beaked at the apex, glabrous, up to 5 mm long.

B. Reduce to a powder (355). The powder is greenish or yellowish-brown. Examine under a microscope using *chloral hydrate solution*. The powder shows fragments of the epidermis, with a thin striated cuticle, multicellular glandular trichomes, *anomocytic* stomata; numerous xylem vessels with reticulate thickening. Examine under a microscope using 50% v/v of *glycerol* in *water*. Starch granules are present, usually simple, round or ovoid, 4 to 14 µm in diameter, without a visible hilum.

C. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Add 30 mL of *methanol* (70%) to 5.0 g of the powdered herbal drug, heat on a water-bath under reflux for 30 minutes, cool, centrifuge at 3000 rpm for 5 minutes and decant the supernatant liquid. Repeat the extraction procedure with a further two 30-mL quantities of *methanol* (70%). Combine the supernatant liquid, dilute to 100 mL with *methanol* (70%) and filter (0.45 µm PTFE is suitable).

(2) 0.05% w/v of *bacopaside II CRS* in *methanol* (70%).

(3) 0.05% w/v each of *bacopaside I CRS* and *bacopaside II CRS* in *methanol* (70%).

CHROMATOGRAPHIC CONDITIONS

(a) Use silica gel 60 precoated plates or high-performance *silica gel 60* (Merck silica gel 60 plates are suitable).

(b) Use the mobile phase as described below.

(c) Apply 20 µL [or 10 µL] of each solution, as bands.

(d) Develop the plate to 15 cm [or 8 cm].

(e) After removal of the plate, dip in *anisaldehyde solution R1*, heat in an oven at 105° for 5 minutes and examine in daylight.

MOBILE PHASE

10 volumes of 1% v/v of *formic acid*, 20 volumes of *methanol* and 70 volumes of *ethyl acetate*.

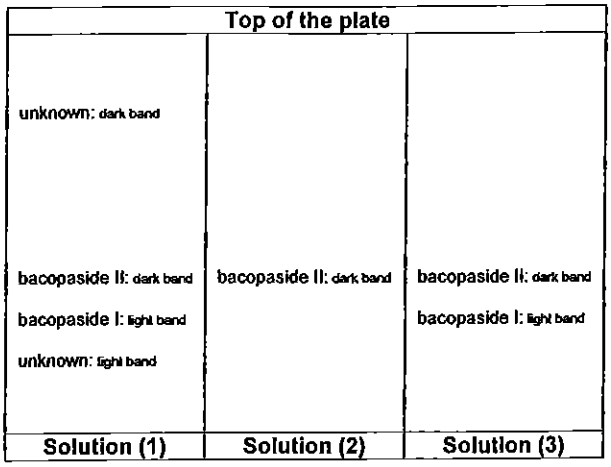
SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (3) shows two clearly separated bands.

CONFIRMATION

The chromatogram obtained with solution (1) shows a dark band with an Rf value of approximately 0.4 corresponding to the band obtained with bacopaside II in the chromatogram obtained with solution (3), a lighter band with an Rf value of approximately 0.3 corresponding to the band obtained with bacopaside I in the chromatogram obtained with solution (3). Bands with Rf values of approximately 0.2 and 0.8 are also present. Other bands may be present in solution (1).

www.webofpharma.com



TESTS

Foreign matter

Not more than 1.0%, Appendix XI D.

Loss on drying

Not more than 11.0%, Appendix IX D. Use 1 g.

Ash

Not more than 13.0%, Appendix XI J, Method II.

Water-soluble extractive

Not less than 15.0%, Appendix XI B2.

ASSAY

Carry out the method for *liquid chromatography*, Appendix III D, using the following solutions.

(1) Reduce to a powder (355). To 5.0 g of the powder, add 30 mL of *methanol* (70%) and heat under reflux for 30 minutes. Allow to cool, centrifuge and collect the supernatant liquid. Repeat the extraction twice with two further 30-mL quantities of *methanol* (70%). Combine the three supernatant liquids, dilute to 100 mL with *methanol* (70%) and filter (0.45 µm PTFE is suitable).

(2) 0.05% w/v of *bacopaside II CRS* in *methanol* (70%).

(3) 0.05% w/v of *bacoside A CRS* in *methanol* (70%).

CHROMATOGRAPHIC CONDITIONS

(a) Use a stainless steel column (25 cm x 4.6 mm) packed with *end-capped octadecylsilyl silica gel for chromatography* (5 µm) (Phenomenex Luna C18 is suitable).

(b) Use isocratic elution and the mobile phase described below.

(c) Use a flow rate of 1.0 mL per minute.

(d) Use a column temperature of 30°.

(e) Use a detection wavelength of 205 nm.

(f) Inject 20 µL of each solution.

(g) Record the chromatograms for 75 minutes.

MOBILE PHASE

315 volumes of *acetonitrile* and 685 volumes of 0.71% w/v *anhydrous sodium sulfate*, previously adjusted to pH 2.3 with *sulfuric acid*.

When the chromatograms are recorded under the prescribed conditions the retention time of bacopaside II is about 36 minutes. The retention times relative to bacopaside II are: bacoside A_3, about 0.9; bacopaside X, about 1.2; bacopasaponin C, about 1.3; bacopaside I, about 1.4.

SYSTEM SUITABILITY

The test is not valid unless, in the chromatogram obtained with solution (3), the *resolution factor* between the peaks due to bacoside A_3 and bacopaside II is at least 1.5 and the *resolution factor* between the peaks due to bacopaside X and bacopasaponin C is at least 2.4.

DETERMINATION OF CONTENT

Calculate the total content of bacopa saponins (bacoside A_3, bacopaside II, bacopaside X, bacopasaponin C and bacopaside I), expressed as bacopaside II from the chromatograms obtained, and using the declared content of bacopaside II in *bacopaside II CRS*.

Barbary Wolfberry Fruit

(Ph. Eur. monograph 2612)

Ph Eur

DEFINITION

Dried, whole, ripe fruit of *Lycium barbarum* L.

IDENTIFICATION

A. The berry is elliptical, fusiform or ovoid and frequently flattened, about 6-20 mm long and 3-10 mm in diameter. The apex of the fruit shows a ring-shaped scar of the nectar-bearing base of the style and the base of the fruit bears the whitish to light brown remnants of the cut stalk. The external surface is orange-red or dark red. The pericarp is fleshy, wrinkled, soft and viscous. It contains 20-50 hard, flat, subreniform seeds, bent upwards. Each pale yellow or yellowish-brown seed is about 1.7 mm long and 1.5 mm wide.

B. Microscopic examination (*2.8.23*). The powder is orange-red or reddish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2612.-1): fragments of the epicarp (surface view [A]) with polygonal or elongated cells, about 60 µm in diameter, with straight or slightly wavy walls, covered with a thick cuticle, with distinct, more or less parallel striations; fragments of the epicarp (transverse section [F]) covered by a crenate cuticle [Fa], consisting of 1 or 2 layers of cells [Fb] associated with the mesocarp [Fc]; fragments of the mesocarp [C] with thin-walled subpolygonal cells containing reddish-orange or brownish-red spherical granules [Ca, Fd] or microsphenoidal crystals of calcium oxalate [Cb]; fragments of the seeds (surface view [B]) with a testa consisting of greenish-yellow sclereids with heavily thickened, striated and lobed walls and (transverse section [E]) with a testa having thin external walls [Ea] and deeply lobed, irregularly thickened, striated, radial internal walls [Eb]; fragments of endosperm containing oil droplets [D]; fragments of vascular tissue with narrow, spiral or annular vessels [G].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.1 g of the powdered herbal drug (355) (*2.9.12*) add 7 mL of *water R*. Sonicate for 10 min and centrifuge. Prepare a ready-to-use sample preparation cartridge containing 0.50 g of octadecylsilyl silica gel (50 µm) using 3 mL of *methanol R*, drying with a stream of air, then using 3 mL of *water R*. The flow rate does not exceed 6 mL/min. Apply 4 mL of the supernatant to the top of the cartridge. Wash the cartridge twice with 1 mL of a mixture of 1 volume of *methanol R* and 9 volumes of *water R*. Elute the cartridge with 1 mL of *methanol R*; collect the eluate and use it as the test solution.

www.webofpharma.com

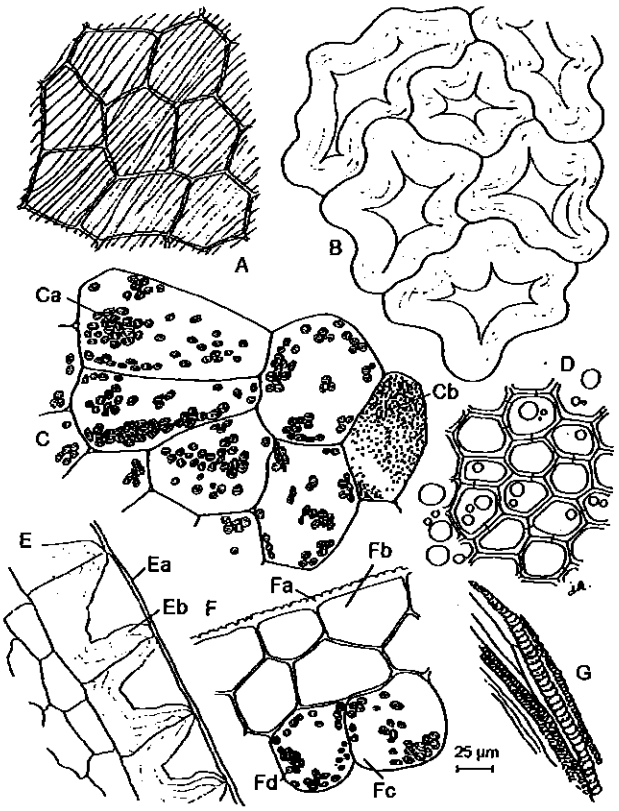


Figure 2612.-1. – *Illustration for identification test B of powdered herbal drug of barbary wolfberry fruit*

Reference solution Dissolve 1 mg of *scopoletin R* in 10 mL of *methanol R*. Dilute 1 mL of the solution to 10 mL with *methanol R* to obtain solution (a). Dissolve 1 mg of *rutoside trihydrate R* in 5 mL of solution (a).

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, glacial acetic acid R, water R, ethyl acetate R* (11:11:27:100 *V/V/V/V*).

Application 2 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Heat at 100 °C for 3 min; treat the still-warm plate with a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, then treat with a 50 g/L solution of *macrogol 400 R* in *methylene chloride R*; examine in ultraviolet light at 365 nm after 5 min.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Scopoletin: a bright blue fluorescent zone	A blue fluorescent zone (scopoletin)
	A blue fluorescent zone
	2 blue fluorescent zones
Rutoside: an orange fluorescent zone	An orange fluorescent zone (rutoside)
	3-4 blue fluorescent zones
	An orange fluorescent zone
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)
Maximum 11.0 per cent, determined on 2.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 5.0 per cent.

Extractable matter
Minimum 55.0 per cent.

To 2.00 g of the powdered herbal drug (355) (*2.9.12*) add 50.0 g of *water R*, boil under reflux for 1 h, compensate the loss of water and filter. Evaporate 25.0 g of the filtrate to dryness on a water-bath and dry in an oven at 105 °C for 3 h. The residue weighs a minimum of 0.55 g.

Ph Eur

Holy Basil Leaf

DEFINITION

Holy Basil Leaf is the dried leaves of *Ocimum tenuiflorum* Linn. (syn. *Ocimum sanctum)*. The leaf content is not less than 70% of the material harvested.

IDENTIFICATION

A. Pieces of herb consisting mainly of whole or fragmented leaf, petiole and stem, with some flower parts, mainly calyx. Leaves simple, opposite, petiolate, ovate or elliptical with an acute or obtuse apex, up to 5 cm long and 3.5 cm wide, green or purple, with an entire or serrated margin and pubescent on both surfaces. Fragments of petiole and stem twisted, hairy, purplish-brown or dark green-black, subquadrangular, petiole thin up to 3 cm long, stem herbaceous or woody and fibrous, thicker and highly branched. Fragments of calyx, if present, membranous, veined, 3 to 4 mm long, ovoid or campanulate bi-lipped with upper lip broadly obovate and shortly apiculate, lower lip longer with two short lateral and two larger central mucronate teeth. Corolla about 4 mm long, pubescent; fruit consisting of 4 nutlets enclosed in a calyx, each nutlet sub-globose, slightly compressed, nearly smooth; pale brown or reddish with a small black hilum and each with one seed. Seed rounded to ovoid brown, about 0.1 cm long.

B. Reduce to a powder, Appendix XVII A. The powder is brownish-green to greenish-brown. Examine under a microscope using *chloral hydrate solution*. The powder shows the following characteristics: leaf tissue fragments with

www.webofpharma.com

polygonal, more or less straight walled epidermal cells and occasional diacytic stomata; covering trichomes elongated, uniseriate with three to seven cells; glandular trichomes of two types: (a) unicellular base with small, rounded unicellular or bicellular head; (b) unicellular base with enlarged oval head composed of eight radiating cells. Fragments of leaf midrib and petiole have thin walled ovoid cells and underlying collenchyma, up to four cells in depth. Some fragments from calyx, seeds and stems may also be seen. Calyx fragments are paler in colour and have characteristic epidermal cells with deeply sinuous walls, elongated over the veins and occasional covering and glandular trichomes of the same type as the leaf tissues. Seed fragments consist of closely packed cells with thick wavy walls and blackish contents and closely packed polygonal parenchyma. Stem fragments consist of narrow, closely packed fibres, vessels with spiral thickening, some pitted vessels and closely packed parenchyma merging with collenchyma.

Partially clear a second mount with *chloral hydrate solution*, then carefully remove the chloral hydrate solution whilst retaining the powder. Irrigate the powder thoroughly with a 10 % v/v alcoholic solution of *phloroglucinol*, allow the solution to evaporate, and then add 1 to 2 drops of *hydrochloric acid*. Mix, then mount in a 50% v/v solution of *glycerol*. The large, eight celled glandular trichomes are stained red due to the presence of eugenol. Lignified fibres and vessels also stain red.

C. Carry out the method for thin-layer chromatography, Appendix III A, using the following solutions.

(1) Add 5 mL of *methanol* to approximately 0.5 g of the powdered herbal drug in a centrifuge tube. Mix using a vortex mixer briefly and then with the aid of ultrasound for 10 minutes. Centrifuge at 2500 rpm for 10 minutes and use the supernatant liquid.

(2) 0.016% w/v each of *rutin*, *hyperoside* and *rosmarinic acid* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *silica gel* (Merck silica gel HPTLC plates are suitable).

(b) Use the mobile phase as described below.

(c) Apply 10 µL of solution (1) and 2 µL of solution (2) as 8 mm bands.

(d) Develop the plate to 7 cm.

(e) After removal of the plate, dry in air for 5 minutes and heat at 100° for 3 minutes. Whilst the plate is hot dip the plate into a 0.5% w/v solution of *diphenylboric acid aminoethyl ester* in *ethyl acetate*, dry and dip in a 5% w/v solution of *polyethylene glycol 400* in *dichloromethane*. Examine under *ultraviolet light (366 nm)*.

MOBILE PHASE

1 volume of *formic acid*, 1 volume of *water* and 15 volumes of *ethyl acetate*.

SYSTEM SUITABILITY

The test is not valid unless, the chromatogram obtained with solution (2) shows three clearly separated bands of which two are orange bands with Rf values of approximately 0.1 (rutin) and 0.2 (hyperoside).

CONFIRMATION

The chromatogram obtained with solution (1) shows a strong yellow-orange fluorescent band that elutes between the 2 orange bands due to rutin and hyperoside in the chromatogram obtained with solution (2). Several other fluorescent bands will be present as shown in the table. Other fluorescent bands may be present.

Top of the plate	
A red fluorescent band	
A turquoise-blue fluorescent band	A turquoise-blue fluorescent band (rosmarinic acid)
Two blue fluorescent bands may be present	
Two turquoise fluorescent bands may be present	
	An orange fluorescent band (hyperoside)
A yellow-orange fluorescent band	
	An orange fluorescent band (rutin)
Solution (1)	*Solution (2)*

D. Carry out the method for thin-layer chromatography, Appendix III A, using the following solutions.

(1) Add 5 mL of *methanol* to approximately 0.5 g of the powdered herbal drug in a centrifuge tube. Mix using a vortex mixer briefly and then with the aid of ultrasound for 10 minutes. Centrifuge at 2500 rpm for 10 minutes and use the supernatant liquid.

(2) 0.04% w/v of *methyleugenol* in *methanol*.

(3) 0.02% w/v of *ursolic acid* and 0.04% w/v of *eugenol* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *silica gel* (Merck silica gel HPTLC plates are suitable).

(b) Use the mobile phase as described below.

(c) Apply 10 µL of solution (1) and 2 µL each of solutions (2) and (3) as 8 mm bands.

(d) Develop the plate to 7 cm.

(e) After removal of the plate, dry in air for 5 minutes. Dip in *anisaldehyde solution* and heat at 100° for 3 minutes. Examine under white light and *ultraviolet light (366 nm)*.

MOBILE PHASE

15 volumes of *ethyl acetate* and 85 volumes of *toluene*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (3) shows two clearly separated bands and the band due to methyleugenol in the chromatogram obtained with solution (2) has an Rf of approximately 0.6.

www.webofpharma.com

CONFIRMATION

When examined under white light the chromatogram obtained with solution (1), as shown in the table, shows a pink band that elutes above the band due to methyleugenol in the chromatogram obtained with solution (2) and a grey band corresponding to the grey band due to urosolic acid obtained with solution (3). A grey-green band corresponding to the band due to eugenol in the chromatogram obtained with solution (3) may be present. A grey-green band corresponding to the band due to methyl-eugenol in the chromatogram obtained with solution (2) may be present. Other bands may be present.

Top of the plate		
A pink band	A grey-green band (methyl eugenol)	A grey-green band (eugenol)
A grey band		A grey band (ursolic acid)
Solution (1)	*Solution (2)*	*Solution (3)*

When examined under ultraviolet light (366 nm), the chromatogram obtained with solution (1) shows the bands as shown in the table. Other bands may be present.

Top of the plate		
A red fluorescent band	A greyish-brown fluorescent band (methyl eugenol)	A brownish fluorescent band (eugenol)
A red fluorescent band		
A yellow fluorescent band		A yellow fluorescent band (ursolic acid)
Solution (1)	*Solution (2)*	*Solution (3)*

When examined under both white light and ultraviolet light (366 nm) at least one band due to either eugenol or methyl eugenol should be present in the chromatogram obtained with solution (1).

TESTS

Foreign matter

Not more than 2%, Appendix XI D.

Loss on drying

When dried at 100° to 105° for 2 hours, loses not more than 10% of its weight, Appendix XI D. Use 1 g.

Total ash

Ignite for 18 hours at 450°. Not more than 17.7%, Appendix XI J, Method I.

Acid insoluble ash

Not more than 6.0%, Appendix XI K, Method II. Use a second ignition temperature set at 900° for 1 hour (to ensure full combustion of the filter paper).

ANNEX

This section is non-mandatory.

DNA reference sequence

A DNA reference sequence for the identity of *Holy Basil Leaf* is published in *Supplementary Chapter VII D.*

Bearberry Leaf

Uva Ursi

(Ph. Eur. monograph 1054)

Ph Eur

DEFINITION

Whole or fragmented, dried leaf of *Arctostaphylos uva-ursi* (L.) Spreng.

Content

Minimum 7.0 per cent of anhydrous arbutin ($C_{12}H_{16}O_7$; M_r 272.3) (dried drug).

IDENTIFICATION

A. The leaf, shiny and dark green on the adaxial surface, lighter on the abaxial surface, is generally 7-30 mm long and 5-12 mm wide. The entire leaf is obovate with smooth margins, somewhat reflexed downwards, narrowing at the base into a short petiole. The leaf is obtuse or retuse at its apex. The lamina is thick and coriaceous. The venation, pinnate and finely reticulate, is clearly visible on both surfaces. The adaxial surface is marked with sunken veinlets, giving it a characteristic grainy appearance. Only the young leaf has ciliated margins. Old leaves are glabrous.

B. Microscopic examination (*2.8.23*). The powder is green, greenish-grey or yellowish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1054.-1): fragments of adaxial epidermis (surface view [A]) showing thick and irregularly pitted polygonal cells [Aa] usually accompanied by palisade parenchyma [Ab]; fragments of adaxial epidermis (transverse section [G]), showing straight-walled cells [Ga] covered by a thick smooth cuticle [Gb], and accompanied by palisade parenchyma [Gc] consisting of 3 or 4 layers of cells of unequal lengths, some of which contain numerous prisms of calcium oxalate [Gd]; fragments of abaxial epidermis (surface view [B, E]), showing anomocytic stomata (*2.8.3*) [Ba] surrounded by 5-11 subsidiary cells, scars of hair bases [Ea], and accompanied by spongy parenchyma [Eb]; groups of lignified fibres from the pericycle [D]; fragments of the vascular system [F] consisting of pitted vessels [Fa] and fibres [Fb] accompanied by rows of cells containing prisms of calcium oxalate [Fc]; oil droplets are

www.webofpharma.com

present in the parenchymatous cells; occasional fragments of conical, unicellular covering trichomes [C].

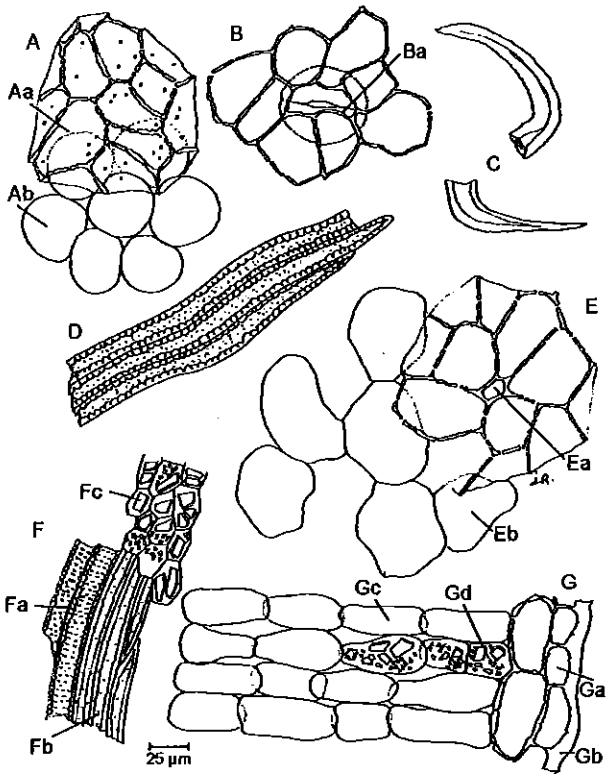


Figure 1054.-1. – *Illustration for identification test B of powdered herbal drug of bearberry leaf*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of a mixture of equal volumes of *methanol R* and *water R*, and heat under a reflux condenser for 10 min. Filter whilst hot. Wash the flask and the filter with a mixture of equal volumes of *methanol R* and *water R* and dilute to 5 mL with the same mixture of solvents.

Reference solution Dissolve 50 mg of *arbutin R* and 25 mg of *gallic acid R* in *methanol R* and dilute to 20.0 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, water R, ethyl acetate R* (6:6:88 *V/V/V*).

Application 10 µL [or 2 µL] as bands of 15 mm [or 8 mm].

Development Over a path of 15 cm [or 6 cm].

Drying At 105-110 °C until the mobile phase has evaporated.

Detection treat with a 10 g/L solution of *dichloroquinonechlorimide R* in *methanol R*, then treat with a 20 g/L solution of *anhydrous sodium carbonate R*.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other blue or brown zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Gallic acid: a brownish zone	A brownish zone
	A brown zone
Arbutin: a blue zone	An intense blue zone (arbutin)
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent of stems and maximum 3 per cent of other foreign matter.

Leaves of different colour
Maximum 10 per cent, determined in the same manner as foreign matter (*2.8.2*).

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 5.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution In a 100 mL flask with a ground-glass neck, place 0.800 g of the powdered herbal drug (250) (*2.9.12*). Add 20 mL of *water R* and heat under a reflux condenser on a water-bath for 30 min. Allow to cool and filter the liquid through a plug of absorbent cotton. Add the absorbent cotton to the residue in the 100 mL flask and extract with 20 mL of *water R* under a reflux condenser on a water-bath for 30 min. Allow to cool and filter through a paper filter. Combine the filtrates and dilute to 50.0 mL with *water R*. Filter through a paper filter. Discard the first 10 mL of the filtrate.

Reference solution (a) Dissolve 50.0 mg of *arbutin CRS* in the mobile phase and dilute to 50.0 mL with the mobile phase.

Reference solution (b) Dissolve 2.5 mg of *hydroquinone R* in the mobile phase and dilute to 10.0 mL with the mobile phase. To 5.0 mL of the solution, add 2.5 mL of reference solution (a) and dilute to 10.0 mL with the mobile phase.

Column:
— *size*: *l* = 0.25 m, Ø = 4 mm;
— *stationary phase*: *base-deactivated octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase *methanol R, water R* (10:90 *V/V*).

Flow rate 1.2 mL/min.

Detection Spectrophotometer at 280 nm.

Injection 20 µL.

System suitability Reference solution (b):
— *resolution*: minimum 4.0 between the peaks due to arbutin and hydroquinone.

Calculate the percentage content of arbutin using the following expression:

www.webofpharma.com

$$\frac{F_1 \times m_2 \times p}{F_2 \times m_1}$$

F_1 = area of the peak due to arbutin in the chromatogram obtained with the test solution;

F_2 = area of the peak due to arbutin in the chromatogram obtained with reference solution (a);

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_2 = mass of *arbutin CRS* used to prepare reference solution (a), in grams;

p = percentage content of arbutin in *arbutin CRS*.

Ph Eur

Belamcanda Chinensis Rhizome

(Ph. Eur. monograph 2561)

Ph Eur

DEFINITION

Dried, whole or fragmented rhizome of *Iris domestica* (L.) Goldblatt et Mabb. (syn. *Belamcanda chinensis* (L.) DC.), collected in early spring while the plant is budding or in late autumn while the aerial part is withering, with roots removed.

Content

Minimum 0.10 per cent of irisflorentin ($C_{20}H_{18}O_8$; M_r 386.4) (dried drug).

IDENTIFICATION

A. The whole rhizome is nodular, rounded, about 3-10 cm long and 1-2 cm in diameter, irregular, more or less branched, with numerous annular striations; there are crateriform, annular stem scars on the upper surface and small roots about 2-3 mm in diameter on the lower surface. The longitudinally fragmented rhizome occurs as pieces about 2-8 cm long, 2 cm wide and 1 cm thick; stem scars and root fragments are present. The orange-brown or dark brown outer surface is the same colour as the fracture. The central parenchyma has a pitted appearance due to the numerous primary vascular bundles. The texture is hard. The fracture is granular.

B. Microscopic examination (*2.8.23*). The powder is orange-brown or dark brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2561.-1): rare fragments of brown cork with superimposed polyhedral cells (surface view [B]); numerous fragments of parenchyma [D, G] containing somewhat rounded cells with irregularly thickened and pitted walls [Da], some of which are thin-walled and contain a very large calcium oxalate prism up to 250 µm long and about 50 µm in diameter [Db]; very numerous free calcium oxalate prisms, usually broken [A]; annular, reticulate or pitted lignified vessels [C], sometimes accompanied by long fibres [F]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows very numerous rounded or ovoid starch granules, 3-15 µm in diameter, simple or rarely 2- to 5-compound; the punctiform hilum is sometimes visible [E].

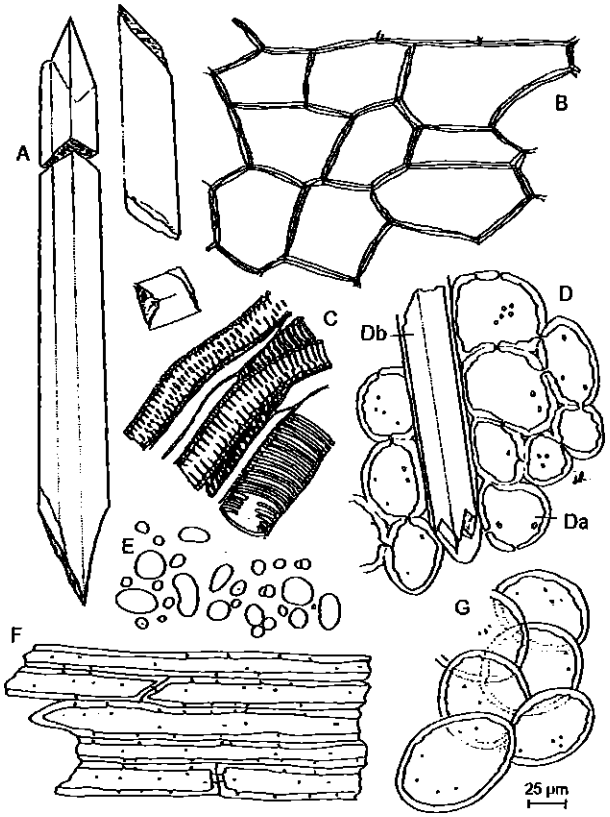


Figure 2561.-1. – *Illustration for identification test B of powdered herbal drug of belamcanda chinensis rhizome*

C. Examine the chromatograms obtained in the test for *Iris tectorum* Maxim.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Coumarin: a quenching zone	A quenching zone
Irisflorentin: a quenching zone	A quenching zone (irisflorentin)
Reference solution	Test solution

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
Coumarin: a faint dark blue fluorescent zone	A faint blue fluorescent zone
	A black zone
	A broad blue fluorescent zone
Irisflorentin: a blue fluorescent zone	A blue fluorescent zone (irisflorentin)
Reference solution	Test solution

TESTS

***Iris tectorum* Maxim**

Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R* and sonicate for 10 min. Centrifuge and filter.

Reference solution Dissolve 1 mg of *coumarin R* and 1 mg of *irisflorentin R* in 4 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *glacial acetic acid R, cyclohexane R, ethyl acetate R* (1:20:80 *V/V/V*).

Application 4 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A The chromatogram obtained with the test solution shows no quenching zone between the zones due to coumarin and irisflorentin in the chromatogram obtained with the reference solution; the chromatogram obtained with the test solution shows no quenching zones in the lower third.

Detection B Examine in ultraviolet light at 365 nm.

Results B The chromatogram obtained with the test solution shows no pale blue fluorescent zone above the zone due to coumarin in the chromatogram obtained with the reference solution.

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 7.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 1.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Disperse 0.100 g of the powdered herbal drug (355) (*2.9.12*) in 10 mL of *ethanol (70 per cent V/V) R* in a 50 mL centrifuge tube. Sonicate for 30 min. Mix and centrifuge for 5 min. Transfer the supernatant to a 25 mL volumetric flask. Add to the residue 10 mL of *ethanol (70 per cent V/V) R* and sonicate for 30 min. Filter and add the filtrate to the same volumetric flask. Dilute to 25.0 mL with *ethanol (70 per cent V/V) R* and mix. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 5.0 mg of *irisflorentin CRS* in *ethanol (70 per cent V/V) R* and dilute to 50.0 mL with the same solvent. Dilute 5.0 mL of the solution to 50.0 mL with *ethanol (70 per cent V/V) R*.

Reference solution (b) Disperse 0.10 g of *belamcanda chinensis rhizome HRS* in 10 mL of *ethanol (70 per cent V/V) R* in a 50 mL centrifuge tube. Sonicate for 30 min. Mix and centrifuge for 5 min. Transfer the supernatant to a 25 mL volumetric flask. Add to the residue 10 mL of *ethanol (70 per cent V/V) R* and sonicate for 30 min. Filter and add the filtrate to the same volumetric flask. Dilute to 25.0 mL with *ethanol (70 per cent V/V) R* and mix. Filter through a membrane filter (nominal pore size 0.45 µm).

Column:

— *size*: *l* = 0.25 m, Ø = 4.6 mm;

— *stationary phase*: *base-deactivated end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:

— *mobile phase A*: 0.05 per cent *V/V* solution of *phosphoric acid R*;

— *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 5	82	18
5 - 20	82 → 80	18 → 20
20 - 30	80 → 67	20 → 33
30 - 50	67 → 60	33 → 40
50 - 65	60 → 47	40 → 53

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 266 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram obtained with reference solution (a) to identify the peak due to irisflorentin; use the chromatogram supplied with *belamcanda chinensis rhizome HRS* and the chromatogram obtained with reference solution (b) to identify the peaks due to tectoridin and peak 2 (unknown).

Relative retention With reference to irisflorentin (retention time = about 54 min): tectoridin = about 0.39; peak 2 = about 0.42.

System suitability Reference solution (b):

— *resolution*: minimum 1.5 between the peak due to tectoridin and peak 2.

Calculate the percentage content of irisflorentin using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 20}$$

A_1 = area of the peak due to irisflorentin in the chromatogram obtained with the test solution;

A_2 = area of the peak due to irisflorentin in the chromatogram obtained with reference solution (a);

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_2 = mass of *irisflorentin CRS* used to prepare reference solution (a), in grams;

p = percentage content of irisflorentin in *irisflorentin CRS*.

Ph Eur

www.webofpharma.com

Belladonna Leaf

Belladonna Herb

(Ph. Eur. monograph 0221)

Preparations

Prepared Belladonna

Standardised Belladonna Leaf Dry Extract

Belladonna Tincture

When Belladonna Herb, Belladonna Leaf or Powdered Belladonna Herb is prescribed, Prepared Belladonna shall be supplied.

Ph Eur

DEFINITION

Dried leaf or dried leaf and flowering, and occasionally fruit-bearing, tops of *Atropa belladonna* L.

Content

Minimum 0.30 per cent of total alkaloids, expressed as hyoscyamine ($C_{17}H_{23}NO_3$; M_r 289.4) (dried drug).
The alkaloids consist mainly of hyoscyamine together with small quantities of hyoscine (scopolamine).

CHARACTERS

Slightly nauseous odour.

IDENTIFICATION

A. The leaves are green or brownish-green, slightly darker on the upper surface, often crumpled and rolled and partly matted together in the drug. The leaf is petiolate and the lamina is acute and decurrent. The margin is entire.
The flowering stems are flattened and bear at each node a pair of leaves unequal in size, in the axils of which occur singly the flowers or occasionally fruits. The flowers have a gamosepalous calyx and campanulate corolla. The drug may contain fruits, as globular berries, green or brownish-black and surrounded by the persistent calyx with widely spread lobes.

B. Microscopic examination (*2.8.23*). The powder is dark green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0221.-1): fragments of the lamina showing sinuous-walled epidermal cells with striated cuticle [A, C] and part of the underlying palisade parenchyma [Aa] associated with the upper epidermis [A]; numerous stomata [Ca] more frequent on the lower epidermis [C], anisocytic and also some anomocytic (*2.8.3*); multicellular, uniseriate covering trichomes with a smooth cuticle [F], glandular trichomes with unicellular heads and multicellular, uniseriate stalks [D] or with multicellular heads and unicellular stalks [B]; parenchyma cells including rounded cells, some of which contain microsphenoidal crystals of calcium oxalate [E]; annularly and spirally thickened vessels [K]. The powdered herbal drug may also show: fibres and reticulately thickened vessels from the stems; subspherical pollen grains, 40-50 µm in diameter, with 3 germinal pores, 3 furrows and an extensively pitted exine [H]; fragments of the corolla with a papillose epidermis [J] or bearing numerous covering or glandular trichomes of the types previously described [L]; fragments of the brownish-yellow testa consisting of irregularly sclerified cells [G].

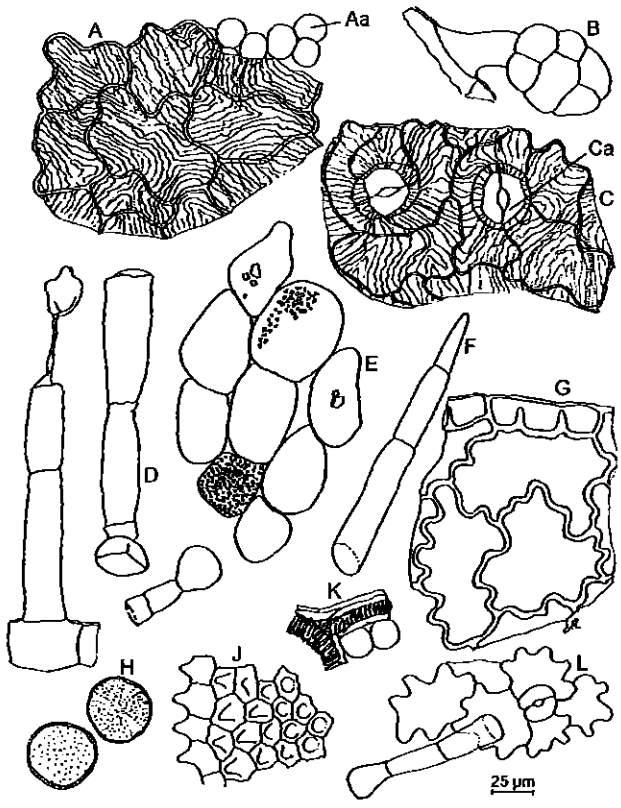


Figure 0221.-1. – *Illustration for identification test B of powdered herbal drug of belladonna leaf*

C. Shake 1 g of the powdered herbal drug (180) (*2.9.12*) with 10 mL of *dilute sulfuric acid R1* for 2 min. Filter and add to the filtrate 1 mL of *concentrated ammonia R* and 5 mL of *water R*. Shake cautiously with 15 mL of *ether R*, avoiding formation of an emulsion. Separate the ether layer and dry over *anhydrous sodium sulfate R*. Filter and evaporate the ether in a porcelain dish. Add 0.5 mL of *fuming nitric acid R* and evaporate to dryness on a water-bath. Add 10 mL of *acetone R* and, dropwise, a 30 g/L solution of *potassium hydroxide R* in *ethanol (96 per cent) R*. A deep violet colour develops.

D. Examine the chromatograms obtained in the chromatography test.

Results The principal zones in the chromatograms obtained with the test solution are similar in position, colour and size to the principal zones in the chromatograms obtained with the same volume of the reference solution.

TESTS

Chromatography

Thin-layer chromatography (*2.2.27*).

Test solution To 0.6 g of the powdered herbal drug (180) (*2.9.12*) add 15 mL of *dilute sulfuric acid R1*, shake for 15 min and filter. Wash the filter with *dilute sulfuric acid R1* until 20 mL of filtrate is obtained. To the filtrate add 1 mL of *concentrated ammonia R* and shake with 2 quantities, each of 10 mL, of *peroxide-free ether R*. If necessary, separate by centrifugation. Dry the combined ether layers over *anhydrous sodium sulfate R*, filter and evaporate to dryness on a water-bath. Dissolve the residue in 0.5 mL of *methanol R*.

Reference solution Dissolve 50 mg of *hyoscyamine sulfate R* in 9 mL of *methanol R*. Dissolve 15 mg of *hyoscine hydrobromide R* in 10 mL of *methanol R*. Mix 1.8 mL of the

www.webofpharma.com

hyoscine hydrobromide solution and 8 mL of the hyoscyamine sulfate solution.

Plate *TLC silica gel G plate R.*

Mobile phase *concentrated ammonia R, water R, acetone R* (3:7:90 *V/V/V*).

Application 10 µL and 20 µL, as bands of 20 mm by 3 mm, leaving 1 cm between the bands.

Development Over a path of 10 cm.

Drying At 100-105 °C for 15 min; allow to cool.

Detection A Spray with *potassium iodobismuthate solution R2*, using about 10 mL for a plate 200 mm square, until the orange or brown zones become visible against a yellow background.

Results A The zones in the chromatograms obtained with the test solution are similar in position (hyoscyamine in the lower third, hyoscine in the upper third of the chromatograms) and colour to the bands in the chromatograms obtained with the reference solution. The zones in the chromatograms obtained with the test solution are at least equal in size to the corresponding zones in the chromatogram obtained with the same volume of the reference solution. Faint secondary zones may appear, particularly in the middle of the chromatogram obtained with 20 µL of the test solution or near the starting point in the chromatogram obtained with 10 µL of the test solution.

Detection B Spray with *sodium nitrite solution R* until the coating is transparent; examine after 15 min.

Results B The zones due to hyoscyamine in the chromatograms obtained with the reference solution and the test solution change from brown to reddish-brown but not to greyish-blue (atropine) and any secondary zones disappear.

Foreign matter (*2.8.2*)
Maximum 3 per cent of stems with a diameter greater than 5 mm.

Total ash (*2.4.16*)
Maximum 16.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 4.0 per cent.

ASSAY

a) Determine the loss on drying (*2.2.32*) on 2.000 g of the powdered herbal drug (180) (*2.9.12*), by drying in an oven at 105 °C.

b) Moisten 10.00 g of the powdered herbal drug (180) (*2.9.12*) with a mixture of 5 mL of *ammonia R*, 10 mL of *ethanol (96 per cent) R* and 30 mL of *peroxide-free ether R* and mix thoroughly. Transfer the mixture to a suitable percolator, if necessary with the aid of the extracting mixture. Allow to macerate for 4 h and percolate with a mixture of 1 volume of *chloroform R* and 3 volumes of *peroxide-free ether R* until the alkaloids are completely extracted. Evaporate to dryness a few millilitres of the liquid flowing from the percolator, dissolve the residue in *0.25 M sulfuric acid* and verify the absence of alkaloids using *potassium tetraiodomercurate solution R*. Concentrate the percolate to about 50 mL by distilling on a water-bath and transfer it to a separating funnel, rinsing with *peroxide-free ether R*. Add a quantity of *peroxide-free ether R* equal to at least 2.1 times the volume of the percolate to produce a liquid of a density well below that of water. Shake the solution with no fewer than 3 quantities, each of 20 mL, of *0.25 M sulfuric acid*, separate the 2 layers by centrifugation if necessary and transfer the acid layers to a 2nd separating funnel. Make the acid layer alkaline with *ammonia R* and shake with 3 quantities, each of 30 mL, of *chloroform R*. Combine the chloroform layers, add 4 g of *anhydrous sodium sulfate R* and allow to stand for 30 min with occasional shaking. Decant the chloroform and wash the sodium sulfate with 3 quantities, each of 10 mL, of *chloroform R*. Add the washings to the chloroform extract, evaporate to dryness on a water-bath and heat in an oven at 100-105 °C for 15 min. Dissolve the residue in a few millilitres of *chloroform R*, add 20.0 mL of *0.01 M sulfuric acid* and remove the chloroform by evaporation on a water-bath. Titrate the excess of acid with *0.02 M sodium hydroxide* using *methyl red mixed solution R* as indicator.

Calculate the percentage content of total alkaloids, expressed as hyoscyamine, using the following expression:

$$\frac{57.88 \times (20 - n)}{(100 - d) \times m}$$

d = loss on drying, as a percentage;
n = volume of *0.02 M sodium hydroxide*, in millilitres;
m = mass of the powdered herbal drug, in grams.

Ph Eur

Prepared Belladonna

Prepared Belladonna Herb

(Ph. Eur. monograph 0222)

Ph Eur

DEFINITION

Belladonna leaf powder (180) (*2.9.12*) adjusted, if necessary, by adding powdered lactose or belladonna leaf powder with a lower alkaloidal content.

Content

0.28 per cent to 0.32 per cent of total alkaloids, expressed as hyoscyamine (M_r 289.4) (dried drug).

CHARACTERS

Slightly nauseous odour.

IDENTIFICATION

A. Microscopic examination (*2.8.23*) of the powder (180) (*2.9.12*). The powder is dark green. Examine under a microscope, using *chloral hydrate solution R*. The powder shows the following diagnostic characters: fragments of leaf lamina showing sinuous-walled epidermal cells, a striated cuticle and numerous stomata predominantly present on the lower epidermis (anisocytic and also some anomocytic) (*2.8.3*); multicellular uniseriate covering trichomes with smooth cuticle, glandular trichomes with unicellular heads and multicellular, uniseriate stalks or with multicellular heads and unicellular stalks; parenchyma cells including rounded cells containing microsphenoidal crystals of calcium oxalate; annular and spirally thickened vessels. The powdered herbal drug may also show the following: fibres and reticulately thickened vessels from the stems; subspherical pollen grains, 40-50 µm in diameter, with 3 germinal pores, 3 furrows and an extensively pitted exine; fragments of the corolla, with a papillose epidermis or bearing numerous covering or glandular trichomes of the types previously described; brownish-yellow seed fragments containing irregularly sclerified and pitted cells of the testa. Examined in *glycerol (85 per cent) R*, the powder may be seen to contain lactose crystals.

B. Shake 1 g with 10 mL of *dilute sulfuric acid R1* for 2 min. Filter and add to the filtrate 1 mL of *concentrated ammonia R*

www.webofpharma.com

and 5 mL of *water R*. Shake cautiously with 15 mL of *ether R*, avoiding formation of an emulsion. Separate the ether layer and dry over *anhydrous sodium sulfate R*. Filter and evaporate the ether in a porcelain dish. Add 0.5 mL of *fuming nitric acid R* and evaporate to dryness on a water-bath. Add 10 mL of *acetone R* and, dropwise, a 30 g/L solution of *potassium hydroxide R* in *ethanol (96 per cent) R*. A deep violet colour develops.

C. Examine the chromatograms obtained in the test Chromatography.

Results The principal zones in the chromatograms obtained with the test solution are similar in position, colour and size to the principal zones in the chromatogram obtained with the same volume of the reference solution.

TESTS

Chromatography

Thin-layer chromatography (*2.2.27*).

Test solution To 0.6 g of the drug to be examined add 15 mL of *dilute sulfuric acid R1*, shake for 15 min and filter. Wash the filter with *dilute sulfuric acid R1* until 20 mL of filtrate is obtained. To the filtrate add 1 mL of *concentrated ammonia R* and shake with 2 quantities, each of 10 mL, of *peroxide-free ether R*. If necessary, separate by centrifugation. Dry the combined ether layers over *anhydrous sodium sulfate R*, filter, and evaporate to dryness on a water-bath. Dissolve the residue in 0.5 mL of *methanol R*.

Reference solution Dissolve 50 mg of *hyoscyamine sulfate R* in 9 mL of *methanol R*. Dissolve 15 mg of *hyoscine hydrobromide R* in 10 mL of *methanol R*. Mix 1.8 mL of the hyoscine hydrobromide solution and 8 mL of the hyoscyamine sulfate solution.

Plate *TLC silica gel G plate R.*

Mobile phase *concentrated ammonia R, water R, acetone R* (3:7:90 *V/V/V*).

Application 10 µL and 20 µL of each solution, as bands of 20 mm by 3 mm, leaving 1 cm between each band.

Development Over a path of 10 cm.

Drying At 100-105 °C for 15 min; allow to cool.

Detection A Spray with *potassium iodobismuthate solution R2*, using about 10 mL for a plate 200 mm square, until orange or brown zones become visible against a yellow background.

Results A The zones in the chromatograms obtained with the test solution are similar in position (hyoscyamine in the lower third, hyoscine in the upper third) and colour to those in the chromatograms obtained with the reference solution; the zones in the chromatograms obtained with the test solution are at least equal in size to the corresponding zones in the chromatogram obtained with the same volume of the reference solution; faint secondary zones may appear, particularly in the middle of the chromatogram obtained with 20 µL of the test solution or near the point of application in the chromatogram obtained with 10 µL of the test solution.

Detection B Spray with *sodium nitrite solution R* until the coating is transparent and examine after 15 min.

Results B The zones due to hyoscyamine in the chromatograms obtained with the test solution and the reference solution change from brown to reddish-brown but not to greyish-blue (atropine), and any secondary zones disappear.

Loss on drying (*2.2.32*)
Maximum 5.0 per cent, determined on 1.000 g by drying in an oven at 105 °C.

Total ash (*2.4.16*)
Maximum 16.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 4.0 per cent.

ASSAY

a) Determine the loss on drying (*2.2.32*) on 2.000 g by drying in an oven at 105 °C.

b) Moisten 10.00 g with a mixture of 5 mL of *ammonia R*, 10 mL of *ethanol (96 per cent) R* and 30 mL of *peroxide-free ether R* and mix thoroughly. Transfer the mixture to a suitable percolator, if necessary with the aid of the extracting mixture. Allow to macerate for 4 h and percolate with a mixture of 1 volume of *chloroform R* and 3 volumes of *peroxide-free ether R* until the alkaloids are completely extracted. Evaporate to dryness a few millilitres of the liquid flowing from the percolator, dissolve the residue in *0.25 M sulfuric acid* and verify the absence of alkaloids using *potassium tetraiodomercurate solution R*. Concentrate the percolate to about 50 mL by distilling on a water-bath and transfer it to a separating funnel, rinsing with *peroxide-free ether R*. Add a quantity of *peroxide-free ether R* equal to at least 2.1 times the volume of the percolate to produce a liquid of a density well below that of water. Shake the solution with no fewer than 3 quantities, each of 20 mL, of *0.25 M sulfuric acid*, separate the 2 layers by centrifugation if necessary and transfer the acid layers to a 2nd separating funnel. Make the acid layer alkaline with *ammonia R* and shake with 3 quantities, each of 30 mL, of *chloroform R*. Combine the chloroform layers, add 4 g of *anhydrous sodium sulfate R* and allow to stand for 30 min with occasional shaking. Decant the chloroform and wash the sodium sulfate with 3 quantities, each of 10 mL, of *chloroform R*. Add the washings to the chloroform extract, evaporate to dryness on a water-bath and heat in an oven at 100-105 °C for 15 min. Dissolve the residue in a few millilitres of *chloroform R*, add 20.0 mL of *0.01 M sulfuric acid* and remove the chloroform by evaporation on a water-bath. Titrate the excess of acid with *0.02 M sodium hydroxide* using *methyl red mixed solution R* as indicator.

Calculate the percentage content of total alkaloids, expressed as hyoscyamine, using the following expression:

$$\frac{57.88 \times (20 - n)}{(100 - d) \times m}$$

d = loss on drying as a percentage;
n = volume of *0.02 M sodium hydroxide* used, in millilitres;
m = mass of the herbal drug used, in grams.

STORAGE

In an airtight container.

Ph Eur

www.webofpharma.com

Standardised Belladonna Leaf Dry Extract

(Ph. Eur. monograph 1294)

Ph Eur

DEFINITION

Standardised dry extract obtained from *Belladonna leaf (0221)*.

Content

0.95 per cent to 1.05 per cent of total alkaloids, expressed as hyoscyamine ($C_{17}H_{23}NO_3$; M_r 289.4) (dried extract).

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure using ethanol (70 per cent *V/V*).

CHARACTERS

Appearance

Brown or greenish, hygroscopic powder.

IDENTIFICATION

A. Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the extract to be examined add 5.0 mL of *methanol R*. Shake for 2 min and filter.

Reference solution Dissolve 1.0 mg of *chlorogenic acid R* and 2.5 mg of *rutoside trihydrate R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R*.

Mobile phase *anhydrous formic acid R, water R, methyl ethyl ketone R, ethyl acetate R* (10:10:30:50 *V/V/V/V*).

Application 20 µL as bands.

Development Over a path of 15 cm.

Drying At 100-105 °C.

Detection Treat the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then treat with a 50 g/L solution of *macrogol 400 R* in *methanol R*; allow to dry in air for 30 min and examine in ultraviolet light at 365 nm.

Results The chromatograms obtained with the reference solution and the test solution show in the central part a light blue fluorescent zone (chlorogenic acid) and in the lower part a yellowish-brown fluorescent zone (rutoside); furthermore, the chromatogram obtained with the test solution shows a little above the start a yellowish-brown fluorescent zone and directly above that a yellow fluorescent zone, and a yellow or yellowish-brown fluorescent zone between the zone due to rutoside and the zone due to chlorogenic acid. Further zones may be present.

B. Examine the chromatograms obtained in the test for atropine.

Results The principal zones in the chromatogram obtained with the test solution are similar in position and colour to the principal zones in the chromatogram obtained with the reference solution.

TESTS

Atropine

Thin-layer chromatography (*2.2.27*).

Test solution To 0.20 g of the extract to be examined add 10.0 mL of *dilute sulfuric acid R1*, shake for 2 min and filter. Add 1.0 mL of *concentrated ammonia R* and shake with 2 quantities, each of 10 mL, of *peroxide-free ether R*. If necessary, separate by centrifugation. Dry the combined ether layers over about 2 g of *anhydrous sodium sulfate R*, filter and evaporate to dryness on a water-bath. Dissolve the residue in 0.5 mL of *methanol R*.

Reference solution Dissolve 50 mg of *hyoscyamine sulfate R* in 9 mL of *methanol R*. Dissolve 15 mg of *hyoscine hydrobromide R* in 10 mL of *methanol R*. Mix 1.8 mL of the hyoscine hydrobromide solution and 8 mL of the hyoscyamine sulfate solution.

Plate *TLC silica gel plate R*.

Mobile phase *concentrated ammonia R, water R, acetone R* (3:7:90 *V/V/V*).

Application 20 µL as bands.

Development Over a path of 10 cm.

Drying At 100-105 °C for 15 min; allow to cool.

Detection A Treat with *potassium iodobismuthate solution R2*, until orange or brown zones become visible against a yellow background.

Results A The zones in the chromatogram obtained with the test solution are similar in position (hyoscyamine in the lower third, hyoscine in the upper third) and colour to those in the chromatogram obtained with the reference solution. Other faint zones may be present in the chromatogram obtained with the test solution.

Detection B Treat with *sodium nitrite solution R* until the coating is transparent and examine after 15 min.

Results B The zones due to hyoscyamine in the chromatograms obtained with the test solution and the reference solution change from orange or brown to reddish-brown but not to greyish-blue (atropine).

Loss on drying (*2.8.17*)

Maximum 5.0 per cent.

ASSAY

At each extraction stage it is necessary to check that the alkaloids have been completely extracted. If the extraction is into the organic phase this is done by evaporating to dryness a few millilitres of the last organic layer, dissolving the residue in *0.25 M sulfuric acid* and verifying the absence of alkaloids using *potassium tetraiodomercurate solution R*. If the extraction is into the acid aqueous phase, this is done by taking a few millilitres of the last acid aqueous phase and verifying the absence of alkaloids using *potassium tetraiodomercurate solution R*.

Disperse 3.00 g in a mixture of 5 mL of *ammonia R* and 15 mL of *water R*. Shake with no fewer than 3 quantities, each of 40 mL, of a mixture of 1 volume of *methylene chloride R* and 3 volumes of *peroxide-free ether R* until the alkaloids are completely extracted. Concentrate the combined organic layers to about 50 mL by distilling on a water-bath and transfer the resulting liquid to a separating funnel, rinsing with *peroxide-free ether R*. Add a quantity of *peroxide-free ether R* equal to at least 2.1 times the volume of the liquid to produce a layer having a density well below that of water. Shake the resulting solution with no fewer than 3 quantities, each of 20 mL, of *0.25 M sulfuric acid* until the alkaloids are completely extracted. Separate the layers by centrifugation, if necessary, and transfer the acid layers to a 2nd separating funnel. Make the combined acid layers alkaline with *ammonia R* and shake with no fewer than 3 quantities, each of 30 mL, of *methylene chloride R* until the alkaloids are completely extracted. Combine the organic layers, add 4 g of *anhydrous sodium sulfate R* and allow to stand for 30 min with occasional shaking. Decant the methylene chloride and wash the sodium sulfate with 3 quantities, each of 10 mL, of *methylene chloride R*. Combine

www.webofpharma.com

the organic extracts and evaporate to dryness on a water-bath. Heat the residue in an oven at 100-105 °C for 15 min. Dissolve the residue in a few millilitres of *methylene chloride R*, evaporate to dryness on a water-bath and again heat the residue in an oven at 100-105 °C for 15 min. Dissolve the residue in a few millilitres of *methylene chloride R*, add 20.0 mL of *0.01 M sulfuric acid* and remove the methylene chloride by evaporation on a water-bath. Titrate the excess of acid with *0.02 M sodium hydroxide* using *methyl red mixed solution R* as indicator.

Calculate the percentage content of total alkaloids, expressed as hyoscyamine, using the following expression:

$$\frac{57.88 \times (20 - n)}{100 \times m}$$

n = volume of *0.02 M sodium hydroxide* used, in millilitres;
m = mass of the extract to be examined, in grams.

Ph Eur

Belladonna Tincture

(Standardised Belladonna Leaf Tincture, Ph. Eur. monograph 1812)

Ph Eur

DEFINITION

Tincture produced from *Belladonna leaf (0221)*.

Content

0.027 per cent to 0.033 per cent of total alkaloids, calculated as hyoscyamine ($C_{17}H_{23}NO_3$; M_r 289.4). The alkaloids consist mainly of hyoscyamine together with small quantities of hyoscine.

PRODUCTION

The tincture is produced from 1 part of the powdered herbal drug (355) (*2.9.12*) and 10 parts of ethanol (70 per cent *V/V*) by a suitable procedure.

IDENTIFICATION

A. Thin-layer chromatography (*2.2.27*).

Test solution Evaporate to dryness 10.0 mL of the tincture to be examined in a water-bath at 40 °C under reduced pressure. Dissolve the residue in 1.0 mL of *methanol R*.

Reference solution Dissolve 1.0 mg of *chlorogenic acid R* and 2.5 mg of *rutoside trihydrate R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R*.

Mobile phase *anhydrous formic acid R, water R, methyl ethyl ketone R, ethyl acetate R* (10:10:30:50 *V/V/V/V*).

Application 40 µL as bands.

Development Over a path of 15 cm.

Drying At 100-105 °C.

Detection Spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*; subsequently spray the plate with a 50 g/L solution of *macrogol 400 R* in *methanol R*; allow the plate to dry in air for 30 min and examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Chlorogenic acid: a light blue fluorescent zone	A light blue fluorescent zone (chlorogenic acid) A yellow or yellowish-brown fluorescent zone
Rutoside: a yellowish-brown fluorescent zone	A bluish-grey fluorescent zone A yellow fluorescent zone A yellowish-brown fluorescent zone
Reference solution	**Test solution**

B. Examine the chromatograms obtained in the test for atropine, detection A.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Faint secondary zones may appear, particularly in the middle of the chromatogram obtained with 40 µL of the test solution or near the point of application in the chromatogram obtained with 20 µL of the test solution.

Top of the plate	
Hyoscine: a brownish-orange zone	A brownish-orange zone (hyoscine) Faint secondary zones
Hyoscyamine: a brownish-orange zone	A brownish-orange zone (hyoscyamine) Faint secondary zones
Reference solution	**Test solution**

TESTS

Atropine

Thin-layer chromatography (*2.2.27*).

Test solution To 15.0 mL of the tincture to be examined add 15 mL of *dilute sulfuric acid R1*. Filter. Add 1 mL of *concentrated ammonia R* to the filtrate and shake with 2 quantities, each of 10 mL, of *peroxide-free ether R*. Separate by centrifugation if necessary. Dry the combined ether layers over *anhydrous sodium sulfate R*. Filter and evaporate to dryness on a water-bath. Dissolve the residue in 0.5 mL of *methanol R*.

Reference solution Dissolve 50 mg of *hyoscyamine sulfate R* in 9 mL of *methanol R*. Dissolve 15 mg of *hyoscine hydrobromide R* in 10 mL of *methanol R*. Mix 1.8 mL of the hyoscine hydrobromide solution and 8 mL of the hyoscyamine sulfate solution.

Plate *TLC silica gel plate R*.

Mobile phase *concentrated ammonia R, water R, acetone R* (3:7:90 *V/V/V*).

Application 20 µL and 40 µL of each solution, as bands.

Development Over a path of 10 cm.

Drying At 100-105 °C for 15 min.

Detection A Spray with *potassium iodobismuthate solution R2*.

Detection B Spray with *sodium nitrite solution R* until the plate is transparent. Examine after 15 min.

www.webofpharma.com

Results B The zones due to hyoscyamine in the chromatograms obtained with the test solution and the reference solution change from brownish-orange to reddish-brown but not to greyish-blue (atropine) and any secondary zones disappear.

Ethanol (*2.9.10*)
64 per cent *V/V* to 69 per cent *V/V*.

ASSAY

Evaporate 50.0 g of the tincture to be examined to a volume of about 10 mL. Transfer quantitatively to a separating funnel, with the minimum volume of *alcohol (70 per cent V/V) R*. Add 5 mL of *ammonia R* and 15 mL of *water R*. Shake with not fewer than 3 quantities each of 40 mL of a mixture of 1 volume of *methylene chloride R* and 3 volumes of *peroxide-free ether R*, carefully to avoid emulsion, until the alkaloids are completely extracted. Combine the organic layers and concentrate the solution to a volume of about 50 mL by distilling on a water-bath. Transfer the resulting solution quantitatively to a separating funnel, rinsing with *peroxide-free ether R*. Add a quantity of *peroxide-free ether R* equal to at least 2.1 times the volume of the solution to produce a layer having a density well below that of water. Shake the resulting solution with not fewer than 3 quantities each of 20 mL of *0.25 M sulfuric acid* until the alkaloids are completely extracted. Separate the layers by centrifugation if necessary and transfer the layers to a separating funnel. Make the combined layers alkaline with *ammonia R* and shake with not fewer than 3 quantities each of 30 mL of *methylene chloride R* until the alkaloids are completely extracted. Combine the organic layers, add 4 g of *anhydrous sodium sulfate R* and allow to stand for 30 min with occasional shaking. Decant the methylene chloride and filter. Wash the sodium sulfate with 3 quantities each of 10 mL of *methylene chloride R*. Combine the organic extracts, evaporate to dryness on a water-bath. Heat the residue in an oven at 100-105 °C for 15 min. Dissolve the residue in a few millilitres of *methylene chloride R*, evaporate to dryness on a water-bath and heat the residue in an oven at 100-105 °C for 15 min again. Dissolve the residue in a few millilitres of *methylene chloride R*. Add 20.0 mL of *0.01 M sulfuric acid* and remove the methylene chloride by evaporation on a water-bath. Titrate the excess of acid with *0.02 M sodium hydroxide* using *methyl red mixed solution R* as indicator.

Calculate the percentage content of total alkaloids, expressed as hyoscyamine, using the following expression:

$$\frac{57.88 \times (20 - n)}{100 \times m}$$

n = volume of *0.02 M sodium hydroxide* used, in millilitres,
m = mass of the herbal drug used, in grams.

Ph Eur

Siam Benzoin

(Ph. Eur. monograph 2158)

Preparation
Siam Benzoin Tincture

Ph Eur

DEFINITION

Resin obtained by incising the trunk of *Styrax tonkinensis* (Pierre) Craib ex Hartwich.

Content
35.0 per cent to 55.0 per cent of total acids, expressed as benzoic acid ($C_7H_6O_2$; M_r 122.1) (dried drug).

CHARACTERS

Reminiscent odour of vanillin.

IDENTIFICATION

A. Siam benzoin occurs as opaque, often shiny, rounded, ovoid or angular masses (tears or almonds), usually broken and varying in size from a few millimetres up to about 3 cm. Individual tears are yellowish-white or reddish externally, often with brown or grey patches of discolouration, and have a waxy, whitish fracture which becomes reddish on prolonged exposure to air.

B. Examine the chromatograms obtained in test B for Sumatra benzoin.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint quenching zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Methyl cinnamate: a quenching zone	
Cinnamic acid: a quenching zone	
	A quenching zone
	A very prominent quenching zone
Vanillin: a quenching zone	
	A quenching zone
	3 quenching zones
Reference solution	**Test solution**

TESTS

Sumatra benzoin

A. To 0.2 g of the finely powdered herbal drug add 10 mL of *ethanol (96 per cent) R*. Shake vigorously until almost completely dissolved and filter. Place 5 mL of the filtrate in a test-tube and add 0.5 mL of a 50 g/L solution of *ferric chloride R* in *ethanol (96 per cent) R*. A green colour is produced. No yellow colour is produced.

B. Thin-layer chromatography (*2.2.27*).

Test solution Sonicate 0.2 g of the finely powdered herbal drug in 5 mL of *ethanol (96 per cent) R* and centrifuge. Use the supernatant.

Reference solution Dissolve 4 mg of *vanillin R*, 10 mg of *trans-cinnamic acid R* and 10 mg of *methyl cinnamate R* in 10 mL of *ethanol (96 per cent) R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *glacial acetic acid R, di-isopropyl ether R, cyclohexane R* (10:40:60 *V/V/V*).

Application 10 µL [or 2 µL] as bands of 15 mm [or 8 mm].

Development Over a path of 12 cm [or 6 cm].

Drying In air.

www.webofpharma.com

Detection Examine in ultraviolet light at 254 nm.

Results The chromatogram obtained with the test solution shows no zone in the same position as the zone due to cinnamic acid in the chromatogram obtained with the reference solution.

Matter insoluble in ethanol
Maximum 5 per cent.

To 2.0 g of the powdered herbal drug add 25 mL of *ethanol (90 per cent V/V) R*. Boil until almost completely dissolved. Filter through a previously tared sintered-glass filter (16) (*2.1.2*) and wash with 3 quantities, each of 5 mL, of boiling *ethanol (90 per cent V/V) R*. Heat the glass filter and its contents in an oven at 100-105 °C for 2 h. Weigh after cooling.

Loss on drying (*2.2.32*)
Maximum 5.0 per cent, determined on 2.000 g of the coarsely powdered herbal drug by drying *in vacuo* for 4 h.

Total ash (*2.4.16*)
Maximum 2.0 per cent.

ASSAY
Place 0.750 g of the finely powdered herbal drug in a 250 mL borosilicate glass flask and add 15.0 mL of 0.5 M alcoholic potassium hydroxide. Boil under a reflux condenser on a water-bath for 30 min. Allow to cool and rinse the condenser with 20 mL of *ethanol (96 per cent) R*. Titrate the excess of potassium hydroxide with *0.5 M hydrochloric acid*. Determine the end-point potentiometrically (*2.2.20*). Carry out a blank titration.

1 mL of 0.5 M alcoholic potassium hydroxide is equivalent to 61.05 mg of benzoic acid ($C_7H_6O_2$).

Ph Eur

Siam Benzoin Tincture

(Ph. Eur. monograph 2157

Ph Eur

DEFINITION
Tincture produced from *Siam benzoin (2158)*.

Content
Minimum 5.0 per cent *m/m* of total acids, calculated as benzoic acid ($C_7H_6O_2$; M_r 122.1).

PRODUCTION
The tincture is produced from 1 part of the drug and 5 parts of ethanol (75 per cent *V/V* to 96 per cent *V/V*) by a suitable procedure.

CHARACTERS
Appearance
Orange-yellow liquid.

It has a characteristic odour of vanillin.

IDENTIFICATION
A. Place 10 mL in a test tube; add 0.5 mL of a 50 g/L solution of *ferric chloride R* in *ethanol (96 per cent) R*. A green colour is produced.

B. Examine the chromatograms obtained in the test for Sumatra benzoin tincture.

Results See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Methyl cinnamate: a very prominent quenching zone	
Benzoic acid: a quenching zone	A quenching zone (benzoic acid)
Cinnamic acid: a prominent quenching zone	
	A quenching zone
	A very prominent quenching zone
Vanillin: a quenching zone	A quenching zone (vanillin)
	Series of unresolved zones including a quenching zone
Reference solution	**Test solution**

TESTS
Sumatra benzoin tincture
Thin-layer chromatography (*2.2.27*).

Test solution The tincture to be examined.

Reference solution Dissolve 20 mg of *benzoic acid R*, 10 mg of *trans-cinnamic acid R*, 4 mg of *vanillin R* and 20 mg of *methyl cinnamate R* in 20 mL of ethanol of the same concentration as that used for the production of the tincture.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *glacial acetic acid R, di-isopropyl ether R, hexane R* (10:40:60 *V/V/V*).

Application 20 µL [or 8 µL] as bands.

Development Over a path of 12 cm [or 6 cm].

Drying In air.

Detection Examine in ultraviolet light at 254 nm.

Results The chromatogram obtained with the test solution does not show any zone in the same position as the zones due to cinnamic acid and methyl cinnamate in the chromatogram obtained with the reference solution.

Ethanol (*2.9.10*)
95 per cent to 105 per cent of the content stated on the label.

ASSAY
Place 3.50 g in a 250 mL borosilicate glass flask and add 15.0 mL of 0.5 M alcoholic potassium hydroxide. Boil under a reflux condenser on a water-bath for 30 min. Allow to cool and rinse the condenser with 20 mL of *ethanol (96 per cent) R*. Titrate the excess of potassium hydroxide with *1 M hydrochloric acid*, determining the end-point potentiometrically (*2.2.20*). Carry out a blank titration.

1 mL of 0.5 M alcoholic potassium hydroxide is equivalent to 61.05 mg of benzoic acid ($C_7H_6O_2$).

Ph Eur

www.webofpharma.com

Sumatra Benzoin

Benzoin

(Ph. Eur. monograph 1814)

Preparations

Benzoin Inhalation

Compound Benzoin Tincture

Sumatra Benzoin Tincture

Ph Eur

DEFINITION

Resin obtained by incising the trunk of *Styrax benzoin* Dryander.

Content

25.0 per cent to 50.0 per cent of total acids, calculated as benzoic acid ($C_7H_6O_2$; M_r 122.1) (dried drug).

IDENTIFICATION

A. Sumatra benzoin occurs as creamy white, rounded to ovoid tears, which may be embedded in a dull greyish-brown or reddish-brown matrix. It is hard and brittle and the fractured surface is dull and uneven.

B. Examine the chromatograms obtained in test B for *Styrax tonkinensis*.

Results See below the sequence of quenching zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint quenching zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A very intense dark zone
Methyl cinnamate: a very intense dark zone	A dark zone
Benzoic acid: a dark zone	A very weak dark zone (benzoic acid)
Cinnamic acid: an intense dark zone	A very intense dark zone (cinnamic acid)
	A dark zone
	A very intense dark zone
	A dark zone
Vanillin: a dark zone	A very weak dark zone (vanillin)
	Series of unresolved zones including 2 dark zones
Reference solution	**Test solution**

TESTS

Dammar gum

Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 0.2 g of the drug to be examined with gentle heating in 10 mL of *ethanol (90 per cent V/V) R* and centrifuge.

Plate *TLC aluminium oxide G plate R.*

Mobile phase *light petroleum R4, ether R* (40:60 *V/V*).

Application 5 µL.

Development Over a path of 10 cm.

Drying In air.

Detection Spray with *anisaldehyde solution R* and heat at 100-105 °C for 5 min.

Results The chromatogram obtained does not show any prominent spot with an R_F between 0.4 and 1.0.

Styrax tonkinensis

A. To 0.2 g of the finely powdered herbal drug add 10 mL of *ethanol (96 per cent) R*. Shake vigorously until almost completely dissolved and filter. Place 5 mL of the filtrate in a test-tube and add 0.5 mL of a 50 g/L solution of *ferric chloride R* in *ethanol (96 per cent) R*. A yellowish, slightly green colour is produced.

B. Thin-layer chromatography (*2.2.27*).

Test solution Sonicate 0.2 g of the finely powdered herbal drug in 5 mL of *ethanol (96 per cent) R* and filter. Collect the filtrate.

Reference solution Dissolve 20 mg of *benzoic acid R*, 10 mg of *trans-cinnamic acid R*, 4 mg of *vanillin R* and 20 mg of *methyl cinnamate R* in 10 mL of *ethanol (96 per cent) R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *glacial acetic acid R, di-isopropyl ether R, hexane R* (10:40:60 *V/V/V*).

Application 10 µL [or 2 µL] as bands.

Development Over a path of 12 cm [or 5 cm].

Drying In air.

Detection Examine in ultraviolet light at 254 nm.

Results The chromatogram obtained with the test solution shows 2 faint zones in the same positions as the dark zones due to benzoic acid and vanillin in the chromatogram obtained with the reference solution.

Matter insoluble in ethanol

Maximum 20.0 per cent.

To 2.0 g of the powdered herbal drug add 25 mL of *ethanol (90 per cent V/V) R*. Boil until almost completely dissolved. Filter through a tared sintered-glass filter (16) (*2.1.2*) and wash with 3 quantities, each of 5 mL, of boiling *ethanol (90 per cent V/V) R*. Heat the glass filter and its contents in an oven at 100-105 °C for 2 h. Allow to cool and weigh.

Loss on drying (*2.2.32*)

Maximum 5.0 per cent, determined on 2.000 g of the coarsely powdered herbal drug by drying *in vacuo* for 4 h.

Total ash (*2.4.16*)

Maximum 2.0 per cent.

ASSAY

Place 0.750 g of the finely powdered herbal drug in a 250 mL borosilicate glass flask and add 15.0 mL of 0.5 M alcoholic potassium hydroxide. Boil under a reflux condenser on a water-bath for 30 min. Allow to cool and rinse the condenser with 20 mL of *ethanol (96 per cent) R*. Titrate the excess of potassium hydroxide with *0.5 M hydrochloric acid*, determining the end-point potentiometrically (*2.2.20*). Carry out a blank titration.

1 mL of 0.5 M alcoholic potassium hydroxide is equivalent to 61.05 mg of benzoic acid ($C_7H_6O_2$).

Ph Eur

www.webofpharma.com

Sumatra Benzoin Tincture

(Ph. Eur. monograph 1813)

Ph Eur

DEFINITION

Tincture produced from *Sumatra benzoin (1814)*.

Content

Minimum 4.0 per cent *m/m* of total acids, calculated as benzoic acid ($C_7H_6O_2$; M_r 122.1).

PRODUCTION

The tincture is produced from 1 part of the drug and 5 parts of ethanol (75 per cent *V/V* to 96 per cent *V/V*) by a suitable procedure.

CHARACTERS

Appearance

Orange-yellow liquid.

IDENTIFICATION

Examine the chromatograms obtained in the test for Siam benzoin tincture.

Results See below the sequence of quenching zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint quenching zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A very intense dark zone
Methyl cinnamate: a very intense dark zone	A dark zone
Benzoic acid: a dark zone	A very weak dark zone (benzoic acid)
Cinnamic acid: an intense dark zone	A very intense dark zone (cinnamic acid)
	A dark zone
	A very intense dark zone
	A dark zone
Vanillin: a dark zone	A very weak dark zone (vanillin)
	Series of unresolved dark zones
Reference solution	**Test solution**

TESTS

Siam benzoin tincture

Thin-layer chromatography (*2.2.27*).

Test solution The tincture to be examined.

Reference solution Dissolve 20 mg of *benzoic acid R*, 10 mg of *trans-cinnamic acid R*, 4 mg of *vanillin R* and 20 mg of *methyl cinnamate R* in 20 mL of ethanol of the same concentration as that used for the production of the tincture.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *glacial acetic acid R, di-isopropyl ether R, hexane R* (10:40:60 *V/V/V*).

Application 20 µL [or 8 µL] as bands.

Development Over a path of 12 cm [or 6 cm].

Drying In air.

Detection Examine in ultraviolet light at 254 nm.

Results The chromatogram obtained with the test solution does not show zones due to benzoic acid and vanillin that are more intense than the corresponding zones in the chromatogram obtained with the reference solution.

Ethanol (*2.9.10*)

95 per cent to 105 per cent of the content stated on the label.

ASSAY

Place 3.50 g in a 250 mL borosilicate glass flask and add 15.0 mL of 0.5 M alcoholic potassium hydroxide. Boil under a reflux condenser on a water-bath for 30 min. Allow to cool and rinse the condenser with 20 mL of *ethanol (96 per cent) R*. Titrate the excess of potassium hydroxide with *1 M hydrochloric acid*, determining the end-point potentiometrically (*2.2.20*). Carry out a blank titration.

1 mL of 0.5 M alcoholic potassium hydroxide is equivalent to 61.05 mg of benzoic acid ($C_7H_6O_2$).

Ph Eur

Compound Benzoin Tincture

Friars' Balsam

DEFINITION

Barbados Aloes or Cape Aloes	20 g
Prepared storax of commerce	100 g
Sumatra Benzoin crushed	100 g
Ethanol (90 per cent)	Sufficient to produce 1000 mL

Extemporaneous preparation

The following directions apply.

Macerate the Barbados Aloes or Cape Aloes, the prepared storax and the Sumatra Benzoin with 800 mL of Ethanol (90 per cent) in a closed vessel for not less than 2 days, shaking occasionally, filter and pass sufficient Ethanol (90 per cent) through the filter to produce 1000 mL.

The tincture complies with the requirements for Tinctures stated under Extracts and with the following requirements.

Content of total balsamic acids

Not less than 4.5% w/v, calculated as cinnamic acid, $C_9H_8O_2$.

TESTS

Ethanol content

70 to 76% v/v, Appendix VIII F, Method III.

Dry residue

15 to 19% w/v.

Relative density

0.880 to 0.910, Appendix V G.

ASSAY

Carry out the Assay described under Benzoin Inhalation using 10 mL of the tincture. Each mL of *0.1M sodium hydroxide VS* is equivalent to 14.82 mg of total balsamic acids, calculated as cinnamic acid, $C_9H_8O_2$.

www.webofpharma.com

Benzoin Inhalation

Benzoin Inhalation Vapour

DEFINITION

Benzoin Inhalation is an *inhalation vapour, solution.*

Sumatra Benzoin crushed	100 g
Prepared storax of commerce	50 g
Ethanol (96 per cent)	Sufficient to produce 1000 mL

In making Benzoin Inhalation, Ethanol (96 per cent) may be replaced by Industrial Methylated Spirit[1].

Extemporaneous preparation

The following directions apply.

Macerate the crushed Sumatra Benzoin and the prepared storax with 750 mL of Ethanol (96 per cent) for 24 hours. Filter and pass sufficient Ethanol (96 per cent) through the filter to produce 1000 mL.

The inhalation complies with the requirements stated under Preparations for Inhalation and with the following requirements.

Content of total balsamic acids

Not less than 3.0% w/v, calculated as cinnamic acid, $C_9H_8O_2$.

Total solids

9.0 to 12.0% w/v when determined by drying at 105° for 4 hours, Appendix XI A. Use 2 mL.

ASSAY

Boil 10 mL with 25 mL of 0.5M *ethanolic potassium hydroxide* under a reflux condenser for 1 hour. Evaporate the ethanol, disperse the residue in 50 mL of hot *water*, cool, add 80 mL of *water* and 1.5 g of *magnesium sulfate* dissolved in 50 mL of *water*. Mix thoroughly and allow to stand for 10 minutes. Filter, wash the residue on the filter with 20 mL of *water*, acidify the combined filtrate and washings with *hydrochloric acid* and extract with four 40-mL quantities of *ether*. Discard the aqueous solution, combine the ether extracts and extract with successive quantities of 20, 20, 10, 10 and 10 mL of *sodium hydrogen carbonate solution*, washing each aqueous extract with the same 20 mL of *ether*. Discard the ether layers, carefully acidify the combined aqueous extracts with *hydrochloric acid* and extract with successive quantities of 30, 20, 20 and 10 mL of *chloroform*, filtering each extract through *anhydrous sodium sulfate* supported on absorbent cotton. Distil the chloroform from the combined filtrates until 10 mL remains and remove the remainder in a current of air. Dissolve the residue, with the aid of gentle heat, in 10 mL of *ethanol (96%)*, previously neutralised to *phenol red solution*, cool and titrate with *0.1M sodium hydroxide VS* using *phenol red solution* as indicator. Each mL of *0.1M sodium hydroxide VS* is equivalent to 14.82 mg of total balsamic acids, calculated as cinnamic acid, $C_9H_8O_2$.

Berberis Aristata

DEFINITION

Berberis Aristata is the dried, cut stem of *Berberis aristata* DC.

It contains not less than 1.4% of berberine ($C_{20}H_{19}NO_5$), calculated with reference to the dried material.

IDENTIFICATION

A. The cut pieces of stem are subcylindrical, often branched and somewhat swollen at the nodes, from about 15-20 mm diameter and varying in length. The bark is soft, about 4-8 mm thick, with a yellowish brown outer surface, finely wrinkled longitudinally or deeply furrowed, peeling off in places and exposing the inner dark yellow wood. Fracture short in the region of the bark, hard and fibrous in the wood.

B. Reduce to a powder. The powder is yellowish brown. Examine under a microscope using *chloral hydrate solution*. The powder contains numerous fragments of xylem, the vessels reticulately and spirally thickened, some tracheids; thick-walled, short, spindle-shaped, lignified, yellowish fibres of the phloem and xylem with a wide lumen; stone cells elongated with thick, pitted walls, some containing a single calcium oxalate crystal, normally present in groups; parenchyma cells of the medullary rays, some with yellow-brown contents, single prism crystals of calcium oxalate, or simple starch granules; cork cells yellowish-brown, thin-walled; numerous scattered starch grains and calcium oxalate crystals.

C. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Add 4 mL of *methanol* (80%) to 250 mg of the powdered herbal drug (180) in a centrifuge tube. Mix with the aid of ultrasound for 10 minutes. Centrifuge at 3000 rpm for 5 minutes and collect the clear supernatant. Repeat the extraction twice with a further two 2-mL portions of *methanol (80%)*. Combine the supernatants and dilute to 20 mL with *methanol (80%)*.

(2) 0.04% w/v each of *berberine chloride BPCRS* and *palmatine chloride BPCRS* in *methanol (80%)*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *silica gel*.

(b) Use the mobile phase as described below.

(c) Apply 20 µL of each solution as 6 mm bands.

(d) Develop the plate to 15 cm.

(e) After removal of the plate, dry in air and examine under *ultraviolet light (254 nm)*.

MOBILE PHASE

10 volumes of *anhydrous formic acid*, 10 volumes of *water* and 80 volumes of *ethyl acetate*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (2) shows two clearly separated bands.

CONFIRMATION

The chromatogram obtained with solution (1) shows a principal yellow band corresponding in colour and position to the band obtained for berberine chloride in solution (2), a yellow band corresponding in colour and position to the band obtained for palmatine in solution (2) and several other bands as shown in the table. Other bands may be present.

Top of the plate	
Yellow band (berberine chloride) Faint yellow band Yellow band (palmatine) Purple band	Yellow band (berberine chloride) Yellow band (palmatine)
Solution (1)	Solution (2)

[1] *Statutory regulations governing the use of Industrial Methylated Spirit must be observed.*

www.webofpharma.com

TESTS

D-Tetrahydropalmatine

Carry out the method for *liquid chromatography*, Appendix III D, using the following solutions.

(1) To 0.5 g of powdered sample, add 400 mL of a mixture of equal volumes of *acetonitrile* and 0.1% v/v *orthophosphoric acid*. Mix with the aid of ultrasound for 40 minutes and allow to cool. Dilute to 500 mL with the mobile phase and filter through a 0.45-µm filter.

(2) 0.01% w/v each of *palmatine chloride BPCRS* and *berberine chloride BPCRS* in the mobile phase.

(3) 0.01% w/v of *D-tetrahydropalmatine hydrochloride* in the mobile phase.

CHROMATOGRAPHIC CONDITIONS

(a) Use a stainless steel column (15 cm × 4.6 mm) packed with *end-capped octadecylsilyl silica gel for chromatography* (5 µm) (Phenomenex Luna C18 is suitable).

(b) Use isocratic elution and the mobile phase described below.

(c) Use a flow rate of 1.2 mL per minute.

(d) Use an ambient column temperature.

(e) Use a detection wavelength of 235 nm.

(f) Inject 10 µL of each solution.

When the chromatograms are recorded under the prescribed conditions the retention times relative to palmatine (retention time = about 8 minutes) are berberine chloride = about 1.1; D-tetrahydropalmitine = about 1.6.

MOBILE PHASE

27 volumes of *acetonitrile* and 73 volumes of a 1.36% w/v solution of *potassium dihydrogen orthophosphate*.

SYSTEM SUITABILITY

The test is not valid unless, in the chromatogram obtained with solution (2), the *resolution factor* between the peaks due to palmatine and berberine chloride is at least 2.0.

CONFIRMATION

In the chromatogram obtained with solution (1), there are no peaks corresponding to the peak due to D-tetrahydropalmitine in the chromatogram obtained with solution (3).

Loss on drying

When dried for 2 hours at 105°, loses not more than 10.0% of its weight, Appendix IX D. Use 1 g.

Total Ash

Not more than 3.0%, Appendix XI J, Method II.

ASSAY

Carry out the method for *liquid chromatography*, Appendix III D, using the following solutions.

(1) To 0.5 g of powdered sample, add 400 mL of a mixture of equal volumes of *acetonitrile* and 0.1% v/v *orthophosphoric acid*. Mix with the aid of ultrasound for 40 minutes and allow to cool. Dilute to 500 mL with the mobile phase and filter through a 0.45-µm filter.

(2) 0.01% w/v each of *palmatine chloride BPCRS* and *berberine chloride BPCRS* in the mobile phase.

CHROMATOGRAPHIC CONDITIONS

The chromatographic conditions described under the test for D-tetrahydropalmatine may be used.

MOBILE PHASE

27 volumes of *acetonitrile* and 73 volumes of a 1.36% w/v solution of *potassium dihydrogen orthophosphate*.

SYSTEM SUITABILITY

The test is not valid unless, in the chromatogram obtained with solution (2), the *resolution factor* between the peaks due to palmatine and berberine chloride is at least 2.0.

DETERMINATION OF CONTENT

Using the retention time and the peak area from the chromatogram obtained with solution (2), locate and integrate the peak due to berberine chloride in the chromatogram obtained with solution (1). Calculate the content of berberine in the sample using the declared content of berberine in *berberine chloride BPCRS* and the following expression:

$$\frac{A_1}{A_2} \times \frac{m_2}{V_2} \times \frac{V_1}{m_1} \times p \times \frac{100}{100 - d}$$

A_1	=	area of the peak due to berberine in the chromatogram obtained with solution (1),
A_2	=	area of the peak due to berberine in the chromatogram obtained with solution (2),
m_1	=	weight of the drug being examined in mg,
m_2	=	weight of berberine chloride BPCRS in mg,
V_1	=	dilution volume of solution (1) in mL,
V_2	=	dilution volume of solution (2) in mL,
p	=	percentage content of berberine in *berberine chloride BPCRS*,
d	=	percentage loss on drying of the herbal drug being examined.

STORAGE

Berberis Aristata should be protected from moisture.

Dried Bilberry

(Dried Bilberry Fruit, Ph. Eur. monograph 1588)

Ph Eur

DEFINITION

Dried ripe fruit of *Vaccinium myrtillus* L.

Content

Minimum 0.8 per cent of tannins, expressed as pyrogallol ($C_6H_6O_3$; M_r 126.1) (dried drug).

IDENTIFICATION

A. Dried bilberry is a blackish-blue, subglobular, shrunken berry about 5 mm in diameter covered in a whitish bloom. Its lower end shows a scar or, rarely, a fragment of the pedicel. The upper end is slightly depressed and is surmounted by the remains of the style and of the persistent calyx, which appears as a circular fold. The deep violet, fleshy mesocarp contains numerous (more than 10) small, brown, ovoid seeds.

B. Microscopic examination (*2.8.23*). The powder is violet-red. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1588.-1): fragments of dark red epicarp [A] consisting of small groups of 2-4 polygonal, rectangular or quadrangular cells; in each group, the inner walls are thin [Aa] whereas the outer walls are regularly thickened [Ab]; fragments of mesocarp [B] consisting of large, rounded, thin-walled cells associated with fine spiral vessels [Ba]; numerous sclereids, isolated or in small groups, from the mesocarp [C]; groups of sclereids from the endocarp [D]; yellowish-brown fragments from the testa, with large sclereids having walls that are extensively channelled and pitted (surface view [E]) and with U-shaped

www.webofpharma.com

thickenings (transverse section [F]); irregular cluster crystals of calcium oxalate [G] and isolated prisms of calcium oxalate [H] from the mesocarp.

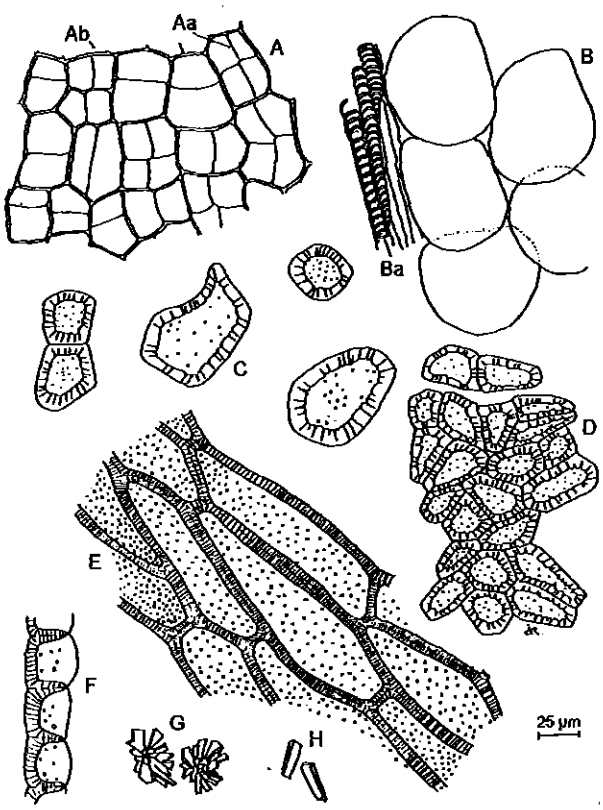


Figure 1588.-1. – *Illustration for identification test B of powdered herbal drug of dried bilberry fruit*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 2 g of the powdered herbal drug (355) (*2.9.12*) add 20 mL of *methanol R*. Shake for 15 min and filter.

Reference solution Dissolve 0.10 g of *bilberry dry extract HRS* in 25 mL of *methanol R*. Stir for 15 min and filter.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, water R, butanol R* (16:19:65 *V/V/V*).

Application 10 µL [or 2 µL] as bands of 15 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
A violet-red zone	A violet-red zone
A violet zone	A violet zone
A violet zone	A violet zone
A broad unresolved bluish-violet zone	A broad unresolved bluish-violet zone
Reference solution	Test solution

TESTS

Foreign matter (*2.8.2*)
Maximum 2 per cent, with no fruit of *Sambucus nigra* present.

Adulteration with *S. nigra* L. is indicated by the presence of glossy, violet-black, ovoid berries without the circular fold due to the calyx, and containing not more than 4 seeds.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 5.0 per cent.

ASSAY

Tannins (*2.8.14*)
Use 1.500 g of the powdered herbal drug (355) (*2.9.12*).

Ph Eur

Fresh Bilberry

(Fresh Bilberry Fruit, Ph. Eur. monograph 1602)

Preparation
Refined and Standardised Fresh Bilberry Fruit Dry Extract

Ph Eur

DEFINITION
Fresh or frozen, ripe fruit of *Vaccinium myrtillus* L.

Content
Minimum 0.30 per cent of anthocyanins, expressed as cyanidin 3-*O*-glucoside chloride (chrysanthemin, $C_{21}H_{21}ClO_{11}$; M_r 484.8) (dried drug).

IDENTIFICATION

A. The fresh fruit is a blackish-blue globular berry about 5 mm in diameter, covered in a whitish bloom. Its lower end shows a scar or, rarely, a fragment of the pedicel. The upper end is slightly depressed and is surmounted by the remains of the style and of the persistent calyx, which appears as a circular fold. The violet, fleshy mesocarp includes 4 to 5 locules containing numerous (more than 10) small, brown, ovoid seeds.

B. The crushed fresh fruit is violet-red. Examine small fragments under a microscope using *chloral hydrate solution R*. They show the following diagnostic characters (Figure 1602.-1): fragments of dark red epicarp [A] consisting of small groups of 2-4 polygonal, rectangular or quadrangular

www.webofpharma.com

cells; in each group, the inner walls are thin [Aa] whereas the outer walls are regularly thickened [Ab]; fragments of mesocarp [B] consisting of large, rounded, thin-walled cells associated with fine spiral vessels [Ba]; numerous sclereids, isolated or in small groups, from the mesocarp [C]; groups of sclereids from the endocarp [D]; yellowish-brown fragments from the testa, with large sclereids having walls that are extensively channelled and pitted (surface view [E]) and with U-shaped thickenings (transverse section [F]); irregular cluster crystals of calcium oxalate [G] and isolated prisms of calcium oxalate [H] from the mesocarp.

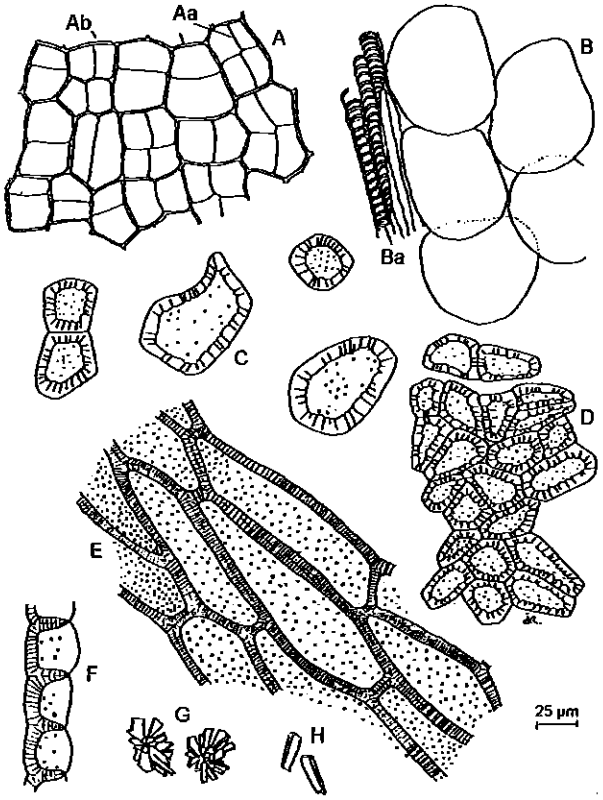


Figure 1602.-1. – *Illustration for identification test B of the herbal drug of fresh bilberry fruit*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 5 g of the freshly crushed drug, add 20 mL of *methanol R*. Stir for 15 min and filter.

Reference solution Dissolve 0.10 g of *bilberry dry extract HRS* in 25 mL of *methanol R*. Stir for 15 min and filter.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, water R, butanol R* (16:19:65 *V/V/V*).

Application 10 µL [or 2 µL] as bands of 15 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
A violet-red zone	A violet-red zone
A violet zone	A violet zone
A violet zone	A violet zone
A broad unresolved bluish-violet zone	A broad unresolved bluish-violet zone
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)

Maximum 2 per cent, with no fruit of *Sambucus nigra* present.

Adulteration with *S. nigra* L. is indicated by the presence of glossy, violet-black, ovoid berries without the circular fold due to the calyx, and containing not more than 4 seeds.

Loss on drying (*2.2.32*)

80.0 per cent to 90.0 per cent, determined on 5.000 g of the freshly crushed drug by drying in an oven at 105 °C.

Total ash (*2.4.16*)

Maximum 0.6 per cent.

ASSAY

Crush 50 g immediately before use. To about 5.00 g of the crushed, accurately weighed drug, add 95 mL of *methanol R*. Stir mechanically for 30 min. Filter into a 100.0 mL volumetric flask. Rinse the filter and dilute to 100.0 mL with *methanol R*. Prepare a 50-fold dilution of this solution in a 0.1 per cent *V/V* solution of *hydrochloric acid R* in *methanol R*.

Measure the absorbance (*2.2.25*) of the solution at 528 nm, using a 0.1 per cent *V/V* solution of *hydrochloric acid R* in *methanol R* as the compensation liquid.

Calculate the percentage content of anthocyanins, expressed as cyanidin 3-*O*-glucoside chloride, using the following expression:

$$\frac{A \times 5000}{718 \times m}$$

718 = specific absorbance of cyanidin 3-*O*-glucoside chloride at 528 nm;
A = absorbance at 528 nm;
m = mass of the substance to be examined in grams.

STORAGE

When frozen, store at or below −18 °C.

Ph Eur

www.webofpharma.com

Refined and Standardised Fresh Bilberry Fruit Dry Extract

(Ph. Eur. monograph 2394)

Ph Eur

DEFINITION

Refined and standardised dry extract produced from *Fresh bilberry fruit (1602)*.

Content

32.4 per cent to 39.6 per cent of anthocyanins, expressed as cyanidin 3-*O*-glucoside chloride [chrysanthemin ($C_{21}H_{21}ClO_{11}$; M_r 484.8)] (dried extract).

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure using ethanol (70-96 per cent *V/V*) or methanol (minimum 60 per cent *V/V*). Refinement may be performed by ion-exchange chromatography.

CHARACTERS

Appearance

Dark reddish-violet, amorphous, hygroscopic powder.

IDENTIFICATION

First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 0.10 g of the extract to be examined in 25 mL of *methanol R*. Stir for 15 min and filter.

Reference solution Dissolve 0.10 g of *bilberry dry extract HRS* in 25 mL of *methanol R*. Stir for 15 min and filter.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, water R, butanol R* (16:19:65 *V/V/V*).

Application 10 µL [or 2 µL] as bands of 15 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
A violet-red zone	A violet-red zone
A violet zone	A violet zone
A violet zone	A violet zone
A broad unresolved bluish-violet zone	A broad unresolved bluish-violet zone
Reference solution	**Test solution**

B. Liquid chromatography (*2.2.29*) as described in the test for total anthocyanidins.

The characteristic anthocyanin peaks (peaks 1-8, 10-15 and 17) in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with reference solution (b).

TESTS

Total anthocyanidins

Liquid chromatography (*2.2.29*). *Maintain the solutions at 4 °C.*

Solvent mixture *hydrochloric acid R, methanol R* (2:98 *V/V*).

Test solution Dissolve 0.1250 g of the extract to be examined in the solvent mixture and dilute to 25.0 mL with the solvent mixture. Dilute 5.0 mL of the solution to 20.0 mL with *dilute phosphoric acid R*.

Reference solution (a) Dissolve 10.0 mg of *cyanidin chloride CRS* in the solvent mixture and dilute to 25.0 mL with the solvent mixture. Dilute 2.0 mL of the solution to 100.0 mL with *dilute phosphoric acid R*.

Reference solution (b) Dissolve 0.1250 g of *bilberry dry extract HRS* in the solvent mixture and dilute to 25.0 mL with the solvent mixture. Dilute 5.0 mL of the solution to 20.0 mL with *dilute phosphoric acid R*.

Column:
- *size*: l = 0.250 m, Ø = 4.6 mm;
- *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography with extended pH range R* (5 µm);
- *temperature*: 30 °C.

Mobile phase:
- *mobile phase A*: *anhydrous formic acid R, water for chromatography R* (8.5:91.5 *V/V*);
- *mobile phase B*: *anhydrous formic acid R, acetonitrile R, methanol R, water for chromatography R* (8.5:22.5:22.5:41.5 *V/V/V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 35	93 → 75	7 → 25
35 - 45	75 → 35	25 → 65
45 - 46	35 → 0	65 → 100
46 - 50	0	100

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 535 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram supplied with *bilberry dry extract HRS* and the chromatograms obtained with reference solutions (a) and (b) to identify the peaks due to the anthocyanins and the anthocyanidins.

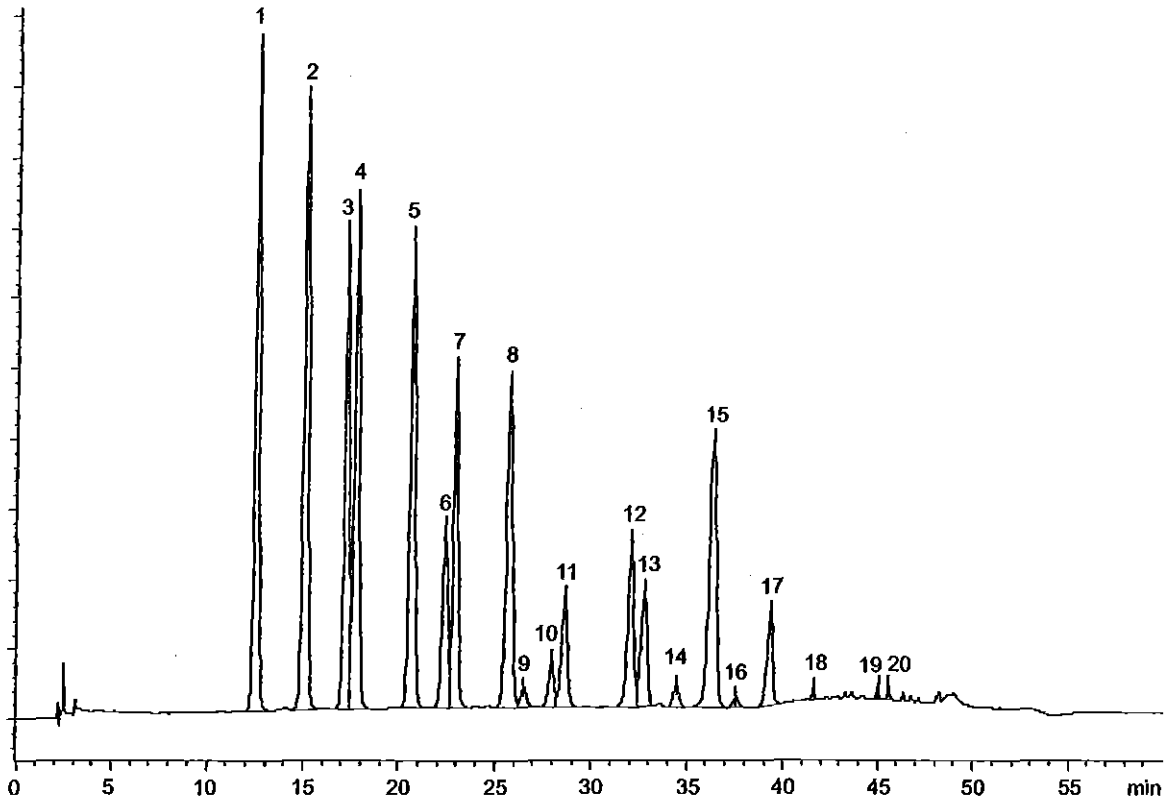
Retention times The retention times and the elution order of the peaks are similar to those shown in the chromatogram (Figure 2394.-1).

System suitability : Reference solution (b):
- *peak-to-valley ratio*: minimum 2.0, where H_p = height above the baseline of the peak due to cyanidin 3-*O*-galactoside (peak 3) and H_v = height above the baseline of the lowest point of the curve separating this peak from the peak due to delphinidin 3-*O*-arabinoside (peak 4).

Calculate the percentage content of total anthocyanidins, expressed as cyanidin chloride, using the following expression:

$$\frac{A_1 \times m_2 \times 100 \times p}{m_1 \times A_2 \times 1250}$$

www.webofpharma.com



1. delphinidin 3-*O*-galactoside chloride
2. myrtillin (delphinidin 3-*O*-glucoside chloride)
3. cyanidin 3-*O*-galactoside chloride
4. delphinidin 3-*O*-arabinoside chloride
5. chrysanthemin (cyanidin 3-*O*-glucoside chloride)
6. petunidin 3-*O*-galactoside chloride
7. cyanidin 3-*O*-arabinoside chloride
8. petunidin 3-*O*-glucoside chloride
9. delphinidin chloride
10. peonidin 3-*O*-galactoside chloride
11. petunidin 3-*O*-arabinoside chloride
12. peonidin 3-*O*-glucoside chloride
13. malvidin 3-*O*-galactoside chloride
14. peonidin 3-*O*-arabinoside chloride
15. malvidin 3-*O*-glucoside chloride
16. cyanidin chloride
17. malvidin 3-*O*-arabinoside chloride
18. petunidin chloride
19. peonidin chloride
20. malvidin chloride

Figure 2394.-1. – *Chromatogram for the assay of refined and standardised fresh bilberry fruit dry extract*

A_1 = sum of the areas of the peaks due to the anthocyanidins (peaks 9, 16, 18-20) in the chromatogram obtained with the test solution;

A_2 = area of the peak due to cyanidin chloride (peak 16) in the chromatogram obtained with reference solution (a);

m_1 = mass of the extract to be examined used to prepare the test solution, in grams;

m_2 = mass of *cyanidin chloride CRS* used to prepare reference solution (a), in grams;

p = percentage content of cyanidin chloride in *cyanidin chloride CRS*.

Limit Not more than 1.0 per cent of total anthocyanidins, expressed as cyanidin chloride.

Loss on drying (*2.8.17*)
Maximum 4.5 per cent.

Total ash (*2.4.16*)
Maximum 2.0 per cent.

ASSAY
Liquid chromatography (*2.2.29*) as described in the test for total anthocyanidins with the following modification.

Injection Test solution and reference solution (b).

Calculate the percentage content of total anthocyanins, expressed as cyanidin 3-*O*-glucoside chloride, using the following expression:

$$\frac{A_1 \times m_2 \times p}{m_1 \times A_2}$$

A_1 = sum of the areas of the peaks due to the anthocyanins (peaks 1-8, 10-15 and 17) in the chromatogram obtained with the test solution;

A_2 = area of the peak due to cyanidin 3-*O*-glucoside chloride (peak 5) in the chromatogram obtained with reference solution (b);

m_1 = mass of the extract to be examined used to prepare the test solution, in grams;

m_2 = mass of *bilberry dry extract HRS* used to prepare reference solution (b), in grams;

p = percentage content of cyanidin 3-*O*-glucoside chloride in *bilberry dry extract HRS*.

Ph Eur

www.webofpharma.com

Birch Leaf

(Ph. Eur. monograph 1174)

Ph Eur

DEFINITION

Whole or fragmented, dried leaves of *Betula pendula* Roth and/or *Betula pubescens* Ehrh. as well as hybrids of both species.

Content

Minimum 1.5 per cent of flavonoids, expressed as hyperoside ($C_{21}H_{20}O_{12}$; M_r 464.4) (dried drug).

IDENTIFICATION

A. The leaves of both species are dark green on the adaxial surface and lighter greenish-grey on the abaxial surface; they show a characteristic dense reticulate venation. The veins are light brown or almost white.

The leaves of *B. pendula* are glabrous and show closely spaced glandular pits on both surfaces. The leaves of *B. pendula* are 3-7 cm long and 2-5 cm wide; the petiole is long and the doubly dentate lamina is triangular or rhomboid and broadly cuneate or truncate at the base. The angle on each side is unrounded or slightly rounded, and the apex is long and acuminate.

The leaves of *B. pubescens* show few glandular trichomes and are slightly pubescent on both surfaces. The abaxial surface shows small bundles of yellowish-grey trichomes at the branch points of the veins. The leaves of *B. pubescens* are slightly smaller, oval or rhomboid and more rounded. They are more roughly and more regularly dentate. The apex is acute rather than acuminate.

B. Microscopic examination (*2.8.23*). The powder is greenish-grey. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1174.-1): numerous fragments of the lamina, in surface view, with straight-walled, adaxial epidermal cells accompanied by underlying palisade parenchyma [E] and cells of the abaxial epidermis surrounding anomocytic stomata (*2.8.3*) [G]; large, free, glandular trichomes usually measuring 100-120 µm [D]; fragments of the lamina (transverse section [B]), showing glandular trichomes on the epidermises [Ba], heterogeneous, asymmetrical mesophyll containing cluster crystals [Bb] and prisms [Bc] of calcium oxalate; fragments of spongy parenchyma [A] accompanied by crystal sheaths [Aa] and cells containing cluster crystals of calcium oxalate [Ab]; fragments of vessels and sclerenchyma fibres [C].
If *B. pubescens* is present, the powder also contains unicellular covering trichomes with very thick walls, about 80-600 µm long, usually 100-200 µm, numerous on the margin of the lamina [F] or on the epidermises (surface view [H]).

C. High-performance thin-layer chromatography (*2.8.25*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5.0 mL of *methanol R*. Sonicate for 15 min, then filter or centrifuge the solution and use the filtrate or supernatant.

Reference solution (a) Dissolve 2.5 mg of *hyperoside R* and 3.5 mg of *quercitrin R* in *methanol R* and dilute to 10.0 mL with the same solvent.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *methanol R*.

Reference solution (c) Dissolve 2.5 mg of *hyperoside R* and 3 mg of *chlorogenic acid R* in *methanol R* and dilute to 10.0 mL with the same solvent.

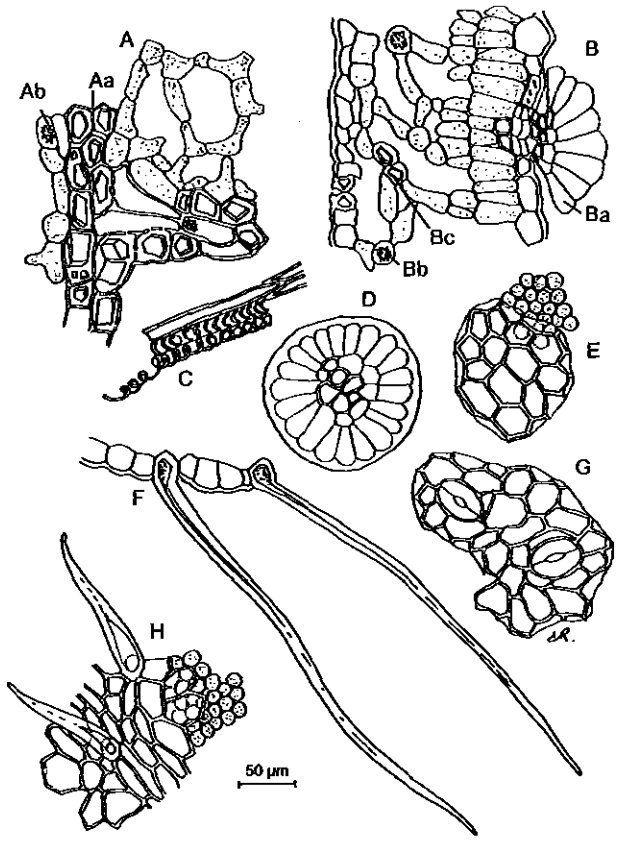


Figure 1174.-1. – *Illustration for identification test B of powdered herbal drug of birch leaf*

Intensity marker Hyperoside.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, water R, methyl ethyl ketone R, ethyl acetate R* (10:10:30:50 *V/V/V/V*).

Application 4 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of air at room temperature for 5 min.

Detection Heat at 100-105 °C for 5 min. Spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then with a 50 g/L solution of *macrogol 400 R* in *methanol R* or, alternatively, dip the warm plate in a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, then in a 50 g/L solution of *macrogol 400 R* in *methylene chloride R*. Allow the plate to dry in air for about 1 min and examine in ultraviolet light at 366 nm.

System suitability Reference solution (c):

— the chromatogram shows 2 distinct zones in the middle third which may, however, be touching. The lower zone (chlorogenic acid) shows a light blue fluorescence and the upper zone (hyperoside) shows a yellow or orange fluorescence.

Results See below the sequence of zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, other faint to very faint fluorescent zones, which may be yellow or orange, or light blue, may be present and a light blue fluorescent zone may especially be present below the zone due to hyperoside.

www.webofpharma.com

Top of the plate	
	2 red fluorescent zones, the lower may be overlapped with an orange fluorescent zone
	A yellow or orange fluorescent zone or a faint yellow or orange fluorescent zone
Quercitrin: a yellow or orange fluorescent zone	A yellow or orange fluorescent zone or a faint yellow or orange fluorescent zone (quercitrin)
	A yellow or orange fluorescent zone or a faint yellow or orange fluorescent zone
Hyperoside: a yellow or orange fluorescent zone	An intense yellow or orange fluorescent zone (hyperoside)
	A very faint to intense yellow or orange fluorescent zone
Reference solution (a)	Test solution

TESTS

Foreign matter (*2.8.2*)
Maximum 3 per cent of fragments of female catkins and maximum 3 per cent of other foreign matter.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 6.0 per cent.

ASSAY

Stock solution In a 100 mL round-bottomed flask introduce 0.200 g of the powdered herbal drug (355) (*2.9.12*), 1 mL of a 5 g/L solution of *hexamethylenetetramine R*, 20 mL of *acetone R* and 2 mL of *hydrochloric acid R1*. Boil the mixture under a reflux condenser for 30 min. Filter the liquid through a plug of absorbent cotton into a 100 mL flask. Add the absorbent cotton to the residue in the round-bottomed flask and extract with 2 quantities, each of 20 mL, of *acetone R*, each time boiling under a reflux condenser for 10 min. Allow to cool to room temperature, filter the liquid through a plug of absorbent cotton then through a filter paper into the volumetric flask, and dilute to 100.0 mL with *acetone R* by rinsing the flask and filter. Introduce 20.0 mL of the solution into a separating funnel, add 20 mL of *water R* and extract the mixture with 1 quantity of 15 mL and then 3 quantities, each of 10 mL, of *ethyl acetate R*. Combine the ethyl acetate extracts in a separating funnel, wash with 2 quantities, each of 50 mL, of *water R*, and filter the extract over 10 g of *anhydrous sodium sulfate R* into a 50 mL volumetric flask and dilute to 50.0 mL with *ethyl acetate R*.

Test solution To 10.0 mL of the stock solution add 1 mL of *aluminium chloride reagent R* and dilute to 25.0 mL with a 5 per cent *V/V* solution of *glacial acetic acid R* in *methanol R*.

Compensation liquid Dilute 10.0 mL of the stock solution to 25.0 mL with a 5 per cent *V/V* solution of *glacial acetic acid R* in *methanol R*.

Measure the absorbance (*2.2.25*) of the test solution after 30 min, by comparison with the compensation liquid at 425 nm.

Calculate the percentage content of flavonoids, expressed as hyperoside, using the following expression:

$$\frac{A \times 1.25}{m}$$

i.e. taking the specific absorbance of hyperoside to be 500.

A = absorbance at 425 nm;
m = mass of the herbal drug to be examined, in grams.

Ph Eur

Bistort Rhizome

(Ph. Eur. monograph 2384)

Ph Eur

DEFINITION

Whole or fragmented, dried rhizome of *Persicaria bistorta* (L.) Samp. (syn. *Polygonum bistorta* L.) without adventitious roots.

Content
Minimum 3.0 per cent of tannins, expressed as pyrogallol ($C_6H_6O_3$; M_r 126.1) (dried drug).

CHARACTERS

The whole rhizome is up to 13 cm long and 2.5 cm in diameter. The remnants of the roots are not longer than 1 cm and are about 1 mm in diameter.

IDENTIFICATION

A. The whole rhizome, reddish-brown or blackish-brown, is thick, twisted, and turned back on itself. Its outer surface shows transverse striations and blackish-spots. It is flattened and somewhat depressed on the upper surface, convex on the lower surface. It shows adventitious root scars on the surface. The fracture, pinkish-beige, shows an elliptical zone of whitish pits corresponding to the vessels. The drug may also be obtained as more or less cylindrical fragments about 0.3 cm in diameter and up to 1 cm long, with a reddish-brown outer surface, marked by adventitious root scars and a pinkish-beige fracture.

B. Microscopic examination (*2.8.23*). The powder is reddish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2384.-1): very numerous cluster crystals of calcium oxalate, 15-65 µm in diameter, either free [G] or included in parenchyma cells [Da]; rare cork fragments (side view [B], surface view [H]); vascular bundles (longitudinal section [E], transverse section [J]) including small pitted vessels [Ea, Ja] accompanied by finely pitted, thick-walled fibres [Eb, Jb]; free fragments of vessels [C]; free fibres [F]; fragments of parenchyma [D] with rounded cells with slightly thickened walls; fragments of collenchyma [K]. Examine

www.webofpharma.com

under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows rounded or ovoid starch granules, simple, about 5-12 µm in diameter, free or included in parenchyma cells [A].

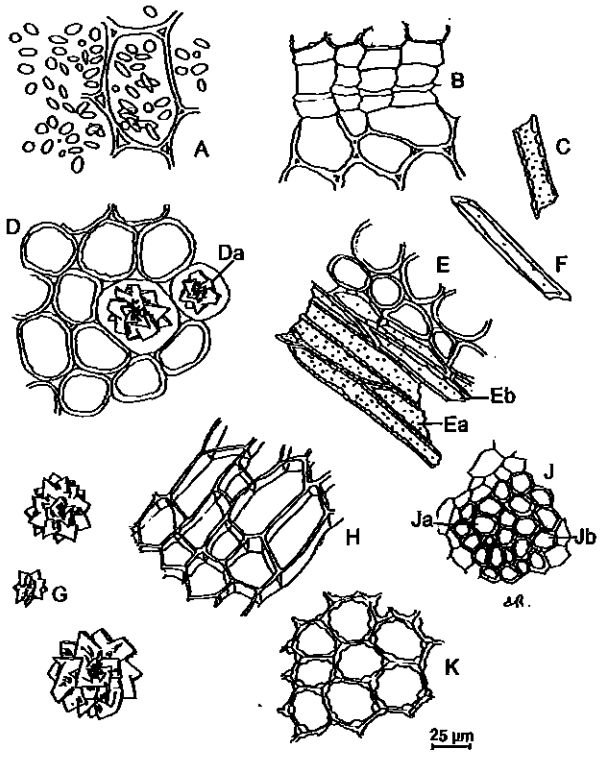


Figure 2384.-1. – *Illustration for identification test B of powdered herbal drug of bistort rhizome*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of a mixture of equal volumes of *methanol R* and *water R*, heat on a water-bath at about 65 °C for 30 min and filter.

Reference solution Dissolve 5 mg of *fructose R* and 5 mg of *catechin R* in 5 mL of *methanol R*.

Plate *TLC silica gel plate R* (2-10 µm).

Mobile phase *water R, anhydrous formic acid R, ethyl acetate R* (5:10:85 *V/V/V*).

Application 2 µL as bands.

Development Over a path of 7 cm.

Drying In air.

Detection treat with *anisaldehyde solution R* and heat at 100-105 °C for 5 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Catechin: a brown zone	A brown zone (catechin)
	A brown zone
	A violet zone
	A brown zone
	An orange zone
Fructose: a green zone	A green zone (fructose)
Reference solution	**Test solution**

TESTS

***Paris polyphylla* Sm. or *Paris quadrifolia* L**

Microscopic examination (*2.8.23*). Examine under a microscope using *chloral hydrate solution R*. The presence of raphides of calcium oxalate, free or in bundles, indicates adulteration by the rhizome of *P. polyphylla* Sm. var. *yunnanensis* (Franch.) Hand.-Mazz. or *P. polyphylla* Sm. var. *chinensis* (Franch.) H.Hara or *P. quadrifolia* L.

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C.

Total ash (*2.4.16*)

Maximum 9.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 1.0 per cent.

ASSAY

Tannins (*2.8.14*)

Use 1.000 g of the powdered herbal drug (180) (*2.9.12*).

Ph Eur

Black Cohosh

(Ph. Eur. monograph 2069)

Ph Eur

DEFINITION

Dried, whole or fragmented rhizome and root of *Actaea racemosa* L. (syn. *Cimicifuga racemosa* (L.) Nutt.).

Content

Minimum 1.0 per cent of triterpene glycosides, expressed as monoammonium glycyrrhizate ($C_{42}H_{65}NO_{16}$; M_r 840) (dried drug).

IDENTIFICATION

A. *Whole drug*. The rhizome is dark brown, hard, subcylindrical and somewhat knotted; 1.5-2.5 cm in diameter and 2-15 cm long; it shows numerous closely arranged, upright or curved branches each terminating in the remains of a bud or in a circular, cup-shaped scar. The fracture is horny, the transverse section shows a thin outer bark surrounding a ring of numerous pale, narrow wedges of vascular tissue alternating with darker medullary rays and a large central pith. Roots attached to the lower surface of the rhizome are usually broken off, leaving circular scars. The roots are dark brown, 1-3 mm in diameter, brittle,

www.webofpharma.com

nearly cylindrical or obtusely quadrangular and longitudinally wrinkled; the fracture is short; the transverse section shows a wide outer bark, a dark brown cylinder, in which the central region is composed of 3-6 lighter wedges of vascular tissue united at the centre and separated by broad, non-lignified medullary rays.

Fragmented drug More or less angular, irregular pieces of the rhizome and cylindrical pieces of the roots. The hard, horny rhizome fragments usually show a dark brown surface corresponding to the outer surface and several frequently striated, light brown surfaces corresponding to the section. The dark brown, more or less cylindrical root fragments are wrinkled longitudinally. The lighter coloured transverse section shows a distinct cambium line separating a thick outer bark from a central region composed of 3-6 wedges of vascular tissue united at the centre and separated by broad medullary rays.

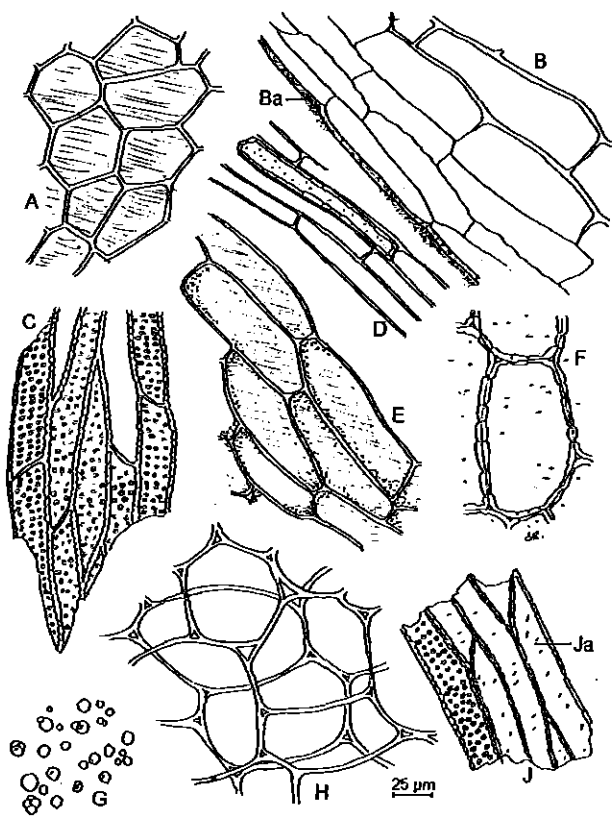


Figure 2069.-1. – *Illustration for identification test B of powdered herbal drug of black cohosh*

B. Microscopic examination (*2.8.23*). The powder is light brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2069.-1): fragments of the epidermis of the rhizome, with brown polygonal cells [A]; numerous fragments of parenchyma consisting of rounded cells, with slightly and regularly thickened walls with small triangular spaces between them [H]; groups of short vessels with closely arranged bordered pits [C, J] sometimes accompanied by finely pitted fibres [Ja]; fragments of the parenchyma of the pith of the rhizome with thick-walled and channelled ovoid cells [F]; a few fragments of the phloem containing long isolated sclereids [D]; fragments of the dermal tissue of the roots (surface view [E], longitudinal section [B]), consisting of brown cells covered by a dark brown cuticle [Ba]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows abundant starch granules, spherical or polygonal, simple, 5-10 µm in diameter, or 2 or 3 (rarely up to 6) compound; some granules have a slit-shaped hilum [G].

C. Examine the chromatograms obtained in the test for substitution by *Cimicifuga americana* Michx., *C. foetida* L., *C. dahurica* (Turcz.) Maxim. or *C. heracleifolia* Kom.

Results B Use the chromatograms supplied with *Actaea racemosa HRS* and the chromatogram obtained with reference solution (a) to identify the bands corresponding to *A. racemosa*.

See below the sequence of zones present in the chromatograms obtained with reference solutions (a) and (b) and the test solution. Furthermore, other faint zones may be present in the chromatograms obtained with reference solution (a) and the test solution.

Top of the plate		
Actein: a brown zone	Actein: a brown zone	A brown zone (actein)
23-Epi-26-deoxyactein: a brown zone		A brown zone (23-epi-26-deoxyactein)
A violet zone		A violet zone
A violet zone		A violet zone
A brown zone		A brown zone
Reference solution (a)	**Reference solution (b)**	**Test solution**

TESTS

Loss on drying (*2.2.32*)
Maximum 12 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Foreign matter (*2.8.2*)
Maximum 5 per cent.

Total ash (*2.4.16*)
Maximum 10 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 5 per cent.

Substitution by *Cimicifuga americana* Michx., *C. foetida* L., *C. dahurica* (Turcz.) Maxim. or *C. heracleifolia* Kom.
Thin-layer chromatography (*2.2.27*).

Test solution To 0.50 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *ethanol (50 per cent V/V) R* and shake well. Sonicate for 10 min and centrifuge. Use the supernatant.

Reference solution (a) To 0.50 g of *Actaea racemosa HRS* add 10 mL of *ethanol (50 per cent V/V) R* and shake well. Sonicate for 10 min and centrifuge. Use the supernatant.

www.webofpharma.com

Table 2069.-1. – *Application scheme*

Track	1	2	3	4	5	6	7
Application volume (µL)	2	2	2	-	2	2	2
Solution	Reference solution (a)	Reference solution (b)	Test solution	Blank	Reference solution (a)	Reference solution (b)	Test solution
After development, the plate is cut along track 4 (blank). Tracks 1-3 are used for detection of a substitution by *C. americana*, *C. foetida*, *C. dahurica* or *C. heracleifolia* (detection A), tracks 5-7 for Identification C (detection B).							

Table 2069.-2. – *Application scheme*

Track	1	2	3	4	5	6	7	8	9
Application volume (µL)	20	2	2	20	-	20	2	2	20
Solution	Reference solution (a)	Reference solution (b)	Reference solution (c)	Test solution	Blank	Reference solution (a)	Reference solution (b)	Reference solution (c)	Test solution
After development and examination for detection of *C. americana* (detection A), the plate is cut along track 5 (blank). Tracks 1-4 are used for detection of adulteration with *C. foetida* (detection B), tracks 6-9 for detection of adulteration with *C. heracleifolia* and/or *C. dahurica* (detection C).									

Reference solution (b) Dissolve 2 mg of *actein R* in *methanol R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, ethyl formate R, toluene R* (20:30:50 *V/V/V*).

Application 2 µL as bands of 8 mm (see Table 2069.-1).

Development Over a path of 6 cm.

Drying In air.

System suitability Reference solution (b):
— the R_F value of the zone due to actein is between 0.35 and 0.40 (detection B).

Detection A Examine in ultraviolet light at 254 nm.

Results A The chromatogram obtained with the test solution does not show any quenching zones more intense than those in the chromatogram obtained with reference solution (a) between R_F value 0.2 and R_F value 0.35.

Detection B Treat with a 10 per cent *V/V* solution of *sulfuric acid R* in *methanol R*; heat at 100 °C for 5 min; allow to cool to room temperature and examine in daylight.

Adulteration with *Cimicifuga americana* Michx., *C. foetida* L., *C. dahurica* (Turcz.) Maxim. and/or *C. heracleifolia* Kom.

Thin-layer chromatography (*2.2.27*) as described in the test for substitution by *Cimicifuga americana* Michx., *C. foetida* L., *C. dahurica* (Turcz.) Maxim. or *C. heracleifolia* Kom., with the following modifications.

Reference solution (c) Dissolve 2 mg of *cimifugin R* in *methanol R* and dilute to 10 mL with the same solvent.

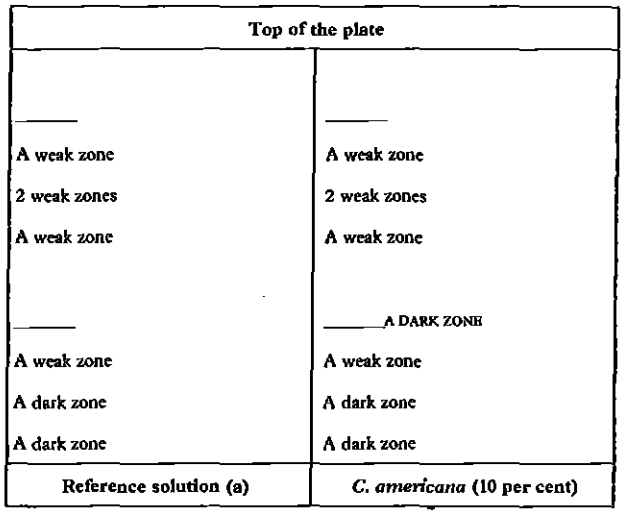
Application 2 µL of reference solutions (b) and (c), 20 µL of the test solution and reference solution (a), as bands of 8 mm (see Table 2069.-2).

System suitability Reference solution (b):
— the R_F value of the zone due to actein is between 0.35 and 0.40 (detections B and C).

Detection A Examine in ultraviolet light at 254 nm.

Results A Absence of more than 10 per cent of *C. americana*.

Compare the chromatogram supplied with *Actaea racemosa HRS* for *C. americana* and the chromatograms obtained with the test solution and reference solution (a). The chromatogram obtained with the test solution does not show any quenching zone at R_F value 0.3 (zone presented in capitals in the chromatogram of *C. americana*, see below). The presence of this zone in the chromatogram obtained with the test solution indicates adulteration with *C. americana* at a level greater than 10 per cent.



Detection B Dissolve 4.5 g of *boric acid R* in 150 mL of *anhydrous ethanol R* (solution A); dissolve 5 g of *oxalic acid R* in 50 mL of *anhydrous ethanol R* (solution B); combine solutions A and B and mix well; treat the plate with this freshly prepared solution and heat at 120 °C for 5 min; examine in ultraviolet light at 365 nm.

Results B Absence of more than 5 per cent of *C. foetida*.

Compare the chromatogram supplied with *Actaea racemosa HRS* for *C. foetida* and the chromatograms obtained with the test solution and reference solutions (a), (b) and (c). The chromatogram obtained with the test solution does not show any intense fluorescent zone between R_F value 0.03 and R_F value 0.06 or at the same position as the bright fluorescent zone in the chromatogram obtained with reference solution (c) (zones presented in capitals in the chromatogram of *C. foetida*, see below). The presence of 1 or both zones in the chromatogram obtained with the test solution indicates adulteration with *C. foetida* at a level greater than 5 per cent.

www.webofpharma.com

Top of the plate			
Actein: a weak whitish zone A bluish zone A brownish zone A bluish zone	Actein: a weak whitish zone	Cimifugin: a bright fluorescent zone	A weak whitish zone (actein) A bluish zone A BRIGHT FLUORESCENT ZONE (CIMIFUGIN) A brownish zone A bluish zone A FLUORESCENT ZONE
Reference solution (a)	**Reference solution (b)**	**Reference solution (c)**	***C. foetida* (5 per cent)**

Detection C Dissolve 8 g of *antimony trichloride R* in 200 mL of *methylene chloride R*; treat with this solution and heat at 120 °C for 10 min; examine in ultraviolet light at 365 nm.

Results C Absence of more than 5 per cent of *C. heracleifolia* and/or *C. dahurica*.

Compare the chromatogram supplied with *Actaea racemosa HRS* for *C. heracleifolia* and *C. dahurica* and the chromatograms obtained with the test solution and reference solutions (a) and (b). The chromatogram obtained with the test solution does not show any bright fluorescent zone just above the zone due to actein (zone presented in capitals in the chromatogram of *C. heracleifolia* or *C. dahurica*, see below). The presence of this zone in the chromatogram obtained with the test solution indicates adulteration with *C. heracleifolia* and/or *C. dahurica* at a level greater than 5 per cent.

Top of the plate		
Actein: a weak brownish zone A brownish zone A bluish zone	Actein: a weak brownish zone	A BRIGHT FLUORESCENT ZONE A weak brownish zone (actein) A brownish zone A bluish zone
Reference solution (a)	**Reference solution (b)**	***C. heracleifolia* (5 per cent) and/or *C. dahurica* (5 per cent)**

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Introduce 4.00 g of the powdered herbal drug (355) (*2.9.12*) into a 200 mL screw-cap bottle. Add 50.0 mL of a mixture of equal volumes of *methanol R* and *water R*. Sonicate for 45 min and shake for 15 min. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 10.0 mg of *Actaea racemosa for assay CRS* (containing monoammonium glycyrrhizate) in *methanol R* with the aid of ultrasound and dilute to 10.0 mL with the same solvent.

Reference solution (b) Dilute 5.0 mL of reference solution (a) to 10.0 mL with *methanol R*.

Reference solution (c) Dilute 2.0 mL of reference solution (a) to 10.0 mL with *methanol R*.

Reference solution (d) Dilute 1.0 mL of reference solution (a) to 20.0 mL with *methanol R*.

Reference solution (e) Dissolve 500 mg of *Actaea racemosa dry extract for system suitability HRS* in *methanol R* and dilute to 10.0 mL with the same solvent; sonicate and filter through a membrane filter (nominal pore size 0.45 µm).

Column:
- *size*: *l* = 0.25 m, Ø = 4.6 mm;
- *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
- *mobile phase A*: 0.1 per cent *V/V* solution of *anhydrous formic acid R* in *water R*;
- *mobile phase B*: 0.1 per cent *V/V* solution of *anhydrous formic acid R* in a mixture of equal volumes of *acetonitrile R* and *methanol R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 40	50 → 20	50 → 80
40 - 41	20 → 5	80 → 95
41 - 44	5	95

Flow rate 1.0 mL/min.

Detection Evaporative light-scattering detector; the following settings have been found to be suitable; if the detector has different setting parameters, adjust the detector settings so as to comply with the system suitability criterion for the signal-to-noise ratio:
- *carrier gas*: *nitrogen R*;
- *flow rate*: 0.8 mL/min;
- *evaporator temperature*: 100 °C;
- *nebuliser temperature*: 60 °C.

Injection 10 µL.

Identification of peaks Use the chromatogram supplied with *Actaea racemosa dry extract for system suitability HRS* and the chromatogram obtained with reference solution (e) to identify the peaks to be quantified.

System suitability:
- *signal-to-noise ratio*: minimum 4.0 for the peak due to monoammonium glycyrrhizate in the chromatogram obtained with reference solution (d);
- *peak-to-valley ratio*: minimum 3, where H_p = height above the baseline of peak 4 and H_v = height above the baseline of the lowest point of the curve separating this peak from peak 5 in the chromatogram obtained with reference solution (e).

Establish a calibration curve with the logarithm to base 10 of the concentration (in milligrams per millilitre) of reference solutions (a), (b), (c) and (d) (corrected by the assigned percentage content of monoammonium glycyrrhizate in *Actaea racemosa for assay CRS*) as the abscissa and the logarithm to base 10 of the corresponding peak area as the ordinate.

www.webofpharma.com

Calculate the percentage content of each peak using the following expression:

$$\frac{10^A \times 5}{m}$$

A = logarithm to base 10 of the concentration of each peak in the chromatogram obtained with the test solution, determined from the calibration curve;

m = mass of the herbal drug to be examined used to prepare the test solution, in grams.

Calculate the percentage content of triterpene glycosides by taking the sum of the percentage contents of peaks 1 to 12.

Ph Eur

Black Currant

Preparation
Black Currant Syrup

DEFINITION
Black Currant consists of the fresh ripe fruits of *Ribes nigrum* L., together with their pedicels and rachides.

CHARACTERISTICS
Odour, strong and characteristic.

Macroscopical Berries: globose, ranging in diameter from about 7 to 15 mm, occurring in pendulous racemes; epicarp shiny black externally, enclosing a yellowish green translucent pulp containing numerous flattened ovoid seeds, about 2.5 mm long, 1.25 mm wide and 1 mm thick; berry crowned with withered remains of five-cleft calyx; pedicels thin, up to about 10 mm long, attached to a rachis of variable length.

Microscopical Epicarp: glands yellow, disc-shaped, roughly circular or broadly elliptical, varying in diameter from about 140 to 240 µm, each consisting of a single layer of cells attached in the centre to the epicarp by means of a short, multiseriate stalk. Calyx: trichomes unicellular, blunt-ended with thin, crooked walls, about 10 to 14 µm wide and averaging about 350 µm in length. Seed: testa with pigment layer composed of small cells with horseshoe-shaped wall thickenings as seen in cross section, each cell containing one or two prismatic crystals of calcium oxalate; endosperm cells with irregularly thickened walls.

Black Currant Syrup

DEFINITION
Black Currant Syrup is prepared either from the clarified juice of Black Currant or from concentrated black currant juice of commerce. It contains a suitable antioxidant. Permitted food grade colours may be added.

PRODUCTION
It is prepared by dissolving 700 g of Sucrose either in 560 mL of clarified juice, previously diluted with Water to a weight per mL of 1.045 g, or in 560 mL of a solution of the same weight per mL prepared from the concentrated juice of commerce and Water, and adding to this solution sufficient Benzoic Acid to give a final concentration of not more than 800 ppm, or sufficient Sodium Metabisulfite or other suitable sulfite to give a final concentration of not more than 350 ppm of sulfur dioxide.

The syrup complies with the requirements stated under Oral Liquids and with the following requirements.

Content of ascorbic acid[1], $C_6H_8O_6$
Not less than 0.055% w/w.

TESTS
Sulfur dioxide
Not more than 350 ppm, Appendix IX B.

Weight per mL
1.27 to 1.30 g, Appendix V G.

ASSAY
Mix 5 g with 25 mL of a freshly prepared 20% w/v solution of *metaphosphoric acid*, add 20 mL of *acetone* and dilute to 100 mL with *water*. To four 3 mL quantities of this solution add 0.4, 0.5, 0.6 and 0.7 mL, respectively, of *double-strength standard 2,6-dichlorophenolindophenol solution*, mix well by agitation with a fine stream of carbon dioxide, add 3 mL of *chloroform*, agitate for a further 15 seconds, examine the solutions against a white background and select the two that are on either side of the end point (that is, one colourless and one pink). Prepare a further six solutions as directed above, but adding to the first an amount of dye solution equal to that added to the selected colourless solution, successively increasing this volume by 0.02 mL increments in the second to the fifth solutions and adding to the sixth solution a volume equal to that added to the selected pink solution. Select the solution exhibiting the faintest pink colour. Each mL of *double-strength standard 2,6-dichlorophenolindophenol solution* added to this solution is equivalent to 0.200 mg of $C_6H_8O_6$.

STORAGE
Black Currant Syrup should be kept in a well-filled container and protected from light.

Black Currant Syrup contains, in 10 mL, about 7.5 mg of ascorbic acid.

Blackcurrant Leaf

(Ph. Eur. monograph 2528)

Ph Eur

DEFINITION
Dried leaf of *Ribes nigrum* L.

Content
Minimum 1.0 per cent of flavonoids, expressed as isoquercitroside ($C_{21}H_{20}O_{12}$; M_r 464.4) (dried drug).

IDENTIFICATION
A. The leaf is simple. The lamina may be up to 10 cm long and 12 cm wide and shows 3 (rarely 5) rounded triangular lobes, dentate or crenate on the margins, with the median lobe being the largest. The light-brown midrib and secondary veins are very visible on the lower surface, and form a characteristic network through numerous anastomoses. The rigid, light-brown petiole shows a very distinct gutter on the upper part and its length is equal to half the length of the lamina.

B. Microscopic examination (*2.8.23*). The powder is brownish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2528.-1): curved, unicellular covering trichomes, with moderately thickened, slightly verrucose walls [D]; orange-yellow, globular or ovoid glandular

[1] *The requirement for Content of ascorbic acid does not apply when Black Currant Syrup is used as a flavouring agent for pharmaceutical purposes.*

www.webofpharma.com

trichomes, lacking a visible stalk, with a multicellular head up to 200 µm in diameter (surface view [A]); fragments of the lower epidermis (surface view [B]) composed of cells with irregularly thickened walls [Ba], numerous anomocytic stomata (*2.8.3*) [Bb] accompanied by spongy parenchyma [Bc]; fragments (surface view [C], transverse section [E]) of the upper epidermis [Ca, Ea], accompanied by palisade parenchyma [Cb, Eb]; cluster crystals of calcium oxalate up to 30 µm in diameter, isolated [F] or included in parenchymatous cells [Bd, Cc, Ec].

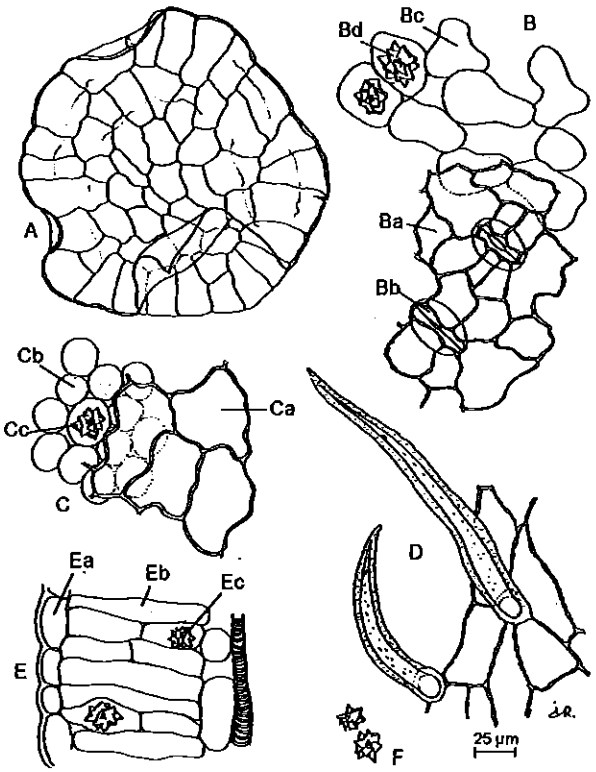


Figure 2528.-1. – *Illustration for identification test B of powdered herbal drug of blackcurrant leaf*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R*. Heat in a water-bath at 60 °C for 10 min with occasional stirring. Allow to cool. Filter.

Reference solution Dissolve 5 mg of *isoquercitroside R* and 5 mg of *rutoside trihydrate R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, water R, ethyl acetate R* (10:10:80 *V/V/V*).

Application 10 µL [or 5 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying At 100-105 °C for 10 min.

Detection Treat with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then with a 50 g/L solution of *macrogol 400 R* in *methanol R*; allow to dry in air for about 30 min, then examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A green zone
Isoquercitroside: an orange zone	An orange zone (mainly isoquercitroside)
	A light blue zone
Rutoside: an orange-yellow zone	An orange-yellow zone (rutoside)
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)
Maximum 3 per cent.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 12.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Disperse 0.200 g of the powdered herbal drug (355) (*2.9.12*) in 10 mL of an 80 per cent *V/V* solution of *methanol R*. Heat under a reflux condenser in a water-bath at 60 °C for 30 min. Sonicate for 15 min. Allow to cool, dilute to 20.0 mL with an 80 per cent *V/V* solution of *methanol R*. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 5.0 mg of *isoquercitroside CRS* in an 80 per cent *V/V* solution of *methanol R* and dilute to 100.0 mL with the same solution.

Reference solution (b) Dissolve 5.0 mg of *rutoside trihydrate R* in *methanol R* and dilute to 100.0 mL with the same solvent.

Reference solution (c) Dilute 10.0 mL of reference solution (a) to 20.0 mL with reference solution (b).

Reference solution (d) Dilute 1.0 mL of reference solution (a) to 20.0 mL with an 80 per cent *V/V* solution of *methanol R*.

Column:
— *size*: *l* = 0.25 m, Ø = 4 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm);
— *temperature*: 30 °C.

Mobile phase:
— *mobile phase A*: 0.05 per cent *V/V* solution of *trifluoroacetic acid R*;
— *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 45	97 → 60	3 → 40

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 350 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram obtained with reference solution (a) to identify the peak due to isoquercitroside and the chromatogram obtained with reference solution (b) to identify the peak due to rutoside.

www.webofpharma.com

Retention time Rutoside = about 28 min; isoquercitroside = about 29 min.

System suitability Reference solution (c):
— *resolution*: minimum 3.0 between the peaks due to rutoside and isoquercitroside.

Disregard limit The area of the principal peak in the chromatogram obtained with reference solution (d).

Calculate the percentage content of total flavonoids, expressed as isoquercitroside, using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 5}$$

A_1 = sum of the areas of the peak due to rutoside and all peaks eluting after the peak due to rutoside in the chromatogram obtained with the test solution;
A_2 = area of the peak due to isoquercitroside in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *isoquercitroside CRS* used to prepare reference solution (a), in grams;
p = percentage content of isoquercitroside in *isoquercitroside CRS*.

Ph Eur

Black Horehound

(Ph. Eur. monograph 1858)

Ph Eur

DEFINITION

Dried flowering tops of *Ballota nigra* L.

Content

Minimum 1.5 per cent of total *ortho*-dihydroxycinnamic acid derivatives, expressed as acteoside ($C_{29}H_{36}O_{15}$; M_r 625) (dried drug).

IDENTIFICATION

A. The stems are conspicuously 4-angled, longitudinally striated, dark green or reddish-brown and more or less pubescent. The leaves are greyish-green, petiolate, the lamina ovate or orbicular, 2-4 cm wide, the margin irregularly crenate, and cuneate or cordate at the base; both surfaces are covered with abundant whitish hairs; the venation is pinnate, prominent on the lower surface, slightly depressed on the upper. The flowers are sessile or very shortly pedicellate, the calyx is infundibuliform, densely pubescent, with 10 prominent ribs and 5 subequal, broadly ovate teeth; the corolla, with a tube slightly shorter than the calyx tube, is purple and bilabiate, the upper lip pubescent on the outer surface and the lower lip with 3 lobes, the middle of which is notched.

B. Microscopic examination (*2.8.23*). The powder is greyish-green and slightly flocculent. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1858.-1): numerous long, uniseriate, multicellular covering trichomes consisting of 4 or more cells, thickened and swollen at the junctions, with slightly lignified and pitted walls, free [C] or on an epidermis (transverse section [Ea]); fewer glandular trichomes, usually on epidermises (transverse section [E, F, G]): some with a unicellular or multicellular stalk and a globose, uni- or bicellular head [Ga], others with a unicellular stalk and a multicellular head (surface view [Ac], transverse section [Eb]), others with a unicellular stalk and an 8-celled head of lamiaceous type (surface view [Ad], transverse section [Fa]); fragments of the adaxial leaf epidermis [B] with cells with sinuous walls, accompanied by cells of the palisade parenchyma, most containing fine, needle-shaped crystals [Ba]; fragments of the abaxial leaf epidermis [A] bearing numerous stomata, the majority anomocytic (*2.8.3*) [Aa] but some diacytic [Ab]; fragments of the epidermis of the corolla composed of polygonal cells, those of the inner epidermis of the lips papillose [H] and those of the inner epidermis of the tube bearing uni- or bicellular covering trichomes in a stellate arrangement [K]; pollen grains subspherical with 3 pores and a smooth exine [D]; fragments from the stem (G) with groups of collenchymatous cells [Gb] and lignified vessels, with annular or spiral thickenings [J].

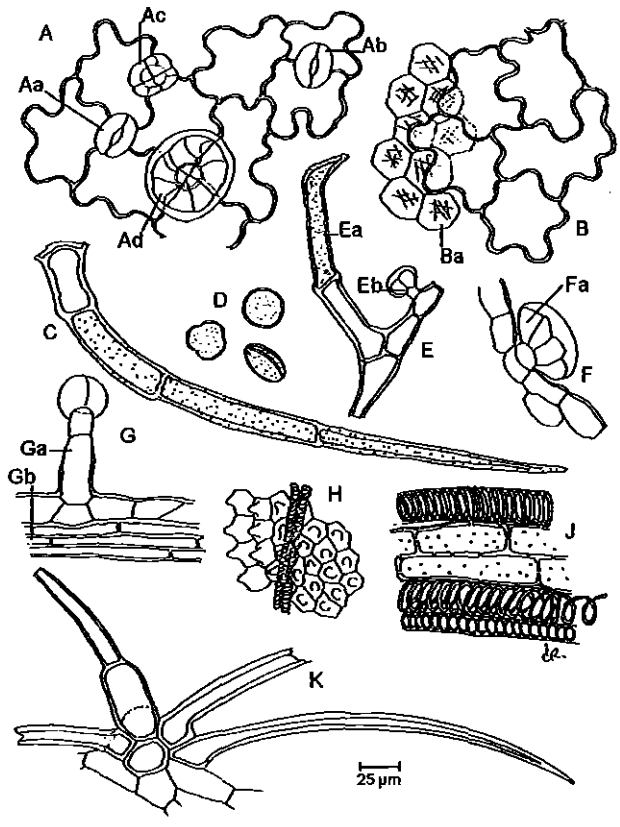


Figure 1858.-1. – *Illustration for identification test B of powdered herbal drug of black horehound*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 2 g of the powdered herbal drug (355) (*2.9.12*) add 100 mL of *methanol R*. Heat on a water-bath under a reflux condenser for 30 min. Allow to cool. Filter. Evaporate the filtrate under reduced pressure until a volume of about 10 mL is obtained.

Reference solution Dissolve 1 mg of *chlorogenic acid R* and 2.5 mg of *rutoside trihydrate R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R*.

Mobile phase *anhydrous formic acid R, glacial acetic acid R, water R, ethyl acetate R* (7.5:7.5:18:67 *V/V/V/V*).

Application 20 µL as bands.

Development Over a path of 15 cm.

Drying In air.

Detection Spray with a solution containing 10 g/L of *diphenylboric acid aminoethyl ester R* and 50 g/L of *macrogol*

www.webofpharma.com

400 R in *methanol R*; allow to dry in a current of warm air; examine in ultraviolet light at 365 nm after 30 min.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A reddish fluorescent zone
	A faint yellow fluorescent zone
	A light blue fluorescent zone (caffeoylmalic acid)
	A greenish-blue fluorescent zone (acteoside)
	A yellowish-brown fluorescent zone (luteolin 7-lactate)
Chlorogenic acid: a light blue fluorescent zone	
	A greenish-blue fluorescent zone (forsythoside B)
Rutoside: an orange-yellow fluorescent zone	2 greenish-blue fluorescent zones (arenarioside)
	A yellow fluorescent zone (luteolin 7-lactate glucoside).
	A faint greenish-blue fluorescent zone (ballotetroside).
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 13.0 per cent.

ASSAY

Stock solution Place 1.000 g of the powdered herbal drug (355) (*2.9.12*) in a flask. Add 90 mL of *ethanol (50 per cent V/V) R*. Heat under a reflux condenser on a water-bath for 30 min. Allow to cool and filter, collecting the filtrate in a 100 mL volumetric flask. Rinse the flask and the filter with 10 mL of *ethanol (50 per cent V/V) R*. Add the rinsings to the filtrate and dilute to 100.0 mL with *ethanol (50 per cent V/V) R*.

Test solution Into a 10 mL volumetric flask, introduce successively, with shaking after each addition, 1.0 mL of the stock solution, 2 mL of *0.5 M hydrochloric acid*, 2 mL of a solution containing 100 g/L of *sodium nitrite R* and 100 g/L of *sodium molybdate R*, and 2 mL of *dilute sodium hydroxide solution R*, and dilute to 10.0 mL with *water R*.

Compensation liquid Into a 10 mL volumetric flask, introduce 1.0 mL of the stock solution, 2 mL of *0.5 M hydrochloric acid* and 2 mL of *dilute sodium hydroxide solution R*, and dilute to 10.0 mL with *water R*.

Measure immediately the absorbance (*2.2.25*) of the test solution at 525 nm, by comparison with the compensation liquid.

Calculate the percentage content of total *ortho*-dihydroxycinnamic acid derivatives, expressed as acteoside, using the following expression:

$$\frac{A \times 1000}{185 \times m}$$

i.e. taking the specific absorbance of acteoside to be 185.

A = absorbance at 525 nm;
m = mass of the substance to be examined, in grams.

Ph Eur

Bogbean Leaf

(Ph. Eur. monograph 1605)

Ph Eur

DEFINITION

Dried, entire or fragmented leaf of *Menyanthes trifoliata* L.

CHARACTERS

Very bitter and persistant taste.

IDENTIFICATION

A. The leaf is long-petiolated, trifoliate, with long sheaths from the base; the petiole is up to 5 mm in diameter and strongly striated longitudinally. The lamina is divided into equal leaflets, sessile, obovate up to 10 cm long and up to 5 cm wide, with an entire, occasionally sinuous margin with brownish or reddish hydathodes and a spathulate base; it is glabrous, dark green on the upper surface and paler green on the lower surface, with a wide, whitish, finely striated prominent midrib.

B. Microscopic examination (*2.8.23*). The powder is yellowish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows fragments of upper epidermis with polyhedral cells and thin wavy walls; fragments of lower epidermis with sinuous walls; anomocytic stomata (*2.8.3*), on both surfaces, with the subsidiary cells showing radiating striations; epidermal cells from the veins straight walled and papillose; fragments of mesophyll parenchyma with large intercellular spaces (aerenchyma); irregular cells with rare sclereids; fragments of spiral or annular vessels.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R*. Heat, with stirring, in a water-bath at 60 °C for 5 min. Allow to cool and filter. Evaporate to dryness under reduced pressure in a water-bath at 60 °C. Dissolve the residue in 2.0 mL of *methanol R*.

Reference solution Dissolve 5 mg of *loganin R* in 15 mL of *methanol R*.

Plate *TLC silica gel plate R*.

Mobile phase *water R, methanol R, ethyl acetate R* (8:15:77 *V/V/V*).

Application 30 µL, as bands.

Development Over a path of 15 cm.

Drying In air.

Detection Spray with *vanillin reagent R*. Heat in an oven at 100-105 °C for 10 min. Examine in daylight.

Results See below the sequence of the zones present in the chromatograms obtained with the reference and test solutions. Furthermore, other zones are present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
Loganine: a greyish-violet zone	A violet zone An intense blue zone A violet to greyish-violet zone A grey to greyish-blue zone A brownish zone
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 10.0 per cent.

Bitterness value (*2.8.15*)
Minimum 3000.

Ph Eur

Boldo Leaf

(Ph. Eur. monograph 1396)

Preparation
Boldo Leaf Dry Extract

Ph Eur

DEFINITION
Whole or fragmented dried leaf of *Peumus boldus* Molina.

Content
Minimum 0.1 per cent of total alkaloids, expressed as boldine ($C_{19}H_{21}NO_4$; M_r 327.4) (anhydrous drug).

IDENTIFICATION
A. The leaf is oval or elliptical usually 5 cm long with a short petiole, an obtuse or slightly emarginate or mucronate apex and an equal and rounded base; the margin is entire and slightly undulate and the thickened edges are more or less revolute. The lamina is greyish-green, thick, tough and brittle. The upper surface is rough with numerous prominent small protuberances and a depressed venation. The lower surface is finely pubescent, with the protuberances less well-marked, and a prominent, pinnate venation.

B. Microscopic examination (*2.8.23*). The powder is greyish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1396.-1): fragments of the lamina of the leaf (surface view [C], transverse section [G]) consisting of the upper epidermis with rigid, thick-walled cells [Ca, Ga], the hypodermis with cells with straight or slightly sinuous, thickened and beaded walls [Cb, Gb], and palisade parenchyma [Cc] with 2 layers of cells [Gc]; fragments of the lower epidermis with numerous stomata surrounded by 4-7 subsidiary cells (surface view [A, J]); solitary [F], bifurcated or stellate clustered [D, H] unicellular covering trichomes with more or less thickened and lignified walls; debris of the spongy mesophyll (surface view [B]) including numerous large, rounded oil cells [Ba, Ge]; fragments of parenchyma containing fine needle-shaped crystals [Bb, Gd], thick-walled fibres and lignified, pitted parenchymatous cells associated with vascular tissue from the veins [E].

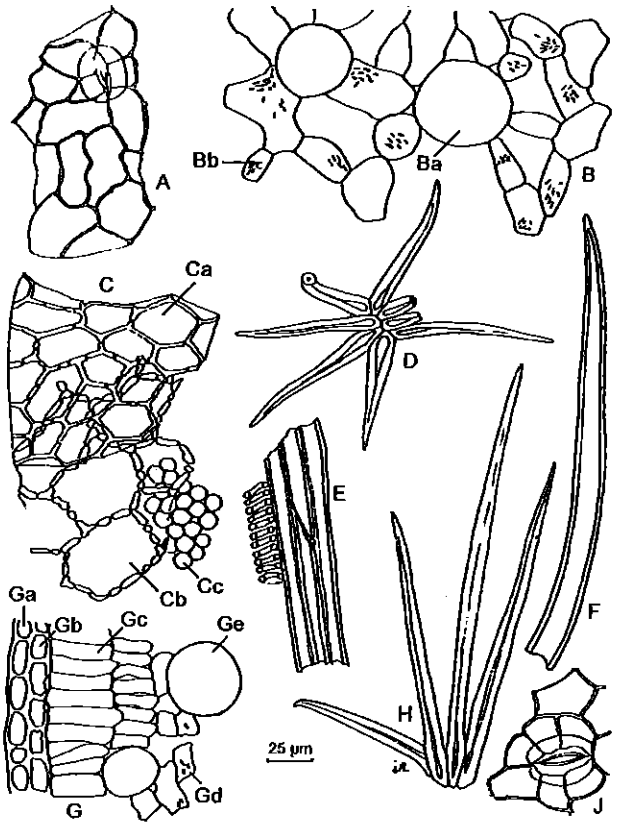


Figure 1396.-1. – *Illustration for identification test B of powdered herbal drug of boldo leaf*

C. Thin-layer chromatography (*2.2.27*).

Test solution Mix 1.5 g of the powdered herbal drug (355) (*2.9.12*) and 5 mL of *methanol R* and sonicate for 10 min. Filter the supernatant through a 3 cm × 0.5 cm column of *cellulose for chromatography R1*. Use the first 1 mL of the eluate.

Reference solution Dissolve 2 mg of *boldine R* and 10 mg of *hyoscine hydrobromide R* in 5 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *diethylamine R, methanol R, toluene R* (10:10:80 *V/V/V*).

Application 40 µL [or 6 µL] of the test solution and 20 µL [or 2 µL] of the reference solution as bands of 15 mm [or 8 mm].

Development Over a path of 15 cm [or 6 cm].

Drying In air.

Detection Treat with *potassium iodobismuthate solution R2*, allow to dry in air for 5 min and treat with *sodium nitrite solution R*; examine in daylight after 30 min.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution.

www.webofpharma.com

Top of the plate	
	A yellowish-brown zone
Hyoscine: a pale brown zone	
	A yellow zone
	A brown zone
	A brown zone
Boldine: a brown zone	A brown zone (boldine)
	Several zones
Reference solution	Test solution

TESTS

Essential oil (*2.8.12*)
Maximum 40 mL/kg (anhydrous drug).

Use 10.0 g of the freshly fragmented herbal drug, a 1000 mL flask and 300 mL of *water R* as the distillation liquid. Distil at a rate of 2-3 mL/min for 3 h.

Foreign matter (*2.8.2*)
Maximum 4 per cent of twigs and maximum 2 per cent of other foreign matter.

Water (*2.2.13*)
Maximum 100 mL/kg, determined by distillation of 20.0 g of the powdered herbal drug (355) (*2.9.12*).

Total ash (*2.4.16*)
Maximum 13.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Disperse 1.000 g of the powdered herbal drug (355) (*2.9.12*) in 50 mL of *dilute hydrochloric acid R* and shake in a water-bath at 80 °C for 30 min. Filter, take up the residue with 50 mL of *dilute hydrochloric acid R* and shake in a water-bath at 80 °C for 30 min. Filter and repeat the operation once on the residue obtained. Filter. Combine the cooled filtrates and shake with 100 mL of a mixture of equal volumes of *ethyl acetate R* and *hexane R*. Discard the organic layer. Adjust the aqueous layer to pH 9.5 with *concentrated ammonia R*. Shake successively with 100 mL, 50 mL and a further 50 mL of *methylene chloride R*, taking care not to form an emulsion. If necessary, centrifuge at 1200 *g* for 10 min. Combine the lower layers and evaporate to dryness under reduced pressure. Dissolve the residue in the mobile phase and dilute to 10.0 mL with the mobile phase.

Reference solution (a) Dissolve 12.0 mg of *boldine CRS* in the mobile phase and dilute to 100.0 mL with the mobile phase. Dilute 1.0 mL of the solution to 10.0 mL with the mobile phase.

Reference solution (b) Disperse 0.5 g of *boldo leaf dry extract HRS* in 50 mL of *dilute hydrochloric acid R* and sonicate for 10 min. Transfer to a separating funnel and wash with 10 mL of a mixture of equal volumes of *ethyl acetate R* and *hexane R*. Discard the organic layer. Adjust the aqueous phase to pH 9.5 with *concentrated ammonia R*. After cooling, shake successively with 100 mL, 50 mL and a further 50 mL of *methylene chloride R*, taking care not to form an emulsion. If necessary, centrifuge at 1200 *g* for 10 min. Combine the lower layers and evaporate to dryness under reduced pressure. Dissolve the residue in the mobile phase and dilute to 10.0 mL with the mobile phase.

Column:
— *size: l* = 0.25 m, Ø = 4.6 mm;
— *stationary phase: base-deactivated end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Solution A Mix 0.2 mL of *diethylamine R* and 99.8 mL of *acetonitrile R*.

Solution B Mix 0.2 mL of *diethylamine R* and 99.8 mL of *water R* and adjust to pH 3 with *anhydrous formic acid R*.

Mobile phase Solution A, solution B (16:84 *V/V*).

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 304 nm.

Injection 20 µL.

Identification of peaks Use the chromatogram supplied with *boldo leaf dry extract HRS* and the chromatogram obtained with reference solution (b) to identify the peaks due to alkaloids 1, 3, 4, 5 and 6; use the chromatogram obtained with reference solution (a) to identify the peak due to boldine.

Relative retention With reference to boldine (retention time = about 6 min): alkaloid 1 = about 0.9; alkaloid 3 = about 1.8; alkaloid 4 = about 2.0; alkaloid 5 = about 2.9; alkaloid 6 = about 3.1. Additional peaks may be present.

System suitability Reference solution (b):
— *resolution*: minimum 1.5 between the peaks due to alkaloid 1 and boldine.

Calculate the percentage content of total alkaloids, expressed as boldine, using the following expression:

$$\frac{(\sum A_1) \times m_2 \times p}{A_2 \times m_1 \times 100}$$

ΣA_1 = sum of the areas of the peaks due to alkaloids 1, 3, 4, 5 and 6 and the peak due to boldine in the chromatogram obtained with the test solution;
A_2 = area of the peak due to boldine in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *boldine CRS* used to prepare reference solution (a), in grams;
p = percentage content of boldine in *boldine CRS*.

Ph Eur

Boldo Leaf Dry Extract

(Ph. Eur. monograph 1816)

Ph Eur

DEFINITION

Extract produced from *Boldo leaf (1396)*.

Content
— *for aqueous extracts*: minimum 0.1 per cent of total alkaloids, expressed as boldine ($C_{19}H_{21}NO_4$; M_r 327.4) (anhydrous extract);
— *for hydroalcoholic extracts*: minimum 0.2 per cent of total alkaloids, expressed as boldine ($C_{19}H_{21}NO_4$; M_r 327.4) (anhydrous extract).

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure using either hot water at not less than 65 °C or a

www.webofpharma.com

hydroalcoholic solvent equivalent in strength to ethanol (45-75 per cent *V/V*).

CHARACTERS

Appearance

Brown or greenish-brown, hygroscopic powder.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the extract to be examined add 1 mL of *hydrochloric acid R* and 20 mL of *water R*. Sonicate for 10 min. Transfer the liquid to a separating funnel and make alkaline with 2 mL of *dilute ammonia R1*. Shake with 2 quantities, each of 20 mL, of *methylene chloride R*. Evaporate the combined organic layers to dryness. Dissolve the residue in 1 mL of *methanol R*.

Reference solution Dissolve 2 mg of *boldine R* and 10 mg of *hyoscine hydrobromide R* in 5 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *diethylamine R, methanol R, toluene R* (10:10:80 *V/V/V*).

Application 20 µL [or 3 µL] as bands of 15 mm [or 8 mm].

Development Over a path of 15 cm [or 6 cm].

Drying In air.

Detection Treat with *potassium iodobismuthate solution R2*, allow to dry in air for 5 min and treat with *sodium nitrite solution R*; examine in daylight after 30 min.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A yellowish-brown zone
	An orange-yellow zone
Hyoscine: a pale brown zone	
	An orange zone
	An orange zone
Boldine: a brown zone	A brown zone (boldine)
	Several orange zones
Reference solution	Test solution

TESTS

Water (*2.5.12*)

Maximum 5.0 per cent, determined on 0.5 g.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Disperse 1.000 g of the extract to be examined in 50 mL of *dilute hydrochloric acid R* and sonicate for 10 min. Transfer to a separating funnel and wash with 10 mL of a mixture of equal volumes of *ethyl acetate R* and *hexane R*. Discard the organic layer. Adjust the aqueous phase to pH 9.5 with *concentrated ammonia R*. After cooling, shake successively with 100 mL, 50 mL, and a further 50 mL of *methylene chloride R*, taking care not to form an emulsion. If necessary, centrifuge at 1200 *g* for 10 min. Combine the lower layers and evaporate to dryness under reduced pressure. Dissolve the residue in the mobile phase and dilute to 10.0 mL with the mobile phase.

Reference solution (a) Dissolve 12.0 mg of *boldine CRS* in the mobile phase and dilute to 100.0 mL with the mobile phase.

Reference solution (b) Disperse 0.5 g of *boldo leaf dry extract HRS* in 50 mL of *dilute hydrochloric acid R* and sonicate for 10 min. Transfer to a separating funnel and wash with 10 mL of a mixture of equal volumes of *ethyl acetate R* and *hexane R*. Discard the organic layer. Adjust the aqueous phase to pH 9.5 with *concentrated ammonia R*. After cooling, shake successively with 100 mL, 50 mL, and a further 50 mL of *methylene chloride R*, taking care not to form an emulsion. If necessary, centrifuge at 1200 *g* for 10 min. Combine the lower layers and evaporate to dryness under reduced pressure. Dissolve the residue in the mobile phase and dilute to 10.0 mL with the mobile phase.

Column:

— *size*: *l* = 0.25 m, Ø = 4.6 mm;

— *stationary phase*: *base-deactivated end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Solution A Mix 0.2 mL of *diethylamine R* and 99.8 mL of *acetonitrile R*.

Solution B Mix 0.2 mL of *diethylamine R* and 99.8 mL of *water R* and adjust to pH 3 with *anhydrous formic acid R*.

Mobile phase Solution A, solution B (16:84 *V/V*).

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 304 nm.

Injection 20 µL.

Identification of peaks Use the chromatogram supplied with *boldo leaf dry extract HRS* and the chromatogram obtained with reference solution (b) to identify the peaks due to alkaloids 1, 3, 4, 5 and 6; use the chromatogram obtained with reference solution (a) to identify the peak due to boldine.

Relative retention With reference to boldine (retention time = about 6 min): alkaloid 1 = about 0.9; alkaloid 3 = about 1.8; alkaloid 4 = about 2.0; alkaloid 5 = about 2.9; alkaloid 6 = about 3.1. Additional peaks may be present.

System suitability Reference solution (b):

— *resolution*: minimum 1.5 between the peaks due to alkaloid 1 and boldine.

Calculate the percentage content of total alkaloids, expressed as boldine, using the following expression:

$$\frac{(\sum A_1) \times m_2 \times p}{A_2 \times m_1 \times 10}$$

ΣA_1 = sum of the areas of the peaks due to alkaloids 1, 3, 4, 5 and 6 and the peak due to boldine in the chromatogram obtained with the test solution;

A_2 = area of the peak due to boldine in the chromatogram obtained with reference solution (a);

m_1 = mass of the extract to be examined used to prepare the test solution, in grams;

m_2 = mass of *boldine CRS* used to prepare reference solution (a), in grams;

p = percentage content of boldine in *boldine CRS*.

Ph Eur

www.webofpharma.com

Buckwheat Herb

(Ph. Eur. monograph 2184)

Ph Eur

DEFINITION

Whole or fragmented aerial parts of *Fagopyrum esculentum* Moench, collected in the early flowering period prior to fruiting and dried immediately.

Content

Minimum 3.0 per cent of rutoside ($C_{27}H_{30}O_{16}$; M_r 611) (dried drug).

IDENTIFICATION

A. The stem is cylindrical, hollow, finely ridged longitudinally, about 2-6 mm in diameter, brownish-green or reddish, with few branches and thickened at the internodes; the leaves are arranged spirally and have membranous, sheathing stipules; the surface is glabrous except in the region of the stipules, where short, white hairs may occur.
The leaves are dark green, paler on the lower surface, up to 7 cm wide and 11 cm long, saggitate or cordate, almost pentagonal with 2 widely rounded lobes; the lower leaves are petiolate, the upper leaves sessile or amplexicaul; the lamina is glabrous and the margin finely sinuate and fringed with minute, reddish-brown projections; similar projections occur on the veins on the upper surface. The inflorescence is a cymose panicle, the individual flowers 1-2 mm long and 6 mm in diameter with 5 free, white or reddish petals.

B. Microscopic examination (*2.8.23*). The powder is dark green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2184.-1): fragments of the epidermis of the stem (surface view [D]) composed of elongated cells showing striations on the outer walls [Da] and anomocytic stomata (*2.8.3*) [Db]; fragments of the upper epidermis of the lamina (surface view [B]), consisting of polygonal cells covered by a striated cuticle [Ba] and anomocytic stomata [Bb], often accompanied by palisade parenchyma [Bc]; fragments of the epidermis of the leaf margins [A] and of the epidermis covering the veins, often showing ovoid or rounded papilla-like projections, often reddish, with thickened and striated walls; fragments of the lower epidermis of the lamina [C] with thin-walled polygonal cells, numerous stomata [Ca] and rare glandular trichomes with a biseriate stalk and a globular head usually composed of 8 cells [Cb]; fragments of mesophyll [F] with narrow, annular or spiral vessels [Fa] and of spongy parenchyma, numerous cells of which contain cluster crystals of calcium oxalate, varying in diameter (25-100 µm) [Fb], smaller prismatic crystals of calcium oxalate [Fc], occurring scattered in the mesophyll and also in the parenchyma of the stem; fragments of lignified tissue [H] with bordered-pitted [Ha], reticulate or annular [Hb] vessels and thin-walled, pitted fibres [Hc]; occasional fragments of the corolla with a papillose epidermis [E]; spherical or ovoid pollen grains, about 50 µm in diameter, with a pitted exine and 3 furrows [G].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5.0 mL of *methanol R* and heat in a water-bath at 60 °C under a reflux condenser for 10 min. Cool and filter.

Reference solution Dissolve 10 mg of *hyperoside R* and 10 mg of *rutoside trihydrate R* in 10 mL of *methanol R*.

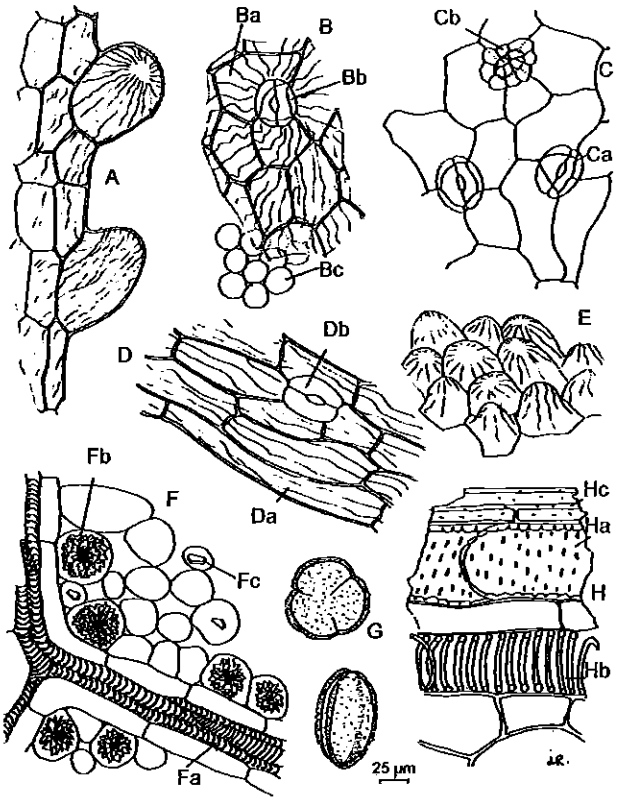


Figure 2184.-1. – *Illustration for identification test B of powdered herbal drug of buckwheat herb*

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, water R, ethyl acetate R* (10:10:80 *V/V/V*).

Application 20 µL [or 5 µL] as bands of 15 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying At 100-105 °C.

Detection treat with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, subsequently treat with a 50 g/L solution of *macrogol 400 R* in *methanol R*; allow to dry in air for about 30 min and examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	2 red zones
	1-2 light blue zones
	An orange zone
	An orange zone
Hyperoside: an orange zone	2 blue zones
Rutoside: an orange-yellow zone	An orange-yellow zone (rutoside)
Reference solution	**Test solution**

www.webofpharma.com

TESTS

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 15.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 0.500 g of the powdered herbal drug (355) (*2.9.12*), add 30 mL of an 80 per cent *V/V* solution of *methanol R*. Heat the mixture under a reflux condenser in a water-bath at 60 °C for 30 min, then extract the mixture in an ultrasonic bath for 15 min. Allow to cool, dilute to 50.0 mL with an 80 per cent *V/V* solution of *methanol R* and filter.

Reference solution (a) Dissolve 25.0 mg of *rutoside trihydrate CRS* in an 80 per cent *V/V* solution of *methanol R* and dilute to 50.0 mL with the same solvent.

Reference solution (b) Dissolve 20.0 mg of *troxerutin R* and 5.0 mg of *quercitrin R* in an 80 per cent *V/V* solution of *methanol R* and dilute to 50.0 mL with the same solvent.

Column:
— *size*: l = 0.125 m, Ø = 4 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm);
— *temperature*: 30 °C.

Mobile phase:
— *mobile phase A*: mix 50 volumes of *acetonitrile R* and 950 volumes of *water R* adjusted to pH 2 with *phosphoric acid R*;
— *mobile phase B*: mix 95 volumes of *water R* adjusted to pH 2 with *phosphoric acid R* and 905 volumes of *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 6	94	6
6 - 16.5	94 → 85	6 → 15
16.5 - 22	85 → 76	15 → 24
22 - 25	76 → 59	24 → 41

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 350 nm.

Injection 10 µL.

System suitability Reference solution (b):
— *elution order*: order indicated in the composition of reference solution (b), when the chromatogram is recorded in the prescribed conditions;
— *resolution*: minimum 3 between the peaks due to troxerutin and quercitrin.

Using the retention times determined from the chromatogram obtained with reference solution (a), locate the peak due to rutoside in the chromatogram obtained with the test solution.

Calculate the percentage content of rutoside using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1}$$

A_1 = area of the peak due to rutoside in the chromatogram obtained with the test solution;
A_2 = area of the peak due to rutoside in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *rutoside trihydrate CRS* used to prepare reference solution (a), in grams;
p = percentage content of rutoside in *rutoside trihydrate CRS*.

Ph Eur

Bupleurum Root

(Ph. Eur. monograph 2562)

Ph Eur

DEFINITION

Dried, whole or fragmented root of *Bupleurum chinense* DC. or *Bupleurum scorzonerifolium* Willd.

Content
Minimum 0.16 per cent of saikosaponin A ($C_{42}H_{68}O_{13}$; M_r 781) (dried drug).

IDENTIFICATION

A. *B. chinense*. The whole root is cylindrical or elongated conical, branched in the lower part, up to 23 cm long and 1.2 cm in diameter. The upper part consists of a bulgy root crown, usually composed of 3-15 stem bases as well as the fibrous remnants of the leaf bases. The fragmented root consists of irregular pieces, 1-5 cm long, 0.2-0.3 cm in diameter. The outer surface is blackish-brown or light brown, marked with longitudinal wrinkles and showing rootlet scars and lenticel-like protuberances. The texture is hard and compact, difficult to break. The fracture shows concentric fibrous rings in the wood; the bark is thin, light brown or orange-brown, while the wood is whitish-yellow.

B. scorzonerifolium The whole root is thinner than that of *B. chinense*, elongated conical, usually unbranched or very slightly branched in the lower part, up to 15 cm long and 0.3-0.5 cm in diameter. The root crown bears numerous fibres from the bases of wilted leaves in a brush-like shape. The fragmented root consists of irregular pieces, 1-5 cm long. The outer surface is blackish-brown or reddish-brown and shows numerous annular striations near the root crown. The texture is slightly soft and the root breaks easily. The fracture is even and non-fibrous.

B. Microscopic examination (*2.8.23*). The powder is reddish-brown or yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2562.-1): fragments of yellowish-brown to reddish-brown cork (surface view [A]) with rectangular and flattened cells (transverse section [H]), some cork cells containing small prism crystals visible mainly in polarised light [Ha]; fragments of vessels (5-80 µm in diameter) with various thickenings [G], most of which are reticulate, accompanied by xylem parenchyma with elongated, thin-walled cells or by fibres with thick (2-8 µm) and channelled walls [C]; xylem fibres, isolated [F] or in bundles [E], long, fusiform, about 7-25 µm in diameter; fragments of secretory canals (10-15 µm up to 40 µm in diameter) with inconspicuous secretory cells and yellowish to orange contents [D]; fragments of parenchyma with conspicuous secretory canals visible as yellowish to orange-red ribbon-like secretions [B].

www.webofpharma.com

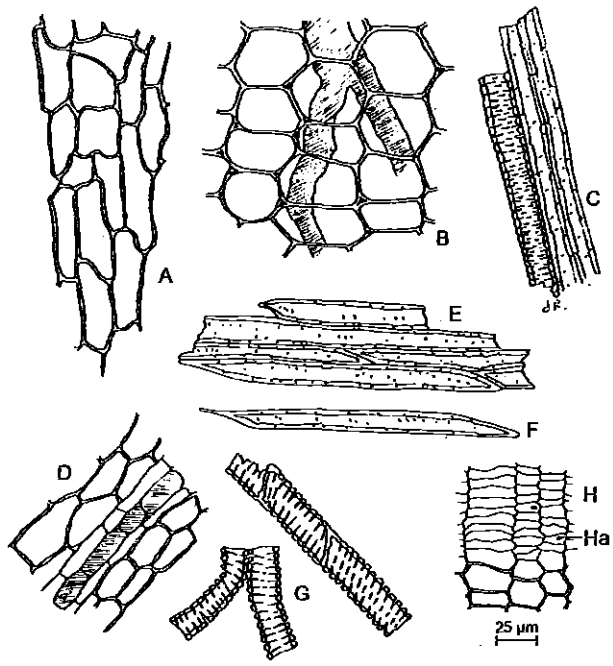


Figure 2562.-1. – *Illustration for identification test B of powdered herbal drug of bupleurum root*

C. High-performance thin-layer chromatography (*2.8.25*).

Examine the chromatograms obtained in the test for *Bupleurum longiradiatum* Turcz.

Results See below the sequence of zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A violet zone
	An orange or faint orange zone
Saikosaponin D: an orange-brown zone	An orange-brown zone (saikosaponin D)
Saikosaponin A: a grey zone	A grey zone (saikosaponin A)
	A reddish-violet zone (saikosaponins C, H)
Reference solution (a)	**Test solution**

TESTS

Bupleurum longiradiatum Turcz

High-performance thin-layer chromatography (*2.8.25*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10.0 mL of *methanol R* and sonicate for 10 min. Centrifuge and use the supernatant.

Reference solution (a) Dissolve 1.0 mg of *saikosaponin A R* and 1.0 mg of *saikosaponin D R* in *methanol R* and dilute to 5.0 mL with the same solvent.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *methanol R*.

Intensity marker Saikosaponin D.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *water R, 2-propanol R, ethyl acetate R* (10:30:80 *V/V/V*).

Application 5 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In air.

Detection Treat with *anisaldehyde solution R* and heat at 100 °C for 3 min; examine in daylight.

System suitability Reference solution (a):

— the chromatogram shows 2 distinct zones in the lower part of the middle third; the lower zone (saikosaponin A) is grey and the upper zone (saikosaponin D) is orange-brown.

Results In the chromatogram obtained with the test solution, the presence of a greyish zone directly above the zone due to saikosaponin H (which co-migrates with saikosaponin C) indicates adulteration by *B. longiradiatum*.

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 9.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 3.5 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Disperse 0.250 g of the powdered herbal drug (355) (*2.9.12*) in a mixture of 3 mL of *concentrated ammonia R* and 12 mL of *methanol R*. Sonicate for 30 min and centrifuge for 10 min. Repeat the extraction twice, combine the supernatants and evaporate to dryness under reduced pressure. Dissolve the residue in *methanol R* and dilute to 5.0 mL with the same solvent. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 10.0 mg of *saikosaponin A CRS* in *methanol R* and dilute to 10.0 mL with the same solvent.

Reference solution (b) Dissolve 1 mg of *propyl parahydroxybenzoate R* in 1 mL of reference solution (a) and dilute to 10.0 mL with *methanol R*.

Column:

— *size*: *l* = 0.25 m, Ø = 4.6 mm;

— *stationary phase*: *base-deactivated end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase *acetonitrile R1, water for chromatography R* (36:64 *V/V*).

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 210 nm.

Injection 20 µL.

Run time 4 times the retention time of saikosaponin A.

Relative retention With reference to saikosaponin A (retention time = about 16 min): propyl parahydroxybenzoate = about 0.9.

www.webofpharma.com

System suitability Reference solution (b):
— *resolution*: minimum 3.0 between the peaks due to propyl parahydroxybenzoate and saikosaponin A.

Calculate the percentage content of saikosaponin A using the following expression:

$$\frac{A_1 \times m_2 \times p \times 0.5}{A_2 \times m_1}$$

A_1 = area of the peak due to saikosaponin A in the chromatogram obtained with the test solution;
A_2 = area of the peak due to saikosaponin A in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *saikosaponin A CRS* used to prepare reference solution (a), in grams;
p = percentage content of saikosaponin A in *saikosaponin A CRS*.

Ph Eur

Greater Burnet Root

(Sanguisorba Root, Ph. Eur. monograph 2385)

Ph Eur

DEFINITION

Whole or fragmented, dried underground parts of *Sanguisorba officinalis* L. without rootlets.

Content

Minimum 5.0 per cent of tannins, expressed as pyrogallol ($C_6H_6O_3$; M_r 126.1) (dried drug).

IDENTIFICATION

A. *Whole drug*. The whole root is irregular, fusiform or cylindrical, slightly curved or twisted, 5-25 cm long and 0.5-2 cm in diameter. The outer surface is greyish-brown or dark brown, rough with longitudinal wrinkles and sometimes bears the remains of short, hard rootlets. The texture is hard and brittle. The fracture is relatively even, pinkish or pale yellow, dense and granular. The xylem has a slightly radiate structure.

Fragmented drug The fragmented root, 0.5-2 cm in diameter, occurs as short, more or less cylindrical pieces or as oblique, subrounded or irregular slices. The outer surface is greyish-brown or dark brown, rough with longitudinal wrinkles and sometimes bears the remains of short, hard rootlets. The texture is hard and brittle. The fracture is relatively even, dense and granular; the cut surface is pinkish, pale yellow or yellowish-brown and shows the xylem which is sometimes lighter in colour, and has a slightly radiate structure.

B. Microscopic examination (*2.8.23*). The powder is yellowish-brown or dark brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2385.-1): abundant cluster crystals of calcium oxalate 11-65 µm in diameter, free [L] or included in parenchyma cells sometimes forming crystal sheaths [Ca]; prisms of calcium oxalate; rare, whole or fragmented phloem fibres, usually isolated [B, F, H]; reticulate or pitted lignified vessels [E, K], 13-60 µm in diameter, sometimes up to 70 µm in diameter; fragments of yellowish-brown cork with cells that are polygonal in surface view [J] or rectangular in transverse section [A]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows subrounded or ovoid starch granules, free or included in parenchyma cells or in cells of the medullary rays [D]; the granules are mostly single, 3-9 µm in diameter, sometimes up to 30 µm in diameter; 2- to 4-compound starch granules are also present [G].

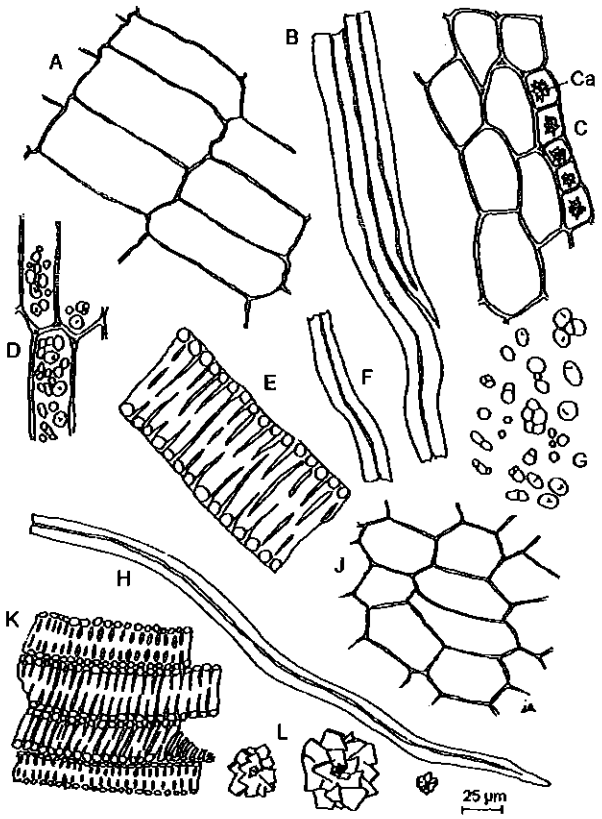


Figure 2385.-1. – *Illustration for identification test B of powdered herbal drug of sanguisorba root*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 2.0 g of the powdered herbal drug (355) (*2.9.12*) add 50 mL of *water R* and boil under a reflux condenser for 30 min. Cool the solution and centrifuge for 10 min. Shake the supernatant with 2 quantities, each of 15 mL, of *di-isopropyl ether R* saturated with *hydrochloric acid R*. Combine the ether layers. Evaporate to dryness and dissolve the residue in 1.0 mL of *methanol R*. Filter through a polypropylene syringe filter (nominal pore size 0.45 µm).

Reference solution Dissolve 5 mg of *gallic acid R* and 20 mg of *resorcinol R* in 20 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, ethyl acetate R, toluene R* (10:30:60 *V/V/V*).

Application 10 µL [or 4 µL] as bands.

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A See below the sequence of quenching zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint quenching zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
	A quenching zone
Resorcinol: a quenching zone	
	A quenching zone
Gallic acid: a quenching zone	A quenching zone (gallic acid)
	A quenching zone
	A quenching zone
Reference solution	Test solution

Detection B Spray with a 10 g/L solution of *ferric chloride R* in *anhydrous ethanol R* and heat at 100-105 °C for 15 min; examine in daylight.

Results B See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Resorcinol: a brown zone	
	A blackish-blue zone
Gallic acid: a blackish-blue zone	A blackish-blue zone (gallic acid)
	A blackish-blue zone
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C.

Total ash (*2.4.16*)
Maximum 10.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 2.0 per cent.

ASSAY

Tannins (*2.8.14*)
Use 0.500 g of the powdered herbal drug (180) (*2.9.12*).

Ph Eur

Butcher's Broom

(Ph. Eur. monograph 1847)

Ph Eur

DEFINITION

Dried, whole or fragmented underground parts of *Ruscus aculeatus* L.

Content
Minimum 1.0 per cent of total sapogenins, expressed as ruscogenins [mixture of neoruscogenin ($C_{27}H_{40}O_4$; M_r 428.6) and ruscogenin ($C_{27}H_{42}O_4$; M_r 430.6)] (dried drug).

IDENTIFICATION

A. The rhizome consists of yellowish, branched, articulated, somewhat knotty pieces, cylindrical or subconical, about 5-10 cm long and about 5 mm thick. The surface is marked with thin annulations about 1-3 mm wide, separated from one another; rounded scars of the aerial stems are present on the upper surface. On the lower surface numerous roots, or their scars, occur; the roots are about 2 mm in diameter and similar in colour to the rhizome. The outer layer is easily detached, revealing a yellowish-white, very hard central cylinder.

B. Microscopic examination (*2.8.23*). The powder is yellowish. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1847.-1): groups of sclereids of the rhizome, with variously-shaped cells, rounded, elongated or rectangular; the walls are moderately thickened and distinctly beaded, with large, rounded or oval pits [F, G, L, P, Q]; fragments of the endodermis composed of a single layer of irregularly thickened cells [K]; groups of rounded parenchymatous cells, thickened at the corners, with small, triangular intercellular spaces [D, E, N]; thin-walled parenchyma [J] with some cells containing raphides of calcium oxalate [C]; groups [H] of thick-walled fibres [Ha] and small vessels, up to about 50 µm in diameter, the walls showing numerous small, slit-shaped pits [A, Hb]; rare fragments of dermal tissue of the root [B]; raphides of calcium oxalate, isolated [M].

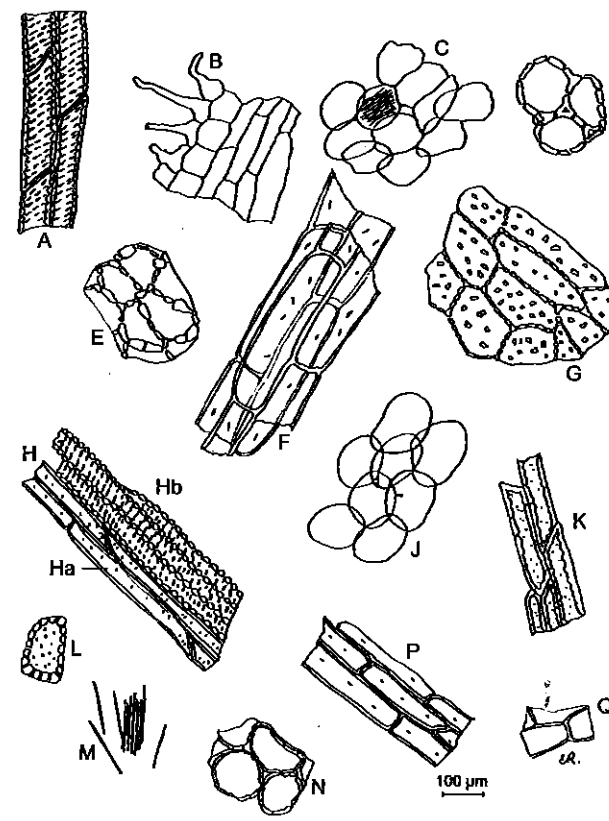


Figure 1847.-1. – *Illustration for identification test B of powdered herbal drug of butcher's broom*

C. Thin-layer chromatography (*2.2.27*).

Test solution Introduce 1.0 g of the powdered herbal drug (355) (*2.9.12*) and 50 mL of *dilute hydrochloric acid R* into a 100 mL flask with a ground-glass neck. Heat on a water-bath under a reflux condenser for 40 min. Allow to cool and

www.webofpharma.com

extract the unfiltered mixture with 3 quantities, each of 25 mL, of *methylene chloride R*. Combine the organic solutions and dry over *anhydrous sodium sulfate R*. Filter and evaporate to dryness. Dissolve the residue in 5 mL of *methanol R*.

Reference solution Dissolve 1 mg of *ruscogenins CRS* and 1 mg of *stigmasterol R* in *methanol R* and dilute to 5 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *methanol R, methylene chloride R* (7:93 *V/V*).

Application 10 µL [or 4 µL] as bands.

Development Over a path of 15 cm [or 6 cm].

Drying In air.

Detection Spray with *vanillin reagent R*, dry in an oven at 100-105 °C for 1 min and examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other weak zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	Several zones of various colours
Stigmasterol: a violet zone	A violet zone
	A violet zone
Ruscogenins: a yellow zone	A yellow zone (ruscogenins)
	Several zones of various colours
Reference solution	Test solution

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 12.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 5.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 2.000 g of the powdered herbal drug (355) (*2.9.12*) add 60 mL of *anhydrous ethanol R*, 15 mL of *water R* and 0.2 g of *potassium hydroxide R*. Extract on a water-bath under a reflux condenser for 4 h. Allow to cool and filter into a 100 mL volumetric flask. Rinse the extraction flask and the residue in the filter with 3 quantities, each of 10 mL, of *anhydrous ethanol R* and add the rinsings to the volumetric flask. Dilute to 100.0 mL with *anhydrous ethanol R*. Evaporate 25.0 mL of this solution to dryness under reduced pressure. Dissolve the residue in 10 mL of *butanol R* and add 3 mL of *hydrochloric acid R1* and 8 mL of *water R*. Heat on a water-bath under a reflux condenser for 1 h. Allow to cool and transfer to a 100 mL volumetric flask. Rinse the round-bottomed flask with 3 quantities, each of 20 mL, of *methanol R*. Add the rinsings to the volumetric flask and dilute to 100.0 mL with *methanol R*.

Reference solution Dissolve 5.0 mg of *ruscogenins CRS* in 100 mL of *methanol R*.

Column:
— *size*: *l* = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
— *mobile phase A*: *water R*;
— *mobile phase B*: *acetonitrile R1*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 25	40	60
25 - 27	40 → 0	60 → 100
27 - 37	0	100

Flow rate 1.2 mL/min.

Detection Spectrophotometer at 203 nm.

Injection 20 µL.

Identification of peaks Use the chromatogram supplied with *ruscogenins CRS* and the chromatogram obtained with the reference solution to identify the peaks due to neoruscogenin and ruscogenin.

Relative retention With reference to neoruscogenin (retention time = about 16 min): ruscogenin = about 1.2.

System suitability Reference solution:
— *resolution*: minimum 1.5 between the peaks due to neoruscogenin and ruscogenin.

Calculate the percentage content of sapogenins, expressed as ruscogenins (neoruscogenin and ruscogenin), using the following expression:

$$\frac{A_1 \times m_2 \times 4 \times p_1}{A_2 \times m_1} + \frac{A_3 \times m_2 \times 4 \times p_2}{A_4 \times m_1}$$

A_1 = area of the peak due to ruscogenin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to ruscogenin in the chromatogram obtained with the reference solution;
A_3 = area of the peak due to neoruscogenin in the chromatogram obtained with the test solution;
A_4 = area of the peak due to neoruscogenin in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *ruscogenins CRS* used to prepare the reference solution, in grams;
p_1 = percentage content of ruscogenin in *ruscogenins CRS*;
p_2 = percentage content of neoruscogenin in *ruscogenins CRS*.

Ph Eur

Calendula Flower

(Ph. Eur. monograph 1297)

Ph Eur

DEFINITION

Whole or cut, dried, and fully opened flowers that have been detached from the receptacle of the cultivated, double-flowered varieties of *Calendula officinalis* L.

Content
Minimum 0.4 per cent of flavonoids, expressed as hyperoside ($C_{21}H_{20}O_{12}$; M_r 464.4) (dried drug).

IDENTIFICATION

A. The ligulate florets consist of a yellow or orange-yellow ligule, about 3-5 mm wide and about 7 mm in the middle part, with a 3-toothed apex and a hairy, partly sickle-shaped,

www.webofpharma.com

yellowish-brown or orange-brown tube with a projecting style and a bifid stigma occasionally with a partly bent yellowish-brown or orange-brown ovary. The tubular florets, about 5 mm long, are present and consist of the yellow, orange-red or reddish-violet 5-lobed corolla and the yellowish-brown or orange-brown tube, hairy in its lower part, mostly with a partly bent yellowish-brown or orange-brown ovary.

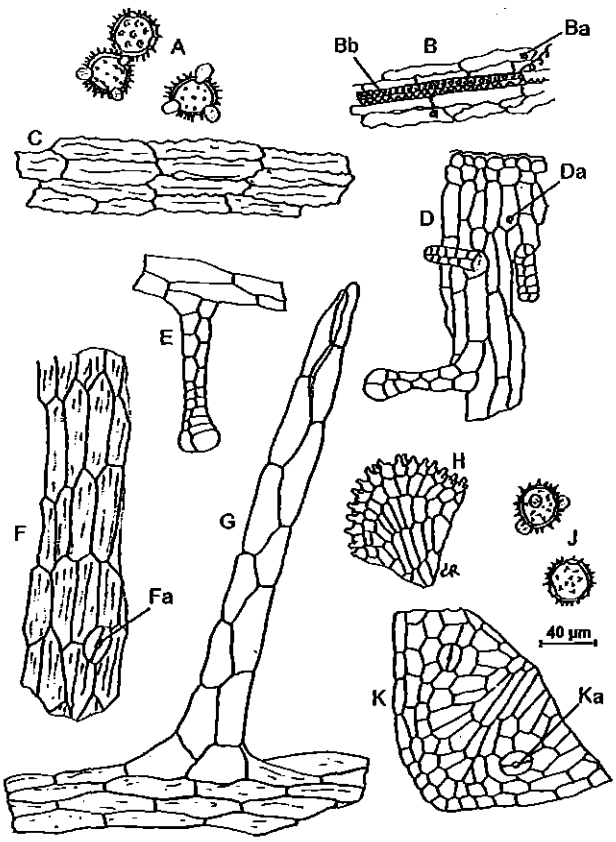


Figure 1297.-1. – *Illustration for identification test B of powdered herbal drug of calendula flower*

B. Microscopic examination (*2.8.23*). The powder is yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1297.-1): fragments of epidermises of the corolla [C, F, K] containing light yellow oil droplets, some with fairly large anomocytic stomata (*2.8.3*) [Fa, Ka]; covering trichomes biseriate, multicellular and conical [G], usually fragmented, and glandular trichomes with a multicellular stalk [E], very abundant on the base of the corolla [D]; fragments of parenchyma of the corolla [B] containing prisms and very small cluster crystals of calcium oxalate [Ba, Da] and small vessels [Bb]; spherical pollen grains up to about 40 µm in diameter with a sharply spiny exine and 3 germinal pores [A, J]; occasional fragments of the stigmas with short, bulbous papillae [H].

C. High-performance thin-layer chromatography (*2.8.25*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5.0 mL of *methanol R*. Sonicate for 15 min, filter or centrifuge and use the filtrate or supernatant.

Reference solution (a) Dissolve 3.0 mg of *chlorogenic acid R* and 4.0 mg of *isorhamnetin-3-O-rutinoside R* in *methanol R* and dilute to 10.0 mL with the same solvent.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *methanol R*.

Reference solution (c) Dissolve 2.5 mg of *hyperoside R* and 3 mg of *chlorogenic acid R* in *methanol R* and dilute to 10 mL with the same solvent.

Intensity marker Isorhamnetin-3-*O*-rutinoside.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, water R, ethyl acetate R* (10:10:80 *V/V/V*).

Application 4 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of air at room temperature for 5 min.

Detection Heat at 100-105 °C for 5 min; spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then with a 50 g/L solution of *macrogol 400 R* in *methanol R* or, alternatively, dip the warm plate in a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R* and then in a 50 g/L solution of *macrogol 400 R* in *methylene chloride R*; allow to dry in air for about 1 min and examine in ultraviolet light at 366 nm.

System suitability Reference solution (c):

— the chromatogram shows in the middle third 2 distinct zones, which may be touching; the lower zone (chlorogenic acid) shows a light blue fluorescence and the upper zone (hyperoside) shows a yellow or orange fluorescence.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, other faint to very faint blue, brown or orange fluorescent zones may be present.

Top of the plate	
	2 blue zones, faint to equivalent
	A greenish-yellow zone, faint
Chlorogenic acid: a light blue zone	A light blue zone, faint to equivalent
Isorhamnetin-3-*O*-rutinoside: a greenish-yellow zone	A greenish-yellow zone (isorhamnetin-3-*O*-rutinoside)
	A brown or orange zone, faint to equivalent
	A greenish-yellow zone
	A brownish-orange zone, very faint to faint
Reference solution (a)	**Test solution**

www.webofpharma.com

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent of bracts and maximum 2 per cent of other foreign matter.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (500) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 10.0 per cent.

ASSAY

Stock solution Into a 100 mL round-bottomed flask introduce 0.800 g of the powdered herbal drug (500) (*2.9.12*), 1 mL of a 5 g/L solution of *hexamethylenetetramine R*, 7 mL of *hydrochloric acid R1* and 20 mL of *acetone R*. Boil the mixture under a reflux condenser for 30 min. Filter the liquid through a plug of absorbent cotton into a 100 mL volumetric flask. Add the absorbent cotton to the residue in the round-bottomed flask and extract with 2 quantities, each of 20 mL, of *acetone R*, each time boiling under a reflux condenser for 10 min. Allow to cool to room temperature, filter the liquid through a plug of absorbent cotton, then filter the combined acetone solution through a filter-paper into the volumetric flask, and dilute to 100.0 mL with *acetone R* by rinsing the flask and filter. Introduce 20.0 mL of this solution into a separating funnel, add 20 mL of *water R* and extract the mixture with 1 quantity of 15 mL and then with 3 quantities, each of 10 mL, of *ethyl acetate R*. Combine the ethyl acetate extracts in a separating funnel, rinse with 2 quantities, each of 50 mL, of *water R*, filter the extract over 10 g of *anhydrous sodium sulfate R* into a 50 mL volumetric flask and dilute to 50.0 mL with *ethyl acetate R*.

Test solution To 10.0 mL of the stock solution add 1 mL of *aluminium chloride reagent R* and dilute to 25.0 mL with a 5 per cent *V/V* solution of *glacial acetic acid R* in *methanol R*.

Compensation liquid Dilute 10.0 mL of the stock solution to 25.0 mL with a 5 per cent *V/V* solution of *glacial acetic acid R* in *methanol R*.

Measure the absorbance (*2.2.25*) of the test solution after 30 min, by comparison with the compensation liquid at 425 nm.

Calculate the percentage content of flavonoids, expressed as hyperoside, using the following expression:

$$\frac{A \times 1.25}{m}$$

i.e. taking the specific absorbance of hyperoside to be 500.

A = absorbance at 425 nm;
m = mass of the herbal drug to be examined, in grams.

Ph Eur

Cape Jasmine Fruit

(Ph. Eur. monograph 2565)

Ph Eur

DEFINITION

Whole or fragmented, ripe fruit of *Gardenia jasminoides* J. Ellis, with stalk removed, steamed or treated with boiling water, then dried.

Content
Minimum 2.0 per cent of geniposide ($C_{17}H_{24}O_{10}$; M_r 388.4) (dried drug).

IDENTIFICATION

A. *Whole drug*. The fruit is obovate or elliptical and may be elongated or more rounded; it is about 1-5 cm long (including the sepal remains) and 0.8-1.7 cm in diameter. The smooth or slightly rough outer surface is yellowish, reddish-yellow or brownish-red and usually has 6 antesepalous raised, longitudinal winged ribs; between the winged ribs, a well-marked, longitudinal and sometimes branched vein is clearly visible; raised, yellowish-brown, dark brown or black papillae are also commonly present on the fruit surface between the winged ribs. The remains of the basally gamosepalous calyx are visible at the upper end of the fruit (inferior ovary); the tips of the sepals are free and are either tapering and pointed or broken. At the lower end of the fruit, the 6 winged ribs join together at the stalk. In the centre of the fused sepals, a stylar scar is visible, surrounded by a disc-shaped nectary. A transverse section of the fruit shows a single locule resulting from the incomplete fusion of both carpels; remnants of the incomplete septa are present on the inner surface of the fruit wall; the locule contains numerous seeds aggregated into a mass in a yellowish, reddish-yellow or, more rarely, dark red placenta, which protrudes between the seeds; the seed shape is variable and may be rounded, triangular or irregularly angular, and the seeds themselves are flat, brownish-red or yellowish-red, measuring up to 0.5 cm in length; the outer surface is densely and finely verrucose. The pericarp is brittle with a smooth, lustrous pale yellow or brownish-yellow inner surface.

Fragmented drug The fruit fragments consist of thin, brittle pieces of pericarp, with a smooth or slightly rough outer surface that is yellowish, reddish-yellow or brownish-red, sometimes with raised yellowish-brown, dark brown or black papillae or crossed by a fragment of winged rib and/or vein; the inner surface is smooth, lustrous, and pale yellow or brownish-yellow. The remains of the calyx or the stalk may be present. Numerous seeds, often aggregated, are visible, they are near circular, triangular or irregularly angular in shape, flat and measure to 0.5 cm in the long axis; their brownish-red or yellowish-red outer surface is densely and finely verrucose. The remains of the yellowish, yellowish-red or, more rarely, dark red placenta are present together with the seeds.

B. Microscopic examination (*2.8.23*). The powder is orange-brown or orange-red. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2565.-1): fragments of the epicarp (surface view [G]) consisting of polyhedral cells; fragments of pericarp (transverse section [D]) consisting of thin-walled parenchymatous cells [Da]; fragments of epicarp from the winged ribs or the calyx (surface view [F, J]) consisting of polyhedral cells, scars of covering trichomes [Ja] and rare, pointed, unicellular trichomes either short (up to

www.webofpharma.com

380 µm) or more rarely longer, with smooth, thick walls [Fa]; fragments of mesocarp [A, B] consisting of thin-walled parenchymatous cells [Aa, Ba] associated with fibres and yellowish spiral or annular xylem vessels, up to 12 µm in diameter [Bb]; parenchyma, sometimes containing oil droplets [Dc] or cluster crystals [Ab, Db, Bf] or prisms [Ac, Be] of calcium oxalate; fibres, fusiform [Bd] or rectangular [Bc], with thickened, pitted walls about 10 µm in diameter and up to 100 µm long; parenchyma may also be associated with small groups of subrounded, polygonal or subrectangular sclereids with regularly thickened, pitted walls, 15-57 µm long and 11-30 µm in diameter [Ad]; fragments of endocarp [C] consisting of compact masses of mosaic-arranged fibres overlaid or cross-embedded with sclereids containing calcium oxalate prisms, 4-14 µm long [Ca, Cb], especially visible in polarised light; endocarp fibres, long and thin, about 10 µm in diameter and up to 100 µm long [Cc]; fragments of testa [H] consisting of large irregularly shaped sclereids, 58-150 µm in diameter and up to 260 µm long, with irregularly thickened yellowish walls, wide pits and containing a reddish-brown substance; fragments of endosperm with cells containing aleurone grains [K]; prisms or scattered clusters of calcium oxalate [E].

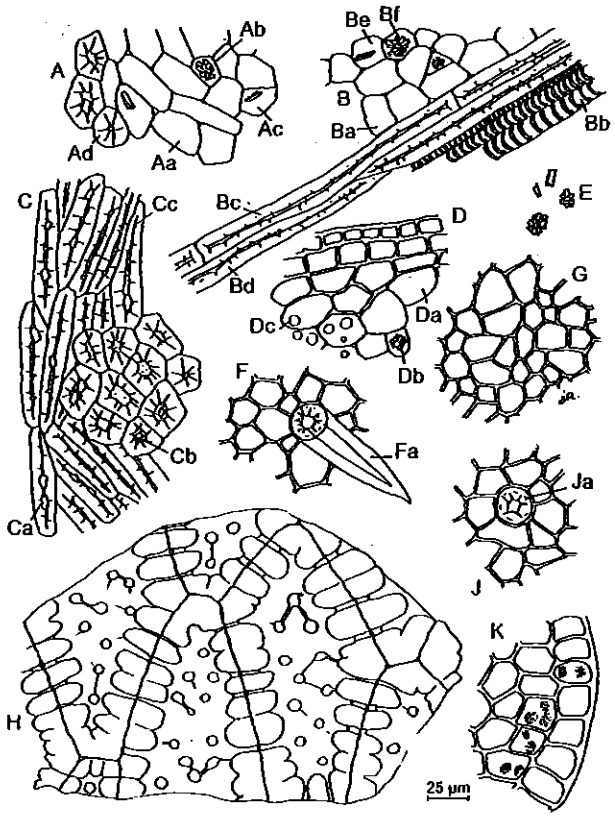


Figure 2565.-1. – *Illustration for identification test B of powdered herbal drug of cape jasmine fruit*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of a 50 per cent *V/V* solution of *methanol R*. Sonicate for 10 min. Centrifuge and use the supernatant.

Reference solution Dissolve 6 mg of *aescin R* and 5 mg of *geniposide R* in 1 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, water R, acetone R, ethyl acetate R* (8:8:42:42 *V/V/V/V*).

Application 10 µL [or 2 µL] as bands of 15 mm [or 8 mm].

Development Over a path of 15 cm [or 6 cm].

Drying In air.

Detection Treat with *anisaldehyde solution R* and heat at 100-105 °C for 2 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Geniposide: a prominent brown zone	A prominent brown zone (geniposide) A blue zone A reddish zone
Aescin: a violet zone	A brown zone A blue zone
Reference solution	**Test solution**

TESTS

Loss on drying (*2.2.32*)

Maximum 8.5 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 6.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Disperse 0.500 g of the powdered herbal drug (355) (*2.9.12*) in 50 mL of a 50 per cent *V/V* solution of *methanol R* and sonicate for 40 min. Centrifuge and transfer the supernatant to a 200 mL volumetric flask. Repeat the procedure and dilute to 200.0 mL with a 50 per cent *V/V* solution of *methanol R*.

Reference solution (a) Dissolve 5.0 mg of *geniposide CRS* in *methanol R* and dilute to 25.0 mL with the same solvent.

Reference solution (b) Disperse 0.250 g of *cape jasmine fruit for system suitability HRS* in 25 mL of a 50 per cent *V/V* solution of *methanol R* and sonicate for 40 min. Centrifuge and transfer the supernatant to a 100 mL volumetric flask. Repeat the procedure and dilute to 100.0 mL with a 50 per cent *V/V* solution of *methanol R*.

Column:

— *size*: *l* = 0.25 m, Ø = 4.6 mm;

— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:

— *mobile phase A*: *water R* adjusted to pH 3.2 with *anhydrous formic acid R*;

www.webofpharma.com

— *mobile phase B: methanol R;*

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 4	80	20
4 - 40	80 → 20	20 → 80

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 240 nm.

Injection 20 µL.

Identification of peaks Use the chromatogram obtained with reference solution (a) to identify the peak due to geniposide; use the chromatogram supplied with *cape jasmine fruit for system suitability HRS* and the chromatogram obtained with reference solution (b) to identify the peak due to genipin gentiobioside.

Retention time Genipin gentiobioside = about 14 min; geniposide = about 16 min.

System suitability Reference solution (b):

— *resolution*: minimum 5.0 between the peaks due to genipin gentiobioside and geniposide.

Calculate the percentage content of geniposide using the following expression:

$$\frac{A_1 \times m_2 \times p \times 8}{A_2 \times m_1}$$

A_1 = area of the peak due to geniposide in the chromatogram obtained with the test solution;

A_2 = area of the peak due to geniposide in the chromatogram obtained with reference solution (a);

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_2 = mass of *geniposide CRS* used to prepare reference solution (a), in grams;

p = percentage content of geniposide in *geniposide CRS*.

Ph Eur

Capsicum

(Ph. Eur. monograph 1859)

Preparations

Refined and Quantified Capsicum Oleoresin

Standardised Capsicum Oleoresin

Capsicum Tincture

Standardised Capsicum Tincture

Ph Eur

DEFINITION

Dried ripe fruits of *Capsicum annuum* L. var. *minimum* (Miller) Heiser and small-fruited varieties of *Capsicum frutescens* L.

Content

Minimum 0.4 per cent of total capsaicinoids, expressed as capsaicin ($C_{18}H_{27}NO_3$; M_r 305.4) (dried drug).

CHARACTERS

Extremely pungent taste.

IDENTIFICATION

A. The fruit is yellowish-orange or reddish-brown, oblong conical with an obtuse apex, about 1-3 cm long and up to 1 cm in diameter at the widest part, occasionally attached to a 5-toothed inferior calyx and a straight peduncle. Pericarp somewhat shrivelled, glabrous, enclosing about 10-20 flat, reniform seeds 3-4 mm long, either loose or attached to a reddish dissepiment.

B. Microscopic examination (*2.8.23*). The powder is orange. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1859.-1): fragments of the epicarp, in surface view, with cells often arranged in rows of 5 to 7 [E], thick-walled when close to the peduncle [B] and with a cuticle uniformly striated [A]; fragments of the pericarp (transverse section [D]) showing the epicarp covered by a thick cuticle [Da] and parenchymatous cells frequently containing droplets of red oil, occasionally containing microsphenoidal crystals of calcium oxalate [Db]; fragments of endocarp [C] with characteristic island groups of sclerenchymatous cells [Ca], the groups being separated by thin-walled parenchymatous cells [Cb]; fragments of the seeds having an episperm composed of large, greenish-yellow, sinuous-walled sclereids with thin outer walls and strongly and unevenly thickened radial and inner walls which are conspicuously pitted [G]; endosperm parenchymatous cells with drops of oil and aleurone grains, 3-6 µm in diameter [H]; occasional fragments from the calyx having an outer epidermis with anisocytic stomata (*2.8.3*) [J], an inner epidermis with no stomata and many glandular trichomes with uniseriate stalks and multicellular heads [N], and a mesophyll [L] with many idioblasts containing prisms of calcium oxalate [La] or microsphenoidal crystals of calcium oxalate [Lb]; prisms [K] or clusters [M] of calcium oxalate, isolated; annularly and spirally thickened vessels [F].

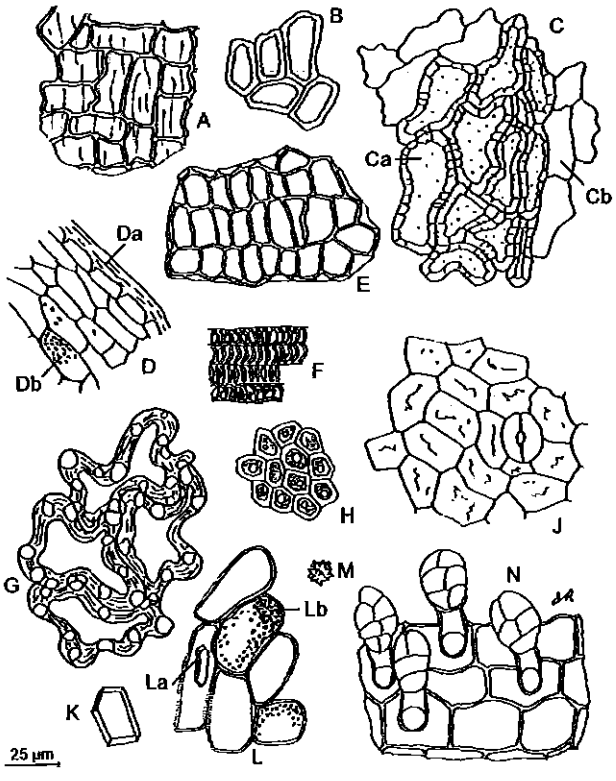


Figure 1859.-1. – *Illustration for identification test B of powdered herbal drug of capsicum*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.50 g of the powdered herbal drug (500) (*2.9.12*) add 5.0 mL of *ether R*, shake for 5 min and filter.

www.webofpharma.com

Reference solution Dissolve 2 mg of *capsaicin R* and 2 mg of *dihydrocapsaicin R* in 5.0 mL of *ether R*.

Plate *TLC octadecylsilyl silica gel plate R.*

Mobile phase *water R, methanol R* (20:80 *V/V*).

Application 20 µL as bands.

Development Over a path of 12 cm.

Drying In air.

Detection Treat with a 5 g/L solution of *dichloroquinonechlorimide R* in *methanol R*, and expose to ammonia vapour until blue zones appear. Examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Capsaicin: a blue zone	A blue zone (capsaicin)
Dihydrocapsaicin: a blue zone	A blue zone (dihydrocapsaicin)
Reference solution	Test solution

TESTS

Nonivamide

Liquid chromatography (*2.2.29*).

Test solution To 2.5 g of the powdered herbal drug (500) (*2.9.12*) add 100 mL of *methanol R*. Allow to macerate for 30 min. Place in an ultrasonic bath for 15 min. Filter into a 100 mL volumetric flask, rinse the flask and filter with *methanol R*, then dilute to 100.0 mL with the same solvent.

Reference solution (a) Dissolve 10.0 mg of *capsaicin CRS* and 2.0 mg of *nonivamide CRS* in *methanol R* and dilute to 50.0 mL with the same solvent.

Reference solution (b) Dissolve 4.0 mg of *nonivamide CRS* in *methanol R* and dilute to 100.0 mL with the same solvent.

Column:
- *size*: l = 0.25 m, Ø = 4.6 mm;
- *stationary phase*: *base-deactivated end-capped phenylsilyl silica gel for chromatography R* (5 µm);
- *temperature*: 30 °C.

Mobile phase *acetonitrile R1*, 1 g/L solution of *phosphoric acid R* (40:60 *V/V*).

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 225 nm.

Injection 10 µL.

Run time 1.2 times the retention time of dihydrocapsaicin.

Elution order Nordihydrocapsaicin, nonivamide, capsaicin, dihydrocapsaicin.

System suitability Reference solution (a):
- *resolution*: minimum 1.5 between the peaks due to nonivamide and capsaicin.

Calculate the percentage content of nonivamide with reference to the total capsaicinoid content, using the following expression:

$$\frac{A_1 \times m_2 \times p_1 \times 100}{A_2 \times m_1 \times C}$$

A_1 = area of the peak due to nonivamide in the chromatogram obtained with the test solution;
A_2 = area of the peak due to nonivamide in the chromatogram obtained with reference solution (b);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *nonivamide CRS* used to prepare reference solution (b), in grams;
p_1 = percentage content of nonivamide in *nonivamide CRS*;
C = percentage content of total capsaicinoids, as determined in the assay.

Limit:
- *nonivamide*: maximum 5.0 per cent of the total capsaicinoid content.

Foreign matter (*2.8.2*)

Fruits of *C. annuum* L. var. *longum* (Sendtn.) are absent.

Loss on drying (*2.2.32*)

Maximum 11.0 per cent, determined on 1.000 g of the powdered herbal drug (500) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 10.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*) as described in the test for nonivamide.

Calculate the percentage content of total capsaicinoids (C), expressed as capsaicin, using the following expression:

$$\frac{(A_3 + A_5 + A_6) \times m_4 \times p_2 \times 2}{A_4 \times m_3}$$

A_3 = area of the peak due to capsaicin in the chromatogram obtained with the test solution;
A_4 = area of the peak due to capsaicin in the chromatogram obtained with reference solution (a);
A_5 = area of the peak due to dihydrocapsaicin in the chromatogram obtained with the test solution;
A_6 = area of the peak due to nordihydrocapsaicin in the chromatogram obtained with the test solution;
m_3 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_4 = mass of *capsaicin CRS* used to prepare reference solution (a), in grams;
p_2 = percentage content of capsaicin in *capsaicin CRS*.

Ph Eur

Refined and Standardised Capsicum Oleoresin

(Ph. Eur. monograph 2336)

Ph Eur

DEFINITION

Refined and standardised oleoresin produced from *Capsicum (1859)*.

Content

12.0 per cent to 18.0 per cent *m/m* of total capsaicinoids, expressed as capsaicin ($C_{18}H_{27}NO_3$; M_r 305.4).

PRODUCTION

The oleoresin is produced from the herbal drug by an appropriate procedure, using ethanol (minimum 90 per cent *V/V*).

CHARACTERS

Appearance

Red or brown mobile extract.

www.webofpharma.com

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 50 mg of the oleoresin to be examined in 5 mL of *ether R*.

Reference solution Dissolve 2 mg of *capsaicin R* and 2 mg of *dihydrocapsaicin R* in 5 mL of *ether R*.

Plate *TLC octadecylsilyl silica gel plate R* (5-40 µm) [or *TLC octadecylsilyl silica gel plate R* (2-10 µm)].

Mobile phase *water R, methanol R* (20:80 *V/V*).

Application 20 µL [or 2 µL] as bands of 15 mm [or 8 mm].

Development Over a path of 12 cm [or 6 cm].

Drying In air.

Detection Treat with a 0.25 g/L solution of *dichloroquinonechlorimide R* in *ethyl acetate R*, expose to ammonia vapour until blue zones appear. Examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Capsaicin: a blue zone	A blue zone (capsaicin)
Dihydrocapsaicin: a blue zone	A faint blue zone (dihydrocapsaicin)
Reference solution	**Test solution**

TESTS

Nonivamide

Liquid chromatography (*2.2.29*).

Test solution Dissolve 0.300 g of the oleoresin to be examined in 60 mL of *methanol R* and dilute to 100.0 mL with the same solvent.

Reference solution (a) Dissolve 10.0 mg of *capsaicin CRS* and 2.0 mg of *nonivamide CRS* in *methanol R* and dilute to 50.0 mL with the same solvent.

Reference solution (b) Dissolve 4.0 mg of *nonivamide CRS* in *methanol R* and dilute to 100.0 mL with the same solvent.

Column:
- *size*: *l* = 0.25 m, Ø = 4.6 mm;
- *stationary phase*: *base-deactivated end-capped phenylsilyl silica gel for chromatography R* (5 µm);
- *temperature*: 30 °C.

Mobile phase *acetonitrile R1*, 1 g/L solution of *phosphoric acid R* (40:60 *V/V*).

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 225 nm.

Injection 10 µL.

Run time 1.2 times the retention time of dihydrocapsaicin.

Elution order Nordihydrocapsaicin, nonivamide, capsaicin, dihydrocapsaicin.

Relative retention With reference to capsaicin (retention time = about 19 min): nordihydrocapsaicin = about 0.9; nonivamide = about 0.95; dihydrocapsaicin = about 1.3.

System suitability Reference solution (a):
- *resolution*: minimum 1.5 between the peaks due to nonivamide and capsaicin.

Calculate the percentage content of nonivamide with reference to the total capsaicinoid content, using the following expression:

$$\frac{A_1 \times m_2 \times p_1 \times 100}{A_2 \times m_1 \times C}$$

A_1 = area of the peak due to nonivamide in the chromatogram obtained with the test solution;
A_2 = area of the peak due to nonivamide in the chromatogram obtained with reference solution (b);
m_1 = mass of the oleoresin to be examined used to prepare the test solution, in grams;
m_2 = mass of *nonivamide CRS* used to prepare reference solution (b), in grams;
p_1 = percentage content of nonivamide in *nonivamide CRS*;
C = percentage content of total capsaicinoids, as determined in the assay.

Limit:
- *nonivamide*: maximum 5.0 per cent of the total capsaicinoid content.

Water (*2.5.12*)

Maximum 8.0 per cent, determined on 5.00 g.

ASSAY

Liquid chromatography (*2.2.29*) as described in the test for nonivamide.

Calculate the percentage content of total capsaicinoids (C), expressed as capsaicin, using the following expression:

$$\frac{(A_3 + A_5 + A_6) \times m_3 \times p_2 \times 2}{A_4 \times m_1}$$

A_3 = area of the peak due to capsaicin in the chromatogram obtained with the test solution;
A_4 = area of the peak due to capsaicin in the chromatogram obtained with reference solution (a);
A_5 = area of the peak due to dihydrocapsaicin in the chromatogram obtained with the test solution;
A_6 = area of the peak due to nordihydrocapsaicin in the chromatogram obtained with the test solution;
m_1 = mass of the oleoresin to be examined used to prepare the test solution, in grams;
m_3 = mass of *capsaicin CRS* used to prepare reference solution (a), in grams;
p_2 = percentage content of capsaicin in *capsaicin CRS*.

Ph Eur

Standardised Capsicum Oleoresin

DEFINITION

Standardised Capsicum Oleoresin is produced from Capsicum.

Content

8.0 to 8.8% w/w of total capsaicinoids, expressed as capsaicin, $C_{18}H_{27}NO_3$.

PRODUCTION

The oleoresin is produced from whole or cut capsicums by an appropriate procedure, using ethanol (minimum 90% v/v) as the extraction solvent.

Characteristics

Dark red-brown to orange-brown mobile oily extract.

IDENTIFICATION

Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions in *ether*.

(1) Dissolve 50 mg of the preparation being examined in 10 mL.

www.webofpharma.com

(2) 0.02% w/v each of *capsaicin* and *dihydrocapsaicin.*

CHROMATOGRAPHIC CONDITIONS

(a) Use *TLC octadecylsilyl silica gel plate* (5-40 µm) (Merck silica gel plates are suitable) [or *TLC octadecylsilyl silica gel plate* (2-10 µm)].

(b) Use the mobile phase as described below.

(c) Apply 20 µL [or 2 µL] of solutions as bands of 15 mm [or 8 mm].

(d) Develop the plate to 12 cm [6 cm].

(e) Remove the plate and allow to dry in air. Treat with a 0.25 g/L solution of *dichloroquinonechlorimide* in *ethyl acetate* and expose to ammonia vapour until blue zones appear. Examine in daylight.

MOBILE PHASE

20 volumes of *water and 80* volumes of *methanol.*

CONFIRMATION

See below the sequence of zones present in the chromatograms obtained with the solutions (1) and (2). Furthermore, other faint zones may be present in the chromatogram obtained with solution (1).

Top of the plate	
A blue zone (capsaicin) A faint blue zone (Dihydrocapsaicin)	capsaicin: A blue zone Dihydrocapsaicin: A blue zone
Solution (1)	Solution (2)

TESTS

Nonivamide

Not more than 5% of the total capsaicinoids content.

Carry out the method for *liquid chromatography,* Appendix III D, using the following solutions.

(1) Dissolve 0.3 g of the preparation being examined in 60 mL of *methanol* and dilute to 100 mL with the same solvent.

(2) 0.02% w/v of *capsaicin EPCRS* and 0.004% w/v of *nonivamide EPCRS*in *methanol.*

(3) 0.004% w/v of *nonivamide EPCRS* in *methanol.*

CHROMATOGRAPHIC CONDITIONS

(a) Use a stainless steel column (25 cm × 4.6 mm) packed with *base-deactivated end-capped phenylsilyl silica gel for chromatography* (5 µm) (GL Sciences Inertsil Ph-3 is suitable).

(b) Use isocratic elution and the mobile phase described below.

(c) Use a flow rate of 1.0 mL per minute.

(d) Use a column temperature of 30°.

(e) Use a detection wavelength of 225 nm.

(f) Inject 10 µL of each solution.

(g) Allow the chromatography to proceed for 1.7 times the retention time of dihydrocapsaicin.

MOBILE PHASE

40 volumes of *acetonitrile R1* and 60 volumes of 1 g/L solution of *orthophosphoric acid.*

The order of elution of the peaks is nordihydrocapsaicin, nonivamide, capsaicin and dihydrocapsaicin.

The relative retentions with reference to capsaicin (retention time is about 19 minutes) are nordihydrocapsaicin, about 0.9; nonivamide, about 0.95 and dihydrocapsaicin, about 1.3.

SYSTEM SUITABILITY

The test is not valid unless, in the chromatogram obtained with solution (2), the *resolution* between the peaks due to capsaicin and nonivamide is at least 1.5.

DETERMINATION OF CONTENT

Calculate the percentage content of nonivamide with reference to the total capsaicinoid content, using the following expression:

$$\frac{A_1 \times P_1 \times P_2 \times 100}{A_2 \times m_1 \times C}$$

A_1 = area of the peak due to nonivamide in the chromatogram obtained with solution (1);

A_2 = area of the peak due to nonivamide in the chromatogram obtained with solution (3);

m_1 = weight of standardised oleoresin to be examined used to prepare solution (1), in grams;

P_1 = content of *nonivamide EPCRS* in solution (3), in percentage w/v;

P_2 = declared content of *nonivamide EPCRS*;

C = percentage content of total capsaicinoids, as determined in the assay.

Water

Maximum 8% w/w, Appendix IX C. Use 5 g.

ASSAY

Carry out the method for *liquid chromatography,* Appendix III D, using the following solutions.

(1) Dissolve 0.3 g of the preparation being examined in 60 mL of *methanol* and dilute to 100 mL with the same solvent.

(2) 0.02% w/v of *capsaicin EPCRS* and 0.004% w/v of *nonivamide EPCRS* in *methanol.*

CHROMATOGRAPHIC CONDITIONS

The chromatographic conditions described under the test for Nonivamide may be used.

DETERMINATION OF CONTENT

Calculate the percentage content of total capsaicinoids (C), expressed as capsaicin, using the following expression:

$$\frac{(A_3 + A_5 + A_6) \times P_3 \times P_4}{A_4 \times m_1}$$

A_3 = area of the peak due to capsaicin in the chromatogram obtained with solution (1);

A_4 = area of the peak due to capsaicin in the chromatogram obtained with solution (2);

A_5 = area of the peak due to dihydrocapsaicin in the chromatogram obtained with solution (1);

A_6 = area of the peak due to nordihydrocapsaicin in the chromatogram obtained with solution (1);

m_1 = weight of the standardised oleoresin to be examined used to prepare solution (1), in grams;

P_3 = content of *capsaicin EPCRS* in solution (2) in percentage w/v;

P_4 = declared content of *capsaicin EPCRS.*

www.webofpharma.com

Standardised Capsicum Soft Extract

(Ph. Eur. monograph 2529)

Ph Eur

DEFINITION

Standardised soft extract produced from *Capsicum (1859)*.

Content

2.0 per cent to 2.4 per cent of total capsaicinoids, expressed as capsaicin ($C_{18}H_{27}NO_3$; M_r 305.4).

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure using ethanol (80 per cent *V/V*).

The content of total capsaicinoids in the extract is determined and adjusted, if necessary, to the value specified by adding a suitable inert excipient, for example liquid glucose.

CHARACTERS

Appearance

Reddish-brown, glutinous matter.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution To 0.25 g of the extract to be examined add 10 mL of a mixture of *water R* and *propanol R* (40:60 *V/V*). Shake for 5 min. Filter, if necessary.

Reference solution Dissolve 2 mg of *capsaicin R* and 1 mg of *dihydrocapsaicin R* in 5 mL of *methanol R*.

Plate *TLC octadecylsilyl silica gel plate R* (5-40 µm) [or *TLC octadecylsilyl silica gel plate R* (2-10 µm)].

Mobile phase *water R, methanol R* (20:80 *V/V*).

Application 20 µL [or 2 µL] as bands of 15 mm [or 8 mm].

Development Over a path of 12 cm [or 6 cm].

Drying In air.

Detection Treat with a 0.25 g/L solution of *dichloroquinonechlorimide R* in *ethyl acetate R*, expose to ammonia vapour until blue zones appear. Examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Capsaicin: a blue zone	A blue zone (capsaicin)
Dihydrocapsaicin: a blue zone	A blue zone (dihydrocapsaicin)
Reference solution	**Test solution**

TESTS

Nonivamide

Liquid chromatography (*2.2.29*).

Test solution Stir the extract to be examined until homogeneous, heating, if necessary, to not more than 60 °C. Disperse 0.350 g of the homogeneous extract in 35 mL of a mixture of *water R* and *propanol R* (40:60 *V/V*). Shake for 30 min and dilute to 50.0 mL with *propanol R*. Dilute 25.0 mL of the solution to 50.0 mL with the mobile phase and filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 2.0 mg of *nonivamide CRS* in the mobile phase and dilute to 25.0 mL with the mobile phase (solution A). Dissolve 8.0 mg of *capsaicin CRS* in a mixture of 5.0 mL of solution A and 45 mL of the mobile phase. Dilute to 100.0 mL with the mobile phase.

Reference solution (b) Dissolve 8.0 mg of *nonivamide CRS* in the mobile phase and dilute to 100.0 mL with the mobile phase. Dilute 5.0 mL of the solution to 100.0 mL with the mobile phase.

Column:
- *size*: *l* = 0.25 m, Ø = 4.6 mm;
- *stationary phase*: *base-deactivated end-capped phenylsilyl silica gel for chromatography R* (5 µm);
- *temperature*: 30 °C.

Mobile phase *acetonitrile R1*, 1 g/L solution of *phosphoric acid R* (40:60 *V/V*).

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 225 nm.

Injection 10 µL.

Run time 1.2 times the retention time of dihydrocapsaicin.

Elution order Nordihydrocapsaicin, nonivamide, capsaicin, dihydrocapsaicin.

Relative retention With reference to capsaicin (retention time = about 19 min): nordihydrocapsaicin = about 0.9; nonivamide = about 0.95; dihydrocapsaicin = about 1.3.

System suitability Reference solution (a):
- *resolution*: minimum 1.5 between the peaks due to nonivamide and capsaicin.

Calculate the percentage content of nonivamide with reference to the total capsaicinoid content, using the following expression:

$$\frac{A_1 \times m_2 \times p_1 \times 5}{A_2 \times m_1 \times C}$$

A_1 = area of the peak due to nonivamide in the chromatogram obtained with the test solution;
A_2 = area of the peak due to nonivamide in the chromatogram obtained with reference solution (b);
m_1 = mass of the extract to be examined used to prepare the test solution, in grams;
m_2 = mass of *nonivamide CRS* used to prepare reference solution (b), in grams;
p_1 = percentage content of nonivamide in *nonivamide CRS*;
C = percentage content of total capsaicinoids, as determined in the assay.

Limit:
- *nonivamide*: maximum 5.0 per cent of the total capsaicinoid content.

Dry residue (*2.8.16*)

Minimum 70.0 per cent, determined on 2.00 g.

ASSAY

Liquid chromatography (*2.2.29*) as described in the test for nonivamide.

Calculate the percentage content of total capsaicinoids (C), expressed as capsaicin, using the following expression:

$$\frac{(A_3 + A_5 + A_6) \times m_3 \times p_2}{A_4 \times m_1}$$

A_3 = area of the peak due to capsaicin in the chromatogram obtained with the test solution;

www.webofpharma.com

A_4 = area of the peak due to capsaicin in the chromatogram obtained with reference solution (a);
A_5 = area of the peak due to dihydrocapsaicin in the chromatogram obtained with the test solution;
A_6 = area of the peak due to nordihydrocapsaicin in the chromatogram obtained with the test solution;
m_1 = mass of the extract to be examined used to prepare the test solution, in grams;
m_3 = mass of *capsaicin CRS* used to prepare reference solution (a), in grams;
P_2 = percentage content of capsaicin in *capsaicin CRS*.

Ph Eur

Capsicum Tincture

DEFINITION

Capsicum Tincture is a tincture produced from Standardised Capsicum Oleoresin.

Content

0.036 to 0.044 % w/v of total capsaicinoids, expressed as capsaicin, $C_{18}H_{27}NO_3$.

PRODUCTION

The tincture is produced by dissolving Standardised Capsicum Oleoresin in a suitable quantity of ethanol (96 % v/v) and water by an appropriate procedure.

Characteristics

Yellow-orange to red-orange ethanolic liquid.

IDENTIFICATION

Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Shake 10 mL of the preparation being examined with 10 mL of *hexane*. Allow to separate and use the lower layer.

(2) 0.02% w/v each of *capsaicin* and *dihydrocapsaicin* in *ether*.

CHROMATOGRAPHIC CONDITIONS

(a) Use a *TLC octadecylsilyl silica gel plate* (5-40 µm) (Merck silica gel plates are suitable) [or *TLC octadecylsilyl silica gel plate* (2-10 µm)].

(b) Use the mobile phase described below.

(c) Apply 20 µL [or 2 µL] of solution (1) and (2) as bands of 15 mm [or 8 mm].

(d) Develop the plate to 12 cm [6 cm].

(e) Remove the plate and allow to dry in air. Treat with a 0.25 g/L solution of *dichloroquinonechlorimide* in *ethyl acetate* and expose to ammonia vapour until blue zones appear. Examine in daylight.

MOBILE PHASE

20 volumes of *water* and *80* volumes of *methanol*.

CONFIRMATION

See below the sequence of zones present in the chromatograms obtained with solutions (1) and (2). Furthermore other faint zones may be present in the chromatogram obtained with solution (1).

Top of the plate	
A blue zone (capsaicin) A faint blue zone (Dihydrocapsaicin)	capsaicin: A blue zone Dihydrocapsaicin: A blue zone
Solution (1)	Solution (2)

TESTS

Nonivamide

Not more than 5% of the total capsaicinoids content.

Carry out the method for *liquid chromatography*, Appendix III D, using the following solutions in *methanol*.

(1) Dilute 50 mL of the preparation being examined to 100 mL.

(2) 0.02% w/v of *capsaicin EPCRS* and 0.004% w/v of *nonivamide EPCRS*.

(3) 0.004% w/v of *nonivamide EPCRS*.

CHROMATOGRAPHIC CONDITIONS

(a) Use a stainless steel column (25 cm × 4.6 mm) packed with *base-deactivated end-capped phenylsilyl silica gel for chromatography R* (5 µm) (GL Sciences Inertsil Ph-3 is suitable).

(b) Use isocratic elution and the mobile phase described below.

(c) Use a flow rate of 1.0 mL per minute.

(d) Use a column temperature of 30°.

(e) Use a detection wavelength of 225 nm.

(f) Inject 10 µL of each solution.

(g) Allow the chromatography to proceed for 1.7 times the retention time of dihydrocapsaicin.

MOBILE PHASE

40 volumes of *acetonitrile R1* and 60 volumes of 1 g/L solution of *orthophosphoric acid*.

The order of elution of the peaks is nordihydrocapsaicin, nonivamide, capsaicin and dihydrocapsaicin.

The relative retentions with reference to capsaicin (retention time is about 19 minutes) are nordihydrocapsaicin about 0.9; nonivamide about 0.95 and dihydrocapsaicin about 1.3.

SYSTEM SUITABILITY

The test is not valid unless, in the chromatogram obtained with solution (2), the *resolution* between the peaks due to nonivamide and capsaicin is at least 1.5.

DETERMINATION OF CONTENT

Calculate the percentage content of nonivamide with reference to the total capsaicinoid content, using the following expression:

$$\frac{A_1 \times P_1 \times P_2 \times 50}{A_2 \times C}$$

A_1 = area of the peak due to nonivamide in the chromatogram obtained with solution (1);
A_2 = area of the peak due to nonivamide in the chromatogram obtained with solution (3);
P_1 = content of *nonivamide EPCRS* in solution (3), in percentage w/v;
P_2 = declared content of *nonivamide EPCRS*;
C = percentage content of total capsaicinoids, as determined in the assay.

Ethanol

83 to 88 % v/v, Appendix VIII F.

Methanol

Maximum 0.05 % v/v, Appendix VIII G, method II.

ASSAY

Carry out the method for *liquid chromatography*, Appendix III D, using the following solutions.

www.webofpharma.com

(1) Dilute 50 mL of the preparation being examined to 100 mL with *methanol*.

(2) 0.02% w/v of *capsaicin EPCRS* and 0.004% w/v of *nonivamide EPCRS* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

The chromatographic conditions described under the test for Nonivamide may be used.

Calculate the percentage content of total capsaicinoids (C), expressed as capsaicin, using the following expression:

$$\frac{(A_3 + A_5 + A_6) \times P_3 \times P_4}{A_4 \times 50}$$

A_3 = area of the peak due to capsaicin in the chromatogram obtained with solution (1);
A_4 = area of the peak due to capsaicin in the chromatogram obtained with solution (2);
A_5 = area of the peak due to dihydrocapsaicin in the chromatogram obtained with solution (1);
A_6 = area of the peak due to nordihydrocapsaicin in the chromatogram obtained with solution (1);
P_3 = content of *capsaicin EPCRS* in solution (2), in percentage w/v;
P_4 = declared content of *capsaicin EPCRS*.

Standardised Capsicum Tincture

(Ph. Eur. monograph 2337)

Ph Eur

DEFINITION

Standardised tincture produced from *Capsicum (1859)* or *Refined and standardised capsicum oleoresin (2336)*.

Content

90 per cent to 110 per cent of the nominal content of total capsaicinoids, expressed as capsaicin ($C_{18}H_{27}NO_3$; M_r 305.4), stated on the label, which is between 0.020 per cent *m/m* and 0.060 per cent *m/m*.

PRODUCTION

The tincture is produced from the herbal drug or oleoresin and ethanol (70 per cent *V/V* to 85 per cent *V/V*) by an appropriate procedure.

CHARACTERS

Appearance

Yellowish-orange or reddish-orange liquid.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution Shake 10 mL of the tincture to be examined with 10 mL of *hexane R*. Allow to separate and use the lower layer.

Reference solution Dissolve 1 mg of *capsaicin R* and 1 mg of *dihydrocapsaicin R* in 5 mL of *ether R*.

Plate *TLC octadecylsilyl silica gel plate R* (5-40 µm) [or *TLC octadecylsilyl silica gel plate R* (2-10 µm)].

Mobile phase *water R, methanol R* (20:80 *V/V*).

Application 20 µL [or 2 µL] as bands of 15 mm [or 8 mm].

Development Over a path of 12 cm [or 6 cm].

Drying In air.

Detection Treat with a 0.25 g/L solution of *dichloroquinonechlorimide R* in *ethyl acetate R*, expose to ammonia vapour until blue zones appear. Examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Capsaicin: a blue zone	A blue zone (capsaicin)
Dihydrocapsaicin: a blue zone	A faint blue zone (dihydrocapsaicin)
Reference solution	**Test solution**

TESTS

Nonivamide

Liquid chromatography (*2.2.29*).

Test solution Dilute 50.0 g of the tincture to be examined to 100.0 mL with *methanol R*.

Reference solution (a) Dissolve 10.0 mg of *capsaicin CRS* and 2.0 mg of *nonivamide CRS* in *methanol R* and dilute to 50.0 mL with the same solvent.

Reference solution (b) Dissolve 4.0 mg of *nonivamide CRS* in *methanol R* and dilute to 100.0 mL with the same solvent.

Column:
- *size*: l = 0.25 m, Ø = 4.6 mm;
- *stationary phase*: *base-deactivated end-capped phenylsilyl silica gel for chromatography R* (5 µm);
- *temperature*: 30 °C.

Mobile phase *acetonitrile R1*, 1 g/L solution of *phosphoric acid R* (40:60 *V/V*).

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 225 nm.

Injection 10 µL.

Run time 1.2 times the rentention time of dihydrocapsaicin.

Elution order Nordihydrocapsaicin, nonivamide, capsaicin, dihydrocapsaicin.

System suitability Reference solution (a):
- *resolution*: minimum 1.5 between the peaks due to nonivamide and capsaicin.

Calculate the percentage content of nonivamide with reference to the total capsaicinoid content, using the following expression:

$$\frac{A_1 \times m_2 \times p_1 \times 100}{A_2 \times m_1 \times C}$$

A_1 = area of the peak due to nonivamide in the chromatogram obtained with the test solution;
A_2 = area of the peak due to nonivamide in the chromatogram obtained with reference solution (b);
m_1 = mass of the tincture to be examined used to prepare the test solution, in grams;
m_2 = mass of *nonivamide CRS* used to prepare reference solution (b), in grams;
p_1 = percentage content of nonivamide in *nonivamide CRS*;
C = percentage content of total capsaicinoids, as determined in the assay.

Limit:
- *nonivamide*: maximum 5.0 per cent of the total capsaicinoid content.

www.webofpharma.com

Ethanol (*2.9.10*)
95 per cent to 105 per cent of the content stated on the label.

Methanol and 2-propanol (*2.9.11*)
Maximum 0.05 per cent *V/V* of methanol and maximum 0.05 per cent *V/V* of 2-propanol.

ASSAY
Liquid chromatography (*2.2.29*) as described in the test for nonivamide.

Calculate the percentage content of total capsaicinoids (C), expressed as capsaicin, using the following expression:

$$\frac{(A_3 + A_5 + A_6) \times m_4 \times p_2 \times 2}{A_4 \times m_3}$$

A_3 = area of the peak due to capsaicin in the chromatogram obtained with the test solution;
A_4 = area of the peak due to capsaicin in the chromatogram obtained with reference solution (a);
A_5 = area of the peak due to dihydrocapsaicin in the chromatogram obtained with the test solution;
A_6 = area of the peak due to nordihydrocapsaicin in the chromatogram obtained with the test solution;
m_3 = mass of the tincture to be examined used to prepare the test solution, in grams;
m_4 = mass of *capsaicin CRS* used to prepare reference solution (a), in grams;
p_2 = percentage content of capsaicin in *capsaicin CRS*.

Ph Eur

Caraway

(Caraway Fruit, Ph. Eur. monograph 1080)

When Powdered Caraway is prescribed or demanded, material complying with the appropriate requirements below and containing not less than 2.5% v/w (25 mL/kg) of essential oil shall be dispensed or supplied.

Ph Eur

DEFINITION
Whole, dry mericarp of *Carum carvi* L.

Content
Minimum 30 mL/kg of essential oil (anhydrous drug).

CHARACTERS
Odour reminiscent of carvone.

IDENTIFICATION
A. The fruit is a cremocarp of almost cylindrical shape. It is generally 3-6.5 mm long and 1-1.5 mm wide. The mericarps, usually free, are greyish-brown or brown, glabrous, mostly sickle-shaped, with both ends sharply terminated. Each bears 5 prominent narrow ridges. When cut transversely the profile shows an almost regular pentagon and 4 vittae on the dorsal surface and 2 on the commissural surface may be seen with a lens.

B. Microscopic examination (*2.8.23*). The powder is yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1080.-1): fragments of broad secretory canals (surface view [C, D], transverse section [F]) composed of yellowish-brown, thin-walled, polygonal secretory cells [Ca, Da, Fa], frequently associated with a layer of thin-walled, transversely elongated endocarp cells [Cb, Db], 8-12 µm wide and more or less rectangular in transverse section [Fb]; fragments of the epicarp covered by a striated cuticle (surface view [B, L]), with thick-walled cells [Ba] and occasional anomocytic stomata (*2.8.3*) [Bb]; numerous endosperm fragments with more or less thickened polygonal cells [A, H] containing aleurone grains, droplets of fatty oil [Aa, Ha] and microcrystals of calcium oxalate in microrosette formation [Ab, Hb]; spiral vessels accompanied by sclerenchymatous fibres [G]; rarely, fibre bundles from the carpophore; rectangular or subrectangular sclereids from the mesocarp [E, J, K] with moderately thickened and pitted walls, sometimes accompanied by thin-walled parenchyma cells [Ja].

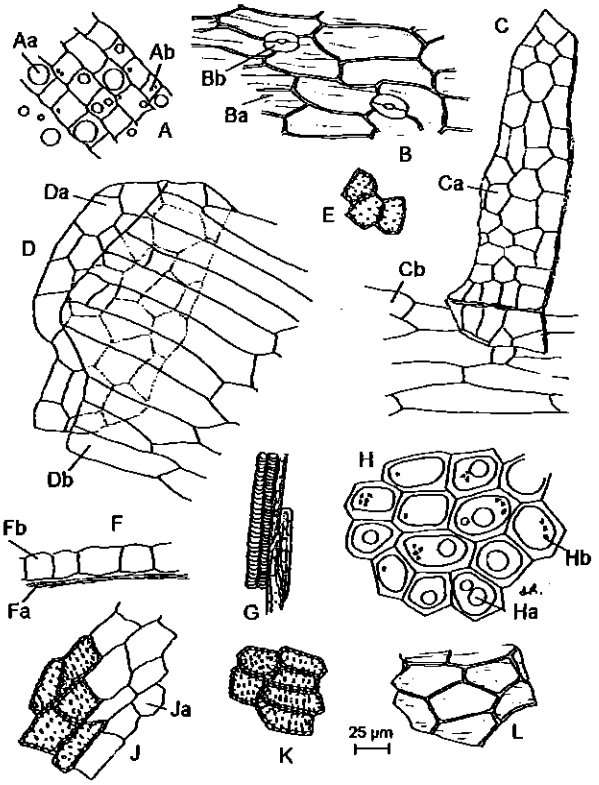


Figure 1080.-1. – *Illustration for identification test B of powdered herbal drug of caraway fruit*

C. Thin-layer chromatography (*2.2.27*).

Test solution Shake 0.5 g of the powdered herbal drug (710) (*2.9.12*) with 5.0 mL of *ethyl acetate R* for 2-3 min. Filter over 2 g of *anhydrous sodium sulfate R*.

Reference solution Dissolve 2 µL of *carvone R* and 5 µL of *olive oil R* in 1.0 mL of *ethyl acetate R*.

Plate *TLC silica gel F_{254} plate R*.

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 20 µL of the test solution and 10 µL of the reference solution, as bands.

Development Over a path of 10 cm.

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A The chromatograms obtained with the test solution and with the reference solution show a quenching zone (carvone) in the central part against a light background.

Detection B Spray with *anisaldehyde solution R* and, while observing, heat at 100-105 °C for 2-4 min; examine in daylight.

www.webofpharma.com

Results B The zones due to carvone are dark orange-brown; the chromatogram obtained with the test solution shows above the zone due to carvone a violet zone similar in position and colour to the zone due to triglycerides of olive oil in the chromatogram obtained with the reference solution; the chromatogram obtained with the test solution shows close to the solvent front a weak violet zone due to terpene hydrocarbons and in the lower part some weak, mostly violet-grey and brownish zones.

TESTS

Water (*2.2.13*)
Maximum 100 mL/kg, determined on 10.0 g of the powdered herbal drug (710) (*2.9.12*).

Total ash (*2.4.16*)
Maximum 7.0 per cent.

ASSAY

Essential oil (*2.8.12*)
Use 10.0 g of the herbal drug reduced to a powder (710) (*2.9.12*) immediately before the determination, a 500 mL round-bottomed flask, 200 mL of *water R* as the distillation liquid, and 0.50 mL of *xylene R* in the graduated tube. Distil at a rate of 2-3 mL/min for 90 min.

Ph Eur

Caraway Oil

(Ph. Eur. monograph 1817)

Ph Eur

DEFINITION

Oil obtained by steam distillation from the dry fruits of *Carum carvi* L.

CHARACTERS

Appearance
Clear, colourless or yellow liquid.

IDENTIFICATION

First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 40 µL of the substance to be examined in 1.0 mL of *toluene R*.

Reference solution Dissolve 10 µL of *carvone R* and 5 µL of *carveol R* in 1.0 mL of *toluene R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 10 µL [or 2 µL] as bands.

Development Over a path of 10 cm [or 5 cm].

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Carvone: a quenching zone	A quenching zone (carvone)
Reference solution	Test solution

Detection B Spray with *anisaldehyde solution R* and heat at 100-105 °C for 5-10 min. Examine immediately in daylight.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, several zones of weak intensity are present, particularly in the lower third, in the chromatogram obtained with the test solution.

Top of the plate	
	A reddish-violet zone
	A reddish-violet zone
Carvone: a red to orange-brown zone	An intense red to orange-brown zone (carvone)
Carveol: a reddish-violet zone	A reddish-violet zone (carveol)
	A violet-blue zone
Reference solution	Test solution

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The characteristic peaks in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with the reference solution.

TESTS

Relative density (*2.2.5*)
0.904 to 0.920.

Refractive index (*2.2.6*)
1.484 to 1.490.

Optical rotation (*2.2.7*)
+ 65° to + 81°.

Acid value (*2.5.1*)
Maximum 1.0, determined on 5.00 g.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dissolve 0.200 g of the substance to be examined in *heptane R* and dilute to 10.0 mL with the same solvent.

Reference solution (a) Dissolve 5 µL of *β-myrcene R*, 80 µL of *limonene R*, 5 µL of *dihydrocarvone R*, 100 µL of *carvone R* and 5 µL of *carveol R* in *heptane R* and dilute to 10.0 mL with the same solvent.

Reference solution (b) Dissolve 10 µL of *carvone R* in *heptane R* and dilute to 10 mL with the same solvent. Dilute 0.1 mL of this solution to 10 mL with *heptane R*.

Column:
— *material*: fused silica,
— *size*: *l* = 30 m, Ø = 0.53 mm,
— *stationary phase*: *macrogol 20 000 R*, (film thickness 1 µm).

www.webofpharma.com

Carrier gas *helium for chromatography R.*

Flow rate 1.5 mL/min.

Split ratio 1:50.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 5	60
	5 - 68	60 → 250
	68 - 75	250
Injection port		250
Detector		260

Detection Flame ionisation.

Injection 1.0 µL.

Elution order Order indicated in the composition of reference solution (a). Record the retention times of these substances.

System suitability Reference solution (a):

— *resolution*: minimum 4.5 between the peaks due to β-myrcene and limonene.

Using the retention times determined from the chromatogram obtained with the reference solution, locate the components of the reference solution in the chromatogram obtained with the test solution.

Limits:

— *β-myrcene*: 0.1 per cent to 1.0 per cent,

— *limonene*: 30.0 per cent to 45.0 per cent,

— *trans-dihydrocarvone*: maximum 2.5 per cent,

— *carvone*: 50.0 per cent to 65.0 per cent,

— *trans-carveol*: maximum 2.5 per cent.

— *disregard limit*: the area of the peak in the chromatogram obtained with reference solution (b).

Chiral purity

Gas chromatography (*2.2.28*).

Test solution Dissolve 20 mg of the substance to be examined in *heptane R* and dilute to 10.0 mL with the same solvent.

Reference solution Dissolve 10 mg of (−)-carvone R and 10 mg of *carvone RI* in *heptane R* and dilute to 10.0 mL with the same solvent.

Column:

— *material*: fused silica,

— *size*: *l* = 30 m, Ø = 0.25 mm,

— *stationary phase*: modified β-cyclodextrin for chiral chromatography R1 (film thickness 0.25 µm).

Carrier gas *helium for chromatography R.*

Flow rate 2.0 mL/min.

Split ratio 1:30.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 80	50 → 170
Injection port		230
Detector		230

Detection Flame ionisation.

Injection 1 µL.

System suitability Reference solution:

— *resolution*: minimum 2.4 between the peaks due to (−)-carvone (1st peak) and carvone R1 (2nd peak).

Calculate the percentage content of the (−)-carvone from the following expression:

$$\frac{A_1}{A_1 + A_2} \times 100$$

A_1 = area of the peak due to (−)-carvone,
A_2 = area of the peak due to carvone R1.

Limit:

— *(−)-carvone*: maximum 1 per cent.

STORAGE

At a temperature not exceeding 25 °C.

Ph Eur

Cardamom Fruit

In making preparations of Cardamom, only the seed is used. The seed is removed from the fruit, immediately powdered or bruised and used immediately in making the preparation. Cardamom seed, after removal from the fruit, should not be stored.

DEFINITION

Cardamom Fruit consists of the dried, nearly ripe fruit of *Elettaria cardamomum* Maton var. *minuscula* Burkill.

CHARACTERISTICS

Odour and taste of the seeds, strongly aromatic.

Macroscopical Fruit: a trilocular inferior capsule, up to about 2 cm long, ovoid or oblong, dull green to pale buff, plump or slightly shrunken, obtusely triangular in cross section, nearly smooth or longitudinally striated. Seeds in each loculus in two rows, forming an adherent mass attached to the axile placenta. Seed: pale to dark reddish brown, about 4 mm long and 3 mm broad, irregularly angular, marked with six to eight transverse wrinkles, with a longitudinal channel containing the raphe, each seed enveloped by a colourless, membranous aril. Transversely cut surface of seed showing a brown testa, white starchy perisperm, grooved on one side, yellowish endosperm and a paler embryo.

Microscopical Seed: aril composed of flattened, thin-walled, parenchymatous cells. Testa composed of the following layers: (i) outer epidermis of thick-walled, narrow, axially elongated cells; (ii) a layer of collapsed parenchyma subjacent to the outer epidermis; (iii) a single layer (two or three layers near the raphe) of large, thin-walled, rectangular cells containing volatile oil; (iv) two or three layers of parenchyma; (v) layers of thin-walled, flattened cells; (vi) distinctive sclerenchymatous layer of closely packed brown, thick-walled cells, each with a bowl-shaped cavity in the upper part containing a warty silica body; (vii) inner layer consisting of flattened cells. Perisperm: cells thin-walled, packed with numerous starch granules up to 6 µm in diameter and, in a small cavity, one to seven prisms of calcium oxalate about 10 to 30 µm long. Endosperm parenchymatous, thin-walled, with a granular hyaline mass of protein in each cell. Embryo: cells small, containing aleurone grains.

TESTS

Foreign matter

Of the fruit, not more than 1.0%; of the separated seeds, not more than 3.0%, Appendix XI D.

www.webofpharma.com

Volatile oil
In the seeds, not less than 4.0% v/w, Appendix XI E, Method I. Use 20 g of the unground seeds and distil for 5 hours.

Acid-insoluble ash
Of the seeds, not more than 3.5%, Appendix XI K.

Ash
Of the seeds, not more than 6.0%, Appendix XI J.

Cardamom Oil

Preparations
Aromatic Cardamom Tincture
Compound Cardamom Tincture

DEFINITION
Cardamom Oil is obtained by distillation from crushed Cardamom Fruit.

CHARACTERISTICS
A clear, colourless or pale yellow liquid, visibly free from water; odour, that of Cardamom Fruit.

TESTS

Ester value
90 to 156, Appendix X C.

Optical rotation
+20° to +40°, Appendix V F.

Refractive index
1.461 to 1.467, Appendix V E.

Solubility in ethanol
Soluble, at 20°, in 6 volumes of *ethanol (70%)*, Appendix X M.

Weight per mL
0.917 to 0.940 g, Appendix V G.

STORAGE
Cardamom Oil should be kept in a well-filled container and protected from light.

Aromatic Cardamom Tincture

DEFINITION

Cardamom Oil	3 mL
Caraway Oil	10 mL
Cinnamon Oil	10 mL
Clove Oil	10 mL
Strong Ginger Tincture	60 mL
Ethanol (90 per cent)	Sufficient to produce 1000 mL

The tincture complies with the requirements for Tinctures stated under Extracts and with the following requirements.

TESTS

Ethanol content
84 to 87% v/v, Appendix VIII F, Method III.

Relative density
0.825 to 0.845, Appendix V G.

Compound Cardamom Tincture

DEFINITION

Cardamom Oil	0.450 mL
Caraway Oil	0.400 mL
Cinnamon Oil	0.225 mL
Cochineal, in *moderately coarse powder*	7 g
Glycerol	50 mL
Ethanol (60 per cent)	Sufficient to produce 1000 mL

Extemporaneous preparation
The following directions apply.

Moisten the Cochineal with a sufficient quantity of Ethanol (60 per cent) and prepare 900 mL of tincture by *percolation*, Appendix XI F. Add the Cardamom Oil, the Caraway Oil, the Cinnamon Oil and the Glycerol and sufficient Ethanol (60 per cent) to produce 1000 mL; mix. Filter, if necessary.

The tincture complies with the requirements for Tinctures stated under Extracts and with the following requirements.

TESTS

Ethanol content
52 to 57% v/v, Appendix VIII F, Method III.

Glycerol
4.5 to 5.5% v/v when determined by the following method. Dilute 20 mL to 100 mL with *water*. To 20 mL of this solution add 100 mL of *water* and 1 g of *activated charcoal* and boil under a reflux condenser for 15 minutes. Filter and wash the filter and charcoal with sufficient *water* to produce 150 mL. Add 0.25 mL of *bromocresol purple solution* and neutralise with 0.1M *sodium hydroxide* or 0.05M *sulfuric acid* to the blue colour of the indicator. Add 1.4 g of *sodium periodate* and allow to stand for 15 minutes. Add 3 mL of *propane-1,2-diol*, shake and allow to stand for 5 minutes. Add 0.25 mL of *bromocresol purple solution* and titrate with *0.1M sodium hydroxide VS* to the same blue colour. Each mL of *0.1M sodium hydroxide VS* is equivalent to 9.210 mg of glycerol. Calculate the percentage v/v of glycerol, taking its weight per mL to be 1.260 g.

Relative density
0.925 to 0.937, Appendix V G.

Cascara

(Ph. Eur. monograph 0105)

Preparation
Standardised Cascara Dry Extract

When Powdered Cascara is prescribed or demanded, material complying with the requirements below with the exception of Identification test A and the test for Foreign matter shall be dispensed or supplied.

Ph Eur

DEFINITION
Dried, whole or fragmented bark of *Rhamnus purshiana* DC. (syn. *Frangula purshiana* (DC.) A.Gray).

Content
Minimum 8.0 per cent of hydroxyanthracene glycosides of which minimum 60 per cent consists of cascarosides, both expressed as cascaroside A ($C_{27}H_{32}O_{14}$; M_r 580.5) (dried drug).

www.webofpharma.com

IDENTIFICATION

A. The bark occurs in slightly channelled or nearly flat pieces, usually 1-5 mm in thickness, usually varying greatly in length and width. The outer surface is grey or dark greyish-brown and shows occasional lenticels that are orientated transversally. It is usually more or less completely covered by a whitish coat of lichens, epiphytic moss and foliaceous liverwort. The inner surface is yellow or reddish-brown or almost black with fine longitudinal striations; it turns red when treated with alkali. The yellow fracture is short and granular in the outer part and somewhat fibrous in the inner part.

B. Microscopic examination (*2.8.23*). The powder is yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0105.-1): bundles [A] of partly lignified phloem fibres [Aa], accompanied by crystal sheaths containing prisms of calcium oxalate [Ab] and sometimes including medullary rays [Ac]; isolated sclereids [G] or groups of sclereids [B] accompanied by crystal sheaths [Ba]; isolated cluster crystals [C] or prisms [E] of calcium oxalate; parenchymatous cells [F, H] containing a yellow substance that becomes deep red when treated with alkali, sometimes accompanied by cells containing cluster crystals of calcium oxalate [Ha]; cork cells (surface view [D], transverse section [J]), associated with parenchyma, some cells of which contain cluster crystals of calcium oxalate [Ja]; frequently epiphytes [K], which may be liverworts, entire or in fragments, having a lamina 1 cell thick without a midrib and composed of isodiametric cells, or leaves of mosses, having a lamina 1 cell thick composed of elongated cells and possessing a midrib several cells thick.

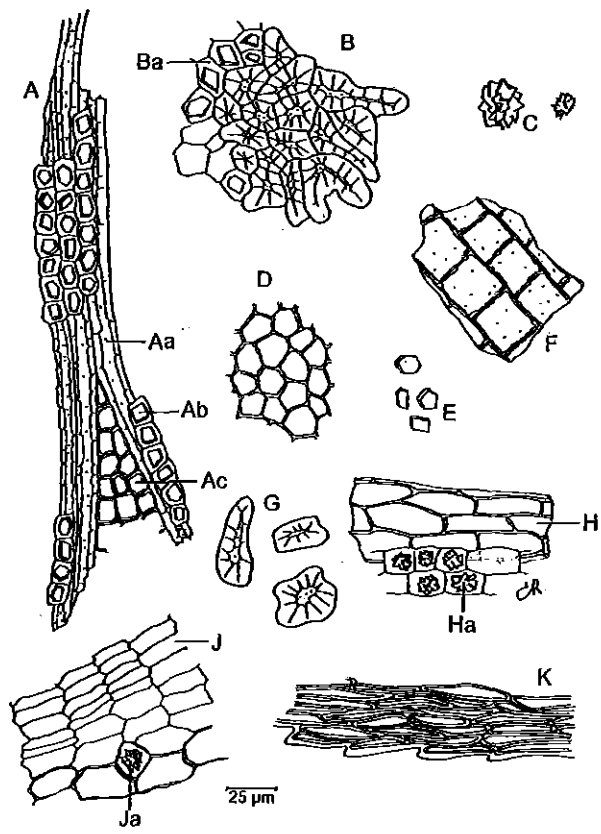


Figure 0105.-1. – *Illustration for identification test B of powdered herbal drug of cascara*

C. Examine the chromatograms obtained in test A for Other species of *Rhamnus*; anthrones.

Results The chromatogram obtained with the test solution shows several reddish-brown zones with different intensities: there are 4 faint zones, 3 being situated at about the mid-point of the chromatogram and 1 in the lower third and there is a strong zone in the upper third of the chromatogram. Examine in ultraviolet light at 365 nm. The chromatogram obtained with the test solution shows several zones with the same fluorescence, situated above and particularly below (cascarosides) that due to barbaloin in the chromatogram obtained with the reference solution.

D. Heat 0.2 g of the powdered herbal drug (180) (*2.9.12*) with 50 mL of *water R* on a water-bath for 15 min. Allow to cool and filter. To 10 mL of the filtrate add 20 mL of *hydrochloric acid R1* and heat on a water-bath for 15 min. Allow to cool, transfer to a separating funnel and shake with 3 quantities, each of 20 mL, of *ether R*. Reserve the aqueous layer (solution A). Combine the 3 ether extracts and shake with 10 mL of *dilute ammonia R2*. The aqueous layer becomes reddish-violet. Transfer solution A to a small flask, add 5 g of *ferric chloride R* and heat on a water-bath for 30 min. Allow to cool, transfer to a separating funnel and shake with 15 mL of *ether R*. Wash the ether layer with 10 mL of *water R*, discard the aqueous layer and shake the ether layer with 5 mL of *dilute ammonia R2*. A red colour develops in the aqueous layer.

TESTS

Other species of *Rhamnus*; anthrones

Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (180) (*2.9.12*) add 5 mL of *ethanol (70 per cent V/V) R* and heat to boiling. Cool and centrifuge. Decant the supernatant immediately and use within 30 min.

Reference solution Dissolve 20 mg of *barbaloin R* in *ethanol (70 per cent V/V) R* and dilute to 10 mL with the same solvent.

Plates *TLC silica gel plate R* (2 plates).

Mobile phase *water R, methanol R, ethyl acetate R* (13:17:100 *V/V/V*).

A. *Application*: 10 µL as bands.

Development Over a path of 10 cm.

Drying In air for 5 min.

Detection Spray with about 10 mL of a 50 g/L solution of *potassium hydroxide R* in *ethanol (50 per cent V/V) R* and heat at 100-105 °C for 15 min; examine immediately after heating.

Results The chromatogram obtained with the reference solution shows, in the central part, a reddish-brown zone due to barbaloin; examine in ultraviolet light at 365 nm; the zone due to barbaloin shows intense yellowish-brown fluorescence; in the chromatogram with the test solution, no zone with orange-brown fluorescence is seen between the zone due to barbaloin and the zones due to cascarosides.

B. *Application*: 10 µL of the test solution, as a band.

Development Over a path of 10 cm.

Drying In air for not more than 5 min.

Detection Spray immediately with a 5 g/L solution of *nitrotetrazolium blue R* in *methanol R* and examine immediately.

Results No violet or greyish-blue zones appear.

Foreign matter (*2.8.2*)

Maximum 1 per cent.

www.webofpharma.com

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (180) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 7.0 per cent.

ASSAY

Carry out the assay in 24 h, protected from bright light.

Stir 1.00 g of the powdered herbal drug (180) (*2.9.12*) into 100 mL of boiling *water R* and continue boiling and stirring for 5 min. Allow to cool, dilute to 100.0 mL with *water R*, shake, filter and discard the first 20 mL of filtrate. Transfer 10.0 mL of the filtrate to a separating funnel, add 0.1 mL of *1 M hydrochloric acid* and shake with 2 quantities, each of 20 mL, of a mixture of 1 volume of *ether R* and 3 volumes of *hexane R*. Wash the combined organic extracts with 5 mL of *water R*, discard the organic layer and return the rinsings to the aqueous layer. Shake the combined aqueous layers with 4 quantities, each of 30 mL, of *ethyl acetate R* freshly saturated with *water R* (to 150 mL of *ethyl acetate R* add 15 mL of *water R*, shake for 3 min and allow to stand) on each occasion allowing separation to take place until the organic layer is clear. Combine the ethyl acetate extracts. Use the aqueous layer for the assay for cascarosides and the organic layer for the assay for hydroxyanthracene glycosides other than cascarosides.

Hydroxyanthracene glycosides other than cascarosides
Transfer the organic layer to a suitable flask and remove the solvent by distillation, evaporating almost to dryness. Dissolve the residue in 0.3-0.5 mL of *methanol R* and transfer to a volumetric flask, rinsing the 1st flask with warm *water R* and adding the rinsings to the methanolic solution. Allow to cool and dilute to 50.0 mL with *water R*. Transfer 20.0 mL of this solution to a 100 mL round-bottomed flask with a ground-glass neck and containing 2 g of *ferric chloride R* and 12 mL of *hydrochloric acid R*. Attach a reflux condenser and place the flask in a water-bath so that the level of the water is above that of the liquid in the flask and heat for 4 h. Allow to cool, transfer the solution to a separating funnel and rinse the flask successively with 3-4 mL of *1 M sodium hydroxide* and 3-4 mL of *water R*, adding the rinsings to the separating funnel. Shake the contents of the separating funnel with 3 quantities, each of 30 mL, of a mixture of 1 volume of *ether R* and 3 volumes of *hexane R*. Wash the combined organic layers with 2 quantities, each of 10 mL, of *water R* and discard the rinsings. Dilute the organic layer to 100.0 mL with the mixture of ether and hexane. Take 20.0 mL, evaporate carefully to dryness on a water-bath and dissolve the residue in 10.0 mL of a 5 g/L solution of *magnesium acetate R* in *methanol R*. Measure the absorbance (*2.2.25*) at 440 nm and 515 nm using *methanol R* as the compensation liquid. If the ratio of the absorbance at 515 nm to that at 440 nm is less than 2.4, the assay is invalid.

Calculate the percentage content of hydroxyanthracene glycosides other than cascarosides, expressed as cascaroside A, using the following expression:

$$\frac{A \times 6.95}{m}$$

i.e. taking the specific absorbance to be 180.

A = absorbance at 515 nm;
m = mass of the substance to be examined, in grams.

Cascarosides
Dilute the aqueous layer to 50.0 mL with *water R*. Treat 20.0 mL of this solution as described above in the assay of hydroxyanthracene glycosides other than cascarosides. Measure the absorbance (*2.2.25*) of the test solution at 440 nm and 515 nm. If the ratio of the absorbance at 515 nm to that at 440 nm is less than 2.7, the assay is invalid.

Calculate the percentage content of cascarosides, expressed as cascaroside A, using the following expression:

$$\frac{A \times 6.95}{m}$$

i.e. taking the specific absorbance to be 180.

A = absorbance at 515 nm;
m = mass of the substance to be examined, in grams.

Ph Eur

Standardised Cascara Dry Extract

(Ph. Eur. monograph 1844)

Preparation
Cascara Tablets

Ph Eur

DEFINITION
Standardised dry extract obtained from *Cascara (0105)*.

Content
— *hydroxyanthracene glycosides expressed as cascaroside A* ($C_{27}H_{32}O_{14}$; M_r 580.5): 8.0 per cent to 25.0 per cent *m/m* (dried extract) and 90 per cent to 110 per cent of the nominal content stated on the label;
— *cascarosides expressed as cascaroside A* ($C_{27}H_{32}O_{14}$; M_r 580.5): minimum 60 per cent of the hydroxyanthracene glycosides.

PRODUCTION
The extract is produced from the herbal drug by an appropriate procedure using either boiling water or a hydroalcoholic solvent at least equivalent in strength to ethanol (60 per cent *V/V*).

CHARACTERS
Appearance
Brown, free-flowing powder.

IDENTIFICATION
Thin-layer chromatography (*2.2.27*).

Test solution To 0.2 g of the extract to be examined add 5 mL of *ethanol (70 per cent V/V) R* and heat to boiling. Cool and centrifuge. Decant the supernatant solution immediately and use within 30 min.

Reference solution Dissolve 20 mg of *barbaloin R* and 2 mg of *emodin R* in *ethanol (70 per cent V/V) R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *water R, methanol R, ethyl acetate R* (13:17:100 *V/V/V*).

Application 10 µL [or 2 µL] as bands.

Development Over a path of 10 cm [or 6 cm].

Drying In air for 5 min.

www.webofpharma.com

Detection Treat with a 50 g/L solution of *potassium hydroxide R* in *ethanol (50 per cent V/V) R* and heat to 100-105 °C for 15 min; examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Emodin: a red fluorescent zone	A faint red fluorescent zone
Barbaloin: a yellowish-brown fluorescent zone	A yellowish-brown fluorescent zone
	A blue fluorescent zone
	An intense yellowish-brown fluorescent zone
	3 yellowish-brown fluorescent zones
Reference solution	Test solution

TESTS

Loss on drying (*2.8.17*)
Maximum 5.0 per cent.

ASSAY

Carry out the assay within 24 h, protected from bright light.

To 0.500 g of the extract to be examined add 90 mL of *water R* and sonicate at 40 °C for 15 min. Shake, cool and dilute to 100.0 mL with *water R*. Shake and filter, discarding the first 20 mL of filtrate. Transfer 10.0 mL of the filtrate to a separating funnel, add 0.1 mL of *1 M hydrochloric acid* and shake with 2 quantities, each of 20 mL, of a mixture of 1 volume of *ether R* and 3 volumes of *hexane R*. Wash the combined organic extracts with 5 mL of *water R*. Discard the organic layer and return the rinsings to the hydroalcoholic layer. Shake with 4 quantities, each of 30 mL, of *ethyl acetate R* freshly saturated with *water R* (prepared as follows: to 150 mL of *ethyl acetate R* add 15 mL of *water R*, shake for 3 min and allow to stand), on each occasion allowing the layers to separate until the organic layer is clear. Combine the ethyl acetate extracts. Use the aqueous layer for the assay of cascarosides and the organic layer for the assay of hydroxyanthracene glycosides other than cascarosides.

Hydroxyanthracene glycosides other than cascarosides
Transfer the organic layer to a round-bottomed flask and remove the solvent by distillation, evaporating almost to dryness. Dissolve the residue in 0.5 mL of *methanol R*, add 10 mL of *water R* at 40 °C and transfer to a 50 mL volumetric flask, rinsing the round-bottomed flask with *water R* at 40 °C and adding the rinsings to the hydromethanolic solution. Allow to cool and dilute to 50.0 mL with *water R*. Transfer 20.0 mL of the solution to a 100 mL round-bottomed flask with a ground-glass neck containing 2 g of *ferric chloride R* and 12 mL of *hydrochloric acid R*. Attach a reflux condenser and place the flask in a water-bath so that the level of the water is above that of the liquid in the flask and heat for 4 h. Allow to cool, transfer the solution to a separating funnel and rinse the flask successively with 4 mL of *1 M sodium hydroxide* and 4 mL of *water R*, adding the rinsings to the separating funnel. Shake the contents of the separating funnel with 3 quantities, each of 30 mL, of a mixture of 1 volume of *ether R* and 3 volumes of *hexane R*. Wash the combined organic layers with 2 quantities, each of 10 mL, of *water R* and discard the rinsings. Dilute the organic layer to 100.0 mL with a mixture of 1 volume of *ether R* and 3 volumes of *hexane R*. Take 20.0 mL of the solution, evaporate carefully to dryness on a water-bath and dissolve the residue in 10.0 mL of a 5 g/L solution of *magnesium acetate R* in *methanol R*. Measure the absorbance (*2.2.25*) at 440 nm and 515 nm, using *methanol R* as the compensation liquid.

System suitability:
— *absorbance ratio*: A_{515}/A_{440} is not less than 2.4.

Calculate the percentage content of hydroxyanthracene glycosides other than cascarosides, expressed as cascaroside A, using the following expression:

$$\frac{A \times 6.95}{m}$$

i.e. taking the specific absorbance to be 180.

A = absorbance at 515 nm;
m = mass of the substance to be examined, in grams.

Cascarosides
Dilute the aqueous layer to 50.0 mL with *water R*. Treat 20.0 mL of this solution as described above in the assay of hydroxyanthracene glycosides other than cascarosides. Measure the absorbance (*2.2.25*) at 440 nm and 515 nm.

System suitability:
— *absorbance ratio*: A_{515}/A_{440} is not less than 2.7.

Calculate the percentage content of cascarosides, expressed as cascaroside A, using the following expression:

$$\frac{A \times 6.95}{m}$$

i.e. taking the specific absorbance to be 180.

A = absorbance at 515 nm;
m = mass of the substance to be examined, in grams.

LABELLING

The label states the nominal content of hydroxyanthracene glycosides, expressed as cascaroside A.

Ph Eur

Cascara Tablets

DEFINITION

Cascara Tablets contain Standardised Cascara Dry Extract. They are coated.

The tablets comply with the requirements stated under Tablets and with the following requirements.

Content of total hydroxyanthracene derivatives
17.0 to 23.0 mg, of which not less than 60% consists of cascarosides, both expressed as cascaroside A.

IDENTIFICATION

Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

www.webofpharma.com

(1) Boil a quantity of the powdered tablets containing the equivalent of 32 mg of total hydroxyanthracene derivatives with 5 mL of 70% v/v of *ethanol*, cool and centrifuge. Decant the supernatant liquid immediately and use within 30 minutes.

(2) Dissolve 20 mg of *barbaloin* and 2 mg of *emodin* in 70% v/v of *ethanol* and dilute to 10 mL with the same solvent.

CHROMATOGRAPHIC CONDITIONS

(a) Use *silica gel* F_{254} precoated plates or high-performance *silica gel* F_{254} (Merck *silica gel* F_{254} HPTLC plates are suitable).

(b) Use the mobile phase as described below.

(c) Apply 10 µL [or 2 µL] of each solution, as bands.

(d) Develop the plate to 10 cm [or 6 cm].

(e) After removal of the plate, dry in air, spray with a 5% w/v solution of *potassium hydroxide* in 50% v/v *ethanol*, heat at 100 to 105° for 15 minutes and examine under *ultraviolet light (365 nm)*.

MOBILE PHASE

13 volumes of *water*, 17 volumes of *methanol* and 100 volumes of *ethyl acetate*.

CONFIRMATION

The chromatogram obtained with solution (1) show yellowish-brown fluorescent bands with Rf values of between 0.2 and 0.25, an intense yellowish-brown fluorescent band with an Rf value of about 0.3, a blue fluorescent band with an Rf value of about 0.6, a yellowish-brown fluorescent band with an Rf value of about 0.7 corresponding in colour and position to the band obtained with barbaloin in solution (2) and a faint reddish fluorescent band with an Rf value of about 0.9 corresponding in position to emodin in solution (2).

Top of the plate	
A faint red fluorescent band	Emodin a red fluorescent band
A yellow-brown fluorescent band	Barbaloin: a yellow-brown fluorescent band
A blue fluorescent band	
An intense yellow-brown fluorescent band	
3 yellow-brown fluorescent bands	
Solution (1)	**Solution (2)**

TESTS

Disintegration

Comply with the requirements stated under Tablets but for sugar-coated tablets the maximum time is 120 minutes.

ASSAY

Carry out the assay within 24 hours, protected from bright light.

Add 80 mL of 70% v/v *ethanol* to a quantity of the powdered tablets containing 75 mg of total hydroxyanthracene derivatives. Shake and allow to stand in the dark for at least 8 hours. Dilute to 100.0 mL with 70% v/v of *ethanol*. Shake and filter, discarding the first 20 mL of filtrate. Transfer 10.0 mL of the filtrate to a separating funnel, add 0.1 mL of 1M *hydrochloric acid* and shake with 2-quantities, each of 20 mL, of a mixture of 1 volume of *ether* and 3 volumes of *hexane*. Wash the combined organic extracts with 5 mL of *water*. Discard the organic layer and return the rinsings to the hydroalcoholic layer. Shake with 4-quantities, each of 30 mL, of *ethyl acetate* freshly saturated with *water* prepared by shaking 150 mL of *ethyl acetate* with 15 mL of *water* for 3 minutes and allowing to stand until the layers have separated and the organic layer is clear. Combine the ethyl acetate extracts and use the aqueous layer for the assay of cascarosides and the organic layer for the assay of hydroxyanthracene glycosides other than cascarosides.

Hydroxyanthracene glycosides other than cascarosides

Transfer the organic layer to a round-bottomed flask and remove the solvent by distillation, evaporating almost to dryness. Dissolve the residue in 0.5 mL of *methanol*, add 10 mL of *water* at 40° and transfer to a 50 mL volumetric flask, rinsing the round-bottomed flask with *water* at 40° and adding the rinsings to the hydromethanolic solution. Allow to cool and dilute to 50.0 mL with *water*. Transfer 20.0 mL of the solution to a 100 mL round-bottomed flask with a ground-glass neck containing 2 g of *iron (III) chloride hexahydrate* and 12 mL of 7M *hydrochloric acid*. Attach a reflux condenser and place the flask in a water-bath so that the level of the water is above that of the liquid in the flask and heat for 4 hours. Allow to cool, transfer the solution to a separating funnel and rinse the flask successively with 4 mL of 1M *sodium hydroxide* and 4 mL of *water*, adding the rinsings to the separating funnel. Shake the contents of the separating funnel with 3-quantities, each of 30 mL, of a mixture of 1 volume of *ether* and 3 volumes of *hexane*. Wash the combined organic layers with 2-quantities, each of 10 mL, of *water* and discard the rinsings. Dilute the organic layer to 100.0 mL with a mixture of 1 volume of *ether* and 3 volumes of *hexane*. Take 20.0 mL of the solution, evaporate carefully to dryness on a water-bath and dissolve the residue in 10.0 mL of a 0.5% w/v solution of *magnesium acetate* in *methanol*. Measure the *absorbance* of the resulting solution at 440 nm and at 515 nm, *Appendix II B*, using *methanol* in the reference cell. The assay is not valid if the ratio of the absorbance at 515 nm to that at 440 nm is less than 2.4.

Calculate the percentage content of hydroxyanthracene glycosides other than cascarosides, expressed as cascaroside A, using the following expression:

$$\frac{A \times 6.95}{m}$$

i.e. taking the specific absorbance to be 180.

A = absorbance at 515 nm;
m = weight of the substance being examined, in grams.

Cascarosides

To the aqueous solution reserved from the preliminary extraction add sufficient *water* to produce 50.0 mL. Carry out the Assay for hydroxyanthracene gycosides other than cascarosides, beginning at the words, 'Transfer 20 mL ...'. Measure the *absorbance* of the resulting solution at 440 nm and at 515 nm, Appendix II B, using *methanol* in the reference cell. The assay is not valid if the ratio of the absorbance at 515 nm to that at 440 nm is less than 2.7.

Calculate the percentage content of cascarosides, expressed as cascaroside A, using the following expression:

www.webofpharma.com

$$\frac{A \times 6.95}{m}$$

i.e. taking the specific absorbance to be 180.

A = absorbance at 515 nm;
m = weight of the substance being examined, in grams.

LABELLING
The label states the nominal content of hydroxyanthracene glycosides, expressed as cascarosides A.

Cassia Oil

(Ph. Eur. monograph 1496)

Ph Eur

DEFINITION
Essential oil obtained by steam distillation of the leaves and young branches of *Cinnamomum cassia* (L.) J.Presl (syn. *Cinnamomum aromaticum* Nees).

CHARACTERS
Appearance
Clear, mobile, yellow or reddish-brown liquid.

Characteristic odour reminiscent of cinnamic aldehyde.

IDENTIFICATION
First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 0.5 mL of the essential essential oil to be examined in *acetone R* and dilute to 10 mL with the same solvent.

Reference solution Dissolve 50 µL of *trans-cinnamic aldehyde R*, 10 µL of *eugenol R* and 50 mg of *coumarin R* in *acetone R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel plate R.*

Mobile phase *methanol R, toluene R* (10:90 *V/V*).

Application 10 µL as bands.

Development Over a path of 15 cm.

Drying In air.

Detection A Examine in ultraviolet light at 365 nm.

Results A The zone of blue fluorescence in the chromatogram obtained with the test solution is similar in position and colour to the zone in the chromatogram obtained with the reference solution (coumarin).

Detection B Spray with *anisaldehyde solution R*; examine in daylight while heating at 100-105 °C for 5-10 min.

Results B The chromatogram obtained with the reference solution shows in its upper part a violet zone (eugenol) and above this zone a greenish-blue zone (*trans*-cinnamic aldehyde). The chromatogram obtained with the test solution shows a zone similar in position and colour to the zone due to *trans*-cinnamic aldehyde in the chromatogram obtained with the reference solution and may show a very faint zone due to eugenol. Other faint zones are present.

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The principal peaks in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with the reference solution.

Eugenol may be absent from the chromatogram obtained with the test solution.

TESTS
Relative density (*2.2.5*)
1.052 to 1.070.

Refractive index (*2.2.6*)
1.600 to 1.614.

Optical rotation (*2.2.7*)
−1° to + 1°.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution The essential oil to be examined.

Reference solution Dissolve 100 µL of *trans-cinnamic aldehyde R*, 10 µL of *cinnamyl acetate R*, 10 µL of *eugenol R*, 10 µL of *trans-2-methoxycinnamaldehyde R* and 20 mg of *coumarin R* in 1 mL of *acetone R*.

Column:
— *material*: fused silica;
— *size*: *l* = 60 m, Ø = about 0.25 mm;
— *stationary phase*: *macrogol 20 000 R.*

Carrier gas *helium for chromatography R.*

Flow rate 1.5 mL/min.

Split ratio 1:100.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 10	60
	10 - 75	60 → 190
	75 - 160	190
Injection port		200
Detector		240

Detection Flame ionisation.

Injection 0.2 µL.

Elution order Order indicated in the composition of the reference solution, depending on the operating conditions and the state of the column, coumarin may elute before or after *trans*-2-methoxycinnamaldehyde; record the retention times of these substances.

System suitability Reference solution:
— *resolution*: minimum 1.5 between the peaks due to *trans*-2-methoxycinnamaldehyde and coumarin.

Identification of components Using the retention times determined from the chromatogram obtained with the reference solution, locate the components of the reference solution in the chromatogram obtained with the test solution.

Determine the percentage content of each of these components. The percentages are within the following ranges:
— *trans-cinnamic aldehyde*: 70 per cent to 90 per cent;
— *cinnamyl acetate*: 1.0 per cent to 6.0 per cent;
— *eugenol*: maximum 0.5 per cent;
— *trans-2-methoxycinnamaldehyde*: 3.0 per cent to 15 per cent;
— *coumarin*: 1.5 per cent to 4.0 per cent.

STORAGE
Protected from heat.

Ph Eur

www.webofpharma.com

Greater Celandine

(Ph. Eur. monograph 1861)

Ph Eur

DEFINITION

Dried, whole or cut aerial parts of *Chelidonium majus* L. collected during flowering.

Content

Minimum 0.6 per cent of total alkaloids, expressed as chelidonine ($C_{20}H_{19}NO_5$; M_r 353.4) (dried drug).

IDENTIFICATION

A. The stems are rounded, ribbed, yellowish or greenish-brown, somewhat pubescent, about 3-7 mm in diameter, hollow and mostly collapsed. The leaves are thin, irregularly pinnate, the leaflets ovate to oblong with coarsely dentate margins, the terminal leaflet often 3-lobed; the adaxial surface is bluish-green and glabrous, the abaxial surface paler and pubescent, especially on the veins. The flowers have 2 deeply concavo-convex sepals, readily removed, and 4 yellow, broadly ovate, spreading petals about 8-10 mm long; the stamens are numerous, yellow, and a short style arises from a superior ovary; long, capsular, immature fruits are rarely present.

B. Microscopic examination (*2.8.23*). The powder is dark greyish-green or brownish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1861.-1): numerous fragments of upper epidermis, composed of cells with sinuous walls (surface view [B]), accompanied by underlying palisade parenchyma [Ba]; numerous fragments of lower epidermis in surface view [A, E] bearing anomocytic stomata (*2.8.3*) [Aa] and bases of covering trichomes [Ab], sometimes accompanied by underlying spongy parenchyma [Ea]; long, uniseriate, multicellular covering trichomes, usually fragmented, with thin-walled cells, sometimes collapsed [G]; vascular tissue from the leaves and stems consisting of pitted and spirally thickened vessels [D]; groups of fibres [C]; articulated latex tubes with yellowish-brown contents [F]; occasional fragments of the corolla [H] consisting of thin-walled cells containing numerous pale yellow droplets of oil [Ha]; spherical pollen grains about 30-40 µm in diameter with 3 pores and a finely pitted exine [J].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.4 g of the powdered herbal drug (710) (*2.9.12*) add 50 mL of *dilute acetic acid R*. Boil in a water-bath under a reflux condenser for 30 min. Cool and filter. To the filtrate add *concentrated ammonia R* until a strong alkaline reaction is produced. Shake with 30 mL of *methylene chloride R*. Dry the organic layer over *anhydrous sodium sulfate R*, filter and evaporate *in vacuo* to dryness. Dissolve the residue in 1.0 mL of *methanol R*.

Reference solution Dissolve 2 mg of *methyl red R* and 2 mg of *papaverine hydrochloride R* in 10 mL of *ethanol (96 per cent) R*.

Plate *TLC silica gel plate R*.

Mobile phase *anhydrous formic acid R, water R, propanol R* (1:9:90 *V/V/V*).

Application 10 µL as bands.

Development Over a path of 10 cm.

Drying In air.

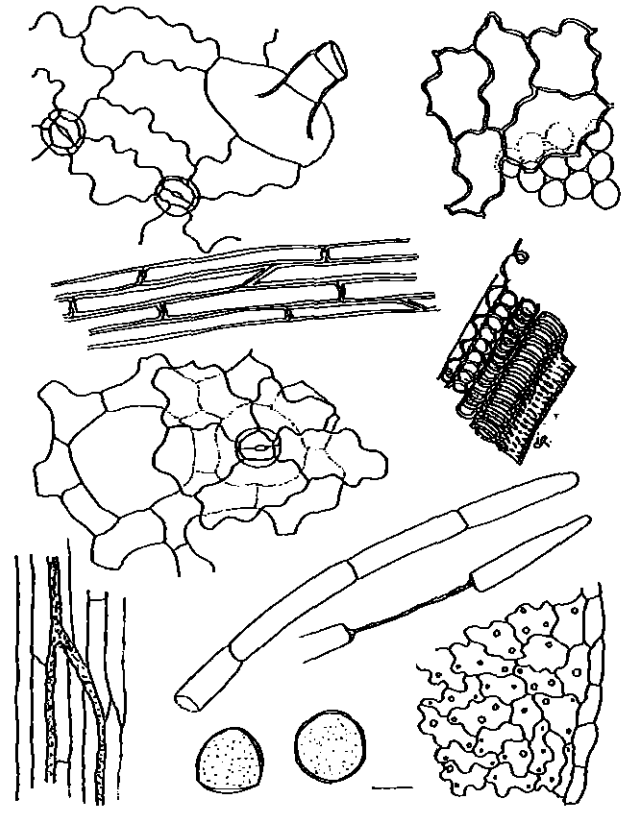


Figure 1861.-1. – *Illustration for identification test B of powdered herbal drug of greater celandine*

Detection Spray with *potassium iodobismuthate solution R* and dry in air; spray with *sodium nitrite solution R* and allow to dry in air; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other weaker zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Methyl red: a red zone	A brown zone
	A brown zone
Papaverine: a greyish-brown zone	A greyish-brown zone
	2 brown zones
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)
Maximum 10.0 per cent.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 13.0 per cent.

www.webofpharma.com

ASSAY

Test solution To 0.750 g of the powdered herbal drug (710) (*2.9.12*) add 200 mL of *dilute acetic acid R* and heat on a water-bath for 30 min, shaking frequently. Cool and dilute to 250.0 mL with *dilute acetic acid R*. Filter. Discard the first 20 mL of the filtrate. To 30.0 mL of the filtrate add 6.0 mL of *concentrated ammonia R* and 100.0 mL of *methylene chloride R*. Shake for 30 min. Separate the organic layer, place 50.0 mL in a 100 mL round-bottomed flask and evaporate to dryness *in vacuo* at a temperature not exceeding 40 °C. Dissolve the residue in about 2-3 mL of *ethanol (96 per cent) R*, warming slightly. Transfer the solution to a 25 mL volumetric flask by rinsing the round-bottomed flask with *dilute sulfuric acid R* and dilute to 25.0 mL with the same solvent. To 5.0 mL of the solution add 5.0 mL of a 10 g/L solution of *chromotropic acid, sodium salt R* in *sulfuric acid R* in a 25 mL volumetric flask, stopper the flask and mix carefully. Dilute to 25.0 mL with *sulfuric acid R* and stopper the flask.

Compensation liquid Prepare at the same time and in the same manner as for the test solution: place in a 25 mL volumetric flask 5.0 mL of *dilute sulfuric acid R* and 5.0 mL of a 10 g/L solution of *chromotropic acid, sodium salt R* in *sulfuric acid R*, stopper the flask and mix carefully. Dilute to 25.0 mL with *sulfuric acid R* and stopper the flask.

Place both solutions on a water-bath for 10 min. Cool to about 20 °C and dilute if necessary to 25.0 mL with *sulfuric acid R*. Measure the absorbance (*2.2.25*) of the test solution at 570 nm by comparison with the compensation liquid.

Calculate the percentage content of total alkaloids, expressed as chelidonine, using the following expression:

$$\frac{A \times 2.23}{m}$$

i.e. taking the specific absorbance of chelidonine to be 933.

A = absorbance at 570 nm;
m = mass of the herbal drug to be examined, in grams.

Ph Eur

Centaury

(Ph. Eur. monograph 1301)

Ph Eur

DEFINITION

Whole or fragmented dried flowering aerial parts of *Centaurium erythraea* Rafn s. l. including *C. majus* (H. et L.) Zeltner and *C. suffruticosum* (Griseb.) Ronn. (syn.: *Erythraea centaurium* Persoon; *C. umbellatum* Gilibert; *C. minus* Gars.).

CHARACTERS

Bitter taste.

IDENTIFICATION

A. The hollow cylindrical, light green to dark brown stem has longitudinal ridges, and is branched only in its upper part. The sessile leaves are entire, decussately arranged, and have an ovate to lanceolate lamina, up to about 3 cm long. Both surfaces are glabrous and green to brownish-green.
The inflorescence is diaxially branched. The tubular calyx is green and has 5 lanceolate, acuminate teeth. The corolla consists of a whitish tube divided into 5 elongated lanceolate pink to reddish lobes, about 5-8 mm long. 5 stamens are present attached to the top of the corolla tube. The ovary is superior and has a short style, a broad bifid stigma and numerous ovules. Cylindrical capsules, about 7-10 mm long, with small brown markedly rough seeds are frequently present.

B. Microscopic examination (*2.8.23*). The powder is greenish-yellow or brownish. Examine under a microscope, using *chloral hydrate solution R*. The powder shows the following diagnostic characters: fragments from the stem with lignified groups of fibres associated with narrow vessels, tracheidal vessels occasional vessels with spiral thickening; pitted parenchyma of the pith and medullary rays; fragments of leaf lamina with sinuous epidermal cells and striated cuticle, especially over the margins and surrounding the stomata; numerous stomata, mainly anisocytic (*2.8.3*); fragments of the palisade mesophyll, each cell containing a single prism crystal or, less frequently, a cluster crystal of calcium oxalate; fragments of calyx and corolla, those of the calyx with straight-walled epidermal cells, those of the inner epidermis of the corolla with obtuse papillae and radially striated cuticle; parts of the endothecium with reticulate or ridge-shaped wall thickenings; triangularly rounded or elliptical, yellow pollen grains, about 30 µm in diameter, with a distinctly pitted exine and 3 germinal pores; fragments of the wall of the fruit capsule composed of crossed layers of fusiform cells; oil droplets from the seeds, fragments of the epidermis of the testa showing large, brown reticulations and a pitted surface.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 25 mL of *methanol R*, shake for 15 min and filter. Evaporate the filtrate to dryness under reduced pressure and at a temperature not exceeding 50 °C. Take up the residue with small quantities of *methanol R* so as to obtain 5 mL of solution, which may contain a sediment.

Reference solution Dissolve 1 mg of *rutoside trihydrate R* and 1 mg of *swertiamarin R* in *methanol R* and dilute to 1 mL with the same solvent.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *water R, anhydrous formic acid R, ethyl formate R* (4:8:88 *V/V/V*).

Application 10 µL [or 5 µL] as bands.

Development In an unsaturated tank over a path of 12 cm [or 6 cm].

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other less intense quenching zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Swertiamarin: a quenching zone Rutoside: a quenching zone	A prominent quenching zone (swertiamarin)
Reference solution	**Test solution**

www.webofpharma.com

Detection B Spray with *anisaldehyde solution R* and heat at 100-105 °C for 5-10 min. Examine in daylight.

Results B See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other less intense coloured zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Swertiamarin: a brown zone	A brown zone (swertiamarin)
Rutoside: a yellow zone	
	A brownish-grey zone
	A yellow zone
	A grey zone
Reference solution	Test solution

TESTS

Foreign matter (*2.8.2*)
Maximum 3 per cent.

Bitterness value (*2.8.15*)
Minimum 2000.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 6.0 per cent.

Ph Eur

Centella

(Ph. Eur. monograph 1498)

Ph Eur

DEFINITION

Dried, fragmented aerial parts of *Centella asiatica* (L.) Urb.

Content

Minimum 6.0 per cent of total triterpenoid derivatives, expressed as asiaticoside ($C_{48}H_{78}O_{19}$; M_r 959) (dried drug).

IDENTIFICATION

A. The leaves are alternate, sometimes grouped together at the nodes, reniform or orbicular or oblong-elliptic and have palmate nervation, usually with 7 veins, and a crenate margin. The leaves are very variable in size; the petiole is usually 5-10, sometimes 15, times longer than the lamina, which is 10-40 mm long and 20-40 mm, sometimes up to 70 mm, wide. Young leaves show a few trichomes on the lower surface while adult leaves are glabrous.
The inflorescence, if present, is a single umbel which usually consists of 3 flowers, rarely 2 or 4; the flowers are very small (about 2 mm), pentamerous and have an inferior ovary; the fruit, a brownish-grey, orbicular cremocarp, up to 5 mm long, is very flattened laterally and has 7-9 prominent curved ridges per mericarp.

B. Microscopic examination (*2.8.23*). The powder is greenish-grey. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1498.-1): numerous fragments of upper epidermis of the leaf [D] composed of polygonal cells having an irregularly striated cuticle, accompanied by underlying palisade parenchyma [Da], with some cells containing cluster crystals of calcium oxalate [Db]; fragments of the lower epidermis of the leaf with usually paracytic stomata (*2.8.3*) [C]; fragments of petiole epidermis with elongated cells covered by a striated cuticle [J]; whole [A] or, usually, fragmented [B], uniseriate, long, flexuous, unicellular or occasionally multicellular covering trichomes of young leaves; secretory canals [M]; small prisms [L] and cluster crystals [E] of calcium oxalate up to 40 µm in diameter; vascular bundles from the stem [F] containing vessels [Fa] and narrow septate fibres [Fb]; fragments of the epicarp of the fruit [H] with polygonal cells having a markedly striated cuticle; fragments of the fruit [K] usually containing 2 layers of short fibres in a perpendicular parquetry arrangement [Ka], annular vessels, parenchymatous cells containing prisms of calcium oxalate [Kb] and numerous oil droplets [Kc]; short fibres, free or in small groups [G]; fragments of the endosperm with oily contents [N].

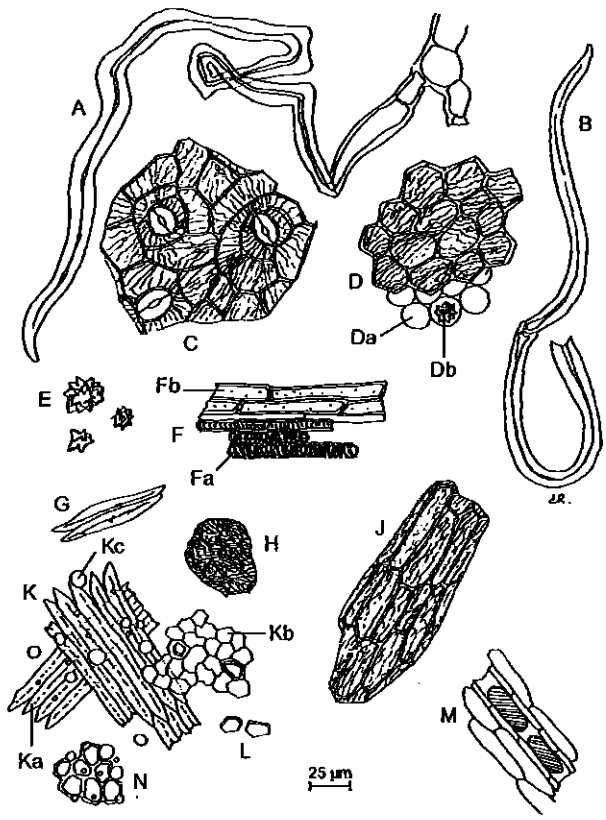


Figure 1498.-1. – *Illustration for identification test B of powdered herbal drug of centella*

C. Examine the chromatograms obtained in the test for *Bacopa monnieri* L.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, several brown zones may be present in the lower third of the chromatograms obtained with the test solution and the reference solution.

www.webofpharma.com

Top of the plate	
A violet zone A violet zone	A violet zone A violet zone
———	———
———	———
A violet zone A violet zone	A violet zone A violet zone
Reference solution	Test solution

TESTS

Bacopa monnieri L.

Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *ethanol (96 per cent) R*, sonicate for 10 min and centrifuge. Use the supernatant.

Reference solution Dissolve 50 mg of *centella dry extract HRS* in 2 mL of *ethanol (96 per cent) R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *water R, methanol R, methylene chloride R* (1:6:14 *V/V*).

Application 10 µL [or 4 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 15 cm [or 6 cm].

Drying In air.

Detection Treat with a 10 per cent *V/V* solution of *sulfuric acid R* in *methanol R*, heat at 120 °C for 3 min and examine in daylight.

Results No brown zone is present in the middle third of the chromatogram obtained with the test solution.

Foreign matter (*2.8.2*)

Maximum 5 per cent of underground organs and maximum 2 per cent of other foreign matter.

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 12.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 2.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Place 1.000 g of the powdered herbal drug (355) (*2.9.12*) in a cellulose fingerstall in a continuous extraction apparatus (Soxhlet type). Add 100 mL of *methanol R* and heat for 8 h. Cool and dilute the extract to 100.0 mL with *methanol R*. Filter through a membrane filter (nominal pore size 0.45 µm). Dilute 5.0 mL of the filtrate to 10.0 mL with *methanol R*.

Reference solution (a) Dissolve 6.0 mg of *asiaticoside CRS* in *methanol R* and dilute to 20.0 mL with the same solvent.

Reference solution (b) Dissolve 50.0 mg of *centella dry extract HRS* in *methanol R*, using sonication if necessary, and dilute to 10.0 mL with the same solvent. Filter through a membrane filter (nominal pore size 0.45 µm).

Column:

— *size: l* = 0.25 m, Ø = 4.6 mm;

— *stationary phase: octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:

— *mobile phase A*: 0.3 per cent *V/V* solution of *phosphoric acid R*;

— *mobile phase B*: *acetonitrile R1*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 65	78 → 45	22 → 55
65 - 66	45 → 5	55 → 95
66 - 75	5	95

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 200 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram supplied with *centella dry extract HRS* and the chromatogram obtained with reference solution (b) to identify the peaks due to asiaticoside B, madecassoside, asiaticoside, madecassic acid, terminolic acid and asiatic acid.

System suitability Reference solution (b):

— *peak-to-valley ratio*: minimum 10, where H_p = height above the baseline of the peak due to terminolic acid and H_v = height above the baseline of the lowest point of the curve separating this peak from the peak due to madecassic acid.

Calculate the percentage content of total triterpenoid derivatives, expressed as asiaticoside, using the following expression:

$$\frac{[A_1 + (A_2 \times 1.017) + (A_3 \times 0.526) + (A_4 \times 0.509)] \times m_2 \times p \times 10}{A_5 \times m_1}$$

A_1 = area of the peak due to asiaticoside in the chromatogram obtained with the test solution;

A_2 = sum of the areas of the peaks due to asiaticoside B and madecassoside in the chromatogram obtained with the test solution;

A_3 = sum of the areas of the peaks due to madecassic acid and terminolic acid in the chromatogram obtained with the test solution;

A_4 = area of the peak due to asiatic acid in the chromatogram obtained with the test solution;

A_5 = area of the peak due to asiaticoside in the chromatogram obtained with reference solution (a);

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_2 = mass of *asiaticoside CRS* used to prepare reference solution (a), in grams;

p = percentage content of asiaticoside in *asiaticoside CRS*;

1.017 = molecular mass conversion factor for asiaticoside B and madecassoside;

0.526 = molecular mass conversion factor for madecassic acid and terminolic acid;

0.509 = molecular mass conversion factor for asiatic acid.

Ph Eur

Chaenomeles Fruit

(Ph. Eur. monograph 2713)

Ph Eur

DEFINITION

Nearly ripe fruit of *Chaenomeles lagenaria* (Loisel.) Koidz. (syn. *Chaenomeles speciosa* (Sweet) Nakai), collected when it becomes greenish-yellow, split longitudinally into halves or cut into slices, and dried.

www.webofpharma.com

Content

Minimum 0.50 per cent for the sum of oleanolic acid ($C_{30}H_{48}O_3$; M_r 456.7) and ursolic acid ($C_{30}H_{48}O_3$; M_r 456.7), expressed as ursolic acid (dried drug).

IDENTIFICATION

A. *Whole drug.* The fruit, split longitudinally into 2 halves, is oblong, 4-9 cm long, 2-5 cm wide and 1-2.5 cm thick. The outer surface is violet-red or reddish-brown, shiny, with deep, irregular wrinkles and an in-rolled outer margin; it is sometimes covered by a dull, purplish-grey wax-like frosting; the surface is shiny when the frosting is removed. The internal (cut) surface is reddish-brown, dull and finely granular in the region of the septum or slightly lustrous, reddish- or yellowish-brown, finely wrinkled or smooth in the region of the exposed locules. Seeds, if remaining, are brown and flattened, broadly rounded at one end and pointed at the other. The texture is hard and woody, difficult to break.

Fragmented drug Narrow sub-crescent-shaped slices with an irregular, convex outer margin, sometimes with in-rolled ends, or irregularly-shaped slices; slices 0.1-0.6 cm thick. The outer surface is violet-red or brownish-red, with deep irregular wrinkles. The mostly concave inner surface is slightly lustrous and reddish- or yellowish-brown in the region of the exposed locules or dull and granular. The cut surface is brownish-red, yellowish-brown or blackish; sclereid clusters may be visible as 2 lighter-coloured layers, one directly beneath the epicarp and the other close to the inner surface. The texture is hard and fragile, easily broken.

B. Microscopic examination (*2.8.23*). The powder is brownish-red to brownish-yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2713.-1): numerous colourless or pale yellow or orange, rounded, elliptical or polygonal, mostly thick-walled sclereids, isolated [D] or in groups [A, E], about 20-80 µm in diameter, with distinctly striated and finely channelled walls and a lumen that sometimes contains orange-brown substances; fragments of the epicarp consisting of polygonal cells, up to 35 µm in diameter, containing brown or reddish-brown substances [B]; cells of the mesocarp [F], more or less polygonal or rounded, usually collenchymatous; rare fragments of vascular bundles [G] with narrow reticulate or annular vessels [Ga]; rare fibres [C], faintly channelled; parenchymatous cells [Aa] occasionally containing small prisms of calcium oxalate [Ab, C, Gb] associated with sclereid clusters [A], fibres [C] or vascular bundles [G].

C. High-performance thin-layer chromatography (*2.8.25*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5.0 mL of *methanol R*. Sonicate for 10 min, centrifuge and use the supernatant.

Reference solution (a) Dissolve 10.0 mg of *oleanolic acid R* in *methanol R* and dilute to 10.0 mL with the same solvent.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *methanol R*.

Reference solution (c) Dissolve 2.5 mg of *β-sitosterol R* and 2.5 mg of *oleanolic acid R* in *methanol R* and dilute to 10 mL with the same solvent.

Intensity marker Oleanolic acid.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, methylene chloride R, ethyl acetate R, cyclohexane R* (1:5:8:20 *V/V/V/V*).

Application 5 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

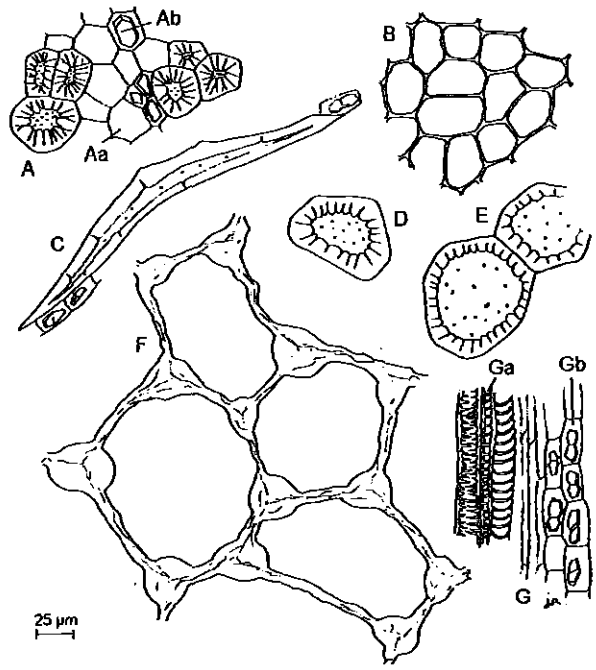


Figure 2713.-1. – *Illustration for identification test B of powdered herbal drug of chaenomeles fruit*

Drying In a current of cold air.

Detection Treat with *anisaldehyde solution R2* and heat at 100 °C for 3 min; examine in daylight.

System suitability Reference solution (c):

— the chromatogram shows in the middle third 2 distinct zones; the upper zone (β-sitosterol) and the lower zone (oleanolic acid) are reddish-violet.

Results See below the sequence of zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, other faint zones may be present.

Top of the plate	
	A reddish-violet zone, faint to equivalent
	A reddish-violet zone, very faint to equivalent
Oleanolic acid: a reddish-violet zone	A reddish-violet zone, equivalent
	A reddish-violet zone, very faint to equivalent
Reference solution (a)	**Test solution**

TESTS

Loss on drying (*2.2.32*)

Maximum 14.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

www.webofpharma.com

Total ash (*2.4.16*)
Maximum 5.0 per cent.

ASSAY
Liquid chromatography (*2.2.29*).

Test solution Disperse 2.000 g of the powdered herbal drug (355) (*2.9.12*) in 80.0 mL of *methanol R*, stopper the flask tightly and weigh. Sonicate for 30 min, weigh again and compensate for the loss of solvent with *methanol R*. Add 20.0 mL of a 10 per cent *V/V* solution of *anhydrous formic acid R* in *methanol R* and mix thoroughly. Filter through a membrane filter (nominal pore size 0.45 µm) and dilute the filtrate to 100.0 mL with a 2 per cent *V/V* solution of *anhydrous formic acid R* in *methanol R*.

Solution A Dissolve 10.0 mg of *ursolic acid CRS* in *methanol R* and dilute to 10.0 mL with the same solvent.

Reference solution (a) Dilute 1.0 mL of solution A to 10.0 mL with a 2 per cent *V/V* solution of *anhydrous formic acid R* in *methanol R*.

Reference solution (b) Dissolve 10 mg of *oleanolic acid R* in *methanol R* and dilute to 10 mL with the same solvent. Mix 1 mL of the solution with 1 mL of solution A and dilute to 10 mL with a 2 per cent *V/V* solution of *anhydrous formic acid R* in *methanol R*.

Column:
— *size*: l = 0.15 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm);
— *temperature*: 25 °C.

Mobile phase Mix 25 volumes of a 4.6 g/L solution of *ammonium dihydrogen phosphate R* previously adjusted to pH 6.0 with *strong sodium hydroxide solution R*, 35 volumes of *methanol R2* and 40 volumes of *acetonitrile R1*.

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 205 nm.

Injection 20 µL of the test solution and reference solutions (a) and (b).

Run time 1.1 times the retention time of ursolic acid.

Relative retention With reference to ursolic acid (retention time = about 42 min): oleanolic acid = about 0.95.

System suitability Reference solution (b):
— *peak-to-valley ratio*: minimum 13.0, where H_p = height above the baseline of the peak due to ursolic acid and H_v = height above the baseline of the lowest point of the curve separating this peak from the peak due to oleanolic acid.

Calculate the sum of the percentage contents of ursolic acid and oleanolic acid, expressed as ursolic acid, using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1} + \frac{A_3 \times m_2 \times p}{A_2 \times m_1}$$

A_1 = area of the peak due to ursolic acid in the chromatogram obtained with the test solution;
A_2 = area of the peak due to ursolic acid in the chromatogram obtained with reference solution (a);
A_3 = area of the peak due to oleanolic acid in the chromatogram obtained with the test solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *ursolic acid CRS* used to prepare solution A, in grams;
p = assigned percentage content of ursolic acid in *ursolic acid CRS*.

Ph Eur

Chamomile Flowers

(Roman Chamomile Flower, Ph. Eur. monograph 0380)

Ph Eur

DEFINITION
Dried flower-head of the cultivated double variety of *Chamaemelum nobile* (L.) All. (*Anthemis nobilis* L.).

Content
Minimum 7 mL/kg of essential oil (dried drug).

CHARACTERS
The flower-heads are white or yellowish-grey, composed of solitary hemispherical capitula, made up of a solid conical receptacle bearing the florets, each subtended by a transparent small palea.

IDENTIFICATION
A. The capitula have a diameter of 8-20 mm; the receptacle is solid; the base of the receptacle is surrounded by an involucre consisting of 2-3 rows of compact and imbricated bracts with scarious margins. Most florets are ligulate, but a few pale yellow tubular florets occur in the central region. Ligulate florets are white, dull, lanceolate and reflexed with a dark brown, inferior ovary, a filiform style and a bifid stigma; tubular florets have a five-toothed corolla tube, 5 syngenesious, epipetalous stamens and a gynoecium similar to that of the ligulate florets.

B. Microscopic examination (*2.8.23*). The powder is pale yellowish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0380.-1): numerous glandular trichomes, free (side view [D, G]) or on an epidermis (surface view [Ha]), short, biseriate, with a stalk consisting of 2-4 cells and a head usually consisting of 2 cells covered by a swollen cuticle; numerous conical covering trichomes, free or on an epidermis [M], up to 900 µm long, each consisting of 3-4 very short basal cells and a long, thin-walled, terminal cell, about 20 µm wide; all epidermises bear glandular trichomes and whole or fragmented covering trichomes [Ka]; fragments of the involucral bracts [F] with fine spiral vessels [Fb] and cells, some of which are thick-walled, in longitudinal rows [Fa]; bases of the bracts [K] show anomocytic stomata; fragments of paleae [B], with elongated cells and finely pitted sclereids at the base [Ba], the margins of the paleae consist of a single layer of elongated thin-walled cells [E]; fragments of the corolla of the ligulate flowers whose epidermis is covered by a striated cuticle (surface view [H, M]); papillose cells [J] at the apex of the florets; fragments of the ovary [A] which have at their base a sclerous ring [Ab]; cells of the parenchyma of the ovary and the involucre containing small cluster crystals of calcium oxalate [Aa, Fc]; fragments of papillose stigmas [L]; rare rounded or triangular pollen grains about 35 µm in diameter, with 3 germinal pores and a spiny exine [C].

C. High-performance thin-layer chromatography (*2.8.25*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5.0 mL of *methanol R*. Sonicate for 15 min, then filter or centrifuge the solution and use the filtrate or supernatant.

Reference solution (a) Dissolve 3 mg of *chlorogenic acid R* and 5 mg of *apigenin 7-glucoside R* in *methanol R* and dilute to 10.0 mL with the same solvent.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *methanol R*.

www.webofpharma.com

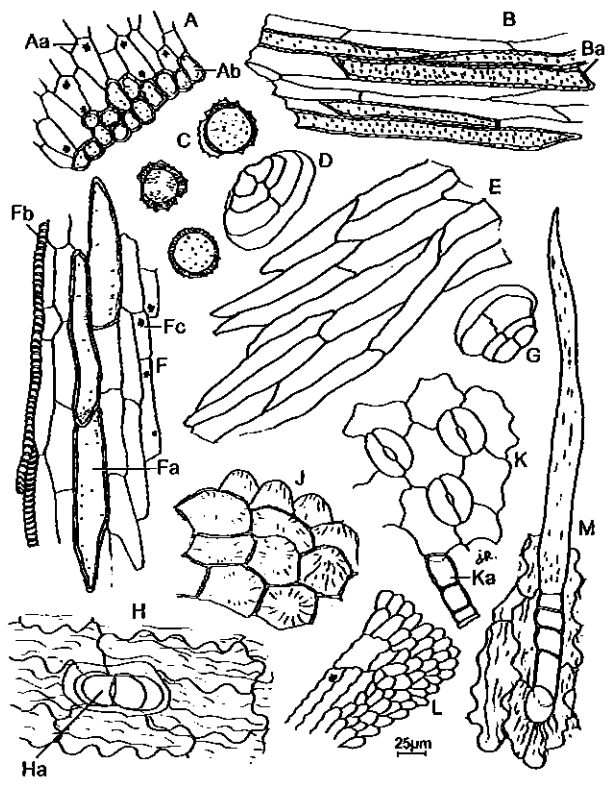


Figure 0380.-1. – *Illustration for identification test B of powdered herbal drug of Roman chamomile flower*

Reference solution (c) Dissolve 2.5 mg of *hyperoside R* and 3 mg of *chlorogenic acid R* in *methanol R* and dilute to 10.0 mL with the same solvent.

Intensity marker Chlorogenic acid.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, water R, ethyl acetate R* (10:10:80 *V/V/V*).

Application 4 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of air at room temperature for 5 min.

Detection Heat at 100-105 °C for 5 min. Spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then with a 50 g/L solution of *macrogol 400 R* in *methanol R* or, alternatively, dip the warm plate in a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, then in a 50 g/L solution of *macrogol 400 R* in *methylene chloride R*. Allow the plate to dry in air for about 1 min and examine in ultraviolet light at 366 nm.

System suitability Reference solution (c):

— the chromatogram shows 2 distinct zones in the middle third which may, however, be touching. The lower zone (chlorogenic acid) shows a light blue fluorescence and the upper zone (hyperoside) shows a yellow or orange fluorescence.

Results See below the sequence of zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, other faint to very faint blue and greenish-blue fluorescent zones may be present, and the greenish-blue fluorescent zone and the brownish-yellow or orange fluorescent to faint fluorescent zone near the solvent front may be overlapped.

Top of the plate	
	A greenish-blue fluorescent zone or a faint greenish-blue fluorescent zone
	A brownish-yellow or orange fluorescent zone or a faint brownish-yellow or orange fluorescent zone
	2 light blue fluorescent zones or 2 faint light blue fluorescent zones
	A usually intense light blue fluorescent zone
Apigenin-7-glucoside: a greenish-blue fluorescent zone	A greenish-blue fluorescent zone or an intense greenish-blue fluorescent zone (apigenin-7-glucoside)
	A brownish-yellow or orange fluorescent zone or a faint to very faint brownish-yellow or orange fluorescent zone
	A light blue fluorescent zone or a faint light blue fluorescent zone
Chlorogenic acid: a light blue fluorescent zone	
Reference solution (a)	**Test solution**

TESTS

Diameter of the flower-heads

Maximum 3 per cent of flower-heads have a diameter smaller than 8 mm.

Deteriorated flower-heads

Brown or darkened flower-heads are absent.

Loss on drying (*2.2.32*)

Maximum 11.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 8.0 per cent.

ASSAY

Essential oil (*2.8.12*)

Use 20.0 g of whole herbal drug, a 500 mL round-bottomed flask, 250 mL of *water R* as the distillation liquid and 0.50 mL of *xylene R* in the graduated tube. Distil at a rate of 3-3.5 mL/min for 3 h.

Ph Eur

Chinese Goldthread Rhizome

(Ph. Eur. monograph 2715)

Ph Eur

DEFINITION

Whole or fragmented, dried rhizome of *Coptis chinensis* Franch., *Coptis deltoidea* C.Y. Cheng & P.K. Hsiao and/or *Coptis teeta* Wall., with roots removed, collected in autumn.

Content

Minimum 5.0 per cent of berberine ($C_{20}H_{18}NO_4^+$; M_r 336.4) (dried drug).

www.webofpharma.com

IDENTIFICATION

A. *Whole drug.* Whole rhizome with roots and rootlets removed. The outer surface, yellowish-grey or yellowish-brown, is rough, with irregular nodular protuberances, sometimes with fine, smooth internodes; it is shiny in some parts or covered with a fine powder. Rootlet remains are sometimes present. The apex bears the remains of brown scale leaves and sometimes the remains of stems and petioles. The texture is hard, the fracture uneven with reddish-orange, dark reddish-brown or dark brown bark in transverse section; the wood is bright yellow or orange-yellow, radially arranged and clefts may be present. The pith is often of similar colour to the bark and sometimes hollowed. The rhizome of *C. chinensis*, 3-6 cm long and up to 0.8 cm in diameter (below the crown), may be curved, usually with a few to several rhizomes coming together at the crown; that of *C. deltoidea* is usually singular, somewhat cylindrical and curved with smooth and relatively long internodes, about 4-8 cm long and up to 1 cm in diameter; that of *C. teeta* is singular, distinctly hook-shaped and narrow.

Fragmented drug The rhizome is fragmented in transverse or longitudinal slices, 1.2-4.2 cm long, up to 1.1 cm in diameter and up to 4 mm thick. The slices show reddish-orange, dark reddish-brown or dark brown bark, with bright yellow or orange-yellow wood. The wood is radially arranged in transverse section and clefts may be present. The pith is often of similar colour to the bark and sometimes hollowed. The outer surface is yellowish-grey or yellowish-brown, rough, with irregular nodular protuberances; rootlet remains are sometimes present. The slices are easily broken.

B. Microscopic examination (*2.8.23*). The powder is orange or orange-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2715.-1): yellowish-brown or reddish-brown fragments of cork (surface view [B], transverse section [F]); groups of long, often narrow-elliptical, slightly lignified pericyclic fibres with thick channelled walls [C] and a narrow lumen, fibres up to 26 µm in diameter; numerous sclereids (*C. chinensis* or *C. deltoidea*) isolated [D, J] or in groups [E], or also included in parenchyma; sclereids, up to 90 µm in diameter, with thick, yellow lignified walls with pits, channels and striations, cell lumen sometimes with reddish-brown contents; occasional xylem bundles [G]; groups of lignified xylem fibres [A] with slightly thickened walls, 7-28 µm in diameter; the remains of leaves [H] showing an epidermis consisting of cells with beaded walls [Ha] and parenchyma cells with smooth walls [Hb].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R*. Sonicate for 15 min. Centrifuge the solution and use the supernatant.

Reference solution Dissolve 5 mg of *berberine chloride R* and 5 mg of *palmatine R* in *methanol R* and dilute to 100 mL with the same solvent.

Plate *TLC silica gel plate R* (2-10 µm).

Mobile phase *water R, methanol R, 2-propanol R, ethyl acetate R, toluene R* (1:5:5:10:20 *V/V/V/V/V*).

Application 1 µL as bands of 8 mm.

Development In a twin trough tank previously saturated for 20 min without filter paper, over a path of 6 cm.

For saturation, add mobile phase to one trough and *concentrated ammonia R* to the other.

Drying In a current of cold air for 10 min.

Detection Examine in ultraviolet light at 365 nm.

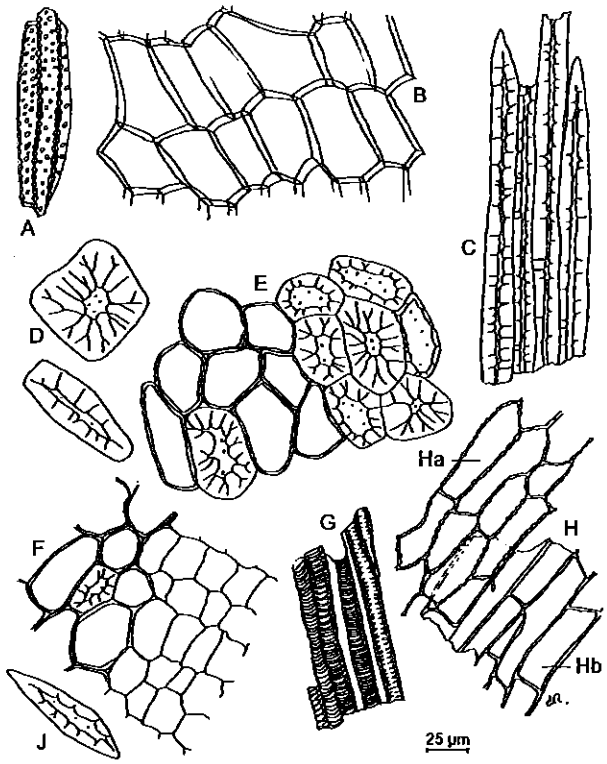


Figure 2715.-1. – *Illustration for identification test B of powdered herbal drug of chinese goldthread rhizome*

Results See below the sequence of fluorescent zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A yellow fluorescent zone
	A yellow fluorescent zone (may be missing)
Berberine: a greenish-yellow fluorescent zone	A greenish-yellow fluorescent zone (berberine)
Palmatine: a greenish-yellow fluorescent zone	A greenish-yellow fluorescent zone (palmatine)
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent of fragments of roots and leaves and maximum 3 per cent of other foreign matter.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 5.0 per cent.

www.webofpharma.com

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 2.5 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Disperse 0.100 g of the powdered herbal drug (355) (*2.9.12*) in 100.0 mL of a mixture of *hydrochloric acid R* and *methanol R* (1:100 *V/V*). Sonicate for 20 min. Filter 1.5 mL of the solution through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 10.0 mg of *berberine chloride CRS* in a mixture of *hydrochloric acid R* and *methanol R* (1:100 *V/V*) and dilute to 100.0 mL with the same mixture.

Reference solution (b) Dissolve 1 mg of *palmatine R* in reference solution (a) and dilute to 10 mL with reference solution (a).

Column:
- *size*: *l* = 0.25 m, Ø = 4 mm;
- *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R1* (5 µm).

Mobile phase:
- *mobile phase A*: 0.5 per cent *V/V* solution of *phosphoric acid R*;
- *mobile phase B*: 0.5 per cent *V/V* solution of *phosphoric acid R* in *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 10	80	20
10 - 20	80 → 79	20 → 21
20 - 35	79 → 65	21 → 35
35 - 40	65	35

Flow rate 0.7 mL/min.

Detection Spectrophotometer at 344 nm.

Injection 10 µL.

Retention time Palmatine = about 25 min; berberine = about 28 min.

System suitability Reference solution (b):
- *resolution*: minimum 1.5 between the peaks due to palmatine and berberine.

Calculate the percentage content of berberine using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1}$$

A_1 = area of the peak due to berberine in the chromatogram obtained with the test solution;
A_2 = area of the peak due to berberine in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *berberine chloride CRS* used to prepare reference solution (a), in grams;
p = percentage content of berberine in *berberine chloride CRS*.

Ph Eur

Cinchona Bark

Cinchona

Red Cinchona Bark

(Ph. Eur. monograph 0174)

Preparation

Cinchona Liquid Extract, Standardised

When Powdered Cinchona is prescribed or demanded, material complying with the requirements below with the exception of Identification test A and the test for Foreign matter shall be dispensed or supplied.

Ph Eur

DEFINITION

Whole or cut, dried bark of *Cinchona pubescens* Vahl (*Cinchona succirubra* Pav.), of *Cinchona calisaya* Wedd., of *Cinchona ledgeriana* Moens ex Trimen, or of their varieties or hybrids.

Content

Minimum 6.5 per cent of total alkaloids, of which 30 per cent to 60 per cent consists of quinine-type alkaloids (dried drug).

CHARACTERS

Intense bitter, somewhat astringent taste.

IDENTIFICATION

A. The stem and branch bark is supplied in quilled or curved pieces 2-6 mm thick. The outer surface is dull brownish-grey or grey and frequently bears lichens; it is usually rough, marked with transverse fissures and longitudinally furrowed or wrinkled; exfoliation of the outer surface occurs in some varieties. The inner surface is striated and deep reddish-brown; the fracture is short in the outer part and fibrous in the inner part.

B. Microscopic examination (*2.8.23*). The powder is reddish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0174.-1): thin-walled cork cells filled with reddish-brown contents (surface view [K], transverse section [H]); yellow, spindle-shaped striated phloem fibres up to 90 µm in diameter and up to 1300 µm in length, very thick-walled with an uneven lumen and with conspicuous, funnel-shaped pits, whole [A] or fragmented [F, J]; parenchymatous idioblasts filled with microprisms of calcium oxalate [E, G]; clusters of thin-walled phloem parenchyma cells [L] accompanied by medullary rays (tangential section [D]). Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows a few starch granules 6-10 µm in diameter, mostly simple but occasionally with 2 or 3 components, free [B] or included in parenchymatous cells [C].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.10 g of the powdered herbal drug (180) (*2.9.12*) in a test-tube add 0.1 mL of *concentrated ammonia R* and 5 mL of *methylene chloride R*. Shake vigorously occasionally during 30 min and filter. Evaporate the filtrate to dryness on a water-bath and dissolve the residue in 1 mL of *anhydrous ethanol R*.

Reference solution Dissolve 17.5 mg of *quinine R*, 2.5 mg of *quinidine R*, 10 mg of *cinchonine R* and 10 mg of *cinchonidine R* in 5 mL of *anhydrous ethanol R*.

Plate *TLC silica gel plate R*.

Mobile phase *diethylamine R, ethyl acetate R, toluene R* (10:20:70 *V/V/V*).

www.webofpharma.com

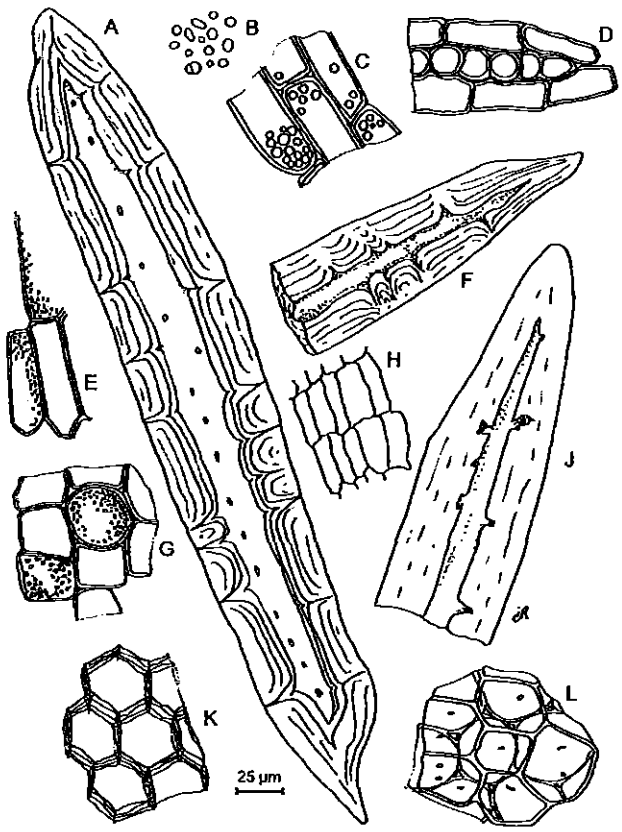


Figure 0174.-1. – *Illustration for identification test B of powdered herbal drug of cinchona bark*

Application 10 µL as bands.

Development Twice over a path of 15 cm.

Drying At 100-105 °C, then allow to cool.

Detection A Spray with *anhydrous formic acid R* and allow to dry in air; examine in ultraviolet light at 365 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other fluorescent zones are present in the chromatogram obtained with the test solution.

Top of the plate	
Quinidine: a distinct blue fluorescent zone	A distinct blue fluorescent zone (quinidine)
Quinine: a distinct blue fluorescent zone	A distinct blue fluorescent zone (quinine)
Reference solution	**Test solution**

Detection B Spray with *iodoplatinate reagent R*.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones are present in the chromatogram obtained with the test solution.

Top of the plate	
Cinchonine: a violet zone that becomes violet-grey Quinidine: a violet zone that becomes violet-grey Cinchonidine: an intense dark blue zone	A violet zone that becomes violet-grey (cinchonine) A violet zone that becomes violet-grey (quinidine) An intense dark blue zone (cinchonidine)
Quinine: a violet zone that becomes violet-grey	A violet zone that becomes violet-grey (quinine)
Reference solution	**Test solution**

TESTS

Total ash (*2.4.16*)

Maximum 6.0 per cent.

Loss on drying (*2.2.32*)

Maximum 10 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

ASSAY

Test solution In a 250 mL conical flask mix 1.000 g of the powdered herbal drug (180) (*2.9.12*) with 10 mL of *water R* and 7 mL of *dilute hydrochloric acid R*. Heat in a water-bath for 30 min, allow to cool and add 25 mL of *methylene chloride R*, 50 mL of *ether R* and 5 mL of a 200 g/L solution of *sodium hydroxide R*. Shake the mixture repeatedly for 30 min, add 3 g of powdered *tragacanth R* and shake until the mixture becomes clear. Filter through a plug of absorbent cotton and rinse the flask and the cotton with 5 quantities, each of 20 mL, of a mixture of 1 volume of *methylene chloride R* and 2 volumes of *ether R*. Combine the filtrate and washings, evaporate to dryness and dissolve the residue in 10.0 mL of *anhydrous ethanol R*. Evaporate 5.0 mL of this solution to dryness, dissolve the residue in *0.1 M hydrochloric acid* and dilute to 1000.0 mL with the same acid.

Reference solutions Dissolve separately 30.0 mg of *quinine R* and 30.0 mg of *cinchonine R* in *0.1 M hydrochloric acid* and dilute each solution to 1000.0 mL with the same acid.

Measure the absorbances (*2.2.25*) of the 3 solutions at 316 nm and 348 nm using *0.1 M hydrochloric acid* as the compensation liquid.

Calculate the percentage content of alkaloids using the following equations:

$$x = \frac{[A_{316} \times A_{348c}] - [A_{316c} \times A_{348}]}{[A_{316q} \times A_{348c}] - [A_{316c} \times A_{348q}]} \times \frac{100}{m} \times \frac{2}{1000}$$

$$y = \frac{[A_{316} \times A_{348q}] - [A_{316q} \times A_{348}]}{[A_{316c} \times A_{348q}] - [A_{316q} \times A_{348c}]} \times \frac{100}{m} \times \frac{2}{1000}$$

m = mass of the herbal drug used, in grams;
x = percentage content of quinine-type alkaloids;
y = percentage content of cinchonine-type alkaloids;
A_{316} = absorbance of the test solution at 316 nm;
A_{348} = absorbance of the test solution at 348 nm;
A_{316c} = absorbance of the reference solution containing cinchonine at 316 nm, corrected to a concentration of 1 mg/1000 mL;
A_{316q} = absorbance of the reference solution containing quinine at 316 nm, corrected to a concentration of 1 mg/1000 mL;
A_{348c} = absorbance of the reference solution containing cinchonine at 348 nm, corrected to a concentration of 1 mg/1000 mL;
A_{348q} = absorbance of the reference solution containing quinine at 348 nm, corrected to a concentration of 1 mg/1000 mL.

www.webofpharma.com

Calculate the content of total alkaloids ($x + y$), and calculate the relative content of quinine-type alkaloids using the following expression:

$$\frac{100x}{x+y}$$

Ph Eur

Standardised Cinchona Liquid Extract

(Ph. Eur. monograph 1818)

Ph Eur

DEFINITION

Liquid extract produced from *Cinchona bark (0174)*.

Content

Minimum 4.0 per cent and maximum 5.0 per cent of total alkaloids, of which 30 per cent to 60 per cent are alkaloids of the quinine type ($C_{20}H_{24}N_2O_2$; M_r 324.4).

PRODUCTION

Standardised cinchona liquid extract is produced from the herbal drug by an appropriate procedure using:
— ethanol (30 per cent *V/V* to 90 per cent *V/V*), or;
— a mixture of diluted hydrochloric acid, ethanol (96 per cent *V/V*), glycerol, water (1:2:5:20 *V/V*).

CHARACTERS

Appearance

Brownish-red liquid.

It has a bitter, astringent taste.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution Dilute 1 mL of the extract to be examined in 1 mL of *anhydrous ethanol R*.

Reference solution Dissolve 2.5 mg of *quinidine R*, 10 mg of *cinchonidine R*, 10 mg of *cinchonine R* and 17.5 mg of *quinine R* in 5 mL of *anhydrous ethanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *diethylamine R, ethyl acetate R, toluene R* (10:20:70 *V/V/V*).

Application 10 µL [or 2 µL] as bands.

Development Twice over a path of 15 cm [or 6 cm].

Drying At 100-105 °C then allow to cool.

Detection A Spray with a 50 g/L solution of *anhydrous formic acid R* and allow to dry in air; examine in ultraviolet light at 365 nm.

Results A See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Quinidine: a distinct blue fluorescent zone	A distinct blue fluorescent zone (quinidine)
Quinine: a distinct blue fluorescent zone	A distinct blue fluorescent zone (quinine)
Reference solution	Test solution

Detection B Spray with *iodoplatinate reagent R*.

Results B See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Cinchonine: a violet-grey zone	A violet-grey zone (cinchonine)
Quinidine: a violet-grey zone	A violet-grey zone (quinidine)
Cinchonidine: an intense dark blue zone	An intense dark blue zone (cinchonidine)
Quinine: a violet-grey zone	A violet-grey zone (quinine)
Reference solution	Test solution

TESTS

Ethanol (*2.9.10*)

95 per cent to 105 per cent of the content stated on the label.

Methanol and 2-propanol (*2.9.11*)

Maximum 0.05 per cent *V/V* of methanol and maximum 0.05 per cent *V/V* of 2-propanol.

Dry residue (*2.8.16*)

Minimum 12.0 per cent for glycerol-free standardised cinchona liquid extract and minimum 30.0 per cent for glycerol-containing standardised cinchona extract, determined on 2.0 g.

ASSAY

Test solution In a 250 mL conical flask, mix about 1.000 g of the extract to be examined with 10 mL of *water R* and 7 mL of *dilute hydrochloric acid R*. Heat in a water-bath for 30 min, allow to cool and add 25 mL of *methylene chloride R*, 50 mL of *ether R* and 5 mL of a 200 g/L solution of *sodium hydroxide R*. Shake the mixture frequently for 30 min, add 3 g of powdered *tragacanth R* and shake until the mixture becomes clear. Filter through a plug of absorbent cotton, rinse the flask and the cotton with 5 quantities, each of 20 mL, of a mixture of 1 volume of *methylene chloride R* and 2 volumes of *ether R*. Combine the filtrate and washings, evaporate to dryness and dissolve the residue in 10.0 mL of *ethanol (96 per cent) R*. Evaporate 5.0 mL of this solution to dryness, dissolve the residue in *0.1 M hydrochloric acid* and dilute to 1000.0 mL with the same acid.

Reference solution (a) Dissolve 30.0 mg of *cinchonine R* in *0.1 M hydrochloric acid* and dilute to 1000.0 mL with the same acid.

www.webofpharma.com

Reference solution (b) Dissolve 30.0 mg of *quinine R* in *0.1 M hydrochloric acid* and dilute to 1000.0 mL with the same acid.

Measure the absorbances (*2.2.25*) of the 3 solutions at 316 nm and 348 nm, using *0.1 M hydrochloric acid* as the compensation liquid.

Calculate the percentage content of alkaloids from the following equations:

$$n_1 = \frac{[A_1 \times A_{2a}] - [A_{1a} \times A_2]}{[A_{1b} \times A_{2a}] - [A_{1a} \times A_{2b}]} \times \frac{100}{m} \times \frac{2}{1000}$$

$$n_2 = \frac{[A_1 \times A_{2b}] - [A_{1b} \times A_2]}{[A_{1a} \times A_{2b}] - [A_{1b} \times A_{2a}]} \times \frac{100}{m} \times \frac{2}{1000}$$

m = mass of the liquid extract to be examined in grams;
n_1 = percentage content of quinine-type alkaloids;
n_2 = percentage content of cinchonine-type alkaloids;
A_1 = absorbance of the test solution at 316 nm;
A_2 = absorbance of the test solution at 348 nm;
A_{1a} = absorbance of reference solution (a) at 316 nm, corrected to a concentration of 1 mg/1000 mL;
A_{1b} = absorbance of reference solution (b) at 316 nm, corrected to a concentration of 1 mg/1000 mL;
A_{2a} = absorbance of reference solution (a) at 348 nm, corrected to a concentration of 1 mg/1000 mL;
A_{2b} = absorbance of reference solution (b) at 348 nm, corrected to a concentration of 1 mg/1000 mL.

Calculate the content of total alkaloids ($n_1 + n_2$), and the relative content of quinine-type alkaloids, from the following expression:

$$\frac{n_1 \times 100}{n_1 + n_2}$$

LABELLING
The label states the solvent composition used for the production.

Ph Eur

Cinnamon

Cinnamon Bark

Ceylon Cinnamon

(Ph. Eur. monograph 0387)

When Powdered Cinnamon is prescribed or demanded, material complying with the requirements below with the exception of Identification test A and containing not less than 1.0% v/w (10 mL/kg) of essential oil shall be dispensed or supplied.

Ph Eur

DEFINITION
Dried bark, freed from the outer cork and the underlying parenchyma, of the shoots grown on cut stock of *Cinnamomum verum* J.Presl.

Content
Minimum 12 mL/kg of essential oil.

CHARACTERS
Characteristic, aromatic odour.

IDENTIFICATION
A. The bark is about 0.2-0.8 mm thick and occurs in closely packed compound quills made up of single or double quills. The outer surface is smooth, yellowish-brown with faint scars marking the position of leaves and axillary buds and has fine, whitish and wavy longitudinal striations. The inner surface is slightly darker and longitudinally striated. The fracture is short and fibrous.

B. Microscopic examination (*2.8.23*). The powder is yellowish or reddish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0387.-1): rounded sclereids with pitted, channelled and moderately thickened walls, single [E, F] or in groups [C]; numerous colourless, single fibres, often whole [A], or fragmented [D], with a narrow lumen, thickened, lignified walls and few pits; small acicular crystals of calcium oxalate in parenchymatous cells [J]; very numerous oil droplets [B]. Cork fragments [G] are absent or very rare. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows abundant starch granules [H].

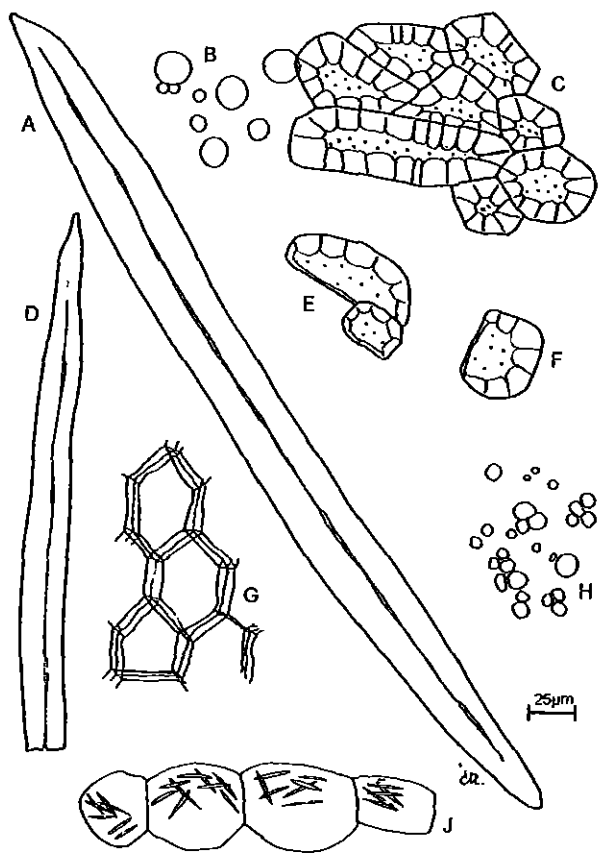


Figure 0387.-1. – *Illustration for identification test B of powdered herbal drug of cinnamon*

C. Thin-layer chromatography (*2.2.27*).

Test solution Shake 0.1 g of the powdered herbal drug (500) (*2.9.12*) with 2 mL of *methylene chloride R* for 15 min. Filter and evaporate the filtrate carefully almost to dryness on a water-bath. Dissolve the residue in 0.4 mL of *toluene R*.

Reference solution Dissolve 50 µL of *cinnamic aldehyde R* and 10 µL of *eugenol R* in *toluene R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel GF_{254} plate R.*

Mobile phase *methylene chloride R.*

Application 10 µL as bands of 20 mm by 3 mm.

Development Over a path of 10 cm.

Drying In air.

www.webofpharma.com

Detection A Examine in ultraviolet light at 254 nm and mark the quenching zones, then examine in ultraviolet light at 365 nm and mark the fluorescent zones.

Results A Examined in ultraviolet light at 254 nm, the chromatograms obtained with the test solution and the reference solution show a quenching zone due to cinnamaldehyde in the median part and, just above it, a weaker quenching zone due to eugenol; examined in ultraviolet light at 365 nm, the chromatogram obtained with the test solution shows a fluorescent light blue zone due to *o*-methoxycinnamaldehyde just below the zone due to cinnamaldehyde.

Detection B Spray with *phloroglucinol solution R*.

Results B The zone due to cinnamaldehyde is yellowish-brown and the zone due to *o*-methoxycinnamaldehyde is violet.

TESTS

Total ash (*2.4.16*)
Maximum 6.0 per cent.

ASSAY

Essential oil (*2.8.12*)
Use 20.0 g of drug reduced to a powder (710) (*2.9.12*) immediately before the determination, a 500 mL flask, 200 mL of *0.1 M hydrochloric acid* as the distillation liquid, and 0.50 mL of *xylene R* in the graduated tube. Distil at a rate of 2.5-3.5 mL/min for 3 h.

Ph Eur

Ceylon Cinnamon Bark Oil

Cinnamon Oil

(Ph. Eur. monograph 1501)

Preparation
Concentrated Cinnamon Water

Ph Eur

DEFINITION
Essential oil obtained by steam distillation of the bark of the shoots of *Cinnamomum verum* J.Presl.

CHARACTERS

Appearance
Clear, mobile, light yellow liquid becoming reddish over time.

Characteristic odour reminiscent of cinnamic aldehyde.

IDENTIFICATION
First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 1 mL of the essential oil to be examined in *acetone R* and dilute to 10 mL with the same solvent.

Reference solution Dissolve 50 µL of *trans-cinnamic aldehyde R*, 10 µL of *eugenol R*, 10 µL of *linalol R* and 10 µL of *β-caryophyllene R* in *ethanol (96 per cent) R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel plate R.*

Mobile phase *methanol R, toluene R* (10:90 *V/V*).

Application 10 µL as bands.

Development Over a path of 15 cm.

Drying In air.

Detection Spray with *anisaldehyde solution R*; heat at 100-105 °C for 5-10 min and examine in daylight.

Results The zones in the chromatogram obtained with the test solution are similar in position and colour to those in the chromatogram obtained with the reference solution.

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The principal peaks in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with the reference solution. Safrole, coumarin and cineole may be absent from the chromatogram obtained with the test solution.

TESTS

Relative density (*2.2.5*)
1.000 to 1.030.

Refractive index (*2.2.6*)
1.572 to 1.591.

Optical rotation (*2.2.7*)
−2° to + 1°.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution The essential oil to be examined.

Reference solution Dissolve 10 µL of *cineole R*, 10 µL of *linalol R*, 10 µL of *β-caryophyllene R*, 10 µL of *safrole R*, 100 µL of *trans-cinnamic aldehyde R*, 10 µL of *eugenol R*, 20 mg of *coumarin R*, 10 µL of *trans-2-methoxycinnamaldehyde R* and 10 µL of *benzyl benzoate R* in 1 mL of *acetone R*.

Column:
— *material*: fused silica;
— *size*: *l* = 60 m, Ø = 0.25 mm;
— *stationary phase*: *macrogol 20 000 R*.

Carrier gas *helium for chromatography R.*

Flow rate 1.5 mL/min.

Split ratio 1:100.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 10	60
	10 - 75	60 → 190
	75 - 200	190
Injection port		200
Detector		240

Detection Flame ionisation.

Injection 0.2 µL.

Elution order Order indicated in the composition of the reference solution; depending on the operating conditions and the state of the column, coumarin may elute before or after *trans*-2-methoxycinnamaldehyde; record the retention times of these substances.

System suitability Reference solution:
— *resolution*: minimum 1.5 between the peaks due to linalol and β-caryophyllene.

Identification of components Using the retention times determined from the chromatogram obtained with the reference solution, locate the components of the reference solution in the chromatogram obtained with the test solution.

Determine the percentage content of each of these components. The percentages are within the following ranges:
— *cineole*: maximum 3.0 per cent;

www.webofpharma.com

— *linalol*: 1.0 per cent to 6.0 per cent;
— *β-caryophyllene*: 1.0 per cent to 4.0 per cent;
— *safrole*: maximum 0.5 per cent;
— *trans-cinnamic aldehyde*: 55 per cent to 75 per cent;
— *eugenol*: maximum 7.5 per cent;
— *coumarin*: maximum 0.5 per cent;
— *trans-2-methoxycinnamaldehyde*: 0.1 per cent to 1.0 per cent;
— *benzyl benzoate*: maximum 1.0 per cent.

STORAGE

Protected from heat.

Ph Eur

Concentrated Cinnamon Water

DEFINITION

Cinnamon Oil	20 mL
Ethanol (90 per cent)	600 mL
Water	Sufficient to produce 1000 mL

Extemporaneous preparation

The following directions apply.

Dissolve the Cinnamon Oil in the Ethanol (90 per cent) and add gradually, with vigorous shaking after each addition, sufficient Water to produce 1000 mL. Add 50 g of previously sterilised Purified Talc, or other suitable filtering aid, allow to stand for a few hours, shaking occasionally, and filter.

The water complies with the requirements stated under Aromatic Waters and with the following requirements.

TESTS

Ethanol content

52 to 56% v/v, Appendix VIII F.

Weight per mL

0.914 to 0.922 g, Appendix V G.

Ceylon Cinnamon Leaf Oil

(Ph. Eur. monograph 1608)

Ph Eur

DEFINITION

Oil obtained by steam distillation of the leaves of *Cinnamomum verum* J.S. Presl.

CHARACTERS

Appearance

Clear, mobile, reddish-brown or dark brown liquid.

Characteristic odour reminiscent of eugenol.

IDENTIFICATION

First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dilute 1 mL of the substance to be examined in *acetone R* and dilute to 10 mL with the same solvent.

Reference solution Dilute about 50 µL of *trans-cinnamic aldehyde R*, 10 µL of *eugenol R*, 10 µL of *linalol R* and 10 µL of *β-caryophyllene R* in *alcohol R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel plate R.*

Mobile phase *methanol R, toluene R* (10:90 *V/V*).

Application 10 µL, as bands.

Development Over a path of 15 cm.

Drying In air.

Detection Spray with *anisaldehyde solution R*. Examine in day light while heating at 100-105 °C for 5-10 min.

Results The zones in the chromatogram obtained with the test solution are similar in position and colour to those in the chromatogram obtained with the reference solution.
The zone due to *trans*-cinnamic aldehyde may be very faint or absent.

B. Examine the chromatogram obtained in the test for chromatographic profile.

Results The characteristic peaks in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with the reference solution. The peaks corresponding to cineole, safrole, *trans*-cinnamic aldehyde, cinnamyl acetate and coumarin may be absent in the chromatogram obtained with the test solution.

TESTS

Relative density (*2.2.5*)

1.030 to 1.059.

Refractive index (*2.2.6*)

1.527 to 1.540.

Optical rotation (*2.2.7*)

−2.5° to + 2.0°.

Chromatographic profile

Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution The substance to be examined.

Reference solution Dissolve 10 µL of *cineole R*, 10 µL of *linalol R*, 10 µL of *β-caryophyllene R*, 10 µL of *safrole R*, 10 µL of *trans-cinnamic aldehyde R*, 10 µL of *cinnamyl acetate R*, 100 µL of *eugenol R* and 10 mg of *coumarin R* in 1 mL of *acetone R*.

Column:
— *material*: fused silica,
— *size*: *l* = 60 m, Ø = 0.25 mm,
— *stationary phase*: *macrogol 20 000 R.*

Carrier gas *helium for chromatography R.*

Flow rate 1.5 mL/min.

Split ratio 1/100.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 10	45
	10 - 78	45 → 180
	78 - 88	180
Injection port		200
Detector		240

Detection Flame ionisation.

Injection 0.2 µL.

Elution order The order indicated in the composition of the reference solution. Record the retention times of these substances.

System suitability Reference solution:
— *resolution*: minimum of 1.5 between the peaks due to linalol and β-caryophyllene.

Using the retention times determined from the chromatogram obtained with the reference solution, locate

www.webofpharma.com

the components of the reference solution in the chromatogram obtained with the test solution.

Determine the percentage content of these components.

The percentages are within the following ranges:
— *cineole*: maximum 1.0 per cent,
— *linalol*: 1.5 per cent to 3.5 per cent,
— *β-caryophyllene*: 1.5 per cent to 7.0 per cent,
— *safrole*: maximum 3.0 per cent,
— *trans-cinnamic aldehyde*: maximum 3.0 per cent,
— *cinnamyl acetate*: maximum 2.0 per cent,
— *eugenol*: 70 per cent to 85 per cent,
— *coumarin*: maximum 1.0 per cent.

STORAGE

Protected from heat.

Ph Eur

Citronella Oil

(Ph. Eur. monograph 1609)

Ph Eur

DEFINITION

Oil obtained by steam distillation from the fresh or partially dried aerial parts of *Cymbopogon winterianus* Jowitt.

CHARACTERS

Appearance

Pale yellow or brown-yellow liquid.

Very strong odour of citronellal.

IDENTIFICATION

First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dilute 0.1 g of citronella oil in 10.0 mL of *alcohol R*.

Reference solution Dilute 20 µL of *citronellal R* in 10.0 mL of *alcohol R*.

Plate *TLC silica gel plate R*.

Mobile phase *ethyl acetate R, toluene R* (10:90 *V/V*).

Application 5 µL, as bands.

Development Over a path of 15 cm.

Drying In air.

Detection Spray with *anisaldehyde solution R* and heat at 100-105 °C for 10 min. Examine in ultraviolet light at 365 nm.

Result See below the sequence of the zones present in the chromatograms obtained with the reference and test solutions. Furthermore, other zones are present in the chromatogram obtained with the test solution.

Top of the plate	
Citronellal: a violet zone	A zone similar in colour to the citronellal zone An orange zone (citronellol-geraniol)
Reference solution	**Test solution**

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The characteristic peaks in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with the reference solution. Neral and geranial may be absent in the chromatogram obtained with the test solution.

TESTS

Relative density (*2.2.5*)

0.881 to 0.895.

Refractive index (*2.2.6*)

1.463 to 1.475.

Optical rotation (*2.2.7*)

−4° to + 1.5°.

Chromatographic profile

Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution The substance to be examined.

Reference solution Dilute 25 µL of *limonene R*, 100 µL of *citronellal R*, 25 µL of *citronellyl acetate R*, 25 µL of *citral R*, 25 µL of *geranyl acetate R*, 25 µL of *citronellol R* and 100 µL of *geraniol R* in 5 mL of *hexane R*.

Column:
— *material*: fused silica,
— *size*: *l* = 60 m, Ø = 0.25 mm,
— *stationary phase*: *macrogol 20 000 R* (0.2 µm).

Carrier gas *helium for chromatography R*.

Flow rate 1.0 mL/min.

Split ratio 1:100.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 2	80
	2 - 26	80 → 150
	26 - 42	150 → 185
	42 - 49	185 → 250
Injection port		260
Detector		260

Detection Flame ionisation.

Injection 1 µL of the reference solution, 0.2 µL of the test solution.

Elution order The order indicated in the composition of the reference solution. Record the retention times of these substances.

System suitability Reference solution:
— *resolution*: minimum of 1.2 between the peaks due to geranyl acetate and citronellol.

Using the retention times determined from the chromatogram obtained with the reference solution, locate the components of the reference solution in the chromatogram obtained with the test solution.

Determine the percentage content of each of these components.

The percentages are within the following values:
— *limonene*: 1.0 per cent to 5.0 per cent,
— *citronellal*: 30.0 per cent to 45.0 per cent,
— *citronellyl acetate*: 2.0 per cent to 4.0 per cent,
— *neral*: maximum 2.0 per cent,
— *geranial*: maximum 2.0 per cent,
— *geranyl acetate*: 3.0 per cent to 8.0 per cent,
— *citronellol*: 9.0 per cent to 15.0 per cent,
— *geraniol*: 20.0 per cent to 25.0 per cent.

Ph Eur

www.webofpharma.com

Clematis Armandii Stem

(Ph. Eur. monograph 2463)

Ph Eur

DEFINITION

Whole or fragmented, dried stem of *Clematis armandii* Franch., with cork removed, collected in spring or autumn.

Content

Minimum 0.30 per cent of oleanolic acid ($C_{30}H_{48}O_3$; M_r 456.7) (dried drug).

IDENTIFICATION

A. The whole stem is long and cylindrical, slightly twisted on itself, about 1-6.5 cm in diameter. It shows nodes, usually swollen, with leaf and branch scars. The outer surface is brownish-yellow or dull brownish-yellow, showing longitudinal grooves and striations corresponding to the ends of the medullary rays. Rare cork remnants are easily removed as longitudinal strips. The texture is hard. The fracture is difficult.

The fragmented stem occurs in thick or thin slices, about 1-5 mm thick and 1.2-4.6 cm in diameter, with uneven margins; most of the transverse section consists of the pale yellow or slightly brownish-yellow wood and shows numerous radial striations and cracks corresponding to the medullary rays; the vessels are clearly visible in transverse section arranged in groups in more or less discontinuous concentric rings. Narrow, convex-shaped bark remnants are sometimes present with an enclosed lacuna between the bark and wood parts. The bark is easily removed. The pale yellow or whitish, rarely blackened, reduced pith, is sometimes replaced by a hollow.

B. Microscopic examination (*2.8.23*). The powder is whitish-yellow to brownish-yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2463.-1): very numerous fragments of pitted vessels [B, G] up to 250 µm in diameter, isolated or associated with elongated tracheids about 15-25 µm in diameter with lignified, thickened and pitted walls [Ba], some groups of vessels [F] show oblique striations [Fa], sometimes associated with xylem parenchyma cells with lignified and pitted walls [Fb]; groups of fusiform pericyclic fibres 25-30 µm in diameter, with thick, pitted walls [J]; thin-walled parenchymatous cells of the phloem and of outer parts of the medullary rays [E]; parenchymatous cells of the secondary xylem and the inner parts of the medullary rays and pith, with slightly thickened, pitted and lignified walls [H]; sub-rectangular or fusiform sclereids, about 100 µm long and 35 µm wide, with thick and pitted walls [C]; rare fragments of orange-brown cork covered by a cuticle showing striations [A]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows rare starch granules, simple or 2-3 compound, spherical or ovate; individual granules up to 17 µm in diameter, with a punctiform or slit-shaped hilum [D].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (1400) (*2.9.12*) add 5 mL of *methanol R* and heat on a water-bath at 60 °C for 5 min. Filter.

Reference solution Dissolve 4 mg of *hederagenin R* and 4 mg of *oleanolic acid R* in 10 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

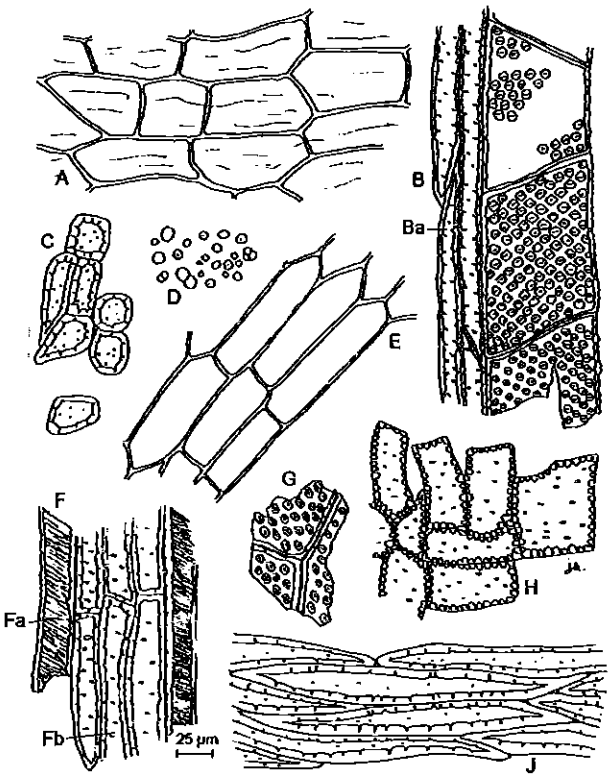


Figure 2463.-1. – *Illustration for identification test B of powdered herbal drug of Clematis armandii stem*

Mobile phase *acetic acid R, acetone R, toluene R* (2:8:32 *V/V/V*).

Application 40 µL [or 10 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 13 cm [or 6 cm].

Drying In air.

Detection Treat with *vanillin reagent R*, heat at 100 °C for 5 min and examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other mainly grey zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A bluish-violet zone
Oleanolic acid: a reddish-violet zone	A reddish-violet zone
	A weak light blue or grey zone
Hederagenin: a greenish-brown zone	
	An orange zone
Reference solution	**Test solution**

TESTS

Aristolochia manshuriensis* Kom. and other species of *Aristolochia

Examine the powdered herbal drug (355) (*2.9.12*) under a microscope using *chloral hydrate solution R*; no cluster crystals are visible.

www.webofpharma.com

Aristolochic acids (*2.8.21, Method A*)
It complies with the test.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (1400) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 3.0 per cent.

ASSAY
Liquid chromatography (*2.2.29*).

Test solution In a 100 mL flask, disperse 1.00 g of the powdered herbal drug (355) (*2.9.12*) in *methanol R*, add 3 mL of *6 M hydrochloric acid R* and dilute to 30 mL with *methanol R*. Shake for 2 h. Filter, add to the filtrate 10 mL of *water R* by rinsing the flask and the filter, and extract with 3 quantities, each of 30 mL, of *methylene chloride R*. Combine the methylene chloride extracts and evaporate to dryness. Dissolve the residue in 10.0 mL of *methanol R*, shake and filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 10.0 mg of *oleanolic acid CRS* in *methanol R* and dilute to 20.0 mL with the same solvent.

Reference solution (b) Dissolve 5.0 mg of *ursolic acid R* in reference solution (a) and dilute to 10.0 mL with the same solution.

Column:
— *size*: l = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm);
— *temperature*: 30 °C.

Mobile phase 0.4 per cent *V/V* solution of *acetic acid R*, *methanol R* (15:85 *V/V*).

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 210 nm.

Injection 20 µL.

Run time 1.2 times the retention time of ursolic acid.

Retention time Oleanolic acid = about 21 min; ursolic acid = about 22 min.

System suitability Reference solution (b):
— *resolution*: minimum 1.3 between the peaks due to oleanolic acid and ursolic acid.

Calculate the percentage content of oleanolic acid using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 2}$$

A_1 = area of the peak due to oleanolic acid in the chromatogram obtained with the test solution;
A_2 = area of the peak due to oleanolic acid in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *oleanolic acid CRS* used to prepare reference solution (a), in grams;
p = percentage content of oleanolic acid in *oleanolic acid CRS*.

Ph Eur

Clivers

Cleavers

DEFINITION

Clivers contains the whole herb, or parts of, *Galium aparine* L. collected during the flowering and fruiting period.

IDENTIFICATION

A. Stems, which comprise the bulk of the cut herb, are green to brown, branched at nodes, hollow, quadrangular, with a distinct ridge at each corner and up to about 3 mm wide. Remains of leaf whorls may be visible and younger stems have stiff, downward- projecting bristles. Leaves are linear or lanceolate, up to 6 cm long and 5 mm wide, arranged in whorls of 6-8. The upper surface is dark green, with stiff hairs along the entire, revolute margins, and the lower surface pale with a matt, felted appearance and a prominent midrib. Flowers, if present, are small, white, about 3 mm in diameter, consisting of 4 elliptical petals, either solitary or in small cymes of 2-3. At the base of each flower is a pair of carpels, covered with stiff hooked hairs, and at the base of each short peduncle are 1-4 secondary leafy bracts. The fruit is a purplish double achene, covered in stiff, hooked bristles.

B. Reduce to a powder, Appendix XVII A. Examine under a microscope using *chloral hydrate solution*. The powder shows the following characteristics: fragments of stem dominate and are very abundant; thin-walled, elongated epidermal cells, layers of collenchyma from the ridges, parenchyma from the cortex, and lignified xylem vessels and tracheids.
The numerous unicellular covering trichomes are characteristic, 70-100 µm long, faintly striated longitudinally and tapering to an acute, hooked apex. Leaf fragments show wavy-walled upper epidermal cells and more sinuous lower epidermal cells, with paracytic stomata on both surfaces but more numerous on the lower. Hooked unicellular trichomes, similar to those on the stem, occur near the margins and midrib on the lower surface of the leaf and covering, usually non-hooked, trichomes occur randomly on the upper surface. Large idioblasts, up to 250 µm long and 30 µm wide, containing bundles of needle crystals of calcium oxalate, occur in the spongy mesophyll. Flower fragments infrequent, outer epidermis of corolla thin-walled and faintly striated, inner epidermis papillose, and calcium oxalate idioblasts similar to those from the leaf. Pollen grains spherical, 30-35 µm in diameter, with up to 8 pores and a faintly warty exine. The fruit pericarp, if present, shows a dense mass of the characteristic hooked trichomes.

C. Carry out the method for *high performance thin-layer chromatography*, Appendix XI W, using the following solutions.

(1) To 0.5 g of the powdered herbal drug add 5.0 mL of *methanol* and mix with the aid of ultrasound for 15 minutes; Centrifuge or filter and use the supernatant liquid or filtrate as the test solution.

(2) 0.020% w/v of *chlorogenic acid*, 0.025% w/v of *rutin*, and 0.05% w/v of *fructose* in *methanol*.

(3) Dilute 1 volume of solution (2) to 4 volumes with *methanol*.

(4) 0.020% w/v of *chlorogenic acid* and 0.030% w/v of *hyperoside* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *high performance silica gel* F_{254} (Merck silica gel 60 F_{254} plates are suitable).

(b) Use the mobile phase as described below.

www.webofpharma.com

(c) Apply 5 µL of each solution, as 8 mm bands.

(d) Develop the plate to 7 cm.

(e) After removal of the plate, dry in a current of air.

(f) Heat the plate at 100° for 3 minutes, dip the warm plate in a 0.5% w/v solution of *2-aminoethyl diphenylborinate* in *ethyl acetate* and examine under *ultraviolet light (366 nm)*.

(g) Dip the plate in *anisaldehyde solution*, heat at 100° for 3 minutes and examine under white light.

MOBILE PHASE

11 volumes of *acetic acid*, 11 volumes of *formic acid*, 26 volumes of *water* and 100 volumes of *ethyl acetate*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (4) shows two clearly separated zones under 366 nm.

CONFIRMATION

The chromatogram obtained with solution (1) under 366 nm shows one or two equivalent to very faint red zones at the top of the plate, an intense to faint blue zone above a faint to very faint orange to yellow zone in the middle third of the plate, and an equivalent to very faint orange to yellow zone at the bottom of the plate. Additional faint zones may be present.

There should be no yellow to orange zone above the band corresponding to cholorgenic acid. This would indicate the presence of *Galium verum*.

Table 1: Visualisation under 366 nm

Top of the plate		
		One or two equivalent to very faint red zones
An orange to yellow zone (hyperoside)		
A blue zone (chlorogenic acid)	A blue zone (chlorogenic acid)	An intense to faint blue zone (chlorogenic acid)
	An orange to yellow zone (rutin)	A faint to very faint orange to yellow zone (rutin)
		An equivalent to very faint orange to yellow zone
Solution (4) System Suitability	*Solution (2) and (3)* Intensity marker	*Solution (1)* Test solution

The chromatogram obtained with solution (1) in white light shows an intense to faint blue zone above two intense to faint brown zones in the bottom third of the plate. Additional bands to very faint zones may be present.

Table 2: Visualisation under white light

Top of the plate		
		An intense to faint blue zone
	A brown zone (fructose)	An intense to faint brown zone (fructose)
		An intense to faint brown zone
Solution (4) System Suitability	*Solution (2) and (3)* Intensity marker	*Solution (1)* Test solution

TESTS

Foreign matter

Not more than 2.0%, Appendix XI D.

Acid-insoluble ash

Not more than 2.0%, Appendix XI K.

ANNEX

This section is non-mandatory.

DNA reference sequence

A DNA reference sequence for the identity of *Galium aparine* is published in *Supplementary Chapter VII D.*

Clove

(Ph. Eur. monograph 0376)

When Powdered Clove is prescribed or demanded, material complying with the requirements below with the exception of Identification test A and the test for Foreign matter and containing not less than 12.0% v/w (120 mL/kg) of essential oil shall be dispensed or supplied.

Ph Eur

DEFINITION

Whole flower buds of *Syzygium aromaticum* (L.) Merr. et L. M.Perry (syn. *Eugenia caryophyllus* (Spreng.) Bullock et S.G. Harrison) dried until they become reddish-brown.

Content

Minimum 150 mL/kg of essential oil.

IDENTIFICATION

A. The flower bud is reddish-brown and consists of a quadrangular stalked portion, the hypanthium, 10-12 mm long and 2-3 mm in diameter, surmounted by 4 divergent lobes of sepals which surround a globular head 4-6 mm in diameter. A bilocular ovary containing numerous ovules is situated in the upper part of the hypanthium. The head is globular and dome-shaped, composed of 4 imbricated petals that enclose numerous incurved stamens and a short, erect style with a nectary disc at the base. The hypanthium exudes essential oil when indented with the finger-nail.

B. Microscopic examination (*2.8.23*). The powder is dark brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0376.-1): fragments of the epidermis of

www.webofpharma.com

the hypanthium (surface view [A]) consisting of polygonal cells [Aa] and anomocytic stomata (*2.8.3*) [Ab]; fragments of the hypanthium (surface view [D], transverse section [J]), showing the epidermis [Da, Ja] covered by a thick cuticle [Jb] and an underlying parenchyma [Db, Jc] containing large oil glands [Dd, Jd]; numerous fragments of the parenchyma of the hypanthium [C, Ca] with oil glands [Cd] and with some cells containing one [Cb, Dc] or more cluster crystals of calcium oxalate [Cc]; short fibres occurring singly or in small groups, with thickened, lignified and slightly pitted walls [F] sometimes accompanied by parenchyma with some cells in rows containing cluster crystals of calcium oxalate [Fa]; vascular bundles [G] sometimes included in parenchyma [K]; fragments of the filaments of the stamens with an epidermis consisting of small, elongated cells covered by a finely striated cuticle [H]; fragments of the endothecium of the stamens (surface view [L]); isolated sclereids from the peduncle [B]; numerous triangular pollen grains about 20 µm in diameter with 3 pores in the angles [E].

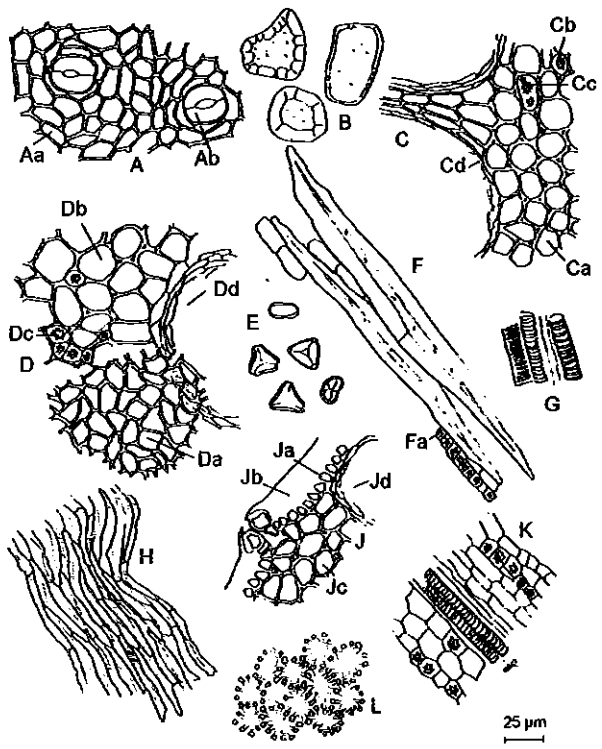


Figure 0376.-1. – *Illustration for identification test B of powdered herbal drug of clove*

C. Thin-layer chromatography (*2.2.27*).

Test solution Shake 0.1 g of the powdered herbal drug (500) (*2.9.12*) with 2 mL of *methylene chloride R* for 15 min. Filter and carefully evaporate the filtrate to dryness on a water-bath. Dissolve the residue in 2 mL of *toluene R*.

Reference solution Dissolve 20 µL of *eugenol R* in 2 mL of *toluene R*.

Plate *TLC silica gel GF_{254} plate R*.

Mobile phase *toluene R*.

Application 10 µL of the reference solution and 20 µL of the test solution, as bands of 20 mm by 3 mm.

Development Twice, in an unsaturated tank over a path of 10 cm; allow the plate to stand for 5 min between the 2 developments.

Drying In air.

Detection A Examine in ultraviolet light at 254 nm and mark the quenching zones.

Results A In the chromatogram obtained with the test solution there is in the median part a quenching zone due to eugenol similar in position to the quenching zone in the chromatogram obtained with the reference solution and there may be a weak quenching zone due to acetyleugenol just below the zone due to eugenol.

Detection B Spray with *anisaldehyde solution R* using 10 mL for a plate 200 mm square and heat at 100-105 °C for 5-10 min. Examine in daylight.

Results B The zones due to eugenol in the chromatograms obtained with the test and reference solutions are strong brownish-violet and the zone due to acetyleugenol in the chromatogram obtained with the test solution is faint violet-blue. In the chromatogram obtained with the test solution there are other coloured zones, particularly a faint red zone in the lower part and a reddish-violet zone due to caryophyllene in the upper part.

TESTS

Foreign matter (*2.8.2*)

Maximum 6 per cent of peduncles, petioles and fruits, maximum 2 per cent of deteriorated cloves and maximum 0.5 per cent of other foreign matter.

Total ash (*2.4.16*)

Maximum 7.0 per cent.

ASSAY

Essential oil (*2.8.12*)

Use a 250 mL flask, 100 mL of *water R* as the distillation liquid and 0.50 mL of *xylene R* in the graduated tube. Grind 5.0 g of the herbal drug with 5.0 g of *diatomaceous earth R* to form a fine, homogeneous powder and proceed immediately with the determination using 4.0 g of the mixture. Distil at a rate of 2.5-3.5 mL/min for 2 h.

Ph Eur

Clove Oil

(Ph. Eur. monograph 1091)

Ph Eur

DEFINITION

Essential oil obtained by steam distillation from the dried flower buds of *Syzygium aromaticum* (L.) Merr. et L.M.Perry (syn. *Eugenia caryophyllus* (Spreng.) Bullock et S.G.Harrison).

CHARACTERS

Appearance

Clear, yellow liquid, which becomes brown when exposed to air.

Solubility

Miscible with methylene chloride, with toluene and with fatty oils.

IDENTIFICATION

First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 20 µL of the substance to be examined in 2.0 mL of *toluene R*.

www.webofpharma.com

Reference solution Dissolve 15 µL of *eugenol R* and 15 µL of *acetyleugenol R* in 2.0 mL of *toluene R*.

Plate *TLC silica gel F_{254} plate R*.

Mobile phase *toluene R*.

Application 20 µL of the test solution and 15 µL of the reference solution, as bands.

Development Twice in an unsaturated tank over a path of 10 cm; allow to stand for 5 min between the 2 developments.

Drying In air.

Detection A Examine in ultraviolet light at 254 nm and mark the quenching zones.

Results A The chromatogram obtained with the test solution shows in the middle part a quenching zone (eugenol) that is similar in position to the quenching zone in the chromatogram obtained with the reference solution; just below, there is a weak quenching zone (acetyleugenol) that is similar in position to the zone of acetyleugenol in the chromatogram obtained with the reference solution.

Detection B Spray with *anisaldehyde solution R* and examine in daylight while heating at 100-105 °C for 5-10 min.

Results B The zone due to eugenol in the chromatograms obtained with the test and reference solutions is strong brownish-violet and the zone due to acetyleugenol in the chromatogram obtained with the test solution is faint violet-blue; in the chromatogram obtained with the test solution there are other coloured zones, particularly a faint red zone in the lower part and a reddish-violet zone (β-caryophyllene) in the upper part.

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The 3 principal peaks in chromatogram obtained with the test solution are similar in retention time to the 3 principal peaks in the chromatogram obtained with the reference solution.

TESTS

Relative density (*2.2.5*)
1.030 to 1.063.

Refractive index (*2.2.6*)
1.528 to 1.537.

Optical rotation (*2.2.7*)
−2° to 0°.

Fatty oils and resinified essential oils (*2.8.7*)
It complies with the test.

Solubility in alcohol (*2.8.10*)
1.0 mL is soluble in 2.0 mL and more of *ethanol (70 per cent V/V) R*.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dissolve 0.2 g of the substance to be examined in 10 g of *hexane R*.

Reference solution Dissolve 7 mg of *β-caryophyllene R*, 80 mg of *eugenol R* and 4 mg of *acetyleugenol R* in 10 g of *hexane R*.

Column:
— *material*: fused silica;
— *size*: *l* = 60 m, Ø = about 0.25 mm;
— *stationary phase*: *macrogol 20 000 R*.

Carrier gas *helium for chromatography R*.

Flow rate 1.5 mL/min.

Split ratio 1:100.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 8	60
	8 - 48	60 → 180
	48 - 53	180
Injection port		270
Detector		270

Detection Flame ionisation.

Injection 1.0 µL.

Elution order Order indicated in the composition of the reference solution. Record the retention times of these substances.

System suitability Reference solution:
— *resolution*: minimum 1.5 between the peaks due to eugenol and acetyleugenol;
— *number of theoretical plates*: minimum 30 000, calculated for the peak due to β-caryophyllene at 110 °C.

Identification of components Using the retention times determined from the chromatogram obtained with the reference solution, locate the components of the reference solution on the chromatogram obtained with the test solution.

Determine the percentage content of each of these components. The limits are within the following ranges:
— *β-caryophyllene*: 5.0 per cent to 14.0 per cent;
— *eugenol*: 75.0 per cent to 88.0 per cent;
— *acetyleugenol*: 4.0 per cent to 15.0 per cent.

STORAGE

Protected from heat.

Ph Eur

Cocoa Butter

Theobroma Oil

(Ph. Eur. monograph 2607)

Ph Eur

DEFINITION

Solid fat obtained from the roasted seeds of *Theobroma cacao* L.

CHARACTERS

Appearance
Yellowish-white, solid mass.

Solubility
Freely soluble in boiling anhydrous ethanol and in light petroleum, slightly soluble in ethanol (96 per cent).

Relative density
About 0.895 at 40 °C.

Refractive index
About 1.457 at 40 °C.

IDENTIFICATION

A. Melting point (*2.2.15*): 31 °C to 35 °C.

Introduce 10 g of the substance to be examined into a beaker and melt at 55 °C. Cool in a water-bath to 25 °C and stir continuously until it assumes a paste-like consistency, taking care to avoid the introduction of air bubbles. Place the beaker in a water-bath maintained at 32-33 °C. Continue

www.webofpharma.com

stirring for about 30 min until the substance reaches the temperature of the water-bath and changes to a liquid cream. Pour into another beaker, and allow to solidify at room temperature for at least 2 h.

Introduce the substance into the capillary tubes and allow to stand at 2-8 °C for at least 48 h.

B. Composition of fatty acids (see Tests).

TESTS

Acid value (*2.5.1*)
Maximum 4.0.

Peroxide value (*2.5.5, Method A*)
Maximum 3.0.

The *starch solution R* must be introduced before starting the titration.

Saponification value (*2.5.6*)
188 to 198, determined on 2.5 g.

Alkaline impurities
Solvent mixture Dilute 15 mL of *water R* to 500 mL with *acetone R* and mix. Add 2.5 mL of a 1 g/L solution of *bromophenol blue R* in *ethanol (50 per cent V/V) R* and mix again. If the solution is blue or yellow instead of green, neutralise with *0.01 M hydrochloric acid* or *0.01 M sodium hydroxide*, respectively, to obtain a green solution.

Melt 50 g of the substance to be examined at about 50 °C and mix thoroughly. In a 150 mL conical flask, introduce 10.0 g of the melted substance and add 50 mL of the solvent mixture. Stir vigorously and allow the 2 layers to separate. Not more than 2 mL of *0.01 M hydrochloric acid* is required to change the colour of the upper layer to yellow; this coloration must persist after vigorous stirring.

Composition of fatty acids
Gas chromatography (*2.4.22, Method C*) with the following modifications.

Use the mixture of calibrating substances in Table 2.4.22.-1.

Column:
— *material*: fused silica, glass or quartz;
— *size*: *l* = 30 m, Ø = 0.32 mm;
— *stationary phase*: *macrogol 20 000 R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R.*

Flow rate 1.3 mL/min.

Split ratio 1:50.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 15	70 → 205
	15 - 25	205
	25 - 27.5	205 → 230
	27.5 - 50	230
Injection port		250
Detector		250

Detection Flame ionisation.

Injection 0.5 µL.

Composition of the fatty-acid fraction of the substance:
— *lauric acid*: maximum 0.5 per cent;
— *myristic acid*: maximum 0.5 per cent;
— *palmitic acid*: 24.0 per cent to 31.0 per cent;
— *stearic acid*: 30.0 per cent to 38.0 per cent;
— *oleic acid*: 31.0 per cent to 38.0 per cent;
— *linoleic acid*: maximum 4.5 per cent;
— *arachidic acid*: maximum 1.5 per cent.

STORAGE

In an airtight container, protected from light, at a temperature not exceeding 25 °C.

Ph Eur

Codonopsis Root

(Ph. Eur. monograph 2714)

Ph Eur

DEFINITION

Whole or fragmented, dried root of *Codonopsis pilosula* (Franch.) Nannf., collected in autumn.

IDENTIFICATION

A. The whole root is cylindrical, slightly curved and may be up to 35 cm long and 2 cm in diameter, whereas the fragmented root occurs in pieces about 1-2 cm long. The root crown, which is broader than the root, forms an irregular head with a convex centre and consisting of buds and numerous, prominent, rounded verrucose stem scars. The root shows numerous transverse annulations below the root crown, occurring further and further apart until half the length of the root is reached. These transverse annulations may be absent in the cultivated drug. The root shows deep longitudinal wrinkles and prominent scattered protuberances, resembling lenticels, over its entire length; the fracture of the secondary roots is sometimes covered by a blackish gelatinous secretion. The outer surface is brownish-yellow or brownish-grey. The bark adheres tenaciously to the wood and is difficult to remove. The texture is compact and the fracture is relatively short.

B. Microscopic examination (*2.8.23*). The powder is pale yellow or light brown. Examine under a microscope using *lactic reagent R*. The powder shows the following diagnostic characters (Figure 2714.-1): cork fragments (surface view [F]), consisting of numerous layers of rectangular or polyhedral cells; very numerous fragments of parenchyma [A, H, J] containing ramified laticiferous vessels (longitudinal section [Aa], transverse section [Ha]), with brown granular contents; numerous rectangular sclereids, with distinctly thickened walls and conspicuous channels,-isolated [C] or in groups [B]; granular secretions of the laticiferous vessels, as more or less coiled strands [E]; reticulate or scalariform vessels about 100 µm in diameter [D, G]; violet-blue rounded or ovoid starch granules, simple, with a diameter of about 2-10 µm, or 2- to 3-compound, either free or included in colourless parenchyma cells [Jb]; colourless pieces of inulin in parenchyma cells [Ja], either fan-shaped or as angular, polyhedral fragments.

C. Examine the chromatograms obtained in the test for *Platycodon grandiflorus*.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

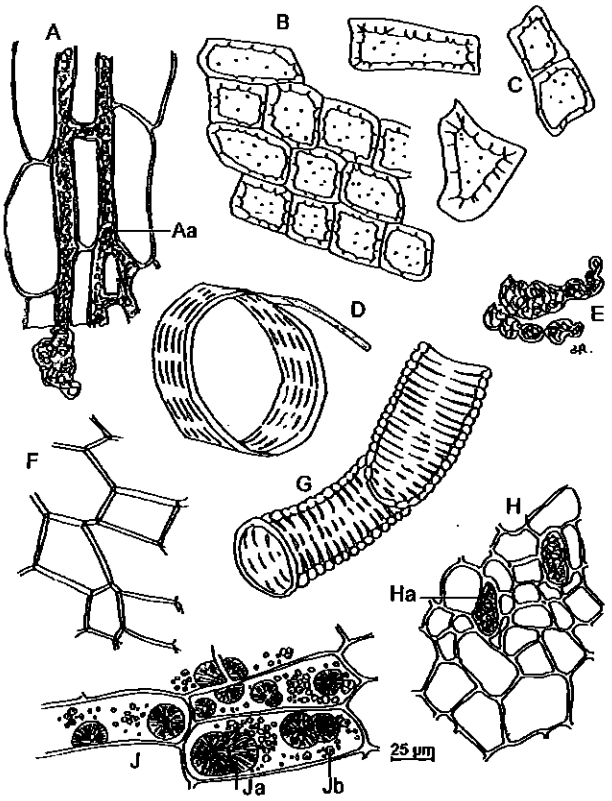


Figure 2714.-1. – *Illustration for identification test B of powdered herbal drug of codonopsis root*

Top of the plate	
	A brownish zone
Xylose: a yellowish-brown zone	A weak violet zone
	A yellowish-brown zone
Glucose: a yellowish-brown zone	
Reference solution	Test solution

TESTS

Platycodon grandiflorus

Thin-layer chromatography (*2.2.27*).

Test solution To 0.500 g of the powdered herbal drug (355) (*2.9.12*) add 5.0 mL of *ethanol (70 per cent V/V) R*. Sonicate for 10 min and centrifuge or filter. Evaporate the supernatant or filtrate to dryness under reduced pressure. Dissolve the residue in 1.0 mL of *water R*. Prepare a ready-to-use sample preparation cartridge containing 50 mg of octadecylsilyl silica gel (55 µm) using 3 mL of *methanol R* followed by 3 mL of *water R*. Apply 1.0 mL of the solution to be analysed to the top of the cartridge. Elute the cartridge with 3 mL of *water R*; collect the eluate. Under reduced pressure, evaporate the eluate to dryness. Dissolve the residue in 1 mL of *methanol R*.

Reference solution Dissolve 1 mg of *glucose R* and 1 mg of *xylose R* in 2 mL of *methanol R*.

Plate *TLC silica gel plate R* (2-10 µm).

Mobile phase *water R, methanol R, glacial acetic acid R, methylene chloride R* (2:3:8:15 *V/V/V/V*).

Application 10 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Treat with *anisaldehyde solution R* and heat at 100 °C for 3 min; examine in daylight.

Results In the chromatogram obtained with the test solution, the presence of a yellowish-brown zone at, directly above, or directly below the zone due to glucose in the chromatogram obtained with the reference solution indicates adulteration with *Platycodon grandiflorus*.

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 6.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 2.5 per cent.

Extractable matter

Minimum 21.0 per cent.

To 4.00 g of the powdered herbal drug (710) (*2.9.12*) add 100 g of *ethanol (70 per cent V/V) R* and allow to macerate for 6 h, shaking frequently. Allow to stand for 18 h. Filter, evaporate 20 g of the filtrate to dryness on a water-bath and dry the residue in an oven at 105 °C for 3 h. The residue weighs a minimum of 0.168 g.

Ph Eur

Coix Seed

(Ph. Eur. monograph 2454)

Ph Eur

DEFINITION

Dried, ripe, caryopsis, freed from the shell, of *Coix lacryma-jobi* L. subsp. *ma-yuen* (Rom. Caill.) T.Koyama.

Content

Minimum 0.50 per cent of triolein ($C_{57}H_{104}O_6$; M_r 885) (dried drug).

IDENTIFICATION

A. The white or pale yellow caryopsis freed from the shell is roughly ovoid or elongated-elliptical, about 4-8 mm long and 3-6 mm wide. The dorsal surface is rounded, milky white and smooth; the ventral surface shows a deep longitudinal furrow; yellowish-brown remnants of the membranous floral parts may be present. One end is obtusely rounded, the other end is relatively flat and slightly dented with an indistinct, pale brown hilum.

B. Microscopic examination (*2.8.23*). The powder is light grey or light brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2454.-1): fragments of the endosperm with oval to elongated [B] or rounded [E] thin-walled cells and fragments consisting of elongated cells with thicker walls [F]; fragments of tissue, with light yellow walls, with large, elongated, slightly sinuous cells [A]; cells of the middle layer of the mesocarp are brownish-yellow, irregularly tube-like, slightly curved and irregularly crossed [D]. Examine under a microscope using a 50 per cent *V/V*

www.webofpharma.com

solution of *glycerol R*. The powder shows numerous starch granules, simple or 2-3 compound, spherical or slightly polyhedral, 3-20 µm in diameter, with a stellate, Y-shaped, cleft-like or point-like hilum [C] and fragments of parenchyma containing starch granules [G].

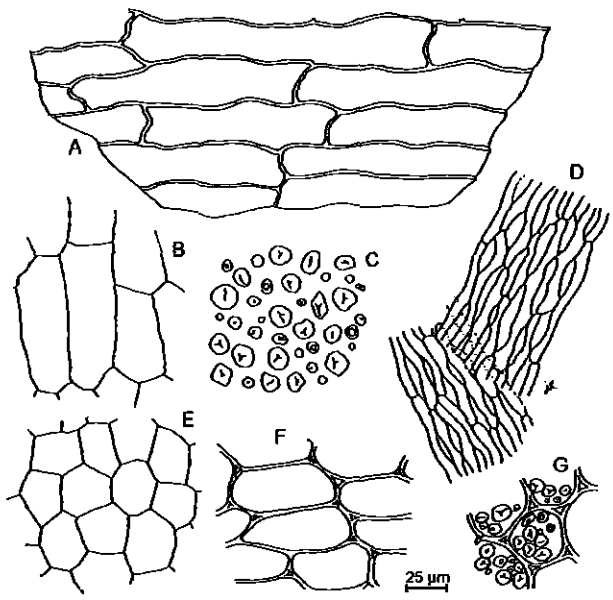


Figure 2454.-1. – *Illustration for identification test B of powdered herbal drug of coix seed*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (710) (*2.9.12*) add 10 mL of *light petroleum R1* and sonicate for 30 min. Filter and reduce *in vacuo* to 1 mL.

Reference solution Dissolve 2 mg of *oleic acid R* and 2 mg of *triolein R* in *methanol R* and dilute to 1 mL with the same solvent.

Plate *TLC octadecylsilyl silica gel plate R* (5-40 µm) [or *TLC octadecylsilyl silica gel plate R* (2-10 µm)].

Mobile phase *methylene chloride R, glacial acetic acid R, acetone R* (20:40:50 *V/V/V*).

Application 10 µL [or 2 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 7 cm.

Drying In air.

Detection Treat with a 100 g/L solution of *phosphomolybdic acid R* in *ethanol (96 per cent) R*, heat at 120 °C for about 3 min and examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A purple zone
Oleic acid: a purple zone	A purple zone (oleic acid)
	A faint purple zone
	A purple zone
	A purple zone
Triolein: a purple zone	A purple zone (triolein)
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (710) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 3.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 0.600 g of the powdered herbal drug (355) (*2.9.12*) add 50 mL of the mobile phase and stir with a magnetic stirrer for 2 h. Sonicate for 30 min. Allow to cool, dilute to 50.0 mL with the mobile phase and filter.

Reference solution (a) Dissolve 10.0 mg of *triolein CRS* in the mobile phase and dilute to 50.0 mL with the mobile phase.

Reference solution (b) To 0.600 g of *coix seed HRS* add 50 mL of the mobile phase and stir with a magnetic stirrer for 2 h. Sonicate for 30 min. Allow to cool, dilute to 50.0 mL with the mobile phase and filter.

Reference solutions (c), (d), (e), (f), (g), (h) Dilute reference solution (a) to obtain 6 reference solutions of triolein, the concentrations of which span the expected value in the test solution.

Column:
- *size*: *l* = 0.25 m, Ø = 4.6 mm;
- *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase *methylene chloride R, acetonitrile R* (35:65 *V/V*).

Flow rate 2.0 mL/min.

Detection Evaporative light-scattering detector; the following settings have been found to be suitable; if the detector has different setting parameters, adjust the detector settings so as to comply with the system suitability criterion for signal-to-noise ratio:
- *carrier gas*: *nitrogen R*;
- *flow rate*: 0.8 mL/min;
- *evaporator temperature*: 100 °C.

Injection 10 µL.

Run time 30 min.

Retention time Triolein = about 18 min; peak 2 = about 19 min.

www.webofpharma.com

System suitability:
- — *resolution*: minimum 1.5 between the peak due to triolein and peak 2 in the chromatogram obtained with reference solution (b); use the chromatogram supplied with *coix seed HRS* to identify peak 2;
- — *signal-to-noise ratio*: minimum 30 for the peak due to triolein in the chromatogram obtained with reference solution (a).

Establish a calibration curve with the logarithm of the mass of triolein (in milligrams) per 50 mL of reference solutions (c), (d), (e), (f), (g) and (h) (corrected by the assigned percentage content of *triolein CRS*) as the abscissa and the logarithm of the corresponding peak area as the ordinate.

Calculate the percentage content of triolein using the following expression:

$$\frac{10^A}{m \times 10}$$

A = logarithm of the mass of triolein in the test solution, determined from the calibration curve and the area of the corresponding peak in the chromatogram obtained with the test solution;

m = mass of the herbal drug to be examined used to prepare the test solution, in grams.

Ph Eur

Cola

(Ph. Eur. monograph 1504)

Ph Eur

DEFINITION

Whole or fragmented dried seeds, freed from the testa, of *Cola nitida* (Vent.) Schott et Endl. (*C. vera* K. Schum.) and its varieties, as well as of *Cola acuminata* (P. Beauv.) Schott et Endl. (*Sterculia acuminata* P. Beauv.).

Content

Minimum 1.5 per cent of caffeine (M_r 194.2) (dried drug).

IDENTIFICATION

A. The kernels have an oblong, somewhat obtuse, subtetragonal shape, with deformations resulting from mutual pressure inside the fruit; they vary in size and mass, ranging from 5-15 g; the outside is hard, smooth and very dark brown, the inside is more reddish-brown. In *C. nitida* and its varieties, the kernels are divided in 2 parts, almost plano-convex, corresponding to the cotyledons and usually occurring separated in the commercial drug; the cotyledons are 3-4 cm long, 2-2.5 cm wide and 1-2 cm thick.
In *C. acuminata*, the cotyledons are smaller and divided into 4-6 irregular parts.

B. Microscopic examination (*2.8.23*). The powder is reddish-brown. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows the following diagnostic characters: numerous ovoid or reniform starch granules, 5-25 µm in size, with concentric striations and a stellate, slightly eccentric hilum; fragments of cotyledon tissue showing large, thick-walled, reddish polygonal cells filled with starch granules; occasional fragments of the external epidermis of the cotyledons.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *ethanol (60 per cent V/V) R*. Shake mechanically at 40 °C for 30 min and filter.

Reference solution (a) Dissolve 25 mg of *caffeine R* in 10 mL of *ethanol (60 per cent V/V) R*.

Reference solution (b) Dissolve 50 mg of *theobromine R* in 10 mL of the mobile phase. Filter.

Plate *TLC silica gel F_{254} plate R*.

Mobile phase *water R, methanol R, ethyl acetate R* (10:13:77 *V/V/V*).

Application 20 µL, as bands.

Development Over a path of 10 cm.

Drying In air for 5 min.

Detection A Examine in ultraviolet light at 254 nm.

Results A The chromatogram obtained with the test solution shows 2 principal quenching zones which are similar in position to the zones in the chromatograms obtained with reference solutions (a) and (b).

Detection B Spray with a mixture of equal volumes of *ethanol (96 per cent) R* and *hydrochloric acid R* and then with a solution prepared immediately before use by dissolving 1 g of *iodine R* and 1 g of *potassium iodide R* in 100 mL of *ethanol (96 per cent) R*.

Results B The chromatogram obtained with the test solution shows a reddish-brown principal zone similar in position and colour to the zone in the chromatogram obtained with reference solution (a).

TESTS

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 2.00 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 9.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 1.00 g (m_1) of the powdered herbal drug (355) (*2.9.12*), add 50 mL of *methanol R*. Heat under a reflux condenser on a water-bath for 30 min. Allow to cool and filter. Rinse the filter with 10 mL of *methanol R*. Take up the residue with 50 mL of *methanol R*. Proceed as before. Combine the filtrates and the washings in a 200.0 mL volumetric flask and dilute to 200.0 mL with *methanol R*. Transfer 20.0 mL of this solution into a round-bottomed flask and evaporate to dryness under reduced pressure. Take up the residue with the mobile phase, transfer to a 50.0 mL volumetric flask and dilute to 50.0 mL with the mobile phase.

Reference solution In a 100.0 mL volumetric flask, dissolve 30.0 mg (m_2) of *caffeine CRS* and 15.0 mg of *theobromine R* in the mobile phase and dilute to 100.0 mL with the mobile phase. Transfer 10.0 mL of this solution to a 100.0 mL volumetric flask and dilute to 100.0 mL with the mobile phase.

Column:
- — *size*: l = 0.25 m, Ø = 4.6 mm;
- — *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase *methanol R, water R* (25:75 *V/V*).

Flow rate 1 mL/min.

Detection Spectrophotometer at 272 nm.

Injection The chosen volume of each solution; loop injector.

System suitability Reference solution:
- — *resolution*: minimum 2.5 between the peaks due to caffeine and theobromine. If necessary, adjust the volume of *water R* in the mobile phase.

www.webofpharma.com

Calculate the caffeine content using the following expression:

$$\frac{m_2 \times A_1 \times 50}{m_1 \times A_2}$$

A_1 = area of the peak due to caffeine in the chromatogram obtained with the test solution;
A_2 = area of the peak due to caffeine in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined in the test solution, in grams;
m_2 = mass of *caffeine CRS* in the reference solution, in grams.

Ph Eur

Colophony

(Ph. Eur. monograph 1862)

Preparation
Flexible Collodion

Ph Eur

DEFINITION
Residue remaining after distillation of the volatile oil from the oleoresin obtained from various species of *Pinus*.

IDENTIFICATION
A. Translucent, pale yellow to brownish-yellow, angular, irregularly-shaped, brittle, glassy pieces of different sizes the surfaces of which bear conchoidal markings.

B. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 1 g in 10 mL of *methanol R* by gently warming.

Reference solution Dissolve 10 mg of *thymol R* and 10 mg of *linalol R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R*.

Mobile phase *methylene chloride R*.

Application 10 µL, as bands.

Development Over a path of 15 cm.

Drying In air.

Detection Spray with *anisaldehyde solution R* and heat at 100-105 °C for 10 min; examine in daylight.

Results See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other coloured zones are present in the chromatogram obtained with the test solution.

Top of the plate	
	A purple band
	A purple band
	2 purple bands
Thymol: an orange band	
Linalol: a purple band	Sequence of narrow purple bands
	Purple extended baseline band
Reference solution	Test solution

TESTS
Acid value (*2.5.1*)
145 to 180, determined on 1.0 g.

Total ash (*2.4.16*)
Maximum 0.2 per cent.

STORAGE
Do not reduce to a powder.

Ph Eur

Coriander

(Ph. Eur. monograph 1304)

When Powdered Coriander is prescribed or demanded, material complying with the appropriate requirements below but containing not less than 0.2% v/w of essential oil shall be dispensed or supplied.

Ph Eur

DEFINITION
Dried cremocarp of *Coriandrum sativum* L.

Content
Minimum 3 mL/kg of essential oil (dried drug).

IDENTIFICATION
A. The fruit is brown or light brown, more or less spherical, about 1.5-5 mm in diameter, or oval and 2-6 mm long. It consists of the entire cremocarp, with the mericarps usually tightly connected. The fruit is glabrous and has 10 wavy, slightly raised primary ridges and 8 straight, more prominent secondary ridges. The mericarps are concave on the internal surface. The stylopod crowns the apex and a small fragment of the pedicel may be present.

B. Microscopic examination (*2.8.23*). The powder is brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1304.-1): numerous oil droplets [B]; fragments of endosperm [A] with small, thick-walled, regular cells containing microrosettes [Aa] and microcrystals of calcium oxalate and oil droplets [Ab]; fragments of endocarp (surface view [C, J], transverse section [H]), with very narrow cells having a parquetry arrangement [Ca, Ha] and usually associated with a layer of thin-walled [Cb, Hb] or thicker-walled [Ja] rectangular sclereids of the mesocarp; fragments from the sclerenchymatous layer of the mesocarp [G] with short, strongly thickened, pitted, fusiform cells occurring in layers with the cells of adjacent layers approximately at right angles to one another; fragments of parenchyma of the mesocarp (transverse section [E]) with small cells with slightly thickened walls [Ea], the remains of secretory canals [Eb] and sclereids [Ec]; fragments of epicarp (surface view [F]) with thin-walled polyhedral cells, some of which contain small prisms of calcium oxalate [Fa]; rare fragments of secretory canals with brown cells, (surface view [D]); occasional fragments of vascular bundles [K].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the freshly powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R*. Sonicate for 10 min and centrifuge or filter; use the supernatant or filtrate.

Reference solution Dissolve 10 µL of *linalol R* and 2 µL of *geranyl acetate R* in 1.0 mL of *toluene R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

www.webofpharma.com

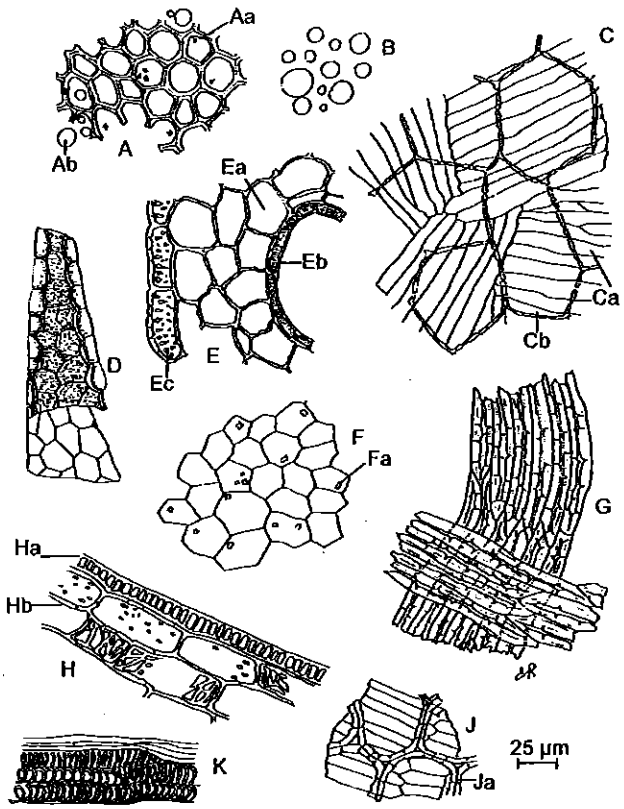


Figure 1304.-1. – *Illustration for identification test B of powdered herbal drug of coriander*

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 10 µL [or 2 µL] as bands of 15 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air for 5 min.

Detection Treat with *anisaldehyde solution R* and heat at 100-105 °C for 5 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A bluish-violet zone
Geranyl acetate: a violet-blue zone	
Linalol: an intense violet zone	A violet zone (linalol)
	A violet-blue zone
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)

It complies with the test. None of the cremocarps show perforations due to insects.

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 8.0 per cent.

ASSAY

Essential oil (*2.8.12*)

Use a 500 mL round-bottomed flask, 200 mL of *water R* as the distillation liquid and 0.5 mL of *xylene R* in the graduated tube. Reduce the herbal drug to a coarse powder and immediately use 30.0 g for the determination. Distil at a rate of 2-3 mL/min for 2 h.

Ph Eur

Coriander Oil

(Ph. Eur. monograph 1820)

Ph Eur

DEFINITION

Essential oil obtained by steam distillation from the fruits of *Coriandrum sativum* L.

CHARACTERS

Appearance

Clear, colourless or pale yellow liquid.

IDENTIFICATION

First identification: B.

Second identification: A.

A. Examine by thin-layer chromatography (*2.2.27*).

Test solution Dissolve 10 µL of the substance to be examined in 1.0 mL of *toluene R*.

Reference solution Dissolve 10 µL of *linalol R* and 2 µL of *geranyl acetate R* in 1.0 mL of *toluene R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 10 µL [or 2 µL] as bands of 15 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air for 5 min.

Detection Treat with *anisaldehyde solution R* and heat at 100-105 °C for 5 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A bluish-violet zone
Geranyl acetate: a violet-blue zone	
Linalol: an intense violet zone	An intense violet zone (linalol)
	A violet-blue zone
Reference solution	**Test solution**

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The characteristic peaks in the chromatogram obtained with the test solution are similar in retention time to

www.webofpharma.com

those in the chromatogram obtained with the reference solution.

TESTS

Relative density (*2.2.5*)
0.860 to 0.880.

Refractive index (*2.2.6*)
1.462 to 1.470.

Optical rotation (*2.2.7*)
+ 7° to + 13°.

Acid value (*2.5.1*)
Maximum 3.0, determined on 5.00 g of the substance to be examined.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution The substance to be examined.

Reference solution (a) Dissolve 10 µL of *α-pinene R*, 10 µL of *limonene R*, 10 µL of *γ-terpinene R*, 10 µL of *p-cymene R*, 10 mg of *camphor R*, 20 µL of *linalol R*, 10 µL of *α-terpineol R*, 10 µL of *geranyl acetate R* and 10 µL of *geraniol R* in 1 mL of *heptane R*.

Reference solution (b) Dissolve 5 µL of *geraniol R* in *heptane R* and dilute to 10 mL with the same solvent.

Column:
— *material*: fused silica;
— *size*: *l* = 60 m, Ø = 0.25 mm;
— *stationary phase*: *macrogol 20 000 R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R*.

Flow rate 1 mL/min.

Split ratio 1:65.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 10	60
	10 - 75	60 → 190
	75 - 120	190
Injection port		220
Detector		240

Detection Flame ionisation.

Injection 0.2 µL.

Elution order Order indicated in the composition of reference solution (a). Record the retention times of these substances.

System suitability Reference solution (a):
— *resolution*: minimum 1.5 between the peaks due to linalol and camphor.

Using the retention times determined from the chromatogram obtained with reference solution (a), locate the components of reference solution (a) in the chromatogram obtained with the test solution.

Determine the percentage content of each of these components. The percentages are within the following ranges:
— *α-pinene*: 3.0 per cent to 7.0 per cent;
— *limonene*: 1.5 per cent to 5.0 per cent;
— *γ-terpinene*: 1.5 per cent to 8.0 per cent;
— *p-cymene*: 0.5 per cent to 4.0 per cent;
— *camphor*: 3.0 per cent to 6.0 per cent;
— *linalol*: 65.0 per cent to 78.0 per cent;
— *α-terpineol*: 0.1 per cent to 1.5 per cent;
— *geranyl acetate*: 0.5 per cent to 4.0 per cent;
— *geraniol*: 0.5 per cent to 3.0 per cent;
— *disregard limit*: area of the peak in the chromatogram obtained with reference solution (b) (0.05 per cent).

Chiral purity
Gas chromatography (*2.2.28*).

Test solution Dissolve 0.02 g of the substance to be examined in *pentane R* and dilute to 10 mL with the same solvent.

Reference solution Dissolve 10 µL of *linalol R* and 5 mg of *borneol R* in *pentane R* and dilute to 10 mL with the same solvent.

Column:
— *material*: fused silica;
— *size*: *l* = 25 m, Ø = 0.25 mm;
— *stationary phase*: *modified β-cyclodextrin for chiral chromatography R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R*.

Flow rate 1.3 mL/min.

Split ratio 1:30.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 65	50 → 180
Injection port		230
Detector		230

Detection Flame ionisation.

Injection 1 µL.

System suitability Reference solution:
— *resolution*: minimum 5.5 between the peaks due to (*R*)-linalol (1st peak) and (*S*)-linalol (2nd peak) and minimum 2.9 between the peaks due to (*S*)-linalol and borneol (3rd peak).

Limit Calculate the percentage content of (*R*)-linalol using the expression:

$$\frac{A_R}{A_S + A_R} \times 100$$

A_S = area of the peak due to (*S*)-linalol;
A_R = area of the peak due to (*R*)-linalol.

— *(R)-linalol*: maximum 14 per cent.

STORAGE
At a temperature not exceeding 25 °C.

Ph Eur

Corydalis Rhizome

(Ph. Eur. monograph 2976)

Ph Eur

DEFINITION
Whole or fragmented tuber of *Corydalis yanhusuo* (Y.H.Chou & Chun C.Hsu) W.T.Wang ex Z.Y.Su & C.Y.Wu, with roots removed, treated with boiling water until no white core is visible and then dried.

Content
Minimum 0.20 per cent for the sum of tetrahydropalmatine and corydaline, expressed as tetrahydropalmatine ($C_{21}H_{25}NO_4$; M_r 355.4) (dried drug).

www.webofpharma.com

IDENTIFICATION

A. *Whole drug.* The whole tuber is irregularly oblate, 0.5-1.8 cm in diameter and 0.5-1.3 cm (rarely 1.7 cm) thick. Occasionally, 2-3 tubers are grouped together. The apex usually shows a slightly depressed stem scar and occasional remains of aerial parts. The base is tuberculate or with a slight navel-like depression from which shallow furrows may radiate. The external surface is yellow or yellowish-brown to greenish-yellow with coarse or fine reticulate wrinkles. The underlying cortex, when exposed, is blackish-green or brownish-yellow. The texture is hard, mostly difficult to break. The fracture is horny, slightly shiny and translucent with a yellow, yellowish-brown or dark brown surface. The pith, if present, is whitish-yellow.

Fragmented drug The fragmented tuber occurs as thick or thin, sub-rounded or sub-oval transversal or longitudinal slices or as irregular pieces. The slices are 0.5-1.9 cm in diameter and 0.1-0.5 cm thick. Occasionally, slices consist of 2-3 tubers grouped together. Rare slices from the tuber apex or base are present, with those from the apex having a slightly depressed stem scar and occasional remains of aerial parts, while those from the base have tuberculate protrusions or have a slight navel-like depression from which shallow furrows may radiate. The external surface is yellow or yellowish-brown with coarse or fine wrinkles. The underlying cortex, when exposed, is blackish-green or brownish-yellow. The texture is hard and fragile. The fracture is horny and slightly shiny. The cut surface is horny, slightly shiny and translucent with occasional fissures; the surface is yellow, yellowish-brown, reddish-brown or dark blackish-brown and occasionally shows a gradient of colours. The pith, if present, is a lighter colour than the surrounding tissue, or if absent, it is replaced by a central cavity.

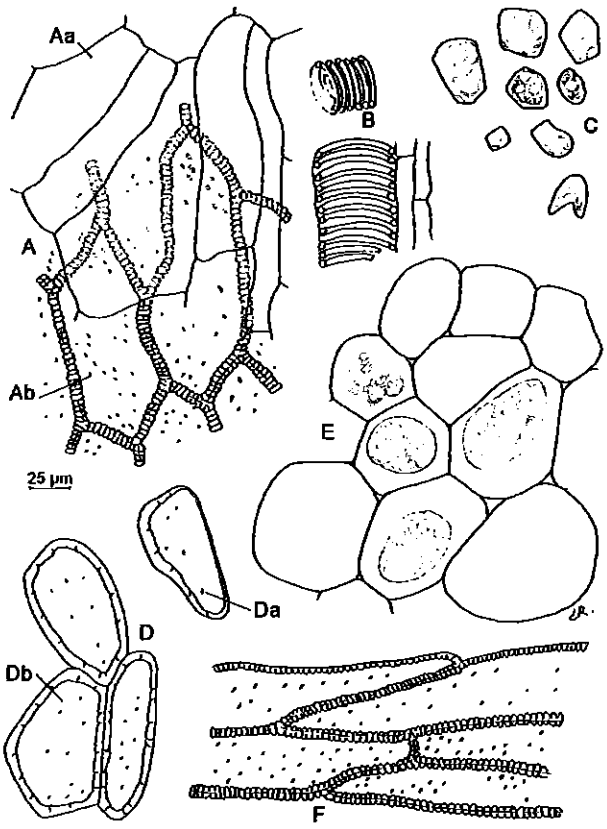


Figure 2976.-1. – *Illustration for identification test B of powdered herbal drug of corydalis rhizome*

B. Microscopic examination (*2.8.23*). The powder is greenish-yellow to brownish-yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2976.-1): greenish-yellow to brownish-yellow fragments of cortical sclerenchyma [F], consisting of elongated, polygonal, sub-square or irregularly shaped cells 35-321 µm long and 15-127 µm in diameter with lignified, often sinuous and beaded cell walls having fine, sparse pits and large cell lumens; some fragments [A] of cortical parenchyma [Ab] are covered by dermal tissue consisting of a layer of rectangular or polygonal thin-walled cells [Aa]; sclereids [D] isolated or in groups [Db], sub-square to sub-rounded, sub-polygonal, sub-triangular or irregular in shape, 32-290 µm long and 22-103 µm in diameter, with yellowish-green to brownish-yellow cell walls; sclereids with lignified cell walls having dense, fine pits and occasional striations; some sclereids have irregularly thickened cell walls, with one thinner wall [Da]; rare, inconspicuous fragments of xylem vessels, often embedded in parenchyma tissue, colourless or pale yellow, irregularly spiral, annular or reticulate and 10-43 µm in diameter [B]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows the following diagnostic characters: abundant large and small colourless or pale yellow masses of gelatinised starch granules [C], varying in shape, but often polygonal, elongate oval or rectangular (up to 530 µm long and 332 µm in diameter) and surrounded by colourless parenchyma [E]; rare free starch granules, single or 2-5 compound, with single granules being sub-rounded or irregular with a distinct hilum.

C. High-performance thin-layer chromatography (*2.8.25*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 10.0 mL of *ethanol (50 per cent V/V) R* and sonicate for 15 min. Centrifuge or filter the solution and use the supernatant or filtrate.

Reference solution (a) Dissolve 2.5 mg of *corydaline R* and 2.5 mg of *tetrahydropalmatine R* in *methanol R* and dilute to 20.0 mL with the same solvent.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *methanol R*.

Intensity marker Tetrahydropalmatine.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *glacial acetic acid R, water R, butanol R, ethyl acetate R* (10:10:50:50 *V/V/V/V*).

Application 2 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of cold air for 5 min.

Detection Expose the plate for 3 min to iodine vapour using a chromatographic tank previously saturated with iodine for 30 min; remove the excess of absorbed iodine in air for 10 min and examine in ultraviolet light at 366 nm.

System suitability Reference solution (a):

— the chromatogram shows near the border between the lower and middle thirds 2 distinct zones, which may be touching; the lower zone (tetrahydropalmatine) shows a green fluorescence and the upper zone (corydaline) shows a light blue fluorescence.

Results See below the sequence of zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, other faint blue, yellow or green fluorescent zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
	A green fluorescent zone, faint to equivalent
	A green fluorescent zone, faint
Corydaline: a light blue fluorescent zone	A light blue fluorescent zone (corydaline)
Tetrahydropalmatine: a green fluorescent zone	A green fluorescent zone (tetrahydropalmatine)
	A green fluorescent zone, faint
	A green or yellow fluorescent zone, equivalent to intense
Reference solution (a)	Test solution

TESTS

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 5 h.

Total ash (*2.4.16*)
Maximum 3.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 0.5 per cent.

Aflatoxins (*2.8.18*)
Maximum 2 µg/kg (aflatoxin B_1) and maximum 4 µg/kg (sum of aflatoxins B_1, B_2, G_1 and G_2).

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 1.00 g of the powdered herbal drug (355) (*2.9.12*) add 25.0 mL of *ethanol (50 per cent V/V) R*. Weigh and sonicate for 30 min. Allow to cool, weigh and compensate for the loss of solvent with *ethanol (50 per cent V/V) R*; shake thoroughly. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 5.0 mg of *tetrahydropalmatine CRS* in *ethanol (50 per cent V/V) R* and dilute to 25.0 mL with the same solvent. Sonicate for 1 h. Dilute 2.0 mL of the solution to 10.0 mL with *ethanol (50 per cent V/V) R*.

Reference solution (b) To 0.10 g of *corydalis rhizome dry extract HRS* add 5.0 mL of *ethanol (50 per cent V/V) R*. Weigh and sonicate for 10 min. Allow to cool, weigh and compensate for the loss of solvent with *ethanol (50 per cent V/V) R*; shake thoroughly. Centrifuge and filter through a membrane filter (nominal pore size 0.45 µm).

Column:
— *size*: *l* = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm);
— *temperature*: 35 °C.

Mobile phase:
— *mobile phase A*: mix 0.05 volumes of *anhydrous acetic acid R* and 99.95 volumes of *water for chromatography R* and adjust to pH 6 with *triethylamine R*;
— *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 3	60	40
3 - 31	60 → 38	40 → 62
31 - 32	38 → 5	62 → 95
32 - 37	5	95

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 282 nm.

Injection 20 µL.

Identification of peaks Use the chromatogram supplied with *corydalis rhizome dry extract HRS* and the chromatogram obtained with reference solution (b) to identify the peaks due to corydaline and peak 2; use the chromatogram obtained with reference solution (a) to identify the peak due to tetrahydropalmatine.

Relative retention With reference to tetrahydropalmatine (retention time = about 16.4 min): peak 2 (unknown) = about 1.54; corydaline = about 1.65.

System suitability Reference solution (b):
— *resolution*: minimum 2.0 between peak 2 and the peak due to corydaline.

Calculate the percentage content of the sum of tetrahydropalmatine and corydaline, expressed as tetrahydropalmatine, using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 5}$$

A_1 = sum of the areas of the peaks due to tetrahydropalmatine and corydaline in the chromatogram obtained with the test solution;
A_2 = area of the peak due to tetrahydropalmatine in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *tetrahydropalmatine CRS* used to prepare reference solution (a), in grams;
p = percentage content of tetrahydropalmatine in *tetrahydropalmatine CRS*.

Ph Eur

Couch Grass Rhizome

(Ph. Eur. monograph 1306)

Ph Eur

DEFINITION

Whole or cut, washed and dried rhizome of *Agropyron repens* (L.) P.Beauv. (*Elymus repens* (L.) Gould); the adventitious roots are removed.

IDENTIFICATION

A. The shiny yellowish, light brown or yellowish-brown pieces of the rhizome are 2-3 mm thick and longitudinally furrowed. At the nodes are the remains of very thin, more or less branched roots and whitish or brownish scale-like leaves; the internodes, up to 6 cm long, are furrowed and hollow

www.webofpharma.com

inside. The transverse section of the nodes shows a yellowish medulla.

B. Microscopic examination (*2.8.23*). The powder is whitish-yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1306.-1): fragments of the epidermis (surface view [A]) covered with a thick cuticle and composed of rectangular and elongated, thick-walled cells with pitted, slightly wavy walls, which usually alternate with small, thin-walled, rounded or almost square twin cells; fragments (transverse section [B]) showing the epidermis [Ba] associated with thick-walled cells of the hypodermis; fragments in transverse section [F] consisting of endodermic cells with U-shaped thickening of the walls [Fa] accompanied by pericyclic fibres [Fb]; numerous fragments of moderately thickened fibres [C]; groups of vessels [D, G] with slit-shaped pits [Da] or with spiral and annular thickening [Ga], accompanied by fibres [Db, Gb]; numerous fragments of the cortical parenchyma and the pith with slightly thickened and pitted cells [E].

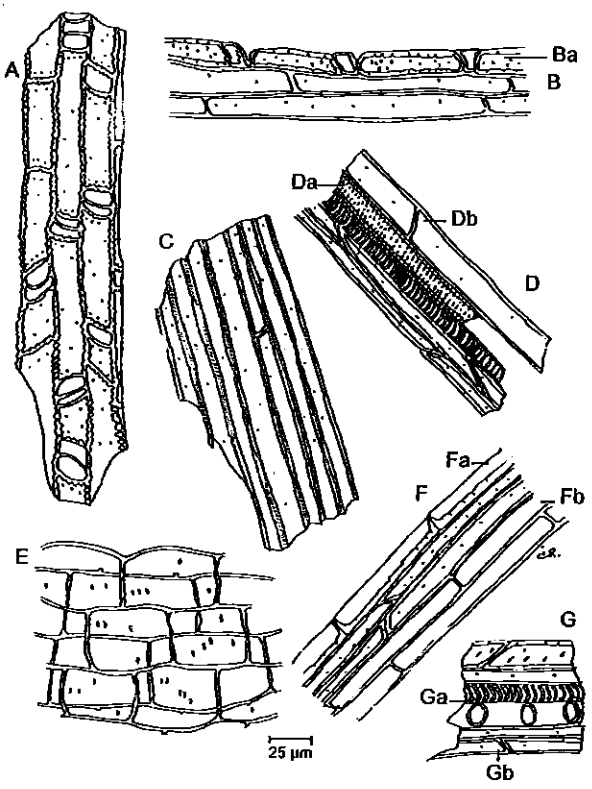


Figure 1306.-1. – *Illustration for identification test B of powdered herbal drug of couch grass rhizome*

TESTS

Cynodon dactylon*, *Imperata cylindrica

Examine under a microscope using *iodine solution R1*. No blue starch grains are visible.

Foreign matter (*2.8.2*)

Maximum 15 per cent of blackish-grey pieces of rhizome in the cut herbal drug.

Water-soluble extractive

Minimum 25 per cent.

To 5.0 g of the powdered herbal drug (355) (*2.9.12*) add 200 mL of boiling *water R*. Allow to stand for 10 min, shaking occasionally. Allow to cool, dilute to 200.0 mL with *water R* and filter. Evaporate 20.0 mL of the filtrate to dryness on a water-bath. Dry the residue in an oven at 100-105 °C. The residue weighs a minimum of 0.125 g.

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 5.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 1.5 per cent.

Ph Eur

Cyathula Root

(Ph. Eur. monograph 2998)

Ph Eur

DEFINITION

Whole or fragmented, dried root of *Cyathula officinalis* K.C. Kuan, with rootlets removed.

Content

Minimum 0.065 per cent of cyasterone ($C_{29}H_{44}O_8$; M_r 520.7) (dried drug).

IDENTIFICATION

A. The whole root is cylindrical, straight or slightly curved, somewhat twisted, tapering slightly from the upper part to the lower part, sometimes branched, 14-60 cm long and 0.5-5 cm in diameter. The fragmented root occurs as transverse or oblique slices, rounded to elliptical, 0.5-1.8 cm in diameter. The outer surface is yellowish-brown or greyish-brown, with distinct fine longitudinal wrinkles, frequent transverse lenticel-like protuberances and a few rootlet scars. The texture is firm; the whole root is difficult to break. The fracture is horny and slightly uneven. The cut surface (slices) and fracture are brownish-yellow and show numerous vascular bundles, mostly appearing as yellowish-white dots arranged in several concentric rings; the central bundles are larger than the surrounding bundles. The cortex is narrow and dark brown.

B. Microscopic examination (*2.8.23*). The powder is greyish-brown to brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2998.-1): abundant microcrystals of calcium oxalate, 1-18 µm in diameter, triangular, pointed, sub-square or irregularly shaped; the crystals are free [E] or are scattered in or completely fill parenchyma cells [F, Ha] ; vessels, 12-73 µm in diameter, usually with bordered pits [C]; fibres commonly in bundles, whole [B] or fragmented [D], elongated, with curved or tapering ends, 6-26 µm in diameter, with mostly weakly lignified, thickened walls and oblique-slit-shaped, cross-shaped or V-shaped pits; the pit canals are distinct and vary in size [Ba]; numerous fragments of colourless parenchyma with ovoid or rectangular cells [H]; fragments of brownish-yellow cork appearing as sub-square, polyhedral or rectangular cells (surface view [A]) or superimposed, flattened, rectangular cells (side view [G]).

C. High-performance thin-layer chromatography (*2.8.25*) as described in the test for *Cyathula capitata* Moq. and *Achyranthes bidentata* Blume with the following modification.

www.webofpharma.com

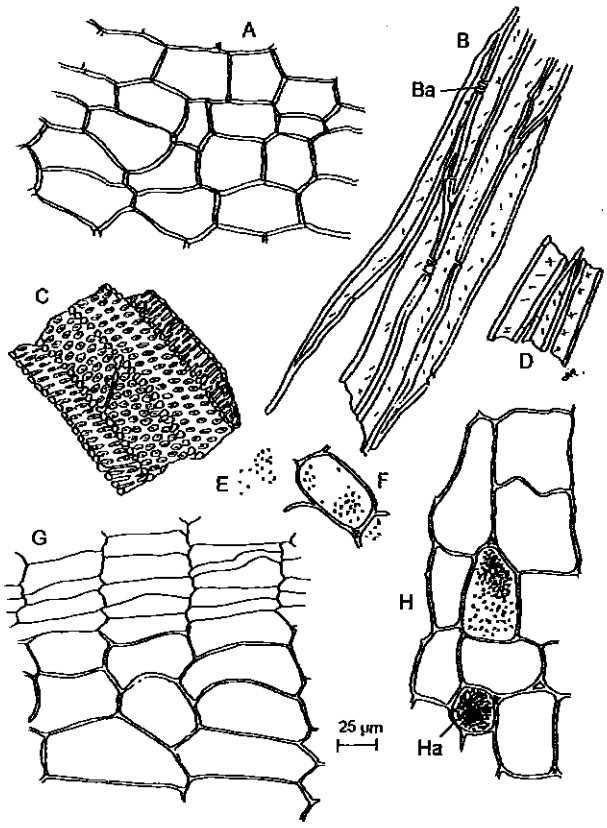


Figure 2998.-1. – *Illustration for identification test B of powdered herbal drug of cyathula root*

Results See below the sequence of zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, other faint blue, faint green or faint reddish zones may be present.

Top of the plate	
	A blue fluorescent zone
	A reddish zone, faint
	A reddish zone, faint
Cyasterone: a bright blue fluorescent zone	A bright blue fluorescent zone (cyasterone)
	A bright blue fluorescent zone
	A green zone, faint
	A green zone, faint
Ginsenoside Ro: a green zone	A green zone, faint
	A green zone, faint
Reference solution (a)	Test solution

TESTS

***Cyathula capitata* Moq. and *Achyranthes bidentata* Blume**

High-performance thin-layer chromatography (*2.8.25*).

Test solution To 1.0 g of the powdered herbal drug (710) (*2.9.12*) add 5 mL of a mixture of 2 volumes of *water R* and 8 volumes of *methanol R*. Sonicate for 30 min and centrifuge. Decant the supernatant. Take up the residue with 8 mL of *water R*. Sonicate (or shake) for 1 min, centrifuge and combine the supernatants. Condition a 4 mL solid phase extraction column containing 0.200 g of *octadecylsilyl silica gel for chromatography R* with 5 mL of *methanol R* and then with 3 mL of *water R* at a rate of 1 drop per second, ensuring that the column does not dry out. Transfer the combined supernatants to the column. Allow to drain ensuring that the column does not dry out and discard the eluate. Wash the column with 2 mL of *water R* and discard the washings. Elute the column with 1 mL of *methanol R* and collect the eluate.

Reference solution (a) Dissolve 1.0 mg of *cyasterone R* and 1.0 mg of *ginsenoside Ro R* in 2.0 mL of *methanol R*.

Reference solution (b) Mix 1.0 mL of reference solution (a) and 3.0 mL of *methanol R*.

Reference solution (c) Dissolve 1 mg of *β-ecdysterone R* and 1 mg of *cyasterone R* in 2 mL of *methanol R*.

Intensity marker Cyasterone.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, water R, methanol R, methylene chloride R* (5:5:25:70 *V/V/V/V*).

Application 3 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of cold air for 5 min.

Detection Treat with a 100 g/L solution of *sulfuric acid R* in *ethanol (96 per cent) R* and heat at 100 °C for 5 min; examine in ultraviolet light at 366 nm.

System suitability Reference solution (c):

— the chromatogram shows in the middle and upper thirds 2 distinct zones, which may be touching; the lower zone (β-ecdysterone) shows a blue fluorescence and the upper zone (cyasterone) shows a bright blue fluorescence.

Results The chromatogram obtained with the test solution shows no intense reddish zones in the lower half or just below the zone due to cyasterone in the chromatogram obtained with reference solution (a).

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (710) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 8.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 2.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 1.00 g of the powdered herbal drug (710) (*2.9.12*) add 20.0 mL of an 80 per cent *V/V* solution of *methanol R*. Weigh and sonicate for 60 min. Allow to cool and weigh again. Compensate for the loss of solvent with an 80 per cent *V/V* solution of *methanol R* and shake thoroughly. Filter through a membrane filter (nominal pore size 0.45 µm).

www.webofpharma.com

Reference solution Dissolve 4.0 mg of *cyasterone CRS* in an 80 per cent *V/V* solution of *methanol R* and dilute to 10.0 mL with the same solvent. Dilute 1.0 mL of the solution to 10.0 mL with an 80 per cent *V/V* solution of *methanol R*.

Column:
— *size*: *l* = 0.15 m, Ø = 4.6 mm;
— *stationary phase*: *solid core octylsilyl silica gel for chromatography R* (2.7 µm);
— *temperature*: 35 °C.

Mobile phase:
— *mobile phase A*: *phosphoric acid R, water for chromatography R* (0.1:99.9 *V/V*);
— *mobile phase B*: *methanol R1*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 3	88	12
3 - 5	88 → 67	12 → 33
5 - 35	67 → 64	33 → 36
35 - 39	64 → 5	36 → 95

Flow rate 0.6 mL/min.

Detection Spectrophotometer at 248 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram supplied with *cyasterone CRS* and the chromatogram obtained with the reference solution to identify the peak due to cyasterone and peak 2.

Retention time Cyasterone = about 32.6 min; peak 2 (unknown) = about 34 min.

System suitability Reference solution:
— *resolution*: minimum 1.7 between the peak due to cyasterone and peak 2.

Calculate the percentage content of cyasterone using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 5}$$

A_1 = area of the peak due to cyasterone in the chromatogram obtained with the test solution;
A_2 = area of the peak due to cyasterone in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *cyasterone CRS* used to prepare the reference solution, in grams;
p = percentage content of cyasterone in *cyasterone CRS*.

Ph Eur

Dandelion Herb with Root

(Ph. Eur. monograph 1851)

Ph Eur

DEFINITION

Mixture of whole or fragmented, dried aerial and underground parts of *Taraxacum officinale* F.H. Wigg.

CHARACTERS

Bitter taste.

IDENTIFICATION

A. The underground parts consist of dark brown or blackish fragments 2-3 cm long, deeply wrinkled longitudinally on the outer surface. The thickened crown shows many scars left by the rosette of leaves. The fracture is short. A transverse section shows a greyish-white or brownish cortex containing concentric layers of brownish laticiferous vessels and a porous, pale yellow, non-radiate wood. Leaf fragments are green, glabrous or densely pilose. They are crumpled and usually show a clearly visible midrib on the inner surface. The lamina, with deeply dentate margins, is crumpled. The solitary flower heads, on hollow stems, consist of an involucre of green, foliaceous bracts surrounding the yellow florets, all of which are ligulate; a few achenes bearing a white, silky, outspread pappus may be present.

B. Microscopic examination (*2.8.23*). The powder is yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1851.-1): fragments of cork [G] with flattened, thin-walled cells; reticulate lignified vessels [H] from the roots; fragments of parenchyma containing branched laticiferous vessels [F]; fragments of leaves, in surface view, showing upper [E] and lower [C] epidermises consisting of interlocking lobed cells and anomocytic stomata (*2.8.3*) [Ca, Ea]; elongated, multicellular covering trichomes with constrictions, which are more or less abundant depending on the variety or sub-variety [B, D]; fragments of the upper [E] epidermis usually accompanied by underlying palisade parenchyma [Eb] and fragments of the lower [C] epidermis accompanied by underlying spongy parenchyma [Cb]; lignified, spirally or annularly thickened vessels; fragments of flower-stem epidermis with stomata and rigid-walled, elongated cells [A]; pollen grains with a pitted exine [J]. Examine under a microscope using *glycerol R*. The powder shows angular, irregular inulin fragments, free or included in the parenchyma cells.

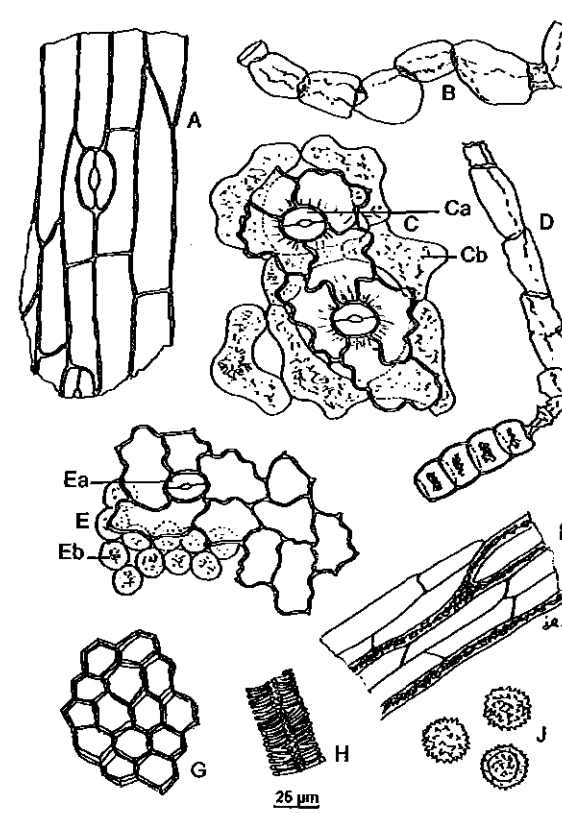


Figure 1851.-1. – *Illustration for identification test B of powdered herbal drug of dandelion herb with root*

www.webofpharma.com

C. Thin-layer chromatography (*2.2.27*).

Test solution To 2.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R*. Heat in a water-bath at 60 °C or sonicate for 10 min. Cool and filter.

Reference solution Dissolve 2 mg of *chlorogenic acid R* and 2 mg of *rutoside trihydrate R* in *methanol R* and dilute to 20 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, water R, ethyl acetate R* (10:10:80 *V/V/V*).

Application 20 µL [or 5 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 12 cm [or 7 cm].

Drying In air.

Detection Heat at 100 °C for 5 min; spray with or dip briefly into a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R* and dry at 100 °C for 5 min; spray with or dip briefly into a 50 g/L solution of *macrogol 400 R* in *methanol R*; heat at 100 °C for 5 min and examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A faint red zone
	A faint yellow zone
Chlorogenic acid: a blue zone	2 light blue zones
Rutoside: a yellowish-brown zone	
	A light blue zone
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 17.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 5.0 per cent.

Extractable matter
Minimum 30.0 per cent.

To 2.000 g of the powdered herbal drug (250) (*2.9.12*) add 40 g of *water R*. Stir for 1 h and filter. Evaporate 10 g of the filtrate to dryness on a water-bath and dry in an oven at 100-105 °C for 2 h. The residue weighs a minimum of 0.15 g.

Bitterness value (*2.8.15*)
Minimum 100.

Ph Eur

Dandelion Root

(Ph. Eur. monograph 1852)

Ph Eur

DEFINITION

Whole or cut, dried underground parts of *Taraxacum officinale* F.H.Wigg.

CHARACTERS

Bitter taste.

IDENTIFICATION

A. The dark brown or blackish taproot shows little branching and is deeply wrinkled longitudinally on the outer surface. The thickened crown shows many scars left by the rosette of leaves. The fracture is short. A transverse section shows a greyish-white or brownish cortex containing concentric layers of brownish laticiferous vessels and a porous, pale yellow, non-radiate wood.

B. Microscopic examination (*2.8.23*). The powder is yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1852.-1): fragments of brown or reddish-brown cork (surface view [G], transverse section [C]) with flattened, thin-walled cells [Ca], sometimes accompanied by parenchyma [Cb]; reticulate lignified vessels [E, J, M]; fragments of parenchyma [A, D, K, L], some containing branched laticiferous vessels (longitudinal section [Ka], transverse section [Da]); granular contents of laticiferous vessels [B, H]. Examine under a microscope using *glycerol R*. The powder shows numerous irregular, angular inulin fragments, free [F] or included in the parenchyma cells [La].

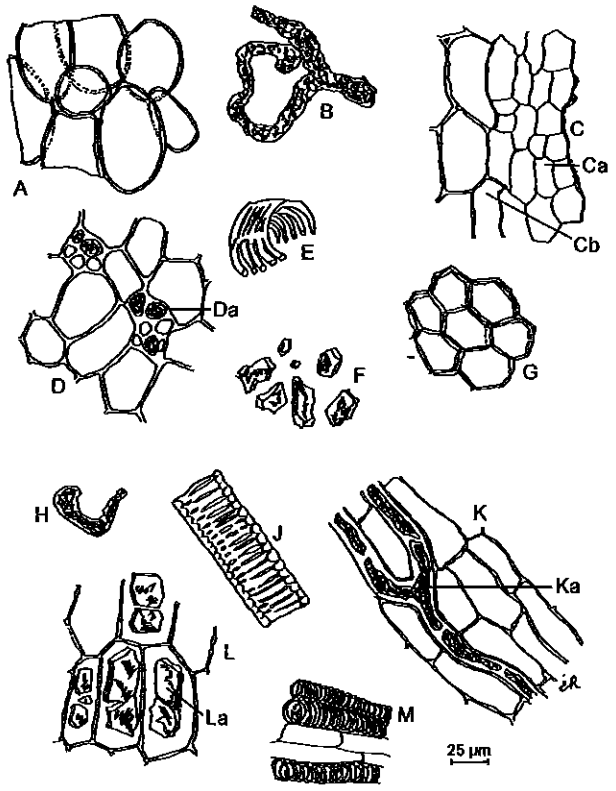


Figure 1852.-1. – *Illustration for identification test B of powdered herbal drug of dandelion root*

www.webofpharma.com

C. Thin-layer chromatography (*2.2.27*).

Test solution To 2.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R*. Heat in a water-bath at 60 °C or sonicate for 10 min. Cool and filter.

Reference solution Dissolve 2 mg of *chlorogenic acid R* and 2 mg of *rutoside trihydrate R* in *methanol R* and dilute to 20 mL with the same solvent.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, water R, ethyl acetate R* (10:10:80 *V/V/V*).

Application 20 µL [or 5 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 12 cm [or 7 cm].

Drying In air.

Detection Heat at 100 °C for 5 min; spray with or dip briefly into a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R* and dry at 100 °C for 5 min; spray with or dip briefly into a 50 g/L solution of *macrogol 400 R* in *methanol R*; heat at 100 °C for 5 min and examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A light blue zone
Chlorogenic acid: a blue zone	A blue zone (chlorogenic acid)
Rutoside: a yellowish-brown zone	
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 10.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 3.0 per cent.

Extractable matter
Minimum 20.0 per cent.

To 2.000 g of the powdered herbal drug (250) (*2.9.12*) add 40 g of *water R*. Stir for 1 h and filter. Evaporate 10 g of the filtrate to dryness on a water-bath and dry in an oven at 100-105 °C for 2 h. The residue weighs a minimum of 0.10 g.

Bitterness value (*2.8.15*)
Minimum 100.

Ph Eur

Devil's Claw

Harpagophytum

(Devil's Claw Root, Ph. Eur. monograph 1095)

Preparation
Devil's Claw Dry Extract

Ph Eur

DEFINITION

Cut and dried, tuberous secondary roots of *Harpagophytum procumbens* DC. and/or *Harpagophytum zeyheri* Decne.

Content
Minimum 1.2 per cent of harpagoside ($C_{24}H_{30}O_{11}$; M_r 494.5) (dried drug).

CHARACTERS

The root is greyish-brown or dark brown.

IDENTIFICATION

A. It consists of thick, fan-shaped or rounded slices or of roughly crushed discs. The darker outer surface is traversed by tortuous longitudinal wrinkles. The paler cut surface shows a dark cambial zone and xylem bundles distinctly aligned in radial rows. The central cylinder shows fine concentric striations. Seen under a lens, the cut surface presents yellow or brownish-red granules.

B. Microscopic examination (*2.8.23*). The powder is brownish-yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1095.-1): fragments of cork consisting of yellowish-brown, thin-walled cells (surface view [B], transverse section [C]); fragments of cortical parenchyma consisting of large, thin-walled cells [E, K, N, P], sometimes containing reddish-brown granular inclusions and isolated yellow droplets [P]; fragments of reticulately thickened or pitted vessels [D, F, G, M] and fragments of lignified parenchyma [L], sometimes associated with vessels, from the central cylinder; prism crystals [A] and rare small needles of calcium oxalate in the parenchyma. The powder may also show rectangular or polygonal sclereids with dark reddish-brown contents [H, J]. With a solution of phloroglucinol in hydrochloric acid, the parenchyma turns green.

C. Thin-layer chromatography (*2.2.27*).

Test solution Heat 1.0 g of the powdered herbal drug (355) (*2.9.12*) with 10 mL of *methanol R* on a water-bath at 60 °C for 10 min. Filter and reduce the filtrate to about 2 mL under reduced pressure at a temperature not exceeding 40 °C.

Reference solution Dissolve 1 mg of *harpagoside R* and 2.5 mg of *fructose R* in 1 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *water R, methanol R, ethyl acetate R* (8:15:77 *V/V/V*).

Application 20 µL [or 5 µL] as bands.

Development Over a path of 10 cm [or 7.5 cm].

Drying In a current of warm air.

Detection A Examine in ultraviolet light at 254 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution; the chromatogram obtained with the test solution shows other distinct zones, mainly above the zone due to harpagoside. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

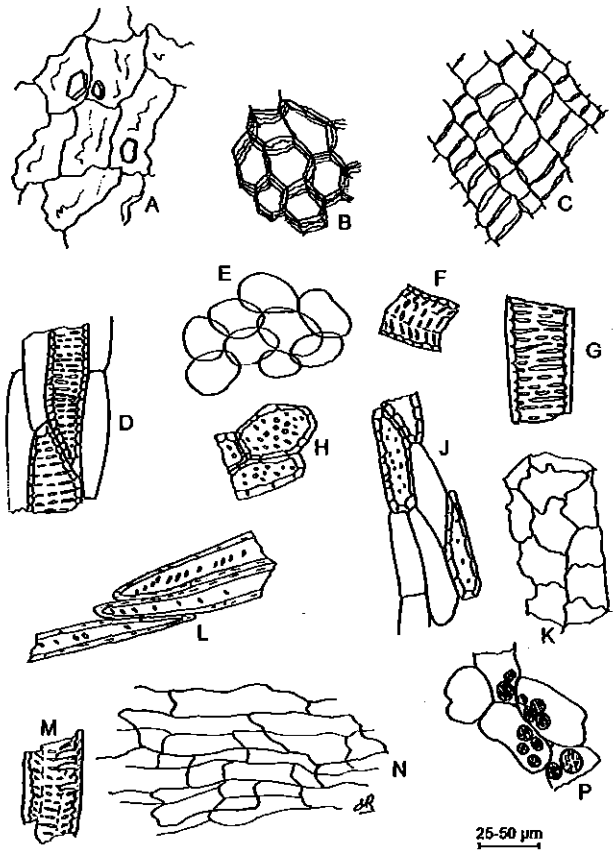


Figure 1095.-1. – *Illustration for identification test B of powdered herbal drug of devil's claw root*

Top of the plate	
Harpagoside: a quenching zone	A quenching zone: harpagoside
Reference solution	Test solution

Detection B Spray with a 10 g/L solution of *phloroglucinol R* in *ethanol (96 per cent) R* and then with *hydrochloric acid R*; heat at 80 °C for 5-10 min and examine in daylight.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution; the chromatogram obtained with the test solution also shows several yellow or brown zones above the zone due to harpagoside. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Harpagoside: a green zone	A green zone (harpagoside)
	A yellow zone
	A light green zone
Fructose: a yellowish-grey zone	A yellowish-grey zone may be present (fructose)
	A brown zone
Reference solution	Test solution

TESTS

Starch

Examine the powdered herbal drug (355) (*2.9.12*) under a microscope using *water R*. Add *iodine solution R1*. No blue colour develops.

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C.

Total ash (*2.4.16*)

Maximum 10.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 0.500 g of the powdered herbal drug (355) (*2.9.12*) add 100.0 mL of *methanol R*. Shake for 4 h and filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution Dissolve the contents of a vial of *harpagoside CRS* in *methanol R* and dilute to 10.0 mL with the same solvent.

Column:
- *size*: l = 0.10 m, Ø = 4.0 mm;
- *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase *methanol R, water for chromatography R* (50:50 *V/V*).

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 278 nm.

Injection 10 µL.

Run time 3 times the retention time of harpagoside.

Retention time Harpagoside = about 7 min.

Calculate the percentage content of harpagoside using the following expression:

$$\frac{m_2 \times A_1 \times 1000}{A_2 \times m_1}$$

A_1 = area of the peak due to harpagoside in the chromatogram obtained with the test solution;
A_2 = area of the peak due to harpagoside in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *harpagoside CRS* in the reference solution, in grams.

Ph Eur

www.webofpharma.com

Devil's Claw Dry Extract

(Ph. Eur. monograph 1871)

Ph Eur

DEFINITION

Dry extract obtained from *Devil's claw root (1095)*.

Content

Minimum 1.5 per cent of harpagoside ($C_{24}H_{30}O_{11}$; M_r 494.5) (dried extract).

PRODUCTION

The extract is produced from the herbal drug by an appropriate procedure using either water or a hydroalcoholic solvent that is at most equivalent in strength to ethanol (95 per cent *V/V*).

CHARACTERS

Appearance

Light brown powder.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the extract to be examined add 10 mL of *methanol R* and heat in a water-bath at 60 °C for 10 min. Cool and filter.

Reference solution Dissolve 1.0 mg of *harpagoside R* and 2.5 mg of *fructose R* in 1.0 mL of *methanol R*.

Plate *TLC silica gel plate R.*

Mobile phase *water R, methanol R, ethyl acetate R* (8:15:77 *V/V/V*).

Application 20 µL as bands.

Development Over a path of 10 cm.

Drying In a current of warm air.

Detection Spray with a 10 g/L solution of *phloroglucinol R* in *ethanol (96 per cent) R* and then with *hydrochloric acid R*; heat at 80 °C for 5-10 min and examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Harpagoside: a green zone	A green zone (harpagoside)
	A yellow zone
	A light green zone
Fructose: a yellowish-grey zone	A yellowish-grey zone may be present (fructose)
	A brown zone
Reference solution	Test solution

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Introduce 0.350 g of the extract to be examined into a 100 mL volumetric flask, add 90 mL of *methanol R* and sonicate for 20 min. Cool to room temperature, dilute to 100.0 mL with *methanol R* and filter through a membrane filter (nominal pore size 0.2 µm).

Reference solution Dissolve the contents of 1 vial of *harpagoside CRS* in *methanol R* and dilute to 10.0 mL with the same solvent.

Column:

— *size*: l = 0.10 m, Ø = 4.0 mm;

— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase *methanol R, water R* (50:50 *V/V*).

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 278 nm.

Injection 10 µL.

Run time 3 times the retention time of harpagoside.

Retention time Harpagoside = about 7 min.

Calculate the percentage content of harpagoside using the following expression:

$$\frac{A_1 \times m_2 \times 1000}{A_2 \times m_1}$$

A_1 = area of the peak due to harpagoside in the chromatogram obtained with the test solution;

A_2 = area of the peak due to harpagoside in the chromatogram obtained with the reference solution;

m_1 = mass of the extract to be examined used to prepare the test solution, in grams;

m_2 = mass of harpagoside contained in 1 vial of *harpagoside CRS*, in grams.

Ph Eur

Digitalis Leaf

(Ph. Eur. monograph 0117)

When Powdered Digitalis is prescribed or demanded, material complying with the requirements below with the exception of Identification test A and the test for Foreign matter shall be dispensed or supplied.

Ph Eur

DEFINITION

Dried leaf of *Digitalis purpurea* L.

Content

Minimum 0.3 per cent of cardenolic glycosides, expressed as digitoxin (M_r 765) (dried drug).

CHARACTERS

Faint but characteristic odour.

The whole leaf is about 10-40 cm long and 4-15 cm wide. The lamina is ovate lanceolate or broadly ovate. The winged petiole is from 1/4 as long as to equal in length to the lamina.

IDENTIFICATION

A. The leaf is brittle and often occurs broken. The upper surface is green and the lower surface is greyish-green. The apex is subacute and the margin is irregularly crenate, dentate or serrate. The base is decurrent. The venation is pinnate, the lateral veins being prominent especially on the lower surface, leaving the midrib at about 45° and anastomosing near the margin; a veinlet terminates in each tooth of the margin and the lower veins run down the winged petiole. The upper surface is rugose and pubescent; the lower surface shows a network of raised veinlets and is densely pubescent.

www.webofpharma.com

B. Microscopic examination (*2.8.23*). Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0117.-1): fragments of the upper epidermis (surface view [K, L]), with cells with a smooth cuticle and anticlinal walls that are slightly thickened, are straight or slightly sinuous, and may show slight beading and pitting [La] and sometimes scars of covering trichomes [Ka], accompanied by underlying palisade parenchyma [Lb]; fragments of the lower epidermis (surface view [G]), with markedly sinuous cells and anomocytic stomata (*2.8.3*) [Ga]; trichomes are of 2 types: a) uniseriate covering trichomes with blunt apex, usually consisting of 3-5 cells [H, J], often with 1 or more collapsed cells [Ja], walls mostly finely warty or faintly striated; b) glandular trichomes usually with a unicellular [C, D], sometimes a multicellular, uniseriate [A, B, E] stalk and a unicellular head [A, B, C, E] or bicellular head (side view [D], surface view [F]) or exceptionally a tetracellular head.

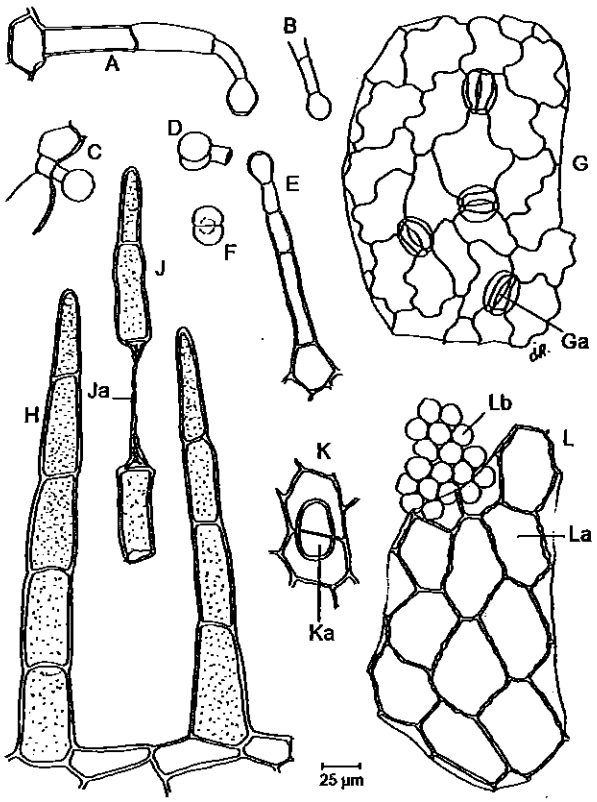


Figure 0117.-1. – *Illustration for identification test B of powdered herbal drug of digitalis leaf*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (180) (*2.9.12*) add a mixture of 20 mL of *ethanol (50 per cent V/V) R* and 10 mL of *lead acetate solution R*. Boil for 2 min, allow to cool and centrifuge. Shake the supernatant solution with 2 quantities, each of 15 mL, of *chloroform R*; separate the 2 layers by centrifugation if necessary. Dry the chloroform layers over *anhydrous sodium sulfate R* and filter. Evaporate 10 mL of the solution to dryness on a water-bath and dissolve the residue in 1 mL of a mixture of equal volumes of *chloroform R* and *methanol R*.

Reference solution Dissolve 5 mg of *purpureaglycoside A CRS*, 2 mg of *purpureaglycoside B CRS*, 5 mg of *digitoxin R* and 2 mg of *gitoxin R* in a mixture of equal volumes of *chloroform R* and *methanol R*, then dilute to 10 mL with the same mixture of solvents.

Plate *TLC silica gel G plate R.*

Mobile phase *water R, methanol R, ethyl acetate R (7.5:10:75 V/V/V).*

Application 20 µL as bands of 2 cm by 0.3 cm.

Development Over a path of 10 cm.

Drying Until the solvents have evaporated.

Detection Treat with a mixture of 2 volumes of a 10 g/L solution of *chloramine R* and 8 volumes of a 250 g/L solution of *trichloroacetic acid R* in *ethanol (96 per cent) R*, then heat at 100-105 °C for 10 min; examine in ultraviolet light at 365 nm.

Results The chromatogram obtained with the reference solution shows a zone of light blue fluorescence in the lower part of the chromatogram, due to purpureaglycoside B, and, just above it, a zone of brownish-yellow fluorescence due to purpureaglycoside A; a zone of light blue fluorescence, due to gitoxin, appears in the middle of the chromatogram and above it a zone of brownish-yellow fluorescence, due to digitoxin; the zones in the chromatogram obtained with the test solution are similar in position, colour and size to the zones in the chromatogram obtained with the reference solution. Other zones of fluorescence may also appear in the chromatogram obtained with the test solution.

D. Evaporate 5 mL of the chloroformic solution obtained in identification test C to dryness on a water-bath. To the residue add 2 mL of *dinitrobenzoic acid solution R* and 1 mL of *1 M sodium hydroxide*. A reddish-violet colour develops within 5 min.

E. Evaporate 5 mL of the chloroformic solution obtained in identification test C to dryness on a water-bath. To the residue add 3 mL of *xanthydrol solution R* and heat on a water-bath for 3 min. A red colour develops.

TESTS

***Digitalis lanata* Ehrh.**

The presence of leaves with few or no trichomes and with parallel venation or the presence of cells of the abaxial epidermis with beaded anticlinal walls and of cells of the adaxial epidermis with numerous stomata indicates adulteration by *Digitalis lanata* Ehrh.

Loss on drying (*2.2.32*)

Maximum 6.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C.

Total ash (*2.4.16*)

Maximum 12.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 5.0 per cent.

ASSAY

Shake 0.250 g of the powdered herbal drug (180) (*2.9.12*) with 50.0 mL of *water R* for 1 h. Add 5.0 mL of a 150 g/L solution of *lead acetate R*, shake, and after a few minutes add 7.5 mL of a 40 g/L solution of *disodium hydrogen phosphate dodecahydrate R*. Filter through a pleated paper filter. Heat 50.0 mL of the filtrate with 5 mL of hydrochloric acid (150 g/L HCl) under a reflux condenser on a water-bath for 1 h. Transfer to a separating funnel, rinse the flask with 2 quantities, each of 5 mL, of *water R* and shake with 3 quantities, each of 25 mL, of *chloroform R*. Dry the combined chloroform layers over *anhydrous sodium sulfate R* and dilute to 100.0 mL with *chloroform R*. Evaporate 40.0 mL of the chloroformic solution to dryness, dissolve the

www.webofpharma.com

residue in 7 mL of *ethanol (50 per cent V/V) R*, add 2 mL of *dinitrobenzoic acid solution R* and 1 mL of *1 M sodium hydroxide*. At the same time prepare a reference solution as follows. Dissolve 50.0 mg of *digitoxin CRS* in *ethanol (96 per cent) R* and dilute to 50.0 mL with the same solvent. Dilute 5.0 mL of the solution to 50.0 mL with *ethanol (96 per cent) R*. To 5.0 mL of the resulting solution add 25 mL of *water R* and 3 mL of hydrochloric acid (150 g/L HCl). Heat the solution under a reflux condenser on a water-bath for 1 h and complete the preparation as described above. Measure the absorbance (*2.2.25*) of the 2 solutions at 540 nm several times during the first 12 min until the maximum is reached, using as the compensation liquid a mixture of 7 mL of *ethanol (50 per cent V/V) R*, 2 mL of *dinitrobenzoic acid solution R* and 1 mL of *1 M sodium hydroxide*.

From the absorbances measured and the concentrations of the solutions, calculate the content of cardenolic glycosides, expressed as digitoxin.

STORAGE

Protected from moisture.

Ph Eur

Dill Oil

DEFINITION

Dill Oil is obtained by distillation from the dried ripe fruits of *Anethum graveolens* L.

CHARACTERISTICS

A clear, colourless or pale yellow liquid, visibly free from water; odour, characteristic of the crushed fruit.

TESTS

Optical rotation

+70° to +80°, Appendix V F.

Refractive index

1.481 to 1.492, Appendix V E.

Solubility in ethanol

Soluble, at 20°, in 1 volume or more of *ethanol (90%)* and in 10 volumes or more of *ethanol (80%)*, Appendix X M.

Weight per mL

0.895 to 0.910 g, Appendix V G.

Content of carvone

43.0 to 63.0% w/w when determined by the following method. To 1.5 g in a glass-stoppered tube (approximately 150 mm × 25 mm) add 10 mL of a solution prepared in the following manner. Dissolve 7.0 g of *hydroxylamine hydrochloride* in 90 mL of *ethanol (90%)*, warming gently if necessary, add 1.6 mL of *dimethyl yellow solution* and sufficient 1M *potassium hydroxide* in *ethanol (90%)* to produce a pure yellow colour and dilute to 100 mL with *ethanol (90%)*. Titrate with 1M *potassium hydroxide in ethanol (90%) VS* until the red colour changes to yellow. Place the tube in a water bath at 75° to 80° and, at 5-minute intervals, neutralise with 1M *potassium hydroxide in ethanol (90%) VS*; after 40 minutes complete the titration to the full yellow colour of the indicator. This procedure gives an approximate value for the carvone content of the oil. Repeat the procedure, using as the colour standard for the end point of the titration the titrated liquid of the first determination with the addition of 0.5 mL of 1M *potassium hydroxide in ethanol (90%) VS*. Calculate the content of carvone from the second determination. Each mL of 1M *potassium hydroxide in ethanol (90%) VS* is equivalent to 151.4 mg of carvone, $C_{10}H_{14}O$.

STORAGE

Dill Oil should be kept in a well-filled container and protected from light. It darkens in colour on storage.

Dioscorea Nipponica Rhizome

(Ph. Eur. monograph 2890)

Ph Eur

DEFINITION

Dried, whole or fragmented, scraped rhizome of *Dioscorea nipponica* Makino, with roots removed.

Content

Minimum 1.0 per cent of diosgenin ($C_{27}H_{42}O_3$; M_r 414.6) (dried drug).

IDENTIFICATION

A. *Whole drug*. The rhizome is subcylindrical, slightly curved, up to 15-20 cm long and 1.0-1.5 cm in diameter. The outer surface is yellowish-white or brownish-yellow, irregularly and longitudinally furrowed, bearing spinous remains of roots and protuberant stem scars.

Fragmented drug Transverse slices of the rhizome, oblique or more or less longitudinal, circular, oval or elongated, whole or broken, up to 0.7 cm thick. The outer surface is light brown or yellowish-brown, irregularly and longitudinally furrowed; spinous remains of roots and protuberant stem scars may be visible. A transverse section is yellowish-white, can easily be imprinted with one's nail due to an abundance of starch, and shows numerous light yellowish-brown pits corresponding to the vascular bundles.

B. Microscopic examination (*2.8.23*). The powder is whitish or light yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2890.-1): vessels up to 50 µm in diameter with numerous fine, dense and elliptical pits [G]; numerous fragments of parenchyma with polyhedral or ovoid cells with slightly thickened and pitted walls (transverse section [B], longitudinal section [C]); cells containing raphides of calcium oxalate up to 110 µm long [D]; free needles of calcium oxalate [A]; rare cork fragments with polyhedral cells (surface view [F]). Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows extremely abundant starch granules, simple, irregular, ovoid, oblong, sub-triangular, with a maximum dimension of up to 30 µm; the hilum is usually eccentric and slit-shaped [E].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R*. Sonicate for 10 min. Centrifuge and use the supernatant.

Reference solution Dissolve 1 mg of *aescin R* and 1 mg of *glucose R* in 1 mL of *methanol R*.

Plate *TLC silica gel plate R* (2-10 µm).

Mobile phase *water R, methanol R, methylene chloride R* (10:50:64 *V/V/V*).

Application 8 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Treat with *anisaldehyde solution R*, heat at 100 °C for 3 min, allow to cool for 10 min and examine in daylight.

www.webofpharma.com

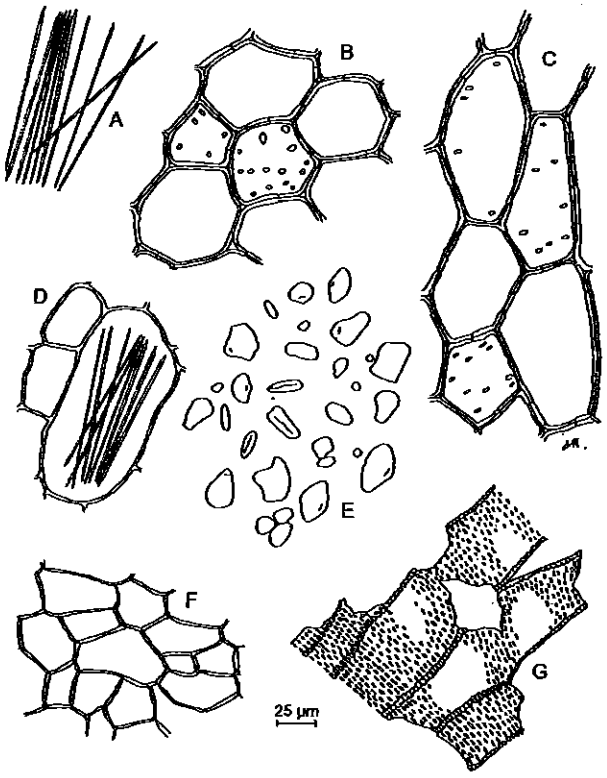


Figure 2890.-1. – *Illustration for identification test B of powdered herbal drug of Dioscorea nipponica rhizome*

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	3 olive-green zones
Aescin: a violet zone	
	A green zone
	A faint to strong green zone
Glucose: a yellow or brown zone	A yellowish-brown zone
	A faint brown zone
	A yellow zone
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 5.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 1.0 per cent.

ASSAY
Liquid chromatography (*2.2.29*).

Test solution To 2.000 g of the powdered herbal drug (355) (*2.9.12*) in a round-bottomed flask add 40 mL of a 15 per cent *V/V* solution of *sulfuric acid R*. Heat in a water-bath under a reflux condenser for 3 h. Allow to cool and filter. Wash the residue with *water R* until the filtrate is neutral. Sonicate the residue for 30 min in 80 mL of *methanol R* and filter. Wash the residue with 20 mL of *methanol R*, combine the filtrate and the washing and dilute to 100.0 mL with *methanol R*.

Reference solution (a) Dissolve 5.0 mg of *diosgenin CRS* in *methanol R* and dilute to 25.0 mL with the same solvent.

Reference solution (b) Dissolve 2 mg of *(25R)-spirost-5-en-3-one CRS* in reference solution (a) and dilute to 10.0 mL with the same solution.

Column:
— *size*: l = 0.15 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase *water for chromatography R, acetonitrile for chromatography R* (15:85 *V/V*).

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 205 nm.

Injection 5 µL.

Run time 20 min.

Retention time Diosgenin = about 8 min; (25*R*)-spirost-5-en-3-one = about 10 min.

System suitability Reference solution (b):
— *resolution*: minimum 1.9 between the peaks due to diosgenin and (25*R*)-spirost-5-en-3-one.

Calculate the percentage content of diosgenin using the following expression:

$$\frac{A_1 \times m_2 \times 4 \times p}{A_2 \times m_1}$$

A_1 = area of the peak due to diosgenin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to diosgenin in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *diosgenin CRS* used to prepare reference solution (a), in grams;
p = percentage content of diosgenin in *diosgenin CRS*.

Ph Eur

Dioscorea Oppositifolia Rhizome

(Ph. Eur. monograph 2473)

Ph Eur

DEFINITION
Dried, scraped, whole or fragmented rhizome of *Dioscorea oppositifolia* L. (syn. *Dioscorea opposita* Thunb.), with roots removed, collected in winter when the stem and leaves are withered.

IDENTIFICATION
A. The rhizome occurs in subcylindrical pieces, sometimes flattened, about 15-30 cm long and 1.5-6 cm thick; the outer surface is yellowish-white or pale yellow, longitudinally furrowed and wrinkled, and bearing slit-shaped root scars with occasional patches of brownish cork. The fragmented rhizome occurs in whole or fragmented slices, about

www.webofpharma.com

0.2-0.5 cm thick; some slices still bear slit-shaped root scars. The texture is heavy, compact and tough; the fracture is white and starchy.

B. Microscopic examination (*2.8.23*). The powder is whitish or yellowish-white. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2473.-1): reticulate or pitted vessels (longitudinal section [C, E]); fragments of xylem (transverse section [G]) consisting of vessels up to 80 µm in diameter [Ga] and ligneous parenchyma with distinctly pitted cells [Gb]; numerous fragments of parenchyma consisting of polyhedral or ovoid cells with thin walls [B]; cells containing calcium oxalate raphides up to 250 µm long and up to 5 µm in diameter [F]; free needles of calcium oxalate [A]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows extremely abundant starch granules [D], simple, ovoid or oblong, flattened with rounded extremities, with a maximum dimension of up to 50 µm; the hilum is usually eccentric and punctiform; rare 2- to 4-compound starch granules may be present.

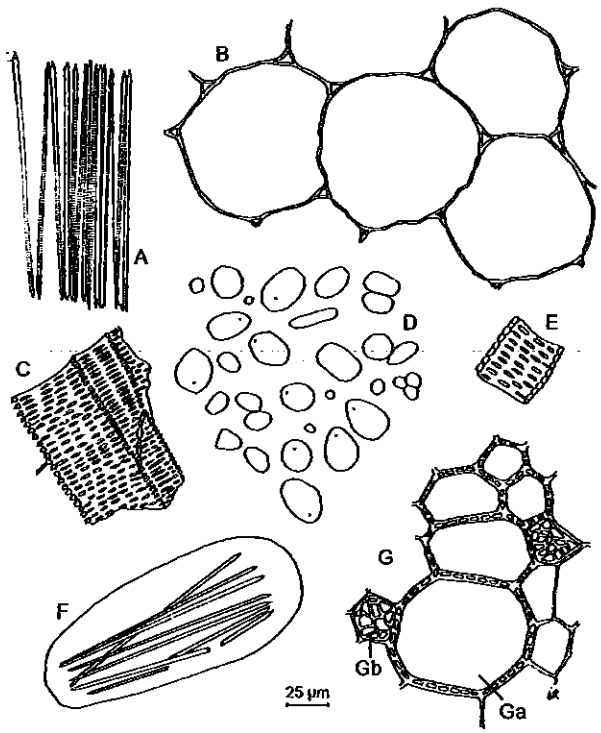


Figure 2473.-1. – *Illustration for identification test B of powdered herbal drug of Dioscorea oppositifolia rhizome*

C. Examine the chromatograms obtained in the test for *Dioscorea bulbifera* L.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	3-5 violet zones
———	———
Aescin: a violet zone	A violet zone
Glucose: a yellow or green zone	A yellow or brown zone
———	———
	A violet zone
Reference solution	**Test solution**

TESTS

***Dioscorea bulbifera* L.**

Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R*. Sonicate for 10 min. Centrifuge and use the supernatant.

Reference solution Dissolve 1 mg of *aescin R* and 3 mg of *glucose R* in 7 mL of *methanol R*.

Plate *TLC silica gel plate R* (2-10 µm).

Mobile phase *water R, methanol R, methylene chloride R* (8:40:52 *V/V/V*).

Application 15 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Treat with *anisaldehyde solution R*, heat at 100 °C for 3 min, allow to cool for 10 min and examine in daylight.

Results The chromatogram obtained with the test solution shows no brownish-green or orange-brown zones in the upper third of the chromatogram.

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 4.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 0.5 per cent.

Extractable matter

Minimum 7.0 per cent (dried drug).

To 1.00 g of the powdered herbal drug (355) (*2.9.12*) add 25 mL of *water R*, shake for 6 h and allow to macerate for 18 h. Filter, evaporate the filtrate to dryness on a water-bath under reduced pressure and dry in an oven at 100-105 °C for 2 h. The residue weighs a minimum of 70 mg.

Ph Eur

Dog Rose

(Ph. Eur. monograph 1510)

Ph Eur

DEFINITION

Rose hips made up of the receptacle and the remains of the dried sepals of *Rosa canina* L., *Rosa pendulina* L. and other *Rosa* species, with the achenes removed.

Content

Minimum 0.3 per cent of ascorbic acid ($C_6H_8O_6$; M_r 176.1) (dried drug).

www.webofpharma.com

IDENTIFICATION

A. It consists of fragments of the fleshy, hollow, urceolate receptacle, bearing the remains of the reduced sepals, light pink or orange-pink, the convex outer surface shiny and strongly wrinkled; bearing on its lighter inner surface abundant bristle-like hairs.

B. Microscopic examination (*2.8.23*). The powder is orange-yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1510.-1): numerous fragments of the outer surface of the receptacle (transverse section [B], surface view [D]) consisting of the outer epidermis with irregularly thickened polyhedral cells [Ba] and a thick cuticle, sometimes accompanied by parenchyma [Bb]; fragments of the inner epidermis of the receptacle (transverse section [C], surface view [G]) with slightly wavy cells [Ca, Ga] and lignified bases of the covering trichomes [Cc, Gb], covered in a finely wrinkled cuticle around the basal cell of the trichomes, usually accompanied by the inner layers of the parenchyma [Cd, Gc]; fragments of the inner layers of the parenchyma [H], whose cells almost all contain crystals of calcium oxalate (mostly cluster crystals [Ce, Gd, Ha] but also prisms [Cb, Ge, Hb]); scattered lignified cells, isodiametric or oval, with thickened and pitted walls corresponding to the trichome bases [E]; abundant unicellular trichomes [A], up to 2 mm long and 30-45 µm thick, tapering towards each end (apical end [Aa], distal end [Ab, K]), with walls heavily thickened and with a waxy cuticle that may show fissures in a spiral arrangement [Ac, Ka]; fragments of parenchyma [J] consisting of large ovoid cells with irregularly thickened walls and granular contents with small oil droplets [Ja], and small cells each containing a cluster crystal of calcium oxalate [Jb]; scattered cluster crystals of calcium oxalate [F].

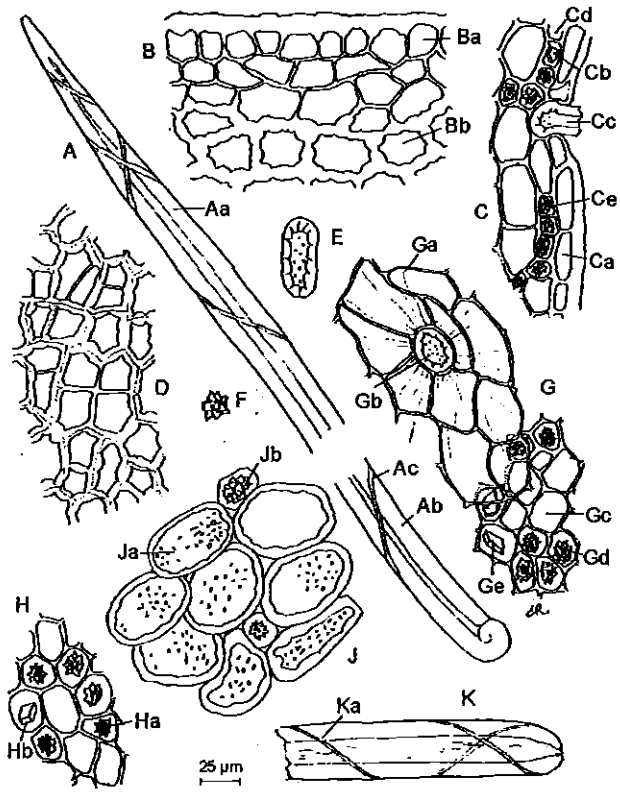


Figure 1510.-1. – *Illustration for identification test B of powdered herbal drug of dog rose*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 5 g of the powdered herbal drug (355) (*2.9.12*) add 25 mL of *ethanol (96 per cent) R*, shake for 30 min and filter.

Reference solution Dissolve 10 mg of *ascorbic acid R* in 5 mL of *ethanol (60 per cent V/V) R*.

Plate *TLC silica gel F_{254} plate R*.

Mobile phase *acetone R, glacial acetic acid R, methanol R, toluene R* (5:5:20:70 *V/V/V/V*).

Application 20 µL of the test solution and 2 µL of the reference solution.

Development Over a path of 15 cm.

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A The chromatogram obtained with the test solution shows a quenching zone similar in position to the principal zone in the chromatogram obtained with the reference solution.

Detection B Spray with a 0.2 g/L solution of *dichlorophenolindophenol, sodium salt R* in *ethanol (96 per cent) R* and examine in daylight.

Results B The chromatogram obtained with the test solution shows a white zone on a pink background (ascorbic acid) similar in position and colour to the principal zone in the chromatogram obtained with the reference solution; the chromatogram also shows an intense orange-yellow zone near the solvent front and a yellow zone in the upper third (carotenoids).

TESTS

Foreign matter (*2.8.2*)
Maximum 1 per cent.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C.

Total ash (*2.4.16*)
Maximum 7.0 per cent.

ASSAY

Test solution In a round-bottomed flask, weigh 0.500 g of the freshly powdered herbal drug (710) (*2.9.12*). Add a solution of 1.0 g of *oxalic acid R* in 50.0 mL of *methanol R*. Boil under a reflux condenser for 10 min, and cool in iced water until the temperature reaches 15-20 °C. Filter. Transfer 2.0 mL of the filtrate to a 50 mL conical flask. Add successively, with gentle shaking after each addition, 2.0 mL of *dichlorophenolindophenol standard solution R* and then, exactly 60 s later, 0.5 mL of a 100 g/L solution of *thiourea R* in *ethanol (50 per cent V/V) R* and 0.7 mL of *dinitrophenylhydrazine-sulfuric acid solution R*. Heat under a reflux condenser at 50 °C for 75 min, and place immediately in iced water for 5 min. Add dropwise 5.0 mL of a mixture of 12 mL of *water R* and 50 mL of *sulfuric acid R*, taking care to carry out the addition over a period of minimum 90 s and maximum 120 s while maintaining vigorous stirring in iced water. Allow to stand for 30 min at room temperature and measure the absorbance (*2.2.25*) at 520 nm using solution A as compensation liquid.

Solution A Treat 2.0 mL of the filtrate obtained during the preparation of the test solution as described but adding the *dinitrophenylhydrazine-sulfuric acid solution R* just before the absorbance is measured.

www.webofpharma.com

Reference solution Dissolve 40.0 mg of *ascorbic acid R* in a freshly prepared 20 g/L solution of *oxalic acid R* in *methanol R* and dilute to 100.0 mL with the same solvent. Dilute 5.0 mL of this solution to 100.0 mL with a freshly prepared 20 g/L solution of *oxalic acid R* in *methanol R*. Treat 2.0 mL of the solution as described above for the filtrate obtained during the preparation of the test solution. Measure the absorbance (*2.2.25*) at 520 nm using solution B as the compensation liquid.

Solution B Treat 2.0 mL of the reference solution as described above for solution A.

Calculate the percentage content of ascorbic acid from the following expression:

$$\frac{2.5 \times A_1 \times m_2}{A_2 \times m_1}$$

A_1 = absorbance of the test solution;
A_2 = absorbance of the reference solution;
m_1 = mass of the substance to be examined, in grams;
m_2 = mass of ascorbic acid used, in grams.

Ph Eur

Drynaria Rhizome

(Ph. Eur. monograph 2563)

Ph Eur

DEFINITION

Dried rhizome of *Drynaria fortunei* (Kunze) J. Sm. The ramenta may be removed.

Content

Minimum 0.5 per cent of naringin ($C_{27}H_{32}O_{14}$; M_r 580.5) (dried drug).

IDENTIFICATION

A. Long, flattened, slat-shaped rhizome, often curved and branched, 5-15 cm long and 1-1.5 cm thick. The surface is either completely covered in scaly, dark brown hairs (rhizome with ramenta) or glabrous with dark brown dots (rhizome without ramenta). The upper surface and both sides show circular frond scars, rarely the frond bases. The lower surface shows scars or the remains of fibrous roots. The texture is light, fragile, easily broken. The section is reddish-brown; the steles form a ring of small yellow dots.

B. Microscopic examination (*2.8.23*). The powder is reddish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2563.-1): numerous polyhedral parenchymatous cells [A] or fragments of parenchymatous cells [E, F, G] with slightly and regularly thickened pitted walls; scalariform vessels of variable diameter up to 60 µm [D]; fragments of reddish-brown scaly hairs forming a tissue consisting of cells with thickened, somewhat sinuous walls [B]; the margins of the scaly hairs [C] have elongated cells with rigid walls [Ca] and expansions, usually bicellular [Cb].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R* and sonicate for 10 min. Cool, centrifuge and use the supernatant.

Reference solution Dissolve 1 mg of *naringin R* and 1 mg of *hyperoside R* in 2 mL of *methanol R*.

Plate *TLC silica gel plate R* (2-10 µm).

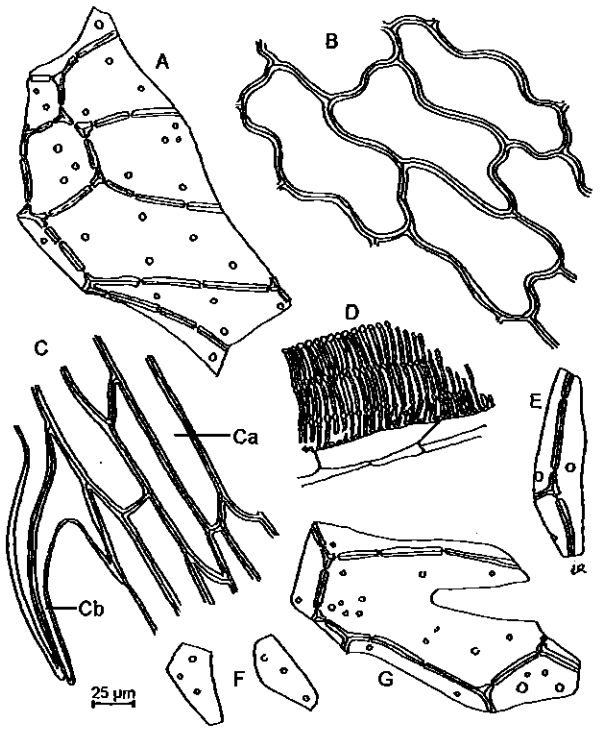


Figure 2563.-1. – *Illustration for identification test B of powdered herbal drug of drynaria rhizome*

Mobile phase *acetic acid R, anhydrous formic acid R, water R, ethyl acetate R* (11:11:26:100 *V/V/V/V*).

Application 10 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Treat with *aluminium chloride reagent R*; examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	-
Hyperoside: a yellow zone	
Naringin: a bluish-white zone	A bluish-white zone (naringin)
	A bluish-white zone
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)

Maximum 13.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 7.0 per cent.

www.webofpharma.com

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 2.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Disperse 0.100 g of the powdered herbal drug (355) (*2.9.12*) in a 50 per cent *V/V* solution of *methanol R* and dilute to 10.0 mL with the same solvent. Weigh, sonicate for 45 min. Allow to cool, weigh and compensate the loss of solvent with a 50 per cent *V/V* solution of *methanol R*, shake well. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 10.0 mg of *naringin CRS* in *methanol R* and dilute to 20.0 mL with the same solvent.

Reference solution (b) Dissolve 5.0 mg of *neohesperidin R* in reference solution (a) and dilute to 10.0 mL with reference solution (a).

Reference solution (c) Dilute 1.0 mL of reference solution (a) to 10.0 mL with *methanol R*.

Column:
— *size*: l = 0.15 m, Ø = 4.6 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase *acetonitrile R*, 0.4 per cent *V/V* solution of *acetic acid R* (18:82 *V/V*).

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 283 nm.

Injection 20 µL of the test solution and reference solutions (b) and (c).

Run time Twice the retention time of naringin.

Retention time Naringin = about 9 min; neohesperidin = about 12 min.

System suitability Reference solution (b):
— *resolution*: minimum 5.0 between the peaks due to naringin and neohesperidin.

Calculate the percentage content of naringin using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 20}$$

A_1	=	area of the peak due to naringin in the chromatogram obtained with the test solution;
A_2	=	area of the peak due to naringin in the chromatogram obtained with reference solution (c);
m_1	=	mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2	=	mass of *naringin CRS* used to prepare reference solution (a), in grams;
p	=	percentage content of naringin in *naringin CRS*.

Ph Eur

Dwarf Lilyturf Tuber

(Ph. Eur. monograph 3000)

Ph Eur

DEFINITION

Dried root tuber of *Ophiopogon japonicus* (Thunb.) Ker Gawl., with the spindly roots removed.

Content

Minimum 0.12 per cent of total saponins, expressed as ruscogenin ($C_{27}H_{42}O_4$; M_r 430.6) (dried drug).

IDENTIFICATION

A. It is fusiform with both ends slightly tapered, 1.5-3 cm long and 3-6 mm in diameter. The outer surface is whitish-yellow, fine and longitudinally wrinkled. The texture is hard, the fracture is yellowish-white and translucent, and the vascular system appears as a small ring in the centre.

B. Microscopic examination (*2.8.23*). The powder is yellowish-white. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 3000.-1): numerous fragments of parenchyma consisting of suborbicular or elliptical cells [A]; different sized raphides of calcium oxalate, free [F] or included in parenchymatous cells [Aa], either fine, 12-65 µm long [Aa], or thicker, up to 130 µm long [F]; sclereids, usually in groups (surface view [E]), subsquare, rectangular or polygonal (20-57 µm in diameter) with distinct, dense channels; fragments of the endodermis with rectangular or elongated cells, with channelled and pitted walls (surface view [C]); fragments (transverse section [B]) showing the endodermis [Ba], sclereids with unevenly thickened walls [Bb] and parenchymatous cells [Bc]; thin xylem fibres [G], with oblique or square ends, slightly thickened walls, and oblique, cross-shaped or V-shaped pits; fragments of xylem [D] consisting of spiral or reticulate vessels [Da] and fibres [Db, Dc].

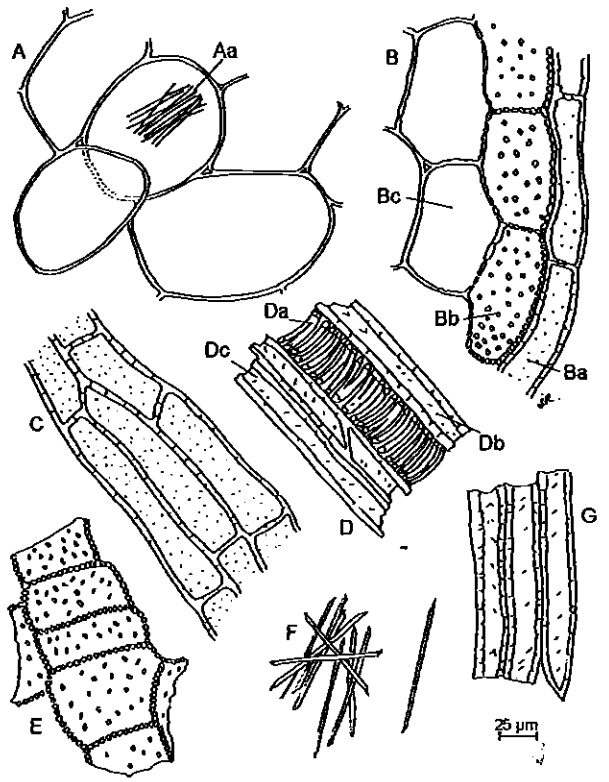


Figure 3000.-1. – *Illustration for identification test B of powdered herbal drug of dwarf lilyturf tuber*

C. High-performance thin-layer chromatography (*2.8.25*).

Test solution To 2.0 g of the powdered herbal drug (355) (*2.9.12*) add 20 mL of *anhydrous ethanol R*. Sonicate for 30 min, filter and evaporate to dryness. Dissolve the residue in 0.5 mL of *anhydrous ethanol R*, centrifuge and use the supernatant.

www.webofpharma.com

Reference solution (a) Dissolve 1 mg of *β-sitosterol R* and 1 mg of *methylophiopogonanone A R* in 2.0 mL of *anhydrous ethanol R*.

Reference solution (b) Mix 1.0 mL of reference solution (a) and 3.0 mL of *anhydrous ethanol R*.

Reference solution (c) Dilute 3 µL of *isoeugenol R* and 6 µL of *methyleugenol R* in 20 mL of *toluene R*.

Intensity markers β-sitosterol and methylophiopogonanone A.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *ethyl acetate R, toluene R* (10:90 *V/V*).

Application 5 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of cold air for 5 min.

Detection Dip the plate in a 10 per cent *V/V* solution of *sulfuric acid R* in *anhydrous ethanol R*; heat the plate at 105 °C for 10 min and examine under white light.

System suitability Reference solution (c):

— the chromatogram shows 2 distinct zones in the middle third; the lower zone (isoeugenol) and the upper zone (methyleugenol) show a violet-red fluorescence.

Results See below the sequence of zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, other faint fluorescent zones may be present.

Top of the plate	
	2 violet-red zones
Methylophiopogonanone A: a brownish-yellow zone	A brownish-yellow zone, faint to equivalent
	1 or 2 violet-red or reddish zones, faint to equivalent (possibly overlapping)
β-sitosterol: a violet-red zone	A violet-red zone
	A broad, intense violet-red zone
Reference solution (a)	Test solution

TESTS

Loss on drying (*2.2.32*)
Maximum 15.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 2.5 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 0.5 per cent.

ASSAY

Test solution Introduce 1.20 g of the powdered herbal drug (355) (*2.9.12*) into a 50 mL round-bottomed flask, add 20.0 mL of *methanol R* and weigh. Boil under a reflux condenser for 2 h. Allow to cool to room temperature, weigh again and adjust to the original mass with *methanol R*. Mix thoroughly and filter through a membrane filter (nominal pore size 0.22 µm). Evaporate 12.5 mL of the filtrate to dryness under a current of *nitrogen R*. Dissolve the residue in 5 mL of *water R* and extract with 5 quantities, each of 5 mL, of *butanol R* saturated with *water R* using a separating funnel. Combine the butanol extracts in a separating funnel and wash with 2 quantities, each of 2.5 mL, of *dilute ammonia R1*. Evaporate to dryness under a current of *nitrogen R*. Dissolve the residue in a mixture of 20 volumes of *water R* and 80 volumes of *methanol R* and dilute to 25.0 mL with the same mixture of solvents. Evaporate 2.5 mL of the solution to dryness under a current of *nitrogen R*. Dissolve the residue in *perchloric acid R* and dilute to 10.0 mL with the same solvent. Transfer the solution to a test tube, stopper and heat at 80 °C in a water-bath for 15 min. Cool to room temperature.

Measure the absorbance (*2.2.25*) of the test solution at 397 nm using *perchloric acid R* as the compensation liquid.

Calculate the percentage content of total saponins, expressed as ruscogenin, using the following expression:

$$\frac{A \times 160}{m \times 196}$$

i.e. taking the specific absorbance of ruscogenin to be 196.

A = absorbance at 397 nm;
m = mass of the herbal drug to be examined used to prepare the test solution, in grams.

Ph Eur

Echinacea Angustifolia Root

(Narrow-leaved Coneflower Root, Ph. Eur. monograph 1821)

Ph Eur

DEFINITION

Dried, whole or cut underground parts of *Echinacea angustifolia* DC.

Content

Minimum 0.5 per cent of echinacoside ($C_{35}H_{46}O_{20}$; M_r 787) (dried drug).

IDENTIFICATION

First identification: A, B, C.

Second identification: A, B, D.

A. The root crown is up to about 30 mm in diameter and shows only a few stem bases. The roots are not very numerous, up to about 15 mm in diameter, cylindrical or slightly tapering and sometimes spirally twisted; the outer surface is pale brown to yellowish-brown, longitudinally wrinkled or deeply furrowed. The fracture is short, dark brown with a radiate structure.

B. Microscopic examination (*2.8.23*). The powder is greyish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1821.-1): narrow lignified fibres up to

www.webofpharma.com

about 800 µm in length and 50 µm in diameter joined together in long bundles surrounded by black phytomelanin deposits [B]; lignified vessels up to about 60 µm in diameter, with reticulate, scalariform or bordered-pitted thickenings [J, L]; abundant sclereids occurring singly [D, H] or, more usually, in groups of 2-10, mostly elongated to rectangular, up to about 150 µm in length and 40 µm wide, with intercellular spaces filled with black phytomelanin deposits [E, F]; fragments of oleoresin canals 80-150 µm in diameter, with orange-yellow to reddish-brown contents [A]; fragments of the outer layers of the roots with groups of squarish to rectangular cells, about 30-45 µm [C]; abundant fine-walled pitted parenchyma (transverse section [K], longitudinal section [G]).

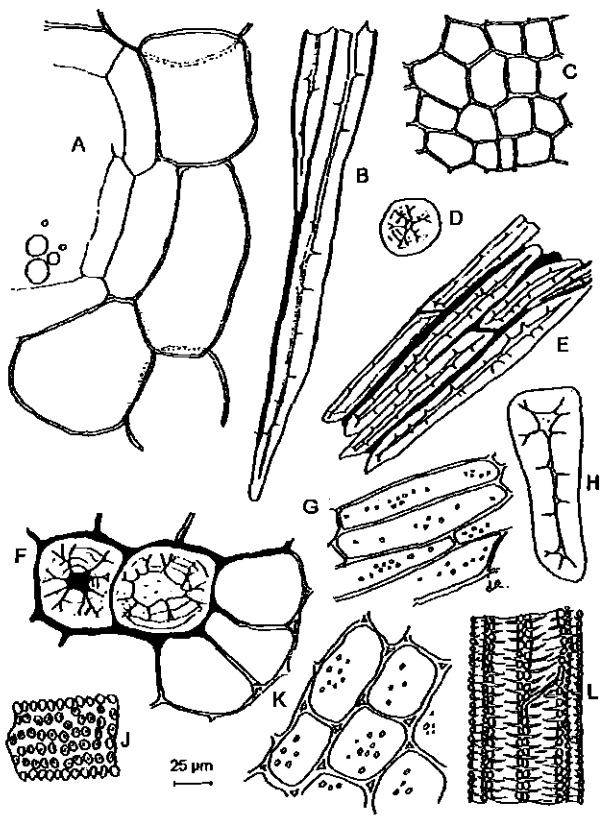


Figure 1821.-1. – *Illustration for identification test B of powdered herbal drug of narrow-leaved coneflower root*

C. Examine the chromatograms obtained in the test for *Echinacea purpurea*.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint dark blue fluorescent zones may be present between the zones of echinacoside and cynarin in the chromatogram obtained with the test solution.

Top of the plate	
Caffeic acid: an intense blue zone	
Cynarin: an intense greenish zone	A greenish zone (cynarin)
—	—
—	—
Echinacoside: an intense greenish zone	An intense greenish zone (echinacoside)
Reference solution	**Test solution**

D. Examine the chromatograms obtained in the assay.

Results The chromatogram obtained with the test solution shows a principal peak due to echinacoside and a minor peak due to cynarin. Peaks due to caffeic acid, caftaric acid, chlorogenic acid and cichoric acid are minor or may be absent.

TESTS

Foreign matter (*2.8.2*)
Maximum 3 per cent.

Echinacea purpurea
Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R* and sonicate for 5 min. Centrifuge and use the supernatant.

Reference solution Dissolve 1 mg of *echinacoside R*, 1 mg of *cynarin R* and 0.5 mg of *caffeic acid R* in *methanol R* and dilute to 5 mL with the same solvent.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, water R, methyl ethyl ketone R, ethyl acetate R* (10:10:30:50 *V/V/V/V*).

Application 25 µL [or 5 µL] of the test solution and 10 µL [or 2 µL] of the reference solution, as bands.

Development Over a path of 15 cm [or 5 cm].

Drying In a stream of cold air for about 10 min, then at 100-105 °C for 2 min.

Detection Treat the hot plate using a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*; examine in ultraviolet light at 365 nm after 30 min.

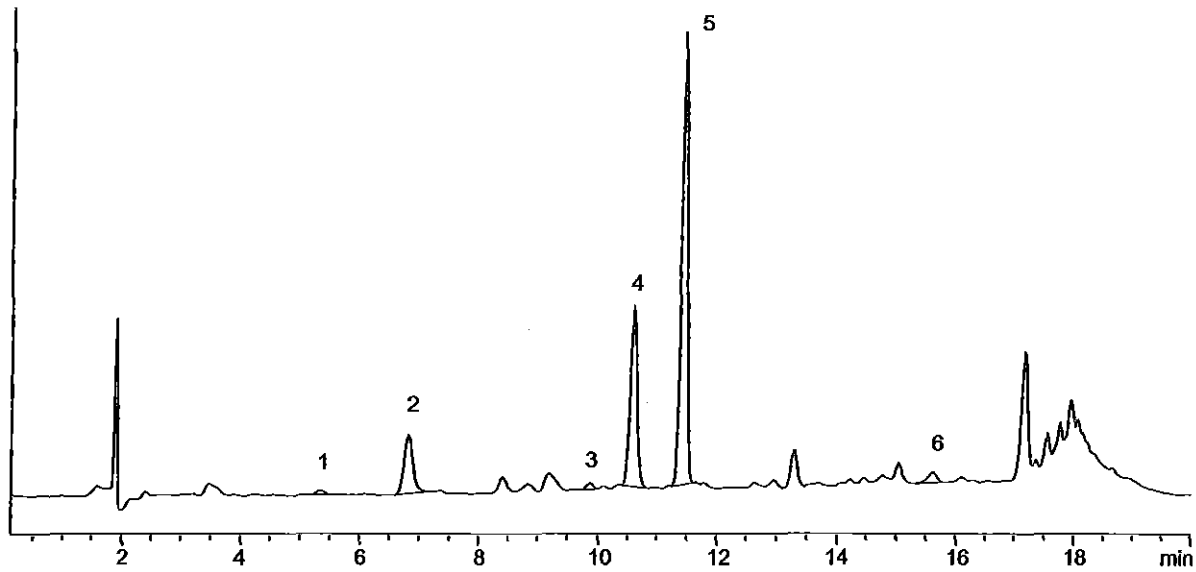
Results The chromatogram obtained with the test solution shows no greenish fluorescent zone just below the zone due to caffeic acid in the chromatogram obtained with the reference solution and no greenish fluorescent zone below the zone due to cynarin in the chromatogram obtained with the reference solution. In the chromatogram obtained with the test solution no zones apart from faint dark blue fluorescent zones are visible between the zones due to echinacoside and cynarin.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 9.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 3.0 per cent.

www.webofpharma.com



1. caftaric acid
2. chlorogenic acid
3. caffeic acid
4. cynarin
5. echinacoside
6. cichoric acid

Figure 1821.-2. – *Chromatogram for the assay of echinacoside in narrow-leaved coneflower root*

ASSAY

Liquid chromatography (*2.2.29*).

Solvent mixture *acetonitrile R*, 0.1 per cent *V/V* solution of *phosphoric acid R* (10:90 *V/V*).

Test solution In a 200 mL volumetric flask place 0.500 g of the powdered herbal drug (355) (*2.9.12*) and add 80 mL of *ethanol (70 per cent V/V) R*. Sonicate for 15 min and dilute to 200.0 mL with the solvent mixture. Mix the suspension and allow to stand for a few minutes to allow visible solids to settle. Filter a suitable proportion of the solution through a membrane filter (nominal pore size 0.45 µm) before injection.

Reference solution Dissolve 10.0 mg of *chlorogenic acid CRS* and 10.0 mg of *caffeic acid R* in the solvent mixture, sonicate for 15 min and dilute to 10.0 mL with the solvent mixture. Dilute 2.0 mL of the solution to 50.0 mL with the solvent mixture.

Column:
- *size*: *l* = 0.25 m, Ø = 4.6 mm;
- *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm);
- *temperature*: 35 °C.

Mobile phase:
- *mobile phase A*: 0.1 per cent *V/V* solution of *phosphoric acid R*;
- *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 13	90 → 78	10 → 22
13 - 14	78 → 60	22 → 40
14 - 20	60	40

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 330 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram obtained with the reference solution to identify the peaks due to caffeic acid and chlorogenic acid; use the chromatogram shown in Figure 1821.-2 to identify the peaks due to caftaric acid, cichoric acid, cynarin and echinacoside.

Relative retention With reference to chlorogenic acid (retention time = about 7 min): caftaric acid = about 0.8; caffeic acid = about 1.5; cynarin = about 1.6; echinacoside = about 1.7; cichoric acid = about 2.3.

System suitability Reference solution:
- *resolution*: minimum 5.0 between the peaks due to chlorogenic acid and caffeic acid.

Calculate the percentage content of echinacoside using the following expression:

$$\frac{A_1 \times C_2 \times 100 \times 2.221}{A_2 \times C_1}$$

A_1 = area of the peak due to echinacoside in the chromatogram obtained with the test solution;
A_2 = area of the peak due to chlorogenic acid in the chromatogram obtained with the reference solution;
C_1 = concentration of the test solution, in milligrams per millilitre;
C_2 = concentration of chlorogenic acid in the reference solution, in milligrams per millilitre;
2.221 = peak correlation factor between chlorogenic acid and echinacoside.

Ph Eur

www.webofpharma.com

Echinacea Pallida Root

(Pale Coneflower Root, Ph. Eur. monograph 1822)

Ph Eur

DEFINITION

Dried, whole or cut underground parts of *Echinacea pallida* (Nutt.) Nutt.

Content

Minimum 0.2 per cent of echinacoside ($C_{35}H_{46}O_{20}$; M_r 787) (dried drug).

IDENTIFICATION

A. The rhizome and roots are 4-20 mm in diameter, cylindrical and sometimes spirally twisted; the outer surface is reddish-brown to greyish-brown, longitudinally wrinkled or deeply furrowed.

B. Microscopic examination (*2.8.23*). The powder is greyish-brown to light yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1822.-1): short lignified fibres, 100-300 µm in length, occurring singly or joined together in long bundles, sometimes with black phytomelanin deposits [G]; xylem vessels (longitudinal section [C, M], transverse section [Kb]) up to about 50 µm in diameter with reticulate, scalariform or areolate thickenings sometimes accompanied by ligneous fibres (longitudinal section [Ca], transverse section [Ka]); abundant sclereids, occurring singly or in small groups of not more than 10 with black phytomelanin deposits, varying considerably in shape from rounded [E] to rectangular or irregular [D; J], sometimes very elongated and fibre-like and measuring up to 400 µm in length [F]; fragments of oleoresin canals up to 240 µm in diameter, with orange-yellow contents [B]; groups of squarish to rectangular cells of the outer layers [A]; abundant thin-walled and pitted parenchyma [H]; small isolated fragments of phytomelanin [L].

C. Examine the chromatograms obtained in the test for other *Echinacea* species and *Parthenium integrifolium*.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, a faint zone close to the solvent front may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A greenish-brown to brown zone
	A yellow zone
	A violet zone
β-Sitosterol: a violet to pink zone	A violet to pink zone (β-sitosterol)
N-Isobutyldodecatetraenamide: a greyish-blue zone	
	A dark greyish-blue zone
Reference solution	**Test solution**

D. Examine the chromatograms obtained in the assay.

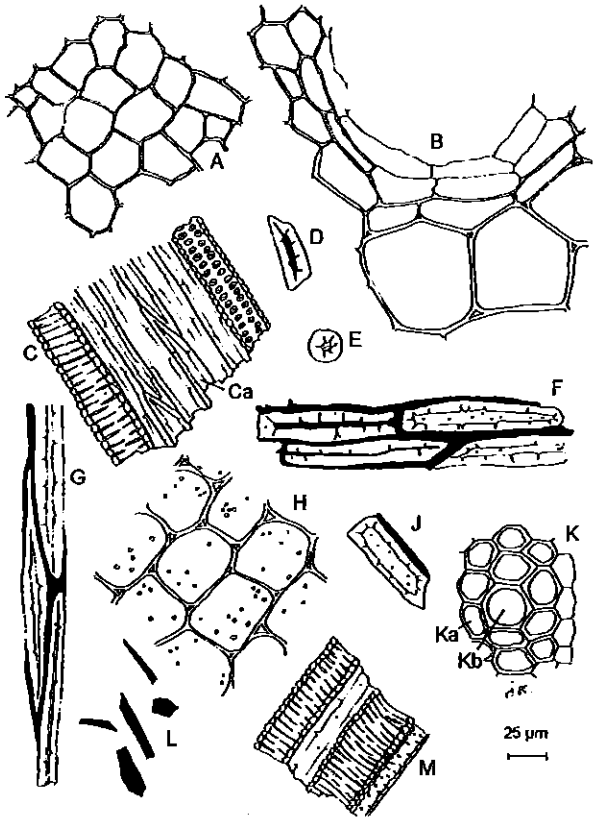


Figure 1822.-1. – *Illustration for identification test B of powdered herbal drug of pale coneflower root*

Results The principal peak in the chromatogram obtained with the test solution is due to echinacoside. Peaks due to caftaric acid, caffeic acid, cynarin, chlorogenic acid and cichoric acid are minor or may be absent.

TESTS

Foreign matter (*2.8.2*)

Maximum 3 per cent.

Other *Echinacea* species and *Parthenium integrifolium*

Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methylene chloride R* and sonicate for 5 min. Centrifuge and use the supernatant.

Reference solution Dissolve 1 mg of *β-sitosterol R* and a volume of *N-isobutyldodecatetraenamide solution R* corresponding to 1 mg of *N-isobutyldodecatetraenamide R* in *methanol R* and dilute to 5 mL with the same solvent.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, cyclohexane R, ethyl acetate R, toluene R* (3:10:20:80 *V/V/V/V*).

Application 25 µL [or 5 µL] of the test solution and 10 µL [or 4 µL] of the reference solution, as bands.

Development Over a path of 15 cm [or 5 cm].

Drying In a stream of cold air for about 10 min.

Detection Treat with *anisaldehyde solution R* and heat at 105 °C for 3 min; examine in daylight.

Results The chromatogram obtained with the test solution shows no greyish-blue zone at the position of *N*-isobutyldodecatetraenamide in the chromatogram obtained with the reference solution, and no blue zone at the position

www.webofpharma.com

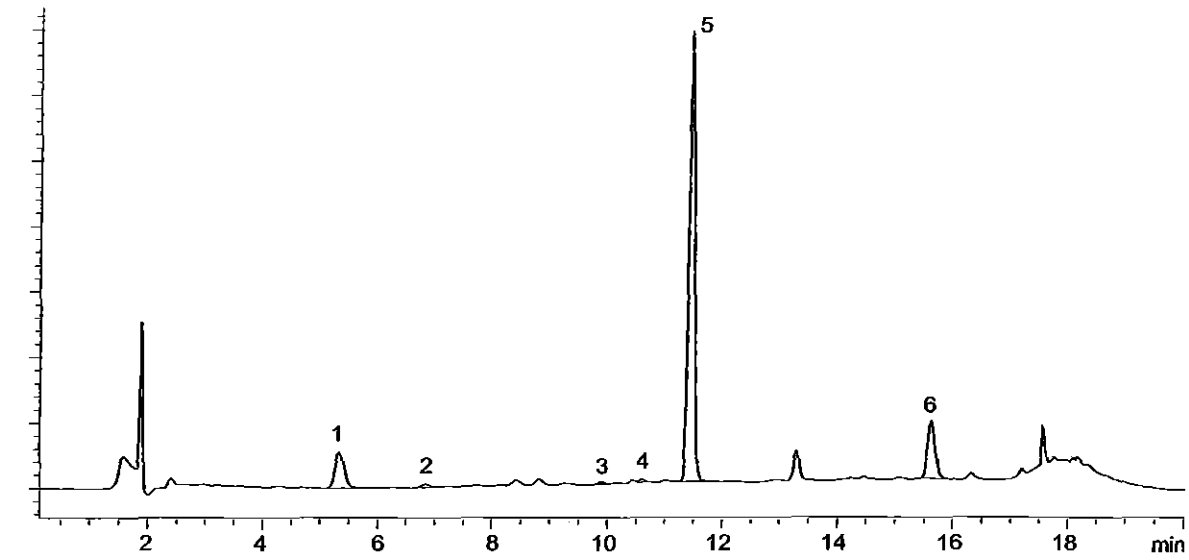


Figure 1822.-2. – *Chromatogram for the assay of echinacoside in pale coneflower root*

of the violet zone due to β-sitosterol in the chromatogram obtained with the reference solution.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 7.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 2.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Solvent mixture *acetonitrile R*, 0.1 per cent *V/V* solution of *phosphoric acid R* (10:90 *V/V*).

Test solution In a 200 mL volumetric flask place 0.500 g of the powdered herbal drug (355) (*2.9.12*) and add 80 mL of *ethanol (70 per cent V/V) R*. Sonicate for 15 min and dilute to 200.0 mL with the solvent mixture. Mix the suspension and allow to stand for a few minutes to allow visible solids to settle. Filter a suitable proportion of the solution through a membrane filter (nominal pore size 0.45 µm) before injection.

Reference solution Dissolve 10.0 mg of *chlorogenic acid CRS* and 10.0 mg of *caffeic acid R* in the solvent mixture, sonicate for 15 min and dilute to 10.0 mL with the solvent mixture. Dilute 2.0 mL of the solution to 50.0 mL with the solvent mixture.

Column:
— *size*: *l* = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm);
— *temperature*: 35 °C.

Mobile phase:
— *mobile phase A*: 0.1 per cent *V/V* solution of *phosphoric acid R*;
— *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 13	90 → 78	10 → 22
13 - 14	78 → 60	22 → 40
14 - 20	60	40

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 330 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram obtained with the reference solution to identify the peaks due to caffeic acid and chlorogenic acid; use the chromatogram shown in Figure 1822.-2 to identify the peaks due to caftaric acid, cichoric acid, cynarin and echinacoside.

Relative retention With reference to chlorogenic acid (retention time = about 7 min): caftaric acid = about 0.8; caffeic acid = about 1.5; cynarin = about 1.6; echinacoside = about 1.7; cichoric acid = about 2.3.

System suitability Reference solution:
— *resolution*: minimum 5.0 between the peaks due to chlorogenic acid and caffeic acid.

Calculate the percentage content of echinacoside using the following expression:

$$\frac{A_1 \times C_2 \times 100 \times 2.221}{A_2 \times C_1}$$

A_1 = area of the peak due to echinacoside in the chromatogram obtained with the test solution;
A_2 = area of the peak due to chlorogenic acid in the chromatogram obtained with the reference solution;
C_1 = concentration of the test solution, in milligrams per millilitre;
C_2 = concentration of chlorogenic acid in the reference solution, in milligrams per millilitre;
2.221 = peak correlation factor between chlorogenic acid and echinacoside.

Ph Eur

www.webofpharma.com

Echinacea Purpurea Herb

(Purple Coneflower Herb, Ph. Eur. monograph 1823)

Ph Eur

DEFINITION

Dried, whole or cut flowering aerial parts of *Echinacea purpurea* (L.) Moench.

Content

Minimum 0.1 per cent for the sum of caftaric acid ($C_{13}H_{12}O_9$; M_r 312.2) and cichoric acid ($C_{22}H_{18}O_{12}$; M_r 474.4) (dried drug).

IDENTIFICATION

First identification: A, B, C.

Second identification: A, B, D.

A. The herbaceous perennial plant is 60-150 cm, rarely up to 180 cm high. The stem is green to red, upright and slightly branched. The leaves are alternate, ovate to ovate-lanceolate, irregularly serrate, rugose on both surfaces, dark green with prominent light green veins; the lamina is thick and shiny. The involucral bracts of the large capitulum are arranged in 2 or 3 rows. The solid receptacle is slightly convex. Each of the outer violet ligulate florets (4-6 cm) and of the inner violet-pink tubular florets is attached to a reddish acute and coriaceous bract, which overtops the tubular florets. The calyx is reduced to a very short crown.

B. Microscopic examination (*2.8.23*). The powder is green to brownish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1823.-1): groups of fibres, 150-200 µm in length, 10-20 µm in diameter (longitudinal section [G]), sometimes with black phytomelanin deposits [L], from the stems; numerous fragments of vascular tissue [E]; rare fragments of parenchyma [D] containing secretory canals (longitudinal section [Da]) with yellow granular contents, sometimes accompanied by vascular bundles; fragments of leaf epidermis (surface view [A, C, N]) with more or less wavy cells in the area of the lamina [Ac, Nc] or elongated cells with beaded walls near the veins [Nd], with anomocytic [Ab, Nb] or anisocytic [Aa, Na] stomata (*2.8.3*); some of these fragments are accompanied by palisade parenchyma [Ad]; uniseriate covering trichomes [Ca] or fragments [O] thereof, consisting mainly of 3 or 4 thick-walled cells of which the apical cell is markedly longer than the others; fragments of leaves with epidermal cells in a rosette arrangement around the base of the covering trichomes [C]; uniseriate glandular trichomes [Ne] composed of very thin-walled cells; pitted parenchymatous cells from the pith of the stem [J]; fragments of the epidermis of ligulate florets composed of red to violet papillose cells [B]; finely pitted, elongated cells [M] and fibres surrounded by black phytomelanin deposits [L], from the mesocarp of the achenes; fragments of the cotyledons of the seeds with oil droplets [K]; spheroidal pollen grains about 30 µm in diameter each with 3 pores and a spiny exine [F, H].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R* and sonicate for 5 min. Centrifuge and use the supernatant.

Reference solution Dissolve 0.5 mg of *caffeic acid R* and 0.5 mg of *chlorogenic acid R* in *methanol R* and dilute to 5 mL with the same solvent.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

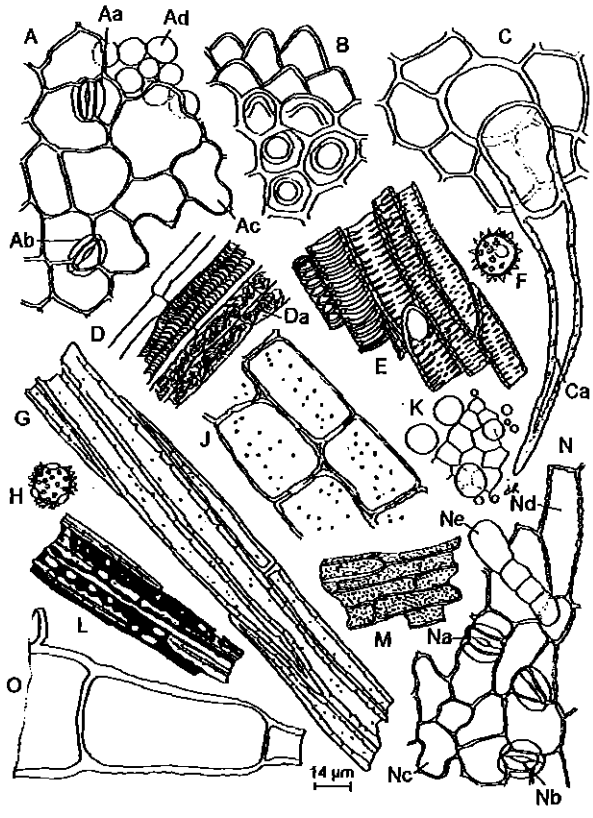


Figure 1823.-1. – *Illustration for identification test B of powdered herbal drug of purple coneflower herb*

Mobile phase *anhydrous formic acid R, water R, methyl ethyl ketone R, ethyl acetate R* (10:10:30:50 *V/V/V/V*).

Application 25 µL [or 5 µL] of the test solution and 10 µL [or 2 µL] of the reference solution, as bands.

Development Over a path of 15 cm [or 5 cm].

Drying In a stream of cold air for about 10 min, then at 100 °C for 2 min.

Detection Treat the warm plate with a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*; after 30 min, examine in ultraviolet light at 365 nm.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint blue fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	An intense red zone
Caffeic acid: an intense blue zone	A blue zone
	A blue zone
Chlorogenic acid: an intense blue zone	
	A faint yellow-orange zone
Reference solution	**Test solution**

www.webofpharma.com

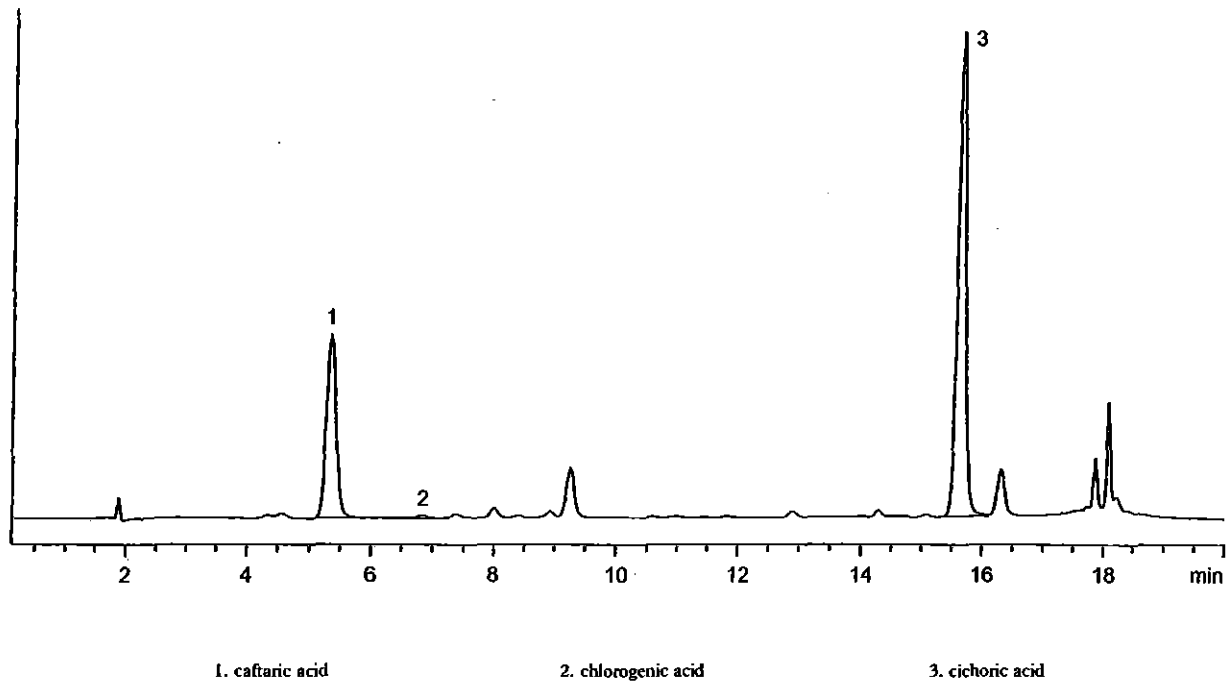


Figure 1823.-2. – *Chromatogram for the assay of caftaric acid and cichoric acid in purple coneflower herb*

D. Examine the chromatograms obtained in the assay.

Results The principal peak in the chromatogram obtained with the test solution is due to cichoric acid and a smaller peak is due to caftaric acid. Peaks due to caffeic acid and chlorogenic acid are minor or may be absent.

TESTS

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 12.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Solvent mixture *acetonitrile R*, 0.1 per cent *V/V* solution of *phosphoric acid R* (10:90 *V/V*).

Test solution In a 200 mL volumetric flask place 0.500 g of the powdered herbal drug (355) (*2.9.12*) and add 80 mL of *ethanol (70 per cent V/V) R*. Sonicate for 15 min and dilute to 200.0 mL with the solvent mixture. Mix the suspension and allow to stand for a few minutes to allow visible solids to settle. Filter a suitable proportion of the solution through a membrane filter (nominal pore size 0.45 µm) before injection.

Reference solution Dissolve 10.0 mg of *chlorogenic acid CRS* and 10.0 mg of *caffeic acid R* in the solvent mixture, sonicate for 15 min and dilute to 10.0 mL with the solvent mixture. Dilute 2.0 mL of the solution to 50.0 mL with the solvent mixture.

Column:
- *size*: *l* = 0.25 m, Ø = 4.6 mm;
- *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm);
- *temperature*: 35 °C.

Mobile phase:
- *mobile phase A*: 0.1 per cent *V/V* solution of *phosphoric acid R*;
- *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 13	90 → 78	10 → 22
13 - 14	78 → 60	22 → 40
14 - 20	60	40

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 330 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram obtained with the reference solution to identify the peaks due to caffeic acid and chlorogenic acid; use the chromatogram shown in Figure 1823.-2 to identify the peaks due to caftaric acid and cichoric acid.

Relative retention With reference to chlorogenic acid (retention time = about 7 min): caftaric acid = about 0.8; caffeic acid = about 1.5; cichoric acid = about 2.3.

System suitability Reference solution:
- *resolution*: minimum 5.0 between the peaks due to chlorogenic acid and caffeic acid.

Calculate the percentage content of caftaric acid using the following expression:

$$\frac{A_1 \times C_2 \times 100 \times 0.881}{A_2 \times C_1}$$

Calculate the percentage content of cichoric acid using the following expression:

$$\frac{A_3 \times C_2 \times 100 \times 0.695}{A_2 \times C_1}$$

www.webofpharma.com

A_1 = area of the peak due to caftaric acid in the chromatogram obtained with the test solution;
A_2 = area of the peak due to chlorogenic acid in the chromatogram obtained with the reference solution;
A_3 = area of the peak due to cichoric acid in the chromatogram obtained with the test solution;
C_1 = concentration of the test solution, in milligrams per millilitre;
C_2 = concentration of chlorogenic acid in the reference solution, in milligrams per millilitre;
0.695 = peak correlation factor between cichoric acid and chlorogenic acid, based upon the liquid chromatography response observed;
0.881 = peak correlation factor between caftaric acid and chlorogenic acid.

Ph Eur

Echinacea Purpurea Root

(Purple Coneflower Root, Ph. Eur. monograph 1824)

Ph Eur

DEFINITION

Dried, whole or cut underground parts of *Echinacea purpurea* (L.) Moench.

Content

Minimum 0.5 per cent for the sum of caftaric acid ($C_{13}H_{12}O_9$; M_r 312.2) and cichoric acid ($C_{22}H_{18}O_{12}$; M_r 474.4) (dried drug).

IDENTIFICATION

First identification: A, B, C, E.

Second identification: A, B, D, E.

A. The rhizome is up to 15 cm long, branched, reddish-brown to dark brown on the surface and carries many stem bases; the inside is fibrous and white. The numerous roots are spirally twisted, light to dark brown and show a fine cross structuring on the surface.

B. Microscopic examination (*2.8.23*). The powder is light yellow to light pinkish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1824.-1): numerous spindle-shaped fibres that are joined together in long bundles without black phytomelanin deposits [F]; sclereids from the rhizomes and roots, usually occurring singly, those from the rhizomes being isodiametric, about 60 µm in diameter, with black phytomelanin deposits [B, D], those from the roots being about 50-120 µm in length with no black phytomelanin deposits [H]; secretory canals up to 180 µm in diameter with yellow oil droplets (transverse section [E]); fragments of cork with squarish to rectangular cells, some with reddish walls (surface view [J], transverse section [A]); reticulate [C] or pitted [G] vessels with a diameter up to 30-40 µm.

C. Examine the chromatogram obtained in the test for other *Echinacea* species and *Parthenium integrifolium*.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, faint greenish fluorescent zones may be present just below the zone situated in the middle of the chromatogram obtained with the test solution.

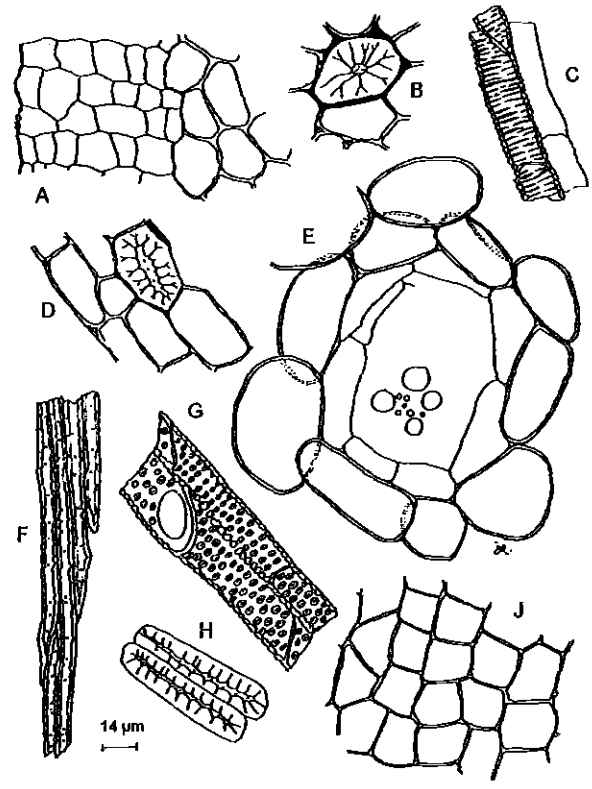


Figure 1824.-1. – *Illustration for identification test B of powdered herbal drug of purple coneflower root*

Top of the plate	
Caffeic acid: an intense blue zone	An intense blue zone
Cynarin: an intense greenish zone	
	A blue zone
Echinacoside: an intense greenish zone	
Reference solution	**Test solution**

D. Examine the chromatograms obtained in the assay.

Results The principal peak in the chromatogram obtained with the test solution is due to cichoric acid and a smaller peak is due to caftaric acid. Peaks due to caffeic acid and chlorogenic acid are minor or may be absent.

E. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methylene chloride R* and sonicate for 5 min. Centrifuge and use the supernatant.

Reference solution Dissolve 1 mg of *β-sitosterol R* and a volume of *N-isobutyldodecatetraenamide solution R* corresponding to 1 mg of *N-isobutyldodecatetraenamide R* in *methanol R*, and dilute to 5 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, cyclohexane R, ethyl acetate R, toluene R* (3:10:20:80 *V/V/V/V*).

www.webofpharma.com

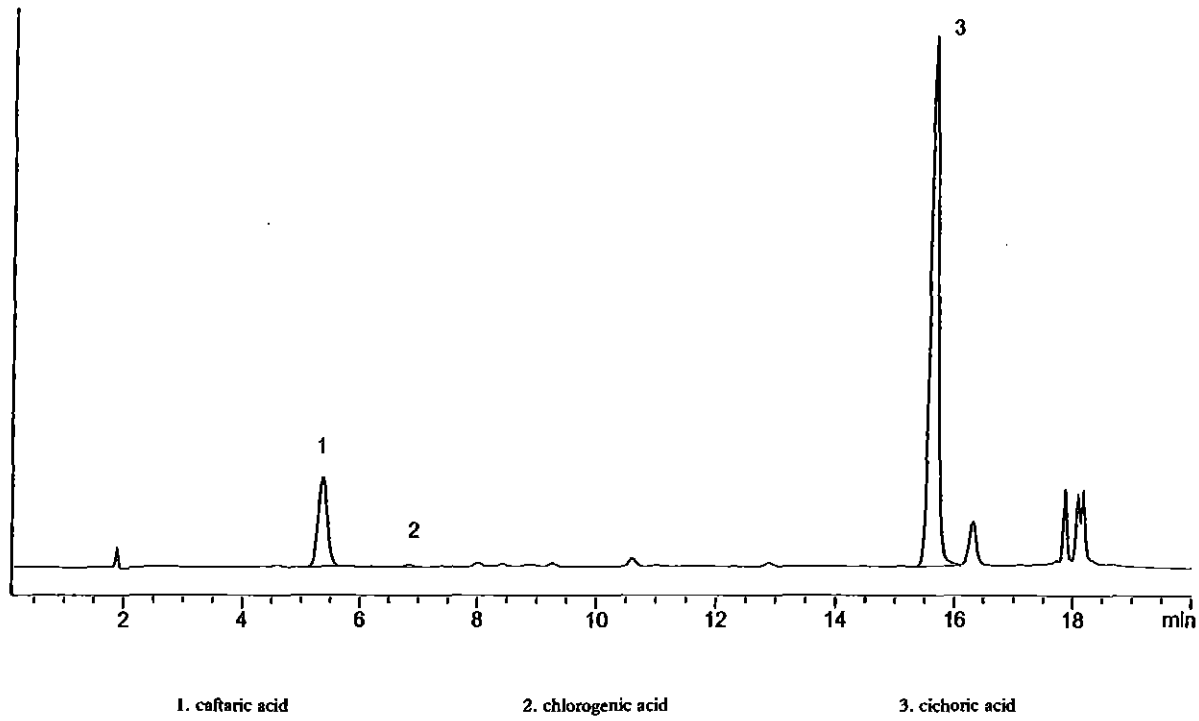


Figure 1824.-2. – *Chromatogram for the assay of caftaric acid and cichoric acid in purple coneflower root*

Application 25 µL [or 5 µL], as bands.

Development Over a path of 15 cm [or 5 cm].

Drying In a stream of cold air for about 10 min.

Detection Dip the plate into *anisaldehyde solution R* for 1 s and heat at 100-105 °C for 3 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A bluish-violet zone
β-Sitosterol: a violet or pink zone	A violet or pink zone (β-sitosterol)
N-Isobutyldodecatetraenamide: a greyish-blue zone	A greyish-blue zone (*N*-isobutyldodecatetraenamide)
	A dark greyish-blue zone
Reference solution	**Test solution**

TESTS

Other *Echinacea* species and *Parthenium integrifolium*

Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R* and sonicate for 5 min. Centrifuge and use the supernatant.

Reference solution Dissolve 1 mg of *echinacoside R*, 1 mg of *cynarin R* and 0.5 mg of *caffeic acid R* in *methanol R* and dilute to 5 mL with the same solvent.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, water R, methyl ethyl ketone R, ethyl acetate R* (10:10:30:50 *V/V/V/V*).

Application 10 µL [or 5 µL] of the test solution and 5 µL [or 2 µL] of the reference solution, as bands.

Development Over a path of 10 cm [or 5 cm].

Drying In a stream of cold air for about 10 min, then at 105 °C for 2 min.

Detection Treat the warm plate with a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*; after 30 min, examine in ultraviolet light at 365 nm.

Results The chromatogram obtained with the test solution shows no greenish fluorescent zone corresponding to the zone due to echinacoside in the chromatogram obtained with the reference solution, and no greenish fluorescent zone corresponding to the zone due to cynarin in the chromatogram obtained with the reference solution. No other zones apart from very faint dark blue fluorescent zones are seen in the lower half of the chromatogram of the test solution.

Foreign matter (*2.8.2*)

Maximum 3 per cent.

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 9.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 2.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Solvent mixture *acetonitrile R*, 0.1 per cent *V/V* solution of *phosphoric acid R* (10:90 *V/V*).

Test solution In a 200 mL volumetric flask place 0.500 g of the powdered herbal drug (355) (*2.9.12*) and add 80 mL of

www.webofpharma.com

ethanol (70 per cent V/V) R. Sonicate for 15 min and dilute to 200.0 mL with the solvent mixture. Mix the suspension and allow to stand for a few minutes to allow visible solids to settle. Filter a suitable proportion of the solution through a membrane filter (nominal pore size 0.45 µm) before injection.

Reference solution Dissolve 10.0 mg of *chlorogenic acid CRS* and 10.0 mg of *caffeic acid R* in the solvent mixture, sonicate for 15 min and dilute to 10.0 mL with the solvent mixture. Dilute 2.0 mL of the solution to 50.0 mL with the solvent mixture.

Column:
- *size*: *l* = 0.25 m, Ø = 4.6 mm;
- *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm);
- *temperature*: 35 °C.

Mobile phase:
- *mobile phase A*: 0.1 per cent *V/V* solution of *phosphoric acid R*;
- *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 13	90 → 78	10 → 22
13 - 14	78 → 60	22 → 40
14 - 20	60	40

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 330 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram obtained with the reference solution to identify the peaks due to caffeic acid and chlorogenic acid; use the chromatogram shown in Figure 1824.-2 to identify the peaks due to caftaric acid and cichoric acid.

Relative retention With reference to chlorogenic acid (retention time = about 7 min): caftaric acid = about 0.8; caffeic acid = about 1.5; cichoric acid = about 2.3.

System suitability Reference solution:
- *resolution*: minimum 5.0 between the peaks due to chlorogenic acid and caffeic acid.

Calculate the percentage content of caftaric acid using the following expression:

$$\frac{A_1 \times C_2 \times 100 \times 0.881}{A_2 \times C_1}$$

Calculate the percentage content of cichoric acid using the following expression:

$$\frac{A_3 \times C_2 \times 100 \times 0.695}{A_2 \times C_1}$$

A_1 = area of the peak due to caftaric acid in the chromatogram obtained with the test solution;
A_2 = area of the peak due to chlorogenic acid in the chromatogram obtained with the reference solution;
A_3 = area of the peak due to cichoric acid in the chromatogram obtained with the test solution;
C_1 = concentration of the test solution, in milligrams per millilitre;
C_2 = concentration of chlorogenic acid in the reference solution, in milligrams per millilitre;
0.695 = peak correlation factor between cichoric acid and chlorogenic acid based upon the liquid chromatography response observed;
0.881 = peak correlation factor between caftaric acid and chlorogenic acid.

Ph Eur

Eclipta Herb

(Ph. Eur. monograph 2564)

Ph Eur

DEFINITION

Dried, whole or fragmented, flowering aerial parts of *Eclipta prostrata* (L.) L.

Content

Minimum 0.04 per cent of wedelolactone ($C_{16}H_{10}O_7$; M_r 314.2) (dried drug).

IDENTIFICATION

A. The cylindrical stems are striated longitudinally and are 2-5 mm in diameter. The external surface is brownish-green or dark green and bears covering trichomes, flattened against the stem and all pointing upwards. The hairy, dark green leaves are opposite, always sessile, elongate, lanceolate, with entire or slightly dentate margins. The capitula are 2-6 mm in diameter, with whitish flowers that do not extend beyond the bracts of the involucre. The fruits are elliptical, flattened achenes, brown or pale brown, 2-3 mm long.

B. Microscopic examination (*2.8.23*). The powder is greenish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2564.-1): numerous isolated, whole [H] or broken [D] covering trichomes, usually tricellular, up to 700 µm long, with a broad basal cell, a relatively long median cell with thick warty walls, and a very short, pointed, sub-triangular distal cell; fragments of lamina [B, C] with sinuous epidermal cells [Ca, Ba] and anomocytic stomata (*2.8.3*) with 3-4 subsidiary cells [Cb, Bb]; some fragments of epidermis showing covering trichomes similar to those previously described, whole [Bc] or broken [Cc], and subsidiary cells with slightly thickened walls [Bd, Cd]; fragments of the upper epidermis usually accompanied by palisade parenchyma [Ce]; fragments of stem with different types of vascular bundles [A]; rare fragments of parenchyma (longitudinal section [F]) containing secretory canals with orange-brown contents [Fa]; bundles of fibres with thickened walls [E]; pollen grains [G] about 20-25 µm in diameter, with 3 pores and a spiny exine.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R* and sonicate at 60 °C for 10 min. Allow to cool, centrifuge and use the supernatant.

Reference solution Dissolve 1 mg of *wedelolactone R* and 1 mg of *rosmarinic acid R* in 1 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, acetone R, toluene R* (1:6:11 *V/V/V*).

Application 10 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Heat at 100 °C for 5 min and treat the plate whilst still hot with a 0.5 per cent *V/V* solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*; examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

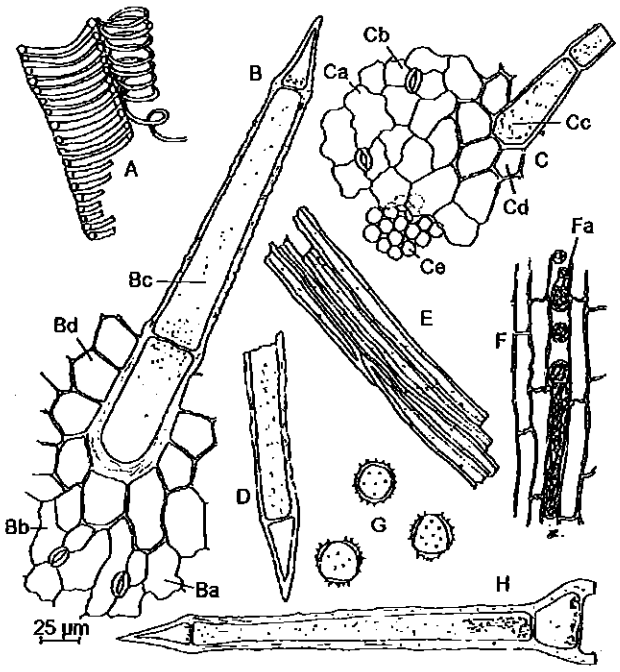


Figure 2564.-1. – *Illustration for identification test B of powdered herbal drug of eclipta herb*

Top of the plate	
	A red fluorescent zone
	A diffuse pale blue fluorescent zone
	A greenish-white fluorescent zone
	A pale blue fluorescent zone
Wedelolactone: a bluish-white fluorescent zone	A bluish-white fluorescent zone (wedelolactone)
	A bluish-white fluorescent zone
Rosmarinic acid: a bluish-white fluorescent zone	
	A bluish-white fluorescent zone
Reference solution	**Test solution**

TESTS

Loss on drying (*2.2.32*)
Maximum 11.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 13.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 2.0 per cent.

ASSAY
Liquid chromatography (*2.2.29*).

Test solution Disperse 0.300 g of the powdered herbal drug (355) (*2.9.12*) in 10 mL of *ethanol (70 per cent V/V) R* in a conical flask and weigh. Heat under a reflux condenser for 1 h, cool and weigh again. Compensate the loss of solvent with *ethanol (70 per cent V/V) R*, mix well and allow to stand. Filter through a membrane filter (nominal pore size 0.22 µm).

Reference solution (a) Dissolve 4.0 mg of *wedelolactone CRS* in *methanol R* and dilute to 100.0 mL with the same solvent.

Reference solution (b) Dissolve 2 mg of *ethyl parahydroxybenzoate R* in reference solution (a) and dilute to 50 mL with reference solution (a).

Column:
— *size*: l = 0.15 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase *acetonitrile R*, 0.2 per cent *V/V* solution of *phosphoric acid R* (24:76 *V/V*).

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 249 nm.

Injection 20 µL.

Run time 1.5 times the retention time of wedelolactone.

Relative retention With reference to wedelolactone (retention time = about 17 min): ethyl parahydroxybenzoate = about 1.1.

System suitability Reference solution (b):
— *resolution*: minimum 2.0 between the peaks due to wedelolactone and ethyl parahydroxybenzoate.

Calculate the percentage content of wedelolactone using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 10}$$

A_1 = area of the peak due to wedelolactone in the chromatogram obtained with the test solution;
A_2 = area of the peak due to wedelolactone in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *wedelolactone CRS* used to prepare reference solution (a), in grams;
p = percentage content of wedelolactone in *wedelolactone CRS*.

Ph Eur

Eclipta Prostrata Whole Plant

DEFINITION

Eclipta Prostrata Whole Plant is the dried whole plant, either entire or fragmented, of *Eclipta prostrata* (L.) L.

It contains not less than 0.04% of wedelolactone ($C_{16}H_{10}O_7$), calculated with reference to the dried material.

IDENTIFICATION

A. Stems cylindrical, four sided or flattened, 2 to 5 mm in diameter, greyish, with appressed, whitish hairs pointing towards the tip, longitudinally striated, occasionally branching and nodes distinct. Leaves dark green, sessile or subsessile, opposite, lanceolate, 2 to 8.5 cm long and 1 to 2.5 cm wide with an entire or slightly dentate margin and appressed trichomes on both surfaces. Flowerheads 2 to 6 mm in diameter, greenish-brown, solitary or in pairs on unequal axillary peduncles, up to 8 involucral bracts, ovate, with appressed hairs; ray florets spreading, no longer than the

www.webofpharma.com

bracts, not toothed; disc florets with 4-toothed corolla, pappus usually absent or reduced to minute teeth; 5 stamens, filaments epipetalous and anthers united into a tube; pistil bicarpellary, ovary inferior, unilocular with one basal ovule. Fruits 2 to 3 mm long, pappi persistent and coroniform; unfertilised achenes pale yellow, flattened and smooth; fertilised achenes pale to dark brown, 3 to 4 angled, tuberculate and bulbous. Root, if present, cylindrical, greyish, main root up to about 7 mm in diameter, with secondary branching.

B. Reduce to a powder (355). The powder is greenish brown. Examine under a microscope using *chloral hydrate solution*. The main diagnostic characters include numerous free, whole or broken, large covering trichomes, with warty or spiny walls, up to 700 µm long, uniseriate, usually tricellular, with a broad basal cell, a long median cell and a short, pointed sub-triangular apical cell; less frequently, smaller, unicellular, pointed covering trichomes from the midrib and stem. Fragments of leaf show sinuous walled epidermal cells, underlying palisade, anomocytic stomata, cuticular striations and covering trichomes on both surfaces. Stem fragments with unicellular and multicellular trichomes, epidermis of elongated cells, or in mature stem, poorly developed rectangular cork cells; secondary cortex of parenchyma with numerous air-spaces, pericyclic fibres thick-walled, lignified, simple pitted; secretory canals may be visible; xylem vessels usually simple pitted or spirally thickened, xylem parenchyma lignified and pitted. Fragments of root, if present, show poorly developed cork, consisting of 3-5 rows of thin-walled elongated cells, a secondary cortex of parenchyma, with scattered stone cells and fibres either singly or in groups, xylem vessels and tracheids, and fibres with peg-like projections. Pollen grains with spiny exine and 3 pores.

C. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Reduce to a powder (355). To 2.0 g of powdered sample add 40 mL of *methanol*. Mix with the aid of ultrasound for 2 hours at 50° with occasional shaking and allow to cool. Dilute to 50 mL with *methanol* and filter.

(2) 0.05% w/v each of *wedelolactone EPCRS* and *rosmarinic acid* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *silica gel* F_{254} (Merck silica gel HPTLC plates are suitable).

(b) Use the mobile phase as described below.

(c) Apply 10 µL of each solution as 8 mm bands.

(d) Develop the plate to 6 cm.

(e) After removal of the plate, dry in air, heat at 100° for 5 minutes, treat the plate whilst still hot with a 0.5% v/v solution of *diphenylboric acid aminoethyl ester* in *ethyl acetate* and examine under *ultraviolet light (365 nm)*.

MOBILE PHASE

1 volume of *anhydrous formic acid*, 6 volumes of *acetone* and 11 volumes of *toluene*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (2) shows two clearly separated spots.

Top of the plate	
A red zone A diffuse pale blue zone A greenish-white zone	
A pale blue zone	
A blue-white zone (wedelolactone) A blue-white zone	A blue-white zone (wedelolactone)
A blue-white zone	Rosmarinic acid: A blue-white zone
Solution (1)	**Solution (2)**

CONFIRMATION

The chromatogram obtained with solution (1) shows a fluorescent band corresponding to wedelolactone and several other fluorescent bands as shown in the table. Other fluorescent bands may be present.

TESTS

Loss on drying

When dried at 100° to 105° for 2 hours, loses not more than 11.0% of its weight. Use 1 g.

Total Ash

Not more than 22.0%, Appendix XI J, Method II.

Acid-insoluble Ash

Not more than 11.0%, Appendix XI K.

ASSAY

Carry out the method for *liquid chromatography*, Appendix III D, using the following solutions.

(1) Reduce to a powder (355). To 2.0 g of powdered sample add 40 mL of *methanol*. Mix with the aid of ultrasound for 2 hours at 50° with occasional shaking and allow to cool. Dilute to 50 mL with *methanol* and filter.

(2) 0.005% w/v each of *wedelolactone EPCRS* and *coumestrol* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use a stainless steel column (15 cm × 4.6 mm) packed with *octadecylsilyl silica gel for chromatography* (5µm) (Waters Symmetry C18 is suitable).

(b) Use isocratic elution and the mobile phase described below.

(c) Use a flow rate of 1.0 mL per minute.

(d) Use an ambient column temperature.

(e) Use a detection wavelength of 249 nm.

(f) Inject 10 µL of each solution.

MOBILE PHASE

24 volumes of *acetonitrile* and 76 volumes of a 0.2% v/v solution of *orthophosphoric acid*.

SYSTEM SUITABILITY

The assay is not valid unless, in the chromatogram obtained with solution (2):

the *symmetry factor* of the peak due to *wedelolactone* is less than 1.2;

the *symmetry factor* of the peak due to *coumestrol* is less than 1.1.

DETERMINATION OF CONTENT

Calculate the content of wedelolactone in the sample using the declared content of wedelolactone ($C_{16}H_{10}O_7$) in *wedelolactone EPCRS* and the following expression:

www.webofpharma.com

$$\frac{A_1}{A_2} \times \frac{m_2}{V_2} \times \frac{V_1}{m_1} \times p \times \frac{100}{100 - d}$$

A_1 = area of the peak due to wedelolactone in the chromatogram obtained with solution (1);
A_2 = area of the peak due to wedelolactone in the chromatogram obtained with solution (2);
m_1 = weight of the herbal drug being examined in mg;
m_2 = weight of *wedelolactone EPCRS* in mg;
V_1 = dilution volume of solution (1) in mL;
V_2 = dilution volume of solution (2) in mL;
p = percentage content of wedelolactone ($C_{16}H_{10}O_7$) in *wedelolactone EPCRS*;
d = percentage loss on drying of the herbal drug being examined.

Elder Flower

(Ph. Eur. monograph 1217)

Ph Eur

DEFINITION

Dried flowers of *Sambucus nigra* L.

Content

Minimum 0.80 per cent of flavonoids, expressed as isoquercitroside ($C_{21}H_{20}O_{12}$; M_r 464.4) (dried drug).

IDENTIFICATION

A. The flower, about 5 mm in diameter, has 3 small bracts, visible under a lens, and may have a peduncle. The 5-toothed calyx is small; the corolla is light yellow, with 5 broadly oval petals fused at their bases into a tube. The filaments of the 5 yellow stamens alternate with the petals. The corolla is often isolated or attached to the stamens, to which it is fused at the base. The ovary is inferior and it bears a short style with 3 obtuse stigmata.

B. Microscopic examination (*2.8.23*). The powder is greenish-yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1217.-1): numerous spherical, sometimes ellipsoidal, pollen grains about 30 µm in diameter, with 3 germinal pores and very finely pitted exine [G]; cells of the lower epidermis of the sepals often containing oil globules and covered by a striated cuticle (surface view [A]); rare fragments of the rim of the sepals showing unicellular marginal teeth (transverse section [E]); petal fragments with numerous small globules of essential oil [H]; fragments of upper epidermis of the sepals [B] or petals [F], in surface view, with slightly and irregularly thickened walls [Ba, Fa], anomocytic stomata (*2.8.3*) [Bb, Fb] and a striated cuticle; mesophyll cells of petals and sepals with idioblasts containing numerous microsphenoid crystals of calcium oxalate [Bc]; fragments of anthers (transverse section [C], surface view [D]) showing the outer layer [Ca] and the cells of the fibrous layer [Cb, Cc, D].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R* and sonicate for 10 min. Centrifuge for 5 min.

Reference solution Dissolve 1 mg of *caffeic acid R*, 1 mg of *chlorogenic acid R*, 2.5 mg of *hyperoside R* and 2.5 mg of *rutoside trihydrate R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R* (2-10 µm).

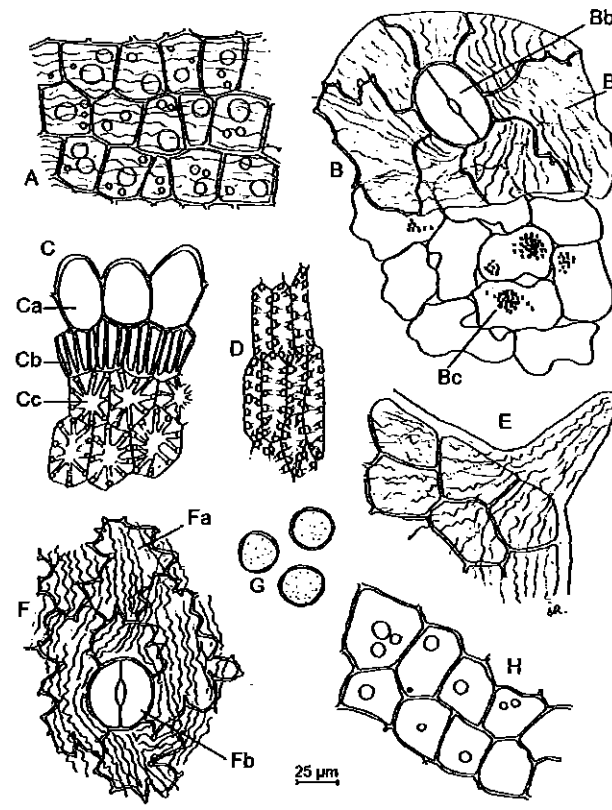


Figure 1217.-1. – *Illustration for identification B of powdered herbal drug of elder flower*

Mobile phase *anhydrous formic acid R, water R, methyl ethyl ketone R, ethyl acetate R* (10:10:30:50 *V/V/V/V*).

Application 4 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Heat the plate for 5 min at 100 °C and treat with a 1 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, then treat with a 5 g/L solution of *macrogol 400 R* in *methylene chloride R*; allow to dry in air for 30 min. Examine in daylight (results A) and in ultraviolet light at 365 nm (results B).

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	An orange zone
Hyperoside: a dark yellow zone	
Rutoside: a dark yellow zone	A dark yellow zone
Reference solution	**Test solution**

www.webofpharma.com

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Caffeic acid: a blue fluorescent zone	An intense, light blue fluorescent zone 2 light blue fluorescent zones
Hyperoside: an orange fluorescent zone	An orange fluorescent zone
Chlorogenic acid: a light blue fluorescent zone	An intense, light blue fluorescent zone
Rutoside: an orange fluorescent zone	An orange fluorescent zone
Reference solution	Test solution

TESTS

Foreign matter (*2.8.2*)

Maximum 8 per cent of fragments of coarse pedicels and other foreign matter and maximum 15 per cent of discoloured, brown flowers. Carry out the determination on 10 g.

***Sambucus ebulus* L**

Examine the chromatograms obtained in identification C.

Results B The chromatogram obtained with the test solution does not show a greenish-white zone above the zone due to caffeic acid in the chromatogram obtained with the reference solution; in the chromatogram obtained with the test solution, no green fluorescent zone is seen just below the orange fluorescent zone due to rutoside in the chromatogram obtained with the reference solution.

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 10.0 per cent.

ASSAY

Stock solution In a 100 mL round-bottomed flask, introduce 0.600 g of the powdered herbal drug (355) (*2.9.12*), add 1 mL of a 5 g/L solution of *hexamethylenetetramine R*, 20 mL of *acetone R* and 2 mL of *hydrochloric acid R1*. Boil the mixture under a reflux condenser for 30 min. Filter the mixture through a plug of absorbent cotton into a flask. Add the absorbent cotton to the residue in the round-bottomed flask and extract with 2 quantities, each of 20 mL, of *acetone R*, each time boiling under a reflux condenser for 10 min. Allow to cool, filter each extract through the plug of absorbent cotton into the flask. After cooling, filter the combined acetone extracts through a filter paper into a volumetric flask and dilute to 100.0 mL with *acetone R* by rinsing the flask and the filter paper. Introduce 20.0 mL of this solution into a separating funnel, add 20 mL of *water R* and shake the mixture with 1 quantity of 15 mL and then 3 quantities, each of 10 mL, of *ethyl acetate R*. Combine the ethyl acetate extracts in a separating funnel, wash with 2 quantities, each of 50 mL, of *water R*, and filter the extracts over 10 g of *anhydrous sodium sulfate R* into a volumetric flask and dilute to 50.0 mL with *ethyl acetate R*.

Test solution To 10.0 mL of the stock solution add 1 mL of *aluminium chloride reagent R* and dilute to 25.0 mL with a 5 per cent *V/V* solution of *glacial acetic acid R* in *methanol R*.

Compensation liquid Dilute 10.0 mL of the stock solution to 25.0 mL with a 5 per cent *V/V* solution of *glacial acetic acid R* in *methanol R*.

After 30 min, measure the absorbance (*2.2.25*) of the test solution at 425 nm, by comparison with the compensation liquid.

Calculate the percentage content of flavonoids, expressed as isoquercitroside, using the following expression:

$$\frac{A \times 1.25}{m}$$

i.e. taking the specific absorbance of isoquercitroside to be 500.

A = absorbance at 425 nm;
m = mass of the herbal drug to be examined, in grams.

Ph Eur

Eleutherococcus

Siberian Ginseng

(Ph. Eur. monograph 1419)

Ph Eur

DEFINITION

Dried, whole or cut underground organs of *Eleutherococcus senticosus* (Rupr. et Maxim.) Maxim.

Content

Minimum 0.08 per cent for the sum of eleutheroside B (M_r 372.4) and eleutheroside E (M_r 742.7).

IDENTIFICATION

A. The rhizome is knotty, of irregular cylindrical shape, 1.5 cm to 4.0 cm in diameter; the surface is rugged, longitudinally wrinkled and greyish-brown to blackish-brown; the bark, about 2 mm thick, closely adheres to the xylem; the heartwood is light brown and the sapwood is pale yellow; the fracture shows short thin fibres in the bark and is coarsely fibrous, especially in the internal part of the xylem.
The lower surface bears numerous cylindrical and knotty roots, 3.5 cm to 15 cm long and 0.3 cm to 1.5 cm in diameter; with a smooth, greyish-brown to blackish-brown surface; the bark is about 0.5 mm thick, closely adhering to the pale yellow xylem; the fracture is slightly fibrous; in places where the outer layer has been removed, the outer surface is yellowish-brown.

B. Microscopic examination (*2.8.23*). The powder is yellowish-brown. Examine under a microscope, using *chloral hydrate solution R*. The powder shows numerous groups of

www.webofpharma.com

thick-walled, lignified fibres; fragments of reticulate and bordered pitted vessels with a wide lumen; groups of secretory canals, up to 20 µm in diameter with brown contents; parenchymatous cells containing cluster crystals of calcium oxalate 10 µm to 50 µm in diameter. Examine under a microscope, using a 50 per cent *V/V* solution of *glycerol R*. The powder shows small starch granules, rounded to slightly angular in outline, single compounds or with 2 or 3 components.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *alcohol (50 per cent V/V) R* and boil under reflux for 1 h. Cool and filter. Evaporate the filtrate to dryness on a water-bath. Dissolve the residue in 2.5 mL of a mixture of 5 volumes of *water R* and 20 volumes of *alcohol (50 per cent V/V) R* and filter.

Reference solution Dissolve 2.0 mg of *esculin R* and 2.0 mg of *catalpol R* in 20 mL of a mixture of 2 volumes of *water R* and 8 volumes of *alcohol (50 per cent V/V) R*.

Plate *TLC silica gel plate R*.

Mobile phase *water R, methanol R, methylene chloride R* (4:30:70 *V/V/V*).

Application 20 µL, as bands.

Development Over a path of 10 cm.

Drying In air.

Detection A Examine in ultraviolet light at 365 nm.

Results A The chromatogram obtained with the reference solution shows in the upper half a blue fluorescent zone (esculin).

Detection B Spray with *anisaldehyde solution R* and examine in daylight while heating at 100-105 °C for 5-10 min.

Results B See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones are present in the chromatogram obtained with the test solution.

Top of the plate	
	A brown zone (eleutheroside B)
Esculin: a blue fluorescent zone (marked at 365 nm)	
	A reddish-brown zone (eleutheroside E)
Catalpol: a violet-brown zone	
	2 brown zones
Reference solution	Test solution

TESTS

Foreign matter (*2.8.2*)
Maximum 3 per cent.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 8.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 0.500 g of the powdered herbal drug (355) (*2.9.12*) in a 100 mL round-bottomed flask, add 30 mL of a mixture of equal volumes of *alcohol R* and *water R*. Heat in a water-bath at 60 °C for 30 min. Allow to cool and filter through a sintered-glass filter (*2.1.2*). Collect the liquid in a 250 mL round-bottomed flask. Repeat this operation twice, using the residue obtained in the filtration step instead of the powdered herbal drug. Add both fractions of supernatant to the 250 mL round-bottomed flask. Evaporate under reduced pressure until about 10 mL of supernatant is left in the flask. Transfer the supernatant quantitatively to a 20.0 mL volumetric flask and dilute to 20.0 mL with a mixture of equal volumes of *alcohol R* and *water R*. Filter through a nylon filter (pore size 0.45 µm).

Reference solution (a) Dissolve 10 mg of *ferulic acid R* in a mixture of equal volumes of *methanol R* and *water R* and dilute to 20.0 mL with the same mixture of solvents.

Reference solution (b) Dissolve 10 mg of *caffeic acid R* in a mixture of equal volumes of *methanol R* and *water R* and dilute to 20.0 mL with the same mixture of solvents.

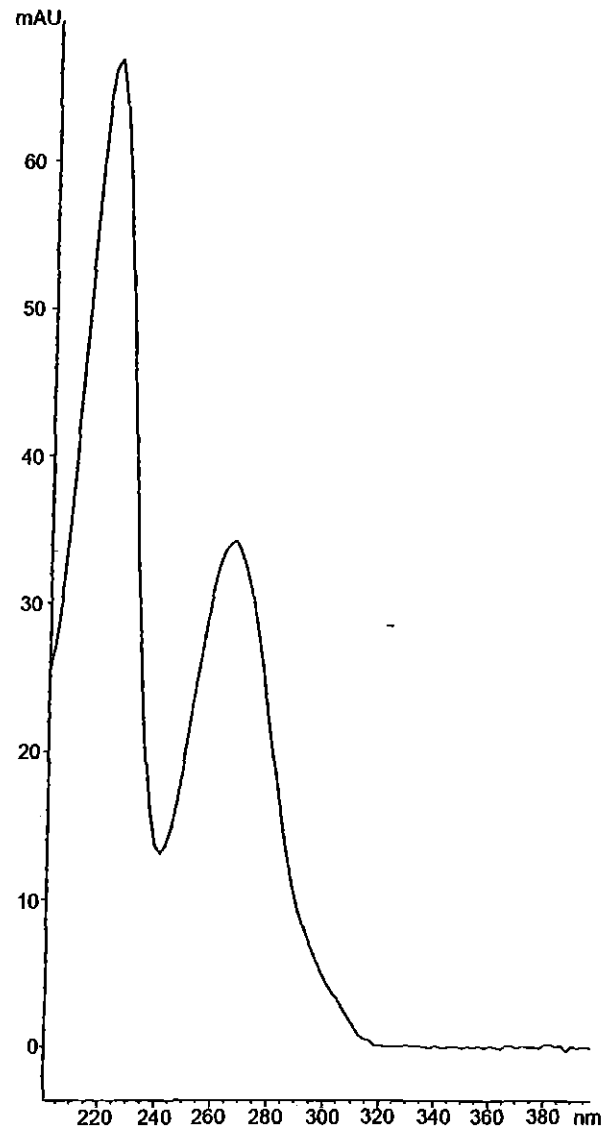


Figure 1419.-1. – *UV spectrum of eleutheroside B for the assay of eleutherococcus*

www.webofpharma.com

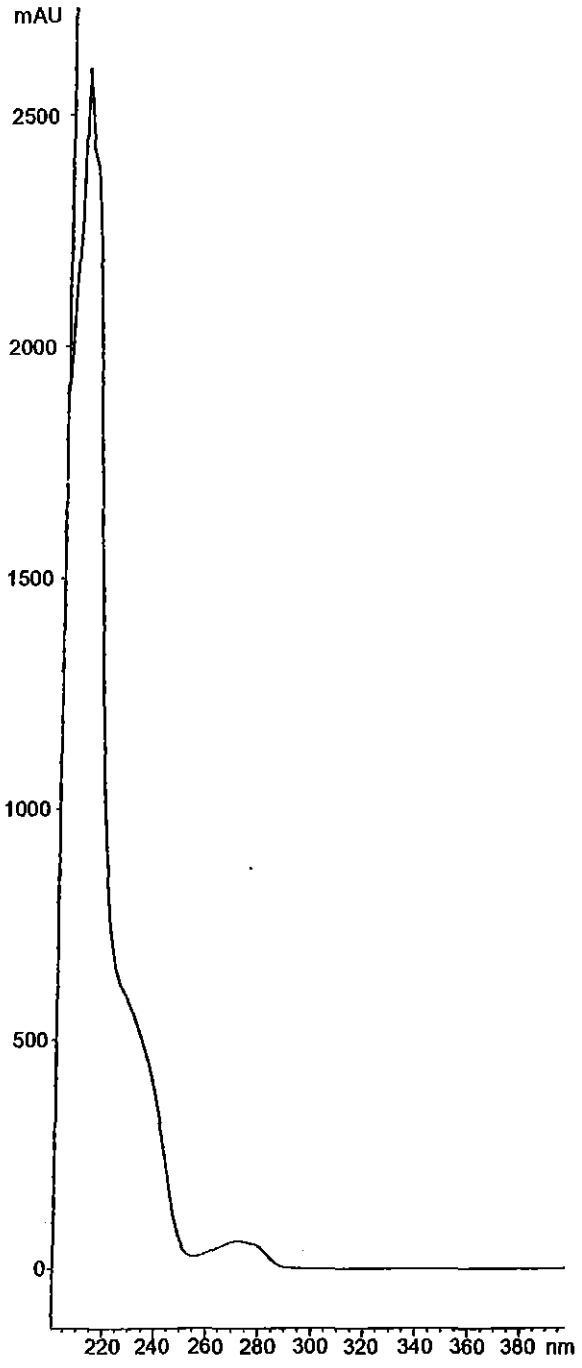


Figure 1419.-2. – *UV spectrum of eleutheroside E for the assay of eleutherococcus*

Reference solution (c) Transfer 1 mL of reference solution (a) to a 25 mL volumetric flask and dilute to 25.0 mL with a mixture of equal volumes of *methanol R* and *water R*. Filter through a nylon filter (pore size 0.45 µm).

Reference solution (d) Transfer 1 mL of reference solution (a) and 1 mL of reference solution (b) in a mixture of equal volumes of *methanol R* and *water R* and dilute to 25.0 mL with the same mixture of solvents. Filter through a nylon filter (pore size 0.45 µm).

Precolumn:
— *size*: *l* = 4 mm, Ø = 4.6 mm,
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Column:
— *size*: *l* = 0.25 m, Ø = 4.6 mm,
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
— *mobile phase A*: *phosphoric acid R, water R* (0.5:99.5 *V/V*),
— *mobile phase B*: *acetonitrile for chromatography R*,

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 5	90	10
5 - 27	90 → 80	10 → 20
27 - 30	80 → 50	20 → 50
30 - 35	50	50

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 220 nm.

Injection 20 µL of the test solution and reference solutions (c) and (d).

Retention time Eleutheroside B = about 10 min; eleutheroside E = about 22 min.

Locate the peaks due to eleutheroside B and eleutheroside E using the UV spectra shown in Figures 1419.-1 and 1419.-2.

System suitability Reference solution (d):
— *resolution*: minimum 15 between the peaks due to caffeic acid and ferulic acid.

Calculate the total percentage content of eleutheroside B and eleutheroside E from the expression:

$$\frac{(A_B \times C \times 0.73 \times 2)}{(A_R \times m)} + \frac{(A_E \times C \times 1.90 \times 2)}{(A_R \times m)}$$

A_B = area of the peak due to eleutheroside B in the chromatogram obtained with the test solution,
A_E = area of the peak due to eleutheroside E in the chromatogram obtained with the test solution,
A_R = area of the peak due to ferulic acid in the chromatogram obtained with reference solution (c),
C = concentration of ferulic acid in reference solution (c), in micrograms per millilitre,
m = mass of the herbal drug to be examined, in milligrams.

Ph Eur

Ephedra Herb

(Ph. Eur. monograph 2451)

Ph Eur

DEFINITION

Whole or fragmented, dried sterile aerial part of *Ephedra sinica* Stapf, *Ephedra intermedia* Schrenk and C.A.Mey. or *Ephedra equisetina* Bunge or a mixture of these.

Content

Minimum 1.0 per cent of ephedrine ($C_{10}H_{15}NO$; M_r 165.2) (dried drug).

IDENTIFICATION

A. The stems are pale green, yellowish green or light brown in colour, thin, cylindrical, branched or unbranched, and up to 30 cm long (whole drug) or in fragments up to 5 cm long (fragmented drug) and 1-3 mm in diameter; they are longitudinally striated and slightly rough, with internodes varying in length from 1-6 cm. The leaves, opposite and decussate, are reduced to sheaths surrounding the stem at the

www.webofpharma.com

nodes, carrying diminutive laminae 1.5-4 mm long with 2 (rarely 3) acutely triangular lobes with a greyish-white apex and a reddish-brown or blackish-brown tubular base (laminae can also be shorter, with a more rounded apex). The fracture is fibrous with a light or dark reddish-brown pith.

B. Microscopic examination (*2.8.23*). The powder is greenish-yellow, greenish-brown or light brown. Examine under a microscope using *chloral hydrate solution R*.
The powder shows the following diagnostic characters (Figure 2451.-1): fragments of the epidermis (surface view [A, F]) consisting of elongated, more or less thick-walled cells [Aa] and stomata partially covered by an occasionally speckle-patterned cuticle [Ab] so that only the pore is visible; anomocytic stomata clearly visible below the cuticle (surface view [F]), with guard cells with thickened end walls [Fa]; fragments of the stem (transverse section [D]) showing the epidermis covered by a thick cuticle [Da] with papillose thickenings above some cells [Db] and composed of thick-walled epidermal cells [Dc] and sunken stomata [Dd] sometimes accompanied by cortical parenchyma with palisade cells containing small prisms of calcium oxalate [Df] and groups of fibres [De]; fibres, isolated or in groups [B], long, thick-walled and with a reduced lumen; fragments of vascular tissue [C, E] composed of pitted tracheids [Ca, Ea] and annular, spiral [Cb] or rarely reticulate vessels; groups of more or less rectangular parenchymatous cells from the pith with slightly thickened walls and often with orange or brown contents [Eb]; numerous fragments of the orange or brown contents of parenchymatous cells [G]; numerous small crystals of calcium oxalate occurring as prisms or cluster crystals [Ba], frequently agglutinated along fibres or in parenchymatous cells [H] or isolated.

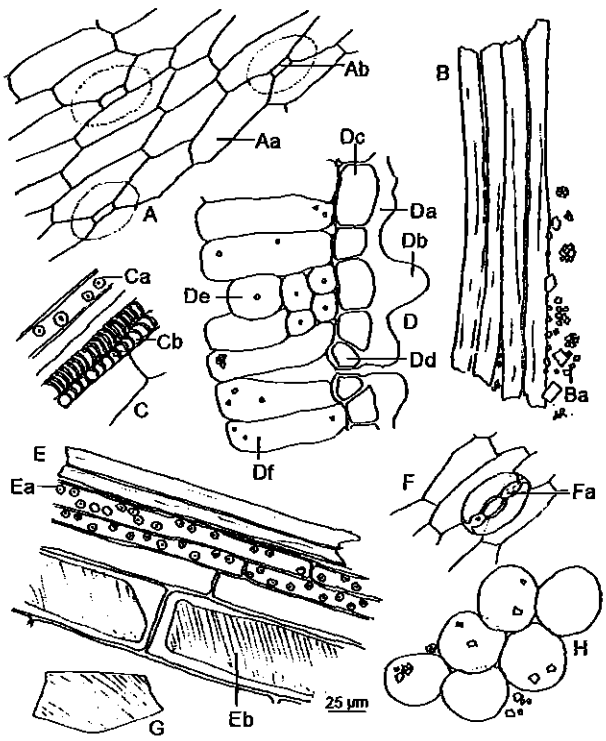


Figure 2451.-1. – *Illustration for identification test B of powdered herbal drug of ephedra herb*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.2 g of the powdered herbal drug (355) (*2.9.12*) add 0.5 mL of *concentrated ammonia R* and 10 mL of *methylene chloride R*. Boil in a water-bath under a reflux condenser for 1 h. Allow to cool, filter and evaporate the filtrate to dryness; dissolve the residue in 2 mL of *methanol R*.

Reference solution Dissolve 1 mg of *ephedrine hydrochloride CRS* and 1 mg of *2-indanamine hydrochloride R* in 2 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *concentrated ammonia R, methanol R, methylene chloride R* (1:10:40 *V/V/V*).

Application 10 µL [or 1 µL] as spots with a diameter of 5 mm [or 2 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Spray with a 2 g/L solution of *ninhydrin R* in *ethanol (96 per cent) R*; heat at 110 °C for 10 min and examine immediately in daylight.

Results See below the sequence of spots present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint spots may be present in the chromatogram obtained with the test solution.

Top of the plate	
2-Indanamine: a purple spot	A purple spot may be present
Ephedrine: a purple spot at the border between the middle and lower thirds	A purple spot (ephedrine) at the border between the middle and lower thirds
Reference solution	**Test solution**

TESTS

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 9.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 0.200 g of the powdered herbal drug (355) (*2.9.12*) add 25.0 mL of *methanol R*, weigh and sonicate for 45 min. Allow to cool, weigh and adjust to the original mass with *methanol R*, shake well and filter. Transfer 1.0 mL of the filtrate to a small column (1 cm in diameter) packed with 1.50 g of *neutral aluminium oxide R* (60-210 µm). Elute with a mixture of equal volumes of *methanol R* and *water R*. Collect about 9 mL of the eluate, add 0.5 mL of *phosphoric acid R* and dilute to 10.0 mL with a mixture of equal volumes of *methanol R* and *water R*.

Reference solution (a) Dissolve 10.0 mg of *ephedrine hydrochloride CRS* in *methanol R* and dilute to 100.0 mL with the same solvent. Dilute 2.0 mL of the solution to 25.0 mL with the mobile phase.

Reference solution (b) Dissolve 1 mg of *ephedrine hydrochloride CRS* and 1 mg of *terbutaline sulfate CRS* in *methanol R* and dilute to 10 mL with the same solvent. Dilute 2 mL of the solution to 25 mL with the mobile phase.

www.webofpharma.com

Column:
— *size*: *l* = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase *acetonitrile R1*, 0.1 per cent *V/V* solution of *phosphoric acid R* (15:85 *V/V*).

Flow rate 2.0 mL/min.

Detection Spectrophotometer at 207 nm.

Injection 10 µL.

Run time 3 times the retention time of ephedrine.

System suitability Reference solution (b):
— *resolution*: minimum 3.5 between the peaks due to terbutaline and ephedrine.

Calculate the percentage content of ephedrine using the following expression:

$$\frac{A_1 \times m_2 \times p \times 165.2}{A_2 \times m_1 \times 5 \times 201.7}$$

A_1 = area of the peak due to ephedrine in the chromatogram obtained with the test solution;
A_2 = area of the peak due to ephedrine in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *ephedrine hydrochloride CRS* used to prepare reference solution (a), in grams;
p = percentage content of ephedrine hydrochloride in *ephedrine hydrochloride CRS*.

Ph Eur

Eucalyptus Leaf

(Ph. Eur. monograph 1320)

Ph Eur

DEFINITION

Whole or cut, dried leaves of older branches of *Eucalyptus globulus* Labill.

Essential oil content:
— for the whole drug, minimum 20 mL/kg (anhydrous drug);
— for the cut drug, minimum 15 mL/kg (anhydrous drug).

CHARACTERS

Aromatic odour of cineole.

IDENTIFICATION

A. The leaves, which are mainly greyish-green and relatively thick, are elongated, elliptical and slightly sickle-shaped and usually up to 25 cm in length and up to 5 cm in width. The petiole is twisted, strongly wrinkled and is 2-3 cm, rarely 5 cm, in length. The coriaceous, stiff leaves are entire and glabrous and have a yellowish-green midrib. Lateral veins anastomose near the margin to a continuous line. The margin is even and somewhat thickened. On both surfaces there are minute, irregularly distributed, warty, dark brown spots. Small oil glands may be seen in transmitted light.

B. Microscopic examination (*2.8.23*). The powder is greyish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1320.-1): fragments of glabrous lamina (surface view [A, L], transverse section [F, H]), with small, thick-walled epidermal cells bearing a thick cuticle [Fa, Ha], numerous anomocytic stomata (*2.8.3*) greater than 80 µm in diameter [Aa, La] with occasional groups of brown cork cells, 300 µm in diameter and brownish-black in their centre, and underlying palisade parenchyma [Ab, Fb]; fragments of bilateral mesophyll (side view [G]), with 2-3 layers of palisade parenchyma [Ga] on each side and in the centre several layers of spongy mesophyll [Gb] with elongated cells having the same orientation as the palisade cells and containing prisms [B, Gd] and cluster crystals of calcium oxalate [Gc, K]; large schizogenous oil glands, whole [E] or usually broken, accompanied by palisade parenchyma [Ea]; fragments of vessels [J] and thick-walled and slightly channelled fibres [C] accompanied by crystal sheaths [Ca, Ja]; crystal sheaths containing prisms of calcium oxalate [D].

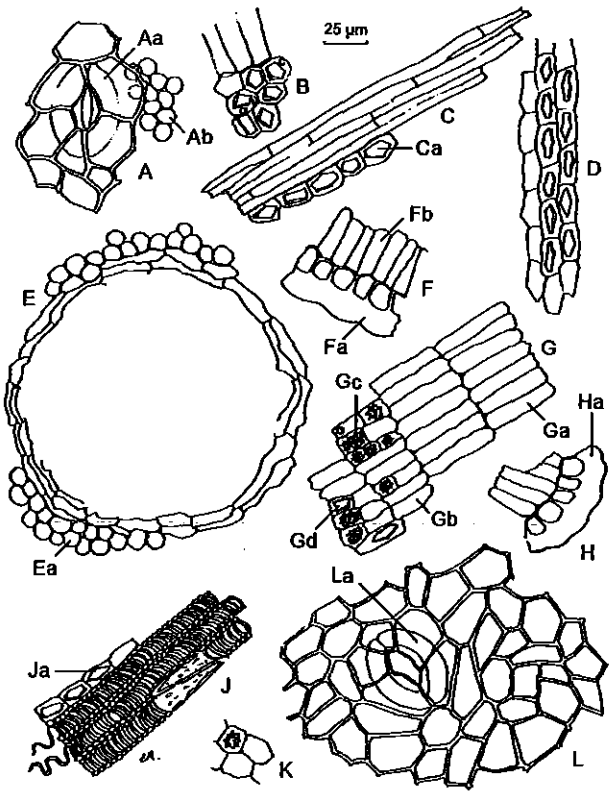


Figure 1320.-1. – *Illustration for identification test B of powdered herbal drug of eucalyptus leaf*

C. Thin-layer chromatography (*2.2.27*).

Test solution Shake 0.5 g of the freshly powdered herbal drug (355) (*2.9.12*) with 5 mL of *toluene R* for 2-3 min and filter over about 2 g of *anhydrous sodium sulfate R*.

Reference solution Dissolve 50 µL of *cineole R* in *toluene R* and dilute to 5 mL with the same solvent.

Plate *TLC silica gel plate R*.

Mobile phase *ethyl acetate R, toluene R* (10:90 *V/V*).

Application 10 µL as bands.

Development Over a path of 15 cm.

Drying In air.

Detection Treat with *anisaldehyde solution R* and heat at 100-105 °C for 10-15 min; examine in daylight.

Results The chromatogram obtained with the reference solution shows in the middle a zone due to cineole. The chromatogram obtained with the test solution shows a principal zone similar in position and colour to the zone due to cineole in the chromatogram obtained with the reference

www.webofpharma.com

solution, it also shows an intense violet zone (hydrocarbons) near the solvent front and there may also be other fainter zones.

TESTS

Foreign matter (*2.8.2*)
Maximum 3 per cent of dark and brown leaves, maximum 5 per cent of stems and maximum 2 per cent of other foreign matter. Cordate or ovate sessile leaves of young branches, with numerous glands on both sides, visible as points in transmitted light, are not present. Carry out the determination using 30 g of the herbal drug to be examined.

Water (*2.2.13*)
Maximum 100 mL/kg, determined on 20.0 g of the powdered herbal drug (355) (*2.9.12*).

Total ash (*2.4.16*)
Maximum 6.0 per cent.

ASSAY

Essential oil (*2.8.12*)
Use 10.0 g of the herbal drug, cut immediately before determination, a 500 mL round-bottomed flask, 200 mL of *water R* and 100 mL of *glycerol R* as the distillation liquid and 0.5 mL of *xylene R* in the graduated tube. Distil at a rate of 2-3 mL/min for 2 h.

Ph Eur

Eucalyptus Oil

(Ph. Eur. monograph 0390)

Ph Eur

DEFINITION

Essential oil obtained by steam distillation and rectification from the fresh leaves or the fresh terminal branchlets of various species of *Eucalyptus* rich in 1,8-cineole. The species mainly used are *Eucalyptus globulus* Labill., *Eucalyptus polybractea* R.T.Baker and *Eucalyptus smithii* R.T.Baker.

CHARACTERS

Appearance
Colourless or pale yellow liquid.

Odour: reminiscent of 1,8-cineole.

IDENTIFICATION

First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 0.1 g of the essential oil to be examined in *toluene R* and dilute to 10 mL with the same solvent.

Reference solution Dissolve 20 µL of *α-terpineol R* and 50 µL of *cineole R* in *toluene R* and dilute to 5 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *ethyl acetate R, toluene R* (10:90 *V/V*).

Application 10 µL [or 2 µL] as bands of 10 mm [or 6 mm].

Development Over a path of 15 cm [or 6 cm].

Drying In air.

Detection Spray with *anisaldehyde solution R* and heat at 100-105 °C for 5-10 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution, near the solvent front and at the level of α-terpineol.

Top of the plate	
1,8-Cineole: a violet-brown zone	An intense violet-brown zone (1,8-cineole)
α-Terpineol: a violet-brown zone	
Reference solution	Test solution

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The characteristic peaks due to α-pinene, β-pinene, α-phellandrene, limonene and 1,8-cineole in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with reference solution (a). Sabinene and camphor may be present in the chromatogram obtained with the test solution.

TESTS

Relative density (*2.2.5*)
0.906 to 0.927.

Refractive index (*2.2.6*)
1.458 to 1.470.

Optical rotation (*2.2.7*)
0° to + 10°.

Solubility in alcohol (*2.8.10*)
— eucalyptus oil containing 70-79 per cent of 1,8-cineole is soluble in 10 volumes of *ethanol (70 per cent V/V) R*;
— eucalyptus oil containing minimum 80 per cent of 1,8-cineole is soluble in 5 volumes of *ethanol (70 per cent V/V) R*.

Aldehydes
To 10 mL in a ground-glass-stoppered tube 25 mm in diameter and 150 mm long, add 5 mL of *toluene R* and 4 mL of *alcoholic hydroxylamine solution R*. Shake vigorously and titrate immediately with *0.5 M potassium hydroxide in alcohol (60 per cent V/V)* until the red colour changes to yellow. Continue the titration with shaking; the end-point is reached when the pure yellow colour of the indicator is permanent in the lower layer after shaking vigorously for 2 min and allowing separation to take place. The reaction is complete in about 15 min. Repeat the titration using a further 10 mL of the substance to be examined and, as a reference solution for the end-point, the titrated liquid from the 1st determination to which has been added 0.5 mL of *0.5 M potassium hydroxide in alcohol (60 per cent V/V)*. Not more than 2.0 mL of *0.5 M potassium hydroxide in alcohol (60 per cent V/V)* is required in the 2nd titration.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dissolve 200 µL of the essential oil to be examined in *heptane R* and dilute to 10.0 mL with the same solvent.

Reference solution (a) Dissolve 10 µL of *α-pinene R*, 5 µL of *β-pinene R*, 5 µL of *sabinene R*, 5 µL of *α-phellandrene R*, 10 µL of *limonene R*, 50 µL of *cineole R* and 5 mg of

www.webofpharma.com

camphor R in *heptane R* and dilute to 10 mL with the same solvent.

Reference solution (b) Dissolve 5 µL of *limonene R* in *heptane R* and dilute to 50.0 mL with the same solvent. Dilute 0.5 mL of the solution to 5.0 mL with *heptane R*.

Column:
- *material*: fused silica;
- *size*: *l* = 60 m, Ø = about 0.25 mm;
- *stationary phase*: *macrogol 20 000 R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R*.

Flow rate 1.5 mL/min.

Split ratio 1:50.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 5	60
	5 - 33	60 → 200
	33 - 38	200
Injection port		220
Detector		220

Detection Flame ionisation.

Injection 1 µL.

Elution order Order indicated in the composition of reference solution (a). Record the retention times of these substances.

System suitability Reference solution (a):
- *resolution*: minimum 1.5 between the peaks due to limonene and cineole.

Identification of components Using the retention times determined from the chromatogram obtained with reference solution (a), locate the components of reference solution (a) in the chromatogram obtained with the test solution.

Determine the percentage content of each of these components. The percentages are within the following ranges:
- *α-pinene*: 0.05 per cent to 10.0 per cent;
- *β-pinene*: 0.05 per cent to 1.5 per cent;
- *sabinene*: maximum 0.3 per cent;
- *α-phellandrene*: 0.05 per cent to 1.5 per cent;
- *limonene*: 0.05 per cent to 15.0 per cent;
- *1,8-cineole*: minimum 70.0 per cent;
- *camphor*: maximum 0.1 per cent;
- *disregard limit*: the area of the principal peak in the chromatogram obtained with reference solution (b) (0.05 per cent).

STORAGE

At a temperature not exceeding 25 °C.

Ph Eur

Eucommia Bark

(Ph. Eur. monograph 2412)

Ph Eur

DEFINITION

Whole or fragmented, scraped, dried bark of the stem of *Eucommia ulmoides* Oliv.

Content

Minimum 0.10 per cent of pinoresinol diglucoside ($C_{32}H_{42}O_{16}$; M_r 683) (dried drug).

IDENTIFICATION

A. Pieces are flat, curved or channelled, varying in size, about 3-7 mm thick. The outer surface is pale brown or greenish-brown, markedly wrinkled or fissured, sometimes with intentional scarring in a rhombus shape; some barks show lenticels. The inner surface is dark reddish-brown or dark purplish-brown, smooth to the touch. The texture is fragile, easily broken, with the edges of the fracture connected by fine, dense, silvery and elastic rubber threads.

B. Microscopic examination (*2.8.23*). The powder is brownish. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2412.-1): many ribbon-shaped latex fragments with a granular surface, twisted or folded back on themselves [B]; numerous sclereids up to 180 µm long and 20-80 µm in diameter, isolated [F] or mostly in groups [C], with very thick and markedly channelled walls, some sclereids having masses of latex in their lumen [Ca]; fibres with very narrow lumens, usually in groups associated with sclereids [D]; fragments of cork (transverse section [A]) consisting of layers of cells with slightly and regularly thickened walls [Aa] and layers of hard cork with rectangular cells whose walls are irregularly thickened with fine pits on 3 sides and thin on the upper side [Ab]; fragments of cork consisting of polygonal cells with slightly thickened walls (surface view [G]) and fragments of hard cork consisting of polygonal cells 15-40 µm in diameter (surface view [E]); numerous isolated hard cork cells ([K], surface view [Ka], transverse section [Kb]); ovoid parenchyma cells [J]; rare fragments of phloem parenchyma (transverse section [H]) consisting of medullary rays [Ha], phloem parenchyma [Hb] and laticiferous vessels [Hc].

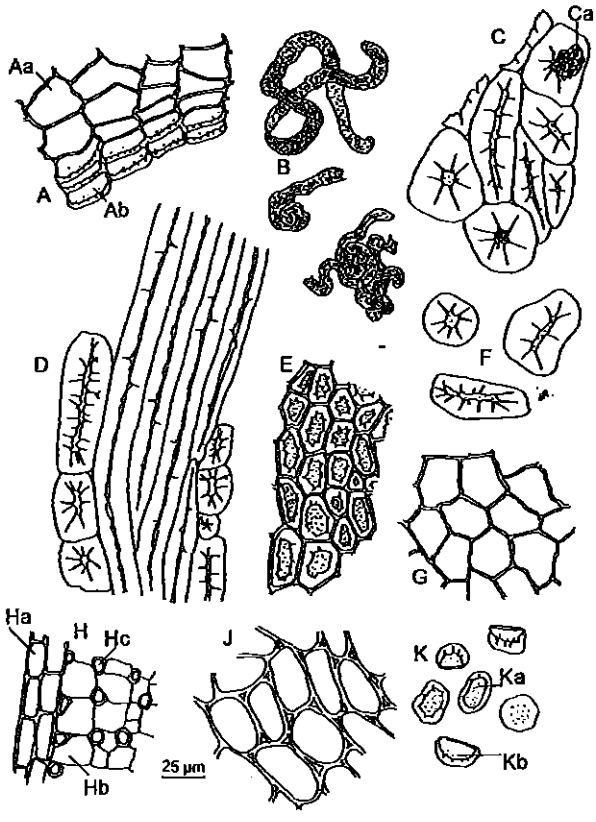


Figure 2412.-1. – *Illustration for identification test B of powdered herbal drug of eucommia bark*

www.webofpharma.com

C. To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methylene chloride R* and allow to stand for 2 h. Filter and evaporate the filtrate to dryness. Take up the residue with 1.0 mL of *anhydrous ethanol R*; an elastic film is formed.

D. Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methylene chloride R*. Sonicate for 10 min. Discard the liquid phase and repeat the extraction with another 10 mL of *methylene chloride R*. Discard the liquid phase again. Dry the residue in air. Add 7 mL of *methanol R*. Sonicate in a centrifuge tube at 60 °C for 20 min. Centrifuge; use the supernatant.

Reference solution Dissolve 2 mg of *5,7-dihydroxy-4-methylcoumarin R* and 20 mg of *β-sitosterol R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, ethyl acetate R, toluene R* (1:35:65 *V/V/V*).

Application 20 µL [or 10 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Treat with *anisaldehyde solution R* and heat at 100-105 °C for 5 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A violet zone
	A violet zone
β-Sitosterol: a blue zone	A violet zone
	A violet zone
5,7-Dihydroxy-4-methylcoumarin: an orange zone	
	Several zones
	Several zones
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C.

Total ash (*2.4.16*)

Maximum 10.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Treat 2.00 g of the freshly powdered herbal drug (355) (*2.9.12*) with 75 mL of *methylene chloride R* in a continuous extraction apparatus (Soxhlet type) for 1 h. Cool. Discard the organic solution and replace with 75 mL of *methanol R*. Extract for 6 h in the same apparatus. Filter and evaporate the filtrate to dryness. Take up the residue with 10.0 mL of a mixture of *methanol R* and *water R* (30:70 *V/V*). Centrifuge. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Treat 2.00 g of *eucommia bark HRS* with 75 mL of *methylene chloride R* in a continuous extraction apparatus (Soxhlet type) for 1 h. Cool. Discard the organic solution and replace with 75 mL of *methanol R*. Extract for 6 h in the same apparatus. Filter and evaporate the filtrate to dryness. Take up the residue with 10.0 mL of a mixture of *methanol R* and *water R* (30:70 *V/V*). Centrifuge. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (b) Dissolve 20.0 mg of *caffeine CRS* in mobile phase A and dilute to 20.0 mL with mobile phase A. Dilute 1.0 mL of the solution to 25.0 mL with mobile phase A.

Column:
- *size*: l = 0.25 m, Ø = 4.0 mm;
- *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R*.

Mobile phase:
- *mobile phase A*: 1.0 g/L solution of *phosphoric acid R*;
- *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 35	87 → 75	13 → 25
35 - 40	75 → 0	25 → 100

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 278 nm.

Injection 20 µL.

Identification of peaks Use the chromatogram supplied with *eucommia bark HRS* and the chromatogram obtained with reference solution (a) to identify the peak due to pinoresinol diglucoside and peak 2 (unknown).

Retention time Caffeine = about 8 min; pinoresinol diglucoside = about 10 min; peak 2 = about 11 min.

System suitability Reference solution (a):
- *resolution*: minimum 2.0 between the peak due to pinoresinol diglucoside and peak 2.

Calculate the percentage content of pinoresinol diglucoside using the following expression:

$$\frac{A_1 \times m_2 \times 5.6 \times p}{A_2 \times m_1 \times 50}$$

A_1 = area of the peak due to pinoresinol diglucoside in the chromatogram obtained with the test solution;
A_2 = area of the peak due to caffeine in the chromatogram obtained with reference solution (b);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *caffeine CRS* used to prepare reference solution (b), in grams;
p = percentage content of caffeine in *caffeine CRS*;
5.6 = correction factor for caffeine with respect to pinoresinol diglucoside.

Ph Eur

www.webofpharma.com

Evodia Fruit

(Ph. Eur. monograph 2718)

Ph Eur

DEFINITION

Dried, whole unopened fruit of *Tetradium ruticarpum* (A. Juss.) T.G.Hartley (syn. *Evodia ruticarpa* (A.Juss.) Hook.f. & Thomson) collected just before ripening.

Content

Minimum 0.15 per cent for the sum of evodiamine and rutecarpine, expressed as evodiamine ($C_{19}H_{17}N_3O$; M_r 303.4) (dried drug).

IDENTIFICATION

A. The whole fruit is pentagonal to spheroidal, flattened at the apex, about 2-5 mm in diameter. It consists of 5 follicles more or less fused together, with a dark greenish-brown or brown external surface, rough, with numerous protuberances due to the presence of oil cavities; the flattened upper part is more or less regularly stellate whereas the conical lower surface bears the hairy remnants of the sepals and peduncle. The texture is tough. A transverse section of the fruit shows 5 loculi, each containing a tiny yellowish seed.

B. Microscopic examination (*2.8.23*). The powder is brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2718.-1): fragments of epicarp (surface view [A, B]) with cells whose walls are usually rigid and covered in a finely grained cuticle [Aa, Ba], bearing unicellular [Ac] or multicellular [Ab] covering trichomes (with fine internal separations between the cells) with spiny outer walls, occasionally remaining only as circular scars [Ae], and glandular trichomes with a multicellular stalk (2-6 cells) with slightly thickened walls and a globular, ovoid, multicellular head [Ad]; anomocytic stomata (*2.8.3*) [Bb] and acicular crystals in dark brown bundles [Bc] are present; isolated covering trichomes, often fragmented, with a sharp [C, L] or sometimes rounded [E] tip; numerous isolated glandular trichomes [H]; fragments of the outer part of the pericarp (transverse section [F]), consisting of the epicarp [Fa] with small cells, the mesocarp [Fc] and fragments of schizolysigenous oil glands [Fb]; fragments from the inner part of the mesocarp (surface view [G], transverse section [K]) consisting of small vascular bundles with spiral vessels [Kc] and parenchyma containing very numerous cluster crystals of calcium oxalate [Ga, Kb], sometimes associated with the endocarp composed of fine elongated cells [Gb, Ka]; fragments of parenchyma from the base of the fruit [D] containing prisms of calcium oxalate [Db] and a few sclereids [Da]; sclereids, isolated or in small groups [J].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *ethanol (96 per cent) R*, sonicate for 10 min, centrifuge and use the supernatant.

Reference solution Dissolve 1 mg of *evodiamine R* and 1 mg of *rutecarpine R* in 1 mL of *ethanol (96 per cent) R*.

Plate *TLC silica gel plate R* (2-10 µm).

Mobile phase *ethanol (96 per cent) R, triethylamine R, ethyl acetate R, cyclohexane R* (1:1:5:19 *V/V/V/V*).

Application 5 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

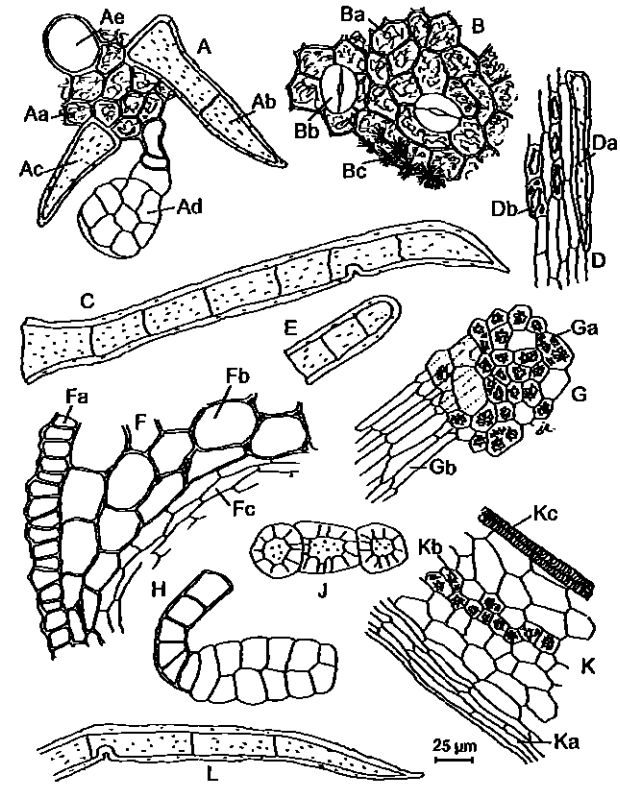


Figure 2718.-1. – *Illustration for identification test B of powdered herbal drug of evodia fruit*

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint quenching zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Rutecarpine: a quenching zone	A quenching zone (rutecarpine)
Evodiamine: a quenching zone	A quenching zone (evodiamine)
	A quenching zone
Reference solution	**Test solution**

Detection B Treat with a mixture of 10 volumes of *sulfuric acid R* and 90 volumes of *ethanol (96 per cent) R*, heat at 100 °C for 3 min and examine in daylight.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
	3 faint brown to violet zones
	A faint brownish zone
Rutecarpine: a very faint brownish zone	A faint brownish zone (rutecarpine)
Evodiamine: a brownish zone	A brownish zone (evodiamine)
	A brownish zone
	A brownish-grey zone
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 9.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 1.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 0.200 g of the powdered herbal drug (355) (*2.9.12*) add 10.0 mL of *ethanol (50 per cent V/V) R* and allow to macerate for 1 h. Sonicate for 30 min, centrifuge for 5 min and transfer the supernatant to a 50.0 mL volumetric flask. Add 10.0 mL of *ethanol (50 per cent V/V) R* to the residue and sonicate for 30 min. Centrifuge for 5 min and transfer the supernatant to the same volumetric flask. Repeat this operation once more. Dilute the 3 fractions of supernatant in the volumetric flask to 50.0 mL with *ethanol (50 per cent V/V) R* and filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 5.0 mg of *evodiamine CRS* in *anhydrous ethanol R* and dilute to 100.0 mL with the same solvent.

Reference solution (b) Dilute 10.0 mL of reference solution (a) to 100.0 mL with *anhydrous ethanol R*.

Reference solution (c) Dissolve 2.5 mg of *rutecarpine R* in 50.0 mL of reference solution (a) and dilute to 100.0 mL with *anhydrous ethanol R*.

Column:
— *size*: *l* = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
— *mobile phase A*: *water for chromatography R*;
— *mobile phase B*: *acetonitrile R1*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 15	45	55
15 - 17	45 → 10	55 → 90
17 - 30	10	90
30 - 32	10 → 45	90 → 55
32 - 45	45	55

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 225 nm.

Injection 10 µL.

Retention time Evodiamine = about 8 min; rutecarpine = about 10 min.

System suitability Reference solution (c):
— *resolution*: minimum 5.0 between the peaks due to evodiamine and rutecarpine.

Calculate the percentage content of evodiamine and rutecarpine, expressed as evodiamine, using the following expression:

$$\frac{[A_1 + (A_3 \times 4)] \times m_2 \times p}{A_2 \times m_1 \times 20}$$

A_1 = area of the peak due to evodiamine in the chromatogram obtained with the test solution;
A_2 = area of the peak due to evodiamine in the chromatogram obtained with reference solution (b);
A_3 = area of the peak due to rutecarpine in the chromatogram obtained with the test solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *evodiamine CRS* used to prepare reference solution (a), in grams;
p = percentage content of evodiamine in *evodiamine CRS*.

Ph Eur

Bitter Fennel

(Ph. Eur. monograph 0824)

Ph Eur

DEFINITION

Dry cremocarps and mericarps of *Foeniculum vulgare* Mill. ssp. *vulgare* var. *vulgare*.

Content

— *essential oil*: minimum 40 mL/kg (anhydrous drug);
— *anethole*: minimum 60.0 per cent in the essential oil;
— *fenchone*: minimum 15.0 per cent in the essential oil.

CHARACTERS

Bitter fennel is greenish-brown, brown or green.

IDENTIFICATION

A. The fruit of bitter fennel is a cremocarp, of almost cylindrical shape with a rounded base and a narrower summit crowned with a large stylopod. It is generally 3-12 mm long and 3-4 mm wide. The mericarps, usually free, are glabrous. Each bears 5 prominent, slightly carenated ridges. When cut transversely, 4 vittae on the dorsal surface and 2 on the commissural surface may be seen with a lens.

B. Microscopic examination (*2.8.23*). The powder is greyish-brown or greyish-yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0824.-1): yellow fragments of wide secretory canals, often made up of yellowish-brown-walled polygonal secretory cells [D, H]; reticulate

www.webofpharma.com

parenchyma of the mesocarp [B]; numerous fibre bundles [G] from the ridges [Ga], often accompanied by narrow spiral vessels [Gb]; very numerous endosperm fragments [F] containing aleurone grains [Fb] and very small cluster crystals of calcium oxalate [Fa]; some fibre bundles from the carpophore [E]; fragments of the endocarp (surface view [A, K]) consisting of thin-walled, transversely elongated cells, 2-9 µm wide, having a parquetry arrangement, sometimes accompanied by the inner layer of the mesocarp [Aa]; fragments of the epicarp with stomata accompanied by oil droplets [C]; very numerous oil droplets [J].

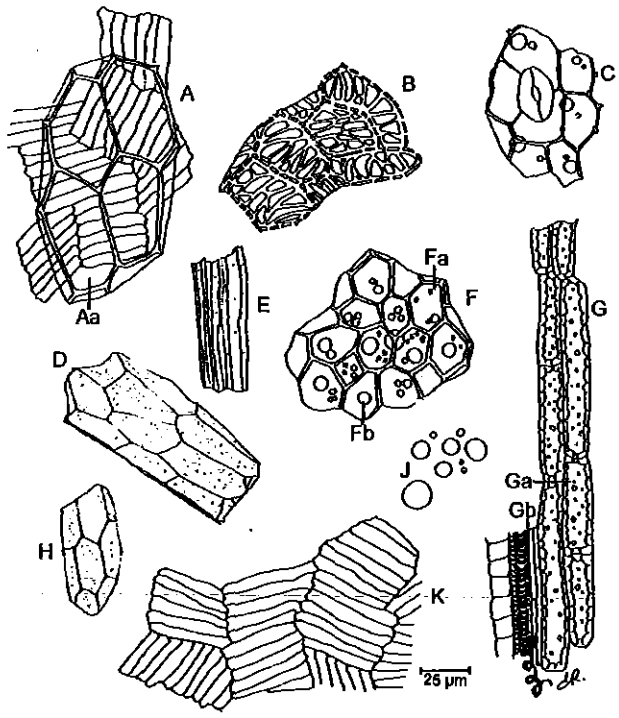


Figure 0824.-1. – *Illustration for identification test B of powdered herbal drug of bitter fennel*

C. Thin-layer chromatography (*2.2.27*).

Test solution Shake 0.3 g of the freshly powdered herbal drug (1400) (*2.9.12*) with 5.0 mL of *methylene chloride R* for 15 min. Filter and carefully evaporate the filtrate to dryness on a water-bath at 60 °C. Dissolve the residue in 0.5 mL of *toluene R*.

Reference solution Dissolve 50 µL of *anethole R* and 10 µL of *fenchone R* in 5.0 mL of *hexane R*.

Plate *TLC silica gel GF_{254} plate R*.

Mobile phase *hexane R, toluene R* (20:80 *V/V*).

Application 10 µL as bands of 20 mm by 3 mm.

Development Over a path of 10 cm.

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A The chromatograms show in the central part a quenching zone due to anethole.

Detection B Treat with *sulfuric acid R* and heat at 140 °C for 5-10 min until a yellow zone due to fenchone appears in the lower third of the chromatograms.

Results B Anethole appears as a violet band in the central part; the chromatogram obtained with the test solution also shows a reddish-brown zone in its upper third (terpenes).

TESTS

Estragole

Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dilute the mixture of essential oil and *xylene R* obtained in the determination of essential oil to 5.0 mL with *xylene R*, by rinsing the apparatus.

Reference solution Dissolve 5 mg of *estragole R* in 0.5 mL of *xylene R*.

Column:
— *size*: *l* = 30-60 m, Ø = 0.3 mm;
— *stationary phase*: *macrogol 20 000 R*.

Carrier gas *nitrogen for chromatography R*.

Flow rate 0.40 mL/min.

Split ratio 1:200.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 4	60
	4 - 26	60 → 170
	26 - 41	170
Injection port		220
Detector		270

Detection Flame ionisation.

Injection 1 µL.

Limit:
— *estragole*: maximum 5.0 per cent in the essential oil obtained in the assay.

Foreign matter (*2.8.2*)

Maximum 1.5 per cent of peduncles and maximum 1.5 per cent of other foreign matter.

Water (*2.2.13*)

Maximum 100 mL/kg, determined on 20.0 g of the powdered herbal drug (710) (*2.9.12*).

Total ash (*2.4.16*)

Maximum 10.0 per cent.

ASSAY

Essential oil (*2.8.12*)

Use 5.0 g of the herbal drug reduced to a powder (1400) (*2.9.12*) immediately before the assay, a 500 mL round-bottomed flask, 200 mL of *water R* as the distillation liquid, and 0.50 mL of *xylene R* in the graduated tube. Distil at a rate of 2-3 mL/min for 2 h.

Anethole and fenchone

Gas chromatography (*2.2.28*) as described in the test for estragole with the following modifications.

Reference solution Dissolve 5 mg of *fenchone R* and 5 mg of *anethole R* in 0.5 mL of *xylene R*.

Elution order The order indicated in the composition of the reference solution; record the retention times of these substances.

STORAGE

Protected from moisture.

Ph Eur

www.webofpharma.com

Bitter-Fennel Fruit Oil

(Ph. Eur. monograph 1826)

Ph Eur

DEFINITION

Essential oil obtained by steam distillation from the ripe fruits of *Foeniculum vulgare* Miller, ssp. *vulgare* var. *vulgare*.

Content

— fenchone: 12.0 per cent to 25.0 per cent,
— *trans*-anethole: 55.0 per cent to 75.0 per cent.

CHARACTERS

Appearance

Clear, colourless or pale yellow liquid.

Characteristic odour.

IDENTIFICATION

First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 0.1 mL of the essential oil to be examined in 5 mL of *toluene R*.

Reference solution Dissolve 10 µL of *fenchone R* and 80 µL of *anethole R* in 5 mL of *toluene R*.

Plate *TLC silica gel plate R*.

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 10 µL as bands.

Development Over a path of 15 cm.

Drying In air.

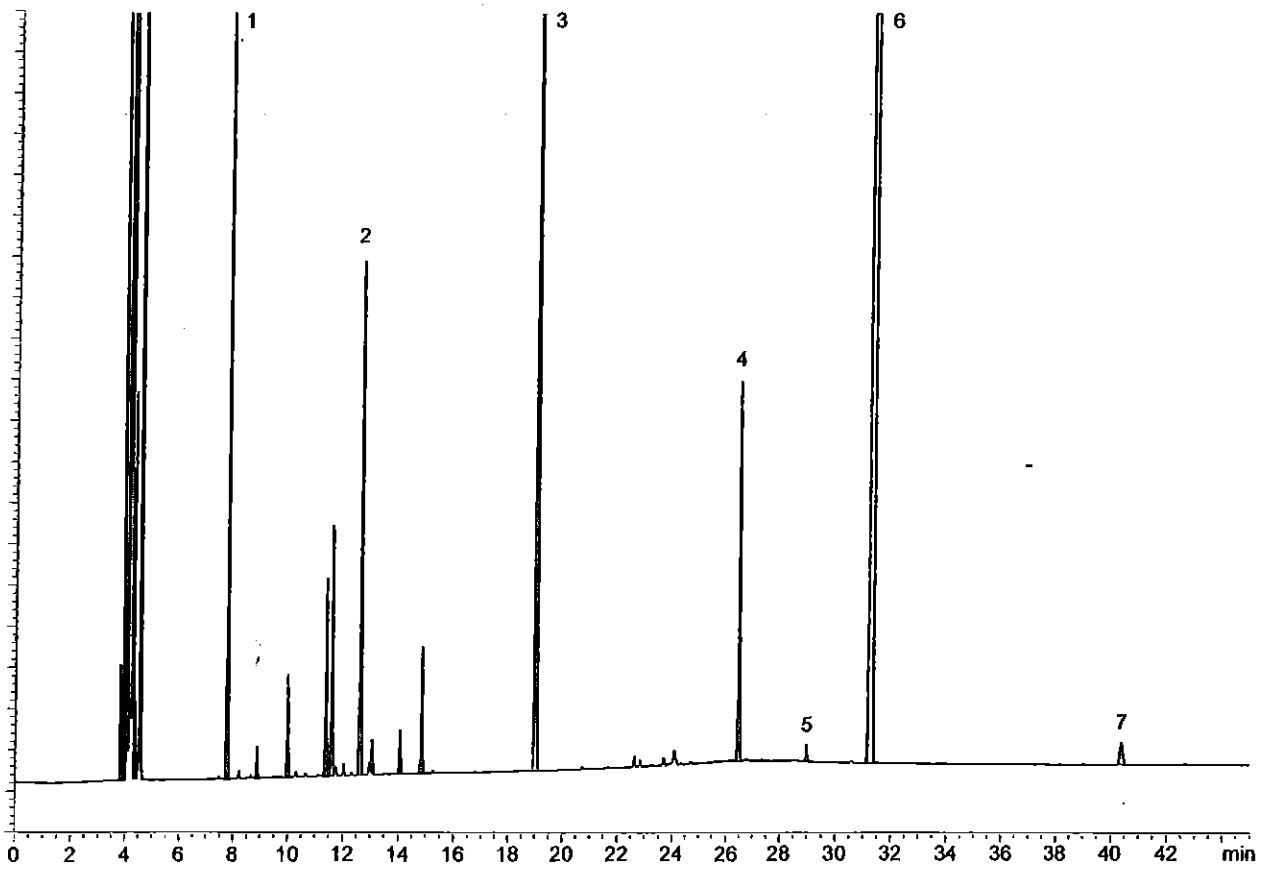
Detection Spray with a freshly prepared 200 g/L solution of *phosphomolybdic acid R* in *ethanol (96 per cent) R* and heat at 150 °C for 15 min; examine in daylight.

Results See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Anethole: a dark blue to dark violet zone	A dark blue to dark violet zone (anethole)
Fenchone: a blue or bluish-grey zone	A blue or bluish-grey zone (fenchone)
Reference solution	**Test solution**

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The characteristic peaks in the chromatogram obtained with the test solution are similar in retention time to



1. α-pinene
2. limonene
3. fenchone
4. estragole
5. *cis*-anethole
6. *trans*-anethole
7. anisaldehyde

Figure 1826.-1. – *Chromatogram for the test for chromatographic profile of bitter-fennel fruit oil*

www.webofpharma.com

those in the chromatogram obtained with the reference solution.

TESTS

Relative density (*2.2.5*)
0.961 to 0.975.

Refractive index (*2.2.6*)
1.528 to 1.539.

Optical rotation (*2.2.7*)
+ 10.0° to + 24.0°.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dissolve 0.20 mL of the essential oil to be examined in *heptane R* and dilute to 10.0 mL with the same solvent.

Reference solution Dissolve 20 µL of *α-pinene R*, 20 µL of *limonene R*, 50 µL of *fenchone R*, 20 µL of *estragole R*, 100 µL of *anethole R* and 20 µL of *anisaldehyde R* in *heptane R* and dilute to 10.0 mL with the same solvent.

Column:
— *material*: fused silica,
— *size*: *l* = 60 m, Ø = 0.25 mm,
— *stationary phase*: *macrogol 20 000 R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R.*

Flow rate 1 mL/min.

Split ratio 1:200.

Temperature:

	Time (min)	Temperature (°C)
Column	0 – 4	60
	4 – 26	60 → 170
	26 – 41	170
Injection port		220
Detector		270

Detection Flame ionisation.

Injection 1.0 µL.

Elution order Order indicated in the composition of the reference solution. Record the retention times of these substances.

System suitability Reference solution:
— *resolution*: minimum 5.0 between the peaks due to estragole and *trans*-anethole.

Using the retention times determined from the chromatogram obtained with the reference solution, locate the components of the reference solution on the chromatogram obtained with the test solution and locate *cis*-anethole using Figure 1826.-1. (Disregard the peak due to heptane).

Determine the percentage content of each of these components. The percentages are within the following ranges:
— *α-pinene*: 1.0 per cent to 10.0 per cent,
— *limonene*: 0.9 per cent to 5.0 per cent,
— *fenchone*: 12.0 per cent to 25.0 per cent,
— *estragole*: maximum 6.0 per cent,
— *cis-anethole*: maximum 0.5 per cent,
— *trans-anethole*: 55.0 per cent to 75.0 per cent,
— *anisaldehyde*: maximum 2.0 per cent.

The ratio of α-pinene content to limonene content is greater than 1.0.

STORAGE
At a temperature not exceeding 25 °C.

Ph Eur

Bitter-Fennel Herb Oil

(Ph. Eur. monograph 2380)

Ph Eur

DEFINITION
Essential oil obtained by steam distillation of the aerial parts of *Foeniculum vulgare* Mill. ssp. *vulgare*, var. *vulgare* collected during fruiting.

CHARACTERS

Appearance
Clear, pale or intense yellow liquid.

Anise-like odour.

IDENTIFICATION
First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 0.1 mL of the oil to be examined in 5 mL of *toluene R*.

Reference solution Dissolve 10 µL of *fenchone R* and 40 µL of *anethole R* in 5 mL of *toluene R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 10 µL [or 3 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 8 cm [or 6 cm].

Drying In air.

Detection Spray with a freshly prepared 200 g/L solution of *phosphomolybdic acid R* in *ethanol (96 per cent) R* and heat at 150 °C for 15 min; examine in daylight.

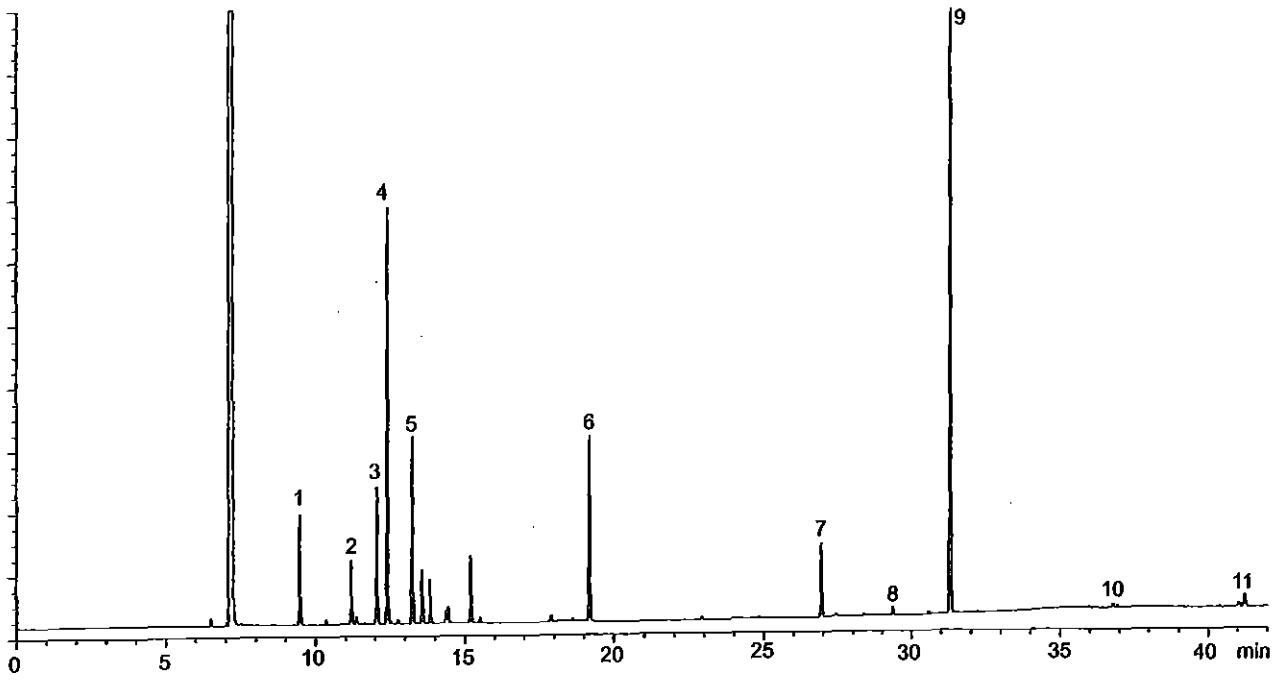
Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Anethole: a dark blue or dark violet zone	A dark blue or dark violet zone (anethole)
Fenchone: a blue or bluish-grey zone	A sometimes faint blue or bluish-grey zone (fenchone)
Reference solution	**Test solution**

B. Examine the chromatograms obtained in the test for chromatographic profile.

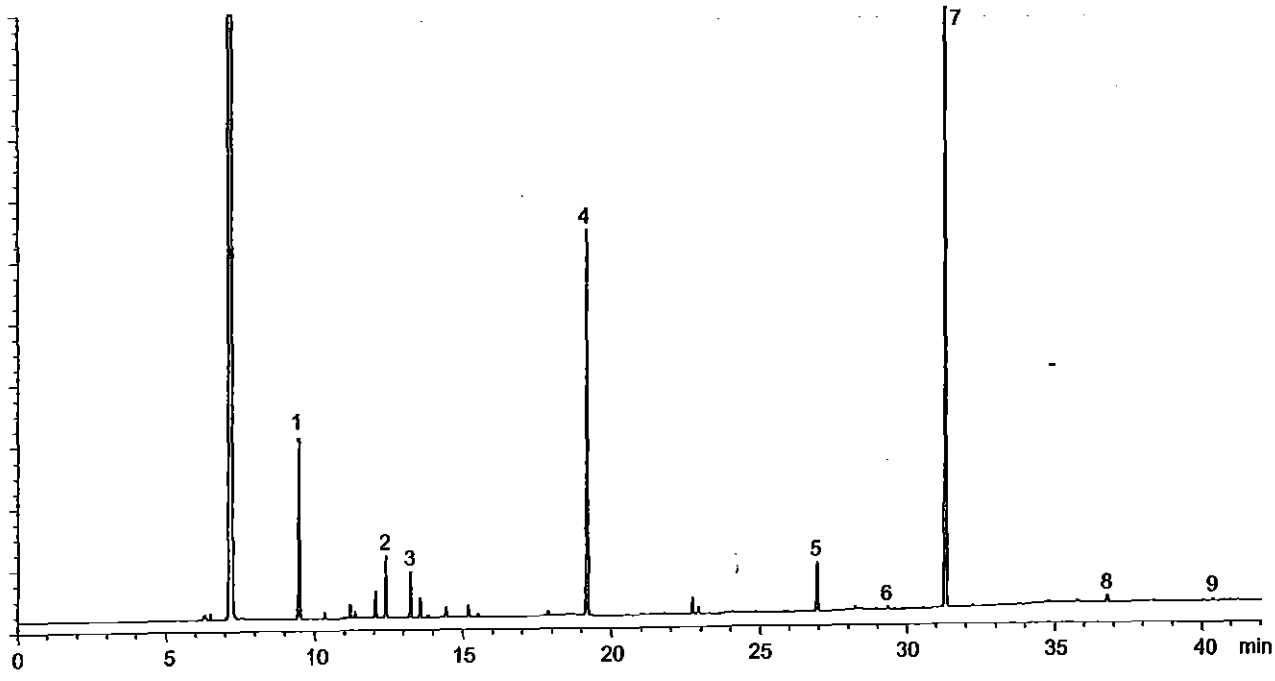
Results:
— *Spanish type*: the characteristic peaks due to α-pinene, β-pinene, β-myrcene, α-phellandrene, limonene, fenchone, estragole and *trans*-anethole in the chromatogram obtained with the test solution are

www.webofpharma.com



1. α-pinene
2. β-pinene
3. β-myrcene
4. α-phellandrene
5. limonene
6. fenchone
7. estragole
8. *cis*-anethole
9. *trans*-anethole
10. anisaldehyde
11. anise ketone

Figure 2380.-1. – *Chromatogram for the test for chromatographic profile of Spanish-type bitter-fennel herb oil*



1. α-pinene
2. α-phellandrene
3. limonene
4. fenchone
5. estragole
6. *cis*-anethole
7. *trans*-anethole
8. anisaldehyde
9. anise ketone

Figure 2380.-2. – *Chromatogram for the test for chromatographic profile of Tasmanian-type bitter-fennel herb oil*

www.webofpharma.com

similar in retention time to those in the chromatogram obtained with reference solution (a);
— *Tasmanian type*: the characteristic peaks due to α-pinene, α-phellandrene, limonene, fenchone, estragole and *trans*-anethole in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with reference solution (a).

TESTS

Relative density (*2.2.5*)
— *Spanish type*: 0.877 to 0.921;
— *Tasmanian type*: 0.940 to 0.973.

Refractive index (*2.2.6*)
— *Spanish type*: 1.487 to 1.501;
— *Tasmanian type*: 1.512 to 1.538.

Optical rotation (*2.2.7*)
— *Spanish type*: + 42° to + 68°;
— *Tasmanian type*: + 11° to + 35°.

Solubility in alcohol (*2.8.10*)
— *Spanish type*: 1 volume is soluble in 2 volumes and more of *ethanol (90 per cent V/V) R*;
— *Tasmanian type*: 1 volume is soluble in 10 volumes and more of *ethanol (85 per cent V/V) R*.

Chromatographic profile

Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dissolve 0.20 mL of the oil to be examined in *acetone R* and dilute to 10.0 mL with the same solvent.

Reference solution (a) Dissolve 20 µL of *α-pinene R*, 10 µL of *β-pinene R*, 20 µL of *β-myrcene R*, 20 µL of *α-phellandrene R*, 20 µL of *limonene R*, 40 µL of *fenchone R*, 10 µL of *estragole R*, 40 µL of *anethole R*, 10 µL of *anisaldehyde R* and 10 µL of *anise ketone R* in *acetone R* and dilute to 10.0 mL with the same solvent.

Reference solution (b) Dissolve 5 µL of *anethole R* in 25.0 mL of *acetone R*. Dilute 0.5 mL of this solution to 20.0 mL with *acetone R*.

Column:
— *material*: fused silica;
— *size*: *l* = 60 m, Ø = 0.25 mm;
— *stationary phase*: *macrogol 20 000 R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R*.

Flow rate 1 mL/min.

Split ratio 1:50.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 35	70 → 210
	35 - 42	210
Injection port		250
Detector		270

Detection Flame ionisation.

Injection 1 µL.

Elution order Order indicated in the composition of the reference solution; record the retention times of these substances.

System suitability Reference solution (a):
— *resolution*: minimum 1.5 between the peaks due to β-myrcene and α-phellandrene.

Using the chromatogram obtained with the reference solution, locate the relevant components for the type of the essential oil to be examined in the chromatogram obtained with the test solution, and locate *cis*-anethole using Figures 2380.-1 and 2380.-2.

Determine the percentage content of each of these components.

For Spanish-type bitter-fennel herb oil, the percentages are within the following ranges:
— *α-pinene*: 2.0 to 8.0 per cent;
— *β-pinene*: 1.0 to 4.0 per cent;
— *β-myrcene*: 1.0 to 12.0 per cent;
— *α-phellandrene*: 1.0 to 25.0 per cent;
— *limonene*: 8.0 to 30.0 per cent;
— *fenchone*: 7.0 to 16.0 per cent;
— *estragole*: 2.0 to 7.0 per cent;
— *cis-anethole*: maximum 0.5 per cent;
— *trans-anethole*: 15.0 to 40.0 per cent;
— *anisaldehyde*: maximum 1.0 per cent;
— *anise ketone*: maximum 0.05 per cent;
— *disregard limit*: the area of the principal peak in the chromatogram obtained with reference solution (b) (0.025 per cent).

For Tasmanian-type bitter-fennel herb oil, the percentages are within the following ranges:
— *α-pinene*: 2.0 to 11.0 per cent;
— *α-phellandrene*: 1.0 to 8.5 per cent;
— *limonene*: 1.0 to 6.0 per cent;
— *fenchone*: 10.0 to 25.0 per cent;
— *estragole*: 1.5 to 6.0 per cent;
— *cis-anethole*: maximum 0.5 per cent;
— *trans-anethole*: 45.0 to 78.0 per cent;
— *anisaldehyde*: maximum 1.0 per cent;
— *anise ketone*: maximum 0.05 per cent;
— *disregard limit*: the area of the principal peak in the chromatogram obtained with reference solution (b) (0.025 per cent).

STORAGE

At a temperature not exceeding 25 °C.

LABELLING

The label states that the content is Spanish-type or Tasmanian-type.

Ph Eur

Sweet Fennel

(Ph. Eur. monograph 0825)

Ph Eur

DEFINITION

Dry cremocarps and mericarps of *Foeniculum vulgare* Mill. subsp. *vulgare* var. *dulce* (Mill.) Batt. & Trab.

Content
— *essential oil*: minimum 20 mL/kg (anhydrous drug);
— *anethole*: minimum 80.0 per cent in the essential oil.

CHARACTERS

Sweet fennel is pale green or pale yellowish-brown.

IDENTIFICATION

A. The fruit of sweet fennel is a cremocarp of almost cylindrical shape with a rounded base and a narrowed summit crowned with a large stylopod. It is generally

www.webofpharma.com

3-12 mm long and 3-4 mm wide. The mericarps, usually free, are glabrous. Each bears 5 prominent, slightly carenated ridges. When cut transversely, 4 vittae on the dorsal surface and 2 on the commissural surface may be seen with a lens.

B. Microscopic examination (*2.8.23*). The powder is greyish-brown or greyish-yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0825.-1.): yellow fragments of wide secretory canals, often made up of yellowish-brown-walled polygonal secretory cells [D, H]; reticulate parenchyma of the mesocarp [B]; numerous fibre bundles [G] from the ridges [Ga], often accompanied by narrow spiral vessels [Gb]; very numerous endosperm fragments [F] containing aleurone grains [Fb] and very small calcium oxalate cluster crystals [Fa]; some fibre bundles from the carpophore [E]; fragments of the endocarp (surface view [K, A]) consisting of thin-walled, transversely elongated cells 2-9 µm wide, having a parquetry arrangement, sometimes accompanied by the inner layer of the mesocarp [Aa]; fragments of the epicarp with stomata accompanied by oil droplets [C]; very numerous oil droplets [J].

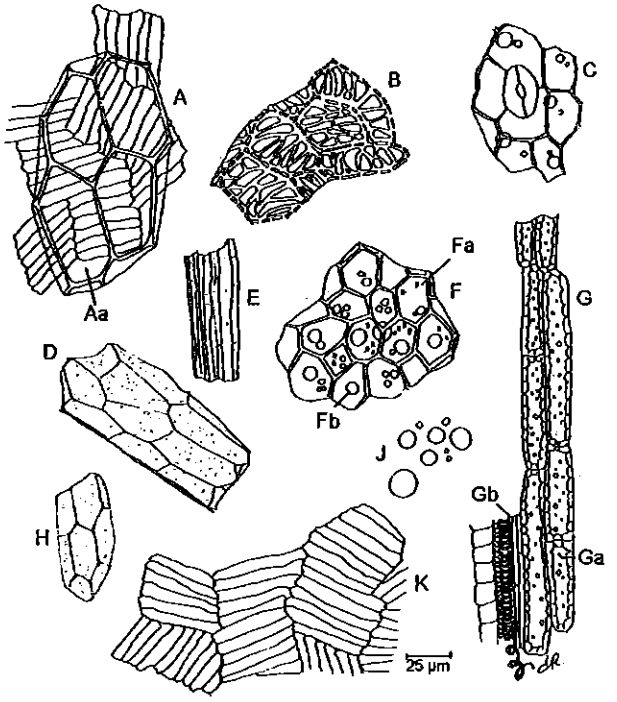


Figure 0825.-1. – *Illustration for identification test B of powdered herbal drug of sweet fennel*

C. Thin-layer chromatography (*2.2.27*).

Test solution Shake 0.3 g of the freshly powdered herbal drug (1400) (*2.9.12*) with 5.0 mL of *methylene chloride R* for 15 min. Filter and carefully evaporate the filtrate to dryness on a water-bath at 60 °C. Dissolve the residue in 0.5 mL of *toluene R*.

Reference solution Dissolve 60 µL of *anethole R* in 5.0 mL of *hexane R*.

Plate *TLC silica gel GF_{254} plate R*.

Mobile phase *hexane R, toluene R* (20:80 *V/V*).

Application 10 µL as bands of 20 mm by 3 mm.

Development Over a path of 10 cm.

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A The chromatograms show in the central part a quenching zone due to anethole.

Detection B Spray with *sulfuric acid R* and heat at 140 °C for 5 min; examine in daylight.

Results B The chromatograms show in the central part a violet band due to anethole; the chromatogram obtained with the test solution also shows a reddish-brown zone in the upper third (terpenes).

TESTS

Estragole and fenchone

Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dilute the mixture of essential oil and *xylene R* obtained in the assay of essential oil to 5.0 mL with *xylene R*, by rinsing the apparatus.

Reference solution Dissolve 5 mg of *estragole R* and 5 mg of *fenchone R* in 0.5 mL of *xylene R*.

Column:
— *size*: *l* = 30-60 m, Ø = 0.3 mm;
— *stationary phase*: *macrogol 20 000 R*.

Carrier gas *nitrogen for chromatography R*.

Flow rate 0.40 mL/min.

Split ratio 1:200.

	Time (min)	Temperature (°C)
Column	0 - 4	60
	4 - 26	60 → 170
	26 - 41	170
Injection port		220
Detector		270

Detection Flame ionisation.

Injection 1 µL.

Limits:
— *estragole*: maximum 10.0 per cent in the essential oil;
— *fenchone*: maximum 7.5 per cent in the essential oil.

Foreign matter (*2.8.2*)

Maximum 1.5 per cent of peduncles and maximum 1.5 per cent of other foreign matter.

Water (*2.2.13*)

Maximum 80 mL/kg, determined on 20.0 g of the powdered herbal drug (710) (*2.9.12*).

Total ash (*2.4.16*)

Maximum 10.0 per cent.

ASSAY

Essential oil (*2.8.12*)

Use 10.0 g of the herbal drug reduced to a powder (1400) (*2.9.12*) immediately before the assay, a 500 mL round-bottomed flask, 200 mL of *water R* as the distillation liquid, and 0.50 mL of *xylene R* in the graduated tube. Distil at a rate of 2-3 mL/min for 2 h.

Anethole

Gas chromatography (*2.2.28*) as described in the test for estragole and fenchone with the following modification.

Reference solution Dissolve 5 mg of *anethole R* in 0.5 mL of *xylene R*.

STORAGE

Protected from moisture.

Ph Eur

www.webofpharma.com

Fenugreek

(Ph. Eur. monograph 1323)

Ph Eur

DEFINITION

Dried, ripe seeds of *Trigonella foenum-graecum* L.

IDENTIFICATION

A. The seed is hard, flattened, brown or reddish-brown and more or less rhomboidal with rounded edges. It is 3-5 mm long, 2-3 mm wide and 1.5-2 mm thick. The widest surfaces are marked by a groove that divides the seed into 2 unequal parts. The smaller part contains the radicle; the larger part contains the cotyledons.

B. Microscopic examination (*2.8.23*). The powder is yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1323.-1): fragments of the testa (transverse section [B]) with lageniform epidermal cells [Bb] covered by a thick cuticle [Ba], a hypodermis consisting of large cells, narrower at the upper end and constricted in the middle, with bar-like thickenings of the radial walls [Bc] and parenchyma with flattened cells [Bd]; fragments of the epidermis in surface view, yellowish-brown, consisting of small polygonal cells, either with thick, channelled walls and a narrow lumen (view from above [G]) or with smooth walls and a larger lumen (view from below [C]); fragments of the hypodermis in surface view, with cells having either a circular outline and thickened walls, closely beaded (view from above [H]), or having a polyhedral outline whose bar-like thickenings extend from the lower to the upper walls (view from below [A]); parenchyma of the testa consisting of loosely arranged cells leaving numerous spaces [E]; fragments of endosperm with cells that are rounded [F] or elongated [D] depending on the orientation, associated with mucilage [Fa] and sometimes with small spiral or annular vessels [J].

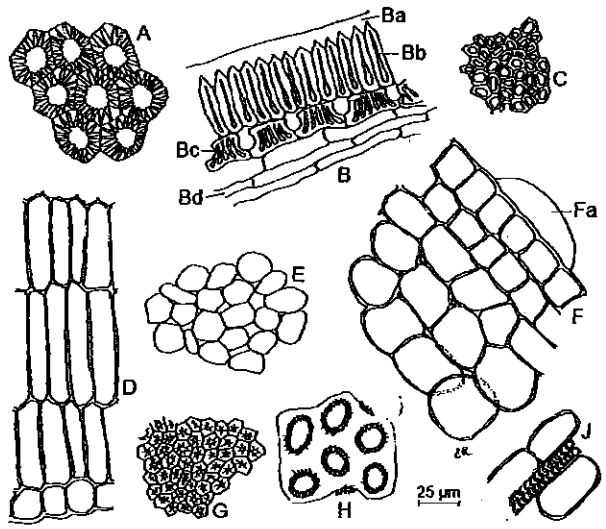


Figure 1323.-1. – *Illustration for identification test B of powdered herbal drug of fenugreek*

C. Thin-layer chromatography (*2.2.27*).

Test solution Place 1.0 g of the powdered herbal drug (710) (*2.9.12*) in a 25 mL conical flask and add 5.0 mL of *methanol R*. Heat in a water-bath at 65 °C for 5 min. Cool and filter.

Reference solution Dissolve 3.0 mg of *trigonelline hydrochloride R* in 1.0 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R*.

Mobile phase *water R, methanol R* (30:70 *V/V*).

Application 20 µL of the test solution and 10 µL of the reference solution, as bands.

Development Over a path of 10 cm.

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A The chromatogram obtained with the test solution shows in its lower half a quenching zone similar in position and fluorescence to the zone in the chromatogram obtained with the reference solution.

Detection B Spray with *potassium iodobismuthate solution R2*.

Results B The chromatogram obtained with the test solution shows an intense orange-red zone similar in position and colour to the zone in the chromatogram obtained with the reference solution. It also shows in its upper half, a broad light brownish-yellow zone (triglycerides).

TESTS

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 5.0 per cent.

Swelling index (*2.8.4*)
Minimum 6, determined on the powdered herbal drug (710) (*2.9.12*).

Ph Eur

Feverfew

(Ph. Eur. monograph 1516)

Ph Eur

DEFINITION

Dried, whole or fragmented aerial parts of *Tanacetum parthenium* (L.) Sch. Bip.

Content

Minimum 0.20 per cent of parthenolide-($C_{15}H_{20}O_3$; M_r 248.3) (dried drug).

CHARACTERS

Camphoraceous odour.

IDENTIFICATION

A. The leafy, more or less branched stem has a diameter of up to 5 mm; it is almost quadrangular, channelled longitudinally and slightly pubescent. The leaves are ovate, 2-5 cm long, sometimes up to 10 cm, yellowish-green, petiolate and alternate. They are pinnate or bipinnate, deeply divided into 5-9 segments, each with a coarsely crenate margin and an obtuse apex. Both surfaces are somewhat pubescent and the midrib is prominent on the lower surface. When present, the flowering heads are 12-22 mm in diameter with long pedicels; they are clustered into broad corymbs consisting of 5-30 flower-heads. The hemispherical involucre is 6-8 mm wide and consists of many overlapping bracts, which are rather narrow, obtuse and scarious and have membranous margins. The central flowers are yellow, hermaphrodite, tube-shaped with 5 teeth and have 5 stamens

www.webofpharma.com

inserted in the corolla; the filaments of the stamens are separate from each other but the anthers are fused into a tube through which passes the style, bearing 2 stigmatic branches. The peripheral flowers are female and have a white, three-toothed ligule, 2-7 mm long. The fruit is an achene, 1.2-1.5 mm long, brown when ripe, with 5-10 white longitudinal ribs. It is glandular and bears a short, crenate, membranous crown.

B. Microscopic examination (*2.8.23*). The powder is yellowish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1516.-1): numerous isolated, large, multicellular, uniseriate covering trichomes [J] consisting of a rhomboidal basal cell, 3-5 smaller, thick-walled rectangular cells, and a very long, flat, slender terminal cell, often curved at a right angle to the axis of the basal cell; isolated glandular trichomes [C, F] with a short, biseriate, 2- to 4-celled stalk and a biseriate head of 4-6 cells around which the cuticle forms a bladder-like covering; fragments of the epidermis of the leaves [A] consisting of cells with sinuous anticlinal walls, with a striated cuticle [Aa], anomocytic stomata (*2.8.3*) [Ab], covering trichomes [Ac] or their basal part [Ad] and glandular trichomes; numerous fragments of the stems (longitudinal section [H, L]) showing pitted or reticulate vessels [Ha] accompanied by cells of the pith with pitted walls [Hb] and groups of fibres [La]. If flowers are present, the powder also shows: fragments of the outer epidermis of the bracts of the involucre (surface view [M]), consisting, on the margin, of thin-walled cells [Ma] and occasional covering trichomes [Mb], and a central region composed of elongated sclereids with strongly thickened and channelled walls [Mc]; fragments of the inner epidermis of the corolla [K] consisting of polygonal cells, papillose, with finely striated walls; fragments of the outer epidermis of the corolla (surface view [B]) consisting of sinuous cells, covered by a striated cuticle, bearing numerous glandular trichomes [Ba]; fragments of the ovary [E] with parenchymatous cells containing small crystals of calcium oxalate [Ea] occurring as cluster crystals or occasionally as prisms [Eb], accompanied by small spiral vessels [Ec]; spherical pollen grains about 25 µm in diameter, with 3 pores and a spiny exine [D, G].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (355) (*2.9.12*) add 20 mL of *methanol R*. Heat in a water-bath at 60 °C for 15 min. Allow to cool and filter. Evaporate to dryness under reduced pressure and dissolve the residue in 2 mL of *methanol R*.

Reference solution Dissolve 5 mg of *parthenolide R* in *methanol R* and dilute to 5 mL with the same solvent.

Plate *TLC silica gel plate R*.

Mobile phase *acetone R, toluene R* (15:85 *V/V*).

Application 20 µL, as bands.

Development Over a path of 10 cm.

Drying In air.

Detection Spray with a 5 g/L solution of *vanillin R* in a mixture of 20 volumes of *anhydrous ethanol R* and 80 volumes of *sulfuric acid R*; examine in daylight after 5 min.

Results The chromatogram obtained with the test solution shows in its central part a blue principal zone that is similar in position, colour and size to the principal zone in the chromatogram obtained with the reference solution, and somewhat below the principal zone a 2nd blue zone may be present; 1 or 2 blue zones are also present in its lower third; other violet zones may be present.

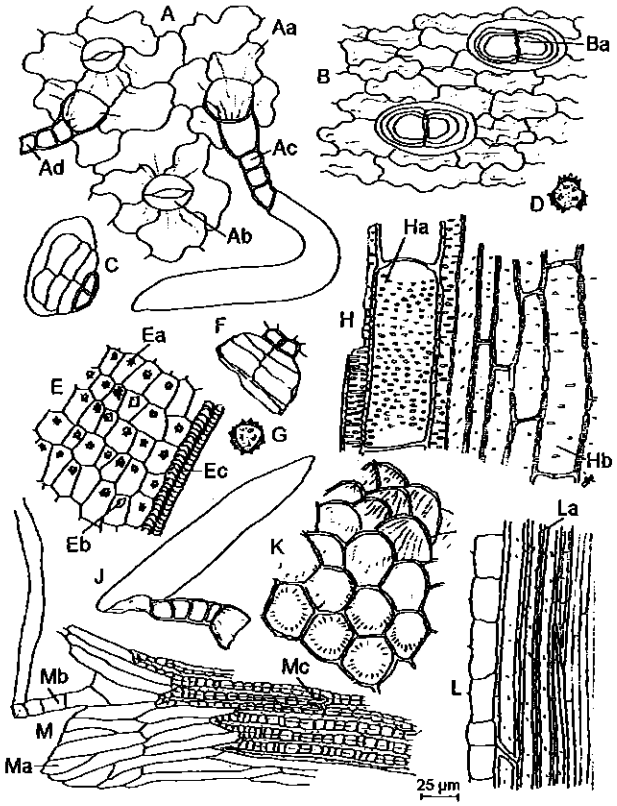


Figure 1516.-1. – *Illustration for identification test B of powdered herbal drug of feverfew*

TESTS

Foreign matter (*2.8.2*)

Maximum 10.0 per cent of stem with a diameter greater than 5 mm and maximum 2.0 per cent of other foreign matter.

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 12.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Completely reduce about 50 g of the herbal drug to be examined to a powder (355) (*2.9.12*). After homogenisation, introduce 1.00 g of the powdered herbal drug into a flask and add 40 mL of *methanol R*. Heat in a water-bath at 60 °C for 10 min. Allow to cool and filter. Rinse the filter with 15 mL of *methanol R*. Take up the residue with 40 mL of *methanol R*. Repeat the operation. Collect the filtrates and rinsings and evaporate to dryness under reduced pressure. Take up the residue with *methanol R* and dilute to 20.0 mL with the same solvent. Dilute 10.0 mL of this solution to 50.0 mL with the mobile phase. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution Dissolve 5.0 mg of *parthenolide CRS* in *methanol R* and dilute to 10.0 mL with the same solvent. Dilute 2.0 mL of the solution to 50.0 mL with the mobile phase.

Column:

— *size*: *l* = 0.25 m, Ø = 4.6 mm;

— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

www.webofpharma.com

Mobile phase *acetonitrile for chromatography R, water for chromatography R* (40:60 *V/V*).

Flow rate 1 mL/min.

Detection Spectrophotometer at 220 nm.

Injection 20 µL.

Retention time Parthenolide = about 11.5 min.

Calculate the percentage content of parthenolide using the following expression:

$$\frac{A_1 \times m_2 \times p \times 0.4}{A_2 \times m_1}$$

A_1 = area of the peak due to parthenolide in the chromatogram obtained with the test solution;

A_2 = area of the peak due to parthenolide in the chromatogram obtained with the reference solution;

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_2 = mass of *parthenolide CRS* used to prepare the reference solution, in grams;

p = assigned percentage content of parthenolide in *parthenolide CRS*.

Ph Eur

Fig

DEFINITION

The sun-dried succulent fruit of *Ficus carica* L.

CHARACTERISTICS

Odour, pleasantly fruity; taste, sweet.

Macroscopical Fruit compound: soft, fleshy, brown or yellowish brown, sometimes covered with a saccharine efflorescence; at the summit a small opening surrounded by scales and at the base a short, stalk-like prolongation; fruit up to about 5 cm in length and breadth, consisting of a hollow receptacle bearing on the inner surface numerous drupelets, each containing a stone about 1.5 to 2.0 mm long; seed containing endosperm and a curved embryo.

Microscopical Receptacle: epidermal cells polyhedral, stomata raised, trichomes unicellular, thick walled, of varying length up to about 300 µm; hypodermis composed of rounded polyhedral cells, some containing small rosette crystals of calcium oxalate; parenchyma made up of large, irregular cells, forming the greater part of the receptacle, containing large rosette crystals of calcium oxalate and interspersed with numerous latex tubes, about 30 to 50 µm wide, and slender vascular bundles. Pericarp: epicarp consisting of radially elongated cells with mucilaginous outer walls; mesocarp of delicate, often disorganised cells; endocarp of radially elongated sclereids with pitted walls. Endosperm and embryo: small cells containing aleurone grains and fixed oil; starch absent.

Water-soluble extractive

Not less than 60.0% when determined by the following method. To 25 g, minced, add 500 mL of *water*, boil under a reflux condenser for 1 hour, cool and filter. To 20 mL of the filtrate add 20 g of washed and ignited sand, evaporate to dryness in a tared, flat bottomed shallow dish and dry the residue to constant weight at 100°. Calculate the water-soluble extractive by subtracting the weight of sand from the weight of the residue obtained.

STORAGE

Figs should be stored in a dry place.

Fleeceflower Root

(Ph. Eur. monograph 2433)

Ph Eur

DEFINITION

Whole or fragmented dried tuberous root of *Fallopia multiflora* (Thunb.) Haraldson (syn. *Polygonum multiflorum* Thunb.).

Content

Minimum 1.0 per cent of 2,3,5,4′-tetrahydroxystilbene-2-*O*-β-D-glucoside ($C_{20}H_{22}O_9$; M_r 406.4) (dried drug).

IDENTIFICATION

A. The whole drug consists of an irregular, fusiform, tuberous, root 6-15 cm long and 4-12 cm in diameter; the fragmented drug consists of slices or irregular pieces.

The external surface of the root is reddish-brown with irregular wrinkles, resembling transversely elongated lenticels, and with fine rootlet scars. The texture is dense, compact and granular. The fracture is pale yellowish-brown or reddish-brown. The drug is powdery when it is fractured. In the cortex there are 4-11 bundles giving rise to a cloud-like appearance. The central xylem is large, sometimes distinguishable as a central lignified part.

B. Microscopic examination (*2.8.23*). The powder is yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters: cluster crystals of calcium oxalate 10-80 µm, sometimes up to 160 µm, in diameter, with obtuse angles; rare, relatively large, isolated tetragonal prism crystals; fragments of parenchyma consisting of thin-walled, sub-rounded or rectangular cells, sometimes containing brown, yellowish-brown or reddish-brown inclusions; rare fragments of cork consisting of several layers of regular cells filled with brown contents; fragments of pitted vessels 15-180 µm in diameter; few groups of xylem fibres; scattered brown masses, varying in shape, size and colour. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows simple or 2-9 compound starch granules, the simple granules are sub-rounded, 4-50 µm in diameter, with a V-shaped, stellate or Y-shaped hilum, the large granules show clearly visible layers.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.500 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R*. Heat in a water-bath at 60 °C for 15 min and filter.

Reference solution Dissolve 1 mg of *emodin R* and 1 mg of *resveratrol R* in 2 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *glacial acetic acid R, anhydrous ethanol R, toluene R* (1:4:16 *V/V/V*).

Application 20 µL [or 5 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
	A yellow fluorescent zone
Emodin: a yellow fluorescent zone	A yellow fluorescent zone (emodin)
Resveratrol: a light blue fluorescent zone	
	A light blue fluorescent zone
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 5.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 2.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Weigh 0.250 g of the powdered herbal drug (355) (*2.9.12*) in a 100 mL glass vial with a screw cap. Add 50.0 mL of a 50 per cent *V/V* solution of *methanol R*, close and extract for 1 h using ultrasound. Filter the solution through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 10.0 mg of *resveratrol CRS* in *methanol R* and dilute to 20.0 mL with the same solvent. Dilute 1.0 mL of the solution to 10.0 mL with *methanol R*.

Reference solution (b) Weigh 0.250 g of *fleeceflower root HRS* in a 100 mL glass vial with a screw cap. Add 50.0 mL of a 50 per cent *V/V* solution of *methanol R*, close and extract for 1 h using ultrasound. Filter the solution through a membrane filter (nominal pore size 0.45 µm).

Column:
— *size*: l = 0.125 m, Ø = 4.6 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm);
— *temperature*: 30 °C.

Mobile phase:
— *mobile phase A*: 0.1 per cent *V/V* solution of *anhydrous formic acid R*;
— *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 15	90 → 70	10 → 30
15 - 16	70 → 20	30 → 80
16 - 21	20	80

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 320 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram supplied with *fleeceflower root HRS* and the chromatogram obtained with reference solution (b) to identify the peak due to 2,3,5,4′-tetrahydroxystilbene-2-*O*-β-D-glucoside and peak 2 (unknown).

Retention time 2,3,5,4′-tetrahydroxystilbene-2-*O*-β-D-glucoside = about 12 min; peak 2 = about 13 min; resveratrol = about 17 min.

System suitability Reference solution (b):
— *resolution*: minimum 2.0 between the peak due to 2,3,5,4′-tetrahydroxystilbene-2-*O*-β-D-glucoside and peak 2.

Calculate the percentage content of 2,3,5,4′-tetrahydroxystilbene-2-*O*-β-D-glucoside using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 4 \times 0.5}$$

A_1 = area of the peak due to 2,3,5,4′-tetrahydroxystilbene-2-*O*-β-D-glucoside in the chromatogram obtained with the test solution;
A_2 = area of the peak due to resveratrol in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *resveratrol CRS* used to prepare reference solution (a), in grams;
p = percentage content of resveratrol in *resveratrol CRS*.
0.5 = correction factor for resveratrol with respect to 2,3,5,4′-tetrahydroxystilbene-2-*O*-β-D-glucoside.

Ph Eur

Forsythia Fruit

(Ph. Eur. monograph 2720)

Ph Eur

DEFINITION

Dried ripe or steamed and dried unripe fruit of *Forsythia suspensa* (Thunb.) Vahl.

Content

Minimum 0.15 per cent of forsythoside A ($C_{29}H_{36}O_{15}$; M_r 625) (dried drug)..

IDENTIFICATION

A. Loculicidal woody capsule which opens apically into 2 brittle, boat-shaped valves; the capsule is slightly compressed, ovoid to elongated-ellipsoid. Valves are 1.2-2.5 cm long and 0.5-1.2 cm in diameter. The valve apex is acute and the rounded base bears the peduncle scar or the peduncle, which may be as long as the fruit. The outer surface of each valve bears numerous verrucose, pale brown lenticels, irregular longitudinal wrinkles and a deep median, longitudinal furrow. The inner surface of the valve is mostly pale yellowish-brown, smooth, slightly lustrous and is divided in 2 by a longitudinal septum. Each capsule contains numerous seeds (around 11-20 in smaller fruits, up to 30 in larger fruits) which are elongated, 0.5-0.9 cm long, flattened, slightly curved and noticeably winged on one side along their entire length.

The unripe capsule is closed, yellowish-, brownish- or blackish-green or dark brown. Seeds are greenish-yellow or pale brownish-yellow.

The ripe light brown or orange-brown fruit capsule may be present as 2, free, fully dehisced valves or partially open, the valves connected at the base and the apices recurved. Seeds are rare, light- or dark brown. The inner surface of the valve may bear the remains of the apical placenta, with or without seeds.

B. Microscopic examination (*2.8.23*). The powder is typically greenish-brown (unripe fruits) or orange-brown (ripe fruits). Examine under a microscope using *chloral hydrate solution R*.

www.webofpharma.com

The powder shows the following diagnostic characters (Figure 2720.-1): fragments of the pericarp (surface view [A], transverse section [F]) showing a layer of more or less polygonal epicarp cells (surface view [Ab]) with slightly thickened walls [Ab, Fb] covered by a thick, fissured cuticle [Aa, Fa], the cuticle is 9-26 µm thick; fragments of the outer layers of the mesocarp consisting of cells with irregularly thickened walls, some with small rounded outgrowths (surface view [J], transverse section [Fc]); sclerenchymatous fibres in numerous bundles [D], isolated [G] or in groups [C] as well as sclereids of various shapes and sizes, isolated [H] or in groups [B], from the inner layers of the mesocarp, sclerenchymatous fibres sometimes in a parquetry arrangement. Xylem vessels are narrow, 6-15 µm in diameter. If seeds are present, the powder also shows fragments of the outer testa (surface view [K]), consisting of large cells, often containing oil droplets; fragments of the testa (transverse section [L]), consisting of the outer testa with large cells [La] and several layers of more or less flattened cells of the inner testa [Lb], some of which contain small prisms of calcium oxalate [Lc]; small fragments of the endosperm [E]; isolated oil droplets are also present [Ld].

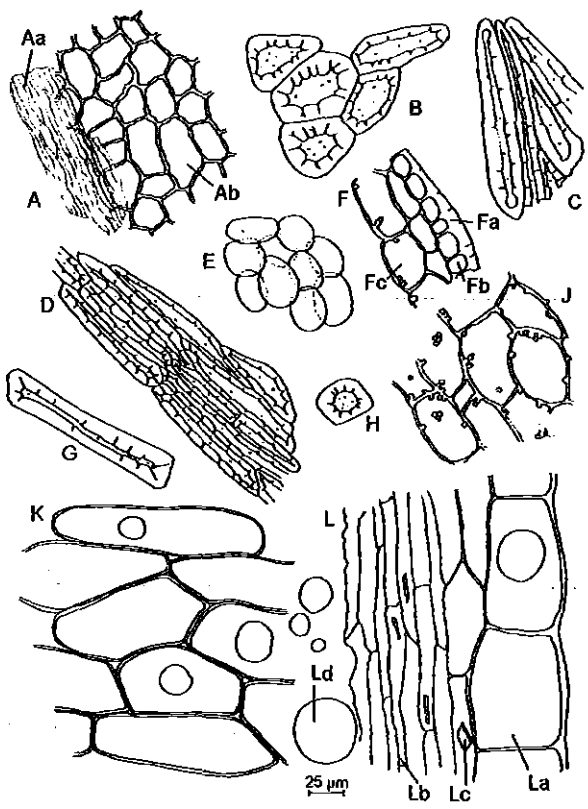


Figure 2720.-1. – *Illustration for identification test B of powdered herbal drug of forsythia fruit*

C. High-performance thin-layer chromatography (*2.8.25*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10.0 mL of *methanol R*. Sonicate for 10 min, centrifuge and use the supernatant.

Reference solution (a) Dissolve 5.0 mg of *ursolic acid R* and 50.0 mg of *forsythoside A R* in *methanol R* and dilute to 5.0 mL with the same solvent.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *methanol R*.

Reference solution (c) Dissolve 30 mg of *arbutin R* and 50 mg of *forsythoside A R* in *methanol R* and dilute to 5 mL with the same solvent.

Intensity marker Ursolic acid.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, water R, toluene R, acetone R, ethyl acetate R* (6:6:40:50:60 *V/V/V/V/V*).

Application 2 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of cold air for 5 min.

Detection Treat with *anisaldehyde solution R2* and heat at 100 °C for 3 min; examine in daylight.

System suitability Reference solution (c):

— the chromatogram shows in the lower third 2 distinct zones; the upper zone (arbutin) and the lower zone (forsythoside A) show a brownish colour.

Results See below the sequence of zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, other faint zones may be present.

Top of the plate	
	2 violet zones, faint to intense
Ursolic acid: a reddish-violet zone	A reddish-violet zone, faint to equivalent
	A greyish-reddish-violet zone, faint
	A reddish-brown zone, faint to equivalent
Forsythoside A: a brownish zone	A brownish or brownish-yellow zone, faint to equivalent
	A brownish-yellow zone, faint to equivalent
Reference solution (a)	Test solution

TESTS

Foreign matter (*2.8.2*)
Maximum 5.0 per cent.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 4.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Place 0.500 g of the powdered herbal drug (355) (*2.9.12*) in a 250 mL round-bottomed flask, add 100.0 mL of *methanol R* and weigh. Heat under a reflux condenser at 70 °C for 30 min, cool and weigh again. Compensate for the loss of solvent with *methanol R*. Filter

www.webofpharma.com

1.5 mL of the solution through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 6.0 mg of *forsythoside A CRS* in *methanol R* and dilute to 200.0 mL with the same solvent.

Reference solution (b) Dissolve 1.5 mg of *rutoside trihydrate R* in 50 mL of reference solution (a).

Column:
- *size*: *l* = 0.25 m, Ø = 4.0 mm;
- *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R1* (5 µm);
- *temperature*: 20 °C.

Mobile phase:
- *mobile phase A*: *anhydrous formic acid R, water for chromatography R* (0.1:99.9 *V/V*);
- *mobile phase B*: *anhydrous formic acid R, acetonitrile R* (0.1:99.9 *V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 – 20	83 → 77.5	17 → 22.5
20 – 25	77.5 → 10	22.5 → 90
25 – 28	10	90

Flow rate 0.6 mL/min.

Detection Spectrophotometer at 325 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram obtained with reference solution (a) to identify the peak due to forsythoside A; use the chromatogram obtained with reference solution (b) to identify the peak due to rutoside.

Retention time Forsythoside A = about 16 min; rutoside = about 17 min.

System suitability Reference solution (b):
- *resolution*: minimum 1.5 between the peaks due to forsythoside A and rutoside.

Calculate the percentage content of forsythoside A using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1}$$

A_1 = area of the peak due to forsythoside A in the chromatogram obtained with the test solution;
A_2 = area of the peak due to forsythoside A in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *forsythoside A CRS* used to prepare reference solution (a), in grams;
p = percentage content of forsythoside A in *forsythoside A CRS*.

Ph Eur

Frangula Bark

(Ph. Eur. monograph 0025)

Preparation

Standardised Frangula Bark Dry Extract

When Powdered Frangula Bark is prescribed or demanded, material complying with the requirements below, with the exception of Identification test A and the test for Foreign matter, shall be dispensed or supplied.

Ph Eur

DEFINITION

Dried, whole or fragmented bark of the stems and branches of *Rhamnus frangula* L. (*Frangula alnus* Miller).

Content

Minimum 7.0 per cent of glucofrangulins, expressed as glucofrangulin A ($C_{27}H_{30}O_{14}$; M_r 578.5) (dried drug).

IDENTIFICATION

A. The bark occurs in curved, almost flat or rolled fragments or in single or double quilled pieces usually 0.5-2 mm thick and variable in length and width. The greyish-brown or dark brown outer surface is wrinkled longitudinally and covered with numerous greyish, transversely elongated lenticels; when the outer layers are removed, a dark red layer is exposed. The orange-brown or reddish-brown inner surface is smooth and bears fine longitudinal striations; it becomes red when treated with alkali. The fracture is short, fibrous in the inner part.

B. Microscopic examination (*2.8.23*). The powder is yellowish or reddish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0025.-1): numerous phloem fibres (tangential section [D], longitudinal section [K]), partially lignified, in groups [Da, Ka] with crystal sheaths containing calcium oxalate prisms [Db, Kb], sometimes including medullary rays [Dc]; reddish-brown fragments of cork [H]; fragments of phloem parenchyma, in longitudinal section [G] containing calcium oxalate cluster crystals [A, E] or in tangential section [C] including medullary rays [Ca] and cells containing calcium oxalate cluster crystals [Cb]; a few fragments of collenchyma [F]; isolated calcium oxalate cluster crystals [B] and prisms [J].

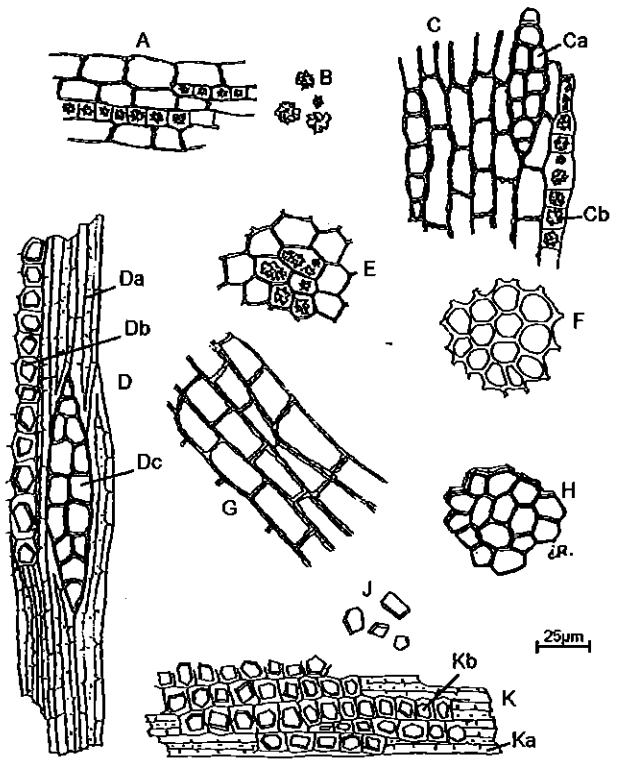


Figure 0025.-1. – *Illustration for identification test B of powdered herbal drug of frangula bark*

C. Examine the chromatogram obtained in test A for other species of *Rhamnus*; anthrones in ultraviolet light at 365 nm.

www.webofpharma.com

Results The chromatogram obtained with the test solution shows 2 orange-brown zones (glucofrangulins) in the lower third and 2-4 red zones (frangulins, not always clearly separated, and above them frangula-emodin) in the upper third.

D. To about 50 mg of the powdered herbal drug (180) (*2.9.12*) add 25 mL of *dilute hydrochloric acid R* and heat the mixture on a water-bath for 15 min. Allow to cool, shake with 20 mL of *ether R* and discard the aqueous layer. Shake the ether layer with 10 mL of *dilute ammonia R1*.
The aqueous layer becomes reddish-violet.

TESTS

Other species of *Rhamnus*; anthrones
Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (180) (*2.9.12*) add 5 mL of *ethanol (70 per cent V/V) R* and heat to boiling. Cool and centrifuge. Decant the supernatant immediately and use within 30 min.

Reference solution Dissolve 20 mg of *barbaloin R* in *ethanol (70 per cent V/V) R* and dilute to 10 mL with the same solvent.

Plates *TLC silica gel plate R* (2 plates).

Mobile phase *water R, methanol R, ethyl acetate R* (13:17:100 *V/V/V*).

A. *Application*: 10 µL as bands.

Development Over a path of 10 cm.

Drying In air for 5 min.

Detection Spray with a 50 g/L solution of *potassium hydroxide R* in *ethanol (50 per cent V/V) R*, and heat at 100-105 °C for 15 min; examine in ultraviolet light at 365 nm.

Results The chromatogram obtained with the reference solution shows a brownish-yellow zone due to barbaloin in the central part; the chromatogram obtained with the test solution shows no zones of intense yellow fluorescence and no zone of orange or reddish fluorescence similar in position to the zone due to barbaloin in the chromatogram obtained with the reference solution.

B. *Application*: 10 µL of the test solution as a band.

Development Over a path of 10 cm.

Drying In air for maximum 5 min.

Detection Spray immediately with a 5 g/L solution of *nitrotetrazolium blue R* in *methanol R*; examine immediately.

Results No violet or greyish-blue zones appear.

Foreign matter (*2.8.2*)
Maximum 1 per cent.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 6.0 per cent.

ASSAY

Carry out the assay protected from bright light.

In a tared, round-bottomed flask with a ground-glass neck, weigh 0.250 g of the powdered herbal drug (180) (*2.9.12*). Add 25.0 mL of a 70 per cent *V/V* solution of *methanol R*; mix and weigh. Heat in a water-bath under a reflux condenser for 15 min. Allow to cool, weigh and adjust to the original mass with a 70 per cent *V/V* solution of *methanol R*. Filter and transfer 5.0 mL of the filtrate to a separating funnel. Add 50 mL of *water R* and 0.1 mL of *hydrochloric acid R*. Shake with 5 quantities, each of 20 mL, of *light petroleum R*. Allow the layers to separate and transfer the aqueous layer to a 100 mL volumetric flask. Combine the light petroleum layers and wash with 2 quantities, each of 15 mL, of *water R*. Use this water for washing the separating funnel and add it to the aqueous solution in the volumetric flask. Add 5 mL of a 50 g/L solution of *sodium carbonate R* and dilute to 100.0 mL with *water R*. Discard the light petroleum layer. Transfer 40.0 mL of the aqueous solution to a 200 mL round-bottomed flask with a ground-glass neck. Add 20 mL of a 200 g/L solution of *ferric chloride R* and heat under a reflux condenser for 20 min in a water-bath with the water level above that of the liquid in the flask. Add 2 mL of *hydrochloric acid R* and continue heating for 20 min, shaking frequently, until the precipitate is dissolved. Allow to cool, transfer the mixture to a separating funnel and shake with 3 quantities, each of 25 mL, of *ether R*, previously used to rinse the flask. Combine the ether extracts and wash with 2 quantities, each of 15 mL, of *water R*. Transfer the ether layer to a volumetric flask and dilute to 100.0 mL with *ether R*. Evaporate 20.0 mL carefully to dryness and dissolve the residue in 10.0 mL of a 5 g/L solution of *magnesium acetate R* in *methanol R*. Measure the absorbance (*2.2.25*) at 515 nm using *methanol R* as the compensation liquid.

Calculate the percentage content of glucofrangulins, expressed as glucofrangulin A, using the following expression:

$$\frac{A \times 3.06}{m}$$

i.e. taking the specific absorbance of glucofrangulin A to be 204.

A = absorbance at 515 nm;
m = mass of the substance to be examined, in grams.

Ph Eur

Standardised Frangula Bark Dry Extract

(Ph. Eur. monograph 1214)

Ph Eur

DEFINITION

Standardised dry extract obtained from *Frangula bark (0025)*.

Content

15.0 per cent to 30.0 per cent of glucofrangulins, expressed as glucofrangulin A ($C_{27}H_{30}O_{14}$; M_r 578.5) (dried extract). The measured content does not deviate from that stated on the label by more than ± 10 per cent.

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure using ethanol (50-90 per cent *V/V*).

CHARACTERS

Appearance

Yellowish-brown, fine powder.

IDENTIFICATION

A. Thin-layer chromatography (*2.2.27*).

Test solution To 0.05 g of the extract to be examined add 5 mL of *ethanol (70 per cent V/V) R* and heat to boiling. Cool

www.webofpharma.com

and centrifuge. Decant the supernatant immediately and use within 30 min.

Reference solution Dissolve 20 mg of *barbaloin R* in *ethanol (70 per cent V/V) R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel plate R.*

Mobile phase *water R, methanol R, ethyl acetate R* (13:17:100 *V/V/V*).

Application 10 µL as bands.

Development Over a path of 10 cm.

Drying In air for 5 min.

Detection Treat with a 50 g/L solution of *potassium hydroxide R* in *ethanol (50 per cent V/V) R* and heat at 100-105 °C for 15 min; examine immediately after heating.

Results The chromatogram obtained with the reference solution shows in the middle third a reddish-brown zone due to barbaloin. The chromatogram obtained with the test solution shows 2 orange-brown zones (glucofrangulins) in the lower third and 2-4 red zones (frangulins, not always clearly separated, and above them frangula-emodin) in the upper third.

B. To about 25 mg add 25 mL of *dilute hydrochloric acid R* and heat the mixture on a water-bath for 15 min. Allow to cool, shake with 20 mL of *ether R* and discard the aqueous layer. Shake the ether layer with 10 mL of *dilute ammonia R1*. The aqueous layer becomes reddish-violet.

TESTS

Loss on drying (*2.8.17*)
Maximum 5.0 per cent.

ASSAY

Carry out the assay protected from bright light.

Into a tared round-bottomed flask with a ground-glass neck, weigh 0.100 g. Add 25.0 mL of a 70 per cent *V/V* solution of *methanol R*, mix and weigh again. Heat the flask in a water-bath under a reflux condenser at 70 °C for 15 min. Allow to cool, weigh and adjust to the original mass with a 70 per cent *V/V* solution of *methanol R*. Filter and transfer 5.0 mL of the filtrate to a separating funnel. Add 50 mL of *water R* and 0.1 mL of *hydrochloric acid R*. Shake with 5 quantities, each of 20 mL, of *light petroleum R1*. Allow the layers to separate and transfer the aqueous layer to a 100 mL volumetric flask. Combine the light petroleum layers and wash with 2 quantities, each of 15 mL, of *water R*. Use this water for washing the separating funnel and add it to the aqueous solution in the volumetric flask. Add 5 mL of a 50 g/L solution of *sodium carbonate R* and dilute to 100.0 mL with *water R*. Discard the light petroleum layer. Transfer 40.0 mL of the aqueous solution to a 200 mL round-bottomed flask with a ground-glass neck. Add 20 mL of a 200 g/L solution of *ferric chloride R* and heat under a reflux condenser for 20 min in a water-bath with the water level above that of the liquid in the flask. Add 2 mL of *hydrochloric acid R* and continue heating for 20 min, shaking frequently, until the precipitate is dissolved. Allow to cool, transfer the mixture to a separating funnel and shake with 3 quantities, each of 25 mL, of *ether R*, previously used to rinse the flask. Combine the ether extracts and wash with 2 quantities, each of 15 mL, of *water R*. Transfer the ether layer to a volumetric flask and dilute to 100.0 mL with *ether R*. Evaporate 20.0 mL carefully to dryness and dissolve the residue in 10.0 mL of a 5 g/L solution of *magnesium acetate R* in *methanol R*. Measure the absorbance (*2.2.25*) at 515 nm using *methanol R* as the compensation liquid.

Calculate the percentage content of glucofrangulins, expressed as glucofrangulin A, using the following expression:

$$\frac{A \times 3.06}{m}$$

i.e. taking the specific absorbance of glucofrangulin A to be 204, calculated on the basis of the specific absorbance of barbaloin.

A = absorbance at 515 nm;
m = mass of the extract to be examined, in grams.

LABELLING

The label states the content of glucofrangulins.

Ph Eur

Indian Frankincense

(Ph. Eur. monograph 2310)

Ph Eur

DEFINITION

Air-dried gum-resin exudate, obtained by incision in the stem or branches of *Boswellia serrata* Roxb. ex Colebr.

Content

— *11-keto-β-boswellic acid* ($C_{30}H_{46}O_4$; M_r 470.7): minimum 1.0 per cent (dried drug);
— *acetyl-11-keto-β-boswellic acid* ($C_{32}H_{48}O_5$; M_r 512.7): minimum 1.0 per cent (dried drug).

IDENTIFICATION

A. Indian frankincense consists of translucent, roundish or irregularly shaped, variable size pieces of up to 3 cm. They are yellowish or reddish-brown. Their surface is covered with grey dust. The fracture is dull or slightly glossy.

B. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 90 mL of *methanol R* and sonicate for 10 min. Shake the mixture vigorously 3 or 4 times during this procedure. Dilute to 100 mL with *methanol R*. Centrifuge and use the clear supernatant solution.

Reference solution Dissolve 2 mg of *11-keto-β-boswellic acid R* and 2 mg of *acetyl-11-keto-β-boswellic acid R* in 20 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, heptane R, ethyl acetate R, toluene R* (3:10:20:80 *V/V/V/V*).

Application 10 µL [or 3 µL] as bands.

Development Over a path of 8 cm [or 6 cm].

Drying In air.

Detection Examine in ultraviolet light at 254 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. The zones due to 11-keto-β-boswellic acid and acetyl-11-keto-β-boswellic acid in the test solution are of approximately equivalent intensity. Furthermore, other weak quenching zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
Acetyl-11-keto-β-boswellic acid: a quenching zone	A quenching zone (acetyl-11-keto-β-boswellic acid)
11-Keto-β-boswellic acid: a quenching zone	A quenching zone (11-keto-β-boswellic acid)
Reference solution	**Test solution**

TESTS

Loss on drying (*2.2.32*)
Maximum 8.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 3 h.

Total ash (*2.4.16*)
Maximum 10.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 90 mL of *methanol R* and sonicate for 10 min. Shake the mixture vigorously 3 or 4 times during this procedure. Dilute to 100.0 mL with *methanol R*. Centrifuge for 5 min. Dilute 1.0 mL of the clear solution to 10.0 mL with a mixture of 16 volumes of mobile phase A and 84 volumes of mobile phase B.

Reference solution Dissolve 1.0 mg of *11-keto-β-boswellic acid R* and 1.0 mg of *acetyl-11-keto-β-boswellic acid R* in 20.0 mL of *methanol R*. Dilute 1.0 mL of this solution to 10.0 mL with a mixture of 16 volumes of mobile phase A and 84 volumes of mobile phase B.

Column:
— *size*: l = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
— *mobile phase A*: *phosphoric acid R, water R* (0.1:99.9 *V/V*);
— *mobile phase B*: *phosphoric acid R, acetonitrile R* (0.1:99.9 *V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 12.5	16 → 6	84 → 94
12.5 - 13.5	6 → 0	94 → 100
13.5 - 28	0	100

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 250 nm.

Injection 20 µL.

Retention time 11-keto-β-boswellic acid = about 8 min; acetyl-11-keto-β-boswellic acid = about 12 min.

System suitability Reference solution:
— *resolution*: minimum 6.0 between the peaks due to 11-keto-β-boswellic acid and acetyl-11-keto-β-boswellic acid.

Calculate the percentage content of 11-keto-β-boswellic acid using the following expression:

$$\frac{A_1 \times m_1 \times 5 \times p_1}{A_2 \times m}$$

A_1 = area of the peak due to 11-keto-β-boswellic acid in the chromatogram obtained with the test solution;
A_2 = area of the peak due to 11-keto-β-boswellic acid in the chromatogram obtained with the reference solution;
m = mass of the substance to be examined, in grams;
m_1 = mass of *11-keto-β-boswellic acid R* in the reference solution, in grams;
p_1 = percentage content of 11-keto-β-boswellic acid in *11-keto-β-boswellic acid R*.

Calculate the percentage content of acetyl-11-keto-β-boswellic acid using the following expression:

$$\frac{A_3 \times m_2 \times 5 \times p_2}{A_4 \times m}$$

A_3 = area of the peak due to acetyl-11-keto-β-boswellic acid in the chromatogram obtained with the test solution;
A_4 = area of the peak due to acetyl-11-keto-β-boswellic acid in the chromatogram obtained with the reference solution;
m = mass of the substance to be examined, in grams;
m_2 = mass of *acetyl-11-keto-β-boswellic acid R* in the reference solution, in grams;
p_2 = percentage content of acetyl-11-keto-β-boswellic acid in *acetyl-11-keto-β-boswellic acid R*.

Ph Eur

Fraxinus Chinensis Bark

Fraxinus Rhynchophylla Bark

(Ph. Eur. monograph 2452)

Ph Eur

DEFINITION

Whole or fragmented, dried branch or trunk bark of *Fraxinus chinensis* subsp. *rhynchophylla* (Hance) A.E.Murray (syn. *Fraxinus rhynchophylla* Hance), collected in spring or autumn.

Content
Minimum 1.0 per cent for the sum of esculetin ($C_9H_6O_4$; M_r 178.1) and esculin ($C_{15}H_{16}O_9$; M_r 340.3) (dried drug).

IDENTIFICATION

A. The branch bark occurs as flexible, curved or channelled, rolled or folded pieces up to 60 cm long and 3 mm thick; the outer surface is whitish-grey to dark brownish-grey, sometimes in patches, and is smooth or slightly rough, dotted with whitish-grey, rounded lenticels; the inner surface is smooth, soft to the touch, yellowish-white or brown. The fracture is fibrous.

The trunk bark occurs as compact, rigid, slat-shaped pieces, up to 6 mm thick; the outer surface is brownish-grey, with fine longitudinal furrows and many reddish-brown lenticels, rounded or slightly split transversally; the inner surface is smooth, orange-brown. The fracture is fibrous.

B. Microscopic examination (*2.8.23*). The powder is brownish. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2452.-1): large sclereids up to 300 µm in diameter, single [J] or in groups [E], with a very narrow lumen and channelled walls with concentric striations; fragments of brownish cork consisting of polygonal cells with slightly thickened and pitted walls (surface view [A]) and of superimposed layers of cells with slightly thickened and channelled walls (transverse section [D]), sometimes associated with one or more layers of collenchyma [Da]; long fibres, usually fragmented, with very thick walls and a greatly reduced lumen, slightly channelled, isolated [B, G] or in groups [C, F, H], sometimes accompanied by sclereids [Ca, Ha] or medullary rays with rectangular cells containing tiny

www.webofpharma.com

acicular crystals of calcium oxalate [Fa]; groups of parenchymatous cells [K], some containing tiny crystals of calcium oxalate [Ka].

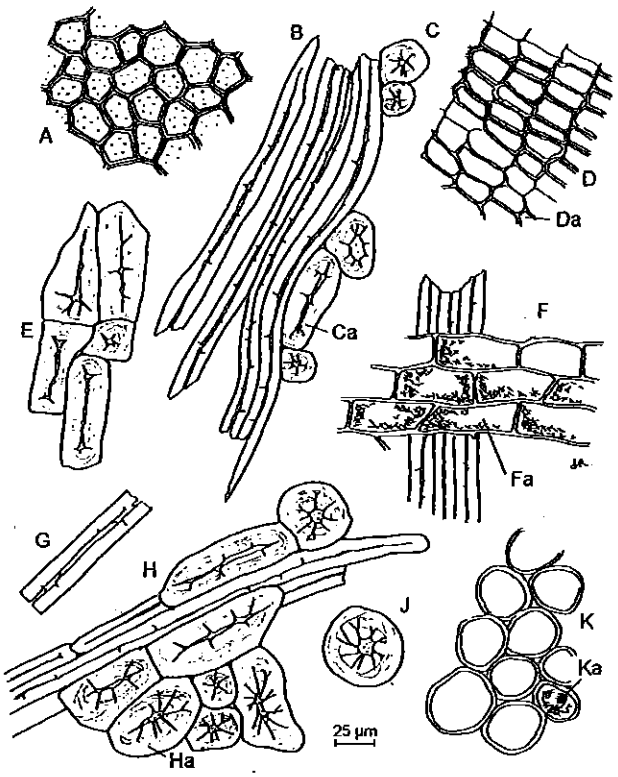


Figure 2452.-1. – *Illustration for identification B of powdered herbal drug of fraxinus chinensis bark*

C. To 0.1 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *water R* previously heated to 60 °C. Allow to stand for 2 min and filter. Examined in ultraviolet light at 365 nm, the solution shows an intense blue fluorescence that fades considerably after the addition of 2 mL of *hydrochloric acid R*.

D. Thin-layer chromatography (*2.2.27*).

Test solution To 0.25 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R*. Heat in a water-bath at 60 °C for 1 min. Centrifuge and use the supernatant; filter, if necessary.

Reference solution Dissolve 1 mg of *esculetin R* and 1 mg of *esculin R* in 2 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, water R, ethyl acetate R* (10:10:80 *V/V/V*).

Application 10 µL as bands of 15 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Treat with a solution containing 10 g/L of *diphenylboric acid aminoethyl ester R* and 50 g/L of *macrogol 400 R* in *methanol R*; examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Esculetin: a greenish-yellow fluorescent zone	A greenish-yellow fluorescent zone (esculetin)
	A green fluorescent zone may be present
	A blue fluorescent zone may be present
Esculin: an intense blue fluorescent zone	An intense blue fluorescent zone (esculin)
	A whitish-blue fluorescent zone
Reference solution	**Test solution**

TESTS

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C.

Total ash (*2.4.16*)
Maximum 5.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 2.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 0.500 g of the powdered herbal drug (355) (*2.9.12*) add 50.0 mL of *methanol R* and weigh. Heat on a water-bath under a reflux condenser for 1 h. Cool and weigh again. Compensate for the loss of solvent with *methanol R* and mix. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 10.0 mg of *esculin CRS* in the mobile phase and dilute to 50.0 mL with the mobile phase.

Reference solution (b) Dissolve 10.0 mg of *esculetin CRS* in 10 mL of *acetonitrile R* and dilute to 50.0 mL with the mobile phase.

Reference solution (c) Mix 3.0 mL of reference solution (b) and 5.0 mL of reference solution (a) and dilute to 10.0 mL with the mobile phase.

Column:
— *size*: l = 0.15 m, Ø = 4.0 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase *acetonitrile R*, 0.1 per cent *V/V* solution of *phosphoric acid R* (12:88 *V/V*).

Flow rate 0.75 mL/min.

Detection Spectrophotometer at 334 nm.

Injection 10 µL.

Run time 1.5 times the retention time of esculetin.

Retention time Esculin = about 4.5 min; esculetin = about 8.5 min.

Identification of peaks Use the chromatogram obtained with reference solution (a) to identify the peak due to esculin and the chromatogram obtained with reference solution (b) to identify the peak due to esculetin.

System suitability Reference solution (c):
— *resolution*: minimum 5.0 between the peaks due to esculin and esculetin.

www.webofpharma.com

Calculate the percentage content of the sum of esculetin and esculin using the following expression:

$$\frac{A_1 \times m_2 \times p_1 \times 0.5}{A_2 \times m_1} + \frac{A_3 \times m_3 \times p_2 \times 0.3}{A_4 \times m_1}$$

A_1 = area of the peak due to esculin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to esculin in the chromatogram obtained with reference solution (c);
A_3 = area of the peak due to esculetin in the chromatogram obtained with the test solution;
A_4 = area of the peak due to esculetin in the chromatogram obtained with reference solution (c);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *esculin CRS* used to prepare reference solution (a), in grams;
m_3 = mass of *esculetin CRS* used to prepare reference solution (b), in grams;
p_1 = percentage content of esculin in *esculin CRS*;
p_2 = percentage content of esculetin in *esculetin CRS*.

Ph Eur

Fumitory

(Ph. Eur. monograph 1869)

Ph Eur

DEFINITION

Whole or fragmented, dried aerial parts of *Fumaria officinalis* L. harvested in full bloom.

Content

Minimum 0.40 per cent of total alkaloids, expressed as protopine ($C_{20}H_{19}NO_5$; M_r 353.4) (dried drug).

IDENTIFICATION

A. The hollow, angular stem is light green or greenish-brown. The leaves are alternate, bipinnatisect with 2 or 3 leaf segments, the ultimate lobes lanceolate or obovate; they are greenish-blue and glabrous on both surfaces. The flowers are small and occur in loose racemes; each has a short pedicel and is subtended by a leafy bract; they are pink or purplish-red, dark purple or brown at the apex; the calyx is short, composed of 2 petalloid sepals and the corolla is tubular with 4 petals, the upper petal slightly spurred; there are 6 stamens united by their filaments into 2 groups of 3. The greenish-brown, indehiscent fruits are globular or keel-shaped, truncated or slightly emarginate at the apex, and each contains a small brown seed.

B. Microscopic examination (*2.8.23*). The powder is green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1869.-1): fragments of the leaf lamina (surface view [D]) with the upper epidermis composed of irregularly polygonal cells [Da], some of which contain microcrystals of calcium oxalate [Db], and underlying palisade parenchyma [Dc]; marginal cells at the apex of the lamina elongated to form blunt papillae [Dd], and with the lower epidermis [A] composed of cells having wavier walls [Aa] and underlying spongy parenchyma [Ac]; anomocytic stomata (*2.8.3*) [Ab, De] on both surfaces; groups [G] of lignified fibres [Ga] and spiral [Gb], reticulate or bordered-pitted [B] vessels from the stem; fragments of the epidermis of the petals [F] composed of polygonal cells with sinuous or wavy anticlinal walls and no papillae; spherical pollen grains [E], about 30 µm in diameter, with a pitted exine and 6 large pores; fragments of the fruit with polygonal cells with a thick, warty cuticle, from the epicarp [H], and sinuous sclereids with thick and channelled walls, from the endocarp [C].

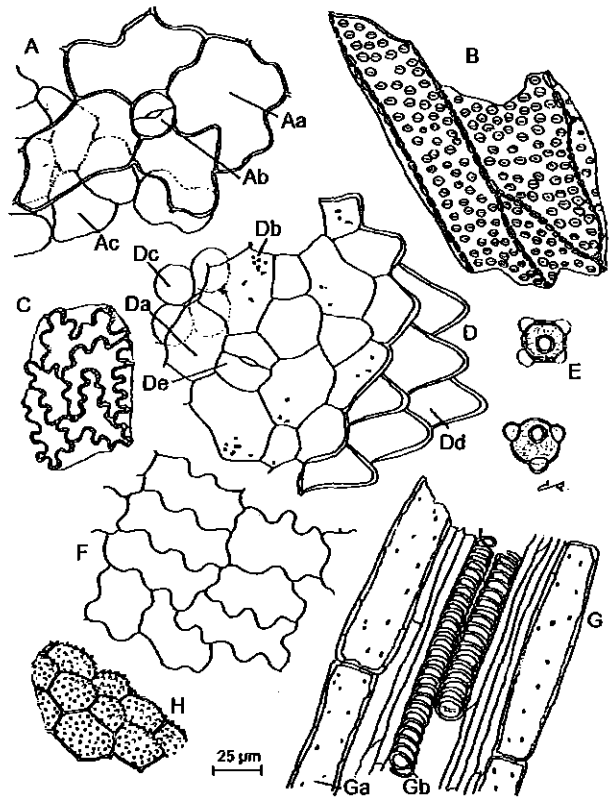


Figure 1869.-1. – *Illustration for identification test B of powdered herbal drug of fumitory*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 2 g of the powdered herbal drug (355) (*2.9.12*) add 15 mL of *dilute sulfuric acid R1* and stir for 15 min. Filter. Dilute the filtrate to 20 mL with *dilute sulfuric acid R1*. Add 1 mL of *concentrated ammonia R* and 10 mL of *ethyl acetate R*. Stir and centrifuge. Collect the upper organic layer. Repeat the extraction in the same manner. Collect the organic layers and dry over *anhydrous sodium sulfate R*. Evaporate to dryness under reduced pressure. Take up the residue with 0.5 mL of *methanol R*.

Reference solution Dissolve 5 mg of *protopine hydrochloride R* and 5 mg of *quinine R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R*.

Mobile phase *concentrated ammonia R, ethanol (96 per cent) R, acetone R, toluene R* (2:6:40:52 *V/V/V/V*).

Application 30 µL as bands.

Development Over a path of 15 cm.

Drying In air.

Detection A Examine in ultraviolet light at 365 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other blue fluorescent zones are present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
	4 blue fluorescent zones
Quinine: a blue fluorescent zone	
	A greenish-blue fluorescent zone
Reference solution	Test solution

Detection B Treat with a mixture of *potassium iodobismuthate solution R2*, *acetic acid R* and *water R* (1:2:10 *V/V/V*) until orange zones appear against a yellow background.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other less intense orange zones are present in the chromatogram obtained with the test solution.

Top of the plate	
Protopine: an orange zone	An orange zone (protopine)
	2 orange zones
Quinine: an orange zone	
	A faint orange zone
Reference solution	Test solution

TESTS

Cadmium (*2.4.27*)
Maximum 1.5 ppm.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 15.0 per cent.

ASSAY

To 5.000 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *dilute ammonia R1* and 50 mL of *ethyl acetate R*. Shake for 15 min. Filter. Repeat the procedure in the same manner and combine the filtrates. Evaporate the filtrates to dryness under reduced pressure. Dissolve the residue by sonication for 10 min in 50 mL of *dilute sulfuric acid R1*. Filter. Dilute the filtrate to 100 mL with *dilute sulfuric acid R1*. Adjust to pH 9-10 with *concentrated ammonia R* and then add 50 mL of *ethyl acetate R*. Shake gently. Collect the upper organic layer, after centrifugation if necessary. Repeat the procedure in the same manner. Combine the organic layers and dry over *anhydrous sodium sulfate R*. Evaporate to dryness under reduced pressure. Take up the residue with 100 mL of *anhydrous acetic acid R*. Titrate with *0.02 M perchloric acid*, determining the end-point potentiometrically (*2.2.20*).

1 mL of *0.02 M perchloric acid* is equivalent to 7.068 mg of protopine.

Calculate the percentage content of total alkaloids, expressed as protopine, using the following expression:

$$\frac{n \times 706.8}{m}$$

n = volume of *0.02 M perchloric acid* used, in millilitres;
m = mass of the herbal drug to be examined, in milligrams.

Ph Eur

Ganoderma

(Ph. Eur. monograph 3001)

Ph Eur

DEFINITION

Whole or fragmented sporophore (reproductive body) of *Ganoderma lucidum* (Curtis) P.Karst., cultivated or wild, dried in the shade or in an oven at 40-50 °C.

Content
Minimum 0.3 per cent of total triterpene acids, expressed as ganoderic acid A ($C_{30}H_{44}O_7$; M_r 516.7) (dried drug).

IDENTIFICATION

A. *Whole drug.* The sporophore consists of a stipe (stalk) and a cap (pileus), with a woody appearance. At maturity, it is covered in a hard, glossy, violet-brown to reddish-brown varnish, except for the under surface of the cap. The stipe, about 7-15 cm high and 1-5 cm in diameter, is cylindrical, uneven and somewhat bent. The cap is usually eccentric, reniform or subrounded, 10-18 cm in diameter and 1-2 cm thick. The upper surface is hard and glossy and shows concentric furrows and radial striations. The margin is either fine and slightly curved inwards, or thick, obtuse, protuberant, matt and whitish. The under surface is whitish to brownish and shows small, round, orange-brown pores less than 0.2 mm in diameter. Cultivated ganoderma often has a larger cap (10-22 cm in diameter and 1.5-4 cm thick), with a less glossy outer surface and is often covered by abundant spores appearing as a yellowish-brown powder.

Fragmented drug Slices of the cap. The outer surface is reddish-brown to blackish-brown; the fracture, spongy, shows several brown to pale brown zones. A darker brown zone, consisting of numerous parallel tubes 0.5-2 mm long, is visible near the under surface.

B. Microscopic examination (*2.8.23*). The powder is brown, blackish-brown or yellowish-brown. Examine under a microscope using *lactic reagent R*. The powder shows the following diagnostic characters (Figure 3001.-1): thin-walled, colourless or pale brown hyphae [A], 2.5-6.5 µm in diameter, curved, twisted or branched, isolated or in groups; orange-brown spores (8-12 µm long and 5-8 µm wide), oval, truncated, with a germinal pore at the apex [B]; the outer walls of the spores are colourless and the inner walls show protuberances; the orange-yellow contents are granular and sometimes show droplets.

C. High-performance thin-layer chromatography (*2.8.25*).

Test solution To 0.5 g of the powdered herbal drug (4000) (*2.9.12*) add 5.0 mL of *ethanol (70 per cent V/V) R*. Sonicate for 15 min, centrifuge and use the supernatant.

www.webofpharma.com

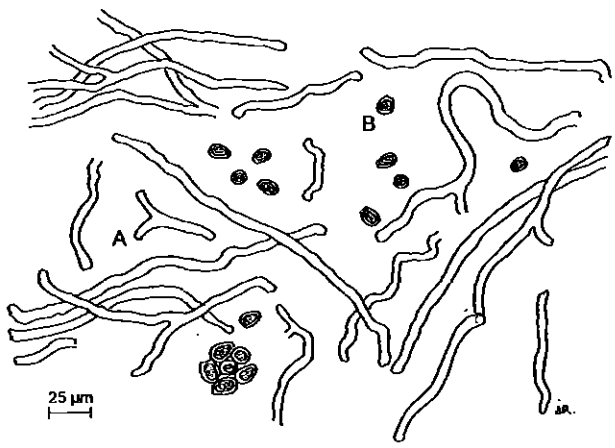


Figure 3001.-1. – *Illustration for identification test B of powdered herbal drug of ganoderma*

Reference solution (a) Dissolve 2.5 mg of *oleanolic acid R* and 5.0 mg of *ganoderic acid A R* in *ethanol (70 per cent V/V) R* and dilute to 10.0 mL with the same solvent.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *ethanol (70 per cent V/V) R*.

Reference solution (c) Dissolve 2.5 mg of *oleanolic acid R* and 5 mg of *diosgenin R* in *ethanol (70 per cent V/V) R* and dilute to 10 mL with the same solvent.

Intensity marker Oleanolic acid.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, ethyl formate R, toluene R* (2:50:50 *V/V/V*).

Application 10 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of cold air for 5 min.

Detection Treat with a 10 per cent *V/V* solution of *sulfuric acid R* in *ethanol (96 per cent) R*; heat at 105 °C for 5 min and examine in ultraviolet light at 366 nm.

System suitability Reference solution (c):

— the chromatogram shows 2 distinct zones in the middle third, which may, however, be touching; the upper zone (oleanolic acid) is reddish-brown and the lower zone (diosgenin) shows a bright blue fluorescence.

Results See below the sequence of zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, other faint zones of various colours may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A pale yellow zone
	An intense dark red zone
Oleanolic acid: an intense reddish-brown zone	An intense reddish-brown zone overlapping with a yellow zone
	1-3 yellow zones of variable intensity
	A faint to intense yellow zone
Ganoderic acid A: a greenish-blue fluorescent zone	A very faint to faint greenish-blue fluorescent zone (ganoderic acid A)
	A very faint or intense yellow zone
Reference solution (a)	**Test solution**

TESTS

Loss on drying (*2.2.32*)
Maximum 17.0 per cent, determined on 1.000 g of the powdered herbal drug (4000) (*2.9.12*) by drying in an oven at 105 °C for 4 h.

Total ash (*2.4.16*)
Maximum 2.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Stock solution To 2.0 g of the powdered herbal drug (4000) (*2.9.12*) add 75 mL of *ethanol (96 per cent) R* and heat on a water-bath under a reflux condenser for 45 min. Allow to cool and filter. Evaporate the filtrate to dryness under reduced pressure. Dissolve the residue in *ethanol (96 per cent) R* and dilute to 25.0 mL with the same solvent. Filter through a membrane filter (nominal pore size 0.45 µm).

Test solution To 2.0 mL of the stock solution add 18 mL of *water R* and mix thoroughly. Apply the solution to a 4 mL solid phase extraction column, containing 0.200 g of *octadecylsilyl silica gel for chromatography R*, previously conditioned with 5 mL of *methanol R* and then with 3 mL of *water R* ensuring that the column does not dry out. Wash the column with 3 mL of *water R* and discard the washings. Elute the column with 2 mL of *methanol R*, collect the eluate and mix thoroughly. Filter through a membrane filter (nominal pore size 0.22 µm).

Reference solution (a) Dissolve 5.0 mg of *ganoderic acid A CRS* in *methanol R* and dilute to 5.0 mL with the same solvent. Dilute 1.0 mL of the solution to 10.0 mL with *methanol R*.

Reference solution (b) To 0.200 g of *ganoderma dry extract for system suitability HRS* add 25 mL of *ethanol (96 per cent) R*. Sonicate for 10 min and centrifuge. To 2 mL of the supernatant add 18 mL of *water R* and mix thoroughly.

www.webofpharma.com

Apply the solution to a 4 mL solid phase extraction column, containing 0.200 g of *octadecylsilyl silica gel for chromatography R*, previously conditioned with 5 mL of *methanol R* and then with 3 mL of *water R* ensuring that the column does not dry out. Wash the column with 3 mL of *water R* and discard the washings. Elute the column with 2 mL of *methanol R*, collect the eluate and mix thoroughly. Filter through a membrane filter (nominal pore size 0.22 µm).

Column:
- *size*: *l* = 0.15 m, Ø = 2.1 mm;
- *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography compatible with 100 per cent aqueous mobile phases R* (1.8 µm);
- *temperature*: 25 °C.

Mobile phase:
- *mobile phase A*: 0.075 per cent *V/V* solution of *phosphoric acid R*;
- *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 3	80 → 73.5	20 → 26.5
3 - 35	73.5	26.5
35 - 53	73.5 → 61.5	26.5 → 38.5

Flow rate 0.4 mL/min.

Detection Spectrophotometer at 257 nm.

Injection 5 µL.

Identification of peaks Use the chromatogram supplied with *ganoderma dry extract for system suitability HRS* and the chromatogram obtained with reference solution (b) to identify the peaks due to triterpenes 1, 2, 3, 4, 5, 6 (ganoderic acid A), 7, 8, 9 and 10; use the chromatogram obtained with reference solution (a) to identify the peak due to ganoderic acid A.

Relative retention With reference to ganoderic acid A (retention time = about 34.4 min): triterpene 1 = about 0.36; triterpene 2 = about 0.41; triterpene 3 = about 0.56; triterpene 4 = about 0.60; triterpene 5 = about 0.66; triterpene 7 = about 1.05; triterpene 8 = about 1.25; triterpene 9 = about 1.33; triterpene 10 = about 1.54.

System suitability Reference solution (b):
- *peak-to-valley ratio*: minimum 10.0, where H_p = height above the baseline of the peak due to ganoderic acid A and H_v = height above the baseline of the lowest point of the curve separating this peak from the peak due to triterpene 7.

Calculate the percentage content of total triterpene acids, expressed as ganoderic acid A, using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 2}$$

A_1 = sum of the areas of the peaks due to triterpenes 1, 2, 3, 4, 5, 7, 8, 9, 10 and to ganoderic acid A in the chromatogram obtained with the test solution;

A_2 = area of the peak due to ganoderic acid A in the chromatogram obtained with reference solution (a);

m_1 = mass of the herbal drug to be examined used to prepare the stock solution, in grams;

m_2 = mass of *ganoderic acid A CRS* used to prepare reference solution (a), in grams;

p = percentage content of ganoderic acid A in *ganoderic acid A CRS*.

Ph Eur

Garlic Powder

(Ph. Eur. monograph 1216)

Ph Eur

DEFINITION

Bulb of *Allium sativum* L., with the outer corneous layer removed, cut, freeze-dried or dried at a temperature not exceeding 65 °C and powdered.

Content

Minimum 0.45 per cent of allicin ($C_6H_{10}OS_2$; M_r 162.3) (dried drug).

CHARACTERS

Appearance

Light yellowish powder.

IDENTIFICATION

A. Microscopic examination (*2.8.23*). Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1216.-1): numerous fragments of parenchyma (surface view [A], transverse section [B]) and groups of spiral or annular vessels, sometimes with a large diameter [C, D], accompanied by thin-walled parenchymatous cells.

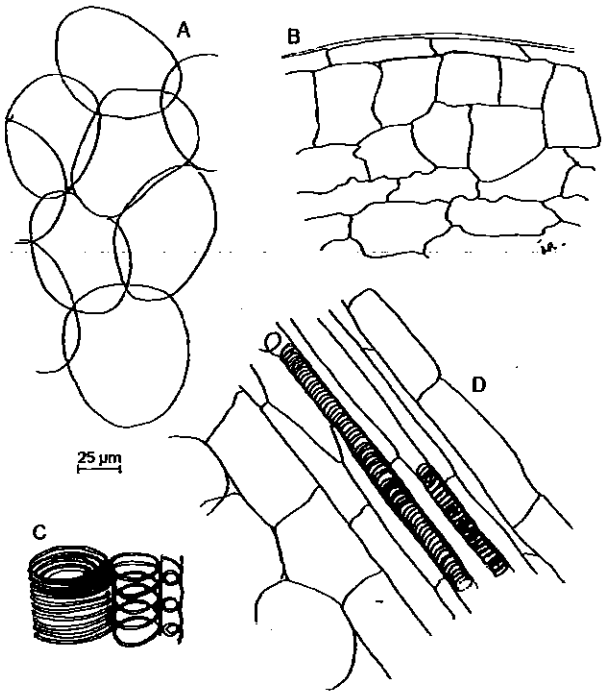


Figure 1216.-1. – *Illustration for identification test A of garlic powder*

B. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of garlic powder add 5.0 mL of *methanol R*, shake for 60 s and filter.

Reference solution Dissolve 5 mg of *alanine R* in 10 mL of *water R* and dilute to 20 mL with *methanol R*.

Plate *TLC silica gel plate R*.

Mobile phase *glacial acetic acid R, propanol R, water R, anhydrous ethanol R* (20:20:20:40 *V/V/V/V*).

Application 20 µL of the test solution and 10 µL of the reference solution, as bands.

Development Over a path of 10 cm.

Drying In air.

www.webofpharma.com

Detection Spray with a 2 g/L solution of *ninhydrin R* in a mixture of 5 volumes of *glacial acetic acid R* and 95 volumes of *butanol R* and heat at 105-110 °C for 5-10 min; examine in daylight.

Results The chromatogram obtained with the reference solution shows a violet zone (alanine) in the middle third. The chromatogram obtained with the test solution shows a violet or brownish-red zone similar in position to that in the chromatogram obtained with the reference solution and corresponding to alliin; above and below this zone are other, generally fainter, violet zones.

TESTS

Starch

Examine the powdered herbal drug under a microscope using *water R*. Add *iodine solution R1*. No blue colour develops.

Loss on drying (*2.2.32*)

Maximum 7.0 per cent, determined on 1.000 g of the powdered herbal drug by drying in an oven at 105 °C.

Total ash (*2.4.16*)

Maximum 5.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*). *Carry out the assay as quickly as possible.*

Internal standard solution Dissolve 20.0 mg of *butyl parahydroxybenzoate CRS* in 100.0 mL of a mixture of equal volumes of *methanol R* and *water R*.

Test solution To 0.800 g of garlic powder add 20.0 mL of *water R* and homogenise the mixture in an ultrasonic bath at 4 °C for 5 min. Allow to stand at room temperature for 30 min, then centrifuge for 30 min. Dilute 10.0 mL of the supernatant to 25.0 mL with a mixture of 40 volumes of a 1 per cent *V/V* solution of *anhydrous formic acid R* and 60 volumes of *methanol R* (stock solution). Shake and centrifuge for 5 min. Place 0.50 mL of the internal standard solution in a volumetric flask and dilute to 10.0 mL with the stock solution.

Precolumn:

— *size*: *l* = 20 mm, Ø = 4 mm;

— *stationary phase*: silanised *octadecylsilyl silica gel for chromatography R* (5 µm).

Column:

— *size*: *l* = 0.25 m, Ø = 4 mm;

— *stationary phase*: silanised *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase Mix 40 volumes of a 1 per cent *V/V* solution of *anhydrous formic acid R* and 60 volumes of *methanol R*.

Flow rate 0.8 mL/min.

Detection Spectrophotometer at 254 nm.

Injection 1 µL of the internal standard solution and 10 µL of the test solution.

Calculate the percentage content of allicin using the following expression:

$$\frac{S_1 \times m_2 \times 22.75}{S_2 \times m_1}$$

S_1 = area of the peak due to allicin (principal peak) in the chromatogram obtained with the test solution;

S_2 = area of the peak due to butyl parahydroxybenzoate in the chromatogram obtained with the test solution;

m_1 = mass of the herbal drug to be examined, in grams;

m_2 = mass of butyl parahydroxybenzoate in 100.0 mL of the internal standard solution, in grams. 1 mg of butylparahydroxybenzoate corresponds to 8.65 mg of allicin.

Ph Eur

Gastrodia Elata Rhizome

(Gastrodia Rhizome, Ph. Eur. monograph 2721)

Ph Eur

DEFINITION

Steamed, fragmented and dried tuber of *Gastrodia elata* Blume.

Content

Minimum 0.20 per cent of gastrodin ($C_{13}H_{18}O_7$; M_r 286.3) (dried drug).

IDENTIFICATION

A. Whole or fragmented slices up to 3 cm in diameter and 0.1-0.2 cm thick, uniformly yellow or brownish-yellow, translucent and vitreous. The texture is corneous. The fracture is hard.

B. Microscopic examination (*2.8.23*). The powder is reddish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2721.-1): fragments of internal parenchyma consisting of large spheroidal cells, up to 350 µm in diameter, with slightly thickened and pitted walls [E]; numerous fragments of parenchyma with shrivelled and often ripped cells caused by the treatment of the herbal drug [B]; rare fragments of dermal tissue [A, C] with cells that are polyhedral (surface view [A]) and elongated (transverse section [Ca]) accompanied by a few layers of parenchyma cells of the same shape [Cb]; rare fragments of parenchyma containing idioblasts with raphides of calcium oxalate, the needles of which are 50-70 µm long [D]; fragments of annular or scalariform vessels up to 35 µm in diameter [F]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder mainly shows colourless or pale yellow, gelatinised masses, that turn uniformly violet or brownish-violet upon addition of *iodine solution R1*.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 5.0 mL of *methanol R*. Sonicate for 10 min. Centrifuge and use the supernatant.

Reference solution Dissolve 1.5 mg of *gastrodin R* and 1.5 mg of *β-sitosterol R* in *methanol R* and dilute to 5.0 mL with the same solvent.

Plate *TLC silica gel plate R* (2-10 µm).

Mobile phase *water R, ethyl acetate R, methanol R, methylene chloride R* (2:20:20:58 *V/V/V/V*).

Application 15 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Treat with a 10 per cent *V/V* solution of *sulfuric acid R* in *methanol R*, heat at 120 °C for 3 min and examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

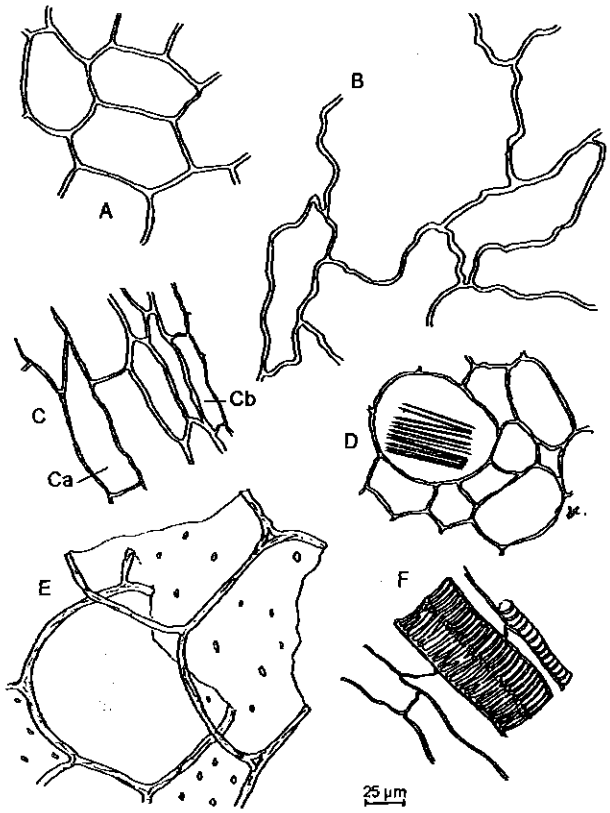


Figure 2721.-1. – *Illustration for identification test B of powdered herbal drug of gastrodia rhizome*

Top of the plate	
β-Sitosterol: a reddish-violet zone	A faint reddish-violet zone A prominent brown zone
	A faint reddish-violet zone
Gastrodin: a brown zone	A brown zone (gastrodin) A prominent dark brown zone
Reference solution	**Test solution**

TESTS

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 2.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 4.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Solvent mixture *acetonitrile R, water R* (3:97 *V/V*).

Test solution To 2.000 g of the powdered herbal drug (355) (*2.9.12*) in a round-bottomed flask add 30 mL of *ethanol (50 per cent V/V) R*. Heat under a reflux condenser in a water-bath at 90 °C for 3 h. Allow to cool. Filter through a paper filter and rinse the round-bottomed flask and the filter with *ethanol (50 per cent V/V) R*. Combine the filtrate and the rinsings and dilute to 50.0 mL with *ethanol (50 per cent V/V) R*. Evaporate 10.0 mL of the solution to dryness. Dissolve the residue in the solvent mixture and dilute to 25.0 mL with the solvent mixture. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 5.0 mg of *gastrodin CRS* in the solvent mixture and dilute to 10.0 mL with the solvent mixture.

Reference solution (b) Dilute 1.0 mL of reference solution (a) to 10.0 mL with the solvent mixture.

Reference solution (c) Dissolve 1 mg of *arbutin R* in 2 mL of reference solution (a) and dilute to 20 mL with the solvent mixture.

Column:
- *size*: *l* = 0.15 m, Ø = 4.6 mm;
- *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (3 µm).

Mobile phase:
- *mobile phase A*: *phosphoric acid R, water for chromatography R* (0.1:99.9 *V/V*);
- *mobile phase B*: *acetonitrile R1*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 18	97	3
18 - 22	97 → 0	3 → 100

Flow rate 0.5 mL/min.

Detection Spectrophotometer at 220 nm.

Injection 10 µL of the test solution and reference solutions (b) and (c).

Retention time Arbutin = about 9 min; gastrodin = about 14 min.

System suitability Reference solution (c):
- *resolution*: minimum 3.0 between the peaks due to arbutin and gastrodin.

Calculate the percentage content of gastrodin using the following expression:

$$\frac{A_1 \times m_2 \times p \times 1.25}{A_2 \times m_1}$$

A_1 = area of the peak due to gastrodin in the chromatogram obtained with the test solution;

A_2 = area of the peak due to gastrodin in the chromatogram obtained with reference solution (b);

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_2 = mass of *gastrodin CRS* used to prepare reference solution (a), in grams;

p = percentage content of gastrodin in *gastrodin CRS*.

Ph Eur

Gentian

(Gentian Root, Ph. Eur. monograph 0392)

When Powdered Gentian is prescribed or demanded, material complying with the requirements below with the exception of Identification test A shall be dispensed or supplied.

Preparations

Compound Gentian Infusion

Gentian Tincture

www.webofpharma.com

Ph Eur

DEFINITION

Dried, fragmented underground organs of *Gentiana lutea* L.

CHARACTERS

Strong and persistent bitter taste.

IDENTIFICATION

A. Gentian root occurs as single or branched subcylindrical pieces of various lengths (typically 5-15 cm) and usually 5-40 mm in diameter. The surface is yellowish-brown or greyish-brown, and the colour of a transverse section is yellowish or reddish-yellow, but not reddish-brown. The root is longitudinally wrinkled and bears occasional rootlet scars. The branches of the rhizome frequently bear a terminal bud and are always encircled by closely arranged leaf scars. The rhizome and root are brittle when dry and break with a short fracture but they absorb moisture readily to become flexible. The smoothed, transversely cut surface shows a bark, occupying about one-quarter of the radius, separated by the well-marked cambium from an indistinctly radiate and mainly parenchymatous xylem.

B. Microscopic examination (*2.8.23*). The powder is light brown or yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0392.-1): fragments of cork with polyhedral, thin-walled, yellowish-brown cells (surface view [E]); fragments of dermal tissue (transverse section [C]) consisting of thin-walled, yellowish-brown cork cells [Ca] and thick-walled collenchymatous cells (phelloderm) [Cb]; fragments of parenchyma (longitudinal section [B], transverse section [D]) with moderately thick-walled cells containing droplets of oil [Ba, Da], small prisms [Bb, Db] and minute needles of calcium oxalate [Bc, Dc]; isolated fragments of lignified vessels with spiral [H] or reticulate [G] thickening and up to 80 µm in diameter; fragments of xylem (longitudinal section [A], transverse section [F]) consisting of vessels [Aa, Fa] and of moderately thick-walled parenchymatous cells containing droplets of oil [Ab, Fb].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 25 mL of *methanol R*, shake for 15 min and filter. Evaporate the filtrate to dryness under reduced pressure, at a temperature not exceeding 50 °C. Take up the residue with small quantities of *methanol R* so as to obtain 5 mL of a solution, which may contain a sediment.

Reference solution Dissolve 5 mg of *hyperoside R* and 5 mg of *phenazone R* in 10 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R*.

Mobile phase *water R, anhydrous formic acid R, ethyl formate R* (4:8:88 *V/V/V*).

Application 20 µL as bands.

Development In an unsaturated tank, over a path of 8 cm.

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

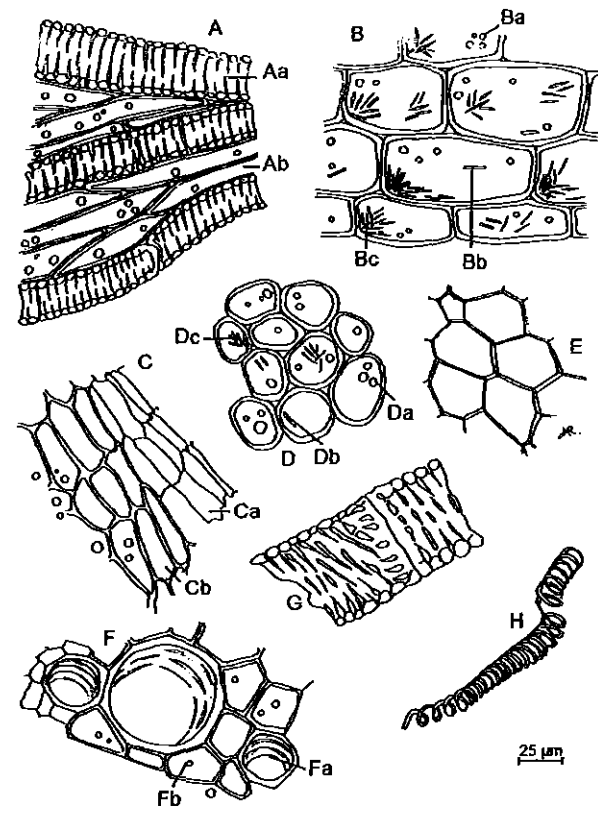


Figure 0392.-1. – *Illustration for identification test B of powdered herbal drug of gentian root*

Top of the plate	
	A prominent quenching zone
Phenazone: a quenching zone	
	A weak quenching zone (amarogentin)
Hyperoside: a quenching zone	A prominent quenching zone (gentiopicroside)
Reference solution	**Test solution**

Detection B Treat with a 100 g/L solution of *potassium hydroxide R* in *methanol R* and then with a freshly prepared 2 g/L solution of *fast blue B salt R* in a mixture of 50 volumes of *anhydrous ethanol R* and 50 volumes of *water R*; examine in daylight.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
	A prominent dark violet zone
	A violet-red zone (amarogentin)
Hyperoside: a brownish-red zone	A weak light brown zone (gentiopicroside)
Reference solution	Test solution

TESTS

Other species of *Gentiana*

Examine the chromatograms obtained in identification test C, detection B.

Results The chromatogram obtained with the test solution does not show violet zones immediately above the zone due to amarogentin.

Total ash (*2.4.16*)

Maximum 6.0 per cent.

Bitterness value (*2.8.15*)

Minimum 10 000.

Water-soluble extractive

Minimum 33 per cent.

To 5.0 g of the powdered herbal drug (710) (*2.9.12*) add 200 mL of boiling *water R*. Allow to stand for 10 min, shaking occasionally. Allow to cool, dilute to 200.0 mL with *water R* and filter. Evaporate 20.0 mL of the filtrate to dryness on a water-bath. Dry the residue in an oven at 100-105 °C. The residue weighs a minimum of 0.165 g.

Ph Eur

Compound Gentian Infusion

DEFINITION

Concentrated Compound Gentian Infusion	100 ml
Water	Sufficient to produce 1000 ml

The infusion complies with the requirements stated under Infusions.

CONCENTRATED COMPOUND GENTIAN INFUSION

DEFINITION

Gentian, cut small and bruised	125 g
Dried Bitter-orange Peel, cut small	125 g
Dried Lemon Peel, cut small	125 g
Ethanol (25 per cent)	1200 ml

Extemporaneous preparation

The following directions apply.

Macerate the Gentian, the Dried Bitter-orange Peel and the Dried Lemon Peel in a covered vessel for 48 hours with 1000 ml of the Ethanol (25 per cent); express the liquid. To the pressed marc add 200 ml of the Ethanol (25 per cent), macerate for 24 hours, press and add the liquid to the product of the first pressing. Allow to stand for not less than 14 days; filter.

TESTS

Ethanol content

20 to 24% v/v, Appendix VIII F.

Total solids

Not less than 9.5% w/v, Appendix XI A.

Gentian Tincture

(Ph. Eur. monograph 1870)

Ph Eur

DEFINITION

Tincture produced from *Gentian root (0392)*.

PRODUCTION

The tincture is produced from 1 part of the comminuted drug and 5 parts of ethanol (70 per cent *V/V*) by a suitable procedure.

CHARACTERS

Appearance

Yellowish-brown or reddish-brown liquid.

It has a strong bitter taste.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution The tincture to be examined.

Reference solution Dissolve 5 mg of *phenazone R* and 5 mg of *hyperoside R* in 10 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R.*

Mobile phase *water R, anhydrous formic acid R, ethyl formate R* (4:8:88 *V/V/V*).

Application 20 µL, as bands.

Development Over a path of 8 cm, in an unsaturated tank.

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Phenazone: a quenching zone	A prominent quenching zone
	A weak quenching zone (amarogentin)
Hyperoside: a quenching zone	A prominent quenching zone (gentiopicroside)
Reference solution	Test solution

Detection B Spray with a 10 per cent *V/V* solution of *potassium hydroxide R* in *methanol R* and then with a freshly prepared 2 g/L solution of *fast blue B salt R* in a mixture of *ethanol R* and *water R* (50:50 *V/V*). Examine in daylight.

Results B See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
	A prominent dark violet zone
	A violet-red zone (amarogentin)
Hyperoside: a brownish-red zone	A weak light brown zone (gentiopicroside)
Reference solution	Test solution

TESTS

Ethanol content (*2.9.10*)
62 per cent *V/V* to 67 per cent *V/V*.

Bitterness value (*2.8.15*)
Minimum 1000.

Dry residue (*2.8.16*)
Minimum 5.0 per cent, determined on 3.00 g.

Ph Eur

Acid Gentian Mixture

Acid Gentian Oral Solution

DEFINITION

Acid Gentian Mixture is an *oral solution* containing 10% v/v of Concentrated Compound Gentian Infusion and 5% v/v of Dilute Hydrochloric Acid in a suitable vehicle.

The mixture complies with the requirements stated under Oral Liquids and with the following requirements.

Content of hydrochloric acid, HCl
0.48 to 0.56% w/v.

ASSAY

To 10 mL add 10 mL of *water*, adjust the pH to between 5.0 and 6.0 with 2M *sodium hydroxide* and dilute to 25 mL with *water*. Add 75 mL of *acetate buffer pH 5.0* and titrate with *0.1M silver nitrate VS* determining the end point potentiometrically using a silver indicator electrode and a glass reference electrode and stirring throughout the titration. Each mL of *0.1M silver nitrate VS* is equivalent to 3.646 mg of HCl.

Alkaline Gentian Mixture

Alkaline Gentian Oral Solution

DEFINITION

Alkaline Gentian Mixture is an *oral solution* containing 10% v/v of Concentrated Compound Gentian Infusion and 5% w/v of Sodium Bicarbonate in a suitable vehicle.

The mixture complies with the requirements stated under Oral Liquids and with the following requirements.

Content of sodium bicarbonate, $NaHCO_3$
4.75 to 5.25% w/v.

ASSAY

To 10 mL of the mixture add 100 mL of *water* and 25 mL of *0.5M hydrochloric acid VS*, boil for 10 minutes and titrate the excess of hydrochloric acid with *0.5M sodium hydroxide VS* using 0.5 mL of *methyl red solution* as indicator. Each mL of *0.5M hydrochloric acid VS* is equivalent to 42.00 mg of $NaHCO_3$.

Ginger

(Ph. Eur. monograph 1522)

Preparation
Strong Ginger Tincture

Ginger may be known in commerce as unbleached ginger. When Powdered Ginger is prescribed or demanded, material complying with the appropriate requirements below shall be dispensed or supplied.

Ph Eur

DEFINITION

Dried, whole or cut rhizome of *Zingiber officinale* Roscoe, with the cork removed, either completely or from the wide, flat surfaces only.

Content
Minimum 15 mL/kg of essential oil (anhydrous drug).

CHARACTERS

Characteristic aromatic odour.

Spicy and burning taste.

IDENTIFICATION

A. The rhizome is laterally compressed, bearing short, flattened, obovate oblique branches on the upper side, each sometimes having a depressed scar at the apex; the whole rhizomes are about 5-10 cm long, 1.5-3 cm or 4 cm wide and 1-1.5 cm thick, sometimes split longitudinally. The scraped rhizome with a light-brown external surface shows longitudinal striations and occasional loose fibres; the outer surface of the unscraped rhizome varies from pale to dark brown and is more or less covered with cork that shows conspicuous, narrow, longitudinal and transverse ridges; the cork readily exfoliates from the lateral surfaces but persists between the branches. The fracture is short and starchy with projecting fibres. The smoothed transversely cut surface exhibits a narrow cortex separated by an endodermis from a much wider stele; it shows numerous, scattered, fibrovascular bundles and abundant scattered oleoresin cells with yellow contents. The unscraped rhizome shows, in addition, an outer layer of dark brown cork.

B. Microscopic examination (*2.8.23*). The powder is pale yellow or brownish. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1522.-1): groups of large, thin-walled, septate fibres, with one wall frequently dentate [C, D, G]; fragments [K] containing vessels with reticulate thickening [Ka] often accompanied by narrow, thin-walled cells containing brown pigment [Kb] and amyliferous parenchyma [Kc]; abundant reticulate vessels, fairly large, isolated [H, L]; abundant thin-walled parenchyma of the ground tissue [J, M], some cells containing brown oleoresin [Ja]; fragments of brown cork, usually seen in surface view [F] but sometimes in transverse section [E]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows abundant starch granules, simple, flattened, oblong or oval or irregular, up to about 50 µm long and 25 µm wide, with a small point hilum situated at the narrower end; sometimes, granules show faint, transverse striations, and may be free [A], agglomerated [B] or included in parenchymatous cells (Kc).

www.webofpharma.com

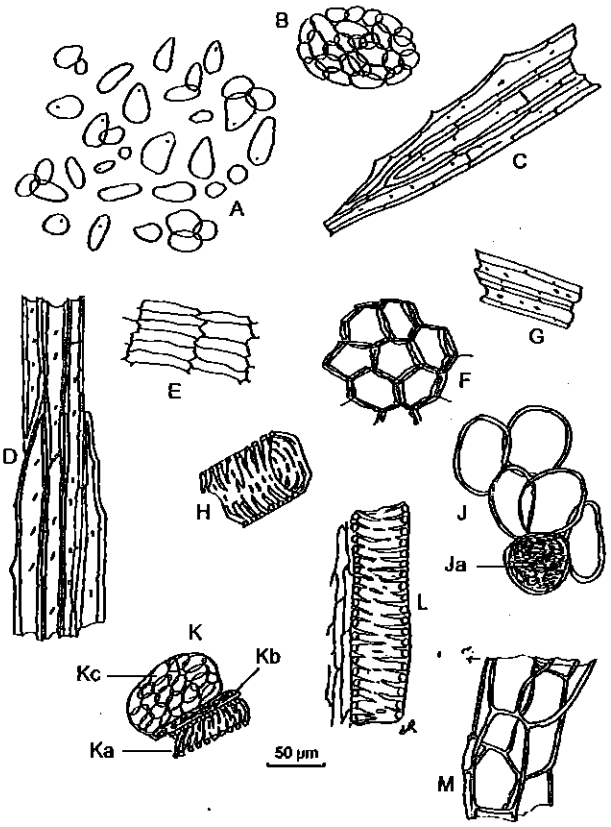


Figure 1522.-1. – *Illustration for identification test B of powdered herbal drug of ginger*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (710) (*2.9.12*) add 5 mL of *methanol R*. Shake for 15 min and filter.

Reference solution Dissolve 10 µL of *citral R* and 10 mg of *resorcinol R* in 10 mL of *methanol R*. Prepare the solution immediately before use.

Plate *TLC silica gel plate R.*

Mobile phase *hexane R, ether R* (40:60 *V/V*).

Application 20 µL as bands.

Development In an unsaturated tank, over a path of 15 cm.

Drying In air.

Detection Spray with a 10 g/L solution of *vanillin R* in *sulfuric acid R* and examine in daylight while heating at 100-105 °C for 10 min.

Results The chromatogram obtained with the reference solution shows in the lower half an intense red zone (resorcinol) and in the upper half 2 violet zones (citral); the chromatogram obtained with the test solution shows below the zone due to resorcinol in the chromatogram obtained with the reference solution 2 intense violet zones (gingerols) and in the middle, between the zones due to resorcinol and citral in the chromatogram obtained with the reference solution, 2 other less intense violet zones (shogaols); other zones may be present.

TESTS

Water (*2.2.13*)
Maximum 100 mL/kg, determined by distillation on 20.0 g of the powdered herbal drug (710) (*2.9.12*).

Total ash (*2.4.16*)
Maximum 6.0 per cent.

ASSAY

Essential oil (*2.8.12*)
Use 20.0 g of the freshly, coarsely powdered herbal drug, a 1000 mL round-bottomed flask, 10 drops of *liquid paraffin R* or other antifoam, 500 mL of *water R* as distillation liquid and 0.5 mL of *xylene R* in the graduated tube. Distil at a rate of 2-3 mL/min for 4 h.

Ph Eur

Strong Ginger Tincture

Ginger Essence

DEFINITION

Ginger, in moderately coarse powder	500 g
Ethanol (90 per cent)	Sufficient to produce 1000 ml

Extemporaneous preparation
The following directions apply.

Prepare by *percolation*, Appendix XI F.

The tincture complies with the requirements for Tinctures stated under Extracts and with the following requirements.

TESTS

Ethanol content
80 to 88% v/v, Appendix VIII F, Method III.

Dry residue
2.0 to 3.0% w/v.

Relative density
0.832 to 0.846, Appendix V G.

Weak Ginger Tincture

DEFINITION

Strong Ginger Tincture	200 ml
Ethanol (90 per cent)	Sufficient to produce 1000 ml

The tincture complies with the requirements for Tinctures stated under Extracts and with the following requirements.

TESTS

Ethanol content
86 to 90% v/v, Appendix VIII F, Method III.

Dry residue
Not less than 0.4% w/v. Use 10 ml.

Relative density
0.825 to 0.835, Appendix V G.

Ginkgo Leaf

(Ph. Eur. monograph 1828)

Preparation
Ginkgo Leaf Dry Extract, Refined and Quantified

Ph Eur

DEFINITION
Whole or fragmented, dried leaf of *Ginkgo biloba* L.

Content
Not less than 0.5 per cent of flavonoids, expressed as flavone glycosides (M_r 757) (dried drug).

www.webofpharma.com

IDENTIFICATION

A. The leaf is greyish or yellowish-green or yellowish-brown. The upper surface is slightly darker than the lower surface. The petioles are about 4-9 cm long. The lamina is about 4-10 cm wide, fan-shaped, usually bilobate or sometimes undivided. Both surfaces are smooth, and the venation dichotomous, the veins appearing to radiate from the base; they are equally prominent on both surfaces. The distal margin is incised, irregularly and to different degrees, and irregularly lobate or emarginate. The lateral margins are entire and taper towards the base.

B. Microscopic examination (*2.8.23*). The powder is greyish or yellowish-green or yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1828.-1): irregularly-shaped fragments of the lamina[A, B, D, E], with the upper epidermis (surface view [D], transverse section [E]) consisting of elongated cells with irregularly sinuous walls [Da], often accompanied by palisade parenchyma [Db], and the lower epidermis (surface view [A], transverse section [B]), consisting of small cells, with a finely striated cuticle and each cell shortly papillose [Aa], and stomata [Ab] about 60 µm, wide, deeply sunken with 6-8 subsidiary cells; fragments of vascular tissue from the petiole and veins [C] with xylem [Ca] and parenchyma, some cells containing abundant cluster crystals of calcium oxalate of various sizes [Cb].

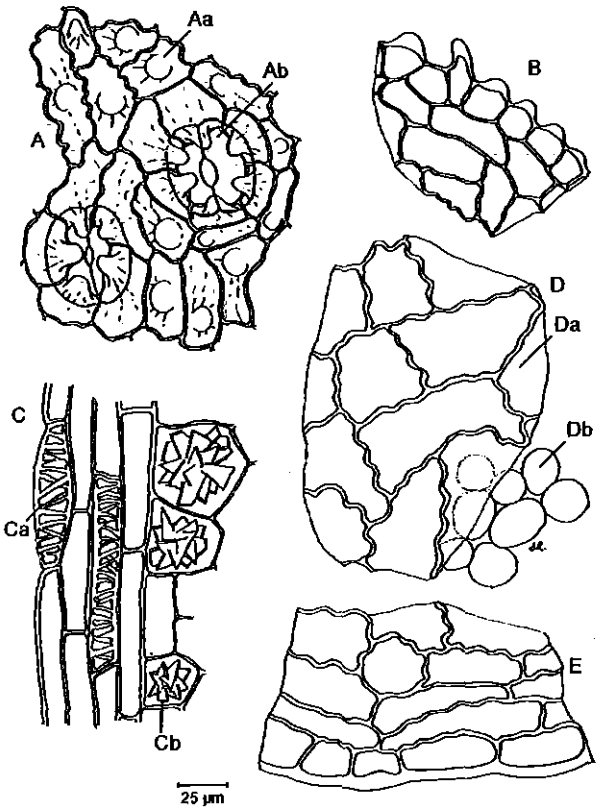


Figure 1828.-1. – *Illustration for identification test B of powdered herbal drug of ginkgo leaf*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 2.0 g of the powdered herbal drug (710) (*2.9.12*) add 10 mL of *methanol R*. Heat in a water-bath at 65 °C for 10 min. Shake frequently. Allow to cool to room temperature and filter.

Reference solution Dissolve 1.0 mg of *chlorogenic acid R* and 3.0 mg of *rutoside trihydrate R* in 20 mL of *methanol R*.

Plate *TLC silica gel plate R.*

Mobile phase *anhydrous formic acid R, glacial acetic acid R, water R, ethyl acetate R* (7.5:7.5:17.5:67.5 *V/V/V/V*).

Application 20 µL as bands.

Development Over a path of 17 cm.

Drying At 100-105 °C.

Detection Spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then with the same volume of a 50 g/L solution of *macrogol 400 R* in *methanol R*; allow to dry in air for about 30 min and examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other weak fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A yellowish-brown fluorescent zone
	A green fluorescent zone
	2 yellowish-brown fluorescent zones
	An intense light blue fluorescent zone sometimes overlapped by a greenish-brown fluorescent zone
Chlorogenic acid: a light blue fluorescent zone	
	A green fluorescent zone
Rutoside: a yellowish-brown fluorescent zone	2 yellowish-brown fluorescent zones
	A green fluorescent zone
	A yellowish-brown fluorescent zone
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)

Maximum 5 per cent of stems and 2 per cent of other foreign matter.

Loss on drying (*2.2.32*)

Maximum 11.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 11.0 per cent.

ASSAY

Flavonoids

Liquid chromatography (*2.2.29*).

Test solution Heat 2.500 g of the powdered herbal drug (710) (*2.9.12*) in 50 mL of a 60 per cent *V/V* solution of *acetone R* under a reflux condenser for 30 min. Filter and collect the filtrate. Extract the drug residue a 2nd time in the same manner, using 40 mL of a 60 per cent *V/V* solution of *acetone R* and filter. Collect the filtrates and dilute to 100.0 mL with a 60 per cent *V/V* solution of *acetone R*. Evaporate 50.0 mL of the solution to eliminate the acetone and transfer to a 50.0 mL vial, rinsing with 30 mL of *methanol R*. Add 4.4 mL of *hydrochloric acid R1*, dilute to 50.0 mL with *water R* and centrifuge. Place 10 mL of the supernatant in a 10 mL brown-glass vial. Close with a rubber seal and an aluminium cap and heat on a water-bath for 25 min. Allow to cool to room temperature.

www.webofpharma.com

Reference solution Dissolve 10.0 mg of *quercetin dihydrate R* in 20 mL of *methanol R*. Add 15.0 mL of *dilute hydrochloric acid R* and 5 mL of *water R* and dilute to 50.0 mL with *methanol R*.

Column:
- *size*: l = 0.125 m, Ø = 4 mm;
- *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm);
- *temperature*: 25 °C.

Mobile phase:
- *mobile phase A*: 0.3 g/L solution of *phosphoric acid R* adjusted to pH 2.0;
- *mobile phase B*: *methanol R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 1	60	40
1 - 20	60 → 45	40 → 55
20 - 21	45 → 0	55 → 100
21 - 25	0	100

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 370 nm.

Injection 10 µL.

Relative retention With reference to quercetin (retention time = about 12.5 min): kaempferol = about 1.4; isorhamnetin = about 1.5.

System suitability:
- *resolution*: minimum 1.5 between the peaks due to kaempferol and isorhamnetin.

Do not take into account peaks eluting before the quercetin peak or after the isorhamnetin peak in the chromatogram obtained with the test solution.

Calculate the percentage content of flavonoids, expressed as flavone glycosides, using the following expression:

$$2 \times \frac{F_1 \times m_1 \times 2.514 \times p}{F_2 \times m_2}$$

F_1 = sum of the areas of all the considered peaks in the chromatogram obtained with the test solution;

F_2 = area of the peak due to quercetin in the chromatogram obtained with the reference solution;

m_1 = mass of quercetin used to prepare the reference solution, in grams;

m_2 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

p = percentage content of anhydrous quercetin in *quercetin dihydrate R*.

Ph Eur

Refined and Quantified Ginkgo Dry Extract

(Ph. Eur. monograph 1827)

Ph Eur

DEFINITION

Refined and quantified dry extract produced from *Ginkgo leaf (1828)*.

Content

- *flavonoids, expressed as flavone glycosides* (M_r 756.7): 22.0 per cent to 27.0 per cent (dried extract);
- *bilobalide*: 2.6 per cent to 3.2 per cent (dried extract);
- *ginkgolides A, B and C*: 2.8 per cent to 3.4 per cent (dried extract);
- *ginkgolic acids*: maximum 5 ppm (dried extract).

PRODUCTION

The extract is produced from the herbal drug by an appropriate procedure using organic solvents and their mixtures with water, physical separation steps as well as other suitable processes.

CHARACTERS

Appearance

Bright yellow-brown, powder or friable mass.

IDENTIFICATION

Thin-layer chromatography *(2.2.27)*.

Test solution Dissolve 20.0 mg of the extract to be examined in 10 mL of a mixture of 2 volumes of *water R* and 8 volumes of *methanol R*.

Reference solution Dissolve 1.0 mg of *chlorogenic acid R* and 3.0 mg of *rutoside trihydrate R* in 20 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) or [*TLC silica gel plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, glacial acetic acid R, water R, ethyl acetate R* (7.5:7.5:17.5:67.5 *V/V/V/V*).

Application 20 µL [or 5 µL], as bands.

Development Over a path of 17 cm [or 6 cm].

Drying At 100-105 °C.

Detection Spray the plate whilst still hot with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then spray with a 50 g/L solution of *macrogol 400 R* in *methanol R*; allow to dry in air for about 30 min and examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other, weaker fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A blue fluorescent zone
	Several faint coloured zones
	A brown fluorescent zone
	A green fluorescent zone
	An intense light blue fluorescent zone sometimes overlapped by a greenish-brown fluorescent zone
Chlorogenic acid: a light blue fluorescent zone	
	One or two green fluorescent zones
Rutoside: a yellowish-brown fluorescent zone	One or two yellowish-brown fluorescent zones
	Several green and yellowish-brown fluorescent zones
Reference solution	**Test solution**

www.webofpharma.com

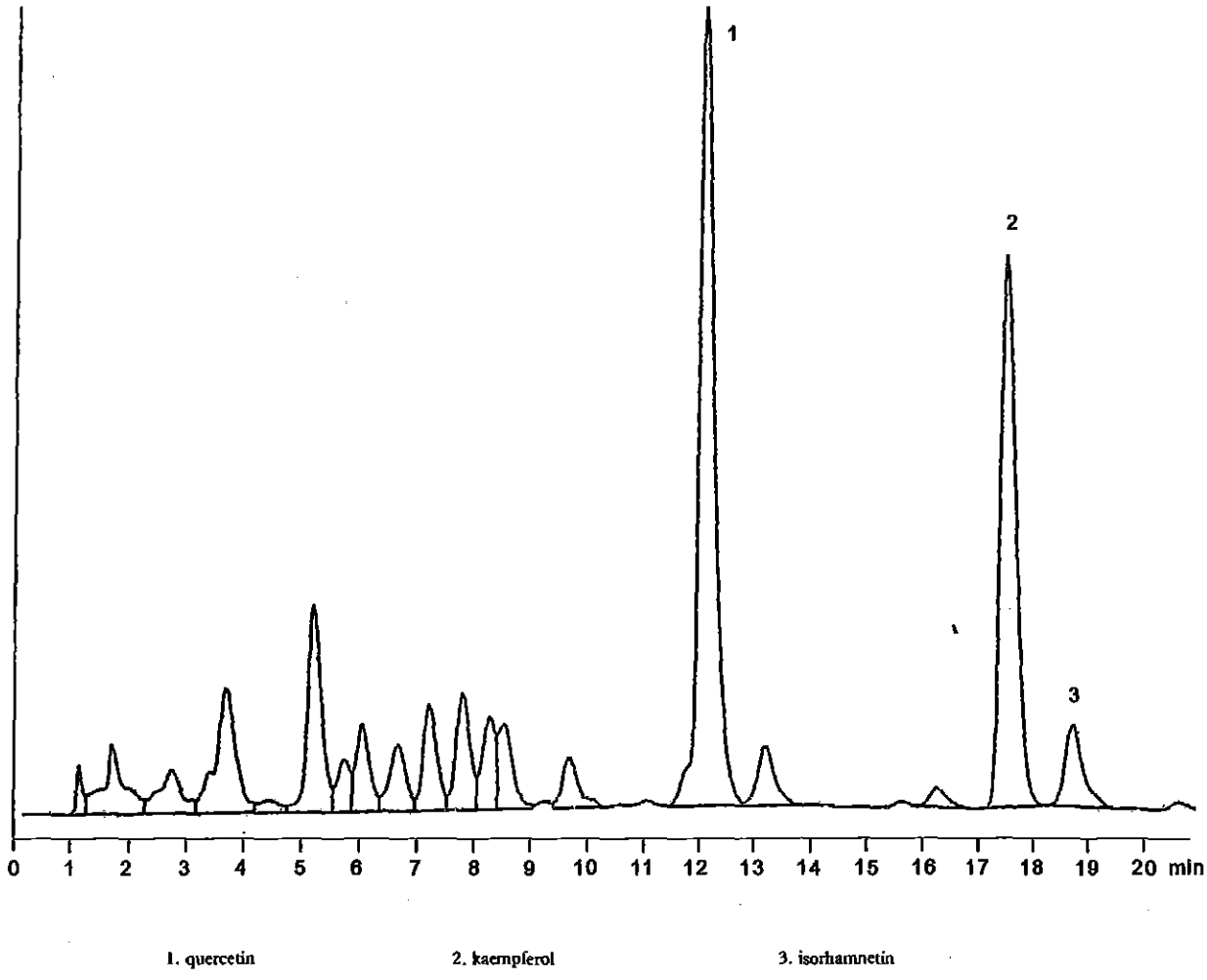


Figure 1827.-1. – *Chromatogram for the assay of flavonoids in refined and quantified ginkgo dry extract*

ASSAY

Flavonoids

Liquid chromatography (*2.2.29*).

Test solution Dissolve 0.200 g of the extract to be examined in 20 mL of *methanol R*. Add 15.0 mL of *dilute hydrochloric acid R* and 5 mL of *water R* and dilute to 50.0 mL with *methanol R*. Transfer 10.0 mL of this solution into a 10 mL brown-glass vial. Close the vial with a tight rubber membrane stopper and secure with an aluminium crimped cap. Heat on a water-bath for 25 min. Allow to cool to 20 °C.

Reference solution Dissolve 10.0 mg of *quercetin dihydrate CRS* in 20 mL of *methanol R*. Add 15.0 mL of *dilute hydrochloric acid R* and 5 mL of *water R* and dilute to 50.0 mL with *methanol R*.

Column:
- *size*: *l* = 0.125 m, Ø = 4 mm;
- *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm);
- *temperature*: 25 °C.

Mobile phase:
- *mobile phase A*: 0.3 g/L solution of *phosphoric acid R* adjusted to pH 2.0;
- *mobile phase B*: *methanol R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 1	60	40
1 - 20	60 → 45	40 → 55
20 - 21	45 → 0	55 → 100
21 - 25	0	100

Flow rate 1.0 mL/min.

Detector Spectrophotometer at 370 nm.

Injection 10 µL.

Relative retention With reference to quercetin (retention time = about 12.5 min): kaempferol = about 1.4; isorhamnetin = about 1.5.

System suitability Test solution:
- *resolution*: minimum 1.5 between the peaks due to kaempferol and isorhamnetin.

Determine the sum of the areas including all the peaks from the peak due to quercetin to the peak due to isorhamnetin in the chromatogram obtained with the test solution (see Figure 1827.-1).

Calculate the percentage content of flavonoids, expressed as flavone glycosides, using the following expression:

$$\frac{F_1 \times m_1 \times 2.514 \times p}{F_2 \times m_2}$$

www.webofpharma.com

F_1 = sum of the areas of all the peaks from the peak due to quercetin to the peak due to isorhamnetin in the chromatogram obtained with the test solution;
F_2 = area of the peak due to quercetin in the chromatogram obtained with the reference solution;
m_1 = mass of *quercetin dihydrate CRS* in the reference solution, in grams;
m_2 = mass of the extract to be examined used to prepare the test solution, in grams;
p = percentage content of anhydrous quercetin in *quercetin dihydrate CRS*.

Terpene lactones

Liquid chromatography (*2.2.29*).

Test solution Place 0.120 g of the extract to be examined in a 25 mL beaker and dissolve it in 10 mL of *phosphate buffer solution pH 5.8 R* by stirring. Transfer the solution into a chromatography column, about 0.15 m long and about 30 mm in internal diameter, containing 15 g of *kieselguhr for chromatography R*. Wash the beaker with 2 quantities, each of 5 mL, of *phosphate buffer solution pH 5.8 R* and transfer the washings to the chromatography column. Allow to stand for 15 min. Elute with 100 mL of *ethyl acetate R*. Evaporate the eluate to dryness at a pressure not exceeding 4 kPa in a water-bath at 50 °C. The residue of solvent is eliminated by an air-current. Take up the residue in 2.5 mL of the mobile phase.

Reference solution (a) Dissolve 30.0 mg of *benzyl alcohol CRS* in the mobile phase and dilute to 100.0 mL with the mobile phase.

Reference solution (b) Place 0.120 g of the *ginkgo dry extract for peak identification CRS* in a 25 mL beaker and dissolve it in 10 mL of *phosphate buffer solution pH 5.8 R* by stirring, then proceed as described for the test solution.

Column:
— *size*: l = 0.25 m, Ø = 4 mm;
— *stationary phase*: *octylsilyl silica gel for chromatography R* (5 µm);
— *temperature*: 25 °C.

Mobile phase *tetrahydrofuran R, methanol R, water R* (10:20:75 *V/V/V*).

Flow rate 1.0 mL/min.

Detection Refractometer maintained at 35 °C.

Injection 100 µL.

Identification of peaks Use the chromatogram supplied with *ginkgo dry extract for peak identification CRS* and the chromatogram obtained with the reference solution (b) to identify the peaks due to bilobalide and ginkgolides A, B and C.

System suitability:
— the chromatogram obtained with reference solution (b) is similar to the chromatogram supplied with *ginkgo dry extract for peak identification CRS*.

Calculate the percentage content of bilobalide, using the following expression:

$$\frac{F_1 \times m_1 \times p \times 0.025 \times 1.20}{F_5 \times m_2}$$

Calculate the percentage content of ginkgolide A, using the following expression:

$$\frac{F_2 \times m_1 \times p \times 0.025 \times 1.22}{F_5 \times m_2}$$

Calculate the percentage content of ginkgolide B, using the following expression:

$$\frac{F_3 \times m_1 \times p \times 0.025 \times 1.19}{F_5 \times m_2}$$

Calculate the percentage content of ginkgolide C, using the following expression:

$$\frac{F_4 \times m_1 \times p \times 0.025 \times 1.27}{F_5 \times m_2}$$

F_1 = area of the peak due to bilobalide in the chromatogram obtained with the test solution;
F_2 = area of the peak due to ginkgolide A in the chromatogram obtained with the test solution;
F_3 = area of the peak due to ginkgolide B in the chromatogram obtained with the test solution;
F_4 = area of the peak due to ginkgolide C in the chromatogram obtained with the test solution;
F_5 = area of the peak due to benzyl alcohol in the chromatogram obtained with reference solution (a);
m_1 = mass of *benzyl alcohol CRS* in reference solution (a), in grams;
m_2 = mass of the extract to be examined used to prepare the test solution, in grams;
p = percentage content of benzyl alcohol in *benzyl alcohol CRS*.

Calculate the percentage content of the sum of ginkgolides A, B and C, using the following expression:

$$G_A + G_B + G_C$$

G_A = percentage content of ginkgolide A;
G_B = percentage content of ginkgolide B;
G_C = percentage content of ginkgolide C.

Ginkgolic acids

Liquid chromatography (*2.2.29*).

Test solution Dissolve 0.500 g of the powdered extract to be examined in 8 mL of *methanol R*, sonicating if necessary, and dilute to 10.0 mL with the same solvent. Centrifuge if necessary.

Reference solution Dissolve 10.0 mg of *ginkgolic acids CRS* in 8 mL of *methanol R*, sonicating if necessary, and dilute to 10.0 mL with the same solvent. Dilute 2.0 mL of this solution to 10.0 mL with *methanol R*.

Column:
— *size*: l = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *octylsilyl silica gel for chromatography R* (5 µm);
— *temperature*: 35 °C.

Mobile phase:
— *mobile phase A*: dilute 0.1 mL of *trifluoroacetic acid R* to 1000 mL with *water R*;
— *mobile phase B*: dilute 0.1 mL of *trifluoroacetic acid R* to 1000 mL with *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 30	25 → 10	75 → 90
30 - 35	10	90
35 - 36	10 → 25	90 → 75
36 - 45	25	75

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 210 nm.

Injection 50 µL.

Identification of components Use the chromatogram supplied with *ginkgolic acids CRS* and the chromatogram obtained with the test solution to identify the peaks due to ginkgolic acids C13, C15 and C17.

www.webofpharma.com

System suitability Reference solution:
— *resolution*: minimum 2.0 between the peaks due to ginkgolic acids C13 and C15;
— *symmetry factor*: 0.8 to 2.0 for the peaks due to ginkgolic acids C13, C15 and C17.

Calculate the content in parts per million of ginkgolic acids expressed as ginkgolic acid C17, using the following expression:

$$\frac{A_1 \times m_2 \times p \times 2000}{A_2 \times m_1}$$

A_1 = sum of the areas of the peaks due to the ginkgolic acids C13, C15 and C17 in the chromatogram obtained with the test solution;
A_2 = area of the peak due to ginkgolic acid C17 in the chromatogram obtained with the reference solution;
m_1 = mass of the extract to be examined used to prepare the test solution, in grams;
m_2 = mass of *ginkgolic acids CRS* used to prepare the reference solution, in grams;
p = percentage content of ginkgolic acid C17 in *ginkgolic acids CRS*.

Ph Eur

Ginseng

(Ph. Eur. monograph 1523)

Ph Eur

DEFINITION

Whole or cut dried root, designated white ginseng; treated with steam and then dried, designated red ginseng, of *Panax ginseng* C.A.Mey.

Content

Minimum 0.40 per cent for the sum of ginsenosides Rg1 ($C_{42}H_{72}O_{14},2H_2O$; M_r 837) and Rb1 ($C_{54}H_{92}O_{23},3H_2O$; M_r 1163) (dried drug).

IDENTIFICATION

A. The principal root is fusiform or cylindrical, sometimes branched, up to about 20 cm long and 2.5 cm in diameter, and may be curved or markedly re-curved. The surface is pale yellow to cream in white ginseng, brownish-red in red ginseng and shows longitudinal ridges. Stem scars may be seen at the crown. The fracture is short. The transversely cut surface shows a wide outer zone with scattered orange-red resin canals and a finely radiate inner region. The rootlets, numerous in the lower part of white ginseng, are normally absent in red ginseng.

B. Microscopic examination (*2.8.23*). The powder is pale yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1523.-1): abundant fragments of parenchymatous cells [A, E] with thin [Ea] or slightly thickened [Aa] walls, some of which contain cluster crystals of calcium oxalate [Ab]; fragments of large secretory canals [Eb] containing yellowish-brown resin in granular masses [Ec]; non-lignified tracheids and partially lignified vessels with spiral or reticulate thickening, isolated [J]; fragments of xylem (longitudinal section [C], transverse section [F]) consisting of vessels [Ca, Fa] and thin-walled parenchymatous cells [Cb, Fb]; isolated cluster crystals of calcium oxalate [D, G]; fragments of cork (surface view [B], transverse section [H]) often associated with phelloderm having slightly thickened cells [Ha] and with the outer layers of the cortical parenchyma [Hb]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The starch granules [K] are very abundant, simple or compound, and range from 1-10 µm in diameter. In red ginseng, the starch granules are deformed and often destroyed by treating with steam, or may be absent.

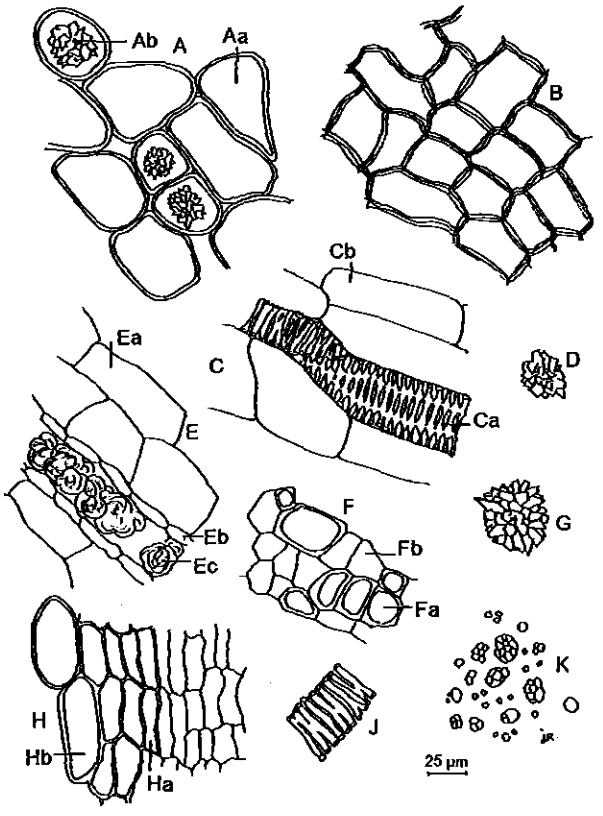


Figure 1523.-1. – *Illustration for identification test B of powdered herbal drug of ginseng*

C. Thin-layer chromatography (*2.2.27*).

Test solution Boil 1.0 g of the powdered herbal drug (355) (*2.9.12*) under a reflux condenser with 10 mL of a 70 per cent *V/V* solution of *methanol R* for 15 min. Filter after cooling and dilute to 10.0 mL with *methanol R*.

Reference solution Dissolve 5.0 mg of *æscin R* and 5.0 mg of *arbutin R* in 1 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *ethyl acetate R, water R, butanol R* (25:50:100 *V/V/V*); allow the mixture to separate for 10 min and use the upper layer.

Application 20 µL [or 4 µL] as bands.

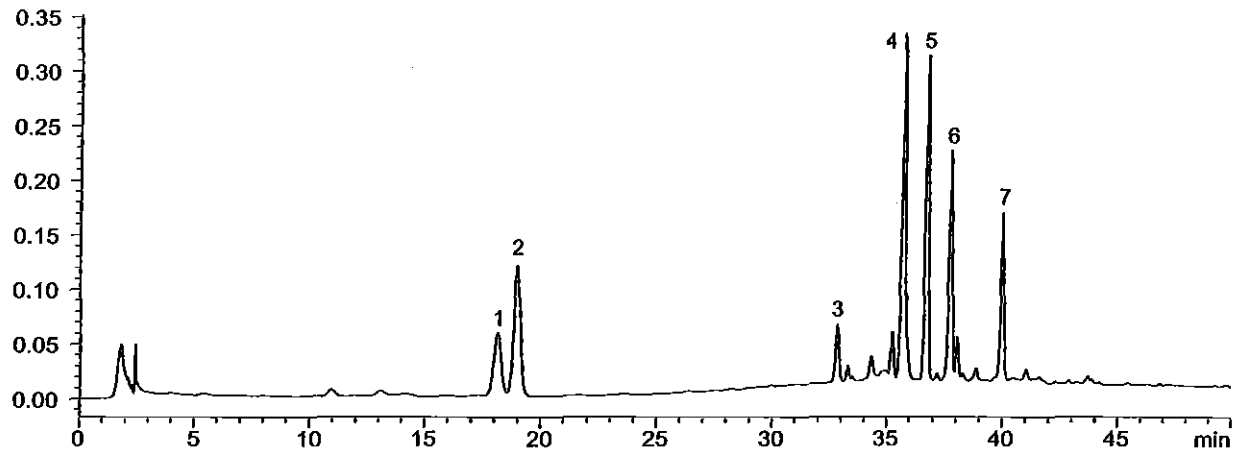
Development Over 10 cm [or 5 cm] in an unsaturated tank.

Drying In air.

Detection Treat with *anisaldehyde solution R* and heat at 105-110 °C for 5-10 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution.

www.webofpharma.com



1. ginsenoside Rg1
2. ginsenoside Re
3. ginsenoside Rf
4. ginsenoside Rb1
5. ginsenoside Rc
6. ginsenoside Rb2
7. ginsenoside Rd

Figure 1523.-2. – *Chromatogram for the assay of ginseng: test solution*

Top of the plate	
Arbutin: a brown zone	
	A violet zone (ginsenosides Rg1 + Rg2)
	A faint violet zone (ginsenoside Rf)
	A violet zone (ginsenoside Re)
	A violet zone (ginsenoside Rd)
	A faint violet zone
	A violet zone (ginsenoside Rc)
Aescin: a grey zone	A violet zone (ginsenosides Rb1 + Rb2)
Reference solution	Test solution

TESTS

Panax quinquefolium

Examine the chromatograms obtained in the assay.

The chromatogram obtained with the test solution shows a peak due to ginsenoside Rf (see Figure 1523.-2). In the case of a substitution by *Panax quinquefolium*, no peak due to ginsenoside Rf is present.

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C.

Total ash (*2.4.16*)

Maximum 7.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 1.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Reduce about 50 g to a powder (355) (*2.9.12*). Place 1.00 g of the powdered herbal drug and 70 mL of a 50 per cent *V/V* solution of *methanol R* in a 250 mL round-bottomed flask. After adding a few grains of pumice, boil on a water-bath under a reflux condenser for 1 h. After cooling, centrifuge and collect the supernatant. Treat the residue as described above. Mix the collected liquids and evaporate to dryness under reduced pressure at a temperature not exceeding 60 °C. Take up the residue with 20.0 mL of a mixture of 20 volumes of *acetonitrile R* and 80 volumes of *water R*. Dilute 2.0 mL of the solution to 10.0 mL with a mixture of 20 volumes of *acetonitrile R* and 80 volumes of *water R*. Filter through a suitable membrane filter (nominal pore size 0.45 µm) before injection.

Reference solution Dissolve 3.0 mg of *ginsenoside Rg1 CRS*, 3.0 mg of *ginsenoside Re R*, 3.0 mg of *ginsenoside Rf R* and 3.0 mg of *ginsenoside Rb1 CRS* in *methanol R* and dilute to 10.0 mL with the same solvent.

Column:
- *size*: *l* = 0.125 m, Ø = 4.6 mm;
- *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm);
- *temperature*: 35 °C.

Mobile phase:
- *mobile phase A*: *water for chromatography R* adjusted to pH 2 with *phosphoric acid R*;
- *mobile phase B*: *acetonitrile R1*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 8	80	20
8 - 40	80 → 60	20 → 40
40 - 45	60 → 40	40 → 60
45 - 47	40 → 0	60 → 100
47 - 52	0	100

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 203 nm.

Equilibration 20 min.

Injection 20 µL.

Elution order Order indicated in the composition of the reference solution; record the retention times of these substances.

www.webofpharma.com

System suitability Reference solution:
— *resolution*: minimum 1.0 between the peaks due to ginsenoside Rg1 and ginsenoside Re.

Locate the peaks due to ginsenoside Rb1 and ginsenoside Rg1 in the chromatogram obtained with the test solution.

Calculate the percentage content of ginsenosides Rb1 and Rg1 using the following expression:

$$\frac{A_1 \times m_2 \times p_1}{A_3 \times m_1 \times 100} + \frac{A_2 \times m_3 \times p_2}{A_4 \times m_1 \times 100}$$

A_1 = area of the peak due to ginsenoside Rb1 in the chromatogram obtained with the test solution;
A_2 = area of the peak due to ginsenoside Rg1 in the chromatogram obtained with the test solution;
A_3 = area of the peak due to ginsenoside Rb1 in the chromatogram obtained with the reference solution;
A_4 = area of the peak due to ginsenoside Rg1 in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *ginsenoside Rb1 CRS* used to prepare the reference solution, in milligrams;
m_3 = mass of *ginsenoside Rg1 CRS* used to prepare the reference solution, in milligrams;
p_1 = percentage content of ginsenoside Rb1 in *ginsenoside Rb1 CRS*;
p_2 = percentage content of ginsenoside Rg1 in *ginsenoside Rg1 CRS*.

Ph Eur

Ginseng Dry Extract

(Ph. Eur. monograph 2356)

Ph Eur

DEFINITION

Dry extract produced from *Ginseng (1523)*.

Content

Minimum 4.0 per cent of the sum of ginsenosides Rb1, Rb2, Rc, Rd, Re, Rf, Rg1 and Rg2, expressed as ginsenoside Rb1 ($C_{54}H_{92}O_{23}$; M_r 1109) (dried extract).

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure using a hydroalcoholic solvent equivalent in strength to ethanol (35-90 per cent *V/V*).

CHARACTERS

Appearance

Light brownish-yellow, hygroscopic powder or brittle mass.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 0.15 g of the extract to be examined in 10 mL of a 70 per cent *V/V* solution of *methanol R*.

Reference solution Dissolve 0.15 g of *ginseng dry extract HRS* in 10 mL of a 70 per cent *V/V* solution of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *ethyl acetate R, water R, butanol R* (25:50:100 *V/V/V*); allow the phases to separate for 10 min and use the upper layer.

Application 20 µL [or 4 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 5 cm] in an unsaturated tank.

Drying In air.

Detection Treat with *anisaldehyde solution R* and heat at 105-110 °C for 5-10 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatograms obtained with the test solution and the reference solution.

Top of the plate	
A violet zone (ginsenosides Rg1 + Rg2)	A violet zone (ginsenosides Rg1 + Rg2)
A faint violet zone (ginsenoside Rf)	A faint violet zone (ginsenoside Rf)
A violet zone (ginsenoside Re)	A violet zone (ginsenoside Re)
A violet zone (ginsenoside Rd)	A violet zone (ginsenoside Rd)
A faint violet zone	A faint violet zone
A violet zone (ginsenoside Rc)	A violet zone (ginsenoside Rc)
A faint violet zone	A faint violet zone
A violet zone (ginsenosides Rb1 + Rb2)	A violet zone (ginsenosides Rb1 + Rb2)
Several unresolved violet and greenish zones	Several unresolved violet and greenish zones
Reference solution	Test solution

TESTS

Loss on drying (*2.8.17*)

Maximum 7.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Buffer solution Dissolve 3.5 g of *disodium hydrogen phosphate dihydrate R* and 7.2 g of *potassium dihydrogen phosphate R* in *water R* and dilute to 1000 mL with the same solvent.

Test solution Dissolve 0.100 g of the extract to be examined in the buffer solution and dilute to 10.0 mL with the buffer solution. Prepare a ready-to-use sample-preparation cartridge containing 0.50 g of octadecylsilyl silica gel (45 µm), using 5 mL of *methanol R* followed by 20 mL of *water R*. Apply 5.0 mL of the solution to be analysed to the top of the cartridge. Wash the cartridge with 20 mL of *water R* followed by 15 mL of a 30 per cent *V/V* solution of *methanol R*. Discard the eluates after confirming that no ginsenosides are present, otherwise repeat the preparation of the solution with another brand of cartridge where no ginsenosides are eluted with a 30 per cent *V/V* solution of *methanol R*. Elute the cartridge with 20 mL of *methanol R*; collect the eluate. Under reduced pressure, evaporate the eluate to dryness. Dissolve the residue in 2.0 mL of *methanol R*. Filter through a suitable membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 0.100 g of *ginseng dry extract HRS* in the buffer solution and dilute to 10.0 mL with the buffer solution. Prepare a ready-to-use sample-preparation cartridge containing 0.50 g of octadecylsilyl silica gel (45 µm), using 5 mL of *methanol R* followed by 20 mL of *water R*. Apply 5.0 mL of the solution to be analysed to the top of the cartridge. Wash the cartridge with 20 mL of

www.webofpharma.com

water R followed by 15 mL of a 30 per cent *V/V* solution of *methanol R*. Discard the eluates after confirming that no ginsenosides are present, otherwise repeat the preparation of the solution with another brand of cartridge where no ginsenosides are eluted with a 30 per cent *V/V* solution of *methanol R*. Elute the cartridge with 20 mL of *methanol R*; collect the eluate. Under reduced pressure, evaporate the eluate to dryness. Dissolve the residue in 2.0 mL of *methanol R*. Filter through a suitable membrane filter (nominal pore size 0.45 µm).

Reference solution (b) Dissolve 3.0 mg of *ginsenoside Rb1 CRS* in *methanol R* and dilute to 5.0 mL with the same solvent.

Reference solution (c) Dissolve 3.0 mg of *ginsenoside Rg2 R* in *methanol R* and dilute to 5.0 mL with the same solvent.

Reference solution (d) Dilute 1.0 mL of reference solution (b) to 2.0 mL with reference solution (c).

Column:
- *size*: *l* = 0.125 m, Ø = 4.6 mm;
- *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm);
- *temperature*: 35 °C.

Mobile phase:
- *mobile phase A*: *water R* adjusted to pH 2 with *phosphoric acid R*;
- *mobile phase B*: *acetonitrile R1*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 8	80	20
8 - 40	80 → 60	20 → 40
40 - 45	60 → 40	40 → 60
45 - 47	40 → 0	60 → 100

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 203 nm.

Injection 20 µL.

Elution order Ginsenoside Rg1, ginsenoside Re, ginsenoside Rf, ginsenoside Rb1, ginsenoside Rg2, ginsenoside Rc, ginsenoside Rb2, ginsenoside Rd; depending on the operating conditions and the state of the column, ginsenoside Rb1 may elute before or after ginsenoside Rg2.

Identification of peaks Use the chromatogram supplied with *ginseng dry extract HRS* and the chromatogram obtained with reference solution (a) to identify the peaks due to ginsenosides Rg1, Re, Rf, Rc, Rb2 and Rd; use the chromatogram obtained with reference solution (b) to identify the peak due to ginsenoside Rb1; use the chromatogram obtained with reference solution (c) to identify the peak due to ginsenoside Rg2.

Relative retention With reference to ginsenoside Rb1 (retention time = about 33 min): ginsenoside Rg1 = about 0.53; ginsenoside Re = about 0.54; ginsenoside Rf = about 0.88; ginsenoside Rg2 = about 0.98; ginsenoside Rc = about 1.04; ginsenoside Rb2 = about 1.08; ginsenoside Rd = about 1.17.

System suitability Reference solution (d):
- *resolution*: minimum 1.5 between the peaks due to ginsenosides Rg2 and Rb1.

Calculate the percentage content of the sum of ginsenosides Rb1, Rb2, Rc, Rd, Re, Rf, Rg1 and Rg2, expressed as ginsenoside Rb1, using the following expression:

$$\frac{A_1 \times m_2 \times p \times 0.8}{A_2 \times m_1}$$

A_1 = sum of the areas of the peaks due to ginsenosides Rb1, Rb2, Rc, Rd, Re, Rf, Rg1 and Rg2 in the chromatogram obtained with the test solution;

A_2 = area of the peak due to ginsenoside Rb1 in the chromatogram obtained with reference solution (b);

m_1 = mass of the extract to be examined used to prepare the test solution, in grams;

m_2 = mass of *ginsenoside Rb1 CRS* used to prepare reference solution (b), in grams;

p = percentage content of ginsenoside Rb1 in *ginsenoside Rb1 CRS*.

Ph Eur

Glehnia Littoralis Root

DEFINITION

Glehnia Littoralis Root is the dried and peeled root of *Glehnia littoralis* F. Schmidt ex Miq.

It is collected in summer and autumn, removed from rootlets and dried.

IDENTIFICATION

A. The root is slender-cylindrical, 9 cm to 30 cm in length and 2 mm to 15 mm in diameter. The outer surface is pale buffish-white to buff, somewhat rough with occasional fragments of brown cork; fine longitudinal wrinkles and grooves and brownish yellow punctiform scars of rootlets. The top is slender, sometimes marked with the yellowish brown rhizome base; the greater part of the root is thick, narrowing towards the distal end. The root is often cut transversely to give discs 6 mm to 15 mm in diameter and 1 mm thick, or short cylinders 3 mm to 9 mm in diameter and 10 mm to 20 mm long, or short sticks 2 mm in diameter and 15 mm to 60 mm long. The cut surface (a transverse section of the root) shows concentric rings of buff and golden brown, especially on the larger diameter roots, which also sometimes have a small circular cavity in the centre.

B. Reduce to a powder, Appendix XVII A. The powder is pale buff to buff. Examine under a microscope using *chloral hydrate solution*. The powder shows the following characters: abundant parenchyma of several types including large rounded rectangular, oval or bottle shaped thin walled cells often arranged in rows or groups; smaller sub-rectangular or irregular cells with slightly thickened walls and elongated rectangular thin walled cells; fragments of xylem vessels and tracheids with reticulate or scalariform thickening, singly or in groups; bundles of narrow, thin walled fibres; secretory canals with brownish-yellow contents. Examine under a microscope using *water*. Many of the parenchyma cells show uniformly granular contents and abundant fragments of a similar granular material occur throughout the slide.

C. Carry out the method for *high-performance thin-layer chromatography*, Appendix XI W, using the following solutions.

(1) Mix with the aid of ultrasound 1.0 g of the powdered herbal drug (425) with 5 mL of *methanol*, centrifuge and use the supernatant liquid.

(2) 0.0125% w/v of *ursolic acid* and 0.0125% w/v of *beta-amyrin* in *methanol*.

(3) Dilute 1 volume of solution (2) to 4 volumes with *methanol*.

(4) 0.025% w/v of *thymol* and 0.125% v/v of *linalool* in *methanol*.

www.webofpharma.com

(5) 0.05% w/v of *bergapten* in *methanol.*

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *high-performance silica gel* F_{254} (Merck silica gel 60 F_{254} HPTLC plates are suitable).

(b) Use the mobile phase as described below.

(c) Apply 18 µL of solution (1) and 2 µL of solutions (2) to (5), as 8 mm bands.

(d) Develop the plate to 7 cm.

(e) After removal of the plate, dry in a current of air and examine under *ultraviolet light (366 nm).*

(f) Dip the plate in freshly-prepared *anisaldehyde solution,* heat at 100° for 5 minutes and examine under white light.

MOBILE PHASE

1 volume of *ethyl acetate* and 2 volumes of *cyclohexane.*

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (4) shows two clearly separated bands under white light.

CONFIRMATION

The chromatogram obtained with solution (1) under 366 nm, should show no bands above the band for bergapten in the chromatogram obtained with solution (5). Bands above bergapten indicate the presence of *Adenophora* root.

The chromatogram obtained with solution (1) when observed in white light shows the presence of all bands described for solution (1) as shown in the table. In the chromatogram obtained with solution (1) no orange band should be seen above the orange band for thymol seen in solution (4) and would indicate the presence of *Adenophora* root.

Top of the plate		
An intense purple band A faint purple-brown band		
A faint to equivalent greenish- brown band A very faint to equivalent purple-brown band A blue band	A purple band (beta-amyrin)	A diffuse orange band (thymol) A diffuse brown band (linalool)
A very faint to equivalent greenish-brown band An intense to equivalent purple band	A blue band (ursolic acid)	
Solution (1)	Solution (2) and (3)	Solution (4)

TESTS

Foreign matter

Not more than 2%, Appendix XI D.

Loss on drying

When dried for 2 hours at 105°, loses not more than 11.0% of its weight, Appendix IX D. Use 1 g.

Total ash

Not more than 5.0%, Appendix XI J.

Acid-insoluble ash

Not more than 0.5%, Appendix XI K.

ANNEX

This section is non-mandatory.

DNA reference sequence

A DNA reference sequence for the identity of Glehnia Littoralis Root is published in *Supplementary Chapter VII D.*

Goldenrod

(Ph. Eur. monograph 1892)

Ph Eur

DEFINITION

Whole or cut, dried, flowering aerial parts of *Solidago gigantea* Aiton or *Solidago canadensis* L., their varieties or hybrids and/or mixtures of these.

Content

Minimum 2.5 per cent of flavonoids, expressed as hyperoside ($C_{21}H_{20}O_{12}$; M_r 464.4) (dried drug).

IDENTIFICATION

A. The stems are greenish-yellow or greenish-brown, partly tinted reddish, roundish, more or less conspicuously grooved, glabrous and smooth in the lower part, slightly or densely pubescent in the upper part. They are solid with a whitish pith.

The leaves are green, sessile, lanceolate, with a serrate margin, 8-12 cm long and about 1-3 cm wide, the upper surface is green and more or less glabrous, the lower surface is greyish-green and pubescent, especially on the veins. The inflorescence consists of a number of unilateral, curved racemes which together form a pyramidal panicle at the end of the stems.

Each capitulum has an involucre composed of linear-lanceolate, imbricated yellowish-green bracts, surrounding a single row of yellow ligulate florets about the same length as the involucre; yellow, radially arranged tubular florets, as long as, or longer, than the ligulate florets; a brownish inferior ovary surmounted by a white pappus of silky hairs.

B. Microscopic examination *(2.8.23).* The powder is green or greyish-green. Examine under a microscope using *chloral hydrate solution R.* The powder shows the following diagnostic characters (Figure 1892.-1): pappus bristles, usually broken, consisting of multiseriate trichomes composed of elongated cells with the tips free from the surface and forming pointed projections over the entire length [J]; fragments of the mesophyll [F] with vascular bundles [Fa], oil glands [Fb] and palisade parenchyma [Fc]; fragments of the leaf epidermises [E, H] with sinuous or wavy-walled cells accompanied by palisade parenchyma [Ea] (upper epidermis), with whip-like, multicellular covering trichomes [Eb] and anomocytic stomata (mainly on the lower epidermis) *(2.8.3)* [Ha]; multicellular uniseriate covering trichomes from the stems and the margins of the leaves with up to 5 or 6 thick-walled cells [C]; in *Solidago canadensis* L., covering trichomes with a terminal cell that may be bent at a right angle [G]; fragments of the style [A] with short papillae [Aa] and long, slender papillae with wrinkled walls [Ab]; pollen grains with 3 germinal pores and a spiny exine [B]; a few rare fragments of the ovary with twin covering trichomes [D].

www.webofpharma.com

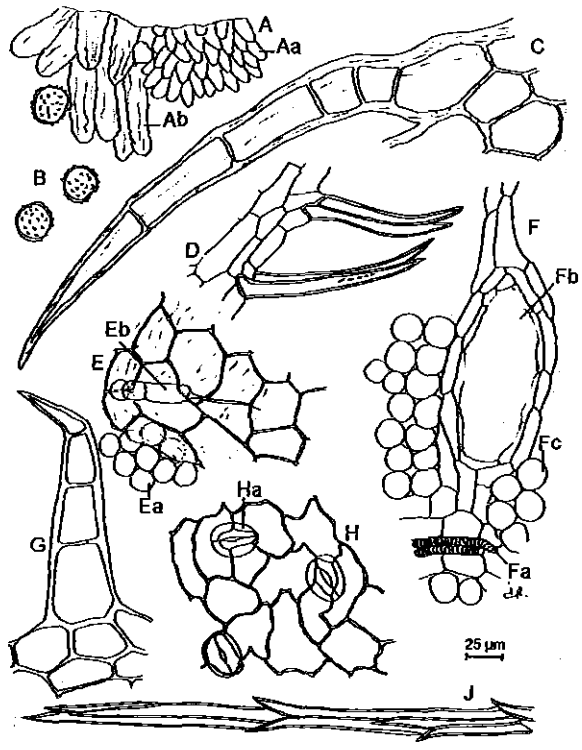


Figure 1892.-1. – *Illustration for identification test B of powdered herbal drug of goldenrod*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.75 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R* and boil in a water-bath under a reflux condenser for 10 min. Cool and filter.

Reference solution Dissolve 1.0 mg of *chlorogenic acid R*, 2.5 mg of *quercitrin R* and 2.5 mg of *rutoside trihydrate R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R.*

Mobile phase *anhydrous formic acid R, water R, methyl ethyl ketone R, ethyl acetate R* (6:6:18:30 *V/V/V/V*).

Application 20 µL of the test solution and 10 µL of the reference solution, as bands.

Development Over a path of 10 cm.

Drying At 100-105 °C.

Detection Treat with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R* and then with a 50 g/L solution of *macrogol 400 R* in *methanol R*. Allow to stand for 30 min. Examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A bluish-green fluorescent zone
Quercitrin: a yellowish-brown fluorescent zone	A faint to intense yellowish-brown fluorescent zone (quercitrin)
	A more or less intense yellowish-brown zone
Chlorogenic acid: a light blue fluorescent zone	A light blue fluorescent zone (chlorogenic acid) and/or a yellow fluorescent zone
Rutoside: an orange fluorescent zone	A faint to intense yellowish-brown fluorescent zone (rutoside)
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent of brownish parts and maximum 2 per cent of other foreign matter.

Loss on drying (*2.2.32*)
Maximum 10 per cent, determined on 0.500 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 7.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 1.0 per cent.

ASSAY

Stock solution In a 100 mL round-bottomed flask, introduce 0.200 g of the powdered herbal drug (250) (*2.9.12*), add 1 mL of a 5 g/L solution of *hexamethylenetetramine R*, 20 mL of *acetone R* and 2 mL of *hydrochloric acid R1*. Boil the mixture under a reflux condenser for 30 min. Filter the liquid through a small plug of absorbent cotton into a 100 mL flask. Add the absorbent cotton to the residue in the round-bottomed flask, extract with 2 quantities, each of 20 mL of *acetone R*, each time boiling under a reflux condenser for 10 min. Allow to cool. Filter the combined acetone extracts through a filter paper into a volumetric flask. Rinse the flask and the filter paper and dilute to 100.0 mL with *acetone R*. Introduce 20.0 mL of the solution into a separating funnel, add 20 mL of *water R* and shake the mixture with 1 quantity of 15 mL and then with 3 quantities, each of 10 mL, of *ethyl acetate R*. Combine the ethyl acetate extracts in a separating funnel, wash twice with 50 mL of *water R* and filter the extracts over 10 g of *anhydrous sodium sulfate R* into a volumetric flask. Dilute to 50.0 mL with *ethyl acetate R*, rinsing the separating funnel and the sodium sulfate.

Test solution To 10.0 mL of the stock solution add 1.0 mL of *aluminium chloride reagent R* and dilute to 25.0 mL with a 5 per cent *V/V* solution of *glacial acetic acid R* in *methanol R*.

Compensation solution Dilute 10.0 mL of the stock solution to 25.0 mL with a 5 per cent *V/V* solution of *glacial acetic acid R* in *methanol R*.

Measure the absorbance of the test solution (*2.2.25*) at 425 nm after 30 min by comparison with the compensation solution.

Calculate the percentage content of flavonoids, expressed as hyperoside, using the following expression:

www.webofpharma.com

$$\frac{A \times 1.25}{m}$$

i.e. taking the value of the specific absorbance of hyperoside to be 500.

A = absorbance measured at 425 nm;
m = mass of the herbal drug to be examined, in grams.

Ph Eur

European Goldenrod

(Ph. Eur. monograph 1893)

Ph Eur

DEFINITION

Whole or fragmented, dried, flowering aerial parts of *Solidago virgaurea* L.

Content

Minimum 0.5 per cent and maximum 1.5 per cent of flavonoids, expressed as hyperoside ($C_{21}H_{20}O_{12}$; M_r 464.4) (dried drug).

IDENTIFICATION

A. The stem is cylindrical, striated, the lower part often reddish-violet, sometimes entirely glabrous or pubescent with short, bent, apically directed hairs. The basal leaves are obovate or oblanceolate, with a serrate margin, and taper at the base into a long, winged petiole; the cauline leaves are alternate, smaller than the basal leaves and more elliptical in outline, with an entire or slightly toothed margin; they are sessile or with only a short petiole. Both surfaces of the leaves are glabrous or only slightly pubescent with a prominent reticulate venation on the lower surface. The capitula form a tightly packed panicle. At the base of the pedicels there are 2 small, linear bracts with scarious margins. The involucre consists of 2-4 rows of loosely arranged, imbricate bracts, each bract greenish-yellow with a smooth and shiny inner surface, the outer surface hairy or glabrous, with a scarious margin. Each capitulum contains 6-12 widely separated female ray florets, about twice as long as the bracts, and about 10-30 hermaphrodite, tubular florets. All florets are yellow. The brown, inferior ovary tapers towards the base and has a ribbed surface, covered with scattered hairs; it is surmounted by a whitish pappus composed of smooth or rough, bristly hairs.

B. Microscopic examination (*2.8.23*). The powder is light green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figures 1893.-1 and 1893.-2): fragments of the upper epidermis of the leaf (surface view [B, H, M]), covered by a distinctly striated cuticle, composed of polygonal cells with straight, beaded, thickened walls [Ba, Ma], uniseriate, multicellular covering trichomes [Ha] or rounded, thick-walled, covering trichome scars with a pitted lumen [Mb], and a few anomocytic stomata (*2.8.3*) [Bb] sometimes accompanied by underlying palisade parenchyma [Bc]; fragments of the lower epidermis of the leaf (surface view [A, K, N]) covered by a slightly striated cuticle composed of cells with sinuous walls in the area of the lamina [Aa] or with more rigid walls near the veins [N], numerous anomocytic stomata (*2.8.3*) [Ab], occasional glandular trichomes with a unicellular stalk and a unicellular head [Ka, Na], covering trichomes some of which are pennant-like [Ac, F], uniseriate, multicellular, with 1-3 thin-walled basal cells [Fa], a flagella-like distal cell [Fb], and an enlarged, more or less rounded cell [Fc] between them, others are uniseriate, multicellular (up to about 10 cells), with thick, finely wrinkled walls and a rigid conical distal cell (side view [E]); rare fragments from the ovary [G] bearing paired, covering trichomes with a distinctly pitted central wall and a bifid apex (surface view [Ga], side view [Gb]); vascular tissue from the stems [L] composed of vessels [La] and groups of fibres [Lb]; fragments of the epidermis of the petals with a striated cuticle, through which run fine spiral vessels [S], and bearing biseriate glandular trichomes (side view [P]); spherical pollen grains, with 3 germinal pores and a spiny exine [J]; abundant pappus hairs and their fragments [C, D], multiseriate with the marginal cells overlapping outwards; fragments of parenchyma [Q], some showing cells containing small, isolated cluster crystals of calcium oxalate [Qa]; fragments of bracts [R] with a finely striated cuticle, polygonal cells [Ra], bearing pennant-like covering trichomes [Rb] and whose margin bears uniseriate, multicellular covering trichomes [Rc].

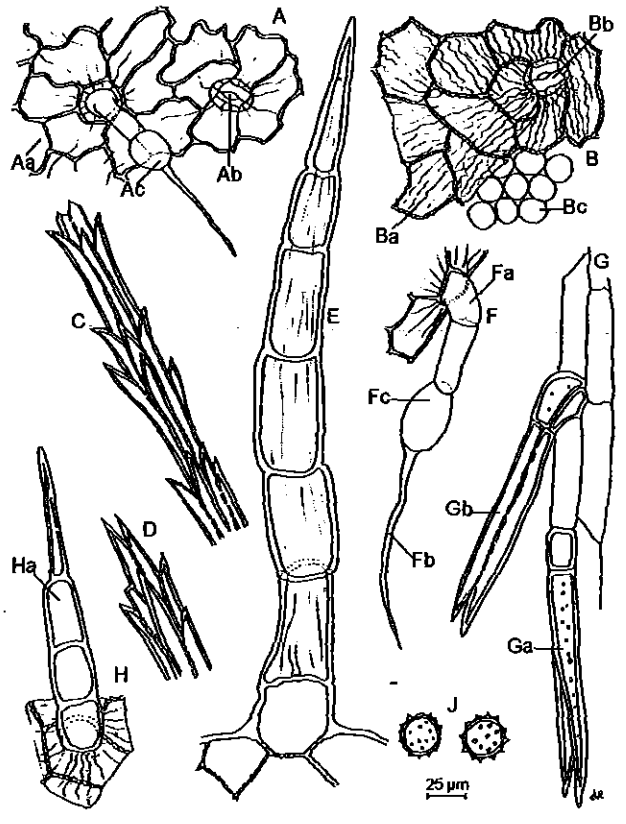


Figure 1893.-1. – *Illustration for identification test B of powdered herbal drug of European goldenrod*

C. Thin-layer chromatography (*2.2.27*) as described in the test for *Solidago gigantea* Aiton and *Solidago canadensis* L.

Results See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other fluorescent zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

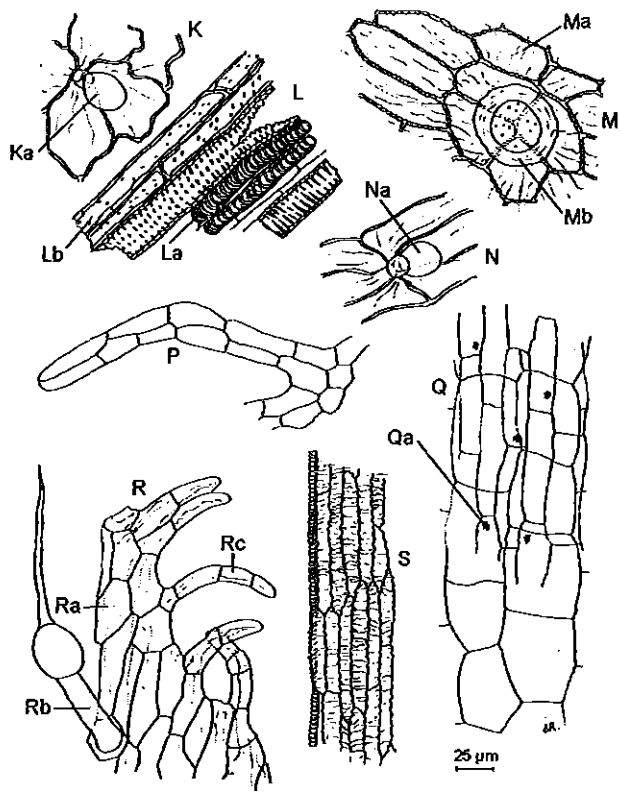


Figure 1893.-2. – *Illustration for identification test B of powdered herbal drug of European goldenrod*

Top of the plate	
	A light blue fluorescent zone
Quercitrin: an orange fluorescent zone	
Chlorogenic acid: a light blue fluorescent zone	A light blue fluorescent zone (chlorogenic acid)
Rutoside: an orange fluorescent zone	An orange fluorescent zone (rutoside)
Reference solution	Test solution

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent of brown coloured matter and maximum 5 per cent of other foreign matter.

***Solidago gigantea* Aiton and *Solidago canadensis* L**
Thin-layer chromatography (*2.2.27*).

Test solution To 0.75 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R* and heat on a water-bath under a reflux condenser for 10 min. Cool and filter.

Reference solution Dissolve 1.0 mg of *chlorogenic acid R*, 2.5 mg of *quercitrin R* and 2.5 mg of *rutoside trihydrate R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R.*

Mobile phase *anhydrous formic acid R, water R, methyl ethyl ketone R, ethyl acetate R* (6:6:18:30 *V/V/V/V*).

Application 20 µL as bands.

Development Over a path of 10 cm.

Drying In air.

Detection Treat the plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R* and then with a 50 g/L solution of *macrogol 400 R* in *methanol R*. Examine in ultraviolet light at 365 nm after 30 min.

Results The chromatogram obtained with the test solution shows no strong orange fluorescent zone similar in position to the zone of quercitrin in the chromatogram obtained with the reference solution.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 8.0 per cent.

ASSAY

Stock solution In a 100 mL round-bottomed flask, place 0.200 g of the powdered herbal drug (355) (*2.9.12*), add 1 mL of a 5 g/L solution of *hexamethylenetetramine R*, 20 mL of *acetone R* and 2 mL of *hydrochloric acid R1*. Boil the mixture in a water-bath under a reflux condenser for 30 min. Filter the liquid through a small plug of absorbent cotton into a 100 mL flask. Add the absorbent cotton to the residue in the round-bottomed flask and extract with 2 quantities, each of 20 mL, of *acetone R*, each time boiling under a reflux condenser for 10 min. Allow to cool. Filter the combined acetone extracts through filter paper, dilute to 100.0 mL with *acetone R*, rinsing the volumetric flask and the filter paper with acetone. Introduce 20.0 mL of the solution into a suitable separating funnel, add 20 mL of *water R* and shake the mixture with 1 quantity of 15 mL and then with 3 quantities, each of 10 mL, of *ethyl acetate R*. Combine the ethyl acetate extracts in a separating funnel, wash twice with 50 mL of *water R* and filter the extracts over 10 g of *anhydrous sodium sulfate R* into a volumetric flask. Dilute to 50.0 mL with *ethyl acetate R*, rinsing the separating funnel and the sodium sulfate.

Test solution To 10.0 mL of the stock solution add 1.0 mL of *aluminium chloride reagent R* and dilute to 25.0 mL with a 5 per cent *V/V* solution of *glacial acetic acid R* in *methanol R*.

Compensation liquid Dilute 10.0 mL of the stock solution to 25.0 mL with a 5 per cent *V/V* solution of *glacial acetic acid R* in *methanol R*.

After 30 min, measure the absorbance (*2.2.25*) of the test solution at 425 nm by comparison with the compensation liquid.

Calculate the percentage content of flavonoids, expressed as hyperoside, using the following expression:

$$\frac{A \times 1.25}{m}$$

i.e. taking the specific absorbance of hyperoside to be 500.

A = measured absorbance at 425 nm;
m = mass of the herbal drug to be examined, in grams.

Ph Eur

www.webofpharma.com

Goldenseal Root

(Goldenseal Rhizome, Ph. Eur. monograph 1831)

Ph Eur

DEFINITION

Whole or cut, dried rhizome and root of *Hydrastis canadensis* L.

Content

— *hydrastine* ($C_{21}H_{21}NO_6$; M_r 383.4): minimum 2.5 per cent (dried drug);
— *berberine* ($C_{20}H_{18}NO_4$; M_r 336.4): minimum 3.0 per cent (dried drug).

IDENTIFICATION

A. The rhizome is tortuous and knotty, about 5 cm long and 5-10 mm thick. The surface is yellowish or brownish-grey, irregularly wrinkled, and bears the remains of numerous slender, wiry roots; stem bases and scale leaves occur on the upper surface. The fracture is short and resinous.
The transversely cut surface is yellowish-brown and shows a fairly wide bark, a ring of 12-20 widely separated xylem bundles and a large, central pith.

B. Microscopic examination (*2.8.23*). Reduce to a powder (180) (*2.9.12*). The powder is greenish-yellow. Examine under a microscope using *chloral hydrate solution R*.
The powder shows the following diagnostic characters (Figure 1831.-1): abundant thin-walled fragments of parenchyma [A, G, K]; occasional fragments of yellowish-brown cork from the rhizome and roots (surface view [J], transverse section [F]); groups of small vessels with conspicuous perforations in the oblique end walls [L] and with simple or bordered, slit-shaped pits [B, D, E]; infrequent groups of thin-walled, pitted fibres [H], usually found associated with the vessels; numerous ovoid or spherical, orange-brown granular masses. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*.
The powder shows abundant starch granules [C], mostly simple but sometimes compound with up to 4 components; the granules are small, spherical or ovoid, up to about 10 µm in diameter, occasionally with a small, rounded or slit-shaped hilum.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 250 mg of the powdered herbal drug (180) (*2.9.12*) add 4 mL of a mixture of 20 volumes of *water R* and 80 volumes of *methanol R*. Sonicate for 10 min and filter. Wash the residue with 2 quantities, each of 2 mL, of *methanol R*. Combine the solutions and dilute to 20 mL with *methanol R*.

Reference solution Immediately before use, dissolve 5 mg of *hydrastine hydrochloride R* and 5 mg of *berberine chloride R* in 20 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, water R, ethyl acetate R* (10:10:80 *V/V/V*).

Application 20 µL [or 2 µL] as bands.

Development Over a path of 15 cm [or 6 cm].

Drying In air.

Detection Examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other fluorescent zones may be present in the chromatogram obtained with the test solution.

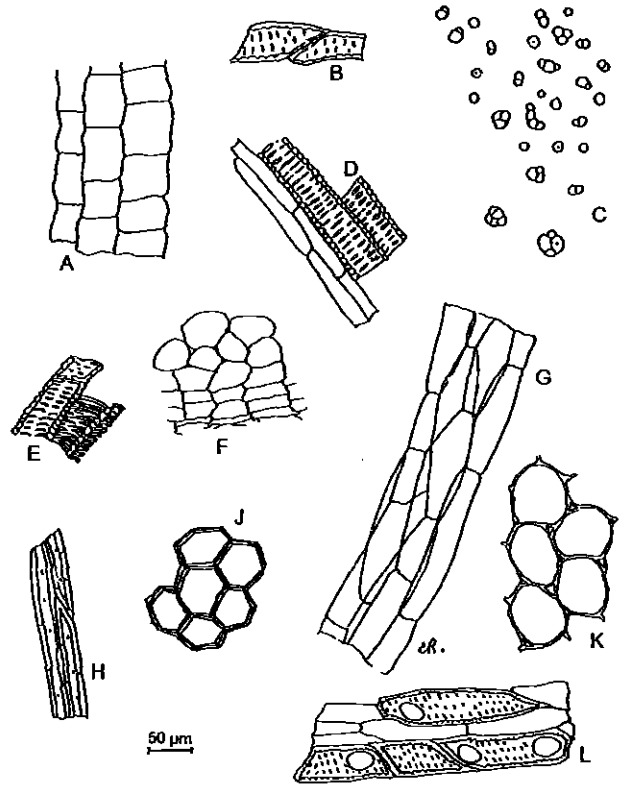


Figure 1831.-1. – *Illustration for identification test B of powdered herbal drug of goldenseal rhizome*

Top of the plate	
Berberine: a bright yellow fluorescent zone	A bright yellow fluorescent zone (berberine)
Hydrastine: a deep blue fluorescent zone	A deep blue fluorescent zone (hydrastine)
	A bright light blue fluorescent zone (hydrastinine)
	A deep blue fluorescent zone
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (180) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 8.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 4.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 1.000 g of the powdered herbal drug (355) (*2.9.12*) in a 100 mL round-bottomed flask, add 50 mL of a 1 per cent *V/V* solution of *concentrated ammonia R* in *ethanol (96 per cent) R* and boil the mixture under a reflux condenser for 30 min. Allow to cool to room temperature and filter the liquid through a plug of absorbent cotton into a flask. Add the plug of absorbent cotton to the residue in the

www.webofpharma.com

round-bottomed flask and repeat the extraction with a further 2 quantities, each of 30 mL, of a 1 per cent *V/V* solution of *concentrated ammonia R* in *ethanol (96 per cent) R*, each time boiling under a reflux condenser for 10 min and filtering through a plug of absorbent cotton in the same flask as previously. Filter the combined filtrates through a filter paper into a 250 mL round-bottomed flask, and rinse the flask and the filter with 20 mL of a 1 per cent *V/V* solution of *concentrated ammonia R* in *ethanol (96 per cent) R*. Evaporate the filtrate to dryness *in vacuo* in a water-bath at 55 °C. Dissolve the residue in 50.0 mL of the mobile phase. Dilute 10.0 mL of this solution to 50.0 mL with the mobile phase.

Reference solution Immediately before use, dissolve 10.0 mg of *hydrastine hydrochloride CRS* and 10.0 mg of *berberine chloride CRS* in *methanol R* and dilute to 100.0 mL with the same solvent.

Column:
- *size*: l = 0.125 m, Ø = 4 mm;
- *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase Dissolve 9.93 g of *potassium dihydrogen phosphate R* in 730 mL of *water R*, add 270 mL of *acetonitrile R* and mix.

Flow rate 1.2 mL/min.

Detection Spectrophotometer at 235 nm.

Injection 10 µL.

System suitability Reference solution:
- *elution order*: order indicated in the composition of the reference solution; record the retention times of these substances;
- *resolution*: minimum 1.5 between the peaks due to hydrastine and berberine.

Using the retention times determined from the chromatogram obtained with the reference solution, locate in the chromatogram obtained with the test solution the components of the reference solution.

Calculate the percentage content of each alkaloid (hydrastine and berberine) using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1} \times 2.5$$

A_1 = area of the peak due to hydrastine or berberine in the chromatogram obtained with the test solution;
A_2 = area of the peak due to hydrastine or berberine in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *hydrastine hydrochloride CRS* or *berberine chloride CRS* used to prepare the reference solution, in grams;
p = percentage content of hydrastine in *hydrastine hydrochloride CRS* or berberine in *berberine chloride CRS*.

Ph Eur

Green Tea

(Ph. Eur. monograph 2668)

Ph Eur

DEFINITION

Young, unfermented leaf of *Camellia sinensis* (L.) Kuntze rapidly stabilised by short time heating and then dried.

Content

- *caffeine* ($C_8H_{10}N_4O_2$; M_r 194.2): minimum 1.5 per cent (dried drug);
- *total catechins, expressed as (−)-epigallocatechin-3-O-gallate* ($C_{22}H_{18}O_{11}$; M_r 458.4): minimum 8.0 per cent (dried drug).

CHARACTERS

Greyish-green leaf with petiole removed, rolled and often folded or twisted, whole or cut before being rolled.

IDENTIFICATION

A. Examine after allowing the leaf to unroll for a few minutes in warm water. The leaf is oval, elongated and acuminate. Starting at a quarter of the distance from the base, the margins are serrate with peculiarly shaped teeth bearing a small blackish point curved in a claw shape. The secondary veins branch from the midrib, curving near the margins of the lamina so that they anastomose in an arc. Flexuous, conical, covering trichomes are abundant on the lower surface of the leaves.

B. Microscopic examination (*2.8.23*). The powder is greenish-grey. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2668.-1): numerous fragments of unicellular, flexuous, thick-walled covering trichomes [E]; fragments of abaxial epidermis (surface view [A]) consisting of cells with slightly wavy walls [Aa], numerous anomocytic stomata (*2.8.3*) surrounded by 3 or 4 narrow subsidiary cells [Ab] and long, flexuous, thick-walled, unicellular covering trichomes, pointed at the apex [Ac]; fragments of adaxial epidermis (surface view [F]) consisting of cells with rigid, slightly thickened walls [Fa], accompanied by cells of the underlying palisade parenchyma [Fb] and sometimes by the end of a sclereid [Fc]; numerous isolated sclereids, often very ramified, with thick-walls and distinct channels [C]; fragments of lamina (transverse section [B]), showing the adaxial epidermis covered by a smooth cuticle [Ba], palisade parenchyma usually arranged in 2 layers [Bb], spongy parenchyma [Bc] including cells containing cluster crystals of calcium oxalate [Bd], and the abaxial epidermis [Be] with stomata; fragments of spiral vessels (longitudinal section [D]) accompanied by spongy parenchyma [Db] with some cells containing cluster crystals of calcium oxalate [Da]; vessels [G] accompanied by lignified fibres [Ga] from the principal veins.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.1 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of a mixture of *water R* and *ethanol (96 per cent) R* (20:80 *V/V*). Sonicate for 10 min and filter.

Reference solution Dissolve 2 mg of *(−)-epicatechin R* and 5 mg of *(−)-epigallocatechin-3-O-gallate R* in *methanol R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, acetone R, toluene R* (10:45:45 *V/V/V*).

www.webofpharma.com

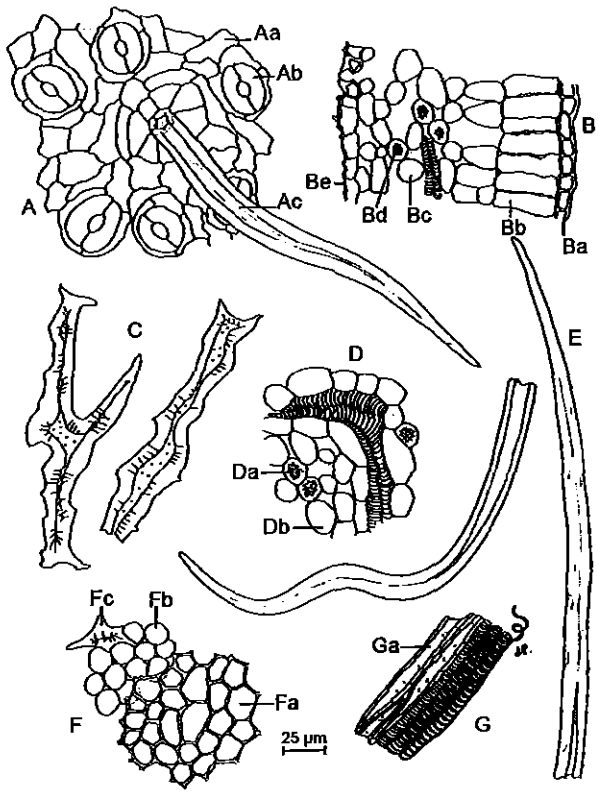


Figure 2668.-1. – *Illustration for identification test B of powdered herbal drug of green tea*

Application 30 µL [or 5 µL] as bands of 15 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Treat with a freshly prepared 5 g/L solution of *fast blue B salt R*. Examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
(−)-Epicatechin: a reddish-brown zone	A reddish-brown zone ((−)-epicatechin)
	1 or 2 reddish-brown zone(s)
(−)-Epigallocatechin-3-*O*-gallate: a reddish-brown zone	A reddish-brown zone ((−)-epigallocatechin-3-*O*-gallate)
Reference solution	**Test solution**

TESTS

Loss on drying (*2.2.32*)

Maximum 8.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 9.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Stabilising solution Dissolve 250 mg of *(ethylenedinitrilo)tetraacetic acid R* and 250 mg of *ascorbic acid R* in 500 mL of *water R*, add 100 mL of *acetonitrile R* and dilute to 1000 mL with *water R*.

Extraction solution Place a sealed container filled with a mixture of *water R* and *methanol R* (30:70 *V/V*) in a water-bath at 70 °C for at least 30 min in order to reach the temperature.

Test solution Introduce 0.200 g of the powdered herbal drug (355) (*2.9.12*) into a test tube, place in a water-bath at 70 °C and add 5 mL of the extraction solution (pre-warmed to 70 °C). Stopper the tube and carefully mix using a vortex mixer. Continue heating the test tube in the water-bath for 10 min, mixing on the vortex mixer after 5 min and 10 min. Remove the test tube from the water-bath, allow to cool and centrifuge at 2350 *g* for 10 min. Decant the supernatant liquid into a 10 mL volumetric flask. Repeat the extraction procedure again with 5 mL of extraction solution, combine the extracts in the same volumetric flask and dilute to 10.0 mL with a cold mixture of *water R* and *methanol R* (30:70 *V/V*). Dilute 1.0 mL of this solution to 20.0 mL with the stabilising solution. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 20.0 mg of *(−)-epigallocatechin-3-O-gallate CRS* and 20.0 mg of *caffeine CRS* in *water R* and dilute to 25.0 mL with the same solvent. Dilute 2.0 mL of the solution to 50.0 mL with the stabilising solution. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (b) Dissolve 0.100 g of *green tea dry extract HRS* in 5 mL of *water R* using sonication, add 1.0 mL of *acetonitrile R* and dilute to 10.0 mL with *water R*. Dilute 2.0 mL of the solution to 50.0 mL with the stabilising solution. Filter through a membrane filter (nominal pore size 0.45 µm).

Column:
- *size*: l = 0.15 m, Ø = 4.6 mm;
- *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (3 µm).

Mobile phase:
- *mobile phase A*: 0.05 per cent *V/V* solution of *anhydrous formic acid R*;
- *mobile phase B*: 0.05 per cent *V/V* solution of *anhydrous formic acid R* in *methanol R2*;
- *mobile phase C*: *acetonitrile R1*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)	Mobile phase C (per cent *V/V*)
0 - 5	97	0	3
5 - 23	97 → 67	0 → 30	3
23 - 29	67	30	3
29 - 30	67 → 30	30 → 67	3
30 - 31	30	67	3

Flow rate 1 mL/min.

Detection Spectrophotometer at 210 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram supplied with *green tea dry extract HRS* and the chromatogram obtained with reference solution (b) to identify the peaks due to (+)-gallocatechin, (−)-epigallocatechin, (+)-catechin, (−)-

www.webofpharma.com

epigallocatechin-3-*O*-gallate, (−)- epicatechin, (−)-gallocatechin-3-*O*-gallate and (−)-epicatechin-3-*O*-gallate.

System suitability Reference solution (b):

— *resolution:* minimum 1.5 between the peaks due to (−)-epigallocatechin-3-*O*-gallate and (−)-epicatechin.

Calculate the percentage content of total catechins, expressed as (−)-epigallocatechin-3-*O*-gallate, using the following expression:

$$\frac{A_1 \times m_2 \times 0.32 \times p}{A_2 \times m_1}$$

A_1 = sum of the area of the peaks due to catechins [(+)-gallocatechin, (−)-epigallocatechin, (+)-catechin, (−)-epigallocatechin-3-*O*-gallate, (−)-epicatechin, (−)-gallocatechin-3-*O*-gallate and (−)-epicatechin-3-*O*-gallate] in the chromatogram obtained with the test solution;

A_2 = area of the peak due to (−)-epigallocatechin-3-*O*-gallate in the chromatogram obtained with reference solution (a);

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_2 = mass of *(−)-epigallocatechin-3-O-gallate CRS* used to prepare reference solution (a), in grams;

p = percentage content of (−)-epigallocatechin-3-*O*-gallate in *(−)-epigallocatechin-3-O-gallate CRS*.

Calculate the percentage content of caffeine using the following expression:

$$\frac{A_1 \times m_2 \times 0.32 \times p}{A_2 \times m_1}$$

A_1 = area of the peak due to caffeine in the chromatogram obtained with the test solution;

A_2 = area of the peak due to caffeine in the chromatogram obtained with reference solution (a);

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_2 = mass of *caffeine CRS* used to prepare reference solution (a), in grams;

p = percentage content of caffeine in *caffeine CRS*.

STORAGE

Protected from moisture.

Ph Eur

Guarana

(Ph. Eur. monograph 2669)

Ph Eur

DEFINITION

Dried seed of *Paullinia cupana* Kunth (syn. *Paullinia sorbilis* Mart.).

Content

Minimum 3.5 per cent of caffeine ($C_8H_{10}N_4O_2$; M_r 194.2) (dried drug).

IDENTIFICATION

A. The seed is more or less spherical, about 12 mm in diameter, shiny, glabrous, dark brown with a large, light-coloured spot corresponding to the hilum.

B. Microscopic examination (*2.8.23*). Reduce to a powder without sieving. The powder is brownish and oily. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2669.-1): polyhedral endosperm cells with thick cellulose walls; fragments of episperm cells with lobed and regularly thickened walls (surface view [D]) and forming a palisade layer (transverse section [B, E]); numerous fragments of cotyledons with rounded to ovoid cells, with spaces between them [H] and filled with starch; more or less polyhedral sclereids with channelled walls, free [F] or in groups [A]; rare spiral vessels [G]; fragments of the embryo with thin-walled elongated cells (surface view [C]). Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows numerous rounded or oval starch granules [J], up to 30 µm long and 18 µm wide, simple or sometimes 2-3 compound, either free or included in the cells of the cotyledons.

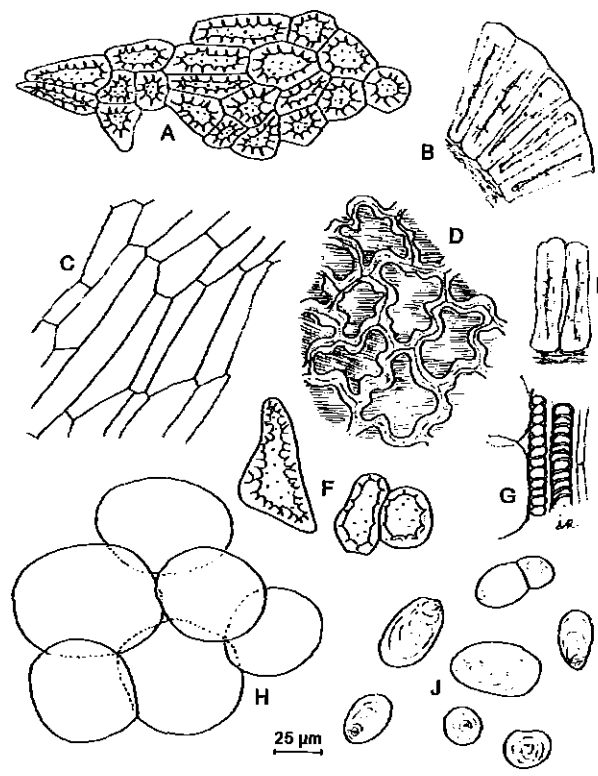


Figure 2669.-1. – *Illustration for identification test B of powdered herbal drug of guarana*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R*, sonicate for 10 min, then centrifuge for 10 min and use the supernatant.

Reference solution Dissolve 2.0 mg of *caffeine R* and 1.0 mg of *catechin R* in 2 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, toluene R, acetone R* (10:45:45 *V/V/V*).

Application 4 µL as bands of 8 mm.

Development In an unsaturated tank over a path of 6 cm.

Drying In a current of air at room temperature.

Detection A Examine in ultraviolet light at 254 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint quenching zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
Caffeine: an intense quenching zone	An intense quenching zone (caffeine)
Reference solution	Test solution

Detection B Heat at 100 °C for 2 min, then treat the still-hot plate with *fast blue B salt solution R* and examine in daylight.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Catechin: a reddish-brown zone	An intense reddish-brown zone (catechin) 2 red or brown zones of varying intensity
	1 or 2 reddish-brown zones
	A reddish-brown zone
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C.

Total ash (*2.4.16*)

Maximum 4.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Solution A Dissolve 30.0 mg of *caffeine CRS* in the mobile phase and dilute to 100.0 mL with the mobile phase.

Test solution Introduce 0.500 g of the powdered herbal drug (355) (*2.9.12*) into a 100 mL round-bottomed flask and add 40 mL of *methanol R*. Heat in a water-bath at 70 °C under a reflux condenser for 30 min. Allow to cool and filter through a plug of absorbent cotton into a 100 mL volumetric flask. Transfer the absorbent cotton with the drug residue into the round-bottomed flask. Add 40 mL of *methanol R*, proceed as before and filter into the same volumetric flask. Rinse the round-bottomed flask and the filter with *methanol R*, add the rinsings to the volumetric flask and dilute to 100.0 mL with *methanol R*. Shake to homogenise the solution. Transfer 10.0 mL of this solution into a volumetric flask, add 30 mL of *water R* and dilute to 50.0 mL with the mobile phase. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dilute 5.0 mL of solution A to 50.0 mL with the mobile phase.

Reference solution (b) Dissolve 15.0 mg of *(−)-epicatechin R* in the mobile phase and dilute to 25.0 mL with the mobile phase. To 10.0 mL of the solution add 5 mL of solution A and dilute to 50.0 mL with the mobile phase.

Column:
- *size: l* = 0.25 m, Ø = 4.6 mm;
- *stationary phase: end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase *methanol R, water for chromatography R* (25:75 *V/V*).

Flow rate 1 mL/min.

Detection Spectrophotometer at 272 nm.

Injection 10 µL.

Run time 3 times the retention time of caffeine.

Retention time Caffeine = about 11 min.

System suitability Reference solution (b):
- *resolution:* minimum 2.0 between the peaks due to caffeine and (−)-epicatechin.

Calculate the percentage content of caffeine using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 2}$$

A_1 = area of the peak due to caffeine in the chromatogram obtained with the test solution;
A_2 = area of the peak due to caffeine in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *caffeine CRS* used to prepare solution A, in grams;
p = percentage content of caffeine in *caffeine CRS*.

Ph Eur

Hamamelis Bark

(Ph. Eur. monograph 2532)

Ph Eur

DEFINITION

Cut, dried bark from the trunk and branches of *Hamamelis virginiana* L.

Content

Minimum 5.0 per cent of tannins, expressed as pyrogallol ($C_6H_6O_3$; M_r 126.1) (dried drug).

IDENTIFICATION

A. Pieces of different lengths, channelled, sometimes quilled or in strips, up to 2 cm long and 3 mm thick. The outer surface is ochre-brown or reddish-brown and has a thin, whitish or greyish-brown cork with numerous lenticels. The inner surface is yellowish-brown or reddish-brown and is longitudinally striated. The fracture is splintery and fibrous.

B. Microscopic examination (*2.8.23*). The powder is brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2532.-1): very abundant sclereids of 2 types: one type (more abundant) rounded, oval or subrectangular, isolated [C] but more often in groups [A], with heavily thickened and striated walls and numerous and branched channels, sometimes accompanied by cells containing prisms of calcium oxalate [Aa]; the other type much more regular in size and shape, polygonal, with walls only moderately thickened and with simple channels, occurring in dense

www.webofpharma.com

groups with no intercellular spaces [E], sometimes accompanied by cells containing prisms of calcium oxalate [Ea]; abundant groups of fibres [G], usually surrounded by a sheath of prisms of calcium oxalate [Gb]; fibres, very thick-walled and lignified, with an indistinct lumen [Ga]; thin-walled, parenchymatous cells of the phloem [D], sometimes filled with dark brown contents [Db]; uniseriate medullary rays, composed of cells with slightly thickened walls, somewhat rectangular (longitudinal section [Gc]) and rounded (tangential section [Da]); fragments of cork [H] consisting of thin-walled cells, polyhedral (surface view [B, Ha]), sometimes accompanied by an underlying layer of sclereids with slightly thickened and channelled walls [Hb]; abundant isolated prisms of calcium oxalate [F].

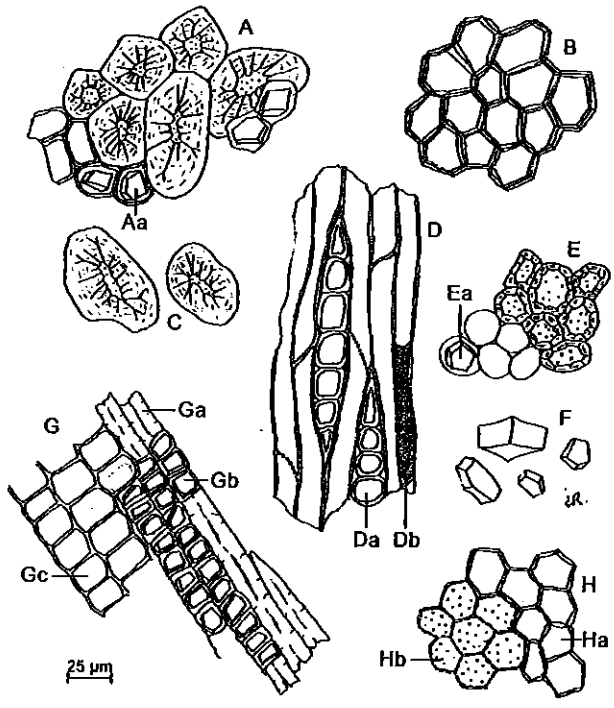


Figure 2532.-1. – *Illustration for identification test B of powdered herbal drug of hamamelis bark*

C. Examine the chromatogram obtained in the test for *Corylus avellana* L. bark and twigs and *Hamamelis virginiana* L. twigs.

Results See below the sequence of zones present in the chromatogram obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the upper third of the chromatogram obtained with the test solution.

Top of the plate	
Gallic acid: a blue fluorescent zone	
Hamamelitannin: a blue fluorescent zone	An intense blue fluorescent zone (hamamelitannin) A blue fluorescent zone
	2 or 3 blue fluorescent zones
Reference solution	**Test solution**

TESTS

***Corylus avellana* L. bark and twigs and *Hamamelis virginiana* L. twigs**

Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10.0 mL of *methanol R*, shake for 15 min and filter.

Reference solution Dissolve 5.0 mg of *gallic acid R* and 8.0 mg of *hamamelitannin R* in 5.0 mL of *ethanol (60 per cent V/V) R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, water R, ethyl formate R* (10:10:80 *V/V/V*).

Application 6 µL [or 2 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Heat at 100 °C for 3 min; treat the plate whilst still hot with a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, allow to dry in air and examine in ultraviolet light at 365 nm.

Results The chromatogram obtained with the test solution shows no yellow or orange zones.

Foreign matter (*2.8.2*)

Maximum 3 per cent of branches and twigs and maximum 2 per cent of other foreign matter.

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 6.0 per cent.

ASSAY

Tannins (*2.8.14*)

Carry out the determination with the following modifications.

Preparation of the test solution Introduce 0.150 g of the powdered herbal drug (355) (*2.9.12*) into a 250 mL round-bottomed flask, add 150 mL of *water R* and heat on a water-bath for 30 min. Cool under running water and transfer quantitatively to a 250 mL volumetric flask. Rinse the round-bottomed flask and collect the washings in the volumetric flask, dilute to 250.0 mL with *water R* and shake. Centrifuge 25 mL at 1000 *g* for 10 min.

Total polyphenols Use the supernatant instead of the filtrate described in the general method.

Polyphenols not adsorbed by hide powder Use the supernatant instead of the filtrate described in the general method.

Ph Eur

Hamamelis Leaf

(Ph. Eur. monograph 0909)

Ph Eur

DEFINITION

Whole or cut, dried leaf of *Hamamelis virginiana* L.

Content

Minimum 3 per cent of tannins, expressed as pyrogallol ($C_6H_6O_3$; M_r 126.1) (dried drug).

IDENTIFICATION

A. The leaf is green or greenish-brown, often broken, crumpled and compressed into more or less compact masses.

www.webofpharma.com

The lamina is broadly ovate or obovate; the base is oblique and asymmetric and the apex is acute or, rarely, obtuse. The margins of the lamina are roughly crenate or dentate. The venation is pinnate and prominent on the abaxial surface. Usually, 4-6 pairs of secondary veins are attached to the main vein, emerging at an acute angle and curving gently to the marginal points where there are fine veins often at right angles to the secondary veins.

B. Microscopic examination (*2.8.23*). The powder is brownish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0909.-1): fragments of adaxial epidermis with wavy anticlinal walls (surface view [C, J]), often accompanied by small, cylindrical cells of the palisade parenchyma (surface view [Ja]), or elongated (transverse section [F]); fragments of abaxial epidermis with stomata mainly paracytic (*2.8.3*) (surface view [B]), which may be accompanied by irregular-shaped cells of spongy mesophyll [K, L]; star-shaped covering trichomes, either entire or broken [A, D, M], composed of 4-12 unicellular branches that are united by their bases, elongated, conical and curved, usually up to 250 µm long, thick-walled and with a clearly visible lumen whose contents are often brown; fibres are lignified and thick-walled, isolated or in groups, and accompanied by a sheath of prismatic calcium oxalate crystals [N, P]; sclereids, frequently enlarged at 1 or both ends, 150-180 µm long, whole or fragmented [H]; fragments of annular or spiral vessels [E]; isolated prisms of calcium oxalate [G].

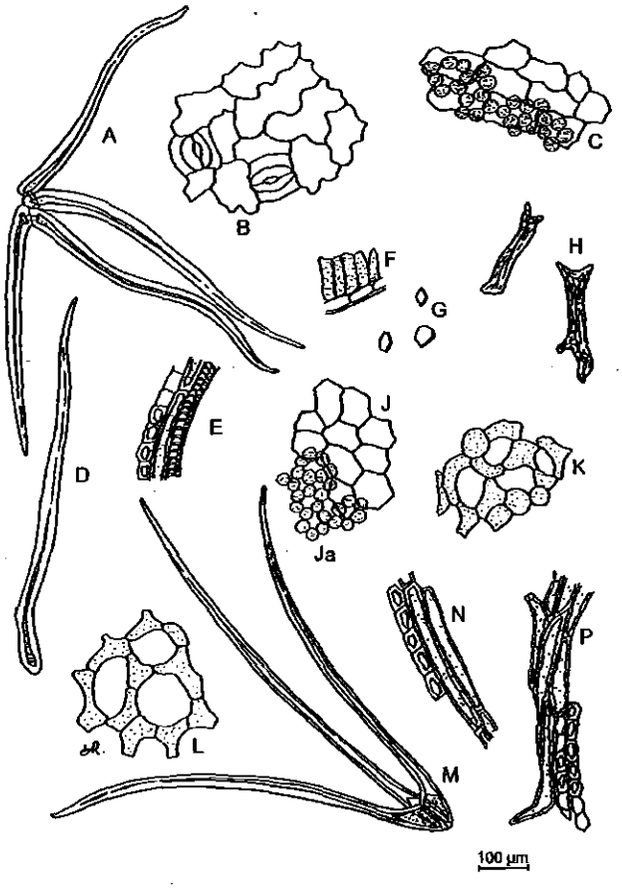


Figure 0909.-1. – *Illustration for identification test B of powdered herbal drug of hamamelis leaf*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *ethanol (60 per cent V/V) R*, shake for 15 min and filter.

Reference solution (a) Dissolve 30 mg of *tannic acid R* in 5 mL of *ethanol (60 per cent V/V) R*.

Reference solution (b) Dissolve 5 mg of *gallic acid R* in 5 mL of *ethanol (60 per cent V/V) R*.

Plate *TLC silica gel G plate R*.

Mobile phase *anhydrous formic acid R, water R, ethyl formate R* (10:10:80 *V/V/V*).

Application 10 µL, as bands.

Development Over a path of 10 cm.

Drying At 100-105 °C for 10 min, then allow to cool.

Detection Spray with *ferric chloride solution R2* until bluish-grey zones (phenolic compounds) appear.

Results The chromatogram obtained with the test solution shows in its lower third a principal zone similar in position to the principal zone in the chromatogram obtained with reference solution (a) and, in its upper part, a narrow zone similar in position to the principal zone in the chromatogram obtained with reference solution (b); the chromatogram obtained with the test solution shows, in addition, several slightly coloured zones in the central part.

TESTS

Foreign matter (*2.8.2*)
Maximum 7 per cent of stems and maximum 2 per cent of other foreign matter, determined on 50 g.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 2.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 4 h.

Total ash (*2.4.16*)
Maximum 7.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 2.0 per cent.

ASSAY

Tannins (*2.8.14*)
Use 0.750 g of the powdered herbal drug (180) (*2.9.12*).

Ph Eur

Hawthorn Berries

(Ph. Eur. monograph 1220)

Ph Eur

DEFINITION

Dried false fruits of *Crataegus monogyna* Jacq. or *C. laevigata* (Poir.) DC. (syn. *C. oxyacantha* L.) or their hybrids or a mixture of these false fruits.

Content

Minimum 0.06 per cent of procyanidins, expressed as cyanidin chloride ($C_{15}H_{11}ClO_6$; M_r 322.7) (dried drug).

IDENTIFICATION

A. The false fruit of *C. monogyna* is obovate or globular, generally 6-10 mm long and 4-8 mm wide, reddish-brown or dark red. The surface is pitted or, more rarely, reticulated. The upper end of the fruit is crowned by the remains of 5 reflexed sepals surrounding a small, sunken disc with a shallow, raised rim. The remains of the style occur in the centre of the disc with tufts of stiff, colourless hairs at the

www.webofpharma.com

base. At the lower end of the fruit is a short length of pedicel or, more frequently, a small, pale, circular scar where the pedicel was attached. The receptacle is fleshy and encloses a yellowish-brown, ovoid fruit with a hard, thick wall containing a single, elongated, pale brown, smooth and shiny seed.

The false fruit of *C. laevigata* is up to 13 mm long. It contains 2-3 stony fruits, ventrally flattened, with short hairs at the top. The centre of the disc of the false fruit frequently bears the remains of the 2 styles.

B. Microscopic examination (*2.8.23*). The powder is greyish-red. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1220.-1): covering trichomes [F] from inside the disc that are long, unicellular, frequently bent, tapering to a point, with heavily thickened and lignified walls; fragments of the red outer layer of the receptacle (surface view [G]); fragments of the inner layers of the receptacle [A], some cells containing cluster crystals [Aa] or prisms [Ab] of calcium oxalate; occasional fragments [J, K] including groups of sclereids [Ka] and vascular bundles [Ja, Kb] associated with rows of cells containing prisms of calcium oxalate [Jb, Kc]; fragments of the pericarp [B] consisting of parenchyma including some cells containing cluster crystals of calcium oxalate [Ba] and groups of sclereids of various sizes with numerous pits [Bb]; thick-walled sclereids [E, H], channelled [E], some with conspicuously branched channels [H]; a few fragments of the testa [C] having an outer layer composed of hexagonal, mucilaginous cells [Ca] beneath which is a yellowish-brown pigment layer containing numerous prisms of calcium oxalate [Cb]; parenchyma of the endosperm and cotyledons consisting of cells containing aleurone grains and globules of fixed oil [D].

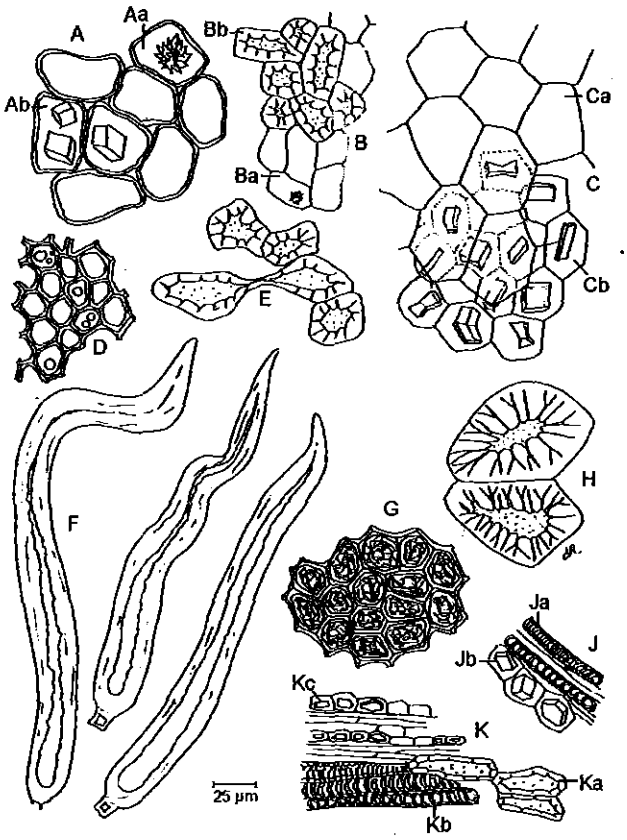


Figure 1220.-1. – *Illustration for identification test B of powdered herbal drug of hawthorn berries*

C. High-performance thin-layer chromatography (*2.8.25*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5.0 mL of *methanol R*. Sonicate for 15 min, filter or centrifuge and use the filtrate or supernatant.

Reference solution (a) Dissolve 2.5 mg of *hyperoside R* and 3.5 mg of *rutoside trihydrate R* in *methanol R* and dilute to 10.0 mL with the same solvent.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *methanol R*.

Reference solution (c) Dissolve 2.5 mg of *hyperoside R* and 3 mg of *chlorogenic acid R* in *methanol R* and dilute to 10 mL with the same solvent.

Intensity marker Hyperoside.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, water R, ethyl acetate R* (10:10:80 *V/V/V*).

Application 4 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of air at room temperature for 5 min.

Detection Heat at 100-105 °C for 5 min; spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then with a 50 g/L solution of *macrogol 400 R* in *methanol R* or, alternatively, dip the warm plate in a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, then in a 50 g/L solution of *macrogol 400 R* in *methylene chloride R*; allow to dry in air for about 1 min and examine in ultraviolet light at 366 nm.

System suitability Reference solution (c):

— the chromatogram shows in the middle third 2 distinct zones, which may be touching; the lower zone (chlorogenic acid) shows a light blue fluorescence and the upper zone (hyperoside) shows a yellow or orange fluorescence.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, other faint blue, greenish and orange or yellow fluorescent zones may be present.

Top of the plate	
	1-2 blue zones, very faint to faint
	A yellow or orange zone, very faint to faint
Hyperoside: a yellow or orange zone	A yellow or orange zone, faint to equivalent (hyperoside)
	A light blue zone, faint (chlorogenic acid)
Rutoside: a yellow or orange zone	A yellow or orange zone, very faint (rutoside)
Reference solution (a)	Test solution

TESTS

Foreign matter (*2.8.2*)

Maximum 5 per cent of deteriorated false fruit and maximum 2 per cent of other foreign matter. It does not contain false fruits of other *Crataegus* species (*C. nigra* Waldst. et Kit., *C. pentagyna* Waldst. et Kit. ex Willd.

www.webofpharma.com

and *C. azarolus* L.), which are characterised by the presence of more than 3 hard stones.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 5.0 per cent.

ASSAY
To 2.50 g of the powdered herbal drug (355) (*2.9.12*) add 30 mL of *ethanol (70 per cent V/V) R*. Heat under a reflux condenser for 30 min and filter. Wash the residue with 10.0 mL of *ethanol (70 per cent V/V) R*. Add to the filtrate 15.0 mL of *hydrochloric acid R1* and 10.0 mL of *water R*. Heat under a reflux condenser for 80 min. Allow to cool, filter and wash the residue with *ethanol (70 per cent V/V) R* until the filtrate is colourless. Dilute the filtrate to 250.0 mL with *ethanol (70 per cent V/V) R*. Evaporate 50.0 mL of this solution in a round-bottomed flask to about 3 mL and transfer to a separating funnel. Rinse the round-bottomed flask sequentially with 10 mL and 5 mL of *water R* and transfer to the separating funnel. Shake the combined solution with 3 quantities, each of 15 mL, of *butanol R*. Combine the organic layers and dilute to 100.0 mL with *butanol R*.

Measure the absorbance (*2.2.25*) of the solution at 555 nm.

Calculate the percentage content of procyanidins, expressed as cyanidin chloride, using the following expression:

$$\frac{A \times 500}{1200 \times m}$$

i.e. taking the specific absorbance of cyanidin chloride to be 1200.

A = absorbance at 555 nm;
m = mass of the substance to be examined, in grams.

Ph Eur

Hawthorn Leaf and Flower

(Ph. Eur. monograph 1432)

Preparations
Hawthorn Leaf and Flower Dry Extract
Hawthorn Leaf and Flower Liquid Extract

Ph Eur

DEFINITION
Whole or fragmented, dried flower-bearing branches of *Crataegus monogyna* Jacq. (Lindm.), *C. laevigata* (Poir.) DC. or their hybrids or, more rarely, *C. pentagyna* Waldst. et Kit. ex Willd. or *C. azarolus* L. These species may be mixed.

Content
Minimum 0.2 per cent of total vitexin-2″-*O*-rhamnoside derivatives, expressed as vitexin-2″-*O*-rhamnoside ($C_{27}H_{30}O_{14}$; M_r 578.5) (dried drug).

IDENTIFICATION
A. The stems are dark brown, woody, 1-2.5 mm in diameter, bearing alternate, petiolate leaves with small, often deciduous stipules and corymbs of numerous small white flowers. The leaves are more or less deeply lobed with slightly serrate or almost entire margins; those of *C. azarolus* are the narrowest of all species, pinnatisect, with 3, 5 or 7 acute to cuspidate, long, narrow lobes and almost entire margins; those of *C. laevigata* are broad, pinnately lobed or pinnatifid with 3, 5 or 7 obtuse to acute lobes and finely crenate-serrate margins; those of *C. monogyna* are pinnatisect with 3, 5 or 7 acute lobes and entire or irregularly serrate margins; those of *C. pentagyna* are pinnatisect with 3, 5, 7 or 9 acute or obtuse lobes and irregularly serrate margins; the adaxial surface is dark green or brownish-green, the abaxial surface is lighter greyish-green and shows a prominent, dense, reticulate venation. The leaves of *C. laevigata*, *C. monogyna* and *C. azarolus* are more or less glabrous or with few trichomes, those of *C. pentagyna* are mostly densely pubescent. The flowers have a brownish-green tubular calyx composed of 5 free, reflexed sepals, a corolla composed of 5 free, yellowish-white or brownish, rounded or broadly ovate and shortly unguiculate petals and numerous stamens. The hypanthium and calyx of *C. azarolus*, *C. laevigata* and *C. monogyna* are glabrous or with few trichomes; those of *C. pentagyna* are mostly densely pubescent. The ovary is fused to the calyx and consists of 1-5 carpels, each with a long style and containing a single ovule; in *C. monogyna* there is 1 carpel, in *C. laevigata* 2 or 3, in *C. azarolus* 2, 3, or sometimes only 1, in *C. pentagyna* 5 or, rarely, 3 or 4.

B. Microscopic examination (*2.8.23*). The powder is yellowish-green to brownish-green. Examine under a microscope using *chloral hydrate solution R*. Irrespective of the species, the powder shows the following diagnostic characters (Figures 1432.-1 and 1432.-2): unicellular covering trichomes, usually with a thick wall and wide lumen, almost straight or slightly curved, isolated or attached to the epidermis of the leaves by a rosette of cells [A]; fragments of petals showing rounded or polygonal epidermal cells, strongly papillose, covered by a cuticle which clearly shows wavy striations (surface view [M]); fragments of the epidermis of the leaves showing anomocytic stomata (*2.8.3*) surrounded by 4-7 subsidiary cells [Da, La, Pa, Qa, Ta]; fragments of the endothecium of the anthers [G]; fragments of stems [B, J] containing bordered-pitted vessels [Ba] and groups of lignified fibres with narrow lumens [Ja] associated with calcium oxalate prism sheaths [Jb], sclereids [Bb, Jc] and sometimes cells of the pith with thick, pitted walls [Bc]; unicellular covering trichomes from the sepals, with sinuous walls, up to 400 µm long [H]; fragments of the leaf mesophyll [F] showing parenchymatous cells usually measuring 10-20 µm and containing calcium oxalate cluster crystals [Fa], and veins with fibres attached [Fb] surrounded by a calcium oxalate prism sheath [Fc]; isolated cluster crystals and prisms [E, S, U]; numerous tricolporate pollen grains, spherical to elliptical or triangular, up to 45 µm in diameter [N].

The species can be distinguished by their leaf epidermis as follows:

C. laevigata The lower epidermis [D] is covered by a smooth cuticle and comprises polygonal cells or cells with sinuous anticlinal walls; stomata [Db]; frequently, scars of covering trichomes [De] surrounded by a rosette of cells with thickened walls [Dd]; along the veins, elongated cells [Dc]. The upper epidermis [C] comprises polygonal cells covered by a smooth cuticle and is accompanied by palisade parenchyma [Ca].

C. monogyna The lower epidermis [L] is covered by a striated cuticle and comprises polygonal cells or cells with sinuous anticlinal walls; stomata [Lb]; frequently, scars of

www.webofpharma.com

covering trichomes surrounded by a rosette of cells with thickened walls; along the veins, elongated cells. The upper epidermis [K] comprises polygonal cells covered by a striated cuticle and is accompanied by palisade parenchyma [Ka].

C. azarolus The lower epidermis (view of the cuticle [O], view of epidermal cells [Q]) is covered by a thick and deeply wrinkled cuticle [Oa] and comprises polygonal cells [Qb], stomata [Qc] and unicellular covering trichomes. The upper epidermis [T] comprises polygonal cells covered by a striated cuticle, and stomata; it is accompanied by palisade parenchyma [Tb], with some cells containing a cluster crystal or a prism crystal of calcium oxalate.

C. pentagyna The lower epidermis [P] is covered by a smooth cuticle and comprises cells with sinuous anticlinal walls, stomata [Pb] and rolled unicellular covering trichomes [Pc]. The upper epidermis [R] comprises polygonal cells covered by a fine striated cuticle, with slightly sinuous unicellular covering trichomes [Ra]; it is accompanied by palisade parenchyma [Rb], with some cells containing a cluster crystal of calcium oxalate.

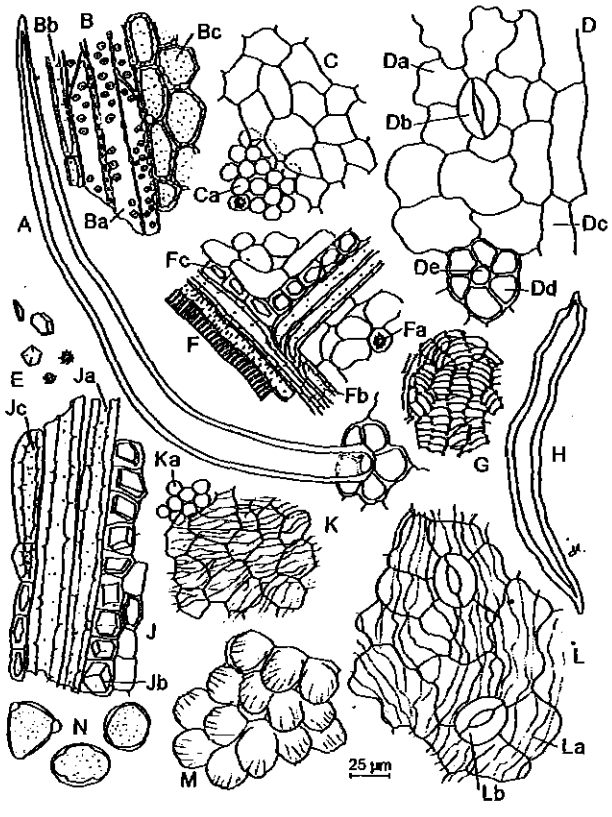


Figure 1432.-1. – *Illustration for identification test B of powdered herbal drug of hawthorn leaf and flower*

C. High-performance thin-layer chromatography (*2.8.25*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5.0 mL of *methanol R*. Sonicate for 15 min, then filter or centrifuge the solution and use the filtrate or supernatant.

Reference solution (a) Dissolve 2.5 mg of *hyperoside R* and 4.0 mg of *vitexin-2''-O-rhamnoside R* in *methanol R* and dilute to 10.0 mL with the same solvent.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *methanol R*.

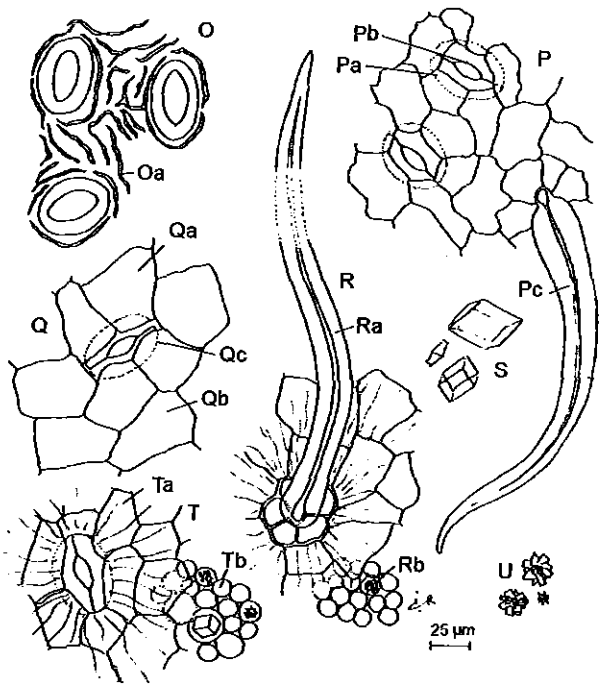


Figure 1432.-2. – *Illustration for identification test B of powdered herbal drug of hawthorn leaf and flower*

Reference solution (c) Dissolve 2.5 mg of *hyperoside R* and 3 mg of *chlorogenic acid R* in *methanol R* and dilute to 10 mL with the same solvent.

Intensity markers Reference solutions (a) and (b):
— hyperoside for yellow, orange or red fluorescent zones;
— vitexin-2''-*O*-rhamnoside for green, greenish-blue or blue fluorescent zones.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, water R, methyl ethyl ketone R, ethyl acetate R* (10:10:30:50 *V/V/V/V*).

Application 4 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of air at room temperature for 5 min.

Detection Heat at 100-105 °C for 5 min; spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then with a 50 g/L solution of *macrogol 400 R* in *methanol R* or, alternatively, dip the warm plate in a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, then in a 50 g/L solution of *macrogol 400 R* in *methylene chloride R*; allow to dry in air for about 1 min and examine in ultraviolet light at 366 nm.

System suitability Reference solution (c):
— the chromatogram shows in the middle third 2 distinct zones, which may be touching; the lower zone (chlorogenic acid) shows a light blue fluorescence and the upper zone (hyperoside) shows a yellow or orange fluorescence.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, other very faint to faint blue, greenish-blue, brownish, yellow or orange fluorescent zones may be present.

www.webofpharma.com

Top of the plate		
	1 or 2 red zones, very faint to equivalent 1 or 2 light blue zones, very faint to equivalent	1 or 2 red zones, very faint to equivalent 1 or 2 light blue zones, very faint to equivalent
	A light blue zone, very faint to equivalent A yellow or orange zone, very faint to equivalent	A light blue zone, very faint to equivalent A yellow or orange zone, faint to intense
Hyperoside: a yellow or orange zone	A yellow or orange zone, faint to intense A light blue zone, very faint to intense (chlorogenic acid)	A yellow or orange zone, very faint to intense A light blue zone, faint to intense (chlorogenic acid) A yellow zone, faint to equivalent
Vitexin-2''-*O*-rhamnoside: a green or greenish-blue zone	A green or greenish-blue zone, faint to equivalent (vitexin-2''-*O*-rhamnoside) A yellow or orange zone, very faint to faint	A green or greenish-blue zone, very faint to faint (vitexin-2''-*O*-rhamnoside) A yellow or orange zone, faint to equivalent
Reference solution (a)	Test solution (*C. monogyna*, *C. laevigata*, *C. azarolus*)	Test solution (*C. pentagyna* and mixtures with other allowed species)

TESTS

Foreign matter (*2.8.2*)

Maximum 8 per cent of lignified branches with a diameter greater than 2.5 mm and maximum 2 per cent of other foreign matter.

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 10.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To about 0.35 g of the powdered herbal drug (710) (*2.9.12*) add 10 mL of a 50 per cent *V/V* solution of *methanol R* and 10 mL of a 2 g/L solution of *sodium hydroxide R*. Sonicate for 20 min at about 25-35 °C. Allow to cool and neutralise with 50 µL of *anhydrous formic acid R*. Dilute to 25.0 mL with a 50 per cent *V/V* solution of *methanol R*. Filter through a membrane filter (nominal pore size 0.2 µm).

Reference solution (a) Dissolve 2.0 mg of *vitexin-2"-O-rhamnoside CRS* in a 50 per cent *V/V* solution of *methanol R* and dilute to 10.0 mL with the same solution.

Reference solution (b) To about 0.1 g of *hawthorn leaf and flower dry extract HRS* add 10 mL of a 50 per cent *V/V* solution of *methanol R* and 10 mL of a 2 g/L solution of *sodium hydroxide R*. Sonicate for 20 min at about 25-35 °C. Allow to cool and neutralise with 50 µL of *anhydrous formic acid R*. Dilute to 25 mL with a 50 per cent *V/V* solution of *methanol R*. Filter through a membrane filter (nominal pore size 0.2 µm).

Column:
- *size*: l = 0.125 m, Ø = 4.0 mm;
- *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (3 µm);
- *temperature*: 40 °C.

Mobile phase:
- *mobile phase A*: mix 1.0 g of *phosphoric acid R*, 2.6 g of *acetonitrile R*, 3.3 g of *methanol R* and 82.1 g of *tetrahydrofuran R* and dilute to 1000.0 g with *water for chromatography R*;
- *mobile phase B*: *methanol R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 20	100	0
20 - 22	100 → 10	0 → 90
22 - 26	10	90

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 340 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram obtained with reference solution (a) to identify the peak due to vitexin-2''-*O*-rhamnoside; use the chromatogram supplied with *hawthorn leaf and flower dry extract HRS* and the chromatogram obtained with reference solution (b) to identify peak 2 (unknown).

System suitability Reference solution (b):
- *peak-to-valley ratio*: minimum 1.5, where H_p = height above the baseline of peak 2 (eluted immediately after vitexin-2''-*O*-rhamnoside) and H_v = height above the baseline of the lowest point of the curve separating this peak from the peak due to vitexin-2''-*O*-rhamnoside.

Calculate the percentage content of total vitexin-2''-*O*-rhamnoside derivatives, expressed as vitexin-2''-*O*-rhamnoside resulting from alkaline hydrolysis, using the following expression:

$$\frac{A_1 \times m_2 \times p \times 2.5}{A_2 \times m_1}$$

A_1 = area of the peak due to vitexin-2''-*O*-rhamnoside in the chromatogram obtained with the test solution;

A_2 = area of the peak due to vitexin-2''-*O*-rhamnoside in the chromatogram obtained with reference solution (a);

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_2 = mass of *vitexin-2"-O-rhamnoside CRS* used to prepare reference solution (a), in grams;

p = percentage content of vitexin-2''-*O*-rhamnoside in *vitexin-2"-O-rhamnoside CRS*.

Ph Eur

www.webofpharma.com

Hawthorn Leaf and Flower Dry Extract

(Ph. Eur. monograph 1865)

Ph Eur

DEFINITION

Dry extract produced from *Hawthorn leaf and flower (1432)*.

Content

— *aqueous extracts*: minimum 1.0 per cent of total vitexin-2″-*O*-rhamnoside derivatives, expressed as vitexin-2″-*O*-rhamnoside ($C_{27}H_{30}O_{14}$; M_r 578.5) (dried extract);

— *hydroalcoholic extracts*: minimum 2.0 per cent of total vitexin-2″-*O*-rhamnoside derivatives, expressed as vitexin-2″-*O*-rhamnoside ($C_{27}H_{30}O_{14}$; M_r 578.5) (dried extract).

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure using either water or a hydroalcoholic solvent at least equivalent in strength to ethanol (45 per cent *V/V*).

CHARACTERS

Appearance

Light brown or greenish-brown powder.

IDENTIFICATION

High-performance thin-layer chromatography (*2.8.25*).

Test solution Suspend 0.2 g of the extract to be examined in 20.0 mL of *methanol R*. Sonicate for 5 min, then filter or centrifuge. Use the filtrate or supernatant.

Reference solution (a) Dissolve 2.5 mg of *hyperoside R* and 4.0 mg of *vitexin-2″-O-rhamnoside R* in *methanol R* and dilute to 10.0 mL with the same solvent.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *methanol R*.

Reference solution (c) Dissolve 2.5 mg of *hyperoside R* and 3 mg of *chlorogenic acid R* in *methanol R* and dilute to 10 mL with the same solvent.

Intensity markers Reference solutions (a) and (b):

— hyperoside for yellow, orange or red fluorescent zones,

— vitexin-2″-*O*-rhamnoside for green, greenish-blue or blue fluorescent zones.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, water R, methyl ethyl ketone R, ethyl acetate R* (10:10:30:50 *V/V/V/V*).

Application 4 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of air at room temperature for 5 min.

Detection Heat at 100-105 °C for 5 min; spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then with a 50 g/L solution of *macrogol 400 R* in *methanol R* or, alternatively, dip the warm plate in a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, then in a 50 g/L solution of *macrogol 400 R* in *methylene chloride R*; allow to dry in air for about 1 min and examine in ultraviolet light at 366 nm.

System suitability Reference solution (c):

— the chromatogram shows in the middle third 2 distinct zones, which may be touching; the lower zone (chlorogenic acid) shows a light blue fluorescence and the upper zone (hyperoside) shows a yellow or orange fluorescence.

Results (aqueous extracts) See below the sequence of fluorescent zones present in the chromatograms obtained with reference solution (a) and the test solution.

Furthermore, in the chromatogram obtained with the test solution, other very faint or faint blue or brownish fluorescent zones may be present.

Top of the plate	
	A blue zone, very faint to faint
	A green or greenish-blue zone, very faint to faint
Hyperoside: a yellow or orange zone	A green or greenish-blue zone, faint to equivalent
	A blue zone, very faint to faint
Vitexin-2″-*O*-rhamnoside: a green or greenish-blue zone	A green or greenish-blue zone, faint to equivalent (vitexin-2″-*O*-rhamnoside)
Reference solution (a)	**Test solution (aqueous extracts)**

Results (hydroalcoholic extracts) See below the sequence of fluorescent zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, other very faint or faint blue, greenish-blue, green, brownish, yellow or orange fluorescent zones may be present.

Top of the plate	
	A red zone, very faint to faint
	A wide blue zone, very faint to faint
	A green or greenish-blue zone, very faint
	A yellow or orange zone, faint to equivalent
Hyperoside: a yellow or orange zone	A yellow or orange zone (hyperoside)
	A light blue zone (chlorogenic acid)
Vitexin-2″-*O*-rhamnoside: a green or greenish-blue zone	A green or greenish-blue zone (vitexin-2″-*O*-rhamnoside)
	A yellow or orange zone, very faint to faint
Reference solution (a)	**Test solution (hydroalcoholic extracts)**

www.webofpharma.com

TESTS

Loss on drying (*2.2.32*)

Maximum 6.0 per cent, determined on 0.500 g of the extract to be examined by drying in an oven at 105 °C for 2 h.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To about 0.1 g of the extract to be examined add 10 mL of a 50 per cent *V/V* solution of *methanol R* and 10 mL of a 2 g/L solution of *sodium hydroxide R*. Sonicate for 20 min at about 25-35 °C. Allow to cool and neutralise with 50 µL of *anhydrous formic acid R*. Dilute to 25.0 mL with a 50 per cent *V/V* solution of *methanol R*. Filter through a membrane filter (nominal pore size 0.2 µm).

Reference solution (a) Dissolve 2.0 mg of *vitexin-2″-O-rhamnoside CRS* in a 50 per cent *V/V* solution of *methanol R* and dilute to 10.0 mL with the same solution.

Reference solution (b) To about 0.1 g of *hawthorn leaf and flower dry extract HRS* add 10 mL of a 50 per cent *V/V* solution of *methanol R* and 10 mL of a 2 g/L solution of *sodium hydroxide R*. Sonicate for 20 min at about 25-35 °C. Allow to cool and neutralise with 50 µL of *anhydrous formic acid R*. Dilute to 25 mL with a 50 per cent *V/V* solution of *methanol R*. Filter through a membrane filter (nominal pore size 0.2 µm).

Column:
- *size*: *l* = 0.125 m, Ø = 4.0 mm;
- *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (3 µm);
- *temperature*: 40 °C.

Mobile phase:
- *mobile phase A*: mix 1.0 g of *phosphoric acid R*, 2.6 g of *acetonitrile R*, 3.3 g of *methanol R* and 82.1 g of *tetrahydrofuran R* and dilute to 1000.0 g with *water for chromatography R*;
- *mobile phase B*: *methanol R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 20	100	0
20 - 22	100 → 10	0 → 90
22 - 26	10	90

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 340 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram obtained with reference solution (a) to identify the peak due to vitexin-2″-*O*-rhamnoside; use the chromatogram supplied with *hawthorn leaf and flower dry extract HRS* and the chromatogram obtained with reference solution (b) to identify peak 2 (unknown).

System suitability Reference solution (b):
- *peak-to-valley ratio*: minimum 1.5, where H_p = height above the baseline of peak 2 (eluted immediately after vitexin-2″-*O*-rhamnoside) and H_v = height above the baseline of the lowest point of the curve separating this peak from the peak due to vitexin-2″-*O*-rhamnoside.

Calculate the percentage content of total vitexin-2″-*O*-rhamnoside derivatives, expressed as vitexin-2″-*O*-rhamnoside resulting from alkaline hydrolysis, using the following expression:

$$\frac{A_1 \times m_2 \times p \times 2.5}{A_2 \times m_1}$$

A_1 = area of the peak due to vitexin-2″-*O*-rhamnoside in the chromatogram obtained with the test solution;

A_2 = area of the peak due to vitexin-2″-*O*-rhamnoside in the chromatogram obtained with reference solution (a);

m_1 = mass of the extract to be examined used to prepare the test solution, in grams;

m_2 = mass of *vitexin-2″-O-rhamnoside CRS* used to prepare reference solution (a), in grams;

p = percentage content of vitexin-2″-*O*-rhamnoside in *vitexin-2″-O-rhamnoside CRS*.

Ph Eur

Hawthorn Leaf and Flower Liquid Extract

Quantified Hawthorn Leaf and Flower Liquid Extract

(Ph. Eur. monograph 1864)

Ph Eur

DEFINITION

Liquid extract produced from *Hawthorn leaf and flower (1432)*.

Content

Minimum 0.4 per cent of total vitexin-2′′-*O*-rhamnoside derivatives, expressed as vitexin-2′′-*O*-rhamnoside ($C_{27}H_{30}O_{14}$; M_r 578.5).

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure using ethanol (30-70 per cent *V/V*).

IDENTIFICATION

High-performance thin-layer chromatography (*2.8.25*).

Test solution Dilute 2.0 g of the extract to be examined in 10.0 mL of *methanol R* then filter or centrifuge. Use the filtrate or supernatant.

Reference solution (a) Dissolve 2.5 mg of *hyperoside R* and 4.0 mg of *vitexin-2′′-O-rhamnoside R* in *methanol R* and dilute to 10.0 mL with the same solvent.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *methanol R*.

Reference solution (c) Dissolve 2.5 mg of *hyperoside R* and 3 mg of *chlorogenic acid R* in *methanol R* and dilute to 10 mL with the same solvent.

Intensity markers Reference solutions (a) and (b):
- hyperoside for yellow, orange or red fluorescent zones,
- vitexin-2″-*O*-rhamnoside for green, greenish-blue or blue fluorescent zones.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, water R, methyl ethyl ketone R, ethyl acetate R* (10:10:30:50 *V/V/V/V*).

Application 4 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of air at room temperature for 5 min.

Detection Heat at 100-105 °C for 5 min; spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then with a 50 g/L solution of *macrogol 400 R* in *methanol R* or, alternatively, dip the warm plate in a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, then in a 50 g/L solution of *macrogol 400 R* in

www.webofpharma.com

methylene chloride R; allow to dry in air for about 1 min and examine in ultraviolet light at 366 nm.

System suitability Reference solution (c):

— the chromatogram shows in the middle third 2 distinct zones, which may be touching; the lower zone (chlorogenic acid) shows a light blue fluorescence and the upper zone (hyperoside) shows a yellow or orange fluorescence.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, other very faint or faint blue or red fluorescent zones may be present.

Top of the plate	
	1 or 2 blue zones, very faint to faint
	A green or greenish-blue zone, faint
	A yellow or orange zone
Hyperoside: a yellow or orange zone	A yellow or orange zone, intense
	A blue zone
Vitexin-2''-*O*-rhamnoside: a green or greenish-blue zone	A green or greenish-blue zone (vitexin-2''-*O*-rhamnoside)
	An orange zone, very faint to faint
Reference solution (a)	**Test solution**

TESTS

Ethanol (*2.9.10*)

95 per cent to 105 per cent of the content stated on the label.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To about 1.0 g of the extract to be examined add 10 mL of a 50 per cent *V/V* solution of *methanol R* and 10 mL of a 2 g/L solution of *sodium hydroxide R*. Sonicate for 20 min at about 25-35 °C. Allow to cool and neutralise with 50 µL of *anhydrous formic acid R*. Dilute to 25.0 mL with a 50 per cent *V/V* solution of *methanol R*. Filter through a membrane filter (nominal pore size 0.2 µm).

Reference solution (a) Dissolve 2.0 mg of *vitexin-2''-O-rhamnoside CRS* in a 50 per cent *V/V* solution of *methanol R* and dilute to 10.0 mL with the same solution.

Reference solution (b) To about 0.1 g of *hawthorn leaf and flower dry extract HRS* add 10 mL of a 50 per cent *V/V* solution of *methanol R* and 10 mL of a 2 g/L solution of *sodium hydroxide R*. Sonicate for 20 min at about 25-35 °C. Allow to cool and neutralise with 50 µL of *anhydrous formic acid R*. Dilute to 25 mL with a 50 per cent *V/V* solution of *methanol R*. Filter through a membrane filter (nominal pore size 0.2 µm).

Column:

— *size*: l = 0.125 m, Ø = 4.0 mm;

— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (3 µm);

— *temperature*: 40 °C.

Mobile phase:

— *mobile phase A*: mix 1.0 g of *phosphoric acid R*, 2.6 g of *acetonitrile R*, 3.3 g of *methanol R* and 82.1 g of *tetrahydrofuran R* and dilute to 1000.0 g with *water for chromatography R*;

— *mobile phase B*: *methanol R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 20	100	0
20 - 22	100 → 10	0 → 90
22 - 26	10	90

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 340 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram obtained with reference solution (a) to identify the peak due to vitexin-2''-*O*-rhamnoside; use the chromatogram supplied with *hawthorn leaf and flower dry extract HRS* and the chromatogram obtained with reference solution (b) to identify peak 2 (unknown).

System suitability Reference solution (b):

— *peak-to-valley ratio*: minimum 1.5, where H_p = height above the baseline of peak 2 (eluted immediately after vitexin-2''-*O*-rhamnoside) and H_v = height above the baseline of the lowest point of the curve separating this peak from the peak due to vitexin-2''-*O*-rhamnoside.

Calculate the percentage content of total vitexin-2''-*O*-rhamnoside derivatives, expressed as vitexin-2''-*O*-rhamnoside resulting from alkaline hydrolysis, using the following expression:

$$\frac{A_1 \times m_2 \times p \times 2.5}{A_2 \times m_1}$$

A_1 = area of the peak due to vitexin-2''-*O*-rhamnoside in the chromatogram obtained with the test solution;

A_2 = area of the peak due to vitexin-2''-*O*-rhamnoside in the chromatogram obtained with reference solution (a);

m_1 = mass of the extract to be examined used to prepare the test solution, in grams;

m_2 = mass of *vitexin-2''-O-rhamnoside CRS* used to prepare reference solution (a), in grams;

p = percentage content of vitexin-2''-*O*-rhamnoside in *vitexin-2''-O-rhamnoside CRS*.

Ph Eur

Hop Strobile

(Ph. Eur. monograph 1222)

Ph Eur

DEFINITION

Dried, generally whole, female inflorescence of *Humulus lupulus* L.

CHARACTERS

Characteristic, aromatic odour.

IDENTIFICATION

A. Hop strobiles are generally isolated and 2-5 cm long, petiolate, ovoid, made up of many oval, greenish-yellow,

www.webofpharma.com

sessile, membranous, overlapping bracts. The external bracts are flattened and symmetrical. The internal bracts are longer and asymmetrical at the base because of a fold generally encircling an induviate fruit (achene). The ovary or rarely the fruit, the base of the bracts and especially the induvial fold, are covered with small orange-yellow glands.

B. Microscopic examination (*2.8.23*). The powder is greenish-yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1222.-1): fragments of bracts and bracteoles covered by polygonal, irregular or wavy-walled epidermal cells [D, L, M]; unicellular, conical, straight or curved covering trichomes with thin, smooth walls, fragmented [E, G] or attached to an epidermis [A]; rare anomocytic stomata (*2.8.3*) [K]; glandular trichomes, usually free, with bicellular biseriate stalks and heads consisting of 8 small cells [H, N], rarely attached to an epidermis [La]; fragments of mesophyll containing small calcium oxalate cluster crystals [J]; many characteristic orange-yellow glandular trichomes with short, bicellular biseriate stalks, bearing a part widening into a cup, 150-250 µm in diameter, made up of a hemispherical layer of secretory cells with a cuticle that has been detached and distended by the accumulation of oleoresinous secretions (surface view [B], side view [C]); fragments of elongated sclerenchymatous cells of the testa with thick walls showing striations and numerous pits [F].

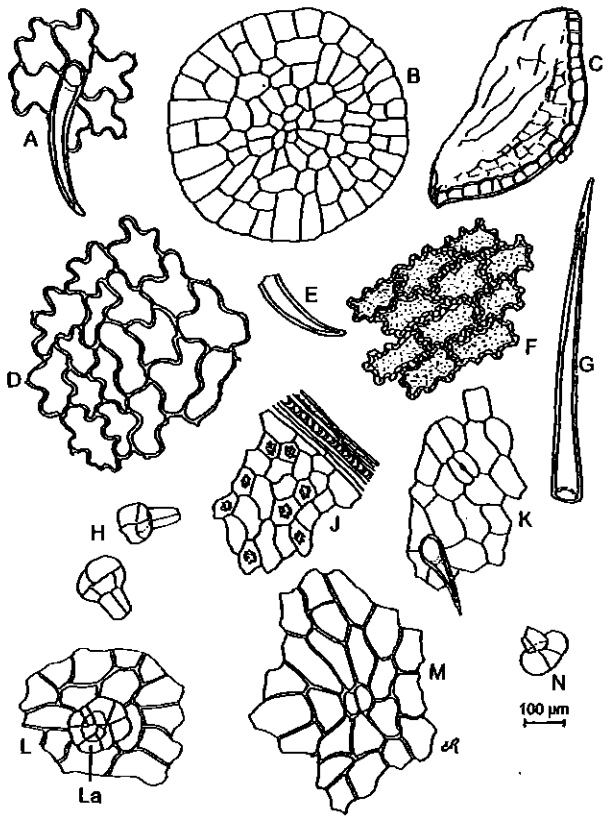


Figure 1222.-1. – *Illustration for identification test B of powdered herbal drug of hop strobile*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the freshly powdered herbal drug (355) (*2.9.12*) add 10 mL of a mixture of 3 volumes of *water R* and 7 volumes of *methanol R*; shake for 15 min and filter.

Reference solution Dissolve 1.0 mg of Sudan orange R, 2.0 mg of *curcumin R* and 2.0 mg of *dimethylaminobenzaldehyde R* in 20 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R*.

Mobile phase *anhydrous acetic acid R, ethyl acetate R, cyclohexane R* (2:38:60 *V/V*).

Application 20 µL as bands.

Development Over a path of 15 cm.

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A The chromatogram obtained with the reference solution shows 3 quenching zones; in the lower quarter is the faint zone due to curcumin, somewhat below the middle is the zone due to dimethylaminobenzaldehyde, and above, the zone due to Sudan orange. The chromatogram obtained with the test solution shows a number of quenching zones similar in position to the zones in the chromatogram obtained with the reference solution: at about the level of the zone due to curcumin is a faint zone due to xanthohumol, near the level of the zone due to dimethylaminobenzaldehyde are zones due to humulones, and near the level of the zone due to Sudan orange are zones due to lupulones.

Detection B Examine in ultraviolet light at 365 nm.

Results B In the chromatogram obtained with the test solution the zones due to lupulones show blue fluorescence, the zones due to humulones show brown fluorescence and the zone due to xanthohumol shows dark brown fluorescence.

Detection C Spray with *dilute phosphomolybdotungstic reagent R*; expose to ammonia vapour and examine in daylight.

Results C In the chromatogram obtained with the test solution the zones due to humulones and to lupulones are bluish-grey and the zone due to xanthohumol is greenish-grey; in the chromatogram obtained with the reference solution the zones are bluish-grey or brownish-grey.

TESTS

Matter extractable by ethanol (70 per cent *V/V*)

Minimum 25.0 per cent.

To 10.0 g of the powdered herbal drug (355) (*2.9.12*) add 300 mL of *ethanol (70 per cent V/V) R* and heat for 10 min on a water-bath under a reflux condenser. Allow to cool, filter, and discard the first 10 mL of the filtrate. Evaporate 30.0 mL of the filtrate to dryness on a water-bath and dry in an oven at 100-105 °C for 2 h. The residue weighs a minimum of 0.250 g.

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 12.0 per cent.

Ph Eur

www.webofpharma.com

White Horehound

(Ph. Eur. monograph 1835)

Ph Eur

DEFINITION

Whole or fragmented dried flowering aerial parts of *Marrubium vulgare* L.

Content

Minimum 0.7 per cent of marrubiin ($C_{20}H_{28}O_4$; M_r 332.4) (dried drug).

IDENTIFICATION

A. The stems are up to 50 cm long, quadrangular, up to 7 mm wide, young stems are densely covered with whitish downy hairs, older stems are greenish-grey and less hairy. The lower leaves are broadly ovate to almost orbicular, upper leaves less broadly ovate, both petiolate; lamina 1.5-4 cm long, 1-3.5 cm wide, apex sub-acute, base tapering or somewhat cordate, margin dentate to crenate, petiole up to 3 cm long; venation pinnate, prominent on the lower surface, distinctly depressed on the upper surface. Both leaf surfaces are densely covered with fine, white, woolly hairs, older leaves having fewer hairs on the dark greyish-green upper surface. The flowers are small, sessile in dense axillary clusters. The calyx is 5 mm long, persistent, with 5 long and 5 short, alternating, hooked, recurved fringing spines; throat of calyx with an internal ring of long silky hairs; corolla 7 mm long, dull white, 4-lobed, upper lobe 2-lipped, lower-lobe 3-lipped; 4 short stamens; style with bifid stigma.

B. Microscopic examination (*2.8.23*). The powder is greyish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1835.-1): numerous covering trichomes of different types, isolated or associated with fragments of the epidermis of the leaves: a) covering trichomes in tufts [B, H] with 3-20 rigid branches of various sizes with smooth, regularly thickened walls, sometimes sessile [B], sometimes arising from a multicellular stalk [H], some branches are unicellular [Ba, Ha], others are multicellular (2-6 cells), 100-200 µm long, thick-walled and swollen at the junctions [Bb, Hb]; b) unicellular covering trichomes; c) multicellular covering trichomes similar to the branches of the trichomes in tufts; glandular trichomes of different types: a) glandular trichomes with a unicellular stalk and a unicellular [D], bicellular [Hc] or quadricellular head (surface view [Gb]); b) glandular trichomes with a multicellular stalk and a unicellular head [A]; c) glandular trichomes of lamiaceous type with a unicellular stalk and an 8-celled head covered with a cuticle (surface view [Gd]); fragments of the epidermis of the leaves [G] consisting of polygonal cells with slightly sinuous walls [Ga], stomata of the diacytic type (*2.8.3*) [Gc], covering trichomes and glandular trichomes; covering trichomes from the inner surface of the calyx, twisted or coiled, up to 1000 µm long, bi- or tricellular, thickened at the cell junctions, with a flexuous, very elongated distal cell [C]; fragments of palisade parenchyma (surface view [Bc]) containing small needle-shaped crystals of calcium oxalate; fragments of vascular tissue from the stems and veins [F]; fragments of petals with papillose cells [J]; spherical pollen grains, about 25 µm in diameter with a smooth exine [E].

C. Thin-layer chromatography (*2.2.27*).

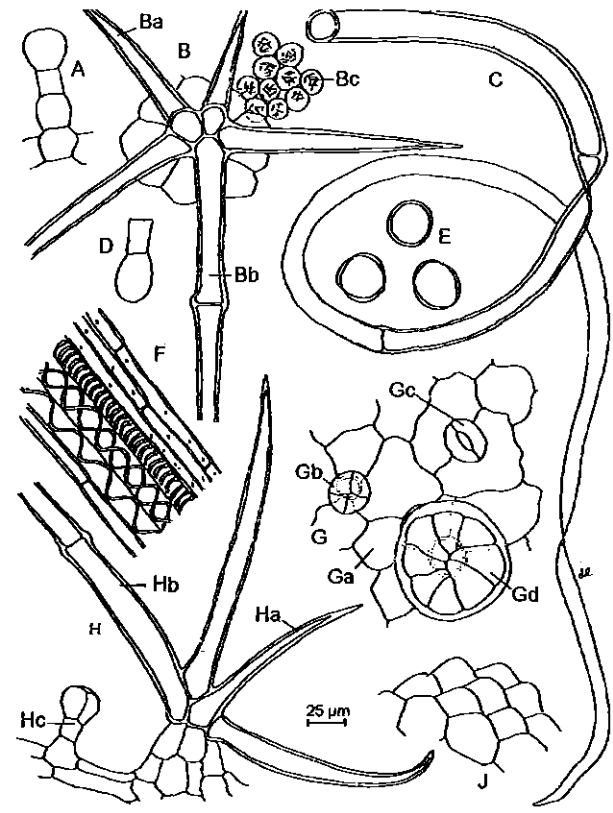


Figure 1835.-1. – *Illustration for identification test B of powdered herbal drug of white horehound*

Test solution (a) To 1.0 g of the powdered herbal drug (710) (*2.9.12*) add 2 mL of *dilute hydrochloric acid R* and 8 mL of *methanol R*. Heat under a reflux condenser for 30 min, cool and filter.

Test solution (b) To 1.0 g of the powdered herbal drug (710) (*2.9.12*) add 10 mL of *methanol R*. Heat under a reflux condenser for 30 min, cool and filter.

Reference solution Dissolve 10 mg of *cholesterol R* and 10 mg of *guaiazulene R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *methanol R, toluene R* (5:95 *V/V*).

Application 20 µL [or 5 µL] of test solutions (a) and (b) and 10 µL [or 2 µL] of the reference solution, as bands.

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Treat with a 5 g/L solution of *vanillin R* in a mixture of 20 volumes of *ethanol (96 per cent) R* and 80 volumes of *sulfuric acid R* and examine in daylight immediately after heating at 130 °C for 5-10 min.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and test solutions (a) and (b). Further zones in the chromatograms obtained with test solutions (a) and (b) may be present. The zone due to marrubiin in the chromatogram obtained with test solution (a) is more intense than that in the chromatogram obtained with test solution (b). During extraction with hydrochloric acid and methanol, conversion of pre-marrubiin to marrubiin takes place which leads to an increase in intensity of the zone.

www.webofpharma.com

Top of the plate		
Guaiazulene: a reddish-violet zone	A bluish-violet zone	A bluish-violet zone
	A bluish-violet zone	A bluish-violet zone
Cholesterol: a bluish-violet zone	An intense bluish-violet zone (marrubiin)	A bluish-violet zone (marrubiin)
	A bluish-violet zone	A bluish-violet zone
	A bluish-violet zone	A bluish-violet zone
Reference solution	Test solution (a)	Test solution (b)

TESTS

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (710) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 15.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 3.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Reduce 50 g of the herbal drug to a powder (250) (*2.9.12*) and homogenise. To 1.00 g of the powdered herbal drug in a 50 mL round-bottomed flask add 15 mL of a mixture of 2 volumes of *dilute hydrochloric acid R* and 8 volumes of *methanol R*. Heat in a water bath at 80 °C under a reflux condenser for 30 min. Allow to cool to room temperature and filter through a plug of adsorbent cotton into a 25 mL volumetric flask. Dilute to 25.0 mL with *methanol R* by rinsing the round-bottomed flask and the filter.

Reference solution Dissolve 2.0 mg of *marrubiin CRS* in *methanol R* and dilute to 10.0 mL with the same solvent.

Column:
— *size*: l = 0.25 m, Ø = 4 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
— *mobile phase A*: *acetonitrile R1*;
— *mobile phase B*: dilute 0.5 mL of *phosphoric acid R* to 1000 mL with *water for chromatography R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 15	40 → 90	60 → 10
15 - 20	90 → 40	10 → 60
20 - 25	40	60

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 217 nm.

Injection 20 µL.

Locate the peak due to marrubiin by comparison with the chromatogram obtained with the reference solution.

Calculate the percentage content of marrubiin from the following expression:

$$\frac{A_1 \times m_2 \times p \times 2.5}{A_2 \times m_1}$$

A_1 = area of the peak due to marrubiin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to marrubiin in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in milligrams;
m_2 = mass of *marrubiin CRS* used to prepare the reference solution, in milligrams;
p = percentage content of marrubiin in *marrubiin CRS*.

Ph Eur

Horse-chestnut Fruit

(Horse-chestnut, Ph. Eur. monograph 1830)

Preparation

Standardised Horse-chestnut Dry Extract

Ph Eur

DEFINITION

Whole or fragmented, dried, ripe seeds of *Aesculus hippocastanum* L.

Content

Minimum 1.5 per cent of triterpene glycosides, expressed as protoaescigenin ($C_{30}H_{50}O_6$; M_r 506.7) (dried drug).

IDENTIFICATION

A. The whole, spherical or oval, slightly flattened seed is 2-4 cm in diameter. It has a shiny, dark-brown testa with a broad, round, matt, light-brown spot (hilum); particularly on larger seeds, a short, narrow v-shaped ridge marks the position of the radicle, with the point terminating close to the hilum.

The fragmented seed occurs as more or less polyhedral pieces, about 1-2 cm in diameter, or as slices. The surfaces corresponding to the cotyledons are matt, light brown, with a clean fracture. Those corresponding to the testa are shiny, dark brown, except at the hilum, where they are matt, light brown. The testa is weakly bound to the cotyledons and is often detached.

B. Microscopic examination (*2.8.23*). The powder is yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1830.-1): numerous different-sized droplets of fatty oil that are either free [D] or inside the thin-walled colourless cells of the cotyledons [E, G]; yellowish-brown fragments of the outer testa consisting of sclerenchymatous cells with thick walls (surface view [C], transverse section [A]); fragments from the inner testa consisting of thick-walled, colourless parenchymatous cells varying in shape [B, H, J] with poorly visible pits and occasional annular or spiral vessels [F]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. Starch [K] is present in 3 forms: pyriform or reniform simple granules, often with verruciform excrescences, about 15-25 µm in size, sometimes up to 30 µm; roundish simple granules 5-10 µm in diameter; and a few granules that form rows consisting of 2-4 simple granules that are up to about 35 µm in length and occasionally up to about 45 µm; most of the granules have either a stellate (2 or more rays) or more rarely a punctiform hilum.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *ethanol (70 per cent V/V) R* and heat under a reflux condenser for 15 min. Cool and filter.

www.webofpharma.com

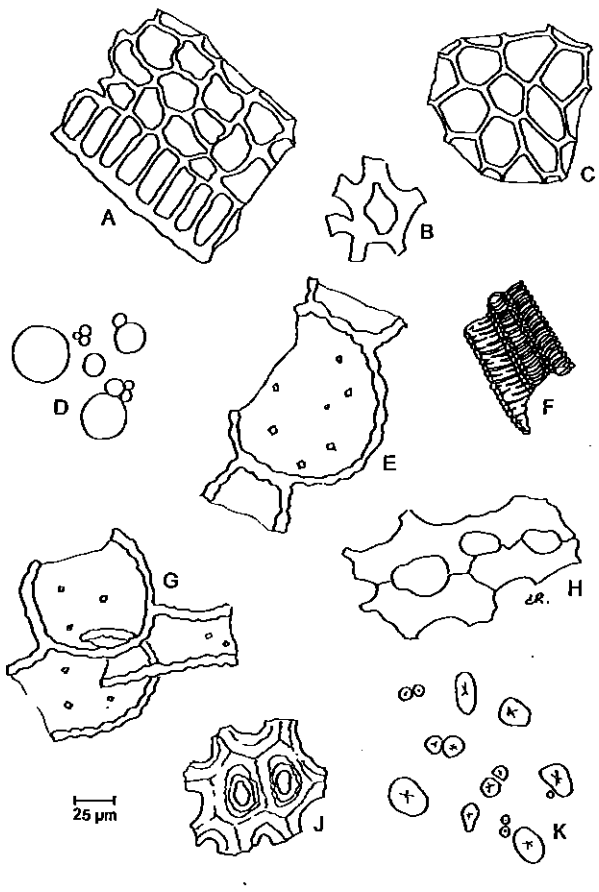


Figure 1830.-1. – *Illustration for identification test B of powdered herbal drug of horse-chestnut*

Reference solution Dissolve 5 mg of *aescin for LC assay HRS* and 5 mg of *sucrose R* in 1.0 mL of *ethanol (70 per cent V/V) R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *acetic acid R, ethyl acetate R, water R, propanol R* (1.5:30:30:40 *V/V/V/V*).

Application 10 µL [or 3 µL] as bands of 10 mm [or 6 mm].

Development Over a path of 12 cm [or 6 cm].

Drying In air.

Detection Treat with *anisaldehyde solution R*, heat at 100-105 °C for 10 min and examine in daylight.

Results See below the sequence of zones present in the chromatogram obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A yellowish-violet zone
Aescin: a violet-blue zone	An intense violet-blue zone (aescin)
Sucrose: a brownish-green zone	A brownish-green zone (sucrose)
	2 brownish-green zones
Reference solution	**Test solution**

TESTS

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 4.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Solvent mixture *acetonitrile R1*, 0.05 per cent *V/V* solution of *trifluoroacetic acid R* (40:60 *V/V*).

Internal marker solution Dissolve 25.0 mg of *methyl salicylate R* and 75.0 mg of *ibuprofen R* in the solvent mixture and dilute to 50.0 mL with the solvent mixture. Dilute 5.0 mL of the solution to 25.0 mL with the solvent mixture.

Test solution To 2.00 g of the powdered herbal drug (355) (*2.9.12*) add 10.0 mL of the internal marker solution and 10.0 mL of the solvent mixture and sonicate for 10 min. Centrifuge and filter 2.0 mL of the supernatant through a membrane filter (0.45 µm). Use the filtrate as the test solution.

Reference solution (a) Dissolve 50.0 mg of *aescin for LC assay HRS* in the internal marker solution and dilute to 10.0 mL with the internal marker solution. Sonicate for 10 min and filter through a membrane filter (0.45 µm).

Reference solution (b) Dilute 1.0 mL of the internal marker solution to 50.0 mL with the solvent mixture. Dilute 1.0 mL of this solution to 10.0 mL with the solvent mixture.

Column:
— *size*: *l* = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm) with a pore size of 30 nm;
— *temperature*: 25 °C.

Mobile phase:
— *mobile phase A*: 0.05 per cent *V/V* solution of *trifluoroacetic acid R*;
— *mobile phase B*: *acetonitrile R1*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 15	70	30
15 - 25	70 → 65	30 → 35
25 - 35	65	35
35 - 65	65 → 50	35 → 50
65 - 70	50 → 10	50 → 90

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 210 nm.

www.webofpharma.com

Injection 20 µL.

Identification of peaks Use the chromatogram supplied with *aescin for LC assay HRS* and the chromatogram obtained with reference solution (a) to identify peaks A and B due to aescin.

System suitability:

— the chromatogram obtained with reference solution (a) is similar to the chromatogram supplied with *aescin for LC assay HRS* regarding the peaks between those due to methyl salicylate and ibuprofen;

— *retention time*: methyl salicylate = 11.5 min to 15.5 min; ibuprofen = 34.0 min to 46.0 min;

— *resolution*: minimum 2.0 between peaks A and B due to aescin in the chromatogram obtained with reference solution (a);

— *signal-to-noise ratio*: minimum 10 for the peak due to methyl salicylate in the chromatogram obtained with reference solution (b).

Integration:

— *test solution*: integrate the peaks eluting between the peak due to methyl salicylate and the peak due to ibuprofen; integrate the area of the individual peaks or integrate groups of peaks in case of incomplete separation of the individual peaks;

— *reference solution (a)*: for quantification, integrate as 1 integral, valley-to-valley, starting from the 1st peak after the peak due to methyl salicylate and ending with the last peak before the peak due to ibuprofen; if a peak is poorly separated from the peaks due to methyl salicylate or ibuprofen, integrate it separately; use the sum of the peak areas for the calculation.

Calculate the percentage content of triterpene glycosides, expressed as protoaescigenin, using the following expression:

$$\frac{A_1 \times m_2 \times p \times 2}{A_2 \times m_1}$$

A_1 = total area (integrated as described above) of the peaks eluting between the peaks due to methyl salicylate and ibuprofen in the chromatogram obtained with the test solution;

A_2 = total area (integrated as described above) of the peaks eluting between the peaks due to methyl salicylate and ibuprofen in the chromatogram obtained with reference solution (a);

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_2 = mass of *aescin for LC assay HRS* used to prepare reference solution (a), in grams;

p = percentage content of aescin, expressed as protoaescigenin, in *aescin for LC assay HRS*.

STORAGE

In an airtight container.

Ph Eur

Standardised Horse-chestnut Dry Extract

(Ph. Eur. monograph 1829)

Ph Eur

DEFINITION

Standardised dry extract produced from *Horse-chestnut (1830)*.

Content

6.5 per cent to 10.0 per cent of total triterpene glycosides, expressed as protoaescigenin ($C_{30}H_{50}O_6$; M_r 506.7) (dried extract).

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure using a hydroalcoholic solvent equivalent in strength to ethanol (40-80 per cent *V/V*).

CHARACTERS

Appearance

Yellowish or yellowish-brown, hygroscopic powder or agglomerate.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution To 0.25 g of the extract to be examined add 10 mL of *ethanol (70 per cent V/V) R*, shake for 2 min and filter.

Reference solution Dissolve 5 mg of *aescin for LC assay HRS* and 5 mg of *sucrose R* in 1.0 mL of *ethanol (70 per cent V/V) R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *acetic acid R, ethyl acetate R, water R, propanol R* (1.5:30:30:40 *V/V/V/V*).

Application 10 µL [or 3 µL] as bands of 10 mm [or 6 mm].

Development Over a path of 12 cm [or 6 cm].

Drying In air.

Detection Treat with *anisaldehyde solution R*, heat at 100-105 °C for 10 min and examine in daylight.

Results See below the sequence of zones present in the chromatogram obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	1 or 2 yellowish-violet zones
Aescin: an intense violet-blue zone	An intense violet-blue zone (aescin)
Sucrose: a brownish-green zone	A brownish-green zone (sucrose)
Reference solution	**Test solution**

TESTS

Loss on drying (*2.8.17*)

Maximum 6.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Solvent mixture *acetonitrile R1*, 0.05 per cent *V/V* solution of *trifluoroacetic acid R* (40:60 *V/V*).

Internal marker solution Dissolve 25.0 mg of *methyl salicylate R* and 75.0 mg of *ibuprofen R* in the solvent mixture and dilute to 50.0 mL with the solvent mixture. Dilute 5.0 mL of the solution to 25.0 mL with the solvent mixture.

Test solution Dissolve 0.1000 g of the extract to be examined in the internal marker solution and dilute to 10.0 mL with the internal marker solution. Sonicate for 10 min and filter through a membrane filter (0.45 µm).

Reference solution (a) Dissolve 20.0 mg of *aescin for LC assay HRS* in the internal marker solution and dilute to 10.0 mL with the internal marker solution. Sonicate for 10 min and filter through a membrane filter (0.45 µm).

www.webofpharma.com

Reference solution (b) Dilute 1.0 mL of the internal marker solution to 50.0 mL with the solvent mixture. Dilute 1.0 mL of this solution to 10.0 mL with the solvent mixture.

Column:
— *size*: l = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm) with a pore size of 30 nm;
— *temperature*: 25 °C.

Mobile phase:
— *mobile phase A*: 0.05 per cent *V/V* solution of *trifluoroacetic acid R*;
— *mobile phase B*: *acetonitrile R1*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 15	70	30
15 - 25	70 → 65	30 → 35
25 - 35	65	35
35 - 65	65 → 50	35 → 50
65 - 70	50 → 10	50 → 90

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 210 nm.

Injection 20 µL.

Identification of peaks Use the chromatogram supplied with *aescin for LC assay HRS* and the chromatogram obtained with reference solution (a) to identify peaks A and B due to aescin.

System suitability:
— the chromatogram obtained with reference solution (a) is similar to the chromatogram supplied with *aescin for LC assay HRS* regarding the peaks between those due to methyl salicylate and ibuprofen;
— *retention time*: methyl salicylate = 11.5 min to 15.5 min; ibuprofen = 34.0 min to 46.0 min;
— *resolution*: minimum 2.0 between peaks A and B due to aescin in the chromatogram obtained with reference solution (a);
— *signal-to-noise ratio*: minimum 10 for the peak due to methyl salicylate in the chromatogram obtained with reference solution (b).

Integration:
— *test solution*: integrate the peaks eluting between the peak due to methyl salicylate and the peak due to ibuprofen; integrate the area of the individual peaks or integrate groups of peaks in case of incomplete separation of the individual peaks;
— *reference solution (a)*: for quantification, integrate as 1 integral, valley-to-valley, starting from the 1st peak after the peak due to methyl salicylate and ending with the last peak before the peak due to ibuprofen; if a peak is poorly separated from the peaks due to methyl salicylate or ibuprofen, integrate it separately; use the sum of the peak areas for the calculation.

Calculate the percentage content of triterpene glycosides, expressed as protoaescigenin, using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1}$$

A_1 = total area (integrated as described above) of the peaks eluting between the peaks due to methyl salicylate and ibuprofen in the chromatogram obtained with the test solution;
A_2 = total area (integrated as described above) of the peaks eluting between the peaks due to methyl salicylate and ibuprofen in the chromatogram obtained with reference solution (a);
m_1 = mass of the extract to be examined used to prepare the test solution, in grams;
m_2 = mass of *aescin for LC assay HRS* used to prepare reference solution (a), in grams;
p = percentage content of aescin, expressed as protoaescigenin, in *aescin for LC assay HRS*.

Ph Eur

Horsetail

(Equisetum Stem, Ph. Eur. monograph 1825)

Ph Eur

DEFINITION

Whole or cut, dried sterile aerial parts of *Equisetum arvense* L.

Content

Minimum 0.3 per cent of total flavonoids, expressed as isoquercitroside ($C_{21}H_{20}O_{12}$; M_r 464.4) (dried drug).

IDENTIFICATION

A. It consists of fragments of grooved main stems, branches with longitudinal sharp ridges and leaves in whorls, united at the base into a sheath, light green or greenish-grey.
The fragments are rough to the touch, brittle and crunchy when crushed. The main stems are about 1-4.5 mm in diameter, hollow, jointed at the nodes, which occur at intervals of about 1.5-4.5 cm; distinct vertical grooves are present on the internodes, ranging in number from 4 to 14 or more. The central hollow is less than 50 per cent but more than 25 per cent of the diameter of the main stem. Verticils of widely spaced and erect branches, usually simple, each about 1 mm thick with 3-5 longitudinal, sharp ridges, occur at the nodes; at the end of each ridge is a protruding, distinct collenchymatic bundle under the epidermis.
The branches are not hollow. The leaves are small, linear, verticillate at each node, concrescent at the base; they form a toothed sheath around the stem with the number of teeth corresponding to the number of grooves on the stem. Each tooth, often brown, is lanceolate-triangular. The lowest internode of each branch is longer than the sheath of the stem to which it belongs.

B. Microscopic examination (*2.8.23*). The powder is greenish-grey. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1825.-1): fragments of the epidermis (surface view [B, C]) composed of rectangular cells with wavy walls and paracytic stomata (*2.8.3*) in 2-4 rows, the 2 subsidiary cells are in the same plane as the epidermis, cover the guard cells and show radial ridges; small silica pilulae are scattered on the surface of the subsidiary cells and appear more frequent at the margin forming a distinct ring surrounding the subsidiary cells [C]; 2-celled papillae on the ridges, less distinct on the main stem [A] but large and rectangular on the branches, oriented longitudinally [F]; in surface view, the epidermis of the main stems consists of elongated cells [G], the epidermis of the secondary branches shows the 2-celled papillae which resemble pairs of small cells separated by a larger cell [D]; fragments of large-celled parenchyma [H] and groups of long unlignified fibres with narrow lumens; small vessels with spiral or annular thickening [E].

C. Examine the chromatograms obtained in the test for *Equisetum palustre*.

www.webofpharma.com

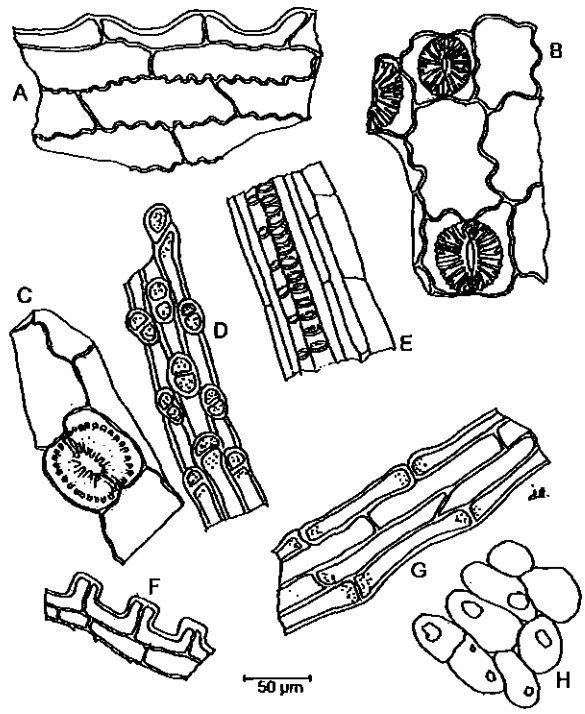


Figure 1825.-1. – *Illustration for identification test B of powdered herbal drug of equisetum stem*

Results See below the sequence of zones present in the chromatograms obtained with reference solution (b) and the test solution. Furthermore, other weak fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	2 red fluorescent zones
Caffeic acid: a greenish-blue fluorescent zone	
	2 greenish-blue fluorescent zones
	An orange fluorescent zone
Hyperoside: an orange fluorescent zone	
	2 greenish-blue fluorescent zones
Rutoside: an orange fluorescent zone	
Reference solution (b)	**Test solution**

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent.

Equisetum palustre
Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R*. Heat in a water-bath at 60 °C for 10 min with occasional shaking. Allow to cool. Filter.

Reference solution (a) To 100.0 mg of *Equisetum palustre HRS* add 10 mL of *methanol R*. Heat in a water-bath at 60 °C for 10 min with occasional shaking. Allow to cool. Filter.

Reference solution (b) Dissolve 1.0 mg of *caffeic acid R*, 2.5 mg of *hyperoside R* and 2.5 mg of *rutoside trihydrate R* in 20 mL of *methanol R*.

Plate *TLC silica gel plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, glacial acetic acid R, water R, ethyl acetate R* (7.5:7.5:18:67 *V/V/V/V*).

Application 5 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In a current of cold air for 5 min.

Detection Heat at 100 °C for 3 min and treat the still-warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then treat with a 50 g/L solution of *macrogol 400 R* in *methanol R*; allow to dry in a current of cold air and examine after 10 min in ultraviolet light at 365 nm.

System suitability The chromatogram obtained with reference solution (a) shows 2 greenish fluorescent zones just above the line of application.

Results In the chromatogram obtained with the test solution, any greenish fluorescent zones just above the line of application are not more intense than the corresponding zones (characteristic of *E. palustre* L.) in the chromatogram obtained with reference solution (a).

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Ash insoluble in hydrochloric acid (*2.8.1*)
Minimum 3.0 per cent and maximum 15.0 per cent.

Total ash (*2.4.16*)
Minimum 12.0 per cent and maximum 27.0 per cent.

ASSAY

Stock solution In a 100 mL round-bottomed flask, introduce 0.800 g of the powdered herbal drug (355) (*2.9.12*) and add 1 mL of a 5 g/L solution of *hexamethylenetetramine R*, 20 mL of *acetone R* and 2 mL of *hydrochloric acid R1*. Boil the mixture under a reflux condenser for 30 min. Filter the liquid through a plug of absorbent cotton into a flask. Add the absorbent cotton to the residue in the round-bottomed flask and extract with 2 quantities, each of 20 mL, of *acetone R*, each time boiling under a reflux condenser for 10 min. Allow to cool and filter each extract through a plug of absorbent cotton into the flask. After cooling, filter the combined acetone extracts through a filter paper into a volumetric flask and dilute to 100.0 mL with *acetone R* by rinsing the flask and the filter paper. Introduce 20.0 mL of the solution into a separating funnel, add 20 mL of *water R* and shake the mixture with 1 quantity of 15 mL and then 3 quantities, each of 10 mL, of *ethyl acetate R*. Combine the ethyl acetate extracts in a separating funnel, wash with 2 quantities, each of 50 mL, of *water R*, and filter the extracts over 10 g of *anhydrous sodium sulfate R* into a volumetric flask. Dilute to 50.0 mL with *ethyl acetate R*.

Test solution To 10.0 mL of the stock solution add 1 mL of *aluminium chloride reagent R* and dilute to 25.0 mL with a 5 per cent *V/V* solution of *glacial acetic acid R* in *methanol R*.

www.webofpharma.com

Compensation solution Dilute 10.0 mL of the stock solution to 25.0 mL with a 5 per cent *V/V* solution of *glacial acetic acid R* in *methanol R*.

Measure the absorbance (*2.2.25*) of the test solution after 30 min, by comparison with the compensation solution at 425 nm. Calculate the percentage content of flavonoids, expressed as isoquercitroside, using the following expression:

$$\frac{A \times 1.25}{m}$$

i.e. taking the specific absorbance of isoquercitroside to be 500.

A = absorbance at 425 nm;
m = mass of the substance to be examined, in grams.

Ph Eur

Houttuynia Herb

(Ph. Eur. Monograph 2722)

Ph Eur

DEFINITION

Whole or fragmented, dried, flowering aerial parts of *Houttuynia cordata* Thunb.

Content

Minimum 0.10 per cent of quercitrin ($C_{21}H_{20}O_{11}$; M_r 448.4) (dried drug).

IDENTIFICATION

A. *Whole drug.* It comprises stems, abundant leaves and flowering spikes. Stems are compressed-cylindrical, externally yellowish-brown, with several deep longitudinal furrows and distinctly jointed nodes. The leaves (if still attached to stems) are alternate, with petioles shorter than the leaf blade and enclosed by a downy membranous sheath (stipule) about 1/4 to 1/2 the length of the petiole; leaf blades are rolled or crumpled and densely gland-dotted; when intact and expanded, the leaf blades are broadly ovate (3-10 cm long, 3-5 cm wide) with a cordate base and a narrowly pointed tip and entire margins; the upper surface is dark yellowish-green or dark brown, the lower surface greyish-green or greyish-brown. The flowers are densely packed in yellowish-brown cylindrical heads (about 1 cm long, 0.3 cm in diameter), occasionally with 4 (rarely 6 or 8) shrivelled brown bracts (about 1 cm long), persistent at the base. Individual flowers are very small (about 1 mm in diameter), always petal-less, comprising of 3 stamens and 3 carpels, each with a recurved style and a semi-inferior ovary. A few fruiting spikes may be present. Individual fruits are very small (about 2-3 mm long, 1 mm in diameter), dry, subglobose capsules with persistent styles, and are apically dehiscent. Once dehisced, fruits resemble tiny goblets with a 3-toothed lip.

Fragmented drug It consists of fragments (up to about 4 cm long, 2.5-5 mm in diameter) of stems, leaves and the spike, similar to those described above.

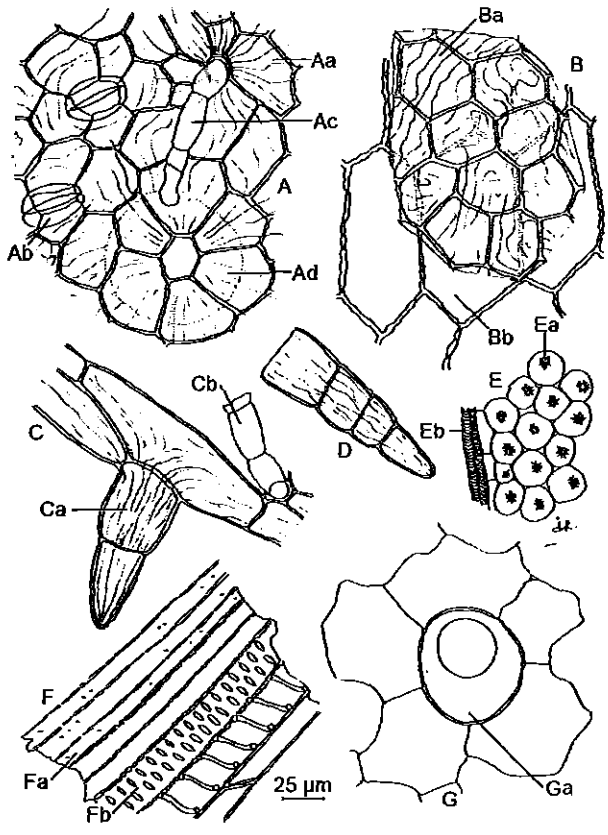


Figure 2722.-1. – *Illustration for identification test B of powdered herbal drug of houttuynia herb*

B. Microscopic examination (*2.8.23*). The powder is dark brownish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2722.-1): fragments of the upper epidermis of the leaf (surface view [B]), covered by a strongly striated cuticle, composed of polygonal cells [Ba] usually associated with a hypodermis consisting of a layer of large polygonal cells with irregularly thickened walls [Bb]; fragments of the lower epidermis of the leaf (surface view [A]), covered by a striated cuticle, with polygonal cells [Aa], anomocytic stomata [Ab] (*2.8.3*) and uniseriate glandular trichomes, with a multicellular stalk and a unicellular head, whole (rare) [Ac] or broken (frequent) [Cb]; epidermal cells located above the oil cells are arranged in a rosette and the cuticle shows radial striations [Ad]; fragments of palisade parenchyma (surface view [E]) with each cell containing a small cluster crystal of calcium oxalate [Ea], sometimes associated with spiral vessels of the veins [Eb]; fragments of the epidermis of the veins with elongated cells [C], uniseriate and multicellular covering trichomes, with rounded ends and strongly striated walls [Ca], and glandular trichomes; scattered covering trichomes of the veins [D]; fragments of parenchyma [G] consisting of oil cells with orange-yellow contents [Ga]; fragments of vascular tissue from the stems [F] with large vessels [Fb] and pitted fibres [Fa].

C. High performance thin-layer chromatography (*2.8.25*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R* and sonicate for 10 min. Centrifuge and use the supernatant. If necessary, filter through a membrane filter (nominal pore size 0.45 µm).

www.webofpharma.com

Reference solution (a) Dissolve 2.0 mg of *hyperoside R* and 5.0 mg of *quercitrin R* in *methanol R* and dilute to 20.0 mL with the same solvent.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *methanol R*.

Reference solution (c) Dissolve 1 mg of *chlorogenic acid R* and 2 mg of *hyperoside R* in *methanol R* and dilute to 20.0 mL with the same solvent.

Intensity marker Quercitrin.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *acetic acid R, anhydrous formic acid R, water R, ethyl acetate R* (11:11:27:100 *V/V/V/V*).

Application 5 µL as bands of 8 mm.

Development Over a path of 6 cm.

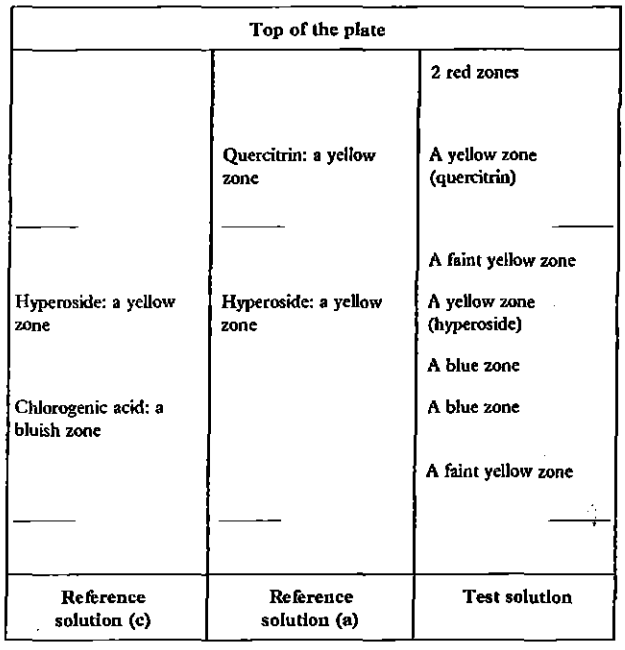
Drying In air.

Detection Heat at 100 °C for 5 min. Spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then with a 50 g/L solution of *macrogol 400 R* in *methanol R* or, alternatively, dip the warm plate in a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, then in a 50 g/L solution of *macrogol 400 R* in *methylene chloride R*. Allow the plate to dry in air for about 1 min and examine in ultraviolet light at 366 nm.

System suitability Reference solution (c):

— the chromatogram shows 2 distinct zones in the middle third; the lower zone (chlorogenic acid) shows a light blue fluorescence and the upper zone (hyperoside) shows a yellow fluorescence.

Results See below the sequence of zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.



TESTS

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 15.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 3.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 1.000 g of the powdered herbal drug (355) (*2.9.12*) add 50.0 mL of a mixture of equal volumes of *methanol R* and *water R*. Weigh and sonicate for 1 h. Allow to cool and weigh again. Compensate for the loss of solvent with a mixture of equal volumes of *methanol R* and *water R*. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 5.0 mg of *quercitrin CRS* in *methanol R* and dilute to 10.0 mL with the same solvent. Dilute 1.0 mL of the solution to 10.0 mL with *methanol R*.

Reference solution (b) Dissolve 2.5 mg of *isoquercitrin R* in reference solution (a) and dilute to 5.0 mL with reference solution (a). Dilute 1.0 mL of this solution to 10.0 mL with *methanol R*.

Column:

— *size*: l = 0.25 m, Ø = 4.0 mm;

— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:

— *mobile phase A*: *water for chromatography R*;

— *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 10	80 → 70	20 → 30
10 - 10.1	70 → 5	30 → 95
10.1 - 20	5	95

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 258 nm.

Injection 20 µL.

Retention time Isoquercitrin = about 6.5 min; quercitrin = about 8 min.

System suitability Reference solution (b):

— *resolution*: minimum 5 between the peaks due to isoquercitrin and quercitrin.

Calculate the percentage content of quercitrin using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 2}$$

A_1 = area of the peak due to quercitrin in the chromatogram obtained with the test solution;

A_2 = area of the peak due to quercitrin in the chromatogram obtained with reference solution (a);

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_2 = mass of *quercitrin CRS* used to prepare reference solution (a), in grams;

p = percentage content of quercitrin in *quercitrin CRS*.

Ph Eur

www.webofpharma.com

Iceland Moss

(Ph. Eur. monograph 1439)

Ph Eur

DEFINITION

Whole or cut, dried thallus of *Cetraria islandica* (L.) Acharius s.l.

IDENTIFICATION

A. The thallus, up to 15 cm long, is irregularly dichotomous and consists of glabrous, groove-shaped or almost flat, stiff, brittle bands, 0.3-1.5 cm wide and about 0.5 mm thick, sometimes serrated with the margin appearing ciliated (pycnidia). The upper surface is greenish or greenish-brown, the lower surface is greyish-white or light brownish and shows whitish, depressed spots (so-called respiratory cavities). On the apices of the terminal lobes, very rarely, there are brown, discoid apothecia.

B. Microscopic examination (*2.8.23*). The powder is greyish-brown. Examine under a microscope, using *chloral hydrate solution R*. The powder shows the following diagnostic characters: numerous fragments of the pseudoparenchyma consisting of narrow-lumened, thick-walled hyphae from the marginal layer and wide-lumened hyphae from the adjacent layer consisting of loosely entwined hyphae, in which, in the medullary zone, greenish or brownish algae cells up to 15 µm in diameter, are embedded; occasionally marginal fragments of the thallus with tube-like or cylindrical spermogonia, up to about 160 µm wide and up to about 400 µm long.

C. To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *water R* and boil for 2-3 min. The greyish-brown solution forms a gel after cooling which gives a blue colour with *iodine solution R1*.

D. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *acetone R* and heat in a water-bath under a reflux condenser for 2-3 min. Cool and filter.

Reference solution Dissolve 5 mg of *anethole R* and 5 mg of *caffeic acid R* in 2 mL of *acetone R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *acetone R, methanol R, anhydrous formic acid R, toluene R* (5:5:10:80 *V/V/V/V*).

Application 20 µL [or 4 µL] of the test solution and 10 µL [or 2 µL] of the reference solution, as bands.

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Spray with *anisaldehyde solution R*. Heat at 100-105 °C for 5-10 min and examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A greyish-blue zone
Anethole: a blue or bluish-violet zone	
	2 weak greyish-blue zones
	A weak greyish-brown or grey zone
	A greyish-violet zone
Caffeic acid: a greyish-blue zone	
Reference solution	Test solution

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent.

Lead (*2.4.27*)
Maximum 10.0 ppm.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 3.0 per cent.

Swelling index (*2.8.4*)
Minimum 4.5, determined on the powdered herbal drug (355) (*2.9.12*).

Ph Eur

Indian Sandalwood Oil

DEFINITION

Indian Sandalwood Oil is the non-rectified or rectified essential oil of the heartwood of *Santalum album* L. trees, not younger than 12 years of age.

The essential oil complies with the requirements stated under Essential Oils and with the following requirements.

PRODUCTION

Non-rectified Indian Sandalwood Oil is produced by steam distillation. Rectified Indian Sandalwood Oil is obtained by sequential steam and vacuum distillation.

CHARACTERISTICS

A clear to yellow-coloured liquid with a characteristic sweet woody odour.

IDENTIFICATION

A. Carry out the method for *high-performance thin-layer chromatography*, Appendix XI W, using the following solutions.

(1) Dilute the preparation being examined with sufficient *toluene* to produce a solution containing 0.7% v/v of Indian Sandalwood Oil.

(2) 0.1% v/v of *linalool* and 0.1% v/v of *linalyl acetate* in *toluene*.

www.webofpharma.com

(3) Dilute 1 volume of solution (2) to 4 volumes with *toluene* and use *linalyl acetate* as the intensity marker.

(4) 0.025% v/v of *isoeugenol* and 0.05% v/v of *isoeugenyl acetate* in *toluene*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *high performance silica gel* $_{254}$ (Merck silica gel 60 F_{254} plates are suitable).

(b) Use the mobile phase as described below.

(c) Apply 2 µL of each solution, as 8-mm bands.

(d) Develop the plate to 7 cm.

(e) After removal of the plate, dry in a current of air.

(f) Dip the plate in freshly prepared *anisaldehyde solution*, heat at 100° for 3 minutes and examine under white light.

MOBILE PHASE

5 volumes of *ethyl acetate* and 95 volumes of *toluene*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (4) shows two clearly separated zones under white light.

CONFIRMATION

The chromatogram obtained with solution (1) shows a faint purple zone at the top of the plate. There is a pink zone in the middle of the plate. There are two faint purple-brown zones in the bottom third of the plate, below which is an intense purple-brown zone. Other faint zones may be present.

Top of the plate		
		A faint purple zone
—	A purple-brown zone (linalyl acetate)	A pink zone
A faint purple-brown zone (isoeugenyl acetate)		
A faint purple-brown zone (isoeugenol)		
—		A faint purple-brown zone
		A faint purple-brown zone
	A purple-brown zone (linalool)	An intense purple-brown zone
Solution (4) SST	*Solution (2) and (3)* Intensity marker	*Solution (1)* Test solution

B. In the test for Chromatographic profile the characteristic peaks in the chromatogram obtained with solution (1) are similar in retention times to those in the chromatogram obtained with solution (2).

TESTS

Santalum spicatum Oil

In the test for Chromatographic profile, the amount of (*E,E*)-farnesol present is not greater than 1.0%.

The presence of (*E,E*)-farnesol at levels of greater than 1.0% may suggest the presence of the oil of *Santalum spicatum* (oil of *Santalum spicatum* typically has an (*E,E*)-farnesol content of around 10% to 12%).

Relative density

0.968 to 0.983, Appendix V G.

Refractive index

1.503 to 1.509, Appendix V E.

Optical rotation

- 21° to -12°, Appendix V F.

Solubility in ethanol

One volume of the neat oil is soluble, sometimes with opalescence, in 5 volumes of *ethanol (70%)*, Appendix X M.

Ester value

Not more than 10, Appendix X C.

Chromatographic profile

Carry out the method for *gas chromatography*, Appendix III B using the following solutions. Use the normalisation procedure.

(1) Dissolve a quantity of the substance to be examined with sufficient *dichloromethane* to produce a solution containing approximately 0.5% w/v of Indian Sandalwood Oil.

(2) 0.5% w/v of *indian sandalwood oil BPCRS* in *dichloromethane*.

(3) 0.005% w/v of *(E,E)-farnesol* in *dichloromethane*.

(4) 0.00025% of *(E,E)-farnesol* in *dichloromethane*.

CHROMATOGRAPHIC CONDITIONS

(a) Use a fused silica column (30 m × 0.25 mm) bonded with a film (0.25 µm) of *polydimethylsiloxane* (RTX-1 is suitable).

(b) Use *hydrogen for chromatography* as the carrier gas at 2.7 mL per minute.

(c) Use the gradient conditions described below.

(d) Use an inlet temperature of 250°.

(e) Use a flame ionisation detector at a temperature of 250°.

(e) Inject 1.0 µL of each solution.

(g) Use a split ratio of 1:50.

(h) Collect the data up to 90 minutes. The re-equilibration time may be adjusted depending on equipment.

Time (Minutes)	Temperature	Comment
0-10	70°	isocratic
10-85	70°→220°	linear gradient
85-90	220°	isocratic
90-120	220°→70°	linear gradient

When recorded under the prescribed conditions, the relative retentions with reference to (*E,E*)-farnesol (retention time about 48.8 minutes) are: sesquiterpene olefins, between 0.11 and 0.74; (*Z*)-α-santalol, about 0.94; (*Z*)-exo-α-bergamotol, about 0.96; (*Z*)-epi-β-santalol, about 0.97; (*Z*)-β-santalol, about 0.99 and (*Z*)-lanceol, about 1.04.

SYSTEM SUITABILITY

The test is not valid unless, in the chromatogram obtained with solution (2):

the *resolution* between the peaks due to (*Z*)-α-santalol and (*Z*)-exo-α-bergamotol is at least 3.0;

the *column efficiency* calculated using the peak due to (*Z*)-α-santalol is at least 44,000.

www.webofpharma.com

DETERMINATION OF CONTENT

Use the chromatogram obtained with solution (2) to identify the peaks in the chromatogram obtained with solution (1). Use the chromatogram obtained with solution (3) to identify any peak due to (*E,E*)-farnesol in the chromatogram obtained with solution (1), as (*E,E*)-farnesol may co-elute with another peak. Locate all sesquiterpene olefins between the solvent peak and 34 minutes.

LIMITS

For non-rectified Indian Sandalwood Oil:
— Total sesquiterpene olefins not more than 7.0%,
— (*Z*)-α-santalol, 41.0% to 55.0%,
— (*Z*)-β-santalol, 16.0% to 24.0%
— (*Z*)-lanceol, not more than 5.0%
— (*E,E*)-farnesol, not more than 1.0%.

For rectified Indian Sandalwood Oil:
— Total sesquiterpene olefins not more than 3.5%,
— (*Z*)-α-santalol, 41.0% to 55.0%,
— (*Z*)-β-santalol, 16.0% to 24.0%
— (*Z*)-lanceol, not more than 5.0%
— (*E,E*)-farnesol, not more than 1.0%.

Disregard peaks with a percentage area less than 0.05%.

LABELLING

The labelling states whether the oil is rectified or non-rectified.

Indigo Plant Leaf

(Ph. Eur. monograph 2727)

Ph Eur

DEFINITION

Whole or fragmented, dried leaf of *Persicaria tinctoria* (Aiton) Spach (syn. *Polygonum tinctorium* Aiton) collected in summer and autumn.

Content

Minimum 0.55 per cent of indigo ($C_{16}H_{10}N_2O_2$; M_r 262.3) (dried drug).

IDENTIFICATION

A. The leaf is usually fragmented into small crumpled pieces. The whole leaf is elliptical, about 3-8 cm long and 2-5 cm wide, bluish-green or dark bluish-green, with an obtuse or slightly acute apex and attenuate base, and with entire margins, which are slightly ciliated. The adaxial surface is glabrous and the abaxial surface is slightly pubescent along the veins. The veins, slightly prominent on the abaxial surface, are yellow or pale brown. The petiole is short, about 5-10 mm long, flattened, occasionally with membranous ochrea with long ciliate extensions.

B. Microscopic examination (*2.8.23*). The powder is dark bluish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2727.-1): fragments of epidermis covered by a fine striated cuticle (surface view [C, E, F]) consisting of polygonal cells with straight [Ea, Fa] or slightly sinuous [Ca] anticlinal walls, glandular trichomes with a bi- or multicellular stalk and a 2- to 8-celled head [Fc], or their scars [Cb], paracytic stomata (*2.8.3*), rare on the adaxial surface [Fd] and frequent on the abaxial surface [Cc]; fragments of mesophyll [A] consisting of palisade parenchyma (surface view [Fb]) and spongy parenchyma (surface view [Ab]) with granular bluish or bluish-black pigmented contents including some idioblastic cells containing calcium oxalate cluster crystals [Aa] or calcium oxalate spherocrystals [Ac] of various sizes (10-80 µm); cluster crystals [B] or spherocrystals, whole [H] or fragmented [D], isolated; multicellular, multiseriate covering trichomes, 500 µm long or more, sometimes whole [Eb] or, most often, occurring as isolated fragments [G], with cells with lignified walls; fragments of the vascular bundles of the petioles or veins [J] with spiral or annular vessels [Ja] accompanied by fibres [Jb].

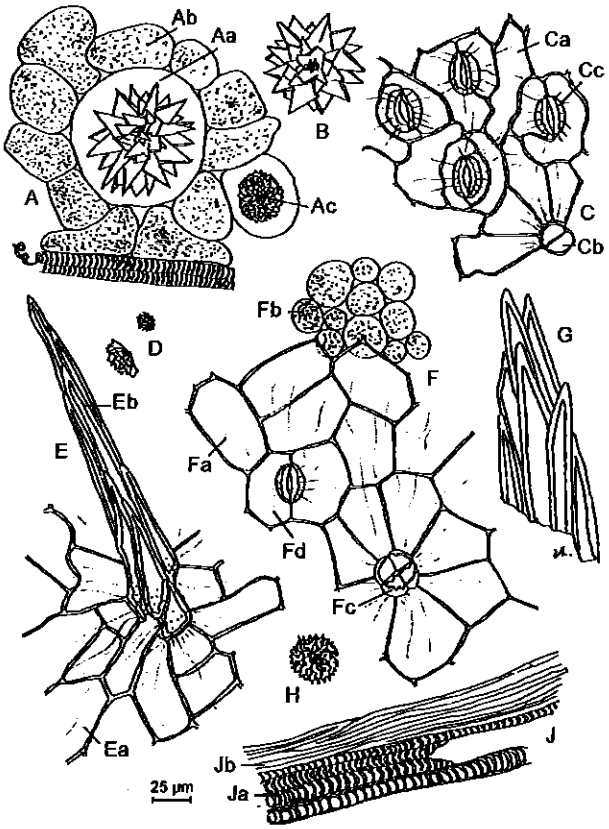


Figure 2727.-1. – *Illustration for identification test B of powdered herbal drug of indigo plant leaf*

C. Thin-layer chromatography (*2.2.27*).

Solution A 20 g/L solution of *chloral hydrate R* in *methylene chloride R*.

Test solution To 0.1 g of the powdered herbal drug (355) (*2.9.12*) add 45 mL of solution A and sonicate at 30 °C for 30 min. Allow to cool, centrifuge, dilute the supernatant to 50.0 mL with solution A and mix thoroughly. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution To 1 mg of *indigo R* and 1 mg of *indirubin R* add 9.5 mL of solution A and sonicate at 30 °C for 30 min. Allow to cool, dilute to 10.0 mL with solution A and mix thoroughly. Filter through a membrane filter (nominal pore size 0.45 µm).

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *acetone R, methylene chloride R* (5:95 *V/V*).

Application 15 µL as bands of 8 mm.

Development Immediately, over a path of 6 cm.

Drying Immediately, in air.

Detection Examine immediately in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the

www.webofpharma.com

test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A light blue zone
Indigo: a blue zone	A blue zone (indigo)
Indirubin: a red zone	A red zone (indirubin)
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)
Maximum 7.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 15.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 7.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Solution A 20 g/L solution of *chloral hydrate R* in *methylene chloride R*.

Test solution To 50.0 mg of the powdered herbal drug (355) (*2.9.12*) add 45 mL of solution A and sonicate at 30 °C for 30 min. Allow to cool, centrifuge, dilute the supernatant to 50.0 mL with solution A and mix thoroughly. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution To 5.0 mg of *indigo CRS* and 5.0 mg of *indirubin R* add 950 mL of solution A and sonicate at 30 °C for 30 min. Allow to cool, dilute to 1000.0 mL with solution A and mix thoroughly. Filter through a membrane filter (nominal pore size 0.45 µm).

Column:
— *size*: l = 0.25 m, Ø = 4.0 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase 70 per cent *V/V* solution of *methanol R*.

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 290 nm.

Injection 5 µL.

Run time 2.5 times the retention time of indigo.

Relative retention With reference to indigo (retention time = about 10 min): indirubin = about 1.7.

System suitability Reference solution:
— *resolution*: minimum 4.0 between the peaks due to indigo and indirubin.

Calculate the percentage content of indigo using the following expression:

$$\frac{A_1 \times m_2 \times p \times 0.05}{A_2 \times m_1}$$

A_1 = area of the peak due to indigo in the chromatogram obtained with the test solution;
A_2 = area of the peak due to indigo in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *indigo CRS* used to prepare the reference solution, in grams;
p = percentage content of indigo in *indigo CRS*.

Ph Eur

Ipecacuanha

(Ipecacuanha Root, Ph. Eur. monograph 0094)

Preparations
Prepared Ipecacuanha
Ipecacuanha Liquid Extract
Standardised Ipecacuanha Liquid Extract
Standardised Ipecacuanha Tincture

Ph Eur

DEFINITION

Fragmented and dried underground organs of *Carapichea ipecacuanha* (Brot.) L. Andersson (syn. *Cephaëlis ipecacuanha* (Brot.) A. Rich.; *Cephaëlis acuminata* H. Karst.) from Mato Grosso or Costa Rica. The principal alkaloids are emetine and cephaeline.

Content
Minimum 2.0 per cent of total alkaloids, expressed as emetine ($C_{29}H_{40}N_2O_4$; M_r 480.6) (dried drug).

IDENTIFICATION

A. *Mato Grosso ipecacuanha*: the root occurs as somewhat tortuous pieces, dark reddish-brown or very dark brown, seldom more than 15 cm long or 6 mm thick, closely annulated externally, having rounded ridges completely encircling the root; the fracture is short in the bark and splintery in the wood. The transversely cut surface shows a wide greyish bark and a small uniformly dense wood. The rhizome occurs as short lengths usually attached to roots, cylindrical, up to 2 mm in diameter, finely wrinkled longitudinally and with pith occupying approximately one-sixth of the whole diameter.

Costa Rica ipecacuanha The root in general resembles the root of *Mato Grosso ipecacuanha*, but differs in the following particulars: it is often up to 9 mm thick; the external surface is greyish-brown or reddish-brown with transverse ridges at intervals of usually 1-3 mm, the ridges being about 0.5-1 mm wide, extending about half-way round the circumference and fading at the extremities into the general surface level.

B. Microscopic examination (*2.8.23*). The powder is light grey or yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0094.-1): fragments of parenchyma [G] with ovoid cells [Ga]; raphides of calcium oxalate up to 80 µm in length either in bundles [Bc] or scattered throughout the powder [Gb]; fragments [E] of tracheids and vessels usually 10-20 µm in diameter, with bordered pits [Eb] accompanied by ligneous parenchyma with longitudinally elongated rectangular cells [Ea]; larger vessels and sclereids from the rhizome [D]; fragments of dermal tissue (transverse section [B]) with reddish-brown cork [Ba] and phelloderm [Bb], with some cells containing raphides of calcium oxalate [Bc]; large parenchymatous cells with slightly thickened and pitted walls, from the pith of the rhizome [C]; a few fragments of fibres with moderately thickened and slightly pitted walls from the xylem, isolated

www.webofpharma.com

[H] or associated with vessels [F]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows simple [Aa] or 2- to 10-compound [Ab] starch granules contained in parenchymatous cells [A], the simple granules being up to 15 µm in diameter in Costa Rica ipecacuanha and up to 22 µm in diameter in Mato Grosso ipecacuanha.

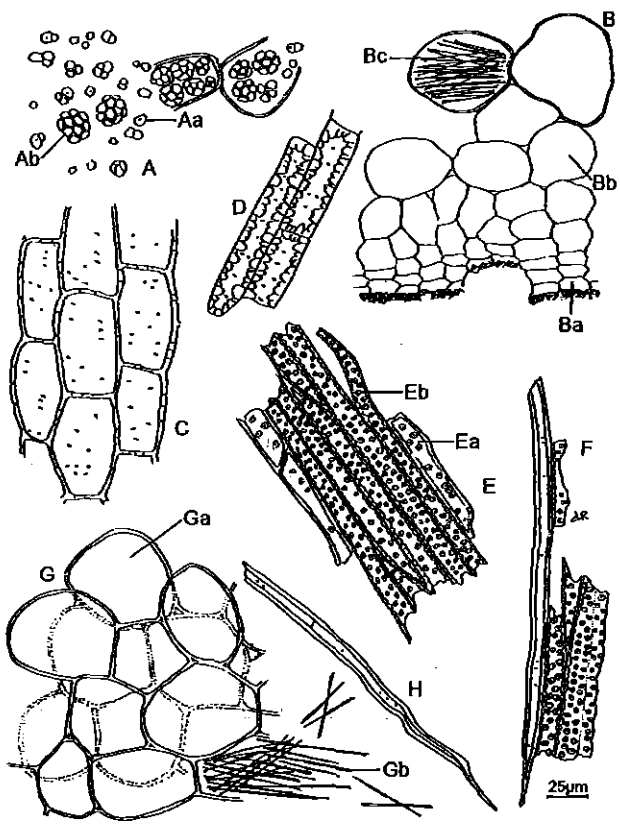


Figure 0094.-1. – *Illustration for identification test B of powdered herbal drug of ipecacuanha root*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.1 g of the powdered herbal drug (180) (*2.9.12*) in a test-tube add 0.05 mL of *concentrated ammonia R* and 5 mL of *ether R* and stir the mixture vigorously with a glass rod. Allow to stand for 30 min and filter.

Reference solution Dissolve 2.5 mg of *emetine hydrochloride CRS* and 3 mg of *cephaeline hydrochloride CRS* in *methanol R* and dilute to 20 mL with the same solvent.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *concentrated ammonia R, methanol R, ethyl acetate R, toluene R* (2:15:18:65 *V/V/V/V*).

Application 10 µL [or 5 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection A Examine in ultraviolet light at 365 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate		
Emetine: a blue fluorescent zone Cephaeline: a blue fluorescent zone	A blue fluorescent zone (emetine) A blue fluorescent zone (cephaeline)	A blue fluorescent zone (emetine) A faint blue fluorescent zone (cephaeline)
Reference solution	**Test solution (Costa Rica ipecacuanha)**	**Test solution (Mato Grosso ipecacuanha)**

Detection B Treat with a 5 g/L solution of *iodine R* in *ethanol (96 per cent) R*, heat at 60 °C for 10 min and examine in ultraviolet light at 365 nm.

System suitability Reference solution:

— the blue fluorescent zone due to cephaeline and the yellow fluorescent zone due to emetine are clearly separated.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate		
Emetine: a yellow fluorescent zone Cephaeline: a blue fluorescent zone	A yellow fluorescent zone (emetine) A blue fluorescent zone (cephaeline)	A yellow fluorescent zone (emetine) A blue fluorescent zone (cephaeline)
Reference solution	**Test solution (Costa Rica ipecacuanha)**	**Test solution (Mato Grosso ipecacuanha)**

TESTS

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (180) (*2.9.12*) by drying in an oven at 105 °C.

Total ash (*2.4.16*)

Maximum 5.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 3.0 per cent.

ASSAY

Place 7.5 g of the powdered herbal drug (180) (*2.9.12*) in a dry flask, add 100 mL of *ether R* and shake for 5 min. Add 5 mL of *dilute ammonia R1*, shake for 1 h, add 5 mL of *water R* and shake vigorously. Decant the ether layer into a flask through a plug of cotton. Wash the residue in the flask with 2 quantities, each of 25 mL, of *ether R*, decanting each portion through the same plug of cotton. Combine the ether solutions and eliminate the ether by distillation. Dissolve the residue in 2 mL of *ethanol (90 per cent V/V) R*, evaporate to dryness and heat at 100 °C for 5 min. Dissolve the residue in 5 mL of previously neutralised *ethanol (90 per cent V/V) R*, warming on a water-bath. Add 15.0 mL of *0.1 M hydrochloric acid* and titrate the excess acid with *0.1 M sodium hydroxide* using 0.5 mL of *methyl red mixed solution R* as indicator.

1 mL of *0.1 M hydrochloric acid* is equivalent to 24.03 mg of total alkaloids, expressed as emetine.

www.webofpharma.com

STORAGE
In an airtight container.

Ph Eur

Prepared Ipecacuanha

(Ph. Eur. monograph 0093)

Ph Eur

DEFINITION
Ipecacuanha root (0094) powdered (180) (*2.9.12*) and adjusted, if necessary, by the addition of powdered lactose or ipecacuanha root powder with a lower alkaloidal content.

Content
1.9 per cent to 2.1 per cent of total alkaloids, expressed as emetine ($C_{29}H_{40}N_2O_4$; M_r 480.6) (dried drug).

CHARACTERS
Appearance
Light grey or yellowish-brown powder.

IDENTIFICATION
A. Microscopic examination (*2.8.23*). The powder is light grey or yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0093.-1): fragments of parenchyma [G] with ovoid cells [Ga]; raphides of calcium oxalate up to 80 µm in length either in bundles [Bc] or scattered throughout the powder [Gb]; fragments [E] of tracheids and vessels usually 10-20 µm in diameter, with bordered pits [Eb] accompanied by ligneous parenchyma with longitudinally elongated rectangular cells [Ea]; larger vessels and sclereids from the rhizome [D]; fragments of dermal tissue (transverse section [B]) with reddish-brown cork [Ba] and phelloderm [Bb], with some cells containing raphides of calcium oxalate [Bc]; large parenchymatous cells with slightly thickened and pitted walls, from the pith of the rhizome [C]; a few fragments of fibres with moderately thickened and slightly pitted walls from the xylem, isolated [H] or associated with vessels [F]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows simple [Aa] or 2- to 10-compound [Ab] starch granules contained in parenchymatous cells [A], the simple granules being up to 15 µm in diameter in Costa Rica ipecacuanha and up to 22 µm in diameter in Mato Grosso ipecacuanha.

B. Thin-layer chromatography (*2.2.27*).

Test solution To 0.1 g of the herbal drug to be examined in a test-tube add 0.05 mL of *concentrated ammonia R* and 5 mL of *ether R* and stir the mixture vigorously with a glass rod. Allow to stand for 30 min and filter.

Reference solution Dissolve 2.5 mg of *emetine hydrochloride CRS* and 3 mg of *cephaeline hydrochloride CRS* in *methanol R* and dilute to 20 mL with the same solvent.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *concentrated ammonia R, methanol R, ethyl acetate R, toluene R* (2:15:18:65 *V/V/V/V*).

Application 10 µL [or 5 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection A Examine in ultraviolet light at 365 nm.

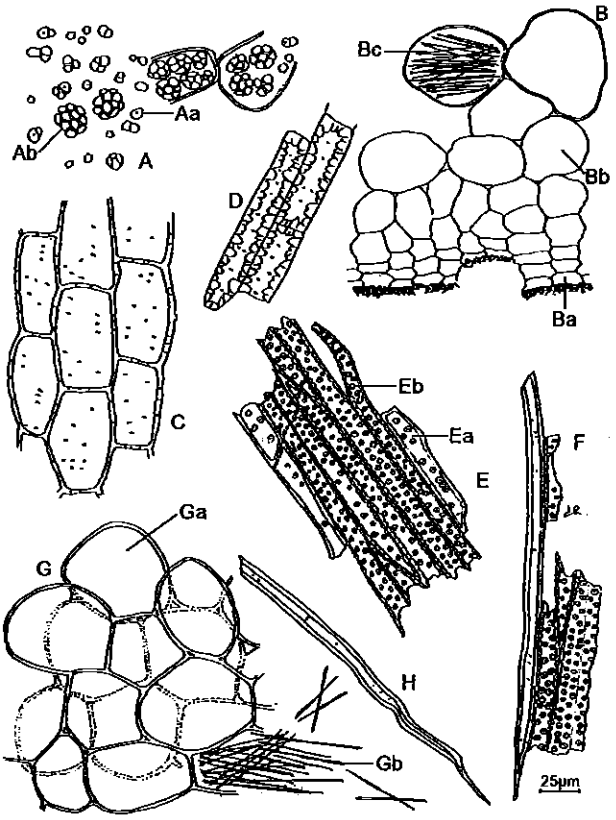


Figure 0093.-1. – *Illustration for identification test A of prepared ipecacuanha*

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Emetine: a blue fluorescent zone	A blue fluorescent zone (emetine)
Cephaeline: a blue fluorescent zone	A blue or faint blue fluorescent zone (cephaeline)
Reference solution	**Test solution**

Detection B Treat with a 5 g/L solution of *iodine R* in *ethanol (96 per cent) R*, heat at 60 °C for 10 min and examine in ultraviolet light at 365 nm.

System suitability Reference solution:
- the blue fluorescent zone due to cephaeline and the yellow fluorescent zone due to emetine are clearly separated.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
Emetine: a yellow fluorescent zone	A yellow fluorescent zone (emetine)
Cephaeline: a blue fluorescent zone	A blue fluorescent zone (cephaeline)
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)
Maximum 5.0 per cent, determined on 1.000 g of the herbal drug by drying in an oven at 105 °C.

Total ash (*2.4.16*)
Maximum 5.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 3.0 per cent.

ASSAY

Place 7.5 g of the herbal drug in a dry flask, add 100 mL of *ether R* and shake for 5 min. Add 5 mL of *dilute ammonia R1*, shake for 1 h, add 5 mL of *water R* and shake vigorously. Decant the ether layer into a flask through a plug of cotton. Wash the residue in the flask with 2 quantities, each of 25 mL, of *ether R*, decanting each portion through the same plug of cotton. Combine the ether solutions and eliminate the ether by distillation. Dissolve the residue in 2 mL of *ethanol (90 per cent V/V) R*, evaporate to dryness and heat at 100 °C for 5 min. Dissolve the residue in 5 mL of previously neutralised *ethanol (90 per cent V/V) R*, warming on a water-bath. Add 15.0 mL of *0.1 M hydrochloric acid* and titrate the excess acid with *0.1 M sodium hydroxide* using 0.5 mL of *methyl red mixed solution R* as indicator.

1 mL of *0.1 M hydrochloric acid* is equivalent to 24.03 mg of total alkaloids, expressed as emetine.

STORAGE

In an airtight container.

Ph Eur

Ipecacuanha Liquid Extract

DEFINITION

Ipecacuanha Liquid Extract is prepared from Ipecacuanha by a method stated under the general monograph for Extracts. It contains not less than 1.90% and not more than 2.10% of total alkaloids, calculated as emetine, $C_{29}H_{40}N_2O_4$.

EXTEMPORANEOUS PREPARATION

Prepare by extracting Ipecacuanha with Ethanol (80 per cent) according to the following formula and directions.

Ipecacuanha in *fine powder*	1000 g
Ethanol (80 per cent)	A sufficient quantity

Exhaust the Ipecacuanha by *percolation*, Appendix XI F, with Ethanol (80 per cent), reserving the first 750 mL of the percolate. Remove the ethanol from the remainder of the percolate by evaporation under reduced pressure at a temperature not exceeding 60° and dissolve the residual extract in the reserved portion. Determine the proportion of alkaloids in the liquid thus obtained by the Assay described below. To the remainder of the liquid add sufficient Ethanol (80%) to produce an Ipecacuanha Liquid Extract containing 2% w/v of total alkaloids calculated as emetine. Allow to stand for not less than 24 hours; filter.

The extract complies with the requirements stated under Extracts and with the following requirements.

TESTS

Ethanol content
63 to 69% v/v, Appendix VIII F, Method III.

Relative density
0.910 to 0.960, Appendix V G.

Dry residue
The requirement for Dry residue does not apply to Ipecacuanha Liquid Extract.

ASSAY

To 5 mL in a separating funnel add 20 mL of *water*, 5 mL of 1M *sulfuric acid* and 10 mL of *chloroform* and shake well. Transfer the chloroform extract to a second separating funnel containing a mixture of 4 mL of *ethanol (96%)* and 20 mL of 0.05M *sulfuric acid*, shake, allow to separate and discard the chloroform layer. Continue the extraction of the liquid in the first separating funnel with two further 10 mL quantities of *chloroform*, transferring the chloroform solution each time to the second separating funnel and washing as before. Transfer the acidic liquid from the second separating funnel to the first separating funnel, make distinctly alkaline with 5M *ammonia* and shake with successive quantities of *chloroform* until *complete extraction* of the alkaloids is effected, Appendix XI G, washing each chloroform solution with the same 10 mL of *water* contained in a third separating funnel. Remove the chloroform, add to the residue 2 mL of *ethanol (96%)*, evaporate to dryness and dry for 5 minutes at 80° in a current of air. Dissolve the residue in 2 mL of *ethanol (96%)*, previously neutralised to *methyl red solution*, add 10 mL of *0.05M sulfuric acid VS* and titrate with *0.1M sodium hydroxide VS* using *methyl red mixed solution* as indicator. Each mL of *0.05M sulfuric acid VS* is equivalent to 24.03 mg of total alkaloids, calculated as emetine, $C_{29}H_{40}N_2O_4$.

Standardised Ipecacuanha Liquid Extract

(Ph. Eur. monograph 1875)

Ph Eur

DEFINITION

Standardised liquid extract produced from *Ipecacuanha root (0094)*.

Content
1.80 per cent to 2.20 per cent of total alkaloids, expressed as emetine ($C_{29}H_{40}N_2O_4$; M_r 480.6).

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure using ethanol (60-80 per cent *V/V*).

CHARACTERS

Appearance
Dark brown liquid.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution Dilute 5.0 mL of the extract to be examined to 50 mL with *ethanol (70 per cent V/V) R*. To 2.0 mL of this

www.webofpharma.com

solution add 2 mL of *water R* and 0.1 mL of *concentrated ammonia R*. Add 10 mL of *ether R* and shake. Separate the upper layer, dry it over about 2 g of *anhydrous sodium sulfate R* and filter.

Reference solution Dissolve 2.5 mg of *emetine hydrochloride CRS* and 3 mg of *cephaeline hydrochloride CRS* in *methanol R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *concentrated ammonia R, methanol R, ethyl acetate R, toluene R* (2:15:18:65 *V/V/V/V*).

Application 10 µL [or 5 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection A Examine in ultraviolet light at 365 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Emetine: a blue fluorescent zone	A blue fluorescent zone (emetine)
Cephaeline: a blue fluorescent zone	A blue or faint blue fluorescent zone (cephaeline)
Reference solution	**Test solution**

Detection B Treat with a 5 g/L solution of *iodine R* in *ethanol (96 per cent) R*, heat at 60 °C for 10 min and examine in ultraviolet light at 365 nm.

System suitability Reference solution:

— the blue fluorescent zone due to cephaeline and the yellow fluorescent zone due to emetine are clearly separated.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Emetine: a yellow fluorescent zone	A yellow fluorescent zone (emetine)
Cephaeline: a blue fluorescent zone	A blue fluorescent zone (cephaeline)
Reference solution	**Test solution**

TESTS

Ethanol (*2.9.10*)

95 per cent to 105 per cent of the quantity stated on the label.

ASSAY

Dilute 1.00 g of the extract to be examined to 10 mL with *ethanol (70 per cent V/V) R* and transfer to a chromatography column about 0.2 m long and about 15 mm in internal diameter, containing 8 g of *basic aluminium oxide R*. After infiltration into the aluminium oxide layer, rinse the internal wall of the column with 3 quantities, each of 2 mL, of *ethanol (70 per cent V/V) R*. Elute in portions, with 40 mL of *ethanol (70 per cent V/V) R*. Avoid disturbance or drying of the surface of the aluminium oxide layer. Collect the whole of the eluate. Evaporate the eluate on a water-bath to about 10 mL. Allow to cool. Add 10.0 mL of *0.02 M hydrochloric acid* and 20 mL of *carbon dioxide-free water R*. Titrate the excess acid with *0.02 M sodium hydroxide* using 0.15 mL of *methyl red mixed solution R* as indicator.

Perform a blank assay replacing the extract to be examined with 10.0 mL of ethanol of the strength stated on the label.

1 mL of *0.02 M hydrochloric acid* is equivalent to 4.807 mg of total alkaloids, expressed as emetine.

Ph Eur

Standardised Ipecacuanha Tincture

(Ph. Eur. monograph 1530)

Ph Eur

DEFINITION

Tincture produced from *Ipecacuanha root (0094)*.

Content

0.18 per cent *m/m* to 0.22 per cent *m/m* of total alkaloids, expressed as emetine ($C_{29}H_{40}N_2O_4$; M_r 480.6).

PRODUCTION

The tincture is produced from the herbal drug by a suitable procedure using ethanol (70 per cent *V/V*).

CHARACTERS

Appearance

Yellowish-brown liquid.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution To 2.0 mL of the tincture to be examined add 2 mL of *water R* and 0.1 mL of *concentrated ammonia R*. Add 10 mL of *ether R* and shake. Separate the ether layer, dry it over about 2 g of *anhydrous sodium sulfate R* and filter.

Reference solution Dissolve 2.5 mg of *emetine hydrochloride CRS* and 3 mg of *cephaeline hydrochloride CRS* in *methanol R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *concentrated ammonia R, methanol R, ethyl acetate R, toluene R* (2:15:18:65 *V/V/V/V*).

Application 10 µL [or 5 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection A Examine in ultraviolet light at 365 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
Emetine: a blue fluorescent zone Cephaeline: a blue fluorescent zone	A blue fluorescent zone (emetine) A blue or faint blue fluorescent zone (cephaeline)
Reference solution	Test solution

Detection B Treat with a 5 g/L solution of *iodine R* in *ethanol (96 per cent) R*, heat at 60 °C for 10 min and examine in ultraviolet light at 365 nm.

System suitability Reference solution:
— the blue fluorescent zone due to cephaeline and the yellow fluorescent zone due to emetine are clearly separated.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Emetine: a yellow fluorescent zone Cephaeline: a blue fluorescent zone	A yellow fluorescent zone (emetine) A blue fluorescent zone (cephaeline)
Reference solution	Test solution

TESTS

Ethanol (*2.9.10*)
95 per cent to 105 per cent of the quantity stated on the label.

ASSAY

Transfer 10.00 g of the tincture to be examined to a chromatography column about 0.2 m long and about 15 mm in internal diameter, containing 8 g of *basic aluminium oxide R*. After infiltration into the aluminium oxide layer, rinse the internal wall of the column with 3 quantities, each of 2 mL, of *ethanol (70 per cent V/V) R*. Elute in portions, with 40 mL of *ethanol (70 per cent V/V) R*. Avoid disturbance or drying of the surface of the aluminium oxide layer. Collect the whole of the eluate. Evaporate the eluate on a water-bath to about 10 mL. Allow to cool. Add 10.0 mL of *0.02 M hydrochloric acid* and 20 mL of *carbon dioxide-free water R*. Titrate the excess acid with *0.02 M sodium hydroxide* using 0.15 mL of *methyl red mixed solution R* as indicator.

Perform a blank assay replacing the tincture to be examined with 10.0 mL of ethanol of the strength stated on the label.

1 mL of *0.02 M hydrochloric acid* is equivalent to 4.807 mg of total alkaloids, expressed as emetine.

Ph Eur

Paediatric Ipecacuanha Emetic Mixture

Paediatric Ipecacuanha Emetic; Paediatric Ipecacuanha Emetic Oral Solution

DEFINITION

Paediatric Ipecacuanha Emetic Mixture is an *oral solution*.

Ipecacuanha Liquid Extract	70 mL
Hydrochloric Acid	2.5 mL
Glycerol	100 mL
Syrup	Sufficient to produce 1000 mL

The mixture complies with the requirements stated under Oral Liquids and with the following requirements.

Content of total alkaloids
0.12 to 0.16% w/v, calculated as emetine, $C_{29}H_{40}N_2O_4$.

IDENTIFICATION

Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Mix 5 mL with 10 mL of 1m *sulfuric acid*, shake with two 10 mL quantities of *chloroform* and discard the chloroform. Add sufficient 5m *ammonia* to make the aqueous solution distinctly alkaline to *litmus paper*, extract with four 10 mL quantities of *chloroform*, evaporate the combined extracts to dryness, cool the residue and dissolve it in 0.5 mL of *ethanol (96%)*.

(2) 0.1% w/v of *cephaeline hydrochloride EPCRS* in *ethanol (96%)*.

(3) 0.1% w/v of *emetine hydrochloride EPCRS* in *ethanol (96%)*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *silica gel G*.

(b) Use the mobile phase as described below.

(c) Apply 2 µL of each solution.

(d) Develop the plate to 15 cm.

(e) After removal of the plate, dry it at 105° to 110° for 30 minutes, allow to cool and spray with *dilute potassium iodobismuthate solution*.

MOBILE PHASE

10 volumes of *diethylamine* and 90 volumes of *chloroform*.

CONFIRMATION

The principal spots in the chromatogram obtained with solution (1) correspond in colour and position to the spots in the chromatograms obtained with solutions (2) and (3). Disregard any *secondary spots*.

ASSAY

To 25 mL in a separating funnel add 20 mL of *water* and 5 mL of 1M *sulfuric acid*, shake with three 10 mL quantities of *chloroform* and wash each chloroform extract with a mixture of 20 mL of 0.05M *sulfuric acid* and 4 mL of *ethanol (96%)* contained in a second separating funnel. Transfer the acid–ethanol mixture from the second separating funnel to the first, make the combined liquids distinctly alkaline to *litmus paper* with 5M *ammonia* and extract with successive quantities of *chloroform* until *complete extraction* of the alkaloids is effected, Appendix XI G. Wash each chloroform extract with the same 10 mL of *water*, combine the chloroform extracts, evaporate the chloroform, add 2 mL of *ethanol (96%)* to the residue, evaporate to dryness and dry the residue at 80° in a current of air for 5 minutes. Dissolve the residue in 2 mL of *ethanol (96%)* previously neutralised to *methyl red solution*, add 10 mL of *0.01M sulfuric acid VS* and titrate the excess of acid with *0.02M sodium hydroxide VS*

www.webofpharma.com

using *methyl red solution* as indicator. Each mL of *0.01M sulfuric acid VS* is equivalent to 4.806 mg of $C_{29}H_{40}N_2O_4$.

Isatis Root

(Ph. Eur. monograph 2566)

Ph Eur

DEFINITION

Whole or fragmented, dried root of *Isatis tinctoria* L. (*I. indigotica* Fortune ex Lindl.) collected in autumn.

Content

Minimum 1.0 per cent of arginine ($C_6H_{14}N_4O_2$; M_r 174.2) (dried drug).

IDENTIFICATION

A. *Whole drug.* It is cylindrical, slightly tortuous, 8-22 cm long, 1.5 cm in diameter, externally greyish-yellow or brownish-yellow, wrinkled longitudinally and lenticellate transversally, with rootlets or rootlet scars. The root crown is slightly expanded, exhibiting dark green or dark brown petiole bases arranged in whorls, and dense tubercles. The texture is compact and easily broken. The transversely cut surface shows a yellowish-white, brown or dark brown bark, darkest near the cambium, sometimes appearing as a thin dark line, and a yellow or brown wood.

Fragmented drug It occurs as transverse or oblique slices, rounded or elliptical, or as short, thin, cylindrical pieces, 0.3-1.3 cm in diameter. It is externally greyish-yellow or brownish-yellow, wrinkled longitudinally, and transverse lenticels, rootlets and rootlet scars are sometimes visible. The transversely cut surface shows a yellowish-white, brown or dark brown bark, darkest near the cambium, sometimes appearing as a thin dark line, and a yellow or brown wood.

B. Microscopic examination (*2.8.23*). The powder is whitish-yellow, yellow or light brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2566.-1): fragments of cork consisting of thin-walled cells (surface view [A], transverse section [B]); fragments of xylem [D] consisting of reticulate, pitted or, more rarely, spiral vessels [Da] included in thin-walled parenchyma cells [Db]; groups of lignified xylem fibres, occasionally accompanying vessels, with sparse irregularly-positioned pits may be present; thin-walled parenchyma cells (longitudinal section [E], transverse section [F]); groups of greenish-yellow sclereids with thick, pitted walls embedded in parenchyma tissue may be present. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows abundant, single or compound (mostly 2, or less frequently, 3 or 4) starch granules, 1.5-18 µm in diameter, free [C] or included in parenchyma [G], with a punctiform, slit-shaped or V-shaped hilum.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *ethanol (70 per cent V/V) R* and sonicate for 10 min. Centrifuge and use the supernatant.

Reference solution Dissolve 4 mg of *arginine R* and 4 mg of *cysteine hydrochloride R* in 1 mL of *ethanol (70 per cent V/V) R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

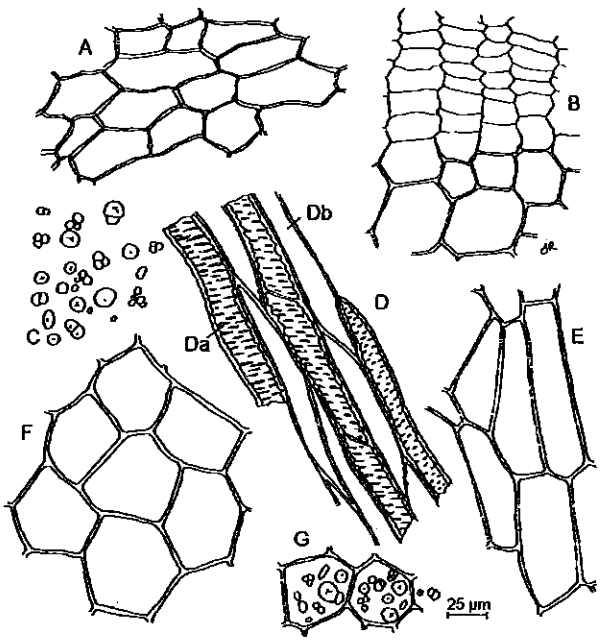


Figure 2566.-1. – *Illustration for identification test B of powdered herbal drug of isatis root*

Mobile phase *anhydrous formic acid R, water R, acetonitrile R* (2:8:30 *V/V/V*).

Application 4 µL as bands of 10 mm [or 8 mm].

Development Over a path of 8.5 cm [or 6 cm].

Drying In air.

Detection Expose to *concentrated ammonia R* vapour for 5 min, treat with *ninhydrin solution R4*, then heat at 120 °C for 3 min.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint coloured zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A prominent brown zone
Cysteine: a brown zone	
	A brown zone
Arginine: a brown zone	A brown zone (arginine)
	A faint brown zone
Reference solution	**Test solution**

TESTS

Loss on drying (*2.2.32*)

Maximum 9.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 5.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 1.0 per cent.

www.webofpharma.com

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 0.100 g of the powdered herbal drug (355) (*2.9.12*) add 20 mL of *ethanol (70 per cent V/V) R*, sonicate for 20 min, filter, and evaporate the filtrate to dryness. Dissolve the residue in *ethanol (70 per cent V/V) R* and dilute to 10.0 mL with the same solvent.

Reference solution (a) Dissolve 25.0 mg of *arginine CRS* in *ethanol (70 per cent V/V) R* and dilute to 50.0 mL with the same solvent.

Reference solution (b) Dissolve 3.0 mg of *cysteine hydrochloride R* in 6.0 mL of reference solution (a) and dilute to 10.0 mL with *ethanol (70 per cent V/V) R*.

Reference solutions (c), (d), (e), (f), (g), (h) Dilute reference solution (a) to obtain 6 reference solutions of arginine, the concentrations of which span the expected value in the test solution.

Column:
- *size*: l = 0.15 m, Ø = 4.6 mm;
- *stationary phase*: *base-deactivated end-capped octadecylsilyl silica gel for chromatography R* (3 µm);
- *temperature*: 30 °C.

Mobile phase *trifluoroacetic acid R, water for chromatography R* (0.2:99.8 *V/V*).

Flow rate 0.2 mL/min.

Detection Evaporative light-scattering detector; the following settings have been found to be suitable; if the detector has different setting parameters, adjust the detector settings so as to comply with the system suitability criterion for the signal-to-noise ratio:
- *carrier gas*: *nitrogen R*;
- *pressure*: 330 kPa;
- *evaporator temperature*: 80 °C.

Injection 10 µL.

Run time 25 min.

System suitability:
- *resolution*: minimum 1.5 between the peaks due to cysteine and arginine in the chromatogram obtained with reference solution (b);
- *signal-to-noise ratio*: minimum 50 for the peak due to arginine in the chromatogram obtained with reference solution (a).

Establish a calibration curve with the logarithm of the concentration (in milligrams per 10 mL) of reference solutions (c), (d), (e), (f), (g) and (h) (corrected by the assigned percentage content of *arginine CRS*) as the abscissa and the logarithm of the corresponding peak areas as the ordinate.

Calculate the percentage content of arginine using the following expression:

$$\frac{10^A}{m \times 10}$$

A = logarithm of the concentration of arginine in the test solution, determined from the calibration curve;

m = mass of the herbal drug to be examined used to prepare the test solution, in grams.

Ph Eur

Ispaghula Husk

(Ph. Eur. monograph 1334)

Preparations

Ispaghula Husk Oral Powder

Ispaghula Husk Granules

Ispaghula Husk Effervescent Granules

Ph Eur

DEFINITION

Episperm and collapsed adjacent layers removed from the seeds of *Plantago ovata* Forssk. (*P. ispaghula* Roxb.).

IDENTIFICATION

A. The husk consists of pinkish-beige fragments or flakes up to about 2 mm long and 1 mm wide, some showing a light brown spot corresponding to the location of the embryo before it was removed from the seed.

B. Microscopic examination (*2.8.23*). The powder is pale yellow. Examine under a microscope using *lactic reagent R*. The powder shows the following diagnostic characters: mainly fragments of the episperm with polygonal cells filled with mucilage; fragments of the inner layers of the testa with brownish thin-walled cells often associated with the outer layers of the endosperm. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows occasional starch granules, single or in groups of 2-4, measuring 3-25 µm in diameter.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 10 mg of the powdered herbal drug (355) (*2.9.12*) in a thick-walled centrifuge tube, add 2 mL of a 230 g/L solution of *trifluoroacetic acid R* and shake vigorously. Stopper the test tube and heat at 120 °C for 1 h. Centrifuge the hydrolysate, transfer the clear supernatant into a 50 mL flask, add 10 mL of *water R* and evaporate to dryness under reduced pressure. Take up the residue in 10 mL of *water R* and evaporate again to dryness under reduced pressure. Take up the residue with 2 mL of *methanol R*.

Reference solution (a) Dissolve 10 mg of *arabinose R* in a small quantity of *water R* and dilute to 10 mL with *methanol R*.

Reference solution (b) Dissolve 10 mg of *xylose R* in a small quantity of *water R* and dilute to 10 mL with *methanol R*.

Reference solution (c) Dissolve 10 mg of *galactose R* in a small quantity of *water R* and dilute to 10 mL with *methanol R*.

Plate *TLC silica gel plate R*.

Mobile phase *water R, acetonitrile R* (15:85 *V/V*).

Application 10 µL, as bands.

Development Over a path of 15 cm.

Detection Spray with *aminohippuric acid reagent R* and heat at 120 °C for 5 min; examine in daylight.

Results The chromatogram obtained with the test solution shows 2 orange-pink zones (arabinose and xylose) and a yellow zone (galactose) similar in position and colour to the zones in the chromatograms obtained with the reference solutions.

TESTS

Foreign matter (*2.8.2*)

Carry out the determination using 5.0 g.

www.webofpharma.com

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 4.0 per cent.

Swelling index (*2.8.4*)
Minimum 40, determined on 0.1 g of the powdered herbal drug (355) (*2.9.12*).

Ph Eur

Ispaghula Husk Granules

DEFINITION
Ispaghula Husk Granules contain Ispaghula Husk with or without suitable excipients.

The granules comply with the requirements stated under Granules and with the following requirements.

IDENTIFICATION
A. Powder the granules and examine under a microscope using *lactic reagent*. Fragments of the episperm with polygonal cells filled with mucilage and fragments of the inner layers of the testa with brownish thin-walled cells often associated with the outer layers of the endosperm are seen.

B. When mounted in *ruthenium red solution*, the particles of the powder are stained red.

TESTS
Swelling index
Not less than 40, Appendix XI C. Use a quantity of the granules containing 1.0 g of Ispaghula Husk and a 100-mL ground-glass-stoppered cylinder graduated in 1 mL divisions.

Loss on drying
When dried at 100° to 105°, loses not more than 12.0% of its weight. Use 1 g.

Ash
Not more than 5.0%, Appendix XI J, Method II.

STORAGE
Ispaghula Husk Granules should be protected from moisture.

Ispaghula Husk Effervescent Granules

DEFINITION
Ispaghula Husk Effervescent Granules contain Ispaghula Husk in a suitable, effervescent basis.

The granules comply with the requirements stated under Granules and with the following requirements.

TESTS
Disintegration
Carry out the test stated under Effervescent Granules with the following modifications. Stir the contents of the beaker occasionally to disperse the mucilage formed; evolution of gas is complete after 5 minutes.

Swelling index
Not less than 40, Appendix XI C. Use a quantity of the powdered granules containing 1.0 g of Ispaghula Husk and a 100 mL ground-glass-stoppered cylinder graduated in 1 mL divisions.

Ispaghula Husk Oral Powder

DEFINITION
Ispaghula Husk Oral Powder contains Ispaghula Husk with or without suitable excipients.

The powder complies with the requirements stated under Oral Powders and with the following requirements.

IDENTIFICATION
A. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Add 2 mL of a 23% w/v solution of *trifluoroacetic acid* to a quantity of the powder containing 10 mg of Ispaghula Husk in a thick-walled centrifuge tube, shake vigorously, close the tube and heat at 120° for 1 hour. Centrifuge the hydrolysate, transfer the clear supernatant liquid into a 50 mL flask, add 10 mL of *water* and evaporate the solution to dryness under reduced pressure. Take up the residue in 10 mL of *water*, again evaporate to dryness under reduced pressure and take up the residue in 2 mL of *methanol*.

(2) Dissolve 10 mg of *arabinose* in a small quantity of *water* and dilute to 10 mL with *methanol*.

(3) Dissolve 10 mg of *xylose* in a small quantity of *water* and dilute to 10 mL with *methanol*.

(4) Dissolve 10 mg of *galactose* in a small quantity of *water* and dilute to 10 mL with *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating silica gel.

(b) Use the mobile phase as described below.

(c) Apply 10 µL of each solution.

(d) Develop the plate to 15 cm.

(e) After removal of the plate, dry in air, spray with *aminohippuric acid reagent*, heat at 120° for 5 minutes and examine in daylight.

MOBILE PHASE

15 volumes of *water* and 85 volumes of *acetonitrile*.

CONFIRMATION

The chromatogram obtained with solution (1) shows two orange-pink zones (arabinose and xylose) and a yellow zone (galactose) similar in position and colour to the zones in the chromatograms obtained with solutions (2), (3) and (4).

B. When mounted in *ruthenium red solution*, the particles of the powder are stained red.

TESTS
Swelling index
Not less than 40, Appendix XI C. Use a quantity of the oral powder containing 1.0 g of Ispaghula Husk and a 100 mL ground-glass-stoppered cylinder graduated in 1 mL divisions.

Ash
Not more than 4.0%, Appendix XI J, Method II. Use a quantity of the powder containing 1 g of Ispaghula Husk.

STORAGE
Ispaghula Husk Oral Powder should be protected from moisture.

www.webofpharma.com

Ispaghula Seed

(Ph. Eur. monograph 1333)

Ph Eur

DEFINITION

Dried ripe seeds of *Plantago ovata* Forssk. (*P. ispaghula* Roxb.).

IDENTIFICATION

A. Ispaghula seed is pinkish-beige, smooth, boat-shaped and curved. It is 1.5 mm to 3.5 mm long, 1.5 mm to 2 mm wide and 1 mm to 1.5 mm thick. The concave surface shows in the centre a light coloured spot corresponding to the hilum. The convex surface shows a light brown spot corresponding to the location of the embryo and takes up about one quarter of the length of the seed.

B. Microscopic examination (*2.8.23*). The powder is pale brown. Examine under a microscope using *lactic reagent R*. The powder shows mainly fragments of the episperm with polygonal cells filled with mucilage; fragments of the inner layers of the testa with brownish thin-walled cells often associated with the outer layers of the endosperm; fragments of the endosperm with cells with thick cellulose walls containing aleurone grains and oil droplets; a few fragments of embryo with thin-walled cells. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows starch granules, single or in groups of 2 to 4 and measuring 3 µm to 25 µm in diameter.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 50 mg of the powdered herbal drug (355) (*2.9.12*) in a thick-walled centrifuge tube add 2 mL of a 230 g/L solution of *trifluoroacetic acid R*, and shake vigorously. Stopper the test tube and heat the mixture at 120 °C for 1 h. Centrifuge the hydrolysate, transfer the clear supernatant into a 50 mL flask, add 10 mL of *water R* and evaporate the solution to dryness under reduced pressure. Take up the residue in 10 mL of *water R* and evaporate again to dryness under reduced pressure. Take up the residue in 2 mL of *methanol R*.

Reference solution (a) Dissolve 10 mg of *arabinose R* in a small quantity of *water R* and dilute to 10 mL with *methanol R*.

Reference solution (b) Dissolve 10 mg of *xylose R* in a small quantity of *water R* and dilute to 10 mL with *methanol R*.

Reference solution (c) Dissolve 10 mg of *galactose R* in a small quantity of *water R* and dilute to 10 mL with *methanol R*.

Plate *TLC silica gel plate R*

Mobile phase *water R, acetonitrile R* (15:85 *V/V*).

Application 10 µL, as bands.

Development Over a path of 15 cm.

Detection Spray with *aminohippuric acid reagent R* and heat at 120 °C for 5 min. Examine in daylight.

Results See below the sequence of the zones present in the chromatograms obtained with the reference and the test solutions.

Top of the plate	
Xylose: an orange-pink zone	An orange-pink zone (xylose)
Arabinose: an orange-pink zone	An orange-pink zone (arabinose)
Galactose: a yellow zone	A yellow zone (galactose)
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)
Carry out the determination using 10.0 g.

Swelling index (*2.8.4*)
Minimum 9.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 4.0 per cent.

Ph Eur

Ivy Leaf

(Ph. Eur. monograph 2148)

Ph Eur

DEFINITION

Whole or cut, dried leaves of *Hedera helix* L., collected in spring and summer.

Content
Minimum 3.0 per cent of hederacoside C ($C_{59}H_{96}O_{26}$; M_r 1221) (dried drug).

IDENTIFICATION

A. Whole leaves are coriaceous, 4-10 cm in length and width, cordate at the base. The lamina is palmately 3-5 lobed, the lobes more or less triangular with entire margins. The upper surface is dark green with a paler, radiate venation, the lower surface more greyish-green and the venation is distinctly raised. The petioles are long, cylindrical, about 2 mm in diameter and grooved longitudinally. Scattered white hairs occur on the petioles and on the surfaces of younger leaves, the older leaves are glabrous. Occasional entire, ovate-rhombic to lanceolate leaves 3-8 cm long from the flowering stems may be present.

B. Microscopic examination (*2.8.23*). The powder is green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2148.-1): fragments of the upper epidermis (surface view [F]), showing cells with thickened, rather sinuous, finely pitted anticlinal walls [Fa] usually accompanied by underlying palisade parenchyma [Fb] including some cells containing cluster crystals of calcium oxalate [Fc]; fragments of the lower epidermis (surface view [E]), showing cells with sinuous, irregularly thickened and pitted walls [Ea], stomata that are mostly anomocytic [Eb] but occasionally anisocytic (*2.8.3*), surrounded by cells including some that show faint cuticular striations; the lower epidermis is accompanied by underlying spongy parenchyma [Ec] including some cells containing cluster crystals of calcium oxalate [Ed]; scattered stellate covering trichomes may be present, composed of 4-8 branches joined at the base on a multicellular, biseriate stalk (surface view [B], side view [A]); cluster crystals of

www.webofpharma.com

calcium oxalate, about 40 µm in diameter, scattered [C] or occurring throughout the parenchyma [Ed, Fc]; groups of lignified fibro-vascular tissue from the veins [D].

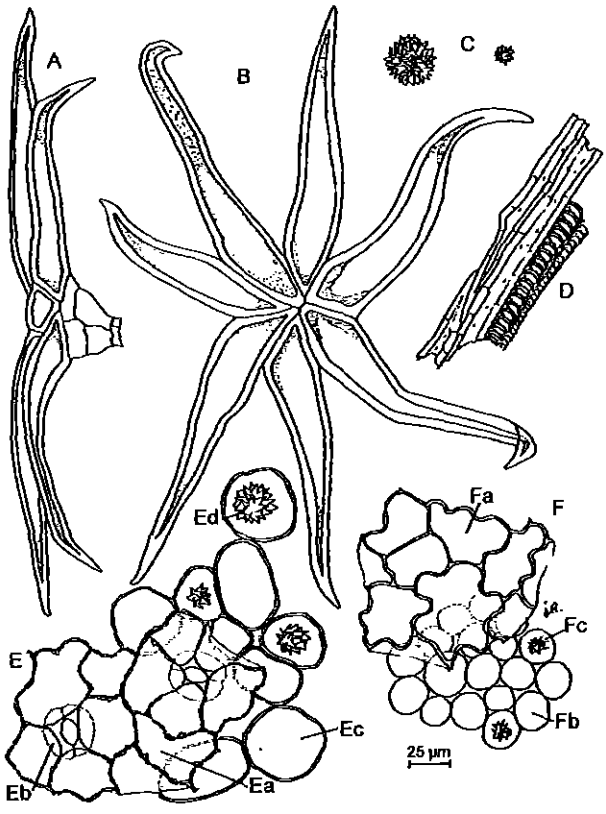


Figure 2148.-1. – *Illustration for identification test B of powdered herbal drug of ivy leaf*

C. Thin-layer chromatography (*2.2.27*).

Test solution Extract 0.50 g of the powdered herbal drug (355) (*2.9.12*) under a reflux condenser in a water-bath at 60 °C with 5 mL of *methanol R* for 30 min. Cool and filter.

Reference solution Dissolve 1.0 mg of *hederacoside C R* and 1.0 mg of *α-hederin R* in 1.0 mL of *methanol R*.

Plate *TLC silica gel plate R*.

Mobile phase *anhydrous formic acid R, acetone R, methanol R, ethyl acetate R* (4:20:20:30 *V/V/V/V*).

Application 20 µL as bands of 15 mm.

Development Over a path of 12 cm.

Drying At 100-105 °C.

Detection Treat with *alcoholic solution of sulfuric acid R*, heat at 110 °C for 10 min and examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A green zone
α-Hederin: a purple zone	A very faint purple zone (α-hederin)
	A broad yellow zone 2-3 purple or green zones
Hederacoside C: a purple zone	A purple zone (hederacoside C)
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)
Maximum 10 per cent of discoloured leaves, maximum 10 per cent of stems, and maximum 2 per cent of other foreign matter.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 10.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Solvent mixture *water R, methanol R* (20:80 *V/V*).

Test solution To 1.00 g of the powdered herbal drug (355) (*2.9.12*) in a 250 mL round-bottomed flask add 50 mL of the solvent mixture and heat under a reflux condenser in a water-bath at 80 °C for 1 h. Cool and filter through a plug of absorbent cotton into a 100 mL volumetric flask. The plug of absorbent cotton together with the residue is again extracted with 30 mL of the solvent mixture under reflux for 30 min. Filter and combine the filtrates. Rinse the round-bottomed flask and the plug of absorbent cotton with the solvent mixture and use the solvent mixture to dilute the contents of the volumetric flask to exactly 100.0 mL. Filter through a suitable membrane before use.

Reference solution To 20.0 mg of *ivy leaf dry extract HRS* add 5.0 mL of *methanol R* and sonicate for 10 min. Filter through a membrane filter (nominal pore size 0.45 µm).

Column:
— *size*: *l* = 0.125 m, Ø = 4 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
— *mobile phase A*: mix 14 volumes of *acetonitrile R* with 88 volumes of *water R* and adjust to pH 2.0 with *phosphoric acid R*;
— *mobile phase B*: *phosphoric acid R, acetonitrile R* (0.2:99.8 *V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 5	100	0
5 - 6	100 → 94	0 → 6
6 - 40	94 → 60	6 → 40
40 - 41	60 → 0	40 → 100
41 - 55	0	100

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 205 nm.

www.webofpharma.com

Injection 20 µL.

System suitability Reference solution:
— *retention time*: hederacoside C = about 20 min;
if necessary, adjust the time intervals of the gradient.

Calculate the percentage content of hederacoside C with reference to the dried drug using the following expression:

$$\frac{A_1 \times m_2 \times 20 \times p}{A_2 \times m_1}$$

A_1 = area of the peak due to hederacoside C in the chromatogram obtained with the test solution;
A_2 = area of the peak due to hederacoside C in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *ivy leaf dry extract HRS* used to prepare the reference solution, in grams;
p = percentage content of hederacoside C in *ivy leaf dry extract HRS*.

Ph Eur

Java Tea

(Ph. Eur. monograph 1229)

Ph Eur

DEFINITION

Whole or fragmented, dried leaf and top of stem of *Orthosiphon aristatus* (Blume) Miq. var. *aristatus* (syn. *Orthosiphon stamineus* Benth.).

Content

Minimum 0.3 per cent of rosmarinic acid ($C_{18}H_{16}O_8$; M_r 360.3) (dried drug).

IDENTIFICATION

A. The leaf is friable, whole or fragmented, the entire leaf measuring on average 7.5 cm in length and 2.5 cm in width. The petiole is short. The lamina is oval or lanceolate, the apex acuminate and the base cuneate. The abaxial surface of the leaves is light greyish-green and the adaxial surface is green or dark green. The venation is pinnate with few secondary veins. Examined under a lens (× 10), the secondary veins, after running parallel to the midrib, diverge at an acute angle. The margin is irregularly and roughly dentate, sometimes crenate, and the abaxial surface is slightly curved. The petioles are thin, quadrangular, 4-8 mm long and, like the primary venation, usually violet-coloured. Occasionally, inflorescences in clusters of bluish-white or violet flowers, not yet opened, are found.

B. Microscopic examination (*2.8.23*). The powder is green or dark green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1229.-1): articulated uniseriate covering trichomes up to 450 µm long, consisting of 3-8 cells with thick pitted walls, usually broken [C, E] but sometimes attached to epidermis (surface view [Hc], side view [J]); unicellular or bicellular conical covering trichomes [Fa], mainly present on the margins of the lamina [F]; secretory trichomes with unicellular stalks and tetracellular heads, isolated (surface view [G]) or attached to epidermis (surface view [Db], side view [Aa]); secretory trichomes with unicellular stalks and unicellular (surface view [Hb], side view [Ab]) or bicellular heads (surface view [Ba]); fragments of upper epidermis (surface view [B]) with cells with sinuous outlines, and with underlying palisade parenchyma [Bb]; fragments of lower epidermis [D, H] with diacytic stomata [Da, Ha] (*2.8.3*); fragments of lamina (transverse section [A]) showing usually 2 layers of palisade parenchyma [Ac].

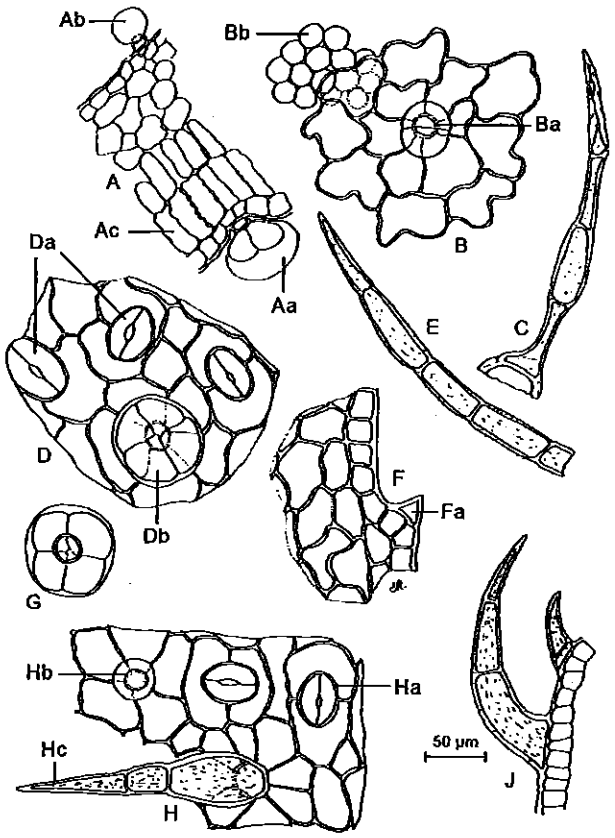


Figure 1229.-1. – *Illustration for identification test B of powdered herbal drug of Java tea*

C. Thin-layer chromatography (*2.2.27*).

Test solution Shake 1 g of the powdered herbal drug (355) (*2.9.12*) with 10 mL of *methanol R* in a water-bath at 60 °C for 5 min and filter the cooled solution.

Reference solution Dissolve 1 mg of *sinensetin R* and 1 mg of *scopoletin R* in *methanol R* and dilute to 20 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *methanol R, ethyl acetate R, toluene R* (5:40:55 *V/V/V*).

Application 10 µL [or 2 µL] as bands of 15 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Examine in ultraviolet light at 365 nm.

System suitability Reference solution:
— the zones due to sinensetin and scopoletin are clearly separated.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, red fluorescent zones are present in the lower third and near the solvent front of the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
	A blue fluorescent zone
Scopoletin: a blue fluorescent zone	
Sinensetin: a blue fluorescent zone	A prominent blue fluorescent zone (sinensetin)
	1 or 2 bluish fluorescent zones
Reference solution	Test solution

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent of stems with a diameter greater than 1 mm and maximum 2 per cent of other foreign matter.

Loss on drying (*2.2.32*)
Maximum 11.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 12.5 per cent.

ASSAY

Liquid chromatography (*2.2.29*). *Carry out the assay protected from light.*

Test solution Disperse 0.500 g of the powdered herbal drug (355) (*2.9.12*) in 90 mL of *ethanol (50 per cent V/V) R*. Boil in a water-bath under a reflux condenser for 30 min, cool, and filter into a 100 mL volumetric flask. Rinse the flask and the filter with 10 mL of *ethanol (50 per cent V/V) R* and dilute to 100.0 mL with the same solvent. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 10.0 mg of *rosmarinic acid CRS* in *ethanol (50 per cent V/V) R* and dilute to 50.0 mL with the same solvent (solution A). Dilute 4.0 mL of solution A to 20.0 mL with *ethanol (50 per cent V/V) R*.

Reference solution (b) Dissolve 5.0 mg of *ferulic acid R* in *ethanol (50 per cent V/V) R* and dilute to 50.0 mL with the same solvent. To 5.0 mL of the solution add 5.0 mL of solution A.

Column:
— *size*: l = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
— *mobile phase A*: *phosphoric acid R, acetonitrile R, water R* (1:19:80 *V/V/V*);
— *mobile phase B*: *phosphoric acid R, methanol R, acetonitrile R* (1:40:59 *V/V/V*);

Time (min)	Mobile phase A (per cent V/V)	Mobile phase B (per cent V/V)
0 - 2	100	0
2 - 20	100 → 55	0 → 45
20 - 25	55 → 0	45 → 100

Flow rate 1.2 mL/min.

Detection Spectrophotometer at 330 nm.

Injection 20 µL.

Relative retention With reference to rosmarinic acid (retention time = about 11 min): ferulic acid = about 0.8.

System suitability Reference solution (b):
— *resolution*: minimum 4.0 between the peaks due to ferulic acid and rosmarinic acid.

Calculate the percentage content of rosmarinic acid using the following expression:

$$\frac{A_1 \times m_2 \times p \times 0.4}{A_2 \times m_1}$$

A_1 = area of the peak due to rosmarinic acid in the chromatogram obtained with the test solution;
A_2 = area of the peak due to rosmarinic acid in the chromatogram obtained with reference solution (a);

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *rosmarinic acid CRS* used to prepare reference solution (a), in grams;
p = percentage content of rosmarinic acid in *rosmarinic acid CRS*.

Ph Eur

Juniper

(Ph. Eur. monograph 1532)

Ph Eur

DEFINITION

Dried ripe cone berry of *Juniperus communis* L.

Content
Minimum 10 mL/kg of essential oil (anhydrous drug).

CHARACTERS

Strongly aromatic odour reminiscent of terpinen-4-ol, especially if crushed.

IDENTIFICATION

A. The berry-shaped cone is globular, up to 10 mm in diameter, and violet-brown or blackish-brown, frequently with a bluish bloom. It consists of 3 fleshy scales. The apex has a 3-rayed closed cleft and 3 not-very-clearly defined projections. A remnant of peduncle is frequently attached at the base. The fleshy part is crumbly and brownish.
It contains 3 or, more rarely, 2 small, elongated, extremely hard seeds that have 3 sharp edges and are slightly rounded at the back, acuminate at the apex. The seeds are fused with the fleshy part of the cone berry in the lower part on the outside of their bases. Very large, oval oil glands containing sticky resin lie at the outer surface of the seeds.

B. Microscopic examination (*2.8.23*). The powder is brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1532.-1): fragments of epidermis of the cone berry wall (surface view [C], transverse section [D]) consisting of cells with thick, pitted, colourless walls and brown granular contents [Ca, Da], occasionally with anomocytic stomata (*2.8.3*) [Cb]; fragments of the 3-rayed apical cleft of the cone berry with epidermal cells interlocked by papillous outgrowths (transverse section [G]); fragments of the hypodermis with thickened collenchymatous cells [J]; fragments of the mesocarp consisting of large, thin-walled parenchymatous cells, usually rounded, with large intercellular spaces and irregular, large, usually scarcely pitted, yellow idioblasts [F]; fragments of secretory canals

www.webofpharma.com

(transverse section [B]) with schizogenous oil cells; fragments of the testa with thick-walled, pitted, colourless sclereids [E] containing 1 or more prism crystals of calcium oxalate [Ea]; fragments of the seed (surface view [A], transverse section [H]) with a finely pitted testa [Aa, Ha] and thin-walled endosperm cells containing droplets of fatty oil and aleurone grains [Ab, Hb].

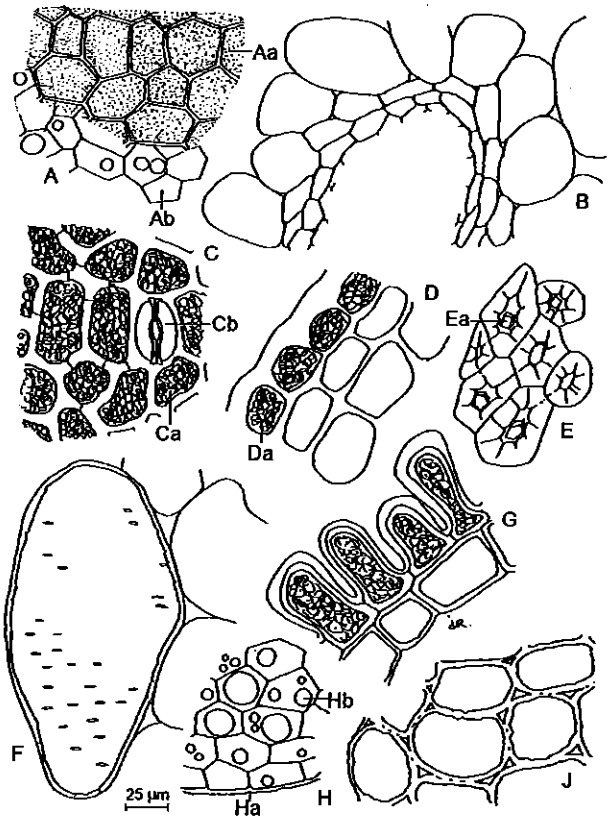


Figure 1532.-1. – *Illustration for identification test B of powdered herbal drug of juniper*

C. Thin-layer chromatography (*2.2.27*).

Test solution Dilute the oil-xylene mixture obtained in the assay to 5.0 mL with *hexane R*.

Reference solution Dissolve 4.0 mg of *guaiazulene R* and 50 µL of *cineole R* in 10 mL of *hexane R*.

Plate *TLC silica gel plate R*.

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 20 µL of the test solution and 10 µL of the reference solution, as bands.

Development Over a path of 15 cm.

Drying In air.

Detection Treat with *anisaldehyde solution R*, heat at 100-105 °C for 5-10 min and examine in daylight.

Results The chromatogram obtained with the reference solution shows a red zone (guaiazulene) in the upper half and a brownish-violet or greyish-violet zone (cineole) in the lower half; the chromatogram obtained with the test solution shows a strong violet zone (mono- and sesquiterpenes) similar in position to the zone due to guaiazulene in the chromatogram obtained with the reference solution, a reddish-violet zone a little above the zone due to cineole in the chromatogram obtained with the reference solution, a greyish-violet zone (terpinen-4-ol) a little below the zone due to cineole in the chromatogram obtained with the reference solution, and just below that a blue zone; a faint violet zone may be present in a similar position to the zone due to cineole; further zones are present.

TESTS

Foreign matter (*2.8.2*)

Maximum 5 per cent of unripe or discoloured cone berries and maximum 2 per cent of other foreign matter.

Water (*2.2.13*)

Maximum 120 mL/kg, determined on 20.0 g of the crushed drug.

Total ash (*2.4.16*)

Maximum 4.0 per cent.

ASSAY

Essential oil (*2.8.12*)

Use 20.0 g of the herbal drug reduced to a coarse powder using a suitable mill immediately before the assay, a 500 mL round-bottomed flask, 200 mL of *water R* as the distillation liquid and 0.5 mL of *xylene R* in the graduated tube. Distil at a rate of 3-4 mL/min for 90 min.

Ph Eur

Juniper Oil

(Ph. Eur. monograph 1832)

Ph Eur

DEFINITION

Essential oil obtained by steam distillation from the ripe, non-fermented berry cones of *Juniperus communis* L.

A suitable antioxidant may be added.

CHARACTERS

Appearance

Mobile, colourless or yellowish liquid.

Characteristic odour.

IDENTIFICATION

First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 0.2 mL of the substance to be examined in 5 mL of *heptane R*.

Reference solution Dissolve 20 mg of *α-terpineol R* and 20 µL of *terpinen-4-ol R* in 25 mL of *heptane R*.

Plate *TLC silica gel plate R*.

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 20 µL, as bands.

Development Over a path of 12 cm.

Drying In air.

Detection Treat with *anisaldehyde solution R* and heat at 100-105 °C until the zones appear; examine immediately in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution.

www.webofpharma.com

Top of the plate	
	An intense brownish-violet zone
	A brown zone
	A violet-pink zone
Terpinen-4-ol: a brownish-violet zone	A brownish-violet zone (terpinen-4-ol)
	A violet zone
α-Terpineol: a violet or brownish-violet zone	A violet or brownish-violet zone (α-terpineol)
Reference solution	**Test solution**

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The characteristic peaks in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with the reference solution.

TESTS

Relative density (*2.2.5*)
0.857 to 0.876.

Refractive index (*2.2.6*)
1.471 to 1.483.

Optical rotation (*2.2.7*)
−15° to −0.5°.

Peroxide value (*2.5.5*)
Maximum 20.

Fatty oils and resinified essential oils (*2.8.7*)
It complies with the test for fatty oils and resinified essential oils.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dissolve 60 mg of the substance to be examined in *trimethylpentane R* and dilute to 5.0 mL with the same solvent.

Reference solution Mix 25 µL each of *α-pinene R, sabinene R, β-pinene R, β-myrcene R, α-phellandrene R, limonene R, terpinen-4-ol R, bornyl acetate R* and *β-caryophyllene R* and dilute to 25.0 mL with *trimethylpentane R*.

Column:
— *material*: fused silica;
— *size*: *l* = 30 m (a film thickness of 1 µm may be used) to 60 m (a film thickness of 0.2 µm may be used), Ø = 0.25-0.53 mm;
— *stationary phase*: *phenyl(5)methyl(95)polysiloxane R*.

Carrier gas *helium for chromatography R*.

Flow rate 2.0 mL/min.

Split ratio 1:50.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 1	60
	1 - 58	60→230
Injection port		250
Detector		250

Detection Flame ionisation.

Injection 0.5 µL.

Elution order Order indicated in the composition of the reference solution. Record the retention times of these substances.

System suitability Reference solution:
— *resolution*: minimum 1.5 between the peaks due to sabinene and β-pinene.

Using the retention times determined from the chromatogram obtained with the reference solution, locate the components of the reference solution in the chromatogram obtained with the test solution.

Determine the percentage content of the components. Disregard the peak due to trimethylpentane and peaks comprising less than 0.01 per cent of the total surface area. The percentages are within the following ranges:
— *α-pinene*: 20 per cent to 50 per cent;
— *sabinene*: maximum 20 per cent;
— *β-pinene*: 1.0 per cent to 12 per cent;
— *β-myrcene*: 1.0 per cent to 35 per cent;
— *α-phellandrene*: maximum 1.0 per cent;
— *limonene*: 2.0 per cent to 12 per cent;
— *terpinen-4-ol*: 0.5 per cent to 10 per cent;
— *bornyl acetate*: maximum 2.0 per cent;
— *β-caryophyllene*: maximum 7.0 per cent.

STORAGE
At a temperature not exceeding 25 °C.

Ph Eur

Kelp

Bladderwrack Fucus

(Ph. Eur. monograph 1426)

Ph Eur

DEFINITION
Fragmented dried thallus of *Fucus vesiculosus* L. or *F. serratus* L. or *Ascophyllum nodosum* Le Jolis.

Content
Minimum 0.03 per cent and maximum 0.2 per cent of total iodine (A_r 126.9) (dried drug).

CHARACTERS
Salty and mucilaginous taste.

Unpleasant marine odour.

IDENTIFICATION
A. The drug consists of fragments with a corneous consistency, blackish-brown to greenish-brown, sometimes covered with whitish efflorescence. The thallus consists of a ribbon-like blade, branching dichotomously with prominent central ribs (pseudoveins). *F. vesiculosus* typically shows a foliose blade with smooth edges and bears occasional ovoid, single or paired, air vesicles. The ends of certain branches are of ovoid shape and a little widened. They bear numerous reproductive organs (conceptacles). *F. serratus* has a foliose blade with a serrate margin and no vesicles, the branches bearing conceptacles are less swollen. The thallus of *A. nodosum* is irregularly branched, without pseudo-midrib. It shows single ovoid air vesicles; the falciform conceptacles are located at the end of small branches.

B. Microscopic examination (*2.8.23*). The powder is greenish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows fragments of surface tissue with regular isodiametric cells with brown contents,

www.webofpharma.com

and fragments of deep tissue with colourless, elongated cells arranged in long filaments with large mucilaginous spaces between them. Thick-walled cells in files and in closely packed groups, from the pseudovein, are sometimes visible.

C. To 1 g of the powdered herbal drug (355) (*2.9.12*) add 20 mL of a 2 per cent *V/V* solution of *hydrochloric acid R*. Shake vigorously and filter. Wash the residue with 10 mL of *water R* and filter. To the residue add 10 mL of a 200 g/L solution of *sodium carbonate R*. Shake and centrifuge. Collect the supernatant. Adjust to pH 1.5 using *sulfuric acid R*. A white, flocculent precipitate is slowly formed.

TESTS

Arsenic (*2.4.27*)
Maximum 90 ppm.

Cadmium (*2.4.27*)
Maximum 4 ppm.

Lead (*2.4.27*)
Maximum 5 ppm.

Mercury (*2.4.27*)
Maximum 0.1 ppm.

Swelling index (*2.8.4*)
Minimum 6.

Loss on drying (*2.2.32*)
Maximum 15.0 per cent, determined on 1.000 g by drying in an oven at 105 °C, for 2 h.

Total ash (*2.4.16*)
Maximum 24 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 3.0 per cent.

ASSAY

Total iodine

To 1.000 g of the powdered herbal drug, in a tall silica crucible, add 5 mL of *water R* and 5 g of *potassium hydroxide R*. Stir with a magnesium rod. Heat on a water bath. Add 1 g of *potassium carbonate R*. Mix, add the tip of the magnesium rod with the residues of the drug and dry, first on a water-bath then over an open flame. Incinerate raising the temperature progressively to not more than 600 °C. Allow to cool. Add 20 mL of *water R* and heat gently to boiling, stirring with a glass rod. Filter the hot mixture through an unpleated filter, into a conical flask. Rinse the residue with 4 quantities, each of 20 mL, of hot *water R*. Rinse the filter and the crucible with 50 mL of hot *water R*. Combine the solutions. Allow to cool. Neutralise with *dilute sulfuric acid R* in the presence of *methyl orange solution R*. Add 3 mL of *dilute sulfuric acid R* and 1 mL of *bromine water R*. The solution is yellow. After 5 min add 0.6 mL of a 50 g/L solution of *phenol R*. The solution is clear. Acidify with 5 mL of *phosphoric acid R* and add 0.2 g of *potassium iodide R*. Allow to stand for 5 min protected from light. Add 1 mL of *starch solution R* and titrate with *0.01 M sodium thiosulfate*.

1 mL of *0.01 M sodium thiosulfate* is equivalent to 0.2115 mg of iodine.

LABELLING

The label states the species of kelp present.

Ph Eur

Knotgrass

(Ph. Eur. monograph 1885)

Ph Eur

DEFINITION

Whole or fragmented, dried flowering aerial parts of *Polygonum aviculare* L. *s.l.*

Content

Minimum 0.30 per cent of flavonoids, expressed as hyperoside ($C_{21}H_{20}O_{12}$; M_r 464.4) (dried drug).

IDENTIFICATION

A. The stem is 0.5-2 mm thick, branched, with nodes, cylindrical or slightly angular, and longitudinally striated. It bears sessile or shortly petiolate, glabrous, entire leaves, which differ widely in shape and size. The sheath-like stipules (ochrea) are lacerate and silvery. The small, axillary flowers have 5 greenish-white perianth segments, the tips of which are often red. The dry, indehiscent fruits are 2-4 mm, brown or black, triangular, usually punctate or striate.

B. Microscopic examination (*2.8.23*). The powder is greenish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1885.-1): fragments of lower [A] and upper [D] leaf epidermises with a striated cuticle and anisocytic stomata (*2.8.3*) [Aa, Da]; polygonal cells of the upper epidermis [D] with slightly thickened beaded walls, often associated with palisade parenchyma [Db]; cells of the lower epidermis [A], with thin, sinuous walls; fragments of the margin of the lamina of the leaf with irregular cells [J]; fragments of parenchyma [G] with numerous cells containing cluster crystals of calcium oxalate, some of which are very large [Ga], often associated with vessels [Gb]; groups of fibres [B, C] with thick walls [Ba, Cb] from the hypodermis of the stem associated either with the epidermis [Ca] or with parenchyma consisting of cells containing cluster crystals of calcium oxalate [Bb]; fragments of the ochrea [E] with elongated, thin-walled cells [Ea], along which run very elongated fibres [Eb]; globular pollen grains with a smooth exine and 3 germinal pores [H]; occasional brown fragments of the exocarp composed of cells with thick, sinuous walls [F].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R*. Heat the mixture in a water-bath under a reflux condenser for 10 min. Cool and filter.

Reference solution Dissolve 1 mg of *caffeic acid R*, 1 mg of *chlorogenic acid R* and 2.5 mg of *hyperoside R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R.*

Mobile phase *anhydrous formic acid R, glacial acetic acid R, water R, ethyl acetate R* (7:7:14:72 *V/V/V/V*).

Application 20 µL as bands.

Development Over a path of 10 cm.

Drying At 100-105 °C.

Detection treat with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*; subsequently treat with a 50 g/L solution of *macrogol 400 R* in *methanol R*. Allow to dry in air for about 30 min. Examine in ultraviolet light at 365 nm.

www.webofpharma.com

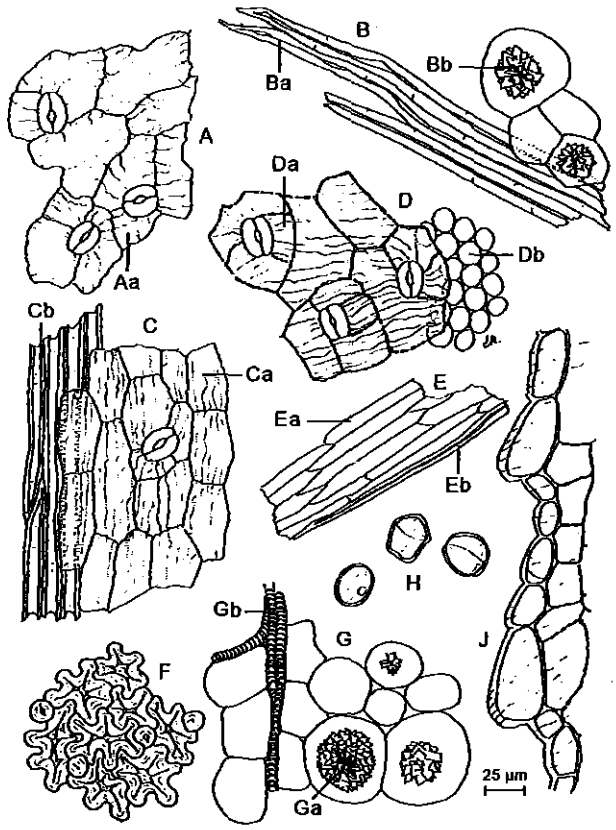


Figure 1885.-1. – *Illustration for identification test B of powdered herbal drug of knotgrass*

Results See below the sequence of fluorescent zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other fluorescent zones are present in the chromatogram obtained with the test solution.

Top of the plate	
Caffeic acid: a light blue fluorescent zone	1 or 2 blue fluorescent zones (caffeic acid)
	1 or 2 yellowish-green fluorescent zones
	A yellow fluorescent zone
Hyperoside: a yellowish-brown fluorescent zone	
	A yellowish-brown fluorescent zone
Chlorogenic acid: a light blue fluorescent zone	A light blue fluorescent zone (chlorogenic acid)
	A yellowish-brown fluorescent zone
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)
Maximum 2 per cent of roots and maximum 2 per cent of other foreign matter.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (710) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 10.0 per cent.

ASSAY

Stock solution In a 100 mL round-bottomed flask, place 0.800 g of the powdered herbal drug (355) (*2.9.12*), and add 1 mL of a 5 g/L solution of *hexamethylenetetramine R*, 20 mL of *acetone R* and 2 mL of *hydrochloric acid R1*. Boil the mixture under a reflux condenser for 30 min. Filter the liquid through a plug of absorbent cotton into a flask. Add the absorbent cotton to the residue in the round-bottomed flask and extract with 2 quantities, each of 20 mL, of *acetone R*, each time boiling under a reflux condenser for 10 min. Allow to cool, filter each extract through the plug of absorbent cotton into the flask. Filter the combined acetone extracts through a filter paper into a volumetric flask and dilute to 100.0 mL with *acetone R*, rinsing the flask and the filter paper. Introduce 20.0 mL of the solution into a separating funnel, add 20 mL of *water R* and shake the mixture with 1 quantity of 15 mL and then 3 quantities, each of 10 mL, of *ethyl acetate R*. Combine the ethyl acetate extracts in a separating funnel and wash with 2 quantities, each of 50 mL, of *water R*. Dry the extracts over 10 g of *anhydrous sodium sulfate R*, filter into a 50 mL volumetric flask and dilute to volume with *ethyl acetate R*.

Test solution To 10.0 mL of the stock solution add 1 mL of *aluminium chloride reagent R* and dilute to 25.0 mL with a 5 per cent *V/V* solution of *glacial acetic acid R* in *methanol R*.

Compensation liquid Dilute 10.0 mL of the stock solution to 25.0 mL with a 5 per cent *V/V* solution of *glacial acetic acid R* in *methanol R*.

Measure the absorbance (*2.2.25*) of the test solution after 30 min by comparison with the compensation liquid at 425 nm. Calculate the percentage content of flavonoids, calculated as hyperoside, using the following expression:

$$\frac{A \times 1.25}{m}$$

i.e. taking the specific absorbance of hyperoside to be 500.

A = absorbance at 425 nm;
m = mass of the herbal drug to be examined, in grams.

Ph Eur

Kudzuvine Root

(Ph. Eur. monograph 2434)

Ph Eur

DEFINITION

Fragmented, dried root of *Pueraria montana* (Lour.) Merr. var. *lobata* (Willd.) Maesen & S.M.Almeida ex Sanjappa & Predeep (syn. *Pueraria lobata* (Willd.) Ohwi).

Content
Minimum 6.5 per cent of total isoflavonoids, expressed as puerarin ($C_{21}H_{20}O_9$; M_r 416.4) (dried drug), of which minimum 45 per cent consists of puerarin.

www.webofpharma.com

IDENTIFICATION

A. Small, square pieces or thick, rectangular slices, 5-35 cm long and 0.5-1 cm thick. The outer bark is pale brown, with longitudinal wrinkles and rough; the section is yellowish-white and shows indistinct striations. The texture is strongly fibrous.

B. Microscopic examination (*2.8.23*). The powder is pale brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2434.-1): thick-walled lignified fibres, which occur in bundles, surrounded by a calcium oxalate prism sheath [E]; cork fragments with polygonal cells (surface view [D], transverse section [B]); fragments of xylem [C] consisting of relatively large vessels with hexagonal or elliptical bordered-pits, arranged very densely [Ca] and xylem parenchyma cells with slightly thickened and pitted walls [Cb]; rare sclereids, subrounded or elliptical, about 50 µm in diameter [F]; fragments of parenchyma [A]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows numerous starch granules [G], simple or 2-20 compound; the individual starch granules, 15-30 µm in diameter, are spheroidal, semi-rounded or polygonal, with a punctiform, slit-shaped or stellate hilum.

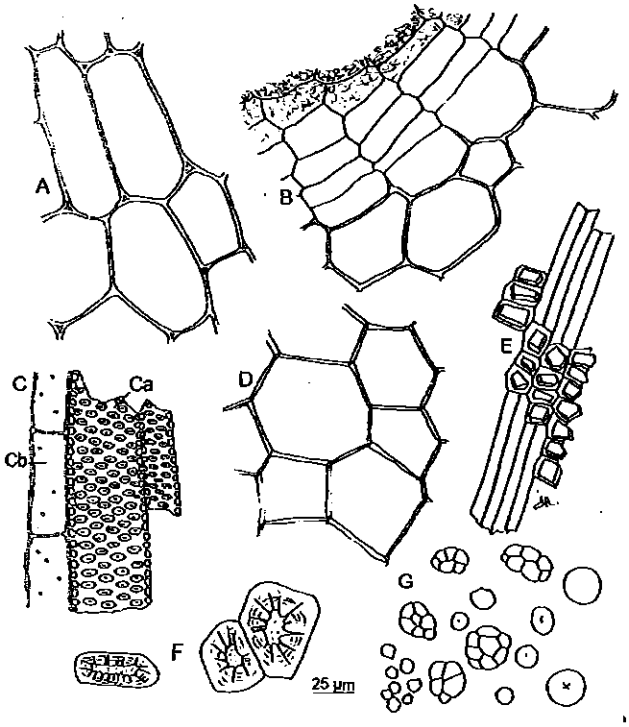


Figure 2434.-1. – *Illustration for identification test B of powdered herbal drug of kudzuvine root*

C. Thin-layer chromatography (*2.2.27*).

Test solution Sonicate 0.5 g of the powdered herbal drug (355) (*2.9.12*) with 5 mL of *methanol R*, then centrifuge; use the supernatant.

Reference solution Dissolve 5 mg of *puerarin R* and 5 mg of *daidzin R* in 5 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *water R, methylene chloride R, methanol R, ethyl acetate R* (10:20:22:40 *V/V/V/V*); use the lower layer.

Application 7 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Examine in ultraviolet light at 254 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A weak quenching zone
	A quenching zone
Daidzin: a quenching zone	A quenching zone
Puerarin: a quenching zone	A quenching zone
	At least 5 quenching zones
Reference solution	Test solution

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C.

Total ash (*2.4.16*)
Maximum 7.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 1.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Introduce 0.100 g of the powdered herbal drug (355) (*2.9.12*) into a 250 mL conical flask, add 50.0 mL of *ethanol (30 per cent V/V) R* and weigh. Heat under a reflux condenser for 30 min. Allow to cool and weigh again. Adjust to the initial mass with *ethanol (30 per cent V/V) R*, mix well and filter.

Reference solution Introduce an amount of *kudzuvine root dry extract HRS* corresponding to 3.0 mg of puerarin into a 250 mL conical flask, add 50.0 mL of *ethanol (30 per cent V/V) R* and weigh. Heat under a reflux condenser for 30 min. Allow to cool and weigh again. Adjust to the initial mass with *ethanol (30 per cent V/V) R*, mix well and filter.

Column 2 columns coupled in series:
— *size*: *l* = 0.10 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped monolithic octadecylsilyl silica gel for chromatography R*.

Mobile phase:
— *mobile phase A*: *glacial acetic acid R, water for chromatography R* (0.1:99.9 *V/V*);
— *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 16.5	90 → 71	10 → 29

Flow rate 3.0 mL/min.

Detection Spectrophotometer at 260 nm.

Injection 10 µL.

www.webofpharma.com

Identification of peaks Use the chromatogram supplied with *kudzuvine root dry extract HRS* and the chromatogram obtained with the reference solution to identify the peaks due to the isoflavonoids (3-hydroxypuerarin, puerarin, 3-methoxypuerarin, 6-*O*″-D-xylosylpuerarin and daidzin).

Relative retention With reference to puerarin (retention time = about 3.4 min): 3-hydroxypuerarin = about 0.7; 3-methoxypuerarin = about 1.09; 6-*O*″-D-xylosylpuerarin = about 1.15; daidzin = about 1.4.

System suitability Reference solution:

— *peak-to-valley ratio*: minimum 10, where H_p = height above the baseline of the peak due to 3-methoxypuerarin and H_v = height above the baseline of the lowest point of the curve separating this peak from the peak due to puerarin.

Calculate the percentage content of puerarin using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1}$$

A_1 = area of the peak due to puerarin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to puerarin in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *kudzuvine root dry extract HRS* used to prepare the reference solution, in grams;
p = percentage content of puerarin in *kudzuvine root dry extract HRS*.

Calculate the percentage content of total isoflavonoids (3-hydroxypuerarin, puerarin, 3-methoxypuerarin, 6-*O*″-D-xylosylpuerarin and daidzin) using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1}$$

A_1 = sum of the areas of the peaks due to the isoflavonoids (3-hydroxypuerarin, puerarin, 3-methoxypuerarin, 6-*O*″-D-xylosylpuerarin and daidzin) in the chromatogram obtained with the test solution;
A_2 = area of the peak due to puerarin in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *kudzuvine root dry extract HRS* used to prepare the reference solution, in grams;
p = percentage content of puerarin in *kudzuvine root dry extract HRS*.

Ph Eur

Thomson Kudzuvine Root

(Ph. Eur. monograph 2483)

Ph Eur

DEFINITION

Whole or fragmented, dried root of *Pueraria montana* (Lour.) Merr. var. *thomsonii* (Benth.) M.R.Almeida (syn. *Pueraria thomsonii* (Benth.)), with the outer bark removed.

Content

Minimum 0.4 per cent of total isoflavonoids, expressed as puerarin ($C_{21}H_{20}O_9$; M_r 416.4) (dried drug), of which minimum 55 per cent consists of puerarin.

IDENTIFICATION

A. Cylindrical, subfusiform or semi-cylindrical, 12-15 cm long and 4-8 cm in diameter, sometimes in longitudinally or obliquely cut thick slices, varying in size. Externally yellowish-white or pale brown. The root is heavy, texture hard and starchy. A transverse section shows pale brown concentric rings formed by fibres. A longitudinal section shows several longitudinal striations formed by fibres.

B. Microscopic examination (*2.8.23*). The powder is yellowish-white. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2483.-1): thick-walled lignified fibres, which occur in bundles, surrounded by a calcium oxalate prism sheath [A]; rare sclereids, subrounded or elliptical, about 50 µm in diameter [E]; fragments of xylem [F] consisting of relatively large vessels with hexagonal or elliptical bordered-pits, arranged very densely [Fa] and xylem parenchyma cells with slightly thickened and pitted walls [Fb], fragments of parenchyma [C]; isolated prism crystals [B]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows numerous starch granules [D], simple or 2-20 compound; the individual granules, 15-30 µm in diameter, are spheroidal, semi-rounded or polygonal with a punctiform, slit-shaped or stellate hilum.

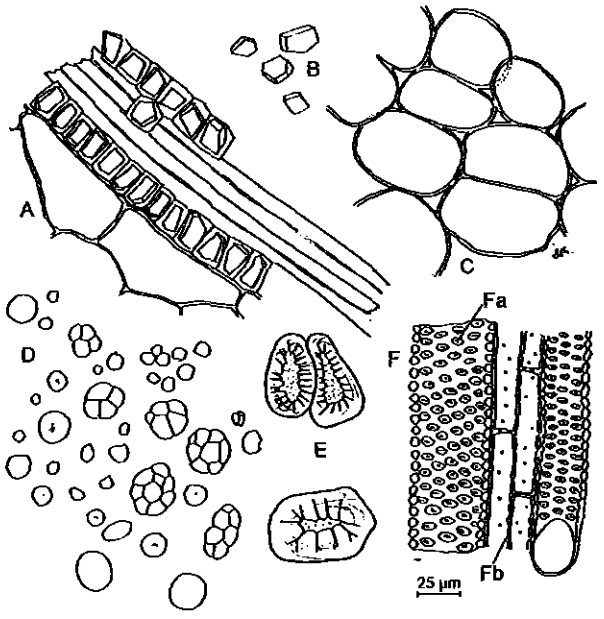


Figure 2483.-1 – *Illustration for identification test B of powdered herbal drug of Thomson kudzuvine root*

C. Thin-layer chromatography (*2.2.27*).

Test solution Sonicate 0.5 g of the powdered herbal drug (355) (*2.9.12*) with 5 mL of *methanol R*, then centrifuge; use the supernatant.

Reference solution Dissolve 5 mg of *daidzin R* and 5 mg of *puerarin R* in 5 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *water R, methylene chloride R, methanol R, ethyl acetate R* (10:20:22:40 *V/V/V/V*); use the lower layer.

Application 7 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Examine in ultraviolet light at 254 nm.

www.webofpharma.com

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A weak quenching zone
Daidzin: a quenching zone	A weak quenching zone
Puerarin: a quenching zone	A weak quenching zone
	Several quenching zones
Reference solution	Test solution

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C.

Total ash (*2.4.16*)
Maximum 7.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 1.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Introduce 1.00 g of the powdered herbal drug (355) (*2.9.12*) into a 250 mL conical flask, add 50.0 mL of *ethanol (30 per cent V/V) R* and weigh. Heat under a reflux condenser for 30 min. Allow to cool and weigh again. Adjust to the initial mass with *ethanol (30 per cent V/V) R*, mix well and filter.

Reference solution Introduce an amount of *kudzuvine root dry extract HRS* corresponding to 3.0 mg of puerarin into a 250 mL conical flask, add 50.0 mL of *ethanol (30 per cent V/V) R* and weigh. Heat under a reflux condenser for 30 min. Allow to cool and weigh again. Adjust to the initial mass with *ethanol (30 per cent V/V) R*, mix well and filter.

Column 2 columns coupled in series:
— *size: l* = 0.10 m, Ø = 4.6 mm;
— *stationary phase: end-capped monolithic octadecylsilyl silica gel for chromatography R.*

Mobile phase:
— *mobile phase A: glacial acetic acid R, water for chromatography R* (0.1:99.9 *V/V*);
— *mobile phase B: acetonitrile R;*

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 16.5	90 → 71	10 → 29

Flow rate 3.0 mL/min.

Detection Spectrophotometer at 260 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram supplied with *kudzuvine root dry extract HRS* and the chromatogram obtained with the reference solution to identify the peaks due to the isoflavonoids (puerarin, 3-methoxypuerarin, 6-*O*″-D-xylosylpuerarin and daidzin).

Relative retention With reference to puerarin (retention time = about 3.4 min): 6-*O*″-D-xylosylpuerarin = about 1.15; daidzin = about 1.4.

System suitability Reference solution:
— *peak-to-valley ratio*: minimum 10, where H_p = height above the baseline of the peak due to 3-methoxypuerarin and H_v = height above the baseline of the lowest point of the curve separating this peak from the peak due to puerarin.

Calculate the percentage content of puerarin using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1}$$

A_1 = area of the peak due to puerarin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to puerarin in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *kudzuvine root dry extract HRS* used to prepare the reference solution, in grams;
p = percentage content of puerarin in *kudzuvine root dry extract HRS.*

Calculate the percentage content of total isoflavonoids (puerarin, 6-*O*″-D-xylosylpuerarin and daidzin) using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1}$$

A_1 = sum of the areas of the peaks due to the isoflavonoids (puerarin, 6-*O*″-D-xylosylpuerarin and daidzin) in the chromatogram obtained with the test solution;
A_2 = area of the peak due to puerarin in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *kudzuvine root dry extract HRS* used to prepare the reference solution, in grams;
p = percentage content of puerarin in *kudzuvine root dry extract HRS.*

Ph Eur

Lavender Flower

(Ph. Eur. monograph 1534)

Ph Eur

DEFINITION

Dried flower of *Lavandula angustifolia* Mill. (*L. officinalis* Chaix).

Content

Minimum 13 mL/kg of essential oil (anhydrous drug).

IDENTIFICATION

First identification: A, B, D.

Second identification: A, B, C.

A. The flower has a short peduncle and consists of a bluish-grey tubular calyx divided distally into 4 very short teeth and a small rounded lobe, a blue bilabial corolla with the upper lip bifid and the lower lip trilobate and 4 didynamous stamens with ovoid anthers.

www.webofpharma.com

B. Microscopic examination (*2.8.23*). The powder is bluish-grey. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1534.-1): covering trichomes bifurcating at one or more levels [C, L]; secretory trichomes with short stalks and 8-celled heads of the *Lamiaceae* type (side view [H], surface view [M]); glandular trichomes with unicellular [O] or multicellular [K] stalks and unicellular heads; glandular trichomes with long uneven stalks and unicellular heads, separated from the stalk by an intermediary cell with a smooth cuticle, certain trichomes show a crown of small spheroid protuberances just below the insertion point of the intermediary cell on the stalk [G]; fragments of papillose epidermis from the inner surface of the petals (surface view [J], side view [P]); fragments of calyx epidermis with sinuous-walled cells and containing prismatic crystals of calcium oxalate [Q]; spherical pollen grains which have a diameter of about 45 µm and an exine with 6 slit-like germinal pores and 6 ribbon-like groins radiating from the poles [A, D, E, F]; rare fragments of leaf epidermis with stomata, mostly of the diacytic type (*2.8.3*) [B]; fragments of vascular tissue with spiral vessels included in parenchyma with some cells containing small cluster crystals of calcium oxalate [N].

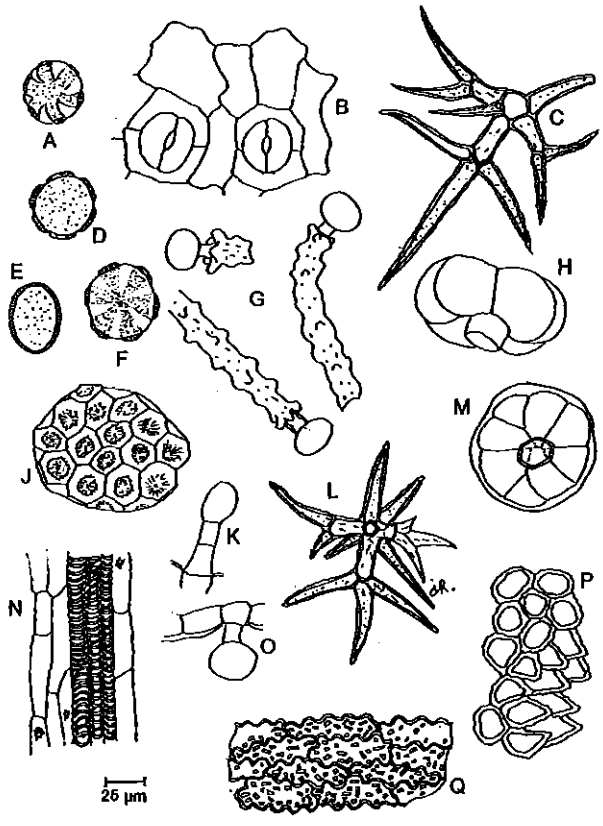


Figure 1534.-1. – *Illustration for identification test B of powdered herbal drug of lavender flower*

C. Examine the chromatograms obtained in the test for lavandin flower.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A violet zone
Linalyl acetate: a violet zone	A violet zone
	A pink zone
1,8-Cineole: a violet or brown zone	
Linalol: a violet zone	A violet zone (linalol)
Reference solution	**Test solution**

D. Examine the chromatograms obtained in the test for other species and varieties of lavender.

Results The 5 principal peaks in the chromatogram obtained with the test solution are similar in retention time to the corresponding peaks in the chromatogram obtained with the reference solution; the 2 main peaks are due to linalol and linalyl acetate.

TESTS

Foreign matter (*2.8.2*)

Maximum 3 per cent of stems and maximum 2 per cent of other foreign matter.

Lavandin flower (*Lavandula x intermedia Emeric ex Loisel*)

Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *toluene R*, sonicate for 5 min and filter.

Reference solution Dilute 10 µL of *cineole R*, 5 µL of *linalol R* and 5 µL of *linalyl acetate R* to 1 mL with *toluene R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 4 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Treat with *anisaldehyde solution R* and heat at 100 °C for 5 min; examine immediately in daylight.

Results The chromatogram obtained with the test solution shows no zone between the zones due to 1,8-cineole and linalol in the chromatogram obtained with the reference solution.

Other species and varieties of lavender

Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dilute 0.2 mL of the essential oil-xylene mixture obtained in the assay to 5 mL with *heptane R*, add 1 g of *anhydrous sodium sulfate R*, shake and use the supernatant.

Reference solution Dissolve 0.05 g of *camphor R* and 0.2 g of *α-terpineol R* in *heptane R*, add 0.1 g of *limonene R*, 0.2 g of *cineole R*, 0.4 g of *linalol R* and 0.6 g of *linalyl acetate R*, then dilute to 100 mL with *heptane R*.

www.webofpharma.com

Column:
— *material*: fused silica;
— *size*: *l* = 60 m, Ø = 0.25 mm;
— *stationary phase*: *macrogol 20 000 R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R.*

Flow rate 1.5 mL/min.

Split ratio 1:100.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 15	70
	15 - 70	70 → 180
Injection port		220
Detector		220

Detection Flame ionisation.

Injection The same volume of each solution.

Elution order Limonene, 1,8-cineole, camphor, linalol, linalyl acetate, α-terpineol.

System suitability Reference solution:
— *resolution*: minimum 1.5 between the peaks due to limonene and 1,8-cineole;
— *number of theoretical plates*: minimum 30 000, calculated for the peak due to limonene at 110 °C.

Using the retention times determined from the chromatogram obtained with the reference solution, locate the 6 components of the reference solution in the chromatogram obtained with the test solution. Disregard the peaks due to heptane and xylene.

Limit:
— *camphor*: maximum 1 per cent.

Water (*2.2.13*)
Maximum 100 mL/kg, determined on 20.0 g.

Total ash (*2.4.16*)
Maximum 9.0 per cent.

ASSAY

Essential oil (*2.8.12*)
Use 20.0 g of the herbal drug, a 1000 mL round-bottomed flask, 500 mL of *water R* as the distillation liquid and 0.5 mL of *xylene R* in the graduated tube. Distil at a rate of 2-3 mL/min for 2 h.

Ph Eur

Lavender Oil

(Ph. Eur. monograph 1338)

Ph Eur

DEFINITION

Essential oil obtained by steam distillation of the flowering tops of *Lavandula angustifolia* Mill. (*Lavandula officinalis* Chaix).

CHARACTERS

Appearance
Colourless or pale yellow, clear liquid.

Odour
Complex, reminiscent of linalyl acetate.

IDENTIFICATION

First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dilute 20 µL of the essential oil to be examined to 1 mL with *toluene R.*

Reference solution Dilute 10 µL of *cineole R*, 5 µL of *linalol R* and 5 µL of *linalyl acetate R* to 1 mL with *toluene R.*

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 6 µL [or 2 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Treat with *anisaldehyde solution R* and heat at 100 °C for 5 min; examine immediately in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A violet zone
Linalyl acetate: a violet zone	An intense violet zone (linalyl acetate) A pink zone
1,8-Cineole: a violet or brown zone	Possibly a weak violet-brown zone (1,8-cineole)
Linalol: a violet zone	An intense violet zone (linalol) A greyish or brownish zone
Reference solution	**Test solution**

B. The essential oil to be examined complies with the limits of the test for chromatographic profile.

TESTS

Relative density (*2.2.5*)
0.878 to 0.892.

Refractive index (*2.2.6*)
1.455 to 1.466.

Optical rotation (*2.2.7*)
−12.5° to − 6.0°.

Acid value (*2.5.1*)
Maximum 1.0, determined on 5.00 g of the essential oil to be examined dissolved in 50 mL of the prescribed mixture of solvents.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dilute 200 µL of the essential oil to be examined to 10.0 mL with *heptane R.*

Reference solution (a) Dilute 200 µL of *lavender oil for peak identification HRS* to 10.0 mL with *heptane R.*

www.webofpharma.com

Reference solution (b) Dilute 5 µL of *limonene R* to 50.0 mL with *heptane R*. Dilute 0.5 mL of this solution to 5.0 mL with *heptane R*.

Column:
— *material*: fused silica;
— *size*: *l* = 60 m, Ø = 0.25 mm;
— *stationary phase*: *macrogol 20 000 R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R*.

Flow rate 1.5 mL/min.

Split ratio 1:50.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 15	70
	15 - 70	70 → 180
Injection port		220
Detector		220

Detection Flame ionisation.

Injection 1 µL.

Elution order Limonene, 1,8-cineole, 3-octanone, camphor, linalol, linalyl acetate, terpinen-4-ol, lavandulyl acetate, lavandulol, α-terpineol.

Identification of peaks Use the chromatogram supplied with *lavender oil for peak identification HRS* and the chromatogram obtained with reference solution (a) to identify the peaks due to limonene, 1,8-cineole, 3-octanone, camphor, linalol, linalyl acetate, terpinen-4-ol, lavandulyl acetate, lavandulol and α-terpineol.

System suitability Reference solution (a):
— *resolution*: minimum 1.4 between the peaks due to terpinen-4-ol and lavandulyl acetate.

Determine the percentage content of each of the following components. The percentages are within the following ranges:
— *limonene*: maximum 1.0 per cent;
— *1,8-cineole*: maximum 2.5 per cent;
— *3-octanone*: 0.1 per cent to 5.0 per cent;
— *camphor*: maximum 1.2 per cent;
— *linalol*: 20.0 per cent to 45.0 per cent;
— *linalyl acetate*: 25.0 per cent to 47.0 per cent;
— *terpinen-4-ol*: 0.1 per cent to 8.0 per cent;
— *lavandulyl acetate*: minimum 0.2 per cent;
— *lavandulol*: minimum 0.1 per cent;
— *α-terpineol*: maximum 2.0 per cent;
— *reporting threshold*: the area of the principal peak in the chromatogram obtained with reference solution (b) (0.05 per cent).

Chiral purity

Gas chromatography (*2.2.28*).

Test solution Dilute 0.02 g of the essential oil to be examined to 10 mL with *pentane R*.

Reference solution Dissolve 5 mg of *borneol R* in *pentane R*, add 10 µL of *linalol R* (mixture of (*R*)-linalol and (*S*)-linalol) and 10 µL of *linalyl acetate R* (mixture of (*R*)-linalyl acetate and (*S*)-linalyl acetate) and dilute to 10 mL with *pentane R*.

Column:
— *material*: fused silica;
— *size*: *l* = 25 m, Ø = 0.25 mm;
— *stationary phase*: *modified β-cyclodextrin for chiral chromatography R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R*.

Flow rate 1.3 mL/min.

Split ratio 1:30.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 65	50 → 180
Injection port		230
Detector		230

Detection Flame ionisation.

Injection 1 µL.

Elution order (*R*)-linalol, (*S*)-linalol, borneol, (*R*)-linalyl acetate, (*S*)-linalyl acetate; depending on the operating conditions and the state of the column, borneol may elute before or after (*S*)-linalol.

System suitability Reference solution:
— *resolution*: minimum 5.5 between the peaks due to (*R*)-linalol and (*S*)-linalol; minimum 2.9 between the peaks due to (*S*)-linalol and borneol; minimum 2.0 between the peaks due to (*R*)-linalyl acetate and (*S*)-linalyl acetate.

Calculate the percentage content of the specified (*S*)-enantiomers using the following expression:

$$\frac{A_S}{A_S + A_R} \times 100$$

A_S = area of the peak due to the corresponding (*S*)-enantiomer;
A_R = area of the peak due to the corresponding (*R*)-enantiomer.

Limits:
— *(S)-linalol*: maximum 12 per cent;
— *(S)-linalyl acetate*: maximum 1 per cent.

STORAGE

At a temperature not exceeding 25 °C.

Ph Eur

Spike Lavender Oil

(Ph. Eur. monograph 2419)

Ph Eur

DEFINITION

Essential oil obtained by steam distillation of the flowering tops of *Lavandula latifolia* Medik.

CHARACTERS

Appearance

Clear, mobile, light yellow or greenish-yellow liquid.

Odour: reminiscent of cineole and camphor.

IDENTIFICATION

First identification *B*.

Second identification *A*.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dilute 20 µL of the essential oil to be examined to 1 mL with *toluene R*.

Reference solution Dilute 10 µL of *cineole R*, 5 µL of *linalol R* and 5 µL of *linalyl acetate R* to 1 mL with *toluene R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

www.webofpharma.com

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 6 µL [or 2 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Treat with *anisaldehyde solution R* and heat at 100 °C for 5 min; examine immediately in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A violet zone
Linalyl acetate: a violet zone	A faint violet or brown zone may be present (linalyl acetate)
	A pink zone
1,8-Cineole: a violet or brown zone	A violet or brown zone (1,8-cineole)
Linalol: a violet zone	An intense violet zone (linalol)
	A greyish or brownish zone
Reference solution	Test solution

B. The essential oil to be examined complies with the limits of the test for chromatographic profile.

TESTS

Relative density (*2.2.5*)
0.894 to 0.907.

Refractive index (*2.2.6*)
1.461 to 1.468.

Optical rotation (*2.2.7*)
−7° to + 2°.

Acid value (*2.5.1*)
Maximum 1.5, determined on 5.00 g of the essential oil to be examined.

Solubility in alcohol (*2.8.10*)
1.0 mL of the essential oil to be examined is soluble, sometimes with opalescence, in 3.0 mL of *ethanol (70 per cent V/V) R*.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dilute 200 µL of the essential oil to be examined to 10.0 mL with *heptane R*.

Reference solution (a) Dilute 200 µL of *spike lavender oil CRS* to 10.0 mL with *heptane R*.

Reference solution (b) Dilute 5 µL of *limonene R* to 50.0 mL with *heptane R*. Dilute 0.5 mL of this solution to 5.0 mL with *heptane R*.

Column:
— *material*: fused silica;
— *size*: *l* = 60 m, Ø = 0.25 mm;
— *stationary phase*: *macrogol 20 000 R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R*.

Flow rate 1.5 mL/min.

Split ratio 1:50.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 15	70
	15 - 70	70 → 180
Injection port		220
Detector		220

Detection Flame ionisation.

Injection 1 µL.

Elution order Limonene, 1,8-cineole, camphor, linalol, linalyl acetate, α-terpineol, *trans*-α-bisabolene.

Identification of peaks Use the chromatogram supplied with *spike lavender oil CRS* and the chromatogram obtained with reference solution (a) to identify the peaks due to limonene, 1,8-cineole, camphor, linalol, linalyl acetate, α-terpineol and *trans*-α-bisabolene.

System suitability Reference solution (a):
— the chromatogram obtained is similar to the chromatogram supplied with *spike lavender oil CRS*;
— *resolution*: minimum 1.5 between the peaks due to limonene and 1,8-cineole.

Determine the percentage content of each of the following components. The percentages are within the following ranges:
— *limonene*: 0.5 per cent to 3.0 per cent;
— *1,8-cineole*: 16.0 per cent to 39.0 per cent;
— *camphor*: 8.0 per cent to 16.0 per cent;
— *linalol*: 34.0 per cent to 50.0 per cent;
— *linalyl acetate*: maximum 1.6 per cent;
— *α-terpineol*: 0.2 per cent to 2.0 per cent;
— *trans-α-bisabolene*: 0.4 per cent to 2.5 per cent;
— *reporting threshold*: the area of the principal peak in the chromatogram obtained with reference solution (b) (0.05 per cent).

STORAGE

At a temperature not exceeding 25 °C.

Ph Eur

Lemon Balm

(Melissa Leaf, Ph. Eur. monograph 1447)

Preparation
Lemon Balm Dry Extract

Ph Eur

DEFINITION

Dried leaf of *Melissa officinalis* L.

Content
Minimum 1.0 per cent of rosmarinic acid ($C_{18}H_{16}O_8$; M_r 360.3) (dried drug).

CHARACTERS

Odour reminiscent of lemon.

IDENTIFICATION

A. The leaves have a petiole of varying length; the lamina is broadly ovate, up to about 8 cm long and 5 cm wide, acute at the apex and rounded to cordate at the base; the margins

www.webofpharma.com

are crenate to dentate. The upper surface is intense green, the lower surface is paler green and shows a conspicuous midrib and a raised, reticulate venation; scattered hairs occur on the upper surface and along the veins on the lower surface, which is also finely punctuate.

B. Microscopic examination (*2.8.23*). The powder is greenish. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1447.-1): fragments of the upper epidermis, in surface view, with sinuous walls [A, B, G], sometimes accompanied by palisade parenchyma [Aa]; fragments of the lower epidermis [D] with diacytic stomata (*2.8.3*) [Db]; short, straight, unicellular, conical covering trichomes with a finely striated cuticle, free [E] or attached to an epidermis [Da]; multicellular, uniseriate covering trichomes with pointed ends and thick, warty cuticles [C]; eight-celled secretory trichomes of lamiaceous type (surface view [Ga]); secretory trichomes with unicellular to tricellular stalks and unicellular or, more rarely, bicellular heads (surface view [Ba], transverse section [F]).

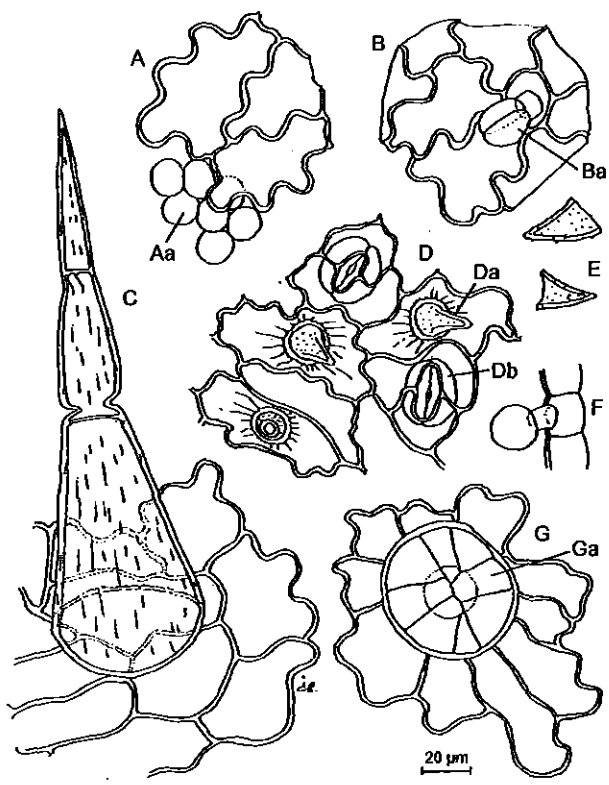


Figure 1447.-1.– *Illustration for identification test B of powdered herbal drug of melissa leaf*

C. Thin-layer chromatography (*2.2.27*).

Test solution Place 2.0 g of the powdered herbal drug (355) (*2.9.12*) in a 250 mL round-bottomed flask and add 100 mL of *water R*. Distil for 1 h using the apparatus for the determination of essential oils in herbal drugs (*2.8.12*) and 0.5 mL of *xylene R* in the graduated tube. After distillation transfer the organic phase to a 1 mL volumetric flask, rinsing the graduated tube of the apparatus with the aid of a small portion of *xylene R*, and dilute to 1.0 mL with the same solvent.

Reference solution Dissolve 1.0 µL of *citronellal R* and 10.0 µL of *citral R* (composed of neral and geranial) in 25 mL of *xylene R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *ethyl acetate R, hexane R* (10:90 *V/V*).

Application 20 µL [or 4 µL] as bands.

Development In an unsaturated tank over a path of 15 cm [or 6 cm].

Drying In air.

Detection Spray with *anisaldehyde solution R* and heat at 100-105 °C for 10-15 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Citronellal: a grey or greyish-violet zone at the border between the upper and middle thirds	A grey or greyish-violet zone (citronellal) at the border between the upper and middle thirds A reddish-violet zone
Citral: 2 greyish-violet or bluish-violet zones at the border between the middle and lower thirds	2 greyish-violet or bluish-violet zones (citral) at the border between the middle and lower thirds
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)

Maximum 10 per cent of stems with a diameter greater than 1 mm and maximum 2 per cent of other foreign matter, determined on 20 g.

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 12.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Use brown-glass flasks. Disperse 0.100 g of the powdered herbal drug (355) (*2.9.12*) in 90 mL of *ethanol (50 per cent V/V) R*. Boil in a water-bath under a reflux condenser for 30 min, cool, and filter into a 100 mL volumetric flask. Rinse the flask and the filter with 10 mL of *ethanol (50 per cent V/V) R* and dilute to 100.0 mL with the same solvent. Filter through a 0.45 µm filter.

Reference solution (a) Dissolve 20.0 mg of *rosmarinic acid CRS* in *ethanol (50 per cent V/V) R* and dilute to 100.0 mL with the same solvent. Dilute 20.0 mL of this solution to 100.0 mL with *ethanol (50 per cent V/V) R*.

Reference solution (b) Dissolve 5.0 mg of *ferulic acid R* in reference solution (a) and dilute to 50.0 mL with the same solution.

Column:

— *size*: *l* = 0.25 m, Ø = 4.6 mm;

— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:

— *mobile phase A*: *phosphoric acid R, acetonitrile R, water R* (1:19:80 *V/V/V*);

www.webofpharma.com

— *mobile phase B*: *phosphoric acid R, methanol R, acetonitrile R* (1:40:59 *V/V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 20	100 → 55	0 → 45
20 - 25	55 → 0	45 → 100
25 - 30	0 → 100	100 → 0

Flow rate 1.2 mL/min.

Detection Spectrophotometer at 330 nm.

Injection 20 µL.

Relative retention With reference to rosmarinic acid (retention time = about 11 min): ferulic acid = about 0.8.

System suitability Reference solution (b):
— *resolution*: minimum 4.0 between the peaks due to ferulic acid and rosmarinic acid.

Calculate the percentage content of rosmarinic acid using the following expression:

$$\frac{A_1 \times m_2 \times p \times 0.2}{A_2 \times m_1}$$

A_1 = area of the peak due to rosmarinic acid in the chromatogram obtained with the test solution;
A_2 = area of the peak due to rosmarinic acid in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *rosmarinic acid CRS* used to prepare reference solution (a), in grams;
p = percentage content of rosmarinic acid in *rosmarinic acid CRS*.

Ph Eur

Lemon Balm Dry Extract

(Melissa Leaf Dry Extract, Ph. Eur. monograph 2524)

Ph Eur

DEFINITION

Dry extract produced from *Melissa leaf (1447)*.

Content

Minimum 2.0 per cent of rosmarinic acid ($C_{18}H_{16}O_8$; M_r 360.3) (dried extract).

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure using either hot water (not less than 70 °C) or a hydroalcoholic solvent that is at most equivalent in strength to ethanol (70 per cent *V/V*).

CHARACTERS

Appearance

Brown or greenish-brown, amorphous powder.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution To 0.2 g of the extract to be examined add 5 mL of *methanol R*. Sonicate for 5 min and filter.

Reference solution Dissolve 1.0 mg of *hyperoside R*, 1.0 mg of *rutoside trihydrate R* and 5.0 mg of *rosmarinic acid R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, water R, ethyl acetate R* (6:6:90 *V/V/V*).

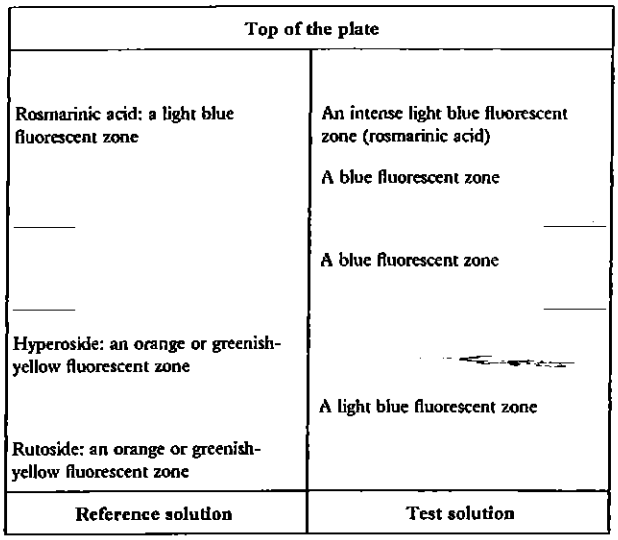
Application 10 µL [or 2 µL] as bands of 15 mm [or 8 mm].

Development Over a path of 8 cm [or 6 cm].

Drying In air.

Detection Heat at 100 °C for 5 min, spray the plate whilst still hot with a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, and examine in ultraviolet light at 365 nm.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other weaker fluorescent zones may be present in the chromatogram obtained with the test solution.



TESTS

Loss on drying (*2.8.17*)

Maximum 6.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Use brown glass flasks. To 0.200 g of the extract to be examined add 50 mL of *ethanol (50 per cent V/V) R*. Sonicate for 10 min and dilute to 100.0 mL with *ethanol (50 per cent V/V) R*. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 20.0 mg of *rosmarinic acid CRS* in *ethanol (50 per cent V/V) R* and dilute to 100.0 mL with the same solvent. Dilute 20.0 mL of this solution to 100.0 mL with *ethanol (50 per cent V/V) R*.

Reference solution (b) Dissolve 5 mg of *ferulic acid R* in reference solution (a) and dilute to 50 mL with reference solution (a).

Column:
— *size*: *l* = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
— *mobile phase A*: *phosphoric acid R, acetonitrile R, water R* (1:19:80 *V/V/V*);
— *mobile phase B*: *phosphoric acid R, methanol R, acetonitrile R* (1:40:59 *V/V/V*);

www.webofpharma.com

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 20	100 → 55	0 → 45
20 - 25	55 → 0	45 → 100

Flow rate 1.2 mL/min.

Detection Spectrophotometer at 330 nm.

Injection 20 µL.

Relative retention With reference to rosmarinic acid (retention time = about 11 min): ferulic acid = about 0.8.

System suitability Reference solution (b):

— *resolution*: minimum 4.0 between the peaks due to ferulic acid and rosmarinic acid.

Calculate the percentage content of rosmarinic acid using the following expression:

$$\frac{A_1 \times m_2 \times p \times 0.2}{A_2 \times m_1}$$

A_1 = area of the peak due to rosmarinic acid in the chromatogram obtained with the test solution;

A_2 = area of the peak due to rosmarinic acid in the chromatogram obtained with reference solution (a);

m_1 = mass of the extract to be examined used to prepare the test solution, in grams;

m_2 = mass of *rosmarinic acid CRS* used to prepare reference solution (a), in grams;

p = percentage content of rosmarinic acid in *rosmarinic acid CRS*.

Ph Eur

Dried Lemon Peel

DEFINITION

Dried Lemon Peel is the dried outer part of the pericarp of the ripe, or nearly ripe, fruit of *Citrus limon* (L.) Burm. f.

CHARACTERISTICS

It has the macroscopical and microscopical characters described under Identification tests A and B.

IDENTIFICATION

A. Dried Lemon Peel consists of strips or pieces, showing a marked thickening of the epicarp around the calyx. The outer surface is yellow and somewhat rough from the presence of numerous minute pits, each corresponding to an oil gland; the inner surface with only a small remnant of white, spongy pericarp. Fracture, short.

B. Prepare thin cross sections from material softened by soaking in *water* and examine under a microscope using *chloral hydrate solution*. The sections show a yellow epidermis composed of small, thin-walled cells and an underlying parenchyma with numerous large oil glands and scattered small strands of vascular tissue; prismatic crystals of calcium oxalate occur throughout the parenchyma and are particularly abundant in the layers adjacent to the epidermis.

C. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Add 1 g of freshly cut peel to 10 mL of *methanol* and heat in a water-bath at 65° for 5 minutes, shaking frequently. Allow to cool and filter.

(2) 0.01% w/v each of *caffeic acid* and *naringin* and 0.025% w/v of *rutin* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Using a *TLC silica gel plate*.

(b) Use the mobile phase as described below.

(c) Apply 20 µL of each solution as bands.

(d) Develop the plate to 15 cm.

(e) After removal of the plate, dry the plate at 105° and spray the warm plate with a 1% w/v solution of *diphenylboric acid aminoethyl ester* in *methanol* and then with a 5% w/v solution of *polyethylene glycol 400* in *methanol*. Allow the plate to stand for 30 minutes and examine under *ultraviolet light (365 nm)*.

MOBILE PHASE

A mixture of 10 volumes of *anhydrous formic acid*, 10 volumes of *water*, 30 volumes of *butan-2-one* and 50 volumes of *ethyl acetate*.

CONFIRMATION

The chromatogram obtained with solution (1):

exhibits a yellowish-brown fluorescent zone corresponding in colour and position to the zone for rutin in the chromatogram obtained with solution (2);

above it an intense red fluorescent zone and further above a very weak greenish fluorescent zone corresponding in colour and position to the zone for naringin in the chromatogram obtained with solution (2);

other coloured zones are present in the chromatogram.

TESTS

Volatile oil

Not less than 2.0% v/w (1.7% w/w), Appendix XI E, using 300 mL of *water* as the distillation liquid and no xylene in the graduated tube. Use 20 g, soaked in *water* and macerated in a suitable blender, and distil for 3 hours.

Lemon Oil

(Ph. Eur. monograph 0620)

Preparation

Terpeneless Lemon Oil

Ph Eur

DEFINITION

Essential oil obtained by suitable mechanical means, without the aid of heat, from the fresh peel of *Citrus limon* (L.) Burman fil.

CHARACTERS

Appearance

Clear, mobile, pale yellow or greenish-yellow liquid. It may become cloudy at low temperatures.

Characteristic odour.

IDENTIFICATION

First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Mix 1 mL of the substance to be examined in 1 mL of *toluene R*.

Reference solution Dissolve 10 mg of *citropten R* and 50 µL of *citral R* in *toluene R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel GF_{254} plate R.*

Mobile phase *ethyl acetate R, toluene R* (15:85 *V/V*).

Application 10 µL, as bands.

Development Over a path of 15 cm.

Drying In air.

www.webofpharma.com

Detection A Examine in ultraviolet light at 254 nm.

Results A See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution.

Top of the plate	
	A quenching zone (bergamotin)
Citral: a quenching zone	A quenching zone (citral)
	A dark blue zone (5-geranyloxy-7-methoxycoumarin)
Citropten: a light blue fluorescent zone	A light blue fluorescent zone (citropten)
	A quenching zone (psoralen derivative)
	A quenching zone (biakangelicin)
Reference solution	**Test solution**

Detection B Examine in ultraviolet light at 365 nm.

Results B See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution.

Top of the plate	
	A yellow fluorescent zone (bergamotin)
Citral: a quenching zone	A quenching zone (citral)
	A bright blue fluorescent zone (5-geranyloxy-7-methoxycoumarin)
Citropten: a bright blue fluorescent zone	A bright violet-blue fluorescent zone (citropten)
	A yellow fluorescent zone (psoralen derivative)
	An orange zone (biakangelicin)
Reference solution	**Test solution**

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The characteristic peaks in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with the reference solution.

TESTS

Relative density (*2.2.5*)
0.850 to 0.858.

Refractive index (*2.2.6*)
1.473 to 1.476.

Optical rotation (*2.2.7*)
+ 57° to + 70°.

Absorbance (*2.2.25*)
Dissolve 0.250 g of the substance to be examined in *alcohol R*, mix and dilute to 100.0 mL with the same solvent. Measure the absorbance over the range 260 nm to 400 nm. If a manual instrument is used, measure the absorbance at 5 nm intervals from 260 nm to about 12 nm before the expected absorption maximum, then at 3 nm intervals for 3 readings and at 1 nm intervals to about 5 nm beyond the maximum and finally at 10 nm intervals to 400 nm. Plot a curve representing the absorption spectrum with the absorbances as ordinates and the wavelengths as abscissae. Draw as a baseline the tangent between *A* and *B* (Figure 0620.-1). The absorption maximum *C* is situated at 315 ± 3 nm. From *C* draw a line perpendicular to the axis of abscissae and intersecting *AB* at *D*. Deduct the absorbance corresponding to point *D* from that corresponding to point *C*. The value *C* − *D* is 0.20 to 0.96 and for Italian-type lemon oil it is not less than 0.45.

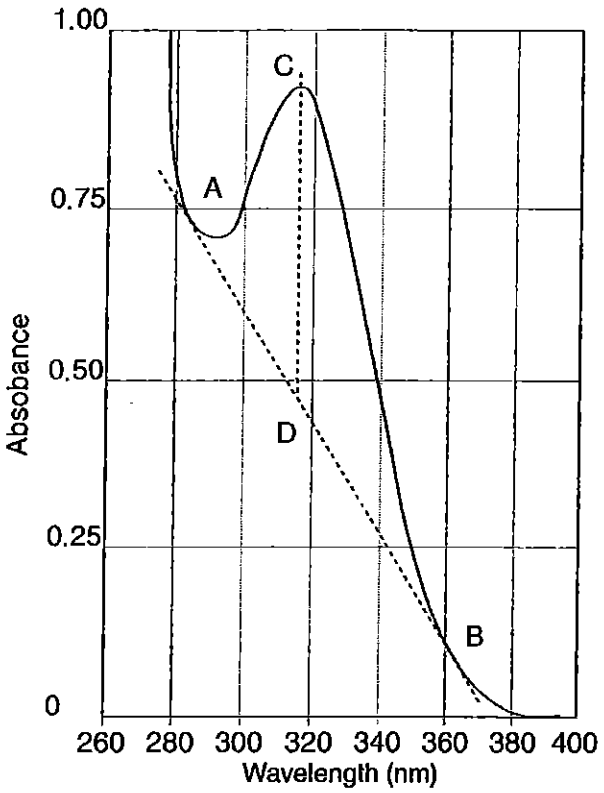


Figure 0620.-1. – *Typical spectrum of lemon oil for the test for absorbance*

Fatty oils and resinified essential oils (*2.8.7*)
It complies with the test for fatty oils and resinified essential oils.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution The substance to be examined.

Reference solution Dissolve 20 µL of *β-pinene R*, 10 µL of *sabinene R*, 100 µL of *limonene R*, 10 µL of *γ-terpinene R*, 5 µL of *β-caryophyllene R*, 20 µL of *citral R*, 5 µL of *α-terpineol R*, 5 µL of *neryl acetate R* and 5 µL of *geranyl acetate R* in 1 mL of *acetone R*.

Column:
— *material*: fused silica,
— *size*: *l* = 30 m (a film thickness of 1 µm may be used) to 60 m (a film thickness of 0.2 µm may be used), Ø = 0.25-0.53 mm,
— *stationary phase*: *macrogol 20 000 R*.

Carrier gas *helium for chromatography R*.

Flow rate 1.0 mL/min.

Split ratio 1:100.

www.webofpharma.com

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 6	45
	6 - 21	45 → 90
	21 - 39	90 → 180
	39 - 55	180
Injection port		220
Detector		220

Detection Flame ionisation.

Injection 0.5 µL of the reference solution and 0.2 µL of the test solution.

Elution order Order indicated in the composition of the reference solution. Record the retention times of these substances.

System suitability Reference solution:
— *resolution*: minimum 1.5 between the peaks due to β-pinene and sabinene and minimum 1.5 between the peaks due to geranial and geranyl acetate.

Using the retention times determined from the chromatogram obtained with the reference solution, locate the components of the reference solution in the chromatogram obtained with the test solution.

Determine the percentage content of these components. The percentages are within the following ranges:
— *β-pinene*: 7.0 per cent to 17.0 per cent,
— *sabinene*: 1.0 per cent to 3.0 per cent,
— *limonene*: 56.0 per cent to 78.0 per cent,
— *γ-terpinene*: 6.0 per cent to 12.0 per cent,
— *β-caryophyllene*: maximum 0.5 per cent,
— *neral*: 0.3 per cent to 1.5 per cent,
— *α-terpineol*: maximum 0.6 per cent,
— *neryl acetate*: 0.2 per cent to 0.9 per cent,
— *geranial*: 0.5 per cent to 2.3 per cent,
— *geranyl acetate*: 0.1 per cent to 0.8 per cent.

Residue on evaporation (*2.8.9*)
1.8 per cent to 3.6 per cent after heating on the water-bath for 4 h.

STORAGE
At a temperature not exceeding 25 °C.

LABELLING
The label states, where applicable, that the contents are Italian-type lemon oil.

Ph Eur

Terpeneless Lemon Oil

Preparations
Lemon Spirit
Compound Orange Spirit

DEFINITION
Terpeneless Lemon Oil may be prepared by concentrating Lemon Oil under reduced pressure until most of the terpenes have been removed or by solvent partition. It contains not less than 40% w/w of aldehydes calculated as citral, $C_{10}H_{16}O$.

CHARACTERISTICS
A clear, colourless or pale yellow liquid, visibly free from water; odour and taste, those of lemon.

TESTS
Optical rotation
–5° to +2°, Appendix V F.

Refractive index
1.475 to 1.485, Appendix V E.

Solubility in ethanol
Soluble, at 20°, in 1 volume of *ethanol (80%)*, Appendix X M.

Weight per mL
0.880 to 0.895 g, Appendix V G.

ASSAY
Carry out the method for *determination of aldehydes*, Appendix X K, using 1 g, omitting the *toluene* and using a volume, not less than 7 mL, of *alcoholic hydroxylamine solution* that exceeds by 1 to 2 mL the volume of 0.5M *potassium hydroxide in ethanol (60%) VS* required. Each mL of 0.5M *potassium hydroxide in ethanol (60%) VS* is equivalent to 76.73 mg of $C_{10}H_{16}O$.

STORAGE
Terpeneless Lemon Oil should be kept in a well-filled container and protected from light.

Lemon Spirit

DEFINITION

Terpeneless Lemon Oil	100 mL
Ethanol (96 per cent)	Sufficient to produce 1000 mL

The spirit complies with the requirements stated under Spirits and with the following requirements.

Content of aldehydes
3.45 to 4.60% w/v, calculated as citral, $C_{10}H_{16}O$.

TESTS
Ethanol content
84 to 88% v/v, Appendix VIII F.

Weight per mL
0.814 to 0.823 g, Appendix V G.

ASSAY
Carry out the method for the *determination of aldehydes*, Appendix X K, using 10 mL, omitting the *toluene* and using a volume, not less than 7 mL, of *alcoholic hydroxylamine solution* that exceeds by 1 to 2 mL the volume of 0.5M *potassium hydroxide in ethanol (60%) VS* required. Each mL of 0.5M *potassium hydroxide in ethanol (60%) VS* is equivalent to 76.73 mg of $C_{10}H_{16}O$.

Lemon Syrup

DEFINITION

Lemon Spirit	5 mL
Citric Acid Monohydrate	25 g
Invert Syrup	100 mL
Syrup	Sufficient to produce 1000 mL

Extemporaneous preparation
The following directions apply.

Dissolve the Citric Acid Monohydrate in some of the Syrup, add the Invert Syrup, the Lemon Spirit and sufficient Syrup to produce 1000 mL and mix.

www.webofpharma.com

CHARACTERISTICS

Lemon Syrup has a weight per mL of about 1.33 g.

The syrup complies with the requirements stated under Oral Liquids and with the following requirements.

Content of citric acid monohydrate, $C_6H_8O_7,H_2O$
2.2 to 2.6% w/v.

ASSAY

Mix 8 g with 100 mL of *water* and titrate with *0.1M sodium hydroxide VS* using *phenolphthalein solution R1* as indicator. Each mL of *0.1M sodium hydroxide VS* is equivalent to 7.005 mg of $C_6H_8O_7,H_2O$. Determine the *weight per mL*, Appendix V G, and calculate the content of $C_6H_8O_7,H_2O$, weight in volume.

Lemon Verbena Leaf

(Ph. Eur. monograph 1834)

Ph Eur

DEFINITION

Whole or fragmented, dried leaves of *Aloysia citrodora* Paláu (syn. *Aloysia triphylla* (L'Hér.) Kuntze; *Verbena triphylla* L'Hér.; *Lippia citriodora* Kunth).

Content

— *acteoside* ($C_{29}H_{36}O_{15}$; M_r 625): minimum 2.5 per cent, expressed as ferulic acid (dried drug);
— *essential oil*: minimum 3.0 mL/kg for the whole drug and minimum 2.0 mL/kg for the fragmented drug (dried drug).

CHARACTERS

After grinding, it has a characteristic odour reminiscent of lemon.

IDENTIFICATION

A. The leaves are simple with short petioles. They are narrow, lanceolate, and about 4 times longer than they are wide. The entire, slightly undulating margins are curled towards the upper surface. The upper surface is dark green and rough to the touch; the lower surface is paler green and shows a prominent midrib with secondary veins running to the margins.

B. Microscopic examination (*2.8.23*). The powder is light green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1834.-1): fragments of the upper epidermis of the lamina (surface view [A, B, H]), composed of polygonal cells with numerous short, unicellular, thick-walled cystolithic trichomes, each arising from a rosette of cells at the base and containing calcium concretions [B], glandular trichomes with a unicellular stalk and a unicellular, globular head of variable size (surface view [Ha], transverse section [D, F]); these fragments are usually accompanied by palisade parenchyma [Aa, Hb]; fragments of the lower epidermis of the lamina (surface view [E]) covered by a striated cuticle and composed of cells more irregular and somewhat sinuous in outline, with abundant anomocytic stomata (*2.8.3*) [Ea] and numerous glandular trichomes in surface view [Eb] and/or their scars [Ec]; fragments of the lamina (transverse section [G]) with 2 layers of palisade parenchyma [Ga] and spongy parenchyma [Gb]; lignified tissue from the veins [C].

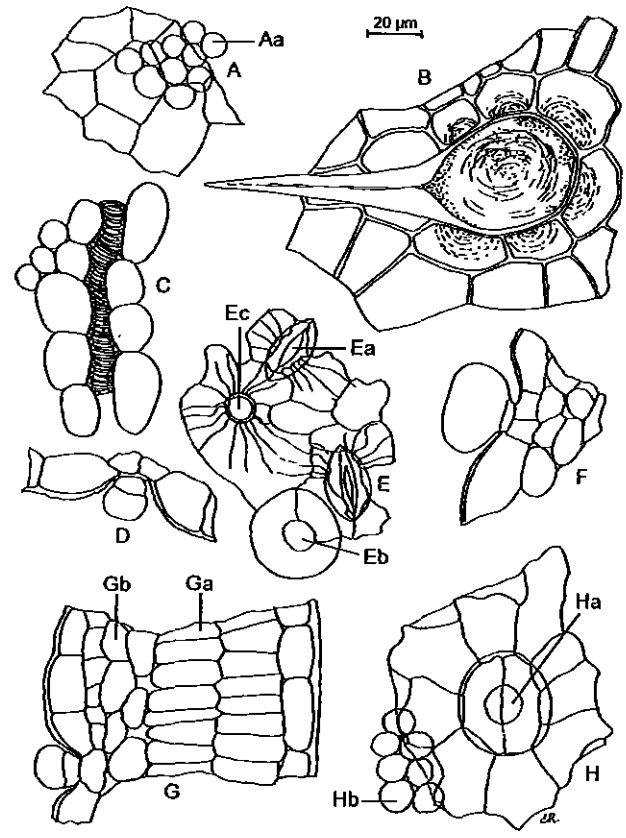


Figure 1834.-1. – *Illustration for identification test B of powdered herbal drug of lemon verbena leaf*

C. Examine the chromatograms obtained in the test for *Verbena officinalis*.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution. Zones may be present in the chromatogram obtained with the test solution below the zone due to rutoside in the chromatogram obtained with the reference solution.

Top of the plate	
	An intense greyish-green zone
Arbutin: a blue or brown zone	
Rutoside: a dark brownish-yellow zone	A blue or violet zone
Reference solution	Test solution

TESTS

Verbena officinalis

Thin-layer chromatography (*2.2.27*).

Test solution To 0.50 g of the powdered herbal drug (710) (*2.9.12*) add 5 mL of *methanol R*. Heat in a water-bath at 60 °C for 10 min. Cool and filter.

Reference solution Dissolve 10 mg of *arbutin R* and 10 mg of *rutoside trihydrate R* in *methanol R* and dilute to 10 mL with the same solvent.

www.webofpharma.com

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, glacial acetic acid R, water R, ethyl acetate R* (11:11:27:100 *V/V/V/V*).

Application 20 µL [or 5 µL] as bands.

Development Over a path of about 12 cm [or 6 cm].

Drying In air.

Detection Spray with *anisaldehyde solution R* and dry at 100-105 °C for about 10 min; examine in daylight.

Results The chromatogram obtained with the test solution shows no brownish-grey zone at a position between that of arbutin and rutoside in the chromatogram obtained with the reference solution.

Loss on drying
(*2.2.32*)Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (710) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 13.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 3.5 per cent.

ASSAY

Acteoside
Liquid chromatography (*2.2.29*).

Test solution To 1.00 g of the powdered herbal drug (710) (*2.9.12*) add 50.0 mL of the reference solution and stir for 2 h with a magnetic stirrer. Centrifuge for 15 min and pass the supernatant through a membrane filter (nominal pore size 0.45 µm).

Reference solution Dissolve 10.0 mg of *ferulic acid CRS* in *ethanol (60 per cent V/V) R* and dilute to 100.0 mL with the same solvent.

Precolumn:
— *size*: l = 0.01 m, Ø = 4.0 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Column:
— *size*: l = 0.25 m, Ø = 4.0 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm);
— *temperature*: 20 °C.

Mobile phase:
— *mobile phase A*: 0.3 per cent *V/V* solution of *phosphoric acid R*;
— *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 20	93 → 83	7 → 17
20 - 30	83	17
30 - 35	83 → 75	17 → 25
35 - 40	75 → 20	25 → 80
40 - 45	20 → 93	80 → 7

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 330 nm.

Injection 20 µL.

System suitability Test solution:
— *resolution*: minimum 3.5 between the peaks due to ferulic acid and acteoside.

Calculate the percentage content of acteoside, expressed as ferulic acid, using the following expression:

$$\frac{A_1 \times m_2 \times p \times 0.5 \times 3.1}{A_2 \times m_1}$$

A_1 = area of the peak due to acteoside in the chromatogram obtained with the test solution;
A_2 = area of the peak due to ferulic acid in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug in the test solution, in grams;
m_2 = mass of *ferulic acid CRS* in the reference solution, in grams;
p = percentage content of ferulic acid in *ferulic acid CRS*;
3.1 = correlation factor between acteoside and ferulic acid.

Essential oil (*2.8.12*)
Introduce 25.0 g of the freshly crushed herbal drug into a 1000 mL flask and add 500 mL of a 10 g/L solution of *sodium chloride R* as the distillation liquid. Use 0.50 mL of *xylene R* in the graduated tube. Distil at a rate of 3.0-3.5 mL/min for 3 h.

Ph Eur

Ligusticum Root and Rhizome

(Ph. Eur. monograph 2431)

Ph Eur

DEFINITION
Whole or fragmented, dried rhizome and root of *Ligusticum sinense* Oliv. or *Ligusticum jeholense* (Nakai & Kitag.) Nakai & Kitag.

Content
Minimum 5.0 mL/kg of essential oil (dried drug).

IDENTIFICATION
A. The rhizome is short, up to 3 cm in diameter, brown or yellowish-brown, simple or somewhat twisted. The roots are usually up to 1.5 mm thick, show no ramification, and are the same colour as the rhizome; the fracture is usually fibrous; the remaining stem bases are cylindrical, 5-6 mm thick and their longitudinal fracture shows a yellowish-white medulla. The fragmented rhizome occurs as more or less thick slices.

The rhizome of *Ligusticum sinense* shows an irregular brown or blackish-brown outer surface; the yellowish-white or pale yellowish-brown transverse section is fibrous, porous and cracked.

The rhizome of *Ligusticum jeholense* shows root scars and the spiny remains of roots on its outer surface; a transverse section shows radial striations and cracks in the xylem.

B. Microscopic examination (*2.8.23*). The powder is brownish-beige. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2431.-1): cork fragments made up of cells with brown contents which are polygonal in surface view [C]; numerous fragments of parenchyma consisting of rounded or ovoid cells, with thin or slightly thickened walls [H]; fragments of brownish-yellow secretory canals up to 170 µm wide (transverse section [A], longitudinal section [E]); fragments of reticulate vessels about 80 µm in diameter, isolated or in groups of 2 or 3 [B]; groups of smaller reticulate vessels surrounded by either xylem parenchyma [G] or by lignified fibres with thick, moderately pitted walls [J]; fibres are isolated [L] or in groups of 2 or 3, colourless, often whole with pitted walls, sometimes reaching 700 µm in length and about 20 µm wide; round or rectangular sclereids, isolated [F] or grouped in clusters [D], with thickened and channelled walls (some of the larger sclereids may be up to

www.webofpharma.com

100 µm long). Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows many isolated, small (5-10 µm), round or ovoid starch granules [K].

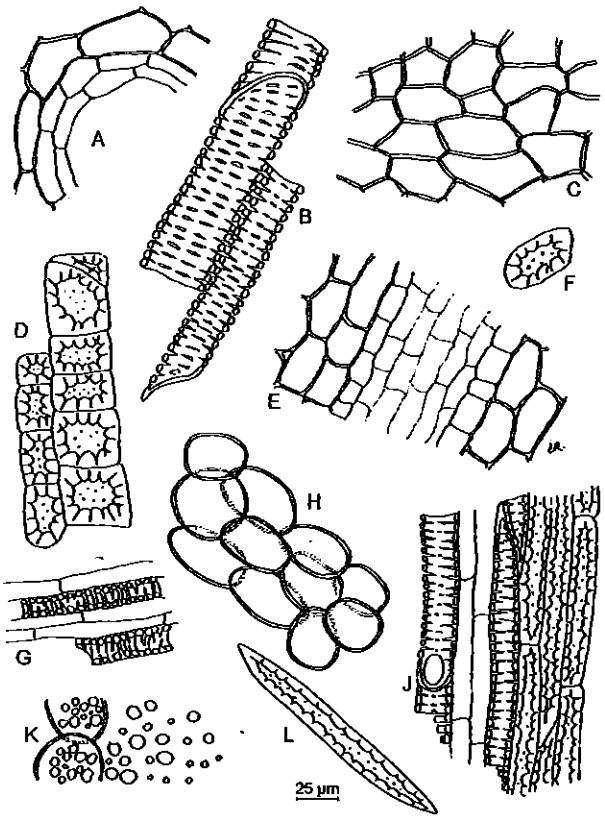


Figure 2431.-1. – *Illustration for identification test B of powdered herbal drug of ligusticum root and rhizome*

C. Thin-layer chromatography (*2.2.27*).

Examine the chromatograms obtained in the test for officinal species of *Angelica* and *Levisticum*.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
(*Z*)-Ligustilide: a bluish-white fluorescent zone	A bluish-white fluorescent zone ((*Z*)-ligustilide)
	A faint bluish-white fluorescent zone
Osthole: a blue fluorescent zone	
Imperatorin: a whitish fluorescent zone	A faint blue fluorescent zone
	A faint bluish-white fluorescent zone
Reference solution	**Test solution**

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint quenching zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A quenching zone (*L. jeholense*)
(*Z*)-Ligustilide: a blue fluorescent zone	A blue fluorescent zone ((*Z*)-ligustilide)
Osthole: a quenching zone	2 quenching zones
Imperatorin: a quenching zone	
Reference solution	**Test solution**

Results C See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones of various colours may be present in the chromatogram obtained with the test solution.

Top of the plate	
	2 prominent reddish zones
	A brown zone (*L. jeholense*)
(*Z*)-Ligustilide: a grey zone	A violet zone
Osthole: a violet zone	
Imperatorin: a reddish-grey zone	A broad reddish zone
	A violet zone
	Several faint violet zones
Reference solution	**Test solution**

TESTS

Officinal species of *Angelica* and *Levisticum*

Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the freshly powdered herbal drug (355) (*2.9.12*) add 4 mL of *methanol R* and sonicate for 5 min. Centrifuge and use the supernatant.

Reference solution Dissolve 1 mg of *imperatorin R*, 1 mg of *(Z)-ligustilide R* and 1 mg of *osthole R* in 1 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *glacial acetic acid R, ethyl acetate R, toluene R* (1:10:90 *V/V/V*).

Application 4 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection A Examine in ultraviolet light at 365 nm.

Results A The chromatogram obtained with the test solution shows no prominent blue fluorescent zone directly below or above the zone due to imperatorin in the chromatogram obtained with the reference solution.

Detection B Examine in ultraviolet light at 254 nm.

www.webofpharma.com

Results B The chromatogram obtained with the test solution shows no zone corresponding in position to, or directly below, the zone due to imperatorin in the chromatogram obtained with the reference solution.

Detection C Treat with a 10 per cent *V/V* solution of *sulfuric acid R* in *methanol R*; heat at 100 °C for 5 min and examine in daylight.

Results C The chromatogram obtained with the test solution shows no distinct greenish zone below the zone due to imperatorin in the chromatogram obtained with the reference solution.

Foreign matter (*2.8.2*)
Maximum 3 per cent, determined on 50 g.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C.

Total ash (*2.4.16*)
Maximum 6.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 2.0 per cent.

ASSAY

Essential oil (*2.8.12*)
Use 25.0 g of the powdered herbal drug (500) (*2.9.12*) immediately before the assay using a blade grinder refrigerated at 5 °C, a 1000 mL round-bottomed flask, 500 mL of *water R* as the distillation liquid, 10 drops of *liquid paraffin R*, a few grains of pumice and 0.50 mL of *o-xylene R* in the graduated tube. Distil at a rate of 2-3 mL/min for 3 h.

Ph Eur

Lime Flower

(Ph. Eur. monograph 0957)

Ph Eur

DEFINITION

Whole, dried inflorescence of *Tilia cordata* Mill., of *Tilia platyphyllos* Scop., of *Tilia* × *europaea* L. or a mixture of these.

IDENTIFICATION

A. The inflorescence is yellowish-green. The main axis of the inflorescence bears a linguiform bract, membranous, yellowish-green, practically glabrous, the central vein of which is joined for up to about half of its length with the peduncle. The inflorescence usually consists of 2-7 flowers, occasionally up to 16. The sepals are detached easily from the perianth; they are up to 6 mm long, their abaxial surface is usually glabrous, their adaxial surface and their borders are strongly pubescent. The 5 spatulate, thin petals are yellowish-white, up to 8 mm long. They show fine venation and their borders only are sometimes covered with isolated trichomes. The numerous stamens are free and usually constitute 5 groups. The superior ovary has a pistil with a somewhat 5-lobate stigma.

B. Microscopic examination (*2.8.23*). The powder is yellowish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0957.-1): fragments of the bract showing an adaxial epidermis with cells with straight or slightly sinuous anticlinal walls [H] and an abaxial epidermis [C] with cells with wavy-sinuous walls [Ca] and anomocytic stomata (*2.8.3*) [Cb], covered by a finely striated cuticle; fragments of the sepals [A] with epidermal cells with rigid anticlinal walls [Aa] with rounded to oval covering trichome scars with thick, channelled and coarsely pitted walls [Ac], thick-walled covering trichomes, unicellular, isolated [Ab] or stellate with up to 5 cells and measuring up to 350 µm [K]; fragments of the mesophyll of the sepals or of the lamina of the petals (transverse section [J]), composed of parenchymatous cells containing cluster crystals of calcium oxalate [Ja] and large mucilaginous cells [Jb]; fragments of the adaxial epidermis of the petals [B] consisting of straight-walled cells [Ba] and elongated multicellular glandular trichomes [Bb]; pollen grains with 3 germinal pores and a finely granulated exine, about 30-40 µm in diameter [G]; twisted, unicellular trichomes from the ovary may be present, isolated [D, E, F] or stellate with 2-4 branches.

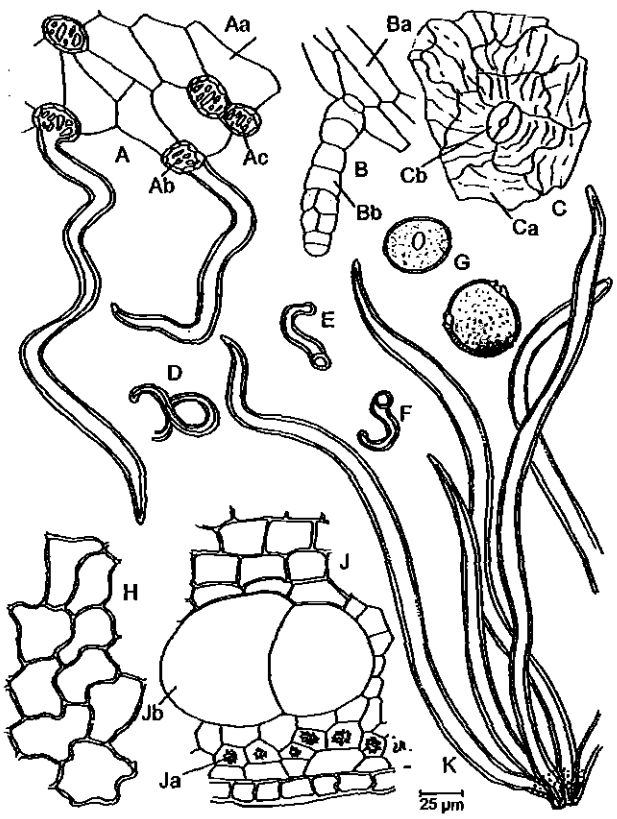


Figure 0957.-1. – *Illustration for identification test B of powdered herbal drug of lime flower*

C. High-performance thin-layer chromatography (*2.8.25*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5.0 mL of *methanol R*. Sonicate for 15 min, filter or centrifuge and use the filtrate or supernatant.

Reference solution (a) Dissolve 5.0 mg of *hyperoside R* and 5.0 mg of *rutoside trihydrate R* in *methanol R* and dilute to 10.0 mL with the same solvent.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *methanol R*.

Reference solution (c) Dissolve 5 mg of *hyperoside R* and 2 mg of *chlorogenic acid R* in *methanol R* and dilute to 10 mL with the same solvent.

Intensity markers Hyperoside for the yellow or orange zones in the middle third of the chromatogram and rutoside for the

www.webofpharma.com

yellow or orange zones at the top of the lower third of the chromatogram.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, water R, methyl ethyl ketone R, ethyl acetate R* (10:10:30:50 *V/V/V/V*).

Application 4 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of air at room temperature for 5 min.

Detection Heat at 100-105 °C for 5 min; spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then with a 50 g/L solution of *macrogol 400 R* in *methanol R* or, alternatively, dip the warm plate in a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, then in a 50 g/L solution of *macrogol 400 R* in *methylene chloride R*; allow to dry in air for about 1 min and examine in ultraviolet light at 366 nm.

System suitability Reference solution (c):

— the chromatogram shows in the middle third 2 distinct zones, which may be touching; the lower zone (chlorogenic acid) shows a light blue fluorescence and the upper zone (hyperoside) shows a yellow or orange fluorescence.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, other faint blue, yellow or orange, brownish and greenish fluorescent zones may be present in the chromatogram obtained with the test solution, especially in the upper and lower thirds. The zones below hyperoside show a relatively high variation in intensity and colour.

Top of the plate	
	A blue zone, faint to equivalent
	2 yellow or orange zones, faint to equivalent
	A yellow or orange zone, equivalent
Hyperoside: a yellow or orange zone	
	A brownish zone, very faint to faint
	A yellow, orange or greenish zone, faint
Rutoside: a yellow or orange zone	A yellow, orange or bluish zone, faint to equivalent
Reference solution (a)	Test solution

TESTS

Foreign matter (*2.8.2*)

Maximum 2 per cent, determined on 30 g.

***Tilia americana* L. or *Tilia tomentosa* Moench**

There are no inflorescences with a bract bearing on the abaxial surface, stellate, 5- to 8-rayed covering trichomes and flowers having an apparent double corolla by transformation of 5 stamens into petal-like staminoids, the pistil is neither lobular nor indented.

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 8.0 per cent.

Ph Eur

Linseed

(Ph. Eur. monograph 0095)

When Powdered Linseed is prescribed or demanded, material complying with the appropriate requirements below shall be dispensed or supplied.

Ph Eur

DEFINITION

Dried, ripe seeds of *Linum usitatissimum* L.

IDENTIFICATION

A. The seed has a flattened, elongated ovoid shape. The testa is dark reddish-brown or yellow, smooth and shiny. The seeds are 4-6 mm long, 2-3 mm wide and 1.5-2 mm thick; one end is rounded and the other end forms an oblique point near which the hilum appears as a slight depression. When viewed with a lens, the surface of the seed-coat is seen to be minutely pitted. Inside the testa a narrow, whitish endosperm and an embryo composed of 2 large, flattened, yellowish and oily cotyledons are present; the radicle points towards the hilum.

B. Microscopic examination (*2.8.23*). The powder is greasy to the touch. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0095.-1): fragments of the outer testa [A, B] with cells that are polygonal (surface view [Aa]) or narrow (transverse section [Ba]) and filled with mucilage [Bb]; fragments of the collenchymatously thickened sub-epidermal layer (transverse section [Bc], surface view [Ab]) with rounded cells with triangular intercellular spaces often attached to the sclerenchymatous layer composed of elongated cells, with thickened and pitted walls [Ca], some with strongly thickened and pitted walls [G]; fragments (surface view [C]) consisting of the hyaline layer with thin-walled cells [Cb] often remaining attached to the layer of elongated sclereids and crossing them at approximately right angles [Ca]; fragments of the inner testa (surface view [D]), composed of moderately thickened polygonal cells filled with brown-orange pigment; small polyhedral masses of pigment [H]; numerous fragments of parenchyma from the testae, with large, slightly and regularly thickened cells (surface view [J, L]); parenchyma of the endosperm [K] and cotyledons [E] containing aleurone grains and oil droplets; very numerous isolated oil droplets [F].

www.webofpharma.com

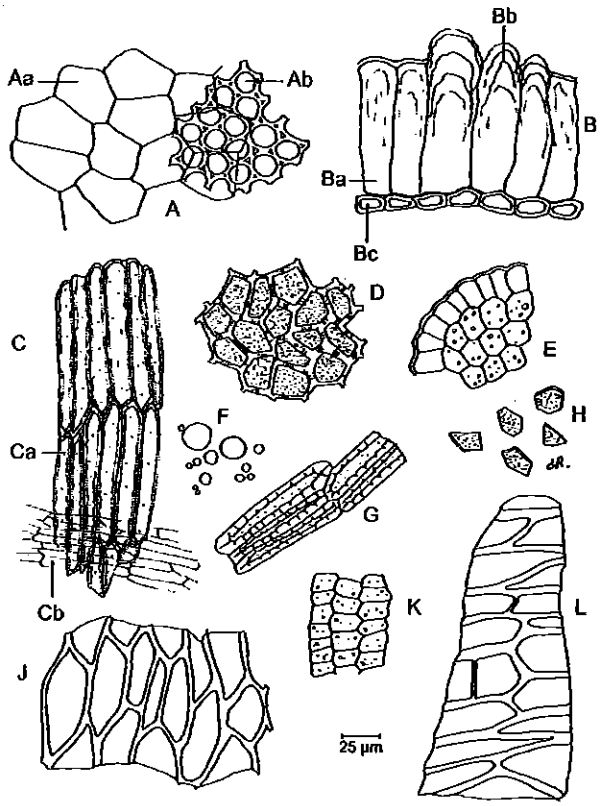


Figure 0095.-1. – *Illustration for identification test B of powdered herbal drug of linseed*

TESTS

Foreign matter (*2.8.2*)
Maximum 10 per cent of seeds with a dull coat and maximum 1.5 per cent of other foreign matter.

Swelling index (*2.8.4*)
Minimum 4.

Cadmium (*2.4.27*)
Maximum 0.5 ppm.

Loss on drying (*2.2.32*)
Maximum 8.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 5.0 per cent.

Ph Eur

Liquorice

(Liquorice Root, Ph. Eur. monograph 0277)

Preparations
Liquorice Dry Extract for Flavouring Purposes
Liquorice Liquid Extract

When Powdered Liquorice is prescribed or demanded, material complying with the appropriate requirements below shall be dispensed or supplied.

Ph Eur

DEFINITION
Dried, unpeeled or peeled, whole or cut root and stolons of *Glycyrrhiza glabra* L. and/or of *Glycyrrhiza inflata* Bat. and/or *Glycyrrhiza uralensis* Fisch.

Content
Minimum 4.0 per cent of 18β-glycyrrhizic acid ($C_{42}H_{62}O_{16}$; M_r 823) (dried drug).

IDENTIFICATION
A. The root has few branches. Its bark is brown or brownish-grey with longitudinal striations and bears traces of lateral roots. The cylindrical stolons are 1-2 cm in diameter; their external appearance is similar to that of the root but there are occasional small buds. The fracture of the root and the stolon is granular and fibrous. The cork layer is thin; the secondary phloem region is thick and light yellow with radial striations. The yellow xylem cylinder is compact, with a radiate structure. The stolon has a central pith, which is absent from the root. The external part of the bark is absent from the peeled root.

B. Microscopic examination (*2.8.23*). The powder is light yellow or faintly greyish. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters: fragments of yellow thick-walled fibres, 700-1200 µm long and 10-20 µm wide with a punctiform lumen, often accompanied by crystal sheaths containing prisms of calcium oxalate 10-35 µm long and 2-5 µm wide. The walls of the vessels are yellow, 5-10 µm thick, lignified and have numerous bordered pits with a slit-shaped aperture; fragments of cork consisting of thin-walled cells and isolated prisms of calcium oxalate occur as well as fragments of parenchymatous tissue. Fragments of cork are absent from the peeled root. Examine under a microscope using a mixture of equal volumes of *glycerol R* and *water R*. The powder shows the following diagnostic characters: simple, round or oval starch granules, 2-20 µm in diameter.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.50 g of the powdered herbal drug (180) (*2.9.12*) in a 50 mL round-bottomed flask add 16.0 mL of *water R* and 4.0 mL of *hydrochloric acid R1* and heat on a water-bath under a reflux condenser for 30 min. Cool and filter. Dry the filter and the round-bottomed flask at 105 °C for 60 min. Place the filter in the round-bottomed flask, add 20.0 mL of *ether R* and heat in a water-bath at 40 °C under a reflux condenser for 5 min. Cool and filter. Evaporate the filtrate to dryness. Dissolve the residue in 5.0 mL of *ether R*.

Reference solution Dissolve 5.0 mg of *glycyrrhetic acid R* and 5.0 mg of *thymol R* in 5.0 mL of *ether R*.

Plate *TLC silica gel F_{254} plate R*.

Mobile phase *concentrated ammonia R, water R, ethanol (96 per cent) R, ethyl acetate R* (1:9:25:65 *V/V/V/V*).

Application 10 µL.

Development Over a path of 15 cm.

Drying In air for 5 min.

Detection A Examine in ultraviolet light at 254 nm.

Results A The chromatograms obtained with the test solution and the reference solution show in the lower half a quenching zone due to glycyrrhetic acid.

Detection B Treat with *anisaldehyde solution R*, and heat at 100-105 °C for 5-10 min; examine in daylight.

Results B The chromatogram obtained with the reference solution shows in the lower half a violet zone due to glycyrrhetic acid and in the upper third a red zone due to thymol. The chromatogram obtained with the test solution shows in the lower half a violet zone corresponding to the zone of glycyrrhetic acid in the chromatogram obtained with the reference solution and a yellow zone (isoliquiridigenine) in the upper third under the zone of thymol in the

www.webofpharma.com

chromatogram obtained with the reference solution. Further zones may be present.

TESTS

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 10.0 per cent for the unpeeled drug and maximum 6.0 per cent for the peeled drug.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 2.0 per cent for the unpeeled drug and maximum 0.5 per cent for the peeled drug.

Ochratoxin A (*2.8.22*)
Maximum 20 µg per kilogram of herbal drug.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Place 1.000 g of the powdered herbal drug (180) (*2.9.12*) in a 150 mL ground-glass conical flask. Add 100.0 mL of an 8 g/L solution of *ammonia R* and treat in an ultrasonic bath for 30 min. Centrifuge a part of the solution and dilute 1.0 mL of the supernatant layer to 5.0 mL with an 8 g/L solution of *ammonia R*. Filter through a membrane filter (nominal pore size 0.45 µm); use the filtrate as the test solution.

Solution A Dissolve 0.130 g of *monoammonium glycyrrhizate CRS* in an 8 g/L solution of *ammonia R* and dilute to 100.0 mL with the same solvent.

Reference solution (a) Dilute 5.0 mL of solution A to 100.0 mL with an 8 g/L solution of *ammonia R*.

Reference solution (b) Dilute 10.0 mL of solution A to 100.0 mL with an 8 g/L solution of *ammonia R*.

Reference solution (c) Dilute 15.0 mL of solution A to 100.0 mL with an 8 g/L solution of *ammonia R*.

Column:
— *size*: *l* = 0.10 m, Ø = 4 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase *glacial acetic acid R, acetonitrile R, water R* (6:30:64 *V/V/V*).

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 254 nm.

Injection 10 µL.

Establish a calibration curve with the mass of monoammonium glycyrrhizate in the reference solutions, in grams, as the abscissa and the corresponding peak areas as the ordinate.

Using the retention times and the peak areas determined from the chromatograms obtained with the reference solutions, locate and integrate the peak due to 18β-glycyrrhizic acid in the chromatogram obtained with the test solution.

Calculate the percentage content of 18β-glycyrrhizic acid using the following expression:

$$A \times \frac{5}{m} \times B \times \frac{823}{840}$$

A = mass equivalent of monoammonium glycyrrhizate in the test solution, determined from the calibration curve, in grams;
B = declared percentage content of *monoammonium glycyrrhizate CRS*;
m = mass of the herbal drug to be examined used to prepare the test solution, in grams;
823 = molecular mass of 18β-glycyrrhizic acid;
840 = molecular mass of monoammonium glycyrrhizate (without any water of crystallisation).

LABELLING

The label states whether the drug is peeled or unpeeled.

Ph Eur

Liquorice Dry Extract for Flavouring Purposes

(Ph. Eur. monograph 2378)

Ph Eur

DEFINITION

Dry extract produced from *Liquorice root (0277)*.

Content

5.0 per cent to 7.0 per cent of 18β-glycyrrhizic acid ($C_{42}H_{62}O_{16}$; M_r 823) (dried extract).

PRODUCTION

The extract is produced from the cut herbal drug by a suitable procedure using water.

CHARACTERS

Appearance

Yellowish-brown or brown powder.

Very sweet taste.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Solvent mixture *ethyl acetate R, methanol R* (50:50 *V/V*).

Test solution To 0.30 g of the extract to be examined add 30 mL of *hydrochloric acid R1* and boil on a water-bath under a reflux condenser for 60 min. After cooling, extract the mixture with 2 quantities, each of 20 mL, of *ethyl acetate R*. Combine the organic layers and filter through a filter covered with *anhydrous sodium sulfate R*. Evaporate the filtrate to dryness *in vacuo* and dissolve the residue in 2.0 mL of the solvent mixture.

Reference solution Dissolve 5.0 mg of *glycyrrhetic acid R* and 5.0 mg of *thymol R* in 5.0 mL of the solvent mixture.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *concentrated ammonia R, water R, ethanol (96 per cent) R, ethyl acetate R* (1:9:25:65 *V/V/V/V*).

Application 20 µL [or 10 µL] as bands.

Development Over a path of 15 cm [or 7 cm].

Drying In air for 5 min.

Detection Spray with *anisaldehyde solution R* and heat at 100-105 °C for 5-10 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
Thymol: a red zone	A yellow zone
Glycyrrhetic acid: a violet zone	A violet zone (glycyrrhetic acid)
Reference solution	Test solution

TESTS

Loss on drying (*2.8.17*)
Maximum 7.0 per cent.

Ochratoxin A (*2.8.22*)
Maximum 80 µg per kilogram of extract.

The maximum content applies to the pure undiluted extract. Where excipients are added to reduce the strength of the extract, the maximum content should be reduced proportionally.

ASSAY

Liquid chromatography (*2.2.29*).

Solvent mixture *water R, methanol R* (20:80 *V/V*).

Test solution Place 0.200 g of the extract to be examined in a 150 mL ground-glass conical flask. Add 100.0 mL of the solvent mixture and sonicate for 2 min. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution Dissolve 50.0 mg of *monoammonium glycyrrhizate CRS* in the solvent mixture and dilute to 50.0 mL with the solvent mixture. Dilute 1.0 mL of this solution to 10.0 mL with the solvent mixture.

Column:
— *size*: *l* = 0.10 m, Ø = 4.0 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase *glacial acetic acid R, acetonitrile R, water R* (6:30:64 *V/V/V*).

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 254 nm.

Injection 10 µL.

Run time 3 times the retention time of 18β-glycyrrhizic acid.

Retention time 18β-glycyrrhizic acid = about 9 min.

Identification of peaks Use the chromatogram supplied with *monoammonium glycyrrhizate CRS* and the chromatogram obtained with the reference solution to identify the peaks due to 18β-glycyrrhizic acid and 18α-glycyrrhizic acid.

System suitability Reference solution:
— the chromatogram obtained with the reference solution is similar to the chromatogram supplied with *monoammonium glycyrrhizate CRS*;
— *resolution*: minimum 2.0 between the peaks due to 18β-glycyrrhizic acid and 18α-glycyrrhizic acid.

Calculate the percentage content of 18β-glycyrrhizic acid, using the following expression:

$$\frac{A_1 \times m_2 \times p \times 0.979}{A_2 \times m_1 \times 5}$$

A_1 = area of the peak due to 18β-glycyrrhizic acid in the chromatogram obtained with the test solution;
A_2 = area of the peak due to 18β-glycyrrhizic acid in the chromatogram obtained with the reference solution;
m_1 = mass of the extract to be examined used to prepare the test solution, in grams;
m_2 = mass of *monoammonium glycyrrhizate CRS* used to prepare the reference solution, in grams;
p = percentage content of 18β-glycyrrhizic acid in *monoammonium glycyrrhizate CRS*;
0.979 = peak correlation factor between 18β-glycyrrhizic acid and monoammonium glycyrrhizate.

Ph Eur

Liquorice Liquid Extract

DEFINITION

Liquorice Liquid Extract is produced from Liquorice.
It contains not less than 1.4% w/v of 18β-glycyrrhizic acid, $C_{42}H_{62}O_{16}$.

CHARACTERISTICS

A dark brown, clear liquid containing no more than a trace of deposit.

PRODUCTION

The liquid extract is produced from Liquorice by extraction with water, precipitation of unwanted constituents, followed by concentration of the extraction liquors and the addition of sufficient *ethanol (96%)* and *water* to produce the required volume. The liquid extract must stand for a minimum of 4 to 8 weeks prior to decantation of the clear supernatant liquid.

The extract complies with the requirements stated under Extracts and with the following requirements.

IDENTIFICATION

Carry out the method for *high performance thin-layer chromatography*, Appendix XI W, using the following solutions.

(1) Dilute 1 volume of the preparation being examined to 10 volumes with *ethanol (70%)*.

(2) 0.05% w/v of *hyperoside* and 0.05% w/v of *rutin* in *methanol*.

(3) Dilute 1 volume of solution (2) to 4 volumes of *methanol*.

(4) 0.05% w/v of *hyperoside* and 0.05% w/v of *chlorogenic acid* in *methanol*.

(5) 1.4% w/v of *18β-glycyrrhizic acid* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *silica gel* F_{254} (Merck silica gel 60 F_{254} plates are suitable).

(b) Use the mobile phase as described below.

(c) Apply 2 µL of each solution as 8 mm bands.

(d) Develop the plate to 7 cm.

(e) Remove the plate and allow to dry in air.

(f) Dip the plate in *methanolic sulfuric acid (10%)*, heat at 100° for 10 minutes and examine under white light.

MOBILE PHASE

1 volume of *glacial acetic acid*, 1 volume of *anhydrous formic acid*, 2 volumes of *water* and 15 volumes of *ethyl acetate*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (4) shows two clearly separated bands.

www.webofpharma.com

CONFIRMATION

When examined in daylight, the chromatogram obtained with solution (1) shows a yellow band at the top of the plate. There is a faint yellow band above a faint to equivalent yellow band in the middle third of the plate. There are two yellow bands above the brown band corresponding to 18β-glycyrrhizic acid and a broad brown band in the bottom third of the plate. Other faint bands may be present.

Top of the plate			
A yellow band A faint yellow band A faint to equivalent yellow band A yellow band A yellow band A brown band (glycyrrhizic acid) A broad brown band	A yellow band (hyperoside) A yellow band (Rutin)	A yellow band (hyperoside) A pink band (chlorogenic acid)	A brown band (glycyrrhizic acid)
Solution (1)	Solution (2) and (3)	Solution (4)	Solution (5)

TESTS

Ethanol

16 to 20 % v/v, Appendix VIII F, Method III.

Methanol

Not more than 0.05% v/v, Appendix VIII G, Method B.

Ochratoxin A

Not more than 20 ppb, Appendix XI S2.

ASSAY

Carry out the method for *liquid chromatography*, Appendix III D, using an aqueous solvent mixture containing 8 g/L solution of *ammonia*.

(1) Dilute 2 mL of the preparation being examined to 100 mL and centrifuge. Dilute 10 mL of the supernatant liquid to 25 mL.

(2) 0.0065% w/v of *monoammonium glycyrrhizate EPCRS*.

(3) 0.013% w/v of *monoammonium glycyrrhizate EPCRS*.

(4) 0.020% w/v of *monoammonium glycyrrhizate EPCRS*.

CHROMATOGRAPHIC CONDITIONS

(a) Use a stainless steel column (10 cm × 4 mm) packed with *octadecylsilyl silica gel for chromatography* (5 µm) (Hypersil BDS C18 is suitable).

(b) Use isocratic elution and the mobile phase described below.

(c) Use a flow rate of 1.5 mL per minute.

(d) Use a detection wavelength of 254 nm.

(e) Inject 10 µL of each solution.

MOBILE PHASE

6 volumes of *glacial acetic acid*, 30 volumes of *acetonitrile* and 64 volumes of *water*.

DETERMINATION OF CONTENT

Establish a calibration curve with the content of monoammonium glycyrrhizate in solutions (2) to (4), in % w/v, as the abscissa and the corresponding peak areas as the ordinate.

Using the retention times and the peak areas determined from the chromatograms obtained with the solutions (2) to (4), locate and integrate the peak due to 18β-glycyrrhizic acid in the chromatogram obtained with solution (1).

Calculate the percentage content of 18β-glycyrrhizic acid using the following expression:

$$\frac{A \times 1.25 \times P \times 823}{840}$$

Where:

A	=	Percentage equivalent of monoammonium glycyrrhizate in solution (1) determined from the calibration curve in % w/v;
P	=	declared percentage content of *monoammonium glycyrrhizate EPCRS*;
823	=	molecular weight of 18β-glycyrrhizic acid;
840	=	molecular weight of monoammonium glycyrrhizate (without any water of crystallisation).

Liquorice Root for use in TCM

DEFINITION

Liquorice Root for use in TCM is the dried unpeeled root and rhizome of *Glycyrrhiza uralensis* Fisch., and/or *Glycyrrhiza inflata* Bat. and/or *Glycyrrhiza glabra* L.

It is collected in spring and autumn, separated from the rootlets and dried in the sun.

It contains not less than 2.0% of glycyrrhizic acid ($C_{42}H_{62}O_{16}$), calculated with reference to the dried material.

IDENTIFICATION

A. The root has few branches. Its bark is brownish-grey or brown with longitudinal striations and bears traces of lateral roots. The cylindrical stolons are 1-2 cm in diameter; their external appearance is similar to that of the root but there are occasional small buds. The fracture of the root and the stolon is granular and fibrous. The cork layer is thin; the secondary phloem region is thick and light yellow with radial striations. The yellow xylem cylinder is compact, with a radiate structure. The stolon has a central pith, which is absent from the root.

B. Reduce to a powder. The powder is yellowish-brown. Examine under a microscope using *chloral hydrate solution*. The powder shows abundant fibres occurring in groups, each group surrounded by a calcium oxalate prism crystal sheath, the individual fibres with very thick, partially lignified walls and few small pits; lignified bordered-pitted vessels, singly or in small groups and sometimes accompanied by lignified parenchymatous cells with moderately thickened and pitted walls, some of the individual vessels are very large, with pit apertures much elongated and the borders difficult to discern; prism crystals of calcium oxalate up to about 35 µm long occur scattered and in parenchymatous tissue; fragments of cork composed of thin-walled, slightly lignified polygonal cells. Examine under a microscope using 50% w/w glycerol in water. The powder shows abundant starch granules, mostly simple, spherical to ovoid, 3 µm to 20 µm in diameter.

C. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Add 16 mL of *water* and 4 mL of *hydrochloric acid R1* to 0.5 g of the powdered drug, heat on a water-bath under reflux for 30 minutes, cool and filter. Dry the filter paper and residue in a flask at 105° for 60 minutes, add 20 mL of ether, heat on a water-bath at 40°C under reflux for 5 minutes, cool and filter. Evaporate the filtrate to dryness and dissolve the residue in 5 mL of *ether*.

(2) 0.1% w/v each of *glycyrrhetic acid* and *thymol* in *ether*.

www.webofpharma.com

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating substance *silica gel F_{254}* (Merck 10 × 20 cm plates are suitable).

(b) Use the mobile phase as described below.

(c) Apply 10 µL of each solution as a band.

(d) Develop the plate to 15 cm.

(e) Remove the plate and allow it to dry in air for 5 minutes. Examine under *ultraviolet light (254 nm)*. Spray the plate with *anisaldehyde solution* and heat at 100° to 105° for 10 minutes and examine in daylight.

MOBILE PHASE

1 volume of *concentrated ammonia*, 9 volumes of *water*, 25 volumes of *ethanol (96%)* and 65 volumes of *ethyl acetate*.

SYSTEM SUITABILITY

Under ultra-violet light, the chromatogram obtained with solution (2) shows in the lower half a quenching zone due to *glycyrrhetic acid*. When sprayed, the chromatogram obtained with solution (2) shows in the lower half the violet zone of *glycyrrhetic acid* and in the upper third the red zone of thymol.

CONFIRMATION

The chromatogram obtained with solution (1) shows in the lower half a violet zone corresponding to the zone of *glycyrrhetic acid* in the chromatogram obtained with solution (2) and a yellow zone (isoliquiridigenine) in the upper third under the zone of thymol in the chromatogram obtained with solution (2). Further zones may be present.

TESTS

Total Ash

Not more than 7.0%, Appendix XI J, Method II.

Acid-insoluble ash

Not more than 2.0%, Appendix XI K, Method II.

Loss on drying

When dried for 2 hours at 100° to 105°, loses not more than 12.0%. Use 1 g.

Ochratoxin A

Not more than 20 ppb, Appendix XI S2.

ASSAY

Carry out the method for *liquid chromatography*, Appendix III D, using the following solutions.

(1) Mix 1 g of the powdered drug with 100 mL of 0.8% w/v of *ammonia*, place in an ultrasonic bath for 30 minutes, centrifuge, dilute 1 mL of supernatant solution to 5 mL with 0.8% w/v of *ammonia* and filter through a 0.45-µm filter.

(2) 0.0065% w/v of *monoammonium glycyrrhizate EPCRS* in 0.8% w/v of *ammonia*.

(3) 0.013% w/v of *monoammonium glycyrrhizate EPCRS* in 0.8% w/v of *ammonia*.

(4) 0.0195% w/v of *monoammonium glycyrrhizate EPCRS* in 0.8% w/v of *ammonia*.

CHROMATOGRAPHIC CONDITIONS

(a) Use a stainless steel column (12.5 cm × 4 mm) packed with *octadecylsilyl silica gel for chromatography* (5 µm) (Hypersil ODS SS is suitable).

(b) Use isocratic elution and the mobile phase described below.

(c) Use a flow rate of 1.5 mL per minute.

(d) Use ambient column temperature.

(e) Use a detection wavelength of 254 nm.

(f) Inject 10 µL of each solution.

MOBILE PHASE

6 volumes of *glacial acetic acid*, 30 volumes of *acetonitrile* and 64 volumes of *water*.

SYSTEM SUITABILITY

The assay is not valid unless (a) the *column efficiency*, determined on the peak due to glycyrrhizic acid in the chromatogram obtained with solution (2), is at least 30,000 theoretical plates per metre and (b) the *symmetry factor* of the peak is not more than 1.3.

DETERMINATION OF CONTENT

Inject solution (4). Adjust the sensitivity of the system so that the height of the peaks is at least 50% of the full scale of the recorder. Inject solutions (2), (3) and (4) and determine the peak areas. Prepare a calibration curve with the concentration of the solutions (g per 100 mL) as the abscissa and the corresponding areas as the ordinate. Inject solution (1). Using the retention time and the peak area from the chromatograms obtained with solutions (2), (3) and (4), locate and integrate the peak due to glycyrrhizic acid in the chromatogram obtained with solution (1).

Calculate the percentage content of glycyrrhizic acid from the following expression:

$$A \times \frac{5}{m} \times B \times \frac{822}{840}$$

A = concentration of monoammonium glycyrrhizate in solution (1) determined from the calibration curve, in g per 100 mL,
B = declared percentage content of *monoammonium glycyrrhizate EPCRS*,
m = weight of the substance being examined in grams,
822 = molecular weight of glycyrrhizic acid,
840 = molecular weight of monoammonium glycyrrhizate (without any water of crystallisation).

STORAGE

Liquorice Root for use in TCM should be protected from moisture.

Processed Liquorice Root for use in TCM

DEFINITION

Processed Liquorice Root for use in TCM is the processed Liquorice Root for use in TCM.

It contains not less than 2.0% of glycyrrhizic acid ($C_{42}H_{62}O_{16}$) calculated with reference to the dried material.

PRODUCTION

Processed Liquorice Root for use in TCM is cleaned, softened thoroughly, sliced transversely or longitudinally to form uniform pieces and dried.

IDENTIFICATION

A. The transversely-cut pieces are 0.5 to 2.5 cm in diameter, irregularly circular to ovoid, up to about 3 mm thick. The outer surface is dark reddish-brown and longitudinally wrinkled. The transverse surface is cream to yellow and shows a thin layer of cork and a pale brown cambium line separating the radiate phloem region from the distinctly radiate xylem. In pieces cut from the rhizome there is a central, whitish pith; in those cut from the roots the radiate xylem continues to the centre.

The longitudinally-cut pieces have been sliced obliquely and usually include a small portion of the outer surface at the

www.webofpharma.com

tapering ends; they are about 6 to 8 cm long, 1 to 1.5 cm wide and 3 mm thick. The outer surface is reddish-brown and longitudinally wrinkled with scattered transverse ridges; the smooth cut surface is cream to yellow, faintly fibrous and shows a distinct cambium; on some of the pieces the vessel cavities are visible in the central region.

B. Reduce to a powder. The powder is yellowish-brown. Examine under a microscope using chloral hydrate solution. The powder shows abundant fibres occurring in groups, each group surrounded by a calcium oxalate prism crystal sheath, the individual fibres have very thick, partially lignified walls and few small pits; lignified bordered-pitted vessels, singly or in small groups and sometimes accompanied by lignified parenchymatous cells with moderately thickened and pitted walls, some of the individual vessels are very large, with pit apertures much elongated and the borders difficult to discern; prism crystals of calcium oxalate up to about 35 µm long occur scattered and in parenchymatous tissue; fragments of cork composed of thin-walled, slightly lignified polygonal cells. Examine under a microscope using 50% w/w glycerol in water. The powder shows abundant starch granules, mostly simple, spherical to ovoid, 3 µm to 20 µm in diameter.

C. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Add 16 mL of *water* and 4 mL of *hydrochloric acid* (25%) to 0.5 g of the powdered drug, heat on a water-bath under reflux for 30 minutes, cool and filter. Dry the filter paper and residue in a flask at 105° for 60 minutes, add 20 mL of *ether*, heat on a water-bath at 40° under reflux for 5 minutes, cool and filter. Evaporate the filtrate to dryness and dissolve the residue in 5 mL of *ether*.

(2) 0.1% w/v each of *glycyrrhetic acid* and *thymol* in *ether*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating substance *silica gel* F_{254} (Merck 10 × 20 cm plates are suitable).

(b) Use the mobile phase as described below.

(c) Apply 10 µL of each solution as a band.

(d) Develop the plate to 15 cm.

(e) Remove the plate and allow it to dry in air for 5 minutes. Examine under *ultraviolet light (254 nm)*. Spray the plate with *anisaldehyde solution* and heat at 100° to 105° for 10 minutes and examine in daylight.

MOBILE PHASE

1 volume of *concentrated ammonia*, 9 volumes of *water*, 25 volumes of *ethanol (96%)* and 65 volumes of *ethyl acetate*.

SYSTEM SUITABILITY

Under ultra-violet light, the chromatogram obtained with solution (2) shows in the lower half a quenching zone due to *glycyrrhetic acid*. When sprayed, the chromatogram obtained with solution (2) shows in the lower half the violet zone of *glycyrrhetic acid* and in the upper third the red zone of thymol.

CONFIRMATION

The chromatogram obtained with solution (1) shows in the lower half of violet zone corresponding to the zone of *glycyrrhetic acid* in the chromatogram obtained with solution (2) and a yellow zone (isoliquiridigenine) in the upper third under the zone of thymol in the chromatogram obtained with solution (2). Further zones may be present.

TESTS

Total Ash

Not more than 5.0%, Appendix XI J, Method II.

Acid-insoluble ash

Not more than 1.0%, Appendix XI K, Method II.

Loss on drying

When dried for 2 hours at 100° to 105°, loses not more than 10.0% of its weight. Use 1 g.

Ochratoxin A

Not more than 20 ppb, Appendix XI S2.

ASSAY

Carry out the method for *liquid chromatography*, Appendix III D, using the following solutions.

(1) Mix 1 g of the powdered drug with 100 mL of 0.8% w/v of *ammonia*, place in an ultrasound bath for 30 minutes, centrifuge, dilute 1 mL of the supernatant solution to 5 mL with 0.8% w/v of *ammonia* and filter through a 0.45-µm filter.

(2) 0.0065% w/v of *monoammonium glycyrrhizate EPCRS* in 0.8% w/v of *ammonia*.

(3) 0.013% w/v of *monoammonium glycyrrhizate EPCRS* in 0.8% w/v of *ammonia*.

(4) 0.0195% w/v of *monoammonium glycyrrhizate EPCRS* in 0.8% w/v of *ammonia*.

CHROMATOGRAPHIC CONDITIONS

(a) Use a stainless steel column (12.5 cm × 4 mm) packed with *octadecylsilyl silica gel for chromatography* (5 µm) (Hypersil ODS SS is suitable).

(b) Use isocratic elution and the mobile phase described below.

(c) Use a flow rate of 1.5 mL per minute.

(d) Use ambient column temperature.

(e) Use a detection wavelength of 254 nm.

(f) Injection 10 µL of each solution.

MOBILE PHASE

6 volumes of *glacial acetic acid*, 30 volumes of *acetonitrile* and 64 volumes of *water*.

SYSTEM SUITABILITY

The assay is not valid unless (a) the *column efficiency*, determined on the peak due to glycyrrhizic acid in the chromatogram obtained with solution (2), is at least 30,000 theoretical plates per metre and (b) the *symmetry factor* of the peak is not more than 1.3.

DETERMINATION OF CONTENT

Inject solution (4). Adjust the sensitivity of the system so that the height of the peaks is at least 50% of the full scale of the recorder. Inject solutions (2), (3) and (4) and determine the peak areas. Prepare a calibration curve with the concentration of the solutions (g per 100 mL) as the abscissa and the corresponding areas as the ordinate. Inject solution (1). Using the retention time and the peak area from the chromatograms obtained with solutions (2), (3) and (4), locate and integrate the peak due to glycyrrhizic acid in the chromatogram obtained with solution (1).

Calculate the percentage content of glycyrrhizic acid from the following expression:

$$A \times \frac{5}{m} \times B \times \frac{822}{840}$$

www.webofpharma.com

A	=	concentration of monoammonium glycyrrhizate in the solution (1) determined from the calibration curve, in g per 100 mL,
B	=	declared percentage content of *monoammonium glycyrrhizate EPCRS*,
m	=	weight of the substance being examined in grams,
822	=	molecular weight of glycyrrhizic acid,
840	=	molecular weight of the monoammonium glycyrrhizate (without any water of crystallisation).

STORAGE

Processed Liquorice Root for use in TCM should be protected from moisture.

Long Pepper

(Ph. Eur. monograph 2453)

Ph Eur

DEFINITION

Dried, ripe or nearly ripe fruiting spikes of *Piper longum* L. or *Piper retrofractum* Vahl (syn. *P. chaba* Hunter and *P. officinarum* (Miq.) C. DC.) or a mixture of both species.

Content

— *essential oil*: minimum 6.0 mL/kg (dried drug);
— *piperine* ($C_{17}H_{19}NO_3$; M_r 285.3): minimum 3.0 per cent (dried drug).

IDENTIFICATION

A. *P. longum*. The fruiting spikes are cylindrical or irregularly cylindrical, 1-2.5 cm long (rarely longer than 2.5 cm), 3-5 mm in diameter, blackish-brown or almost black. The spikes are quite compact, tough, composed of small fruits firmly fixed on the receptacle in regular or oblique rows. The berries are spherical, about 1 mm in diameter. The bracts are black, small, punctiform, confined to depressions between adjacent berries. The remains of the peduncle may be present at the base of the cylinder. Spikes can be easily broken; the fracture is irregular and granular.

P. retrofractum The fruiting spikes are similar to those of *P. longum* but clearly more robust, straight and cylindrical, 2.5-4 cm long (rarely smaller than 2.5 cm), 5-8 mm in diameter, brown or reddish-brown. The berries are also firmly fixed on the receptacle but, in contrast to those of *P. longum*, arranged more obviously in spiral rows. The bracts are more prominent than those of *P. longum*.

B. Microscopic examination (*2.8.23*). The powder is grey or light brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2453.-1): fragments of the endocarp (surface view [A]), consisting of sclereids, more or less elongated, about 75 µm long, pitted, with irregularly thickened walls and wide channels [Aa], associated with the reddish-brown pigmented layer of the testa with indistinct cells [Ab] and also associated with the inner testa with rectangular, brown, thin-walled cells [Ac]; fragments of the endocarp (transverse section [D]), showing sclereids with irregularly thickened inner walls on the 3 lower sides [Da], usually associated with the testa (namely the pigmented layer with indistinct cells [Db] and the layer of the inner testa [Dc]); fragments of the parenchyma of the mesocarp [B, C] containing more or less polygonal sclereids, isolated [Ba] or in groups [Bb], and oil cells about 50 µm in diameter [Ca]; numerous ovoid or polygonal cells of the parenchyma of the seed [Dd]; fragments of the epicarp [F] with thin-walled cells; rare fragments from the centre of the spike [E], consisting of parenchymatous cells [Eb] and elongated sclereids up to 400 µm long [Ea]; a few fragments of vascular tissue [H] with spiral or striated vessels [Ha] and fibres [Hb]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. Starch is visible as rounded, compound granules, each about 20 µm in diameter [Ga], made up of tiny individual granules, ovoid or polyhedral by compression, free [Gb] or included in the parenchymatous cells of the seed [G].

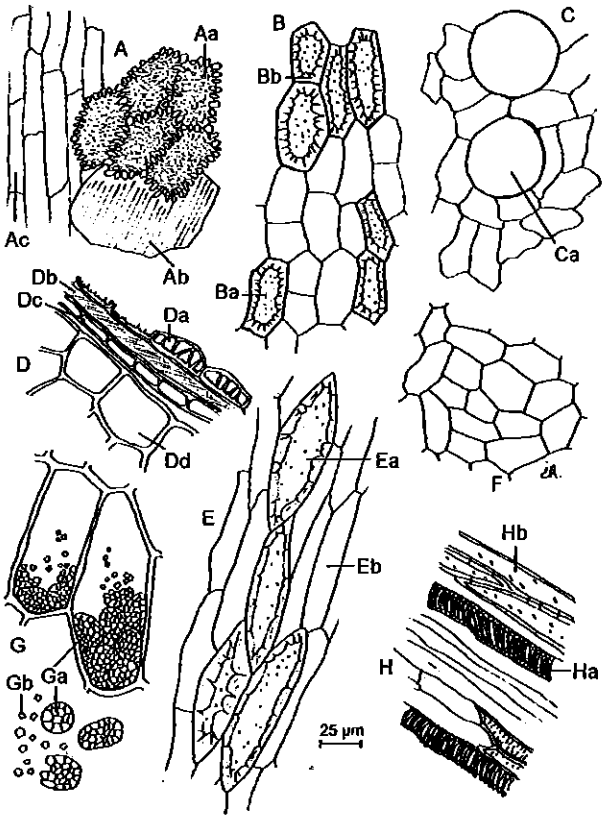


Figure 2453.-1. – *Illustration for identification test B of powdered herbal drug of long pepper*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R*. Sonicate for 10 min, centrifuge and use the supernatant.

Reference solution Dissolve 10 mg of *borneol R* and 15 mg of *piperine R* in 10 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *ethyl acetate R, cyclohexane R* (30:50 *V/V*).

Application 10 µL [or 5 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 15 cm [or 6 cm].

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint quenching zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
	2 strong quenching zones
	A quenching zone
	A quenching zone
Piperine: a quenching zone	A strong quenching zone (piperine)
Reference solution	Test solution

Detection B Treat with *anisaldehyde solution R* and heat at 100 °C for 5 min; examine in daylight.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A purple-grey zone
	A purple zone
Borneol: a yellowish-brown zone	A violet zone
	A purple-grey zone
Piperine: a green or brownish zone	A green or brownish zone (piperine)
Reference solution	Test solution

TESTS

Foreign matter (*2.8.2*)
Maximum 3 per cent.

Loss on drying (*2.2.32*)
Maximum 11.0 per cent, determined on 1.000 g of the freshly powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 5.0 per cent.

ASSAY

Essential oil (*2.8.12*)
Use 25.0 g of the freshly powdered herbal drug (1400) (*2.9.12*), a 1000 mL round-bottomed flask, 400 mL of *water R* as the distillation liquid and 0.5 mL of *xylene R* in the graduated tube. Distil at a rate of 2-3 mL/min for 3 h.

Piperine
Liquid chromatography (*2.2.29*). *Carry out the assay protected from light.*

Test solution Disperse 0.250 g of the powdered herbal drug (355) (*2.9.12*) in 40 mL of *ethanol (96 per cent) R*. Sonicate for 20 min and filter. Rinse the flask and the filter with 5 mL of *ethanol (96 per cent) R*, combine the filtrate and washings and dilute to 50.0 mL with the same solvent. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 15.0 mg of *piperine CRS* in *ethanol (96 per cent) R* and dilute to 100.0 mL with the same solvent.

Reference solution (b) Disperse 0.250 g of *long pepper for system suitability HRS* (355) (*2.9.12*) in 40 mL of *ethanol (96 per cent) R*. Sonicate for 20 min and filter. Rinse the flask and the filter with 5 mL of *ethanol (96 per cent) R*, combine the filtrate and washings and dilute to 50.0 mL with the same solvent. Filter through a membrane filter (nominal pore size 0.45 µm).

Column:
— *size*: l = 0.15 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
— *mobile phase A*: *water R*;
— *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 5	50	50
5 - 20	50 → 5	50 → 95
20 - 22	5 → 0	95 → 100

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 343 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram supplied with *long pepper for system suitability HRS* and the chromatogram obtained with reference solution (b) to identify the peak due to piperine and peak 2.

Retention time Piperine = about 10 min.

System suitability Reference solution (b):
— *peak-to-valley ratio*: minimum 4, where H_p = height above the baseline of peak 2 and H_v = height above the baseline of the lowest point of the curve separating the peak due to piperine from peak 2.

Calculate the percentage content of piperine using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 2}$$

A_1 = area of the peak due to piperine in the chromatogram obtained with the test solution;
A_2 = area of the peak due to piperine in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *piperine CRS* used to prepare reference solution (a), in grams;
p = percentage content of piperine in *piperine CRS*.

Ph Eur

Loosestrife

(Ph. Eur. monograph 1537)

Ph Eur

DEFINITION

Dried flowering tops, whole or cut, of *Lythrum salicaria* L.

Content
Minimum 5.0 per cent of tannins, expressed as pyrogallol ($C_6H_6O_3$; M_r 126.1) (dried drug).

www.webofpharma.com

IDENTIFICATION

A. The stems are rigid, 4-angled, branching at the top, brownish-green, longitudinally wrinkled and pubescent. The leaves are opposite, decussate, rarely verticillate in threes and sometimes alternate at the inflorescence which forms a long terminal spike. The leaves are sessile, lanceolate and cordate at the base, 5-15 cm long and 1-2.5 cm wide, pubescent on the lower surface; the subsidiary veins form arcs that anastomose near the leaf margin. The flowers have a pubescent, tubular, persistent gamosepalous calyx, 4-8 mm long, consisting of 6 sepals bearing 6 small, triangular teeth alternating with 6 large, acute teeth at least half as long as the tube; a polypetalous corolla consisting of 6 violet-pink petals, each expanded at the top with a wavy outline and narrowing at the base. The androecium consists of 2 verticils of 6 stamens (1 verticil with short, barely emerging stamens, the other with long stamens extending well out of the corolla). The fruit, if formed, is a small capsule included in the persistent calyx.

B. Microscopic examination (*2.8.23*). The powder is greenish-yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1537.-1): unicellular [Ea] or bicellular [Aa], uniseriate, thick-walled, finely pitted covering trichomes from the epidermis of the leaf [A] and stem [E]; numerous uniseriate, unicellular [Ga] or bicellular [Gb], thin-walled, finely pitted, annularly striated covering trichomes from the calyx (side view [G]); transparent violet-pink fragments from the petals [F] consisting of epidermal cells with sinuous walls and a grainy cuticle [Fa], covering fine spiral vessels [Fb]; fragments of parenchyma from the leaf [D] with numerous cells containing cluster crystals of calcium oxalate [Da], associated with spiral vessels [Db]; pollen grains with 3 pores and a thin and slightly granular exine [C]; fragments of the upper epidermis of the leaf [A] with large polygonal cells and sinuous walls, covered by a finely striated cuticle [Ab]; fragments of the lower epidermis of the leaf [B] with smaller polygonal cells [Ba] and anomocytic stomata [Bb] (*2.8.3*); fragments of the stem [E] consisting of polygonal cells with straight anticlinal walls and a striated cuticle [Eb].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R* and heat in a water-bath at 65 °C for 5 min with frequent shaking. Cool and filter. Dilute the filtrate to 10 mL with *methanol R*.

Reference solution Dissolve 0.5 mg of *chlorogenic acid R*, 1 mg of *hyperoside R*, 1 mg of *rutoside trihydrate R* and 1 mg of *vitexin R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R*.

Mobile phase *anhydrous acetic acid R, anhydrous formic acid R, water R, ethyl acetate R* (7.5:7.5:18:67 *V/V/V/V*).

Application 10 µL as bands.

Development Over a path of 15 cm.

Drying At 100-105 °C.

Detection treat the still-warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*. Subsequently treat with a 50 g/L solution of *macrogol 400 R* in *methanol R*. Allow to dry in air for 30 min and examine in ultraviolet light at 365 nm.

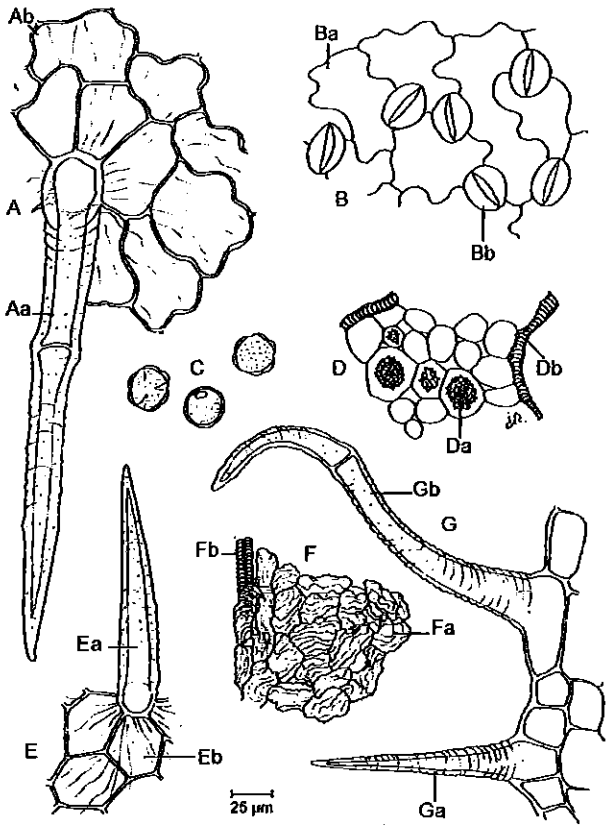


Figure 1537.-1. – *Illustration for identification test B of powdered herbal drug of loosestrife*

Results The chromatogram obtained with the reference solution shows in the lower third a yellowish-brown fluorescent zone due to rutoside and in the middle third a light blue fluorescent zone due to chlorogenic acid, above it a yellowish-brown fluorescent zone due to hyperoside and a green fluorescent zone due to vitexin. The chromatogram obtained with the test solution shows a bright green fluorescent zone slightly above the zone due to rutoside in the chromatogram obtained with the reference solution, a yellow fluorescent zone similar in position to the zone due to chlorogenic acid in the chromatogram obtained with the reference solution, a yellow fluorescent zone similar in position to the zone due to hyperoside in the chromatogram obtained with the reference solution, and a bright green fluorescent zone corresponding to the zone due to vitexin in the chromatogram obtained with the reference solution.

TESTS

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C.

Total ash (*2.4.16*)
Maximum 7.0 per cent.

ASSAY

Tannins (*2.8.14*)
Use 0.750 g of the powdered herbal drug (180) (*2.9.12*).

Ph Eur

www.webofpharma.com

Lovage Root

(Ph. Eur. monograph 1233)

Ph Eur

DEFINITION

Whole or cut, dried rhizome and root of *Levisticum officinale* W.D.J.Koch.

Essential oil content:
— for the whole drug, minimum 4.0 mL/kg (dried drug);
— for the cut drug, minimum 3.0 mL/kg (dried drug).

IDENTIFICATION

A. The rhizome and the large roots are often split longitudinally. The rhizome is short, up to 5 cm in diameter, light greyish-brown or yellowish-brown, simple or with several protuberances. The roots, showing little ramification, are the same colour as the rhizome; they are usually up to 1.5 cm thick and up to about 25 cm long; the fracture is usually smooth and shows a very wide yellowish-white bark and a narrow brownish-yellow wood.

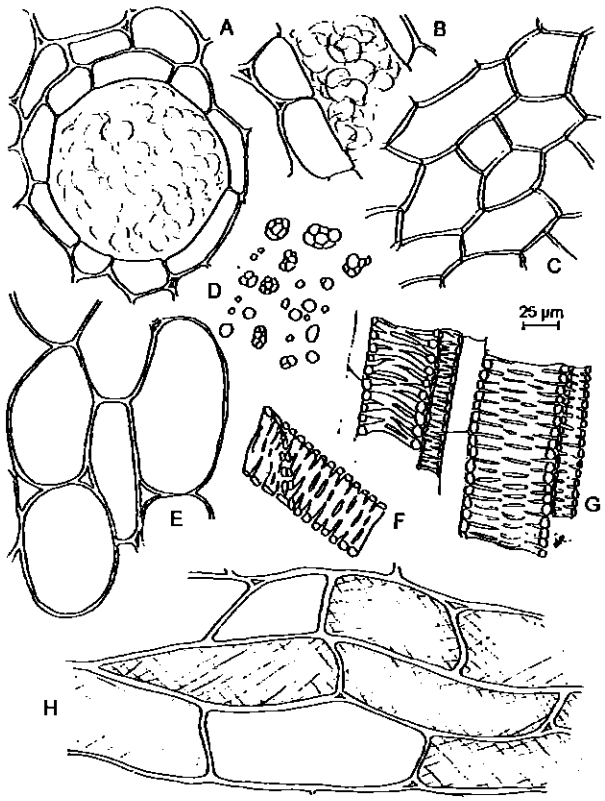


Figure 1233.-1. – *Illustration for identification test B of powdered herbal drug of lovage root*

B. Microscopic examination (*2.8.23*). The powder is yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1233.-1): cork cells, polygonal or rounded (surface view [C]), with brown contents; abundant parenchyma, consisting of mostly thin-walled and rounded cells (transverse section [E]) but some with thicker walls, some elongated with walls showing fine criss-cross striations (longitudinal section [H]); groups of small, reticulately thickened vessels embedded in small-celled, unlignified parenchyma [G]; isolated fragments of reticulate vessels [F] up to 125 µm in diameter; fragments of secretory canals (transverse section [A], longitudinal section [B]) up to 180 µm wide. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows starch granules, simple, rounded or ovoid, up to about 12 µm in size, and numerous larger, compound granules, many with several components [D].

C. Examine the chromatograms obtained in the test for species of *Angelica* and *Ligusticum* described in the European Pharmacopoeia.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other weak fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
(*Z*)-Ligustilide: a bluish-white fluorescent zone	A bluish-white fluorescent zone
Osthole: a blue fluorescent zone	
Imperatorin: a whitish fluorescent zone	A weak whitish fluorescent zone
	A weak whitish fluorescent zone
Reference solution	**Test solution**

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other weak quenching zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
(*Z*)-Ligustilide: a bluish fluorescent zone	A bluish fluorescent zone
Osthole: a quenching zone	A weak quenching zone
Imperatorin: a quenching zone	
Reference solution	**Test solution**

Results C See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	2 prominent reddish zones
(*Z*)-Ligustilide: a grey zone	A grey zone
Osthole: a violet zone	
Imperatorin: a grey zone	
	2 purple zones
	A distinct brown zone
Reference solution	**Test solution**

www.webofpharma.com

TESTS

Species of *Angelica* and *Ligusticum* described in the European Pharmacopoeia

Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the freshly powdered herbal drug (355) (*2.9.12*) add 4 mL of *heptane R* and sonicate for 5 min. Centrifuge the mixture and use the supernatant.

Reference solution Dissolve 1 mg of *imperatorin R*, 1 mg of *(Z)-ligustilide R* and 1 mg of *osthole R* in *methanol R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *glacial acetic acid R, ethyl acetate R, toluene R* (1:10:90 *V/V/V*).

Application 4 µL, as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection A Examine in ultraviolet light at 365 nm.

Results A The chromatogram obtained with the test solution shows no blue fluorescent zone just below or above the zone due to imperatorin in the chromatogram obtained with the reference solution.

Detection B Examine in ultraviolet light at 254 nm.

Results B The chromatogram obtained with the test solution shows no zone at or just below the zone due to imperatorin in the chromatogram obtained with the reference solution.

Detection C Treat the plate with a solution of 20 mL of *sulfuric acid R* in 180 mL of ice-cooled *methanol R*; heat at 100-105 °C for 5 min and examine in daylight.

Results C The chromatogram obtained with the test solution shows no purple zone between the 2 reddish zones at the top of the chromatogram and the zone due to (*Z*)-ligustilide in the chromatogram obtained with the reference solution; the chromatogram obtained with the test solution shows no purple zone between the zones due to (*Z*)-ligustilide and osthole in the chromatogram obtained with the reference solution.

Foreign matter (*2.8.2*)

Maximum 3 per cent, determined on 50 g.

Loss on drying

(*2.2.32*): maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 8.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 2.0 per cent.

ASSAY

Essential oil (*2.8.12*)

Use 40.0 g of the herbal drug reduced to a powder (500) (*2.9.12*) immediately before the determination, a 2 L flask, 10 drops of *liquid paraffin R*, 500 mL of *water R* as the distillation liquid and 0.50 mL of *xylene R* in the graduated tube. Distil at a rate of 2-3 mL/min for 4 h.

Ph Eur

Lycopus Lucidus Herb

(Ph. Eur. monograph 2723)

Ph Eur

DEFINITION

Whole or fragmented, dried aerial parts of *Lycopus lucidus var. hirtus* (Regel) Makino & Nemoto.

Content

Minimum 0.15 per cent of rosmarinic acid ($C_{18}H_{16}O_8$; M_r 360.3) (dried drug).

IDENTIFICATION

A. *Whole drug.* The stems are square in cross-section with a hollowed pith and few branches, 50-100 cm long and 2-6 mm in diameter; the greenish-yellow or reddish outer surface shows, on each side, shallow longitudinal furrows and reddish nodes covered in white hairs. The leaves are opposite, with short petioles or almost sessile; when whole, the lamina, usually crumpled, is lanceolate or oblong, 5-10 cm long, with dentate margins, an acute apex and a slightly decurrent base, and is pubescent on both surfaces; the upper surface is dark green or blackish-green while the lower surface is greyish-green, and densely dotted with glandular trichomes; the inflorescence is grouped in axillary whorls and consists only of persistent calyces and leaf-like bracts, as the corollas have usually fallen off. The bracts are lanceolate with hairs on the margins. The calyx is hairy, and 2-lipped with 5 teeth. The texture is fragile.

Fragmented drug It occurs in various sizes 1-3 cm long. The fragments of the stems are flattened, angular, longitudinally striated and have a hollowed whitish pith; some fragments have nodes covered in white hairs; the fragments of the leaves often show the dentate margin of the lamina, and prominent veins on the lower surface; some fragments have inflorescences in axillary whorls, reduced to brown 2-lipped calyces.

B. Microscopic examination (*2.8.23*). The powder is dark green or brownish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2723.-1): fragments of the upper epidermis of the leaves (surface view [B]) consisting of cells usually with rigid walls [Ba] bearing covering trichomes and glandular trichomes; the covering trichomes have spiny walls, some are unicellular, short and conical [Bb], others are uni- [C, E] or multicellular (2-5 cells) [G], occasionally remaining only as circular, thickened scars on the epidermis [F]; the glandular trichomes, rarer, have a unicellular stalk and an ovoid head, either uni- or bicellular [Bc], sometimes associated with loosely arranged palisade parenchyma [Bd]; fragments of the lower epidermis of the lamina (surface view [A]) covered by a striated cuticle composed of cells with sinuous walls [Aa], diacytic stomata [Ab], uni- or multicellular covering trichomes similar to those of the upper epidermis, mainly visible on the veins, and numerous glandular trichomes, sometimes with a unicellular stalk and a unicellular head ([Ac], isolated side view [D]), or a unicellular stalk and a bicellular head [Ad], or a unicellular stalk and an octocellular head of laminaceous type [Ae] about 60-80 µm in diameter; bundles of long fibres [H, K] from the stems, with thick walls [Ha, Ka], sometimes associated with bordered-pitted vessels [Hb] or parenchymatous cells of the pith [Kb]; frequent sclereids [J], usually isolated [Ja, Jb] or in small groups [Jc], ovoid to rectangular, with varying thickened and channelled walls, from the pith near the nodes.

www.webofpharma.com

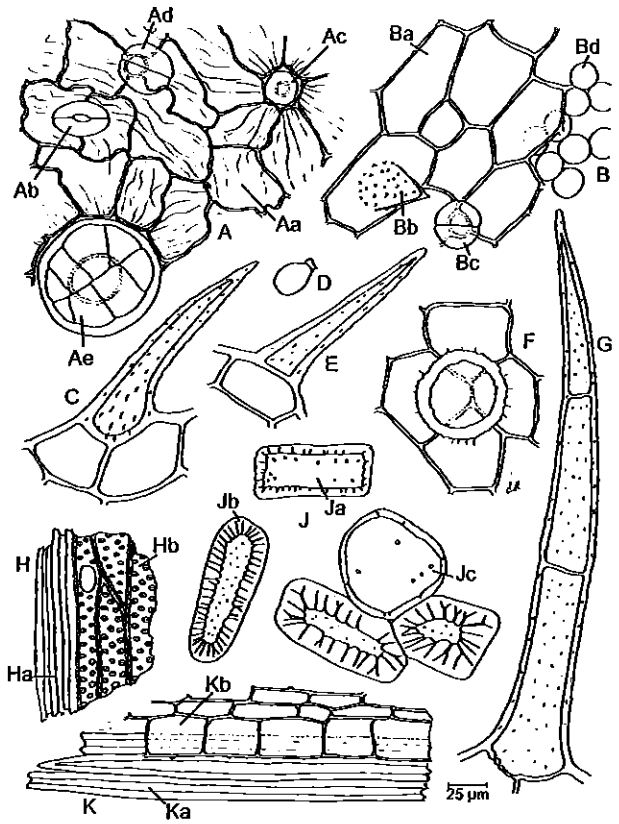


Figure 2723.-1. – *Illustration for identification test B of powdered herbal drug of lycopus lucidus herb*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *ethyl acetate R*. Sonicate for 10 min. Centrifuge and use the supernatant.

Reference solution Dissolve 1.0 mg of *luteolin R* and 1.0 mg of *ursolic acid R* in 2.0 mL of *ethyl acetate R*.

Plate *TLC silica gel plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, methylene chloride R, ethyl acetate R, cyclohexane R* (1:5:8:20 *V/V/V/V*).

Application 4 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Treat with 2.5 M alcoholic sulfuric acid R and heat at 110 °C for 3 min. Examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A pale violet zone
	A reddish-violet zone
Ursolic acid: a violet zone	A violet zone (ursolic acid)
	2 dark violet zones
Luteolin: a yellow zone	
Reference solution	**Test solution**

TESTS

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 8.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 1.000 g of the powdered herbal drug (355) (*2.9.12*) add 25.0 mL of a 70 per cent *V/V* solution of *methanol R* and weigh. Boil on a water-bath under a reflux condenser for 30 min. Allow to cool and weigh again. Compensate for the loss of solvent with a 70 per cent *V/V* solution of *methanol R* and mix. Filter the solution and dilute 2.0 mL of the filtrate to 10.0 mL with a 70 per cent *V/V* solution of *methanol R*. Filter this solution through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 10.0 mg of *rosmarinic acid CRS* in 20.0 mL of a 70 per cent *V/V* solution of *methanol R*. Dilute 1.0 mL of this solution to 25.0 mL with a 70 per cent *V/V* solution of *methanol R*.

Reference solution (b) Dissolve 5 mg of *ferulic acid R* in 25 mL of a 70 per cent *V/V* solution of *methanol R*. Dilute 1 mL of this solution to 10.0 mL with reference solution (a).

Column:

— *size*: *l* = 0.25 m, Ø = 4.0 mm;

— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:

— *mobile phase A*: *phosphoric acid R, acetonitrile R, water for chromatography R* (1:19:80 *V/V/V*);

— *mobile phase B*: *phosphoric acid R, methanol R, acetonitrile R* (1:40:59 *V/V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 20	100 → 70	0 → 30
20 - 25	70 → 0	30 → 100
25 - 30	0 → 100	100 → 0

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 330 nm.

Injection 20 µL.

www.webofpharma.com

Identification of peaks Use the chromatogram obtained with reference solution (a) to identify the peak due to rosmarinic acid.

Retention time Ferulic acid = about 10 min; rosmarinic acid = about 14 min.

System suitability Reference solution (b):

— *resolution*: minimum 5.0 between the peaks due to ferulic acid and rosmarinic acid.

Calculate the percentage content of rosmarinic acid using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 4}$$

A_1 = area of the peak due to rosmarinic acid in the chromatogram obtained with the test solution;

A_2 = area of the peak due to rosmarinic acid in the chromatogram obtained with reference solution (a);

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_2 = mass of *rosmarinic acid CRS* used to prepare reference solution (a), in grams;

p = percentage content of rosmarinic acid in *rosmarinic acid CRS*.

Ph Eur

Magnolia Biondii Flower

(Ph. Eur. monograph 2742)

Ph Eur

DEFINITION

Whole, dried flower bud of *Magnolia biondii* Pamp. (syn. *Yulania biondii* (Pamp.) D.L.Fu).

Content

— *essential oil*: minimum 14.0 mL/kg (anhydrous drug);

— *magnolin* ($C_{23}H_{28}O_7$; M_r 416.5): minimum 3.0 per cent (anhydrous drug).

IDENTIFICATION

A. The flower bud, whose texture is light and fragile, is ovoid to elongated-ovoid, whitish-grey, yellowish-grey or greenish-grey, silky, pubescent, with a pointed apex; 1.2-3.0 cm long and 8-16 mm in diameter. The ligneous, short peduncle, covered in whitish lenticels, is usually present at the base of the flower bud. The flower bud is surrounded by 2-3 whorls of bracts: each bract has an outer surface densely covered in silky hairs, and a glabrous, brownish inner surface.
The perianth consists of 9 light yellow or brownish tepals arranged in 3 whorls; the outer whorl consists of 3 sepaloid tepals, linear, whose length is about a quarter of that of the other tepals; the petaloid tepals are arranged in 2 inner whorls, each consisting of 3 tepals. The stamens and carpels are numerous, arranged in a spiral.

B. Microscopic examination (*2.8.23*). The unsieved powder is greenish to brownish-grey, dark-brown or slightly greenish-yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2742.-1): isolated and fragmented, multicellular (2-6 cells when whole) covering trichomes [B, C, D], whose cells have thick walls, often with spiral striations [Ba]; their bases are enlarged and consist of cells with very thick walls like sclereids, with granular orange-brown contents [Bb]; numerous sclereids, more or less branched, isolated [F] or in groups [E], with very thick, striated, channelled walls, up to 60 µm in diameter; fragments of perianth segments (surface view [A]; sectional view [G]) covered by a cuticle [Ga] and composed of polyhedral epidermal cells [Aa, Gb], paracytic stomata (*2.8.3*) [Ab] and parenchyma consisting of rounded cells [Ad, Gc] and including rounded oil cells (up to 100 µm in diameter) with orange-yellow contents [Ac, Gd].

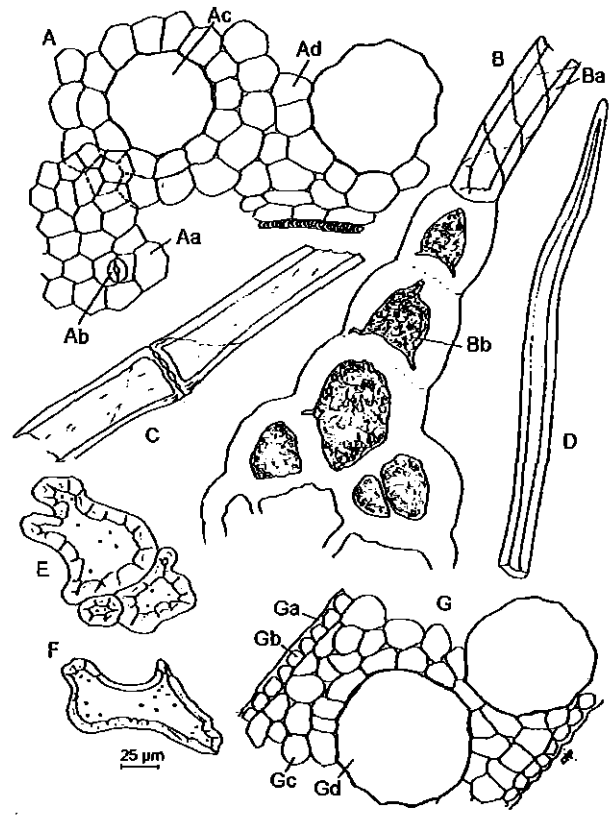


Figure 2742.-1. – *Illustration for identification test B of powdered herbal drug of Magnolia biondii flower bud*

C. Thin-layer chromatography (*2.2.27*) as described in the test for *Magnolia officinalis* Rehder & E.H.Wilson with the following modifications.

Detection A Examine in ultraviolet light at 254 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Fargesin: a dark blue fluorescent zone	A dark blue fluorescent zone (fargesin)
Magnolin: a quenching zone	A quenching zone (magnolin)
Reference solution	**Test solution**

Detection B Treat with *vanillin reagent R*, heat at 100-105 °C for 5-7 min and examine in daylight.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the

www.webofpharma.com

test solution. Furthermore, other faint zones of various colours may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A faint violet zone
Fargesin: a brown zone	A brown zone (fargesin) A dark blue zone
	A faint pinkish-violet zone
Magnolin: a pinkish-violet zone	A pinkish-violet zone (magnolin)
Reference solution	Test solution

TESTS

***Magnolia officinalis* Rehder & E.H.Wilson**

Thin-layer chromatography (*2.2.27*).

Test solution Reduce the herbal drug to a powder using a blade grinder to prevent heating. To 0.5 g of the powdered herbal drug add 3.0 mL of *methanol R*. Sonicate for 15 min and centrifuge for 15 min. Transfer the supernatant to a 5 mL flask. Add 2 mL of *methanol R* to the residue, sonicate for 15 min and centrifuge. Transfer the supernatant into the same 5 mL flask. Dilute the combined supernatants to 5.0 mL with *methanol R*. Filter through a membrane filter (nominal pore size 0.45 µm) if necessary.

Reference solution Dissolve 2.0 mg of *fargesin R* and 2.0 mg of *magnolin R* in *methanol R* and dilute to 5.0 mL with the same solvent.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *methanol R, ethyl acetate R, toluene R* (1:5:30 *V/V/V*).

Application 5 µL as bands of 8 mm.

Development Over a path of 7 cm.

Drying In air.

Detection Treat with *vanillin reagent R*, heat at 100-105 °C for 5-7 min and examine in daylight.

Results The chromatogram obtained with the test solution shows no pinkish zone (due to magnolol) just below the zone due to fargesin in the chromatogram obtained with the reference solution.

Water (*2.2.13*)

Maximum 100 mL/kg, determined on 25.0 g of the finely cut herbal drug.

Total ash (*2.4.16*)

Maximum 4.0 per cent.

ASSAY

Essential oil (*2.8.12*)

Use 15.0 g of freshly, finely cut herbal drug, a 1 L round-bottomed flask, 300 mL of *water R* as the distillation liquid and 0.50 mL of *xylene R* in the graduated tube. Distil at a rate of 2-3 mL/min for 3 h.

Magnolin

Liquid chromatography (*2.2.29*).

Test solution Reduce the herbal drug to a powder using a blade grinder to prevent heating. To 0.250 g of the powdered herbal drug add 35 mL of *methanol R*. Sonicate for 1 h, changing the water of the ultrasonic bath after 30 min of sonication to prevent heating. Centrifuge for 15 min. Transfer the supernatant to a 100 mL volumetric flask. Repeat the extraction twice, adding to the residue 35 mL of *methanol R* the first time and 20 mL of *methanol R* the second time. Combine the supernatants, cool, and dilute to 100.0 mL with *methanol R*. Dilute 1.0 mL of the solution to 2.0 mL with a mixture of 10 volumes of *acetonitrile R* and 90 volumes of *water for chromatography R*. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 5.0 mg of *magnolin CRS* in *methanol R* and dilute to 10.0 mL with the same solvent. Dilute 1.0 mL of the solution to 5.0 mL with a mixture of 10 volumes of *acetonitrile R* and 90 volumes of *water for chromatography R*.

Reference solution (b) To 0.250 g of *magnolia biondii flower for system suitability HRS* add 35 mL of *methanol R*. Sonicate for 1 h, changing the water of the ultrasonic bath after 30 min of sonication to prevent heating. Centrifuge for 15 min. Transfer the supernatant to a 100 mL volumetric flask. Repeat the extraction twice, adding to the residue 35 mL of *methanol R* the first time and 20 mL of *methanol R* the second time. Combine the supernatants, cool, and dilute to 100.0 mL with *methanol R*. Dilute 1.0 mL of the solution to 2.0 mL with a mixture of 10 volumes of *acetonitrile R* and 90 volumes of *water for chromatography R*. Filter through a membrane filter (nominal pore size 0.45 µm).

Column:

— *size*: *l* = 0.15 m, Ø = 4.6 mm;

— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm);

— *temperature*: 30 °C.

Mobile phase:

— *mobile phase A*: *anhydrous acetic acid R, acetonitrile R, water for chromatography R* (0.1:14:85.9 *V/V/V*);

— *mobile phase B*: *anhydrous acetic acid R, water for chromatography R, acetonitrile R* (0.1:4.9:95 *V/V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 12	68	32
12 - 20	68 → 0	32 → 100
20 - 28	0	100

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 278 nm.

Injection 20 µL.

Identification of peaks Use the chromatogram supplied with *magnolia biondii flower for system suitability HRS* and the chromatogram obtained with reference solution (b) to identify the peak due to eudesmin; use the chromatogram obtained with reference solution (a) to identify the peak due to magnolin.

Retention time Eudesmin = about 12 min; magnolin = about 13 min.

System suitability Reference solution (b):

— *resolution*: minimum 1.8 between the peaks due to eudesmin and magnolin.

If necessary, dilute the test solution with a mixture of 10 volumes of *acetonitrile R* and 90 volumes of *water for chromatography R* to obtain a peak due to magnolin with a height that is similar to or smaller than the height of the corresponding peak in the chromatogram obtained with

www.webofpharma.com

reference solution (a). Take into account the additional dilution factor *d*.

Calculate the percentage content of magnolin using the following expression:

$$\frac{A_1 \times m_2 \times p \times 4 \times d}{A_2 \times m_1}$$

A_1 = area of the peak due to magnolin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to magnolin in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *magnolin CRS* used to prepare reference solution (a), in grams;
p = percentage content of magnolin in *magnolin CRS*;
d = additional dilution factor.

Ph Eur

Magnolia Officinalis Bark

(Ph. Eur. monograph 2567)

Ph Eur

DEFINITION

Dried bark from the stem and branch of *Magnolia officinalis* Rehder et E.H. Wilson.

Content

Minimum 2.0 per cent for the sum of magnolol ($C_{18}H_{18}O_2$; M_r 266.3) and honokiol ($C_{18}H_{18}O_2$; M_r 266.3) (dried drug).

IDENTIFICATION

A. Fragments of stem and branch bark, quilled singly or double quilled, about 30 cm long and 2-7 mm thick. The outer surface is brownish-grey, rough, sometimes scaly, easily exfoliated, with distinct lenticels and longitudinal striations. The inner surface is reddish-brown or dark brown, smooth, with numerous fine, longitudinal striations. The texture is hard and difficult to break. The fracture is granular, brownish-grey in the outer layers and reddish-brown or dark brown in the inner layers.

B. Microscopic examination (*2.8.23*). The powder is yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2567.-1): numerous sclereids [D] of various shapes and sizes, free or in groups, often branched, up to 100 µm long, with very thick, striated walls and conspicuous pit canals; oval [F] or rounded [G] oil cells, up to 100 µm in diameter, with orange-yellow contents; narrow, thick-walled fibres, often in bundles [C, H], accompanied by fusiform medullary rays (tangential section [Ca]) or consisting of files of rectangular cells (longitudinal section [Ha]); brown cork fragments with regularly and finely thickened walls [B]; fragments of phloem parenchyma [A] consisting of cells with irregular walls [Aa], accompanied by fusiform medullary rays (tangential section [Ab]). Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows rounded, ovoid or polyhedral starch granules, about 2-12 µm in diameter, simple or 2-6 compound, free [J] or included in parenchyma cells [E].

C. Thin-layer chromatography (*2.2.27*).

Test solution Reduce to a powder (355) (*2.9.12*), avoiding heating. To 0.5 g of the powdered herbal drug add 5 mL of *methanol R*, sonicate for 5 min, centrifuge, and use the supernatant. Filter through a membrane filter (nominal pore size 0.45 µm) if necessary.

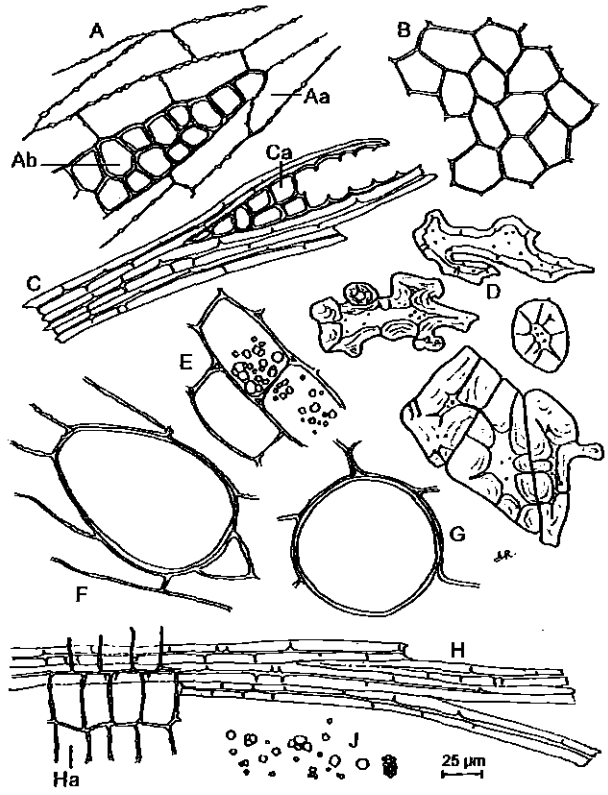


Figure 2567.-1. – *Illustration for identification test B of powdered herbal drug of Magnolia officinalis bark*

Reference solution Dissolve 1 mg of *honokiol R*, 1 mg of *magnolol R* and 2 mg of *eugenol R* in 1 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *methanol R, ethyl acetate R, toluene R* (4:8:120 *V/V/V*).

Application 5 µL [or 2 µL] as bands of 15 mm [or 8 mm].

Development Over a path of 15 cm [or 7 cm].

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Eugenol: a faint quenching zone	
Magnolol: a dark blue fluorescent zone	A dark blue fluorescent zone (magnolol)
Honokiol: a quenching zone	A quenching zone (honokiol)
Reference solution	**Test solution**

Detection B Treat with *vanillin reagent R*, heat at 100-105 °C for 5-10 min and examine in daylight.

www.webofpharma.com

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones of various colours may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A bluish-violet zone
Eugenol: a brown zone	
Magnolol: a pinkish-violet zone	A pinkish-violet zone (magnolol)
Honokiol: a dark violet zone	A dark violet zone (honokiol)
	A bluish-violet zone
Reference solution	**Test solution**

TESTS

Loss on drying (*2.2.32*)
Maximum 11.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 5.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 3.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 0.500 g of the powdered herbal drug (355) (*2.9.12*) add 80 mL of *methanol R* and heat in a water-bath under a reflux condenser for 30 min. Cool, then dilute to 100.0 mL with *methanol R*. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 4.0 mg of *honokiol CRS* and 4.0 mg of *magnolol CRS* in *methanol R* and dilute to 20.0 mL with the same solvent.

Reference solution (b) Dissolve 2.0 mg of *honokiol CRS* in 2.0 mL of *acetonitrile R*. To 1.0 mL of the solution add 15 µL of *acetic anhydride R* and mix. Heat at 50 °C for 60 min. Cool. Add successively, mixing after each addition, 16 µL of *concentrated ammonia R*, 1.0 mL of *acetonitrile R* and 2.0 mL of *water R*. Filter through a membrane filter (nominal pore size 0.45 µm).

Column:
— *size*: *l* = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R1* (5 µm);
— *temperature*: 30 °C.

Mobile phase 0.5 per cent *V/V* solution of *acetic acid R*, *acetonitrile for chromatography R* (40:60 *V/V*).

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 290 nm.

Injection 10 µL.

Run time Twice the retention time of honokiol for the test solution and reference solution (a); 3 times the retention time of honokiol for reference solution (b).

Relative retention With reference to honokiol (retention time = about 8 min): magnolol = about 1.4; honokiol monoacetate isomer 1 = about 1.5; honokiol monoacetate isomer 2 = about 1.6; honokiol diacetate = about 2.6.

System suitability Reference solution (b):
— *resolution*: minimum 1.8 between the peaks due to honokiol monoacetate isomers 1 and 2.

Calculate the sum of the percentage contents of honokiol and magnolol using the following expression:

$$\frac{A_1 \times m_2 \times p_1 \times 5}{A_2 \times m_1} + \frac{A_3 \times m_3 \times p_2 \times 5}{A_4 \times m_1}$$

A_1 = area of the peak due to honokiol in the chromatogram obtained with the test solution;
A_2 = area of the peak due to honokiol in the chromatogram obtained with reference solution (a);
A_3 = area of the peak due to magnolol in the chromatogram obtained with the test solution;
A_4 = area of the peak due to magnolol in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *honokiol CRS* used to prepare reference solution (a), in grams;
m_3 = mass of *magnolol CRS* used to prepare reference solution (a), in grams;
p_1 = percentage content of honokiol in *honokiol CRS*;
p_2 = percentage content of magnolol in *magnolol CRS*.

Ph Eur

Magnolia Officinalis Flower

(Ph. Eur. monograph 2568)

Ph Eur

DEFINITION

Steamed and dried, unopened flower of *Magnolia officinalis* Rehder et E.H. Wilson.

Content
Minimum 0.20 per cent of the sum of magnolol ($C_{18}H_{18}O_2$; M_r 266.3) and honokiol ($C_{18}H_{18}O_2$; M_r 266.3) (dried drug).

IDENTIFICATION

A. The greyish-yellow pedicel is short (0.5-2 cm) and densely tomentose. The brown or reddish-brown flower bud is elongated, conical, 4-7 cm long and 1.5-2.5 cm in diameter at the base; it usually consists of 12 perianth segments in several whorls. The stamens are numerous with a fine, short filament and a linear, yellowish-brown anther. The carpels are free and numerous, spirally arranged on a conical receptacle.

B. Microscopic examination (*2.8.23*). The powder is reddish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters: fragments of the perianth segments with polyhedral or elliptical epidermal cells, with irregularly thickened walls and anomocytic stomata (4-6 subsidiary cells) (*2.8.3*), accompanied by parenchyma that includes oval or rounded oil cells about 50 µm in diameter with orange-yellow contents; certain fragments contain epidermal cells with rounded papillae; numerous, branched sclereids, with channelled walls and a large lumen, about 15 µm in diameter; numerous elliptical pollen grains about 50 µm long and 40 µm wide, with a smooth exine.

C. Examine the chromatograms obtained in the test for other *Magnolia* species.

Detection A Examine in ultraviolet light at 254 nm.

www.webofpharma.com

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Eugenol: a faint quenching zone	
Magnolol: a dark blue fluorescent zone	A dark blue fluorescent zone (magnolol)
Honokiol: a quenching zone	A quenching zone (honokiol)
Reference solution	Test solution

Detection B Treat with *vanillin reagent R*, heat at 100-105 °C for 5-10 min and examine in daylight.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones of various colours may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A bluish-violet zone
Eugenol: a brown zone	
Magnolol: a pinkish-violet zone	A pinkish-violet zone (magnolol)
Honokiol: a dark violet zone	A dark violet zone (honokiol)
	A bluish-violet zone
Reference solution	Test solution

TESTS

Other *Magnolia* species

Thin-layer chromatography (*2.2.27*).

Test solution Reduce the herbal drug to a powder (710) (*2.9.12*), avoiding heating. To 0.5 g of the powdered herbal drug add 2.5 mL of *methanol R*. Sonicate for 15 min at a power of 80 W and a frequency of 37 kHz (sonication time may be adapted according to the power and frequency used), then centrifuge at 1500-2000 *g* for 10 min and transfer the supernatant to a 5 mL flask. Add 2 mL of *methanol R* to the residue, sonicate for 15 min and centrifuge. Transfer the supernatant into the same 5 mL flask. Dilute to 5 mL with *methanol R*. Filter through a membrane filter (nominal pore size 0.45 µm) if necessary.

Reference solution Dissolve 1 mg of *honokiol R*, 1 mg of *magnolol R* and 2 mg of *eugenol R* in 4 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *methanol R, ethyl acetate R, toluene R* (1:5:30 *V/V/V*).

Application 8 µL as bands of 8 mm.

Development Over a path of 7 cm.

Drying In air.

Detection Examine in ultraviolet light at 365 nm.

Results The chromatogram obtained with the test solution shows no blue fluorescent zone in the lower part of the plate and no green fluorescent zone in the upper part, nor any other fluorescent zone.

Loss on drying (*2.2.32*)

Maximum 11.0 per cent, determined on 1.000 g of the powdered herbal drug (710) (*2.9.12*) by drying in an oven at 105 °C.

Total ash (*2.4.16*)

Maximum 8.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Reduce the herbal drug to a powder (710) (*2.9.12*) using a blade grinder equipped with a double-walled grinding chamber cooled to a temperature of about 10 °C. To 0.500 g of the powdered herbal drug add 10 mL of *methanol R*. Sonicate for 1 h at a power of 80 W and a frequency of 37 kHz (sonication time may be adapted according to the power and frequency used). Change the water of the ultrasonic bath after 30 min of sonication to prevent heating. Centrifuge at 1500-2000 *g* for 15 min. Transfer the supernatant to a 20.0 mL flask. Add 9.5 mL of *methanol R* to the residue. Repeat the sonication for 1 h. Change the water of the ultrasonic bath after 30 min of sonication to prevent heating. Centrifuge. Transfer the supernatant to the same 20.0 mL flask. Cool, then dilute to 20.0 mL with *methanol R*. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 5.0 mg of *honokiol CRS* in *methanol R* and dilute to 5.0 mL with the same solvent. Dilute 1.0 mL of the solution to 25.0 mL with *methanol R*.

Reference solution (b) Dissolve 6.0 mg of *magnolol CRS* in *methanol R* and dilute to 20.0 mL with the same solvent.

Reference solution (c) Dissolve 2.0 mg of *honokiol R* in 2.0 mL of *acetonitrile R*. Add 30 µL of *acetic anhydride R* and mix. Heat at 50 °C for 60 min. Cool. Add successively, mixing after each addition, 32 µL of *concentrated ammonia R*, 2.0 mL of *acetonitrile R* and 4.0 mL of *water R*. Filter through a membrane filter (nominal pore size 0.45 µm).

Column:

— *size*: l = 0.15 m, Ø = 4.6 mm;

— *stationary phase*: *end-capped ethylene-bridged polar-embedded octadecylsilyl silica gel for chromatography (hybrid material) R* (3.5 µm);

— *temperature*: 25 ± 2 °C.

Mobile phase:

— *mobile phase A*: *anhydrous formic acid R, water R* (0.1:99.9 *V/V*);

— *mobile phase B*: *acetonitrile for chromatography R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 20	47	53
20 - 22	47 → 5	53 → 95
22 - 27	5	95

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 292 nm.

Injection 20 µL.

Relative retention With reference to honokiol (retention time = about 10 min): magnolol = about 1.3; honokiol

www.webofpharma.com

monoacetate isomer 1 = about 1.4; honokiol monoacetate isomer 2 = about 1.5; honokiol diacetate = about 1.9.

System suitability Reference solution (c):
— *resolution*: minimum 2.0 between the peaks due to honokiol monoacetate isomers 1 and 2.

If necessary, dilute the test solution to obtain peaks of honokiol and magnolol that are similar in height to the corresponding peaks in reference solutions (a) and (b).

Calculate the sum of the percentage contents of honokiol and magnolol using the following expression:

$$\frac{A_1 \times m_2 \times 0.16 \times p_1 \times d}{A_2 \times m_1} + \frac{A_3 \times m_3 \times p_2 \times d}{A_4 \times m_1}$$

A_1 = area of the peak due to honokiol in the chromatogram obtained with the test solution;
A_2 = area of the peak due to honokiol in the chromatogram obtained with reference solution (a);
A_3 = area of the peak due to magnolol in the chromatogram obtained with the test solution;
A_4 = area of the peak due to magnolol in the chromatogram obtained with reference solution (b);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *honokiol CRS* used to prepare reference solution (a), in grams;
m_3 = mass of *magnolol CRS* used to prepare reference solution (b), in grams;
p_1 = percentage content of honokiol in *honokiol CRS*;
p_2 = percentage content of magnolol in *magnolol CRS*;
d = dilution factor of the test solution.

Ph Eur

Mallow Flower

(Ph. Eur. monograph 1541)

Ph Eur

DEFINITION

Whole or fragmented dried flower of *Malva sylvestris* L. or its cultivated varieties.

IDENTIFICATION

A. The flower consists of an epicalyx with 3 oblong or elliptical-lanceolate parts that are shorter than those of the calyx and situated immediately below it; a calyx with 5 pubescent triangular lobes, gamosepalous at the base; a corolla 3-4 times longer than the calyx with 5 wedge-shaped, notched petals fused to the staminal tube at their base; numerous stamens, the filaments of which fuse into a staminal tube covered by small star-shaped trichomes and occasional simple trichomes visible using a lens; numerous wrinkled carpels, glabrous or sometimes pubescent, enclosed in the staminal tube and arranged into a circle around a central style ending with numerous filiform stigmas. In cultivated varieties, the epicalyx is 3-7 partite, the calyx 5-8 partite and the corolla 5-10 partite.

B. Microscopic examination (*2.8.23*). The powder is bluish-grey. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1541.-1): unicellular, thick-walled, flexuous covering trichomes, from the calyx and the epicalyx, up to 2 mm in length, whole [L] or, most often, fragmented [Q]; fragments of the epidermis of the sepals (surface view [D, J]) with anomocytic stomata (*2.8.3*) [Dc]; club-shaped glandular trichomes with multicellular heads [Db] and short unicellular covering trichomes, somewhat curved, either isolated [J] or in star-shaped groups of 2-6 [Da]; fragments of covering trichomes [N]; isolated glandular trichomes (surface view [F], transverse section [G]); fragments of the mesophyll of the calyx and the epicalyx whose cells contain small cluster crystals of calcium oxalate [K]; veins of the sepals [P] with vessels [Pa] accompanied by cells with cluster crystals of calcium oxalate [Pb]; fragments of petal epidermis, with elongated cells and sinuous margins, narrow in the wild plant [A], shorter and broader in the cultivated varieties [B], bearing sessile glandular trichomes with multicellular club-shaped heads [Ba, C, E]; fragments of petal mesophyll [H] consisting of large mucilage cells [Hc], sometimes cells with small cluster crystals of calcium oxalate [Hb] and spiral vessels [Ha]; spherical pollen grains, about 150 µm in diameter, with a roughly spiny exine [M].

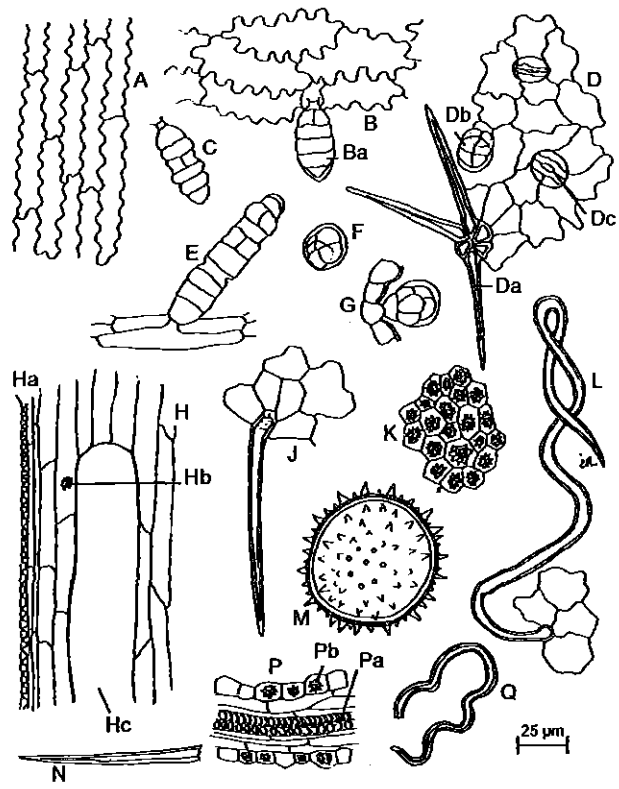


Figure 1541.-1. – *Illustration for identification test B of powdered herbal drug of mallow flower*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *ethanol (60 per cent V/V) R*. Stir for 15 min and filter.

Reference solution 0.5 g/L solution of *quinaldine red R* in *ethanol (96 per cent) R*.

Plate *TLC silica gel plate R*.

Mobile phase *glacial acetic acid R, water R, butanol R* (15:30:60 *V/V/V*).

Application 10 µL of the test solution and 5 µL of the reference solution, as bands.

Development Over a path of 10 cm.

Drying In air.

Detection Examine in daylight.

Results The chromatogram obtained with the reference solution shows an orange-red zone in the upper part of the middle third ; the chromatogram obtained with the test

www.webofpharma.com

solution shows, below the zone in the chromatogram obtained with the reference solution, 2 violet zones in the middle third, with the principal zone (6″-malonyl malvin) situated just below the other violet zone (malvin).

TESTS

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug by drying in an oven at 105 °C.

Total ash (*2.4.16*)
Maximum 14.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 2.0 per cent.

Swelling index (*2.8.4*)
Minimum 15, determined on 0.2 g of the powdered herbal drug (710) (*2.9.12*) moistened with 0.5 mL of *anhydrous ethanol R*.

Ph Eur

Mallow Leaf

(Ph. Eur. monograph 2391)

Ph Eur

DEFINITION

Whole or fragmented, dried leaf of *Malva sylvestris* L., *Malva neglecta* Wallr. or a mixture of both species.

IDENTIFICATION

A. The leaves of *M. sylvestris* are up to 12 cm long and up to 15 cm wide with 3, 5 or 7 lobes and sinuate at the base; the leaves of *M. neglecta* are up to 9 cm long and wide, round or kidney-shaped with 5-7 indistinct lobes. The leaves of both species have irregular dentate margins and are green or brownish-green. The abaxial surface of the lamina bears more hairs and shows a more prominent venation than the adaxial surface. The major veins on the upper surface of the leaves and the petioles may be violet. The petioles are as long as the leaves, up to 2 mm wide, rounded and somewhat flattened, longitudinally slightly grooved, green or brownish-green or violet. The fragmented drug consists of occasionally agglomerated, crumpled pieces of leaves showing prominent veins.

B. Microscopic examination (*2.8.23*). The powder is green or yellowish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2391.-1): fragments of the lamina (transverse section [F]), consisting of the lower epidermis (surface view [C]) and the upper epidermis (surface view [D], transverse section [Fb]), with cells that show straight, or more or less sinuous anticlinal walls; stomata mostly anisocytic (*2.8.3*) on both surfaces [Ca, Da]; long covering trichomes with thickened walls and tapering to a point at the apex, usually unicellular, whole [A, Fa] or fragmented [Db], but in *M. Sylvestris* they may be stellate with 2-8 components [H], each strongly pitted at the base; club-shaped glandular trichomes composed of 2-6 cells [E] occur in both species; fragments of the mesophyll consisting of palisade parenchyma (surface view [Dc], transverse section [Fc]) and spongy mesophyll cells containing mucilage, cells containing cluster crystals of calcium oxalate, often associated with vessels [B]; occasional spherical pollen grains, 110-170 µm in diameter, with a spiny exine [G].

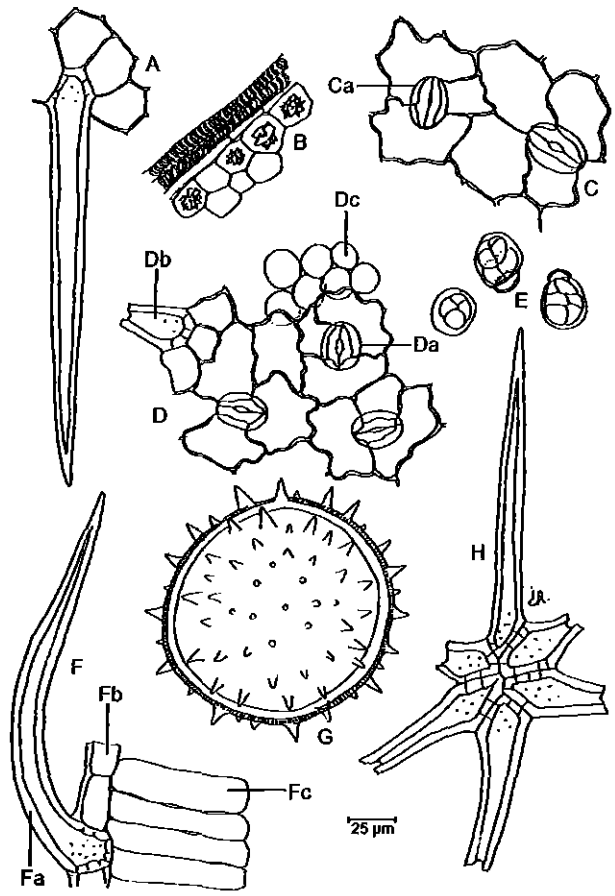


Figure 2391.-1. – *Illustration for identification test B of powdered herbal drug of mallow leaf*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 2.0 g of the powdered herbal drug (710) (*2.9.12*) add 20 mL of an 80 per cent *V/V* solution of *tetrahydrofuran R*; extract for 10 min using sonication and filter.

Reference solution Dissolve 3 mg of *hyperoside R* and 3 mg of *rutoside trihydrate R* in 20 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, anhydrous acetic acid R, water R, ethyl formate R, 3-pentanone R* (4:11:14:20:50 *V/V/V/V/V*).

Application 10 µL [or 4 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10-12 cm [or 6 cm].

Drying In air.

Detection Heat at 100 °C for 10 min; spray or dip the warm plate in a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*; remove the solvent with cold air; spray or dip the plate in a 50 g/L solution of *macrogol 400 R* in *methanol R*, dry in air and examine after 15 min in ultraviolet light at 365 nm.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
Hyperoside: a yellow fluorescent zone	A yellow fluorescent zone
Rutoside: a yellow fluorescent zone	A yellow fluorescent zone
	A light blue fluorescent zone
	An orange fluorescent zone
	An orange fluorescent zone
Reference solution	Test solution

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent of foreign organs, maximum 5 per cent of leaves with blisters of spores of *Puccinia malvacearum* and maximum 2 per cent of foreign elements.

Foreign organs can be flowers, fruits and parts of the stem. The blisters of spores on the leaves are mostly 1 mm wide, and red or brown. Examine under a microscope using *chloral hydrate solution R*. The spores of *Puccinia malvacearum* are oblong or oval with brownish walls and a small appendage.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (710) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 17.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 3.0 per cent.

Swelling index (*2.8.4*)
Minimum 7, determined on 1.0 g of the powdered herbal drug (710) (*2.9.12*).

Ph Eur

Mandarin Epicarp and Mesocarp

(Ph. Eur. monograph 2430)

Ph Eur

DEFINITION

Dried epicarp and mesocarp of the ripe fruit of *Citrus reticulata* Blanco or its cultivars, partly freed from the white spongy tissue of the mesocarp.

Content

Minimum 3.5 per cent of hesperidin ($C_{28}H_{34}O_{15}$; M_r 611) (dried drug).

IDENTIFICATION

A. The pericarp consists of variously sized irregular pieces, or it is cut into strips, which may be folded or form compressed loops. The larger pieces are mostly lobed, the lobes attached at the base of the pericarp where the remains of a fruit stalk or stalk scar may be present. Isolated lobes of pericarp may also be present. Irregular pieces 0.5-7.6 cm long, and 0.4-4.6 cm wide; strips up to 7.6 cm long and up to 2 cm wide; both forms 1-4.5 mm thick. The outer surface is yellowish-brown or orange, reddish-brown or more rarely, blackish- or greenish-brown; often finely wrinkled and slightly shiny. Scattered, concave or raised oil glands are dense on the outer surface; when visible in transverse section oil glands appear as irregularly shaped cavities beneath the epicarp. The inner surface of the pericarp appears whitish or whitish-yellowish, rough and often fibrous in texture, bearing yellowish-white or yellowish-brown raised, often branched vascular bundles. The texture is mostly hard, stiff and fragile, easily broken.

B. Microscopic examination (*2.8.23*). The powder is light yellowish or orange-brown, more rarely reddish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2430.-1): fragments of epicarp (surface view [H]) consisting of small polygonal cells, sub-square or rectangular, with slightly thickened anticlinal walls [Ha] and occasional rounded stomata [Hb] (18-27 µm in diameter) encircled by a combination of small polygonal plus narrow, elongate subsidiary cells; epicarp usually accompanied by sub-epicarpal layers of thin-walled cells containing prisms of calcium oxalate [Hc]; prisms commonly biconical, also rhomboidal or polyhedral prisms present, 5-30 µm long and 3-18 µm in diameter; fragments of pericarp (transverse section [E]) showing the epicarp covered by a thick cuticle [Ea] and sub-epicarpal layers composed of cells, some of which contain prisms of calcium oxalate [Eb]; sometimes more than 1 prism crystal is found in the same cell [Aa, Hd]; fragments of schizolysigenous oil glands [C]; numerous groups of mesocarp cells (transverse section [A], longitudinal section [D]) with irregularly thickened, weakly lignified cell walls; free prism crystals of calcium oxalate or single crystals within isolated cells [B]; yellow hesperidin crystals sometimes abundant in cells; small droplets of orange-yellow essential oil occasionally present; numerous small vascular bundles [F] with narrow reticulate or spiral xylem [Fa] (4-23 µm in diameter), and occasional pitted tracheids; vasculature, sometimes accompanied by crystal sheaths [Fb]; occasional isolated, short vessels [G]. Examine under a microscope using a 20 g/L solution of *potassium hydroxide R*.
The mounting medium becomes yellow because of the presence of hesperidin.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R* and heat in a water-bath at 65 °C for 5 min, shaking frequently. Allow to cool and filter.

Reference solution Dissolve 1 mg of *caffeic acid R* and 2 mg of *hesperidin R* in 5 mL of *methanol R*.

Plate *TLC silica gel plate R* (2-10 µm).

Mobile phase *water R, anhydrous formic acid R, ethyl acetate R* (10:15:75 *V/V/V*).

Application 5 µL of the test solution and 10 µL of the reference solution as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air, then heat at 110-120 °C for 5 min.

Detection Treat with a 10 g/L solution of *aluminium chloride R* in *ethanol (96 per cent) R* and heat at 110-120 °C for 5 min; treat the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, and then with a 50 g/L solution of *macrogol 400 R* in *methanol R*. After 60 min examine the chromatograms in ultraviolet light at 365 nm.

www.webofpharma.com

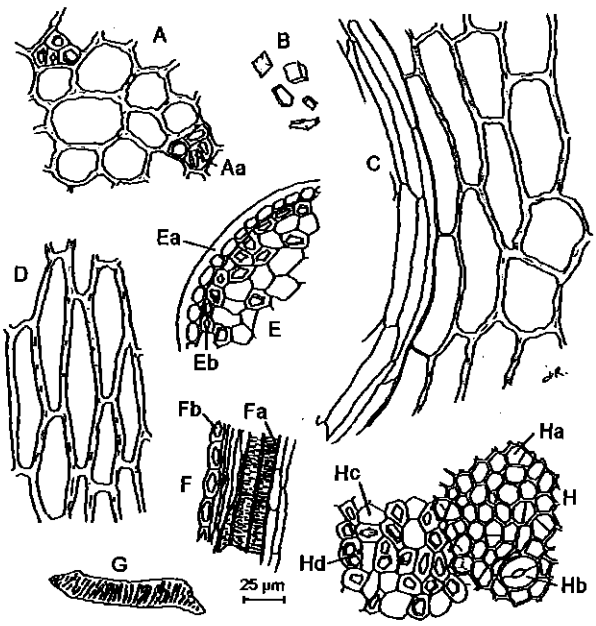


Figure 2430.-1. – *Illustration for identification test B of powdered herbal drug of mandarin epicarp and mesocarp*

Results See below the sequence of fluorescent zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Caffeic acid: a light blue fluorescent zone	
	A blue fluorescent zone
Hesperidin: a greenish-brown fluorescent zone	A greenish-brown fluorescent zone (hesperidin)
	A yellowish-green fluorescent zone
	A greenish fluorescent zone
Reference solution	Test solution

TESTS

Bitter-orange epicarp and mesocarp

Examine the chromatograms obtained in the assay.

Results The chromatogram obtained with the test solution shows no peak at the retention time of naringin with an area of more than 1 per cent of the area of the peak due to hesperidin.

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 7.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Place 0.125 g of the powdered herbal drug (355) (*2.9.12*) in a 100 mL round-bottomed flask. Add 50.0 mL of *methanol R*, stir for 2 h and filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 10.0 mg of *hesperidin CRS* in *methanol R* and dilute to 50.0 mL with the same solvent.

Reference solution (b) Dissolve 5.0 mg of *naringin R* in reference solution (a) and dilute to 25.0 mL with reference solution (a).

Column:
- *size:* l = 0.25 m, Ø = 4.6 mm;
- *stationary phase: end-capped octadecylsilyl silica gel for chromatography R* (5 µm);
- *temperature:* 40 °C.

Mobile phase *acetonitrile R, glacial acetic acid R, methanol R, water R* (2.7:3.7:22:71.6 *V/V/V/V*).

Flow rate 1 mL/min.

Detection Spectrophotometer at 283 nm.

Injection 10 µL.

Run time Twice the retention time of hesperidin.

Retention time Naringin = about 15 min; hesperidin = about 20 min.

System suitability Reference solution (b):
- *resolution:* minimum 2.0 between the peaks due to naringin and hesperidin.

Calculate the percentage content of hesperidin using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1}$$

A_1 = area of the peak due to hesperidin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to hesperidin in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *hesperidin CRS* used to prepare reference solution (a), in grams;
p = percentage content of hesperidin in *hesperidin CRS*.

Ph Eur

Mandarin Oil

(Ph. Eur. monograph 2355)

Ph Eur

DEFINITION

Essential oil obtained without heating, by suitable mechanical treatment, from the peel of the fresh fruit of *Citrus reticulata* Blanco.

CHARACTERS

Appearance

Greenish, yellow or reddish orange liquid showing blue fluorescence.

Characteristic odour.

IDENTIFICATION

First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

www.webofpharma.com

Test solution Dilute 0.1 mL of the substance to be examined to 1 mL with *toluene R*.

Reference solution Dissolve 2 µL of *methyl N-methylanthranilate R*, 4 mg of *guaiazulene R* and 10 mg of *α-terpineol R* in 10 mL of *toluene R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *ethyl acetate R, toluene R* (15:85 *V/V*).

Application 10 µL [or 2 µL] as bands.

Development Over a path of 15 cm [or 6 cm].

Drying In air.

Detection A Examine in ultraviolet light at 365 nm.

Results A The intense blue fluorescent zone in the chromatogram obtained with the test solution is similar in position and fluorescence to the zone due to methyl *N*-methylanthranilate in the chromatogram obtained with the reference solution. Furthermore, other fluorescent zones may be present in the chromatogram obtained with the test solution.

Detection B Spray with a 200 g/L solution of *phosphomolybdic acid R* in *ethanol (96 per cent) R* and heat at 100 °C for 10 min; examine in daylight.

Results B See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A blue zone
Guaiazulene: a blue zone	A blue zone
	A blue zone
	A blue zone
α-Terpineol: a blue zone	A blue zone (α-terpineol)
Reference solution	Test solution

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The characteristic peaks in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with the reference solution.

TESTS

Relative density (*2.2.5*)
0.848 to 0.855.

Refractive index (*2.2.6*)
1.474 to 1.478.

Optical rotation (*2.2.7*)
+ 64° to + 75°.

Fatty oils and resinified essential oils (*2.8.7*)
It complies with the test.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dilute 0.20 g of the substance to be examined to 10.0 mL with *heptane R*.

Reference solution (a) Dilute 5 µL of *α-pinene R*, 5 µL of *sabinene R*, 5 µL of *β-pinene R*, 5 µL of *β-myrcene R*, 5 µL of *p-cymene R*, 70 µL of *limonene R*, 20 µL of *γ-terpinene R* and 5 µL of *methyl N-methylanthranilate R* to 5.0 mL with *heptane R*.

Reference solution (b) Dissolve 5 µL of *limonene R* in 50 mL of *heptane R*. Dilute 0.5 mL of this solution to 5.0 mL with *heptane R*.

Column:
— *material*: fused silica;
— *size*: *l* = 60 m, Ø = 0.25 mm;
— *stationary phase*: *phenyl(5)methyl(95)polysiloxane R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R*.

Flow rate 1.4 mL/min.

Split ratio 1:70.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 90	50 → 230
Injection port		250
Detector		250

Detection Flame ionisation.

Injection 1 µL.

Elution order Order indicated in the composition of reference solution (a); record the retention times of these substances.

System suitability Reference solution (a):
— *resolution*: minimum 1.5 between the peaks due to sabinene and β-pinene and minimum 1.5 between the peaks due to *p*-cymene and limonene.

Identification of components Using the retention times determined from the chromatogram obtained with reference solution (a), locate the components of reference solution (a) in the chromatogram obtained with the test solution. Disregard the peak due to heptane.

Determine the percentage content of each of these components. The limits are within the following ranges:
— *α-pinene*: 1.6 per cent to 3.0 per cent;
— *sabinene*: maximum 0.3 per cent;
— *β-pinene*: 1.2 per cent to 2.0 per cent;
— *β-myrcene*: 1.5 per cent to 2.0 per cent;
— *p-cymene*: maximum 1.0 per cent;
— *limonene*: 65.0 per cent to 75.0 per cent;
— *γ-terpinene*: 16.0 per cent to 22.0 per cent;
— *methyl N-methylanthranilate*: 0.30 per cent to 0.60 per cent;
— *disregard limit*: area of the principal peak in the chromatogram obtained with reference solution (b).

Residue on evaporation (*2.8.9*)
1.6 per cent to 4.0 per cent, determined after heating on a water-bath for 4 h.

STORAGE

At a temperature not exceeding 25 °C.

Ph Eur

www.webofpharma.com

Marshmallow Leaf

(Ph. Eur. monograph 1856)

Ph Eur

DEFINITION

Whole or cut, dried leaf of *Althaea officinalis* L.

IDENTIFICATION

A. The leaves have long petioles and are about 7-10 cm long; the lamina is cordate or ovate with 3-5 shallow lobes and crenate or dentate margins; the venation is palmate. The petioles and both surfaces of the lamina are greyish-green and densely pubescent. Rarely, fragments of the inflorescence or immature fruits may be present.

B. Microscopic examination (*2.8.23*). The powder is greyish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1856.-1): numerous long, rigid, unicellular covering trichomes with thick walls, pointed at the apex, often fragmented [C], angular and pitted at the base where they are sometimes still united to form stellate structures with up to 8 components (surface view [B], transverse section [E]); few secretory trichomes, isolated, with unicellular stalks and globular, multicellular heads [F]; fragments of the lower [A] and upper [D] leaf epidermises in surface view with anomocytic [Aa] or paracytic [Da] stomata (*2.8.3*), glandular trichomes [Ab] and basal cells of covering trichomes [Ac], often accompanied by palisade parenchyma [Db]; cluster crystals of calcium oxalate, isolated [H] or included in the parenchyma of the mesophyll [Gc, Kb]; fragments of veins [G] with small, spiral [Gb] or annular [Ga] vessels, often accompanied by sheaths containing cluster crystals of calcium oxalate [Gc]; fragments of the lamina, in transverse section [K], showing the epidermises bearing broken covering trichomes [Ka], a symmetrical, heterogeneous mesophyll with some cells containing cluster crystals of calcium oxalate [Kb]; occasional pollen grains, spherical, with a roughly spiny exine, about 150 µm in diameter [J]. Examine under a microscope using *ruthenium red solution R*. The powder shows groups of parenchyma containing mucilage, which stains orange-red.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R*. Heat in a water-bath under a reflux condenser for 5 min. Allow to cool and filter. Distil the filtrate under reduced pressure until the total volume is about 2 mL.

Reference solution Dissolve 2.5 mg of *chlorogenic acid R* and 2.5 mg of *quercitrin R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R*.

Mobile phase *anhydrous formic acid R, glacial acetic acid R, water R, ethyl acetate R* (11:11:27:100 *V/V/V/V*).

Application 10 µL as bands.

Development Over a path of 15 cm.

Drying At 100-105 °C.

Detection Spray with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then with a 50 g/L solution of *macrogol 400 R* in *methanol R*; allow to dry in air for 30 min and examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other fluorescent zones may be present in the chromatogram obtained with the test solution.

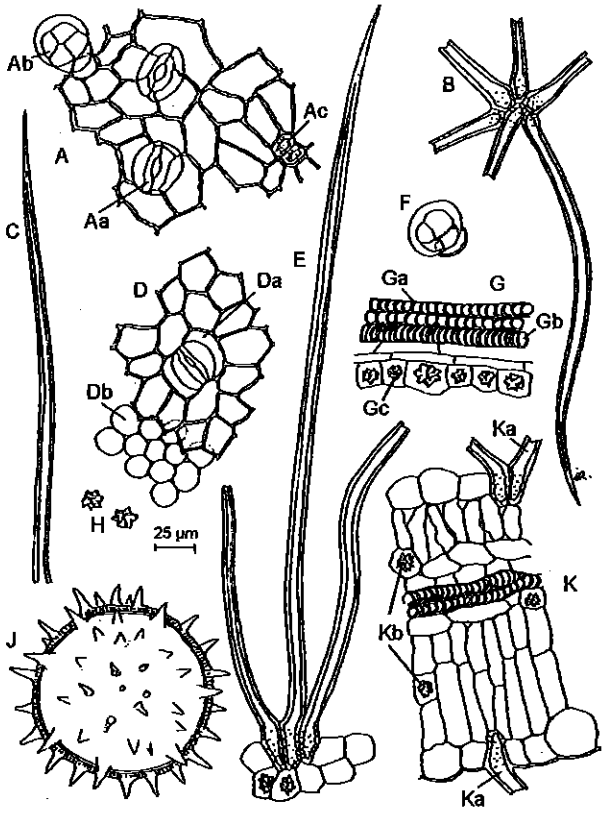


Figure 1856.-1. – *Illustration for identification test B of powdered herbal drug of marshmallow leaf*

Top of the plate	
	A blue fluorescent zone
	A yellow fluorescent zone
Quercitrin: an orange zone	
	An orange fluorescent zone
	An orange fluorescent zone
Chlorogenic acid: a blue fluorescent zone	
	A blue fluorescent zone
	An orange fluorescent zone
	An intense yellow fluorescent zone
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)

Maximum 4 per cent of leaves infected by *Puccinia malvacearum*, showing red spots, and maximum 2 per cent of other foreign matter.

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

www.webofpharma.com

Total ash (*2.4.16*)
Maximum 18.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 2.0 per cent.

Swelling index (*2.8.4*)
Minimum 12, determined on 0.2 g of the powdered herbal drug (355) (*2.9.12*).

Ph Eur

Marshmallow Root

(Ph. Eur. monograph 1126)

Ph Eur

DEFINITION

Peeled or unpeeled, whole or cut, dried root of *Althaea officinalis* L.

IDENTIFICATION

A. The unpeeled, non-fragmented drug consists of cylindrical, slightly twisted roots, up to 2 cm thick, with deep longitudinal furrows. The outer surface is greyish-brown and bears numerous rootlet scars. The fracture is fibrous externally, rugged and granular internally. The section shows a more or less thick, whitish bark with brownish periderm, separated by the well-marked, brownish cambium from a white xylem. The stratified structure of the bark and the radiate structure of xylem become more distinct when moistened.

The peeled drug has a greyish-white, finely fibrous outer surface. Cork and external cortical parenchyma are absent.

B. Microscopic examination (*2.8.23*). The powder is greyish-brown (unpeeled root) or whitish (peeled root). Examine under a microscope using *chloral hydrate solution R*.
The powder shows the following diagnostic characters (Figure 1126.-1): fragments of colourless, mainly unlignified, thick-walled fibres [C, D, M] with split or pointed ends [D], sometimes accompanied by parenchymatous cells of the medullary rays [M], or grouped [C]; fragments of vessels, bordered-pitted or with reticulate or scalariform thickenings [G, H]; cluster crystals of calcium oxalate about 20-35 µm, mostly 25-30 µm in size, isolated [K] or included in parenchymatous cells [B]; fragments of parenchyma [E] with cells containing mucilage [Ea, F]; fragments of cork with thin-walled, tabular cells (surface view [A], transverse section [L]) (unpeeled root). Examine under a microscope using *ruthenium red solution R*. The powder shows groups of parenchyma containing mucilage, which stains orange-red. Examine under a microscope using *water R*. The powder shows numerous starch granules [J], about 3-25 µm in size, occasionally with a longitudinal hilum. The starch granules are mostly simple [Ja], a few being 2-4 compound [Jb].

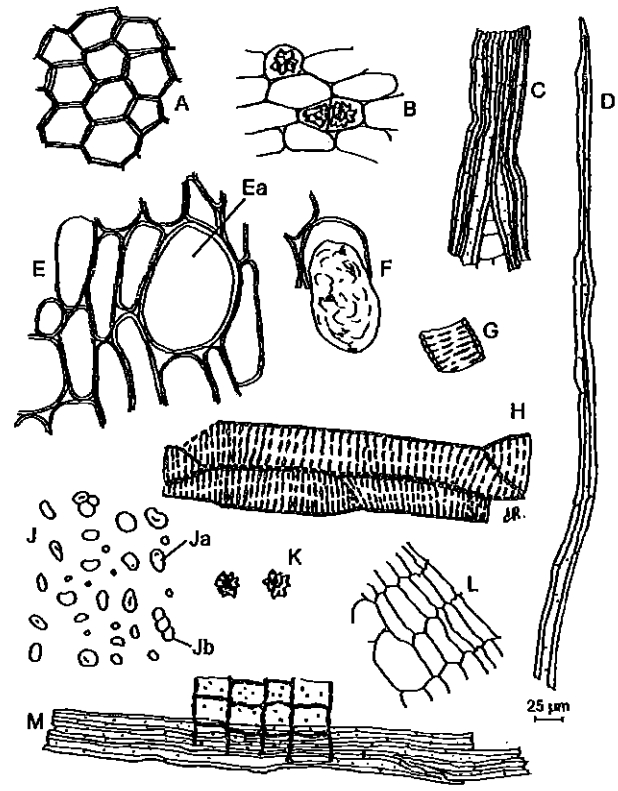


Figure 1126.-1. – *Illustration for identification test B of powdered herbal drug of marshmallow root*

TESTS

Foreign matter (*2.8.2*)
Maximum 2 per cent of brown deteriorated drug.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (710) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 6.0 per cent for the peeled root and maximum 8.0 per cent for the unpeeled root.

Swelling index (*2.8.4*)
Minimum 10, determined on the powdered herbal drug (710) (*2.9.12*).

Ph Eur

Mastic

(Ph. Eur. monograph 1876)

Ph Eur

DEFINITION

Dried resinous exudate obtained from stems and branches of *Pistacia lentiscus* L.

Content

Minimum 10 mL/kg of essential oil (anhydrous drug).

IDENTIFICATION

A. Small light yellow to greenish-yellow, non-uniform, spherical or pyriform, clear or opaque, hard glassy fragments.

www.webofpharma.com

B. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 1 g of the substance to be examined in 10 mL of *methylene chloride R* and filter after 1-2 min.

Reference solution Dissolve 25 mg of *eugenol R* and 25 mg of *borneol R* in 3 mL of *methylene chloride R*.

Plate *TLC silica gel plate R.*

Mobile phase *light petroleum R, toluene R* (5:95 *V/V*).

Application 1 µL as bands.

Development Over a path of 10 cm.

Drying In air.

Detection Spray with *vanillin reagent R* and heat at 100-105 °C for 5 min.

Results See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones of various colours may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A violet zone
	A pale violet zone
	A very pale violet zone
Eugenol: a brown zone	A blue zone
Borneol: a greenish-blue zone	A bluish-violet zone
	A dark violet zone
Reference solution	Test solution

TESTS

Acid value (*2.5.1*)

50 to 70, determined on 1.0 g.

Water (*2.2.13*)

Maximum 10 mL/kg, determined on 25.0 g of the drug reduced to a powder (1400) (*2.9.12*).

Total ash (*2.4.16*)

Maximum 0.5 per cent.

ASSAY

Essential oil (*2.8.12*)

Use a 500 mL round-bottomed flask and 200 mL of *water R* as the distillation liquid. Reduce the drug to a powder (1400) (*2.9.12*) and immediately use 20.0 g for the determination. Introduce 0.50 mL of *xylene R* in the graduated tube. Distil at a rate of 2-3 mL/min for 2 h.

STORAGE

Do not powder.

Ph Eur

Mate Leaf

(Ph. Eur. monograph 2678)

Ph Eur

DEFINITION

Leaf of *Ilex paraguariensis* A.St.-Hil., rapidly desiccated by heating and cut.

Content

Minimum 1.0 per cent of caffeine ($C_8H_{10}N_4O_2$; M_r 194.2) (dried drug).

IDENTIFICATION

A. The yellowish-green or brownish-green leaf is tough and brittle with a short petiole. It is 8-12 cm long and 5-6 cm wide. The lamina is elliptic oval and glabrous, with dentate margins. The venation is pinnate and prominent on the lower surface. The cut herbal drug occurs as glabrous, yellowish-green, irregular, angular pieces ranging in length from 2-4 mm.

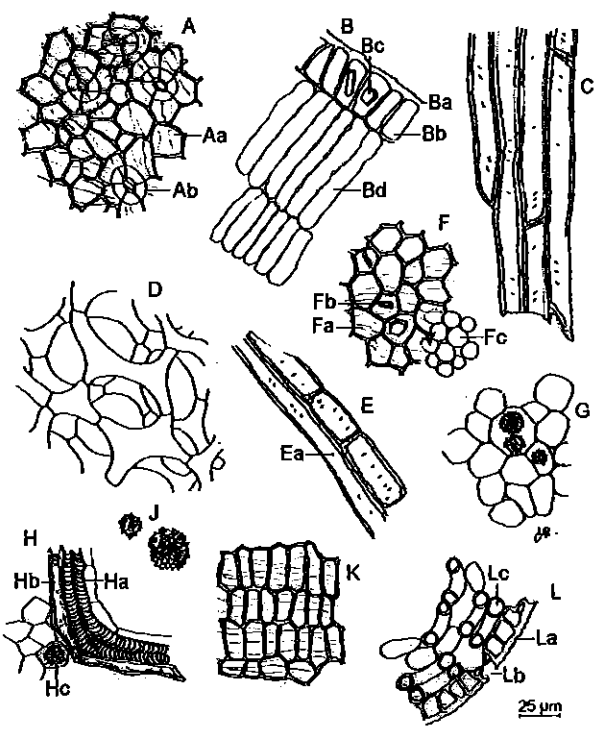


Figure 2678.-1. – *Illustration for identification test B of powdered herbal drug of mate leaf*

B. Microscopic examination (*2.8.23*). The powder is brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2678.-1): fragments of the upper epidermis of the lamina (surface view [F], transverse section [B]), covered with an irregularly striated cuticle [Fa, Ba] and consisting of cells with slightly and regularly thickened walls [Fa, Bb], with some cells containing a prism of calcium oxalate [Fb, Bc], and accompanied by underlying palisade parenchyma [Fc, Bd]; fragments of the upper epidermis of the lamina from the area near a vein (surface view [K]), consisting of nearly rectangular cells in a regular arrangement; fragments of the lower epidermis of the lamina (surface view [A], transverse section [L]), covered by a striated cuticle [Aa, La] consisting of polygonal cells [Aa] and anomocytic stomata (*2.8.3*) [Lb,

www.webofpharma.com

Ab]; fragments of spongy parenchyma (surface view [D]), sometimes accompanying the lower epidermis (transverse section [Lc]); cluster crystals of calcium oxalate of various sizes that may exceed 30 µm in diameter, isolated [J] or included in parenchyma cells [G]; groups of pericyclic fibres [C]; rectangular, thick-walled and channelled cells from the endodermis [E], often accompanying pericyclic fibres [Ea]; vascular bundles [H] consisting of spiral vessels with a small diameter [Ha], accompanied by fibres [Hb] and sometimes by parenchyma, with some cells containing a cluster crystal of calcium oxalate [Hc].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R* and sonicate for 10 min. Centrifuge or filter.

Reference solution Dissolve 7 mg of *caffeine R*, 1 mg of *chlorogenic acid R* and 1 mg of *rutoside trihydrate R* in 5 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *toluene R, water R, anhydrous formic acid R, ethyl formate R* (3:6:8:60 *V/V/V/V*).

Application 4 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In a current of air at room temperature.

Detection A Examine in ultraviolet light at 254 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint quenching zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A quenching zone
Caffeine: a quenching zone	A quenching zone (caffeine)
	A quenching zone
Chlorogenic acid: a quenching zone	A quenching zone (chlorogenic acid)
Rutoside: a quenching zone	A quenching zone (rutoside)
Reference solution	**Test solution**

Detection B Heat at 100-105 °C for 5 min. Treat the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then with a 50 g/L solution of *macrogol 400 R* in *methanol R*. Allow the plate to dry in air. Examine in ultraviolet light at 366 nm.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. 1 or 2 faint blue fluorescent zones may be present in the upper third of the chromatogram obtained with the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	1 or 2 red fluorescent zones
	An intense blue fluorescent zone
	A blue fluorescent zone
Chlorogenic acid: a blue fluorescent zone	An intense blue fluorescent zone (chlorogenic acid)
Rutoside: an orange fluorescent zone	An orange fluorescent zone (rutoside)
Reference solution	**Test solution**

TESTS

Loss on drying (*2.2.32*)

Maximum 8.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C.

Total ash (*2.4.16*)

Maximum 8.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Solution A Dissolve 30.0 mg of *caffeine CRS* in the mobile phase and dilute to 100.0 mL with the mobile phase.

Test solution Introduce 1.500 g of the powdered herbal drug (355) (*2.9.12*) into a 100 mL round-bottomed flask and add 40 mL of *methanol R*. Heat in a water-bath at 70 °C under a reflux condenser for 30 min. Allow to cool and filter through a plug of absorbent cotton into a 100 mL volumetric flask. Transfer the absorbent cotton with the drug residue into the round-bottomed flask. Add 40 mL of *methanol R*, proceed as before and filter into the same volumetric flask. Rinse the round-bottomed flask and the filter with *methanol R*, add the rinsings to the volumetric flask and dilute to 100.0 mL with *methanol R*. Shake to obtain a homogeneous solution. Transfer 10.0 mL of this solution into a volumetric flask, add 30 mL of *water R* and dilute to 50.0 mL with the mobile phase. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dilute 5.0 mL of solution A to 50.0 mL with the mobile phase.

Reference solution (b) Dissolve 15.0 mg of *(−)-epicatechin R* in the mobile phase and dilute to 25.0 mL with the mobile phase. To 10.0 mL of the solution add 5.0 mL of solution A and dilute to 50.0 mL with the mobile phase.

Column:
- *size*: *l* = 0.25 m, Ø = 4.6 mm;
- *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase *methanol R, water for chromatography R* (25:75 *V/V*).

Flow rate 1 mL/min.

Detection Spectrophotometer at 272 nm.

Injection 10 µL.

Run time 3 times the retention time of caffeine.

Retention time Caffeine = about 11 min.

www.webofpharma.com

System suitability Reference solution (b):
— *resolution*: minimum 2.0 between the peaks due to caffeine and (−)-epicatechin.

Calculate the percentage content of caffeine using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 2}$$

A_1 = area of the peak due to caffeine in the chromatogram obtained with the test solution;
A_2 = area of the peak due to caffeine in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *caffeine CRS* used to prepare solution A, in grams;
p = percentage content of caffeine in *caffeine CRS*.

Ph Eur

Matricaria Flowers

(Matricaria Flower, Ph. Eur. monograph 0404)

Preparation
Matricaria Liquid Extract

Ph Eur

DEFINITION

Dried capitula of *Matricaria recutita* L. (*Chamomilla recutita* (L.) Rauschert).

Content

— *blue essential oil*: minimum 4 mL/kg (dried drug);
— *total apigenin 7-glucoside* ($C_{21}H_{20}O_{10}$; M_r 432.4): minimum 0.25 per cent (dried drug).

IDENTIFICATION

A. Capitula, when spread out, consisting of an involucre made up of many bracts arranged in 1-3 rows; an elongated-conical receptacle, occasionally hemispherical (young capitula); 12-20 marginal ligulate florets with a white ligule; several dozen yellow central tubular florets. The involucre bracts are ovate or lanceolate, with a brownish-grey scarious margin. The receptacle is hollow, without paleae. The corolla of the ligulate florets has a brownish-yellow tube at the base extending to form a white, elongated-oval ligule. The inferior ovary is dark brown, ovoid or spherical, and has a long style and bifid stigma. The tubular florets are yellow and have a five-toothed corolla tube, 5 syngenesious, epipetalous stamens and a gynoecium similar to that of the ligulate florets.

B. Microscopic examination (*2.8.23*). The powder is light yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0404.-1): fragments of the outer epidermis of the bracts of the involucre (surface view [K]), consisting of, on the margin, thin-walled cells covered by a finely striated cuticle [Ka], anomocytic stomata (*2.8.3*) [Kb] and occasional biseriate glandular trichomes [Kc], and a central region [J] composed of elongated sclereids with moderately thickened and channelled walls [Ja]; fragments of the inner epidermis of the corolla of the ligulate florets consisting of thin-walled, polygonal cells, slightly papillose [B]; fragments of the outer epidermis of the ligulate florets consisting of sinuous cells, covered by a striated cuticle [D], often accompanied by underlying narrow vessels [Da]; fragments from the apex of the lobes of the corolla of the tubular florets [A] with elongated cells on the margin [Aa] and slightly papillose cells [Ab]; biseriate glandular trichomes with a short stalk (1 or 2 tiers of 2 cells) and a head of 2-3 tiers of 2 cells, on the epidermises of the corollas of both types of floret and of the bracts of the involucre and on the ovary (surface view [Eb, G, Kc], side view [Ha]); fragments of the base of the flower where the ovary is located, with a ring of thick-walled sclerous cells [C]; fragments of the epidermis surrounding the ovary (surface view [E]) consisting of thin, longitudinally elongated cells [Ea], with numerous glandular trichomes [Eb], alternating with large elongated cells filled with mucilage in transversally folded layers [Ec]; fragments of the epidermis surrounding the ovary (side view [H]) bearing glandular trichomes [Ha] and underlying parenchymatous cells containing small cluster crystals of calcium oxalate [Hb]; groups of cells at the apex of the stigmas forming elongated papillae [L]; pollen grains spherical or triangular, about 25 µm in diameter, with 3 pores and a spiny exine [F].

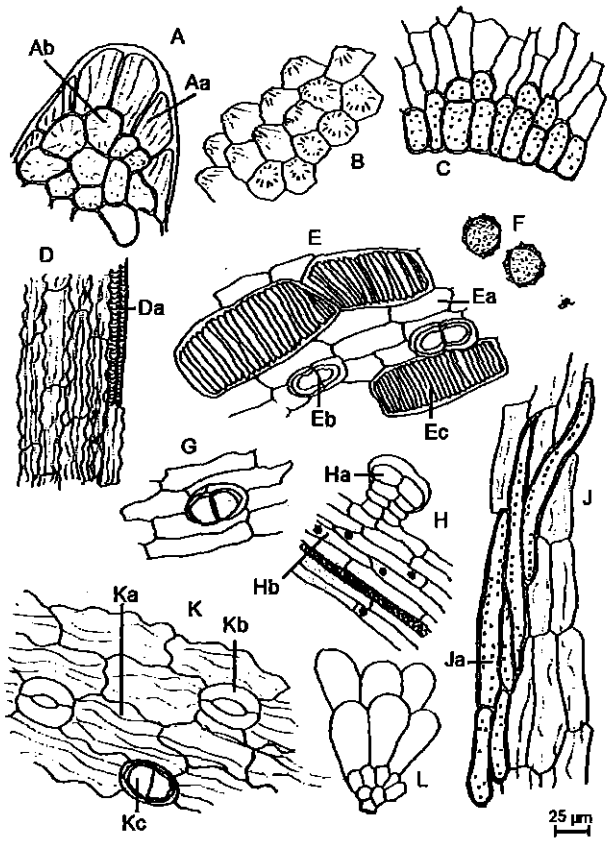


Figure 0404.-1. – *Illustration for identification test B of powdered herbal drug of matricaria flower*

C. Thin-layer chromatography (*2.2.27*).

Test solution Dilute 50 µL of essential oil obtained in the assay of essential oil in 1 mL of *xylene R*.

Reference solution Dissolve 2 µL of *chamazulene R*, 5 µL of *(−)-α-bisabolol R* and 10 mg of *bornyl acetate R* in 5 mL of *toluene R*.

Plate *TLC silica gel plate R*.

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 10 µL as bands.

Development Over a path of 10 cm.

Drying In air.

Detection Spray with *anisaldehyde solution R* and heat at 100-105 °C for 5-10 min; examine immediately in daylight.

www.webofpharma.com

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones are present in the chromatogram obtained with the test solution.

Top of the plate	
	1 or 2 blue or bluish-violet zones
Chamazulene: a red or reddish-violet zone	A red or reddish-violet zone (chamazulene)
Bornyl acetate: a yellowish-brown zone	A brown zone (en-yne-dicycloether)
(−)-α-Bisabolol: a reddish-violet or bluish-violet zone	A reddish-violet or bluish-violet zone ((−)-α-bisabolol)
Reference solution	**Test solution**

TESTS

Broken drug

Maximum 25 per cent, determined on 20.0 g, passes through a sieve (710) (*2.9.12*).

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 13.0 per cent.

ASSAY

Essential oil (*2.8.12*)

Use 30 g of whole herbal drug, a 1000 mL flask, 500 mL of *water R* as distillation liquid and 0.50 mL of *1,2,4-trimethylbenzene R* in the graduated tube. Distil at a rate of 3-4 mL/min for 4 h. Towards the end of this period, stop the flow of water to the condenser assembly but continue distilling until the blue, steam-volatile components have reached the lower end of the condenser. Immediately re-start the flow of water to the condenser assembly to avoid warming the separation space. Stop the distillation after a further 10 min.

Total apigenin 7-glucoside

Liquid chromatography (*2.2.29*).

Solvent mixture Mobile phase B, mobile phase A (25:75 *V/V*).

Test solution Reduce 40 g of the herbal drug to a powder (500) (*2.9.12*). Place 2.00 g of the powdered herbal drug in a 500 mL round-bottomed flask. Add 200 mL of *ethanol (96 per cent) R*. Heat the mixture under a reflux condenser on a water-bath for 15 min. Cool and filter. Rinse the filter and the residue with a few millilitres of *ethanol (96 per cent) R*. To the filtrate add 10 mL of freshly prepared *dilute sodium hydroxide solution R* and heat the mixture under a reflux condenser on a water-bath for about 1 h. Cool. Dilute to 250.0 mL with *ethanol (96 per cent) R*. To 50.0 mL of the solution add 0.5 g of *citric acid monohydrate R*. Shake for 5 min and filter. Dilute 5.0 mL of this solution to 10.0 mL with the solvent mixture.

Reference solution (a) Dissolve 10.0 mg of *apigenin 7-glucoside CRS* in 100.0 mL of *methanol R*. Dilute 25.0 mL of this solution to 200.0 mL with the solvent mixture.

Reference solution (b) Dissolve 10.0 mg of *5,7-dihydroxy-4-methylcoumarin R* in 100.0 mL of *methanol R*. Dilute 25.0 mL of this solution to 100.0 mL with the solvent mixture. To 4.0 mL of this solution add 4.0 mL of reference solution (a) and dilute to 10.0 mL with the solvent mixture.

Precolumn:
- *size*: *l* = 8 mm, Ø = 4.6 mm;
- *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Column:
- *size*: *l* = 0.25 m, Ø = 4.6 mm;
- *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
- *mobile phase A*: 0.5 per cent *V/V* solution of *phosphoric acid R*;
- *mobile phase B*: *phosphoric acid R, acetonitrile R* (0.5:99.5 *V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 9	75	25
9 - 19	75 → 25	25 → 75
19 - 24	25	75

Flow rate 1 mL/min.

Detection Spectrophotometer at 340 nm.

Injection 20 µL.

System suitability Reference solution (b):
- *resolution*: minimum 1.8 between the peaks due to apigenin 7-glucoside and 5,7-dihydroxy-4-methylcoumarin.

Calculate the percentage content of total apigenin 7-glucoside using the following expression:

$$\frac{A_1 \times m_2 \times p \times 0.625}{A_2 \times m_1}$$

A_1 = area of the peak due to apigenin 7-glucoside in the chromatogram obtained with the test solution;

A_2 = area of the peak due to apigenin 7-glucoside in the chromatogram obtained with reference solution (a);

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_2 = mass of *apigenin 7-glucoside CRS* used to prepare reference solution (a), in grams;

p = percentage content of apigenin 7-glucoside in *apigenin 7-glucoside CRS*.

Ph Eur

Matricaria Oil

(Ph. Eur. monograph 1836)

Ph Eur

DEFINITION

Blue essential oil obtained by steam distillation from the fresh or dried flower-heads or flowering tops of *Matricaria recutita* L. (*Chamomilla recutita* L. Rauschert). There are 2 types of matricaria oil which are characterised as rich in bisabolol oxides, or rich in (−)-α-bisabolol.

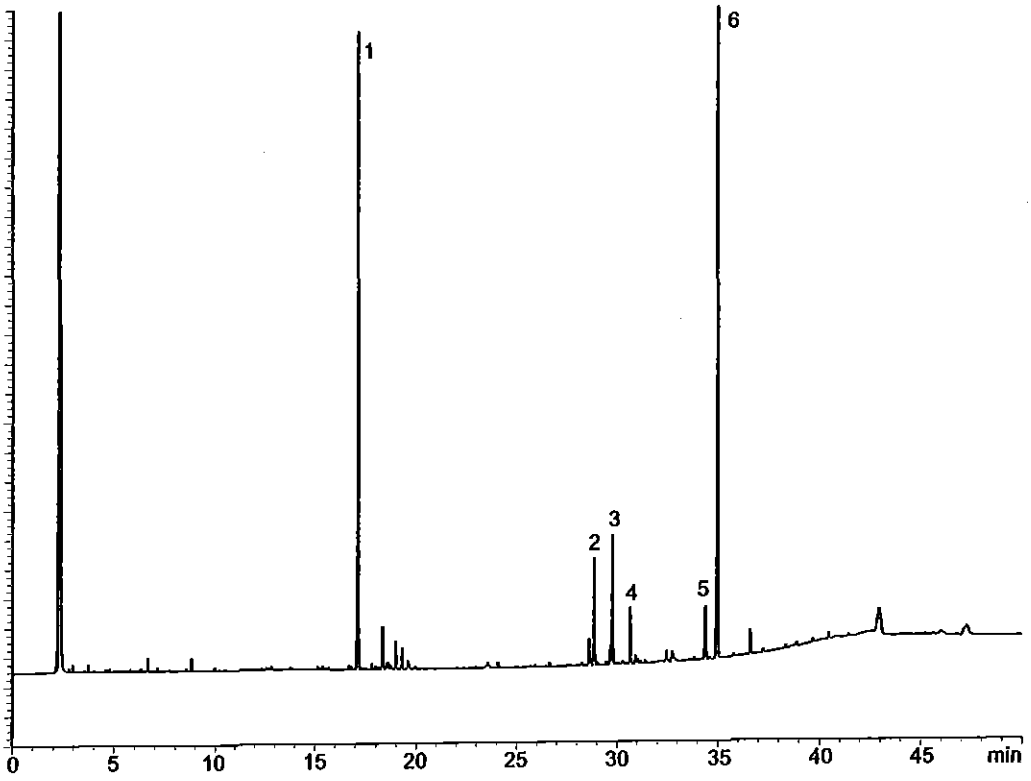
CHARACTERS

Appearance

Clear, intensely blue, viscous liquid.

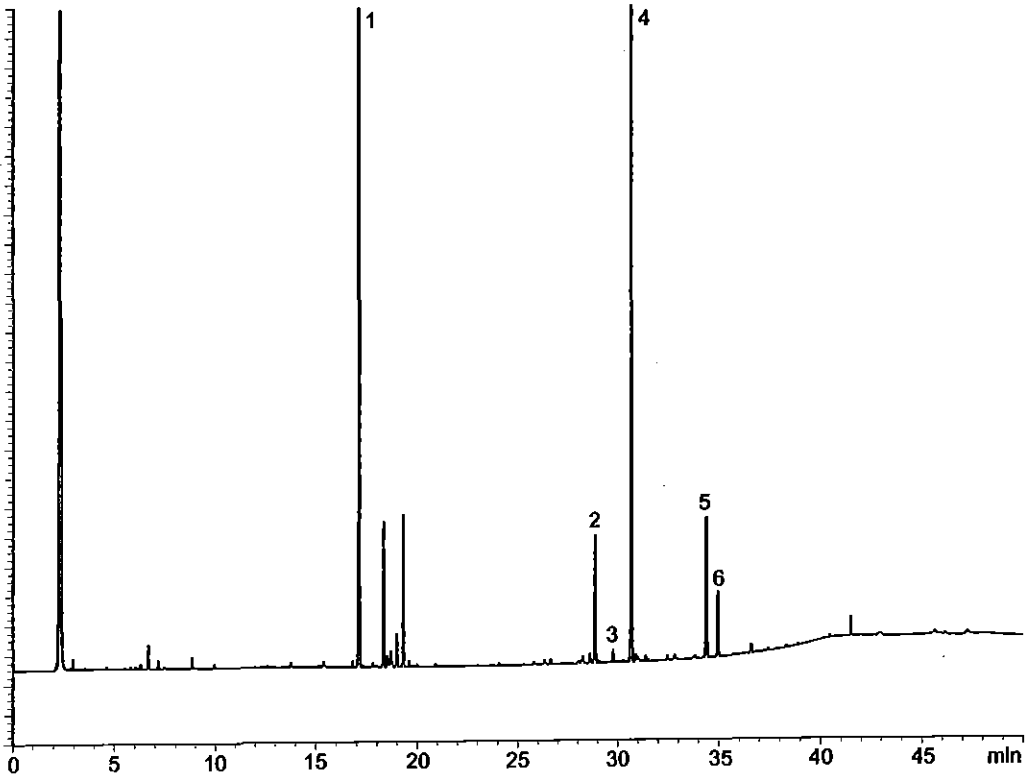
Intense characteristic odour.

www.webofpharma.com



1. β-farnesene
2. bisabolol oxide B
3. bisabolone
4. (−)-α-bisabolol
5. chamazulene
6. bisabolol oxide A

Figure 1836.-1. – *Chromatogram of matricaria oil rich in bisabolol oxides*



1. β-farnesene
2. bisabolol oxide B
3. bisabolone
4. (−)-α-bisabolol
5. chamazulene
6. bisabolol oxide A

Figure 1836.-2. – *Chromatogram of matricaria oil rich in (−)-α-bisabolol*

www.webofpharma.com

IDENTIFICATION

First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 20 µL of the substance to be examined in 1.0 mL of *toluene R*.

Reference solution Dissolve 2 mg of *guaiazulene R*, 5 µL of *(−)-α-bisabolol R* and 10 mg of *bornyl acetate R* in 5.0 mL of *toluene R*.

Plate *TLC silica gel plate R*.

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 10 µL, as bands.

Development Over a path of 10 cm.

Drying In air.

Detection A Examine in daylight.

Results A See below for the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution.

Top of the plate	
Guaiazulene: a blue zone	A blue zone (chamazulene)
Reference solution	Test solution

Detection B Spray with *anisaldehyde solution R* and heat at 100-105 °C for 5-10 min. Examine immediately in daylight.

Results B See below for the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, yellowish-brown to greenish-yellow zones (lower third), violet zones (lower third) and further weak zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	1 or 2 blue to bluish-violet zones
Guaiazulene: a red to reddish-violet zone	A red to reddish-violet zone (chamazulene)
Bornyl acetate: a yellowish-brown to greyish-green zone	A brown zone (en-yne-dicycloether)
(−)-α-Bisabolol: a reddish-violet to bluish-violet zone	A reddish-violet to bluish-violet zone ((−)-α-bisabolol)
	A brownish zone
Reference solution	Test solution

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The characteristic peaks due to (−)-α-bisabolol and chamazulene in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with the reference solution.

TESTS

Chromatographic profile

Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dissolve 20 µL of the essential oil to be examined in *cyclohexane R* and dilute to 5.0 mL with the same solvent.

Reference solution Dissolve 20 µL of *(−)-α-bisabolol R*, 5 mg of *chamazulene R* and 6 mg of *guaiazulene R* in *cyclohexane R* and dilute to 5.0 mL with the same solvent.

Column:

— *material*: fused silica,

— *size*: *l* = 30 m (a film thickness of 1 µm may be used) to 60 m (a film thickness of 0.2 µm may be used), Ø = 0.25-0.53 mm, when using a column longer than 30 m, an adjustment of the temperature programme may be necessary,

— *stationary phase*: *macrogol 20 000 R*.

Carrier gas *helium for chromatography R*.

Flow rate 1-2 mL/min.

Split ratio 1:100.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 40	70 → 230
	40 - 50	230
Injection port		250
Detector		250

Detection Flame ionisation.

Injection 1.0 µL.

Elution order Order indicated in the composition of the reference solution. Record the retention times of these substances.

Relative retention With reference to chamazulene (retention time = about 34.4 min): β-farnesene = about 0.5; bisabolol oxide B = about 0.8; bisabolone = about 0.87; (−)-α-bisabolol = about 0.9; bisabolol oxide A = about 1.02.

System suitability Reference solution:

— *resolution*: minimum 1.5 between the peaks due to chamazulene and guaiazulene.

Using the retention times determined from the chromatogram obtained with the reference solution, locate (−)-α-bisabolol and chamazulene in the chromatogram obtained with the test solution; locate bisabolol oxides (bisabolol oxide B, bisabolone and bisabolol oxide A) using Figures 1836.-1 and 1836.-2 (disregard the peak due to cyclohexane). The chromatogram obtained with the test solution does not show a peak with the retention time of guaiazulene.

Determine the percentage content of the components. The limits are within the following ranges.

	Matricaria oil rich in bisabolol oxides (per cent)	Matricaria oil rich in (−)-α-bisabolol (per cent)
Bisabolol oxides	29 - 81	
(−)-α-Bisabolol		10 - 65
Chamazulene	≥ 1.0	≥ 1.0
Total of bisabolol oxides and (−)-α-Bisabolol		≥ 20

STORAGE

At a temperature not exceeding 25 °C.

Ph Eur

www.webofpharma.com

Matricaria Liquid Extract

(Ph. Eur. monograph 1544)

Ph Eur

DEFINITION

Liquid extract produced from *Matricaria flower (0404)*.

Content

Minimum 0.30 per cent of blue residual oil.

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure for liquid extracts using a mixture of 2.5 volumes of a 10 per cent *m/m* solution of ammonia (NH_3), 47.5 volumes of water and 50 volumes of ethanol (96 per cent).

CHARACTERS

Appearance

Brownish, clear liquid.

Intense characteristic odour and characteristic bitter taste.

Solubility

Miscible with water and with ethanol (96 per cent) with development of turbidity, soluble in ethanol (50 per cent *V/V*).

IDENTIFICATION

A. Thin-layer chromatography (*2.2.27*).

Test solution Place 10 mL of the extract to be examined in a separating funnel and shake with 2 quantities, each of 10 mL, of *pentane R*. Combine the pentane layers, dry over 2 g of *anhydrous sodium sulfate R* and filter. Evaporate the filtrate to dryness on a water-bath and dissolve the residue in 0.5 mL of *toluene R*.

Reference solution Dissolve 4 mg of *guaiazulene R*, 20 mg of *(−)-α-bisabolol R* and 20 mg of *bornyl acetate R* in 10 mL of *toluene R*.

Plate *TLC silica gel F_{254} plate R*.

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 10 µL as bands.

Development Over a path of 10 cm.

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A The chromatogram obtained with the test solution shows several quenching zones, of which 2 main zones are in the middle third (en-yne-dicycloether).

Detection B Examine in ultraviolet light at 365 nm.

Results B The chromatogram obtained with the test solution shows in the middle part an intense blue fluorescent zone (herniarin).

Detection C Spray with *anisaldehyde solution R* and examine in daylight while heating at 100-105 °C for 5-10 min.

Results C The chromatogram obtained with the reference solution shows in the lower third a reddish-violet or bluish-violet zone ((-)-α-bisabolol), in the middle third a yellowish-brown or greyish-green zone (bornyl acetate) and in the upper third a red or reddish-violet zone (guaiazulene). The chromatogram obtained with the test solution shows in the lower third yellowish-brown or greenish-yellow and violet zones and a reddish-violet or bluish-violet zone due to (-)-α-bisabolol in the chromatogram obtained with the reference solution; a brownish zone (en-yne-dicycloether) similar in position to the zone due to bornyl acetate in the chromatogram obtained with the reference solution; a red or reddish-violet zone (chamazulene) corresponding to guaiazulene in the chromatogram obtained with the reference solution and immediately above it 1 or 2 blue or bluish-violet zones; further weak zones may be present in the chromatogram obtained with the test solution.

B. Thin-layer chromatography (*2.2.27*).

Test solution The extract to be examined.

Reference solution Dissolve 1.0 mg of *chlorogenic acid R*, 2.5 mg of *hyperoside R* and 2.5 mg of *rutoside trihydrate R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R*.

Mobile phase *anhydrous formic acid R, glacial acetic acid R, water R, ethyl acetate R* (7.5:7.5:18:67 *V/V/V/V*).

Application 10 µL as bands.

Development Over a path of 15 cm.

Drying At 100-105 °C.

Detection Spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*; subsequently spray with a 50 g/L solution of *macrogol 400 R* in *methanol R*; allow to dry in air for about 30 min and examine in ultraviolet light at 365 nm.

Results The chromatogram obtained with the reference solution shows in the middle part a light blue fluorescent zone (chlorogenic acid), below it a yellowish-brown fluorescent zone (rutoside) and above it a yellowish-brown fluorescent zone (hyperoside). The chromatogram obtained with the test solution shows a yellowish-brown fluorescent zone corresponding to the zone of rutoside in the chromatogram obtained with the reference solution, a light blue fluorescent zone corresponding to the zone of chlorogenic acid in the chromatogram obtained with the reference solution, a yellowish-brown fluorescent zone similar in position to the zone of hyperoside in the chromatogram obtained with the reference solution; it also shows above the yellowish-brown fluorescent zone a green fluorescent zone, then several bluish or greenish fluorescent zones and near the solvent front a yellowish fluorescent zone.

TESTS

Ethanol (*2.9.10*)

38 per cent *V/V* to 53 per cent *V/V*.

Dry residue (*2.8.16*)

Minimum 12.0 per cent.

ASSAY

Place 20.0 g in a 1000 mL round-bottomed flask, add 300 mL of *water R* and distil until 200 mL has been collected in a flask. Transfer the distillate into a separating funnel. Dissolve 65 g of *sodium chloride R* in the distillate and shake with 3 quantities, each of 30 mL, of *pentane R* previously used to rinse the reflux condenser and the flask. Combine the pentane layers, dry over 2 g of *anhydrous sodium sulfate R* and filter into a tared 100 mL round-bottomed flask which has been dried in a desiccator for 3 h. Rinse the anhydrous sodium sulfate and the filter with 2 quantities, each of 20 mL, of *pentane R*. Evaporate the pentane in a water-bath at 45 °C. The residue of pentane is eliminated in a current of air for 3 min. Dry the flask in a desiccator for 3 h and weigh. The residual oil is blue (chamazulene).

Ph Eur

www.webofpharma.com

Meadowsweet

(Ph. Eur. monograph 1868)

Ph Eur

DEFINITION

Whole or cut, dried flowering tops of *Filipendula ulmaria* (L.) Maxim. (syn. *Spiraea ulmaria* L.).

Content

Minimum 1 mL/kg of essential oil (dried drug).

CHARACTERS

Aromatic odour of methyl salicylate, after crushing.

IDENTIFICATION

A. The stem, up to 5 mm in diameter, is greenish-brown, stiff, angular, hollow except at the apex, and has regular, straight, longitudinal furrows. The petiolate leaf, compound imparipinnate, has 2 reddish-brown angular stipules.
It consists of 3-9 pairs of leaflets, unevenly dentate, some of which are small and fan-shaped. The leaflets are dark green and glabrous on the upper surface, tomentose and lighter, sometimes silvery on the lower surface. The terminal leaflet, the largest, is divided into 3 segments. The veins are prominent and brown on the lower surface.
The inflorescence is complex and composed of very numerous flowers arranged in irregular cymose panicles. The flowers are creamish-white and about 3-6 mm in diameter; the calyx consists of 5 dark green, reflexed and hairy sepals fused at the base to a concave receptacle; the 5 free petals, which are readily detached, are pale yellow, obovate and distinctly narrowed at the base; the stamens are numerous with rounded anthers and they extend beyond the petals; the gynoecium consists of about 4-6 carpels, each with a short style and a globular stigma; the carpels become twisted together spirally to form yellowish-brown fruits with a helicoidal twist. Unopened flower buds are frequently present. If the fruit is present, it has a helicoidal twist and contains brownish seeds.

B. Microscopic examination (*2.8.23*). The powder is green or yellowish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1868.-1): fragments of the epidermises of the leaves and sepals [C, E, F] with sinuous or wavy cells [Ca, Ea, Fa], short, thick-walled, conical covering trichomes thickened at the base (surface view [Eb], side view [J]), unicellular covering trichomes, thin-walled, very long and flexuous, with pointed ends (surface view [Fc], side view [A]) or their scars (flexuous trichome [Fd], conical trichome [Fe]) and occasional clavate glandular trichomes with a 1- to 3-celled ([Ed] and [G], respectively), uniseriate stalk, a multicellular head and dense brown contents; fragments of the upper epidermis often accompanied by palisade parenchyma [Cb] including some hypertrophied cells containing a cluster crystal of calcium oxalate [Cc]; fragments of the lower epidermis with anomocytic stomata (*2.8.3*) [Ec, Fb], sometimes accompanied by spongy parenchyma [Ff] with some cells containing cluster crystals of calcium oxalate [Fg]; fragments of the petals [H] with thin-walled epidermal cells, some showing rounded papillae [Ha]; numerous spherical pollen grains with 3 pores and a faintly pitted exine [Bb]; fragments of the anther [B, D] whose fibrous layer shows specific thickenings (surface view [D], side view [Ba]); fragments of the ovary [K] with an epidermis bearing stomata [Ka] and with parenchyma containing prism crystals of calcium oxalate [Kb]; fragments of vascular tissue [L] with annular, spiral or pitted vessels from the leaves and stems.

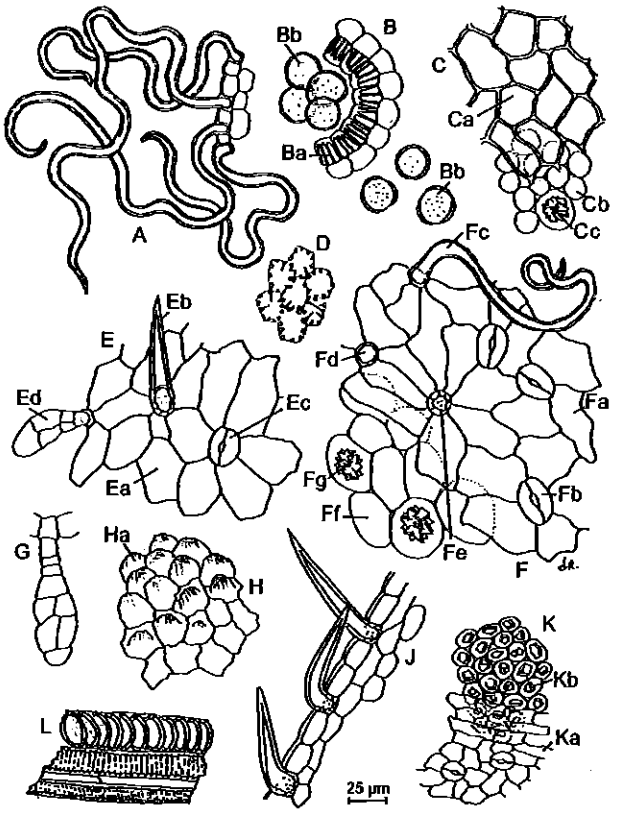


Figure 1868.-1. – *Illustration for identification test B of powdered herbal drug of meadowsweet*

C. Thin-layer chromatography (*2.2.27*).

Test solution Xylene solution obtained in the assay.

Reference solution Dissolve 0.1 mL of *methyl salicylate R* and 0.1 mL of *salicylaldehyde R* in *xylene R* and dilute to 5 mL with the same solvent.

Plate *TLC silica gel plate R.*

Mobile phase *hexane R, toluene R* (50:50 *V/V*).

Application 10 µL as bands.

Development Over a path of 10 cm.

Drying In air.

Detection treat with 3 mL of *ferric chloride solution R3* and examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones are present in the chromatogram obtained with the test solution.

Top of the plate	
Methyl salicylate: a violet-brown zone	A violet-brown zone (methyl salicylate)
Salicylaldehyde: a violet-brown zone	A violet-brown zone (salicylaldehyde)
Reference solution	**Test solution**

www.webofpharma.com

TESTS

Foreign matter (*2.8.2*)
Maximum 5.0 per cent of stems with a diameter greater than 5 mm and maximum 2.0 per cent of other foreign matter.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 7.0 per cent.

ASSAY

Essential oil (*2.8.12*)
Use 50.0 g of the cut herbal drug, a 1000 mL flask, 300 mL of *dilute hydrochloric acid R* as the distillation liquid, and 0.5 mL of *xylene R* in the graduated tube. Distil at a rate of 2-3 mL/min for 2 h.

Ph Eur

Melilot

(Ph. Eur. monograph 2120)

Ph Eur

DEFINITION

Whole or cut, dried aerial parts of *Melilotus officinalis* (L.) Lam.

Content

Minimum 0.3 per cent of coumarin ($C_9H_6O_2$; M_r 146.1) (dried drug).

IDENTIFICATION

A. The stem is green, cylindrical, glabrous and finely ridged. The leaves are alternate, petiolate and trifoliate with 2 lanceolate stipules; the leaflets are up to about 3 cm long and 20 mm wide, elongated or ovate with a finely dentate margin, acute at the apex and base; the upper surface is dark green and glabrous, the lower surface paler green with short, fine hairs, especially at the base. The inflorescence is racemose with numerous pale yellow flowers, about 7 mm long, each having a hairy calyx with 5 deeply-divided, unequal teeth, and a papilionate corolla. The fruit is an indehiscent pod, often persistent within the calyx, yellowish-brown, short and tapering at the apex; the surface is glabrous and transversely wrinkled.

B. Microscopic examination (*2.8.23*). The powder is yellowish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2120.-1): fragments of the leaf lamina (surface view [D]) showing unevenly thickened, slightly sinuous epidermal cells; numerous stomata [Db], mostly anomocytic (*2.8.3*) with 3-6 subsidiary cells [Da] and frequently, underlying palisade parenchyma [Dc]; uniseriate covering trichomes with 2 short, smooth-walled basal cells and a long terminal cell, bent at right angles, with a thick wall and a warty cuticle [A, B]; occasional glandular trichomes with a short, 2- or 3- celled stalk and ovoid, biseriate head with 4 indistinct cells [H]; fragments of the petals composed of cells with wavy walls [M]; fragments of vascular tissue from the stem [F, G], including large vessels [G], sometimes associated with unlignified septate fibres [Fa] and a sheath of parenchymatous cells containing prisms of calcium oxalate [Fb]; fragments of mesophyll [J] including some cells which may occasionally contain cluster crystals of calcium oxalate [Ja]; fragments of the stem epidermis with elongated, straight-walled cells and anomocytic (*2.8.3*) stomata [L]; fragments of the fibrous layer of the anthers (surface view [E], transverse section [K]); spherical or ovoid pollen grains about 25 µm long with 3 germinal pores and a smooth exine [C].

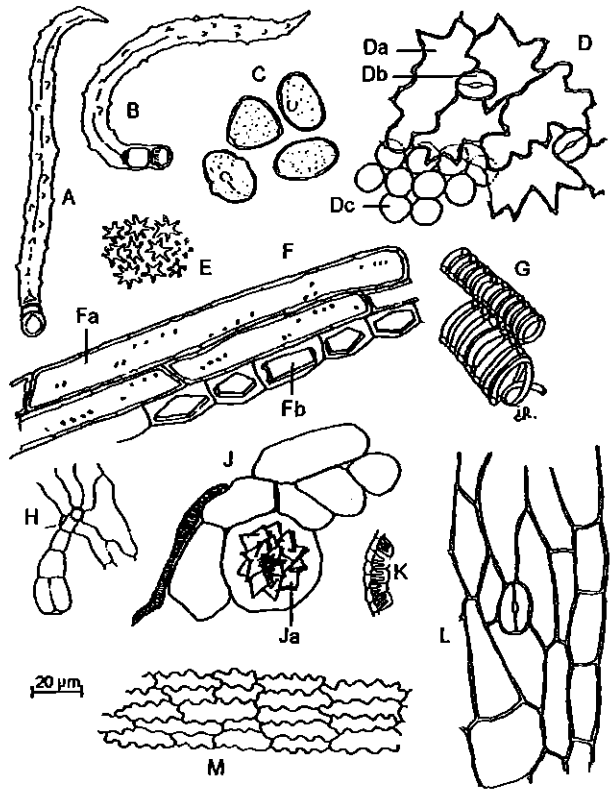


Figure 2120.-1. – *Illustration for identification test B of powdered herbal drug of melilot*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.3 g of the powdered herbal drug (355) (*2.9.12*) add 3 mL of *methanol R*. Heat on a water-bath at 100 °C for 1 min and filter.

Reference solution Dissolve 50 mg of *coumarin CRS* and 20 mg of *o-coumaric acid R* in 50 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *dilute acetic acid R, ether R, toluene R* (10:50:50 *V/V/V*); use the upper layer.

Application 25 µL [or 3 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 12 cm [or 6 cm].

Drying In air.

Detection Spray with *2 M alcoholic potassium hydroxide R* and examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones of various colours may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
Coumarin: a greenish-yellow fluorescent zone	A greenish-yellow fluorescent zone (coumarin)
	A blue fluorescent zone
o-Coumaric acid: a greenish-yellow fluorescent zone	A greenish-yellow fluorescent zone (*o*-coumaric acid) may be present
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)
Maximum 2 per cent of stems with a diameter greater than 3 mm and maximum 2 per cent of other foreign matter.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 10.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Completely reduce about 50 g of the herbal drug to a powder (500) (*2.9.12*). To 5.00 g of the powdered herbal drug add 90 mL of *methanol R* and boil under a reflux condenser for 30 min. Allow to cool. Filter under vacuum through a fibre-glass filter. Take up the residue and the fragmented filter with 90 mL of *methanol R*. Treat in the same manner as before. Combine the filtrates and dilute to 250.0 mL with *methanol R*.

Reference solution Dissolve 25.0 mg of *coumarin CRS* in *methanol R* and dilute to 250.0 mL with the same solvent.

Column:
— *size*: *l* = 0.25 m, Ø = 4 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase *acetonitrile R*, 5 g/L solution of *phosphoric acid R* (22:78 *V/V*).

Flow rate 1.7 mL/min.

Detection Spectrophotometer at 275 nm.

Injection 20 µL.

System suitability:
— *retention time*: coumarin = about 7.8 min.

Calculate the percentage content of coumarin using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1}$$

A_1 = area of the peak due to coumarin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to coumarin in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *coumarin CRS* used to prepare the reference solution, in grams;
p = percentage content of coumarin in *coumarin CRS*.

Ph Eur

Menthol and Benzoin Inhalation

Menthol and Benzoin Inhalation Vapour

DEFINITION

Menthol and Benzoin Inhalation is an *inhalation vapour, solution.*

Racementhol or Levomenthol	20 g
Benzoin Inhalation	Sufficient to produce 1000 mL

Extemporaneous preparation

The following directions apply.

Dissolve the Racementhol or the Levomenthol in a portion of the Benzoin Inhalation, add sufficient Benzoin Inhalation to produce 1000 mL and mix.

The inhalation complies with the requirements stated under Preparations for Inhalation and with the following requirements.

Content of total balsamic acids

Not less than 2.8% w/v, calculated as cinnamic acid, $C_9H_8O_2$.

Total solids

9.0 to 12.0% w/v when determined by drying at 105° for 4 hours, Appendix XI A. Use 2 mL.

ASSAY

Boil 10 mL with 25 mL of 0.5M *ethanolic potassium hydroxide* under a reflux condenser for 1 hour. Evaporate the ethanol, disperse the residue in 50 mL of hot *water*, cool, add 80 mL of *water* and 1.5 g of *magnesium sulfate* dissolved in 50 mL of *water*. Mix thoroughly and allow to stand for 10 minutes. Filter, wash the residue on the filter with 20 mL of *water*, acidify the combined filtrate and washings with *hydrochloric acid* and extract with four 40 mL quantities of *ether*. Discard the aqueous solution, combine the ether extracts and extract with successive quantities of 20, 20, 10, 10 and 10 mL of *sodium hydrogen carbonate solution*, washing each aqueous extract with the same 20 mL of *ether*. Discard the ether layers, carefully acidify the combined aqueous extracts with *hydrochloric acid* and extract with successive quantities of 30, 20, 20 and 10 mL of *chloroform*, filtering each extract through *anhydrous sodium sulfate* supported on absorbent cotton. Distil the chloroform from the combined filtrates until 10 mL remains and remove the remainder in a current of air. Dissolve the residue, with the aid of gentle heat, in 10 mL of *ethanol (96%)*, previously neutralised to *phenol red solution*, cool and titrate with *0.1M sodium hydroxide VS* using *phenol red solution* as indicator. Each mL of *0.1M sodium hydroxide VS* is equivalent to 14.82 mg of total balsamic acids, calculated as cinnamic acid, $C_9H_8O_2$.

Milk-thistle Fruit

(Ph. Eur. monograph 1860)

Preparation

Refined and Standardised Milk Thistle Dry Extract

Ph Eur

DEFINITION

Mature fruit, devoid of the pappus, of *Silybum marianum* L. Gaertn.

Content

Minimum 1.5 per cent of silymarin, expressed as silibinin ($C_{25}H_{22}O_{10}$; M_r 482.4) (dried drug).

www.webofpharma.com

CHARACTERS

No rancid odour.

IDENTIFICATION

A. The achene is strongly compressed, elongate-obovate, about 6-8 mm long, 3 mm broad and 1.5 mm thick; the outer surface is smooth and shiny with a grey or pale brown ground colour variably streaked dark brown longitudinally to give an overall pale greyish or brown colour; the fruit is tapering at the base and crowned at the apex with a glistening, pale yellow extension forming a collar about 1 mm high surrounding the remains of the style. Cut transversely, the fruit shows a narrow, brown outer area and 2 large, dense, white oily cotyledons.

B. Microscopic examination (*2.8.23*). The powder is brownish-yellow with darker specks. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters: fragments of the epicarp composed of colourless cells, polygonal in surface view, the lumen appearing fairly large or as a small slit, depending on the orientation; groups of parenchymatous cells from the pigment layer, some of them containing colouring matter which appears bright red; very abundant groups of large sclereids from the testa with bright yellow pitted walls and a narrow lumen; occasionally fragments of small-celled parenchyma with pitted and beaded walls; abundant thin-walled parenchymatous cells from the cotyledons containing oil globules and scattered cluster crystals of calcium oxalate; a few larger, prismatic crystals of calcium oxalate.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (500) (*2.9.12*) add 10 mL of *methanol R*. Heat under reflux in a water-bath at 70 °C for 5 min. Cool and filter. Evaporate the filtrate to dryness and dissolve the residue in 1.0 mL of *methanol R*.

Reference solution Dissolve 2 mg of *silibinin R* and 5 mg of *taxifolin R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R*.

Mobile phase *anhydrous formic acid R, acetone R, methylene chloride R* (8.5:16.5:75 *V/V/V*).

Application 30 µL of the test solution and 10 µL of the reference solution, as bands.

Development Over a path of 10 cm.

Drying At 100-105 °C.

Detection Treat the still-warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R* and subsequently treat with a 50 g/L solution of *macrogol 400 R* in *methanol R*. Allow to dry for 30 min and examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other orange and yellowish-green fluorescent zones are present between the zones due to silibinin and taxifolin in the chromatogram obtained with the test solution.

Top of the plate	
Silibinin: a yellowish-green fluorescent zone	A yellowish-green fluorescent zone (silibinin)
Taxifolin: an orange fluorescent zone	An orange fluorescent zone (taxifolin)
	A yellowish-green fluorescent zone (silicristin)
	A light blue fluorescent zone (line of application)
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)

Maximum 8.0 per cent, determined on 1.000 g of the powdered herbal drug (500) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 8.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Place 5.00 g of the powdered herbal drug (500) (*2.9.12*) in a continuous-extraction apparatus. Add 100 mL of *light petroleum R* and heat in a water-bath for 8 h. Allow the defatted drug to dry at room temperature. In a continuous-extraction apparatus, extract the latter with 100 mL of *methanol R* in a water-bath for 5 h. Evaporate the methanolic extract *in vacuo* to a volume of about 30 mL. Filter into a 50 mL volumetric flask, rinsing the extraction flask and the filter, and diluting to 50.0 mL with *methanol R*. Dilute 5.0 mL of this solution to 50.0 mL with *methanol R*.

Reference solution Dissolve a quantity of *milk thistle dry extract HRS* corresponding to 10.0 mg of silibinin in *methanol R* and dilute to 100.0 mL with the same solvent.

Column:

— *size: l* = 0.125 m, Ø = 4 mm;

— *stationary phase: end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:

— *mobile phase A: phosphoric acid R; methanol R, water R* (0.5:35:65 *V/V/V*);

— *mobile phase B: phosphoric acid R; methanol R, water R* (0.5:50:50 *V/V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 28	100 → 0	0 → 100
28 - 35	0	100
35 - 36	0 → 100	100 → 0
36 - 51	100	0

Flow rate 0.8 mL/min.

Detection Spectrophotometer at 288 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram supplied with *milk thistle dry extract HRS* and the chromatogram obtained with the reference solution to identify the peaks due to silicristin, silidianin, silibinin A, silibinin B, isosilibinin A and isosilibinin B. In the chromatogram obtained with the test

www.webofpharma.com

solution the peak due to silidianin may vary in size, be absent or be present as the principal peak.

Retention time Silibinin B = about 30 min; if necessary, adjust the time periods of the gradient.

System suitability Reference solution:
— *resolution*: minimum 1.8 between the peaks due to silibinin A and silibinin B;
— the chromatogram obtained is similar to the chromatogram supplied with *milk thistle dry extract HRS*.

Calculate the percentage content of total silymarin, expressed as silibinin, using the following expression:

$$\frac{(A_1 + A_2 + A_3 + A_4 + A_5 + A_6) \times m_1 \times p \times 5}{(A_7 + A_8) \times m_2}$$

A_1 = area of the peak due to silicristin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to silidianin in the chromatogram obtained with the test solution;
A_3 = area of the peak due to silibinin A in the chromatogram obtained with the test solution;
A_4 = area of the peak due to silibinin B in the chromatogram obtained with the test solution;
A_5 = area of the peak due to isosilibinin A in the chromatogram obtained with the test solution;
A_6 = area of the peak due to isosilibinin B in the chromatogram obtained with the test solution;
A_7 = area of the peak due to silibinin A in the chromatogram obtained with the reference solution;
A_8 = area of the peak due to silibinin B in the chromatogram obtained with the reference solution;
m_1 = mass of *milk thistle dry extract HRS* used to prepare the reference solution, in grams;
m_2 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
p = combined percentage content of silibinin A and silibinin B in *milk thistle dry extract HRS*.

Ph Eur

Refined and Standardised Milk Thistle Dry Extract

(Ph. Eur. monograph 2071)

Ph Eur

DEFINITION

Dry extract, refined and standardised, produced from *Milk thistle fruit (1860)*.

Content

90 per cent to 110 per cent of the nominal content of silymarin, expressed as silibinin ($C_{25}H_{22}O_{10}$; M_r 482.4), stated on the label. The nominal content of silymarin is within the range 30 per cent *m/m* to 65 per cent *m/m* (anhydrous extract).

The content of silymarin corresponds to:
— *sum of the contents of silicristin and silidianin* (both $C_{25}H_{22}O_{10}$; M_r 482.4): 20 per cent to 45 per cent, calculated with reference to total silymarin;
— *sum of the contents of silibinin A and silibinin B* (both $C_{25}H_{22}O_{10}$; M_r 482.4): 40 per cent to 65 per cent, calculated with reference to total silymarin;
— *sum of the contents of isosilibinin A and isosilibinin B* (both $C_{25}H_{22}O_{10}$; M_r 482.4): 10 per cent to 20 per cent, calculated with reference to total silymarin.

PRODUCTION

The extract is produced from the herbal drug by an appropriate procedure, using one or more of the following solvents:
— ethyl acetate;
— acetone or mixture of acetone and water;
— ethanol or mixture of ethanol and water;
— methanol or mixture of methanol and water.

CHARACTERS

Appearance

Yellowish-brown, amorphous powder.

IDENTIFICATION

Thin-layer chromatography *(2.2.27)*.

Test solution Dissolve 0.250 g of the extract to be examined in 5 mL of *methanol R*.

Reference solution Dissolve 2 mg of *silibinin R* and 5 mg of *taxifolin R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, acetone R, methylene chloride R* (8.5:16.5:75 *V/V*).

Application 10 µL [or 8 µL] of the test solution and 10 µL [or 2 µL] of the reference solution, as bands.

Development Over a path of 10 cm [or 6 cm].

Drying At 100-105 °C.

Detection Treat the still-warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R* and subsequently treat with a 50 g/L solution of *macrogol 400 R* in *methanol R*; allow to dry for 30 min and examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other yellowish-green fluorescent zones may be present between the zones due to silibinin and taxifolin in the chromatogram obtained with the test solution.

Top of the plate	
Silibinin: a yellowish-green fluorescent zone	A yellowish-green fluorescent zone (silibinin)
Taxifolin: an orange fluorescent zone	An orange fluorescent zone (taxifolin)
	A yellowish-green fluorescent zone (silicristin)
	A fluorescent zone (line of application)
Reference solution	**Test solution**

TESTS

Water *(2.5.12)*

Maximum 4.0 per cent, determined on 0.500 g.

ASSAY

Liquid chromatography *(2.2.29)*.

Test solution Dissolve 60.0 mg of the extract to be examined in *methanol R* and dilute to 100.0 mL with the same solvent.

Reference solution Dissolve a quantity of *milk thistle dry extract HRS* corresponding to 10.0 mg of silibinin in *methanol R* and dilute to 100.0 mL with the same solvent.

www.webofpharma.com

Column:
— *size: l* = 0.125 m, Ø = 4 mm;
— *stationary phase: end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
— *mobile phase A: phosphoric acid R, methanol R, water for chromatography R* (0.5:35:65 *V/V/V*);
— *mobile phase B: phosphoric acid R, methanol R, water for chromatography R* (0.5:50:50 *V/V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 28	100 → 0	0 → 100
28 - 35	0	100
35 - 36	0 → 100	100 → 0
36 - 51	100	0

Flow rate 0.8 mL/min.

Detection Spectrophotometer at 288 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram supplied with *milk thistle dry extract HRS* and the chromatogram obtained with the reference solution to identify the peaks due to silicristin, silidianin, silibinin A, silibinin B, isosilibinin A and isosilibinin B. In the chromatogram obtained with the test solution the peak due to silidianin may vary in size or be absent.

Retention time Silibinin B = about 30 min; if necessary, adjust the time periods of the gradient.

System suitability Reference solution:
— *resolution*: minimum 1.8 between the peaks due to silibinin A and silibinin B;
— the chromatogram is similar to the chromatogram supplied with *milk thistle dry extract HRS*.

Calculate the percentage content of total silymarin, expressed as silibinin, using the following expression:

$$\frac{(A_1 + A_2 + A_3 + A_4 + A_5 + A_6) \times m_1 \times p}{(A_7 + A_8) \times m_2}$$

Calculate the percentage content of the sum of silicristin and silidianin, with reference to total silymarin, using the following expression:

$$\frac{(A_1 + A_2) \times 100}{A_1 + A_2 + A_3 + A_4 + A_5 + A_6}$$

Calculate the percentage content of the sum of silibinin A and silibinin B, with reference to total silymarin, using the following expression:

$$\frac{(A_3 + A_4) \times 100}{A_1 + A_2 + A_3 + A_4 + A_5 + A_6}$$

Calculate the percentage content of the sum of isosilibinin A and isosilibinin B, with reference to total silymarin, using the following expression:

$$\frac{(A_5 + A_6) \times 100}{A_1 + A_2 + A_3 + A_4 + A_5 + A_6}$$

A_1 = area of the peak due to silicristin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to silidianin in the chromatogram obtained with the test solution;
A_3 = area of the peak due to silibinin A in the chromatogram obtained with the test solution;
A_4 = area of the peak due to silibinin B in the chromatogram obtained with the test solution;
A_5 = area of the peak due to isosilibinin A in the chromatogram obtained with the test solution;
A_6 = area of the peak due to isosilibinin B in the chromatogram obtained with the test solution;
A_7 = area of the peak due to silibinin A in the chromatogram obtained with the reference solution;
A_8 = area of the peak due to silibinin B in the chromatogram obtained with the reference solution;
m_1 = mass of *milk thistle dry extract HRS* used to prepare the reference solution, in grams;
m_2 = mass of the extract to be examined used to prepare the test solution, in grams;
p = combined percentage content of silibinin A and silibinin B in *milk thistle dry extract HRS*.

Ph Eur

Dementholised Mint Oil

(Partly Dementholised Mint Oil, Ph. Eur. monograph 1838)

Ph Eur

DEFINITION

Essential oil obtained by steam distillation from the fresh, flowering aerial parts, recently gathered from *Mentha canadensis* L. (syn. *M. arvensis* L. var. *glabrata* (Benth) Fern., *M. arvensis* var. *piperascens* Malinv. ex Holmes), followed by partial separation of menthol by crystallisation.

CHARACTERS

Appearance

Colourless, pale yellow or greenish-yellow liquid.

Characteristic odour.

IDENTIFICATION

First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 0.1 mL of the substance to be examined in 1.0 mL of *toluene R*.

Reference solution Dissolve 4 µL of *carvone R*, 4 µL of *pulegone R*, 10 µL of *menthyl acetate R*, 20 µL of *cineole R* and 50 mg of *menthol R* in 5 mL of *toluene R*.

Plate *TLC silica gel F_{254} plate R.*

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 10 µL, as bands.

Development Over a path of 15 cm.

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, a quenching zone may be present in the upper third of the chromatogram obtained with the test solution.

Top of the plate	
Carvone and pulegone: a quenching zone	A quenching zone A quenching zone
Reference solution	**Test solution**

Detection B Spray with *anisaldehyde solution R* and heat at 100-105 °C for 5-10 min. Examine immediately in daylight.

www.webofpharma.com

Results B See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, the zone due to cineole in the reference solution is absent in the chromatogram obtained with the test solution. No yellowish-brown zone below the intense reddish-violet zone is present in the chromatogram obtained with the test solution.

Top of the plate	
	An intense reddish-violet zone (near the solvent front)
Menthyl acetate: a bluish-violet zone	A bluish-violet zone (menthyl acetate)
	A strongly greenish zone
	A greenish zone
Carvone and pulegone: a reddish zone	A reddish zone
Cineole: a violet zone	
	A distinctly violet zone
Menthol: an intense blue zone	A very intense blue zone (menthol)
Reference solution	Test solution

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The characteristic peaks in the chromatogram obtained with the test solution are approximately similar in retention time to those in the chromatogram obtained with the reference solution. Carvone may be absent from the chromatogram obtained with the test solution.

TESTS

Relative density (*2.2.5*)
0.888 to 0.910.

Refractive index (*2.2.6*)
1.456 to 1.470.

Optical rotation (*2.2.7*)
−16.0° to −34.0°.

Acid value (*2.5.1*)
Maximum 1.0, determined on 5.00 g of the substance to be examined dissolved in 50 mL of the prescribed mixture of solvents.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dissolve 0.20 g of the substance to be examined in *hexane R* and dilute to 10.0 mL with the same solvent.

Reference solution Dissolve 10 mg of *limonene R*, 20 mg of *cineole R*, 40 mg of *menthone R*, 10 mg of *(+)-isomenthone R*, 40 mg of *menthyl acetate R*, 20 mg of *isopulegol R*, 60 mg of *menthol R*, 20 mg of *pulegone R* and 10 mg of *carvone R* in *hexane R* and dilute to 10.0 mL with the same solvent.

Column:
— *material*: fused silica,
— *size*: *l* = 30 m (a film thickness of 1 µm may be used) to 60 m (a film thickness of 0.2 µm may be used), Ø = 0.25-0.53 mm,
— *stationary phase*: *macrogol 20 000 R*.

Carrier gas *helium for chromatography R*.

Flow rate 1.5 mL/min.

Split ratio 1:100.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 10	60
	10 - 70	60 → 180
	70 - 75	180
Injection port		200
Detector		220

Detection Flame ionisation.

Injection 1.0 µL.

Elution order Order indicated in the composition of the reference solution. Record the retention times of these substances.

System suitability Reference solution:
— *resolution*: minimum 1.5 between the peaks due to limonene and cineole.

Using the retention times determined from the chromatogram obtained with the reference solution, locate the components of the reference solution in the chromatogram obtained with the test solution.

Determine the percentage content of these components. The percentages are within the following ranges:
— *limonene*: 1.5 per cent to 7.0 per cent,
— *cineole*: maximum 1.5 per cent,
— *menthone*: 17.0 per cent to 35.0 per cent,
— *isomenthone*: 5.0 per cent to 13.0 per cent,
— *menthyl acetate*: 1.5 per cent to 7.0 per cent,
— *isopulegol*: 1.0 per cent to 3.0 per cent,
— *menthol*: 30.0 per cent to 50.0 per cent,
— *pulegone*: maximum 2.5 per cent,
— *carvone*: maximum 2.0 per cent.

The ratio of cineole content to limonene content is less than 1.

STORAGE

At a temperature not exceeding 25 °C.

Ph Eur

Morinda Root

(Ph. Eur. monograph 2977)

Ph Eur

DEFINITION

Dried, whole root of *Gynochthodes officinalis* (F.C.How) Razafim. & B.Bremer (syn. *Morinda officinalis* F.C.How), gently beaten to flatten it, with secondary roots removed.

Content
Minimum 1.3 per cent for the sum of monotropein and deacetylasperulosidic acid, expressed as monotropein ($C_{16}H_{22}O_{11}$; M_r 390.3) (dried drug).

IDENTIFICATION

A. The root is slightly curved, varying in length and 0.4-2 cm in diameter. The outer surface is dull and yellowish-grey to brownish-grey. When flattened, the roots are 0.2-0.5 cm thick and their external surface is longitudinally wrinkled and transversely cracked; pieces of bark may become detached from the central xylem (wood), resulting in the characteristic

www.webofpharma.com

segmented appearance of the roots, with broad bark fragments alternating with sections of narrow wood; wood 0.1-0.6 cm in diameter. The texture is tough. The fractured surface shows a thin yellowish-grey cork layer and a thick, horny reddish-violet to dark brown (to blackish-violet in older roots) bark. The central xylem is hard and often protrudes from the fractured surface; it is yellowish-white to yellowish-brown (or darker brown in older roots); raphides are often visible on its outer surface.

B. Microscopic examination (*2.8.23*). The powder is variable in colour, pale or dark reddish-violet to violet-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2977.-1): numerous sclereids, isolated [G] or in groups [C], variable in shape (e.g. rounded, elliptical, subrectangular) and up to 95 µm in diameter, some sclereids with very thick walls, others with thin walls; walls are often greenish-yellow or golden brownish-yellow, with distinct pit canals and sparse pits, some sclereids showing distinctly striated walls [Bc]; needle-shaped crystals of calcium oxalate up to 180 µm long, occasionally longer (up to 280 µm), isolated [E] or included in parenchymatous cells [F]; the needle-shaped crystals are often broken; fragments of cork with superimposed, polyhedral cells (surface view [A]); fragments of dermal tissue (transverse section [B]), consisting of cork [Ba] and phelloderm [Bb] containing sclereids [Bc]; numerous fragments of thin-walled parenchyma cells, occasionally violet or violet-brown in colour; fragments of xylem vessels [D, H] bordered-pitted [Da, Ha], up to 105 µm in diameter, mostly associated with yellowish fibre-tracheids [Db, Hb, Hc] which show sparse bordered pits whose central openings may be slit-shaped, V-shaped or cross-shaped; rare free xylem vessels; a few fragments of medullary rays consisting of rectangular cells with slightly thickened and pitted walls [Hd].

C. High-performance thin-layer chromatography (*2.8.25*).

Test solution To 0.1 g of the powdered herbal drug (710) (*2.9.12*) add 5.0 mL of *methanol R*. Sonicate for 15 min. Centrifuge and use the supernatant.

Reference solution (a) Dissolve 5.0 mg of *nystose R* and 10.0 mg of *glucose R* in 3.0 mL of *water R* and dilute to 5.0 mL with *methanol R*.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *methanol R*.

Reference solution (c) Dissolve 2.5 mg of *sucrose R* and 10 mg of *glucose R* in 3 mL of *water R* and dilute to 5 mL with *methanol R*.

Intensity marker Glucose.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *glacial acetic acid R, anhydrous formic acid R, water R, ethyl acetate R* (20:25:30:60 *V/V/V/V*).

Application 3 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of cold air for 5 min.

Detection Treat with a 100 g/L solution of *sulfuric acid R* in *ethanol (96 per cent) R* and heat at 120 °C for 3 min; examine in daylight.

System suitability Reference solution (c):

— the chromatogram shows in the middle third 2 distinct zones, which may be touching; the lower zone (sucrose) is brown and the upper zone (glucose) is intense brown.

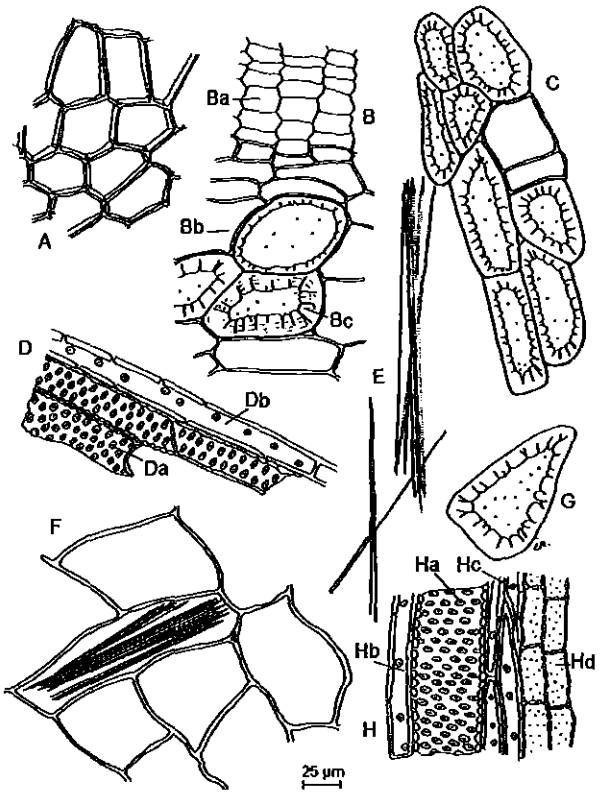


Figure 2977.-1. – *Illustration for identification test B of powdered herbal drug of morinda root*

Results See below the sequence of zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, other intense brown zones may be present.

Top of the plate	
	A brown zone, faint
Glucose: a brown zone	A brown zone, equivalent (glucose)
	A brown zone, faint
	A brown zone, very faint
Nystose: a brown zone	A brown zone, faint (nystose)
	A series of 5 brown zones, equivalent
Reference solution (a)	Test solution

TESTS

Loss on drying (*2.2.32*)
Maximum 15.0 per cent, determined on 1.000 g of the powdered herbal drug (710) (*2.9.12*) by drying in an oven at 105 °C for 3 h.

Total ash (*2.4.16*)
Maximum 6.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 1.5 per cent.

www.webofpharma.com

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 0.500 g of the powdered herbal drug (710) (*2.9.12*) add 25.0 mL of a 30 per cent *V/V* solution of *methanol R*. Weigh and sonicate for 10 min. Cool and weigh again. Compensate the loss of solvent with a 30 per cent *V/V* solution of *methanol R*. Shake thoroughly. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 2.5 mg of *monotropein CRS* in a 30 per cent *V/V* solution of *methanol R* and dilute to 25.0 mL with the same solution.

Reference solution (b) To 0.5 g of *morinda root for system suitability HRS* add 25 mL of a 30 per cent *V/V* solution of *methanol R*. Sonicate for 10 min and shake thoroughly. Filter through a membrane filter (nominal pore size 0.45 µm).

Column:
- *size*: l = 0.25 m, Ø = 4.6 mm;
- *stationary phase*: *silica gel for chromatography, alkyl-bonded for use with highly aqueous mobile phases R* (5 µm).

Mobile phase *phosphoric acid R, methanol R1, water for chromatography R* (0.01:49.99:950 *V/V/V*).

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 237 nm.

Injection 10 µL.

Run time Twice the retention time of monotropein.

Identification of peaks Use the chromatogram supplied with *morinda root for system suitability HRS* and the chromatogram obtained with reference solution (b) to identify the peak due to deacetylasperulosidic acid; use the chromatogram obtained with reference solution (a) to identify the peak due to monotropein.

Relative retention With reference to monotropein (retention time = about 7 min): deacetylasperulosidic acid = about 1.2.

System suitability Reference solution (b):
- *resolution*: minimum 1.5 between the peaks due to monotropein and deacetylasperulosidic acid.

Calculate the percentage content of the sum of monotropein and deacetylasperulosidic acid, expressed as monotropein, using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1} + \frac{A_3 \times m_2 \times p \times 1.16}{A_2 \times m_1}$$

A_1	=	area of the peak due to monotropein in the chromatogram obtained with the test solution;
A_2	=	area of the peak due to monotropein in the chromatogram obtained with reference solution (a);
A_3	=	area of the peak due to deacetylasperulosidic acid in the chromatogram obtained with the test solution;
m_1	=	mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2	=	mass of *monotropein CRS* used to prepare reference solution (a), in grams;
p	=	percentage content of monotropein in *monotropein CRS*;
1.16	=	peak correlation factor between monotropein and deacetylasperulosidic acid.

Ph Eur

Motherwort

(Ph. Eur. monograph 1833)

Ph Eur

DEFINITION

Whole or cut, dried flowering aerial parts of *Leonurus cardiaca* L.

Content

Minimum 0.2 per cent of flavonoids, expressed as hyperoside ($C_{21}H_{20}O_{12}$; M_r 464.4) (dried drug).

IDENTIFICATION

A. The stem pieces are hairy, longitudinally striated, quadrangular, hollow, and up to about 10 mm wide; they bear opposite and decussate, petiolate leaves and, in the axils of the upper leaves, about 6-12 small flowers, arranged in sessile whorls forming a long, leafy spike. The lower leaves are ovate-orbicular, palmately 3- to 5-lobed, rarely 7-lobed, the lobes irregularly dentate. The upper leaves are entire or slightly trifid, lanceolate with a serrate margin and cuneate at the base. The upper surface of the leaves is green with scattered hairs, the lower surface is paler green, densely pubescent and shows a prominent palmate and reticulate venation. The flowers have a funnel-shaped calyx, 3 mm to 5 mm long with 5 stiff, recurved teeth; the corolla is 2-lipped, the upper lip pink and pubescent on the outer surface, the lower lip white with purplish spots; stamens 4, densely pubescent.

B. Microscopic examination (*2.8.23*). The powder is green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1833.-1): numerous covering trichomes [A], whole [Aa] or fragmented [Ab], uniseriate, with warty walls, composed of 2-8 cells with slight swellings at the junctions, up to 1500 µm long; fragments of the upper epidermis (surface view [B]) with cells with straight or sinuous anticlinal walls [Ba], often accompanied by palisade parenchyma [Bb]; fragments of the lower epidermis (surface view [C]) with cells with sinuous anticlinal walls [Ca], diacytic stomata (*2.8.3*) [Cb], bearing glandular trichomes with a short unicellular stalk and a globular head composed of 8-16 cells [Cc], glandular trichomes with a uni- or bicellular stalk and a bi- or tetracellular head [Cd] and sometimes covering trichomes; fragments of the lamina, in transverse section [D], composed of epidermises bearing glandular trichomes with a globular head consisting of 8-16 cells [Da] or a bi- or tetracellular head [Db], a 1-layered palisade mesophyll extending almost halfway across the section [Dc], and a loosely arranged spongy parenchyma [Dd]; fragments of the calyx [G] with an epidermis consisting of polygonal cells bearing uni- or bicellular conical covering trichomes, with spiny walls [Ga], often associated with fusiform mesophyll cells with thick walls and containing small prism crystals of calcium oxalate [Gb]; isolated glandular trichomes [H], either with a multicellular stalk and a unicellular head from the anthers [Ha] or a uni- or multicellular stalk and bi- to tetracellular head [Hb]; spherical pollen grains, about 25-30 µm in diameter, with 3 pores and 3 furrows and a smooth exine [E]; thick-walled, lignified fibres [F]; fragments from the stem with spirally and annularly thickened vessels [K]; occasional fragments of pericarp [J] consisting of lobed cells with thick, pitted walls, each containing a single prism crystal of calcium oxalate [Ja].

www.webofpharma.com

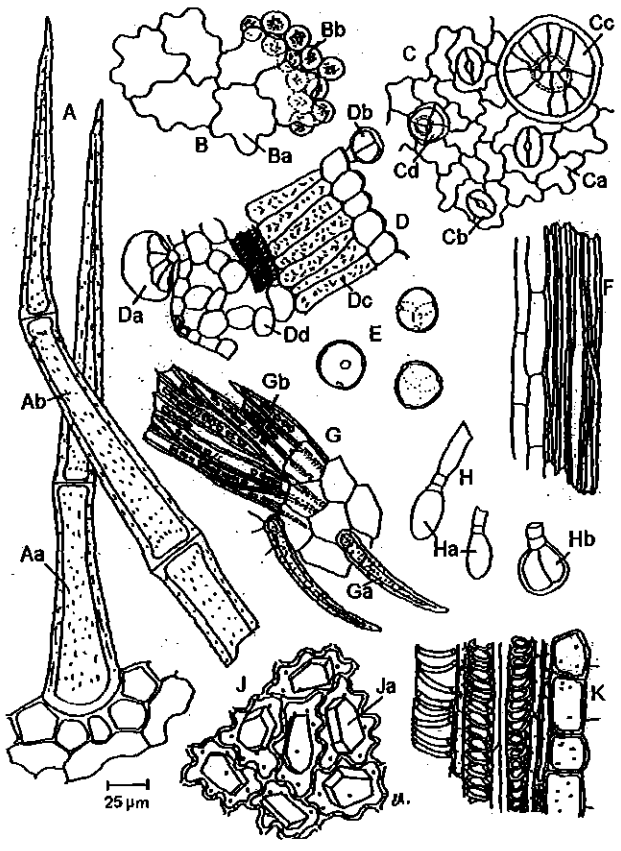


Figure 1833.-1. – *Illustration for identification test B of powdered herbal drug of motherwort*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R*. Heat on a water-bath at 65 °C for 5 min with shaking. Cool and filter.

Reference solution Dissolve 5 mg of *naphthol yellow S R* and 2.0 mg of *catalpol R* in 5.0 mL of *methanol R*.

Plate *TLC silica gel plate R*.

Mobile phase *glacial acetic acid R, water R, ethyl acetate R* (20:20:60 *V/V/V*).

Application 20 µL as bands.

Development Over a path of 10 cm.

Drying In air.

Detection Treat with *dimethylaminobenzaldehyde solution R2*, using about 5 mL for a plate 200 mm square; heat at 100-105 °C for 10 min until the spots appear; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other weak greyish-blue zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A wide white zone A greyish-blue zone (iridoid)
Naphthol yellow S: an intense yellow zone Catalpol: a greyish-blue zone	1 or 2 greyish-blue zones (iridoid)
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)
Maximum 2 per cent of brown or yellow leaves and maximum 2 per cent of other foreign matter.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 12.0 per cent.

ASSAY

Stock solution In a 100 mL round-bottomed flask place 1.00 g of the powdered herbal drug (355) (*2.9.12*), add 1 mL of a 5 g/L solution of *hexamethylenetetramine R*, 20 mL of *acetone R* and 2 mL of *hydrochloric acid R1*. Boil the mixture under a reflux condenser for 30 min. Filter the liquid through a plug of absorbent cotton into a flask. Add the absorbent cotton to the residue in the round-bottomed flask and extract with 2 quantities, each of 20 mL, of *acetone R*, each time boiling under a reflux condenser for 10 min. Allow to cool and filter each extract through the plug of absorbent cotton into the flask. After cooling, filter the combined acetone extracts through a paper filter into a volumetric flask and dilute to 100.0 mL with *acetone R* by rinsing the flask and the paper filter. Introduce 20.0 mL of the solution into a separating funnel, add 20 mL of *water R* and shake the mixture with 1 quantity of 15 mL and then 3 quantities, each of 10 mL, of *ethyl acetate R*. Combine the ethyl acetate extracts in a separating funnel, wash with 2 quantities, each of 50 mL, of *water R*, filter the extracts over 10 g of *anhydrous sodium sulfate R* into a volumetric flask and dilute to 50.0 mL with *ethyl acetate R*.

Test solution To 10.0 mL of the stock solution add 1 mL of *aluminium chloride reagent R* and dilute to 25.0 mL with a 5 per cent *V/V* solution of *glacial acetic acid R* in *methanol R*.

Compensation liquid Dilute 10.0 mL of the stock solution to 25.0 mL with a 5 per cent *V/V* solution of *glacial acetic acid R* in *methanol R*.

Measure the absorbance (*2.2.25*) of the test solution after 30 min, by comparison with the compensation liquid at 425 nm. Calculate the percentage content of flavonoids, calculated as hyperoside, using the following expression:

$$\frac{A \times 1.25}{m}$$

i.e. taking the specific absorbance of hyperoside to be 500.

A = absorbance at 425 nm;
m = mass of the substance to be examined, in grams.

www.webofpharma.com

Moutan Bark

(Ph. Eur. monograph 2474)

Ph Eur

DEFINITION

Dried, whole or fragmented, scraped or unscraped root bark of *Paeonia* × *suffruticosa* Andrews, collected in autumn.

Content

— *paeonol* ($C_9H_{10}O_3$; M_r 166.2): minimum 2.2 per cent (dried drug);
— *paeoniflorin* ($C_{23}H_{28}O_{11}$; M_r 480.5): minimum 1.1 per cent (dried drug).

IDENTIFICATION

A. The whole bark is quilled or crescent-shaped, about 2-4 mm thick, 0.6-1.4 cm in diameter and up to 20 cm long. The fragmented bark occurs as cleft rings, about 2-4 mm thick and 0.5-1 cm in diameter. The greyish-brown or yellowish-brown outer surface of the unscraped bark shows long transverse lenticels and rootlet scars; where the dermal tissue is absent, the exposed surface is pink. The outer surface of the scraped bark is pinkish to greyish-white; transverse lenticels and rootlet scars are present; sometimes remains of the outer bark are visible. The pale greyish-yellow or pale brown inner surface shows fine longitudinal striations. The texture is hard and fragile, easily broken. The fracture is greyish-white to pinkish or light brown and finely granular.

B. Microscopic examination (*2.8.23*). The powder is pale brown to pinkish. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2474.-1): numerous fragments of parenchyma consisting of cells of various shapes and sizes: some rounded with slightly and regularly thickened and pitted walls [D], some with irregularly thickened beaded walls [J] and some [H] containing one [Ha] or more [Hb] cluster crystals of calcium oxalate up to 45 µm in diameter; files of cells containing cluster crystals of calcium oxalate may be present [A]; very numerous free cluster crystals of calcium oxalate [C]; more or less abundant fragments of cork with superimposed polyhedral cells (surface view [B], longitudinal section [E]). Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows very numerous rounded or polygonal starch granules about 3-15 µm in diameter, simple or 2-6 compound, free [G] or included in parenchyma cells [F]; the punctiform, cleft, V-, Y-, or X-shaped hilum is clearly visible.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R* and heat in a water-bath at 60 °C for 1 min. Centrifuge and use the supernatant.

Reference solution Dissolve 1 mg of *paeoniflorin R* and 1 mg of *paeonol R* in 1 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, ethyl acetate R, methanol R, methylene chloride R* (3:5:5:35 *V/V/V/V*).

Application 8 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

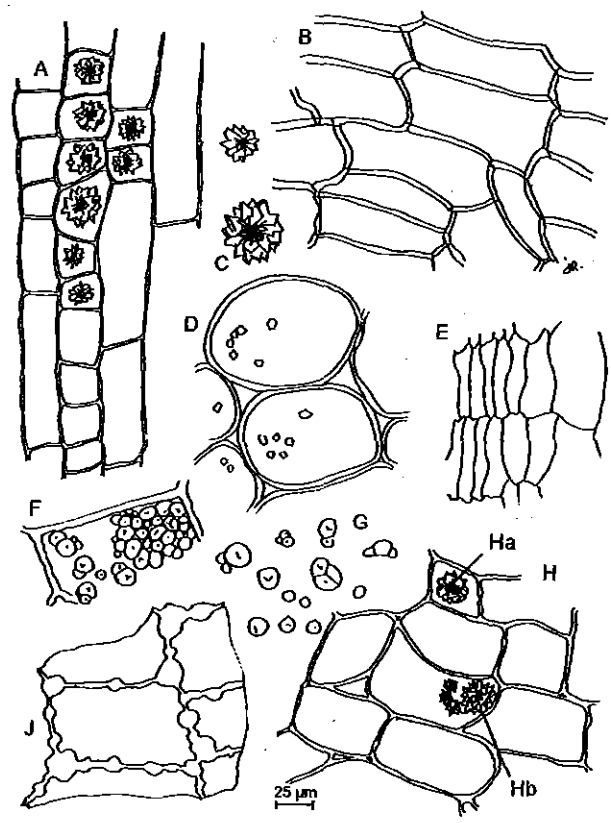


Figure 2474.-1. – *Illustration for identification test B of powdered herbal drug of moutan bark*

Top of the plate	
Paeonol: a quenching zone	A quenching zone (paeonol)
	A prominent quenching zone
	A prominent quenching zone
	A quenching zone
	A quenching zone
Paeoniflorin: a quenching zone	A quenching zone (paeoniflorin)
	A quenching zone
Reference solution	Test solution

Detection B Treat with a 10 per cent *V/V* solution of *sulfuric acid R* in *ethanol (96 per cent) R* and heat at 100 °C for 5 min; examine in daylight.

www.webofpharma.com

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Paeonol: a yellow zone	A yellow zone (paeonol)
	2 violet zones
	A sharp, prominent violet zone
	2 violet zones
	A diffuse yellowish-brown zone
	A yellowish-brown zone
Paeoniflorin: a brown zone	A brown zone (paeoniflorin)
	A brown zone
Reference solution	Test solution

TESTS

Foreign matter (*2.8.2*)
Maximum 1.0 per cent.

Loss on drying (*2.2.32*)
Maximum 11.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 5.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 1.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 0.200 g of the powdered herbal drug (355) (*2.9.12*) add 3.0 mL of *methanol R1* and sonicate for 30 min. Dilute to 10.0 mL with a 6.8 g/L solution of *potassium dihydrogen phosphate R* and filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 5.0 mg of *paeoniflorin CRS* in *methanol R1* and dilute to 5.0 mL with the same solvent.

Reference solution (b) Dissolve 7.0 mg of *paeonol CRS* in *methanol R1* and dilute to 10.0 mL with the same solvent. Dilute 3.0 mL of the solution to 10.0 mL with a 6.8 g/L solution of *potassium dihydrogen phosphate R*.

Reference solution (c) Dissolve 2.5 mg of *4′-hydroxyacetophenone R* in 2.5 mL of reference solution (a), add 12.5 mL of *methanol R1* and dilute to 50.0 mL with a 6.8 g/L solution of *potassium dihydrogen phosphate R*.

Reference solution (d) Dilute 2.5 mL of reference solution (a) to 7.5 mL with *methanol R1*. Dilute this solution to 25.0 mL with a 6.8 g/L solution of *potassium dihydrogen phosphate R*.

Column:
— *size: l* = 0.15 m, Ø = 4.6 mm;
— *stationary phase: end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
— *mobile phase A*: 6.8 g/L solution of *potassium dihydrogen phosphate R*;
— *mobile phase B*: *methanol R1*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 15	70	30
15 - 18	70 → 40	30 → 60
18 - 25	40	60

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 230 nm.

Injection 10 µL of the test solution and reference solutions (b), (c) and (d).

Retention time Paeoniflorin = about 9.5 min; 4′-hydroxyacetophenone = about 10.5 min; paeonol = about 23 min.

System suitability Reference solution (c):
— *resolution*: minimum 1.5 between the peaks due to paeoniflorin and 4′-hydroxyacetophenone.

Calculate the percentage content of paeoniflorin using the following expression:

$$\frac{A_1 \times m_2 \times p_1}{A_2 \times m_1 \times 5}$$

A_1 = area of the peak due to paeoniflorin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to paeoniflorin in the chromatogram obtained with reference solution (d);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *paeoniflorin CRS* used to prepare reference solution (a), in grams;
p_1 = percentage content of paeoniflorin in *paeoniflorin CRS*.

Calculate the percentage content of paeonol using the following expression:

$$\frac{A_3 \times m_3 \times p_2 \times 0.3}{A_4 \times m_1}$$

A_3 = area of the peak due to paeonol in the chromatogram obtained with the test solution;
A_4 = area of the peak due to paeonol in the chromatogram obtained with reference solution (b);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_3 = mass of *paeonol CRS* used to prepare reference solution (b), in grams;
p_2 = percentage content of paeonol in *paeonol CRS*.

Ph Eur

www.webofpharma.com

Mullein Flower

(Ph. Eur. monograph 1853)

Ph Eur

DEFINITION

Dried flower, reduced to the corolla and the androecium, of *Verbascum thapsus* L., *V. densiflorum* Bertol. (*V. thapsiforme* Schrad), and *V. phlomoides* L.

IDENTIFICATION

A. The corolla of *V. thapsus* is pale yellow, yellow or brown, funnel-shaped, about 20 mm in diameter, with 5 slightly unequal and spreading lobes. The corolla lobes are densely hairy on the outer surface, glabrous on the inner surface, with a fine network of light brown veins. There are 5 stamens, alternating with the petal lobes; 2 of these are long, with glabrous filaments, the other 3 shorter, with densely tomentose filaments. The anthers are attached transversely. In *V. phlomoides* the corolla is up to about 30 mm in diameter, bright yellow or orange, and the anthers are obliquely attached to the filaments. The corolla of *V. densiflorum*, about 30 mm in diameter, is almost flat and deeply divided into 5 slightly unequal lobes, with rounded apices.

B. Microscopic examination (*2.8.23*). The powder is yellow or yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1853.-1): many covering trichomes from the corolla, whole and fragmented, pluricellular, of the candelabra type, with a central uniseriate axis from which whorls of branch cells arise at the position of the cross walls and at the apex (side view [A, B], surface view [F]); the covering trichomes from the stamen filaments [G] are unicellular, long, thin-walled and tubular, have a distinctly granular or striated surface with a sharp tip [Ga] or sometimes with a club-shaped tip [Gb, Gc]; numerous pollen grains, ovoid with a finely granular exine with 3 pores [D]; fragments of the fibrous layer of the anther with thickened walls giving a characteristic star-shaped appearance [C]; yellow fragments of the petals (surface view [E]) with polygonal and isodiametric epidermal cells [Ea]; fragments of the underlying mesophyll consisting of irregular parenchymatous cells [Eb] sometimes accompanied by spiral vessels [Ec].

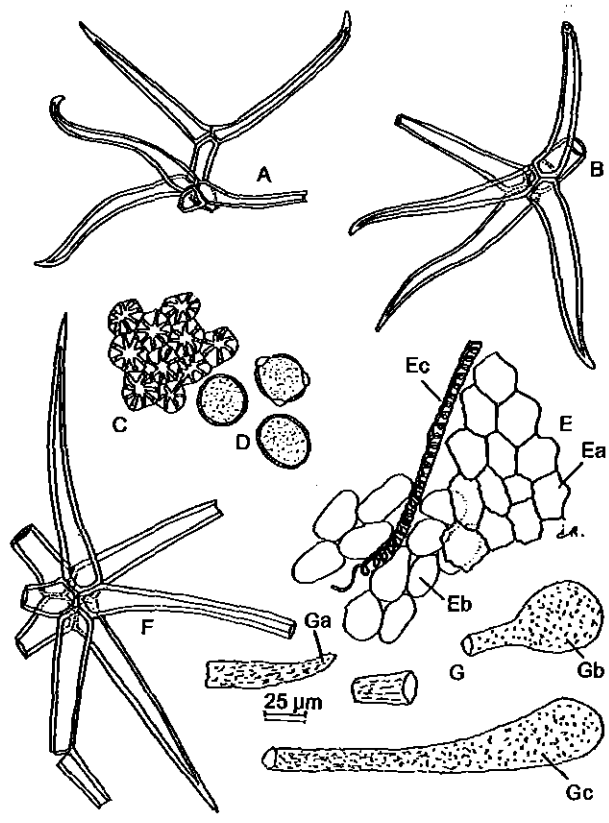


Figure 1853.-1. – *Illustration for identification test B of powdered herbal drug of mullein flower*

C. Thin-layer chromatography (*2.2.27*).

Test solution Heat 1.0 g of the powdered herbal drug (355) (*2.9.12*) in 10 mL of *methanol R* in a water-bath at 60 °C for 5 min, with stirring. Cool and filter.

Reference solution Dissolve 1 mg of *caffeic acid R*, 2.5 mg of *hyperoside R* and 2.5 mg of *rutoside trihydrate R* in *methanol R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel plate R.*

Mobile phase *anhydrous formic acid R, water R, methyl ethyl ketone R, ethyl acetate R* (10:10:30:50 *V/V/V/V*).

Application 10 µL of the reference solution and 30 µL of the test solution, as bands.

Development Over a path of 15 cm.

Drying At 100-105 °C.

Detection Spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then with a 50 g/L solution of *macrogol 400 R* in *methanol R*; allow to dry in air for 30 min and examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A yellow or yellowish-green fluorescent zone
Caffeic acid: a greenish-blue fluorescent zone	
	A bluish fluorescent zone
	A greenish fluorescent zone
	A yellowish-green fluorescent zone
	A bluish fluorescent zone
Hyperoside: a yellowish-brown fluorescent zone	
	A greenish fluorescent zone
Rutoside: a yellowish-brown fluorescent zone	
Reference solution	**Test solution**

D. Boil 1.0 g of the powdered herbal drug (355) (*2.9.12*) with 15 mL of *water R* for 1 min. Filter. Add 1 mL of *hydrochloric acid R* and boil for 1 min. A greenish-blue colour develops and, after a few minutes, cloudiness appears and then a blackish precipitate (iridoids).

www.webofpharma.com

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent of brown petals and maximum 2 per cent of fragments of the calyx and other foreign matter, determined on 20 g.

Swelling index (*2.8.4*)
Minimum 9, determined on the powdered herbal drug (710) (*2.9.12*), moistened with 2 mL of *ethanol (96 per cent) R*.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (710) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 6.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 2.0 per cent.

STORAGE

In an airtight container.

Ph Eur

Myrrh

(Ph. Eur. monograph 1349)

Preparation
Myrrh Tincture

Ph Eur

DEFINITION

Gum-resin, hardened in air, obtained by incision or produced by spontaneous exudation from the stem and branches of *Commiphora myrrha* (Nees) Engl. (syn. *Commiphora molmol* (Engl.) Engl. ex Tschirch) and/or other species of *Commiphora*.

CHARACTERS

Bitter taste.

IDENTIFICATION

A. The light or dark orange-brown, irregular or roundish grains or pieces of different size show components of various colours. Their surface is mostly covered with grey or yellowish-brown dust.

B. Microscopic examination (*2.8.23*). The powder is brownish-yellow or reddish-brown. Examine under a microscope, using *chloral hydrate solution R*. The powder shows the following diagnostic characters: a few tissue fragments from the original plants including: reddish-brown cork fragments; single or grouped polyhedral or elongated stone cells with partly strongly thickened, pitted and lignified walls with a brownish content; fragments of thin-walled parenchyma and sclerenchymatous fibres; irregular prismatic or polyhedral crystals of calcium oxalate, about 10-25 µm in size.

C. Examine the chromatograms obtained in the test for *Commiphora mukul*.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A reddish-violet zone
Anethole: a violet zone	
	A red zone
Thymol: an orange zone	
	A violet zone
	A brown zone
Reference solution	Test solution

TESTS

Commiphora mukul
Thin-layer chromatography (*2.2.27*).

Test solution To 0.2 g of the powdered herbal drug (355) (*2.9.12*) add 4.0 mL of *ethanol (96 per cent) R*, sonicate for 10 min and filter.

Reference solution Dissolve 10 mg of *thymol R* and 40 µL of *anethole R* in 10 mL of *ethanol (96 per cent) R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *glacial acetic acid R, di-isopropyl ether R, cyclohexane R* (10:40:60 *V/V/V*).

Application 5 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection A Examine in ultraviolet light at 366 nm.

Results A The chromatogram obtained with the test solution shows no blue or violet fluorescent zones in the lower third of the chromatogram.

Detection B Treat with *anisaldehyde solution R*, heat at 100 °C for 2 min and examine in daylight.

Matter insoluble in ethanol
Maximum 75 per cent.

Place 1.00 g of the powdered herbal drug (250) (*2.9.12*) in a flask. Add 30 mL of *ethanol (96 per cent) R* and shake vigorously for 10 min. Filter the supernatant through a tared sintered-glass filter (16) (*2.1.2*), avoiding the transfer of sediment from the flask. Repeat the extraction with 2 quantities, each of 20 mL, of *ethanol (96 per cent) R*. Quantitatively transfer the sediment to the filter by rinsing the flask with *ethanol (96 per cent) R*. Dry the filter and the residue in an oven at 100-105 °C and weigh.

Loss on drying (*2.2.32*)
Maximum 15.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 7.0 per cent.

Ph Eur

www.webofpharma.com

Myrrh Tincture

(Ph. Eur. monograph 1877)

Ph Eur

DEFINITION

Tincture produced from *Myrrh (1349)*.

PRODUCTION

The tincture is produced from 1 part of the drug and 5 parts of ethanol (90 per cent *V/V*) by a suitable procedure.

CHARACTERS

Appearance

Clear, yellowish-brown or orange-brown liquid.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution Dilute 5 mL of the tincture to be examined to 10 mL with *ethanol (96 per cent) R*.

Reference solution Dissolve 10 mg of *thymol R* and 40 µL of *anethole R* in 10 mL of *ethanol (96 per cent) R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *glacial acetic acid R, di-isopropyl ether R, cyclohexane R* (10:40:60 *V/V/V*).

Application 5 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Treat with *anisaldehyde solution R*, heat at 100 °C for 2 min and examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A reddish-violet zone
Anethole: a violet zone	
	A red zone
Thymol: an orange zone	
	A violet zone
	A brown zone
Reference solution	Test solution

TESTS

Ethanol (*2.9.10*)

82 per cent *V/V* to 88 per cent *V/V*.

Methanol and 2-propanol (*2.9.11*)

Maximum 0.05 per cent *V/V* of methanol and maximum 0.05 per cent *V/V* of 2-propanol.

Dry residue (*2.8.16*)

Minimum 4.0 per cent.

STORAGE

Plastic containers are not recommended.

Ph Eur

Cineole Type Niaouli Oil

(Ph. Eur. monograph 2468)

Ph Eur

DEFINITION

Essential oil obtained by steam distillation from young leafy branches of *Melaleuca quinquenervia* (Cav.) S.T.Blake.

CHARACTERS

Appearance

Colourless or pale yellow liquid.

Aromatic odour of cineole.

IDENTIFICATION

First identification B.

Second identification A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 100 µL of the essential oil to be examined in *toluene R* and dilute to 10.0 mL with the same solvent.

Reference solution Dissolve 25 µL of *trans-nerolidol R* and 50 µL of *cineole R* in *toluene R* and dilute to 5.0 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 10 µL [or 2 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 15 cm [or 6 cm].

Drying In air.

Detection Treat with *anisaldehyde solution R* and heat at 100-105 °C for 3 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A faint grey zone
	A purple zone
1,8-Cineole: a violet-brown zone	An intense violet-brown zone (1,8-cineole)
trans-Nerolidol: a dark violet zone	
	An intense violet-brown zone
	A violet-brown zone
Reference solution	Test solution

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The characteristic peaks in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with reference solution (a).

www.webofpharma.com

TESTS

Relative density (*2.2.5*)
0.904 to 0.925.

Refractive index (*2.2.6*)
1.463 to 1.472.

Optical rotation (*2.2.7*)
−4° to + 1°.

Methyleugenol and isomethyleugenol
Gas chromatography (*2.2.28*) as described in the test for chromatographic profile with the following modifications.

Reference solution Dissolve 5 µL of *methyleugenol R* and 5 µL of *isomethyleugenol R* in *heptane R* and dilute to 50.0 mL with the same solvent. Dilute 0.5 mL of the solution to 5.0 mL with *heptane R*.

Elution order Order indicated in the composition of the reference solution; record the retention times of methyleugenol and isomethyleugenol.

Identification of peaks Using the retention times determined from the chromatogram obtained with the reference solution, locate the components of the reference solution in the chromatogram obtained with the test solution.

Limits:
— *methyleugenol*: maximum 0.05 per cent;
— *isomethyleugenol*: maximum 0.05 per cent.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dilute 0.2 mL of the essential oil to be examined to 10.0 mL with *heptane R*.

Reference solution (a) Dilute 10 µL of *α-pinene R*, 5 µL of *β-pinene R*, 10 µL of *limonene R*, 50 µL of *cineole R*, 5 µL of *p-cymene R*, 5 µL of *benzaldehyde R*, 5 mg of *α-terpineol R* and 5 µL of *trans-nerolidol R* in *heptane R* and dilute to 10 mL with the same solvent.

Reference solution (b) Dissolve 5 µL of *limonene R* in *heptane R* and dilute to 50.0 mL with the same solvent. Dilute 0.5 mL of the solution to 5.0 mL with *heptane R*.

Column:
— *material*: fused silica;
— *size*: *l* = 60 m, Ø = 0.25 mm;
— *stationary phase*: *macrogol 20 000 R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R*.

Flow rate 1.3 mL/min.

Split ratio 1:50.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 5	65
	5 - 65	65 → 185
	65 - 80	185 → 230
Injection port		230
Detector		250

Detection Flame ionisation.

Injection 1 µL.

Elution order Order indicated in the composition of reference solution (a); record the retention times of these substances.

Identification of peaks Using the retention times determined from the chromatogram obtained with reference solution (a), locate the components of reference solution (a) in the chromatogram obtained with the test solution; the peak due to viridiflorol elutes with a relative retention of about 1.02 with reference to *trans*-nerolidol.

System suitability Reference solution (a):
— *resolution*: minimum 1.5 between the peaks due to limonene and 1,8-cineole.

Determine the percentage content of each of the following components. The limits are within the following ranges:
— *α-pinene*: 5.0 per cent to 15.0 per cent;
— *β-pinene*: 1.0 per cent to 4.0 per cent;
— *limonene*: 5.0 per cent to 10.0 per cent;
— *1,8-cineole*: 45.0 per cent to 65.0 per cent;
— *p-cymene*: 0.05 per cent to 4.0 per cent;
— *benzaldehyde*: 0.05 per cent to 0.5 per cent;
— *α-terpineol*: 3.0 per cent to 8.0 per cent;
— *trans-nerolidol*: 0.05 per cent to 1.5 per cent;
— *viridiflorol*: 2.5 per cent to 9.0 per cent;
— *disregard limit*: the area of the principal peak in the chromatogram obtained with reference solution (b) (0.05 per cent).

STORAGE
At a temperature not exceeding 25 °C.

Ph Eur

Neroli Oil

(Ph. Eur. monograph 1175)

Ph Eur

DEFINITION
Neroli oil is obtained by steam distillation from the fresh flowers of *Citrus aurantium* L. subsp. *aurantium* L. (*C. aurantium* L. subsp. *amara* Engl.).

CHARACTERS

Appearance
Clear, pale-yellow or dark-yellow liquid.

Characteristic odour.

IDENTIFICATION
First identification: B.

Second identification: A.

A. Examine the chromatograms obtained in the test for bergapten.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore other zones may be present in the chromatograms obtained with the test solution.

Top of the plate	
Methyl anthranilate: a blue fluorescent zone	A faint blue fluorescent zone (methyl anthranilate)
Bergapten: a greenish-yellow fluorescent zone	
Reference solution	Test solution

www.webofpharma.com

Detection B Spray with *anisaldehyde solution R*; heat at 100-105 °C for 10 min; examine the chromatograms in ultraviolet light at 365 nm.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. In the chromatogram obtained with the test solution the zone due to linalol is more intense than the zone due to linalyl acetate.

Top of the plate	
	A brown fluorescent zone
Linalyl acetate: a brownish-red fluorescent zone	An intense brownish-red fluorescent zone (linalyl acetate)
Methyl anthranilate: a blue fluorescent zone	A faint blue fluorescent zone (methyl anthranilate)
	A faint brownish-red fluorescent zone
Linalol: a brownish-red fluorescent zone	A brownish-red fluorescent zone (linalol)
Bergapten: a greenish-yellow fluorescent zone	
	Several blue and brownish-red fluorescent zones
Reference solution	Test solution

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The principal peaks in the chromatogram obtained with the test solution are similar in retention time to the principal peaks in the chromatogram obtained with the reference solution.

TESTS

Relative density (*2.2.5*)
0.863 to 0.880.

Refractive index (*2.2.6*)
1.464 to 1.474.

Optical rotation (*2.2.7*)
+ 1.5° to + 11.5°.

Acid value (*2.5.1*)
Maximum 2.0.

Bergapten
Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 0.1 g of the substance to be examined in *ethanol (96 per cent) R* and dilute to 5.0 mL with the same solvent.

Reference solution Dissolve 2 µL of *methyl anthranilate R*, 10 µL of *linalyl acetate R*, 20 µL of *linalol R* and 5 mg of *bergapten R* in *ethanol (96 per cent) R* and dilute to 10.0 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *ethyl acetate R, toluene R* (15:85 *V/V*).

Application 10 µL [or 2 µL] as bands.

Development Over a path of 15 cm [or 8 cm].

Drying In air.

Detection Examine in ultraviolet light at 365 nm.

Results The chromatogram obtained with the test solution does not show a zone corresponding to the zone due to bergapten in the chromatogram obtained with the reference solution.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution The substance to be examined.

Reference solution (a) Dissolve 20 µL of *β-pinene R*, 5 mg of *sabinene R*, 40 µL of *limonene R*, 40 µL of *linalol R*, 20 µL of *linalyl acetate R*, 5 mg of *α-terpineol R*, 5 µL of *neryl acetate R*, 5 µL of *geranyl acetate R*, 5 µL of *trans-nerolidol R*, 5 µL of *methyl anthranilate R* and 5 µL *(E,E)-farnesol R* in 2 mL of *heptane R*.

Reference solution (b) Dissolve 5 µL of *methyl anthranilate R* in *heptane R* and dilute to 10 mL with the same solvent.

Column:
— *material*: fused silica,
— *size*: *l* = 60 m, Ø = 0.25 mm,
— *stationary phase*: *macrogol 20 000 R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R*.

Flow rate 1.5 mL/min.

Split ratio 1:100.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 4	75
	4 - 42.8	75 → 230
	42.8 - 63	230
Injection port		270
Detector		270

Detection Flame ionisation.

Injection 0.2 µL.

Elution order Order indicated in the composition of reference solution (a). Record the retention times of these substances.

System suitability Reference solution (a):
— *resolution*: minimum 1.5 between the peaks due to β-pinene and sabinene.

Using the retention times determined from the chromatogram obtained with reference solution (a), locate the components of reference solution (a) in the chromatogram obtained with the test solution.

Limits:
— *β-pinene*: 7.0 per cent to 17.0 per cent,
— *limonene*: 9.0 per cent to 18.0 per cent,
— *linalol*: 28.0 per cent to 44.0 per cent,
— *linalyl acetate*: 2.0 per cent to 15.0 per cent,
— *α-terpineol*: 2.0 per cent to 5.5 per cent,
— *neryl acetate*: maximum 2.5 per cent,
— *geranyl acetate*: 1.0 per cent to 5.0 per cent,
— *trans-nerolidol*: 1.0 per cent to 5.0 per cent,
— *methyl anthranilate*: 0.1 per cent to 1.0 per cent,
— *(E,E)-farnesol*: 0.8 per cent to 4.0 per cent,
— *disregard limit*: area of the peak in the chromatogram obtained with reference solution (b).

Chiral purity
Gas chromatography (*2.2.28*).

www.webofpharma.com

Test solution Dissolve 20 mg of the substance to be examined in *pentane R* and dilute to 10.0 mL with the same solvent.

Reference solution To 10 µL of *linalol R* add 10 µL of *linalyl acetate R*. Dilute to 10.0 mL with *pentane R*.

Column:
- *material*: fused silica,
- *size*: *l* = 25 m, Ø = 0.25 mm,
- *stationary phase*: *modified β-cyclodextrin for chiral chromatography R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R*.

Flow rate 1.3 mL/min.

Split ratio 1:30.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 65	50 → 180
Injection port		230
Detector		230

Detection Flame ionisation.

Injection 1 µL.

System suitability Reference solution:
- *resolution*: minimum 5.5 between the peaks due to (*R*)(–)-linalol (1st peak) and (*S*)(+)-linalol (2nd peak); minimum 2.7 between the peaks due to (*R*)(–)-linalyl acetate (3rd peak) and (*S*)(+)-linalyl acetate 4th peak).

Calculate the percentage content of the specified (*S*)-enantiomers from the following expression:

$$\frac{A_1}{A_1 + A_2} \times 100$$

A_1 = area of the corresponding (*S*)-enantiomer,
A_2 = area of the corresponding (*R*)-enantiomer.

Limits:
- (*S*)(+)-linalol: maximum 30 per cent,
- (*S*)(+)-linalyl acetate: maximum 5 per cent.

STORAGE

At a temperature not exceeding 25 °C.

Ph Eur

Nettle Leaf

(Ph. Eur. monograph 1897)

Ph Eur

DEFINITION

Whole or cut dried leaves of *Urtica dioica* L., *Urtica urens* L., or a mixture of the 2 species.

Content

Minimum 0.3 per cent for the sum of caffeoylmalic acid and chlorogenic acid, expressed as chlorogenic acid ($C_{16}H_{18}O_9$; M_r 354.3) (dried drug).

IDENTIFICATION

A. The leaves are dark green, dark greyish-green or brownish-green on the upper surface, paler on the lower surface; scattered stinging hairs occur on both surfaces, also small covering trichomes that are more numerous along the margins and on the veins on the lower surface. The lamina is strongly shrunken, ovate or oblong, up to 100 mm long and 50 mm wide, with a coarsely serrate margin and a cordate or rounded base. The venation is reticulate and distinctly prominent on the lower surface. The petiole is green or brownish-green, rounded or flattened, about 1 mm wide, longitudinally furrowed and twisted; it bears stinging hairs and covering trichomes.

B. Microscopic examination (*2.8.23*). The powder is green or greyish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1897.-1): fragments of unicellular stinging hairs [A, B, C], up to 2 mm long, composed of an elongated tapering cell with a slightly swollen stinging tip that readily breaks off, arising from a raised, multicellular base [Ca]; small glandular trichomes [F] (35-65 µm), with a uni- or bicellular stalk and a bi- or quadricellular head, isolated [Fa], or on fragments of the epidermis [Fb]; fragments of the upper epidermis of the leaves (surface view [G], transverse section [D]) showing slightly sinuous cells [Da, Gc], unicellular, straight or slightly curved covering trichomes, enlarged at the base, up to 700 µm long [Dc, Ga] and abundant large cystoliths [Db, Ea, Gb], empty or containing dense, granular masses of calcium carbonate; palisade parenchyma (surface view [E]) with rounded cells [Eb] surrounding cystoliths [Ea] (transverse section [Dd]); fragments of lower epidermis of leaves showing sinuous or wavy-walled cells [H], anomocytic [Ha] or anisocytic stomata [Hb] (*2.8.3*) accompanied by spongy mesophyll (surface view [Hc], transverse section [De]) containing small cluster crystals of calcium oxalate (surface view [Hd], transverse section [Df]); occasional small groups of vessels, accompanied by parenchyma containing cluster crystals of calcium oxalate [J].

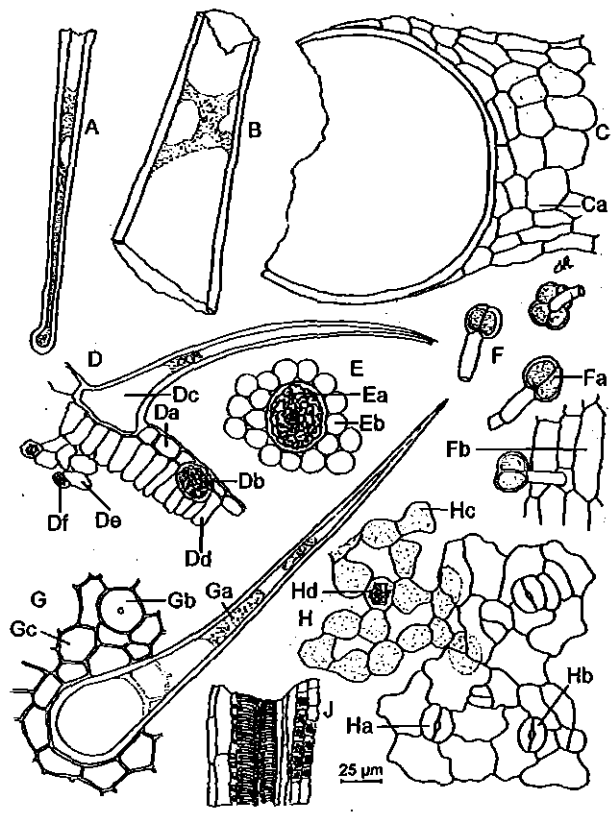


Figure 1897.-1. – *Illustration for identification test B of powdered herbal drug of nettle leaf*

www.webofpharma.com

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R*. Boil under a reflux condenser for 15 min. Cool and filter. Evaporate to dryness *in vacuo* at 40 °C. Dissolve the residue in 2 mL of *methanol R*.

Reference solution Dissolve 1 mg of *scopoletin R* and 2 mg of *chlorogenic acid R* in 20 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, methanol R, water R, ethyl acetate R* (2.5:4:4:50 *V/V/V/V*).

Application 10 µL [or 4 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 8 cm [or 6 cm].

Drying In air.

Detection Heat at 100 °C for 5 min; spray the still-warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*; examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint blue or yellow fluorescent zones may be present in the lower half of the chromatogram obtained with the test solution.

Top of the plate	
	2 red zones
Scopoletin: an intense blue fluorescent zone	A blue fluorescent zone (scopoletin)
	A blue fluorescent zone
Chlorogenic acid: a blue fluorescent zone	A blue fluorescent zone (chlorogenic acid)
	A brownish-yellow zone
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent of stems and maximum 5 per cent of other foreign matter (including inflorescences).

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 20.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 4.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 0.200 g of the powdered herbal drug (355) (*2.9.12*) add 25.0 mL of a 40 per cent *V/V* solution of *methanol R*. Extract for 30 min in an ultrasonic bath at 40 °C and filter.

Reference solution Dissolve 10.0 mg of *chlorogenic acid CRS* in 100.0 mL of a 40 per cent *V/V* solution of *methanol R*. Dilute 5.0 mL of this solution to 25.0 mL with a 40 per cent *V/V* solution of *methanol R*.

Precolumn:
— *size*: l = 4 mm, Ø = 4 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Column:
— *size*: l = 0.125 m, Ø = 4 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm);
— *temperature*: 25 °C.

Mobile phase:
— *mobile phase A*: mix 15 volumes of *methanol R* and 85 volumes of *water R* and adjust to pH 2.0 with *dilute phosphoric acid R*;
— *mobile phase B*: *methanol R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 1	100	0
1 - 25	100 → 85	0 → 15
25 - 35	85	15
35 - 36	85 → 0	15 → 100

Flow rate 1 mL/min.

Detection Spectrophotometer at 330 nm.

Injection 20 µL.

Relative retention With reference to chlorogenic acid (retention time = about 13 min): caffeoylmalic acid = about 2.2.

Calculate the percentage content of caffeoylmalic acid and chlorogenic acid, expressed as chlorogenic acid, using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 20}$$

A_1 = sum of the areas of the peaks due to caffeoylmalic acid and chlorogenic acid in the chromatogram obtained with the test solution;
A_2 = area of the peak due to chlorogenic acid in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *chlorogenic acid CRS* used to prepare the reference solution, in grams;
p = percentage content of chlorogenic acid in *chlorogenic acid CRS*.

Ph Eur

Nettle Root

(Ph. Eur. monograph 2538)

Ph Eur

DEFINITION

Dried, whole or fragmented underground parts of *Urtica dioica* L. or *Urtica urens* L., their hybrids or their mixtures.

IDENTIFICATION

A. Irregular cylindrical rhizome, greyish-brown, sporadically purple or greenish, 3-10 mm in diameter, the internodes are up to 2-3 cm long, with deep longitudinal furrows, alternating with short, slightly swollen nodes; the nodes bear numerous roots that are externally greyish-brown, 0.5-2 mm in diameter and up to about 10 cm long. The transverse

www.webofpharma.com

section shows a thin, dark bark, the inner part is creamish-white with a hollow centre. The fracture of the rhizome is fibrous and uneven, especially in the inner part.

B. Microscopic examination (*2.8.23*). The powder is pale yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters: fragments of brownish cork with thin-walled cells; fragments of vessels with bordered pits, 50-150 µm in diameter; fragments of fibres with thick lignified walls, occurring singly or in groups; abundant fragments of parenchyma with thin-walled cells, some containing large cluster crystals of calcium oxalate; rare, scattered, simple crystals of calcium oxalate; fragments of the medullary rays with moderately thick-walled, pitted cells.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 2 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R*. Sonicate for 10 min and filter. Evaporate the filtrate to dryness and dissolve the residue in 2 mL of *methanol R*.

Reference solution Dissolve 1 mg of *scopoletin R* in 10 mL of *methanol R* (solution A). Dissolve 10 mg of *arbutin R* and 20 mg of *β-sitosterol R* in *methanol R*, add 1 mL of solution A and dilute to 10 mL with *methanol R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, methanol R, water R, ethyl acetate R* (2.5:4:4:50 *V/V/V/V*).

Application 20 µL [or 10 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 8 cm [or 6 cm].

Drying In air for 5 min.

Detection A Examine in ultraviolet light at 365 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Futhermore, other fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A blue or greenish-blue fluorescent zone
Scopoletin: a blue fluorescent zone	A blue fluorescent zone (scopoletin)
Reference solution	Test solution

Detection B Treat with *anisaldehyde solution R* and heat at 100-105 °C for 5-10 min; examine in daylight.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A purple zone
β-sitosterol: a purple zone	A purple zone (β-sitosterol)
	A faint purple zone
Arbutin: a greenish-brown zone	
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Lead (*2.4.27*)
Maximum 7.0 ppm.

Total ash (*2.4.16*)
Maximum 12.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 4.0 per cent.

Extractable matter
Minimum 7.0 per cent.

To 2.000 g of the powdered herbal drug (250) (*2.9.12*) add a mixture of 6 g of *water R* and 14 g of *ethanol (96 per cent) R* and extract for 2 h, shaking frequently. Filter, evaporate 5.000 g of the filtrate to dryness on a water-bath and dry in an oven at 105 °C for 2 h. The residue weighs a minimum of 35 mg.

Ph Eur

Notoginseng Root

(Ph. Eur. monograph 2383)

Ph Eur

DEFINITION

Whole or fragmented taproot, without secondary roots, of *Panax notoginseng* (Burkill) F.H.Chen [*Panax pseudoginseng* var. *notoginseng* (Burkill) G.Hoo & C.L.Tseng] treated with steam and dried.

Content

Minimum 3.8 per cent for the sum of ginsenosides Rg1 ($C_{42}H_{72}O_{14},2H_2O$; M_r 837) and Rb1 ($C_{54}H_{92}O_{23},3H_2O$; M_r 1163) (dried drug).

IDENTIFICATION

A. The primary root is conical, subconical or cylindrical, up to 6 cm long and 4 cm in diameter. The outer surface, showing shallow transverse striations and secondary root scars, is brownish-grey or yellowish-grey. The aerial stem scar is surrounded by warty protuberances at the crown.
The texture of the root is compact. The fracture is smooth, shiny, brownish-grey and shows a yellowish-grey ring (cambial zone) and many radial striations.

www.webofpharma.com

B. Microscopic examination (*2.8.23*). The powder is light yellowish-grey. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2383.-1): abundant fragments of parenchymatous cells with rounded or ovoid cells [D]; fragments of secretory canals (transverse section [G], longitudinal section [E]) with thin-walled cells [Ea, Ga] and containing a granular yellowish-brown resin diffused in the cells [Eb, Gb]; rare vessels, reticulate [B] or pitted, ranging from 20-50 µm in diameter; rare fragments of cork (surface view [A], transverse section [F]). Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The starch granules, sometimes deformed, single, with a diameter of 2-20 µm, or in groups of 2-9, are very abundant [C].

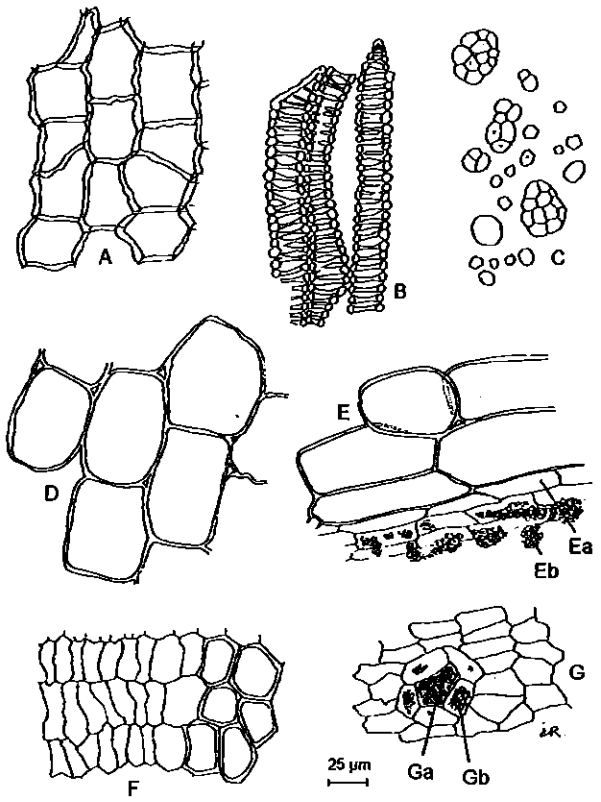


Figure 2383.-1. – *Illustration for identification test B of powdered herbal drug of notoginseng root*

C. Examine the chromatograms obtained in the test for *Panax ginseng* or *Panax quinquefolium*.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A violet zone (at the solvent front)
	A violet zone
Arbutin: a brown zone	
	A violet zone (ginsenosides Rg1 + Rg2)
	2 violet zones
	2 faint violet zones
Aescin: a grey zone	A violet zone
	Several violet and greenish zones
Reference solution	**Test solution**

TESTS

Panax ginseng* or *Panax quinquefolium

Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of a 70 per cent *V/V* solution of *methanol R* and boil under a reflux condenser for 15 min. Filter after cooling and dilute to 10.0 mL with *methanol R*.

Reference solution Dissolve 5.0 mg of *aescin R* and 5.0 mg of *arbutin R* in 1 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *ethyl acetate R, water R, butanol R* (25:50:100 *V/V/V*); allow to stand for 10 min and use the upper layer.

Application 20 µL, as bands of 15 mm [or 4 µL of the test solution and 2 µL of the reference solution, as bands of 8 mm].

Development In an unsaturated tank, over a path of 10 cm [or 5 cm].

Drying In air for 30 min.

Detection Treat with *anisaldehyde solution R* and heat at 105-110 °C for 5-10 min; examine in daylight.

Results In the chromatogram obtained with the test solution, the absence of a violet zone immediately above the zone due to arbutin in the chromatogram obtained with the reference solution indicates the presence of *Panax ginseng*; in the chromatogram obtained with the test solution, the presence of a brown zone immediately below the violet zone due to ginsenosides Rg1 + Rg2 indicates adulteration with *Panax quinquefolium*.

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 6.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 1.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Reduce about 50 g to a powder (355) (*2.9.12*). Place 0.250 g of the powdered herbal drug and 70 mL of a 50 per cent *V/V* solution of *methanol R* in a 250 mL round-

www.webofpharma.com

bottomed flask. After adding a few grains of pumice, boil on a water-bath under a reflux condenser for 1 h. After cooling, centrifuge and collect the supernatant. Treat the residue as described above. Mix the collected liquids and evaporate to dryness under reduced pressure at a temperature not exceeding 60 °C. Take up the residue with 10.0 mL of a buffer solution, adjusted to pH 4.5, containing 3.5 g of *sodium dihydrogen phosphate R* and 7.2 g of *potassium dihydrogen phosphate R* in 1000 mL of *water R* (solution A). Wash a cartridge containing about 0.36 g of *octadecylsilyl silica gel for chromatography R* with 5 mL of *methanol R* followed by 20 mL of *water for chromatography R*. Apply 5.0 mL of solution A to the cartridge. Elute with 20 mL of *water for chromatography R*, followed by 15 mL of a 30 per cent *V/V* solution of *methanol R*. Discard the eluates after confirming that no ginsenosides are present, otherwise repeat the assay with another type of cartridge. Elute the cartridge with 20 mL of *methanol R* and evaporate the eluate to dryness. Take up the residue with 5.0 mL of *methanol R*.

Reference solution Dissolve 3.0 mg of *ginsenoside Rb1 CRS*, 3.0 mg of *ginsenoside Rf R* and 3.0 mg of *ginsenoside Rg1 CRS* in *methanol R* and dilute to 5.0 mL with the same solvent.

Column:
- *size*: l = 0.10 m, Ø = 4.6 mm;
- *stationary phase*: *aminopropylsilyl silica gel for chromatography R* (3 µm).

Mobile phase:
- *mobile phase A*: *acetonitrile R1*;
- *mobile phase B*: *water for chromatography R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 14	90	10
14 - 18	90 → 80	10 → 20
18 - 55	80	20

Flow rate 2 mL/min.

Detection Spectrophotometer at 203 nm.

Injection 20 µL.

System suitability Reference solution:
- *resolution*: minimum 3.0 between the peaks due to ginsenosides Rg1 and Rf.

Calculate the sum of the percentage contents of ginsenosides Rb1 and Rg1 using the following expression:

$$\frac{A_1 \times m_2 \times 2 \times p_1}{m_1 \times A_3} + \frac{A_2 \times m_3 \times 2 \times p_2}{m_1 \times A_4}$$

A_1 = area of the peak due to ginsenoside Rb1 in the chromatogram obtained with the test solution;
A_2 = area of the peak due to ginsenoside Rg1 in the chromatogram obtained with the test solution;
A_3 = area of the peak due to ginsenoside Rb1 in the chromatogram obtained with the reference solution;
A_4 = area of the peak due to ginsenoside Rg1 in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *ginsenoside Rb1 CRS* used to prepare the reference solution, in grams;
m_3 = mass of *ginsenoside Rg1 CRS* used to prepare the reference solution, in grams;
p_1 = percentage content of ginsenoside Rb1 in *ginsenoside Rb1 CRS*;
p_2 = percentage content of ginsenoside Rg1 in *ginsenoside Rg1 CRS*.

Ph Eur

Nutmeg

DEFINITION

Nutmeg is the endosperm of dried seeds of *Myristica fragrans* Houtt. It contains not less than 5.0% v/w of essential oils, calculated with reference to the dried drug.

IDENTIFICATION

A. Seed ellipsoid, 20 to 30 mm long and up to 20 mm broad; externally greyish-brown and reticulately furrowed, sometimes marked with small irregular darker brown patches or points; one end is a small lighter-coloured area with brown lines radiating from the hilum, and surrounded by a raised ring, from which an ill-defined groove, an imprint or the raphe, runs to the chalaza at the opposite end, where there is a small, dark, depression.

B. Reduce to a powder, Appendix XVII A. The powder is dark brown. Examine under a microscope using *chloral hydrate solution*. The powder contains numerous fragments of reddish-brown parenchyma of the perisperm, those from the outer layers composed of polygonal or rounded with slightly thickened walls and occasional small intercellular spaces; some containing prism crystals; parenchyma of the inner layers composed of smaller cells with darker reddish-brown contents and large, rounded oil cells which occur singly or in groups and are frequently broken; small groups of lignified vessels; thin-walled parenchyma of the endosperm composed of closely-packed polygonal cells filled with starch granules; when fully cleared of starch these cells can be seen to contain elongated prism crystals. Examine under *glycerol*: abundant, small starch granules, usually simple and spherical, but occasionally compound 2-8, with a stellate or slit-shaped hilum.

C. Carry out the method for *high performance thin-layer chromatography*, Appendix XI W, using the following solutions.

(1) To 0.5 g of powdered herbal drug (355) add 5 mL of *methanol*. Mix with the aid of ultrasound, centrifuge, and use the supernatant liquid.

(2) 0.09% w/v of *myristicine* and 0.1% w/v of *terpinen-4-ol* in *methanol*.

(3) Dilute 1 volume of solution (2) to 4 volumes with *toluene*.

(4) 0.025% v/v of *isoeugenol* and 0.05% v/v of *isoeugenyl acetate* in *toluene*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *high performance silica gel* F_{254} (Merck silica gel 60 F_{254} HPTLC plates are suitable).

(b) Use the mobile phase as described below.

(c) Apply 4 µL of each solution as 8 mm bands.

(d) Develop the plate to 7 cm.

(e) After the removal of the plate, dry in a current of cold air, and examine under *ultraviolet light (254 nm)*. To a mixture of 1 volume of *sulfuric acid*, 2 volumes of *acetic acid*, and 17 volumes of *methanol*, add 0.1 volumes of *anisaldehyde*. Dip the plate in this solution, and heat the plate to 100° for 3 minutes, and examine under white light.

MOBILE PHASE

5 volumes of *ethyl acetate* and 95 volumes of *toluene*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solutions (2) and (3) shows a zone corresponding to myristicin.

www.webofpharma.com

Table 1: Visualisation at 254 nm

Top of the plate		
A quenching zone A quenching zone A quenching zone A quenching zone	Myristicine (A quenching zone)	Isoeugenol acetate (A quenching zone) Isoeugenol (A quenching zone)
Solution (1)	Solution (2) and (3)	Solution (4)

Table 2: Visualisation under white light

Top of the plate		
A faint grey-brown band A brownish band A purple band A purple band An orange-brown band A faint purple band A purple band An intense violet band	Myristicine (A brownish band) Terpinen-4-ol (A purple band)	Isoeugenol acetate (A purple band) Isoeugenol (A purple band)
Solution (1)	Solution (2) and (3)	Solution (4)

CONFIRMATION

The chromatogram obtained with solution (1) shows the zones in Table 1 when examined under ultraviolet light and the fluorescent zones in Table 2 when examined under white light. Other bands may be present.

TESTS

Foreign matter

Not more than 2.0%, Appendix XI D.

Water

Not more than 10.0% v/w, Appendix IX C, method II. Use 8 g of powdered drug.

Total Ash

Not more than 3.0%, Appendix XI J, Method II. Use 1 g of powdered drug.

ASSAY

Carry out the method for *Essential Oils in Herbal Drugs*, Appendix XI E, using 18 g of freshly prepared powdered drug (425) with 250 mL of *water* as the distillation liquid. Distil at a rate of 2 to 3 mL per minute for 2 hours using 0.50 mL of *toluene* in the graduated tube. Measure the quantity of essential oil distilled.

ANNEX

This section is non-mandatory.

DNA reference sequence

A DNA reference sequence for the identity of Nutmeg is published in *Supplementary Chapter VII D.*

Nutmeg Oil

(Ph. Eur. monograph 1552)

Ph Eur

DEFINITION

Essential oil obtained by steam distillation of the dried and crushed kernels of *Myristica fragrans* Houtt.

CHARACTERS

Appearance

Colourless or pale yellow liquid.

Spicy odour.

IDENTIFICATION

First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 1 mL of the substance to be examined in *toluene R* and dilute to 10 mL with the same solvent.

Reference solution Dissolve 20 µL of *myristicine R* in 10 mL of *toluene R*.

Plate *TLC silica gel plate R.*

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 10 µL as bands.

Development Over a path of 15 cm.

Drying In air.

Detection Spray with *vanillin reagent R*, heat at 100-105 °C for 10 min and examine in daylight.

Results The chromatogram obtained with the reference solution shows in the upper third a pink or reddish-brown zone (myristicine); the chromatogram obtained with the test solution shows a series of zones of which 1 is similar in position and colour to the zone in the chromatogram obtained with the reference solution; above this zone a brownish zone (safrole) and a violet zone (hydrocarbons) are present; below the myristicine zone, 5 blue zones of variable intensity are present.

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The principal peaks in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with the reference solution.

TESTS

Relative density (*2.2.5*)

0.885 to 0.905.

Refractive index (*2.2.6*)

1.475 to 1.485.

Optical rotation (*2.2.7*)

+ 8° to + 18°.

Chromatographic profile

Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution The substance to be examined.

Reference solution Dissolve 15 µL of *α-pinene R*, 15 µL of *β-pinene R*, 15 µL of *sabinene R*, 5 µL of *car-3-ene R*, 5 µL of *limonene R*, 5 µL of *γ-terpinene R*, 5 µL of *terpinen-4-ol R*,

www.webofpharma.com

5 µL of *safrole R* and 10 µL of *myristicine R* in 1 mL of *hexane R*.

Column:
— *material*: fused silica;
— *size*: *l* = 25-60 m, Ø = about 0.3 mm;
— *stationary phase*: *macrogol 20 000 R*.

Carrier gas *helium for chromatography R*.

Flow rate 1.5 mL/min.

Split ratio 1:100.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 10	50
	10 - 75	50 → 180
	75 - 130	180
Injection port		200 - 220
Detector		240 - 250

Detection Flame ionisation.

Injection 0.2 µL.

Elution order Order indicated in the composition of the reference solution; record the retention times of these substances.

System suitability Reference solution:
— *resolution*: minimum 1.5 between the peaks due to β-pinene and sabinene.

Identification of components Using the retention times determined from the chromatogram obtained with the reference solution, locate the components of the reference solution in the chromatogram obtained with the test solution.

Determine the percentage content of each of these components. The percentages are within the following ranges:
— *α-pinene*: 15 per cent to 28 per cent;
— *β-pinene*: 13 per cent to 18 per cent;
— *sabinene*: 14 per cent to 29 per cent;
— *car-3-ene*: 0.5 per cent to 2.0 per cent;
— *limonene*: 2.0 per cent to 7.0 per cent;
— *γ-terpinene*: 2.0 per cent to 6.0 per cent;
— *terpinen-4-ol*: 2.0 per cent to 6.0 per cent;
— *safrole*: maximum 2.5 per cent;
— *myristicine*: 5.0 per cent to 12.0 per cent.

STORAGE

Protected from heat.

Ph Eur

Oak Bark

(Ph. Eur. monograph 1887)

Ph Eur

DEFINITION

Cut and dried bark from the fresh young branches of *Quercus robur* L., *Q. petraea* (Matt.) Liebl. and *Q. pubescens* Willd.

Content

Minimum 3.0 per cent of tannins, expressed as pyrogallol ($C_6H_6O_3$; M_r 126.1) (dried drug).

IDENTIFICATION

A. The bark occurs in channelled or quilled pieces, not more than 3 mm thick. The outer surface is light grey or greenish-grey, rather smooth, with occasional lenticels. The inner surface is dull brown or reddish-brown and has slightly raised longitudinal striations about 0.5-1 mm wide. The fracture is splintery and fibrous.

B. Microscopic examination (*2.8.23*). The powder is light brown or reddish-brown and fibrous. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters: groups of thick-walled fibres surrounded by a moderately thickened parenchymatous sheath containing prism crystals of calcium oxalate; fragments of cork composed of thin-walled tabular cells filled with brownish or reddish contents; abundant sclereids, isolated and in groups, some large with thick, stratified walls and branching pits, others smaller and thinner-walled with simple pits, often with dense brown contents; fragments of parenchyma containing cluster crystals of calcium oxalate; occasional fragments of sieve tissue, thin-walled, some showing sieve areas on the oblique end-walls.

C. To 1 g of the powdered herbal drug (710) (*2.9.12*) add 10 mL of *ethanol (30 per cent V/V) R* and heat the mixture under a reflux condenser on a water-bath for 30 min. Cool and filter. To 1 mL of this solution add 2 mL of a 10 g/L solution of *vanillin R* in *hydrochloric acid R*. A red colour develops.

TESTS

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (710) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 8.0 per cent.

ASSAY

Tannins (*2.8.14*)
Use 0.700 g of the powdered herbal drug (710) (*2.9.12*).

Ph Eur

Olive Leaf

(Ph. Eur. monograph 1878)

Preparation
Olive Leaf Dry Extract

Ph Eur

DEFINITION

Dried leaf of *Olea europaea* L.

Content

Minimum 5.0 per cent of oleuropein ($C_{25}H_{32}O_{13}$; M_r 540.5) (dried drug).

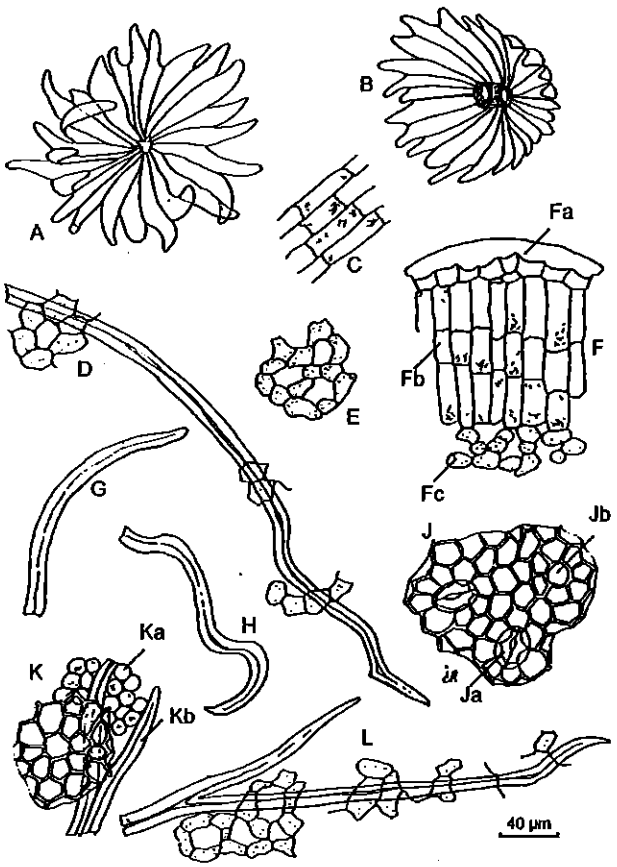
IDENTIFICATION

A. The leaf is simple, thick and coriaceous, lanceolate to obovate, 30-50 mm long and 10-15 mm wide, with a mucronate apex and tapering at the base to a short petiole; the margins are entire and reflexed abaxially. The upper surface is greyish-green, smooth and shiny, the lower surface paler and pubescent, particularly along the midrib and main lateral veins.

B. Microscopic examination (*2.8.23*). The powder is yellowish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters: fragments of the epidermis in surface view with small, thick-walled polygonal cells and, in the lower

www.webofpharma.com

epidermis only, small anomocytic stomata (*2.8.3*); fragments of the lamina in sectional view showing a thick cuticle, a palisade composed of 3 layers of cells and a small-celled spongy parenchyma; numerous sclereids, very thick-walled and mostly fibre-like with blunt or, occasionally, forked ends, isolated or associated with the parenchyma of the mesophyll; abundant, very large peltate trichomes, with a central unicellular stalk from which radiate some 10-30 thin-walled cells that become free from the adjoining cells at the margin of the shield, giving an uneven, jagged appearance.



A. Peltate trichome, seen from above
B. Peltate trichome, seen from below
C. Palisade parenchyma
D, G, H and L. Fibre-like sclereids, some accompanied by parenchymatous fragments of the spongy mesophyll
E. Spongy parenchyma
F. Fragment of the lamina, in transverse section, showing a thick cuticle (Fa), palisade parenchyma composed of 3 layers of cells (Fb), and spongy parenchyma (Fc)
J. Fragment of lower epidermis with anomocytic stomata (Ja) and cicatrix of peltate trichome (Jb)
K. Fragment of upper epidermis, in surface view, with underlying palisade parenchyma (Ka) and sclereids of the spongy mesophyll (Kb)

Figure 1878.-1. – *Illustration of powdered herbal drug of olive leaf (see Identification B)*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R*. Boil under a reflux condenser for 15 min. Cool and filter.

Reference solution Dissolve 10 mg of *oleuropein R* and 1 mg of *rutoside trihydrate R* in 1 mL of *methanol R*.

Plate *TLC silica gel plate R.*

Mobile phase *water R, methanol R, methylene chloride R* (1.5:15:85 *V/V/V*).

Application 10 µL, as bands.

Development Over a path of 10 cm.

Drying In air.

Detection Spray with *vanillin reagent R* and heat at 100-105 °C for 5 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A dark violet-blue zone (solvent front) A dark violet-blue zone
Oleuropein: a brownish-green zone	A brownish-green zone (oleuropein)
Rutoside: a brownish-yellow zone	
Reference solution	**Test solution**

TESTS

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 9.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution In a flask, place 1.000 g of the powdered herbal drug (355) (*2.9.12*) and add 50 mL of *methanol R*. Heat in a water-bath at 60 °C for 30 min with shaking. Allow to cool and filter into a 100 mL volumetric flask. Rinse the flask and the filter with *methanol R* and dilute to 100.0 mL with the same solvent. Dilute 2.5 mL of this solution to 25.0 mL with *water R*.

Reference solution Dissolve 5.0 mg of *oleuropein CRS* in 5.0 mL of *methanol R*. Dilute 1.0 mL of this solution to 25.0 mL with *water R*.

Column:
— *size*: *l* = 0.15 m, Ø = 3.9 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm);
— *temperature*: 25 °C.

Mobile phase:
— *mobile phase A*: dilute 1.0 mL of *glacial acetic acid R* to 100 mL with *water R*;
— *mobile phase B*: *methanol R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 5	85 → 40	15 → 60
5 - 12	40 → 20	60 → 80
12 - 15	20 → 85	80 → 15

Flow rate 1 mL/min.

Detection Spectrophotometer at 254 nm.

Injection 20 µL.

Retention time Oleuropein = about 9 min.

www.webofpharma.com

Calculate the percentage content of oleuropein using the following expression:

$$\frac{A_1 \times m_2 \times p \times 8}{A_2 \times m_1}$$

A_1 = area of the peak due to oleuropein in the chromatogram obtained with the test solution;
A_2 = area of the peak due to oleuropein in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined in the test solution, in grams;
m_2 = mass of *oleuropein CRS* in the reference solution, in grams;
p = percentage content of oleuropein in *oleuropein CRS*.

Ph Eur

Olive Leaf Dry Extract

(Ph. Eur. monograph 2313)

Ph Eur

DEFINITION

Dry extract produced from *Olive leaf (1878)*.

Content

Minimum 16.0 per cent of oleuropein ($C_{25}H_{32}O_{13}$; M_r 540.5) (dried extract).

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure using ethanol (65-96 per cent *V/V*).

CHARACTERS

Appearance

Greenish-brown or brown, amorphous powder.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution To 0.25 g of the extract to be examined add 10 mL of *methanol R*. Sonicate for 15 min and filter.

Reference solution Dissolve 5 mg of *oleuropein R* and 1 mg of *rutoside trihydrate R* in 1 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *water R, anhydrous formic acid R, ethyl acetate R* (7:13:80 *V/V/V*).

Application 10 µL [or 2 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Spray with *anisaldehyde solution R* and heat at 100-105 °C for 5 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A dark violet-blue zone
Oleuropein: a brownish-green zone	A brownish-green zone (oleuropein)
Rutoside: a yellow zone	
Reference solution	Test solution

TESTS

Loss on drying (*2.8.17*)

Maximum 8.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*). *Prepare the solutions immediately before use.*

Test solution To 0.250 g of the extract to be examined add 50 mL of *methanol R*. Sonicate for 15 min and filter into a 100 mL volumetric flask. Rinse the flask and the filter with 2 mL of *methanol R* and dilute to 100.0 mL with *water R*.

Reference solution (a) Dissolve 10.0 mg of *oleuropein CRS* in 10.0 mL of *methanol R* and dilute to 25.0 mL with *water R*.

Reference solution (b) Dissolve 4 mg of *rutoside trihydrate R* in 10 mL of reference solution (a).

Column:
— *size*: l = 0.15 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm);
— *temperature*: 25 °C.

Mobile phase *trifluoroacetic acid R, methanol R, water R* (1:400:600 *V/V/V*).

Flow rate 1 mL/min.

Detection Spectrophotometer at 233 nm.

Injection 20 µL.

Run time Twice the retention time of oleuropein.

Relative retention With reference to oleuropein (retention time = about 11 min): rutoside = about 0.7.

System suitability Reference solution (b):
— *resolution*: minimum 3.0 between the peaks due to rutoside and oleuropein.

Calculate the percentage content of oleuropein using the following expression:

$$\frac{A_1 \times m_2 \times p \times 4}{A_2 \times m_1}$$

A_1 = area of the peak due to oleuropein in the chromatogram obtained with the test solution;
A_2 = area of the peak due to oleuropein in the chromatogram obtained with reference solution (a);
m_1 = mass of the extract to be examined used to prepare the test solution, in grams;
m_2 = mass of *oleuropein CRS* used to prepare reference solution (a), in grams;
p = percentage content of oleuropein in *oleuropein CRS*.

Ph Eur

Opium

(Raw Opium, Ph. Eur. monograph 0777)

Preparations

Opium Tincture
Prepared Opium
Standardised Opium Dry Extract
Standardised Opium Tincture

Ph Eur

Raw opium is intended only as starting material for the manufacture of galenical preparations. It is not dispensed as such.

DEFINITION

Air-dried latex obtained by incision from the unripe capsules of *Papaver somniferum* L.

www.webofpharma.com

Content

— *morphine* ($C_{17}H_{19}NO_3$; M_r 285.3): minimum 10.0 per cent (dried drug);

— *codeine* ($C_{18}H_{21}NO_3$; M_r 299.4): minimum 2.0 per cent (dried drug).

CHARACTERS

Appearance

Blackish-brown masses of various sizes, which tend to be soft and shiny and, after drying, become hard and brittle.

IDENTIFICATION

Strip off any covering, cut the substance to be examined into thin slices, dry at about 60 °C for 48 h, if necessary, and reduce to a powder (500) (2.9.12).

A. Microscopic examination (*2.8.23*). The powder (500) (*2.9.12*) is light brown. Examine under a microscope using *chloral hydrate solution R*. Before heating, the powder shows the following diagnostic characters (Figure 0777.-1): granules of latex agglomerated in irregular masses [A] and light brown elongated filaments. After heating, some fragments of vessels [J, K] and rather elongated, refringent crystals [F] are also visible, as well as a smaller number of round pollen grains with 3 pores and a very finely pitted exine [E] and fragments of elongated fibres [D]. Fragments of epicarp (surface view [B, C, G], transverse section [H]), consisting of polygonal cells with thick walls defining a stellate lumen, and sometimes anomocytic stomata (*2.8.3*) [Ba] may also be present. Some elements of various origin introduced during handling of the latex may also be present in small quantities (fragments of covering trichomes and starch granules).

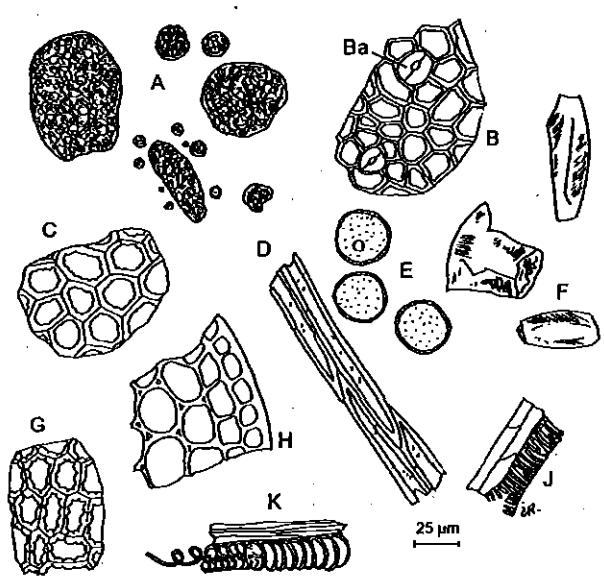


Figure 0777.-1. – *Illustration for identification test A of powdered raw opium*

B. Thin-layer chromatography (*2.2.27*).

Test solution Triturate 0.10 g of the powdered substance to be examined (500) (*2.9.12*) with 5 mL of *ethanol (70 per cent V/V) R*. Transfer to a 25 mL conical flask. Rinse with 3 mL of *ethanol (70 per cent V/V) R* and transfer the rinsings to the same 25 mL conical flask. Heat in a water-bath at 50-60 °C, while stirring, for 30 min. Cool, filter, wash the filter with *ethanol (70 per cent V/V) R* and dilute the combined filtrates to 10 mL with the same solvent.

Reference solution Dissolve 5 mg of *morphine hydrochloride R* in a solution prepared as follows and dilute to 5 mL with the same solution: dissolve 2 mg of *papaverine hydrochloride R*, 12 mg of *codeine phosphate R* and 12 mg of *noscapine hydrochloride R* in *ethanol (70 per cent V/V) R* and dilute to 25 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *concentrated ammonia R, ethanol (96 per cent) R, acetone R, toluene R* (2:6:40:40 *V/V/V/V*); use a freshly prepared mixture.

Application 20 µL [or 6 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 15 cm [or 8 cm].

Drying At 100-105 °C for 15 min.

Detection Allow to cool and treat with *potassium iodobismuthate solution R2* and then with a 4 g/L solution of *sulfuric acid R*; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. A dark red zone (thebaine) situated between the zone due to codeine and the zone due to papaverine may be present in the chromatogram obtained with the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Noscapine: an orange-red or red zone	An orange-red or red zone (noscapine)
Papaverine: an orange-red or red zone	An orange-red or red zone (papaverine)
Codeine: an orange-red or red zone	An orange-red or red zone (codeine)
Morphine: an orange-red or red zone	An orange-red or red zone (morphine)
Reference solution	**Test solution**

C. To 1.0 g of the powdered substance (500) (*2.9.12*) add 5 mL of *water R*, shake for 5 min and filter. To the filtrate add 0.25 mL of *ferric chloride solution R2*. A red colour develops which does not disappear upon the addition of 0.5 mL of *dilute hydrochloric acid R*.

TESTS

Thebaine

Liquid chromatography (*2.2.29*).

Test solution Suspend 1.000 g of the substance to be examined, cut into thin slices, in 50 mL of *ethanol (50 per cent V/V) R*, mix using sonication for 1 h, allow to cool and dilute to 100.0 mL with the same solvent. Allow to stand. To 10.0 mL of the supernatant add 5 mL of *ammonium chloride buffer solution pH 9.5 R*, dilute to 25.0 mL with *water R* and mix. Transfer 20.0 mL of this solution to a chromatography column about 0.15 m long and about 30 mm in internal diameter containing 15 g of *kieselguhr for chromatography R*. Allow to stand for 15 min. Elute with 2 quantities, each of 40 mL, of a mixture of 15 volumes of *2-propanol R* and 85 volumes of *methylene chloride R*. Evaporate the combined eluates to dryness *in vacuo* at 40 °C. Transfer the residue to a volumetric flask using the mobile phase and dilute to 25.0 mL with the mobile phase.

Reference solution (a). Dissolve 5.0 mg of *thebaine CRS* in the mobile phase and dilute to 50.0 mL with the mobile phase.

www.webofpharma.com

Reference solution (b) Dissolve 12.0 mg of *morphine hydrochloride trihydrate CRS* in the mobile phase and dilute to 15.0 mL with the mobile phase.

Reference solution (c) Dissolve 10.0 mg of *codeine CRS* in the mobile phase and dilute to 50.0 mL with the mobile phase. To 10.0 mL of the solution add 10.0 mL of reference solution (b).

Precolumn:
— *size*: l = 4 mm, Ø = 4.0 mm;
— *stationary phase*: *octylsilyl silica gel for chromatography R* (5 µm).

Column:
— *size*: l = 0.25 m, Ø = 4.0 mm;
— *stationary phase*: *end-capped octylsilyl silica gel for chromatography R* (5 µm).

Mobile phase Dissolve 1.0 g of *sodium heptanesulfonate monohydrate R* in 420 mL of *water R*, adjust to pH 3.2 with a 4.9 g/L solution of *phosphoric acid R* and add 180 mL of *acetonitrile R*.

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 280 nm.

Injection 20 µL of the test solution and reference solutions (a) and (c).

Run time Twice the retention time of thebaine.

System suitability Reference solution (c):
— *resolution*: minimum 2.5 between the peaks due to morphine and codeine.

Calculate the percentage content of the relevant alkaloid using the following expression:

$$\frac{A_1 \times m_2 \times F \times p}{A_2 \times m_1}$$

A_1 = area of the peak due to the relevant alkaloid in the chromatogram obtained with the test solution;
A_2 = area of the peak due to the relevant alkaloid in the chromatogram obtained with reference solution (a) for thebaine or reference solution (c) for morphine and codeine;
m_1 = mass of the substance to be examined used to prepare the test solution, in grams;
m_2 = mass of the relevant alkaloid used to prepare reference solution (a) for thebaine, reference solution (b) for morphine or reference solution (c) for codeine, in grams;
F = 6.250 for the determination of thebaine;
p = percentage content of the relevant alkaloid in the corresponding CRS.

Limit:
— *thebaine*: maximum 3.0 per cent (dried drug).

Loss on drying (*2.2.32*)
Maximum 15.0 per cent, determined on 1.000 g of the substance to be examined, cut into thin slices, by drying in an oven at 105 °C for 4 h.

Total ash (*2.4.16*)
Maximum 6.0 per cent.

ASSAY
Liquid chromatography (*2.2.29*) as described in the test for thebaine with the following modifications.

Injection Test solution and reference solution (c).

System suitability Reference solution (c):
— *repeatability*: maximum relative standard deviation of 1.0 per cent for the area of the peak due to morphine after 6 injections.

Calculate the percentage content of morphine and the percentage content of codeine using the expression given in the test for thebaine, with F = 10.417 for morphine and F = 3.125 for codeine.

To obtain the p value to be used for the calculation of the morphine content, multiply the percentage content of morphine hydrochloride in *morphine hydrochloride trihydrate CRS* by 0.887.

Ph Eur

Prepared Opium

(Ph. Eur. monograph 1840)

Ph Eur

DEFINITION
Raw opium (0777) powdered (180) (*2.9.12*) and dried at a temperature not exceeding 70 °C, with a morphine content adjusted, if necessary, by adding a suitable excipient or raw opium powder with a lower alkaloidal content.

Content
— *morphine* ($C_{17}H_{19}NO_3$; M_r 285.3): 9.5 per cent to 10.5 per cent (dried preparation);
— *codeine* ($C_{18}H_{21}NO_3$; M_r 299.4): minimum 1.0 per cent (dried preparation).

CHARACTERS
Appearance
Yellowish-brown or dark brown powder.

IDENTIFICATION
A. Microscopic examination (*2.8.23*). The powder (500) (*2.9.12*) is light brown. Examine under a microscope using *chloral hydrate solution R*. Before heating, the powder shows the following diagnostic characters (Figure 1840.-1): granules of latex agglomerated in irregular masses [A] and light brown elongated filaments. After heating, some fragments of vessels [J, K] and rather elongated, refringent crystals [F] are also visible, as well as a smaller number of round pollen grains with 3 pores and a very finely pitted exine [E] and fragments of elongated fibres [D]. Fragments of epicarp (surface view [B, C, G], transverse section [H]), consisting of polygonal cells with thick walls defining a stellate lumen, and sometimes anomocytic stomata (*2.8.3*) [Ba] may also be present. Some elements of various origin introduced during handling of the latex may also be present in small quantities (fragments of covering trichomes and starch granules).

B. Thin-layer chromatography (*2.2.27*).

Test solution Triturate 0.10 g of the preparation to be examined with 5 mL of *ethanol (70 per cent V/V) R*. Transfer to a 25 mL conical flask. Rinse with 3 mL of *ethanol (70 per cent V/V) R* and transfer the rinsings to the same 25 mL conical flask. Heat in a water-bath at 50-60 °C, while stirring, for 30 min. Cool, filter, wash the filter with *ethanol (70 per cent V/V) R* and dilute the combined filtrates to 10 mL with the same solvent.

Reference solution Dissolve 5 mg of *morphine hydrochloride R* in a solution prepared as follows and dilute to 5 mL with the same solution: dissolve 2 mg of *papaverine hydrochloride R*, 12 mg of *codeine phosphate R* and 12 mg of *noscapine hydrochloride R* in *ethanol (70 per cent V/V) R* and dilute to 25 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

www.webofpharma.com

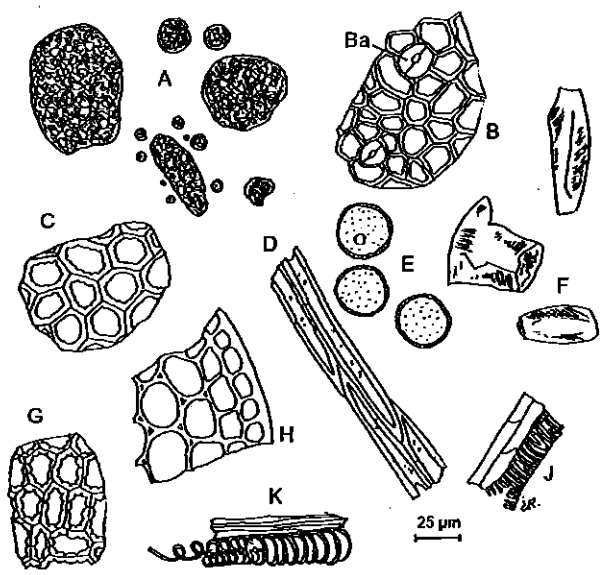


Figure 1840.-1. – *Illustration for identification test A of prepared opium*

Mobile phase *concentrated ammonia R, ethanol (96 per cent) R, acetone R, toluene R* (2:6:40:40 *V/V/V/V*); use a freshly prepared mixture.

Application 20 µL [or 6 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 15 cm [or 8 cm].

Drying At 100-105 °C for 15 min.

Detection Allow to cool and treat with *potassium iodobismuthate solution R2* and then with a 4 g/L solution of *sulfuric acid R*; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. A dark red zone (thebaine) situated between the zone due to codeine and the zone due to papaverine may be present in the chromatogram obtained with the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Noscapine: an orange-red or red zone	An orange-red or red zone (noscapine)
Papaverine: an orange-red or red zone	An orange-red or red zone (papaverine)
Codeine: an orange-red or red zone	An orange-red or red zone (codeine)
Morphine: an orange-red or red zone	An orange-red or red zone (morphine)
Reference solution	**Test solution**

C. To 1.0 g of the preparation to be examined add 5 mL of *water R*, shake for 5 min and filter. To the filtrate add 0.25 mL of *ferric chloride solution R2*. A red colour develops which does not disappear upon the addition of 0.5 mL of *dilute hydrochloric acid R*.

TESTS

Thebaine

Liquid chromatography (*2.2.29*).

Test solution Suspend 1.000 g of the preparation to be examined in 50 mL of *ethanol (50 per cent V/V) R*, mix using sonication for 1 h, allow to cool and dilute to 100.0 mL with the same solvent. Allow to stand. To 10.0 mL of the supernatant add 5 mL of *ammonium chloride buffer solution pH 9.5 R*, dilute to 25.0 mL with *water R* and mix. Transfer 20.0 mL of this solution to a chromatography column about 0.15 m long and about 30 mm in internal diameter containing 15 g of *kieselguhr for chromatography R*. Allow to stand for 15 min. Elute with 2 quantities, each of 40 mL, of a mixture of 15 volumes of *2-propanol R* and 85 volumes of *methylene chloride R*. Evaporate the combined eluates to dryness *in vacuo* at 40 °C. Transfer the residue to a volumetric flask using the mobile phase and dilute to 25.0 mL with the mobile phase.

Reference solution (a) Dissolve 5.0 mg of *thebaine CRS* in the mobile phase and dilute to 50.0 mL with the mobile phase.

Reference solution (b) Dissolve 12.0 mg of *morphine hydrochloride trihydrate CRS* in the mobile phase and dilute to 15.0 mL with the mobile phase.

Reference solution (c) Dissolve 10.0 mg of *codeine CRS* in the mobile phase and dilute to 50.0 mL with the mobile phase. To 10.0 mL of the solution add 10.0 mL of reference solution (b).

Precolumn:
— *size*: l = 4 mm, Ø = 4.0 mm;
— *stationary phase*: *octylsilyl silica gel for chromatography R* (5 µm).

Column:
— *size*: l = 0.25 m, Ø = 4.0 mm;
— *stationary phase*: *end-capped octylsilyl silica gel for chromatography R* (5 µm).

Mobile phase Dissolve 1.0 g of *sodium heptanesulfonate monohydrate R* in 420 mL of *water R*, adjust to pH 3.2 with a 4.9 g/L solution of *phosphoric acid R* and add 180 mL of *acetonitrile R*.

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 280 nm.

Injection 20 µL of the test solution and reference solutions (a) and (c).

Run time Twice the retention time of thebaine.

System suitability Reference solution (c):
— *resolution*: minimum 2.5 between the peaks due to morphine and codeine.

Calculate the percentage content of the relevant alkaloid using the following expression:

$$\frac{A_1 \times m_2 \times F \times p}{A_2 \times m_1}$$

A_1 = area of the peak due to the relevant alkaloid in the chromatogram obtained with the test solution;
A_2 = area of the peak due to the relevant alkaloid in the chromatogram obtained with reference solution (a) for thebaine or reference solution (c) for morphine and codeine;
m_1 = mass of the preparation to be examined used to prepare the test solution, in grams;
m_2 = mass of the relevant alkaloid used to prepare reference solution (a) for thebaine, reference solution (b) for morphine or reference solution (c) for codeine, in grams;
F = 6.250 for the determination of thebaine;
p = percentage content of the relevant alkaloid in the corresponding CRS.

Limit:
— *thebaine*: maximum 3.0 per cent (dried preparation).

www.webofpharma.com

Loss on drying (*2.2.32*)
Maximum 8.0 per cent, determined on 1.000 g of the preparation to be examined by drying in an oven at 105 °C for 4 h.

Total ash (*2.4.16*)
Maximum 6.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*) as described in the test for thebaine with the following modifications.

Injection Test solution and reference solution (c).

System suitability Reference solution (c):
— *repeatability*: maximum relative standard deviation of 1.0 per cent for the area of the peak due to morphine after 6 injections.

Calculate the percentage content of morphine and the percentage content of codeine using the expression given in the test for thebaine, with $F = 10.417$ for morphine and $F = 3.125$ for codeine.

To obtain the *p* value to be used for the calculation of the morphine content, multiply the percentage content of morphine hydrochloride in *morphine hydrochloride trihydrate CRS* by 0.887.

Ph Eur

Standardised Opium Dry Extract

(Ph. Eur. monograph 1839)

Ph Eur

DEFINITION

Standardised dry extract produced from *Raw opium (0777)*.

Content
— *morphine* ($C_{17}H_{19}NO_3$; M_r 285.3): 19.0 per cent to 21.0 per cent (dried extract);
— *codeine* ($C_{18}H_{21}NO_3$; M_r 299.4): minimum 2.0 per cent (dried extract).

Content adjusted if necessary by adding a suitable excipient (e.g. lactose, dextrin).

PRODUCTION

The extract is produced from the drug by a suitable procedure using water.

CHARACTERS

Appearance
Brown, amorphous powder.

IDENTIFICATION

A. Thin-layer chromatography (*2.2.27*).

Test solution Triturate 50 mg of the extract to be examined with 5 mL of *ethanol (70 per cent V/V) R*. Transfer to a 25 mL conical flask. Rinse with 3 mL of *ethanol (70 per cent V/V) R* and transfer the rinsings to the same 25 mL conical flask. Heat in a water-bath at 50-60 °C, while stirring, for 30 min. Cool, filter, wash the filter with *ethanol (70 per cent V/V) R* and dilute the combined filtrates to 10 mL with the same solvent.

Reference solution Dissolve 5 mg of *morphine hydrochloride R* in a solution prepared as follows and dilute to 5 mL with the same solution: dissolve 2 mg of *papaverine hydrochloride R*, 12 mg of *codeine phosphate R* and 12 mg of *noscapine hydrochloride R* in *ethanol (70 per cent V/V) R* and dilute to 25 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *concentrated ammonia R, ethanol (96 per cent) R, acetone R, toluene R* (2:6:40:40 *V/V/V/V*); use a freshly prepared mixture.

Application 20 µL [or 6 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 15 cm [or 8 cm].

Drying At 100-105 °C for 15 min.

Detection Allow to cool and treat with *potassium iodobismuthate solution R2* and then with a 4 g/L solution of *sulfuric acid R*; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. A dark red zone (thebaine) situated between the zone due to codeine and the zone due to papaverine may be present in the chromatogram obtained with the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Noscapine: an orange-red or red zone	An orange-red or red zone (noscapine)
Papaverine: an orange-red or red zone	An orange-red or red zone (papaverine)
Codeine: an orange-red or red zone	An orange-red or red zone (codeine)
Morphine: an orange-red or red zone	An orange-red or red zone (morphine)
Reference solution	**Test solution**

B. To 0.5 g of the extract to be examined add 5 mL of *water R*, shake for 5 min and filter. To the filtrate add 0.25 mL of *ferric chloride solution R2*. A red colour develops which does not disappear upon the addition of 0.5 mL of *dilute hydrochloric acid R*.

TESTS

Thebaine
Liquid chromatography (*2.2.29*).

Test solution Suspend 0.500 g of the extract to be examined in 50 mL of *ethanol (50 per cent V/V) R*, mix using sonication for 1 h, allow to cool and dilute to 100.0 mL with the same solvent. Allow to stand. To 10.0 mL of the supernatant add 5 mL of *ammonium chloride buffer solution pH 9.5 R*, dilute to 25.0 mL with *water R* and mix. Transfer 20.0 mL of this solution to a chromatography column about 0.15 m long and about 30 mm in internal diameter containing 15 g of *kieselguhr for chromatography R*. Allow to stand for 15 min. Elute with 2 quantities, each of 40 mL, of a mixture of 15 volumes of *2-propanol R* and 85 volumes of *methylene chloride R*. Evaporate the combined eluates to dryness *in vacuo* at 40 °C. Transfer the residue to a volumetric flask using the mobile phase and dilute to 25.0 mL with the mobile phase.

Reference solution (a) Dissolve 5.0 mg of *thebaine CRS* in the mobile phase and dilute to 50.0 mL with the mobile phase.

Reference solution (b) Dissolve 12.0 mg of *morphine hydrochloride trihydrate CRS* in the mobile phase and dilute to 15.0 mL with the mobile phase.

www.webofpharma.com

Reference solution (c) Dissolve 10.0 mg of *codeine CRS* in the mobile phase and dilute to 50.0 mL with the mobile phase. To 10.0 mL of the solution add 10.0 mL of reference solution (b).

Precolumn:
— *size*: *l* = 4 mm, Ø = 4.0 mm;
— *stationary phase*: *octylsilyl silica gel for chromatography R* (5 µm).

Column:
— *size*: *l* = 0.25 m, Ø = 4.0 mm;
— *stationary phase*: *end-capped octylsilyl silica gel for chromatography R* (5 µm).

Mobile phase Dissolve 1.0 g of *sodium heptanesulfonate monohydrate R* in 420 mL of *water for chromatography R*, adjust to pH 3.2 with a 4.9 g/L solution of *phosphoric acid R* and add 180 mL of *acetonitrile R*.

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 280 nm.

Injection 20 µL of the test solution and reference solutions (a) and (c).

Run time Twice the retention time of thebaine.

System suitability Reference solution (c):
— *resolution*: minimum 2.5 between the peaks due to morphine and codeine.

Calculate the percentage content of the relevant alkaloid using the following expression:

$$\frac{A_1 \times m_2 \times F \times p}{A_2 \times m_1}$$

A_1 = area of the peak due to the relevant alkaloid in the chromatogram obtained with the test solution;
A_2 = area of the peak due to the relevant alkaloid in the chromatogram obtained with reference solution (a) for thebaine or reference solution (c) for morphine and codeine;
m_1 = mass of the extract to be examined used to prepare the test solution, in grams;
m_2 = mass of the relevant alkaloid used to prepare reference solution (a) for thebaine, reference solution (b) for morphine or reference solution (c) for codeine, in grams;
F = 6.250 for the determination of thebaine;
p = percentage content of the relevant alkaloid in the corresponding CRS.

Limit:
— *thebaine*: maximum 6.0 per cent (dried extract).

Loss on drying (*2.2.32*)
Maximum 5.0 per cent, determined on 1.000 g of the extract to be examined by drying in an oven at 105 °C for 4 h.

ASSAY
Liquid chromatography (*2.2.29*) as described in the test for thebaine with the following modifications.

Injection Test solution and reference solution (c).

System suitability Reference solution (c):
— *repeatability*: maximum relative standard deviation of 1.0 per cent for the area of the peak due to morphine after 6 injections.

Calculate the percentage content of morphine and the percentage content of codeine using the expression given in the test for thebaine, with F = 10.417 for morphine and F = 3.125 for codeine.

To obtain the p value to be used for the calculation of the morphine content, multiply the percentage content of morphine hydrochloride in *morphine hydrochloride trihydrate CRS* by 0.887.

Ph Eur

Standardised Opium Tincture

(Ph. Eur. monograph 1841)

Ph Eur

DEFINITION
Standardised tincture produced from *Raw opium (0777)*.

Content
— *morphine* ($C_{17}H_{19}NO_3$; M_r 285.3): 0.95 per cent to 1.05 per cent;
— *codeine* ($C_{18}H_{21}NO_3$; M_r 299.4): minimum 0.1 per cent.

PRODUCTION
The tincture is produced from the drug by an appropriate procedure using equal volumes of ethanol (70 per cent *V/V*) and water.

CHARACTERS
Appearance
Reddish-brown liquid.

IDENTIFICATION
Thin-layer chromatography (*2.2.27*).

Test solution Dilute 1.0 mL of the tincture to be examined to 10 mL with *ethanol (70 per cent V/V) R*.

Reference solution Dissolve 5 mg of *morphine hydrochloride R* in a solution prepared as follows and dilute to 5 mL with the same solution: dissolve 2 mg of *papaverine hydrochloride R*, 12 mg of *codeine phosphate R* and 12 mg of *noscapine hydrochloride R* in *ethanol (70 per cent V/V) R* and dilute to 25 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *concentrated ammonia R, ethanol (96 per cent) R, acetone R, toluene R* (2:6:40:40 *V/V/V/V*); use a freshly prepared mixture.

Application 20 µL [or 6 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 15 cm [or 8 cm].

Drying At 100-105 °C for 15 min.

Detection Allow to cool and treat with *potassium iodobismuthate solution R2* and then with a 4 g/L solution of *sulfuric acid R*; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. A dark red zone (thebaine) situated between the zone due to codeine and the zone due to papaverine may be present in the chromatogram obtained with the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Noscapine: an orange-red or red zone	An orange-red or red zone (noscapine)
Papaverine: an orange-red or red zone	An orange-red or red zone (papaverine)
Codeine: an orange-red or red zone	An orange-red or red zone (codeine)
Morphine: an orange-red or red zone	An orange-red or red zone (morphine)
Reference solution	**Test solution**

www.webofpharma.com

TESTS

Ethanol (*2.9.10*)
31 per cent *V/V* to 34 per cent *V/V*.

Thebaine
Liquid chromatography (*2.2.29*).

Test solution Dilute 2.000 g of the tincture to be examined to 25.0 mL with *ethanol (50 per cent V/V) R*. To 10.0 mL of the solution add 5 mL of *ammonium chloride buffer solution pH 9.5 R*, dilute to 25.0 mL with *water R* and mix. Transfer 20.0 mL of this solution to a chromatography column about 0.15 m long and about 30 mm in internal diameter containing 15 g of *kieselguhr for chromatography R*. Allow to stand for 15 min. Elute with 2 quantities, each of 40 mL, of a mixture of 15 volumes of *2-propanol R* and 85 volumes of *methylene chloride R*. Evaporate the combinated eluates to dryness *in vacuo* at 40 °C. Transfer the residue to a volumetric flask using the mobile phase and dilute to 25.0 mL with the mobile phase.

Reference solution (a) Dissolve 5.0 mg of *thebaine CRS* in the mobile phase and dilute to 50.0 mL with the mobile phase.

Reference solution (b) Dissolve 12.0 mg of *morphine hydrochloride trihydrate CRS* in the mobile phase and dilute to 15.0 mL with the mobile phase.

Reference solution (c) Dissolve 10.0 mg of *codeine CRS* in the mobile phase and dilute to 50.0 mL with the mobile phase. To 10.0 mL of the solution add 10.0 mL of reference solution (b).

Precolumn:
— *size*: l = 4 mm, Ø = 4.0 mm;
— *stationary phase*: *octylsilyl silica gel for chromatography R* (5 µm).

Column:
— *size*: l = 0.25 m, Ø = 4.0 mm;
— *stationary phase*: *end-capped octylsilyl silica gel for chromatography R* (5 µm).

Mobile phase Dissolve 1.0 g of *sodium heptanesulfonate monohydrate R* in 420 mL of *water R*, adjust to pH 3.2 with a 4.9 g/L solution of *phosphoric acid R* and add 180 mL of *acetonitrile R*.

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 280 nm.

Injection 20 µL of the test solution and reference solutions (a) and (c).

Run time Twice the retention time of thebaine.

System suitability Reference solution (c):
— *resolution*: minimum 2.5 between the peaks due to morphine and codeine.

Calculate the percentage content of the relevant alkaloid using the following expression:

$$\frac{A_1 \times m_2 \times F \times p}{A_2 \times m_1}$$

A_1 = area of the peak due to the relevant alkaloid in the chromatogram obtained with the test solution;
A_2 = area of the peak due to the relevant alkaloid in the chromatogram obtained with reference solution (a) for thebaine or reference solution (c) for morphine and codeine;
m_1 = mass of the tincture to be examined used to prepare the test solution, in grams;
m_2 = mass of the relevant alkaloid used to prepare reference solution (a) for thebaine, reference solution (b) for morphine or reference solution (c) for codeine, in grams;
F = 1.563 for the determination of thebaine;
p = percentage content of the relevant alkaloid in the corresponding CRS.

Limit:
— *thebaine*: maximum 0.3 per cent.

Dry residue (*2.8.16*)
Minimum 4.0 per cent, determined on 3.00 g.

ASSAY

Liquid chromatography (*2.2.29*) as described in the test for thebaine with the following modifications.

Injection Test solution and reference solution (c).

System suitability Reference solution (c):
— *repeatability*: maximum relative standard deviation of 1.0 per cent for the area of the peak due to morphine after 6 injections.

Calculate the percentage content of morphine and the percentage content of codeine using the expression given in the test for thebaine, with F = 2.604 for morphine and F = 0.781 for codeine.

To obtain the p value to be used for the calculation of the morphine content, multiply the percentage content of morphine hydrochloride in *morphine hydrochloride trihydrate CRS* by 0.887.

Ph Eur

Opium Tincture

DEFINITION

Opium, sliced	200 g
Ethanol (90 per cent)	A sufficient quantity
Purified Water	A sufficient quantity

Extemporaneous preparation
The following directions apply.

Pour 500 mL of boiling Purified Water on to the Opium and allow to stand for 6 hours; add 500 mL of Ethanol (90 per cent), mix thoroughly and allow to stand in a covered vessel for 24 hours; strain, press the marc, mix the liquids and allow to stand for not less than 24 hours; filter.

Determine the concentration of morphine, calculated as anhydrous morphine, in the tincture so prepared by the Assay. To the remainder of the liquid add sufficient of a mixture of equal volumes of Ethanol (90 per cent) and Purified Water to produce an Opium Tincture containing 1% w/v of anhydrous morphine.

The tincture complies with the requirements for Tinctures stated under Extracts and with the following requirements.

Content of anhydrous morphine, $C_{17}H_{19}NO_3$
0.925 to 1.075% w/v.

TESTS

Ethanol content
41 to 46% v/v, Appendix VIII F, Method III.

Relative density
0.898 to 0.969, Appendix V G.

ASSAY

Dilute 5 mL to 100 mL with *ethanol (45%)*. To 10 mL of the resulting solution add 5 mL of *water* and 1 mL of 5M *ammonia* and extract with 30 mL of a mixture of equal volumes of *ethanol (96%)* and *chloroform* and then with two 22.5 mL quantities of a mixture of 2 volumes of *chloroform* and 1 volume of *ethanol (96%)*, washing each extract with the same 20 mL of a mixture of equal volumes of *ethanol (96%)* and *water*. Evaporate the combined extracts just to dryness, extract the residue with two 5 mL quantities of *calcium*

www.webofpharma.com

hydroxide solution, filter and wash the filter with 10 mL of *calcium hydroxide solution*. To the combined filtrate and washings add 0.1 g of *ammonium sulfate*, extract with two 10 mL quantities of *ethanol-free chloroform*, wash the combined extracts with 10 mL of *water* and discard the chloroform solution. To the combined alkaline liquid and aqueous washings add 10 mL of 1M *hydrochloric acid*, heat on a water bath to remove any chloroform, cool and dilute to 100 mL with *water*. To 10 mL of this solution add 10 mL of *0.1M hydrochloric acid* and 8 mL of a freshly prepared 1.0% w/v solution of *sodium nitrite*, allow to stand for 15 minutes, add 12 mL of 5M *ammonia*, dilute to 50 mL with *water* and measure the *absorbance* of a 4-cm layer of the resulting solution at the maximum at 442 nm, Appendix II B, using in the reference cell a solution prepared at the same time and in the same manner but using 8 mL of *water* in place of the solution of sodium nitrite. Calculate the content of $C_{17}H_{19}NO_3$ taking 124 as the value of A(1%, 1 cm) at the maximum at 442 nm.

Concentrated Camphorated Opium Tincture

DEFINITION

Opium Tincture	400 mL
Benzoic Acid	40 g
Racemic Camphor	24 g
Anise Oil or Star Anise Oil	24 mL
Ethanol (96 per cent)	400 mL
Water	Sufficient to produce 1000 mL

Extemporaneous preparation
The following directions apply.

Dissolve the Benzoic Acid, the Racemic Camphor and the Anise Oil or Star Anise Oil in the Ethanol (96 per cent), add the Opium Tincture and sufficient Water to produce 1000 mL, mix and filter if necessary.

The tincture complies with the requirements for Tinctures stated under Extracts and with the following requirements.

Content of anhydrous morphine, $C_{17}H_{19}NO_3$
0.36 to 0.44% w/v.

TESTS

Ethanol content
54 to 59% v/v, Appendix VIII F, Method III.

Relative density
0.912 to 0.930, Appendix V G.

ASSAY

Dilute 10 mL to 100 mL with *ethanol (50%)* and carry out the Assay described under Camphorated Opium Tincture using 10 mL of the diluted solution.

Camphorated Opium Tincture

DEFINITION

Opium Tincture	50 mL
Benzoic Acid	5 g
Racemic Camphor	3 g
Anise Oil or Star Anise Oil	3 mL
Ethanol (60 per cent)	Sufficient to produce 1000 mL

Extemporaneous preparation
The following directions apply.

Dissolve the Benzoic Acid, the Racemic Camphor and the Anise Oil or Star Anise Oil in 900 mL of Ethanol (60 per cent), add the Opium Tincture and sufficient Ethanol (60 per cent) to produce 1000 mL and mix. Filter, if necessary.

The tincture complies with the requirements for Tinctures stated under Extracts and with the following requirements.

Content of anhydrous morphine, $C_{17}H_{19}NO_3$
0.045 to 0.055% w/v.

TESTS

Ethanol content
56 to 60% v/v, Appendix VIII F, Method III.

Relative density
0.90 to 0.92, Appendix V G.

ASSAY

To 10 mL add 5 mL of *water* and 1 mL of 5M *ammonia* and extract with 30 mL of a mixture of equal volumes of *ethanol (96%)* and *chloroform* and then with two 22.5 mL quantities of a mixture of 2 volumes of *chloroform* and 1 volume of *ethanol (96%)*, washing each extract with the same 20 mL of a mixture of equal volumes of *ethanol (96%)* and *water*. Evaporate the combined extracts almost to dryness, extract the residue with 10 mL of *calcium hydroxide solution*, filter and wash the filter with 10 mL of *calcium hydroxide solution*. To the combined filtrate and washings add 0.1 g of *ammonium sulfate*, extract with two 10 mL quantities of *ethanol-free chloroform*, wash the combined extracts with 10 mL of *water* and discard the chloroform solution. To the combined alkaline liquid and aqueous washings add 10 mL of 1M *hydrochloric acid*, heat on a water bath to remove any chloroform, cool and dilute to 100 mL with *water*. To 10 mL of this solution add 10 mL of *0.1M hydrochloric acid* and 8 mL of a freshly prepared 1.0% w/v solution of *sodium nitrite*, allow to stand for 15 minutes, add 12 mL of 5M *ammonia*, dilute to 50 mL with *water* and measure the *absorbance* of a 4-cm layer of the resulting solution at the maximum at 442 nm, Appendix II B, using in the reference cell a solution prepared at the same time and in the same manner but using 8 mL of *water* in place of the solution of sodium nitrite. Calculate the content of $C_{17}H_{19}NO_3$ taking 124 as the value of A(1%, 1 cm) at the maximum at 442 nm.

Bitter-Orange Flower

(Ph. Eur. monograph 1810)

Ph Eur

DEFINITION

Whole, dried, unopened flower of *Citrus aurantium* L. ssp. *aurantium* (*C. aurantium* L. ssp. *amara* Engl.).

Content
Minimum 8.0 per cent of total flavonoids, expressed as naringin ($C_{27}H_{32}O_{14}$; M_r 580.5) (dried drug).

IDENTIFICATION

A. The flower buds are white or yellowish-white and may reach up to 25 mm in length. The dialypetalous corolla is composed of 5 thick, oblong and concave petals dotted with oil glands visible under a hand lens; the short, yellowish-green persistent gamosepalous calyx has 5 spreading sepals, connate at the base and forming a star-shaped structure attached to the yellowish-green peduncle, which is about 5-10 mm long. The flower buds contain at least 20 stamens with yellow anthers and with filaments fused at the base into

www.webofpharma.com

groups of 4 or 5; the ovary is superior, brownish-black and spherical, consists of 8-10 multi-ovular loculi and is surrounded at the base by an annular granular hypogynous disc; the thick, cylindrical style ends in a capitate stigma.

B. Microscopic examination (*2.8.23*). The powder is brownish-yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1810.-1): very numerous spherical pollen grains, with a finely pitted exine and 3-5 germinal pores [H, K]; fragments of the epidermis of the sepals (surface view [D], transverse section [A, C]) accompanied by underlying mesophyll [B], some cells of which contain prisms of calcium oxalate [Aa, Ba, Db], unicellular covering trichomes [Ca] and numerous anomocytic stomata (*2.8.3*) [Da]; fragments of the epidermis of the petals (surface view [F, G, J]), with a distinctly striated cuticle; fragments of large schizolysigenous oil glands in transverse section [E], which measure up to 100 µm in diameter. Examine under a microscope using a 20 g/L solution of *potassium hydroxide R*. The mounting medium becomes yellow because of the presence of hesperidin in the drug.

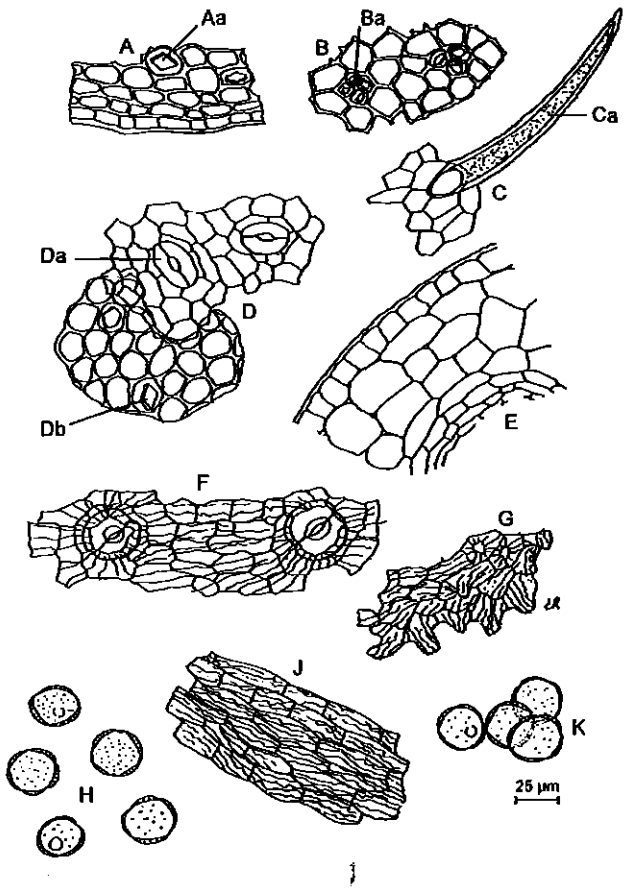


Figure 1810.-1. – *Illustration for identification test B of powdered herbal drug of bitter-orange flower*

C. Examine the chromatograms obtained in the test for sweet-orange flower.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution.

Top of the plate	
	A weak yellow fluorescent zone
	A weak yellow fluorescent zone
Hesperidin: a greenish-yellow fluorescent zone	A greenish-yellow fluorescent zone (hesperidin)
Naringin: a yellow fluorescent zone	A yellow fluorescent zone (naringin)
	A red fluorescent zone (neoeriocitrin)
	A yellow fluorescent zone (diosmin and neodiosmin)
Reference solution	Test solution

TESTS

Sweet-orange flower

Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R*. Heat with stirring at 40 °C for 10 min. Filter.

Reference solution Dissolve 3.0 mg of *naringin R* and 3.0 mg of *hesperidin R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R*.

Mobile phase *water R, anhydrous formic acid R, ethyl acetate R* (10:15:75 *V/V/V*).

Application 10 µL as bands.

Development Over a path of 10 cm.

Drying In air; heat in an oven at 110-120 °C for 5 min.

Detection Spray the hot plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R* and then with a 50 g/L solution of *macrogol 400 R* in *methanol R*; after at least 1 h, examine in ultraviolet light at 365 nm.

Results The chromatogram obtained with the test solution shows a yellow zone similar in position to the zone of naringin in the chromatogram obtained with the reference solution, and immediately below it a red zone (neoeriocitrin).

Loss on drying (*2.2.32*)

Maximum 11.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C.

Total ash (*2.4.16*)

Maximum 10.0 per cent.

ASSAY

Stock solution To 0.175 g of the powdered herbal drug (355) (*2.9.12*) add 95 mL of *ethanol (50 per cent V/V) R*. Heat on a water-bath under a reflux condenser for 30 min. Allow to cool and filter through a sintered-glass filter (*2.1.2*). Rinse the filter with 5 mL of *ethanol (50 per cent V/V) R*. Combine the filtrate and the rinsings in a volumetric flask and dilute to 100.0 mL with *ethanol (50 per cent V/V) R*.

Test solution Into a test tube (10 mm × 180 mm) introduce 0.150 g of powdered *magnesium R* (250) (*2.9.12*), a magnetic stirring bar 25 mm long and 2.00 mL of the stock solution. Maintain the test tube upright, centrifuge at 125 *g* and carefully add dropwise, especially at the beginning, 2.0 mL of *hydrochloric acid R*, and then 6.0 mL of *ethanol (50 per cent V/V) R*. Stopper the tube and mix by inverting.

Compensation solution Into a 2nd test tube, introduce 2.00 mL of the stock solution and carefully add dropwise, especially at the beginning, 2.0 mL of *hydrochloric acid R* and then 6.0 mL of *ethanol (50 per cent V/V) R*.

www.webofpharma.com

After 10 min, measure the absorbance (*2.2.25*) of the test solution at 530 nm.

Calculate the percentage content of total flavonoids, expressed as naringin, using the following expression:

$$\frac{A \times 9.62}{m}$$

i.e. taking the specific absorbance of the reaction product of naringin to be 52.

A = absorbance at 530 nm;
m = mass of the substance to be examined, in grams.

Ph Eur

Orange Oil

DEFINITION

Orange Oil is obtained by mechanical means from the fresh peel of the sweet orange, *Citrus sinensis* (L.) Osbeck.

CHARACTERISTICS

A yellow to yellowish brown liquid, visibly free from water; odour, that of orange.

TESTS

Optical rotation

+94° to +99°, Appendix V F. On distillation, the first 10% of the distillate has an optical rotation the same as, or only slightly lower than, the original oil.

Refractive index

1.472 to 1.476, Appendix V E.

Residue on evaporation

1.0 to 5.0% when determined by the method for *residue on evaporation of volatile oils*, Appendix X M. Use 2 g and heat for 4 hours.

Solubility in ethanol

Soluble at 20°, in 7 parts of *ethanol (90%)*, Appendix X M. A bright solution is rarely obtained due to the presence of waxy non-volatile substances.

Weight per mL

0.842 to 0.848 g, Appendix V G.

Content of aldehydes

Not less than 1.0% w/w, calculated as decanal, $C_{10}H_{20}O$. Carry out the method for the *determination of aldehydes*, Appendix X K, using 10 g, omitting the *toluene* and using a volume, not less than 7 mL, of *alcoholic hydroxylamine solution* that exceeds by 1 to 2 mL the volume of 0.5M *potassium hydroxide in ethanol (60%) VS* required. Each mL of 0.5M *potassium hydroxide in ethanol (60%) VS* is equivalent to 78.76 mg of $C_{10}H_{20}O$.

STORAGE

Orange Oil should be kept in a well-filled container and protected from light.

Sweet Orange Oil

(Ph. Eur. monograph 1811)

Ph Eur

DEFINITION

Essential oil obtained without heating, by suitable mechanical treatment from the fresh peel of the fruit of *Citrus* × *sinensis* (L.) Osbeck. A suitable antioxidant may be added.

CHARACTERS

Appearance

Clear, pale yellow or orange, mobile liquid, which may become cloudy when chilled.

IDENTIFICATION

First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Examine the chromatograms obtained in the test for bergapten.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution.

Top of the plate	
Bergapten: a greenish-yellow fluorescent zone	Many blue fluorescent zones
Reference solution	Test solution

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution.

Top of the plate	
	A brown fluorescent zone
Linalyl acetate: a brownish-orange fluorescent zone	A faint brownish-orange fluorescent zone (linalyl acetate)
	Many orange fluorescent zones
Linalol: a brownish-orange fluorescent zone	A brownish-orange fluorescent zone (linalol)
Bergapten: a faint greenish-yellow fluorescent zone	
	Many brownish-orange fluorescent zones
	Many blue fluorescent zones
Reference solution	Test solution

B. It complies with the limits of the test for chromatographic profile.

www.webofpharma.com

TESTS

Relative density (*2.2.5*)
0.842 to 0.850.

Refractive index (*2.2.6*)
1.470 to 1.476.

Optical rotation (*2.2.7*)
+ 94° to + 99°.

Peroxide value (*2.5.5, Method B*)
Maximum 20.

Fatty oils and resinified essential oils (*2.8.7*)
It complies with the test.

Bergapten
Thin-layer chromatography (*2.2.27*).

Test solution Dilute 0.2 mL of the substance to be examined in 1 mL of *ethanol (96 per cent) R*.

Reference solution Dissolve 2 mg of *bergapten R*, 10 µL of *linalol R* and 20 µL of *linalyl acetate R* in 10 mL of *ethanol (96 per cent) R*.

Plate *TLC silica gel plate R*.

Mobile phase *ethyl acetate R, toluene R* (15:85 *V/V*).

Application 10 µL as bands.

Development Over a path of 15 cm.

Drying In air.

Detection A Examine in ultraviolet light at 365 nm.

Results A The chromatogram obtained with the test solution shows no greenish-yellow fluorescent zone corresponding to that of bergapten in the chromatogram obtained with the reference solution.

Detection B Spray with *anisaldehyde solution R* and heat at 100-105 °C for 10 min; examine the plate in ultraviolet light at 365 nm.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dilute 200 µL of the substance to be examined to 10.0 mL with *heptane R*.

Reference solution (a) Dilute 5 µL of *α-pinene R*, 5 µL of *sabinene R*, 5 µL of *β-pinene R*, 5 µL of *β-myrcene R*, 5 µL of *octanal R*, 70 µL of *limonene R*, 5 µL of *linalol R*, 5 µL of *decanal R*, 10 µL of *citral R* (composed of neral and geranial) and 5 µL of *valencene R* to 5.0 mL with *heptane R*.

Reference solution (b) Dilute 5 µL of *limonene R* to 50.0 mL with *heptane R*. Dilute 0.1 mL of the solution to 5.0 mL with *heptane R*.

Column:
— *material*: fused silica;
— *size*: *l* = 60 m, Ø = 0.25 mm;
— *stationary phase*: *phenyl(5)methyl(95)polysiloxane R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R*.

Flow rate 1.4 mL/min.

Split ratio 1:70.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 90	50 → 230
Injection port		250
Detector		250

Detection Flame ionisation.

Injection 1 µL.

Elution order Order indicated in the composition of reference solution (a); record the retention times of these substances.

Identification of peaks Using the retention times determined from the chromatogram obtained with reference solution (a), locate the components of reference solution (a) in the chromatogram obtained with the test solution.

System suitability Reference solution (a):
— *resolution*: minimum 1.5 between the peaks due to sabinene and β-pinene.

Determine the percentage content of each of these components. The percentages are within the following ranges:
— *α-pinene*: 0.4 per cent to 0.6 per cent;
— *sabinene*: 0.2 per cent to 1.1 per cent;
— *β-pinene*: 0.02 per cent to 0.3 per cent;
— *β-myrcene*: 1.5 per cent to 2.5 per cent;
— *octanal*: 0.1 per cent to 0.4 per cent;
— *limonene*: 92.0 per cent to 97.0 per cent;
— *linalol*: 0.2 per cent to 0.7 per cent;
— *decanal*: 0.1 per cent to 0.4 per cent;
— *neral*: 0.02 per cent to 0.10 per cent;
— *geranial*: 0.03 per cent to 0.20 per cent;
— *valencene*: 0.02 per cent to 0.5 per cent.

Reporting threshold 0.01 per cent (reference solution (b)).

Residue on evaporation
1.0 per cent to 5.0 per cent.

Evaporate 5.0 g to dryness on a water-bath and dry at 100-105 °C for 4 h.

STORAGE
At a temperature not exceeding 25 °C.

Ph Eur

Terpeneless Orange Oil

Preparation
Compound Orange Spirit

DEFINITION
Terpeneless Orange Oil may be prepared by concentrating orange oil under reduced pressure until most of the terpenes have been removed or by solvent partition.

CHARACTERISTICS
A clear, yellow or orange-yellow liquid, visibly free from water.

TESTS

Optical rotation
Not more than +60°, Appendix V F.

Refractive index
1.461 to 1.473, Appendix V E.

Solubility in ethanol
Soluble, at 20°, in 1 part of *ethanol (90%)*, Appendix X M.

Weight per mL
0.855 to 0.880 g, Appendix V G.

Content of aldehydes
Not less than 18% w/w, calculated as decanal, $C_{10}H_{20}O$.
Carry out the method for the *determination of aldehydes*,

www.webofpharma.com

Appendix X K, using 1.5 g, omitting the *toluene* and using a volume, not less than 7 mL, of *alcoholic hydroxylamine solution* that exceeds by 1 to 2 mL the volume of 0.5M *potassium hydroxide in ethanol (60%) VS* required. Each mL of 0.5M *potassium hydroxide in ethanol (60%) VS* is equivalent to 78.76 mg of $C_{10}H_{20}O$.

STORAGE

Terpeneless Orange Oil should be kept in a well-filled container and protected from light.

Compound Orange Spirit

DEFINITION

Terpeneless Orange Oil	2.5 mL
Terpeneless Lemon Oil	1.3 mL
Anise Oil or Star Anise Oil	4.25 mL
Coriander Oil	6.25 mL
Ethanol (90 per cent)	Sufficient to produce 1000 mL

The spirit complies with the requirements stated under Spirits and with the following requirements.

TESTS

Ethanol content

86 to 90% v/v, Appendix VIII F.

Weight per mL

0.828 to 0.841 g, Appendix V G.

Dried Bitter-Orange Peel

(Bitter-Orange Epicarp and Mesocarp, Ph. Eur. monograph 1603)

Preparations

Orange Peel Infusion

Orange Tincture

Ph Eur

DEFINITION

Dried epicarp and mesocarp of the ripe fruit of *Citrus aurantium* L. ssp. *aurantium* (*C. aurantium* L. ssp. *amara* Engl.) partly freed from the white spongy tissue of the mesocarp and endocarp.

Content

Minimum 20 mL/kg of essential oil (anhydrous drug).

IDENTIFICATION

A. The herbal drug consists of elliptical or irregular pieces 5-8 cm long, 3-5 cm broad and about 3 mm thick. The outer surface is yellowish or reddish-brown and distinctly punctate, the inner surface is yellowish or brownish-white.

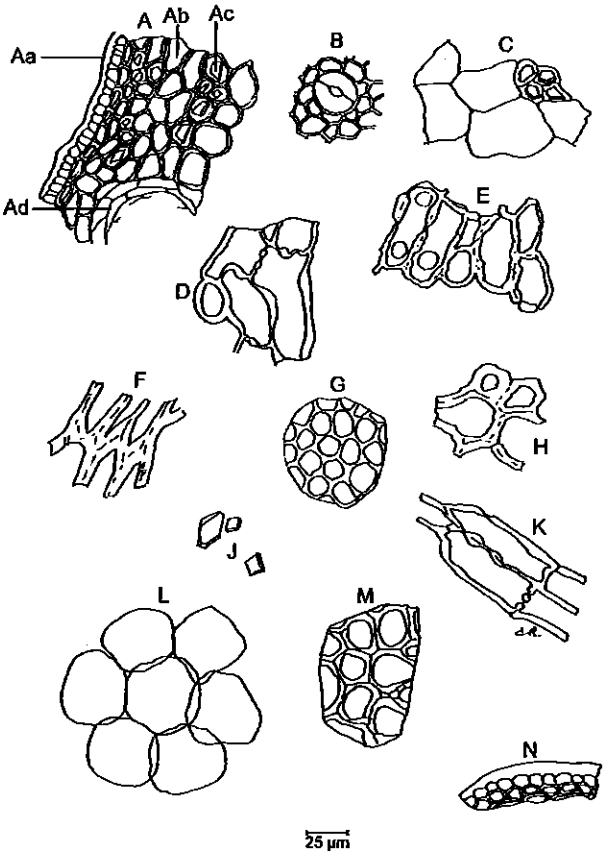


Figure 1603.-1. – *Illustration for identification test B of powdered herbal drug of bitter-orange epicarp and mesocarp*

B. Microscopic examination (*2.8.23*). The powder is light brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1603.-1): fragments of epicarp (surface view [B]) composed of small polygonal cells with slightly thickened anticlinal walls, filled with chromatophores and some anomocytic stomata (*2.8.3*); fragments of epicarp showing the thickened cuticle (side view [N]); fragments of pericarp (transverse section [A]) showing the cuticularised epicarp [Aa], the sub-epicarpal layers with cells with collenchymatous thickening [Ab], some of which contain a prism of calcium oxalate [Ac], and fragments of schizolysigenous oil glands [Ad]; fragments of the collenchymatous sub-epicarpal layers (surface view [G]); groups of parenchyma cells [L], some of which contain a prism of calcium oxalate [C]; numerous fragments of mesocarp [D, E, F, H, K, M]; free prisms of calcium oxalate [J]. Examine under a microscope using a 20 g/L solution of *potassium hydroxide R*. The mounting medium becomes yellow due to the presence of hesperidin in the herbal drug.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (710) (*2.9.12*) add 10 mL of *methanol R* and heat in a water-bath at 65 °C for 5 min with shaking. Allow to cool and filter.

Reference solution Dissolve 1.0 mg of *naringin R* and 1.0 mg of *caffeic acid R* in 1 mL of *methanol R*.

Plate *TLC silica gel plate R.*

Mobile phase *water R, anhydrous formic acid R, ethyl acetate R* (10:15:75 *V/V/V*).

Application 20 µL as bands.

www.webofpharma.com

Development Over a path of 10 cm.

Drying In air, then in an oven at 110-120 °C for 5 min.

Detection Spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R* and then with a 50 g/L solution of *macrogol 400 R* in *methanol R*. After at least 1 h, examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other fluorescent zones are present in the chromatogram obtained with the test solution.

Top of the plate	
	A light blue fluorescent zone
	A light blue fluorescent zone
Caffeic acid: a light blue fluorescent zone	
	A light blue fluorescent zone
	A light blue fluorescent zone
Naringin: a dark green fluorescent zone	A dark green fluorescent zone (naringin)
	A red fluorescent zone (neoeriocitrin)
	An orange fluorescent zone
Reference solution	**Test solution**

TESTS

Water (*2.2.13*)
Maximum 10.0 per cent, determined by distillation on 20.0 g of the powdered herbal drug (355) (*2.9.12*).

Total ash (*2.4.16*)
Maximum 7.0 per cent.

Extractable matter
Minimum 25.0 per cent.

To 2.000 g of the powdered herbal drug (250) (*2.9.12*) add 10.0 mL of a mixture of 30 volumes of *water R* and 70 volumes of *ethanol (96 per cent) R* and extract for 2 h, shaking frequently. Filter, evaporate 2.000 mL of the filtrate to dryness on a water-bath and dry in an oven at 100-105 °C for 3 h. Allow to cool in a desiccator over *diphosphorus pentoxide R* and weigh. The residue weighs a minimum of 0.100 g.

ASSAY

Essential oil (*2.8.12*)
Use a 500 mL round-bottomed flask, 200 mL of *water R* as the distillation liquid and 0.50 mL of *xylene R* in the graduated tube. Reduce the drug to a powder (710) (*2.9.12*) and immediately use 15.0 g for the determination. Distil at a rate of 2-3 mL/min for 90 min.

Ph Eur

Orange Peel Infusion

DEFINITION

Concentrated Orange Peel Infusion	100 mL
Water	Sufficient to produce 1000 mL

The infusion complies with the requirements stated under Infusions.

CONCENTRATED ORANGE PEEL INFUSION

DEFINITION

Dried Bitter-Orange Peel, cut small	500 g
Ethanol (25 per cent)	1350 mL

Extemporaneous preparation
The following directions apply.

Macerate the Dried Bitter-Orange Peel in a covered vessel for 48 hours with 1000 mL of the Ethanol (25 per cent) and press out the liquid. To the pressed marc add 350 mL of the Ethanol (25 per cent), macerate for 24 hours, press and add the liquid to the product of the first pressing. Allow to stand for not less than 14 days and filter.

TESTS

Ethanol content
18 to 23% v/v, Appendix VIII F.

Total solids
10 to 15% w/w, Appendix XI A. Use 1 mL.

Weight per mL
1.01 to 1.04 g, Appendix V G.

Orange Tincture

(Bitter-Orange Epicarp and Mesocarp Tincture, Ph. Eur. monograph 1604)

Ph Eur

DEFINITION

Tincture produced from *Bitter-orange epicarp and mesocarp (1603)*.

PRODUCTION

The tincture is produced from 1 part of the freshly powdered herbal drug (2000) (*2.9.12*) and 5 parts of alcohol (70 per cent *V/V*) by an appropriate procedure.

CHARACTERS

Liquid with a bitter taste.

IDENTIFICATION

Examine by thin-layer chromatography (*2.2.27*).

Test solution The tincture to be examined.

Reference solution Dissolve 1.0 mg of *naringin R* and 1.0 mg of *caffeic acid R* in 1 mL of *methanol R*.

Plate *TLC silica gel plate R.*

Mobile phase *water R, anhydrous formic acid R, ethyl acetate R* (10:15:75 *V/V/V*).

Application 20 µL, as bands.

Development Over a path of 10 cm.

Drying In air, and heat in an oven at 110-120 °C for 5 min.

Detection Spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R* and then with a 50 g/L solution of *macrogol 400 R* in *methanol R*. After 1 h, examine in ultraviolet light at 365 nm.

www.webofpharma.com

Results See below the sequence of the zones present in the chromatograms obtained with the reference and test solutions. Furthermore, other zones are present in the chromatogram obtained with the test solution.

Top of the plate	
	A light blue fluorescent zone
	A light blue fluorescent zone
Caffeic acid: a light blue fluorescent zone	
	A light blue fluorescent zone
	A light blue fluorescent zone
Naringin: a dark green fluorescent zone	A dark green fluorescent zone (naringin)
	A red fluorescent zone (neoeriocitrin)
	An orange fluorescent zone
Reference solution	Test solution

TESTS

Ethanol content (*2.9.10*)
63 per cent to 67 per cent *V/V*.

Methanol and 2-propanol (*2.9.11*)
Maximum 0.05 per cent *V/V* of methanol and maximum 0.05 per cent *V/V* of 2-propanol.

Dry residue
Minimum 6.0 per cent *m/m*, determined on 2.00 g of tincture to be examined.

Ph Eur

Orange Syrup

DEFINITION

Orange Tincture	60 mL
Syrup	Sufficient to produce 1000 mL

The syrup complies with the requirements stated under Oral Liquids and with the following requirement.

TESTS

Weight per mL
1.29 to 1.31 g, Appendix V G.

Oregano

(Ph. Eur. monograph 1880)

Ph Eur

DEFINITION

Dried leaves and flowers separated from the stems of *Origanum onites* L. or *Origanum vulgare* L. subsp. *hirtum* (Link) Ietsw., or a mixture of both species.

Content

— *essential oil*: minimum 25 mL/kg (anhydrous drug);
— *sum of the contents of carvacrol and thymol* (both $C_{10}H_{14}O$; M_r 150.2): minimum 60 per cent in the essential oil.

IDENTIFICATION

A. *O. onites*. The leaf is yellowish-green, usually 4-22 mm long and 3-14 mm wide. It has a long or short petiole or is sessile. The lamina is ovate, elliptic or ovate-lanceolate. Margins are entire or serrate, the apex is acute or obtuse. The veins are yellowish and conspicuous on the adaxial surface. Flowers are solitary or seen as broken parts of the corymb. The calyx is bract-like and inconspicuous. The corolla is white, on top of inflorescences or single flowers, or inconspicuous. The bracts are imbricate and green like the leaves. The drug contains yellowish or yellowish-brown stem parts.

O. vulgare (subsp. *hirtum*). The leaf is green and usually 3-28 mm long and 2.5-19 mm wide. It is petiolate or sessile. The lamina is ovate or ovate-elliptic. The margins are entire or serrate, the apex is acute or obtuse. Flowers are rare, found as broken parts of the corymbs. Bracts are greenish-yellow and imbricate. The calyx is corolla-like and inconspicuous. The corolla is white, on top of inflorescences, slightly conspicuous or inconspicuous.

B. Microscopic examination (*2.8.23*). Reduce to a powder (710) (*2.9.12*). The powder is green (*O. vulgare*) or yellowish-green (*O. onites*). Examine under a microscope using *chloral hydrate solution R* (Figure 1880.-1).

O. onites Powder shows fragments of leaf epidermis [A, D, G] composed of cells with sinuous walls, diacytic stomata (*2.8.3*) [Ga], covering trichomes and glandular trichomes; there are 2 types of glandular trichomes: some of lamiaceous type with 8-16 cells (surface view [Da]) and a very common type with a unicellular head and uni- [Gc], bi- [H] or tricellular stalk; the covering trichomes have smooth, thick walls; some are multicellular [B, Gb], often broken [Aa], and contain prisms of calcium oxalate, while others, which are rare, are unicellular and conical [C]; scars from covering and glandular trichomes are visible on the epidermises [Gd, Ge]; pollen grains, with smooth exine, are frequent [E, F].

O. vulgare Subsp. *hirtum* powder shows fragments of the upper epidermis with cells with sinuous, beaded walls, accompanied by palisade parenchyma [J]; fragments of the lower epidermis [N] composed of cells with finely and irregularly thickened walls, diacytic stomata (*2.8.3*) [Na], covering trichomes and glandular trichomes; there are 2 types of glandular trichomes: some of lamiaceous type with 12 cells, in surface view [Nb], and a rare type with a unicellular head [Nc] and bi- or tricellular stalk; the covering trichomes have thick, warty walls and contain fine needles of calcium oxalate; some are conical, multicellular and serrate [L, M], while others, which are rare, are unicellular [K]; there are occasional pollen grains, with smooth exine [E, F].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methylene chloride R* and shake for 3 min, then filter through about 2 g of *anhydrous sodium sulfate R*.

Reference solution Dissolve 1 mg of *thymol R* and 10 µL of *carvacrol R* in 10 mL of *methylene chloride R*.

Plate *TLC silica gel plate R*.

Mobile phase *methylene chloride R*.

Application 20 µL as bands.

Development Over a path of 15 cm.

Drying In air.

Detection Spray with *anisaldehyde solution R* using 10 mL for a plate 200 mm square and heat at 100-105 °C for 10 min.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones are present in the lower third and upper part of the chromatogram obtained with the test solution.

www.webofpharma.com

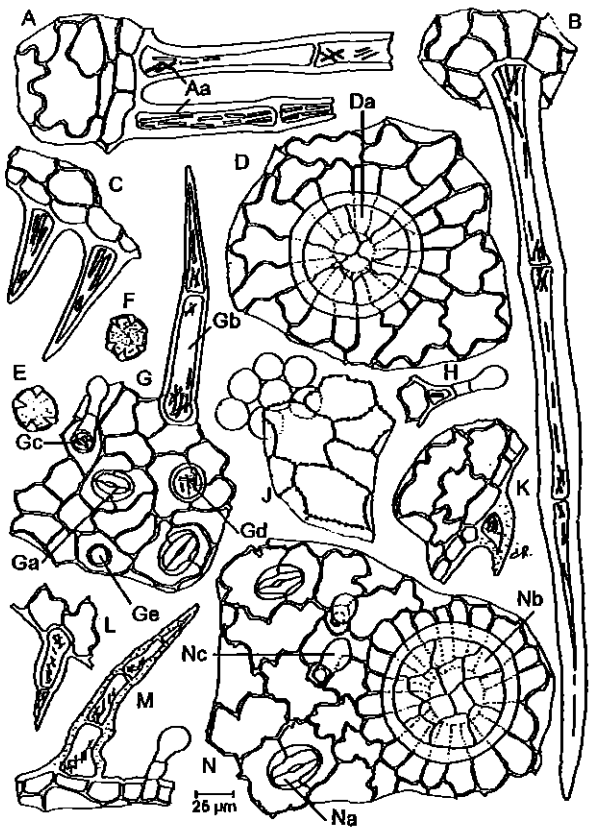


Figure 1880.-1. – *Illustration for identification test B of powdered herbal drug of oregano*

Top of the plate	
	A bluish-purple zone
	A pale green zone
Thymol: a pink zone	A pink zone (thymol)
Carvacrol: a pale violet zone	A pale violet zone (carvacrol)
	A pale purple zone
	A grey zone
	A pale green zone
	A bluish-purple zone
	An intense brown zone
Reference solution	Test solution

TESTS

Water (*2.2.13*)
Maximum 120 mL/kg, determined on 20.0 g of the powdered herbal drug (355) (*2.9.12*).

Total ash (*2.4.16*)
Maximum 15.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 4.0 per cent.

ASSAY

Essential oil (*2.8.12*)
Use 30.0 g of the drug to be examined, a 1000 mL round-bottomed flask and 400 mL of *water R* as the distillation liquid. Distil at a rate of 2-3 mL/min for 2 h without *xylene R* in the graduated tube.

Carvacrol and thymol
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Filter the essential oil obtained in the assay of essential oil over a small amount of *anhydrous sodium sulfate R* and dilute to 5.0 mL with *heptane R* by rinsing the apparatus and the anhydrous sodium sulfate.

Reference solution Dissolve 0.20 g of *thymol R* and 50 mg of *carvacrol R* in *heptane R* and dilute to 5.0 mL with the same solvent.

Column:
— *material*: fused silica;
— *size*: *l* = 60 m, Ø = 0.25 mm;
— *stationary phase*: *macrogol 20 000 R* (film thickness 0.25 µm).

Carrier gas *nitrogen for chromatography R* or *helium for chromatography R*.

Flow rate 1.5 mL/min.

Split ratio 1:100.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 45	40 → 250
Injection port		190
Detector		210

Detection Flame ionisation.

Injection 0.2 µL.

Elution order Order indicated in the composition of the reference solution; record the retention times of these substances.

System suitability Reference solution:
— *resolution*: minimum 1.5 between the peaks due to thymol and carvacrol.

Using the retention times determined from the chromatogram obtained with the reference solution, locate the components of the reference solution in the chromatogram obtained with the test solution.

Determine the percentage content of the sum of carvacrol and thymol.

Ph Eur

Orientvine Stem

(Ph. Eur. monograph 2450)

Ph Eur

DEFINITION

Dried, whole or fragmented stem of *Sinomenium acutum* (Thunb.) Rehder & E.H.Wilson, collected in late autumn and early winter.

Content
Minimum 0.5 per cent of sinomenine ($C_{19}H_{23}NO_4$; M_r 329.4) (dried drug).

www.webofpharma.com

IDENTIFICATION

A. *Whole drug.* Long cylindrical stem, somewhat curved, 60 cm long or more, 0.5-2 cm in diameter. The outer bark is greenish-brown or brown, sometimes greyish-brown, with relatively wide longitudinal striations and prominent verrucose lenticels; the nodes are slightly swollen and branched. The texture is light, hard and difficult to break; the fracture is uneven, greyish-yellow or pale greyish-brown; the bark is thin (about 1/10 of the diameter); the medullary rays are very conspicuous; the pith is yellowish-white or pale yellowish-brown.

Fragmented drug Fragments of stems, in discs, about 1.5 cm in diameter and 0.3 cm thick, with greenish-brown, brown or greyish-brown outer surface; a transverse section shows a narrow, pale yellow cortical zone, it is mainly occupied by the vascular system (about 3/4 of the section) consisting of very numerous vascular bundles (about 15-20) in a circle around the yellowish-white or pale yellowish-brown, small, circular pith; each bundle is delimited on the outside by a narrow and continuous, wavy, light brown zone and is separated from the next bundle by a narrow, light brown medullary ray; the xylem vessels with a relatively wide interior lumen are clearly visible.

B. Microscopic examination (*2.8.23*). The powder is yellowish-brown or greyish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters: rare fragments of epidermis with polyhedral cells, in surface view, covered with a thick, pale yellow cuticle [J]; sclereids, isolated or in groups, of various sizes and shapes (cubical [H], fusiform [F], elliptical or irregular [B, E]), with more or less thick walls, pitted and distinctly channelled, free or included in fragments of parenchyma; pale yellow or yellow fibres, 30-70 µm in diameter with thick, channelled walls and a very narrow lumen [G]; fragments of parenchyma with thin-walled cells containing fine, needle-shaped crystals of calcium oxalate [C]; fragments of xylem consisting of reticulate or bordered-pitted vessels [L], up to 200 µm in diameter, accompanied by cells of xylem parenchyma [A, D] with slightly and regularly thickened and pitted walls. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows spherical starch granules, about 10 µm in diameter, simple or 2- to 3-compound, free or included in parenchymatous cells [K].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 2 g of the powdered herbal drug (355) (*2.9.12*) add 25 mL of *ethanol (96 per cent) R* and heat under reflux for 1 h. Filter and evaporate the filtrate to dryness. Dissolve the residue in 2 mL of *ethanol (96 per cent) R*.

Reference solution Dissolve 5 mg of *sinomenine R* and 5 mg of *papaverine hydrochloride R* in 5 mL of *ethanol (96 per cent) R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *concentrated ammonia R, water R, toluene R, methanol R, ethyl acetate R* (2:10:20:30:40 *V/V/V/V/V*).

Application 8 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

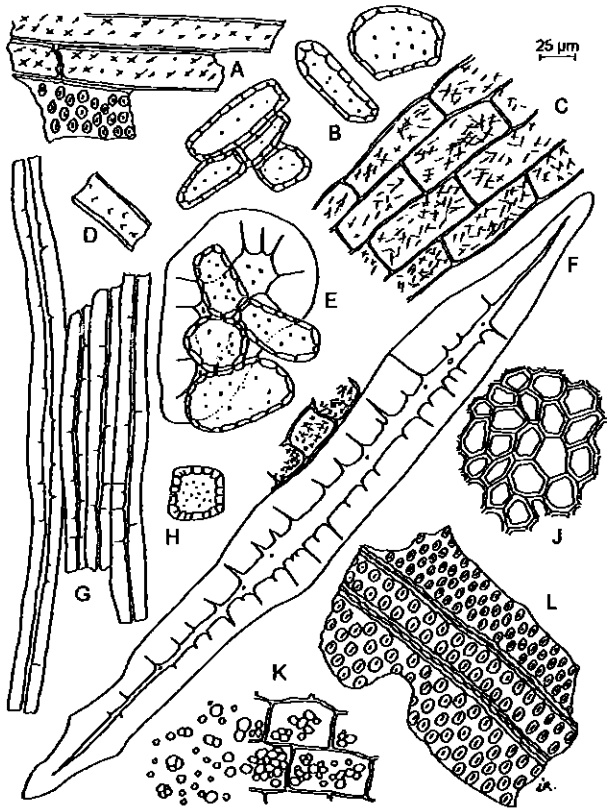


Figure 2450.-1. – *Illustration for identification test B of powdered herbal drug of orientvine stem*

Top of the plate	
Papaverine: a quenching zone	A quenching zone
Sinomenine: a quenching zone	A quenching zone (sinomenine)
	A dark blue fluorescent zone
Reference solution	**Test solution**

Detection B Treat with a 10 g/L solution of *sodium nitrite R* in *potassium iodobismuthate solution R5* and allow to dry in air. Examine in daylight.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
Papaverine: an orange zone	An orange zone
	3 light orange zones
Sinomenine: an orange zone	An orange zone (sinomenine)
	2 orange zones
	A light orange zone
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 3 h.

Total ash (*2.4.16*)
Maximum 6.0 per cent.

Aristolochic acids (*2.8.21, Method A*)
It complies with the test.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Disperse 0.500 g of the powdered herbal drug (355) (*2.9.12*) in 20.0 mL of *ethanol (70 per cent V/V) R* in a conical flask and weigh. Sonicate for 20 min. Cool and weigh again. Compensate the loss of solvent with *ethanol (70 per cent V/V) R* and stopper the flask. Shake thoroughly and filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 3.0 mg of *sinomenine CRS* in *methanol R* and dilute to 10.0 mL with the same solvent.

Reference solution (b) Disperse 0.250 g of *orientvine stem HRS* in 10.0 mL of *ethanol (70 per cent V/V) R* in a conical flask and weigh. Sonicate for 20 min. Cool and weigh again. Compensate the loss of solvent with *ethanol (70 per cent V/V) R* and stopper the flask. Shake thoroughly and filter through a membrane filter (nominal pore size 0.45 µm).

Column:
— *size: l* = 0.15 m, Ø = 4.6 mm;
— *stationary phase: end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase Adjust a 1.8 g/L solution of *disodium hydrogen phosphate dodecahydrate R* to pH 8.0 with a 0.8 g/L solution of *sodium dihydrogen phosphate R*, then adjust to pH 9.0 with a 10 g/L solution of *triethylamine R*. Mix 60 volumes of this solution with 40 volumes of *acetonitrile R*.

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 262 nm.

Injection 20 µL.

Retention time Sinomenine = about 3 min.

System suitability Reference solution (b):
— *resolution*: minimum 1.5 between peak 1 and the peak due to sinomenine; identify peak 1 using the chromatogram supplied with *orientvine stem HRS*.

Calculate the percentage content of sinomenine using the following expression:

$$\frac{A_1 \times m_2 \times 2 \times p}{A_2 \times m_1}$$

A_1 = area of the peak due to sinomenine in the chromatogram obtained with the test solution;
A_2 = area of the peak due to sinomenine in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *sinomenine CRS* used to prepare reference solution (a), in grams;
p = assigned percentage content of sinomenine in *sinomenine CRS*.

Ph Eur

Wild Pansy

(Wild Pansy (Flowering Aerial Parts), Ph. Eur. monograph 1855)

Ph Eur

DEFINITION

Dried flowering aerial parts of *Viola arvensis* Murray and/or *Viola tricolor* L.

Content

Minimum 1.5 per cent of flavonoids, expressed as violanthin ($C_{27}H_{30}O_{14}$; M_r 578.5) (dried drug).

IDENTIFICATION

A. The stem is angular and hollow. The leaves are oval, petiolate, with a cordate base or elongated and obtuse, with lyrate stipules, divided in the middle. The flowers, with a long peduncle, are zygomorphic, with 5 oval, lanceolate sepals, an appendage pointed outwards and 5 petals of which the lower one bears a spur; in *Viola arvensis*, the petals are shorter than the calyx, the lower petal is cream coloured, with black lines, the 4 upper petals may be cream coloured or violet blue; in *Viola tricolor*, the petals are longer than the calyx and violet coloured, more or less tinged with yellow. The androecium consisting of 5 stamens bears at the apex a membranous connective appendage with 2 spurs.
The trilocular ovary shows a short style and globular stigmata. The fruit are navicular capsules, three-lobed, yellowish brown, 5 mm to 10 mm long. The pale yellow, pyriform seeds are about 1 mm long, bearing a caruncle.

B. Microscopic examination (*2.8.23*). The powder is greenish. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters: fragments of the epidermis of the leaves in surface view with wavy-walled cells and anomocytic stomata (*2.8.3*); conical unicellular covering trichomes, widened at the base and sharply pointed at the apex, with a striated cuticle; glandular trichomes with a multicellular head, and a short, multicellular stalk in the indentations of the leaf margins; cluster crystals of calcium oxalate, sometimes included in parenchyma; fragments of the corolla with wavy-walled epidermal cells, those from the mid-region papillose and with some extended to form flask or bottle-shaped projections, those from the base of the petals with covering trichomes up to about 300 µm long with characteristic hump-like swellings along their length; spherical or polyhedral pollen grains, 60 µm to 80 µm in diameter, with finely pitted exines and 5 pores (*Viola arvensis*) or 4 pores (*Viola tricolor*); occasional fragments of spiral and reticulate vessels and groups of fibres from the stem.

C. Thin-layer chromatography (*2.2.27*).

www.webofpharma.com

Test solution Heat in a water-bath at 65 °C for 5 min, with frequent stirring, 2.0 g of the powdered herbal drug (355) (*2.9.12*) in 10 mL of *alcohol (70 per cent V/V) R*. Cool and filter.

Reference solution Dissolve 2.5 mg of *rutoside trihydrate R*, 2.5 mg of *hyperoside R* and 1.0 mg of *caffeic acid R* in *methanol R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel plate R*.

Mobile phase *anhydrous formic acid R, acetic acid R, water R, ethyl acetate R* (11:11:27:100 *V/V/V/V*).

Application 10 µL, as bands.

Development Over a path of 12 cm.

Drying At 100-105 °C.

Detection Spray with a solution containing 10 g/L of *diphenylboric acid aminoethyl ester R* and 50 g/L of *macrogol 400 R* in *methanol R*. Allow the plate to dry in air for 30 min. Examine in ultraviolet light at 365 nm.

Results See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Caffeic acid: a greenish-blue to light blue fluorescent zone	
	A blue fluorescent zone
Hyperoside: a yellowish-brown fluorescent zone	
	A yellowish-green fluorescent zone
Rutoside: a yellowish-brown fluorescent zone	An intense yellowish-brown fluorescent zone (rutoside)
	A yellowish-green fluorescent zone
	A yellowish-green fluorescent zone
	A yellowish-green fluorescent zone
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)
Maximum 3 per cent.

Swelling index (*2.8.4*)
Minimum 9, determined on the powdered herbal drug (355) (*2.9.12*).

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 15.0 per cent.

ASSAY

Stock solution In a 200 mL flask, introduce 0.300 g of the powdered herbal drug (250) (*2.9.12*) and 40 mL of *alcohol (60 per cent V/V) R*. Heat in a water-bath at 60 °C for 10 min, shaking frequently. Allow to cool and filter through a plug of absorbent cotton into a 100 mL volumetric flask. Transfer the absorbent cotton with the drug residue back into the 200 mL flask, add 40 mL of *alcohol (60 per cent V/V) R* and heat again in a water-bath at 60 °C for 10 min, shaking frequently. Allow to cool and filter into the same 100 mL volumetric flask as used previously. Rinse the 200 mL flask with a further quantity of *alcohol (60 per cent V/V) R*, filter and transfer to the same 100 mL volumetric flask. Dilute to volume with *alcohol (60 per cent V/V) R* and filter.

Test solution Introduce 5.0 mL of the stock solution into a round-bottomed flask and evaporate to dryness under reduced pressure. Take up the residue with 8 mL of a mixture of 10 volumes of *methanol R* and 100 volumes of *glacial acetic acid R* and transfer into a 25 mL volumetric flask. Rinse the round-bottomed flask with 3 mL of a mixture of 10 volumes of *methanol R* and 100 volumes of *glacial acetic acid R* and transfer into the same 25 mL volumetric flask as used previously. Add 10.0 mL of a solution containing 25.0 g/L of *boric acid R* and 20.0 g/L of *oxalic acid R* in *anhydrous formic acid R* and dilute to 25.0 mL with *anhydrous acetic acid R*.

Compensation liquid Introduce 5.0 mL of the stock solution into a round-bottomed flask and evaporate to dryness under reduced pressure. Take up the residue with 8 mL of a mixture of 10 volumes of *methanol R* and 100 volumes of *glacial acetic acid R* and transfer into a 25 mL volumetric flask. Rinse the round-bottomed flask with 3 mL of a mixture of 10 volumes of *methanol R* and 100 volumes of *glacial acetic acid R* and transfer into the same 25 mL volumetric flask as used previously. Add 10.0 mL of *anhydrous formic acid R* and dilute to 25.0 mL with *anhydrous acetic acid R*.

Measure the absorbance (*2.2.25*) of the test solution at 405 nm after 30 min.

Calculate the percentage content of total flavonoids, expressed as violanthin from the expression:

$$\frac{A \times 1.25}{m}$$

taking the specific absorbance of violanthin to be 400.

A = measured absorbance at 405 nm,
m = mass of the herbal drug to be examined, in grams.

Ph Eur

Passionflower Herb

Passiflora

(Passion Flower, Ph. Eur. monograph 1459)

Preparation
Passionflower Herb Dry Extract

Ph Eur

DEFINITION

Fragmented or cut, dried aerial parts of *Passiflora incarnata* L. of the swertisin chemotype or the isovitexin

www.webofpharma.com

chemotype or a mixture of the two. It may also contain flowers and/or fruits.

Content

Minimum 1.0 per cent of total flavonoids, expressed as isovitexin ($C_{21}H_{20}O_{10}$; M_r 432.4) (dried drug).

IDENTIFICATION

A. The green or greenish-grey or brownish stem is ligneous, hollow, longitudinally striated, glabrous or very slightly pubescent, with a diameter that is generally less than 8 mm. The green or greenish-brown leaves are alternate, finely dentate and pubescent, deeply divided into 3 acute lobes of which the central lobe is the largest. The midrib is much more prominent on the lower surface. The petiole is pubescent and bears 2 dark nectaries near the lamina. The tendrils are very numerous and grow from the axils of the leaves; they are fine, smooth, round and terminated in cylindrical spirals. The radiate flowers, if present, have 3 small bracts and a corolla consisting of 5 white, elongated petals with several rows of filiform, petaloid appendices. If present, the greenish or brownish fruit is flattened and oval; it contains several flattened, brownish-yellow, pitted seeds.

B. Microscopic examination (*2.8.23*). The powder is light green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1459.-1): fragments of the upper epidermis of the leaf (surface view [A]) consisting of cells with sinuous, almost angular walls, accompanied by underlying palisade parenchyma [Aa]; fragments of the lower epidermis of the leaf (surface view [B]) consisting of cells with sinuous walls and anomocytic [Ba] or anisocytic [Bb] stomata (*2.8.3*); fragments of the veins of the leaf [C, F] with annular or spiral vessels [Ca, Fb], and sheaths containing cluster crystals of calcium oxalate [Cb, Fa]; fragments of the stem (longitudinal section [D]) with numerous fibres [Db] accompanied by pitted or reticulate vessels [Da] and medullary rays [Dc]; fragments of the central stem parenchyma [K] with cells with slightly thickened and pitted walls; uniseriate trichomes [J], with 1 to 3 thin-walled cells, straight or slightly curved, ending in a point. In addition, if flowers are present, the powder shows fragments of the epidermis of the petals and appendages with papillose cells [G] and pollen grains with a reticulate exine [E]; if mature fruits are present, the powder may also show scattered brown tannin cells and fragments of brownish-yellow testa comprising cells with regularly thickened and strongly channelled walls [H].

C. High-performance thin-layer chromatography (*2.8.25*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5.0 mL of *methanol R*. Sonicate for 15 min, then filter or centrifuge; use the filtrate or the supernatant.

Reference solution (a) Dissolve 1.5 mg of *homoorientin R* and 1.5 mg of *isovitexin R* in *methanol R* and dilute to 10.0 mL with the same solvent.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *methanol R*.

Reference solution (c) Dissolve 1.5 mg of *isovitexin R* and 1.5 mg of *orientin R* in *methanol R* and dilute to 10 mL with the same solvent.

Intensity markers Homoorientin for the yellow fluorescent zones and isovitexin for the green or greenish-blue fluorescent zones.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

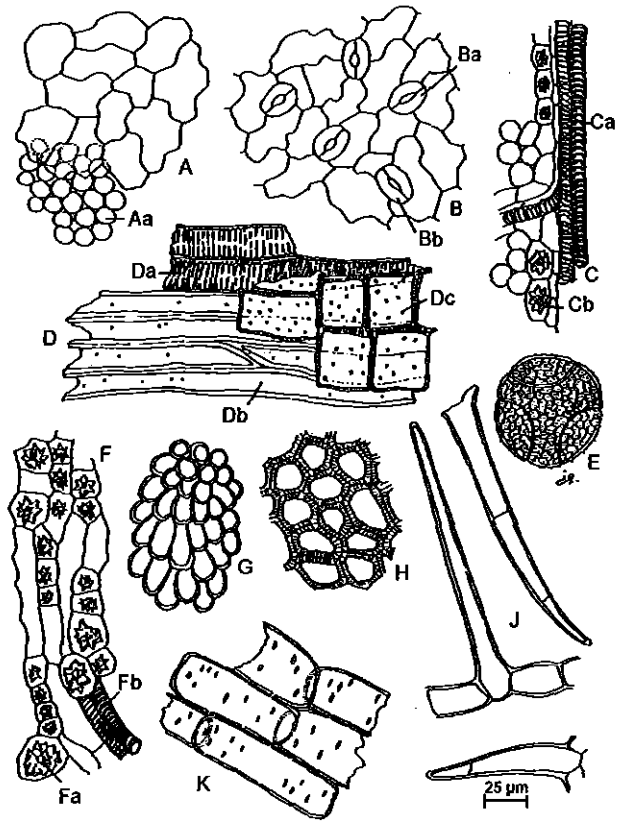


Figure 1459.-1. – *Illustration for identification test B of powdered herbal drug of passionflower herb*

Mobile phase *anhydrous formic acid R, water R, methyl ethyl ketone R, ethyl acetate R* (10:10:30:50 *V/V/V/V*).

Application 4 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of air at room temperature for 5 min.

Detection Heat at 100-105 °C for 5 min; spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then with a 50 g/L solution of *macrogol 400 R* in *methanol R* or, alternatively, dip the warm plate in a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, then in a 50 g/L solution of *macrogol 400 R* in *methylene chloride R*; allow to dry in air for about 1 min. Examine in ultraviolet light at 366 nm.

System suitability Reference solution (c):

— the chromatogram shows in the middle third 2 distinct zones which may be touching. The lower zone (isovitexin) shows a green or greenish-blue fluorescence and the upper zone (orientin) shows a light yellow fluorescence.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, the faint to very faint green or greenish-blue fluorescent zone in the lower third of the chromatogram may overlap with a faint yellow fluorescent zone just below it, and other faint to very faint, yellow, greenish-yellow or brownish-yellow and green or greenish-blue fluorescent zones may be present, especially in the lower third of the chromatogram.

www.webofpharma.com

Top of the plate		
	2 red zones, intense	2 red zones, intense
	A green or greenish-blue zone, faint to equivalent	A green or greenish-blue zone, faint to equivalent
	A yellow zone, faint to equivalent	A yellow zone, faint to equivalent
Isovitexin: a green or greenish-blue zone	A green or greenish-blue zone, faint to equivalent (isovitexin)	
		A bluish-green zone (swertisin)
Homoorientin: a yellow zone	A yellow zone, faint to equivalent (homoorientin)	A yellow zone, faint to equivalent (homoorientin)
	A green or greenish-blue zone, very faint to faint	A green or greenish-blue zone, very faint to faint
Reference solution (a)	Test solution (isovitexin-type)	Test solution (swertisin-type)

TESTS

Total ash (*2.4.16*)
Maximum 13.0 per cent.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

ASSAY

Liquid chromatography (*2.2.29*).

Solvent mixture *water R, methanol R* (20:80 *V/V*).

Test solution Introduce 0.800 g of the powdered herbal drug (355) (*2.9.12*) into a screw-cap bottle and add 25.0 mL of the solvent mixture. Sonicate for 40 min. Shake the tube every 10 min and at the end of the process. Subsequently centrifuge for 5 min at about 9000-10 000 *g* and transfer the supernatant to a vial.

Reference solution (a) Dissolve 5.0 mg of *isovitexin CRS* in the solvent mixture and dilute to 50.0 mL with the solvent mixture. Sonicate for about 10 min.

Reference solution (b) Dissolve 0.5 mg of *homoorientin R* and 0.5 mg of *orientin R* in the solvent mixture and dilute to 10.0 mL with the solvent mixture.

Reference solution (c) Dilute 1.0 mL of reference solution (a) to 50.0 mL with the solvent mixture.

Column:
- *size*: *l* = 0.10 m, Ø = 2.1 mm;
- *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (1.8 µm);
- *temperature*: 50 °C.

Mobile phase:
- *mobile phase A*: *anhydrous formic acid R, water for chromatography R* (1:1000 *V/V*);
- *mobile phase B*: *acetonitrile R*;
- *mobile phase C*: *methanol R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)	Mobile phase C (per cent *V/V*)
0 - 0.5	95	0	5
0.5 - 26.5	95 → 84	0 → 11	5

Flow rate 0.7 mL/min.

Detection Spectrophotometer at 338 nm.

Injection 2 µL.

Identification of peaks Use the chromatogram obtained with reference solution (a) to identify the peak due to isovitexin; identify the peaks due to flavonoids with relative retentions between 0.64 and 1.12 with reference to isovitexin.

System suitability Reference solution (b):
- *resolution*: minimum 3.0 between the peaks due to orientin and homoorientin.

Reporting threshold 0.006 per cent (reference solution (c)).

Calculate the percentage content of the sum of flavonoids, expressed as isovitexin, using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 2}$$

A_1 = sum of the peak areas due to flavonoids which elute with relative retentions between 0.64 and 1.12 with reference to isovitexin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to isovitexin in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *isovitexin CRS* used to prepare reference solution (a), in grams;
p = percentage content of isovitexin in *isovitexin CRS*.

Ph Eur

Passionflower Herb Dry Extract

Passion Flower Dry Extract

(Ph. Eur. monograph 1882)

Ph Eur

DEFINITION

Dry extract produced from *Passionflower herb (1459)*.

Content
Minimum 1.5 per cent of total flavonoids, expressed as isovitexin ($C_{21}H_{20}O_{10}$; M_r 432.4) (anhydrous extract).

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure using ethanol (40-90 per cent *V/V*), methanol (60 per cent *V/V*) or acetone (40 per cent *V/V*).

CHARACTERS

Appearance
Greenish-brown amorphous powder.

IDENTIFICATION

High-performance thin-layer chromatography (*2.8.25*).

Test solution To 0.1 g of the extract to be examined add 5.0 mL of *methanol R*. Sonicate for 15 min, then filter or centrifuge; use the filtrate or supernatant.

Reference solution (a) Dissolve 1.5 mg of *homoorientin R* and 1.5 mg of *isovitexin R* in *methanol R* and dilute to 10.0 mL with the same solvent.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *methanol R*.

www.webofpharma.com

Reference solution (c) Dissolve 1.5 mg of *isovitexin R* and 1.5 mg of *orientin R* in *methanol R* and dilute to 10 mL with the same solvent.

Intensity markers Homoorientin for the yellow fluorescent zones and isovitexin for the green or greenish-blue fluorescent zones.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, water R, methyl ethyl ketone R, ethyl acetate R* (10:10:30:50 *V/V/V/V*).

Application 4 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of air at room temperature for 5 min.

Detection Heat at 100-105 °C for 5 min; spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then with a 50 g/L solution of *macrogol 400 R* in *methanol R* or, alternatively, dip the warm plate in a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, then in a 50 g/L solution of *macrogol 400 R* in *methylene chloride R*; allow to dry in air for about 1 min. Examine in ultraviolet light at 366 nm.

System suitability Reference solution (c):
- the chromatogram shows in the middle third 2 distinct zones which may be touching. The lower zone (isovitexin) shows a green or greenish-blue fluorescence and the upper zone (orientin) shows a light yellow fluorescence.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, the very faint to faint green or greenish-blue fluorescent zone in the lower third of the chromatogram may overlap with a faint yellow fluorescent zone below it, and other very faint to faint, yellow, greenish-yellow or brownish-yellow and green or greenish-blue fluorescent zones may be present, especially in the lower third of the chromatogram.

Top of the plate		
	A green or greenish-blue zone, faint to equivalent	A green or greenish-blue zone, faint to equivalent
	A yellow zone, faint to equivalent	A yellow zone, very faint to faint
Isovitexin: a green or greenish-blue zone	A green or greenish-blue zone, faint to equivalent (isovitexin)	
		A bluish-green zone (swertisin)
Homoorientin: a yellow zone	A yellow zone, faint to equivalent (homoorientin)	A yellow zone, faint to equivalent (homoorientin)
	A green or greenish-blue zone, very faint to faint	A green or greenish-blue zone, very faint to faint
Reference solution (a)	**Test solution (isovitexin-type)**	**Test solution (swertisin-type)**

TESTS

Water

(*2.5.12*): maximum 5.0 per cent, determined on 0.500 g.

ASSAY

Liquid chromatography (*2.2.29*).

Solvent mixture *water R, methanol R* (20:80 *V/V*).

Test solution Introduce 0.450 g of the extract to be examined into a screw-cap bottle and add 25.0 mL of the solvent mixture. Sonicate for 40 min. Shake the tube every 10 min and at the end of the process. Subsequently centrifuge for 5 min at about 9000-10 000 *g* and transfer the supernatant to a vial.

Reference solution (a) Dissolve 5.0 mg of *isovitexin CRS* in the solvent mixture and dilute to 50.0 mL with the solvent mixture. Sonicate for about 10 min.

Reference solution (b) Dissolve 0.5 mg of *homoorientin R* and 0.5 mg of *orientin R* in the solvent mixture and dilute to 10.0 mL with the solvent mixture.

Reference solution (c) Dilute 1.0 mL of reference solution (a) to 50.0 mL with the solvent mixture.

Column:
- *size*: *l* = 0.10 m, Ø = 2.1 mm;
- *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (1.8 µm);
- *temperature*: 50 °C.

Mobile phase:
- *mobile phase A*: *anhydrous formic acid R, water for chromatography R* (0.1:100 *V/V*);
- *mobile phase B*: *acetonitrile R*;
- *mobile phase C*: *methanol R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)	Mobile phase C (per cent *V/V*)
0-0.5	95	0	5
0.5-26.5	95 → 84	0 → 11	5

Flow rate 0.7 mL/min.

Detection Spectrophotometer at 338 nm.

Injection 2 µL.

Identification of peaks Use the chromatogram obtained with reference solution (a) to identify the peak due to isovitexin; identify the peaks due to flavonoids with relative retentions between 0.64 and 1.12 with reference to isovitexin.

System suitability Reference solution (b):
- *resolution*: minimum 3.0 between the peaks due to orientin and homoorientin.

Reporting threshold 0.01 per cent (reference solution (c)).

Calculate the percentage content of total flavonoids, expressed as isovitexin, using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 2}$$

A_1 = sum of the peak areas due to flavonoids with relative retentions between 0.64 and 1.12 with reference to isovitexin in the chromatogram obtained with the test solution;

A_2 = area of the peak due to isovitexin in the chromatogram obtained with reference solution (a);

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_2 = mass of *isovitexin CRS* used to prepare reference solution (a), in grams;

p = percentage content of isovitexin in *isovitexin CRS*.

Ph Eur

www.webofpharma.com

Pelargonium Root

(Ph. Eur. monograph 2264)

Ph Eur

DEFINITION

Dried, usually fragmented, underground organs of *Pelargonium sidoides* DC and/or *Pelargonium reniforme* Curt.

Content

Minimum 2.0 per cent of tannins, expressed as pyrogallol ($C_6H_6O_3$; M_r 126.1) (dried drug).

IDENTIFICATION

A. The root is covered with dark, partly reddish-brown, longitudinally fissured bark. The transverse section shows, underneath the cork layer, yellow or white wood, which clearly shows partly brownish medullary rays.

B. Microscopic examination (*2.8.23*). The powder is brownish-red. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters: multilayer cork cells consisting of almost uniform, rectangular cells; fragments of parenchyma underneath the cork containing sclereids with a wide lumen; numerous calcium oxalate cluster crystals. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows simple starch granules without striations or cracks.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R*, shake for 15 min and filter.

Reference solution Dissolve 1 mg of *scopoletin R* and 2 mg of *esculin R* in 20 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *water R, methanol R, ethyl acetate R* (10:14:76 *V/V*).

Application 10 µL [or 5 µL] as bands.

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Spray with *alcoholic potassium hydroxide solution R*. Examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other blue fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A blue fluorescent zone
Scopoletin: a very bright blue fluorescent zone	A weak blue fluorescent zone (scopoletin)
	One or two bright blue fluorescent zones
Esculin: a very bright blue fluorescent zone	
	A blue fluorescent zone
	A weak blue fluorescent zone
	A blue fluorescent zone
Reference solution	**Test solution**

TESTS

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C.

Total ash (*2.4.16*)

Maximum 12.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 3.0 per cent.

ASSAY

Tannins (*2.8.14*)

Use 0.750 g of the powdered herbal drug (180) (*2.9.12*).

Ph Eur

Red Peony Root

(Ph. Eur. monograph 2425)

Ph Eur

DEFINITION

Dried, whole or fragmented root of *Paeonia lactiflora* Pall. or *Paeonia veitchii* Lynch or a mixture of the two, with rhizome and rootlets removed.

Content

Minimum 1.8 per cent of paeoniflorin ($C_{23}H_{28}O_{11}$; M_r 480.5) (dried drug).

IDENTIFICATION

A. *Whole drug*. The whole root is cylindrical, slightly curved. Truncated at both ends, 4-40 cm long, 0.5-3 cm in diameter, externally brown or reddish-brown, rough, longitudinally furrowed and wrinkled, showing rootlet scars and transversely prominent lenticels. The outer bark is sometimes easily exfoliated. The texture is hard and fragile, easily broken.

Fragmented drug The fragmented root usually occurs as longitudinal slices, 2-8 cm long, about 1-5 mm thick and 0.5-3 cm in diameter, or as transversal slices, about 2-4 mm thick and 0.5-3 cm in diameter. The edges are brown, the cut surface is chalk-white or pinkish, the bark is narrow and the wood shows distinct radial striations, sometimes with clefts.

B. Microscopic examination (*2.8.23*). The powder is greyish-white or pale brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2425.-1): reticulate or bordered pitted vessels [G] up to 65 µm in diameter; cluster crystals of calcium oxalate, 10-35 µm in diameter, isolated [C] or included in parenchymatous cells [B], sometimes several in the same cell [Ba], sometimes arranged in rows [Ga]; long, fusiform, ligneous fibres, with thickened and slightly lignified walls with large oblique or cross pits [E]; brown cork fragments (surface view [A], transverse section [D]). Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows simple, spheroidal starch granules up to 50 µm in diameter [F].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R* and heat in a water-bath at 60 °C for 1 min. Centrifuge and use the supernatant.

Reference solution Dissolve 1 mg of *paeoniflorin R* and 1 mg of *paeonol R* in 1 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

www.webofpharma.com

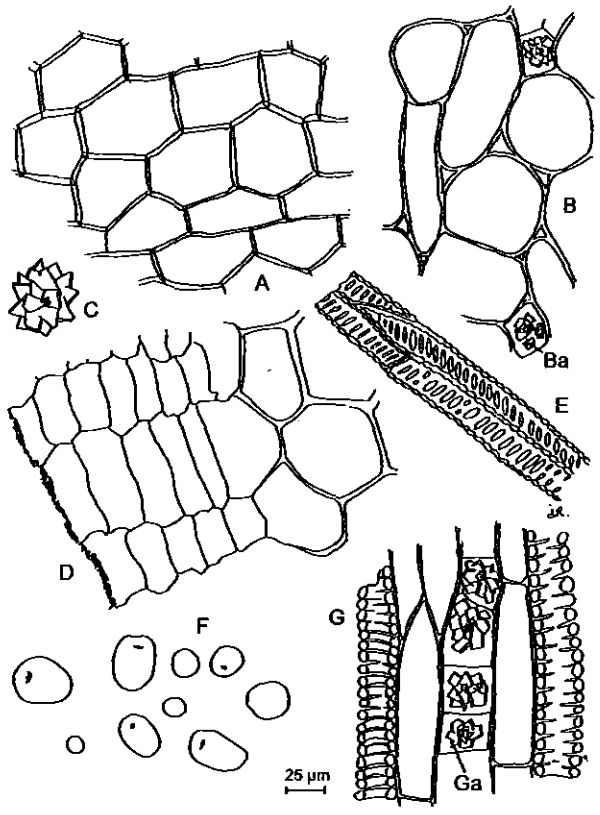


Figure 2425.-1. – *Illustration for identification test B of powdered herbal drug of peony root, red*

Mobile phase *anhydrous formic acid R, ethyl acetate R, methanol R, methylene chloride R* (3:5:5:35 *V/V/V/V*).

Application 8 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Paeonol: a quenching zone	
	A diffuse quenching zone
	A diffuse quenching zone
	A quenching zone
Paeoniflorin: a quenching zone	A quenching zone (paeoniflorin)
Reference solution	**Test solution**

Detection B Treat with a 10 per cent *V/V* solution of *sulfuric acid R* in *ethanol (96 per cent) R*, heat at 100 °C for 5 min; examine in daylight.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Paeonol: a yellow zone	
	2 violet zones
	2 violet zones
	2 violet zones
	A diffuse yellowish-brown zone
Paeoniflorin: a brown zone	A brown zone (paeoniflorin)
	A brown zone
Reference solution	**Test solution**

TESTS

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 8.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 1.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 30.0 mg of the powdered herbal drug (355) (*2.9.12*) add 3.0 mL of *methanol R* and sonicate for 30 min. Dilute to 10.0 mL with a 6.8 g/L solution of *potassium dihydrogen phosphate R*. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 5.0 mg of *paeoniflorin CRS* in *methanol R* and dilute to 25.0 mL with the same solvent.

Reference solution (b) Dissolve 1.0 mg of *4'-hydroxyacetophenone R* in 6.0 mL of reference solution (a). Dilute 3.0 mL of this solution to 10.0 mL with a 6.8 g/L solution of *potassium dihydrogen phosphate R*.

Reference solution (c) Dilute 2.5 mL of reference solution (a) to 10.0 mL with a 6.8 g/L solution of *potassium dihydrogen phosphate R*.

Column:
— *size*: *l* = 0.15 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase *methanol R*, 6.8 g/L solution of *potassium dihydrogen phosphate R* (30:70 *V/V*).

Flow rate 1.0 mL/min.

www.webofpharma.com

Detection Spectrophotometer at 230 nm.

Injection 10 µL of the test solution and reference solutions (b) and (c).

Run time 18 min.

Retention time Paeoniflorin = about 8 min; 4′-hydroxyacetophenone = about 9 min.

System suitability Reference solution (b):
— *resolution*: minimum 1.5 between the peaks due to paeoniflorin and 4′-hydroxyacetophenone.

Calculate the percentage content of paeoniflorin using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 10}$$

A_1 = area of the peak due to paeoniflorin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to paeoniflorin in the chromatogram obtained with reference solution (c);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *paeoniflorin CRS* used to prepare reference solution (a), in grams;
p = percentage content of paeoniflorin in *paeoniflorin CRS*.

Ph Eur

White Peony Root

(Ph. Eur. monograph 2424)

Ph Eur

DEFINITION

Whole or fragmented, peeled root, of *Paeonia lactiflora* Pall. with rhizome and rootlets removed, treated with boiling water and dried.

Content

Minimum 1.6 per cent of paeoniflorin ($C_{23}H_{28}O_{11}$; M_r 480.5) (dried drug).

IDENTIFICATION

A. *Whole drug.* The whole root is cylindrical, straight or slightly curved, truncated at both ends, 5-18 cm long, 1-2.5 cm in diameter, externally whitish or pale reddish-brown, glossy or with longitudinal wrinkles and rootlet scars. Blackish-brown zones due to lesions, especially those around the rootlet scars, and remains of brown cork are occasionally present. The texture is compact, relatively even and not easily broken.

Fragmented drug The fragmented root usually occurs as longitudinal slices, 2-8 cm long, about 1-5 mm thick and 1-2.5 cm in diameter, or as transversal slices, about 2-4 mm thick and 1-2.5 cm in diameter. The edges are whitish or pale reddish-brown and the cut surface is whitish, often with a pinkish tone. The cambium ring and radial striations are distinct.

B. Microscopic examination (*2.8.23*). The powder is yellowish-white. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2424.-1): bordered-pitted or reticulate vessels [A, E], 20-65 µm in diameter; cluster crystals of calcium oxalate, 10-35 µm in diameter, isolated [C, D] or included in parenchymatous cells [B, F], sometimes several in the same cell [Fa], often arranged in rows [Ba]; ligneous fibres with thickened walls with large pits [Ea]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows very numerous masses of gelatinised starch, either isolated [H] or associated with the remains of cells [G].

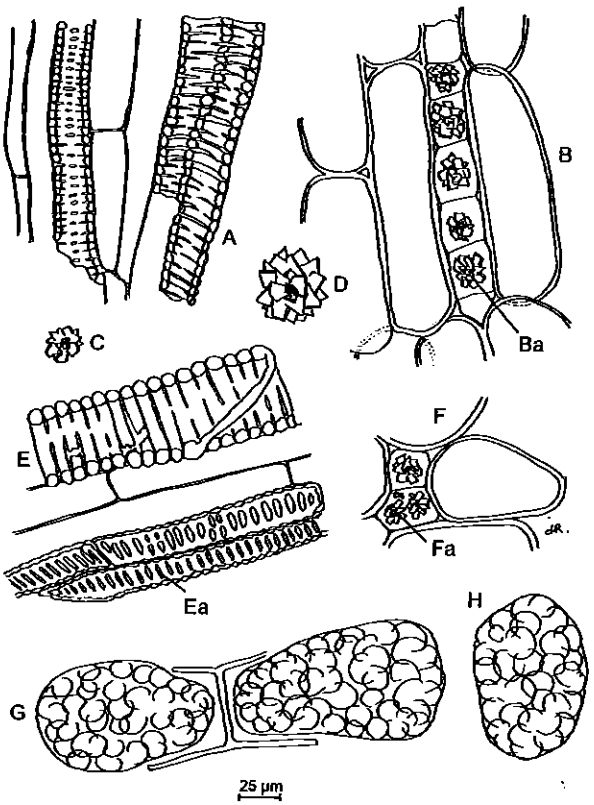


Figure 2424.-1. – *Illustration for identification test B of powdered herbal drug of peony root, white*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R* and heat in a water-bath at 60 °C for 1 min. Centrifuge and use the supernatant.

Reference solution Dissolve 1 mg of *paeoniflorin R* and 1 mg of *paeonol R* in 1 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, ethyl acetate R, methanol R, methylene chloride R* (3:5:5:35 *V/V/V/V*).

Application 8 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
Paeonol: a quenching zone	
Paeoniflorin: a quenching zone	A faint quenching zone (paeoniflorin)
Reference solution	Test solution

Detection B Treat with a 10 per cent *V/V* solution of *sulfuric acid R* in *ethanol (96 per cent) R*, heat at 100 °C for 5 min; examine in daylight.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Paeonol: a yellow zone	
	2 violet zones
	A sharp violet zone
	A violet zone
	A violet zone
	A yellowish-brown zone
Paeoniflorin: a brown zone	A brown zone (paeoniflorin)
	A brown zone
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 4.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 0.5 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 30.0 mg of the powdered herbal drug (355) (*2.9.12*) add 3.0 mL of *methanol R* and sonicate for 30 min. Dilute to 10.0 mL with a 6.8 g/L solution of *potassium dihydrogen phosphate R*. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 5.0 mg of *paeoniflorin CRS* in *methanol R* and dilute to 25.0 mL with the same solvent.

Reference solution (b) Dissolve 1.0 mg of *4′-hydroxyacetophenone R* in 6.0 mL of reference solution (a). Dilute 3.0 mL of this solution to 10.0 mL with a 6.8 g/L solution of *potassium dihydrogen phosphate R*.

Reference solution (c) Dilute 2.5 mL of reference solution (a) to 10.0 mL with a 6.8 g/L solution of *potassium dihydrogen phosphate R*.

Column:
— *size*: l = 0.15 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase *methanol R*, 6.8 g/L solution of *potassium dihydrogen phosphate R* (30:70 *V/V*).

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 230 nm.

Injection 10 µL of the test solution and reference solutions (b) and (c).

Run time 18 min.

Retention time Paeoniflorin = about 8 min; 4′-hydroxyacetophenone = about 9 min.

System suitability Reference solution (b):
— *resolution*: minimum 1.5 between the peaks due to paeoniflorin and 4′-hydroxyacetophenone.

Calculate the percentage content of paeoniflorin using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 10}$$

A_1 = area of the peak due to paeoniflorin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to paeoniflorin in the chromatogram obtained with reference solution (c);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *paeoniflorin CRS* used to prepare reference solution (a), in grams;
p = percentage content of paeoniflorin in *paeoniflorin CRS*.

Ph Eur

Pepper

(Ph. Eur. monograph 2477)

Ph Eur

DEFINITION

Dried, ripe or nearly ripe fruit of *Piper nigrum* L. with an unbroken pericarp (black pepper) or with the outer layers of the pericarp removed (white pepper).

Content

— *essential oil*: minimum 25 mL/kg (anhydrous drug);
— *piperine* ($C_{17}H_{19}NO_3$; M_r 285.3): minimum 3.0 per cent (anhydrous drug).

IDENTIFICATION

A. *White pepper*. Spheroid berries, 3-5 mm in diameter, slightly flattened at one pole and with a small protuberance at the other, with smooth, externally matt, brownish-grey, greyish-white or pale yellowish-white surface, with numerous pale, linear striations between apex and base.

Black pepper Spheroid berries, 3-6 mm in diameter, externally blackish-brown, with raised reticular wrinkles, bearing fine remains of the style at the apex and a scar of the peduncle at the base. The texture is hard, the epicarp can be

www.webofpharma.com

stripped, the endocarp is greyish-white or pale yellow. The fracture is greyish-white, starchy, possessing a small space at the centre.

B. Microscopic examination (*2.8.23*).

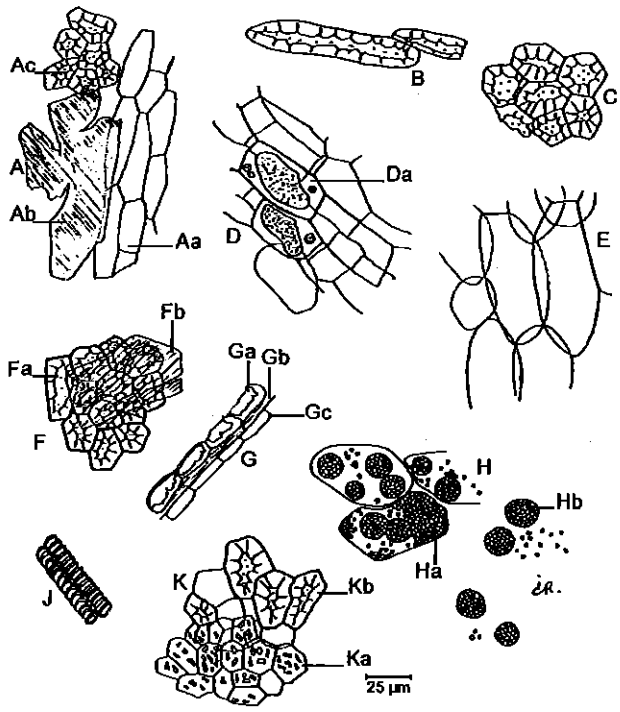


Figure 2477.-1. – *Illustration for identification test B of powdered herbal drug of pepper*

White pepper The powder is light grey. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2477.-1): fragments of the endocarp in surface view, consisting of more or less polygonal sclereids about 20-30 µm in diameter, which have irregularly thickened walls [Ac, C, Fa] and which may or may not be associated with the testa [A, F], consisting of a layer of indistinct, reddish-brown pigmented cells constituting the 'pigmented layer' [Ab, Fb] and a layer of very thin-walled polygonal cells constituting the 'hyaline layer' [Aa]; fragments of the endocarp, in transverse section [G], showing sclereids with thickened inner walls on the 3 lower sides [Ga], usually associated with the testa (pigmented layer [Gb] and hyaline layer [Gc]); fragments of the parenchyma of the mesocarp [D] containing large oil cells 50-75 µm in diameter [Da]; numerous thin-walled, ovoid or polygonal cells of the parenchyma of the seed [E]; rare, elongated sclereids, with thickened walls, from the fruit peduncle [B]; a few fragments of vascular tissue with narrow spiral vessels [J]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. Rounded, compound starch granules [H], about 30 µm in diameter, made up of tiny individual granules, ovoid or polyhedral by compression, free [Hb] or included in the parenchymatous cells of the seed [Ha].

Black pepper The powder is grey. Examine under a microscope using *chloral hydrate solution R*. In addition to the diagnostic characters described for white pepper, the powdered black pepper shows the following diagnostic characters (Figure 2477.-1): fragments of the epicarp [K] with extremely thin-walled, brownish-red pigmented, polygonal or ovoid cells, which contain small prisms of calcium oxalate [Ka], and which are associated with the outer layers of the mesocarp consisting of groups of sclereids with strongly thickened walls [Kb].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R*. Sonicate for 10 min, centrifuge and use the supernatant.

Reference solution Dissolve 10 mg of *borneol R* and 15 mg of *piperine R* in 10 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *ethyl acetate R, cyclohexane R* (30:50 *V/V*).

Application 10 µL [or 5 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 15 cm [or 6 cm].

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint quenching zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	3 quenching zones
	A quenching zone
Piperine: a quenching zone	A strong quenching zone (piperine)
Reference solution	**Test solution**

Detection B Treat with *anisaldehyde solution R* and heat at 100 °C for 5 min; examine in daylight.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A strong purple zone
	A purple zone
Borneol: a yellowish-brown zone	
	A purple-grey zone
	A violet-grey zone
	A grey zone
Piperine: a green or brownish zone	A green or brownish zone (piperine)
	A grey zone
Reference solution	**Test solution**

www.webofpharma.com

TESTS

Foreign matter (*2.8.2*)
Maximum 3 per cent.

Water (*2.2.13*)
Maximum 120 mL/kg, determined on 20.0 g of the freshly powdered herbal drug (1400) (*2.9.12*) reduced using a knife mill.

Total ash (*2.4.16*)
Maximum 6.0 per cent.

ASSAY

Essential oil (*2.8.12*)
Use 10.0 g of the freshly powdered herbal drug (1400) (*2.9.12*), a 1000 mL round-bottomed flask, 400 mL of *water R* as the distillation liquid and 0.5 mL of *xylene R* in the graduated tube. Distil at a rate of 2-3 mL/min for 3 h.

Piperine
Liquid chromatography (*2.2.29*). *Carry out the assay protected from light.*

Test solution Disperse 0.250 g of the powdered herbal drug (355) (*2.9.12*) in 40 mL of *ethanol (96 per cent) R*. Sonicate for 20 min and filter. Rinse the flask and the filter with 5 mL of *ethanol (96 per cent) R*, combine the filtrate and washings and dilute to 50.0 mL with the same solvent. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 15.0 mg of *piperine CRS* in *ethanol (96 per cent) R* and dilute to 100.0 mL with the same solvent.

Reference solution (b) Disperse 0.250 g of *long pepper for system suitability HRS* (355) (*2.9.12*) in 40 mL of *ethanol (96 per cent) R*. Sonicate for 20 min and filter. Rinse the flask and the filter with 5 mL of *ethanol (96 per cent) R*, combine the filtrate and washings and dilute to 50.0 mL with the same solvent. Filter through a membrane filter (nominal pore size 0.45 µm).

Column:
— *size*: l = 0.15 m, Ø = 4.6 mm;
— *stationary phase: end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
— *mobile phase A*: *water R*;
— *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 5	50	50
5 - 20	50 → 5	50 → 95
20 - 22	5 → 0	95 → 100

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 343 nm.

Injection 10 µL.

Retention time Piperine = about 10 min.

Identification of peaks Use the chromatogram supplied with *long pepper for system suitability HRS* and the chromatogram obtained with reference solution (b) to identify the peak due to piperine and peak 2.

System suitability Reference solution (b):
— *peak-to-valley ratio*: minimum 4, where H_p = height above the baseline of peak 2 and H_v = height above the baseline of the lowest point of the curve separating the peak due to piperine from peak 2.

Calculate the percentage content of piperine using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 2}$$

A_1 = area of the peak due to piperine in the chromatogram obtained with the test solution;
A_2 = area of the peak due to piperine in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *piperine CRS* used to prepare reference solution (a), in grams;
p = percentage content of piperine in *piperine CRS*.

Ph Eur

Peppermint Leaf

(Ph. Eur. monograph 0406)

Preparation
Peppermint Leaf Dry Extract

Ph Eur

DEFINITION
Whole or cut, dried leaf of *Mentha* × *piperita* L.

Essential oil content:
— for the whole drug, minimum 12 mL/kg (anhydrous drug);
— for the cut drug, minimum 9 mL/kg (anhydrous drug).

CHARACTERS
Penetrating odour reminiscent of menthol.

Peppermint leaf is green or brownish-green, with brownish-violet veins in some varieties. The petioles are green or brownish-violet.

IDENTIFICATION
A. The leaf is entire, broken or cut, thin, fragile and often crumpled; the entire leaf is 3-9 cm long and 1-3 cm wide. The lamina is oval or lanceolate, the apex acuminate, the margin sharply dentate and the base asymmetrical. Venation is pinnate, prominent on the lower surface, with lateral veins leaving the midrib at about 45°. The lower surface is slightly pubescent and secretory trichomes are visible under a lens (6×) as bright yellowish points. The petiole is grooved, usually up to 1 mm in diameter and 0.5-1 cm long.

B. Microscopic examination (*2.8.23*). The powder is brownish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0406.-1): fragments of epidermises bearing covering and glandular trichomes; adaxial epidermis (surface view [B, H]) having cells with sinuous-wavy walls [Ha] and cuticle striated over the veins [B] associated with palisade parenchyma [Hb]; abaxial epidermis [C] with diacytic stomata (*2.8.3*) [Ca]; covering trichomes are usually fragmented, elongated, uniseriate with 3-8 cells with striated cuticle [A, E]; glandular trichomes of 2 types: a) unicellular stalk with small, rounded unicellular head 15-25 µm in diameter (surface view [Ba, Cb], transverse section [D]), b) unicellular stalk with enlarged oval head 55-70 µm in diameter composed of 8 radiating cells (surface view [Bb], transverse section [Ga]); fragments from near the leaf margin [F] with isodiametric cells whose anticlinal walls are more-or-less straight and beaded [Fa] and short, conical, unicellular or bicellular covering trichomes [Fb]; dorsiventral mesophyll fragments (transverse section [G]), with a single palisade layer [Gc] and 4-6 layers of spongy parenchyma [Gb]. Yellowish crystals of menthol under the cuticle of secretory cells may be present.

www.webofpharma.com

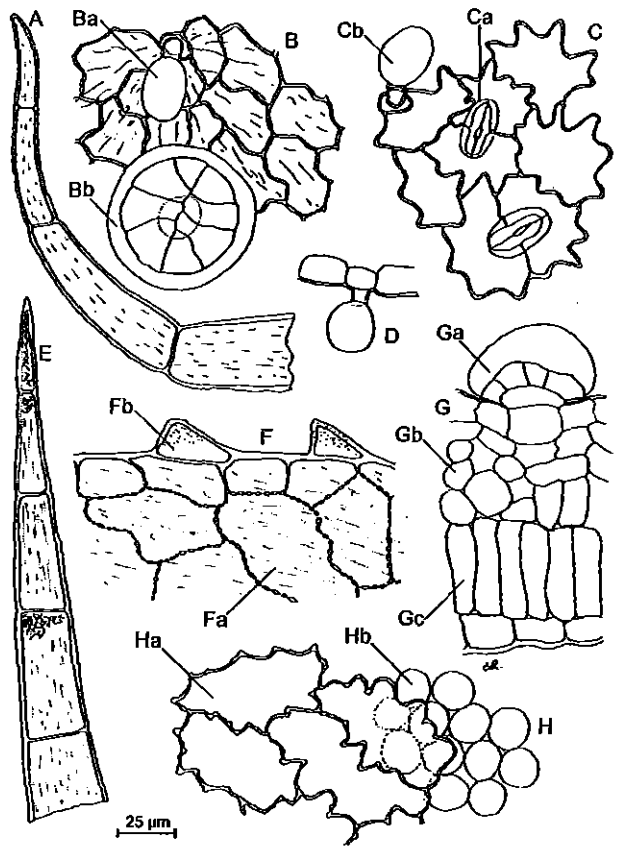


Figure 0406.-1. – *Illustration for identification test B of powdered herbal drug of peppermint leaf*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 2.5 mL of *methanol R* and 2.5 mL of *water R*, sonicate for 5 min and filter.

Reference solution Dissolve 2 mg of *luteolin-7-glucoside R*, 2 mg of *rutoside trihydrate R* and 5 mg of *rosmarinic acid R* in *methanol R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *acetic acid R, anhydrous formic acid R, water R, ethyl acetate R* (7:7:18:68 *V/V/V/V*).

Application 4 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Heat at 100-105 °C for 5 min; spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then with a 50 g/L solution of *macrogol 400 R* in *methanol R* or, alternatively, dip the warm plate in a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, then in a 50 g/L solution of *macrogol 400 R* in *methylene chloride R*; allow to dry in air for about 1 min and examine in ultraviolet light at 366 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Rosmarinic acid: a light blue fluorescent zone	A light blue fluorescent zone (rosmarinic acid)
Luteolin-7-glucoside: an orange fluorescent zone	An orange-yellow fluorescent zone
	A red fluorescent zone
Rutoside: an orange fluorescent zone	An orange-yellow fluorescent zone
	An orange-yellow fluorescent zone
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent of stems, whose diameter is not greater than 1.5 mm; maximum 2 per cent of foreign elements; not more than 8 per cent of the leaves show brown stains due to *Puccinia menthae*.

Carry out the determination using 10 g of the drug.

Water (*2.2.13*)
Maximum 110 mL/kg, determined on 20.0 g.

Total ash (*2.4.16*)
Maximum 15.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 1.5 per cent.

ASSAY

Essential oil (*2.8.12*)
Use 20.0 g of the crushed herbal drug, a 500 mL flask, 200 mL of *water R* as the distillation liquid and 0.50 mL of *xylene R* in the graduated tube. Distil at a rate of 3-4 mL/min for 2 h.

Ph Eur

Peppermint Oil

(Ph. Eur. monograph 0405)

Preparation
Peppermint Oil Gastro-resistant Capsules

Ph Eur

DEFINITION
Essential oil obtained by steam distillation from the fresh aerial parts of *Mentha* × *piperita* L.

CHARACTERS
Appearance Colourless, pale yellow or pale greenish-yellow liquid.

Characteristic odour and taste followed by a sensation of cold.

Solubility Miscible with ethanol (96 per cent) and with methylene chloride.

www.webofpharma.com

IDENTIFICATION

First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Mix 0.1 g of the substance to be examined with *toluene R* and dilute to 10 mL with the same solvent.

Reference solution Dissolve 50 mg of *menthol R*, 20 µL of *cineole R*, 10 mg of *thymol R* and 10 µL of *menthyl acetate R* in *toluene R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 10 µL [or 1 µL] of the reference solution and 20 µL [or 2 µL] of the test solution, as bands of 10 mm [or 8 mm].

Development Over a path of 15 cm [or 6 cm].

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution.

Top of the plate	
Thymol: a quenching zone	Quenching zones may be present (carvone, pulegone)
Reference solution	**Test solution**

Detection B Treat with *anisaldehyde solution R* and heat at 100-105 °C for 5-10 min; examine immediately in daylight.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other less intensely coloured zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	An intense violet-red zone (near the solvent front) (hydrocarbons) A brownish-yellow zone (menthofuran)
Menthyl acetate: a violet-blue zone Thymol: a pink zone	A violet-blue zone (menthyl acetate) A greenish-blue zone (menthone)
	Light pink or greyish-blue or greyish-green zones may be present (carvone, pulegone, isomenthone)
1,8-Cineole: a violet-blue or brown zone	A faint violet-blue or brown zone (1,8-cineole)
Menthol: an intense blue or violet zone	An intense blue or violet zone (menthol)
Reference solution	**Test solution**

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The characteristic peaks due to limonene, 1,8-cineole, menthone, menthofuran, isomenthone, menthyl acetate and menthol in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with reference solution (a). Isopulegol, pulegone and carvone may be present in the chromatogram obtained with the test solution.

TESTS

Relative density (*2.2.5*)
0.900 to 0.916.

Refractive index (*2.2.6*)
1.457 to 1.467.

Optical rotation (*2.2.7*)
−30° to −10°.

Acid value (*2.5.1*)
Maximum 1.4, determined on 5.0 g diluted in 50 mL of the prescribed mixture of solvents.

Fatty oils and resinified essential oils (*2.8.7*)
It complies with the test for fatty oils and resinified essential oils.

Mint oil
Examine the chromatograms obtained in the test for chromatographic profile.

Results The chromatogram obtained with the test solution does not show a peak with the retention time of isopulegol that has an area of more than 0.2 per cent of the total area.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Mix 0.20 mL of the substance to be examined with *heptane R* and dilute to 10.0 mL with the same solvent.

Reference solution (a) Dissolve 10 µL of *limonene R*, 20 µL of *cineole R*, 40 µL of *menthone R*, 10 µL of *menthofuran R*, 10 µL of *(+)-isomenthone R*, 40 µL of *menthyl acetate R*, 20 µL of *isopulegol R*, 60 mg of *menthol R*, 20 µL of *pulegone R*, 10 µL of *piperitone R* and 10 µL of *carvone R* in *heptane R* and dilute to 10.0 mL with the same solvent.

Reference solution (b) Dissolve 5 µL of *isopulegol R* in *heptane R* and dilute to 10.0 mL with the same solvent. Dilute 0.1 mL of the solution to 5.0 mL with *heptane R*.

Column:
- *material*: fused silica;
- *size*: *l* = 60 m, Ø = 0.25 mm;
- *stationary phase*: *macrogol 20 000 R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R.*

Flow rate 1.5 mL/min.

Split ratio 1:50.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 10	60
	10 - 70	60 → 180
	70 - 75	180
Injection port		200
Detector		220

Detection Flame ionisation.

Injection 1 µL.

www.webofpharma.com

Elution order Order indicated in the composition of reference solution (a); record the retention times of these substances.

Identification of peaks Using the retention times determined from the chromatogram obtained with reference solution (a), locate the components of reference solution (a) in the chromatogram obtained with the test solution.

System suitability Reference solution (a):
— *resolution*: minimum 1.5 between the peaks due to limonene and 1,8-cineole; minimum 1.5 between the peaks due to piperitone and carvone.

Determine the percentage content of each of the following components. The limits are within the following ranges:
— *limonene*: 1.0 per cent to 3.5 per cent;
— *1,8-cineole*: 3.5 per cent to 8.0 per cent;
— *menthone*: 14.0 per cent to 32.0 per cent;
— *menthofuran*: 1.0 per cent to 8.0 per cent;
— *isomenthone*: 1.5 per cent to 10.0 per cent;
— *menthyl acetate*: 2.8 per cent to 10.0 per cent;
— *isopulegol*: maximum 0.2 per cent;
— *menthol*: 30.0 per cent to 55.0 per cent;
— *pulegone*: maximum 3.0 per cent;
— *carvone*: maximum 1.0 per cent;
— *disregard limit*: the area of the principal peak in the chromatogram obtained with reference solution (b) (0.05 per cent).

The ratio of 1,8-cineole content to limonene content is a minimum of 2.

STORAGE

At a temperature not exceeding 25 °C.

Ph Eur

Peppermint Oil Gastro-resistant Capsules

Gastro-resistant Peppermint Oil Capsules

DEFINITION

Peppermint Oil Gastro-resistant Capsules contain Peppermint Oil. They are covered with a gastro-resistant coating.

The capsules comply with the requirements stated under Capsules and with the following requirements.

IDENTIFICATION

A. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Dissolve a quantity of the contents of the capsules containing 0.1 g of Peppermint Oil in sufficient *toluene* to produce 10 mL.

(2) Dissolve 10 mg of *thymol*, 10 µL of *menthyl acetate*, 20 µL of *cineole* and 50 mg of *menthol* in *toluene* and dilute to 10 mL with the same solvent.

CHROMATOGRAPHIC CONDITIONS

(a) Use a TLC silica gel GF_{254} plate.

(b) Use the mobile phase as described below.

(c) Apply 20 µL of solution (1) and 10 µL of solution (2) as bands.

(d) After removal of the plate, dry in air and examine under *ultraviolet light (254 nm)*, spray with *anisaldehyde solution* and examine in daylight for 5 to 10 minutes while heating at 100° to 105°.

MOBILE PHASE

5 volumes of ethyl acetate and 95 volumes of toluene.

CONFIRMATION

When examined under ultraviolet light (254 nm) the chromatogram obtained with solution (1) may show quenching zones (carvone, pulegone) situated just below the level of the zone (thymol) in the chromatogram obtained with solution (2).

When examined in daylight the chromatogram obtained with solution (2) shows, in order of increasing Rf value, an intense blue to violet zone (menthol) in the lower third; a violet-blue to brown zone (cineole); a pink zone (thymol); and a violet-blue zone (menthyl acetate). In the chromatogram obtained with solution (1) there is a zone due to menthol (the most intense) and a faint zone due to cineole; at Rf values between those of the cineole and thymol zones in the chromatogram obtained with solution (2), there may be light pink or greyish-blue or greenish-grey zones (carvone, pulegone, isomenthone); in the middle of the chromatogram, there is a violet-blue zone (menthyl acetate) and just below it a greenish-blue zone (menthone); an intense violet-red zone (hydrocarbons) appears near the solvent front and below it there may be a brownish-yellow zone (menthofuran); other less intensely coloured zones may also appear.

B. Examine the chromatograms obtained in the test for Chromatographic profile. The retention time of the principal peaks in the chromatogram obtained with solution (1) is similar to that of the principal peaks in the chromatogram obtained with solution (2). Carvone and pulegone may be absent from the chromatogram obtained with solution (1).

TESTS

Disintegration test

Complies with the requirements stated under Gastro-resistant Capsules.

Refractive index

1.457 to 1.467, determined on the contents of the capsules, Appendix V G.

Relative density

0.900 to 0.916, determined on the contents of the capsules, Appendix V E.

Composition of peppermint oil

Carry out the method for *gas chromatography*, Appendix III B, using the following freshly prepared solutions.

(1) Use the contents of the capsules.

(2) Dissolve 0.1 g of *limonene*, 0.2 g of *cineole*, 0.4 g of *menthone*, 0.1 g of *menthofuran*, 0.1 g of *isomenthone*, 0.4 g of *menthyl acetate*, 0.6 g of *menthol*, 0.2 g of *pulegone* and 0.1 g of *carvone* in 1 mL of *hexane*.

CHROMATOGRAPHIC CONDITIONS

(a) Use a fused-silica capillary column (60 m × 0.25 mm) coated with *macrogol 20,000* as the bonded phase.

(b) Use *helium* as the carrier gas at 1.5 mL per minute.

(c) Use the gradient conditions described below.

(d) Use an inlet temperature of 220°.

(e) Use a flame ionisation detector at a temperature of 220°.

(f) Inject 0.2 µL of each solution.

(g) Use a split ratio of 1:100.

When the chromatograms are recorded in the prescribed conditions, the components elute in the order indicated in the composition of solution (2). Record the retention times of these substances.

www.webofpharma.com

Time (minutes)	Temperature	Comments
0 → 10	60°	isothermal
10 → 70	60° →180°	linear gradient
70 → 75	180°	isothermal

SYSTEM SUITABILITY

The test is not valid unless the number of theoretical plates calculated from the limonene peak at 110° is at least 30,000 and the resolution factor between the peaks corresponding to limonene and cineole is at least 1.5 in the chromatogram obtained with solution (2).

DETERMINATION OF CONTENT

Using the retention times determined from the chromatogram obtained with solution (2), locate the components of solution (2) on the chromatogram obtained with solution (1) (disregard the peak due to hexane).

Determine the percentage content of the components by the normalisation procedure.

The percentages are within the following ranges:

Limonene	1.0 to 3.5%,
Cineole	3.5 to 8.0%,
Menthone	14.0 to 32.0%,
Menthofuran	1.0 to 8.0%,
Isomenthone	1.5 to 10.0%,
Menthyl acetate	2.8 to 10.0%,
Isopulegol	Maximum 0.2%
Menthol	30.0 to 55.0%
Pulegone	Not more than 3.0%,
Carvone	Not more than 1.0%.

The ratio of cineole content to limonene content is greater than 2.

STORAGE

Peppermint Oil Gastro-resistant Capsules should be protected from light.

Peppermint Leaf Dry Extract

(Ph. Eur. monograph 2382)

Ph Eur

DEFINITION

Dry extract produced from *Peppermint leaf (0406)*.

Content

Minimum 0.5 per cent of rosmarinic acid ($C_{18}H_{16}O_8$; M_r 360.3) (dried extract).

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure using ethanol (30-50 per cent *V/V*) or water at minimum 60 °C.

CHARACTERS

Appearance

Brown, amorphous powder.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution To 0.2 g of the extract to be examined add 2.5 mL of *methanol R* and 2.5 mL of *water R*, sonicate for 5 min and filter.

Reference solution Dissolve 2 mg of *luteolin-7-glucoside R*, 2 mg of *rutoside trihydrate R* and 5 mg of *rosmarinic acid R* in *methanol R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *acetic acid R, anhydrous formic acid R, water R, ethyl acetate R* (7:7:18:68 *V/V/V/V*).

Application 4 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Heat at 100-105 °C for 5 min; spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then with a 50 g/L solution of *macrogol 400 R* in *methanol R* or, alternatively, dip the warm plate in a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, then in a 50 g/L solution of *macrogol 400 R* in *methylene chloride R*; allow to dry in air for about 1 min and examine in ultraviolet light at 366 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Rosmarinic acid: a light blue fluorescent zone	A light blue fluorescent zone (rosmarinic acid)
Luteolin-7-glucoside: an orange fluorescent zone	A faint orange fluorescent zone
	An orange-yellow fluorescent zone
	A red fluorescent zone
Rutoside: an orange fluorescent zone	An orange-yellow fluorescent zone
	An orange-yellow fluorescent zone
Reference solution	Test solution

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Use brown glass flasks. To 0.400 g of the extract to be examined add 15 mL of *ethanol (50 per cent V/V) R*, sonicate for 10 min and filter into a 20 mL volumetric flask. Rinse the flask and the filter with *ethanol (50 per cent V/V) R* and dilute to 20.0 mL with the same solvent.

Reference solution (a) Dissolve 10.0 mg of *rosmarinic acid CRS* in *ethanol (50 per cent V/V) R* and dilute to 100.0 mL with the same solvent.

Reference solution (b) Dissolve 5 mg of *ferulic acid R* in reference solution (a) and dilute to 50 mL with the same solution.

Column:

— *size*: *l* = 0.25 m, Ø = 4.6 mm;

— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

www.webofpharma.com

Mobile phase:
— *mobile phase A*: *phosphoric acid R, acetonitrile R, water for chromatography R* (1:19:80 *V/V/V*);
— *mobile phase B*: *phosphoric acid R, methanol R, acetonitrile R* (1:40:59 *V/V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 20	100 → 55	0 → 45
20 - 25	55 → 0	45 → 100
25 - 30	0 → 100	100 → 0

Flow rate 1.2 mL/min.

Detection Spectrophotometer at 330 nm.

Injection 20 µL.

Identification of peaks Use the chromatogram obtained with reference solution (a) to identify the peak due to rosmarinic acid.

Relative retention With reference to rosmarinic acid (retention time = about 11 min): ferulic acid = about 0.8.

System suitability Reference solution (b):
— *resolution*: minimum 4.0 between the peaks due to ferulic acid and rosmarinic acid.

Calculate the percentage content of rosmarinic acid using the following expression:

$$\frac{A_1 \times m_2 \times p \times 0.2}{A_2 \times m_1}$$

A_1 = area of the peak due to rosmarinic acid in the chromatogram obtained with the test solution;
A_2 = area of the peak due to rosmarinic acid in the chromatogram obtained with reference solution (a);
m_1 = mass of the extract to be examined used to prepare the test solution, in grams;
m_2 = mass of *rosmarinic acid CRS* used to prepare reference solution (a), in grams;
p = percentage content of rosmarinic acid in *rosmarinic acid CRS*.

Ph Eur

Peru Balsam

(Ph. Eur. monograph 0754)

Ph Eur

DEFINITION

Balsam obtained from the scorched and wounded trunk of *Myroxylon balsamum* (L.) Harms var. *pereirae* (Royle) Harms.

Content

45.0 per cent *m/m* to 70.0 per cent *m/m* of esters, mainly benzyl benzoate and benzyl cinnamate.

CHARACTERS

Appearance

Dark brown, viscous liquid which is transparent and yellowish-brown when viewed in a thin layer; it is not sticky, non-drying and does not form threads.

Solubility

Practically insoluble in water, freely soluble in anhydrous ethanol, not miscible with fatty oils, except for castor oil.

IDENTIFICATION

A. Dissolve 0.20 g in 10 mL of *ethanol (96 per cent) R*. Add 0.2 mL of *ferric chloride solution R1*. A green or yellowish-green colour develops.

B. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 0.5 g of the substance to be examined in 10 mL of *ethyl acetate R*.

Reference solution Dissolve 4 mg of *thymol R*, 30 mg of *benzyl cinnamate R* and 80 µL of *benzyl benzoate R* in 5 mL of *ethyl acetate R*.

Plate *TLC silica gel GF_{254} plate R*.

Mobile phase *glacial acetic acid R, ethyl acetate R, hexane R* (0.5:10:90 *V/V/V*).

Application 10 µL, as bands of 20 mm by 3 mm.

Development Twice over a path of 10 cm.

Drying In air.

Detection A Examine in ultraviolet light at 254 nm and mark the quenching zones.

Results A The chromatogram obtained with the reference solution shows in the upper third 2 quenching zones, the higher one due to benzyl benzoate and the lower one due to benzyl cinnamate. The chromatogram obtained with the test solution shows 2 quenching zones at the same levels and of approximately the same size.

Detection B Spray with a freshly prepared 200 g/L solution of *phosphomolybdic acid R* in *ethanol (96 per cent) R*, using 10 mL for a plate 200 mm square and examine in daylight while heating at 100-105 °C for 5-10 min.

Results B The zones due to benzyl benzoate and benzyl cinnamate are blue against a yellow background.
The chromatogram obtained with the reference solution shows at about the middle a violet-grey zone (thymol). In the chromatogram obtained with the test solution, a blue zone (nerolidol) is seen just below the level of the zone due to thymol in the chromatogram obtained with the reference solution. Just below the zone due to nerolidol, no blue zone is seen corresponding to a quenching zone seen when examined in ultraviolet light at 254 nm (colophony). In the upper and lower part of the chromatogram obtained with the test solution, other faint blue zones may be seen.

TESTS

Relative density (*2.2.5*)

1.14 to 1.17.

Saponification value (*2.5.6*)

230 to 255, determined on the residue obtained in the assay.

Artificial balsams

Shake 0.20 g with 6 mL of *light petroleum R1*. The light petroleum solution is clear and colourless and the whole of the insoluble parts of the balsam stick to the wall of the test-tube.

Fatty oils

Shake 1 g with 3 mL of a 1000 g/L solution of *chloral hydrate R*. The resulting solution is as clear as the 1000 g/L solution of *chloral hydrate R*.

Turpentine

Evaporate to dryness 4 mL of the solution obtained in the test for artificial balsams. The residue has no odour of turpentine.

ASSAY

To 2.50 g in a separating funnel add 7.5 mL of *dilute sodium hydroxide solution R* and 40 mL of *peroxide-free ether R* and shake vigorously for 10 min. Separate the lower layer and

www.webofpharma.com

shake it with 3 quantities, each of 15 mL, of *peroxide-free ether R*. Combine the ether layers, dry over 10 g of *anhydrous sodium sulfate R* and filter. Wash the sodium sulfate with 2 quantities, each of 10 mL, of *peroxide-free ether R*. Combine the ether layers and evaporate to dryness. Dry the residue (esters) at 100-105 °C for 30 min and weigh.

STORAGE

Protected from light.

Ph Eur

Phellodendron Amurense Bark

DEFINITION

Phellodendron Amurense Bark is the dried bark of *Phellodendron amurense* Ruprecht.

It is collected between spring and summer and the rough part of the bark is removed and sundried.

It contains not less than 0.4% w/w of berberine ($C_{20}H_{18}NO_4$) and not less than 0.2% w/w palmatine ($C_{21}H_{22}NO_4$) calculated with reference to the dried material.

IDENTIFICATION

A. The bark pieces are usually rectangular or shallowly quilled, of variable length and width; between 2 and 6 mm thick. Prepared, cut slices are transversely sliced into rectangular pieces and occasionally show the remains of the corky outer bark. The outer surface is relatively smooth with yellow, yellowish-green or yellowish-brown inner bark (secondary phloem) interrupted by irregularly shaped remains of brown or greyish-brown outer bark (cork or rhytidoma), the latter fissured or sometimes raised, angular and somewhat spongy. Lenticels are occasionally visible in the outer bark. The inner surface is smooth and yellow or yellowish-brown throughout with fine longitudinal striations. The texture is light and hard. The fracture is fibrous, bright yellow or yellowish-green.

B. Reduce to a powder, Appendix XVII A. The powder is yellow or yellowish-brown. Examine under a microscope using *chloral hydrate solution*. The powder shows the following diagnostic characters: abundant fragments of fibres, yellow or pale yellow, mainly in bundles or sheets, with thickened walls and a long, narrow lumen, surrounded by a crystal sheath of parenchyma cells containing prisms of calcium oxalate. Scattered calcium oxalate prism crystals, up to about 24 µm, are also seen in the powder. The fibre sheets are interspersed with medullary rays composed of polygonal cells two to three cells wide. Numerous large stone cells, bright yellow, sub-orbicular, fusiform or irregular in shape, some branched or with a pointed apex, with thickened, distinctly striated walls, are present, commonly arranged in groups. Groups of tabular, colourless, cork cells in layers are present.

C. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) To 0.25 g of the finely powdered drug, Appendix XVII A, add 4 mL of a mixture of 20 mL of *water* and 80 mL of *methanol*. Mix with the aid of ultrasound for 10 minutes and filter. Extract the remaining residue in the filter with two 2-mL quantities of *methanol*. Combine the solutions and dilute to 20 mL with *methanol*.

(2) 0.04% w/v each of *palmatine chloride BPCRS* and *berberine chloride BPCRS* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *octadecylsilyl silica gel for HPTLC* (Merck silica gel HPTLC plates are suitable)

(b) Use the mobile phase as described below.

(c) Apply 20 µL of each solution, as 8 mm bands.

(d) Develop the plate to 6 cm from the point of application.

(e) After removal of the plate, dry in air for 5 minutes, dip the plate in *ethanolic sulfuric acid (20%)* and then heat at 105° until coloured bands appear. Examine under *ultraviolet light (366 nm)*.

MOBILE PHASE

10 volumes of *anhydrous formic acid*, 10 volumes of *water* and 80 volumes of *ethyl acetate*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (2) shows two clearly separated bands.

RESULTS

See the sequence of zones present in the chromatograms obtained with the solution (1) and solution (2). Other faint zones may be present.

Top of the plate	
A green band (berberine)	A green band (berberine)
An orange band	
A green band (palmatine)	A green band (palmatine)
An orange band	
A blue band	
A blue band	
Solution (1)	*Solution (2)*

TESTS

Loss on drying

When dried at 100° to 105° for 2 hours, loses not more than 10.0% of its weight, Appendix IX D. Use 1 g.

Total ash

Not more than 8.0%, Appendix XI J, Method II.

ASSAY

Carry out the method for *liquid chromatography*, Appendix III D, using the following solutions.

(1) To 0.1 g of powdered sample, add 80 mL of a mixture of equal volumes of *acetonitrile* and 0.1% v/v solution of *orthophosphoric acid*. Mix with the aid of ultrasound for 40 minutes and allow to cool. Dilute to 100 mL with mobile phase and filter (Whatman GF/C is suitable).

(2) 0.01% w/v of *palmatine chloride BPCRS* and 0.01% w/v *berberine chloride BPCRS* in mobile phase.

CHROMATOGRAPHIC CONDITIONS

(a) Use a stainless steel column (15 cm × 4.6 mm) packed with *end-capped octadecylsilyl silica gel for chromatography* (5 µm) (Phenomenex Luna C18 is suitable).

www.webofpharma.com

(b) Use isocratic elution and the mobile phase described below.

(c) Use a flow rate of 1.2 mL per minute.

(d) Use an ambient column temperature.

(e) Use a detection wavelength of 235 nm.

(f) Inject 50 µl of each solution.

MOBILE PHASE

27 volumes of *acetonitrile* and 73 volumes of a 1.36% w/v solution of *potassium dihydrogen orthophosphate* in *water*.

SYSTEM SUITABILITY

The test is not valid unless, in the chromatogram obtained with solution (2), the *resolution* between the peaks due to palmatine (retention time approximately 8 minutes) and berberine (retention time approximately 9 minutes) is at least 2.0.

DETERMINATION OF CONTENT

Using the retention times and the peak areas from the chromatograms obtained with solution (2), locate and integrate the peaks due to berberine and palmatine in the chromatogram obtained with solution (1). Calculate the content of berberine and of palmatine in the sample using the declared content of berberine in *berberine chloride BPCRS* and palmatine in *palmatine chloride BPCRS* and the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1} \times 12.5$$

A_1	=	Area of the peak due to berberine/palmatine in the chromatogram obtained with solution (1).
A_2	=	Area of the peak due to berberine/palmatine in the chromatogram obtained with solution (2).
m_1	=	Weight of the drug being examined in g.
m_2	=	Weight of *berberine chloride/palmatine chloride* in the reference solution in g.
p	=	Percentage content of berberine/palmatine in *berberine chloride/palmatine chloride*.

STORAGE

Phellodendron Amurense Bark should be protected from moisture.

ANNEX

This section is non-mandatory.

DNA reference sequence

A DNA reference sequence for the identity of Phellodendron Amurense Bark is published in *Supplementary Chapter VII D.*

Phellodendron Chinense Bark

DEFINITION

Phellodendron Chinense Bark is the dried bark of *Phellodendron chinense* Schneid.

It is collected between spring and summer and the rough outer bark is removed and discarded. The remainder is sundried.

It contains not less than 3.0% w/w of berberine ($C_{20}H_{18}NO_4$), calculated with reference to the dried material.

IDENTIFICATION

A. The bark pieces are usually rectangular or shallowly quilled of widely varying length and width; up to 6 mm thick. Prepared, cut, slices are sliced transversely into rectangular pieces. The outer surface is greyish or yellowish (depending on the amount of thin outer cork bark removed), with irregularly scattered raised transverse lenticels. The inner surface is smooth and yellow to yellowish-brown throughout with fine longitudinal striations. The texture is light and hard. The fracture is fibrous, yellow or yellowish green; older barks are thicker and include a hard sponge-like zone on the innermost side.

B. Reduce to a powder, Appendix XVII A. The powder is yellow or yellowish-brown. Examine under a microscope using *chloral hydrate solution*. The powder shows the following diagnostic characters: abundant fragments of short fibres, yellow or pale yellow, mainly in bundles or sheets, with thickened walls and a long, narrow lumen, surrounded by a crystal sheath of parenchyma cells containing prisms of calcium oxalate. Scattered calcium oxalate prism crystals, up to about 40 µm, are also seen in the powder. The fibre sheets are interspersed with conspicuous medullary rays composed of polygonal cells two to three cells wide. Numerous large stone cells, bright yellow, sub-orbicular, fusiform or irregular in shape, some branched or with a pointed apex, with thickened, distinctly striated walls, are present, commonly arranged in groups.

C. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) To 0.25 g of the finely powdered drug, Appendix XVII A, add 4 mL of a mixture of 20 mL of *water* and 80 mL of *methanol*. Mix with the aid of ultrasound for 10 minutes and filter. Extract the remaining residue in the filter with two 2-mL quantities of *methanol*. Combine the solutions and dilute to 20 mL with *methanol*.

(2) 0.04% w/v each of *palmatine chloride BPCRS* and *berberine chloride BPCRS* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *octadecylsilyl silica gel for HPTLC* (Merck silica gel HPTLC plates are suitable).

(b) Use the mobile phase as described below.

(c) Apply 20 µL of each solution, as 8 mm bands.

(d) Develop the plate to 6 cm from the point of application.

(e) After removal of the plate, dry in air for 5 minutes, dip the plate in *ethanolic sulfuric acid (20%)* and then heat at 105° until coloured bands appear. Examine under *ultraviolet light (366 nm)*.

MOBILE PHASE

10 volumes of *anhydrous formic acid*, 10 volumes of *water* and 80 volumes of *ethyl acetate*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (2) shows two clearly separated bands.

RESULTS

See the diagram for the sequence of zones present in the chromatograms obtained with solution (1) and solution (2). Furthermore, in the chromatogram obtained with solution (1) a faint or more intense green band corresponding to palmatine may be present. Other faint zones may be present.

www.webofpharma.com

Top of the plate	
A green band (berberine) A yellow band	A green band (berberine) A green band (palmatine)
Solution (1)	*Solution (2)*

TESTS

Phellodendron amurense

In identification test C, the chromatogram obtained with solution (1) shows no orange band between the bands for berberine and palmatine and no orange or blue bands below the band for palmatine given in the chromatogram obtained with solution (2).

Loss on drying

When dried at 100° to 105° for 2 hours, loses not more than 10.0% of its weight, Appendix IX D. Use 1 g.

Total ash

Not more than 8.0%, Appendix XI J, Method II.

ASSAY

Carry out the method for *liquid chromatography*, Appendix III D, using the following solutions.

(1) To 0.1 g of powdered sample, add 80 mL of a mixture of equal volumes of *acetonitrile* and 0.1% v/v solution of *orthophosphoric acid*. Mix with the aid of ultrasound for 40 minutes and allow to cool. Dilute to 100 mL with mobile phase and filter (Whatman GF/C is suitable).

(2) 0.01% w/v of *palmatine chloride BPCRS* and 0.01% w/v *berberine chloride BPCRS* in mobile phase.

CHROMATOGRAPHIC CONDITIONS

(a) Use a stainless steel column (15 cm × 4.6 mm) packed with *end-capped octadecylsilyl silica gel for chromatography* (5 µm) (Phenomenex Luna C18 is suitable).

(b) Use isocratic elution and the mobile phase described below.

(c) Use a flow rate of 1.2 mL per minute.

(d) Use an ambient column temperature.

(e) Use a detection wavelength of 235 nm.

(f) Inject 50 µL of each solution.

MOBILE PHASE

27 volumes of *acetonitrile* and 73 volumes of a 1.36% w/v solution of *potassium dihydrogen orthophosphate* in *water*.

SYSTEM SUITABILITY

The test is not valid unless, in the chromatogram obtained with solution (2), the *resolution* between the peaks due to palmatine (retention time of approximately 8 minutes) and berberine (retention time of approximately 9 minutes) is at least 2.0.

DETERMINATION OF CONTENT

Using the retention time and the peak area from the chromatograms obtained with solution (2), locate and integrate the peak due to berberine in the chromatogram obtained with solution (1). Calculate the content of berberine in the sample using the declared content of berberine in *berberine chloride BPCRS* and the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1} \times 12.5$$

A_1 = Area of the peak due to berberine in the chromatogram obtained with solution (1).
A_2 = Area of the peak due to berberine in the chromatogram obtained with solution (2).
m_1 = Weight of the drug being examined in g.
m_2 = Weight of *berberine chloride* in the reference solution in g.
p = Percentage content of berberine in *berberine chloride*.

STORAGE

Phellodendron Chinense Bark should be protected from moisture.

ANNEX

This section is non-mandatory.

DNA reference sequence

A DNA reference sequence for the identity of Phellodendron Chinense Bark is published in *Supplementary Chapter VII D.*

Phyllanthus Emblica Pericarp

DEFINITION

Phyllanthus Emblica Pericarp is the pericarp of dried mature fruits of *Phyllanthus emblica* L. (syn. *Emblica officinalis* Gaertn.)

It contains not less than 6.0% tannins, expressed as pyrogallol ($C_6H_6O_3$. M_r 126.1), calculated with reference to the dried drug.

IDENTIFICATION

A. Irregular pieces of the pericarp showing a dark brownish to black outer surface, much wrinkled and grooved with occasional greyish-white patches; the underlying brown mesocarp is about 2 to 3 mm wide surrounding a thin, paler brown endocarp. Infrequently whole seeds, or portions of the creamish white testa may be present, attached to the endocarp; whole seeds are subspherical, about 1 cm in diameter and the testa is marked with 6 equidistant longitudinal ridges. Occasional whole fruits may also be present; they are spherical to ovoid or irregular, about 2 cm in diameter and show a depression at one end.

B. The powder is yellow-green or pale brown. It shows small polygonal cells from the exocarp covered with a thick cuticle, numerous mesocarp, some filled with amorphous grey birefractive masses, some with mucilage, and some with calcium oxalate crystals in the form of needles, large prism or microsphenoids; thick-walled, pitted sclereids from the mesocarp found singly and usually surrounded by parenchyma, and fragments of the endocarp consisting of a thick layer of pitted fibres and sclereids.

C. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Add 25 mL of *ethanol* to 1.0 g of the powdered herbal drug, sonicate for 30 minutes and filter.

(2) 0.1% w/v of *ellagic acid* and 0.1% w/v of *gallic acid* in *methanol*.

www.webofpharma.com

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *silica gel 60 F_{254}* or high-performance *silica gel 60 F_{254}* (Merck silica gel 60 F_{254} HPTLC plates are suitable).

(b) Use the mobile phase as described below.

(c) Apply 10 µL [or 2 µL] of each solution, as bands.

(d) Develop the plate to 15 cm [or 7 cm].

(e) After removal of the plate, dry in air, spray with a 5% w/v solution of *iron(III) chloride* in *ethanol* and examine in daylight.

MOBILE PHASE

1.5 volumes of *toluene*, 3 volumes of *acetic acid*, 4 volumes of *formic acid* and 30 volumes of *ethyl acetate*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (2) shows two clearly separated bands.

CONFIRMATION

The chromatogram obtained with solution (1) shows a dark blue band with an Rf value of 0.6 corresponding in colour and position to the band obtained with ellagic acid in solution (2) and a dark blue band with an Rf value of approximately 0.9 corresponding in position to the dark blue band obtained with gallic acid in solution (2). Two or three separated blue or faint blue bands with Rf values of between 0.2 and 0.3 are also present. Other bands may be present in solution (1).

Top of the plate	
Dark blue band	Gallic acid: a dark blue band
Dark blue band	Ellagic acid: a dark blue band
Blue/faint blue band Blue/faint blue band	
Solution (1)	**Solution (2)**

TESTS

Ethanol-soluble extractive

Not less than 15.0%, Appendix XI B1

Foreign matter

Not more than 5% of foreign matter including seed material, Appendix XI D.

Water-soluble extractive

Not less than 50%, Appendix XI B2.

Ash

Not more than 7.0%, Appendix XI J, method II.

Loss on drying

Not more than 10.0%, Appendix IX D. Use 1 g.

ASSAY

Carry out the determination of *tannins in herbal drugs*, Appendix XI M. Use 1.0 g of powdered drug.

Dwarf Pine Oil

(Ph. Eur. monograph 2377)

Ph Eur

DEFINITION

Essential oil obtained by steam distillation of the fresh leaves and twigs of *Pinus mugo* Turra. A suitable antioxidant may be added.

CHARACTERS

Appearance

Clear, colourless or pale yellow liquid.

IDENTIFICATION

First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dilute 1 mL of the substance to be examined to 10 mL with *toluene R*.

Reference solution Dissolve 10 mg of *borneol R* and 10 µL of *bornyl acetate R* in *toluene R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 10 µL [or 2 µL], as bands.

Development Over a path of 15 cm [or 6 cm].

Drying In air.

Detection Spray with *anisaldehyde solution R* and heat at 100-105 °C for 5-10 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A pink zone
Bornyl acetate: a brown or greyish-brown zone	A brown or greyish-brown zone (bornyl acetate)
	A pink zone
Borneol: a brown or greyish-brown zone	A cluster of violet zones
Reference solution	**Test solution**

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The characteristic peaks in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with reference solution (a).

TESTS

Relative density (*2.2.5*)

0.857 to 0.870.

Refractive index (*2.2.6*)

1.474 to 1.480.

Optical rotation (*2.2.7*)

−15° to −6°.

www.webofpharma.com

Acid value (*2.5.1*)
Maximum 1.0.

Peroxide value (*2.5.5*)
Maximum 20.

Fatty oils and resinified oils (*2.8.7*)
It complies with the test.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dilute 200 µL of the substance to be examined to 10.0 mL with *heptane R*.

Reference solution (a) Dilute 30 µL of *α-pinene R*, 5 mg of *camphene R*, 10 µL of *β-pinene R*, 20 µL of *car-3-ene R*, 5 µL of *β-myrcene R*, 10 µL of *limonene R*, 5 µL of *p-cymene R*, 10 µL of *terpinolene R*, 5 µL of *bornyl acetate R* and 5 µL of *β-caryophyllene R* in *heptane R* and dilute to 5 mL with the same solvent.

Reference solution (b) Dissolve 5 mg of *camphene R* in *heptane R* and dilute to 50.0 mL with the same solvent. Dilute 1.0 mL of this solution to 10.0 mL with *heptane R*.

Column:
— *material*: fused silica;
— *size*: *l* = 60 m, Ø = 0.25 mm;
— *stationary phase*: *macrogol 20 000 R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R*.

Flow rate 1.5 mL/min.

Split ratio 1:50.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 10	65
	10 - 41	65 → 220
	41 - 50	220
Injection port		220
Detector		250

Detection Flame ionisation.

Injection 1 µL.

Elution order Order indicated in the composition of reference solution (a); record the retention times of these substances.

System suitability Reference solution (a):
— *resolution*: minimum 1.5 between the peaks due to car-3-ene and β-myrcene.

Identification of components Using the retention times determined from the chromatogram obtained with reference solution (a), locate the components of reference solution (a) in the chromatogram obtained with the test solution; the peak due to β-phellandrene is eluted after the peak due to limonene with a relative retention of about 1.03 with reference to limonene.

Determine the percentage content of each of these components. The limits are within the following ranges:
— *α-pinene*: 10.0 per cent to 30.0 per cent;
— *camphene*: maximum 2.0 per cent;
— *β-pinene*: 3.0 per cent to 14.0 per cent;
— *car-3-ene*: 10.0 per cent to 40.0 per cent;
— *β-myrcene*: 3.0 per cent to 12.0 per cent;
— *limonene*: 5.0 per cent to 14.0 per cent;
— *β-phellandrene*: 9.0 per cent to 19.0 per cent;
— *p-cymene*: maximum 2.5 per cent;
— *terpinolene*: maximum 8.0 per cent;
— *bornyl acetate*: 0.5 per cent to 5.0 per cent;
— *β-caryophyllene*: 0.5 per cent to 5.0 per cent;
— *reporting threshold*: 0.05 per cent (principal peak in the chromatogram obtained with reference solution (b)).

STORAGE
In an inert container and at a temperature not exceeding 25 °C.

Ph Eur

Pine Silvestris Oil

(Ph. Eur. monograph 1842)

Ph Eur

DEFINITION
Essential oil obtained by steam distillation of the fresh leaves and branches of *Pinus sylvestris* L. A suitable antioxidant may be added.

CHARACTERS
Appearance
Clear, colourless or pale yellow liquid.

Characteristic odour.

IDENTIFICATION
First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dilute 1 mL of the substance to be examined to 10 mL with *toluene R*.

Reference solution Dissolve 10 mg of *borneol R* and 10 µL of *bornyl acetate R* in *toluene R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 10 µL [or 2 µL] as bands.

Development Over a path of 15 cm [or 6 cm].

Drying In air.

Detection Treat with *anisaldehyde solution R*, heat at 100-105 °C for 5-10 min and examine in daylight.

Results See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A pink zone (hydrocarbons)
Bornyl acetate: a brown or grey-brown zone	A brown or grey-brown zone (bornyl acetate) A pink zone
Borneol: a brown or grey-brown zone	A cluster of violet zones
Reference solution	**Test solution**

www.webofpharma.com

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The characteristic peaks in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with reference solution (a).

TESTS

Relative density (*2.2.5*)
0.855 to 0.875.

Refractive index (*2.2.6*)
1.465 to 1.480.

Optical rotation (*2.2.7*)
−9° to −30°.

Acid value (*2.5.1*)
Maximum 1.0.

Peroxide value (*2.5.5*)
Maximum 20.

Fatty oils and resinified oils (*2.8.7*)
It complies with the test.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution The substance to be examined.

Reference solution (a) Dissolve 30 µL of *α-pinene R*, 10 mg of *camphene R*, 20 µL of *β-pinene R*, 10 µL of *car-3-ene R*, 10 µL of *β-myrcene R*, 20 µL of *limonene R*, 10 µL of *p-cymene R*, 10 µL of *terpinolene R*, 10 µL of *bornyl acetate R* and 10 µL of *β-caryophyllene R* in 1 mL of *heptane R*.

Reference solution (b) Dissolve 10 mg of *camphene R* in *heptane R* and dilute to 2 mL with the same solvent. Dilute 0.1 mL of the solution to 1 mL with *heptane R*.

Column:
— *material*: fused silica,
— *size*: *l* = 60 m, Ø = 0.22 mm,
— *stationary phase*: *macrogol 20 000 R* (0.2 µm).

Carrier gas *helium for chromatography R*.

Flow rate 1.5 mL/min.

Split ratio 1:100.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 10	65
	10 - 41	65 → 220
	41 - 50	220
Injection port		220
Detector		250

Detection Flame ionisation.

Injection 0.2 µL.

Elution order Order indicated in the preparation of reference solution (a). Record the retention times of these substances.

System suitability Reference solution (a):
— *resolution*: minimum 1.5 between the peaks due to car-3-ene and β-myrcene.

Identification of components Using the retention times determined from the chromatogram obtained with reference solution (a), locate the components of reference solution (a) in the chromatogram obtained with the test solution.
The peak due to β-phellandrene is eluted after the peak due to limonene with a relative retention of about 1.03 with reference to limonene.

Determine the percentage content of these components. The limits are within the following ranges:
— *α-pinene*: 32.0 per cent to 60.0 per cent,
— *camphene*: 0.5 per cent to 2.0 per cent,
— *β-pinene*: 5.0 per cent to 22.0 per cent,
— *car-3-ene*: 6.0 per cent to 18.0 per cent,
— *β-myrcene*: 1.5 per cent to 10.0 per cent,
— *limonene*: 7.0 per cent to 12.0 per cent,
— *β-phellandrene*: maximum 2.5 per cent,
— *p-cymene*: maximum 2.0 per cent,
— *terpinolene*: maximum 4.0 per cent,
— *bornyl acetate*: 1.0 per cent to 4.0 per cent,
— *β-caryophyllene*: 1.0 per cent to 6.0 per cent,
— *disregard limit*: the area of the principal peak in the chromatogram obtained with reference solution (b).

STORAGE
At a temperature not exceeding 25 °C.

Ph Eur

Plantain

(Ribwort Plantain, Ph. Eur. monograph 1884)

Ph Eur

DEFINITION
Whole or fragmented, dried leaf and scape of *Plantago lanceolata* L. *s.l.*

Content
Minimum 1.5 per cent of total *ortho*-dihydroxycinnamic acid derivatives expressed as acteoside ($C_{29}H_{36}O_{15}$; M_r 624.6) (dried drug).

IDENTIFICATION
A. The leaf is up to 30 cm long and 4 cm wide, yellowish-green to brownish-green, with a prominent, whitish-green, almost parallel venation on the abaxial surface. It consists of a lanceolate lamina narrowing at the base into a channelled petiole. The margin is indistinctly dentate and often undulate. It has 3, 5 or 7 primary veins, nearly equal in length and running almost parallel. Hairs may be almost absent, sparsely scattered or sometimes abundant, especially on the lower surface and over the veins. The scape is brownish-green, longer than the leaves, 3-4 mm in diameter and is deeply grooved longitudinally, with 5-7 conspicuous ribs. The surface is usually covered with fine hairs.

B. Microscopic examination (*2.8.23*). The powder is yellowish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1884.-1): fragments of epidermis, composed of cells with irregularly sinuous anticlinal walls, the fragments of the upper epidermis of the lamina (surface view [H], transverse section [D]) are accompanied by palisade parenchyma [Da, Ha], and those of the lower epidermis (surface view [G]) show stomata (*2.8.3*) mostly of the diacytic type [Ga] and sometimes of the anomocytic type [Gb]; the multicellular, uniseriate, conical covering trichomes are highly characteristic, whole [C] or mostly fragmented [A], with a basal cell larger than the other epidermal cells followed by a short cell supporting 2 or more elongated cells with the lumen narrow and variable, occluded at intervals corresponding to slight swellings in the trichome and giving a jointed appearance, the terminal cell has an

www.webofpharma.com

acute apex and a filiform lumen; the glandular trichomes have a unicellular, cylindrical stalk and a multicellular, elongated, conical head consisting of several rows of small cells and a single terminal cell [B, Gc]; dense groups of lignified fibro-vascular tissue with narrow, spirally and annularly thickened vessels and slender, moderately thickened fibres [F]; fragments of the scape [E] with cells with thickened walls and a coarsely ridged cuticle, stomata [Ec], multicellular, uniseriate covering trichomes [Eb] and glandular trichomes [Ea] of the type previously described.

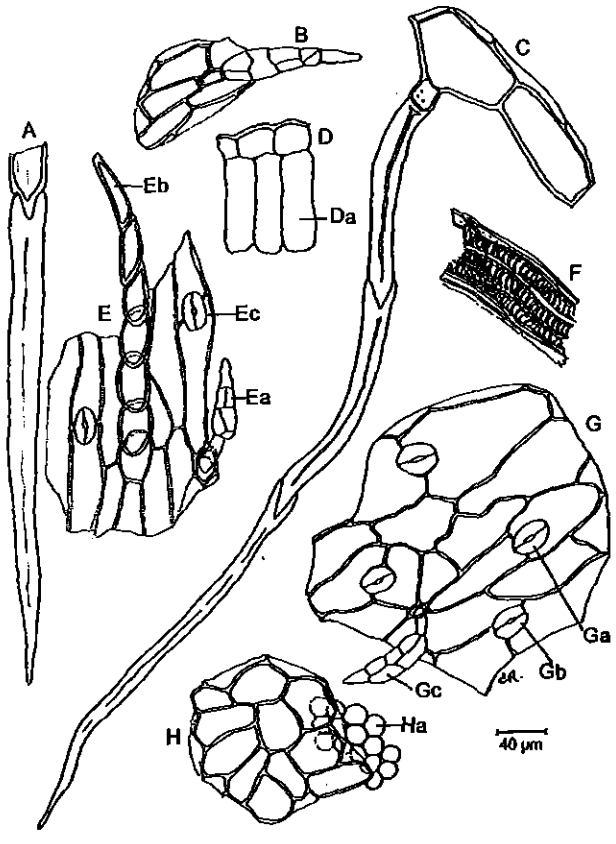


Figure 1884.-1. – *Illustration for identification test B of powdered herbal drug of ribwort plantain*

C. Examine the chromatograms obtained in the test for *Digitalis lanata* leaves.

Results A See below the sequence of zones present in the chromatogram obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Acteoside: a yellow zone	A yellow zone (acteoside)
Aucubin: a blue zone	A blue zone (aucubin)
Reference solution	Test solution

TESTS

Digitalis lanata leaves

Thin-layer chromatography (*2.2.27*).

Solvent mixture *water R, methanol R* (30:70 *V/V*).

Test solution Use a freshly prepared solution. To 1 g of the powdered herbal drug (355) (*2.9.12*) in a 25 mL flask, add 10 mL of the solvent mixture and shake for 30 min. Filter, rinse the flask and the filter with 2 quantities, each of 5 mL, of the solvent mixture. Dilute to 25 mL with the solvent mixture.

Reference solution Dissolve 1 mg of *acteoside R* and 1 mg of *aucubin R* in 1 mL of the solvent mixture.

Plate *TLC silica gel F_{254} plate R.*

Mobile phase *anhydrous formic acid R, glacial acetic acid R, water R, ethyl acetate R* (11:11:27:100 *V/V/V/V*).

Application 10 µL as bands.

Development Over a path of 8 cm; heat immediately after development at about 120 °C for 5-10 min.

Detection A Examine in daylight.

Detection B Examine in ultraviolet light at 365 nm.

Results B The chromatogram obtained with the test solution shows no bright blue fluorescent zone just below the reddish-brown fluorescent zone corresponding to aucubin in the chromatogram obtained with the reference solution.

Foreign matter (*2.8.2*)
Maximum 5 per cent of leaves of different colour and maximum 2 per cent of other foreign matter.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 14.0 per cent.

ASSAY

Stock solution In a flask, place 1.000 g of the powdered herbal drug (355) (*2.9.12*) and add 90 mL of *ethanol (50 per cent V/V) R*. Boil in a water-bath under a reflux condenser for 30 min. Allow to cool and filter into a 100 mL volumetric flask. Rinse the flask and the filter with 10 mL of *ethanol (50 per cent V/V) R*. Combine the filtrate and the rinsings and dilute to 100.0 mL with *ethanol (50 per cent V/V) R*.

Test solution To a 10 mL volumetric flask add, mixing after each addition, 1.0 mL of the stock solution, 2 mL of *0.5 M hydrochloric acid*, 2 mL of a solution prepared by dissolving 10 g of *sodium nitrite R* and 10 g of *sodium molybdate R* in 100 mL of *water R*, and 2 mL of *dilute sodium hydroxide solution R*. Dilute to 10.0 mL with *water R*.

Immediately measure the absorbance (*2.2.25*) of the test solution at 525 nm using as compensation liquid a solution prepared as follows: to a 10 mL volumetric flask add 1.0 mL of the stock solution, 2 mL of *0.5 M hydrochloric acid* and 2 mL of *dilute sodium hydroxide solution R*, and dilute to 10.0 mL with *water R*.

Calculate the percentage content of total *ortho*-dihydroxycinnamic acid derivatives, expressed as acteoside, using the following expression:

$$\frac{A \times 1000}{185 \times m}$$

i.e. taking the specific absorbance to be 185 for acteoside at 525 nm.

A = absorbance of the test solution at 525 nm;
m = mass of the substance to be examined, in grams.

www.webofpharma.com

Ph Eur

Platycodon Root

(Ph. Eur. monograph 2660)

Ph Eur

DEFINITION

Dried whole or fragmented root of *Platycodon grandiflorus* (Jacq.) A.DC., peeled or unpeeled, with rootlets removed, collected in spring or autumn.

Content

Minimum 0.3 per cent of total saponins, expressed as platycodin D ($C_{57}H_{92}O_{28}$; M_r 1225) (dried drug).

IDENTIFICATION

A. *Whole drug.* The whole root is cylindrical or slightly fusiform, gradually tapering downwards, sometimes branched, slightly twisted, about 5-20 cm long and 0.3-2 cm in diameter. It shows deep, longitudinally twisted furrows and rootlet scars or transverse lenticel-like scars; the margins of the rootlet scars may appear shiny and slightly translucent; the upper part of the root also shows transverse striations. The outer surface of the peeled root is white or brownish-yellow, whilst the outer surface of the unpeeled root is brownish-yellow or brownish-grey. Sometimes the upper part shows a relatively short or inconspicuous rhizome, marked by several crescent-shaped or irregularly round stem scars. The texture is fragile and the fracture uneven.

Fragmented drug The fragmented root occurs as thin discs, about 1.5-4 mm thick, sometimes oblique or irregular; most come from peeled roots, but sometimes showing patches of bark still adhering. The outer surface may sometimes also be cracked. A transverse section shows a distinctly crenate outline, a yellow or pale brown cortex, a distinct, more or less dark brown cambium ring and a well-developed yellow or pale brown xylem showing radial striations and occasional clefts.

B. Microscopic examination (*2.8.23*). The powder is yellowish-white or light brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2660.-1): reticulate or pitted xylem vessels (longitudinal section [B]) up to 56 µm in diameter, free or in groups of 2, 3 or more, accompanied by thin-walled parenchyma cells [Ba]; the sieve plates of the vessels have a thickened outline giving the appearance of a hole; numerous fragments of parenchyma consisting of ovoid cells [A] with slightly thickened and lignified walls; fragments of phloem containing articulated laticiferous tubes, with thick non-lignified walls and granular yellowish-grey or brown contents (longitudinal section [F], transverse section [D]); fragments of orange cork, consisting of several layers of superimposed cells (surface view [C], transverse section [E]), frequent in unpeeled roots and relatively rare in peeled roots; small calcium oxalate prism crystals may be present in the parenchymatous cells. Examine under a microscope using *glycerol R*. The powder shows numerous pieces of inulin, angular, irregular [H] or crystallised in a fan shape, free or included in parenchyma cells [G].

C. Thin-layer chromatography (*2.2.27*).

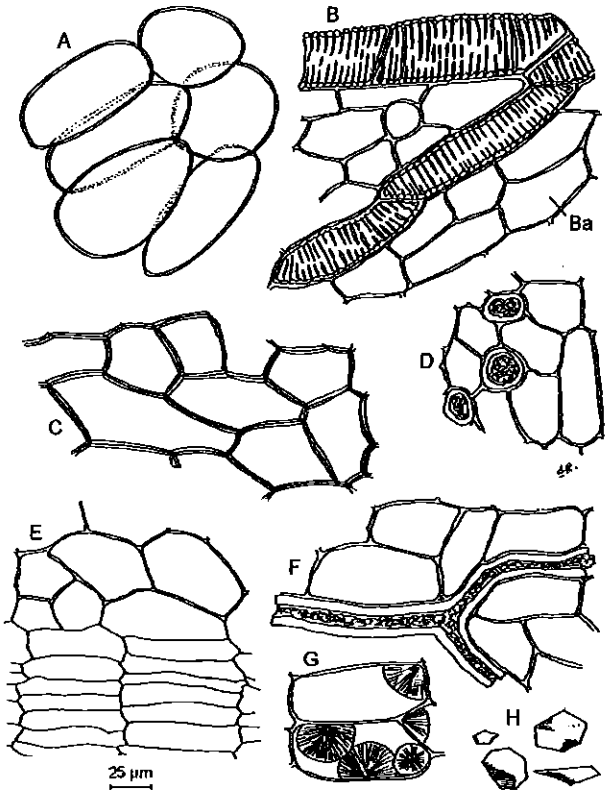


Figure 2660.-1. – *Illustration for identification test B of powdered herbal drug of platycodon root*

Test solution To 0.500 g of the powdered herbal drug (355) (*2.9.12*) add 5.0 mL of *ethanol (70 per cent V/V) R*. Sonicate for 10 min and centrifuge or filter. Evaporate the supernatant or filtrate to dryness under reduced pressure. Dissolve the residue in 1.0 mL of *water R*. Prepare a ready-to-use sample preparation cartridge containing 50 mg of octadecylsilyl silica gel (55 µm), using 3 mL of *methanol R* followed by 3 mL of *water R*. Apply 1.0 mL of the solution to be analysed to the top of the cartridge. Elute the cartridge with 3 mL of *water R* and collect the eluate. Evaporate the eluate to dryness under reduced pressure. Dissolve the residue in 1.0 mL of *methanol R*.

Reference solution Dissolve 1.0 mg of *glucose R* and 1.0 mg of *xylose R* in 2.0 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *water R, methanol R, glacial acetic acid R, methylene chloride R* (2:3:8:15 *V/V/V/V*).

Application 10 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Treat with *anisaldehyde solution R* and heat at 100 °C for 3 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
Xylose: a yellowish-brown zone	A yellowish-brown zone A yellowish-brown zone
Glucose: a yellowish-brown zone	2 yellowish-brown zones
Reference solution	Test solution

TESTS

Codonopsis pilosula **(Franch.) Nannf**

Examine the herbal drug as described in identification test B. The presence of sclereids, isolated or in groups, and starch granules indicates adulteration by *Codonopsis pilosula* (Franch.) Nannf.

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 6.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 1.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Solvent mixture *water R, anhydrous ethanol R* (30:70 *V/V*).

Test solution To 2.00 g of the powdered herbal drug (355) (*2.9.12*) add 50.0 mL of the solvent mixture and sonicate for 45 min. Allow to cool and filter. Rinse the filter with 10 mL of solvent mixture. Combine the filtrate and washings, and evaporate to dryness under reduced pressure. Take up the residue with the solvent mixture, transfer to a volumetric flask and dilute to 10.0 mL with the solvent mixture. Shake well and filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 8.0 mg of *platycodin D CRS* in the solvent mixture and dilute to 10.0 mL with the solvent mixture.

Reference solutions (b), (c), (d), (e), (f), (g) Dilute reference solution (a) to obtain 6 reference solutions of platycodin D, the concentrations of which span the expected value in the test solution.

Reference solution (h) Dissolve 5.0 mg of *platycodon root dry extract for system suitability HRS* in 1.0 mL of *methanol R*.

Column:
- *size*: *l* = 0.15 m, Ø = 4.6 mm;
- *stationary phase*: *end-capped solid core octadecylsilyl silica gel for chromatography R* (2.7 µm);
- *temperature*: 30 °C.

Mobile phase:
- *mobile phase A*: *water for chromatography R*;
- *mobile phase B*: *acetonitrile R1*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 10	85 → 75	15 → 25
10 - 30	75	25

Flow rate 1.0 mL/min.

Detection Evaporative light-scattering detector; the following settings have been found to be suitable; if the detector has different setting parameters, adjust the detector settings so as to comply with the system suitability criteria:
- *carrier gas*: *nitrogen R*;
- *pressure*: 350 kPa;
- *evaporator temperature*: 45 °C.

Injection 10 µL.

Identification of peaks Use the chromatogram supplied with *platycodon root dry extract for system suitability HRS* and the chromatogram obtained with reference solution (h) to identify the peaks due to saponins 1, 2 (platycodin D), 3, 4 and 5; use the chromatogram obtained with reference solution (a) to identify the peak due to platycodin D.

Relative retention With reference to platycodin D (retention time = about 21 min): saponin 1 = about 0.98; saponin 3 = about 1.03; saponin 4 = about 1.06; saponin 5 = about 1.08. Additional peaks may be present.

System suitability:
- *resolution*: minimum 1.5 between the peaks due to saponin 1 and platycodin D in the chromatogram obtained with reference solution (h);
- *signal-to-noise ratio*: minimum 50 for the principal peak in the chromatogram obtained with reference solution (a).

Establish a calibration curve with the common logarithm of the concentration (in milligrams per millilitre) of reference solutions (a), (b), (c), (d), (e), (f) and (g) (corrected by the assigned percentage content of *platycodin D CRS*) as the abscissa and the common logarithm of the corresponding peak area as the ordinate.

Calculate the percentage content of saponins 1, 2, 3, 4 and 5 using the following expression:

$$\frac{10^A}{m}$$

A = common logarithm of the concentration of the peak due to each saponin in the chromatogram obtained with the test solution, determined from the calibration curve;

m = mass of the herbal drug to be examined used to prepare the test solution, in grams.

Calculate the percentage content of total saponins, expressed as platycodin D, by taking the sum of the percentage contents of saponins 1, 2, 3, 4 and 5.

Ph Eur

Podophyllum Resin

Podophyllin

Action and use

Used in treatment of warts.

Preparation

Compound Podophyllin Paint

DEFINITION

Podophyllum Resin is the resin obtained from rhizomes and roots of *Podophyllum hexandrum* Royle (P. *emodi* Wall.). It contains not less than 50.0% of total aryltetralin lignans, calculated as podophyllotoxin.

CHARACTERISTICS

An amorphous powder varying in colour from light brown to greenish yellow, or brownish grey masses; odour, characteristic; caustic.

www.webofpharma.com

Partly soluble in hot *water*, from which it is precipitated on cooling, in *chloroform*, in *ether* and in 5M *ammonia*.

IDENTIFICATION

Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions in *methanol*.

(1) 1% w/v of the substance being examined.

(2) 0.5% w/v of *podophyllotoxin*.

(3) 0.1% w/v of *phenazone*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *silica gel* GF_{254}.

(b) Use the mobile phase as described below.

(c) Apply as bands 10 µL of each solution.

(d) Develop the plate to 10 cm.

(e) After removal of the plate, allow it to dry in air and examine under *ultraviolet light (254 nm)*.Spray the plate with *methanolic sulfuric acid (50%)* and heat at 130° for 10 minutes.

MOBILE PHASE

1 volume of *methanol* and 25 volumes of *chloroform*.

CONFIRMATION

When viewed under *ultraviolet light (254 nm)*, the chromatogram obtained with solution (1) exhibits quenching zones corresponding in position to the principal quenching zones in the chromatograms obtained with solutions (2) and (3). Other quenching zones may be present.

When viewed after spraying, the chromatogram obtained with solution (1) exhibits a purplish zone (podophyllotoxin) corresponding in position and colour to the principal zone in solution (2) and a purplish zone (4′-demethylpodophyllotoxin) corresponding in position to the quenching zone found in solution (3). Other coloured zones may be present.

TESTS

Matter insoluble in ethanol (96%)

Shake 1 g, finely powdered, with 20 mL of *ethanol (96%)* for 5 minutes, filter through a sintered-glass crucible (ISO 4793, porosity grade 2, is suitable), wash the filter with *ethanol (96%)* and dry at 105°. The residue weighs not more than 25 mg.

Matter insoluble in 5M ammonia

Shake 0.5 g, finely powdered, with 30 mL of 5M *ammonia* for 30 minutes at about 20°; filter through a sintered-glass crucible (ISO 4793, porosity grade 2, is suitable) and wash the flask and filter with 30 mL of *water*, the time taken for filtering and washing being not more than 10 minutes. Dry the filter and residue to constant weight at 105°. The residue weighs not less than 0.18 g and not more than 0.30 g.

Loss on drying

When dried to constant weight at 105°, loses not more than 5.0% of its weight. Use 1 g.

Sulfated ash

Not more than 1.0%, Appendix IX A.

ASSAY

Dissolve 0.5 g in sufficient *ethanol (96%)* to produce 100 mL. To 10 mL of this solution in a separating funnel add 190 mL of *water* and extract with six 30-mL quantities of *dichloromethane*. Combine the dichloromethane layers, extract with 10 mL of 0.2M *sodium hydroxide* followed by five 10-mL quantities of *water* and wash each of the six aqueous layers separately with the same 20-mL quantity of *dichloromethane*. Combine the dichloromethane solutions, filter through absorbent cotton and evaporate the filtrate to dryness. Dissolve the residue in sufficient *ethanol (96%)* to produce 100 mL, dilute 10 mL of this solution to 50 mL with *ethanol (96%)* and measure the *absorbance* of the resulting solution at the maximum at 292 nm, Appendix II B. Calculate the content of total aryltetralin lignans expressed as podophyllotoxin, taking 105.4 as the value of A(1%, 1 cm) at the maximum at 292 nm.

STORAGE

Podophyllum Resin should be protected from light. On exposure to light, or to temperatures above 25°, it becomes darker in colour.

LABELLING

The label states the botanical source.

Compound Podophyllin Paint

Compound Podophyllin Cutaneous Solution

DEFINITION

Compound Podophyllin Paint is a *cutaneous solution*.

Podophyllum Resin	150 g
Compound Benzoin Tincture	Sufficient to produce 1000 mL

In making the Compound Benzoin Tincture used to prepare Compound Podophyllin Paint, the Ethanol (90 per cent) may be replaced by Industrial Methylated Spirit[1] diluted so as to be of equivalent ethanolic strength.

The paint complies with the requirements stated under Liquids for Cutaneous Application and with the following requirements.

IDENTIFICATION

Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions in *methanol*.

(1) 7% v/v of the paint.

(2) 0.5% w/v of *podophyllotoxin*.

(3) 0.1% w/v of *phenazone*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *silica gel* GF_{254}.

(b) Use the mobile phase as described below.

(c) Apply 10 µL of each solution.

(d) Develop the plate to 10 cm.

(e) After removal of the plate, dry in air and examine under *ultraviolet light (254 nm)* to locate the quenching zone due to phenazone in solution (3). Spray the plate with *methanolic sulfuric acid (50%)* and heat at 130° for 10 minutes.

MOBILE PHASE

1 volume of *methanol* and 25 volumes of *chloroform*.

CONFIRMATION

The chromatogram obtained with solution (1) exhibits a purplish zone (podophyllotoxin) corresponding in position and colour to the principal zone in solution (2) and a purplish zone (4′-demethylpodophyllotoxin) corresponding in position to the quenching zone found in solution (3). Other coloured zones are present in the chromatogram obtained with solution (1).

[1] *The law and the statutory regulations governing the use of Industrial Methylated Spirit must be observed.*

www.webofpharma.com

TESTS

Weight per mL

0.925 to 0.975 g, Appendix V G.

Total solids

27.0 to 33.0% w/v when determined by evaporating 1 mL to dryness on a water bath and drying the residue at 105° for 4 hours.

Polygonum Cuspidatum Rhizome and Root

(Ph. Eur. monograph 2724)

Ph Eur

DEFINITION

Dried, fragmented rhizome and root, with rootlets removed, of *Reynoutria japonica* Houtt. (syn. *Polygonum cuspidatum* Sieb. et Zucc.) collected in spring or autumn.

Content

— *emodin* ($C_{15}H_{10}O_5$; M_r 270.2): minimum 1.0 per cent (dried drug),

— *polydatin* ($C_{20}H_{22}O_8$; M_r 390.4): minimum 1.5 per cent (dried drug).

IDENTIFICATION

A. Irregular thick slices or sections, about 2-9 cm long and 5-27 mm in diameter or sometimes cylindrical pieces. The outer surface is yellowish-brown, with longitudinal striations and rootlet scars. In transverse section, the brown or reddish-brown bark is relatively thin, separating easily from the wood. The wood is thick, yellowish-brown, with numerous radial striations. The pith of the rhizome is large, hollowed and transversally septate.

B. Microscopic examination (*2.8.23*). The powder is yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2724.-1): very numerous cluster crystals of calcium oxalate, up to 100 µm in diameter, usually free [H], or sometimes inside parenchyma cells [Ca]; brownish-yellow fragments of cork (surface view [A]), with wavy striations in the cells; sclereids, elongated and ramified at one end, with clearly channelled walls, isolated or in small groups [G]; bundles of phloem fibres [E], thick-walled and channelled; fragments of the medullary rays [B], with rectangular or sub-rectangular cells with slightly thickened, beaded and pitted walls; fragments of large vessels, usually with bordered pits [D, F]; fragments of parenchyma with large ovoid cells having slightly thickened and pitted walls [C]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows numerous starch granules, rounded or elliptical, on average 10 µm in diameter and with a punctiform or slightly eccentric slit-shaped hilum, simple or 2-10 compound [J].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R* and sonicate for 10 min. Centrifuge or filter, and use the supernatant or the filtrate as the test solution.

Reference solution Dissolve 1 mg of *polydatin R* and 1 mg of *resveratrol R* in 1 mL of *methanol R*.

Plate *TLC silica gel plate R* (2-10 µm).

Mobile phase *methanol R, methylene chloride R* (20:80 *V/V*).

Application 8 µL as bands of 8 mm.

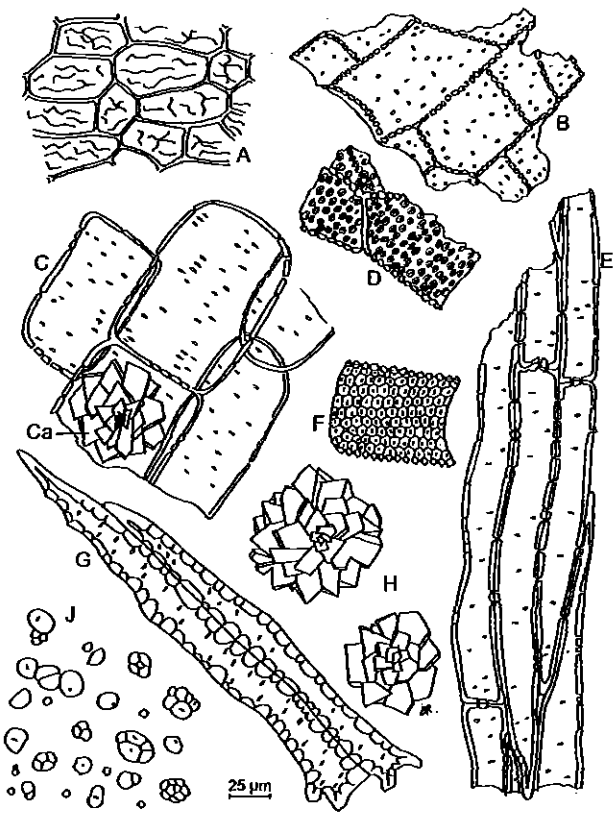


Figure 2724.-1. – *Illustration for identification test B of powdered herbal drug of Polygonum cuspidatum rhizome and root*

Development Over a path of 6 cm.

Drying In air.

Detection Examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	2 yellow fluorescent zones
Resveratrol: a blue fluorescent zone	A blue fluorescent zone (resveratrol)
	An orange fluorescent zone
	A blue fluorescent zone
	A broad orange fluorescent zone
Polydatin: a blue fluorescent zone	A blue fluorescent zone (polydatin)
Reference solution	**Test solution**

www.webofpharma.com

TESTS

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 4 h.

Total ash (*2.4.16*)
Maximum 5.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 1.0 per cent.

ASSAY

Emodin

Liquid chromatography (*2.2.29*).

Test solution To 0.150 g of the powdered herbal drug (355) (*2.9.12*) in a round-bottomed flask add 150.0 mL of a 14 per cent *V/V* solution of *sulfuric acid R* and 150.0 mL of *methylene chloride R*. Heat under a reflux condenser in a water-bath at 60 °C for 2 h. Allow to cool and transfer the contents to a separating funnel. Separate the organic layer and shake the acid layer with 3 quantities, each of 15 mL, of *methylene chloride R*. Combine the organic extracts and evaporate to dryness. Dissolve the residue in *methanol R* and dilute to 100.0 mL with the same solvent. Filter the solution through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 5.0 mg of *emodin CRS* in *methanol R* and dilute to 50.0 mL with the same solvent. Dilute 5.0 mL of the solution to 20.0 mL with *methanol R*.

Reference solution (b) Dissolve 2.5 mg of *rhein R* in *methanol R* and dilute to 25.0 mL with the same solvent. Dilute 1.0 mL of the solution to 10.0 mL with reference solution (a).

Column:
— *size*: l = 0.25 m, Ø = 4.0 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm);
— *temperature*: 30 °C.

Mobile phase:
— *mobile phase A*: *phosphoric acid R, water for chromatography R* (0.1:99.9 *V/V*);
— *mobile phase B*: *methanol R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 11	15	85
11 - 11.1	15 → 5	85 → 95
11.1 - 22	5	95

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 254 nm.

Injection 20 µL.

Retention time Rhein = about 4 min; emodin = about 6 min.

System suitability Reference solution (b):
— *resolution*: minimum 5 between the peaks due to rhein and emodin.

Calculate the percentage content of emodin using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 2}$$

A_1 = area of the peak due to emodin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to emodin in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *emodin CRS* used to prepare reference solution (a), in grams;
p = percentage content of emodin in *emodin CRS*.

Polydatin

Liquid chromatography (*2.2.29*). *Carry out the assay protected from bright light.*

Test solution To 0.200 g of the powdered herbal drug (355) (*2.9.12*) in a round-bottomed flask add 50.0 mL of *ethanol (50 per cent V/V) R* and weigh. Heat under a reflux condenser in a water-bath at 95 °C for 30 min. Allow to cool, weigh and adjust to the original mass with *ethanol (50 per cent V/V) R* and shake well. Filter and dilute 3.0 mL of the filtrate to 25.0 mL with a 60 per cent *V/V* solution of *methanol R*.

Reference solution (a) Dissolve 5.0 mg of *polydatin CRS* in *methanol R* and dilute to 50.0 mL with the same solvent. Dilute 10.0 mL of the solution to 50.0 mL with a 60 per cent *V/V* solution of *methanol R*.

Reference solution (b) Dissolve 5.0 mg of *resveratrol R* in a 60 per cent *V/V* solution of *methanol R* and dilute to 50.0 mL with the same solution. Dilute 3.0 mL of the solution to 25.0 mL with reference solution (a).

Column:
— *size*: l = 0.25 m, Ø = 4.0 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm);
— *temperature*: 35 °C.

Mobile phase:
— *mobile phase A*: *water for chromatography R*;
— *mobile phase B*: *acetonitrile for chromatography R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 12	82	18
12 - 18	82 → 5	18 → 95
18 - 25	5	95

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 306 nm.

Injection 20 µL.

Retention time Polydatin = about 10 min; resveratrol = about 17 min.

System suitability Reference solution (b):
— *resolution*: minimum 5 between the peaks due to polydatin and resveratrol.

Calculate the percentage content of polydatin using the following expression:

$$\frac{A_1 \times m_2 \times p \times 1.67}{A_2 \times m_1}$$

A_1 = area of the peak due to polydatin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to polydatin in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *polydatin CRS* used to prepare reference solution (a), in grams;
p = percentage content of polydatin in *polydatin CRS*.

www.webofpharma.com

Polygonum Orientale Fruit

(Ph. Eur. monograph 2726)

Ph Eur

DEFINITION

Dried ripe fruit of *Persicaria orientalis* (L.) Spach (syn. *Polygonum orientale* L.).

Content

Minimum 0.15 per cent of taxifolin ($C_{15}H_{12}O_7$; M_r 304.3) (dried drug).

IDENTIFICATION

A. The fruit is roundish and oblate, the flattened sides slightly concave, about 2-3.5 mm in diameter and about 1-1.5 mm thick. The glossy surface is brownish-black or reddish-brown. There is a light brown and slightly protruding pedicel at the base with the remains of the membranous perianth. The texture is hard.

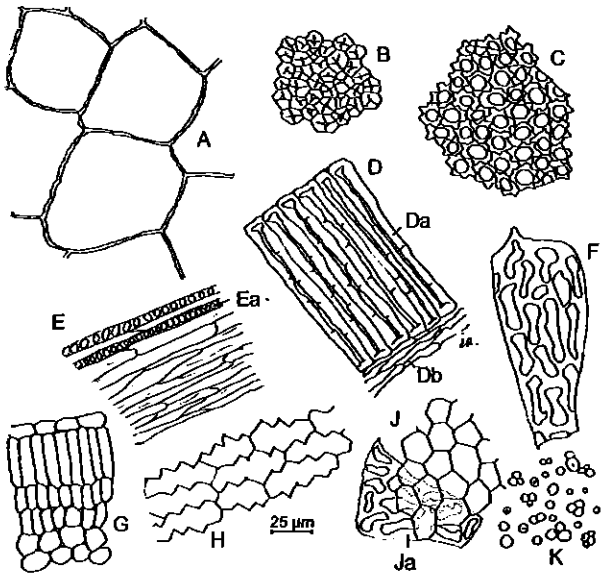


Figure 2726.-1. – *Illustration for identification test B of powdered herbal drug of Polygonum orientale fruit*

B. Microscopic examination (*2.8.23*). The powder is greyish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2726.-1): fragments of the pericarp consisting of groups of yellowish-brown or reddish-brown palisade cells, 100-190 µm long and 15-30 µm wide, with thickened walls [Da], arranged as a single layer (side view [D]), which exhibit, on the outer surface, a polygonal or near-circular shape, narrow lumina and pitted walls (surface view [B]), and on the inner surface, a sinuous, anticlinal shape and circular lumina (surface view [C]); fragments of the inner part of the pericarp composed of brown rectangular cells [Db]; fragments of the parenchyma of the mesocarp, with colourless thin-walled cells [E], sometimes accompanied by fine annular or spiral vessels [Ea]; fragments of the testa consisting of a layer of cells with a barely visible zigzag [H] or polygonal [J] pattern mostly attached to a layer with a sinuous wall structure [Ja, F]; fragments of the cotyledons with thin-walled, small parenchyma cells (transverse section [G]); fragments of the endosperm with thin-walled cells [A]; possibly fragments of the perianth with cluster crystals of calcium oxalate up to 50 µm in diameter, small vascular bundles and a partly papillous epidermis. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows numerous simple starch granules 2-9 µm in diameter, sometimes with a cleft hilum [K].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R*. Sonicate at 60 °C for 10 min. Allow to cool and filter; use the filtrate.

Reference solution Dissolve 2.0 mg of *taxifolin R* and 3.0 mg of *kaempferol R* in 6 mL of *methanol R*.

Plate *TLC silica gel plate R* (2-10 µm).

Mobile phase *acetone R, glacial acetic acid R, anhydrous formic acid R, methylene chloride R* (4:5:5:50 *V/V/V/V*).

Application 7 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Heat at 100 °C for 3 min; treat the still-warm plate with a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, and then with a 50 g/L solution of *macrogol 400 R* in *methylene chloride R*; allow to dry in air for 60 min. Examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A red fluorescent zone
	A pale blue zone
Kaempferol: a pale blue zone	
	A pale blue zone
	3 bluish-green zones
Taxifolin: an orangish-brown zone	An orangish-brown zone (taxifolin)
	A blue zone
	An orangish-brown zone
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 3.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution 0.500 g of the powdered herbal drug (355) (*2.9.12*) in a round-bottomed flask, add 25 mL of a 55 per cent *V/V* solution of *methanol R*. Heat under a reflux condenser in a water-bath at 90 °C for 1 h. Allow to cool and filter. Rinse the filter with 5.0 mL of *hydrochloric acid R1*.

www.webofpharma.com

Combine the filtrate and the rinsings in a volumetric flask and dilute to 50.0 mL with a 55 per cent *V/V* solution of *methanol R*. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 5.0 mg of *taxifolin CRS* in a 55 per cent *V/V* solution of *methanol R*. Add 2.5 mL of *hydrochloric acid R1* and dilute to 25.0 mL with a 55 per cent *V/V* solution of *methanol R*. To 10.0 mL of this solution add 4.0 mL of *hydrochloric acid R1* and dilute to 50.0 mL with a 55 per cent *V/V* solution of *methanol R*.

Reference solution (b) 0.500 g of *polygonum orientale fruit for system suitability HRS* in a round-bottomed flask, add 25.0 mL of a 55 per cent *V/V* solution of *methanol R*. Heat under a reflux condenser in a water-bath at 90 °C for 1 h. Allow to cool and filter. Rinse the filter with 5.0 mL of *hydrochloric acid R1*. Combine the filtrate and the rinsings in a volumetric flask and dilute to 50.0 mL with a 55 per cent *V/V* solution of *methanol R*. Filter through a membrane filter (nominal pore size 0.45 µm).

Column:
- *size*: *l* = 0.150 m, Ø = 4.0 mm;
- *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
- *mobile phase A*: *phosphoric acid R, water for chromatography R* (0.1:99.9 *V/V*);
- *mobile phase B*: *acetonitrile for chromatography R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 20	85	15
20 - 21	85 → 0	15 → 100
21 - 30	0	100

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 290 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram supplied with *polygonum orientale fruit for system suitability HRS* and the chromatogram obtained with reference solution (b) to identify the peak due to epitaxifolin.

Retention time Taxifolin = about 14 min; epitaxifolin = about 16 min.

System suitability Reference solution (b):
- *resolution*: minimum 2.0 between the peaks due to taxifolin and epitaxifolin.

Calculate the percentage content of taxifolin using the following expression:

$$\frac{A_1 \times m_2 \times 0.4 \times p}{A_2 \times m_1}$$

A_1 = area of the peak due to taxifolin in the chromatogram obtained with the test solution;

A_2 = area of the peak due to taxifolin in the chromatogram obtained with reference solution (a);

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_2 = mass of *taxifolin CRS* used to prepare reference solution (a), in grams;

p = percentage content of taxifolin in *taxifolin CRS*.

Ph Eur

Red Poppy Petals

(Ph. Eur. monograph 1881)

Ph Eur

DEFINITION

Dried, whole or fragmented petals of *Papaver rhoeas* L.

IDENTIFICATION

A. The petal is dark red or dark violet-brown, very thin, floppy, wrinkled, often crumpled into a ball and velvety to the touch. It is broadly ovate with an entire margin, about 6 cm long and 4-6 cm wide, narrowing at the base where there is a black spot. The vascular bundles radiate from the base and they anastomose in a continuous arc, all at the same short distance from the margin.

B. Microscopic examination (*2.8.23*). Examine under a microscope using *chloral hydrate solution R*. The powder has an intense reddish-pink colour and shows the following diagnostic characters (Figure 1881.-1): fragments of epidermis composed of elongated, sinuous-walled cells [B, D, G] with small, rounded, anomocytic stomata (*2.8.3*) [Ba]; numerous vascular bundles with spiral vessels [E] embedded in the parenchyma; occasional fragments of the fibrous layer of the anthers [F]; rounded pollen grains, about 30 µm in diameter, with 3 pores and a finely verrucose exine [A, C, H].

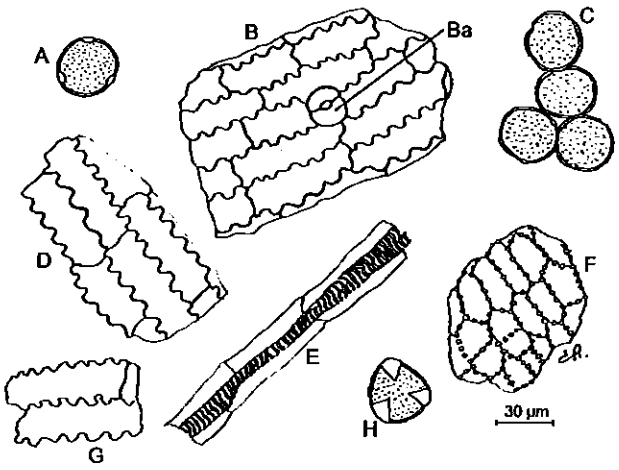


Figure 1881.-1. – *Illustration for identification test B of powdered herbal drug of red poppy petals*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *ethanol (60 per cent V/V) R*. Stir for 15 min. Filter through a filter paper.

Reference solution Dissolve 1 mg of *quinaldine red R* and 1 mg of *sulfan blue R* in 2 mL of *methanol R*.

Plate *TLC silica gel plate R*.

Mobile phase *anhydrous formic acid R, water R, butanol R* (10:12:40 *V/V/V*).

Application 10 µL as bands.

Development Over a path of 10 cm.

Drying In air.

Detection Examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
Quinaldine red: an orange-red zone	2 yellow zones
	A violet principal zone A violet zone A yellow zone
Sulfan blue: a blue zone	
	A compact group of violet zones
Reference solution	Test solution

TESTS

Foreign matter (*2.8.2*)
Maximum 2.0 per cent of capsules and maximum 1.0 per cent of other foreign matter.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 11.0 per cent.

Colouring intensity
Place 1.0 g of the powdered herbal drug (355) (*2.9.12*) in a 250 mL flask and add 100 mL of *ethanol (30 per cent V/V) R*. Allow to macerate for 4 h with frequent stirring. Filter and discard the first 10 mL. To 10.0 mL of the filtrate add 2 mL of *hydrochloric acid R* and dilute to 100.0 mL with *ethanol (30 per cent V/V) R*. Allow to stand for 10 min.
The absorbance (*2.2.25*) measured at 523 nm using *ethanol (30 per cent V/V) R* as the compensation liquid is not less than 0.6.

Ph Eur

Poria

(Ph. Eur. monograph 2475)

Ph Eur

DEFINITION
Dried sclerotium without skin of *Wolfiporia extensa* (Peck) Ginns (syn. *Poria cocos* (Schw.) Wolf; *Wolfiporia cocos* (F.A. Wolf) Ryvarden & Gilb.).

IDENTIFICATION
A. Square, rectangular or polyhedral pieces, or slices, varying in length and thickness; whitish with a pale brown hue, flat and smooth, square, rectangular or polyhedral pieces, with no brown skin, difficult to break; slices easily broken, rough fracture with granular or farinaceous texture.

B. Microscopic examination (*2.8.23*). The powder is whitish with a pale brown hue. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters: irregularly shaped and occasionally branched colourless particles, which dissolve gradually in *chloral hydrate solution R*. Examine under a microscope using a 50 g/L solution of *potassium hydroxide R*. The powder shows the following diagnostic characters: fragments of hyphae, colourless, slender, slightly curved, sometimes with septa, branched, 3-16 µm in diameter.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (250) (*2.9.12*) add a mixture of 2 mL of *ethyl acetate R* and 3 mL of *methanol R*. Sonicate for 10 min, centrifuge and use the supernatant.

Reference solution Dissolve 10 mg of *4-aminobenzoic acid R*, 10 mg of *coumarin R* and 10 mg of *thymol R* in 10 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *glacial acetic acid R, 2-propanol R, cyclohexane R* (10:10:80 *V/V/V*).

Application 5 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Examine in ultraviolet light at 254 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint quenching zones may be present in the chromatogram obtained with the test solution between the zones due to 4-aminobenzoic acid and coumarin in the chromatogram obtained with the reference solution.

Top of the plate	
Thymol: a quenching zone	2 quenching zones
Coumarin: a quenching zone 4-Aminobenzoic acid: a quenching zone	
Reference solution	Test solution

D. The herbal drug sticks to the pestle when moistened with *water R* and pressed into a mortar.

E. To a small piece of the herbal drug add 1 drop of *iodinated potassium iodide solution R1*. A deep red colour is produced.

TESTS

Foreign matter (*2.8.2*)
Maximum 0.1 per cent of brown skins and roots of conifer and maximum 2 per cent of other foreign matter.

Loss on drying (*2.2.32*)
Maximum 13.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 1.0 per cent.

Water-soluble extractive
Minimum 1.5 per cent.

To 5.00 g of the powdered herbal drug (355) (*2.9.12*) add 100 mL of boiling *water R*. Allow to stand for 10 min, shaking occasionally. Allow to cool, dilute to 100.0 mL with *water R* and filter. Evaporate 25.0 mL of the filtrate to dryness on a water-bath. Dry the residue in an oven at 100-105 °C. The residue weighs a minimum of 18.75 mg.

Ph Eur

www.webofpharma.com

Primula Root

(Ph. Eur. monograph 1364)

Ph Eur

DEFINITION

Whole or cut, dried rhizome and root of *Primula veris* L. or *Primula elatior* Hill.

IDENTIFICATION

A. The coarsely torose, greyish-brown rhizome is straight or slightly curved, about 1-5 cm long and about 2-4 mm thick. The rhizome crown often bears the remains of stems and leaves. Attached to the rhizome are numerous brittle roots, about 1 mm thick and usually 6-8 cm long. The root of *P. elatior* is light brown or reddish-brown, that of *P. veris* light yellow or yellowish-white. The fracture is smooth.

B. Microscopic examination (*2.8.23*). The powder is greyish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1364.-1): fragments of parenchyma from the bark of the root or the rhizome and from the medulla of the rhizome [G, H], consisting of rounded or ovoid cells with irregularly thickened and pitted walls; brownish fragments from the dermal tissue of the root showing absorbent hairs [C]; yellow or brownish fragments of the epidermis of the rhizome covered by a striated cuticle (surface view [A], transverse section [F]) accompanied by parenchyma from the bark [Fa]; reticulate vessels [B] sometimes accompanied by spiral vessels [J]; groups of large, strongly pitted, yellowish-green sclereids from the medullary parenchyma of the rhizome [E], which are characteristic of *P. elatior*. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows simple or compound starch granules of various shapes and sizes [D].

C. Thin-layer chromatography (*2.2.27*) as described in the test for *Vincetoxicum hirundinaria* Medik. root with the following modifications.

Detection Treat with *anisaldehyde solution R*, heat at 100-105 °C for 5-10 min and examine in daylight.

Results The main zone (aescin) in the chromatogram obtained with the reference solution is bluish-violet and is situated near the boundary between the lower and middle thirds. The chromatogram obtained with the test solution shows 1-2 strong dark violet zones a little below the zone due to aescin in the chromatogram obtained with the reference solution; further pale violet, yellowish or brownish-green zones may be visible.

TESTS

***Vincetoxicum hirundinaria* Medik. root**

Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (500) (*2.9.12*) add 10 mL of *ethanol (70 per cent V/V) R* and heat under a reflux condenser for 15 min. Cool and filter.

Reference solution Dissolve 10 mg of *aescin R* in 1.0 mL of *ethanol (70 per cent V/V) R*.

Plate *TLC silica gel F_{254} plate R*.

Mobile phase *glacial acetic acid R, water R, butanol R* (10:40:50 *V/V/V*); use the upper layer.

Application 20 µL as bands.

Development Over a path of 12 cm.

Drying In an oven at 100-105 °C.

Detection A Examine in ultraviolet light at 254 nm.

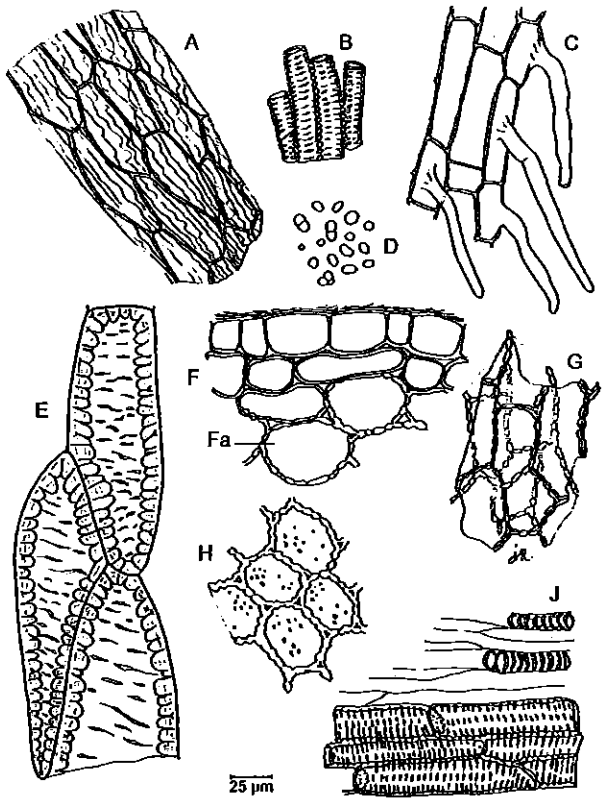


Figure 1364.-1. – *Illustration for identification test B of powdered herbal drug of primula root*

Results A The chromatograms obtained with the reference solution and the test solution show a quenching zone (aescin) near the boundary between the lower and the middle thirds. Mark this zone.

Detection B Examine in ultraviolet light at 365 nm.

Results B In the chromatogram obtained with the test solution no zones of light-blue or greenish fluorescence occur below the main zone due to aescin in the chromatogram obtained with the reference solution.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 9.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 3.0 per cent.

Ph Eur

Psyllium Seed

(Ph. Eur. monograph 0858)

Ph Eur

DEFINITION

Ripe, whole, dry seeds of *Plantago afra* L. (*Plantago psyllium* L.) or *Plantago indica* L. (*Plantago arenaria* Waldstein and Kitaibel).

CHARACTERS

Sweet taste.

www.webofpharma.com

IDENTIFICATION

P. afra Seeds are light brown to very dark brown but never black, smooth and shiny having an elliptical oblong shape. They are 2-3 mm long and 0.8-1.0 mm wide, one end being wider than the other. Towards the middle of the dorsal surface there is a fairly marked transverse constriction of light colour. On the ventral surface, there is a linear lighter-coloured groove in the middle of which is a clear spot corresponding to the hilum and bounded by swollen edges.

P. indica Seeds are almost identical to the seeds of *P. afra*, but a little less shiny; they are 2-3 mm long and have a maximum diameter of 1.5 mm.

TESTS

Swelling index (*2.8.4*)
Minimum 10.

Foreign matter (*2.8.2*)
Maximum 1.0 per cent, determined on 10.0 g of the drug, including greenish unripe seeds. Psyllium seed does not contain seeds having a dark central spot on the groove (*Plantago lanceolata* L. and *P. major* L.) or seeds with brownish-grey or pinkish outer coats (*P. ovata* Forssk. and *P. sempervirens* Crantz).

Loss on drying (*2.2.32*)
Maximum 14.0 per cent, determined on 1.000 g of drug by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 4.0 per cent.

STORAGE

Store protected from moisture.

Ph Eur

Pygeum Bark

(Pygeum Africanum Bark, Ph. Eur. monograph 1886)

Ph Eur

DEFINITION

Whole or fragmented, dried bark of the stems and branches of *Prunus africana* (Hook.f.) Kalkman (syn. *Pygeum africanum* Hook.f.).

IDENTIFICATION

A. The dark brown or reddish-brown bark occurs in curved, hard, irregular pieces. The outer surface has a wrinkled dark reddish-brown cork with areas of adhering lichen.
The reddish-brown or dark brown inner surface bears longitudinal striations. It may also occur in rolled fragments with a fibrous fracture.

B. Microscopic examination (*2.8.23*). The powder is reddish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1886.-1): numerous sclereids, varying greatly in size, up to more than 500 µm in diameter, with very thick walls showing concentric striations and a reduced lumen, isolated [A] or in groups [B] sometimes accompanied by sclereids about 50 µm in diameter [Ba], some with granular reddish-brown contents [Bb]; isolated cluster crystals of calcium oxalate of various sizes [C] and a few calcium oxalate prisms [F]; numerous lignified fibres, usually broken, thick-walled and channelled with a narrow lumen, sometimes isolated [L], but usually in groups [G] accompanied by rectangular cells of the medullary rays [Ga]; fragments of parenchyma with reddish-brown, polygonal or ovoid cells [D], including some with reticulate walls [J, M]; fragments of cork (surface view [H], side view [E]). Examine under a microscope using *lactic reagent R*. The powder shows a few simple starch granules that stain violet-blue, rounded, 10-20 µm in diameter, with a punctiform or Y-shaped hilum [K].

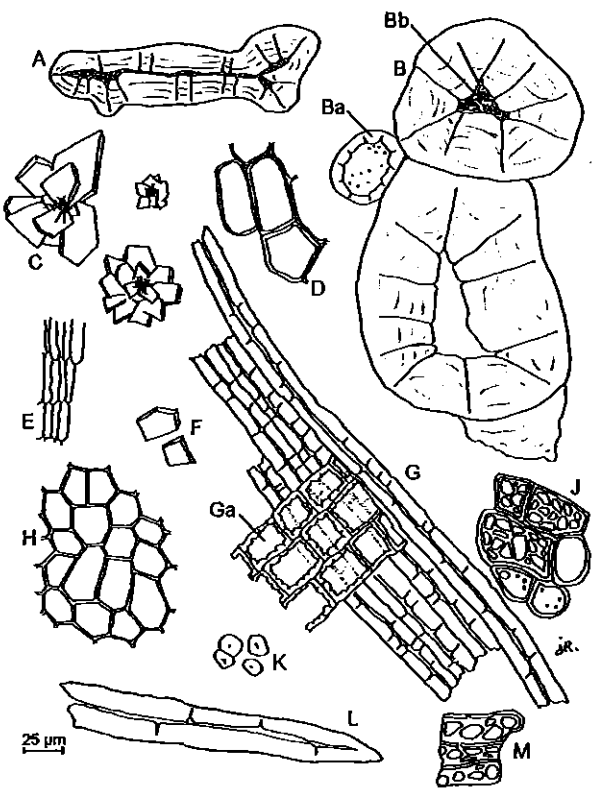


Figure 1886.-1. – *Illustration for identification test B of powdered herbal drug of pygeum africanum bark*

C. Thin-layer chromatography (*2.2.27*).

Test solution Extract 15.0 g of the powdered herbal drug (250) (*2.9.12*) with *methylene chloride R* for 30 min in a continuous extraction apparatus (Soxhlet type). Filter. Evaporate the solvent to dryness under reduced pressure. Dissolve the residue in 1 mL of *methylene chloride R*.

Reference solution Dissolve 20 mg of *β-sitosterol R* and 20 mg of *ursolic acid R* in 10 mL of a mixture of equal volumes of *methanol R* and *methylene chloride R*.

Plate *TLC silica gel plate R*.

Mobile phase *methanol R, methylene chloride R* (10:90 *V/V*).

Application 10 µL as bands of 10 mm.

Development Over a path of 15 cm.

Drying In air.

Detection Treat with *vanillin reagent R*, heat at 100-105 °C for 10 min and allow to cool; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
	A violet zone Several weak violet, blue or grey zones
β-Sitosterol: a violet zone Ursolic acid: a blue zone	A violet zone (β-sitosterol) A blue zone (ursolic acid) Several weak violet, blue or grey zones
	A violet zone (β-sitosterol glucoside)
Reference solution	Test solution

TESTS

Foreign matter (*2.8.2*)
Maximum 3.0 per cent.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 10.0 per cent.

Extractable matter
Minimum 0.5 per cent.

Extract 20.0 g of the powdered herbal drug (250) (*2.9.12*) with *methylene chloride R* for 4 h in a continuous extraction apparatus (Soxhlet type). Evaporate the solution to dryness on a water-bath *in vacuo* and then dry the residue at 80 °C for 2 h. The residue weighs a minimum of 0.10 g.

Ph Eur

Quillaia

Preparations
Quillaia Liquid Extract

When Powdered Quillaia is prescribed or demanded, material complying with the appropriate requirements below shall be dispensed or supplied.

DEFINITION
Quillaia is the dried inner part of the bark of *Quillaja saponaria* Molina and of other species of *Quillaja*.

IDENTIFICATION
A. Pieces flat, up to about 1 metre long, 10 to 20 cm broad and 3 to 10 mm, usually 6 mm, thick. Outer surface brownish white or pale reddish brown, longitudinally striated or coarsely reticulated, with occasional blackish brown patches of adherent outer bark; inner surface yellowish white, smooth and very hard; fracture splintery and laminated, the broken surface showing numerous large prisms of calcium oxalate as glistening points. Smoothed transversely cut surface appearing chequered, with delicate radial lines representing medullary rays and tangential lines formed by alternating tangential bands of fibrous and non-fibrous phloem.

B. Outer bark, when present, consisting of reddish brown cork cells alternating with bands of brown parenchyma containing numerous groups of phloem fibres and large prisms of calcium oxalate. Inner bark consisting of alternating bands of tortuous fibres, irregularly enlarged at intervals, about 500 to 1000 µm long and 20 to 50 µm wide and of sieve tissue mixed with parenchyma. Medullary rays mostly three to four, but sometimes up to six cells wide, with occasional pitted, subrectangular sclereids adjacent to the bundles of phloem fibres. Starch granules 5 to 20 µm, usually about 10 µm, in diameter and prisms of calcium oxalate usually 50 to 170 µm long and up to 30 µm wide present in the parenchymatous cells.

TESTS

Extractive soluble in ethanol (45%)
Not less than 22.0%, Appendix XI B1.

Acid-insoluble ash
Not more than 1.0%, Appendix XI K.

Foreign matter
Complies with the test for *foreign matter*, Appendix XI D.

Quillaia Bark

(Ph. Eur. monograph 1843)

Ph Eur

DEFINITION
Whole or fragmented, dried bark, with the cork and underlying parenchyma removed, of *Quillaja saponaria* Molina *s.l.*

Content
Minimum 6.5 per cent of triterpene glycosides, expressed as quillaia saponin III ($C_{104}H_{168}O_{55}$; M_r 2298) (dried drug).

IDENTIFICATION
A. Large, flat pieces of variable length and width, 3-10 mm thick, or smaller, splintered pieces. The outer surface is brownish-white or pale reddish-brown, longitudinally striated or coarsely reticulated, with occasional blackish-brown patches of incompletely removed outer bark. The inner surface is yellowish-white and smooth. The fracture is splintery and laminated, the surface often glistening due to the presence of numerous large prisms of calcium oxalate.

B. Microscopic examination (*2.8.23*). The powder is pale pinkish-yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1843.-1): abundant phloem fibres [E, F], up to 1 mm long, isolated or, more usually, in groups, each fibre irregular in outline with lignified walls of varying thickness and an uneven lumen; numerous, multiseriate medullary rays, spindle-shaped (tangential section [Ca, Fb]), accompanied by either phloem fibres [Fa] or phloem parenchyma [Cb]; very numerous prisms of calcium oxalate, up to 200 µm long, free, whole or, more usually, fragmented [A] or included in phloem parenchyma cells [Cc, Cd]; occasional sclereids of 2 types: the 1st type is sub-rectangular with pitted, slightly thickened walls, isolated [G] or included in phloem parenchyma cells [H], while the 2nd type has an irregularly shaped outline and very thick walls [J], sometimes adjacent to the bundles of phloem fibres; occasional dark brown or reddish-brown fragments of cork [D]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows numerous, small (5-20 µm), mainly simple, spherical starch granules, either scattered or as compacted masses in parenchyma cells [B].

C. Thin-layer chromatography (*2.2.27*).
Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R* and 5 mL of *water R*. Sonicate for 10 min and filter.
Reference solution Dissolve 10 mg of *purified quillaia saponins R* and 2 mg of *sucrose R* in 1 mL of *water R* and mix with 1 mL of *methanol R*.

www.webofpharma.com

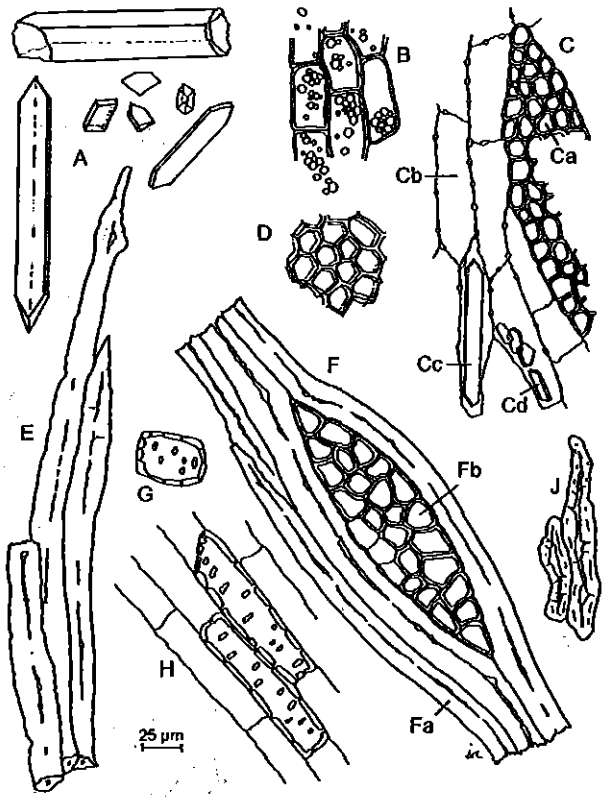


Figure 1843.-1. – *Illustration for identification test B of powdered herbal drug of quillaia bark .*

Plate *TLC silica gel plate R* (2-10 µm).

Mobile phase *anhydrous acetic acid R, ethyl acetate R, water R, propanol R* (1.5:30:30:40 *V/V/V/V*).

Application 5 µL as bands of 6 mm.

Development Over a path of 6 cm.

Drying In hot air.

Detection Treat with a 10 per cent *V/V* solution of *sulfuric acid R* in *methanol R*; heat at 120 °C for 5 min and examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Quillaia saponins: 3 or more green or brown zones	3 or more green or brown zones (quillaia saponins)
	A blue zone
Sucrose: a brown or blue zone	A brown or blue zone (sucrose)
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 10.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 1.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Introduce 0.500 g of the powdered herbal drug (355) (*2.9.12*) into a round-bottomed flask, add 20 mL of a 20 g/L solution of *potassium hydroxide R* and heat under a reflux condenser in a water-bath for 2 h. After cooling, add 2 mL of *phosphoric acid R* and filter through a plug of absorbent cotton. Add the absorbent cotton to the residue, add 25 mL of *ethanol (96 per cent) R* and shake thoroughly. Filter. Combine the filtrates and dilute to 50.0 mL with *water R*. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 12.0 mg of *quillaia saponin for assay CRS* (containing monoammonium glycyrrhizate) in a mixture of equal volumes of *ethanol (96 per cent) R* and a 10 g/L solution of *phosphoric acid R*, and dilute to 50.0 mL with the same mixture of solvents.

Reference solution (b) Introduce 12 mg of *purified quillaia saponins HRS* into a 50 mL round-bottomed flask, add 20 mL of a 20 g/L solution of *potassium hydroxide R* and heat under a reflux condenser in a water-bath for 2 h. After cooling, add 2 mL of *phosphoric acid R*. Add 25 mL of *ethanol (96 per cent) R* and shake thoroughly. Dilute to 50.0 mL with *water R*. Filter through a membrane filter (nominal pore size 0.45 µm).

Column:
— *size*: l = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm);
— *temperature*: 30 ± 2 °C.

Mobile phase *acetonitrile R1*, 1 g/L solution of *phosphoric acid R* (35:65 *V/V*).

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 210 nm.

Injection 50 µL.

Run time 1.2 times the retention time of glycyrrhizic acid.

Identification of peaks Use the chromatogram supplied with *purified quillaia saponins HRS* and the chromatogram obtained with reference solution (b) to identify the peaks due to monodesmosidic quillaia saponins 1 and 3; a minor peak due to monodesmosidic quillaia saponin 2 may be present between the peaks due to monodesmosidic quillaia saponins 1 and 3.

Retention time Monodesmosidic quillaia saponin 1 = about 9 min; monodesmosidic quillaia saponin 3 = about 10 min; glycyrrhizic acid = about 13 min.

Calculate the percentage content of triterpene glycosides, expressed as quillaia saponin III, using the following expression:

$$\frac{A_1 \times m_2 \times p \times 2298 \times 0.6}{A_2 \times m_1 \times 957}$$

A_1 = sum of the areas of the peaks due to monodesmosidic quillaia saponins (1, 2 and 3) in the chromatogram obtained with the test solution;

A_2 = area of the peak due to glycyrrhizic acid derived from monoammonium glycyrrhizate in the chromatogram obtained with reference solution (a);

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

www.webofpharma.com

m_2	=	mass of *quillaia saponin for assay CRS* used to prepare reference solution (a), in grams;
p	=	percentage content of monoammonium glycyrrhizate in *quillaia saponin for assay CRS*;
0.6	=	response factor between monoammonium glycyrrhizate and monodesmosidic quillaia saponin 3;
2298	=	molecular mass of quillaia saponin III;
957	=	molecular mass of monodesmosidic quillaia saponin 3.

Ph Eur

Quillaia Liquid Extract

DEFINITION

Quillaia Liquid Extract is prepared by extracting Quillaia with Ethanol (45 per cent).

Extemporaneous preparation

The following formula and directions apply.

Quillaia, in *moderately fine powder*	1000 g
Ethanol (45 per cent)	A sufficient quantity

Exhaust the Quillaia in *moderately fine powder* with Ethanol (45 per cent) by *percolation*, Appendix XI F, and reserve the first 850 mL of percolate. Evaporate the subsequent percolate to the consistence of a soft extract, dissolve it in the reserved portion and add sufficient Ethanol (45 per cent) to produce 1000 mL. Allow to stand for not less than 24 hours; filter.

The extract complies with the requirements stated under Extracts and with the following requirements.

TESTS

Ethanol content

28 to 34% v/v, Appendix VIII F, Method III.

Dry residue

20 to 30% w/v.

Relative density

1.02 to 1.06, Appendix V G.

Quillaia Tincture

DEFINITION

Quillaia Liquid Extract	50 mL
Ethanol (45 per cent)	Sufficient to produce 1000 mL

Extemporaneous preparation

The following directions apply.

Mix, allow to stand for not less than 12 hours and filter.

The tincture complies with the requirements for Tinctures stated under Extracts and with the following requirements.

TESTS

Ethanol content

43 to 45% v/v, Appendix VIII F, Method III.

Dry residue

1.0 to 1.5% w/v. Use 10 mL.

Relative density

0.940 to 0.955, Appendix V G.

Raspberry Leaf

(Ph Eur. monograph 2950)

Ph Eur

DEFINITION

Whole or fragmented, dried leaves of *Rubus idaeus* L. harvested in spring or early summer.

Content

Minimum 3.0 per cent of tannins, expressed as pyrogallol ($C_6H_6O_3$; M_r 126.1) (dried drug).

IDENTIFICATION

A. *Whole drug.* The leaf is imparipinnate, with 3, 5 or rarely 7 ovate to lanceolate leaflets with sharply serrate or doubly-serrate margins. The upper surface is dark green to brownish-green and weakly pubescent; the lower surface is silvery grey and densely tomentose with a prominent pinnate venation. The petiole is about 1-2 mm thick, green or occasionally reddish, slightly channelled on the upper surface, and sometimes shows small, straight prickles. The stipules are long and thin. The leaves of the short shoots are often simple, more or less 3-lobed, or they are trifoliate.

Fragmented drug It is characterised by clumped fragments of leaves and petioles.

B. Microscopic examination (*2.8.23*). Reduce to a powder (710) (*2.9.12*). The powder is greyish-green and flocculent. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2950.-1): very numerous broken unicellular covering trichomes, either rigid with thickened walls [G], or twisted with slightly thickened walls [F]; fragments of the upper epidermis of the leaflet lamina (surface view [D]) with polygonal cells [Da] and rare, rigid, unicellular covering trichomes with thickened walls, measuring from 20 µm to more than 500 µm in length [Db], or their scars, often accompanied by palisade parenchyma [Dc] including some hypertrophied cells containing a cluster crystal of calcium oxalate [Dd]; fragments of the lower epidermis of the leaflet lamina [A] containing cells with thin, slightly lobed walls [Aa] and anomocytic stomata (*2.8.3*) (5-7 subsidiary cells) [Ab], with an abundant indumentum composed of unicellular, fine, twisted covering trichomes [Ac] up to 500 µm long; annular or spiral vessels from the petioles, rachis or principal veins [J], sometimes accompanied by cells of the pith with slightly thickened, pitted walls [Ja]; fragments of pericyclic fibres [C], frequently with a crystal sheath containing small cluster crystals of calcium oxalate [Ca]; fragments of the lamina (transverse section [H]) consisting of the upper epidermis [Ha], 1 or 2 layers of palisade parenchyma [Hb], including hypertrophied cells containing a cluster crystal of calcium oxalate [Hc], spongy parenchyma [Hd] and the lower epidermis with twisted unicellular covering trichomes [He]; free cluster crystals of calcium oxalate [E]; exceptionally, secretory trichomes with a biseriate, multicellular stalk and a globular, multicellular head, located on the upper epidermis of the leaflet veins [B].

C. High-performance thin-layer chromatography (*2.8.25*).

Test solution To 0.5 g of the powdered herbal drug (710) (*2.9.12*) add 10.0 mL of *methanol R*. Sonicate for 15 min, filter or centrifuge and use the filtrate or supernatant.

Reference solution (a) Dissolve 2.5 mg of *hyperoside R* and 3.5 mg of *rutoside trihydrate R* in *methanol R* and dilute to 10.0 mL with the same solvent.

www.webofpharma.com

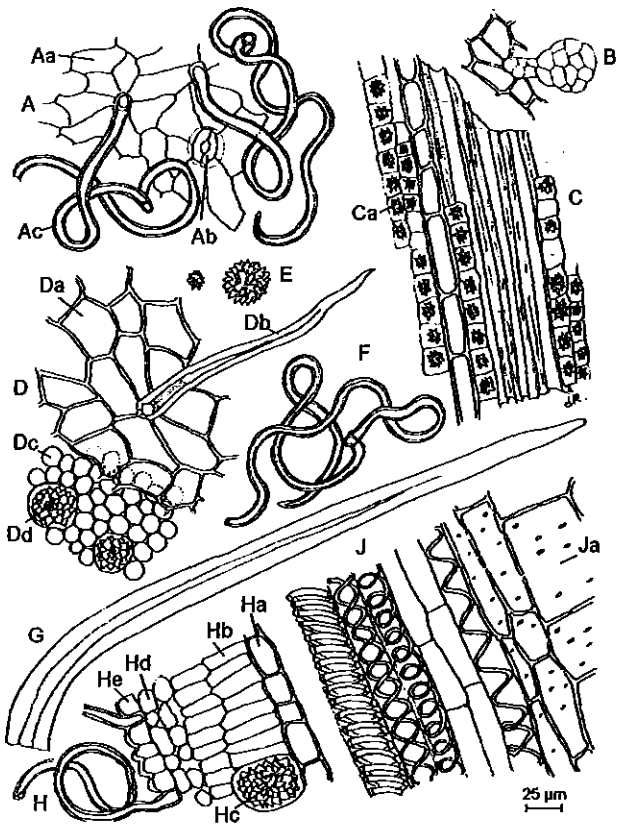


Figure 2950.-1. – *Illustration for identification test B of powdered herbal drug of raspberry leaf*

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *methanol R*.

Reference solution (c) Dissolve 3 mg of *hyperoside R* and 2.5 mg of *chlorogenic acid R* in *methanol R* and dilute to 10 mL with the same solvent.

Intensity marker Hyperoside.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, water R, ethyl acetate R* (10:10:80 *V/V/V*).

Application 10 µL of the test solution and 4 µL of reference solutions (a), (b) and (c), as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of air at room temperature for 5 min.

Detection Heat at 100-105 °C for 5 min; spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then with a 50 g/L solution of *macrogol 400 R* in *methanol R* or, alternatively, dip the warm plate in a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, then in a 50 g/L solution of *macrogol 400 R* in *methylene chloride R*; allow to dry in air for about 1 min and examine in ultraviolet light at 366 nm.

System suitability Reference solution (c):

— the chromatogram shows in the middle third 2 distinct zones, which may be touching; the lower zone (chlorogenic acid) shows a light blue fluorescence and the upper zone (hyperoside) shows a yellow or orange fluorescence.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, other faint fluorescent zones, mainly light blue, greenish and yellow or orange, may be present, especially in the upper and lower thirds.

Top of the plate	
	A red zone
	A red zone, faint
	A light blue zone, faint to equivalent
	A greenish zone, faint (possibly overlapping with an orange zone)
Hyperoside: a yellow or orange zone	A yellow or orange zone, very faint to faint (possibly overlapping with a blue zone)
	A yellow or orange zone
Rutoside: a yellow or orange zone	
	A yellow or orange zone, faint to equivalent
Reference solution (a)	**Test solution**

TESTS

***Rubus fruticosus* L**

Microscopic examination (*2.8.23*). Examine the powdered herbal drug (710) (*2.9.12*) using *chloral hydrate solution R*. The presence of fasciculate-stellate covering trichomes indicates adulteration by *Rubus fruticosus* L.

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (710) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 8.0 per cent.

ASSAY

Tannins (*2.8.14*)

Use 1.000 g of the powdered herbal drug (710) (*2.9.12*).

Ph Eur

www.webofpharma.com

Rehmannia Root

(Ph. Eur. monograph 2569)

Ph Eur

DEFINITION

Dried root tuber of *Rehmannia glutinosa* (Gaertn.) DC. (syn. *Rehmannia glutinosa* (Gaertn.) Libosch. ex Fisch. & C.A. Mey.) with the crown and rootlets removed.

Content

Minimum 0.2 per cent of catalpol ($C_{15}H_{22}O_{10}$; M_r 362.3) (dried drug).

IDENTIFICATION

A. The whole drug usually occurs as irregular or oblong masses, swollen in the centre, slightly tapering at both ends and bearing lenticular rootlet scars, 6-12 cm long and 3-6 cm thick. The fragmented drug occurs as slightly compressed or twisted slices. The outer surface is blackish-brown or blackish-grey, and is heavily shrunken with irregular transverse wavy lines. Fracture is difficult, with the cut surface being lustrous, blackish-brown or jet black and viscous.

B. Microscopic examination (*2.8.23*). The blackish-brown powder consists of rather sticky particles. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2569.-1): blackish-brown cork fragments consisting of polygonal cells (surface view [A]) or composed of superimposed layers (transverse section [E]); fragments of parenchyma [D], brown, consisting of polygonal or rectangular cells with thin, wavy or wrinkled walls, some containing orange-yellow oil droplets [Da]; vessels about 100-200 µm long and 40-60 µm in diameter, with reticulate or pitted walls [B, C], with the junction between vessels of similar diameter being clearly visible.

C. High performance thin-layer chromatography (*2.8.25*).

Test solution To 0.2 g of the powdered herbal drug (355) (*2.9.12*) add 5.0 mL of *methanol R*. Sonicate for 10 min, then filter or centrifuge the solution. Use the filtrate or supernatant.

Reference solution (a) Dissolve 10.0 mg of *sucrose R* and 10.0 mg of *raffinose R* in the minimum volume of *water R* and dilute to 2.0 mL with *methanol R*.

Reference solution (b) Mix 1.0 mL of reference solution (a) and 3.0 ml of *methanol R*.

Reference solution (c) Dissolve 10 mg of *fructose R* and 10 mg of *sucrose R* in the minimum amount of *water R* and dilute to 2 mL with *methanol R*.

Intensity marker Sucrose.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *glacial acetic acid R, anhydrous formic acid R, water R, ethyl acetate R* (4:5:6:12 *V/V/V/V*).

Application 2 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of cold air for 5 min.

Detection Treat with a 10 per cent *V/V* solution of *sulfuric acid R* in *ethanol (96 per cent) R*, heat at 120 °C for 3 min and examine in ultraviolet light at 366 nm.

System suitability Reference solution (c):

— the chromatogram shows in the middle third 2 distinct zones, which may be touching; both the lower zone (sucrose) and the upper zone (fructose) show a brown colour.

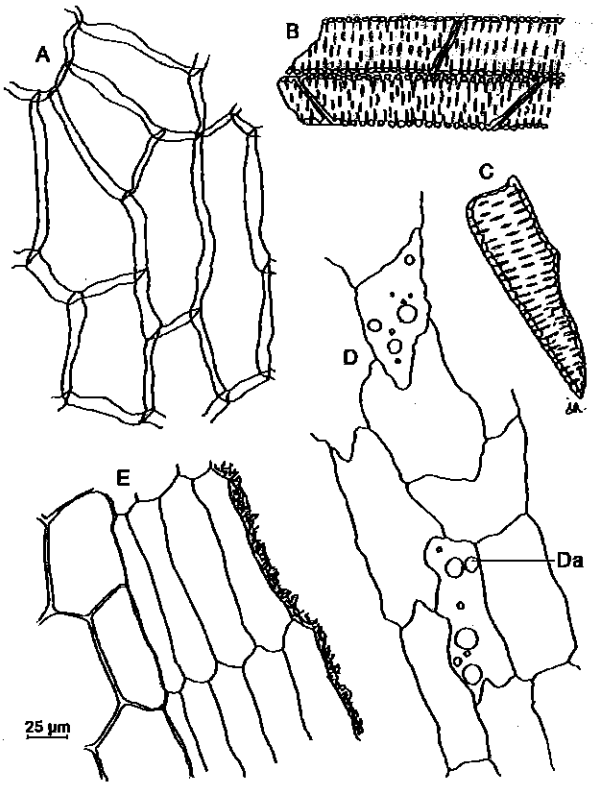


Figure 2569.-1. – *Illustration for identification test B of powdered herbal drug of rehmannia root*

Results See below the sequence of zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, other faint blue fluorescent zones and faint brown zones may be present.

Top of the plate	
	A blue fluorescent zone, faint to intense
	A brown zone, faint
	A blue fluorescent zone, faint
Sucrose: a brown zone	A brown zone, faint to equivalent (sucrose)
Raffinose: a brown zone	A brown zone, faint to equivalent (raffinose)
	A brown zone, intense
	A brown zone, very faint
Reference solution (a)	**Test solution**

www.webofpharma.com

TESTS

Loss on drying (*2.2.32*)
Maximum 15.0 per cent, determined on 2.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 5 h.

Total ash (*2.4.16*)
Maximum 8.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 3.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 1.500 g of the powdered herbal drug (355) (*2.9.12*) add 50.0 mL of *water R*. Weigh and sonicate for 30 min at a temperature below 25 °C. Weigh again and compensate for the loss of solvent with *water R*. Shake well, then centrifuge for 10 min and filter the supernatant through a membrane filter (nominal pore size 0.45 µm).

Reference solution Dissolve 5.0 mg of *catalpol CRS* in *water R* and dilute to 25.0 mL with the same solvent.

Column:
— *size*: l = 0.15 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (3 µm);
— *temperature*: 25 °C.

Mobile phase:
— *mobile phase A*: *water for chromatography R*;
— *mobile phase B*: *acetonitrile R1, water for chromatography R* (5:95 *V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 3	90	10
3 - 20	90 → 70	10 → 30

Flow rate 0.5 mL/min.

Detection Spectrophotometer at 210 nm.

Injection 10 µL.

Retention time Catalpol = about 13 min.

System suitability Reference solution:
— *repeatability*: maximum relative standard deviation of 2.0 per cent determined on 6 injections.

Calculate the percentage content of catalpol using the following expression:

$$\frac{A_1 \times m_2 \times p \times 2}{A_2 \times m_1}$$

A_1 = area of the peak due to catalpol in the chromatogram obtained with the test solution;
A_2 = area of the peak due to catalpol in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *catalpol CRS* used to prepare the reference solution, in grams;
p = percentage content of catalpol in *catalpol CRS*.

Ph Eur

Restharrow Root

(Ph. Eur. monograph 1879)

Ph Eur

DEFINITION

Whole or cut, dried root of *Ononis spinosa* L.

IDENTIFICATION

A. The root is more or less flattened, twisted and branched, deeply wrinkled, brown and grooved longitudinally.
The transversely cut surface shows a thin bark and a xylem cylinder with a conspicuously radiate structure. The fracture of the root is short and fibrous.

B. Microscopic examination (*2.8.23*). The powder is light brown or brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1879.-1): brown fragments of cork composed of thin-walled, polygonal cells (surface view [G]); groups of thick-walled, narrow fibres, often accompanied by a parenchymatous crystal sheath containing prisms of calcium oxalate [C]; vascular fragments [D, E] consisting of vessels with numerous bordered pits, often accompanied by lignified fibres with pitted walls [Ea]; thin-walled parenchymatous cells from the bark, some containing a single prism of calcium oxalate [H]; ligneous parenchyma cells with slightly thickened and pitted walls [A, B], some of which contain prisms of calcium oxalate [Aa]; numerous free prisms of calcium oxalate [F]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows very numerous, rounded starch granules, 5-10 µm in diameter, simple or sometimes 2-4 compound, free [J] or inside parenchymatous cells [K].

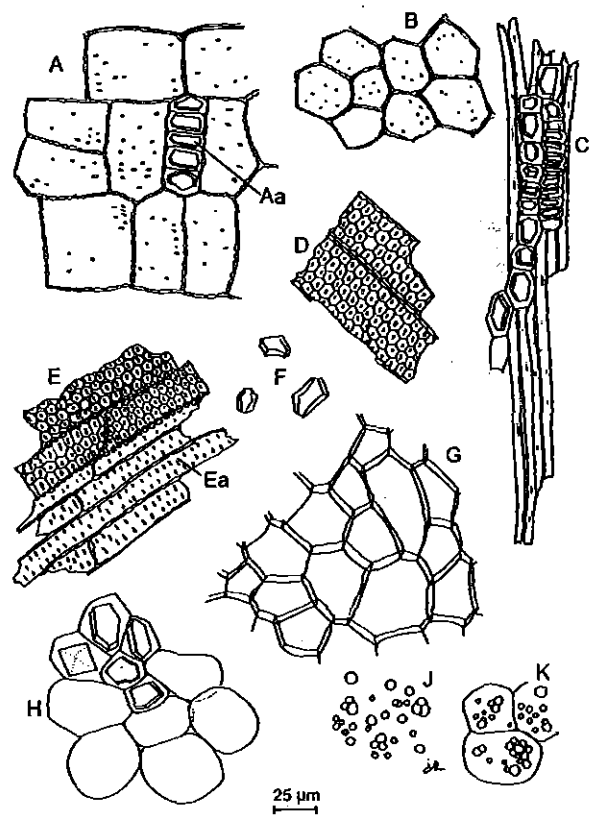


Figure 1879.-1. – *Illustration for identification test B of powdered herbal drug of restharrow root*

www.webofpharma.com

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (180) (*2.9.12*) add 15.0 mL of *methanol R* and boil under a reflux condenser for 30 min. Cool and filter.

Reference solution Dissolve 10 mg of *resorcinol R* and 50 mg of *vanillin R* in 10 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *ethanol (96 per cent) R, methylene chloride R, toluene R* (10:45:45 *V/V/V*).

Application 20 µL [or 5 µL] as bands of 15 mm [or 8 mm].

Development Over a path of 15 cm [or 6 cm].

Drying In air.

Detection A Examine in ultraviolet light at 254 nm and 365 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other fluorescent zones are present in the middle third of the chromatogram obtained with the test solution.

Top of the plate	
Vanillin: a zone visible at 254 nm	
Resorcinol: a zone visible at 254 nm	An intense blue fluorescent zone visible at 365 nm
Reference solution	Test solution

Detection B Treat with *anisaldehyde solution R*. Heat at 100-105 °C for 5-10 min. Examine in daylight.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution.

Top of the plate	
Vanillin: a greyish-violet zone	
Resorcinol: a red zone	A violet zone (onocol)
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 8.0 per cent.

Extractable matter

Minimum 15.0 per cent.

To 2.00 g of the powdered herbal drug (250) (*2.9.12*) add a mixture of 8 g of *water R* and 12 g of *ethanol (96 per cent) R* and allow to macerate for 2 h, shaking frequently. Filter, evaporate 5 g of the filtrate to dryness on a water-bath and dry in an oven at 100-105 °C for 2 h. The residue weighs a minimum of 75 mg.

Ph Eur

Rhatany Root

Krameria

(Ph. Eur. monograph 0289)

Preparation

Rhatany Tincture

When Powdered Rhatany Root is prescribed or demanded, material complying with the requirements below with the exception of Identification test A and the test for Foreign matter shall be dispensed or supplied.

Ph Eur

DEFINITION

Dried, usually fragmented, underground organs of *Krameria triandra* Ruiz et Pav., known as Peruvian rhatany.

Content

Minimum 5.0 per cent of tannins, expressed as pyrogallol ($C_6H_6O_3$; M_r 126.1) (dried drug).

IDENTIFICATION

A. The taproot is dark reddish-brown and has a thick, knotty crown. The secondary roots are the same colour and nearly straight or somewhat tortuous. The bark is rugged or scaly in the older pieces and smooth with sharp, transverse fissures in the younger pieces; it separates readily from the wood. The fracture is fibrous in the bark and splintery in the wood. The smooth, transversely cut surface shows a dark brownish-red bark about one third of the radius in thickness; a dense, pale reddish-brown and finely porous wood is present with numerous fine medullary rays; the central heartwood is often darker.

B. Microscopic examination (*2.8.23*). The powder is reddish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0289.-1): cork cells containing dark brown phlobaphenes (surface view [A], side view [B]); fragments of phloem [C] consisting of unlignified fibres, usually 12-30 µm in diameter with moderately thickened walls [Ca], parenchyma cells some containing prisms and microcrystals of calcium oxalate [Cc], and cells of the medullary rays [Cb]; fragments of vessels usually 20-60 µm in diameter with bordered pits [E]; fragments of tracheids [D] up to 20 µm wide with slit-shaped pits [Da] and cells of the medullary rays [Db]; lignified parenchymatous cells with thick and channelled walls [F]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows rounded, simple or 2- to 4-compound starch granules, an individual granule measuring up to 30 µm in diameter [H] and some granules being found in the cells of the medullary rays and in the parenchyma [G].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R* and sonicate for 10 min. Centrifuge or filter. Use the supernatant or filtrate.

Reference solution Dissolve 5 mg of *thymol R* and 20 mg of *dichlorophenolindophenol, sodium salt R* in 20 mL of *ethanol (60 per cent V/V) R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *methylene chloride R*.

Application 10 µL [or 4 µL] as bands of 8 mm [or 8 mm].

Development Over a path of 15 cm [or 6 cm].

Drying In air.

www.webofpharma.com

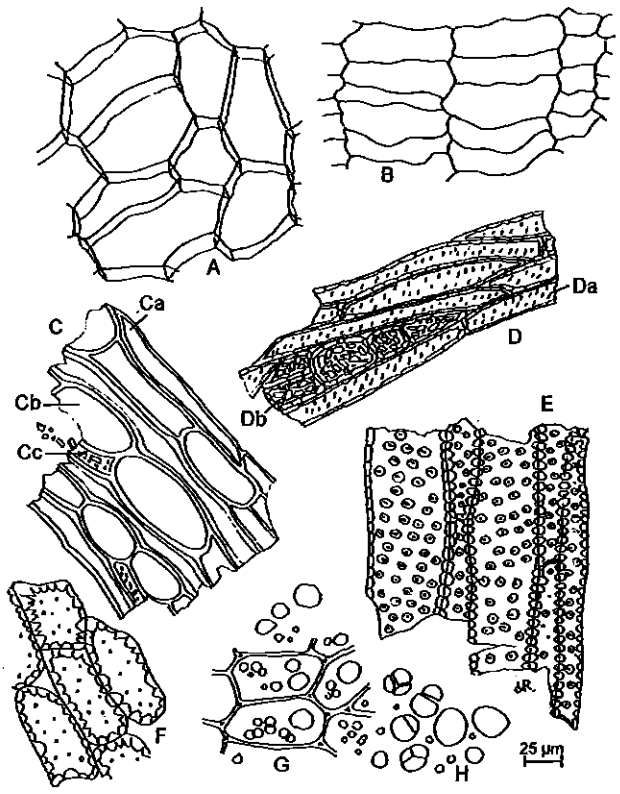


Figure 0289.-1. – *Illustration for identification test B of powdered herbal drug of rhatany root*

Detection Treat with a 5 g/L solution of *fast blue B salt R*, allow to dry in air and examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Thymol: a brownish-yellow zone	A faint violet zone
	An orange zone
	A bluish-grey zone
Dichlorophenolindophenol: a greyish-blue zone	
	An intense violet zone
Reference solution	Test solution

TESTS

Foreign matter (*2.8.2*)

Maximum 2 per cent of foreign matter and maximum 5 per cent of fragments of crown or root exceeding 25 mm in diameter. Root without bark may be present in very small quantities.

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C.

Total ash (*2.4.16*)

Maximum 5.5 per cent.

ASSAY

Tannins (*2.8.14*)

Use 0.750 g of the powdered herbal drug (180) (*2.9.12*).

Ph Eur

Rhatany Tincture

(Ph. Eur. monograph 1888)

Ph Eur

DEFINITION

Tincture produced from *Rhatany root (0289)*.

Content

Minimum 1.0 per cent *m/m* of tannins, expressed as pyrogallol ($C_6H_6O_3$; M_r 126.1).

PRODUCTION

The tincture is produced from 1 part of the herbal drug and 5 parts of ethanol (70 per cent *V/V*) by a suitable procedure.

CHARACTERS

Appearance

Reddish-brown liquid.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution The tincture to be examined.

Reference solution Dissolve 5 mg of *thymol R* and 20 mg of *dichlorophenolindophenol, sodium salt R* in 20 mL of *ethanol (60 per cent V/V) R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *methylene chloride R*.

Application 10 µL [or 4 µL] as bands of 8 mm [or 8 mm].

Development Over a path of 15 cm [or 6 cm].

Drying In air.

Detection Treat with a 5 g/L solution of *fast blue B salt R*, allow to dry in air and examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Thymol: a brownish-yellow zone	A violet zone
	An orange zone
	A bluish-grey zone
Dichlorophenolindophenol: a greyish-blue zone	
	An intense violet zone
Reference solution	Test solution

www.webofpharma.com

TESTS

Ethanol (*2.9.10*)
63 per cent *V/V* to 67 per cent *V/V*.

Methanol and 2-propanol (*2.9.11*)
Maximum 0.05 per cent *V/V* of methanol and maximum 0.05 per cent *V/V* of 2-propanol.

ASSAY

Tannins (*2.8.14*)
Use 2.500 g of the tincture to be examined.

Ph Eur

Rhubarb

(Ph. Eur. monograph 0291)

Preparation
Compound Rhubarb Tincture

When Powdered Rhubarb is prescribed or demanded, material complying with the requirements below with the exception of Identification test A and the test for Foreign matter shall be dispensed or supplied.

Ph Eur

DEFINITION

Rhubarb consists of the whole or cut, dried underground parts of *Rheum palmatum* L. or of *Rheum officinale* Baillon or of hybrids of these two species or of a mixture.
The underground parts are often divided; the stem and most of the bark with the rootlets are removed. It contains not less than 2.2 per cent of hydroxyanthracene derivatives, expressed as rhein ($C_{15}H_8O_6$, M_r 284.2), calculated with reference to the dried drug.

CHARACTERS

Characteristic, aromatic odour.

IDENTIFICATION

A. The appearance is variable: disc-shaped pieces up to 10 cm in diameter and 1 cm to 5 cm in thickness; cylindrical pieces; oval or planoconvex pieces. The surface has a pinkish tinge and is usually covered with a layer of brownish-yellow powder. It shows, especially after moistening, a reticulum of darker lines. This structure causes the marbled appearance of the drug. The fracture is granular. The transverse section of the rhizome shows a narrow outer zone of radiating brownish-red lines. These medullary rays are crossed perpendicularly by a dark cambial ring. Inside this zone is a ring of small star-spot formations of anomalous vascular bundles. The root shows a more radiate structure.

B. Microscopic examination (*2.8.23*). The powder is orange to brownish-yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters: large calcium oxalate cluster crystals, which may measure more than 100 µm, and their fragments; reticulately thickened non-lignified vessels measuring up to 175 µm. Numerous groups of rounded or polygonal, thin-walled parenchyma cells. Sclereids and fibres are absent. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows simple, rounded or compound (2 to 4) starch granules with a star-shaped hilum.

C. Examine by thin-layer chromatography (*2.2.27*), using a suitable silica gel as the coating substance.

Test solution Heat 50 mg of the powdered herbal drug (180) (*2.9.12*) in a water-bath for 15 min with a mixture of 1 mL of *hydrochloric acid R* and 30 mL of *water R*. Allow to cool and shake the liquid with 25 mL of *ether R*. Dry the ether layer over *anhydrous sodium sulfate R* and filter. Evaporate the ether layer to dryness and dissolve the residue in 0.5 mL of *ether R*.

Reference solution Dissolve 5 mg of *emodin R* in 5 mL of *ether R*.

Apply separately to the plate as bands 20 µL of each solution. Develop over a path of 10 cm using a mixture of 1 volume of *anhydrous formic acid R*, 25 volumes of *ethyl acetate R* and 75 volumes of *light petroleum R*. Allow the plate to dry in air and examine in ultraviolet light at 365 nm. The chromatogram obtained with the reference solution shows in its central part a zone of orange fluorescence (emodin). The chromatogram obtained with the test solution shows: a zone due to emodin; above the emodin zone, two zones of similar fluorescence (physcione and chrysophanol, in order of increasing R_F value); below the emodin zone, also two zones of similar fluorescence (rhein and aloe-emodin, in order of decreasing R_F value). Spray with a 100 g/L solution of *potassium hydroxide R* in *methanol R*. All the zones become red to violet.

D. To about 50 mg of the powdered herbal drug (180) (*2.9.12*) add 25 mL of *dilute hydrochloric acid R* and heat the mixture on a water-bath for 15 min. Allow to cool, shake with 20 mL of *ether R* and discard the aqueous layer. Shake the ether layer with 10 mL of *dilute ammonia R1*.
The aqueous layer becomes red to violet.

TESTS

Rheum rhaponticum
Examine by thin-layer chromatography (*2.2.27*), using *silica gel G R* as the coating substance.

Test solution To 0.2 g of the powdered herbal drug (180) (*2.9.12*) add 2 mL of *methanol R* and boil for 5 min under a reflux condenser. Allow to cool and filter. Use the filtrate as the test solution.

Reference solution Dissolve 10 mg of *rhaponticin R* in 10 mL of *methanol R*.

Apply separately to the plate, as bands not more than 20 mm by 3 mm, 20 µL of each solution. Develop over a path of 12 cm using a mixture of 20 volumes of *methanol R* and 80 volumes of *methylene chloride R*. Allow the plate to dry in air and spray with *phosphomolybdic acid solution R*.
The chromatogram obtained with the test solution does not show a blue zone near the line of application (rhaponticin) corresponding to the zone in the chromatogram obtained with the reference solution.

Loss on drying (*2.2.32*)
Not more than 12.0 per cent, determined on 1.000 g of the powdered herbal drug (180) (*2.9.12*) by drying in an oven at 105 °C.

Total ash (*2.4.16*)
Not more than 12.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Not more than 2.0 per cent.

ASSAY

Carry out the assay protected from bright light.

Introduce 0.100 g of the powdered herbal drug (180) (*2.9.12*) into a 100 mL flask. Add 30.0 mL of *water R*, mix and weigh. Heat in a water-bath under a reflux condenser for 15 min. Allow to cool, add 50 mg of *sodium hydrogen carbonate R*, weigh and adjust to the original mass with *water R*. Centrifuge and transfer 10.0 mL of the liquid to a

www.webofpharma.com

100 mL round-bottomed flask with a ground-glass neck. Add 20 mL of *ferric chloride solution R1* and mix. Heat under a reflux condenser on a water-bath for 20 min, add 1 mL of *hydrochloric acid R* and heat for a further 20 min, shaking frequently. Cool, transfer to a separating funnel and shake with three quantities, each of 25 mL, of *ether R* previously used to rinse the flask. Combine the ether extracts and wash with two quantities, each of 15 mL, of *water R*. Filter the ether extracts through a plug of absorbent cotton into a volumetric flask and dilute to 100.0 mL with *ether R*. Evaporate 10.0 mL carefully to dryness on a water-bath and dissolve the residue in 10.0 mL of a 5 g/L solution of *magnesium acetate R* in *methanol R*. Measure the absorbance (*2.2.25*) at 515 nm, using *methanol R* as the compensation liquid.

Calculate the percentage content of rhein from the expression:

$$\frac{A \times 0.64}{m}$$

i.e. taking the specific absorbance of rhein to be 468, calculated on the basis of the specific absorbance of barbaloin.

A = absorbance at 515 nm,
m = mass of the herbal drug used, in grams.

Ph Eur

Compound Rhubarb Tincture

DEFINITION

Rhubarb, in *moderately coarse powder*	100 g
Cardamom Oil	0.40 mL
Coriander Oil	0.03 mL
Glycerol	100 mL
Ethanol (60 per cent)	Sufficient to produce 1000 mL

Extemporaneous preparation
The following directions apply.

Moisten the Rhubarb with a sufficient quantity of Ethanol (60 per cent) and prepare 850 mL of tincture by *percolation*, Appendix XI F. Add the Cardamom Oil, the Coriander Oil and the Glycerol and sufficient Ethanol (60 per cent) to produce 1000 mL. Mix and filter, if necessary.

The tincture complies with the requirements for Tinctures stated under Extracts and with the following requirements.

TESTS

Ethanol content
48 to 53% v/v, Appendix VIII F, Method III.

Glycerol
9.0 to 11.0% v/v when determined by the following method. Dilute 20 mL to 100 mL with *water*; to 10 mL of this solution add 100 mL of *water* and 1 g of *activated charcoal* and boil under a reflux condenser for 15 minutes. Filter, wash the filter and charcoal with sufficient *water* to produce 150 mL, add 0.25 mL of *bromocresol purple solution* and neutralise with 0.1M *sodium hydroxide* or 0.05M *sulfuric acid* to the blue colour of the indicator. Add 1.4 g of *sodium periodate*, allow to stand for 15 minutes, add 3 mL of *propane-1,2-diol*, shake and allow to stand for 5 minutes. Add 0.25 mL of *bromocresol purple solution* and titrate with *0.1M sodium hydroxide VS* to the same blue colour. Each mL of *0.1M sodium hydroxide VS* is equivalent to 9.210 mg of glycerol. Calculate the percentage v/v of glycerol, taking 1.260 g as its weight per mL.

Relative density
0.958 to 0.977, Appendix V G.

Roselle

(Ph. Eur. monograph 1623)

Ph Eur

DEFINITION
Whole or cut dried calyces and epicalyces of *Hibiscus sabdariffa* L. collected during fruiting.

Content
Minimum 13.5 per cent of acids, expressed as citric acid ($C_6H_8O_7$; M_r 192.1) (dried drug).

CHARACTERS
Acidic taste.

IDENTIFICATION
A. The calyx is joined in the lower half to form an urceolate structure, the upper half dividing to form 5 long acuminate recurved tips. The tips have a prominent, slightly protruding midrib and a large, thick nectary gland about 1 mm in diameter. The epicalyx consists of 8-12 small, obovate leaflets, which are adnate to the base of the calyx. The calyx and epicalyx are fleshy, dry, easily fragmented and bright red or deep purple, somewhat lighter at the base of the inner side.

B. Microscopic examination (*2.8.23*). The powder is red or violet-red. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1623.-1): predominantly red fragments [A, F] consisting of polygonal epidermal cells with very irregularly thickened walls (surface view [Ac, Fa]), some containing cluster crystals of calcium oxalate [Fb], with underlying parenchyma consisting of ovoid cells with slightly thickened walls [Aa], some containing cluster crystals of calcium oxalate [Ab] whilst others are filled with mucilage, unicellular, long, flexuous, twisted covering trichomes [Ad], rigid, straight, unicellular covering trichomes, simple or in groups of 2-4 [Fd], glandular trichomes with a unicellular stalk and a globular or oval, multicellular and biseriate head [Fe] and stomata usually of the anisocytic type (*2.8.3*) [Fc]; numerous fragments of vascular bundles [D] with spiral or reticulate vessels [Da], sometimes accompanied by sclerenchymatous fibres with a wide lumen [Db], and parenchyma [Dc], of which some cells contain cluster crystals of calcium oxalate [Dd], whilst others are mucilage-filled [De]; rare, rectangular, parenchymatous sclereids [H]; numerous fragments of rigid [C, G] or flexuous [J] covering trichomes; free cluster crystals of calcium oxalate [B] and glandular trichomes [E]; exceptionally, spherical pollen grains, about 200 µm in diameter, with a spiny exine.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *ethanol (60 per cent V/V) R*. Shake for 15 min and filter.

Reference solution Dissolve 2.5 mg of *quinaldine red R* and 2.5 mg of *sulfan blue R* in 10 mL of *methanol R*.

www.webofpharma.com

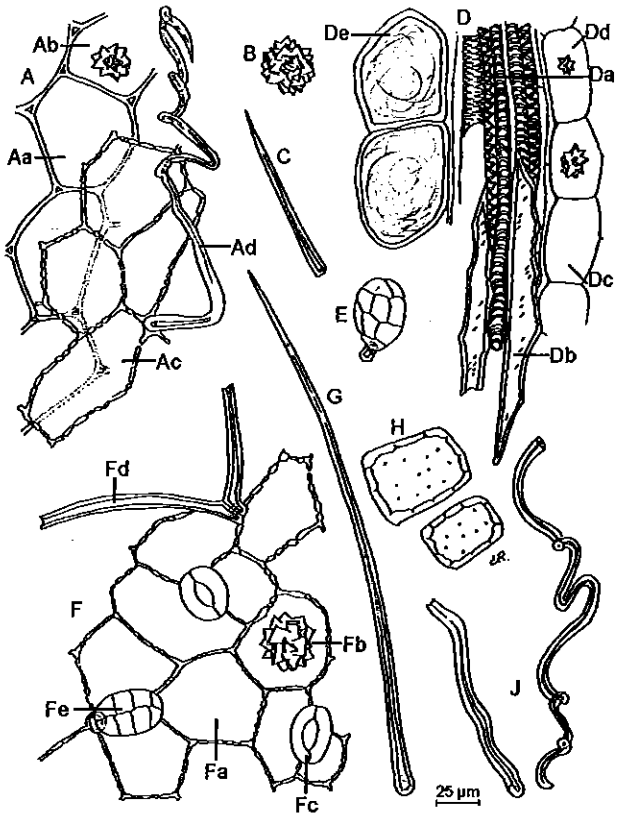


Figure 1623.-1. – *Illustration for identification test B of powdered herbal drug of roselle*

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, water R, butanol R* (10:12:40 *V/V*).

Application 5 µL [or 2 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Examine immediately in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Quinaldine red: an orange-red zone	
	An intense violet zone
Sulfan blue: a blue zone	
	An intense violet-blue zone
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)

Maximum 2 per cent of fragments of fruits (red funicles and parts of the 5-caverned capsule with yellowish-grey pericarp, whose thin walls consist of several layers of differently directed fibres; flattened, reniform seeds with a dotted surface) and maximum 2 per cent of other foreign matter.

Loss on drying (*2.2.32*)

Maximum 11.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 10.0 per cent.

Colouring intensity

Reduce 100 g to a powder (1400) (*2.9.12*) and homogenise. Further reduce about 10 g of this powder to a finer powder (355) (*2.9.12*). To 1.0 g of this powder in a 100 mL flask add 25 mL of boiling *water R* and heat for 15 min on a water-bath with frequent shaking. Filter the hot mixture into a 50 mL graduated flask; rinse successively the 100 mL flask and the filter with 3 quantities, each of 5 mL, of warm *water R*. After cooling, dilute to 50 mL with *water R*. Dilute 5 mL of this solution to 50 mL with *water R*. Measure the absorbance (*2.2.25*) at 520 nm using *water R* as the compensation liquid. The absorbance is not less than 0.350 for the whole drug and not less than 0.250 for the cut drug.

ASSAY

Shake 1.00 g of the powdered herbal drug (355) (*2.9.12*) with 100.0 mL of *carbon dioxide-free water R* for 15 min. Filter. To 50.0 mL of the filtrate add 100 mL of *carbon dioxide-free water R*. Titrate with *0.1 M sodium hydroxide* to pH 7.0, determining the end-point potentiometrically (*2.2.20*).

1 mL of *0.1 M sodium hydroxide* is equivalent to 6.4 mg of citric acid.

Ph Eur

Rosemary Leaf

(Ph. Eur. monograph 1560)

Ph Eur

DEFINITION

Whole, dried leaf of *Rosmarinus officinalis* L.

Content

— minimum 12 mL/kg of essential oil (anhydrous drug);
— minimum 3 per cent of total hydroxycinnamic derivatives, expressed as rosmarinic acid ($C_{18}H_{16}O_8$; M_r 360.3) (anhydrous drug).

CHARACTERS

Strongly aromatic odour.

IDENTIFICATION

A. The leaves are sessile, tough, linear or linear-lanceolate, 1-4 cm long and 2-4 mm wide, with recurved edges. The upper surface is dark green, glabrous and grainy, the lower surface is greyish-green and densely tomentose with a prominent midrib.

B. Microscopic examination (*2.8.23*). The powder is greyish-green or yellowish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1560.-1): fragments of the lower epidermis (surface view [B, J]) with straight or sinuous-walled cells [Ba] and numerous diacytic stomata (*2.8.3*) [Bb] and glandular trichomes [Ja] or covering trichomes or their scars [Bc, Bd]; numerous multicellular, mostly branched, covering trichomes of the lower epidermis, usually

www.webofpharma.com

fragmented [A, C, D]; fragments of the upper epidermis (surface view [F]) with cells with straight, thickened and pitted walls [Fa], and an underlying hypodermis composed of large, irregular cells with thickened and beaded anticlinal walls [Fb]; fragments of the lamina (transverse section [G]), showing the epidermis covered by a very thick cuticle [Ga], hypodermal cells extending across the mesophyll [Gb] at intervals, separating 1 or 2 layers of palisade parenchyma into large, crescent-shaped areas [Gc]; glandular trichomes of 2 types, the majority with a short, unicellular stalk and a radiate head composed of 8 cells (surface view [E], side view [H]), others, less abundant, with a uni- or bicellular stalk and a spherical, unicellular head [Ja, K].

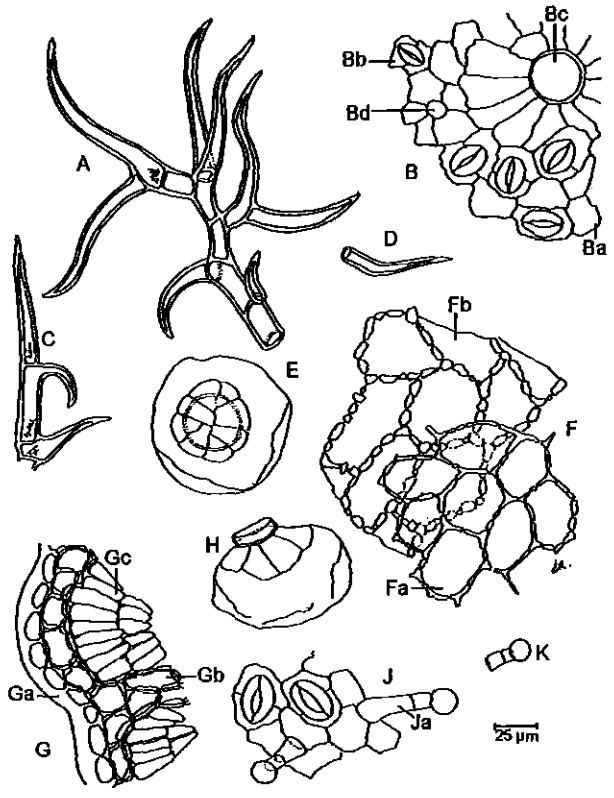


Figure 1560.-1. – *Illustration for identification test B of powdered herbal drug of rosemary leaf*

C. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 20 µL of the oil obtained in the assay in 1 mL of *hexane R*.

Reference solution Dissolve 5 mg of *borneol R*, 5 mg of *bornyl acetate R* and 10 µL of *cineole R* in 1 mL of *hexane R*.

Plate *TLC silica gel plate R*.

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 10 µL as bands.

Development Over a path of 15 cm.

Drying In air.

Detection Treat with *anisaldehyde solution R*, heat at 100-105 °C for 10 min and examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution.

Top of the plate	
	A red zone
Bornyl acetate: a yellowish-brown zone	A yellowish-brown zone of low intensity
	A coloured zone of low intensity
Cineole: a violet zone	A violet zone
	Coloured zones of low intensity
Borneol: a violet-brown zone	A violet-brown zone
	A coloured zone of low intensity
Reference solution	**Test solution**

D. Thin-layer chromatography (*2.2.27*).

Test solution Grind 1.0 g of the herbal drug in 10 mL of *methanol R* and filter.

Reference solution Dissolve 1.0 mg of *caffeic acid R* and 5.0 mg of *rosmarinic acid R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R*.

Mobile phase *anhydrous formic acid R, acetone R, methylene chloride R* (8.5:25:85 *V/V/V*).

Application 10 µL of the test solution and 20 µL of the reference solution, as bands.

Development Over a path of 8 cm.

Drying In air.

Detection Examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution.

Top of the plate	
	A pink fluorescent zone
Caffeic acid: a light blue fluorescent zone	A blue fluorescent zone of low intensity
Rosmarinic acid: a light blue fluorescent zone	An intense light blue fluorescent zone
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)

Maximum 5 per cent of stems and maximum 2 per cent of other foreign matter.

Water (*2.2.13*)

Maximum 100 mL/kg, determined on 20.0 g of the powdered herbal drug (355) (*2.9.12*).

Total ash (*2.4.16*)

Maximum 9.0 per cent.

ASSAY

Total hydroxycinnamic derivatives

Stock solution To 0.200 g of the powdered herbal drug (355) (*2.9.12*) add 80 mL of *ethanol (50 per cent V/V) R*. Boil in a water-bath under a reflux condenser for 30 min. Allow to cool and filter. Rinse the filter with 10 mL of *ethanol (50 per cent V/V) R*. Combine the filtrate and the rinsings in a volumetric flask and dilute to 100.0 mL with *ethanol (50 per cent V/V) R*.

Test solution To 1.0 mL of the stock solution add 2 mL of *0.5 M hydrochloric acid*, 2 mL of a solution prepared by dissolving 10 g of *sodium nitrite R* and 10 g of *sodium*

www.webofpharma.com

molybdate R in 100 mL of *water R*, and then add 2 mL of *dilute sodium hydroxide solution R* and dilute to 10.0 mL with *water R*; mix.

Compensation solution Dilute 1.0 mL of the stock solution to 10.0 mL with *water R*.

Measure immediately the absorbance (*2.2.25*) of the test solution at 505 nm.

Calculate the percentage content of total hydroxycinnamic derivatives, expressed as rosmarinic acid, using the following expression:

$$\frac{A \times 2.5}{m}$$

i.e. taking the specific absorbance of rosmarinic acid to be 400.

A = absorbance of the test solution at 505 nm;
m = mass of the substance to be examined, in grams.

Essential oil (*2.8.12*)
Use 25.0 g of the crushed herbal drug, a 1000 mL flask and 300 mL of *water R* as the distillation liquid. Distil at a rate of 2-3 mL/min for 3 h.

Ph Eur

Rosemary Oil

(Ph. Eur. monograph 1846)

Ph Eur

DEFINITION
Essential oil obtained by steam distillation from the flowering aerial parts of *Rosmarinus officinalis* L.

CHARACTERS
Appearance
Clear, mobile, colourless or pale yellow liquid.

Characteristic odour.

IDENTIFICATION
First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 0.5 mL of the substance to be examined in *toluene R* and dilute to 10 mL with the same solvent.

Reference solution Dissolve 50 mg of *borneol R*, 50 mg of *bornyl acetate R* and 100 µL of *cineole R* in *toluene R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel plate R.*

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 10 µL, as bands.

Development Over a path of 15 cm.

Drying In air.

Detection Spray the plate with *vanillin reagent R* and heat the plate at 100-105 °C for 10 min. Examine immediately in daylight.

Results See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, several violet-blue to violet-grey zones of medium intensity (terpene alcohols) are present in the lower third of the chromatogram obtained with the test solution.

Top of the plate	
	An intense violet zone
	A violet-grey zone
Bornyl acetate: a bluish-grey zone of low intensity	A bluish-grey zone of low intensity (bornyl acetate)
	A violet-pink zone
Cineole: an intense blue zone	An intense blue zone (cineole)
Borneol: a violet-blue zone of medium intensity	A violet -blue zone of medium intensity (borneol)
Reference solution	**Test solution**

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The characteristic peaks in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with the reference solution.

TESTS
Relative density (*2.2.5*)
0.895 to 0.920.

Refractive index (*2.2.6*)
1.464 to 1.473.

Optical rotation (*2.2.7*)
−5° to + 8°.

Acid value (*2.5.1*)
Maximum 1.0.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dissolve 0.20 mL of the substance to be examined in *hexane R* and dilute to 10.0 mL with the same solvent.

Reference solution Dissolve 20 µL of *α-pinene R*, 10 mg of *camphene R*, 20 µL of *β-pinene R*, 10 µL of *β-myrcene R*, 20 µL of *limonene R*, 50 µL of *cineole R*, 10 µL of *p-cymene R*, 50 mg of *camphor R*, 30 mg of *bornyl acetate R*, 10 mg of *α-terpineol R*, 10 mg of *borneol R* and 10 µL of *verbenone R* in *hexane R* and dilute to 10.0 mL with the same solvent.

Column:
— *material*: fused silica,
— *size*: *l* = 30 m (a film thickness of 1 µm may be used) to 60 m (a film thickness of 0.2 µm may be used), Ø = 0.25-0.53 mm,
— *stationary phase*: *macrogol 20 000 R.*

Carrier gas *helium for chromatography R.*

Flow rate 1 mL/min.

Split ratio 1:50.

www.webofpharma.com

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 10	50
	10 - 85	50 → 200
	85 - 110	200
Injection port		200
Detector		250

Detection Flame ionisation.

Injection 1 µL.

Elution order Order indicated in the composition of the reference solution. Record the retention times of these substances.

System suitability Reference solution:
— *resolution*: minimum 1.5 between the peaks due to limonene and cineole and minimum 1.5 between the peaks due to α-terpineol and borneol.

Using the retention times determined from the chromatogram obtained with the reference solution, locate the components of the reference solution in the chromatogram obtained with the test solution.

Determine the percentage content of these components.

For rosemary oil, Spanish type, the percentages are within the following ranges:
— *α-pinene*: 18 per cent to 26 per cent,
— *camphene*: 8.0 per cent to 12.0 per cent,
— *β-pinene*: 2.0 per cent to 6.0 per cent,
— *β-myrcene*: 1.5 per cent to 5.0 per cent,
— *limonene*: 2.5 per cent to 5.0 per cent,
— *cineole*: 16.0 per cent to 25.0 per cent,
— *p-cymene*: 1.0 per cent to 2.2 per cent,
— *camphor*: 13.0 per cent to 21.0 per cent,
— *bornyl acetate*: 0.5 per cent to 2.5 per cent,
— *α-terpineol*: 1.0 per cent to 3.5 per cent,
— *borneol*: 2.0 per cent to 4.5 per cent,
— *verbenone*: 0.7 per cent to 2.5 per cent.

For rosemary oil, Moroccan and Tunisian type, the percentages are within the following ranges:
— *α-pinene*: 9.0 per cent to 14.0 per cent,
— *camphene*: 2.5 per cent to 6.0 per cent,
— *β-pinene*: 4.0 per cent to 9.0 per cent,
— *β-myrcene*: 1.0 per cent to 2.0 per cent,
— *limonene*: 1.5 per cent to 4.0 per cent,
— *cineole*: 38.0 per cent to 55.0 per cent,
— *p-cymene*: 0.8 per cent to 2.5 per cent,
— *camphor*: 5.0 per cent to 15.0 per cent,
— *bornyl acetate*: 0.1 per cent to 1.5 per cent,
— *α-terpineol*: 1.0 per cent to 2.6 per cent,
— *borneol*: 1.5 per cent to 5.0 per cent,
— *verbenone*: maximum 0.4 per cent.

STORAGE

At a temperature not exceeding 25 °C.

LABELLING

The label states that the content is Spanish type or Moroccan and Tunisian type.

Ph Eur

Round Amomum Fruit

(Ph. Eur. monograph 2555)

Ph Eur

DEFINITION

Dried, whole, peeled or unpeeled ripe fruit of *Amomum krervanh* Pierre ex Gagnep. or *Amomum compactum* Sol. ex Maton.

Content
— *essential oil*: minimum 50 mL/kg for *A. krervanh* (anhydrous drug) and minimum 40 mL/kg for *A. compactum* (anhydrous drug);
— *1,8-cineole* ($C_{10}H_{18}O$; M_r 154.3): minimum 65.0 per cent of the essential oil.

IDENTIFICATION

A. *A. krervanh*. The fruit is a trilocular, indehiscent capsule, subspherical, about 1.5-2 cm in diameter. The outer surface is whitish-yellow or pale brownish-yellow, smooth, and shows 3 deep longitudinal furrows. The apex bears a prominent stylopodium; the base shows the dentate scar of the stalk. Both ends and the hollows of the furrows are covered by a pale brown pubescence. The thin, brittle pericarp is easily broken, showing 3 locules each containing 4-10 seeds. The seeds are hard, irregularly polyhedral, with a slightly raised dorsal surface, 3-4 mm in diameter, brown on the surface, finely wrinkled, bearing the remains of the fine, membranous aril.

A. compactum The fruit is a trilocular, indehiscent capsule, subspherical, about 1-2 cm in diameter. The outer surface is whitish-yellow or pale brownish-yellow, sometimes slightly reddish, and shows about 15 longitudinal furrows, 3 of which are deep. The apex bears a prominent stylopodium; the stalk is usually fragmented. Both ends and the hollows of the furrows are covered by a brownish-yellow pubescence. The thin, brittle pericarp is easily broken, showing 3 locules each containing 6-12 seeds. The seeds are hard, irregularly polyhedral, 2-3 mm in diameter, blackish-brown on the surface, wrinkled, bearing the remains of the transparent, membranous aril.

B. *A. krervanh*. Microscopic examination (*2.8.23*). The powder is greyish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters: fragments of epicarp consisting of polyhedral cells, numerous scars of covering trichomes with thick, channelled walls and rare stomata, paracytic or anomocytic (*2.8.3*); covering trichomes, mostly unicellular and usually fragmented, with regularly thickened walls, up to 800 µm in length; fragments of mesocarp composed of round cells with spaces between them, containing fine acicular crystals or prisms of calcium oxalate; groups of ovoid sclereids with thick, channelled walls, about 50 µm in diameter, from the inner layers of the mesocarp; vascular bundles composed of spiral or reticulate vessels accompanied by fibres with thick, channelled walls and sclereids; fragments of the aril consisting of very fine cells, some of which contain small crystals; fragments of the outer testa consisting of elongated cells with distinct, yellow, finely and regularly thickened walls and rounded ends, accompanied by an underlying layer consisting of rectangular or polyhedral cells with orange-yellow contents, perpendicular to the previous layer; fragments of the reddish-brown inner testa composed of very thick-walled cells, regularly polyhedral in surface view and U-shaped in side view; fragments of the endosperm with round cells. Examine

www.webofpharma.com

under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows numerous round cells of the endosperm, filled with small starch granules aggregated into masses and free aggregates of starch granules.

A. compactum Microscopic examination (*2.8.23*). The powder is yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters: fragments of epicarp consisting of polyhedral cells, numerous scars of covering trichomes with thick, channelled walls and rare stomata, usually paracytic (*2.8.3*); unicellular covering trichomes, usually fragmented, with regularly thickened walls, up to 800 µm in length; fragments of mesocarp composed of round cells with spaces between them, containing fine acicular crystals or prisms of calcium oxalate, and oil cells; groups of ovoid sclereids with thick, channelled walls, about 50 µm in diameter, from the inner layers of the mesocarp; vascular bundles composed of spiral or reticulate vessels accompanied by fibres with thick, channelled walls and sclereids; fragments of the aril consisting of very fine cells, some of which contain small crystals; fragments of the pale yellow outer testa consisting of elongated cells with indistinct walls and rounded ends, accompanied by an underlying layer consisting of rectangular or polyhedral cells with dark orange-red contents, perpendicular to the previous layer; fragments of the reddish-brown inner testa composed of thick-walled cells, regularly polyhedral in surface view and U-shaped in side view; fragments of the endosperm, with polyhedral cells. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows numerous fragments of the endosperm with polyhedral cells, filled with small starch granules aggregated into masses and free aggregates of starch granules.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methylene chloride R*. Sonicate for 10 min. Centrifuge and use the supernatant.

Reference solution Dissolve 10 µL of *bornyl acetate R*, 10 µL of *cineole R* and 10 mg of *borneol R* in 1 mL of *toluene R*.

Plate *TLC silica gel plate R* (2-10 µm).

Mobile phase *ethyl acetate R, toluene R* (7:93 *V/V*).

Application 5 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection A Examine in ultraviolet light at 366 nm.

Results A See below the sequence of zones present in the chromatogram obtained with the test solution. The reference solution shows no spots at 366 nm. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A blue fluorescent zone
	A blue fluorescent zone
Reference solution	Test solution

Detection B Treat with *anisaldehyde solution R*, heat at 100-105 °C for 3 min and examine in daylight.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A reddish-brown zone
	A bluish-violet zone
Bornyl acetate: a greyish-brown zone	
1,8-Cineole: a bluish-violet zone	A bluish-violet zone (1,8-cineole)
	A greyish-brown zone
Borneol: a greyish-brown zone at the border between the middle and lower thirds	
	A bluish-violet zone
	1 or 2 bluish-violet zones
Reference solution	Test solution

TESTS

Water (*2.2.13*)

Maximum 120 mL/kg, determined by distillation on 20.0 g of the powdered herbal drug (355) (*2.9.12*).

Total ash (*2.4.16*)

Maximum 8.0 per cent.

ASSAY

Essential oil (*2.8.12*)

Use 10.0 g of the herbal drug reduced to a powder (1400) (*2.9.12*) immediately before the assay, a 500 mL round-bottomed flask, 200 mL of *water R* as the distillation liquid and 0.5 mL of *trimethylpentane R* in the graduated tube. Distil at a rate of 3-3.5 mL/min for 5 h.

1,8-Cineole

Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dilute a volume of the essential oil-trimethylpentane mixture obtained in the assay of essential oil corresponding to 150 µL of the essential oil in *heptane R* and dilute to 10.0 mL with the same solvent.

Reference solution (a) Dilute 10 µL of *β-pinene R* and 15 µL of *cineole R* in *heptane R* and dilute to 5.0 mL with the same solvent.

Reference solution (b) Dilute 5 µL of *cineole R* to 100.0 mL with *heptane R*. Dilute 1.5 mL of the solution to 10.0 mL with *heptane R*.

www.webofpharma.com

Column:
— *material*: fused silica;
— *size*: *l* = 60 m, Ø = 0.25 mm;
— *stationary phase*: *macrogol 20 000 R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R.*

Flow rate 0.9 mL/min.

Split ratio 1:50.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 60	60 → 210
Injection port		230
Detector		250

Detection Flame ionisation.

Injection 1 µL.

Identification of peaks Use the chromatogram obtained with reference solution (a) to identify the peaks due to β-pinene and 1,8-cineole.

Relative retention With reference to β-pinene (retention time = about 11 min): 1,8-cineole = about 1.3.

System suitability Reference solution (a):
— *resolution*: minimum 5 between the peaks due to β-pinene and 1,8-cineole.

Calculate the percentage content of 1,8-cineole. Disregard any peak due to the solvent or with an area less than the area of the principal peak in the chromatogram obtained with reference solution (b) (0.05 per cent).

LABELLING

The label states the species present.

Ph Eur

Safflower Flower

(Ph. Eur. monograph 2386)

Ph Eur

DEFINITION

Dried flower of *Carthamus tinctorius* L.

Content

Minimum 1.0 per cent of total flavonoids, expressed as hyperoside ($C_{21}H_{20}O_{12}$; M_r 464.4) (dried drug).

IDENTIFICATION

A. The orange-yellow or reddish-orange, tubular, gamopetalous, actinomorphic florets are separate from the capitulum. Each floret consists of a long, filiform tube, about 1 cm long divided into 5 equal, narrow, lanceolate lobes, about 0.5 cm long. From the opening of the tube emerges the hollow cylinder formed by the fused yellow anthers, in which the filiform style persists, thickened near the apex.

B. Microscopic examination (*2.8.23*). The powder is orange-yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2386.-1): fragments of the corolla tube [E] with epidermis consisting of elongated, thin-walled, finely striated cells whose margins are lobed [B, Ea, J], and with parenchyma consisting of small polygonal cells containing prisms of calcium oxalate [Eb]; outer epidermis bearing glandular trichomes, usually sheared off, with only the base [Ja] persisting on the epidermis; these trichomes are isolated, biseriate with a multicellular stalk and a bicellular head [C]; fragments of the lobes of the corolla showing at their apices a large number of small, rounded, very prominent papillae [G]; fragments of parenchyma containing vascular bundles [Ed] surrounded by secretory canals with reddish-brown contents [Ec]; fragments of the filaments of the anthers consisting of elongated, thick-walled, pitted cells [K] and fragments of the characteristic layer of the anther whose walls show thickenings in bands [H]; fragments of the stigma, covered with rather long, conical papillae [D], usually accompanied by pollen grains; rounded or elliptical pollen grains up to 60 µm in diameter with 3 pores and an echinulate exine [A]; isolated prisms of calcium oxalate [F].

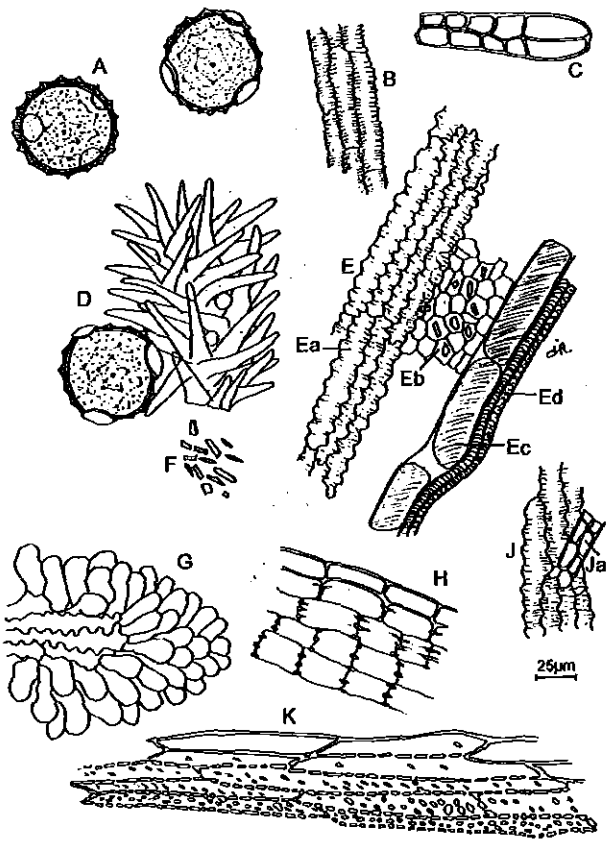


Figure 2386.-1. – *Illustration for identification test B of powdered herbal drug of safflower flower*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R*. Sonicate for 10 min and centrifuge.

Reference solution Dissolve 1 mg of *rutoside trihydrate R* and 5 mg of *quercetin dihydrate R* in 50 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *acetic acid R, anhydrous formic acid R, water R, ethyl acetate R* (11:11:27:100 *V/V/V/V*).

Application 25 µL [or 10 µL] as bands of 15 mm [or 8 mm].

Development Over a path of 12 cm [or 7 cm].

Drying In air.

Detection A Examine in daylight.

www.webofpharma.com

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Quercetin: a light yellow zone	
Rutoside: a light yellow zone	
	A red zone
	A yellow zone
	A yellow zone
Reference solution	Test solution

Detection B Heat at 100 °C for 3 min; treat the plate whilst still hot with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R* and then with a 50 g/L solution of *macrogol 400 R* in *methanol R*; allow to dry in air for about 30 min; examine in ultraviolet light at 365 nm.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Quercetin: an orange fluorescent zone	
	A blue fluorescent zone
	A green fluorescent zone
	A brown fluorescent zone
	A green fluorescent zone
Rutoside: a yellow fluorescent zone	
	A yellow fluorescent zone
	A green fluorescent zone
	A brown fluorescent zone
Reference solution	Test solution

TESTS

Absorbance (*2.2.25*)

A. *Yellow pigment*: macerate 0.1 g of the powdered herbal drug (355) (*2.9.12*) in 150 mL of *water R*, stir for 1 h, filter through a sintered-glass filter (40) (*2.1.2*) and dilute to 500.0 mL, washing the residue, with *water R*.
The absorbance is not less than 0.40 at 401 nm.

B. *Red pigment*: to 0.25 g of the powdered herbal drug (355) (*2.9.12*) add 50 mL of a mixture of 20 volumes of *water R* and 80 volumes of *acetone R*. Heat on a water-bath at 50 °C for 90 min. Allow to cool, filter through a sintered-glass filter (40) (*2.1.2*) and dilute to 100.0 mL, washing the residue with a mixture of 20 volumes of *water R* and 80 volumes of *acetone R*. The absorbance is not less than 0.40 at 518 nm.

Loss on drying (*2.2.32*)
Maximum 11.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 10.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 3.0 per cent.

ASSAY

Solution A Place 0.250 g of the powdered herbal drug (180) (*2.9.12*) in a 250 mL flask and add 95 mL of *methanol R*. Heat under a reflux condenser on a water-bath for 30 min. Allow to cool and filter. Rinse the filter with 5 mL of *methanol R*. Combine the filtrate and the rinsing solution in a volumetric flask and dilute to 100.0 mL with *methanol R*.

Test solution Place 5.0 mL of solution A in a volumetric flask and dilute to 20.0 mL with a 20 g/L solution of *aluminium chloride R* in *methanol R*.

Compensation solution Place 5.0 mL of solution A in a volumetric flask and dilute to 20.0 mL with *methanol R*.

After exactly 15 min, measure the absorbance (*2.2.25*) of the test solution at 420 nm by comparison with the compensation solution. Calculate the percentage content of total flavonoids, expressed as hyperoside, using the following expression:

$$\frac{A}{m}$$

taking the specific absorbance of hyperoside at 420 nm to be 400.

A = absorbance of the test solution at 420 nm;
m = mass of the herbal drug to be examined, in grams.

Ph Eur

Sage Leaf

(Sage Leaf (Salvia officinalis), Ph. Eur. monograph 1370)

Preparation
Sage Tincture

Ph Eur

DEFINITION

Whole or cut, dried leaves of *Salvia officinalis* L.

Essential oil content:
— for the whole drug, minimum 12 mL/kg (anhydrous drug);
— for the cut drug, minimum 10 mL/kg (anhydrous drug).

IDENTIFICATION

A. The lamina of whole sage leaf (Salvia officinalis) is about 2-10 cm long and 1-2 cm wide, oblong-ovate, elliptical. The margin is finely crenate to smooth. The apex is rounded or subacute and the base is shrunken at the petiole and rounded or cordate. The upper surface is greenish-grey and finely granular; the lower surface is white and pubescent and shows a dense network of raised veinlets.

www.webofpharma.com

B. Microscopic examination (*2.8.23*). The powder is light grey or brownish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1370.-1): very numerous articulated and bent covering trichomes with narrow elongated cells and a base cell with very thick walls, whole [Bc] or fragmented, either isolated [C, G, H] or on an epidermis (surface view [Be], transverse section [Ab]); glandular trichomes of lamiaceous type, with a unicellular stalk and an 8- to 12-celled head covered by a common cuticle, isolated (side view [D]) or on an epidermis (surface view [Fa]); small glandular trichomes with a unicellular [Aa, Bd] or multicellular [Fb] stalk and a unicellular head, usually on an epidermis; more rarely, glandular trichomes (surface view [Eb, Ec], side view [Ed]) with a unicellular stalk [Ec] and a bicellular head [Eb, Ed]; fragments of the upper epidermis (surface view [E], transverse section [A]) with pitted, somewhat polygonal cells [Ea], covering trichomes and glandular trichomes, sometimes accompanied by 1 or 2 layers of palisade parenchyma [Ac, Ee]; some diacytic stomata (*2.8.3*) may be present; fragments of the lower epidermis [B, F] with sinuous cells [Ba] and numerous diacytic stomata (*2.8.3*) [Bb].

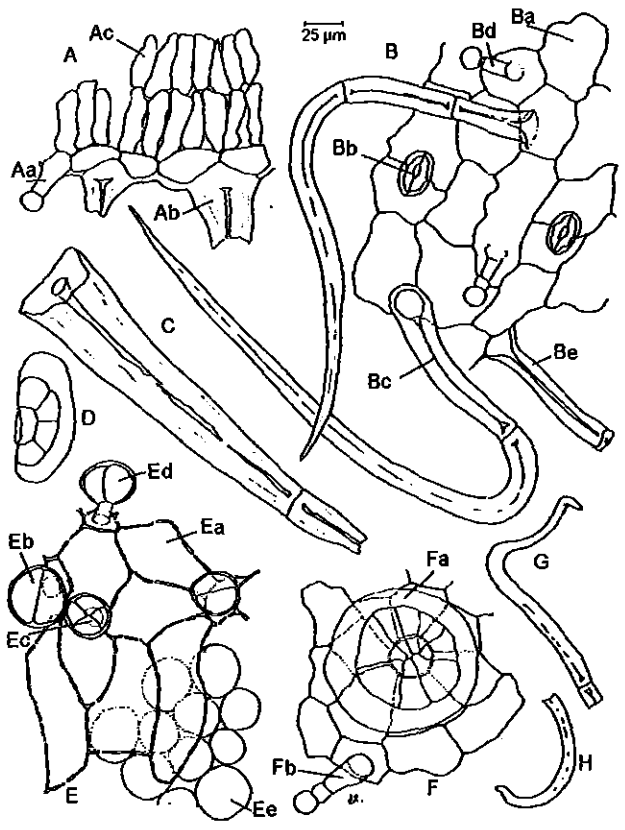


Figure 1370.-1. – *Illustration for identification test B of powdered herbal drug of sage leaf*

C. Thin-layer chromatography (*2.2.27*).

Test solution Shake 0.5 g of the freshly powdered herbal drug (355) (*2.9.12*) with 5 mL of *ethanol R* for 5 min.

Reference solution Dissolve 20 µL of *thujone R* and 25 µL of *cineole R* in 20 mL of *ethanol R*.

Plate *TLC silica gel plate R*.

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 20 µL as bands.

Development Over a path of 15 cm.

Drying In air.

Detection Treat with a 200 g/L solution of *phosphomolybdic acid R* in *ethanol R* and heat at 100-105 °C for 10 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones are present in the chromatogram obtained with the test solution.

Top of the plate	
	A blue zone (near the solvent front)
α-Thujone and β-thujone: 2 pinkish-violet zones	2 pinkish-violet zones (α-thujone and β-thujone)
Cineole: a blue zone	A blue zone (cineole)
	Blue zones
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)

Maximum 3 per cent of stems and maximum 2 per cent of other foreign matter.

Water (*2.2.13*)

Maximum 100 mL/kg, determined on 20.0 g.

Total ash (*2.4.16*)

Maximum 10.0 per cent.

ASSAY

Essential oil (*2.8.12*)

Use 20.0 g of the herbal drug, cut, if necessary, immediately before the assay, a 500 mL flask and 250 mL of *water R* as the distillation liquid. Add 0.50 mL of *xylene R* in the graduated tube. Distil at a rate of 2-3 mL/min for 2 h.

Ph Eur

Sage Tincture

(Ph. Eur. monograph 1889)

Ph Eur

DEFINITION

Tincture produced from *Sage leaf (Salvia officinalis) (1370)*.

Content

Minimum 0.1 per cent *m/m* of essential oil.

PRODUCTION

The tincture is produced from 1 part of comminuted drug and 10 parts of ethanol (70 per cent *V/V*) by a suitable procedure.

CHARACTERS

Appearance

Brownish liquid with a characteristic odour.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution The tincture to be examined.

Reference solution Dissolve 20 µL of *thujone R* and 25 µL of *cineole R* in 20 mL of *ethanol R*.

www.webofpharma.com

Plate *TLC silica gel plate R.*

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 20 µL, as bands.

Development Over a path of 15 cm.

Drying In air.

Detection Spray with a 200 g/L solution of *phosphomolybdic acid R* in *ethanol R* and heat at 100-105 °C for 10 min. Examine in daylight.

Results See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones are present in the chromatogram obtained with the test solution.

Top of the plate	
	A blue zone (near the solvent front)
α-Thujone and β-thujone: 2 pinkish-violet zones Cineole: a blue zone	2 pinkish-violet zones (α-thujone and β-thujone) A blue zone (cineole)
	Blue zones
Reference solution	Test solution

TESTS

Ethanol content (*2.9.10*)

64 per cent *V/V* to 69 per cent *V/V*.

Methanol and 2-propanol (*2.9.11*)

Maximum 0.05 per cent *V/V* of methanol and maximum 0.05 per cent of 2-propanol.

Dry residue (*2.8.16*)

Minimum 2.0 per cent, determined on 3.00 g.

ASSAY

In a 500 mL round-bottomed flask, place 30.0 g of the tincture and add 100 mL of *water R*. Distil, using a descending condenser, into a separating funnel which has been marked beforehand at 50 mL. Stop the distillation process as soon as the distillate reaches the 50 mL mark. Rinse the condenser with 10 mL of *pentane R*. Dissolve in the distillate sufficient *sodium chloride R* to produce a saturated solution. Shake with 3 quantities, each of 20 mL, of *pentane R*. Dry the combined pentane layers, including the pentane from rinsing the condenser, over *anhydrous sodium sulfate R* and filter through a plug of absorbent cotton into a weighed 100 mL round-bottomed flask. Wash the sodium sulfate several times with small quantities of *pentane R*. Remove the pentane carefully at a temperature not exceeding 40 °C. Dry the residue in a desiccator over *diphosphorus pentoxide R* and hard paraffin at atmospheric pressure and at room temperature for 2 h. Weigh the residue (essential oil).

Ph Eur

Three-lobed Sage Leaf

(Ph. Eur. monograph 1561)

Ph Eur

DEFINITION

Whole or cut, dried leaves of *Salvia fructicosa* Mill. (syn. *Salvia triloba* L. fil).

Essential oil content:

— for the whole drug, minimum 18 mL/kg (anhydrous drug);

— for the cut drug, minimum 12 mL/kg (anhydrous drug).

CHARACTERS

Spicy odour when ground, similar to eucalyptus oil.

IDENTIFICATION

A. The lamina of whole three-lobed sage leaf is about 8-50 mm long and about 4-20 mm wide, and oblong-ovate or lanceolate. The margin is finely crenate and undulate but indistinct owing to the dense, hairy covering on both surfaces. The base is obtuse and sometimes bears 1 or 2 more or less developed lobes. The upper surface is grey-tomentose pubescent, the lower surface is densely white-tomentose pubescent; the venation is indistinct. The densely white-tomentose pubescent petiole is about 1 mm in diameter.

B. Microscopic examination (*2.8.23*). The powder is greyish-green and tomentose. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1561.-1): very numerous covering and glandular trichomes, whole and attached to fragments of the epidermises [A, D, G, H] or fragmented and free [B, C, E, F]; uniseriate covering trichomes, either unicellular [Ab] or multicellular articulated and thick-walled [Ad]; those on the upper epidermis are straight [Ga], those on the lower epidermis are tortuous [Da]; glandular trichomes of 2 types: some with a unicellular [Hd] or multicellular [Ca, Gb, He] stalk and a unicellular [Cb, Hd] or bicellular [Cc] head; others of lamiaceous type, with a unicellular stalk and a head composed of 8-12 radiating cells with a raised common cuticle [Ae, B]; the upper epidermis (surface view [A], transverse section [G]) with pitted and beaded cells [Aa], somewhat polygonal, with a few diacytic stomata (*2.8.3*), covering trichomes [Ab, Ad, Ga] or their scars [Ac] and glandular trichomes [Ae, Af, Gb]; the lower epidermis (surface view [H], transverse section [D]) with sinuous or wavy-walled cells [Ha] and numerous diacytic stomata (*2.8.3*) [Hb], glandular trichomes [Db, Hd, He] and covering trichomes [Da, Hc], some of which are unicellular and short, with finely pitted walls [Dc].

C. Examine the chromatograms obtained in the test for thujone.

Results The chromatogram obtained with the test solution shows a blue zone due to cineole, equal or greater in size and intensity to the zone in the chromatogram obtained with the reference solution. Further zones are present.

www.webofpharma.com

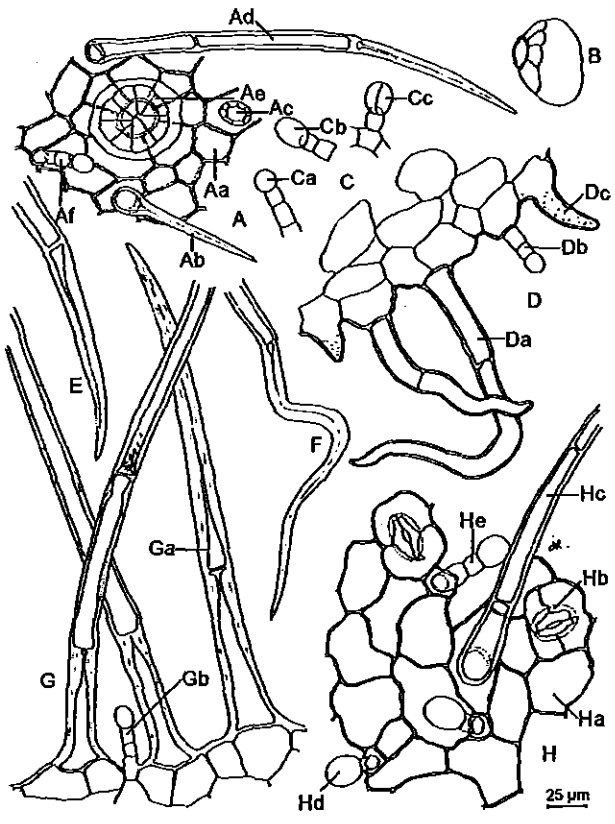


Figure 1561.-1. —*Illustration for identification test B of powdered herbal drug of three-lobed sage leaf*

TESTS

Thujone

Thin-layer chromatography (*2.2.27*).

Test solution Shake 0.3 g of the freshly powdered herbal drug (355) (*2.9.12*) with 5.0 mL of *anhydrous ethanol R* for 5 min.

Reference solution Dilute 20 µL of *thujone R* and 25 µL of *cineole R* in 20 mL of *anhydrous ethanol R*.

Plate *TLC silica gel plate R.*

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 20 µL as bands.

Development Over a path of 15 cm.

Drying In air.

Detection Treat with a 200 g/L solution of *phosphomolybdic acid R* in *anhydrous ethanol R* and heat at 100-105 °C for 10 min. Examine in daylight.

Results The chromatogram obtained with the reference solution shows in the middle part a blue zone (cineole) and in the upper part a pink-blue zone (thujone).
The chromatogram obtained with the test solution shows no zone or a very faint pink-blue zone due to thujone.

Foreign matter (*2.8.2*)

Maximum 8 per cent of stems and maximum 2 per cent of other foreign matter.

Water (*2.2.13*)

Maximum 100 mL/kg, determined on 20.0 g.

Total ash (*2.4.16*)

Maximum 10.0 per cent.

ASSAY

Essential oil (*2.8.12*)

Use 20.0 g of the herbal drug, cut, if necessary, immediately before the assay, a 500 mL flask and 250 mL of *water R* as the distillation liquid. Add 0.50 mL of *xylene R* in the graduated tube. Distil at a rate of 2-3 mL/min for 2 h.

Ph Eur

Sage Oil

(Clary Sage Oil, Ph. Eur. monograph 1850)

Ph Eur

DEFINITION

Essential oil obtained by steam distillation from the fresh or dried flowering stems of *Salvia sclarea* L.

CHARACTERS

Appearance

Colourless or brownish-yellow liquid, usually pale yellow.

Characteristic odour.

IDENTIFICATION

First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 1 mL of the substance to be examined in *toluene R* and dilute to 10 mL with the same solvent.

Reference solution Dissolve 60 µL of *linalol R*, 200 µL of *linalyl acetate R* and 60 µL of *α-terpineol R* in *toluene R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel plate R.*

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 5 µL of the test solution and 10 µL of the reference solution, as bands.

Development Over a path of 15 cm.

Drying In air.

Detection Spray with *vanillin reagent R* and heat at 100-105 °C for 5-10 min; examine in daylight within 5 min.

Results See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones are present in the chromatogram obtained with the test solution.

Top of the plate	
α-Terpineol: a dark violet zone	A dark violet zone
Linalyl acetate: a dark violet zone	A dark violet zone
Linalol: a dark violet zone	A dark violet zone
Reference solution	**Test solution**

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The chromatogram obtained with the test solution shows 5 peaks similar in position to the 5 peaks in the chromatogram obtained with the reference solution. The 2 peaks corresponding to α- and β-thujone may be absent.

TESTS

Relative density (*2.2.5*)

0.890 to 0.908.

Refractive index (*2.2.6*)

1.456 to 1.466.

www.webofpharma.com

Optical rotation (*2.2.7*)
−26° to −10°.

Acid value (*2.5.1*)
Maximum 1.0.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution The substance to be examined.

Reference solution To 1 g of *hexane R*, add 5 µL of *thujone R*, 5 µL of *linalol R*, 100 µL of *linalyl acetate R*, 10 µL of *α-terpineol R* and 25 mg (± 20 per cent) of *sclareol R*. Mix thoroughly by stirring.

Column:
— *material*: fused silica,
— *size*: *l* = 30 m (a film thickness of 1 µm may be used) to 60 m (a film thickness of 0.2 µm may be used), Ø = 0.25-0.53 mm,
— *stationary phase*: *macrogol 20 000 R*.

Carrier gas *helium for chromatography R*.

Split ratio 1:100.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 10	60
	10 - 75	60 → 190
	75 - 120	190
Injection port		220
Detector		240

Detection Flame ionisation.

Injection 0.2 µL.

Elution order Order indicated in the composition of the reference solution. Record the retention times of these substances.

System suitability Reference solution:
— *resolution*: minimum 1.5 between the peaks due to linalol and linalyl acetate,

Using the retention times determined from the chromatogram obtained with the reference solution, locate the components of the reference solution in the chromatogram obtained with the test solution (disregard any peak due to hexane). *Thujone R* is a mixture of α- and β-thujone. α-Thujone elutes before β-thujone under the described conditions.

Determine the percentage content of each of these components.

Also determine the percentage content of germacrene-D. The germacrene-D peak can be identified in the chromatogram obtained with the test solution by its relative retention of 1.23 with reference to linalol under the described operating conditions.

The percentages are within the following ranges:
— *α- and β-thujone*: maximum 0.2 per cent,
— *linalol*: 6.5 per cent to 24 per cent,
— *linalyl acetate*: 56 per cent to 78 per cent,
— *α-terpineol*: maximum 5.0 per cent,
— *germacrene-D*: 1.0 per cent to 12 per cent,
— *sclareol*: 0.4 per cent to 2.6 per cent.

STORAGE
At a temperature not exceeding 25 °C.

Ph Eur

Spanish Sage Oil

(Ph. Eur. monograph 1849)

Ph Eur

DEFINITION
Essential oil obtained by steam distillation from the aerial parts of *Salvia lavandulifolia* Vahl, collected at the flowering stage.

CHARACTERS
Appearance
Clear, colourless or pale yellow, mobile liquid.

Camphor-like odour.

IDENTIFICATION
First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 0.1 mL of the essential oil to be examined in 10 mL of *toluene R*.

Reference solution Dissolve 20 µL of *thujone R* and 30 µL of *cineole R* in 10 mL of *toluene R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 10 µL [or 3 µL] as bands of 10 mm [or 6 mm].

Development Over a path of 15 cm [or 6 cm].

Drying In air.

Detection spray with a freshly prepared 200 g/L solution of *phosphomolybdic acid R* in *ethanol (96 per cent) R* and heat at 105 °C for 10 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A blue zone
Thujone: 2 pinkish-violet zones	
Cineole: a blue zone	A blue zone (cineole)
	3 blue zones
Reference solution	Test solution

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The characteristic peaks in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with reference solution (a).

TESTS
Relative density (*2.2.5*)
0.907 to 0.932.

Refractive index (*2.2.6*)
1.465 to 1.473.

Optical rotation (*2.2.7*)
+ 7° to + 17°.

www.webofpharma.com

Acid value (*2.5.1*)
Maximum 2.0, determined on 5.00 g.

Solubility in alcohol (*2.8.10*)
1 volume is soluble in 2 volumes and more of *ethanol (80 per cent V/V) R*.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dissolve 0.200 g of the essential oil to be examined in *heptane R* and dilute to 10.0 mL with the same solvent.

Reference solution (a) Dissolve 0.200 g of *Spanish sage oil for peak identification CRS* in *heptane R* and dilute to 10.0 mL with the same solvent.

Reference solution (b) Dissolve 5 µL of *limonene R* in *heptane R* and dilute to 50.0 mL with the same solvent. Dilute 0.5 mL of this solution to 5.0 mL with *heptane R*.

Column:
— *material*: fused silica;
— *size*: *l* = 60 m, Ø = 0.25 mm;
— *stationary phase*: *macrogol 20 000 R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R*.

Flow rate 1.5 mL/min.

Split ratio 1:50.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 43	60 → 232
Injection port		250
Detector		250

Detection Flame ionisation.

Injection 1 µL.

System suitability Reference solution (a):
— the chromatogram obtained is similar to the chromatogram supplied with *Spanish sage oil for peak identification CRS*;
— *resolution*: minimum 1.5 between the peaks due to limonene and 1,8-cineole and minimum 1.5 between the peaks due to α-terpinyl acetate and borneol.

Use the chromatogram supplied with *Spanish sage oil for peak identification CRS* and the chromatogram obtained with reference solution (a) to locate the peaks due to α-pinene, sabinene, limonene, 1,8-cineole, thujone, camphor, linalol, linalyl acetate, terpinen-4-ol, sabinyl acetate, α-terpinyl acetate and borneol.

Determine the percentage content of each of these components. The percentages are within the following ranges:
— *α-pinene*: 4.0 per cent to 11.0 per cent;
— *sabinene*: 0.1 per cent to 3.5 per cent;
— *limonene*: 2.0 per cent to 6.5 per cent;
— *1,8-cineole*: 10.0 per cent to 30.5 per cent;
— *thujone*: maximum 0.5 per cent;
— *camphor*: 11.0 per cent to 36.0 per cent;
— *linalol*: 0.3 per cent to 4.0 per cent;
— *linalyl acetate*: maximum 5.0 per cent;
— *terpinen-4-ol*: maximum 2.0 per cent;
— *sabinyl acetate*: 0.5 per cent to 9.0 per cent;
— *α-terpinyl acetate*: 0.5 per cent to 9.0 per cent;
— *borneol*: 1.0 per cent to 7.0 per cent;
— *disregard limit*: the area of the principal peak in the chromatogram obtained with reference solution (b) (0.05 per cent).

STORAGE
At a temperature not exceeding 25 °C.

Ph Eur

Salvia Miltiorrhiza Root and Rhizome

(Ph. Eur. monograph 2663)

Ph Eur

DEFINITION
Dried, whole or fragmented rhizome and root of *Salvia miltiorrhiza* Bunge, collected in spring or autumn.

Content
— *salvianolic acid B* ($C_{36}H_{30}O_{16}$; M_r 719): minimum 3.0 per cent (dried drug);
— *tanshinone II_A* ($C_{19}H_{18}O_3$; M_r 294.3): minimum 0.12 per cent (dried drug).

IDENTIFICATION
A. The rhizome is short and thick, sometimes with stem remnants at the apex. The roots are numerous, about 10-20 cm long and 0.3-1 cm in diameter, cylindrical and slightly curved; some are branched, with secondary roots and rootlets. The outer surface is reddish-brown or dark reddish-brown, marked with longitudinal striations. The bark of old roots comes off usually as purplish-brown scales. The texture is hard and fragile. The fracture is soft, fissured or slightly even and dense, with a reddish-brown outer part and a greyish-yellow or purplish-brown wood, showing bundles of yellowish-white vessels, arranged radially.

Cultivars are relatively stout, about 0.5-1.5 cm in diameter. The outer surface is brownish-red, longitudinally wrinkled. The bark adheres closely to the wood and is difficult to remove. The texture is compact; the fracture is relatively even.

B. Microscopic examination (*2.8.23*). The powder is brownish-red. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2663.-1): fragments of cork consisting of subrectangular or polygonal cells, up to 150 µm in diameter, containing yellowish-brown pigment (surface view [A], transverse section [E]); fragments of parenchyma (longitudinal section [C]) consisting of polygonal or elongated cells, often septate [Ca]; fragments of parenchyma (transverse section [B]) with rounded cells; xylem fibres usually in bundles [F], long and fusiform, with walls showing pits shaped as crosses or oblique slits; very numerous reticulate or pitted vessels, 3-120 µm in diameter, free, in bundles (longitudinal section [D], transverse section [G]) or sometimes accompanying the fibres [Fa].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (355) (*2.9.12*) add 40 mL of *methanol R*. Sonicate for 15 min. Filter. Evaporate the filtrate to 1 mL.

Reference solution Dissolve 2 mg of *salvianolic acid B R* and 2 mg of *tanshinone II_A R* in 1 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

www.webofpharma.com

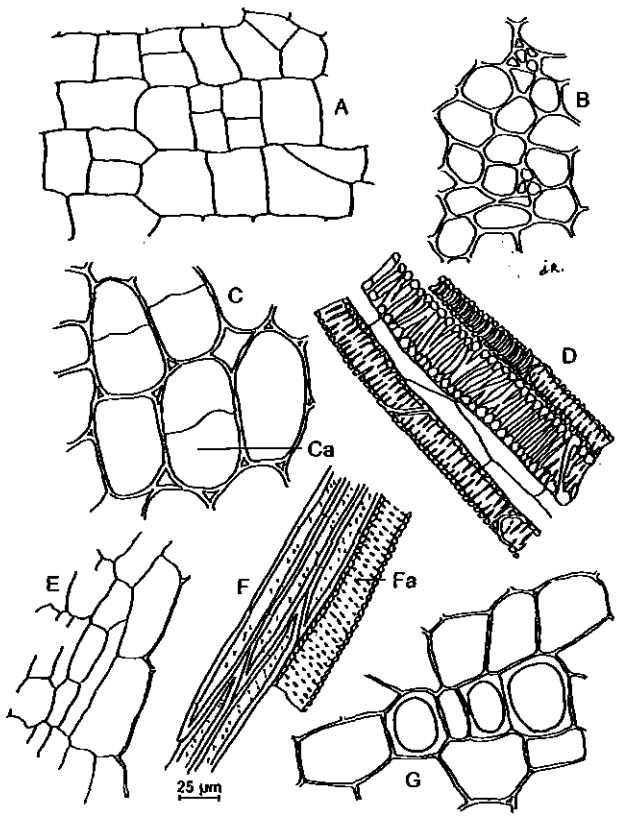


Figure 2663.-1. – *Illustration for identification test B of powdered herbal drug of salvia miltiorrhiza root and rhizome*

Mobile phase *methanol R, anhydrous formic acid R, toluene R, methylene chloride R, ethyl acetate R* (5:20:20:30:40 *V/V/V/V/V*).

Application 5 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection A Examine in daylight.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the upper third and middle part of the chromatogram obtained with the test solution.

Top of the plate	
Tanshinone II_A: a prominent red zone	A prominent red zone (tanshinone II_A)
	An orange zone
	A faint brownish-green zone
Salvianolic acid B: a faint grey zone	A faint grey zone (salvianolic acid B)
Reference solution	Test solution

Detection B Examine in ultraviolet light at 254 nm.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the upper third and middle part of the chromatogram obtained with the test solution.

Top of the plate	
Tanshinone II_A: a prominent quenching zone	A prominent quenching zone (tanshinone II_A)
	A quenching zone
	A quenching zone
Salvianolic acid B: a prominent quenching zone	A prominent quenching zone (salvianolic acid B)
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 10.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 3.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*). *Protect the solutions from light.*

Test solution Disperse 0.30 g of the powdered herbal drug (355) (*2.9.12*) in 50.0 mL of a 70 per cent *V/V* solution of *methanol R*. Sonicate for 1 h. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 5.0 mg of *tanshinone II_A CRS* in *methanol R* and dilute to 50.0 mL with the same solvent. Dilute 2.0 mL of the solution to 10.0 mL with *methanol R*.

Reference solution (b) Dissolve 5.0 mg of *salvianolic acid B CRS* in *methanol R* and dilute to 25.0 mL with the same solvent.

Reference solution (c) Dissolve 1 mg of *rosmarinic acid R* in *methanol R*, add 5 mL of reference solution (b) and dilute to 10.0 mL with *methanol R*.

Column:
— *size*: l = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
— *mobile phase A*: 0.1 per cent *V/V* solution of *anhydrous formic acid R*;
— *mobile phase B*: *acetonitrile for chromatography R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 10	79 → 71	21 → 29
10 - 15	71 → 65	29 → 35
15 - 25	65 → 28	35 → 72
25 - 37	28 → 0	72 → 100

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 280 nm.

Injection 10 µL.

www.webofpharma.com

Identification of peaks Use the chromatogram obtained with reference solution (a) to identify the peak due to tanshinone II_A and the chromatogram obtained with reference solution (b) to identify the peak due to salvianolic acid B.

Relative retention With reference to tanshinone II_A (retention time = about 33 min): rosmarinic acid = about 0.3; salvianolic acid B = about 0.4.

System suitability:

— *resolution*: minimum 5.0 between the peaks due to rosmarinic acid and salvianolic acid B in the chromatogram obtained with reference solution (c);

— *symmetry factor*: maximum 2.0 for the peak due to salvianolic acid B in the chromatogram obtained with reference solution (b).

Calculate the percentage content of tanshinone II_A using the following expression:

$$\frac{A_1 \times m_2 \times p_1}{A_2 \times m_1 \times 5}$$

A_1 = area of the peak due to tanshinone II_A in the chromatogram obtained with the test solution;

A_2 = area of the peak due to tanshinone II_A in the chromatogram obtained with reference solution (a);

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_2 = mass of *tanshinone II_A CRS* used to prepare reference solution (a), in grams;

p_1 = percentage content of tanshinone II_A in *tanshinone II_A CRS*.

Calculate the percentage content of salvianolic acid B using the following expression:

$$\frac{A_3 \times m_3 \times p_2 \times 2}{A_4 \times m_1}$$

A_3 = area of the peak due to salvianolic acid B in the chromatogram obtained with the test solution;

A_4 = area of the peak due to salvianolic acid B in the chromatogram obtained with reference solution (b);

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_3 = mass of *salvianolic acid B CRS* used to prepare reference solution (b), in grams;

p_2 = percentage content of salvianolic acid B in *salvianolic acid B CRS*.

Ph Eur

Processed Salvia Miltiorrhiza Rhizome and Root

DEFINITION

Processed Salvia Miltiorrhiza Rhizome and Root is Salvia Miltiorrhiza Rhizome and Root that has been processed. It contains not less than 0.04% of tanshinone II_A ($C_{19}H_{18}O_3$), not less than 0.17% of rosmarinic acid ($C_{18}H_{16}O_8$) and not less than 3.0% of salvianolic acid B ($C_{36}H_{36}O_{16}$), calculated with reference to the dried material.

PRODUCTION

It is collected in spring or autumn, separated from soil, washed clean, softened thoroughly, sliced longitudinally or transversely and dried. It may be stir baked with wine.

IDENTIFICATION

A. The longitudinally-sliced pieces are up to about 5 cm long, 1.5 cm wide and 1 to 2 mm thick; those cut from the thinner roots show the dark brown striated cork covering one longitudinal surface and the yellowish to cream inner tissues on the other; slices cut from the thicker rhizomes are usually cut obliquely so that parts of the outer and inner tissues are included on both longitudinal surfaces. The transversely-cut slices are irregularly elliptical to nearly circular, 4 to 12 mm wide and 2 to 3 mm thick; the outer surface is dark brown and uneven; the smoothed transverse surface shows the outer layers about 1 to 2 mm wide separated by a darker line from the yellowish white, radiate vascular tissue; some pieces show a small, light brown central pith.

B. Reduce to a powder (355). The powder is reddish-brown. Examine under a microscope using chloral hydrate solution. The powder shows a surface view of cork cells almost rectangular or polygonal, containing yellowish-brown pigment, 12 to 151 µm in diameter. Parenchymatous cells in cortex squarish or polygonal, containing reddish-brown pigmental sediments. Xylem fibres usually in bundles, long fusiform, with oblique or criss-cross striations, 11 to 60 µm in diameter, vivid yellow when examined under a polarizing microscope. Numerous mainly bordered or reticulated vessels, 3 to 120 µm in diameter.

C. Carry out the method for thin-layer chromatography, Appendix III A, using the following solutions.

(1) Place 2 g of the powdered drug (355) in a cellulose fingerstall in a continuous extraction apparatus (Soxhlet type). Add 75 mL of *methanol* and heat for 1 hour. Evaporate the extract to 20 mL, cool and filter if necessary.

(2) 0.1% w/v each of *tanshinone II_A CRS*, *rosmarinic acid CRS* and *salvianolic acid B CRS* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *silica gel F_{254}*.

(b) Use the mobile phase described below.

(c) Apply as bands 8 µL of solution (1) and 5 µL of solution (2).

(d) Develop the plate to 15 cm.

(e) After removal of the plate, dry in air and examine under *ultraviolet light (366 nm)*.

MOBILE PHASE

10 volumes of *water*, 13.5 volumes of *methanol* and 100 volumes of *ethyl acetate*.

SYSTEM SUITABILITY

The chromatogram obtained with solution (2) shows three clearly separated bands.

CONFIRMATION

The blue fluorescent bands with Rf values of approximately 0.7 (tanshinone II_A), 0.2 (rosmarinic acid) and 0.06 (salvianolic acid B) in the chromatogram obtained with solution (1) correspond in colour and position to those in the chromatogram obtained with solution (2). Other bands may be present in the chromatogram obtained with solution (1) as shown below.

www.webofpharma.com

Top of the plate	
A fluorescent band	Tanshinone II_A: a fluorescent band
Several fluorescent bands	
A fluorescent band	Rosmarinic acid: a fluorescent band
A fluorescent band	Salvianolic acid B: a fluorescent band
Solution (1)	**Solution (2)**

TESTS

Total ash

Not more than 10%, Appendix XI J.

Acid-insoluble ash

Not more than 2.0%, Appendix XI K.

Loss on drying

When dried for 2 hours at 105°, loses not more than 12.0% of its weight. Use 1 g.

ASSAY

For tanshinone II_A

Carry out the method for *liquid chromatography*, Appendix III D, using the following solutions.

(1) Finely powder about 5.0 g of the herbal drug being examined. Transfer 0.5 g of the powder into a 25 mL volumetric flask and add 20 mL of the mobile phase given below. Shake and mix with the aid of ultrasound for 30 minutes, shaking intermittently. Add the mobile phase to give a total volume of 25 mL. Filter through a 0.45-µm filter.

(2) 0.002% w/v of *tanshinone II_A CRS* in the mobile phase.

CHROMATOGRAPHIC CONDITIONS

(a) Use a stainless steel column (25 cm × 4.6 mm) packed with *octadecylsilyl silica gel for chromatography* (5 µm) (Nucleosil ODS is suitable).

(b) Use isocratic elution and the mobile phase described below.

(c) Use a flow rate of 1 mL per minute.

(d) Use an ambient column temperature.

(e) Use a detection wavelength of 270 nm.

(f) Inject 20 µL of each solution.

MOBILE PHASE

0.01M *sodium octyl sulfonate* in a mixture of 25 volumes of *water* and 75 volumes of *methanol* adjusted to pH 5.0 with *acetic acid*.

SYSTEM SUITABILITY

The test is not valid, unless in the chromatogram obtained with solution (2):

— the *symmetry factor* of the peak due to tanshinone II_A is less than 1.2;

— the number of *theoretical plates* is not less than 4500.

DETERMINATION OF CONTENT

Using the retention time and peak area from the chromatograms obtained with solution (2), locate and integrate the peak due to tanshinone II_A in the chromatogram obtained with solution (1).

Calculate the content of tanshinone II_A in the sample using the declared content of tanshinone II_A ($C_{19}H_{18}O_3$) in *tanshinone II_A CRS* and the following expression:

$$\frac{A_1}{A_2} \times \frac{m_2}{V_2} \times \frac{V_1}{m_1} \times p \times \frac{100}{100-d}$$

A_1 = Area of the peak due to tanshinone II_A in the chromatogram obtained with solution (1).
A_2 = Area of the peak due to tanshinone II_A in the chromatogram obtained with solution (2).
m_1 = Weight of the drug in mg.
m_2 = Weight of *tanshinone II_A CRS* in mg.
V_1 = Dilution volume of solution (1) in mL.
V_2 = Dilution volume of solution (2) in mL.
p = Percentage content of tanshinone II_A in *tanshinone II_A CRS*.
d = Percentage loss on drying of the herbal drug being examined.

For rosmarinic acid and salvianolic acid B

Carry out the method for *liquid chromatography*, Appendix III D, using the following solutions prepared immediately before use.

(1) Finely powder about 5.0 g of the herbal drug being examined. Transfer 0.5 g of the powder into a 25-mL volumetric flask and add 20 mL of the mobile phase given below. Shake and mix with ultrasound for 30 minutes, shaking intermittently. Add the mobile phase to give a total volume of 25 mL. Filter through a 0.45-µm filter.

(2) 0.003% w/v each of *rosmarinic acid CRS* and *ferulic acid* in *water*.

(3) 0.06% w/v of *salvianolic acid B CRS* in the mobile phase.

CHROMATOGRAPHIC CONDITIONS

(a) Use a stainless steel column (25 cm × 4.6 mm) packed with *octadecylsilyl silica gel for chromatography* (5 µm) (Nucleosil ODS is suitable).

(b) Use isocratic elution and the mobile phase described below.

(c) Use a flow rate of 1 mL per minute.

(d) Use an ambient column temperature.

(e) Use a detection wavelength of 330 nm.

(f) Inject 20 µL of each solution.

MOBILE PHASE

22 volumes of *acetonitrile* and 78 volumes of 0.4% v/v of *formic acid*.

SYSTEM SUITABILITY

The test is not valid unless, in the chromatogram obtained with solution (2), the *resolution factor* between the two main peaks, rosmarinic acid and ferulic acid, is at least 5.0.

DETERMINATION OF CONTENT

Rosmarinic acid Using the retention time and peak area from the chromatogram obtained with solution (2), locate and integrate the peak due to rosmarinic acid in the chromatogram obtained with solution (1).

Calculate the content of rosmarinic acid in the sample using the declared content of rosmarinic acid ($C_{18}H_{16}O_8$) in *rosmarinic acid CRS* and the following expression:

$$\frac{A_1}{A_2} \times \frac{m_2}{V_2} \times \frac{V_1}{m_1} \times p \times \frac{100}{100-d}$$

www.webofpharma.com

A_1 = Area of the peak due to rosmarinic acid in the chromatogram obtained with solution (1).
A_2 = Area of the peak due to rosmarinic acid in the chromatogram obtained with solution (2).
m_1 = Weight of the drug in mg.
m_2 = Weight of *rosmarinic acid CRS* in mg.
V_1 = Dilution volume of solution (1) in mL.
V_2 = Dilution volume of solution (2) in mL.
p = Percentage content of rosmarinic acid in *rosmarinic acid CRS*.
d = Percentage loss on drying of the herbal drug being examined.

Salvianolic acid B Using the retention time and peak area from the chromatogram obtained with solution (3), locate and integrate the peak due to salvianolic acid B in the chromatogram obtained with solution (1).

Calculate the content of salvianolic acid B in the sample using the declared content of salvianolic acid B ($C_{36}H_{36}O_{16}$) in *salvianolic acid B CRS* and the following expression:

$$\frac{A_1}{A_2} \times \frac{m_2}{V_2} \times \frac{V_1}{m_1} \times p \times \frac{100}{100 - d}$$

A_1 = Area of the peak due to salvianolic acid in the chromatogram obtained with solution (1).
A_2 = Area of the peak due to salvianolic acid in the chromatogram obtained with solution (3).
m_1 = Weight of the drug in mg.
m_2 = Weight of *salvianolic acid B CRS* in mg.
V_1 = Dilution volume of solution (1) in mL.
V_2 = Dilution volume of solution (2) in mL.
p = Percentage content of salvianolic acid B in *salvianolic acid B CRS*.
d = Percentage loss on drying of the herbal drug being examined.

STORAGE

Processed Salvia Miltiorrhiza Rhizome and Root should be protected from moisture.

Saw Palmetto Extract

(Ph. Eur. monograph 2579)

Ph Eur

DEFINITION

Extract produced from *Saw palmetto fruit (1848)*.

Content

— *total fatty acids*: minimum 80.0 per cent (anhydrous extract);
— *lauric acid* ($C_{12}H_{24}O_2$; M_r 200.3): minimum 23.0 per cent (anhydrous extract);
— *total sterols, expressed as β-sitosterol* ($C_{29}H_{50}O$; M_r 414.7): minimum 0.20 per cent (anhydrous extract);
— *β-sitosterol* ($C_{29}H_{50}O$; M_r 414.7): minimum 0.10 per cent (anhydrous extract).

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure using ethanol (minimum 90 per cent *V/V*), or supercritical carbon dioxide or a mixture of mainly *n*-hexane and methylpentanes (bp: 65-70 °C).

CHARACTERS

Appearance

The ethanol extract is a dark greenish-brown, oily liquid; the supercritical carbon dioxide extract is a yellowish-brown or orange-brown, oily liquid; the hexane extract is a yellowish-green or orange-yellow, oily liquid.

Odour: strong but not rancid.

IDENTIFICATION

First identification B.

Second identification A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 0.25 g of the extract to be examined in 20 mL of *ethanol (96 per cent) R*.

Reference solution Dissolve 4 mg of *β-amyrin R* and 10 mg of *β-sitosterol R* in 10 mL of *ethanol (96 per cent) R*.

Plate *TLC silica gel plate R* (2-10 µm).

Mobile phase *anhydrous acetic acid R, ethyl acetate R, toluene R* (1:30:70 *V/V*).

Application 2 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Treat with *anisaldehyde solution R*, heat at 100-105 °C for 5-10 min and examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present, especially in the lower third, in the chromatogram obtained with the test solution.

Top of the plate	
	A blue zone
	A blue zone
β-Amyrin: a blue zone	A strong bluish-violet zone
β-Sitosterol: a blue zone	
Reference solution	Test solution

B. Examine the chromatograms obtained in the assay of total fatty acids.

Results The peaks due to methyl caproate, methyl caprylate, methyl caprate, methyl laurate, methyl myristate, methyl palmitoleate, methyl palmitate, methyl linoleate, methyl linolenate, methyl oleate and methyl stearate in the chromatogram obtained with the test solution are similar in retention time to the corresponding peaks in the chromatogram obtained with reference solution (b); the principal peaks are due to methyl laurate and methyl oleate.

TESTS

Water (*2.5.12, Method A*)
Maximum 3.0 per cent, determined on 0.5 g.

Relative density (*2.2.5*)
0.850 to 0.950.

Refractive index (*2.2.6*)
1.40 to 1.50.

Acid value (*2.5.1*)
150.0 to 220.0, determined on 0.500 g.

Iodine value (*2.5.4, Method A*)
30.0 to 60.0.

Peroxide value (*2.5.5*)
Maximum 5.0.

www.webofpharma.com

Saponification value (*2.5.6*)
220.0 to 250.0.

Solvents
Residual solvents are controlled as described in chapter *5.4*, unless otherwise justified and authorised.

ASSAY

Total fatty acids
Gas chromatography (*2.2.28*).

Internal standard solution Dissolve 0.47 g of *methyl margarate R* in 20 mL of *dimethylformamide R* and dilute to 100.0 mL with the same solvent.

Test solution Disperse 0.25 g of the extract to be examined in 10 mL of *dimethylformamide R*. Add 4.0 mL of the internal standard solution and dilute to 25.0 mL with *dimethylformamide R*. Mix 0.4 mL of this solution and 0.6 mL of a 18.84 g/L solution of *trimethylsulfonium hydroxide R* in *methanol R*.

Reference solution (a) Dissolve 0.699 g of *lauric acid CRS* and 0.870 g of *oleic acid CRS* in *dimethylformamide R* and dilute to 10.0 mL with the same solvent. To 1.0 mL of the solution add 4.0 mL of the internal standard solution and dilute to 25.0 mL with *dimethylformamide R*. Mix 0.4 mL of this solution and 0.6 mL of a 18.84 g/L solution of *trimethylsulfonium hydroxide R* in *methanol R*.

Reference solution (b) Disperse 0.25 g of *saw palmetto extract HRS* in 10 mL of *dimethylformamide R*. Add 4.0 mL of the internal standard solution and dilute to 25.0 mL with *dimethylformamide R*. Mix 0.4 mL of this solution and 0.6 mL of a 18.84 g/L solution of *trimethylsulfonium hydroxide R* in *methanol R*.

Column:
— *material*: fused silica;
— *size*: *l* = 25 m, Ø = 0.20 mm;
— *stationary phase*: *methylpolysiloxane R* (film thickness 0.33 µm).

Carrier gas *helium for chromatography R*.

Flow rate 0.5 mL/min.

Split ratio 1:40.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 2	150
	2 - 7	150 → 190
	7 - 12	190
	12 - 22	190 → 220
	22 - 32	220
Injection port		300
Detector		300

Detection Flame ionisation.

Injection 1 µL.

Identification of peaks Use the chromatogram supplied with *saw palmetto extract HRS* and the chromatogram obtained with reference solution (b) to identify the peaks due to methyl caproate, methyl caprylate, methyl caprate, methyl laurate, methyl myristate, methyl palmitoleate, methyl palmitate, methyl linoleate, methyl linolenate, methyl oleate, methyl stearate and methyl margarate.

System suitability Reference solution (b):
— *peak-to-valley ratio*: minimum 1.2, where H_p = height above the baseline of the peak due to methyl linolenate and H_v = height above the baseline of the lowest point of the curve separating this peak from the peak due to methyl linoleate.

Calculate the percentage content of total fatty acids, where caproic, caprylic, capric, lauric, myristic, palmitoleic, palmitic and stearic acids are expressed as lauric acid ($C_{12}H_{24}O_2$; M_r 200.3) and linoleic, linolenic and oleic acids are expressed as oleic acid ($C_{18}H_{34}O_2$; M_r 282.5), using the following expression:

$$\frac{A_1 \times A_4 \times m_2 \times p_1 \times 0.1}{A_2 \times A_3 \times m_1} + \frac{A_5 \times A_4 \times m_3 \times p_2 \times 0.1}{A_6 \times A_3 \times m_1}$$

A_1 = sum of the areas of the peaks due to methyl caproate, methyl caprylate, methyl caprate, methyl laurate, methyl myristate, methyl palmitoleate, methyl palmitate and methyl stearate in the chromatogram obtained with the test solution;
A_2 = area of the peak due to methyl laurate in the chromatogram obtained with reference solution (a);
A_3 = area of the peak due to methyl margarate in the chromatogram obtained with the test solution;
A_4 = area of the peak due to methyl margarate in the chromatogram obtained with reference solution (a);
A_5 = sum of the areas of the peaks due to methyl linoleate, methyl linolenate and methyl oleate in the chromatogram obtained with the test solution;
A_6 = area of the peak due to methyl oleate in the chromatogram obtained with reference solution (a);
m_1 = mass of the extract to be examined used to prepare the test solution, in grams;
m_2 = mass of *lauric acid CRS* used to prepare reference solution (a), in grams;
m_3 = mass of *oleic acid CRS* used to prepare reference solution (a), in grams;
p_1 = percentage content of lauric acid in *lauric acid CRS*;
p_2 = percentage content of oleic acid in *oleic acid CRS*.

Calculate the percentage content of lauric acid using the following expression:

$$\frac{A_1 \times A_4 \times m_2 \times p \times 0.1}{A_2 \times A_3 \times m_1}$$

A_1 = area of the peak due to methyl laurate in the chromatogram obtained with the test solution;
A_2 = area of the peak due to methyl laurate in the chromatogram obtained with reference solution (a);
A_3 = area of the peak due to methyl margarate in the chromatogram obtained with the test solution;
A_4 = area of the peak due to methyl margarate in the chromatogram obtained with reference solution (a);
m_1 = mass of the extract to be examined used to prepare the test solution, in grams;
m_2 = mass of *lauric acid CRS* used to prepare reference solution (a), in grams;
p = percentage content of lauric acid in *lauric acid CRS*.

Total sterols
Gas chromatography (*2.2.28*).

Derivatisation solution (a) *chlorotrimethylsilane R, N,O-bis(trimethylsilyl)acetamide R, N-trimethylsilylimidazole R* (2:3:3 *V/V/V*).

Derivatisation solution (b) Derivatisation solution (a), *N,O-bis(trimethylsilyl)trifluoroacetamide R, pyridine R* (1:1:1 *V/V/V*).

Internal standard solution Dissolve 0.25 g of *cholesterol R* in 25.0 mL of *methylene chloride R*.

Test solution Introduce 1.0 mL of the internal standard solution into a 50 mL round-bottomed flask and evaporate to dryness. Place 3.35 g of the extract to be examined, accurately weighed, into the round-bottomed flask and add 20 mL of a solution prepared as follows: dissolve 130 g of *potassium hydroxide R* in 200 mL of *water R* and dilute to 1000 mL with *methanol R*. Heat under reflux for 2 h, transfer quantitatively to a flask and dilute to 25.0 mL with *water R*. Apply 3.0 mL of this solution to a cartridge containing

www.webofpharma.com

diatomaceous earth R capable of holding 3 mL of aqueous phase. Absorb the solution into the column by applying vacuum. Maintain the vacuum for at least 20 min, until the column returns to room temperature, indicating that the methanol is completely evaporated. Rinse the column with 90 mL of *methylene chloride R* and evaporate the eluate to dryness. Dissolve the residue in 1.0 mL of derivatisation solution (b).

Reference solution (a) To 9.0 mg of *β-sitosterol CRS* add 1.0 mL of the internal standard solution and dilute to 5.0 mL with *methylene chloride R*. Evaporate 0.6 mL of this solution to dryness under a stream of *nitrogen R*. Dissolve the residue in 1.0 mL of derivatisation solution (b).

Reference solution (b) Introduce 1.0 mL of the internal standard solution into a 50 mL round-bottomed flask and evaporate to dryness. Place 3.35 g of *saw palmetto extract HRS*, accurately weighed, into the round-bottomed flask and add 20 mL of a solution prepared as follows: dissolve 130 g of *potassium hydroxide R* in 200 mL of *water R* and dilute to 1000 mL with *methanol R*. Heat under reflux for 2 h, transfer quantitatively to a flask and dilute to 25.0 mL with *water R*. Apply 3.0 mL of this solution to a cartridge containing *diatomaceous earth R* capable of holding 3 mL of aqueous phase. Absorb the solution into the column by applying vacuum. Maintain the vacuum for at least 20 min, until the column returns to room temperature, indicating that the methanol is completely evaporated. Rinse the column with 90 mL of *methylene chloride R* and evaporate the eluate to dryness. Dissolve the residue in 1.0 mL of derivatisation solution (b).

Column:
- *material*: fused silica;
- *size*: l = 25 m, Ø = 0.20 mm;
- *stationary phase*: *methylpolysiloxane R* (film thickness 0.33 µm).

Carrier gas *helium for chromatography R*.

Flow rate 0.5 mL/min.

Split ratio 1:40.

	Time (min)	Temperature (°C)
Column	0 - 3	200
	3 - 13	200 → 300
	13 - 35	300
Injection port		325
Detector		325

Detection Flame ionisation.

Injection 1 µL.

Identification of peaks Use the chromatogram supplied with *saw palmetto extract HRS* and the chromatogram obtained with reference solution (b) to identify the peaks due to the trimethylsilyl derivatives of cholesterol, campesterol, stigmasterol, β-sitosterol and stigmastanol.

System suitability Reference solution (b):
- *resolution*: minimum 1.6 between the peaks due to the trimethylsilyl derivatives of β-sitosterol and stigmastanol.

Calculate the percentage content of total sterols (campesterol, stigmasterol, β-sitosterol and stigmastanol), expressed as β-sitosterol, using the following expression:

$$\frac{A_1 \times A_4 \times m_2 \times p}{A_2 \times A_3 \times m_1}$$

A_1 = sum of the areas of the peaks due to the trimethylsilyl derivatives of campesterol, stigmasterol, β-sitosterol and stigmastanol in the chromatogram obtained with the test solution;

A_2 = area of the peak due to the trimethylsilyl derivative of β-sitosterol in the chromatogram obtained with reference solution (a);

A_3 = area of the peak due to the trimethylsilyl derivative of cholesterol in the chromatogram obtained with the test solution;

A_4 = area of the peak due to the trimethylsilyl derivative of cholesterol in the chromatogram obtained with reference solution (a);

m_1 = mass of the extract to be examined used to prepare the test solution, in grams;

m_2 = mass of *β-sitosterol CRS* used to prepare reference solution (a), in grams;

p = percentage content of β-sitosterol in *β-sitosterol CRS*.

Calculate the percentage content of β-sitosterol using the following expression:

$$\frac{A_1 \times A_4 \times m_2 \times p}{A_2 \times A_3 \times m_1}$$

A_1 = area of the peak due to the trimethylsilyl derivative of β-sitosterol in the chromatogram obtained with the test solution;

A_2 = area of the peak due to the trimethylsilyl derivative of β-sitosterol in the chromatogram obtained with reference solution (a);

A_3 = area of the peak due to the trimethylsilyl derivative of cholesterol in the chromatogram obtained with the test solution;

A_4 = area of the peak due to the trimethylsilyl derivative of cholesterol in the chromatogram obtained with reference solution (a);

m_1 = mass of the extract to be examined used to prepare the test solution, in grams;

m_2 = mass of *β-sitosterol CRS* used to prepare reference solution (a), in grams;

p = percentage content of β-sitosterol in *β-sitosterol CRS*.

Ph Eur

Saw Palmetto Fruit

(Ph. Eur. monograph 1848)

Ph Eur

DEFINITION

Dried ripe fruit of *Serenoa repens* (W.Bartram) Small (syn. *Sabal serrulata* (Michx.) Schult.f.).

Content

Minimum 11.0 per cent of total fatty acids (dried drug).

CHARACTERS

Odour Strong but not rancid.

IDENTIFICATION

First identification: A, B, D.

Second identification: A, B, C.

A. The fruit is an ovoid or subspherical drupe, with a dark brown or blackish, roughly wrinkled surface and more or less coppery sheen, up to 2.5 cm long and 1.5 cm in diameter. The apex sometimes bears the remains of the style and tubular calyx, with 3 teeth, and the base bears a small depression with the scar of the stalk. The epicarp and underlying mesocarp form a thin fragile layer, which partially peels off, revealing the thin, hard, pale brown endocarp, which is fibrous and easily separable. The seed is irregularly spherical or ovoid, up to 12 mm long and 8 mm in diameter, with a hard, smooth or finely pitted surface which is reddish-brown with a paler, raised and membranous area over the raphe and micropyle; cut transversely, the seed has a thin

www.webofpharma.com

testa, narrow perisperm and a large area of dense, horny, greyish-white endosperm, with the embryo positioned to one side.

B. Microscopic examination (*2.8.23*). Reduce to a powder (1000) (*2.9.12*). The powder is reddish or blackish-brown and oily. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1848.-1): fragments of epicarp [A] consisting of polyhedral cells (10-40 µm), reddish-brown, pigmented and highly cutinised, in small groups separated by thin walls [Aa] and accompanied by considerably larger cells of the underlying layers [Ab]; groups of parenchyma cells of the mesocarp [E]; groups of xylem tissue of the mesocarp showing small, lignified, annular or spirally thickened vessels [F], sometimes accompanied by parenchyma containing small sclereids [Fa]; sclereids of the mesocarp (20-200 µm), usually occurring singly [J] but sometimes in small groups [G], with walls that are moderately thickened, distinctly striated and finely pitted; fragments of endocarp containing groups of sclereids about 300 µm long, with strongly thickened walls and numerous pits [B]; isolated sclereids of the endocarp [K]; fragments of the testa [C] consisting of small, thin-walled cells with brown contents [Ca] and underlying sclereids [Cb]; thick-walled endosperm cells [D] with large conspicuous pits, and containing aleurone grains and oil; very numerous fragments of the brown cuticle [H].

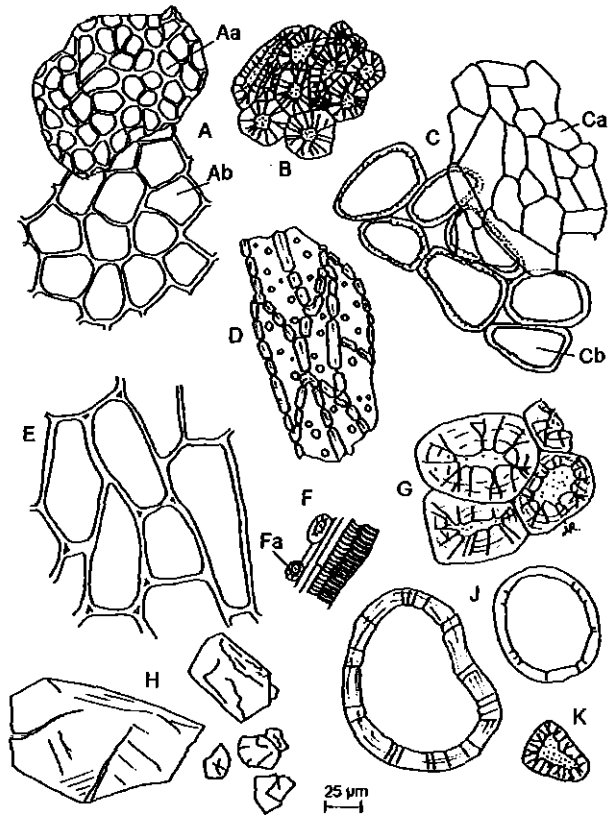


Figure 1848.-1. – *Illustration for identification test B of powdered herbal drug of saw palmetto fruit*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.5 g of the powdered herbal drug (710) (*2.9.12*), add 20 mL of *ethanol (96 per cent) R* and stir for 15 min. Filter.

Reference solution Dissolve 4 mg of *β-amyrin R* and 10 mg of *β-sitosterol R* in 10 mL of *ethanol (96 per cent) R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *acetic acid R, ethyl acetate R, toluene R* (1:30:70 *V/V*).

Application 10 µL [or 2 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Treat with *anisaldehyde solution R*; heat at 100-105 °C for 5-10 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present, especially in the lower third, in the chromatogram obtained with the test solution.

Top of the plate	
	A strong blue zone
	2 faint blue zones
β-Amyrin: a blue zone	
	A strong bluish-violet zone
β-Sitosterol: a blue zone	A faint blue zone
	A faint blue zone
Reference solution	**Test solution**

D. Examine the chromatograms obtained in the assay of total fatty acids.

Results The peaks due to caproic, caprylic, capric, lauric, myristic, palmitoleic, palmitic, linoleic, linolenic, oleic and stearic acids in the chromatogram obtained with the test solution are similar in retention time to the corresponding peaks in the chromatogram obtained with reference solution (b); the principal peaks are due to lauric acid and oleic acid.

TESTS

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (710) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 5.0 per cent.

ASSAY

Total fatty acids

Gas chromatography (*2.2.28*).

Internal standard solution Dissolve 0.47 g of *methyl margarate R* in 20.0 mL of *dimethylformamide R* and dilute to 100.0 mL with the same solvent.

Test solution Reduce 50 g of the herbal drug to a powder (200) (*2.9.12*). Disperse 4.00 g of the powdered herbal drug in 60 mL of *dimethylformamide R*. Sonicate for 15 min and then shake for 30 min. Dilute to 100.0 mL with *dimethylformamide R*. Allow to stand for a few minutes and filter. To 20.0 mL of this solution add 4.0 mL of the internal standard solution and dilute to 25.0 mL with *dimethylformamide R*. Mix 0.4 mL of this solution and 0.6 mL of an 18.84 g/L solution of *trimethylsulfonium hydroxide R* in *methanol R*.

www.webofpharma.com

Reference solution (a) Dissolve 0.699 g of *lauric acid CRS* and 0.870 g of *oleic acid CRS* in *dimethylformamide R* and dilute to 10.0 mL with the same solvent. To 1.0 mL of the solution add 4.0 mL of the internal standard solution and dilute to 25.0 mL with *dimethylformamide R*. Mix 0.4 mL of this solution and 0.6 mL of an 18.84 g/L solution of *trimethylsulfonium hydroxide R* in *methanol R*.

Reference solution (b) Disperse 0.25 g of *saw palmetto extract HRS* in 10 mL of *dimethylformamide R*. Add 4.0 mL of the internal standard solution and dilute to 25.0 mL with *dimethylformamide R*. Mix 0.4 mL of this solution and 0.6 mL of an 18.84 g/L solution of *trimethylsulfonium hydroxide R* in *methanol R*.

Column:
- *material*: fused silica;
- *size*: l = 25 m, Ø = 0.20 mm;
- *stationary phase*: *methylpolysiloxane R* (film thickness 0.33 µm).

Carrier gas *helium for chromatography R*.

Flow rate 0.5 mL/min.

Split ratio 1:40.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 2	150
	2 - 7	150 → 190
	7 - 12	190
	12 - 22	190 → 220
	22 - 32	220
Injection port		300
Detector		300

Detection Flame ionisation.

Injection 1 µL.

Identification of peaks Use the chromatogram supplied with *saw palmetto extract HRS* and the chromatogram obtained with reference solution (b) to identify the peaks due to caproic, caprylic, capric, lauric, myristic, palmitoleic, palmitic, linoleic, linolenic, oleic and stearic acids and methyl margarate.

System suitability Reference solution (b):
- *peak-to-valley ratio*: minimum 1.2, where H_p = height above the baseline of the peak due to linolenic acid and H_v = height above the baseline of the lowest point of the curve separating this peak from the peak due to linoleic acid.

Calculate the percentage content of total fatty acids, where caproic, caprylic, capric, lauric, myristic, palmitoleic, palmitic and stearic acids are expressed as lauric acid ($C_{12}H_{24}O_2$; M_r 200.3) and linoleic, linolenic and oleic acids are expressed as oleic acid ($C_{18}H_{34}O_2$; M_r 282.5), using the following expression:

$$\frac{A_1 \times A_4 \times m_2 \times p_1 \times 0.5}{A_2 \times A_3 \times m_1} + \frac{A_5 \times A_4 \times m_3 \times p_2 \times 0.5}{A_6 \times A_3 \times m_1}$$

A_1 = sum of the areas of the peaks due to caproic, caprylic, capric, lauric, myristic, palmitoleic, palmitic and stearic acids in the chromatogram obtained with the test solution;
A_2 = area of the peak due to lauric acid in the chromatogram obtained with reference solution (a);
A_3 = area of the peak due to methyl margarate in the chromatogram obtained with the test solution;
A_4 = area of the peak due to methyl margarate in the chromatogram obtained with reference solution (a);
A_5 = sum of the areas of the peaks due to linoleic, linolenic and oleic acids in the chromatogram obtained with the test solution;
A_6 = area of the peak due to oleic acid in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *lauric acid CRS* used to prepare reference solution (a), in grams;
m_3 = mass of *oleic acid CRS* used to prepare reference solution (a), in grams;
p_1 = percentage content of lauric acid in *lauric acid CRS*;
p_2 = percentage content of oleic acid in *oleic acid CRS*.

Ph Eur

Schisandra Fruit

(Ph. Eur. monograph 2428)

Ph Eur

DEFINITION

Whole, dried or steamed and dried, ripe fruit of *Schisandra chinensis* (Turcz.) Baill.

Content

Minimum 0.40 per cent of schisandrin ($C_{24}H_{32}O_7$; M_r 432.5) (dried drug).

IDENTIFICATION

A. The berry is more or less spherical, up to 8 mm in diameter; red, reddish-brown or blackish outer surface, sometimes covered in a whitish frost; strongly shrivelled pericarp; presence of 1-2 reniform, yellowish-brown, lustrous seeds, with thin seed-coat.

B. Microscopic examination (*2.8.23*). The powder is dark reddish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2428.-1): reddish-brown fragments of pericarp consisting of 1 layer of thin-walled epicarp cells (surface view [A]), covered by a striated cuticle [Aa] and accompanied by sparse essential oil cells [Ab], the cuticle is not striated above the essential oil cells; fragments of mesocarp [C] composed of several layers of ovoid, more or less flattened cells; fragments of the testa [B, E] with the outer layer consisting of polygonal sclereids, about 11-30 µm in diameter (surface view [Ba]) or in palisade arrangement (side view [Ea]), with thick, lignified, finely channelled walls and small lumen with reddish-brown or blackish contents with the inner layers of the testa consisting of sclereids with yellowish or slightly reddish walls, isolated or in small groups or together with the outer sclereids, about 80 µm in diameter, with slightly lignified, thickened and markedly channelled, pitted walls and a large lumen [Bb, Eb]; fragments of mostly colourless endosperm [D] consisting of polyhedral cells containing oil droplets [Da] and aleurone grains. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows parenchymatous cells of the mesocarp containing numerous small, round or slightly polyhedral starch granules and rare free starch granules, rounded or slightly polyhedral, simple or 2-5 compound [F]; the hilum is often visible.

C. Examine the chromatograms obtained in the test for *Schisandra sphenanthera*.

Results A See below the sequence of quenching zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other weak quenching zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

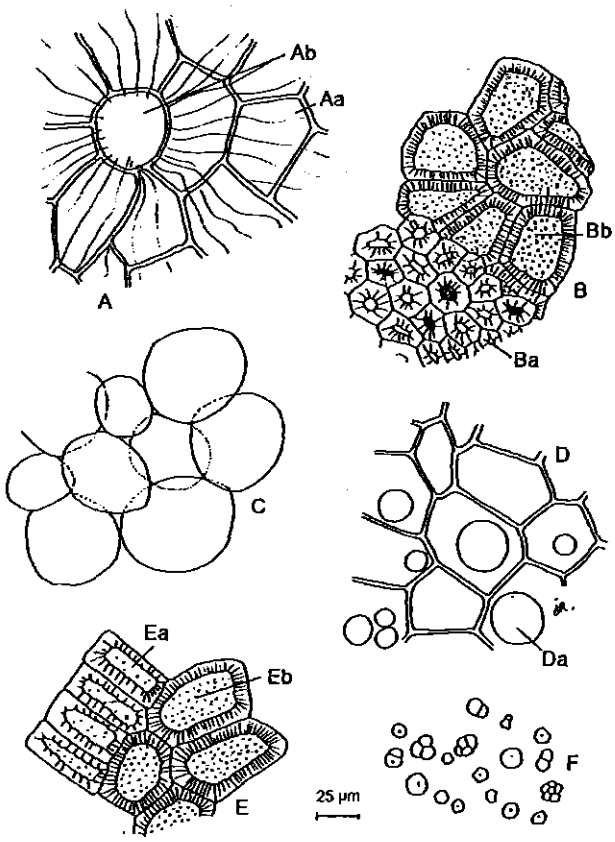


Figure 2428.-1. – *Illustration for identification test B of powdered herbal drug of schisandra fruit*

Top of the plate	
γ-Schisandrin: a quenching zone	A quenching zone (γ-schisandrin)
	A weak quenching zone
Schisandrin: a quenching zone	A quenching zone (schisandrin)
Reference solution	**Test solution**

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
γ-Schisandrin: a brown zone	A brown zone (γ-schisandrin)
Schisandrin: an intense, brownish-green zone	An intense, brownish-green zone (schisandrin)
Reference solution	**Test solution**

TESTS

Schisandra sphenanthera

Thin-layer chromatography (*2.2.27*).

Test solution To 2.5 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R*. Extract at 25 °C in an ultrasonic bath for 5 min and centrifuge.

Reference solution Dissolve 5 mg of *schisandrin R* and 5 mg of *γ-schisandrin R* in 5 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *acetic acid R, ethyl acetate R, toluene R* (2:22:46 *V/V/V*).

Application 5 µL [or 2 µL] as bands of 10 mm [or 6 mm].

Development Over a path of 10 cm [or 7 cm].

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Detection B Spray with a 100 g/L solution of *sulfuric acid R* in *methanol R* and heat in an oven at 120 °C for 7 min; examine in daylight.

Results B The chromatogram obtained with the test solution shows a zone due to schisandrin and a zone due to γ-schisandrin; the chromatogram shows no intense violet-pink zone in the middle third.

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 6.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Weigh 1.250 g of the powdered herbal drug (355) (*2.9.12*) into a 250 mL conical flask, add 90 mL of *methanol R* and sonicate for 30 min. Filter the solution into a volumetric flask, add 10 mL of *methanol R* whilst rinsing the filter and dilute to 100.0 mL with the same solvent.

Reference solution Dissolve 5.0 mg of *schisandrin CRS* in *methanol R* and dilute to 100.0 mL with the same solvent.

Column:

— *size*: *l* = 0.25 m, Ø = 4.6 mm;

— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm);

— *temperature*: 25 °C.

Mobile phase:

— *mobile phase A*: *water R, methanol R* (35:65 *V/V*);

— *mobile phase B*: *methanol R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 10	100	0
10 - 16	100 → 58	0 → 42
16 - 26	58	42

Flow rate 1 mL/min.

Detection Spectrophotometer at 250 nm.

Injection 10 µL.

Retention time Schisandrin = about 8 min.

System suitability:

— *number of theoretical plates*: minimum 5000, calculated for the peak due to schisandrin in the chromatogram obtained with the reference solution.

Calculate the percentage content of schisandrin using the following expression:

www.webofpharma.com

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1}$$

A_1 = area of the peak due to schisandrin in the chromatogram obtained with the test solution;

A_2 = area of the peak due to schisandrin in the chromatogram obtained with the reference solution;

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_2 = mass of *schisandrin CRS* used to prepare the reference solution, in grams;

p = percentage content of schisandrin in *schisandrin CRS*.

Ph Eur

Scutellariae Baicalensis Root

(Baical Skullcap Root, Ph. Eur. monograph 2438)

Ph Eur

DEFINITION

Dried (or steamed or treated with boiling water and dried), peeled, whole or fragmented root of *Scutellaria baicalensis* Georgi without rootlets. It is collected in spring or autumn.

Content

Not less than 9.0 per cent of baicalin ($C_{21}H_{18}O_{11}$; M_r 446.4) (dried drug).

IDENTIFICATION

A. The whole root is conical, twisted, 8-25 cm long and 1-3 cm in diameter. The outer surface is yellowish-brown or dark yellow, bearing sparse, warty remnants of rootlets; the upper part is rough, with longitudinal or irregularly reticulate wrinkles; the lower part bears longitudinal furrows and fine wrinkles. The texture is hard and fragile, easily broken. The fracture is yellow, with some roots showing a yellow outer part and a withered, reddish-brown core; the cortex is narrow. The central part of old roots is dark brown or brownish-black, reduced or hollowed. The root of cultivated plants is tapering, usually branched, with external bark adhering tightly to the wood. The outer surface is yellowish-brown, with relatively fine, longitudinal wrinkles.

The fragmented root occurs as slices, short fragments or irregular pieces, 0.3-1.9 cm in diameter. The outer surface is yellowish-brown or dark yellow, occasionally bearing warty remnants of rootlets. The bark may be rough or with longitudinal furrows. The cut surface has a narrow yellow or greenish-yellow cortex and lighter yellow wood part; some roots with a yellow outer part and a withered, reddish-brown core; the xylem is radially striated or may appear laminated. The central part of old roots is dark brown or brownish-black, reduced or hollowed. The texture is hard and fragile, mostly easily broken.

B. Microscopic examination (*2.8.23*). The powder is yellowish or yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2438.-1): phloem fibres and sclereids, isolated [F, G] or in groups [J], sometimes adhering to parenchymatous cells [B, D, H], with thick to very thick, channelled and pitted walls; phloem fibres fusiform, 60-270 µm long and 9-35 µm in diameter [Ba], sclereids ovoid [Ac, Da], rectangular [J] or subsquare [G], 26-29 µm in diameter; fragments of yellowish-brown cork, with polygonal cells (surface view [C]); fragments of the outer bark [A] with several layers of cork [Aa], phelloderm [Ab] and a few layers of cortical parenchyma consisting of cells with slightly thickened walls [Ad] and sclereids or fibres [Ac]; numerous vessels [L, M], reticulate [La] or bordered pitted [E, Lb, Ma], 14-72 µm in diameter, accompanied by xylem fibres, frequently broken, 10-20 µm in diameter, mostly with sparse, oblique pits. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows very numerous starch granules [K], rounded, mostly 2-10 µm in diameter, occasionally up to 14 µm in diameter, with a visible hilum, simple or 2-3 compound.

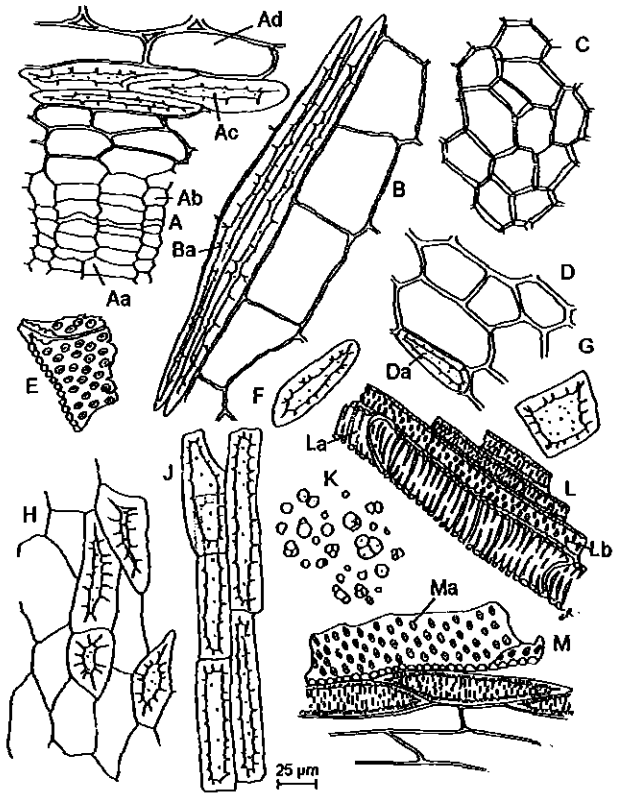


Figure 2438.-1. – *Illustration for identification test B of powdered herbal drug of baical skullcap root*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R* and sonicate for 10 min. Centrifuge and use the supernatant.

Reference solution Dissolve 1 mg of *baicalin R* and 1 mg of *acteoside R* in 10 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *acetic acid R, anhydrous formic acid R, water R, ethyl acetate R* (1:1:2:15 *V/V/V/V*).

Application 10 µL as bands.

Development Over a path of 6 cm.

Drying In air.

Detection Heat at 100-105 °C for 3 min, treat with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then treat with a 50 g/L solution of *macrogol 400 R* in *methanol R*, allow to dry in air for 30 min and examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint blue fluorescent zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
	3-4 fluorescent zones
	2 fluorescent zones
Verbascoside: a blue fluorescent zone	A strong blue fluorescent zone
	A blue fluorescent zone
Baicalin: a black zone	A black zone
	A weak yellow fluorescent zone
Reference solution	Test solution

TESTS

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 6.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 2.0 per cent.

ASSAY
Liquid chromatography (*2.2.29*).

Test solution To 0.300 g of the powdered herbal drug (355) (*2.9.12*) add 40 mL of *ethanol (70 per cent V/V) R*, heat under a reflux condenser on a water bath for 3 h, cool and filter. Transfer the filtrate to a 100 mL volumetric flask. Wash both the container and the residue several times with a small volume of *ethanol (70 per cent V/V) R* and filter the washings into the same flask. Dilute to 100.0 mL with *ethanol (70 per cent V/V) R*. Mix well. Dilute 1.0 mL of the solution to 10.0 mL with *methanol R*. Mix well.

Reference solution (a) Dissolve 5.0 mg of *baicalin CRS* in *methanol R* and dilute to 100.0 mL with the same solvent.

Reference solution (b) Dissolve 2 mg of *methyl parahydroxybenzoate R* in *methanol R*, add 20 mL of reference solution (a) and dilute to 100 mL with *methanol R*.

Column:
— *size*: l = 0.125 m, Ø = 4 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
— *mobile phase A*: 0.1 per cent *V/V* solution of *phosphoric acid R*;
— *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent V/V)	Mobile phase B (per cent V/V)
0 - 30	90 → 60	10 → 40

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 280 nm.

Injection 10 µL.

Retention time Methyl parahydroxybenzoate = about 15 min; baicalin = about 16 min.

System suitability Reference solution (b):
— *resolution*: minimum 3.0 between the peaks due to methyl parahydroxybenzoate and baicalin.

Calculate the percentage content of baicalin using the following expression:

$$\frac{m_2 \times S_1 \times 10 \times p}{S_2 \times m_1}$$

m_1 = mass of the herbal drug, in grams;
m_2 = mass of baicalin used to prepare reference solution (a), in grams;
S_1 = area of the peak due to baicalin in the chromatogram obtained with the test solution;
S_2 = area of the peak due to baicalin in the chromatogram obtained with reference solution (a);
p = percentage content of baicalin in *baicalin CRS*.

STORAGE
Protected from moisture.

Ph Eur

Selfheal Fruit-Spike

(Common Selfheal Fruit-Spike, Ph. Eur. monograph 2439)

Ph Eur

DEFINITION
Dried fruit-spike of *Prunella vulgaris* L.

Content
Minimum 0.12 per cent of the sum of oleanolic acid ($C_{30}H_{48}O_3$; M_r 456.7) and ursolic acid ($C_{30}H_{48}O_3$; M_r 456.7), expressed as ursolic acid, of which not less than 70.0 per cent consists of ursolic acid (dried drug).

IDENTIFICATION
A. Cylindrical, somewhat flattened, 1.5-8 cm long, 0.8-1.5 cm in diameter, accompanied by remains of the stem up to 15 cm long, pale brown or brownish-red. The whole spike is composed of up to 10 or more whorls of persistent calyices and bracts, each whorl with 2 opposite bracts, fan-shaped, apex acuminate, striations of vein distinct, the outer surface with white hairs. Each bract is accompanied by 3 flowers, each with a persistent bilabiate calyx but often with the corolla missing, and by 4 small brown ovoid nutlets, each white and convex at the acute end. The calyx is closed at the fruiting stage.

B. Microscopic examination (*2.8.23*). The powder is reddish-brown or brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2439.-1): very numerous covering trichomes, multicellular, scattered or on the epidermises, usually broken [E, Da, Dc], sometimes exceeding 1 mm long and 125 µm wide at the base, with spiny walls, upper cell usually short and acuminate, fine needle-shaped crystals may be visible in the cells [Ea, Db]; fragments of the bracts (surface view [A, C]), with lobed cells on the upper surface [Aa] and slightly sinuous cells covered by a thin, striated cuticle on the lower surface [Ca], with trichomes, mostly unicellular [Cb], sometimes bi- [Cc] or tricellular, conical, acuminate, short and serrate; diacytic stomata (*2.8.3*) usually accompanied by 2 subsidiary cells very unequal in size [Ab, Cd] and rare glandular trichomes with a unicellular stalk and a bicellular head [Ac, G] or a bicellular stalk and a unicellular head [B]; fragments of the bracts [D] and/or calyx

www.webofpharma.com

margins with numerous serrate trichomes pointing in the same direction [Dd]; fragments of the calyx (surface view [L]), composed of lobed cells strongly thickened and deeply grooved; fragments of reticulate or bordered-pitted vessels from the stems; rare fragments of the nutlets (surface view [H], transverse section [J]) consisting of the epicarp [Ja], 3 layers of mesocarp, 2 of which have strongly thickened walls [Jb, Jc, Ha] and are positioned on either side of the middle layer whose cells contain microcrystals of calcium oxalate [Jd], and the endocarp [Je, Hb] consisting of cells with finely striated walls; fragments of the seed (surface view [K]) consisting of testa cells with finely reticulate walls [Ka], associated with cells of the endosperm [Kb] with oily contents; very numerous oil droplets [Kc]; rare fragments of the cauline leaves [F] may be present, with an epidermis covered with a striated cuticle [Fa] bearing glandular trichomes of lamiaceous type with 4 secretory cells [Fb] and diacytic stomata [Fc].

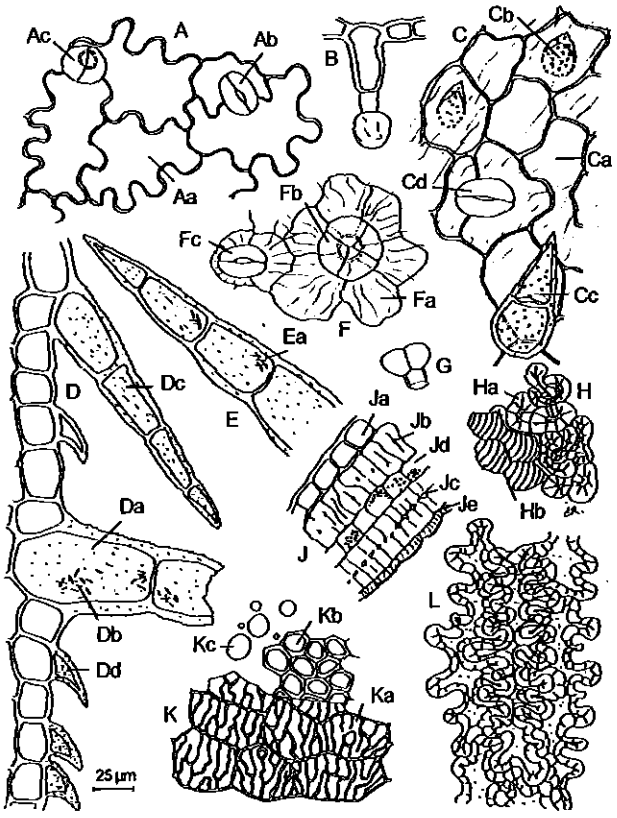


Figure 2439.-1. – *Illustration for identification test B of powdered herbal drug of common selfheal fruit-spike*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R*, sonicate for 10 min and centrifuge; use the supernatant.

Reference solution Dissolve 1 mg of *β-sitosterol R* and 1 mg of *ursolic acid R* in 2 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *glacial acetic acid R, ethyl acetate R, cyclohexane R* (1:16:40 *V/V/V*).

Application 10 µL [or 4 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 12 cm [or 6 cm].

Drying In air.

Detection Treat with a 10 per cent *V/V* solution of *sulfuric acid R* in *anhydrous ethanol R* and heat at 100 °C for 3 min; examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A pale violet fluorescent zone
	2 faint yellow fluorescent zones
β-sitosterol: a violet fluorescent zone	
Ursolic acid: a yellowish-orange fluorescent zone	A yellowish-orange fluorescent zone (ursolic acid)
	2 faint green fluorescent zones
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent of stems longer than 15 cm and maximum 2 per cent of other foreign matter.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C.

Total ash (*2.4.16*)
Maximum 12.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 4.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Solvent mixture *methanol R, 1,1-dimethylethyl methyl ether R* (20:80 *V/V*).

Test solution Disperse 2.000 g of the powdered herbal drug (355) (*2.9.12*) in 20 mL of the solvent mixture, heat under reflux at 80 °C for 30 min and filter. Repeat the extraction twice. Combine the filtrates and dilute to 100.0 mL with the solvent mixture. Evaporate 50.0 mL of this solution to dryness at 40 °C. Dissolve the residue in 1.0 mL of *1,1-dimethylethyl methyl ether R*. Rinse the flask 4 times with 1.0 mL of *1,1-dimethylethyl methyl ether R*. Pre-condition a 3 mL solid phase extraction column, containing 500 mg of *aminopropylsilyl silica gel for chromatography R1*, using 2 mL of *methanol R* followed by 2 mL of *1,1-dimethylethyl methyl ether R*. Subsequently apply the solution and the washings to the pre-conditioned column. Wash the column with 1.0 mL of *1,1-dimethylethyl methyl ether R* followed by 5 quantities, each of 1.0 mL, of *methanol R*. Apply 1.0 mL of a 2 per cent *V/V* solution of *anhydrous formic acid R* in *methanol R* and elute after 5 min. Repeat the elution 3 times and dilute the eluates to 5.0 mL with a 2 per cent *V/V* solution of *anhydrous formic acid R* in *methanol R*.

Solution A Dissolve 10.0 mg of *ursolic acid CRS* in *methanol R* and dilute to 10.0 mL with the same solvent.

www.webofpharma.com

Reference solution (a) Dilute 1.0 mL of solution A to 10.0 mL with a 2 per cent *V/V* solution of *anhydrous formic acid R* in *methanol R*.

Reference solution (b) Dissolve 10.0 mg of *oleanolic acid R* in *methanol R* and dilute to 10.0 mL with the same solvent. Mix 1.0 mL of the solution and 1.0 mL of solution A and dilute to 10.0 mL with a 2 per cent *V/V* solution of *anhydrous formic acid R* in *methanol R*.

Column:
— *size*: l = 0.15 m, Ø = 4.6 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase Mix 25 volumes of a 4.6 g/L solution of *ammonium dihydrogen phosphate R* adjusted to pH 6.0 with *strong sodium hydroxide solution R*, 35 volumes of *methanol R1* and 40 volumes of *acetonitrile R1*.

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 205 nm.

Injection 20 µL.

Run time 1.1 times the retention time of ursolic acid.

Elution order Oleanolic acid, ursolic acid.

Relative retention With reference to ursolic acid (retention time = about 28 min): oleanolic acid = about 0.9.

System suitability Reference solution (b):
— *resolution*: minimum 1.5 between the peaks due to oleanolic acid and ursolic acid.

Calculate the percentage contents of ursolic acid and oleanolic acid, expressed as ursolic acid, using the following equations:

$$n_1 = \frac{A_1 \times m_2 \times p \times 0.1}{A_2 \times m_1}$$

$$n_2 = \frac{A_3 \times m_2 \times p \times 0.1}{A_2 \times m_1}$$

n_1 = percentage content of ursolic acid;
n_2 = percentage content of oleanolic acid;
A_1 = area of the peak due to ursolic acid in the chromatogram obtained with the test solution;
A_2 = area of the peak due to ursolic acid in the chromatogram obtained with reference solution (a);
A_3 = area of the peak due to oleanolic acid in the chromatogram obtained with the test solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *ursolic acid CRS* used to prepare solution A, in grams;
p = assigned percentage content of ursolic acid in *ursolic acid CRS*.

Calculate the sum of the percentage contents of ursolic acid and oleanolic acid ($n_1 + n_2$) and the relative content of ursolic acid using the following expression:

$$\frac{n_1 \times 100}{(n_1 + n_2)}$$

Ph Eur

Senega Root

Senega

(Ph. Eur. monograph 0202)

When Powdered Senega Root is prescribed or demanded, material complying with the requirements below with the exception of Identification test A and the test for Foreign matter shall be dispensed or supplied.

Ph Eur

DEFINITION

Dried, whole or fragmented root and root crown of *Polygala senega* L. or root of *Polygala tenuifolia* Willd., with rootlets removed.

IDENTIFICATION

A. *P. senega*. The root crown of the whole drug is greyish-brown and distinctly wider than the root; it forms an irregular head up to 3 cm in diameter consisting of numerous, tightly packed remains or scars of stems and violet-brown buds. The taproot is flexuous and tortuous, brown or yellow, usually single but occasionally branched into 2 or 3 roots, usually 1-8 mm in diameter at the crown, gradually tapering to the tip; the external surface is transversely and longitudinally striated and often shows a more or less distinct, decurrent, elongated spiral ridge. The transverse section of the root is more or less triangular. The fracture is short and shows a yellowish cortex of varying thickness surrounding a paler, central, woody area irregular in shape, especially at the ridge. The fragmented drug consists of pieces of varying shape; fragments of the root crown comprise the tightly packed remains or scars of stems and violet-brown buds; fragments of the root have a brown or yellow, transversely and longitudinally striated external surface with a paler internal surface.

P. tenuifolia The whole drug consists of the root, light yellowish-brown or brown, straight or curved, 3-15 cm in length and 3-8 mm in diameter, showing numerous transverse wrinkles and fissures and, to a lesser extent, longitudinal striations; round rootlet scars are often visible. The xylem is light yellow and readily detached, with some fragments consisting only of rolls of bark with their edges folded inwards. The fracture shows a yellowish cortex and a pale yellow, usually circular, central woody area. The fragmented drug consists of more or less cylindrical slices, solid or hollow in the central part where the xylem has detached. The external surface is yellowish-grey to brownish-grey and transversely striated; the transverse section is yellowish-brown and shows a rounded, pale yellow, central woody area.

B. Microscopic examination (*2.8.23*). The powder is light yellow to brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0202.-1): fragments of lignified tissue [C, D, F] made up of numerous pitted tracheids [Ca, Da] and slightly larger, reticulate [Cb], pitted [Db] or bordered-pitted vessels [Fa]; yellowish parenchyma cells containing oil droplets [B]; fragments of cork (surface view [A], transverse section [E]), sometimes accompanied by phelloderm and parenchyma, some cells of which contain oil droplets [Ea]; numerous isolated oil droplets [J]. *P. tenuifolia* powder also contains calcium oxalate cluster crystals, isolated [G] or included in parenchymatous cells [H], and long, fine, thick-walled lignified fibres, most often fragmented, in clusters [M] or associated with vessels [Fb]. *P. senega* powder may show occasional fragments of epidermal tissue from bud scales [K, L] with stomata [La] and unicellular trichomes [Ka].

www.webofpharma.com

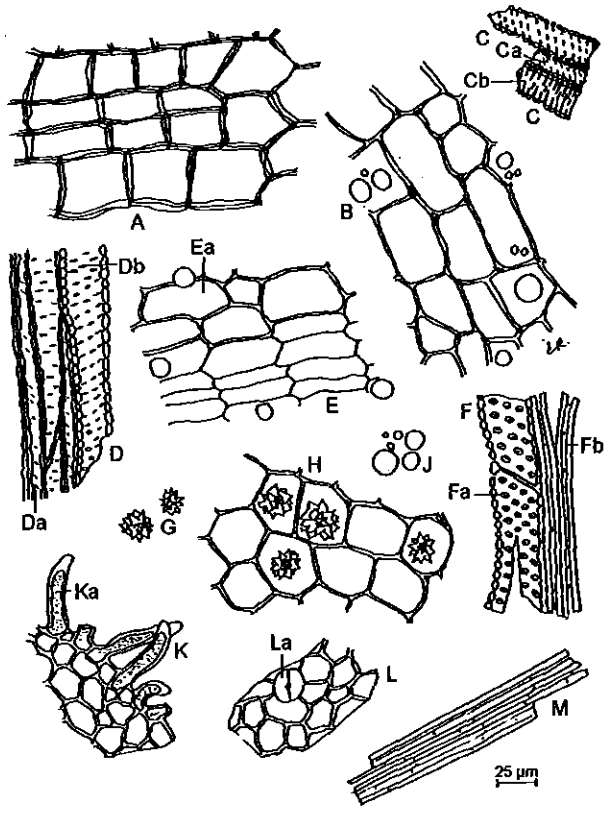


Figure 0202.-1. – *Illustration for identification test B of powdered herbal drug of senega root*

C. High-performance thin-layer chromatography (*2.8.25*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5.0 mL of *ethanol (70 per cent V/V) R*. Sonicate at 80 °C for 15 min, filter or centrifuge and use the filtrate or supernatant.

Reference solution (a) Dissolve 1 mg of *rutoside trihydrate R* and 30 mg of *puerarin R* in *methanol R* and dilute to 25.0 mL with the same solvent.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *methanol R*.

Reference solution (c) Dissolve 2 mg of *chlorogenic acid R* and 30 mg of *puerarin R* in *methanol R* and dilute to 25 mL with the same solvent.

Intensity marker Puerarin.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, glacial acetic acid R, water R, ethyl acetate R* (11:11:26:100 *V/V/V/V*).

Application 3 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of air at room temperature for 5 min.

Detection Heat at 100-105 °C for 3 min; spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then with a 50 g/L solution of *macrogol 400 R* in *methanol R* or, alternatively, dip the warm plate in a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, then in a 50 g/L solution of *macrogol 400 R* in *methylene chloride R*; allow the plate to dry in air for about 1 min and examine in ultraviolet light at 366 nm.

System suitability Reference solution (c):

— the chromatogram shows in the middle third 2 distinct zones; the lower zone (chlorogenic acid) shows a light blue fluorescence and the upper zone (puerarin) shows a blue fluorescence.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, other faint fluorescent zones may be present.

Top of the plate		
		A blue zone
Puerarin: a blue zone	A blue zone	A blue zone
	A blue zone	A blue zone
		A greyish zone, faint
Rutoside: an orange zone	An orange zone, faint	
		A greenish-blue zone (at the border between the middle and lower third)
		A bluish zone
	A whitish-blue zone	
	3 bluish zones	
Reference solution (a)	**Test solution (*Polygala senega*)**	**Test solution (*Polygala tenuifolia*)**

TESTS

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 6.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 3.0 per cent.

Extractable matter
Minimum 20.0 per cent.

To 1.00 g of the powdered herbal drug (355) (*2.9.12*) add a mixture of 4.5 g of *ethanol (96 per cent) R* and 15.5 g of *water R* and allow to macerate for 3 h, shaking frequently. Filter. Evaporate 5.0 g of the filtrate to dryness on a water-bath and dry in an oven at 100-105 °C for 2 h. The residue weighs a minimum of 50 mg.

Foam index (*2.8.24*)
Minimum 3.5, determined on 1.00 g of the powdered herbal drug (355) (*2.9.12*).

STORAGE

Protected from humidity.

LABELLING

The label states the species present.

Ph Eur

www.webofpharma.com

Senna Pods

Alexandrian Senna Fruit

(Ph. Eur. monograph 0207)

Preparations

Senna Liquid Extract

Standardised Senna Granules

Senna Tablets

When Powdered Alexandrian Senna Fruit is prescribed or demanded, material complying with the requirements below, with the exception of Identification test A and the test for Foreign matter, shall be dispensed or supplied.

Ph Eur

DEFINITION

Dried fruit of *Senna alexandrina* Mill. (syn. *Cassia acutifolia* Delile and *Cassia angustifolia* Vahl).

Content

Minimum 2.0 per cent of total hydroxyanthracene glycosides, expressed as sennoside B ($C_{42}H_{38}O_{20}$; M_r 863) (dried drug).

IDENTIFICATION

A. Flattened, more or less reniform pods, yellowish-brown to greenish-brown with brown patches at the positions corresponding to the seeds, usually 35-60 mm long and 14-20 mm wide. At one end is a stylar point and at the other a short stalk. The pods contain 5-8 flattened, obovate seeds, green or pale brown, with a more or less prominent network of transverse, wavy ridges on the testa.

B. Microscopic examination (*2.8.23*). The powder is brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0207.-1): fragments of the epicarp (surface view [B, K]) with polygonal cells, anomocytic [Ba] or paracytic [Bb, Ka] stomata (*2.8.3*) and covering trichomes [Kb] or their scars [Bc]; isolated conical warty covering trichomes, usually bent [C]; fragments of the mesocarp (surface view [D]) with fibres [Da] in 2 crossed layers accompanied by a layer of cells containing calcium oxalate prisms [Db] and sometimes cells of the underlying endocarp [Dc]; fragments of the outer layers of the testa (transverse section [J]) covered by a thick cuticle [Ja] with palisade cells about 50 µm long, with thick walls and a reduced lumen [Jb], accompanied by the hypodermis with pillar-like cells [Jc]; palisade cells of the testa (surface view [N]) and fragments of the hypodermis of the seed forming rings (surface view [A]); fragments of cotyledons (surface view [F], transverse section [E]) consisting of small cells of the epidermis [Ea, Fa] and of the palisade tissue [Eb, Fb]; prisms and cluster crystals of calcium oxalate, free [De, Ga] or included in parenchyma [G]; fragments of vascular bundles [L] with spiral vessels [La] and fibres with moderately thickened and pitted walls [Lb]; sclereids [M, O] and fibres [H] accompanied by crystal sheaths of calcium oxalate [Ha] from fruit stalks.

C. High-performance thin-layer chromatography (*2.8.25*).

Solvent mixture *ethanol (96 per cent) R, water R* (50:50 *V/V*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5.0 mL of the solvent mixture. Sonicate for 10 min, then filter or centrifuge the solution. Use the filtrate or supernatant.

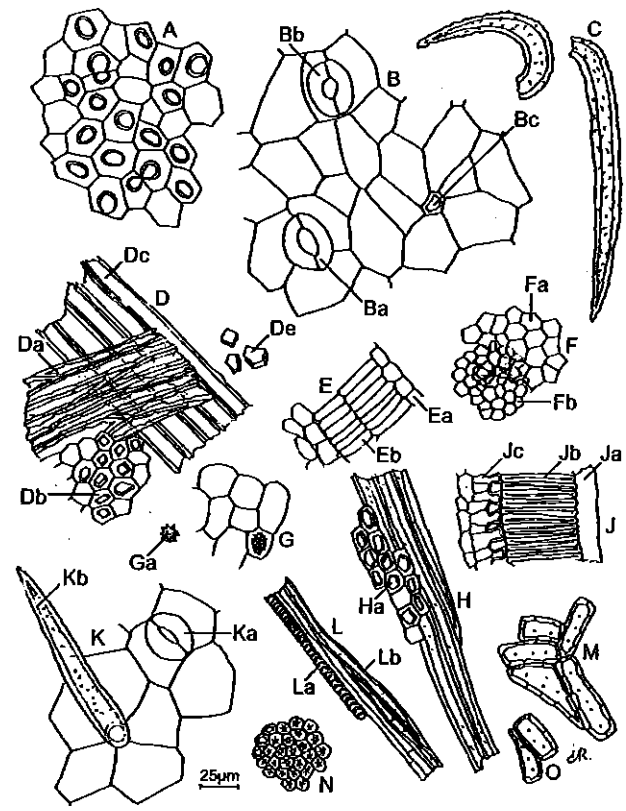


Figure 0207.-1. – *Illustration for identification test B of powdered herbal drug of senna pods*

Reference solution (a) Dissolve 3 mg of *sennoside A R* and 3 mg of *sennoside B R* in a mixture of equal volumes of *ethanol (96 per cent) R* and a 1 g/L solution of *sodium hydrogen carbonate R* and dilute to 20.0 mL with the same mixture of solvents.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with the solvent mixture.

Reference solution (c) Dissolve 10 mg of *senna extract HRS* in 1 mL of the solvent mixture (a slight residue may remain).

Intensity marker Sennoside A.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *water R, ethyl acetate R, propanol R* (30:40:40 *V/V/V*).

Application 1 µL of the test solution and 2 µL of reference solutions (a), (b) and (c), as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of air at room temperature for 5 min.

Detection Heat at 110 °C for 10 min; treat the warm plate with a 50 g/L solution of *potassium hydroxide R* in the solvent mixture and heat at 110 °C for 10 min; examine immediately in ultraviolet light at 366 nm.

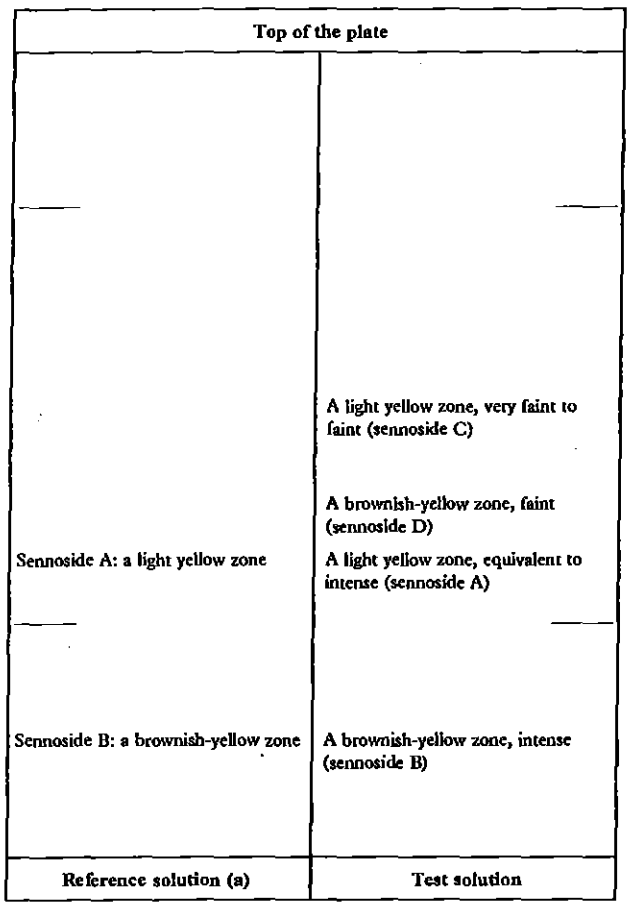
System suitability Reference solution (c):

— the chromatogram shows 2 distinct zones, which may be touching, near the border between the lower and middle thirds; the lower zone (sennoside A) shows a light yellow fluorescence and the upper zone (sennoside D) shows a faint brownish-yellow fluorescence.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, other blue and/or reddish

www.webofpharma.com

fluorescent zones may be present, mainly above the zone due to sennoside A. For sennosides, R_F values vary slightly and the zones may be curved depending on the concentration.



TESTS

Total anthraquinones (aloe emodin and rhein)

Liquid chromatography (*2.2.29*). *Carry out the test protected from bright light.*

Solvent mixture 1.0 g/L solution of *sodium hydrogen carbonate R*, *methanol R* (30:70 *V/V*).

Test solution Introduce 0.500 g of the powdered herbal drug (355) (*2.9.12*) into a 250 mL screw-cap bottle and add 100.0 mL of the solvent mixture. Sonicate for 30 min and shake for 2 h. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 10 mg of *aloe emodin R* and 10.0 mg of *rhein CRS* in *tetrahydrofuran R* and dilute to 50.0 mL with the same solvent. Dilute 1.0 mL of the solution to 20.0 mL with the solvent mixture.

Reference solution (b) Dissolve 10 mg of *senna extract HRS* in 8 mL of the solvent mixture using sonication for 5 min and dilute to 10 mL with the solvent mixture (a slight residue may remain). Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (c) Dissolve 5.0 mg of *sennoside B CRS* in 25 mL of *methanol R* using sonication and dilute to 50.0 mL with *water R*.

Column:
- *size*: l = 0.25 m, Ø = 4.6 mm;
- *stationary phase*: *end-capped propoxybenzene silica gel for chromatography R* (4 µm);
- *temperature*: 30 °C.

Mobile phase:
- *mobile phase A*: 1.275 per cent *V/V* solution of *anhydrous formic acid R*;
- *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 3	87	13
3 - 40	87 → 37	13 → 63

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 270 nm.

Injection 10 µL of the test solution and reference solutions (a) and (b).

Identification of peaks Use the chromatogram supplied with *senna extract HRS* and the chromatogram obtained with reference solution (b) to identify the peaks due to isorhamnetin diglucoside and hydroxyanthracene glycosides (peaks 2-9); any shoulder appearing on the ascending part of the peak due to sennoside B (peak 3) is included in its area; peaks 4 and 5 may be co-eluted; peaks 7 and 8 may be co-eluted; use the chromatogram obtained with reference solution (a) to identify the peaks due to aloe emodin and rhein.

Relative retention With reference to sennoside B (peak 3, retention time = about 14.2 min): isorhamnetin diglucoside = about 0.93; hydroxyanthracene glycoside (peak 2) = about 0.98; hydroxyanthracene glycoside (peak 4) = about 1.01; hydroxyanthracene glycoside (peak 5) = about 1.02; hydroxyanthracene glycoside (peak 6) = about 1.07; hydroxyanthracene glycoside (peak 7) = about 1.09; hydroxyanthracene glycoside (peak 8) = about 1.11; hydroxyanthracene glycoside (peak 9) = about 1.13; aloe emodin = about 2.2; rhein = about 2.3.

System suitability Reference solution (b):
- *resolution*: minimum 3.0 between the peaks due to isorhamnetin diglucoside and hydroxyanthracene glycoside (peak 2).

Calculate the percentage content of total anthraquinones (aloe emodin and rhein) (*TA*), expressed as rhein, using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 10}$$

A_1 = sum of the areas of the peaks due to aloe emodin and rhein in the chromatogram obtained with the test solution;
A_2 = area of the peak due to rhein in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *rhein CRS* used to prepare reference solution (a), in grams;
p = percentage content of rhein in *rhein CRS*.

Calculate the percentage content of total anthraquinones with reference to the sum of total hydroxyanthracene glycosides (*THG*, see Assay) and total anthraquinones, using the following expression:

$$\frac{TA}{THG + TA} \times 100$$

Limit:
- *total anthraquinones (aloe emodin and rhein) expressed as rhein ($C_{15}H_8O_6$; M_r 284.2)*: maximum 7.0 per cent, calculated with reference to the sum of total

www.webofpharma.com

hydroxyanthracene glycosides and total anthraquinones (dried drug).

Foreign matter (*2.8.2*)
Maximum 1 per cent.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 9.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 2.0 per cent.

ASSAY
Liquid chromatography (*2.2.29*) as described in the test for total anthraquinones (aloe emodin and rhein) with the following modification.

Injection Test solution and reference solution (c).

Calculate the percentage content of total hydroxyanthracene glycosides (peaks 2-9) (*THG*), expressed as sennoside B, using the following expression:

$$\frac{A_1 \times m_2 \times 2 \times p}{A_2 \times m_1}$$

A_1 = sum of the areas of the peaks due to hydroxyanthracene glycosides (peaks 2-9) in the chromatogram obtained with the test solution;
A_2 = area of the peak due to sennoside B in the chromatogram obtained with reference solution (c);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *sennoside B CRS* used to prepare reference solution (c), in grams;
p = percentage content of sennoside B in *sennoside B CRS*.

STORAGE
Protected from moisture.

Ph Eur

Senna Liquid Extract

DEFINITION

Senna Fruit, Alexandrian or Tinnevelly, crushed	1000 g
Coriander Oil	6 mL
Ethanol (90 per cent)	250 mL
Purified Water, freshly boiled and cooled	A sufficient quantity

Extemporaneous preparation
The following directions apply.

Macerate the crushed Senna Fruit in 5 litres of Purified Water for 8 hours, decant the clear liquid and strain; repeat the process twice using 2 litres of Purified Water for each maceration. Lightly press the marc, strain the expressed liquid, mix the strained liquid with the previously decanted liquid and heat the combined liquids at 80° for 3 minutes in a covered vessel. Allow to stand for not less than 24 hours; filter.

Evaporate the filtrate to 750 mL under reduced pressure at a temperature not exceeding 60°. Separately, dissolve the Coriander Oil in the Ethanol (90 per cent), add the solution to the evaporated filtrate and add sufficient Purified Water to produce 1000 mL. Allow to stand for not less than 24 hours; filter.

The extract complies with the requirements stated under Extracts and with the following requirements.

TESTS

Ethanol content
21 to 24% v/v, Appendix VIII F, Method III.

Dry residue
17 to 25% w/v.

Relative density
1.02 to 1.09, Appendix V G.

Standardised Senna Granules

DEFINITION
Standardised Senna Granules contain Alexandrian Senna Fruit in powder form with suitable excipients. The granules contain 0.55% w/w of sennosides, calculated as sennoside B.

The granules comply with the requirements stated under Granules and with the following requirements.

Content of sennosides calculated as sennoside B
0.467 to 0.633% w/w.

IDENTIFICATION
A. To 25 mg, in *No. 180 powder*, add 50 mL of *water* and 2 mL of *hydrochloric acid*, heat in a water bath for 15 minutes, allow to cool and shake with 40 mL of *ether*. Dry the ether layer over *anhydrous sodium sulfate*, filter, evaporate 5 mL of the filtrate to dryness, cool and add 5 mL of 6M *ammonia* to the residue; a yellow or orange colour is produced. Heat on a water bath for 2 minutes; a reddish violet colour is produced.

B. In the Assay, the chromatogram obtained with solution (1) exhibits two peaks corresponding to the peaks due to sennoside A and sennoside B in the chromatogram obtained with solution (2).

Loss on drying
When dried at 105° for 5 hours, lose not more than 2.0% of their weight. Use 5 g.

ASSAY
Carry out the method for *liquid chromatography*, Appendix III D, using the following solutions.

(1) Shake 2 g of the granules with 50 mL of a 0.3% v/v solution of *acetic acid* adjusted to pH 5.9 with 1M *sodium hydroxide* for 30 minutes, centrifuge, filter through a glass fibre paper (Whatman GF/C is suitable) and use the filtrate.

(2) Prepare solution (2) in the same manner as solution (1) but using a quantity of *Alexandrian senna fruit powder BPCRS* containing the equivalent of 11 mg of sennoside B.

CHROMATOGRAPHIC CONDITIONS

(a) Use a stainless steel column (15 cm × 4.6 mm) packed with *end-capped octadecylsilyl silica gel for chromatography* (5 µm) (Spherisorb ODS 2 is suitable).

(b) Use isocratic elution and the mobile phase described below.

(c) Use a flow rate of 2 mL per minute.

(d) Use an ambient column temperature.

(e) Use a detection wavelength of 350 nm.

(f) Inject 20 µL of each solution.

MOBILE PHASE

17 volumes of *acetonitrile* and 83 volumes of a 1% v/v solution of *glacial acetic acid*.

www.webofpharma.com

DETERMINATION OF CONTENT

Calculate the total content of sennosides A and B as sennoside B in the granules using the declared content of sennosides in *Alexandrian senna fruit powder BPCRS*.

STORAGE

Standardised Senna Granules should be kept in an airtight container.

LABELLING

The quantity of active ingredient is stated in terms of the equivalent amount of sennoside B.

Senna Tablets

DEFINITION

Senna Tablets contain the powdered pericarp of Senna Fruit, Alexandrian or Tinnevelly.

The tablets comply with the requirements stated under Tablets and with the following requirements.

Content of total sennosides, calculated as sennoside B

85.0 to 115.0% of the stated amount.

IDENTIFICATION

The powdered tablets exhibit diagnostic structures of senna pericarp. External epidermis of isodiametric cells with very thick outer walls. Occasional stomata. Trichomes few, unicellular, conical and warty. Parenchymatous cells from inner part of a two-to five-layered zone subjacent to the epidermis, each containing a single prism of calcium oxalate. Thick-walled fibres in two to four layers, the fibres of the outer and inner zones respectively with their long axes at right angles to each other. Sutural vascular strands sheathed by cells containing prisms of calcium oxalate; elements of seed tissue may also be present.

TESTS

Disintegration

Maximum time, 60 minutes, Appendix XII A.

ASSAY

Weigh and powder 20 tablets. Carry out the following procedure protected from light. To a quantity of the powder containing the equivalent of 7.5 mg of total sennosides add 30 mL of *water*, weigh, heat under a reflux condenser on a water bath for 15 minutes, allow to cool, weigh and restore the original weight with *water*. Centrifuge, transfer 20 mL of the supernatant liquid to a separating funnel, add 0.1 mL of 2M *hydrochloric acid*, shake with two 15 mL quantities of *chloroform*, allow to separate and discard the chloroform layers. Add 0.10 g of *sodium hydrogen carbonate* and shake for 3 minutes; centrifuge and transfer 10 mL of the liquid to a round-bottomed flask fitted with a ground-glass neck. Add a mixture of 8 mL of *iron(III) chloride solution* and 12 mL of *water* and mix. Heat under a reflux condenser on a water bath for 20 minutes, add 1 mL of *hydrochloric acid* and continue heating for a further 20 minutes, shaking frequently, until the precipitate is dissolved. Allow to cool, transfer the mixture to a separating funnel and extract with three 25-mL quantities of *ether* previously used to rinse the flask. Wash the combined ether extracts with two 15-mL quantities of *water* and add sufficient *ether* to produce 100 mL. Evaporate 10 mL just to dryness on a water-bath and dissolve the residue in 10 mL of 1M *potassium hydroxide*, filtering if necessary through a sintered-glass filter (ISO 4793, porosity grade 3, is suitable). Measure the *absorbance* of the resulting solution without delay at the maximum at 500 nm, Appendix II B. Calculate the content of total sennosides, as sennoside B, taking 200 as the value of A(1%, 1 cm) at the maximum at 500 nm.

LABELLING

The quantity of active ingredient is stated in terms of total sennosides expressed as the equivalent content of sennoside B.

Senna Leaflet

Senna Leaf

(Ph. Eur. monograph 0206)

Preparation

Standardised Senna Leaf Dry Extract

When Powdered Senna Leaf is prescribed or demanded, material complying with the requirements below with the exception of Identification test A and the test for Foreign matter shall be dispensed or supplied.

Ph Eur

DEFINITION

Dried leaflets of *Senna alexandrina* Mill. (syn. *Cassia acutifolia* Delile and *Cassia angustifolia* Vahl).

Content

Minimum 2.0 per cent of total hydroxyanthracene glycosides, expressed as sennoside B ($C_{42}H_{38}O_{20}$; M_r 863) (dried drug).

IDENTIFICATION

A. The green to brownish-green leaflets are thin, elongated, lanceolate, more or less asymmetrical at the base and mucronate at the apex, 15-50 mm long and 5-20 mm wide. Both surfaces of the lamina are covered with varying numbers of fine, short trichomes and may be marked with transverse or oblique lines. Pinnate venation is visible mainly on the abaxial surface and usually shows lateral veins anastomosing at the leaf margins.

B. Microscopic examination (*2.8.23*). The powder is light green or greenish-yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0206.-1): fragments of epidermis [A, B, J, K] with polygonal cells [Aa, Ka], paracytic stomata (*2.8.3*) [Ab, Ac, Ba, Ja, Kb] and unicellular covering trichomes, conical in shape, with warty walls (surface view [Ad], side view [G]), or their scars [Bb, Jb], frequently accompanied by palisade parenchyma [Ae, Jc]; isolated, fragmented covering trichomes [E]; fibres [F] accompanied by crystal sheaths containing prisms of calcium oxalate [Fa]; isolated prisms of calcium oxalate [D]; isolated cluster crystals of calcium oxalate [H]; fragments of median parenchyma from the lamina [C] with some cells containing cluster crystals of calcium oxalate [Ca], often accompanied by palisade parenchyma [Cb] and annular vessels [Cc].

C. High-performance thin-layer chromatography (*2.8.25*).

Solvent mixture *ethanol (96 per cent) R, water R* (50:50 *V/V*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5.0 mL of the solvent mixture. Sonicate for 10 min, then filter or centrifuge the solution. Use the filtrate or supernatant.

Reference solution (a) Dissolve 3 mg of *sennoside A R* and 3 mg of *sennoside B R* in a mixture of equal volumes of *ethanol (96 per cent) R* and a 1 g/L solution of *sodium hydrogen carbonate R* and dilute to 20.0 mL with the same mixture of solvents.

www.webofpharma.com

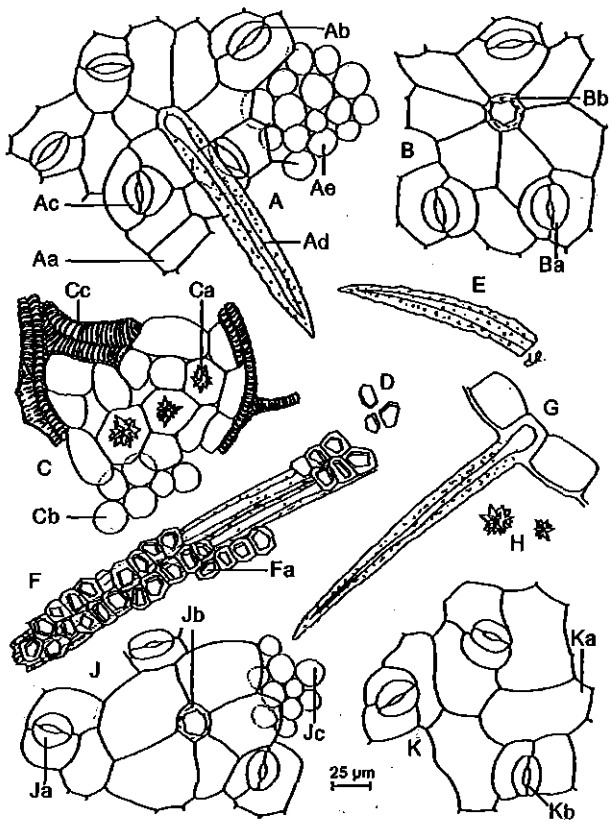


Figure 0206.-1. – *Illustration for identification test B of powdered herbal drug of senna leaflet*

Top of the plate	
	A light yellow zone, very faint to faint (sennoside C)
	A brownish-yellow zone, faint (sennoside D)
Sennoside A: a light yellow zone	A light yellow zone, equivalent (sennoside A)
Sennoside B: a brownish-yellow zone	A brownish-yellow zone, equivalent (sennoside B)
Reference solution (a)	**Test solution**

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with the solvent mixture.

Reference solution (c) Dissolve 10 mg of *senna extract HRS* in 1 mL of the solvent mixture (a slight residue may remain).

Intensity marker Sennoside A.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *water R, ethyl acetate R, propanol R* (30:40:40 *V/V/V*).

Application 1 µL of the test solution and 2 µL of reference solutions (a), (b) and (c), as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of air at room temperature for 5 min.

Detection Heat at 110 °C for 10 min; treat the warm plate with a 50 g/L solution of *potassium hydroxide R* in the solvent mixture and heat at 110 °C for 10 min; examine immediately in ultraviolet light at 366 nm.

System suitability Reference solution (c):

— the chromatogram shows 2 distinct zones, which may be touching, near the border between the lower and middle thirds; the lower zone (sennoside A) shows a light yellow fluorescence and the upper zone (sennoside D) shows a faint brownish-yellow fluorescence.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, other blue and/or reddish fluorescent zones may be present, mainly above the zone due to sennoside A. For sennosides, R_F values vary slightly and the zones may be curved depending on the concentration.

TESTS

Total anthraquinones (aloe emodin and rhein)

Liquid chromatography (*2.2.29*). *Carry out the test protected from bright light.*

Solvent mixture 1.0 g/L solution of *sodium hydrogen carbonate R, methanol R* (30:70 *V/V*).

Test solution Introduce 1.00 g of the powdered herbal drug (355) (*2.9.12*) into a 250 mL screw-cap bottle and add 100.0 mL of the solvent mixture. Sonicate for 30 min and shake for 2 h. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 10 mg of *aloe emodin R* and 10.0 mg of *rhein CRS* in *tetrahydrofuran R* and dilute to 50.0 mL with the same solvent. Dilute 1.0 mL of the solution to 20.0 mL with the solvent mixture.

Reference solution (b) Dissolve 10 mg of *senna extract HRS* in 8 mL of the solvent mixture using sonication for 5 min and dilute to 10 mL with the solvent mixture (a slight residue may remain). Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (c) Dissolve 5.0 mg of *sennoside B CRS* in 25 mL of *methanol R* using sonication and dilute to 50.0 mL with *water R*.

Column:

— *size*: *l* = 0.25 m, Ø = 4.6 mm;

— *stationary phase*: *end-capped propoxybenzene silica gel for chromatography R* (4 µm);

— *temperature*: 30 °C.

Mobile phase:

— *mobile phase A*: 1.275 per cent *V/V* solution of *anhydrous formic acid R*;

— *mobile phase B*: *acetonitrile R*;

www.webofpharma.com

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 3	87	13
3 - 40	87 → 37	13 → 63

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 270 nm.

Injection 10 µL of the test solution and reference solutions (a) and (b).

Identification of peaks Use the chromatogram supplied with *senna extract HRS* and the chromatogram obtained with reference solution (b) to identify the peaks due to isorhamnetin diglucoside and hydroxyanthracene glycosides (peaks 2-9); any shoulder appearing on the ascending part of the peak due to sennoside B (peak 3) is included in its area; peaks 4 and 5 may be co-eluted; peaks 7 and 8 may be co-eluted; use the chromatogram obtained with reference solution (a) to identify the peaks due to aloe emodin and rhein.

Relative retention With reference to sennoside B (peak 3, retention time = about 14.2 min): isorhamnetin diglucoside = about 0.93; hydroxyanthracene glycoside (peak 2) = about 0.98; hydroxyanthracene glycoside (peak 4) = about 1.01; hydroxyanthracene glycoside (peak 5) = about 1.02; hydroxyanthracene glycoside (peak 6) = about 1.07; hydroxyanthracene glycoside (peak 7) = about 1.09; hydroxyanthracene glycoside (peak 8) = about 1.11; hydroxyanthracene glycoside (peak 9) = about 1.13; aloe emodin = about 2.2; rhein = about 2.3.

System suitability Reference solution (b):
— *resolution*: minimum 3.0 between the peaks due to isorhamnetin diglucoside and hydroxyanthracene glycoside (peak 2).

Calculate the percentage content of total anthraquinones (aloe emodin and rhein) (*TA*), expressed as rhein, using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 10}$$

A_1 = sum of the areas of the peaks due to aloe emodin and rhein in the chromatogram obtained with the test solution;
A_2 = area of the peak due to rhein in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *rhein CRS* used to prepare reference solution (a), in grams;
p = percentage content of rhein in *rhein CRS*.

Calculate the percentage content of total anthraquinones with reference to the sum of total hydroxyanthracene glycosides (*THG*, see Assay) and total anthraquinones, using the following expression:

$$\frac{TA}{THG + TA} \times 100$$

Limit:
— *total anthraquinones (aloe emodin and rhein) expressed as rhein ($C_{15}H_8O_6$; M_r 284.2)*: maximum 7.0 per cent, calculated with reference to the sum of total hydroxyanthracene glycosides and total anthraquinones (dried drug).

Foreign matter (*2.8.2*)
Maximum 4 per cent.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 12.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 2.5 per cent.

ASSAY

Liquid chromatography (*2.2.29*) as described in the test for total anthraquinones (aloe emodin and rhein) with the following modification.

Injection Test solution and reference solution (c).

Calculate the percentage content of total hydroxyanthracene glycosides (peaks 2-9) (*THG*), expressed as sennoside B, using the following expression:

$$\frac{A_1 \times m_2 \times 2 \times p}{A_2 \times m_1}$$

A_1 = sum of the areas of the peaks due to hydroxyanthracene glycosides (peaks 2-9) in the chromatogram obtained with the test solution;
A_2 = area of the peak due to sennoside B in the chromatogram obtained with reference solution (c);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *sennoside B CRS* used to prepare reference solution (c), in grams;
p = percentage content of sennoside B in *sennoside B CRS*.

STORAGE

Protected from moisture.

Ph Eur

Standardised Senna Leaf Dry Extract

(Ph. Eur. monograph 1261)

Ph Eur

DEFINITION

Standardised dry extract produced from *Senna leaf (0206)*.

Content
5.5 per cent to 8.0 per cent of hydroxyanthracene glycosides, expressed as sennoside B ($C_{42}H_{38}O_{20}$; M_r 863) (dried extract). The measured content does not deviate from the value stated on the label by more than ± 10 per cent.

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure using ethanol (50-80 per cent *V/V*).

CHARACTERS

Appearance
Brownish or brown powder.

IDENTIFICATION

A. Thin-layer chromatography (*2.2.27*).

Solvent mixture *ethanol (96 per cent) R, water R* (50:50 *V/V*).

Test solution To 0.1 g of the extract to be examined add 5 mL of the solvent mixture and heat to boiling. Cool and centrifuge. Use the supernatant.

Reference solution Dissolve 10 mg of *senna extract CRS* in 1 mL of the solvent mixture (a slight residue remains).

www.webofpharma.com

Plate *TLC silica gel plate R.*

Mobile phase *glacial acetic acid R, water R, ethyl acetate R, propanol R* (1:30:40:40 *V/V/V/V*).

Application 10 µL as bands.

Development Over a path of 10 cm.

Drying In air.

Detection Treat with a 20 per cent *V/V* solution of *nitric acid R* and heat at 120 °C for 10 min; allow to cool and treat with a 50 g/L solution of *potassium hydroxide R* in *ethanol (50 per cent V/V) R* until the zones appear.

Results The principal zones in the chromatogram obtained with the test solution are similar in position, colour and size to the principal zones in the chromatogram obtained with the reference solution. The chromatograms show in the lower third a prominent brown zone due to sennoside B and above it a yellow zone followed by another prominent brown zone due to sennoside A. In the upper half of the chromatograms are visible, in order of increasing R_F value, a prominent reddish-brown zone and an orange-brown zone followed by a faint pink zone and 2 yellow zones. Close to the solvent front a dark pink zone appears, which may be followed by several faint zones.

B. Place about 25 mg of the extract to be examined in a conical flask and add 50 mL of *water R* and 2 mL of *hydrochloric acid R*. Heat in a water-bath for 15 min, cool and shake with 40 mL of *ether R*. Separate the ether layer, dry over *anhydrous sodium sulfate R*, evaporate 5 mL to dryness and to the cooled residue add 5 mL of *dilute ammonia R1*. A yellow or orange colour develops. Heat on a water-bath for 2 min. A reddish-violet colour develops.

TESTS

Loss on drying (*2.8.17*)
Maximum 5.0 per cent.

ASSAY

Carry out the assay protected from bright light.

Place 0.150 g of the extract to be examined in a 100 mL flask, disperse in *water R* and dilute to 100.0 mL with the same solvent. Filter the solution, discarding the first 10 mL of the filtrate. Transfer 20.0 mL of the filtrate to a 150 mL separating funnel. Add 0.1 mL of *dilute hydrochloric acid R* and shake with 3 quantities, each of 15 mL, of *ether R*. Allow the layers to separate and discard the ether layer. Add 0.10 g of *sodium hydrogen carbonate R* to the aqueous layer and shake for 3 min. Centrifuge and transfer 10.0 mL of the supernatant to a 100 mL round-bottomed flask with a ground-glass neck. Add 20 mL of *ferric chloride solution R1* and mix. Heat for 20 min under a reflux condenser in a water-bath with the water level above that of the liquid in the flask; add 3 mL of *hydrochloric acid R* and heat for a further 30 min with frequent shaking to dissolve the precipitate. Cool, transfer the mixture to a separating funnel and shake with 3 quantities, each of 25 mL, of *ether R* previously used to rinse the flask. Combine the ether layers and wash with 2 quantities, each of 15 mL, of *water R*. Transfer the ether layers to a volumetric flask and dilute to 100.0 mL with *ether R*. Evaporate 10.0 mL carefully to dryness and dissolve the residue in 10.0 mL of a 5.0 g/L solution of *magnesium acetate R* in *methanol R*. Measure the absorbance (*2.2.25*) at 515 nm using *methanol R* as the compensation liquid.

Calculate the percentage content of hydroxyanthracene glycosides expressed as sennoside B using the following expression:

$$\frac{A \times 4.167}{m}$$

i.e. taking the specific absorbance of sennoside B to be 240.

A = absorbance at 515 nm;
m = mass of the extract to be examined, in grams.

LABELLING

The label states the content of hydroxyanthracene glycosides.

Ph Eur

Serratula Herb

(Serratula Coronata Herb, Ph. Eur. monograph 2754)

Ph Eur

DEFINITION

Dried, whole or fragmented aerial part of *Serratula coronata* L. collected during flowering.

Content
Minimum 5.0 per cent of β-ecdysterone ($C_{27}H_{44}O_7$; M_r 480.6) (dried drug).

IDENTIFICATION

A. The stem is sulcate, erect, glabrous, usually terminally branched, rarely unbranched. Basal leaves are glabrescent, varying from pinnately lobed, or sometimes irregularly pinnatifid, to pinnatisect or pinnate; segments are elliptical to lanceolate, with hairy, irregularly serrate or dentate margins; main veins are sunken on the upper surface and prominent on the lower surface. Cauline leaves are similar to the basal leaves, but are smaller towards the top of the stem.
The capitula, 15–25 mm in diameter, are campanulate and arranged as a loose, irregular panicle; they consist of an involucre, a receptacle with paleae up to 10 mm in length and numerous florets. Involucral bracts are yellowish-green tinged with reddish-brown to violet, rigid, acute and distinctly velutinous. Inner bracts are more elongated, sometimes hooked at the apex. Florets are pinkish-violet, tubular and 20–28 mm in length. Achenes, if present, are oblanceolate-ellipsoid and glabrous, sometimes still bearing a pappus of multiseriate, acute, unbranched hairs.

B. Microscopic examination (*2.8.23*). The powder is green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2754.-1): fragments of the upper epidermis of the leaf (surface view [D]), consisting of polygonal cells with slightly sinuous anticlinal walls [Da] and anomocytic stomata (*2.8.3*) with 3-5 subsidiary cells [Db], usually accompanied by palisade parenchyma [Dc]; fragments of the lower epidermis of the leaf (surface view [C]), composed of irregularly shaped cells [Ca] and anomocytic stomata with 3-5 subsidiary cells [Cb] often accompanied by spongy parenchyma cells [Cc]; fragments of the margin of the leaf lamina showing the remains of the bases of numerous uniseriate covering trichomes [B, H] composed of 3-5 cells with thickened walls and a striated cuticle [Ba], occasionally bearing very thin-walled cells [Bb]; fragments of the abaxial epidermis of the bracts of the involucre [A, G] with slightly thickened, elongated cells [Aa] bearing short, unicellular, lignified covering trichomes pointing in the same direction, fusiform in surface view [Ab] and spiny in transverse section [Ga], and rare biseriate glandular trichomes [Ac]; fragments of the bristles of the calyx [J]; fragments of the

www.webofpharma.com

style [E] composed of fine irregular cells [Ea], 1 or 2 secretory canals with orange contents [Eb] lying parallel to the annular vessels [Ec]; pollen grains, 60-70 µm in diameter, with 3 pores and a thick, spiny exine [F]; fragments of the ovary with long styloid calcium oxalate crystals and fragments of the corolla containing small prismatic crystals of calcium oxalate may also be present.

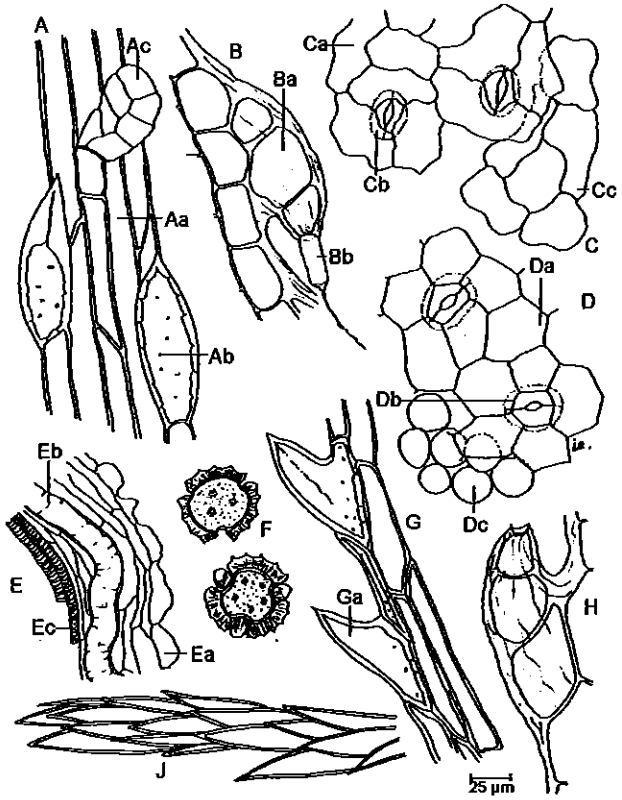


Figure 2754.-1. – *Illustration for identification test B of powdered herbal drug of Serratula coronata herb*

C. High-performance thin-layer chromatography (*2.8.25*).

Test solution To 0.25 g of the powdered herbal drug (355) (*2.9.12*) add 5.0 mL of *methanol R*. Sonicate for 10 min, centrifuge and use the supernatant.

Reference solution (a) Dissolve 1.5 mg of *rutoside trihydrate R* and 2.5 mg of *isoquercitroside R* in *methanol R* and dilute to 10.0 mL with the same solvent.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *methanol R*.

Reference solution (c) Dissolve 1.5 mg of *chlorogenic acid R* and 1.5 mg of *hyperoside R* in *methanol R* and dilute to 10.0 mL with the same solvent.

Intensity marker Isoquercitroside.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, water R, ethyl acetate R* (10:10:80 *V/V*).

Application 2 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of air at room temperature for 5 min.

Detection Heat at 100-105 °C for 3 min; spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then with a 50 g/L solution of *macrogol 400 R* in *methanol R* or, alternatively, dip the warm plate in a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, then in a 50 g/L solution of *macrogol 400 R* in *methylene chloride R*; allow the plate to dry in air for about 1 min and examine in ultraviolet light at 366 nm.

System suitability Reference solution (c):

— the chromatogram shows in the middle third 2 distinct zones, which may be touching; the lower zone (chlorogenic acid) shows a light blue fluorescence and the upper zone (hyperoside) shows a yellow or orange fluorescence.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, other faint to very faint fluorescent zones may be present.

Reference solution (a)	Test solution
	Top of the plate
	A red zone, very faint to equivalent
	A yellow zone, very faint to intense
	2 greenish-blue zones, very faint to equivalent (possibly overlapping with the yellow or orange zone below)
Isoquercitroside: a yellow or orange zone	A yellow or orange zone, very faint to faint
	A greenish-blue zone, equivalent
	A bluish zone, very faint to faint
Rutoside: a yellow or orange zone	A yellow or orange zone, very faint to faint

TESTS

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 12.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Place 4.0 g of the powdered herbal drug (355) (*2.9.12*) in the cartridge of a continuous extraction apparatus (Soxhlet type). Place 150 mL of *methanol R* and a magnetic stirrer in a 500 mL round-bottomed flask and heat under reflux for 8 h. Transfer the resulting extract to a volumetric flask and dilute to 200.0 mL with *methanol R*.

Reference solution (a) Dissolve 10.0 mg of *β-ecdysterone CRS* in *methanol R* using sonication and dilute to 50.0 mL with the same solvent.

www.webofpharma.com

Reference solution (b) Dissolve 2 mg of *makisterone A R* in reference solution (a) using sonication and dilute to 10 mL with reference solution (a).

Column:
- *size*: *l* = 0.25 m, Ø = 4.0 mm;
- *stationary phase*: *end-capped octadecylsilyl diol silica gel for chromatography compatible with highly aqueous mobile phases R* (5 µm);
- *temperature*: 25 °C.

Mobile phase:
- *mobile phase A*: 0.125 per cent *V/V* solution of *anhydrous formic acid R*;
- *mobile phase B*: *acetonitrile for chromatography R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 2	85	15
2 - 17	85 → 72.5	15 → 27.5
17 - 23	72.5 → 10	27.5 → 90

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 248 nm.

Injection 20 µL.

Identification of peaks Use the chromatogram obtained with reference solution (a) to identify the peak due to β-ecdysterone; use the chromatogram obtained with reference solution (b) to identify the peak due to makisterone A.

Retention time β-ecdysterone = about 11 min.

System suitability Reference solution (b):
- *resolution*: minimum 5.0 between the peaks due to β-ecdysterone and makisterone A.

Calculate the percentage content of β-ecdysterone using the following expression:

$$\frac{A_1 \times m_2 \times p \times 4}{A_2 \times m_1}$$

A_1 = area of the peak due to β-ecdysterone in the chromatogram obtained with the test solution;
A_2 = area of the peak due to β-ecdysterone in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *β-ecdysterone CRS* used to prepare reference solution (a), in grams;
p = assigned percentage content of β-ecdysterone in *β-ecdysterone CRS*.

Ph Eur

Sesame Seed

DEFINITION

Sesame seeds are the dried seeds of *Sesamum indicum* L.

IDENTIFICATION

A. The seed is a flattened pyriform shape. Size, testa colour and surface texture vary according to cultivar: sizes range from 1.5 to 4 mm long, 1 to 2 mm wide and 0.5 to 1 mm thick; the dull testa may be white, cream, yellow, grey, brown, red or black; medicinal cultivars from China and India are predominantly yellow, dark brown or black; and surface texture ranges from smooth to finely reticulate or rugose. The wider end is rounded and the narrow end tapers to a short point with a punctiform white or brown hilum. When viewed with a hand lens the seed margin is smooth or narrowly 1- or 2-ridged throughout all or part of its length, and a longitudinal line may be visible on one of the flat surfaces, notably in those cultivars with a pale coloured testa. Inside the thin testa, a narrow whitish endosperm and an embryo comprised of a two large, yellowish and oily cotyledons are present.

B. Reduce to a powder. The powder varies in colour from yellow to brown or blackish. Epidermis of the testa, a single layer of palisade-like cells thin-walled, with yellowish coloured contents and an embedded cluster crystal of calcium oxalate in each cell, except in those of the ridges which have no contents; the remainder of the testa is composed of collapsed cells. Endosperm 3 layered, rarely 2 layered, consisting of polygonal cells containing fixed oils and small aleurone grains. Epidermis of cotyledons, a single layer covered with a thin cuticle, with an underlying single layer of palisade- like cells; endosperm tissue composed of polygonal, parenchyma cells containing fixed oil and aleurone grains. Cluster crystals of calcium oxalate and fragments may be found scattered in the powder.

C. Carry out the test for the identification of fatty oils by thin-layer chromatography, Appendix X N, using the following solutions.

(1) Add 100 mL of dichloromethane to 10.0 g of the powdered herbal drug. Shake for 24 hours on a mechanical shaker, filter and evaporate to dryness at 40°. Dissolve 60 mg of the oily residue in 9 mL of dichloromethane.

(2) 0.67% w/v of sesame oil in dichloromethane.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *octadecylsilyl silica gel for HPTLC* (Merck silica gel 60 RP-18 HPTLC plates are suitable).

(b) Use mobile phase A and mobile B described below.

(c) Apply 1µL of each solution as 6 mm bands.

(d) Develop the plate twice to 0.5 cm in mobile phase A, drying the plate after each application. Develop the plate a further two times to 8 cm in mobile phase B, drying the plate after each application.

(e) After removal of the plate, dry in air and spray with a 10% w/v solution of *ethanolic phosphomolybdic acid solution*, heat at 120° for 3 minutes and examine in daylight.

MOBILE PHASE

Mobile phase A *ether*

Mobile phase B 20 volumes of *dichloromethane*, 40 volumes of *glacial acetic acid* and 50 volumes of *acetone*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (2) shows 4 clearly separated bands.

CONFIRMATION

The chromatogram obtained with solution (1) shows 4 grey bands with varying intensities. The 4 principal bands are similar in position, colour and size to the bands obtained with solution (2). Other bands may be present.

TESTS

Loss on drying

When dried for 2 hours at 100° to 105°, loses not more than 5.0% of its weight, Appendix IX D. Use 1 g.

Total Ash

Not more than 9%, Appendix XI J, Method II.

www.webofpharma.com

Sophora Flavescens Root

(Lightyellow Sophora Root, Ph. Eur. monograph 2440)

Ph Eur

DEFINITION

Whole or fragmented, dried root of *Sophora flavescens* Aiton, with root crown and rootlets removed, collected in spring or autumn.

Content

Minimum 1.2 per cent for the sum of matrine ($C_{15}H_{24}N_2O$; M_r 248.4) and oxymatrine ($C_{15}H_{24}N_2O_2$; M_r 264.4) (dried drug).

IDENTIFICATION

A. The root is cylindrical, usually branched in the lower part, 10-30 cm long, 1-6.5 cm in diameter, externally greyish-brown or brownish-yellow, exhibiting longitudinal wrinkles and transverse elongated lenticel-like protuberances. The outer bark is thin, mostly broken and recurved, easily exfoliated, with the exposed surface appearing yellow and smooth. The texture is hard and difficult to break. The fracture is fibrous. Slices are 3-6 mm thick; the transversely cut surface is yellowish-white with radial lines and cracks, sometimes exhibiting abnormal vascular bundles arranged in concentric rings or scattered irregularly.

B. Microscopic examination (*2.8.23*). The powder is pale brownish-yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2440.-1): very numerous unlignified fibres, single or in groups [C, G], usually surrounded by crystal sheaths of calcium oxalate [Ca]; some fibres accompanied by medullary rays with cells having slightly thickened and pitted walls [Ga]; xylem vessels, pitted or reticulate [K, L], 50-200 µm in diameter; calcium oxalate prisms, 10-25 µm in diameter, either isolated [B] or inside parenchymatous cells [Da], sometimes several prisms in the same cell, or forming crystal sheaths around the fibres [Ca]; numerous fragments of parenchyma with rounded to ovoid, slightly pitted cells [D]; fragments of cork (surface view [A]) consisting of polygonal cells, finely reticulate inside; rare sclereids, either in groups [F] or, more often, isolated [E]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows very abundant starch granules, either included in parenchyma cells [J] or isolated [H]; some are simple, most are 2-8 compound of variable size; the hilum is usually visible.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 20 mL of *water R*. Heat on a water-bath under a reflux condenser at 90 °C for 30 min. Allow to cool and centrifuge for 5 min. Dilute 5 mL of the supernatant to 10 mL with *methanol R*. A white precipitate is formed. Centrifuge for 5 min and use the clear, slightly yellow supernatant.

Reference solution Dissolve 1 mg of *brucine R* and 1 mg of *quinine R* in 5 mL of *ethanol (96 per cent) R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *concentrated ammonia R, methanol R, methylene chloride R* (5:10:85 *V/V*).

Application 5 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

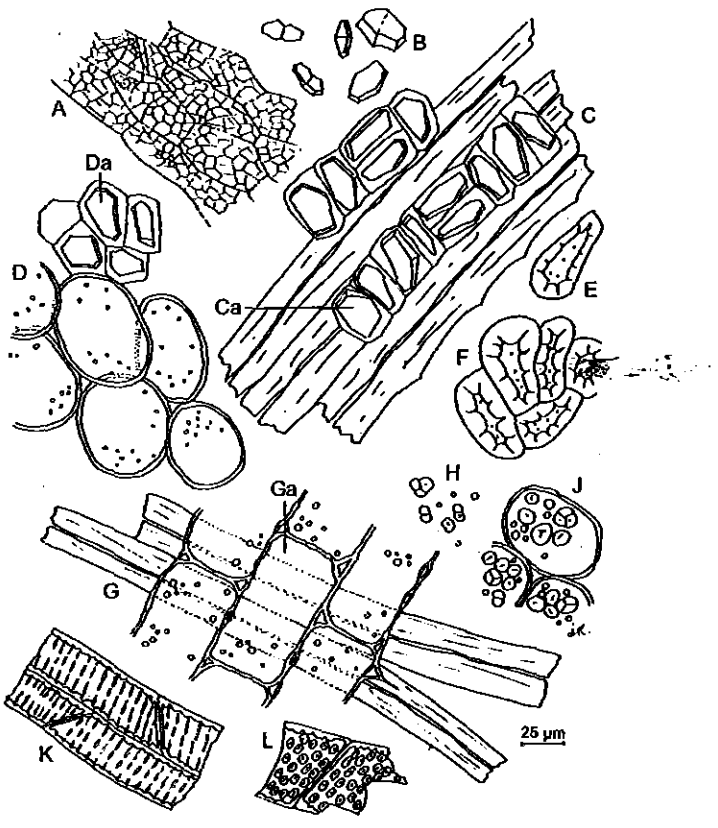


Figure 2440.-1. – *Illustration for identification test B of powdered herbal drug of lightyellow sophora root*

Detection Treat with *potassium iodobismuthate solution R* and then with *dilute hydrogen peroxide solution R* until the orange or brown zones become visible against a yellow background; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A faint brown or orange-red zone
	A brown or orange-red zone
An orange-red zone (brucine)	
A brown or orange-red zone (quinine)	
	2 or 3 prominent brown or orange-red zones
Reference solution	**Test solution**

TESTS

Loss on drying (*2.2.32*)

Maximum 11.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C.

www.webofpharma.com

Total ash (*2.4.16*)
Maximum 8.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 1.5 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 0.300 g of the powdered herbal drug (355) (*2.9.12*) add 0.5 mL of *concentrated ammonia R* and 25.0 mL of *methylene chloride R*, weigh and sonicate for 30 min. Allow to cool, weigh and adjust to the original mass with *methylene chloride R*, shake well and filter. Transfer 5.0 mL of the filtrate to a chromatographic column about 0.2 m long and 10 mm in internal diameter packed with 5 g of *neutral aluminium oxide R* (60-210 µm). Elute with 20 mL of a mixture of 3 volumes of *methanol R* and 7 volumes of *methylene chloride R*. Evaporate the eluate to dryness. Dissolve the residue in *ethanol (96 per cent) R* and dilute to 10.0 mL with the same solvent.

Reference solution Dissolve 5.0 mg of *matrine CRS* and 5.0 mg of *oxymatrine CRS* in a mixture of 2 volumes of *anhydrous ethanol R* and 8 volumes of *acetonitrile R*, and dilute to 5.0 mL with the same mixture of solvents. Dilute 1.0 mL of the solution to 20.0 mL with a mixture of 2 volumes of *anhydrous ethanol R* and 8 volumes of *acetonitrile R*.

Column:
— *size*: l = 0.125 m, Ø = 4.0 mm;
— *stationary phase*: *aminopropylsilyl silica gel for chromatography R* (5 µm).

Mobile phase 1 per cent *V/V* solution of *phosphoric acid R* in *ethanol (96 per cent) R*, *acetonitrile for chromatography R* (20:80 *V/V*).

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 220 nm.

Injection 20 µL.

Retention time Matrine = about 14 min; oxymatrine = about 24 min.

System suitability Reference solution:
— *resolution*: minimum 5.0 between the peaks due to matrine and oxymatrine.

Calculate the percentage content of the sum of matrine and oxymatrine using the following expression:

$$\frac{A_1 \times m_2 \times p_1 \times 0.50}{A_2 \times m_1} + \frac{A_3 \times m_3 \times p_2 \times 0.50}{A_4 \times m_1}$$

A_1 = area of the peak due to matrine in the chromatogram obtained with the test solution;
A_2 = area of the peak due to matrine in the chromatogram obtained with the reference solution;
A_3 = area of the peak due to oxymatrine in the chromatogram obtained with the test solution;
A_4 = area of the peak due to oxymatrine in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *matrine CRS* used to prepare the reference solution, in grams;
m_3 = mass of *oxymatrine CRS* used to prepare the reference solution, in grams;
p_1 = percentage content of matrine in *matrine CRS*;
p_2 = percentage content of oxymatrine in *oxymatrine CRS*.

Ph Eur

Sophora Flower

(Ph. Eur. monograph 2639)

Ph Eur

DEFINITION

Dried, opened flower of *Styphnolobium japonicum* (L.) Schott (syn. *Sophora japonica* L.).

Content
— minimum 8.0 per cent of total flavonoids, expressed as rutoside ($C_{27}H_{30}O_{16}$; M_r 611) (dried drug);
— minimum 6.0 per cent of rutoside ($C_{27}H_{30}O_{16}$; M_r 611) (dried drug).

IDENTIFICATION

A. The opened flower is crumpled, rolled, and has a very thin and short pedicel. The dark green or brown, campanulate calyx is about 3-4 mm long and consists of 5 fused sepals with longitudinal striations at the base, divided at the apex into 5 slightly bilabiate lobes. The pale yellow or light yellowish-brown, papilionaceous type corolla is often broken and measures about 10-15 mm; the upper petal is the largest, subrounded, with a reflexed apex and a bright yellow unguis at its internal base. The other 4 petals are oblong. There are 10 free stamens surrounding a cylindrical and curved central style.

B. Microscopic examination (*2.8.23*). The powder is yellowish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2639.-1): roundish [La] or triangular [Lb] pollen grains [L] with 3 pores and a smooth exine, about 18 µm in diameter; isolated covering trichomes [A, B, F, O] of varying lengths (60-660 µm), slightly flexed, usually consisting of 1 or 2 basal cells and a long pointed distal cell, with smooth or slightly warty walls; fragments of sepals [C] composed of anomocytic stomata (*2.8.3*) with 4-8 subsidiary cells [Ca], covering trichomes [Cb] or their scars [Cc]; fragments of petals [G, H] with cells covered by a finely striated cuticle [Ga, Ha], sometimes accompanied by fine annular or spiral vessels [Hb] and parenchyma with some cells containing crystalline masses of rutoside [Hc]; fragments of parenchyma [E] from the sepals containing prisms of calcium oxalate [Ea] and crystalline masses of rutoside [Eb]; fragments of anthers [N] showing the characteristic fibrous layer (transverse section [Na], surface view [K]) and immature pollen grains [Nb]; free prisms of calcium oxalate [M]. Examine under a microscope using *chloral hydrate solution R*, without heating the preparation: brownish-yellow rutoside crystals are visible, free or included in cells, as crystalline masses [Eb, Hc, J] or in fan-shaped aggregates of very fine needles [D, Ec, Gb].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the powdered herbal drug (355) (*2.9.12*) add 5.0 mL of *methanol R*, sonicate for 10 min and filter.

Reference solution Dissolve 10 mg of *hyperoside R* and 10 mg of *rutoside trihydrate R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R*, *water R*, *ethyl acetate R* (10:10:80 *V/V/V*).

Application 10 µL [or 5 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

www.webofpharma.com

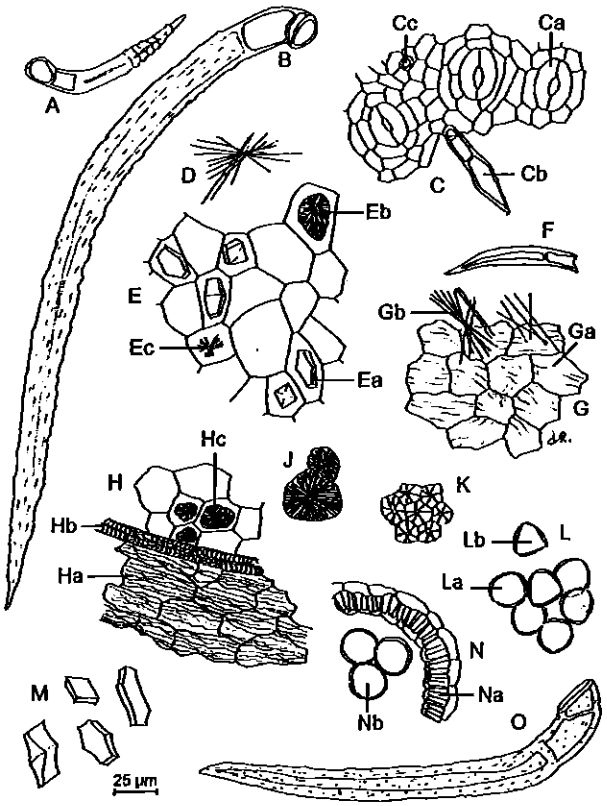


Figure 2639.-1. – *Illustration for identification test B of powdered herbal drug of sophora flower*

Detection Treat with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R* and then with a 50 g/L solution of *macrogol 400 R* in *methanol R*, allow to dry in air for about 30 min, and examine in ultraviolet light at 365 nm.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	An orange-yellow zone
	A brown zone
Hyperoside: a yellowish-orange zone	
	2 green zones
Rutoside: an orange-yellow zone	A very intense orange-yellow zone (rutoside)
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent of flower buds and maximum 2 per cent of other foreign matter.

Loss on drying (*2.2.32*)
Maximum 11.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 9.0 per cent.

ASSAY

Total flavonoids

Stock solution Place 2.000 g of the powdered herbal drug (355) (*2.9.12*) in the cartridge of a continuous-extraction apparatus (Soxhlet type). Add 100 mL of *heptane R* and heat under a reflux condenser until the extraction liquid is colourless. Allow to cool and discard the heptane. Add 90 mL of *methanol R* and continue the extraction with heating under a reflux condenser until the extraction liquid is colourless. Allow to cool. Transfer the methanolic solution to a 100 mL volumetric flask. Rinse the extraction flask with a few millilitres of *methanol R*. Combine the methanolic solutions and dilute to 100.0 mL with *methanol R*. Dilute 10.0 mL of this solution to 100.0 mL with *water R* and shake vigorously.

Test solution Dilute 10.0 mL of the stock solution to 100.0 mL with a 20 g/L solution of *aluminium chloride R* in *methanol R*.

Compensation solution Dilute 10.0 mL of the stock solution to 100.0 mL with *methanol R*.

Measure the absorbance (*2.2.25*) of the test solution after 15 min by comparison with the compensation solution at 425 nm.

Calculate the percentage content of total flavonoids, expressed as rutoside, using the following expression:

$$\frac{A \times 1000}{m \times 37}$$

i.e. taking the specific absorbance of rutoside to be 370.

A = absorbance of the test solution at 425 nm;
m = mass of the herbal drug to be examined, in grams.

Rutoside

Liquid chromatography (*2.2.29*).

Test solution Place 0.500 g of the powdered herbal drug (355) (*2.9.12*) in a conical flask and add 50.0 mL of *methanol R*. Weigh, sonicate for 30 min and allow to cool. Weigh and compensate for the loss of solvent with *methanol R*. Shake vigorously, filter, and dilute 2.0 mL of the filtrate to 10.0 mL with *methanol R*.

Reference solution (a) Dissolve 10.0 mg of *rutoside trihydrate CRS* in 2 mL of *methanol R* and dilute to 10.0 mL with a 50 per cent *V/V* solution of *methanol R*. Dilute 2.0 mL of this solution to 10.0 mL with a 50 per cent *V/V* solution of *methanol R*.

Reference solution (b) Dissolve 10.0 mg of *apigenin 7-glucoside R* and 10.0 mg of *rutoside trihydrate R* in 30 mL of *methanol R* and dilute to 50.0 mL with a 50 per cent *V/V* solution of *methanol R*.

Column:
— *size*: l = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
— *mobile phase A*: 1 per cent *V/V* solution of *glacial acetic acid R*;
— *mobile phase B*: *methanol R*;

www.webofpharma.com

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 5	68	32
5 - 20	68 → 50	32 → 50
20 - 30	50 → 0	50 → 100
30 - 35	0	100

Flow rate 1.3 mL/min.

Detection Spectrophotometer at 350 nm.

Injection 20 µL.

Relative retention With reference to rutoside (retention time = about 17 min): apigenin 7-glucoside = about 1.1.

System suitability Reference solution (b):

— *resolution*: minimum 1.5 between the peaks due to rutoside and apigenin 7-glucoside.

Calculate the percentage content of rutoside using the following expression:

$$\frac{A_1 \times m_2 \times p \times 5}{A_2 \times m_1}$$

A_1 = area of the peak due to rutoside in the chromatogram obtained with the test solution;

A_2 = area of the peak due to rutoside in the chromatogram obtained with reference solution (a);

m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;

m_2 = mass of *rutoside trihydrate CRS* used to prepare reference solution (a), in grams;

p = assigned percentage content of rutoside in *rutoside trihydrate CRS*.

Ph Eur

Sophora Flower-Bud

(Ph. Eur. monograph 2427)

Ph Eur

DEFINITION

Whole, dried flower bud of *Styphnolobium japonicum* (L.) Schott (syn. *Sophora japonica* L.).

Content

— minimum 20.0 per cent of total flavonoids, expressed as rutoside ($C_{27}H_{30}O_{16}$; M_r 611) (dried drug);

— minimum 15.0 per cent of rutoside ($C_{27}H_{30}O_{16}$; M_r 611) (dried drug).

IDENTIFICATION

A. The flat flower bud, ovoid or ellipsoid, has a very thin and short pedicel and is about 7-10 mm long and 3-4 mm thick. The dark green or brown calyx, forming the lower part of the bud, is about 3-4 mm long and consists of 5 fused sepals with longitudinal striations at the base. The pale yellow or brownish-yellow corolla, unopened, delicate, extends beyond the calyx and contains 10 free stamens surrounding a central style.

B. Microscopic examination (*2.8.23*). The powder is pale yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2427.-1): roundish [La] or triangular [Lb] pollen grains [L] with 3 pores and a smooth exine, about 18 µm in diameter; isolated covering trichomes [A, B, F, O] of varying lengths (60-660 µm), slightly flexed, usually consisting of 1 or 2 basal cells and a long pointed distal cell, with smooth or slightly warty walls; fragments of sepals [C] composed of anomocytic stomata (*2.8.3*) with 4-8 subsidiary cells [Ca], covering trichomes [Cb] or their scars [Cc]; fragments of petals [G, H] with cells covered by a finely striated cuticle [Ga, Ha], sometimes accompanied by fine annular or spiral vessels [Hb] and parenchyma with some cells containing crystalline masses of rutoside [Hc]; fragments of parenchyma [E] from the sepals containing prisms of calcium oxalate [Ea] and crystalline masses of rutoside [Eb]; fragments of anthers [N] showing the characteristic fibrous layer (transverse section [Na], surface view [K]) and immature pollen grains [Nb]; free prisms of calcium oxalate [M]. Examine under a microscope using *chloral hydrate solution R*, without heating the preparation: brownish-yellow rutoside crystals are visible, free or included in cells, as crystalline masses [Eb, Hc, J] or in fan-shaped aggregates of very fine needles [D, Ec, Gb].

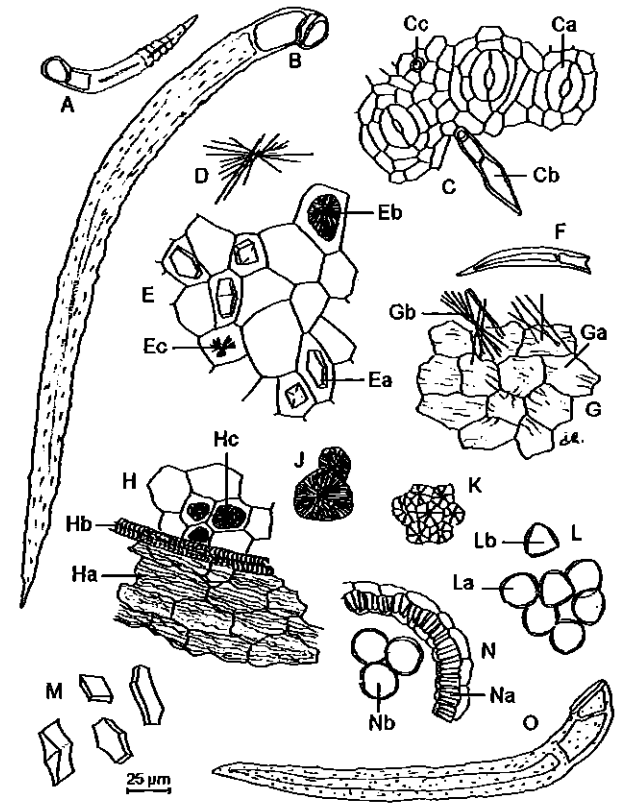


Figure 2427.-1. – *Illustration for identification test B of powdered herbal drug of sophora flower-bud*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.2 g of the powdered herbal drug (355) (*2.9.12*) add 5.0 mL of *methanol R*, sonicate for 10 min and filter.

Reference solution Dissolve 10 mg of *hyperoside R* and 10 mg of *rutoside trihydrate R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, water R, ethyl acetate R* (10:10:80 *V/V/V*).

Application 10 µL [or 5 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Treat with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R* and then with a 50 g/L

www.webofpharma.com

solution of *macrogol 400 R* in *methanol R*, allow to dry in air for about 30 min, and examine in ultraviolet light at 365 nm.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	An orange-yellow zone
	A brown zone
Hyperoside: a yellowish-orange zone	
	2 green zones
Rutoside: an orange-yellow zone	A very intense orange-yellow zone (rutoside)
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)

Maximum 5 per cent of opened flowers and maximum 2 per cent of other foreign matter.

Loss on drying (*2.2.32*)

Maximum 11.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 9.0 per cent.

ASSAY

Total flavonoids

Stock solution Place 1.00 g of the powdered herbal drug (355) (*2.9.12*) in the cartridge of a continuous-extraction apparatus (Soxhlet type). Add 100 mL of *heptane R* and heat under a reflux condenser until the extraction liquid is colourless. Allow to cool and discard the heptane. Add 90 mL of *methanol R* and continue the extraction with heating under a reflux condenser until the extraction liquid is colourless. Allow to cool. Transfer the methanolic solution to a 100 mL volumetric flask. Rinse the extraction flask with a few millilitres of *methanol R*. Combine the methanolic solutions and dilute to 100.0 mL with *methanol R*. Dilute 10.0 mL of this solution to 100.0 mL with *water R* and shake vigorously.

Test solution Dilute 10.0 mL of the stock solution to 100.0 mL with a 20 g/L solution of *aluminium chloride R* in *methanol R*.

Compensation solution Dilute 10.0 mL of the stock solution to 100.0 mL with *methanol R*.

Measure the absorbance (*2.2.25*) of the test solution after 15 min by comparison with the compensation solution at 425 nm.

Calculate the percentage content of total flavonoids, expressed as rutoside, using the following expression:

$$\frac{A \times 1000}{m \times 37}$$

i.e. taking the specific absorbance of rutoside to be 370.

A = absorbance of the test solution at 425 nm;
m = mass of the herbal drug to be examined, in grams.

Rutoside

Liquid chromatography (*2.2.29*).

Test solution Place 0.200 g of the powdered herbal drug (355) (*2.9.12*) in a conical flask and add 50.0 mL of *methanol R*. Weigh, sonicate for 30 min and allow to cool. Weigh and compensate for the loss of solvent with *methanol R*. Shake vigorously, filter, and dilute 2.0 mL of the filtrate to 10.0 mL with *methanol R*.

Reference solution (a) Dissolve 10.0 mg of *rutoside trihydrate CRS* in 2 mL of *methanol R* and dilute to 10.0 mL with a 50 per cent *V/V* solution of *methanol R*. Dilute 2.0 mL of this solution to 10.0 mL with a 50 per cent *V/V* solution of *methanol R*.

Reference solution (b) Dissolve 10.0 mg of *apigenin 7-glucoside R* and 10.0 mg of *rutoside trihydrate R* in 30 mL of *methanol R* and dilute to 50.0 mL with a 50 per cent *V/V* solution of *methanol R*.

Column:
— *size*: l = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
— *mobile phase A*: 1 per cent *V/V* solution of *glacial acetic acid R*;
— *mobile phase B*: *methanol R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 5	68	32
5 - 20	68 → 50	32 → 50
20 - 30	50 → 0	50 → 100
30 - 35	0	100

Flow rate 1.3 mL/min.

Detection Spectrophotometer at 350 nm.

Injection 20 µL.

Relative retention With reference to rutoside (retention time = about 17 min): apigenin 7-glucoside = about 1.1.

System suitability Reference solution (b):
— *resolution*: minimum 1.5 between the peaks due to rutoside and apigenin 7-glucoside.

Calculate the percentage content of rutoside using the following expression:

$$\frac{A_1 \times m_2 \times p \times 5}{A_2 \times m_1}$$

A_1 = area of the peak due to rutoside in the chromatogram obtained with the test solution;
A_2 = area of the peak due to rutoside in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *rutoside trihydrate CRS* used to prepare reference solution (a), in grams;
p = assigned percentage content of rutoside in *rutoside trihydrate CRS*.

Ph Eur

www.webofpharma.com

Spearmint Oil

DEFINITION
Spearmint Oil is obtained by distillation from fresh flowering plants of *Mentha spicata* L. and *Mentha* × *cardiaca* (Gray) Bak.

CHARACTERISTICS
A clear, colourless, pale yellow or greenish yellow liquid when recently distilled, but becoming darker and viscous on keeping; visibly free from water; odour, that of spearmint.

IDENTIFICATION
Examine the chromatograms obtained in the test for Chromatographic profile. The retention times of the principal peaks in the chromatogram obtained with solution (1) are similar to those of the principal peaks in the chromatogram obtained with solution (2).

TESTS
Optical rotation
American-type oil, –45° to –60°; Chinese-type oil, –50° to –62°; Appendix V F.

Refractive index
1.484 to 1.491, Appendix V E.

Solubility in ethanol
Soluble, at 20°, in 1 part of *ethanol (80%)*, Appendix X M. The solution may become cloudy when diluted.

Weight per mL
American-type oil, 0.917 to 0.934 g; Chinese-type oil, 0.935 to 0.952 g, Appendix V G.

Chromatographic profile
Carry out the method for *gas chromatography*, Appendix III B, using the following solutions. Solution (1) is the substance being examined. For solution (2) mix carefully 0.1 g of *limonene*, 0.2 g of *cineole*, 0.4 g of *menthone*, 0.1 g of (+)-*isomenthone*, 0.4 g of *menthyl acetate*, 0.2 g of *pulegone*, 0.6 g of *menthol* and 0.1 g of *carvone* with 1 g of *hexane*.

The chromatographic procedure may be carried out using (a) a glass capillary column (25 m to 60 m × about 0.25 mm) coated with *polyethylene glycol 20,000* as bonded phase (Carbowax 20M is suitable) and (b) *helium* as the carrier gas at a flow rate of 1.5 mL per minute. Maintain the temperature of the column at 55° for 6 minutes then increase it at the rate of 4° per minute to 180°; keep the injection port temperature at 220° and the detector at 230°.

Inject 0.1 µL of solution (2). When the chromatograms are recorded in the prescribed conditions, the components elute in the order indicated in the composition of the reference solution. Record the retention times of these substances. The test is not valid unless the number of *theoretical plates* calculated from the limonene peak is at least 30,000 and the *resolution factor* between the peaks corresponding to limonene and cineole is at least 1.5.

Inject 0.1 µL of solution (1). Using the retention times determined from the chromatogram obtained with solution (2) locate the components of the reference solution on the chromatogram obtained with solution (1) (disregard the peak due to hexane). Determine the percentage content of the components by *normalisation*. The percentages are within the following ranges:

Limonene 2.0 to 25.0%.

Cineole less than 2.5%.

Menthone less than 2.5%.

Isomenthone less than 1.0%.

Menthyl acetate less than 1.0%.

Pulegone less than 0.5%.

Menthol less than 2.0%.

Carvone Not less than 55.0%.

STORAGE
Spearmint Oil should be kept in a well-filled container and protected from light.

LABELLING
The label states whether the oil is American-type oil or Chinese-type oil.

Squill

Preparations
Squill Liquid Extract

Squill Oxymel

Opiate Squill Linctus

Indian Squill

Paediatric Opiate Squill Linctus

When Powdered Squill is prescribed or demanded, material complying with the appropriate requirements below shall be dispensed or supplied.

DEFINITION
Squill consists of the bulb of *Drimia maritima* (L.) Stearn, collected when the foliage and leaves are absent, divested of its dry, outer, membranous coats, cut into transverse slices and dried. It is known in commerce as white squill. It may be powdered.

IDENTIFICATION
A. Transverse slices, about 5 to 8 mm thick, occurring as straight or curved triangular pieces about 5 to 50 mm long and 3 to 8 mm wide at mid-point, tapering towards each end, yellowish white in colour, texture horny, somewhat translucent, breaking with an almost glassy fracture when quite dry, but readily absorbing moisture when exposed to the air and becoming tough and flexible; transversely cut surface showing a single row of prominent, vascular bundles near the concave edge and numerous smaller bundles scattered throughout the mesophyll.

B. Epidermis: cells polygonal and axially elongated, 1 to 2 times longer than wide, cuticle thick, stratified; stomata very rare, *anomocytic*, Appendix XI H, and nearly circular in outline, about 50 to 60 µm in diameter; mesophyll of colourless, thin-walled parenchyma containing very occasional starch granules, many cells containing bundles of acicular crystals of calcium oxalate embedded in mucilage, crystals up to about 1 mm long and about 1 to 15 µm wide; other cells containing sinistrin; vascular bundles collateral, scattered throughout the mesophyll; xylem vessels with spiral and annular wall thickening; trichomes absent.

C. The mucilage contained in the cells of the mesophyll is stained red with *alkaline corallin solution* but produces no red colour with *ruthenium red* solution and no purple colour with 0.01M *iodine*.

TESTS
Acid-insoluble ash
Not more than 1.5%, Appendix XI K, Method I.

Extractive soluble in ethanol (60%)
Not less than 68.0%, Appendix XI B1. Use material that has been dried for 2 hours at 105° and powdered.

www.webofpharma.com

Loss on drying
When dried at 100° to 105° for 2 hours, loses not more than 14.0% of its weight. Use 1 g.

STORAGE
Squill should be stored in a dry place.

Indian Squill

Preparations
Squill Oxymel

When Powdered Indian Squill is prescribed or demanded, material complying with the appropriate requirements below shall be dispensed or supplied.

DEFINITION
Indian Squill consists of the bulb of *Drimia indica* (Roxb.) J P Jessop, collected soon after the plant has flowered, divested of dry, outer membranous coats and usually cut longitudinally into slices and dried.

CHARACTERISTICS
Odourless or almost odourless.

Macroscopical
Curved or irregularly shaped strips, about 10 to 50 mm long, 3 to 10 mm wide and 1 to 3 mm thick, frequently tapering towards the ends, occasionally grouped three or four together and attached to a portion of the axis; ridged in the direction of their length and varying in colour from pale yellowish brown to buff; brittle when dry, but tough and flexible when exposed to air.

Microscopical
Epidermis: cells tetrahedral to hexahedral, thin-walled, three to five times longer than wide, having a thick, striated cuticle; stomata rare, *anomocytic*, Appendix XI H, circular in outline, 40 to 42 µm in diameter; mesophyll of thin-walled polygonal cells containing mucilage, some cells also containing bundles of acicular crystals of calcium oxalate, 20 to 900 µm in length; vascular bundles collateral, scattered throughout the mesophyll; xylem vessels with spiral and annular wall thickening; trichomes and starch absent.

IDENTIFICATION
The mucilage contained in the cells of the mesophyll is stained red with *alkaline corallin solution* and reddish purple with 0.01M *iodine*.

TESTS
Ash
Not more than 6.0%, Appendix XI J.

STORAGE
Indian Squill should be stored in a dry place.

Squill Liquid Extract

DEFINITION
Squill Liquid Extract is prepared by extracting Squill with Ethanol (70 per cent).

Extemporaneous preparation
The following formula and directions apply.

Squill, in *coarse powder*	1000 g
Ethanol (70 per cent)	A sufficient quantity

Exhaust the Squill, in *coarse powder*, with Ethanol (70 per cent) by *percolation*, Appendix XI F. Reserve the first 850 mL of the percolate; evaporate the subsequent percolate to the consistence of a soft extract and dissolve it in the reserved portion. Add sufficient Ethanol (70 per cent) to produce 1000 mL and filter.

The extract complies with the requirements stated under Extracts and with the following requirements.

TESTS
Ethanol content
34 to 50% v/v, Appendix VIII F, Method III.

Dry residue
40 to 55% w/v.

Relative density
1.00 to 1.14, Appendix V G.

Squill Oxymel

DEFINITION

Squill, bruised or Indian Squill, bruised	50 g
Acetic Acid (33 per cent)	90 mL or a sufficient quantity
Purified Water, freshly boiled and cooled	250 mL
Purified Honey	A sufficient quantity

Extemporaneous preparation
The following directions apply.

Macerate the Squill or the Indian Squill with the Acetic Acid (33 per cent) and the Purified Water for 7 days with occasional agitation, strain, press out the liquid, heat the mixed liquids to boiling, filter whilst hot, cool, determine the content of acetic acid, add sufficient Acetic Acid (33 per cent) to the remainder of the filtrate to produce a solution containing about 8.5% w/v of acetic acid and mix. To every three volumes of the resulting solution add seven volumes of Purified Honey and mix thoroughly.

Content of acetic acid, $C_2H_4O_2$
2.2 to 2.7% w/v.

TESTS
Optical rotation
+0.6° to -3.0°, Appendix V F, when measured in a 25% w/v solution in *water* decolourised, if necessary, with *activated charcoal*.

Weight per mL
1.260 to 1.270 g, Appendix V G.

ASSAY
Dilute 20 mL with 20 mL of *carbon dioxide-free water* and titrate with *1M sodium hydroxide VS* using *phenolphthalein solution R1* as indicator. Each mL of *1M sodium hydroxide VS* is equivalent to 60.05 mg of $C_2H_4O_2$.

Opiate Squill Linctus

Compound Squill Linctus; Gee's Linctus; Opiate Squill Oral Solution

DEFINITION
Opiate Squill Linctus is an opalescent *oral solution* containing 33% v/v each of Squill Oxymel and Camphorated Opium Tincture in a suitable vehicle with a tolu flavour.

Extemporaneous preparation
The following formula applies.

Squill Oxymel	300 mL
Camphorated Opium Tincture	300 mL
Tolu Syrup	300 mL

The linctus complies with the requirements stated under Oral Liquids and with the following requirements.

www.webofpharma.com

Content of anhydrous morphine, $C_{17}H_{19}NO_3$
0.013 to 0.020% w/v.

TESTS

Ethanol content
18.0 to 22.0% v/v, Appendix VIII F.

ASSAY
To 12 g add 5 mL of *water* and 1 mL of 5M *ammonia* and extract with 30 mL of a mixture of equal volumes of *ethanol (96%)* and *chloroform* and then with two 22.5-mL quantities of a mixture of 2 volumes of *chloroform* and 1 volume of *ethanol (96%)*, washing each extract with the same 20 mL of a mixture of equal volumes of *ethanol (96%)* and *water*. Evaporate the combined extracts, extract the residue with 10 mL of *calcium hydroxide solution*, filter and wash the filter with 10 mL of *calcium hydroxide solution*. To the combined filtrate and washings add 0.1 g of *ammonium sulfate*, extract with two 10 mL quantities of *ethanol-free chloroform*, wash the combined extracts with 10 mL of *water* and discard the chloroform solution. To the combined alkaline liquid and aqueous washings add 10 mL of 1M *hydrochloric acid*, heat on a water bath to remove any chloroform, cool and dilute to 100 mL with *water*. To 20 mL of this solution add 8 mL of a freshly prepared 1.0% w/v solution of *sodium nitrite*, allow to stand for 15 minutes, add 12 mL of 5M *ammonia*, dilute to 50 mL with *water* and measure the *absorbance* of a 4-cm layer of the resulting solution at the maximum at 442 nm, Appendix II B, using in the reference cell a solution prepared in the same manner and at the same time but using 8 mL of *water* in place of the solution of sodium nitrite. Calculate the content of $C_{17}H_{19}NO_3$ from a calibration curve prepared using quantities of 2, 4, 6 and 8 mL of a 0.008% w/v solution of *anhydrous morphine* in *0.1M hydrochloric acid*, each diluted to 20 mL with *0.1M hydrochloric acid* and using the method described above beginning at the words 'add 8 mL ...'. Determine the *weight per mL* of the linctus, Appendix V G, and calculate the content of $C_{17}H_{19}NO_3$, weight in volume.

Paediatric Opiate Squill Linctus

Opiate Linctus for Infants; Paediatric Opiate Squill Oral Solution

DEFINITION
Paediatric Opiate Squill Linctus is an *oral solution* containing 6% v/v each of Squill Oxymel and Camphorated Opium Tincture in a suitable vehicle with a tolu flavour.

Extemporaneous preparation
The following formula applies.

Squill Oxymel	60 mL
Camphorated Opium Tincture	60 mL
Tolu Syrup	60 mL
Glycerol	200 mL
Syrup	Sufficient to produce 1000 mL

The linctus complies with the requirements stated under Oral Liquids and with the following requirements.

Content of anhydrous morphine, $C_{17}H_{19}NO_3$
0.0024 to 0.0036% w/v.

ASSAY
To 32 g add 5 mL of *water* and 1 mL of 5M *ammonia* and extract with 30 mL of a mixture of equal volumes of *ethanol (96%)* and *chloroform* and then with two 22.5-mL quantities of a mixture of 2 volumes of *chloroform* and 1 volume of *ethanol (96%)*, washing each extract with the same 20 mL of a mixture of equal volumes of *ethanol (96%)* and *water*. Evaporate the combined extracts, extract the residue with 10 mL of *calcium hydroxide solution*, filter and wash the filter with 10 mL of *calcium hydroxide solution*. To the combined filtrate and washings add 0.1 g of *ammonium sulfate*, extract with two 10 mL quantities of *ethanol-free chloroform*, wash the combined extracts with 10 mL of *water* and discard the chloroform solution. To the combined alkaline liquid and aqueous washings add 5 mL of 1M *hydrochloric acid*, heat on a water bath to remove any chloroform, cool and dilute to 50 mL with *water*. To 20 mL of this solution add 8 mL of a freshly prepared 1.0% w/v solution of *sodium nitrite*, allow to stand for 15 minutes, add 12 mL of 5M *ammonia*, dilute to 50 mL with *water* and measure the *absorbance* of a 4-cm layer of the resulting solution at the maximum at 442 nm, Appendix II B, using in the reference cell a solution prepared in the same manner and at the same time but using 8 mL of *water* in place of the solution of sodium nitrite. Calculate the content of $C_{17}H_{19}NO_3$ from a calibration curve prepared using quantities of 2, 4, 6 and 8 mL of a 0.008% w/v solution of *anhydrous morphine* in *0.1M hydrochloric acid*, each diluted to 20 mL with *0.1M hydrochloric acid* and using the method described above beginning at the words 'add 8 mL ...'. Determine the *weight per mL* of the linctus, Appendix V G, and calculate the content of $C_{17}H_{19}NO_3$, weight in volume.

St. John's Wort

Hypericum
(Ph. Eur. monograph 1438)

Preparation
St. John's Wort Dry Extract, Quantified

Ph Eur

DEFINITION
Whole or fragmented, dried flowering tops of *Hypericum perforatum* L., harvested during flowering time.

Content
Minimum 0.08 per cent of total hypericins, expressed as hypericin ($C_{30}H_{16}O_8$; M_r 504.4) (dried drug).

IDENTIFICATION
A. The branched and bare stem shows 2 more or less prominent longitudinal ridges. The leaves are opposite, sessile, exstipulate, oblong-oval and 15-30 mm long; present on the leaf margins are glands which appear as black dots and over all the surface of the leaves many small, strongly translucent excretory glands which are visible in transmitted light. The flowers are regular and form corymbose clusters at the apex of the stem. They have 5 green, acute sepals, with black secretory glands on the margins; 5 orange-yellow petals, also with black secretory glands on the margins; 3 staminal blades, each divided into many orange-yellow stamens and 3 carpels surmounted by red styles.
The drug may also show the following: immature and ripe fruits and seeds. Immature fruits are green or yellowish, seeds are whitish. Occasional ripe fruits may be present; these are dry trilocular capsules containing numerous seeds, brown, broad or small-ovate, 5-10 mm long, with broad linear or punctiform glands, irregularly striated ducts, conducting secretions. Ripe seeds are 1-1.3 mm long, cylindrical or trigonous, shortly pointed at both ends, brown or almost black, minutely pitted longitudinally.
B. Microscopic examination *(2.8.23)*. The powder is greenish-yellow. Examine under a microscope using *chloral*

www.webofpharma.com

hydrate solution R. The powder shows the following diagnostic characters (Figure 1438.-1): fragments of the leaf epidermis [A, B] or stems [H] with paracytic [Ab, Ha], anisocytic [Ac, Bb, Hb] or anomocytic [Ae] stomata (*2.8.3*); fragments of the leaf epidermis often accompanied by palisade parenchyma [Ad, Bc]; polygonal cells of the upper epidermis with thickened and beaded walls [Ba]; more or less sinuous, thin-walled cells of the lower epidermis [Aa]; fragments of the leaf and sepal [E] with large, red-pigmented oil glands [Ea] associated with palisade parenchyma [Eb] and small vessels [Ec]; elongated cells of fragments of the petal epidermis with straight or wavy anticlinal walls [J]; vessels [D] with reticulate or pitted walls [Da] and groups of thick-walled fibres [Db]; fragments of the central parenchyma of the stems [K] with lignified and pitted rectangular cells [Ka] sometimes associated with vessels [Kb]; fragments of the anthers [F] showing the central part consisting of small cells containing cluster crystals of calcium oxalate [Fb] and cells from the fibrous layer [Fa]; fragments of the staminal filament with elongated, thin-walled cells with a striated cuticle [C]; numerous pollen grains with 3 germinal pores and a smooth exine, occurring singly [G] or in dense groups.

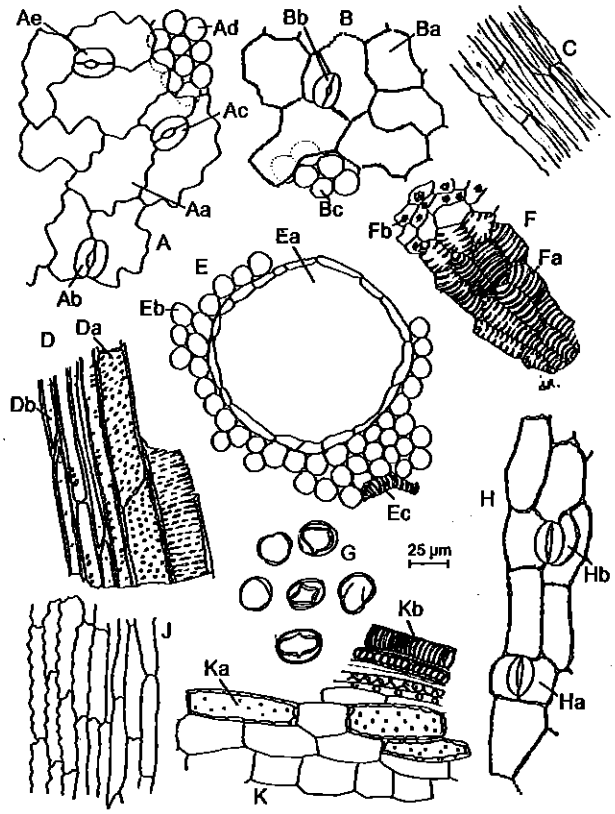


Figure 1438.-1. – *Illustration for identification test B of powdered herbal drug of St. John's wort*

C. High-performance thin-layer chromatography (*2.8.25*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5.0 mL of *methanol R*. Sonicate for 15 min, then filter or centrifuge the solution and use the filtrate or supernatant.

Reference solution (a) Dissolve 2.5 mg of *hyperoside R* and 3.5 mg of *rutoside trihydrate R* in *methanol R* and dilute to 10.0 mL with the same solvent.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *methanol R*.

Reference solution (c) Dissolve 2.5 mg of *hyperoside R* and 3 mg of *chlorogenic acid R* in *methanol R* and dilute to 10.0 mL with the same solvent.

Intensity marker Hyperoside.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, water R, ethyl acetate R* (6:9:90 *V/V/V*).

Application 4 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of air at room temperature for 5 min.

Detection Heat at 100-105 °C for 5 min. Spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then with a 50 g/L solution of *macrogol 400 R* in *methanol R* or, alternatively, dip the warm plate in a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, then in a 50 g/L solution of *macrogol 400 R* in *methylene chloride R*. Allow the plate to dry in air for about 1 min and examine in ultraviolet light at 366 nm.

System suitability Reference solution (c):

— the chromatogram shows 2 distinct zones in the lower third which may, however, be partially overlapping. The lower zone (chlorogenic acid) shows a light blue fluorescence and the upper zone (hyperoside) shows a yellow or orange fluorescence.

Results See below the sequence of zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, other faint to very faint fluorescent zones, which may be blue, red or orange-yellow, may be present, especially above the red zones due to hypericin and pseudohypericin; the light blue fluorescent zone due to chlorogenic acid may be overlapped by the yellow or orange fluorescent zone due to hyperoside.

Top of the plate	
	A red fluorescent zone or a faint red fluorescent zone
	2 red fluorescent zones (hypericin and pseudohypericin)
	2 yellow or orange fluorescent zones or 2 faint yellow or orange fluorescent zones
	A yellow or orange fluorescent zone or a faint yellow or orange fluorescent zone
Hyperoside: a yellow or orange fluorescent zone	A yellow or orange fluorescent zone or an intense yellow or orange fluorescent zone (hyperoside)
	A light blue fluorescent zone or a faint light blue fluorescent zone (chlorogenic acid)
Rutoside: a yellow or orange fluorescent zone	A yellow or orange fluorescent zone (rutoside)
Reference solution (a)	**Test solution**

www.webofpharma.com

TESTS

Foreign matter (*2.8.2*)
Maximum 3 per cent of stems with a diameter greater than 5 mm and maximum 2 per cent of other foreign matter.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (500) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 7.0 per cent.

ASSAY

Test solution In a 100 mL round-bottomed flask, introduce 0.800 g of the powdered herbal drug (500) (*2.9.12*), 60 mL of a mixture of 20 volumes of *water R* and 80 volumes of *tetrahydrofuran R* and a magnetic stirrer. Boil the mixture in a water-bath at 70 °C under a reflux condenser for 30 min. Centrifuge (2 min at 700 *g*) and decant the supernatant into a 250 mL flask. Take up the residue with 60 mL of a mixture of 20 volumes of *water R* and 80 volumes of *tetrahydrofuran R*. Heat again under a reflux condenser for 30 min. Centrifuge (2 min at 700 *g*) and decant the supernatant. Combine the extracts and evaporate to dryness. Take up the residue with 15 mL of *methanol R* using ultrasound and transfer to a 25 mL measuring flask. Rinse the 250 mL flask with *methanol R* and dilute to 25.0 mL with the same solvent. Centrifuge again, filter 10 mL through a syringe filter (0.2 µm). Discard the first 2 millilitres of the filtrate. Introduce 5.0 mL of the filtrate into a measuring flask and dilute to 25.0 mL with *methanol R*.

Compensation liquid *methanol R*.

Measure the absorbance (*2.2.25*) of the test solution at 590 nm, by comparison with the compensation liquid.

Calculate the percentage content of total hypericins, expressed as hypericin, using the following expression:

$$\frac{A \times 125}{m \times 870}$$

i.e. taking the specific absorbance of hypericin to be 870.

A = absorbance at 590 nm;
m = mass of the herbal drug to be examined, in grams.

Ph Eur

Quantified St. John's Wort Dry Extract

(Ph. Eur. monograph 1874)

Ph Eur

DEFINITION

Quantified dry extract obtained from *St. John's wort (1438)*.

Content

— *total hypericins, expressed as hypericin* ($C_{30}H_{16}O_8$; M_r 504.4): 0.10 per cent to 0.30 per cent (anhydrous extract);
— *flavonoids, expressed as rutoside* ($C_{27}H_{30}O_{16}$; M_r 610.5): minimum 6.0 per cent (anhydrous extract);
— *hyperforin* ($C_{35}H_{52}O_4$; M_r 536.8): maximum 6.0 per cent (anhydrous extract) and not more than the content stated on the label.

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure using ethanol (50-80 per cent *V/V*) or methanol (50-80 per cent *V/V*).

CHARACTERS

Appearance
Brownish-grey powder.

IDENTIFICATION

High-performance thin-layer chromatography (*2.8.25*).

Test solution To 0.1 g of the extract to be examined add 5.0 mL of *methanol R*. Sonicate for 15 min, then filter or centrifuge the solution and use the filtrate or supernatant.

Reference solution (a) Dissolve 2.5 mg of *hyperoside R* and 3.5 mg of *rutoside trihydrate R* in *methanol R* and dilute to 10.0 mL with the same solvent.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *methanol R*.

Reference solution (c) Dissolve 2.5 mg of *hyperoside R* and 3 mg of *chlorogenic acid R* in *methanol R* and dilute to 10.0 mL with the same solvent.

Intensity marker Hyperoside.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, water R, ethyl acetate R* (6:9:90 *V/V/V*).

Application 4 µL as bands of 8 mm.

Development 70 mm from the lower edge of the plate.

Drying In a current of air at room temperature for 5 min.

Detection Heat at 100-105 °C for 5 min. Spray the warm plate with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*, then with a 50 g/L solution of *macrogol 400 R* in *methanol R* or, alternatively, dip the warm plate in a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, then in a 50 g/L solution of *macrogol 400 R* in *methylene chloride R*. Allow the plate to dry in air for about 1 min and examine in ultraviolet light at 366 nm.

System suitability Reference solution (c):
— the chromatogram shows 2 distinct zones in the lower third which may, however, be partially overlapping. The lower zone (chlorogenic acid) shows a light blue fluorescence and the upper zone (hyperoside) shows a yellow or orange fluorescence.

Results See below the sequence of zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, other faint to very faint fluorescent zones, which may be blue, red or orange-yellow, may be present, especially above the red zones due to hypericin and pseudohypericin; the light blue fluorescent zone due to chlorogenic acid may be overlapped by the yellow or orange fluorescent zone due to hyperoside.

www.webofpharma.com

Top of the plate	
	A yellow or orange fluorescent zone or a faint yellow or orange fluorescent zone
	2 red fluorescent zones (hypericin and pseudohypericin)
	2 yellow or orange fluorescent zones or 2 faint yellow or orange fluorescent zones
	A yellow or orange fluorescent zone or a faint yellow or orange fluorescent zone
Hyperoside: a yellow or orange fluorescent zone	An intense yellow or orange fluorescent zone (hyperoside)
	A light blue fluorescent zone or a faint light blue fluorescent zone (chlorogenic acid)
Rutoside: a yellow or orange fluorescent zone	A yellow or orange fluorescent zone (rutoside)
Reference solution (a)	**Test solution**

TESTS

Water (*2.5.12*)

Maximum 4.0 per cent, determined on 0.500 g.

ASSAY

Total hypericins

Liquid chromatography (*2.2.29*).

Test solution Dissolve 70.0 mg of the extract to be examined in 25.0 mL of *methanol R*. Sonicate and centrifuge the solution. Expose the solution to a xenon lamp at about 765 W/m^2 for 8 min.

Reference solution Dissolve a quantity of *St. John's wort dry extract HRS* corresponding to 0.15 mg of hypericin in 25.0 mL of *methanol R*. Sonicate and centrifuge. Expose the solution to a xenon lamp at about 765 W/m^2 for 8 min.

Column:
— *size*: l = 0.15 m, Ø = 4.6 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm);
— *temperature*: 40 °C.

Mobile phase Mix 39 volumes of *ethyl acetate R*, 41 volumes of a 15.6 g/L solution of *sodium dihydrogen phosphate R* adjusted to pH 2 with *phosphoric acid R* and 160 volumes of *methanol R*.

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 590 nm.

Injection 20 µL.

Run time 15 min.

Identification of peaks Use the chromatogram supplied with *St. John's wort dry extract HRS* and the chromatogram obtained with the reference solution to identify the peaks due to pseudohypericin and hypericin.

System suitability Reference solution:
— the chromatogram obtained is similar to the chromatogram supplied with *St. John's wort dry extract HRS*;
— *resolution*: minimum 2 between the peaks due to pseudohypericin and hypericin.

Calculate the percentage content of total hypericins, expressed as hypericin, using the following expression:

$$\frac{(A_1 + A_2) \times m_2 \times p}{A_3 \times m_1}$$

A_1 = area of the peak due to pseudohypericin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to hypericin in the chromatogram obtained with the test solution;
A_3 = area of the peak due to hypericin in the chromatogram obtained with the reference solution;
m_1 = mass of the extract to be examined used to prepare the test solution, in grams;
m_2 = mass of *St. John's wort dry extract HRS* used to prepare the reference solution, in grams;
p = percentage content of hypericin in *St. John's wort dry extract HRS*.

Hyperforin and flavonoids

Liquid chromatography (*2.2.29*). *Carry out the assay protected from light.*

Solvent mixture *water R*, *methanol R* (20:80 *V/V*).

Test solution Dissolve 75.0 mg of the extract to be examined in 20.0 mL of the solvent mixture. Sonicate and centrifuge.

Reference solution (a) Dissolve 20.0 mg of *rutoside trihydrate CRS* in 200.0 mL of the solvent mixture.

Reference solution (b) Dissolve 75.0 mg of *St. John's wort dry extract HRS* in 20.0 mL of the solvent mixture. Sonicate and centrifuge.

Column:
— *size*: l = 0.15 m, Ø = 4.6 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (3 µm).

Mobile phase:
— *mobile phase A*: *phosphoric acid R*, *water R* (3:1000 *V/V*);
— *mobile phase B*: *phosphoric acid R*, *acetonitrile R* (3:1000 *V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)	Flow rate (mL/min)
0 - 8	82	18	0.8
8 - 18	82 → 47	18 → 53	0.8
18 - 18.1	47 → 3	53 → 97	0.8
18.1 - 19	3	97	0.8 → 1.2
19 - 31	3	97	1.2

Detection Spectrophotometer at 360 nm, then at 275 nm after the elution of biapigenin (about 22 min).

Injection 10 µL.

Identification of peaks Use the chromatogram supplied with *St. John's wort dry extract HRS* and the chromatogram obtained with reference solution (b) to identify the peaks due to rutoside, hyperoside, isoquercitroside, quercitrin, quercetin, biapigenin, hyperforin and adhyperforin.

System suitability Reference solution (b):
— the chromatogram obtained is similar to the chromatogram supplied with *St. John's wort dry extract HRS*;

www.webofpharma.com

— *resolution*: minimum 2.0 between the peaks due to rutoside and hyperoside, and minimum 2.0 between the peaks due to hyperforin and adhyperforin.

Calculate the percentage content of hyperforin using the following expression:

$$\frac{A_4 \times m_4 \times p \times 2.3}{A_5 \times m_3 \times 10}$$

A_4 = area of the peak due to hyperforin in the chromatogram obtained with the test solution;
A_5 = area of the peak due to rutoside in the chromatogram obtained with reference solution (a);
m_3 = mass of the extract to be examined used to prepare the test solution, in grams;
m_4 = mass of *rutoside trihydrate CRS* used to prepare reference solution (a), in grams;
2.3 = correction factor for hyperforin with respect to rutoside;
p = percentage content of rutoside in *rutoside trihydrate CRS*.

Calculate the percentage content of flavonoids, expressed as rutoside, using the following expression:

$$\frac{m_4 \times p \times (A_6 + A_7 + A_8 + A_9 + A_{10} + A_{11})}{m_3 \times A_5 \times 10}$$

A_5 = area of the peak due to rutoside in the chromatogram obtained with reference solution (a);
A_6 = area of the peak due to rutoside in the chromatogram obtained with the test solution;
A_7 = area of the peak due to hyperoside in the chromatogram obtained with the test solution;
A_8 = area of the peak due to isoquercitroside in the chromatogram obtained with the test solution;
A_9 = area of the peak due to quercitrin in the chromatogram obtained with the test solution;
A_{10} = area of the peak due to quercetin in the chromatogram obtained with the test solution;
A_{11} = area of the peak due to biapigenin in the chromatogram obtained with the test solution;
m_3 = mass of the extract to be examined used to prepare the test solution, in grams;
m_4 = mass of *rutoside trihydrate CRS* used to prepare reference solution (a), in grams;
p = percentage content of rutoside in *rutoside trihydrate CRS*.

LABELLING

The label states the content of hyperforin.

Ph Eur

Stephania Tetrandra Root

(Fourstamen Stephania Root, Ph. Eur. monograph 2478)

Ph Eur

DEFINITION

Scraped, cut and dried root of *Stephania tetrandra* S.Moore.

Content

Minimum 1.6 per cent for the sum of tetrandrine and fangchinoline, expressed as tetrandrine ($C_{38}H_{42}N_2O_6$; M_r 623) (dried drug).

IDENTIFICATION

A. The root is found as slices or irregularly cylindrical or semi-cylindrical pieces, mostly tortuous, about 0.5-1 cm thick and 1-5 cm in diameter. The greyish-yellow outer surface usually shows deep and sinuous transversal striations; the curved parts are knotty and bumpy. The texture is dense and compact. The cut surface is greyish-white and shows radial striations.

B. Microscopic examination (*2.8.23*). The powder is whitish-grey. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters: numerous fragments of parenchyma with cells having slightly thickened and moniliform walls; reticulate or pitted xylem vessels accompanied by fibres; fragments of phelloderm containing sclereids; rare cork fragments; rare, fine, rod-shaped calcium oxalate crystals. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows very many round or truncated, simple or 2- or 3-compound starch granules, 10-20 µm in diameter, with a punctiform hilum.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.4 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of a mixture of 1 volume of *anhydrous formic acid R*, 9 volumes of *water R* and 40 volumes of *methanol R*. Sonicate at 25 °C for 10 min and filter.

Reference solution Dissolve 10 mg of *protopine hydrochloride R* and 10 mg of *tetrandrine R* in *methanol R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *concentrated ammonia R, methanol R, ethyl acetate R, toluene R* (0.3:5:10:10 *V/V/V/V*).

Application 10 µL [or 5 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In a current of warm air for 5 min.

Detection Treat with a 5 g/L solution of *iodine R* in *ethanol (96 per cent) R* until the background becomes yellow; examine in daylight after the yellow colour has disappeared.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Protopine: an orange zone	
Tetrandrine: an orange zone	An orange zone (tetrandrine)
	An orange zone
Reference solution	**Test solution**

TESTS

Aristolochia fangchi

Test for aristolochic acids in herbal drugs (*2.8.21*). The drug to be examined complies with method A.

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 4.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 1.0 per cent.

ASSAY

Tetrandrine and fangchinoline

Liquid chromatography (*2.2.29*).

www.webofpharma.com

Test solution In a 50 mL round-bottomed flask, weigh 0.500 g of the powdered herbal drug (355) (*2.9.12*). Add 25 mL of a 2 per cent *V/V* solution of *hydrochloric acid R* in *methanol R*. Weigh. Heat under a reflux condenser on a water-bath at 60 °C for 30 min. Cool and weigh. Adjust to the initial weight using a 2 per cent *V/V* solution of *hydrochloric acid R* in *methanol R*. Filter. Dilute 5.0 mL of the filtrate to 10.0 mL with the mobile phase.

Reference solution Dissolve 10.0 mg of *tetrandrine CRS* in 5 mL of *methanol R* and dilute to 10.0 mL with the mobile phase.

Column:
— *size*: *l* = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase 4.1 g/L solution of *sodium laurylsulfonate for chromatography R* in a mixture of 1 volume of *glacial acetic acid R*, 30 volumes of *methanol R*, 30 volumes of *water R* and 40 volumes of *acetonitrile R*.

Flow rate 2.0 mL/min.

Detection Spectrophotometer at 280 nm.

Injection 20 µL.

Run time 30 min.

Relative retention With reference to tetrandrine (retention time = about 18 min): fangchinoline = about 0.7.

System suitability Test solution:
— *resolution*: minimum 3.0 between the peaks due to fangchinoline and tetrandrine.

Calculate the percentage content of tetrandrine and fangchinoline, expressed as tetrandrine, using the following expression:

$$\frac{(A_1 + A_3) \times m_2 \times p \times 5}{A_2 \times m_1}$$

A_1 = area of the peak due to tetrandrine in the chromatogram obtained with the test solution;
A_2 = area of the peak due to tetrandrine in the chromatogram obtained with the reference solution;
A_3 = area of the peak due to fangchinoline in the chromatogram obtained with the test solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *tetrandrine CRS* used to prepare the reference solution, in grams;
p = assigned percentage content of tetrandrine in *tetrandrine CRS*.

Ph Eur

Sterculia

Sterculia Gum; Karaya Gum

Preparations
Sterculia Granules

When Powdered Sterculia is prescribed or demanded, material complying with the appropriate requirements below and containing not less than 10.0% of volatile acid shall be dispensed or supplied.

DEFINITION

Sterculia is the gum obtained from *Sterculia urens* Roxb. and other species of *Sterculia*.

CHARACTERISTICS

It has the macroscopical and microscopical characters described under Identification tests A and B.

Sparingly soluble in *water*, but swells into a homogeneous, adhesive, gelatinous mass. Practically insoluble in *ethanol (96%)*.

IDENTIFICATION

A. Irregular or vermiform pieces, about 5 to 20 mm thick; greyish white with a brown or pink tinge; surface striated.

B. When powdered and mounted in *ethanol (96%)* it appears as small, transparent, angular particles of various sizes and shapes; the particles lose their sharp edges when *water* is added and each gradually swells until a large, indefinite, almost structureless mass results; when mounted in *ruthenium red solution* the particles are stained red; no blue coloured particles (starch) are visible when mounted in *iodine solution R1*.

C. Add 1 g to 80 mL of *water* and allow to stand for 24 hours, shaking occasionally. A tacky and viscous granular mucilage is produced. Retain the mucilage for use in test D.

D. Boil 4 mL of the mucilage obtained in test C with 0.5 mL of *hydrochloric acid*, add 1 mL of 5M *sodium hydroxide*, filter, add 3 mL of *cupri-tartaric solution R1* to the filtrate and heat. A red precipitate is produced.

E. Warm 0.5 g with 2 mL of 5M *sodium hydroxide*. A brown colour is produced.

TESTS

Acid-insoluble ash
Not more than 1.0%, Appendix XI K.

Foreign matter
Complies with the *test for foreign matter*, Appendix XI D.

Ash
Not more than 7.0%, Appendix XI J.

Volatile acid
Not less than 14.0%, calculated as acetic acid, $C_2H_4O_2$, when determined by the following method. To 1 g contained in a 700 mL Kjeldahl flask add 100 mL of *water* and 5 mL of *orthophosphoric acid*, allow to stand for several hours, or until the gum is completely swollen, and boil gently under a reflux condenser for 2 hours. Steam distil until 800 mL of distillate is obtained and the acid residue measures about 20 mL and titrate the distillate with *0.1M sodium hydroxide VS* using *phenolphthalein solution R1* as indicator. Repeat the operation without the substance being examined.
The difference between the titrations represents the amount of alkali required to neutralise the volatile acid. Each mL of *0.1M sodium hydroxide VS* is equivalent to 6.005 mg of volatile acid, calculated as $C_2H_4O_2$.

Microbial contamination
1.0 g is free from *Escherichia coli*, Appendix XVI B1.

STORAGE

Sterculia should be stored in a dry place.

Sterculia Granules

DEFINITION

Sterculia Granules are Sterculia in granule form.

The granules comply with the requirements stated under Granules and with the following requirements.

CHARACTERISTICS

White or buff with a distinct odour of acetic acid; transparent, irregular shaped granules of about 1 to 4 mm which swell when treated with water.

www.webofpharma.com

IDENTIFICATION

A. Irregular or vermiform pieces, about 5 to 20 mm thick; greyish white with a brown or pink tinge; surface striated.

B. When powdered and mounted in *ethanol (96%)* it appears as small, transparent, angular particles of various sizes and shapes; the particles lose their sharp edges when *water* is added and each gradually swells until a large, indefinite, almost structureless mass results; when mounted in *ruthenium red solution* the particles are stained red; no blue coloured particles (starch) are visible when mounted in *iodine solution R1*.

C. Add 1 g to 80 mL of *water* and allow to stand for 24 hours, shaking occasionally. A tacky and viscous granular mucilage is produced. Retain the mucilage for use in test D.

D. Boil 4 mL of the mucilage obtained in test C with 0.5 mL of *hydrochloric acid*, add 1 mL of 5M *sodium hydroxide*, filter, add 3 mL of *cupri-tartaric solution R1* to the filtrate and heat. A red precipitate is produced.

TESTS

Acid-insoluble ash

Not more than 1.0%, Appendix XI K.

Ash

Not more than 7.0%, Appendix XI J.

Volatile acid

Not less than 13.0%, calculated as acetic acid, $C_2H_4O_2$, when determined by the following method. To 1 g contained in a 700 mL Kjeldahl flask add 100 mL of *water* and 5 mL of *orthophosphoric acid*, allow to stand for several hours, or until the granules are completely swollen, and boil gently under a reflux condenser for 2 hours. Steam distil until 800 mL of the distillate is obtained and the acid residue measures about 20 mL and titrate the distillate with *0.1M sodium hydroxide VS* using *phenolphthalein solution R1* as indicator. Repeat the operation without the substance being examined. The difference between the titrations represents the amount of alkali required to neutralise the volatile acid. Each mL of *0.1M sodium hydroxide VS* is equivalent to 6.005 mg of volatile acid, calculated as $C_2H_4O_2$.

Loss on drying

The powdered granules, when dried to constant weight at 105°, lose not more than 20.0% of their weight. Use 1 g.

Microbial contamination

1.0 g is free from *Escherichia coli*, Appendix XVI B1.

STORAGE

Sterculia Granules should be stored in a dry place.

Stramonium Leaf

(Ph. Eur. monograph 0246)

Preparation

Prepared Stramonium

When Stramonium Leaf or Powdered Stramonium Leaf is prescribed, Prepared Stramonium shall be dispensed.

Ph Eur

DEFINITION

Dried leaf or dried leaf and flowering, and occasionally fruit-bearing, tops of *Datura stramonium* L. and its varieties.

Content

Minimum 0.25 per cent of total alkaloids, expressed as hyoscyamine ($C_{17}H_{23}NO_3$; M_r 289.4) (dried drug).

The alkaloids consist mainly of hyoscyamine with varying proportions of hyoscine (scopolamine).

CHARACTERS

Unpleasant odour.

IDENTIFICATION

A. The leaves are dark brownish-green or dark greyish-green with a short petiole, often much twisted and shrunken during drying, thin and brittle, ovate or triangular-ovate, dentately lobed with an acuminate apex and often unequal at the base. Young leaves are pubescent on the veins, older leaves are nearly glabrous. Stems are green or purplish-green, slender, curved and twisted, wrinkled longitudinally and sometimes wrinkled transversely, branched dichasially, with a single flower or an immature fruit in the fork. Flowers, on short pedicels, have a gamosepalous calyx with 5 lobes and trumpet-shaped brownish-white or purplish corolla. The fruit is a capsule, usually covered with numerous short, stiff emergences; seeds are brown or black with a minutely pitted testa.

B. Microscopic examination *(2.8.23)*. The powder is greyish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0246.-1): fragments of upper [A] and lower [C] epidermises of the lamina, in surface view, showing cells with slightly wavy anticlinal walls and a smooth cuticle accompanied by palisade [Aa] and spongy [Ca] parenchyma; anisocytic [Ac, Cb] and anomocytic [Ab] stomata *(2.8.3)*, more frequent on the lower epidermis; fragments of covering trichomes, conical [E], uniseriate with 3-5 cells with warty walls, some of them collapsed [Ea]; glandular trichomes, short and clavate (side view [B]) with heads formed by 2-7 cells; dorsiventral mesophyll (transverse section [F]), with a single layer of palisade cells [Fa] and a spongy parenchyma [Fb] containing cluster crystals of calcium oxalate [Fc]; fragments of spongy parenchyma [D] with some cells containing small cluster crystals of calcium oxalate [Db], associated with annularly and spirally thickened vessels [Da], in surface view. The powdered herbal drug may also show: fibres and reticulately thickened vessels from the stems; subspherical pollen grains about 60-80 µm in diameter with 3 germinal pores and a nearly smooth exine [G]; fragments of the corolla [H] with wavy-walled cells [Ha] and underlying mesophyll [Hb] with some cells containing prisms [Hc] or cluster crystals [Hd] of calcium oxalate; seed fragments containing yellowish-brown, sinuous, thick-walled sclereids of the testa [J], and occasional prisms and microsphenoidal crystals of calcium oxalate.

C. Examine the chromatograms obtained in the chromatography test.

Results The principal zones in the chromatograms obtained with the test solution are similar in position, colour and size to the principal zones in the chromatogram obtained with the same volume of the reference solution.

D. Shake 1 g of the powdered herbal drug (180) *(2.9.12)* with 10 mL of *dilute sulfuric acid R1* for 2 min. Filter and add to the filtrate 1 mL of *concentrated ammonia R* and 5 mL of *water R*. Shake cautiously with 15 mL of *peroxide-free ether R*, avoiding the formation of an emulsion. Separate the ether layer and dry over *anhydrous sodium sulfate R*. Filter and evaporate the ether in a porcelain dish. Add 0.5 mL of *nitric acid R* and evaporate to dryness on a water-bath. Add 10 mL of *acetone R* and, dropwise, a 30 g/L solution of *potassium hydroxide R* in *ethanol (96 per cent) R*. A deep violet colour develops.

www.webofpharma.com

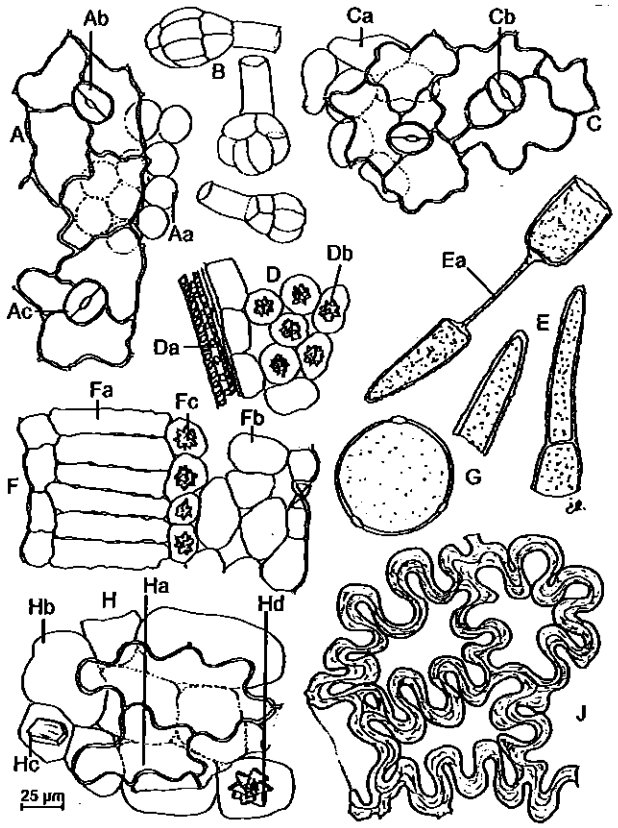


Figure 0246.-1. – *Illustration for identification test B of powdered herbal drug of stramonium leaf*

TESTS

Chromatography

Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (180) (*2.9.12*) add 10 mL of *dilute sulfuric acid R1*, shake for 15 min and filter. Wash the filter with *dilute sulfuric acid R1* until 25 mL of filtrate is obtained. To the filtrate add 1 mL of *concentrated ammonia R* and shake with 2 quantities, each of 10 mL, of *peroxide-free ether R*. If necessary, separate by centrifugation. Dry the combined ether layers over *anhydrous sodium sulfate R*, filter and evaporate to dryness on a water-bath. Dissolve the residue in 0.5 mL of *methanol R*.

Reference solution Dissolve 50 mg of *hyoscyamine sulfate R* in 9 mL of *methanol R*. Dissolve 15 mg of *hyoscine hydrobromide R* in 10 mL of *methanol R*. Mix 3.8 mL of the hyoscyamine sulfate solution and 4.2 mL of the hyoscine hydrobromide solution and dilute to 10 mL with *methanol R*.

Plate *TLC silica gel G plate R*.

Mobile phase *concentrated ammonia R, water R, acetone R* (3:7:90 *V/V/V*).

Application 10 µL and 20 µL of each solution, as bands of 20 mm by 3 mm, leaving 1 cm between the bands.

Development Over a path of 10 cm.

Drying At 100-105 °C for 15 min; allow to cool.

Detection A Spray with *potassium iodobismuthate solution R2*, using about 10 mL for a plate 200 mm square, until the orange or brown zones become visible against a yellow background.

Results A The zones in the chromatograms obtained with the test solution are similar in position (hyoscyamine in the lower third, hyoscine in the upper third of the chromatograms) and colour to those in the chromatograms obtained with the reference solution. The zones in the chromatograms obtained with the test solution are at least equal in size to the corresponding zones in the chromatogram obtained with the same volume of the reference solution. Faint secondary zones may appear, particularly in the middle of the chromatogram obtained with 20 µL of the test solution or near the point of application in the chromatogram obtained with 10 µL of the test solution.

Detection B Spray with *sodium nitrite solution R* until the coating is transparent; examine after 15 min.

Results B The zones due to hyoscyamine in the chromatograms obtained with the reference solution and the test solution change from brown to reddish-brown but not to greyish-blue (atropine) and any secondary zones disappear.

Foreign matter (*2.8.2*)

Maximum 3 per cent of stems with a diameter greater than 5 mm.

Total ash (*2.4.16*)

Maximum 20.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 4.0 per cent.

ASSAY

a) Determine the loss on drying (*2.2.32*) on 2.000 g of the powdered herbal drug (180) (*2.9.12*) by drying in an oven at 105 °C.

b) Moisten 10.0 g of the powdered herbal drug (180) (*2.9.12*) with a mixture of 5 mL of *ammonia R*, 10 mL of *ethanol (96 per cent) R* and 30 mL of *peroxide-free ether R* and mix thoroughly. Transfer the mixture to a suitable percolator, if necessary with the aid of the extracting mixture. Allow to macerate for 4 h and percolate with a mixture of 1 volume of *chloroform R* and 3 volumes of *peroxide-free ether R* until the alkaloids are completely extracted. Evaporate to dryness a few millilitres of the liquid flowing from the percolator, dissolve the residue in *0.25 M sulfuric acid* and verify the absence of alkaloids using *potassium tetraiodomercurate solution R*. Concentrate the percolate to about 50 mL by distilling on a water-bath and transfer it to a separating funnel, rinsing with *peroxide-free ether R*. Add a quantity of *peroxide-free ether R* equal to at least 2.1 times the volume of the percolate to produce a liquid of a density well below that of water. Shake the solution with no fewer than 3 quantities, each of 20 mL, of *0.25 M sulfuric acid*, separate the 2 layers by centrifugation if necessary and transfer the acid layers to a 2nd separating funnel. Make the acid layer alkaline with *ammonia R* and shake with 3 quantities, each of 30 mL, of *chloroform R*. Combine the chloroform layers, add 4 g of *anhydrous sodium sulfate R* and allow to stand for 30 min with occasional shaking. Decant the chloroform and wash the anhydrous sodium sulfate with 3 quantities, each of 10 mL, of *chloroform R*. Add the washings to the chloroform extract, evaporate to dryness on a water-bath and heat in an oven at 100-105 °C for 15 min. Dissolve the residue in a few millilitres of *chloroform R*, add 20.0 mL of *0.01 M sulfuric acid* and remove the chloroform by evaporation on a water-bath. Titrate the excess of acid with *0.02 M sodium hydroxide* using *methyl red mixed solution R* as indicator.

Calculate the percentage content of total alkaloids, expressed as hyoscyamine, using the following expression:

www.webofpharma.com

$$\frac{57.88 \times (20 - n)}{(100 - d) \times m}$$

d = loss on drying, as a percentage;
n = volume of *0.02 M sodium hydroxide*, in millilitres;
m = mass of the powdered herbal drug, in grams.

STORAGE
Protected from moisture.

Ph Eur

Prepared Stramonium

(Ph. Eur. monograph 0247)

Ph Eur

DEFINITION
Stramonium leaf powder (180) (*2.9.12*) adjusted, if necessary, by the addition of powdered lactose or stramonium leaf of lower content of total alkaloids.

Content
0.23 per cent to 0.27 per cent of total alkaloids, expressed as hyoscyamine ($C_{17}H_{23}NO_3$; M_r 289.4) (dried drug).

CHARACTERS
Appearance
Greyish-green powder.

Unpleasant odour.

IDENTIFICATION
A. Microscopic examination (*2.8.23*) of the powder (180) (*2.9.12*). Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters: fragments of leaf lamina showing epidermal cells with slightly wavy anticlinal walls and smooth cuticle; stomata are more frequent on the lower epidermis (anisocytic and anomocytic) (*2.8.3*); covering trichomes are conical, uniseriate with 3-5 cells and warty walls; glandular trichomes are short and clavate with heads formed by 2-7 cells; dorsiventral mesophyll, with a single layer of palisade cells and a spongy parenchyma containing cluster crystals of calcium oxalate; annularly and spirally thickened vessels. The powdered herbal drug may also show the following diagnostic characters: fibres and reticulately thickened vessels from the stems; subspherical pollen grains usually about 60-80 µm in diameter with 3 germinal pores and nearly smooth exine; fragments of the corolla with papillose epidermis; seed fragments containing yellowish-brown, sinuous, thick-walled sclereids of testa; occasional prisms and microsphenoidal crystals of calcium oxalate. Examined in *glycerol (85 per cent) R*, it may be seen to contain lactose crystals.

B. Examine the chromatograms obtained in the Chromatography test.

Results The principal zones in the chromatogram obtained with the test solution are similar in position, colour and size to the principal zones in the chromatogram obtained with the same volume of the reference solution.

C. Shake 1 g with 10 mL of *dilute sulfuric acid R1* for 2 min. Filter and add to the filtrate 1 mL of *concentrated ammonia R* and 5 mL of *water R*. Shake cautiously with 15 mL of *peroxide-free ether R*, avoiding the formation of an emulsion. Separate the ether layer and dry over *anhydrous sodium sulfate R*. Filter and evaporate the ether in a porcelain dish. Add 0.5 mL of *nitric acid R* and evaporate to dryness on a water-bath. Add 10 mL of *acetone R* and, dropwise, a 30 g/L solution of *potassium hydroxide R* in *ethanol (96 per cent) R*. A deep violet colour develops.

TESTS
Chromatography
Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the drug to be examined add 10 mL of *dilute sulfuric acid R1*, shake for 15 min and filter. Wash the filter with *dilute sulfuric acid R1* until 25 mL of filtrate is obtained. To the filtrate add 1 mL of *concentrated ammonia R* and shake with 2 quantities, each of 10 mL, of *peroxide-free ether R*. If necessary, separate by centrifugation. Dry the combined ether layers over *anhydrous sodium sulfate R*, filter and evaporate to dryness on a water-bath. Dissolve the residue in 0.5 mL of *methanol R*.

Reference solution Dissolve 50 mg of *hyoscyamine sulfate R* in 9 mL of *methanol R*. Dissolve 15 mg of *hyoscine hydrobromide R* in 10 mL of *methanol R*. Mix 3.8 mL of the hyoscyamine sulfate solution and 4.2 mL of the hyoscine hydrobromide solution and dilute to 10 mL with *methanol R*.

Plate *TLC silica gel G plate R*.

Mobile phase *concentrated ammonia R, water R, acetone R* (3:7:90 *V/V/V*).

Application 10 µL and 20 µL of each solution as bands of 20 mm by 3 mm, leaving 1 cm between the bands.

Development Over a path of 10 cm.

Drying At 100-105 °C for 15 min and allow to cool.

Detection A Spray with *potassium iodobismuthate solution R2*, using about 10 mL for a plate 200 mm square, until the orange or brown zones become visible against a yellow background.

Results A The zones in the chromatograms obtained with the test solution are similar in position (hyoscyamine in the lower third, hyoscine in the upper third of the chromatogram) and colour to those in the chromatograms obtained with the reference solution. The zones in the chromatograms obtained with the test solution are at least equal in size to the corresponding zones in the chromatogram obtained with the same volume of the reference solution. Faint secondary zones may appear, particularly in the middle of the chromatogram obtained with 20 µL of the test solution or near the point of application in the chromatogram obtained with 10 µL of the test solution.

Detection B Spray with *sodium nitrite solution R* until the coating is transparent; examine after 15 min.

Results B The zones due to hyoscyamine in the chromatograms obtained with the test solution and the reference solution change from brown to reddish-brown but not to greyish-blue (atropine) and any secondary zones disappear.

Loss on drying (*2.2.32*)
Maximum 5.0 per cent, determined on 1.000 g by drying in an oven at 105 °C.

Total ash (*2.4.16*)
Maximum 20.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 4.0 per cent.

ASSAY
a) Determine the loss on drying (*2.2.32*) on 2.000 g by drying in an oven at 105 °C.

www.webofpharma.com

b) Moisten 10.0 g with a mixture of 5 mL of *ammonia R*, 10 mL of *ethanol (96 per cent) R* and 30 mL of *peroxide-free ether R* and mix thoroughly. Transfer the mixture to a suitable percolator, if necessary with the aid of the extracting mixture. Allow to macerate for 4 h and percolate with a mixture of 1 volume of *chloroform R* and 3 volumes of *peroxide-free ether R* until the alkaloids are completely extracted. Evaporate to dryness a few millilitres of the liquid flowing from the percolator, dissolve the residue in *0.25 M sulfuric acid* and verify the absence of alkaloids using *potassium tetraiodomercurate solution R*. Concentrate the percolate to about 50 mL by distilling on a water-bath and transfer it to a separating funnel, rinsing with *peroxide-free ether R*. Add a quantity of *peroxide-free ether R* equal to at least 2.1 times the volume of the percolate to produce a liquid of a density well below that of water. Shake the solution with no fewer than 3 quantities, each of 20 mL, of *0.25 M sulfuric acid*, separate the 2 layers by centrifugation if necessary and transfer the acid layers to a 2nd separating funnel. Make the acid layer alkaline with *ammonia R* and shake with 3 quantities, each of 30 mL, of *chloroform R*. Combine the chloroform layers, add 4 g of *anhydrous sodium sulfate R* and allow to stand for 30 min with occasional shaking. Decant the chloroform and wash the sodium sulfate with 3 quantities, each of 10 mL, of *chloroform R*. Add the washings to the chloroform extract, evaporate to dryness on a water-bath and heat in an oven at 100-105 °C for 15 min. Dissolve the residue in a few millilitres of *chloroform R*, add 20.0 mL of *0.01 M sulfuric acid* and remove the chloroform by evaporation on a water-bath. Titrate the excess of acid with *0.02 M sodium hydroxide* using *methyl red mixed solution R* as indicator.

Calculate the percentage content of total alkaloids, expressed as hyoscyamine, using the following expression:

$$\frac{57.88(20-n)}{(100-d)m}$$

d = loss on drying, as a percentage;
n = volume of *0.02 M sodium hydroxide*, in millilitres;
m = mass of the herbal drug, in grams.

STORAGE

In an airtight container.

Ph Eur

Szechwan Lovage Rhizome

(Ph. Eur. monograph 2634)

Ph Eur

DEFINITION

Whole or fragmented rhizome, gently baked to dryness, of *Ligusticum sinense* Oliv. 'Chuanxiong' (*Conioselinum anthriscoides* (H.Boissieu) Pimenov & Kljuykov, syn. *Ligusticum chuanxiong* Hort. ex S.H.Qiu, Y.Q.Zeng, K.Y.Pan, Y.C.Tang & J.M.Xu), with rootlets removed, collected in summer when the nodes of the stem become obviously swollen and purplish.

Content

Minimum 3.5 mL/kg of essential oil.

IDENTIFICATION

A. *Whole drug*. The whole rhizome is irregularly knotty and fist-like, 2-7 cm in diameter. Externally, greyish-brown to yellowish-brown, rough and shrunken, with many nodular stem bases on the upper part of the rhizome, each with parallel and raised annulations and concave, subrounded stem scars. Numerous tuberculous rootlet scars are visible on the lower part and at the nodes.

Fragmented drug The fragmented rhizome occurs as thick slices or irregular pieces. The slices have a conspicuously irregular outline. The cut surface is whitish-yellow to brownish-yellow. The texture is compact, difficult to break; the fracture shows a yellowish-white or greyish-yellow medulla, scattered with yellowish-brown oil dots. The cambium occurs as an undulate ring.

B. Microscopic examination (*2.8.23*). The powder is pale yellow to brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2634.-1): brownish-yellow cork fragments, showing polyhedral cells with slightly sinuous walls (surface view [A]) or rectangular cells (transverse section [E]); very numerous fragments of parenchyma [B, G] with slightly thickened cells; cluster crystals of calcium oxalate (10-25 µm in diameter), isolated [F] or included in the parenchyma cells [G], more or less numerous depending on the sample; reticulate or scalariform spiral vessels (14-50 µm in diameter), isolated or included in the parenchyma with thin-walled cells [D]; secretory canals, usually broken with thin-walled secretory cells containing droplets of oil, are sometimes visible (longitudinal section [C], transverse section [H]); very rarely fusiform fibres with thickened walls. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows very numerous starch granules, isolated [Ba] or included in parenchyma cells [B]; the granules are simple, rounded, ovoid, oblong or reniform, 5-16 µm in diameter and up to 22 µm long; the punctiform, slit- or V-shaped hilum may be visible. Occasional 2- to 4-compound starch granules may be present.

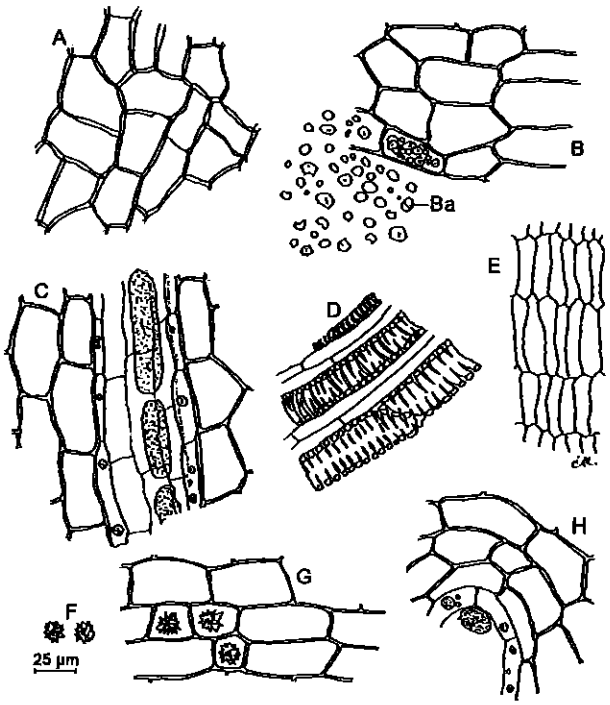


Figure 2634.-1. – *Illustration for identification test B of powdered herbal drug of szechwan lovage rhizome*

www.webofpharma.com

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 5.0 mL of *methanol R* and mix for 10 min. Centrifuge and use the supernatant.

Reference solution Dissolve 1 mg of *imperatorin R* and 1 mg of *osthole R* in 1.0 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *glacial acetic acid R, ethyl acetate R, toluene R* (1:10:90 *V/V*).

Application 4 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection A Examine in ultraviolet light at 254 nm.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint quenching zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A bluish fluorescent zone
	A weak quenching zone
Osthole: a blue fluorescent zone.	2 quenching zones
Imperatorin: a quenching zone	
	2 quenching zones
Reference solution	**Test solution**

Detection B Treat with a 10 per cent *V/V* solution of *sulfuric acid R* in *methanol R*, heat at 120 °C for 3 min and examine in daylight.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A reddish zone
	A weak yellowish zone (*Z*-ligustilide)
	2 pink zones
Osthole: a violet zone	
Imperatorin: a yellow zone	A brownish zone
	A brownish zone
	A reddish-violet zone
Reference solution	**Test solution**

TESTS

Loss on drying (*2.2.32*)
Maximum 8.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 6.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 2.0 per cent.

ASSAY

Essential oil (*2.8.12*)
Use 25.0 g of the freshly crushed herbal drug, a 500 mL round-bottomed flask, 200 mL of *water R* as the distillation liquid and 0.50 mL of *trimethylpentane R* in the graduated tube. Distil at a rate of 3-3.5 mL/min for 3 h.

Ph Eur

Tea Tree Oil

Melaleuca Oil

(Ph. Eur. monograph 1837)

Ph Eur

DEFINITION

Essential oil obtained by steam distillation from the foliage and terminal branchlets of *Melaleuca alternifolia* (Maiden and Betch) Cheel, *M. linariifolia* Smith, *M. dissitiflora* F. Mueller and/or other species of *Melaleuca*.

CHARACTERS

Appearance

Clear, mobile, colourless or pale yellow liquid.

Characteristic odour.

IDENTIFICATION

First identification: B.

Second identification: A.

www.webofpharma.com

A. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 0.1 mL of the substance to be examined in 5 mL of *heptane R*.

Reference solution Dissolve 30 µL of *cineole R*, 60 µL of *terpinen-4-ol R* and 10 mg of *α-terpineol R* in 10 mL of *heptane R*.

Plate *TLC silica gel plate R*.

Mobile phase *ethyl acetate R, heptane R* (20:80 *V/V*).

Application 10 µL, as bands.

Development Over a path of 10 cm.

Drying In air.

Detection Spray with *anisaldehyde solution R*. Heat at 100-105 °C for 5-10 min while observing. Examine in daylight.

Results See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones are present in the chromatogram obtained with the test solution.

Top of the plate	
Cineole: a violet-brown zone	A violet-brown zone, less intense (cineole)
Terpinen-4-ol: a brownish-violet zone	A brownish-violet zone terpinen-4-ol)
α-terpineol: a violet or brownish-violet zone	A violet or brownish-violet zone (α-terpineol)
Reference solution	**Test solution**

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The characteristic peaks in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with the reference solution.

TESTS

Relative density (*2.2.5*)
0.885 to 0.906.

Refractive index (*2.2.6*)
1.475 to 1.482.

Optical rotation (*2.2.7*)
+ 5° to + 15°.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dissolve 0.15 mL of the substance to be examined in 10 mL of *hexane R*.

Reference solution Dissolve 5 µL of *α-pinene R*, 5 µL of *sabinene R*, 15 µL of *α-terpinene R*, 5 µL of *limonene R*, 5 µL of *cineole R*, 30 µL of *γ-terpinene R*, 5 µL of *p-cymene R*, 5 µL of *terpinolene R*, 60 µL of *terpinen-4-ol R*, 5 µL of *aromadendrene R* and 5 mg of *α-terpineol R* in 10 mL of *hexane R*.

Column:
— *material*: fused silica,
— *size*: *l* = 30 m (a film thickness of 1 µm may be used) to 60 m (a film thickness of 0.2 µm may be used), Ø = 0.25-0.53 mm,
— *stationary phase*: *macrogol 20 000 R*.

Carrier gas *helium for chromatography R*.

Flow rate 1.3 mL/min.

Split ratio 1:50.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 1	50
	1 - 37	50 → 230
	37 - 45	230
Injection port		240
Detector		240

Detection Flame ionisation.

Injection 1 µL.

Elution order Order indicated in the composition of the reference solution. Record the retention times of these substances.

System suitability Reference solution:
— *resolution*: minimum 2.7 between the peaks due to terpinen-4-ol and aromadendrene.

Using the retention times determined from the chromatogram obtained with the reference solution, locate the components of the reference solution in the chromatogram obtained with the test solution. Disregard the peak due to hexane.

Determine the percentage content of these components. The percentages are within the following ranges:
— *α-pinene*: 1.0 per cent to 6.0 per cent,
— *sabinene*: maximum 3.5 per cent,
— *α-terpinene*: 5.0 per cent to 13.0 per cent,
— *limonene*: 0.5 per cent to 4.0 per cent,
— *cineole*: maximum 15.0 per cent,
— *γ-terpinene*: 10.0 per cent to 28.0 per cent,
— *p-cymene*: 0.5 per cent to 12.0 per cent,
— *terpinolene*: 1.5 per cent to 5.0 per cent,
— *terpinen-4-ol*: minimum 30.0 per cent,
— *aromadendrene*: maximum 7.0 per cent,
— *α-terpineol*: 1.5 per cent to 8.0 per cent.

STORAGE

At a temperature not exceeding 25 °C.

Ph Eur

Terminalia Arjuna Stem Bark

DEFINITION

Terminalia Arjuna Stem Bark consists of cut dried bark of the stems of *Terminalia arjuna* W. and A. It contains not less than 6% of tannins, expressed as pyrogallol, calculated with reference to the dried drug.

IDENTIFICATION

A. Irregularly flattened or slightly curved or recurved pieces, up to about 8 cm long, 4 cm wide and 1 cm thick; outer surface uneven, dark brown or sometimes mottled greyish-brown, smooth or, more frequently, irregularly striated longitudinally with occasional transverse ridges; inner surface pink to reddish brown with longitudinal striations and occasional paler brown patches. Fracture short and starchy in the inner part, the outer part frequently laminated.

B. Reduce to a powder (355). The powder is reddish-brown. Examine under a microscope using *chloral hydrate solution*.

www.webofpharma.com

The powder shows a variety of parenchymatous cells, some thin-walled, square or round and others yellowish, polygonal and thick-walled. Rectangular or polygonal, pitted, thin-walled, light brown, lightly lignified cells from the cork layer or outer areas of the cortex are present.

Fibres occur singly and in small or large groups, individual cells narrowing to highly pointed ends, and possibly showing wavy invaginations of the walls where surrounding cells have become detached; degree of lignification varies; walls are yellowish brown, some pitted, others not. Single fibres may be complete, but those in groups are usually fragmented, individual cells being straight or noticeably curved in places. Rounded cells of the medullary rays, which are one cell wide, intersperse the fibres.

Small, calcium oxalate cluster crystals occur scattered throughout as well as being found within parenchymatous cells, some forming a crystal sheath alongside the fibres. Other crystals are very large and less well defined, and usually free.

Examine under a microscope using 50% v/v of *glycerol*.

Starch granules are frequent, but not abundant, mainly free, but some in parenchymatous cells. They are small, simple, round, oval or irregular in shape, and occasionally in 2 to 3 compound granules, without visible hila. More or less frequent scattered lumps of brown pigment may be found sometimes in parenchymatous cells.

C. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Shake 1.0 g of the powdered drug with 10 mL of *absolute ethanol*, centrifuge at 3000 rpm for 5 minutes and filter (Whatman GF/C is suitable).

(2) 0.01% w/v each of *arjunolic acid* and *gallic acid* in *absolute ethanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating high performance silica gel (Merck silica gel 60 HPTLC plates are suitable).

(b) Use the mobile phase described below.

(c) Apply as bands 8 µL of each solution.

(d) Develop the plate to 8 cm.

(e) Remove the plate and allow it to dry in air for 5 minutes. Spray the plate with *anisaldehyde solution*, heat at 100° to 105° for 5 minutes and examine in daylight.

MOBILE PHASE

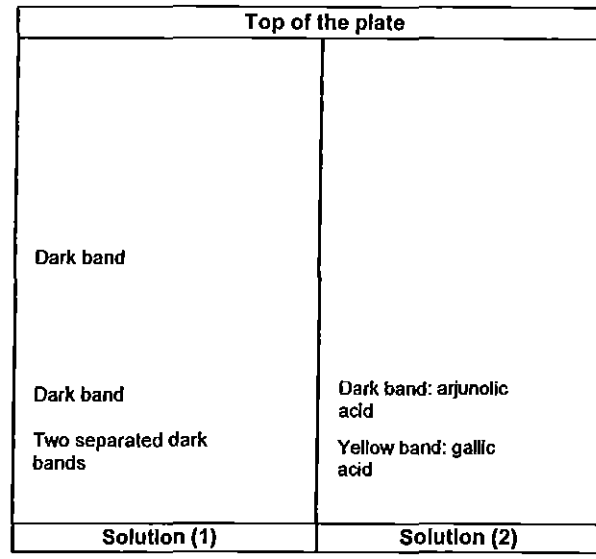
15 volumes of *ethyl acetate*, 15 volumes of *formic acid* and 70 volumes of *toluene*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (2) shows two clearly separated bands.

CONFIRMATION

The chromatogram obtained with solution (1) shows a band with an Rf value of approximately 0.30 corresponding in colour and position to the band obtained for arjunolic acid in solution (2); two clearly separated dark bands with an Rf value of approximately 0.2; a band with an Rf value of 0.63 is present. Other bands may be present.



TESTS

Ash

Not more than 25%, Appendix XI J.

Loss on drying

When dried for 2 hours at 100° to 105°, loses not more than 10% of its weight. Use 1 g.

Water soluble extractive

Not less than 20%, Appendix XI B2.

ASSAY

Carry out the determination of *tannins in herbal drugs*, Appendix XI M. Use 1.0 g of powdered drug.

Terminalia Belerica Fruit

DEFINITION

Terminalia Belerica Fruit consists of pericarp of dried ripe fruits of *Terminalia belerica* Roxb. It contains not less than 10% of tannins, expressed as pyrogallol, calculated with reference to the dried drug.

IDENTIFICATION

A. The dried fruits are spherical to subspherical, about 3 to 5 cm in diameter, slightly depressed at the upper end and more or less tapering to the scar of the pedicel at the lower end. The surface is brown to yellowish brown with a grey velvety sheen, irregularly wrinkled and sometimes with faint, incomplete, longitudinal ridges. Cut transversely, the fruit shows the pericarp about 4 to 5 mm thick enclosing a very hard, yellowish-white seed.

B. Reduce to a powder (355). The powder is light-brown. Examine under a microscope using *chloral hydrate solution*.

The powder shows many free, unicellular, straight or slightly bent trichomes from the epicarp. A variety of thick-walled, heavily pitted, lignified fibro-sclereids of elongated and spherical shapes occur in large and small groups; occasional medium sized reticulate vessels; heavily pitted, lignified parenchymatous cells and others with reticulate thickenings; many lignified, pitted, thin walled sclereids and groups of fragmented, thick-walled, pitted, fibres are present. Rarely oil globules, starch granules, and calcium oxalate crystals may be found in the parenchymatous cells from the embryo.

Examine under a microscope using 50% v/v of *glycerol*.

The powder shows minute, either single or 2 to 4 compound starch granules, some scattered, but mainly filling

www.webofpharma.com

parenchymatous cells. Some have slit or stellate hila; simple granules are often not perfectly spherical. Larger calcium oxalate crystals, with fewer small ones, are scattered or in parenchymatous cells.

C. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Add 10 mL of *absolute ethanol* to 1.0 g of the powdered drug, centrifuge at 3000 rpm for 5 minutes and filter (Whatman GF/C is suitable).

(2) 0.01% w/v each of *arjunolic acid*, *gallic acid* and *ellagic acid* in *absolute ethanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating high performance silica gel F_{254} (Merck silica gel 60 F_{254} HPTLC plates are suitable).

(b) Use the mobile phase described below.

(c) Apply as bands 8 µL of each solution.

(d) Develop the plate to 8 cm.

(e) Remove the plate and allow it to dry in air for 5 minutes. Examine under *ultraviolet light (254 nm)*. Spray the plate with *anisaldehyde solution*, heat at 100° to 105° for 5 minutes and examine in daylight.

MOBILE PHASE

15 volumes of *ethyl acetate*, 15 volumes of *formic acid* and 70 volumes of *toluene*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (2) shows two clearly separated bands under both *ultraviolet light (254 nm)* and daylight.

CONFIRMATION

Under *ultraviolet light (254 nm)* the chromatogram obtained with solution (1) shows bands with Rf values of approximately 0.11 and 0.15 corresponding in colour and position to the bands obtained with ellagic acid and gallic acid in solution (2) and light blue bands with Rf values of approximately 0.04 and 0.36. Other bands may be present.

Top of the plate	
Light blue band	
Blue band Dark band	Blue band: gallic acid Dark band: ellagic acid
Light blue band	
Solution (1)	**Solution (2)**

Under daylight after spraying with *anisaldehyde solution* the chromatogram obtained with solution (1) shows a band with an Rf value of approximately 0.15 corresponding in colour and position to the band obtained gallic acid in solution (2); a dark band with an Rf value of 0.36; several dark bands in the upper part of the plate.

Top of the plate	
Several dark bands	
Dark band	Dark band: arjunolic acid
Light brown band	Light brown band: gallic acid
Solution (1)	**Solution (2)**

TESTS

Ash

Not more than 7%, Appendix XI J.

Loss on drying

When dried for 2 hours at 100° to 105°, loses not more than 5.0% of its weight. Use 1 g.

Water soluble extractive

Not less than 45%, Appendix XI B2.

ASSAY

Carry out the determination of *tannins in herbal drugs*, Appendix XI M. Use 1.0 g of powdered drug.

Terminalia Chebula Fruit

DEFINITION

Terminalia Chebula Fruit consists of pericarp of mature fruits of *Terminalia chebula* Retz. It contains not less than 20% of tannins, expressed as pyrogallol, calculated with reference to the dried drug.

IDENTIFICATION

A. The dried fruits are sub-globular to ovoid, 3 to 4 cm long and 1.5 to 2 cm wide, bluntly pointed at the tip and tapering towards the base. The surface is yellowish to greenish, sometimes brown, shiny and more or less wrinkled and has distinct longitudinal ridges. Cut transversely, the fruit shows the pericarp about 3 to 4 mm thick, non-adherent to the very hard, creamy-white seed.

B. Reduce to a powder (355). The powder is yellowish brown. Examine under a microscope using *chloral hydrate solution*. The powder shows round, oval or elongated, thin-walled parenchymatous cells in groups. Occasional narrow-walled, unpitted, lightly lignified fibres occur in small or larger groups, some forming wave-like arrangements. Large groups of fragmented, heavily lignified and pitted fibres also occur. A variety of thick-walled, heavily pitted, lignified fibro-sclereids of elongated, rectangular, and irregular shapes occur in large and small groups. Fewer pitted, lignified parenchyma, or thinner-walled, less lignified and pitted sclereids, with broad lumens, are also found. There are very

www.webofpharma.com

occasional small, spiral, lignified vessel fragments. Small, greenish, thick-walled polygonal epicarp cells are seen in surface view. Parenchymatous cells with reticulate thickenings across the surface are rare, as are others without such thickenings, but containing oil globules. Examine under a microscope using 50% v/v of *glycerol*. The powder shows minute, either single or 2 to 4 compound granules, some scattered, but mainly filling parenchymatous cells. Some have slit or stellate hila; simple granules are often not perfectly spherical. Larger calcium oxalate crystals, with fewer small ones, are scattered or in parenchymatous cells.

C. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) To 1.0 g of the powdered drug, add 10 mL of *absolute ethanol*, centrifuge at 3000 rpm for 5 minutes and filter (Whatman GF/C is suitable).

(2) 0.01% w/v each of *arjunolic acid*, *gallic acid* and *ellagic acid* in *absolute ethanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating high performance silica gel F_{254} (Merck silica gel 60 F_{254} HPTLC plates are suitable).

(b) Use the mobile phase described below.

(c) Apply as bands 8 µL of each solution.

(d) Develop the plate to 8 cm.

(e) Remove the plate and allow it to dry in air for 5 minutes. Examine under *ultraviolet light (254 nm)*. Spray the plate with *anisaldehyde solution*, heat at 100° to 105° for 5 minutes and examine in daylight.

MOBILE PHASE

A mixture of 15 volumes of *ethyl acetate*, 15 volumes of *formic acid* and 70 volumes of *toluene*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (2) shows two clearly separated bands under both *ultraviolet light (254 nm)* and daylight.

CONFIRMATION

When examined under *ultraviolet light (254 nm)* the chromatogram obtained with solution (1) shows bands with Rf values of approximately 0.11 and 0.15 corresponding in colour and position to the bands obtained with gallic acid and ellagic acid in solution (2).

Top of the plate	
Blue band Dark band	Blue band: gallic acid Dark band: ellagic acid
Solution (1)	Solution (2)

When examined under daylight after spraying with *anisaldehyde solution* the chromatogram obtained with solution (1) shows a band with an Rf value of approximately 0.15 corresponding in colour and position to the band obtained for gallic acid in solution (2) and a dark band with an Rf value of approximately 0.30. There may be some faint brown bands with Rf values of approximately 0.40 and 0.70.

Top of the plate	
Dark band Light brown band	Dark band: arjunolic acid Light brown band: gallic acid
Solution (1)	Solution (2)

TESTS

Ash

Not more than 5%, Appendix XI J.

Loss on drying

When dried for 2 hours at 100° to 105°, loses not more than 10% of its weight. Use 1 g.

Water soluble extractive

Not less than 50%, Appendix XI B2.

ASSAY

Carry out the determination of *tannins in herbal drugs*, Appendix XI M. Use 1.0 g of powdered drug.

Thyme

(Ph. Eur. monograph 0865)

Ph Eur

DEFINITION

Whole leaves and flowers separated from the previously dried stems of *Thymus vulgaris* L. or *Thymus zygis* L. or a mixture of both species.

Content

— *essential oil*: minimum 12 mL/kg (anhydrous drug);

— *sum of the contents of thymol and carvacrol* (both $C_{10}H_{14}O$; M_r 150.2): minimum 40 per cent in the essential oil.

CHARACTERS

Strong odour reminiscent of thymol.

IDENTIFICATION

A. The leaf of *Thymus vulgaris* is usually 4-12 mm long and up to 3 mm wide, sessile or with a very short petiole. The lamina is tough, entire, lanceolate or ovate, covered on

www.webofpharma.com

both surfaces by a grey or greenish-grey indumentum; the edges are markedly rolled up towards the abaxial surface. The midrib is depressed on the adaxial surface and is very prominent on the abaxial surface. The calyx is green, often with violet spots and is tubular; at the end are 2 lips of which the upper one is bent back and at the end has 3 lobes, the lower is longer and has 2 hairy teeth. After flowering, the calyx tube is closed by a crown of long, stiff hairs.
The corolla, about twice as long as the calyx, is usually brownish in the dry state and is slightly bilabiate.

The leaf of *Thymus zygis* is usually 1.7-6.5 mm long and 0.4-1.2 mm wide; it is acicular or linear-lanceolate and the edges are markedly rolled towards the abaxial surface. Both surfaces of the lamina are green or greenish-grey and the midrib is sometimes violet; the edges, in particular at the base, have long, white hairs. The dried flowers are very similar to those of *T. vulgaris*.

B. Microscopic examination (*2.8.23*). The powder of both species is greyish-green or greenish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0865.-1 and Figure 0865.-2): fragments of the outer epidermis of the corolla (surface view [A, C, F]), consisting of cells with wavy and slightly thickened [Fc] or unthickened [Ac] walls, numerous uniseriate, multicellular, covering trichomes, often with 1 cell collapsed [Aa], glandular trichomes with a unicellular head and a unicellular [Ca, Fb] or multicellular [Ab] stalk, diacytic stomata (*2.8.3*) [Fa] and glandular trichomes generally with 12 cells [D]; cells of the epidermis from the base of the corolla, isodiametric with slightly thickened walls [C]; pollen grains, relatively rare, spherical and smooth, with 6 germinal slit-like pores, measuring about 35 µm in diameter [B]; the powder of *T. zygis* also contains numerous thick bundles of fibres from the main veins and from fragments of stems; the epidermises of the leaves (surface view [G, K]) have cells with anticlinal walls that are sinuous and beaded [Ga, Ka], and diacytic stomata (*2.8.3*) [Gb]; numerous glandular trichomes made up of 12 secretory cells, the cuticle of which is generally raised by the secretion to form a globular or ovoid, bladder-like covering [Kb]; glandular trichomes with a unicellular stalk and a globular or ovoid head [Kc]; in both species, the adaxial epidermis bears covering trichomes with warty walls that are shaped as pointed teeth [Gc], and is usually associated with underlying palisade parenchyma [Gd, Kd]; the abaxial epidermis (transverse section [H, L]) bears covering trichomes of different types: unicellular, straight or slightly curved [Ha, La]; bicellular or tricellular, articulated and most often elbow-shaped [Hb, J] (*T. vulgaris*); bicellular or tricellular, more or less straight [N], or very large, multicellular [M], at the base of the lamina (*T. zygis*); fragments of calyx covered by numerous, uniseriate trichomes with 5-6 cells and a weakly striated cuticle (surface view [E]).

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R*. Sonicate for 10 min. Centrifuge or filter; use the supernatant or the filtrate.

Reference solution Dissolve 1 mg of *rutoside trihydrate R* and 1 mg of *rosmarinic acid R* in 5 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, water R, ethyl acetate R* (1:1:15 *V/V/V*).

Application 20 µL [or 5 µL] as bands of 20 mm [or 8 mm].

Development Over a path of 15 cm [or 6 cm].

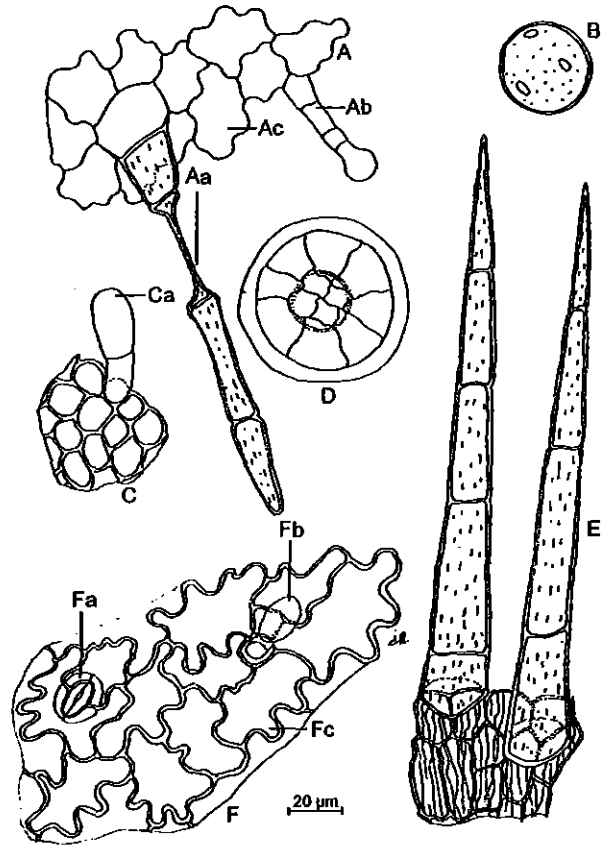


Figure 0865.-1. – *Illustration for identification test B of powdered herbal drug of thyme*

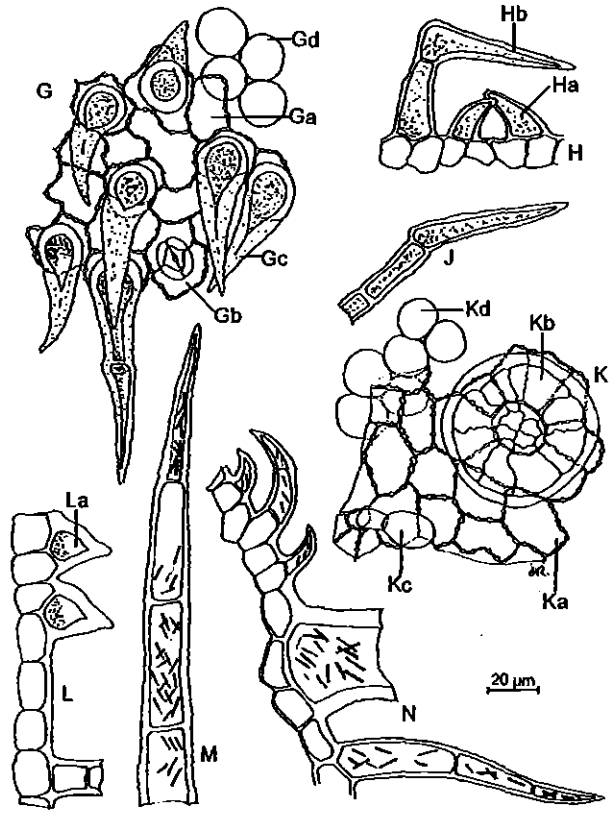


Figure 0865.-2. – *Illustration for identification test B of powdered herbal drug of thyme*

www.webofpharma.com

Drying In air.

Detection Heat at 100 °C for 3 min, treat the still-hot plate with a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, then treat with a 50 g/L solution of *macrogol 400 R* in *methylene chloride R*; examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	2 red fluorescent zones
Rosmarinic acid: a blue fluorescent zone	A blue fluorescent zone (rosmarinic acid)
	1 or 2 blue fluorescent zones
	2 yellow or orange fluorescent zones
	A green fluorescent zone may be present
Rutoside: an orange-yellow fluorescent zone	
Reference solution	**Test solution**

D. Examine the chromatograms obtained in the assay for thymol and carvacrol.

Results The characteristic peaks in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with reference solution (a).

TESTS

Foreign matter (*2.8.2*)

Maximum 10 per cent of stems and maximum 2 per cent of other foreign matter. Stems must not be more than 1 mm in diameter and 15 mm in length.

***Thymus serpyllum* L.**

Adulteration with *T. serpyllum* L. is indicated by the presence of leaves with long trichomes at their base and with weakly pubescent other parts.

Water (*2.2.13*)

Maximum 100 mL/kg, determined on 20.0 g of the powdered herbal drug (355) (*2.9.12*).

Total ash (*2.4.16*)

Maximum 15.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 3.0 per cent.

ASSAY

Essential oil (*2.8.12*)

Use 30.0 g of the herbal drug, a 1000 mL round-bottomed flask and 400 mL of *water R* as the distillation liquid. Distil at a rate of 2-3 mL/min for 2 h without *xylene R* in the graduated tube.

Thymol and carvacrol

Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Filter the essential oil obtained in the determination of essential oil over a small amount of *anhydrous sodium sulfate R* and dilute to 5.0 mL with *heptane R* by rinsing the apparatus and the anhydrous sodium sulfate. Dilute a volume of the filtered solution corresponding to 100 µL of the essential oil to 5.0 mL with *heptane R*.

Reference solution (a) Dissolve 0.20 g of *thymol R* and 50 mg of *carvacrol R* in *heptane R* and dilute to 5.0 mL with the same solvent.

Reference solution (b) Dilute 10 µL of *carvacrol R* to 10.0 mL with *heptane R*. Dilute 100 µL of the solution to 10.0 mL with *heptane R*.

Column:
- *material*: fused silica;
- *size*: *l* = 30-60 m, Ø = 0.25 mm;
- *stationary phase*: *macrogol 20 000 R* (film thickness 0.25 µm).

Carrier gas *nitrogen for chromatography R* or *helium for chromatography R*.

Flow rate 1-2 mL/min.

Split ratio 1:100.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 45	40 → 220
Injection port		190
Detector		210

Detection Flame ionisation.

Injection 0.2 µL.

Elution order Order indicated in the composition of reference solution (a); record the retention times of these substances.

System suitability Reference solution (a):
- *resolution*: minimum 1.5 between the peaks due to thymol and carvacrol.

Using the retention times determined from the chromatogram obtained with reference solution (a), locate the components of the reference solution in the chromatogram obtained with the test solution.

Determine the percentage content of thymol and carvacrol. Disregard any peak due to the solvent or with an area less than the area of the principal peak in the chromatogram obtained with reference solution (b) (0.05 per cent).

Ph Eur

Thyme Oil, Thymol Type

(Ph. Eur. monograph 1374)

Ph Eur

DEFINITION

Essential oil obtained by steam distillation from the fresh flowering aerial parts of *Thymus vulgaris* L., *T. zygis* L. or a mixture of both species.

CHARACTERS

Appearance

Clear, yellow or very dark reddish-brown, mobile liquid.

Odour reminiscent of thymol.

Solubility

Miscible with anhydrous ethanol and with light petroleum.

www.webofpharma.com

IDENTIFICATION

First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 0.2 mL of the substance to be examined in *methylene chloride R* and dilute to 10 mL with the same solvent.

Reference solution Dissolve 5 mg of *thymol R* and 10 µL of *carvacrol R* in *methylene chloride R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *methylene chloride R.*

Application 10 µL [or 4 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 12 cm [or 6 cm].

Drying In air.

Detection Treat with *anisaldehyde solution R* and heat at 100-105 °C for 5-10 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A pink zone
Thymol: an orange-brown zone	An intense orange-brown zone (thymol)
Carvacrol: an orange-grey zone	A faint orange-grey zone (carvacrol) may be present
	A pink zone
	A violet zone
	A brownish-grey zone
Reference solution	**Test solution**

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The characteristic peaks in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with reference solution (a).

TESTS

Relative density (*2.2.5*)
0.915 to 0.935.

Refractive index (*2.2.6*)
1.490 to 1.505.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dissolve 200 µL of the substance to be examined in *heptane R* and dilute to 10.0 mL with the same solvent.

Reference solution (a) Dissolve 5 µL of *β-myrcene R*, 5 µL of *α-terpinene R*, 20 µL of *p-cymene R*, 10 µL of *γ-terpinene R*, 5 µL of *linalol R*, 5 µL of *terpinen-4-ol R*, 40 mg of *thymol R* and 5 µL of *carvacrol R* in 5 mL of *heptane R*.

Reference solution (b) Dissolve 10 µL of *carvacrol R* in *heptane R* and dilute to 10.0 mL with the same solvent. Dilute 100 µL of the solution to 10.0 mL with *heptane R*.

Column:
- *material*: fused silica;
- *size*: *l* = 60 m, Ø = 0.25 mm;
- *stationary phase*: *phenyl(5)methyl(95)polysiloxane R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R.*

Flow rate 1.5 mL/min.

Split ratio 1:50.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 75	65 → 215
Injection port		230
Detector		250

Detection Flame ionisation.

Injection 1 µL.

Elution order Order indicated in the composition of reference solution (a); record the retention times of these substances.

System suitability Reference solution (a):
- *resolution*: minimum 1.5 between the peaks due to thymol and carvacrol.

Identification of peaks Using the retention times determined from the chromatogram obtained with reference solution (a), locate the components of reference solution (a) in the chromatogram obtained with the test solution. The peak due to α-thujene elutes with a relative retention of about 0.8 with reference to β-myrcene. The peak due to carvacrol methyl ether elutes with a relative retention of about 0.9 with reference to thymol.

Determine the percentage content of these components. The limits are within the following ranges:
- *α-thujene*: 0.2 per cent to 1.5 per cent;
- *β-myrcene*: 1.0 per cent to 3.0 per cent;
- *α-terpinene*: 0.9 per cent to 2.6 per cent;
- *p-cymene*: 14.0 per cent to 28.0 per cent;
- *γ-terpinene*: 4.0 per cent to 12.0 per cent;
- *linalol*: 1.5 per cent to 6.5 per cent;
- *terpinen-4-ol*: 0.1 per cent to 2.5 per cent;
- *carvacrol methyl ether*: 0.05 per cent to 1.5 per cent;
- *thymol*: 37.0 per cent to 55.0 per cent;
- *carvacrol*: 0.5 per cent to 5.5 per cent;
- *disregard limit*: the area of the principal peak in the chromatogram obtained with reference solution (b) (0.05 per cent).

STORAGE

At a temperature not exceeding 25 °C.

Ph Eur

www.webofpharma.com

Wild Thyme

(Ph. Eur. monograph 1891)

Ph Eur

DEFINITION

Whole or cut, dried, flowering aerial parts of *Thymus serpyllum* L.

Content

Minimum 3.0 mL/kg of essential oil (dried drug).

IDENTIFICATION

A. The stem is much branched, up to about 1.5 mm in diameter, cylindrical or indistinctly quadrangular, green, reddish or purplish, the older stems brown and woody, the younger stems pubescent. The leaves are opposite, 3-12 mm long and up to 4 mm wide, elliptical to ovate-lanceolate with an obtuse apex, cuneate and shortly petiolate at the base; the margin is entire and markedly ciliate, especially near the base; both surfaces are more or less glabrous but distinctly punctate. The inflorescence is composed of about 6-12 flowers in rounded to ovoid, terminal heads. The calyx is tubular, 2-lipped with the upper lip dividing to form 3 teeth, the lower lip with 2 teeth, edged with long hairs; the inner surfaces are strongly pubescent, the hairs forming a closed tube after flowering. The corolla is purplish-violet or red, 2-lipped, the lower lip with 3 lobes and the upper lip notched, the inner surface is strongly pubescent; 4 epipetalous stamens project from the corolla tube.

B. Microscopic examination (*2.8.23*). The powder is greyish-green or greenish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1891.-1): fragments of the leaf epidermises [A, B, F] covered by a finely striated cuticle and consisting of cells with sinuous anticlinal walls [Aa, Ba, Fa] and diacytic stomata (*2.8.3*) [Ab, Bb, Fb]; cells of the adaxial leaf epidermis [B] with wavy, irregularly thickened anticlinal walls [Ba]; numerous covering trichomes on both epidermises and the leaf margins, with some of the cells containing very small crystals of calcium oxalate [Af, Ca, Fd], the majority are short, conical, unicellular, with thickened and warty walls (surface view [Bc], side view [Fc]); fewer multicellular covering trichomes, long, tapering to a point, composed of up to 8 cells, slightly swollen at the joints, with finely pitted walls, on an epidermis [Ae] or fragmented [C]; abundant glandular trichomes, mostly multicellular of the lamiaceous type [Ac] with a unicellular stalk and a glandular head consisting of 12 inconspicuous cells, others with a unicellular stalk and a unicellular globular or ovoid head [Ad]; purplish-violet fragments of the corolla whose inner epidermis consists of cells with rounded papillae [D] and whose outer epidermis [E], with a striated cuticle, consists of cells with lobed walls [Ea], unicellular [Eb] or multicellular [Ec] uniseriate covering trichomes, glandular trichomes with a unicellular head and a unicellular stalk [Ed] and glandular trichomes of the lamiaceous type; relatively rare pollen grains, spherical, about 30 µm in diameter, with a finely pitted exine and 6 germinal pores [G].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R*. Sonicate for 10 min. Centrifuge or filter; use the supernatant or the filtrate.

Reference solution Dissolve 1 mg of *rutoside trihydrate R* and 1 mg of *rosmarinic acid R* in 5 mL of *methanol R*.

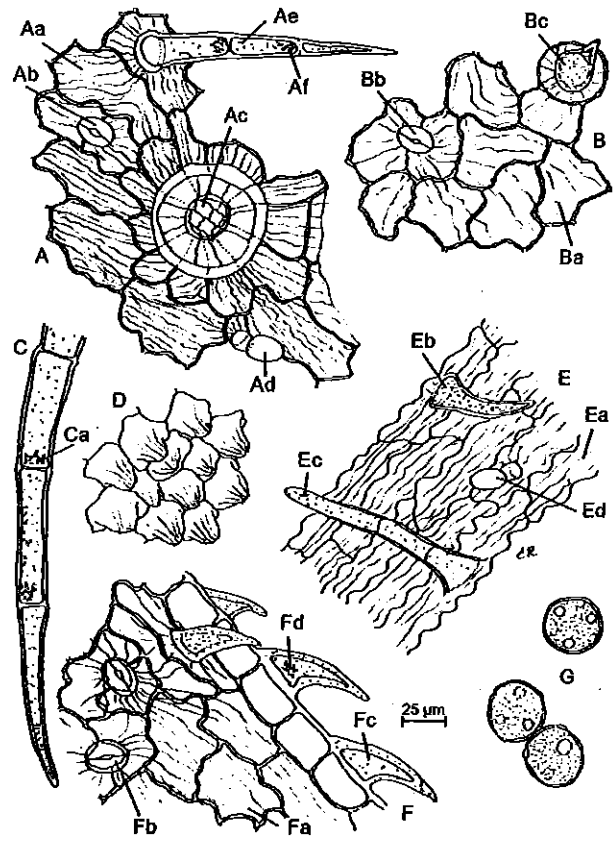


Figure 1891.-1.– *Illustration for identification test B of powdered herbal drug of wild thyme*

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, water R, ethyl acetate R* (1:1:15 *V/V/V*).

Application 20 µL [or 5 µL] as bands of 20 mm [or 8 mm].

Development Over a path of 15 cm [or 6 cm].

Drying In air.

Detection Heat at 100 °C for 3 min; treat the still-hot plate with a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, then treat with a 50 g/L solution of *macrogol 400 R* in *methylene chloride R*; examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
	A red fluorescent zone
Rosmarinic acid: a blue fluorescent zone	A blue fluorescent zone (rosmarinic acid)
	1 or 2 blue fluorescent zones
	A yellow or orange fluorescent zone
	A green or blue fluorescent zone may be present
Rutoside: an orange-yellow fluorescent zone	
Reference solution	Test solution

TESTS

Foreign matter (*2.8.2*)
Maximum 3 per cent, determined on 30 g.

***Thymus vulgaris* L. or *Thymus zygis* L.**
Adulteration with *T. vulgaris* L. or *T. zygis* L. is indicated by the presence of acicular to linear-lanceolate leaves with a strongly bent margin, the adaxial surface showing covering trichomes shaped as pointed teeth with warty walls, the abaxial surface showing many types of warty covering trichomes: unicellular, straight or slightly curved, bicellular or tricellular, often elbow-shaped, and bicellular or tricellular, more or less straight.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 10.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 3.0 per cent.

ASSAY

Essential oil (*2.8.12*)
Use 50.0 g of the cut herbal drug, a 1000 mL round-bottomed flask and 500 mL of *water R* as the distillation liquid. Distil at a rate of 2-3 mL/min for 2 h without *xylene R* in the graduated tube.

Ph Eur

Tinospora Stem

DEFINITION

Dried, whole or fragmented stem of *Tinospora cordifolia* (Willd.) Miers. and/or *Tinospora sinensis* (Lour.) Merr.

IDENTIFICATION

A. Transversely or obliquely cut pieces showing considerable variation in size, up to about 6 cm in length and 2 cm or more in diameter; more or less cylindrical, sometimes branched; outer surface dark brown, rough, with a thin papery cork which is sometimes exfoliating; deeply ridged longitudinally with occasional branch scars and more numerous small, whitish scars of adventitious roots.

The transversely cut surface shows a wide bark surrounding a conspicuously radiate and porous xylem with creamish-white, narrow medullary rays separating the wedge-shaped strands of vascular tissue; the small central pith is slightly depressed.

B. Reduce to a powder (355), Appendix XVII A.
The powder is creamish-brown. Examine under a microscope using *chloral hydrate solution*. The powder shows lignified fibres and crystal fibres containing prisms of calcium oxalate from the pericycle; tracheids and vessel elements with bordered pits from the xylem. Examine under a microscope using 50% v/v of *glycerol*. Simple, ovoid or ovoidelliptical starch grains are frequent.

C. Carry out the method for *high performance thin-layer chromatography*, Appendix XI W, using the following solutions.

(1) Extract approximately 2 g of the powdered herbal drug (710), Appendix XVII A with 10 mL of *methanol* in a stoppered conical flask. Shake immediately and then sonicate for 15 minutes and filter.

(2) 0.08% w/v of *β-sitosterol* and 0.06% w/v of *columbin* in *methanol*.

(3) Dilute 1 volume of solution (2) to 4 volumes with *methanol*. Use β-sitosterol as the intensity marker for zones (a) to (f) and (h); use *columbin* as the intensity marker for zone (g).

(4) 0.06% w/v of *columbin* and 0.02% w/v of *resorcinol* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *high performance silica gel F* (Merck silica gel 60 plates are suitable).

(b) Use the mobile phase as described below.

(c) Apply 10 µL of solution (1) and 2 µL of each of solutions (2), (3) and (4), as 8 mm bands.

(d) Develop the plate to 7 cm.

(e) After removal of the plate, dip it in *anisaldehyde solution*, dry at 100° for three minutes and examine under white light.

MOBILE PHASE

3 volumes of *ethyl acetate* and 10 volumes of *toluene*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (4) shows two clearly separated zones under white light.

CONFIRMATION

The chromatogram obtained with solution (1) shows a purple zone and a very faint brown to purple zone at the top of the plate, 4 less intense purple zones in the middle of the plate, and a green zone may be present in the lower third (indicative of *T. cordifolia*) or absent (indicative of *T. sinensis*). Other zones may be present.

www.webofpharma.com

Top of the plate		
		a faint to intense purple zone (a)
		a very faint brown or purple zone (b)
—	—	—
		a faint to intense purple zone (c)
		a faint to equivalent purple zone (d)
	a purple zone (β-sitosterol)	a faint to equivalent purple zone (β-sitosterol) (e)
—	—	a faint to equivalent purple zone (f) —
an orange zone (resorcinol)		
a green zone (columbin)	a green zone (columbin)	a very faint green zone (columbin) (g)
		very faint to equivalent brown and purple zones (h)
Solution (4) ***System suitability test***	**Solutions (2) and (3)** ***Intensity marker and dilution***	**Solution (1)** ***Test Solution***

TESTS

Foreign matter

Not more than 2.0%, Appendix XI D.

Loss on drying

When dried for 2 hours at 105°, loses not more than 11.0% of its weight, Appendix IX D. Use 1 g.

Total Ash

Not more than 11.0%, Appendix XI J.

Tolu Balsam

(Ph. Eur. monograph 1596)

Ph Eur

DEFINITION

Oleo-resin obtained from the trunk of *Myroxylon balsamum* (L.) Harms var. *balsamum*.

Content

25.0 per cent to 50.0 per cent of free or combined acids, expressed as cinnamic acid ($C_9H_8O_2$; M_r 148.2) (dried drug).

CHARACTERS

Appearance

Hard, friable, brownish to reddish-brown mass; thin fragments are brownish-yellow when examined against the light.

Reminiscent odour of vanillin.

Solubility

Practically insoluble in water, very soluble to freely soluble in alcohol, practically insoluble in light petroleum.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution Stir 0.40 g of the fragmented drug with 10 mL of *methylene chloride R* for 5 min and filter.

Reference solution Dissolve 50 mg of *benzyl cinnamate R* in *methylene chloride R*, add 50 µL of *benzyl benzoate R* and dilute to 10 mL with *methylene chloride R*.

Plate *TLC silica gel G plate R.*

Mobile phase *light petroleum R, toluene R* (5:95 *V/V*).

Application 20 µL, as bands.

Development Over a path of 15 cm.

Drying In air.

Detection Spray with *vanillin reagent R* and heat at 100-105 °C for 5 min. Examine in daylight.

Results See below the sequence of the zones present in the chromatograms obtained with the test and reference solutions. Furthermore, other coloured zones are present in the chromatogram obtained with the test solution.

Top of the plate	
Benzyl benzoate: a greyish-blue zone	a greyish-blue zone
Benzyl cinnamate: a greyish-green zone	a greyish-green zone
Reference solution	**Test solution**

TESTS

Acid value

100 to 160.

Dissolve 0.5 g of the fragmented drug in 50 mL of *alcohol R*. Add 0.5 mL of *acid blue 93 solution R* and 5.0 mL of 0.5 M alcoholic potassium hydroxide. Stir vigorously and titrate with *0.5 M hydrochloric acid* until the colour changes from brownish-red to blackish-green (n_1 mL of *0.5 M hydrochloric acid*). Carry out a blank test in the same manner (n_2 mL of *0.5 M hydrochloric acid*). Calculate the acid value in the same manner as the saponification value (*2.5.6*).

Matter insoluble in alcohol

Maximum 5 per cent.

Boil 2.0 g of the fragmented drug with 25 mL of *alcohol (90 per cent V/V) R* and filter. Wash the residue with *alcohol (90 per cent V/V) R*, boiling until completely extracted, then dry the residue at 100-105 °C. Weigh the residue.

Loss on drying (*2.2.32*)

Maximum 5.0 per cent, determined on 2.000 g of the fragmented drug by spreading on a flat evaporating dish 9 cm in diameter and allowing to dry *in vacuo* for 4 h.

Total ash (*2.4.16*)

Maximum 0.3 per cent.

ASSAY

Boil 1.500 g under a reflux condenser with 25 mL of 0.5 M alcoholic potassium hydroxide for 1 h. Evaporate the ethanol and heat the residue with 50 mL of *water R* until the substance is homogeneously distributed. After cooling, add 80 mL of *water R* and a solution of 1.5 g of *magnesium sulfate R* in 50 mL of *water R*. Mix, and allow to stand for 10 min. Filter through a pleated filter paper and wash the residue with 20 mL of *water R*. Combine the filtrate and the washings, acidify with *hydrochloric acid R* and extract with 4 quantities, each of 40 mL, of *ether R*. Discard the aqueous layer. Combine the organic extracts and wash with 2 quantities, each of 20 mL, and with 3 quantities, each of 10 mL, of a 50 g/L solution of *sodium hydrogen carbonate R*. Discard the ether layer. Combine the aqueous extracts, acidify with *hydrochloric acid R* and stir once with 30 mL, twice with 20 mL and once with 10 mL of *methylene*

www.webofpharma.com

chloride R. Dry the combined methylene chloride extracts over *anhydrous sodium sulfate R.* Filter through a pleated filter and wash the residue with 10 mL of *methylene chloride R.* Reduce the combined methylene chloride extracts to 10 mL by distillation and eliminate the remaining methylene chloride in a current of air. Dissolve the residue with heating in 10 mL of *alcohol R* previously neutralised to *phenol red solution R.* After cooling, titrate with *0.1 M sodium hydroxide,* using the same indicator.

1 mL of *0.1 M sodium hydroxide* is equivalent to 14.82 mg of total acids, expressed as cinnamic acid.

STORAGE

Do not store in powdered form.

Ph Eur

Tolu-flavour Solution

DEFINITION

Cinnamic acid of commerce	5.0 g
Benzoic Acid	2.5 g
Ethyl Cinnamate	0.3 g
Vanillin	0.1 g
Cinnamon Oil	0.02 mL
Sucrose	500 g
Ethanol (96 per cent)	350 mL
Water	Sufficient to produce 1000 mL

Extemporaneous preparation

The following directions apply.

Dissolve the Sucrose in 320 mL of Water. Add 250 mL of the Ethanol (96 per cent), with mixing. Dissolve the cinnamic acid of commerce, Benzoic Acid, Ethyl Cinnamate, Vanillin and Cinnamon Oil in the remaining 100 mL of Ethanol (96 per cent), add this solution to the sucrose solution with mixing, dilute to 1000 mL with Water and mix. Allow to stand for a few hours before use.

IDENTIFICATION

Carry out the method for *thin-layer chromatography,* Appendix III A, using the following solutions.

(1) The solution being examined.

(2) 0.5% w/v of *cinnamic acid,* 0.25% w/v of *benzoic acid* and 0.03% v/v of *ethyl cinnamate* in *ethanol (90%).*

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *silica gel* GF_{254}.

(b) Use the mobile phase as described below.

(c) Apply 5 µL of each solution.

(d) Develop the plate to 15 cm.

(e) After removal of the plate, dry in air for 15 minutes and repeat the development using the same mobile phase. Remove the plate, allow the solvent to evaporate and examine under *ultraviolet light (254 nm).*

MOBILE PHASE

15 volumes of *glacial acetic acid,* 25 volumes of *hexane* and 75 volumes of n-*pentane.*

CONFIRMATION

The spots in the chromatogram obtained with solution (1) are similar in size and position to those in the chromatogram obtained with solution (2).

TESTS

Ethanol content

31 to 36% v/v, Appendix VIII F.

Weight per mL

1.125 to 1.155 g, Appendix V G.

Tolu Syrup

DEFINITION

Tolu-flavour Solution	100 mL
Syrup	Sufficient to produce 1000 mL

The syrup complies with the requirements stated under Oral Liquids and with the following requirement.

Weight per mL

1.29 to 1.32 g, Appendix V G.

Paediatric Compound Tolu Linctus

Paediatric Compound Tolu Oral Solution

DEFINITION

Paediatric Compound Tolu Linctus is an *oral solution* containing 0.6% w/v of Citric Acid Monohydrate in a suitable vehicle with a tolu flavour.

The linctus complies with the requirements stated under Oral Liquids and with the following requirements.

Content of total acid, calculated as citric acid monohydrate, $C_6H_8O_7,H_2O$

0.60 to 0.66% w/v.

ASSAY

To 15 g add 100 mL of *water* and titrate with *0.1M sodium hydroxide VS* using *phenolphthalein solution R1* as indicator. Each mL of *0.1M sodium hydroxide VS* is equivalent to 7.005 mg of $C_6H_8O_7,H_2O$. Determine the *weight per mL* of the linctus, Appendix V G, and calculate the content of $C_6H_8O_7,H_2O$, weight in volume.

Tormentil

(Ph. Eur. monograph 1478)

Preparation

Tormentil Tincture

Ph Eur

DEFINITION

Whole or cut, dried rhizome, freed from the roots, of *Potentilla erecta* (L.) Raeusch. (*P. tormentilla* Stokes).

Content

Minimum 7 per cent of tannins, expressed as pyrogallol ($C_6H_6O_3$; M_r 126.1) (dried drug).

IDENTIFICATION

A. The rhizome is cylindrically spindle-shaped, with a very irregular appearance, often forming, twisted, knotty tubers, up to 10 cm long and 1-2 cm thick, very hard and scarcely branched. The surface is brown to reddish-brown, rugose and has remains of roots and transversely elongated depressed whitish scars from the stems. At the top of the rhizome the remains of numerous aerial stems may be

www.webofpharma.com

present. The fracture is short and granular, dark red to brownish-yellow.

B. Microscopic examination (*2.8.23*). The powder is reddish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters: coarsely serrate cluster crystals of calcium oxalate, up to 60 µm in diameter; fragments of thin-walled parenchyma containing reddish-brown tannin; groups of narrow, bordered-pitted vessels with lateral pores; thick-walled and pitted, polygonal parenchyma; groups and fragments of sclerenchymatous thick-walled fibres; occasional fragments of cork with thin-walled, brown, tabular cells. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows spherical or elliptical starch granules, up to about 20 µm in length.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *water R*, shake for 10 min and filter. Shake the filtrate with 2 quantities, each of 10 mL, of *ethyl acetate R* and filter the combined upper phases over 6 g of *anhydrous sodium sulfate R*. Evaporate the filtrate to dryness under reduced pressure and dissolve the residue in 1.0 mL of *ethyl acetate R*.

Reference solution Dissolve 1.0 mg of *catechin R* in 1.0 mL of *methanol R*.

Plate *TLC silica gel plate R*.

Mobile phase *glacial acetic acid R, ether R, hexane R, ethyl acetate R* (20:20:20:40 *V/V/V/V*).

Application 10 µL as bands.

Development Over a path of 10 cm.

Drying In air for 10-15 min.

Detection Spray with a freshly prepared 5 g/L solution of *fast blue B salt R*. Reddish zones appear. Expose the plate to ammonia vapour, the zones become more intense turning reddish-brown. Examine in daylight.

Results See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other fainter zones are present in the chromatogram obtained with the test solution.

Top of the plate	
Catechin: an intense reddish-brown zone	A more intense reddish-brown zone (catechin) A fainter zone An intense zone Fainter zones
Reference solution	Test solution

TESTS

Foreign matter (*2.8.2*)
Maximum 3 per cent of root and stems as well as rhizomes with black fracture and maximum 2 per cent of other foreign matter.

Cadmium (*2.4.27*)
Maximum 2.0 ppm.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 5.0 per cent.

ASSAY

Tannins (*2.8.14*)
Use 0.500 g of the powdered herbal drug (180) (*2.9.12*).

Ph Eur

Tormentil Tincture

(Ph. Eur. monograph 1895)

Ph Eur

DEFINITION
Tincture produced from *Tormentil (1478)*.

Content
Minimum 1.5 per cent *m/m* of tannins, expressed as pyrogallol ($C_6H_6O_3$; M_r 126.1).

PRODUCTION
The tincture is produced from 1 part of comminuted drug and 5 parts of ethanol (70 per cent *V/V*) by a suitable procedure.

CHARACTERS
Red or reddish-brown liquid.

IDENTIFICATION
Thin-layer chromatography (*2.2.27*).

Test solution Mix 1.0 mL of the tincture to be examined with 1.0 mL of *alcohol (70 per cent V/V) R*.

Reference solution Dissolve 1.0 mg of *catechin R* in 1.0 mL of *methanol R*.

Plate *TLC silica gel plate R*.

Mobile phase *ether R, glacial acetic acid R, hexane R, ethyl acetate R* (20:20:20:40 *V/V/V/V*).

Application 10 µL as bands.

Development Over a path of 10 cm.

Drying In air for 10-15 min.

Detection Spray with a freshly prepared 5 g/L solution of *fast blue B salt R*. Reddish zones appear. Expose the plate to ammonia vapour, the zones become more intense, turning reddish-brown. Examine in daylight.

Results See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution.

Top of the plate	
Catechin: an intense zone	An intense zone (catechin) A fainter zone An intense zone Fainter zones
Reference solution	Test solution

www.webofpharma.com

TESTS

Ethanol content (*2.9.10*)
64 per cent *V/V* to 69 per cent *V/V*.

Methanol and 2-propanol (*2.9.11*)
Maximum 0.05 per cent *V/V* of methanol and maximum 0.05 per cent *V/V* of 2-propanol.

ASSAY

Tannins (*2.8.14*)
Use 2.50 g of the tincture to be examined.

Ph Eur

Trachyspermum Ammi

DEFINITION

Trachyspermum Ammi is the dried ripe fruit of *Trachyspermum ammi* (L.) Sprague (syn. *C.* [*Carum*] *copticum* (L) Benth. & Hook.f. ex C.B. Clarke).

Content

It contains not less than 2.5% v/w of essential oil calculated with reference to the anhydrous drug.

IDENTIFICATION

A. The dried fruits occur mainly as entire cremocarps with carpophore present, yellowish green, ovoid, laterally compressed, 1 to 3 mm in length and 1 to 2.8 mm in diameter, usually with pedicel attached; styles remaining as a curved, bifid stylopod at the apex. Each fruit composed of two mericarps, dorsal surface convex with five distinct ridges, surface warty; commissural surface flat; vittae visible as two darker longitudinal bands.

B. Reduce to a powder (355). The powder is greenish brown. Examine under a microscope using *chloral hydrate solution*. The powder contains numerous fragments of the papillose epicarp, also showing cuticular striations, with attached or detached whole or fragmented unicellular, warty-walled trichomes; parquetry layer of endocarp in surface view; endosperm of thick-walled cells containing oil globules and aleurone grains with embedded microrosette crystals of calcium oxalate; fragments of yellowish-brown septate vittae; bicollateral vascular bundles with associated lignified, reticulate or pitted parenchyma.

C. Examine the chromatograms obtained in the test for Chromatographic profile. The retention times of the principal peaks in the chromatogram obtained with solution (1) are similar to those in the chromatogram obtained with solution (3).

TESTS

Water

Not more than 10% w/w, Appendix IX C. Use 10.0 g.

Total Ash

Not more than 10%, Appendix XI J, Method II.

Chromatographic profile

Carry out the method for *gas chromatography*, Appendix III B, using the following solutions.

(1) Use the essential oil-toluene mixture obtained in the determination of essential oil.

(2) 0.4% v/v each of *γ-terpinene* and p-*cymene* in *toluene*.

(3) 0.1% v/v each of p-*cymene* and *γ-terpinene* and 0.1% w/v of *thymol* in *toluene*.

(4) 0.01% v/v of *γ-terpinene* in *toluene*.

CHROMATOGRAPHIC CONDITIONS

(a) Use a fused silica column (30 m × 0.53 mm) bonded with a 1 µm film thickness and coated with *polyethylene glycol 20,000* as the bonded phase (DB-Wax is suitable).

(b) Use *helium* as the carrier gas at 1.5 mL per minute.

(c) Use the temperature gradient described below.

(d) Inject 1.0 µL of each solution.

(e) Use a split ratio of 1:50.

(f) Record the chromatogram for a sufficient length of time to elute all the peaks in the chromatogram obtained with solution (1).

	Time (Minutes)	Temperature (°)
column	0→5	60
	5→68	60→250
	68→75	250
Inject port		250
Detector		260

SYSTEM SUITABILITY

The test is not valid unless in the chromatogram obtained with solution (2), the *resolution factor* between the peaks due to γ-terpinene and *p*-cymene is at least 2.5.

In the chromatogram obtained with solution (3), the peaks elute in the following order: γ-terpinene, *p*-cymene and thymol.

DETERMINATION OF CONTENT

Using the retention times determined from the chromatogram obtained with solution (3), locate the components of solution (3) in the chromatogram obtained with solution (1) and calculate the content of *p*-cymene, *γ-terpinene* and thymol by normalisation.

Limits:

— p-*cymene* 10 to 25%,
— *γ-terpinene* 10 to 30%,
— *thymol* 45 to 70%.

Disregard any peak with an area less than the peak in the chromatogram obtained with solution (4).

ASSAY

Essential oil

Carry out the method for *Essential Oils in Herbal Drugs*, Appendix XI E, using 15 g of the powdered drug with 1000 mL of *water* as distillation liquid. Distil at a rate of 2 to 3 mL per minute for 2 hours using 0.5 mL of *toluene* in the graduated tube. Measure the quantity of essential oil distilled and use for the test for Chromatographic profile.

www.webofpharma.com

Tribulus Terrestris Fruit

DEFINITION

Tribulus Terrestris Fruit is the dried, ripe, entire fruit of *Tribulus terrestris* L.

IDENTIFICATION

A. The fruit is pale greenish yellow, stalked, up to 10 mm long and 4 to 6 mm broad, with five ribs or angles, and covered with short, pubescent hairs. There are 5 (occasionally 4) pairs of short, stiff, and very sharp spines, each pointing downwards, the tips of each pair almost meeting and together forming a pentagonal framework around the fruit. The ripe fruit separates into five plano-convex or half-moon shaped nutlets or cocci, each armed with a pair of spines and appearing as a single fruit; each nutlet contains one chamber containing four or more seeds.

B. Reduce to a powder, Appendix XVII A. The powder is pale greenish brown. Examine under a microscope using *chloral hydrate solution*. The powder contains numerous unicellular trichomes; small, rectangular epidermal cells of the cocci; large parenchyma cells of the mesocarp, some containing rosette crystals of calcium oxalate; small parenchyma cells containing prism crystals of calcium oxalate.

C. Carry out the method for *high-performance thin-layer chromatography*, Appendix XI W, using the following solutions.

(1) Mix 0.3 g of freshly powdered drug, Appendix XVII A, with 3 mL of *methanol* and sonicate for 15 minutes; filter or centrifuge at 5000 rpm for 5 minutes and use the filtrate or the supernatant liquid.

(2) Add 50 µL of *linalool* to 1 mL of *methanol* and dilute 1 volume of the resulting solution to 40 volumes with *methanol*.

(3) Add 50 µL of *linalyl acetate* to 1 mL of *methanol* and dilute 1 volume of the resulting solution to 20 volumes with *methanol*.

(4) Mix 1 volume of solution (2) with 3 volumes of *methanol*.

(5) Mix 1 volume of solution (3) with 3 volumes of *methanol*.

(6) Add 50 µL of *carvone* to 1 mL of *methanol* and dilute 1 volume of the resulting solution to 100 volumes with *methanol*.

(7) A 0.05% w/v solution of *thymol* in solution (6).

CHROMATOGRAPHIC CONDITIONS

(a) Use high-performance *silica gel 60 F_{254}* plates (Merck silica gel F_{254} HPTLC plates are suitable).

(b) Use the mobile phase as described below.

(c) Apply 5 µL of solution (1) and 2 µL each of solutions (2) to (5) and solution (7) as 8 mm-bands.

(d) Develop the plate to 7 cm.

(e) Remove the plate, dip in freshly-prepared *anisaldehyde solution*, heat at 100° for about 3 minutes and examine in daylight within 15 minutes of derivatisation.

MOBILE PHASE

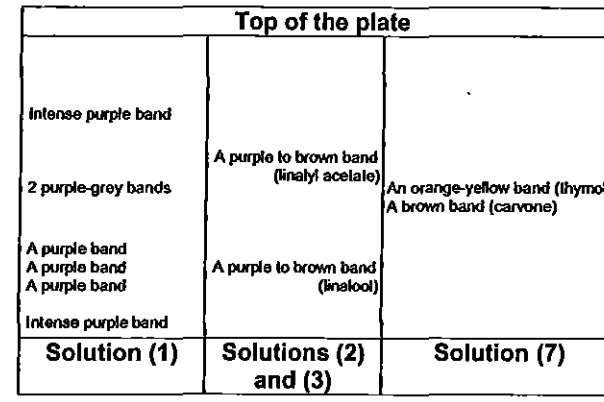
A mixture of 5 volumes of *ethyl acetate* and 95 volumes of *toluene*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (7) shows two clearly separated bands.

CONFIRMATION

The chromatogram obtained with solution (1) shows one intense purple band above and two purple-grey bands below the band corresponding to linalyl acetate in the chromatogram obtained with solution (3); a purple-to-intense purple band and three purple bands in the lower third of the chromatogram. The middle of the three bands corresponds in position to the band due to linalool in the chromatogram obtained with solution (2). Other bands may be present.



TESTS

Total Ash

Not more than 15.0%, Appendix XI J.

Acid-insoluble Ash

Not more than 1.0%, Appendix XI K.

Foreign matter

Not more than 2%, Appendix XI D.

Loss on drying

When dried for 2 hours at 105°, loses not more than 10.0% of its weight. Use 1 g of the powdered drug (355).

ANNEX

This section is non-mandatory.

DNA reference sequence

A DNA reference sequence for the identity of Tribulus Terrestris Fruit is published in *Supplementary Chapter VII D.*

Javanese Turmeric

(Ph. Eur. monograph 1441)

Ph Eur

DEFINITION

Dried rhizome, cut in slices, of *Curcuma zanthorrhiza* Roxb. (syn. *C. zanthorrhiza* D. Dietrich).

Content

— *essential oil*: minimum 50 mL/kg (anhydrous drug);
— *dicinnamoyl methane derivatives, expressed as curcumin* ($C_{21}H_{20}O_6$; M_r 368.4): minimum 1.0 per cent (anhydrous drug).

CHARACTERS

Aromatic odour.

IDENTIFICATION

A. Orange-yellow or yellowish-brown or greyish-brown slices, mostly peeled 1.5-6 mm thick and 15-50 mm, more rarely up to 70 mm, in diameter. Fragments of the brownish-grey cork are sporadically present. The transverse surface is yellow with dark spots in the paler centre. The fracture is short and finely grained.

www.webofpharma.com

B. Microscopic examination (*2.8.23*). The powder is orange-yellow or yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1441.-1): fragments of parenchyma [C, E] with large, rounded or ovoid cells containing orange-yellow or yellowish-brown secretory cells [Ea]; fragments of spiral [Fa, G] or reticulate [F] vessels; rare fragments of cork (surface view [B], side view [D]); fragments of epidermis [H] with fragments of thick-walled unicellular covering trichomes [Ha] with a pointed tip [Hb]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows numerous ovoid or irregular starch granules [A], about 30-50 µm long and about 10-30 µm wide, with a more or less visible eccentric hilum.

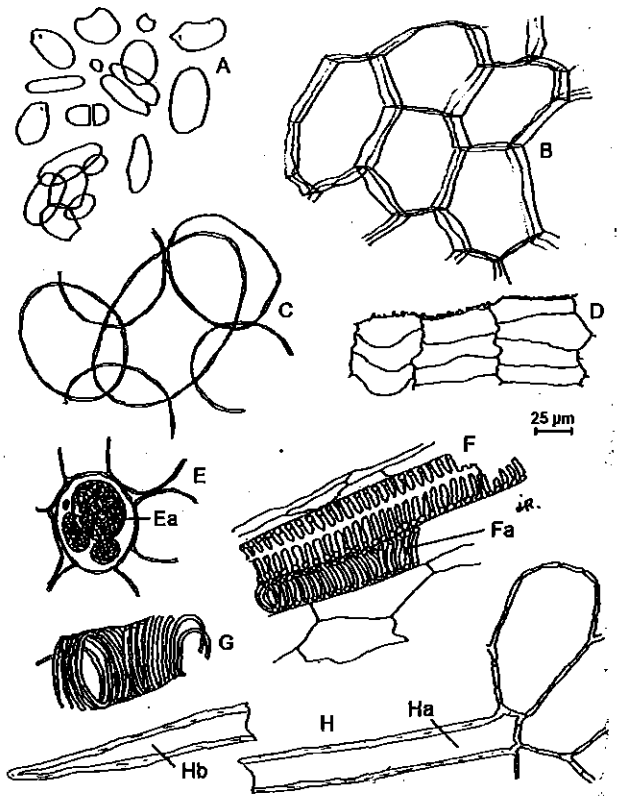


Figure 1441.-1. – *Illustration for identification test B of powdered herbal drug of Javanese turmeric*

C. Thin-layer chromatography (*2.2.27*). Examine the chromatograms obtained in the test for *Curcuma longa* L.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Curcuminoids: a greenish fluorescent zone	A greenish fluorescent zone (curcuminoids)
Curcuminoids: 2 greenish fluorescent zones	A greenish fluorescent zone (curcuminoids)
Reference solution	**Test solution**

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A faint pink zone
	An intense reddish zone
	A dark zone
Thymol: a dark zone	
	A pinkish-red zone
Curcuminoids: a brown zone	A brown zone (curcuminoids)
Curcuminoids: 2 yellow zones	A yellow zone (curcuminoids)
Reference solution	**Test solution**

TESTS

Curcuma longa L

Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the freshly powdered herbal drug (355) (*2.9.12*) add 10 mL of *ethanol (96 per cent) R*, shake, allow to stand for 30 min with occasional shaking and filter; use the filtrate.

Reference solution Dissolve 20 mg of *curcuminoids R* and 10 mg of *thymol R* in 10 mL of *ethanol (96 per cent) R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *glacial acetic acid R, toluene R* (20:80 *V/V*).

Application 10 µL [or 3 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection A Examine in ultraviolet light at 365 nm.

Results A The chromatogram obtained with the test solution does not show a very intense greenish fluorescent zone in the lower third.

Detection B Treat with *anisaldehyde solution R* and heat at 100-105 °C for 10 min; examine in ultraviolet light at 365 nm.

Water (*2.2.13*)

Maximum 120 mL/kg, determined on 20.0 g of the powdered herbal drug (500) (*2.9.12*).

Total ash (*2.4.16*)

Maximum 8.0 per cent.

ASSAY

Essential oil (*2.8.12*)

Use 2.5 g of the freshly powdered herbal drug (500) (*2.9.12*), a 2 L round-bottomed flask, 400 mL of *water R* as the distillation liquid and 0.5 mL of *xylene R* in the graduated tube. Distil at a rate of 2 mL/min for 3 h.

Dicinnamoyl methane derivatives

Disperse 0.500 g of the powdered herbal drug (500) (*2.9.12*) in 30 mL of *ethanol (96 per cent) R* in a 100 mL round-bottomed flask. Heat under a reflux condenser for 2.5 h. Cool and filter into a volumetric flask, rinse the round-bottomed flask and the filter with *ethanol (96 per cent) R* and

www.webofpharma.com

dilute to 100.0 mL with the same solvent. Dilute 1.0 mL of the solution to 50.0 mL with *ethanol (96 per cent) R*. Measure the absorbance (*2.2.25*) at 425 nm using *ethanol (96 per cent) R* as the compensation liquid.

Calculate the percentage content of dicinnamoyl methane derivatives, expressed as curcumin, using the following expression:

$$\frac{A \times 5000}{1607 \times m}$$

i.e. taking the specific absorbance of curcumin to be 1607.

A = absorbance at 425 nm,
m = mass of the herbal drug to be examined, in grams.

Ph Eur

Turmeric Rhizome

(Ph. Eur. monograph 2543)

Ph Eur

DEFINITION

Whole, cured (by boiling or steaming), dried rhizome of *Curcuma longa* L. (syn. *Curcuma domestica* Valeton) with roots and outer surface removed.

Content

— *essential oil*: minimum 25 mL/kg (anhydrous drug);
— *dicinnamoyl methane derivatives, expressed as curcumin* ($C_{21}H_{20}O_6$; M_r 368.4): minimum 2.0 per cent (anhydrous drug).

CHARACTERS

Spicy odour.

IDENTIFICATION

A. The rhizome is ovate, oblong-ovoid, pyriform or cylindrical, often shortly branched, up to 6 cm long and 15 mm thick. The primary rhizome shows scars from the lateral branches. The surface is slightly dusty, spotted and brownish-yellow, yellow or brownish-grey, finely striated. The fracture is granular, smooth, non-fibrous, slightly glossy, uniformly orange-yellow; it shows a narrow cortex that is darker on the outside.

B. Microscopic examination (*2.8.23*). The powder is orange-yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2543.-1): fragments of parenchyma including some secretory cells that contain masses of brownish-yellow oil [G]; reticulate or pitted vessels [B, D]; rare fragments of epidermis (surface view [F]), with cells whose walls are slightly and irregularly thickened [Fa] and scars of covering trichomes [Fb]; occasional long and flexuous, thick-walled, unicellular covering trichomes, fragmented and free [E] or attached to fragments of epidermis [J]; rare fragments of cork (surface view [A], side view [H]), sometimes covered by epidermis [Ha]. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows starch granules, free or included in parenchymatous cells, usually gelatinised and agglomerated in a starchy paste; occasional ovoid starch granules, often deformed by curing [C], are also present.

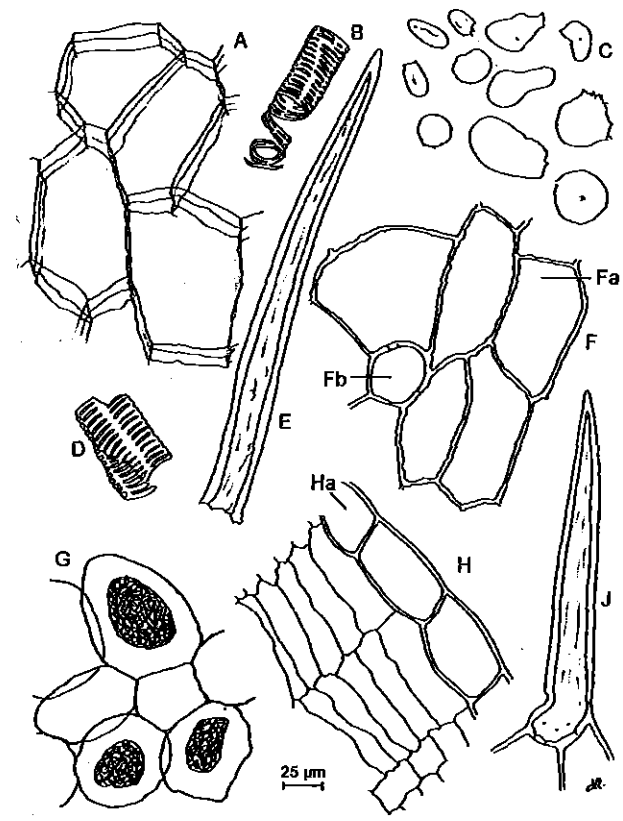


Figure 2543.-1. – *Illustration for identification test B of powdered herbal drug of turmeric rhizome*

C. Thin-layer chromatography (*2.2.27*). Examine the chromatograms obtained in the test for *Curcuma zanthorrhiza* Roxb.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Curcuminoids: a greenish fluorescent zone	A greenish fluorescent zone (curcuminoids)
Curcuminoids: 2 greenish fluorescent zones	2 greenish fluorescent zones (curcuminoids)
Reference solution	**Test solution**

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
	A faint pink zone
	An intense reddish zone
Thymol: a dark zone	
	A pinkish-red zone
Curcuminoids: a brown zone	A brown zone (curcuminoids)
Curcuminoids: 2 yellow zones	2 yellow zones (curcuminoids)
Reference solution	Test solution

TESTS

***Curcuma zanthorrhiza* Roxb.**

(syn. *Curcuma zanthorrhiza* D. Dietr.). Thin-layer chromatography (*2.2.27*).

Test solution To 1 g of the freshly powdered herbal drug (355) (*2.9.12*) add 10 mL of *ethanol (96 per cent) R*, shake, allow to stand for 30 min with occasional shaking and filter; use the filtrate.

Reference solution Dissolve 20 mg of *curcuminoids R* and 10 mg of *thymol R* in 10 mL of *ethanol (96 per cent) R*.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *glacial acetic acid R, toluene R* (20:80 *V/V*).

Application 10 µL [or 3 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection A Examine in ultraviolet light at 365 nm.

Detection B Treat with *anisaldehyde solution R* and heat at 100-105 °C for 10 min; examine in ultraviolet light at 365 nm.

Results B The chromatogram obtained with the test solution shows no dark zone just above the zone due to thymol in the chromatogram obtained with the reference solution.

Water (*2.2.13*)

Maximum 120 mL/kg, determined on 15.0 g of the powdered herbal drug (500) (*2.9.12*).

Total ash (*2.4.16*)

Maximum 7.0 per cent.

ASSAY

Essential oil (*2.8.12*)

Use 2.5 g of the freshly powdered herbal drug (500) (*2.9.12*), a 2 L round-bottomed flask, 400 mL of *water R* as the distillation liquid and 0.5 mL of *xylene R* in the graduated tube. Distil at a rate of 2 mL/min for 3 h.

Dicinnamoyl methane derivatives

Disperse 0.500 g of the powdered herbal drug (500) (*2.9.12*) in 30 mL of *ethanol (96 per cent) R* in a 100 mL round-bottomed flask. Heat under a reflux condenser for 2.5 h. Cool and filter into a volumetric flask, rinse the round-bottomed flask and the filter with *ethanol (96 per cent) R* and dilute to 100.0 mL with the same solvent. Dilute 1.0 mL of the solution to 50.0 mL with *ethanol (96 per cent) R*. Measure the absorbance (*2.2.25*) at 425 nm using *ethanol (96 per cent) R* as the compensation liquid.

Calculate the percentage content of dicinnamoyl methane derivatives, expressed as curcumin, using the following expression:

$$\frac{A \times 5000}{1607 \times m}$$

i.e. taking the specific absorbance of curcumin to be 1607.

A = absorbance at 425 nm;
m = mass of the herbal drug to be examined, in grams.

Ph Eur

Turpentine Oil

Turpentine Oil, Pinus Pinaster Type

(Ph. Eur. monograph 1627)

Preparation

White Liniment

Ph Eur

DEFINITION

Essential oil obtained by steam distillation, followed by rectification at a temperature below 180 °C, from the oleoresin obtained by tapping *Pinus pinaster* Aiton and/or *Pinus massoniana* D.Don. A suitable antioxidant may be added.

CHARACTERS

Appearance

Clear, colourless or pale yellow liquid.

Odour reminiscent of α-pinene and β-pinene.

IDENTIFICATION

First identification: B.

Second identification: A.

A. Thin-layer chromatography (*2.2.27*).

Test solution Dilute 1 mL of the oil to be examined in 10 mL of *toluene R*.

Reference solution Dissolve 10 µL of *β-caryophyllene R* and 10 mg of *caryophyllene oxide R* in 10 mL of *toluene R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 10 µL [or 2 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 15 cm [or 6 cm].

Drying In air.

Detection Treat with *anisaldehyde solution R* and heat at 100-105 °C for 5-10 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present below the zone due to caryophyllene oxide in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
β-Caryophyllene: a pink zone	A pink zone
Caryophyllene oxide: a pink zone	A pink zone (caryophyllene oxide)
	A brownish-violet zone
Reference solution	Test solution

B. Examine the chromatograms obtained in the test for chromatographic profile.

Results The peaks in the chromatogram obtained with the test solution are similar in retention time to those in the chromatogram obtained with reference solution (a).

TESTS

Relative density (*2.2.5*)
0.856 to 0.872.

Refractive index (*2.2.6*)
1.465 to 1.475.

Optical rotation (*2.2.7*)
−40° to −28°.

Acid value (*2.5.1*)
Maximum 1.0.

Peroxide value (*2.5.5, Method B*)
Maximum 20.

Fatty oils and resinified essential oils (*2.8.7*)
It complies with the test.

Chromatographic profile
Gas chromatography (*2.2.28*): use the normalisation procedure.

Test solution Dilute 1.0 mL of the oil to be examined in *heptane R* and dilute to 10.0 mL with the same solvent.

Reference solution (a) Dissolve 30 µL of *α-pinene R*, 10 mg of *camphene R*, 20 µL of *β-pinene R*, 10 µL of *car-3-ene R*, 10 µL of *β-myrcene R*, 20 µL of *limonene R*, 10 µL of *longifolene R*, 10 µL of *β-caryophyllene R* and 10 mg of *caryophyllene oxide R* in 1.0 mL of *heptane R*.

Reference solution (b) Dissolve 5 µL of *β-caryophyllene R* in *heptane R* and dilute to 10.0 mL with the same solvent. Dilute 0.1 mL of the solution to 1.0 mL with *heptane R*.

Column:
- *material*: fused silica;
- *size*: *l* = 60 m, Ø = 0.25 mm;
- *stationary phase*: *macrogol 20 000 R* (film thickness 0.25 µm).

Carrier gas *helium for chromatography R*.

Flow rate 1.0 mL/min.

Split ratio 1:200.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 10	60
	10 - 80	60 → 200
	80 - 120	200
Injection port		200
Detector		250

Detection Flame ionisation.

Injection 1.0 µL.

Elution order Order indicated in the composition of reference solution (a); record the retention times of these substances.

System suitability Reference solution (a):
- *resolution*: minimum 1.5 between the peaks due to car-3-ene and β-myrcene.

Using the retention times determined from the chromatogram obtained with reference solution (a), locate the components of reference solution (a) in the chromatogram obtained with the test solution.

Determine the percentage content of these components. The limits are within the following ranges:
- *α-pinene*: 70.0 per cent to 85.0 per cent;
- *camphene*: 0.5 per cent to 2.0 per cent;
- *β-pinene*: 5.0 per cent to 20.0 per cent;
- *car-3-ene*: maximum 1.0 per cent;
- *β-myrcene*: 0.4 per cent to 1.5 per cent;
- *limonene*: 1.0 per cent to 7.0 per cent;
- *longifolene*: 0.2 per cent to 4.0 per cent;
- *β-caryophyllene*: 0.1 per cent to 3.0 per cent;
- *caryophyllene oxide*: maximum 1.0 per cent;
- *disregard limit*: the area of the peak in the chromatogram obtained with reference solution (b) (0.05 per cent).

Residue on evaporation (*2.8.9*)
Maximum 2.5 per cent, determined after heating on a water-bath for 3 h.

STORAGE
At a temperature not exceeding 25 °C.

Ph Eur

Typhae Pollen

(Ph. Eur. monograph 2937)

Ph Eur

DEFINITION
Dried pollen of *Typha angustifolia* L., *Typha orientalis* C.Presl or other species of the genus *Typha* with single pollen grains (monads).

Content
Minimum 0.8 per cent of total flavonoids, expressed as typhaneoside ($C_{34}H_{42}O_{20}$; M_r 771) (dried drug).

IDENTIFICATION
A. Yellow or brownish-yellow, granular powder, mixed with small, irregular, mostly translucent, fragments of floral organs. The powder floats on water and disperses rapidly. The texture is fine and light, feels silky when rubbed between the fingers and easily adheres to the skin.

B. Microscopic examination (*2.8.23*). The powder is yellow to brownish-yellow. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2937.-1): single, light yellow pollen grains (monads), usually rounded, subtriangular or subrectangular with numerous intermediary forms, 17-32 µm in diameter, with a single, more or less distinct, germinal pore and a finely reticulate exine; a few collapsed grains [F]. The following fragments of floral organs may be present: fragments of stamens, either containing pollen grains [C] or showing the endothecium [G]; the endothecium is covered

www.webofpharma.com

by a cuticle and, in side view [D], shows cells with walls thickened on 3 sides, whereas in surface view or from an angle [Ga, H], the cell walls appear as wave-shaped or punctiform thickenings; fragments of bracts consisting of either slightly lignified, fusiform cells [A] or slightly thickened, narrow, elongated, rectangular cells sometimes containing fine annular vessels [E]; raphides of calcium oxalate, either free [J] or included in rounded, thin-walled, parenchymatous cells; styloid crystals of calcium oxalate, usually broken [B].

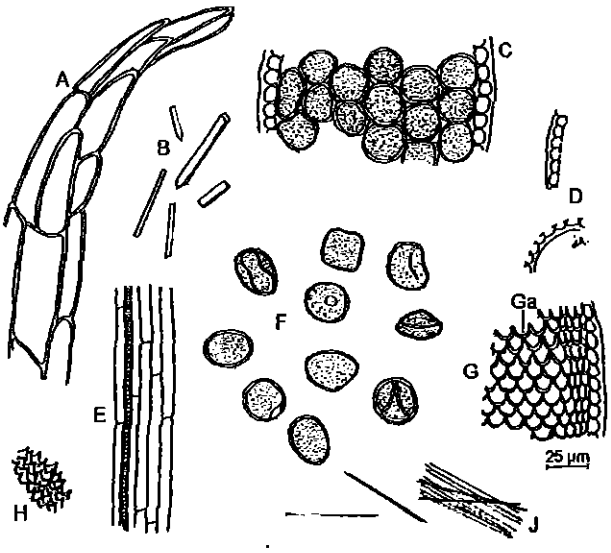


Figure 2937.-1. – *Illustration for identification test B of powdered herbal drug of typhae pollen*

C. High-performance thin-layer chromatography (*2.8.25*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5.0 mL of *methanol R* and sonicate for 15 min. Centrifuge or filter and use the supernatant or the filtrate. If necessary, filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 3.0 mg of *isorhamnetin-3-O-neohesperidoside R* and 3.0 mg of *typhaneoside R* in *methanol R* and dilute to 10.0 mL with the same solvent.

Reference solution (b) Dilute 2.5 mL of reference solution (a) to 10.0 mL with *methanol R*.

Reference solution (c) Dissolve 3 mg of *chlorogenic acid R* and 3 mg of *isorhamnetin-3-O-neohesperidoside R* in *methanol R* and dilute to 10 mL with the same solvent.

Intensity marker Typhaneoside.

Plate *TLC silica gel plate R* (2-10 µm).

Mobile phase *anhydrous formic acid R, glacial acetic acid R, water R, ethyl acetate R* (11:11:27:100 *V/V/V/V*).

Application 5 µL as bands of 8 mm.

Development 7 cm from the lower edge of the plate.

Drying In a current of cold air for 5 min.

Detection Heat at 100 °C for 3 min; treat the warm plate with a 5 g/L solution of *diphenylboric acid aminoethyl ester R* in *ethyl acetate R*, then with a 50 g/L solution of *macrogol 400 R* in *methylene chloride R*; examine in ultraviolet light at 366 nm.

System suitability Reference solution (c):

— the chromatogram shows in the middle third 2 distinct zones, which may be touching; the lower zone (isorhamnetin-3-*O*-neohesperidoside) shows a green fluorescence and the upper zone (chlorogenic acid) shows a light blue fluorescence.

Results See below the sequence of zones present in the chromatograms obtained with reference solution (a) and the test solution. Furthermore, in the chromatogram obtained with the test solution, other faint to very faint blue, green and/or orange fluorescent zones may be present.

Top of the plate	
Isorhamnetin-3-*O*-neohesperidoside: a green fluorescent zone, intense	A green fluorescent zone, intense (isorhamnetin-3-*O*-neohesperidoside) A yellow fluorescent zone, faint
Typhaneoside: a green fluorescent zone, intense	A green fluorescent zone, intense (typhaneoside) A yellow fluorescent zone, faint
Reference solution (a)	**Test solution**

TESTS

Foreign matter

Maximum 10 per cent.

Weigh 10 g of the herbal drug onto a sieve (125) (*2.1.4*) and sieve gently with light tapping. The material remaining on the sieve weighs a maximum of 1.0 g.

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 7.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)

Maximum 4.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Introduce 1.0 g of the sieved herbal drug obtained in the test for foreign matter into a round-bottomed flask and add 50 mL of *methanol R*. Heat in a water-bath under a reflux condenser at 90 °C for 30 min. Allow to cool and filter. Repeat the extraction with a further 50 mL of *methanol R*. Allow to cool and filter. Combine the filtrates and evaporate to dryness under reduced pressure. Dissolve the residue in *methanol R* and dilute to 10.0 mL with the same solvent. Filter through a membrane filter (nominal pore size 0.22 µm).

Reference solution (a) Dissolve 8.0 mg of *typhaneoside CRS* in *methanol R* and dilute to 25.0 mL with the same solvent.

Reference solution (b) Dissolve 0.230 g of *typhae pollen dry extract for system suitability HRS* in *methanol R* and dilute to 10 mL with the same solvent. Weigh and sonicate for 10 min. Allow to cool, weigh again and compensate for the loss of solvent with *methanol R*. Shake thoroughly and filter through a membrane filter (nominal pore size 0.22 µm).

Column:

— *size:* l = 0.15 m, Ø = 2.1 mm;

www.webofpharma.com

— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (1.8 µm);
— *temperature*: 25 °C.

Mobile phase *acetonitrile R*, 0.1 per cent *V/V* solution of *anhydrous formic acid R* (12.5:87.5 *V/V*).

Flow rate 0.4 mL/min.

Detection Spectrophotometer at 254 nm.

Injection 2 µL.

Run time 30 min.

Identification of peaks Use the chromatogram supplied with *typhae pollen dry extract for system suitability HRS* and the chromatogram obtained with reference solution (b) to identify the peaks due to flavonoids 1, 2, 3, 5 and 6; use the chromatogram obtained with reference solution (a) to identify the peak due to typhaneoside (flavonoid 4).

Relative retention With reference to typhaneoside (retention time = about 16.2 min): flavonoid 1 = about 0.55; flavonoid 2 = about 0.76; flavonoid 3 = about 0.90; flavonoid 5 = about 1.23; flavonoid 6 = about 1.41.

System suitability Reference solution (b):
— *resolution*: minimum 3.3 between the peaks due to flavonoid 3 and typhaneoside.

Calculate the percentage content of total flavonoids, expressed as typhaneoside, using the following expression:

$$\frac{A_1 \times m_2 \times p \times 2}{A_2 \times m_1 \times 5}$$

A_1 = sum of the areas of the peaks due to typhaneoside and flavonoids 1, 2, 3, 5 and 6 in the chromatogram obtained with the test solution;
A_2 = area of the peak due to typhaneoside in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *typhaneoside CRS* used to prepare reference solution (a), in grams;
p = percentage content of typhaneoside in *typhaneoside CRS*.

Ph Eur

Uncaria Stem with Hooks

(Ph. Eur. monograph 2729)

Ph Eur

DEFINITION

Fragments of dried branch or stem of *Uncaria rhynchophylla* (Miq.) Miq. ex Havil., each bearing paired hooks.

Content

Minimum 0.2 per cent of total alkaloids, expressed as isorhynchophylline ($C_{22}H_{28}N_2O_4$; M_r 384.5) (dried drug).

IDENTIFICATION

A. The glabrous, reddish-brown fragments of the stem are about 2-3 cm long and bear paired hooks. The stem is cylindrical or sub-square, 2-5 mm in diameter, with fine longitudinal striations. The hooks, rounded and curved downwards, are paired, opposite to each other on the stem; occasionally there is only 1 hook; the hooks are about 1-5 cm long, with an acute apex and a relatively broad base. Petiole scars and arc-shaped stipule scars are visible on the stem, below the hook. A transverse section of the stem shows either a central cavity or a spongy, whitish pith.

B. Microscopic examination (*2.8.23*). The powder is reddish-brown or yellowish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2729.-1): brown fragments of the epidermis composed of irregular polygonal cells (surface view [D]); fragments of the dermal tissue (transverse section [A]) consisting of the epidermis [Ab] covered by a thick cuticle [Aa] and collenchymatous cells of the parenchyma [Ac]; fragments of phloem parenchyma with some cells containing sandy crystals of calcium oxalate (longitudinal section [J]); numerous pericyclic fibres, often in groups, with thick unchannelled walls [C]; sclereids of the cortical parenchyma with slightly thickened walls and oblique pits, varying greatly in shape and size, sometimes elongated [G], sometimes rectangular [H], isolated or in small groups; fragments of the xylem [E, K] consisting of large bordered-pitted vessels [Ka], bordered-pitted tracheids [Kb], annular vessels [Ea], these vessels are often associated with the outer layers of the pith with cells with channelled walls [Eb]; numerous rectangular cells of the medullary rays (longitudinal section [F]) with cells whose walls are regularly thickened and pitted; fragments of the pith with rounded to ovoid cells with slightly pitted walls [B].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (710) (*2.9.12*) add 1 mL of *concentrated ammonia R*. After 30 min, add 25 mL of *ethyl acetate R* and sonicate for 20 min. Filter and evaporate the filtrate to dryness under reduced pressure. Dissolve the residue in 1 mL of *methanol R*, centrifuge and use the supernatant.

Reference solution Dissolve 1 mg of *isorhynchophylline R* and 1 mg of *rhynchophylline R* in 2 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R* (2-10 µm).

Mobile phase *water R, methanol R, methylene chloride R* (1:15:125 *V/V/V*).

Application 5 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Examine in ultraviolet light at 254 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other quenching zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A quenching zone
Isorhynchophylline: a quenching zone	A quenching zone (isorhynchophylline)
	A quenching zone
Rhynchophylline: a quenching zone	A quenching zone (rhynchophylline)
	A quenching zone
Reference solution	Test solution

www.webofpharma.com

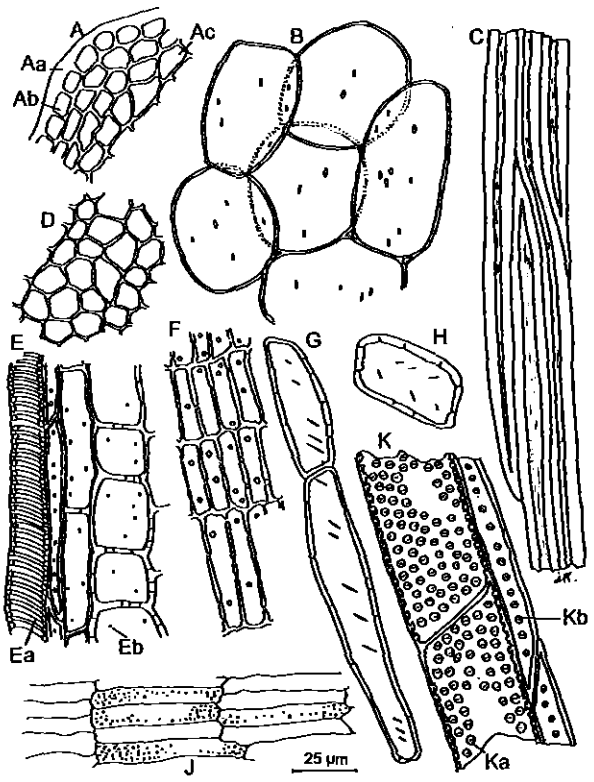


Figure 2729.-1. – *Illustration for identification test B of powdered herbal drug of uncaria stem with hooks*

TESTS

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 3.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*). *Use freshly prepared solutions. Store and inject them at 5 °C, using a cooled autosampler.*

Test solution To 0.500 g of the powdered herbal drug (710) (*2.9.12*) add 3.0 mL of *concentrated ammonia R*. After 30 min, add 50.0 mL of a mixture of equal volumes of *methanol R* and *methylene chloride R*. Sonicate for 30 min. Filter and evaporate the filtrate to dryness under reduced pressure. Dissolve the residue in *methanol R* and dilute to 10.0 mL with the same solvent.

Reference solution (a) Dissolve 5.0 mg of *isorhynchophylline CRS* in a mixture of equal volumes of *methanol R* and *methylene chloride R* and dilute to 25.0 mL with the same mixture of solvents. Dilute 1.0 mL of the solution to 10.0 mL with *methanol R*.

Reference solution (b) Dissolve 5.0 mg of *uncaria stem with hooks dry extract for system suitability HRS* in 1.0 mL of *methanol R*. Filter through a membrane filter (nominal pore size 0.45 µm).

Column:
— *size*: *l* = 0.15 m, Ø = 4.6 mm;
— *stationary phase*: end-capped octadecylsilyl silica gel for chromatography with extended pH range R (5 µm).

Mobile phase:
— *mobile phase A*: dilute 0.15 mL of *diethylamine R* to 1 L with *water for chromatography R*;
— *mobile phase B*: *acetonitrile for chromatography R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 3	75	25
3 - 15	75 → 70	25 → 30
15 - 25	70 → 55	30 → 45
25 - 35	55	45
35 - 40	55 → 10	45 → 90

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 245 nm.

Injection 10 µL.

Identification of peaks Use the chromatogram supplied with *uncaria stem with hooks dry extract for system suitability HRS* and the chromatogram obtained with reference solution (b) to identify the peaks due to alkaloids 1, 2, 3, 4, 6, 7, 8 and 9; use the chromatogram obtained with reference solution (a) to identify the peak due to isorhynchophylline.

Relative retention With reference to isorhynchophylline (retention time = about 28 min): alkaloid 1 = about 0.50; alkaloid 2 = about 0.58; alkaloid 3 = about 0.94; alkaloid 4 = about 0.97; alkaloid 6 = about 1.05; alkaloid 7 = about 1.13; alkaloid 8 = about 1.22; alkaloid 9 = about 1.27. Additional peaks may be present.

System suitability Reference solution (b):
— *resolution*: minimum 1.5 between the peaks due to alkaloid 4 and isorhynchophylline.

Calculate the percentage content of total alkaloids expressed as isorhynchophylline using the following expression:

$$\frac{(\sum A_1) \times m_2 \times p}{A_2 \times m_1 \times 25}$$

ΣA_1 = sum of the areas of the peaks due to alkaloids 1, 2, 3, 4, 6, 7, 8, 9 and the peak due to isorhynchophylline, in the chromatogram obtained with the test solution;
A_2 = area of the peak due to isorhynchophylline in the chromatogram obtained with reference solution (a);
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *isorhynchophylline CRS* used to prepare reference solution (a), in grams;
p = percentage content of isorhynchophylline in *isorhynchophylline CRS*.

Ph Eur

Valerian

(Valerian Root, Ph. Eur. monograph 0453)

Preparations
Valerian Dry Extract
Valerian Dry Hydroalcoholic Extract
Valerian Tincture

When Powdered Valerian is prescribed or demanded, material complying with the appropriate requirements below shall be dispensed or supplied.

Ph Eur

DEFINITION

Dried, whole or fragmented underground parts of *Valeriana officinalis* L. *s.l.*, including the rhizome surrounded by the roots and stolons.

www.webofpharma.com

Content
— *essential oil*: minimum 4 mL/kg (dried drug);
— *sesquiterpenic acids*: minimum 0.17 per cent *m/m*, expressed as valerenic acid ($C_{15}H_{22}O_2$; M_r 234.3) (dried drug).

IDENTIFICATION

A. The rhizome is yellowish-grey or pale brownish-grey, obconical or cylindrical, up to about 50 mm long and 30 mm in diameter; the base is elongated or compressed, usually entirely covered by numerous roots. The apex usually exhibits a cup-shaped scar from the aerial parts; stem bases are rarely present. When cut longitudinally, the pith exhibits a central cavity transversed by septa. The roots are numerous, almost cylindrical, of the same colour as the rhizome, 1-3 mm in diameter and sometimes more than 100 mm long. A few filiform fragile secondary roots are present. The fracture is short. The stolons show prominent nodes separated by longitudinally striated internodes, each 20-50 mm long, with a fibrous fracture.

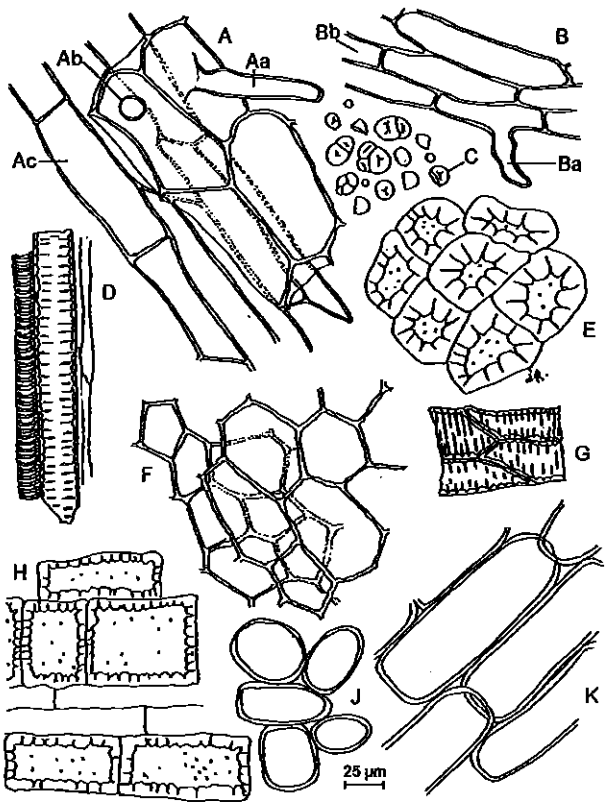


Figure 0453.-1. – *Illustration for identification test B of powdered herbal drug of valerian root*

B. Microscopic examination (*2.8.23*). The powder is pale yellowish-grey or pale greyish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 0453.-1): occasional groups of rectangular sclereids with moderately thickened walls and a large lumen, from the stem base [H]; very numerous fragments of parenchyma with large ovoid cells (longitudinal section [K], transverse section [J]); spiral, reticulate or pitted lignified vessels, isolated or in small groups [D, G]; thin-walled, elongated cells of the piliferous layer (surface view [A], transverse section [B]), some with root hairs [Aa, Ba] or their scars [Ab]; the piliferous layer is usually accompanied by an underlying layer of cells with slightly thickened and elongated walls [Ac, Bb]; fragments of dermal tissue from the rhizome composed of 1 or 2 layers of polygonal cells with irregularly thickened walls [F]; a few groups of sclereids with thick walls and a narrow lumen [E] from the pith of the rhizome. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows numerous starch granules, simple or 2- to 6-compound, but frequently separated, rounded or irregular and up to about 15 µm in diameter; most of the granules show a rather indistinct cleft or radiate hilum [C].

C. Thin-layer chromatography (*2.2.27*).

Test solution Suspend 1 g of the powdered herbal drug (355) (*2.9.12*) in 10 mL of *methanol R* and sonicate for 10 min. Filter the supernatant through a membrane filter (nominal pore size 0.45 µm). Use the filtrate.

Reference solution Dissolve 5 mg of *acetoxyvalerenic acid R* and 5 mg of *valerenic acid R* in 20 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *glacial acetic acid R, ethyl acetate R, cyclohexane R* (2:38:60 *V/V/V*).

Application 20 µL [or 5 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Treat with *anisaldehyde solution R* and heat at 100-105 °C for 5-10 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other violet zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Valerenic acid: a violet zone	A violet zone (valerenic acid)
Acetoxyvalerenic acid: a violet zone	A violet zone (acetoxyvalerenic acid)
	2 faint or very faint violet zones
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent of stem bases and maximum 2 per cent of other foreign matter.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of well-homogenised powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 12.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 5.0 per cent.

ASSAY

Essential oil (*2.8.12*)
Use 40.0 g of freshly powdered herbal drug (500) (*2.9.12*), a 2000 mL flask, 500 mL of *water R* as the distillation liquid and 0.50 mL of *1,2,4-trimethylbenzene R* in the graduated tube. Distil at a rate of 3-4 mL/min for 4 h.

Sesquiterpenic acids
Liquid chromatography (*2.2.29*).

Test solution Place 1.50 g of the powdered herbal drug (710) (*2.9.12*) in a 100 mL round-bottomed flask with a

www.webofpharma.com

ground-glass neck. Add 20 mL of *methanol R1*. Mix and heat on a water-bath under a reflux condenser for 30 min. Allow to cool and filter. Place the filter with the residue in the 100 mL round-bottomed flask. Add 20 mL of *methanol R1* and heat on a water-bath under the reflux condenser for 15 min. Allow to cool and filter. Combine the filtrates and dilute to 50.0 mL with *methanol R1*, rinsing the round-bottomed flask and the filter.

Reference solution Dissolve an amount of *valerian dry extract HRS* corresponding to 1.0 mg of valerenic acid in *methanol R1* and dilute to 10.0 mL with the same solvent. Sonicate for 10 min and filter through a membrane filter (nominal pore size 0.45 µm).

Column:
— *size*: *l* = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
— *mobile phase A*: *acetonitrile R1*, 5 g/L solution of *phosphoric acid R* (20:80 *V/V*);
— *mobile phase B*: 5 g/L solution of *phosphoric acid R*, *acetonitrile R1* (20:80 *V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 5	55	45
5 - 18	55 → 20	45 → 80
18 - 22	20	80

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 220 nm.

Injection 20 µL.

Peak identification Use the chromatogram supplied with *valerian dry extract HRS* and the chromatogram obtained with the reference solution to identify the peaks due to acetoxyvalerenic acid and valerenic acid.

System suitability Reference solution:
— *relative retention* with reference to valerenic acid (retention time = about 19 min): acetoxyvalerenic acid = about 0.5.

Calculate the percentage content of sesquiterpenic acids, expressed as valerenic acid, using the following expression:

$$\frac{(A_1 + A_2) \times m_2 \times p \times 5}{A_3 \times m_1}$$

A_1 = area of the peak due to acetoxyvalerenic acid in the chromatogram obtained with the test solution;
A_2 = area of the peak due to valerenic acid in the chromatogram obtained with the test solution;
A_3 = area of the peak due to valerenic acid in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *valerian dry extract HRS* used to prepare the reference solution, in grams;
p = percentage content of valerenic acid in *valerian dry extract HRS*.

Ph Eur

Cut Valerian

(Valerian Root, Cut Ph. Eur. monograph 2526)

Ph Eur

DEFINITION

Dried, cut underground parts of *Valeriana officinalis* L. *s.l.*, including the rhizome, roots and stolons.

It is produced from *Valerian root (0453)* for the purpose of being used in herbal teas.

Content

— *essential oil*: minimum 3 mL/kg (dried drug);
— *sesquiterpenic acids*: minimum 0.10 per cent *m/m* expressed as valerenic acid ($C_{15}H_{22}O_2$; M_r 234.3) (dried drug).

IDENTIFICATION

A. Microscopic examination (*2.8.23*). The powder is pale yellowish-grey or pale greyish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2526.-1): occasional groups of rectangular sclereids with moderately thickened walls and a large lumen, from the stem base [H]; very numerous fragments of parenchyma with large ovoid cells (longitudinal section [K], transverse section [J]); spiral, reticulate or pitted lignified vessels, isolated or in small groups [D, G]; thin-walled, elongated cells of the piliferous layer (surface view [A], transverse section [B]), some with root hairs [Aa, Ba] or their scars [Ab]; the piliferous layer is usually accompanied by an underlying layer of cells with slightly thickened and elongated walls [Ac, Bb]; fragments of dermal tissue from the rhizome composed of 1 or 2 layers of polygonal cells with irregularly thickened walls [F]; a few groups of sclereids with thick walls and a narrow lumen [E] from the pith of the rhizome. Examine under a microscope using a 50 per cent *V/V* solution of *glycerol R*. The powder shows numerous starch granules, simple or 2- to 6-compound, but frequently separated, rounded or irregular and up to about 15 µm in diameter; most of the granules show a rather indistinct cleft or radiate hilum [C].

B. Thin-layer chromatography (*2.2.27*).

Test solution Suspend 1 g of the powdered herbal drug (355) (*2.9.12*) in 10 mL of *methanol R* and sonicate for 10 min. Filter the supernatant through a membrane filter (nominal pore size 0.45 µm). Use the filtrate.

Reference solution Dissolve 5 mg of *acetoxyvalerenic acid R* and 5 mg of *valerenic acid R* in 20 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *glacial acetic acid R*, *ethyl acetate R*, *cyclohexane R* (2:38:60 *V/V/V*).

Application 20 µL [or 5 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Treat with *anisaldehyde solution R* and heat at 100-105 °C for 5-10 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other violet zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

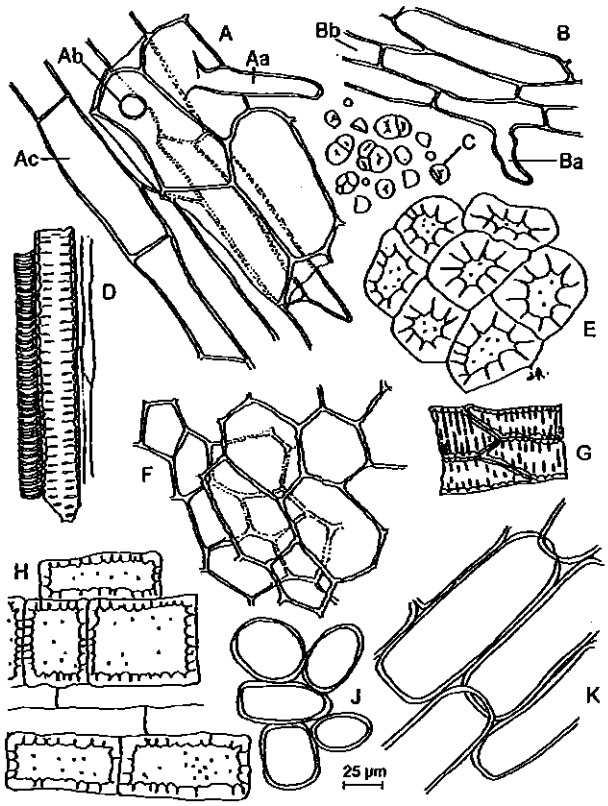


Figure 2526.-1. – *Illustration for identification test A of powdered herbal drug of cut valerian root*

Top of the plate	
Valerenic acid: a violet zone	A violet zone (valerenic acid)
Acetoxyvalerenic acid: a violet zone	A violet zone (acetoxyvalerenic acid)
	2 faint or very faint violet zones
Reference solution	Test solution

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent of stem bases and maximum 2 per cent of other foreign matter, determined on the herbal drug prior to cutting.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.000 g of well-homogenised powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 12.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 5.0 per cent.

ASSAY

Essential oil (*2.8.12*)
Use 40.0 g of freshly powdered herbal drug (500) (*2.9.12*), a 2000 mL flask, 500 mL of *water R* as the distillation liquid and 0.50 mL of *1,2,4-trimethylbenzene R* in the graduated tube. Distil at a rate of 3-4 mL/min for 4 h.

Sesquiterpenic acids
Liquid chromatography (*2.2.29*).

Test solution Place 1.50 g of the powdered herbal drug (710) (*2.9.12*) in a 100 mL round-bottomed flask with a ground-glass neck. Add 20 mL of *methanol R1*. Mix and heat on a water-bath under a reflux condenser for 30 min. Allow to cool and filter. Place the filter with the residue in the 100 mL round-bottomed flask. Add 20 mL of *methanol R1* and heat on a water-bath under the reflux condenser for 15 min. Allow to cool and filter. Combine the filtrates and dilute to 50.0 mL with *methanol R1*, rinsing the round-bottomed flask and the filter.

Reference solution Dissolve an amount of *valerian dry extract HRS* corresponding to 1.0 mg of valerenic acid in *methanol R1* and dilute to 10.0 mL with the same solvent. Sonicate for 10 min and filter through a membrane filter (nominal pore size 0.45 µm).

Column:
— *size*: *l* = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:
— *mobile phase A*: *acetonitrile R1*, 5 g/L solution of *phosphoric acid R* (20:80 *V/V*);
— *mobile phase B*: 5 g/L solution of *phosphoric acid R*, *acetonitrile R1* (20:80 *V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 5	55	45
5 - 18	55 → 20	45 → 80
18 - 22	20	80

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 220 nm.

Injection 20 µL.

Peak identification Use the chromatogram supplied with *valerian dry extract HRS* and the chromatogram obtained with the reference solution to identify the peaks due to acetoxyvalerenic acid and valerenic acid.

System suitability Reference solution:
— *relative retention* with reference to valerenic acid (retention time = about 19 min): acetoxyvalerenic acid = about 0.5.

Calculate the percentage content of sesquiterpenic acids, expressed as valerenic acid, using the following expression:

$$\frac{(A_1 + A_2) \times m_2 \times p \times 5}{A_3 \times m_1}$$

A_1 = area of the peak due to acetoxyvalerenic acid in the chromatogram obtained with the test solution;
A_2 = area of the peak due to valerenic acid in the chromatogram obtained with the test solution;
A_3 = area of the peak due to valerenic acid in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *valerian dry extract HRS* used to prepare the reference solution, in grams;
p = percentage content of valerenic acid in *valerian dry extract HRS*.

Ph Eur

www.webofpharma.com

Valerian Dry Aqueous Extract

(Ph. Eur. monograph 2400)

Ph Eur

DEFINITION

Extract produced from *Valerian root (0453)*.

Content

Minimum 0.02 per cent of sesquiterpenic acids, expressed as valerenic acid ($C_{15}H_{22}O_2$; M_r 234.3) (dried extract).

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure using water at not less than 60 °C.

CHARACTERS

Appearance

Brown or brownish, hygroscopic powder.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution Suspend 1.0 g of the extract to be examined in 10 mL of *methanol R* and sonicate for 10 min. Filter the supernatant through a membrane filter (nominal pore size 0.45 µm). Use the filtrate as the test solution.

Reference solution Dissolve 5 mg of *acetoxyvalerenic acid R* and 5 mg of *valerenic acid R* in 20 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *glacial acetic acid R, ethyl acetate R, cyclohexane R* (2:38:60 *V/V/V*).

Application 20 µL [or 5 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Spray with *anisaldehyde solution R* and heat at 100-105 °C for 5-10 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. A faint violet zone due to valerenic acid may be present in the chromatogram obtained with the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Valerenic acid: a violet zone	
Acetoxyvalerenic acid: a violet zone	A violet zone (acetoxyvalerenic acid)
	A violet zone (hydroxyvalerenic acid)
Reference solution	Test solution

TESTS

Loss on drying (*2.8.17*)

Maximum 6.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Solvent mixture *methanol R, water R* (50:50 *V/V*).

Test solution In a 300 mL conical flask suspend 1.00 g of the extract to be examined in 40 mL of *water R* whilst swirling. Add 40 mL of *methanol R* and swirl for 1 h at 200 r/min. Filter the suspension into a volumetric flask and rinse the conical flask with 3 quantities, each of 5 mL, of the solvent mixture. Dilute to 100.0 mL with the solvent mixture.

Reference solution (a) Dissolve a quantity of *valerian dry extract HRS* corresponding to 1.0 mg of valerenic acid in *methanol R* and dilute to 10.0 mL with the same solvent. Sonicate for 10 min and filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (b) Dilute 1.0 mL of reference solution (a) to 50.0 mL with *methanol R*.

Column:

— *size*: *l* = 0.25 m, Ø = 4 mm;

— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:

— *mobile phase A*: *acetonitrile R1*, 5 g/L solution of *phosphoric acid R* (20:80 *V/V*);

— *mobile phase B*: 5 g/L solution of *phosphoric acid R*, *acetonitrile R1* (20:80 *V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 5	55	45
5 - 18	55 → 20	45 → 80
18 - 22	20	80

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 220 nm.

Injection 20 µL.

Identification of peaks Use the chromatogram supplied with *valerian dry extract HRS* and the chromatogram obtained with reference solution (a) to identify the peaks due to acetoxyvalerenic acid and hydroxyvalerenic acid.

Relative retention With reference to valerenic acid (retention time = about 19 min): hydroxyvalerenic acid = about 0.2; acetoxyvalerenic acid = about 0.5.

Calculate the percentage content of sesquiterpenic acids, expressed as valerenic acid, using the following expression:

$$\frac{(A_1 + A_2) \times m_2 \times p \times 0.2}{A_3 \times m_1}$$

A_1 = area of the peak due to hydroxyvalerenic acid in the chromatogram obtained with the test solution;

A_2 = area of the peak due to acetoxyvalerenic acid in the chromatogram obtained with the test solution;

A_3 = area of the peak due to valerenic acid in the chromatogram obtained with reference solution (b);

m_1 = mass of the extract to be examined used to prepare the test solution, in grams;

m_2 = mass of *valerian dry extract HRS* used to prepare reference solution (a), in grams;

p = percentage content of valerenic acid in *valerian dry extract HRS*.

Ph Eur

www.webofpharma.com

Valerian Dry Hydroalcoholic Extract

(Ph. Eur. monograph 1898)

Ph Eur

DEFINITION

Extract produced from *Valerian root (0453)*.

Content

Minimum 0.25 per cent *m/m* of sesquiterpenic acids, expressed as valerenic acid ($C_{15}H_{22}O_2$; M_r 234.3) (anhydrous extract).

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure using ethanol (30-90 per cent *V/V*) or methanol (40-55 per cent *V/V*).

CHARACTERS

Appearance

Brown, hygroscopic powder.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution Suspend 1 g of the extract to be examined in 10 mL of *methanol R* and sonicate for 10 min. Filter the supernatant through a membrane filter (nominal pore size 0.45 µm).

Reference solution Dissolve 5 mg of *acetoxyvalerenic acid R* and 5 mg of *valerenic acid R* in 20 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *glacial acetic acid R, ethyl acetate R, cyclohexane R* (2:38:60 *V/V/V*).

Application 20 µL [or 5 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Treat with *anisaldehyde solution R* and heat at 100-105 °C for 5-10 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other violet zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Valerenic acid: a violet zone	A violet zone (valerenic acid)
Acetoxyvalerenic acid: a violet zone	A violet zone (acetoxyvalerenic acid)
	2 faint or very faint violet zones
Reference solution	Test solution

TESTS

Water (*2.5.12*)

Maximum 5.0 per cent, determined on 0.5 g.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Suspend 1.00 g of the extract to be examined in 50.0 mL of *methanol R1*, sonicate for 10 min and filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution Dissolve a quantity of *valerian dry extract HRS* corresponding to 0.5 mg of valerenic acid in *methanol R1* and dilute to 10.0 mL with the same solvent. Sonicate for 10 min and filter through a membrane filter (nominal pore size 0.45 µm).

Column:

— *size*: *l* = 0.25 m, Ø = 4.6 mm;

— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:

— *mobile phase A*: *acetonitrile R1*, 5 g/L solution of *phosphoric acid R* (20:80 *V/V*);

— *mobile phase B*: 5 g/L solution of *phosphoric acid R*, *acetonitrile R1* (20:80 *V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 5	55	45
5 - 18	55 → 20	45 → 80
18 - 22	20	80

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 220 nm.

Injection 20 µL.

Identification of peaks Use the chromatogram supplied with *valerian dry extract HRS* and the chromatogram obtained with the reference solution to identify the peaks due to hydroxyvalerenic acid, acetoxyvalerenic acid and valerenic acid.

System suitability Reference solution:

— *relative retention* with reference to valerenic acid (retention time = about 19 min): hydroxyvalerenic acid = about 0.2; acetoxyvalerenic acid = about 0.5.

Calculate the percentage content of sesquiterpenic acids, expressed as valerenic acid, using the following expression:

$$\frac{(A_1 + A_2 + A_3) \times m_2 \times p \times 5}{A_4 \times m_1}$$

A_1 = area of the peak due to hydroxyvalerenic acid in the chromatogram obtained with the test solution;

A_2 = area of the peak due to acetoxyvalerenic acid in the chromatogram obtained with the test solution;

A_3 = area of the peak due to valerenic acid in the chromatogram obtained with the test solution;

A_4 = area of the peak due to valerenic acid in the chromatogram obtained with the reference solution;

m_1 = mass of the extract to be examined used to prepare the test solution, in grams;

m_2 = mass of *valerian dry extract HRS* used to prepare the reference solution, in grams;

p = percentage content of valerenic acid in *valerian dry extract HRS*.

Ph Eur

Valerian Tincture

(Ph. Eur. monograph 1899)

Ph Eur

DEFINITION

Tincture produced from *Valerian root (0453)*.

Content

Minimum 0.015 per cent *m/m* of sesquiterpenic acids, expressed as valerenic acid ($C_{15}H_{22}O_2$; M_r 234.3).

PRODUCTION

The tincture is produced from 1 part of the drug and 5 parts of ethanol (60 to 80 per cent *V/V*) by an appropriate procedure.

www.webofpharma.com

CHARACTERS

Appearance

Brown liquid.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution Dilute 5 mL of the tincture to be examined with 5 mL of *ethanol (70 per cent V/V) R*.

Reference solution Dissolve 5 mg of *acetoxyvalerenic acid R* and 5 mg of *valerenic acid R* in 20 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *glacial acetic acid R, ethyl acetate R, cyclohexane R* (2:38:60 *V/V/V*).

Application 20 µL [or 5 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Spray with *anisaldehyde solution R* and heat at 100-105 °C for 5-10 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other violet zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Valerenic acid: a violet zone	A violet zone (valerenic acid)
Acetoxyvalerenic acid: a violet zone	A violet zone (acetoxyvalerenic acid)
	2 faint or very faint violet zones
Reference solution	**Test solution**

TESTS

Ethanol (*2.9.10*)

95 per cent to 105 per cent of the quantity stated on the label.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Dilute 10.0 g of the tincture to be examined to 50.0 mL with *methanol R1*.

Reference solution Dissolve an amount of *valerian dry extract HRS* corresponding to 1.0 mg of valerenic acid in *methanol R1* and dilute to 10.0 mL with the same solvent. Sonicate for 10 min and filter through a membrane filter (nominal pore size 0.45 µm).

Column:

— *size*: *l* = 0.25 m, Ø = 4.6 mm;

— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:

— *mobile phase A*: *acetonitrile R1*, 5 g/L solution of *phosphoric acid R* (20:80 *V/V*);

— *mobile phase B*: 5 g/L solution of *phosphoric acid R*, *acetonitrile R1* (20:80 *V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 5	55	45
5 - 18	55 → 20	45 → 80
18 - 22	20	80

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 220 nm.

Injection 20 µL.

Peak identification Use the chromatogram supplied with *valerian dry extract HRS* and the chromatogram obtained with the reference solution to identify the peaks due to acetoxyvalerenic acid and valerenic acid.

System suitability Reference solution:

— *relative retention* with reference to valerenic acid (retention time = about 19 min): acetoxyvalerenic acid = about 0.5.

Calculate the percentage content of sesquiterpenic acids, expressed as valerenic acid, using the following expression:

$$\frac{(A_1 + A_2) \times m_2 \times p \times 5}{A_3 \times m_1}$$

A_1 = area of the peak due to acetoxyvalerenic acid in the chromatogram obtained with the test solution;

A_2 = area of the peak due to valerenic acid in the chromatogram obtained with the test solution;

A_3 = area of the peak due to valerenic acid in the chromatogram obtained with the reference solution;

m_1 = mass of the tincture to be examined used to prepare the test solution, in grams;

m_2 = mass of *valerian dry extract HRS* used to prepare the reference solution, in grams;

p = percentage content of valerenic acid in *valerian dry extract HRS*.

Ph Eur

Verbena Herb

(Ph. Eur. monograph 1854)

Ph Eur

DEFINITION

Whole or fragmented, dried aerial parts of *Verbena officinalis* L. collected during flowering.

Content

Minimum 1.5 per cent of verbenalin ($C_{17}H_{24}O_{10}$; M_r 388.4) (dried drug).

IDENTIFICATION

A. The stem is greenish-brown, quadrangular, longitudinally grooved and roughly hairy, especially on the angles. The larger leaves are petiolate and deeply pinnately lobed, with bluntly dentate margins, the smaller leaves are sessile, not lobed, with crenate or dentate margins; the surfaces are rough and covered with bristly hairs, particularly over the veins, which are prominent on the lower surface. The flowers are numerous, arranged in a slender spike in the axils of leaf-like bracts; the tubular calyx has 5 acutely pointed lobes with the pale pink or lilac corolla forming a tube about twice as long as the calyx.

B. Microscopic examination (*2.8.23*). The powder is greenish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1854.-1): fragments of the leaves, which in surface view [C] show sinuous-walled epidermal cells [Ca] with anisocytic [Cb] or anomocytic [Cc] stomata (*2.8.3*), more numerous on the lower epidermis; fragments of stem epidermis [A] consisting of long, polygonal or rectangular epidermal cells [Aa] with thickened walls and stomata [Ab]; covering trichomes, unicellular, thick-walled, up to 500 µm long, wide at the base and arising from the centre of a single ring of domed, spherical epidermal cells (surface view [B],

www.webofpharma.com

side view [D]); occasional glandular trichomes of 2 types: (a) long stalk with a flattened head about 35 µm in diameter and consisting of 4-8 radiating cells in side view [E] or in surface view of the head [G], and (b) short unicellular stalk and an enlarged ovate head composed of 4 radiating cells (surface view [Cd], transverse section [K]); triangular-ovoid or rounded pollen grains about 30 µm in diameter, with 3 pores and a smooth exine [J]; many fragments of stems [F] consisting of groups of fibres [Fb], vessels [Fa] and fragments of parenchyma [Fc]; isolated fragments of fibres [H].

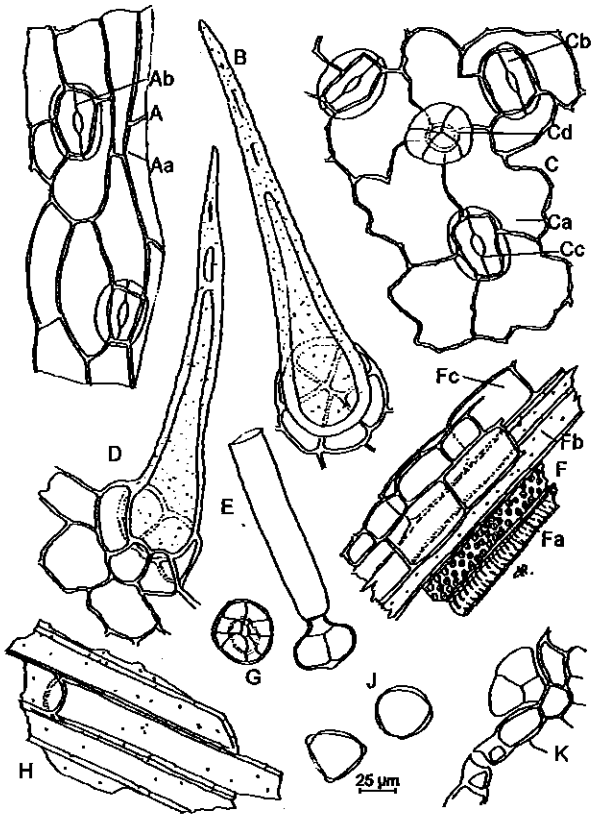


Figure 1854.-1. – *Illustration for identification test B of powdered herbal drug of verbena herb*

C. Examine the chromatograms obtained in test B for *Aloysia citrodora*.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
	A brown or green zone
Arbutin: a blue or brown zone	An intense brownish-grey zone
Rutoside: a dark brownish-yellow zone	
Reference solution	**Test solution**

TESTS

Aloysia citrodora

A. A lemon-like odour indicates the presence of *Aloysia citrodora*.

B. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (710) (*2.9.12*) add 5 mL of *methanol R*. Heat in a water-bath at 60 °C for 10 min. Cool and filter.

Reference solution Dissolve 10 mg of *arbutin R* and 10 mg of *rutoside trihydrate R* in *methanol R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, glacial acetic acid R, water R, ethyl acetate R* (11:11:27:100 *V/V/V/V*).

Application 20 µL [or 5 µL] as bands of 10 mm [or 8 mm].

Development Over a path of 12 cm [or 6 cm].

Drying In air.

Detection Spray with *anisaldehyde solution R* and heat at 100-105 °C for about 10 min; examine in daylight.

Results The chromatogram obtained with the test solution shows no intense blue or violet zone approximately at the position of rutoside in the chromatogram obtained with the reference solution.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (710) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 10.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 2.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Internal standard solution Dissolve 10.0 mg of *ferulic acid R* in *ethanol (60 per cent V/V) R* and dilute to 100.0 mL with the same solvent.

Test solution To 1.00 g of the powdered herbal drug (710) (*2.9.12*) add 50.0 mL of the internal standard solution and stir with a magnetic stirrer for 2 h. Centrifuge for 15 min and filter the supernatant using a membrane filter (nominal pore size 0.45 µm).

Reference solution Dissolve the contents of a vial of *verbenalin CRS* in the internal standard solution and dilute to 5.0 mL with the same solution.

Precolumn:
— *size*: *l* = 0.01 m, Ø = 4.0 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Column:
— *size*: *l* = 0.25 m, Ø = 4.0 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm);
— *temperature*: 20 °C.

Mobile phase:
— *mobile phase A*: 0.3 per cent *V/V* solution of *phosphoric acid R*;
— *mobile phase B*: *acetonitrile R*;

www.webofpharma.com

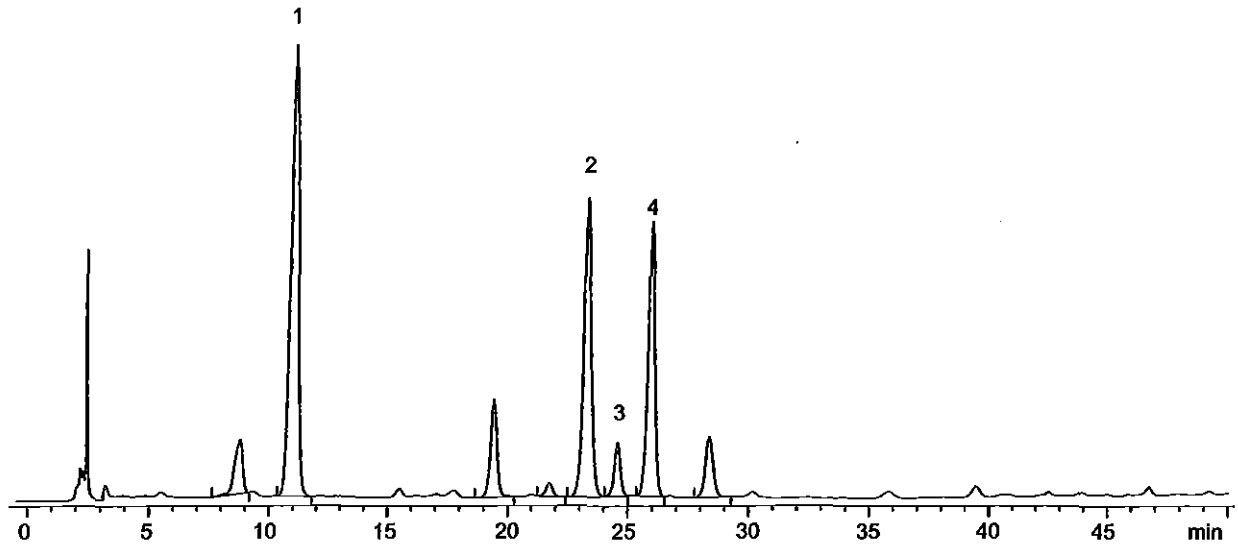


Figure 1854.-2. – *Chromatogram for the assay of verbena herb: test solution*

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 20	93 → 83	7 → 17
20 - 30	83	17
30 - 35	83 → 75	17 → 25

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 240 nm.

Injection 20 µL.

System suitability Test solution:

— the chromatogram obtained is similar to the chromatogram shown in Figure 1854.-2;

— *resolution*: minimum 3.5 between the peaks due to ferulic acid and acteoside.

Calculate the percentage content of verbenalin using the following expression:

$$\frac{A_1 \times A_4 \times m_2 \times 1000}{A_2 \times A_3 \times m_1}$$

A_1 = area of the peak due to verbenalin in the chromatogram obtained with the test solution;

A_2 = area of the peak due to verbenalin in the chromatogram obtained with the reference solution;

A_3 = area of the peak due to ferulic acid in the chromatogram obtained with the test solution;

A_4 = area of the peak due to ferulic acid in the chromatogram obtained with the reference solution;

m_1 = mass of the herbal drug used to prepare the test solution, in grams;

m_2 = mass of verbenalin in the reference solution, in grams.

Ph Eur

Vitex Negundo Leaf

DEFINITION

Vitex Negundo Leaf is the dried leaf of *Vitex negundo* L.

IDENTIFICATION

A. Leaf usually broken coriaceous, compound, palmate, usually with 5 lanceolate leaflets but occasionally 3, leaf margins vary from entire to serrate or dentate, petiole 2.5-3.5 cm long. The middle leaflet is longer than the others, up to 10 cm. In the pentafoliate leaf, the inner 3 leaflets are petiolulate up to 1 cm, and in the trifoliate leaf, only the inner leaflet is petiolate; in both the two outer leaflets are subsessile. The upper surface of the leaf is glabrous whereas the lower surface is densely tomentose.

B. Reduce to a powder. Examine under a microscope using chloral hydrate solution. Leaf epidermal cells cubical to ovoid, those on the upper surface slightly larger than on the lower, generally elongated over the veins, with straight to slightly wavy anticlinal walls. Paracytic stomata are present on the lower surface of the leaf only, which is also densely covered with trichomes. Uni to tricellular covering trichomes abundant, the bi-cellular type being the most frequent. Glandular trichomes have a uni-, bi- or tricellular stalk and spherical unicellular head. Petiole epidermis similar to that of the leaf, with few stomata; glandular and non- glandular trichomes are common. Chlorenchyma of the hypodermis and thick walled parenchyma cells from the cortex of the petiole may be present.

C. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Reduce to a powder (425). To 0.5 g of powdered sample add 5 mL of *methanol*. Mix thoroughly and heat using a water bath at 58° for 10 minutes and centrifuge or filter, use the supernatant or filtrate.

(2) 0.05% w/v each of *hyperoside* and *rosmarinic acid* in *methanol*.

(3) Dilute 1 volume of solution (2) to 4 volumes with *methanol*.

www.webofpharma.com

(4) 0.05% w/v of *hyperoside* and 0.02% *chlorogenic acid* in *methanol.*

CHROMATOGRAPHIC CONDITIONS

(a) Use high-performance silica gel 60 F_{254} plates (Merck silica gel 60 F_{254} HPTLC plates are suitable).

(b) Use the mobile phase as described below.

(c) Apply 2 µL of each solution as 8 mm bands.

(d) Develop the plate to 7 cm.

(e) After the removal of the plate, dry in air for 5 minutes and examine under UV light at 254 nm. Heat the plate to 100° for 3 minutes and dip the plate in a 0.5% w/v solution of *2-aminoethyl diphenylborinate* in *ethyl acetate.* Dry the plate and dip the plate in a 5% w/v solution of *polyethylene glycol 400* in *dichloromethane.* Examine under UV light at 366nm.

MOBILE PHASE

1 volume of *water,* 1 volume of *formic acid* and 8 volumes of *ethyl acetate.*

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (4) shows two clearly separated bands.

Visualisation at 254nm

Top of the plate		
A quenching zone or intense quenching zone	Rosmarinic Acid (A quenching zone)	
A quenching zone or faint quenching zone A quenching zone or intense quenching zone	Hyperoside (A quenching zone)	Hyperoside (A quenching zone) Chlorogenic Acid (A very faint quenching zone)
Solution (1)	Solutions (2) and (3)	Solution (4)

Visualisation at 366nm

Top of the plate		
2 red or faint red fluorescent zones		
A faint light blue fluorescent zone	Rosmarinic Acid (A light blue fluorescent zone)	
A faint or very faint yellow fluorescent zone A faint or very faint light blue fluorescent zone		
A faint light blue fluorescent zone	Hyperoside (An orange fluorescent zone)	Hyperoside (An orange fluorescent zone) Chlorogenic Acid (A faint blue fluorescent zone)
A yellow fluorescent zone		
Solution (1)	Solutions (2) and (3)	Solution (4)

CONFIRMATION

When examined under UV light at 254 nm the chromatogram obtained with solution (1) shows two quenching zones visible at a similar Rf to the quenching zone due to hyperoside in the chromatogram obtained with solution (2), the upper of the two quenching zones may be faint, the lower of the zones may be intense. Another quenching zone which may be intense, is present as seen in the table and further quenching zones may be present.

When examined under UV light at 366 nm the chromatogram obtained with solution (1) shows the fluorescent zones as shown in the table. Other fluorescent zones may be present.

TESTS

Loss on drying

When dried for 2 hours at 105°, loses not more than 10.0% of its weight, Appendix IX D. Use 1 g.

Total Ash

Not more than 8.0%, Appendix XI J, Method II.

Foreign Matter

Not more than 2%, Appendix XI D.

Willow Bark

(Ph. Eur. monograph 1583)

Preparation

Willow Bark Dry Extract

Ph Eur

DEFINITION

Whole or fragmented dried bark of young branches or whole dried pieces of current-year twigs of various species of genus *Salix* including *S. purpurea* L., *S. daphnoides* Vill. and *S. fragilis* L.

Content

Minimum 1.5 per cent of total salicylic derivatives, expressed as salicin ($C_{13}H_{18}O_7$; M_r 286.3) (dried drug).

IDENTIFICATION

A. The bark is 1-2 mm thick and occurs in flexible, elongated, quilled or curved pieces. The outer surface is smooth or slightly wrinkled longitudinally and greenish-yellow or brownish-grey. The inner surface is smooth or finely striated longitudinally and white, pale yellow or reddish-brown, depending on the species. The fracture is short in the outer part and coarsely fibrous in the inner region. The diameter of current-year twigs is not greater than 10 mm. The wood is white or pale yellow.

B. Microscopic examination (*2.8.23*). The powder is pale yellow, greenish-yellow or light brown. Examine under a microscope using *chloral hydrate solution R.* The powder shows the following diagnostic characters (Figure 1583.-1): bundles [B, C] of narrow fibres [Ba, Ca], up to about 600 µm long, with very thick walls and surrounded by a crystal sheath containing prisms of calcium oxalate [Bb, Cb]; parenchymatous cells of the cortex [D, J], with thick, pitted and deeply beaded walls [Da], and containing large cluster crystals of calcium oxalate [Ga, Ja]; some parenchyma cells are collenchymatous [G]; uniseriate medullary rays (tangential section [Db]); thickened cork cells (surface view [F]); numerous scattered prism crystals [E] and cluster crystals [A] of calcium oxalate; fragments of brownish collenchyma from the buds may also be present. Twigs show, additionally, wood fragments [H] composed of lignified fibres [Ha] and vessels [Hb], sometimes accompanied by medullary rays [Hc].

C. Thin-layer chromatography (*2.2.27*).

Test solution (a) To 1.0 g of the powdered herbal drug (355) (*2.9.12*) add 10 mL of *methanol R.* Heat on a water-bath at about 50 °C, with frequent shaking, for 10 min. Cool and filter.

www.webofpharma.com

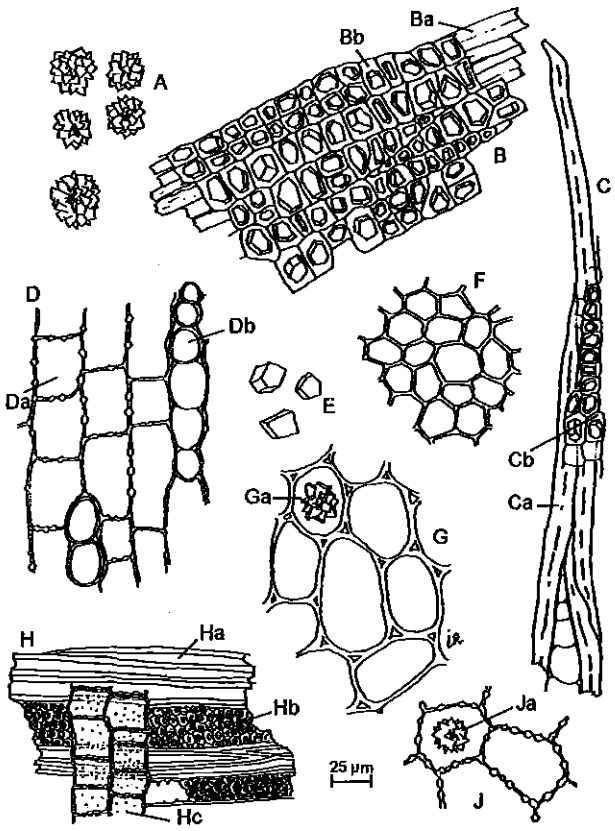


Figure 1583.-1. – *Illustration for identification test B of powdered herbal drug of willow bark*

Test solution (b) To 5.0 mL of test solution (a) add 1.0 mL of a 50 g/L solution of *anhydrous sodium carbonate R* and heat in a water-bath at about 60 °C for 10 min. Cool and filter if necessary.

Reference solution Dissolve 2 mg of *salicin R* and 2 mg of *chlorogenic acid R* in 1.0 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *water R, methanol R, ethyl acetate R* (8:15:77 *V/V/V*).

Application 10 µL [or 2 µL] as bands.

Development Over a path of 15 cm [or 6 cm].

Drying In a current of warm air.

Detection Treat with a mixture of 5 volumes of *sulfuric acid R* and 95 volumes of *methanol R*. Heat at 100-105 °C for 5 min and examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and test solutions (a) and (b). Furthermore, other zones may be present in the chromatograms obtained with test solutions (a) and (b).

Top of the plate		
	Several reddish-violet zones may be present	
Salicin: a reddish-violet zone	A weak reddish-violet zone (salicin)	A reddish-violet zone (salicin)
Chlorogenic acid: a brown zone		
Reference solution	Test solution (a)	Test solution (b)

TESTS

Foreign matter (*2.8.2*)
Maximum 3 per cent of twigs with a diameter greater than 10 mm and maximum 2 per cent of other foreign matter.

Cadmium (*2.4.27*)
Maximum 2.0 ppm.

Loss on drying (*2.2.32*)
Maximum 11 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 10 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 1.000 g of the powdered herbal drug (355) (*2.9.12*) add 40 mL of *methanol R* and 40.0 mL of a 4.2 g/L solution of *sodium hydroxide R*. Heat in a water-bath at about 60 °C under a reflux condenser, with frequent shaking, for about 1 h. After cooling, add 4.0 mL of a 103.0 g/L solution of *hydrochloric acid R*. Filter the suspension into a 100 mL volumetric flask, wash and dilute to 100.0 mL with a mixture of equal volumes of *methanol R* and *water R*. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution Dissolve 5.0 mg of *picein R* in 25.0 mL of a mixture of 20 volumes of *water R* and 80 volumes of *methanol R* (solution A). Dissolve 15.0 mg of *salicin CRS* in 25 mL of a mixture of 20 volumes of *water R* and 80 volumes of *methanol R*; add 5.0 mL of solution A and dilute to 50.0 mL with *water R*.

Column:
— *size*: *l* = 0.10 m, Ø = 4.6 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (3 µm).

Mobile phase:
— *mobile phase A*: *tetrahydrofuran R*, 0.5 per cent *V/V* solution of *phosphoric acid R* (1.8:98.2 *V/V*);
— *mobile phase B*: *tetrahydrofuran R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 15	100	0
15 - 17	100 → 90	0 → 10
17 - 23	90	10

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 270 nm.

Injection 10 µL.

Retention time Salicin = about 6.4 min; picein = about 7.7 min.

www.webofpharma.com

System suitability Reference solution:
— *resolution*: minimum 1.5 between the peaks due to salicin and picein.

Calculate the percentage content of total salicylic derivatives, expressed as salicin, using the following expression:

$$\frac{A_1 \times m_2 \times p \times 2}{A_2 \times m_1}$$

A_1 = area of the peak due to salicin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to salicin in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *salicin CRS* used to prepare the reference solution, in grams;
p = percentage content of salicin in *salicin CRS*.

Ph Eur

Willow Bark Dry Extract

(Ph. Eur. monograph 2312)

Ph Eur

DEFINITION

Dry extract produced from *Willow bark (1583)*.

Content

Minimum 5.0 per cent of total salicylic derivatives, expressed as salicin ($C_{13}H_{18}O_7$; M_r 286.3) (dried extract).

PRODUCTION

The extract is produced from the herbal drug by a suitable procedure using either water or a hydroalcoholic solvent equivalent in strength to a maximum of 80 per cent *V/V* ethanol.

CHARACTERS

Appearance

Yellowish-brown amorphous powder.

IDENTIFICATION

Thin-layer chromatography *(2.2.27)*.

Test solution (a) To 0.200 g of the extract to be examined add 5 mL of *methanol R*. Sonicate for 5 min, filter and dilute to 10 mL with *methanol R*.

Test solution (b) To 5.0 mL of test solution (a) add 1.0 mL of a 50 g/L solution of *anhydrous sodium carbonate R* and heat in a water-bath at about 60 °C for 10 min. Cool and filter if necessary.

Reference solution Dissolve 2.0 mg of *salicin R* and 2.0 mg of *chlorogenic acid R* in 1.0 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *water R, methanol R, ethyl acetate R* (8:15:77 *V/V/V*).

Application 10 µL [or 2 µL] as bands.

Development Over a path of 15 cm [or 6 cm].

Drying In a current of warm air.

Detection Spray with a mixture of 5 volumes of *sulfuric acid R* and 95 volumes of *methanol R*. Heat at 100-105 °C for 5 min and examine in daylight.

Results See below the sequence of the zones present in the chromatograms obtained with the reference solution and test solutions (a) and (b). Furthermore, other zones may be present in the chromatogram obtained with test solutions (a) and (b).

Top of the plate		
	Several reddish-violet zones may be present	
Salicin: a reddish-violet zone	A weak reddish-violet zone (salicin)	A reddish-violet zone (salicin)
Chlorogenic acid: a brown zone		
Reference solution	**Test solution (a)**	**Test solution (b)**

ASSAY

Liquid chromatography *(2.2.29)*.

Test solution To 0.300 g of the extract to be examined add 40 mL of *methanol R* and 40.0 mL of *0.1 M sodium hydroxide*. Heat in a water-bath at about 60 °C under a reflux condenser, with frequent shaking, for about 1 h. After cooling, add 4.0 mL of *1 M hydrochloric acid*. Filter the suspension into a 100 mL volumetric flask, then wash and dilute to 100.0 mL with a mixture of equal volumes of *water R* and *methanol R*. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution Dissolve 5.0 mg of *picein R* in 25.0 mL of a mixture of 20 volumes of *water R* and 80 volumes of *methanol R* (solution A). Dissolve 15.0 mg of *salicin CRS* in 25 mL of a mixture of 20 volumes of *water R* and 80 volumes of *methanol R*. Add 5.0 mL of solution A and dilute to 50.0 mL with *water R*.

Column:
— *size*: l = 0.10 m, Ø = 4.6 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (3 µm).

Mobile phase:
— *mobile phase A*: *tetrahydrofuran R*, 0.5 per cent *V/V* solution of *phosphoric acid R* (1.8:98.2 *V/V*);
— *mobile phase B*: *tetrahydrofuran R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 15	100	0
15 - 17	100 → 90	0 → 10
17 - 23	90	10
23 - 25	90 → 100	10 → 0
25 - 40	100	0

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 270 nm.

Injection 10 µL.

Retention time Salicin = about 6.4 min; picein = about 7.7 min.

System suitability Reference solution:
— *resolution*: minimum 1.5 between the peaks due to salicin and picein.

Calculate the percentage content of total salicylic derivatives, expressed as salicin, from the following expression:

$$\frac{A_1 \times m_2 \times p \times 2}{A_2 \times m_1}$$

www.webofpharma.com

A_1 = area of the peak due to salicin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to salicin in the chromatogram obtained with the reference solution;
m_1 = mass of the extract to be examined used to prepare the test solution, in grams;
m_2 = mass of *salicin CRS* used to prepare the reference solution, in grams;
p = percentage content of salicin in *salicin CRS*.

Ph Eur

Withania Somnifera Root

DEFINITION

Withania Somnifera Root consists of the dried mature roots of *Withania somnifera* (L.) Dunal.

It contains not less than 0.01% withaferin A ($C_{28}H_{38}O_6$) and not less than 0.01% withanolide A ($C_{29}H_{42}O_7$).

PRODUCTION

It is collected in winter, washed, dried and cut into short pieces.

IDENTIFICATION

A. Pieces of root, cut into lengths of up to 8 cm, varying in diameter from 2 mm to 1 cm, with some narrower pieces of rhizome, often cut at the transition zone. Outer surface pale greyish-brown, somewhat darker brown in larger specimens. Fracture short, showing a whitish interior. The cut surface of the root may show a distinction between the xylem and other tissues marked by a faint yellow-green cambial ring.

B. Reduce to a powder (355). Examine under a microscope using *chloral hydrate solution*. Cork cells in surface view polygonal, in sectional view rectangular, thin-walled, yellowish brown, often broken. Parenchymatous cells in groups, elongated, rectangular, or oval to round, filled with starch; some pitted, lightly lignified, found alongside vascular fragments; parenchyma of the medullary rays, one or two cells wide shown crossing xylem elements at right angles; Occasional fragments of spiral, scalariform or pitted vessels with broad lumen; tracheids and vessels usually heavily lignified, reticulate or bordered pitted, single or in small groups. Fibres often accompanying vessels, thick walled, heavily pitted, and lignified; others less pitted and lignified, thin walled, either found singly or in groups of two or three. Microcrystals of calcium oxalate scattered or occasionally in idioblasts. Examine under a microscope using a 50% v/v solution of *glycerol*. Starch granules abundant, simple or 2 to 4 compound, round to oval, with a point, stellate or cleft hilum.

C. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Shake 0.5 g of freshly powdered (355) drug with 1 mL of *dilute ammonia R4*, add 10 mL of *methanol*, sonicate for 10 seconds, heat on a water-bath for 3 minutes, cool, filter, evaporate the filtrate to dryness at 60° and dissolve the dried residue in 1 mL of *methanol*. Filter through a 0.45 µm filter.

(2) 0.1% w/v each of *withaferin A CRS*, *withanolide B CRS* and *β-sitosterol* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use a *silica gel* F_{254} precoated high performance plate (Merck silica gel F_{254} HPTLC plates are suitable).

(b) Use the mobile phase described below.

(c) Apply 2 µL of each of solution, as 6 mm bands.

(d) Develop the plate to 8 cm.

(e) After removal of the plate, dry in air and examine under *ultraviolet light (254 nm)*. Immerse the plate in 5% v/v of *methanolic sulfuric acid* for 1 second, allow to dry in air, heat at 110° for 2 minutes and examine immediately in daylight. Examine the derivatised plate under *ultraviolet light (366 nm)*.

MOBILE PHASE

5 volumes of *anhydrous formic acid*, 15 volumes of *ethyl acetate* and 50 volumes of *toluene*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (2) shows three clearly separated bands.

CONFIRMATION

The bands with Rf values of approximately 0.1 (withaferin A), 0.26 (withanolide B) and 0.57 (*β-sitosterol*) in the chromatogram obtained with solution (1) correspond in colour and position to those in the chromatogram obtained with solution (2).

TESTS

Absence of *Withania coagulans*

In Identification test C, the derivatised plate under *ultraviolet light (366 nm)* shows no orange band with an Rf of approximately 0.2 in the chromatogram obtained with solution (1).

Ash

Not more than 7.0%, Appendix XI J.

Acid-insoluble ash

Not more than 1.0%, Appendix XI K.

Loss on drying

When dried for 2 hours at 105°, loses not more than 12.0% of its weight. Use 1 g.

ASSAY

Carry out the method for *liquid chromatography*, Appendix III D, using the following solutions.

(1) Extract 1 g of the powdered drug with 3.0 mL of *methanol* with the aid of ultrasound for 10 minutes, centrifuge at 3000 rpm for 5 minutes and retain the supernatant extract. The extraction is repeated twice as described. Combine the three supernatant extracts, adjust the total volume of the combined extracts to 20.0 ml with *methanol* and filter through a 0.45-µm filter.

(2) 0.02% w/v each of *withaferin A CRS* and *withanolide A CRS* and 0.01% w/v of *withanolide B CRS* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use a stainless steel column (15 cm × 4.6 mm) packed with *dodecylsilyl silica gel for chromatography* (4 µm) (Phenomenex Synergi Max-RP 80Å is suitable).

(b) Use gradient elution and the mobile phases described below. Equilibrate the column with a mixture of 65% mobile phase A and 35% mobile phase B for at least 15 minutes.

(c) Use a flow rate of 1 mL per minute.

(d) Use a column temperature of 50°.

(e) Use a detection wavelength of 230 nm.

(f) Inject 20 µL of each solution.

MOBILE PHASE

Mobile phase A *water*.

Mobile phase B Equal volumes of *ethanol (96%)* and *methanol*.

www.webofpharma.com

Time (Minutes)	Mobile phase A % v/v	Mobile phase B % v/v	Comments
0-5	65	35	isocratic
5-30	65→55	35→45	linear gradient
30-31	55→0	45→100	linear gradient
31-36	0	100	isocratic
36-37	0→65	100→35	linear gradient
37-45	65	35	re-equilibration

SYSTEM SUITABILITY

The test is not valid unless, in the chromatogram obtained with solution (2), the *resolution factor* between the first two main peaks, of withaferin A and withanolide A is at least 5.0 and the *symmetry factor* for both peaks is less than 1.3.

DETERMINATION OF CONTENT

Withaferin A Using the retention time and peak area of the peak due to withaferin A in the chromatogram obtained with solution (2), locate and integrate the peak due to withaferin A in the chromatogram obtained with solution (1).

Calculate the content of withaferin A in the sample using the declared content withaferin A ($C_{28}H_{38}O_6$) in *withaferin A CRS* and the following expression:

$$\frac{A_1}{A_2} \times \frac{m_2}{V_2} \times \frac{V_1}{m_1} \times p \times \frac{100}{100-d}$$

A_1 = Area of the peak due to withaferin A in the chromatogram obtained with solution (1).
A_2 = Area of the peak due to withaferin A in the chromatogram obtained with solution (2).
m_1 = Weight of the drug being examined in mg.
m_2 = Weight of *withaferin A CRS* in mg.
V_1 = Dilution volume of solution (1) in mL.
V_2 = Dilution volume of solution (2) in mL.
p = Percentage content of withaferin A in *withaferin A CRS*.
d = Percentage loss on drying of the herbal drug being examined.

Withanolide A Using the retention time and peak area of the peak due to withanolide A in the chromatogram obtained with solution (2), locate and integrate the peak due to withanolide A in the chromatogram obtained with solution (1).

Calculate the content of withanolide A in the sample using the declared content of withanolide A ($C_{29}H_{42}O_7$) in *withanolide A CRS* and the following expression:

$$\frac{A_1}{A_2} \times \frac{m_2}{V_2} \times \frac{V_1}{m_1} \times p \times \frac{100}{100-d}$$

A_1 = Area of the peak due to withanolide A in the chromatogram obtained with solution (1).
A_2 = Area of the peak due to withanolide A in the chromatogram obtained with solution (2).
m_1 = Weight of the drug in mg.
m_2 = Weight of *withanolide A CRS* in mg.
V_1 = Dilution volume of solution (1) in mL.
V_2 = Dilution volume of solution (2) in mL.
p = Percentage content withanolide A in *withanolide A CRS*.
d = Percentage loss on drying of the herbal drug being examined.

STORAGE

Withania Somnifera Root should be protected from moisture.

Wormwood

(Ph. Eur. monograph 1380)

Ph Eur

DEFINITION

Basal leaves or slightly leafy, flowering tops, or mixture of these dried, whole or cut organs of *Artemisia absinthium* L.

Content

Minimum 2 mL/kg of essential oil (dried drug).

IDENTIFICATION

A. The leaves are greyish or greenish, densely tomentose on both surfaces. The basal leaves, with long petioles, have triangular or oval bipinnatisect or tripinnatisect lamina, with rounded or lanceolate segments. The cauline leaves are less segmented and the apical leaves are lanceolate. The stem of the flower-bearing region is greenish-grey, tomentose, up to 2.5 mm in diameter and usually with 5 flattened longitudinal grooves. The capitula are arranged as loose, axillary panicles, inserted at the level of the lanceolate or slightly pinnatisect leaves; they are spherical or flattened hemispherical, 2-4 mm in diameter and consist of a grey, tomentose involucre, the outer bracts linear, inner layer ovate, blunt at the apices with scarious margins, a receptacle with very long paleae up to 1 mm or more long, numerous yellow, tubular, hermaphroditic florets about 2 mm long and few yellow, ray florets.

B. Microscopic examination (*2.8.23*). The powder is greenish-grey. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1380.-1.): many T-shaped trichomes [A] with a short uniseriate stalk consisting of 1-5 small cells, perpendicularly capped by a very long, undulating terminal cell tapering at the ends; fragments of epidermises (surface view [D]) with sinuous or wavy walls, anomocytic stomata (*2.8.3*) [Da], covering trichomes [Db] and glandular trichomes containing oil [Dc] or not containing oil [Dd], each with a short, biseriate, 2-celled stalk and a biseriate head with 2-4 cells; free glandular trichomes (side view [C]); fragments of the corollas of the tubular and ray florets, some containing small cluster crystals of calcium oxalate [H]; numerous paleae each composed of a small cell forming a stalk and a very long, cylindrical and thin-walled terminal cell about 1-1.5 mm long, either whole [E] or limited to the distal part [B]; spheroidal pollen grains, about 30 µm in diameter, with 3 pores and a finely warty exine [G]; fragments of vascular tissue from the leaves [F] or the stems [J] consisting of vessels with spiral or annular thickenings [Fa], or with bordered pits [Ja], fibres [Fb, Jb] and parenchymatous cells with pitted, moderately thickened walls [Fc, Jc].

C. Thin-layer chromatography (*2.2.27*).

Test solution Place 2 g of the powdered herbal drug (355) (*2.9.12*) in 50 mL of boiling *water R* and allow to stand for 5 min, shaking the flask several times. After cooling, add 5 mL of a 100 g/L solution of *lead acetate R*. Mix and filter. Rinse the flask and the residue on the filter with 20 mL of *water R*. Shake the filter with 50 mL of *methylene chloride R*. Separate the organic layer, dry over *anhydrous sodium sulfate R*, filter and evaporate the filtrate to dryness on a water-bath. Dissolve the residue in 0.5 mL of *ethanol (96 per cent) R*.

Reference solution Dissolve 2 mg of *methyl red R* and 2 mg of *resorcinol R* in 10.0 mL of *methanol R*.

www.webofpharma.com

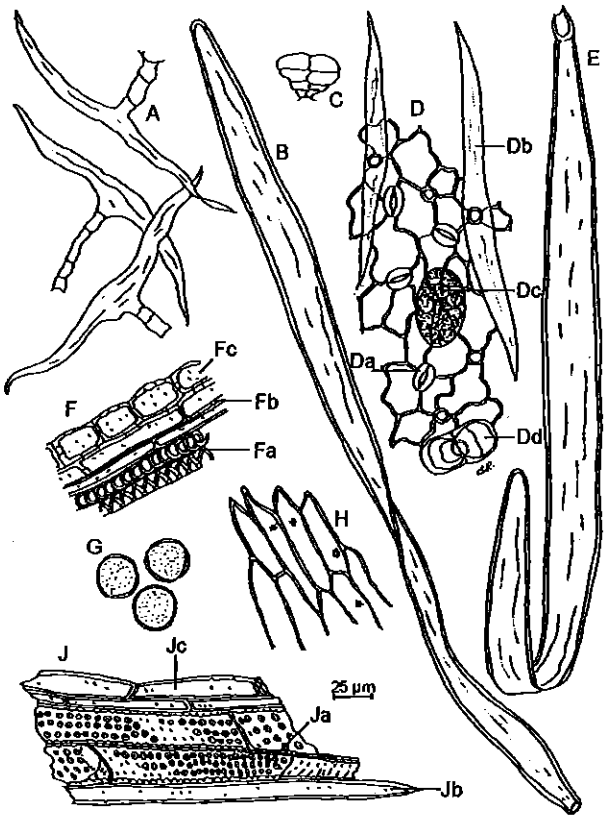


Figure 1380.-1. – *Illustration for identification test B of powdered herbal drug of wormwood*

Plate *TLC silica gel plate R.*

Mobile phase *acetone R, glacial acetic acid R, toluene R, methylene chloride R* (10:10:30:50 *V/V/V/V*).

Application 10 µL as bands.

Development Over a path of 15 cm.

Drying In air.

Detection A Spray with acetic anhydride - sulfuric acid solution R and examine in daylight.

Results A The chromatogram obtained with the test solution shows a blue zone due to artabsin shortly above a red zone due to methyl red in the chromatogram obtained with the reference solution.

Detection B Examine in daylight while heating at 100-105 °C for 5 min.

Results B The chromatogram obtained with the reference solution shows in the middle third a red zone due to methyl red and below it a light pink zone due to resorcinol. The chromatogram obtained with the test solution shows an intense red or brownish-red zone due to absinthin with a similar R_F value to that of the zone due to resorcinol in the chromatogram obtained with the reference solution. Other zones are visible, but less intense than that due to absinthin.

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent of stems with a diameter greater than 4 mm and maximum 2 per cent of other foreign matter.

Bitterness value (*2.8.15*)
Minimum 10 000.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 12.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 1.0 per cent.

ASSAY

Essential oil (*2.8.12*)
Use 50.0 g of the cut drug, a 1000 mL round-bottomed flask and 500 mL of *water R* as the distillation liquid. Add 0.5 mL of *xylene R* in the graduated tube. Distil at a rate of 2-3 mL/min for not less than 3 h.

Ph Eur

Yarrow

(Ph. Eur. monograph 1382)

Ph Eur

DEFINITION

Whole or cut, dried flowering tops of *Achillea millefolium* L.

Content

— *essential oil*: minimum 2 mL/kg (dried drug);
— *proazulenes, expressed as chamazulene* ($C_{14}H_{16}$; M_r 184.3): minimum 0.02 per cent (dried drug).

IDENTIFICATION

A. The leaves are green or greyish-green, faintly pubescent on the upper surface and more pubescent on the lower surface, 2-3 pinnately divided with linear lobes and a finely pointed whitish tip. The capitula are arranged in a corymb at the end of the stem. Each capitulum, 3-5 mm in diameter, consists of the receptacle, usually 4-5 ligulate ray-florets and 3-20 tubular disk-florets. The involucre consists of 3 rows of imbricate lanceolate, pubescent green bracts arranged with a brownish or whitish, membranous margin. The receptacle is slightly convex and, in the axillae of paleae, bears ligulate ray-florets with a three-lobed, whitish or reddish ligule and tubular disk-florets with a radial, five-lobed, yellowish or light brownish corolla. The pubescent green, partly brown or violet stems are longitudinally furrowed, up to 3 mm thick with a light-coloured medulla.

B. Microscopic examination (*2.8.23*). The powder is green or greyish-green. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 1382.-1): fragments of the stem epidermis (surface view [K]), with cells having a smooth cuticle and anomocytic stomata (*2.8.3*); fragments of leaf and bract epidermises (surface view [B]), with cells having wavy and irregularly thickened walls, a finely striated cuticle and anomocytic stomata (*2.8.3*); very rare glandular trichomes with a short stalk and a head formed of 2 rows of 3-5 cells enclosed in a bladder-like membrane [H]; uniseriate, whole or fragmented covering trichomes [A] consisting of 4-6 small, more or less isodiametric cells at the base and a thick-walled, often somewhat tortuous terminal cell, about 400 µm to greater than 1000 µm long; fragments of the ligulate corolla with papillary epidermal cells [D]; fragments of the corolla tubes, with sinuous epidermal cells, covered by a thin striated cuticle (surface view [F]); small-celled parenchyma from the corolla tubes containing cluster crystals of calcium oxalate [E]; groups of lignified and pitted cells from the bracts [G]; spherical pollen grains, about 30 µm in diameter, with 3 germinal pores and a spiny exine [C]; groups of sclerenchymatous fibres and small vessels with spiral or annular thickening, from the stem [J].

www.webofpharma.com

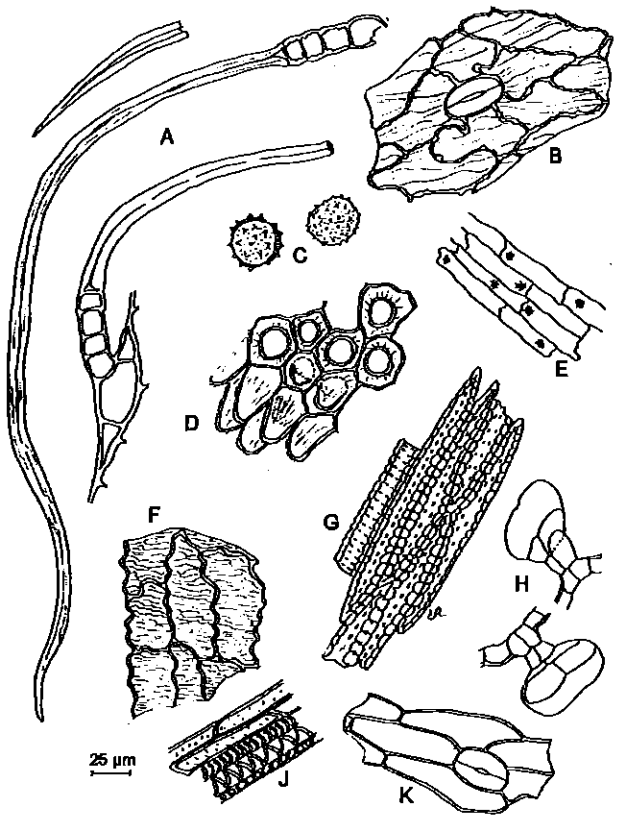


Figure 1382.-1. – *Illustration for identification test B of powdered herbal drug of yarrow*

C. To 2.0 g of the powdered herbal drug (710) (*2.9.12*) add 25 mL of *ethyl acetate R*, shake for 5 min and filter. Evaporate to dryness on a water-bath and dissolve the residue in 0.5 mL of *toluene R* (solution A). To 0.1 mL of this solution add 2.5 mL of *dimethylaminobenzaldehyde solution R8* and heat on a water-bath for 2 min. Allow to cool. Add 5 mL of *light petroleum R* and shake the mixture vigorously. The aqueous layer shows a blue or greenish-blue colour.

D. Thin-layer chromatography (*2.2.27*).

Test solution Use solution A prepared in identification test C.

Reference solution Dissolve 10 mg of *cineole R* and 10 mg of *guaiazulene R* in 20 mL of *toluene R*.

Plate *TLC silica gel plate R.*

Mobile phase *ethyl acetate R, toluene R* (5:95 *V/V*).

Application 20 µL as bands.

Development Over a path of 10 cm.

Drying In air.

Detection Treat with *anisaldehyde solution R*, heat at 100-105 °C for 5-10 min and examine in daylight.

Results The chromatogram obtained with the reference solution shows in the upper part a red zone (guaiazulene) and in the middle part a blue or greyish-blue zone (cineole). The chromatogram obtained with the test solution shows a violet zone a little above the zone due to guaiazulene in the chromatogram obtained with the reference solution; below this zone a reddish-violet zone; below which, 1-2 not clearly separated greyish-violet or greyish zones (which changes to greenish-grey after a few hours) and a reddish-violet zone a little above the zone due to cineole in the chromatogram obtained with the reference solution. Furthermore, other faint zones may be present.

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent of stems with a diameter greater than 3 mm and maximum 2 per cent of other foreign matter.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 0.500 g of the powdered herbal drug (355) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 10.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 2.5 per cent.

ASSAY

Essential oil (*2.8.12*)
Use 20.0 g of cut herbal drug, a 1000 mL round-bottomed flask and 500 mL of a mixture of 1 volume of *water R* and 9 volumes of *ethylene glycol R* as the distillation liquid. Add 0.50 mL of *1,2,4-trimethylbenzene R* in the graduated tube. Distil at a rate of 3-4 mL/min for 4 h.

Stop cooling at the end of distillation and continue distilling until the blue, steam-volatile components have reached the lower end of the cooler. Immediately start cooling again, to avoid warming the separation space. Stop the distillation after 10 min.

Proazulenes
To ensure that as little water as possible is transferred, transfer the blue mixture of essential oil and 1,2,4-trimethylbenzene obtained in the assay of essential oil into a 50 mL volumetric flask with the aid of small portions of *xylene R*, rinsing the graduated tube of the apparatus with *xylene R*, and dilute to 50.0 mL with the same solvent. Measure the absorbance (*2.2.25*) at 608 nm using *xylene R* as the compensation liquid.

Calculate the percentage content of proazulenes, expressed as chamazulene, using the following expression:

$$\frac{A \times 2.1}{m}$$

i.e. taking the specific absorbance of chamazulene to be 23.8.

A = absorbance at 608 nm;
m = mass of the herbal drug to be examined, in grams.

Ph Eur

Zanthoxylum Bungeanum Pericarp

(Ph. Eur. monograph 2656)

Ph Eur

DEFINITION

Dried pericarp of the ripe fruit, with seeds removed, of *Zanthoxylum bungeanum* Maxim.

Content
Minimum 15 mL/kg of essential oil (anhydrous drug).

IDENTIFICATION

A. Mostly single, dehisced spherical follicles, split along the ventral suture; the dehisced fruit is 4-6 mm in diameter, one half-follicle is 3.0-4.5 mm in diameter; 1-3 smaller, aborted

www.webofpharma.com

fruits are often present near the base of the dehisced, ripe fruit(s); the outer surface is dark red or brownish-red, with numerous convex, translucent, often yellowish-brown verrucose oil dots; the inner surface is light yellow and smooth; the endocarp is mostly separated from the mesocarp at the base and is rolled up. Remains of the narrow pedicel are often present.

B. Microscopic examination (*2.8.23*). The powder is yellowish-brown or reddish-brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2656.-1): fragments of the epicarp [A], covered by a striated cuticle, consisting of polygonal cells with rigid walls (surface view [Aa], transverse section [Ba, Ga]) and anomocytic stomata (*2.8.3*) with 5-7 subsidiary cells [Ab], some cells of the epicarp contain orange-yellow granular contents; fragments of the mesocarp (surface view [F]) and of the mesocarp associated with epicarp cells covered with a striated cuticle (transverse section [B, G]), consisting of parenchymatous cells [Bb, Fa, Gb] with some cells containing one [Bc, Fb, Gc] or more [Fc] calcium oxalate cluster crystals; rare fragments of oil glands with elongated cells containing droplets of essential oil [Bd]; vascular bundles with spiral vessels [C, E] accompanied by fibres with thickened, pitted walls and pointed ends [Ca, Ea], sometimes bifurcated [Cb]; occasional prisms of calcium oxalate [Eb]; fragments of endocarp consisting of several layers of narrow, elongated, thick-walled, pitted cells in a parquetry arrangement [D], in transverse section the inner cell layers are perpendicular to the outer cell layers.

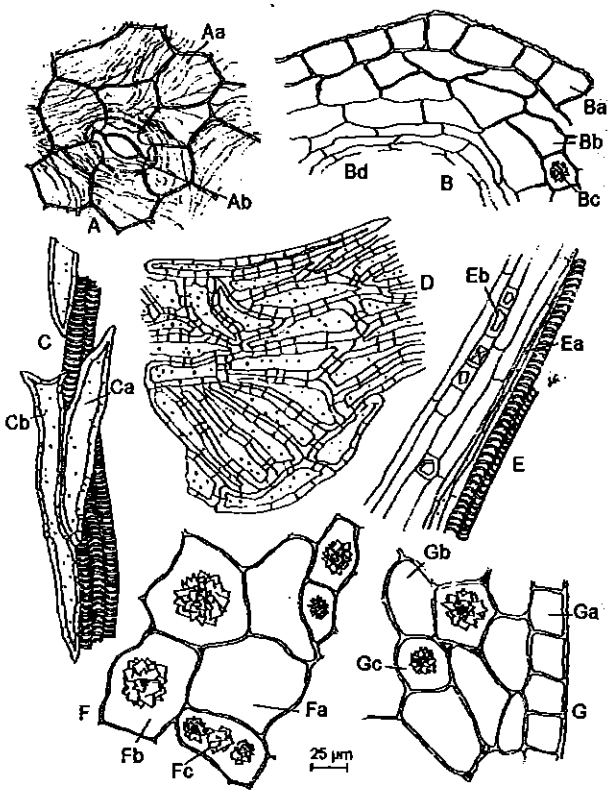


Figure 2656.-1. – *Illustration for identification test B of powdered herbal drug of zanthoxylum bungeanum pericarp*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 0.5 g of the powdered herbal drug (355) (*2.9.12*) add 5 mL of *methanol R*. Sonicate for 10 min. Centrifuge or filter. Use the supernatant or filtrate.

Reference solution Dissolve 1 mg of *chlorogenic acid R* and 1 mg of *emodin R* in 1 mL of *methanol R*.

Plate *TLC silica gel plate R* (2-10 µm).

Mobile phase *water R, methanol R, ethyl acetate R* (10:20:80 *V/V/V*).

Application 5 µL as bands of 8 mm.

Development Over a path of 6 cm.

Drying In air.

Detection Examine in ultraviolet light at 366 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Emodin: a yellow fluorescent zone	A red fluorescent zone A green fluorescent zone
	A red fluorescent zone may be present A faint green fluorescent zone
	2 green fluorescent zones
	A green fluorescent zone
	A green fluorescent zone
Chlorogenic acid: a blue fluorescent zone	A blue fluorescent zone
Reference solution	**Test solution**

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent of seeds and maximum 2 per cent of other foreign matter.

Water (*2.2.13*)
Maximum 100 mL/kg, determined on 20.0 g of the powdered herbal drug (710) (*2.9.12*).

Total ash (*2.4.16*)
Maximum 8.0 per cent.

Ash insoluble in hydrochloric acid (*2.8.1*)
Maximum 1.5 per cent.

ASSAY

Essential oil (*2.8.12*)
Use 15.0 g of the freshly powdered herbal drug (710) (*2.9.12*), a 500 mL round-bottomed flask, 250 mL of *water R* as the distillation liquid and 0.50 mL of *xylene R* in the graduated tube. Distil at a rate of 2-3 mL/min for 2 h.

Ph Eur

www.webofpharma.com

Monographs

Materials for use in the Manufacture of Homoeopathic Preparations

www.webofpharma.com

www.webofpharma.com

Homoeopathic Preparations

(Ph. Eur. monograph 1038)

Ph Eur

DEFINITION

Homoeopathic preparations are prepared from substances, products or preparations called stocks, in accordance with a homoeopathic manufacturing procedure. A homoeopathic preparation is usually designated by the Latin name of the stock, followed by an indication of the degree of dilution and/or potentisation, if applicable.

Raw materials

Raw materials for the production of homoeopathic preparations may be of natural or synthetic origin.

For raw materials of zoological or human origin, adequate measures are taken to minimise the risk of agents of infection, including viruses (*5.1.7*), in the homoeopathic preparations. For this purpose, it is demonstrated that:

- the method of production includes a step or steps that have been shown to remove or inactivate agents of infection;
- where applicable, raw materials of zoological origin comply with the monograph *Products with risk of transmitting agents of animal spongiform encephalopathies (1483)*;
- where applicable, the animals and the tissues used to obtain the raw materials comply with the health requirements of the competent authorities for animals for human consumption;.
- for materials of human origin, the donor follows the recommendations applicable to human blood donors and to donated blood (see *Human plasma for fractionation (0853)*), unless otherwise justified and authorised.

A raw material of botanical, zoological or human origin may be used either in the fresh state or in the dried state. Where appropriate, fresh material may be kept deep-frozen.
Raw materials of botanical origin comply with the requirements of the monograph *Herbal drugs for homoeopathic preparations (2045)*.

Where justified and authorised for transportation or storage purposes, fresh plant material may be kept in ethanol (96 per cent) or in ethanol of a suitable concentration, provided the whole material including the storage medium is used for processing.

Raw materials comply with any requirements of the relevant monographs of the European Pharmacopoeia.

Vehicles

Vehicles are excipients used for the preparation of certain stocks or for the potentisation process. They may include, for example: purified water, ethanol of a suitable concentration, glycerol and lactose.

Vehicles comply with any requirements of the relevant monographs of the European Pharmacopoeia.

Stocks

Stocks are substances, products or preparations used as starting materials for the production of homoeopathic preparations. A stock is usually one of the following: a mother tincture or a glycerol macerate, for raw materials of botanical, zoological or human origin, or the substance itself, for raw materials of chemical or mineral origin.

Mother tinctures comply with the requirements of the monograph *Mother tinctures for homoeopathic preparations (2029)*.

Glycerol macerates are liquid preparations obtained from raw materials of botanical, zoological or human origin by using glycerol or a mixture of glycerol and either ethanol of a suitable concentration or a solution of sodium chloride of a suitable concentration.

Potentisation

Dilutions and triturations are obtained from stocks by a process of potentisation in accordance with a homoeopathic manufacturing procedure: this means successive dilutions and succussions, or successive appropriate triturations, or a combination of the 2 processes.

The potentisation steps are usually one of the following:

- 1 part of the stock plus 9 parts of the vehicle; they may be designated as 'D', 'DH' or 'X' (decimal);
- 1 part of the stock plus 99 parts of the vehicle; they may be designated as 'C' or 'CH' (centesimal).

The number of potentisation steps defines the degree of dilution; for example, 'D3', '3 DH' or '3X' means 3 decimal potentisation steps, and 'C3', '3 CH' or '3C' means 3 centesimal potentisation steps.

'LM' potencies are manufactured according to a specific procedure with a 50 000 dilution factor by alternate steps of liquid dilution and impregnation of pillules. The number of potentisation steps defines the degree of dilution, for example, 3rd LM means 3 successive LM dilutions.

Dosage forms

A dosage form of a homoeopathic preparation complies with any relevant dosage form monograph in the European Pharmacopoeia, and with the following:

- for the purpose of dosage forms for homoeopathic use, 'active substances' are considered to be 'dilutions or triturations of homoeopathic stocks' or 'homoeopathic stocks' (in case of a mother tincture or a glycerol macerate);
- these dosage forms can contain one or more 'active substances';
- they are prepared using appropriate excipients.

Homoeopathic dosage form 'pillule'

Pillules for homoeopathic use are solid preparations obtained from sucrose, lactose or other suitable excipients. *Pillules for homoeopathic preparations (2153)* are intended for impregnation or coating with one or more homoeopathic preparations. The impregnated pillules comply with the requirements of the monograph *Homoeopathic pillules, impregnated (2079)*. The coated pillules comply with the requirements of the monograph *Homoeopathic pillules, coated (2786)*. Both are intended for sublingual or oral use.

Homoeopathic dosage form 'tablet'

Tablets for homoeopathic use are solid preparations obtained from sucrose, lactose or other suitable excipients according to the monograph *Tablets (0478)*. They may be prepared either by compressing one or more 'active substances' with the excipients or by impregnating preformed tablets with one or more liquid 'active substances'. The preformed tablets for impregnation are obtained from sucrose, lactose or other suitable excipients according to the monograph *Tablets (0478)*. Tablets for homoeopathic use are intended for sublingual or oral use.

Homoeopathic dosage forms 'parenteral preparation', 'eye preparation', 'nasal preparation'

www.webofpharma.com

For the last potentisation step(s), an ethanol-free vehicle is used to minimise the content of ethanol in the final preparation.

The residual ethanol content (*2.9.10*) is not greater than 1 per cent *V/V* unless otherwise justified and authorised.

Homoeopathic dosage form 'liquid preparation for oral use'

If necessary, for the last potentisation step(s), purified water is used to minimise the content of ethanol in the final preparation.

Manufacturing methods

Homoeopathic preparations are produced using the methods described in the monograph *Methods of preparation of homoeopathic stocks and potentisation (2371)*. The preparations obtained using the manufacturing methods listed in Table 1038.-1 are restricted to the production of the corresponding dosage forms indicated in the right-hand column of the table.

The competent authority has the right to accept or reject particular combinations of manufacturing method and substance.

Table 1038.-1.

Manufacturing methods	Dosage forms
1.4.1, 1.4.2, 1.4.3, 1.4.4	Eye drops Coated homoeopathic pillules Solutions for injection
2.1.2	Eye drops Solutions for injection Nasal preparations
2.2.1, 2.2.2, 2.2.3	Eye drops Coated homoeopathic pillules Solutions for injection Nasal preparations Ointments, creams and gels Oral powders (triturations) Suppositories
2.2.4	Solutions for injection
3.1.2, 3.2.2	Eye drops Coated homoeopathic pillules Solutions for injection Nasal preparations Ointments, creams and gels Suppositories

Ph Eur

Herbal Drugs for Homoeopathic Preparations

Herbal Drugs for Homoeopathic Use

(Ph. Eur. monograph 2045)

Ph Eur

DEFINITION

Herbal drugs for homoeopathic preparations are mainly whole plants or parts of plants, fragmented or broken, and include algae, fungi or lichens, in an unprocessed state, usually in fresh form. The state, fresh or dried, in which the drug is used, is defined in the individual monograph of the European Pharmacopoeia or, in its absence, in the individual monograph of an official national pharmacopoeia of a member state. In the absence of such a monograph, the state in which the herbal drug is used has to be defined. Certain exudates that have not been subjected to a specific treatment are also considered to be herbal drugs for homoeopathic preparations. Herbal drugs for homoeopathic preparations are precisely defined by the botanical scientific name of the source species according to the binomial system (genus, species, variety and author).

Whole Describes a herbal drug for homoeopathic preparations that has not been reduced in size and is presented, dried or undried, as harvested.

Fragmented Describes a herbal drug for homoeopathic preparations that has been reduced in size after harvesting to permit ease of handling, drying and/or packaging.

Broken Describes a herbal drug for homoeopathic preparations in which the more fragile parts of the plant have broken during drying, packaging or transportation.

For dried herbal drugs for homoeopathic preparations, *cut* describes size reduction, other than powdering, that reduces the particle size below that which is described in the macroscopic identity of the herbal drug for homoeopathic preparations.

PRODUCTION

Herbal drugs for homoeopathic preparations are obtained from cultivated or wild plants. Suitable collection, cultivation, harvesting, sorting, drying, fragmentation and storage conditions are essential to guarantee the quality of herbal drugs for homoeopathic preparations.

Herbal drugs for homoeopathic preparations are, as far as possible, free from impurities such as soil, dust, dirt and other contaminants such as fungal, insect and other animal contaminants. They do not present signs of decay.

If a decontaminating treatment has been used, it is necessary to demonstrate that the constituents of the plant are not affected and that no harmful residues remain. The use of ethylene oxide is prohibited for the decontamination of herbal drugs for homoeopathic preparations.

Fresh herbal drugs are processed as rapidly as possible after harvesting. Where justified and authorised for transportation or storage purposes, fresh plant material may be deep-frozen; it may also be kept in ethanol (96 per cent) or in ethanol of a suitable concentration, provided the whole material including the storage medium is used for processing.

Adequate measures have to be taken in order to ensure that the microbiological quality of homoeopathic preparations containing 1 or more herbal drugs comply with the recommendations given in general chapter *5.1.4. Microbiological quality of non-sterile pharmaceutical preparations and substances for pharmaceutical use.*

IDENTIFICATION

Herbal drugs for homoeopathic preparations are identified using their macroscopic and, where necessary, microscopic descriptions and any further tests that may be required (for example, thin-layer chromatography).

TESTS

The tests for foreign matter and loss on drying should be performed before any further processing of the fresh plant.

Foreign matter (*2.8.2*)

Where a fresh plant is used as a starting material for the manufacture of homoeopathic preparations, the content of foreign matter is as low as possible; if necessary, the maximum content of foreign matter is indicated in the individual monograph.

Where a dried plant is used as a starting material for the manufacture of homoeopathic preparations, carry out a test

www.webofpharma.com

for foreign matter, unless otherwise prescribed in the individual monograph. The content of foreign matter is not more than 2 per cent *m/m*, unless otherwise prescribed or justified and authorised.

Adulteration
A specific appropriate test may apply to herbal drugs for homoeopathic preparations liable to be falsified.

Loss on drying (*2.2.32*)
Carry out a test for loss on drying on dried herbal drugs for homoeopathic preparations.

If a fresh plant is processed more than 24 h after harvesting, a test for loss on drying should be carried out. The minimum limit is indicated in the individual monograph.

Water (*2.2.13*)
A determination of water is carried out on herbal drugs for homoeopathic preparations with a high essential oil content.

Pesticides (*2.8.13*)
Herbal drugs for homoeopathic preparations comply with the requirements for pesticide residues. The requirements take into account the origin and the nature of the plant, where necessary the preparation in which the plant might be used and, where available, knowledge of the complete record of treatment of the batch of the plant. Where justified, the test for pesticides may be performed on the mother tincture according to the requirements of the general monograph *Mother tinctures for homoeopathic preparations (2029)*.

If appropriate, herbal drugs for homoeopathic preparations comply with other tests, such as the following, for example.

Total ash (*2.4.16*)

Bitterness value (*2.8.15*)

Heavy metals (*2.4.27*)
Unless otherwise stated in an individual monograph or unless otherwise justified and authorised:
— *cadmium*: maximum 1.0 ppm;
— *lead*: maximum 5.0 ppm;
— *mercury*: maximum 0.1 ppm.

If justified by the nature or origin of the herbal drug or if required by the competent authority, suitable limits for the content of other heavy metals such as arsenic or nickel are defined.

Where justified, the test for heavy metals may be performed on the mother tincture according to the requirements of the general monograph *Mother tinctures for homoeopathic preparations (2029)*.

Aflatoxin B_1 (*2.8.18*)
Where appropriate, limits for aflatoxins may be required.

Ochratoxin A (*2.8.22*)
Where appropriate, a limit for ochratoxin A may be required.

Radioactive contamination
In some specific circumstances, the risk of radioactive contamination is to be considered.

ASSAY
Where applicable, herbal drugs for homoeopathic preparations are assayed by an appropriate method.

STORAGE
Store dried herbal drugs protected from light.

Ph Eur

Methods of Preparation of Homoeopathic Stocks and Potentisation

(Ph. Eur. monograph 2371)

Ph Eur

Homoeopathic stocks are prepared, using suitable methods, from raw materials that comply with the requirements of the monograph *Homoeopathic preparations (1038)*. The methods described below, combined with established methods for potentisation, are examples of methods, but other methods described in an official national pharmacopoeia of a Member State may equally be used.

Where material of animal or human origin is to be used, particular reference is made to the requirements concerning the use of such raw material of zoological or human origin in the monograph *Homoeopathic preparations (1038)*.

In the preparation of liquid dilutions, the ethanol of the concentration prescribed in the method may, if necessary, be replaced by ethanol (36 per cent *V/V*) or ethanol (18 per cent *V/V*).

When the individual monograph allows that the mother tincture be prepared from more than one plant species, the mother tincture can be prepared from the specified parts of an individual plant species or from any mixture thereof. If for the preparation of a mother tincture the loss on drying has to be determined, the herbal drug or mixture of herbal drug with ethanol has to be processed immediately after the value of the loss on drying has been determined.

Unless otherwise stated, mother tinctures are prepared by maceration lasting 10-30 days.

Maceration may be replaced by long maceration (maximum 60 days) or very long maceration (maximum 180 days), provided it is demonstrated that the quality of the resulting mother tincture is the same as that of the mother tincture prepared by maceration.

Unless otherwise stated in the individual monograph, the term 'part(s)' denotes 'mass part(s)'. Unless otherwise stated in the method, the maximum temperature for the preparation is 25 °C.

1. MOTHER TINCTURES AND LIQUID POTENTISATIONS

METHOD 1.1. HYDROALCOHOLIC MOTHER TINCTURES PREPARED WITHOUT HEATING

METHOD 1.1.1 (HOMÖOPATHISCHES ARZNEIBUCH (HAB) 1A: MOTHER TINCTURES AND LIQUID DILUTIONS)
Method 1.1.1 is used for fresh herbal drugs containing generally more than 70 per cent of expressed juice and no essential oil or resin or mucilage. Mother tinctures prepared according to Method 1.1.1 are mixtures of equal parts of expressed juices and ethanol (90 per cent *V/V*).

Express the comminuted herbal drug. Immediately mix the expressed juice with an equal mass of ethanol (90 per cent *V/V*). Allow to stand in a closed container for not less than 5 days, then filter.

Adjustment to any value specified in the individual monograph
Determine the percentage dry residue (*2.8.16*) or, where prescribed, the percentage assay content of the above-mentioned filtrate. Calculate the amount (A_1), in kilograms, of ethanol (50 per cent *V/V*) required, using the following expression:

HOMOEOPATHIC PREPARATIONS

www.webofpharma.com

$$\frac{m \times (N_x - N_0)}{N_0}$$

m = mass of filtrate, in kilograms;
N_0 = percentage dry residue or percentage assay content as required in the individual monograph;
N_x = percentage dry residue or percentage assay content of the filtrate.

Mix the filtrate with the calculated amount of ethanol (50 per cent *V/V*). Allow to stand for not less than 5 days, then filter if necessary.

Potentisation

The 1st 'decimal' dilution (D1) is made from:
— 2 parts of the mother tincture;
— 8 parts of ethanol (50 per cent *V/V*).

The 2nd decimal dilution (D2) is made from:
— 1 part of the 1st 'decimal' dilution;
— 9 parts of ethanol (50 per cent *V/V*).

Subsequent decimal dilutions are produced as stated for D2.

The 1st 'centesimal' dilution (C1) is made from:
— 2 parts of the mother tincture;
— 98 parts of ethanol (50 per cent *V/V*).

The 2nd centesimal dilution (C2) is made from:
— 1 part of the 1st 'centesimal' dilution;
— 99 parts of ethanol (50 per cent *V/V*).

Subsequent centesimal dilutions are produced as stated for C2.

METHOD 1.1.2 (HAB 1B: MOTHER TINCTURES AND LIQUID DILUTIONS)

Method 1.1.2 is used where the latex of a herbal drug is to be processed.

Mother tinctures prepared according to Method 1.1.2 are mixtures of fresh plant latex with ethanol (36 per cent *V/V*). Mix the fresh latex with 2 parts by mass of ethanol (36 per cent *V/V*) and filter.

Adjustment to any value specified in the individual monograph

Determine the percentage dry residue (*2.8.16*) or, where prescribed, the percentage assay content of the above-mentioned filtrate. Calculate the amount (A_1), in kilograms, of ethanol (36 per cent *V/V*) required, using the following expression:

$$\frac{m \times (N_x - N_0)}{N_0}$$

m = mass of filtrate, in kilograms;
N_0 = percentage dry residue or percentage assay content as required in the individual monograph;
N_x = percentage dry residue or percentage assay content of the filtrate.

Mix the filtrate with the calculated amount of ethanol (36 per cent *V/V*). Allow to stand for not less than 5 days, then filter if necessary.

Potentisation

The 1st 'decimal' dilution (D1) is made from:
— 3 parts of the mother tincture;
— 7 parts of ethanol (36 per cent *V/V*).

The 2nd decimal dilution (D2) is made from:
— 1 part of the 1st 'decimal' dilution;
— 9 parts of ethanol (18 per cent *V/V*).

Subsequent decimal dilutions are produced as stated for D2.

METHOD 1.1.3 (HAB 2A: MOTHER TINCTURES AND LIQUID DILUTIONS)

Method 1.1.3 is used for fresh herbal drugs containing generally less than 70 per cent of expressed juice and more than 60 per cent moisture (loss on drying) and no essential oil or resin.

Mother tinctures prepared according to Method 1.1.3 (ethanol content approximately 50 per cent *V/V*) are prepared by maceration as described below.

Comminute appropriately the herbal drug.

Take a sample and determine the loss on drying (*2.2.32*). Unless otherwise prescribed, determine the loss on drying on 2.00-5.00 g of the comminuted herbal drug and dry at 105 °C for 2 h.

To the comminuted herbal drug immediately add not less than half the mass of ethanol (90 per cent *V/V*) and allow to stand in well-closed containers.

Use the following expression to calculate the amount (A_2), in kilograms, of ethanol (90 per cent *V/V*) required for the mass (m) of raw material, then subtract the amount of ethanol (90 per cent *V/V*) already added and add the difference to the mixture.

$$\frac{m \times T}{100}$$

m = mass of raw material, in kilograms;
T = percentage loss on drying of the sample.

Allow to stand for not less than 10 days, swirling from time to time, then express the mixture and filter the resulting liquid.

Adjustment to any value specified in the individual monograph

Determine the percentage dry residue (*2.8.16*) or, where prescribed, the percentage assay content of the above-mentioned filtrate. Calculate the amount (A_1), in kilograms, of ethanol (50 per cent *V/V*) required, using the following expression:

$$\frac{m \times (N_x - N_0)}{N_0}$$

m = mass of filtrate, in kilograms;
N_0 = percentage dry residue or percentage assay content as required in the individual monograph;
N_x = percentage dry residue or percentage assay content of the filtrate.

Mix the filtrate with the calculated amount of ethanol (50 per cent *V/V*). Allow to stand for not less than 5 days, then filter if necessary.

Potentisation

The 1st 'decimal' dilution (D1) is made from:
— 2 parts of the mother tincture;
— 8 parts of ethanol (50 per cent *V/V*).

The 2nd decimal dilution (D2) is made from:
— 1 part of the 1st 'decimal' dilution;
— 9 parts of ethanol (50 per cent *V/V*).

Subsequent decimal dilutions are produced as stated for D2.

The 1st 'centesimal' dilution (C1) is made from:
— 2 parts of the mother tincture;
— 98 parts of ethanol (50 per cent *V/V*).

The 2nd centesimal dilution (C2) is made from:
— 1 part of the 1st 'centesimal' dilution;
— 99 parts of ethanol (50 per cent *V/V*).

www.webofpharma.com

Subsequent centesimal dilutions are produced as stated for C2.

METHOD 1.1.4 (HAB 2B: MOTHER TINCTURES AND LIQUID DILUTIONS)

Method 1.1.4 is used for fresh herbal drugs containing generally less than 70 per cent of expressed juice and more than 60 per cent moisture (loss on drying) and no essential oil or resin.

Mother tinctures prepared according to Method 1.1.4 (ethanol content approximately 36 per cent *V/V*) are prepared by maceration as described below.

Comminute appropriately the herbal drug.

Take a sample and determine the loss on drying (*2.2.32*). Unless otherwise prescribed, determine the loss on drying on 2.00-5.00 g of the comminuted herbal drug and dry at 105 °C for 2 h.

To the comminuted herbal drug immediately add not less than half the mass of ethanol (70 per cent *V/V*) and allow to stand in well-closed containers.

Use the following expression to calculate the amount (A_2), in kilograms, of ethanol (70 per cent *V/V*) required for the mass (m) of raw material, then subtract the amount of ethanol (70 per cent *V/V*) already added and add the difference to the mixture.

$$\frac{m \times T}{100}$$

m = mass of raw material, in kilograms;
T = percentage loss on drying of the sample.

Allow to stand for not less than 10 days, swirling from time to time, then express the mixture and filter the resulting liquid.

Adjustment to any value specified in the individual monograph

Determine the percentage dry residue (*2.8.16*) or, where prescribed, the percentage assay content of the above-mentioned filtrate. Calculate the amount (A_1), in kilograms, of ethanol (36 per cent *V/V*) required, using the following expression:

$$\frac{m \times (N_x - N_0)}{N_0}$$

m = mass of filtrate, in kilograms;
N_0 = percentage dry residue or percentage assay content as required in the individual monograph;
N_x = percentage dry residue or percentage assay content of the filtrate.

Mix the filtrate with the calculated amount of ethanol (36 per cent *V/V*). Allow to stand for not less than 5 days, then filter if necessary.

Potentisation

The 1st 'decimal' dilution (D1) is made from:
— 2 parts of the mother tincture;
— 8 parts of ethanol (36 per cent *V/V*).

The 2nd decimal dilution (D2) is made from:
— 1 part of the 1st 'decimal' dilution;
— 9 parts of ethanol (18 per cent *V/V*).

Subsequent decimal dilutions are produced as stated for D2.

METHOD 1.1.5 (HAB 3A: MOTHER TINCTURES AND LIQUID DILUTIONS)

Method 1.1.5 is used for fresh herbal drugs containing essential oil or resin, or generally less than 60 per cent moisture.

Mother tinctures prepared according to Method 1.1.5 (ethanol content approximately 65 per cent *V/V*) are prepared by maceration as described below.

Comminute appropriately the herbal drug.

Determine the water content (*2.2.13*) or loss on drying (*2.2.32*). Unless otherwise prescribed, determine the loss on drying on 2.00-5.00 g of the comminuted herbal drug and dry at 105 °C for 2 h.

To the comminuted herbal drug immediately add not less than half the mass of ethanol (90 per cent *V/V*) and allow to stand in well-closed containers.

Use the following expression to calculate the amount (A_3), in kilograms, of ethanol (90 per cent *V/V*) required for the mass (m) of raw material, then subtract the amount of ethanol (90 per cent *V/V*) already added and add the difference to the mixture.

$$\frac{2 \times m \times T}{100}$$

m = mass of raw material, in kilograms;
T = percentage loss on drying of the sample.

Allow to stand for not less than 10 days, swirling from time to time, then express the mixture and filter the resulting liquid.

Adjustment to any value specified in the individual monograph

Determine the percentage dry residue (*2.8.16*) or, where prescribed, the percentage assay content of the above-mentioned filtrate. Calculate the amount (A_1), in kilograms, of ethanol (70 per cent *V/V*) required, using the following expression:

$$\frac{m \times (N_x - N_0)}{N_0}$$

m = mass of filtrate, in kilograms;
N_0 = percentage dry residue or percentage assay content as required in the individual monograph;
N_x = percentage dry residue or percentage assay content of the filtrate.

Mix the filtrate with the calculated amount of ethanol (70 per cent *V/V*). Allow to stand for not less than 5 days, then filter if necessary.

Potentisation

The 1st 'decimal' dilution (D1) is made from:
— 3 parts of the mother tincture;
— 7 parts of ethanol (70 per cent *V/V*).

The 2nd decimal dilution (D2) is made from:
— 1 part of the 1st 'decimal' dilution;
— 9 parts of ethanol (70 per cent *V/V*).

Subsequent decimal dilutions are produced as stated for D2. Use ethanol (50 per cent *V/V*) for dilutions from D4 onwards.

The 1st 'centesimal' dilution (C1) is made from:
— 3 parts of the mother tincture;
— 97 parts of ethanol (70 per cent *V/V*).

The 2nd centesimal dilution (C2) is made from:
— 1 part of the 1st 'centesimal' dilution;
— 99 parts of ethanol (50 per cent *V/V*).

Subsequent centesimal dilutions are produced as stated for C2.

www.webofpharma.com

METHOD 1.1.6 (HAB 3B: MOTHER TINCTURES AND LIQUID DILUTIONS)

Method 1.1.6 is used for fresh herbal drugs containing essential oils or resins or generally less than 60 per cent moisture.

Mother tinctures prepared according to Method 1.1.6 (ethanol content approximately 57 per cent *V/V*) are prepared by maceration as described below.

Comminute appropriately the herbal drug.

Determine the water content (*2.2.13*) or loss on drying (*2.2.32*). Unless otherwise prescribed, determine the loss on drying on 2.00-5.00 g of the comminuted herbal drug and dry at 105 °C for 2 h.

To the comminuted herbal drug immediately add not less than half the mass of ethanol (80 per cent *V/V*) and allow to stand in well-closed containers.

Use the following expression to calculate the amount (A_3), in kilograms, of ethanol (80 per cent *V/V*) required for the mass (m) of raw material, then subtract the amount of ethanol (80 per cent *V/V*) already added and add the difference to the mixture.

$$\frac{2 \times m \times T}{100}$$

m = mass of raw material, in kilograms;
T = percentage loss on drying of the sample.

Allow to stand for not less than 10 days, swirling from time to time, then express the mixture and filter the resulting liquid.

Adjustment to any value specified in the individual monograph

Determine the percentage dry residue (*2.8.16*) or, where prescribed, the percentage assay content of the above-mentioned filtrate. Calculate the amount (A_1), in kilograms, of ethanol (50 per cent *V/V*) required, using the following expression:

$$\frac{m \times (N_x - N_0)}{N_0}$$

m = mass of filtrate, in kilograms;
N_0 = percentage dry residue or percentage assay content as required in the individual monograph;
N_x = percentage dry residue or percentage assay content of the filtrate.

Mix the filtrate with the calculated amount of ethanol (50 per cent *V/V*). Allow to stand for not less than 5 days, then filter if necessary.

Potentisation

The 1st 'decimal' dilution (D1) is made from:
— 3 parts of the mother tincture;
— 7 parts of ethanol (50 per cent *V/V*).

The 2nd decimal dilution (D2) is made from:
— 1 part of the 1st 'decimal' dilution;
— 9 parts of ethanol (36 per cent *V/V*).

The 3rd decimal dilution (D3) is made from:
— 1 part of the 2nd decimal dilution;
— 9 parts of ethanol (18 per cent *V/V*).

Subsequent decimal dilutions are produced as stated for D3.

METHOD 1.1.7 (HAB 3C: MOTHER TINCTURES AND LIQUID DILUTIONS)

Method 1.1.7 is used for fresh herbal drugs containing generally less than 60 per cent moisture (loss on drying).

Mother tinctures prepared according to Method 1.1.7 (ethanol content approximately 35 per cent *V/V*) are prepared by maceration as described below.

Comminute appropriately the herbal drug.

Take a sample and determine the loss on drying (*2.2.32*). Unless otherwise prescribed, determine the loss on drying on 2.00-5.00 g of the comminuted herbal drug and dry at 105 °C for 2 h.

To the comminuted herbal drug immediately add not less than half the mass of ethanol (50 per cent *V/V*) and allow to stand in well-closed containers.

Use the following expression to calculate the amount (A_3), in kilograms, of ethanol (50 per cent *V/V*) required for the mass (m) of raw material, then subtract the amount of ethanol (50 per cent *V/V*) already added and add the difference to the mixture.

$$\frac{2 \times m \times T}{100}$$

m = mass of raw material, in kilograms;
T = percentage loss on drying of the sample.

Allow to stand for not less than 10 days, swirling from time to time, then express the mixture and filter the resulting liquid.

Adjustment to any value specified in the individual monograph

Determine the percentage dry residue (*2.8.16*) or, where prescribed, the percentage assay content of the above-mentioned filtrate. Calculate the amount (A_1), in kilograms, of ethanol (36 per cent *V/V*) required, using the following expression:

$$\frac{m \times (N_x - N_0)}{N_0}$$

m = mass of filtrate, in kilograms;
N_0 = percentage dry residue or percentage assay content as required in the individual monograph;
N_x = percentage dry residue or percentage assay content of the filtrate.

Mix the filtrate with the calculated amount of ethanol (36 per cent *V/V*). Allow to stand for not less than 5 days, then filter if necessary.

Potentisation

The 1st 'decimal' dilution (D1) is made from:
— 3 parts of the mother tincture;
— 7 parts of ethanol (36 per cent *V/V*).

The 2nd decimal dilution (D2) is made from:
— 1 part of the 1st 'decimal' dilution;
— 9 parts of ethanol (18 per cent *V/V*).

Subsequent decimal dilutions are produced as stated for D2.

METHOD 1.1.8 (HAB 4A: MOTHER TINCTURES AND LIQUID DILUTIONS)

Method 1.1.8 is generally used for dried herbal drugs.

Mother tinctures prepared according to Method 1.1.8 are prepared by maceration or percolation as described below, using 1 part of dried herbal drug and 10 parts of ethanol of the appropriate concentration (anhydrous, 96 per cent *V/V*, 90 per cent *V/V*, 80 per cent *V/V*, 70 per cent *V/V*, 50 per cent *V/V*, 36 per cent *V/V*, 18 per cent *V/V*), unless otherwise prescribed in the individual monograph.

Production by maceration Unless otherwise prescribed, comminute the herbal drug, mix thoroughly with ethanol of the appropriate concentration and allow to stand in a closed

www.webofpharma.com

container for an appropriate time. Separate the residue from the ethanol and, if necessary, press out. In the latter case, combine the 2 liquids obtained.

Production by percolation If necessary, comminute the herbal drug. Mix thoroughly with a portion of ethanol of the appropriate concentration and allow to stand for an appropriate time. Transfer to a percolator and allow the percolate to flow slowly, at room temperature, making sure that the herbal drug to be extracted is always covered with the remaining ethanol. The residue may be pressed out and the expressed liquid combined with the percolate.

If adjustment to a given concentration is necessary, calculate the amount (A_1), in kilograms, of ethanol of the appropriate concentration required to obtain the concentration specified or used for production, using the following expression:

$$\frac{m \times (N_x - N_0)}{N_0}$$

m = mass of percolate or macerate, in kilograms;
N_0 = percentage dry residue or percentage assay content as required in the individual monograph;
N_x = percentage dry residue or percentage assay content of the percolate or macerate.

Mix the macerate or percolate with the calculated amount of ethanol of the appropriate concentration. Allow to stand for not less than 5 days, then filter if necessary.

Potentisation

The mother tincture corresponds to the 1st 'decimal' dilution (Ø = D1).

The 2nd decimal dilution (D2) is made from:
— 1 part of the mother tincture (D1);
— 9 parts of ethanol of the same concentration.

The 3rd decimal dilution (D3) is made from:
— 1 part of the 2nd decimal dilution;
— 9 parts of ethanol of the same concentration.

Unless a different ethanol concentration is specified, use ethanol (50 per cent *V/V*) for subsequent decimal dilutions from D4 onwards and proceed as stated for D3.

The 1st 'centesimal' dilution (C1) is made from:
— 10 parts of the mother tincture (D1);
— 90 parts of ethanol of the same concentration.

The 2nd centesimal dilution (C2) is made from:
— 1 part of the 1st 'centesimal' dilution;
— 99 parts of ethanol (50 per cent *V/V*), unless a different ethanol concentration is specified.

Subsequent centesimal dilutions are produced as stated for C2.

METHOD 1.1.9 (HAB 4B: MOTHER TINCTURES AND LIQUID DILUTIONS)

Method 1.1.9 is generally used for animal matter.

Mother tinctures prepared according to Method 1.1.9 are prepared by maceration or percolation as described below, using 1 part of animal matter and 10 parts of ethanol of the appropriate concentration (anhydrous, 96 per cent *V/V*, 90 per cent *V/V*, 80 per cent *V/V*, 70 per cent *V/V*, 50 per cent *V/V*, 36 per cent *V/V*, 18 per cent *V/V*), unless otherwise prescribed in the individual monograph.

Production by maceration Unless otherwise prescribed, comminute the animal matter, mix thoroughly with ethanol of the appropriate concentration and allow to stand in a closed container for an appropriate time. Separate the residue from the ethanol and, if necessary, press out. In the latter case, combine the 2 liquids obtained.

Production by percolation If necessary, comminute the animal matter. Mix thoroughly with a portion of ethanol of the appropriate concentration and allow to stand for an appropriate time. Transfer to a percolator and allow the percolate to flow slowly at room temperature, making sure that the animal matter to be extracted is always covered with the remaining ethanol. The residue may be pressed out and the expressed liquid combined with the percolate.

If adjustment to a given concentration is necessary, calculate the amount (A_1), in kilograms, of ethanol of the appropriate concentration required to obtain the concentration specified or used for production, using the following expression:

$$\frac{m \times (N_x - N_0)}{N_0}$$

m = mass of percolate or macerate, in kilograms;
N_0 = percentage dry residue or percentage assay content as required in the individual monograph;
N_x = percentage dry residue or percentage assay content of the percolate or macerate.

Mix the macerate or percolate with the calculated amount of ethanol of the appropriate concentration. Allow to stand for not less than 5 days, then filter if necessary.

Potentisation

The mother tincture corresponds to the 1st 'decimal' dilution (Ø = D1).

The 2nd decimal dilution (D2) is made from:
— 1 part of the mother tincture (D1);
— 9 parts of ethanol of the same concentration.

The 3rd decimal dilution (D3) is made from:
— 1 part of the 2nd decimal dilution;
— 9 parts of ethanol of the same concentration.

Unless a different ethanol concentration is specified, use ethanol (50 per cent *V/V*) for subsequent decimal dilutions from D4 onwards and proceed as stated for D3.

The 1st 'centesimal' dilution (C1) is made from:
— 10 parts of the mother tincture (D1);
— 90 parts of ethanol of the same concentration.

The 2nd centesimal dilution (C2) is made from:
— 1 part of the 1st 'centesimal' dilution;
— 99 parts of ethanol (50 per cent *V/V*), unless a different ethanol concentration is specified.

Subsequent centesimal dilutions are produced as stated for C2.

METHOD 1.1.10 (FRENCH PHARMACOPOEIA)

Method 1.1.10 is generally used for herbal drugs. The state of the herbal drug, fresh or dried, is specified in the individual monograph.

Mother tinctures prepared according to Method 1.1.10 are prepared by maceration.

Comminute appropriately the herbal drug. Take a sample and determine the loss on drying at 105 °C for 2 h (*2.2.32*) or the water content (*2.2.13*). Taking this value into account, calculate and add to the herbal drug the quantities of ethanol of the appropriate concentration required to produce, unless otherwise prescribed, a 1 in 10 mother tincture (1:10 mother tincture) with a suitable ethanol content. Allow to macerate for at least 10 days, with sufficient shaking.

Separate the residue from the ethanol and strain under pressure if necessary. Allow the combined liquids to stand for 48 h and filter. For mother tinctures with a required assay content, adjustment may be carried out, if necessary, by

www.webofpharma.com

adding ethanol of the same concentration as used for the preparation of the tincture.

Potentisation

The 1st decimal dilution (D1) is made from:
— 1 part of the mother tincture;
— 9 parts of ethanol of the appropriate concentration.

The 2nd decimal dilution (D2) is made from:
— 1 part of the 1st decimal dilution;
— 9 parts of ethanol of the appropriate concentration.

Subsequent decimal dilutions are produced as stated for D2, using ethanol of the appropriate concentration.

The 1st centesimal dilution (C1) is made from:
— 1 part of the mother tincture;
— 99 parts of ethanol of the appropriate concentration.

The 2nd centesimal dilution (C2) is made from:
— 1 part of the 1st centesimal dilution;
— 99 parts of ethanol of the appropriate concentration.

Subsequent centesimal dilutions are produced as stated for C2, using ethanol of the appropriate concentration.

METHOD 1.1.11 (FRENCH PHARMACOPOEIA)

Method 1.1.11 is generally used for animal matter.

Mother tinctures prepared according to Method 1.1.11 are prepared by maceration.

The mass ratio of raw material to mother tincture is usually 1 to 20. To the raw material, appropriately comminuted, add the quantity of ethanol of the appropriate concentration required to produce a 1 in 20 mother tincture. Allow to macerate for at least 10 days, with sufficient shaking. Decant and filter. Allow to stand for 48 h and filter again.
For mother tinctures with a required assay content, adjustment may be carried out, if necessary, by adding ethanol of the same concentration as used for the preparation of the tincture.

Potentisation

The 1st decimal dilution (D1) is made from:
— 1 part of the mother tincture;
— 9 parts of ethanol of the appropriate concentration.

The 2nd decimal dilution (D2) is made from:
— 1 part of the 1st decimal dilution;
— 9 parts of ethanol of the appropriate concentration.

Subsequent decimal dilutions are produced as stated for D2, using ethanol of the appropriate concentration.

The 1st centesimal dilution (C1) is made from:
— 1 part of the mother tincture;
— 99 parts of ethanol of the appropriate concentration.

The 2nd centesimal dilution (C2) is made from:
— 1 part of the 1st centesimal dilution;
— 99 parts of ethanol of the appropriate concentration.

Subsequent centesimal dilutions are produced as stated for C2, using ethanol of the appropriate concentration.

METHOD 1.2. HYDROALCOHOLIC MOTHER TINCTURES PREPARED WITH HEATING

METHODS 1.2.1, 1.2.2. ETHANOLIC DIGESTIONS (HAB 18A, 18B: HEAT-TREATED MOTHER TINCTURES)

Methods 1.2.1 and 1.2.2 are used for fresh herbal drugs containing generally less than 70 per cent of expressed juice and more than 60 per cent moisture (loss on drying) and no essential oil or resin.

Mother tinctures prepared according to Methods 1.2.1 (ethanol content approximately 50 per cent *V/V*) and 1.2.2 (ethanol content approximately 36 per cent *V/V*) are ethanolic digestions prepared by heat treatment and additional maceration as described below.

Comminute appropriately the herbal drug.

Take a sample and determine the loss on drying (*2.2.32*). Unless otherwise prescribed, determine the loss on drying on 2.00-5.00 g of the comminuted herbal drug and dry at 105 °C for 2 h.

To the comminuted herbal drug immediately add not less than half the mass of ethanol of the concentration prescribed below and allow to stand in well-closed containers:
— Method 1.2.1: ethanol (90 per cent *V/V*);
— Method 1.2.2: ethanol (70 per cent *V/V*).

Use the following expression to calculate the amount (A_2), in kilograms, of ethanol of the appropriate concentration required for the mass (m) of raw material, then subtract the amount of ethanol of the appropriate concentration already added and add the difference to the mixture.

$$\frac{m \times T}{100}$$

m = mass of raw material, in kilograms;
T = percentage loss on drying of the sample.

Warm the mixture containing the total amount of ethanol of the appropriate concentration to 37 °C in a covered container and maintain at this temperature for 1 h, swirling from time to time. Cool, allow to stand for not less than 10 days, swirling from time to time, then express the mixture and filter the resulting liquid.

Adjustment to any value as specified in the individual monograph

Determine the percentage dry residue (*2.8.16*) or, where prescribed, the percentage assay content of the above-mentioned filtrate. Calculate the amount (A_1), in kilograms, of ethanol of the appropriate concentration required, using the following expression:

$$\frac{m \times (N_x - N_0)}{N_0}$$

m = mass of filtrate, in kilograms;
N_0 = percentage dry residue or percentage assay content as required in the individual monograph;
N_x = percentage dry residue or percentage assay content of the filtrate.

Mix the filtrate with the required amount of ethanol of the concentration prescribed below:
— Method 1.2.1: ethanol (50 per cent *V/V*);
— Method 1.2.2: ethanol (36 per cent *V/V*).

Allow to stand for not less than 5 days, then filter if necessary.

Potentisation

The 1st 'decimal' dilution (D1) is made from:
— 2 parts of the mother tincture;
— 8 parts of ethanol (50 per cent *V/V*) (Method 1.2.1) or ethanol (36 per cent *V/V*) (Method 1.2.2).

The 2nd decimal dilution (D2) is made from:
— 1 part of the 1st 'decimal' dilution;
— 9 parts of ethanol (36 per cent *V/V*) (Method 1.2.1) or ethanol (18 per cent *V/V*) (Method 1.2.2).

The 3rd decimal dilution (D3) is made from:
— 1 part of the 2nd decimal dilution;
— 9 parts of ethanol (18 per cent *V/V*).

Subsequent decimal dilutions are produced as stated for D3.

www.webofpharma.com

METHODS 1.2.3, 1.2.4, 1.2.5. ETHANOLIC DIGESTIONS (HAB 18C, 18D, 18E: HEAT-TREATED MOTHER TINCTURES)

Methods 1.2.3, 1.2.4 and 1.2.5 are used for fresh herbal drugs containing essential oil or resin or generally less than 60 per cent moisture.

Mother tinctures prepared according to Methods 1.2.3 (ethanol content approximately 65 per cent *V/V*), 1.2.4 (ethanol content approximately 57 per cent *V/V*) and 1.2.5 (ethanol content approximately 35 per cent *V/V*) are ethanolic digestions prepared by heat treatment and additional maceration as described below.

Comminute appropriately the herbal drug.

Determine the water content (*2.2.13*) or loss on drying (*2.2.32*). Unless otherwise prescribed, determine the loss on drying on 2.00-5.00 g of the comminuted herbal drug and dry at 105 °C for 2 h.

To the comminuted herbal drug immediately add not less than half the mass of ethanol of the concentration prescribed below and allow to stand in well-closed containers:
— Method 1.2.3: ethanol (90 per cent *V/V*);
— Method 1.2.4: ethanol (80 per cent *V/V*);
— Method 1.2.5: ethanol (50 per cent *V/V*).

Use the following expression to calculate the amount (A_3), in kilograms, of ethanol of the appropriate concentration required for the mass (m) of raw material, then subtract the amount of ethanol of the appropriate concentration already added and add the difference to the mixture.

$$\frac{2 \times m \times T}{100}$$

m = mass of raw material, in kilograms;
T = percentage loss on drying of the sample.

Warm the mixture containing the total amount of ethanol of the appropriate concentration to 37 °C in a covered container and maintain at this temperature for 1 h, swirling from time to time. Cool, allow to stand for not less than 10 days, swirling from time to time, then express the mixture and filter the resulting liquid.

Adjustment to any value as specified in the individual monograph

Determine the percentage dry residue (*2.8.16*) or, where prescribed, the percentage assay content of the above-mentioned filtrate. Calculate the amount (A_1), in kilograms, of ethanol of the appropriate concentration required, using the following expression:

$$\frac{m \times (N_x - N_0)}{N_0}$$

m = mass of filtrate, in kilograms;
N_0 = percentage dry residue or percentage assay content as required in the individual monograph;
N_x = percentage dry residue or percentage assay content of the filtrate.

Mix the filtrate with the required amount of ethanol of the concentration prescribed below:
— Method 1.2.3: ethanol (70 per cent *V/V*);
— Method 1.2.4: ethanol (50 per cent *V/V*);
— Method 1.2.5: ethanol (36 per cent *V/V*).

Allow to stand for not less than 5 days, then filter if necessary.

Potentisation

The 1st 'decimal' dilution (D1) is made from:
— 3 parts of the mother tincture;
— 7 parts of ethanol (70 per cent *V/V*) (Method 1.2.3), ethanol (50 per cent *V/V*) (Method 1.2.4) or ethanol (36 per cent *V/V*) (Method 1.2.5).

The 2nd decimal dilution (D2) is made from:
— 1 part of the 1st 'decimal' dilution;
— 9 parts of ethanol (50 per cent *V/V*) (Method 1.2.3), ethanol (36 per cent *V/V*) (Method 1.2.4) or ethanol (18 per cent *V/V*) (Method 1.2.5).

Subsequent decimal dilutions are produced accordingly. In this process the ethanol concentration is reduced with each step, according to the sequence 70 per cent *V/V* - 50 per cent *V/V* - 36 per cent *V/V* - 18 per cent *V/V*.

METHOD 1.2.6. ETHANOLIC DIGESTIONS (HAB 18F: HEAT-TREATED MOTHER TINCTURES)

Method 1.2.6 is used for dried herbal drugs.

Mother tinctures prepared according to Method 1.2.6 are ethanolic digestions prepared by heat treatment and additional maceration as described below, using 1 part of dried herbal drug and 10 parts of ethanol of the appropriate concentration (96 per cent *V/V*, 90 per cent *V/V*, 80 per cent *V/V*, 70 per cent *V/V*, 50 per cent *V/V*, 36 per cent *V/V*, 18 per cent *V/V*), unless otherwise prescribed in the individual monograph.

Unless otherwise prescribed, comminute appropriately the herbal drug, mix thoroughly with the total amount of ethanol of the appropriate concentration, warm the mixture to 37 °C in a covered container and maintain at this temperature for 1 h, swirling from time to time. Cool, then allow to stand in a closed container for an appropriate time. After sedimentation, decant the supernatant and, if necessary, press out. In the latter case, combine the 2 liquids obtained. Filter the resulting liquid.

Adjustment to any value as specified in the individual monograph

Determine the percentage dry residue (*2.8.16*) or, where prescribed, the percentage assay content of the above-mentioned filtrate. Calculate the amount (A_1), in kilograms, of ethanol of the appropriate concentration required to obtain the concentration specified or used for production, using the following expression:

$$\frac{m \times (N_x - N_0)}{N_0}$$

m = mass of the filtrate, in kilograms;
N_0 = percentage dry residue or percentage assay content as required in the individual monograph;
N_x = percentage dry residue or percentage assay content of the filtrate.

Mix the filtrate with the calculated amount of ethanol of the appropriate concentration. Allow to stand for not less than 5 days, then filter if necessary.

Potentisation

The mother tincture corresponds to the 1st 'decimal' dilution (Ø = D1).

The 2nd decimal dilution (D2) is made from:
— 1 part of the mother tincture (D1);
— 9 parts of ethanol of the same concentration.

Subsequent decimal dilutions are produced accordingly. In this process the ethanol concentration is reduced with each step, according to the sequence 96 per cent *V/V* - 90 per cent *V/V* - 80 per cent *V/V* - 70 per cent *V/V* - 50 per cent *V/V* - 36 per cent *V/V* - 18 per cent *V/V*.

www.webofpharma.com

METHODS 1.2.7, 1.2.8. ETHANOLIC DECOCTIONS (HAB 19A, 19B: HEAT-TREATED MOTHER TINCTURES)

Methods 1.2.7 and 1.2.8 are used for fresh herbal drugs containing generally less than 70 per cent of expressed juice and more than 60 per cent moisture (loss on drying) and no essential oil or resin.

Mother tinctures prepared according to Methods 1.2.7 (ethanol content approximately 50 per cent *V/V*) and 1.2.8 (ethanol content approximately 36 per cent *V/V*) are ethanolic decoctions prepared by heat treatment and additional maceration as described below.

Comminute appropriately the herbal drug.

Take a sample and determine the loss on drying (*2.2.32*). Unless otherwise prescribed, determine the loss on drying on 2.00-5.00 g of the comminuted herbal drug and dry at 105 °C for 2 h.

To the comminuted herbal drug immediately add not less than half the mass of ethanol of the concentration prescribed below and allow to stand in well-closed containers:
— Method 1.2.7: ethanol (90 per cent *V/V*);
— Method 1.2.8: ethanol (70 per cent *V/V*).

Use the following expression to calculate the amount (A_2), in kilograms, of ethanol of the appropriate concentration required for the mass of raw material, then subtract the amount of ethanol of the appropriate concentration already added and add the difference to the mixture.

$$\frac{m \times T}{100}$$

m = mass of raw material, in kilograms;
T = percentage loss on drying of the sample.

Heat the mixture containing the total amount of ethanol of the appropriate concentration to boiling under reflux, and maintain for 30 min, unless otherwise specified in the individual monograph. Cool or allow to cool, allow to stand in a closed container for 12-36 h, then express the mixture and filter the resulting liquid.

Adjustment to any value as specified in the individual monograph

Determine the percentage dry residue (*2.8.16*) or, where prescribed, the percentage assay content of the above-mentioned filtrate. Calculate the amount (A_1), in kilograms, of ethanol of the appropriate concentration required, using the following expression:

$$\frac{m \times (N_x - N_0)}{N_0}$$

m = mass of filtrate, in kilograms;
N_0 = percentage dry residue or percentage assay content as required in the individual monograph;
N_x = percentage dry residue or percentage assay content of the filtrate.

Mix the filtrate with the required amount of ethanol of the concentration prescribed below:
— Method 1.2.7: ethanol (50 per cent *V/V*);
— Method 1.2.8: ethanol (36 per cent *V/V*).

Allow to stand for not less than 5 days, then filter if necessary.

Potentisation

The 1st 'decimal' dilution (D1) is made from:
— 2 parts of the mother tincture;
— 8 parts of ethanol (50 per cent *V/V*) (Method 1.2.7) or ethanol (36 per cent *V/V*) (Method 1.2.8).

The 2nd decimal dilution (D2) is made from:
— 1 part of the 1st 'decimal' dilution;
— 9 parts of ethanol (36 per cent *V/V*) (Method 1.2.7) or ethanol (18 per cent *V/V*) (Method 1.2.8).

The 3rd decimal dilution (D3) is made from:
— 1 part of the 2nd decimal dilution;
— 9 parts of ethanol (18 per cent *V/V*).

Subsequent decimal dilutions are produced as stated for D3.

METHODS 1.2.9, 1.2.10, 1.2.11. ETHANOLIC DECOCTIONS (HAB 19C, 19D, 19E: HEAT-TREATED MOTHER TINCTURES)

Methods 1.2.9, 1.2.10 and 1.2.11 are used for fresh herbal drugs containing essential oil or resin or generally less than 65 per cent moisture.

Mother tinctures prepared according to Methods 1.2.9 (ethanol content approximately 65 per cent *V/V*), 1.2.10 (ethanol content approximately 57 per cent *V/V*) and 1.2.11 (ethanol content approximately 35 per cent *V/V*) are ethanolic decoctions prepared by heat treatment and additional maceration as described below.

Comminute appropriately the herbal drug.

Determine the water content (*2.2.13*) or loss on drying (*2.2.32*). Unless otherwise prescribed, determine the loss on drying on 2.00-5.00 g of the comminuted herbal drug and dry at 105 °C for 2 h.

To the comminuted herbal drug immediately add not less than half the mass of ethanol of the concentration prescribed below and allow to stand in well-closed containers:
— Method 1.2.9: ethanol (90 per cent *V/V*);
— Method 1.2.10: ethanol (80 per cent *V/V*);
— Method 1.2.11: ethanol (50 per cent *V/V*).

Use the following expression to calculate the amount (A_3), in kilograms, of ethanol of the appropriate concentration required for the mass of raw material, then subtract the amount of ethanol of the appropriate concentration already added and add the difference to the mixture.

$$\frac{2 \times m \times T}{100}$$

m = mass of raw material, in kilograms;
T = percentage loss on drying of the sample.

Heat the mixture containing the total amount of ethanol of the appropriate concentration to boiling under reflux, and maintain for 30 min, unless otherwise specified in the individual monograph. Cool or allow to cool, then allow to stand in a closed container for 12-36 h, express the mixture and filter the resulting liquid.

Adjustment to any value as specified in the individual monograph

Determine the percentage dry residue (*2.8.16*) or, where prescribed, the percentage assay content of the above-mentioned filtrate. Calculate the amount (A_1), in kilograms, of ethanol of the appropriate concentration required, using the following expression:

$$\frac{m \times (N_x - N_0)}{N_0}$$

m = mass of filtrate, in kilograms;
N_0 = percentage dry residue or percentage assay content as required in the individual monograph;
N_x = percentage dry residue or percentage assay content of the filtrate.

www.webofpharma.com

Mix the filtrate with the required amount of ethanol of the concentration prescribed below:
— Method 1.2.9: ethanol (70 per cent *V/V*);
— Method 1.2.10: ethanol (50 per cent *V/V*);
— Method 1.2.11: ethanol (36 per cent *V/V*).

Allow to stand for not less than 5 days, then filter if necessary.

Potentisation

The 1st 'decimal' dilution (D1) is made from:
— 3 parts of the mother tincture;
— 7 parts of ethanol (70 per cent *V/V*) (Method 1.2.9), ethanol (50 per cent *V/V*) (Method 1.2.10) or ethanol (36 per cent *V/V*) (Method 1.2.11).

The 2nd decimal dilution (D2) is made from:
— 1 part of the 1st 'decimal' dilution;
— 9 parts of ethanol (50 per cent *V/V*) (Method 1.2.9), ethanol (36 per cent *V/V*) (Method 1.2.10) or ethanol (18 per cent *V/V*) (Method 1.2.11).

Subsequent decimal dilutions are produced accordingly. In this process the ethanol concentration is reduced with each step, according to the sequence 70 per cent *V/V* - 50 per cent *V/V* - 36 per cent *V/V* - 18 per cent *V/V*.

METHOD 1.2.12. ETHANOLIC DECOCTIONS (HAB 19F: HEAT-TREATED MOTHER TINCTURES)

Method 1.2.12 is used for dried herbal drugs.

Mother tinctures prepared according to Method 1.2.12 are ethanolic decoctions prepared by heat treatment and additional maceration as described below, using 1 part of dried herbal drug and 10 parts of ethanol of the appropriate concentration (96 per cent *V/V*, 90 per cent *V/V*, 80 per cent *V/V*, 70 per cent *V/V*, 50 per cent *V/V*, 36 per cent *V/V*, 18 per cent *V/V*), unless otherwise prescribed in the individual monograph.

Unless otherwise prescribed, comminute appropriately the herbal drug, mix thoroughly with the total amount of ethanol of the appropriate concentration, heat to boiling under reflux and maintain for 30 min. Cool or allow to cool, then allow to stand in a closed container for 12-36 h. After sedimentation, decant the supernatant and, if necessary, press out. In the latter case, combine the 2 liquids obtained. Filter the resulting liquid.

Adjustment to any value as specified in the individual monograph

Determine the percentage dry residue (*2.8.16*) or, where prescribed, the percentage assay content of the above-mentioned filtrate. Calculate the amount (A_1), in kilograms, of ethanol of the appropriate concentration required to obtain the concentration specified or used for production, using the following expression:

$$\frac{m \times (N_x - N_0)}{N_0}$$

m = mass of filtrate, in kilograms;
N_0 = percentage dry residue or percentage assay content as required in the individual monograph;
N_x = percentage dry residue or percentage assay content of the filtrate.

Mix the filtrate with the required amount of ethanol of the appropriate concentration. Allow to stand for not less than 5 days, then filter if necessary.

Potentisation

The mother tincture corresponds to the 1st 'decimal' dilution (Ø = D1).

The 2nd decimal dilution (D2) is made from:
— 1 part of the mother tincture (D1);
— 9 parts of ethanol of the same concentration.

Subsequent decimal dilutions are produced accordingly. In this process the ethanol concentration is reduced with each step, according to the sequence 96 per cent *V/V* - 90 per cent *V/V* - 80 per cent *V/V* - 70 per cent *V/V* - 50 per cent *V/V* - 36 per cent *V/V* - 18 per cent *V/V*.

METHOD 1.2.13. ETHANOLIC INFUSIONS (HAB 20: HEAT-TREATED MOTHER TINCTURES)

Method 1.2.13 is used for dried herbal drugs.

Mother tinctures prepared according to Method 1.2.13 are ethanolic infusions prepared by heat treatment and additional maceration as described below using 1 part of dried herbal drug and 10 parts of ethanol of the appropriate concentration (90 per cent *V/V*, 80 per cent *V/V*, 70 per cent *V/V*, 50 per cent *V/V*, 36 per cent *V/V*, 18 per cent *V/V*), unless otherwise prescribed in the individual monograph.

The quantities of ethanol (96 per cent *V/V*) and purified water required to achieve the specified ethanol concentration are added separately as described below.

Unless otherwise prescribed, comminute appropriately the herbal drug, mix thoroughly with the total amount of ethanol (96 per cent *V/V*), cover and allow to stand for 15 min. Add the purified water (heated to boiling) and heat the mixture to boiling under reflux for 5 min. Cool, or allow to cool, then allow to stand in a closed container for 12-36 h. After sedimentation, decant the supernatant and, if necessary, press out. In the latter case, combine the 2 liquids obtained. Filter the resulting liquid.

Adjustment to any value as specified in the individual monograph

Determine the percentage dry residue (*2.8.16*) or, where prescribed, the percentage assay content of the above-mentioned filtrate. Calculate the amount (A_1), in kilograms, of ethanol of the appropriate concentration required to obtain the concentration specified or used for production, using the following expression:

$$\frac{m \times (N_x - N_0)}{N_0}$$

m = mass of filtrate, in kilograms;
N_0 = percentage dry residue or percentage assay content as required in the individual monograph;
N_x = percentage dry residue or percentage assay content of the filtrate.

Mix the filtrate with the required amount of ethanol of the appropriate concentration. Allow to stand for not less than 5 days, then filter if necessary.

Potentisation

The mother tincture corresponds to the 1st 'decimal' dilution (Ø = D1).

The 2nd decimal dilution (D2) is made from:
— 1 part of the mother tincture (D1);
— 9 parts of ethanol of the same concentration.

Subsequent decimal dilutions are produced accordingly. In this process the ethanol concentration is reduced with each step, according to the sequence 90 per cent *V/V* - 80 per cent *V/V* - 70 per cent *V/V* - 50 per cent *V/V* - 36 per cent *V/V* - 18 per cent *V/V*.

METHOD 1.3. AQUEOUS MOTHER TINCTURES PREPARED WITHOUT HEATING

METHOD 1.3.1. AQUEOUS MACERATES (HAB 49: AQUEOUS MOTHER TINCTURES)

Method 1.3.1 is used for fresh herbal drugs.

www.webofpharma.com

Mother tinctures prepared according to Method 1.3.1 are aqueous macerates prepared by short maceration with water as described below. This method is used solely in the manufacture of injections and eye preparations.

Comminute appropriately the herbal drug.

Take a sample and determine the loss on drying (*2.2.32*). Unless otherwise prescribed, determine the loss on drying on 2.00-5.00 g of the comminuted herbal drug and dry at 105 °C for 2 h.

Use the following expression to calculate the amount, in kilograms, of water required for the mass of raw material:

$$\frac{m \times (300 - T)}{100}$$

m = mass of raw material, in kilograms;
T = percentage loss on drying of the sample.

Add the comminuted herbal drug to the calculated amount of water. Allow to stand for 2 h, then express the mixture and filter the resulting liquid. The mother tincture is used immediately, unless otherwise justified.

Potentisation

The 1st 'decimal' dilution (D1) is made from:
— 3 parts of the mother tincture;
— 7 parts of water for injection.

The 2nd decimal dilution (D2) is made from:
— 1 part of the 1st 'decimal' dilution;
— 9 parts of water for injection.

Subsequent decimal dilutions are produced as stated for D2.

METHOD 1.4. AQUEOUS MOTHER TINCTURES PREPARED WITH HEATING

METHOD 1.4.1. AQUEOUS DIGESTIONS (HAB 24B: HEAT-TREATED AQUEOUS MOTHER TINCTURES)

Method 1.4.1 is used for fresh herbal drugs.

Mother tinctures prepared according to Method 1.4.1 are aqueous digestions prepared by heat treatment with water as described below. This method is solely used in the preparation of injections, eye preparations and coated homoeopathic pillules.

Comminute appropriately the herbal drug.

Take a sample and determine the loss on drying (*2.2.32*). Unless otherwise prescribed, determine the loss on drying on 2.00-5.00 g of the comminuted herbal drug and dry at 105 °C for 2 h.

Use the following expression to calculate the amount, in kilograms, of water required for the mass of raw material:

$$\frac{m \times (400 - T)}{100}$$

m = mass of raw material, in kilograms;
T = percentage loss on drying of the sample.

Heat the mixture containing the total amount of water in a covered container to 37 °C and maintain at this temperature for 1 h, swirling from time to time. Express the mixture and filter the resulting liquid. The mother tincture is used immediately, unless otherwise justified.

Potentisation

The 1st 'decimal' dilution (D1) is made from:
— 4 parts of the mother tincture;
— 6 parts of water for injection.

The 2nd decimal dilution (D2) is made from:
— 1 part of the 1st 'decimal' dilution;
— 9 parts of water for injection.

Subsequent decimal dilutions are produced as stated for D2.

METHOD 1.4.2. AQUEOUS DECOCTIONS (HAB 23B: HEAT-TREATED AQUEOUS MOTHER TINCTURES)

Method 1.4.2 is used for fresh herbal drugs.

Mother tinctures prepared according to Method 1.4.2 are aqueous decoctions prepared by heat treatment with water as described below. This method is solely used in the preparation of injections, eye preparations and coated homoeopathic pillules.

Comminute appropriately the herbal drug.

Take a sample and determine the loss on drying (*2.2.32*). Unless otherwise prescribed, determine the loss on drying on 2.00-5.00 g of the comminuted herbal drug and dry at 105 °C for 2 h.

Use the following expression to calculate the amount, in kilograms, of water required for the mass of raw material:

$$\frac{m \times (300 - T)}{100}$$

m = mass of raw material, in kilograms;
T = percentage loss on drying of the sample.

Heat the calculated amount of water to above 90 °C and add the comminuted herbal drug. Maintain the mixture at this temperature under reflux for 30 min, then express the mixture and filter the resulting liquid. The mother tincture is used immediately, unless otherwise justified.

Potentisation

The 1st 'decimal' dilution (D1) is made from:
— 3 parts of the mother tincture;
— 7 parts of water for injection.

The 2nd decimal dilution (D2) is made from:
— 1 part of the 1st 'decimal' dilution;
— 9 parts of water for injection.

Subsequent decimal dilutions are produced as stated for D2.

METHOD 1.4.3. AQUEOUS DECOCTIONS (HAB 23A: HEAT-TREATED AQUEOUS MOTHER TINCTURES)

Method 1.4.3 is used for dried herbal drugs.

Mother tinctures prepared according to Method 1.4.3 are aqueous decoctions prepared by heat treatment with water as described below. This method is solely used in the preparation of injections, eye preparations and coated homoeopathic pillules.

Comminute appropriately the herbal drug.

Mix 1 part of the comminuted dried herbal drug with 10 parts of boiling water and boil under reflux for 30 min, unless otherwise specified in the individual monograph. Filter while hot. If gentle pressure applied to the residue does not achieve a final mass of mother tincture equal to 10 parts, pour a sufficient amount of boiling water over the residue and express gently. Use the resulting extract to make the mother tincture up to 10 parts. Filter the combined liquid. The filtrate is the mother tincture. The mother tincture is used immediately, unless otherwise justified.

For starch-containing material process 1 part of herbal drug with 100 parts of water. In that case the mother tincture corresponds to the 2nd decimal dilution (Ø = D2).

Potentisation

The mother tincture corresponds to the 1st 'decimal' dilution (Ø = D1).

The 2nd decimal dilution (D2) is made from:
— 1 part of the mother tincture (D1);
— 9 parts of water for injection.

www.webofpharma.com

Subsequent decimal dilutions are produced as stated for D2.

METHOD 1.4.4. AQUEOUS INFUSIONS (HAB 24A: HEAT-TREATED AQUEOUS MOTHER TINCTURES)

Method 1.4.4 is used for dried herbal drugs.

Mother tinctures prepared according to Method 1.4.4 are aqueous infusions prepared by heat treatment with water and additional maceration as described below. This method is solely used in the preparation of injections, eye preparations and coated homoeopathic pillules.

Comminute appropriately the herbal drug.

1 part of dried herbal drug is extracted with 10 parts of water.

Grind 1 part of the comminuted herbal drug in a mortar thoroughly with 3-5 parts of water, allow to stand for 15 min, then add the remainder of the water, which has been heated to boiling point. Place the mixture in a water-bath and maintain at a temperature above 90 °C for 5 min, swirling from time to time. Cover, allow to cool, then separate the residue from the liquid. If gentle pressure applied to the residue does not achieve a final mass of mother tincture equal to 10 parts, pour a sufficient amount of cold water over the residue and express gently. Use the resulting extract to make the mother tincture up to 10 parts. Filter the combined liquid. The filtrate is the mother tincture. The mother tincture is used immediately, unless otherwise justified.

Potentisation

The mother tincture corresponds to the 1st 'decimal' dilution (Ø = D1).

The 2nd decimal dilution (D2) is made from:
— 1 part of the mother tincture (D1);
— 9 parts of water for injection.

Subsequent decimal dilutions are produced as stated for D2.

2. GLYCEROL MACERATES

METHOD 2.1

Method 2.1 is used for maceration of raw materials of animal or herbal origin in glycerol (85 per cent) or glycerol/ethanol mixtures of appropriate concentration. Pathological material is excluded.

The raw materials are finely minced before use, where appropriate.

METHODS 2.1.1, 2.1.2 (HAB 42A AND 42B: MOTHER TINCTURES AND LIQUID DILUTIONS THEREOF)

Raw materials of animal origin - freshly killed animals or parts thereof - are used. Animals are processed immediately after being killed.

Maceration

Disperse 1 part of finely minced animal material in:
— 9 parts (decimal dilutions) or 99 parts (centesimal dilutions) of glycerol (85 per cent) for Method 2.1.1; or
— 2.1 parts of glycerol (85 per cent) for Method 2.1.2.

Allow to macerate for at least 2 h, then succuss. Filter when necessary.

Where justified, 1 part of glycerol (85 per cent) may be added to 1 part of animal material before mincing. Where very small amounts of animal material are used, the dilution may be prepared by dispersing 1 part of finely minced animal material in 99 parts of glycerol (85 per cent) (C1 or 'D2' if to be used for further decimal dilutions).

Potentisation

Method 2.1.1

The 2nd decimal dilution (D2) is made from:
— 1 part of the glycerol macerate D1;
— 9 parts of glycerol (85 per cent) or ethanol (18 per cent *V/V*).

Subsequent decimal dilutions are produced as stated for D2 but with ethanol (18 per cent *V/V*) as the vehicle.

The 2nd centesimal dilution (C2) is made from:
— 1 part of the glycerol macerate C1;
— 99 parts of ethanol (18 per cent *V/V*).

Subsequent centesimal dilutions are produced as stated for C2.

Method 2.1.2

The 1st 'decimal' dilution (D1) is made from:
— 3 parts of the glycerol macerate;
— 7 parts of water for injections.

The 2nd decimal dilution (D2) is made from:
— 1 part of D1;
— 9 parts of water for injections.

Subsequent decimal dilutions are produced as stated for D2.

METHOD 2.1.3 (FRENCH PHARMACOPOEIA)

Raw materials of herbal or animal origin are used.

Maceration

Comminute the raw material appropriately. Take a sample and determine the loss on drying at 105 °C for 2 h (*2.2.32*) or the water content (*2.2.13*). Taking this value into account, calculate and add to the raw material the quantity of the ethanol/glycerol mixture of the appropriate concentration to produce, unless otherwise prescribed, a 1 in 20 glycerol macerate. Allow to macerate for at least 21 days, with sufficient shaking. Decant and strain under pressure if necessary. Allow the combined liquids to stand for 48 h and filter.

Potentisation

The 1st decimal dilution (D1) is made from:
— 1 part of the glycerol macerate;
— 9 parts of a water/ethanol/glycerol mixture of appropriate concentration.

The 2nd decimal dilution (D2) is made from:
— 1 part of the 1st decimal dilution;
— 9 parts of a water/ethanol/glycerol mixture of appropriate concentration.

Subsequent decimal dilutions are produced as stated for D2 or using another appropriate vehicle.

The 1st centesimal dilution (C1) is made from:
— 1 part of the glycerol macerate;
— 99 parts of a water/ethanol/glycerol mixture of appropriate concentration.

The 2nd centesimal dilution (C2) is made from:
— 1 part of the 1st centesimal dilution;
— 99 parts of a water/ethanol/glycerol mixture of appropriate concentration.

Subsequent centesimal dilutions are produced as stated for C2 or using another appropriate vehicle.

METHOD 2.2

METHODS 2.2.1, 2.2.2, 2.2.3, 2.2.4 (HAB 41A, 41B, 41C AND 41D: GLYCEROL MOTHER TINCTURES AND LIQUID DILUTIONS THEREOF)

Method 2.2 is used for maceration of raw materials of animal origin in a glycerol solution containing sodium chloride. Pathological material is excluded.

Raw materials from freshly killed animals, parts or secretions thereof are used in Methods 2.2.1, 2.2.2 and 2.2.3. Lower

www.webofpharma.com

animals are killed with carbon dioxide in a covered vessel. All animals are processed immediately after being killed.

Blood components from live horses are used in method 2.2.4.

Sample collection and/or pre-treatment

The raw materials used in Methods 2.2.1, 2.2.2 and 2.2.3 are finely minced before use, where appropriate.

The blood used in Method 2.2.4 is collected by a veterinarian. Blood obtained from animals killed by bleeding must not be used. Take 200 mL of this blood and add 15 IU of heparin sodium and 0.625 mL of a 9 g/kg solution of sodium chloride per millilitre. Separate the blood components by fractional centrifugation and resuspend each individual cell sediment in 1.1 mL of a 9 g/kg solution of sodium chloride. These cell suspensions are processed into the glycerol macerate.

Maceration

Mix 1 part of finely minced animal material, secretions or blood cell suspensions, according to the method used, with 5 parts of a sodium chloride solution of the appropriate concentration (see Table 2371.-1) and 95 parts of glycerol. Allow to stand protected from light for at least 7 days, then decant. If necessary for Methods 2.2.1, 2.2.2 and 2.2.3, centrifuge before decanting, then filter the supernatant if necessary. The decanted liquid or the filtrate respectively is the glycerol macerate.

Any sediment present must be resuspended before processing the glycerol macerate.

Table 2371.-1

Methods 2.2.1 and 2.2.4	Method 2.2.2	Method 2.2.3
15 g/kg solution of sodium chloride in purified water	40 g/kg solution of sodium chloride in purified water	80 g/kg solution of sodium chloride in purified water

Vehicle

0.2 parts of sodium hydrogen carbonate and 8.8 parts of sodium chloride in 991 parts of water for injections or purified water as appropriate.

Potentisation

The glycerol macerate corresponds to the 2nd decimal dilution ('D2') or the 1st centesimal dilution (C1).

The 3rd decimal dilution (D3) is made from:
— 1 part of the 2nd decimal dilution;
— 9 parts of the appropriate vehicle.

Subsequent decimal dilutions are produced as stated for D3.

Where appropriate, the 4th decimal dilution (D4) is made from 1 part of the 3rd decimal dilution, 5.6 parts of the vehicle and 3.4 parts of water for injections.

The 2nd centesimal dilution (C2) is made from:
— 1 part of the 1st centesimal dilution;
— 99 parts of the appropriate vehicle.

Subsequent centesimal dilutions are produced as stated for C2.

3. LIQUID DILUTIONS

METHOD 3.1

Methods 3.1.1, 3.1.2 and 3.1.3 are used for dissolution of any suitable inorganic or organic starting material, for example minerals or venoms.

Unless otherwise specified, dissolve 1 part of the starting material in 9 parts (D1) or 99 parts (C1) of the liquid vehicle and succuss.

Where justified and authorised, in case of insufficient solubility of the starting material in the specified vehicle, directly produce the first possible dilution. For example, if the starting material is slightly soluble, dissolve 1 part of the starting material in 99 parts of the vehicle (C1 or 'D2' if to be used for further decimal dilutions).

METHODS 3.1.1, 3.1.2 (HAB 5A, 5B: SOLUTIONS, AQUEOUS SOLUTIONS)

Vehicles

The vehicles in Table 2371.-2 may be used.

Table 2371.-2

Method 3.1.1	Method 3.1.2
Anhydrous ethanol	Water for injections
Ethanol (96 per cent *V/V*)	Purified water
Ethanol (90 per cent *V/V*)	
Ethanol (80 per cent *V/V*)	
Ethanol (70 per cent *V/V*)	
Ethanol (50 per cent *V/V*)	
Ethanol (36 per cent *V/V*)	
Ethanol (18 per cent *V/V*)	
Purified water	
Glycerol (85 per cent)	

For Method 3.1.1, if ethanol (18 per cent *V/V*) is used, the starting material may be dissolved in 7.58 parts of purified water and the ethanol concentration adjusted by adding 1.42 parts of ethanol (96 per cent *V/V*) to the solution, for decimal dilutions. For centesimal dilutions, use 83.4 parts of purified water for 15.6 parts of ethanol (96 per cent *V/V*).

For Method 3.1.2, if the starting material is not stable and/or soluble in water, glycerol (85 per cent) may be added at a concentration of not more than 35 per cent of the vehicle, for potentisation up to D4.

Potentisation

Unless otherwise specified, the 2nd decimal dilution (D2) is made from:
— 1 part of the 1st decimal dilution (D1);
— 9 parts of ethanol (50 per cent *V/V*) for Method 3.1.1 or 9 parts of water for injections (or purified water, as appropriate) for Method 3.1.2.

Subsequent decimal dilutions are produced as stated for D2.

Unless otherwise specified, the 2nd centesimal dilution (C2) is made from:
— 1 part of the 1st centesimal dilution (C1);
— 99 parts of ethanol (50 per cent *V/V*) for Method 3.1.1 or 99 parts of water for injections (or purified water, as appropriate) for Method 3.1.2.

Subsequent centesimal dilutions are produced as stated for C2.

Additives

For Method 3.1.1, if a reaction such as precipitation is observed in the final dilution, the following additives may be used to enhance stability and/or solubility, unless otherwise specified:
— glacial acetic acid;
— concentrated hydrochloric acid;
— lactic acid;
— sodium hydroxide.

www.webofpharma.com

Where solutions or dilutions have been pH-adjusted, they must not be potentised further.

METHOD 3.1.3

Vehicles
Suitable vehicles, for example, ethanol of an appropriate concentration, glycerol or purified water may be used alone or combined.

Potentisation
Unless otherwise specified, the 2nd decimal dilution (D2) is made from:
— 1 part of the 1st decimal dilution (D1);
— 9 parts of the appropriate vehicle.

Subsequent decimal dilutions are produced as stated for D2.

Unless otherwise specified, the 2nd centesimal dilution (C2) is made from:
— 1 part of the 1st centesimal dilution (C1);
— 99 parts of the appropriate vehicle.

Subsequent centesimal dilutions are produced as stated for C2.

METHOD 3.2
Method 3.2 is generally used to produce liquid dilutions of triturations of substances that for the most part are sparingly soluble to practically insoluble.

METHODS 3.2.1, 3.2.2 (HAB 8A, 8B: LIQUID PREPARATIONS MADE FROM TRITURATIONS, AQUEOUS PREPARATIONS MADE FROM TRITURATIONS)

Preparations made according to Method 3.2.1 and Method 3.2.2 are produced from triturations D4, D5 and D6 or from triturations C4, C5 and C6, prepared according to method 4.1.1 by at least 2 potentisation steps.

Vehicles
The vehicles in Table 2371.-3 may be used.

Table 2371.-3

Method 3.2.1	Method 3.2.2
1st potentisation: Purified water 2nd potentisation: Ethanol (36 per cent *V/V*) Further potentisations: Ethanol (50 per cent *V/V*)	All potentisations: Water for injections Purified water

Potentisation
For the first liquid potentisation, dissolve 1 part of the trituration in 9 parts (decimal dilutions) or 99 parts (centesimal dilutions) of the specified vehicle (see Table 2371.-3) and succuss. For further potentisations, proceed in the same manner with 1 part of the previous dilution.

The D6, D7, C6 and C7 dilutions produced by the above method are not to be used for the preparation of further dilutions. For the preparation of higher dilutions use the D8 or C8 dilution.

METHOD 3.2.3

Preparations made according to Method 3.2.3 are produced from triturations D2 onwards and from triturations C1, C2, C3 and C4, prepared according to method 4.1.2.

Vehicles
Suitable vehicles such as ethanol of an appropriate concentration or purified water may be used.

Potentisation
Unless otherwise specified, the first liquid decimal dilution (Dn-1) is made from:
— 1 part of the decimal trituration Dn-2;
— 9 parts of purified water or of another suitable vehicle in appropriate proportions.

The following decimal dilution (Dn) is made from:
— 1 part of the first liquid decimal dilution Dn-1;
— 9 parts of a suitable vehicle.

Subsequent decimal dilutions are produced as stated for Dn.

Unless otherwise specified, the first liquid centesimal dilution (Cn-1) is made from:
— 1 part of the centesimal trituration Cn-2;
— 99 parts of purified water or of another suitable vehicle in appropriate proportions.

The following centesimal dilution (Cn) is made from:
— 1 part of the first liquid centesimal dilution Cn-1;
— 99 parts of a suitable vehicle.

Subsequent centesimal dilutions are produced as stated for Cn.

4. TRITURATIONS

METHOD 4.1
Method 4.1 is used for triturations, that is solid dilutions, of raw materials or of triturations prepared according to Methods 4.2.1 or 4.2.2. The duration and intensity of the trituration are such that homogeneity and potentisation are achieved.

Vehicle
Unless otherwise specified, lactose monohydrate is used.

METHOD 4.1.1 (HAB 6: TRITURATIONS)

Triturations are prepared manually or mechanically. Mechanical trituration must be used for quantities exceeding 1 kg. The resulting particle size of the raw material in the first decimal or centesimal dilution does not exceed 100 µm, unless otherwise prescribed in the individual monograph.

Ratios of raw material to vehicle

Decimal triturations	Centesimal triturations
The 1st decimal trituration (D1) is made from:	The 1st centesimal trituration (C1) is made from:
1 part of the raw material	1 part of the raw material
9 parts of the vehicle	99 parts of the vehicle
Subsequent decimal triturations (Dn) are produced as stated for D1, using 1 part of the previous trituration (Dn-1).	Subsequent centesimal triturations (Cn) are produced as stated for C1, using 1 part of the previous trituration (Cn-1).

Where fresh plant material is used, the quantity of vehicle added is such so as to obtain 10 parts of the trituration (decimal trituration) or 100 parts of the trituration (centesimal trituration) from 1 part of the raw material (replace the mass of water lost from the fresh plant by an equivalent amount of the vehicle). A suitable gentle drying process may need to be applied to the solid dilution.

Where justified and authorised, it may be necessary to directly produce a C1 or 'D2' if to be used for further decimal triturations as the first solid trituration, made from 1 part of raw material and 99 parts of vehicle.

Trituration
Unless otherwise justified and authorised, the method consists of dividing the vehicle into 3 equal parts and adding the raw material to the first part, then adding the second and

www.webofpharma.com

third part of the vehicle, thoroughly triturating after each addition.

For mechanical trituration, use a machine allowing the requirements for particle size of the first decimal or centesimal solid trituration to be met. A machine fitted with a scraping device may be used to ensure even trituration. The time required to prepare one trituration is at least 1 h, unless otherwise justified and authorised.

For manual trituration, divide the vehicle into 3 equal parts and briefly triturate the first part in a porcelain mortar. Add the raw material, triturate the mixture for 6 min, scrape down for 4 min with an appropriate non-metallic device (for example, a porcelain spatula). Triturate for a further 6 min, scrape down again for a further 4 min, then add the second part of the vehicle and continue as above. Proceed in the same manner with the rest of the vehicle. The minimum time required for the whole process is thus 1 h. Carry out the whole process again for each subsequent solid dilution.

Triturations from D5 or C5 onwards may also be prepared by intense mechanical treatment by a suitable mixing machine as follows: add the solid trituration to one third of the vehicle and mix. Add the second third of the vehicle, mix and proceed in the same manner with the last third of the vehicle. The whole process lasts minimum 1 hour, unless otherwise justified and authorised.

It is possible to change to a liquid medium from the 4th, 5th and 6th decimal or centesimal triturations, as described in Methods 3.2.1 and 3.2.2.

METHOD 4.1.2 (FRENCH PHARMACOPOEIA)

Trituration

Triturations are prepared as follows:

Decimal triturations

Reduce 1 part of the homoeopathic stock to a powder. Triturate carefully with a small quantity of the vehicle. Add the vehicle in small quantities until 9 parts of this vehicle have been used. The resulting trituration is the 1st decimal trituration (D1).

Triturate as described above 1 part of this trituration with 9 parts of the vehicle. The resulting trituration is the 2nd decimal trituration (D2).

In all cases, it is possible to change to a liquid medium after the 7th decimal trituration (D7) as described in Method 3.2.3.

Centesimal triturations

Proceed in the same manner but following a centesimal series.

In all cases, it is possible to change to a liquid medium after the 3rd centesimal trituration (C3) as described in Method 3.2.3.

METHOD 4.2

Method 4.2 is used for triturations, that is solid dilutions, of liquid preparations such as mother tinctures and solutions, their dilutions, mixtures and co-potentised mixtures.

Gradually impregnate the total amount of vehicle, gently dry the moist mixture, mill and sieve if necessary, then mix and triturate until homogeneity and potentisation are achieved. Trituration is further carried out as described for Method 4.1.1 or Method 4.1.2.

Vehicle

Unless otherwise specified, lactose monohydrate is used.

METHOD 4.2.1 (HAB 7: TRITURATIONS)

Ratios of starting material to vehicle

The quantity of vehicle added must always be such so as to obtain 10 parts of the trituration (decimal trituration) or 100 parts of the trituration (centesimal trituration) from the required number of parts of the liquid preparation (see Table 2371.-4), taking the mass of the dry residue into consideration. Where the dry residue is considered negligible, the quantity of vehicle added is 10 parts (decimal trituration) or 100 parts (centesimal trituration), for 1 part of the liquid preparation.

Table 2371.-4

Decimal triturations	Centesimal triturations
Mother tinctures prepared according to Methods 1.1.1, 1.1.3 and 1.1.4	
The 1st 'decimal' trituration (D1) is made from: 2 parts of the mother tincture maximum 10 parts of the vehicle, taking the mass of the dry residue into consideration	The 1st 'centesimal' trituration (C1) is made from: 2 parts of the mother tincture maximum 100 parts of the vehicle, taking the mass of the dry residue into consideration
Mother tinctures prepared according to Methods 1.1.2, 1.1.5, 1.1.6 and 1.1.7	
The 1st 'decimal' trituration (D1) is made from: 3 parts of the mother tincture maximum 10 parts of the vehicle, taking the mass of the dry residue into consideration	The 1st 'centesimal' trituration (C1) is made from: 3 parts of the mother tincture maximum 100 parts of the vehicle, taking the mass of the dry residue into consideration
Mother tinctures prepared according to Methods 1.1.8 and 1.1.9 ***The mother tincture corresponds to the 1st decimal dilution (D1)***	
The 2nd decimal trituration (D2) is made from: 1 part of the mother tincture maximum 10 parts of the vehicle, taking the mass of the dry residue into consideration	The 1st 'centesimal' trituration (C1) is made from: 10 parts of the mother tincture maximum 100 parts of the vehicle, taking the mass of the dry residue into consideration
Solutions prepared according to Method 3.1.1 or liquid dilutions, mixtures and co-potentised mixtures	
Decimal trituration n+1 (Dn+1) is made from: 1 part of the dilution (Dn) maximum 10 parts of the vehicle, taking the mass of the dry residue into consideration	Centesimal trituration n+1 (Cn+1) is made from: 1 part of the dilution (Cn) maximum 100 parts of the vehicle, taking the mass of the dry residue into consideration

METHOD 4.2.2

Ratios of starting material to vehicle

Mother tinctures prepared according to Methods 1.1.10 and 1.1.11	
The 1st decimal trituration (D1) is made from: 1 part of the mother tincture 10 parts of the vehicle	The 1st centesimal trituration (C1) is made from: 1 part of the mother tincture 100 parts of the vehicle

www.webofpharma.com

5. OTHER PREPARATIONS

METHOD 5.1

Method 5.1 is used for preparing homoeopathic preparations by co-potentising 2 or more stocks and/or dilutions thereof, where co-potentisation consists of mixing several stocks or dilutions of stocks then potentising them together in one or more potentisation steps.

METHODS 5.1.1, 5.1.2, 5.1.3 (HAB 40A, 40B, 40C: CO-POTENTISED MIXTURES)

The stocks and/or dilutions in Table 2371.-5 may be used.

Table 2371.-5

Method 5.1.1	Method 5.1.2	Method 5.1.3
Stocks	Aqueous preparations	Triturations
Solutions	Glycerol macerates and aqueous dilutions thereof	
Triturations	Triturations	
Liquid dilutions		
Mother tinctures whose method of production specifies a 1/10 (or 1/100) dilution		

Vehicles

The choice of the vehicle is determined by and must comply with any special requirement for the particular stock as well as the dosage form (see table Table 2371.-6).

Table 2371.-6

Method 5.1.1	Method 5.1.2	Method 5.1.3
Ethanol (96 per cent *V/V*)	Water for injections	Lactose monohydrate
Ethanol (90 per cent *V/V*)	Purified water	
Ethanol (80 per cent *V/V*)	Sugar syrup (sucrose, purified water (64:36))	
Ethanol (70 per cent *V/V*)		
Ethanol (50 per cent *V/V*)		
Ethanol (36 per cent *V/V*)		
Ethanol (18 per cent *V/V*)		

For Method 5.1.1, when starting from a trituration and where justified, purified water is used for the 1st potentisation step.

For Method 5.1.2, when starting from a glycerol macerate containing sodium chloride, unless otherwise justified and authorised, the following vehicle is used: 0.2 parts of sodium hydrogen carbonate and 8.8 parts of sodium chloride in 991 parts of water for injections.

Potentisation

For each potentisation step, combine and succuss or triturate 1 part of the given mixture with 9 parts (decimal dilutions) or 99 parts (centesimal dilutions) of the appropriate vehicle.

METHOD 5.1.4

Vehicles

Ethanol of an appropriate concentration, purified water or lactose monohydrate may, for example, be used.

Potentisation

Potentisation may be performed as prescribed for Methods 5.1.1, 5.1.2 and 5.1.3, either on the last step or on several successive steps.

METHOD 5.1.5

Vehicle

Ethanol of an appropriate concentration, purified water or lactose monohydrate may, for example, be used.

Potentisation

For a co-potentisation of centesimal dilutions, each dilution (Cn-1) represents 1 per cent of the final product and the proportion of vehicle to be added is reduced by the proportion of the active substances [i.e. 100 per cent −(1 per cent × the number of active substances)]. The same procedure applies, in the appropriate proportions, when co-potentising decimal dilutions.

METHOD 5.2

Method 5.2 is used to prepare potencies with a 50 000 dilution factor (LM) by alternate steps of liquid dilution and impregnation of sucrose pillules (category 1, unless otherwise authorised).

Solid and liquid potencies

Use a dropper (*2.1.1*).

To prepare pillules of 1st LM potency, a C3 trituration of the substance to be potentised is processed as follows: dissolve 60 mg of the C3 trituration in a volume of ethanol (18 per cent *V/V*) or another authorised concentration, corresponding to 500 drops. To 1 drop of this solution add a volume of ethanol (90 per cent *V/V*) or another authorised concentration, corresponding to 100 drops and succuss at least 100 times. Use all of this solution to impregnate a mass of pillules corresponding to 50 000 pillules, then allow to dry in air.

To prepare pillules of 2nd LM potency, process pillules of 1st LM potency as follows: dissolve 1 pillule of 1st LM potency in 1 drop of purified water, add a volume of ethanol (90 per cent *V/V*) or another authorised concentration, corresponding to 100 drops and succuss at least 100 times. Use all of this solution to impregnate a mass of pillules corresponding to 50 000 pillules, then allow to dry in air.

Subsequent solid potencies are prepared as for the 2nd LM potency.

Liquid potencies (HAB 17)

To prepare a liquid LM potency, dissolve 1 pillule of the required potency in 10.0 mL of ethanol (18 per cent *V/V*) or another authorised concentration. The potency of the solution corresponds to the potency of the pillule dissolved therein.

Ph Eur

Mother Tinctures for Homoeopathic Preparations

(Ph. Eur. monograph 2029)

Ph Eur

DEFINITION

Mother tinctures for homoeopathic preparations are liquid preparations obtained by the solvent action of a suitable vehicle upon raw materials. The raw materials are usually in the fresh form but may be dried. Mother tinctures for homoeopathic preparations may also be obtained from plant

www.webofpharma.com

juices, with or without the addition of a vehicle. For some preparations, the matter to be extracted may undergo a preliminary treatment.

PRODUCTION

Mother tinctures for homoeopathic preparations are prepared by maceration, percolation, digestion, infusion, decoction, fermentation or as described in the individual monographs, usually using ethanol of suitable concentration.

Mother tinctures for homoeopathic preparations are obtained using a fixed proportion of raw material to solvent, taking the moisture content of the raw material into account, unless otherwise justified and authorised.

If fresh plants are used, suitable procedures are used to ensure freshness. The competent authorities may require that the freshness is demonstrated by means of a suitable test.

Where the mother tincture contains ethanol, it is tested for 2-propanol (*2.9.11*), with a maximum limit of 0.05 per cent *V/V*, unless assurance of compliance with this limit is provided by a detailed knowledge of the ethanol supply chain and the mother tincture manufacturing process.

Mother tinctures for homoeopathic preparations are usually clear. A slight sediment may form on standing and that is acceptable as long as the composition of the tincture is not changed significantly.

The manufacturing process is defined so that it is reproducible.

Production by maceration

Unless otherwise prescribed, reduce the matter to be extracted to pieces of suitable size, mix thoroughly and extract according to the prescribed extraction method with the prescribed extraction solvent. Allow to stand in a closed vessel for the prescribed time. The residue is separated from the extraction solvent and, if necessary, pressed out. In the latter case, the 2 liquids obtained are combined.

Adjustment of the contents

Adjustment of the content of constituents may be carried out if necessary, either by adding the extraction solvent of suitable concentration, or by adding another mother tincture for homoeopathic preparations of the vegetable or animal matter used for the preparation.

CHARACTERS

Where appropriate, the appearance and odour of the mother tincture are determined.

IDENTIFICATION

Where applicable, at least 1 chromatographic identification test is carried out.

TESTS

The limits in an individual monograph are set to include official methods of production. Specific limits will apply to each defined method of production.

If the test for relative density is carried out, the test for ethanol need not be carried out, and vice versa.

Relative density (*2.2.5*)
The mother tincture for homoeopathic preparations complies with the limits prescribed in the monograph.

Ethanol (*2.9.10*)
The ethanol content complies with that prescribed in the monograph.

Methanol (*2.9.11*)
Maximum 0.05 per cent *V/V*, unless otherwise prescribed or justified and authorised.

Dry residue (*2.8.16*)
Where applicable, the mother tincture for homoeopathic preparations complies with the limits prescribed in the monograph.

Pesticides (*2.8.13*)
Where applicable, the mother tincture for homoeopathic preparations complies with the test. This requirement is met if the herbal drug has been shown to comply with the test.

Justification is provided in cases where the test for pesticides is performed on the mother tincture, instead of on the herbal drug according to the requirements of the general monograph *Herbal drugs for homoeopathic preparations (2045)*. Limits are set, taking into consideration the nature and the origin of the herbal drug. The dilution factor of the mother tincture and the limit of quantification of the method are also taken into account when setting these limits.

Heavy metals (*2.4.27*)
Justification is provided in cases where the test for heavy metals is performed on the mother tincture, instead of on the herbal drug according to the requirements of the general monograph *Herbal drugs for homoeopathic preparations (2045)*. Limits are set, taking into consideration the nature and the origin of the herbal drug. The dilution factor of the mother tincture and the limit of quantification of the method are also taken into account when setting these limits.

If required by the competent authority, suitable limits for the content of other heavy metals such as arsenic or nickel may be defined.

Aflatoxin B_1 (*2.8.18*)
Where appropriate, limits for aflatoxins may be required. Justification is provided in cases where the test for aflatoxin B_1 is performed on the mother tincture, instead of on the herbal drug. Limits are set, taking into consideration the nature and the origin of the herbal drug. The dilution factor of the mother tincture and the limit of quantification of the method are also taken into account when setting these limits.

ASSAY

Where applicable, an assay with quantitative limits is performed.

STORAGE

Protected from light. A maximum storage temperature may be specified.

LABELLING

The label states:

- that the product is a mother tincture for homoeopathic preparations (designated as 'TM' or 'Ø');
- the name of the raw material using the Latin title of the European Pharmacopoeia monograph where one exists;
- the method of preparation;
- the ethanol content or other solvent content, in per cent *V/V*, in the mother tincture;
- the ratio of raw material to mother tincture;
- where applicable, the storage conditions.

Ph Eur

www.webofpharma.com

Coated Homoeopathic Pillules

(Ph. Eur. monograph 2786)

Ph Eur

DEFINITION

Solid preparations prepared from sucrose *Pillules for homoeopathic preparations (2153)* (category 5), by coating with a syrup made from homoeopathic preparations either potentised or mixed with sucrose syrup. Triturations can be incorporated separately. Coated homoeopathic pillules possess a suitable mechanical strength to resist handling without crumbling or breaking. They are intended for sublingual or oral use. Coated homoeopathic pillules may also be called 'globuli velati'.

PRODUCTION

In the manufacture, packaging, storage and distribution of coated homoeopathic pillules, suitable measures are taken to ensure their microbiological quality; recommendations on this aspect are provided in general chapter *5.1.4. Microbiological quality of non-sterile pharmaceutical preparations and substances for pharmaceutical use.*

For coating, use homoeopathic stocks (in case of a mother tincture or a glycerol macerate) and/or decimal dilutions thereof or decimal triturations and a syrup made from 64 parts of sucrose and 36 parts of purified water.
The homoeopathic preparations used are prepared according to the general monograph *Methods of preparation of homoeopathic stocks and potentisation (2371)*.

To prepare 100 parts of coated homoeopathic pillules, the pillules are coated with the syrup using one of the following procedures, depending upon the type of homoeopathic preparation used.

Aqueous dilutions
Mix 1 part of an aqueous preparation with 9 parts of the syrup and potentise by succussion; evenly apply the mixture to $(100 - x)$ parts of pillules (where x is the mass of sucrose in the syrup). The potency of the coated homoeopathic pillules corresponds to the potency of the liquid preparation used for coating.

Triturations
Mix 10 parts of a trituration with 20 parts of the syrup; evenly apply the mixture to $(100 - x - y)$ parts of pillules (where x is the mass of sucrose in the syrup and y is the mass of lactose monohydrate in the incorporated trituration). The potency of the coated homoeopathic pillules corresponds to the potency of the trituration used.

Mixtures
Unless otherwise justified and authorised, prepare a mixture obtained from 10 parts of a liquid preparation (obtained from aqueous preparations, triturations or aqueous dilutions of glycerol macerates) and 90 parts of the syrup, adding sufficient purified water to evenly apply the mixture to $(100 - x - y)$ parts of pillules (where x is the mass of sucrose in the syrup and y is the mass of lactose monohydrate in the incorporated triturations). The potency/potencies of the coated homoeopathic pillules correspond to the potency/potencies of the individual preparations used in the mixture.

TESTS

Uniformity of mass.
Carry out the test using 20 coated homoeopathic pillules to constitute 1 unit. Weigh individually 20 units taken at random and determine the individual and average masses. Not more than 2 of the individual masses deviate from the average mass by more than 10 per cent and none deviate by more than 20 per cent.

Microbial contamination.
Unless otherwise justified, authorised and labelled, coated homoeopathic pillules are intended for sublingual administration and the following acceptance criteria apply.
TAMC: acceptance criterion 10^2 CFU/g (*2.6.12*).
TYMC: acceptance criterion 10^1 CFU/g (*2.6.12*).
Absence of *Staphylococcus aureus* (*2.6.13*).
Absence of *Pseudomonas aeruginosa* (*2.6.13*).

Ph Eur

Impregnated Homoeopathic Pillules

(Ph. Eur. monograph 2079)

Ph Eur

DEFINITION

Solid preparations obtained from sucrose, lactose or other suitable excipients. They possess a suitable mechanical strength to resist handling without crumbling or breaking. Impregnated homoeopathic pillules are prepared by impregnation of *Pillules for homoeopathic preparations (2153)* with one or more liquid homoeopathic preparations. They are intended for sublingual or oral use.

PRODUCTION

The impregnation process takes place using liquid preparations containing ethanol usually at a concentration of at least 68 per cent *V/V* according to either of the following approaches:
— in proportions of 1 mass part of liquid to 100 mass parts of pillules;
— in proportions of 1 volume part of liquid to 100 mass parts of pillules.

In the manufacture, packaging, storage and distribution of homoeopathic pillules, suitable measures are taken to ensure their microbiological quality; recommendations on this aspect are provided in general chapter *5.1.4. Microbiological quality of non-sterile pharmaceutical preparations and substances for pharmaceutical use.*

CHARACTERS

Appearance
White, almost white or slightly coloured spheroids.

Solubility
Usually freely soluble in water.

TESTS

Microbial contamination
Unless otherwise justified, authorised and labelled, the pillules are intended for sublingual administration and the following acceptance criteria apply.
TAMC: acceptance criterion 10^2 CFU/g (*2.6.12*).
TYMC: acceptance criterion 10^1 CFU/g (*2.6.12*).
Absence of *Staphylococcus aureus* (*2.6.13*).
Absence of *Pseudomonas aeruginosa* (*2.6.13*).

Ph Eur

www.webofpharma.com

Pillules for Homoeopathic Preparations

(Ph. Eur. monograph 2153)

Ph Eur

DEFINITION

Solid preparations obtained from sucrose, lactose or other suitable excipients. They possess a suitable mechanical strength to resist handling without crumbling or breaking. They are intended for impregnation or coating with one or more homoeopathic preparations. The impregnated pillules comply with the requirements of the monograph *Homoeopathic pillules, impregnated (2079)*. The coated pillules comply with the requirements of the monograph *Homoeopathic pillules, coated (2786)*.

PRODUCTION

In the manufacture, packaging, storage and distribution of pillules for homoeopathic preparations, suitable measures are taken to ensure their microbiological quality; recommendations on this aspect are provided in general chapter *5.1.4. Microbiological quality of non-sterile pharmaceutical preparations and substances for pharmaceutical use*.

If a system of sizing is used, the indications in Table 2153.-1 are used.

Table 2153.-1. – *Classification of pillules according to their mass and size*

Category	Number of pillules for homoeopathic preparations	Mass (g)	Fineness (µm)
1	470 - 530	1.0	1000 - 1600
2	160 - 333	1.0	1400 - 2000
3	110 - 130	1.0	1800 - 2500
4	70 - 90	1.0	2000 - 2800
5	40 - 50	1.0	2500 - 3350
6	16 - 30	1.0	3150 - 4500
7	10	0.9 - 1.1	4000 - 5600
8	5	0.9 - 1.1	5600 - 6700
9	3	0.9 - 1.1	7100 - 8000
10	2	0.9 - 1.1	8000 - 9500

NOTE: for categories 7-10, the mass is obtained by weighing the specified number of pillules.

CHARACTERS

Appearance

White or almost white spheroids.

Solubility

Usually freely soluble in water.

IDENTIFICATION

The excipients used for the manufacture of pillules for homoeopathic preparations are identified by one or more suitable test(s).

TESTS

If the test for fineness is carried out, the test for uniformity of mass need not be carried out, and vice versa.

Uniformity of mass

Carry out the test using 20 pillules to constitute 1 unit. Weigh individually 20 units taken at random and determine the individual and average masses. Not more than 2 of the individual masses deviate from the average mass by more than 10 per cent and none deviate by more than 20 per cent.

Fineness (*2.9.35*)

Not less than 90 per cent *m/m* of the pillules are between the lower and upper limits of the corresponding category as indicated in Table 2153.-1.

Uniformity of impregnation

None of the individual values deviate by more than 10 per cent relative from the average of 10 determinations.

Determine the uniformity of impregnation using either method A or method B. Carry out 10 individual determinations.

METHOD A – METHYLENE BLUE

Methylene blue impregnation solution *Use a freshly prepared solution.* Dissolve 1.000 g of *methylene blue R* in 50 mL of *ethanol (70 per cent V/V) R* and dilute to 1000.0 mL with the same solvent.

Impregnation Impregnate a suitable quantity of pillules for homoeopathic preparations with a suitable quantity of the methylene blue impregnation solution to achieve a content of 10 µL of impregnation solution per gram of pillules.

Test solution Dissolve 5.00 g of the impregnated pillules in *water R* and dilute to 25.0 mL with the same solvent.

Reference solution Dilute 1.0 mL of the methylene blue impregnation solution to 100.0 mL with *water R*. To 5.0 mL of this solution add 5.00 g of pillules for homoeopathic preparations, dissolve in *water R* and dilute to 25.0 mL with the same solvent.

Measure the absorbance (*2.2.25*) of the test solution and the reference solution at 665 nm. Calculate the percentage of impregnation of the pillules for homoeopathic preparations using the following expression:

$$\frac{A_1 \times 500}{A_2 \times m}$$

A_1 = absorbance of the test solution;
A_2 = absorbance of the reference solution;
m = mass of the impregnated pillules used to prepare the test solution, in grams.

METHOD B – CAFFEINE

As the test results are particularly influenced by the procedures for impregnation and drying of the pillules, the parameters of these procedures are defined and stated with the result.

Caffeine impregnation solution Prepare a 15 g/L solution of *caffeine R* in *ethanol (70 per cent V/V) R*.

Impregnation Impregnate a suitable quantity of pillules for homoeopathic preparations with a suitable quantity of the caffeine impregnation solution to achieve a content of 10 µL of impregnation solution per gram of pillules.

During the preparation of the following solutions, if the pillules are not fully dissolved, sonicate the dispersion for 30 min and cool to 20 °C. Before measuring the absorbance, centrifuge the dispersion and filter the supernatant through a membrane filter (nominal pore size 0.45 µm).

Test solution To 5.00 g of the impregnated pillules add 30 mL of *water R*. Shake manually then sonicate until complete dissolution of the pillules. Dilute to 50.0 mL with *water R*.

Reference solution Dilute 1.0 mL of the caffeine impregnation solution to 100.0 mL with *water R*. To 5.0 mL of this solution add 5.00 g of pillules for homoeopathic preparations and 30 mL of *water R*. Shake manually then sonicate until complete dissolution of the pillules. Dilute to 50.0 mL with *water R*.

www.webofpharma.com

Compensation liquid To 5.00 g of pillules for homoeopathic preparations add 30 mL of *water R*. Shake manually then sonicate until complete dissolution of the pillules. Dilute to 50.0 mL with *water R*.

Measure the absorbance (*2.2.25*) of the test solution and the reference solution at 273 nm by comparison with the compensation liquid. Calculate the percentage of impregnation of the pillules for homoeopathic preparations using the following expression:

$$\frac{A_1 \times 500}{A_2 \times m}$$

A_1 = absorbance of the test solution;
A_2 = absorbance of the reference solution;
m = mass of the impregnated pillules used to prepare the test solution, in grams.

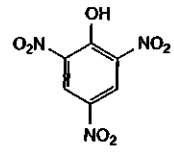
Microbial contamination
TAMC: acceptance criterion 10^2 CFU/g (*2.6.12*).
TYMC: acceptance criterion 10^1 CFU/g (*2.6.12*).
Absence of *Staphylococcus aureus* (*2.6.13*).
Absence of *Pseudomonas aeruginosa* (*2.6.13*).

LABELLING
The label states:
— the composition of the pillules;
— where applicable, the size of the pillules.

Ph Eur

Acidum Picrinicum for Homoeopathic Preparations

(Ph. Eur. monograph 2695)



$C_6H_3N_3O_7$ 229.1 *88-89-1*

Ph Eur

DEFINITION
2,4,6-Trinitrophenol (picric acid).

Content
98.5 per cent to 101.5 per cent.

The commercial substance is supplied immersed in water.

CAUTION: dry picric acid may explode if subjected to shock or excessive heat. Appropriate precautions must be taken and only very small quantities handled.

CHARACTERS
Appearance of picric acid Light yellow.

IDENTIFICATION
A. Melting point (*2.2.14*): 121 °C to 123 °C, determined on the moistened substance to be examined dried in a desiccator to constant mass.

B. Suspend 0.1 g of the moistened substance to be examined in 1 mL of *water R*. Add 1 mL of *sodium sulfide solution R*. A red colour is produced.

TESTS
Dry 5.0 g of the moistened substance to be examined in a desiccator to constant mass and use it to prepare solution S and to carry out the tests and the assay.

Solution S
To 1.5 g of the dried substance to be examined add 30 mL of *distilled water R*, heat to boiling, allow to cool and filter. Dilute to 30 mL with *distilled water R*.

Appearance of solution
The solution is not more opalescent than reference suspension II (*2.2.1*).

Dissolve 0.1 g of the dried substance to be examined in 10 mL of *distilled water R* and heat to 50 °C.

Chlorides (*2.4.4*)
Maximum 100 ppm.

Dilute 10 mL of solution S to 15 mL with *water R* and filter if necessary.

Sulfates (*2.4.13*)
Maximum 0.1 per cent.

Dilute 3 mL of solution S to 15 mL with *distilled water R* and filter if necessary.

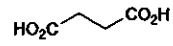
ASSAY
Dissolve 0.200 g of the dried substance to be examined in 100 mL of *water R*. Titrate with *0.1 M sodium hydroxide*, using 0.2 mL of *phenol red solution R* as indicator.

1 mL of *0.1 M sodium hydroxide* is equivalent to 22.91 mg of $C_6H_3N_3O_7$.

Ph Eur

Acidum Succinicum for Homoeopathic Preparations

(Ph. Eur. monograph 2824)



$C_4H_6O_4$ 118.1 *110-15-6*

Ph Eur

DEFINITION
Butanedioic acid (succinic acid).

Content
99.0 per cent to 101.0 per cent.

CHARACTERS
Appearance
White or almost white, crystalline powder or colourless crystals.

Solubility
Soluble in water and in ethanol (96 per cent), sparingly soluble in acetone.

IDENTIFICATION
First identification C.
Second identification A, B, D.
A. Solution S (see Tests) is strongly acid (*2.2.4*).
B. Melting point (*2.2.14*): 184 °C to 189 °C.
C. Infrared absorption spectrophotometry (*2.2.24*).
Comparison *succinic acid CRS*.

www.webofpharma.com

D. Neutralise 3 mL of solution S with *1 M sodium hydroxide*, then add 1 mL of *silver nitrate solution R2*. A white precipitate is formed.

TESTS

Solution S
Dissolve 5.0 g in *distilled water R* and dilute to 100 mL with the same solvent.

Chlorides (*2.4.4*)
Maximum 100 ppm.

Dilute 10 mL of solution S to 15 mL with *water R*.

Sulfates (*2.4.13*)
Maximum 200 ppm, determined on solution S.

Oxalates
Neutralise 5 mL of solution S with *dilute ammonia R1*, using 0.1 mL of *phenolphthalein solution R* as indicator. Add 0.1 mL of *acetic acid R* and 5 mL of *calcium sulfate solution R*.
The solution remains clear for at least 20 min.

ASSAY
Dissolve 0.500 g in 50 mL of *water R*. Titrate with *1 M sodium hydroxide*, determining the end-point potentiometrically (*2.2.20*) or using 0.2 mL of *phenolphthalein solution R* as indicator.

1 mL of *1 M sodium hydroxide* is equivalent to 59.05 mg of $C_4H_6O_4$.

Ph Eur

Adonis Vernalis for Homoeopathic Preparations

(Ph Eur. monograph 2832)

Ph Eur

DEFINITION
Fresh aerial parts of *Adonis vernalis* L., collected during flowering.

IDENTIFICATION
The pithy, light green stem grows to a height of 10-40 cm, very occasionally up to 60 cm, and is up to 5 mm in diameter, erect, usually unbranched, round, often flattened towards the top, with longitudinal furrows. Younger shoots are slightly hairy but soon become completely glabrous.

The alternate and sessile leaves sheath the stem and are closer together in the upper part of the stem. They are glabrous or sparsely haired, 2- to 4-pinnate, and narrowly linear to filiform with entire margins, with downward-turned tips that are approximately 1 mm across. Brownish-black scale-like leaves are present at the base of the stem.

The single, erect or slightly overhanging, terminal flowers are normally 40-70 mm in size. The calyx has 5 greenish sepals with a covering of fine hairs on the outside. The sepals are broadly oval, half as long as the petals and pressed to the latter. The corolla consists of 10-20, normally 12, distinctly lustrous, deep yellow petals that are 20-40 mm in length, 6-10 mm wide with entire margins, elongated and tapering to a finely toothed point, and glabrous with clearly visible venation. The numerous stamens are an intense yellow. The numerous, rounded, apocarpous ovaries are covered all over with hairs; they are attached to a conical, convex receptacle and have a short, hooked style.

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent.

Loss on drying (*2.2.32*)
Minimum 60.0 per cent, determined on 5.0 g of the comminuted herbal drug by drying in an oven at 105 °C for 2 h.

MOTHER TINCTURE

The mother tincture complies with the requirements of the general monograph *Mother tinctures for homoeopathic preparations (2029)*.

DEFINITION
The mother tincture is prepared from the fresh aerial parts of *Adonis vernalis* L., collected during flowering.

Content
0.01 per cent *m/m* to 0.05 per cent *m/m* of total cardenolic glycosides, expressed as cymarin ($C_{30}H_{44}O_9$; M_r 548.7).

PRODUCTION
The mother tincture is prepared from the fresh flowering aerial parts of *Adonis vernalis* L. according to the following methods as prescribed in the monograph *Methods of preparation of homoeopathic stocks and potentisation (2371)*:
— method 1.1.3;
— method 1.1.10, using ethanol (45 per cent *V/V*) and a maceration time of about 3 weeks.

CHARACTERS

Appearance
Brown liquid.

IDENTIFICATION
Thin-layer chromatography (*2.2.27*).

Solvent mixture *ethyl acetate R, methanol R* (50:50 *V/V*).

Test solution To 10 mL of the mother tincture to be examined add 10 mL of *ethanol (50 per cent V/V) R* and 10 mL of *lead acetate solution R*. Boil for 2 min, then cool and centrifuge. Collect the supernatant and shake with 2 quantities, each of 15 mL of *ethyl acetate R*, centrifuging if an emulsion forms. Dry the combined organic phases over *anhydrous sodium sulfate R* and filter. Evaporate the filtrate to dryness and dissolve the residue in 0.5 mL of the solvent mixture.

Reference solution Dissolve 10 mg of *convallatoxin R* and 10 mg of *cymarin R* in the solvent mixture and dilute to 10 mL with the solvent mixture.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *water R, methanol R, ethyl acetate R* (8:11:81 *V/V/V*).

Application 25 µL [or 20 µL] as bands of 20 mm [or 10 mm].

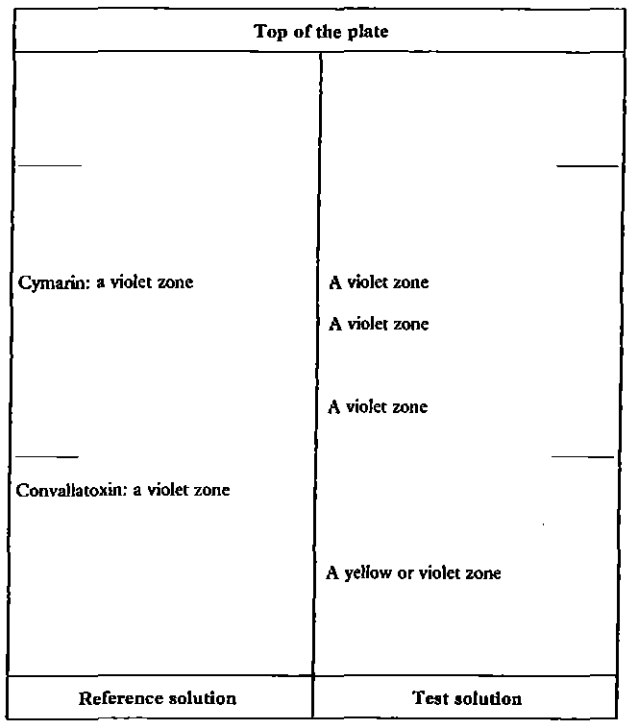
Development Over a path of 10 cm [or 6 cm].

Drying In air until the solvents have evaporated.

Detection Treat with a mixture of equal volumes of *dilute sodium hydroxide solution R* and *dinitrobenzoic acid solution R*; examine in daylight.

Results See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com



TESTS

Relative density *(2.2.5)*
0.930 to 0.956, where method 1.1.3 is used.

Ethanol *(2.9.10)*
40 per cent *V/V* to 50 per cent *V/V*, where method 1.1.10 is used.

Dry residue *(2.8.16)*
Minimum 3.6 per cent (where method 1.1.3 is used), minimum 1.0 per cent (where method 1.1.10 is used).

ASSAY

Test solution To 20.00 g of the mother tincture to be examined, add 12 mL of *lead subacetate solution R*. Shake and centrifuge. Collect the supernatant. Repeat the centrifugation twice using 5 mL of *water R* each time and collect the supernatant, then dilute to 50.0 mL with *water R*. To 10.0 mL of this solution add 10.0 mL of a 100 g/L solution of *anhydrous sodium sulfate R*. Filter. To 10.0 mL of the filtrate add 2.0 mL of *dinitrobenzoic acid solution R* and 1.0 mL of *1 M sodium hydroxide*.

Reference solution Dissolve 10.0 mg of *cymarin R* in 20 mL of *ethanol (96 per cent) R* and dilute to 100.0 mL with *water R*. Dilute 5.0 mL of the solution to 20.0 mL with *water R*. To 10.0 mL of this solution, add 2.0 mL of *dinitrobenzoic acid solution R* and 1.0 mL of *1 M sodium hydroxide*.

Measure the absorbance *(2.2.25)* of the test solution and the reference solution at 540 nm several times during the first 12 min following the end of solution preparation until the maximum absorbance is reached, using a mixture of 10.0 mL of *water R*, 2.0 mL of *dinitrobenzoic acid solution R* and 1.0 mL of *1 M sodium hydroxide* as the compensation liquid.

Calculate the percentage content *m/m* of total cardenolic glycosides, expressed as cymarin, using the following expression:

$$\frac{A_1 \times m_2 \times p \times 0.25}{A_2 \times m_1}$$

A_1 = maximum absorbance of the test solution;
A_2 = maximum absorbance of the reference solution;
m_1 = mass of the mother tincture to be examined used to prepare the test solution, in grams;
m_2 = mass of *cymarin R* used to prepare the reference solution, in grams;
p = percentage content of cymarin in *cymarin R*.

Ph Eur

Agaricus Phalloides for Homoeopathic Preparation

(Ph. Eur. monograph 2290)

Ph Eur

DEFINITION

Whole, fresh mushroom (fruiting body) *Amanita phalloides* (Vaill. ex Fr.) Link.

IDENTIFICATION

A. In young specimens, the cap, 50-150 mm in diameter, is hemispherical to campanulate with margins rolled inwards and is still covered by the white universal veil; in mature specimens, the cap is expanded, umbrella-like, convex to nearly plane and occasionally depressed; its colour is pale green along the margin and elsewhere greyish-green to yellowish-green, typically with fine grey streaks growing thicker towards the centre; the cuticle is peelable up to the middle of the cap as a fine membrane; the underlying flesh appears greenish-yellow, becoming more intense towards the centre of the cap, while in the other parts of the mushroom the flesh is uniformly whitish; lamellae are free, closely packed, white with a slight yellowish tinge; lamellulae are truncate; the stipe, about 10 cm high and 2 cm in diameter, is thin and solid, with a whitish, membranous, striate annulus and an enlarged and bulbous base that almost always shows a tough, white, membranous sac-like volva torn into irregular lobes at the top. In old specimens, the stipe is hollow, whitish and often covered with small greenish scales around the annulus. The spores are white.

B. Examined under a lens (x10), the upper surface is shiny, dry, appearing somewhat uneven, with no remains of the veil.

C. Examine under a microscope using a solution containing 1.5 g of *iodine R*, 5 g of *potassium iodide R* and 100 g of *chloral hydrate R* in 100 mL of *water R*. The spores are blackish-blue (starch reaction), short elliptical to subspherical, 8-11 µm long and 7-9 µm in diameter.

TESTS

Foreign matter *(2.8.2)*
Maximum 5 per cent.

Loss on drying *(2.2.32)*
Minimum 85.0 per cent, determined on 5.0 g of the finely cut drug by drying in an oven at 105 °C for 2 h.

Other *Amanita* species
Veil remnants on caps are typical for most *Amanita* species, but not for *A. phalloides*. Therefore all mushrooms with veil remnants on the cap have to be discarded. The presence of veil remnants (patches) on the cap indicates adulteration with *A. citrina* (Schaeff.) Pers. (whitish-yellow cap with whitish to brownish patches) or with *A. muscaria* (L.: Fr.) Lamarck, *A. caesarea* (Scop.: Fr.) Pers., or *A. rubescens* Pers. (orange to bright red cap with white patches); a brownish cap indicates adulteration with *A. pantherina* (DC.) Krombh.; a greenish-white cap and a white stipe with a labile annulus indicates adulteration with *A. verna* (Bull.: Fr.) Lamarck.

www.webofpharma.com

MOTHER TINCTURE

The mother tincture complies with the requirements of the general monograph *Mother tinctures for homoeopathic preparations (2029)*.

DEFINITION

Content

0.001 per cent *m/m* to 0.010 per cent *m/m* for the sum of α-amanitine and β-amanitine ($C_{39}H_{54}N_{10}O_{14}S$; M_r 919).

PRODUCTION

The mother tincture is prepared according to the following methods as prescribed in the monograph *Methods of preparation of homoeopathic stocks and potentisation (2371)*:

— method 1.1.5;

— method 1.1.10, using 5 parts of the cut drug for 100 parts of ethanol (45 per cent *V/V*) and maceration for 3 weeks.

CHARACTERS

Appearance

Brownish-yellow, yellowish or green liquid.

IDENTIFICATION

Carry out test A when method 1.1.5 is used and carry out test B when method 1.1.10 is used.

A. Thin-layer chromatography (*2.2.27*).

Test solution Evaporate to dryness 20 mL of the mother tincture under vacuum at about 40 °C. Dissolve the residue in 1 mL of *water R* and add 1 mL of *methanol R*. Filter immediately.

Reference solution Dissolve 10 mg of *rutoside trihydrate R* and 10 mg of *sennoside B R* in *methanol R* and dilute to 40 mL with the same solvent.

Plate *TLC silica gel F_{254} plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *glacial acetic acid R, water R, butanol R* (17:17:66 *V/V/V*).

Application 40 µL [or 10 µL] as bands.

Development Over a path of 10 cm [or 6 cm].

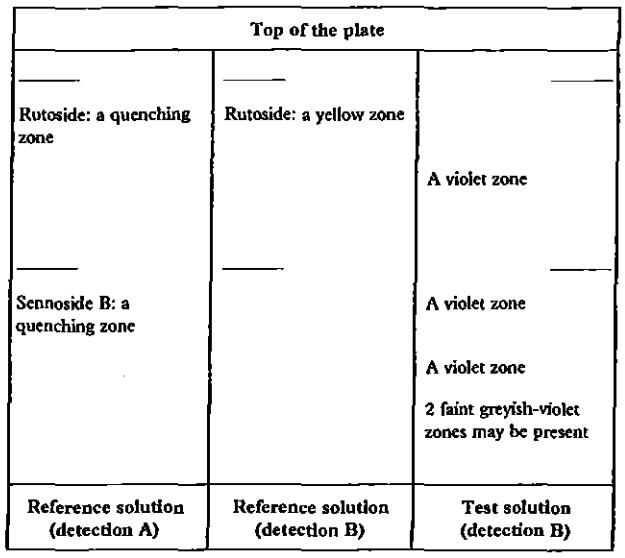
Drying In a current of warm air.

Detection A Examine in ultraviolet light at 254 nm.

Results A Locate a quenching zone (sennoside B) in the lower third and a quenching zone (rutoside) in the middle third of the chromatogram obtained with the reference solution.

Detection B Treat immediately with a 1 per cent *V/V* solution of *cinnamic aldehyde R* in *methanol R* and allow to dry; treat with *hydrochloric acid R*; examine in daylight.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.



B. Thin-layer chromatography (*2.2.27*).

Test solution The mother tincture to be examined.

Reference solution Dissolve 2 mg of *gramine R* and 2 mg of *rutoside trihydrate R* in *methanol R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel F_{254} plate R* (2-10 µm)].

Mobile phase *glacial acetic acid R, water R, methanol R, methylene chloride R* (4:6:30:60 *V/V/V/V*).

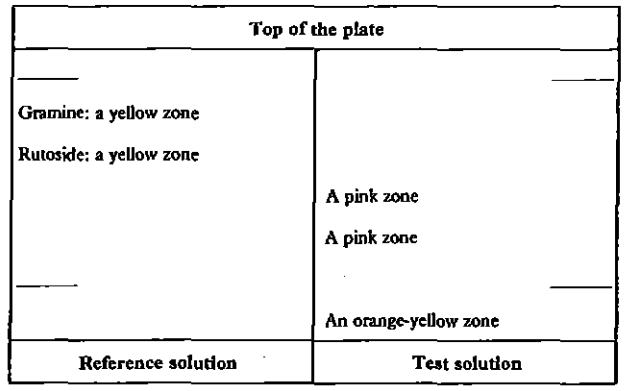
Application 40 µL [or 10 µL] as bands.

Development Over a path of 10 cm [or 6 cm].

Drying In a current of warm air.

Detection Treat with a 5 per cent *V/V* solution of *cinnamic aldehyde R* in *methanol R* and expose to *hydrochloric acid R* vapour for 30 min; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.



TESTS

Relative density (*2.2.5*)

0.895 to 0.915 when method 1.1.5 is used.

Ethanol (*2.9.10*)

40 per cent *V/V* to 50 per cent *V/V* when method 1.1.10 is used.

www.webofpharma.com

Dry residue (*2.8.16*)
Minimum 0.8 per cent.

Mother tincture of Agaricus muscarius
Thin-layer chromatography (*2.2.27*).

Test solution The mother tincture to be examined.

Reference solution Dissolve 10 mg of *leucine R* and 10 mg of *threonine R* in 5 mL of *water R* and dilute to 20 mL with *ethanol (96 per cent) R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *glacial acetic acid R, water R, acetone R, butanol R* (10:20:35:35 *V/V/V/V*).

Application 20 µL [or 10 µL] as bands.

Development Over a path of 10 cm [or 6 cm].

Drying In a current of warm air.

Detection Treat with a 1 g/L solution of *ninhydrin R* in *butanol R* and heat at 105 °C for 5-10 min; examine in daylight.

Results The presence of noticeable zones in the chromatogram obtained with the test solution, in the same position as the zones due to leucine and threonine in the chromatogram obtained with the reference solution, indicates adulteration with mother tincture of Agaricus muscarius.

ASSAY
Liquid chromatography (*2.2.29*).

Test solution Evaporate 2.000 g of the mother tincture to be examined to dryness. Dissolve the residue in 2.0 mL of *water for chromatography R*. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution Dissolve 10.0 mg of *tryptophan CRS* in mobile phase A and dilute to 20.0 mL with mobile phase A.

Column:
— *size*: *l* = 0.10 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped solid core octadecylsilyl silica gel for chromatography R* (2.6 µm);
— *temperature*: 35 °C.

Mobile phase:
— *mobile phase A*: dissolve 1.54 g of *ammonium acetate R* in 900 mL of *water for chromatography R*, adjust to pH 5.0 with *glacial acetic acid R* and dilute to 1 L with *water for chromatography R*;
— *mobile phase B*: *acetonitrile for chromatography R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 2	95	5
2 - 17	95 → 80	5 → 20
17 - 22	80 → 50	20 → 50

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 303 nm.

Injection 10 µL.

Relative retention With reference to tryptophan (retention time = about 3 min): β-amanitine = about 2.9; α-amanitine = about 3.2.

System suitability Test solution:
— *resolution*: minimum 2.0 between the peaks due to β-amanitine and α-amanitine.

Calculate the percentage content *m/m* of α-amanitine and β-amanitine using the following expression:

$$\frac{(A_2 + A_3) \times m_1}{A_1 \times m_2} \times p \times K \times 0.1$$

A_1 = area of the peak due to tryptophan in the chromatogram obtained with the reference solution;
A_2 = area of the peak due to α-amanitine in the chromatogram obtained with the test solution;
A_3 = area of the peak due to β-amanitine in the chromatogram obtained with the test solution;
m_1 = mass of *tryptophan CRS* used to prepare the reference solution, in grams;
m_2 = mass of the mother tincture to be examined used to prepare the test solution, in grams;
p = percentage content of tryptophan in *tryptophan CRS*;
K = correction factor between α-amanitine, β-amanitine and tryptophan (0.1).

Ph Eur

Allium Sativum for Homoeopathic Preparations

Garlic for Homoeopathic Preparations
(Ph. Eur. monograph 2023)

Ph Eur

DEFINITION
Fresh bulb of *Allium sativum* L.

CHARACTERS
It has a characteristic odour after cutting.

IDENTIFICATION
The bulb is generally 3 cm to 5 cm broad and almost spherical; the flat base bears the remnants of numerous short greyish-brown adventitious roots. The bulb consists of about 10 daughter bulbs (cloves) arranged roughly in a circle around a central axis. Individual daughter bulbs are 1 cm to 3 cm long, laterally compressed and convex on the dorsal side. Each daughter bulb has a tough, white or reddish skin around a fleshy tubular leaf, investing a more or less rounded elongated cone of leaf primordia and vegetative apex.

TESTS
Water (*2.2.13*)
Minimum 55.0 per cent, determined on 10.0 g of the finely cut drug, if performed to demonstrate the freshness of the drug.

MOTHER TINCTURE

The mother tincture complies with the requirements of the general monograph *Mother tinctures for homoeopathic preparations (2029)*.

PRODUCTION
The mother tincture of *Allium sativum* L. is prepared by maceration of the cut drug using alcohol of a suitable concentration.

CHARACTERS
Appearance
Brownish-yellow liquid.

It has a peculiar and unpleasant aromatic odour.

IDENTIFICATION
A. To 2 mL of the mother tincture to be examined, add 0.2 mL of *dilute sodium hydroxide solution R*. A yellowish-white precipitate develops.

B. Thin-layer chromatography (*2.2.27*).

www.webofpharma.com

Test solution Extract 5 mL of the mother tincture to be examined with 2 quantities, each of 10 mL, of *ether R*. Combine the ether layers and dry over *anhydrous sodium sulfate R*. Filter and evaporate the filtrate in a water-bath at low temperature. Dissolve the residue in 0.4 mL of *methanol R*.

Reference solution Dissolve 10 mg of *resorcinol R*, 10 mg of *thymol R* and 30 mg of *gallic acid R* in 10 mL of *methanol R*.

Plate *TLC silica gel F_{254} plate R*.

Mobile phase *anhydrous formic acid R, toluene R, di-isopropyl ether R* (10:40:50 *V/V/V*).

Application 40 µL of the test solution and 10 µL of the reference solution.

Development Over a path of 10 cm.

Drying In air.

Detection Examine in ultraviolet light at 254 nm and identify gallic acid; spray with *anisaldehyde solution R*, heat to 105-110 °C for 5-10 min. Examine in daylight within 10 min.

Results See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Other zones may also be visible in the chromatogram obtained with the test solution.

Top of the plate	
	An intense reddish-violet zone
Thymol: an orange-red zone	
	An intense reddish-violet zone
	A violet zone
	A yellowish or greenish zone
Resorcinol: an intense orange-red zone	
Gallic acid: a yellow zone	A violet zone
(UV at 254 nm: a fluorescent quenching zone)	A greenish-yellow zone
	A violet zone may be present
Reference solution	**Test solution**

TESTS

Relative density (*2.2.5*)
0.885 to 0.960.

Ethanol (*2.9.10*)
50 per cent *V/V* to 70 per cent *V/V*.

Dry residue (*2.8.16*)
Minimum 4.0 per cent.

STORAGE
In an airtight container.

Ph Eur

Ammonium Carbonicum for Homoeopathic Preparations

(Ph. Eur. monograph 2916)

Ph Eur

DEFINITION
Mixture of varying proportions of diammonium carbonate ($(NH_4)_2CO_3$; M_r 96.1), ammonium hydrogen carbonate (NH_4HCO_3; M_r 79.1) and ammonium carbamate (NH_2COONH_4; M_r 78.1).

Content
30.0 per cent to 37.0 per cent of NH_3 (M_r 17.03).

CHARACTERS

Appearance
White or almost white, translucent masses or white or almost white, crystalline powder, with a strong smell of ammonia.

Solubility
Freely soluble in water, practically insoluble in ethanol (96 per cent).

IDENTIFICATION
A. Dissolve 1 g in *water R* and dilute to 20 mL with the same solvent. The solution is slightly alkaline (*2.2.4*).

B. It gives the reaction of carbonates and bicarbonates (*2.3.1*).

C. It gives the reaction of ammonium salts and salts of volatile bases (*2.3.1*).

TESTS

Solution S
Dissolve 10.0 g in 100 mL of *distilled water R*. Boil until the volume is reduced to about 10 mL. Verify that the emitted vapours no longer make *barium hydroxide solution R* cloudy. Cool and dilute to 50 mL with *distilled water R*.

Appearance of solution
Solution S is clear (*2.2.1*) and colourless (*2.2.2, Method I*).

Chlorides (*2.4.4*)
Maximum 20 ppm.

Dissolve 2.5 g by gradually adding a mixture of 5 mL of *nitric acid R* and 10 mL of *water R*.

Sulfates (*2.4.13*)
Maximum 60 ppm, determined on solution S.

ASSAY
Dissolve 2.5 g in *water R* and dilute to 100 mL with the same solvent. To 10.0 mL of the solution add 10.0 mL of *1 M hydrochloric acid*. Shake continuously until the effervescence ceases. Add 40 mL of *water R*. Titrate the excess of acid with *1 M sodium hydroxide*, determining the end-point potentiometrically (*2.2.20*).

1 mL of *1 M hydrochloric acid* is equivalent to 17.03 mg of NH_3.

STORAGE
In an airtight container.

Ph Eur

www.webofpharma.com

Anacardium for Homoeopathic Preparations

Oriental Cashew for Homoeopathic Preparations

(Ph. Eur. monograph 2094)

Ph Eur

DEFINITION

Dried fruit of *Semecarpus anacardium* L.f. (*Anacardium orientale* L.).

Content

Minimum 6.0 per cent *m/m* of total phenol derivatives expressed as eugenol ($C_{10}H_{12}O_2$; M_r 164.2) (dried drug).

IDENTIFICATION

A. The dried fruit is oval and more or less cordate; about 2 cm long, nearly 2 cm wide and 0.5 cm thick. Its surface is smooth, shiny and blackish. A transverse section shows a rather well developed, tough pericarp riddled with rather wide lacunae containing an abundant thick reddish-brown juice. The pericarp covers a white kernel under a reddish skin. The fruit may include the blackish, fleshy, wrinkled, cupuliferous receptacle.

B. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the suitably cut herbal drug, add 10 mL of *ethanol (90 per cent V/V) R*. Heat under reflux on a water-bath at 60 °C for 15 min. Allow to cool and filter.

Reference solution Dissolve 5 mg of *resorcinol R* and 10 mg of *β-naphthol R* in *methanol R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *methanol R, toluene R* (15:85 *V/V*).

Application 10 µL [or 5 µL], as bands of 20 mm [or 8 mm].

Development Over a path of 15 cm [or 6 cm].

Drying In air.

Detection Treat with *anisaldehyde solution R*, heat at 100-105 °C for 5-10 min and examine in daylight within 10 min.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other fainter zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
β-naphthol: a violet zone	A broad, intense violet zone (at the same level or slightly higher than β-naphthol)
	1-2 violet zones, sometimes faint
	A violet zone, sometimes faint
Resorcinol: an orange zone	
	An orange zone, sometimes faint
Reference solution	**Test solution**

TESTS

Anacardium occidentale L

Fruits of *Anacardium occidentale* L. are not present. These are up to 35 mm long, 30 mm wide, 20 mm thick, light brown and distinctly kidney-shaped. The pericarp is smooth or slightly crinkled with dark marbling in places.

Loss on drying (*2.2.32*)

Maximum 12.0 per cent, determined on 1.00 g of the finely cut herbal drug by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)

Maximum 5.0 per cent.

ASSAY

Total phenol derivatives

Ultraviolet and visible absorption spectrophotometry (*2.2.25*).

Stock solution Place 4.50 g of the crushed herbal drug in a flask. Add 200 mL of *ethanol (90 per cent V/V) R*. Boil in a water-bath under reflux for 4 h. Cool the flask. Quantitatively transfer into a volumetric flask. Dilute to 250.0 mL with *ethanol (90 per cent V/V) R*. Filter the liquid through a paper filter 125 mm in diameter. Discard the first 50 mL of the filtrate. Dilute 5.0 mL of filtrate to 50.0 mL with *ethanol (90 per cent V/V) R* and shake. Dilute 5.0 mL of this solution to 10.0 mL with *ethanol (90 per cent V/V) R* and shake.

Test solution To 2.0 mL of the stock solution add 1.0 mL of *phosphomolybdotungstic reagent R* and 10 mL of *water R*, mix and dilute to 25.0 mL with a 290 g/L solution of *sodium carbonate R*. Wait exactly 3 min then filter the solution through a fibre-glass filter with a 1 µm mesh aperture, discarding the first 5 mL.

Reference solution Dissolve 80.0 mg of *eugenol R* in *ethanol (90 per cent V/V) R* and dilute to 250.0 mL with the same solvent. Dilute 5.0 mL of the solution to 25.0 mL with *ethanol (90 per cent V/V) R*. To 2.0 mL of this solution add 1.0 mL of *phosphomolybdotungstic reagent R* and 10 mL of *water R*, mix and dilute to 25.0 mL with a 290 g/L solution of *sodium carbonate R*. Wait exactly 3 min then filter the

www.webofpharma.com

solution through a fibre-glass filter with a 1 µm mesh aperture, discarding the first 5 mL.

Measure the absorbance (*2.2.25*) of the test solution and the reference solution at 755 nm after 30 min using *water R* as the compensation liquid.

Calculate the percentage content *m/m* of total phenol derivatives, expressed as eugenol, using the following expression:

$$\frac{A_1 \times m_2 \times 400}{A_2 \times m_1}$$

A_1 = absorbance of the test solution;
A_2 = absorbance of the reference solution;
m_1 = mass of the herbal drug to be examined, in milligrams;
m_2 = mass of eugenol in the reference solution, in milligrams.

MOTHER TINCTURE

The mother tincture complies with the requirements of the general monograph *Mother tinctures for homoeopathic preparations (2029)*.

DEFINITION

The mother tincture of Anacardium is prepared from the dried fruit of *Semecarpus anacardium* L.f. (*Anacardium orientale* L.).

Content

0.5 per cent *m/m* to 1.0 per cent *m/m* of total phenol derivatives, expressed as eugenol.

PRODUCTION

The mother tincture is prepared according to the following methods prescribed in the general monograph *Methods of preparation of homoeopathic stocks and potentisation (2371)*:

— method 1.1.8, using the crushed drug (2000) (*2.9.12*) and ethanol (90 per cent *V/V*); use ethanol (70 per cent *V/V*) to prepare the 4th decimal dilution, and use ethanol (50 per cent *V/V*) for subsequent dilutions;
— method 1.1.10, using ethanol (90 per cent *V/V*).

CHARACTERS

Appearance

Yellowish-brown or reddish-brown liquid.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*) as described in identification test B for the herbal drug with the following modification.

Test solution The mother tincture to be examined.

Results See identification test B for the herbal drug.

TESTS

Relative density (*2.2.5*)

0.815 to 0.845.

Ethanol (*2.9.10*)

85 per cent *V/V* to 95 per cent *V/V*.

Dry residue (*2.8.16*)

Minimum 1.50 per cent.

ASSAY

Total phenol derivatives

Absorption spectrophotometry (*2.2.25*) as described in the assay of the herbal drug with the following modification.

Stock solution Place 8.00 g of the mother tincture to be examined in a volumetric flask and dilute to 250.0 mL with *ethanol (90 per cent V/V) R*. Dilute 5.0 mL of this solution to 20.0 mL with *ethanol (90 per cent V/V) R*.

Calculate the percentage content *m/m* of total phenol derivatives expressed as eugenol, using the following expression:

$$\frac{A_1 \times m_2 \times 80}{A_2 \times m_1}$$

A_1 = absorbance of the test solution;
A_2 = absorbance of the reference solution;
m_1 = mass of the mother tincture to be examined, in milligrams;
m_2 = mass of eugenol in the reference solution, in milligrams.

Ph Eur

Apis for Homoeopathic Preparations

Honey Bee for Homoeopathic Preparations

(Ph. Eur. monograph 2024)

Ph Eur

DEFINITION

Live worker honey bee (*Apis mellifera* L.).

CHARACTERS

Characters described under Identification.

PRODUCTION

If the bee has been exposed to treatment to prevent or cure diseases, appropriate measures are taken to ensure that the levels of residues are as low as possible.

IDENTIFICATION

The body is about 15 mm long, black, with a silky sheen, and covered with red hairs with a touch of grey. The broad tibiae are without spines. The posterior margins of the segments and legs are brown, with gradual transition to orange-red. The claws are two-membered, the maxillary palps single-membered. On the hind legs are baskets or scoops invested with bristles. The wings have 3 complete cubital cells, with the radial cell twice as long as it is wide; the 3 cells on the lower margin and the 3 middle cells are closed. A duct connects the barbed sting with the poison sac.

MOTHER TINCTURE

The mother tincture complies with the requirements of the general monograph *Mother tinctures for homoeopathic preparations (2029)*.

PRODUCTION

The mother tincture of *Apis mellifera* L. is prepared by maceration using alcohol of a suitable concentration.

CHARACTERS

Pale yellow liquid that may darken on storage.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution The mother tincture to be examined.

Reference solution Dissolve 12 mg of 4-aminobutanoic acid R, 12 mg of *leucine R* and 12 mg of *proline R* in 5 mL of *water R* and dilute to 50 mL with *alcohol R*.

Plate *TLC silica gel plate R*.

Mobile phase *water R, ethanol R* (17:63 *V/V*).

Application 20 µL, as bands.

Development Over a path of 10 cm.

Drying In air.

www.webofpharma.com

Detection Spray with *ninhydrin solution R* and heat at 100-105 °C for 10 min; examine in daylight.

Results See below the sequence of the zones present in the chromatograms obtained with the reference and test solutions. Other zones may also be visible.

Top of the plate	
	A pink zone
Leucine: a pink zone	A pink zone
	A pink zone
	A pink zone
Proline: an orange-yellow zone	An orange-yellow zone
4-Aminobutanoic acid: a pink zone	A pink zone
Reference solution	Test solution

TESTS

Relative density (*2.2.5*)
0.890 to 0.910.

Ethanol (*2.9.10*)
60 per cent *V/V* to 70 per cent *V/V*.

Dry residue (*2.8.16*)
Minimum 0.30 per cent.

Ph Eur

Apomorphine Hydrochloride for Homoeopathic Preparations

Apomorphinum Muriaticum for Homoeopathic Preparations

DEFINITION

Apomorphine Hydrochloride for Homoeopathic Preparations contains Apomorphine Hydrochloride Hemihydrate.

PRODUCTION OF STOCK

The first trituration of Apomorphine Hydrochloride for Homoeopathic Preparations is prepared using a suitable quantity of Lactose Monohydrate or Lactose as the vehicle and a validated trituration method that ensures homogeneity is achieved. The vehicle complies with the statement under Vehicles in the monograph for Homoeopathic Preparations.

Content of apomorphine hydrochloride, $C_{17}H_{17}NO_2$, HCl

The first decimal trituration contains 9.5% to 10.5% of $C_{17}H_{17}NO_2$,HCl (dried substance).

CHARACTERS

The first decimal trituration is a white powder.

IDENTIFICATION

Dissolve 2.5 g of the substance being examined without heating in *water* and dilute to 25 mL with the same solvent (solution S).

A. To 5 mL of solution S add a few millilitres of *sodium hydrogen carbonate solution* until a permanent, white precipitate is formed. The precipitate slowly becomes a greenish colour. Add 0.25 mL of *0.05M iodine* and shake. The precipitate becomes a greyish-green colour. Collect the precipitate. The precipitate dissolves in *ether* giving a purple solution, dissolves in *dichloromethane* giving a violet-blue solution and dissolves in *alcohol* giving a blue solution.

B. To 2 mL of solution S add 0.1 mL of *nitric acid*, mix and filter. The filtrate yields reaction A characteristic of *chlorides*, Appendix VI.

C. Dissolve 0.25 g of the substance being examined in 5 mL of *water*. Add 5 mL of *ammonia* and heat in a water-bath at 80° for 10 minutes. A red colour develops.

ASSAY

Disperse 2.5 g of the substance being examined in a mixture of 5.0 mL of 0.01M *hydrochloric acid* and 50 mL of *ethanol (96%)*. Carry out the method for *potentiometric titration*, Appendix VIII B, using 0.1M *sodium hydroxide*. Measure the titrant between the first 2 points of inflexion. Each mL of 0.1M *sodium hydroxide* is equivalent to 30.38 mg of $C_{17}H_{17}NO_2$,HCl.

Arsenious Trioxide for Homoeopathic Preparations

(Arsenicum Album for Homoeopathic Preparations, Ph. Eur. monograph 1599)

As_2O_3 197.8 *1327-53-3*

Ph Eur

DEFINITION

Content
99.5 per cent to 100.5 per cent of As_2O_3.

CHARACTERS

Appearance
White or almost white powder.

Solubility
Practically insoluble to sparingly soluble in water. It dissolves in solutions of alkali hydroxides and carbonates.

IDENTIFICATION

A. Dissolve 20 mg in 1 mL of *dilute hydrochloric acid R*, add 4 mL of *water R* and 0.1 mL of *sodium sulfide solution R*. The resulting yellow precipitate is soluble in *dilute ammonia R1*.

B. Dissolve 20 mg in 1 mL of *hydrochloric acid R1*, add 5 mL of *hypophosphorous reagent R* and heat for 15 min on a water-bath. A black precipitate develops.

TESTS

Appearance of solution
The solution is clear (*2.2.1*) and colourless (*2.2.2, Method II*).

Prepare a 100 g/L solution in *dilute ammonia R1*, heating if necessary.

Sulfides
Maximum 20 ppm.

Dissolve 1.0 g in 10.0 mL of *dilute sodium hydroxide solution R*. Add 0.05 mL of *lead acetate solution R*. Any colour in the test solution is not more intense than that in a standard prepared at the same time and in the same manner using a mixture of 10.0 mL of a 0.015 g/L solution of *sodium sulfide R* in *dilute sodium hydroxide solution R* and 0.05 mL of *lead acetate solution R*.

www.webofpharma.com

ASSAY

Dissolve 40.0 mg in a mixture of 10 mL of *dilute sodium hydroxide solution R* and 10 mL of *water R*. Add 10 mL of *dilute hydrochloric acid R* and 3 g of *sodium hydrogen carbonate R* and mix. Add 1 mL of *starch solution R* and titrate with *0.05 M iodine*.

1 mL of *0.05 M iodine* is equivalent to 4.946 mg of As_2O_3.

Ph Eur

Artemisia Cina for Homoeopathic Preparations

DEFINITION

Artemisia Cina for Homoeopathic Preparations is the dried, unexpanded flower heads of *Seriphidium cinum* (Berg ex Poljakov) Poljakov (Syn *Artemisia cina* Berg ex Poljakov) *Artemisia cina* O.C.Berg et C.F. Schmidt.

It contains not less than 1.0% of santonin ($C_{15}H_{18}O_3$) calculated with reference to the dried material.

IDENTIFICATION

A. The dried, slightly shiny capitula are conical to elongated-ovoid, 2 to 4 mm long and 1 to 2 mm wide, yellow-green to brownish and composed of 3 to 6 hermaphrodite florets enclosed in an involucre of 14 to 20 imbricated ovate to lanceolate bracts. Each bract has a distinct keel which is most pronounced in the ovate outer bracts near the base; the keel forms the midrib and it branches freely, the veinlets becoming contorted and frequently anastomising. The outer surface of the bracts is covered with glistening glandular hairs. The florets are about 1 mm long and 0.5 mm wide; the corolla is contracted at the base and divides at the apex into 5 short, triangular teeth.

B. Reduce to a powder and examine under a microscope using *chloral hydrate solution*. Abundant fragments of the involucral bracts in surface view are seen. Fragments from the margins are usually only one or two cells thick and are composed of very thin-walled, elongated cells; fragments from the central region of the bracts show polygonal, isodiametric epidermal cells with thickened and beaded walls; fairly numerous anomocytic stomata are present on the outer surface only. Very small cluster crystals of calcium oxalate may be present in the parenchymatous cells underlying the epidermis.

Groups of sclereids from the central region of the bracts show: individual cells varying in shape but usually considerably elongated; the ends are square or bluntly tapering or, occasionally, somewhat enlarged; the walls are strongly thickened and have scattered pits. Small groups of these sclereids are occasionally found attached to fragments of the epidermis of the bracts.

The unicellular covering trichomes are nearly always found detached; they are usually very thin-walled although slight thickening may occur in the basal region; some of these trichomes are very long and can be found in groups forming loosely felted, cottony masses. The typically labiate glandular trichomes are abundant on the bracts and are also found detached; each has a short, biseriate stalk, and a biseriate head of two or four cells around which the cuticle is raised to form a bladder-like covering.

The abundant pollen grains are fairly small, spherical, with three pores and three furrows; the exine is finely warted.

A large number of immature pollen grains are present, forming elongated, closely packed masses.

C. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Add 10 mL of *ethanol* (90%) to 1 g of the coarsely powdered drug, stir for one hour and filter.

(2) 0.1% w/v each of *santonin* and *cineole* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *silica gel H*.

(b) Use the mobile phase as described below.

(c) Apply 10 µL of each solution.

(d) Develop the plate to 10 cm.

(e) After removal of the plate, allow to dry in air, spray with *ethanolic phosphomolybdic acid solution*, heat at 100° to 105° for about 5 minutes and examine in daylight.

MOBILE PHASE

5 volumes of *glacial acetic acid*, 45 volumes of *hexane* and 50 volumes *ethyl acetate*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (2) shows the grey-blue santonin band just between the lower third and middle third and the grey-blue cineole band in the upper third.

CONFIRMATION

The chromatogram obtained with solution (1) shows a grey-blue band below the band obtained for santonin in solution (2), a strong grey-blue band level with that of santonin in solution (2) and one or two grey-blue bands just above santonin; one or two grey-blue bands between the bands obtained for santonin and cineole in solution (2) and a strong grey-blue band level with the band obtained with cineole.

Top of the plate	
A grey-blue band 1 or 2 a grey-blue bands 1 or 2 grey-blue bands a grey-blue band a grey-blue band	Cineole: a grey-blue band Santonin: a grey-blue band
Solution (1)	**Solution (2)**

TESTS

Foreign matter

Not more than 5% of sections of stem and pieces of narrow-linear hairy leaves; not more than 2% of other foreign matter, Appendix XI D.

Ash

Not more than 11.0%, Appendix XI J, Method II.

Loss on drying

Not more than 10.0%, Appendix IX D.

ASSAY

Carry out the method for *liquid chromatography*, Appendix III D, using the following solutions.

(1) To 1.0 g of the powdered herbal drug add 50 mL of *methanol* and stir for 2hours. Filter the solution using a dry

www.webofpharma.com

filter paper into a 100 mL volumetric flask, wash the filtrate with *methanol*, add the washings to the filtrate and dilute to 100 mL with *methanol* and mix. Weigh approximately 5 g (6.5 mL) of the solution and add 20 mL of *methanol* in a 50 mL volumetric flask and dilute to volume with *water*.

(2) 0.005% w/v of *santonin BPCRS* prepared by dissolving 100 mg *santonin BPCRS* in 100 ml *methanol* and diluting 5 mL of the resulting solution to 100 mL with the mobile phase.

(3) 0.005% w/v each of *santonin BPCRS* and *methyl 4-hydroxybenzoate* in the mobile phase.

CHROMATOGRAPHIC CONDITIONS

(a) Use a stainless steel column (15 cm × 4.6 mm) packed with *octadecylsilyl silica gel for chromatography* (5 µm) (Kromasil C18 is suitable) fitted with a stainless steel guard column packed with the same material.

(b) Use isocratic elution and the mobile phase described below.

(c) Use a flow rate of 1.0 mL per minute.

(d) Use a column temperature of 25°.

(e) Use a detection wavelength of 236 nm.

(f) Inject 10 µL of each solution.

MOBILE PHASE

Equal volumes of *methanol* and *water*.

SYSTEM SUITABILITY

The test is not valid unless, in the chromatogram obtained with solution (3), the *resolution factor* between the peaks due to *methyl 4-hydroxybenzoate* and *santonin* is not less than 2.0.

DETERMINATION OF CONTENT

Calculate the content of $C_{15}H_{18}O_3$ in the herbal drug using the declared content of $C_{15}H_{18}O_3$ in *santonin BPCRS* using the following expression:

$$\frac{A_1}{A_2} \times \frac{m_2}{V_2} \times \frac{V_1}{m_1} \times p \times \frac{100}{100 - d}$$

A_1	=	area of the peak due to santonin in the chromatogram obtained with solution (1);
A_2	=	area of the peak due to santonin in the chromatogram obtained with solution (2);
m_1	=	weight of the herbal drug being examined in mg;
m_2	=	weight of *santonin BPCRS* in mg;
V_1	=	dilution volume of solution (1) in mL;
V_2	=	dilution volume of solution (2) in mL;
p	=	percentage content of santonin ($C_{15}H_{18}O_3$) in *santonin BPCRS*;
d	=	percentage loss on drying of the herbal drug being examined.

MOTHER TINCTURE

The mother tincture complies with the requirements stated under Mother Tinctures for Homoeopathic Preparations and with the following requirements.

DEFINITION

It contains not less than 0.1% of santonin ($C_{15}H_{18}O_3$).

PRODUCTION

The mother tincture of *Artemisia cina* is prepared from the powdered drug using *Method 1.1.8* described in the monograph for Methods of Preparation of Homoeopathic Stocks and Potentisation. Use 86% w/w (90% v/v) of *ethanol*.

CHARACTERISTICS

The mother tincture is a golden yellow to greenish liquid.

IDENTIFICATION

The mother tincture complies with Identification test C above using the mother tincture as solution (1).

TESTS

Ethanol

40% to 46% w/w (47% to 54% v/v), Appendix VIII F.

Dry residue

Not less than 1.8% w/w, Appendix XI P.

Relative density

0.835 to 0.855, Appendix V G.

ASSAY

Carry out the method for *liquid chromatography*, Appendix III D, as described for the herbal drug using as solution (1) the mother tincture.

DETERMINATION OF CONTENT

Calculate the content of $C_{15}H_{18}O_3$ in the mother tincture using the declared content of $C_{15}H_{18}O_3$ in *santonin BPCRS* using the following expression:

$$\frac{A_1}{A_2} \times \frac{m_2}{V_2} \times \frac{V_1}{m_1} \times p$$

A_1	=	area of the peak due to santonin in the chromatogram obtained with solution (1);
A_2	=	area of the peak due to santonin in the chromatogram obtained with solution (2);
m_1	=	weight of the herbal drug being examined in mg;
m_2	=	weight of *santonin BPCRS* in mg;
V_1	=	dilution volume of solution (1) in mL;
V_2	=	dilution volume of solution (2) in mL;
p	=	percentage content of santonin ($C_{15}H_{18}O_3$) in *santonin BPCRS*.

Barium Chloride Dihydrate for Homoeopathic Preparations

(Barium Chloratum for Homoeopathic Preparations, Ph. Eur. monograph 2142)

$BaCl_2,2H_2O$ 244.3 *10326-27-9*

Ph Eur

DEFINITION

Content

99.0 per cent to 101.0 per cent of $BaCl_2,2H_2O$.

CHARACTERS

Appearance

White or almost white, crystalline powder or colourless crystals.

Solubility

Freely soluble in water, very slightly soluble or practically insoluble in ethanol (96 per cent).

IDENTIFICATION

A. Dissolve 0.1 g in 1 mL of *water R*. Add 0.3 mL of *dilute sulfuric acid R*. A white precipitate is formed; it is insoluble in *dilute hydrochloric acid R* and in *dilute nitric acid R*.

B. It gives reaction (a) of chlorides (*2.3.1*).

HOMOEOPATHIC PREPARATIONS

www.webofpharma.com

TESTS

Solution S
Dissolve 10.0 g in *water R* and dilute to 100 mL with the same solvent.

Appearance of solution
Solution S is clear (*2.2.1*) and colourless (*2.2.2, Method II*).

Acidity or alkalinity
To 10 mL of solution S add 0.1 mL of *phenolphthalein solution R*. Not more than 0.2 mL of *0.01 M hydrochloric acid* or *0.01 M sodium hydroxide* is required to change the colour of the indicator.

ASSAY

Dissolve 0.200 g in 100 mL of *water R*. Add 100 mL of *methanol R*, 10 mL of *concentrated ammonia R* and 2 mg of *phthalein purple R*. Titrate with *0.1 M sodium edetate* until the colour changes from violet to colourless.

1 mL of *0.1 M sodium edetate* is equivalent to 24.43 mg of $BaCl_2,2H_2O$.

Ph Eur

Belladonna for Homoeopathic Preparations

(Ph. Eur. monograph 2489)

Ph Eur

DEFINITION

Whole, fresh, flowering plant of *Atropa belladonna* L., harvested at the end of flowering, with the ligneous base of the stems removed.

IDENTIFICATION

The root crown is short, thick, cylindrical, with one or more heads, and with many branching roots extending from it; these are grey or brown, fleshy, cylindrical or fusiform, very rarely twisted. The erect stem of the youngest part is cylindrical and pubescent. The petiolate leaves are alternate, simple, oval, attenuated at both ends, lacking stipules, with pinnate venation, up to 20 cm long and 10 cm wide; on the flowering stems they are paired and unequal in size.
The drooping, pedunculate, solitary flowers appear between the petioles of the paired leaves; they are actinomorphous, pentameric, with superior ovaries; they have a gamosepalous, glandular, green calyx, which grows larger after flowering. The corolla, 2-3 cm long, is campanulate, gamopetalous, greenish-yellow with violet veins in the upper part; it is hairy and deciduous, divided into 5 narrow, rounded lobes. The 5 alternipetalous stamens, attached at the base of the corolla, have long filaments which are hairy in the lower part; they bear bilocular, introrse anthers which dehisce longitudinally. The superior ovary consists of 2 carpels with axile placentation. The style is simple, ending in a slightly cordiform stigma, extending beyond the stamens. The fruit is a spherical, fleshy berry, the size of a cherry, green then black and shiny when ripe. The seeds are numerous, reniform with a testa showing markings.

TESTS

Foreign matter (*2.8.2*)
Maximum 5 per cent.

Loss on drying (*2.2.32*)
Minimum 75.0 per cent, determined on 5.0 g of the finely cut drug by drying in an oven at 105 °C for 2 h.

MOTHER TINCTURE

The mother tincture complies with the requirements of the general monograph *Mother tinctures for homoeopathic preparations (2029)*.

DEFINITION

Content
0.020 per cent *m/m* to 0.050 per cent *m/m* of hyoscyamine ($C_{17}H_{23}NO_3$; M_r 289.4).

PRODUCTION

The mother tincture is prepared from the comminuted herbal drug according to the following methods prescribed in the monograph *Methods of preparation of homoeopathic stocks and potentisation (2371)*:
— method 1.1.3;
— method 1.1.10, using ethanol (45 per cent *V/V*) and a maceration time of 3-5 weeks.

CHARACTERS

Appearance
Brown liquid.

IDENTIFICATION

Examine the chromatograms obtained in the test for atropine.

Detection A Spray with *potassium iodobismuthate solution R2* until orange or brown zones become visible against a yellow background. Examine in daylight.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present, in particular in the middle of the chromatogram obtained with the test solution.

Top of the plate	
Hyoscine: an orange or brown zone	An orange or brown zone, sometimes very faint or absent (hyoscine)
Hyoscyamine: an orange or brown zone	An orange or brown zone (hyoscyamine)
Reference solution	**Test solution**

The zone due to hyoscine in the chromatogram obtained with the reference solution and that with the same R_F in the chromatogram obtained with the test solution are located at the limit between the middle third and the upper third and they may therefore appear in either part of the chromatogram.

TESTS

Relative density (*2.2.5*)
0.932 to 0.947 when method 1.1.3 is used.

Ethanol (*2.9.10*)
40 per cent *V/V* to 50 per cent *V/V* when method 1.1.10 is used.

Dry residue (*2.8.16*)
Minimum 1.4 per cent.

Mother tincture of Hyoscyamus niger – mother tincture of Datura stramonium.
Concentrate 10 mL of the mother tincture to be examined on a water bath until a volume of 5 mL is obtained.

www.webofpharma.com

Add 10 mL of *water R* and filter. Shake the filtrate with 5 mL of *methylene chloride R* and collect the organic layer. Filter and evaporate the filtrate to dryness under reduced pressure. Take up the residue with 10 mL of hot *water R*, and add 0.1 mL of *dilute ammonia R1*. A greenish-blue fluorescence appears when examined under ultraviolet light at 365 nm.

The absence of greenish-blue fluorescence indicates substitution by the mother tincture of Hyoscyamus niger and/or by the mother tincture of Datura stramonium.

Atropine

Thin-layer chromatography (*2.2.27*).

Test solution Evaporate 10 mL of the mother tincture to be examined on a water-bath. Take up the residue with 5 mL of *dilute sulfuric acid R1* and filter. Make alkaline with *concentrated ammonia R* and extract with 15 mL of *1,1-dimethylethyl methyl ether R*. Dry the ether layer over *anhydrous sodium sulfate R* and filter. Evaporate to dryness on a water-bath and dissolve the residue in 1 mL of *methanol R*.

Reference solution Dissolve 50 mg of *hyoscyamine sulfate R* in 9 mL of *methanol R* (solution A). Dissolve 15 mg of *hyoscine hydrobromide R* in 10 mL of *methanol R* (solution B). To 8 mL of solution A add 1.8 mL of solution B and dilute to 10 mL with *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *concentrated ammonia R, water R, acetone R* (3:7:90 *V/V/V*).

Application 20 µL [or 5 µL] as bands.

Development Over a path of 10 cm [or 6 cm].

Drying At 105 °C for 15 min; allow to cool.

Detection B After detection A (see Identification), spray with *sodium nitrite solution R* until the yellow background disappears. Examine in daylight.

Result B No greyish-blue zone (atropine) appears in place of the brown or reddish-brown zone due to hyoscyamine in the chromatogram obtained with the test solution.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Introduce 1.500 g of the mother tincture to be examined into a volumetric flask and dilute to 10.0 mL with *water for chromatography R*. Apply the mixture to a cartridge filled with a cation-exchange material (60 µm; 60 mg), pre-conditioned with 2 mL of *methanol R2* and then 2 mL of *water for chromatography R*. Rinse the volumetric flask with 1 mL of a mixture of 2 volumes of *anhydrous formic acid R* and 98 volumes of *water for chromatography R*, and apply the rinsings to the cartridge. Wash the cartridge with 2 mL of a mixture of 2 volumes of *anhydrous formic acid R* and 98 volumes of *water for chromatography R* and then with 2 mL of *methanol R2*. Dry the cartridge with the aid of a vacuum and elute with 3.5 mL of a mixture of 2 volumes of *concentrated ammonia R* and 98 volumes of *methanol R2*. Expel the solvent remaining in the cartridge into the eluate, add 40 µL of *glacial acetic acid R* and dilute to 5.0 mL with *water for chromatography R*.

Reference solution (a) Dissolve 10.0 mg of *hyoscyamine sulfate CRS* in *methanol R2* and dilute to 10.0 mL with the same solvent.

Reference solution (b) Dissolve 10.0 mg of *hyoscine hydrobromide R* in *methanol R2* and dilute to 10.0 mL with the same solvent.

Reference solution (c) Mix 3.0 mL of reference solution (a) and 2.5 mL of reference solution (b) and dilute to 25.0 mL with mobile phase A.

Column:
- *size*: *l* = 0.15 m, Ø = 4.6 mm;
- *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (3 µm);
- *temperature*: 30 °C.

Mobile phase:
- *mobile phase A*: *triethylamine R, acetonitrile for chromatography R, phosphate buffer solution pH 7.0 R6* (0.01:5:95 *V/V/V*);
- *mobile phase B*: *triethylamine R, phosphate buffer solution pH 7.0 R6, acetonitrile for chromatography R* (0.01:40:60 *V/V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 5	90	10
5 - 20	90 → 10	10 → 90

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 210 nm.

Injection 20 µL of the test solution and reference solution (c).

Retention time Hyoscyamine = about 12 min; hyoscine = about 13.5 min.

System suitability Reference solution (c):
- *resolution*: minimum 5 between the peaks due to hyoscyamine and hyoscine;
- *symmetry factor*: maximum 2.0 for the peak due to hyoscyamine.

Calculate the percentage content *m/m* of hyoscyamine using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 16.667}$$

A_1 = area of the peak due to hyoscyamine in the chromatogram obtained with the test solution;
A_2 = area of the peak due to hyoscyamine in the chromatogram obtained with reference solution (c);
m_1 = mass of the mother tincture to be examined used to prepare the test solution, in grams;
m_2 = mass of *hyoscyamine sulfate CRS* used to prepare the reference solution, in grams;
p = assigned percentage content of anhydrous hyoscyamine in *hyoscyamine sulfate CRS*.

Ph Eur

Cadmium Sulfate Hydrate for Homoeopathic Preparations

(Cadmium Sulfuricum for Homoeopathic Preparations, Ph. Eur. monograph 2143)

$CdSO_4,8/3H_2O$ 256.5

Ph Eur

DEFINITION

Content

98.0 per cent to 102.0 per cent (anhydrous substance).

CHARACTERS

Appearance

White or almost white, crystalline powder.

www.webofpharma.com

Solubility
Freely soluble in water, practically insoluble in ethanol (96 per cent).

IDENTIFICATION
A. It gives reaction (a) of sulfates (*2.3.1*).

B. To 2 mL of solution S (see Tests) add 2 mL of *sodium sulfide solution R*. A yellow precipitate is formed.

TESTS

Solution S
Dissolve 5.0 g in *carbon dioxide-free water R* and dilute to 50 mL with the same solvent.

Appearance of solution
Solution S is clear (*2.2.1*) and colourless (*2.2.2, Method II*).

Acidity or alkalinity
To 10 mL of solution S add 0.3 mL of *methyl orange solution R*. Not more than 0.5 mL of *0.01 M hydrochloric acid* or *0.01 M sodium hydroxide* is required to change the colour of the indicator.

Nitrates
Maximum 100 ppm.

Dissolve 1.0 g in *water R* and dilute to 20.0 mL with the same solvent. To 1.0 mL of this solution add 0.2 mL of a 10 g/L solution of *sulfanilic acid R* in *acetic acid R* and 0.2 mL of a recently prepared 3 g/L solution of *naphthylamine R* in *acetic acid R*. Add a turning of *zinc R*. A pink colour is produced within 5 min. It is not more intense than that of a mixture of 0.5 mL of *nitrate standard solution (10 ppm NO_3) R* and 0.5 mL of *water R*, prepared at the same time.

Zinc sulfate, alkaline-earth sulfates, rare-earth sulfates
Dissolve 1.0 g in 17 mL of *water R*. Add 0.5 mL of *hydrochloric acid R* and 1 g of *thioacetamide R*. Heat in a water-bath for 10 min. Dilute to 20.0 mL with *water R* and filter. Evaporate 10.0 mL of this solution to dryness in an oven. Ignite the residue at about 800 ± 50 °C to constant mass. The residue weighs a maximum of 2 mg.

Arsenic (*2.4.2, Method A*)
Maximum 2 ppm, determined on 5 mL of solution S.

Water (*2.5.12*)
16.0 per cent to 20.0 per cent, determined on 80 mg. Shake for 10 min before carrying out the determination.

ASSAY
Dissolve 0.200 g in 50 mL of *water R*. Add 10 mL of *ammonium chloride buffer solution pH 10.0 R* and 50 mg of *mordant black 11 triturate R1*. Titrate with *0.1 M sodium edetate* until the colour changes from red to green.

1 mL of *0.1 M sodium edetate* is equivalent to 20.85 mg of $CdSO_4$.

Ph Eur

Calcium Fluoratum for Homoeopathic Preparations

(Ph. Eur. monograph 2996)

CaF_2 78.1 *7789-75-5*

Ph Eur

DEFINITION

Content
98.0 per cent to 102.0 per cent of CaF_2.

CHARACTERS

Appearance
Fine, white or almost white powder.

Solubility
Practically insoluble in water, slightly soluble in mineral acids.

IDENTIFICATION
A. To 0.80 g add 20 mL of *hydrochloric acid R* and heat to boiling under a reflux condenser until complete dissolution (about 30 min). After cooling, add 0.1 mL of *phenolphthalein solution R*, and then *concentrated ammonia R* until a pink colour is obtained. Add *glacial acetic acid R* until the solution is decolourised, then add 1 mL in excess. Filter and dilute to 40 mL with *water R*. Dilute 1 mL of the solution obtained to 5 mL with *distilled water R* and add 2 mL of *ammonium oxalate solution R*. A white precipitate is formed which dissolves in 2 mL of *dilute hydrochloric acid R*.

B. In a lead or platinum crucible, mix 10 mg with 20 mg of *anhydrous colloidal silica R* and a few drops of *sulfuric acid R*, with the aid of a copper wire, in order to give a thin slurry. Cover the crucible with a thin, transparent plate of plastic under which a drop of *water R* is suspended, and warm gently. A white ring is rapidly formed around the drop of water.

TESTS

Free acid
Shake 5.0 g with 2 g of *calcium chloride R* and 100 mL of *water R* for 5 min. Heat to 70 °C and filter. To 40 mL of the filtrate, maintained at 70 °C, add 0.1 mL of *methyl red solution R*. Not more than 1.0 mL of *0.1 M sodium hydroxide* is required to change the colour of the indicator to yellow.

ASSAY
Introduce 0.150 g into a 500 mL conical flask and add 8 mL of *hydrochloric acid R*. Boil for 3-4 min on a preheated hot plate and allow to cool. Add 300 mL of *water R*, followed by *strong sodium hydroxide solution R* until the first appearance of persistent opalescence (about pH 14). Add 0.13 g of *calconecarboxylic acid triturate R* and titrate with *0.1 M sodium edetate* until the colour changes from red-violet to pure blue. The opalescence caused by the strong sodium hydroxide solution disappears during the course of the titration. If still visible at the end of the titration, it can be dissolved by adding a few drops of *hydrochloric acid R*.

1 mL of *0.1 M sodium edetate* is equivalent to 7.81 mg of CaF_2.

Ph Eur

www.webofpharma.com

Calcium Iodide Tetrahydrate for Homoeopathic Preparations

(Calcium Iodatum for Homoeopathic Preparations, Ph. Eur. monograph 2144)

$CaI_2,4H_2O$ 366.0 *13640-62-5*

Ph Eur

DEFINITION

Content

97.0 per cent to 102.0 per cent of CaI_2 (anhydrous substance).

CHARACTERS

Appearance

White or almost white, very hygroscopic powder.

Solubility

Very soluble or freely soluble in water and in ethanol (96 per cent).

IDENTIFICATION

A. Solution S (see Tests) gives reaction (a) of calcium (*2.3.1*).

B. Solution S (see Tests) gives reaction (b) of iodides (*2.3.1*).

TESTS

Solution S

Dissolve 10.0 g in *distilled water R* and dilute to 100.0 mL with the same solvent.

Appearance of solution

Solution S is clear (*2.2.1*) and not more intensely coloured than reference solution GY_5 (*2.2.2, Method II*).

Free iodine, iodates

To 5 mL of solution S add 2 mL of *methylene chloride R*. Shake and allow to stand. The organic layer is colourless (*2.2.2, Method I*) (free iodine). Add 0.2 mL of *dilute sulfuric acid R*. Shake and allow to stand. The organic layer remains colourless (*2.2.2, Method I*) (iodates).

Sulfates (*2.4.13*)

Maximum 150 ppm.

Dilute 10 mL of solution S to 15 mL with *distilled water R*.

Iron (*2.4.9*)

Maximum 10 ppm, determined on 10 mL of solution S.

Water (*2.5.12*)

18.0 per cent to 22.0 per cent, determined on 0.100 g.

ASSAY

Dissolve 0.300 g in 50 mL of *water R*. Add 5 mL of *dilute nitric acid R* and 25.0 mL of *0.1 M silver nitrate*. Shake. Add 2 mL of *ferric ammonium sulfate solution R2* and titrate with *0.1 M ammonium thiocyanate* until the colour changes to reddish-yellow.

1 mL of *0.1 M silver nitrate* is equivalent to 14.70 mg of CaI_2.

STORAGE

In an airtight container.

Ph Eur

Calcium Phosphate for Homoeopathic Preparations

Calcium Phosphoricum for Homoeopathic Preparations

DEFINITION

Calcium Phosphate for Homoeopathic Preparations contains Calcium Phosphate.

PRODUCTION OF STOCK

The first trituration of Calcium Phosphate for Homoeopathic Preparations is prepared using a suitable quantity of a vehicle, such as Lactose Monohydrate, Lactose or Sucrose, and a validated method for trituration that ensures homogeneity is achieved. The vehicle complies with the statement under Vehicles in the monograph for Homoeopathic Preparations.

Content of calcium Ca

The first decimal trituration contains 3.5% to 4.0% of Ca.

CHARACTERISTICS

The first decimal trituration is a white powder.

IDENTIFICATION

Wash 5 g of the first decimal trituration of the substance being examined with three 10-mL quantities of *water*. The dried residue complies with the following tests.

A. Dissolve 0.1 g of the dried residue in 5 mL of a 25% v/v solution of *nitric acid*. The resulting solution yields reaction B of *phosphates*, Appendix VI.

B. The dried residue yields reaction B characteristic of *calcium salts*, Appendix VI. Filter before adding *potassium ferrocyanide solution*.

C. The dried residue complies with the limits of the Assay.

D. If the preparation includes Lactose Monohydrate as the vehicle, it complies with the following test. Dissolve 0.25 g in 5 mL of *water*. Add 5 mL of *ammonia* and heat in a water-bath at 80° for 10 minutes. A red colour develops.

E. If the preparation includes Sucrose as the vehicle, it complies with the following test. Dissolve 5.0 g in *carbon dioxide-free water* and dilute to 10 mL with the same solvent. Dilute 1 mL of the solution to 100 mL with *water*. To 5 mL of the solution add 0.15 mL of freshly prepared *copper sulfate solution* and 2 mL of freshly prepared *dilute sodium hydroxide solution*. The solution is blue and clear and remains so after boiling. To the hot solution add 4 mL of *dilute hydrochloric acid* and boil for 1 minute. Add 4 mL of *dilute sodium hydroxide solution*. An orange precipitate is formed immediately.

ASSAY

Dissolve 0.2 g of the residue in a mixture of 1.0 mL of *hydrochloric acid R1* and 5 mL of *water*. Add 25.0 mL of 0.1M *disodium edetate* and dilute to 200 mL with *water*. Adjust to about pH 10 with *concentrated ammonia*. Add 10 mL of *ammonia buffer pH 10.0* and a few milligrams of *mordant black 11* triturate. Titrate the excess disodium edetate with 0.1M *zinc sulfate* until the colour changes from blue to violet. Each mL of 0.1M sodium hydroxide is equivalent to 4.008 mg of Ca.

www.webofpharma.com

Cineraria Maritima for Homoeopathic Preparations

DEFINITION

Cineraria Maritima for Homoeopathic Preparations is the fresh aerial parts of *Cineraria maritima* L. harvested before flowering.

IDENTIFICATION

Plant Low growing, woody-based perennial 25 to 30 cm occasionally up to 100 cm high, with strong, white tomentose shoots up to 20 mm in diameter. The shoots are much branched and those bearing the flowers are elongated with some smaller leaves in the upper part; the shorter, non-flowering shoots remain compressed with the leaves forming a rosette at the top.

Leaves The leaves are alternate, up to 25 cm long and 12 cm wide, ovate or oblong-ovate, the lowest coarsely toothed, the upper ones deeply pinnatified or pinnate with 4 to 6 oblong to blunt, often 3 to 5 lobed, unequal segments. The under surface is covered with a dense white felt, the upper surface is green with scattered cottony hairs.

MOTHER TINCTURE

The mother tincture complies with the requirements stated under Mother Tinctures for Homoeopathic Preparations and with the following requirements.

PRODUCTION

The mother tincture of *Cineraria maritima* L. is prepared from the cut drug using *Method 1.1.7* described in the monograph for Methods of Preparation of Homoeopathic Stocks and Potentisation. Use 43% w/w (50% v/v) of *ethanol*.

CHARACTERISTICS

The mother tincture is a dark yellow, clear to slightly turbid liquid.

IDENTIFICATION

A. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Dilute 5 mL of the mother tincture with 15 mL of *water* and transfer to a cartridge containing *octadecyl-bonded silica sorbent* (a Sep-pak C18 cartridge is suitable) previously washed with 10 mL of *methanol* followed by 10 mL of *water*. Elute with 10 mL of *methanol*, evaporate the eluant and dissolve the residue in 0.5 mL of *methanol*.

(2) 0.05% w/v each of *hyperoside* and *rutin* and 0.01% w/v of *scopoletin* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *silica gel* F_{254}.

(b) Use the mobile phase described below.

(c) Apply 30 µL of solution (1) and 10 µL of solution (2) as 10 mm bands.

(d) Develop the plate to 15 cm.

(e) After removal of the plate, dry in air and spray the plate with a 1% w/v solution of *diphenylboric acid aminoethyl ester* in *methanol* and then spray with a 5% w/v solution of *polyethylene glycol 400* in *methanol*. Heat at 100° to 105° for 5 minutes, allow to dry in air and examine immediately in *ultraviolet light (365 nm)*.

MOBILE PHASE

10 volumes of *water*, 10 volumes of *formic acid* and 80 volumes of *ethyl acetate*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (2) shows three fluorescent bands: an orange fluorescent band with a low Rf value (rutin), an orange fluorescent band with an Rf value in the middle region (hyperoside) and a blue fluorescent band with an Rf value in the upper region (scopoletin).

CONFIRMATION

The chromatogram obtained with solution (1) shows an orange fluorescent band in a similar position to rutin, another fluorescent band above this orange band, another orange fluorescent band in a similar position to hyperoside with a green fluorescent band just below, one or two green fluorescent bands between the bands in similar positions to hyperoside and scopoletin, one blue-green fluorescent band in a similar position to scopoletin and one yellow-green to orange fluorescent band above the blue-green fluorescent band.

Top of the plate	
A yellow-green to orange fluorescent band	
A blue-green fluorescent band	Scopoletin: a blue fluorescent band
An orange fluorescent band	Hyperoside: an orange fluorescent band
A green fluorescent band	
A fluorescent band	
An orange fluorescent band	Rutin: an orange fluorescent band
Solution (1)	**Solution (2)**

B. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Evaporate off the ethanol from 50 mL of the mother tincture. Make the residue alkaline with *dilute ammonia R1* and extract with three 20-mL quantities of *chloroform*. Evaporate the combined chloroform extracts to dryness and dissolve the residue in 1 mL of *ethanol (60%)*.

(2) 0.1% w/v of *reserpine* in *acetone*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *silica gel* F_{254}.

(b) Use the mobile phase described below.

(c) Apply 30 µL of solution (1) and 20 µL of solution (2) as 10 mm bands.

(d) Develop the plate to 10 cm.

(e) After removal of the plate, dry in air and spray the plate with a 2% w/v solution of *dimethylaminobenzaldehyde* in *ethanol* and then spray with a solution of *sulfuric acid*. Heat at 100° to 105° for 5 minutes and examine in daylight.

MOBILE PHASE

10 volumes of *methanol* and 90 volumes of *chloroform*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (2) shows one blue band with an Rf value of 0.80.

www.webofpharma.com

CONFIRMATION

The chromatogram obtained with solution (1) shows a series of violet bands between the line of application and Rf value 0.65, one pink band at Rf value 0.75 and one red band at Rf value 0.90.

Top of the plate	
A red band A pink band A series of violet bands between the line of application and Rf 0.65	Reserpine: a blue band
Solution (1)	Solution (2)

TESTS

Ethanol

25 to 35% w/w (31 to 42% v/v), Appendix VIII F.

Dry residue

Not less than 1.0%, determined on 2 mL, Appendix XI P.

Relative density

0.957 to 0.977, Appendix V G.

STORAGE

Cineraria Maritima for Homoeopathic Preparations should be protected from light.

Citrullus Colocynthis Fruit for Homoeopathic Preparations

DEFINITION

Citrullus Colocynthis Fruit for Homoeopathic Preparations is the dried, peeled fruits of *Citrullus colocynthis* (L.) Schrad. with the seeds removed.

IDENTIFICATION

A. The peeled fruits are spherical with a diameter of 5 to 10 cm, white to pale yellow and very light in texture, consisting mainly of soft, spongy tissue from the inner cupule and the placentae. The external surface is marked by spiral, flattish, knife marks where the peel has been removed. In cross section, three conspicuous fissures can be seen radiating from the centre and dividing the fruit into three parts. Each part contains two groups of seeds near the periphery, the remaining space being filled with pithy parenchyma. Each fruit contains 200 to 300 seeds. The inferior ovary is initially tripartite but as the placentae grow out from the centre towards the circumference, each divides into two, half curving backwards, and giving the appearance of a hexapartite ovary.

B. Reduce to a powder. The powder is pale yellowish-buff. Examine under a microscope using *chloral hydrate solution*. The powder shows abundant, large, partly lignified, thin-walled, finely pitted, usually fragmented parenchyma; smaller cells with slightly collenchymatous thickening and more distinct pitted circular to oval areas, lignified, spirally or annularly thickened vessels.

C. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Add 30 mL of 86% v/v *ethanol* to 3 g of the coarsely powdered drug and heat under reflux for 2 hours. Allow to cool and filter. Evaporate 20 mL of the filtrate to about 5 mL.

(2) 0.1% w/v each of *caffeine*, *coumarin* and *resorcinol* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *silica gel* F_{254}.

(b) Use the mobile phase described below.

(c) Apply 20 µL of each solution.

(d) Develop the plate to 10 cm.

(e) Remove the plate, dry it in air and examine under *ultraviolet light (254 nm)*.

MOBILE PHASE

1 volume of 13.5M *ammonia*, 9 volumes of *methanol* and 90 volumes of *dichloromethane*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (2) shows three clearly separated bands (approximate Rf values: resorcinol 0.31, caffeine 0.67 and coumarin 0.87).

CONFIRMATION

The chromatogram obtained with solution (1) shows two dark bands at Rf values of 0.08 and 0.1 respectively between the line of application and the band due to resorcinol, one dark band at an Rf value of 0.56 positioned between the band due to resorcinol and that due to caffeine, and one dark band at approximately Rf value of 0.78 positioned between the band due to caffeine and that due to coumarin. Other bands may be present.

Top of the plate	
	Coumarin: a dark band
A dark band	
	Caffeine: a dark band
A dark band	
	Resorcinol: a dark band
A dark band	
A dark band	
Solution (1)	Solution (2)

www.webofpharma.com

TESTS

Foreign matter

Not more than 2.0% of the outer part of the pericarp; not more than 5.0% of seeds; not more than 2.0% of other foreign matter, Appendix XI D.

Loss on drying

When dried at 100° to 105° for 2 hours, loses not more than 22.0% of its weight. Use 1 g.

Total ash

Not more than 13.0%, Appendix XI J, Method II.

MOTHER TINCTURE

The mother tincture complies with the requirements stated under Mother Tinctures for Homoeopathic Preparations and with the following requirements.

PRODUCTION

The mother tincture of *Citrullus colocynthis* (L.) Schrad. is prepared from the powdered drug using *Method 4a* described in the monograph for Methods of Preparation of Homoeopathic Stocks and Potentisation. Use 86% w/w (90% v/v) *ethanol.*

CHARACTERISTICS

The mother tincture is a light yellow to yellow liquid.

IDENTIFICATION

The mother tincture complies with Identification test C above using the mother tincture as solution (1).

TESTS

Ethanol

81% to 91% w/w (86% to 94% v/v), Appendix VIII F.

Dry residue

1.0% to 2.5% w/w, Appendix XI P.

Relative density

0.830 to 0.850, Appendix V G.

Cocculus Indicus for Homoeopathic Preparations

(Cocculus for Homoeopathic Preparations, Ph. Eur. monograph 2486)

Ph Eur

DEFINITION

Dried, ripe fruit of *Anamirta cocculus* (L.) Wight & Arn. (syn. *A. paniculata* Colebr.).

Content

Minimum 0.80 per cent of picrotoxinin ($C_{15}H_{16}O_6$; M_r 292.3) (dried drug).

IDENTIFICATION

First identification: A, B, D.

Second identification: A, B, C.

A. The fruits are dark greyish-brown or black, reniform or sub-spherical, about 6-10 mm in diameter and 9-12 mm long; the outer surface is irregularly wrinkled with a ridge about 4-6 mm long running between the pale, circular scar left by the stalk and the small beak of the remains of the stigma. The pericarp is hard, about 1 mm thick and the inner surface is brownish-grey, hard and woody.
Cut transversely, the fruit shows a single, cup-shaped seed into the hollow of which an ingrowth of the mesocarp and endocarp projects. Cut longitudinally, the endosperm shows the presence of 2 narrow cavities in each of which is enclosed 1 of the foliaceous cotyledons.

B. Microscopic examination (*2.8.23*). Reduce to a powder (710) (*2.9.12*). The powder is brown. Examine under a microscope using *chloral hydrate solution R.*
The powder shows the following diagnostic characters (Figure 2486.-1): fragments of the epicarp (surface view [D]) consisting of thin-walled, polygonal cells, about 30-50 µm in diameter [Da], anomocytic stomata (*2.8.3*) [Db], and cells in a pattern consisting of a cell with slightly thickened walls, pitted at the centre, surrounded by 4-6 cells [Dc]; fragments of the epicarp and outer layers of the mesocarp (transverse section [C]) showing the epicarp covered by a fine cuticle [Ca] and cells of the mesocarp, ovoid or rounded, some containing prisms of calcium oxalate [Cb]; numerous fragments of the inner layers of the mesocarp and of the endocarp [A] consisting of sclereids [Aa] and short fibres with pitted walls [Ab]; fragments of the endocarp consisting of layers of variously oriented fibres (surface view [E]); sclereids and isolated fibres [B]; vascular bundles (longitudinal section [F]), accompanied by fibres [Fa]; fragments of the endosperm [G, H] containing very numerous small acicular crystals.

C. Thin-layer chromatography (*2.2.27*).

Test solution To 2.00 g of the powdered herbal drug (710) (*2.9.12*) add 20 mL of *ethanol (90 per cent V/V) R*, shake for 2 h and then centrifuge (1000 *g*). Use the supernatant.

Reference solution Dissolve 10 mg of *picrotin R* and 10 mg of *picrotoxinin R* in *ethanol (96 per cent) R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *methanol R, ethyl acetate R, heptane R* (10:40:50 *V/V/V*).

Application 40 µL [or 10 µL] as bands of 20 mm [or 10 mm].

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Spray with *anisaldehyde solution R*, heat at 100-105 °C for 5-10 min and examine immediately in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Above the zone due to picrotoxinin, several pink or violet zones may also be visible in the chromatogram obtained with the test solution.

Top of the plate	
Picrotoxinin: a blue zone	A blue zone (picrotoxinin)
Picrotin: a blue zone	A blue zone (picrotin)
Reference solution	Test solution

D. Examine the chromatograms obtained in the assay.

Results The peaks due to picrotoxinin and picrotin in the chromatogram obtained with the test solution are similar in retention time to the corresponding peaks in the chromatogram obtained with the reference solution.

www.webofpharma.com

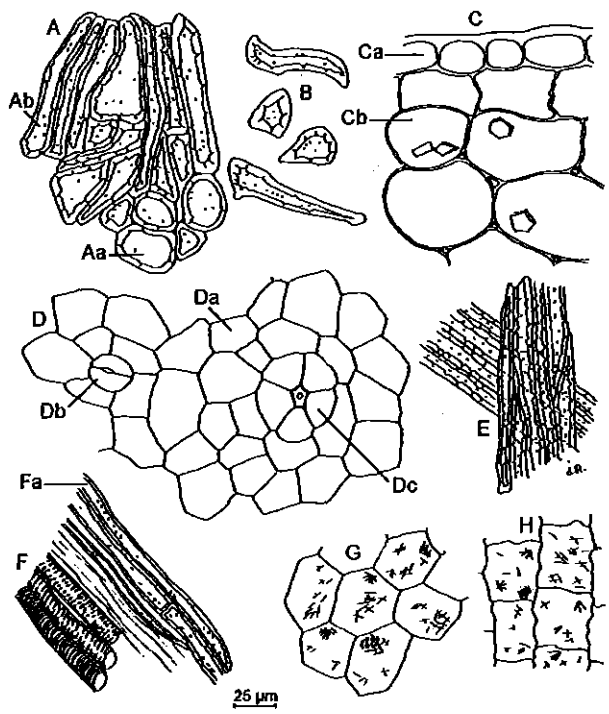


Figure 2486.-1. – *Illustration for identification test B of powdered herbal drug of Cocculus*

TESTS

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (710) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 6.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 2.000 g of the powdered herbal drug (710) (*2.9.12*) add 20.0 mL of *ethanol (90 per cent V/V) R*, shake for 2 h and then centrifuge at 1000 *g* for 5 min. Dilute 2.0 mL of the supernatant to 20.0 mL with the mobile phase and filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution Dissolve 5.0 mg of *picrotin CRS* and 5.0 mg of *picrotoxinin CRS* in 10.0 mL of *acetonitrile R*. Dilute 2.0 mL of the solution to 20.0 mL with the mobile phase.

Column:
— *size*: *l* = 0.125 m, Ø = 4.0 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase *acetonitrile R1, water R* (30:70 *V/V*).

Flow rate 0.5 mL/min.

Detection Spectrophotometer at 200 nm.

Injection 10 µL.

Run time Twice the retention time of *picrotoxinin CRS*.

Retention time Picrotin = about 6 min; picrotoxinin = about 9.5 min.

System suitability Reference solution:
— *resolution*: minimum 2.0 between the peaks due to picrotin and picrotoxinin.

Calculate the percentage content of picrotoxinin using the following expression:

$$\frac{A_1 \times m_2 \times p \times 2}{A_2 \times m_1}$$

A_1 = area of the peak due to picrotoxinin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to picrotoxinin in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *picrotoxinin CRS* used to prepare the reference solution, in grams;
p = assigned percentage content of picrotoxinin in *picrotoxinin CRS*.

MOTHER TINCTURE

The mother tincture complies with the requirements of the general monograph *Mother tinctures for homoeopathic preparations (2029)*.

DEFINITION

Content
0.07 per cent *m/m* to 0.15 per cent *m/m* of picrotoxinin ($C_{15}H_{16}O_6$).

PRODUCTION

The mother tincture is prepared from the dried, ripe fruit of *A. cocculus* (L.) Wight & Arn. according to the following methods prescribed in the monograph *Methods of preparation of homoeopathic stocks and potentisation (2371)*:
— method 1.1.8 using the powdered herbal drug (710) (*2.9.12*) and ethanol (90 per cent *V/V*); use ethanol (70 per cent *V/V*) to prepare the 4th decimal dilution and ethanol (50 per cent *V/V*) for subsequent dilutions;
— method 1.1.10 using the crushed drug in fragments of about 2-3 mm, ethanol (90 per cent *V/V*) and a maceration time of about 3 weeks.

CHARACTERS

Appearance
Yellow or dark yellow liquid.

IDENTIFICATION

A. Thin-layer chromatography (*2.2.27*) as described in identification test C for the herbal drug with the following modification.

Test solution The mother tincture to be examined.

B. Examine the chromatograms obtained in the assay.

Results The peaks due to picrotoxinin and picrotin in the chromatogram obtained with the test solution are similar in retention time to the corresponding peaks in the chromatogram obtained with the reference solution.

TESTS

Relative density (*2.2.5*)
0.830 to 0.845 when method 1.1.8 is used.

Ethanol (*2.9.10*)
85 per cent *V/V* to 95 per cent *V/V* when method 1.1.10 is used.

Dry residue (*2.8.16*)
Minimum 0.7 per cent.

ASSAY

Liquid chromatography (*2.2.29*) as described in the assay of the herbal drug with the following modification.

Test solution Dilute 0.500 g of the mother tincture to be examined to 10.0 mL with the mobile phase and filter using a membrane filtre (nominal pore size 0.45 µm).

www.webofpharma.com

Calculate the percentage content of picrotoxinin using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 10}$$

A_1 = area of the peak due to picrotoxinin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to picrotoxinin in the chromatogram obtained with the reference solution;
m_1 = mass of the mother tincture to be examined used to prepare the test solution, in grams;
m_2 = mass of *picrotoxinin CRS* used to prepare the reference solution, in grams;
p = assigned percentage content of picrotoxinin in *picrotoxinin CRS*.

Ph Eur

Copper for Homoeopathic Preparations

Copper for Homoeopathic Use

(Cuprum Metallicum for Homoeopathic Preparations, Ph. Eur. monograph 1610)

Cu 63.5 *7440-50-8*

Ph Eur

DEFINITION

Content
98.0 per cent to 102.0 per cent of Cu.

CHARACTERS

Appearance
Reddish-brown powder.

Solubility
Practically insoluble in water, soluble in nitric acid, practically insoluble in ethanol (96 per cent).

IDENTIFICATION

A. To 2 mL of solution S (see Tests) add 0.5 mL of *potassium ferrocyanide solution R*. A reddish-brown precipitate is formed.

B. To 5 mL of solution S add 0.6 mL of *ammonia R*. A blue precipitate is formed. Add 2 mL of *ammonia R*.
The precipitate disappears; the solution has an intense blue colour.

TESTS

Solution S
Dissolve 2.0 g in 10 mL of *nitric acid R*. After nitrous fumes are no longer evolved, dilute to 60 mL with *distilled water R*.

Acidity or alkalinity
To 5.0 g add 20 mL of *carbon dioxide-free water R*. Boil for 1 min. Cool. Filter and dilute to 25.0 mL with *carbon dioxide-free water R*. To 10 mL of the solution add 0.1 mL of *bromothymol blue solution R1*. Not more than 0.5 mL of *0.01 M hydrochloric acid* or *0.01 M sodium hydroxide* is required to change the colour of the indicator.

Chlorides *(2.4.4)*
Maximum 100 ppm, determined on solution S.

Sulfates *(2.4.13)*
Maximum 300 ppm, determined on solution S.

Iron
Maximum 50 ppm.

Atomic absorption spectrometry *(2.2.23, Method I)*.

Test solution Dissolve 1.00 g in 5 mL of *nitric acid R* and dilute to 50.0 mL with *water R*.

Reference solutions Prepare the reference solutions using *iron standard solution (20 ppm Fe) R*, diluted as necessary with a 1 per cent *V/V* solution of *nitric acid R*.

Source Iron hollow-cathode lamp.

Wavelength 248.3 nm.

Flame Air-acetylene.

Lead
Maximum 100 ppm.

Atomic absorption spectrometry *(2.2.23, Method I)*.

Test solution Use the test solution prepared for the test for iron.

Reference solutions Prepare the reference solutions using *lead standard solution (0.1 per cent Pb) R*, diluted as necessary with a 1 per cent *V/V* solution of *nitric acid R*.

Source Lead hollow-cathode lamp.

Wavelength 283.3 nm.

Flame Air-acetylene.

Zinc
Maximum 50 ppm.

Atomic absorption spectrometry *(2.2.23, Method I)*.

Test solution Use the test solution prepared for the test for iron.

Reference solutions Prepare the reference solutions using *zinc standard solution (100 ppm Zn) R*, diluted as necessary with a 1 per cent *V/V* solution of *nitric acid R*.

Source Zinc hollow-cathode lamp.

Wavelength 213.9 nm.

Flame Air-acetylene.

ASSAY

Dissolve 0.100 g in 5 mL of *nitric acid R*. Heat to expel the nitrous fumes. Add 200 mL of *water R* and neutralise *(2.2.3)* with *dilute ammonia R1*. Add 1 g of *ammonium chloride R* and 3 mg of *murexide R*. Titrate with *0.1 M sodium edetate* until the colour changes from green to violet.

1 mL of *0.1 M sodium edetate* is equivalent to 6.354 mg of Cu.

Ph Eur

Copper Acetate Monohydrate for Homoeopathic Preparations

(Cuprum Aceticum for Homoeopathic Preparations, Ph. Eur. monograph 2146)

$Cu(C_2H_3O_2)_2,H_2O$ 199.7 *6046-93-1*

Ph Eur

DEFINITION

Content
99.0 per cent to 101.0 per cent of $Cu(C_2H_3O_2)_2,H_2O$.

CHARACTERS

Appearance
Greenish-blue crystals or green powder.

Solubility
Soluble in water, slightly soluble or very slightly soluble in ethanol (96 per cent).

www.webofpharma.com

IDENTIFICATION

A. It gives reaction (a) of acetates (*2.3.1*).

B. Dissolve 0.1 g in 10 mL of *water R* and add *dilute ammonia R1* dropwise. A dark blue colour is produced.

TESTS

Solution S

Dissolve 3.0 g in a mixture of 40 mL of *distilled water R* and 0.6 mL of *glacial acetic acid R*, with heating at 70 °C. Cool and dilute to 45 mL with *distilled water R*.

Appearance of solution

Solution S is clear (*2.2.1*).

Impurities not precipitating with hydrogen sulfide

Maximum 0.1 per cent, calculated as sulfates.

To 2.000 g add 92 mL of *water R* and 8.0 mL of *dilute sulfuric acid R*. Heat to 70 °C. Pass a current of *hydrogen sulfide R* until there is no longer precipitation of copper sulfide. Allow to cool and stand, then filter. Evaporate to dryness 50.0 mL of the filtrate in a crucible. Ignite the residue at about 600 ± 50 °C to constant mass.

Chlorides (*2.4.4*)

Maximum 50 ppm, determined on solution S.

Sulfates (*2.4.13*)

Maximum 150 ppm, determined on solution S.

Iron (*2.4.9*)

Maximum 20 ppm.

Dissolve 0.500 g in 10 mL of *water R*. Transfer to a separating funnel. Add 20 mL of *hydrochloric acid R1* and 10 mL of *methyl isobutyl ketone R*. Shake vigorously for 3 min. Allow to stand. Transfer the organic layer to a second separating funnel and add 10 mL of *water R*. Shake vigorously for 3 min. Allow to stand. The aqueous layer complies with the limit test for iron.

Nickel

Maximum 10 ppm.

To the residue obtained in the test for impurities not precipitating with hydrogen sulfide, add 2.0 mL of *hydrochloric acid R* and 1.0 mL of *sulfuric acid R*. Evaporate to dryness. Dissolve the residue in a mixture of 3.0 mL of *dilute sulfuric acid R* and 17.0 mL of *water R*. To 4.0 mL of this solution add 4.0 mL of *water R*, 5.0 mL of *bromine water R*, 7.0 mL of *dilute ammonia R1* and 3.0 mL of a 10 g/L solution of *dimethylglyoxime R* in *ethanol (90 per cent V/V) R*. This solution is not more intensely coloured within 1 min than a solution prepared as follows: mix 4.0 mL of a 1 ppm solution of nickel (Ni) prepared from *nickel standard solution (10 ppm Ni) R*, 4.0 mL of *water R* and 5.0 mL of *bromine water R*; carefully add 7.0 mL of *dilute ammonia R1* and 3.0 mL of a 10 g/L solution of *dimethylglyoxime R* in *ethanol (90 per cent V/V) R*.

ASSAY

Dissolve 0.400 g in *water R* and dilute to 50 mL with the same solvent. Add 6.0 mL of *glacial acetic acid R*, 10.0 g of *potassium iodide R* and 1 mL of *starch solution R*. Titrate with *0.1 M sodium thiosulfate*.

1 mL of *0.1 M sodium thiosulfate* is equivalent to 19.97 mg of $Cu(C_2H_3O_2)_2,H_2O$.

Ph Eur

Crocus for Homoeopathic Preparations

Saffron for Homoeopathic Use

Saffron for Homoeopathic Preparations

(Ph. Eur. monograph 1624)

Ph Eur

DEFINITION

Dried stigmas of *Crocus sativus* L. usually joined by the base to a short style.

CHARACTERS

Characteristic, aromatic odour.

IDENTIFICATION

A. The dark brick-red stigmas, when dry, are 20 mm to 40 mm long and after soaking with water, about 35 mm to 50 mm long. The tubes, gradually widening at the top, are incised on one side, the upper margin is open and finely crenated. The style connecting the 3 stigmas is pale yellow and not more than 5 mm long.

B. Examine under a microscope using *chloral hydrate solution R*. It shows the following diagnostic characters: elongated epidermal cells, frequently with a short, central papilla; in water they release a yellow colouring matter; the upper border of the stigma has finger-shaped papillae, up to 150 µm long; between them are single, globular pollen grains, about 100 µm wide, with a finely pitted exine, vascular bundles with small spirally thickened vessels and no fibres.

C. Carefully crush pieces of the herbal drug to coarse particles and moisten with 0.2 mL of *phosphomolybdic acid solution R*. The particles turn blue within 1-2 min or they have a blue areole around them.

D. Thin-layer chromatography (*2.2.27*).

Test solution Carefully crush 0.1 g of the herbal drug with a glass rod and moisten with 0.2 mL of *water R*. After 3 min add 5 mL of *methanol R*, allow to stand for 20 min, protected from light, and filter through a plug of glass wool.

Reference solution Dissolve 5 mg of *naphthol yellow R* in 5 mL of *methanol R* and add a solution of 5 mg of *Sudan red G R* in 5 mL of *methylene chloride R*.

Plate *TLC silica gel F_{254} plate R*.

Mobile phase *water R, 2-propanol R, ethyl acetate R* (10:25:65 *V/V/V*).

Application 10 µL of the test solution and 5 µL of the reference solution as bands.

Development Over a path of 10 cm.

Drying In air.

Detection A Examine in daylight.

Results A See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution.

Top of the plate	
A red zone A yellow zone	 2 yellow zones An intense yellow zone (crocine)
Reference solution	**Test solution**

www.webofpharma.com

Detection B Examine in ultraviolet light at 254 nm.

Results B See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution.

Top of the plate	
A red zone	1 or 2 quenching zones
A yellow zone	A quenching zone
Reference solution	**Test solution**

Detection C Treat with *anisaldehyde solution R* and examine in daylight while heating at 100-105 °C for 5-10 min.

Results C See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution.

Top of the plate	
A red zone	1 or 2 red to reddish-violet zones
A blue to bluish-green zone	A red to reddish-violet zone
	2 blue to bluish-green zones
	An intense blue to bluish-green zone (crocine)
Reference solution	**Test solution**

E. Dilute 0.1 mL of the test solution (see Identification D) with 1 mL of *methanol R*. Deposit 0.1 mL of this solution on a filter paper, allow to dry and spray with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R*. Examine in ultraviolet light at 365 nm. The spot shows an intense orange-yellow fluorescence.

TESTS

Colouring intensity

Introduce 0.10 g into a 5 mL volumetric flask and dilute to 5.0 mL with *distilled water R*. Close the flask and shake every 30 min for 8 h. Then allow to stand for 16 h. Dilute 1.0 mL to 500.0 mL with *distilled water R*. The absorbance (*2.2.25*) measured at 440 nm using *distilled water R* as the compensation liquid, is not less than 0.44.

Foreign matter

Examine the herbal drug microscopically. No parts with rough walls, no crystals and no pollen grains containing 3 germinal pores are present.

Loss on drying (*2.2.32*)

Maximum 10.0 per cent, determined on 0.200 g by drying in an oven at 105 °C.

Total ash (*2.4.16*)

Maximum 7.0 per cent, determined on the residue obtained in the test for loss on drying.

Ph Eur

Cydonia Oblonga for Homoeopathic Preparations

DEFINITION

Cydonia Oblonga for Homoeopathic Preparations is the seeds of *Cydonia oblonga* Mill.

IDENTIFICATION

The seeds are 6 to 7 mm long, reddish-brown to dark-brown, frequently cohering by a white mucilage appearing in flakes on the surface and in the spaces between the seeds; four-sided, one arched, one often distinctly ridged and two larger and flattened; pointed at one end, where the hilum occurs as a paler spot, obtuse at the other extremity, where the chalaza is situated. Cut transversely, the seed shows a very narrow endosperm surrounding two yellowish-white cotyledons.

TESTS

Total ash

Not more than 5%, Appendix XI J, Method II.

MOTHER TINCTURE

The mother tincture complies with the requirements stated under Mother Tinctures for Homoeopathic Preparations and with the following requirements.

PRODUCTION

The mother tincture of *Cydonia oblonga* Mill. is prepared from the powdered drug using *Method 1.1.8* described in the monograph for Methods of Preparation of Homoeopathic Stocks and Potentisation. Use *glycerol*.

CHARACTERISTICS

The mother tincture is a pale yellow, clear or slightly turbid viscous liquid.

IDENTIFICATION

Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Dilute 5 mL of the mother tincture with 5 mL of *water*, mix thoroughly and transfer the diluted tincture to a cartridge containing *octadecyl-bonded silica sorbent* (a Sep-pak C18 cartridge is suitable) previously washed with 10 mL of *methanol* followed by 10 mL of *water*. Wash the cartridge with 15 mL of *water* and elute with 10 mL of *methanol*. Evaporate the eluant to dryness using a rotary evaporator. Dissolve the residue in 0.5 mL of *methanol*.

(2) 0.1% w/v of *hyperoside*, 0.1% w/v of *rutin* and 0.01% w/v of *scopoletin* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *silica gel 60* F_{254}.

(b) Use the mobile phase as described below.

(c) Apply 40 µL of solution (1) and 10 µL of solution (2), as 12 mm bands.

(d) Develop the plate to 15 cm.

(e) After removal of the plate, dry in air and spray the plate with a 1% w/v solution of *diphenylboric acid aminoethyl ester* in *methanol*, and then with a 5% w/v solution of *polyethylene glycol 400* in *methanol* and examine under *ultraviolet light (365 nm)*.

MOBILE PHASE

15 volumes of *anhydrous formic acid*, 15 volumes of *water* and 70 volumes of *ethyl acetate*.

www.webofpharma.com

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (2) shows two clearly separated orange fluorescent bands and one blue fluorescent band at a higher Rf value. In order of increasing Rf value the bands are: rutin, hyperoside and scopoletin.

CONFIRMATION

The chromatogram obtained with solution (1) shows three yellow fluorescent bands in the lower third, a blue fluorescent band just below the rutin standard, a blue fluorescent band just below the hyperoside standard and a blue fluorescent band with the same Rf value of the scopoletin standard. Other bands may be present.

Top of the plate	
A blue fluorescent band	Scopoletin: a blue fluorescent band
	Hyperoside: an orange fluorescent band
A blue fluorescent band	
	Rutin: an orange fluorescent band
A blue fluorescent band A yellow fluorescent band A yellow fluorescent band A yellow fluorescent band	
Solution (1)	Solution (2)

TESTS

Refractive index

1.468 to 1.475, Appendix V E.

Digitalis for Homoeopathic Preparations

(Ph. Eur. monograph 2705)

Ph Eur

DEFINITION

Fresh leaf of *Digitalis purpurea* L, collected just before or during flowering.

IDENTIFICATION

A. The flower is light to dark violet. The leaf is variable in size, usually 10-50 cm long and 4-15 cm wide, simple, entire, lanceolate, oblong, and ending in a subacute apex.
The margins of the lamina are crenate or dentate. It is thick with a velvety or rough texture. The lamina is decurrent, attenuated along the midrib, the whole forming a winged, triangular petiole, with purple-pink spots at the base.
The venation is pinnate, with the lateral veins leaving the midrib at about 45°; they anastomose near the leaf margin forming arcs, and are connected to each other by an extensive network of tertiary veinlets. The upper surface is greyish-green and pubescent, but sometimes almost glabrous. The veins are sunken, forming depressed lines around bulging areas in the lamina. The lower surface is paler and very tomentose; the whitish veins are prominent giving the surface a honeycomb-like appearance.

B. From non-flowering plants, take a fragment of the lower epidermis of the leaf. Examine under a microscope using *chloral hydrate solution R*. The leaf has a smooth cuticle and shows the following diagnostic characters: epidermal cells 30-75 µm long, with distinctly sinuous anticlinal walls; numerous anomocytic stomata (*2.8.3*); covering trichomes often articulated and bent at right angles, uniseriate, usually with 3-5 cells, sometimes collapsed, and a terminal cell covered in a sometimes smooth but usually verrucose or slightly striated cuticle; glandular trichomes with unicellular stalks and globular bicellular heads; glandular trichomes with multicellular, uniseriate stalks and unicellular heads.

TESTS

Foreign matter (*2.8.2*)

Maximum 5 per cent.

Digitalis lanata

The presence of brownish-yellow flowers, of oval lanceolate, narrow leaves, with entire margins or with dentate margins only near the apex, the existence of a few glandular trichomes of epidermal cells with very characteristic beaded walls, and the absence of covering trichomes, indicates adulteration with *Digitalis lanata* Ehrh.

Digitalis lutea

The presence of brownish-yellow flowers, of sessile, lanceolate, denticulate, almost glabrous leaves and the scarcity of smooth covering trichomes, indicates adulteration with *Digitalis lutea* L.

Digitalis grandiflora

The presence of brownish-yellow flowers, of oblong or oval leaves with serrate margins, non-reticulate venation and veins bearing rare, very large covering trichomes with large pits, indicates adulteration with *Digitalis grandiflora* All.

Loss on drying (*2.2.32*)

Minimum 70.0 per cent, determined on 5.0 g of the comminuted herbal drug by drying in an oven at 105 °C for 2 h.

MOTHER TINCTURE

The mother tincture complies with the requirements of the general monograph *Mother tinctures for homoeopathic preparations (2029)*.

DEFINITION

The mother tincture is prepared from the fresh leaf of *Digitalis purpurea* L, collected just before or during flowering.

Content

0.003 per cent *m/m* to 0.013 per cent *m/m* of digitoxin ($C_{41}H_{64}O_{13}$; M_r 765).

PRODUCTION

The mother tincture is prepared from the comminuted herbal drug according to the following methods prescribed in the monograph *Methods of preparation of homoeopathic stocks and potentisation (2371)*:

— method 1.1.3;
— method 1.1.10, using ethanol (65 per cent *V/V*) and a maceration time of 3-5 weeks.

CHARACTERS

Appearance

Light greenish-brown or brown liquid.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution Evaporate 10 mL of the mother tincture to be examined to dryness under reduced pressure. Take up the

www.webofpharma.com

residue in 1 mL of a mixture of equal volumes of *ethyl acetate R* and *methanol R*.

Reference solution Dissolve 5 mg of *digitoxin R* and 2 mg of *gitoxin R* in a mixture of equal volumes of *ethyl acetate R* and *methanol R*, and dilute to 10 mL with the same mixture of solvents.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *water R, methanol R, ethyl acetate R* (7.5:10:75 *V/V/V*).

Application 20 µL [or 10 µL] as bands.

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Treat with a mixture of 2 volumes of a 10 g/L solution of *chloramine R* and 8 volumes of a 250 g/L solution of *trichloroacetic acid R* in *ethanol (96 per cent) R*, then heat at 100-105 °C for 10 min; examine in ultraviolet light at 365 nm.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Digitoxin: a bluish-green fluorescent zone	A bluish-green fluorescent zone (digitoxin)
Gitoxin: a light blue fluorescent zone	A light blue fluorescent zone (gitoxin)
	A faint brownish-yellow fluorescent zone may be present
	A faint light blue fluorescent zone may be present
Reference solution	**Test solution**

TESTS

Relative density (*2.2.5*)
0.935 to 0.955 when method 1.1.3 is used.

Ethanol (*2.9.10*)
60 per cent *V/V* to 70 per cent *V/V* when method 1.1.10 is used.

Dry residue (*2.8.16*)
Minimum 2.5 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Dilute 8.0 g of the mother tincture to be examined to 10.0 mL with *water for chromatography R* and filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution (a) Dissolve 10.0 mg of *digitoxin for LC assay CRS* in *methanol R2* and dilute to 10.0 mL with the same solvent. Dilute 2.00 mL of the solution to 20.0 mL with a mixture of equal volumes of *methanol R2* and *water for chromatography R*.

Reference solution (b) Dissolve 10.0 mg of *lanatoside C R* and 10.0 mg of *digoxin R* in *methanol R2* and dilute to 20.0 mL with the same solvent. Dilute 1.0 mL of the solution to 20.0 mL with a mixture of equal volumes of *methanol R2* and *water for chromatography R*.

Column:
— *size*: *l* = 0.15 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (3 µm);
— *temperature*: 30 °C.

Mobile phase:
— *mobile phase A*: *water for chromatography R*;
— *mobile phase B*: *acetonitrile for chromatography R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 2	80	20
2 - 32	80 → 40	20 → 60
32 - 33	40 → 80	60 → 20
33 - 38	80	20

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 220 nm.

Injection 10 µL.

Retention time Digitoxin = about 25 min.

System suitability Reference solution (b):
— *resolution*: minimum 1.5 between the peaks due to lanatoside C and digoxin.

Calculate the percentage content of digitoxin using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 10}$$

A_1 = area of the peak due to digitoxin in the chromatogram obtained with the test solution;
A_2 = area of the peak due to digitoxin in the chromatogram obtained with reference solution (a);
m_1 = mass of the mother tincture to be examined used to prepare the test solution, in grams;
m_2 = mass of *digitoxin for LC assay CRS* used to prepare reference solution (a), in grams;
p = percentage content of *digitoxin for LC assay CRS*.

Ph Eur

Hedera Helix for Homoeopathic Preparations

(Ph. Eur. monograph 2092)

Ph Eur

DEFINITION

Fresh, young, fully developed but not yet lignified branch of *Hedera helix* L., harvested immediately before or at the beginning of flowering.

IDENTIFICATION

The fresh, young branches of *Hedera helix* L. are thin and flexible, climbing; they cling to their support by stem-roots. The leaves are alternate, simple and petiolate. The petiole shows a cylindrical section. The upper surface of the leaves is glabrous and shiny, darker than the lower surface.
The lamina is usually divided into 3-5 more or less deeply cut lobes on sterile branches; it is oval, with a pointed apex on fertile branches. The inflorescences are arranged in a simple semi-globular corymb and grouped in terminal clusters. The pedicels of the umbel are covered in whitish hairs. Each flower shows 5 small teeth formed by the upper part of the sepals and 5 petals covered in very small inverted hairs.

www.webofpharma.com

TESTS

Foreign matter (*2.8.2*)
If required by the competent authority, maximum 5 per cent.

Loss on drying (*2.2.32*)
If required by the competent authority, minimum 50 per cent, determined on 5.0 g of the finely cut drug by drying in an oven at 105 °C for 2 h.

MOTHER TINCTURE

The mother tincture complies with the requirements of the general monograph *Mother tinctures for homoeopathic preparations (2029)*.

PRODUCTION

The mother tincture of *Hedera helix* L. is prepared by maceration using ethanol of a suitable concentration.

Content
Minimum 0.15 per cent *m/m* of hederacoside C ($C_{59}H_{96}O_{26}$; M_r 1221).

CHARACTERS

Appearance
Dark greenish-brown liquid.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution The mother tincture to be examined.

Reference solution Dissolve 1 mg of *α-hederin R* and 1 mg of *hederacoside C R* in *methanol R* and dilute to 2 mL with the same solvent.

Plate *TLC silica gel plate R.*

Mobile phase *glacial acetic acid R, water R, butanol R* (1:1:4 *V/V/V*).

Application 20 µL as bands.

Development Over half of the plate.

Drying In air.

Detection Spray with a 10 per cent *V/V* solution of *sulfuric acid R* in *methanol R* and heat at 100-105 °C for 10 min. Examine in daylight.

Results See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Other faint zones may also be present in the chromatogram obtained with the test solution.

Top of the plate	
α-Hederin: a violet zone	A violet zone (α-hederin)
Hederacoside C: a brown zone	A brown zone (hederacoside C)
	A greyish-brown zone
	A yellow zone
Reference solution	Test solution

TESTS

Relative density (*2.2.5*)
0.890 to 0.925.

Ethanol (*2.9.10*)
60 per cent *V/V* to 70 per cent *V/V*.

Dry residue (*2.8.16*)
Minimum 2.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution In a 20.0 mL volumetric flask, dilute 3.000 g of the mother tincture to be examined to 20.0 mL with the mobile phase.

Reference solution In a 50.0 mL volumetric flask, dissolve 20.0 mg of *hederacoside C R* in the mobile phase and dilute to 50.0 mL with the mobile phase.

Column:
— *size*: l = 0.25 m, Ø = 4 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase Mix 35 volumes of *water R*, adjusted to pH 3 with *phosphoric acid R*, and 65 volumes of *methanol R*.

Flow rate 1 mL/min.

Detection Spectrophotometer at 205 nm.

Injection 20 µL.

Retention time Hederacoside C = about 8 min.

Calculate the percentage content *m/m* of hederacoside C using the following expression:

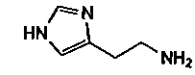
$$\frac{A_1 \times m_2 \times C \times 0.4}{A_2 \times m_1}$$

A_1 = area of the peak due to hederacoside C in the chromatogram obtained with the test solution;
A_2 = area of the peak due to hederacoside C in the chromatogram obtained with the reference solution;
m_1 = mass of the mother tincture in the test solution, in grams;
m_2 = mass of *hederacoside C R* in the reference solution, in grams;
C = percentage content of *hederacoside C R*.

Ph Eur

Histaminum for Homoeopathic Preparations

(Ph. Eur. monograph 2671)



$C_5H_9N_3$ 111.1 *51-45-6*

Ph Eur

DEFINITION

2-(1*H*-Imidazol-4-yl)ethan-1-amine.

Content
97.0 per cent to 102.0 per cent (anhydrous substance).

CHARACTERS

Appearance
Slightly yellow, deliquescent crystals.

Solubility
Soluble in water and in ethanol (96 per cent).

IDENTIFICATION

A. Melting point (*2.2.14*): 82 °C to 85 °C.

B. Infrared absorption spectrophotometry (*2.2.24*).

Comparison *histamine CRS.*

www.webofpharma.com

TESTS

Solution S

Dissolve 0.3 g in 2.75 mL of *2 M hydrochloric acid R* and dilute to 10 mL with *distilled water R*.

Appearance of solution

Solution S is clear (*2.2.1*) and not more intensely coloured than reference solution Y_3 (*2.2.2, Method I*).

Histidine

Thin-layer chromatography (*2.2.27*).

Test solution Solution S.

Reference solution (a) Dissolve 25 mg of *histidine hydrochloride monohydrate CRS* in *water R* and dilute to 50 mL with the same solvent.

Reference solution (b) Mix 1 mL of the test solution and 1 mL of reference solution (a).

Plate *TLC silica gel G plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *concentrated ammonia R, water R, acetonitrile R* (5:20:75 *V/V/V*).

Application 1 µL of the test solution and reference solution (a); 2 µL of reference solution (b).

Development Over a path of 10 cm [or 7 cm].

Drying At 100-105 °C for 15 min.

Detection Spray with *ninhydrin solution R1* and heat at 110 °C for 10 min.

System suitability Reference solution (b):

— the chromatogram shows 2 clearly separated spots.

Limit:

— *histidine*: any spot due to histidine in the chromatogram obtained with the test solution is not more intense than the corresponding spot in the chromatogram obtained with reference solution (a) (1.7 per cent).

Sulfates (*2.4.13*)

Maximum 0.1 per cent.

Dilute 5 mL of solution S to 15 mL with *distilled water R*.

Water (*2.5.12*)

Maximum 2.0 per cent, determined on 0.300 g.

Sulfated ash (*2.4.14*)

Maximum 0.2 per cent, determined on 0.5 g.

ASSAY

Dissolve 50.0 mg in 5 mL of *anhydrous formic acid R* and add 20 mL of *anhydrous acetic acid R*. Titrate with *0.1 M perchloric acid*, determining the end-point potentiometrically (*2.2.20*). Carry out a blank titration.

1 mL of *0.1 M perchloric acid* is equivalent to 5.557 mg of $C_5H_9N_3$.

STORAGE

In an airtight container, protected from light, at a temperature of 2 °C to 8 °C.

Ph Eur

Hydrastis Canadensis for Homoeopathic Preparations

(Ph. Eur. monograph 2500)

Ph Eur

The herbal drug complies with the requirements of the monograph *Goldenseal rhizome (1831)*.

MOTHER TINCTURE

The mother tincture complies with the requirements of the general monograph *Mother tinctures for homoeopathic preparations (2029)*.

DEFINITION

The mother tincture is prepared from the whole or cut, dried rhizome and roots of *Hydrastis canadensis* L.

Content

— *hydrastine* ($C_{21}H_{21}NO_6$; M_r 383.4): 0.10 per cent to 0.40 per cent;

— *berberine* ($C_{20}H_{18}NO_4$; M_r 336.4): 0.20 per cent to 0.50 per cent.

PRODUCTION

The mother tincture is prepared by the following methods prescribed in the monograph *Methods of preparation of homoeopathic stocks and potentisation (2371)*:

— Method 1.1.8, using the powdered herbal drug (710) (*2.9.12*) and ethanol (70 per cent *V/V*) [or ethanol (62 per cent *m/m*)];

— Method 1.1.10, using the fragmented herbal drug (pieces about 1 cm in diameter), ethanol (65 per cent *V/V*) and maceration for 3-5 weeks.

CHARACTERS

Appearance

Yellowish-brown liquid.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution The mother tincture to be examined.

Reference solution Immediately before use, dissolve 5 mg of *hydrastine hydrochloride R* and 5 mg of *berberine chloride R* in 10 mL of *methanol R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *anhydrous formic acid R, water R, ethyl acetate R* (10:10:80 *V/V/V*).

Application 20 µL [or 5 µL] as bands.

Development Over a path of 15 cm [or 6 cm].

Drying In air.

Detection Examine in ultraviolet light at 365 nm.

Results See below the sequence of fluorescent zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint fluorescent zones may be present in the chromatogram obtained with the test solution.

www.webofpharma.com

Top of the plate	
Berberine: a bright yellow fluorescent zone	A bright yellow fluorescent zone (berberine)
Hydrastine: a deep blue fluorescent zone	A deep blue fluorescent zone (hydrastine)
Reference solution	Test solution

TESTS

Relative density (*2.2.5*)
0.890 to 0.905 when method 1.1.8 is used.

Ethanol (*2.9.10*)
60 per cent *V/V* to 70 per cent *V/V* when method 1.1.10 is used.

Dry residue (*2.8.16*)
Minimum 1.2 per cent.

ASSAY

Liquid chromatography (*2.2.29*).

Test solution Dilute about 1.000 g, accurately weighed, of the mother tincture to be examined to 20.0 mL with the mobile phase.

Reference solution Immediately before use, dissolve 10.0 mg of *hydrastine hydrochloride CRS* and 10.0 mg of *berberine chloride CRS* in *methanol R* and dilute to 100.0 mL with the same solvent.

Column:
— *size: l* = 0.125 m, Ø = 4 mm;
— *stationary phase: end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase Dissolve 9.93 g of *potassium dihydrogen phosphate R* in 730 mL of *water R*, add 270 mL of *acetonitrile R* and mix.

Flow rate 1.2 mL/min.

Detection Spectrophotometer at 235 nm.

Injection 10 µL.

Elution order Hydrastine, berberine.

Identification of peaks Use the chromatogram obtained with the reference solution to identify the peaks due to hydrastine and berberine.

System suitability Reference solution:
— *resolution*: minimum 1.5 between the peaks due to hydrastine and berberine.

Calculate the percentage content *m/m* of hydrastine using the following expression:

$$\frac{A_1 \times m_2 \times p \times 0.913}{A_2 \times m_1 \times 5}$$

Calculate the percentage content *m/m* of berberine using the following expression:

$$\frac{A_1 \times m_2 \times p \times 0.905}{A_2 \times m_1 \times 5}$$

A_1 = area of the peak due to hydrastine or to berberine in the chromatogram obtained with the test solution;
A_2 = area of the peak due to hydrastine or to berberine in the chromatogram obtained with the reference solution;
m_1 = mass of the mother tincture to be examined used to prepare the test solution, in grams;
m_2 = mass of *hydrastine hydrochloride CRS* or mass of *berberine chloride CRS* used to prepare the reference solution, in grams;
p = percentage content of *hydrastine hydrochloride CRS* or percentage content of *berberine chloride CRS*.

Ph Eur

Hyoscyamus for Homoeopathic Preparations

(Ph. Eur. monograph 2091)

Ph Eur

DEFINITION

Whole, fresh flowering plant of *Hyoscyamus niger* L.

IDENTIFICATION

Hyoscyamus is an annual or biennial plant, with a well developed taproot. The robust, erect stem is hollow and subcylindrical and up to 80 cm long. The soft, viscid, dull dark-green leaves are densely pubescent on both surfaces, especially on the veins. The lower leaves are petiolate and are arranged in a rosette; the lower cauline leaves are semi-amplexicaul and the upper ones are completely amplexicaul. The lamina, up to 25 cm long, is oblong to ovate with 2 to 5 broadly dentate lobes on each side. The midrib is well developed. The secondary veins arise at a wide angle from the midrib and terminate in the apices of the lobes.
The flowering tops are densely pubescent and form a short drooping cluster. Each flower arises in the axils of a large bract. The gamosepalous calyx is covered with dense cotton-like hairs and has 5 triangular-ovate lobes, each ending in a short point that becomes spiny. The gamopetalous corolla, with 5 nearly equal lobes, is yellowish and with a delicate, brown to blackish-violet venation. The fruit, sometimes present at the base of the inflorescences, is a pyxis distinctly swollen at the base.

TESTS

Foreign matter (*2.8.2*)
If required by the competent authority, maximum 5 per cent.

Loss on drying (*2.2.32*)
If required by the competent authority, minimum 50 per cent, determined on 5.0 g of the finely cut drug by drying in an oven at 105 °C for 2 h.

***Hyoscyamus albus* L.**
The presence of middle and upper leaves with a petiole and of fruits barely swollen at the base indicates adulteration by *Hyoscyamus albus* L.

MOTHER TINCTURE

The mother tincture complies with the requirements of the general monograph *Mother tinctures for homoeopathic preparations (2029)*.

PRODUCTION

The mother tincture of *Hyoscyamus niger* L. is prepared by maceration of the drug, using ethanol of a suitable concentration.

Content
0.002 per cent *m/m* to 0.01 per cent *m/m* of total alkaloids, expressed as hyoscyamine ($C_{17}H_{23}NO_3$; M_r 289.4).

CHARACTERS

Appearance
Dark greenish-brown liquid.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

www.webofpharma.com

Test solution Evaporate 10 mL of the mother tincture to be examined in a water-bath at 40 °C, under reduced pressure. Take up the residue with 1 mL of *ammonia R*, and shake with 2 quantities, each of 10 mL, of *ether R*. Combine the ether layers, dry over *anhydrous sodium sulfate R* and filter. Evaporate on a water-bath and dissolve the residue in 0.50 mL of *methanol R*.

Reference solution (a) Dissolve 50 mg of *hyoscyamine sulfate R* in 10 mL of *methanol R* (solution A). Dissolve 15 mg of *hyoscine hydrobromide R* in 10 mL of *methanol R* (solution B). Mix 4 mL of solution A and 2 mL of solution B and dilute to 10 mL with *methanol R*.

Reference solution (b) Dissolve 20 mg of *atropine sulfate R* in *methanol R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel plate R*.

Mobile phase *concentrated ammonia R, water R, acetone R* (3:7:90 *V/V/V*).

Application 20 µL, as bands.

Development Over a path of 10 cm.

Drying At 100-105 °C for 15 min.

Detection A Spray with *dilute potassium iodobismuthate solution R* until orange zones become visible. Examine in daylight.

Results A See below the sequence of the zones present in the chromatograms obtained with the reference solutions and the test solution. Other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate		
Hyoscine: an orange zone		An orange zone (hyoscine)
Hyoscyamine: an orange zone	Atropine: an orange zone	A orange zone (hyoscyamine/atropine)
		Faint orange zones (line of application)
Reference solution (a)	Reference solution (b)	Test solution

Detection B Subsequently spray with *sodium nitrite solution R* until the yellow background disappears. Examine in daylight after 15 min.

Results B See test for atropine.

TESTS

Relative density (*2.2.5*)
0.930 to 0.960.

Atropine
Examine the chromatograms obtained in the test for identification.

Results The zone due to hyoscyamine in the chromatogram obtained with the test solution changes from orange to reddish-brown but not to greyish-blue (atropine).

Ethanol (*2.9.10*)
40 per cent *V/V* to 50 per cent *V/V*.

Dry residue (*2.8.16*)
Minimum 1.2 per cent.

ASSAY

Evaporate 100.0 g of the mother tincture to be examined, at a low temperature under reduced pressure, until a residue of about 10 g is obtained. Quantitatively transfer the residue to a separating funnel using a few millilitres of *ethanol (70 per cent V/V) R*. Add 5 mL of *concentrated ammonia R* and 25 mL of *water R*. Extract with successive fractions of a mixture of 1 volume of *chloroform R* and 3 volumes of *peroxide-free ether R* until the alkaloids are completely extracted. Evaporate to dryness a few millilitres of the last organic fraction. Take up the residue in *0.25 M sulfuric acid* and verify the absence of alkaloids using *potassium tetraiodomercurate solution R*. Combine the organic layers and extract several times with *0.25 M sulfuric acid*. Separate the layers by centrifugation if necessary and transfer the acid layers to a second separating funnel. Make the acid layer alkaline with *ammonia R* and shake with at least 3 quantities, each of 30 mL, of *chloroform R*. Combine the chloroform layers, add 4 g of *anhydrous sodium sulfate R* and allow to stand for 30 min with occasional shaking. Decant the chloroform and wash the anhydrous sodium sulfate with 3 quantities, each of 10 mL, of *chloroform R*. Combine the chloroform fractions, evaporate to dryness on a water-bath and dry in an oven at 100-105 °C for 15 min. Dissolve the residue in a few millilitres of *chloroform R*, add 10.0 mL of *0.005 M sulfuric acid* and remove the chloroform by evaporation on a water-bath. Titrate the excess of acid with *0.01 M sodium hydroxide* using *methyl red mixed solution R* as indicator.

Calculate the percentage content *m/m* of total alkaloids, expressed as hyoscyamine, from the expression:

$$\frac{0.2894(10-n)}{m}$$

n = volume of *0.01 M sodium hydroxide* used, in millilitres;
m = mass of the mother tincture used, in grams.

Ph Eur

Hypericum for Homoeopathic Preparations

(Ph. Eur. monograph 2028)

Ph Eur

DEFINITION

Whole, fresh plant of *Hypericum perforatum* L., at the beginning of the flowering period.

IDENTIFICATION

The perennial plant consists of a spindle-shaped root and a branched rhizome, giving rise to long, decumbent runners. The cylindrical, erect stem is woody at the base, 0.2 m to 1 m long, branched in the upper part, with 2 raised longitudinal lines.

The leaves are opposite, sessile, exstipulate, oblong-oval and 15 mm to 30 mm long. The leaf margins show black glandular dots, and many small translucent oil glands are present on the entire surface and are visible by transmitted light.

The flowers are regular and form corymbose clusters at the apex of the stem. They have 5 green, lanceolate sepals with acuminate apices, and black oil glands near the entire margins; 5 orange-yellow petals, much longer than the sepals, with black oil glands near the terminal margins only; 3 staminal blades, each divided into many orange-yellow stamens and 3 carpels surmounted by red styles. Each petal

www.webofpharma.com

is asymmetrically linear-ovate in shape, with one of the margin entire and the other dentate.

TESTS

Foreign matter (*2.8.2*)
Maximum 4 per cent of fruits and maximum 1 per cent of other foreign matter.

Loss on drying (*2.2.32*)
If performed to demonstrate the freshness of the drug, minimum 55 per cent, determined on 5.0 g of finely cut drug by drying in an oven at 105 °C.

MOTHER TINCTURE

The mother tincture complies with the requirements of the general monograph *Mother tinctures for homoeopathic preparations (2029)*.

PRODUCTION

The mother tincture of *Hypericum perforatum* L. is prepared by maceration using alcohol of a suitable concentration.

CHARACTERS

Dark red to brownish red liquid.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*).

Test solution The mother tincture to be examined.

Reference solution Dissolve 5 mg of *rutoside trihydrate R*, 1 mg of *hypericin R* and 5 mg of *hyperoside R* in *methanol R* and dilute to 5 mL with the same solvent.

Plate *TLC silica gel plate R.*

Mobile phase *anhydrous formic acid R, water R, ethyl acetate R* (6:9:90 *V/V/V*).

Application 10 µL of the test solution and 5 µL of the reference solution, as 10 mm bands.

Development Over a path of 10 cm.

Drying At 100-105 °C for 10 min.

Detection Spray with a 10 g/L solution of *diphenylboric acid aminoethyl ester R* in *methanol R* and then a 50 g/L solution of *macrogol 400 R* in *methanol R*. Examine the plates after 30 min in ultraviolet light at 365 nm.

Results See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. In the chromatogram obtained with the test solution, the zone due to rutoside may be weak or even absent. The chromatogram obtained with the test solution shows a group of zones that may be blue or yellow, with a R_F similar to that of the zone due to hyperoside in the chromatogram obtained with the reference solution. Other weak zones may also be visible.

Top of the plate	
	A yellow to blue zone
Hypericin: a red zone	2 red zones
	Several zones
Hyperoside: a yellow to orange zone	Blue or yellow zones
Rutoside: a yellow to orange zone	A yellow to orange zone
Reference solution	**Test solution**

TESTS

Relative density (*2.2.5*)
0.900 to 0.920.

Ethanol (*2.9.10*)
60 per cent *V/V* to 75 per cent *V/V*.

Dry residue (*2.8.16*)
Minimum 1.3 per cent.

Ph Eur

HOMOEOPATHIC PREPARATIONS

Ignatia for Homoeopathic Preparations

(Ph. Eur. monograph 2513)

Ph Eur

DEFINITION

Dried, ripe seed of *Strychnos ignatii* P.J.Bergius.

Content

Minimum 1.80 per cent for the sum of the contents of brucine ($C_{23}H_{26}N_2O_4$; M_r 394.5) and strychnine ($C_{21}H_{22}N_2O_2$; M_r 334.4), of which minimum 65 per cent consists of strychnine (dried drug).

IDENTIFICATION

A. The seed is grey, brown and dull, up to 3 cm long and 10-25 mm thick. It is irregular, with 3-5 distinct sides: one of these is usually wider, convex and glabrous; the others are angular and flattened and show the remains of testa hairs forming lighter zones in the depressions. The stony granular texture resembles that of pebbles from a river bed; the hilum is found on the most rounded end and forms a small, light brown depression. The fracture shows a compact, semi-translucent, horny endosperm; the embryo is located in the centre and is about 10-15 mm long, with a foliaceous cotyledon.

B. *CAUTION: take all necessary handling precautions when reducing this toxic herbal drug to a powder.*

Wash the herbal drug rapidly in cold water, then expose to steam; once sufficiently softened, cut into thin slices and crush in a suitable apparatus. Allow to dry, finish reducing to a powder (710) (*2.9.12*) and pass through a covered sieve.

Microscopic examination (*2.8.23*). The powder is light brown. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2513.-1): oil droplets [D]; fragments of endosperm [B, C, F] consisting of thick-walled cells of various sizes, the smallest located at the periphery of the endosperm [Cb] and the largest towards the centre of the seed [F]; a few fragments of the outer layer of the endosperm (surface view [J], transverse section [Ca]), with polygonal cells sometimes associated with the inner layer of the testa, composed of cells with indistinct walls (surface view [E], transverse section [Cd]); sclerified covering trichomes [A, K], sheared off, not enlarged at the base [Aa] and with walls composed of small, oblique, sclerified strips, tightly fused longitudinally [Ab, Ka]; numerous fragments of strips [G, H] and rare rounded tips of covering trichomes [K].

C. Thin-layer chromatography (*2.2.27*).

Test solution To 2.0 g of the powdered herbal drug (710) (*2.9.12*) add 20 mL of *ethanol (70 per cent V/V) R*, allow to macerate for 15 min at room temperature, with stirring, and centrifuge. Use the supernatant.

www.webofpharma.com

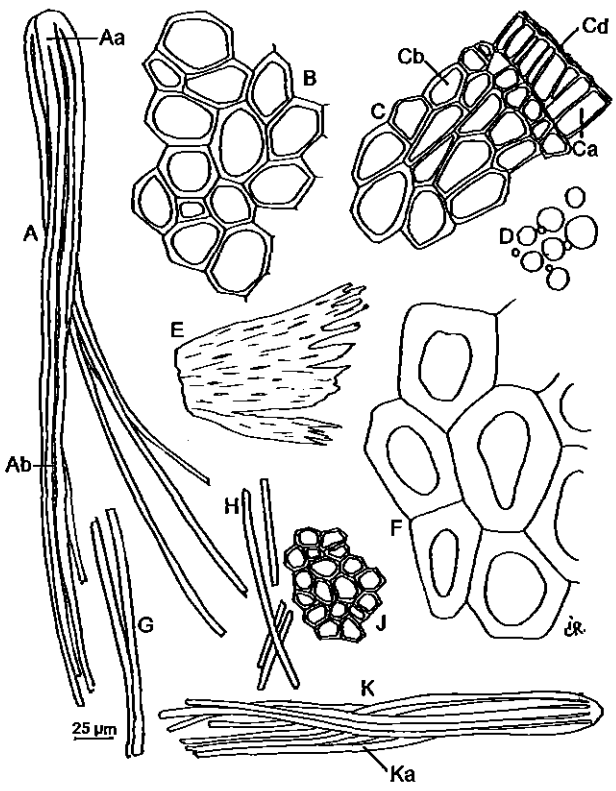


Figure 2513.-1. – *Illustration for identification test B of powdered herbal drug of Ignatia*

Reference solution Dissolve 10 mg of *brucine R* and 10 mg of *strychnine R* in 10 mL of *ethanol (96 per cent) R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *concentrated ammonia R, methanol R, methylene chloride R* (1:5:95 *V/V/V*); use the lower layer.

Application 10 µL [or 5 µL] as bands.

Development Over a path of 15 cm [or 6 cm].

Drying In air, then in an oven at 105-110 °C for 15 min; allow to cool.

Detection Spray with *iodoplatinate reagent R* and examine immediately in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Strychnine: a violet zone	A violet zone (strychnine)
Brucine: a blue zone	A blue zone (brucine)
Reference solution	Test solution

TESTS

CAUTION: when the powdered herbal drug (710) (2.9.12) is used, take the necessary precautions as indicated under Identification B.

Foreign matter (*2.8.2*)
Maximum 1.0 per cent.

***Strychnos nux-vomica* L.**
The presence of flattened discoid seeds and the presence in the powdered herbal drug, examined under a microscope, of testa cells transformed into hairs, with a sclerified base and a lignified tip, bent at a right angle and with 7-10 lignified ridges, and of numerous sclerified rods, indicate adulteration with *Strychnos nux-vomica* L.

Loss on drying (*2.2.32*)
Maximum 12.0 per cent, determined on 1.00 g of the powdered herbal drug (710) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 3.5 per cent.

Aflatoxins (*2.8.18*)
Maximum 2 µg/kg (aflatoxin B_1) and maximum 4 µg/kg (sum of aflatoxins B_1, B_2, G_1 and G_2).

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 1.000 g of the powdered herbal drug (710) (*2.9.12*) add 10.0 mL of *ethanol (60 per cent V/V) R*. Boil gently, with stirring, under a reflux condenser. After 30 min, cool and filter into a 20.0 mL volumetric flask. Wash the filter with *ethanol (60 per cent V/V) R* and dilute to 20.0 mL with the same solvent. Dilute 1.0 mL of the solution to 20.0 mL with mobile phase A.

Reference solution Dissolve 10.0 mg of *brucine CRS* and 10.0 mg of *strychnine CRS* in *acetonitrile R* and dilute to 10.0 mL with the same solvent. Dilute 1.0 mL of the solution to 20.0 mL with mobile phase A.

Column:
— *size*: *l* = 0.15 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped ethylene-bridged octadecylsilyl silica gel for chromatography (hybrid material) R* (3.5 µm);
— *temperature*: 35 °C.

Mobile phase:
— *mobile phase A*: *triethylamine R, acetonitrile for chromatography R, methanol R2, tris(hydroxymethyl) aminomethane buffer solution pH 9.0 R* (0.1:7.5:7.5:85 *V/V/V/V*);
— *mobile phase B*: *triethylamine R, tris(hydroxymethyl) aminomethane buffer solution pH 9.0 R, acetonitrile for chromatography R, methanol R2* (0.1:15:42.5:42.5 *V/V/V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 5	100	0
5 - 25	100 → 70	0 → 30
25 - 30	70 → 65	30 → 35
30 - 31	65 → 0	35 → 100
31 - 32	0	100

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 260 nm.

Injection 10 µL.

Elution order Brucine, strychnine.

www.webofpharma.com

System suitability Reference solution:
— *resolution*: minimum 3.0 between the peaks due to brucine and strychnine.

Calculate the percentage contents of brucine and strychnine using the following expression:

$$\frac{A_1 \times m_2 \times p \times 2}{A_2 \times m_1}$$

A_1 = area of the peak due to brucine or strychnine in the chromatogram obtained with the test solution;
A_2 = area of the peak due to brucine or strychnine in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *brucine CRS* or *strychnine CRS* used to prepare the reference solution, in grams;
p = assigned percentage content of brucine in *brucine CRS* or strychnine in *strychnine CRS*.

MOTHER TINCTURE

The mother tincture complies with the requirements of the general monograph *Mother tinctures for homoeopathic preparations (2029)*.

DEFINITION

The mother tincture is prepared from the dried, ripe seed of *Strychnos ignatii* P.J.Bergius.

Content
0.18 per cent *m/m* to 0.36 per cent *m/m* for the sum of the contents of brucine ($C_{23}H_{26}N_2O_4$; M_r 394.5) and strychnine ($C_{21}H_{22}N_2O_2$; M_r 334.4), of which minimum 65 per cent is strychnine.

PRODUCTION

The mother tincture is prepared by the following methods prescribed in the general monograph *Methods of preparation of homoeopathic stocks and potentisation (2371)*:
— method 1.1.8, using the powdered herbal drug (710) (*2.9.12*) and ethanol (70 per cent *V/V*);
— method 1.1.10, using the powdered herbal drug, ethanol (65 per cent *V/V*) and a maceration time of 3-5 weeks.

CHARACTERS

Appearance
Brownish-yellow liquid.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*) as described in identification test C for the herbal drug with the following modification.

Test solution The mother tincture to be examined.

TESTS

Relative density (*2.2.5*)
0.890 to 0.904 when method 1.1.8 is used.

Ethanol (*2.9.10*)
60 per cent *V/V* to 70 per cent *V/V* when method 1.1.10 is used.

Dry residue (*2.8.16*)
Minimum 1.2 per cent.

ASSAY

Liquid chromatography (*2.2.29*) as described in the assay of the herbal drug with the following modification.

Test solution Dilute 2.000 g of the mother tincture to be examined to 20.0 mL with *ethanol (60 per cent V/V) R*.

Calculate the percentage contents of brucine and strychnine using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 10}$$

A_1 = area of the peak due to brucine or strychnine in the chromatogram obtained with the test solution;
A_2 = area of the peak due to brucine or strychnine in the chromatogram obtained with the reference solution;
m_1 = mass of the mother tincture to be examined used to prepare the test solution, in grams;
m_2 = mass of *brucine CRS* or *strychnine CRS* used to prepare the reference solution, in grams;
p = assigned percentage content of brucine in *brucine CRS* or strychnine in *strychnine CRS*.

Ph Eur

Iron for Homoeopathic Preparations

Iron for Homoeopathic Use

(Ferrum Metallicum for Homoeopathic Preparations, Ph. Eur. monograph 2026)

Fe 55.85 *7439-89-6*

Ph Eur

DEFINITION

Iron obtained by reduction or sublimation as a fine blackish-grey powder.

Content
97.5 per cent to 101.0 per cent.

CHARACTERS

Appearance
Fine, blackish-grey powder, without metallic lustre.

Solubility
Practically insoluble in water and in ethanol (96 per cent). It dissolves with heating in dilute mineral acids.

IDENTIFICATION

Dissolve 50 mg in 2 mL of *dilute sulfuric acid R* and dilute to 10 mL with *water R*. The solution gives reaction (a) of iron (*2.3.1*).

TESTS

Solution S
To 10.0 g add 40 mL of *water R*. Boil for 1 min. Cool, filter and dilute to 50.0 mL with *water R*.

Alkalinity
To 10 mL of solution S add 0.1 mL of *bromothymol blue solution R1*. Not more than 0.1 mL of *0.01 M hydrochloric acid* is required to change the colour of the indicator to yellow.

Substances insoluble in hydrochloric acid
Dissolve 2.00 g in 40 mL of *hydrochloric acid R*. Heat on a water-bath. As soon as fumes are no longer evolved, filter through a sintered-glass filter (16) (*2.1.2*). Rinse with *water R*. Dry the residue in an oven at 100-105 °C for 1 h. The residue weighs a maximum of 20 mg (1.0 per cent).

Substances soluble in water
Evaporate 10.0 mL of solution S on a water-bath and dry at 100-105 °C for 1 h. The residue weighs a maximum of 2 mg (0.1 per cent).

Chlorides (*2.4.4*)
Maximum 50 ppm.

Dilute 5 mL of solution S to 15 mL with *water R*.

www.webofpharma.com

Sulfides and phosphides
In a 100 mL conical flask carefully mix 1.0 g with 10 mL of *dilute hydrochloric acid R*. Within 30 s *lead acetate paper R* moistened with *water R* and placed over the mouth of the flask is not coloured more intensely than light brown by the resulting fumes.

Arsenic (*2.4.2*)
Maximum 5 ppm.

Boil 0.2 g in 25 mL of *dilute hydrochloric acid R* until completely dissolved. The solution complies with limit test A.

Copper
Maximum 50 ppm.

Atomic absorption spectrometry (*2.2.23, Method I*).

Test solution Dissolve 1.00 g in a mixture of 60 mL of *dilute hydrochloric acid R* and 10 mL of *dilute hydrogen peroxide solution R*. Reduce to a volume of 5 mL and dilute to 50.0 mL with *water R*.

Reference solutions Prepare the reference solutions using *copper standard solution (0.1 per cent Cu) R*, diluting with a 1 per cent *V/V* solution of *hydrochloric acid R*.

Source Copper hollow-cathode lamp.

Wavelength 324.8 nm.

Flame Air-acetylene.

Lead
Maximum 50 ppm.

Atomic absorption spectrometry (*2.2.23, Method I*).

Test solution In a separating funnel, place 20 mL of the test solution prepared for the test for copper. Add 25 mL of *lead-free hydrochloric acid R*. Stir with 3 quantities, each of 25 mL, of *di-isopropyl ether R*. Collect the aqueous layer. Add 0.10 g of *sodium sulfate decahydrate R*. Evaporate to dryness. Take up the residue with 1 mL of *lead-free nitric acid R* and dilute to 20 mL with *water R*.

Reference solutions Prepare the reference solutions using *lead standard solution (0.1 per cent Pb) R*, diluting with a 10 per cent *V/V* solution of *nitric acid R* containing 5 g/L of *sodium sulfate decahydrate R*.

Source Lead hollow-cathode lamp.

Wavelength 217 nm.

Flame Air-acetylene.

ASSAY
Stir for 10 min 0.100 g in a hot solution of 1.25 g of *copper sulfate pentahydrate R* in 20 mL of *water R* in a 100 mL conical flask with a ground-glass stopper. Filter rapidly and wash the filter. Combine the filtrate and the washings, acidify with *dilute sulfuric acid R* and titrate with *0.02 M potassium permanganate* until a pink colour is obtained.

1 mL of *0.02 M potassium permanganate* is equivalent to 5.585 mg of Fe.

LABELLING
The label indicates whether the substance is obtained by reduction or sublimation.

Ph Eur

Hydrated Iron(III) Phosphate for Homoeopathic Preparations

222.8 (anhydrous) *10045-86-0*

DEFINITION
Hydrated Iron(III) Phosphate for Homoeopathic Preparations contains hydrated iron(III) phosphate. It contains not less than 96.0% and not more than 106.5% of $FePO_4,4H_2O$.

CHARACTERISTICS
A yellow to pale ochre powder.

Insoluble in *water;* soluble in dilute mineral acids.

IDENTIFICATION
Dissolve 0.5 g of the substance being examined in 5 mL of *dilute hydrochloric acid*, with warming. Dilute the resulting solution to 35 mL with *water* and filter if necessary (solution S).

A. Solution S yields reactions B and C characteristic of *iron and iron salts*, Appendix VI.

B. Solution S yields reaction B characteristic of *phosphates*, Appendix VI.

TESTS
Clarity of solution
Solution S is *clear*, Appendix IV A, Method II.

Chloride
To 0.05 g of the substance being examined add 1 mL of *dilute nitric acid*. Heat, dilute with 14 mL of *water* and filter. The filtrate complies with the *limit test for chlorides*, Appendix VII (0.1%).

Heavy metals
Dissolve 1.0 g of the substance being examined in 20 mL of *hydrochloric acid* if necessary with heating. Extract the solution using five 20-mL quantities of a mixture of 100 mL of freshly distilled *methyl isobutyl ketone* and 1 mL of *hydrochloric acid R1*. Allow to stand, separate the aqueous layer and evaporate to half its volume, allow to cool and dilute to 35 mL with *water*. Neutralise 7.5 mL of this solution to *litmus paper* using *dilute ammonia R1* and dilute to 15 mL with *water*. 12 mL of the resulting solution complies with *limit test heavy metals*, Appendix VII, Method A (70 ppm). Use *lead standard solution (1 ppm Pb)* to prepare the standard.

Loss on drying
When dried to constant weight at 200°, loses not less than 28% and not more than 33% of its weight, Appendix IX D. Use 1 g.

ASSAY
Dissolve 0.45 g in 3 mL of *hydrochloric acid R1* in an iodine flask, add 10 mL of *water* and 6.0 g of *potassium iodide*, close the flask and allow to stand protected from light for 30 minutes. Add 100 mL of *water* and 1 mL of *starch solution* and titrate with 0.1M *sodium thiosulfate VS*. Each mL of 0.1M *sodium thiosulfate VS* is equivalent to 22.29 mg of $FePO_4,4H_2O$.

PRODUCTION OF STOCK
The first decimal trituration of Hydrated Iron(III) Phosphate for Homoeopathic Preparations is prepared using a suitable quantity of Lactose Monohydrate or Lactose as the vehicle and a validated trituration method that ensures homogeneity is achieved. The vehicle complies with the statement under Vehicles in the monograph for Homoeopathic Preparations.

www.webofpharma.com

Content of hydrated iron(III) phosphate $FePO_4$, $4H_2O$
The first decimal trituration contains 9.0% to 11.0% of $FePO_4$, $4H_2O$.

CHARACTERISTICS
The first decimal trituration is a yellowish powder.

IDENTIFICATION
Dissolve, with warming, 1.5 g of the first decimal trituration in a mixture of 1.5 mL of *dilute hydrochloric acid* and 9 mL of *water* (solution S1).

A. Solution S1 yields reactions B and C characteristic of *iron and iron salts*, Appendix VI.

B. Solution S1 yields reaction B characteristic of *phosphates*, Appendix VI.

C. Dissolve 0.25 g of the substance being examined in 5 mL of *water*. Add 5 mL of *ammonia* and heat in a water-bath at 80° for 10 minutes. A red colour develops.

ASSAY
Dissolve 4.0 g of the first decimal trituration in 3 mL of *hydrochloric acid R1* in an iodine flask, add 10 mL of *water* and 8.0 g of *potassium iodide*, close the flask and allow to stand protected from light for 30 minutes. Add 100 mL of *water* and 1 mL of *starch solution* and titrate with 0.1M *sodium thiosulfate VS*. Each mL of 0.1M *sodium thiosulfate VS* is equivalent to 22.29 mg of $FePO_4$,$4H_2O$.

STORAGE
Hydrated Iron(III) Phosphate for Homoeopathic Preparations should be protected from light.

Hydrated Iron(II) and Iron(III) Phosphate for Homoeopathic Preparations

DEFINITION
Hydrated Iron(II) and Iron(III) Phosphate for Homoeopathic Preparations contains a mixture of hydrated iron(II) phosphate and iron(III) phosphate and some hydrated oxides of iron. It contains not less than 16.0% of Fe^{2+}, equivalent to not less than 47.9% of $Fe_3(PO_4)_2$,$8H_2O$.

CHARACTERISTICS
A slate blue amorphous powder.
Insoluble in *water;* soluble in *hydrochloric acid.*

IDENTIFICATION
Dissolve 0.5 g in 5 mL of *dilute hydrochloric acid* with warming. Dilute the resulting solution to 35 mL with *water* and filter if necessary (solution S).

A. Solution S yields the reactions characteristic of *iron and iron salts*, Appendix VI.

B. Solution S yields the reactions characteristic of *phosphates*, Appendix VI.

TESTS

Heavy metals
Dissolve 1.0 g of the substance being examined in 20 mL of *hydrochloric acid.* Extract the solution using five 20-mL quantities of a mixture of 100 mL of freshly distilled *methyl isobutyl ketone* with 1 mL of *hydrochloric acid R1.* Allow to stand, separate the aqueous layer and evaporate to half its volume, allow to cool and dilute to 35 mL with *water.* Neutralise 7.5 mL of this solution to *litmus paper* using *dilute ammonia R1* and dilute to 15 mL with *water.* 12 mL of the resulting solution complies with *limit test A for heavy metals*, Appendix VII (70 ppm). Use *lead standard solution (1 ppm Pb)* to prepare the standard.

Sulfates
Dissolve 0.25 g of the substance being examined in *water.* Add 3 mL of *dilute hydrochloric acid* and dilute to 15 mL with *water.* The resulting solution complies with the *limit test for sulfates*, Appendix VII.

ASSAY
Dissolve 0.3 g of the substance being examined in 3 mL of *orthophosphoric acid* and 10 mL of a 14% v/v solution of *sulfuric acid* in *water.* Add 100 mL of *water* and titrate with 0.1M *potassium permanganate.* Each mL of 0.1M *potassium permanganate VS* is equivalent to 27.925 mg of Fe^{2+}.

PRODUCTION OF STOCK
The first decimal trituration of Hydrated Iron(II) and Iron(III) Phosphate for Homoeopathic Preparations is prepared using a suitable quantity of Lactose Monohydrate or Lactose as the vehicle and a validated trituration method that ensures homogeneity is achieved. The vehicle complies with the statement under Vehicles in the monograph for Homoeopathic Preparations.

Content of hydrated iron(II) and iron(III) phosphate
The first decimal trituration contains 4.5% to 5.0% of $Fe_3(PO_4)_2$, $8H_2O$.

CHARACTERISTICS
The first decimal trituration is a light grey powder.

IDENTIFICATION
A. Yields the reactions characteristic of *iron and iron salts*, Appendix VI.

B. Yields the reactions characteristic of *phosphates*, Appendix VI.

C. Dissolve 0.25 g in 5 mL of *water.* Add 5 mL of *ammonia* and heat in a water-bath at 80° for 10 minutes. A red colour develops.

ASSAY
Dissolve 3.0 g of the first decimal trituration in 3 mL of *orthophosphoric acid* and 10 mL of a 14% v/v solution of *sulfuric acid* in *water.* Add 100 mL of *water* and titrate with 0.1M *potassium permanganate.* Each mL of 0.1M *potassium permanganate VS* is equivalent to 27.925 mg of Fe^{2+}.

STORAGE
Hydrated Iron(II) and Iron(III) Phosphate for Homoeopathic Preparations should be protected from light.

Magnesium Fluoratum for Homoeopathic Preparations

(Ph. Eur. monograph 2676)

MgF_2 62.3 *7783-40-6*

Ph Eur

DEFINITION

Content
98.5 per cent to 100.5 per cent of MgF_2.

CHARACTERS

Appearance
White or almost white powder or crystals.

Solubility
Practically insoluble in water, very slightly soluble in dilute nitric acid and in concentrated sulfuric acid, practically insoluble in anhydrous acetic acid.

www.webofpharma.com

IDENTIFICATION

A. Mix 0.2 g with 2 g of *potassium hydrogen sulfate R* in a platinum crucible and melt at 800 °C. Cool, carefully take up the melt in 20 mL of *water R* and boil briefly. Cool and filter. Dilute 0.5 mL of the filtrate to 2 mL with *water R*. The solution gives the reaction of magnesium (*2.3.1*).

B. Mix 0.2 g with 1 g of *anhydrous sodium carbonate R* in a platinum crucible and melt at 850 °C. Cool, take up the melt in 10 mL of *dilute acetic acid R* and boil briefly. Cool, filter and dilute the filtrate to 20 mL with *water R*. To 0.4 mL of this solution add dropwise a mixture of 0.1 mL of *alizarin S solution R* and 0.1 mL of *zirconyl nitrate solution R*. The colour changes from red to yellow.

TESTS

Solution S

Boil 5.0 g with 100.0 mL of *distilled water R* under a reflux condenser for about 5 min. Allow to cool, then filter through an ashless filter paper (nominal pore size not greater than 2 µm).

Appearance of solution

Solution S is colourless (*2.2.2, Method II*).

Carbonates

Suspend 0.5 g in 5 mL of *carbon dioxide-free water R* and add 5 mL of *dilute acetic acid R*. Quickly stopper the test tube with a stopper fitted with a glass tube bent twice through 90° and which dips at the other end in *barium hydroxide solution R*. Warm the mixture. The barium hydroxide solution remains clear.

Chlorides (*2.4.4*)

Maximum 100 ppm.

Dilute 10 mL of solution S to 15 mL with *water R*.

Sulfates (*2.4.13*)

Maximum 200 ppm, determined on solution S.

Water-soluble matter

Maximum 0.5 per cent.

Boil 2.00 g with 100 mL of *water R* for 5 min. Filter the hot solution, then cool the filtrate and dilute to 100 mL with *water R*. Evaporate 50 mL of this solution to dryness in an evaporating dish and dry at 100-105 °C. The residue weighs a maximum of 5 mg.

ASSAY

Thoroughly mix 0.100 g with 2 g of *potassium hydrogen sulfate R* in a platinum crucible and melt at 800 °C. Allow to cool, carefully take up the melt in 10 mL of *dilute hydrochloric acid R* and heat to dissolve. Dilute the solution to 100.0 mL with *water R*. Transfer 50.0 mL of this solution to a 500 mL conical flask and dilute to 300 mL with *water R*. Carry out the complexometric titration of magnesium (*2.5.11*).

1 mL of *0.1 M sodium edetate* is equivalent to 6.23 mg of MgF_2.

Ph Eur

Magnesium Phosphate for Homoeopathic Preparations

(Magnesium Phosphoricum for Homoeopathic Preparations, Ph. Eur. monograph 2505)

$MgHPO_4,3H_2O$ 174.3 *7782-75-4*

Ph Eur

DEFINITION

Content

98.0 per cent to 102.0 per cent of $MgHPO_4,3H_2O$.

CHARACTERS

Appearance

White or almost white powder.

Solubility

Very slightly soluble in water, practically insoluble in ethanol (96 per cent). It dissolves in dilute acids.

IDENTIFICATION

A. Dissolve 0.1 g in a mixture of 2 mL of *dilute nitric acid R* and 8 mL of *water R*. The solution gives reaction (b) of phosphates (*2.3.1*).

B. Dissolve 0.1 g in *dilute hydrochloric acid R* and dilute to 3 mL with the same acid. Add *ammonia R* until a precipitate is formed. Dissolve the precipitate by adding *dilute hydrochloric acid R* dropwise until complete dissolution and dilute to 10 mL with *distilled water R*. To 2 mL of the solution add a mixture of 0.5 mL of *titan yellow solution R* and 1.5 mL of *dilute sodium hydroxide solution R*. A red, flocculent precipitate is formed.

TESTS

Solution S

Dissolve 5.0 g in 30 mL of *dilute hydrochloric acid R* and dilute to 50.0 mL with the same acid.

Arsenic (*2.4.2, Method B*)

Maximum 5 ppm, determined on 1.0 g.

Chlorides (*2.4.4*)

Maximum 200 ppm.

Dissolve 0.25 g in 5 mL of *dilute nitric acid R* and dilute to 15 mL with *water R*.

Magnesium dihydrogen phosphate and magnesium phosphate

Dissolve 2.00 g in 30.0 mL of *1 M hydrochloric acid*. Add 20 mL of *water R* and 0.05 mL of *methyl orange solution R*. Titrate the excess of hydrochloric acid with *1 M sodium hydroxide*. The volume of *1 M hydrochloric acid* used is between 11.0 mL and 12.5 mL.

Sulfates (*2.4.13*)

Maximum 300 ppm.

Dilute 5 mL of solution S to 15 mL with *distilled water R*.

Iron (*2.4.9*)

Maximum 50 ppm.

Dilute 2 mL of solution S to 10 mL with *water R*.

ASSAY

Dissolve 0.280 g in a mixture of 1 mL of *hydrochloric acid R1* and 5 mL of *water R*. Add 25.0 mL of *0.1 M sodium edetate* and dilute to 200 mL with *water R*. Neutralise with *concentrated ammonia R*, add 10 mL of *ammonium chloride buffer solution pH 10.0 R* and about 50 mg of *mordant black 11 triturate R*. Titrate the excess of *0.1 M sodium edetate* with

www.webofpharma.com

0.1 M zinc sulfate until the colour changes from pure blue to violet.

1 mL of *0.1 M sodium edetate* is equivalent to 17.43 mg of $MgHPO_4,3H_2O$.

Ph Eur

Medicago Sativa for Homoeopathic Preparations

DEFINITION

Medicago Sativa for Homoeopathic Preparations is the fresh whole flowering plant of Medicago sativa L.

IDENTIFICATION

Plant A herbaceous perennial, reaching up to 100 cm.

Leaves Alternate, petiolate, trifoliolate, leaflets mucronate, approximately 2 cm long, 1 cm broad, typically oblanceolate or oblong, with a toothed or entire margin, glabrous on the upper surface and sparsely pubescent on the lower surface; stipules lanceolate, up to 1 cm long, toothed to entire.

Stems 4-angled, branching, glabrous to pubescent.

Flowers Compact, axillary, racemes of up to 40 flowers, peduncle up to 3 cm long, typically pubescent; corolla papilionaceous, up to 1 cm long, 5 mm broad, purple to whitish; calyx tube approximately 5 mm in length, 2 mm in diameter, 5-lobed, typically glabrous, lobes equal or subequal, up to 4 mm long.

MOTHER TINCTURE

The mother tincture complies with the requirements stated under Mother Tinctures for Homoeopathic Preparations and with the following requirements.

PRODUCTION

The mother tincture of Medicago sativa *L.* is prepared from the herbal drug using *method 1.1.5* described in the monograph for Methods of Preparation of Homoeopathic Stocks and Potentisation. Use 86% w/w (90% v/v) of *ethanol*.

CHARACTERISTICS

The mother tincture is a greenish-brown liquid.

IDENTIFICATION

Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) The mother tincture.

(2) 0.1% w/v *coumarin BPCRS* and 0.05% w/v of *formononetin BPCRS* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *silica gel 60 F_{254}* (Merck silica gel 60 precoated plates are suitable).

(b) Use the mobile phase described below.

(c) Apply 10 µL of each solution as 3 mm bands.

(d) Develop the plate to 15 cm.

(e) After removal of the plate dry in air and examine under *ultra-violet light (365 nm)*.

(f) Spray the plate with *anisaldehyde solution* and heat at 105° for 5 minutes and examine under *ultra-violet light (365 nm)*.

MOBILE PHASE

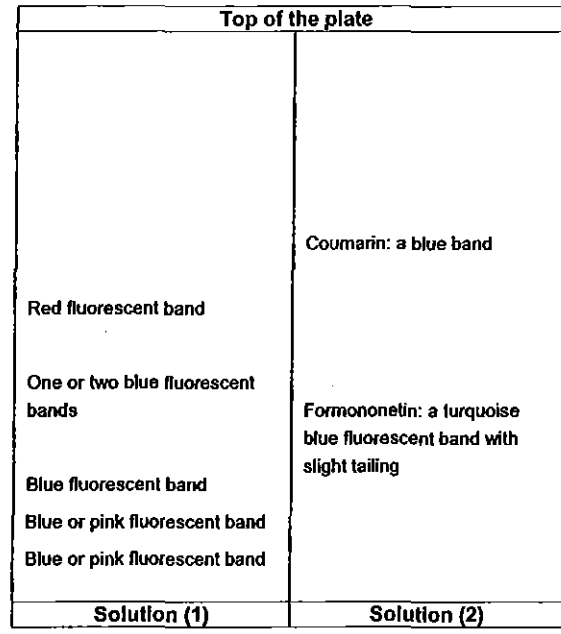
10 volumes of *methanol* and 90 volumes of *toluene*.

SYSTEM SUITABILITY

The test is not valid unless, in the chromatogram obtained with solution (2), two clearly separated bands are observed under *ultra-violet light (365 nm)* before and after spraying with *anisaldehyde solution*.

CONFIRMATION

Under ultra-violet light, the chromatogram obtained with solution (1) shows the following fluorescent bands: one blue or pink fluorescent band close to the origin, followed by a blue or pink fluorescent band and then a blue band below the band obtained for formononetin in solution (2), followed by one or two blue bands approximately level with formononetin and a red band between the bands obtained for formononetin and coumarin in solution (2). Other bands may be present in the chromatogram obtained with solution (1).



The chromatogram obtained with solution (1) sprayed with the anisaldehyde solution shows the following fluorescent bands: a faint blue band close to the origin, followed by a faint purple or blue fluorescent band and a blue band below the band obtained for formononetin in solution (2), followed by three yellow to orange bands between the bands obtained for formononetin and coumarin in solution (2) and an orange band between the band obtained for coumarin and the solvent front. Other bands may be present in the chromatogram obtained with solution (1).

www.webofpharma.com

Top of the plate	
Orange fluorescent band	
	Coumarin: a faint blue band
Yellow orange fluorescent band	
Faint orange fluorescent band	
Orange fluorescent band	Formononetin: a yellow fluorescent band
Blue fluorescent band	
Faint purple or blue fluorescent band	
Faint blue band	
Solution (1)	Solution (2)

CHARACTERISTICS

The mother tincture is a greenish-brown liquid.

TESTS

Ethanol

55% to 65% w/w (63% to 72% v/v), Appendix VIII F.

Dry residue

Not less than 1.0% w/w, Appendix XI P.

Relative density

0.880 to 0.950, Appendix V G.

Nux-vomica for Homoeopathic Preparations

(Ph. Eur. monograph 2514)

Ph Eur

DEFINITION

Dried, ripe seed of *Strychnos nux-vomica* L.

Content

Minimum 1.50 per cent for the sum of the contents of brucine ($C_{23}H_{26}N_2O_4$; M_r 394.5) and strychnine ($C_{21}H_{22}N_2O_2$; M_r 334.4), of which 43 per cent to 67 per cent is strychnine (dried drug).

IDENTIFICATION

A. The seed is discoid, with a slightly raised margin, 20-25 mm in diameter and about 5 mm thick. It is not quite flat, with one surface slightly convex and the other slightly concave. Some seeds are irregularly curved. The colour of the seed ranges from light grey to greenish-grey and its satiny appearance is due to a silky down, consisting of dense hairs radiating from a central point on each of the faces. One of the surfaces has a raised point at the centre (the hilum), from which extends a radial ridge ending in a slight protuberance on the edge of the seed (the micropyle). A grey horny endosperm makes up most of the seed. The embryo, which is located in the central cavity, is small (about 6 mm long), with 2 cotyledons; the radicle is turned towards the micropyle.

B. *CAUTION: take all necessary handling precautions when reducing this toxic herbal drug to a powder.*

Wash the herbal drug rapidly in cold water, then expose to vapour from boiling water; once sufficiently softened, cut into thin slices and crush in a suitable apparatus. Allow to dry, finish reducing to a powder (710) (*2.9.12*) and pass through a covered sieve.

Microscopic examination (*2.8.23*). The powder is grey. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2514.-1): fragments of the outer testa (surface view [B], transverse section [C]), with cells with an enlarged, sclerified, strongly thickened and channelled base [Ba, Cb], transformed into curved or straight hairs, usually broken, with 7-10 lignified ridges [Bb, Ca] and a rounded lignified tip [D]; numerous rods or strips, highly variable in length and 5-15 µm wide, from the lignified ridges of the hairs [A]; numerous fragments of endosperm [F], consisting of very thick-walled polyhedral cells, some of which contain oil and aleurone grains; a few fragments of the outer layers of the endosperm (surface view [E], transverse section [C]); in surface view [E] the cells are polyhedral [Ea], sometimes associated with the brown pigmented layer of the testa formed of cells with indistinct walls [Eb]; in transverse section [C] the cells are elongated [Cc], sometimes associated with the pigmented layer [Cd] and the outer testa [Cb].

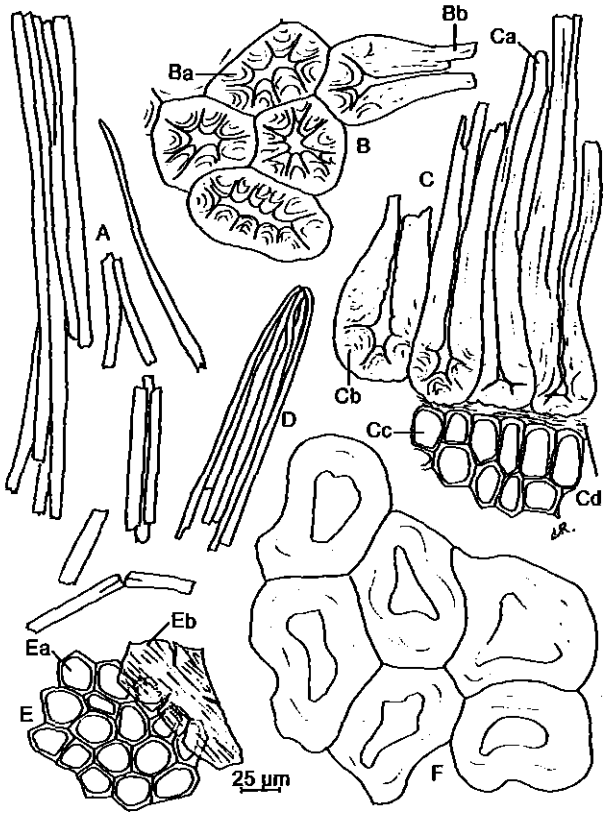


Figure 2514.-1. – *Illustration for identification test B of powdered herbal drug of Nux-vomica for homoeopathic preparations*

C. Thin-layer chromatography (*2.2.27*).

www.webofpharma.com

Test solution To 2.0 g of the powdered herbal drug (710) (*2.9.12*) add 20 mL of *ethanol (70 per cent V/V) R*, allow to macerate for 15 min at room temperature, with stirring, and centrifuge. Use the supernatant.

Reference solution Dissolve 10 mg of *brucine R* and 10 mg of *strychnine R* in 10 mL of *ethanol (96 per cent) R*.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *concentrated ammonia R, methanol R, methylene chloride R* (1:5:95 *V/V/V*); use the lower layer.

Application 10 µL [or 5 µL] as bands.

Development Over a path of 15 cm [or 6 cm].

Drying In air, then in an oven at 105-110 °C for 15 min; allow to cool.

Detection Spray with *iodoplatinate reagent R* and examine immediately in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.

Top of the plate	
Strychnine: a violet zone	A violet zone (strychnine)
Brucine: a blue zone	A blue zone (brucine)
Reference solution	**Test solution**

TESTS

When the powdered herbal drug (710) (*2.9.12*) is used, take the necessary precautions as indicated under Identification B.

Foreign matter (*2.8.2*)
Maximum 1.0 per cent.

***Strychnos ignatii* P.J. Bergius**
The presence of irregularly shaped seeds that are neither discoid nor flattened and the presence in the powdered herbal drug, examined under a microscope, of sclerified hairs, usually sheared off, not thickened at the base and with walls composed of small, oblique, sclerified strips, tightly fused longitudinally, indicate adulteration with *Strychnos ignatii* P.J. Bergius.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.00 g of the powdered herbal drug (710) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 3.0 per cent.

Aflatoxins (*2.8.18*)
Maximum 2 µg/kg (aflatoxin B_1) and maximum 4 µg/kg (sum of aflatoxins B_1, B_2, G_1 and G_2).

ASSAY

Liquid chromatography (*2.2.29*).

Test solution To 1.000 g of the powdered herbal drug (710) (*2.9.12*) add 10.0 mL of *ethanol (60 per cent V/V) R*. Boil gently, under a reflux condenser, with stirring. After 30 min, cool and filter into a 20.0 mL volumetric flask. Wash the filter with *ethanol (60 per cent V/V) R* and dilute to 20.0 mL with the same solvent. Dilute 1.0 mL of the solution to 20.0 mL with mobile phase A.

Reference solution Dissolve 10.0 mg of *brucine CRS* and 10.0 mg of *strychnine CRS* in *acetonitrile R* and dilute to 10.0 mL with the same solvent. Dilute 1.0 mL of the solution to 20.0 mL with mobile phase A.

Column:
- *size*: *l* = 0.15 m, Ø = 4.6 mm;
- *stationary phase*: *end-capped ethylene-bridged octadecylsilyl silica gel for chromatography (hybrid material) R* (3.5 µm);
- *temperature*: 35 °C.

Mobile phase:
- *mobile phase A*: *triethylamine R, acetonitrile for chromatography R, methanol R2, tris(hydroxymethyl) aminomethane buffer solution pH 9.0 R* (0.1:7.5:7.5:85 *V/V/V/V*);
- *mobile phase B*: *triethylamine R, tris(hydroxymethyl) aminomethane buffer solution pH 9.0 R, acetonitrile for chromatography R, methanol R2* (0.1:15:42.5:42.5 *V/V/V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 5	100	0
5 - 25	100 → 70	0 → 30
25 - 30	70 → 65	30 → 35
30 - 31	65 → 0	35 → 100
31 - 32	0	100

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 260 nm.

Injection 10 µL.

Elution order Brucine, strychnine.

System suitability Reference solution:
- *resolution*: minimum 3.0 between the peaks due to brucine and strychnine.

Calculate the percentage content of brucine and strychnine using the following expression:

$$\frac{A_1 \times m_2 \times p \times 2}{A_2 \times m_1}$$

A_1 = area of the peak due to brucine or to strychnine in the chromatogram obtained with the test solution;
A_2 = area of the peak due to brucine or to strychnine in the chromatogram obtained with the reference solution;
m_1 = mass of the herbal drug to be examined used to prepare the test solution, in grams;
m_2 = mass of *brucine CRS* or of *strychnine CRS* used to prepare the reference solution, in grams;
p = assigned percentage content of brucine in *brucine CRS*, or strychnine in *strychnine CRS*.

MOTHER TINCTURE

The mother tincture complies with the requirements of the general monograph *Mother tinctures for homoeopathic preparations (2029)*.

DEFINITION

The mother tincture is prepared from the dried ripe seed of *Strychnos nux-vomica* L.

Content
0.15 per cent *m/m* to 0.30 per cent *m/m* for the sum of the contents of brucine ($C_{23}H_{26}N_2O_4$; M_r 394.5) and strychnine ($C_{21}H_{22}N_2O_2$; M_r 334.4), of which 43 per cent to 67 per cent is strychnine.

www.webofpharma.com

PRODUCTION

The mother tincture is prepared by the following methods prescribed in the general monograph *Methods of preparation of homoeopathic stocks and potentisation (2371)*:

— method 1.1.8, using the powdered herbal drug (710) (*2.9.12*) and ethanol (70 per cent *V/V*);

— method 1.1.10, using the powdered herbal drug, ethanol (65 per cent *V/V*) and a maceration time of 3-5 weeks.

CHARACTERS

Appearance

Yellow or light brown liquid.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*) as described in identification test C for the herbal drug with the following modification.

Test solution The mother tincture to be examined.

TESTS

Relative density (*2.2.5*)

0.888 to 0.903 when method 1.1.8 is used.

Ethanol (*2.9.10*)

60 per cent *V/V* to 70 per cent *V/V* when method 1.1.10 is used.

Dry residue (*2.8.16*)

Minimum 1.0 per cent.

ASSAY

Liquid chromatography (*2.2.29*) as described in the assay of the herbal drug with the following modifications.

Test solution Dilute 2.000 g of the mother tincture to be examined to 20.0 mL with *ethanol (60 per cent V/V) R*.

Calculate the percentage content of brucine and strychnine using the following expression:

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1 \times 10}$$

A_1 = area of the peak due to brucine or to strychnine in the chromatogram obtained with the test solution;

A_2 = area of the peak due to brucine or to strychnine in the chromatogram obtained with the reference solution;

m_1 = mass of the mother tincture to be examined used to prepare the test solution, in grams;

m_2 = mass of *brucine CRS* or of *strychnine CRS* used to prepare the reference solution, in grams;

p = assigned percentage content of brucine in *brucine CRS*, or strychnine in *strychnine CRS*.

Ph Eur

Petroleum Rectificatum for Homoeopathic Preparations

(Ph. Eur. monograph 2683)

Ph Eur

DEFINITION

Petroleum spirit distilling between 180 °C and 220 °C obtained by rectification of crude oil.

CHARACTERS

Appearance

Clear, colourless, highly flammable liquid.

Solubility

Practically insoluble in water, freely soluble in acetone, sparingly soluble in ethanol (96 per cent).

IDENTIFICATION

A. Relative density (see Tests).

B. Refractive index (see Tests).

C. Distillation range (see Tests).

TESTS

Solution S

Dissolve 1 g in 99 g of *ethanol (90 per cent V/V) R*.

Appearance of solution

Solution S is clear (*2.2.1*) and colourless (*2.2.2, Method II*).

Acidity or alkalinity

To 10 mL of the substance to be examined, add 5 mL of *carbon dioxide-free water R* and 0.25 mL of *phenol red solution R* and shake. The aqueous phase is yellow. Add 0.05 mL of *0.01 M sodium hydroxide* and shake. The aqueous phase is red.

Relative density (*2.2.5*)

0.752 to 0.762.

Refractive index (*2.2.6*)

1.422 to 1.426.

Distillation range (*2.2.11*)

Minimum 90 per cent *m/m* distils between 180 °C and 220 °C.

Aromatic hydrocarbons

The absorbance (*2.2.25*) of solution S between 250 nm and 400 nm is not greater than 0.100.

Non-volatile matter

Maximum 0.04 per cent.

Evaporate 5.000 g to dryness on a water-bath and dry the residue in an oven at 100-105 °C for 2 h. The residue weighs a maximum of 2.0 mg.

STORAGE

In an airtight container.

LABELLING

The label states that the substance is obtained by rectification.

Ph Eur

Potassium Dichromate for Homoeopathic Preparations

(Kalium Bichomicum for Homoeopathic Preparations, Ph. Eur. monograph 2501)

$K_2Cr_2O_7$ 294.2 *7778-50-9*

Ph Eur

DEFINITION

Content

99.0 per cent to 101.0 per cent of $K_2Cr_2O_7$.

CHARACTERS

Appearance

Orange crystals.

Solubility

Freely soluble in water, practically insoluble in ethanol (96 per cent).

IDENTIFICATION

A. It gives reaction (b) of potassium (*2.3.1*).

B. Dissolve 10 mg in 5 mL of *water R*. Add 0.25 mL of *dilute sulfuric acid R*, 0.5 mL of *strong hydrogen peroxide*

www.webofpharma.com

solution R and 1 mL of *ether R*. Shake. The upper layer is blue.

TESTS

Solution S1

Dissolve 5.0 g in *distilled water R* and dilute to 50.0 mL with the same solvent.

Solution S2

To 20.0 mL of solution S1 add 20 mL of *hydrochloric acid R* and 50 mL of tributyl phosphate R. Stir for 2 min. Remove the lower layer and shake it with 10 mL of *ether R*. Evaporate the lower layer to dryness under reduced pressure. Dissolve the residue in 10 mL of *distilled water R*. Add *dilute ammonia R1* until the solution is neutral to *blue litmus paper R* and dilute to 20.0 mL with *distilled water R*.

Appearance of solution

Solution S1 is clear (*2.2.1*).

Calcium (*2.4.3*)

Maximum 500 ppm.

Dilute 2.0 mL of solution S2 to 15 mL with *distilled water R*.

Chlorides (*2.4.4*)

Maximum 50 ppm.

Dissolve 1.0 g in 15 mL of *dilute nitric acid R*. Use 1 mL of *nitric acid R* instead of the prescribed *dilute nitric acid R*.

Sulfates (*2.4.13*)

Maximum 150 ppm.

Dilute 10 mL of solution S2 to 15 mL with *distilled water R*.

ASSAY

Dissolve 0.100 g in 25 mL of *water R*. Add 2 g of *potassium iodide R* and 25 mL of *dilute sulfuric acid R*. Allow to stand in the dark for 10 min. Add 150 mL of *water R*. Titrate with *0.1 M sodium thiosulfate* until the colour changes from blue to green, adding 1 mL of *starch solution R* near the end of the titration.

1 mL of *0.1 M sodium thiosulfate* is equivalent to 4.903 mg of $K_2Cr_2O_7$.

Ph Eur

Prunus Spinosa Fruit for Homoeopathic Preparations

DEFINITION

Prunus Spinosa Fruit for Homoeopathic Preparations is the fresh ripe fruit of *Prunus spinosa* L.

IDENTIFICATION

The ripe fruit is nearly a globose drupe, 8 to 15 mm in diameter, bluish-black with a blue-grey bloom. The dense green pulp surrounds a hard, spherical to ovoid and flattened stone, 6 to 9 mm long, 6 to 8 mm wide and 4 to 6 mm thick. The stone bulges slightly and has a sharp edge.

MOTHER TINCTURE

The mother tincture complies with the requirements stated under Mother Tinctures for Homoeopathic Preparations and with the following requirements.

PRODUCTION

The mother tincture of *Prunus spinosa* L. is prepared from the herbal drug using *Method 1.1.7* described in the monograph for Methods of Preparation of Homoeopathic Stocks and Potentisation. Use 43% w/w (50% v/v) of *ethanol*.

CHARACTERISTICS

The mother tincture is a purple-red to red, clear to slightly turbid liquid.

IDENTIFICATION

Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Centrifuge 10 mL of the mother tincture at about 3000 rpm for 5 minutes. Precondition a cartridge containing octadecyl-bonded silica sorbent (a Sep-pak C18 cartridge is suitable) with 10 mL of *methanol* followed by 10 mL of *water*. Apply 4.5 mL of the clear supernatant to the column, wash with 5 mL *water* and elute with 5 mL of *methanol*. Evaporate the eluant on a rotary evaporator at 50°. Dissolve the residue in 1 mL of *methanol*.

(2) 0.025% w/v of *chlorogenic acid* and 0.005% w/v of *scopoletin* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *silica gel* F_{254}.

(b) Use the mobile phase described below.

(c) Apply 40 µL of each solution as 12 mm bands.

(d) Develop the plate to 15 cm.

(e) After removal of the plate, dry it in air and spray with a 1% w/v solution of *diphenylboric acid aminoethyl ester* in *methanol*, followed by a 5% w/v solution of *polyethylene glycol 400* in *methanol* and examine under *ultraviolet light (365 nm)*.

MOBILE PHASE

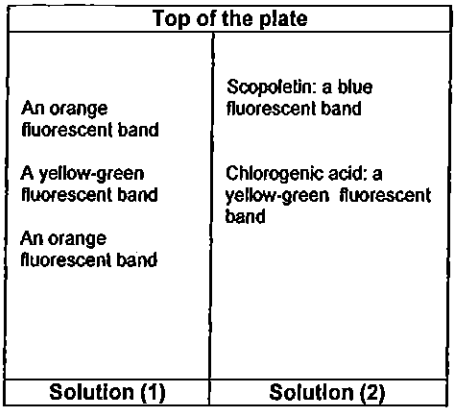
15 volumes of *anhydrous formic acid*, 15 volumes of *water* and 70 volumes of *ethyl acetate*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (2) shows a yellow-green fluorescent band (chlorogenic acid) in the middle third of the plate and a blue fluorescent band (scopoletin) in the upper third of the plate.

CONFIRMATION

The chromatogram obtained with solution (1) shows at least one orange fluorescent band below chlorogenic acid, one yellow-green fluorescent band with the Rf of chlorogenic acid and one orange fluorescent band below scopoletin.
In addition the following bands may be present: a blue fluorescent band with the same Rf as scopoletin and an orange fluorescent band with an Rf slightly higher than that of scopoletin. Two or more orange fluorescent bands may be present between the two standards.



TESTS

Ethanol

24 to 34% w/w (29.3 to 40.8% v/v), Appendix VIII F.

www.webofpharma.com

Dry residue
Not less than 3.5% w/w, Appendix XI P.

Relative density
0.955 to 0.995, Appendix V G.

Selenium for Homoeopathic Preparations

(Ph. Eur. monograph 2844)

Se 79.0 *7782-49-2*

Ph Eur

DEFINITION
Amorphous selenium.

Content
98.0 per cent to 101.0 per cent of Se (dried substance).

CHARACTERS
Appearance
Black, reddish-brown or red powder, softens at 50 °C to 60 °C.

Solubility
Practically insoluble in water, soluble in concentrated sulfuric acid giving a green solution.

IDENTIFICATION
A. Warm 5 mL of solution S1 (see Tests) on a water-bath and add 50 mg of *hydrazine sulfate R*. A red colour is produced.

B. To 5 mL of solution S1 add 0.5 mL of *dilute hydrochloric acid R* and 2 mL of a 100 g/L solution of *thiourea R*. A red precipitate is formed.

TESTS
Solution S1
Dissolve 20 mg in 1 mL of *nitric acid R*, warming on a water-bath. Continue warming until the evolution of brown fumes has ceased, then cool and add 10 mL of *water R*.

Solution S2
To the residue obtained in the test for sulfated ash add 2 mL of *nitric acid R* and 3 mL of *hydrochloric acid R* and evaporate to dryness on a water-bath. Take up the residue in a mixture of 1 mL of *dilute hydrochloric acid R* and 25 mL of hot *water R*. Cool, filter and dilute to 50.0 mL by washing the filter with *water R*.

Appearance of solution
Solution S2 is clear (*2.2.1*) and colourless (*2.2.2, Method II*).

Sulfur
Maximum 0.2 per cent.

To 0.100 g add 1 mL of *nitric acid R* dropwise, then add 2 mL of *hydrochloric acid R* and evaporate to dryness on a water-bath. Add 2 mL of *hydrochloric acid R* and evaporate again to dryness on a water-bath. Dissolve the residue in 6 mL of a mixture of 1 mL of *dilute hydrochloric acid R* and 30 mL of *distilled water R*, then filter and dilute the filtrate to 20 mL by washing the filter with *distilled water R*. Dilute 5 mL of this solution to 15 mL with *distilled water R*. The solution complies with the limit test for sulfates (*2.4.13*) (0.6 per cent of sulfate corresponds to 0.2 per cent of sulfur).

Water-soluble selenium compounds
Maximum 5 ppm.

Test solution Shake 1.0 g with 20 mL of *water R* for 30 min and filter, washing the filter with 2 quantities, each of 5 mL, of *water R*. Adjust the filtrate to pH 2 with *dilute hydrochloric acid R*, and add 5.0 mL of a freshly prepared 1 g/L solution of *2,3-naphthalenediamine R* in *0.1 M hydrochloric acid*. Dilute to 50 mL with *water R* and allow to stand, protected from light, for 2 h. Shake the mixture with 10 mL of *toluene R* for 3 min and allow the layers to separate for 3 min. Isolate the organic layer and dilute to 10.0 mL with *toluene R*.

Reference solution Mix 5.0 mL of *selenium standard solution (1 ppm Se) R* and 25 mL of *water R*, and prepare in the same manner as for the filtrate in the test solution.

Compensation liquid Treat 30 mL of *water R* in the same manner as for the filtrate in the test solution.

Measure the absorbance (*2.2.25*) of the test solution and the reference solution at 380 nm by comparison with the compensation liquid.

The absorbance of the test solution is not greater than that of the reference solution.

Iron (*2.4.9*)
Maximum 100 ppm.

To 5 mL of solution S2 add 5 mL of *water R*.

Loss on drying (*2.2.32*)
Maximum 1.0 per cent, determined on 1.000 g by drying in an oven at 105 °C for 1 h.

Sulfated ash (*2.4.14*)
Maximum 0.3 per cent, determined on 1.000 g.

ASSAY
Dissolve 0.2000 g in 10 mL of *nitric acid R*. Warm until the evolution of brown fumes has ceased and the solution is only slightly yellow. Cool, add 2 g of *sulfamic acid R* and dilute to 100.0 mL with *water R*. To 10.0 mL of this solution add 50 mL of *water R* and 2.0 g of *potassium iodide R*. Titrate with *0.1 M sodium thiosulfate*, determining the end-point potentiometrically (*2.2.20*).

1 mL of *0.1 M sodium thiosulfate* is equivalent to 1.974 mg of Se.

Ph Eur

Sodium Tetrachloroaurate Dihydrate for Homoeopathic Preparations

(Aurum Chloratum Natronatum for Homoeopathic Preparations, Ph. Eur. monograph 2141)

$Na[AuCl_4],2H_2O$ 397.8 *13874-02-7*

Ph Eur

DEFINITION
Sodium tetrachloroaurate(1-) dihydrate.

Content
97.0 per cent to 101.0 per cent of $Na[AuCl_4],2H_2O$.

CHARACTERS
Appearance
Orange-yellow, hygroscopic powder or crystals.

Solubility
Very soluble or freely soluble in water and in ethanol (96 per cent).

IDENTIFICATION
A. Dissolve 20 mg in 2.0 mL of *0.1 M nitric acid*. Add 0.1 g of *oxalic acid R* and boil in a water-bath for 1 h. A deposit of metallic gold is formed.

www.webofpharma.com

B. Solution S (see Tests) gives reaction (a) of chlorides (*2.3.1*).

C. Solution S gives reaction (b) of sodium (*2.3.1*).

TESTS

Solution S

Ignite 0.20 g in a porcelain crucible at 600 °C ± 50 °C for 30 min. Allow to cool and extract with 3 mL of *water R*, heating if necessary. Use the supernatant.

Free hydrochloric acid

When a glass rod impregnated with *concentrated ammonia R* is held close to the substance to be examined, no white fumes are produced.

Nitrates

Maximum 200 ppm.

Dissolve 0.20 g in 4.0 mL of *nitrate-free water R*. Add 0.6 g of *zinc R* and 10 mL of *dilute sulfuric acid R*. Heat the solution on a water-bath for 30 min, allow to cool and filter. Rinse the filter with *nitrate-free water R* and dilute the filtrate to 20.0 mL with the same solvent. To 5.0 mL of this solution add 0.4 mL of a 100 g/L solution of *potassium chloride R*, 0.1 mL of *diphenylamine solution R* and, dropwise with shaking, 5.0 mL of *nitrogen-free sulfuric acid R*. Heat in a water-bath at 50 °C for 15 min, centrifuge if necessary and use the clear supernatant. Any blue colour in the solution is not more intense than that in a reference solution prepared at the same time and in the same manner using a mixture of 1.0 mL of *nitrate standard solution (10 ppm NO_3) R* and 3.0 mL of *nitrate-free water R*.

ASSAY

Dissolve 40.0 mg in 10 mL of *potassium iodide solution R*. Allow to stand for 5 min. Titrate with *0.01 M sodium thiosulfate* until decolourised. Shortly before reaching the endpoint, add 0.5 mL of *starch solution R*.

1 mL of *0.01 M sodium thiosulfate* is equivalent to 1.989 mg of $Na[AuCl_4],2H_2O$.

STORAGE

In an airtight container, protected from light.

Ph Eur

Staphysagria for Homoeopathic Preparations

(Ph. Eur. monograph 2289)

Ph Eur

DEFINITION

Dried, ripe seed of *Delphinium staphisagria* L.

Content

Minimum 1.5 per cent of total alkaloids, expressed as delphinine ($C_{33}H_{45}NO_9$; M_r 599.7) (dried drug).

IDENTIFICATION

A. The isolated seed has an irregular, flattened, tetrahedral shape, measuring 3-7 mm on each side; one of the sides is convex; the others are flat or concave. The surface is generally dark brown, rarely light brown, and shows a raised network defining alveoli; on the surface there are occasionally greyish spots. The seed coat is brittle and encloses an abundant endosperm, which is whitish to dark brown. The more or less wrinkled seeds are sometimes found as 5-6 seeds fitting together into an ovoid mass.

B. Microscopic examination (*2.8.23*). Reduce to a powder (710) (*2.9.12*). The powder consists of a mixture of dark brown and white particles with oily constituents. Examine under a microscope using *chloral hydrate solution R*. The powder shows the following diagnostic characters (Figure 2289.-1): fragments of the episperm consisting of a layer of large cells with regularly thickened walls and a wide lumen, elongated (surface view [A]), more or less isodiametric (transverse section [D]); the outside surface of the episperm cells generally exhibits numerous short, unequal, irregularly bent, cylindrical papillae, often with a globoid head, that look like cuticular papillae but are the conidiophores of a fungus present in almost every seed [Aa, Da]; underlying the episperm is an intermediate area, partly collapsed, composed of 5-6 layers of tangentially elongated, colourless, thin-walled cells [Cd, Db]; fragments of the inner testa, usually associated with the endosperm [B, C]; the inner testa comprises brown cells that, in transverse section, form a layer and are regular, 4-7 µm wide, with numerous U-shaped thickenings [Ca], whereas in surface view [Ba] they are elongated and about 70-100 µm long, with thin, finely striated walls; the endosperm consists of pentagonal or hexagonal cells, isodiametric or slightly elongated, with straight, thin walls [Bb, Cb], containing aleurone grains and oil droplets [Bc, Cc].

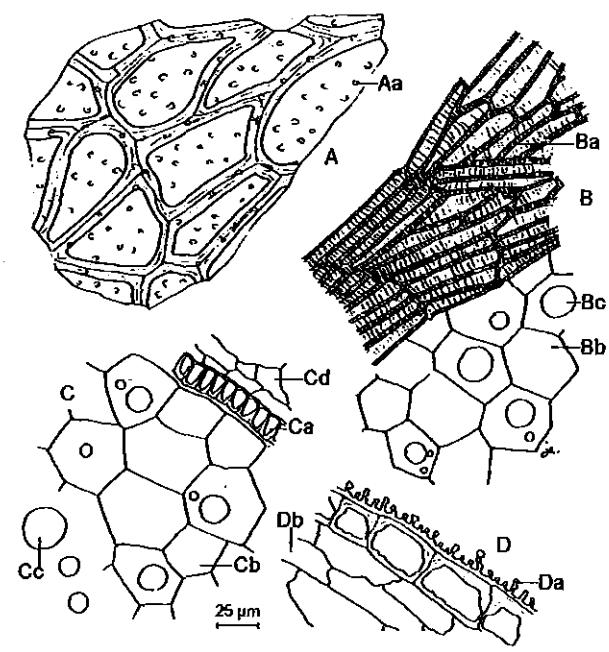


Figure 2289.-1. – *Illustration for identification test B of powdered herbal drug of Staphysagria for homoeopathic preparations*

C. Thin-layer chromatography (*2.2.27*).

Test solution To 1.0 g of the powdered herbal drug (710) (*2.9.12*) add 10 mL of *ethanol (90 per cent V/V) R* and boil under a reflux condenser for 15 min. Allow to cool and filter.

Reference solution Dissolve 10 mg of *hyoscine hydrobromide R* and 10 mg of *papaverine hydrochloride R* in *ethanol (90 per cent V/V) R* and dilute to 50 mL with the same solvent.

Plate *TLC silica gel plate R* (5-40 µm) [or *TLC silica gel plate R* (2-10 µm)].

Mobile phase *concentrated ammonia R, anhydrous ethanol R, acetone R, toluene R* (3:7:45:45 *V/V/V/V*).

Application 30 µL [or 20 µL] as bands.

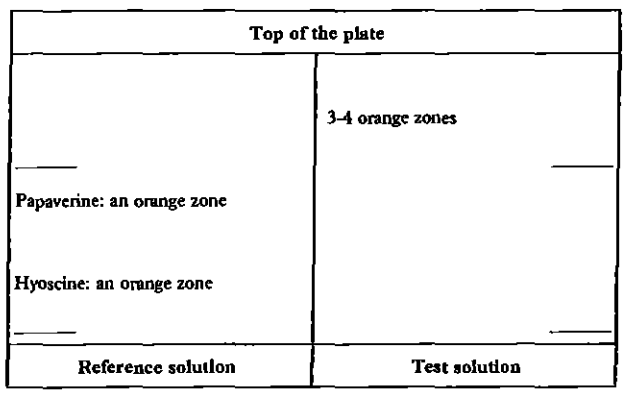
www.webofpharma.com

Development Over a path of 10 cm [or 6 cm].

Drying In air.

Detection Treat with *dilute potassium iodobismuthate solution R*, then with *sodium nitrite solution R* until the yellow background disappears; examine in daylight.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.



TESTS

Foreign matter (*2.8.2*)
Maximum 1 per cent.

Loss on drying (*2.2.32*)
Maximum 10.0 per cent, determined on 1.000 g of the powdered herbal drug (710) (*2.9.12*) by drying in an oven at 105 °C for 2 h.

Total ash (*2.4.16*)
Maximum 7.0 per cent.

ASSAY

To 2.000 g of the powdered herbal drug (710) (*2.9.12*) add 20 mL of *ethanol (90 per cent V/V) R*, and boil under a reflux condenser for 15 min. Allow to cool and filter through a plug of absorbent cotton, rinsing the filter with *ethanol (90 per cent V/V) R*. Add 2 mL of *dilute hydrochloric acid R* and evaporate to about 5 mL under reduced pressure. Add 20 mL of *water R*. Shake with 4 quantities, each of 25 mL, of *light petroleum R*. Discard the organic layers. Add to the aqueous layer 3 mL of *dilute ammonia R1* and shake with 4 quantities, each of 25 mL, of *1,1-dimethylethyl methyl ether R*. Dry the combined organic layers over *anhydrous sodium sulfate R*, filter and evaporate to dryness under reduced pressure at about 40 °C. Dissolve the residue in 10 mL of *anhydrous acetic acid R*. Titrate with *0.02 M perchloric acid*, determining the end-point potentiometrically (*2.2.20*).

1 mL of *0.02 M perchloric acid* is equivalent to 11.99 mg of delphinine ($C_{33}H_{45}NO_9$).

MOTHER TINCTURE

The mother tincture complies with the requirements of the general monograph *Mother tinctures for homoeopathic preparations (2029)*.

DEFINITION

Content
0.10 per cent *m/m* to 0.40 per cent *m/m* of total alkaloids, expressed as delphinine ($C_{33}H_{45}NO_9$; M_r 599.7).

PRODUCTION

The mother tincture is prepared from the dried seed of *Delphinium staphisagria* L. according to the following methods prescribed in the monograph *Methods of preparation of homoeopathic stocks and potentisation (2371)*:

— method 1.1.8 using the powdered herbal drug (710) (*2.9.12*) and *ethanol (90 per cent V/V) R*; use *ethanol (70 per cent V/V) R* to prepare the 4th decimal dilution, and use *ethanol (50 per cent V/V) R* for subsequent dilutions;

— method 1.1.10 using the fragmented herbal drug and *ethanol (65 per cent V/V) R*.

CHARACTERS

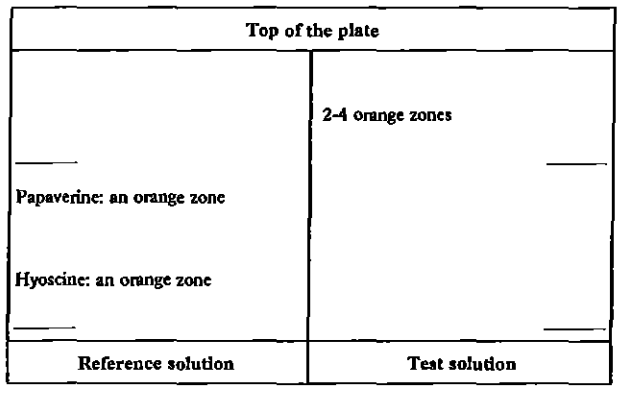
Appearance
Pale yellow liquid.

IDENTIFICATION

Thin-layer chromatography (*2.2.27*) as described in identification test C for the herbal drug with the following modification.

Test solution The mother tincture to be examined.

Results See below the sequence of zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, other faint zones may be present in the chromatogram obtained with the test solution.



TESTS

Relative density (*2.2.5*)
0.830 to 0.840 when method 1.1.8 is used.

Ethanol (*2.9.10*)
60 per cent *V/V* to 70 per cent *V/V* when method 1.1.10 is used.

Dry residue (*2.8.16*)
Minimum 0.7 per cent.

ASSAY

Potentiometric titration (*2.2.20*) as described in the assay of the herbal drug with the following modifications.

To 20.00 g of the mother tincture to be examined add 2 mL of *dilute hydrochloric acid R* and evaporate to about 5 mL under reduced pressure. Continue as described in the assay of the herbal drug, beginning at the words "Add 20 mL of *water R*".

Ph Eur

www.webofpharma.com

Sulfur for Homoeopathic Preparations

(Ph. Eur. monograph 2515)

S 32.07 *7704-34-9*

Ph Eur

DEFINITION
Obtained by sublimation.

Content
99.0 per cent to 101.0 per cent.

CHARACTERS
Appearance
Yellow powder.

Solubility
Practically insoluble in water, soluble in carbon disulfide, slightly soluble in vegetable oils.

mp
About 120 °C.

IDENTIFICATION
A. Heated in the presence of air, it burns with a blue flame, emitting sulfur dioxide, which changes the colour of moistened *blue litmus paper R* to red.

B. Heat 0.1 g with 0.5 mL of *bromine water R* until decolourised. Add 5 mL of *water R* and filter. The solution gives reaction (a) of sulfates (*2.3.1*).

TESTS
Solution S
To 5.0 g add 50 mL of *carbon dioxide-free water R* prepared from *distilled water R*. Allow to stand for 30 min with frequent shaking and filter.

Appearance of solution
Solution S is colourless (*2.2.2, Method II*).

Odour (*2.3.4*)
It has no perceptible odour of hydrogen sulfide.

Acidity or alkalinity
To 5 mL of solution S add 0.1 mL of *phenolphthalein solution R1*. The solution is colourless. Add 0.2 mL of *0.01 M sodium hydroxide*. The solution is red. Add 0.3 mL of *0.01 M hydrochloric acid*. The solution is colourless. Add 0.15 mL of *methyl red solution R*. The solution is orange-red.

Chlorides (*2.4.4*)
Maximum 100 ppm.
Dilute 5 mL of solution S to 15 mL with *water R*.

Sulfates (*2.4.13*)
Maximum 100 ppm, determined on solution S.

Sulfides
To 10 mL of solution S add 2 mL of *buffer solution pH 3.5 R* and 1 mL of a freshly prepared 1.6 g/L solution of lead nitrate R in *carbon dioxide-free water R*. Shake. After 1 min any colour in the solution is not more intense than that in a reference solution prepared at the same time using 1 mL of *lead standard solution (10 ppm Pb) R*, 9 mL of *carbon dioxide-free water R*, 2 mL of *buffer solution pH 3.5 R* and 1.2 mL of *thioacetamide reagent R*.

Arsenic (*2.4.2, Method B*)
Maximum 8 ppm.
Shake 2.5 g with 50 mL of *dilute ammonia R1* for 1 h and filter. Evaporate 25 mL of the filtrate to dryness. Add 2 mL of *water R* and 3 mL of *nitric acid R* to the residue and evaporate to dryness. The residue complies with the test.
Prepare the standard using 1 mL of *arsenic standard solution (10 ppm As) R*.

Sulfated ash (*2.4.14*)
Maximum 0.2 per cent, determined on 1.0 g.

ASSAY
Carry out the oxygen-flask method (*2.5.10*), using 60.0 mg in a 1000 mL combustion flask with a polytetrafluoroethylene joint. Absorb the combustion products in a mixture of 5 mL of *dilute hydrogen peroxide solution R* and 10 mL of *water R*. Heat to boiling, boil gently for 2 min and cool. Using 0.2 mL of *phenolphthalein solution R* as indicator, titrate with *0.1 M sodium hydroxide* until the colour changes from colourless to red. Carry out a blank titration under the same conditions.

1 mL of *0.1 M sodium hydroxide* is equivalent to 1.603 mg of S.

STORAGE
Protected from light.

Ph Eur

HOMOEOPATHIC PREPARATIONS

Symphytum Officinale Root for Homoeopathic Preparations

DEFINITION
Symphytum Officinale Root for Homoeopathic Preparations is the fresh root of *Symphytum officinale* L.

IDENTIFICATION
The strong, spirally-formed rootstock with a smooth, black-brown cortex, subdivides at the base. It is about 5 to 8 cm in diameter and 17 to 30 cm long, surmounted by several tops, close together, consisting of the black residues of the previous year's rosettes of leaves between the current year's new growths. A ring of 10 to 15 horizontally-running, secondary, glabrous smooth roots grows from the base of the rosettes, the roots often reaching a length of more than 50 cm and a diameter of approximately 1.5 cm. The middle portion of the rootstock, which is more or less glabrous, branches at the lower end into several clearly separated, straight downwards pointing, smooth roots, each about 1.5 cm thick and bearing a few secondary rootlets 1 to 2 cm long.

The rootstock and the thick secondary roots are non-lignified, succulent and break off easily. In the yellowish-white, glassy, slightly differentiated cross section, there is a very thin, black rhizodermis, and an easily detachable layer of cortex, 5-8 mm thick. Within this is a single dark pigmented vascular ring. The cut surface and particularly the richly exuding mucilagenous substance turn yellow to red-brown on exposure.

TESTS
Foreign matter
Not more than 2%, Appendix XI D.

MOTHER TINCTURE

The mother tincture complies with the requirements stated under Mother Tinctures for Homoeopathic Preparations and with the following requirements.

PRODUCTION
The mother tincture of *Symphytum officinale* L., is prepared from the herbal drug using *Method 1.1.3* described in the monograph for Methods of Preparation of Homoeopathic Stocks and Potentisation. Use 86% w/w (90% v/v) of *ethanol*.

www.webofpharma.com

CHARACTERISTICS
The mother tincture is a brown liquid.

IDENTIFICATION
Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) The mother tincture.

(2) 0.1% w/v of *allantoin* in *ethanol (45%)*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *silica gel*.

(b) Use the mobile phase as described below.

(c) Apply 20 µL of solution (1) and 10 µL of solution (2) as 10 mm bands.

(d) Develop the plate to 10 cm.

(e) After removal of the plate, dry in air and examine under *ultraviolet light (365 nm)*.

(f) Spray the plate with a 5% w/v solution of *dimethylaminobenzaldehyde* in *hydrochloric acid* and examine in daylight.

MOBILE PHASE

10 volumes of *anhydrous formic acid*, 10 volumes of *water* and 80 volumes of *ethyl acetate*.

SYSTEM SUITABILITY

The test is not valid unless under *ultraviolet light (365 nm)* the chromatogram of solution (1) shows two bluish fluorescent bands at Rf 0.25 and Rf 0.55 and one light-green fluorescent band at the solvent front.

CONFIRMATION

After spraying, the chromatogram obtained with solution (2) shows the yellow allantoin band at Rf 0.35.
The chromatogram obtained with solution (1) shows one yellow band with the same Rf of 0.35 as that for allantoin.

TESTS
Ethanol
35 to 45% w/w (42 to 53% v/v), Appendix VIII F.

Dry residue
Not less than 1.5% w/w, Appendix XI P.

Relative density
0.920 to 0.970, Appendix V G.

Symphytum Officinale Root for Ethanol Decoction for Homoeopathic Preparations

DEFINITION
Symphytum Officinale Root for Ethanol Decoction for Homoeopathic Preparations is the fresh root of *Symphytum officinale* L.

IDENTIFICATION
The strong, spirally-formed rootstock with a smooth, black-brown cortex, subdivides at the base. It is about 5 to 8 cm in diameter and 17 to 30 cm long, surmounted by several tops, close together, consisting of the black residues of the previous year's rosettes of leaves between the current year's new growths. A ring of 10 to 15 horizontally-running, secondary, glabrous smooth roots, grows from the base of the rosettes, the roots often reaching a length of more than 50 cm and a diameter of approximately 1.5 cm. The middle portion of the rootstock, which is more or less glabrous, branches at the lower end into several clearly separated, straight downwards pointing, smooth roots, each about 1.5 cm thick and bearing a few secondary rootlets 1 to 2 cm long.

The rootstock and the thick secondary roots are non-lignified, succulent and break off easily. In the yellowish-white, glassy, slightly differentiated cross section, there is a very thin, black rhizodermis, and an easily detachable layer of cortex, 5-8 mm thick. Within this is a single dark pigmented vascular ring. The cut surface and particularly the richly exuding mucilagenous substance turn yellow to red-brown on exposure.

MOTHER TINCTURE

The mother tincture complies with the requirements stated under Mother Tinctures for Homoeopathic Preparations and with the following requirements.

PRODUCTION
The mother tincture of *Symphytum officinale* L. is prepared by decoction of the herbal drug using 43% w/w (50% v/v) of *ethanol*.

CHARACTERISTICS
The mother tincture is a brown liquid.

IDENTIFICATION
Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) The mother tincture.

(2) 0.1% w/v of *allantoin* in *ethanol* (45%).

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *silica gel*.

(b) Use the mobile phase as described below.

(c) Apply 20 µL of solution (1) and 10 µL of solution (2) as 10 mm bands.

(d) Develop the plate to 10 cm.

(e) After removal of the plate, dry it in air and examine under *ultraviolet light (365 nm)*.

(f) Spray the plate with a 5% w/v solution of *dimethylaminobenzaldehyde* in *hydrochloric acid* and examine in daylight.

MOBILE PHASE

10 volumes of *anhydrous formic acid*, 10 volumes of *water* and 80 volumes of *ethyl acetate*.

SYSTEM SUITABILITY

The test is not valid unless under *ultraviolet light (365 nm)*, the chromatogram obtained with solution (1) shows two bluish fluorescent bands at Rf value of 0.25 and Rf value of 0.55 and one light-green fluorescent band at the solvent front.

CONFIRMATION

After spraying, the chromatogram obtained with solution (1) shows a yellow band at Rf value of 0.35 corresponding in position and colour to that obtained with solution (2).

TESTS
Ethanol
25 to 35% w/w (31 to 42% v/v), Appendix VIII F.

Dry residue
Not less than 3.0% w/w, Appendix XI P.

Relative density
0.973 to 0.982, Appendix V G.

www.webofpharma.com

Toxicodendron Quercifolium for Homoeopathic Preparations

Rhus Toxicodendron for Homoeopathic Preparations

DEFINITION

Toxicodendron Quercifolium for Homoeopathic Preparations is the fresh, young, not yet lignified shoots, with leaves, of *Toxicodendron quercifolium* (Michx.) Greene.

CAUTION The shoots contain a yellowish-white milky sap that is a strong cutaneous irritant and darkens the skin. Contact with the skin and mucous membranes is to be avoided.

IDENTIFICATION

Shoots The thin shoots have a downy to cottony indumentum and may bear at their ends, and in the axils of the alternate leaves, pointed buds covered in brown, woolly hairs.

Leaves Dark green on the upper surface, lighter green on the lower surface and have scattered hairs, more numerous on the veins; they are tripinnate with petioles 15 to 20 cm long. The leaflets are ovate to slightly rhombic and of varying size, the middle leaflet being the largest, up to 20 cm long and 11 cm wide with long petiolule; the two lateral leaflets are smaller, up to 16 cm long and 9 cm wide with short petiolules. The margins of the laminae may be entire or broadly dentate with up to 3 or more short triangular lobes on each side, particularly in the apical region of the middle leaflets; on the lateral leaflets the margin is frequently asymmetrical with the lobes on one side only; all the leaflets are cuneate at the base and acute at the apex.

MOTHER TINCTURE

The mother tincture complies with the requirements stated under Mother Tinctures for Homoeopathic Preparations and with the following requirements.

DEFINITION

It contains not less than 0.1% w/w of total flavonoids expressed as quercitrin ($C_{21}H_{20}O_{11}$).

PRODUCTION

The mother tincture of *Toxicodendron quercifolium* (Michx.) Greene is prepared from the herbal drug using *Method 1.1.3* described in the monograph for Methods of Preparation of Homoeopathic Stocks and Potentisation. Use 86% w/w (90% v/v) of *ethanol*.

CHARACTERISTICS

The mother tincture is a yellowish-brown to reddish-brown liquid.

IDENTIFICATION

A. To 1 mL of the mother tincture add 1 granule of *zinc*, a few turnings of *magnesium* and 1 mL of *hydrochloric acid*. A dark red colour is produced which can be extracted with tert-*pentyl alcohol*.

B. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) Use the mother tincture.

(2) Dissolve 20 mg of *arbutin* and 10 mg of *gallic acid* in 10 mL of *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *silica gel*.

(b) Use the mobile phase as described below.

(c) Apply 10 µL of each solution as bands.

(d) Develop the plate to 10 cm.

(e) Remove the plate, dry in air, spray with a 0.5% w/v solution of *fast blue B salt* in *water*, dry briefly and spray with 0.1M *alcoholic sodium hydroxide*. Examine in daylight.

MOBILE PHASE

10 volumes of *anhydrous formic acid*, 10 volumes of *water* and 80 volumes of *ethyl acetate*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with solution (2) shows two well separated bands.

CONFIRMATION

The chromatogram obtained with solution (1) shows the following reddish-brown bands: two or three bands, which lie close together at a position between those obtained for arbutin and gallic acid in solution (2) and two further pronounced bands at about the same level as that obtained for gallic acid in solution (2). Other bands may be present in the chromatogram obtained with solution (1).

Top of the plate	
A reddish-brown band A reddish-brown band	Gallic acid: a reddish-brown band
2 or 3 closely positioned reddish-brown bands	
	Arbutin: a reddish-brown band
Solution (1)	Solution (2)

TESTS

Ethanol

36% to 46% w/w (43% to 54% v/v), Appendix VIII F.

Dry residue

Not less than 3.5% w/w, Appendix XI P.

Relative density

0.945 to 0.965, Appendix V G.

Urushiols

Carry out the method for *liquid chromatography*, Appendix III D, using the following solutions.

(1) Evaporate 10.00 g of the mother tincture to dryness using a rotary evaporator at a temperature not exceeding 40°. Add 10 mL *water* to the residue and mix with the aid of ultrasound for 20 minutes. Add 10 mL of *heptane* and shake vigorously for 15 minutes. Allow to separate, remove and retain the heptane layer avoiding any suspended particles. Perform the extraction twice more on the aqueous phase, then discard the remaining aqueous layer and rinse the flask with 10 mL of *heptane*. Combine the extracts and washings and filter through *anhydrous sodium sulfate* and evaporate the filtrate to dryness using a rotary evaporator at a temperature not exceeding 40°. Dissolve the residue in 2.0 mL of *methanol*.

(2) To 0.5 mL of a 0.175% w/v solution of *4-dodecylresorcinol* in *methanol* add 0.5 mL of a solution containing 0.1% w/v each of *urushiol I* and *urushiol II* in *methanol* and dilute to 5 mL with *methanol*.

www.webofpharma.com

(3) Dilute 1 volume of solution (2) to 20 volumes with *methanol*.

(4) 0.00025% w/v of *4-dodecylresorcinol* in *methanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use a stainless steel column (25 cm × 4.6 mm) packed with *octadecylsilyl silica gel for chromatography* (5 µm) (Waters Symmetry C18 is suitable).

(b) Use gradient elution and the mobile phase described below.

(c) Use a flow rate of 1 mL per minute.

(d) Use a column temperature of 30°.

(e) Use a detection wavelength of 276 nm.

(f) Inject 20 µL of each solution.

MOBILE PHASE

Mobile phase A 0.2% v/v *orthophosphoric acid.*

Mobile phase B *methanol.*

Time (Minutes)	Mobile phase A (% v/v)	Mobile phase B (% v/v)	Comment
0-2	20	80	isocratic
2-82	20→0	80→100	linear gradient
82-83	0→20	100→80	linear gradient
83-100	20	80	re-equilibration

When the chromatograms are recorded under the prescribed conditions the relative retentions with reference to 4-dodecylresorcinol (retention time about 27 minutes) are urushiol I about 2.0 and urushiol II about 2.4. The relative retention of urushiol I to urushiol II is about 0.8.

SYSTEM SUITABILITY

The test is not valid unless, in the chromatogram obtained with solution (2), the *column efficiency*, determined using the peak due to 4-dodecyl resorcinol, is not less than 20,000 theoretical plates, and

in the chromatogram obtained with solution (3) the *signal-to-noise ratio* of the peaks due to urushiol I and urushiol II is at least 10.

LIMITS

Calculate the percentage w/w content of urushiols in solution (1), expressed as 4-dodecylresorcinol, using the following expression:

$$\frac{A_1 \times m_2 \times p \times 1.13}{A_2 \times m_1 \times 100}$$

A_1 = sum of the peak areas due to urushiols in the chromatogram obtained with solution (1);

A_2 = area of the peak due to 4-dodecylresorcinol in the chromatogram obtained with solution (2);

c_1 = concentration of the mother tincture sample in solution (1) in % w/v;

c_2 = concentration of 4-dodecylresorcinol in solution (2) in % w/v;

p = percentage content of 4-dodecylresorcinol in *4-dodecylresorcinol*;

1.20 = average molar mass ratio of urushiol I and II to *4-dodecylresorcinol*.

In the chromatogram obtained with solution (1):

The total content of urushiols, expressed as 4-dodecylresorcinol, is not more than 0.05%.

Disregard any peak:

with an area less than the area of the peak due to 4-dodecyl resorcinol in solution (4) (0.00005%);

with a retention time less than 0.25 times that of the peak due to 4-dodecylresorcinol, or with a retention time greater than the peak due to urushiol II in the chromatogram obtained with solution (2).

ASSAY

Carry out the method for *liquid chromatography*, Appendix III D, using the following solutions in 50 volumes of *methanol* and 50 volumes of *water*.

(1) 10% w/v of the mother tincture.

(2) 0.018% w/v each of *isoquercitrin* and *quercitrin BPCRS*.

(3) 0.0000018% w/v of *quercitrin BPCRS*.

CHROMATOGRAPHIC CONDITIONS

(a) Use a stainless steel column (25 cm × 4.6 mm) packed with *octadecylsilyl silica gel for chromatography* (5 µm) (Waters Symmetry C18 is suitable).

(b) Use gradient elution and the mobile phase described below.

(c) Use a flow rate of 1 mL per minute.

(d) Use an ambient column temperature.

(e) Use a detection wavelength of 340 nm.

(f) Inject 20 µL of each solution.

MOBILE PHASE

Mobile phase A *water* adjusted to pH to 2.3 with *orthophosphoric acid.*

Mobile phase B *acetonitrile.*

Time (Minutes)	Mobile phase A (% v/v)	Mobile phase B (% v/v)	Comment
0-2	95	5	isocratic
2-18	95→87	5→13	linear gradient
18-32	87→74	13→26	linear gradient
32-42	74	26	isocratic
42-43	74→95	26→5	linear gradient
43-60	95	5	re-equilibration

When the chromatograms are recorded using the prescribed conditions, the retention time of isoquercitrin is about 31 minutes and that of quercitrin is about 34 minutes, the relative retention is about 0.9.

SYSTEM SUITABILITY

The test is not valid unless, in the chromatogram obtained with solution (2):

the *symmetry factor* for both isoquercitrin and quercitrin is not less than 0.8 and not more than 1.2;

the number of theoretical plates with respect to isoquercitrin is at least 200,000.

DETERMINATION OF CONTENT

Calculate the content of total flavonoids, expressed as quercitrin from the chromatograms obtained and using the declared content of $C_{21}H_{20}O_{11}$ in *quercitrin BPCRS* and the following expression. Disregard any peak with an area less than that in solution (3).

$$\frac{A_1 \times m_2 \times p}{A_2 \times m_1}$$

www.webofpharma.com

A_1 = Sum of the peak areas due to quercitrin and flavonoids in the chromatogram obtained with solution (1);
A_2 = area of the peak due to quercitrin in the chromatogram obtained with solution (2);
c_1 = concentration of the mother tincture sample in solution (1) in % *w/v*;
c_2 = concentration of *quercitrin BPCRS* in solution (2) in % *w/v*;
p = percentage content of quercitrin in *quercitrin BPCRS*.

Urtica Dioica for Homoeopathic Preparations

Common Stinging Nettle for Homoeopathic Preparations

(Ph. Eur. monograph 2030)

Ph Eur

DEFINITION

Whole, fresh, flowering plant of *Urtica dioica* L.

CHARACTERS

The plant causes an itching, burning sensation on the skin.

IDENTIFICATION

A. The perennial plant has a taproot that sends out creeping subterranean rhizomes, more or less 4-angled in transverse section, from which extend adventious secondary roots and very numerous brownish hairy rootlets. The stipes are erect, generally unbranched, 3-5 mm in diameter and 0.3-1.5 m high, rarely up to 2.5 m high, 4-angled, greyish-green and covered in short hairs and stinging hairs.

The decussate leaves are 30-150 mm long and 20-80 mm wide. The petiole is hispid and usually slightly less than one-third the length of the lamina. The leaf blade is ovate, acuminate, cordate or rounded at the base, and coarsely dentate; the apical tooth is distinctly larger than the lateral teeth. The upper side of the leaves is dark green and usually matt, both sides bear short serried hairs intermingled with long stinging hairs. The 2 stipules are linear-subulate and free. The inflorescences growing from the leaf axils are complex, the flowers unisexual, and, particularly in male plants, generally distinctly longer than the petiole. After shedding their pollen, male inflorescences are erect at an oblique angle or horizontal; female inflorescences are pendent when the fruit is ripe. All flowers have long stalks.
The perianth of the male flowers is divided half-way down into equal green lobes, widest at their base, with short bristles and stinging hairs at the margins. The stamens are equal and opposite to the perianth segments, each with a long, whitish filament that curves inwards before pollen is shed and spreads out afterwards. The ovary is rudimentary, button or cup-shaped. The perianth of the female flowers is downy or bristly on the outside and consists of outer, and 2 inner segments; the inner segments are about twice the length of the outer ones. The hypogynous, ovate, unilocular ovary bears a large capitate stigma with a brush-like shock of hair. As the one-seeded fruit grows ripe, the 2 inner segments of the perianth fold around it like wings.

B. It complies with the test for *Urtica urens* (see Tests).

TESTS

Urtica urens

The margin of the lamina is not serrate with teeth twice as long as wide. The clusters of flowers in the axils are longer than the petiole of the leaf. Unisexual, apetalous flowers are not together on the same plant and in the same cluster.

Foreign matter *(2.8.2)*
Maximum 5 per cent.

Loss on drying *(2.2.32)*
Minimum 65.0 per cent, determined on 5.0 g of finely cut herbal drug by drying in an oven at 105 °C for 2 h, if performed to demonstrate the freshness of the herbal drug.

MOTHER TINCTURE

The mother tincture complies with the requirements of the general monograph *Mother tinctures for homoeopathic preparations (2029)*.

PRODUCTION

The mother tincture of Urtica dioica is prepared by maceration using ethanol of a suitable concentration.

CHARACTERS

Appearance
Greenish-brown or orange-brown liquid.

IDENTIFICATION

Thin-layer chromatography *(2.2.27)*.

Test solution The mother tincture to be examined.

Reference solution Dissolve 10 mg of *phenylalanine R* and 10 mg of *serine R* in a mixture of equal volumes of *methanol R* and *water R* and dilute to 10 mL with the same mixture of solvents.

Plate *TLC silica gel plate R.*

Mobile phase *glacial acetic acid R, water R, acetone R, butanol R* (10:20:35:35 *V/V/V/V*).

Application 20 µL, as bands.

Development Over a path of 10 cm.

Drying In air.

Detection Spray with a 1 g/L solution of *ninhydrin R* in *ethanol (96 per cent) R*, heat at 105-110 °C for 5-10 min and examine in daylight within 10 min.

Results See below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution.

Top of the plate	
Phenylalanine: a violet to reddish-brown zone	4 red to violet zones
Serine: a reddish-violet zone	A violet zone
	A violet zone
Reference solution	**Test solution**

TESTS

Relative density *(2.2.5)*
0.930 to 0.950.

Ethanol *(2.9.10)*
40 per cent *V/V* to 56 per cent *V/V*.

Methanol *(2.9.11)*
Maximum 0.10 per cent *V/V*.

Dry residue *(2.8.16)*
Minimum 1.1 per cent.

Ph Eur

HOMOEOPATHIC PREPARATIONS

www.webofpharma.com

Urtica Urens Herb for Homoeopathic Preparations

DEFINITION

Urtica Urens Herb for Homoeopathic Preparations is the fresh leaves and flowers of *Urtica urens* L.

CHARACTERISTICS

The plant produces an itchy, burning sensation.

IDENTIFICATION

Plant Annual.

Leaves Decussate with diffusely haired petiole, which in the lower leaves is mostly as long as the lamina; ovate to elliptic, 1 to 5 cm long and 1 to 4 cm wide lamina with incised serrated leaf margin, blunt to cuneate at the base, acuminate towards the apex. The leaves are dark-green on the upper surface, slightly shiny and paler green on the lower surface; prominent stinging hairs occur scattered all over the upper surface, on the lower surface they occur mostly over the veins. The two stipules on each side are lanceolate and the margins are entire.

Flowers The complicated inflorescences consist mainly of female flowers and only a few male flowers; they arise from the leaf axils and are about 1.5 to 2 cm long and usually shorter than the leaf petioles. The perigonium of the male flowers is split into four pale green lobes of equal size; each one of the four stamens situated in front of one of the perigonium lobes and has a long filament which at first is incurved and then widens out before the anther releases the pollen. The perigonium of the female flowers consists of two outer, short, bract-like segments and two longer, inner ones, all with ciliated margins and scattered hairs over the surfaces; the superior ovary is ovoid with a short style and a conspicuous, brushlike stigma. The ripe fruits are monospermic and enclosed by the two inner segments of the perigonium.

TESTS

Urtica dioica

The plant is dioecious as follows:

the male and female flowers occur on separate plants;

the inflorescences are longer than the leaf petioles;

the leaves, especially those on the lower part of the stem, are longer than their petioles.

MOTHER TINCTURE

The mother tincture complies with the requirements stated under Mother Tinctures for Homoeopathic Preparations and with the following requirements.

PRODUCTION

The mother tincture of *Urtica urens* L., is prepared from the herbal drug using *Method 2b* described in the monograph for Methods of Preparation of Homoeopathic Stocks and Potentisation. Use 62% w/w (70% v/v) of *ethanol*.

CHARACTERISTICS

The mother tincture is a green to brownish-green liquid.

IDENTIFICATION

A. To 1 mL of *potassium hydroxide solution* add 1 mL of the mother tincture and heat to boiling. *Red litmus paper* held over the mouth of the test tube turns blue.

B. Add 1 mL of *hydrochloric acid* and a few crystals of *resorcinol* to 1 mL of the mother tincture. Heat to boiling. A red colour is produced.

C. Carry out the method for *thin-layer chromatography*, Appendix III A, using the following solutions.

(1) The mother tincture.

(2) Dissolve 10 mg of *leucine* and 10 mg of *threonine* in 10 mL of 50% v/v *ethanol*.

CHROMATOGRAPHIC CONDITIONS

(a) Use as the coating *silica gel G*.

(b) Use the mobile phase described below.

(c) Apply 20 µL of each solution as bands.

(d) Develop the plate to 15 cm.

(e) After removal of the plate, dry in a current of warm air or in an oven at 100° to 105°. Spray the chromatogram with a 0.5% w/v solution of *ninhydrin* in *butan-1-ol*. Heat for 10 minutes at 100° to 105° and examine in daylight.

MOBILE PHASE

10 volumes of *glacial acetic acid*, 20 volumes of *water*, 35 volumes of *acetone* and 35 volumes of *butan-1-ol*.

SYSTEM SUITABILITY

The test is not valid unless the chromatogram obtained with the solution (2) shows two clearly separated coloured zones due to threonine (reddish pink) in the lower region and leucine (pink) in the middle region.

CONFIRMATION

The chromatogram obtained with solution (1) shows a pink spot (which may be separated into two spots) corresponding to leucine. A reddish pink spot occurs in the lower region corresponding to threonine. Between the spots corresponding to threonine and leucine there is an orange pink spot and a pink spot present, in order of increasing Rf value. Several spots are present below the spot corresponding to threonine.

Top of the plate	
A pink band (may be two bands) A pink band An orange-pink band A reddish-pink band Several bands may be observed	Leucine: a pink band Threonine: a reddish-pink band
Solution (1)	Solution (2)

TESTS

Ethanol

25% to 35% w/w (30% to 42% v/v), Appendix VIII F.

Dry residue

Not less than 1.0% w/w, Appendix XI P.

Relative density

0.956 to 0.968, Appendix V G.

www.webofpharma.com

Monographs

Blood-related Products

www.webofpharma.com

www.webofpharma.com

Anticoagulant and Preservative Solutions for Blood

(Anticoagulant and Preservative Solutions for Human Blood, Ph. Eur. monograph 0209)

Ph Eur

DEFINITION

Anticoagulant and preservative solutions for human blood are sterile and pyrogen-free solutions prepared with water for injections, filtered, distributed in the final containers and sterilised. The content of sodium citrate ($C_6H_5Na_3O_7,2H_2O$), glucose monohydrate ($C_6H_{12}O_6,H_2O$) or glucose ($C_6H_{12}O_6$) and sodium dihydrogen phosphate dihydrate ($NaH_2PO_4,2H_2O$) is not less than 95.0 per cent and not more than 105.0 per cent of that stated in the formulae below. The content of citric acid monohydrate ($C_6H_8O_7,H_2O$) or citric acid ($C_6H_8O_7$) is not less than 90.0 per cent and not more than 110.0 per cent of that stated in the formulae below. Subject to agreement by the competent authority, other substances, such as red-cell preservatives, may be included in the formula provided that their name and concentration are stated on the label.

Anticoagulant and preservative solutions for human blood are presented in airtight, tamper-evident containers of glass (*3.2.1*) or plastic (*3.3.4*).

ANTICOAGULANT ACID-CITRATE-GLUCOSE SOLUTIONS (ACD)

	A	B
Sodium citrate (0412)	22.0 g	13.2 g
Citric acid monohydrate (0456)	8.0 g	4.8 g
or *Citric acid (0455)*	7.3 g	4.4 g
*Glucose monohydrate (0178)**	24.5 g	14.7 g
or *Glucose (0177)**	22.3 g	13.4 g
Water for injections (0169) to	1000.0 mL	1000.0 mL
Volume to be used per 100 mL of blood	15.0 mL	25.0 mL

*The competent authority may require that the substances comply with the test for pyrogens given in the monographs on *Glucose monohydrate (0178)* and *Glucose (0177)*, respectively.

CHARACTERS

A colourless or faintly yellow, clear liquid, practically free from particles.

IDENTIFICATION

A. Examine by thin-layer chromatography (*2.2.27*), using *silica gel G R* as the coating substance.

Test solution Dilute 2 mL of the solution to be examined (for formula A) or 3 mL (for formula B) to 100 mL with a mixture of 2 volumes of *water R* and 3 volumes of *methanol R*.

Reference solution (a) Dissolve 10 mg of *glucose monohydrate CRS* in a mixture of 2 volumes of *water R* and 3 volumes of *methanol R* and dilute to 20 mL with the same mixture of solvents.

Reference solution (b) Dissolve 10 mg of *glucose R*, 10 mg of *fructose R*, 10 mg of *lactose monohydrate R* and 10 mg of *sucrose R* in a mixture of 2 volumes of *water R* and 3 volumes of *methanol R* and dilute to 20 mL with the same mixture of solvents.

Apply separately to the plate 2 µL of each solution and thoroughly dry the points of application. Develop over a path of 15 cm using a mixture of 10 volumes of *water R*, 15 volumes of *methanol R*, 25 volumes of *anhydrous acetic acid R* and 50 volumes of *ethylene chloride R*. The volumes of solvents have to be measured accurately since a slight excess of water produces cloudiness. Dry the plate in a current of warm air. Repeat the development immediately, after renewing the mobile phase. Dry the plate in a current of warm air and spray evenly with a solution of 0.5 g of *thymol R* in a mixture of 5 mL of *sulfuric acid R* and 95 mL of *ethanol (96 per cent) R*. Heat at 130 °C for 10 min. The principal spot in the chromatogram obtained with the test solution is similar in position, colour and size to the principal spot in the chromatogram obtained with reference solution (a). The test is not valid unless the chromatogram obtained with reference solution (b) shows 4 clearly separated spots.

B. To 2 mL add 5 mL of *cupri-citric solution R*. Heat to boiling. An orange precipitate is formed and the solution becomes yellow.

C. To 2 mL (for formula A) add 3 mL of *water R* or to 4 mL (for formula B) add 1 mL of *water R*. The solution gives the reaction of citrates (*2.3.1*).

D. 0.5 mL gives reaction (b) of sodium (*2.3.1*).

TESTS

pH (*2.2.3*)

The pH of the solution to be examined is 4.7 to 5.3.

Hydroxymethylfurfural

To 2.0 mL add 5.0 mL of a 100 g/L solution of *p-toluidine R* in *2-propanol R* containing 10 per cent *V/V* of *glacial acetic acid R* and 1.0 mL of a 5 g/L solution of *barbituric acid R*. The absorbance (*2.2.25*), determined at 550 nm after allowing the mixture to stand for 2 min to 3 min, is not greater than that of a standard prepared at the same time in the same manner using 2.0 mL of a solution containing 5 ppm of *hydroxymethylfurfural R* for formula A or 3 ppm of *hydroxymethylfurfural R* for formula B.

Sterility (*2.6.1*)

They comply with the test for sterility.

Pyrogens (*2.6.8*)

They comply with the test for pyrogens. Dilute with a pyrogen-free, 9 g/L solution of *sodium chloride R* to obtain a solution containing approximately 5 g/L of sodium citrate. Inject 10 mL of the diluted solution per kilogram of the rabbit's mass.

ASSAY

Citric acid

To 10.0 mL (for formula A) or to 20.0 mL (for formula B) add 0.1 mL of *phenolphthalein solution R1*. Titrate with *0.2 M sodium hydroxide* until a pink colour is obtained.

1 mL of *0.2 M sodium hydroxide* is equivalent to 14.01 mg of $C_6H_8O_7,H_2O$ or to 12.81 mg of $C_6H_8O_7$.

Sodium citrate

Prepare a chromatography column 0.10 m long and 10 mm in internal diameter and filled with *strongly acidic ion-exchange resin R* (300 µm to 840 µm). Maintain a 1 cm layer of liquid above the resin at all times. Wash the column with 50 mL of de-ionised *water R* at a flow rate of 12-14 mL/min.

Dilute 10.0 mL of the solution to be examined (for formula A) or 15.0 mL (for formula B) to about 40 mL with de-ionised *water R* in a beaker and transfer to the column reservoir, washing the beaker 3 times with a few millilitres of de-ionised *water R*. Allow the solution to run through the column at a flow rate of 12-14 mL/min and collect the eluate. Wash the column with 2 quantities, each of 30 mL, and with one quantity of 50 mL, of de-ionised *water R*.

www.webofpharma.com

The column can be used for 3 successive determinations before regeneration with 3 times its volume of *dilute hydrochloric acid R*. Titrate the combined eluate and washings (about 150 mL) with *0.2 M sodium hydroxide*, using 0.1 mL of *phenolphthalein solution R1* as indicator.

Calculate the content of sodium citrate in grams per litre from the following expressions:

For formula A: $1.961n - 1.40C$

or $1.961n - 1.53C'$

For formula B: $1.307n - 1.40C$

or $1.307n - 1.53C'$

n = number of millilitres of *0.2 M sodium hydroxide* used in the titration;

C = content of citric acid monohydrate in grams per litre determined as prescribed above;

C' = content of citric acid in grams per litre determined as prescribed above.

Reducing sugars

Dilute 5.0 mL (for formula A) or 10.0 mL (for formula B) to 100.0 mL with *water R*. Introduce 25.0 mL of the solution into a 250 mL conical flask with ground-glass neck and add 25.0 mL of *cupri-citric solution R1*. Add a few pieces of porous material, attach a reflux condenser, heat so that boiling begins within 2 min and boil for exactly 10 min. Cool and add 3 g of *potassium iodide R* dissolved in 3 mL of *water R*. Add 25 mL of a 25 per cent *m/m* solution of *sulfuric acid R* with caution and in small quantities. Titrate with *0.1 M sodium thiosulfate* using 0.5 mL of *starch solution R*, added towards the end of the titration, as indicator (n_1 mL). Carry out a blank titration using 25.0 mL of *water R* (n_2 mL).

Calculate the content of reducing sugars as glucose or as glucose monohydrate, as appropriate, from Table 0209.-1.

Table 0209.-1

Volume of *0.1 M sodium thiosulfate* (n_2–n_1 mL)	Glucose (mg)	Glucose monohydrate (mg)
8	19.8	21.6
9	22.4	24.5
10	25.0	27.2
11	27.6	30.2
12	30.3	33.1
13	33.0	36.1
14	35.7	39.0
15	38.3	42.1
16	41.3	45.2

STORAGE

Store in an airtight, tamper-evident container, protected from light.

LABELLING

The label states:

— the composition and volume of the solution;

— the maximum amount of blood to be collected in the container.

ANTICOAGULANT CITRATE-PHOSPHATE-GLUCOSE SOLUTION (CPD)

Sodium citrate (0412)	26.3 g
Citric acid monohydrate (0456)	3.27 g
or *Citric acid (0455)*	2.99 g
*Glucose monohydrate (0178)**	25.5 g
or *Glucose (0177)**	23.2 g
Sodium dihydrogen phosphate dihydrate (0194)	2.51 g
Water for injections (0169) to	1000.0 mL
Volume to be used per 100 mL of blood	14.0 mL

*The competent authority may require that the substances comply with the test for pyrogens given in the monographs on *Glucose monohydrate (0178)* and *Glucose (0177)*, respectively.

CHARACTERS

A colourless or faintly yellow, clear liquid, practically free from particles.

IDENTIFICATION

A. Examine by thin-layer chromatography (*2.2.27*), using *silica gel G R* as the coating substance.

Test solution Dilute 2 mL of the solution to be examined to 100 mL with a mixture of 2 volumes of *water R* and 3 volumes of *methanol R*.

Reference solution (a) Dissolve 10 mg of *glucose monohydrate CRS* in a mixture of 2 volumes of *water R* and 3 volumes of *methanol R* and dilute to 20 mL with the same mixture of solvents.

Reference solution (b) Dissolve 10 mg of *glucose R*, 10 mg of *fructose R*, 10 mg of *lactose monohydrate R* and 10 mg of *sucrose R* in a mixture of 2 volumes of *water R* and 3 volumes of *methanol R* and dilute to 20 mL with the same mixture of solvents.

Apply separately to the plate 2 µL of each solution and thoroughly dry the starting points. Develop over a path of 15 cm using a mixture of 10 volumes of *water R*, 15 volumes of *methanol R*, 25 volumes of *anhydrous acetic acid R* and 50 volumes of *ethylene chloride R*. The volumes of solvents have to be measured accurately since a slight excess of water produces cloudiness. Dry the plate in a current of warm air. Repeat the development immediately, after renewing the mobile phase. Dry the plate in a current of warm air and spray evenly with a solution of 0.5 g of *thymol R* in a mixture of 5 mL of *sulfuric acid R* and 95 mL of *ethanol (96 per cent) R*. Heat at 130 °C for 10 min. The principal spot in the chromatogram obtained with the test solution is similar in position, colour and size to the principal spot in the chromatogram obtained with reference solution (a). The test is not valid unless the chromatogram obtained with reference solution (b) shows 4 clearly separated spots.

B. To 2 mL add 5 mL of *cupri-citric solution R*. Heat to boiling. An orange precipitate is formed and the solution becomes yellow.

C. To 2 mL add 3 mL of *water R*. The solution gives the reaction of citrates (*2.3.1*).

D. 1 mL gives reaction (b) of phosphates (*2.3.1*).

E. 0.5 mL gives reaction (b) of sodium (*2.3.1*).

TESTS

pH (*2.2.3*)

The pH of the solution is 5.3 to 5.9.

Hydroxymethylfurfural

To 2.0 mL add 5.0 mL of a 100 g/L solution of *p-toluidine R* in *2-propanol R* containing 10 per cent *V/V* of *glacial acetic acid R* and 1.0 mL of a 5 g/L solution of *barbituric acid R*. The absorbance (*2.2.25*), determined at 550 nm after

www.webofpharma.com

allowing the mixture to stand for 2 min to 3 min, is not greater than that of a standard prepared at the same time in the same manner using 2.0 mL of a solution containing 5 ppm of *hydroxymethylfurfural R*.

Sterility (*2.6.1*)
They comply with the test for sterility.

Pyrogens (*2.6.8*)
They comply with the test for pyrogens. Dilute with a pyrogen-free, 9 g/L solution of *sodium chloride R* to obtain a solution containing approximately 5 g/L of sodium citrate. Inject 10 mL of the diluted solution per kilogram of the rabbit's mass.

ASSAY

Sodium dihydrogen phosphate

Dilute 10.0 mL to 100.0 mL with *water R*. To 10.0 mL of this solution add 10.0 mL of *nitro-molybdovanadic reagent R*. Mix and allow to stand at 20 °C to 25 °C for 30 min. At the same time and in the same manner, prepare a reference solution using 10.0 mL of a standard solution containing 0.219 g of *potassium dihydrogen phosphate R* per litre. Measure the absorbance (*2.2.25*) of the 2 solutions at 450 nm using as the compensation liquid a solution prepared in the same manner using 10 mL of *water R*. Calculate the content of sodium dihydrogen phosphate dihydrate (*P*) in grams per litre from the expression:

$$\frac{11.46 \times C \times A_1}{A_2}$$

C = concentration of *potassium dihydrogen phosphate R* in the standard solution in grams per litre;
A_1 = absorbance of the test solution;
A_2 = absorbance of the reference solution.

Citric acid

To 20.0 mL add 0.1 mL of *phenolphthalein solution R1* and titrate with *0.2 M sodium hydroxide*.

Calculate the content of citric acid monohydrate (*C*), or citric acid (C'), in grams per litre from the equations:

$$C = 0.7005n - 0.4490P$$

$$C' = 0.6404n - 0.4105P$$

n = number of millilitres of *0.2 M sodium hydroxide* used in the titration;
P = content of sodium dihydrogen phosphate dihydrate in grams per litre determined as prescribed above.

Sodium citrate

Prepare a chromatography column 0.10 m long and 10 mm in internal diameter and filled with *strongly acidic ion-exchange resin R* (300 µm to 840 µm). Maintain a 1 cm layer of liquid above the resin at all times. Wash the column with 50 mL of de-ionised *water R* at a flow rate of 12-14 mL/min.

Dilute 10.0 mL of the solution to be examined to about 40 mL with de-ionised *water R* in a beaker and transfer to the column reservoir, washing the beaker 3 times with a few millilitres of de-ionised *water R*. Allow the solution to run through the column at a flow rate of 12-14 mL/min and collect the eluate. Wash the column with 2 quantities, each of 30 mL, and with one quantity of 50 mL, of de-ionised *water R*. The column can be used for 3 successive determinations before regeneration with 3 times its volume of *dilute hydrochloric acid R*. Titrate the combined eluate and washings (about 150 mL) with *0.2 M sodium hydroxide*, using 0.1 mL of *phenolphthalein solution R1* as indicator.

Calculate the content of sodium citrate in grams per litre from the following expressions:

$$1.961n - 1.257P - 1.40C$$

$$1.961n - 1.257P - 1.53C'$$

n = number of millilitres of *0.2 M sodium hydroxide* used in the titration;
P = content of sodium dihydrogen phosphate dihydrate in grams per litre determined as prescribed above;
C = content of citric acid monohydrate in grams per litre determined as prescribed above;
C' = content of citric acid in grams per litre determined as prescribed above.

Reducing sugars

Dilute 5.0 mL to 100.0 mL with *water R*. Introduce 25.0 mL of the solution into a 250 mL conical flask with ground-glass neck and add 25.0 mL of *cupri-citric solution R1*. Add a few pieces of porous material, attach a reflux condenser, heat so that boiling begins within 2 min and boil for exactly 10 min. Cool and add 3 g of *potassium iodide R* dissolved in 3 mL of *water R*. Add 25 mL of a 25 per cent *m/m* solution of *sulfuric acid R* with caution and in small quantities. Titrate with *0.1 M sodium thiosulfate* using 0.5 mL of *starch solution R*, added towards the end of the titration, as indicator (n_1 mL). Carry out a blank titration using 25.0 mL of *water R* (n_2 mL).

Calculate the content of reducing sugars as glucose or as glucose monohydrate, as appropriate, from Table 0209.-1.

STORAGE

Store in an airtight, tamper-evident container, protected from light.

LABELLING

The label states:
— the composition and volume of the solution;
— the maximum amount of blood to be collected in the container.

Ph Eur

Plasma for Fractionation

(Human Plasma for Fractionation, Ph. Eur. monograph 0853)

Ph Eur

DEFINITION

Liquid part of human blood remaining after separation of the cellular elements from blood collected in a receptacle containing an anticoagulant, or separated by continuous filtration or centrifugation of anticoagulated blood in an apheresis procedure; it is intended for the manufacture of plasma-derived products.

PRODUCTION

DONORS

Only a carefully selected, healthy donor who, as far as can be ascertained after medical examination, laboratory blood tests and a study of the donor's medical history, is free from detectable agents of infection transmissible by plasma-derived products may be used. Recommendations in this field are made by the Council of Europe [*Recommendation No. R (95) 15 on the preparation, use and quality assurance of blood components*, or subsequent revision]; a directive of the

www.webofpharma.com

European Union also deals with the matter: *Commission Directive 2004/33/EC of 22 March 2004 implementing Directive 2002/98/EC of the European Parliament and of the Council as regards certain technical requirements for blood and blood components.*

Immunisation of donors

Immunisation of donors to obtain immunoglobulins with specific activities may be carried out when sufficient supplies of material of suitable quality cannot be obtained from naturally immunised donors. Recommendations for such immunisations are formulated by the World Health Organization (*Requirements for the collection, processing and quality control of blood, blood components and plasma derivatives*, WHO Technical Report Series, No. 840, 1994 or subsequent revision).

Records

Records of donors and donations made are kept in such a way that, while maintaining the required degree of confidentiality concerning the donor's identity, the origin of each donation in a plasma pool and the results of the corresponding acceptance procedures and laboratory tests can be traced.

Laboratory tests

Laboratory tests are carried out for each donation to detect the following viral markers:

1. antibodies against human immunodeficiency virus 1 (anti-HIV-1);

2. antibodies against human immunodeficiency virus 2 (anti-HIV-2);

3. hepatitis B surface antigen (HBsAg);

4. antibodies against hepatitis C virus (anti-HCV).

The test methods used are of suitable sensitivity and specificity and comply with the regulations in force. If a repeat-reactive result is found in any of these tests, the donation is not accepted.

INDIVIDUAL PLASMA UNITS

The plasma is prepared by a method that removes cells and cell debris as completely as possible. Whether prepared from whole blood or by plasmapheresis, the plasma is separated from the cells by a method designed to prevent the introduction of micro-organisms. No antibacterial or antifungal agent is added to the plasma. The containers comply with the requirements for glass containers (*3.2.1*) or for plastic containers for blood and blood components (*3.3.4*). The containers are closed so as to prevent any possibility of contamination.

If 2 or more units are pooled prior to freezing, the operations are carried out using sterile connecting devices or under aseptic conditions and using containers that have not previously been used.

When obtained by plasmapheresis or from whole blood (after separation from cellular elements), plasma intended for the recovery of proteins that are labile in plasma is frozen within 24 h of collection by cooling rapidly in conditions validated to ensure that a temperature of −25 °C or below is attained at the core of each plasma unit within 12 h of placing in the freezing apparatus.

When obtained by plasmapheresis, plasma intended solely for the recovery of proteins that are not labile in plasma is frozen by cooling rapidly in a chamber at −20 °C or below within 24 h of collection.

When obtained from whole blood, plasma intended solely for the recovery of proteins that are not labile in plasma is separated from cellular elements and frozen in a chamber at −20 °C or below within 72 h of collection.

It is not intended that the determination of total protein and human coagulation factor VIII shown below be carried out on each unit of plasma. They are rather given as guidelines for good manufacturing practice, the test for human coagulation factor VIII being relevant for plasma intended for use in the preparation of concentrates of labile proteins.

The total protein content of a unit of plasma depends on the serum protein content of the donor and the degree of dilution inherent in the donation procedure. When plasma is obtained from a suitable donor and using the intended proportion of anticoagulant solution, a total protein content complying with the limit of 50 g/L is obtained. If a volume of blood or plasma smaller than intended is collected into the anticoagulant solution, the resulting plasma is not necessarily unsuitable for pooling for fractionation. The aim of good manufacturing practice must be to achieve the prescribed limit for all normal donations.

Preservation of human coagulation factor VIII in the donation depends on the collection procedure and the subsequent handling of the blood and plasma. With good practice, 0.7 IU/mL can usually be achieved, but units of plasma with a lower activity may still be suitable for use in the production of coagulation factor concentrates. The aim of all steps taken during production of plasma is to obtain plasma of the intended quality and to conserve labile proteins as much as possible.

Total protein

Carry out the test using a pool of not fewer than 10 units. Dilute an appropriate volume of the preparation with a 9 g/L solution of *sodium chloride R* to obtain a solution containing about 15 mg of protein in 2 mL. To 2.0 mL of this solution in a round-bottomed centrifuge tube, add 2 mL of a 75 g/L solution of *sodium molybdate R* and 2 mL of a mixture of 1 volume of *nitrogen-free sulfuric acid R* and 30 volumes of *water R*. Shake, centrifuge for 5 min, decant the supernatant and allow the inverted tube to drain on filter paper. Determine the nitrogen in the residue by the method of sulfuric acid digestion (*2.5.9*) and calculate the protein content by multiplying the quantity of nitrogen by 6.25. The total protein content is not less than 50 g/L.

Human coagulation factor VIII (*2.7.4*)

Carry out the test using a pool of not fewer than 10 units. Thaw the samples to be examined, if necessary, at 37 °C. Carry out the assay using a reference plasma calibrated against the International Standard for human coagulation factor VIII in plasma. The activity is not less than 0.7 IU/mL.

STORAGE AND TRANSPORT

Frozen plasma is stored and transported in conditions designed to maintain the temperature at or below −20 °C; for accidental reasons, the storage temperature may rise above −20 °C on one or more occasions during storage and transport but the plasma is nevertheless considered suitable for fractionation if all the following conditions are fulfilled:

— the total period of time during which the temperature exceeds −20 °C does not exceed 72 h;

— the temperature does not exceed −15 °C on more than 1 occasion;

— the temperature at no time exceeds −5 °C.

POOLED PLASMA

During the manufacture of plasma products, the first homogeneous pool of plasma (for example, after removal of cryoprecipitate) is tested for HBsAg and for HIV antibodies using test methods of suitable sensitivity and specificity; the pool must give negative results in these tests.

www.webofpharma.com

The plasma pool is also tested for hepatitis C virus RNA using a validated nucleic acid amplification technique (*2.6.21*). A positive control with 100 IU/mL of hepatitis C virus RNA and, to test for inhibitors, an internal control prepared by addition of a suitable marker to a sample of the plasma pool are included in the test. The test is invalid if the positive control is non-reactive or if the result obtained with the internal control indicates the presence of inhibitors. The plasma pool complies with the test if it is found non-reactive for hepatitis C virus RNA.

Hepatitis C virus RNA for NAT testing BRP is suitable for use as a positive control.

CHARACTERS

Before freezing: clear or slightly turbid liquid without visible signs of haemolysis; it may vary in colour from light yellow to green.

LABELLING

The label enables each individual unit to be traced to a specific donor.

Ph Eur

Plasma (Pooled and Treated for Virus Inactivation)

(Human Plasma (Pooled and Treated for Virus Inactivation), Ph. Eur. monograph 1646)

Ph Eur

DEFINITION

Sterile, frozen or freeze-dried, non-pyrogenic preparation obtained from human plasma derived from donors belonging to the same ABO blood group. The preparation is thawed or reconstituted before use to give a solution for infusion.

The human plasma used complies with the monograph *Human plasma for fractionation (0853)*.

PRODUCTION

The units of plasma to be used are cooled to −30 °C or lower within 6 h of separation of cells and always within 24 h of collection.

The pool is prepared by mixing units of plasma belonging to the same ABO blood group.

PLASMA POOL TESTS

The pool of plasma is tested for hepatitis B surface antigen (HBsAg) and for HIV antibodies using test methods of suitable sensitivity and specificity; the pool must give negative results in these tests.

Hepatitis A virus RNA

The plasma pool is tested using a validated nucleic acid amplification technique (*2.6.21*). A positive control with 1.0×10^2 IU of hepatitis A virus RNA per millilitre and, to test for inhibitors, an internal control prepared by addition of a suitable marker to a sample of the plasma pool are included in the test. The test is invalid if the positive control is non-reactive or if the result obtained with the internal control indicates the presence of inhibitors. The pool complies with the test if it is found non-reactive for hepatitis A virus RNA.

Hepatitis A virus RNA for NAT testing BRP is suitable for use as a positive control.

Hepatitis C virus RNA

The plasma pool is tested using a validated nucleic acid amplification technique (*2.6.21*). A positive control with 1.0×10^2 IU of hepatitis C virus RNA per millilitre and, to test for inhibitors, an internal control prepared by addition of a suitable marker to a sample of the plasma pool are included in the test. The test is invalid if the positive control is non-reactive or if the result obtained with the internal control indicates the presence of inhibitors. The pool complies with the test if it is found non-reactive for hepatitis C virus RNA.

Hepatitis C virus RNA for NAT testing BRP is suitable for use as a positive control.

Hepatitis E virus RNA

The plasma pool is tested using a validated nucleic acid amplification technique (*2.6.21*). A positive control with 3.2×10^2 IU of hepatitis E virus RNA per millilitre and, to test for inhibitors, an internal control prepared by addition of a suitable marker to a sample of the plasma pool are included in the test. The test is invalid if the positive control is non-reactive or if the result obtained with the internal control indicates the presence of inhibitors. The pool complies with the test if it is found non-reactive for hepatitis E virus RNA.

Hepatitis E virus RNA for NAT testing BRP is suitable for use as a positive control.

B19 virus DNA

The plasma pool contains not more than 10.0 IU/µL.

To limit the potential burden of B19 virus in plasma pools, the plasma pool is also tested for B19 virus using a validated nucleic acid amplification technique (*2.6.21*). A positive control with 10.0 IU of B19 virus DNA per microlitre and, to test for inhibitors, an internal control prepared by addition of a suitable marker to a sample of the plasma pool are included in the test. The test is invalid if the positive control is non-reactive or if the result obtained with the internal control indicates the presence of inhibitors.

B19 virus DNA for NAT testing BRP is suitable for use as a positive control.

METHOD OF PREPARATION

The method of preparation is designed to minimise activation of any coagulation factor (to minimise potential thrombogenicity) and includes a step or steps that have been shown to inactivate known agents of infection; if substances are used for the inactivation of viruses during production, the subsequent purification procedure must be validated to demonstrate that the concentration of these substances is reduced to a suitable level and that any residues are such as not to compromise the safety of the preparation for patients.

Inactivation process

The solvent-detergent process, which is one of the methods used to inactivate enveloped viruses, uses treatment with a combination of tributyl phosphate and octoxinol 10; these reagents are subsequently removed by oil extraction or by solid phase extraction so that the amount in the final product is less than 2 µg/mL for tributyl phosphate and less than 5 µg/mL for octoxinol 10.

No antimicrobial preservative is added.

The solution is passed through a bacteria-retentive filter, distributed aseptically into the final containers and immediately frozen; it may subsequently be freeze-dried.

Plastic containers comply with the requirements for sterile plastic containers for human blood and blood components (*3.3.4*).

Glass containers comply with the requirements for glass containers for pharmaceutical use (*3.2.1*).

www.webofpharma.com

CHARACTERS

Appearance

— *frozen preparation*: clear or slightly opalescent liquid, free from solid and gelatinous particles after thawing;
— *freeze-dried preparation*: almost white or slightly yellow powder or friable solid mass.

Thaw or reconstitute the preparation to be examined as stated on the label immediately before carrying out the identification, tests and assay.

IDENTIFICATION

A. Examine by electrophoresis (*2.2.31*) comparing with normal human plasma. The electropherograms show the same bands.

B. It complies with the test for anti-A and anti-B haemagglutinins (see Tests).

TESTS

pH (*2.2.3*)
6.5 to 7.6.

Osmolality (*2.2.35*)
Minimum 240 mosmol/kg.

Total protein
Minimum 45 g/L.

Dilute if necessary with a 9 g/L solution of *sodium chloride R* to obtain a protein concentration of about 7.5 mg/mL. Place 2.0 mL of this solution in a round-bottomed centrifuge tube and add 2 mL of a 75 g/L solution of *sodium molybdate R* and 2 mL of a mixture of 1 volume of *nitrogen-free sulfuric acid R* and 30 volumes of *water R*. Shake, centrifuge for 5 min, decant the supernatant and allow the inverted tube to drain on filter paper. Determine the nitrogen in the residue by the method of sulfuric acid digestion (*2.5.9*) and calculate the quantity of protein by multiplying the result by 6.25.

Activated coagulation factors (*2.6.22*)
It complies with the test for activated coagulation factors. Carry out the test with 0.1 mL of the preparation to be examined instead of 10-fold and 100-fold dilutions. The coagulation time for the preparation to be examined is not less than 150 s.

Anti-A and anti-B haemagglutinins (*2.6.20, Method A*)
The presence of haemagglutinins (anti-A or anti-B) corresponds to the blood group stated on the label.

Hepatitis A virus antibodies
Minimum 0.3 IU/mL, determined by a suitable immunochemical method (*2.7.1*).

Human hepatitis A immunoglobulin BRP is suitable for use as a reference preparation.

Irregular erythrocyte antibodies
The preparation to be examined does not show the presence of irregular erythrocyte antibodies when examined without dilution by an indirect antiglobulin test.

Citrate
Liquid chromatography (*2.2.29*).

Test solution Dilute the preparation to be examined with an equal volume of a 9 g/L solution of *sodium chloride R*. Filter through a membrane filter (nominal pore size 0.45 µm).

Reference solution Dissolve 0.300 g of *sodium citrate R* in *water R* and dilute to 100.0 mL with the same solvent.

Column:
— *size*: *l* = 0.3 m, Ø = 7.8 mm;
— *stationary phase*: *cation-exchange resin R* (9 µm).

Mobile phase 0.51 g/L solution of *sulfuric acid R*.

Flow rate 0.5 mL/min.

Detection Spectrophotometer at 215 nm.

Equilibration 15 min.

Injection 10 µL.

Retention time Citrate = about 10 min.

Limit:
— *citrate*: maximum 25 mmol/L.

Calcium
Maximum 5.0 mmol/L.

Atomic absorption spectrometry (*2.2.23, Method I*).

Source Calcium hollow-cathode lamp using a transmission band preferably of 0.5 nm.

Wavelength 622 nm.

Atomisation device Air-acetylene or acetylene-propane flame.

Potassium
Maximum 5.0 mmol/L.

Atomic emission spectrometry (*2.2.22, Method I*).

Wavelength 766.5 nm.

Sodium
Maximum 200 mmol/L.

Atomic emission spectrometry (*2.2.22, Method I*).

Wavelength 589 nm.

Water
Determined by a suitable method, such as the semi-micro determination of water (*2.5.12*), loss on drying (*2.2.32*) or near-infrared spectroscopy (*2.2.40*), the water content is within the limits approved by the competent authority (freeze-dried product).

Sterility (*2.6.1*)
It complies with the test.

Pyrogens (*2.6.8*) **or Bacterial endotoxins** (*2.6.14*)
It complies with the test for pyrogens or, preferably and where justified and authorised, with a validated *in vitro* test such as the bacterial endotoxin test.

For the pyrogen test, inject 3 mL per kilogram of the rabbit's mass.

Where the bacterial endotoxin test is used, the preparation to be examined contains less than 0.1 IU of endotoxin per millilitre.

ASSAY

Assay of human coagulation factor VIII (*2.7.4*)
Use a reference plasma calibrated against the International Standard for blood coagulation factor VIII in plasma.

The estimated potency is not less than 0.5 IU/mL. The confidence limits (P = 0.95) are not less than 80 per cent and not more than 120 per cent of the estimated potency.

Assay of human coagulation factor V
Carry out the assay of human coagulation factor V described below using a reference plasma calibrated against the International Standard for blood coagulation factor V in plasma.

Using *imidazole buffer solution pH 7.3 R*, prepare at least 3 twofold dilutions of the preparation to be examined, preferably in duplicate, from 1 in 10 to 1 in 40. Test each dilution as follows: mix 1 volume of *plasma substrate deficient in factor V R*, 1 volume of the dilution to be examined, 1 volume of *thromboplastin R* and 1 volume of a 3.5 g/L solution of *calcium chloride R*; measure the coagulation times, i.e. the interval between the moment at which the calcium chloride solution is added and the 1st indication of the

www.webofpharma.com

formation of fibrin, which may be observed visually or by means of a suitable apparatus.

In the same manner, determine the coagulation time of 4 twofold dilutions (1 in 10 to 1 in 80) of human normal plasma in *imidazole buffer solution pH 7.3 R*.

Check the validity of the assay and calculate the potency of the test preparation by the usual statistical methods (for example, *5.3*).

The estimated potency is not less than 0.5 IU/mL. The confidence limits (P = 0.95) are not less than 80 per cent and not more than 120 per cent of the estimated potency.

Assay of human coagulation factor XI (*2.7.22*)
Use a reference plasma calibrated against the International Standard for blood coagulation factor XI in plasma.

The estimated potency is not less than 0.5 IU/mL. The confidence limits (P = 0.95) are not less than 80 per cent and not more than 125 per cent of the estimated potency.

Coagulation factors V, VIII, XI and XIII plasma BRP is suitable for use as a reference preparation in the above assays.

Assay of human protein C (*2.7.30*)
Use a reference plasma calibrated against the International Standard for human protein C in plasma.

The estimated potency is not less than 0.7 IU/mL. The confidence limits (P = 0.95) are not less than 80 per cent and not more than 120 per cent of the estimated potency.

Assay of human protein S (*2.7.31*)
Use a reference plasma calibrated against the International Standard for human protein S in plasma.

The estimated potency is within the limits approved for the particular product. The confidence limits (P = 0.95) are not less than 80 per cent and not more than 120 per cent of the estimated potency.

Assay of human plasmin inhibitor (*2.7.25*) **(α_2-antiplasmin)**
Use a reference plasma calibrated against human normal plasma.

1 unit of human plasmin inhibitor is equal to the activity of 1 mL of human normal plasma. Human normal plasma is prepared by pooling plasma units from not fewer than 30 donors and storing at −30 °C or lower.

The estimated potency is not less than 0.2 units/mL. The confidence limits (P = 0.95) are not less than 80 per cent and not more than 120 per cent of the estimated potency.

Activated partial thromboplastin time (APTT)
Use an apparatus suitable for measurement of coagulation times or perform the assay with incubation tubes maintained in a water-bath at 37 °C. Place in each tube 0.1 mL of the preparation to be examined and 0.1 mL of a suitable APTT reagent (containing phospholipid and contact activator), both previously heated to 37 °C, and incubate the mixture for a recommended time at 37 °C. To each tube add 0.1 mL of a 3.7 g/L solution of *calcium chloride R* previously heated to 37 °C. Using a timer, measure the coagulation time, i.e. the interval between the moment of the addition of the calcium chloride and the 1st indication of the formation of fibrin, which may be observed visually or by means of a suitable apparatus. The volumes given above may be adapted to the APTT reagent and apparatus used. The coagulation time complies with the approved specification for the product.

LABELLING
The label states:
— the ABO blood group;
— the method used for virus inactivation.

Ph Eur

Albumin Solution

Albumin
Human Albumin
(Human Albumin Solution, Ph. Eur. monograph 0255)

Ph Eur

DEFINITION
Sterile liquid preparation of a plasma protein fraction containing human albumin. It is obtained from plasma that complies with the monograph *Human plasma for fractionation (0853)*. The preparation may contain excipients such as sodium caprylate (sodium octanoate) or *N*-acetyltryptophan or a combination of the two.

PRODUCTION
Separation of the albumin is carried out under controlled conditions, particularly of pH, ionic strength and temperature so that in the final product not less than 95 per cent of the total protein is albumin. Human albumin solution is prepared as a concentrated solution containing 150-250 g/L of total protein or as an isotonic solution containing 35-50 g/L of total protein. No antimicrobial preservative or antibiotic is added. The solution is passed through a bacteria-retentive filter and distributed aseptically into sterile containers which are then closed so as to prevent contamination. The solution in its final container is heated to 60 ± 1.0 °C and maintained at this temperature for not less than 10 h. The containers are then incubated at 30-32 °C for not less than 14 days or at 20-25 °C for not less than 4 weeks and examined visually for evidence of microbial contamination.

CHARACTERS
Appearance
Clear, slightly viscous liquid, almost colourless, yellow, amber or green.

IDENTIFICATION
Examine by a suitable immunoelectrophoresis technique. Using antiserum to normal human serum, compare normal human serum and the preparation to be examined, both diluted to contain 10 g/L of protein. The main component of the preparation to be examined corresponds to the main component of normal human serum. The preparation may show the presence of small quantities of other plasma proteins.

TESTS
pH (*2.2.3*)
6.7 to 7.3.

Dilute the preparation to be examined with a 9 g/L solution of *sodium chloride R* to obtain a solution containing 10 g/L of protein.

Total protein
If necessary, dilute an accurately measured volume of the preparation to be examined with a 9 g/L solution of *sodium chloride R* to obtain a solution containing about 15 mg of protein in 2 mL. To 2.0 mL of this solution in a round-

www.webofpharma.com

bottomed centrifuge tube add 2 mL of a 75 g/L solution of *sodium molybdate R* and 2 mL of a mixture of 1 volume of *nitrogen-free sulfuric acid R* and 30 volumes of *water R*. Shake, centrifuge for 5 min, decant the supernatant and allow the inverted tube to drain on filter paper. Determine the nitrogen in the residue by the method of sulfuric acid digestion (*2.5.9*) and calculate the quantity of protein by multiplying by 6.25. The protein content is not less than 95 per cent and not more than 105 per cent of the stated content.

Protein composition

Zone electrophoresis (*2.2.31*).

Use strips of suitable cellulose acetate gel or agarose gel as the supporting medium and *barbital buffer solution pH 8.6 R1* as the electrolyte solution.

If cellulose acetate is the supporting material, the method described below can be used. If agarose gels are used, and because they are normally part of an automated system, the manufacturer's instructions are followed instead.

Test solution Dilute the preparation to be examined with a 9 g/L solution of *sodium chloride R* to a protein concentration of 20 g/L.

Reference solution Dilute *human albumin for electrophoresis BRP* with a 9 g/L solution of *sodium chloride R* to a protein concentration of 20 g/L.

To a strip apply 2.5 µL of the test solution as a 10 mm band or apply 0.25 µL per millimetre if a narrower strip is used. To another strip, apply in the same manner the same volume of the reference solution. Apply a suitable electric field such that the most rapid band migrates at least 30 mm. Treat the strips with *amido black 10B solution R* for 5 min. Decolorise with a mixture of 10 volumes of *glacial acetic acid R* and 90 volumes of *methanol R* until the background is just free of colour. Develop the transparency of the strips with a mixture of 19 volumes of *glacial acetic acid R* and 81 volumes of *methanol R*. Measure the absorbance of the bands at 600 nm in an instrument having a linear response over the range of measurement. Calculate the result as the mean of 3 measurements of each strip.

System suitability In the electropherogram obtained with the reference solution on cellulose acetate or on agarose gels, the proportion of protein in the principal band is within the limits stated in the leaflet accompanying the reference preparation.

Results In the electropherogram obtained with the test solution on cellulose acetate or on agarose gels, not more than 5 per cent of the protein has a mobility different from that of the principal band.

Molecular-size distribution

Size exclusion chromatography (*2.2.30*).

Test solution Dilute the preparation to be examined with a 9 g/L solution of *sodium chloride R* to a concentration suitable for the chromatographic system used. A concentration in the range of 4-12 g/L and injection of 50-600 µg of protein are usually suitable.

Column:

— *size*: *l* = 0.6 m, Ø = 7.5 mm, or *l* = 0.3 m, Ø = 7.8 mm;

— *stationary phase*: *hydrophilic silica gel for chromatography R*, of a grade suitable for fractionation of globular proteins with relative molecular masses in the range 10 000 to 500 000.

Mobile phase Dissolve 4.873 g of *disodium hydrogen phosphate dihydrate R*, 1.741 g of *sodium dihydrogen phosphate monohydrate R*, 11.688 g of *sodium chloride R* and 50 mg of *sodium azide R* in 1 L of *water R*.

Flow rate 0.5 mL/min.

Detection Spectrophotometer at 280 nm.

The peak due to polymers and aggregates is located in the part of the chromatogram representing the void volume. Disregard the peak due to the stabiliser. The area of the peak due to polymers and aggregates is not greater than 10 per cent of the total area of the chromatogram. This represents not more than 5 per cent when expressed in percentage of protein considering the difference in response factor between the albumin monomer and the polymers and aggregates.

Haem

Dilute the preparation to be examined using a 9 g/L solution of *sodium chloride R* to obtain a solution containing 10 g/L of protein. The absorbance (*2.2.25*) of the solution measured at 403 nm using *water R* as the compensation liquid is not greater than 0.15.

Prekallikrein activator (*2.6.15*)

Maximum 35 IU/mL.

Aluminium

Maximum 200 µg/L.

Atomic absorption spectrometry (*2.2.23, Method I or II*).

Use a furnace as atomic generator.

Use plastic containers for preparation of the solutions and use plastic equipment where possible. Wash glassware (or equipment) in nitric acid (200 g/L HNO_3) before use.

Test solution Use the preparation to be examined, diluted if necessary.

Reference solutions Prepare at least 3 reference solutions in a range spanning the expected aluminium concentration of the test solution, for example by diluting *aluminium standard solution (10 ppm Al) R* with a 1 g/L solution of *octoxinol 10 R*.

Monitor solution Add *aluminium standard solution (10 ppm Al) R* or a suitable certified reference material to the test solution in a sufficient amount to increase the aluminium concentration by 20 µg/L.

Blank solution 1 g/L solution of *octoxinol 10 R*.

Wavelength 309.3 nm or other suitable wavelength.

Slit width 0.5 nm.

Tube Pyrolytically coated, with integrated platform.

Background corrector Off.

Atomisation device Furnace; fire between readings.

The operating conditions in Table 0255.-1 are cited as an example of conditions found suitable for a given apparatus; they may be modified to obtain optimum conditions.

Table 0255.-1. – *Operating conditions found suitable, cited as an example*

Step	Final temperature (°C)	Ramp time (s)	Hold time (s)	Gas
1	120	10	80	argon
2	200	5	20	argon
3	650	5	10	argon
4	1300	5	10	argon
5	1300	1	10	no gas
6	2500	0.7	4	no gas
7	2600	0.5	3	argon
8	20	12.9	3	no gas

Injection Each of the following solutions 3 times: blank solution, reference solutions, test solution and monitor solution.

www.webofpharma.com

System suitability:
— the recovery of aluminium added in preparation of the monitor solution is within the range 80-120 per cent.

Prepare a calibration curve from the mean of the readings obtained with the reference solutions and determine the aluminium content of the preparation to be examined using the calibration curve.

Potassium

Maximum 0.05 mmol of K per gram of protein.

Atomic emission spectrometry (*2.2.22, Method I*).

Wavelength 766.5 nm.

Sodium

Maximum 160 mmol/L and 95 per cent to 105 per cent of the content of Na stated on the label.

Atomic emission spectrometry (*2.2.22, Method I*).

Wavelength 589 nm.

Sterility (*2.6.1*)

It complies with the test.

Pyrogens (2.6.8) or Bacterial endotoxins (2.6.14)

It complies with the test for pyrogens or, preferably and where justified and authorised, with a validated *in vitro* test such as the bacterial endotoxin test.

For the pyrogen test, for a solution with a protein content of 35-50 g/L, inject 10 mL per kilogram of the rabbit's mass; for a solution with a protein content of 150-250 g/L, inject 5 mL per kilogram of the rabbit's mass.

Where the bacterial endotoxin test is used, the preparation to be examined contains less than 0.5 IU of endotoxin per millilitre for solutions with a protein content not greater than 50 g/L, less than 1.3 IU of endotoxin per millilitre for solutions with a protein content greater than 50 g/L but not greater than 200 g/L, and less than 1.7 IU of endotoxin per millilitre for solutions with a protein content greater than 200 g/L but not greater than 250 g/L.

STORAGE

Protected from light.

LABELLING

The label states:
— the name of the preparation;
— the volume of the preparation;
— the content of protein expressed in grams per litre;
— the content of sodium expressed in millimoles per litre;
— that the product is not to be used if it is cloudy or if a deposit has formed;
— the name and quantity of any added substance.

Ph Eur

Antithrombin III Concentrate

(Human Antithrombin III Concentrate, Ph. Eur. monograph 0878)

Action and use

Anticoagulant factor.

Ph Eur

DEFINITION

Sterile, freeze-dried preparation of a plasma glycoprotein fraction that inactivates thrombin in the presence of an excess of heparin. It is obtained from human plasma that complies with the monograph on *Human plasma for fractionation (0853)*. The preparation may contain excipients such as stabilisers.

When reconstituted in the volume of solvent stated on the label, the potency is not less than 25 IU of antithrombin III per millilitre.

PRODUCTION

The method of preparation is designed to maintain functional integrity of antithrombin III. It includes a step or steps that have been shown to remove or to inactivate known agents of infection; if substances are used for inactivation of viruses during production, the subsequent purification procedure must be validated to demonstrate that the concentration of these substances is reduced to a suitable level and any residues are such as not to compromise the safety of the preparation for patients.

The specific activity is not less than 3 IU of antithrombin III per milligram of total protein, excluding albumin.

The antithrombin III is purified and concentrated.
No antimicrobial preservative or antibiotic is added.
The antithrombin III concentrate is passed through a bacteria-retentive filter, distributed aseptically into its final, sterile containers and immediately frozen. It is then freeze-dried and the containers are closed under vacuum or in an atmosphere of inert gas.

It shall be demonstrated that the manufacturing process yields a product with a consistent fraction of antithrombin III able to bind to heparin. It is evaluated by a suitable analytical procedure which is determined during process development, such as:

Heparin-binding fraction Examine by agarose gel electrophoresis (*2.2.31*). Prepare a 10 g/L solution of *agarose for electrophoresis R* containing 15 IU of *heparin R* per millilitre in *barbital buffer solution pH 8.4 R*. Pour 5 mL of this solution onto a glass plate 5 cm square. Cool at 4 °C for 30 min. Cut 2 wells 2 mm in diameter 1 cm and 4 cm from the side of the plate and 1 cm from the cathode. Introduce into one well 5 µL of the preparation to be examined, diluted to an activity of about 1 IU of antithrombin III per millilitre. Introduce into the other well 5 µL of a solution of a marker dye such as *bromophenol blue R*. Allow the electrophoresis to proceed at 4 °C, using a constant electric field of 7 V/cm, until the dye reaches the anode.

Cut across the agarose gel 1.5 cm from that side of the plate on which the preparation to be examined was applied and remove the larger portion of the gel leaving a band 1.5 cm wide containing the material to be examined. Replace the removed portion with an even layer consisting of 3.5 mL of a 10 g/L solution of *agarose for electrophoresis R* in *barbital buffer solution pH 8.4 R*, containing a rabbit anti-human antithrombin III antiserum at a suitable concentration, previously determined, to give adequate peak heights of at least 1.5 cm. Place the plate with the original gel at the cathode so that a 2nd electrophoretic migration can occur at right angles to the 1st. Allow this 2nd electrophoresis to proceed using a constant electric field of 2 V/cm for 16 h. Cover the plates with filter paper and several layers of thick lint soaked in a 9 g/L solution of *sodium chloride R* and compress for 2 h, renewing the saline several times. Rinse with *water R*, dry the plates and stain with *acid blue 92 solution R*.

Calculate the fraction of antithrombin III bound to heparin, which is the peak closest to the anode, with respect to the total amount of antithrombin III, by measuring the area defined by the 2 precipitation peaks.

The fraction of antithrombin III able to bind to heparin is not less than 60 per cent.

www.webofpharma.com

CHARACTERS

Appearance

White or almost white, hygroscopic, friable solid or powder.

Reconstitute the preparation to be examined as stated on the label immediately before carrying out the identification, tests (except those for solubility, total protein and water) and assay.

IDENTIFICATION

It complies with the limits of the assay.

TESTS

Solubility

To a container of the preparation to be examined add the volume of liquid stated on the label at the recommended temperature. The preparation dissolves completely under gentle swirling within 10 min in the volume of the solvent stated on the label, forming a clear or slightly turbid, colourless or almost colourless solution.

pH (*2.2.3*)

6.0 to 7.5.

Osmolality (*2.2.35*)

Minimum 240 mosmol/kg.

Total protein

If necessary, dilute an accurately measured volume of the reconstituted preparation to obtain a solution containing about 15 mg of protein in 2 mL. To 2.0 mL of the solution in a round-bottomed centrifuge tube add 2 mL of a 75 g/L solution of *sodium molybdate R* and 2 mL of a mixture of 1 volume of *nitrogen-free sulfuric acid R* and 30 volumes of *water R*. Shake, centrifuge for 5 min, decant the supernatant and allow the inverted tube to drain on filter paper. Determine the nitrogen in the residue by the method of sulfuric acid digestion (*2.5.9*) and calculate the amount of protein by multiplying the result by 6.25.

Heparin

Maximum 0.1 IU of heparin per International Unit of antithrombin III.

The anticoagulant activity of heparin is determined *in vitro* by comparing its ability in given conditions to delay the clotting of recalcified citrated sheep plasma with the same ability of a reference preparation of heparin calibrated in International Units.

The International Unit is the activity contained in a stated amount of the International Standard, which consists of a quantity of freeze-dried heparin sodium from pork intestinal mucosa. The equivalence in International Units of the International Standard is stated by the World Health Organization.

Heparin sodium BRP is calibrated in International Units by comparison with the International Standard by means of the assay given below.

Carry out the assay using one of the following methods for determining the onset of clotting and using tubes and other equipment appropriate to the chosen method:

a) direct visual inspection, preferably using indirect illumination and viewing against a matt black background;

b) spectrophotometric recording of the change in optical density at a wavelength of approximately 600 nm;

c) visual detection of the change in fluidity on manual tilting of the tubes;

d) mechanical recording of the change in fluidity on stirring, care being taken to cause the minimum disturbance of the solution during the earliest phase of clotting.

It is necessary to validate the method for assay of heparin for each preparation to be examined to allow for interference by antithrombin III.

ASSAY PROCEDURE

The volumes are given as examples and may be adapted to the apparatus used provided that the ratios between the different volumes are respected.

Dilute *heparin sodium BRP* with a 9 g/L solution of *sodium chloride R* to contain a precisely known number of International Units per millilitre and prepare a similar solution of the preparation to be examined which is expected to have the same activity. Using a 9 g/L solution of *sodium chloride R*, prepare from each solution a series of dilutions in geometric progression such that the clotting time obtained with the lowest concentration is not less than 1.5 times the blank recalcification time, and that obtained with the highest concentration is such as to give a satisfactory log dose-response curve, as determined in a preliminary test.

Place 12 tubes in a bath of iced water, labelling them in duplicate: T_1, T_2 and T_3 for the dilutions of the preparation to be examined and S_1, S_2 and S_3 for the dilutions of the reference preparation. To each tube add 1.0 mL of thawed *plasma substrate RI* and 1.0 mL of the appropriate dilution of the preparation to be examined or the reference preparation. After each addition, mix but do not allow bubbles to form. Treating the tubes in the order S_1, S_2, S_3, T_1, T_2, T_3, transfer each tube to a water-bath at 37 °C, allow to equilibrate at 37 °C for about 15 min and add to each tube 1 mL of a suitable APTT (Activated Partial Thromboplastin Time) reagent containing phospholipid and a contact activator, at a dilution giving a suitable blank recalcification time not exceeding 60 s. After exactly 2 min add 1 mL of a 3.7 g/L solution of *calcium chloride R* previously heated to 37 °C and record as the clotting time the interval in seconds between this last addition and the onset of clotting determined by the chosen technique. Determine the blank recalcification time at the beginning and at the end of the procedure in a similar manner, using 1 mL of a 9 g/L solution of *sodium chloride R* in place of one of the heparin dilutions; the 2 blank values obtained should not differ significantly. Transform the clotting times to logarithms, using the mean value for the duplicate tubes. Repeat the procedure using fresh dilutions and carrying out the incubation in the order T_1, T_2, T_3, S_1, S_2, S_3. Calculate the results by the usual statistical methods (*5.3*).

Carry out not fewer than 3 independent assays. For each such assay prepare fresh solutions of the reference preparation and the preparation to be examined and use another, freshly thawed portion of plasma substrate.

Calculate the potency of the preparation to be examined, combining the results of these assays, by the usual statistical methods (*5.3*). When the variance due to differences between assays is significant at $P = 0.01$, a combined estimate of potency may be obtained by calculating the non-weighted mean of potency estimates.

Water

Determined by a suitable method, such as semi-micro determination of water (*2.5.12*), loss on drying (*2.2.32*) or near-infrared spectroscopy (*2.2.40*), the water content is within the limits approved by the competent authority.

Sterility (*2.6.1*)

It complies with the test.

Pyrogens (*2.6.8*) **or Bacterial endotoxins** (*2.6.14*)

It complies with the test for pyrogens or, preferably and where justified and authorised, with a validated *in vitro* test such as the bacterial endotoxin test.

For the pyrogen test, inject per kilogram of the rabbit's mass a volume equivalent to 50 IU of antithrombin III.

www.webofpharma.com

Where the bacterial endotoxin test is used, the preparation to be examined contains less than 0.1 IU of endotoxin per International Unit of antithrombin III.

ASSAY

Human antithrombin III (*2.7.17*)

The estimated potency is not less than 80 per cent and not more than 120 per cent of the stated potency.

The confidence limits ($P = 0.95$) are not less than 90 per cent and not more than 110 per cent of the estimated potency.

STORAGE

Protected from light, in an airtight container.

LABELLING

The label states:

- the number of International Units of antithrombin III in the container;
- the name and volume of the liquid to be used for reconstitution;
- where applicable, the amount of albumin added as a stabiliser.

Ph Eur

Dried Factor VII Fraction

(Human Coagulation Factor VII, Ph. Eur. monograph 1224)

Action and use

Coagulation factor VII substitute.

Ph Eur

DEFINITION

Sterile, liquid or freeze-dried preparation of a plasma protein fraction containing the single-chain glycoprotein human coagulation factor VII and may also contain small amounts of the activated form, the 2-chain derivative human coagulation factor VIIa. It may also contain human coagulation factors II, IX and X, protein C and protein S. It is obtained from human plasma that complies with the monograph on *Human plasma for fractionation (0853)*.

The preparation may contain excipients such as stabilisers, heparin and antithrombin.

The potency of the preparation, reconstituted as stated on the label, is not less than 15 IU of human coagulation factor VII per millilitre.

PRODUCTION

GENERAL PROVISIONS

The method of preparation is designed to maintain functional integrity of human coagulation factor VII and to minimise activation of any coagulation factor (to minimise potential thrombogenicity). It includes a step or steps that have been shown to remove or to inactivate known agents of infection; if substances are used for inactivation of viruses during production, the subsequent purification procedure must be validated to demonstrate that the concentration of these substances is reduced to a suitable level and that any residues are such as not to compromise the safety of the preparation for patients.

The specific activity is not less than 2 IU of human coagulation factor VII per milligram of total protein, before the addition of any protein stabiliser.

The human coagulation factor VII fraction is dissolved in a suitable liquid. No antimicrobial preservative or antibiotic is added. The solution is passed through a bacteria-retentive filter, distributed aseptically into the final containers and immediately frozen. It is subsequently freeze-dried and the containers are closed under vacuum or under an inert gas.

CONSISTENCY OF THE METHOD OF PRODUCTION

It shall be demonstrated that the manufacturing process yields a product with consistent activities of human coagulation factors II, IX and X, expressed in International Units relative to the activity of human coagulation factor VII. This is evaluated by suitable analytical procedure(s) that is (are) determined during process development.

It shall be demonstrated that the manufacturing process yields a product with a consistent activity of human coagulation factor VIIa. This is evaluated by suitable analytical procedure(s) that is (are) determined during process development.

Activity of human coagulation factor VIIa

It may be determined, for example, using a recombinant soluble tissue factor that does not activate human coagulation factor VII but possesses a cofactor function specific for human coagulation factor VIIa; after incubation of a mixture of the recombinant soluble tissue factor with phospholipids reagent and the dilution of the test sample in human coagulation factor VII-deficient plasma, calcium chloride is added and the clotting time determined; the clotting time is inversely related to the human coagulation factor VIIa activity of the test sample.

CHARACTERS

Appearance

White or almost white, pale yellow, green or blue, hygroscopic powder or friable solid.

Reconstitute the preparation to be examined as stated on the label immediately before carrying out the identification, tests (except those for solubility and water) and assay.

IDENTIFICATION

It complies with the limits of the assay.

TESTS

Solubility

To a container of the preparation to be examined add the volume of liquid stated on the label at the recommended temperature. The preparation dissolves completely with gentle swirling within 10 min, giving a clear or slightly opalescent solution that may be coloured.

pH (*2.2.3*)

6.5 to 7.5.

Osmolality (*2.2.35*)

Minimum 240 mosmol/kg.

Total protein

If necessary, dilute an accurately measured volume of the reconstituted preparation with a 9 g/L solution of *sodium chloride R* to obtain a solution containing about 15 mg of protein in 2 mL. To 2.0 mL of the solution in a round-bottomed centrifuge tube, add 2 mL of a 75 g/L solution of *sodium molybdate R* and 2 mL of a mixture of 1 volume of *nitrogen-free sulfuric acid R* and 30 volumes of *water R*. Shake, centrifuge for 5 min, decant the supernatant and allow the inverted tube to drain on filter paper. Determine the nitrogen in the residue by the method of sulfuric acid digestion (*2.5.9*) and calculate the amount of protein by multiplying the result by 6.25.

www.webofpharma.com

Activated coagulation factors (*2.6.22*)
For each of the dilutions, the coagulation time is not less than 150 s.

Heparin (*2.7.12*)
If heparin has been added, the preparation to be examined contains not more than the amount of heparin stated on the label and in any case not more than 0.5 IU of heparin per International Unit of human coagulation factor VII.

Thrombin
If the preparation to be examined contains heparin, determine the amount present as described in the test for heparin and neutralise the heparin by addition of *protamine sulfate R* (10 µg of protamine sulfate neutralises 1 IU of heparin). In each of 2 test-tubes, mix equal volumes of the reconstituted preparation and of a 3 g/L solution of *fibrinogen R*. Keep one of the tubes at 37 °C for 6 h and the other at room temperature for 24 h. In a 3rd tube, mix equal volumes of the fibrinogen solution and of a solution of *human thrombin R* (1 IU/mL) and place the tube in a water-bath at 37 °C. No coagulation occurs in the tubes containing the preparation to be examined. Coagulation occurs within 30 s in the tube containing thrombin.

Human coagulation factor II (*2.7.18*)
The estimated content is not more than 125 per cent of the stated content. The confidence limits (P = 0.95) are not less than 90 per cent and not more than 111 per cent of the estimated potency.

Human coagulation factor IX (*2.7.11*)
The estimated content is not more than 125 per cent of the stated content. The confidence limits (P = 0.95) are not less than 80 per cent and not more than 125 per cent of the estimated potency.

Human coagulation factor X (*2.7.19*)
The estimated content is not more than 125 per cent of the stated content. The confidence limits (P = 0.95) are not less than 90 per cent and not more than 111 per cent of the estimated potency.

Water
Determined by a suitable method, such as the semi-micro determination of water (*2.5.12*), loss on drying (*2.2.32*) or near-infrared spectrometry (*2.2.40*), the water content is within the limits approved by the competent authority.

Sterility (*2.6.1*)
It complies with the test.

Pyrogens (*2.6.8*) **or Bacterial endotoxins** (*2.6.14*)
It complies with the test for pyrogens or, preferably and where justified and authorised, with a validated *in vitro* test such as the test for bacterial endotoxins.

For the pyrogen test, inject per kilogram of the rabbit's mass a volume equivalent to not less than 30 IU of human coagulation factor VII.

Where the test for bacterial endotoxins is used, the preparation to be examined contains less than 0.1 IU of endotoxin per International Unit of human coagulation factor VII.

ASSAY

Human coagulation factor VII (*2.7.10*)
The estimated potency is not less than 80 per cent and not more than 125 per cent of the stated potency.
The confidence limits (P = 0.95) are not less than 80 per cent and not more than 125 per cent of the estimated potency.

STORAGE
In an airtight container, protected from light.

LABELLING
The label states:
- the number of International Units of human coagulation factor VII per container;
- the maximum content of human coagulation factor II, human coagulation factor IX and human coagulation factor X per container, in International Units;
- the amount of protein per container;
- the name and quantity of any added substances, including, where applicable, heparin;
- the name and volume of the liquid to be used for reconstitution;
- that the transmission of infectious agents cannot be totally excluded when medicinal products prepared from human blood or plasma are administered.

Ph Eur

Factor VIIa (rDNA) Concentrated Solution

(Human Coagulation Factor VIIa (rDNA) Concentrated Solution, Ph. Eur. monograph 2534)

light chain

```
ANAFLEELRP  GSLERECKEE  QCSFEEAREI  FKDAERTKLF   40
WISYSDGDQC  ASSPCQNGGS  CKDQLQSYIC  FCLPAFEGRN   80
CETHKDDQLI  CVNENGGCEQ  YCSDHTGTKR  SCRCHEGYSL  120
LADGVSCTPT  VEYPCGKIPI  LEKRNASKPQ  GR          152
```

heavy chain

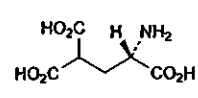
```
                                    IVGGKVCP    160
KGECPWQVLL  LVNGAQLCGG  TLINTIWVVS  AAHCFDKIKN  200
WRNLIAVLGE  HDLSEHDGDE  QSRRVAQVII  PSTYVPGTTN  240
HDIALLRLHQ  PVVLTDHVVP  LCLPERTFSE  RTLAFVRFSL  280
VSGWGQLLDR  GATALELMVL  NVPRLMTQDC  LQQSRKVGDS  320
PNITEYMFCA  GYSDGSKDSC  KGDSGGPHAT  HYRGTWYLTG  360
IVSWGQGCAT  VGHFGVYTRV  SQYIEWLQKL  MRSEPRPGVL  400
LRAPFP                                          406
```

disulfide bridges:
17-22, 50-61, 56-70, 72-81, 91-102, 98-112, 114-127, 135-262, 159-184, 178-194, 310-329, 340-368

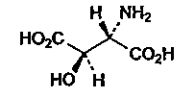
glycosylation sites:
52, 60, 145, 322

modified residues:
E (4-carboxyGlu) at position 6, 7, 14, 16, 19, 20, 25, 26, 29, 35

potentially modified residue:
D ((3*R*)-3-hydroxyAsp) at position 63



E = 4-carboxyGlu



D = (3*R*)-3-hydroxyAsp

$C_{1982}H_{3054}N_{560}O_{618}S_{28}$ M_r approx. 50 000

Ph Eur

DEFINITION
Solution containing closely related glycoproteins, which have the same amino acid sequence (406 amino acids) and disulfide bridges as the naturally occurring analogue (plasma-derived activated coagulation factor VII). Human coagulation factor VIIa (rDNA) (eptacog alfa, activated) is a 2-chain molecule, obtained by proteolytic cleavage of the peptide bond between Arg 152 and Ile 153 of single-chain coagulation factor VII, consisting of a 20 kDa light chain (*N*-

www.webofpharma.com

terminal) and a 30 kDa heavy chain (*C*-terminal) connected by a disulfide bond.

Human coagulation factor VIIa (rDNA) is distinguishable from the naturally occurring analogue in terms of its post-translational modifications, including glycosylation pattern.

Content
1.11 mg to 1.78 mg of protein per millilitre.

Potency
44 000 IU to 64 000 IU per milligram of protein.

PRODUCTION

Human coagulation factor VIIa (rDNA) is produced in mammalian cells by a method based on recombinant DNA technology (rDNA).

Prior to release, the following tests are carried out on each batch of human coagulation factor VIIa (rDNA) concentrated solution, unless exemption has been granted by the competent authority.

Host-cell-derived proteins
The limit is approved by the competent authority.

Host-cell- and vector-derived DNA
The limit is approved by the competent authority.

Glycan analysis
Use a suitable method developed according to general chapter *2.2.59. Glycan analysis of glycoproteins.*

Glycan analysis includes the following steps:
— after desalting, release of the glycans (see *2.2.59* section 2-3);
— labelling of the glycans with a suitable fluorescent label (Table 2.2.59.-2);
— analysis of the labelled glycans by liquid chromatography (*2.2.29*) with fluorometric detection.

The following procedures may be used.

Test solution Dilute the preparation to be examined in *water R* to obtain a concentration of about 1.5 mg/mL.

Reference solution Dissolve *human coagulation factor VIIa (rDNA) CRS* in *water R* to obtain a concentration of 1.5 mg/mL.

DESALTING
Desalt the test solution and the reference solution as described under Identification B. The buffer used for desalting and elution is a 1.21 g/L solution of *tris(hydroxymethyl)aminomethane R*, adjusted to pH 7.5 with *hydrochloric acid R*. After desalting, the concentration of the solutions is about 1.0 mg/mL.

SELECTIVE RELEASE OF GLYCANS
Transfer 500 µL of the desalted test solution and 500 µL of the desalted reference solution to separate centrifuge tubes, and add 10 µL of a 200 U/mL solution of *peptide N-glycosidase F R*. Cap the tubes and incubate for 16-24 h at 37 °C. Remove the protein fraction by adding 1.5 mL of *ethanol (96 per cent) R* at −20 °C to the tubes. Mix and allow to stand at −20 °C for 20-30 min. Centrifuge the tubes at 10 000 r/min for 10 min. Collect the supernatant and evaporate to dryness, using for example a rotary evaporator.

LABELLING OF GLYCANS
Label the liberated glycans with 2-aminobenzamide using a suitable procedure. The procedure employs a combination of reagents optimised and validated for the efficient labelling of glycans, and for the subsequent extraction and recovery of the labelled glycans from the reaction.

LIQUID CHROMATOGRAPHY (2.2.29)
Precolumn:
— *size*: *l* = 0.05m, Ø = 4.0 mm;
— *stationary phase*: *strongly basic anion-exchange resin for chromatography R.*

Column:
— *size*: *l* = 0.25 m, Ø = 4.0 mm;
— *stationary phase*: *strongly basic anion-exchange resin for chromatography R*;
— *temperature*: 30 °C.

Mobile phase:
— *mobile phase A*: 6 g/L solution of *sodium hydroxide R*;
— *mobile phase B*: solution containing 6 g/L of *sodium hydroxide R* and 40.8 g/L of *sodium acetate R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 52	100 → 35	0 → 65
52.0 - 52.1	35 → 0	65 → 100
52.1 - 65	0	100
65 - 65.1	0 → 100	100 → 0
65.1 - 90	100	0

Flow rate 0.5 mL/min.

Detection Fluorimeter at 330 nm for excitation and 420 nm for emission.

Injection 100 µL, using an automatic injector maintained at 2-8 °C.

System suitability Reference solution:
— the chromatogram obtained is qualitatively similar to the chromatogram shown in Figure 2534.-1; peaks 1 to 12 are clearly visible;
— *peak width at half-height*: maximum 30 s for peak 8.

Calculate the percentage content of charged glycans in the reference solution using the following expression:

$$\frac{A}{A+B} \times 100$$

A = sum of the areas of the peaks due to charged glycans (peaks 6 to 12);
B = sum of the areas of the peaks due to uncharged glycans (peaks 1 to 5).

Calculate the percentage content of charged glycans in the test solution accordingly.

Limit:
— *percentage of charged glycans*: as authorised by the competent authority.

CHARACTERS

Appearance
Colourless liquid.

IDENTIFICATION

A. It forms a clot when examined in the conditions described under Assay (Potency).

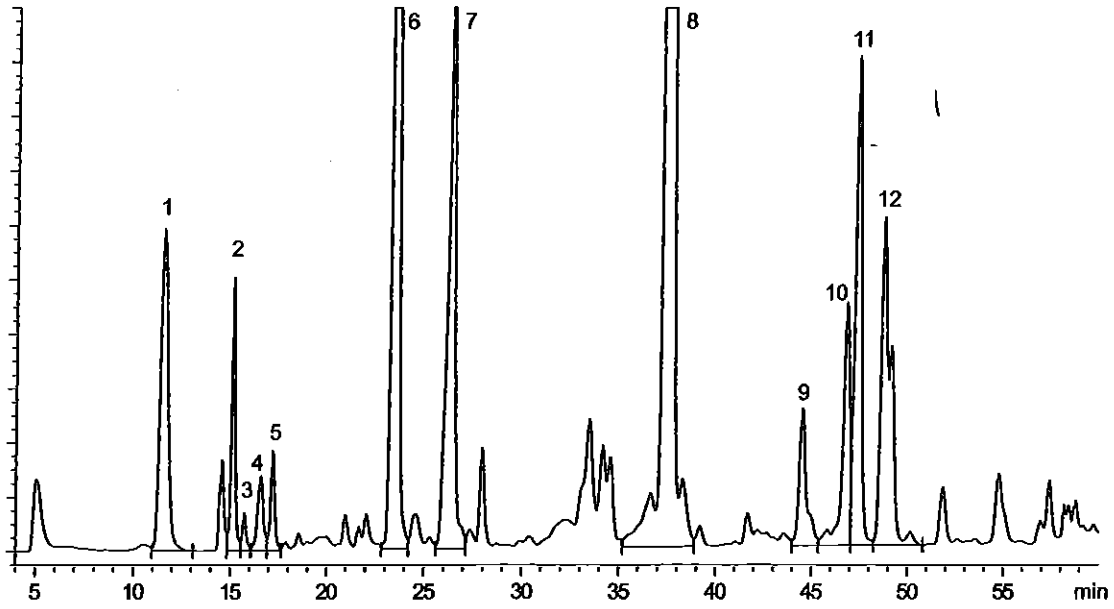
B. Peptide mapping (*2.2.55*).

SELECTIVE CLEAVAGE OF THE PEPTIDE BONDS

Solution A Dissolve 0.74 g of *calcium chloride R* and 6.06 g of *tris(hydroxymethyl)aminomethane R* in 1000 mL of *water R* and adjust to pH 7.5 with *hydrochloric acid R*.

Test solution Dilute the preparation to be examined with solution A to obtain a concentration of about 1.5 mg/mL. Desalt a volume of this solution by a suitable method (for example using a suitable centrifugal filter unit or gel-filtration column with solution A as elution buffer). After desalting,

www.webofpharma.com



Peak	Charged	Structure	Peak	Charged	Structure
1.	No	Core fucosylated biantennary – non sialylated (2 *N*-acetylgalactosamine terminals)	7.	Yes	Core fucosylated biantennary – monosialylated (and 1 galactose terminal)
2.	No	Core fucosylated biantennary – non sialylated (*N*-acetylgalactosamine and galactose terminals)	8.	Yes	Core fucosylated biantennary – bisialylated
3.	No	Structure not determined	9.	Yes	High-mannose structure with 1 phosphate group
4.	No	Core fucosylated biantennary – non sialylated (galactose and *N*-acetylglucosamine terminals)	10.	Yes	Core fucosylated triantennary – trisialylated
5.	No	Core fucosylated biantennary – non sialylated (2 galactose terminals)	11.	Yes	Core fucosylated triantennary – trisialylated
6.	Yes	Core fucosylated biantennary – monosialylated (and 1 *N*-acetylgalactosamine terminal)	12.	Yes	Structure not determined

Figure 2534.-1. – *Chromatogram for the test for glycan analysis of human coagulation factor VIIa (rDNA): reference solution*

the concentration should be about 1.0 mg/mL. Transfer the desalted solution to a polypropylene tube. Prepare a 1 mg/mL solution of *trypsin for peptide mapping R* and add 10 µL to 1 mL of the desalted solution. Cap the tube and mix gently by inversion. Incubate at 37 °C for 24 h. At time 5.5 h, add 10 µL of the trypsin solution. Remove the sample from the incubator, place it at room temperature, add 9 µL of *glacial acetic acid R* and mix by inversion. Maintain the solution at −15 °C or below until chromatographic separation; if analysed immediately using an automatic injector, maintain at 2-8 °C.

Reference solution Dissolve *human coagulation factor VIIa (rDNA) CRS* in solution A to obtain a concentration of 1.5 mg/mL. Desalt and digest at the same time and in the same manner as for the test solution.

CHROMATOGRAPHIC SEPARATION

Liquid chromatography (*2.2.29*).

Column:

— *size*: *l* = 0.25 m, Ø = 4.0 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm) with a pore size of 30 nm;
— *temperature*: 30 °C.

Mobile phase:

— *mobile phase A*: add 0.65 mL of *trifluoroacetic acid R* to 1000 mL of *water for chromatography R* and degas;
— *mobile phase B*: mix 0.5 mL of *trifluoroacetic acid R*, 100 mL of *water for chromatography R* and 900 mL of *acetonitrile R1* and degas;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 100	100 → 50	0 → 50
100 - 105	50 → 0	50 → 100
105 - 110	0	100
110 - 110.1	0 → 100	100 → 0
110.1 - 125	100	0

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 215 nm.

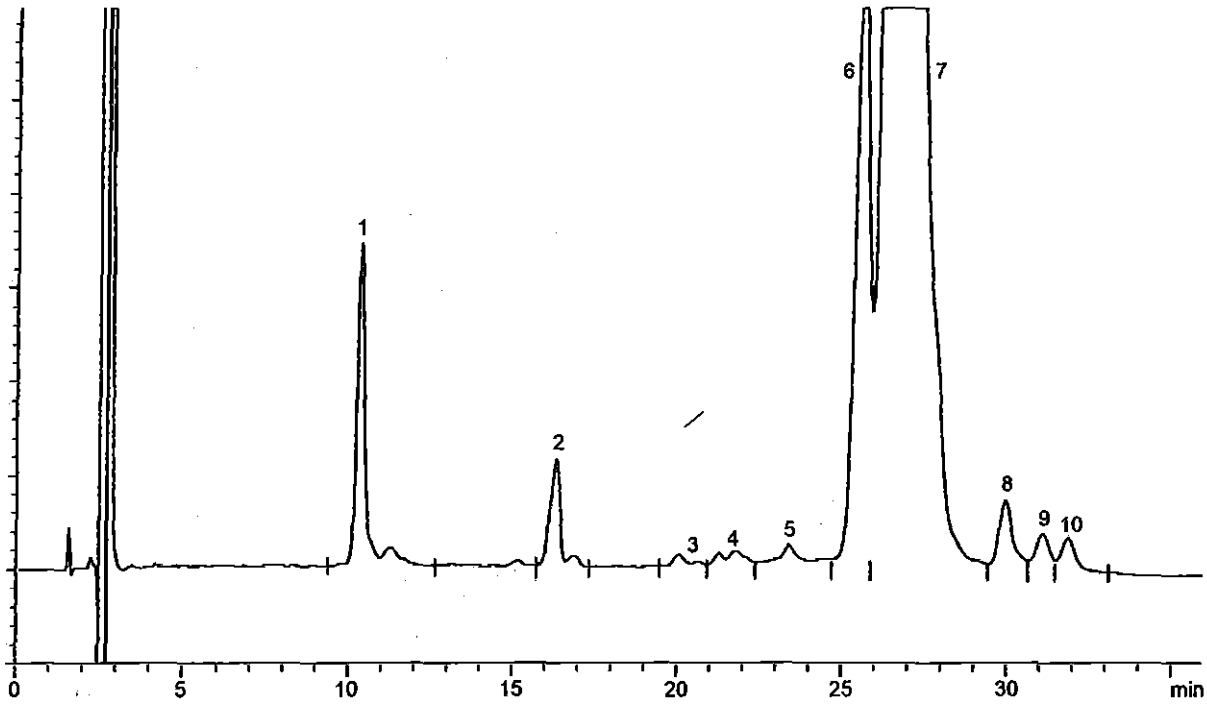
Injection 25 µL.

System suitability The chromatogram obtained with the reference solution is qualitatively similar to the chromatogram supplied with *human coagulation factor VIIa (rDNA) CRS*.

Results The profile of the chromatogram obtained with the test solution corresponds to that of the chromatogram obtained with the reference solution:

— all major peaks identified in the chromatogram obtained with the reference solution are present in the chromatogram obtained with the test solution;
— no new major peaks are observed in the chromatogram obtained with the test solution in

www.webofpharma.com



1. degraded heavy chain
2. degraded heavy chain
3. oxidised form
4. oxidised form
5. oxidised form
6. degraded heavy chain
7. human coagulation factor VIIa (rDNA)
8. unknown
9. unknown
10. unknown

Figure 2534.-2. – *Chromatogram for the test for degraded heavy chain and oxidised forms of human coagulation factor VIIa (rDNA): reference solution*

comparison with the chromatogram obtained with the reference solution.

C. Examine the chromatograms obtained in the test for glycan analysis.

Results The profile of the chromatogram obtained with the test solution corresponds to that of the chromatogram obtained with the reference solution.

TESTS

Degraded heavy chain and oxidised forms of human coagulation factor VIIa (rDNA)

Liquid chromatography (*2.2.29*): use the normalisation procedure.

Test solution Dilute the preparation to be examined in *water R* to obtain a concentration of about 1.5 mg/mL.

Reference solution Dissolve *human coagulation factor VIIa (rDNA) CRS* in *water R* to obtain a concentration of 1.5 mg/mL.

Column:
- *size*: l = 0.25 m, Ø = 4.0 mm;
- *stationary phase*: *end-capped butylsilyl silica gel for chromatography R* (5 µm) with a pore size of 30 nm;
- *temperature*: 60-70 °C.

Mobile phase:
- *mobile phase A*: mix 1 mL of *trifluoroacetic acid R* and 999 mL of *water for chromatography R* and degas;
- *mobile phase B*: mix 1 mL of *trifluoroacetic acid R*, 200 mL of *water for chromatography R* and 800 mL of *acetonitrile R1* and degas;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 30	54 → 41	46 → 59
30 - 33	41 → 0	59 → 100
33 - 38	0	100
38 - 40	0 → 54	100 → 46

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 214 nm.

Injection About 20 µL, using an automatic injector maintained at 2-8 °C.

Retention time Human coagulation factor VIIa (rDNA) = about 26 min.

System suitability:
- the chromatogram obtained with the reference solution is qualitatively similar to the chromatogram shown in Figure 2534.-2; peaks 1 to 10 are clearly visible;
- *peak-to-valley ratio*: minimum 1.5, where H_p = height above the baseline of peak 6 and H_v = height above the baseline of the lowest point of the curve separating this peak from peak 7.

Results:
- the profile of the chromatogram obtained with the test solution corresponds to that of the chromatogram obtained with the reference solution.

Calculate the individual percentage area (relative to the total peak area) of the peaks due to the degraded heavy chain human coagulation factor VIIa (rDNA) (peaks 1, 2 and 6) and oxidised forms of human coagulation factor VIIa (rDNA) (peaks 3, 4 and 5).

www.webofpharma.com

Limits:
— *sum of degraded heavy chain forms*: maximum 11 per cent;
— *sum of oxidised forms*: maximum 2.2 per cent.

Gla-domainless human coagulation factor VIIa (rDNA) (gamma-carboxylation)
Liquid chromatography (*2.2.29*): use the normalisation procedure.

Test solution Dilute the preparation to be examined in *water R* to obtain a concentration of about 1.5 mg/mL.

Reference solution Dissolve *human coagulation factor VIIa (rDNA) CRS* in *water R* to obtain a concentration of 1.5 mg/mL.

Precolumn:
— *stationary phase*: *styrene-divinylbenzene copolymer R* with iminodiacetic groups, for removal of calcium.

Column:
— *size*: l = 0.25 m, Ø = 4.0 mm;
— *stationary phase*: *strongly basic anion-exchange resin for chromatography R1*;
— *temperature*: 25 °C.

Mobile phase:
— *mobile phase A*: solution containing 1.2 g/L of *tris(hydroxymethyl)aminomethane R* and 2.8 g/L of *bis-tris propane R*, adjusted to pH 9.4 with *glacial acetic acid R* and degassed;
— *mobile phase B*: solution containing 1.2 g/L of *tris(hydroxymethyl)aminomethane R*, 2.8 g/L of *bis-tris propane R* and 107.9 g/L of *ammonium acetate R*, adjusted to pH 9.4 with *concentrated ammonia R* and degassed;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 2.5	100	0
2.5 - 27.5	100 → 0	0 → 100
27.5 - 30.5	0 → 100	100 → 0

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 280 nm.

Injection About 100 µL, using an automatic injector maintained at 2-8 °C.

Relative retention With reference to human coagulation factor VIIa (rDNA) (retention time = about 14 min): Gla-domainless human coagulation factor VIIa (rDNA) = about 0.7.

System suitability Reference solution:
— *resolution*: baseline separation between the peak due to Gla-domainless human coagulation factor VIIa (rDNA) and the peak cluster due to human coagulation factor VIIa (rDNA).

Limit:
— *Gla-domainless human coagulation factor VIIa (rDNA)*: maximum 6.1 per cent.

Integrate the peak cluster to baseline.

Dimers and related substances of higher molecular mass
Size-exclusion chromatography (*2.2.30*): use the normalisation procedure.

Test solution Dilute the preparation to be examined in *water R* to obtain a concentration of about 1.5 mg/mL.

Reference solution Dissolve *human coagulation factor VIIa (rDNA) CRS* in *water R* to obtain a concentration of 1.5 mg/mL.

Column:
— *size*: l = 0.3 m, Ø = 7.5 mm;
— *stationary phase*: *hydrophilic silica gel for chromatography R* (10 µm) of a grade suitable for fractionation of globular proteins in the relative molecular mass range of 10 000 to 500 000;
— *temperature*: 21-25 °C.

Mobile phase Dissolve 26.4 g of *ammonium sulfate R* in approximately 900 mL of *water for chromatography R*. Adjust first to pH 2.5 with *phosphoric acid R* and then to pH 7.0 with *triethylamine R*. Add 50 mL of *2-propanol R* and dilute to 1000 mL with *water for chromatography R*.

Flow rate 0.5 mL/min.

Detection Spectrophotometer at 215 nm.

Injection 20 µL, using an automatic injector maintained at 2-8 °C.

System suitability Reference solution:
— the chromatogram obtained is qualitatively similar to the chromatogram supplied with *human coagulation factor VIIa (rDNA) CRS*;
— *symmetry factor*: maximum 1.3 for the peak due to the monomer;
— *peak-to-valley ratio*: minimum 1.1, where H_p = height above the baseline of the peak due to dimers and H_v = height above the baseline of the lowest point of the curve separating this peak from the peak due to the monomer.

Limit:
— *sum of the areas of the peaks with a retention time less than that of the monomer*: maximum 2.7 per cent.

Non-activated single-chain factor VII (rDNA)
Polyacrylamide gel electrophoresis (*2.2.31*): use the normalisation procedure.

Gel dimensions 1 mm thick.

Resolving gel 12 per cent acrylamide.

Sample buffer (reducing conditions) *concentrated SDS-PAGE sample buffer for reducing conditions R* containing *dithiothreitol R* as the reducing agent.

Test solution Dilute the preparation to be examined in *water R* to obtain a concentration of about 800 µg/mL. Mix equal volumes of this solution and the sample buffer (reducing conditions).

Reference solution (a) Dissolve *human coagulation factor VIIa (rDNA) CRS* in *water R* to obtain a concentration of about 800 µg/mL. Mix equal volumes of this solution and the sample buffer (reducing conditions).

Reference solution (b) Solution of molecular mass markers suitable for calibrating SDS-polyacrylamide gels in the range of 10-70 kDa.

Sample treatment Boil for 5 min or heat at 73 ± 3 °C for 10 min.

Application 10 µL.

Detection By Coomassie staining.

Quantification Integrating densitometer.

System suitability:
— the principal bands in the electropherogram obtained with the test solution correspond in position to the principal bands in the electropherogram obtained with reference solution (a) (30 kDa, heavy chain and 20-25 kDa, light chain);
— reference solution (b): the validation criteria are met (*2.2.31*);

www.webofpharma.com

— a band corresponding to non-activated single-chain factor VII (rDNA) (molecular mass of 51 kDa) is visible in the electropherogram obtained with reference solution (a).

Limit:

— *non-activated single-chain factor VII (rDNA):* maximum 3 per cent.

Bacterial endotoxins (*2.6.14*)
Less than 10 IU/mL.

ASSAY

Protein

Size-exclusion chromatography (*2.2.30*) as described in the test for dimers and related substances of higher molecular mass with the following modifications.

Injection 10 µL, 20 µL and 30 µL of the reference solution.

Plot peak areas against injected protein content and perform a linear regression to create a standard curve.

Calculate the content of human coagulation factor VIIa (rDNA) using the monomer peak area in the chromatogram obtained with the test solution and taking into account the assigned content of *human coagulation factor VIIa (rDNA) CRS.*

System suitability:

— *repeatability:* maximum relative standard deviation of 2.0 per cent after 5 injections of 20 µL of the reference solution;

— the correlation coefficient calculated for the standard curve (r^2) is not less than 0.990.

Potency

The principle of the assay is to measure the ability of a factor VIIa preparation to reduce the prolonged coagulation time of factor VII-deficient plasma.

The biological activity is assessed by comparing the dose-response curve of the preparation to be examined to that of a reference preparation calibrated in International Units. The International Unit is the activity contained in a stated amount of the International Reference Preparation.

The equivalence in International Units of the International Reference Preparation is stated by the World Health Organization.

Method.

Use a suitable coagulation analyser or carry out the assay with incubation tubes and reagents maintained in a water-bath at 37 °C.

Solution A Prepare a solution containing 15.12 g/L of *1,4-piperazinediethanesulfonic acid R*, 5.73 g/L of *sodium chloride R*, 0.74 g/L of *sodium edetate R* and 10 g/L of *bovine albumin R*; adjust to pH 7.2 with *sodium hydroxide R.*

Prepare 3 different solutions of the preparation to be examined and of the reference preparation, by diluting with solution A, to obtain concentrations within the linearity range (0.002-0.15 IU/mL). Prepare in duplicate and use the solutions immediately.

To 40 µL of each solution, add 40 µL of *factor VII-deficient plasma R*, incubate for an appropriate time at 37 °C, and add 40 µL of *human tissue factor solution R.*

Measure the coagulation time, i.e. the interval between the addition of the human tissue factor solution and the first indication of the formation of fibrin.

The volumes given above and sequence of reagents may be adapted to the human tissue factor solution and apparatus used.

Calculate the activity in International Units per millilitre using an appropriate statistical method, for example the parallel-line assay (*5.3*).

The confidence limits ($P = 0.95$) are not less than 80 per cent and not more than 125 per cent of the estimated potency.

LABELLING

The label states:

— the content of human coagulation factor VIIa (rDNA), in milligrams per millilitre;

— the specific activity, in International Units per milligram of protein.

Ph Eur

Dried Factor VIII (rDNA)

(Human Coagulation Factor VIII (rDNA), Ph. Eur. monograph 1643)

Action and use

Coagulation factor VIII substitute.

Ph Eur

DEFINITION

Human coagulation factor VIII (rDNA) is a freeze-dried preparation of glycoproteins having the same activity as coagulation factor VIII in human plasma. It acts as a cofactor of the activation of factor X in the presence of factor IXa, phospholipids and calcium ions.

Human coagulation factor VIII circulates in plasma mainly as a two-chain glycosylated protein with 1 heavy (relative molecular mass of about 200 000) and 1 light (relative molecular mass 80 000) chain held together by divalent metal ions. Human coagulation factor VIII (rDNA) is prepared as full-length factor VIII (octocog alfa), or as a shortened two-chain structure (relative molecular mass 90 000 and 80 000), in which the B-domain has been deleted from the heavy chain (moroctocog alfa).

Full-length human rDNA coagulation factor VIII contains 25 potential *N*-glycosylation sites, 19 in the B domain of the heavy chain, 3 in the remaining part of the heavy chain (relative molecular mass 90 000) and 3 in the light chain (relative molecular mass 80 000). The different products are characterised by their molecular size and post-translational modification and/or other modifications.

PRODUCTION

Human coagulation factor VIII (rDNA) is produced by recombinant DNA technology in mammalian cell culture. It is produced under conditions designed to minimise microbial contamination.

Purified bulk factor VIII (rDNA) may contain added human albumin and/or other stabilising agents, as well as other auxiliary substances to provide, for example, correct pH and osmolality.

The specific activity is not less than 2000 IU of factor VIII:C per milligram of total protein before the addition of any protein stabiliser, and varies depending on purity and the type of modification of molecular structure of factor VIII.

The quality of the bulk preparation is controlled using one or more manufacturer's reference preparations as reference.

www.webofpharma.com

MANUFACTURER'S REFERENCE PREPARATIONS
During development, reference preparations are established for subsequent verification of batch consistency during production, and for control of bulk and final preparation. They are derived from representative batches of purified bulk factor VIII (rDNA) that are extensively characterised by tests including those described below and whose procoagulant and other relevant functional properties have been ascertained and compared, wherever possible, with the International Standard for factor VIII concentrate. The reference preparations are suitably characterised for their intended purpose and are stored in suitably sized aliquots under conditions ensuring their stability.

PURIFIED BULK FACTOR VIII (RDNA)
The purified bulk complies with a suitable combination of the following tests for characterisation of integrity of the factor VIII (rDNA). Where any substance added during preparation of the purified bulk interferes with a test, the test is carried out before addition of that substance. Where applicable, the characterisation tests may alternatively be carried out on the finished product.

Specific biological activity or ratio of factor VIII activity to factor VIII antigen
Carry out the assay of human coagulation factor VIII (*2.7.4*). The protein content, or where a protein stabiliser is present, the factor VIII antigen content, is determined by a suitable method and the specific biological activity or the ratio of factor VIII activity to factor VIII antigen is calculated.

Protein composition
The protein composition is determined by a selection of appropriate characterisation techniques which may include peptide mapping, Western blots, HPLC, gel electrophoresis, capillary electrophoresis, mass spectrometry or other techniques to monitor integrity and purity. The protein composition is comparable to that of the manufacturer's reference preparation.

Molecular size distribution
Using size-exclusion chromatography (*2.2.30*), the molecular size distribution is comparable to that of the manufacturer's reference preparation.

Peptide mapping (*2.2.55*)
There is no significant difference between the test protein and the manufacturer's reference preparation.

Carbohydrates/sialic acid
To monitor batch-to-batch consistency, the monosaccharide content and the degree of sialylation or the oligosaccharide profile are monitored and correspond to those of the manufacturer's reference preparation.

FINAL LOT
It complies with the requirements under Identification, Tests and Assay.

Excipients
80 per cent to 120 per cent of the stated content, determined by a suitable method, where applicable.

CHARACTERS
Appearance
White or slightly yellow powder or friable mass.

IDENTIFICATION
A. It complies with the limits of the assay.
B. The distribution of characteristic peptide bands corresponds with that of the manufacturer's reference preparation (SDS-PAGE or Western blot).

TESTS
Reconstitute the preparation as stated on the label immediately before carrying out the tests (except those for solubility and water) and assay.

Solubility
It dissolves within 5 min at 20-25 °C, giving a clear or slightly opalescent solution.

pH (*2.2.3*)
6.5 to 7.5.

Osmolality (*2.2.35*)
Minimum 240 mosmol/kg.

Water
Determined by a suitable method, such as the semi-micro determination of water (*2.5.12*), loss on drying (*2.2.32*) or near-infrared spectroscopy (*2.2.40*), the water content is within the limits approved by the competent authority.

Sterility (*2.6.1*)
It complies with the test for sterility.

Bacterial endotoxins (*2.6.14*)
Less than 3 IU in the volume that contains 100 IU of factor VIII activity.

ASSAY
Carry out the assay of human coagulation factor VIII (*2.7.4*).
The estimated potency is not less than 80 per cent and not more than 125 per cent of the stated potency.
The confidence limits (P = 0.95) are not less than 80 per cent and not more than 120 per cent of the estimated potency.

STORAGE
Protected from light.

LABELLING
The label states:
— the factor VIII content in International Units,
— the name and amount of any excipient,
— the composition and volume of the liquid to be used for reconstitution.

Ph Eur

Dried Factor VIII Fraction

(Human Coagulation Factor VIII, Ph. Eur. monograph 0275)

Action and use
Coagulation factor VIII substitute.

Ph Eur

DEFINITION
Sterile, freeze-dried preparation of a plasma protein fraction containing the glycoprotein human coagulation factor VIII together with varying amounts of human von Willebrand factor, depending on the method of preparation. It is prepared from human plasma that complies with the monograph on *Human plasma for fractionation (0853)*.
The preparation may contain excipients such as stabilisers.
The potency of the preparation, reconstituted as stated on the label, is not less than 20 IU of factor VIII:C per millilitre.

PRODUCTION
GENERAL PROVISIONS
The method of preparation is designed to maintain functional integrity of human coagulation factor VIII and to

www.webofpharma.com

minimise potential neoantigenicity. It includes a step or steps that have been shown to remove or to inactivate known agents of infection; if substances are used for the inactivation of viruses, the subsequent purification procedure must be validated to demonstrate that the concentration of these substances is reduced to a suitable level and that any residues are such as not to compromise the safety of the preparation for patients.

The specific activity is not less than 1 IU of factor VIII:C per milligram of total protein before the addition of any protein stabiliser.

The human coagulation factor VIII fraction is dissolved in a suitable liquid. No antimicrobial preservative or antibiotic is added. The solution is passed through a bacteria-retentive filter, distributed aseptically into the final containers and immediately frozen. It is subsequently freeze-dried and the containers are closed under vacuum or under an inert gas.

CONSISTENCY OF THE METHOD OF PRODUCTION

Products stated to have human von Willebrand factor activity (products intended for treatment of von Willebrand's disease).
It shall be demonstrated by suitable analytical procedures determined during process development that the manufacturing process yields a product with a consistent composition with respect to human von Willebrand factor. This composition may be characterised in a number of ways. For example, the distribution of the different human von Willebrand factor multimers may be determined by sodium dodecyl sulfate (SDS) agarose gel electrophoresis (about 1 per cent agarose) with or without Western blot analysis, using a normal human plasma pool as reference. Visualisation of the multimeric pattern may be performed using, for example, an immunoenzymatic technique and quantitative evaluation may be carried out by densitometric analysis.

Products that show flakes or particles after reconstitution for use
If a few small flakes or particles remain when the preparation is reconstituted, it shall be demonstrated during validation studies that the potency is not significantly affected after passage of the preparation through the filter provided.

CHARACTERS

Appearance
White or pale yellow, hygroscopic powder or friable solid.

Reconstitute the preparation to be examined as stated on the label immediately before carrying out the identification, tests (except those for solubility and water) and assay.

IDENTIFICATION

It complies with the limits of the assay.

TESTS

Solubility
To a container of the preparation to be examined, add the volume of the liquid stated on the label at the recommended temperature. The preparation dissolves completely with gentle swirling within 10 min, giving a clear or slightly opalescent, colourless or slightly yellow solution.

Where the label states that the product may show a few small flakes or particles after reconstitution, reconstitute the preparation as described on the label and pass it through the filter provided: the filtered solution is clear or slightly opalescent.

pH (*2.2.3*)
6.5 to 7.5.

Osmolality (*2.2.35*)
Minimum 240 mosmol/kg.

Total protein
If necessary, dilute an accurately measured volume of the reconstituted preparation with a 9 g/L solution of *sodium chloride R* to obtain a protein concentration of about 7.5 mg/mL. Place 2.0 mL of this solution in a round-bottomed centrifuge tube and add 2 mL of a 75 g/L solution of *sodium molybdate R* and 2 mL of a mixture of 1 volume of *nitrogen-free sulfuric acid R* and 30 volumes of *water R*. Shake, centrifuge for 5 min, decant the supernatant and allow the inverted tube to drain on filter paper. Determine the nitrogen in the residue by the method of sulfuric acid digestion (*2.5.9*) and calculate the amount of protein by multiplying the result by 6.25. *For some products, especially those without a protein stabiliser such as albumin, this method may not be applicable and another validated method for protein determination must therefore be performed.*

Anti-A and anti-B haemagglutinins (*2.6.20, Method A*)
The 1 to 64 dilution does not show agglutination. Dilute the reconstituted preparation with a 9 g/L solution of *sodium chloride R* to contain 3 IU of factor VIII:C per millilitre.

Water
Determined by a suitable method, such as semi-micro determination of water (*2.5.12*), loss on drying (*2.2.32*) or near-infrared spectroscopy (*2.2.40*), the water content is within the limits approved by the competent authority.

Sterility (*2.6.1*)
It complies with the test.

Pyrogens (*2.6.8*) **or Bacterial endotoxins** (*2.6.14*)
It complies with the test for pyrogens or, preferably and where justified and authorised, with a validated *in vitro* test such as the test for bacterial endotoxins.

For the pyrogen test, inject per kilogram of the rabbit's mass a volume equivalent to not less than 50 IU of factor VIII:C.

Where the test for bacterial endotoxins is used, the preparation to be examined contains less than 0.03 IU of endotoxin per International Unit of factor VIII:C.

ASSAY

Human coagulation factor VIII (*2.7.4*)
The estimated potency is not less than 80 per cent and not more than 120 per cent of the stated potency.
The confidence limits ($P = 0.95$) are not less than 80 per cent and not more than 120 per cent of the estimated potency.

Human von Willebrand factor (*2.7.21*)
If preparations are intended for the treatment of von Willebrand's disease, the estimated potency is not less than 60 per cent and not more than 140 per cent of the stated potency.

Pending the availability of an International Standard for human von Willebrand factor concentrate calibrated for use in the collagen-binding assay, only the ristocetin cofactor assay may be used.

STORAGE

In an airtight container, protected from light.

LABELLING

The label states:
- the number of International Units of factor VIII:C and, where applicable, of human von Willebrand factor in the container;
- the amount of protein in the container;
- the name and quantity of any added substance;

www.webofpharma.com

— the name and volume of the liquid to be used for reconstitution;
— where applicable, that the preparation may show the presence of a few small flakes or particles after reconstitution;
— that the transmission of infectious agents cannot be totally excluded when medicinal products prepared from human blood or plasma are administered.

Ph Eur

Factor IX (rDNA) Concentrated Solution

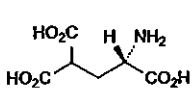
(Human Coagulation Factor IX (rDNA) Concentrated Solution, Ph. Eur. monograph 2522)

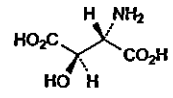
```
YNSGKLEEFV  QGNLERECME  EKCSFEEARE  VFENTERTTE   40
FWKQYVDGDQ  CESNPCLNGG  SCKDDINSYE  CWCPFGFEGK   80
NCELDVTCNI  KNGRCEQFCK  NSADNKVVCS  CTEGYRLAEN  120
QKSCEPAVPF  PCGRVSVSQT  SKLTRAEAVF  PDVDYVNSTE  160
AETILDNITQ  STQSFNDFTR  VVGGEDAKPG  QFPWQVVLNG  200
KVDAFCGGSI  VNEKWIVTAA  HCVETGVKIT  VVAGEHNIEE  240
TEHTEQKRNV  IRIIPHHNYN  AAINKYNHDI  ALLELDEPLV  280
LNSYVTPICI  ADKEYTNIFL  KFGSGYVSGW  GRVFHKGRSA  320
LVLQYLRVPL  VDRATCLRST  KFTIYNNMFC  AGFHEGGRDS  360
CQGDSGGPHV  TEVEGTSFLT  GIISWGEECA  MKGKYGIYTK  400
VSRYVNWIKE  KTKLT                              415
```

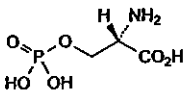
disulfide bridges:
18-23, 51-62, 56-71, 73-82, 88-99, 95-109, 111-124, 132-289, 206-222, 336-350, 361-389

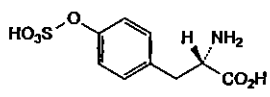
glycosylation sites:
Ser-53, Ser-61, Asn-157, Thr-159, Asn-167, Thr-169

modified residues:
E (4-carboxyGlu): 7, 8, 15, 17, 20, 21, 26, 27, 30, 33, 36, 40
D ((3*R*)-3-hydroxyAsp): 64
S (O^3-phosphoSer): 68, 158
Y (O^4-sulfoTyr): 155


E = 4-carboxyGlu


D = (3*R*)-3-hydroxyAsp


S = (O^3-phosphoSer)


Y = (O^4-sulfoTyr)

$C_{2053}H_{3116}N_{558}O_{674}P_2S_{26}$ M_r approx. 55 000

Ph Eur

DEFINITION

Solution containing closely related glycoproteins, which have the same amino acid sequence (415 amino acids) as the naturally occurring Ala 148 allelic form analogue (plasma-derived coagulation factor IX). It is a single-chain glycoprotein with structural and functional characteristics similar to those of the endogenous factor IX. It may contain buffer salts and/or non-proteinaceous stabilisers.

Content

Minimum 150 IU per millilitre.

Potency

200 to 360 IU per milligram of protein.

PRODUCTION

Human coagulation factor IX (rDNA) is produced in mammalian cells by a method based on recombinant DNA technology (rDNA). The method of preparation is designed to maintain the functional integrity of factor IX, and to minimise the activation of human coagulation factor IX (rDNA) (to minimise potential thrombogenicity).

No antibiotic or antimicrobial preservative is added.

Prior to release, the following tests are carried out on each batch of human coagulation factor IX (rDNA) concentrated solution, unless exemption has been granted by the competent authority.

Host-cell-derived proteins

The limit is approved by the competent authority.

Host-cell- and vector-derived DNA

The limit is approved by the competent authority

Glycan analysis

Use a suitable method developed according to general chapter *2.2.59. Glycan analysis of glycoproteins*, Section 2-3.
— Release the glycans using one of the agents described in Table *2.2.59.*-1, for example peptide *N*-glycosidase F (PNGase F).
— Label the released glycans with one of the fluorescent labelling agents described in Table *2.2.59.*-2, for example 2-aminobenzamide.
— Analyse the labelled glycans by liquid chromatography (*2.2.29*) using a high-pH-resistant column with fluorescence detection.

The following procedure is given as an example.

Test solution Dilute the preparation to be examined with the formulation buffer (see Tests) to obtain a concentration of about 2 mg/mL. Use 50 µL of this solution to proceed to glycan release and labelling. Resuspend or dilute the labelled glycans in 200 µL of *water R*.

Reference solution (a) Dissolve the contents of a vial of *human coagulation factor IX (rDNA) CRS* in the formulation buffer (see Tests) to obtain a concentration of about 2 mg/mL. Use 50 µL of this solution to proceed to glycan release and labelling. Resuspend or dilute the labelled glycans in 200 µL of *water R*.

Reference solution (b) Use a suitable human coagulation factor IX (rDNA) in-house reference preparation shown to be representative of batches tested clinically and batches used to demonstrate consistency of production. Dilute with the formulation buffer to obtain a concentration of about 2 mg/mL. Use 50 µL of this solution to proceed to glycan release and labelling. Resuspend or dilute the labelled glycans in 200 µL of *water R*.

Blank solution Use 50 µL of the formulation buffer to proceed to glycan release and labelling.

Analyse the labelled glycans by liquid chromatography (*2.2.29*).

Precolumn:
— *size*: *l* = 0.01 m, Ø = 4.6 mm;
— *stationary phase*: *polyamine grafted poly(vinyl alcohol) copolymer R*.

Column:
— *size*: *l* = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *polyamine grafted poly(vinyl alcohol) copolymer R* (5 µm).
— *temperature*: 50 °C.

Mobile phase:
— *mobile phase A*: *water for chromatography R, glacial acetic acid R, acetonitrile R* (1:2:97 *V/V/V*);

www.webofpharma.com

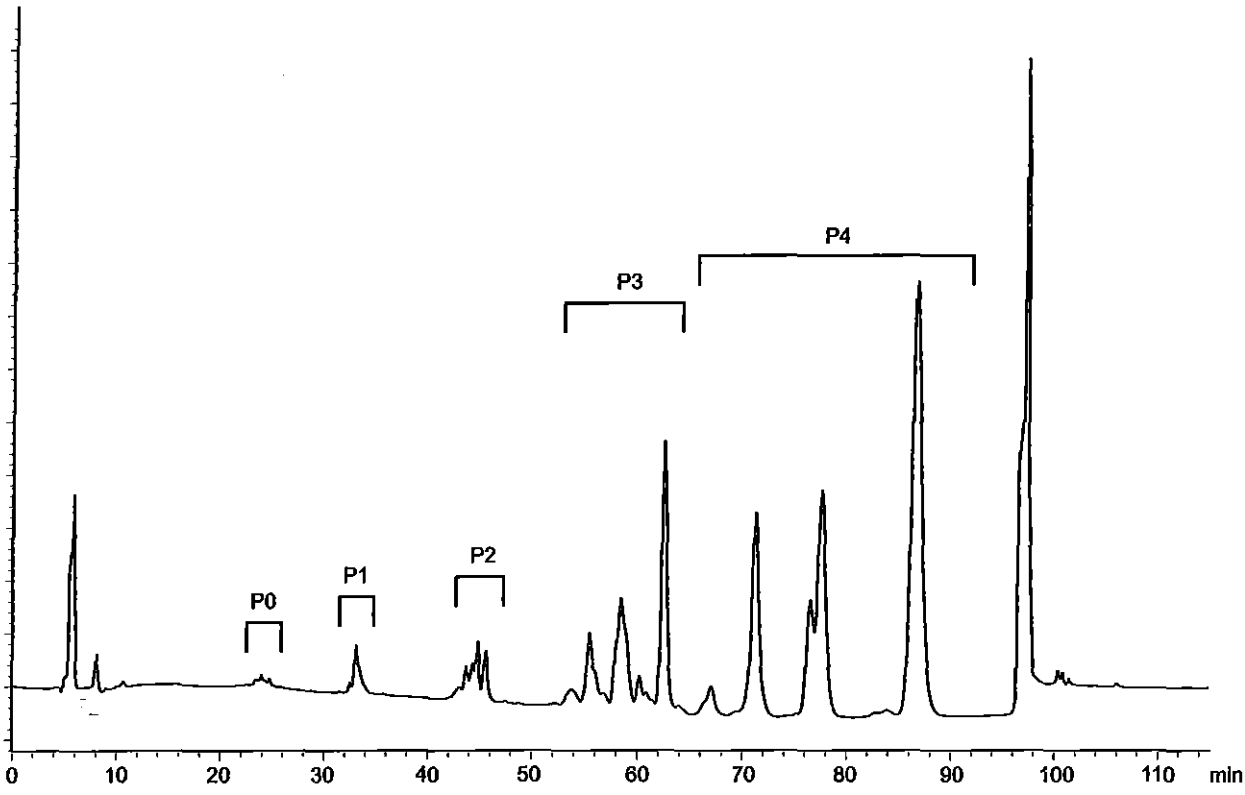


Figure 2522.-1. – *Chromatogram for the test for glycan analysis of human coagulation factor IX (rDNA)*

— *mobile phase B: concentrated ammonia R, glacial acetic acid R, water for chromatography R* (1:3:96 *V/V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 2	70	30
2 - 67	70 → 0	30 → 100
67 - 70	0	100
70 - 70.1	0 → 70	100 → 30
70.1 - 95	70	30

Flow rate 0.5 mL/min.

Detection Fluorimeter at 330 nm for excitation and 420 nm for emission.

Injection 20 µL, using an automatic injector maintained at 2-8 °C.

If carry-over of material is observed, running a blank gradient after each injection may be appropriate.

Identification of peak groups Use the chromatogram in Figure 2522.-1 to identify the 5 groups of oligosaccharides corresponding to P0 neutral, P1 mono-, P2 di-, P3 tri- and P4 tetrasialylated oligosaccharides. Record the retention times of the most prominent peaks in groups P0 to P4. Calculate the relative retentions of the most prominent peaks in groups P0 to P3 with reference to the most prominent peak in group P4.

Calculate the tetrasialylated peak area ratio for the test solution using the following expression:

$$\frac{A_{P4}}{\Sigma_{i=0}^{3} A_{Pi}}$$

A_{P4} = peak area of group P4;
A_{Pi} = peak area of groups P0 to P3.

System suitability:
— the chromatogram obtained with reference solution (a) is qualitatively similar to the chromatogram supplied with *human coagulation factor IX (rDNA) CRS*; 5 groups of oligosaccharide peaks corresponding to P0 neutral, P1 mono-, P2 di-, P3 tri- and P4 tetrasialylated oligosaccharides are present; group P4 includes the highest peak, and P3 the second-highest peak;
— no significant peaks are observed in regions P0 to P4 in the chromatogram obtained with the blank solution.

Results:
— the profile of the chromatogram obtained with the test solution corresponds to that of the chromatogram obtained with reference solution (b);
— the relative retentions of the most prominent peaks in groups P0 to P3 in the chromatogram obtained with the test solution correspond to those in the chromatogram obtained with reference solution (b);
— the tetrasialylated peak area ratio for the test solution is within the limits authorised by the competent authority.

CHARACTERS

Appearance

Clear, colourless liquid.

IDENTIFICATION

A. It forms a clot when examined in the conditions described under Assay (Potency).

B. Peptide mapping (*2.2.55*).

SELECTIVE CLEAVAGE OF THE PEPTIDE BONDS

Solution A Dissolve 143.3 g of *guanidine hydrochloride R*, 9.086 g of *tris(hydroxymethyl)aminomethane R* and 0.931 g of *sodium edetate R* in 250 mL of *water R* and adjust to pH 8.0 ± 0.1 with *hydrochloric acid R*.

www.webofpharma.com

Test solution Dilute the preparation to be examined with the formulation buffer (see Tests) to obtain a concentration of about 1.5 mg/mL.

Reference solution Dissolve the contents of a vial of *human coagulation factor IX (rDNA) CRS* in the formulation buffer (see Tests) to obtain a concentration of about 1.5 mg/mL.

Reduction and alkylation To 67 µL of the test solution add 28 µL of *water R*, 100 µL of solution A, then 5 µL of a 30.85 g/L solution of *dithiothreitol R*, mix well and centrifuge briefly. Overlay with nitrogen. Incubate in a water-bath at 40 °C for 1 h. Add 6.6 µL of a freshly prepared 115.04 g/L solution of *iodoacetic acid R*, mix well and centrifuge briefly. Overlay with nitrogen. Incubate at room temperature for 1 h protected from light. Add 5.3 µL of a 30.85 g/L of solution of *dithiothreitol R* and mix well. Add 188.1 µL of *water R*.

Digestion To the reduced solution prepared previously, add 10 µL of a freshly prepared 3.4 U/mL solution of *lysyl endopeptidase R*, mix well and centrifuge briefly. Overlay with nitrogen. Incubate at 30 °C for 4 h. Mix 90 µL of the digested solution and 180 µL of a 33.22 g/L solution of *sodium edetate R*.

Carry out the reduction/alkylation and digestion steps for the reference solution in the same manner as for the test solution.

CHROMATOGRAPHIC SEPARATION

Liquid chromatography (*2.2.29*).

Column:
- *size*: *l* = 0.25 m, Ø = 2.1 mm;
- *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm) with a pore size of 30 nm;
- *temperature*: 25 °C.

Mobile phase:
- *mobile phase A*: add 0.5 mL of *trifluoroacetic acid R* to 1000 mL of *water for chromatography R* and degas;
- *mobile phase B*: mix 0.5 mL of *trifluoroacetic acid R*, 50 mL of *water for chromatography R* and 950 mL of *acetonitrile R1* and degas;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 5	97	3
5 - 35	97 → 85	3 → 15
35 - 60	85 → 81	15 → 19
60 - 81	81 → 74	19 → 26
81 - 101	74 → 71	26 → 29
101 - 135	71 → 60	29 → 40
135 - 140	60 → 0	40 → 100
140 - 150	0	100
150 - 150.01	0 → 97	100 → 3
150.01 - 190	97	3
190 - 191	97 → 50	3 → 50
191 - 251	50	50

Flow rate 0.25 mL/min.

Detection Spectrophotometer at 214 nm.

Injection 240 µL, using an automatic injector maintained at 2-8 °C.

System suitability:
- the chromatogram obtained with the reference solution is qualitatively similar to the chromatogram supplied with *human coagulation factor IX (rDNA) CRS*;
- all peaks identified in the chromatogram supplied with *human coagulation factor IX (rDNA) CRS* are visible in the chromatogram obtained with the reference solution.

Results:
- the profile of the chromatogram obtained with the test solution corresponds to that of the chromatogram obtained with the reference solution;
- no new major peaks are observed in the chromatogram obtained with the test solution in comparison to the chromatogram obtained with the reference solution.

C. Polyacrylamide gel electrophoresis (*2.2.31*).

Examine the electropherograms obtained in the test for impurities with molecular masses differing from that of human coagulation factor IX (rDNA).

Calculate the relative mobility (in per cent) of the main band in the electropherogram obtained with the test solution with reference to the mobility of the main band in the electropherogram obtained with reference solution (a), using the following expression:

$$\frac{M_1 - M_2}{M_2} \times 100$$

M_1 = molecular mass of the main band in the electropherogram obtained with the test solution;

M_2 = molecular mass of the main band in the electropherogram obtained with reference solution (a).

Results:
- the electropherogram obtained with the test solution is similar to the electropherogram obtained with reference solution (a);
- the mobility of the main band in the electropherogram obtained with the test solution is within 10 per cent of that of the main band in the electropherogram obtained with reference solution (a).

TESTS

Formulation buffer

Dissolve 19.53 g of *glycine R*, 1.55 g of *histidine R* and 10.00 g of *sucrose R* in 1000 mL of *water R*. Add 50 µL of *polysorbate 80 R* and adjust to pH 6.8 with *hydrochloric acid R*.

Gamma-carboxyglutamic acid (Gla)

Liquid chromatography (*2.2.29*): use the normalisation procedure.

Test solution Dilute the preparation to be examined with the formulation buffer to obtain a concentration of about 1 mg/mL.

Reference solution Dissolve the contents of a vial of *human coagulation factor IX (rDNA) CRS* in the formulation buffer to obtain a concentration of about 1 mg/mL.

Blank solution The formulation buffer.

Column:
- *size*: *l* = 0.05 m, Ø = 5 mm;
- *stationary phase*: *strongly basic anion-exchange resin for chromatography R* (10 µm).

Mobile phase:
- *mobile phase A*: solution containing 2.42 g/L of *tris(hydroxymethyl)aminomethane R*, adjusted to pH 9.0 with *hydrochloric acid R*;
- *mobile phase B*: solution containing 2.42 g/L of *tris(hydroxymethyl)aminomethane R* and 58.45 g/L of *sodium chloride R*, adjusted to pH 9.0 with *hydrochloric acid R*;

www.webofpharma.com

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 40	70 → 60	30 → 40
40 - 49	60 → 0	40 → 100
49 - 50	0 → 70	100 → 30
50 - 71	70	30

Flow rate 0.75 mL/min.

Detection Spectrophotometer at 214 nm.

Injection 50 µL; perform at least 3 injections using an automatic injector maintained at 2-8 °C.

Relative retention With reference to human coagulation factor IX (rDNA) containing 12 Gla residues per molecule (12 Gla, retention time = about 25 min): 9Gla = 0.60; 10Gla = 0.75; 11Gla = 0.85. *NOTE*: molecular species containing 9 or fewer Gla residues per molecule of human coagulation factor IX (rDNA) may not be present in the preparation.

System suitability Reference solution:
- *repeatability*: maximum relative standard deviation of 3 per cent for the total area of the peak due to human coagulation factor IX (rDNA), determined on 3 injections performed immediately before the run;
- the 10Gla peak is visible and is similar to the corresponding peak in the chromatogram supplied with *human coagulation factor IX (rDNA) CRS*;
- *peak-to-valley ratio*: minimum 1.2, where H_p = height above the baseline of the peak due to 11Gla, and H_v = height above the baseline of the lowest point of the curve separating this peak from the peak due to 12Gla.

Results:
- *repeatability*: maximum relative standard deviation of 3 per cent for the total area of the peak due to human coagulation factor IX (rDNA), determined on 3 injections of the test solution;
- the profile of the chromatogram obtained with the test solution corresponds to that of the chromatogram obtained with the reference solution.

Calculate the total Gla content using the following expression:

$$\sum_{i=9}^{12} \frac{A_{Pi}}{\text{total peak area}} \times i \; Gla.mol^{-1}$$

- A_{Pi}: area of the concerned peak (9Gla, 10Gla, 11Gla or 12Gla); any shoulder appearing on the descending part of the 12Gla peak is included in the area of the 12Gla peak;
- *total peak area*: sum of the areas of peaks 9Gla to 12Gla;
- *i Gla.mol*$^{-1}$: 9, 10, 11 or 12, corresponding to the theoretical number of Gla residues per mole of human coagulation factor IX (rDNA) for the concerned peak.

Limit:
- 11.0 to 12.0 moles of Gla per mole of human coagulation factor IX (rDNA).

Related proteins and impurities

Liquid chromatography (*2.2.29*).

Test solution Dilute the preparation to be examined with the formulation buffer to obtain a concentration of about 0.5 mg/mL.

Reference solution Dissolve the contents of a vial of *human coagulation factor IX (rDNA) CRS* in the formulation buffer to obtain a concentration of about 0.5 mg/mL.

Column:
- *size*: *l* = 0.10 m, Ø = 4.6 mm;
- *stationary phase*: *styrene-divinylbenzene copolymer R* (10 µm) with a pore size of 400 nm;
- *temperature*: 37 °C.

Mobile phase:
- *mobile phase A*: add 1 mL of *trifluoroacetic acid R* to 1000 mL of *water for chromatography R*;
- *mobile phase B*: mix 1 mL of *trifluoroacetic acid R*, 200 mL of *water for chromatography R* and 800 mL of *acetonitrile R1*.

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 0.5	75	25
0.5 - 30	75 → 20	25 → 80
30 - 31	20 → 0	80 → 100
31 - 33	0	100

Flow rate 2.0 mL/min.

Detection Spectrophotometer at 214 nm.

Injection 100 µL; perform at least 3 injections using an automatic injector.

Relative retention With reference to the 2nd peak of the double peak due to human coagulation factor IX (rDNA) (retention time = about 12-14 min): related protein A = about 0.75; related protein B = about 0.78; related protein C = about 0.80; related protein D = about 0.85; related protein E = about 0.93.

System suitability Reference solution:
- the chromatogram obtained is qualitatively similar to the chromatogram supplied with *human coagulation factor IX (rDNA) CRS*;
- *repeatability*: maximum relative standard deviation of 3 per cent for the total area of the peak due to human coagulation factor IX (rDNA) after 3 injections performed immediately before the run;
- *peak-to-valley ratio*: minimum 1.2, where H_p = height above the baseline of the peak due to related protein E and H_v = height above the baseline of the lowest point of the curve separating this peak from the peak due to human coagulation factor IX (rDNA).

Report individual relative peak areas considering the peak area of the entire chromatogram. Individual relative per cent peak areas are calculated as the average of the 3 injections of the test solution.

Results:
- the profile of the chromatogram obtained with the test solution corresponds to that of the chromatogram obtained with the reference solution, except for minor peaks due to impurities, that may be absent in the chromatogram obtained with the test solution.

Limits:
- *related protein C*: maximum 0.6 per cent;
- *total impurities (all peaks not eluted at the positions expected for human coagulation factor IX (rDNA) and its related proteins)*: maximum 1.0 per cent.

Impurities with molecular masses differing from that of human coagulation factor IX (rDNA)

Polyacrylamide gel electrophoresis (*2.2.31*) using a gradient gel with the following modifications.

Gel dimensions 1.0 mm thick.

Resolving gel 3-15 per cent acrylamide gradient gel.

Acrylamide solution *30 per cent acrylamide/bisacrylamide (36.5:1) solution R.*

www.webofpharma.com

To prepare a 15 per cent acrylamide solution, add *sucrose R* to obtain a concentration of 142 g/L.

The following elements are provided as examples for loading the gel forming apparatus to prepare the stacking gel.

Stacking gel The stacking gel solution is prepared by mixing:
- 100 volumes of *30 per cent acrylamide/bisacrylamide (36.5:1) solution R*;
- 125 volumes of *1 M tris-hydrochloride buffer solution pH 6.8 R*;
- 740.5 volumes of *water R*;
- 1.5 volumes of *tetramethylethylenediamine R*;
- 33 volumes of a 150 mg/mL solution of *ammonium persulfate R*.

Load the compartments of the gradient-forming apparatus with the acrylamide solutions and proceed as per the instructions of the equipment supplier to obtain the polymerised gradient gel.

After polymerisation is completed, rinse the gradient gel with *water R*. Remove any excess liquid. Pour the stacking gel solution into the equipment, insert a clean comb and allow for polymerisation.

Alternatively, commercially available gradient gels may be used.

Test solution Dilute the preparation to be examined with the formulation buffer to obtain a concentration of about 1 mg/mL.

Reference solution (a) Dissolve the contents of a vial of *human coagulation factor IX (rDNA) CRS* in the formulation buffer to obtain a concentration of about 1 mg/mL.

Reference solution (b) 0.01 mg/mL solution of *bovine albumin R* in the formulation buffer.

Reference solution (c) A solution of molecular mass markers suitable for calibrating SDS-polyacrylamide gels in the range of 5-200 kDa.

Sample buffer *Concentrated SDS-PAGE sample buffer for reducing conditions R* containing dithiothreitol as the reducing agent.

Sample treatment Incubate in a water-bath for 5 min.

Application 35 µL.

Use *SDS-PAGE running buffer R* for running the gel.

For each gel, run 1 lane with reference solution (b), 2 lanes with reference solution (c), 2 lanes with the incubated reducing buffer (as blank) and at least 1 lane with reduced reference solution (a); use the remaining lanes for reduced test solutions.

Detection By Coomassie staining.

Identification of bands Human coagulation factor IX (rDNA) has an approximate molecular mass of 55 kDa, and related protein bands with molecular masses of approximately 54 kDa, 44 kDa, 29-32 kDa, 27 kDa and 14 kDa are present.

System suitability:
- a clear background is obtained after destaining;
- the band in the electropherogram obtained with reference solution (b) is clearly visible;
- all expected bands in the electropherogram obtained with reference solution (c) are visible;
- the bands in the electropherogram obtained with reference solution (c) are clearly separated;
- no band is visible in the blank lanes.

Results:
- the electropherogram obtained with the test solution is similar to the electropherogram obtained with reference solution (a);
- no new band in the electropherogram obtained with the test solution has an intensity greater than that of the band in the electropherogram obtained with reference solution (b).

Impurities with molecular masses greater than that of human coagulation factor IX (rDNA)

Size-exclusion chromatography (*2.2.30*): use the normalisation procedure.

Test solution Dilute the preparation to be examined with the formulation buffer to obtain a concentration of about 400 µg/mL.

Reference solution Dissolve the contents of a vial of *human coagulation factor IX (rDNA) CRS* in the formulation buffer to obtain a concentration of about 400 µg/mL.

Resolution solution Dissolve the contents of a vial of *human coagulation factor IX (rDNA) CRS* in the formulation buffer to obtain a concentration of about 400 µg/mL. Desalt and concentrate the preparation to be examined using a suitably validated procedure. Reconstitute the recovered material in *0.1 M phosphate buffer solution pH 8.0 R* to obtain a concentration of 400 µg/mL. To 500 µL of this solution add 1.4 µL of a 250 mg/L solution of *glutaraldehyde R*. Mix and incubate at 37 °C for 120 min.

Blank solution The formulation buffer.

Precolumn:
- *size*: l = 0.04 m, Ø = 6 mm;
- *stationary phase*: *hydrophilic silica gel for chromatography R* (5 µm) of a grade suitable for the fractionation of globular proteins in the relative molecular mass range of 10 000 to 500 000.

Column:
- *size*: l = 0.30 m, Ø = 7.8 mm;
- *stationary phase*: *hydrophilic silica gel for chromatography R* (5 µm) of a grade suitable for the fractionation of globular proteins in the relative molecular mass range of 10 000 to 500 000.

Mobile phase Dissolve 7.10 g of *anhydrous disodium hydrogen phosphate R* and 8.77 g of *sodium chloride R* in 1000 mL of *water for chromatography R*. Adjust to pH 7.00 ± 0.05 with *phosphoric acid R*.

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 214 nm.

Injection 50 µL; perform 3 injections using an automatic injector maintained at 2-8 °C.

Retention time Human coagulation factor IX (rDNA) = about 9 min.

System suitability:
- the chromatogram obtained with the reference solution is qualitatively similar to the chromatogram supplied with *human coagulation factor IX (rDNA) CRS*;
- *peak-to-valley ratio*: minimum 2.0, where H_p = height above the baseline of the peak due to the high molecular mass species and H_v = height above the baseline of the lowest point of the curve separating this peak from the peak due to human coagulation factor IX (rDNA) in the chromatogram obtained with the resolution solution.

Calculate the relative area (in per cent) of the sum of the peaks with retention times less than that of human coagulation factor IX (rDNA), with reference to the area of

www.webofpharma.com

the peak due to human coagulation factor IX (rDNA). Any shoulder appearing on the descending part of the peak due to human coagulation factor IX (rDNA) is included in its area.

Result:

— the profile of the chromatogram obtained with the test solution corresponds to that of the chromatogram obtained with the reference solution.

Limit:

— *sum of the peaks eluted before the principal peak*: maximum 1.3 per cent.

Microbial contamination (*2.6.12*)
Maximum 10 CFU/mL.

Bacterial endotoxins (*2.6.14*)
Less than 1 IU per 100 IU of factor IX activity.

ASSAY
The specific biological activity of the substance is determined before the addition of any protein stabiliser.

Protein
Size-exclusion chromatography (*2.2.30*) as described in the test for impurities with molecular masses greater than that of human coagulation factor IX (rDNA) with the following modifications.

Prepare triplicate dilutions of the test solution.

Reference solutions Dissolve the contents of a vial of *human coagulation factor IX (rDNA) CRS* in the formulation buffer to obtain a concentration of 1 mg/mL. Further dilute this solution to prepare a standard curve with concentrations in the range of 100-800 µg/mL (5 concentrations, typically 100 µg/mL, 200 µg/mL, 400 µg/mL, 600 µg/mL, 800 µg/mL).

Plot peak areas versus injected protein content and perform linear regression to create a standard curve.

System suitability (in addition to those described in the test for impurities with molecular masses greater than that of human coagulation factor IX (rDNA)):

— the correlation coefficient (r^2) calculated for the standard curve is not less than 0.995.

Calculate the protein concentration of each replicate of the preparation to be examined using the standard curve and the assigned content in *human coagulation factor IX (rDNA) CRS*.

Potency
Assay of human coagulation factor IX (*2.7.11*).
The estimated potency is not less than 80 per cent and not more than 125 per cent of the stated potency.
The confidence limits ($P = 0.95$) are not less than 80 per cent and not more than 120 per cent of the estimated potency.

Human coagulation factor IX concentrate BRP is suitable for use as a reference preparation.

STORAGE
In an airtight container, under approved conditions.

LABELLING
The label states the factor IX content in International Units per millilitre and in International Units per milligram of protein.

Ph Eur

Dried Factor IX Fraction

(Human Coagulation Factor IX, Ph. Eur. monograph 1223)

Action and use
Coagulation factor IX substitute.

Ph Eur

DEFINITION
Sterile freeze-dried preparation of a plasma protein fraction containing coagulation factor IX. It is obtained from human plasma that complies with the monograph on *Human plasma for fractionation (0853)*, by a method that effectively separates human coagulation factor IX from other prothrombin complex factors (human coagulation factors II, VII and X). The preparation may contain excipients such stabilisers, heparin and antithrombin.

The potency of the preparation, reconstituted as stated on the label, is not less than 20 IU of human coagulation factor IX per millilitre.

PRODUCTION
GENERAL PROVISIONS
The method of preparation is designed to maintain functional integrity of human coagulation factor IX and to minimise activation of any coagulation factor (to minimise potential thrombogenicity). It includes a step or steps that have been shown to remove or to inactivate known agents of infection; if substances are used for inactivation of viruses during production, the subsequent purification procedure must be validated to demonstrate that the concentration of these substances is reduced to a suitable level and that any residues are such as not to compromise the safety of the preparation for patients.

The specific activity is not less than 50 IU of human coagulation factor IX per milligram of total protein, before the addition of any protein stabiliser.

The human coagulation factor IX fraction is dissolved in a suitable liquid. No antimicrobial preservative or antibiotic is added. The solution is passed through a bacteria-retentive filter, distributed aseptically into the final containers and immediately frozen. It is subsequently freeze-dried and the containers are closed under vacuum or under an inert gas.

CONSISTENCY OF THE METHOD OF PRODUCTION
It shall be demonstrated that the manufacturing process yields a product having a consistent composition. This is evaluated by suitable analytical procedures that are determined during process development and that normally include:

— assay of human coagulation factor IX;
— determination of activated coagulation factors;
— determination of activities of human coagulation factors II, VII and X, which shall be shown to be not more than 5 per cent of the activity of human coagulation factor IX.

CHARACTERS
Appearance
White or pale yellow, hygroscopic powder or friable solid.

Reconstitute the preparation to be examined as stated on the label immediately before carrying out the identification, tests (except those for solubility and water) and assay.

IDENTIFICATION
It complies with the limits of the assay.

www.webofpharma.com

TESTS

Solubility

To a container of the preparation to be examined add the volume of the liquid stated on the label at the recommended temperature. The preparation dissolves completely with gentle swirling within 10 min, giving a clear or slightly opalescent, colourless solution.

pH (*2.2.3*)

6.5 to 7.5.

Osmolality (*2.2.35*)

Minimum 240 mosmol/kg.

Total protein

If necessary, dilute an accurately measured volume of the reconstituted preparation with a 9 g/L solution of *sodium chloride R* to obtain a solution containing about 15 mg of protein in 2 mL. To 2.0 mL of the solution in a round-bottomed centrifuge tube, add 2 mL of a 75 g/L solution of *sodium molybdate R* and 2 mL of a mixture of 1 volume of *nitrogen-free sulfuric acid R* and 30 volumes of *water R*. Shake, centrifuge for 5 min, decant the supernatant and allow the inverted tube to drain on filter paper. Determine the nitrogen in the residue by the method of sulfuric acid digestion (*2.5.9*) and calculate the amount of protein by multiplying the result by 6.25. *For some products, especially those without a protein stabiliser such as albumin, this method may not be applicable. Another validated method for protein determination must therefore be performed.*

Activated coagulation factors (*2.6.22*)

If necessary, dilute the reconstituted preparation to contain 20 IU of human coagulation factor IX per millilitre. For each of the dilutions, the coagulation time is not less than 150 s.

Heparin (*2.7.12*)

If heparin has been added, the preparation to be examined contains not more than the amount of heparin stated on the label and in all cases not more than 0.5 IU of heparin per International Unit of human coagulation factor IX.

Water

Determined by a suitable method, such as semi-micro determination of water (*2.5.12*), loss on drying (*2.2.32*) or near-infrared spectroscopy (*2.2.40*), the water content is within the limits approved by the competent authority.

Sterility (*2.6.1*)

It complies with the test.

Pyrogens (*2.6.8*) or Bacterial endotoxins (*2.6.14*)

It complies with the test for pyrogens or, preferably and where justified and authorised, with a validated *in vitro* test such as the test for bacterial endotoxins.

For the pyrogen test, inject per kilogram of the rabbit's mass a volume equivalent to not less than 50 IU of human coagulation factor IX.

Where the test for bacterial endotoxins is used, the preparation to be examined contains less than 0.03 IU of endotoxin per International Unit of human coagulation factor IX.

ASSAY

Human coagulation factor IX (*2.7.11*)

The estimated potency is not less than 80 per cent and not more than 125 per cent of the stated potency.
The confidence limits (P = 0.95) are not less than 80 per cent and not more than 125 per cent of the estimated potency.

STORAGE

In an airtight container, protected from light.

LABELLING

The label states:

- the number of International Units of human coagulation factor IX per container;
- the amount of protein per container;
- the name and quantity of any added substances including, where applicable, heparin;
- the name and volume of the liquid to be used for reconstitution;
- that the transmission of infectious agents cannot be totally excluded when medicinal products prepared from human blood or plasma are administered.

Ph Eur

Dried Factor XI Fraction

(Human Coagulation Factor XI, Ph. Eur. monograph 1644)

Action and use

Coagulation factor XI substitute.

Ph Eur

DEFINITION

Sterile plasma protein fraction containing coagulation factor XI. It is prepared from *Human plasma for fractionation (0853)*. The preparation may contain excipients such as heparin, C1-esterase inhibitor and antithrombin III.

The potency of the preparation, reconstituted as stated on the label, is not less than 50 units per millilitre.

PRODUCTION

The method of preparation is designed to maintain functional integrity of human coagulation factor XI and to minimise activation of any coagulation factor (to minimise potential thrombogenicity). It includes a step or steps that have been shown to remove or to inactivate known agents of infection; if substances are used for inactivation of viruses during production, the subsequent purification procedure must be validated to demonstrate that the concentration of these substances is reduced to a suitable level and any residues are such as not to compromise the safety of the preparation for patients.

After preparation, the factor XI fraction is dissolved in a suitable liquid. No antimicrobial preservative or antibiotic is added. The solution is distributed into the final containers and immediately frozen. It is subsequently freeze-dried and the containers are closed under vacuum or under inert gas.

CHARACTERS

Appearance

White or almost white powder or friable solid.

Reconstitute the preparation to be examined as stated on the label immediately before carrying out the identification, tests (except those for solubility and water) and assay.

IDENTIFICATION

It complies with the limits of the assay.

TESTS

Solubility

To a container of the preparation to be examined, add the volume of liquid stated on the label at room temperature. The preparation dissolves completely with gentle swirling within 10 min.

www.webofpharma.com

pH (*2.2.3*)
6.8 to 7.4.

Osmolality (*2.2.35*)
Minimum 240 mosmol/kg.

Total protein
If necessary, dilute an accurately measured volume of the preparation to be examined with a 9 g/L solution of *sodium chloride R* to obtain a protein concentration of about 7.5 mg/mL. Place 2.0 mL of this solution in a round-bottomed centrifuge tube and add 2 mL of a 75 g/L solution of *sodium molybdate R* and 2 mL of a mixture of 1 volume of *nitrogen-free sulfuric acid R* and 30 volumes of *water R*. Shake, centrifuge for 5 min, decant the supernatant and allow the inverted tube to drain on filter paper. Determine the nitrogen in the residue by the method of sulfuric acid digestion (*2.5.9*) and calculate the amount of protein by multiplying the result by 6.25.

Activated coagulation factors (*2.6.22*)
For each of the dilutions, the coagulation time is not less than 150 s.

Heparin (*2.7.12*)
If heparin has been added, the preparation to be examined contains not more than the amount of heparin stated on the label and in all cases not more than 0.5 IU of heparin per unit of factor XI.

Antithrombin III (*2.7.17*)
If antithrombin III has been added, the preparation to be examined contains not more than the amount of antithrombin III stated on the label.

C1-esterase inhibitor (*2.7.34*)
If C1-esterase inhibitor has been added, the preparation to be examined contains not more than the amount of C1-esterase inhibitor stated on the label.

Anti-A and anti-B haemagglutinins (*2.6.20, Method A*)
The 1 to 64 dilution does not show agglutination.

Water
Determined by a suitable method, such as the semi-micro determination of water (*2.5.12*), loss on drying (*2.2.32*) or near-infrared spectroscopy (*2.2.40*), the water content is within the limits approved by the competent authority.

Sterility (*2.6.1*)
It complies with the test.

Pyrogens (*2.6.8*) **or Bacterial endotoxins** (*2.6.14*)
It complies with the test for pyrogens or, preferably and where justified and authorised, with a validated *in vitro* test such as the bacterial endotoxin test.

For the pyrogen test, inject per kilogram of the rabbit's mass a volume equivalent to 100 IU of factor XI.

Where the bacterial endotoxin test is used, the preparation to be examined contains less than 0.1 IU of endotoxin per International Unit of factor XI.

ASSAY
Carry out the assay of human coagulation factor XI (*2.7.22*).

The estimated potency is not less than 80 per cent and not more than 120 per cent of the stated potency.
The confidence limits ($P = 0.95$) are not less than 80 per cent and not more than 125 per cent of the estimated potency.

STORAGE
Protected from light, at a temperature of 2 °C to 8 °C.

LABELLING
The label states:
— the number of units per container;
— the maximum amount of protein per container;
— where applicable, the amount of heparin per container;
— where applicable, the amount of antithrombin III per container;
— where applicable, the amount of C1-esterase inhibitor per container;
— the name and volume of the liquid to be used for reconstitution.

Ph Eur

Dried Prothrombin Complex

(Human Prothrombin Complex, Ph. Eur. monograph 0554)

Action and use
Coagulation factor IX substitute. Preparations with appropriate activity may be used to correct deficiencies of coagulation factors II or X.

Ph Eur

DEFINITION
Sterile plasma protein fraction containing human coagulation factor IX together with variable amounts of human coagulation factors II, VII and X; the presence and proportion of these additional factors depends on the method of fractionation. It is obtained from human plasma that complies with the monograph on *Human plasma for fractionation (0853)*. The preparation may contain excipients such as stabilisers, heparin and antithrombin.

The potency of the preparation, reconstituted as stated on the label, is not less than 20 IU of human coagulation factor IX per millilitre.

If the content of any of the factors is stated as a single value, the estimated potency is not less than 80 per cent and not more than 125 per cent of the stated potency; if the content of any of the factors is stated as a range, the estimated potency is not less than the lower limit and not greater than the upper limit of the stated range.

PRODUCTION
The method of preparation is designed to maintain functional integrity of the relevant coagulation factors it contains and to minimise activation of any coagulation factor (to minimise potential thrombogenicity). It includes a step or steps that have been shown to remove or to inactivate known agents of infection; if substances are used for inactivation of viruses during production, the subsequent purification procedure must be validated to demonstrate that the concentration of these substances is reduced to a suitable level and that any residues are such as not to compromise the safety of the preparation for patients.

The specific activity is not less than 0.6 IU of human coagulation factor IX per milligram of total protein, before the addition of any protein stabiliser.

The prothrombin complex fraction is dissolved in a suitable liquid. No antimicrobial preservative or antibiotic is added. The solution is passed through a bacteria-retentive filter, distributed aseptically into the final containers and immediately frozen. It is subsequently freeze-dried and the containers are closed under vacuum or under an inert gas.

www.webofpharma.com

CHARACTERS

Appearance

White or slightly coloured, very hygroscopic powder or friable solid.

Reconstitute the preparation to be examined as stated on the label immediately before carrying out the identification, tests (except those for solubility and water) and assay.

IDENTIFICATION

It complies with the limits of the assays for human coagulation factors IX and II and, where applicable, those for human coagulation factors VII and X.

TESTS

Solubility

To a container of the preparation to be examined add the volume of the liquid stated on the label at the recommended temperature. The preparation dissolves completely with gentle swirling within 10 min, giving a clear solution that may be coloured.

pH (*2.2.3*)

6.5 to 7.5.

Osmolality (*2.2.35*)

Minimum 240 mosmol/kg.

Total protein

If necessary, dilute an accurately measured volume of the reconstituted preparation with a 9 g/L solution of *sodium chloride R* to obtain a solution containing about 15 mg of protein in 2 mL. To 2.0 mL of the solution in a round-bottomed centrifuge tube add 2 mL of a 75 g/L solution of *sodium molybdate R* and 2 mL of a mixture of 1 volume of *nitrogen-free sulfuric acid R* and 30 volumes of *water R*. Shake, centrifuge for 5 min, decant the supernatant and allow the inverted tube to drain on filter paper. Determine the nitrogen in the residue by the method of sulfuric acid digestion (*2.5.9*) and calculate the amount of protein by multiplying the result by 6.25.

Activated coagulation factors (*2.6.22*)

If necessary, dilute the reconstituted preparation to contain 20 IU of human coagulation factor IX per millilitre. For each of the dilutions, the coagulation time is not less than 150 s.

Heparin (*2.7.12*)

If heparin has been added during preparation, the preparation to be examined contains not more than the amount of heparin stated on the label and in all cases not more than 0.5 IU of heparin per International Unit of human coagulation factor IX.

Thrombin

If the preparation to be examined contains heparin, determine the amount present as described in the test for heparin and neutralise it by addition of *protamine sulfate R* (10 µg of protamine sulfate neutralises 1 IU of heparin). In each of 2 test-tubes, mix equal volumes of the reconstituted preparation and of a 3 g/L solution of *fibrinogen R*. Keep one of the tubes at 37 °C for 6 h and the other at room temperature for 24 h. In a 3rd tube, mix equal volumes of the fibrinogen solution and of a solution of *human thrombin R* (1 IU/mL) and place the tube in a water-bath at 37 °C. No coagulation occurs in the tubes containing the preparation to be examined. Coagulation occurs within 30 s in the tube containing thrombin.

Water

Determined by a suitable method, such as semi-micro determination of water (*2.5.12*), loss on drying (*2.2.32*) or near-infrared spectrometry (*2.2.40*), the water content is within the limits approved by the competent authority.

Sterility (*2.6.1*)

It complies with the test.

Pyrogens (*2.6.8*) **or Bacterial endotoxins** (*2.6.14*)

It complies with the test for pyrogens or, preferably and where justified and authorised, with a validated *in vitro* test such as the bacterial endotoxin test.

For the pyrogen test, inject per kilogram of the rabbit's mass a volume equivalent to not less than 30 IU of human coagulation factor IX.

Where the bacterial endotoxin test is used, the preparation to be examined contains less than 0.05 IU of endotoxin per International Unit of human coagulation factor IX.

ASSAY

Human coagulation factor IX (*2.7.11*)

The estimated potency is not less than 80 per cent and not more than 125 per cent of the stated potency.
The confidence interval (P = 0.95) is not greater than 80 per cent to 125 per cent of the estimated potency.

Human coagulation factor II (*2.7.18*)

The estimated potency is not less than 80 per cent and not more than 125 per cent of the stated potency.
The confidence interval (P = 0.95) is not greater than 90 per cent to 111 per cent of the estimated potency.

The estimated human coagulation factor II potency is not less than 70 per cent and not more than 165 per cent of the estimated human coagulation factor IX potency.

Human coagulation factor VII (*2.7.10*)

If the label states that the preparation contains human coagulation factor VII, the estimated potency is not less than 80 per cent and not more than 125 per cent of the stated potency. The confidence interval (P = 0.95) is not greater than 80 per cent to 125 per cent of the estimated potency.

Human coagulation factor X (*2.7.19*)

If the label states that the preparation contains human coagulation factor X, the estimated potency is not less than 80 per cent and not more than 125 per cent of the stated potency. The confidence interval (P = 0.95) is not greater than 90 per cent to 111 per cent of the estimated potency.

STORAGE

In an airtight container, protected from light.

LABELLING

The label states:

- the number of International Units of human coagulation factor IX, and the number or range of International Units of human coagulation factor II per container;
- where applicable, the number or range of International Units of human coagulation factor VII and human coagulation factor X per container;
- the amount of protein per container;
- the name and quantity of any added substances, including, where applicable, heparin and antithrombin;
- the name and quantity of the liquid to be used for reconstitution;
- that the transmission of infectious agents cannot be totally excluded when medicinal products prepared from human blood or plasma are administered.

Ph Eur

www.webofpharma.com

Dried Fibrinogen

(Human Fibrinogen, Ph. Eur. monograph 0024)

Ph Eur

DEFINITION

Sterile, freeze-dried preparation of a plasma protein fraction containing the soluble constituent of human plasma that is transformed to fibrin on the addition of thrombin. It is obtained from human plasma that complies with the monograph on *Human plasma for fractionation (0853)*. The preparation may contain excipients such as salts, buffers and stabilisers.

When reconstituted as stated on the label, the solution contains not less than 10 g/L of fibrinogen.

PRODUCTION

The method of preparation is designed to maintain functional integrity of human fibrinogen. It includes a step or steps that have been shown to remove or to inactivate known agents of infection; if substances are used for inactivation of viruses during production, the subsequent purification procedure must be validated to demonstrate that the concentration of these substances is reduced to a suitable level and any residues are such as not to compromise the safety of the preparation for patients.

The specific activity (fibrinogen content with respect to total protein content) is not less than 80 per cent before addition of any protein stabiliser. The fibrinogen content is determined by a suitable method such as that described under Assay, and the total protein content is determined by a suitable method such as that described under Total protein in *Human albumin solution (0255)*. Albumin may also be obtained with fibrinogen during fractionation, in which case a specific determination of albumin is carried out by a suitable immunochemical method (*2.7.1*) and the quantity of albumin determined is subtracted from the total protein content for the calculation of the specific activity.

The protein fraction is dissolved in a suitable liquid. No antimicrobial preservative or antibiotic is added. The solution is passed through a bacteria-retentive filter, distributed aseptically into the final containers and immediately frozen. It is subsequently freeze-dried and the containers are closed under vacuum or under an inert gas.

CHARACTERS

Appearance

White or pale yellow, hygroscopic powder or friable solid.

Reconstitute the preparation to be examined as stated on the label immediately before carrying out the identification, tests (except those for solubility and water) and assay.

IDENTIFICATION

It complies with the limits of the assay.

TESTS

Solubility

To a container of the preparation to be examined add the volume of liquid stated on the label at the recommended temperature. The preparation dissolves within 30 min at 20-25 °C, forming an almost colourless, slightly opalescent solution.

pH (*2.2.3*)

6.5 to 7.5.

Osmolality (*2.2.35*)

Minimum 240 mosmol/kg.

Stability of solution

No gel formation appears at 20-25 °C within 60 min following reconstitution.

Water

Determined by a suitable method, such as semi-micro determination of water (*2.5.12*), loss on drying (*2.2.32*) or near-infrared spectroscopy (*2.2.40*), the water content is within the limits approved by the competent authority.

Sterility (*2.6.1*)

It complies with the test.

Pyrogens (*2.6.8*) **or Bacterial endotoxins** (*2.6.14*)

It complies with the test for pyrogens or, preferably and where justified and authorised, with a validated *in vitro* test such as the test for bacterial endotoxins.

For the pyrogen test, inject per kilogram of the rabbit's mass a volume equivalent to not less than 30 mg of fibrinogen.

Where the test for bacterial endotoxins is used, the preparation to be examined contains less than 0.03 IU of endotoxin per milligram of fibrinogen.

ASSAY

Mix 0.2 mL of the reconstituted preparation with 2 mL of a suitable buffer solution (pH 6.6-6.8) containing sufficient thrombin (approximately 3 IU/mL) and calcium (0.05 mol/L). Maintain at 37 °C for 20 min, separate the precipitate by centrifugation (5000 *g*, 20 min) and wash thoroughly with a 9 g/L solution of *sodium chloride R*. Determine the nitrogen content by sulfuric acid digestion (*2.5.9*) and calculate the fibrinogen (clottable protein) content by multiplying the result by 6.0. The content is not less than 70 per cent and not more than 130 per cent of the stated content of fibrinogen.

STORAGE

In an airtight container, protected from light.

LABELLING

The label states:

— the content of fibrinogen in the container;
— the name and volume of the liquid to be used for reconstitution;
— where applicable, the name and amount of protein stabiliser added in the preparation.

Ph Eur

Fibrin Sealant Kit

(Ph. Eur. monograph 0903)

Ph Eur

DEFINITION

Sterile, freeze-dried, frozen or liquid preparation of plasma protein fractions containing essentially 2 components, namely fibrinogen concentrate (component 1), a protein fraction containing human fibrinogen, and a preparation containing human thrombin (component 2). A fibrin clot is rapidly formed when the 2 thawed or reconstituted components are mixed. Other ingredients (for example, human coagulation factor XIII, a fibrinolysis inhibitor or calcium ions) and stabilisers (for example, *Human albumin solution (0255)*) may be added.

Human constituents are obtained from plasma that complies with the monograph *Human plasma for fractionation (0853)*.

www.webofpharma.com

When thawed or reconstituted as stated on the label, component 1 contains not less than 40 g/L of clottable protein; the thrombin activity of component 2 varies over a wide range (approximately 4-1000 IU/mL).

PRODUCTION

The method of preparation is designed to maintain functional integrity of the components. It includes a step or steps that have been shown to remove or to inactivate known agents of infection; if substances are used for inactivation of viruses during production, the subsequent purification procedure must be validated to demonstrate that the concentration of these substances is reduced to a suitable level and any residues are such as not to compromise the safety of the preparation for patients.

The production method is shown to yield consistent levels of human coagulation factor XIII.

The constituents or mixtures of constituents are dissolved in a suitable liquid. No antimicrobial preservative or antibiotic is added. Constituents or mixtures of constituents are passed through a bacteria-retentive filter and distributed aseptically into sterile containers. Containers of freeze-dried constituents are closed under vacuum or filled with a suitable inert gas, such as oxygen-free nitrogen, before being closed.

If the label states that human coagulation factor XIII is an active substance in component 1, the assay of human coagulation factor XIII is carried out.

CHARACTERS

Appearance

— *freeze-dried constituents*: white or pale yellow, hygroscopic powder or friable solid;
— *frozen constituents*: colourless or pale yellow, opaque solid;
— *liquid constituents*: colourless or pale yellow liquid.

For the freeze-dried or frozen constituents, reconstitute or thaw as stated on the label immediately before carrying out the identification and the tests, except those for solubility and water.

COMPONENT 1 (FIBRINOGEN CONCENTRATE)

IDENTIFICATION

A. It complies with the limits of the assay of fibrinogen.

B. It complies with the limits of the assay of human coagulation factor XIII (where its content is stated on the label).

TESTS

Solubility

Freeze-dried concentrates dissolve within 20 min in the volume of liquid and at the temperature stated on the label, forming an almost colourless, clear or slightly turbid solution.

pH (*2.2.3*)

6.5 to 8.0.

Stability of solution

No gel formation appears at room temperature during 120 min following thawing or reconstitution.

Water

Determined by a suitable method, such as semi-micro determination of water (*2.5.12*), loss on drying (*2.2.32*) or near-infrared spectroscopy (*2.2.40*), the water content is within the limits approved by the competent authority.

Sterility (*2.6.1*)

It complies with the test.

ASSAY

Fibrinogen (clottable protein)

Mix 0.2 mL of the reconstituted concentrate with 2 mL of a suitable buffer solution (pH 6.6-7.4) containing sufficient *human thrombin R* (approximately 3 IU/mL) and calcium (0.05 mol/L). Maintain at 37 °C for 20 min, separate the precipitate by centrifugation at 5000 *g* for 20 min, wash thoroughly with a 9 g/L solution of *sodium chloride R* and determine the protein as nitrogen by sulfuric acid digestion (*2.5.9*). Calculate the clottable protein content by multiplying the result by 6.0. The estimated content in milligrams of clottable protein is not less than 70 per cent and not more than 130 per cent of the stated content. If for a particular preparation this method cannot be applied, use another validated method for determination of fibrinogen.

Human coagulation factor XIII

Use a reference plasma calibrated against the International Standard for blood coagulation factor XIII in plasma. If the label states that human coagulation factor XIII is present as an active substance, the estimated potency is not less than 80 per cent and not more than 120 per cent of the stated potency if the factor XIII potency is stated as a single value, or is within the stated range if the factor XIII potency is stated as a range.

Make at least 3 suitable dilutions of thawed or reconstituted concentrate and of the reference preparation using human coagulation factor XIII-deficient plasma or another suitable diluent. *Coagulation factors V, VIII, XI and XIII plasma BRP* is suitable for use as a reference preparation. Add to each dilution suitable amounts of the following reagents:

— activator reagent, containing bovine or human thrombin, a suitable buffer, calcium chloride and a suitable inhibitor such as Gly-Pro-Arg-Pro-Ala-NH_2 which inhibits clotting of the sample but does not prevent human coagulation factor XIII activation by thrombin;
— detection reagent, containing a suitable factor XIIIa-specific peptide substrate, such as Leu-Gly-Pro-Gly-Glu-Ser-Lys-Val-Ile-Gly-NH_2 and glycine ethyl ester as 2nd substrate in a suitable buffer solution;
— NADH reagent, containing glutamate dehydrogenase, α-ketoglutarate and NADH in a suitable buffer solution.

After mixing, the absorbance changes (ΔA/min) are measured at a wavelength of 340 nm, after the linear phase of the reaction is reached.

Calculate the potency of the test preparation by the usual statistical methods (*5.3*, for example). The confidence limits (P = 0.95) are not less than 80 per cent and not more than 125 per cent of the estimated potency.

COMPONENT 2 (THROMBIN PREPARATION)

IDENTIFICATION

It complies with the limits of the assay of thrombin.

TESTS

Solubility

Freeze-dried preparations dissolve within 5 min in the volume of liquid stated on the label, forming a colourless, clear or slightly turbid solution.

pH (*2.2.3*)

5.0 to 8.0.

Water

Determined by a suitable method, such as semi-micro determination of water (*2.5.12*), loss on drying (*2.2.32*) or

www.webofpharma.com

near-infrared spectroscopy (*2.2.40*), the water content is within the limits approved by the competent authority.

Sterility (*2.6.1*)
It complies with the test.

ASSAY

Thrombin

If necessary, dilute the reconstituted preparation to be examined to approximately 2-20 IU of thrombin per millilitre using as diluent a suitable buffer solution (pH 7.3-7.5), such as *imidazole buffer solution pH 7.3 R* containing 10 g/L of *human albumin R* or *bovine albumin R*. To a suitable volume of the dilution, add a suitable volume of fibrinogen solution (1 g/L of clottable protein) warmed to 37 °C and start measurement of the clotting time immediately. Repeat the procedure with each of at least 3 dilutions, in the range stated above, of a reference preparation of thrombin, calibrated in International Units.

Calculate the activity of the test preparation by the usual statistical methods (*5.3*, for example). The estimated activity is not less than 80 per cent and not more than 125 per cent of the stated activity. For a component with a low thrombin concentration and a nominal value of approximately 4 IU/mL, the estimated activity is not less than 50 per cent and not more than 150 per cent of the stated activity. The confidence limits ($P = 0.95$) are not less than 80 per cent and not more than 125 per cent of the estimated activity.

The following sections apply to 2-component fibrin sealant.

STORAGE

Protected from light and, for freeze-dried components, in an airtight container.

LABELLING

The label states:

— the amount of fibrinogen (milligrams of clottable protein) and thrombin (International Units) per container, and the content of human coagulation factor XIII (International Units per millilitre), if the latter is present as an active substance;
— where applicable, the name and volume of the liquid to be used to reconstitute the components.

Ph Eur

Human Haematopoietic Stem Cells

(Ph. Eur. monograph 2323)

Ph Eur

This monograph provides a standard for the preparation and control of human haematopoietic stem cells for use in therapy. It does not exclude the use of alternative preparation and control methods that are acceptable to the competent authority.

DEFINITION

Human haematopoietic stem cells are primitive multipotent cells capable of self-renewal as well as differentiation and maturation into all haematopoietic lineages. They are found in small numbers in bone marrow, in the mononuclear cell fraction of circulating blood and in umbilical cord blood. The preparation also contains haematopoietic progenitor cells, which are capable of differentiation but not self-renewal. The numbers of haematopoietic stem cells and haematopoietic progenitor cells are correlated.

This monograph applies to haematopoietic stem cells that have not undergone expansion or genetic modification, and that are intended to provide a successful engraftment leading to a permanent restoration of all lineages of blood cell production to a sufficient level and function in a recipient whose haematopoiesis has been compromised by, for example, disease or high doses of chemotherapy and/or radiation therapy, or has to be replaced in certain congenital diseases. The infused haematopoietic stem cells can originate from the recipient (autologous) or from another individual (allogeneic).

Haematopoietic stem cells are recognised by their ability to reconstitute human haematopoiesis *in vivo*. They also have the capacity to differentiate into colony-forming cells, which are able to give rise to colonies in the presence of various growth factors. The membrane marker CD34 is commonly used for the successful isolation/purification of haematopoietic stem cells from crude preparations and as an indicator of haematopoietic stem cell content in routine quality control.

PRODUCTION

DONORS

Where allogeneic cells are used, they are derived from carefully selected donors in accordance with donor selection criteria. Directive 2004/23/EC of the European Union deals with the criteria for donor selection.

COLLECTION

Peripheral blood stem cells These are collected by cytapheresis after mobilisation from the bone marrow by administration of growth factors and/or treatment of autologous donors with cytotoxic substances. The cells may be processed to select a population of interest and may be cryopreserved.

Bone marrow Bone marrow is harvested by aspirating the cells from the cavities of hollow bones, then removing bone fragments by filtration and, if necessary, separating the buffy coat cells after centrifugation or with commercial kits based on the cytapheresis principle. The cells may be processed to select a population of interest and may be cryopreserved.

Umbilical cord blood Placental blood haematopoietic cells are collected from placentae via the vein of the umbilical cord. The cells are then cryopreserved.

CRYOPRESERVATION

Cryopreservation allows storage for long periods. The cells are suspended in a validated medium containing a suitable cryoprotectant (for example, dimethyl sulfoxide) and macromolecules (for example, autologous plasma/albumin) and are frozen in cryobags in a manner designed to maintain viability of the cells by controlled cooling according to a validated method. They are stored at a temperature of −140 °C or lower. Where cryobags are stored under other conditions of temperature and duration, the functionality of the preparation must be validated. Cryobags from donors that test positive for any infectious disease marker must be stored in such a way as to avoid cross-contamination.

SUBSTANCES USED IN PRODUCTION

The quality of substances used in production may be critical with respect to the quality, safety and efficacy of the final product, particularly for substances of biological origin. This is of particular importance for:

— proteins, including enzymes and antibodies;
— cryopreservation reagents;
— purification reagents.

www.webofpharma.com

Quality assurance
All substances must be produced within a recognised quality management system using suitable production facilities.

Quality specifications
A suitable quality specification must be presented for each substance, including notably:
— identity;
— potency (where applicable);
— purity;
— determination of bacterial endotoxins (*2.6.14*) (where applicable);
— microbiological quality (total viable count, tests for specified micro-organisms);
— sterility (*2.6.1*) (where applicable).

Viral safety
The requirements of chapter *5.1.7* apply.

Transmissible spongiform encephalopathies (*5.2.8*)
A risk assessment of the product with respect to transmissible spongiform encephalopathies is carried out, and suitable measures are taken to minimise any such risk.

Water
Water used in the preparation of cellular products complies with the relevant monograph (*Water for injections (0169)*, *Purified water (0008)*). Water incorporated into the final product complies with the section on Water for injections in bulk in the monograph *Water for injections (0169)*, and in addition is sterile.

TESTS
Target specifications are established for the different tests, but these are not used as rigid acceptance criteria.

Tests carried out include the following (further tests, such as purging, cell depletion, allogeneic application, may be necessary depending on any treatment applied to the cells and on the intended recipient):

Nucleated cell count (*2.7.29*)

Viability (*2.7.29*)
Viability is assessed for products that are not infused within 24 h of collection.

CD34+ cell count
For peripheral blood stem cells, CD34+ cell count is determined using a validated automated apparatus to analyse cells labelled with anti-CD34 antibodies. The apparatus and method employed must be able to determine the number of CD34+ cells with a sensitivity, accuracy and reproducibility comparable with those of immunophenotyping (*2.7.23*), where cells are labelled using anti-CD34 and anti-CD45 antibodies conjugated to a fluorochrome and analysed by flow cytometry (*2.7.24*).

Colony-forming cell (CFC) assay (*2.7.28*)
Proliferative capacity is established by a suitable assay.
The test is not necessarily carried out on each unit.
The correlation between the dose of CD34 and the number of CFCs in a given situation (pathology, packaging, mobilisation) is determined. The CFC assay is carried out periodically; whenever a change that could affect the quality of CD34+ cells is made to the protocol for packaging or mobilisation, it is carried out on a suitable number of units.

Microbiological control
Examine as prescribed in general chapter *2.6.27*. *Microbiological examination of cell-based preparations*. Where justified, the product may be released before completion of the test.

Ph Eur

Normal Immunoglobulin for Intramuscular Administration

Normal Immunoglobulin

Normal Immunoglobulin Injection

(Human Normal Immunoglobulin for Intramuscular Administration, Ph. Eur. monograph 0338)

Ph Eur

DEFINITION
Sterile liquid or freeze-dried preparation containing immunoglobulins, mainly immunoglobulin G (IgG). Other proteins may be present. Human normal immunoglobulin for intramuscular administration contains the IgG antibodies of normal subjects and is intended for intramuscular administration. The preparation may contain excipients such as stabilisers. Multidose preparations contain an antimicrobial preservative.

This monograph does not apply to products intentionally prepared to contain fragments of IgG or chemically modified IgG.

Human normal immunoglobulin for intramuscular administration is obtained from plasma that complies with the monograph *Human plasma for fractionation (0853)*.

PRODUCTION
The method of preparation includes a step or steps that have been shown to remove or to inactivate known agents of infection; if substances are used for inactivation of viruses, it shall have been shown that any residues present in the final product have no adverse effects on the patients treated with the immunoglobulin.

The product shall have been shown, by suitable tests in animals and evaluation during clinical trials, to be well tolerated when administered intramuscularly.
Any antimicrobial preservative or stabilising agent used shall have been shown to have no deleterious effect on the final product in the amount present.

Human normal immunoglobulin for intramuscular administration is prepared from pooled material from not fewer than 1000 donors by a method that has been shown to yield a product that:
— does not transmit infection;
— at a protein concentration of 50 g/L, contains at least 2 antibodies (1 viral and 1 bacterial) for which an International Standard or reference preparation is available, the concentration of such antibodies being at least 3 times that in the initial pooled material;
— has a defined distribution of IgG subclasses.

Human normal immunoglobulin for intramuscular administration is prepared as a stabilised solution, for example in a 9 g/L solution of sodium chloride, a 22.5 g/L solution of glycine or, if the preparation is to be freeze-dried, a 60 g/L solution of glycine. No antibiotic is added to the plasma used. Single-dose preparations do not contain an antimicrobial preservative. The solution is passed through a bacteria-retentive filter. The preparation may subsequently be freeze-dried and the containers closed under vacuum or under an inert gas.

The stability of the preparation is demonstrated by suitable tests carried out during development studies.

CHARACTERS
Appearance
— *liquid preparation*: clear or slightly opalescent, colourless or pale-yellow or light-brown liquid; during storage it may

www.webofpharma.com

show formation of slight turbidity or a small amount of visible particulate matter;
— *freeze-dried preparation*: white or slightly yellow powder or solid friable mass, hygroscopic.

For the freeze-dried preparation, reconstitute as stated on the label immediately before carrying out the identification and the tests, except those for solubility and water.

IDENTIFICATION

Examine by a suitable immunoelectrophoresis technique. Using antiserum to normal human serum, compare normal human serum and the preparation to be examined, both diluted to obtain a protein concentration of 10 g/L.
The main component of the preparation to be examined corresponds to the IgG component of normal human serum. The preparation to be examined may show the presence of small quantities of other plasma proteins; if human albumin has been added as a stabiliser, it may be seen as a component.

TESTS

Solubility

For the freeze-dried preparation, to a container of the preparation to be examined add the volume of the liquid stated on the label at the recommended temperature.
The preparation dissolves completely within 20 min at 20-25 °C.

pH (*2.2.3*)

5.0 to 7.2.

Dilute the preparation to be examined with a 9 g/L solution of *sodium chloride R* to obtain a protein concentration of 10 g/L.

Total protein

The preparation has a protein concentration of not less than 100 g/L and not more than 180 g/L and contains not less than 90 per cent and not more than 110 per cent of the quantity of protein stated on the label.

Dilute the preparation to be examined with a 9 g/L solution of *sodium chloride R* to obtain a protein concentration of about 7.5 mg/mL. Place 2.0 mL of this solution in a round-bottomed centrifuge tube and add 2 mL of a 75 g/L solution of *sodium molybdate R* and 2 mL of a mixture of 1 volume of *nitrogen-free sulfuric acid R* and 30 volumes of *water R*. Shake, centrifuge for 5 min, decant the supernatant and allow the inverted tube to drain on filter paper. Determine the nitrogen in the centrifugation residue by the method of sulfuric acid digestion (*2.5.9*) and calculate the content of protein by multiplying the result by 6.25.

Protein composition

Zone electrophoresis (*2.2.31*).

Use strips of suitable cellulose acetate gel or suitable agarose gel as the supporting medium and *barbital buffer solution pH 8.6 R1* as the electrolyte solution.

If cellulose acetate is the supporting material, the method described below can be used. If agarose gels are used, and because they are normally part of an automated system, the manufacturer's instructions are followed instead.

Test solution Dilute the preparation to be examined with a 9 g/L solution of *sodium chloride R* to obtain a protein concentration of 30 g/L.

Reference solution Reconstitute *human immunoglobulin for electrophoresis BRP* and dilute with a 9 g/L solution of *sodium chloride R* to obtain a protein concentration of 30 g/L.

To a strip apply 4.0 µL of the test solution as a 10 mm band or apply 0.4 µL per millimetre if a narrower strip is used. To another strip apply in the same manner the same volume of the reference solution. Apply a suitable electric field such that the albumin band of normal human serum applied on a control strip migrates at least 30 mm. Stain the strip with *amido black 10B solution R* for 5 min. Decolourise with a mixture of 10 volumes of *glacial acetic acid R* and 90 volumes of *methanol R* so that the background is just free of colour. Develop the transparency of the strips with a mixture of 19 volumes of *glacial acetic acid R* and 81 volumes of *methanol R*. Measure the absorbance of the bands at 600 nm in an instrument having a linear response over the range of measurement. Calculate the result as the mean of 3 measurements of each strip.

System suitability In the electropherogram obtained with the reference solution, the proportion of protein in the principal band is within the limits stated in the leaflet accompanying the reference preparation.

Results In the electropherogram obtained with the test solution, not more than 10 per cent of protein has a mobility different from that of the principal band. This limit is not applicable if albumin has been added to the preparation as a stabiliser; for such preparations, a test for protein composition is carried out during manufacture before addition of the stabiliser.

Molecular-size distribution

Size-exclusion chromatography (*2.2.30*).

Test solution Dilute the preparation to be examined with a 9 g/L solution of *sodium chloride R* to a concentration suitable for the chromatographic system used. A concentration in the range of 4-12 g/L and injection of 50-600 µg of protein are usually suitable.

Reference solution Dilute *human immunoglobulin (molecular size) BRP* with a 9 g/L solution of *sodium chloride R* to the same protein concentration as the test solution.

Column:
— *size*: l = 0.6 m, Ø = 7.5 mm [or l = 0.3 m, Ø = 7.8 mm];
— *stationary phase*: *hydrophilic silica gel for chromatography R*, of a grade suitable for fractionation of globular proteins with relative molecular masses in the range 10 000 to 500 000.

Mobile phase Dissolve 4.873 g of *disodium hydrogen phosphate dihydrate R*, 1.741 g of *sodium dihydrogen phosphate monohydrate R*, 11.688 g of *sodium chloride R* and 50 mg of *sodium azide R* in 1 L of *water R*.

Flow rate 0.5 mL/min.

Detection Spectrophotometer at 280 nm.

Identification of peaks In the chromatogram obtained with the reference solution, the principal peak corresponds to the IgG monomer and there is a peak corresponding to the dimer with a relative retention to the principal peak of about 0.85. Identify the peaks in the chromatogram obtained with the test solution by comparison with the chromatogram obtained with the reference solution; any peak with a retention time less than that of the dimer corresponds to polymers and aggregates.

Results In the chromatogram obtained with the test solution:
— *retention time*: for the monomer and for the dimer, the retention time relative to the corresponding peak in the chromatogram obtained with the reference solution is 1 ± 0.02;
— *peak area*: the sum of the peak areas of the monomer and the dimer represent not less than 85 per cent of the total area of the chromatogram and the sum of the peak areas

www.webofpharma.com

of polymers and aggregates represents not more than 10 per cent of the total area of the chromatogram. This requirement is not applicable if albumin has been added as a stabiliser; for such preparations, a test for molecular-size distribution is carried out during manufacture before addition of the stabiliser.

Antibody to hepatitis B surface antigen
Minimum 0.5 IU per gram of immunoglobulin, determined by a suitable immunochemical method (*2.7.1*).

Antibody to hepatitis A virus
If intended for use in the prophylaxis of hepatitis A, it complies with the following additional requirement.

Determine the antibody content by comparison with a reference preparation calibrated in International Units, using an immunoassay of suitable sensitivity and specificity (*2.7.1*).

The International Unit is the activity contained in a stated amount of the International Standard for anti-hepatitis A immunoglobulin. The equivalence in International Units of the International Standard is stated by the World Health Organization.

Human hepatitis A immunoglobulin BRP is calibrated in International Units by comparison with the International Standard.

The stated potency is not less than 100 IU/mL.
The estimated potency is not less than the stated potency.
The confidence limits ($P = 0.95$) are not less than 80 per cent and not more than 125 per cent of the estimated potency.

Immunoglobulin A
As determined by a suitable immunochemical method (*2.7.1*), the content of immunoglobulin A is not greater than the maximum content stated on the label.

Water
Determined by a suitable method, such as the semi-micro determination of water (*2.5.12*), loss on drying (*2.2.32*) or near-infrared spectroscopy (*2.2.40*), the water content is within the limits approved by the competent authority.

Sterility (*2.6.1*)
It complies with the test.

Pyrogens (*2.6.8*) **or Bacterial endotoxins** (*2.6.14*)
It complies with the test for pyrogens or, preferably and where justified and authorised, with a validated *in vitro* test such as the bacterial endotoxin test.

For the pyrogen test, inject 1 mL per kilogram of the rabbit's mass.

Where the bacterial endotoxin test is used, the preparation to be examined contains less than 5 IU of endotoxin per millilitre.

STORAGE
In an airtight, colourless glass container, protected from light, at the temperature stated on the label.

LABELLING
The label states:
- for liquid preparations, the volume of the preparation in the container and the protein content expressed in grams per litre;
- for freeze-dried preparations:
  - the quantity of protein in the container;
  - the name or composition and the volume of the reconstituting liquid to be added;
- the route of administration;
- the distribution of subclasses of IgG present in the preparation;
- where applicable, that the preparation is suitable for use in the prophylaxis of hepatitis A infection;
- where applicable, the anti-hepatitis A virus activity in International Units per millilitre;
- where applicable, the amount of albumin added as a stabiliser;
- where applicable, the name and amount of antimicrobial preservative in the preparation;
- the maximum content of immunoglobulin A.

Ph Eur

Normal Immunoglobulin for Intravenous Use

(Human Normal Immunoglobulin for Intravenous Administration, Ph. Eur. monograph 0918)

Ph Eur

DEFINITION
Human normal immunoglobulin for intravenous administration is a sterile liquid or freeze-dried preparation containing immunoglobulins, mainly immunoglobulin G (IgG). Other proteins may be present. Human normal immunoglobulin for intravenous administration contains the IgG antibodies of normal subjects. This monograph does not apply to products intentionally prepared to contain fragments or chemically modified IgG.

Human normal immunoglobulin for intravenous administration is obtained from plasma that complies with the monograph *Human plasma for fractionation (0853)*.
The preparation may contain excipients such as stabilisers.

PRODUCTION
The method of preparation includes a step or steps that have been shown to remove or to inactivate known agents of infection; if substances are used for inactivation of viruses, it shall have been shown that any residues present in the final product have no adverse effects on the patients treated with the immunoglobulin. The method of preparation also includes a step or steps that have been shown to remove thrombosis-generating agents. Emphasis is given to the identification of activated coagulation factors and their zymogens and process steps that may cause their activation. Consideration is also to be given to other procoagulant agents that could be introduced by the manufacturing process.

The product shall have been shown, by suitable tests in animals and evaluation during clinical trials, to be well tolerated when administered intravenously.

Human normal immunoglobulin for intravenous administration is prepared from pooled material from not fewer than 1000 donors by a method that has been shown to yield a product that:
- does not transmit infection;
- at an immunoglobulin concentration of 50 g/L, contains antibodies for at least 2 of which (1 viral and 1 bacterial) an International Standard or Reference Preparation is available, the concentration of such antibodies being at least 3 times that in the initial pooled material;
- has a defined distribution of immunoglobulin G subclasses;
- complies with the test for Fc function of immunoglobulin (*2.7.9*);

www.webofpharma.com

— does not exhibit thrombogenic (procoagulant) activity.

Human normal immunoglobulin for intravenous administration is prepared as a stabilised solution or as a freeze-dried preparation. In both cases the preparation is passed through a bacteria-retentive filter. The preparation may subsequently be freeze-dried and the containers closed under vacuum or under an inert gas. No antibiotic is added to the plasma used. No antimicrobial preservative is added either during fractionation or at the stage of the final bulk solution.

The stability of the preparation is demonstrated by suitable tests carried out during development studies.

CHARACTERS

Appearance

— *liquid preparation*: clear or slightly opalescent, colourless or pale yellow liquid;
— *freeze-dried preparation*: hygroscopic, white or slightly yellow powder or solid friable mass.

For the freeze-dried preparation, reconstitute as stated on the label immediately before carrying out the identification and the tests, except those for solubility and water.

IDENTIFICATION

Examine by a suitable immunoelectrophoresis technique. Using antiserum to normal human serum, compare normal human serum and the preparation to be examined, both diluted to contain 10 g/L of protein. The main component of the preparation to be examined corresponds to the IgG component of normal human serum. The preparation to be examined may show the presence of small quantities of other plasma proteins; if human albumin has been added as a stabiliser, it may be seen as a major component.

TESTS

Solubility

For the freeze-dried preparation, add to the container the volume of the liquid stated on the label at the recommended temperature. The preparation dissolves completely within 30 min at 20-25 °C.

pH (*2.2.3*)

4.0 to 7.4.

Dilute the preparation to be examined with a 9 g/L solution of *sodium chloride R* to obtain a solution containing 10 g/L of protein.

Osmolality (*2.2.35*)

Minimum 240 mosmol/kg.

Total protein

The preparation contains not less than 30 g/L and between 90 per cent and 110 per cent of the quantity of protein stated on the label.

Dilute the preparation to be examined with a 9 g/L solution of *sodium chloride R* to obtain a solution containing about 15 mg of protein in 2 mL. To 2.0 mL of this solution in a round-bottomed centrifuge tube add 2 mL of a 75 g/L solution of *sodium molybdate R* and 2 mL of a mixture of 1 volume of *nitrogen-free sulfuric acid R* and 30 volumes of *water R*. Shake, centrifuge for 5 min, decant the supernatant and allow the inverted tube to drain on filter paper. Determine the nitrogen in the centrifugation residue by the method of sulfuric acid digestion (*2.5.9*) and calculate the content of protein by multiplying the result by 6.25.

Protein composition

Zone electrophoresis (*2.2.31*).

Use strips of suitable cellulose acetate gel or suitable agarose gel as the supporting medium and *barbital buffer solution pH 8.6 R1* as the electrolyte solution.

If cellulose acetate is the supporting material, the method described below can be used. If agarose gels are used, and because they are normally part of an automated system, the manufacturer's instructions are followed instead.

Test solution Dilute the preparation to be examined with a 9 g/L solution of *sodium chloride R* to an immunoglobulin concentration of 30 g/L.

Reference solution Reconstitute *human immunoglobulin for electrophoresis BRP* and dilute with a 9 g/L solution of *sodium chloride R* to a protein concentration of 30 g/L.

To a strip apply 4.0 µL of the test solution as a 10 mm band or apply 0.4 µL per millimetre if a narrower strip is used. To another strip apply in the same manner the same volume of the reference solution. Apply a suitable electric field such that the albumin band of normal human serum applied on a control strip migrates at least 30 mm. Stain the strips with *amido black 10B solution R* for 5 min. Decolourise with a mixture of 10 volumes of *glacial acetic acid R* and 90 volumes of *methanol R* so that the background is just free of colour. Develop the transparency of the strips with a mixture of 19 volumes of *glacial acetic acid R* and 81 volumes of *methanol R*. Measure the absorbance of the bands at 600 nm in an instrument having a linear response over the range of measurement. Calculate the result as the mean of 3 measurements of each strip.

System suitability In the electropherogram obtained with the reference solution, the proportion of protein in the principal band is within the limits stated in the leaflet accompanying the reference preparation.

Results In the electropherogram obtained with the test solution, not more than 5 per cent of protein has a mobility different from that of the principal band. This limit is not applicable if albumin has been added to the preparation as a stabiliser; for such preparations, a test for protein composition is carried out during manufacture before addition of the stabiliser.

Molecular size distribution

Size exclusion chromatography (*2.2.30*).

Test solution Dilute the preparation to be examined with a 9 g/L solution of *sodium chloride R* to a concentration suitable for the chromatographic system used. A concentration in the range of 4-12 g/L and injection of 50-600 µg of protein are usually suitable.

Reference solution Dilute *human immunoglobulin (molecular size) BRP* with a 9 g/L solution of *sodium chloride R* to the same protein concentration as the test solution.

Column:
— *size*: l = 0.6 m, Ø = 7.5 mm, or l = 0.3 m, Ø = 7.8 mm;
— *stationary phase*: *hydrophilic silica gel for chromatography R* of a grade suitable for fractionation of globular proteins with relative molecular masses in the range 10 000 to 500 000.

Mobile phase Dissolve 4.873 g of *disodium hydrogen phosphate dihydrate R*, 1.741 g of *sodium dihydrogen phosphate monohydrate R*, 11.688 g of *sodium chloride R* and 50 mg of *sodium azide R* in 1 L of *water R*.

Flow rate 0.5 mL/min.

Detection Spectrophotometer at 280 nm.

Identification of peaks In the chromatogram obtained with the reference solution, the principal peak corresponds to the

www.webofpharma.com

IgG monomer and there is a peak corresponding to the dimer with a relative retention to the principal peak of about 0.85; identify the peaks in the chromatogram obtained with the test solution by comparison with the chromatogram obtained with the reference solution; any peak with a retention time shorter than that of the dimer corresponds to polymers and aggregates.

Results In the chromatogram obtained with the test solution:

— *retention time*: for the monomer and for the dimer, the retention time relative to the corresponding peak in the chromatogram obtained with the reference solution is 1 ± 0.02;

— *peak area*: the sum of the peak areas of the monomer and the dimer represent not less than 90 per cent of the total area of the chromatogram and the sum of the peak areas of polymers and aggregates represents not more than 3 per cent of the total area of the chromatogram. This requirement does not apply to products where albumin has been added as a stabiliser; for products stabilised with albumin, a test for distribution of molecular size is carried out during manufacture before addition of the stabiliser.

Anticomplementary activity (*2.6.17*)
The consumption of complement is not greater than 50 per cent (1 CH_{50} per milligram of immunoglobulin).

Prekallikrein activator (*2.6.15*)
Maximum 35 IU/mL, calculated with reference to a dilution of the preparation to be examined containing 30 g/L of immunoglobulin.

Anti-A and anti-B haemagglutinins (*2.6.20, Method B*)
It complies with the test for anti-A and anti-B haemagglutinins (direct method).

Anti-D antibodies (*2.6.26*)
It complies with the test for anti-D antibodies in human immunoglobulin.

Antibody to hepatitis B surface antigen
Minimum 0.5 IU per gram of immunoglobulin, determined by a suitable immunochemical method (*2.7.1*).

Immunoglobulin A.
As determined by a suitable immunochemical method (*2.7.1*), the content of immunoglobulin A is not greater than the maximum content stated on the label.

Water
Determined by a suitable method, such as the semi-micro determination of water (*2.5.12*), loss on drying (*2.2.32*) or near-infrared spectroscopy (*2.2.40*), the water content is within the limits approved by the competent authority.

Sterility (*2.6.1*)
It complies with the test.

Pyrogens (*2.6.8*) **or Bacterial endotoxins** (*2.6.14*)
It complies with the test for pyrogens or, preferably and where justified and authorised, with a validated *in vitro* test such as the bacterial endotoxin test.

For the pyrogen test, inject per kilogram of the rabbit's mass a volume equivalent to 0.5 g of immunoglobulin, but not more than 10 mL per kilogram of the rabbit's mass.

Where the bacterial endotoxin test is used, the preparation to be examined contains less than 0.5 IU of endotoxin per millilitre for solutions with a protein content not greater than 50 g/L, and less than 1.0 IU of endotoxin per millilitre for solutions with a protein content greater than 50 g/L but not greater than 100 g/L.

STORAGE
Liquid preparation: in a colourless glass container, protected from light, at the temperature stated on the label.

Freeze-dried preparation: in an airtight colourless glass container, protected from light, at a temperature not exceeding 25 °C.

LABELLING
The label states:
— for liquid preparations, the volume of the preparation in the container and the protein content expressed in grams per litre;
— for freeze-dried preparations:
  — the quantity of protein in the container;
  — the name or composition and the volume of the reconstituting liquid to be added;
— the amount of immunoglobulin in the container;
— the route of administration;
— the distribution of subclasses of immunoglobulin G present in the preparation;
— where applicable, the amount of albumin added as a stabiliser;
— the maximum content of immunoglobulin A.

Ph Eur

Normal Immunoglobulin for Subcutaneous Administration

(Human Normal Immunoglobulin for Subcutaneous Administration, Ph. Eur. monograph 2788)

Ph Eur

DEFINITION
Sterile liquid or freeze-dried preparation containing immunoglobulins, mainly immunoglobulin G (IgG). Other proteins may be present. Human normal immunoglobulin for subcutaneous administration contains the IgG antibodies of normal subjects and is intended for subcutaneous administration. The preparation may contain excipients such as stabilisers.

This monograph does not apply to products intentionally prepared to contain fragments of IgG or chemically modified IgG.

Human normal immunoglobulin for subcutaneous administration is obtained from plasma that complies with the monograph *Human plasma for fractionation (0853)*.

PRODUCTION
The method of preparation includes a step or steps that have been shown to remove or to inactivate known agents of infection; if substances are used for inactivation of viruses, it shall have been shown that any residues present in the final product have no adverse effects on the patients treated with the immunoglobulin.

The method of preparation also includes a step or steps that have been shown to remove thrombosis-generating agents. Emphasis is given to the identification of activated coagulation factors and their zymogens and process steps that may cause their activation. Consideration is also to be given to other procoagulant agents that could be introduced by the manufacturing process.

The product shall have been shown, by suitable tests in animals and evaluation during clinical trials, to be well tolerated when administered subcutaneously. Any stabilising

www.webofpharma.com

agent used shall have been shown to have no deleterious effect on the final product in the amount present.

Human normal immunoglobulin for subcutaneous administration is prepared from pooled material from not fewer than 1000 donors by a method that has been shown to yield a product that:
- does not transmit infection;
- at a protein concentration of 50 g/L, contains at least 2 antibodies (1 viral and 1 bacterial) for which an International Standard or reference preparation is available, the concentration of such antibodies being at least 3 times that in the initial pooled material;
- has a defined distribution of IgG subclasses;
- complies with the test for Fc function of immunoglobulin (*2.7.9*);
- does not exhibit thrombogenic (procoagulant) activity.

Human normal immunoglobulin for subcutaneous administration is prepared as a stabilised solution, for example in a 9 g/L solution of sodium chloride, a 22.5 g/L solution of glycine or, if the preparation is to be freeze-dried, a 60 g/L solution of glycine. No antibiotic is added to the plasma used. Preparations do not contain an antimicrobial preservative. The solution is passed through a bacteria-retentive filter. The preparation may subsequently be freeze-dried and the containers closed under vacuum or under an inert gas.

The stability of the preparation is demonstrated by suitable tests carried out during development studies.

CHARACTERS

Appearance

- *liquid preparation*: clear or slightly opalescent, colourless or pale-yellow or light-brown liquid; during storage it may show formation of slight turbidity or a small amount of visible particulate matter;
- *freeze-dried preparation*: white or slightly yellow powder or solid friable mass, hygroscopic.

For the freeze-dried preparation, reconstitute as stated on the label immediately before carrying out the identification and the tests, except those for solubility and water.

IDENTIFICATION

Examine by a suitable immunoelectrophoresis technique. Using antiserum to normal human serum, compare normal human serum and the preparation to be examined, both diluted to obtain a protein concentration of 10 g/L.
The main component of the preparation to be examined corresponds to the IgG component of normal human serum. The preparation to be examined may show the presence of small quantities of other plasma proteins; if human albumin has been added as a stabiliser, it may be seen as a component.

TESTS

Solubility

For the freeze-dried preparation, to a container of the preparation to be examined add the volume of the liquid stated on the label at the recommended temperature.
The preparation dissolves completely within 20 min at 20-25 °C.

pH (*2.2.3*)

4.6 to 7.2.

Dilute the preparation to be examined with a 9 g/L solution of *sodium chloride R* to obtain a protein concentration of 10 g/L.

Total protein

The preparation has a protein concentration of not less than 100 g/L and not more than 220 g/L and contains not less than 90 per cent and not more than 110 per cent of the quantity of protein stated on the label.

Dilute the preparation to be examined with a 9 g/L solution of *sodium chloride R* to obtain a protein concentration of about 7.5 mg/mL. Place 2.0 mL of this solution in a round-bottomed centrifuge tube and add 2 mL of a 75 g/L solution of *sodium molybdate R* and 2 mL of a mixture of 1 volume of *nitrogen-free sulfuric acid R* and 30 volumes of *water R*. Shake, centrifuge for 5 min, decant the supernatant and allow the inverted tube to drain on filter paper. Determine the nitrogen in the centrifugation residue by the method of sulfuric acid digestion (*2.5.9*) and calculate the content of protein by multiplying the result by 6.25.

Protein composition

Zone electrophoresis (*2.2.31*).

Use strips of suitable cellulose acetate gel or suitable agarose gel as the supporting medium and *barbital buffer solution pH 8.6 R1* as the electrolyte solution.

If cellulose acetate is the supporting material, the method described below can be used. If agarose gels are used, and because they are normally part of an automated system, the manufacturer's instructions are followed instead.

Test solution Dilute the preparation to be examined with a 9 g/L solution of *sodium chloride R* to obtain a protein concentration of 30 g/L.

Reference solution Reconstitute *human immunoglobulin for electrophoresis BRP* and dilute with a 9 g/L solution of *sodium chloride R* to obtain a protein concentration of 30 g/L.

To a strip apply 4.0 µL of the test solution as a 10 mm band or apply 0.4 µL per millimetre if a narrower strip is used. To another strip apply in the same manner the same volume of the reference solution. Apply a suitable electric field such that the albumin band of normal human serum applied on a control strip migrates at least 30 mm. Stain the strip with *amido black 10B solution R* for 5 min. Decolourise with a mixture of 10 volumes of *glacial acetic acid R* and 90 volumes of *methanol R* so that the background is just free of colour. Develop the transparency of the strips with a mixture of 19 volumes of *glacial acetic acid R* and 81 volumes of *methanol R*. Measure the absorbance of the bands at 600 nm in an instrument having a linear response over the range of measurement. Calculate the result as the mean of 3 measurements of each strip.

System suitability In the electropherogram obtained with the reference solution, the proportion of protein in the principal band is within the limits stated in the leaflet accompanying the reference preparation.

Results In the electropherogram obtained with the test solution, not more than 10 per cent of protein has a mobility different from that of the principal band. This limit is not applicable if albumin has been added to the preparation as a stabiliser; for such preparations, a test for protein composition is carried out during manufacture before addition of the stabiliser.

Molecular-size distribution

Size-exclusion chromatography (*2.2.30*).

Test solution Dilute the preparation to be examined with a 9 g/L solution of *sodium chloride R* to a concentration suitable for the chromatographic system used. A concentration in the range of 4-12 g/L and injection of 50-600 µg of protein are usually suitable.

www.webofpharma.com

Reference solution Dilute *human immunoglobulin (molecular size) BRP* with a 9 g/L solution of *sodium chloride R* to the same protein concentration as the test solution.

Column:
— *size*: *l* = 0.6 m, Ø = 7.5 mm [or *l* = 0.3 m, Ø = 7.8 mm];
— *stationary phase*: *hydrophilic silica gel for chromatography R*, of a grade suitable for fractionation of globular proteins with relative molecular masses in the range 10 000 to 500 000.

Mobile phase Dissolve 4.873 g of *disodium hydrogen phosphate dihydrate R*, 1.741 g of *sodium dihydrogen phosphate monohydrate R*, 11.688 g of *sodium chloride R* and 50 mg of *sodium azide R* in 1 L of *water R*.

Flow rate 0.5 mL/min.

Detection Spectrophotometer at 280 nm.

Identification of peaks In the chromatogram obtained with the reference solution, the principal peak corresponds to the IgG monomer and there is a peak corresponding to the dimer with a relative retention to the principal peak of about 0.85. Identify the peaks in the chromatogram obtained with the test solution by comparison with the chromatogram obtained with the reference solution; any peak with a retention time less than that of the dimer corresponds to polymers and aggregates.

Results In the chromatogram obtained with the test solution:
— *retention time*: for the monomer and for the dimer, the retention time relative to the corresponding peak in the chromatogram obtained with the reference solution is 1 ± 0.02;
— *peak area*: the sum of the peak areas of the monomer and the dimer represent not less than 85 per cent of the total area of the chromatogram and the sum of the peak areas of polymers and aggregates represents not more than 10 per cent of the total area of the chromatogram. This requirement is not applicable if albumin has been added as a stabiliser; for such preparations, a test for molecular-size distribution is carried out during manufacture before addition of the stabiliser.

Anti-A and anti-B haemagglutinins (*2.6.20, Method B*)
It complies with the test.

Anti-D antibodies (*2.6.26*)
It complies with the test.

Antibody to hepatitis B surface antigen
Minimum 0.5 IU per gram of immunoglobulin, determined by a suitable immunochemical method (*2.7.1*).

Immunoglobulin A
As determined by a suitable immunochemical method (*2.7.1*), the content of immunoglobulin A is not greater than the maximum content stated on the label.

Water
Determined by a suitable method, such as the semi-micro determination of water (*2.5.12*), loss on drying (*2.2.32*) or near-infrared spectroscopy (*2.2.40*), the water content is within the limits approved by the competent authority.

Sterility (*2.6.1*)
It complies with the test.

Pyrogens (*2.6.8*) **or Bacterial endotoxins** (*2.6.14*)
It complies with the test for pyrogens or, preferably and where justified and authorised, with a validated *in vitro* test such as the bacterial endotoxin test.

For the pyrogen test, inject 1 mL per kilogram of the rabbit's mass.

Where the bacterial endotoxin test is used, the preparation to be examined contains less than 5 IU of endotoxin per millilitre.

STORAGE
In an airtight, colourless glass container, protected from light, at the temperature stated on the label.

LABELLING
The label states:
— for liquid preparations, the volume of the preparation in the container and the protein content expressed in grams per litre;
— for freeze-dried preparations:
  — the quantity of protein in the container;
  — the name or composition and the volume of the reconstituting liquid to be added;
— the route of administration;
— the distribution of subclasses of IgG present in the preparation;
— where applicable, the amount of albumin added as a stabiliser;
— the maximum content of immunoglobulin A.

Ph Eur

Anti-D (Rh0) Immunoglobulin

(Human Anti-D Immunoglobulin, Ph. Eur. monograph 0557)

Ph Eur

DEFINITION
Sterile liquid or freeze-dried preparation containing immunoglobulins, mainly immunoglobulin G.
The preparation is intended for intramuscular administration. It contains specific antibodies against erythrocyte D-antigen and may also contain small quantities of other blood-group antibodies. *Human normal immunoglobulin for intramuscular administration (0338)* and/or *Human albumin solution (0255)* may be added.

It complies with the monograph *Human normal immunoglobulin for intramuscular administration (0338)*, except for the minimum number of donors and the minimum total protein content.

The assay of human anti-D immunoglobulin (*2.7.13*) is carried out, as prescribed below under Potency.

For products prepared by a method that eliminates immunoglobulins with specificities other than anti-D, where authorised, the test for antibodies to hepatitis B surface antigen is not required.

PRODUCTION
Human anti-D immunoglobulin is preferably obtained from the plasma of donors with a sufficient titre of previously acquired anti-D antibodies. Where necessary, in order to ensure an adequate supply of human anti-D immunoglobulin, it is obtained from plasma derived from donors immunised with D-positive erythrocytes that are compatible in relevant blood group systems in order to avoid formation of undesirable antibodies.

ERYTHROCYTE DONORS
Erythrocyte donors comply with the requirements for donors prescribed in the monograph *Human plasma for fractionation (0853)*.

www.webofpharma.com

IMMUNISATION

Immunisation of the plasma donor is carried out under proper medical supervision. Recommendations concerning donor immunisation, including testing of erythrocyte donors, have been formulated by the World Health Organization (*Requirements for the collection, processing and quality control of blood, blood components and plasma derivatives*, WHO Technical Report Series, No. 840, 1994 or subsequent revision).

POOLED PLASMA

To limit the potential B19 virus burden in plasma pools used for the manufacture of anti-D immunoglobulin, the plasma pool is tested for B19 virus using validated nucleic acid amplification techniques (*2.6.21*).

B19 virus DNA

Maximum 10.0 IU/µL.

A positive control with 10.0 IU of B19 virus DNA per microlitre and, to test for inhibitors, an internal control prepared by addition of a suitable marker to a sample of the plasma pool are included in the test. The test is invalid if the positive control is non-reactive or if the result obtained with the internal control indicates the presence of inhibitors.

B19 virus DNA for NAT testing BRP is suitable for use as a positive control.

If *Human normal immunoglobulin for intramuscular administration (0338)* and/or *Human albumin solution (0255)* are added to the preparation, the plasma pool or pools from which they are derived comply with the above requirement for B19 virus DNA.

POTENCY

Human anti-D immunoglobulin (*2.7.13, Method A*)

The estimated potency is not less than 90 per cent of the stated potency. The confidence limits ($P = 0.95$) are not less than 80 per cent and not more than 120 per cent of the estimated potency.

Method B or C (*2.7.13*) may be used for potency determination if a satisfactory correlation with the results obtained by Method A has been established for the particular product.

STORAGE

See *Human normal immunoglobulin for intramuscular administration (0338)*.

LABELLING

See *Human normal immunoglobulin for intramuscular administration (0338)*.

The label states the number of International Units per container.

Ph Eur

Anti-D Immunoglobulin for Intravenous Use

(Human Anti-D Immunoglobulin for Intravenous Administration, Ph. Eur. monograph 1527)

Ph Eur

DEFINITION

Sterile liquid or freeze-dried preparation containing immunoglobulins, mainly immunoglobulin G. It contains specific antibodies against erythrocyte D-antigen and may also contain small quantities of other blood-group antibodies.

Human normal immunoglobulin for intravenous administration (0918) and/or *Human albumin solution (0255)* may be added.

It complies with the monograph *Human normal immunoglobulin for intravenous administration (0918)*, except for the minimum number of donors, the minimum total protein content, the limit for osmolality and the limit for prekallikrein activator.

The test for anti-D antibodies (*2.6.26*) prescribed in the monograph *Human normal immunoglobulin for intravenous administration (0918)* is not carried out, since it is replaced by the assay of human anti-D immunoglobulin (*2.7.13*) as prescribed below under Potency.

For products prepared by a method that eliminates immunoglobulins with specificities other than anti-D, where authorised, the test for antibodies to hepatitis B surface antigen is not required; a suitable test for Fc function is carried out instead of that described in general chapter *2.7.9*, which is not applicable to such a product.

PRODUCTION

Human anti-D immunoglobulin is preferably obtained from the plasma of donors with a sufficient titre of previously acquired anti-D antibodies. Where necessary, in order to ensure an adequate supply of human anti-D immunoglobulin, it is obtained from plasma derived from donors immunised with D-positive erythrocytes that are compatible in relevant blood group systems in order to avoid formation of undesirable antibodies.

ERYTHROCYTE DONORS

Erythrocyte donors comply with the requirements for donors prescribed in the monograph *Human plasma for fractionation (0853)*.

IMMUNISATION

Immunisation of the plasma donor is carried out under proper medical supervision. Recommendations concerning donor immunisation, including testing of erythrocyte donors, have been formulated by the World Health Organization (*Requirements for the collection, processing and quality control of blood, blood components and plasma derivatives*, WHO Technical Report Series, No. 840, 1994 or subsequent revision).

POOLED PLASMA

To limit the potential B19 virus burden in plasma pools used for the manufacture of anti-D immunoglobulin, the plasma pool is tested for B19 virus using validated nucleic acid amplification techniques (*2.6.21*).

B19 virus DNA

Maximum 10.0 IU/µL.

A positive control with 10.0 IU of B19 virus DNA per microlitre and, to test for inhibitors, an internal control prepared by addition of a suitable marker to a sample of the plasma pool are included in the test. The test is invalid if the positive control is non-reactive or if the result obtained with the internal control indicates the presence of inhibitors.

B19 virus DNA for NAT testing BRP is suitable for use as a positive control.

If *Human normal immunoglobulin for intravenous administration (0918)* and/or *Human albumin solution (0255)* are added to the preparation, the plasma pool or pools from which they are derived comply with the above requirement for B19 virus DNA.

www.webofpharma.com

ASSAY

Human anti-D immunoglobulin (*2.7.13, Method A*)
The estimated potency is not less than 90 per cent of the stated potency. The confidence limits ($P = 0.95$) are not less than 80 per cent and not more than 120 per cent of the estimated potency.

Method B or C (*2.7.13*) may be used for potency determination if a satisfactory correlation with the results obtained by Method A has been established for the particular product.

STORAGE

See *Human normal immunoglobulin for intravenous administration (0918)*.

LABELLING

See *Human normal immunoglobulin for intravenous administration (0918)*.

The label states the number of International Units per container.

Ph Eur

Hepatitis A Immunoglobulin

(Human Hepatitis A Immunoglobulin, Ph. Eur. monograph 0769)

Ph Eur

DEFINITION

Sterile liquid or freeze-dried preparation containing immunoglobulins, mainly immunoglobulin G.
The preparation is intended for intramuscular administration. It is obtained from plasma from selected donors having antibodies against hepatitis A virus. *Human normal immunoglobulin for intramuscular administration (0338)* may be added.

It complies with the monograph on *Human normal immunoglobulin for intramuscular administration (0338)*, except for the minimum number of donors and the minimum total protein content.

POTENCY

The potency is determined by comparing the antibody titre of the immunoglobulin to be examined with that of a reference preparation calibrated in International Units, using an immunoassay of suitable sensitivity and specificity (*2.7.1*).

The International Unit is the activity contained in a stated amount of the International Standard for anti-hepatitis A immunoglobulin. The equivalence in International Units of the International Standard is stated by the World Health Organization.

Human hepatitis A immunoglobulin BRP is calibrated in International Units by comparison with the International Standard.

The stated potency is not less than 600 IU/mL.
The estimated potency is not less than the stated potency.
The confidence limits ($P = 0.95$) are not less than 80 per cent and not more than 125 per cent of the estimated potency.

STORAGE

See *Human normal immunoglobulin for intramuscular administration (0338)*.

LABELLING

See *Human normal immunoglobulin for intramuscular administration (0338)*.

The label states the number of International Units per container.

Ph Eur

Hepatitis B Immunoglobulin

(Human Hepatitis B Immunoglobulin, Ph. Eur. monograph 0722)

Ph Eur

DEFINITION

Sterile liquid or freeze-dried preparation containing immunoglobulins, mainly immunoglobulin G.
The preparation is intended for intramuscular or subcutaneous administration. It is obtained from plasma from selected and/or immunised donors having antibodies against hepatitis B surface antigen. *Human normal immunoglobulin for intramuscular administration (0338)* or *Human normal immunoglobulin for subcutaneous administration (2788)* may be added.

Depending on the route of administration, it complies with the monograph on *Human normal immunoglobulin for intramuscular administration (0338)* or *Human normal immunoglobulin for subcutaneous administration (2788)*, except for the minimum number of donors and the minimum total protein content.

POTENCY

The potency is determined by comparing the antibody titre of the immunoglobulin to be examined with that of a reference preparation calibrated in International Units, using an immunoassay of suitable sensitivity and specificity (*2.7.1*).

The International Unit is the activity contained in a stated amount of the International Standard for anti-hepatitis B immunoglobulin. The equivalence in International Units of the International Standard is stated by the World Health Organization.

Human hepatitis B immunoglobulin BRP is calibrated in International Units by comparison with the International Standard.

The stated potency is not less than 100 IU/mL.
The estimated potency is not less than the stated potency.
The confidence limits ($P = 0.95$) are not less than 80 per cent and not more than 125 per cent of the estimated potency.

STORAGE

See *Human normal immunoglobulin for intramuscular administration (0338)* or *Human normal immunoglobulin for subcutaneous administration (2788)*.

LABELLING

See *Human normal immunoglobulin for intramuscular administration (0338)* or *Human normal immunoglobulin for subcutaneous administration (2788)*.

The label states the number of International Units per container.

Ph Eur

www.webofpharma.com

Hepatitis B Immunoglobulin for Intravenous Use

(Human Hepatitis B Immunoglobulin for Intravenous Administration, Ph. Eur. monograph 1016)

Ph Eur

DEFINITION

Sterile liquid or freeze-dried preparation containing immunoglobulins, mainly immunoglobulin G. It is obtained from plasma from selected and/or immunised donors having antibodies against hepatitis B surface antigen. *Human normal immunoglobulin for intravenous administration (0918)* may be added.

It complies with the monograph *Human normal immunoglobulin for intravenous administration (0918)*, except for the minimum number of donors, the minimum total protein content and the limit for osmolality.

POTENCY

The potency is determined by comparing the antibody titre of the immunoglobulin to be examined with that of a reference preparation calibrated in International Units, using an immunoassay (*2.7.1*) of suitable sensitivity and specificity.

The International Unit is the activity contained in a stated amount of the International Standard for anti-hepatitis B immunoglobulin. The equivalence in International Units of the International Standard is stated by the World Health Organization.

Human hepatitis B immunoglobulin BRP is calibrated in International Units by comparison with the International Standard.

The stated potency is not less than 50 IU/mL. The estimated potency is not less than the stated potency. The confidence limits ($P = 0.95$) are not less than 80 per cent and not more than 125 per cent of the estimated potency.

STORAGE

See *Human normal immunoglobulin for intravenous administration (0918)*.

LABELLING

See *Human normal immunoglobulin for intravenous administration (0918)*.

The label states the minimum number of International Units of hepatitis B immunoglobulin per container.

Ph Eur

Measles Immunoglobulin

(Human Measles Immunoglobulin, Ph. Eur. monograph 0397)

Ph Eur

DEFINITION

Sterile liquid or freeze-dried preparation containing immunoglobulins, mainly immunoglobulin G.
The preparation is intended for intramuscular administration. It is obtained from plasma containing specific antibodies against measles virus. *Human normal immunoglobulin for intramuscular administration (0338)* may be added.

It complies with the monograph on *Human normal immunoglobulin for intramuscular administration (0338)*, except for the minimum number of donors and the minimum total protein content.

POTENCY

The potency of the liquid preparation and of the freeze-dried preparation after reconstitution as stated on the label is not less than 50 IU per millilitre of neutralising antibody against measles virus.

The potency is determined by comparing the antibody titre of the immunoglobulin to be examined with that of a reference preparation calibrated in International Units, using a challenge dose of measles virus in a suitable cell culture system. An alternative method may be used providing that the competent authority is satisfied that it correlates with the determination of neutralising activity for the measles virus by comparison with the reference preparation.

The International Unit is the specific neutralising activity for measles virus contained in a stated amount of the International Standard for human anti-measles serum.
The equivalence in International Units of the International Reference Preparation is stated by the World Health Organization.

Method

Prepare serial 2-fold dilutions of the immunoglobulin to be examined and of the reference preparation. Mix each dilution with an equal volume of a suspension of measles virus containing about 100 $CCID_{50}$ in 0.1 mL and incubate protected from light at 37 °C for 2 h. Using not fewer than 6 cell cultures per mixture, inoculate 0.2 mL of each mixture into each of the cell cultures allocated to that mixture and incubate for not less than 10 days. Examine the cultures for viral activity and compare the dilution containing the smallest quantity of the immunoglobulin which neutralises the virus with that of the corresponding dilution of the reference preparation.

Calculate the potency of the immunoglobulin to be examined in International Units per millilitre of neutralising antibody against measles virus.

STORAGE

See *Human normal immunoglobulin for intramuscular administration (0338)*.

LABELLING

See *Human normal immunoglobulin for intramuscular administration (0338)*.

The label states the number of International Units per container.

Ph Eur

Human α-1-proteinase Inhibitor

(Ph. Eur. monograph 2387)

Ph Eur

DEFINITION

Sterile liquid or freeze-dried preparation of a plasma protein fraction containing mainly human α-1-proteinase inhibitor (also known as human α-1-antitrypsin or α-1-antiproteinase). Human α-1-proteinase inhibitor is a glycoprotein existing in isoforms with different isoelectric points and is the most abundant multifunctional serine proteinase inhibitor in human plasma.

www.webofpharma.com

It is obtained from human plasma that complies with the monograph *Human plasma for fractionation (0853)*, using a suitable fractionation process and further purification steps. Other plasma proteins may be present. The preparation may contain excipients such as stabilisers.

PRODUCTION

GENERAL PROVISIONS

The method of preparation is designed to maintain functional integrity of α-1-proteinase inhibitor. It includes a step or steps that have been shown to remove or to inactivate known agents of infection. The subsequent purification procedure must be validated to demonstrate that the concentration of any substances used for inactivation of viruses during production is reduced to a suitable level and that any residues are such as not to compromise the safety of the preparation for patients.

The specific activity is not less than 0.35 mg of active human α-1-proteinase inhibitor per milligram of total protein. The ratio of human α-1 proteinase inhibitor activity to human α-1-proteinase inhibitor antigen is not less than 0.7.

No antimicrobial preservative or antibiotic is added.

The solution is passed through a bacteria-retentive filter and distributed aseptically into the final containers. It may be subsequently freeze-dried.

CONSISTENCY OF THE METHOD OF PRODUCTION

It shall be demonstrated that the manufacturing process yields a product with a consistent composition. It is evaluated by suitable analytical procedures that are determined during process development, and which include:

- — assay of human α-1-proteinase inhibitor activity;
- — determination of specific human α-1-proteinase inhibitor activity, expressed as the ratio of active human α-1-proteinase inhibitor to total protein;
- — characterisation of isoform composition and protein structure by suitable methods such as isoelectric focusing (*2.2.54*), spectrometric methods (for example, mass spectrometry) or capillary electrophoresis (*2.2.47*);
- — determination of the ratio of human α-1-proteinase inhibitor activity to human α-1-proteinase inhibitor antigen;
- — characterisation of accompanying plasma proteins that might be present, by a set of suitable methods such as SDS-PAGE, cellulose acetate electrophoresis or capillary zone electrophoresis (*2.2.31*) and quantitative determination of relevant accompanying plasma proteins;
- — determination of molecular-size distribution, used to quantify the polymeric forms of human α-1-proteinase inhibitor; consideration is given to the potential presence of accompanying proteins that might affect the results.

CHARACTERS

Appearance

- — *liquid preparations*: clear or slightly opalescent, colourless or pale yellow or pale green or pale brown;
- — *freeze-dried preparations*: powders or solid friable masses, hygroscopic, white or pale yellow or pale brown.

If the preparation to be examined is freeze-dried, reconstitute it as stated on the label immediately before carrying out the identification, tests (except those for solubility and water) and assay.

IDENTIFICATION

It complies with the limits of the assay.

TESTS

pH (*2.2.3*)

6.5 to 7.8.

Solubility

For freeze-dried preparations, add to a container of the preparation to be examined the volume of the liquid stated on the label at room temperature. The preparation dissolves completely, giving a clear, colourless or pale green or pale yellow or pale brown solution.

Osmolality (*2.2.35*)

Minimum 210 mosmol/kg.

Total protein

Dilute the preparation to be examined with a 9 g/L solution of *sodium chloride R* to obtain a protein concentration of about 7.5 mg/mL. To 2.0 mL of this solution in a round-bottomed centrifuge tube, add 2 mL of a 75 g/L solution of *sodium molybdate R* and 2 mL of a mixture of 1 volume of *nitrogen-free sulfuric acid R* and 30 volumes of *water R*. Shake, centrifuge for 5 min, decant the supernatant and allow the inverted tube to drain on filter paper. Determine the nitrogen in the residue by the method of sulfuric acid digestion (*2.5.9*) and calculate the protein content by multiplying by 6.25.

Water

Determined by a suitable method, such as the semi-micro determination of water (*2.5.12*), loss on drying (*2.2.32*) or near-infrared spectroscopy (*2.2.40*), the water content is within the limits approved by the competent authority.

Sterility (*2.6.1*)

It complies with the test.

Pyrogens (*2.6.8*) **or Bacterial endotoxins** (*2.6.14*)

It complies with the test for pyrogens or, preferably and where justified and authorised, with a validated *in vitro* test such as the bacterial endotoxin test.

For the pyrogen test, inject per kilogram of the rabbit's mass a volume equivalent to not less than 60 mg of human α-1-proteinase inhibitor. Where the bacterial endotoxin test is used, the preparation to be examined contains less than 0.08 IU of endotoxin per milligram of human α-1-proteinase inhibitor.

ASSAY

Assay of human α-1-proteinase inhibitor (*2.7.32*)

The estimated potency is not less than 80 per cent and not more than 120 per cent of the stated potency.

The confidence limits (P = 0.95) are not less than 80 per cent and not more than 120 per cent of the estimated potency.

STORAGE

In an airtight and sterile container, at a temperature not exceeding 25 °C, unless otherwise justified and authorised.

LABELLING

The label states:

- — the potency of active (functional) human α-1-proteinase inhibitor per container;
- — the name and quantity of any added substances;
- — the quantity of protein in the container;
- — the route of administration;
- — where applicable, the name and volume of the liquid to be used for reconstitution;
- — that the transmission of infectious agents cannot be totally excluded when medicinal products prepared from human blood or plasma are administered.

www.webofpharma.com

Human C1-Esterase Inhibitor

(Ph. Eur. monograph 2818)

Action and use
Prophylaxis and treatment of hereditary angioedema.

Ph Eur

DEFINITION
Plasma protein fraction containing mainly human C1-esterase inhibitor (also known as C1-inhibitor or C1-INH). Human C1-esterase inhibitor is a soluble, single-chain glycoprotein containing 478 amino-acid residues. Human C1-esterase inhibitor belongs to the group of serine protease inhibitors. It is obtained from human plasma that complies with the monograph *Human plasma for fractionation (0853)*, using a suitable fractionation process and further purification steps. Other plasma proteins may be present.

PRODUCTION
The method of preparation includes a step or steps that have been shown to remove or to inactivate known agents of infection; if substances are used for inactivation of viruses during production, the subsequent purification procedure must be validated to demonstrate that the concentration of these substances is reduced to a suitable level and any residues are such as not to compromise the safety of the preparation for patients.

Human C1-esterase inhibitor is purified. The method of preparation is designed to maintain the functional integrity of human C1-esterase inhibitor. Buffers and other auxiliary substances such as a stabiliser may be included. The solution is passed through a bacteria-retentive filter, distributed aseptically into the final containers and immediately frozen. It is subsequently freeze-dried and the containers are closed under vacuum or under an inert gas. No antimicrobial preservative is added at any stage of production.

CONSISTENCY OF THE METHOD OF PRODUCTION
It shall be demonstrated that the manufacturing process yields a product having a consistent composition. This is evaluated by suitable analytical procedures that are determined during process development and that normally include:
- assay of human C1-esterase inhibitor (*2.7.34*);
- determination of specific human C1-esterase inhibitor activity, expressed as the ratio of active human C1-esterase inhibitor content to total protein content;
- determination of molecular-size distribution by size-exclusion chromatography (*2.2.30*);
- molecular identification of human C1-esterase inhibitor, characterisation of accompanying plasma proteins that might be present, by a set of suitable methods such as SDS-PAGE, cellulose acetate electrophoresis or capillary zone electrophoresis (*2.2.31*, *2.2.47*) and quantitative determination of relevant accompanying plasma proteins.

CHARACTERS
Appearance
White, pale yellow, pale blue or greenish, hygroscopic powder or friable solid.

Reconstitute the preparation to be examined as stated on the label immediately before carrying out the identification, tests (except those for solubility and water) and assay.

IDENTIFICATION
It complies with the limits of the assay.

TESTS
Solubility
To the contents of a container of the preparation to be examined add the volume of the solvent stated on the label at the recommended temperature. The preparation dissolves completely with gentle swirling within the limits approved by the competent authority, giving a clear, colourless, pale yellow, pale blue or greenish solution.

pH (*2.2.3*)
6.5 to 7.5.

Osmolality (*2.2.35*)
Minimum 200 mosmol/kg.

Total protein
If necessary, dilute an accurately measured volume of the reconstituted preparation to be examined with a 9 g/L solution of *sodium chloride R* to obtain a protein concentration of about 7.5 mg/mL. Place 2.0 mL of this solution in a round-bottomed centrifuge tube and add 2 mL of a 75 g/L solution of *sodium molybdate R* and 2 mL of a mixture of 1 volume of *nitrogen-free sulfuric acid R* and 30 volumes of *water R*. Shake, centrifuge for 5 min, decant the supernatant and allow the inverted tube to drain on filter paper. Determine the nitrogen in the residue by the method of sulfuric acid digestion (*2.5.9*) and calculate the protein content by multiplying the result by 6.25. The protein content is within the limits approved by the competent authority.

Specific activity
Minimum 4 IU/mg.

Calculate the ratio of active human C1-esterase inhibitor content (as determined under Assay) to total protein content.

Water
Determined by a suitable method, such as the semi-micro determination of water (*2.5.12*), loss on drying (*2.2.32*) or near-infrared spectroscopy (*2.2.40*), the water content is within the limits approved by the competent authority.

Sterility (*2.6.1*)
It complies with the test.

Pyrogens (*2.6.8*) **or Bacterial endotoxins** (*2.6.14*)
It complies with the test for pyrogens or, preferably and where justified and authorised, with a validated *in vitro* test such as the bacterial endotoxin test.

For the pyrogen test, inject per kilogram of the rabbit's mass a volume equivalent to 50 IU of human C1-esterase inhibitor.

Where the bacterial endotoxin test is used, the preparation to be examined contains less than 0.25 IU of endotoxin per International Unit of human C1-esterase inhibitor.

ASSAY
Carry out the assay of human C1-esterase inhibitor (*2.7.34*).
The estimated potency is not less than 75 per cent and not more than 125 per cent of the stated potency.
The confidence limits ($P = 0.95$) are not less than 80 per cent and not more than 120 per cent of the estimated potency.

STORAGE
In an airtight and sterile container, protected from light, at a temperature not exceeding 25 °C, unless otherwise justified and authorised.

LABELLING
The label states:
- the number of International Units of human C1-esterase inhibitor per container;

www.webofpharma.com

— the quantity of protein in the container;
— the name and quantity of any added substance;
— the name and volume of the solvent to be used for reconstitution;
— that the transmission of infectious agents cannot be totally excluded when medicinal products prepared from human blood or plasma are administered.

Ph Eur

Rabies Immunoglobulin

(Human Rabies Immunoglobulin, Ph. Eur. monograph 0723)

Ph Eur

DEFINITION

Sterile liquid or freeze-dried preparation containing immunoglobulins, mainly immunoglobulin G.

The preparation is intended for intramuscular administration. It is obtained from plasma from donors immunised against rabies. It contains specific antibodies neutralising the rabies virus. *Human normal immunoglobulin for intramuscular administration (0338)* may be added.

It complies with the monograph on *Human normal immunoglobulin for intramuscular administration (0338)*, except for the minimum number of donors and the minimum total protein content.

POTENCY

The potency is determined by comparing the dose of immunoglobulin required to neutralise the infectivity of a rabies virus suspension with the dose of a reference preparation, calibrated in International Units, required to produce the same degree of neutralisation (*2.7.1*). The test is performed in sensitive cell cultures and the presence of unneutralised virus is revealed by immunofluorescence.

The International Unit is the specific neutralising activity for rabies virus in a stated amount of the International Standard for anti-rabies immunoglobulin. The equivalence in International Units of the International Standard is stated by the World Health Organization.

Human rabies immunoglobulin BRP is calibrated in International Units by comparison with the International Standard.

Method

Carry out the test in suitable sensitive cells. It is usual to use the BHK-21 cell line, grown in the medium described below, between the 18th and 30th passage levels counted from the ATCC seed lot. Harvest the cells after 2 to 4 days of growth, treat with trypsin and prepare a suspension containing 500 000 cells per millilitre (cell suspension). 10 min before using this suspension add 10 µg of *diethylaminoethyldextran R* per millilitre, if necessary, to increase the sensitivity of the cells.

Use a fixed virus strain grown in sensitive cells, such as the CVS strain of rabies virus adapted to growth in the BHK-21 cell line (seed virus suspension). Estimate the titre of the seed virus suspension as follows.

Prepare a series of dilutions of the viral suspension. In the chambers of cell-culture slides (8 chambers per slide), place 0.1 mL of each dilution and 0.1 mL of medium and add 0.2 mL of the cell suspension. Incubate in an atmosphere of carbon dioxide at 37 °C for 24 h. Carry out fixation, immunofluorescence staining and evaluation as described below. Determine the end-point titre of the seed virus suspension and prepare the working virus dilution corresponding to 100 $CCID_{50}$ per 0.1 mL.

For each assay, check the amount of virus used by performing a control titration: from the dilution corresponding to 100 $CCID_{50}$ per 0.1 mL, make 3 tenfold dilutions. Add 0.1 mL of each dilution to 4 chambers containing 0.1 mL of medium and add 0.2 mL of the cell suspension. The test is not valid unless the titre lies between 30 $CCID_{50}$ and 300 $CCID_{50}$.

Dilute the reference preparation to a concentration of 2 IU/mL using non-supplemented culture medium (stock reference dilution, stored below −80 °C). Prepare 2 suitable predilutions (1:8 and 1:10) of the stock reference dilution so that the dilution of the reference preparation that reduces the number of fluorescent fields by 50 per cent lies within the 4 dilutions of the cell-culture slide. Add 0.1 mL of the medium to each chamber, except the first in each of 2 rows, to which add respectively 0.2 mL of the 2 predilutions of the stock reference dilution transferring successively 0.1 mL to the other chambers.

Dilute the preparation to be examined 1 in 100 using non-supplemented medium (stock immunoglobulin dilution) – to reduce to a minimum errors due to viscosity of the undiluted preparation – and make 3 suitable predilutions so that the dilution of the preparation to be examined that reduces the number of fluorescent fields by 50 per cent lies within the 4 dilutions of the cell-culture slide. Add 0.1 mL of the medium to all the chambers except the first in each of 3 rows, to which add respectively 0.2 mL of the 3 predilutions of the stock immunoglobulin dilution. Prepare a series of 2-fold dilutions transferring successively 0.1 mL to the other chambers.

To all the chambers containing the dilutions of the reference preparation and the dilutions of the preparation to be examined, add 0.1 mL of the virus suspension corresponding to 100 $CCID_{50}$ per 0.1 mL (working virus dilution), shake manually, allow to stand in an atmosphere of carbon dioxide at 37 °C for 90 min, add 0.2 mL of the cell suspension, shake manually and allow to stand in an atmosphere of carbon dioxide at 37 °C for 24 h.

After 24 h, discard the medium and remove the plastic walls. Wash the cell monolayer with *phosphate buffered saline pH 7.4 R* and then with a mixture of 20 volumes of *water R* and 80 volumes of *acetone R* and fix in a mixture of 20 volumes of *water R* and 80 volumes of *acetone R* at −20 °C for 3 min. Spread on the slides *fluorescein-conjugated rabies antiserum R* ready for use. Allow to stand in an atmosphere with a high level of moisture at 37 °C for 30 min. Wash with *phosphate buffered saline pH 7.4 R* and dry. Examine 20 fields in each chamber at a magnification of 250 ×, using a microscope equipped for fluorescence readings. Note the number of fields with at least 1 fluorescent cell. Check the test dose used in the virus titration slide and determine the dilution of the reference preparation and the dilution of the preparation to be examined that reduce the number of fluorescent fields by 50 per cent, calculating the 2 or 3 dilutions together using probit analysis. The test is not valid unless the statistical analysis shows a significant slope of the dose-response curve and no evidence of deviation from linearity or parallelism.

The stated potency is not less than 150 IU/mL.

The estimated potency is not less than the stated potency and is not greater than twice the stated potency.

www.webofpharma.com

The confidence limits ($P = 0.95$) are not less than 80 per cent and not more than 125 per cent of the estimated potency.

CULTURE MEDIUM FOR GROWTH OF BHK-21 CELLS

Commercially available media that have a slightly different composition from that shown below may also be used.

Sodium chloride	6.4 g
Potassium chloride	0.40 g
Calcium chloride, anhydrous	0.20 g
Magnesium sulfate, heptahydrate	0.20 g
Sodium dihydrogen phosphate, monohydrate	0.124 g
Glucose monohydrate	4.5 g
Ferric nitrate, nonahydrate	0.10 mg
L-Arginine hydrochloride	42.0 mg
L-Cystine	24.0 mg
L-Histidine	16.0 mg
L-Isoleucine	52.0 mg
L-Leucine	52.0 mg
L-Lysine hydrochloride	74.0 mg
L-Phenylalanine	33.0 mg
L-Threonine	48.0 mg
L-Tryptophan	8.0 mg
L-Tyrosine	36.0 mg
L-Valine	47.0 mg
L-Methionine	15.0 mg
L-Glutamine	0.292 g
i-Inositol	3.60 mg
Choline chloride	2.0 mg
Folic acid	2.0 mg
Nicotinamide	2.0 mg
Calcium pantothenate	2.0 mg
Pyridoxal hydrochloride	2.0 mg
Thiamine hydrochloride	2.0 mg
Riboflavine	0.2 mg
Phenol red	15.0 mg
Sodium hydrogen carbonate	2.75 g
Water	to 1000 mL

The medium is supplemented with:

Foetal calf serum (heated at 56 °C for 30 min)	10 per cent
Tryptose phosphate broth	10 per cent
Benzylpenicillin sodium	60 mg/L
Streptomycin	0.1 g/L

STORAGE

See *Human normal immunoglobulin for intramuscular administration (0338)*.

LABELLING

See *Human normal immunoglobulin for intramuscular administration (0338)*.

The label states the number of International Units per container.

Ph Eur

Rubella Immunoglobulin

(Human Rubella Immunoglobulin, Ph. Eur. monograph 0617)

Ph Eur

DEFINITION

Sterile liquid or freeze-dried preparation containing immunoglobulins, mainly immunoglobulin G.

The preparation is intended for intramuscular administration.

It is obtained from plasma containing specific antibodies against rubella virus. *Human normal immunoglobulin for intramuscular administration (0338)* may be added.

It complies with the monograph on *Human normal immunoglobulin for intramuscular administration (0338)*, except for the minimum number of donors and the minimum total protein content.

POTENCY

The potency is determined by comparing the activity of the preparation to be examined in a suitable haemagglutination-inhibition test with that of a reference preparation calibrated in International Units.

The International Unit is the activity contained in a stated amount of the International Standard for anti-rubella immunoglobulin. The equivalence in International Units of the International Reference Preparation is stated by the World Health Organization.

The estimated potency is not less than 4500 IU/mL.

The confidence limits ($P = 0.95$) of the estimated potency are not less than 50 per cent and not more than 200 per cent of the stated potency.

STORAGE

See *Human normal immunoglobulin for intramuscular administration (0338)*.

LABELLING

See *Human normal immunoglobulin for intramuscular administration (0338)*.

The label states the number of International Units per millilitre.

Ph Eur

Tetanus Immunoglobulin

(Human Tetanus Immunoglobulin, Ph. Eur. monograph 0398)

Ph Eur

DEFINITION

Sterile liquid or freeze-dried preparation containing immunoglobulins, mainly immunoglobulin G.

The preparation is intended for intramuscular administration.

It is obtained from plasma containing specific antibodies against the toxin of *Clostridium tetani*. *Human normal immunoglobulin for intramuscular administration (0338)* may be added.

It complies with the monograph *Human normal immunoglobulin for intramuscular administration (0338)*, except for the minimum number of donors and the minimum total protein content.

PRODUCTION

During development, a satisfactory relationship shall be established between the potency determined by immunoassay as described under Potency and that determined by means of the following test for toxin-neutralising capacity in mice.

Toxin-neutralising capacity in mice The potency is determined by comparing the quantity necessary to protect mice against the paralytic effects of a fixed quantity of tetanus toxin with the quantity of a reference preparation of human tetanus immunoglobulin, calibrated in International Units, necessary to give the same protection.

The International Unit of antitoxin is the specific neutralising activity for tetanus toxin contained in a stated amount of the International Standard, which consists of freeze-dried human immunoglobulin. The equivalence in International Units of

www.webofpharma.com

the International Standard is stated by the World Health Organization.

Human tetanus immunoglobulin BRP is calibrated in International Units by comparison with the International Standard.

Method

Selection of animals Use mice weighing 16-20 g.

Preparation of the test toxin Prepare the test toxin by a suitable method from the sterile filtrate of a culture in liquid medium of *C. tetani*. The 2 methods shown below are given as examples and any other suitable method may be used.

(1) To the filtrate of an approximately 9-day culture, add 1-2 volumes of *glycerol R* and store the mixture in the liquid state at a temperature slightly below 0 °C.

(2) Precipitate the toxin by addition to the filtrate of *ammonium sulfate R*, dry the precipitate *in vacuo* over *diphosphorus pentoxide R*, reduce to a powder and store dry, either in sealed ampoules or *in vacuo* over *diphosphorus pentoxide R*.

Determination of test dose of toxin (Lp/10 dose) Prepare a solution of the reference preparation in a suitable liquid such that it contains 0.5 IU of antitoxin per millilitre. If the test toxin is stored dry, reconstitute it using a suitable liquid. Prepare mixtures of the solution of the reference preparation and the test toxin such that each contains 2.0 mL of the solution of the reference preparation, one of a graded series of volumes of the test toxin and sufficient of a suitable liquid to bring the volume to 5.0 mL. Allow the mixtures to stand, protected from light, for 60 min. Using 6 mice for each mixture, inject a dose of 0.5 mL subcutaneously into each mouse. Observe the mice for 96 h. Mice that become paralysed may be euthanised. The test dose of toxin is the quantity in 0.5 mL of the mixture made with the smallest amount of toxin capable of causing, despite partial neutralisation by the reference preparation, paralysis in all 6 mice injected with the mixture, within the observation period.

Determination of potency of the immunoglobulin Prepare a solution of the reference preparation in a suitable liquid such that it contains 0.5 IU of antitoxin per millilitre. Prepare a solution of the test toxin in a suitable liquid such that it contains 5 test doses per millilitre. Prepare mixtures of the solution of the test toxin and the immunoglobulin to be examined such that each contains 2.0 mL of the solution of the test toxin, one of a graded series of volumes of the immunoglobulin to be examined and sufficient of a suitable liquid to bring the total volume to 5.0 mL. Also prepare mixtures of the solution of the test toxin and the solution of the reference preparation such that each contains 2.0 mL of the solution of the test toxin, one of a graded series of volumes of the solution of the reference preparation centred on that volume (2.0 mL) that contains 1 IU and sufficient of a suitable liquid to bring the total volume to 5.0 mL. Allow the mixtures to stand, protected from light, for 60 min. Using 6 mice for each mixture, inject subcutaneously a dose of 0.5 mL into each mouse. Observe the mice for 96 h. Mice that become paralysed may be euthanised. The mixture that contains the largest volume of immunoglobulin that fails to protect the mice from paralysis contains 1 IU. This quantity is used to calculate the potency of the immunoglobulin in International Units per millilitre.

The test is not valid unless all the mice injected with mixtures containing 2.0 mL or less of the solution of the reference preparation show paralysis and all those injected with mixtures containing more do not.

POTENCY

The potency is determined by comparing the antibody titre of the preparation to be examined with that of a reference preparation calibrated in International Units, using suitable immunochemical methods (*2.7.1*) such as enzyme-linked immunosorbent assay (ELISA) or toxoid inhibition assay (TIA).

The International Unit is the activity contained in a stated amount of the International Standard for anti-tetanus immunoglobulin. The equivalence in International Units of the International Standard is stated by the World Health Organization.

Human tetanus immunoglobulin BRP is calibrated in International Units and is suitable for use as a reference preparation.

The stated potency is not less than 100 IU/mL of tetanus antitoxin. The estimated potency is not less than the stated potency. The confidence limits (P = 0.95) are not less than 80 per cent and not more than 125 per cent of the estimated potency.

The description of methods A and B below are provided as examples.

Method A: direct enzyme immunoassay

The amount of tetanus immunoglobulin bound to tetanus toxoid, which is coated to a microtitre plate, is determined by means of a peroxidase-conjugated polyclonal anti-human IgG antibody.

Materials

- *Phosphate-buffered saline pH 7.1 (PBS).* Dissolve 0.2 g of *potassium chloride R*, 0.2 g of *potassium dihydrogen phosphate R*, 1.15 g of *anhydrous disodium hydrogen phosphate R* and 8.0 g of *sodium chloride R* in *water R* and adjust the pH (*2.2.3*) if necessary. Dilute to 1000 mL with *water R*.
- *PBS-T.* PBS containing 0.05 per cent *V/V* of *polysorbate 20 R*.
- *Carbonate buffer pH 9.6.* Dissolve 1.4 g of *anhydrous sodium carbonate R* and 3.0 g of *sodium hydrogen carbonate R* in *water R* and adjust the pH (*2.2.3*) if necessary. Dilute to 1000 mL with *water R*.
- *Tetanus toxoid.* Purified and chemically inactivated tetanus toxin.
- *Microtitre plate.* Use a flat-bottomed microtitre plate with high protein-binding capacity.

Method

Distribute 100 µL of a 0.2 Lf/mL solution of tetanus toxoid in carbonate buffer pH 9.6 into each of the wells of the microtitre plate. Incubate at 4 °C for approximately 18 h. Wash the plate 5 times with PBS-T. To block unbound binding sites add 200 µL of PBS containing 5 g/L of *bovine albumin R* to each of the wells and incubate for 1 h at 37 °C on a plate shaker set at 120 r/min. Wash 5 times with PBS-T.

Reconstitute the reference preparation and the preparation to be examined according to the instructions. For each preparation, prepare 2 independent predilutions of 0.004 IU/mL in PBS by applying several dilution steps. Using PBS, prepare from each predilution 5 serial dilutions with a dilution factor of 1.5 resulting in a dilution series of 6 dilutions in the range of 0.0005-0.004 IU/mL. Depending on the reagents used, a small modification of the dilution series might be necessary to meet the conditions of the statistical model used.

www.webofpharma.com

Apply 100 µL of each of the samples of the dilution series to the plate. Incubate for 2 h at 37 °C on a plate shaker set at 120 r/min and wash the plate 5 times with PBS-T. Apply 100 µL of a peroxidase-conjugated anti-human IgG antibody diluted to a suitable concentration with PBS-T containing 5 g/L of *bovine albumin R* to each of the wells and incubate for 1 h at 37 °C on a plate shaker set at 120 r/min. Wash the plate 5 times with PBS-T and apply 100 µL of a suitable 3,3′,5,5′-tetramethylbenzidine (TMB) substrate to each of the wells and incubate at room temperature for 10 min in the dark. To stop the reaction, add 100 µL of a 196.2 g/L solution of *sulfuric acid R* to each of the wells. Measure the absorbances at 450 nm and at the reference wavelength of 630 nm. Calculate the potencies of the preparations by the usual statistical methods (*5.3*).

Method B: indirect determination by toxoid-binding inhibition assay

The amount of unbound toxoid in a mixture of toxoid and tetanus immunoglobulin is determined by an enzyme immunoassay and is inversely proportional to the amount of tetanus immunoglobulin present. The method is performed over 2 consecutive days.

Materials

— *Phosphate-buffered saline pH 7.1 (PBS).* See under Method A.
— *PBS-T.* See under Method A.
— *Carbonate buffer pH 9.6.* See under Method A.
— *Tetanus toxoid.* See under Method A.
— *Mab.* Mouse monoclonal tetanus toxoid antibody. Use according to the instructions. Prepare a suitable dilution of Mab, e.g. 1/5000, in PBS.
— *Peroxidase-conjugated antibody.* Peroxidase-conjugated anti-mouse IgG (H+L) antibody, affinity-purified F(ab)2 fragment without cross-reactivity to human serum proteins. Use according to the instructions. Prepare a suitable dilution of the peroxidase-conjugated antibody in PBS-T containing 5 g/L of *bovine albumin R.*
— *Microtitre plate.* Use a round-bottomed microtitre plate with medium protein-binding capacity.
— *ELISA plate.* Use a flat-bottomed microtitre plate with high protein-binding capacity.

Method

Day 1

To block the protein-binding sites of the microtitre plate, add 200 µL of PBS containing 5 g/L of *bovine albumin R* to each of the wells of the microtitre plate and incubate for 1 h at 37 °C on a plate shaker set at 120 r/min. Wash the plate 5 times with PBS-T.

Reconstitute the reference preparation and the preparation to be examined according to the instructions. For each preparation, prepare 2 independent predilutions of 0.4 IU/mL in PBS by applying several dilution steps. Prepare from each predilution a dilution series of dilutions containing 0.04 IU/mL, 0.10 IU/mL, 0.12 IU/mL, 0.14 IU/mL, 0.16 IU/mL, 0.18 IU/mL and 0.20 IU/mL. Prepare each dilution directly from the 0.4 IU/mL predilution.

Transfer 100 µL of each dilution of the dilution series to a well of the blocked plate and add 50 µL of a 0.2 Lf/mL solution of tetanus toxoid in carbonate buffer pH 9.6 into each of the wells. Incubate for approximately 18 h at 37 °C on a plate shaker set at 120 r/min.

To coat the ELISA plate, distribute 100 µL of a solution of a human tetanus immunoglobulin diluted to 1 IU/mL in carbonate buffer pH 9.6 into each of the wells of the ELISA plate. Incubate for approximately 18 h at 37 °C on a plate shaker set at 120 r/min.

Day 2

Wash the coated ELISA plate 5 times with PBS-T. To block unbound binding sites add 200 µL of PBS containing 5 g/L of *bovine albumin R* to each of the wells and incubate for 1 h at 37 °C on a plate shaker set at 120 r/min. Wash the plate 5 times with PBS-T. Transfer 100 µL of each mixture of toxoid and tetanus immunoglobulin from the microtitre plate to the coated ELISA plate and incubate for 2 hours at 37 °C on a plate shaker set at 120 r/min. Wash the plate 5 times with PBS-T. Add 100 µL of diluted Mab to each of the wells, incubate the plate for 1 h at 37 °C on a plate shaker set at 120 r/min and wash the plate 5 times with PBS-T. Add 100 µL of the diluted peroxidase-conjugated antibody to each of the wells, incubate the plate for 1 h at 37 °C on a plate shaker set at 120 r/min and wash the plate 5 times with PBS-T. Apply 100 µL of a suitable 3,3′,5,5′-tetramethylbenzidine (TMB) substrate to each of the wells and incubate at room temperature for 10 min in the dark. To stop the reaction, add 100 µL of a 196.2 g/L solution of *sulfuric acid R* to each of the wells. Measure the absorbances at 450 nm and at the reference wavelength of 630 nm. Calculate the potencies of the preparations by the usual statistical methods (*5.3*).

STORAGE

See *Human normal immunoglobulin for intramuscular administration (0338).*

LABELLING

See *Human normal immunoglobulin for intramuscular administration (0338).*

The label states the number of International Units per container.

Ph Eur

Varicella Immunoglobulin

(Human Varicella Immunoglobulin, Ph. Eur. monograph 0724)

Ph Eur

DEFINITION

Sterile liquid or freeze-dried preparation containing immunoglobulins, mainly immunoglobulin G.

The preparation is intended for intramuscular administration.

It is obtained from plasma from selected donors having antibodies against *Herpesvirus varicellae. Human normal immunoglobulin for intramuscular administration (0338)* may be added.

It complies with the monograph on *Human normal immunoglobulin for intramuscular administration (0338)* except for the minimum number of donors, the minimum total protein content and, where authorised, the test for antibody to hepatitis B surface antigen.

POTENCY

The potency is determined by comparing the antibody titre of the immunoglobulin to be examined with that of a reference preparation calibrated in International Units, using an immunoassay of suitable sensitivity and specificity (*2.7.1*).

The International Unit is the activity contained in a stated amount of the International Standard for anti varicella-zoster.

www.webofpharma.com

The equivalence in International Units of the International Standard is stated by the World Health Organization.

The stated potency is not less than 100 IU/mL.
The estimated potency is not less than the stated potency.
The confidence limits (P = 0.95) are not less than 80 per cent and not more than 125 per cent of the estimated potency.

STORAGE

See *Human normal immunoglobulin for intramuscular administration (0338)*.

LABELLING

See *Human normal immunoglobulin for intramuscular administration (0338)*.

The label states the number of International Units per container.

Ph Eur

Varicella Immunoglobulin for Intravenous Use

(Human Varicella Immunoglobulin for Intravenous Administration, Ph. Eur. monograph 1528)

Ph Eur

DEFINITION

Sterile liquid or freeze-dried preparation containing immunoglobulins, mainly immunoglobulin G. It is obtained from plasma from selected donors having antibodies against human herpesvirus 3 (varicella-zoster virus 1). *Human normal immunoglobulin for intravenous administration (0918)* may be added.

It complies with the monograph on *Human normal immunoglobulin for intravenous administration (0918)*, except for the minimum number of donors, the minimum total protein content and the limit for osmolality.

POTENCY

The potency is determined by comparing the antibody titre of the immunoglobulin to be examined with that of a reference preparation calibrated in International Units, using an immunoassay of suitable sensitivity and specificity (*2.7.1*).

The International Unit is the activity contained in a stated amount of the International Standard for anti varicella-zoster immunoglobulin. The equivalence in International Units of the International Standard is stated by the World Health Organization.

The stated potency is not less than 25 IU/mL. The estimated potency is not less than the stated potency. The confidence limits (P = 0.95) are not less than 80 per cent and not more than 125 per cent of the estimated potency.

STORAGE

See *Human normal immunoglobulin for intravenous administration (0918)*.

LABELLING

See *Human normal immunoglobulin for intravenous administration (0918)*.

The label states the number of International Units per container.

Ph Eur

von Willebrand Factor

(Human von Willebrand factor, Ph. Eur. monograph 2298)

Ph Eur

DEFINITION

Sterile, freeze-dried preparation of a plasma protein fraction containing the glycoprotein human von Willebrand factor with varying amounts of human coagulation factor VIII, depending on the method of preparation. It is prepared from human plasma that complies with the monograph on *Human plasma for fractionation (0853)*. The preparation may contain excipients such as stabilisers.

This monograph applies to preparations formulated according to the human von Willebrand factor activity.

The potency of the preparation, reconstituted as stated on the label, is not less than 20 IU of human von Willebrand factor per millilitre.

PRODUCTION

GENERAL PROVISIONS

The method of preparation is designed to maintain functional integrity of human von Willebrand factor. It includes steps that have been shown to remove or to inactivate known agents of infection; if substances are used for the inactivation of viruses, the subsequent purification procedure must be validated to demonstrate that the concentration of these substances is reduced to a suitable level and that any residues are such as not to compromise the safety of the preparation for patients.

The specific activity is not less than 1 IU of human von Willebrand factor per milligram of total protein, before the addition of any protein stabiliser.

The human von Willebrand factor fraction is dissolved in a suitable liquid. No antimicrobial preservative or antibiotic is added. The solution is passed through a bacteria-retentive filter, distributed aseptically into the final containers and immediately frozen. It is subsequently freeze-dried and the containers are closed under vacuum or under an inert gas.

CONSISTENCY OF THE METHOD OF PRODUCTION

It shall be demonstrated that the manufacturing process yields a product having a consistent composition with respect to human von Willebrand factor, human coagulation factor VIII and the proportions of human von Willebrand factor and human coagulation factor VIII. This is evaluated by suitable analytical procedures that are determined during process development, and that include the following checks:

Human von Willebrand factor multimers

The distribution of the different human von Willebrand factor multimers is determined by a suitable method such as sodium dodecyl sulfate (SDS) agarose gel electrophoresis with or without Western blot analysis, using a suitable normal human plasma as standard. Visualisation of the multimeric pattern may be performed using, for example, an immunoenzymatic technique and quantitative evaluation may be carried out by densitometric analysis.

Human von Willebrand factor activity (*2.7.21*)

The human von Willebrand factor activity is estimated by determining the ristocetin cofactor activity and by one or more other suitable assays such as determination of collagen-binding activity using a suitable reference preparation.

www.webofpharma.com

Human von Willebrand factor activity/antigen ratio
Consistency of the manufacturing process with respect to the ratio of human von Willebrand factor activity to human von Willebrand factor antigen content is demonstrated.

PRODUCTS THAT SHOW PARTICLES AFTER RECONSTITUTION
If a few particles remain when the preparation is reconstituted, it shall be demonstrated during validation studies that the potency is not significantly affected after passage of the preparation through the filter to be provided with the preparation.

CHARACTERS

Appearance
Hygroscopic, white or pale yellow, powder or friable solid.

Reconstitute the preparation to be examined as stated on the label immediately before carrying out the identification, tests (except those for solubility and water) and assay.

IDENTIFICATION

It complies with the limits of the assay.

TESTS

Solubility
To a container of the preparation to be examined, add the volume of the liquid stated on the label at the recommended temperature. The preparation dissolves completely with gentle swirling within 10 min, forming a clear or slightly opalescent, colourless or slightly yellow solution.

In addition, where the label states that the product may show a few particles after reconstitution, reconstitute the preparation as described on the label and pass it through the filter provided: the filtered solution is clear or slightly opalescent.

pH (*2.2.3*)
6.5 to 7.5.

Osmolality (*2.2.35*)
Minimum 240 mosmol/kg.

Total protein
If necessary, dilute an accurately measured volume of the reconstituted preparation with a 9 g/L solution of *sodium chloride R* to obtain a protein concentration of about 7.5 mg/mL. Place 2.0 mL of this solution in a round-bottomed centrifuge tube and add 2 mL of a 75 g/L solution of *sodium molybdate R* and 2 mL of a mixture of 1 volume of *nitrogen-free sulfuric acid R* and 30 volumes of *water R*. Shake, centrifuge for 5 min, decant the supernatant and allow the inverted tube to drain on filter paper. Determine the nitrogen in the residue by the method of sulfuric acid digestion (*2.5.9*) and calculate the amount of protein by multiplying the result by 6.25. *For some products, especially those without a protein stabiliser, this method may not be applicable. Another validated method for protein determination must therefore be performed.*

Anti-A and anti-B haemagglutinins (*2.6.20, Method A*)
The 1 to 64 dilution does not show agglutination. Dilute the reconstituted preparation with a 9 g/L solution of *sodium chloride R* to contain 6 IU of human von Willebrand factor activity per millilitre.

Water
Determined by a suitable method, such as semi-micro determination of water (*2.5.12*), loss on drying (*2.2.32*) or near-infrared spectroscopy (*2.2.40*), the water content is within the limits approved by the competent authority.

Sterility (*2.6.1*)
It complies with the test.

Pyrogens (*2.6.8*) **or Bacterial endotoxins** (*2.6.14*)
It complies with the test for pyrogens or, preferably and where justified and authorised, with a validated *in vitro* test such as the test for bacterial endotoxins.

For the pyrogen test, inject per kilogram of the rabbit's mass a volume equivalent to not less than 100 IU of human von Willebrand factor.

Where the test for bacterial endotoxins is used, the preparation to be examined contains less than 0.05 IU of endotoxin per International Unit of human von Willebrand factor.

ASSAY

Human von Willebrand factor (*2.7.21*)
The estimated potency is not less than 80 per cent and not more than 120 per cent of the stated potency.
The confidence limits ($P = 0.95$) are not less than 80 per cent and not more than 120 per cent of the estimated potency.

Pending the availability of an International Standard for human von Willebrand factor concentrate calibrated for use in the collagen-binding assay, only the ristocetin cofactor assay may be used.

Human coagulation factor VIII (*2.7.4*)
The assay is carried out where the human coagulation factor VIII content is greater than 10 IU of human coagulation factor VIII per 100 IU of human von Willebrand factor activity. The estimated potency is not less than 60 per cent and not more than 140 per cent of the stated potency. The confidence limits ($P = 0.95$) are not less than 80 per cent and not more than 120 per cent of the estimated potency.

STORAGE

In an airtight container, protected from light.

LABELLING

The label states:
- the number of International Units of human von Willebrand factor in the container;
- the number of International Units of human coagulation factor VIII in the container, or that the content of human coagulation factor VIII is less than or equal to 10 IU of human coagulation factor VIII per 100 IU of human von Willebrand factor activity;
- the amount of protein in the container;
- the name and quantity of any added substance;
- the name and volume of the liquid to be used for reconstitution;
- where applicable, that the preparation may show the presence of a few particles after reconstitution;
- that the transmission of infectious agents cannot be totally excluded when medicinal products prepared from human blood or plasma are administered.

Ph Eur

www.webofpharma.com

www.webofpharma.com

Monographs

Immunological Products

www.webofpharma.com

www.webofpharma.com

Monoclonal Antibodies for Human Use

(Ph. Eur. monograph 2031)

Monoclonal Antibodies for Human Use comply with the requirements of the European Pharmacopoeia. These requirements are reproduced below.

The requirements of the monograph for Immunosera do not necessarily apply to the monograph for Monoclonal Antibodies for Human Use.

Ph Eur

DEFINITION

Monoclonal antibodies for human use are preparations of an immunoglobulin or a fragment of an immunoglobulin, for example, F(ab')2, with defined specificity, produced by a single clone of cells. They may be conjugated to other substances, including for radiolabelling.

They can be obtained from immortalised B lymphocytes that are cloned and expanded as continuous cell lines or from rDNA-engineered cell lines.

Examined under suitable conditions of visibility, they are practically free from particles.

Currently available rDNA-engineered antibodies include the following antibodies.

Chimeric monoclonal antibodies The variable heavy- and light-chain domains of a human antibody are replaced by those of a non-human species that possess the desired antigen specificity.

Humanised monoclonal antibodies The 3 short hypervariable sequences (the complementarity-determining regions) of non-human variable domains for each chain are engineered into the variable domain framework of a human antibody; other sequence changes may be made to improve antigen binding.

Recombinant human monoclonal antibodies The variable heavy- and light-chain domains of a human antibody are combined with the constant region of a human antibody.

Monoclonal antibodies obtained from cell lines modified by recombinant DNA technology also comply with the requirements of the monograph *Products of recombinant DNA technology (0784)*.

This monograph applies to monoclonal antibodies, including conjugates, for therapeutic and prophylactic use and for use as *in vivo* diagnostics. It does not apply to monoclonal antibodies used as reagents in the manufacture of medicinal products. Nor does it apply to monoclonal antibodies produced in ascites, for which requirements are decided by the competent authority.

PRODUCTION

GENERAL PROVISIONS

Production is based on a seed-lot system using a master cell bank and, if applicable, a working cell bank derived from the cloned cells. The production method is validated during development studies in order to prevent transmission of infectious agents by the final product. All biological materials and cells used in the production are characterised and are in compliance with chapter *5.2.8. Minimising the risk of transmitting animal spongiform encephalopathy agents via human and veterinary medicinal products*. Where monoclonal antibodies for human use are manufactured using materials of human or animal origin, the requirements of chapter *5.1.7. Viral safety* also apply. Where an immunogen is used, it is characterised and the method of immunisation is documented.

Process validation

During development studies, the production method is validated for the following aspects:

- consistency of the production process including cell-culture/fermentation, purification and, where applicable, fragmentation method;
- removal or inactivation of infectious agents;
- adequate removal of product- and process-related impurities (for example, host-cell protein and DNA, protein A, antibiotics, cell-culture components);
- specificity and biological activity of the monoclonal antibody;
- absence of non-endotoxin pyrogens, where applicable;
- reusability of purification components (for example, column material), limits or acceptance criteria being set as a function of the validation;
- methods used for conjugation, where applicable.

Product characterisation

The product is characterised to obtain adequate information including: structural integrity, isotype, amino-acid sequence, secondary structure, carbohydrate moiety, disulfide bridges, conformation, specificity, affinity, biological activity and heterogeneity (characterisation of isoforms).

A battery of suitable analytical techniques is used including chemical, physical, immunochemical and biological tests (for example, peptide mapping, *N*- and *C*-terminal amino-acid sequencing, mass spectrometry, chromatographic, electrophoretic and spectroscopic techniques). Additional tests are performed to obtain information on cross-reactivity with human tissues.

For those products that are modified by fragmentation or conjugation, the influence of the methods used on the antibody is characterised.

Process intermediates

Where process intermediates are stored, an expiry date or a storage period justified by stability data is established for each.

Biological assay

The biological assay is chosen in terms of its correlation with the intended mode of action of the monoclonal antibody.

Reference preparation

A batch shown to be stable and shown to be suitable in clinical trials, or a batch representative thereof, is used as a reference preparation for the identification, tests and assay. The reference preparation is appropriately characterised as defined under Product characterisation, except that it is not necessary to examine cross-reactivity for each batch of reference preparation.

Definition of a batch

Definition of a batch is required throughout the process.

SOURCE CELLS

Source cells include fusion partners, lymphocytes, myeloma cells, feeder cells and host cells for the expression of the recombinant monoclonal antibody.

The origin and characteristics of the parental cell are documented, including information on the health of the donors, and on the fusion partner used (for example, myeloma cell line, human lymphoblastoid B-cell line).

Wherever possible, source cells undergo suitable screening for extraneous agents and endogenous agents. The choice of viruses for the tests is dependent on the species and tissue of origin.

www.webofpharma.com

CELL LINE PRODUCING THE MONOCLONAL ANTIBODY

The suitability of the cell line producing the monoclonal antibody is demonstrated by:

— documentation on the history of the cell line including description of the cell fusion, immortalisation or transfection and cloning procedure;
— characterisation of the cell line (for example, phenotype, isoenzyme analysis, immunochemical markers and cytogenetic markers);
— characterisation of relevant features of the antibody;
— consistency of critical quality attributes for the antibody up to or beyond the population doubling level or generation number used for routine production;
— for recombinant DNA products, consistency of the coding sequence of the expression construct in cells cultivated to the limit of *in vitro* cell age for production use or beyond, by either nucleic acid testing or product analysis.

CELL BANKS

The master cell bank is a homogeneous suspension of the cell line producing the monoclonal antibody, distributed in equal volumes in a single operation into individual containers for storage.

A working cell bank is a homogeneous suspension of the cell material derived from the master cell bank at a finite passage level, distributed in equal volumes in a single operation into individual containers for storage.

Post-production cells are cells cultured up to or beyond the population doubling level or generation number used for routine production.

The following tests are performed on the master cell bank: viability, identity, absence of bacterial, fungal and mycoplasmal contamination, characterisation of the monoclonal antibody produced. Adventitious viral contamination is tested with a suitable range of *in vivo* and *in vitro* tests. Retrovirus and other endogenous viral contamination is tested using a suitable range of *in vitro* tests.

The following tests are performed on the working cell bank: viability, identity, absence of bacterial, fungal and mycoplasmal contamination. Adventitious viral contamination is tested with a suitable range of *in vivo* and *in vitro* tests. For the first working cell bank, these tests are performed on post-production cells, generated from that working cell bank; for working cell banks subsequent to the first working cell bank, a single *in vitro* and *in vivo* test can be done either directly on the working cell bank or on post-production cells.

For the master cell bank and working cell bank, tests for specific viruses are carried out when potentially contaminated biological material has been used during preparation of the cell banks, taking into account the species of origin of this material. This may not be necessary when this material is inactivated using validated procedures.

The following tests are performed on the post-production cells: absence of bacterial, fungal and mycoplasmal contamination. Adventitious viral contamination is tested with a suitable range of *in vivo* and *in vitro* tests. Retrovirus and other endogenous viral contamination is tested using a suitable range of *in vitro* tests.

CULTURE AND HARVEST

Production at finite passage level (single harvest)
Cells are cultivated up to a defined maximum number of passages or population doublings, or up to a fixed harvest time (in accordance with the stability of the cell line). Product is harvested in a single operation.

Continuous-culture production (multiple harvest)
Cells are continuously cultivated for a defined period (in accordance with the stability of the system and production consistency). Monitoring is necessary throughout the life of the culture; the required frequency and type of monitoring will depend on the nature of the production system.

Each harvest is tested for antibody content, bioburden, endotoxin and mycoplasmas. General or specific tests for adventitious viruses are carried out at a suitable stage depending on the nature of the manufacturing process and the materials used. For processes using production at finite passage level (single harvest), at least 3 harvests are tested for adventitious viruses using a suitable range of *in vitro* methods.

The acceptance criteria for harvests for further processing are clearly defined and linked to the schedule of monitoring applied. If any adventitious viruses are detected, the process is carefully investigated to determine the cause of the contamination and the harvest is not further processed. Harvests in which an endogenous virus has been detected are not used for purification unless an appropriate action plan has been defined to prevent transmission of infectious agents.

PURIFICATION

Harvests or intermediate pools may be pooled before further processing. The purification process includes steps that remove and/or inactivate non-enveloped and enveloped viruses. A validated purification process, for which removal and/or inactivation of infectious agents and removal of product- and process-related impurities has been demonstrated, is used. Defined steps of the process lead to a purified monoclonal antibody (active substance) of consistent quality and biological activity.

ACTIVE SUBSTANCE

The test programme for the active substance depends on the validation of the process, on demonstration of consistency and on the expected level of product- and process-related impurities. The active substance is tested for appearance, identity, bioburden and bacterial endotoxins, product-related substances, product- and process-related impurities including tests for host-cell-derived proteins and host-cell- and vector-derived DNA, as well as structural integrity, protein content and biological activity by suitable analytical methods, comparing with the reference preparation where necessary. When the active substance is a conjugated or transformed antibody, appropriate tests must be performed before and after the antibody conjugation/modification.

If storage of intermediates is intended, adequate stability of these preparations and its impact on quality or shelf-life of the finished product are evaluated.

FINAL BULK

One or more batches of active substance may be combined to produce the final bulk. Suitable stabilisers and other excipients may be added during preparation of the final bulk.

The final bulk must be stored under validated conditions with respect to bioburden and stability.

FINAL LOT

The final bulk is sterile-filtered and distributed under aseptic conditions into sterile containers, which may subsequently be freeze-dried.

As part of the in-process control each container (vial, syringe or ampoule) is inspected after filling to eliminate containers that contain visible particles. During development of the

www.webofpharma.com

product it must be demonstrated that either the process will not generate visible proteinaceous particles in the final lot or such particles are reduced to a low level as justified and authorised.

CHARACTERS

Liquid preparations are clear or slightly opalescent, colourless or slightly coloured liquids. Freeze-dried products are white or slightly coloured powders or solid friable masses. After reconstitution they show the same characteristics as liquid preparations.

IDENTIFICATION

The identity is established by suitable validated methods comparing the product with the reference preparation, where appropriate. The assay also contributes to identification.

TESTS

Appearance
Liquid or reconstituted freeze-dried preparations comply with the limits approved for the particular product with regard to degree of opalescence (*2.2.1*) and degree of coloration (*2.2.2*). They are without visible particles, unless otherwise justified and authorised.

Solubility
Freeze-dried preparations dissolve completely in the prescribed volume of reconstituting liquid, within a defined time, as approved for the particular product.

pH (*2.2.3*)
It complies with the limits approved for the particular product.

Osmolality (*2.2.35*)
Minimum 240 mosmol/kg, unless otherwise justified and authorised.

Extractable volume (*2.9.17*)
It complies with the test for extractable volume.

Total protein (*2.5.33*)
It complies with the limits approved for the particular product.

Molecular-size distribution
Molecular-size distribution is determined by a suitable method, for example size-exclusion chromatography (*2.2.30*). It complies with the limits approved for the particular product.

Molecular identity and structural integrity
Depending on the nature of the monoclonal antibody, its microheterogeneity and isoforms, a number of different tests can be used to demonstrate molecular identity and structural integrity. These tests may include peptide mapping, isoelectric focusing, ion-exchange chromatography, hydrophobic interaction chromatography, oligosaccharide mapping, monosaccharide content and mass spectrometry.

Purity
Tests for process- and product-related impurities are carried out by suitable validated methods. Provided that tests for process-related impurities have been carried out on the active substance or on the final bulk with satisfactory results, they may be omitted on the final lot.

Stabiliser
Where applicable, it complies with the limits approved for the particular product.

Water (*2.5.12*)
Freeze-dried products comply with the limits approved for the particular product.

Sterility (*2.6.1*)
It complies with the test for sterility.

Bacterial endotoxins (*2.6.14*)
It complies with the limits approved for the particular product.

Tests applied to modified antibodies
Suitable tests are carried out depending on the type of modification.

ASSAY

Carry out a suitable biological assay compared to the reference preparation. Design of the assay and calculation of the results are made according to the usual principles (for example, *5.3*).

STORAGE

As stated on the label.

Expiry date The expiry date is calculated from the date of sterile filtration, the date of filling (for liquid preparations) or the date of freeze-drying (where applicable).

LABELLING

The label states:
- the number of units per millilitre, where applicable;
- the quantity of protein per container;
- the quantity of monoclonal antibody in the container;
- for liquid preparations, the volume of the preparation in the container;
- for freeze-dried preparations:
  - the name and the volume of the reconstitution liquid to be added;
  - the period of time within which the monoclonal antibody is to be used after reconstitution;
- the dilution to be made before use of the product, where applicable.

Ph Eur

Immunosera

Antisera

(Immunosera for Human Use, Animal, Ph. Eur. monograph 0084)

Immunosera comply with the requirements of the European Pharmacopoeia monograph for Immunosera for Human Use, Animal. These requirements are reproduced below.

Ph Eur

DEFINITION

Animal immunosera for human use are liquid or freeze-dried preparations containing purified immunoglobulins or immunoglobulin fragments obtained from serum or plasma of immunised animals of different species.

The immunoglobulins or immunoglobulin fragments have the power of specifically neutralising or binding to the antigen used for immunisation. The antigens include microbial or other toxins, human antigens, suspensions of bacterial and viral antigens and venoms of snakes, scorpions and spiders. The preparation is intended for intravenous or intramuscular administration, after dilution where applicable.

PRODUCTION

GENERAL PROVISIONS

The production method shall have been shown to yield consistently immunosera of acceptable safety, potency in man and stability.

www.webofpharma.com

Any reagent of biological origin used in the production of immunosera shall be free of contamination with bacteria, fungi and viruses. The general requirements of chapter *5.1.7. Viral safety* apply to the manufacture of animal immunosera for human use, in conjunction with the more specific requirements relating to viral safety in this monograph. The method of preparation includes a step or steps that have been shown to remove or inactivate known agents of infection.

Methods used for production are validated, effective, reproducible and do not impair the biological activity of the product.

Reference preparation A batch shown to be suitable in clinical trials, or a batch representative thereof, is used as the reference preparation for the tests for high molecular mass proteins and purity.

ANIMALS

The animals used are of a species approved by the competent authority, are healthy and are exclusively reserved for production of immunoserum. They are tested and shown to be free from a defined list of infectious agents.

The introduction of animals into a closed herd follows specified procedures, including definition of quarantine measures. Where appropriate, additional specific agents are considered depending on the geographical localisation of the establishment used for the breeding and production of the animals. The feed originates from a controlled source and no animal proteins are added. The suppliers of animals are certified by the competent authority.

If the animals are treated with antibiotics, a suitable withdrawal period is allowed before collection of blood or plasma. The animals are not treated with penicillin antibiotics. If a live vaccine is administered, a suitable waiting period is imposed between vaccination and collection of serum or plasma for immunoserum production.

IMMUNISATION

The antigens used are identified and characterised, where appropriate; where relevant, they are shown to be free from extraneous infectious agents. They are identified by their names and a batch number; information on the source and preparation are recorded.

The selected animals are isolated for at least 1 week before being immunised according to a defined schedule, with booster injections at suitable intervals. Adjuvants may be used.

Animals are kept under general health surveillance and specific antibody production is controlled at each cycle of immunisation.

Animals are thoroughly examined before collection of blood or plasma. If an animal shows any pathological lesion not related to the immunisation process, it is not used, nor are any other of the animals in the group concerned, unless it is evident that their use will not impair the safety of the product.

COLLECTION OF BLOOD OR PLASMA

Collection of blood is made by venepuncture or plasmapheresis. The puncture area is shaved, cleaned and disinfected. The animals may be anaesthetised under conditions that do not influence the quality of the product. Unless otherwise prescribed, an antimicrobial preservative may be added. The blood or plasma is collected in such a manner as to maintain sterility of the product. The blood or plasma collection is conducted at a site separate from the area where the animals are kept or bred and the area where the immunoserum is purified. If the serum or plasma is stored before further processing, precautions are taken to avoid microbial contamination.

Several single plasma or serum samples may be pooled before purification. The single or pooled samples are tested before purification for the following tests.

Tests for contaminating viruses

If an antimicrobial preservative is added, it must be neutralised before carrying out the tests, or the tests are carried out on a sample taken before addition of the antimicrobial preservative. Each pool is tested for contaminating viruses by suitable *in vitro* tests.

Each pool is tested for viruses by inoculation into cell cultures capable of detecting a wide range of viruses relevant for the particular product.

Potency

Carry out a biological assay as indicated in the monograph and express the result in International Units per millilitre, where applicable. A validated *in vitro* method may also be used.

Protein content

Dilute the product to be examined with a 9 g/L solution of *sodium chloride R* to obtain a solution containing about 15 mg of protein in 2 mL. To 2 mL of this solution in a round-bottomed centrifuge tube add 2 mL of a 75 g/L solution of *sodium molybdate R* and 2 mL of a mixture of 1 volume of *nitrogen-free sulfuric acid R* and 30 volumes of *water R*. Shake, centrifuge for 5 min, decant the supernatant and allow the inverted tube to drain on filter paper. Determine the nitrogen in the residue by the method of sulfuric acid digestion (*2.5.9*) and calculate the content of protein by multiplying by 6.25. The protein content is within approved limits.

PURIFICATION AND VIRAL INACTIVATION

The immunoglobulins are concentrated and purified by fractional precipitation, chromatography, immunoadsorption or by other chemical or physical methods. They may be processed further by enzyme treatment. The methods are selected and validated to avoid contamination at all steps of processing and to avoid formation of protein aggregates that affect the immunobiological characteristics of the product. For products intended to consist of immunoglobulin fragments, the methods are validated to guarantee total fragmentation. The methods of purification used are such that they do not generate additional components that compromise the quality and the safety of the product.

Unless otherwise justified and authorised, validated procedures are applied for removal and/or inactivation of viruses. The procedures are selected to avoid the formation of polymers or aggregates and, unless the product is intended to consist of Fab′ fragments, to minimise the splitting of $F(ab')_2$ into Fab′ fragments.

After purification and treatment for removal and/or inactivation of viruses, a stabiliser may be added to the intermediate product, which may be stored for a period defined in light of stability data.

Only an intermediate product that complies with the following requirements may be used in the preparation of the final bulk.

Purity

Examine by non-reducing polyacrylamide gel electrophoresis (*2.2.31*), by comparison with the reference preparation. The bands are compared in intensity and no additional bands are found.

www.webofpharma.com

FINAL BULK

The final bulk is prepared from a single intermediate product or from a pool of intermediate products obtained from animals of the same species. Intermediate products with different specificities may be pooled.

An antimicrobial preservative and a stabiliser may be added. If an antimicrobial preservative has been added to the blood or plasma, the same substance is used as the antimicrobial preservative in the final bulk.

Only a final bulk that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable physico-chemical method. It contains not less than 85 per cent and not more than 115 per cent of the amount stated on the label.

Sterility (*2.6.1*)

It complies with the test for sterility.

FINAL LOT

The final bulk of immunoserum is distributed aseptically into sterile, tamper-evident containers. The containers are closed so as to prevent contamination.

Only a final lot that complies with the requirements prescribed below under Identification, Tests and Assay may be released for use. Provided that the tests for osmolality, protein content, molecular-size distribution, antimicrobial preservative, stabiliser, purity, foreign proteins and albumin and the assay have been carried out with satisfactory results on the final bulk, they may be omitted on the final lot.

Reconstitute the preparation to be examined as stated on the label immediately before carrying out the identification, tests (except those for solubility and water) and assay.

IDENTIFICATION

The identity is established by immunological tests and, where necessary, by determination of biological activity. The assay may also serve for identification.

CHARACTERS

Immunosera are clear to opalescent and colourless to very faintly yellow liquids. They are free from turbidity. Freeze-dried products are white or slightly yellow powders or solid friable masses. After reconstitution they show the same characteristics as liquid preparations.

TESTS

Solubility

To a container of the preparation to be examined, add the volume of the liquid for reconstitution stated on the label. The preparation dissolves completely within the time stated on the label.

Extractable volume (*2.9.17*)

It complies with the requirement for extractable volume.

pH (*2.2.3*)

The pH is within the limits approved for the particular product.

Osmolality (*2.2.35*)

Minimum 240 mosmol/kg after dilution, where applicable.

Protein content

90 per cent to 110 per cent of the amount stated on the label, and, unless otherwise justified and authorised, not more than 100 g/L.

Dilute the preparation to be examined with a 9 g/L solution of *sodium chloride R* to obtain a solution containing about 15 mg of protein in 2 mL. To 2 mL of this solution in a round-bottomed centrifuge tube add 2 mL of a 75 g/L solution of *sodium molybdate R* and 2 mL of a mixture of 1 volume of *nitrogen-free sulfuric acid R* and 30 volumes of *water R*. Shake, centrifuge for 5 min, decant the supernatant and allow the inverted tube to drain on filter paper. Determine the nitrogen in the residue by the method of sulfuric acid digestion (*2.5.9*) and calculate the content of protein by multiplying by 6.25.

Molecular-size distribution

Examine by liquid chromatography (*2.2.29* or *2.2.30*). It complies with the specification approved for the particular product.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable physico-chemical method. The amount is not less than the minimum amount shown to be effective and is not greater than 115 per cent of that stated on the label.

Phenol (*2.5.15*)

Maximum 2.5 g/L for preparations containing phenol.

Stabiliser

Determine the amount of stabiliser by a suitable physico-chemical method. The preparation contains not less than 80 per cent and not more than 120 per cent of the quantity stated on the label.

Purity

Examine by non-reducing polyacrylamide gel electrophoresis (*2.2.31*), by comparison with the reference preparation. No additional bands are found for the preparation to be examined.

Foreign proteins

When examined by precipitation tests with specific antisera, only protein from the declared animal species is shown to be present, unless otherwise prescribed, for example where material of human origin is used during production.

Albumin

Unless otherwise prescribed in the monograph, when examined electrophoretically, the content of albumin is not greater than the limit approved for the particular product and, in any case, is not greater than 3 per cent.

Water (*2.5.12*)

Maximum 3 per cent.

Sterility (*2.6.1*)

It complies with the test for sterility.

Pyrogens (*2.6.8*)

Unless otherwise justified and authorised, it complies with the test for pyrogens. Unless otherwise prescribed, inject 1 mL per kilogram of the rabbit's body mass.

ASSAY

Carry out a biological assay as indicated in the monograph and express the result in International Units per millilitre, where appropriate. A validated *in vitro* method may also be used.

Animal tests

In accordance with the provisions of the European Convention for the Protection of Vertebrate Animals Used for Experimental and Other Scientific Purposes, tests must be carried out in such a way as to use the minimum number of animals and to cause the least pain, suffering, distress or lasting harm. The criteria for judging tests in monographs must be applied in light of this. For example, if it is indicated that an animal is considered to be positive, infected, etc. when typical clinical signs or death occur, then as soon as

www.webofpharma.com

sufficient indication of a positive result is obtained the animal in question shall be either euthanised or given suitable treatment to prevent unnecessary suffering. In accordance with the General Notices, alternative test methods may be used to demonstrate compliance with the monograph and the use of such tests is particularly encouraged when this leads to replacement or reduction of animal use or reduction of suffering. Guidance on how to substitute *in vivo* methods by *in vitro* methods where a direct head-to-head comparison is not possible may be found in general chapter *5.2.14*.

STORAGE

Protected from light, at the temperature stated on the label. Do not allow liquid preparations to freeze.

Expiry date The expiry date is calculated from the beginning of the assay.

LABELLING

The label states:

- the number of International Units per millilitre, where applicable;
- the amount of protein per container;
- for freeze-dried preparations:
  - the name and volume of the reconstituting liquid to be added;
  - that the immunoserum is to be used immediately after reconstitution;
  - the time required for complete dissolution;
- the route of administration;
- the storage conditions;
- the expiry date, except for containers of less than 1 mL which are individually packed; the expiry date may be omitted from the label on the container, provided it is shown on the package and the label on the package states that the container must be kept in the package until required for use;
- the animal species of origin;
- the name and amount of any antimicrobial preservative, any stabiliser and any other excipient.

Ph Eur

Anti-T Lymphocyte Immunoglobulin for Human Use, Animal

(Ph. Eur. monograph 1928)

Ph Eur

DEFINITION

Sterile liquid or freeze-dried preparation containing immunoglobulins, obtained from serum or plasma of animals, mainly rabbits or horses, immunised with human lymphocytic antigens.

The immunoglobulin has the property of diminishing the number and function of immunocompetent cells, in particular T-lymphocytes. The preparation contains principally immunoglobulin G. It may contain antibodies against other lymphocyte subpopulations and against other cells. The preparation is intended for intravenous administration, after dilution with a suitable diluent where applicable. The preparation may contain excipients such as stabilisers.

Applicable provisions of the monograph on *Immunosera for human use, animal (0084)* are stated below.

PRODUCTION

GENERAL PROVISIONS

The production method has been shown to yield consistently immunoglobulins of acceptable safety, potency in man and stability.

Any reagent of biological origin used in production shall be free of contamination with bacteria, fungi and viruses. The method of preparation includes a step or steps that have been shown to remove or inactivate known agents of infection.

During development studies, it shall be demonstrated that the production method yields a product that:

- does not transmit infectious agents,
- is characterised by a defined pattern of immunological activity, notably: antigen binding, complement-dependent and independent cytotoxicity, cytokine release, induction of T-cell activation, cell death,
- does not contain antibodies that cross-react with human tissues to a degree that would impair clinical safety,
- has a defined maximum content of anti-thrombocyte antibody activity,
- has a defined maximum content of haemoglobin.

The product has been shown, by suitable tests in animals and evaluation during clinical trials, to be well tolerated.

Reference preparation A batch shown to be suitable for checking the validity of the assay and whose efficacy has been demonstrated in clinical trials, or a batch representative thereof.

ANIMALS

The animals used are of a species approved by the competent authority, are healthy and exclusively reserved for production of anti-T lymphocyte immunoglobulin. They are tested and shown to be free from a defined list of infectious agents. The introduction of animals into a closed herd follows specified procedures, including definition of quarantine measures. Where appropriate, tests for additional specific agents are considered depending on the geographical localisation of the establishment used for the breeding and production of the animals. The feed originates from a controlled source and no animal proteins are added. The suppliers of animals are certified by the competent authority.

If the animals are treated with antibiotics, a suitable withdrawal period is allowed before collection of blood or plasma. The animals are not treated with penicillin antibiotics. If a live vaccine is administered, a suitable waiting period is imposed between vaccination and collection of serum or plasma for immunoglobulin production.

The species, origin and identification number of the animals are specified.

IMMUNISATION

The antigens used are identified and characterised, where appropriate. They are identified by their names and a batch number; information on the source and preparation are recorded.

The selected animals are isolated for at least 1 week before being immunised according to a defined schedule with booster injections at suitable intervals. Adjuvants may be used.

Animals are kept under general health surveillance and specific antibody production is controlled at each cycle of immunisation.

Animals are thoroughly examined before collection of blood or plasma. If an animal shows any pathological lesion not

www.webofpharma.com

related to the immunisation process, it is not used, nor are any other of the animals in the group concerned, unless it is evident that their use will not impair the safety of the product.

Human antigens such as continuously growing T-lymphocyte cell lines or thymocytes are used to immunise the animals. Cells may be subjected to a sorting procedure.

The immunising antigens are shown to be free from infectious agents by validated methods for relevant blood-borne pathogens, notably hepatitis B virus (HBV), hepatitis C virus (HCV) and human immunodeficiency virus (HIV) and other relevant adventitious agents originating from the preparation of the antigen. The cells used comply with defined requirements for purity of the cell population and freedom from adventitious agents.

COLLECTION OF BLOOD OR PLASMA

Collection of blood is made by venepuncture or plasmapheresis. The puncture area is shaved, cleaned and disinfected. The animals may be anaesthetised under conditions that do not influence the quality of the product.

No antimicrobial preservative is added to the plasma and serum samples. The blood or plasma is collected in such a manner as to maintain sterility of the product. The blood or plasma collection is conducted at a site separate from the area where the animals are kept or bred and the area where the immunoglobulin is purified. If the serum or plasma is stored before further processing, precautions are taken to avoid microbial contamination.

Several single plasma or serum samples may be pooled before purification. The single or pooled samples are tested before purification for the following tests.

Tests for contaminating viruses

Each pool is tested for contaminating viruses by suitable *in vitro* tests including inoculation to cell cultures capable of detecting a wide range of viruses relevant for the particular product. Where applicable, *in vitro* tests for contaminating viruses are carried out on the adsorbed pool, after the last production stage that may introduce viral contaminants.

PURIFICATION AND VIRAL INACTIVATION

The immunoglobulins are concentrated and purified by fractional precipitation, chromatography, immuno-adsorption or by other suitable chemical or physical methods.

The methods are selected and validated to avoid contamination at all steps of processing and to avoid formation of protein aggregates that effect immunobiological characteristics of the product.

Unless otherwise justified and authorised, validated procedures are applied for removal and/or inactivation of viruses.

After purification and treatment for removal and/or inactivation of viruses, a stabiliser may be added to the intermediate product, which may be stored for a period defined in the light of stability data.

Only an intermediate product that complies with the following requirements may be used in the preparation of the final bulk.

If the method of preparation includes a step for adsorption of cross-reacting anti-human antibodies using material from human tissues and/or red blood cells, the human materials are submitted to a validated procedure for inactivation of infectious agents, unless otherwise justified and authorised. If erythrocytes are used for adsorption, the donors for such materials comply with the requirements for donors of blood and plasma of the monograph on *Human plasma for fractionation (0853)*. If other human material is used, it is shown by validated methods to be free from relevant blood-borne pathogens, notably HBV, HCV and HIV. If substances are used for inactivation or removal of viruses, it shall have been shown that any residues present in the final product have no adverse effects on the patients treated with the anti-T lymphocyte immunoglobulin.

FINAL BULK

The final bulk is prepared from a single intermediate product or from a pool of intermediate products obtained from animals of the same species. No antimicrobial preservative is added either during the manufacturing procedure or for preparation of the final bulk solution. During manufacturing, the solution is passed through a bacteria-retentive filter.

FINAL LOT

The final bulk of anti-T-lymphocyte immunoglobulin is distributed aseptically into sterile, tamper-evident containers. The containers are closed as to prevent contamination.

Only a final lot that complies with the requirements prescribed below under Identification, Tests and Assay may be released for use.

CHARACTERS

Appearance

— *liquid preparation*: clear or slightly opalescent, colourless or pale yellow liquid;

— *freeze-dried preparation*: white or slightly yellow powder or solid friable mass, which after reconstitution gives a liquid preparation corresponding to the description above.

IDENTIFICATION

A. Using a suitable range of species-specific antisera, carry out precipitation tests on the preparation to be examined. It is recommended that the test be carried out using antisera specific to the plasma proteins of each species of domestic animal commonly used in the preparation of materials of biological origin in the country concerned and antisera specific to human plasma proteins. The preparation is shown to contain proteins originating from the animal used for the anti-T lymphocyte immunoglobulin production.

B. Examine by a suitable immunoelectrophoresis technique. Using antiserum to normal serum of the animal used for production, compare this serum and the preparation to be examined, both diluted to a concentration that will allow a clear gammaglobulin precipitation arc to be obtained on the gel. The main component of the preparation to be examined corresponds to the IgG component of normal serum of the animal used for production.

C. The preparation complies with the assay.

TESTS

Solubility

For the freeze-dried preparation, to a container add the volume of the liquid stated on the label. The preparation dissolves completely within the time stated on the label.

Extractable volume (*2.9.17*)

It complies with the requirement for extractable volume.

pH (*2.2.3*)

The pH is within the limits approved for the particular product.

Osmolality (*2.2.35*)

Minimum 240 mosmol/kg after dilution, where applicable.

Total protein (*2.5.33*)

90 per cent to 110 per cent of the amount stated on the label.

www.webofpharma.com

Stabiliser
Determine the amount of stabiliser by a suitable physico-chemical method. The preparation contains not less than 80 per cent and not more than 120 per cent of the quantity stated on the label.

Distribution of molecular size
Size-exclusion chromatography (*2.2.30*).

Test solution Dilute the preparation to be examined with a 9 g/L solution of *sodium chloride R* to a concentration suitable for the chromatographic system used. A concentration in the range 2-20 g/L is usually suitable.

Reference solution Dilute *human immunoglobulin (molecular size) BRP* with a 9 g/L solution of *sodium chloride R* to the same protein concentration as the test solution.

Column:
— *size*: *l* = 0.6 m, Ø = 7.5 mm,
— *stationary phase*: *silica gel for size-exclusion chromatography R*, a grade suitable for fractionation of globular proteins in the molecular mass range of 20 000 to 200 000.

Mobile phase Dissolve 4.873 g of *disodium hydrogen phosphate dihydrate R*, 1.741 g of *sodium dihydrogen phosphate monohydrate R* and 11.688 g of *sodium chloride R* in 1 L of *water R*.

Flow rate 0.5 mL/min.

Detection Spectrophotometer at 280 nm.

Injection 50-600 µg of protein.

Retention time Identify the peaks in the chromatogram obtained with the test solution by comparison with the chromatogram obtained with the reference solution; any peak with a retention time shorter than that of dimer corresponds to polymers and aggregates.

System suitability:
— *reference solution*: the principal peak corresponds to IgG monomer and there is a peak corresponding to dimer with a retention time relative to monomer of 0.85 ± 0.05,
— *test solution*: the relative retentions of monomer and dimer are 1 ± 0.05 with reference to the corresponding peaks in the chromatogram obtained with the reference solution.

Limits:
— *total monomer and dimer*: at least 95 per cent of the total area of the peaks;
— *total polymers and aggregates*: maximum 5 per cent of the total area of the peaks.

Purity
Polyacrylamide gel electrophoresis (*2.2.31*), under non-reducing and reducing conditions.

Resolving gel Non-reducing conditions: 8 per cent acrylamide; reducing conditions: 12 per cent acrylamide.

Test solution Dilute the preparation to be examined to a protein concentration of 0.5-2 mg/mL.

Reference solution Dilute the reference preparation to the same protein concentration as the test solution.

Application 10 µL.

Detection Coomassie staining.

Results Compared with the electropherogram of the reference solution, no additional bands are found in the electropherogram of the test solution.

Anti-A and anti-B haemagglutinins (*2.6.20, Method A*)
The 1 to 64 dilution does not show agglutination.

Where applicable, dilute the preparation to be examined as prescribed for use before preparing the dilutions for the test.

Haemolysins
Prepare a 1 to 64 dilution of the preparation to be examined, diluted if necessary as stated on the label. Take 6 aliquots of the 1 to 64 dilution. To 1 volume of 3 of the aliquots, add 1 volume of a 10 per cent *V/V* suspension of group A1, group B and group O erythrocytes in a 9 g/L solution of *sodium chloride R*, respectively. To 1 volume of the remaining 3 aliquots, add 1 volume of a 10 per cent *V/V* suspension of group A1, group B and group O erythrocytes in a 9 g/L solution of *sodium chloride R*, respectively, and to each aliquot 1 volume of fresh group AB serum (as a source of complement). Mix and incubate at 37 °C for 1 h. Examine the supernatant liquids for haemolysis. No signs of haemolysis are present.

Thrombocyte antibodies
Examined by a suitable method, the level of thrombocyte antibodies is shown to be below that approved for the specific product.

Water (*2.5.12*)
Maximum 3 per cent.

Sterility (*2.6.1*)
It complies with the test.

Pyrogens (*2.6.8*)
Unless otherwise justified and authorised, it complies with the test for pyrogens. Unless otherwise prescribed, inject 1 mL per kilogram of the rabbit's body mass.

ASSAY
The biological activity is determined by measuring the complement-dependent cytotoxicity on target cells. Flow cytometry is performed with read-out of dead cells stained using propidium iodide. The activity is expressed as the concentration of anti-T lymphocyte immunoglobulin in milligrams per millilitre which mediates 50 per cent cytotoxicity.

Lymphocyte separation medium Commercial separation media with low viscosity and a density of 1.077 g/mL.

Complement Commercial complement is suitable.

Buffered salt solution pH 7.2 Dissolve 8.0 g of *sodium chloride R*, 0.2 g of *potassium chloride R*, 3.18 g of *disodium hydrogen phosphate dodecahydrate R* and 0.2 g of *potassium dihydrogen phosphate R* in *water R* and dilute to 1000.0 mL with the same solvent.

Buffer solution for flow cytometry Add 40 mL of 0.1 per cent *V/V sodium azide R* and 10 mL of foetal calf serum to 440 mL of buffered salt solution pH 7.2. The foetal calf serum is inactivated at 56 °C for 30 min prior to use. Store at 4 °C.

Propidium iodide solution Dissolve *propidium iodide R* in buffered salt solution pH 7.2, to a concentration of 1 mg/mL. Store this stock solution at 2-8 °C and use within 1 month. For the assay, dilute this solution with buffer solution for flow cytometry, to obtain a concentration of 5 µg/mL. Store at 2-8 °C and use within 3 h.

Microtitre plates Plates used to prepare immunoglobulin dilutions are U- or V-bottomed polystyrene or poly(vinyl chloride) plates without surface treatment.

Micronic tubes Suitable for flow cytometry measurement.

Cell suspension Collect blood in anticoagulant from at least one healthy donor. Immediately isolate the peripheral blood mononuclear cells (PBMC) by gradient centrifugation in lymphocyte separation medium so that the PBMC form a visible clean interface between the plasma and the separation medium. Collect the layer containing the cells and dispense

www.webofpharma.com

into centrifuge tubes containing buffered salt solution pH 7.2. Centrifuge at 400 *g* at 2-8 °C for 10 min. Discard the supernatant. Suspend the cell pellet in buffer solution for flow cytometry. Repeat the centrifugation and resuspension procedure of the cells twice. After the third centrifugation, resuspend the cell pellet in 1 mL of buffer solution for flow cytometry. Determine the number and vitality of the cells using a haemocytometer. Cell viability of at least 90 per cent is required. Adjust the cell number to 7×10^6/mL by adding buffer solution for flow cytometry. Store the cell suspension at 4 °C and use within 12 h.

If necessary, the first PBMC pellet may be resuspended in buffered salt solution pH 7.2 containing 20 per cent foetal calf serum and stored overnight at 2 °C. Centrifuge at 400 *g* at 2-8 °C for 10 min. Discard the supernatant. Suspend the cell pellet in buffer solution for flow cytometry. Determine the number and vitality of the cells using a haemocytometer. Cell viability of at least 90 per cent is required. Adjust the cell number to 7×10^6/mL by adding buffer solution for flow cytometry.

It is also possible for cells to be immediately frozen and stored in nitrogen using the following method.

Buffer solution for freezing To 20 mL of cell culture medium, add 25 mL of foetal calf serum and 5 mL of dimethyl sulfoxide (DMSO). Store this solution at 2-8 °C and use within 3 h.

20×10^6 cells per ampoule are frozen. These ampoules are stored in liquid nitrogen.

Buffer solution for thawing To 450 mL of cell culture medium, add 50 mL of foetal calf serum. Store this solution at 2-8 °C and use within 3 h.

Each ampoule is thawed in a water-bath at 37 °C with shaking. Cell suspension is repeated in a buffer solution for thawing. Centrifuge at 200 *g* at 2-8 °C for 10 min. Discard the supernatant. Suspend the cell pellet in buffer solution for flow cytometry. Repeat the procedure for centrifugation and resuspension of cells once. After the second centrifugation, resuspend the cells pellet in 1 mL of buffer solution for flow cytometry. Determine the number and vitality of the cells using a haemocytometer. Cell viability of at least 90 per cent is required. Adjust the cell number to 7×10^6/mL by adding buffer solution for flow cytometry. Store the cell suspension at 4 °C and use within 3 h.

Test solutions For freeze-dried preparations, reconstitute as stated on the label. Prepare 3 independent series of not fewer than 7 dilutions using buffer solution for flow cytometry as diluent.

Reference solutions For freeze-dried preparations, reconstitute according to the instructions for use. Prepare 3 independent dilution series of not fewer than 7 dilutions using buffer solution for flow cytometry as diluent.

Distribute 75 µL of each of the dilutions of the test solution or reference solution to each of a series of wells of a microtitre plate. Add 25 µL of the cell suspension of PBMC into each well. Add 25 µL of rabbit complement to each of the wells. Incubate at 37 °C for 30 min.

Centrifuge the plates at 200 *g* at 4 °C for 8 min, discard the supernatant and keep the plate on ice. Preparation for flow cytometry measurement is done step-wise by using a certain number of wells in order to allow labelling with *propidium iodide R* solution and measurement within a defined time period. Resuspend carefully the cell pellet of a certain number of wells with 200 µL of propidium iodide solution. Transfer the suspension into tubes. Incubate at 25 °C for 10 min then place immediately on ice.

Proceed with fluorescence measurement in a flow cytometer. Define a region including all propidium iodide-positive cells on the basis of Forward-Scattered, light (FSC) and flourescence (FL2 or FL3 for propidium iodide). Measure the percentage of propidium iodide-positive cells, without gating but excluding debris. Analyse at least 3000 cells for each of the test and reference solutions.

Use the percentages of dead cells to estimate the potency as the concentration in milligrams per millilitre of the preparation to be examined necessary to induce 50 per cent of cytotoxicity by fitting a sigmoidal dose response curve to the data obtained with the test and the reference preparations and by using a 4-parameter logistic model (see, for example, chapter 5.3) and suitable software. The test is not valid unless the percentage of propidium iodide-positive cells at the lower asymptote of the curve is less then 15 per cent and the percentage of propidium iodide-positive cells at the upper asymptote of the curve is at least 80 per cent.

The estimated activity is 70 per cent to 130 per cent of the activity approved for the particular product.

The confidence limits ($P = 0.95$) are not less than 80 per cent and not more than 125 per cent of the estimated potency.

STORAGE

Protected from light at the temperature stated on the label.

Expiry date The expiry date is calculated from the beginning of the assay.

LABELLING

The label states:

- for liquid preparations, the volume of the preparation in the container and the protein content,
- for freeze-dried preparations:
  - the name and the volume of the reconstitution liquid to be added,
  - the quantity of protein in the container,
  - that the immunoserum is to be used immediately after reconstitution,
  - the time required for complete dissolution,
- the animal species of origin,
- the name and amount of stabiliser, where applicable,
- the dilution to be made before use of the product.

Ph Eur

Botulinum Antitoxin

(Ph. Eur. monograph 0085)

The label may state 'Bot/Ser' followed by a letter or letters indicating the type or types present.

When Mixed Botulinum Antitoxin or Botulinum Antitoxin is prescribed or demanded and the types to be present are not stated, Botulinum Antitoxin prepared from types A, B and E shall be dispensed or supplied.

Ph Eur

DEFINITION

Liquid or freeze-dried preparation containing purified immunoglobulin fragments obtained from serum or plasma of immunised animals that have the power of specifically neutralising the toxins formed by *Clostridium botulinum* type A, type B or type E, or any mixture of these types.

www.webofpharma.com

PRODUCTION

Botulinum antitoxin is obtained by fractionation from the serum of horses, or other mammals, that have been immunised against *C. botulinum* type A, type B and type E toxins.

IDENTIFICATION

Botulinum antitoxin specifically neutralises the types of *C. botulinum* toxins stated on the label, rendering them harmless to susceptible animals. Alternatively, botulinum antitoxin can be identified by a suitable immunochemical method (*2.7.1*).

POTENCY

Not less than 500 IU of antitoxin per millilitre for each of types A and B and not less than 50 IU of antitoxin per millilitre for type E.

In accordance with the provisions of the European Convention for the Protection of Vertebrate Animals used for Experimental and Other Scientific Purposes, tests must be carried out in such a way as to use the minimum number of animals and to cause the least pain, suffering, distress or lasting harm. The assay described below is associated with severe suffering of animals and manufacturers are strongly encouraged to develop and validate assays that will reduce the number of animals used, or refine or replace the test procedure with the goal of promoting animal welfare.

The potency of botulinum antitoxin is determined by comparing the dose necessary to protect mice against the lethal effects of a fixed dose of botulinum toxin with the quantity of the standard preparation of botulinum antitoxin necessary to give the same protection. For this comparison a reference preparation of each type of botulinum antitoxin, calibrated in International Units, and suitable preparations of botulinum toxins, for use as test toxins, are required.

The potency of each test toxin is determined in relation to the specific reference preparation; the potency of the botulinum antitoxin to be examined is determined in relation to the potency of the test toxins by the same method.

International Units of the antitoxin are the specific neutralising activity for botulinum toxin type A, type B and type E contained in stated amounts of the International Standards that consist of dried immune horse sera of types A, B and E. The equivalence in International Units of the International Standard is stated by the World Health Organization.

Selection of animals Use mice having body masses such that the difference between the lightest and the heaviest does not exceed 5 g.

Preparation of test toxins *CAUTION: botulinum toxin is extremely toxic; exceptional care must be taken in any procedure in which it is employed.* Prepare types A, B and E toxins from sterile filtrates of approximately 7-day cultures in liquid medium of *C. botulinum* types A, B and E. To the filtrates add 2 volumes of glycerol, concentrate if necessary by dialysis against glycerol, and store at or slightly below 0 °C.

Selection of test toxins Select toxins of each type for use as test toxins by determining for mice the L+/10 dose and the LD_{50}, the observation period being 96 h. The test toxins contain at least 1000 LD_{50} in an L+/10 dose.

Determination of test doses of the toxins (L+/10 dose). Prepare solutions of the reference preparations in a suitable liquid such that each contains 0.25 IU of antitoxin per millilitre. Using each solution in turn, determine the test dose of the corresponding test toxin.

Prepare mixtures of the solution of the reference preparation and the test toxin such that each contains 2.0 mL of the solution of the reference preparation, one of a graded series of volumes of the test toxin and a sufficient volume of a suitable liquid to bring the total volume to 5.0 mL. Allow the mixtures to stand at room temperature, protected from light, for 60 min. Using 4 mice for each mixture, inject a dose of 1.0 mL intraperitoneally into each mouse. Observe the mice for 96 h.

The test dose of toxin is the quantity in 1.0 mL of the mixture made with the smallest amount of toxin capable of causing, despite partial neutralisation by the reference preparation, the death of all 4 mice injected with the mixture within the observation period.

Determination of potency of the antitoxin Prepare solutions of each reference preparation in a suitable liquid such that each contains 0.25 IU of antitoxin per millilitre.

Prepare solutions of each test toxin in a suitable liquid such that each contains 2.5 test doses per millilitre.

Using each toxin solution and the corresponding reference preparation in turn, determine the potency of the antitoxin. Prepare mixtures of the solution of the test toxin and the antitoxin to be examined such that each contains 2.0 mL of the solution of the test toxin, one of a graded series of volumes of the antitoxin to be examined, and a sufficient volume of a suitable liquid to bring the total volume to 5.0 mL. Also prepare mixtures of the solution of the test toxin and the solution of the reference preparation such that each contains 2.0 mL of the solution of the test toxin, one of a graded series of volumes of the solution of the reference preparation centred on that volume (2.0 mL) that contains 0.5 IU, and a sufficient volume of a suitable liquid to bring the total volume to 5.0 mL. Allow the mixtures to stand at room temperature, protected from light, for 60 min. Using 4 mice for each mixture, inject a dose of 1.0 mL intraperitoneally into each mouse. Observe the mice for 96 h.

The mixture that contains the largest volume of antitoxin that fails to protect the mice from death contains 0.5 IU. This quantity is used to calculate the potency of the antitoxin in International Units per millilitre.

The test is not valid unless all the mice injected with mixtures containing 2.0 mL or less of the solution of the reference preparation die and all those injected with mixtures containing more survive.

After validation with respect to the LD_{50} method, the product potency may be assessed by other methods, for example mouse bioassays using paralysis or digit abduction as an end point, *ex vivo* assays using mouse phrenic nerve diaphragm, or cell-based or other suitable *in vitro* methods. Potency is calculated with respect to a suitable reference preparation calibrated in International Units.

LABELLING

The label states the types of *C. botulinum* toxin neutralised by the preparation.

Ph Eur

www.webofpharma.com

Diphtheria Antitoxin

(Ph. Eur. monograph 0086)

The label may state 'Dip/Ser'.

Ph Eur

DEFINITION

Diphtheria antitoxin is a preparation containing antitoxic globulins that have the power of specifically neutralising the toxin formed by *Corynebacterium diphtheriae*.

PRODUCTION

It is obtained by fractionation from the serum of horses, or other mammals, that have been immunised against diphtheria toxin.

IDENTIFICATION

It specifically neutralises the toxin formed by *C. diphtheriae*, rendering it harmless to susceptible animals.

ASSAY

Not less than 1000 IU of antitoxin per millilitre for antitoxin obtained from horse serum. Not less than 500 IU of antitoxin per millilitre for antitoxin obtained from the serum of other mammals.

The potency of diphtheria antitoxin is determined by comparing the dose necessary to protect guinea-pigs or rabbits against the erythrogenic effects of a fixed dose of diphtheria toxin with the quantity of the standard preparation of diphtheria antitoxin necessary to give the same protection. For this comparison a reference preparation of diphtheria antitoxin, calibrated in International Units, and a suitable preparation of diphtheria toxin, for use as a test toxin, are required. The potency of the test toxin is determined in relation to the reference preparation; the potency of the diphtheria antitoxin to be examined is determined in relation to the potency of the test toxin by the same method.

The International Unit of antitoxin is the specific neutralising activity for diphtheria toxin contained in a stated amount of the International Standard, which consists of a quantity of dried immune horse serum. The equivalence in International Units of the International Standard is stated by the World Health Organization.

Preparation of test toxin Prepare diphtheria toxin from cultures of *C. diphtheriae* in a liquid medium. Filter the culture to obtain a sterile toxic filtrate and store at 4 °C.

Selection of test toxin Select a toxin for use as a test toxin by determining for guinea-pigs or rabbits the lr/100 dose and the minimal reacting dose, the observation period being 48 h. The test toxin has at least 200 minimal reacting doses in the lr/100 dose.

Minimal reacting dose This is the smallest quantity of toxin which, when injected intracutaneously into guinea-pigs or rabbits, causes a small, characteristic reaction at the site of injection within 48 h.

The test toxin is allowed to stand for some months before being used for the assay of antitoxin. During this time its toxicity declines and the lr/100 dose may be increased. Determine the minimal reacting dose and the lr/100 dose at frequent intervals. When experiment shows that the lr/100 dose is constant, the test toxin is ready for use and may be used for a long period. Store the test toxin in the dark at 0 °C to 5 °C. Maintain its sterility by the addition of toluene or other antimicrobial preservative that does not cause a rapid decline in specific toxicity.

Determination of test dose of toxin (lr/100 dose). Prepare a solution of the reference preparation in a suitable liquid such that it contains 0.1 IU of antitoxin per millilitre.

Prepare mixtures of the solution of the reference preparation and of the test toxin such that each contains 1.0 mL of the solution of the reference preparation, one of a graded series of volumes of the test toxin and sufficient of a suitable liquid to bring the total volume to 2.0 mL. Allow the mixtures to stand at room temperature, protected from light, for 15 min to 60 min. Using two animals for each mixture, inject a dose of 0.2 mL intracutaneously into the shaven or depilated flanks of each animal. Observe the animals for 48 h.

The test dose of toxin is the quantity in 0.2 mL of the mixture made with the smallest amount of toxin capable of causing, despite partial neutralisation by the reference preparation, a small but characteristic erythematous lesion at the site of injection.

Determination of potency of the antitoxin Prepare a solution of the reference preparation in a suitable liquid such that it contains 0.125 IU of antitoxin per millilitre.

Prepare a solution of the test toxin in a suitable liquid such that it contains 12.5 test doses per millilitre.

Prepare mixtures of the solution of the test toxin and of the antitoxin to be examined such that each contains 0.8 mL of the solution of the test toxin, one of a graded series of volumes of the antitoxin to be examined and sufficient of a suitable liquid to bring the total volume to 2.0 mL. Also prepare mixtures of the solution of the test toxin and the solution of the reference preparation such that each contains 0.8 mL of the solution of the test toxin, one of a graded series of volumes of the solution of the reference preparation centred on that volume (0.8 mL) that contains 0.1 IU and sufficient of a suitable liquid to bring the total volume to 2.0 mL. Allow the mixtures to stand at room temperature, protected from light, for 15 min to 60 min. Using two animals for each mixture, inject a dose of 0.2 mL intracutaneously into the shaven or depilated flanks of each animal. Observe the animals for 48 h.

The mixture that contains the largest volume of antitoxin that fails to protect the guinea-pigs from the erythematous effects of the toxin contains 0.1 IU. This quantity is used to calculate the potency of the antitoxin in International Units per millilitre.

The test is not valid unless all the sites injected with mixtures containing 0.8 mL or less of the solution of the reference preparation show erythematous lesions and at all those injected with mixtures containing more there are no lesions.

Ph Eur

European Viper Venom Antiserum

(Ph. Eur. monograph 0145)

The only poisonous snake native to the British Isles is the adder or common viper, Vipera berus. In a geographical region where other species of snake (including elapids) are found, antisera able to neutralise the venoms of the species of snake indigenous to the region should be used. When the preparation is intended to neutralise the venom or venoms of one or more snakes other than vipers, the title Snake Venom Antiserum is used.

Ph Eur

DEFINITION

European viper venom antiserum is a preparation containing antitoxic globulins that have the power of neutralising the

www.webofpharma.com

venom of one or more species of viper. The globulins are obtained by fractionation of the serum of animals that have been immunised against the venom or venoms.

IDENTIFICATION

It neutralises the venom of *Vipera ammodytes*, or *Vipera aspis*, or *Vipera berus*, or *Vipera ursinii* or the mixture of these venoms stated on the label, rendering them harmless to susceptible animals.

ASSAY

Each millilitre of the preparation to be examined contains sufficient antitoxic globulins to neutralise not less than 100 mouse LD_{50} of *Vipera ammodytes* venom or *Vipera aspis* venom and not less than 50 mouse LD_{50} of the venoms of other species of viper.

The potency of European viper venom antiserum is determined by estimating the dose necessary to protect mice against the lethal effects of a fixed dose of venom of the relevant species of viper.

Selection of test venoms Use venoms which have the normal physico-chemical, toxicological and immunological characteristics of venoms from the particular species of vipers. They are preferably freeze-dried and stored in the dark at 5 ± 3 °C.

Select a venom for use as a test venom by determining the LD_{50} for mice, the observation period being 48 h.

Determination of the test dose of venom Prepare graded dilutions of the reconstituted venom in a 9 g/L solution of *sodium chloride R* or other isotonic diluent in such a manner that the middle dilution contains in 0.25 mL the dose expected to be the LD_{50}. Dilute with an equal volume of the same diluent. Using at least four mice, each weighing 18 g to 20 g, for each dilution, inject 0.5 mL intravenously into each mouse. Observe the mice for 48 h and record the number of deaths. Calculate the LD_{50} using the usual statistical methods.

Determination of the potency of the antiserum to be examined Dilute the reconstituted test venom so that 0.25 mL contains the test dose of 5 LD_{50} (test venom solution).

Prepare serial dilutions of the antiserum to be examined in a 9 g/L solution of *sodium chloride R* or other isotonic diluent, the dilution factor being 1.5 to 2.5. Use a sufficient number and range of dilutions to enable a mortality curve between 20 per cent and 80 per cent mortality to be established and to permit an estimation of the statistical variation.

Prepare mixtures such that 5 mL of each mixture contains 2.5 mL of one of the dilutions of the antiserum to be examined and 2.5 mL of the test venom solution. Allow the mixtures to stand in a water-bath at 37 °C for 30 min. Using not fewer than six mice, each weighing 18 g to 20 g, for each mixture, inject 0.5 mL intravenously into each mouse. Observe the mice for 48 h and record the number of deaths. Calculate the PD_{50}, using the usual statistical methods.
At the same time verify the number of LD_{50} in the test dose of venom, using the method described above. Calculate the potency of the antiserum using the following expression:

$$\frac{(T_v - 1)}{PD_{50}}$$

T_v = number of LD_{50} in the test dose of venom.

In each mouse dose of the venom-antiserum mixture at the end point there is one LD_{50} of venom remaining unneutralised by the antiserum and it is this unneutralised venom that is responsible for the deaths of 50 per cent of the mice inoculated with the mixture. The amount of venom neutralised by the antiserum is thus one LD_{50} less than the total amount contained in each mouse dose. Therefore, as the potency of the antiserum is defined in terms of the number of LD_{50} of venom that are neutralised. rather than the number of LD_{50} in each mouse dose, the expression required in the calculation of potency is $T_v - 1$ rather than T_v.

Alternatively, the quantity of test venom in milligrams that is neutralised by 1 mL or some other defined volume of the antiserum to be examined may be calculated.

LABELLING

The label states the venom or venoms against which the antiserum is effective.

CAUTION because of the allergenic properties of viper venoms, inhalation of venom dust should be avoided by suitable precautions.

Ph Eur

Gas-gangrene Antitoxin (Novyi)

Gas-gangrene Antitoxin (Oedematiens)

(Ph. Eur. monograph 0087)

The label may state 'Nov/Ser'.

Preparation

Mixed Gas-gangrene Antitoxin

Ph Eur

DEFINITION

Gas-gangrene antitoxin (novyi) is a preparation containing antitoxic globulins that have the power of neutralising the alpha toxin formed by *Clostridium novyi* (Former nomenclature: *Clostridium oedematiens*). It is obtained by fractionation from the serum of horses, or other mammals, that have been immunised against *Cl. novyi* alpha toxin.

IDENTIFICATION

It specifically neutralises the alpha toxin formed by *Cl. novyi*, rendering it harmless to susceptible animals.

ASSAY

Not less than 3750 IU of antitoxin per millilitre.

The potency of gas-gangrene antitoxin (novyi) is determined by comparing the dose necessary to protect mice or other suitable animals against the lethal effects of a fixed dose of *Cl. novyi* toxin with the quantity of the standard preparation of gas-gangrene antitoxin (novyi) necessary to give the same protection. For this comparison a reference preparation of gas-gangrene antitoxin (novyi), calibrated in International Units, and a suitable preparation of *Cl. novyi* toxin for use as a test toxin are required. The potency of the test toxin is determined in relation to the reference preparation; the potency of the gas-gangrene antitoxin (novyi) to be examined is determined in relation to the potency of the test toxin by the same method.

The International Unit of antitoxin is the specific neutralising activity for *Cl. novyi* toxin contained in a stated amount of the International Standard, which consists of a quantity of dried immune horse serum. The equivalence in International Units of the International Standard is stated by the World Health Organization.

www.webofpharma.com

Selection of animals Use mice having body masses such that the difference between the lightest and the heaviest does not exceed 5 g.

Preparation of test toxin Prepare the test toxin from a sterile filtrate of an approximately 5-day culture in liquid medium of *Cl. novyi*. Treat the filtrate with *ammonium sulfate R*, collect the precipitate, which contains the toxin, dry *in vacuo* over *diphosphorus pentoxide R*, powder and store dry.

Selection of test toxin Select a toxin for use as a test toxin by determining for mice the L+ dose and the LD_{50}, the observation period being 72 h. The test toxin has an L+ dose of 0.5 mg or less and contains not less than 25 LD_{50} in each L+ dose.

Determination of test dose of toxin (L+ dose) Prepare a solution of the reference preparation in a suitable liquid such that it contains 12.5 IU of antitoxin per millilitre.

Prepare a solution of the test toxin in a suitable liquid such that 1 mL contains a precisely known amount such as 10 mg.

Prepare mixtures of the solution of the reference preparation and the solution of the test toxin such that each contains 0.8 mL of the solution of the reference preparation, one of a graded series of volumes of the solution of the test toxin and sufficient of a suitable liquid to bring the total volume to 2.0 mL. Allow the mixtures to stand at room temperature, protected from light, for 60 min. Using six mice for each mixture, inject a dose of 0.2 mL intramuscularly into each mouse. Observe the mice for 72 h.

The test dose of toxin is the quantity in 0.2 mL of the mixture made with the smallest amount of toxin capable of causing, despite partial neutralisation by the reference preparation, the death of all six mice injected with the mixture within the observation period.

Determination of potency of the antitoxin Prepare a solution of the reference preparation in a suitable liquid such that it contains 12.5 IU of antitoxin per millilitre.

Prepare a solution of the test toxin in a suitable liquid such that it contains 12.5 test doses per millilitre.

Prepare mixtures of the solution of the test toxin and the antitoxin to be examined such that each contains 0.8 mL of the solution of the test toxin, one of a graded series of volumes of the antitoxin to be examined and sufficient of a suitable liquid to bring the total volume to 2.0 mL. Also prepare mixtures of the solution of the test toxin and the solution of the reference preparation such that each contains 0.8 mL of the solution of the test toxin, one of a graded series of volumes of the solution of the reference preparation centred on that volume (0.8 mL) that contains 10 IU and sufficient of a suitable liquid to bring the total volume to 2.0 mL. Allow the mixtures to stand at room temperature, protected from light, for 60 min. Using six mice for each mixture, inject a dose of 0.2 mL intramuscularly into each mouse. Observe the mice for 72 h.

The mixture that contains the largest volume of antitoxin that fails to protect the mice from death contains 10 IU. This quantity is used to calculate the potency of the antitoxin in International Units per millilitre.

The test is not valid unless all the mice injected with mixtures containing 0.8 mL or less of the solution of the reference preparation die and all those injected with mixtures containing a larger volume survive.

Ph Eur

Gas-gangrene Antitoxin (Perfringens)

(Ph. Eur. monograph 0088)

The label may state 'Perf/Ser'.

Preparation
Mixed Gas-gangrene Antitoxin

Ph Eur

DEFINITION

Gas-gangrene antitoxin (perfringens) is a preparation containing antitoxic globulins that have the power of specifically neutralising the alpha toxin formed by *Clostridium perfringens*. It is obtained by fractionation from the serum of horses, or other mammals, that have been immunised against *Cl. perfringens* alpha toxin.

IDENTIFICATION

It specifically neutralises the alpha toxin formed by *Cl. perfringens*, rendering it harmless to susceptible animals.

ASSAY

Not less than 1500 IU of antitoxin per millilitre.

The potency of gas-gangrene antitoxin (perfringens) is determined by comparing the dose necessary to protect mice or other suitable animals against the lethal effects of a fixed dose of *Cl. perfringens* toxin with the quantity of the standard preparation of gas-gangrene antitoxin (perfringens) necessary to give the same protection. For this comparison a reference preparation of gas-gangrene antitoxin (perfringens), calibrated in International Units, and a suitable preparation of *Cl. perfringens* toxin for use as a test toxin are required. The potency of the test toxin is determined in relation to the reference preparation; the potency of the gas-gangrene antitoxin (perfringens) to be examined is determined in relation to the potency of the test toxin by the same method.

The International Unit of antitoxin is the specific neutralising activity for *Cl. perfringens* toxin contained in a stated amount of the International Standard, which consists of a quantity of dried immune horse serum. The equivalence in International Units of the International Standard is stated by the World Health Organization.

Selection of animals Use mice having body masses such that the difference between the lightest and the heaviest does not exceed 5 g.

Preparation of test toxin Prepare the test toxin from a sterile filtrate of an approximately 5-day culture in liquid medium of *Cl. perfringens*. Treat the filtrate with *ammonium sulfate R*, collect the precipitate, which contains the toxin, dry *in vacuo* over *diphosphorus pentoxide R*, powder and store dry.

Selection of test toxin Select a toxin for use as a test toxin by determining for mice the L+ dose and the LD_{50}, the observation period being 48 h. The test toxin has an L+ dose of 4 mg or less and contains not less than 20 LD_{50} in each L+ dose.

Determination of test dose of toxin (L+ dose) Prepare a solution of the reference preparation in a suitable liquid such that it contains 5 IU of antitoxin per millilitre.

Prepare a solution of the test toxin in a suitable liquid such that 1 mL contains a precisely known amount such as 10 mg.

Prepare mixtures of the solution of the reference preparation and the solution of the test toxin such that each contains 2.0 mL of the solution of the reference preparation, one of a graded series of volumes of the solution of the test toxin and

www.webofpharma.com

sufficient of a suitable liquid to bring the total volume to 5.0 mL. Allow the mixtures to stand at room temperature, protected from light, for 60 min. Using six mice for each mixture, inject a dose of 0.5 mL intravenously into each mouse. Observe the mice for 48 h.

The test dose of toxin is the quantity in 0.5 mL of the mixture made with the smallest amount of toxin capable of causing, despite partial neutralisation by the reference preparation, the death of all six mice injected with the mixture within the observation period.

Determination of potency of the antitoxin Prepare a solution of the reference preparation in a suitable liquid such that it contains 5 IU of antitoxin per millilitre.

Prepare a solution of the test toxin in a suitable liquid such that it contains five test doses per millilitre.

Prepare mixtures of the solution of the test toxin and the antitoxin to be examined such that each contains 2.0 mL of the solution of the test toxin, one of a graded series of volumes of the antitoxin to be examined and sufficient of a suitable liquid to bring the total volume to 5.0 mL. Also prepare mixtures of the solution of the test toxin and the solution of the reference preparation such that each contains 2.0 mL of the solution of the test toxin, one of a graded series of volumes of the solution of the reference preparation centred on that volume (2.0 mL) that contains 10 IU and sufficient of a suitable liquid to bring the total volume to 5.0 mL. Allow the mixtures to stand at room temperature, protected from light, for 60 min. Using six mice for each mixture, inject a dose of 0.5 mL intravenously into each mouse. Observe the mice for 48 h.

The mixture that contains the largest volume of antitoxin that fails to protect the mice from death contains 10 IU. This quantity is used to calculate the potency of the antitoxin in International Units per millilitre.

The test is not valid unless all the mice injected with mixtures containing 2.0 mL or less of the solution of the reference preparation die and all those injected with mixtures containing a larger volume survive.

Ph Eur

Gas-gangrene Antitoxin (Septicum)

(Ph. Eur. monograph 0089)

The label may state 'Sep/Ser'.

Preparation
Mixed Gas-gangrene Antitoxin

Ph Eur

DEFINITION

Gas-gangrene antitoxin (septicum) is a preparation containing antitoxic globulins that have the power of specifically neutralising the alpha toxin formed by *Clostridium septicum*. It is obtained by fractionation from the serum of horses, or other mammals, that have been immunised against *Cl. septicum* alpha toxin.

IDENTIFICATION

It specifically neutralises the alpha toxin formed by *Cl. septicum*, rendering it harmless to susceptible animals.

ASSAY

Not less than 1500 IU of antitoxin per millilitre.

The potency of gas-gangrene antitoxin (septicum) is determined by comparing the dose necessary to protect mice or other suitable animals against the lethal effects of a fixed dose of *Cl. septicum* toxin with the quantity of the standard preparation of gas-gangrene antitoxin (septicum) necessary to give the same protection. For this comparison a reference preparation of gas-gangrene antitoxin (septicum), calibrated in International Units, and a suitable preparation of *Cl. septicum* toxin for use as a test toxin are required. The potency of the test toxin is determined in relation to the reference preparation; the potency of the gas-gangrene antitoxin (septicum) to be examined is determined in relation to the potency of the test toxin by the same method.

The International Unit of antitoxin is the specific neutralising activity for *Cl. septicum* toxin contained in a stated amount of the International Standard, which consists of a quantity of dried immune horse serum. The equivalence in International Units of the International Standard is stated by the World Health Organization.

Selection of animals Use mice having body masses such that the difference between the lightest and the heaviest does not exceed 5 g.

Preparation of test toxin Prepare the test toxin from a sterile filtrate of an approximately 5-day culture in liquid medium of *Cl. septicum*. Treat the filtrate with *ammonium sulfate R*, collect the precipitate, which contains the toxin, dry *in vacuo* over *diphosphorus pentoxide R*, powder and store dry.

Selection of test toxin Select a toxin for use as a test toxin by determining for mice the L+ dose and the LD_{50}, the observation period being 72 h. The test toxin has an L+ dose of 0.5 mg or less and contains not less than 25 LD_{50} in each L+ dose.

Determination of test dose of toxin (L+ dose) Prepare a solution of the reference preparation in a suitable liquid such that it contains 5 IU of antitoxin per millilitre.

Prepare a solution of the test toxin in a suitable liquid such that 1 mL contains a precisely known amount such as 20 mg.

Prepare mixtures of the solution of the reference preparation and the solution of the test toxin such that each contains 2.0 mL of the solution of the reference preparation, one of a graded series of volumes of the solution of the test toxin and sufficient of a suitable liquid to bring the total volume to 5.0 mL. Allow the mixtures to stand at room temperature, protected from light, for 60 min. Using six mice for each mixture, inject a dose of 0.5 mL intravenously into each mouse. Observe the mice for 72 h.

The test dose of toxin is the quantity in 0.5 mL of the mixture made with the smallest amount of toxin capable of causing, despite partial neutralisation by the reference preparation, the death of all six mice injected with the mixture within the observation period.

Determination of potency of the antitoxin Prepare a solution of the reference preparation in a suitable liquid such that it contains 5 IU of antitoxin per millilitre.

Prepare a solution of the test toxin in a suitable liquid such that it contains five test doses per millilitre.

Prepare mixtures of the solution of the test toxin and the antitoxin to be examined such that each contains 2.0 mL of the solution of the test toxin, one of a graded series of volumes of the antitoxin to be examined and sufficient of a suitable liquid to bring the total volume to 5.0 mL. Also prepare mixtures of the solution of the test toxin and the solution of the reference preparation such that each contains

www.webofpharma.com

2.0 mL of the solution of the test toxin, one of a graded series of volumes of the solution of the reference preparation centred on that volume (2.0 mL) that contains 10 IU and sufficient of a suitable liquid to bring the total volume to 5.0 mL. Allow the mixtures to stand at room temperature, protected from light, for 60 min. Using six mice for each mixture, inject a dose of 0.5 mL intravenously into each mouse. Observe the mice for 72 h.

The mixture that contains the largest volume of antitoxin that fails to protect the mice from death contains 10 IU. This quantity is used to calculate the potency of the antitoxin in International Units per millilitre.

The test is not valid unless all the mice injected with mixtures containing 2.0 mL or less of the solution of the reference preparation die and all those injected with mixtures containing more survive.

Ph Eur

Mixed Gas-gangrene Antitoxin

(Ph. Eur. monograph 0090)

The label may state 'Gas/Ser'.

Ph Eur

DEFINITION

Mixed gas-gangrene antitoxin is prepared by mixing gas-gangrene antitoxin (novyi), gas-gangrene antitoxin (perfringens) and gas-gangrene antitoxin (septicum) in appropriate quantities.

IDENTIFICATION

It specifically neutralises the alpha toxins formed by *Clostridium novyi* (former nomenclature: *Clostridium oedematiens*), *Clostridium perfringens* and *Clostridium septicum*, rendering them harmless to susceptible animals.

ASSAY

Gas-gangrene antitoxin (novyi), not less than 1000 IU of antitoxin per millilitre; gas-gangrene antitoxin (perfringens), not less than 1000 IU of antitoxin per millilitre; gas-gangrene antitoxin (septicum) not less than 500 IU of antitoxin per millilitre.

Carry out the assay for each component, as prescribed in the monographs on *Gas-gangrene antitoxin (novyi) (0087)*, *Gas-gangrene antitoxin (perfringens) (0088)* and *Gas-gangrene antitoxin (septicum) (0089)*.

Ph Eur

Tetanus Antitoxin

(Tetanus Antitoxin for Human Use, Ph. Eur. monograph 0091)

The label may state 'Tet/Ser'.

Ph Eur

DEFINITION

Tetanus antitoxin for human use is a preparation containing antitoxic globulins that have the power of specifically neutralising the toxin formed by *Clostridium tetani*.

PRODUCTION

It is obtained by fractionation from the serum of horses, or other mammals, that have been immunised against tetanus toxin.

IDENTIFICATION

It specifically neutralises the toxin formed by *Cl. tetani*, rendering it harmless to susceptible animals.

POTENCY

Not less than 1000 IU of antitoxin per millilitre when intended for prophylactic use. Not less than 3000 IU of antitoxin per millilitre when intended for therapeutic use.

The potency of tetanus antitoxin is determined by comparing the dose necessary to protect guinea-pigs or mice against the paralytic effects of a fixed dose of tetanus toxin with the quantity of the standard preparation of tetanus antitoxin necessary to give the same protection. In countries where the paralysis method is not obligatory the lethal method may be used. For this method the number of animals and the procedure are identical with those described for the paralysis method but the end-point is the death of the animal rather than the onset of paralysis and the L+/10 dose is used instead of the Lp/10 dose. For this comparison a reference preparation of tetanus antitoxin, calibrated in International Units, and a suitable preparation of tetanus toxin, for use as a test toxin, are required. The potency of the test toxin is determined in relation to the reference preparation; the potency of the tetanus antitoxin to be examined is determined in relation to the potency of the test toxin by the same method.

The International Unit of antitoxin is the specific neutralising activity for tetanus toxin contained in a stated amount of the International Standard which consists of a quantity of dried immune horse serum. The equivalence in International Units of the International Standard is stated by the World Health Organization.

Selection of animals If mice are used, the body masses should be such that the difference between the lightest and the heaviest does not exceed 5 g.

Preparation of test toxin Prepare the test toxin from a sterile filtrate of an approximately 9-day culture in liquid medium of *Cl. tetani*. To the filtrate add 1 to 2 volumes of glycerol and store slightly below 0 °C. Alternatively, treat the filtrate with *ammonium sulfate R*, collect the precipitate, which contains the toxin, dry *in vacuo* over *diphosphorus pentoxide R*, powder and store dry, either in sealed ampoules or *in vacuo* over *diphosphorus pentoxide R*.

Determination of test dose of toxin (Lp/10 dose) Prepare a solution of the reference preparation in a suitable liquid such that it contains 0.5 IU of antitoxin per millilitre.

If the test toxin is stored dry, reconstitute it using a suitable liquid.

Prepare mixtures of the solution of the reference preparation and the test toxin such that each contains 2.0 mL of the solution of the reference preparation, one of a graded series of volumes of the test toxin and sufficient of a suitable liquid to bring the volume to 5.0 mL. Allow the mixtures to stand at room temperature, protected from light, for 60 min. Using six mice for each mixture, inject a dose of 0.5 mL subcutaneously into each mouse. Observe the mice for 96 h. Mice that become paralysed may be euthanised.

The test dose of toxin is the quantity in 0.5 mL of the mixture made with the smallest amount of toxin capable of causing, despite partial neutralisation by the reference preparation, paralysis in all six mice injected with the mixture within the observation period.

Determination of potency of the antitoxin Prepare a solution of the reference preparation in a suitable liquid such that it contains 0.5 IU of antitoxin per millilitre.

www.webofpharma.com

Prepare a solution of the test toxin in a suitable liquid such that it contains five test doses per millilitre.

Prepare mixtures of the solution of the test toxin and the antitoxin to be examined such that each contains 2.0 mL of the solution of the test toxin, one of a graded series of volumes of the antitoxin to be examined and sufficient of a suitable liquid to bring the total volume to 5.0 mL. Also prepare mixtures of the solution of the test toxin and the solution of the reference preparation such that each contains 2.0 mL of the solution of the test toxin, one of a graded series of volumes of the solution of the reference preparation centred on that volume (2.0 mL) that contains 1 IU and sufficient of a suitable liquid to bring the total volume to 5.0 mL. Allow the mixtures to stand at room temperature, protected from light, for 60 min. Using six mice for each mixture, inject into each mouse subcutaneously a dose of 0.5 mL. Observe the mice for 96 h. Mice that become paralysed may be euthanised.

The mixture that contains the largest volume of antitoxin that fails to protect the mice from paralysis contains 1 IU. This quantity is used to calculate the potency of the antitoxin in International Units per millilitre.

The test is not valid unless all the mice injected with mixtures containing 2.0 mL or less of the solution of the reference preparation show paralysis and all those injected with mixtures containing more do not.

Ph Eur

Vaccines

(Vaccines for Human Use, Ph. Eur. monograph 0153)

Vaccines comply with the requirements of the European Pharmacopoeia monograph for Vaccines for Human Use. These requirements are reproduced below.

Ph Eur

DEFINITION

Vaccines for human use are preparations containing antigens capable of inducing a specific and active immunity in man against an infecting agent or the toxin or antigen elaborated by it. Immune responses include the induction of the innate and the adaptive (cellular, humoral) parts of the immune system. Vaccines for human use shall have been shown to have acceptable immunogenic activity and safety in man with the intended vaccination schedule.

Vaccines for human use may contain: whole micro-organisms (bacteria, viruses or parasites), inactivated by chemical or physical means that maintain adequate immunogenic properties; whole live micro-organisms that are naturally avirulent or that have been treated to attenuate their virulence whilst retaining adequate immunogenic properties; antigens extracted from the micro-organisms or secreted by the micro-organisms or produced by genetic engineering or chemical synthesis. The antigens may be used in their native state or may be detoxified or otherwise modified by chemical or physical means and may be aggregated, polymerised or conjugated to a carrier to increase their immunogenicity. Vaccines may contain an adjuvant. Where the antigen is adsorbed on a mineral adjuvant, the vaccine is referred to as 'adsorbed'.

Terminology used in monographs on vaccines for human use is defined in general chapter *5.2.1.*

Bacterial vaccines containing whole cells Are suspensions of various degrees of opacity in colourless or almost colourless liquids, or may be freeze-dried. They may be adsorbed. The concentration of living or inactivated bacteria is expressed in terms of International Units of opacity or, where appropriate, is determined by direct cell count or, for live bacteria, by viable count.

Bacterial vaccines containing bacterial components Are suspensions or freeze-dried products. They may be adsorbed. The antigen content is determined by a suitable validated assay.

Bacterial toxoids Are prepared from toxins by diminishing their toxicity to an acceptable level or by completely eliminating it by physical or chemical procedures whilst retaining adequate immunogenic properties. The toxins are obtained from selected strains of micro-organisms. The method of production is such that the toxoid does not revert to toxin. The toxoids are purified. Purification is performed before and/or after detoxification. Toxoid vaccines may be adsorbed.

Viral vaccines Are prepared from viruses grown in animals, in fertilised eggs, in suitable cell cultures or in suitable tissues, or by culture of genetically engineered cells. They are liquids that vary in opacity according to the type of preparation or may be freeze-dried. They may be adsorbed. Liquid preparations and freeze-dried preparations after reconstitution may be coloured if a pH indicator such as phenol red has been used in the culture medium.

Synthetic antigen vaccines Are generally clear or colourless liquids. The concentration of the components is usually expressed in terms of specific antigen content.

Combined vaccines Are multicomponent preparations formulated so that different antigens are administered simultaneously. The different antigenic components are intended to protect against different strains or types of the same organism and/or against different organisms. A combined vaccine may be supplied by the manufacturer either as a single liquid or freeze-dried preparation or as several constituents with directions for admixture before use. Where there is no monograph to cover a particular combination, the vaccine complies with the monograph for each individual component, with any necessary modifications approved by the competent authority.

Adsorbed vaccines Are suspensions and may form a sediment at the bottom of the container.

PRODUCTION

General provisions

The production method for a given product must have been shown to yield consistently batches comparable with the batch of proven clinical efficacy, immunogenicity and safety in man. Product specifications including in-process testing should be set. Specific requirements for production including in-process testing are included in individual monographs. Where justified and authorised, certain tests may be omitted where it can be demonstrated, for example by validation studies, that the production process consistently ensures compliance with the test.

Unless otherwise justified and authorised, vaccines are produced using a seed-lot system. The methods of preparation are designed to maintain adequate immunogenic properties, to render the preparation harmless and to prevent contamination with extraneous agents.

Where vaccines for human use are manufactured using materials of human or animal origin, the general

www.webofpharma.com

requirements of general chapter *5.1.7. Viral safety* apply in conjunction with the more specific requirements relating to viral safety in this monograph, in individual vaccine monographs and in general chapters *5.2.2. Chicken flocks free from specified pathogens for the production and quality control of vaccines, 5.2.3. Cell substrates for the production of vaccines for human use* and, with the exception of egg-derived inactivated influenza vaccines, *2.6.16. Tests for extraneous agents in viral vaccines for human use.*

Unless otherwise justified and authorised, in the production of a final lot of vaccine, the number of passages of a virus, or the number of subcultures of a bacterium, from the master seed lot shall not exceed that used for production of the vaccine shown to be satisfactory in clinical trials with respect to safety and efficacy or immunogenicity.

Vaccines are as far as possible free from ingredients known to cause toxic, allergic or other undesirable reactions in man. Suitable additives, including stabilisers and adjuvants may be incorporated. Penicillin and streptomycin are neither used at any stage of production nor added to the final product; however, master seed lots prepared with media containing penicillin or streptomycin may, where justified and authorised, be used for production.

Consistency of production is an important feature of vaccine production. Monographs on vaccines for human use give limits for various tests carried out during production and on the final lot. These limits may be in the form of maximum values, minimum values, or minimum and maximum tolerances around a given value. While compliance with these limits is required, it is not necessarily sufficient to ensure consistency of production for a given vaccine. For relevant tests, the manufacturer must therefore define for each product a suitable action or release limit or limits to be applied in view of the results found for batches tested clinically and those used to demonstrate consistency of production. These limits may subsequently be refined on a statistical basis in light of production data.

Substrates for propagation
Substrates for propagation comply with the relevant requirements of the Pharmacopoeia (*5.2.2, 5.2.3*) or in the absence of such requirements with those of the competent authority. Processing of cell banks and subsequent cell cultures is done under aseptic conditions in an area where no other cells are being handled. Serum and trypsin used in the preparation of cell suspensions shall be shown to be free from extraneous agents.

Seed lots/cell banks
The master seed lot or cell bank is identified by historical records that include information on its origin and subsequent manipulation. Suitable measures are taken to ensure that no extraneous agent or undesirable substance is present in a master or working seed lot or a cell bank.

Culture media
Culture media are as far as possible free from ingredients known to cause toxic, allergic or other undesirable reactions in man; if inclusion of such ingredients is necessary, it shall be demonstrated that the amount present in the final lot is reduced to such a level as to render the product safe. Approved animal (but not human) serum may be used in the growth medium for cell cultures but the medium used for maintaining cell growth during virus multiplication shall not contain serum, unless otherwise stated. Cell culture media may contain a pH indicator such as phenol red and approved antibiotics at the lowest effective concentration, although it is preferable to have a medium free from antibiotics during production.

Propagation and harvest
The seed cultures are propagated and harvested under defined conditions. The purity of the harvest is verified by suitable tests as defined in the monograph.

Control cells
For vaccines produced in cell cultures, control cells are maintained and tested as prescribed. In order to provide a valid control, these cells must be maintained in conditions that are essentially equivalent to those used for the production cell cultures, including use of the same batches of media and media changes.

Control eggs
For live vaccines produced in eggs, control eggs are incubated and tested as prescribed in the monograph.

Purification
Where applicable, validated purification procedures may be applied.

Inactivation
Inactivated vaccines are produced using a validated inactivation process whose effectiveness and consistency have been demonstrated. Where it is recognised that extraneous agents may be present in a harvest, for example in vaccines produced in eggs from healthy, non-SPF flocks, the inactivation process is also validated with respect to a panel of model extraneous agents representative of the potential extraneous agents. A test for effectiveness of the inactivation process is carried out as soon as possible after the inactivation process.

Carrier proteins
Bacterial polysaccharide antigens may be conjugated with carrier proteins to improve their immunogenicity to enable the induction of a protective response in infants. Carrier proteins comply with the relevant requirements of general chapter *5.2.11. Carrier proteins for the production of conjugated polysaccharide vaccines for human use.*

Test for sterility of intermediates prior to final bulk
Individual monographs on vaccines for human use may prescribe a test for sterility for intermediates.

In agreement with the competent authority, replacement of the sterility test by a bioburden test with a low bioburden limit based on batch data and process validation may be acceptable for intermediates preceding the final bulk, provided that a sterilising filtration is performed later in the production process.

It is a prerequisite that the intermediate is filtered through a bacteria-retentive filter prior to storage, that authorised pre-filtration bioburden limits have been established for this filtration, and that adequate measures are in place to avoid contamination and growth of micro-organisms during storage of the intermediate.

Final bulk
The final bulk is prepared by aseptically blending the ingredients of the vaccine. For non-liquid vaccines for administration by a non-parenteral route, the final bulk is prepared by blending the ingredients of the vaccine under suitable conditions.

Adjuvants One or more adjuvants may be included in the formulation of a vaccine to potentiate and/or modulate the immune response to the antigen(s). Adjuvants may be included in the formulation of the final vaccine or presented separately. Suitable characterisation and quality control of the

www.webofpharma.com

adjuvant(s), alone and in combination with the antigen(s), is essential for consistent production. Quality specifications are established for each adjuvant, alone and in combination with the antigen(s).

Adsorbents as adjuvants Vaccines may be adsorbed on aluminium hydroxide, aluminium phosphate, calcium phosphate or other suitable adsorbents. The adsorbents are prepared in special conditions that confer the appropriate physical form and adsorptive properties.

Where an adsorbent is used as an adjuvant and is generated *in situ* during production of the vaccine, quality specifications are established for each of the ingredients and for the generated adsorbent in the vaccine. Quality specifications are intended to control, in particular:

- qualitative and quantitative chemical composition;
- physical form and associated adsorptive properties, where relevant, and particularly where the adjuvant will be present as an adsorbent;
- interaction between adjuvant and antigen;
- purity, including bacterial endotoxin content and microbiological quality;
- any other parameters identified as being critical for functionality.

The stability of each adjuvant, alone and in combination with the antigen(s), particularly for critical parameters, is established during development studies.

Antimicrobial preservatives Antimicrobial preservatives are used to prevent spoilage or adverse effects caused by microbial contamination occurring during the use of a vaccine. Antimicrobial preservatives are not included in freeze-dried products. For single-dose liquid preparations, inclusion of antimicrobial preservatives is not normally acceptable. For multidose liquid preparations, the need for effective antimicrobial preservation is evaluated taking into account likely contamination during use and the maximum recommended period of use after broaching of the container. If an antimicrobial preservative is used, it shall be shown that it does not impair the safety or efficacy of the vaccine. Addition of antibiotics as antimicrobial preservatives is not normally acceptable.

During development studies, the effectiveness of the antimicrobial preservative throughout the period of validity shall be demonstrated to the satisfaction of the competent authority.

The efficacy of the antimicrobial preservative is evaluated as described in general chapter *5.1.3*. If neither the A criteria nor the B criteria can be met, then in justified cases the following criteria are applied to vaccines for human use: bacteria, no increase at 24 h and 7 days, 3 $\log_{10}$ reduction at 14 days, no increase at 28 days; fungi, no increase at 14 days and 28 days.

Stability of intermediates

During production of vaccines, intermediates are obtained at various stages and are stored, sometimes for long periods. Such intermediates include:

- seed lots and cell banks;
- live or inactivated harvests;
- purified harvests that may consist of toxins or toxoids, polysaccharides, bacterial or viral suspensions;
- purified antigens;
- adsorbed antigens;
- conjugated polysaccharides;
- final bulk vaccine;
- vaccine in the final closed container stored at a temperature lower than that used for final-product stability studies and intended for release without re-assay.

Except where they are used within a short period of time, stability studies are carried out on the intermediates in the intended storage conditions to establish the expected extent of degradation. For final bulk vaccine, stability studies may be carried out on representative samples in conditions equivalent to those intended to be used for storage. For each intermediate (except for seed lots and cell banks), a period of validity applicable for the intended storage conditions is established, where appropriate in light of stability studies.

Final lot

The final lot is prepared by aseptically distributing the final bulk into sterile, tamper-evident containers, which, after freeze-drying where applicable, are closed so as to exclude contamination. For non-liquid vaccines for administration by a non-parenteral route, the final lot is prepared by distributing the final bulk under suitable conditions into sterile, tamper-evident containers. Where justified and authorised, certain tests prescribed for the final lot may be carried out on the final bulk, if it has been demonstrated that subsequent manufacturing operations do not affect compliance.

Appearance

Unless otherwise justified and authorised, each container (vial, syringe or ampoule) in each final lot is inspected visually or mechanically for acceptable appearance.

Degree of adsorption For an adsorbed vaccine, unless otherwise justified and authorised, a release specification for the degree of adsorption is established in light of results found for batches used in clinical trials. From the stability data generated for the vaccine it must be shown that at the end of the period of validity the degree of adsorption is not less than for batches used in clinical trials.

Thermal stability When the thermal stability test is prescribed in a monograph for a live attenuated vaccine, the test is carried out on the final lot to monitor the lot-to-lot consistency in heat-sensitivity of viral/bacterial particles in the product. Suitable conditions are indicated in the individual monograph. The test may be omitted as a routine test for a given product once the consistency of the production process has been demonstrated, in agreement with the competent authority, using relevant parameters, such as consistency in yield, ratio of infectious viruses (viable bacteria) before and after freeze-drying, potency at release and real-time stability under the prescribed conditions as well as thermal stability. Where there is a significant change in the manufacturing procedure of the antigen(s) or formulation, the need for re-introduction of the test is considered.

Stability During development studies, maintenance of potency of the final lot throughout the period of validity shall be demonstrated; the loss of potency in the recommended storage conditions is assessed. Excessive loss even within the limits of acceptable potency may indicate that the vaccine is unacceptable.

Expiry date Unless otherwise stated, the expiry date is calculated from the beginning of the assay or from the beginning of the first assay for a combined vaccine.

For vaccines stored at a temperature lower than that used for stability studies and intended for release without re-assay, the expiry date is calculated from the date of removal from cold storage. If, for a given vaccine, an assay is not carried out, the expiry date for the final lot is calculated from the date of an approved stability-indicating test or, failing this, from the

www.webofpharma.com

date of freeze-drying or the date of filling into the final containers. For a combined vaccine where components are presented in separate containers, the expiry date is that of the component which expires first.

The expiry date applies to vaccines stored in the prescribed conditions.

Animal tests

In accordance with the provisions of the European Convention for the Protection of Vertebrate Animals Used for Experimental and Other Scientific Purposes, tests must be carried out in such a way as to use the minimum number of animals and to cause the least pain, suffering, distress or lasting harm. The criteria for judging tests in monographs must be applied in light of this. For example, if it is indicated that an animal is considered to be positive, infected, etc. when typical clinical signs or death occur, then as soon as sufficient indication of a positive result is obtained the animal in question shall be either euthanised or given suitable treatment to prevent unnecessary suffering. In accordance with the General Notices, alternative test methods may be used to demonstrate compliance with the monograph and the use of such tests is particularly encouraged when this leads to replacement or reduction of animal use or reduction of suffering. Guidance on how to substitute *in vivo* methods by *in vitro* methods, in cases where a direct head-to-head comparison is not possible, can be found in general chapter *5.2.14*.

TESTS

Vaccines comply with the tests prescribed in individual monographs including, where applicable, the following:

pH (*2.2.3*)

Liquid vaccines, after reconstitution where applicable, comply with the limits for pH approved for the particular preparation.

Adjuvant

If the vaccine contains an adjuvant, the amount is determined and shown to be within acceptable limits with respect to the expected amount (see also the tests for aluminium and calcium below).

Aluminium (*2.5.13*)

Maximum 1.25 mg of aluminium (Al) per single human dose where an aluminium adsorbent has been used in the vaccine, unless otherwise stated.

Calcium (*2.5.14*)

Maximum 1.3 mg of calcium (Ca) per single human dose where a calcium adsorbent has been used in the vaccine, unless otherwise stated.

Free formaldehyde (*2.4.18*)

Maximum 0.2 g/L of free formaldehyde in the final product where formaldehyde has been used in the preparation of the vaccine, unless otherwise stated.

Phenol (*2.5.15*)

Maximum 2.5 g/L in the final product where phenol has been used in the preparation of the vaccine, unless otherwise stated.

Water (*2.5.12*)

Maximum 3.0 per cent *m/m* for freeze-dried vaccines, unless otherwise stated.

Extractable volume (*2.9.17*)

Unless otherwise justified and authorised, it complies with the requirement for extractable volume.

Bacterial endotoxins

Unless otherwise justified and authorised, a test for bacterial endotoxins is carried out on the final product. Where no limit is specified in the individual monograph, the content of bacterial endotoxins determined by a suitable method (*2.6.14*) is less than the limit approved for the particular product.

STORAGE

Store protected from light. Unless otherwise stated, the storage temperature is 5 ± 3 °C; liquid adsorbed vaccines must not be allowed to freeze.

LABELLING

The label states:

- the name of the preparation;
- a reference identifying the final lot;
- the recommended human dose and route of administration;
- the storage conditions;
- the expiry date;
- the name and amount of any antimicrobial preservative;
- the name of any antibiotic, adjuvant, flavour or stabiliser present in the vaccine;
- where applicable, that the vaccine is adsorbed;
- the name of any constituent that may cause adverse reactions and any contra-indications to the use of the vaccine;
- for freeze-dried vaccines:
  - the name or composition and the volume of the reconstituting liquid to be added;
  - the time within which the vaccine is to be used after reconstitution.

Ph Eur

Anthrax Vaccine for Human Use (Adsorbed, Prepared from Culture Filtrates)

(Ph. Eur. monograph 2188)

The label may state 'Anthrax'.

Ph Eur

DEFINITION

Anthrax vaccine for human use (adsorbed, prepared from culture filtrates) is a preparation of *Bacillus anthracis* antigens precipitated by aluminium potassium sulfate. The antigens are prepared from a sterile culture filtrate produced by a non-encapsulated strain, either avirulent or attenuated, of *B. anthracis*.

The main virulence components of *B. anthracis* are the polyglutamic aicd capsule and 2 binary anthrax toxins, namely lethal toxin and oedema toxin, formed from the respective combination of protective antigen (PA) with either lethal factor (LF) or oedema factor (EF).

LF is a zinc-dependent endopeptidase and EF is a potent calmodulin and calcium-dependent adenylate cyclase. Cell-free cultures of *B. anthracis* contain PA and because expression of the 3 toxin-component genes is co-ordinately regulated, LF and EF are also present. In addition, the vaccine is likely to contain many other *B. anthracis* antigens, including membrane proteins, secreted proteins, cytoplasmic proteins, peptidoglycans, nucleic acids and carbohydrates.

www.webofpharma.com

PRODUCTION

GENERAL PROVISIONS

Cultures are managed in a seed-lot system. The vaccine strain is toxigenic but lacks the plasmid with the necessary genes for synthesis of the capsule, an important virulence factor.

The production method must be shown to yield a consistent and active product with a safety and efficacy profile that is adequate or equivalent to previous lots. The vaccine must show a level of protection against a virulent strain of *B. anthracis*, in a suitable animal infection model, that is equal to or greater than that of a reference vaccine. The vaccine must not show a level of toxicity that exceeds that of a reference vaccine.

The production method and stability of the final lot and relevant intermediates are evaluated using one or more indicator tests. Such tests include potency and specific toxicity, and may be supported by tests confirming the presence of relevant antigens and associated proteins. Release and shelf-life specifications are established based upon the results of stability testing so as to ensure satisfactory product performance during the approved period of validity.

SEED LOTS

The attenuated non-encapsulated strain of *B. anthracis* used is identified by historical records that include information on its origin and subsequent manipulation and the tests used to characterise the strain. These include morphological, cultural, biochemical and genetic properties of the strain. Only a master seed lot or, where applicable, working seed lots, that comply with the following requirements may be used.

Identification

Each seed lot is identified as containing *B. anthracis*.

Phenotypic parameters

Each seed lot must have a known biochemical and enzymatic profile and have a known history of absence of antibiotic resistance.

Microbial purity

Each seed lot complies with the requirements for absence of contaminating organisms. Purity of bacterial cultures is verified by methods of suitable sensitivity.

Virulence test

The absence of bacterial capsule is demonstrated for each seed lot by McFadyean stain and the specific toxicity (oedema) test.

REFERENCE PREPARATION

The potency and toxicity of the vaccine bulk are verified using reference standards derived from representative vaccine batches. These batches are extensively characterised for their intended purpose and are stored in suitably sized aliquots under conditions ensuring their stability.

PROPAGATION AND HARVEST

The attenuated strain is grown using suitable liquid media. At the end of cultivation, the purity of the culture is tested. The culture medium is separated from the bacterial mass by filtration. The pH of the filtrate is determined after dilution with a 0.9 g/L solution of *sodium chloride R* and is shown to be within limits suitable for stability. A suitable test for absence of live *B. anthracis*, including spores, is carried out. Aluminium potassium sulfate or an alternative adjuvant may be added at this stage. An antimicrobial preservative may be added to the suspension to form the purified harvest.

Only a purified harvest that complies with the following requirements may be used in the preparation of the final lot.

Immunological identity

Confirm the presence of *B. anthracis* protective antigen by a suitable immunochemical method (*2.7.1*).

Antimicrobial preservative

Determine the amount of antimicrobial preservative by a suitable chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended content.

FINAL BULK VACCINE

The purified harvest is diluted aseptically with sterile saline solution to make the final bulk vaccine.

Only a final bulk vaccine that complies with the following requirement may be used in the preparation of the final lot.

Sterility (*2.6.1*)

Carry out the test for sterility, using 10 mL for each medium.

FINAL LOT

The final bulk vaccine is distributed aseptically into sterile, tamper-evident glass ampoules and heat-sealed to prevent contamination.

Only a final lot that is satisfactory with respect to each of the requirements given below under Identification, Tests and Assay may be released for use. Provided the potency assay, the specific toxicity (oedema) test and the test for antimicrobial preservative have been carried out with satisfactory results on the purified harvest, they may be omitted on the final lot.

IDENTIFICATION

The presence of *B. anthracis* protective antigen is confirmed by a suitable immunochemical method (*2.7.1*).

TESTS

Specific toxicity (oedema) test

Use not fewer than 2 rabbits per test. Prepare serial two-fold dilutions of vaccine with normal saline, corresponding to 4, 2, 1, 0.5 and 0.25 human doses. Inject intradermally 0.1 mL of each dilution of the test and of the reference vaccine into the shaved flanks of 2 rabbits. Each rabbit receives the 10 previously prepared injections (5 dilutions of the test vaccine and 5 dilutions of the reference vaccine). In one of the rabbits, the lower concentrations are injected at the anterior end and the higher concentrations at the posterior end. The reverse is used for the 2nd rabbit. The rabbits are monitored for 24 h for signs of oedema at the injection site. The vaccine complies with the test if the oedematous reaction is not greater than that observed with the reference vaccine.

Alternatively, specific *in vitro* assays for lethal factor and adenylate cyclase activity may be used, subject to validation.

Antimicrobial preservative

Determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the intended content.

Aluminium (*2.5.13*)

Maximum 1.25 mg per single human dose.

Sterility (*2.6.1*)

It complies with the test for sterility.

ASSAY

The potency of the anthrax vaccine is determined by comparing the dose required to protect guinea-pigs against intradermal challenge by a virulent strain of *B. anthracis* with the dose of a suitable reference preparation that gives the

www.webofpharma.com

same protection. Use 9 groups of not fewer than 16 female guinea-pigs, each weighing 250-350 g. Prepare 4 dilutions of the vaccine and of the reference preparation containing 1.5, 0.5, 0.17 and 0.05 human doses in 0.5 mL. Allocate each dilution to a separate group. The remaining group receives 0.5 mL of saline and is used to verify the challenge dose. Inject subcutaneously into each guinea-pig 0.5 mL of the dilution allocated to its group on each of 2 occasions, 1 week apart. 7 days after the 2nd injection, inject intradermally into each guinea-pig 2000 spores of a virulent strain of *B. anthracis* (Vollum) in 0.1 mL. Observe the animals for 10 days and record the number of deaths per group. The test is not valid unless all the control animals die within 5 days of challenge. Using the proportions of animals that survive in each of the vaccinated groups, calculate the potency of the vaccine relative to the reference preparation using the usual statistical methods (*5.3*). The vaccine complies with the test if:

— the relative potency estimate exceeds 1.0, or;
— the 95 per cent confidence interval for the relative potency includes 1.0, and the lower 95 per cent confidence limit is not less than 50 per cent of the relative potency estimate.

LABELLING

The label states that the vaccine is not to be frozen.

Ph Eur

Bacillus Calmette-Guérin Vaccine

BCG Vaccine

(BCG Vaccine, Freeze-dried, Ph. Eur. monograph 0163)

The label may state 'BCG'.

Ph Eur

DEFINITION

Freeze-dried BCG vaccine is a preparation of live bacteria derived from a culture of the bacillus of Calmette and Guérin (*Mycobacterium bovis* BCG) whose capacity to protect against tuberculosis has been established.

PRODUCTION

GENERAL PROVISIONS

BCG vaccine shall be produced by a staff consisting of healthy persons who do not work with other infectious agents; in particular they shall not work with virulent strains of *Mycobacterium tuberculosis*, nor shall they be exposed to a known risk of tuberculosis infection. Staff are examined periodically for tuberculosis. BCG vaccine is susceptible to sunlight: the procedures for the preparation of the vaccine shall be designed so that all cultures and vaccines are protected from direct sunlight and from ultraviolet light at all stages of manufacture, testing and storage.

Production of the vaccine is based on a seed-lot system. The production method shall have been shown to yield consistently BCG vaccines that induce adequate sensitivity to tuberculin in man, that have acceptable protective potency in animals and are safe. The vaccine is prepared from cultures which are derived from the master seed lot by as few subcultures as possible and in any case not more than 8 subcultures. During the course of these subcultures the preparation is not freeze-dried more than once.

If a bioluminescence test or other biochemical method is used instead of viable count, the method is validated against the viable count for each stage of the process at which it is used.

BACTERIAL SEED LOTS

The strain used to establish the master seed lot is chosen for and maintained to preserve its characteristics, its capacity to sensitise man to tuberculin and to protect animals against tuberculosis, and its relative absence of pathogenicity for man and laboratory animals. The strain used shall be identified by historical records that include information on its origin and subsequent manipulation.

A suitable batch of vaccine is prepared from the first working seed lot and is reserved for use as the comparison vaccine. When a new working seed lot is established, a suitable test for delayed hypersensitivity in guinea-pigs is carried out on a batch of vaccine prepared from the new working seed lot; the vaccine is shown to be not significantly different in activity from the comparison vaccine. Antimicrobial agent sensitivity testing is also carried out.

Only a working seed lot that complies with the following requirements may be used for propagation.

Identification

The bacteria in the working seed lot are identified as *Mycobacterium bovis* BCG using microbiological techniques, which may be supplemented by molecular biology techniques (for example, nucleic acid amplification and restriction-fragment-length polymorphism).

Bacterial and fungal contamination

Carry out the test for sterility (*2.6.1*), using 10 mL for each medium. The working seed lot complies with the test for sterility except for the presence of mycobacteria.

Virulent mycobacteria

Examine the working seed lot as prescribed under Tests, using 10 guinea-pigs.

PROPAGATION AND HARVEST

The bacteria are grown in a suitable medium for not more than 21 days by surface or submerged culture. The culture medium does not contain substances known to cause toxic or allergic reactions in humans or to cause the bacteria to become virulent for guinea-pigs. The culture is harvested and suspended in a sterile liquid medium that protects the viability of the vaccine as determined by a suitable method of viable count.

FINAL BULK VACCINE

The final bulk vaccine is prepared from a single harvest or by pooling a number of single harvests. A stabiliser may be added; if the stabiliser interferes with the determination of bacterial concentration in the final bulk vaccine, the determination is carried out before addition of the stabiliser.

Only final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Bacterial and fungal contamination

Carry out the test for sterility (*2.6.1*), using 10 mL for each medium. The final bulk vaccine complies with the test for sterility except for the presence of mycobacteria.

Count of viable units

Determine the number of viable units per millilitre by viable count on solid medium using a method suitable for the vaccine to be examined or by a suitable biochemical method. Carry out the test in parallel on a reference preparation of the same strain.

Bacterial concentration

Determine the total bacterial concentration by a suitable method, either directly by determining the mass of the micro-organisms, or indirectly by an opacity method that has been calibrated in relation to the mass of the organisms; if the

www.webofpharma.com

bacterial concentration is determined before addition of a stabiliser, the concentration in the final bulk vaccine is established by calculation. The total bacterial concentration is within the limits approved for the particular product.

The ratio of the count of viable units to the total bacterial concentration is not less than that approved for the particular product.

FINAL LOT

The final bulk vaccine is distributed into sterile containers and freeze-dried to a moisture content favourable to the stability of the vaccine; the containers are closed either under vacuum or under an inert gas.

Except where the filled and closed containers are stored at a temperature of −20 °C or lower, the expiry date is not later than 4 years from the date of harvest.

Only a final lot that complies with the following requirement for count of viable units and with each of the requirements given below under Identification, Tests and Assay may be released for use. Provided the test for virulent mycobacteria has been carried out with satisfactory results on the final bulk vaccine, it may be omitted on the final lot. Provided the test for excessive dermal reactivity has been carried out with satisfactory results on the working seed lot and on 5 consecutive final lots produced from it, the test may be omitted on the final lot.

Count of viable units

Determine the number of viable units per millilitre of the reconstituted vaccine by viable count on solid medium using a method suitable for the vaccine to be examined or by a suitable biochemical method. The ratio of the count of viable units after freeze-drying to that before is not less than that approved for the particular product.

Thermal stability

Maintain containers of the final lot of freeze-dried vaccine in the dry state at 37 ± 1 °C for 4 weeks. Determine the number of viable units as described under Assay in parallel for the heated vaccine and for vaccine stored at the temperature recommended for storage. The number of viable units in the heated vaccine is not less than 20 per cent of that in the unheated vaccine.

IDENTIFICATION

BCG vaccine is identified by microscopic examination of the bacilli in stained smears demonstrating their acid-fast property and by the characteristic appearance of colonies grown on solid medium. Alternatively, molecular biology techniques (for example nucleic acid amplification) may be used.

TESTS

Virulent mycobacteria

Inject subcutaneously or intramuscularly into each of 6 guinea-pigs, each weighing 250–400 g and having received no treatment likely to interfere with the test, a quantity of vaccine equivalent to at least 50 human doses. Observe the animals for at least 42 days. At the end of this period, euthanise the guinea-pigs and examine by autopsy for signs of infection with tuberculosis, ignoring any minor reactions at the site of injection. Animals that die during the observation period are also examined for signs of tuberculosis.

The vaccine complies with the test if none of the guinea-pigs shows signs of tuberculosis and if not more than 1 animal dies during the observation period. If 2 animals die during this period and autopsy does not reveal signs of tuberculosis repeat the test on 6 other guinea-pigs. The vaccine complies with the test if not more than 1 animal dies during the 42 days following the injection and autopsy does not reveal any sign of tuberculosis.

Bacterial and fungal contamination

The reconstituted vaccine complies with the test for sterility (*2.6.1*) except for the presence of mycobacteria.

Excessive dermal reactivity

Use 6 healthy, white or pale-coloured guinea-pigs, each weighing not less than 250 g and having received no treatment likely to interfere with the test. Inject intradermally into each guinea-pig, according to a randomised plan, 0.1 mL of the reconstituted vaccine and of 2 tenfold serial dilutions of the vaccine and identical doses of the comparison vaccine. Observe the lesions formed at the site of the injection for 4 weeks. The vaccine complies with the test if the reaction it produces is not markedly different from that produced by the comparison vaccine.

Water

Not more than the limit approved for the particular product, determined by a suitable method.

ASSAY

Determine the number of viable units in the reconstituted vaccine by viable count on solid medium using a method suitable for the vaccine to be examined or by a suitable validated biochemical method. The number is within the range stated on the label. Determine the number of viable units in the comparison vaccine in parallel.

LABELLING

The label states:

— the minimum and maximum number of viable units per millilitre in the reconstituted vaccine,

— that the vaccine must be protected from direct sunlight.

Ph Eur

BCG for Immunotherapy

(Ph. Eur. monograph 1929)

Ph Eur

DEFINITION

BCG for immunotherapy is a freeze-dried preparation of live bacteria derived from a culture of the bacillus of Calmette and Guérin (*Mycobacterium bovis* BCG) whose capacity for treatment has been established.

It complies with the monograph *Vaccines for human use (0153)*.

PRODUCTION

GENERAL PROVISIONS

BCG for immunotherapy shall be produced by a staff consisting of healthy persons who do not work with other infectious agents; in particular they shall not work with virulent strains of *Mycobacterium tuberculosis*, nor shall they be exposed to a known risk of tuberculosis infection. Staff are examined periodically for tuberculosis. BCG for immunotherapy is susceptible to sunlight: the procedures for production shall be so designed that all products are protected from direct sunlight and from ultraviolet light at all stages of manufacture, testing and storage.

Production is based on a seed-lot system. The production method shall have been shown to yield consistently BCG products that can be used for treatment of superficial bladder cancer and are safe. The product is prepared from cultures

www.webofpharma.com

which are separated from the master seed lot by as few subcultures as possible and in any case not more than 8 subcultures. During the course of these subcultures the preparation is not freeze-dried more than once.

If a bioluminescence test or other biochemical method is used instead of viable count, the method is validated against the viable count for each stage of the process at which it is used.

SEED LOTS

The strain used to establish the master seed lot is chosen for and maintained to preserve its characteristics, its capacity to treat and prevent superficial bladder cancer, and its relative absence of pathogenicity for man and laboratory animals. The strain used shall be identified by historical records that include information on its origin and subsequent manipulation.

Before establishment of a working seed lot a batch is prepared and reserved for use as the comparison product. When a new working seed lot is established, a suitable test for delayed hypersensitivity in guinea-pigs is carried out on a batch of product prepared from the new working seed lot; the product is shown to be not significantly different in activity from the comparison product. Antimicrobial agent sensitivity testing is also carried out.

Only a working seed lot that complies with the following requirements may be used for propagation.

Identification

The bacteria in the working seed lot are identified as *Mycobacterium bovis* BCG using microbiological techniques, which may be supplemented by molecular biology techniques (for example, nucleic acid amplification and restriction-fragment-length polymorphism).

Bacterial and fungal contamination

Carry out the test for sterility (*2.6.1*), using 10 mL for each medium. The working seed lot complies with the test for sterility, except for the presence of mycobacteria.

Virulent mycobacteria

Examine the working seed lot as prescribed under Tests, using 10 guinea-pigs.

PROPAGATION AND HARVEST

The bacteria are grown in a suitable medium for not more than 21 days by surface or submerged culture. The culture medium does not contain substances known to cause toxic or allergic reactions in human beings or to cause the bacteria to become virulent for guinea-pigs. The culture is harvested and suspended in a sterile liquid medium that protects the viability of the culture as determined by a suitable method of viable count.

FINAL BULK

The final bulk is prepared from a single harvest or by pooling a number of single harvests. A stabiliser may be added; if the stabiliser interferes with the determination of bacterial concentration on the final bulk, the determination is carried out before addition of the stabiliser.

Only final bulk that complies with the following requirements may be used in the preparation of the final lot.

Bacterial and fungal contamination

Carry out the test for sterility (*2.6.1*), using 10 mL of final bulk for each medium. The final bulk complies with the test for sterility, except for the presence of mycobacteria.

Count of viable units

Determine the number of viable units per millilitre by viable count on solid medium using a method suitable for the product to be examined or by a suitable biochemical method. Carry out the test in parallel on a reference preparation of the same strain.

Bacterial concentration

Determine the total bacterial concentration by a suitable method, either directly by determining the mass of the micro-organisms, or indirectly by an opacity method that has been calibrated in relation to the mass of the micro-organisms; if the bacterial concentration is determined before addition of a stabiliser, the concentration in the final bulk is established by calculation. The total bacterial concentration is within the limits approved for the particular product.

The ratio of the count of viable units to the total bacterial concentration is not less than that approved for the particular product.

FINAL LOT

The final bulk is distributed into sterile containers and freeze-dried to a moisture content favourable to the stability of the product; the containers are closed either under vacuum or under an inert gas.

Except where the filled and closed containers are stored at a temperature of −20 °C or lower, the expiry date is not later than 4 years from the date of harvest.

Only a final lot that complies with the following requirement for count of viable units and with each of the requirements given below under Identification, Tests and Assay may be released for use. Provided the test for virulent mycobacteria has been carried out with satisfactory results on the final bulk, it may be omitted on the final lot.

Count of viable units

Determine the number of viable units per millilitre of the reconstituted product by viable count on solid medium using a method suitable for the product to be examined, or by a suitable biochemical method. The ratio of the count of viable units after freeze-drying to that before is not less than that approved for the particular product.

IDENTIFICATION

BCG for immunotherapy is identified by microscopic examination of the bacilli in stained smears demonstrating their acid-fast property and by the characteristic appearance of colonies grown on solid medium. Alternatively, molecular biology techniques (for example, nucleic acid amplification) may be used.

TESTS

Virulent mycobacteria

Inject subcutaneously or intramuscularly into each of 6 guinea-pigs, each weighing 250-400 g and having received no treatment likely to interfere with the test, a quantity of the product to be examined equivalent to at least 1/25 of 1 human dose. Observe the animals for at least 42 days. At the end of this period, euthanise the guinea-pigs and examine by autopsy for signs of infection with tuberculosis, ignoring any minor reactions at the site of injection. Animals that die during the observation period are also examined for signs of tuberculosis. The product complies with the test if none of the guinea-pigs shows signs of tuberculosis and if not more than 1 animal dies during the observation period. If 2 animals die during this period and autopsy does not reveal signs of tuberculosis, repeat the test on 6 other guinea-pigs. The product complies with the test if not more than 1 animal dies during the 42 days following the injection and autopsy does not reveal any sign of tuberculosis.

www.webofpharma.com

Bacterial and fungal contamination
The reconstituted product complies with the test for sterility (*2.6.1*) except for the presence of mycobacteria.

Water
Not more than the limit approved for the particular product, determined by a suitable method.

ASSAY
Determine the number of viable units in the reconstituted product by viable count on solid medium using a method suitable for the product to be examined or by a suitable validated biochemical method. The number is within the range stated on the label. Determine the number of viable units in the comparison control in parallel.

LABELLING
The label states:
— the minimum and the maximum number of viable units per dose in the reconstituted product;
— that the product must be protected from direct sunlight.

Ph Eur

Cholera Vaccine (Inactivated, Oral)

(Ph. Eur. monograph 2327)

The label may state 'Cholera (oral)'.

Ph Eur

DEFINITION
Cholera vaccine (inactivated, oral) is a homogeneous suspension of inactivated suitable strains of *Vibrio cholerae* serogroup O1, representing serotypes and biotypes of epidemic strains. The vaccine may contain the B subunit of cholera toxin (CTB). Just prior to ingestion, one dose of vaccine suspension is mixed with a suitable buffer as stated on the label.

PRODUCTION
GENERAL PROVISIONS
The production method must be validated to yield consistently vaccines comparable with the vaccine of proven clinical efficacy and safety in man.

The production process must be validated to show that no clinically significant quantities of active toxin are present in the product.

CHOICE OF VACCINE STRAIN
The vaccine consists of a mixture of epidemic *V. cholerae* strains inactivated by a suitable method such as heat or formalin inactivation. All strains express smooth lipopolysaccharide (LPS). The CTB is produced by recombinant DNA technology in a strain that lacks the gene for cholera toxin subunit A (*ctxA*⁻). Selected *V. cholerae* strains are low cholera-toxin producers.

The World Health Organization (WHO) can recommend new vaccine strains or antigens that may be used if necessary, in accordance with the regulations in force in the signatory states of the Convention on the Elaboration of a European Pharmacopoeia.

SEED LOTS
The strains of *V. cholerae* used shall be identified by historical records that include information on the origin of the strains and their subsequent manipulation. Characterisation and maintenance of the recombinant strains and plasmids used for production of the recombinant B subunit of cholera toxin (rCTB) and the origin of the gene for cholera toxin subunit B (*ctxB*) are documented. The stability of the rCTB plasmid in the recombinant strain during storage and beyond the passage level used in production is confirmed.

Characterisation of the rCTB is undertaken using a variety of analytical techniques including determination of molecular size, charge and amino acid composition. Techniques suitable for such purposes include sodium dodecyl sulfate polyacrylamide gel electrophoresis (SDS-PAGE) and different liquid chromatographies. The identity of the product is confirmed by at least partial *N*-terminal and *C*-terminal amino acid sequencing.

Master seed lots are grown on agar plates, which may contain appropriate antibiotics. Colonies are used to produce working seed lots in liquid media that are free from antibiotics. Cultures derived from the working seed lot must have the same characteristics as the cultures of the strain from which the master seed lot was derived.

Only a seed lot that complies with the following requirements may be used in the preparation of the monovalent cell harvest.

Identification
Master seed lots are identified by colony morphology, and by biochemical characterisation, using suitable molecular assays or immunoassays. Working seed lots are identified by colony morphology and by molecular assays or immunoassays.

Purity
Purity of master seed lots and working seed lots is verified by methods of suitable sensitivity.

PROPAGATION AND HARVEST
Each strain is grown separately from the working seed lot.

Cultures are checked at different stages of fermentation (subcultures and main culture) for purity, identity, cell opacity, pH and biochemical characteristics. Unsatisfactory cultures must be discarded.

Production cultures are shown to be consistent in respect of growth rate, pH and yield of cells or cell products.

MONOVALENT CELL HARVEST
Only a monovalent harvest that complies with established specifications for the following tests may be used.

pH (*2.2.3*)
Within the range approved for the particular product.

Identification
Relevant antigenic characteristics are verified by suitable immunological or biochemical assays.

Purity
Samples of culture are examined by microscopy of Gram-stained smears, by inoculation of appropriate culture media or by another suitable procedure.

Opacity
The absorbance at 600 nm (*2.2.25*) is within the range approved for the particular product.

INACTIVATED MONOVALENT CELL BULK
To limit the possibility of contamination, inactivation is initiated as soon as possible after preparation. Bacteria are inactivated after washing, either by treatment with formaldehyde or by heating under conditions that ensure inactivation.

Only an inactivated monovalent cell bulk that complies with established specifications for the following tests may be used in the preparation of the final bulk.

www.webofpharma.com

pH (*2.2.3*)
Within the range approved for the particular product.

Identification
Verified by slide agglutination.

Inactivation
Complete inactivation is verified by a suitable culture method.

Sterility (*2.6.1*)
It complies with the test for sterility, carried out using 10 mL for each medium.

Opacity
The inactivation process may affect the accuracy of opacity measurements.

Purity
Samples of culture are examined by microscopy of Gram-stained smears, by inoculation of appropriate culture media or by another suitable procedure.

Smooth LPS content
Verified by a suitable immunoassay (*2.7.1*).

Residual cholera toxin
The absence of residual cholera toxin is verified by a suitable immunoassay (*2.7.1*) or biochemical assay.

Free formaldehyde (*2.4.18*)
Content to be determined where formaldehyde is used for inactivation.

PURIFIED RCTB
Production of the rCTB follows the guidelines for assuring the quality of pharmaceutical and biological products prepared by recombinant-technology and is covered by the monograph *Products of recombinant DNA technology (0784)*. Prior to harvest, the cell culture is checked for purity and opacity. rCTB is harvested by suitable filtration, concentrated by diafiltration, purified by chromatography, filter-sterilised and stored under suitable conditions. The pH of the pooled eluate is adjusted prior to buffer exchange.

Only purified rCTB that complies with established specifications for the following tests may be used in the preparation of the final bulk.

pH (*2.2.3*)
Within the range approved for the particular product.

Purity
Verified by SDS-PAGE (*2.2.31*) and an appropriate liquid chromatography method (*2.2.29*).

Sterility (*2.6.1*)
It complies with the test for sterility, carried out using 10 mL for each medium.

rCTB
The amount of rCTB is determined by a suitable immunoassay (*2.7.1*).

FINAL BULK
The final bulk vaccine is prepared by aseptically mixing a suitable buffer with monovalent cell bulks. Where used, the rCTB bulk is added in appropriate amounts. Preservatives, if used, may be added at this stage.

Only a final bulk that complies with the following requirements may be used in the preparation of the final lot.

Sterility (*2.6.1*)
It complies with the test for sterility, carried out using 10 mL for each medium.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended amount.

FINAL LOT
The final bulk is mixed to homogeneity and filled aseptically into suitable containers.

Only a final lot that is within the limits approved for the particular product and is satisfactory with respect to each of the requirements given below under Identification, Tests and Assay may be released for use.

IDENTIFICATION
Serotypes are detected by a suitable immunoassay (*2.7.1*) or molecular assay. rCTB is detected by a suitable immunoassay (*2.7.1*). The antigen-content assays may also serve as an identity test.

TESTS
pH (*2.2.3*)
Within the range approved for the particular product.

Sterility (*2.6.1*)
It complies with the test for sterility.

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L, where applicable.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended amount.

ASSAY
Antigen content
The amount of smooth LPS, and where applicable, the amount of rCTB, are within the limits approved for the particular product, determined by a suitable immunoassay (*2.7.1*).

LABELLING
The label states:
— the method of inactivation;
— the serogroup, serotypes and biotypes of vaccine strains;
— the number of bacteria per human dose;
— the amount of rCTB.

Ph Eur

Adsorbed Diphtheria Vaccine

(Diphtheria Vaccine (Adsorbed), Ph. Eur. monograph 0443)

Ph Eur

DEFINITION
Diphtheria vaccine (adsorbed) is a preparation of diphtheria formol toxoid with a mineral adsorbent. The formol toxoid is prepared from the toxin produced by the growth of *Corynebacterium diphtheriae*.

PRODUCTION
GENERAL PROVISIONS

Specific toxicity
The production method is validated to demonstrate that the product, if tested, would comply with the following test: inject subcutaneously 5 times the single human dose stated

www.webofpharma.com

on the label into each of 5 healthy guinea-pigs, each weighing 250-350 g, that have not previously been treated with any material that will interfere with the test. If within 42 days of the injection any of the animals shows signs of or dies from diphtheria toxaemia, the vaccine does not comply with the test. If more than 1 animal dies from non-specific causes, repeat the test once; if more than 1 animal dies in the second test, the vaccine does not comply with the test.

BULK PURIFIED TOXOID

For the production of diphtheria toxin, from which toxoid is prepared, seed cultures are managed in a defined seed-lot system in which toxinogenicity is conserved and, where necessary, restored by deliberate reselection. A highly toxinogenic strain of *Corynebacterium diphtheriae* with known origin and history is grown in a suitable liquid medium. At the end of cultivation, the purity of each culture is tested and contaminated cultures are discarded. Toxin-containing culture medium is separated aseptically from the bacterial mass as soon as possible. The toxin content (Lf per millilitre) is checked (*2.7.27*) to monitor consistency of production. Single harvests may be pooled to prepare the bulk purified toxoid. The toxin is purified to remove components likely to cause adverse reactions in humans. The purified toxin is detoxified with formaldehyde by a method that avoids destruction of the immunogenic potency of the toxoid and reversion of the toxoid to toxin, particularly on exposure to heat. Alternatively, purification may be carried out after detoxification.

Only bulk purified toxoid that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Sterility (*2.6.1*)

Carry out the test for sterility using 10 mL for each medium.

Absence of toxin and irreversibility of toxoid

Using the same buffer solution as for the final vaccine, without adsorbent, prepare a solution of bulk purified toxoid at 100 Lf/mL. Divide the solution into 2 equal parts. Maintain 1 part at 5 ± 3 °C and the other at 37 °C for 6 weeks. Carry out a test in Vero cells for active diphtheria toxin using 50 µL/well of both samples. The sample should not contain antimicrobial preservatives and detoxifying agents should be determined to be below the concentration toxic to Vero cells. Non-specific toxicity may be eliminated by dialysis.

Use freshly trypsinised Vero cells at a suitable concentration, for example 2.5×10^5 mL^{-1} and a reference diphtheria toxin diluted in 100 Lf/mL diphtheria toxoid. A suitable reference diphtheria toxin will contain either not less than 100 LD_{50}/mL or 67 to 133 lr/100 in 1 Lf and 25 000 to 50 000 minimal reacting doses for guinea-pig skin in 1 Lf (*diphtheria toxin BRP* is suitable for use as the reference toxin). Dilute the toxin in 100 Lf/mL diphtheria toxoid to a suitable concentration, for example 2×10^{-4} Lf/mL. Prepare serial twofold dilutions of the diluted diphtheria toxin and use undiluted test samples (50 µL/well). Distribute them in the wells of a sterile tissue culture plate containing a medium suitable for Vero cells. To ascertain that any cytotoxic effect noted is specific to diphtheria toxin, prepare in parallel dilutions where the toxin is neutralised by a suitable concentration of diphtheria antitoxin, for example 100 IU/mL. Include control wells without toxoid or toxin and with non-toxic toxoid at 100 Lf/mL on each plate to verify normal cell growth. Add cell suspension to each well, seal the plates and incubate at 37 °C for 5-6 days. Cytotoxic effect is judged to be present where there is complete metabolic inhibition of the Vero cells, indicated by the pH indicator of the medium. Confirm cytopathic effect by microscopic examination or suitable staining such as MTT dye. The test is invalid if 5×10^{-5} Lf/mL of reference diphtheria toxin in 100 Lf/mL toxoid has no cytotoxic effect on Vero cells or if the cytotoxic effect of this amount of toxin is not neutralised in the wells containing diphtheria antitoxin. The bulk purified toxoid complies with the test if no toxicity neutralisable by antitoxin is found in either sample.

Antigenic purity (*2.7.27*)

Not less than 1500 Lf per milligram of protein nitrogen.

FINAL BULK VACCINE

The final bulk vaccine is prepared by adsorption of a suitable quantity of bulk purified toxoid onto a mineral carrier such as hydrated aluminium phosphate or aluminium hydroxide; the resulting mixture is approximately isotonic with blood. Suitable antimicrobial preservatives may be added. Certain antimicrobial preservatives, particularly those of the phenolic type, adversely affect the antigenic activity and must not be used.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended amount.

Sterility (*2.6.1*)

Carry out the test for sterility using 10 mL for each medium.

FINAL LOT

The final bulk vaccine is distributed aseptically into sterile, tamper-evident containers. The containers are closed so as to prevent contamination.

Only a final lot that is satisfactory with respect to each of the requirements given below under Identification, Tests and Assay may be released for use. Provided the test for antimicrobial preservative and the assay have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

Provided the free formaldehyde content has been determined on the bulk purified antigens or on the final bulk and it has been shown that the content in the final lot will not exceed 0.2 g/L, the test for free formaldehyde may be omitted on the final lot.

IDENTIFICATION

Diphtheria toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. Dissolve in the vaccine to be examined sufficient *sodium citrate R* to give a 100 g/L solution. Maintain at 37 °C for about 16 h and centrifuge until a clear supernatant is obtained. The clear supernatant reacts with a suitable diphtheria antitoxin, giving a precipitate.

TESTS

Aluminium (*2.5.13*)

Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the absorbent.

Free formaldehyde (*2.4.18*)

Maximum 0.2 g/L.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is

www.webofpharma.com

not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Sterility (*2.6.1*)
The vaccine complies with the test for sterility.

ASSAY
Carry out one of the prescribed methods for the assay of diphtheria vaccine (adsorbed) (*2.7.6*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than 30 IU per single human dose.

LABELLING
The label states:
— the minimum number of International Units per single human dose,
— where applicable, that the vaccine is intended for primary vaccination of children and is not necessarily suitable for reinforcing doses or for administration to adults,
— the name and the amount of the adsorbent,
— that the vaccine must be shaken before use,
— that the vaccine is not to be frozen.

Ph Eur

Diphtheria Vaccine (Adsorbed, Reduced Antigen Content)

Adsorbed Diphtheria Vaccine for Adults and Adolescents

(Ph. Eur. monograph 0646)

For a vaccine for use in the United Kingdom, the amount of toxoid used is adjusted so that the final vaccine contains not more than 2.0 flocculation equivalents (2.0 Lf) per dose.

Ph Eur

DEFINITION
Diphtheria vaccine (adsorbed, reduced antigen content) is a preparation of diphtheria formol toxoid with a mineral adsorbent. The formol toxoid is prepared from the toxin produced by the growth of *Corynebacterium diphtheriae*. The amount of diphtheria toxoid per single human dose is reduced compared to vaccines generally used for primary vaccination.

PRODUCTION
GENERAL PROVISIONS

Specific toxicity
The production method is validated to demonstrate that the product, if tested, would comply with the following test: inject subcutaneously 5 times the single human dose stated on the label into each of 5 healthy guinea-pigs, each weighing 250-350 g, that have not previously been treated with any material that will interfere with the test. If within 42 days of the injection any of the animals shows signs of or dies from diphtheria toxaemia, the vaccine does not comply with the test. If more than one animal dies from non-specific causes, repeat the test once; if more than one animal dies in the second test, the vaccine does not comply with the test.

BULK PURIFIED TOXOID
The bulk purified toxoid is prepared as described in the monograph *Diphtheria vaccine (adsorbed) (0443)* and complies with the requirements prescribed therein.

FINAL BULK VACCINE
The final bulk vaccine is prepared by adsorption of a suitable quantity of bulk purified toxoid onto a mineral carrier such as hydrated aluminium phosphate or aluminium hydroxide; the resulting mixture is approximately isotonic with blood. Suitable antimicrobial preservatives may be added. Certain antimicrobial preservatives, particularly those of the phenolic type, adversely affect the antigenic activity and must not be used.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended amount.

Sterility (*2.6.1*)
Carry out the test for sterility using 10 mL for each medium.

FINAL LOT
The final bulk vaccine is distributed aseptically into sterile, tamper-evident containers. The containers are closed so as to prevent contamination.

Only a final lot that is satisfactory with respect to each of the requirements given below under Identification, Tests and Assay may be released for use. Provided the test for antimicrobial preservative and the assay have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

Provided the free formaldehyde content has been determined on the bulk purified toxoid or on the final bulk and it has been shown that the content in the final lot will not exceed 0.2 g/L, the test for free formaldehyde may be omitted on the final lot.

IDENTIFICATION
Diphtheria toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. Dissolve in the vaccine to be examined sufficient *sodium citrate R* to give a 100 g/L solution. Maintain at 37 °C for about 16 h and centrifuge until a clear supernatant is obtained. The clear supernatant reacts with a suitable diphtheria antitoxin, giving a precipitate. If a satisfactory result is not obtained with a vaccine adsorbed on aluminium hydroxide, carry out the test as follows. Centrifuge 15 mL of the vaccine to be examined and suspend the residue in 5 mL of a freshly prepared mixture of 1 volume of a 56 g/L solution of *sodium edetate R* and 49 volumes of *disodium hydrogen phosphate solution R*. Maintain at 37 °C for not less than 6 h and centrifuge. The clear supernatant reacts with a suitable diphtheria antitoxin, giving a precipitate.

TESTS
Aluminium (*2.5.13*)
Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

www.webofpharma.com

Sterility (*2.6.1*)
The vaccine complies with the test for sterility.

ASSAY
Carry out one of the prescribed methods for the assay of diphtheria vaccine (adsorbed) (*2.7.6*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than 2 IU per single human dose.

LABELLING
The label states:
— the minimum number of International Units per single human dose;
— the name and the amount of the adsorbent;
— that the vaccine must be shaken before use;
— that the vaccine is not to be frozen.

Ph Eur

Adsorbed Diphtheria and Tetanus Vaccine

(Diphtheria and Tetanus Vaccine (Adsorbed), Ph. Eur. monograph 0444)

The label may state 'DT'.

Ph Eur

DEFINITION
Diphtheria and tetanus vaccine (adsorbed) is a preparation of diphtheria formol toxoid and tetanus formol toxoid with a mineral adsorbent. The formol toxoids are prepared from the toxins produced by the growth of *Corynebacterium diphtheriae* and *Clostridium tetani*, respectively.

PRODUCTION
GENERAL PROVISIONS

Specific toxicity of the diphtheria component
The production method is validated to demonstrate that the product, if tested, would comply with the following test: inject subcutaneously 5 times the single human dose stated on the label into each of 5 healthy guinea-pigs, each weighing 250-350 g, that have not previously been treated with any material that will interfere with the test. If within 42 days of the injection any of the animals shows signs of or dies from diphtheria toxaemia, the vaccine does not comply with the test. If more than 1 animal dies from non-specific causes, repeat the test once; if more than 1 animal dies in the second test, the vaccine does not comply with the test.

BULK PURIFIED DIPHTHERIA AND TETANUS TOXOIDS
The bulk purified diphtheria and tetanus toxoids are prepared as described in the monographs *Diphtheria vaccine (adsorbed) (0443)* and *Tetanus vaccine (adsorbed) (0452)* and comply with the requirements prescribed therein.

FINAL BULK VACCINE
The final bulk vaccine is prepared by adsorption of suitable quantities of bulk purified diphtheria toxoid and tetanus toxoid onto a mineral carrier such as hydrated aluminium phosphate or aluminium hydroxide; the resulting mixture is approximately isotonic with blood. Suitable antimicrobial preservatives may be added. Certain antimicrobial preservatives, particularly those of the phenolic type, adversely affect the antigenic activity and must not be used.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended amount.

Sterility (*2.6.1*)
Carry out the test for sterility using 10 mL for each medium.

FINAL LOT
The final bulk vaccine is distributed aseptically into sterile, tamper-evident containers. The containers are closed so as to prevent contamination.

Only a final lot that is satisfactory with respect to each of the requirements given below under Identification, Tests and Assay may be released for use. Provided the test for antimicrobial preservative and the assay have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

Provided the free formaldehyde content has been determined on the bulk purified antigens or on the final bulk and it has been shown that the content in the final lot will not exceed 0.2 g/L, the test for free formaldehyde may be omitted on the final lot.

IDENTIFICATION
A. Diphtheria toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. Dissolve in the vaccine to be examined sufficient *sodium citrate R* to give a 100 g/L solution. Maintain at 37 °C for about 16 h and centrifuge until a clear supernatant is obtained. The clear supernatant reacts with a suitable diphtheria antitoxin, giving a precipitate.

B. Tetanus toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. The clear supernatant obtained as described in identification test A reacts with a suitable tetanus antitoxin, giving a precipitate.

TESTS
Aluminium (*2.5.13*)
Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Sterility (*2.6.1*)
The vaccine complies with the test for sterility.

ASSAY
Diphtheria component
Carry out one of the prescribed methods for the assay of diphtheria vaccine (adsorbed) (*2.7.6*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than 30 IU per single human dose.

Tetanus component
Carry out one of the prescribed methods for the assay of tetanus vaccine (adsorbed) (*2.7.8*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than 40 IU per single human dose.

www.webofpharma.com

LABELLING

The label states:

— the minimum number of International Units of each component per single human dose,
— the name and the amount of the adsorbent,
— where applicable, that the vaccine is intended for primary vaccination of children and is not necessarily suitable for reinforcing doses or for administration to adults,
— that the vaccine must be shaken before use,
— that the vaccine is not to be frozen.

Ph Eur

Diphtheria and Tetanus Vaccine (Adsorbed, Reduced Antigen(s) Content)

Adsorbed Diphtheria and Tetanus Vaccine for Adults and Adolescents

(Ph. Eur. monograph 0647)

The label may state 'dT'.

For a vaccine for use in the United Kingdom, the amount of diphtheria toxoid used is adjusted so that the final vaccine contains not more than 2.0 flocculation equivalents (2.0 Lf) of diphtheria toxoid per dose.

Ph Eur

DEFINITION

Diphtheria and tetanus vaccine (adsorbed, reduced antigen(s) content) is a preparation of diphtheria formol toxoid and tetanus formol toxoid with a mineral adsorbent. The formol toxoids are prepared from the toxins produced by the growth of *Corynebacterium diphtheriae* and *Clostridium tetani*, respectively. The amount of diphtheria toxoid per single human dose is reduced compared to vaccines generally used for primary vaccination; the amount of tetanus toxoid may also be reduced.

PRODUCTION

GENERAL PROVISIONS

Specific toxicity of the diphtheria component

The production method is validated to demonstrate that the product, if tested, would comply with the following test: inject subcutaneously 5 times the single human dose stated on the label into each of 5 healthy guinea-pigs, each weighing 250-350 g, that have not previously been treated with any material that will interfere with the test. If within 42 days of the injection any of the animals shows signs of or dies from diphtheria toxaemia, the vaccine does not comply with the test. If more than one animal dies from non-specific causes, repeat the test once; if more than one animal dies in the second test, the vaccine does not comply with the test.

BULK PURIFIED DIPHTHERIA TOXOID AND TETANUS TOXOIDS

The bulk purified diphtheria and tetanus toxoids are prepared as described in the monographs *Diphtheria vaccine (adsorbed) (0443)* and *Tetanus vaccine (adsorbed) (0452)* and comply with the requirements prescribed therein.

FINAL BULK VACCINE

The vaccine is prepared by adsorption of suitable quantities of bulk purified diphtheria toxoid and tetanus toxoid onto a mineral carrier such as hydrated aluminium phosphate or aluminium hydroxide; the resulting mixture is approximately isotonic with blood. Suitable antimicrobial preservatives may be added. Certain antimicrobial preservatives, particularly those of the phenolic type, adversely affect the antigenic activity and must not be used.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended amount.

Sterility *(2.6.1)*

Carry out the test for sterility using 10 mL for each medium.

FINAL LOT

The final bulk vaccine is distributed aseptically into sterile, tamper-evident containers. The containers are closed so as to prevent contamination.

Only a final lot that is satisfactory with respect to each of the requirements given below under Identification, Tests and Assay may be released for use. Provided the test for antimicrobial preservative and the assay have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

Provided the free formaldehyde content has been determined on the bulk purified toxoids or on the final bulk and it has been shown that the content in the final lot will not exceed 0.2 g/L, the test for free formaldehyde may be omitted on the final lot.

IDENTIFICATION

A. Diphtheria toxoid is identified by a suitable immunochemical method *(2.7.1)*. The following method, applicable to certain vaccines, is given as an example. Dissolve in the vaccine to be examined sufficient *sodium citrate R* to give a 100 g/L solution. Maintain at 37 °C for about 16 h and centrifuge until a clear supernatant is obtained. The clear supernatant reacts with a suitable diphtheria antitoxin, giving a precipitate. If a satisfactory result is not obtained with a vaccine adsorbed on aluminium hydroxide, carry out the test as follows. Centrifuge 15 mL of the vaccine to be examined and suspend the residue in 5 mL of a freshly prepared mixture of 1 volume of a 56 g/L solution of *sodium edetate R* and 49 volumes of *disodium hydrogen phosphate solution R*. Maintain at 37 °C for not less than 6 h and centrifuge. The clear supernatant reacts with a suitable diphtheria antitoxin, giving a precipitate.

B. Tetanus toxoid is identified by a suitable immunochemical method *(2.7.1)*. The following method, applicable to certain vaccines, is given as an example. The clear supernatant obtained during identification test A reacts with a suitable tetanus antitoxin, giving a precipitate.

TESTS

Aluminium *(2.5.13)*

Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Free formaldehyde *(2.4.18)*

Maximum 0.2 g/L.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

www.webofpharma.com

Sterility (*2.6.1*)
The vaccine complies with the test for sterility.

ASSAY

Diphtheria component
Carry out one of the prescribed methods for the assay of diphtheria vaccine (adsorbed) (*2.7.6*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than 2 IU per single human dose.

Tetanus component
Carry out one of the prescribed methods for the assay of tetanus vaccine (adsorbed) (*2.7.8*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than 20 IU per single human dose.

LABELLING
The label states:
— the minimum number of International Units of each component per single human dose;
— the name and the amount of the adsorbent;
— that the vaccine must be shaken before use;
— that the vaccine is not to be frozen.

Ph Eur

Diphtheria, Tetanus and Hepatitis B (rDNA) Vaccine (Adsorbed)

(Ph. Eur. monograph 2062)

Label may state 'DT/HepB'.

Ph Eur

DEFINITION
Diphtheria, tetanus and hepatitis B (rDNA) vaccine (adsorbed) is a combined vaccine composed of: diphtheria formol toxoid; tetanus formol toxoid; hepatitis B surface antigen (HBsAg); a mineral adsorbent such as aluminium hydroxide or hydrated aluminium phosphate.

The formol toxoids are prepared from the toxins produced by the growth of *Corynebacterium diphtheriae* and *Clostridium tetani*, respectively.

HBsAg is a component protein of hepatitis B virus; the antigen is obtained by recombinant DNA technology.

PRODUCTION

GENERAL PROVISIONS
The production method shall have been shown to yield consistently vaccines comparable with the vaccine of proven clinical efficacy and safety in man.

Specific toxicity of the diphtheria component
The production method is validated to demonstrate that the product, if tested, would comply with the following test: inject subcutaneously 5 times the single human dose stated on the label into each of 5 healthy guinea-pigs, each weighing 250-350 g, that have not previously been treated with any material that will interfere with the test. If within 42 days of the injection any of the animals shows signs of or dies from diphtheria toxaemia, the vaccine does not comply with the test. If more than 1 animal dies from non-specific causes, repeat the test once; if more than 1 animal dies in the second test, the vaccine does not comply with the test.

The content of bacterial endotoxins (*2.6.14*) in the bulk purified diphtheria toxoid and tetanus toxoid is determined to monitor the purification procedure and to limit the amount in the final vaccine. For each component, the content of bacterial endotoxins is less than the limit approved for the particular vaccine and in any case the contents are such that the final vaccine contains less than 100 IU per single human dose.

Reference vaccine(s) Provided valid assays can be performed, monocomponent reference vaccines may be used for the assays on the combined vaccine. If this is not possible because of interaction between the components of the combined vaccine or because of the difference in composition between monocomponent reference vaccine and the test vaccine, a batch of combined vaccine shown to be effective in clinical trials or a batch representative thereof is used as a reference vaccine. For the preparation of a representative batch, strict adherence to the production process used for the batch tested in clinical trials is necessary. The reference vaccine may be stabilised by a method that has been shown to have no effect on the assay procedure.

PRODUCTION OF THE COMPONENTS
The production of the components complies with the requirements of the monographs *Diphtheria vaccine (adsorbed) (0443)*, *Tetanus vaccine (adsorbed) (0452)* and *Hepatitis B vaccine (rDNA) (1056)*.

FINAL BULK VACCINE
The final bulk vaccine is prepared by adsorption, separately or together, of suitable quantities of bulk purified diphtheria toxoid, tetanus toxoid and HBsAg onto a mineral carrier such as aluminium hydroxide or hydrated aluminium phosphate. Suitable antimicrobial preservatives may be added.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended content.

Sterility (*2.6.1*)
Carry out the test for sterility using 10 mL for each medium.

FINAL LOT
Only a final lot that is satisfactory with respect to the test for osmolality and with respect to each of the requirements given below under Identification, Tests and Assay may be released for use.

Provided the test for antimicrobial preservative and the assays for the diphtheria and tetanus components have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

Provided the content of free formaldehyde has been determined on the bulk purified antigens or on the final bulk and it has been shown that the content in the final lot will not exceed 0.2 g/L, the test for free formaldehyde may be omitted on the final lot.

If an *in vivo* assay is used for the hepatitis B component, provided it has been carried out with satisfactory results on the final bulk vaccine, it may be omitted on the final lot.

Osmolality (*2.2.35*)
The osmolality of the vaccine is within the limits approved for the particular preparation.

IDENTIFICATION
A. Diphtheria toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method,

www.webofpharma.com

applicable to certain vaccines, is given as an example. Dissolve in the vaccine to be examined sufficient *sodium citrate R* to give a 100 g/L solution. Maintain at 37 °C for about 16 h and centrifuge until a clear supernatant is obtained. The clear supernatant reacts with a suitable diphtheria antitoxin, giving a precipitate.

B. Tetanus toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. The clear supernatant obtained during identification test A reacts with a suitable tetanus antitoxin, giving a precipitate.

C. The assay or, where applicable, the electrophoretic profile, serves also to identify the hepatitis B component of the vaccine.

TESTS

Aluminium (*2.5.13*)
Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Sterility (*2.6.1*)
The vaccine complies with the test for sterility.

Pyrogens (*2.6.8*)
It complies with the test for pyrogens. Inject the equivalent of 1 human dose into each rabbit.

ASSAY

Diphtheria component
Carry out one of the prescribed methods for the assay of diphtheria vaccine (adsorbed) (*2.7.6*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than 30 IU per single human dose.

Tetanus component
Carry out one of the prescribed methods for the assay of tetanus vaccine (adsorbed) (*2.7.8*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than 40 IU per single human dose.

Hepatitis B component
It complies with the assay of hepatitis B vaccine (*2.7.15*).

LABELLING

The label states:
- the minimum number of International Units of diphtheria and tetanus toxoid per single human dose,
- the amount of HBsAg per single human dose,
- the type of cells used for production of the HBsAg component,
- the name and the amount of the adsorbent,
- where applicable, that the vaccine is intended for primary vaccination of children and is not necessarily suitable for reinforcing doses or for administration to adults,
- that the vaccine must be shaken before use,
- that the vaccine is not to be frozen.

Ph Eur

Diphtheria, Tetanus and Pertussis (Whole Cell) Vaccine (Adsorbed)

Diphtheria, Tetanus and Pertussis Vaccine (Adsorbed)

(Ph. Eur. monograph 0445)

The label may state 'DTwP'.

Ph Eur

DEFINITION

Diphtheria, tetanus and pertussis (whole cell) vaccine (adsorbed) is a preparation of diphtheria formol toxoid and tetanus formol toxoid with a mineral adsorbent to which a suspension of inactivated *Bordetella pertussis* has been added. The formol toxoids are prepared from the toxins produced by the growth of *Corynebacterium diphtheriae* and *Clostridium tetani*, respectively.

PRODUCTION

GENERAL PROVISIONS

Specific toxicity of the diphtheria component
The production method is validated to demonstrate that the product, if tested, would comply with the following test: inject subcutaneously 5 times the single human dose stated on the label into each of 5 healthy guinea-pigs, each weighing 250-350 g, that have not previously been treated with any material that will interfere with the test. If within 42 days of the injection any of the animals shows signs of or dies from diphtheria toxaemia, the vaccine does not comply with the test. If more than 1 animal dies from non-specific causes, repeat the test once; if more than 1 animal dies in the second test, the vaccine does not comply with the test.

BULK PURIFIED DIPHTHERIA AND TETANUS TOXOIDS, BULK INACTIVATED B. PERTUSSIS SUSPENSION

The bulk purified diphtheria and tetanus toxoids and the inactivated *B. pertussis* suspension are prepared as described in the monographs *Diphtheria vaccine (adsorbed) (0443)*, *Tetanus vaccine (adsorbed) (0452)* and *Pertussis vaccine (whole cell, adsorbed) (0161)*, respectively, and comply with the requirements prescribed therein.

FINAL BULK VACCINE

The final bulk vaccine is prepared by adsorption of suitable quantities of bulk purified diphtheria toxoid and tetanus toxoid onto a mineral carrier such as hydrated aluminium phosphate or aluminium hydroxide and admixture of an appropriate quantity of a suspension of inactivated *B. pertussis*; the resulting mixture is approximately isotonic with blood. The *B. pertussis* concentration of the final bulk vaccine does not exceed that corresponding to an opacity of 20 IU per single human dose. If 2 or more strains of *B. pertussis* are used, the composition of consecutive lots of the final bulk vaccine shall be consistent with respect to the proportion of each strain as measured in opacity units. Suitable antimicrobial preservatives may be added to the bulk vaccine. Certain antimicrobial preservatives, particularly those of the phenolic type, adversely affect the antigenic activity and must not be used.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended amount.

www.webofpharma.com

Sterility (*2.6.1*)
Carry out the test for sterility using 10 mL for each medium.

FINAL LOT
The final bulk vaccine is distributed aseptically into sterile, tamper-evident containers. The containers are closed so as to prevent contamination.

Only a final lot that is satisfactory with respect to each of the requirements given below under Identification, Tests and Assay may be released for use. Provided the tests for specific toxicity of the pertussis component, antimicrobial preservative and the assay have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

Provided the free formaldehyde content has been determined on the bulk purified antigens or on the final bulk and it has been shown that the content in the final lot will not exceed 0.2 g/L, the test for free formaldehyde may be omitted on the final lot.

IDENTIFICATION

A. Diphtheria toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. Dissolve in the vaccine to be examined sufficient *sodium citrate R* to give a 100 g/L solution. Maintain at 37 °C for about 16 h and centrifuge until a clear supernatant is obtained. The clear supernatant reacts with a suitable diphtheria antitoxin, giving a precipitate.

B. Tetanus toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. The clear supernatant obtained during identification test A reacts with a suitable tetanus antitoxin, giving a precipitate.

C. The centrifugation residue obtained in identification A may be used. Other suitable methods for separating the bacteria from the adsorbent may also be used. Identify pertussis vaccine by agglutination of the bacteria from the resuspended precipitate by antisera specific to *B. pertussis* or by the assay of the pertussis component described under Assay.

TESTS

Specific toxicity of the pertussis component
Use not fewer than 5 mice each weighing 14 - 16 g for the vaccine group and for the saline control. Use mice of the same sex or distribute males and females equally between the groups. Allow the animals access to food and water for at least 2 h before injection and during the test. Inject each mouse of the vaccine group intraperitoneally with 0.5 mL, containing a quantity of the vaccine equivalent to not less than half the single human dose. Inject each mouse of the control group with 0.5 mL of a 9 g/L sterile solution of *sodium chloride R*, preferably containing the same amount of antimicrobial preservative as that injected with the vaccine. Weigh the groups of mice immediately before the injection and 72 h and 7 days after the injection. The vaccine complies with the test if: (a) at the end of 72 h the total mass of the group of vaccinated mice is not less than that preceding the injection; (b) at the end of 7 days the average increase in mass per vaccinated mouse is not less than 60 per cent of that per control mouse; and (c) not more than 5 per cent of the vaccinated mice die during the test. The test may be repeated and the results of the tests combined.

Aluminium (*2.5.13*)
Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Sterility (*2.6.1*)
The vaccine complies with the test for sterility.

ASSAY

Diphtheria component
Carry out one of the prescribed methods for the assay of diphtheria vaccine (adsorbed) (*2.7.6*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than 30 IU per single human dose.

Tetanus component
Carry out one of the prescribed methods for the assay of tetanus vaccine (adsorbed) (*2.7.8*).

If the test is carried out in guinea-pigs, the lower confidence limit ($P = 0.95$) of the estimated potency is not less than 40 IU per single human dose; if the test is carried out in mice, the lower confidence limit ($P = 0.95$) of the estimated potency is not less than 60 IU per single human dose.

Pertussis component
Carry out the assay of pertussis vaccine (whole cell) (*2.7.7*).

The estimated potency is not less than 4.0 IU per single human dose and the lower confidence limit ($P = 0.95$) of the estimated potency is not less than 2.0 IU per single human dose.

LABELLING

The label states:
- the minimum number of International Units of each component per single human dose;
- the name and the amount of the adsorbent;
- where applicable, that the vaccine is intended for primary vaccination of children and is not necessarily suitable for reinforcing doses or for administration to adults;
- that the vaccine must be shaken before use;
- that the vaccine is not to be frozen.

Ph Eur

Adsorbed Diphtheria, Tetanus and Pertussis (Acellular Component) Vaccine

(Diphtheria, Tetanus and Pertussis (Acellular, Component) Vaccine (Adsorbed), Ph. Eur. monograph 1931)

Ph Eur

DEFINITION

Diphtheria, tetanus and pertussis (acellular, component) vaccine (adsorbed) is a combined vaccine composed of: diphtheria formol toxoid; tetanus formol toxoid; individually purified antigenic components of *Bordetella pertussis*; a mineral

www.webofpharma.com

adsorbent such as aluminium hydroxide or hydrated aluminium phosphate.

The formol toxoids are prepared from the toxins produced by the growth of *Corynebacterium diphtheriae* and *Clostridium tetani*, respectively.

The vaccine contains either pertussis toxoid (chemically detoxified pertussis toxin) or a pertussis toxin-like protein free from toxic properties, produced by expression of a genetically modified form of the corresponding gene. The vaccine may also contain filamentous haemagglutinin, pertactin (a 69 kDa outer-membrane protein) and other defined components of *B. pertussis* such as fimbrial-2 and fimbrial-3 antigens. The latter 2 antigens may be co-purified. The antigenic composition and characteristics are based on evidence of protection and freedom from unexpected reactions in the target group for which the vaccine is intended.

PRODUCTION

GENERAL PROVISIONS

The production method shall have been shown to yield consistently vaccines comparable with the vaccine of proven clinical efficacy and safety in man.

Specific toxicity of the diphtheria component

The production method is validated to demonstrate that the product, if tested, would comply with the following test: inject subcutaneously 5 times the single human dose stated on the label into each of 5 healthy guinea-pigs, each weighing 250-350 g, that have not previously been treated with any material that will interfere with the test. If within 42 days of the injection any of the animals shows signs of or dies from diphtheria toxaemia, the vaccine does not comply with the test. If more than 1 animal dies from non-specific causes, repeat the test once; if more than 1 animal dies in the second test, the vaccine does not comply with the test.

The content of bacterial endotoxins (*2.6.14*) in the bulk purified diphtheria toxoid, tetanus toxoid and pertussis components is determined to monitor the purification procedure and to limit the amount in the final vaccine. For each component, the content of bacterial endotoxins is less than the limit approved for the particular vaccine and, in any case, the contents are such that the final vaccine contains less than 100 IU per single human dose.

Reference vaccine(s) Provided valid assays can be performed, monocomponent reference vaccines may be used for the assays on the combined vaccine. If this is not possible because of interaction between the components of the combined vaccine or because of differences in composition between the monocomponent reference vaccine and the test vaccine, a batch of combined vaccine shown to be effective in clinical trials or a batch representative thereof is used as a reference vaccine. For the preparation of a representative batch, strict adherence to the production process used for the batch tested in clinical trials is necessary. The reference vaccine may be stabilised by a method that has been shown to have no effect on the assay procedure.

PRODUCTION OF THE COMPONENTS

The production of the components complies with the requirements of the monographs *Diphtheria vaccine (adsorbed) (0443)*, *Tetanus vaccine (adsorbed) (0452)* and *Pertussis vaccine (acellular, component, adsorbed) (1356)*.

FINAL BULK VACCINE

The final bulk vaccine is prepared by adsorption of suitable quantities of bulk purified diphtheria toxoid, tetanus toxoid and pertussis components separately or together onto a mineral carrier such as aluminium hydroxide or hydrated aluminium phosphate. Suitable antimicrobial preservatives may be added.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended content.

Sterility (*2.6.1*)

Carry out the test for sterility using 10 mL for each medium.

FINAL LOT

Only a final lot that is satisfactory with respect to the test for osmolality and with respect to each of the requirements given below under Identification, Tests and Assay may be released for use.

Provided the tests for free formaldehyde and antimicrobial preservative and the assay have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

Provided the free formaldehyde content has been determined on the bulk purified antigens or on the final bulk and it has been shown that the content in the final lot will not exceed 0.2 g/L, the test for free formaldehyde may be omitted on the final lot.

Osmolality (*2.2.35*)

The osmolality of the vaccine is within the limits approved for the particular preparation.

IDENTIFICATION

A. Diphtheria toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. Dissolve in the vaccine to be examined sufficient *sodium citrate R* to give a 100 g/L solution. Maintain at 37 °C for about 16 h and centrifuge until a clear supernatant is obtained. The clear supernatant reacts with a suitable diphtheria antitoxin, giving a precipitate.

B. Tetanus toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. The clear supernatant obtained as described in identification test A reacts with a suitable tetanus antitoxin, giving a precipitate.

C. The pertussis components are identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. The clear supernatant obtained as described in identification test A reacts with specific antisera to the pertussis components of the vaccine.

TESTS

Aluminium (*2.5.13*)

Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Free formaldehyde (*2.4.18*)

Maximum 0.2 g/L.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

www.webofpharma.com

Sterility (*2.6.1*)
The vaccine complies with the test for sterility.

ASSAY

Diphtheria component
Carry out one of the prescribed methods for the assay of diphtheria vaccine (adsorbed) (*2.7.6*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than the minimum potency stated on the label.

Unless otherwise justified and authorised, the minimum potency stated on the label is 30 IU per single human dose.

Tetanus component
Carry out one of the prescribed methods for the assay of tetanus vaccine (adsorbed) (*2.7.8*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than 40 IU per single human dose.

Pertussis component
Carry out one of the prescribed methods for the assay of pertussis vaccine (acellular) (*2.7.16*). The vaccine complies with the limit approved for the particular product.

LABELLING

The label states:
- the minimum number of International Units of diphtheria and tetanus toxoid per single human dose;
- the names and amounts of the pertussis components per single human dose;
- where applicable, that the vaccine contains a pertussis toxin-like protein produced by genetic modification;
- the name and the amount of the adsorbent;
- where applicable, that the vaccine is intended for primary vaccination of children and is not necessarily suitable for reinforcing doses or for administration to adults;
- that the vaccine must be shaken before use;
- that the vaccine is not to be frozen.

Ph Eur

Diphtheria, Tetanus and Pertussis (Acellular Component) Vaccine (Adsorbed, Reduced Antigen(s) Content)

(Ph. Eur. monograph 2764)

Ph Eur

DEFINITION

Diphtheria, tetanus and pertussis (acellular, component) vaccine (adsorbed, reduced antigen(s) content) is a combined vaccine containing: diphtheria formol toxoid; tetanus formol toxoid; individually purified antigenic components of *Bordetella pertussis*; a mineral adsorbent such as aluminium hydroxide or hydrated aluminium phosphate.

The formol toxoids are prepared from the toxins produced by the growth of *Corynebacterium diphtheriae* and *Clostridium tetani* respectively.

The amount of diphtheria toxoid per single human dose is reduced compared to vaccines generally used for primary vaccination; the amounts of tetanus toxoid and pertussis components may also be reduced.

The vaccine contains either pertussis toxoid (chemically detoxified pertussis toxin) or a pertussis toxin-like protein free from toxic properties, produced by expression of a genetically modified form of the corresponding gene. The vaccine may also contain filamentous haemagglutinin, pertactin (a 69 kDa outer-membrane protein) and other defined components of *B. pertussis* such as fimbrial-2 and fimbrial-3 antigens. The latter 2 antigens may be co-purified. The antigenic composition and characteristics are based on evidence of protection and freedom from unexpected reactions in the target group for which the vaccine is intended.

PRODUCTION

GENERAL PROVISIONS

The production method shall have been shown to yield consistently vaccines comparable with the vaccine of proven clinical efficacy and safety in man.

Specific toxicity of the diphtheria component
The production method is validated to demonstrate that the product, if tested, would comply with the following test: inject subcutaneously 5 times the single human dose stated on the label into each of 5 healthy guinea-pigs, each weighing 250-350 g, that have not previously been treated with any material that will interfere with the test. If within 42 days of the injection any of the animals shows signs of or dies from diphtheria toxaemia, the vaccine does not comply with the test. If more than 1 animal dies from non-specific causes, repeat the test once; if more than 1 animal dies in the second test, the vaccine does not comply with the test.

The content of bacterial endotoxins (*2.6.14*) in bulk purified pertussis components is determined to monitor the purification procedure and to limit the amount in the final vaccine. For each component, the content of bacterial endotoxins is less than the limit approved for the particular vaccine and, in any case, the contents are such that the final vaccine contains less than 100 IU per single human dose.

Reference vaccine(s) Provided valid assays can be performed, monocomponent reference vaccines may be used for the assays on the combined vaccine. If this is not possible because of interaction between the components of the combined vaccine or because of differences in composition between the monocomponent reference vaccine and the test vaccine, a batch of combined vaccine shown to be effective in clinical trials or a batch representative thereof is used as a reference vaccine. For the preparation of a representative batch, strict adherence to the production process used for the batch tested in clinical trials is necessary. The reference vaccine may be stabilised by a method that has been shown to have no effect on the assay procedure.

PRODUCTION OF THE COMPONENTS

The production of the components complies with the requirements of the monographs *Diphtheria vaccine (adsorbed) (0443)*, *Tetanus vaccine (adsorbed) (0452)* and *Pertussis vaccine (acellular, component, adsorbed) (1356)*.

FINAL BULK VACCINE

The final bulk vaccine is prepared by adsorption onto a mineral carrier such as aluminium hydroxide or hydrated aluminium phosphate, separately or together, of suitable quantities of bulk purified diphtheria toxoid, tetanus toxoid and acellular pertussis components. Suitable antimicrobial preservatives may be added.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The amount is

IMMUNOLOGICAL PRODUCTS

www.webofpharma.com

not less than 85 per cent and not greater than 115 per cent of the intended content.

Sterility (*2.6.1*)
Carry out the test for sterility using 10 mL for each medium.

FINAL LOT
The final bulk vaccine is distributed aseptically into sterile, tamper-evident containers. The containers are closed so as to prevent contamination.

Only a final lot that is satisfactory with respect to the test for osmolality and with respect to each of the requirements given below under Identification, Tests and Assay may be released for use.

Provided the test for antimicrobial preservative and the assays for the diphtheria, tetanus and pertussis components have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

Provided the free formaldehyde content has been determined on the bulk purified antigens or on the final bulk and it has been shown that the content in the final lot will not exceed 0.2 g/L, the test for free formaldehyde may be omitted on the final lot.

Where there is a significant change in the manufacturing process of the antigens or their formulation, any impact on the *in vivo* and *in vitro* assays must be evaluated, and the need for revalidation considered.

Osmolality (*2.2.35*)
The osmolality of the vaccine is within the limits approved for the particular preparation.

IDENTIFICATION

A. Diphtheria toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. Dissolve in the vaccine to be examined sufficient *sodium citrate R* to give a 100 g/L solution. Maintain at 37 °C for about 16 h and centrifuge until a clear supernatant is obtained. The clear supernatant reacts with a suitable diphtheria antitoxin, giving a precipitate. If a satisfactory result is not obtained with a vaccine adsorbed on aluminium hydroxide, carry out the test as follows. Centrifuge 15 mL of the vaccine to be examined and suspend the residue in 5 mL of a freshly prepared mixture of 1 volume of a 56 g/L solution of *sodium edetate R* and 49 volumes of *disodium hydrogen phosphate solution R*. Maintain at 37 °C for not less than 6 h and centrifuge. The clear supernatant reacts with a suitable diphtheria antitoxin, giving a precipitate.

B. Tetanus toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. The clear supernatant obtained as described in identification test A reacts with a suitable tetanus antitoxin, giving a precipitate.

C. The pertussis components are identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. The clear supernatant obtained as described in identification test A reacts with specific antisera to the pertussis components of the vaccine.

TESTS

Aluminium (*2.5.13*)
Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Sterility (*2.6.1*)
The vaccine complies with the test for sterility.

ASSAY

Diphtheria component
Carry out one of the prescribed methods for the assay of diphtheria vaccine (adsorbed) (*2.7.6*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than 2 IU per single human dose.

Tetanus component
Carry out one of the prescribed methods for the assay of tetanus vaccine (adsorbed) (*2.7.8*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than 20 IU per single human dose.

Pertussis component
Carry out one of the prescribed methods for the assay of pertussis vaccine (acellular) (*2.7.16*). The vaccine complies with the limit approved for the particular product.

LABELLING

The label states:
— the minimum number of International Units of diphtheria and tetanus toxoid per single human dose;
— the names and amounts of the pertussis components per single human dose;
— where applicable, that the vaccine contains a pertussis toxin-like protein produced by genetic modification;
— the name and the amount of the adsorbent;
— that the vaccine must be shaken before use;
— that the vaccine is not to be frozen.

Ph Eur

Adsorbed Diphtheria, Tetanus, Pertussis (Acellular Component) and Haemophilus Type b Conjugate Vaccine

(Diphtheria, Tetanus, Pertussis (Acellular, Component) and Haemophilus Type b Conjugate Vaccine (Adsorbed), Ph. Eur. monograph 1932)

Ph Eur

DEFINITION

Diphtheria, tetanus, pertussis (acellular, component) and haemophilus type b conjugate vaccine (adsorbed) is a combined vaccine composed of: diphtheria formol toxoid; tetanus formol toxoid; individually purified antigenic components of *Bordetella pertussis*; polyribosylribitol phosphate (PRP) covalently bound to a carrier protein; a mineral absorbent such as aluminium hydroxide or hydrated aluminium phosphate. The product is presented either as a tetravalent liquid formulation in the same container, or as a trivalent liquid formulation with the haemophilus component in a separate container, the contents of which are mixed with the other components immediately before use.

www.webofpharma.com

The formol toxoids are prepared from the toxins produced by the growth of *Corynebacterium diphtheriae* and *Clostridium tetani* respectively.

The vaccine contains either pertussis toxoid (chemically detoxified pertussis toxin) or a pertussis toxin-like protein free from toxic properties produced by expression of a genetically modified form of the corresponding gene. The acellular pertussis component may also contain filamentous haemagglutinin, pertactin (a 69 kDa outer-membrane protein) and other defined components of *B. pertussis* such as fimbrial-2 and fimbrial-3 antigens. The latter 2 antigens may be co-purified. The antigenic composition and characteristics are based on evidence of protection and freedom from unexpected reactions in the target group for which the vaccine is intended.

PRP is a linear copolymer composed of repeated units of 3-β-D-ribofuranosyl-(1→1)-ribitol-5-phosphate $[(C_{10}H_{19}O_{11}P)_n]$, with a defined molecular size and derived from a suitable strain of *Haemophilus influenzae* type b. The carrier protein, when conjugated to PRP, is capable of inducing a T-cell-dependent B-cell immune response to the polysaccharide.

PRODUCTION

GENERAL PROVISIONS

The production method shall have been shown to yield consistently vaccines comparable with the vaccine of proven clinical efficacy and safety in man.

Where the haemophilus component is presented in a separate container, as part of consistency studies the assays of the diphtheria, tetanus and pertussis components are carried out on a suitable number of batches of vaccine reconstituted as for use. For subsequent routine control, the assays of these components may be carried out without mixing with the haemophilus component.

Specific toxicity of the diphtheria component

The production method is validated to demonstrate that the product, if tested, would comply with the following test: inject subcutaneously 5 times the single human dose stated on the label into each of 5 healthy guinea-pigs, each weighing 250-350 g, that have not previously been treated with any material that will interfere with the test. If within 42 days of the injection any of the animals shows signs of or dies from diphtheria toxaemia, the vaccine does not comply with the test. If more than 1 animal dies from non-specific causes, repeat the test once; if more than 1 animal dies in the second test, the vaccine does not comply with the test.

The content of bacterial endotoxins (*2.6.14*) in bulk purified diphtheria toxoid, tetanus toxoid, pertussis components and bulk PRP conjugate is determined to monitor the purification procedure and to limit the amount in the final vaccine. For each component, the content of bacterial endotoxins is less than the limit approved for the particular vaccine; where the haemophilus component is presented in a separate container, the contents of the diphtheria, tetanus and pertussis antigens are in any case such that the final vial for these components contains less than 100 IU per single human dose.

During development studies, it shall be demonstrated that the vaccine consistently induces a T-cell-dependent B-cell immune response to PRP. If the manufacturing process is modified, it shall be demonstrated by appropriate *in vitro* methods that the characteristic properties of the conjugate are not affected.

Where the haemophilus component is presented in a separate container, the production method is validated to demonstrate that the haemophilus component, if tested, would comply with the test for pyrogens (*2.6.8*), carried out as follows: inject per kilogram of the rabbit's mass a quantity of the vaccine equivalent to: 1 µg of PRP for a vaccine with diphtheria toxoid or CRM 197 diphtheria protein as carrier; 0.1 µg of PRP for a vaccine with tetanus toxoid as carrier; 0.025 µg of PRP for a vaccine with OMP (meningococcal group B outer membrane protein complex) as carrier.

Reference vaccine(s) Provided valid assays can be performed, monocomponent reference vaccines may be used for the assays on the combined vaccine. If this is not possible because of interaction between the components of the combined vaccine or because of differences in composition between the monocomponent reference vaccine and the test vaccine, a batch of combined vaccine shown to be effective in clinical trials or a batch representative thereof is used as a reference vaccine. For the preparation of a representative batch, strict adherence to the production process used for the batch tested in clinical trials is necessary. The reference vaccine may be stabilised by a method that has been shown to have no effect on the assay procedure.

PRODUCTION OF THE COMPONENTS

The production of the components complies with the requirements of the monographs *Diphtheria vaccine (adsorbed) (0443)*, *Tetanus vaccine (adsorbed) (0452)*, *Pertussis vaccine (acellular, component, adsorbed) (1356)* and *Haemophilus type b conjugate vaccine (1219)*.

FINAL BULK VACCINE

Different methods of preparation may be used: a final bulk vaccine may be prepared by adsorption, separately or together, of suitable quantities of bulk purified diphtheria toxoid, tetanus toxoid, acellular pertussis components and PRP conjugate onto a mineral carrier such as aluminium hydroxide or hydrated aluminium phosphate; or 2 final bulks may be prepared and filled separately, one containing the diphtheria, tetanus and pertussis components, the other the haemophilus component, which may be freeze-dried. Suitable antimicrobial preservatives may be added.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended content.

Sterility (*2.6.1*)

Carry out the test for sterility using 10 mL for each medium.

FINAL LOT

Only a final lot that is satisfactory with respect to the test for osmolality shown below and with respect to each of the requirements given below under Identification, Tests and Assay may be released for use.

Provided the test for antimicrobial preservative and the assay have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

Provided the free formaldehyde content has been determined on the bulk purified antigens or the final bulk and it has been shown that the content in the final lot will not exceed 0.2 g/L, the test for free formaldehyde may be omitted on the final lot.

www.webofpharma.com

Osmolality (*2.2.35*)
The osmolality of the vaccine, reconstituted where applicable, is within the limits approved for the particular preparation.

pH (*2.2.3*)
The pH of the vaccine, reconstituted if necessary, is within the range approved for the particular product.

Free PRP
Unbound PRP is determined after removal of the conjugate, for example by anion-exchange, size-exclusion or hydrophobic chromatography, ultrafiltration or other validated methods. The amount of free PRP is not greater than that approved for the particular product.

IDENTIFICATION

Where the haemophilus component is presented in a separate container: identification tests A, B and C are carried out using the container containing the diphtheria, tetanus and pertussis components; identification test D is carried out on the container containing the haemophilus component.

A. Diphtheria toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. Dissolve in the vaccine to be examined sufficient *sodium citrate R* to give a 100 g/L solution. Maintain at 37 °C for about 16 h and centrifuge until a clear supernatant is obtained. The clear supernatant reacts with a suitable diphtheria antitoxin, giving a precipitate.

B. Tetanus toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. The clear supernatant obtained as described in identification test A reacts with a suitable tetanus antitoxin, giving a precipitate.

C. The pertussis components are identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. The clear supernatant obtained as described in identification test A reacts with specific antisera to the pertussis components of the vaccine.

D. The haemophilus component is identified by a suitable immunochemical method (*2.7.1*) for PRP.

TESTS

Where the product is presented with the haemophilus component in a separate container: the tests for aluminium, free formaldehyde, antimicrobial preservative and sterility are carried out on the container with the diphtheria, tetanus and pertussis components; the tests for PRP content, water (where applicable), sterility and bacterial endotoxins are carried out on the container with the haemophilus component.

If the haemophilus component is freeze-dried, some tests may be carried out on the freeze-dried product rather than on the bulk conjugate where the freeze-drying process may affect the component to be tested.

PRP
Minimum 80 per cent of the amount of PRP stated on the label. PRP is determined either by assay of ribose (*2.5.31*) or phosphorus (*2.5.18*), by an immunochemical method (*2.7.1*) or by anion-exchange liquid chromatography (*2.2.29*) with pulsed amperometric detection.

Aluminium (*2.5.13*)
Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Water (*2.5.12*)
Maximum 3.0 per cent for the freeze-dried haemophilus component.

Sterility (*2.6.1*)
The vaccine complies with the test for sterility.

Bacterial endotoxins (*2.6.14*)
The content is within the limits approved by the competent authority for the haemophilus component of the particular product. If any components of the vaccine prevent the determination of endotoxin, a test for pyrogens is carried out as described under General provisions.

ASSAY

Diphtheria component
Carry out one of the prescribed methods for the assay of diphtheria vaccine (adsorbed) (*2.7.6*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than the minimum potency stated on the label.

Unless otherwise justified and authorised, the minimum potency stated on the label is 30 IU per single human dose.

Tetanus component
Carry out one of the prescribed methods for the assay of tetanus vaccine (adsorbed) (*2.7.8*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than 40 IU per single human dose.

Pertussis component
Carry out one of the prescribed methods for the assay of pertussis vaccine (acellular) (*2.7.16*). The vaccine complies with the limit approved for the particular product.

LABELLING

The label states:
- the minimum number of International Units of diphtheria and tetanus toxoid per single human dose;
- the names and amounts of the pertussis components per single human dose;
- where applicable, that the vaccine contains a pertussis toxin-like protein produced by genetic modification;
- the number of micrograms of PRP per single human dose;
- the type and nominal amount of carrier protein per single human dose;
- the name and the amount of the adsorbent;
- where applicable, that the vaccine is intended for primary vaccination of children and is not necessarily suitable for reinforcing doses or for administration to adults;
- that the vaccine must be shaken before use;
- that the vaccine is not to be frozen.

Ph Eur

www.webofpharma.com

Adsorbed Diphtheria, Tetanus, Pertussis (Acellular Component) and Hepatitis B (rDNA) Vaccine

(Diphtheria, Tetanus, Pertussis (Acellular, Component) and Hepatitis B (rDNA) Vaccine (Adsorbed), Ph. Eur. monograph 1933)

Ph Eur

DEFINITION

Diphtheria, tetanus, pertussis (acellular, component) and hepatitis B (rDNA) vaccine (adsorbed) is a combined vaccine composed of: diphtheria formol toxoid; tetanus formol toxoid; individually purified antigenic components of *Bordetella pertussis*; hepatitis B surface antigen; a mineral adsorbent such as aluminium hydroxide or hydrated aluminium phosphate.

The formol toxoids are prepared from the toxins produced by the growth of *Corynebacterium diphtheriae* and *Clostridium tetani*, respectively.

The vaccine contains either pertussis toxoid (chemically detoxified pertussis toxin) or a pertussis toxin-like protein free from toxic properties, produced by expression of a genetically modified form of the corresponding gene. The vaccine may also contain filamentous haemagglutinin, pertactin (a 69 kDa outer-membrane protein) and other defined components of *B. pertussis* such as fimbrial-2 and fimbrial-3 antigens. The latter 2 antigens may be co-purified. The antigenic composition and characteristics are based on evidence of protection and freedom from unexpected reactions in the target group for which the vaccine is intended.

Hepatitis B surface antigen is a component protein of hepatitis B virus; the antigen is obtained by recombinant DNA technology.

PRODUCTION

GENERAL PROVISIONS

The production method shall have been shown to yield consistently vaccines comparable with the vaccine of proven clinical efficacy and safety in man.

Specific toxicity of the diphtheria component

The production method is validated to demonstrate that the product, if tested, would comply with the following test: inject subcutaneously 5 times the single human dose stated on the label into each of 5 healthy guinea-pigs, each weighing 250-350 g, that have not previously been treated with any material that will interfere with the test. If within 42 days of the injection any of the animals shows signs of or dies from diphtheria toxaemia, the vaccine does not comply with the test. If more than 1 animal dies from non-specific causes, repeat the test once; if more than 1 animal dies in the second test, the vaccine does not comply with the test.

The content of bacterial endotoxins (*2.6.14*) in the bulk purified diphtheria toxoid, tetanus toxoid and pertussis components is determined to monitor the purification procedure and to limit the amount in the final vaccine. For each component, the content of bacterial endotoxins is less than the limit approved for the particular vaccine.

Reference vaccine(s) Provided valid assays can be performed, monocomponent reference vaccines may be used for the assays on the combined vaccine. If this is not possible because of interaction between the components of the combined vaccine or because of differences in composition between the monocomponent reference vaccine and the test vaccine, a batch of combined vaccine shown to be effective in clinical trials or a batch representative thereof is used as a reference vaccine. For the preparation of a representative batch, strict adherence to the production process used for the batch tested in clinical trials is necessary. The reference vaccine may be stabilised by a method that has been shown to have no effect on the assay procedure.

PRODUCTION OF THE COMPONENTS

The production of the components complies with the requirements of the monographs *Diphtheria vaccine (adsorbed) (0443)*, *Tetanus vaccine (adsorbed) (0452)*, *Pertussis vaccine (acellular, component, adsorbed) (1356)* and *Hepatitis B vaccine (rDNA) (1056)*.

FINAL BULK VACCINE

The final bulk vaccine is prepared by adsorption, separately or together, of suitable quantities of bulk purified diphtheria toxoid, tetanus toxoid, acellular pertussis components and hepatitis B surface antigen onto a mineral carrier such as aluminium hydroxide or hydrated aluminium phosphate. Suitable antimicrobial preservatives may be added.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended content.

Sterility (*2.6.1*)

Carry out the test for sterility using 10 mL for each medium.

FINAL LOT

Only a final lot that is satisfactory with respect to the test for osmolality and with respect to each of the requirements given below under Identification, Tests and Assay may be released for use.

Provided the test for antimicrobial preservative and the assays for the diphtheria, tetanus and pertussis components have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

Provided the content of free formaldehyde has been determined on the bulk purified antigens or on the final bulk and it has been shown that the content in the final lot will not exceed 0.2 g/L, the test for free formaldehyde may be omitted on the final lot.

If an *in vivo* assay is used for the hepatitis B component, provided it has been carried out with satisfactory results on the final bulk vaccine, it may be omitted on the final lot.

Osmolality (*2.2.35*)

The osmolality of the vaccine is within the limits approved for the particular preparation.

IDENTIFICATION

A. Diphtheria toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. Dissolve in the vaccine to be examined sufficient *sodium citrate R* to give a 100 g/L solution. Maintain at 37 °C for about 16 h and centrifuge until a clear supernatant is obtained. The clear supernatant reacts with a suitable diphtheria antitoxin, giving a precipitate.

B. Tetanus toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. The clear supernatant obtained as described in identification test A reacts with a suitable tetanus antitoxin, giving a precipitate.

www.webofpharma.com

C. The pertussis components are identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example.
The clear supernatant obtained as described in identification test A reacts with specific antisera to the pertussis components of the vaccine.

D. The assay or, where applicable, the electrophoretic profile, serves also to identify the hepatitis B component of the vaccine.

TESTS

Aluminium (*2.5.13*)
Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Sterility (*2.6.1*)
The vaccine complies with the test for sterility.

Pyrogens (*2.6.8*)
The vaccine complies with the test for pyrogens. Inject the equivalent of 1 human dose into each rabbit.

ASSAY

Diphtheria component.
Carry out one of the prescribed methods for the assay of diphtheria vaccine (adsorbed) (*2.7.6*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than the minimum potency stated on the label.

Unless otherwise justified and authorised, the minimum potency stated on the label is 30 IU per single human dose.

Tetanus component
Carry out one of the prescribed methods for the assay of tetanus vaccine (adsorbed) (*2.7.8*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than 40 IU per single human dose.

Pertussis component
Carry out one of the prescribed methods for the assay of pertussis vaccine (acellular) (*2.7.16*). The vaccine complies with the limit approved for the particular product.

Hepatitis B component
The vaccine complies with the assay of hepatitis B vaccine (*2.7.15*).

LABELLING

The label states:
- the minimum number of International Units of diphtheria and tetanus toxoid per single human dose;
- the names and amounts of the pertussis components per single human dose;
- where applicable, that the vaccine contains a pertussis toxin-like protein produced by genetic modification;
- the amount of HBsAg per single human dose;
- the type of cells used for production of the hepatitis B component;
- the name and the amount of the adsorbent;
- where applicable, that the vaccine is intended for primary vaccination of children and is not necessarily suitable for reinforcing doses or for administration to adults;
- that the vaccine must be shaken before use;
- that the vaccine is not to be frozen.

Ph Eur

Adsorbed Diphtheria, Tetanus, Pertussis (Acellular Component) and Inactivated Poliomyelitis Vaccine

(Diphtheria, Tetanus, Pertussis (Acellular, Component) and Poliomyelitis (Inactivated) Vaccine (Adsorbed), Ph. Eur. monograph 1934)

Ph Eur

DEFINITION

Diphtheria, tetanus, pertussis (acellular, component) and poliomyelitis (inactivated) vaccine (adsorbed) is a combined vaccine containing: diphtheria formol toxoid; tetanus formol toxoid; individually purified antigenic components of *Bordetella pertussis*; suitable strains of human poliovirus types 1, 2 and 3 grown in suitable cell cultures and inactivated by a validated method; a mineral adsorbent such as aluminium hydroxide or hydrated aluminium phosphate.

The formol toxoids are prepared from the toxins produced by the growth of *Corynebacterium diphtheriae* and *Clostridium tetani* respectively.

The vaccine contains either pertussis toxoid (chemically detoxified pertussis toxin) or a pertussis toxin-like protein free from toxic properties produced by expression of a genetically modified form of the corresponding gene.
The vaccine may also contain filamentous haemagglutinin, pertactin (a 69 kDa outer-membrane protein) and other defined components of *B. pertussis* such as fimbrial-2 and fimbrial-3 antigens. The latter 2 antigens may be co-purified.
The antigenic composition and characteristics are based on evidence of protection and freedom from unexpected reactions in the target group for which the vaccine is intended.

PRODUCTION

GENERAL PROVISIONS

The production method shall have been shown to yield consistently vaccines comparable with the vaccine of proven clinical efficacy and safety in man.

Specific toxicity of the diphtheria component
The production method is validated to demonstrate that the product, if tested, would comply with the following test: inject subcutaneously 5 times the single human dose stated on the label into each of 5 healthy guinea-pigs, each weighing 250-350 g, that have not previously been treated with any material that will interfere with the test. If within 42 days of the injection any of the animals shows signs of or dies from diphtheria toxaemia, the vaccine does not comply with the test. If more than 1 animal dies from non-specific causes, repeat the test once; if more than 1 animal dies in the second test, the vaccine does not comply with the test.

The content of bacterial endotoxins (*2.6.14*) in bulk purified diphtheria toxoid, tetanus toxoid, pertussis components and purified, inactivated monovalent poliovirus harvests is determined to monitor the purification procedure and to

www.webofpharma.com

limit the amount in the final vaccine. For each component, the content of bacterial endotoxins is less than the limit approved for the particular vaccine and, in any case, the contents are such that the final vaccine contains less than 100 IU per single human dose.

Reference vaccine(s) Provided valid assays can be performed, monocomponent reference vaccines may be used for the assays on the combined vaccine. If this is not possible because of interaction between the components of the combined vaccine or because of differences in composition between the monocomponent reference vaccine and the test vaccine, a batch of combined vaccine shown to be effective in clinical trials or a batch representative thereof is used as a reference vaccine. For the preparation of a representative batch, strict adherence to the production process used for the batch tested in clinical trials is necessary. The reference vaccine may be stabilised by a method that has been shown to have no effect on the assay procedure.

PRODUCTION OF THE COMPONENTS

The production of the components complies with the requirements of the monographs *Diphtheria vaccine (adsorbed) (0443)*, *Tetanus vaccine (adsorbed) (0452)*, *Pertussis vaccine (acellular, component, adsorbed) (1356)* and *Poliomyelitis vaccine (inactivated) (0214)*.

FINAL BULK VACCINE

The final bulk vaccine is prepared by adsorption onto a mineral carrier such as aluminium hydroxide or hydrated aluminium phosphate, separately or together, of suitable quantities of bulk purified diphtheria toxoid, tetanus toxoid, acellular pertussis components and admixture of suitable quantities of purified monovalent harvests of human poliovirus types 1, 2 and 3 or a suitable quantity of a trivalent pool of such purified monovalent harvests. Suitable antimicrobial preservatives may be added.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Bovine serum albumin

Determined on the poliomyelitis component by a suitable immunochemical method (*2.7.1*) after virus harvest and before addition of the adsorbent in the preparation of the final bulk vaccine, the amount of bovine serum albumin is such that the content in the final vaccine will be not more than 50 ng per single human dose.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended content.

Sterility (*2.6.1*)

Carry out the test for sterility using 10 mL for each medium.

FINAL LOT

Only a final lot that is satisfactory with respect to the test for osmolality and with respect to each of the requirements given below under Identification, Tests and Assay may be released for use.

Provided the test for antimicrobial preservative and the assays for the diphtheria, tetanus and pertussis components have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

Provided the free formaldehyde content has been determined on the bulk purified antigens or on the final bulk and it has been shown that the content in the final lot will not exceed 0.2 g/L, the test for free formaldehyde may be omitted on the final lot.

Provided that the determination of D-antigen content has been carried out with satisfactory results during preparation of the final bulk before addition of the adsorbent, it may be omitted on the final lot.

Provided that the *in vivo* assay for the poliomyelitis component has been carried out with satisfactory results on the final bulk vaccine, it may be omitted on the final lot.

The *in vivo* assay for the poliomyelitis component may be omitted once it has been demonstrated for a given product and for each poliovirus type that the acceptance criteria for the D-antigen determination are such that it yields the same result as the *in vivo* assay in terms of acceptance or rejection of a batch. This demonstration must include testing of subpotent batches, produced experimentally if necessary, for example by heat treatment or other means of diminishing the immunogenic activity. Where there is a significant change in the manufacturing process of the antigens or their formulation, any impact on the *in vivo* and *in vitro* assays must be evaluated, and the need for revalidation considered.

Osmolality (*2.2.35*)

The osmolality of the vaccine is within the limits approved for the particular preparation.

IDENTIFICATION

A. Diphtheria toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. Dissolve in the vaccine to be examined sufficient *sodium citrate R* to give a 100 g/L solution. Maintain at 37 °C for about 16 h and centrifuge until a clear supernatant is obtained. The clear supernatant reacts with a suitable diphtheria antitoxin, giving a precipitate.

B. Tetanus toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. The clear supernatant obtained as described in identification test A reacts with a suitable tetanus antitoxin, giving a precipitate.

C. The pertussis components are identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. The clear supernatant obtained as described in identification test A reacts with specific antisera to the pertussis components of the vaccine.

D. The vaccine is shown to contain human poliovirus types 1, 2 and 3 by a suitable immunochemical method (*2.7.1*) such as the determination of D-antigen by enzyme-linked immunosorbent assay (ELISA).

TESTS

Aluminium (*2.5.13*)

Maximum 1.25 mg per single human dose if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Free formaldehyde (*2.4.18*)

Maximum 0.2 g/L.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Sterility (*2.6.1*)

The vaccine complies with the test for sterility.

www.webofpharma.com

ASSAY

Diphtheria component

Carry out one of the prescribed methods for the assay of diphtheria vaccine (adsorbed) (*2.7.6*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than the minimum potency stated on the label.

Unless otherwise justified and authorised, the minimum potency stated on the label is 30 IU per single human dose.

Tetanus component

Carry out one of the prescribed methods for the assay of tetanus vaccine (adsorbed) (*2.7.8*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than 40 IU per single human dose.

Pertussis component

Carry out one of the prescribed methods for the assay of pertussis vaccine (acellular) (*2.7.16*). The vaccine complies with the limit approved for the particular product.

Poliomyelitis component

D-antigen content As a measure of consistency of production, determine the D-antigen content for human poliovirus types 1, 2 and 3 by a suitable immunochemical method (*2.7.1*) following desorption, using a reference preparation calibrated in European Pharmacopoeia Units of D-antigen. For each type, the content, expressed with reference to the amount of D-antigen stated on the label, is within the limits approved for the particular product. *Poliomyelitis vaccine (inactivated) BRP* is calibrated in European Pharmacopoeia Units and intended for use in the assay of D-antigen. The European Pharmacopoeia Unit and the International Unit are equivalent.

In vivo test The vaccine complies with the *in vivo* assay of poliomyelitis vaccine (inactivated) (*2.7.20*).

LABELLING

The label states:

- the minimum number of International Units of diphtheria and tetanus toxoid per single human dose;
- the names and amounts of the pertussis components per single human dose;
- where applicable, that the vaccine contains a pertussis toxin-like protein produced by genetic modification;
- the types of poliovirus contained in the vaccine;
- the nominal amount of poliovirus of each type (1, 2 and 3), expressed in European Pharmacopoeia Units of D-antigen, per single human dose;
- the type of cells used for production of the poliomyelitis component;
- the name and the amount of the adsorbent;
- where applicable, that the vaccine is intended for primary vaccination of children and is not necessarily suitable for reinforcing doses or for administration to adults;
- that the vaccine must be shaken before use;
- that the vaccine is not to be frozen.

Ph Eur

Diphtheria, Tetanus and Poliomyelitis (Inactivated) Vaccine (Adsorbed, Reduced Antigen(s) Content)

(Ph. Eur. monograph 2328)

The label may state 'Td/IPV'.

Ph Eur

DEFINITION

Diphtheria, tetanus and poliomyelitis (inactivated) vaccine (adsorbed, reduced antigen(s) content) is a combined vaccine containing: diphtheria formol toxoid; tetanus formol toxoid; suitable strains of human poliovirus types 1, 2 and 3 grown in suitable cell cultures and inactivated by a validated method; a mineral adsorbent such as aluminium hydroxide or hydrated aluminium phosphate.

The formol toxoids are prepared from the toxins produced by the growth of *Corynebacterium diphtheriae* and *Clostridium tetani* respectively.

The amount of diphtheria toxoid per single human dose is reduced compared to vaccines generally used for primary vaccination; the amount of tetanus toxoid may also be reduced.

PRODUCTION

GENERAL PROVISIONS

The production method shall have been shown to yield consistently vaccines comparable with the vaccine of proven clinical efficacy and safety in man.

Specific toxicity of the diphtheria components

The production method is validated to demonstrate that the product, if tested, would comply with the following test: inject subcutaneously 5 times the single human dose stated on the label into each of 5 healthy guinea-pigs, each weighing 250-350 g, that have not previously been treated with any material that will interfere with the test. If within 42 days of the injection any of the animals shows signs of or dies from diphtheria toxaemia, the vaccine does not comply with the test. If more than one animal dies from non-specific causes, repeat the test once; if more than one animal dies in the second test, the vaccine does not comply with the test.

The content of bacterial endotoxins (*2.6.14*) in bulk purified diphtheria toxoid, tetanus toxoid and inactivated monovalent poliovirus harvests is determined to monitor the purification procedure and to limit the amount in the final vaccine. For each component, the content of bacterial endotoxins is less than the limit approved for the particular vaccine and, in any case, the contents are such that the final vaccine contains less than 100 IU per single human dose.

Reference vaccine(s) Provided valid assays can be performed, monocomponent reference vaccines may be used for the assays on the combined vaccine. If this is not possible because of interaction between the components of the combined vaccine or because of the difference in composition between the monocomponent reference vaccine and the test vaccine, a batch of combined vaccine shown to be effective in clinical trials or a batch representative thereof is used as a reference vaccine. For the preparation of a representative batch, strict adherence to the production process used for the batch tested in clinical trials is necessary. The reference vaccine may be stabilised by a method that has been shown to have no effect on the assay procedure.

www.webofpharma.com

PRODUCTION OF THE COMPONENTS

The production of the components complies with the requirements of the monographs *Diphtheria vaccine (adsorbed) (0443)*, *Tetanus vaccine (adsorbed) (0452)* and *Poliomyelitis vaccine (inactivated) (0214)*.

FINAL BULK VACCINE

The final bulk vaccine is prepared by adsorption onto a mineral carrier such as aluminium hydroxide or hydrated aluminium phosphate, separately or together, of suitable quantities of bulk purified diphtheria toxoid and tetanus toxoid, and an admixture of suitable quantities of purified monovalent harvests of human poliovirus types 1, 2 and 3 or a suitable quantity of a trivalent pool of such purified monovalent harvests. Suitable antimicrobial preservatives may be added.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Bovine serum albumin

Determined on the poliomyelitis component by a suitable immunochemical method (*2.7.1*) after virus harvest and before addition of the adsorbent in the preparation of the final bulk vaccine, the amount of bovine serum albumin is such that the content in the final vaccine will be not more than 50 ng per single human dose.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended content.

Sterility (*2.6.1*)

Carry out the test for sterility using 10 mL for each medium.

FINAL LOT

The final bulk vaccine is distributed aseptically into sterile, tamper-evident containers. The containers are closed so as to prevent contamination.

Only a final lot that is satisfactory with respect to the test for osmolality and with respect to each of the requirements given below under Identification, Tests and Assay may be released for use.

Provided the test for antimicrobial preservative and the assays for the diphtheria and tetanus components have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

Provided the free formaldehyde content has been determined on the bulk purified antigens or on the final bulk and it has been shown that the content in the final lot will not exceed 0.2 g/L, the test for free formaldehyde may be omitted on the final lot.

Provided the determination of D-antigen content cannot be carried out on the final lot, it is carried out during preparation of the final bulk before addition of the adsorbent.

Provided the *in vivo* assay for the poliomyelitis component has been carried out with satisfactory results on the final bulk vaccine, it may be omitted on the final lot.

The *in vivo* assay for the poliomyelitis component may be omitted once it has been demonstrated for a given vaccine and for each poliovirus type that the acceptance criteria for the D-antigen determination are such that it yields the same result as the *in vivo* assay in terms of acceptance or rejection of a batch. This demonstration must include testing of subpotent batches, produced experimentally if necessary, for example by heat treatment or other means of diminishing the immunogenic activity. Where there is a significant change in the manufacturing process of the antigens or their formulation, any impact on the *in vivo* and *in vitro* assays must be evaluated, and the need for revalidation considered.

Osmolality (*2.2.35*)

The osmolality of the vaccine is within the limits approved for the particular preparation.

IDENTIFICATION

A. Diphtheria toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. Dissolve in the vaccine to be examined sufficient *sodium citrate R* to give a 100 g/L solution. Maintain at 37 °C for about 16 h and centrifuge until a clear supernatant is obtained. The clear supernatant reacts with a suitable diphtheria antitoxin, giving a precipitate. If a satisfactory result is not obtained with a vaccine adsorbed on aluminium hydroxide, carry out the test as follows. Centrifuge 15 mL of the vaccine to be examined and suspend the residue in 5 mL of a freshly prepared mixture of 1 volume of a 56 g/L solution of *sodium edetate R* and 49 volumes of *disodium hydrogen phosphate solution R*. Maintain at 37 °C for not less than 6 h and centrifuge. The clear supernatant reacts with a suitable diphtheria antitoxin, giving a precipitate.

B. Tetanus toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. The clear supernatant obtained as described in identification test A reacts with a suitable tetanus antitoxin, giving a precipitate.

C. The vaccine is shown to contain human poliovirus types 1, 2 and 3 by a suitable immunochemical method (*2.7.1*) such as the determination of D-antigen by enzyme-linked immunosorbent assay (ELISA).

TESTS

Aluminium (*2.5.13*)

Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Free formaldehyde (*2.4.18*)

Maximum 0.2 g/L.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Sterility (*2.6.1*)

The vaccine complies with the test for sterility.

ASSAY

Diphtheria component

Carry out one of the prescribed methods for the assay of diphtheria vaccine (adsorbed) (*2.7.6*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than 2 IU per single human dose.

Tetanus component

Carry out one of the prescribed methods for the assay of tetanus vaccine (adsorbed) (*2.7.8*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than 20 IU per single human dose.

Poliomyelitis component

D-antigen content As a measure of consistency of production, determine the D-antigen content for human poliovirus types 1, 2 and 3 by a suitable immunochemical method (*2.7.1*) following desorption, using a reference

www.webofpharma.com

preparation calibrated in European Pharmacopoeia Units of D-antigen. For each type, the content, expressed with reference to the amount of D-antigen stated on the label, is within the limits approved for the particular product. *Poliomyelitis vaccine (inactivated) BRP* is calibrated in European Pharmacopoeia Units and intended for use in the assay of D-antigen. The European Pharmacopoeia Unit and the International Unit are equivalent.

In vivo test The vaccine complies with the *in vivo* assay of poliomyelitis vaccine (inactivated) (*2.7.20*).

LABELLING

The label states:

— the minimum number of International Units of diphtheria and tetanus toxoid per single human dose;
— the types of poliovirus contained in the vaccine;
— the nominal amount of poliovirus of each type (1, 2 and 3), expressed in European Pharmacopoeia Units of D-antigen, per single human dose;
— the type of cells used for production of the poliomyelitis component;
— the name and the amount of the adsorbent;
— that the vaccine must be shaken before use;
— that the vaccine is not to be frozen.

Ph Eur

Diphtheria, Tetanus, Pertussis (Acellular, Component) and Poliomyelitis (Inactivated) Vaccine (Adsorbed, Reduced Antigen(s) Content)

(Ph. Eur. monograph 2329)

Ph Eur

DEFINITION

Diphtheria, tetanus, pertussis (acellular, component) and poliomyelitis (inactivated) vaccine (adsorbed, reduced antigen(s) content) is a combined vaccine containing: diphtheria formol toxoid; tetanus formol toxoid; individually purified antigenic components of *Bordetella pertussis*; suitable strains of human poliovirus types 1, 2 and 3 grown in suitable cell cultures and inactivated by a validated method; a mineral adsorbent such as aluminium hydroxide or hydrated aluminium phosphate.

The formol toxoids are prepared from the toxins produced by the growth of *Corynebacterium diphtheriae* and *Clostridium tetani* respectively.

The amount of diphtheria toxoid per single human dose is reduced compared to vaccines generally used for primary vaccination; the amounts of tetanus toxoid and pertussis components may also be reduced.

The vaccine contains either pertussis toxoid (chemically detoxified pertussis toxin) or a pertussis toxin-like protein free from toxic properties produced by expression of a genetically modified form of the corresponding gene. The vaccine may also contain filamentous haemagglutinin, pertactin (a 69 kDa outer-membrane protein) and other defined components of *B. pertussis* such as fimbrial-2 and fimbrial-3 antigens. The latter 2 antigens may be co-purified. The antigenic composition and characteristics are based on evidence of protection and freedom from unexpected reactions in the target group for which the vaccine is intended.

PRODUCTION

GENERAL PROVISIONS

The production method shall have been shown to yield consistently vaccines comparable with the vaccine of proven clinical efficacy and safety in man.

Specific toxicity of the diphtheria component

The production method is validated to demonstrate that the product, if tested, would comply with the following test: inject subcutaneously 5 times the single human dose stated on the label into each of 5 healthy guinea-pigs, each weighing 250-350 g, that have not previously been treated with any material that will interfere with the test. If within 42 days of the injection any of the animals shows signs of or dies from diphtheria toxaemia, the vaccine does not comply with the test. If more than 1 animal dies from non-specific causes, repeat the test once; if more than 1 animal dies in the second test, the vaccine does not comply with the test.

The content of bacterial endotoxins (*2.6.14*) in bulk purified diphtheria toxoid, tetanus toxoid, pertussis components and inactivated monovalent poliovirus harvests is determined to monitor the purification procedure and to limit the amount in the final vaccine. For each component, the content of bacterial endotoxins is less than the limit approved for the particular vaccine and, in any case, the contents are such that the final vaccine contains less than 100 IU per single human dose.

Reference vaccine(s) Provided valid assays can be performed, monocomponent reference vaccines may be used for the assays on the combined vaccine. If this is not possible because of interaction between the components of the combined vaccine or because of differences in composition between the monocomponent reference vaccine and the test vaccine, a batch of combined vaccine shown to be effective in clinical trials or a batch representative thereof is used as a reference vaccine. For the preparation of a representative batch, strict adherence to the production process used for the batch tested in clinical trials is necessary. The reference vaccine may be stabilised by a method that has been shown to have no effect on the assay procedure.

PRODUCTION OF THE COMPONENTS

The production of the components complies with the requirements of the monographs *Diphtheria vaccine (adsorbed) (0443)*, *Tetanus vaccine (adsorbed) (0452)*, *Pertussis vaccine (acellular, component, adsorbed) (1356)* and *Poliomyelitis vaccine (inactivated) (0214)*.

FINAL BULK VACCINE

The final bulk vaccine is prepared by adsorption onto a mineral carrier such as aluminium hydroxide or hydrated aluminium phosphate, separately or together, of suitable quantities of bulk purified diphtheria toxoid, tetanus toxoid and acellular pertussis components, and an admixture of suitable quantities of purified monovalent harvests of human poliovirus types 1, 2 and 3 or a suitable quantity of a trivalent pool of such purified monovalent harvests. Suitable antimicrobial preservatives may be added.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Bovine serum albumin

Determined on the poliomyelitis component by a suitable immunochemical method (*2.7.1*) after virus harvest and before addition of the adsorbent in the preparation of the final bulk vaccine, the amount of bovine serum albumin is

www.webofpharma.com

such that the content in the final vaccine will be not more than 50 ng per single human dose.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended content.

Sterility (*2.6.1*)
Carry out the test for sterility using 10 mL for each medium.

FINAL LOT
The final bulk vaccine is distributed aseptically into sterile, tamper-evident containers. The containers are closed so as to prevent contamination.

Only a final lot that is satisfactory with respect to the test for osmolality and with respect to each of the requirements given below under Identification, Tests and Assay may be released for use.

Provided the test for antimicrobial preservative and the assays for the diphtheria, tetanus and pertussis components have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

Provided the free formaldehyde content has been determined on the bulk purified antigens or on the final bulk and it has been shown that the content in the final lot will not exceed 0.2 g/L, the test for free formaldehyde may be omitted on the final lot.

Provided the determination of D-antigen content cannot be carried out on the final lot, it is carried out during preparation of the final bulk before addition of the adsorbent.

Provided the *in vivo* assay for the poliomyelitis component has been carried out with satisfactory results on the final bulk vaccine, it may be omitted on the final lot.

The *in vivo* assay for the poliomyelitis component may be omitted once it has been demonstrated for a given vaccine and for each poliovirus type that the acceptance criteria for the D-antigen determination are such that it yields the same result as the *in vivo* assay in terms of acceptance or rejection of a batch. This demonstration must include testing of subpotent batches, produced experimentally if necessary, for example by heat treatment or other means of diminishing the immunogenic activity. Where there is a significant change in the manufacturing process of the antigens or their formulation, any impact on the *in vivo* and *in vitro* assays must be evaluated, and the need for revalidation considered.

Osmolality (*2.2.35*)
The osmolality of the vaccine is within the limits approved for the particular preparation.

IDENTIFICATION

A. Diphtheria toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. Dissolve in the vaccine to be examined sufficient *sodium citrate R* to give a 100 g/L solution. Maintain at 37 °C for about 16 h and centrifuge until a clear supernatant is obtained. The clear supernatant reacts with a suitable diphtheria antitoxin, giving a precipitate. If a satisfactory result is not obtained with a vaccine adsorbed on aluminium hydroxide, carry out the test as follows. Centrifuge 15 mL of the vaccine to be examined and suspend the residue in 5 mL of a freshly prepared mixture of 1 volume of a 56 g/L solution of *sodium edetate R* and 49 volumes of a *disodium hydrogen phosphate solution R*. Maintain at 37 °C for not less than 6 h and centrifuge. The clear supernatant reacts with a suitable diphtheria antitoxin, giving a precipitate.

B. Tetanus toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. The clear supernatant obtained as described in identification test A reacts with a suitable tetanus antitoxin, giving a precipitate.

C. The pertussis components are identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. The clear supernatant obtained as described in identification test A reacts with a specific antisera to the pertussis components of the vaccine.

D. The vaccine is shown to contain human poliovirus types 1, 2 and 3 by a suitable immunochemical method (*2.7.1*) such as the determination of D-antigen by enzyme-linked immunosorbent assay (ELISA).

TESTS

Aluminium (*2.5.13*)
Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Sterility (*2.6.1*)
The vaccine complies with the test for sterility.

ASSAY

Diphtheria component
Carry out one of the prescribed methods for the assay of diphtheria vaccine (adsorbed) (*2.7.6*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than 2 IU per single human dose.

Tetanus component
Carry out one of the prescribed methods for the assay of tetanus vaccine (adsorbed) (*2.7.8*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than 20 IU per single human dose.

Pertussis component
Carry out one of the prescribed methods for the assay of pertussis vaccine (acellular) (*2.7.16*). The vaccine complies with the limit approved for the particular product.

Poliomyelitis component
D-antigen content As a measure of consistency of production, determine the D-antigen content for human poliovirus types 1, 2 and 3 by a suitable immunochemical method (*2.7.1*) following desorption, using a reference preparation calibrated in European Pharmacopoeia Units of D-antigen. For each type, the content, expressed with reference to the amount of D-antigen stated on the label, is within the limits approved for the particular product. *Poliomyelitis vaccine (inactivated) BRP* is calibrated in European Pharmacopoeia Units and intended for use in the assay of D-antigen. The European Pharmacopoeia Unit and the International Unit are equivalent.

In vivo test The vaccine complies with the *in vivo* assay of poliomyelitis vaccine (inactivated) (*2.7.20*).

www.webofpharma.com

LABELLING

The label states:

— the minimum number of International Units of diphtheria and tetanus toxoid per single human dose;
— the names and amounts of the pertussis components per single human dose;
— where applicable, that the vaccine contains a pertussis toxin-like protein produced by genetic modification;
— the types of poliovirus contained in the vaccine;
— the nominal amount of poliovirus of each type (1, 2 and 3), expressed in European Pharmacopoeia Units of D-antigen, per single human dose;
— the type of cells used for production of the poliomyelitis component;
— the name and the amount of the adsorbent;
— that the vaccine must be shaken before use;
— that the vaccine is not to be frozen.

Ph Eur

Diphtheria, Tetanus, Pertussis (Acellular, Component), Poliomyelitis (Inactivated) and Haemophilus Type b Conjugate Vaccine (Adsorbed)

(Ph. Eur. monograph 2065)

Ph Eur

DEFINITION

Diphtheria, tetanus, pertussis (acellular, component), poliomyelitis (inactivated) and haemophilus type b conjugate vaccine (adsorbed) is a combined vaccine composed of: diphtheria formol toxoid; tetanus formol toxoid; individually purified antigenic components of *Bordetella pertussis*; suitable strains of human poliovirus types 1, 2 and 3 grown in suitable cell cultures and inactivated by a suitable method; polyribosylribitol phosphate (PRP) covalently bound to a carrier protein; a mineral adsorbent such as aluminium hydroxide or hydrated aluminium phosphate. The product is presented either as a pentavalent liquid formulation in the same container, or as a tetravalent liquid formulation with the freeze-dried haemophilus component in a separate container, the contents of which are mixed with the other components immediately before use.

The formol toxoids are prepared from the toxins produced by the growth of *Corynebacterium diphtheriae* and *Clostridium tetani* respectively.

The vaccine contains either pertussis toxoid (chemically detoxified pertussis toxin) or a pertussis toxin-like protein free from toxic properties produced by expression of a genetically modified form of the corresponding gene. The acellular pertussis component may also contain filamentous haemagglutinin, pertactin (a 69 kDa outer-membrane protein) and other defined components of *B. pertussis* such as fimbrial-2 and fimbrial-3 antigens. The latter 2 antigens may be co-purified. The antigenic composition and characteristics are based on evidence of protection and freedom from unexpected reactions in the target group for which the vaccine is intended.

PRP is a linear copolymer composed of repeated units of 3-β-D-ribofuranosyl-(1→1)-ribitol-5-phosphate $[(C_{10}H_{19}O_{11}P)_n]$, with a defined molecular size and derived from a suitable strain of *Haemophilus influenzae* type b. The carrier protein, when conjugated to PRP, is capable of inducing a T-cell-dependent B-cell immune response to the polysaccharide.

PRODUCTION

GENERAL PROVISIONS

The production method shall have been shown to yield consistently vaccines comparable with the vaccine of proven clinical efficacy and safety in man.

Specific toxicity of the diphtheria component

The production method is validated to demonstrate that the product, if tested, would comply with the following test: inject subcutaneously 5 times the single human dose stated on the label into each of 5 healthy guinea-pigs, each weighing 250-350 g, that have not previously been treated with any material that will interfere with the test. If within 42 days of the injection any of the animals shows signs of or dies from diphtheria toxaemia, the vaccine does not comply with the test. If more than 1 animal dies from non-specific causes, repeat the test once; if more than 1 animal dies in the second test, the vaccine does not comply with the test.

The content of bacterial endotoxins (*2.6.14*) in bulk purified diphtheria toxoid, tetanus toxoid, pertussis components, purified, inactivated monovalent poliovirus harvests and bulk PRP conjugate is determined to monitor the purification procedure and to limit the amount in the final vaccine. For each component, the content of bacterial endotoxins is less than the limit approved by the competent authority for the particular vaccine.

During development studies, it shall be demonstrated that the vaccine consistently induces a T-cell-dependent B-cell immune response to PRP. If the manufacturing process is modified, it shall be demonstrated by appropriate *in vitro* methods that the characteristic properties of the conjugate are not affected.

Where the haemophilus component is presented in a separate container, and as part of consistency studies, the assays of the diphtheria, tetanus, pertussis and poliomyelitis components are carried out on a suitable number of batches of vaccine reconstituted as for use. For subsequent routine control, the assays of these components may be carried out without mixing with the haemophilus component.

Where the haemophilus component is presented in a separate container, the production method is validated to demonstrate that the haemophilus component, if tested, would comply with the test for pyrogens (*2.6.8*), carried out as follows: inject per kilogram of the rabbit's mass a quantity of the vaccine equivalent to: 1 µg of PRP for a vaccine with diphtheria toxoid or CRM 197 diphtheria protein as carrier; 0.1 µg of PRP for a vaccine with tetanus toxoid as carrier; 0.025 µg of PRP for a vaccine with OMP (meningococcal group B outer membrane protein complex) as carrier.

Reference vaccine(s) Provided valid assays can be performed, monocomponent reference vaccines may be used for the assays on the combined vaccine. If this is not possible because of interaction between the components of the combined vaccine or because of differences in composition between the monocomponent reference vaccine and the test vaccine, a batch of combined vaccine shown to be effective in clinical trials or a batch representative thereof is used as a reference vaccine. For the preparation of a representative batch, strict adherence to the production process used for the batch tested in clinical trials is necessary. The reference vaccine may be stabilised by a method that has been shown to have no effect on the assay procedure.

www.webofpharma.com

PRODUCTION OF THE COMPONENTS

The production of the components complies with the requirements of the monographs *Diphtheria vaccine (adsorbed) (0443)*, *Tetanus vaccine (adsorbed) (0452)*, *Pertussis vaccine (acellular, component, adsorbed) (1356)*, *Poliomyelitis vaccine (inactivated) (0214)* and *Haemophilus type b conjugate vaccine (1219)*.

FINAL BULKS

The final tetravalent bulk of the diphtheria, tetanus, pertussis and poliomyelitis components is prepared by adsorption, separately or together, of suitable quantities of bulk purified diphtheria toxoid, bulk purified tetanus toxoid and bulk purified acellular pertussis components onto a mineral carrier such as aluminium hydroxide or hydrated aluminium phosphate, and admixture of suitable quantities of purified, monovalent harvests of human poliovirus types 1, 2 and 3 or a suitable quantity of a trivalent pool of such monovalent harvests. Suitable antimicrobial preservatives may be added.

Where the vaccine is presented with all 5 components in the same container, the final bulk is prepared by addition of a suitable quantity of the haemophilus bulk conjugate to the tetravalent bulk. Where the haemophilus component is presented in a separate container, the final bulk is prepared by dilution of the bulk conjugate with suitable diluents for freeze-drying. A stabiliser may be added.

Only final bulks that comply with the following requirements may be used in the preparation of the final lot.

Bovine serum albumin

Determined on the poliomyelitis component by a suitable immunochemical method (*2.7.1*) during preparation of the final bulk vaccine, before addition of the adsorbent, the amount of bovine serum albumin is such that the content in the final vaccine will be not more than 50 ng per single human dose.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended content.

Sterility (*2.6.1*)

Carry out the test for sterility using 10 mL for each medium.

FINAL LOT

Where the haemophilus component is presented in a separate container, the final bulk of the haemophilus component is freeze-dried.

Only a final lot that is satisfactory with respect to the test for osmolality shown below and with respect to each of the requirements given below under Identification, Tests and Assay may be released for use.

Provided that the test for antimicrobial preservative and the assay have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

Provided that the free formaldehyde content has been determined on the bulk purified antigens and the purified monovalent harvests or the trivalent pool of polioviruses or the final bulk and it has been shown that the content in the final lot will not exceed 0.2 g/L, the test for free formaldehyde may be omitted on the final lot.

If the *in vivo* assay for the poliomyelitis component is used, provided it has been carried out with satisfactory results on the final bulk vaccine, it may be omitted on the final lot.

The *in vivo* assay for the poliomyelitis component may be omitted once it has been demonstrated for a given product and for each poliovirus type that the acceptance criteria for the D-antigen determination are such that it yields the same result as the *in vivo* assay in terms of acceptance or rejection of a batch. This demonstration must include testing of subpotent batches, produced experimentally if necessary, for example by heat treatment or other means of diminishing the immunogenic activity. Where there is a significant change in the manufacturing process of the antigens or their formulation, any impact on the *in vivo* and *in vitro* assays must be evaluated, and the need for revalidation considered.

Osmolality (*2.2.35*)

The osmolality of the vaccine, reconstituted where applicable, is within the limits approved for the particular preparation.

Free PRP

Where the haemophilus component is presented in liquid formulation, the presence of other components may interfere in the assay and it may not be possible to separate the PRP from the adjuvant. The presence of free PRP may be determined on the bulk conjugate prior to the addition of other components or on the non-adsorbed fraction in the final combination.

Where the haemophilus component is presented in a separate container, a number of methods have been used to separate free PRP from the conjugate, including precipitation, gel filtration, size-exclusion, anion-exchange and hydrophobic chromatography, ultrafiltration and ultracentrifugation. The free PRP can then be quantified by a range of techniques, including high-performance anion-exchange chromatography with pulsed amperometric detection (HPAEC-PAD) and immunoassays with anti-PRP antibodies. The amount of free PRP is not greater than that approved for the particular product.

IDENTIFICATION

Identification tests A, B, C and D are carried out using the vial containing the diphtheria, tetanus, pertussis and poliomyelitis components; identification test E is carried out either on the vial containing all 5 components, or on the vial containing the haemophilus component alone.

A. Diphtheria toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. Dissolve in the vaccine to be examined sufficient *sodium citrate R* to give a 100 g/L solution. Maintain at 37 °C for about 16 h and centrifuge until a clear supernatant is obtained. The clear supernatant reacts with a suitable diphtheria antitoxin, giving a precipitate.

B. Tetanus toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. The clear supernatant obtained during identification test A reacts with a suitable tetanus antitoxin, giving a precipitate.

C. The pertussis components are identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. The clear supernatant obtained during identification test A reacts with specific antisera to the pertussis components of the vaccine.

D. The vaccine is shown to contain human poliovirus types 1, 2 and 3 by a suitable immunochemical method (*2.7.1*), such as determination of D-antigen by enzyme-linked immunosorbent assay (ELISA).

E. The haemophilus component is identified by a suitable immunochemical method (*2.7.1*) for PRP.

www.webofpharma.com

TESTS

Where the haemophilus component is presented in a separate container, the tests for aluminium, free formaldehyde, antimicrobial preservative and sterility are carried out on the container with the diphtheria, tetanus, pertussis and poliomyelitis components; the tests for PRP, water, sterility and bacterial entodoxins are carried out on the container with the haemophilus component alone.

Where the haemophilus component is presented in a separate container, some tests may be carried out on the freeze-dried product rather than on the bulk conjugate where the freeze-drying process may affect the component to be tested.

PRP
Not less than 80 per cent of the amount of PRP stated on the label. PRP is determined either by assay of ribose (*2.5.31*) or phosphorus (*2.5.18*), by an immunochemical method (*2.7.1*) or by anion-exchange liquid chromatography (*2.2.29*) with pulsed amperometric detection.

Aluminium (*2.5.13*)
Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Water (*2.5.12*)
Maximum 3.0 per cent for the freeze-dried haemophilus component.

Sterility (*2.6.1*)
The vaccine complies with the test for sterility.

Bacterial endotoxins (*2.6.14*)
The content is within the limits approved by the competent authority for the haemophilus component of the particular product. If any components of the vaccine prevent the determination of endotoxin, a test for pyrogens is carried out as described under General provisions.

ASSAY

Diphtheria component
Carry out one of the prescribed methods for the assay of diphtheria vaccine (adsorbed) (*2.7.6*).

Unless otherwise justified and authorised, the lower confidence limit ($P = 0.95$) of the estimated potency is not less than 30 IU per single human dose.

Tetanus component
Carry out one of the prescribed methods for the assay of tetanus vaccine (adsorbed) (*2.7.8*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than 40 IU per single human dose.

Pertussis component
Carry out one of the prescribed methods for the assay of pertussis vaccine (acellular) (*2.7.16*). The vaccine complies with the limit approved for the particular product.

Poliomyelitis component
D-antigen content As a measure of consistency of production, determine the D-antigen content for human poliovirus types 1, 2 and 3 by a suitable immunochemical method (*2.7.1*) following desorption, using a reference preparation calibrated in European Pharmacopoeia Units of D-antigen. For each type, the content, expressed with reference to the amount of D-antigen stated on the label, is within the limits approved for the particular product. *Poliomyelitis vaccine (inactivated) BRP* is calibrated in European Pharmacopoeia Units and intended for use in the assay of D-antigen. The European Pharmacopoeia Unit and the International Unit are equivalent.

In vivo test The vaccine complies with the *in vivo* assay of poliomyelitis vaccine (inactivated) (*2.7.20*).

LABELLING

The label states:
- the minimum number of International Units of diphtheria and tetanus toxoid per single human dose;
- the names and amounts of the pertussis components per single human dose;
- where applicable, that the vaccine contains a pertussis-toxin-like protein produced by genetic modification;
- the nominal amount of poliovirus of each type (1, 2 and 3), expressed in European Pharmacopoeia Units of D-antigen, per single human dose;
- the type of cells used for production of the poliomyelitis component;
- the number of micrograms of PRP per single human dose;
- the type and nominal amount of carrier protein per single human dose;
- the name and the amount of the adsorbent;
- where applicable, that the vaccine is intended for primary vaccination of children and is not necessarily suitable for reinforcing doses or for administration to adults;
- that the vaccine must be shaken before use;
- that the vaccine is not to be frozen.

Ph Eur

Diphtheria, Tetanus, Pertussis (Acellular, Component), Hepatitis B (rDNA), Poliomyelitis (Inactivated) and Haemophilus Type b Conjugate Vaccine (Adsorbed)

(Ph. Eur. monograph 2067)

Ph Eur

DEFINITION

Diphtheria, tetanus, pertussis (acellular, component), hepatitis B (rDNA), poliomyelitis (inactivated) and haemophilus type b conjugate vaccine (adsorbed) is a combined vaccine composed of: diphtheria formol toxoid; tetanus formol toxoid; individually purified antigenic components of *Bordetella pertussis*; hepatitis B surface antigen (HBsAg); human poliovirus types 1, 2 and 3 grown in suitable cell cultures and inactivated by a suitable method; polyribosylribitol phosphate (PRP) covalently bound to a carrier protein. The antigens in the vaccine may be adsorbed on a mineral carrier such as aluminium hydroxide or hydrated aluminium phosphate. The product is presented either as a hexavalent liquid formulation in the same container, or as a pentavalent liquid formulation with the

www.webofpharma.com

haemophilus component in a separate container, the contents of which are mixed with the other components immediately before or during use.

The formol toxoids are prepared from the toxins produced by the growth of *Corynebacterium diphtheriae* and *Clostridium tetani* respectively.

The vaccine contains either pertussis toxoid (chemically detoxified pertussis toxin) or a pertussis toxin-like protein free from toxic properties produced by expression of a genetically modified form of the corresponding gene. The acellular pertussis component may also contain filamentous haemagglutinin, pertactin (a 69 kDa outer-membrane protein) and other defined components of *B. pertussis* such as fimbrial-2 and fimbrial-3 antigens. The latter 2 antigens may be co-purified. The antigenic composition and characteristics are based on evidence of protection and freedom from unexpected reactions in the target group for which the vaccine is intended.

Hepatitis B surface antigen is a component protein of hepatitis B virus; the antigen is obtained by recombinant DNA technology.

PRP is a linear copolymer composed of repeated units of 3-β-D-ribofuranosyl-(1→1)-ribitol-5-phosphate $[(C_{10}H_{19}O_{11}P)_n]$, with a defined molecular size and derived from a suitable strain of *Haemophilus influenzae* type b. The carrier protein, when conjugated to PRP, is capable of inducing a T-cell-dependent B-cell immune response to the polysaccharide.

PRODUCTION

GENERAL PROVISIONS

The production method shall have been shown to yield consistently vaccines comparable with the vaccine of proven clinical efficacy and safety in man.

If the vaccine is presented with the haemophilus component in a separate container, as part of consistency studies the assays of the diphtheria, tetanus, pertussis, hepatitis B and poliomyelitis components are carried out on a suitable number of batches of vaccine reconstituted as for use. For subsequent routine control, the assays of these components may be carried out without mixing with the haemophilus component.

Specific toxicity of the diphtheria component

The production method is validated to demonstrate that the product, if tested, would comply with the following test: inject subcutaneously 5 times the single human dose stated on the label into each of 5 healthy guinea-pigs, each weighing 250-350 g, that have not previously been treated with any material that will interfere with the test. If within 42 days of the injection any of the animals shows signs of or dies from diphtheria toxaemia, the vaccine does not comply with the test. If more than 1 animal dies from non-specific causes, repeat the test once; if more than 1 animal dies in the second test, the vaccine does not comply with the test.

The content of bacterial endotoxins (*2.6.14*) in bulk purified diphtheria toxoid, tetanus toxoid and pertussis components, hepatitis B surface antigen, purified, inactivated monovalent poliovirus harvests and bulk PRP conjugate is determined to monitor the purification procedure and to limit the amount in the final vaccine. For each component, the content of bacterial endotoxins is not greater than the limit approved.

During development studies and wherever revalidation is necessary, a test for pyrogens in rabbits (*2.6.8*) is carried out by injection of a suitable dose of the final lot. The vaccine is shown to be acceptable with respect to absence of pyrogenic activity.

During development studies, it shall be demonstrated that the vaccine consistently induces a T-cell-dependent B-cell immune response to PRP. If the manufacturing process is modified, it shall be demonstrated by appropriate *in vitro* methods that the characteristic properties of the conjugate are not affected.

The stability of the final lot and relevant intermediates is evaluated using one or more indicator tests. For the haemophilus component, such tests may include determination of molecular size, determination of free PRP in the conjugate and kinetics of depolymerisation. Taking account of the results of the stability testing, release requirements are set for these indicator tests to ensure that the vaccine will be satisfactory at the end of the period of validity.

Reference vaccine(s) Provided valid assays can be performed, monocomponent reference vaccines may be used for the assays on the combined vaccine. If this is not possible because of interaction between the components of the combined vaccine or because of differences in composition between the monocomponent reference vaccine and the test vaccine, a batch of combined vaccine shown to be effective in clinical trials or a batch representative thereof is used as a reference vaccine. For the preparation of a representative batch, strict adherence to the production process used for the batch tested in clinical trials is necessary. The reference vaccine may be stabilised by a method that has been shown to have no effect on the assay procedure.

PRODUCTION OF THE COMPONENTS

The production of the components complies with the requirements of the monographs *Diphtheria vaccine (adsorbed) (0443)*, *Tetanus vaccine (adsorbed) (0452)*, *Pertussis vaccine (acellular, component, adsorbed) (1356)*, *Hepatitis B vaccine (rDNA) (1056)*, *Poliomyelitis vaccine (inactivated) (0214)* and *Haemophilus type b conjugate vaccine (1219)*.

FINAL BULKS

Vaccine with all components in the same container The final bulk is prepared by adsorption, separately or together, of suitable quantities of bulk purified diphtheria toxoid, tetanus toxoid, acellular pertussis components and hepatitis B surface antigen onto a mineral carrier such as aluminium hydroxide or hydrated aluminium phosphate and admixture of a suitable quantity of PRP conjugate and suitable quantities of purified and inactivated, monovalent harvests of human poliovirus types 1, 2 and 3 or a suitable quantity of a trivalent pool of such monovalent harvests. Suitable antimicrobial preservatives may be added.

Vaccine with the haemophilus component in a separate container The final bulk of diphtheria, tetanus, pertussis, hepatitis B and poliovirus component is prepared by adsorption, separately or together, of suitable quantities of bulk purified diphtheria toxoid, tetanus toxoid, acellular pertussis components and hepatitis B surface antigen onto a mineral carrier such as aluminium hydroxide or hydrated aluminium phosphate and admixture of suitable quantities of purified and inactivated, monovalent harvests of human poliovirus types 1, 2 and 3 or a suitable pool of such monovalent harvests. This final bulk is filled separately. Suitable antimicrobial preservatives may be added. The final bulk of the haemophilus component is prepared by dilution of the bulk conjugate to the final concentration with a suitable diluent. A stabiliser may be added.

www.webofpharma.com

Only final bulks that comply with the following requirements may be used in the preparation of the final lot.

Bovine serum albumin
Determined on the poliomyelitis component by a suitable immunochemical method (*2.7.1*) after purification of the harvests and before preparation of the final bulk vaccine, before addition of the adsorbent, the amount of bovine serum albumin is such that the content in the final vaccine will be not more than 50 ng per single human dose.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended content.

Sterility (*2.6.1*)
Carry out the test for sterility using 10 mL for each medium.

FINAL LOT
Where the haemophilus component is in a separate container, the final bulk of the haemophilus component is freeze-dried. Only a final lot that is satisfactory with respect to the test for osmolality shown below and with respect to each of the requirements given below under Identification, Tests and Assay may be released for use.

Provided that the test for osmolality, the test for antimicrobial preservative and the assays for the diphtheria, tetanus and pertussis components have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

Provided the free formaldehyde content has been determined on the bulk purified antigens and the purified monovalent harvests or the trivalent pool of polioviruses or the final bulk and it has been shown that the content in the final lot will not exceed 0.2 g/L, the test for free formaldehyde may be omitted on the final lot.

Provided that the test for bovine serum albumin has been carried out with satisfactory results on the trivalent pool of inactivated monovalent harvests of polioviruses or on the final bulk vaccine, it may be omitted on the final lot.

If an *in vivo* assay is used for the hepatitis B component, provided it has been carried out with satisfactory results on the final bulk vaccine, it may be omitted on the final lot.

Provided the *in vivo* assay for the poliomyelitis component has been carried out with satisfactory results on the final bulk vaccine, it may be omitted on the final lot.

The *in vivo* assay for the poliomyelitis component may be omitted once it has been demonstrated for a given product and for each poliovirus type that the acceptance criteria for the D-antigen determination are such that it yields the same result as the *in vivo* assay in terms of acceptance or rejection of a batch. This demonstration must include testing of subpotent batches, produced experimentally if necessary, for example by heat treatment or other means of diminishing the immunogenic activity. Where there is a significant change in the manufacturing process of the antigens or their formulation, any impact on the *in vivo* and *in vitro* assays must be evaluated, and the need for revalidation considered.

Free PRP
For vaccines with all components in the same container, the free PRP content is determined on the non-absorbed fraction. Unbound PRP is determined on the haemophilus component after removal of the conjugate, for example by anion-exchange, size-exclusion or hydrophobic chromatography, ultrafiltration or other validated methods. The amount of free PRP is not greater than that approved for the particular product.

Bacterial endotoxins (*2.6.14*)
Less than the limit approved for the product concerned.

Osmolality (*2.2.35*)
The osmolality of the vaccine, reconstituted where applicable, is within the limits approved for the particular preparation.

IDENTIFICATION

If the vaccine is presented with the haemophilus component in a separate container: identification tests A, B, C, D and E are carried out using the container with the diphtheria, tetanus, pertussis, hepatitis B and poliomyelitis components; identification test F is carried out on the container with the haemophilus components.

A. Diphtheria toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method is given as an example. Dissolve in the vaccine to be examined sufficient *sodium citrate R* to give a 100 g/L solution. Maintain at 37 °C for about 16 h and centrifuge until a clear supernatant is obtained. The clear supernatant reacts with a suitable diphtheria antitoxin, giving a precipitate.

B. Tetanus toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method is given as an example. The clear supernatant obtained during identification test A reacts with a suitable tetanus antitoxin, giving a precipitate.

C. The clear supernatant obtained during identification test A reacts with specific antisera to the pertussis components of the vaccine when examined by suitable immunochemical methods (*2.7.1*).

D. The hepatitis B component is identified by a suitable immunochemical method (*2.7.1*), for example the *in vitro* assay, or by a suitable electrophoretic method (*2.2.31*).

E. The vaccine is shown to contain human poliovirus types 1, 2 and 3 by a suitable immunochemical method (*2.7.1*), such as determination of D-antigen by enzyme-linked immunosorbent assay (ELISA).

F. The PRP and its carrier protein are identified by a suitable immunochemical method (*2.7.1*).

TESTS

If the product is presented with the haemophilus component in a separate container, the tests for free formaldehyde, aluminium, antimicrobial preservative and sterility are carried out on the container with the diphtheria, tetanus, pertussis, poliomyelitis and hepatitis B components; the tests for PRP, water, antimicrobial preservative (where applicable), aluminium (where applicable) and sterility are carried out on the container with the haemophilus component.

Some tests for the haemophilus component are carried out on the freeze-dried product rather than on the bulk conjugate where the freeze-drying process may affect the component to be tested.

PRP
Minimum 80 per cent of the amount of PRP stated on the label, for a vaccine with the haemophilus component in a separate container.

For a vaccine with all components in the same container: the PRP content determined on the non-absorbed fraction is not less than that approved for the product.

PRP is determined either by assay of ribose (*2.5.31*) or phosphorus (*2.5.18*), by an immunochemical method (*2.7.1*) or by anion-exchange liquid chromatography (*2.2.29*) with pulsed amperometric detection.

www.webofpharma.com

Aluminium (*2.5.13*)
Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L of free formaldehyde per single human dose.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Water (*2.5.12*)
Maximum 3.0 per cent for the freeze-dried haemophilus component.

Sterility (*2.6.1*)
The vaccine complies with the test for sterility.

ASSAY

Diphtheria component
Carry out one of the prescribed methods for the assay of diphtheria vaccine (adsorbed) (*2.7.6*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than the minimum potency stated on the label.

Unless otherwise justified and authorised, the minimum potency stated on the label is 30 IU per single human dose.

Tetanus component
Carry out one of the prescribed methods for the assay of tetanus vaccine (adsorbed) (*2.7.8*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than 40 IU per single human dose.

Pertussis component
Carry out one of the prescribed methods for the assay of pertussis vaccine (acellular) (*2.7.16*). The vaccine complies with the limit approved for the particular product.

Hepatitis B component
The vaccine complies with the assay of hepatitis B vaccine (*2.7.15*).

Poliomyelitis component
D-antigen content As a measure of consistency of production, determine the D-antigen content for human poliovirus types 1, 2 and 3 by a suitable immunochemical method (*2.7.1*) following desorption, using a reference preparation calibrated in European Pharmacopoeia Units of D-antigen. For each type, the content, expressed with reference to the amount of D-antigen stated on the label, is within the limits approved for the particular product. *Poliomyelitis vaccine (inactivated) BRP* is calibrated in European Pharmacopoeia Units and intended for use in the assay of D-antigen. The European Pharmacopoeia Unit and the International Unit are equivalent.

In vivo test The vaccine complies with the *in vivo* assay of poliomyelitis vaccine (inactivated) (*2.7.20*).

LABELLING
The label states:
- the minimum number of International Units of diphtheria and tetanus toxoid per single human dose;
- the names and amounts of the pertussis components per single human dose;
- where applicable, that the vaccine contains a pertussis toxin-like protein produced by genetic modification;
- the amount of HBsAg per single human dose;
- the nominal amount of poliovirus of each type (1, 2 and 3), expressed in European Pharmacopoeia Units of D-antigen, per single human dose;
- the types of cells used for production of the poliomyelitis and the hepatitis B components;
- the number of micrograms of PRP per single human dose;
- the type and nominal amount of carrier protein per single human dose;
- the name and the amount of the adsorbent;
- where applicable, that the vaccine is intended for primary vaccination of children and is not necessarily suitable for reinforcing doses or for administration to adults;
- that the vaccine must be shaken before use;
- that the vaccine is not to be frozen.

Ph Eur

Diphtheria, Tetanus, Pertussis (Whole Cell), Poliomyelitis (Inactivated) and Haemophilus Type b Conjugate Vaccine (Adsorbed)

Diphtheria, Tetanus, Pertussis, Poliomyelitis (Inactivated) and Haemophilus Type b Conjugate Vaccine (Adsorbed)

(Ph. Eur. monograph 2066)

The label may state 'DTwP/IPV/Hib'.

Ph Eur

DEFINITION
Diphtheria, tetanus, pertussis (whole cell), poliomyelitis (inactivated) and haemophilus type b conjugate vaccine (adsorbed) is a combined vaccine composed of: diphtheria formol toxoid; tetanus formol toxoid; an inactivated suspension of *Bordetella pertussis*; suitable strains of human poliovirus types 1, 2 and 3 grown in suitable cell cultures and inactivated by a suitable method; polyribosylribitol phosphate (PRP) covalently bound to a carrier protein; a mineral adsorbent such as aluminium hydroxide or hydrated aluminium phosphate. The product is presented with the haemophilus component in a separate container, the contents of which are mixed with the other components immediately before use.

The formol toxoids are prepared from the toxins produced by the growth of *Corynebacterium diphtheriae* and *Clostridium tetani* respectively.

PRP is a linear copolymer composed of repeated units of 3-β-D-ribofuranosyl-(1→1)-ribitol-5-phosphate $[(C_{10}H_{19}O_{11}P)_n]$, with a defined molecular size and derived from a suitable strain of *Haemophilus influenzae* type b. The carrier protein, when conjugated to PRP, is capable of inducing a T-cell-dependent B-cell immune response to the polysaccharide.

PRODUCTION
GENERAL PROVISIONS
The production method shall have been shown to yield consistently vaccines comparable with the vaccine of proven clinical efficacy and safety in man.

www.webofpharma.com

During development studies, it shall be demonstrated that the vaccine consistently induces a T-cell-dependent B-cell immune response to PRP. If the manufacturing process is modified, it shall be demonstrated by appropriate *in vitro* methods that the characteristic properties of the conjugate are not affected.

As part of consistency studies the assays of the diphtheria, tetanus, pertussis and poliomyelitis components are carried out on a suitable number of batches of vaccine reconstituted as for use. For subsequent routine control, the assays of these components may be carried out without mixing with the haemophilus component.

For the haemophilus component, the production method is validated to demonstrate that the haemophilus component, if tested, would comply with the test for pyrogens (*2.6.8*), carried out as follows: inject per kilogram of the rabbit's mass a quantity of the vaccine equivalent to: 1 µg of PRP for a vaccine with diphtheria toxoid or CRM 197 diphtheria protein as carrier; 0.1 µg of PRP for a vaccine with tetanus toxoid as carrier; 0.025 µg of PRP for a vaccine with OMP (meningococcal group B outer membrane protein complex) as carrier.

Reference vaccine(s) Provided valid assays can be performed, monocomponent reference vaccines may be used for the assays on the combined vaccine. If this is not possible because of interaction between the components of the combined vaccine or because of the difference in composition between monocomponent reference vaccine and the test vaccine, a batch of combined vaccine shown to be effective in clinical trials or a batch representative thereof is used as a reference vaccine. For the preparation of a representative batch, strict adherence to the production process used for the batch tested in clinical trials is necessary. The reference vaccine may be stabilised by a method that has been shown to have no effect on the assay procedure.

Specific toxicity of the diphtheria component

The production method is validated to demonstrate that the product, if tested, would comply with the following test: inject subcutaneously 5 times the single human dose stated on the label into each of 5 healthy guinea-pigs, each weighing 250-350 g, that have not previously been treated with any material that will interfere with the test. If within 42 days of the injection any of the animals shows signs of or dies from diphtheria toxaemia, the vaccine does not comply with the test. If more than 1 animal dies from non-specific causes, repeat the test once; if more than 1 animal dies in the second test, the vaccine does not comply with the test.

PRODUCTION OF THE COMPONENTS

The production of the components complies with the requirements of the monographs *Diphtheria vaccine (adsorbed) (0443)*, *Tetanus vaccine (adsorbed) (0452)*, *Pertussis vaccine (whole cell, adsorbed) (0161)*, *Poliomyelitis vaccine (inactivated) (0214)* and *Haemophilus type b conjugate vaccine (1219)*.

FINAL BULKS

The final bulk of the diphtheria, tetanus, pertussis and poliomyelitis components is prepared by adsorption, separately or together, of suitable quantities of bulk purified diphtheria toxoid, and bulk purified tetanus toxoid onto a mineral carrier such as aluminium hydroxide or hydrated aluminium phosphate and admixture of suitable quantities of an inactivated suspension of *B. pertussis* and of purified, monovalent harvests of human poliovirus types 1, 2 and 3 or a suitable quantity of a trivalent pool of such monovalent harvests. Suitable antimicrobial preservatives may be added.

The final bulk of the haemophilus component is prepared by dilution of the bulk conjugate to the final concentration with a suitable diluent. A stabiliser may be added.

Only final bulks that comply with the following requirements may be used in the preparation of the final lot.

Bovine serum albumin

Determined on the poliomyelitis component by a suitable immunochemical method (*2.7.1*) during preparation of the final bulk vaccine, before addition of the adsorbent, the amount of bovine serum albumin is such that the content in the final vaccine will be not more than 50 ng per single human dose.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended content.

Sterility (*2.6.1*)

Carry out the test for sterility using 10 mL for each medium.

FINAL LOT

The final bulk of the haemophilus component is freeze-dried.

Only a final lot that is satisfactory with respect to the test for osmolality shown below and with respect to each of the requirements given below under Identification, Tests and Assay may be released for use.

Provided the tests for specific toxicity of the pertussis component and antimicrobial preservative, and the assays for the diphtheria, tetanus and pertussis components have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

Provided the free formaldehyde content has been determined on the bulk purified antigens, the inactivated *B. pertussis* suspension and the purified monovalent harvests or the trivalent pool of polioviruses or on the final bulk and it has been shown that the content in the final lot will not exceed 0.2 g/L, the test for free formaldehyde may be omitted on the final lot.

Provided the *in vivo* assay for the poliomyelitis component has been carried out with satisfactory results on the final bulk vaccine, it may be omitted on the final lot.

The *in vivo* assay for the poliomyelitis component may be omitted once it has been demonstrated for a given product and for each poliovirus type that the acceptance criteria for the D-antigen determination are such that it yields the same result as the *in vivo* assay in terms of acceptance or rejection of a batch. This demonstration must include testing of subpotent batches, produced experimentally if necessary, for example by heat treatment or other means of diminishing the immunogenic activity. Where there is a significant change in the manufacturing process of the antigens or their formulation, any impact on the *in vivo* and *in vitro* assays must be evaluated, and the need for revalidation considered.

Osmolality (*2.2.35*)

The osmolality of the vaccine, reconstituted where applicable, is within the limits approved for the particular preparation.

Free PRP

Unbound PRP is determined on the haemophilus component after removal of the conjugate, for example by anion-exchange, size-exclusion or hydrophobic chromatography, ultrafiltration or other validated methods. The amount of free PRP is not greater than that approved for the particular product.

www.webofpharma.com

IDENTIFICATION

Identification tests A, B, C and D are carried out using the vial containing the diphtheria, tetanus, pertussis and poliomyelitis components; identification test E is carried out on the vial containing the haemophilus component.

A. Diphtheria toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. Dissolve in the vaccine to be examined sufficient *sodium citrate R* to give a 100 g/L solution. Maintain at 37 °C for about 16 h and centrifuge until a clear supernatant is obtained. The clear supernatant reacts with a suitable diphtheria antitoxin, giving a precipitate.

B. Tetanus toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. The clear supernatant obtained during identification test A reacts with a suitable tetanus antitoxin, giving a precipitate.

C. The centrifugation residue obtained in identification A may be used. Other suitable methods for separating the bacteria from the adsorbent may also be used. Identify pertussis vaccine by agglutination of the bacteria from the resuspended precipitate by antisera specific to *B. pertussis* or by the assay of the pertussis component prescribed under Assay.

D. The vaccine is shown to contain human poliovirus types 1, 2 and 3 by a suitable immunochemical method (*2.7.1*), such as determination of D-antigen by enzyme-linked immunosorbent assay (ELISA).

E. The haemophilus component is identified by a suitable immunochemical method (*2.7.1*) for PRP.

TESTS

The tests for specific toxicity of the pertussis component, aluminium, free formaldehyde, antimicrobial preservative and sterility are carried out on the container with diphtheria, tetanus, pertussis and poliomyelitis components; the tests for PRP, water, sterility and bacterial endotoxins are carried out on the container with the haemophilus component.

Some tests for the haemophilus component may be carried out on the freeze-dried product rather than on the bulk conjugate where the freeze-drying process may affect the component to be tested.

Specific toxicity of the pertussis component

Use not fewer than 5 healthy mice each weighing 14-16 g, for the vaccine group and for the saline control. Use mice of the same sex or distribute males and females equally between the groups. Allow the animals access to food and water for at least 2 h before injection and during the test. Inject each mouse of the vaccine group intraperitoneally with 0.5 mL, containing a quantity of the vaccine equivalent to not less than half the single human dose. Inject each mouse of the control group with 0.5 mL of a 9 g/L sterile solution of *sodium chloride R*, preferably containing the same amount of antimicrobial preservative as that injected with the vaccine. Weigh the groups of mice immediately before the injection and 72 h and 7 days after the injection. The vaccine complies with the test if: (a) at the end of 72 h the total mass of the group of vaccinated mice is not less than that preceding the injection; (b) at the end of 7 days the average increase in mass per vaccinated mouse is not less than 60 per cent of that per control mouse; and (c) not more than 5 per cent of the vaccinated mice die during the test. The test may be repeated and the results of the tests combined.

PRP

Minimum 80 per cent of the amount of PRP stated on the label. PRP is determined either by assay of ribose (*2.5.31*) or phosphorus (*2.5.18*), by an immunochemical method (*2.7.1*) or by anion-exchange liquid chromatography (*2.2.29*) with pulsed amperometric detection.

Aluminium (*2.5.13*)

Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Free formaldehyde (*2.4.18*)

Maximum 0.2 g/L.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Water (*2.5.12*)

Maximum 3.0 per cent for the haemophilus component.

Sterility (*2.6.1*)

The vaccine complies with the test for sterility.

Bacterial endotoxins (*2.6.14*)

The content is within the limits approved by the competent authority for the haemophilus component of the particular product. If any components of the vaccine prevent the determination of endotoxin, a test for pyrogens is carried out as described under General provisions.

ASSAY

Diphtheria component

Carry out one of the prescribed methods for the assay of diphtheria vaccine (adsorbed) (*2.7.6*).

The lower confidence limit (P = 0.95) of the estimated potency is not less than 30 IU per single human dose.

Tetanus component

Carry out one of the prescribed methods for the assay of tetanus vaccine (adsorbed) (*2.7.8*).

If the test is carried out in guinea-pigs, the lower confidence limit (P = 0.95) of the estimated potency is not less than 40 IU per single human dose; if the test is carried out in mice, the lower confidence limit (P = 0.95) of the estimated potency is not less than 60 IU per single human dose.

Pertussis component

Carry out the assay of pertussis vaccine (whole cell) (*2.7.7*).

The estimated potency is not less than 4.0 IU per single human dose and the lower confidence limit (P = 0.95) of the estimated potency is not less than 2.0 IU per single human dose.

Poliomyelitis component

D-antigen content As a measure of consistency of production, determine the D-antigen content for human poliovirus types 1, 2 and 3 by a suitable immunochemical method (*2.7.1*) following desorption using a reference preparation calibrated in European Pharmacopoeia Units of D-antigen. For each type, the content, expressed with reference to the amount of D-antigen stated on the label, is within the limits approved for the particular product. *Poliomyelitis vaccine (inactivated) BRP* is calibrated in European Pharmacopoeia Units and intended for use in the assay of D-antigen. The European Pharmacopoeia Unit and the International Unit are equivalent.

In vivo test The vaccine complies with the *in vivo* assay of poliomyelitis vaccine (inactivated) (*2.7.20*).

www.webofpharma.com

LABELLING

The label states:

— the minimum number of International Units of diphtheria and tetanus toxoid per single human dose;
— the minimum number of International Units of pertussis vaccine per single human dose;
— the nominal amount of poliovirus of each type (1, 2 and 3), expressed in European Pharmacopoeia Units of D-antigen, per single human dose;
— the type of cells used for production of the poliomyelitis component;
— the number of micrograms of PRP per single human dose;
— the type and nominal amount of carrier protein per single human dose;
— the name and the amount of the adsorbent;
— where applicable, that the vaccine is intended for primary vaccination of children and is not necessarily suitable for reinforcing doses or for administration to adults;
— that the vaccine must be shaken before use;
— that the vaccine is not to be frozen.

Ph Eur

Diphtheria, Tetanus, Pertussis (Whole Cell) and Poliomyelitis (Inactivated) Vaccine (Adsorbed)

Diphtheria, Tetanus, Pertussis and Poliomyelitis (Inactivated) Vaccine (Adsorbed)

(Ph. Eur. monograph 2061)

The label may state 'DTwP/IPV'.

Ph Eur

DEFINITION

Diphtheria, tetanus, pertussis (whole cell) and poliomyelitis (inactivated) vaccine (adsorbed) is a combined vaccine containing: diphtheria formol toxoid; tetanus formol toxoid; an inactivated suspension of *Bordetella pertussis*; suitable strains of human poliovirus types 1, 2 and 3 grown in suitable cell cultures and inactivated by a validated method; a mineral adsorbent such as aluminium hydroxide or hydrated aluminium phosphate.

The formol toxoids are prepared from the toxins produced by the growth of *Corynebacterium diphtheriae* and *Clostridium tetani* respectively.

PRODUCTION

GENERAL PROVISIONS

The production method shall have been shown to yield consistently vaccines comparable with the vaccine of proven clinical efficacy and safety in man.

Specific toxicity of the diphtheria component

The production method is validated to demonstrate that the product, if tested, would comply with the following test: inject subcutaneously 5 times the single human dose stated on the label into each of 5 healthy guinea-pigs, each weighing 250-350 g, that have not previously been treated with any material that will interfere with the test. If within 42 days of the injection any of the animals shows signs of or dies from diphtheria toxaemia, the vaccine does not comply with the test. If more than 1 animal dies from non-specific causes, repeat the test once; if more than 1 animal dies in the second test, the vaccine does not comply with the test.

Reference vaccine(s) Provided valid assays can be performed, monocomponent reference vaccines may be used for the assays on the combined vaccine. If this is not possible because of interaction between the components of the combined vaccine or because of the difference in composition between monocomponent reference vaccine and the test vaccine, a batch of combined vaccine shown to be effective in clinical trials or a batch representative thereof is used as a reference vaccine. For the preparation of a representative batch, strict adherence to the production process used for the batch tested in clinical trials is necessary. The reference vaccine may be stabilised by a method that has been shown to have no effect on the assay procedure.

PRODUCTION OF THE COMPONENTS

The production of the components complies with the requirements of the monographs *Diphtheria vaccine (adsorbed) (0443)*, *Tetanus vaccine (adsorbed) (0452)*, *Pertussis vaccine (whole cell, adsorbed) (0161)* and *Poliomyelitis vaccine (inactivated) (0214)*.

FINAL BULK VACCINE

The final bulk vaccine is prepared by adsorption onto a mineral carrier such as aluminium hydroxide or hydrated aluminium phosphate, separately or together, of suitable quantities of bulk purified diphtheria toxoid and bulk purified tetanus toxoid and admixture of suitable quantities of an inactivated suspension of *B. pertussis* and purified monovalent harvests of human poliovirus types 1, 2 and 3 or a suitable quantity of a trivalent pool of such purified monovalent harvests. Suitable antimicrobial preservatives may be added.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Bovine serum albumin

Determined on the poliomyelitis component by a suitable immunochemical method (*2.7.1*) during preparation of the final bulk vaccine, before addition of the adsorbent, the amount of bovine serum albumin is such that the content in the final vaccine will be not more than 50 ng per single human dose.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended content.

Sterility (*2.6.1*)

Carry out the test for sterility using 10 mL for each medium.

FINAL LOT

Only a final lot that is satisfactory with respect to the test for osmolality and with respect to each of the requirements given below under Identification, Tests and Assay may be released for use.

Provided that the tests for specific toxicity of the pertussis component and antimicrobial preservative, and the assays for the diphtheria, tetanus and pertussis components have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

Provided that the free formaldehyde content has been determined on the bulk purified antigens, the inactivated *B. pertussis* suspension and the purified monovalent harvests or the trivalent pool of polioviruses or on the final bulk and it has been shown that the content in the final lot will not exceed 0.2 g/L, the test for free formaldehyde may be omitted on the final lot.

www.webofpharma.com

Provided that the *in vivo* assay for the poliomyelitis component has been carried out with satisfactory results on the final bulk vaccine, it may be omitted on the final lot.

The *in vivo* assay for the poliomyelitis component may be omitted once it has been demonstrated for a given product and for each poliovirus type that the acceptance criteria for the D-antigen determination are such that it yields the same result as the *in vivo* assay in terms of acceptance or rejection of a batch. This demonstration must include testing of subpotent batches, produced experimentally if necessary, for example by heat treatment or other means of diminishing the immunogenic activity. Where there is a significant change in the manufacturing process of the antigens or their formulation, any impact on the *in vivo* and *in vitro* assays must be evaluated, and the need for revalidation considered.

Osmolality (*2.2.35*)
The osmolality of the vaccine is within the limits approved for the particular preparation.

IDENTIFICATION

A. Diphtheria toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. Dissolve in the vaccine to be examined sufficient *sodium citrate R* to give a 100 g/L solution. Maintain at 37 °C for about 16 h and centrifuge until a clear supernatant is obtained. The clear supernatant reacts with a suitable diphtheria antitoxin, giving a precipitate.

B. Tetanus toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. The clear supernatant obtained during identification test A reacts with a suitable tetanus antitoxin, giving a precipitate.

C. The centrifugation residue obtained in identification A may be used. Other suitable methods for separating the bacteria from the adsorbent may also be used. Identify pertussis vaccine by agglutination of the bacteria from the resuspended precipitate by antisera specific to *B. pertussis* or by the assay of the pertussis component prescribed under Assay.

D. The vaccine is shown to contain human poliovirus types 1, 2 and 3 by a suitable immunochemical method (*2.7.1*) such as the determination of D-antigen by enzyme-linked immunosorbent assay (ELISA).

TESTS

Specific toxicity of the pertussis component
Use not fewer than 5 healthy mice each weighing 14-16 g for the vaccine group and for the saline control. Use mice of the same sex or distribute males and females equally between the groups. Allow the animals access to food and water for at least 2 h before injection and during the test. Inject each mouse of the vaccine group intraperitoneally with 0.5 mL, containing a quantity of the vaccine equivalent to not less than half the single human dose. Inject each mouse of the control group with 0.5 mL of a 9 g/L sterile solution of *sodium chloride R*, preferably containing the same amount of antimicrobial preservative as that injected with the vaccine. Weigh the groups of mice immediately before the injection and 72 h and 7 days after the injection. The vaccine complies with the test if: (a) at the end of 72 h the total mass of the group of vaccinated mice is not less than that preceding the injection; (b) at the end of 7 days the average increase in mass per vaccinated mouse is not less than 60 per cent of that per control mouse; and (c) not more than 5 per cent of the vaccinated mice die during the test. The test may be repeated and the results of the tests combined.

Aluminium (*2.5.13*)
Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Sterility (*2.6.1*)
The vaccine complies with the test for sterility.

ASSAY

Diphtheria component
Carry out one of the prescribed methods for the assay of diphtheria vaccine (adsorbed) (*2.7.6*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than 30 IU per single human dose.

Tetanus component
Carry out one of the prescribed methods for the assay of tetanus vaccine (adsorbed) (*2.7.8*).

If the test is carried out in guinea pigs, the lower confidence limit ($P = 0.95$) of the estimated potency is not less than 40 IU per single human dose; if the test is carried out in mice, the lower confidence limit ($P = 0.95$) of the estimated potency is not less than 60 IU per single human dose.

Pertussis component
Carry out the assay of pertussis vaccine (whole cell) (*2.7.7*).

The estimated potency is not less than 4.0 IU per single human dose and the lower confidence limit ($P = 0.95$) of the estimated potency is not less than 2.0 IU per single human dose.

Poliomyelitis component
D-antigen content As a measure of consistency of production, determine the D-antigen content for human poliovirus types 1, 2 and 3 by a suitable immunochemical method (*2.7.1*) following desorption, using a reference preparation calibrated in European Pharmacopoeia Units of D-antigen. For each type, the content, expressed with reference to the amount of D-antigen stated on the label, is within the limits approved for the particular product. *Poliomyelitis vaccine (inactivated) BRP* is calibrated in European Pharmacopoeia Units and intended for use in the assay of D-antigen. The European Pharmacopoeia Unit and the International Unit are equivalent.

In vivo test The vaccine complies with the *in vivo* assay of poliomyelitis vaccine (inactivated) (*2.7.20*).

LABELLING

The label states:
- the minimum number of International Units of diphtheria and tetanus toxoid per single human dose;
- the minimum number of International Units of pertussis vaccine per single human dose;
- the nominal amount of poliovirus of each type (1, 2 and 3), expressed in European Pharmacopoeia Units of D-antigen, per single human dose;
- the type of cells used for production of the poliomyelitis component;
- the name and the amount of the adsorbent;

www.webofpharma.com

— where applicable, that the vaccine is intended for primary vaccination of children and is not necessarily suitable for reinforcing doses or for administration to adults;
— that the vaccine must be shaken before use;
— that the vaccine is not to be frozen.

Ph Eur

Haemophilus Type b Conjugate Vaccine

(Ph. Eur. monograph 1219)

The label may state 'Hib'.

Ph Eur

DEFINITION

Haemophilus type b conjugate vaccine is a liquid or freeze-dried preparation of a polysaccharide, derived from a suitable strain of *Haemophilus influenzae* type b, covalently bound to a carrier protein. The polysaccharide, polyribosylribitol phosphate, referred to as PRP, is a linear copolymer composed of repeated units of 3-β-D-ribofuranosyl-(1→1)-ribitol-5-phosphate $[(C_{10}H_{19}O_{12}P)_n]$, with a defined molecular size. The carrier protein, when conjugated to PRP, is capable of inducing a T-cell-dependent B-cell immune response to the polysaccharide.

PRODUCTION

GENERAL PROVISIONS

The production method shall have been shown to yield consistently haemophilus type b conjugate vaccines of adequate safety and immunogenicity in man. The production of PRP and of the carrier protein are based on seed-lot systems.

The production method is validated to demonstrate that the product, if tested, would comply with the test for pyrogens (*2.6.8*), carried out as follows: inject per kilogram of the rabbit's mass a quantity of the vaccine equivalent to: 1 µg of PRP for a vaccine with diphtheria toxoid or CRM 197 diphtheria protein as carrier; 0.1 µg of PRP for a vaccine with tetanus toxoid as carrier; 0.025 µg of PRP for a vaccine with OMP (meningococcal group B outer membrane protein complex) as carrier.

During development studies, it shall be demonstrated that the vaccine consistently induces a T-cell-dependent B-cell immune response to PRP. If the manufacturing process is modified, it shall be demonstrated by appropriate *in vitro* methods that the characteristic properties of the vaccine are not affected.

The stability of the final lot and relevant intermediates is evaluated using one or more indicator tests. Such tests may include determination of molecular size, determination of free PRP in the conjugate and the immunogenicity test in mice. Taking account of the results of the stability testing, release requirements are set for these indicator tests to ensure that the vaccine will be satisfactory at the end of the period of validity.

BACTERIAL SEED LOTS

The seed lots of *H. influenzae* type b are shown to be free from contamination by methods of suitable sensitivity. These may include inoculation into suitable media, examination of colony morphology, microscopic examination of Gram-stained smears and culture agglutination with suitable specific antisera.

No complex products of animal origin are included in the medium used for preservation of strain viability, either for freeze-drying or for frozen storage.

It is recommended that PRP produced by the seed lot be characterised using nuclear magnetic resonance spectrometry (*2.2.33*).

H. INFLUENZAE TYPE B POLYSACCHARIDE (PRP)

H. influenzae type b is grown in a liquid medium that does not contain high-molecular-mass polysaccharides; if any ingredient of the medium contains blood-group substances, the process shall be validated to demonstrate that after the purification step they are no longer detectable. The bacterial purity of the culture is verified by methods of suitable sensitivity. These may include inoculation into suitable media, examination of colony morphology, microscopic examination of Gram-stained smears and culture agglutination with suitable specific antisera. The culture may be inactivated. PRP is separated from the culture medium and purified by a suitable method. Volatile matter, including water, in the purified polysaccharide is determined by a suitable method; the result is used to calculate the results of certain tests with reference to the dried substance, as prescribed below.

Only PRP that complies with the following requirements may be used in the preparation of the conjugate.

Identification

PRP is identified by an immunochemical method (*2.7.1*) or other suitable method, for example ^{1}H nuclear magnetic resonance spectrometry (*2.2.33*).

Molecular-size or molecular-mass distribution

Molecular-size or molecular-mass distribution is determined by size-exclusion chromatography (*2.2.30*) combined with an appropriate detection system. Where applicable, the molecular-size distribution is also determined after chemical modification of the polysaccharide. An acceptable value is established for the PRP polysaccharide. Each batch must be shown to comply with this limit.

Ribose (*2.5.31*)

Within the limits approved by the competent authority for the particular product, calculated with reference to the dried substance.

Phosphorus (*2.5.18*)

Within the limits approved by the competent authority for the particular product, calculated with reference to the dried substance.

Protein (*2.5.16*)

Maximum 1.0 per cent, calculated with reference to the dried substance. Use sufficient PRP to allow detection of proteins at concentrations of 1 per cent or greater.

Nucleic acid (*2.5.17*)

Maximum 1.0 per cent, calculated with reference to the dried substance.

Bacterial endotoxins (*2.6.14*)

Less than 10 IU per microgram of PRP.

Residual reagents

Where applicable, tests are carried out to determine residues of reagents used during inactivation and purification.
An acceptable value for each reagent is established for the particular product and each batch of PRP must be shown to comply with this limit. Where validation studies have demonstrated removal of a residual reagent, the test on PRP may be omitted.

www.webofpharma.com

CARRIER PROTEIN

The production and characteristics of the carrier proteins are described in general chapter *5.2.11. Carrier proteins for the production of conjugated polysaccharide vaccines for human use.* Only a carrier protein that complies with the requirements of this chapter may be used in the preparation of the conjugate.

BULK CONJUGATE

PRP is chemically modified to enable conjugation; it is usually partly depolymerised either before or during this procedure. Reactive functional groups or spacers may be introduced into the appropriate carrier protein or PRP prior to conjugation. As a measure of consistency, the extent of derivatisation is monitored. The conjugate is obtained by the covalent binding of PRP and the appropriate carrier protein. Where applicable, unreacted but potentially reactogenic functional groups are made unreactive by means of capping agents; the conjugate is purified to remove reagents.

Only a bulk conjugate that complies with the following requirements may be used in the preparation of the final bulk vaccine. For each test and for each particular product, limits of acceptance are established and each batch of conjugate must be shown to comply with these limits. For a freeze-dried vaccine, some of the tests may be carried out on the final lot rather than on the bulk conjugate where the freeze-drying process may affect the component being tested.

PRP

The PRP content is determined either by assay of ribose (*2.5.31*) or phosphorus (*2.5.18*), by an immunochemical method (*2.7.1*) or by anion-exchange liquid chromatography (*2.2.29*) with pulsed amperometric detection.

Protein

The protein content is determined by a suitable chemical method (for example, *2.5.16*).

PRP-to-protein ratio

Determine the ratio by calculation.

Molecular-size or molecular-mass distribution

Molecular-size or molecular-mass distribution is determined by size-exclusion chromatography (*2.2.30*) combined with an appropriate detection system. An acceptable value is established for the bulk conjugate. Each batch must be shown to comply with this limit.

Free PRP

A number of methods are used to separate free PRP from the conjugate, including precipitation, gel filtration, size-exclusion, anion-exchange and hydrophobic chromatography, ultrafiltration and ultracentrifugation. The free PRP can then be quantified by a range of techniques, including high-performance anion-exchange chromatography with pulsed amperometric detection (HPAEC-PAD) and immunoassays with anti-PRP antibodies.

Free carrier protein

Determine the content by a suitable method, either directly or by deriving the content by calculation from the results of other tests. The amount is within the limits approved for the particular product.

Unreacted functional groups

No unreacted functional groups are detectable in the bulk conjugate unless process validation has shown that unreacted functional groups detectable at this stage are removed during the subsequent manufacturing process (for example, owing to short half-life).

Residual reagents

Removal of residual reagents such as cyanide, EDAC (ethyldimethylaminopropylcarbodiimide) and phenol is confirmed by suitable tests or by validation of the process.

Sterility (*2.6.1*)

Carry out the test using for each medium 10 mL or the equivalent of 100 doses, whichever is less.

FINAL BULK VACCINE

An adjuvant, an antimicrobial preservative and a stabiliser may be added to the bulk conjugate before dilution to the final concentration with a suitable diluent.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The content is not less than 85 per cent and not greater than 115 per cent of the intended amount.

Sterility (*2.6.1*)

It complies with the test for sterility, carried out using 10 mL for each medium.

FINAL LOT

Only a final lot that is satisfactory with respect to each of the following requirements and the requirements given below under Identification and Tests may be released for use. Provided the test for antimicrobial preservative has been carried out on the final bulk vaccine, it may be omitted on the final lot.

pH (*2.2.3*)

The pH of the vaccine, reconstituted if necessary, is within the limits approved for the particular product.

Free PRP

A number of methods are used to separate free PRP from the conjugate, including precipitation, gel filtration, size-exclusion, anion-exchange and hydrophobic chromatography, ultrafiltration and ultracentrifugation. The free PRP can then be quantified by a range of techniques, including HPAEC-PAD and immunoassays with anti-PRP antibodies.
The amount of free PRP is not greater than that approved for the particular product.

IDENTIFICATION

The vaccine is identified by a suitable immunochemical method (*2.7.1*) for PRP.

TESTS

PRP

Minimum 80 per cent of the amount of PRP stated on the label. PRP is determined either by assay of ribose (*2.5.31*) or phosphorus (*2.5.18*), by an immunochemical method (*2.7.1*) or by anion-exchange liquid chromatography (*2.2.29*) with pulsed amperometric detection.

Aluminium (*2.5.13*)

Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The content is not less than the minimum amount shown to be effective and not greater than 115 per cent of the quantity stated on the label.

Water (*2.5.12*)

Maximum 3.0 per cent for freeze-dried vaccines.

www.webofpharma.com

Sterility (*2.6.1*)
It complies with the test for sterility.

Bacterial endotoxins (*2.6.14*)
The content is within the limits approved by the competent authority for the particular product. If any components of the vaccine prevent the determination of endotoxin, a test for pyrogens is carried out as described under General provisions.

LABELLING
The label states:
— the number of micrograms of PRP per single human dose;
— the type and nominal amount of carrier protein per single human dose.

Ph Eur

Haemophilus Type b and Meningococcal Group C Conjugate Vaccine

(Ph. Eur. monograph 2622)

Ph Eur

DEFINITION
Haemophilus type b and meningococcal group C conjugate vaccine is a combined vaccine composed of a preparation of a polysaccharide derived from a suitable strain of *Haemophilus influenzae* type b covalently bound to a carrier protein and a preparation of purified capsular polysaccharide derived from a suitable strain of *Neisseria meningitidis* group C covalently bound to a carrier protein. The haemophilus type b polysaccharide, polyribosylribitol phosphate (referred to as PRP), is a linear copolymer composed of repeating units of 3-β-D-ribofuranosyl-(1→1)-ribitol-5-phosphate $[(C_{10}H_{19}O_{12}P)_n]$, with a defined molecular size. Meningococcal group C polysaccharide consists of partly *O*-acetylated or *O*-deacetylated repeating units of sialic acids, linked with 2α→9 glycosidic bonds. The carrier proteins, when conjugated to PRP and group C polysaccharide, are capable of inducing a T-cell-dependent B-cell immune response to the polysaccharide.

PRODUCTION
GENERAL PROVISIONS
The production method shall have been shown to consistently yield combined haemophilus type b and meningococcal group C conjugate vaccines of adequate safety and immunogenicity in man. The production of PRP, group C polysaccharide and the carrier protein(s) are based on seed-lot systems.

During development studies and wherever revalidation is necessary, a test for pyrogens (*2.6.8*) is carried out by injection of a suitable dose of the final lot as follows: inject, per kilogram of the rabbit's mass, a quantity of the vaccine equivalent to 0.1 µg of PRP. The vaccine is shown to be acceptable with respect to absence of pyrogenic activity.

During development studies and wherever revalidation of the manufacturing process is necessary, it shall be demonstrated by tests in animals that the vaccine consistently induces a T-cell-dependent B-cell immune response.

The stability of the final lot and relevant intermediates is evaluated using 1 or more indicator tests. Such tests may include determination of molecular size, determination of free polysaccharide in the conjugate and the immunogenicity test in mice.

BACTERIAL SEED LOTS
The bacterial strains used for master seed lots shall be identified by historical records that include information on their origin and the tests used to characterise the strain. Cultures from the working seed lot shall have the same characteristics as the strain that was used to prepare the master seed lot.

The seed lots are shown to be free from contamination by methods of suitable sensitivity. These may include inoculation into suitable media, examination of colony morphology, microscopic examination of Gram-stained smears and culture agglutination with suitable specific antisera.

No complex products of animal origin are included in the medium used for preservation of strain viability, either for freeze-drying or for frozen storage.

It is recommended that PRP produced by the seed lot be characterised using nuclear magnetic resonance spectrometry (*2.2.33*).

PRODUCTION OF THE COMPONENTS
The production of the bulks and bulk conjugate components complies with the requirements of the monographs *Haemophilus type b conjugate vaccine (1219)*, *Meningococcal group C conjugate vaccine (2112)* and the general chapter *5.2.11. Carrier proteins for the production of conjugated polysaccharide vaccines for human use.*

FINAL BULK VACCINE
Only a final bulk vaccine that complies with the following requirement and is within the limits approved for the particular product may be used in the preparation of the final lot.

Sterility (*2.6.1*)
It complies with the test for sterility, carried out using 10 mL for each medium.

FINAL LOT
Only a final lot that is satisfactory with respect to each of the requirements given below under Identification, Tests and Assay may be released for use.

IDENTIFICATION
Both antigens are identified by a suitable immunochemical method (*2.7.1*) for PRP and group C polysaccharide or other suitable method.

TESTS
pH (*2.2.3*)
The pH of the vaccine, reconstituted if necessary, is within the limits approved for the particular product.

Water (*2.5.12*)
Maximum 3.0 per cent for freeze-dried vaccines.

Free PRP
A number of methods are used to separate free PRP from the conjugate, including precipitation, gel filtration, size-exclusion, anion-exchange and hydrophobic chromatography, ultrafiltration and ultracentrifugation. The free PRP can then be quantified by a range of techniques, including high-performance anion-exchange chromatography with pulsed amperometric detection (HPAEC-PAD) and immunoassays (*2.7.1*) with anti-PRP antibodies. The amount of free PRP is not greater than that approved for the particular product.

Free saccharide
Unbound group C polysaccharide is determined after removal of the conjugate, for example by anion-exchange

www.webofpharma.com

liquid chromatography, size-exclusion or hydrophobic chromatography, ultrafiltration or other validated methods. The amount of free group C polysaccharide is not greater than that approved for the particular product.

Sterility (*2.6.1*)
It complies with the test for sterility.

Bacterial endotoxins (*2.6.14*)
The content is within the limits approved by the competent authority for the particular product.

ASSAY

PRP
Minimum 80 per cent of the amount of PRP stated on the label. PRP is determined either by assay of ribose (*2.5.31*) or phosphorus (*2.5.18*), by an immunochemical method (*2.7.1*) or by anion-exchange liquid chromatography (*2.2.29*) with pulsed amperometric detection.

Saccharide
Minimum 80 per cent of the amount of group C polysaccharide stated on the label. The group C polysaccharide content is determined by a suitable validated assay, for example sialic acid assay (*2.5.23*) or anion-exchange liquid chromatography (*2.2.29*) with pulsed amperometric detection.

LABELLING
The label states:
— the number of micrograms of PRP and group C polysaccharide per single human dose;
— the type and nominal amount of carrier protein per single human dose.

Ph Eur

Inactivated Hepatitis A Vaccine

(Hepatitis A Vaccine (Inactivated, Adsorbed), Ph. Eur. monograph 1107)

The label may state 'HepA'.

Ph Eur

DEFINITION
Hepatitis A vaccine (inactivated, adsorbed) is a suspension consisting of a suitable strain of hepatitis A virus grown in cell cultures, inactivated by a validated method and adsorbed on a mineral carrier.

PRODUCTION

GENERAL PROVISIONS
Production of the vaccine is based on a virus seed-lot system and a cell-bank system. The production method shall have been shown to consistently yield vaccines that comply with the requirements for immunogenicity, safety and stability.

Unless otherwise justified and authorised, the virus in the final vaccine shall not have undergone more passages from the master seed lot than were used to prepare the vaccine shown in clinical studies to be satisfactory with respect to safety and efficacy.

Reference preparation A part of a batch shown to be at least as immunogenic in animals as a batch that, in clinical studies in young healthy adults, produced not less than 95 per cent seroconversion, corresponding to a level of neutralising antibody accepted to be protective, after a full-course primary immunisation is used as a reference preparation. An antibody level of 20 mIU/mL determined by enzyme-linked immunosorbent assay is recognised as being protective.

SUBSTRATE FOR VIRUS PROPAGATION
The virus is propagated in a human diploid cell line (*5.2.3*) or in a continuous cell line approved by the competent authority.

SEED LOTS
The strain of hepatitis A virus used to prepare the master seed lot shall be identified by historical records that include information on the origin of the strain and its subsequent manipulation.

Only a seed lot that complies with the following requirements may be used for virus propagation.

Identification
Each master and working seed lot is identified as hepatitis A virus using specific antibodies.

Virus concentration
The virus concentration of each master and working seed lot is determined to monitor consistency of production.

Extraneous agents
The working seed lot complies with the requirements for seed lots for virus vaccines (*2.6.16*). In addition, if primary monkey cells have been used for isolation of the strain, measures are taken to ensure that the strain is not contaminated with simian viruses such as simian immunodeficiency virus and filoviruses.

VIRUS PROPAGATION AND HARVEST
All processing of the cell bank and subsequent cell cultures is done under aseptic conditions in an area where no other cells are being handled. Animal serum (but not human serum) may be used in the cell culture media. Serum and trypsin used in the preparation of cell suspensions and media are shown to be free from extraneous agents. The cell culture media may contain a pH indicator, such as phenol red, and antibiotics at the lowest effective concentration. Not less than 500 mL of the cell cultures employed for vaccine production is set aside as uninfected cell cultures (control cells). Multiple harvests from the same production cell culture may be pooled and considered as a single harvest.

Only a single harvest that complies with the following requirements may be used in the preparation of the vaccine. When the determination of the ratio of virus concentration to antigen content has been carried out on a suitable number of single harvests to demonstrate production consistency, it may subsequently be omitted as a routine test.

Identification
The test for antigen content also serves to identify the single harvest.

Bacterial and fungal contamination
The single harvest complies with the test for sterility (*2.6.1*), carried out using 10 mL for each medium.

Mycoplasmas (*2.6.7*)
The single harvest complies with the test for mycoplasmas, carried out using 1 mL for each medium.

Control cells
The control cells of the production cell culture comply with a test for identification and the requirements for extraneous agents (*2.6.16*).

Antigen content
Determine the hepatitis A antigen content by a suitable immunochemical method (*2.7.1*) to monitor production consistency; the content is within the limits approved for the particular product.

www.webofpharma.com

Ratio of virus concentration to antigen content
The consistency of the ratio of the concentration of infectious virus, determined by a suitable cell culture method, to antigen content is established by validation on a suitable number of single harvests.

PURIFICATION AND PURIFIED HARVEST
The harvest, which may be a pool of several single harvests, is purified by validated methods. If continuous cell lines are used for production, the purification process shall have been shown to reduce consistently the level of host-cell DNA.

Only a purified harvest that complies with the following requirements may be used in the preparation of the inactivated harvest.

Virus concentration
The concentration of infectious virus in the purified harvest is determined by a suitable cell culture method to monitor production consistency and as a starting point for monitoring the inactivation curve.

Antigen:total protein ratio
Determine the hepatitis A virus antigen content by a suitable immunochemical method (*2.7.1*). Determine the total protein by a validated method. The ratio of hepatitis A virus antigen content to total protein content is within the limits approved for the particular product.

Bovine serum albumin
Not more than 50 ng in the equivalent of a single human dose, determined by a suitable immunochemical method (*2.7.1*). Where appropriate in view of the manufacturing process, other suitable protein markers may be used to demonstrate effective purification.

Residual host-cell DNA
If a continuous cell line is used for virus propagation, the content of residual host-cell DNA, determined using a suitable method, is not greater than 100 pg in the equivalent of a single human dose.

Residual chemicals
If chemical substances are used during the purification process, tests for these substances are carried out on the purified harvest (or on the inactivated harvest), unless validation of the process has demonstrated total clearance. The concentration must not exceed the limits approved for the particular product.

INACTIVATION AND INACTIVATED HARVEST
Several purified harvests may be pooled before inactivation. In order to avoid interference with the inactivation process, virus aggregation must be prevented or aggregates must be removed immediately before and/or during the inactivation process. The virus suspension is inactivated by a validated method; the method shall have been shown to be consistently capable of inactivating hepatitis A virus without destroying the antigenic and immunogenic activity; for each inactivation procedure, an inactivation curve is plotted representing residual live virus concentration measured at not fewer than 3 points in time (for example, on days 0, 1 and 2 of the inactivation process). If formaldehyde is used for inactivation, the presence of excess free formaldehyde is verified at the end of the inactivation process.

Only an inactivated harvest that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Inactivation
Carry out an amplification test for residual infectious hepatitis A virus by inoculating a quantity of the inactivated harvest equivalent to 5 per cent of the batch or, if the harvest contains the equivalent of 30 000 doses or more, not less than 1500 doses of vaccine into cell cultures of the same type as those used for production of the vaccine; incubate for a total of not less than 70 days making not fewer than one passage of cells within that period. At the end of the incubation period, carry out a test of suitable sensitivity for residual infectious virus. No evidence of hepatitis A virus multiplication is found in the samples taken at the end of the inactivation process. Use infectious virus inocula concurrently as positive controls to demonstrate cellular susceptibility and absence of interference.

Sterility (*2.6.1*)
The inactivated viral harvest complies with the test for sterility, carried out using 10 mL for each medium.

Bacterial endotoxins (*2.6.14*)
Less than 2 IU in the equivalent of a single human dose.

Antigen content
Determine the hepatitis A virus antigen content by a suitable immunochemical method (*2.7.1*).

Residual chemicals
See under Purification and purified harvest.

FINAL BULK VACCINE
The final bulk vaccine is prepared from one or more inactivated harvests. Approved adjuvants, stabilisers and antimicrobial preservatives may be added.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Sterility (*2.6.1*)
The final bulk vaccine complies with the test for sterility, carried out using 10 mL for each medium.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended amount.

FINAL LOT
The final bulk vaccine is distributed aseptically into sterile containers. The containers are then closed so as to avoid contamination.

Only a final lot that complies with each of the requirements given below under Identification, Tests and Assay may be released for use. Provided that the tests for free formaldehyde (where applicable) and antimicrobial preservative content (where applicable) have been carried out on the final bulk vaccine with satisfactory results, these tests may be omitted on the final lot. If the assay is carried out using mice or other animals, then provided it has been carried out with satisfactory results on the final bulk vaccine, it may be omitted on the final lot.

IDENTIFICATION
The assay (*2.7.14*) serves also to identify the vaccine.

TESTS
Aluminium (*2.5.13*)
Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The amount is not less than the minimum amount

www.webofpharma.com

shown to be effective and is not greater than 115 per cent of that stated on the label.

Sterility (*2.6.1*)
The vaccine complies with the test for sterility.

ASSAY
The vaccine complies with the assay of hepatitis A vaccine (*2.7.14*).

LABELLING
The label states the biological origin of the cells used for the preparation of the vaccine.

Ph Eur

Hepatitis A Vaccine (Inactivated Virosome)

(Ph. Eur. monograph 1935)

The label may state 'HepA'.

Ph Eur

DEFINITION
Hepatitis A vaccine (inactivated, virosome) is a suspension of a suitable strain of hepatitis A virus grown in cell cultures and inactivated by a validated method. Virosomes composed of influenza proteins of a strain approved for the particular product and phospholipids are used as adjuvants.

PRODUCTION

GENERAL PROVISIONS
The production method shall have been shown to yield consistently vaccines comparable with the vaccine of proven clinical efficacy and safety in man.

Reference preparation A reference preparation of inactivated hepatitis A antigen is calibrated against a batch of hepatitis A vaccine (inactivated, virosome) that, in clinical studies in young healthy adults, produced not less than 95 per cent seroconversion, corresponding to a level of neutralising antibody accepted to be protective, after a full-course primary immunisation. An antibody level not less than 20 mIU/mL determined by enzyme-linked immunosorbent assay is recognised as being protective.

PREPARATION OF HEPATITIS A ANTIGEN
Production of the hepatitis A antigen is based on a virus seed-lot system and a cell-bank system. The production method shall have been shown to consistently yield vaccines that comply with the requirements for immunogenicity, safety and stability.

Unless otherwise justified and authorised, the virus in the final vaccine shall not have undergone more passages from the master seed lot than were used to prepare the vaccine shown in clinical studies to be satisfactory with respect to safety and efficacy.

SUBSTRATE FOR PROPAGATION OF HEPATITIS A VIRUS
The virus is propagated in a human diploid cell line (*5.2.3*).

SEED LOTS OF HEPATITIS A VIRUS
The strain of hepatitis A virus used to prepare the master seed lot shall be identified by historical records that include information on the origin of the strain and its subsequent manipulation.

Only a seed lot that complies with the following requirements may be used for virus propagation.

Identification
Each master and working seed lot is identified as hepatitis A virus using specific antibodies.

Virus concentration
The virus concentration of each master and working seed lot is determined to monitor consistency of production.

Extraneous agents
The working seed lot complies with the requirements for seed lots for virus vaccines (*2.6.16*).

PROPAGATION AND HARVEST OF HEPATITIS A VIRUS
All processing of the cell bank and subsequent cell cultures is done under aseptic conditions in an area where no other cells are handled. Animal serum (but not human serum) may be used in the cell culture media. Serum and trypsin used in the preparation of cell suspensions and media are shown to be free from extraneous agents. The cell culture media may contain a pH indicator such as phenol red and antibiotics at the lowest effective concentration. Not less than 500 mL of the cell cultures employed for vaccine production is set aside as uninfected cell cultures (control cells). Multiple harvests from the same production cell culture may be pooled and considered as a single harvest.

Only a single harvest that complies with the following requirements may be used in the preparation of the vaccine. When the determination of the ratio of virus concentration to antigen content has been carried out on a suitable number of single harvests to demonstrate consistency, it may subsequently be omitted as a routine test.

Identification
The test for antigen content also serves to identify the single harvest.

Bacterial and fungal contamination
The single harvest complies with the test for sterility (*2.6.1*), carried out using 10 mL for each medium.

Mycoplasmas (*2.6.7*)
The single harvest complies with the test for mycoplasmas.

Control cells
The control cells of the production cell culture comply with a test for identity and the requirements for extraneous agents (*2.6.16*).

Antigen content
Determine the hepatitis A antigen content by a suitable immunochemical method (*2.7.1*) to monitor production consistency; the content is within the limits approved for the particular product.

Ratio of virus concentration to antigen content
The consistency of the ratio of the concentration of infectious virus, as determined by a suitable cell culture method, to antigen content is established by validation on a suitable number of single harvests.

PURIFICATION AND PURIFIED HARVEST OF HEPATITIS A VIRUS
The harvest, which may be a pool of several single harvests, is purified by validated methods. If continuous cell lines are used for production, the purification process shall have been shown to reduce consistently the level of host-cell DNA.

Only a purified harvest that complies with the following requirements may be used in the preparation of the inactivated harvest.

Virus concentration
The concentration of infective virus in the purified harvest is determined by a suitable cell culture method to monitor

www.webofpharma.com

production consistency and as a starting point for monitoring the inactivation curve.

Ratio of antigen to total protein
Determine the hepatitis A virus antigen content by a suitable immunochemical method (*2.7.1*). Determine the total protein by a validated method. The ratio of hepatitis A virus antigen content to total protein content is within the limits approved for the particular product.

Bovine serum albumin
Maximum 50 ng per single human dose if foetal bovine serum is used, determined by a suitable immunochemical method (*2.7.1*). Where appropriate in view of the manufacturing process, other suitable protein markers may be used to demonstrate effective purification.

Residual chemicals
If chemical substances are used during the purification process, tests for these substances are carried out on the purified harvest (or on the inactivated harvest), unless validation of the process has demonstrated total clearance. The concentration must not exceed the limits approved for the particular product.

INACTIVATION AND INACTIVATED HARVEST OF HEPATITIS A VIRUS
Several purified harvests may be pooled before inactivation. In order to avoid interference with the inactivation process, virus aggregation must be prevented or aggregates must be removed immediately before and/or during the inactivation process. The virus suspension is inactivated by a validated method; the method shall have been shown to be consistently capable of inactivating hepatitis A virus without destroying the antigenic and immunogenic activity; for each inactivation procedure, an inactivation curve is plotted representing residual live virus concentration measured on at least 3 occasions (for example, on days 0, 1 and 2 of the inactivation process). If formaldehyde is used for inactivation, the presence of excess free formaldehyde is verified at the end of the inactivation process.

Only an inactivated harvest that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Inactivation
Carry out an amplification test for residual infectious hepatitis A virus by inoculating a quantity of the inactivated harvest equivalent to 5 per cent of the batch or, if the harvest contains the equivalent of 30 000 doses or more, not less than 1500 doses of vaccine into cell cultures of the same type as those used for production of the vaccine; incubate for a total of not less than 70 days making not fewer than 1 passage of cells within that period. At the end of the incubation period, carry out a test of suitable sensitivity for residual infectious virus. No evidence of hepatitis A virus multiplication is found in the samples taken at the end of the inactivation process. Use infective virus inocula concurrently as positive controls to demonstrate cellular susceptibility and absence of interference.

Sterility (*2.6.1*)
The inactivated viral harvest complies with the test for sterility, carried out using 10 mL for each medium.

Bacterial endotoxins (*2.6.14*)
Less than 2 IU of endotoxin in the equivalent of a single human dose.

Antigen content
Determine the hepatitis A virus antigen content by a suitable immunochemical method (*2.7.1*).

Residual chemicals
See under Purification and purified harvest.

PREPARATION OF INACTIVATED INFLUENZA VIRUS
The production of influenza viruses is based on a seed-lot system. Working seed lots represent not more than 15 passages from the approved reassorted virus or the approved virus isolate. The final production represents 1 passage from the working seed lot. The strain of influenza virus to be used is approved by the competent authority.

SUBSTRATE FOR PROPAGATION OF INFLUENZA VIRUS
Influenza virus seed to be used in the production of vaccine is propagated in fertilised eggs from chicken flocks free from specified pathogens (*5.2.2*) or in suitable cell cultures (*5.2.4*), such as chick-embryo fibroblasts or chick kidney cells obtained from chicken flocks free from specified pathogens (*5.2.2*). For production, the virus is grown in the allantoic cavity of fertilised hens' eggs from healthy flocks.

SEED LOTS OF INFLUENZA VIRUS
The haemagglutinin and neuraminidase antigens of each seed lot are identified as originating from the correct strain of influenza virus by suitable methods.

Only a working virus seed lot that complies with the following requirements may be used in the preparation of the monovalent pooled harvest.

Bacterial and fungal contamination
Carry out the test for sterility (*2.6.1*), using 10 mL for each medium.

Mycoplasmas (*2.6.7*)
Carry out the test for mycoplasmas, using 10 mL.

PROPAGATION AND HARVEST OF INFLUENZA VIRUS
An antimicrobial agent may be added to the inoculum. After incubation at a controlled temperature, the allantoic fluids are harvested and combined to form the monovalent pooled harvest. An antimicrobial agent may be added at the time of harvest. At no stage in the production is penicillin or streptomycin used.

POOLED HARVEST OF INFLUENZA VIRUS
To limit the possibility of contamination, inactivation is initiated as soon as possible after preparation. The virus is inactivated by a method that has been demonstrated on 3 consecutive batches to be consistently effective for the manufacturer. The inactivation process shall have been shown to be capable of inactivating the influenza virus without destroying antigenicity of haemagglutinin.
The inactivation process shall also have been shown to be capable of inactivating avian leucosis viruses and mycoplasmas. If the monovalent pooled harvest is stored after inactivation, it is held at a temperature of 5 ± 3 °C.
If formaldehyde solution is used, the concentration does not exceed 0.2 g/L of CH_2O at any time during inactivation; if betapropiolactone is used, the concentration does not exceed 0.1 per cent *V/V* at any time during inactivation.

Only a pooled harvest that complies with the following requirements may be used in the preparation of the virosomes.

Haemagglutinin antigen
Determine the content of haemagglutinin antigen by an immunodiffusion test (*2.7.1*), by comparison with a haemagglutinin antigen reference preparation or with an antigen preparation calibrated against it. Carry out the test at 20-25 °C.

www.webofpharma.com

Sterility (*2.6.1*)
Carry out the test for sterility, using 10 mL for each medium.

Viral inactivation
Inoculate 0.2 mL of the harvest into the allantoic cavity of each of 10 fertilised eggs and incubate at 33-37 °C for 3 days. The test is not valid unless at least 8 of the 10 embryos survive. Harvest 0.5 mL of the allantoic fluid from each surviving embryo and pool the fluids. Inoculate 0.2 mL of the pooled fluid into a further 10 fertilised eggs and incubate at 33-37 °C for 3 days. The test is not valid unless at least 8 of the 10 embryos survive. Harvest about 0.1 mL of the allantoic fluid from each surviving embryo and examine each individual harvest by a haemagglutination test. If haemagglutination is found for any of the fluids, carry out for that fluid a further passage in eggs and test for haemagglutination; no haemagglutination occurs.

Ovalbumin
Maximum 1 µg of ovalbumin in the equivalent of 1 human dose, determined by a suitable technique using a suitable reference preparation of ovalbumin.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than 85 per cent and not greater than 115 per cent of the intended amount.

Residual chemicals
Tests are carried out on the monovalent pooled harvest for the chemicals used for inactivation, the limits being approved by the competent authority.

PREPARATION OF VIROSOMES
Inactivated influenza virions are solubilised using a suitable detergent and are purified by high-speed centrifugation in order to obtain supernatants containing mainly influenza antigens. After the addition of suitable phospholipids, virosomes are formed by removal of the detergent either by adsorption chromatography or another suitable technique

Only virosomes that comply with the following requirements may be used in the preparation of the final bulk vaccine.

Haemagglutinin content
Determine the content of haemagglutinin antigen by an immunodiffusion test (*2.7.1*), by comparison with a haemagglutinin antigen reference preparation or with an antigen preparation calibrated against it.

Phospholipids
The content and identity of the phospholipids are determined by suitable immunochemical or physico-chemical methods.

Ratio of phospholipid to haemagglutinin
The ratio of phospholipid content to haemagglutinin content is within the limits approved for the particular product.

Residual chemicals
Tests are carried out for the chemicals used during the process. The concentration of each residual chemical is within the limits approved for the particular product.

FINAL BULK VACCINE
The bulk vaccine is prepared by adding virosomes to inactivated hepatitis A viruses to yield an approved hepatitis A antigen:haemagglutinin ratio. Several bulks may be pooled, and approved stabilisers and antimicrobial preservatives may be added.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Protein content
The amount of protein is determined using a suitable technique, the limits being approved by the competent authority.

Phospholipids
The content and identity of the phospholipids are determined by suitable immunochemical or physico-chemical methods. The amount of phospholipids complies with the limits approved for the particular product.

Haemagglutinin content
Determine the content of haemagglutinin antigen by an immunodiffusion test (*2.7.1*). The amount of haemagglutinin must not exceed the limits approved for the particular product.

Hepatitis A antigen content
Determine the hepatitis A antigen content by a suitable immunochemical method. The amount of antigen must not exceed the limits approved for the particular product.

Ratio of hepatitis A antigen to haemagglutinin
The ratio of hepatitis A antigen content to haemagglutinin content is within the limits approved for the particular product.

Ovalbumin
Maximum 1 µg of ovalbumin per human dose, determined by a suitable technique using a suitable reference preparation of ovalbumin.

Virosome size
The size distribution of the virosome-hepatitis A virus mixture is within the limits approved for the particular product.

Sterility (*2.6.1*)
The final bulk vaccine complies with the test for sterility, carried out using 10 mL for each medium.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended amount.

Residual chemicals
If chemical substances are used during the formulation process, tests for these substances are carried out, the limits being approved by the competent authority.

FINAL LOT
The final bulk vaccine is distributed aseptically into sterile containers. The containers are then closed so as to avoid contamination.

Only a final lot that complies with each of the requirements given below under Identification, Tests and Assay may be released for use. Provided that the tests for free formaldehyde (where applicable) and antimicrobial preservative content (where applicable) have been carried out on the final bulk vaccine with satisfactory results, these tests may be omitted on the final lot. If the assay is carried out *in vivo*, provided it has been carried out with satisfactory results on the final bulk vaccine, it may be omitted on the final lot.

IDENTIFICATION
The assay (*2.7.14*) serves also to identify the vaccine.

TESTS
Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L.

www.webofpharma.com

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The amount is not less than the minimum amount shown to be effective and is not greater than 115 per cent of that stated on the label.

Sterility (*2.6.1*)
The vaccine complies with the test for sterility.

Bacterial endotoxins (*2.6.14*)
Less than 2 IU of endotoxin per human dose.

ASSAY
The vaccine complies with the assay of hepatitis A vaccine (*2.7.14, Method A*).

LABELLING
The label states:
— the biological origin of the cells used for the preparation of the vaccine;
— that the carrier contains influenza proteins prepared in eggs;
— that the vaccine is to be shaken before use;
— that the vaccine is not to be frozen.

Ph Eur

Hepatitis A (Inactivated Adsorbed) and Typhoid Polysaccharide Vaccine

(Ph. Eur. monograph 2597)

The label may state 'HepA/Typhoid'.

Ph Eur

DEFINITION
Hepatitis A (inactivated, adsorbed) and typhoid polysaccharide vaccine is a suspension consisting of a suitable strain of hepatitis A virus, grown in cell cultures and inactivated by a validated method, and of purified Vi capsular polysaccharide obtained from *Salmonella typhi* Ty 2 strain or some other suitable strain that has the capacity to produce Vi polysaccharide.

The hepatitis A antigen is adsorbed on a mineral carrier, such as aluminium hydroxide, and the Vi capsular polysaccharide consists of partly 3-*O*-acetylated repeated units of 2-acetylamino-2-deoxy-D-galactopyranuronic acid with α-(1→4) linkages.

The product is presented either as a liquid mixture containing the hepatitis A component and the typhoid Vi polysaccharide component or as 2 separate liquids, one containing the hepatitis A component and the other the typhoid Vi polysaccharide component, which are mixed together immediately before use.

PRODUCTION
GENERAL PROVISIONS
The 2 components are prepared as described in the monographs *Hepatitis A vaccine (inactivated, adsorbed) (1107)* and *Typhoid polysaccharide vaccine (1160)* and comply with the requirements prescribed therein.

Reference preparation The hepatitis A reference preparation is part of a representative batch shown to be at least as immunogenic in animals as a batch that, in clinical studies in young healthy adults, produced not less than 95 per cent seroconversion, corresponding to a level of neutralising antibody accepted to be protective, after a full-course primary immunisation. An antibody level not less than 20 mIU/mL determined by enzyme-linked immunosorbent assay is recognised as being protective.

FINAL BULKS
The hepatitis A final bulk is prepared from 1 or more inactivated harvests of hepatitis A virus. Approved adjuvants, stabilisers and antimicrobial preservatives may be added.

The Vi polysaccharide final bulk is prepared from 1 or more batches of purified Vi polysaccharide which are dissolved in a suitable solvent, which may contain an antimicrobial preservative, so that the volume corresponding to 1 dose contains 25 µg of polysaccharide and the solution is isotonic with blood (250-350 mosmol/kg).

Where the vaccine is presented as a liquid mixture of both components, the final bulk is prepared by addition of a suitable quantity of the Vi capsular polysaccharide bulk to the hepatitis A bulk.

Only final bulks that comply with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended amount.

Sterility (*2.6.1*)
Carry out the test for sterility using 10 mL for each medium.

FINAL LOT
The final bulks are distributed aseptically into sterile containers. The containers are then closed so as to avoid contamination.

Only a final lot that complies with each of the requirements given below under Identification, Tests and Assay may be released for use. Provided that the tests for free formaldehyde (where applicable), antimicrobial preservative (where applicable) and bacterial endotoxins have been carried out on the final bulks with satisfactory results, they may be omitted on the final lot. If the assay of the hepatitis A component is carried out *in vivo*, then provided it has been carried out with satisfactory results on the final bulk containing the hepatitis A component, it may be omitted on the final lot.

CHARACTERS
If the vaccine is presented as 2 separate liquids, test A is carried out using the hepatitis A component and test B is carried out using the typhoid Vi polysaccharide component. Test C is carried out if the vaccine is presented as a liquid mixture of both components or immediately after mixing both components if the vaccine is presented as 2 separate liquids.

A. Whitish, cloudy suspension.

B. Clear, colourless liquid, free from visible particles.

C. Turbid liquid with a slow settling white deposit.

IDENTIFICATION
If the vaccine is presented as 2 separate liquids, identification test A is carried out using the hepatitis A component and identification test B is carried out using the typhoid Vi polysaccharide component. If the vaccine is presented as a liquid mixture, tests A and B are carried out.

A. The assay (*2.7.14*) serves also to identify the vaccine.

B. Typhoid Vi polysaccharide is identified by a suitable immunochemical method (*2.7.1*) using specific antibodies.

www.webofpharma.com

TESTS

If the vaccine is presented as 2 separate liquids, the tests for pH, antimicrobial preservative and bacterial endotoxins are carried out on both components; the test for aluminium is carried out using the hepatitis A component and the test for O-acetyl groups is carried out using the typhoid Vi polysaccharide component; the tests for pH, free formaldehyde, osmolality and sterility are carried out immediately after mixing both components. If the vaccine is presented as a liquid mixture, the test for O-acetyl groups is carried out before the 2 components are mixed.

pH (*2.2.3*)
6.8 to 7.8 for the hepatitis A component and 6.5 to 7.5 for the typhoid Vi polysaccharide component; 6.6 to 7.6 for the vaccine presented as a liquid mixture or immediately after mixing both components if the vaccine is presented as 2 separate liquids.

Aluminium (*2.5.13*)
Maximum 1.25 mg per single human dose, if aluminium hydroxide is used as the adsorbent.

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The amount is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the amount stated on the label.

Sterility (*2.6.1*)
The vaccine complies with the test for sterility.

Osmolality (*2.2.35*)
Where applicable, the osmolality of the vaccine is within the limits approved for the particular product.

Bacterial endotoxins (*2.6.14*)
The bacterial endotoxins content is less than 2 IU per human dose for the hepatitis A component and within the limit approved for the typhoid Vi polysaccharide component. If the vaccine is presented as a liquid mixture of hepatitis A component and typhoid Vi polysaccharide component the bacterial endotoxins content is within the limit approved for the specific product.

***O*-Acetyl groups** (*2.5.19*)
0.085 µmol (± 25 per cent) per dose (25 µg of polysaccharide).

ASSAY

Hepatitis A component
The vaccine complies with the assay of hepatitis A vaccine (*2.7.14*).

Typhoid Vi polysaccharide component
Determine Vi polysaccharide by a suitable immunochemical method (*2.7.1*), using a reference purified polysaccharide. The estimated amount of polysaccharide per dose is 80 per cent to 120 per cent of the content stated on the label. The confidence limits ($P = 0.95$) of the estimated amount of polysaccharide are not less than 80 per cent and not more than 120 per cent.

LABELLING

The label states:
— the amount of hepatitis A virus antigen per human dose;
— the number of micrograms of polysaccharide per human dose (25 µg);
— the total quantity of polysaccharide in the container;
— the type of cells used for production of the vaccine;
— the name and amount of the adsorbent used;
— that the vaccine must be shaken before use;
— that the vaccine must not be frozen.

Ph Eur

Hepatitis A (Inactivated) and Hepatitis B (rDNA) Vaccine

(Hepatitis A (Inactivated) and Hepatitis B (rDNA) Vaccine (Adsorbed), Ph. Eur. monograph 1526)

The label may state 'HepA/HepB'.

Ph Eur

DEFINITION

Hepatitis A (inactivated) and hepatitis B (rDNA) vaccine (adsorbed) is a suspension consisting of a suitable strain of hepatitis A virus, grown in cell cultures and inactivated by a validated method, and of hepatitis B surface antigen (HBsAg), a component protein of hepatitis B virus obtained by recombinant DNA technology; the antigens are adsorbed on a mineral carrier, such as aluminium hydroxide or hydrated aluminium phosphate.

PRODUCTION

GENERAL PROVISIONS

The two components are prepared as described in the monographs on *Hepatitis A vaccine (inactivated, adsorbed) (1107)* and *Hepatitis B vaccine (rDNA) (1056)* and comply with the requirements prescribed therein.

Reference preparation The reference preparation is part of a representative batch shown to be at least as immunogenic in animals as a batch that, in clinical studies in young healthy adults, produced not less than 95 per cent seroconversion, corresponding to a level of neutralising antibody recognised to be protective, after a full-course primary immunisation. For hepatitis A, an antibody level not less than 20 mIU/mL determined by enzyme-linked immunosorbent assay is recognised as being protective. For hepatitis B, an antibody level not less than 10 mIU/mL against HBsAg is recognised as being protective.

FINAL BULK VACCINE

The final bulk vaccine is prepared from one or more inactivated harvests of hepatitis A virus and one or more batches of purified antigen.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended amount.

Sterility (*2.6.1*)
The final bulk vaccine complies with the test for sterility, carried out using 10 mL for each medium.

FINAL LOT

Only a final lot that complies with each of the requirements given below under Identification, Tests and Assay may be released for use. Provided that the tests for free formaldehyde (where applicable) and antimicrobial preservative content (where applicable) have been carried out on the final bulk vaccine with satisfactory results, they may be omitted on the final lot. If the assay of the hepatitis A and/or the hepatitis B component is carried out *in vivo*, then provided it has been

www.webofpharma.com

carried out with satisfactory results on the final bulk vaccine, it may be omitted on the final lot.

IDENTIFICATION

Hepatitis A component
The assay (*2.7.14*) serves also to identify the vaccine.

Hepatitis B component
The assay (*2.7.15*) or, where applicable, the electrophoretic profile, serves also to identify the vaccine.

TESTS

Aluminium (*2.5.13*)
Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The amount is not less than the minimum amount shown to be effective and is not greater than 115 per cent of that stated on the label.

Sterility (*2.6.1*)
The vaccine complies with the test for sterility.

Bacterial endotoxins (*2.6.14*)
Less than 2 IU per human dose.

ASSAY

Hepatitis A component
The vaccine complies with the assay of hepatitis A vaccine (*2.7.14*).

Hepatitis B component
The vaccine complies with the assay of hepatitis B vaccine (rDNA) (*2.7.15*).

LABELLING

The label states:
- the amount of hepatitis A virus antigen and hepatitis B surface antigen per container;
- the type of cells used for production of the vaccine;
- the name and amount of the adsorbent used;
- that the vaccine must be shaken before use;
- that the vaccine must not be frozen.

Ph Eur

Hepatitis B Vaccine (rDNA)

(Ph. Eur. monograph 1056)

The label may state 'HepB'.

Ph Eur

DEFINITION

Hepatitis B vaccine (rDNA) is a preparation of hepatitis B surface antigen (HBsAg), a component protein of hepatitis B virus; the antigen may be adsorbed on a mineral carrier such as aluminium hydroxide or hydrated aluminium phosphate. The vaccine may also contain the adjuvant 3-*O*-desacyl-4′-monophosphoryl lipid A. The antigen is obtained by recombinant DNA technology.

PRODUCTION

GENERAL PROVISIONS

The vaccine shall have been shown to induce specific, protective antibodies in man. The production method shall have been shown to yield consistently vaccines that comply with the requirements for immunogenicity and safety.

Hepatitis B vaccine (rDNA) is produced by the expression of the viral gene coding for HBsAg in yeast (*Saccharomyces cerevisiae*) or mammalian cells (Chinese hamster ovary (CHO) cells or other suitable cell lines), purification of the resulting HBsAg and the rendering of this antigen into an immunogenic preparation. The suitability and safety of the cells are approved by the competent authority.

The vaccine may contain the product of the S gene (major protein), a combination of the S gene and pre-S2 gene products (middle protein) or a combination of the S gene, the pre-S2 gene and pre-S1 gene products (large protein).

Reference preparation Part of a representative batch shown to be at least as immunogenic in animals as a batch that, in clinical studies in young, healthy adults, produced not less than 95 per cent seroconversion, corresponding to a level of HBsAg neutralising antibody recognised to be protective, after a full-course primary immunisation. An antibody level not less than 10 mIU/mL is recognised as being protective.

CHARACTERISATION OF THE SUBSTANCE

Development studies are carried out to characterise the antigen. The complete protein, lipid and carbohydrate structure of the antigen is established. The morphological characteristics of the antigen particles are established by electron microscopy. The mean buoyant density of the antigen particles is determined by a physico-chemical method, such as gradient centrifugation. The antigenic epitopes are characterised. The protein fraction of the antigen is characterised in terms of the primary structure (for example, by determination of the amino-acid composition, by partial amino-acid sequence analysis and by peptide mapping).

CULTURE AND HARVEST

Identity, microbial purity, plasmid retention and consistency of yield are determined at suitable production stages.
If mammalian cells are used, tests for extraneous agents and mycoplasmas are performed in accordance with general chapter *2.6.16. Tests for extraneous agents in viral vaccines for human use*, but using 200 mL of harvest in the test in cell culture for other extraneous agents.

PURIFIED ANTIGEN

Only a purified antigen that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Total protein
The total protein is determined by a validated method. The content is within the limits approved for the specific product.

Antigen content and identification
The quantity and specificity of HBsAg is determined in comparison with the International Standard for HBsAg subtype *ad* or an in-house reference, by a suitable immunochemical method (*2.7.1*) such as radio-immunoassay (RIA), enzyme-linked immunosorbent assay (ELISA), immunoblot (preferably using a monoclonal antibody directed against a protective epitope) or single radial diffusion. The antigen/protein ratio is within the limits approved for the specific product.

The molecular weight of the major band revealed following sodium dodecyl sulfate polyacrylamide gel electrophoresis (SDS-PAGE) performed under reducing conditions corresponds to the value expected from the known nucleic acid and polypeptide sequences and possible glycosylation.

www.webofpharma.com

Antigenic purity
The purity of the antigen is determined by comparison with a reference preparation using liquid chromatography or other suitable methods such as SDS-PAGE with staining by acid blue 92 and silver. A suitable method is sensitive enough to detect a potential contaminant at a concentration of 1 per cent of total protein. Not less than 95 per cent of the total protein consists of hepatitis B surface antigen.

Composition
The content of proteins, lipids, nucleic acids and carbohydrates is determined.

Host-cell- and vector-derived DNA
If mammalian cells are used for production, not more than 10 pg of DNA in the quantity of purified antigen equivalent to a single human dose of vaccine.

Caesium
If a caesium salt is used during production, a test for residual caesium is carried out on the purified antigen. The content is within the limits approved for the specific product.

Sterility (*2.6.1*)
The purified antigen complies with the test, carried out using 10 mL for each medium.

Additional tests on the purified antigen may be required depending on the production method used: for example, a test for residual animal serum where mammalian cells are used for production or tests for residual chemicals used during extraction and purification.

ADSORBED 3-O-DESACYL-4′-MONOPHOSPHORYL LIPID A BULK
If 3-*O*-desacyl-4′-monophosphoryl lipid A is included in the vaccine it complies with the monograph *3-O-desacyl-4′-monophosphoryl lipid A (2537)*. Where 3-*O*-desacyl-4′-monophosphoryl lipid A liquid bulk is adsorbed prior to inclusion in the vaccine, the adsorbed 3-*O*-desacyl-4′-monophosphoryl lipid A bulk complies with the following requirements.

Degree of adsorption of 3-*O*-desacyl-4′-monophosphoryl lipid A
The content of non-adsorbed 3-*O*-desacyl-4′-monophosphoryl lipid A in the adsorbed 3-*O*-desacyl-4′-monophosphoryl lipid A bulk is determined by a suitable method, for example gas chromatographic quantification of the *3-O-desacyl-4′-monophosphoryl lipid A (2537)* fatty acids in the supernatant, evaporated to dryness, after centrifugation.

pH (*2.2.3*)
The pH is within the limits approved for the particular preparation.

Sterility (*2.6.1*)
It complies with the test, carried out using 10 mL for each medium.

FINAL BULK VACCINE
An antimicrobial preservative, a mineral carrier, such as aluminium hydroxide or hydrated aluminium phosphate, and the adjuvant 3-*O*-desacyl-4′-monophosphoryl lipid A may be included in the formulation of the final bulk.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended amount.

Sterility (*2.6.1*)
The final bulk vaccine complies with the test, carried out using 10 mL for each medium.

FINAL LOT
Only a final lot that complies with each of the requirements given below under Identification, Tests and Assay may be released for use. Provided that the tests for free formaldehyde (where applicable) and antimicrobial preservative content (where applicable) have been carried out on the final bulk vaccine with satisfactory results, they may be omitted on the final lot. If the assay is carried out *in vivo*, then provided it has been carried out with satisfactory results on the final bulk vaccine, it may be omitted on the final lot.

Degree of adsorption
The degree of adsorption of the antigen and, where applicable, 3-*O*-desacyl-4′-monophosphoryl lipid A is assessed.

IDENTIFICATION
The assay or, where applicable, the electrophoretic profile, serves also to identify the vaccine. In addition, where applicable, the test for 3-*O*-desacyl-4′-monophosphoryl lipid A content also serves to identify the 3-*O*-desacyl-4′-monophosphoryl lipid A-containing vaccine.

TESTS

Aluminium (*2.5.13*)
Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

3-*O*-Desacyl-4′-monophosphoryl lipid A
Minimum 80 per cent and maximum 120 per cent of the intended amount.

Where applicable, determine the content of 3-*O*-desacyl-4′-monophosphoryl lipid A by a suitable method, for example gas chromatography (*2.2.28*).

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L.

Antimicrobial preservative
Where applicable, determine the content of antimicrobial preservative by a suitable chemical or physico-chemical method. The amount is not less than the minimum amount shown to be effective and is not greater than 115 per cent of that stated on the label.

Sterility (*2.6.1*)
The vaccine complies with the test.

Pyrogens (*2.6.8*)
The vaccine complies with the test for pyrogens. Inject the equivalent of one human dose into each rabbit or, if the vaccine contains 3-*O*-desacyl-4′-monophosphoryl lipid A, inject per kilogram of the rabbit's mass an amount of the vaccine containing 2.5 µg of 3-*O*-desacyl-4′-monophosphoryl lipid A.

ASSAY
The vaccine complies with the assay of hepatitis B vaccine (rDNA) (*2.7.15*).

LABELLING
The label states:
— the amount of HBsAg per container;
— the type of cells used for production of the vaccine;
— the name and amount of the adjuvant and/or adsorbent used;
— that the vaccine must be shaken before use;
— that the vaccine must not be frozen.

www.webofpharma.com

Inactivated Influenza Vaccine (Whole Virion)

(Influenza Vaccine (Whole Virion, Inactivated), Ph. Eur. monograph 0159)

The label may state 'Flu'.

When Inactivated Influenza Vaccine or Influenza Vaccine is prescribed or demanded and the form is not stated, Inactivated Influenza Vaccine (Whole Virion), Inactivated Influenza Vaccine (Split Virion) or Inactivated Influenza Vaccine (Surface Antigen) may be dispensed or supplied.

Ph Eur

DEFINITION

Influenza vaccine (whole virion, inactivated) is a sterile, aqueous suspension of a strain or strains of influenza virus, type A or B, or a mixture of strains of the 2 types grown individually in fertilised hens' eggs and inactivated in such a manner that their antigenic properties are retained.

The stated amount of haemagglutinin antigen for each strain present in the vaccine is 15 µg per dose, unless clinical evidence supports the use of a different amount.

The vaccine is a slightly opalescent liquid.

PRODUCTION

CHOICE OF VACCINE STRAIN

The World Health Organization (WHO) reviews the world epidemiological situation annually and if necessary recommends the strains that correspond to this epidemiological evidence.

Such strains are used in accordance with the regulations in force in the signatory States of the Convention on the Elaboration of a European Pharmacopoeia. It is now common practice to use reassorted strains giving high yields of the appropriate surface antigens. The origin and passage history of virus strains shall be approved by the competent authority.

SUBSTRATE FOR VIRUS PROPAGATION

Influenza virus seed to be used in the production of vaccine is propagated in fertilised eggs from chicken flocks free from specified pathogens (SPF) (*5.2.2*) or in suitable cell cultures (*5.2.4*), such as chick-embryo fibroblasts or chick kidney cells obtained from SPF chicken flocks (*5.2.2*). For production, the virus of each strain is grown in the allantoic cavity of fertilised hens' eggs from healthy flocks.

VIRUS SEED LOT

The production of vaccine is based on a seed-lot system established by subculture of the candidate vaccine virus (CVV). This CVV is the approved virus isolate or reassorted virus supplied by WHO designated laboratories, or established by vaccine manufacturers. Working seed lots represent not more than 15 passages from the CVV.

The final vaccine represents 1 passage from the working seed lot. The haemagglutinin and neuraminidase antigens of each seed lot are identified as originating from the correct strain of influenza virus by suitable methods.

Only a working virus seed lot that complies with the following requirements may be used in the preparation of the monovalent pooled harvest.

Bacterial and fungal contamination

Carry out the test for sterility (*2.6.1*), using 10 mL for each medium.

Mycoplasmas (*2.6.7*)

Carry out the test for mycoplasmas, using 10 mL.

VIRUS PROPAGATION AND HARVEST

An antimicrobial agent may be added to the inoculum. After incubation at a controlled temperature, the allantoic fluids are harvested and combined to form a monovalent pooled harvest. An antimicrobial agent may be added at the time of harvest. At no stage in the production is penicillin or streptomycin used.

MONOVALENT POOLED HARVEST

To limit the possibility of contamination, inactivation is initiated as soon as possible after preparation. The virus is inactivated by a method that has been demonstrated on 3 consecutive batches to be consistently effective for the manufacturer. The inactivation process shall have been shown to be capable of inactivating the influenza virus without destroying its antigenicity; the process should cause minimum alteration of the haemagglutinin and neuraminidase antigens. The inactivation process shall also have been shown to be capable of inactivating avian leucosis viruses and mycoplasmas. If the monovalent pooled harvest is stored after inactivation, it is held at 5 ± 3 °C.

If formaldehyde solution is used, the concentration does not exceed 0.2 g/L of CH_2O at any time during inactivation; if betapropiolactone is used, the concentration does not exceed 0.1 per cent *V/V* at any time during inactivation.

Before or after the inactivation process, the monovalent pooled harvest is concentrated and purified by high-speed centrifugation or other suitable method.

Only a monovalent pooled harvest that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Haemagglutinin antigen

Determine the content of haemagglutinin antigen by an immunodiffusion test (*2.7.1*), by comparison with a haemagglutinin antigen reference preparation or with an antigen preparation calibrated against it[1]. Carry out the test at 20-25 °C.

Neuraminidase antigen

The presence and type of neuraminidase antigen are confirmed by suitable enzymatic or immunological methods on the first 3 monovalent pooled harvests from each working seed lot.

Sterility (*2.6.1*)

Carry out the test for sterility, using 10 mL for each medium.

Residual infectious virus

Carry out the test described below under Tests.

FINAL BULK VACCINE

Appropriate quantities of the monovalent pooled harvests are blended to make the final bulk vaccine.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than 85 per cent and not greater than 115 per cent of the intended amount.

Sterility (*2.6.1*)

Carry out the test for sterility using 10 mL for each medium.

[1] *Reference haemagglutinin antigens are available from the National Institute for Biological Standards and Control, Blanche Lane, South Mimms, Potters Bar, Hertfordshire EN6 3QG, Great Britain.*

www.webofpharma.com

FINAL LOT

The final bulk vaccine is distributed aseptically into sterile, tamper-evident containers. The containers are closed so as to prevent contamination.

Only a final lot that is satisfactory with respect to each of the requirements given below under Tests and Assay may be released for use. Provided that the test for residual infectious virus has been performed with satisfactory results on each monovalent pooled harvest and that the tests for free formaldehyde, ovalbumin and total protein have been performed with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

IDENTIFICATION

The assay serves to confirm the antigenic specificity of the vaccine.

TESTS

Residual infectious virus

Inoculate 0.2 mL of the vaccine into the allantoic cavity of each of 10 fertilised eggs and incubate at 33-37 °C for 3 days. The test is not valid unless at least 8 of the 10 embryos survive. Harvest 0.5 mL of the allantoic fluid from each surviving embryo and pool the fluids. Inoculate 0.2 mL of the pooled fluid into a further 10 fertilised eggs and incubate at 33-37 °C for 3 days. The test is not valid unless at least 8 of the 10 embryos survive. Harvest about 0.1 mL of the allantoic fluid from each surviving embryo and examine each individual harvest for live virus by a haemagglutination test. If haemagglutination is found for any of the fluids, carry out for that fluid a further passage in eggs and test for haemagglutination; no haemagglutination occurs.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Free formaldehyde (*2.4.18*)

Maximum 0.2 g/L, where applicable.

Ovalbumin

Not more than the quantity stated on the label and in any case not more than 1 µg per human dose, determined by a suitable immunochemical method (*2.7.1*) using a suitable reference preparation of ovalbumin.

Total protein

Not more than 6 times the total haemagglutinin content of the vaccine as determined in the assay, but in any case, not more than 100 µg of protein per virus strain per human dose and not more than a total of 300 µg of protein per human dose.

Sterility (*2.6.1*)

It complies with the test for sterility.

Bacterial endotoxins (*2.6.14*)

Less than 100 IU per human dose.

ASSAY

Determine the content of haemagglutinin antigen by an immunodiffusion test (*2.7.1*), by comparison with a haemagglutinin antigen reference preparation or with an antigen preparation calibrated against it[1]. Carry out the test at 20-25 °C. The confidence limits ($P = 0.95$) are not less than 80 per cent and not more than 125 per cent of the estimated haemagglutinin antigen content. The lower confidence limit ($P = 0.95$) is not less than 80 per cent of the amount stated on the label for each strain.

LABELLING

The label states:

- that the vaccine has been prepared on eggs;
- the strain or strains of influenza virus used to prepare the vaccine;
- the method of inactivation;
- the haemagglutinin antigen content, in micrograms per virus strain per dose;
- the maximum amount of ovalbumin;
- the season during which the vaccine is intended to protect.

Ph Eur

[1] *Reference haemagglutinin antigens are available from the National Institute for Biological Standards and Control, Blanche Lane, South Mimms, Potters Bar, Hertfordshire EN6 3QG, Great Britain.*

Influenza Vaccine (Live, Nasal)

(Ph. Eur. monograph 2772)

Ph Eur

DEFINITION

Influenza vaccine (live, nasal) is an aqueous suspension of a live attenuated strain or strains of influenza virus, type A or B, or a mixture of strains of the 2 types grown individually in fertilised hens' eggs. The vaccine is presented in a form suitable for nasal administration. The vaccine is a colourless slightly opalescent liquid and may contain white particles.

PRODUCTION

GENERAL PROVISIONS

Production of the vaccine is based on a virus seed-lot system. The production method shall have been shown to consistently yield influenza vaccine (live) that complies with the requirements for immunogenicity, safety and stability.

CHOICE OF VACCINE STRAIN

The World Health Organization reviews the world epidemiological situation annually and if necessary recommends new strains corresponding to this epidemiological evidence.

Such strains are used in accordance with the regulations in force in the signatory States of the Convention on the Elaboration of a European Pharmacopoeia.

The attenuated donor virus strain and the attenuated vaccine virus strain may be generated by the manufacturer itself by classical reassortment methods or reverse genetics (e.g. plasmid rescue). The wild type virus strains used for the production of the attenuated vaccine virus seed lots must have been approved by the competent authority.

The complete history of production of the attenuated vaccine virus strain including description of the derivation of the seeds from the attenuated donor virus strain(s) and the WHO recommended wild virus strain(s) shall be approved by the competent authority.

During development studies and whenever a new HA subtype of influenza A virus (i.e. non-H1, non-H3 subtype) or a new influenza B virus type differing from the currently circulating genetic lineages is included in the vaccine, the neurovirulence of the master virus seed lots is assessed using suitable animal models (e.g. in mice) with the attenuated donor virus strain as a comparator. The new strain shall not be more neurovirulent than the comparator.

www.webofpharma.com

Genotypic and phenotypic characterisations of attenuated donor virus strain(s) are undertaken using techniques for identification of attenuation markers and nucleotide sequences.

SUBSTRATE FOR VIRUS PROPAGATION

Influenza virus seed and all vaccine batches are propagated in fertilised eggs from chicken flocks free from specified pathogens (SPF) (*5.2.2*).

VIRUS SEED LOTS

The production of vaccine is based on a seed-lot system. The attenuated donor virus strains and the wild-type virus strains used for the production of the attenuated master seed lots are identified by historical records that include information on their origins and the tests used in their characterisations.

Only an attenuated master donor virus strain that has been demonstrated by a suitable method (e.g. multiplex PCR assay) to be free from human respiratory pathogens which are able to replicate in eggs could be used for the production of attenuated master virus seed lots. This assay is omitted if reverse genetics method (e.g. plasmid rescue) is used.

The production of the attenuated master virus seed lot must be approved by the competent authority. The attenuated master virus seed lot must have the same characteristics as the attenuated donor virus strain. The number of passages required to produce the attenuated master virus seed lot from the attenuated donor virus strain is limited and approved by the competent authority. Unless otherwise justified and authorised, the inoculum for infecting the eggs used in the production of a vaccine lot shall be a virus harvest without intermediate passage, so that no vaccine virus is more than 1 passage from an attenuated master virus seed lot that has passed all safety tests.

Each virus seed lot used for propagation must have been filtrated through a bacteria retentive filter.

The attenuated master virus seed lot must express the haemagglutinin and neuraminidase from the wild type virus strain and other proteins from the attenuated donor virus strain.

The attenuated master virus seed lot characterisation shall include the following tests:

- genotype analyses using validated nucleic acid amplification techniques (*2.6.21*);
- virus sequencing of the seed lot and comparison of the coding sequences as follows; the sequences of the haemagglutinin and neuraminidase genes with those of the recommended strains and the sequences of the 6 remaining genes with those of the attenuated donor strain;
- genetic stability by sequencing, cold adapted and temperature sensitive phenotypes determination and attenuation test upon several passages in the substrate.

Only an attenuated master virus seed lot that complies with the following requirements may be used in the preparation of the harvest.

Identification

For each attenuated master virus seed lot, the haemagglutinin and neuraminidase antigens are identified using suitable methods.

Cold adapted and temperature sensitive phenotype

For each attenuated master virus seed lot a test is carried out in cell cultures to demonstrate the cold adapted and temperature sensitive phenotypes of the seed lot.

The attenuated master virus seed lot complies with the test:

- For the cold adaptation, if the loss of virus titre between the incubation at + 25 °C and + 33 °C is not more than 2.0 $\log_{10}$ of infectious units as expressed in fluorescent focus units (FFU).
- For the temperature sensitivity, if the loss of virus titre between the incubation at + 33 °C and +37 °C (for strains B) or 39 °C (for strains A) is not less than 2.0 $\log_{10}$ of infectious units as expressed in FFU.

Attenuation

For each attenuated master virus seed lot, an *in vivo* attenuation test is carried out on ferrets. The conditions of the test such as inoculation dose and observation period are established in validation studies. The attenuation test is performed by intranasal inoculation of ferrets, free from antibodies against influenza virus, with the attenuated master virus seed lot. The animals are monitored for a defined number of days post-inoculation for signs of influenza-like illness, including nasal discharge, frequent sneezing, severe lethargy, or fever.

At the conclusion of the monitoring period, animals are euthanized. Nasal turbinate and lung tissues are collected and analysed for the presence of infectious virus using a suitable infectivity assay.

For a master virus seed lot to be identified as attenuated, the virus must be detected in samples of nasal turbinate tissues and samples from lung tissues from individual animals, and must demonstrate that the virus growth is restricted or shows no virus replication. In addition, there are no signs of influenza-like illness in the inoculated animals.

Virus concentration

The virus concentration of each attenuated master virus seed lot is determined by titration in cell cultures using a suitable validated *in vitro* cell-based assay (e.g. fluorescent focus assay) to monitor the consistency of production.

Extraneous agents (*2.6.16*)

Each attenuated master virus seed lot complies with the requirements for virus seed lots.

Avian leucosis viruses

For each attenuated master virus seed lot, the absence of avian leucosis viruses is verified using a suitable method.

PROPAGATION AND HARVEST

All processing of the fertilised eggs is done under aseptic conditions in an area where no other infectious agents or cells are handled at the same time. After inoculation and incubation at a controlled temperature, only eggs containing living and typical chick embryos are harvested.

The percentage of rejected eggs is recorded. After homogenisation and clarification by centrifugation, the clarified allantoic fluid is tested as described below and kept at −70 °C or colder until further processing. No human protein is added to the virus suspension at any stage during production. If stabilisers are added, they shall have been shown to have no antigenic or sensitising properties for man.

Only a single harvest or a monovalent pooled harvest that complies with the following requirements may be used in the preparation of the monovalent bulk.

Extraneous agents (*2.6.16*)

Each single harvest or monovalent pooled harvest complies with the tests for extraneous agents with the exception of the tests for mycobacteria and sterility which are not required at this stage of production.

www.webofpharma.com

Avian leucosis viruses
For each single harvest or monovalent pooled harvest, the absence of avian leucosis viruses is verified using a suitable method.

Microbiological contamination
The bioburden test using a membrane filtration is carried out on each single harvest or on each monovalent pooled harvest to determine the total viable aerobic count and to verify the absence of yeast and mould using selective media. The total viable aerobic count is within the limit approved by the competent authority. Verification of absence of *Vibrio*, *Shigella* and *Salmonella* is carried out using supplementary specific validated techniques approved by the competent authority.

MONOVALENT BULK
Monovalent bulks are prepared by pooling a number of satisfactory single harvests or monovalent pooled harvests of the same virus type. The monovalent bulk is concentrated and purified by high-speed centrifugation or another suitable method then filtered through a bacteria retentive filter.

Only a monovalent bulk that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Identification
Each monovalent bulk is identified as influenza virus of the given type using suitable haemagglutinin type specific assay.

Virus concentration
The virus concentration of each monovalent bulk is determined by titration using a suitable validated *in vitro* assay (e.g. fluorescent focus assay).

Cold adapted and temperature sensitive phenotype
Each monovalent bulk complies with the test as described under Virus seed lots.

Attenuation test
The attenuation test is performed by intranasal inoculation of ferrets, free from antibodies against influenza virus, with each monovalent bulk test sample as described under Virus seed lots.

If sufficient consistency data are available, and approved by the competent authority, only the first 3 monovalent bulks following the introduction of a new attenuated master virus seed lot are tested on ferrets.

Wherever possible, in accordance with the provisions of the European Convention for the Protection of Vertebrate Animals used for Experimental and Other Scientific Purposes, manufacturers are encouraged to develop validated *in vitro* alternative methods to the animal test for monovalent bulks using appropriate tools such as molecular methods or other suitable methods for determination of viral attenuation markers.

Genotyping
The genotype of each monovalent bulk is verified using suitable validated nucleic acid amplification techniques (*2.6.21*).

Bacterial and fungal contamination
Each monovalent bulk complies with the test for sterility (*2.6.1*), carried out using 10 mL of each medium.

Total protein content
Maximum 0.25 mg per human dose before the addition of any stabiliser.

FINAL BULK VACCINE
A final bulk vaccine is formulated aseptically from appropriate quantities of the monovalent bulks of each virus strain. The final bulk vaccine is distributed aseptically into sterile, tamper-evident containers. Where a final bulk vaccine is formulated as a release intermediate, it complies with the following requirements and is within the limits approved for the particular product. A suitable stabiliser may be added.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Bacterial and fungal contamination
The final bulk vaccine complies with the test for sterility (*2.6.1*), carried out using 10 mL for each medium.

FINAL LOT
An approved minimum virus concentration for release of the product is established for each virus strain to ensure, in light of stability data, that the minimum concentration stated on the label will be present at the end of the period of validity.

Only a final lot that is satisfactory with respect to each of the requirements given below under Identification, Tests and Assay may be released for use.

Thermal stability
Maintain not fewer than 3 containers of the final lot at an elevated temperature for a defined period of time, using conditions found suitable for the particular product as approved by the competent authority. Determine the virus concentration as described under Assay in parallel for the heated vaccine and for vaccine maintained at the temperature recommended for storage. For each virus strain, the virus concentration of the containers that have been heated does not decrease by more than an approved amount during the period of exposure.

IDENTIFICATION
The assay serves to confirm the antigenic specificity of the vaccine.

TESTS

Ovalbumin
Not more than the quantity stated on the label and in any case not more than 1 µg per human dose, determined by a suitable immunochemical method (*2.7.1*) using a suitable reference preparation of ovalbumin.

Total protein
Not more than the quantity stated on the label and in any case not more than 2.2 mg per human dose.

Bacterial and fungal contamination
It complies with the test for sterility (*2.6.1*).

Bacterial endotoxins (*2.6.14*)
Less than 6 IU per single human dose.

ASSAY
Titrate the vaccine for infective virus in cell cultures using at least 3 separate containers of vaccine and inoculating a suitable number of wells for each dilution step.
Titrate 1 container of an appropriate virus reference preparation in triplicate to validate each assay. The virus concentration of the reference preparation is monitored using a control chart and a titre is established for each virus strain on a historical basis by each laboratory. If the vaccine contains more than one influenza virus strain, titrate each virus strain separately, using an appropriate type-specific antiserum.

Calculate the individual virus concentration for each container of vaccine and for each replicate of the reference preparation as well as the corresponding combined virus concentrations, using the usual statistical methods (for example, *5.3*). For each virus strain, the combined virus concentration for the 3 containers of vaccine is within the range stated on the label.

www.webofpharma.com

The assay is not valid if:
- for each virus strain, the confidence interval ($P = 0.95$) of the estimated virus concentration of the reference preparation for the 3 replicates combined is greater than $\pm$ 0.3 $\log_{10}$ infectious units as expressed in FFU;
- for each virus strain, the virus concentration of the reference preparation differs by more than 0.5 $\log_{10}$ infectious units as expressed in FFU from the established value.

The assay is repeated if the confidence interval ($P = 0.95$) of the combined virus concentration of the vaccine is greater than $\pm$ 0.3 $\log_{10}$ infectious units as expressed in FFU; data obtained from valid assays only are combined by the usual statistical methods (for example, *5.3*) to calculate the virus concentration of the sample. The confidence interval ($P = 0.95$) of the combined virus concentration is not greater than $\pm$ 0.3 $\log_{10}$ infectious units as expressed in FFU.

LABELLING

The label states:
- that the vaccine has been prepared in eggs;
- the strain or strains of influenza virus used in preparation of the vaccine;
- the minimum and maximum virus strain concentration per human dose;
- the maximum amount of ovalbumin;
- the season during which the vaccine is intended to protect.

Ph Eur

Influenza Vaccine (Whole Virion Inactivated Prepared in Cell Cultures)

(Ph. Eur. monograph 2308)

Ph Eur

DEFINITION

Influenza vaccine (whole virion, inactivated, prepared in cell cultures) is a sterile, aqueous suspension of a strain or strains of influenza virus, type A or B, or a mixture of strains of the 2 types grown individually in cell cultures and inactivated in such a manner that their antigenic properties are retained. The stated amount of haemagglutinin antigen for each strain present in the vaccine is 15 µg per dose, unless clinical evidence supports the use of a different amount. The vaccine is a slightly opalescent or opalescent liquid. The vaccine may contain an adjuvant. This monograph applies to vaccines produced in diploid or continuous cell lines of mammalian origin.

PRODUCTION

GENERAL PROVISIONS

Production of the vaccine is based on a virus seed-lot system and a cell-bank system. The production method shall have been shown to yield consistently vaccines that comply with the requirements for immunogenicity, safety and stability.

The production method is validated to demonstrate suitable reduction of residual host-cell protein. With the agreement of the competent authority and for each specific product, routine testing for residual host-cell proteins may be omitted based on the results of validation studies for the product. Guidance on the principles of such validation studies is given, for example, in the monograph *Products of recombinant DNA technology (0784)*, in particular in the sections 'Validation of the production process - Extraction and purification' and 'Production consistency - Host-cell-derived proteins'.

CHOICE OF VACCINE STRAIN

The World Health Organization (WHO) reviews the world epidemiological situation annually and if necessary recommends new strains corresponding to this epidemiological evidence.

Such strains are used in accordance with the regulations in force in the signatory states of the Convention on the Elaboration of a European Pharmacopoeia. It is now common practice to use reassorted strains giving high yields of the appropriate surface antigens. The origin and passage history of virus strains shall be approved by the competent authority.

SUBSTRATE FOR VIRUS PROPAGATION

Influenza virus used in the preparation of seed lots is propagated in fertilised eggs from chicken flocks free from specified pathogens (SPF) (*5.2.2*) or in suitable cell cultures (*5.2.3*), such as chick-embryo fibroblasts, chick kidney cells obtained from SPF chicken flocks (*5.2.2*), or a diploid or continuous cell line. The final passage for establishment of the working seed lot is prepared in the cell line used for routine production. For this production, the virus of each strain is propagated in a diploid or continuous cell line (*5.2.3*).

VIRUS SEED LOT

The production of vaccine is based on a seed-lot system established by subculture of the candidate vaccine virus (CVV). This CVV is the approved virus isolate or reassorted virus supplied by WHO designated laboratories, or established by vaccine manufacturers. Each of the strains of influenza virus used shall be identified by historical records that include information on the origin of the strain and its subsequent manipulation. Working seed lots represent not more than 15 passages from the CVV. The final vaccine represents 1 passage from the working seed lot.

Only a seed lot that complies with the following requirements may be used for virus propagation.

Identification

The haemagglutinin and neuraminidase antigens of each master and working seed lot are identified as originating from the correct strain of influenza virus by suitable methods.

Virus concentration

The virus concentration of each working seed lot is determined. Where applicable, the virus concentration of each master seed lot is determined.

Extraneous agents (*2.6.16*)

The working seed lots comply with the requirements for seed lots. It is recognised that due to a seasonal change in one or more of the influenza vaccine strains, timely testing of a virus seed for extraneous agents using *in vitro* tests in cell culture and *in vivo* tests may be problematic (e.g. duration of *in vivo* tests, timely availability of specific neutralising antisera). In agreement with the competent authority, and in light of a risk assessment, rapid assays (e.g. multiplex PCR; high-throughput sequencing methods) may be applied following validation.

Such risk assessment and validation includes more general considerations on potential contaminants of the virus isolates, the susceptibility of the cell substrate to such viruses and the capacity of the production process for viral removal or inactivation; validation also includes comparative data on

www.webofpharma.com

testing of seeds using *in vitro* tests in cell culture and/or *in vivo* tests according to general chapter *2.6.16* and the proposed rapid assays. Each rapid assay must be shown to be suitable for its intended use by appropriate analytical validation. The risk assessment is reviewed when new information becomes available on potential viral contaminants. Where PCR is used, the justification of the chosen panel of extraneous agents tested for is provided to the competent authority within the annual update. This update also includes vaccine strain-specific aspects such as specific PCR inhibitory effects.

If an agent is detected in a virus seed and the mammalian cells used for production are shown to be susceptible to this agent, the virus seed is not used for vaccine production.

If an agent is detected in a virus seed and the mammalian cells are not susceptible to the agent, validation of the production process to demonstrate removal or inactivation of the agent is carried out. If removal or inactivation cannot be demonstrated, the inactivated monovalent harvest is tested to demonstrate absence of any contaminant identified in the virus seed.

PROPAGATION AND SINGLE HARVEST

All processing of the cell bank and subsequent cell cultures is done under aseptic conditions in an area where no other cells are being handled at the same time. Approved animal serum (but not human serum) may be used in the cell culture media. Serum and trypsin used in the preparation of cell suspensions or media are shown to be free from extraneous agents. The cell culture media may contain a pH indicator, such as phenol red, and antibiotics at the lowest effective concentration. A sufficient quantity of the cell cultures employed for vaccine production are set aside as uninfected cell cultures (control cells).

Only a single harvest that complies with the following requirements may be used in the preparation of the vaccine.

Identification

The test for antigen content also serves to identify the single harvest.

Bacterial and fungal contamination

Carry out the test for sterility (*2.6.1*), using 10 mL for each medium.

Mycoplasmas (*2.6.7*)

Carry out the test for mycoplasmas, using 10 mL for each medium.

Control cells

The control cells of the production cell culture comply with a test for identification and the requirements for extraneous agents (*2.6.16*).

Haemagglutinin antigen

Determine the haemagglutinin antigen content by a suitable immunochemical method (*2.7.1*).

INACTIVATED AND PURIFIED MONOVALENT HARVEST

The harvest, which may be a pool of several single harvests of the same strain, is inactivated and purified by validated methods. Before or after the inactivation process, the monovalent harvest is concentrated and purified by high-speed centrifugation or another suitable method.

The influenza virus is inactivated by a method that has been demonstrated on 3 consecutive batches to be consistently effective for the manufacturer. The inactivation process shall have been shown to be capable of inactivating the influenza virus without destroying its antigenicity; the process is designed so as to cause minimum alteration of the haemagglutinin and neuraminidase antigens.

If continuous cell lines are used for production, the purification process shall have been validated to reduce consistently host-cell DNA to a suitable level.

Only an inactivated, purified monovalent harvest that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Haemagglutinin antigen

Determine the haemagglutinin antigen content by a suitable immunochemical method (*2.7.1*).

Antigen/total protein ratio

Determine the haemagglutinin antigen content by a suitable immunodiffusion test. Determine the total protein by a validated method. The ratio of haemagglutinin antigen content to total protein content is within the limits approved for the particular product.

Neuraminidase antigen

The presence and type of neuraminidase antigen are confirmed by suitable enzymatic or immunological methods on the first 3 monovalent harvests from each working seed lot.

Sterility (*2.6.1*)

Carry out the test for sterility, using 10 mL for each medium.

Residual infectious virus

Carry out the test described below under Tests.

FINAL BULK VACCINE

Appropriate quantities of the inactivated, purified monovalent pooled harvests are blended to make the final bulk vaccine. An adjuvant may be added.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than 85 per cent and not greater than 115 per cent of the intended amount.

Sterility (*2.6.1*)

Carry out the test for sterility, using 10 mL for each medium.

Residual host-cell DNA

If a continuous cell line is used for virus propagation, the content of residual host-cell DNA, determined using a suitable method, is not greater than 10 ng in the equivalent of a single human dose.

FINAL LOT

The final bulk vaccine is distributed aseptically into sterile, tamper-evident containers. The containers are closed so as to prevent contamination.

Only a final lot that is satisfactory with respect to each of the requirements given below under Tests and Assay may be released for use. Provided that the test for residual infectious virus has been performed with satisfactory results on each inactivated and purified monovalent harvest and that the tests for free formaldehyde, bovine serum albumin and total protein have been performed with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

If the vaccine contains an adjuvant, suitable tests for identity and other relevant quality criteria are carried out on the final lot. These tests may include chemical and physical analysis, determination of particle size and determination of the number of particles per unit volume.

www.webofpharma.com

IDENTIFICATION
The assay serves to confirm the antigenic specificity of the vaccine.

TESTS
Residual infectious virus
Carry out an amplification test for residual infectious influenza virus by inoculating not less than 4 mL of the vaccine into cell cultures of the same type as used for production of the vaccine; incubate for not less than 7 days at 32 ± 2 °C. Inoculate not less than 10 mL of the cell culture harvested medium into a new semi-confluent cell culture and incubate as before. At the end of the incubation period, examine for live virus by a haemagglutination test. If haemagglutination is found for any of the fluids, carry out for that fluid a further passage on cell cultures and test for haemagglutination; no haemagglutination occurs.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L, where applicable.

Bovine serum albumin
Maximum 50 ng per human dose, determined by a suitable immunochemical method (*2.7.1*).

Total protein
Not more than 6 times the total haemagglutinin content of the vaccine as determined in the assay, but in any case, not more than 100 µg of protein per virus strain per human dose.

Sterility (*2.6.1*)
It complies with the test for sterility.

Bacterial endotoxins (*2.6.14*)
Less than 25 IU per human dose.

ASSAY
Determine the content of haemagglutinin antigen by an immunodiffusion test (*2.7.1*), by comparison with a haemagglutinin antigen reference preparation[1] or with an antigen preparation calibrated against it. Carry out the test at 20-25 °C. The confidence limits ($P = 0.95$) are not less than 80 per cent and not more than 125 per cent of the estimated content. The lower confidence limit ($P = 0.95$) is not less than 80 per cent of the amount stated on the label for each strain.

LABELLING
The label states:
— the biological origin of the cells used for the preparation of the vaccine;
— the strain or strains of influenza virus used to prepare the vaccine;
— the method of inactivation;
— the haemagglutinin antigen content, in micrograms per virus strain per dose;
— the season during which the vaccine is intended to protect;
— where applicable, the name and the quantity of adjuvant used.

Ph Eur

[1] *Reference haemagglutinin antigens are available from the National Institute for Biological Standards and Control, Blanche Lane, South Mimms, Potters Bar, Hertfordshire EN6 3QG, Great Britain.*

Inactivated Influenza Vaccine (Split Virion)

(Influenza Vaccine (Split Virion, Inactivated), Ph. Eur. monograph 0158)

The label may state 'Flu'.

When Inactivated Influenza Vaccine or Influenza Vaccine is prescribed or demanded and the form is not stated, Inactivated Influenza Vaccine (Whole Virion), Inactivated Influenza Vaccine (Split Virion) or Inactivated Influenza Vaccine (Surface Antigen) may be dispensed or supplied.

Ph Eur

DEFINITION
Influenza vaccine (split virion, inactivated) is a sterile, aqueous suspension of a strain or strains of influenza virus, type A or B, or a mixture of strains of the 2 types grown individually in fertilised hens' eggs, inactivated and treated so that the integrity of the virus particles has been disrupted without diminishing the antigenic properties of the haemagglutinin and neuraminidase antigens. The stated amount of haemagglutinin antigen for each strain present in the vaccine is 15 µg per dose, unless clinical evidence supports the use of a different amount.

The vaccine is a slightly opalescent liquid.

PRODUCTION
CHOICE OF VACCINE STRAIN
The World Health Organization (WHO) reviews the world epidemiological situation annually and if necessary recommends the strains that correspond to this epidemiological evidence.

Such strains are used in accordance with the regulations in force in the signatory States of the Convention on the Elaboration of a European Pharmacopoeia. It is now common practice to use reassorted strains giving high yields of the appropriate surface antigens. The origin and passage history of virus strains shall be approved by the competent authority.

SUBSTRATE FOR VIRUS PROPAGATION
Influenza virus seed to be used in the production of vaccine is propagated in fertilised eggs from chicken flocks free from specified pathogens (SPF) (*5.2.2*) or in suitable cell cultures (*5.2.4*), such as chick-embryo fibroblasts or chick kidney cells obtained from SPF chicken flocks (*5.2.2*). For production, the virus of each strain is grown in the allantoic cavity of fertilised hens' eggs from healthy flocks.

VIRUS SEED LOT
The production of vaccine is based on a seed-lot system established by subculture of the candidate vaccine virus (CVV). This CVV is the approved virus isolate or reassorted virus supplied by WHO designated laboratories, or established by vaccine manufacturers. Working seed lots represent not more than 15 passages from the CVV.
The final vaccine represents 1 passage from the working seed lot. The haemagglutinin and neuraminidase antigens of each seed lot are identified as originating from the correct strain of influenza virus by suitable methods.

Only a working virus seed lot that complies with the following requirements may be used in the preparation of the monovalent pooled harvest.

Bacterial and fungal contamination
Carry out the test for sterility (*2.6.1*), using 10 mL for each medium.

www.webofpharma.com

Mycoplasmas (*2.6.7*)
Carry out the test for mycoplasmas, using 10 mL.

VIRUS PROPAGATION AND HARVEST
An antimicrobial agent may be added to the inoculum. After incubation at a controlled temperature, the allantoic fluids are harvested and combined to form a monovalent pooled harvest. An antimicrobial agent may be added at the time of harvest. At no stage in the production is penicillin or streptomycin used.

MONOVALENT POOLED HARVEST
To limit the possibility of contamination, inactivation is initiated as soon as possible after preparation. The virus is inactivated by a method that has been demonstrated on 3 consecutive batches to be consistently effective for the manufacturer. The inactivation process shall have been shown to be capable of inactivating the influenza virus without destroying its antigenicity; the process should cause minimum alteration of the haemagglutinin and neuraminidase antigens. The inactivation process shall also have been shown to be capable of inactivating avian leucosis viruses and mycoplasmas. If the monovalent pooled harvest is stored after inactivation, it is held at 5 ± 3 °C.
If formaldehyde solution is used, the concentration does not exceed 0.2 g/L of CH_2O at any time during inactivation; if betapropiolactone is used, the concentration does not exceed 0.1 per cent *V/V* at any time during inactivation.

Before or after the inactivation procedure, the monovalent pooled harvest is concentrated and purified by high-speed centrifugation or other suitable method and the virus particles are disrupted into component subunits by the use of approved procedures. For each new strain, a validation test is carried out to show that the monovalent bulk consists predominantly of disrupted virus particles.

Only a monovalent pooled harvest that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Haemagglutinin antigen
Determine the content of haemagglutinin antigen by an immunodiffusion test (*2.7.1*), by comparison with a haemagglutinin antigen reference preparation or with an antigen preparation calibrated against it[1]. Carry out the test at 20-25 °C.

For some vaccines, the physical form of the haemagglutinin particles prevents quantitative determination by immunodiffusion after inactivation of the virus. For these vaccines, a determination of haemagglutinin antigen is made on the monovalent pooled harvest before inactivation. The production process is validated to demonstrate suitable conservation of haemagglutinin antigen and a suitable tracer is used for formulation, for example, protein content.

Neuraminidase antigen
The presence and type of neuraminidase antigen are confirmed by suitable enzymatic or immunological methods on the first 3 monovalent pooled harvests from each working seed lot.

Sterility (*2.6.1*)
Carry out the test for sterility, using 10 mL for each medium.

Residual infectious virus
Carry out the test described below under Tests.

[1] *Reference haemagglutinin antigens are available from the National Institute for Biological Standards and Control, Blanche Lane, South Mimms, Potters Bar, Hertfordshire EN6 3QG, Great Britain.*

Chemicals used for disruption
Tests are carried out on the monovalent pooled harvest for the chemicals used for disruption, the limits being approved by the competent authority.

FINAL BULK VACCINE
Appropriate quantities of the monovalent pooled harvests are blended to make the final bulk vaccine.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than 85 per cent and not greater than 115 per cent of the intended amount.

Sterility (*2.6.1*)
Carry out the test for sterility, using 10 mL for each medium.

FINAL LOT
The final bulk vaccine is distributed aseptically into sterile, tamper-evident containers. The containers are closed so as to prevent contamination.

Only a final lot that is satisfactory with respect to each of the requirements given below under Tests and Assay may be released for use. Provided that the test for residual infectious virus has been performed with satisfactory results on each monovalent pooled harvest and that the tests for free formaldehyde, ovalbumin and total protein have been performed with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

IDENTIFICATION
The assay serves to confirm the antigenic specificity of the vaccine.

TESTS

Residual infectious virus
Inoculate 0.2 mL of the vaccine into the allantoic cavity of each of 10 fertilised eggs and incubate at 33-37 °C for 3 days. The test is not valid unless at least 8 of the 10 embryos survive. Harvest 0.5 mL of the allantoic fluid from each surviving embryo and pool the fluids. Inoculate 0.2 mL of the pooled fluid into a further 10 fertilised eggs and incubate at 33-37 °C for 3 days. The test is not valid unless at least 8 of the 10 embryos survive. Harvest about 0.1 mL of the allantoic fluid from each surviving embryo and examine each individual harvest for live virus by a haemagglutination test. If haemagglutination is found for any of the fluids, carry out for that fluid a further passage in eggs and test for haemagglutination; no haemagglutination occurs.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L, where applicable.

Ovalbumin
Not more than the quantity stated on the label and in any case not more than 1 µg per human dose, determined by a suitable immunochemical method (*2.7.1*) using a suitable reference preparation of ovalbumin.

Total protein
Not more than 6 times the total haemagglutinin content of the vaccine as determined in the assay, but in any case, not

www.webofpharma.com

more than 100 µg of protein per virus strain per human dose and not more than a total of 300 µg of protein per human dose.

Sterility (*2.6.1*)
It complies with the test for sterility.

Bacterial endotoxins (*2.6.14*)
Less than 100 IU per human dose.

ASSAY
Determine the content of haemagglutinin antigen by an immunodiffusion test (*2.7.1*), by comparison with a haemagglutinin antigen reference preparation or with an antigen preparation calibrated against it[(1)]. Carry out the test at 20-25 °C. The confidence limits (P = 0.95) are not less than 80 per cent and not more than 125 per cent of the estimated haemagglutinin antigen content. The lower confidence limit (P = 0.95) is not less than 80 per cent of the amount stated on the label for each strain.

For some vaccines, quantitative determination of haemagglutinin antigen with respect to available reference preparations is not possible. An immunological identification of the haemagglutinin antigen and a semi-quantitative determination are carried out instead by suitable methods.

LABELLING
The label states:
- that the vaccine has been prepared on eggs;
- the strain or strains of influenza virus used to prepare the vaccine;
- the method of inactivation;
- the haemagglutinin antigen content in micrograms per virus strain per dose;
- the maximum amount of ovalbumin;
- the season during which the vaccine is intended to protect.

Ph Eur

Inactivated Influenza Vaccine (Surface Antigen)

(Influenza Vaccine (Surface Antigen, Inactivated), Ph. Eur. monograph 0869)

The label may state 'Flu' or 'Flu(adj)' as appropriate.

When Inactivated Influenza Vaccine or Influenza Vaccine is prescribed or demanded and the form is not stated, Inactivated Influenza Vaccine (Whole Virion), Inactivated Influenza Vaccine (Split Virion) or Inactivated Influenza Vaccine (Surface Antigen) may be dispensed or supplied.

Ph Eur

DEFINITION
Influenza vaccine (surface antigen, inactivated) is a sterile suspension of a strain or strains of influenza virus, type A or B, or a mixture of strains of the 2 types grown individually in fertilised hens' eggs, inactivated and treated so that the preparation consists predominantly of haemagglutinin and neuraminidase antigens, without diminishing the antigenic properties of these antigens. The stated amount of haemagglutinin antigen for each strain present in the vaccine is 15 µg per dose, unless clinical evidence supports the use of a different amount. The vaccine may contain an adjuvant.

PRODUCTION
CHOICE OF VACCINE STRAIN
The World Health Organization (WHO) reviews the world epidemiological situation annually and if necessary recommends the strains that correspond to this epidemiological evidence.

Such strains are used in accordance with the regulations in force in the signatory states of the Convention on the Elaboration of a European Pharmacopoeia. It is now common practice to use reassorted strains giving high yields of the appropriate surface antigens. The origin and passage history of virus strains shall be approved by the competent authority.

SUBSTRATE FOR VIRUS PROPAGATION
Influenza virus seed to be used in the production of vaccine is propagated in fertilised eggs from chicken flocks free from specified pathogens (SPF) (*5.2.2*) or in suitable cell cultures (*5.2.4*), such as chick-embryo fibroblasts or chick kidney cells obtained from SPF chicken flocks (*5.2.2*).
For production, the virus of each strain is grown in the allantoic cavity of fertilised hens' eggs from healthy flocks.

VIRUS SEED LOT
The production of vaccine is based on a seed-lot system established by subculture of the candidate vaccine virus (CVV). This CVV is the approved virus isolate or reassorted virus supplied by WHO designated laboratories, or established by vaccine manufacturers. Working seed lots represent not more than 15 passages from the CVV.
The final vaccine represents 1 passage from the working seed lot. The haemagglutinin and neuraminidase antigens of each seed lot are identified as originating from the correct strain of influenza virus by suitable methods.

Only a working virus seed lot that complies with the following requirements may be used in the preparation of the monovalent pooled harvest.

Bacterial and fungal contamination
Carry out the test for sterility (*2.6.1*), using 10 mL for each medium.

Mycoplasmas (*2.6.7*)
Carry out the test for mycoplasmas, using 10 mL.

VIRUS PROPAGATION AND HARVEST
An antimicrobial agent may be added to the inoculum. After incubation at a controlled temperature, the allantoic fluids are harvested and combined to form a monovalent pooled harvest. An antimicrobial agent may be added at the time of harvest. At no stage in the production is penicillin or streptomycin used.

MONOVALENT POOLED HARVEST
To limit the possibility of contamination, inactivation is initiated as soon as possible after preparation. The virus is inactivated by a method that has been demonstrated on 3 consecutive batches to be consistently effective for the manufacturer. The inactivation process shall have been shown to be capable of inactivating the influenza virus without destroying its antigenicity; the process should cause minimum alteration of the haemagglutinin and neuraminidase antigens. The inactivation process shall also have been shown to be capable of inactivating avian leucosis viruses and mycoplasmas. If the monovalent pooled harvest is stored after inactivation, it is held at 5 ± 3 °C.
If formaldehyde solution is used, the concentration does not exceed 0.2 g/L of CH_2O at any time during inactivation; if betapropiolactone is used, the concentration does not exceed 0.1 per cent *V/V* at any time during inactivation.

www.webofpharma.com

Before or after the inactivation process, the monovalent pooled harvest is concentrated and purified by high-speed centrifugation or other suitable method. Virus particles are disrupted into component subunits by approved procedures and further purified so that the monovalent bulk consists mainly of haemagglutinin and neuraminidase antigens.

Only a monovalent pooled harvest that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Haemagglutinin antigen
Determine the content of haemagglutinin antigen by an immunodiffusion test (*2.7.1*), by comparison with a haemagglutinin antigen reference preparation or with an antigen preparation calibrated against it[1]. Carry out the test at 20-25 °C.

Neuraminidase antigen
The presence and type of neuraminidase antigen are confirmed by suitable enzymatic or immunological methods on the first 3 monovalent pooled harvests from each working seed lot.

Sterility (*2.6.1*)
Carry out the test for sterility, using 10 mL for each medium.

Residual infectious virus
Carry out the test described below under Tests.

Purity
The purity of the monovalent pooled harvest is examined by polyacrylamide gel electrophoresis or by other approved techniques. Mainly haemagglutinin and neuraminidase antigens shall be present.

Chemicals used for disruption and purification
Tests are carried out on the monovalent pooled harvest for the chemicals used for disruption and purification, the limits being approved by the competent authority.

FINAL BULK VACCINE
Appropriate quantities of the monovalent pooled harvests are blended to make the final bulk vaccine. An adjuvant may be added.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than 85 per cent and not greater than 115 per cent of the intended amount.

Sterility (*2.6.1*)
Carry out the test for sterility, using 10 mL for each medium.

FINAL LOT
The final bulk vaccine is distributed aseptically into sterile, tamper-evident containers. The containers are closed so as to prevent contamination.

Only a final lot that is satisfactory with respect to each of the requirements given below under Tests and Assay may be released for use. Provided that the test for residual infectious virus has been performed with satisfactory results on each monovalent pooled harvest and that the tests for free formaldehyde, ovalbumin and total protein have been performed with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

If the ovalbumin and formaldehyde content cannot be determined on the final lot, owing to interference from the adjuvant, they are determined on the monovalent pooled harvest, the acceptance limits being set to ensure that the limits for the final product will not be exceeded.

If the vaccine contains an adjuvant, suitable tests for identity and other relevant quality criteria are carried out on the final lot. These tests may include chemical and physical analysis, determination of particle size and determination of the number of particles per unit volume.

IDENTIFICATION
The assay serves to confirm the antigenic specificity of the vaccine.

TESTS

Residual infectious virus
Inoculate 0.2 mL of the vaccine into the allantoic cavity of each of 10 fertilised eggs and incubate at 33-37 °C for 3 days. The test is not valid unless at least 8 of the 10 embryos survive. Harvest 0.5 mL of the allantoic fluid from each surviving embryo and pool the fluids. Inoculate 0.2 mL of the pooled fluid into a further 10 fertilised eggs and incubate at 33-37 °C for 3 days. The test is not valid unless at least 8 of the 10 embryos survive. Harvest about 0.1 mL of the allantoic fluid from each surviving embryo and examine each individual harvest for live virus by a haemagglutination test. If haemagglutination is found for any of the fluids, carry out for that fluid a further passage in eggs and test for haemagglutination; no haemagglutination occurs.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L, where applicable.

Ovalbumin
Not more than the quantity stated on the label and in any case not more than 1 µg per human dose, determined by a suitable immunochemical method (*2.7.1*) using a suitable reference preparation of ovalbumin.

Total protein
Not more than 40 µg of protein other than haemagglutinin per virus strain per human dose and not more than a total of 120 µg of protein other than haemagglutinin per human dose.

Sterility
It complies with the test for sterility (*2.6.1*).

Bacterial endotoxins (*2.6.14*)
Less than 100 IU per human dose.

ASSAY
Determine the content of haemagglutinin antigen by an immunodiffusion test (*2.7.1*), by comparison with a haemagglutinin antigen reference preparation or with an antigen preparation calibrated against it[1]. Carry out the test at 20-25 °C. The confidence limits (P = 0.95) are not less than 80 per cent and not more than 125 per cent of the estimated content. The lower confidence limit (P = 0.95) haemagglutinin antigen is not less than 80 per cent of the amount stated on the label for each strain.

[1] *Reference haemagglutinin antigens are available from the National Institute for Biological Standards and Control, Blanche Lane, South Mimms, Potters Bar, Hertfordshire EN6 3QG, Great Britain.*

www.webofpharma.com

LABELLING

The label states:

— that the vaccine has been prepared on eggs;
— the strain or strains of influenza virus used to prepare the vaccine;
— the method of inactivation;
— the haemagglutinin antigen content, in micrograms per virus strain per dose;
— the season during which the vaccine is intended to protect;
— the maximum amount of ovalbumin;
— where applicable, the name and the quantity of adjuvant used.

Ph Eur

Influenza Vaccine (Surface Antigen, Inactivated, Prepared in Cell Cultures)

(Ph. Eur. monograph 2149)

Ph Eur

DEFINITION

Influenza vaccine (surface antigen, inactivated, prepared in cell cultures) is a sterile, aqueous suspension of a strain or strains of influenza virus, type A or B, or a mixture of strains of the 2 types grown individually in cell cultures, inactivated and treated so that the preparation consists predominantly of haemagglutinin and neuraminidase antigens, preserving adequate antigenic properties of these antigens. The stated amount of haemagglutinin antigen for each strain present in the vaccine is 15 µg per dose, unless clinical evidence supports the use of a different amount. The vaccine is a clear or slightly opalescent liquid. The vaccine may contain an adjuvant. This monograph applies to vaccines produced in diploid or continuous cell lines of mammalian origin.

PRODUCTION

GENERAL PROVISIONS

Production of the vaccine is based on a virus seed-lot system and a cell-bank system. The production method shall have been shown to yield consistently vaccines that comply with the requirements for immunogenicity, safety and stability.

The production method is validated to demonstrate suitable reduction of residual host-cell protein. With the agreement of the competent authority and for each specific product, routine testing for residual host-cell proteins may be omitted based on the results of validation studies for the product. Guidance on the principles of such validation studies is given, for example, in the monograph *Products of recombinant DNA technology (0784)*, in particular in the sections 'Validation of the production process - Extraction and purification' and 'Production consistency - Host-cell-derived proteins'.

CHOICE OF VACCINE STRAIN

The World Health Organization (WHO) reviews the world epidemiological situation annually and if necessary recommends new strains corresponding to this epidemiological evidence.

Such strains are used in accordance with the regulations in force in the signatory states of the Convention on the Elaboration of a European Pharmacopoeia. It is now common practice to use reassorted strains giving high yields of the appropriate surface antigens. The origin and passage history of virus strains shall be approved by the competent authority.

SUBSTRATE FOR VIRUS PROPAGATION

Influenza virus used in the preparation of seed lots is propagated in fertilised eggs from chicken flocks free from specified pathogens (SPF) (*5.2.2*) or in suitable cell cultures (*5.2.3*), such as chick-embryo fibroblasts, chick kidney cells obtained from SPF chicken flocks (*5.2.2*), or a diploid or continuous cell line. The final passage for establishment of the working seed lot is prepared in the cell line used for routine production. For this production, the virus of each strain is propagated in a diploid or continuous cell line (*5.2.3*).

VIRUS SEED LOT

The production of vaccine is based on a seed-lot system established by subculture of the candidate vaccine virus (CVV). This CVV is the approved virus isolate or reassorted virus supplied by WHO designated laboratories, or established by vaccine manufacturers. Each of the strains of influenza virus used shall be identified by historical records that include information on the origin of the strain and its subsequent manipulation. Working seed lots represent not more than 15 passages from the CVV. The final vaccine represents 1 passage from the working seed lot.

Only a seed lot that complies with the following requirements may be used for virus propagation.

Identification

The haemagglutinin and neuraminidase antigens of each master and working seed lot are identified as originating from the correct strain of influenza virus by suitable methods.

Virus concentration

The virus concentration of each working seed lot is determined. Where applicable, the virus concentration of each master seed lot is determined.

Extraneous agents (*2.6.16*)

The working seed lots comply with the requirements for seed lots. It is recognised that due to a seasonal change in one or more of the influenza vaccine strains, timely testing of a virus seed for extraneous agents using *in vitro* tests in cell culture and *in vivo* tests may be problematic (e.g. duration of *in vivo* tests, timely availability of specific neutralising antisera). In agreement with the competent authority, and in light of a risk assessment, rapid assays (e.g. multiplex PCR; high-throughput sequencing methods) may be applied following validation.

Such risk assessment and validation includes more general considerations on potential contaminants of the virus isolates, the susceptibility of the cell substrate to such viruses and the capacity of the production process for viral removal or inactivation; validation also includes comparative data on testing of seeds using *in vitro* tests in cell culture and/or *in vivo* tests according to general chapter *2.6.16* and the proposed rapid assays. Each rapid assay must be shown to be suitable for its intended use by appropriate analytical validation. The risk assessment is reviewed when new information becomes available on potential viral contaminants. Where PCR is used, the justification of the chosen panel of extraneous agents tested for is provided to the competent authority within the annual update. This update also includes vaccine strain-specific aspects such as specific PCR inhibitory effects.

www.webofpharma.com

If an agent is detected in a virus seed and the mammalian cells used for production are shown to be susceptible to this agent, the virus seed is not used for vaccine production.

If an agent is detected in a virus seed and the mammalian cells are not susceptible to the agent, validation of the production process to demonstrate removal or inactivation of the agent is carried out. If removal or inactivation cannot be demonstrated, the inactivated monovalent harvest is tested to demonstrate absence of any contaminant identified in the virus seed.

PROPAGATION AND SINGLE HARVEST

All processing of the cell bank and subsequent cell cultures is done under aseptic conditions in an area where no other cells are being handled at the same time. Approved animal serum (but not human serum) may be used in the cell culture media. Serum and trypsin used in the preparation of cell suspensions or media are shown to be free from extraneous agents. The cell culture media may contain a pH indicator, such as phenol red, and antibiotics at the lowest effective concentration. Not less than 500 mL of the cell cultures employed for vaccine production are set aside as uninfected cell cultures (control cells).

Only a single harvest that complies with the following requirements may be used in the preparation of the vaccine.

Identification

The test for antigen content also serves to identify the single harvest.

Bacterial and fungal contamination

Carry out the test for sterility (*2.6.1*), using 10 mL for each medium.

Mycoplasmas (*2.6.7*)

Carry out the test for mycoplasmas, using 10 mL for each medium.

Control cells

The control cells of the production cell culture comply with a test for identification and the requirements for extraneous agents (*2.6.16*).

Haemagglutinin antigen

Determine the haemagglutinin antigen content by a suitable immunochemical method (*2.7.1*).

INACTIVATED AND PURIFIED MONOVALENT HARVEST

The harvest, which may be a pool of several single harvests of the same strain, is inactivated and purified by validated methods. Before or after the inactivation process, the monovalent harvest is concentrated and purified by high-speed centrifugation or another suitable method.

The influenza virus is inactivated by a method that has been demonstrated on 3 consecutive batches to be consistently effective for the manufacturer. The inactivation process shall have been shown to be capable of inactivating the influenza virus without destroying its antigenicity; the process is designed so as to cause minimum alteration of the haemagglutinin and neuraminidase antigens.

Virus particles are disrupted into component subunits by approved procedures and further purified so that the monovalent bulk consists mainly of haemagglutinin and neuraminidase antigens.

If continuous cell lines are used for production, the purification process shall have been validated to reduce consistently host-cell DNA to a suitable level.

Only an inactivated, purified monovalent harvest that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Haemagglutinin antigen

Determine the haemagglutinin antigen content by a suitable immunochemical method (*2.7.1*).

Antigen/total protein ratio

Determine the haemagglutinin antigen content by a suitable immunodiffusion test. Determine the total protein by a validated method. The ratio of haemagglutinin antigen content to total protein content is within the limits approved for the particular product.

Neuraminidase antigen

The presence and type of neuraminidase antigen are confirmed by suitable enzymatic or immunological methods on the first 3 monovalent harvests from each working seed lot.

Sterility (*2.6.1*)

Carry out the test for sterility, using 10 mL for each medium.

Residual infectious virus

Carry out the test described below under Tests.

Purity

The purity of the monovalent harvest is examined by polyacrylamide gel electrophoresis or by other approved techniques. Mainly haemagglutinin and neuraminidase antigens are present.

Chemicals used for disruption and purification

Tests are carried out on the monovalent harvest for the chemicals used for disruption and purification, unless validation of the process has demonstrated total clearance. The concentration must not exceed the limits approved by the competent authority for the particular product.

FINAL BULK VACCINE

Appropriate quantities of the inactivated, purified monovalent pooled harvests are blended to make the final bulk vaccine. An adjuvant may be added.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than 85 per cent and not greater than 115 per cent of the intended amount.

Sterility (*2.6.1*)

Carry out the test for sterility, using 10 mL for each medium.

Residual host-cell DNA

If a continuous cell line is used for virus propagation, the content of residual host-cell DNA, determined using a suitable method, is not greater than 10 ng in the equivalent of a single human dose.

FINAL LOT

The final bulk vaccine is distributed aseptically into sterile, tamper-evident containers. The containers are closed so as to prevent contamination.

Only a final lot that is satisfactory with respect to each of the requirements given below under Tests and Assay may be released for use. Provided that the test for residual infectious virus has been performed with satisfactory results on each inactivated and purified monovalent harvest and that the tests for free formaldehyde, bovine serum albumin and total

www.webofpharma.com

protein have been performed with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

If the vaccine contains an adjuvant, suitable tests for identity and other relevant quality criteria are carried out on the final lot. These tests may include chemical and physical analysis, determination of particle size and determination of the number of particles per unit volume.

IDENTIFICATION

The assay serves to confirm the antigenic specificity of the vaccine.

TESTS

Residual infectious virus

Carry out an amplification test for residual infectious influenza virus by inoculating not less than 0.2 mL of the vaccine into cell cultures of the same type as used for production of the vaccine; incubate for not less than 4 days at 37 °C. Inoculate not less than 0.2 mL of the cell culture harvested medium into a new semiconfluent cell culture and incubate as before. At the end of the incubation period, examine for live virus by a haemagglutination test.
If haemagglutination is found for any of the fluids, carry out for that fluid a further passage on cell cultures and test for haemagglutination; no haemagglutination occurs.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Free formaldehyde (*2.4.18*)

Maximum 0.2 g/L, where applicable.

Bovine serum albumin

Maximum 50 ng per human dose, determined by a suitable immunochemical method (*2.7.1*).

Total protein

Maximum 40 µg of protein other than haemagglutinin per virus strain per human dose.

Sterility (*2.6.1*)

It complies with the test for sterility.

Bacterial endotoxins (*2.6.14*)

Less than 25 IU per human dose.

ASSAY

Determine the content of haemagglutinin antigen by an immunodiffusion test (*2.7.1*), by comparison with a haemagglutinin antigen reference preparation[1] or with an antigen preparation calibrated against it. Carry out the test at 20-25 °C. The confidence limits ($P = 0.95$) are not less than 80 per cent and not more than 125 per cent of the estimated content. The lower confidence limit ($P = 0.95$) is not less than 80 per cent of the amount stated on the label for each strain.

LABELLING

The label states:
- the biological origin of the cells used for the preparation of the vaccine;
- the strain or strains of influenza virus used to prepare the vaccine;
- the method of inactivation;
- the haemagglutinin antigen content, in micrograms per virus strain per dose;
- the season during which the vaccine is intended to protect;
- where applicable, the name and the quantity of adjuvant used.

Ph Eur

[1] *Reference haemagglutinin antigens are available from the National Institute for Biological Standards and Control, Blanche Lane, South Mimms, Potters Bar, Hertfordshire EN6 3QG, Great Britain.*

Influenza Vaccine (Surface Antigen, Inactivated, Virosome)

(Ph. Eur. monograph 2053)

The label may state 'Flu'.

Ph Eur

DEFINITION

Influenza vaccine (surface antigen, inactivated, virosome) is a sterile, aqueous suspension of a strain or strains of influenza virus, type A or B, or a mixture of strains of the 2 types grown individually in fertilised hens' eggs, inactivated and treated so that the preparation consists predominantly of haemagglutinin and neuraminidase antigens reconstituted to virosomes and without diminishing the antigenic properties of the antigens. The stated amount of haemagglutinin antigen for each strain present in the vaccine is 15 µg per dose, unless clinical evidence supports the use of a different amount.

The vaccine is a slightly opalescent liquid.

PRODUCTION

CHOICE OF VACCINE STRAIN

The World Health Organization (WHO) reviews the world epidemiological situation annually and if necessary recommends the strains that correspond to this epidemiological evidence.

Such strains are used in accordance with the regulations in force in the signatory states of the Convention on the Elaboration of a European Pharmacopoeia. It is now common practice to use reassorted strains giving high yields of the appropriate surface antigens. The origin and passage history of virus strains shall be approved by the competent authority.

SUBSTRATE FOR VIRUS PROPAGATION

Influenza virus seed to be used in the production of vaccine is propagated in fertilised eggs from chicken flocks free from specified pathogens (SPF) (*5.2.2*) or in suitable cell cultures (*5.2.4*), such as chick-embryo fibroblasts or chick kidney cells obtained from SPF chicken flocks (*5.2.2*). For production, the virus of each strain is grown in the allantoic cavity of fertilised hens' eggs from healthy flocks.

VIRUS SEED LOT

The production of vaccine is based on a seed lot system established by subculture of the candidate vaccine virus (CVV). This CVV is the approved virus isolate or reassorted virus supplied by WHO designated laboratories, or established by vaccine manufacturers. Working seed lots represent not more than 15 passages from the CVV.
The final vaccine represents 1 passage from the working seed lot. The haemagglutinin and neuraminidase antigens of each seed lot are identified as originating from the correct strain of influenza virus by suitable methods.

www.webofpharma.com

Only a working virus seed lot that complies with the following requirements may be used in the preparation of the monovalent pooled harvest.

Bacterial and fungal contamination
Carry out the test for sterility (*2.6.1*), using 10 mL for each medium.

Mycoplasmas (*2.6.7*)
Carry out the test for mycoplasmas, using 10 mL.

VIRUS PROPAGATION AND HARVEST
An antimicrobial agent may be added to the inoculum. After incubation at a controlled temperature, the allantoic fluids are harvested and combined to form a monovalent pooled harvest. An antimicrobial agent may be added at the time of harvest.

MONOVALENT POOLED HARVEST
To limit the possibility of contamination, inactivation is initiated as soon as possible after preparation. The virus is inactivated by a method that has been demonstrated on 3 consecutive batches to be consistently effective for the manufacturer. The inactivation process shall have been shown to be capable of inactivating the influenza virus without destroying its antigenicity; the process is designed so as to cause minimum alteration of the haemagglutinin and neuraminidase antigens. The inactivation process shall also have been shown to be capable of inactivating avian leucosis viruses and mycoplasmas. If the monovalent pooled harvest is stored after inactivation, it is held at a temperature of 5 ± 3 °C. If formaldehyde solution is used, the concentration does not exceed 0.2 g/L of CH_2O at any time during inactivation; if betapropiolactone is used, the concentration does not exceed 0.1 per cent *V/V* at any time during inactivation.

Before or after the inactivation process, the monovalent pooled harvest is concentrated and purified by high-speed centrifugation or another suitable method.

Only a monovalent pooled harvest that complies with the following requirements may be used for the preparation of virosomes.

Provided the tests for haemagglutinin antigen, neuraminidase antigen and residual infectious virus have been carried out with satisfactory results on the monovalent virosomal preparation, they may be omitted on the monovalent pooled harvest when the manufacturing process is continuous between the monovalent pooled harvest and the monovalent virosomal preparation.

Haemagglutinin antigen
Determine the content of haemagglutinin antigen by an immunodiffusion test (*2.7.1*), by comparison with a haemagglutinin antigen reference preparation[1] or with an antigen preparation calibrated against it. Carry out the test at 20-25 °C.

Neuraminidase antigen
The presence and type of neuraminidase antigen are confirmed by suitable enzymatic or immunological methods on the first 3 monovalent pooled harvests from each working seed lot.

Residual infectious virus
Carry out the test described under Tests.

PREPARATION OF MONOVALENT VIROSOMES
Virus particles are disrupted into component subunits by approved procedures and further purified so that the monovalent bulk consists mainly of haemagglutinin and neuraminidase antigens. Additional phospholipids may be added and virosomes may be formed by removal of the detergent either by adsorption chromatography or another suitable technique. Several monovalent virosomal preparations may be pooled.

Only a monovalent virosomal preparation that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Haemagglutinin antigen
Determine the content of haemagglutinin antigen by an immunodiffusion test (*2.7.1*), by comparison with a haemagglutinin antigen reference preparation[1] or with an antigen preparation calibrated against it. Carry out the test at 20-25 °C.

Neuraminidase antigen
The presence and type of neuraminidase antigen are confirmed by suitable enzymatic or immunological methods on the first 3 virosomal preparations from each working seed lot.

Residual infectious virus
Carry out the test described under Tests. Provided this test has been carried out with satisfactory results on the monovalent pooled harvest, it may be omitted on the preparation of monovalent virosomes.

Sterility (*2.6.1*)
Carry out the test for sterility, using 10 mL for each medium.

Purity
The purity of the monovalent virosomal preparation is examined by polyacrylamide gel electrophoresis (*2.2.31*) or by other approved techniques. Mainly haemagglutinin and neuraminidase antigens are present.

Chemicals used for disruption and purification
Tests for the chemicals used for disruption and purification are carried out on the monovalent virosomal preparation, the limits being approved by the competent authority.

Phospholipids
The content and identity of the phospholipids are determined by suitable immunochemical or physico-chemical methods.

Ratio of haemagglutinin to phospholipid
The ratio of haemagglutinin content to phospholipid content is within the limits approved for the particular product.

Virosome size
The average virosome diameter, determined by a suitable method such as photon-correlation spectroscopy, is not less than 100 nm and not greater than 300 nm.
The polydispersity index is not greater than 0.4.

FINAL BULK VACCINE
Appropriate quantities of the monovalent virosomal preparations are blended to make the final bulk vaccine.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The content is not less than 85 per cent and not greater than 115 per cent of the intended amount.

[1] *Reference haemagglutinin antigens are available from the National Institute for Biological Standards and Control, Blanche Lane, South Mimms, Potters Bar, Hertfordshire EN6 3QG, Great Britain.*

www.webofpharma.com

Sterility (*2.6.1*)
Carry out the test for sterility, using 10 mL for each medium.

FINAL LOT
The final bulk vaccine is distributed aseptically into sterile, tamper-evident containers. The containers are closed so as to prevent contamination.

Only a final lot that is satisfactory with respect to each of the requirements given under Tests and Assay may be released for use. Provided that the test for residual infectious virus has been performed with satisfactory results on each monovalent pooled harvest or, where appropriate, on the monovalent virosomal preparations, and that the tests for phospholipids, ratio of haemagglutinin to phospholipid, free formaldehyde, ovalbumin and total protein have been performed with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

IDENTIFICATION
The assay serves to confirm the antigenic specificity of the vaccine.

TESTS

Residual infectious virus
Inoculate 0.2 mL of the vaccine into the allantoic cavity of each of 10 fertilised eggs and incubate at 33-37 °C for 3 days. The test is not valid unless at least 8 of the 10 embryos survive. Harvest 0.5 mL of the allantoic fluid from each surviving embryo and pool the fluids. Inoculate 0.2 mL of the pooled fluid into a further 10 fertilised eggs and incubate at 33-37 °C for 3 days. The test is not valid unless at least 8 of the 10 embryos survive. Harvest about 0.1 mL of the allantoic fluid from each surviving embryo and examine each individual harvest for live virus by a haemagglutination test. If haemagglutination is found for any of the fluids, carry out for that fluid a further passage in eggs and test for haemagglutination; no haemagglutination occurs.

pH (*2.2.3*)
6.5 to 7.8

Phospholipids
The content and identity of the phospholipids is determined by a suitable immunochemical or physico-chemical method.

Ratio of haemagglutinin to phospholipid
The ratio of haemagglutinin content to phospholipid content is within the limits approved for the particular product.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L, where applicable.

Ovalbumin
Not more than the quantity stated on the label and in any case not more than 1 µg per human dose, determined by a suitable immunochemical method (*2.7.1*) using a suitable reference preparation of ovalbumin.

Total protein
Not more than 40 µg of protein other than haemagglutinin per virus strain per human dose, and not more than a total of 120 µg of protein other than hemagglutinin per human dose.

Sterility (*2.6.1*)
It complies with the test for sterility.

Virosome size
The average virosome diameter, determined by a suitable method such as photon-correlation spectroscopy, is not less than 100 nm and not greater than 300 nm.
The polydispersity index is not greater than 0.4.

Bacterial endotoxins (*2.6.14*)
Less than 100 IU per human dose.

ASSAY
Determine the content of haemagglutinin antigen by an immunodiffusion test (*2.7.1*), by comparison with a haemagglutinin antigen reference preparation[1] or with an antigen preparation calibrated against it. Carry out the test at 20-25 °C. The confidence limits (P = 0.95) are not less than 80 per cent and not more than 125 per cent of the estimated haemagglutinin antigen content. The lower confidence limit (P = 0.95) is not less than 80 per cent of the amount stated on the label for each strain.

LABELLING
The label states:
— that the vaccine has been prepared on eggs;
— the strain or strains of influenza virus used to prepare the vaccine;
— the method of inactivation;
— the haemagglutinin antigen content, in micrograms per virus strain per dose;
— the maximum amount of ovalbumin;
— the season during which the vaccine is intended to protect.

Ph Eur

Measles Vaccine, Live

(Measles Vaccine (Live), Ph. Eur. monograph 0213)

The label may state 'Measles'.

Ph Eur

DEFINITION
Measles vaccine (live) is a freeze-dried preparation of a suitable attenuated strain of measles virus. The vaccine is reconstituted immediately before use, as stated on the label, to give a clear liquid that may be coloured owing to the presence of a pH indicator.

PRODUCTION
The production of vaccine is based on a virus seed-lot system and, if the virus is propagated in human diploid cells, a cell-bank system. The production method shall have been shown to yield consistently live measles vaccines of adequate immunogenicity and safety in man. Unless otherwise justified and authorised, the virus in the final vaccine shall have undergone no more passages from the master seed lot than were used to prepare the vaccine shown in clinical studies to be satisfactory with respect to safety and efficacy; even with authorised exceptions, the number of passages beyond the level used for clinical studies shall not exceed 5.

The potential neurovirulence of the vaccine strain is considered during preclinical development, based on available epidemiological data on neurovirulence and neurotropism, primarily for the wild-type virus. In light of this, a risk

[1] *Reference haemagglutinin antigens are available from the National Institute for Biological Standards and Control, Blanche Lane, South Mimms, Potters Bar, Hertfordshire EN6 3QG, Great Britain.*

www.webofpharma.com

analysis is carried out. Where necessary and if available, a test is carried out on the vaccine strain using an animal model that differentiates wild-type and attenuated virus; tests on strains of intermediate attenuation may also be needed.

SUBSTRATE FOR VIRUS PROPAGATION

The virus is propagated in human diploid cells (*5.2.3*) or in cultures of chick-embryo cells derived from a chicken flock free from specified pathogens (*5.2.2*).

SEED LOT

The strain of measles virus used shall be identified by historical records that include information on the origin of the strain and its subsequent manipulation. Virus seed lots are prepared in large quantities and stored at temperatures below −20 °C if freeze-dried, or below −60 °C if not freeze-dried.

Only a seed lot that complies with the following requirements may be used for virus propagation.

Identification

The master and working seed lots are identified as measles virus by serum neutralisation in cell culture, using specific antibodies.

Virus concentration

The virus concentration of the master and working seed lots is determined to monitor consistency of production.

Extraneous agents (*2.6.16*)

The working seed lot complies with the requirements for seed lots.

PROPAGATION AND HARVEST

All processing of the cell bank and subsequent cell cultures is done under aseptic conditions in an area where no other cells are handled during production. Suitable animal (but not human) serum may be used in the growth medium, but the final medium for maintaining cells during virus multiplication does not contain animal serum. Serum and trypsin used in the preparation of cell suspensions and culture media are shown to be free from extraneous agents. The cell culture medium may contain a pH indicator such as phenol red and suitable antibiotics at the lowest effective concentration. It is preferable to have a substrate free from antibiotics during production. Not less than 500 mL of the production cell cultures is set aside as uninfected cell cultures (control cells). The viral suspensions are harvested at a time appropriate to the strain of virus being used.

Only a single harvest that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Identification

The single harvest contains virus that is identified as measles virus by serum neutralisation in cell culture, using specific antibodies.

Virus concentration

The virus concentration in the single harvest is determined as prescribed under Assay to monitor consistency of production and to determine the dilution to be used for the final bulk vaccine.

Extraneous agents (*2.6.16*)

The single harvest complies with the tests for extraneous agents.

Control cells

If human diploid cells are used for production, the control cells comply with a test for identification. They comply with the tests for extraneous agents (*2.6.16*).

FINAL BULK VACCINE

Virus harvests that comply with the above tests are pooled and clarified to remove cells. A suitable stabiliser may be added and the pooled harvests diluted as appropriate.

Only a final bulk vaccine that complies with the following requirement may be used in the preparation of the final lot.

Bacterial and fungal contamination

The final bulk vaccine complies with the test for sterility (*2.6.1*), carried out using 10 mL for each medium.

FINAL LOT

A minimum virus concentration for release of the product is established such as to ensure, in light of stability data, that the minimum concentration stated on the label will be present at the end of the period of validity.

Only a final lot that complies with the requirements for minimum virus concentration for release, with the following requirement for thermal stability and with each of the requirements given below under Identification and Tests may be released for use. Provided that the test for bovine serum albumin has been carried out with satisfactory results on the final bulk vaccine, it may be omitted on the final lot.

Thermal stability

Maintain at least 3 vials of the final lot of freeze-dried vaccine in the dry state at 37 ± 1 °C for 7 days. Determine the virus concentration as described under Assay in parallel for the heated vaccine and for vaccine stored at the temperature recommended for storage. The virus concentration of the heated vaccine is not more than 1.0 $\log_{10}$ lower than that of the unheated vaccine.

IDENTIFICATION

When the vaccine reconstituted as stated on the label is mixed with specific measles antibodies, it is no longer able to infect susceptible cell cultures.

TESTS

Bacterial and fungal contamination

The reconstituted vaccine complies with the test for sterility (*2.6.1*).

Bovine serum albumin

Not more than 50 ng per single human dose, determined by a suitable immunochemical method (*2.7.1*).

Water (*2.5.12*)

Not more than 3.0 per cent, determined by the semi-micro determination of water.

ASSAY

Titrate the vaccine for infective virus, using at least 3 separate vials of vaccine and inoculating a suitable number of wells for each dilution step. Titrate 1 vial of an appropriate virus reference preparation in triplicate to validate each assay. The virus concentration of the reference preparation is monitored using a control chart and a titre is established on a historical basis by each laboratory. The relation with the appropriate European Pharmacopoeia Biological Reference Preparation is established and monitored at regular intervals if a manufacturer's reference preparation is used. Calculate the individual virus concentration for each vial of vaccine and for each replicate of the reference preparation as well as the corresponding combined virus concentrations, using the usual statistical methods (for example, *5.3*). The combined estimate of the virus concentration for the 3 vials of vaccine is not less than that stated on the label; the minimum virus concentration stated on the label is not less than 3.0 $\log_{10}$ $CCID_{50}$ per single human dose.

www.webofpharma.com

The assay is not valid if:
— the confidence interval ($P = 0.95$) of the estimated virus concentration of the reference preparation for the 3 replicates combined is greater than ± 0.3 $\log_{10}$ $CCID_{50}$;
— the virus concentration of the reference preparation differs by more than 0.5 $\log_{10}$ $CCID_{50}$ from the established value.

The assay is repeated if the confidence interval ($P = 0.95$) of the combined virus concentration of the vaccine is greater than ± 0.3 $\log_{10}$ $CCID_{50}$; data obtained from valid assays only are combined by the usual statistical methods (for example, *5.3*) to calculate the virus concentration of the sample. The confidence interval ($P = 0.95$) of the combined virus concentration is not greater than ± 0.3 $\log_{10}$ $CCID_{50}$.

Measles vaccine (live) BRP is suitable for use as a reference preparation.

Where justified and authorised, different assay designs may be used; this may imply the application of different validity and acceptance criteria. However, the vaccine must comply if tested as described above.

LABELLING

The label states:
— the strain of virus used for the preparation of the vaccine;
— the type and origin of the cells used for the preparation of the vaccine;
— the minimum virus concentration;
— that contact between the vaccine and disinfectants is to be avoided.

Ph Eur

Measles, Mumps and Rubella Vaccine, Live

(Measles, Mumps and Rubella Vaccine (Live), Ph. Eur. monograph 1057)

The label may state 'MMR'.

Ph Eur

DEFINITION

Measles, mumps and rubella vaccine (live) is a freeze-dried preparation of suitable attenuated strains of measles virus, mumps virus and rubella virus.

The vaccine is reconstituted immediately before use, as stated on the label, to give a clear liquid that may be coloured owing to the presence of a pH indicator.

PRODUCTION

The 3 components are prepared as described in the monographs *Measles vaccine (live) (0213)*, *Mumps vaccine (live) (0538)* and *Rubella vaccine (live) (0162)* and comply with the requirements prescribed therein.

FINAL BULK VACCINE

Virus harvests for each component are pooled and clarified to remove cells. A suitable stabiliser may be added and the pooled harvests diluted as appropriate. Suitable quantities of the pooled harvest for each component are mixed.

Only a final bulk vaccine that complies with the following requirement may be used in the preparation of the final lot.

Bacterial and fungal contamination

Carry out the test for sterility (*2.6.1*), using 10 mL for each medium.

FINAL LOT

For each component, a minimum virus concentration for release of the product is established such as to ensure, in light of stability data, that the minimum concentration stated on the label will be present at the end of the period of validity.

Only a final lot that complies with the requirements for minimum virus concentration of each component for release, with the following requirement for thermal stability and with each of the requirements given below under Identification and Tests may be released for use. Provided that the tests for bovine serum albumin and, where applicable, for ovalbumin have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

Thermal stability

Maintain at least 3 vials of the final lot of freeze-dried vaccine in the dry state at 37 ± 1 °C for 7 days. Determine the virus concentration as described under Assay in parallel for the heated vaccine and for vaccine stored at the temperature recommended for storage. For each component, the virus concentration of the heated vaccine is not more than 1.0 $\log_{10}$ lower than that of the unheated vaccine.

IDENTIFICATION

When the vaccine reconstituted as stated on the label is mixed with antibodies specific for measles virus, mumps virus and rubella virus, it is no longer able to infect cell cultures susceptible to these viruses. When the vaccine reconstituted as stated on the label is mixed with quantities of specific antibodies sufficient to neutralise any 2 viral components, the 3rd viral component infects susceptible cell cultures.

TESTS

Bacterial and fungal contamination

The reconstituted vaccine complies with the test for sterility (*2.6.1*).

Bovine serum albumin

Not more than 50 ng per single human dose, determined by a suitable immunochemical method (*2.7.1*).

Ovalbumin

If the mumps component is produced in chick embryos, the vaccine contains not more than 1 µg of ovalbumin per single human dose, determined by a suitable immunochemical method (*2.7.1*).

Water (*2.5.12*)

Not more than 3.0 per cent, determined by the semi-micro determination of water.

ASSAY

The cell lines and/or neutralising antisera are chosen to ensure that each component is assayed without interference from the other 2 components.

Titrate the vaccine for infective measles, mumps and rubella virus, using at least 3 separate vials of vaccine and inoculating a suitable number of wells for each dilution step. Titrate 1 vial of the appropriate virus reference preparation in triplicate to validate each assay. The virus concentration of the reference preparation is monitored using a control chart and a titre is established on a historical basis by each laboratory. The relation with the appropriate European Pharmacopoeia Biological Reference Preparation is established and monitored at regular intervals if a manufacturer's reference preparation is used. Calculate the individual virus concentration for each vial of vaccine and for each replicate of the reference preparation as well as the

www.webofpharma.com

corresponding combined virus concentrations, using the usual statistical methods (for example, *5.3*).

The combined estimates of the measles, mumps and rubella virus concentrations for the 3 vials of vaccine are not less than that stated on the label; the minimum measles virus concentration stated on the label is not less than 3.0 $\log_{10}$ $CCID_{50}$ per single human dose; the minimum mumps virus concentration stated on the label is not less than 3.7 $\log_{10}$ $CCID_{50}$ per single human dose; the minimum rubella virus concentration stated on the label is not less than 3.0 $\log_{10}$ $CCID_{50}$ per single human dose.

The assay is not valid if:

— the confidence interval (P = 0.95) of the estimated virus concentration of the reference preparation for the 3 replicates combined is greater than ± 0.3 $\log_{10}$ $CCID_{50}$;

— the virus concentration of the reference preparation differs by more than 0.5 $\log_{10}$ $CCID_{50}$ from the established value.

The assay is repeated if the confidence interval (P = 0.95) of the combined virus concentration of the vaccine is greater than ± 0.3 $\log_{10}$ $CCID_{50}$; data obtained from valid assays only are combined by the usual statistical methods (for example, *5.3*) to calculate the virus concentration of the sample. The confidence interval (P = 0.95) of the combined virus concentration is not greater than ± 0.3 $\log_{10}$ $CCID_{50}$.

Measles vaccine (live) BRP is suitable for use as a reference preparation.

Mumps vaccine (live) BRP is suitable for use as a reference preparation.

Rubella vaccine (live) BRP is suitable for use as a reference preparation.

Where justified and authorised, different assay designs may be used; this may imply the application of different validity and acceptance criteria. However, the vaccine must comply if tested as described above.

LABELLING

The label states:

— the strains of virus used in the preparation of the vaccine;

— where applicable, that chick embryos have been used for the preparation of the vaccine;

— the type and origin of the cells used for the preparation of the vaccine;

— the minimum virus concentration for each component of the vaccine;

— that contact between the vaccine and disinfectants is to be avoided.

Ph Eur

Measles, Mumps, Rubella and Varicella Vaccine (Live)

(Ph. Eur. monograph 2442)

The label may state 'MMRVar'.

Ph Eur

DEFINITION

Measles, mumps, rubella and varicella vaccine (live) is a freeze-dried preparation of suitable attenuated strains of measles virus, mumps virus, rubella virus and human herpesvirus 3. The vaccine is reconstituted immediately before use, as stated on the label, to give a clear liquid that may be coloured owing to the presence of a pH indicator.

PRODUCTION

The 4 components are prepared as described in the monographs *Measles vaccine (live) (0213)*, *Mumps vaccine (live) (0538)*, *Rubella vaccine (live) (0162)* and *Varicella vaccine (live) (0648)* and comply with the requirements prescribed therein.

FINAL BULK VACCINE

Virus harvests for each component are pooled and clarified to remove cells. A suitable stabiliser may be added and for each component the pooled harvests diluted as appropriate. Suitable quantities of the pooled harvest for each component are mixed.

Only a final bulk vaccine that complies with the following requirement may be used in the preparation of the final lot.

Bacterial and fungal contamination

Carry out the test for sterility (*2.6.1*), using 10 mL for each medium.

FINAL LOT

For each component, a minimum virus concentration for release of the product is established such as to ensure, in light of stability data, that the minimum concentration stated on the label will be present at the end of the period of validity. The final bulk vaccine is distributed aseptically into sterile, tamper-evident containers and freeze-dried to a moisture content shown to be favourable to the stability of the vaccine. The containers are then closed so as to prevent contamination and the introduction of moisture.

Only a final lot that complies with the requirements for minimum virus concentration of each component for release, with the following requirements for thermal stability, bovine serum albumin and water, and with each of the requirements given under Identification and Tests may be released for use. Provided that the test for bovine serum albumin has been carried out with satisfactory results on the final bulk vaccine, it may be omitted on the final lot.

Thermal stability

For the measles, mumps and rubella components maintain at least 3 containers of the final lot of freeze-dried vaccine in the dry state at 37 ± 1 °C for 7 days. Determine the virus concentration as described under Assay in parallel for the heated vaccine and for vaccine stored at the temperature recommended for storage. For each component, the virus concentration of the heated vaccine is not more than 1.0 $\log_{10}$ lower than that of the unheated vaccine.

Bovine serum albumin

Not more than the amount approved by the competent authority, determined by a suitable immunochemical method (*2.7.1*).

Water (*2.5.12*)

Not more than the amount shown to ensure stability of the vaccines as approved by the competent authority, determined by the semi-micro determination of water.

IDENTIFICATION

When the vaccine reconstituted as stated on the label is mixed with antibodies specific for measles virus, mumps virus, rubella virus and human herpesvirus 3, it is no longer able to infect cell cultures susceptible to these viruses. When the vaccine reconstituted as stated on the label is mixed with quantities of specific antibodies sufficient to neutralise any 3 viral components, the 4th viral component infects susceptible cell cultures.

www.webofpharma.com

TESTS

Bacterial and fungal contamination

The reconstituted vaccine complies with the test for sterility (*2.6.1*).

ASSAY

The cell lines and/or neutralising antisera are chosen to ensure that each component is assayed without interference from the other 3 components.

Titrate the vaccine for infective measles virus, mumps virus, rubella virus and human herpesvirus 3 using at least 3 separate containers of vaccine and inoculating a suitable number of wells for each dilution step. Titrate 1 container of the appropriate virus reference preparation in triplicate to validate each assay. The virus concentration of the reference preparation is monitored using a control chart and a titre is established on a historical basis by each laboratory. Unless otherwise justified and authorised, for the measles, mumps, rubella and human herpesvirus 3 viruses the relation with the appropriate European Pharmacopoeia Biological Reference Preparation is established and monitored at regular intervals if a manufacturer's reference preparation is used. Calculate the individual virus concentration for each container of vaccine and for each replicate of the reference preparation as well as the corresponding combined virus concentrations, using the usual statistical methods (for example, *5.3*).

The combined estimates of the measles virus, mumps virus, rubella virus and human herpesvirus 3 concentrations for the 3 containers of vaccine are not less than that stated on the label; the minimum measles virus concentration stated on the label is not less than 3.0 $\log_{10}$ $CCID_{50}$ per single human dose; the minimum mumps virus concentration stated on the label is not less than 3.7 $\log_{10}$ $CCID_{50}$ per single human dose; the minimum rubella virus concentration stated on the label is not less than 3.0 $\log_{10}$ $CCID_{50}$ per single human dose.

The assay is not valid if:

- the confidence interval ($P = 0.95$) of the estimated virus concentration of the reference preparation for the 3 replicates combined is greater than $\pm$ 0.3 $\log_{10}$ $CCID_{50}$ (measles virus, mumps virus and rubella virus) or $\pm$ 0.3 $\log_{10}$ PFU (human herpesvirus 3);
- the virus concentration of the reference preparation differs by more than 0.5 $\log_{10}$ $CCID_{50}$ (measles virus, mumps virus and rubella virus) or 0.5 $\log_{10}$ PFU (human herpesvirus 3) from the established value.

The assay is repeated if the confidence interval ($P = 0.95$) of the combined virus concentration of the vaccine is greater than $\pm$ 0.3 $\log_{10}$ $CCID_{50}$ (measles virus, mumps virus and rubella virus) or $\pm$ 0.3 $\log_{10}$ PFU (human herpesvirus 3); data obtained from valid assays only are combined by using the usual statistical methods (for example, *5.3*) to calculate the virus concentration of the sample. The confidence interval ($P = 0.95$) of the combined virus concentration is not greater than $\pm$ 0.3 $\log_{10}$ $CCID_{50}$ (measles virus, mumps virus and rubella virus) or $\pm$ 0.3 $\log_{10}$ PFU (human herpesvirus 3).

Measles vaccine (live) BRP is suitable for use as a reference preparation.

Mumps vaccine (live) BRP is suitable for use as a reference preparation.

Rubella vaccine (live) BRP is suitable for use as a reference preparation.

Varicella vaccine (live) BRP is suitable for use as a reference preparation.

Where justified and authorised, different assay designs may be used; this may imply the application of different validity and acceptance criteria. However, the vaccine must comply if tested as described above.

LABELLING

The label states:

- the strains of virus used in the preparation of the vaccine;
- the type and origin of the cells used for the preparation of the vaccine;
- the minimum virus concentration for each component of the vaccine;
- that contact between the vaccine and disinfectants is to be avoided.

Ph Eur

Meningococcal Group A, C, W135 and Y Conjugate Vaccine

(Ph. Eur. monograph 3066)

The label may state 'MenACWY'.

Ph Eur

DEFINITION

Meningococcal group A, C, W135 and Y conjugate vaccine is a freeze-dried preparation, or a preparation consisting of freeze-dried and liquid components, of purified capsular polysaccharides covalently linked to a carrier protein.

The polysaccharides are obtained from suitable strains of *Neisseria meningitidis* group A, group C, group W135 and group Y that are capable of consistently producing polysaccharides.

N. meningitidis Group A polysaccharide consists of partly *O*-acetylated repeating units of *N*-acetylmannosamine, linked with α-(1→6) phosphodiester bonds.

N. meningitidis Group C polysaccharide consists of partly *O*-acetylated repeating units of sialic acid, linked with α-(2→9) glycosidic bonds.

N. meningitidis Group W135 polysaccharide consists of partly *O*-acetylated alternating units of sialic acid and D-galactose, linked with α-(2→6) and α-(1→4) glycosidic bonds.

N. meningitidis Group Y polysaccharide consists of partly *O*-acetylated alternating units of sialic acid and D-glucose, linked with α-(2→6) and α-(1→4) glycosidic bonds.

The carrier protein used may vary for the various polysaccharide conjugates contained in a multivalent vaccine.

PRODUCTION

GENERAL PROVISIONS

The production method shall have been shown to yield consistently meningococcal group A, C, W135 and Y conjugate vaccines of adequate safety and immunogenicity in man. The production of the meningococcal polysaccharides and of the carrier protein(s) is based on a seed-lot system.

The production method is validated to demonstrate that the product, if tested, would comply with the test for pyrogens (*2.6.8*).

During development studies, it shall be demonstrated that the vaccine consistently induces a T-cell-dependent B-cell immune response to each polysaccharide. If the manufacturing process is modified, it shall be demonstrated

www.webofpharma.com

by appropriate *in vitro* methods that the characteristic properties of the vaccine are not affected.

The stability of the conjugated bulks and/or final lot and meningococcal polysaccharides is evaluated using suitable indicator tests. Such tests may include determination of molecular size, quantification of polysaccharide content and free polysaccharide content in the conjugate.

PRODUCTION OF THE COMPONENTS

The production of the seed lots and bulk polysaccharides complies with the requirements of the monograph *Meningococcal polysaccharide vaccine (0250)*.

The production of the carrier protein(s) complies with the requirements of the general chapter *5.2.11. Carrier proteins for the production of conjugated polysaccharide vaccines for human use.*

PURIFIED POLYSACCHARIDES

The polysaccharides are purified, after dissociation of the complex of polysaccharide and cetrimonium bromide, using suitable procedures to remove successively nucleic acids, proteins and lipopolysaccharides.

The final purification step consists of ethanol precipitation of the polysaccharides, which are then dried *in vacuo* and stored at −20 °C. The loss on drying is determined by thermogravimetry (*2.2.34*) or another suitable method and the value is used to calculate the results of the other chemical tests with reference to the dried substance.

Only purified polysaccharides that comply with the following requirements may be used in the preparation of the conjugate.

Protein (*2.5.16*)
Maximum 10 mg per gram of purified polysaccharide, calculated with reference to the dried substance.

Nucleic acids (*2.5.17*)
Maximum 10 mg per gram of purified polysaccharide, calculated with reference to the dried substance.

***O*-Acetyl groups** (*2.5.19*)
Minimum 2 mmol per gram of purified polysaccharide for group A, minimum 1.5 mmol per gram of purified polysaccharide for group C, minimum 0.3 mmol per gram of purified polysaccharide for groups W135 and Y, all calculated with reference to the dried substance.

Phosphorus (*2.5.18*)
Minimum 80 mg per gram of purified polysaccharide for group A, calculated with reference to the dried substance.

Sialic acid (*2.5.23*)
Minimum 800 mg per gram of purified polysaccharide for group C and minimum 560 mg per gram of purified polysaccharide for groups W135 and Y, all calculated with reference to the dried substance, using *N-acetylneuraminic acid R* to prepare the reference solution.

Calcium
If a calcium salt is used during purification, a determination of calcium is carried out on the purified polysaccharide; the content is within the limits approved for the particular product.

Residual reagents
Where applicable, suitable tests are carried out to determine residues of reagents used during inactivation and purification. An acceptable value for each reagent is established for the particular product and each batch of polysaccharide must be shown to comply with this limit. Where validation studies have demonstrated removal of residual reagents, the test on purified polysaccharides may be omitted.

Molecular-size or molecular-mass distribution
The molecular-size or molecular-mass distribution is determined by size-exclusion chromatography (*2.2.30*) combined with an appropriate detection system.
An acceptable value is established for each purified polysaccharide. Each batch must be shown to comply with this limit.

Identification and serological specificity
The identity and serological specificity are determined by a suitable immunochemical method (*2.7.1*) or another suitable method, for example ^{1}H nuclear magnetic resonance spectrometry (*2.2.33*). Identity and purity of each polysaccharide shall be confirmed; it shall be shown that there is not more than 1 per cent *m/m* of group-heterologous *N. meningitidis* polysaccharide.

Bacterial endotoxins (*2.6.14*)
The content is within the limits approved by the competent authority for the particular product.

Water (*2.5.12*)
Where applicable, the values are within the limits approved for each group, determined by a suitable method.

MODIFIED MENINGOCCOCAL POLYSACCHARIDES

Before conjugation, the polysaccharides can be depolymerised by chemical or mechanical means followed by a concentration step to obtain polysaccharides of a desired molecular size range. Polysaccharides or depolymerised polysaccharides are modified by an activation process.

MONOVALENT BULK CONJUGATE

The conjugate is obtained by the covalent binding of activated polysaccharides to the appropriate carrier protein.

Only a bulk conjugate that complies with the following requirements may be used in the preparation of the final bulk vaccine. For each test, limits of acceptance are established and each batch of conjugate must be shown to comply with these limits.

Saccharide
The polysaccharide content is determined by a suitable physical or chemical method or by an immunochemical method (*2.7.1*). The value complies with the requirement approved for each conjugate.

Protein
The protein content is determined by a suitable physical or chemical method (for example, *2.5.16*). The value complies with the requirement approved for each conjugate.

Saccharide-to-protein ratio
Determine the ratio by calculation. The value complies with the requirement approved for each conjugate.

Free saccharide
The free polysaccharide content is determined after separation from the conjugate, for example by anion-exchange, size-exclusion or hydrophobic chromatography, ultrafiltration, or other validated methods. The value complies with the requirement approved for each conjugate.

Free carrier protein
The free carrier protein content is determined by a suitable method, either directly or by calculation from the results of other tests. The value complies with the requirement approved for each conjugate.

Residual reagents
Where applicable, suitable tests are carried out to determine residues of reagents used during conjugation. An acceptable value for each reagent is established for the particular product and each batch of monovalent bulk conjugate must

www.webofpharma.com

be shown to comply with this limit. Where validation studies have demonstrated removal of residual reagents, the test on monovalent bulk conjugate may be omitted.

Molecular size or molecular-mass distribution
The molecular-size or molecular-mass distribution is determined by size-exclusion chromatography (*2.2.30*) combined with an appropriate detection system.
An acceptable value is established for each conjugate. Each batch must be shown to comply with this limit.

Identification
Each polysaccharide conjugate is identified by an immunochemical method (*2.7.1*) or another suitable method.

FINAL BULK VACCINE
Where a final bulk vaccine is formulated as a release intermediate, it complies with the following requirement and is within the limits approved for the particular product.

Only a final bulk vaccine that complies with the following requirement may be used in the preparation of the final lot.

Sterility (*2.6.1*)
It complies with the test for sterility, carried out using 10 mL or the equivalent of 100 doses for each medium, whichever is less.

FINAL LOT
Only a final lot that is within the limits approved for the particular product and is satisfactory with respect to each of the requirements given below under Identification, Tests and Assay may be released for use.

IDENTIFICATION
Conjugate from each group present in the vaccine is identified by a suitable immunochemical method (*2.7.1*).

TESTS

Free saccharide
The free polysaccharide content for each group is determined by a suitable physico-chemical (for example liquid chromatography (*2.2.29*)) or immunochemical (for example enzyme-linked immunosorbent assay (ELISA) (*2.7.1*)) method. The free polysaccharide content is within the limits approved by the competent authority for the particular product. Where justified and authorised, the test may be carried out on the monovalent bulk conjugate only.

Molecular-size or molecular-mass distribution
The molecular-size or molecular-mass distribution is determined by size-exclusion chromatography (*2.2.30*) combined with an appropriate detection system.
An acceptable value is established for each conjugate. Where justified and authorised, the test may be carried out on the monovalent bulk conjugate only.

Sterility (*2.6.1*)
It complies with the test for sterility.

ASSAY

Saccharide
The total polysaccharide content for each group is determined by a suitable physico-chemical (for example liquid chromatography (*2.2.29*)) or immunochemical (for example enzyme-linked immunosorbent assay (ELISA) (*2.7.1*)) method.

The content of each group is within the limits approved by the competent authority for the particular product.

LABELLING
The label states:
— the nominal amount of polysaccharide for each group (A, C, W135 and Y) per single human dose;
— the type and amount of carrier protein per single human dose.

Ph Eur

Meningococcal Group C Conjugate Vaccine

(Ph. Eur. monograph 2112)

The label may state 'MenC(conj)'.

Ph Eur

DEFINITION
Meningococcal group C conjugate vaccine is a liquid or freeze-dried preparation of purified capsular polysaccharide derived from a suitable strain of *Neisseria meningitidis* group C covalently linked to a carrier protein. Meningococcal group C polysaccharide consists of partly *O*-acetylated or *O*-deacetylated repeating units of sialic acids, linked with 2α→9 glycosidic bonds. The carrier protein, when conjugated to group C polysaccharide, is capable of inducing a T-cell-dependent B-cell immune response to the polysaccharide. The vaccine may contain an adjuvant.

PRODUCTION

GENERAL PROVISIONS
The production method shall consistently have been shown to yield meningococcal group C conjugate vaccines of satisfactory immunogenicity and safety in man.
The production of meningococcal group C polysaccharide and of the carrier protein are based on seed-lot systems.

During development studies and wherever revalidation is necessary, a test for pyrogens in rabbits (*2.6.8*) is carried out by injection of a suitable dose of the final lot. The vaccine is shown to be acceptable with respect to absence of pyrogenic activity.

During development studies and wherever revalidation of the manufacturing process is necessary, it shall be demonstrated by tests in animals that the vaccine consistently induces a T-cell-dependent B-cell immune response.

The stability of the final lot and relevant intermediates is evaluated using 1 or more indicator tests. Such tests may include determination of molecular size, determination of free saccharide in the conjugate or an immunogenicity test in animals.

BACTERIAL SEED LOTS
The bacterial strains used for master seed lots shall be identified by historical records that include information on their origin and the tests used to characterise the strain. Cultures from the working seed lot shall have the same characteristics as the strain that was used to prepare the master seed lot.

Purity of bacterial cultures is verified by methods of suitable sensitivity. These may include inoculation into suitable media, examination of colony morphology, microscopic examination of Gram-stained smears and culture agglutination with suitable specific antisera.

MENINGOCOCCAL GROUP C POLYSACCHARIDE
N. meningitidis is grown in a liquid medium that does not contain high-molecular-mass polysaccharides and is free from ingredients that will form a precipitate upon addition of cetyltrimethylammonium bromide (CTAB). The culture may be inactivated by heat and filtered before the polysaccharide is precipitated by addition of CTAB. The precipitate is

www.webofpharma.com

further purified using suitable methods to remove nucleic acids, proteins and lipopolysaccharides and the final purification step consists of ethanol precipitation. An *O*-deacetylation step may also be included. Volatile matter, including water, in the purified polysaccharide is determined by a suitable method such as thermogravimetry (*2.2.34*). The value is used to calculate the results of other tests with reference to the dried substance, as prescribed below.

Only meningococcal group C polysaccharide that complies with the following requirements may be used in the preparation of the conjugate.

Protein (*2.5.16*)
Maximum 1.0 per cent, calculated with reference to the dried substance.

Nucleic acid (*2.5.17*)
Maximum 1.0 per cent, calculated with reference to the dried substance.

***O*-acetyl groups**
Examine by a suitable method (for example *2.5.19*).
An acceptable value is established for the particular product and each batch of meningococcal group C polysaccharide must be shown to comply with this limit.

Sialic acid (*2.5.23*)
Minimum 0.800 g of sialic acid per gram of meningococcal group C polysaccharide using *N-acetylneuraminic acid R* to prepare the reference solution.

Residual reagents
Where applicable, tests are carried out to determine residues of reagents used during inactivation and purification.
An acceptable value for each reagent is established for the particular product and each batch of meningococcal group C polysaccharide must be shown to comply with this limit.
Where validation studies have demonstrated removal of a residual reagent, the test on purified meningococcal group C polysaccharide may be omitted.

Molecular-size or molecular-mass distribution
Molecular-size or molecular-mass distribution is determined by size-exclusion chromatography (*2.2.30*) combined with an appropriate detection system. Where applicable, the molecular-size distribution is also determined after chemical modification of the polysaccharide. An acceptable value is established for the meningococcal group C polysaccharide. Each batch must be shown to comply with this limit.

Identification and serological specificity
The identity and serological specificity are determined by a suitable immunochemical method (*2.7.1*) or other suitable method, for example ^{1}H nuclear magnetic resonance spectrometry (*2.2.33*).

Bacterial endotoxins (*2.6.14*)
Less than 100 IU per microgram of meningococcal group C polysaccharide.

CARRIER PROTEIN
The production and characteristics of the carrier proteins are described in general chapter *5.2.11. Carrier proteins for the production of conjugated polysaccharide vaccines for human use.* Only a carrier protein that complies with the requirements of this chapter may be used in the preparation of the conjugate.

BULK CONJUGATE
Meningococcal group C polysaccharide is chemically modified to enable conjugation; it is usually partly depolymerised either before or during this procedure.
The conjugate is obtained by the covalent binding of activated meningococcal group C oligosaccharide and the appropriate carrier protein. The conjugate purification procedures are designed to remove residual reagents used for conjugation. The removal of residual reagents and reaction by-products is confirmed by suitable tests or by validation of the purification process.

Only a bulk conjugate that complies with the following requirements may be used in the preparation of the final bulk vaccine. For each test and for each particular product, limits of acceptance are established and each batch of conjugate must be shown to comply with these limits.

Molecular-size or molecular-mass distribution
Molecular-size or molecular-mass distribution is determined by size-exclusion chromatography (*2.2.30*) combined with an appropriate detection system. An acceptable value is established for the bulk conjugate. Each batch must be shown to comply with this limit.

Saccharide
The saccharide content is determined by a suitable validated assay (for example *2.5.23*). Anion-exchange liquid chromatography (*2.2.29*) with pulsed amperometric detection may also be used for determination of saccharide content.
An acceptable value is established for the particular product and each batch of bulk conjugate must be shown to comply with this limit.

Protein
The protein content is determined by a suitable chemical method (for example *2.5.16*). An acceptable value is established for the particular product and each batch of bulk conjugate must be shown to comply with this limit.

Saccharide-to-protein ratio
Determine the ratio by calculation.

Free saccharide
Unbound saccharide is determined after removal of the conjugate, for example by anion-exchange liquid chromatography, size-exclusion or hydrophobic chromatography, ultrafiltration or other validated methods.
An acceptable value is established for the particular product and each batch of bulk conjugate must be shown to comply with this limit.

Free carrier protein
Determine the content, either directly by a suitable method or by deriving the content by calculation from the results of other tests. An acceptable value is established for the particular product and each batch of bulk conjugate must be shown to comply with this limit.

Residual reagents
Removal of residual reagents such as cyanide is confirmed by suitable tests or by validation of the process.

Sterility (*2.6.1*)
It complies with the test for sterility, carried out using 10 mL for each medium or the equivalent of 100 doses, whichever is less.

FINAL BULK VACCINE
An adjuvant and a stabiliser may be added to the bulk conjugate before dilution to the final concentration with a suitable diluent.

Only a final bulk vaccine that complies with the following requirement and is within the limits approved for the particular product may be used in the preparation of the final lot.

Sterility (*2.6.1*)
It complies with the test for sterility, carried out using 10 mL for each medium.

www.webofpharma.com

FINAL LOT

Only a final lot that is within the limits approved for the particular product and is satisfactory with respect to each of the requirements given below under Identification, Tests and Assay may be released for use.

IDENTIFICATION

The vaccine is identified by a suitable immunochemical method (*2.7.1*).

TESTS

pH (*2.2.3*)

The pH of the vaccine, reconstituted if necessary, is within the limits approved for the particular product.

Aluminium (*2.5.13*)

Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Water (*2.5.12*)

Maximum 3.0 per cent for freeze-dried vaccines.

Free saccharide

Unbound saccharide is determined after removal of the conjugate, for example by anion-exchange liquid chromatography, size-exclusion or hydrophobic chromatography, ultrafiltration or other validated methods. An acceptable value consistent with adequate immunogenicity, as shown in clinical trials, is established for the particular product and each final lot must be shown to comply with this limit.

Sterility (*2.6.1*)

It complies with the test for sterility.

Bacterial endotoxins (*2.6.14*)

Less than 25 IU per single human dose.

ASSAY

Saccharide

Minimum 80 per cent of the amount of meningococcal group C polysaccharide stated on the label. The saccharide content is determined by a suitable validated assay, for example sialic acid assay (*2.5.23*) or anion-exchange liquid chromatography (*2.2.29*) with pulsed amperometric detection.

LABELLING

The label states:

- the number of micrograms of meningococcal group C polysaccharide per single human dose;
- the type and nominal amount of carrier protein per single human dose.

Ph Eur

Meningococcal Polysaccharide Vaccine

(Ph. Eur. monograph 0250)

The label may state 'Men' plus relevant antigen. For example, 'MenAC'.

Ph Eur

DEFINITION

Meningococcal polysaccharide vaccine is a freeze-dried preparation of one or more purified capsular polysaccharides obtained from one or more suitable strains of *Neisseria meningitidis* group A, group C, group Y and group W135 that are capable of consistently producing polysaccharides.

N. meningitidis group A polysaccharide consists of partly *O*-acetylated repeating units of *N*-acetylmannosamine, linked with 1α→6 phosphodiester bonds.

N. meningitidis group C polysaccharide consists of partly *O*-acetylated repeating units of sialic acid, linked with 2α→9 glycosidic bonds.

N. meningitidis group Y polysaccharide consists of partly *O*-acetylated alternating units of sialic acid and D-glucose, linked with 2α→6 and 1α→4 glycosidic bonds.

N. meningitidis group W135 polysaccharide consists of partly *O*-acetylated alternating units of sialic acid and D-galactose, linked with 2α→6 and 1α→4 glycosidic bonds.

The polysaccharide component or components stated on the label together with calcium ions and residual moisture account for over 90 per cent of the mass of the preparation.

PRODUCTION

Production of the meningococcal polysaccharides is based on a seed-lot system. The production method shall have been shown to yield consistently meningococcal polysaccharide vaccines of satisfactory immunogenicity and safety in man.

SEED LOTS

The strains of *N. meningitidis* used for the master seed lots shall be identified by historical records that include information on their origin and by their biochemical and serological characteristics.

Cultures from each working seed lot shall have the same characteristics as the strain that was used to prepare the master seed lot. The strains have the following characteristics:

- colonies obtained from a culture are rounded, uniform in shape and smooth with a mucous, opalescent, greyish appearance;
- Gram staining reveals characteristic Gram-negative diplococci in 'coffee-bean' arrangement;
- the oxidase test is positive;
- the culture utilises glucose and maltose;
- suspensions of the culture agglutinate with suitable specific antisera.

Purity of bacterial strains used for the seed lots is verified by methods of suitable sensitivity. These may include inoculation into suitable media, examination of colony morphology, microscopic examination of Gram-stained smears and culture agglutination with suitable specific antisera.

PROPAGATION AND HARVEST

The working seed lots are cultured on solid media that do not contain blood-group substances or ingredients of mammalian origin. The inoculum may undergo 1 or more subcultures in liquid medium before being used for inoculating the final medium. The liquid media used and the final medium are semi-synthetic and free from substances precipitated by cetrimonium bromide (hexadecyltrimethylammonium bromide) and do not contain blood-group substances or high-molecular-mass polysaccharides.

The bacterial purity of the culture is verified by methods of suitable sensitivity. These may include inoculation into suitable media, examination of colony morphology, microscopic examination of Gram-stained smears and culture agglutination with suitable specific antisera.

The cultures are centrifuged and the polysaccharides precipitated from the supernatant by addition of cetrimonium bromide. The precipitate obtained is harvested and may be stored at −20 °C awaiting further purification.

www.webofpharma.com

PURIFIED POLYSACCHARIDES

The polysaccharides are purified, after dissociation of the complex of polysaccharide and cetrimonium bromide, using suitable procedures to remove successively nucleic acids, proteins and lipopolysaccharides.

The final purification step consists of ethanol precipitation of the polysaccharides which are then dried and stored at −20 °C. The loss on drying is determined by thermogravimetry (*2.2.34*) and the value is used to calculate the results of the other chemical tests with reference to the dried substance.

Only purified polysaccharides that comply with the following requirements may be used in the preparation of the final bulk vaccine.

Protein (*2.5.16*)

Not more than 10 mg of protein per gram of purified polysaccharide, calculated with reference to the dried substance.

Nucleic acids (*2.5.17*)

Not more than 10 mg of nucleic acids per gram of purified polysaccharide, calculated with reference to the dried substance.

***O*-Acetyl groups** (*2.5.19*)

Not less than 2 mmol of *O*-acetyl groups per gram of purified polysaccharide for group A, not less than 1.5 mmol per gram of polysaccharide for group C, not less than 0.3 mmol per gram of polysaccharide for groups Y and W135, all calculated with reference to the dried substance.

Phosphorus (*2.5.18*)

Not less than 80 mg of phosphorus per gram of group A purified polysaccharide, calculated with reference to the dried substance.

Sialic acid (*2.5.23*)

Not less than 800 mg of sialic acid per gram of group C polysaccharide and not less than 560 mg of sialic acid per gram of purified polysaccharide for groups Y and W135, all calculated with reference to the dried substance. Use the following reference solutions.

Group C polysaccharide: a 150 mg/L solution of *N-acetylneuraminic acid R*.

Group Y polysaccharide: a solution containing 95 mg/L of *N-acetylneuraminic acid R* and 55 mg/L of *glucose R*.

Group W135 polysaccharide: a solution containing 95 mg/L of *N-acetylneuraminic acid R* and 55 mg/L of *galactose R*.

Calcium

If a calcium salt is used during purification, a determination of calcium is carried out on the purified polysaccharide; the content is within the limits approved for the particular product.

Molecular-size or molecular-mass distribution

Molecular-size or molecular-mass distribution is determined by size-exclusion chromatography (*2.2.30*) combined with an appropriate detection system. An acceptable value is established for each purified polysaccharide. Each batch must be shown to comply with this limit.

Identification and serological specificity

The identity and serological specificity are determined by a suitable immunochemical method (*2.7.1*). Identity and purity of each polysaccharide shall be confirmed; it shall be shown that there is not more than 1 per cent *m/m* of group-heterologous *N. meningitidis* polysaccharide.

Pyrogens (*2.6.8*)

The polysaccharide complies with the test for pyrogens. Inject into each rabbit per kilogram of body mass 1 mL of a solution containing 0.025 µg of purified polysaccharide per millilitre.

FINAL BULK VACCINE

One or more purified polysaccharides of 1 or more *N. meningitidis* groups are dissolved in a suitable solvent that may contain a stabiliser. When dissolution is complete, the solution is filtered through a bacteria-retentive filter.

Only a final bulk vaccine that complies with the following requirement may be used in the preparation of the final lot.

Sterility (*2.6.1*)

The final bulk vaccine complies with the test for sterility, carried out using 10 mL for each medium.

FINAL LOT

The final bulk vaccine is distributed aseptically into sterile containers. The containers are then closed so as to avoid contamination.

Only a final lot that is satisfactory with respect to each of the requirements prescribed below under Identification, Tests and Assay may be released for use.

CHARACTERS

A white or cream-coloured powder or pellet, freely soluble in water.

IDENTIFICATION

Carry out an identification test for each polysaccharide present in the vaccine by a suitable immunochemical method (*2.7.1*).

TESTS

Molecular-size or molecular-mass distribution

Molecular-size or molecular-mass distribution is determined by size-exclusion chromatography (*2.2.30*) combined with an appropriate detection system. An acceptable value is established for each purified polysaccharide. Each batch must be shown to comply with this limit.

Water (*2.5.12*)

Not more than 3.0 per cent.

Sterility (*2.6.1*)

It complies with the test for sterility.

Pyrogens (*2.6.8*)

It complies with the test for pyrogens. Inject per kilogram of the rabbit's mass 1 mL of a solution containing:
— 0.025 µg of polysaccharide for a monovalent vaccine;
— 0.050 µg of polysaccharide for a divalent vaccine;
— 0.10 µg of polysaccharide for a tetravalent vaccine.

ASSAY

Carry out an assay of each polysaccharide present in the vaccine.

For a divalent vaccine (group A + group C), use measurement of phosphorus (*2.5.18*) to determine the content of polysaccharide A and measurement of sialic acid (*2.5.23*) to determine the content of polysaccharide C. To determine sialic acid, use as reference solution a 150 mg/L solution of *N-acetylneuraminic acid R*.

For a tetravalent vaccine (group A + group C + group Y + group W135) a suitable immunochemical method (*2.7.1*) is used with a reference preparation of purified polysaccharide for each group.

The vaccine contains not less than 70 per cent and not more than 130 per cent of the quantity of each polysaccharide stated on the label.

www.webofpharma.com

LABELLING

The label states:

— the group or groups of polysaccharides (A, C, Y or W135) present in the vaccine;

— the number of micrograms of polysaccharide per single human dose.

Ph Eur

Mumps Vaccine, Live

(Mumps Vaccine (Live), Ph. Eur. monograph 0538)

The label may state 'Mumps'.

Ph Eur

DEFINITION

Mumps vaccine (live) is a freeze-dried preparation of a suitable attenuated strain of mumps virus. The vaccine is reconstituted immediately before use, as stated on the label, to give a clear liquid that may be coloured owing to the presence of a pH indicator.

PRODUCTION

The production of vaccine is based on a virus seed-lot system and, if the virus is propagated in human diploid cells, a cell-bank system. The production method shall have been shown to yield consistently live mumps vaccines of adequate immunogenicity and safety in man. Unless otherwise justified and authorised, the virus in the final vaccine shall have undergone no more passages from the master seed lot than were used to prepare the vaccine shown in clinical studies to be satisfactory with respect to safety and efficacy.

The potential neurovirulence of the vaccine strain is considered during preclinical development, based on available epidemiological data on neurovirulence and neurotropism, primarily for the wild-type virus. In light of this, a risk analysis is carried out. Where necessary and if available, a test is carried out on the vaccine strain using an animal model that differentiates wild-type and attenuated virus; tests on strains of intermediate attenuation may also be needed.

SUBSTRATE FOR VIRUS PROPAGATION

The virus is propagated in human diploid cells (*5.2.3*) or in chick-embryo cells or in the amniotic cavity of chick embryos derived from a chicken flock free from specified pathogens (*5.2.2*).

SEED LOT

The strain of mumps virus used shall be identified by historical records that include information on the origin of the strain and its subsequent manipulation. Virus seed lots are prepared in large quantities and stored at temperatures below −20 °C if freeze-dried, or below −60 °C if not freeze-dried.

Only a seed lot that complies with the following requirements may be used for virus propagation.

Identification

The master and working seed lots are identified as mumps virus by serum neutralisation in cell culture, using specific antibodies.

Virus concentration

The virus concentration of the master and working seed lots is determined to ensure consistency of production.

Extraneous agents (*2.6.16*)

The working seed lot complies with the requirements for seed lots.

PROPAGATION AND HARVEST

All processing of the cell bank and subsequent cell cultures is done under aseptic conditions in an area where no other cells are handled during the production. Suitable animal (but not human) serum may be used in the culture media. Serum and trypsin used in the preparation of cell suspensions and culture media are shown to be free from extraneous agents. The cell culture medium may contain a pH indicator such as phenol red and suitable antibiotics at the lowest effective concentration. It is preferable to have a substrate free from antibiotics during production. Not less than 500 mL of the production cell cultures is set aside as uninfected cell cultures (control cells). If the virus is propagated in chick embryos, 2 per cent but not less than 20 eggs are set aside as uninfected control eggs. The viral suspensions are harvested at a time appropriate to the strain of virus being used.

Only a single harvest that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Identification

The single harvest contains virus that is identified as mumps virus by serum neutralisation in cell culture, using specific antibodies.

Virus concentration

The virus concentration in the single harvest is determined as prescribed under Assay to monitor consistency of production and to determine the dilution to be used for the final bulk vaccine.

Extraneous agents (*2.6.16*)

The single harvest complies with the tests for extraneous agents.

Control cells or eggs

If human diploid cells are used for production, the control cells comply with a test for identification; the control cells and the control eggs comply with the tests for extraneous agents (*2.6.16*).

FINAL BULK VACCINE

Single harvests that comply with the above tests are pooled and clarified to remove cells. A suitable stabiliser may be added and the pooled harvests diluted as appropriate.

Only a final bulk vaccine that complies with the following requirement may be used in the preparation of the final lot.

Bacterial and fungal contamination

The final bulk vaccine complies with the test for sterility (*2.6.1*), carried out using 10 mL for each medium.

FINAL LOT

A minimum virus concentration for release of the product is established such as to ensure, in light of stability data, that the minimum concentration stated on the label will be present at the end of the period of validity.

Only a final lot that complies with the requirements for minimum virus concentration for release, with the following requirement for thermal stability and with each of the requirements given below under Identification and Tests may be released for use. Provided that the tests for bovine serum albumin and, where applicable, for ovalbumin have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

Thermal stability

Maintain at least 3 vials of the final lot of freeze-dried vaccine in the dry state at 37 ± 1 °C for 7 days. Determine the virus concentration as described under Assay in parallel for the heated vaccine and for vaccine stored at the

www.webofpharma.com

temperature recommended for storage. The virus concentration of the heated vaccine is not more than 1.0 $\log_{10}$ lower than that of the unheated vaccine.

IDENTIFICATION

When the vaccine reconstituted as stated on the label is mixed with specific mumps antibodies, it is no longer able to infect susceptible cell cultures.

TESTS

Bacterial and fungal contamination

The reconstituted vaccine complies with the test for sterility (*2.6.1*).

Bovine serum albumin

Not more than 50 ng per single human dose, determined by a suitable immunochemical method (*2.7.1*).

Ovalbumin

If the vaccine is produced in chick embryos, it contains not more than 1 µg of ovalbumin per single human dose, determined by a suitable immunochemical method (*2.7.1*).

Water (*2.5.12*)

Not more than 3.0 per cent, determined by the semi-micro determination of water.

ASSAY

Titrate the vaccine for infective virus, using at least 3 separate vials of vaccine and inoculating a suitable number of wells for each dilution step. Titrate 1 vial of an appropriate virus reference preparation in triplicate to validate each assay. The virus concentration of the reference preparation is monitored using a control chart and a titre is established on a historical basis by each laboratory.

The relation with the appropriate European Pharmacopoeia Biological Reference Preparation is established and monitored at regular intervals if a manufacturer's reference preparation is used. Calculate the individual virus concentration for each vial of vaccine and for each replicate of the reference preparation as well as the corresponding combined virus concentrations, using the usual statistical methods (for example, *5.3*). The combined estimate of the virus concentration for the 3 vials of vaccine is not less than that stated on the label; the minimum virus concentration stated on the label is not less than 3.7 $\log_{10}$ $CCID_{50}$ per single human dose.

The assay is not valid if:

- the confidence interval ($P = 0.95$) of the estimated virus concentration of the reference preparation for the 3 replicates combined is greater than $\pm$ 0.3 $\log_{10}$ $CCID_{50}$;
- the virus concentration of the reference preparation differs by more than 0.5 $\log_{10}$ $CCID_{50}$ from the established value.

The assay is repeated if the confidence interval ($P = 0.95$) of the combined virus concentration of the vaccine is greater than $\pm$ 0.3 $\log_{10}$ $CCID_{50}$; data obtained from valid assays only are combined by the usual statistical methods (for example, *5.3*) to calculate the virus concentration of the sample. The confidence interval ($P = 0.95$) of the combined virus concentration is not greater than $\pm$ 0.3 $\log_{10}$ $CCID_{50}$.

Mumps vaccine (live) BRP is suitable for use as a reference preparation.

Where justified and authorised, different assay designs may be used; this may imply the application of different validity and acceptance criteria. However, the vaccine must comply if tested as described above.

LABELLING

The label states:

- the strain of virus used for the preparation of the vaccine;
- that the vaccine has been prepared in chick embryos or the type and origin of cells used for the preparation of the vaccine;
- the minimum virus concentration;
- that contact between the vaccine and disinfectants is to be avoided.

Ph Eur

Human Papillomavirus Vaccine (rDNA)

(Ph. Eur. monograph 2441)

The label may state 'HPV'.

Ph Eur

DEFINITION

Human papillomavirus vaccine (rDNA) is a preparation of purified virus-like particles (VLPs) composed of the major capsid protein (L1) of one or more human papillomavirus (HPV) genotypes; the antigens may be adsorbed on a mineral carrier such as aluminium hydroxide or hydrated aluminium phosphate. The vaccine may also contain the adjuvant 3-*O*-desacyl-4′-monophosphoryl lipid A.

The antigens are obtained by recombinant DNA technology.

PRODUCTION

GENERAL PROVISIONS

The vaccine shall have been shown to induce specific neutralising antibodies in man. The production method shall have been shown to yield consistently vaccines comparable in quality with the vaccine of proven clinical efficacy and safety in man.

The vaccine is produced by the expression of the viral genes coding for the capsid proteins in yeast or in an insect cell/baculovirus expression vector system, purification of the resulting VLPs and the rendering of these particles into an immunogenic preparation. The suitability and safety of the expression systems are approved by the competent authority. Production of the vaccine is based on a seed lot/cell bank system. Unless otherwise justified and authorised, the virus and cells used for vaccine production shall not have undergone more passages from the master seed lot/cell bank than was used to prepare the vaccine shown in clinical studies to be satisfactory with respect to safety and efficacy.

Reference preparation A batch of vaccine shown to be effective in clinical trials or a batch representative thereof is used as a reference vaccine. The reference vaccine is preferably stabilised and the stabilisation method shall have been shown to have no significant effect on the assay validity.

CHARACTERISATION

Characterisation of the VLPs is performed on lots produced during vaccine development, including the process validation batches. Characterisation includes protein composition, for example using techniques such as sodium dodecyl sulfate polyacrylamide gel electrophoresis (SDS-PAGE) and Western blotting or mass spectrometry, peptide mapping and/or terminal amino acid sequence analysis. Morphological characteristics of the VLPs and degree of aggregation are determined to confirm the presence of the conformational epitopes that are essential for efficacy. VLP characterisation may be done by atomic force microscopy and transmission

www.webofpharma.com

electron microscopy, dynamic light scattering, epitope mapping and reactivity with neutralising monoclonal antibodies. In addition, the protein, lipid, nucleic acid and carbohydrate content are measured where applicable.
The level of residual host-cell protein derived from insect cells meets acceptable safety criteria as set by the competent authority.

CELL BANKS AND SEED LOTS

Production in recombinant yeast cells Only cell banks that have been satisfactorily characterised for identity, microbial purity, growth characteristics and stability shall be used for production. Gene homogeneity is studied for the master and working cell banks. A full description of the biological characteristics of the host cell and expression vectors is given. The physiological measures used to promote and control the expression of the cloned gene in the host cell are described in detail. This includes genetic markers of the host cell, the construction, genetics and structure of the expression vector, and the origin and identification of the gene that is being cloned. The nucleotide sequence of the gene insert and of adjacent segments of the vector and restriction-enzyme mapping of the vector containing the gene insert are provided. Data that demonstrates the stability of the expression system during storage of the recombinant working cell bank up to or beyond the passage level used for production is provided.

Production in an insect cell/baculovirus expression vector system

— *Insect cell substrate.* Only cell banks that have been satisfactorily characterised for identity, purity, growth characteristics, stability, extraneous agents and tumorigenicity shall be used for production. Such characterisation is performed at suitable stages of production in accordance with general chapters *5.2.3. Cell substrates for the production of vaccines for human use* and *2.6.16. Tests for extraneous agents in viral vaccines for human use.* Special attention is given to insect-borne viruses, in particular insect-borne potential human pathogens (e.g. arboviruses). Adventitious infectious agents of insect cells may be without cytopathic effect. Tests therefore include nucleic acid amplification techniques, and other tests such as electron microscopy and co-cultivation.

— *Recombinant baculovirus.* The use of the recombinant baculovirus vector is based on a seed-lot system with a defined number of passages between the original virus and the master and the working seed-lots, as approved by the competent authorities. The recombinant baculovirus expression vector contains the coding sequence of the HPV L1 antigen. Segments of the expression construct are analysed using nucleic acid amplification techniques in conjunction with other tests performed on the purified recombinant protein for assuring the quality and consistency of the expressed HPV L1 antigens.
The recombinant baculovirus used in the production of HPV vaccines is identified by historical records, which include information on the origin and identity of the gene being cloned as well as the construction, genetics and structure of the baculovirus expression vector(s).
The genetic stability of the expression construct is demonstrated from the baculovirus master seed up to at least the highest level used in production and preferably beyond this level.

Recombinant baculovirus seed lots are prepared in large quantities and stored at temperatures favourable for stability.

Only a seed lot that complies with the following requirements may be used for virus propagation.

Identification
The master and working seed lots are identified by the HPV type of the inserted gene of origin, by an appropriate method such as nucleic acid amplification techniques (NAT) (*2.6.21*).

Virus concentration
The virus concentration of the master and working seed lots is determined to monitor consistency of production.

Extraneous agents (*2.6.16*)
The working seed lot complies with the requirements for seed lots and control cells. Special attention is given to *Spiroplasma* spp. and insect-borne viruses, in particular insect-borne potential human pathogens (e.g. arboviruses).

PROPAGATION AND HARVEST

All processing of the cell banks and baculovirus seed lots and subsequent cell cultures is done under aseptic conditions in an area where no other cells are being handled.

Where justified and authorised for production in an insect cell/baculovirus expression vector system, a stored virus intermediate culture that complies with the 5 following tests may be used for virus propagation.

Identification
Each stored virus intermediate culture is identified by HPV type, by an immunological assay using specific antibodies or by a molecular identity test such as NAT (*2.6.21*).

Bacterial and fungal contamination
Each stored virus intermediate culture complies with the test for sterility (*2.6.1*), carried out using 10 mL for each medium.

Virus concentration
The virus concentration of each stored baculovirus intermediate culture is determined by a suitable method such as plaque assay or NAT (*2.6.21*) in order to monitor consistency of production.

Extraneous agents (*2.6.16*)
Each stored virus intermediate culture complies with the tests for extraneous agents.

Control cells
The control cells of the production cell culture from which each stored virus intermediate is derived comply with a test for identity and with the requirements for extraneous agents (*2.6.16*).

Production in recombinant yeast cells Identity, microbial purity, plasmid retention and consistency of yield are determined at suitable production stages.

Production in an insect cell/baculovirus expression vector system
Insect cell cultures are inoculated with recombinant baculovirus at a defined multiplicity of infection as approved by the competent authority. Several single harvests may be pooled before testing. No antibiotics are added at the time of harvesting or at any later stage of manufacturing.

SINGLE HARVESTS

Only a single harvest or a pool of single harvests that complies with the following requirements may be used in the preparation of the purified monovalent antigen.

Identification
Each single harvest is identified as the appropriate HPV type by immunological assay or by a molecular biology-based assay, for example hybridisation or polymerase chain reaction (PCR).

Bacterial and fungal contamination
In case of production in an insect cell/baculovirus expression vector system the single harvest complies with the test for

www.webofpharma.com

sterility (*2.6.1*). In case of production in yeast cells the single harvest is tested for culture purity by inoculation of suitable medium to ensure no growth other than the host organism.

Extraneous agents (*2.6.16*)
In case of production in an insect cell/baculovirus expression vector system the single harvest complies with the tests for extraneous agents. Special attention is given to insect-borne viruses as mentioned under Cell banks and seed lots.

Control cells
In case of production in an insect cell/baculovirus expression vector system the control cells comply with a test for identification and with the requirements for extraneous agents (*2.6.16*). Special attention is given to insect-borne viruses as mentioned under Cell banks and seed lots.

PURIFIED MONOVALENT ANTIGEN
Harvests are purified using validated methods. When an insect cell/baculovirus expression vector system substrate is used, the production process is validated for its capacity to eliminate (by removal and/or inactivation) adventitious viruses and recombinant baculoviruses.

Only a purified monovalent antigen that complies with the following requirements may be used in the preparation of the final bulk. In agreement with the competent authority one or more of the tests mentioned below may be omitted if performed on the adsorbed monovalent antigen.

Total protein
The total protein is determined by a validated method.
The content is within the limits approved for the particular product.

Antigen content and identification
The quantity and specificity of each antigen type is determined by a suitable immunochemical method (*2.7.1*) such as radio-immunoassay (RIA), enzyme-linked immunosorbent assay (ELISA), immunoblot (preferably using a monoclonal antibody directed against a protective epitope) or single radial diffusion. The antigen/protein ratio may be determined and is within the limits approved for the particular product.

Antigenic purity
The purity of each purified monovalent antigen is determined by a suitable method, such as SDS-PAGE with quantification by densitometric analysis, the limit of detection being 1 per cent of impurities or better with respect to total protein. A reference preparation is used to validate each test. The protein purity is calculated as the ratio of the L1 protein-related bands relative to the total protein bands, expressed as a percentage. For the genotypes included in the vaccine, the value calculated for purity is within the limits approved for the particular product.

Percent intact L1 monomer
The antigenic purity assay serves also to assess the integrity of the L1 monomer. The percent intact L1 monomer is the ratio of the intact L1 monomer to the total protein, expressed as a percentage.

VLP size and structure
The size and structure of the VLPs is established and monitored by a suitable method such as dynamic light scattering. The size is within the limits approved for the particular product.

Composition
The protein, lipid, nucleic acid and carbohydrate contents are determined, where applicable.

Host-cell and vector-derived DNA
Maximum 10 ng of DNA in a quantity of purified antigen equivalent to a single human dose of vaccine, determined in each monovalent purified antigen by sensitive methods.

Residual host-cell proteins
Tests for residual host-cell proteins are carried out.
The content is within the limits approved for the particular product.

Chemicals used for disruption and purification
Tests for the chemicals used for purification or other stages of production are carried out. The content is within the limits approved for the particular products.

Sterility (*2.6.1*)
Each purified monovalent antigen complies with the test, carried out using 10 mL for each medium.

ADSORBED MONOVALENT ANTIGEN
The purified monovalent antigens may be adsorbed onto a mineral vehicle such as an aluminium salt.

Only an adsorbed monovalent antigen that complies with the following requirements may be used in the preparation of the final bulk.

Sterility (*2.6.1*)
Each adsorbed monovalent antigen complies with the test, carried out using 10 mL for each medium.

Bacterial endotoxins (*2.6.14*)
Each adsorbed monovalent antigen is tested for bacterial endotoxins. The content is within the limits approved for the particular product.

Antigen content and identification
Each antigen type is identified by a suitable immunochemical method (*2.7.1*) such as radio-immunoassay (RIA), enzyme-linked immunosorbent assay (ELISA), immunoblot (preferably using a monoclonal antibody directed against a protective epitope) or single radial diffusion.
The antigen/protein ratio is determined.

Mineral vehicle concentration.
Where applicable, each adsorbed monovalent antigen is tested for the content of mineral vehicle. The content is within the limits approved for the particular product.

ADSORBED 3-O-DESACYL-4′-MONOPHOSPHORYL LIPID A BULK
If 3-*O*-desacyl-4′-monophosphoryl lipid A is included in the vaccine it complies with the monograph *3-O-desacyl-4′-monophosphoryl lipid A (2537)*. Where 3-*O*-desacyl-4′-monophosphoryl lipid A is adsorbed prior to inclusion in the vaccine, the adsorbed 3-*O*-desacyl-4′-monophosphoryl lipid A bulk complies with the following requirements.

Degree of adsorption of 3-*O*-desacyl-4′-monophosphoryl lipid A
The content of non-adsorbed 3-*O*-desacyl-4′-monophosphoryl lipid A in the adsorbed 3-*O*-desacyl-4′-monophosphoryl lipid A bulk is determined by a suitable method, for example gas chromatographic quantification of the *3-O-desacyl-4′-monophosphoryl lipid A (2537)* fatty acids in the supernatant, evaporated to dryness, after centrifugation.

pH (*2.2.3*)
The pH is within the limits approved for the particular preparation.

Sterility (*2.6.1*)
It complies with the test, carried out using 10 mL for each medium.

www.webofpharma.com

FINAL BULK VACCINE

The final bulk vaccine is prepared directly from each purified monovalent antigen HPV type or adsorbed purified monovalent antigen HPV type. An antimicrobial preservative, a mineral vehicle such as an aluminium salt and the adjuvant 3-*O*-desacyl-4′-monophosphoryl lipid A may be included in the formulation of the final bulk.

Only a final bulk that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended content.

Sterility (*2.6.1*)

The final bulk vaccine complies with the test, carried out using 10 mL for each medium.

FINAL LOT

Only a final lot that complies with each of the requirements given below under Identification, Tests and Assay may be released for use. Provided that the test for antimicrobial preservative content (where applicable) has been carried out with satisfactory results on the final bulk vaccine, it may be omitted on the final lot. If an *in vivo* assay is carried out, then provided it has been carried out with satisfactory results on the final bulk vaccine, it may be omitted on the final lot.

Adjuvants

If the vaccine contains an adjuvant, the amount is determined and shown to be within acceptable limits with respect to the expected amount. A suitable method for 3-*O*-desacyl-4′-monophosphoryl lipid A is, for example, gas chromatography.

Degree of adsorption

The degree of adsorption of each antigen and, where applicable, 3-*O*-desacyl-4′-monophosphoryl lipid A is assessed.

IDENTIFICATION

The vaccine is shown to contain the different types of HPV antigen by a suitable immunochemical method (*2.7.1*).

The *in vitro* assay may serve to identify the vaccine.

In addition, where applicable, the test for 3-*O*-desacyl-4′-monophosphoryl lipid A content also serves to identify the 3-*O*-desacyl-4′-monophosphoryl lipid A-containing vaccine.

TESTS

Aluminium (*2.5.13*)

Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

3-*O*-Desacyl-4′-monophosphoryl lipid A

Minimum 80 per cent and maximum 120 per cent of the intended amount.

Where applicable, determine the content of 3-*O*-desacyl-4′-monophosphoryl lipid A by a suitable method, for example gas chromatography (*2.2.28*).

Antimicrobial preservative

Where applicable, determine the content of antimicrobial preservative by a suitable chemical or physico-chemical method. The amount is not less than the minimum amount shown to be effective and is not greater than 115 per cent of that stated on the label.

Sterility (*2.6.1*)

The vaccine complies with the test.

Bacterial endotoxins (*2.6.14*)

Maximum 5 IU per single human dose. If the adjuvant prevents the determination of endotoxin, a suitable in-process test is carried out.

ASSAY

The assay is performed by an *in vivo* test or an *in vitro* test having acceptance criteria established by correlation studies against an *in vivo* test.

***In vivo* test**

A suitable *in vivo* assay method consists of the injection of not fewer than 3 dilutions of the vaccine to be examined and of a reference vaccine preparation, using for each dilution a group of a suitable number of female mice of a suitable strain. The vaccine is diluted in a solution of *sodium chloride R* containing the aluminium adjuvant used for the vaccine production. The mice are 6-8 weeks old at the time of injection, and each mouse is given a 0.5 mL injection. A preimmunisation serum sample is taken prior to inoculation, and a final serum sample is taken at a defined time between days 21 and 28. Assay the individual sera for specific neutralising antibodies against each HPV type by a suitable immunochemical method (*2.7.1*).

The test is not valid unless:

— for both the vaccine to be examined and the reference vaccine, the ED_{50} lies between the smallest and the largest doses given to the animals;
— the statistical analysis shows no significant deviation from linearity or parallelism;
— the confidence limits ($P = 0.95$) are within the limits approved for the particular product.

***In vitro* test**

Carry out an immunochemical determination (*2.7.1*) of each antigen genotype content. Enzyme-linked immunosorbent assay (ELISA) and radio-immunoassay (RIA) using monoclonal antibodies specific for protection-inducing epitopes of the L1 protein have been shown to be suitable. Suitable numbers of dilutions of the vaccine to be examined and a manufacturer's reference preparation are used and a suitable model is used to analyse the data. For each type, the antigen content is within the limits approved for the particular product.

LABELLING

The label states:

— the amount of L1 proteins and the genotype of HPV contained in the vaccine;
— the cell substrate used for production of the vaccine;
— the name and amount of the adjuvant and/or adsorbent used;
— that the vaccine must not be frozen.

Ph Eur

Pertussis Vaccine (Whole Cell, Adsorbed)

(Ph. Eur. monograph 0161)

The label may state 'wP'.

Ph Eur

DEFINITION

Pertussis vaccine (whole cell, adsorbed) is a sterile suspension of inactivated whole cells of one or more strains of *Bordetella pertussis*, treated to minimise toxicity and retain potency.

www.webofpharma.com

The vaccine contains a mineral adsorbent such as hydrated aluminium phosphate or aluminium hydroxide.

PRODUCTION

GENERAL PROVISIONS

The production process shall have been shown to yield consistently vaccines comparable with the vaccine of proven clinical efficacy and safety in man.

Levels of pertussis toxin, active heat-labile toxin (dermonecrotic toxin) or tracheal cytotoxin must be comparable to the levels present in the vaccine of proven clinical efficacy and safety in man and be approved by the competent authority.

CHOICE OF VACCINE STRAIN

The vaccine consists of a mixture of one or more strains of *B. pertussis*. Strains of *B. pertussis* used in preparing vaccines are well characterised and chosen in such a way that the final vaccine contains predominantly phase I cells that display fimbriae 2 and 3, as determined by an agglutination test or other suitable immunochemical method (*2.7.1*).

SEED LOTS

The production of pertussis vaccine is based on a seed-lot system.

The strains of *B. pertussis* used are identified by a full historical record, including information on the origin of the strain and its subsequent manipulation, characteristics on isolation, and particularly on all tests carried out periodically to verify the strain's characters.

The media chosen for growing *B. pertussis* are carefully selected and enable the micro-organism to retain phase I characteristics.

When animal blood or animal blood products are used, they are removed by washing the harvested bacteria.

Human blood or human blood products are not used in any culture media for propagating bacteria, either for seed or for vaccine.

PROPAGATION AND HARVEST

Each strain is grown separately from the working seed lot.

Cultures are checked at different stages of fermentation (subcultures and main culture) for purity, identity, cell opacity and pH. Unsatisfactory cultures must be discarded.

Production cultures are shown to be consistent in respect of growth rate, pH and yield of cells or cell products.

The bacteria are harvested and may be washed to remove substances derived from the medium and suspended in a 9 g/L solution of sodium chloride or other suitable isotonic solution.

MONOVALENT CELL HARVEST

Consistency of production is monitored in respect of growth rate, pH, yield and demonstration of characteristics of phase I organisms in the culture, such as presence of fimbriae 2 and 3 and haemolytic activity. Single harvests are not used for the final bulk vaccine unless they have been shown to contain *B. pertussis* cells with the same characteristics with regard to growth and agglutinogens as the parent strain, and to be free from contaminating bacteria and fungi.

Only a monovalent harvest that complies with the following requirements may be used in further production.

Purity

Samples of single harvests taken before inactivation are examined by microscopy of Gram-stained smears or by inoculation into appropriate culture media or by another suitable procedure.

Opacity

The opacity of each single harvest is measured not later than 2 weeks after harvest and before the bacterial suspension has been subjected to any process capable of altering its opacity, by comparison with the International Reference Preparation of Opacity, and used as the basis of calculation for subsequent stages in vaccine preparation. The equivalence in International Units of the International Reference Preparation is stated by the World Health Organization.

A spectrophotometric method validated against the opacity reference preparation may be used and absorbance may, for example, be measured at 600 nm (*2.2.25*).

INACTIVATION AND DETOXIFICATION OF B. PERTUSSIS SUSPENSION

Inactivation is initiated as soon as possible after taking samples of single harvests for purity control and opacity measurement. The bacteria are killed and detoxified in controlled conditions by means of a suitable chemical agent or by heating or by a combination of these methods. The suspension is maintained at 5 ± 3 °C for a suitable period to diminish its toxicity.

Only an inactivated monovalent cell bulk that complies with established specifications for the following tests may be used in the preparation of the final bulk.

Residual live *B. pertussis*

Inactivation of the whole cells of *B. pertussis* is verified by a suitable culture medium.

Pertussis toxin

Presence of pertussis toxin is measured by a CHO cell culture assay using a semi-quantitative technique and range determined for the particular product.

pH (*2.2.3*)

Within the range approved for the particular product.

Identification

Verified by agglutination assay or suitable immunodiffusion assay.

Sterility (*2.6.1*)

It complies with the test for sterility, carried out using 10 mL for each medium.

Opacity

The opacity of each single harvest is measured in the final phase, at the end of the main fermentation process, by comparison with the International Reference Preparation of Opacity. The equivalence in International Units of the International Reference Preparation is stated by the World Health Organization. The absorbance, for example measured at 600 nm (*2.2.25*), is within the range approved for the particular product.

FINAL BULK

The final bulk vaccine is prepared by aseptically mixing suitable quantities of the inactivated single harvests.

If 2 or more strains of *B. pertussis* are used, the composition of consecutive lots of the final bulk vaccine shall be consistent with respect to the proportion of each strain as measured in opacity units. The bacterial concentration of the final bulk vaccine does not exceed that corresponding to an opacity of 20 IU per single human dose. The opacity measured on the single harvests is used to calculate the bacterial concentration in the final bulk. A mineral adsorbent such as hydrated aluminium phosphate or aluminium hydroxide is added to the cell suspension. Suitable antimicrobial preservatives may be added. Phenol is not used as a preservative.

www.webofpharma.com

Only a final bulk that complies with the following requirements may be used in the preparation of the final lot.

Fimbriae
Each bulk is examined, before adsorbent is added, for the presence of fimbriae 2 and 3 to ensure that appropriate expression has occurred during bacterial growth.

Sterility (*2.6.1*)
It complies with the test for sterility, carried out using 10 mL for each medium.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended amount.

FINAL LOT
The final bulk is mixed to homogeneity and filled aseptically into suitable containers.

Only a final lot that is within the limits approved for the particular product and is satisfactory with respect to each of the requirements given below under Identification, Tests and Assay may be released for use. Provided the tests for specific toxicity, free formaldehyde and antimicrobial preservative and the determination of potency have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

IDENTIFICATION
Dissolve in the vaccine to be examined sufficient *sodium citrate R* to give a 100 g/L solution. Maintain at 37 °C for about 16 h and centrifuge to obtain a bacterial precipitate. Identity of pertussis vaccine is based on an immunological reaction, for example agglutination of the resuspended bacteria with a specific anti-pertussis serum or another suitable immunochemical method (*2.7.1*).

TESTS
Specific toxicity
Use not fewer than 5 healthy mice each weighing 14-16 g for the vaccine group and for the saline control. Use mice of the same sex or distribute males and females equally between the groups. Inject each mouse of the vaccine group intraperitoneally with 0.5 mL, containing a quantity of the vaccine equivalent to not less than half the single human dose. Inject each mouse of the control group with 0.5 mL of a 9 g/L sterile solution of *sodium chloride R*, preferably containing, where applicable, the same amount of antimicrobial preservative as that injected with the vaccine. Weigh the groups of mice immediately before the injection and 72 h and 7 days after the injection. The vaccine complies with the test if: (a) at the end of 72 h the average weight of the group of vaccinated mice is not less than that preceding the injection; (b) at the end of 7 days the average increase in mass per vaccinated mouse is not less than 60 per cent of that per control mouse; and (c) not more than 5 per cent of the vaccinated mice die during the test. If the test is carried out using 5 mice and 1 vaccinated mouse dies, the test may be repeated using 15 mice and the results of both tests combined.

Aluminium (*2.5.13*)
Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L, where applicable.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Sterility (*2.6.1*)
It complies with the test for sterility.

ASSAY
Carry out the assay of pertussis vaccine (whole cell) (*2.7.7*).

The estimated potency is not less than 4.0 IU per single human dose and the lower confidence limit ($P = 0.95$) of the estimated potency is not less than 2.0 IU per single human dose.

LABELLING
The label states:
— the minimum number of International Units per single human dose;
— the method used for inactivation;
— the name and the amount of the adsorbent;
— that the vaccine must be shaken before use;
— that the vaccine is not to be frozen.

Ph Eur

Adsorbed Pertussis Vaccine (Acellular Component)

(Pertussis Vaccine (Acellular, Component, Adsorbed), Ph. Eur. monograph 1356)

Ph Eur

DEFINITION
Pertussis vaccine (acellular, component, adsorbed) is a preparation of individually prepared and purified antigenic components of *Bordetella pertussis* adsorbed on a mineral carrier such as aluminium hydroxide or hydrated aluminium phosphate.

The vaccine contains either pertussis toxoid (chemically detoxified pertussis toxin) or a pertussis toxin-like protein free from toxic properties, produced by expression of a genetically modified form of the corresponding gene. The vaccine may also contain filamentous haemagglutinin, pertactin (a 69 kDa outer-membrane protein) and other defined components of *B. pertussis* such as fimbrial-2 and fimbrial-3 antigens. The latter 2 antigens may be co-purified. The antigenic composition and characteristics are based on evidence of protection and freedom from unexpected reactions in the target group for which the vaccine is intended.

PRODUCTION
GENERAL PROVISIONS
The production method shall have been shown to yield consistently vaccines comparable with the vaccine of proven clinical efficacy and safety in man.

Where a genetically modified form of *B. pertussis* is used, production consistency and genetic stability shall be established in conformity with the requirements of the monograph *Products of recombinant DNA technology (0784)*.

Reference vaccine A batch of vaccine shown to be effective in clinical trials or a batch representative thereof is used as a reference vaccine. For the preparation of a representative batch, strict adherence to the production process used for the

www.webofpharma.com

batch tested in clinical trials is necessary. The reference vaccine is preferably stabilised by a method that has been shown to have no significant effect on the assay procedure when the stabilised and non-stabilised batches are compared.

CHARACTERISATION OF COMPONENTS

During development of the vaccine, the production process shall be validated to demonstrate that it yields consistently individual components that comply with the following requirements; after demonstration of consistency, the tests need not be applied routinely to each batch.

Adenylate cyclase

Not more than 500 ng in the equivalent of 1 dose of the final vaccine, determined by immunoblot analysis or another suitable method.

Tracheal cytotoxin

Not more than 2 pmol in the equivalent of 1 dose of the final vaccine, determined by a suitable method such as a biological assay or liquid chromatography (*2.2.29*).

Absence of residual dermonecrotic toxin

Inject intradermally into each of 3 unweaned mice, in a volume of 0.1 mL, the amount of component or antigenic fraction equivalent to 1 dose of the final vaccine. Observe for 48 h. No dermonecrotic reaction is demonstrable.

Specific properties

The components of the vaccine are analysed by one or more of the methods shown below in order to determine their identity and specific properties (activity per unit amount of protein) in comparison with reference preparations.

Pertussis toxin Chinese hamster ovary (CHO) cell-clustering effect and haemagglutination as *in vitro* methods; lymphocytosis-promoting activity and insulin secretory activity as *in vivo* methods. The toxin shows ADP-ribosyl transferase activity using transducin as the acceptor.

Filamentous haemagglutinin Haemagglutination and inhibition by a specific antibody.

Pertactin, fimbrial-2 and fimbrial-3 antigens Reactivity with specific antibodies.

Pertussis toxoid The toxoid induces in animals the production of antibodies capable of inhibiting all the properties of pertussis toxin.

PURIFIED COMPONENTS

Production of each component is based on a seed-lot system. The seed cultures from which toxin is prepared are managed to conserve or, where necessary, restore toxinogenicity by deliberate selection.

None of the media used at any stage contains blood or blood products of human origin. Media used for the preparation of seed lots and inocula may contain blood or blood products of animal origin.

Pertussis toxin and, where applicable, filamentous haemagglutinin and pertactin are purified and, after appropriate characterisation, detoxified using suitable chemical reagents. The detoxification process for the pertussis toxin is validated to demonstrate its ability to consistently produce antigens that are immunogenic and stably detoxified. Other components such as fimbrial-2 and fimbrial-3 antigens are purified either separately or together, characterised and shown to be free from toxic substances. The purification procedure is validated to demonstrate appropriate clearance of substances used during culture or purification.

The content of bacterial endotoxins (*2.6.14*) is determined to monitor the purification procedure and to limit the amount in the final vaccine. The limits applied for the individual components are such that the final vaccine contains less than 100 IU per single human dose.

Before detoxification, the purity of the components is determined by a suitable method such as polyacrylamide gel electrophoresis (PAGE) or liquid chromatography. SDS-PAGE or immunoblot analysis with specific monoclonal or polyclonal antibodies may be used to characterise subunits. Requirements are established for each individual product.

Only purified components that comply with the following requirements may be used in the preparation of the final bulk vaccine.

Sterility (*2.6.1*)

Carry out the test for sterility using for each medium a quantity of purified component equivalent to not less than 100 doses.

Residual pertussis toxin (*2.6.33*)

The limit is approved by the competent authority.

Residual detoxifying agents and other reagents

The content of residual detoxifying agents and other reagents is determined and shown to be below approved limits unless validation of the process has demonstrated acceptable clearance.

Antigen content

Determine the antigen content by a suitable immunochemical method (*2.7.1*) and protein nitrogen by sulfuric acid digestion (*2.5.9*) or another suitable method. The ratio of antigen content to protein nitrogen is within the limits established for the product.

FINAL BULK VACCINE

The vaccine is prepared by adsorption of suitable quantities of purified components, separately or together, onto aluminium hydroxide or hydrated aluminium phosphate. A suitable antimicrobial preservative may be added.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended content.

Sterility (*2.6.1*)

Carry out the test for sterility using 10 mL for each medium.

FINAL LOT

Only a final lot that is satisfactory with respect to each of the requirements given below under Identification, Tests and Assay may be released for use. Provided the tests for antimicrobial preservative and free formaldehyde, and the assay have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

IDENTIFICATION

Subject the vaccine to a suitable desorption procedure such as the following: dissolve in the vaccine to be examined sufficient *sodium citrate R* to give a 10 g/L solution; maintain at 37 °C for about 16 h and centrifuge until a clear supernatant is obtained. Examined by a suitable immunochemical method (*2.7.1*), the clear supernatant reacts with specific antisera to the components stated on the label.

TESTS

Aluminium (*2.5.13*)

Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

www.webofpharma.com

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The amount is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Sterility (*2.6.1*)
The vaccine complies with the test for sterility.

ASSAY
Carry out one of the prescribed methods for the assay of pertussis vaccine (acellular) (*2.7.16*). The vaccine complies with the limit approved for the particular product.

LABELLING
The label states:
— the names and amounts of the antigenic components present in the vaccine;
— where applicable, that the vaccine contains a pertussis toxin-like protein produced by genetic modification;
— the name and amount of the adsorbent;
— that the vaccine must be shaken before use;
— that the vaccine is not to be frozen.

Ph Eur

Adsorbed Pertussis Vaccine (Acellular, Co-purified)

(Pertussis Vaccine (Acellular, Co-purified, Adsorbed), Ph. Eur. monograph 1595)

Ph Eur

DEFINITION
Pertussis vaccine (acellular, co-purified, adsorbed) is a preparation of antigenic components of *Bordetella pertussis* adsorbed on a mineral carrier such as aluminium hydroxide or hydrated aluminium phosphate.

The vaccine contains an antigenic fraction purified without separation of the individual components. The antigenic fraction is composed of pertussis toxoid (chemically detoxified pertussis toxin), filamentous haemagglutinin, pertactin (a 69 kDa outer-membrane protein) and other defined components of *B. pertussis* such as fimbrial-2 and fimbrial-3 antigens. The antigenic composition and characteristics are based on evidence of protection and freedom from unexpected reactions in the target group for which the vaccine is intended.

PRODUCTION
GENERAL PROVISIONS
The production method shall have been shown to yield consistently vaccines comparable with the vaccine of proven clinical efficacy and safety in man.

Reference vaccine A batch of vaccine shown to be effective in clinical trials or a batch representative thereof is used as a reference vaccine. For the preparation of a representative batch, strict adherence to the production process used for the batch tested in clinical trials is necessary. The reference vaccine is preferably stabilised, by a method that has been shown to have no significant effect on the assay procedure when the stabilised and non-stabilised batches are compared.

CHARACTERISATION OF COMPONENTS
During development of the vaccine, the production process shall be validated to demonstrate that it yields consistently an antigenic fraction that complies with the following requirements; after demonstration of consistency, the tests need not be applied routinely to each batch.

Adenylate cyclase
Not more than 500 ng in the equivalent of 1 dose of the final vaccine, determined by immunoblot analysis or another suitable method.

Tracheal cytotoxin
Not more than 2 pmol in the equivalent of 1 dose of the final vaccine, determined by a suitable method such as a biological assay or liquid chromatography (*2.2.29*).

Absence of residual dermonecrotic toxin
Inject intradermally into each of 3 unweaned mice, in a volume of 0.1 mL, the amount of antigenic fraction equivalent to 1 dose of the final vaccine. Observe for 48 h. No dermonecrotic reaction is demonstrable.

Specific properties
The antigenic fraction is analysed by one or more of the methods shown below in order to determine the identity and specific properties (activity per unit amount of protein) of its components in comparison with reference preparations.

Pertussis toxin Chinese hamster ovary (CHO) cell-clustering effect and haemagglutination as *in vitro* methods; lymphocytosis-promoting activity and insulin secretory activity as *in vivo* methods. The toxin shows ADP-ribosyl transferase activity using transducin as the acceptor.

Filamentous haemagglutinin Haemagglutination and inhibition by a specific antibody.

Pertactin, fimbrial-2 and fimbrial-3 antigens Reactivity with specific antibodies.

Pertussis toxoid The toxoid induces in animals the production of antibodies capable of inhibiting all the properties of pertussis toxin.

PURIFIED ANTIGENIC FRACTION
Production of the antigenic fraction is based on a seed-lot system. The seed cultures are managed to conserve or, where necessary, restore toxinogenicity by deliberate selection.

None of the media used at any stage contains blood or blood products of human origin. Media used for the preparation of seed batches and inocula may contain blood or blood products of animal origin.

The antigenic fraction is purified and, after appropriate characterisation, detoxified using suitable reagents.
The detoxification process for the pertussis toxin is validated to demonstrate its ability to consistently produce antigens that are immunogenic and stably detoxified. The purification procedure is validated to demonstrate appropriate clearance of substances used during culture or purification.

The content of bacterial endotoxins (*2.6.14*) is determined to monitor the purification procedure and to limit the amount in the final vaccine. The limits applied are such that the final vaccine contains not more than 100 IU per single human dose.

Before detoxification, the purity of the antigenic fraction is determined by a suitable method such as polyacrylamide gel electrophoresis (PAGE) or liquid chromatography. SDS-PAGE or immunoblot analysis with specific monoclonal or polyclonal antibodies may be used to characterise subunits. Requirements are established for each individual product.

www.webofpharma.com

Only a purified antigenic fraction that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Sterility (*2.6.1*)
Carry out the test for sterility using for each medium a quantity of purified antigenic fraction equivalent to not less than 100 doses of the final vaccine.

Residual pertussis toxin (*2.6.33*)
The limit is approved by the competent authority.

Residual detoxifying agents and other reagents
The content of residual detoxifying agents and other reagents is determined and shown to be below approved limits unless validation of the process has demonstrated acceptable clearance.

Antigen content
Determine the complete quantitative antigen composition of the antigenic fraction by suitable immunochemical methods (*2.7.1*) and protein nitrogen by sulfuric acid digestion (*2.5.9*) or another suitable method. The ratio of total antigen content to protein nitrogen is within the limits established for the product.

FINAL BULK VACCINE
The vaccine is prepared by adsorption of a suitable quantity of the antigenic fraction onto aluminium hydroxide or hydrated aluminium phosphate. A suitable antimicrobial preservative may be added.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended content.

Sterility (*2.6.1*)
Carry out the test for sterility using 10 mL for each medium.

FINAL LOT
Only a final lot that is satisfactory with respect to each of the requirements given below under Identification, Tests and Assay may be released for use.

Provided the tests for antimicrobial preservative and free formaldehyde, and the assay have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

IDENTIFICATION
Subject the vaccine to a suitable desorption procedure such as the following: dissolve in the vaccine to be examined sufficient *sodium citrate R* to give a 10 g/L solution; maintain at 37 °C for about 16 h and centrifuge until a clear supernatant is obtained. Examined by a suitable immunochemical method (*2.7.1*), the clear supernatant reacts with specific antisera to the components in the vaccine.

TESTS
Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The amount is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Aluminium (*2.5.13*)
Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L.

Sterility (*2.6.1*)
The vaccine complies with the test for sterility.

ASSAY
Carry out one of the prescribed methods for the assay of pertussis vaccine (acellular) (*2.7.16*). The vaccine complies with the limit approved for the particular product.

LABELLING
The label states:
— the names and amounts of the antigenic components present in the vaccine;
— the name and amount of the adsorbent;
— that the vaccine must be shaken before use;
— that the vaccine is not to be frozen.

Ph Eur

Pneumococcal Polysaccharide Vaccine

(Ph. Eur. monograph 0966)

The label may state 'Pneumo'.

Ph Eur

DEFINITION
Pneumococcal polysaccharide vaccine consists of a mixture of equal parts of purified capsular polysaccharide antigens prepared from suitable pathogenic strains of *Streptococcus pneumoniae* whose capsules have been shown to be made up of polysaccharides that are capable of inducing satisfactory levels of specific antibodies in man. It contains the 23 immunochemically different capsular polysaccharides listed in Table 0966.-1.

The vaccine is a clear, colourless liquid.

PRODUCTION
Production of the vaccine is based on a seed-lot system for each type. The production method shall have been shown to yield consistently pneumococcal polysaccharide vaccines of adequate safety and immunogenicity in man.

MONOVALENT BULK POLYSACCHARIDES
The bacteria are grown in a suitable liquid medium that does not contain blood-group substances or high-molecular-mass polysaccharides. The bacterial purity of the culture is verified and the culture is inactivated with phenol. Impurities are removed by such techniques as fractional precipitation, enzymatic digestion and ultrafiltration. The polysaccharide is obtained by fractional precipitation, washed, and dried in a vacuum to a residual moisture content shown to be favourable to the stability of the polysaccharide. The residual moisture content is determined by drying under reduced pressure over diphosphorus pentoxide or by thermogravimetric analysis and the value obtained is used to calculate the results of the tests shown below with reference to the dried substance. The monovalent bulk polysaccharide is stored at a suitable temperature in conditions that avoid the uptake of moisture.

Only a monovalent bulk polysaccharide that complies with the following requirements may be used in the preparation of the final bulk vaccine. Percentage contents of components, determined by the methods prescribed below, are shown in Table 0966.-1.

www.webofpharma.com

Table 0966.-1 – *Percentage contents of components of monovalent bulk polysaccharides*

Molecular type*	Protein	Nucleic acids	Total nitrogen	Phosphorus	Uronic acids	Hexosamines	Methyl-pentoses	*O*-acetyl Groups
1	≤ 2	≤ 2	3.5-6	0-1.5	≥ 45			≥ 1.8
2	≤ 2	≤ 2	0-1	0-1.0	≥ 15		≥ 38	
3	≤ 5	≤ 2	0-1	0-1.0	≥ 40			
4	≤ 3	≤ 2	4-6	0-1.5		≥ 40		
5	≤ 7.5	≤ 2	2.5-6.0	≤ 2	≥ 12	≥ 20		
6B	≤ 2	≤ 2	0-2	2.5-5.0			≥ 15	
7F	≤ 5	≤ 2	1.5-4.0	0-1.0			≥13	
8	≤ 2	≤ 2	0-1	0-1.0	≥ 25			
9N	≤ 2	≤ 1	2.2-4	0-1.0	≥ 20	≥ 28		
9V	≤ 2	≤ 2	0.5-3	0-1.0	≥ 15	≥ 13		
10A	≤ 7	≤ 2	0.5-3.5	1.5-3.5		≥ 12		
11A	≤ 3	≤ 2	0-2.5	2.0-5.0				≥ 9
12F	≤ 3	≤ 2	3-5	0-1.0		≥ 25		
14	≤ 5	≤ 2	1.5-4	0-1.0		≥ 20		
15B	≤ 3	≤ 2	1-3	2.0-4.5		≥ 15		
17A or17F	≤ 2	≤ 2	0-1.5	0-3.5			≥ 20	
18C	≤ 3	≤ 2	0-1	2.4-4.9			≥ 14	
19A	≤ 2	≤ 2	0.6-3.5	3.0-7.0		≥ 12	≥ 20	
19F	≤ 3	≤ 2	1.4-3.5	3.0-5.5		≥ 12.5	≥ 20	
20	≤ 2	≤ 2	0.5-2.5	1.5-4.0		≥ 12		
22F	≤ 2	≤ 2	0-2	0-1.0	≥ 15		≥ 25	
23F	≤ 2	≤ 2	0-1	3.0-4.5			≥ 37	
33F	≤ 2.5	≤ 2	0-2	0-1.0				

* The different types are indicated using the Danish nomenclature.

Protein (*2.5.16*)

Nucleic acids (*2.5.17*)

Total nitrogen (*2.5.9*)

Phosphorus (*2.5.18*)

Molecular-size or molecular-mass distribution
Molecular-size or molecular-mass distribution is determined by size-exclusion chromatography (*2.2.30*) combined with an appropriate detection system. An acceptable value is established for each purified polysaccharide. Each batch must be shown to comply with this limit.

Uronic acids (*2.5.22*)

Hexosamines (*2.5.20*)

Methylpentoses (*2.5.21*)

***O*-Acetyl groups** (*2.5.19*)

Identification (*2.7.1*)
Confirm the identity of the monovalent bulk polysaccharide by double immunodiffusion or electroimmunodiffusion (except for polysaccharides 7F, 14 and 33F), using specific antisera.

Specificity
No reaction occurs when the antigens are tested against all the antisera specific for the other polysaccharides of the vaccine, including factor sera for distinguishing types within groups. The polysaccharides are tested at a concentration of 50 µg/mL using a method capable of detecting 0.5 µg/mL.

FINAL BULK VACCINE
The final bulk vaccine is obtained by aseptically mixing the different polysaccharide powders. The uniform mixture is aseptically dissolved in a suitable isotonic solution so that one human dose of 0.50 mL contains 25 µg of each polysaccharide. An antimicrobial preservative may be added. The solution is sterilised by filtration through a bacteria-retentive filter.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than 85 per cent and not greater than 115 per cent of the intended amount.

Sterility (*2.6.1*)
The final bulk vaccine complies with the test for sterility, using 10 mL for each medium.

FINAL LOT
The final bulk vaccine is distributed aseptically into sterile, tamper-evident containers.

www.webofpharma.com

Only a final lot that is satisfactory with respect to each of the requirements given below under Identification, Tests and Assay may be released for use. Provided that the tests for phenol and for antimicrobial preservative have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot. When consistency of production has been established on a suitable number of consecutive batches, the assay may be replaced by a qualitative test that identifies each polysaccharide, provided that an assay has been performed on each monovalent bulk polysaccharide used in the preparation of the final lot.

IDENTIFICATION

The assay serves also to identify the vaccine.

TESTS

pH (*2.2.3*)

The pH of the vaccine is 4.5 to 7.4.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Phenol (*2.5.15*)

Not more than 2.5 g/L.

Sterility (*2.6.1*)

It complies with the test for sterility.

Pyrogens (*2.6.8*)

It complies with the test for pyrogens. Inject per kilogram of the rabbit's mass 1 mL of a dilution of the vaccine containing 2.5 µg/mL of each polysaccharide.

ASSAY

Determine the content of each polysaccharide by a suitable immunochemical method (*2.7.1*), using antisera specific for each polysaccharide contained in the vaccine, including factor sera for types within groups, and purified polysaccharides of each type as standards.

The vaccine contains not less than 70 per cent and not more than 130 per cent of the quantity stated on the label for each polysaccharide. The confidence limits (P = 0.95) are not less than 80 per cent and not more than 120 per cent of the estimated content.

LABELLING

The label states:

— the number of micrograms of each polysaccharide per single human dose;

— the total amount of polysaccharide in the container.

Ph Eur

Pneumococcal Polysaccharide Conjugate Vaccine (Adsorbed)

(Ph. Eur. monograph 2150)

The label may state 'Pneumo(conj)'.

Ph Eur

DEFINITION

Pneumococcal polysaccharide conjugate vaccine (adsorbed) is a sterile suspension of purified capsular polysaccharides obtained from *Streptococcus pneumoniae* serotypes individually conjugated to a carrier protein. The carrier protein used may vary for the various polysaccharide conjugates contained in a multivalent vaccine. The vaccine may be adsorbed on a suitable adjuvant or adsorbant.

Each serotype, produced from suitable pathogenic strains of *S. pneumoniae*, is grown in an appropriate medium.

The individual polysaccharides are purified through suitable purification methods (for example centrifugation, precipitation, ultrafiltration and column chromatography).

Each polysaccharide has a defined composition and a defined molecular size range.

The choice of polysaccharide depends on the frequency of the serotypes responsible for acute pathologies and their geographical distribution. The vaccine contains immunochemically different capsular polysaccharides.

PRODUCTION

GENERAL PROVISIONS

The production method shall have been shown to yield consistently *S. pneumoniae* conjugate vaccines of adequate safety and immunogenicity in man. The production of polysaccharides and of the carrier(s) is based on a seed-lot system.

During development studies and wherever revalidation is necessary, a test for pyrogens in rabbits (*2.6.8*) is carried out. The vaccine is shown to be acceptable with respect to absence of pyrogenic activity.

During development studies and whenever revalidation of the manufacturing process is necessary, it shall be demonstrated by tests in animals that the vaccine consistently induces a T-cell-dependent B-cell immune response.

The stability of the conjugated bulk and/or final lot and pneumococcal saccharide is evaluated using suitable indicator tests. Such tests may include determination of molecular size, quantification of saccharide content and free polysaccharide content in the conjugate.

BACTERIAL SEED LOTS

The bacterial strains used for master seed lots shall be identified by historical records that include information on their origin and the tests used to characterise the strain.

Cultures obtained from the working seed lot shall have the same characteristics as the strain that was used to prepare the master seed lot.

Purity of bacterial cultures is verified by methods of suitable sensitivity. These may include inoculation into suitable media, examination of colony morphology, microscopic examination of Gram-stained smears and culture agglutination with suitable specific antisera.

PNEUMOCOCCAL POLYSACCHARIDES

Each strain of *S. pneumoniae* serotypes is individually grown in a liquid medium that does not contain high-molecular-mass polysaccharides; if any ingredient of the medium contains blood-group substances, the process is validated to demonstrate that after the purification step they are no longer detectable. The bacterial purity of the culture is verified by suitable methods. The culture is then inactivated. Each polysaccharide is separated from the liquid culture and purified by suitable methods. Volatile matter, including water, in the purified polysaccharide is determined by a suitable method such as thermogravimetry (*2.2.34*), semi-micro determination of water (*2.5.12*) or, where applicable, determination of solvent and/or alcohol content by spectrometry. The values are used to calculate the results of other chemical tests with reference to the dried substance, as prescribed below.

www.webofpharma.com

Only polysaccharides that comply with the following requirements may be used in the preparation of the conjugate.

Identification
Each polysaccharide is identified by an immunochemical method (*2.7.1*) or other suitable methods, for example ^{1}H nuclear magnetic resonance spectrometry (*2.2.33*).

Protein (*2.5.16*)
Depending on the serotype used, not more than the limit approved for the product, calculated with reference to the dried substance.

Nucleic acid (*2.5.17*)
Depending on the serotype used, not more than the limit approved for the product, calculated with reference to the dried substance.

Molecular-size or molecular-mass distribution
Molecular-size or molecular-mass distribution is determined by size-exclusion chromatography (*2.2.30*) combined with an appropriate detection system. An acceptable value is established for each pneumococcal polysaccharide. Each batch must be shown to comply with this limit.

Bacterial endotoxins (*2.6.14*)
Less than 0.5 IU per microgram of polysaccharide.

Residual reagents
Where applicable, suitable tests are carried out to determine residues of reagents used during inactivation and purification. An acceptable value for each reagent is established for the particular product and each batch of polysaccharide must be shown to comply with this limit. Where validation studies have demonstrated removal of residual reagents, the test on polysaccharides may be omitted.

Water
Where applicable, the values are within the limits approved for each serotype, determined by a suitable method.

Depending on the chemical composition of a pneumococcal polysaccharide serotype, not all of the following tests may be applicable. The values are within the limits approved. Suitable limits for some pneumococcal polysaccharide serotypes are given in the monograph *Pneumococcal polysaccharide vaccine (0966)*.

Total nitrogen (*2.5.9*)

Phosphorus (*2.5.18*)

Uronic acids (*2.5.22*)

Hexosamines (*2.5.20*)

Methylpentoses (*2.5.21*)

***O*-Acetyl groups** (*2.5.19*)

MODIFIED PNEUMOCOCCAL POLYSACCHARIDES
Before conjugation, the polysaccharide can be depolymerised by chemical or mechanical means followed by a concentration step to obtain polysaccharides of a desired molecular size range. Polysaccharides or depolymerised polysaccharides are modified by an activation process.

Only modified polysaccharides that comply with the following requirements may be used in the preparation of the conjugate.

Molecular-size or molecular-mass distribution
In the case of a size-reduced modified pneumococcal polysaccharide, the molecular-size or molecular-mass distribution is determined by size-exclusion chromatography (*2.2.30*) combined with an appropriate detection system. An acceptable value is established for each modified pneumococcal polysaccharide. Each batch must be shown to comply with this limit.

Degree of oxidation
Where applicable, the degree of oxidation is represented by the ratio of moles of saccharide repeat unit per mole of aldehyde and determined by a suitable method. The values are within the limits approved for each serotype.

CARRIER PROTEIN
The production and characteristics of the carrier proteins are described in general chapter *5.2.11. Carrier proteins for the production of conjugated polysaccharide vaccines for human use.* Only a carrier protein that complies with the requirements of this chapter may be used in the preparation of the conjugate.

MONOVALENT BULK CONJUGATE
The conjugate is obtained by the covalent binding of activated polysaccharides to the appropriate carrier protein.

The conjugate purification procedures are designed to remove residual reagents used for conjugation. The removal of residual reagents is confirmed by suitable tests or by validation of the purification process.

Only a bulk conjugate that complies with the following requirements may be used in the preparation of the final bulk vaccine. For each test, limits of acceptance are established and each batch of conjugate must be shown to comply with these limits.

Saccharide
The polysaccharide content is determined by a suitable physical or chemical method or by an immunochemical method (*2.7.1*). The value complies with the requirement approved for each serotype.

Protein
The protein content is determined by a suitable physical or chemical method (for example, *2.5.16*). The value complies with the requirement approved for each serotype.

Saccharide-to-protein ratio
Determine the saccharide-to-protein ratio by calculation. The value complies with the requirement approved for each serotype.

Free saccharide
Unbound polysaccharide is determined after removal of the conjugate, for example by anion-exchange, size-exclusion or hydrophobic chromatography, ultrafiltration, or other validated methods. A value consistent with adequate immunogenicity as shown in clinical trials is established for each serotype and each lot must be shown to comply with this limit.

Free carrier protein
Determine the content by a suitable method, either directly or by deriving the content by calculation from the results of other tests. The value complies with the requirement approved for each serotype.

Molecular-size or molecular-mass distribution
Molecular-size or molecular-mass distribution is determined by size-exclusion chromatography (*2.2.30*) combined with an appropriate detection system. An acceptable value is established for the bulk conjugate of each polysaccharide. Each batch must be shown to comply with this limit.

Residual reagents
Where applicable, suitable tests are carried out to determine residues of reagents used during inactivation and purification. An acceptable value for each reagent is established for the particular product and each batch of conjugate must be shown to comply with this limit. Where validation studies

www.webofpharma.com

have demonstrated removal of residual reagents, the test on conjugate polysaccharides may be omitted.

Sterility (*2.6.1*)
It complies with the test for sterility, carried out using 10 mL for each medium or the equivalent of 100 doses for each medium, whichever is less.

Bacterial endotoxins (*2.6.14*)
Less than 0.75 IU per microgram of polysaccharide.

ADSORBED MONOVALENT BULK CONJUGATE
An aluminium-containing adjuvant may be added to each of the monovalent bulk conjugates prior to formulation of the final bulk. Once the conjugates are adsorbed on a sterile adjuvant, sterility is assured by aseptic processing.

Only an adsorbed monovalent bulk conjugate that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Identification
Each adsorbed polysaccharide conjugate is identified by an immunochemical method (*2.7.1*) or other suitable methods.

Sterility (*2.6.1*)
It complies with the test for sterility, carried out using 10 mL or the equivalent of 100 doses for each medium, whichever is less.

Saccharide
The polysaccharide content is determined by a suitable physical or chemical method or by an immunochemical method (*2.7.1*). The value complies with the requirement approved for each serotype.

Free saccharide
Centrifuge the adsorbed monovalent bulk conjugate. In the supernatant the unbound polysaccharide is determined after removal of the conjugate, for example by anion-exchange, size-exclusion or hydrophobic liquid chromatography, ultrafiltration, or other validated methods. An acceptable value consistent with adequate immunogenicity as shown in clinical trials is established for each serotype and each lot must be shown to comply with this limit.

Degree of adsorption
The degree of adsorption of each polysaccharide conjugate is assessed.

FINAL BULK VACCINE
A final bulk vaccine may be formulated from the individually adsorbed monovalent bulk conjugates, or from the mixture of the monovalent bulk conjugates that is adsorbed on an aluminium-containing adjuvant.

Where a final bulk vaccine is formulated as a release intermediate, it complies with the following requirements and is within the limits approved for the particular product.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Sterility (*2.6.1*)
It complies with the test for sterility, carried out using 10 mL or the equivalent of 100 doses for each medium, whichever is less.

FINAL LOT
Only a final lot that is within the limits approved for the particular product and is satisfactory with respect to each of the requirements given below under Identification, Tests and Assay may be released for use.

IDENTIFICATION
Each polysaccharide present in the vaccine is identified by a suitable immunochemical method (*2.7.1*).

TESTS
Aluminium (*2.5.13*)
Maximum 1.25 mg per single human dose.

Sterility (*2.6.1*)
It complies with the test for sterility.

Bacterial endotoxins (*2.6.14*)
Less than 12.5 IU per single human dose, unless otherwise justified and authorised.

ASSAY
Saccharide content
The polysaccharide content for each serotype is determined by a suitable immunochemical method (for example, nephelometry assay or enzyme-linked immunosorbent assay (ELISA)). The vaccine contains not less than 70 per cent and not more than 130 per cent of the quantity stated on the label for each polysaccharide. The confidence limits ($P = 0.95$) are not less than 80 per cent and not more than 120 per cent of the estimated content.

LABELLING
The label states:
- the pneumococcal serotype and carrier protein present in each single human dose;
- the number of micrograms of each polysaccharide per single human dose;
- the type and nominal amount of carrier protein per single human dose;
- if applicable, the name and amount of adsorbent;
- if applicable, that the vaccine must be shaken before use;
- if applicable, that the vaccine must not be frozen.

Ph Eur

Inactivated Poliomyelitis Vaccine

(Poliomyelitis Vaccine (Inactivated), Ph. Eur. monograph 0214)

The label may state 'IPV'.

Ph Eur

DEFINITION
Poliomyelitis vaccine (inactivated) is a liquid preparation of suitable strains of human poliovirus types 1, 2 and 3 grown in suitable cell cultures and inactivated by a validated method. It is a clear liquid that may be coloured owing to the presence of a pH indicator.

PRODUCTION
The production method shall have been shown to yield consistently vaccines of acceptable safety and immunogenicity in man.

Production of the vaccine is based on a virus seed-lot system. Cell lines are used according to a cell-bank system.
If primary, secondary or tertiary monkey kidney cells are used, production complies with the requirements indicated below.

Unless otherwise justified and authorised, the virus in the final vaccine shall not have undergone more passages from the master seed lot than was used to prepare the vaccine shown in clinical studies to be satisfactory with respect to safety and efficacy.

www.webofpharma.com

SUBSTRATE FOR VIRUS PROPAGATION

The virus is propagated in a human diploid cell line (*5.2.3*), in a continuous cell line (*5.2.3*) or in primary, secondary or tertiary monkey kidney cells.

Primary, secondary or tertiary monkey kidney cells

The following special requirements for the substrate for virus propagation apply to primary, secondary or tertiary monkey kidney cells.

Monkeys used in the preparation of kidney cell cultures for production and control of the vaccine The animals used are of a species approved by the competent authority, in good health and, unless otherwise justified and authorised, have not been previously employed for experimental purposes. Kidney cells used for vaccine production and control are derived from monitored, closed colonies of monkeys bred in captivity, not from animals caught in the wild; a previously approved seed lot prepared using virus passaged in cells from wild monkeys may, subject to approval by the competent authority, be used for vaccine production if historical data on safety justify this.

Monitored, closed colonies of monkeys The monkeys are kept in groups in cages. Freedom from extraneous agents is achieved by the use of animals maintained in closed colonies that are subject to continuous and systematic veterinary and laboratory monitoring for the presence of infectious agents. The supplier of animals is certified by the competent authority. Each monkey is tested serologically at regular intervals during a quarantine period of not less than 6 weeks imposed before entering the colony, and then during its stay in the colony.

The monkeys used are shown to be tuberculin-negative and free from antibodies to simian virus 40 (SV40) and simian immunodeficiency virus. The blood sample used in testing for SV40 antibodies must be taken as close as possible to the time of removal of the kidneys. If *Macaca* sp. monkeys are used for production, the monkeys are also shown to be free from antibodies to herpesvirus B (cercopithecine herpesvirus 1) infection. Human herpesvirus 1 has been used as an indicator for freedom from herpesvirus B antibodies on account of the danger of handling herpesvirus B (cercopithecine herpesvirus 1).

Monkeys from which kidneys are to be removed are thoroughly examined, particularly for evidence of tuberculosis and herpesvirus B (cercopithecine herpesvirus 1) infection. If a monkey shows any pathological lesion relevant to the use of its kidneys in the preparation of a seed lot or vaccine, it is not to be used nor are any of the remaining monkeys of the group concerned unless it is evident that their use will not impair the safety of the product.

All the operations described in this section are conducted outside the area where the vaccine is produced.

Monkey cell cultures for vaccine production Kidneys that show no pathological signs are used for preparing cell cultures. Each group of cell cultures derived from a single monkey forms a separate production cell culture giving rise to a separate single harvest.

The primary monkey kidney cell suspension complies with the test for mycobacteria (*2.6.2*); disrupt the cells before carrying out the test.

If secondary or tertiary cells are used, it shall be demonstrated by suitable validation tests that cell cultures beyond the passage level used for production are free from tumorigenicity.

SEED LOTS

Each of the 3 strains of poliovirus used shall be identified by historical records that include information on the origin of the strain and its subsequent manipulation.

Only a working seed lot that complies with the following requirements may be used for virus propagation.

Identification

Each working seed lot is identified as human poliovirus types 1, 2 or 3 by virus neutralisation in cell cultures using specific antibodies.

Virus concentration

The virus concentration of each working seed lot is determined to define the quantity of virus to be used for inoculation of production cell cultures.

Extraneous agents

The working seed lot complies with the requirements for seed lots for virus vaccines (*2.6.16*). In addition, if primary, secondary or tertiary monkey kidney cells have been used for isolation of the strain, measures are taken to ensure that the strain is not contaminated with simian viruses such as simian immunodeficiency virus, simian virus 40, filoviruses and herpesvirus B (cercopithecine herpesvirus 1). A working seed lot produced in primary, secondary or tertiary monkey kidney cells complies with the requirements given below under Virus propagation and harvest for single harvests produced in such cells.

VIRUS PROPAGATION AND HARVEST

All processing of the cell bank and cell cultures is done under aseptic conditions in an area where no other cells or viruses are being handled. Approved animal serum (but not human serum) may be used in the cell culture media. Serum and trypsin used in the preparation of cell suspensions and media are shown to be free from extraneous agents. The cell culture media may contain a pH indicator such as phenol red and approved antibiotics at the lowest effective concentration. Not less than 500 mL of the cell cultures employed for vaccine production is set aside as uninfected cell cultures (control cells); where continuous cell lines in a fermenter are used for production, 200×10^6 cells are set aside to prepare control cells; where primary, secondary or tertiary monkey kidney cells are used for production, a cell sample equivalent to at least 500 mL of the cell suspension, at the concentration employed for vaccine production, is taken to prepare control cells.

Only a single harvest that complies with the following requirements may be used in the preparation of the vaccine. The tests for identification and bacterial and fungal contamination may be carried out instead on the purified, pooled monovalent harvest. After demonstration of consistency of production at the stage of the single harvest, the test for virus concentration may be carried out instead on the purified, pooled monovalent harvest.

Control cells

The control cells of the production cell culture comply with a test for identification (if a cell-bank system is used for production) and with the requirements for extraneous agents (*2.6.16*; where primary, secondary or tertiary monkey kidney cells are used, the tests in cell cultures are carried out as shown below under Test in rabbit kidney cell cultures and Test in cercopithecus kidney cell cultures).

Test in rabbit kidney cell cultures Test a sample of at least 10 mL of the pooled supernatant fluid from the control cultures for the absence of herpesvirus B (cercopithecine herpesvirus 1) and other viruses by inoculation onto rabbit

www.webofpharma.com

kidney cell cultures. The dilution of supernatant in the nutrient medium is not greater than 1/4 and the area of the cell layer is at least 3 cm^2 per millilitre of inoculum. Set aside one or more containers of each batch of cells with the same medium as non-inoculated control cells. Incubate the cultures at 37 °C and observe for at least 2 weeks. The test is not valid if more than 20 per cent of the control cell cultures are discarded for non-specific, accidental reasons.

Test in cercopithecus kidney cell cultures Test a sample of at least 10 mL of the pooled supernatant fluid from the control cultures for the absence of SV40 virus and other extraneous agents by inoculation onto cell cultures prepared from the kidneys of cercopithecus monkeys, or other cells shown to be at least as sensitive for SV40, by the method described under Test in rabbit kidney cell cultures. The test is not valid if more than 20 per cent of the control cell cultures are discarded for non-specific, accidental reasons.

Identification
The single harvest is identified as containing human poliovirus types 1, 2 or 3 by virus neutralisation in cell cultures using specific antibodies.

Virus concentration
The virus concentration of each single harvest is determined by titration of infectious virus in cell cultures.

Bacterial and fungal contamination
The single harvest complies with the test for sterility (*2.6.1*), carried out using 10 mL for each medium.

Mycoplasmas (*2.6.7*)
The single harvest complies with the test for mycoplasmas, carried out using 10 mL.

Test in rabbit kidney cell cultures
Where primary, secondary or tertiary monkey kidney cells are used for production, test a sample of at least 10 mL of the single harvest for the absence of herpesvirus B (cercopithecine herpesvirus 1) and other viruses by inoculation onto rabbit kidney cell cultures as described above for the control cells.

Test in cercopithecus kidney cell cultures
Where primary, secondary or tertiary monkey kidney cells are used for production, test a sample of at least 10 mL of the single harvest for the absence of SV40 virus and other extraneous agents. Neutralise the sample by a high-titre antiserum against the specific type of poliovirus. Test the sample in primary cercopithecus kidney cell cultures or cells that have been demonstrated to be at least as susceptible for SV40. Incubate the cultures at 37 °C and observe for 14 days. At the end of this period, make at least one subculture of fluid in the same cell culture system and observe both primary cultures and subcultures for an additional 14 days.

PURIFICATION AND PURIFIED MONOVALENT HARVEST
Several single harvests of the same type may be pooled and may be concentrated. The monovalent harvest or pooled monovalent harvest is purified by validated methods.
If continuous cell lines are used for production, the purification process shall have been shown to reduce consistently the content of substrate-cell DNA to not more than 100 pg per single human dose.

Only a purified monovalent harvest that complies with the following requirements may be used for the preparation of the inactivated monovalent harvest.

Identification
The virus is identified by virus neutralisation in cell cultures using specific antibodies or by determination of D-antigen.

Virus concentration
The virus concentration is determined by titration of infectious virus.

Specific activity
The ratio of the virus concentration or the D-antigen content, determined by a suitable immunochemical method (*2.7.1*), to the total protein content (specific activity) of the purified monovalent harvest is within the limits approved for the particular product.

INACTIVATION AND INACTIVATED MONOVALENT HARVEST
Several purified monovalent harvests of the same type may be mixed before inactivation. To avoid failures in inactivation caused by the presence of virus aggregates, filtration is carried out before and during inactivation; inactivation is started within a suitable period, preferably not more than 24 h and in any case not more than 72 h, of the prior filtration. The virus suspension is inactivated by a validated method that has been shown to inactivate poliovirus without destruction of immunogenicity; during validation studies, an inactivation curve with at least 4 points (for example, time 0 h, 24 h, 48 h and 96 h) is established showing the decrease in concentration of live virus with time. If formaldehyde is used for inactivation, the presence of an excess of formaldehyde at the end of the inactivation period is verified. The inactivation kinetics tests mentioned below are carried out on each batch to ensure consistency of the inactivation process.

Only an inactivated monovalent harvest that complies with the following requirements may be used in the preparation of a trivalent pool of inactivated monovalent harvests or a final bulk vaccine.

Test for effective inactivation
After neutralisation of the formaldehyde with sodium bisulfite (where applicable), verify the absence of residual live poliovirus by inoculation on suitable cell cultures of 2 samples of each inactivated monovalent harvest, corresponding to at least 1500 human doses. Cells used for the test must be of optimal sensitivity regarding residual infectious poliovirus, for example kidney cells from certain monkey species (*Macaca*, *Cercopithecus* or *Papio*), or Hep-2 cells. If other cells are used, they must have been shown to possess at least the same sensitivity as those specified above. Take one sample not later than 3/4 of the way through the inactivation period and the other at the end. Inoculate the samples in cell cultures such that the dilution of vaccine in the nutrient medium is not greater than 1/4 and the area of the cell layer is at least 3 cm^2 per millilitre of inoculum. Set aside one or more containers with the same medium as non-inoculated control cells. Observe the cell cultures for at least 3 weeks. Make not fewer than 2 passages from each container, one at the end of the observation period and the other 1 week before; for the passages, use cell culture supernatant and inoculate as for the initial sample. Observe the subcultures for at least 2 weeks. No sign of poliovirus multiplication is present in the cell cultures. At the end of the observation period, test the susceptibility of the cell culture used by inoculation of live poliovirus of the same type as that present in the inactivated monovalent harvest.

Inactivation kinetics
Kinetics of inactivation are established and approved by the competent authority. Adequate data on inactivation kinetics

www.webofpharma.com

are obtained and consistency of the inactivation process is monitored.

Sterility (*2.6.1*)
The inactivated monovalent harvest complies with the test for sterility, carried out using 10 mL for each medium.

D-antigen content
The content of D-antigen determined by a suitable immunochemical method (*2.7.1*) is within the limits approved for the particular preparation.

FINAL BULK VACCINE
The final bulk vaccine is prepared directly from the inactivated monovalent harvests of human poliovirus types 1, 2 and 3 or from a trivalent pool of inactivated monovalent harvests. A suitable stabiliser and a suitable antimicrobial preservative may be added.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Sterility (*2.6.1*)
The final bulk vaccine complies with the test for sterility, carried out using 10 mL for each medium.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended amount.

FINAL LOT
Only a final lot that complies with each of the requirements given below under Identification, Tests and Assay may be released for use. Provided that the tests for free formaldehyde and antimicrobial preservative and the *in vivo* assay have been performed with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

The *in vivo* assay may be omitted once it has been demonstrated for a given product and for each poliovirus type that the acceptance criteria for the D-antigen determination are such that it yields the same result as the *in vivo* assay in terms of acceptance or rejection of a batch. This demonstration must include testing of subpotent batches, produced experimentally if necessary, for example by heat treatment or other means of diminishing the immunogenic activity. Where there is a significant change in the manufacturing process of the antigens or their formulation, any impact on the *in vivo* and *in vitro* assays must be evaluated, and the need for revalidation considered.

Provided that the protein content has been determined on the purified monovalent harvests or on the inactivated monovalent harvests and that it has been shown that the content in the final lot will not exceed 10 µg per single human dose, the test for protein content may be omitted on the final lot.

Provided that the test for bovine serum albumin has been performed with satisfactory results on the trivalent pool of inactivated monovalent harvests or on the final bulk vaccine, it may be omitted on the final lot.

IDENTIFICATION
The vaccine is shown to contain human poliovirus types 1, 2 and 3 by a suitable immunochemical method (*2.7.1*) such as the determination of D-antigen by enzyme-linked immunosorbent assay (ELISA).

TESTS
Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The amount is not less than the minimum amount shown to be effective and is not greater than 115 per cent of that stated on the label.

Protein content (*2.5.33, Method 2*)
Maximum 10 µg per single human dose.

Bovine serum albumin
Maximum 50 ng per single human dose, determined by a suitable immunochemical method (*2.7.1*).

Sterility (*2.6.1*)
It complies with the test.

Bacterial endotoxins (*2.6.14*)
Less than 5 IU per single human dose.

ASSAY
D-antigen content
As a measure of consistency of production, determine the D-antigen content for human poliovirus types 1, 2 and 3 by a suitable immunochemical method (*2.7.1*) using a reference preparation calibrated in European Pharmacopoeia Units of D-antigen. For each type, the content, expressed with reference to the amount of D-antigen stated on the label, is within the limits approved for the particular product. *Poliomyelitis vaccine (inactivated) BRP* is calibrated in European Pharmacopoeia Units and intended for use in the assay of D-antigen. The European Pharmacopoeia Unit and the International Unit are equivalent.

***In vivo* test**
The vaccine complies with the *in vivo* assay of poliomyelitis vaccine (inactivated) (*2.7.20*).

LABELLING
The label states:
— the types of poliovirus contained in the vaccine;
— the nominal amount of virus of each type (1, 2 and 3), expressed in European Pharmacopoeia Units of D-antigen, per single human dose;
— the cell substrate used to prepare the vaccine.

Ph Eur

Poliomyelitis Vaccine, Live (Oral)

(Poliomyelitis Vaccine (Oral), Ph. Eur. monograph 0215)

The label may state 'OPV'.

Ph Eur

DEFINITION
Oral poliomyelitis vaccine is a preparation of approved strains of live attenuated poliovirus type 1, 2 or 3 grown in *in vitro* cultures of approved cells, containing either a single type, a combination of type 1 and type 3 or a combination of the 3 types of Sabin strains, presented in a form suitable for oral administration.

The vaccine is a clear liquid that may be coloured owing to the presence of a pH indicator.

PRODUCTION
The vaccine strains and the production method shall have been shown to consistently yield vaccines that are both immunogenic and safe in man.

www.webofpharma.com

The production of vaccine is based on a virus seed-lot system. Cell lines are used according to a cell-bank system. If primary monkey kidney cell cultures are used, production complies with the requirements indicated below. Unless otherwise justified and authorised, the virus in the final vaccine shall not have undergone more than 2 passages from the master seed lot.

REFERENCE STANDARDS

The International Standards for poliovirus type 1 (Sabin), poliovirus type 2 (Sabin) for MAPREC (Mutant Analysis by PCR and Restriction Enzyme Cleavage) assays and poliovirus type 3 (Sabin) synthetic DNA for MAPREC assays are suitable for use in the tests for genetic markers and the molecular tests for consistency of production.

Reference preparations of each poliovirus type at the Sabin Original + 2 passage level, namely WHO (SO + 2)/I for type 1 virus, WHO (SO + 2)/II for type 2 virus and WHO (SO + 2)/III for type 3 virus are available for comparison of the *in vivo* neurovirulence with that of homotypic vaccines. Requests for the WHO reference preparations for *in vivo* neurovirulence tests are to be directed to the World Health Organization (WHO), Biologicals, Geneva, Switzerland.

A suitable reference preparation is to be included in each test.

SUBSTRATE FOR VIRUS PROPAGATION

The virus is propagated in human diploid cells (*5.2.3*), in continuous cell lines (*5.2.3*) or in primary monkey kidney cell cultures (including serially passaged cells from primary monkey kidney cells).

Primary monkey kidney cell cultures

The following special requirements for the substrate for virus propagation apply to primary monkey kidney cell cultures.

Monkeys used for preparation of primary monkey kidney cell cultures and for testing of virus If the vaccine is prepared in primary monkey kidney cell cultures, animals of a species approved by the competent authority, in good health, kept in closed or intensively monitored colonies and not previously employed for experimental purposes shall be used.

The monkeys shall be kept in well-constructed and adequately ventilated animal rooms in cages spaced as far apart as possible. Adequate precautions shall be taken to prevent cross-infection between cages. Not more than 2 monkeys shall be housed per cage and cage-mates shall not be interchanged. The monkeys shall be kept in the country of manufacture of the vaccine in quarantine groups for a period of not less than 6 weeks before use. A quarantine group is a colony of selected, healthy monkeys kept in one room, with separate feeding and cleaning facilities, and having no contact with other monkeys during the quarantine period. If at any time during the quarantine period the overall death rate of a shipment consisting of one or more groups reaches 5 per cent (excluding deaths from accidents or where the cause was specifically determined not to be an infectious disease), monkeys from that entire shipment shall continue in quarantine from that time for a minimum of 6 weeks. The groups shall be kept continuously in isolation, as in quarantine, even after completion of the quarantine period, until the monkeys are used. After the last monkey of a group has been taken, the room that housed the group shall be thoroughly cleaned and decontaminated before being used for a fresh group. If kidneys from near-term monkeys are used, the mother is quarantined for the term of pregnancy.

Monkeys from which kidneys are to be removed shall be anaesthetised and thoroughly examined, particularly for evidence of tuberculosis and cercopithecid herpesvirus 1 (B virus) infection.

If a monkey shows any pathological lesion relevant to the use of its kidneys in the preparation of a seed lot or vaccine, it shall not be used, nor shall any of the remaining monkeys of the quarantine group concerned be used unless it is evident that their use will not impair the safety of the product.

All the operations described in this section shall be conducted outside the areas where the vaccine is produced.

The monkeys used shall be shown to be free from antibodies to simian virus 40 (SV40), simian immunodeficiency virus and spumaviruses. The blood sample used in testing for SV40 antibodies must be taken as close as possible to the time of removal of the kidneys. If *Macaca* spp. are used for production, the monkeys shall also be shown to be free from antibodies to cercopithecid herpesvirus 1 (B virus). Human herpesvirus has been used as an indicator for freedom from B virus antibodies on account of the danger of handling cercopithecid herpesvirus 1 (B virus). Monkeys used for the production of new seed lots are shown to be free from antibodies to simian cytomegalovirus (sCMV).

Primary monkey kidney cell cultures for vaccine production

Kidneys that show no pathological signs are used for preparing cell cultures. If the monkeys are from a colony maintained for vaccine production, serially passaged monkey kidney cell cultures from primary monkey kidney cells may be used for virus propagation, otherwise the monkey kidney cells are not propagated in series. Virus for the preparation of vaccine is grown by aseptic methods in such cultures. If animal serum is used in the propagation of the cells, the maintenance medium after virus inoculation shall contain no added serum.

Each group of cell cultures derived from a single monkey or from foetuses from no more than 10 near-term monkeys is prepared and tested as an individual group.

VIRUS SEED LOTS

The strains of poliovirus used shall be identified by historical records that include information on the origin and subsequent manipulation of the strains.

Working seed lots are prepared by a single passage from a master seed lot and at an approved passage level from the original Sabin virus. Virus seed lots are prepared in large quantities and stored at a temperature below −60 °C.

Only a virus seed lot that complies with the following requirements may be used for virus propagation.

Identification

Each working seed lot is identified as poliovirus of the given type, using specific antibodies.

Virus concentration

Determined by the method described below, the virus concentration is the basis for the quantity of virus used in the neurovirulence test.

Extraneous agents (*2.6.16*)

If the working seed lot is produced in human diploid cells or in a continuous cell line, it complies with the requirements for seed lots for virus vaccines. If the working seed lot is produced in primary monkey kidney cell cultures, it complies with the requirements given below under Virus propagation and harvest, and under Monovalent bulk.

In addition to the requirements in chapter *2.6.16*, for vaccines produced in cell lines and when the seed lot was produced in primary monkey kidney cell cultures, a validated test for sCMV is performed.

www.webofpharma.com

Working seed lots shall be free from detectable DNA sequences from SV40.

Neurovirulence
Each master and working seed lot complies with the test for neurovirulence of poliomyelitis vaccine (oral) in transgenic mice or monkeys. Suitable procedures for the tests in mice (*Neurovirulence test of types 1, 2 or 3 live poliomyelitis vaccine (oral) in transgenic mice susceptible to poliovirus*) and in monkeys (*Neurovirulence test of types 1, 2 or 3 live poliomyelitis vaccine (oral) in monkeys*) are available from the WHO.

In addition, at least the first 3 consecutive batches of monovalent bulk prepared from a new seed lot shall be shown to comply with the test for neurovirulence of poliomyelitis vaccine (oral) before the seed lot is deemed suitable for use. Furthermore, the seed lots shall cease to be used in vaccine production if the frequency of failure of the monovalent bulks produced from it is greater than predicted statistically. This statistical prediction is calculated after each test on the basis of all the monovalent bulks tested; it is equal to the probability of false rejection on the occasion of a first test (i.e. 1 per cent), the probability of false rejection on retest being negligible.

Phenotypic or genotypic markers
Each virus seed lot complies with the requirements of the MAPREC assay. A validated MAPREC assay is carried out for each master and working seed lot to establish a profile (i.e. percentage of mutant content). A suitable procedure (*Mutant analysis by PCR and restriction enzyme cleavage (MAPREC) for oral poliovirus (Sabin) vaccine types 1, 2 or 3*) is available from the WHO. Pending validation of MAPREC assays, each master and working seed lot is tested for its replicating properties at temperatures ranging from 36 °C to 40 °C as described under Monovalent bulk.

VIRUS PROPAGATION AND HARVEST
All processing of the cell banks and subsequent cell cultures is done under aseptic conditions in an area where no other cells are handled during the production. Suitable animal (but not human) serum may be used in the culture media, but the final medium for maintaining cell growth during virus multiplication does not contain animal serum. Serum and trypsin used in the preparation of cell suspensions and media are shown to be free from live extraneous agents. The cell-culture medium may contain a pH indicator such as phenol red and suitable antibiotics at the lowest effective concentration. It is preferable to have a substrate free from antibiotics during production. On the day of inoculation with the virus working seed lot, not less than 5 per cent or 1000 mL (whichever is lower) of the cell cultures employed for vaccine production are set aside as uninfected cell cultures (control cells). Special requirements, given below, apply to control cells when the vaccine is produced in primary monkey kidney cell cultures. The virus suspension is harvested no later than 4 days after virus inoculation. After inoculation of the production cell culture with the virus working seed lot, inoculated cells are maintained at a fixed temperature, shown to be suitable, within the range 33-35 °C; the temperature is maintained constant to ± 0.5 °C; control cell cultures are maintained at 33-35 °C for the relevant incubation periods.

Only a single virus harvest that complies with the following requirements may be used in the preparation of the monovalent bulk.

Virus concentration
The virus concentration of virus harvests is determined as prescribed under Assay to monitor consistency of production and to determine the dilution to be used for the final bulk vaccine.

Molecular tests for consistency of production
A validated MAPREC assay is performed on each virus harvest unless otherwise authorised and justified.
The acceptance/rejection criteria for consistency of production are determined for each manufacturer and for each working seed. These criteria are periodically reviewed and updated to the satisfaction of the competent authority. An investigation of consistency occurs if a virus harvest gives results that are inconsistent with previous production history.

Control cells
The control cells of the production cell culture from which the virus harvest is derived comply with a test for identity and with the requirements for extraneous agents (*2.6.16*) or, where primary monkey kidney cell cultures are used, as shown below.

Primary monkey kidney cell cultures
The following special requirements apply to virus propagation and harvest in primary monkey kidney cell cultures.

Cell cultures On the day of inoculation with the virus working seed lot, each cell culture is examined for degeneration caused by an infective agent. If, in this examination, evidence is found of the presence in a cell culture of any extraneous agent, the entire group of cultures concerned shall be rejected.

On the day of inoculation with the virus working seed lot, a sample of at least 30 mL of the pooled fluid removed from the cell cultures of the kidneys of each single monkey or from foetuses from not more than 10 near-term monkeys is divided into 2 equal portions. 1 portion of the pooled fluid is tested in monkey kidney cell cultures prepared from the same species, but not the same animal, as that used for vaccine production. The other portion of the pooled fluid is, where necessary, tested in monkey kidney cell cultures from another species so that tests on the pooled fluids are done in cell cultures from at least 1 species known to be sensitive to SV40. The pooled fluid is inoculated into bottles of these cell cultures in such a way that the dilution of the pooled fluid in the nutrient medium does not exceed 1 in 4. The area of the cell sheet is at least 3 cm^2/mL of pooled fluid. At least 1 bottle of each type of cell culture remains uninoculated to serve as a control. If the monkey species used for vaccine production is known to be sensitive to SV40, a test in a 2nd species is not required. Animal serum may be used in the propagation of the cells, provided that it does not contain SV40 antibody, but the maintenance medium after inoculation of test material contains no added serum except as described below.

The cultures are incubated at a temperature of 35-37 °C and are observed for a total period of at least 4 weeks. During this observation period and after not less than 2 weeks' incubation, at least 1 subculture of fluid is made from each of these cultures in the same cell culture system.
The subcultures are also observed for at least 2 weeks.

Serum may be added to the original culture at the time of subculturing, provided that the serum does not contain SV40 antibody.

Fluorescent-antibody techniques may be useful for detecting SV40 and other viruses in the cells.

A further sample of at least 10 mL of the pooled fluid is tested for cercopithecid herpesvirus 1 (B virus) and other viruses in rabbit kidney cell cultures. Serum used in the nutrient medium of these cultures shall have been shown to

www.webofpharma.com

be free from inhibitors of B virus. Human herpesvirus has been used as an indicator for freedom from B virus inhibitors on account of the danger of handling cercopithecid herpesvirus 1 (B virus). The sample is inoculated into bottles of these cell cultures in such a way that the dilution of the pooled fluid in the nutrient medium does not exceed 1 in 4. The area of the cell sheet is at least 3 cm^2/mL of pooled fluid. At least 1 bottle of the cell cultures remains uninoculated to serve as a control.

The cultures are incubated at a temperature of 35-37 °C and observed for at least 2 weeks.

A further sample of 10 mL of the pooled fluid removed from the cell cultures on the day of inoculation with the seed lot virus is tested for the presence of extraneous agents by inoculation into human cell cultures sensitive to measles virus.

The tests are not valid if more than 20 per cent of the culture vessels have been discarded for non-specific accidental reasons by the end of the respective test periods.

If, in these tests, evidence is found of the presence of an extraneous agent, the single harvest from the whole group of cell cultures concerned is rejected.

If the presence of cercopithecid herpesvirus 1 (B virus) is demonstrated, the manufacture of oral poliomyelitis vaccine shall be discontinued and the competent authority shall be informed. Manufacturing shall not be resumed until a thorough investigation has been completed and precautions have been taken against any reappearance of the infection, and then only with the approval of the competent authority.

If these tests are not done immediately, the samples of pooled cell-culture fluid shall be kept at a temperature of −60 °C or below, with the exception of the sample for the test for B virus, which may be held at 4 °C, provided that the test is done not more than 7 days after it has been taken.

Control cell cultures On the day of inoculation with the virus working seed lot, 25 per cent (but not more than 2.5 L) of the cell suspension obtained from the kidneys of each single monkey or from not more than 10 near-term monkeys is taken to prepare uninoculated control cell cultures. These control cell cultures are incubated in the same conditions as the inoculated cultures for at least 2 weeks and are examined during this period for evidence of cytopathic changes.
The tests are not valid if more than 20 per cent of the control cell cultures have been discarded for non-specific, accidental reasons. At the end of the observation period, the control cell cultures are examined for degeneration caused by an infectious agent. If this examination or any of the tests required in this section shows evidence of the presence in a control culture of any extraneous agent, the poliovirus grown in the corresponding inoculated cultures from the same group shall be rejected.

Tests for haemadsorbing viruses At the time of harvest or within 4 days of inoculation of the production cultures with the virus working seed lot, a sample of 4 per cent of the control cell cultures is taken and tested for haemadsorbing viruses. At the end of the observation period, the remaining control cell cultures are similarly tested. The tests are carried out as described in chapter *2.6.16.*

Tests for other extraneous agents At the time of harvest, or within 7 days of the day of inoculation of the production cultures with the working seed lot, a sample of at least 20 mL of the pooled fluid from each group of control cultures is taken and tested in 2 kinds of monkey kidney cell culture, as described above.

At the end of the observation period for the original control cell cultures, similar samples of the pooled fluid are taken and the tests referred to in this section in the 2 kinds of monkey kidney cell culture and in the rabbit cell cultures are repeated, as described above under Cell cultures.

If the presence of cercopithecid herpesvirus 1 (B virus) is demonstrated, the production cell cultures shall not be used and the measures concerning vaccine production described above must be undertaken.

The fluids collected from the control cell cultures at the time of virus harvest and at the end of the observation period may be pooled before testing for extraneous agents. A sample of 2 per cent of the pooled fluid is tested in each of the cell culture systems specified.

Single harvests

Tests for neutralised single harvests in primary monkey kidney cell cultures A sample of at least 10 mL of each single harvest is neutralised by a type-specific poliomyelitis antiserum prepared in animals other than monkeys. In preparing antisera for this purpose, the immunising antigens used shall be prepared in non-simian cells.

Half of the neutralised suspension (corresponding to at least 5 mL of single harvest) is tested in monkey kidney cell cultures prepared from the same species, but not the same animal, as that used for vaccine production. The other half of the neutralised suspension is tested, if necessary, in monkey kidney cell cultures from another species so that the tests on the neutralised suspension are done in cell cultures from at least 1 species known to be sensitive to SV40.

The neutralised suspensions are inoculated into bottles of these cell cultures in such a way that the dilution of the suspension in the nutrient medium does not exceed 1 in 4. The area of the cell sheet is at least 3 cm^2/mL of neutralised suspension. At least 1 bottle of each type of cell culture remains uninoculated to serve as a control and is maintained by nutrient medium containing the same concentration of the specific antiserum used for neutralisation.

Animal serum may be used in the propagation of the cells, provided that it does not contain SV40 antibody, but the maintenance medium, after the inoculation of the test material, contains no added serum other than the poliovirus neutralising antiserum, except as described below.

The cultures are incubated at a temperature of 35-37 °C and observed for a total period of at least 4 weeks. During this observation period and after not less than 2 weeks' incubation, at least 1 subculture of fluid is made from each of these cultures in the same cell-culture system.
The subcultures are also observed for at least 2 weeks.

Serum may be added to the original cultures at the time of subculturing, provided that the serum does not contain SV40 antibody.

Additional tests are made for extraneous agents on a further sample of the neutralised single harvests by inoculation of 10 mL into human cell cultures sensitive to measles virus. This test is also validated for the detection of sCMV.

Fluorescent-antibody techniques may be useful for detecting SV40 and other viruses in the cells.

The tests are not valid if more than 20 per cent of the culture vessels have been discarded for non-specific accidental reasons by the end of the respective test periods.

If any cytopathic changes occur in any of the cultures, the causes of these changes are investigated. If the cytopathic changes are shown to be due to unneutralised poliovirus, the test is repeated. If there is evidence of the presence of SV40

www.webofpharma.com

or other extraneous agents attributable to the single harvest, that single harvest is rejected.

MONOVALENT BULK

Monovalent bulks may be prepared by pooling a number of satisfactory single harvests of the same virus type. Monovalent bulks from continuous cell lines may be purified. Each monovalent bulk is filtered through a bacteria-retentive filter.

Only a monovalent bulk that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Identification

Each monovalent bulk is identified as poliovirus of the given type, using specific antibodies.

Virus concentration

The virus concentration is determined by the method described below and serves as the basis for calculating the dilutions for preparation of the final bulk, for the quantity of virus used in the neurovirulence test and to establish and monitor production consistency.

Phenotypic or genotypic markers

A validated MAPREC assay is carried out for Sabin poliovirus types 1, 2 or 3 using the procedure as described under Virus seed lots. In this analysis, the amount of mutation at positions 480 and 525 of the genome (480-A; 525-C) for type 1, position 481 of the genome (481-G) for type 2, and position 472 of the genome (472-C) for type 3 is estimated and expressed as a ratio relative to the International Standard for MAPREC analysis of each related poliovirus type (Sabin). As the MAPREC assay for type 3 poliovirus (Sabin) is highly predictive of *in vivo* neurovirulence, a poliovirus type 3 monovalent bulk found to have a level of mutation greater than 1.0 per cent fails the assay.

For the monovalent bulk of poliovirus types 1 or 2, the limits for the level of mutation are approved by the competent authority.

Acceptance/rejection criteria for assessment of consistency of production are determined for each manufacturer and for each working seed lot by agreement with the competent authority. These criteria are updated as each new bulk is prepared and analysed. An investigation of consistency occurs if a monovalent bulk gives results that are inconsistent with previous production history.

If a filtered monovalent bulk of poliovirus (Sabin) fails the MAPREC assay then this triggers an investigation of the consistency of the manufacturing process. In the case of a new working seed lot, this investigation also includes a consideration of the suitability of this seed lot.

Monovalent bulks passing the MAPREC assay are subsequently tested for *in vivo* neurovirulence.

Pending validation of MAPREC assays, monovalent bulks are tested for the virus property of reproducing at temperatures of 36 °C and 40 °C. A ratio of the replication capacities of the virus in the monovalent bulk is obtained over a temperature range between 36 °C and 40 °C in comparison with the seed lot or a reference preparation for the marker tests and with appropriate rct/40– and rct/40+ strains of poliovirus of the same type. The incubation temperatures used in this test are controlled to within ± 0.1 °C. The monovalent bulk passes the test if, for both the virus in the harvest and the appropriate reference material, the titre determined at 36 °C is at least 5.0 $\log_{10}$ greater than that determined at 40 °C. If growth at 40 °C is so low that a valid comparison cannot be established, a temperature in the region of 39.0-39.5 °C is used, at which temperature the reduction in titre of the reference material must be in the range 3.0-5.0 $\log_{10}$ of its value at 36 °C; the acceptable minimum reduction is determined for each virus strain at a given temperature. If the titres obtained for 1 or more of the reference viruses are not concordant with the expected values, the test must be repeated.

Neurovirulence

Each monovalent bulk complies with the test as described under Virus seed lots.

Primary monkey kidney cell cultures

The following special requirements apply to monovalent pooled harvests derived from primary monkey kidney cell cultures.

Retroviruses The monovalent pooled harvest is examined using a reverse transcriptase assay. No indication of the presence of retroviruses is found.

Test in rabbits A sample of the monovalent pooled harvest is tested for cercopithecid herpesvirus 1 (B virus) and other viruses by injection of not less than 100 mL into not fewer than 10 healthy rabbits each weighing 1.5-2.5 kg. Each rabbit receives not less than 10 mL and not more than 20 mL, of which 1 mL is given intradermally at multiple sites since the maximum volume to be given intradermally at each site is 0.1 mL, and the remainder subcutaneously. The rabbits are observed for at least 3 weeks for death or signs of illness.

All rabbits that die after the first 24 h of the test and those showing signs of illness are examined by autopsy, and the brain and organs removed for detailed examination to establish the cause of death.

The test is not valid if more than 20 per cent of the inoculated rabbits show signs of intercurrent infection during the observation period. The monovalent pooled harvest passes the test if none of the rabbits shows evidence of infection with B virus or with other extraneous agents or lesions of any kind attributable to the bulk suspension.

If the presence of B virus is demonstrated, the measures concerning vaccine production described above under Cell cultures are taken.

Test in guinea-pigs. If the primary monkey kidney cell cultures are not derived from monkeys kept in a closed colony, the monovalent pooled harvest shall be shown to comply with the following test Administer to each of not fewer than 5 guinea-pigs, each weighing 350-450 g, 0.1 mL of the monovalent pooled harvest by intracerebral injection (0.05 mL in each cerebral hemisphere) and 0.5 mL by intraperitoneal injection. Measure the rectal temperature of each animal on each working day for 6 weeks. At the end of the observation period carry out autopsy on each animal.

In addition, administer to not fewer than 5 guinea-pigs 0.5 mL by intraperitoneal injection and observe as described above for 2-3 weeks. At the end of the observation period, carry out a passage from these animals to not fewer than 5 guinea-pigs using blood and a suspension of liver or spleen tissue. Measure the rectal temperature of the latter guinea-pigs for 2-3 weeks. Examine by autopsy all animals that, after the first day of the test, die or are euthanised because they show disease, or show on 3 consecutive days a body temperature higher than 40.1 °C; carry out histological examination to detect infection with filoviruses; in addition, inject a suspension of liver or spleen tissue or of blood intraperitoneally into not fewer than 3 guinea-pigs. If any signs of infection with filoviruses are noted, confirmatory serological tests are carried out on the blood of the affected

www.webofpharma.com

animals. The monovalent pooled harvest complies with the test if not fewer than 80 per cent of the guinea-pigs survive to the end of the observation period and remain in good health, and no animal shows signs of infection with filoviruses.

FINAL BULK VACCINE

The final bulk vaccine is prepared from one or more satisfactory monovalent bulks and may contain more than one virus type. Suitable flavouring substances and stabilisers may be added.

Only a final bulk vaccine that complies with the following requirement may be used in the preparation of the final lot.

Bacterial and fungal contamination

Carry out the test for sterility (*2.6.1*), using 10 mL for each medium.

FINAL LOT

Only a final lot that complies with the following requirement for thermal stability and is satisfactory with respect to each of the requirements given below under Identification, Tests and Assay may be released for use.

Thermal stability

Maintain not fewer than 3 containers of the final lot at 37 ± 1 °C for 48 h. Determine the total virus concentration as described under Assay in parallel for the heated vaccine and for vaccine maintained at the temperature recommended for storage. The total virus concentration of the heated vaccine is not more than 0.5 $\log_{10}$ lower than that of the unheated vaccine.

IDENTIFICATION

The vaccine is shown to contain poliovirus of each type stated on the label, using specific antibodies.

TESTS

Bacterial and fungal contamination

The vaccine complies with the test for sterility (*2.6.1*).

ASSAY

Titrate the vaccine for infectious virus, using not fewer than 3 separate containers of vaccine, following the method described below. Titrate 1 container of an appropriate virus reference preparation in triplicate to validate each assay. The virus concentration of the reference preparation is monitored using a control chart and a titre is established on a historical basis by each laboratory. If the vaccine contains more than one poliovirus type, titrate each type separately, using an appropriate type-specific antiserum (or preferably a monoclonal antibody) to neutralise each of the other types present.

Calculate the individual virus concentration for each container of vaccine and for each replicate of the reference preparation as well as the corresponding combined virus concentrations, using the usual statistical methods (for example, *5.3*).

For a trivalent vaccine, the combined estimated virus titres per single human dose must be:

- not less than 6.0 $\log_{10}$ infectious virus units ($CCID_{50}$) for type 1;
- not less than 5.0 $\log_{10}$ infectious virus units ($CCID_{50}$) for type 2; and
- not less than 5.5 $\log_{10}$ infectious virus units ($CCID_{50}$) for type 3.

For a monovalent or divalent vaccine, the minimum virus titres are decided by the competent authority.

Method Inoculate a suitable number of wells in a microtitre plate with a suitable volume of each of the selected dilutions of virus followed by a suitable volume of a cell suspension of the Hep-2 (Cincinnati) line. Examine the cultures between days 7 and 9.

The assay is not valid if:

- the confidence interval ($P = 0.95$) of the estimated virus concentration of the reference preparation for the 3 replicates combined is greater than ± 0.3 $\log_{10}$ $CCID_{50}$;
- the virus concentration of the reference preparation differs by more than 0.5 $\log_{10}$ $CCID_{50}$ from the established value.

The assay is repeated if the confidence interval ($P = 0.95$) of the combined virus concentration of the vaccine is greater than ± 0.3 $\log_{10}$ $CCID_{50}$; data obtained from valid assays only are combined by the usual statistical methods (for example, *5.3*) to calculate the virus concentration of the sample. The confidence interval ($P = 0.95$) of the combined virus concentration is not greater than ± 0.3 $\log_{10}$ $CCID_{50}$.

Where justified and authorised, different assay designs may be used; this may imply the application of different validity and acceptance criteria. However, the vaccine must comply if tested as described above.

LABELLING

The label states:

- the types of poliovirus contained in the vaccine;
- the minimum amount of virus of each type contained in a single human dose;
- the cell substrate used for the preparation of the vaccine.

Ph Eur

Rabies Vaccine

(Rabies Vaccine for Human Use Prepared in Cell Cultures, Ph. Eur. monograph 0216)

The label may state 'Rab'.

Ph Eur

DEFINITION

Rabies vaccine for human use prepared in cell cultures is a freeze-dried preparation of a suitable strain of fixed rabies virus grown in cell cultures and inactivated by a validated method.

The vaccine is reconstituted immediately before use as stated on the label to give a clear or opalescent liquid that may be coloured owing to the presence of a pH indicator.

PRODUCTION

GENERAL PROVISIONS

The production of the vaccine is based on a virus seed-lot system and, if a cell line is used for virus propagation, a cell-bank system. The production method shall have been shown to yield consistently vaccines that comply with the requirements for immunogenicity, safety and stability. Unless otherwise justified and authorised, the virus in the final vaccine must not have undergone more passages from the master seed lot than were used to prepare the vaccine shown in clinical studies to be satisfactory with respect to safety and efficacy; even with authorised exceptions, the number of passages beyond the level used for clinical studies must not exceed 5.

SUBSTRATE FOR VIRUS PROPAGATION

The virus is propagated in a human diploid cell line, or in a continuous cell line (*5.2.3*) approved by the competent

www.webofpharma.com

authority, or in cultures of chick-embryo cells derived from a flock free from specified pathogens (*5.2.2*).

SEED LOTS

The strain of rabies virus used shall be identified by historical records that include information on the origin of the strain and its subsequent manipulation.

Working seed lots are prepared by not more than 5 passages from the master seed lot.

Only a working seed lot that complies with the following tests may be used for virus propagation.

Identification

Each working seed lot is identified as rabies virus using specific antibodies.

Virus concentration

The virus concentration of each working seed lot is determined by a cell-culture method using immunofluorescence, to ensure consistency of production.

Extraneous agents (*2.6.16*)

The working seed lot complies with the requirements for virus seed lots. If the virus has been passaged in mouse brain, specific tests for murine viruses are carried out.

VIRUS PROPAGATION AND HARVEST

All processing of the cell bank and subsequent cell cultures is done under aseptic conditions in an area where no other cells are handled. Approved animal (but not human) serum may be used in the media, but the final medium for maintaining cell growth during virus multiplication does not contain animal serum; the media may contain human albumin. Serum and trypsin used in the preparation of cell suspensions and media are shown to be free from extraneous agents. The cell culture media may contain a pH indicator such as phenol red and approved antibiotics at the lowest effective concentration. Not less than 500 mL of the cell cultures employed for vaccine production are set aside as uninfected cell cultures (control cells). The virus suspension is harvested on one or more occasions during incubation. Successive harvests from the same production cell culture may be pooled and considered as a single harvest.

Only a single harvest that complies with the following requirements may be used in the preparation of the inactivated viral harvest.

Identification

The single harvest contains virus that is identified as rabies virus using specific antibodies.

Virus concentration

Titrate for infective virus in cell cultures; the titre is used to monitor consistency of production.

Control cells

The control cells of the production cell culture from which the single harvest is derived comply with a test for identification and with the requirements for extraneous agents (*2.6.16*).

PURIFICATION AND INACTIVATION

The virus harvest may be concentrated and/or purified by suitable methods; the virus harvest is inactivated by a validated method at a fixed, well-defined stage of the process, which may be before, during or after any concentration or purification.

In order to ensure that the virus inactivation process is effective, conditions that could lead to virus aggregation should be avoided at process steps preceding virus inactivation. Any aggregates present in the preparation to be inactivated must be removed immediately before the inactivation process, for example by a suitable filtration method. It shall have been demonstrated in process validation studies that the inactivation process is consistently effective in inactivating rabies virus in such a way that it assures consistent protective immunogenic activity.

The demonstration of consistency must be based on the following:

— the inactivation kinetics are shown to be consistent using at least 5 consecutive batches. Samples of virus, collected at appropriate times, are inoculated into a sensitive substrate to establish the inactivation curve. If necessary, the agent used for inactivation is neutralised prior to inoculation;

— the time needed to achieve complete inactivation is determined in order to define the required inactivation time. The test for residual infectious virus is used for this purpose. The total inactivation time used in routine production must be at least twice the time needed for complete virus inactivation.

If betapropiolactone is used, the concentration shall at no time exceed 1:3500 *V/V*.

Only an inactivated viral suspension that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Residual infectious virus

Carry out an amplification test for residual infectious rabies virus immediately after inactivation or using a sample frozen immediately after inactivation and stored at −70 °C. Inoculate a quantity of inactivated viral suspension equivalent to not less than 25 mL of bulk vaccine corresponding to at least 25 human doses of vaccine into cell cultures of the same type as those used for production of the vaccine or of another approved cell type. Cells used for the test must be of optimal sensitivity regarding residual infectious rabies virus, for example, Vero, BHK-21 or neuroblastoma cells that are known to be highly sensitive to rabies virus may be used. If other cells are used, they must have been shown to possess at least the same sensitivity as those specified. A passage may be made after 7 days. Maintain the cultures for a total of 21 days and then examine the cell cultures for rabies virus using an immunofluorescence test or another suitable method of comparable sensitivity. The inactivated virus harvest complies with the test if no replicating infectious rabies virus is detected.

Residual host-cell DNA

If a continuous cell line is used for virus propagation, the content of residual host-cell DNA, determined using a suitable method, is not greater than 10 ng per single human dose.

FINAL BULK VACCINE

The final bulk vaccine is prepared from one or more inactivated viral suspensions. An approved stabiliser may be added to maintain the activity of the product during and after freeze-drying.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Glycoprotein content

Determine the glycoprotein content by a suitable immunochemical method (*2.7.1*), for example, single-radial immunodiffusion, enzyme-linked immunosorbent assay or an antibody-binding test. The content is within the limits approved for the particular product.

www.webofpharma.com

Sterility (*2.6.1*)
The final bulk vaccine complies with the test for sterility, carried out using 10 mL for each medium.

FINAL LOT
The final bulk vaccine is distributed aseptically into sterile containers and freeze-dried to a moisture content shown to be favourable to the stability of the vaccine. The containers are then closed so as to avoid contamination and the introduction of moisture.

Only a final lot that complies with each of the requirements given below under Identification, Tests and Assay may be released for use. Provided that the test for bovine serum albumin has been carried out with satisfactory results on the final bulk vaccine, it may be omitted on the final lot.

IDENTIFICATION

The vaccine is shown to contain rabies virus antigen by a suitable immunochemical method (*2.7.1*) using specific antibodies, preferably monoclonal; alternatively, the assay serves also to identify the vaccine.

TESTS

Glycoprotein content
Determine the glycoprotein content by a suitable immunochemical method (*2.7.1*), for example, single-radial immunodiffusion, enzyme-linked immunosorbent assay or an antibody-binding test. The content is within the limits approved for the particular product.

Bovine serum albumin
Maximum 50 ng per single human dose, determined by a suitable immunochemical method (*2.7.1*).

Sterility (*2.6.1*)
It complies with the test.

Bacterial endotoxins (*2.6.14*)
Less than 25 IU per single human dose.

Pyrogens (*2.6.8*)
The test for pyrogens is performed only in cases of evidence of the presence of non-endotoxin pyrogenic substances. It complies with the test. Unless otherwise justified and authorised, inject into each rabbit 1 mL of a single human dose of the vaccine diluted to 10-100 times its volume.

Water (*2.5.12*)
Maximum 3.0 per cent.

ASSAY

The potency of rabies vaccine is determined by comparing the dose necessary to protect mice against the effects of a lethal dose of rabies virus, administered intracerebrally, with the quantity of a reference preparation of rabies vaccine necessary to provide the same protection. For this comparison a reference preparation of rabies vaccine, calibrated in International Units, and a suitable preparation of rabies virus for use as the challenge preparation are necessary. Alternatively, in the interest of animal welfare, a validated serology potency assay or an immunochemical assay (*2.7.1*) for a native glycoprotein content is recommended. The alternative method is validated against a challenge assay and approved for a given product by the competent authority.

The International Unit is the activity contained in a stated quantity of the International Standard. The equivalence in International Units of the International Standard is stated by the World Health Organization.

The challenge test described below uses a parallel-line model with at least 3 points for the vaccine to be examined and the reference preparation. Once the analyst has experience with the method for a given vaccine, it is possible to carry out a simplified test using a single dilution of the vaccine to be examined and of the reference preparation. Such a test enables the analyst to determine that the vaccine has a potency significantly higher than the required minimum, but does not give full information on the validity of each individual potency determination. The use of a single dilution allows a considerable reduction in the number of animals required for the test and must be considered by each laboratory in accordance with the provisions of the European Convention for the Protection of Vertebrate Animals Used for Experimental and Other Scientific Purposes.

Selection and distribution of the test animals Use healthy female mice, about 4 weeks old, each weighing 11-15 g, and from the same stock. Distribute the mice into 6 groups of a size suitable to meet the requirements for validity of the test and, for titration of the challenge suspension, 4 groups of 5.

Preparation of the challenge suspension Inoculate mice intracerebrally with the Challenge Virus Standard (CVS) strain of rabies virus and when the mice show signs of rabies, but before they die, euthanise them, then remove the brains and prepare a homogenate of the brain tissue in a suitable diluent. Separate gross particulate matter by centrifugation and use the supernatant as the challenge suspension. Distribute the suspension in small volumes in ampoules, seal and store at a temperature below −60 °C. Thaw 1 ampoule of the suspension and make serial dilutions in a suitable diluent. Allocate each dilution to a group of 5 mice and inject intracerebrally into each mouse 0.03 mL of the dilution allocated to its group. Observe the mice for 14 days. Calculate the LD_{50} of the undiluted suspension using the number in each group that, between the 5th and 14th days, die or develop signs of rabies.

Determination of potency of the vaccine Prepare 3 fivefold serial dilutions of the vaccine to be examined and 3 fivefold serial dilutions of the reference preparation. Prepare the dilutions such that the most concentrated suspensions may be expected to protect more than 50 per cent of the animals to which they are administered and the least concentrated suspensions may be expected to protect less than 50 per cent of the animals to which they are administered. Allocate the 6 dilutions, 1 to each of the 6 groups of mice, and inject by the intraperitoneal route into each mouse 0.5 mL of the dilution allocated to its group. After 7 days, prepare 3 identical dilutions of the vaccine to be examined and of the reference preparation and repeat the injections. Seven days after the second injection, prepare a suspension of the challenge virus such that, on the basis of the preliminary titration, 0.03 mL contains about 50 LD_{50}. Inject intracerebrally into each vaccinated mouse 0.03 mL of this suspension. Prepare 3 suitable serial dilutions of the challenge suspension. Allocate the challenge suspension and the 3 dilutions, 1 to each of the 4 groups of 5 control mice, and inject intracerebrally into each mouse 0.03 mL of the suspension or dilution allocated to its group. Observe the animals in each group for 14 days and record the number in each group that die or show signs of rabies in the period 5-14 days after challenge.

The test is not valid unless:
- for both the vaccine to be examined and the reference preparation the 50 per cent protective dose lies between the largest and smallest doses given to the mice;
- the titration of the challenge suspension shows that 0.03 mL of the suspension contained not less than 10 LD_{50};

www.webofpharma.com

— the statistical analysis shows a significant slope and no significant deviations from linearity or parallelism of the dose-response curves;
— the confidence limits ($P = 0.95$) are not less than 25 per cent and not more than 400 per cent of the estimated potency.

The vaccine complies with the test if the estimated potency is not less than 2.5 IU per human dose.

Application of alternative end-points Once a laboratory has established the above assay for routine use, the lethal end-point is replaced by an observation of clinical signs and application of an end-point earlier than death to reduce animal suffering. The following is given as an example.

The progress of rabies infection in mice following intracerebral injection can be represented by 5 stages defined by typical clinical signs:

Stage 1: ruffled fur, hunched back;

Stage 2: slow movements, loss of alertness (circular movements may also occur);

Stage 3: shaky movements, trembling, convulsions;

Stage 4: signs of paresis or paralysis;

Stage 5: moribund state.

Mice are observed at least twice daily from day 4 after challenge. Clinical signs are recorded using a chart such as that shown in Table 0216.-1. Experience has shown that using stage 3 as an end-point yields assay results equivalent to those found when a lethal end-point is used. This must be verified by each laboratory by scoring a suitable number of assays using both the clinical signs and the lethal end-point.

Table 0216.-1. – *Example of a chart used to record clinical signs in the rabies vaccine potency test*

	Days after challenge							
Clinical signs	4	5	6	7	8	9	10	11
Ruffled fur Hunched back								
Slow movements Loss of alertness Circular movements								
Shaky movements Trembling Convulsions								
Paresis Paralysis								
Moribund state								

LABELLING

The label states the biological origin of the cells used for the preparation of the vaccine.

Ph Eur

Rotavirus Vaccine (Live, Oral)

(Ph. Eur. monograph 2417)

The label may state 'Rotavirus (live, oral)'.

Ph Eur

DEFINITION

Rotavirus vaccine (live, oral) is a preparation of one or more suitable virus serotypes, grown in an approved cell substrate and presented in a form suitable for oral administration.

The vaccine is a clear liquid or it may be a freeze-dried preparation to be reconstituted immediately before use, as stated on the label, to give a slightly turbid liquid.
The vaccine ready for administration may be coloured owing to the presence of a pH indicator.

PRODUCTION

GENERAL PROVISIONS

The vaccine strains and the production method shall have been shown to yield consistently vaccines comparable with the vaccine of proven clinical efficacy and safety in man.
The vaccine is formulated so as to avoid inactivation by gastric fluids. Where the vaccine is freeze-dried, the antacid capacity of the solvent and its stability are established.

The production of vaccine is based on a virus seed-lot system and a cell-bank system. Unless otherwise justified and authorised, the virus in the final vaccine shall have undergone no more passages from the master seed lot than were used to prepare the vaccine shown in clinical studies to be satisfactory with respect to safety and efficacy.

If purification steps are present, the reduction of selected process-related impurities and residuals such as residual host-cell proteins, residual cellular DNA, endotoxins, bovine serum, trypsin, and antibiotics is monitored to establish consistency of the purification process.

REFERENCE PREPARATION

A suitable reference preparation that is representative of batches of vaccine shown to be effective in clinical trials is established for use in tests to determine virus concentration.
The differences in the composition and characteristics of rotavirus vaccines mean that there will be a specific reference preparation for each one.

SUBSTRATE FOR VIRUS PROPAGATION

The virus is propagated in a suitable cell line (*5.2.3*).

VIRUS SEED LOTS

The strain(s) of rotavirus used shall be identified by historical records that include information on the origin of each strain and its subsequent manipulation including the method of attenuation, whether the strains have been biologically cloned prior to generation of the master seed lot, genetic sequence information, the phenotypic and genotypic stability of the master and working seed lots when passaged up to the single harvest level, and the passage level at which attenuation for humans was demonstrated by clinical trials. Virus seed lots are stored at temperatures below −20 °C if freeze-dried, or below −60 °C if not freeze-dried.

Only a seed lot that complies with the following requirements may be used for virus propagation.

Identification

The master and working seed lots are shown to be of the required rotavirus type by an immunological assay using specific antibodies or by a molecular identity test such as polyacrylamide gel electrophoresis of RNA, RNA/RNA hybridisation, or restriction-enzyme mapping of genetic

www.webofpharma.com

sequences of polymerase chain reaction (PCR)-amplified VP7 gene segments.

Virus concentration
The virus concentration of the master and working seed lots is determined to monitor consistency of production. Direct cell-culture based methods and nucleic acid amplification techniques (NAT) (*2.6.21*) such as PCR quantification of virus replication in cell culture may be used.

Extraneous agents (*2.6.16*)
Each working seed lot complies with the requirements for virus seed lots.

VIRUS PROPAGATION, SINGLE HARVEST, MONOVALENT POOLED HARVEST
All processing of the cell bank and subsequent cell cultures is done under aseptic conditions in an area where no other cells are being handled. Suitable animal (but not human) serum may be used in the culture media, but the final medium for maintaining cell growth during virus multiplication does not contain animal serum. Serum and trypsin used in the preparation of cell suspensions and culture media are shown to be free from extraneous agents. The cell culture medium may contain a pH indicator such as phenol red and suitable antibiotics at the lowest effective concentration. It is preferable to have a substrate free from antibiotics during production.

STORED VIRUS INTERMEDIATE CULTURE
Where a stored virus intermediate culture, prepared from the working seed lot, is used for inoculation, on the day of inoculation not less than 5 per cent or 500 mL of the cell cultures employed, whichever is greater, are set aside as uninfected cell cultures (control cells). Stored virus intermediate cultures are harvested at a time appropriate to the strain of virus and stored at temperatures below – 60°C.

Only a stored virus intermediate culture that complies with the following requirements may be used for virus propagation.

Identification
Each stored virus intermediate culture is identified by rotavirus type by an immunological assay using specific antibodies or by a molecular identity test such as NAT (*2.6.21*).

Bacterial and fungal contamination
Each stored virus intermediate culture complies with the test for sterility (*2.6.1*), carried out using 10 mL for each medium.

Virus concentration
The virus concentration of each stored virus intermediate culture is determined as prescribed under Assay to monitor consistency of production. Both direct cell-culture based methods and NAT (*2.6.21*) such as PCR quantification of virus replication in cell culture may be used.

Extraneous agents (*2.6.16*)
Each stored virus intermediate culture complies with the tests for extraneous agents.

Control cells
The control cells of the production cell culture from which each stored virus intermediate culture is derived comply with a test for identity and with the requirements for extraneous agents (*2.6.16*).

VIRUS PROPAGATION AND SINGLE HARVEST
On the day of inoculation with the virus working seed lot or stored virus intermediate culture, cell cultures employed for vaccine production are set aside as uninfected cell cultures (control cells). If bioreactor technology is used, the size and handling of the cell sample to be examined is approved by the competent authority. The virus suspensions are harvested at a time appropriate to the strain of virus being used.

Only a single virus harvest that complies with the following requirements may be used for further processing.

Bacterial and fungal contamination
Each single virus harvest complies with the test for sterility (*2.6.1*), carried out using 10 mL for each medium.

Control cells
The control cells of the production cell culture from which each single harvest is derived comply with a test for identity and with the requirements for extraneous agents (*2.6.16*).

MONOVALENT POOLED HARVEST
Monovalent pooled harvests are prepared by pooling a number of single harvests of the same virus type. If no monovalent pooled harvest is prepared, the tests below are carried out on each single harvest.

Only a single harvest or a monovalent pooled harvest that complies with the following requirements may be used in the preparation of the purified monovalent harvest.

Identification
Each single harvest or monovalent pooled harvest is identified by rotavirus type by an immunological assay using specific antibodies or by a molecular identity test such as NAT (*2.6.21*).

Bacterial and fungal contamination
Each single harvest or monovalent pooled harvest complies with the test for sterility (*2.6.1*), carried out using 10 mL for each medium.

Virus concentration
The virus concentration of each single harvest or monovalent pooled harvest is determined as prescribed under Assay to monitor consistency of production. Both direct cell-culture based methods and NAT (*2.6.21*) such as PCR quantification of virus replication in cell culture may be used.

Extraneous agents (*2.6.16*)
Each single harvest or monovalent pooled harvest complies with the tests for extraneous agents.

PURIFIED MONOVALENT HARVEST
The purified monovalent harvest is prepared from a single harvest or a pooled monovalent harvest. The single harvest or pooled monovalent harvest is clarified to remove cell debris and may be further purified.

Only a purified monovalent harvest that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Bacterial and fungal contamination
The purified monovalent harvest complies with the test for sterility (*2.6.1*), carried out using 10 mL for each medium.

Virus concentration
The virus concentration of the purified monovalent harvest is determined as prescribed under Assay to monitor consistency of production. Both direct cell-culture based methods and NAT (*2.6.21*) such as PCR quantification of virus replication in cell culture may be used.

Residual cellular DNA
Maximum 100 µg of cellular DNA per human dose for viruses grown in continuous cells lines.

www.webofpharma.com

FINAL BULK VACCINE

The final bulk vaccine is prepared from one or more satisfactory purified monovalent harvests and may contain more than one virus type. Suitable stabilisers may be added.

Only a final bulk vaccine that complies with the following requirement may be used in the preparation of the final lot.

Bacterial and fungal contamination

The final bulk vaccine complies with the test for sterility (*2.6.1*), carried out using 10 mL for each medium.

FINAL LOT

The final bulk vaccine is distributed aseptically into sterile containers and may be freeze-dried to a moisture content shown to be favourable to the stability of the vaccine. The containers are then closed so as to avoid contamination and the introduction of moisture.

An approved minimum virus concentration for release of the product is established for each virus type to ensure, in light of stability data, that the minimum concentration stated on the label will be present at the end of the period of validity.

For freeze-dried vaccines, tests for identity, pH, volume, sterility and content of key components are carried out on the solvent.

Only a final lot that complies with the following requirement for thermal stability and is satisfactory with respect to each of the requirements given below under Identification, Tests and Assay may be released for use.

Thermal stability

Maintain not fewer than 3 containers of the final lot at an elevated temperature for a defined time period, using conditions found suitable for the particular product as approved by the competent authority. Determine the virus concentration as described under Assay in parallel for the heated vaccine and for vaccine maintained at the temperature recommended for storage. The virus concentration of the containers that have been heated does not decrease by more than an approved amount during the period of exposure. For a multivalent vaccine, if there is no significant difference in the virus loss between serotypes, the loss may be determined from total virus concentration.

IDENTIFICATION

The vaccine is shown to contain rotavirus of each type stated on the label by an immunological assay using specific antibodies or by a molecular identity test. If PCR is used for the assay, this may serve as the identity test.

TESTS

Bacterial and fungal contamination

The vaccine complies with the test for sterility (*2.6.1*).

Water (*2.5.12*)

Maximum 3.0 per cent for each final lot of freeze-dried vaccine.

ASSAY

The assay of rotavirus vaccine is carried out by inoculation of suitable cell cultures with dilutions of the vaccine and evaluation of the rotavirus concentration, either by visualisation of infected areas of a cell monolayer or by comparison of the capacity of the vaccine to produce viral RNA following infection of cells with the corresponding capacity of an approved reference preparation.

For the assay based on visualisation of infected areas of a cell monolayer Titrate the vaccine for infective virus using at least 3 separate containers. Titrate the contents of 1 container of an appropriate virus reference preparation in triplicate to validate each assay. If the vaccine contains more than 1 rotavirus type, titrate each type separately using a method of suitable specificity. The virus concentration of the reference preparation is monitored using a control chart and a titre is established on a historical basis by each laboratory.

Calculate the individual virus concentration for each container of vaccine and for each replicate of the reference preparation as well as the corresponding combined virus concentrations, using the usual statistical methods (for example, *5.3*).

The assay is not valid if:

- the confidence interval ($P = 0.95$) of the estimated virus concentration of the reference preparation for the 3 replicates combined is greater than $\pm$ 0.3 $\log_{10}$ $CCID_{50}$ (or an equivalent value expressed with a unit suitable for the method used for the assay);
- the virus concentration of the reference preparation differs by more than 0.5 $\log_{10}$ $CCID_{50}$ (or an equivalent value expressed with a unit suitable for the method used for the assay) from the established value.

The assay is repeated if the confidence interval ($P = 0.95$) of the combined virus concentration of the vaccine is greater than $\pm$ 0.3 $\log_{10}$ $CCID_{50}$ (or an equivalent value expressed with a unit suitable for the method used for the assay); data generated from valid assays only are combined by the usual statistical methods (for example, *5.3*) to calculate the virus concentration of the sample. The confidence interval ($P = 0.95$) of the combined virus concentration is not greater than $\pm$ 0.3 $\log_{10}$ $CCID_{50}$ (or an equivalent value expressed with a unit suitable for the method used for the assay).

Where justified and authorised, different assay designs may be used; this may imply the application of different validity and acceptance criteria. However, the vaccine must comply if tested as described above.

For the assay based on comparison of the capacity of the vaccine to produce viral RNA Following infection of cells with the corresponding capacity of an approved reference preparation, a suitable number of cell cultures in a microtitre plate are infected in parallel with serial dilutions of the vaccine and the reference preparation. After incubation to allow virus replication, viral RNA in the individual wells is released from the cells and quantified by NAT (*2.6.21*), such as real-time quantitative reverse-transcriptase polymerase chain reaction (RT-PCR) technology.

Not fewer than 3 separate containers of the vaccine are assayed against a container of the reference preparation titrated in triplicate.

Calculate the individual virus concentration for each container of vaccine against the reference preparation as well as the corresponding combined virus concentrations, using the usual statistical methods (for example, *5.3*).

The combined estimate of the virus concentration for the 3 containers of vaccine is not less than that stated on the label.

The assay is not valid unless:

- the negative external NAT control is unambiguously negative;
- the positive external NAT control is unambiguously positive;
- the negative matrix control (uninfected cells) is unambiguously negative;
- the positive matrix control (cells spiked with viral RNA) is unambiguously positive;
- the statistical analysis shows a significant slope and no significant deviations from linearity or parallelism of the dose-response curves.

www.webofpharma.com

The assay is repeated if the confidence interval ($P = 0.95$) of the combined virus concentration of the vaccine is greater than ± 0.3 $\log_{10}$ infectious units; data generated from valid assays only are combined by the usual statistical methods (for example, *5.3*) to calculate the virus concentration of the sample. The confidence interval ($P = 0.95$) of the combined virus concentration is not greater than ± 0.3 $\log_{10}$ infectious units.

LABELLING

The label states:
— the type or types of rotavirus contained in the vaccine;
— the minimum amount of each type of virus contained in 1 single human dose;
— the cell substrate used for the preparation of the vaccine.

Ph Eur

Rubella Vaccine, Live

(Ph. Eur. monograph 0162)

The label may state 'Rubella'.

Ph Eur

DEFINITION

Rubella vaccine (live) is a freeze-dried preparation of a suitable attenuated strain of rubella virus. The vaccine is reconstituted immediately before use, as stated on the label, to give a clear liquid that may be coloured owing to the presence of a pH indicator.

PRODUCTION

The production of vaccine is based on a virus seed-lot system and a cell-bank system. The production method shall have been shown to yield consistently live rubella vaccines of adequate immunogenicity and safety in man. Unless otherwise justified and authorised, the virus in the final vaccine shall have undergone no more passages from the master seed lot than were used to prepare the vaccine shown in clinical studies to be satisfactory with respect to safety and efficacy.

The potential neurovirulence of the vaccine strain is considered during preclinical development, based on available epidemiological data on neurovirulence and neurotropism, primarily for the wild-type virus. In light of this, a risk analysis is carried out. Where necessary and if available, a test is carried out on the vaccine strain using an animal model that differentiates wild-type and attenuated virus; tests on strains of intermediate attenuation may also be needed.

SUBSTRATE FOR VIRUS PROPAGATION

The virus is propagated in human diploid cells (*5.2.3*).

SEED LOT

The strain of rubella virus used shall be identified by historical records that include information on the origin of the strain and its subsequent manipulation. Virus seed lots are prepared in large quantities and stored at temperatures below −20 °C if freeze-dried, or below −60 °C if not freeze-dried.

Only a seed lot that complies with the following requirements may be used for virus propagation.

Identification

The master and working seed lots are identified as rubella virus by serum neutralisation in cell culture, using specific antibodies.

Virus concentration

The virus concentration of the master and working seed lots is determined to ensure consistency of production.

Extraneous agents (*2.6.16*)

The working seed lot complies with the requirements for seed lots.

PROPAGATION AND HARVEST

All processing of the cell bank and subsequent cell cultures is done under aseptic conditions in an area where no other cells are handled during the production. Suitable animal (but not human) serum may be used in the growth medium, but the final medium for maintaining cell growth during virus multiplication does not contain animal serum. Serum and trypsin used in the preparation of cell suspensions and culture media are shown to be free from extraneous agents. The cell culture medium may contain a pH indicator such as phenol red and suitable antibiotics at the lowest effective concentration. It is preferable to have a substrate free from antibiotics during production. Not less than 500 mL of the production cell cultures is set aside as uninfected cell cultures (control cells). The temperature of incubation is controlled during the growth of the virus. The virus suspension is harvested, on one or more occasions, within 28 days of inoculation. Multiple harvests from the same production cell culture may be pooled and considered as a single harvest.

Only a single harvest that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Identification

The single harvest contains virus that is identified as rubella virus by serum neutralisation in cell culture, using specific antibodies.

Virus concentration

The virus concentration in the single harvest is determined as prescribed under Assay to monitor consistency of production and to determine the dilution to be used for the final bulk vaccine.

Extraneous agents (*2.6.16*)

The single harvest complies with the tests for extraneous agents.

Control cells

The control cells comply with a test for identification and with the tests for extraneous agents (*2.6.16*).

FINAL BULK VACCINE

Single harvests that comply with the above tests are pooled and clarified to remove cells. A suitable stabiliser may be added and the pooled harvests diluted as appropriate.

Only a final bulk vaccine that complies with the following requirement may be used in the preparation of the final lot.

Bacterial and fungal contamination

The final bulk vaccine complies with the test for sterility (*2.6.1*), carried out using 10 mL for each medium.

FINAL LOT

A minimum virus concentration for release of the product is established such as to ensure, in light of stability data, that the minimum concentration stated on the label will be present at the end of the period of validity.

Only a final lot that complies with the requirements for minimum virus concentration for release, with the following requirement for thermal stability and with each of the requirements given below under Identification and Tests may be released for use. Provided that the test for bovine serum

www.webofpharma.com

albumin has been carried out with satisfactory results on the final bulk vaccine, it may be omitted on the final lot.

Thermal stability
Maintain at least 3 vials of the final lot of freeze-dried vaccine in the dry state at 37 ± 1 °C for 7 days. Determine the virus concentration as described under Assay in parallel for the heated vaccine and for vaccine stored at the temperature recommended for storage. The virus concentration of the heated vaccine is not more than 1.0 $\log_{10}$ lower than that of the unheated vaccine.

IDENTIFICATION
When the vaccine reconstituted as stated on the label is mixed with specific rubella antibodies, it is no longer able to infect susceptible cell cultures.

TESTS

Bacterial and fungal contamination
The reconstituted vaccine complies with the test for sterility (*2.6.1*).

Bovine serum albumin
Not more than 50 ng per single human dose, determined by a suitable immunochemical method (*2.7.1*).

Water (*2.5.12*)
Not more than 3.0 per cent, determined by the semi-micro determination of water.

ASSAY
Titrate the vaccine for infective virus, using at least 3 separate vials of vaccine and inoculating a suitable number of wells for each dilution step. Titrate 1 vial of an appropriate virus reference preparation in triplicate to validate each assay. The virus concentration of the reference preparation is monitored using a control chart and a titre is established on a historical basis by each laboratory.
The relation with the appropriate European Pharmacopoeia Biological Reference Preparation is established and monitored at regular intervals if a manufacturer's reference preparation is used. Calculate the individual virus concentration for each vial of vaccine and for each replicate of the reference preparation as well as the corresponding combined virus concentrations, using the usual statistical methods (for example, *5.3*). The combined estimate of the virus concentration for the 3 vials of vaccine is not less than that stated on the label; the minimum virus concentration stated on the label is not less than 3.0 $\log_{10}$ $CCID_{50}$ per single human dose.

The assay is not valid if:
- the confidence interval (P = 0.95) of the estimated virus concentration of the reference preparation for the 3 replicates combined is greater than ± 0.3 $\log_{10}$ $CCID_{50}$;
- the virus concentration of the reference preparation differs by more than 0.5 $\log_{10}$ $CCID_{50}$ from the established value.

The assay is repeated if the confidence interval (P = 0.95) of the combined virus concentration of the vaccine is greater than ± 0.3 $\log_{10}$ $CCID_{50}$; data obtained from valid assays only are combined by the usual statistical methods (for example, *5.3*) to calculate the virus concentration of the sample. The confidence interval (P = 0.95) of the combined virus concentration is not greater than ± 0.3 $\log_{10}$ $CCID_{50}$.

Rubella vaccine (live) BRP is suitable for use as a reference preparation.

Where justified and authorised, different assay designs may be used; this may imply the application of different validity and acceptance criteria. However, the vaccine must comply if tested as described above.

LABELLING
The label states:
- the strain of virus used for the preparation of the vaccine;
- the type and origin of the cells used for the preparation of the vaccine;
- the minimum virus concentration;
- that contact between the vaccine and disinfectants is to be avoided.

Ph Eur

Shingles (Herpes Zoster) Vaccine (Live)

(Ph. Eur. monograph 2418)

The label may state 'Shingles (live)'.

Ph Eur

DEFINITION
Shingles (herpes zoster) vaccine (live) is a freeze-dried preparation of a suitable attenuated strain of human herpesvirus 3. The vaccine is reconstituted immediately before use, as stated on the label, to give a clear or slightly opalescent liquid, almost white suspension or pale yellow liquid that may be coloured owing to the presence of a pH indicator. It is intended for administration to adults.

PRODUCTION
The production of vaccine is based on a virus seed-lot system and a cell-bank system. The production method shall have been shown to yield consistently live shingles vaccines of adequate immunogenicity and safety in man. The virus in the final vaccine shall not have been passaged in cell cultures beyond a defined number of passages approved by the competent authority from the original isolated virus.

The potential neurovirulence of the vaccine strain is considered during preclinical development, based on available epidemiological data on neurovirulence and neurotropism, primarily for the wild-type virus. In light of this, a risk analysis is carried out. Where necessary and if available, a test is carried out on the vaccine strain using an animal model that differentiates wild-type and attenuated virus; tests on strains of intermediate attenuation may also be needed.

SUBSTRATE FOR VIRUS PROPAGATION
The virus is propagated in human diploid cells (*5.2.3*).

VIRUS SEED LOT
The strain of human herpesvirus 3 shall be identified as being suitable by historical records that include information on the origin of the strain and its subsequent manipulation. The virus shall at no time have been passaged in continuous cell lines. Seed lots are prepared in the same kind of cells as those used for the production of the final vaccine. Virus seed lots are prepared in large quantities and stored at temperatures below −20 °C if freeze-dried, or below −60 °C if not freeze-dried.

Only a virus seed lot that complies with the following requirements may be used for virus propagation.

Identification
The master and working seed lots are identified as human herpesvirus 3 by serum neutralisation in cell culture, using specific antibodies.

www.webofpharma.com

Virus concentration
The virus concentration of the master and working seed lots is determined as prescribed under Assay to monitor consistency of production.

Extraneous agents (*2.6.16*)
The working seed lot complies with the requirements for seed lots for live virus vaccines; a sample of 50 mL is taken for the test in cell cultures.

VIRUS PROPAGATION AND HARVEST
All processing of the cell bank and subsequent cell cultures is done under aseptic conditions in an area where no other cells or virus are being handled. Approved animal (but not human) serum may be used in the culture media. Serum and trypsin used in the preparation of cell suspensions and media are shown to be free from extraneous agents. The cell culture medium may contain a pH indicator such as phenol red and approved antibiotics at the lowest effective concentration. It is preferable to have a substrate free from antibiotics during production. 5 per cent, but not less than 50 mL, of the cell cultures employed for vaccine production is set aside as uninfected cell cultures (control cells). The infected cells constituting a single harvest are washed, released from the support surface and pooled. The cell suspension is disrupted by sonication.

Only a virus harvest that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Identification
The virus harvest contains virus that is identified as human herpesvirus 3 by serum neutralisation in cell culture, using specific antibodies.

Virus concentration
The concentration of infective virus in virus harvests is determined as prescribed under Assay to monitor consistency of production and to determine the dilution to be used for the final bulk vaccine.

Extraneous agents (*2.6.16*)
Use 50 mL for the test in cell cultures.

Control cells
The control cells of the production cell culture from which the single harvest is derived comply with a test for identity and with the requirements for extraneous agents (*2.6.16*).

FINAL BULK VACCINE
Virus harvests that comply with the above tests are pooled and clarified to remove cells. A suitable stabiliser may be added and the pooled harvests diluted as appropriate.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Bacterial and fungal contamination
Carry out the test for sterility (*2.6.1*) using 10 mL for each medium.

FINAL LOT
The final bulk vaccine is distributed aseptically into sterile, tamper-evident containers and freeze-dried to a moisture content shown to be favourable to the stability of the vaccine. The containers are then closed so as to prevent contamination and the introduction of moisture.

Only a final lot that is satisfactory with respect to the test for water and each of the requirements given below under Identification, Tests and Assay may be released for use. Provided that the test for bovine serum albumin has been carried out with satisfactory results on the final bulk vaccine, it may be omitted on the final lot.

Water (*2.5.12*)
Not more than the amount shown to ensure stability of the vaccine as approved by the competent authority, determined by the semi-micro determination of water.

IDENTIFICATION
When the vaccine reconstituted as stated on the label is mixed with specific human herpesvirus 3 antibodies, it is no longer able to infect susceptible cell cultures.

TESTS

Bacterial and fungal contamination
The reconstituted vaccine complies with the test for sterility (*2.6.1*).

Bovine serum albumin
Maximum 0.65 µg per human dose, determined by a suitable immunochemical method (*2.7.1*).

ASSAY
Titrate the vaccine for infective virus, using at least 3 separate vials of vaccine. Titrate 1 vial of an appropriate virus reference preparation in triplicate to validate each assay. The virus concentration of the reference preparation is monitored using a control chart and a titre is established on a historical basis by each laboratory. Calculate the individual virus concentration for each vial of vaccine and for each replicate of the reference preparation as well as the corresponding combined virus concentrations, using the usual statistical methods (for example, *5.3*). The combined estimate of the virus concentration for the 3 vials of vaccine is not less than that stated on the label.

The assay is not valid if:
- the confidence interval ($P = 0.95$) of the estimated virus concentration of the reference preparation for the 3 replicates combined is greater than $\pm$ 0.3 $\log_{10}$ PFU;
- the virus concentration of the reference preparation differs by more than 0.5 $\log_{10}$ PFU from the established value.

The assay is repeated if the confidence interval ($P = 0.95$) of the combined virus concentration of the vaccine is greater than $\pm$ 0.3 $\log_{10}$ PFU; data obtained from valid assays only are combined by the usual statistical methods (for example, *5.3*) to calculate the virus concentration of the sample. The confidence interval ($P = 0.95$) of the combined virus concentration is not greater than $\pm$ 0.3 $\log_{10}$ PFU.

Where justified and authorised, different assay designs may be used; this may imply the application of different validity and acceptance criteria. However, the vaccine must comply if tested as described above.

LABELLING
The label states:
- the strain of virus used for the preparation of the vaccine;
- the type and origin of the cells used for the preparation of the vaccine;
- the minimum virus concentration;
- that contact between the vaccine and disinfectants is to be avoided;
- that the vaccine is not to be administered to pregnant women.

Ph Eur

www.webofpharma.com

Smallpox Vaccine (Live)

(Ph. Eur. monograph 0164)

The label may state 'SMV(live)'.

Ph Eur

DEFINITION

Smallpox vaccine (live) is a liquid or freeze-dried preparation of live vaccinia virus grown *in ovo* in the membranes of the chick embryo, in cell cultures or in the skin of living animals.

This monograph applies to vaccines produced using strains of confirmed efficacy in man, in particular those used during eradication of smallpox, for example the Lister strain (sometimes referred to as the Lister/Elstree strain) and the New York City Board of Health (NYCBOH) strain. It does not apply to non-replicative strains such as Modified Virus Ankara (MVA).

PRODUCTION

GENERAL PROVISIONS

The production method shall have been shown to yield consistently smallpox vaccines of adequate safety and immunogenicity in man. The strain used shall have been shown to produce typical vaccinia skin lesions in man. Production is based on a seed-lot system.

The International Reference Preparation for smallpox vaccine is suitable for use as a reference preparation in virus titration.

SUBSTRATE FOR VIRUS PROPAGATION

Animals used for production of skin-derived vaccines

If the vaccine is prepared in animals skins, the animals used are of a species approved by the competent authority, are in good health, are kept in closed or intensively monitored colonies, and have not previously been employed for experimental purposes. Only animals susceptible to infection by dermal inoculations with vaccinia virus may be used for vaccine production.

The animals are kept in well-constructed and adequately ventilated animals rooms with cages spaced as far apart as possible. Adequate precautions are taken to prevent cross-infection between cages. Not more than 1 large animal is housed per stall. Not more than 2 small animals are housed per cage and cage-mates must not be interchanged.
The animals must be kept in the country of production of the vaccine in quarantine groups for a period of not less than 6 weeks before use.

If at any time during the quarantine period the overall death rate of the group reaches 5 per cent, no animals from that entire group may be used for vaccine production.

The groups are kept continuously in isolation, as in quarantine, even after completion of the quarantine period, until the animals are used. After the last animal of a group has been taken, the room that housed the group is thoroughly cleaned and decontaminated before receiving a new group.

Animals that are to be inoculated are anaesthetised and thoroughly examined. If an animal shows any pathological lesion, it is not used in the preparation of a seed lot or a vaccine, nor are any of the remaining animals of the quarantine group concerned unless it is evident that their use will not impair the safety of the product.

The prophylactic and diagnostic measures adopted to exclude the presence of infectious disease are approved by the competent authority. According to the species of animals used and the diseases to which that animal is liable in the country where the vaccine is being produced, these measures may vary. Consideration must also be given to the danger of spreading diseases to other countries to which the vaccine may be shipped. Special attention must always be given to foot-and-mouth disease, brucellosis, Q fever, tuberculosis and dermatomycosis, and it may also be necessary to consider diseases such as contagious pustular dermatitis (orf), anthrax, rinderpest, haemorrhagic septicaemia, Rift valley fever and others.

Embryonated eggs

Embryonated eggs used for production are obtained from a flock free from specified pathogens (SPF) (*5.2.2*).

Human diploid cells, continuous cell lines

Human diploid cells and continuous cell lines comply with the requirements for cell substrates (*5.2.3*).

Primary chick embryo cells

Primary chick embryo cells are derived from an SPF flock (*5.2.2*).

Primary rabbit kidney cells

Only healthy rabbits derived from a closed colony approved by the competent authority are used as a source.
The animals, preferably 2-4 weeks old, are tested to ensure freedom from specified pathogens or their antibodies.

Where new animals are introduced into the colony, they are maintained in quarantine for a minimum of 2 months and shown to be free from specified pathogens. Animals to be used to provide kidneys shall not have been previously employed for experimental purposes, especially those involving infectious agents. The colony is monitored for zoonotic viruses and markers of contamination at regular intervals.

At the time the colony is established, all animals are tested to determine freedom from antibodies to possible viral contaminants for which there is evidence of capacity for infecting humans or evidence of capacity to replicate *in vitro* in cells of human origin. A test for retroviruses using a sensitive polymerase chain reaction (PCR)-based reverse transcriptase assay is also included. Nucleic acid amplification tests (*2.6.21*) for retroviruses may also be used.

After the colony is established, it is monitored by testing a representative group of at least 5 per cent of the animals, which are then bled at suitable (for example monthly) intervals. In addition, the colony is screened for pathogenic micro-organisms, including mycobacteria, fungi and mycoplasmas. The screening programme is designed to ensure that all animals are tested within a given period of time.

Any animal that dies is examined to determine the cause of death. If the presence of a causative infectious agent is demonstrated in the colony, the production of smallpox vaccine is discontinued.

At the time of kidney harvest, the animals are examined for the presence of abnormalities and, if any are noted, the animals are not used for vaccine production.

Each set of control cultures derived from a single group of animals used to produce a single virus harvest must remain identifiable as such until all testing, especially for extraneous agents, is completed.

VIRUS SEED LOT

The vaccinia virus isolate used for the master seed lot is identified by historical records that include information on its origin and the tests used in its characterisation.

Virus from the working seed lot must have the same characteristics as the strain that was used to prepare the

www.webofpharma.com

master seed lot. The number of passages required to produce single harvests from the original isolate is limited and approved by the competent authority. Vaccine is produced from the working seed with a minimum number of intervening passages.

Since cell culture production and clonal selection (for example, plaque purification) may lead to altered characteristics of the virus, the master seed virus must be characterised as fully as possible, for example by comparing the safety profile and biological characteristics of the strain with that of the parental isolate. The characterisation shall include the following:

- antigenic analyses using specific antisera and/or monoclonal antibodies;
- biological studies such as infectivity titre, chorioallantoic membrane (CAM) assay, *in vitro* yield and *in vivo* growth characteristics in a suitable animal model;
- genetic analyses such as restriction mapping/southern blotting, PCR analyses and limited sequencing studies;
- phenotypic and genetic stability upon passage in the substrate;
- neurovirulence testing and immunogenicity studies.

The characterisation tests are also carried out on each working seed lot and on 3 batches of vaccine from the first working seed lot to verify genetic stability of the vaccine strain.

Only a virus seed that complies with the following requirements may be used for virus propagation.

Identification

Each working seed lot is identified as vaccinia virus using specific antibodies and molecular tests. Suitable tests are conducted to exclude the presence of variola virus and other orthopoxviruses.

Virus concentration

Determine by the CAM assay or by a suitable validated *in vitro* assay (plaque assay or $CCID_{50}$ assay). The virus concentration is the basis for the quantity of virus used in the neurovirulence test.

Extraneous agents (*2.6.16*)

If the working seed lot is produced in embryonated eggs, human diploid cells, or in a continuous cell line, it complies with the requirements for seed lots for virus vaccines. Seed lots produced in embryonated eggs and seed lots produced in primary cell cultures comply with the additional requirements described below.

Where the tests prescribed cannot be carried out because complete neutralisation of the seed virus is not possible, the seed lot may be diluted to a concentration equivalent to that of the dilution used as inoculum for production of vaccine prior to testing for extraneous viruses. Supplementary specific testing for extraneous viruses using validated nucleic acid amplification techniques (*2.6.21*) or immunochemical methods (*2.7.1*) may be envisaged. Where the indicator cell culture method for mycoplasma detection (*2.6.7*) cannot be carried out, nucleic acid amplification testing is performed instead.

Seed lots to be used for embryonated egg or cell culture production are in addition to be tested for carry-over of potential extraneous agents from the original seed. Given that the complete passage history of the original seed is unlikely to be known and that more than one species may have been used, this additional testing must at least cover important extraneous agents of concern.

The bioburden of master and working seed lots prepared in animal skins is limited by meticulous controls of facilities, personnel, and animals used for production, and by specific tests on the seeds. However, it may be difficult to ensure that seed lots produced in animal skins are totally free from extraneous agents, and consideration must be given to production procedures which remove or reduce them. Such lots must comply with the requirements indicated below. The absence of specific human pathogens is confirmed by additional testing procedures, for example, bacterial and fungal cultures, virus culture, nucleic acid amplification testings (*2.6.21*) for viral agents.

Neurovirulence

The neurovirulence of master and working seed lots is assessed using a suitable animal model, for example in monkeys or mice. The parental isolate is used as comparator. Where the original isolate is not available for this purpose, equivalent materials may be used.

VIRUS PROPAGATION AND HARVEST

VACCINE PRODUCED IN LIVING ANIMALS

Before inoculation the animals are cleaned and thereafter kept in scrupulously clean stalls until the vaccinia material is harvested. For 5 days before inoculation and during incubation the animals remain under veterinary supervision and must remain free from any sign of disease; daily rectal temperatures are recorded. If any abnormal rise in temperature occurs or any clinical sign of disease is observed, the production of vaccine from the group of animals concerned must be suspended until the cause has been resolved.

The inoculation of seed virus is carried out on such parts of the animal that are not liable to be soiled by urine and faeces. The surface used for inoculation is shaved and cleaned so as to achieve conditions that are as close as possible to surgical asepsis. If any antiseptic substance deleterious to the virus is used in the cleaning process it is removed by thorough rinsing with sterile water prior to inoculation. During inoculation the exposed surface of the animal not used for inoculation is covered with a sterile covering. By historical experience the ventral surface of female animals is appropriate for inoculation and inoculation of male animals is more appropriate on the flank.

Before the collection of the vaccinia material, any antibiotic is removed and the inoculated area is cleaned.

The uninoculated surfaces are covered with a sterile covering. Before harvesting the animals are euthanised and exsanguinated to avoid heavy mixtures of the vaccinia material with blood. The vaccinia material from each animal is collected separately with aseptic precautions. All animals used in the production of vaccine are examined by autopsy. If evidence of any generalised or systemic disease other than vaccinia is found, the vaccinia material from that animal is discarded. If the disease is considered to be a communicable one, the harvest from the entire group of animals exposed must be discarded unless otherwise justified and authorised.

VACCINE PRODUCED IN EGGS

All processing of embryonated eggs is done under aseptic conditions in an area where no other infectious agents or cells are handled at the same time. After inoculation and incubation at a controlled temperature only living and suitable chick embryos are harvested. The age of the embryos at the time of virus harvest is reckoned from the initial introduction of the egg into the incubator and shall be not more than 12 days. After homogenisation and clarification by centrifugation, the extract of embryonic pulp is tested as

www.webofpharma.com

described below and kept at −70 °C or below until further processing. Virus harvests that comply with the prescribed tests may be pooled. No human protein is added to the virus suspension at any stage during production. If stabilisers are added, they shall have been shown to have no antigenic or sensitising properties for man.

Only a single harvest that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Control eggs

Control eggs comply with the tests for extraneous agents (*2.6.16*). A sample of 2 per cent of uninoculated embryonated eggs (not less than 20 and not more than 50) from the batch used for vaccine production shall be incubated under the same conditions as the inoculated eggs. At the time of virus harvest the uninoculated eggs are processed in the same manner as the inoculated eggs.

Sterility (*2.6.1*)

It complies with the test for sterility, carried out using 10 mL for each medium.

VACCINE PRODUCED IN CELL CULTURES (PRIMARY CHICK EMBRYO CELLS, PRIMARY RABBIT KIDNEY CELLS, HUMAN DIPLOID CELLS OR CONTINUOUS CELL LINES)

All processing of the cell bank and subsequent cell cultures is done under aseptic conditions in an area where no other cells are handled at the same time during production. Suitable animal (but not human) serum may be used in the culture media, but the final medium for maintaining cell growth during virus multiplication does not contain animal serum. Serum and trypsin used in the preparation of cell suspensions and media are shown to be free from extraneous agents. The cell culture medium may contain a pH indicator such as phenol red and suitable antibiotics at the lowest effective concentration. It is preferable to have a substrate free from antibiotics during production. On the day of inoculation with the virus working seed lot, not less than 5 per cent or 1000 mL, whichever is the least, of the cell cultures employed for vaccine production are set aside as uninfected cell cultures (control cells); special requirements, given below, apply to control cells when the vaccine is produced in primary rabbit kidney cell cultures.

After inoculation of the production cell culture with the working seed lot, inoculated cells are maintained at a suitable fixed temperature, and the virus suspension is harvested after a suitable incubation period.

Only a single harvest that complies with the following requirements may be used in the preparation of the monovalent pooled harvest.

Control cells

The control cells of the production cell culture from which the virus harvest is derived comply with a test for identity and with the requirements for extraneous agents (*2.6.16*) or, where primary rabbit kidney cells cultures are used, with specific tests as mentioned hereafter. The test is invalid if more than 20 per cent of the control cell cultures have been discarded at the end of the observation period.

Extraneous agents (*2.6.16*)

The single harvest complies with the tests for extraneous agents. Complete neutralisation of vaccinia virus may be difficult to achieve at high virus concentration. In this case specific tests such as nucleic acid amplification (*2.6.21*) and immunochemical tests (*2.7.1*) can replace non-specific testing in cell culture or eggs. To save biological reagents such as vaccinia neutralising antisera, testing for extraneous agents may be performed on the final bulk instead of on the single harvests.

Vaccine prepared in primary chick embryo cells A sample of fluids pooled from the control cultures is tested for adenoviruses and for avian retroviruses such as avian leukosis virus. In addition, a volume of each neutralised virus pool equivalent to 100 human doses of vaccine or 10 mL, whichever is the greater, is tested in a group of fertilised eggs by the allantoic route of inoculation, and a similar sample is tested in a separate group of eggs by the yolk-sac route of inoculation. In both cases 0.5 mL of inoculum is used per egg. The virus pool passes the test if, after 3-7 days, there is no evidence of the presence of any extraneous agent.

Vaccine prepared in primary rabbit kidney cell cultures The following special requirements apply to virus propagation, harvest and testing. On the day of inoculation with virus working seed, a sample of at least 30 mL of the pooled fluid is removed from the cell cultures of the kidneys of each group of animals used to prepare the primary cell suspension. The pooled fluid is inoculated in primary kidney cell cultures in such a way that the dilution of the pooled fluid does not exceed 1 in 4. The cultures are incubated at a temperature of 34-36 °C and observed for a period of at least 4 weeks. During this observation period and after not less than 2 weeks of incubation, at least 1 subculture of fluid is made from each of these cultures and observed also for a period of 2 weeks. The test is invalid if more than 20 per cent of the cultures are discarded. If evidence is found of the presence of an extraneous agent, no cell cultures from the entire group may be used for vaccine production.

- *Control cell cultures.* Cultures prepared on the day of inoculation with the working virus seed lot from 25 per cent of the cell suspensions obtained from the kidneys of each group of animals are maintained as controls. These control cell cultures are incubated under the same conditions as the inoculated cultures for at least 2 weeks. The test is invalid if more than 20 per cent of the control cell cultures are discarded for non-specific reasons.
- *Test for haemadsorbing viruses.* At the time of harvest or not more than 4 days after the day of inoculation of the production cultures with the virus working seed, a sample of 4 per cent of the control cell cultures is tested for haemadsorbing viruses by addition of guinea-pig red blood cells.
- *Test for other extraneous agents.* At the time of harvest or not more than 7 days after the day of inoculation of the production cultures with the virus working seed, a sample of at least 20 mL of the pooled fluid from each group of control cultures is tested for other extraneous agents.
- *Tests of neutralised single harvest in primary rabbit kidney cell cultures.* Each neutralised single harvest is additionally tested in primary kidney cell cultures prepared from a different group of animals to that used for production.

POOLED HARVEST

Only a pooled harvest that complies with the following requirements and is within the limits approved for the product may be used in the preparation of the final lot.

Identity

The vaccinia virus in the pooled harvest is identified by serological methods, which may be supplemented by molecular methods. Molecular tests such as restriction fragment length polymorphism or partial sequencing, especially of terminal DNA sequences which show the greatest variation between vaccinia strains, may be useful.

www.webofpharma.com

Virus concentration
The vaccinia virus concentration of the pooled harvest is determined by chick egg CAM assay or in cell cultures. A reference preparation is assayed in the same system in parallel for validation of the pooled harvest titration. The virus concentration serves as the basis for the quantity of virus used in the neurovirulence test in mice.

Consistency of virus characteristics
Vaccinia virus in the pooled harvest or the final bulk is examined by tests that are able to determine that the phenotypic and genetic characteristics of the vaccinia virus have not undergone changes during the multiplication in the production system. The master seed or an equivalent preparation is used as a comparator in these tests and the comparator and the tests to be used are approved by the competent authority.

Neurovirulence
The neurovirulence of the pooled harvest is assessed versus a comparator original seed (or equivalent) by intracerebral inoculation into suckling mice. Other tests may be useful to discriminate between acceptable and unacceptable batches.

Residual DNA
For viruses grown in continuous cells the pooled harvest is tested for residual DNA. The production process demonstrates a level of cellular DNA of less than 10 ng per human dose.

Bacterial and fungal contamination
For vaccines other than those prepared on animal skins, the final bulk complies with the test for sterility (*2.6.1*) using 10 mL for each medium.

Mycoplasma (*2.6.7*)
For vaccines other than those prepared on animal skins, the final bulk complies with the test for mycoplasma, carried out using 10 mL.

FINAL BULK VACCINE
A minimum virus concentration for release of the product is established such as to ensure, in the light of stability data, that the minimum concentration stated on the label will be present at the end of the period of validity.

VACCINE PRODUCED IN LIVING ANIMALS
The pooled harvest is centrifuged. If the vaccine is intended for issue in the liquid form, treatment to reduce the presence of extraneous agents may consist of the addition of glycerol or another suitable diluent, with or without an antimicrobial substance, and temporary storage at a suitable temperature. If the vaccine is intended for issue in the dried form, the treatment may consist of the addition of a suitable antimicrobial substance. The following special requirements apply to the bulk vaccine for vaccines produced in living animals.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Total bacterial count
For vaccines produced on animal skins only, maximum 50 per millilitre, determined by plate count using a suitable volume of the final bulk vaccine.

Escherichia coli
At least 1 mL samples of a 1:100 dilution of the final bulk vaccine is cultured on plates of a medium suitable for differentiating *E. coli* from other bacteria. The plates are incubated at 35-37 °C for 48 h. If *E. coli* is detected the final bulk is discarded or, subject to approval by the competent authority, processed further.

Haemolytic streptococci, coagulase-positive staphylococci or any other pathogenic micro-organisms which are known to be harmful to man by vaccination
At least 1 mL samples of a 1:100 dilution of the final bulk vaccine are cultured on blood agar. The plates are incubated at 35-37 °C for 48 h. If micro-organisms are detected, the final bulk vaccine is discarded.

Bacillus anthracis
Any colony seen on any of the plates that morphologically resembles *B. anthracis* is examined. If the organisms contained in the colony are non-motile, further tests for the cultural character of *B. anthracis* are carried out, including pathogenicity tests in suitable animals. If *B. anthracis* is found to be present, the final bulk vaccine and any other associated bulks are discarded. Additional validated molecular testing may be performed.

***Clostridium tetani* and other pathogenic spore-forming anaerobes**
A total volume of not less than 10 mL of the final bulk vaccine is distributed in equal amounts into 10 tubes, each containing not less than 10 mL of suitable medium for the growth of anaerobic micro-organisms. The tubes are kept at 65 °C for 1 h in order to reduce the content of non-spore-forming organisms, after which they are anaerobically incubated at 35-37 °C for at least 1 week. From every tube or plate showing growth, subcultures are made on plates of a suitable medium. Tubes and plates are incubated anaerobically at the same temperature. All anaerobic colonies are examined and identified and if *C. tetani* or other pathogenic spore-forming anaerobes are present, the final bulk is discarded.

VACCINE PRODUCED IN EGGS
The pooled harvest is clarified and may be further purified.

VACCINE PRODUCED IN CELL CULTURES (PRIMARY CHICK EMBRYOS FIBROBLASTS, HUMAN DIPLOID CELLS OR CONTINUOUS CELL LINES)
The pooled harvest is clarified to remove cells and may be further purified.

FINAL LOT
Only a final lot that complies with the requirements for minimum virus concentration for release, with the following requirement for thermal stability and with each of the requirements given below under Identification, Tests and Assay may be released for use. Provided that the tests for antimicrobial preservative, protein content, bovine serum albumin and ovalbumin have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

Thermal stability
For liquid products, maintain not fewer than 3 containers of the final lot at an elevated temperature for a defined time period, using conditions found suitable for the particular product as approved by the competent authority. Determine the virus concentration as described under Assay in parallel for the heated vaccine and for vaccine stored at the temperature recommended for storage. The virus concentration of the containers that have been heated does not decrease by more than an approved amount during the period of exposure. The conditions of the test and the requirements are approved by the competent authority.

For freeze-dried products, maintain at least 3 containers of the final lot in the dry state at 37 ± 1 °C for 28 days. Determine the virus concentration as described under Assay in parallel for the heated vaccine and for vaccine stored at

www.webofpharma.com

the temperature recommended for storage. The virus concentration of the heated vaccine is not more than 1.0 $\log_{10}$ lower than that of the unheated vaccine.

IDENTIFICATION

The vaccinia virus is identified by an appropriate method.

TESTS

Antimicrobial preservative

Where applicable determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Phenol (*2.5.15*)

Maximum 0.5 per cent, if phenol is used.

Protein content

The protein content of each filling lot, if not done on the final bulk, is determined and is within the limits approved by the competent authority.

Bovine serum albumin

Maximum 50 ng per single human dose, determined by a suitable immunochemical method (*2.7.1*), where bovine serum albumin is used during cell culture.

Ovalbumin

For vaccines produced in embryonated eggs, the ovalbumin content is within the limits approved by the competent authority.

Residual moisture

The residual moisture content of each final lot of freeze-dried vaccines is within the limits approved by the competent authority.

Bacterial count

For skin-derived vaccines, examine the vaccine by suitable microscopic and culture methods for micro-organisms pathogenic for man and, in particular, haemolytic streptococci, staphylococci, pathogenic spore-bearing organisms, especially *B. anthracis*, and *E. coli*. The vaccine is free from such contaminants. The total number of non-pathogenic bacteria does not exceed 50 per millilitre.

Sterility (*2.6.1*)

Except for skin-derived vaccines, the vaccine complies with the test for sterility.

Bacterial endotoxins (*2.6.14*)

The vaccine complies with the specification approved by the competent authority.

ASSAY

Reconstitue the vaccine if necessary and titrate for infectious virus using at least 3 separate containers of vaccine. Titrate 1 container of an appropriate virus reference preparation in triplicate to validate each assay. The virus concentration of the reference preparation is monitored using a control chart and a titre is established on a historical basis by each laboratory. Calculate the individual virus concentration for each container of vaccine and for each replicate of the reference preparation as well as the corresponding combined virus concentrations, using the usual statistical methods (for example, *5.3*). The combined virus concentration for the 3 containers of vaccine is not less than 8.0 $\log_{10}$ pock-forming units per millilitre or the validated equivalent in plaque-forming units or 50 per cent cell culture infective doses, unless a lower titre is justified by clinical studies.

The assay is not valid if:

— the confidence interval ($P = 0.95$) of the estimated virus concentration of the reference preparation for the 3 replicates combined is greater than $\pm$ 0.5 $\log_{10}$ infectious units;

— the virus concentration of the reference preparation differs by more than 0.5 $\log_{10}$ infectious units from the established value.

The assay is repeated if the confidence interval ($P = 0.95$) of the combined virus concentration of the vaccine is greater than $\pm$ 0.5 $\log_{10}$ infectious units; data obtained from valid assays only are combined by the usual statistical methods (for example, *5.3*) to calculate the virus concentration of the sample. The confidence interval ($P = 0.95$) of the combined virus concentration is not greater than $\pm$ 0.5 $\log_{10}$ infectious units.

Where justified and authorised, different assay designs may be used; this may imply the application of different validity and acceptance criteria. However, the vaccine must comply if tested as described above.

LABELLING

The label states:

— the designation of the vaccinia virus strain;

— the minimum amount of virus per millilitre;

— the substrate used for the preparation of the vaccine;

— the nature and amount of stabiliser, preservative or additive present in the vaccine and/or in the diluent.

Ph Eur

Adsorbed Tetanus Vaccine

(Tetanus Vaccine (Adsorbed), Ph. Eur. monograph 0452)

The label may state 'Tet'.

When Tetanus Vaccine is prescribed or demanded and the form is not stated, Adsorbed Tetanus Vaccine may be dispensed or supplied.

Ph Eur

DEFINITION

Tetanus vaccine (adsorbed) is a preparation of tetanus formol toxoid with a mineral adsorbent. The formol toxoid is prepared from the toxin produced by the growth of *Clostridium tetani*.

PRODUCTION

BULK PURIFIED TOXOID

For the production of tetanus toxin, from which toxoid is prepared, seed cultures are managed in a defined seed-lot system in which toxinogenicity is conserved and, where necessary, restored by deliberate reselection. A highly toxinogenic strain of *C. tetani* with known origin and history is grown in a suitable liquid medium. At the end of cultivation, the purity of each culture is tested and contaminated cultures are discarded. Toxin-containing culture medium is collected aseptically. The toxin content (Lf per millilitre) is checked (*2.7.27*) to monitor consistency of production. Single harvests may be pooled to prepare the bulk purified toxoid. The toxin is purified to remove components likely to cause adverse reactions in humans. The purified toxin is detoxified with formaldehyde. The detoxification process is validated to demonstrate its ability to consistently produce a toxoid that is immunogenic and stably detoxified, including at the concentration used in the final lot. Alternatively, purification may be carried out after detoxification.

www.webofpharma.com

Only bulk purified toxoid that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Sterility (*2.6.1*)
Carry out the test for sterility using 10 mL for each medium.

Absence of tetanus toxin
Inject subcutaneously 1 mL containing at least 500 Lf of bulk purified toxoid into each of 5 healthy guinea-pigs , each weighing 250-350 g, that have not previously been treated with any material that will interfere with the test. If within 21 days of the injection any of the animals shows signs of or dies from tetanus, the toxoid does not comply with the test. If more than 1 animal dies from non-specific causes, repeat the test once; if more than 1 animal dies in the second test, the toxoid does not comply with the test.

Antigenic purity (*2.7.27*)
Not less than 1000 Lf per milligram of protein nitrogen.

FINAL BULK VACCINE
The final bulk vaccine is prepared by adsorption of a suitable quantity of bulk purified toxoid onto a mineral carrier such as hydrated aluminium phosphate or aluminium hydroxide; the resulting mixture is approximately isotonic with blood. Suitable antimicrobial preservatives may be added. Certain antimicrobial preservatives, particularly those of the phenolic type, adversely affect the antigenic activity and must not be used.

Only final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The amount is not less than 85 per cent and not greater than 115 per cent of the intended amount.

Sterility (*2.6.1*)
Carry out the test for sterility using 10 mL for each medium.

FINAL LOT
The final bulk vaccine is distributed aseptically into sterile, tamper-evident containers. The containers are closed so as to prevent contamination.

Only a final lot that is satisfactory with respect to each of the requirements given below under Identification, Tests and Assay may be released for use. Provided the test for antimicrobial preservative and the assay have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

Provided the free formaldehyde content has been determined on the bulk purified toxoid or on the final bulk and it has been shown that the content in the final lot will not exceed 0.2 g/L, the test for free formaldehyde may be omitted on the final lot.

IDENTIFICATION
Tetanus toxoid is identified by a suitable immunochemical method (*2.7.1*). The following method, applicable to certain vaccines, is given as an example. Dissolve in the vaccine to be examined sufficient *sodium citrate R* to give a 100 g/L solution. Maintain at 37 °C for about 16 h and centrifuge until a clear supernatant is obtained. The clear supernatant reacts with a suitable tetanus antitoxin, giving a precipitate.

TESTS
Aluminium (*2.5.13*)
Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical method. The content is not less than the minimum amount shown to be effective and is not greater than 115 per cent of the quantity stated on the label.

Sterility (*2.6.1*)
The vaccine complies with the test for sterility.

ASSAY
Carry out one of the prescribed methods for the assay of tetanus vaccine (adsorbed) (*2.7.8*).

The lower confidence limit ($P = 0.95$) of the estimated potency is not less than 40 IU per single human dose.

LABELLING
The label states:
— the minimum number of International Units per single human dose,
— the name and the amount of the adsorbent,
— that the vaccine must be shaken before use,
— that the vaccine is not to be frozen.

Ph Eur

Tick-borne Encephalitis Vaccine, Inactivated

(Tick-borne Encephalitis Vaccine (Inactivated), Ph. Eur. monograph 1375)

The label may state 'Tic/enceph'.

Ph Eur

DEFINITION
Tick-borne encephalitis vaccine (inactivated) is a liquid preparation of a suitable strain of tick-borne encephalitis virus grown in cultures of chick-embryo cells or other suitable cell cultures and inactivated by a suitable, validated method.

PRODUCTION
GENERAL PROVISIONS
Production of the vaccine is based on a virus seed-lot system. The production method shall have been shown to yield consistently vaccines comparable with the vaccine of proven clinical efficacy and safety in man. Unless otherwise justified and authorised, the virus in the final vaccine shall not have undergone more passages from the master seed lot than the virus in the vaccine used in clinical trials.

SUBSTRATE FOR VIRUS PROPAGATION
The virus is propagated in chick embryo cells prepared from eggs derived from a chicken flock free from specified pathogens (*5.2.2*) or in other suitable cell cultures (*5.2.3*).

SEED LOTS
The strain of virus used is identified by historical records that include information on the origin of the strain and its subsequent manipulation. Virus seed lots are stored at or below −60 °C.

Only a seed lot that complies with the following requirements may be used for virus propagation.

Identification
Each seed lot is identified as containing the vaccine strain of tick-borne encephalitis virus by a suitable immunochemical method (*2.7.1*), preferably using monoclonal antibodies.

www.webofpharma.com

Virus concentration
The virus concentration of each seed lot is determined by titration in suitable cell cultures to monitor consistency of production.

Extraneous agents (*2.6.16*)
Each seed lot complies with the requirements for extraneous agents in viral vaccines for human use. For neutralisation of the vaccine virus, the use of monoclonal antibodies is preferable.

VIRUS PROPAGATION AND HARVEST
If the virus has been passaged in mouse brain during preparation of the master seed lot, not fewer than 2 passages of the master seed virus in cell culture are made before inoculation of the production cell culture.

All processing of the cell cultures is performed under aseptic conditions in an area where no other cells are being handled. Serum and trypsin used in the preparation of cell suspensions and media used must be shown to be free from extraneous agents. The cell culture media may contain a pH indicator such as phenol red and approved antibiotics at the lowest effective concentration. At least 500 mL of the cell cultures employed for vaccine production is set aside as uninfected cell cultures (control cells).

Only a single harvest that complies with the following requirements may be used in the preparation of the inactivated harvest.

Identification
The single harvest is shown to contain tick-borne encephalitis virus by a suitable immunochemical method (*2.7.1*), preferably using monoclonal antibodies, or by virus neutralisation in cell cultures.

Bacterial and fungal contamination
The single harvest complies with the test for sterility (*2.6.1*), carried out using 10 mL for each medium.

Mycoplasmas (*2.6.7*)
The single harvest complies with the test for mycoplasmas carried out using 1 mL for each medium.

Control cells
The control cells comply with the tests for extraneous agents (*2.6.16*). If the vaccine is produced using a cell-bank system, the control cells comply with a test for identification.

Virus concentration
Determine the virus concentration by titration in suitable cell cultures to monitor consistency of production.

INACTIVATION
To avoid interference, viral aggregates are removed, where necessary, by filtration immediately before the inactivation process. The virus suspension is inactivated by a validated method; the method shall have been shown to be consistently capable of inactivating tick-borne encephalitis virus without destroying the antigenic and immunogenic activity; as part of the validation studies, an inactivation curve is plotted representing residual live virus concentration measured on not fewer than 3 occasions. If formaldehyde is used for inactivation, the presence of an excess of free formaldehyde is verified at the end of the inactivation process.

Only an inactivated harvest that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Residual infective virus
Inoculate a quantity of the inactivated harvest equivalent to not less than 10 human doses of vaccine in the final lot into primary chicken fibroblast cell cultures, or other cells shown to be at least as sensitive to tick-borne encephalitis virus, with not less than 3 cm^2 of cell sheet per millilitre of inoculum. Incubate at 37 ± 1 °C for 14 days. No cytopathic effect is detected at the end of the incubation period. Collect the culture fluid and examine for the presence of infective tick-borne encephalitis virus by the following test in mice or by a validated *in vitro* method: inoculate 0.03 mL intracerebrally into each of not fewer than 10 mice about 4 weeks old. Observe the mice for 14 days. They show no evidence of tick-borne encephalitis virus infection.

PURIFICATION
Several inactivated single harvests may be pooled before concentration and purification by suitable methods, preferably by continuous-flow, sucrose density-gradient centrifugation.

Several purified inactivated harvests may be pooled.

Only a purified, inactivated harvest that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Sterility (*2.6.1*)
The purified, inactivated harvest complies with the test for sterility carried out using 10 mL for each medium.

Specific activity
Determine the antigen content of the purified, inactivated harvest by a suitable immunochemical method (*2.7.1*). Determine the total protein content by a suitable method. The specific activity, calculated as the antigen content per unit mass of protein, is within the limits approved for the specific product.

FINAL BULK VACCINE
The final bulk vaccine is prepared from one or more purified, inactivated harvests.

Only a final bulk vaccine that complies with the following requirement may be used in the preparation of the final lot.

Sterility (*2.6.1*)
The final bulk vaccine complies with the test for sterility, carried out using 10 mL for each medium.

FINAL LOT
Only a final lot that is satisfactory with respect to each of the requirements given below under Identification, Tests and Assay may be released for use. Provided that the tests for free formaldehyde, bovine serum albumin (where applicable) and pyrogens and the assay have been carried out with satisfactory results on the final bulk vaccine, they may be omitted on the final lot.

IDENTIFICATION
The vaccine is shown to contain tick-borne encephalitis virus antigen by a suitable immunochemical method (*2.7.1*) using specific antibodies. The assay also serves to identify the vaccine.

TESTS
Aluminium (*2.5.13*)
Maximum 1.25 mg per single human dose, if aluminium hydroxide or hydrated aluminium phosphate is used as the adsorbent.

Free formaldehyde (*2.4.18*)
Maximum 0.1 g/L.

Bovine serum albumin
Maximum 50 ng per single human dose, determined by a suitable immunochemical method (*2.7.1*), if bovine serum albumin has been used during production.

Sterility (*2.6.1*)
The vaccine complies with the test for sterility.

www.webofpharma.com

Pyrogens (*2.6.8*)
The vaccine complies with the test for pyrogens. Inject into each rabbit, per kilogram of body mass, 1 dose of vaccine.

ASSAY
The potency is determined by comparing the dose necessary to protect a given proportion of mice against the effects of a lethal dose of tick-borne encephalitis virus, administered intraperitoneally, with the quantity of a reference preparation of tick-borne encephalitis vaccine necessary to provide the same protection. For this comparison an approved reference preparation and a suitable preparation of tick-borne encephalitis virus from an approved strain for use as the challenge preparation are necessary.

The following is cited as an example of a method that has been found suitable for a given vaccine.

Selection and distribution of test animals Use healthy mice weighing 11-17 g and derived from the same stock. Distribute the mice into not fewer than 6 groups of a suitable size to meet the requirements for validity of the test; for titration of the challenge suspension, use not fewer than 4 groups of 10 mice. Use mice of the same sex or distribute males and females equally between groups.

Determination of potency of the vaccine Prepare not fewer than 3 suitable dilutions of the vaccine to be examined and of the reference preparation; in order to comply with validity criteria 4 or 5 dilutions will usually be necessary. Prepare dilutions such that the most concentrated suspension is expected to protect more than 50 per cent of the animals and the least concentrated suspension less than 50 per cent. Allocate each dilution to a different group of mice and inject subcutaneously into each mouse 0.2 mL of the dilution allocated to its group. 7 days later make a second injection using the same dilution scale. 14 days after the second injection prepare a suspension of the challenge virus containing not less than 100 LD_{50} in 0.2 mL. Inject 0.2 mL of this virus suspension intraperitoneally into each vaccinated mouse. To verify the challenge dose, prepare a series of not fewer than 3 dilutions of the challenge virus suspension at not greater than one-hundredfold intervals. Allocate the challenge suspension and all of the dilutions, one to each of the groups of 10 mice, and inject intraperitoneally into each mouse 0.2 mL of the challenge suspension or the dilution allocated to its group. Observe the animals for 21 days after the challenge and record the number of mice that die in the period between 7 and 21 days after the challenge. Humane endpoints may be used to avoid unnecessary suffering of animals after the virulent challenge.

Calculations Calculate the results for an assay with quantal responses by the usual statistical methods (for example, *5.3*).

Validity criteria The test is not valid unless:
- the concentration of the challenge virus is not less than 100 LD_{50},
- for both the vaccine to be examined and the reference preparation the 50 per cent protective dose (PD_{50}) lies between the largest and smallest doses given to the mice,
- the statistical analysis shows a significant slope and no significant deviation from linearity and parallelism of the dose-response lines,
- the confidence limits ($P = 0.95$) are not less than 33 per cent and not more than 300 per cent of the estimated potency.

Potency requirement Include all valid tests to estimate the mean potency and the confidence limits ($P = 0.95$) for the mean potency; compute weighted means with the inverse of the squared standard error as weights. The vaccine complies with the test if the estimated potency is not less than that approved by the competent authority, based on data from clinical efficacy trials.

LABELLING
The label states:
- the strain of virus used in preparation,
- the type of cells used for production of the vaccine.

Ph Eur

Typhoid Polysaccharide Vaccine

(Ph. Eur. monograph 1160)

The label may state 'Typhoid'.

Ph Eur

DEFINITION
Typhoid polysaccharide vaccine is a preparation of purified Vi capsular polysaccharide obtained from *Salmonella typhi* Ty 2 strain or some other suitable strain that has the capacity to produce Vi polysaccharide.

Capsular Vi polysaccharide consists of partly 3-*O*-acetylated repeated units of 2-acetylamino-2-deoxy-D-galactopyranuronic acid with α-(1→4) linkages.

PRODUCTION
The production of Vi polysaccharide is based on a seed-lot system. The method of production shall have been shown to yield consistently typhoid polysaccharide vaccines of adequate immunogenicity and safety in man.

BACTERIAL SEED LOTS
The strain of *S. typhi* used for the master seed lot shall be identified by historical records that include information on its origin and by its biochemical and serological characteristics. Cultures from the working seed lot shall have the same characteristics as the strain that was used to prepare the master seed lot.

Only a strain that has the following characteristics may be used in the preparation of the vaccine: (a) stained smears from a culture are typical of enterobacteria; (b) the culture utilises glucose without production of gas; (c) colonies on agar are oxidase-negative; (d) a suspension of the culture agglutinates specifically with a suitable Vi antiserum or colonies form haloes on an agar plate containing a suitable Vi antiserum.

The purity of the bacterial strain used for the seed lot is verified by methods of suitable sensitivity. These may include inoculation into suitable media, examination of colony morphology, microscopic examination of Gram-stained smears and culture agglutination with suitable specific antisera.

CULTURE AND HARVEST
The working seed lot is cultured on a solid medium, which may contain blood-group substances, or a liquid medium; the inoculum obtained is transferred to a liquid medium which is used to inoculate the final medium. The liquid medium used and the final medium are semi-synthetic, free from substances that are precipitated by cetrimonium bromide and do not contain blood-group substances or high-molecular-mass polysaccharides, unless it has been demonstrated that they are removed by the purification process.

The bacterial purity of the culture is verified by methods of suitable sensitivity. These may include inoculation into suitable media, examination of colony morphology,

www.webofpharma.com

microscopic examination of Gram-stained smears and culture agglutination with suitable specific antisera.

The culture is then inactivated at the beginning of the stationary phase by the addition of formaldehyde. Bacterial cells are eliminated by centrifugation; the polysaccharide is precipitated from the culture medium by addition of hexadecyltrimethylammonium bromide (cetrimonium bromide). The precipitate is harvested and may be stored at −20 °C before purification.

PURIFIED VI POLYSACCHARIDE

The polysaccharide is purified, after dissociation of the polysaccharide/cetrimonium bromide complex, using suitable procedures to eliminate successively nucleic acids, proteins and lipopolysaccharides. The polysaccharide is precipitated as the calcium salt in the presence of ethanol and dried at 2-8 °C; the powder obtained constitutes the purified Vi polysaccharide. The loss on drying is determined by thermogravimetry (*2.2.34*) and is used to calculate the results of the chemical tests shown below with reference to the dried substance.

Only a purified Vi polysaccharide that complies with the following requirements may be used in the preparation of the final bulk.

Protein (*2.5.16*)
Maximum 10 mg per gram of polysaccharide, calculated with reference to the dried substance.

Nucleic acids (*2.5.17*)
Maximum 20 mg per gram of polysaccharide, calculated with reference to the dried substance.

***O*-Acetyl groups** (*2.5.19*)
Minimum 2 mmol per gram of polysaccharide, calculated with reference to the dried substance.

Molecular-size or molecular-mass distribution
Molecular-size or molecular-mass distribution is determined by size-exclusion chromatography (*2.2.30*) combined with an appropriate detection system. An acceptable value is established for the purified polysaccharide. Each batch must be shown to comply with this limit.

Identification
Carry out an identification test using a suitable immunochemical method (*2.7.1*).

Bacterial endotoxins
The content of bacterial endotoxins determined by a suitable method (*2.6.14*) is within the limits approved for the specific product.

FINAL BULK VACCINE

One or more batches of purified Vi polysaccharide are dissolved in a suitable solvent, which may contain an antimicrobial preservative, so that the volume corresponding to 1 dose contains 25 µg of polysaccharide and the solution is isotonic with blood (250 mosmol/kg to 350 mosmol/kg).

Only a final bulk vaccine that complies with the following tests may be used in the preparation of the final lot.

Sterility (*2.6.1*)
The final bulk vaccine complies with the test for sterility, carried out using 10 mL for each medium.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable physico-chemical method.
The amount is not less than 85 per cent and not greater than 115 per cent of the intended amount.

FINAL LOT

The final bulk vaccine is distributed aseptically into sterile tamper-evident containers that are then closed so as to prevent contamination.

Only a final lot that is satisfactory with respect to each of the requirements prescribed below under Identification, Tests and Assay and with the requirement for bacterial endotoxins may be released for use. Provided the tests for free formaldehyde and antimicrobial preservative have been carried out on the final bulk vaccine, they may be omitted on the final lot.

Bacterial endotoxins
The content of bacterial endotoxins determined by a suitable method (*2.6.14*) is within the limit approved for the specific product.

CHARACTERS
Clear colourless liquid, free from visible particles.

IDENTIFICATION
Carry out an identification test using a suitable immunochemical method (*2.7.1*).

TESTS

pH (*2.2.3*)
6.5 to 7.5.

***O*-Acetyl groups**
0.085 (± 25 per cent) µmol per dose (25 µg of polysaccharide).

Test solution Place 3 mL of the vaccine in each of 3 tubes (2 reaction solutions and 1 correction solution).

Reference solutions Dissolve 0.150 g of *acetylcholine chloride R* in 10 mL of *water R* (stock solution containing 15 g/L of acetylcholine chloride). Immediately before use, dilute 0.5 mL of the stock solution to 50 mL with *water R* (working dilution containing 150 µg/mL of acetylcholine chloride). In 10 tubes, place in duplicate (reaction and correction solutions) 0.1 mL, 0.2 mL, 0.5 mL, 1.0 mL and 1.5 mL of the working dilution.

Prepare a blank using 3 mL of *water R*.

Make up the volume in each tube to 3 mL with *water R*. Add 0.5 mL of a mixture of 1 volume of *water R* and 2 volumes of *dilute hydrochloric acid R* to each of the correction tubes and to the blank. Add 1.0 mL of *alkaline hydroxylamine solution R* to each tube. Allow the reaction to proceed for exactly 2 min and add 0.5 mL of a mixture of 1 volume of *water R* and 2 volumes of *dilute hydrochloric acid R* to each of the reaction tubes. Add 0.5 mL of a 200 g/L solution of *ferric chloride R* in *0.2 M hydrochloric acid* to each tube, stopper the tubes and shake vigorously to remove bubbles.

Measure the absorbance (*2.2.25*) of each solution at 540 nm using the blank as the compensation liquid. For each reaction solution, subtract the absorbance of the corresponding correction solution. Draw a calibration curve from the corrected absorbances for the 5 reference solutions and the corresponding content of acetylcholine chloride and read from the curve the content of acetylcholine chloride in the test solution for each volume tested. Calculate the mean of the 2 values.

1 mole of acetylcholine chloride (181.7 g) is equivalent to 1 mole of *O*-acetyl (43.05 g).

Free formaldehyde (*2.4.18*)
Maximum 0.2 g/L.

www.webofpharma.com

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable physico-chemical method.
The content is not less than the minimum amount shown to be effective and not more than 115 per cent of the content stated on the label. If phenol has been used in the preparation, the content is not more than 2.5 g/L (*2.5.15*).

Sterility (*2.6.1*)
The vaccine complies with the test for sterility.

ASSAY
Determine Vi polysaccharide by a suitable immunochemical method (*2.7.1*), using a reference purified polysaccharide.
The estimated amount of polysaccharide per dose is 80 per cent to 120 per cent of the content stated on the label. The confidence limits ($P = 0.95$) of the estimated amount of polysaccharide are not less than 80 per cent and not more than 120 per cent.

LABELLING
The label states:
— the number of micrograms of polysaccharide per single human dose (25 µg);
— the total quantity of polysaccharide in the container.

Ph Eur

Typhoid Vaccine

(Ph. Eur. monograph 0156)

The label may state 'Typhoid'.

Ph Eur

DEFINITION
Typhoid vaccine is a sterile suspension of inactivated *Salmonella typhi* containing not less than 5×10^8 and not more than 1×10^9 bacteria (*S. typhi*) per human dose. The human dose does not exceed 1.0 mL.

PRODUCTION
The vaccine is prepared using a seed-lot system from a suitable strain, such as Ty 2[1], of *S. typhi*. The final vaccine represents not more than 3 subcultures from the strain on which were made the laboratory and clinical tests that showed it to be suitable. The bacteria are inactivated by acetone, by formaldehyde, by phenol or by heating or by a combination of the last 2 methods.

IDENTIFICATION
It is identified by specific agglutination.

TESTS
Phenol (*2.5.15*)
If phenol has been used in the preparation, the concentration is not more than 5 g/L.

Antigenic power
When injected into susceptible laboratory animals, it elicits anti-O, anti-H and, to a lesser extent, anti-Vi agglutinins.

Sterility (*2.6.1*)
It complies with the test for sterility.

[1] *This strain is issued by the World Health Organization Collaborating Centre for Reference and Research on Bacterial Vaccines, Human Serum and Vaccine Institute, Szallas Utca 5, H-1107, Budapest, Hungary.*

LABELLING
The label states:
— the method used to inactivate the bacteria;
— the number of bacteria per human dose.

Ph Eur

Typhoid (Strain Ty 21a) Vaccine, Live (Oral)

(Typhoid Vaccine (Live, Oral, Strain Ty 21a), Ph. Eur. monograph 1055)

The label may state 'Typhoid (live, oral)'.

Ph Eur

DEFINITION
Typhoid vaccine (live, oral, strain Ty 21a) is a freeze-dried preparation of live *Salmonella typhi* strain Ty 21a grown in a suitable medium. When presented in capsules, the vaccine complies with the monograph *Capsules (0016)*.

PRODUCTION
CHOICE OF VACCINE STRAIN
The main characteristic of the strain is the defect of the enzyme uridine diphosphate-galactose-4-epimerase. The activities of galactopermease, galactokinase and galactose-1-phosphate uridyl-transferase are reduced by 50 per cent to 90 per cent. Whatever the growth conditions, the strain does not contain Vi antigen. The strain agglutinates to anti-O:9 antiserum only if grown in medium containing galactose. It contains the flagellar H:d antigen and does not produce hydrogen sulfide on Kligler iron agar. The strain is nonvirulent for mice. Cells of strain Ty 21a lyse if grown in the presence of 1 per cent of galactose.

BACTERIAL SEED LOTS
The vaccine is prepared using a seed-lot system. The working seed lots represent not more than one subculture from the master seed lot. The final vaccine represents not more than four subcultures from the original vaccine on which were made the laboratory and clinical tests showing the strain to be suitable.

Only a master seed lot that complies with the following requirements may be used in the preparation of working seed lots.

Galactose metabolism
In a spectrophotometric assay, no activity of the enzyme uridine diphosphate-galactose-4-epimerase is found in the cytoplasm of strain Ty 21a compared to strain Ty 2.

Biosynthesis of lipopolysaccharide
Lipopolysaccharides are extracted by the hot-phenol method and examined by size-exclusion chromatography. Strain Ty 21a grown in medium free of galactose shows only the rough (R) type of lipopolysaccharide.

Serological characteristics
Strain Ty 21a grown in a synthetic medium without galactose does not agglutinate to specific anti-O:9 antiserum. Whatever the growth conditions, strain Ty 21a does not agglutinate to Vi antiserum. Strain Ty 21a agglutinates to H:d flagellar antiserum.

Biochemical markers
Strain Ty 21a does not produce hydrogen sulfide on Kligler iron agar. This property serves to distinguish Ty 21a from other galactose-epimerase-negative *S. typhi* strains.

www.webofpharma.com

Cell growth
Strain Ty 21a cells lyse when grown in the presence of 1 per cent of galactose.

BACTERIAL PROPAGATION AND HARVEST
The bacteria from the working seed lot are multiplied in a preculture, subcultured once and are then grown in a suitable medium containing 0.001 per cent of galactose at 30 °C for 13 h to 15 h. The bacteria are harvested. The harvest must be free from contaminating micro-organisms.

Only a single harvest that complies with the following requirements may be used for the preparation of the freeze-dried harvest.

pH
The pH of the culture is 6.8 to 7.5.

Optical density
The optical density of the culture, measured at 546 nm, is 6.5 to 11.0. Before carrying out the measurement, dilute the culture so that a reading in the range 0.1 to 0.5 is obtained and correct the reading to take account of the dilution.

Identification
Culture bacteria on an agar medium containing 1 per cent of galactose and bromothymol blue. Light blue, concave colonies, transparent due to lysis of cells, are formed. No yellow colonies (galactose-fermenting) are found.

FREEZE-DRIED HARVEST
The harvest is mixed with a suitable stabiliser and freeze-dried by a process that ensures the survival of at least 10 per cent of the bacteria and to a water content shown to be favourable to the stability of the vaccine. No antimicrobial preservative is added to the vaccine.

Only a freeze-dried harvest that complies with the following tests may be used for the preparation of the final bulk.

Identification
Culture bacteria are examined on an agar medium containing 1 per cent of galactose and bromothymol blue. Light blue, concave colonies, transparent due to lysis of cells, are formed. No yellow colonies (galactose-fermenting) are found.

Number of live bacteria
Not fewer than 1×10^{11} live *S. typhi* strain Ty 21a per gram.

Water (*2.5.12*)
1.5 per cent to 4.0 per cent, determined by the semi-micro determination of water.

FINAL BULK VACCINE
The final bulk vaccine is prepared by mixing under suitable conditions one or more freeze-dried harvests with suitable excipients.

Only a final bulk that complies with the following requirement may be used in the preparation of the final lot.

Number of live bacteria
Not fewer than 40×10^9 live *S. typhi* strain Ty 21a per gram.

FINAL LOT
The final bulk vaccine is distributed under suitable conditions into capsules with a gastro-resistant shell or into suitable containers.

Only a final lot that is satisfactory with respect to each of the requirements given below under Identification, Tests and Number of live bacteria may be released for use, except that in the determination of the number of live bacteria each dosage unit must contain not fewer than 4×10^9 live bacteria.

IDENTIFICATION
Culture bacteria from the vaccine to be examined on an agar medium containing 1 per cent of galactose and bromothymol blue. Light blue, concave colonies, transparent due to lysis of cells, are formed. No yellow colonies (galactose-fermenting) are found.

TESTS

Microbial contamination
Inoculate at least a total of 2×10^9 live *S. typhi* Ty 21a on at least 10 plates of casein soya bean digest agar and on at least 10 plates of Sabouraud-dextrose agar. Incubate in aerobic conditions the plates of casein soya bean digest agar at 30-35 °C for 3-5 days and the plates of Sabouraud-dextrose agar at 20-25 °C for 5-7 days. Observe the plates for conspicuous colonies of micro-organisms in a lawn of weakly growing *S. typhi* Ty 21a. The number of contaminating micro-organisms per dosage unit is not greater than 10^2 bacteria and 20 fungi.

Carry out the test for specified micro-organisms on selective media and under cultivation conditions as indicated in Table 1055.-1. Test a dose equivalent to at least 2×10^9 live *S. typhi* Ty 21a.

Growth-promoting and inhibitory properties of the media used and suitability of the testing conditions are demonstrated.

Composition of culture media listed in Table 1055.-1 that are not described in general chapter *2.6.13. Microbiological examination of non-sterile products: test for specified micro-organisms.*

Mannitol salt broth

Proteose peptone	10.0 g
Beef extract	1.5 g
Sodium chloride	75.0 g
D-Mannitol	10.0 g
Purified water	1000 mL

Acetamide broth

Acetamide	2.0 g
Magnesium sulfate	0.2 g
Sodium chloride	0.2 g
Ferric sulfate	0.0005 g
Potassium dihydrogen phosphate	1.0 g
Sodium molybdate	0.005 g
Purified water	1000 mL

Bromothymol blue galactose broth

Heart infusion broth	25.0 g
Sodium chloride	5.0 g
Purified water	930 mL

Sterilise the medium and cool to 45 °C, then add 1.0 g of sodium thiosulfate, 40 mL of bromothymol blue solution and 30 mL of galactose solution.

Bromothymol blue galactose agar

Heart infusion agar	40.0 g
Sodium chloride	5.0 g
Purified water	930 mL

Sterilise the medium and cool to 45 °C, then add 1.0 g of sodium thiosulfate, 40 mL of bromothymol blue solution and 30 mL of galactose solution.

Bromothymol blue solution

Bromothymol blue	2.0 g
0.1 M sodium hydroxide	50 mL
Purified water	950 mL

www.webofpharma.com

Galactose solution

D-galactose	33.0 g
Purified water	100 mL

The product complies with the test if no colonies of *Escherichia coli, Staphylococcus aureus, Pseudomonas aeruginosa* or clostridia, and no salmonella other than strain Ty 21a, are found.

Water (*2.5.12*)
1.5 per cent to 4.0 per cent, determined on the contents of the capsule or of the container by the semi-micro determination of water.

NUMBER OF LIVE BACTERIA
Carry out the test using not fewer than 5 dosage units. Homogenise the contents of the dosage units in a 9 g/L solution of *sodium chloride R* at 4 °C using a mixer in a cold room with sufficient glass beads to emerge from the liquid. Immediately after homogenisation prepare a suitable dilution of the suspension using cooled diluent and inoculate brain heart infusion agar; incubate at 36 ± 1 °C for 20 h to 36 h. The vaccine contains not fewer than 2×10^9 live *S. typhi* Ty 21a bacteria per dosage unit.

LABELLING
The label states:
— the minimum number of live bacteria per dosage unit;
— that the vaccine is for oral use only.

Table 1055.-1. – *Test for specified micro-organisms: pre-incubation and subculture conditions*

Micro-organism	Pre-incubation 1	Pre-incubation 2	Subculture
Staphylococcus aureus	Mannitol salt broth 30-35 °C 40-48 h		Mannitol salt agar* 30-35 °C 18-72 h
Pseudomonas aeruginosa	Acetamide broth 30-35 °C 40-48 h		Cetrimide agar* 30-35 °C 18-72 h
Escherichia coli	Casein soya bean digest broth* 30-35 °C 18-24 h	MacConkey broth* 41-45 °C 18-24 h	MacConkey agar* 30-35 °C 18-72 h
Salmonella spp.	Bromothymol blue galactose broth 30-35 °C 18-24 h		Bromothymol blue galactose agar 30-35 °C 18-72 h
Clostridia	Reinforced medium for clostridia* 30-35 °C 40-48 h Unheated and heated at 80 °C for 10 min in buffered sodium chloride-peptone solution pH 7.0* Anaerobic conditions		Columbia agar* 30-35 °C 18-72 h Anaerobic conditions

*Culture media recommended for identification of specified micro-organisms (see general chapter *2.6.13* for composition)

Ph Eur

Varicella Vaccine (Live)

(Ph. Eur. monograph 0648)

The label may state 'Var(live)'.

Ph Eur

DEFINITION
Varicella vaccine (live) is a freeze-dried preparation of a suitable attenuated strain of human herpesvirus 3.
The vaccine is reconstituted immediately before use, as stated on the label, to give a clear liquid that may be coloured owing to the presence of a pH indicator.

PRODUCTION
The production of vaccine is based on a virus seed-lot system and a cell-bank system. The production method shall have been shown to yield consistently live varicella vaccines of adequate immunogenicity and safety in man. The virus in the final vaccine shall not have been passaged in cell cultures beyond a defined number of passages approved by the competent authority from the original isolated virus.

The potential neurovirulence of the vaccine strain is considered during preclinical development, based on available epidemiological data on neurovirulence and neurotropism, primarily for the wild-type virus. In light of this, a risk analysis is carried out. Where necessary and if available, a test is carried out on the vaccine strain using an animal model that differentiates wild-type and attenuated virus; tests on strains of intermediate attenuation may also be needed.

SUBSTRATE FOR VIRUS PROPAGATION
The virus is propagated in human diploid cells (*5.2.3*).

VIRUS SEED LOT
The strain of human herpesvirus 3 used shall be identified as being suitable by historical records that include information on the origin of the strain and its subsequent manipulation. The virus shall at no time have been passaged in continuous cell lines. Seed lots are prepared in the same kind of cells as those used for the production of the final vaccine. Virus seed lots are prepared in large quantities and stored at temperatures below −20 °C if freeze-dried, or below −60 °C if not freeze-dried.

Only a virus seed lot that complies with the following requirements may be used for virus propagation.

Identification
The master and working seed lots are identified as human herpesvirus 3 by serum neutralisation in cell culture, using specific antibodies.

Virus concentration
The virus concentration of the master and working seed lots is determined as prescribed under Assay to monitor consistency of production.

Extraneous agents (*2.6.16*)
The working seed lot complies with the requirements for seed lots for live virus vaccines; a sample of 50 mL is taken for the test in cell cultures.

VIRUS PROPAGATION AND HARVEST
All processing of the cell bank and subsequent cell cultures is done under aseptic conditions in an area where no other cells or viruses are being handled. Approved animal (but not human) serum may be used in the culture media. Serum and trypsin used in the preparation of cell suspensions and media are shown to be free from extraneous agents. The cell culture medium may contain a pH indicator such as phenol red and approved antibiotics at the lowest effective concentration.

www.webofpharma.com

It is preferable to have a substrate free from antibiotics during production. 5 per cent, but not less than 50 mL, of the cell cultures employed for vaccine production is set aside as uninfected cell cultures (control cells). The infected cells constituting a single harvest are washed, released from the support surface and pooled. The cell suspension is disrupted by sonication.

Only a virus harvest that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Identification
The virus harvest contains virus that is identified as human herpesvirus 3 by serum neutralisation in cell culture, using specific antibodies.

Virus concentration
The concentration of infective virus in virus harvests is determined as prescribed under Assay to monitor consistency of production and to determine the dilution to be used for the final bulk vaccine.

Extraneous agents (*2.6.16*)
Use 50 mL for the test in cell cultures.

Control cells
The control cells of the production cell culture from which the single harvest is derived comply with a test for identity and with the requirements for extraneous agents (*2.6.16*).

FINAL BULK VACCINE
Virus harvests that comply with the above tests are pooled and clarified to remove cells. A suitable stabiliser may be added and the pooled harvests diluted as appropriate.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Bacterial and fungal contamination
Carry out the test for sterility (*2.6.1*) using 10 mL for each medium.

FINAL LOT
The final bulk vaccine is distributed aseptically into sterile, tamper-evident containers and freeze-dried to a moisture content shown to be favourable to the stability of the vaccine. The containers are then closed so as to prevent contamination and the introduction of moisture.

Only a final lot that is satisfactory with respect to the test for water and each of the requirements given below under Identification, Tests and Assay may be released for use. Provided that the test for bovine serum albumin has been carried out with satisfactory results on the final bulk vaccine, it may be omitted on the final lot.

Water (*2.5.12*)
Not more than the amount shown to ensure stability of the vaccines as approved by the competent authority, determined by the semi-micro determination of water.

IDENTIFICATION
When the vaccine reconstituted as stated on the label is mixed with specific human herpesvirus 3 antibodies, it is no longer able to infect susceptible cell cultures.

TESTS

Bacterial and fungal contamination
The reconstituted vaccine complies with the test for sterility (*2.6.1*).

Bovine serum albumin
Maximum 0.5 µg per human dose, determined by a suitable immunochemical method (*2.7.1*).

ASSAY
Titrate the vaccine for infective virus, using at least 3 separate vials of vaccine. Titrate 1 vial of an appropriate virus reference preparation in triplicate to validate each assay. The virus concentration of the reference preparation is monitored using a control chart and a titre is established on a historical basis by each laboratory. The relation with the appropriate European Pharmacopoeia Biological Reference Preparation is established and monitored at regular intervals if a manufacturer's reference preparation is used. Calculate the individual virus concentration for each vial of vaccine and for each replicate of the reference preparation as well as the corresponding combined virus concentrations, using the usual statistical methods (for example, *5.3*). The combined estimate of the virus concentration for the 3 vials of vaccine is not less than that stated on the label.

The assay is not valid if:
— the confidence interval ($P = 0.95$) of the estimated virus concentration of the reference preparation for the 3 replicates combined is greater than $\pm$ 0.3 $\log_{10}$ PFU;
— the virus concentration of the reference preparation differs by more than 0.5 $\log_{10}$ PFU from the established value.

The assay is repeated if the confidence interval ($P = 0.95$) of the combined virus concentration of the vaccine is greater than $\pm$ 0.3 $\log_{10}$ PFU; data obtained from valid assays only are combined by the usual statistical methods (for example, *5.3*) to calculate the virus concentration of the sample. The confidence interval ($P = 0.95$) of the combined virus concentration is not greater than $\pm$ 0.3 $\log_{10}$ PFU.

Varicella vaccine (live) BRP is suitable for use as a reference preparation.

Where justified and authorised, different assay designs may be used; this may imply the application of different validity and acceptance criteria. However, the vaccine must comply if tested as described above.

LABELLING
The label states:
— the strain of virus used for the preparation of the vaccine;
— the type and origin of the cells used for the preparation of the vaccine;
— the minimum virus concentration;
— that contact between the vaccine and disinfectants is to be avoided.

Ph Eur

Yellow Fever Vaccine, Live

(Yellow Fever Vaccine (Live), Ph. Eur. monograph 0537)

Ph Eur

DEFINITION
Yellow fever vaccine (live) is a freeze-dried preparation of yellow fever virus derived from the 17D strain and grown in fertilised hen eggs. The vaccine is reconstituted immediately before use, as stated on the label, to give a clear liquid.

PRODUCTION
The production of vaccine is based on a virus seed-lot system. The production method shall have been shown to yield consistently yellow fever vaccine (live) of acceptable immunogenicity and safety for man.

www.webofpharma.com

Reference preparation In the test for neurotropism, a suitable batch of vaccine known to have satisfactory properties in man is used as the reference preparation.

A reference preparation calibrated in International Units per ampoule is used to verify the titre of the virus inoculum in the tests for viraemia (viscerotropism) and immunogenicity, and to titrate the vaccine batch in the potency assay.

The International Unit is the activity contained in a stated quantity of the International Standard. The equivalence in International Units of the International Standard is stated by the World Health Organization.

SUBSTRATE FOR VIRUS PROPAGATION

Virus for the preparation of master and working seed lots and of all vaccine batches is grown in the tissues of chick embryos from a flock free from specified pathogens (SPF) (*5.2.2*).

SEED LOTS

The 17D strain shall be identified by historical records that include information on the origin of the strain and its subsequent manipulation. Virus seed lots are prepared in large quantities and stored at a temperature below −60 °C. Master and working seed lots shall not contain any human protein, added serum or antibiotics.

Unless otherwise justified and authorised, the virus in the final vaccine shall be between passage levels 204 and 239 from the original isolate of strain 17D. A working seed lot shall be only 1 passage from a master seed lot. A working seed lot shall be used without intervening passage as the inoculum for infecting the tissues used in the production of a vaccine lot, so that no vaccine virus is more than 1 passage from a seed lot that has passed all the safety tests.

Only a virus seed lot that complies with the following requirements may be used for virus propagation.

Identification

The master and working seed lots are identified as containing yellow fever virus by serum neutralisation in cell culture using specific antibodies, or by molecular methods (e.g. nucleic acid amplification techniques (NAT), sequencing).

Extraneous agents (*2.6.16*)

Each master seed lot complies with the following tests:

- bacterial and fungal sterility (as described in chapter *2.6.16* under Virus seed lot and virus harvests);
- mycoplasmas (as described in chapter *2.6.16* under Virus seed lot and virus harvests);
- mycobacteria (as described in chapter *2.6.16* under Virus seed lot and virus harvests).

Avian leucosis viruses

For each master seed lot, the absence of avian leucosis viruses is verified using a suitable method.

Extraneous agents (*2.6.16*)

Each working seed lot complies with the following tests:

- bacterial and fungal sterility (as described in chapter *2.6.16* under Virus seed lot and virus harvests);
- mycoplasmas (as described in chapter *2.6.16* under Virus seed lot and virus harvests);
- mycobacteria (as described in chapter *2.6.16* under Virus seed lot and virus harvests);
- test in cell culture for other extraneous agents: a neutralised sample of 5 mL of working seed lot, representing at least 500 000 (5.7 $\log_{10}$) IU, is tested for the presence of extraneous agents by inoculation into continuous simian kidney and human cell cultures as well as into primary chick-embryo-fibroblast cells; the cells are incubated at 36 ± 1 °C and observed for a period of 14 days; the working seed lot passes the test if there is no evidence of the presence of any extraneous agents; the test is not valid unless at least 80 per cent of the cell cultures remain viable;
- avian viruses: a neutralised sample of 1 mL of working seed lot, representing at least 100 000 (5.0 $\log_{10}$) IU, is tested for the presence of avian viruses by inoculation by the allantoic route into a group of at least 20 fertilised, 9- to 11-day-old, SPF eggs (*5.2.2*), and by inoculation into the yolk sac of a group of at least 20 fertilised, 5- to 7-day-old, SPF eggs (*5.2.2*); incubate for 7 days; the working seed lot complies if the allantoic and yolk sac fluids show no signs of haemagglutinating agents and if the embryos and chorio-allantoic membranes examined to detect any macroscopic pathology are typical; the test is not valid unless at least 80 per cent of the inoculated eggs survive during the 7-day observation period.

Avian leucosis viruses

For each working seed lot, the absence of avian leucosis viruses is verified using a suitable method.

Tests in monkeys

Each master and working seed lot complies with the following tests in monkeys for viraemia (viscerotropism), immunogenicity and neurotropism.

The monkeys shall be *Macaca* sp. susceptible to yellow fever virus and shall have been shown to be non-immune to yellow fever at the time of injecting the seed virus. They shall be healthy and shall not have received previously intracerebral or intraspinal inoculation. Furthermore, they shall not have been inoculated by other routes with neurotropic viruses or with antigens related to yellow fever virus. Not fewer than 10 monkeys are used for each test.

Use a test dose of 0.25 mL containing the equivalent of not less than 5000 (3.7 $\log_{10}$) IU and not more than 50 000 (4.7 $\log_{10}$) IU, determined by an *in vitro* titration for infectious virus in cell culture. Inject the test dose into 1 frontal lobe of each monkey under anaesthesia and observe the monkeys for not less than 30 days.

Viraemia (Viscerotropism) Viscerotropism is indicated by the amount of virus present in serum. Take blood from each of the test monkeys on the 2nd, 4th and 6th days after inoculation and prepare serum from each sample. Prepare 1:10, 1:100 and 1:1000 dilutions from each serum and inoculate each dilution into a group of at least 4 cell culture vessels used for the determination of the virus concentration. The seed lot complies with the test if none of the sera contains more than the equivalent of 500 (2.7 $\log_{10}$) IU in 0.03 mL and at most 1 serum contains more than the equivalent of 100 (2.0 $\log_{10}$) IU in 0.03 mL.

Immunogenicity Take blood from each monkey 30 days after the injection of the test dose and prepare serum from each sample. The seed lot complies with the test if at least 90 per cent of the test monkeys are shown to be immune, as determined by examining their sera in the test for neutralisation of yellow fever virus described below.

It has been shown that a low dilution of serum (for example, 1:10) may contain non-specific inhibitors that influence this test; such serum shall be treated to remove inhibitors. Mix dilutions of at least 1:10, 1:40 and 1:160 of serum from each monkey with an equal volume of 17D vaccine virus at a dilution that will yield an optimum number of plaques with the titration method used. Incubate the serum-virus mixtures in a water-bath at 37 °C for 1 h and then cool in iced water; add 0.2 mL of each serum-virus mixture to each of 4 cell culture plates and proceed as for the

www.webofpharma.com

determination of virus concentration. Inoculate similarly 10 plates with the same amount of virus, plus an equal volume of a 1:10 dilution of monkey serum known to contain no neutralising antibodies to yellow fever virus. At the end of the observation period, compare the mean number of plaques in the plates receiving virus plus non-immune serum with the mean number of plaques in the plates receiving virus plus dilutions of each monkey serum. Not more than 10 per cent of the test monkeys have serum that fails to reduce the number of plaques by 50 per cent at the 1:10 dilution.

Neurotropism Neurotropism is assessed from clinical evidence of encephalitis, from incidence of clinical manifestations and by evaluation of histological lesions, in comparison with 10 monkeys injected with the reference preparation. The seed lot is not acceptable if either the onset and duration of the febrile reaction or the clinical signs of encephalitis and pathological findings are such as to indicate a change in the properties of the virus.

Clinical evaluation

The monkeys are examined daily for 30 days by personnel familiar with clinical signs of encephalitis in primates (if necessary, the monkeys are removed from their cage and examined for signs of motor weakness or spasticity). The seed lot is not acceptable if in the monkeys injected with it the incidence of severe signs of encephalitis, such as paralysis or inability to stand when stimulated, or mortality is greater than for the reference vaccine. These and other signs of encephalitis, such as paresis, incoordination, lethargy, tremors or spasticity are assigned numerical values for the severity of symptoms by a grading method. Each day each monkey in the test is given a score based on the following scale:

— grade 1: rough coat, not eating;
— grade 2: high-pitched voice, inactive, slow moving;
— grade 3: shaky movements, tremors, incoordination, limb weakness;
— grade 4: inability to stand, limb paralysis or death (a dead monkey receives a daily score of 4 from the day of death until day 30).

A clinical score for a particular monkey is the average of its daily scores; the clinical score for the group is the arithmetic mean of the individual monkey scores. The seed lot is not acceptable if the mean of the clinical severity scores for the group of monkeys inoculated with it is significantly greater ($P = 0.95$) than the mean for the group of monkeys injected with the reference preparation. In addition, special consideration is given to any animal showing unusually severe signs when deciding on the acceptability of the seed lot.

Histological evaluation

5 levels of the brain are examined including:

— block I: the corpus striatum at the level of the optic chiasma;
— block II: the thalamus at the level of the mamillary bodies;
— block III: the mesencephalon at the level of the superior colliculi;
— block IV: the pons and cerebellum at the level of the superior olives;
— block V: the medulla oblongata and cerebellum at the level of the mid-inferior olivary nuclei.

Cervical and lumbar enlargements of the spinal cord are each divided equally into 6 blocks; 15 µm sections are cut from the tissue blocks embedded in paraffin wax and stained with gallocyanin. Numerical scores are given to each hemisection of the cord and to structures in each hemisection of the brain as listed below. Lesions are scored as follows:

— grade 1 - minimal: 1 to 3 small focal inflammatory infiltrates; degeneration or loss of a few neurons;
— grade 2 - moderate: 4 or more focal inflammatory infiltrates; degeneration or loss of neurons affecting not more than one third of cells;
— grade 3 - severe: moderate focal or diffuse inflammatory infiltration; degeneration or loss of 33-90 per cent of the neurons;
— grade 4 - overwhelming: variable but often severe inflammatory reaction; degeneration or loss of more than 90 per cent of neurons.

It has been found that inoculation of yellow fever vaccine into the monkey brain causes histological lesions in different anatomical formations of the central nervous system with varying frequency and severity (I. S. Levenbook *et al.*, *Journal of Biological Standardization*, 1987, 15, 305-313). Based on these 2 indicators, the anatomical structures can be divided into target, spared and discriminator areas. Target areas are those that show more severe specific lesions in a majority of monkeys irrespective of the degree of neurovirulence of the seed lot. Spared areas are those that show only minimal specific lesions and in a minority of monkeys. Discriminator areas are those where there is a significant increase in the frequency of more severe specific lesions with seed lots having a higher degree of neurovirulence. Discriminator and target areas for *Macaca cynomolgus* and *Macaca rhesus* monkeys are shown in the table below.

Type of monkey	Discriminator areas	Target areas
Macaca cynomolgus	Globus pallidus	Substantia nigra
	Putamen	
	Anterior/median thalamic nucleus	
	Lateral thalamic nucleus	
Macaca rhesus	Caudate nucleus	Substantia nigra
	Globus pallidus	Cervical enlargement
	Putamen	Lumbar enlargement
	Anterior/median thalamic nucleus	
	Lateral thalamic nucleus	
	Cervical enlargement	
	Lumbar enlargement	

Scores for discriminator and target areas are used for the final evaluation of the seed lot. The individual monkey score is calculated from the sum of individual target area scores in each hemisection divided by the number of areas examined. A separate score is calculated similarly for the discriminator areas.

Mean scores for the test group are calculated in 2 ways: (1) by dividing the sum of the individual monkey discriminator scores by the number of monkeys; and (2) by dividing the sum of the individual monkey target and discriminator scores by the number of monkeys. These 2 mean scores are taken into account when deciding on the acceptability of the seed lot. The seed lot is not acceptable if either of the mean lesion scores is significantly greater ($P = 0.95$) than for the reference preparation.

PROPAGATION AND HARVEST

All processing of the fertilised eggs is done under aseptic conditions in an area where no other infectious agents or cells are handled at the same time. At least 2 per cent but not fewer than 20 and not more than 80 eggs are maintained

www.webofpharma.com

as uninfected control eggs. After inoculation and incubation at a controlled temperature, only living and typical chick embryos are harvested. At the time of harvest, the control eggs are treated in the same way as the inoculated eggs to obtain a control embryonic pulp. The age of the embryo at the time of virus harvest is reckoned from the initial introduction of the egg into the incubator and shall be not more than 12 days. After homogenisation and clarification by centrifugation, the extract of embryonic pulp is tested as described below and kept at −70 °C or colder until further processing. Virus harvests may be pooled. No human protein is added to the virus suspension at any stage during production. If stabilisers are added, they shall have been shown to have no antigenic or sensitising properties for man.

Only a single harvest or, where applicable, a pool of single harvests that complies with the following requirements may be used in the preparation of the final bulk vaccine.

Identification
The single harvest or pool of single harvests contains virus that is identified as yellow fever virus by serum neutralisation in cell culture using specific antibodies, or by molecular methods (e.g. NAT, sequencing).

Bacterial and fungal contamination
The single harvest complies with the test for sterility (*2.6.1*), carried out using 10 mL for each medium.

Mycoplasmas (*2.6.7*)
The single harvest or pool of single harvests complies with the test for mycoplasmas, carried out using 10 mL.

Mycobacteria (*2.6.2*)
A 5 mL sample of the single harvest or pool of single harvests is tested for the presence of *Mycobacterium* spp. by culture methods known to be sensitive for the detection of these organisms.

Embryonic pulp of control eggs
The extract of the control eggs shows no evidence of the presence of any extraneous agents in the tests described below.

Test in cell culture for other extraneous agents Inoculate a 5 mL sample of embryonic pulp of the control eggs into continuous simian kidney and human cell cultures as well as into primary chick-embryo-fibroblast cells. The cells are incubated at 36 ± 1 °C and observed for a period of 14 days. The embryonic pulp of the control eggs passes the test if there is no evidence of the presence of any extraneous agents. The test is not valid unless at least 80 per cent of the cell cultures remain viable.

Avian viruses Using 0.1 mL per egg, inoculate the embryonic pulp of control eggs: by the allantoic route into a group of 10 fertilised, 9- to 11-day-old, SPF eggs (*5.2.2*); and into the yolk sac of a group of 10 fertilised, 5- to 7-day-old, SPF eggs (*5.2.2*). Incubate for 7 days. The embryonic pulp lot of the control eggs complies if the allantoic and yolk sac fluids show no signs of haemagglutinating agents and if the embryos and chorio-allantoic membranes examined to detect any macroscopic pathology are typical. The test is not valid unless at least 80 per cent of the inoculated eggs survive during the 7 day observation period.

Virus concentration
In order to calculate the dilution for formulation of the final bulk, each single harvest is titrated as described under Assay.

FINAL BULK VACCINE
Single harvests or pools of single harvests that comply with the tests prescribed above are pooled and clarified again. A test for protein nitrogen content is carried out. A suitable stabiliser may be added and the pooled harvests diluted as appropriate.

Only a final bulk vaccine that complies with the following requirements may be used in the preparation of the final lot.

Bacterial and fungal contamination
The final bulk vaccine complies with the test for sterility (*2.6.1*), carried out using 10 mL for each medium.

Protein nitrogen content
Maximum 0.25 mg per human dose before the addition of any stabiliser.

FINAL LOT
The final bulk vaccine is distributed aseptically into sterile, tamper-evident containers and freeze-dried to a moisture content shown to be favourable to the stability of the vaccine. The containers are then closed so as to prevent contamination and the introduction of moisture.

Only a final lot that is satisfactory with respect to thermal stability and each of the requirements given below under Identification, Tests and Assay may be released for use. Provided that the test for ovalbumin has been performed with satisfactory results on the final bulk vaccine, it may be omitted on the final lot.

Thermal stability
Maintain at least 3 containers of the final lot of freeze-dried vaccine in the dry state at 37 ± 1 °C for 14 days. Determine the virus concentration as described under Assay in parallel for the heated vaccine and for vaccine stored at the temperature recommended for storage. The virus concentration of the heated vaccine is not more than 1.0 $\log_{10}$ lower than that of the unheated vaccine.

IDENTIFICATION
When the vaccine reconstituted as stated on the label is mixed with specific yellow fever virus antibodies, there is a significant reduction in its ability to infect susceptible cell cultures. Alternatively, the vaccine reconstituted as stated on the label contains virus that is identified as yellow fever virus by molecular methods (e.g. NAT, sequencing).

TESTS

Ovalbumin
Maximum 5 µg of ovalbumin per human dose, determined by a suitable immunochemical method (*2.7.1*).

Water (*2.5.12*)
Maximum 3.0 per cent.

Bacterial and fungal contamination
The reconstituted vaccine complies with the test for sterility (*2.6.1*).

Bacterial endotoxins (*2.6.14*)
Less than 5 IU per single human dose.

ASSAY
Titrate for infective virus in cell cultures using at least 3 separate containers of vaccine. Titrate 1 container of an appropriate virus reference preparation in triplicate to validate each assay. The virus concentration of the reference preparation is monitored using a control chart and a titre is established on a historical basis by each laboratory. Calculate the individual virus concentration for each container of vaccine and for each replicate of the reference preparation as well as the corresponding combined virus concentrations using the usual statistical methods (for example, *5.3*). The combined virus concentration for the 3 containers of vaccine is compared to the results of the reference preparation titrated in parallel, to obtain results in International Units. The combined virus concentration of the

www.webofpharma.com

vaccine is not less than 3.0 $\log_{10}$ IU per human dose and not more than the upper limit approved for the particular product by the competent authority.

The assay is not valid if:

— the confidence interval ($P = 0.95$) of the estimated virus concentration of the reference preparation for the 3 replicates combined is greater than $\pm$ 0.3 $\log_{10}$ IU;

— the virus concentration of the reference preparation differs by more than 0.5 $\log_{10}$ IU from the established value.

The assay is repeated if the confidence interval ($P = 0.95$) of the combined virus concentration of the vaccine is greater than $\pm$ 0.3 $\log_{10}$ IU; data obtained from valid assays only are combined by the usual statistical methods (for example, *5.3*) to calculate the virus concentration of the sample. The confidence interval ($P = 0.95$) of the combined virus concentration is not greater than $\pm$ 0.3 $\log_{10}$ IU.

Where justified and authorised, different assay designs may be used; this may imply the application of different validity and acceptance criteria. However, the vaccine must comply if tested as described above.

LABELLING

The label states:

— the strain of virus used in preparation of the vaccine;

— that the vaccine has been prepared in chick embryos;

— the minimum virus concentration;

— that contact between the vaccine and disinfectants is to be avoided.

Ph Eur

www.webofpharma.com

DIAGNOSTIC PREPARATIONS

Old Tuberculin

(Tuberculin for Human Use, Old, Ph. Eur. monograph 0152)

Ph Eur

DEFINITION

Old tuberculin for human use consists of a filtrate, concentrated by heating, containing the soluble products of the culture and lysis of one or more strains of *Mycobacterium bovis* and/or *Mycobacterium tuberculosis* that is capable of demonstrating a delayed hypersensitivity in an animal sensitised to micro-organisms of the same species.

Old tuberculin for human use in concentrated form is a transparent, viscous, yellow or brown liquid.

PRODUCTION

GENERAL PROVISIONS

The production of old tuberculin is based on a seed-lot system. The production method shall have been shown to yield consistently old tuberculin of adequate potency and safety in man. A batch of old tuberculin, calibrated in International Units by the method described under Assay and for which adequate clinical information is available as to its activity in man, is set aside to serve as a reference preparation.

The International Unit is the activity of a stated quantity of the International Standard. The equivalence in International Units of the International Standard is stated by the World Health Organization.

SEED LOTS

The strains of mycobacteria used shall be identified by historical records that include information on their origin and subsequent manipulation.

The working seed lots used to inoculate the media for the production of a concentrated harvest shall not have undergone more than 4 subcultures from the master seed lot.

Only seed lots that comply with the following requirements may be used for propagation.

Identification

The species of mycobacterium of the master and working seed lots is identified.

Bacterial and fungal contamination

Carry out the test for sterility (*2.6.1*), using 10 mL for each medium. The working seed lot complies with the test for sterility except for the presence of mycobacteria.

PROPAGATION AND HARVEST

The bacteria are grown in a liquid medium which may be a glycerolated broth or a synthetic medium. Growth must be typical for the strain. The culture is inactivated by a suitable method, such as treatment in an autoclave (121 °C for not less than 30 min) or in flowing steam at a temperature not less than 100 °C for at least 1 h. The culture liquid, from which the micro-organisms may or may not have been separated by filtration, is concentrated by evaporation, usually to one-tenth of its initial volume. The preparation is free from live mycobacteria. The concentrated harvest is shown to comply with the test for mycobacteria (*2.6.2*) before addition of any antimicrobial preservative or other substance that might interfere with the test. Phenol (5 g/L) or another suitable antimicrobial preservative that does not give rise to false positive reactions may be added.

Only a concentrated harvest that complies with the following requirements may be used in the preparation of the final bulk tuberculin.

pH (*2.2.3*)

The pH of the concentrated harvest is 6.5 to 8.

Glycerol

Where applicable, determine the glycerol content of the concentrated harvest. The amount is within the limits approved for the particular product.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The content is not less than 85 per cent and not more than 115 per cent of the intended amount. If phenol has been used in the preparation, the concentration is not more than 5 g/L (*2.5.15*).

Sensitisation

Carry out the test described under Tests.

Sterility (*2.6.1*)

The concentrated harvest complies with the test for sterility, carried out using 10 mL for each medium.

Potency

Determine the potency as described under Assay.

FINAL BULK TUBERCULIN

The concentrated harvest is diluted aseptically.

Only a final bulk tuberculin that complies with the following requirement may be used in the preparation of the final lot.

Sterility (*2.6.1*)

The final bulk tuberculin complies with the test for sterility, carried out using 10 mL for each medium.

FINAL LOT

The final bulk tuberculin is distributed aseptically into sterile containers which are then closed so as to prevent contamination.

Only a final lot that is satisfactory with respect to each of the requirements given below under Identification, Tests and Assay may be released for use.

The following tests may be omitted on the final lot if they have been carried out at the stages indicated:
— live mycobacteria: concentrated harvest,
— sensitisation: concentrated harvest,
— toxicity: concentrated harvest or final bulk tuberculin,
— antimicrobial preservative: final bulk tuberculin.

IDENTIFICATION

Inject increasing doses of the preparation to be examined intradermally into healthy, white or pale-coloured guinea-pigs, specifically sensitised (for example, as described under Assay). A reaction varying from erythema to necrosis is produced at the site of the injection. Similar injections administered to non-sensitised guinea-pigs do not stimulate a reaction. The assay may also serve as identification.

TESTS

Old tuberculin for human use in concentrated form (≥ 100 000 IU/mL) complies with each of the tests prescribed below; the diluted product complies with the tests for antimicrobial preservative and sterility.

Toxicity

Inject a quantity equivalent to 50 000 IU subcutaneously into each of two healthy guinea-pigs weighing 250 g to 350 g and which have not been subjected to any treatment likely to interfere with the test. Observe the animals for 7 days. No adverse effect is produced.

www.webofpharma.com

Sensitisation
Use 3 guinea-pigs that have not been subjected to any treatment likely to interfere with the test. On 3 occasions at intervals of 5 days, inject intradermally into each guinea-pig about 500 IU of the preparation to be examined in a volume of 0.1 mL. 2 to 3 weeks after the third injection, administer the same dose intradermally to the same animals and to a control group of 3 guinea-pigs of the same mass that have not previously received injections of tuberculin. After 24 h to 72 h, the reactions in the 2 groups of animals are not substantially different.

Antimicrobial preservative
Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The content is not less than the minimum amount shown to be effective and not more than 115 per cent of the amount stated on the label. If phenol has been used in the preparation, the concentration is not more than 5 g/L (*2.5.15*).

Live mycobacteria (*2.6.2*)
It complies with the test for mycobacteria.

Sterility (*2.6.1*)
It complies with the test for sterility.

ASSAY
The potency of old tuberculin is determined by comparing the reactions produced by the intradermal injection of increasing doses of the preparation to be examined into sensitised guinea-pigs with the reactions produced by known concentrations of the reference preparation.

Prepare a suspension containing a suitable amount (0.1 mg to 0.4 mg/mL) of heat-inactivated, dried mycobacteria in mineral oil with or without emulsifier; use mycobacteria of a strain of the same species as that used in the preparation to be examined. Sensitise not fewer than 6 pale-coloured guinea-pigs weighing not less than 300 g by injecting intramuscularly or intradermally a total of about 0.5 mL of the suspension, divided between several sites if necessary. Carry out the test after the period of time required for optimal sensitisation which is usually 4 to 8 weeks after sensitisation. Depilate the flanks of the animals so that it is possible to make at least three injections on each side and not more than a total of 12 injection points per animal. Use at least three different doses of the reference preparation and at least 3 different doses of the preparation to be examined. For both preparations, use doses such that the highest dose is about 10 times the lowest dose. Choose the doses such that when they are injected the lesions produced have a diameter of not less than 8 mm and not more than 25 mm. In any given test, the order of the dilutions injected at each point is chosen at random in a Latin square design. Inject each dose intradermally in a constant volume of 0.1 mL or 0.2 mL. Measure the diameters of the lesions 24 h to 48 h later and calculate the results of the test by the usual statistical methods, assuming that the diameters of the lesions are directly proportional to the logarithm of the concentration of the preparation.

The estimated potency is not less than 80 per cent and not more than 125 per cent of the stated potency.
The confidence limits ($P = 0.95$) are not less than 64 per cent and not more than 156 per cent of the stated potency.

STORAGE
Store protected from light.

LABELLING
The label states:
— the number of International Units per millilitre,
— the species of mycobacterium used to prepare the product,
— the name and quantity of any antimicrobial preservative or any other excipient,
— the expiry date,
— where applicable, that old tuberculin is not to be injected in its concentrated form but diluted so as to administer not more than 100 IU per dose.

Ph Eur

Tuberculin Purified Protein Derivative

Tuberculin P.P.D.

(Tuberculine Purified Protein Derivative for Human Use, Ph. Eur. monograph 0151)

Ph Eur

DEFINITION
Tuberculin purified protein derivative (tuberculin PPD) for human use is a preparation obtained by precipitation from the heated products of the culture and lysis of *Mycobacterium bovis* and/or *Mycobacterium tuberculosis* and capable of demonstrating a delayed hypersensitivity in an animal sensitised to micro-organisms of the same species.

Tuberculin PPD is a colourless or pale-yellow liquid; the diluted preparation may be a freeze-dried powder which upon dissolution gives a colourless or pale-yellow liquid.

PRODUCTION
GENERAL PROVISIONS
The production of tuberculin PPD is based on a seed-lot system. The production method shall have been shown to yield consistently tuberculin PPD of adequate potency and safety in man. A batch of tuberculin PPD, calibrated in International Units by method A described under Assay and for which adequate clinical information is available as to its activity in man, is set aside to serve as a reference preparation.

The International Unit is the activity of a stated quantity of the International Standard. The equivalence in International Units of the International Standard is stated by the World Health Organization.

SEED LOTS
The strains of mycobacteria used shall be identified by historical records that include information on their origin and subsequent manipulation.

The working seed lots used to inoculate the media for production of a concentrated harvest shall not have undergone more than 4 subcultures from the master seed lot.

Only seed lots that comply with the following requirements may be used for propagation.

Identification
The species of mycobacterium of the master and working seed lots is identified.

Bacterial and fungal contamination
Carry out the test for sterility (*2.6.1*), using 10 mL for each medium. The working seed lot complies with the test for sterility except for the presence of mycobacteria.

www.webofpharma.com

PROPAGATION AND HARVEST

The bacteria are grown in a liquid synthetic medium. Growth must be typical for the strain. The culture is inactivated by a suitable method such as treatment in an autoclave (121 °C for not less than 30 min) or in flowing steam at a temperature not less than 100 °C for at least 1 h and filtered. The active fraction of the filtrate, consisting mainly of protein, is isolated by precipitation, washed and re-dissolved. The preparation is free from mycobacteria. The concentrated harvest is shown to comply with the test for mycobacteria (*2.6.2*) before addition of any antimicrobial preservative or other substance that might interfere with the test. Phenol (5 g/L) or another suitable antimicrobial preservative that does not give rise to false positive reactions may be added; a suitable stabiliser intended to prevent adsorption on glass or plastic surfaces may be added. The concentrated harvest may be freeze-dried. Phenol is not added to preparations that are to be freeze-dried.

Only a concentrated harvest that complies with the following requirements may be used in the preparation of the final bulk tuberculin PPD.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The content is not less than 85 per cent and not more than 115 per cent of the intended amount. If phenol has been used in the preparation, the concentration is not more than 5 g/L (*2.5.15*).

Sensitisation

Carry out the test described under Tests.

Sterility (*2.6.1*)

The concentrated harvest, reconstituted if necessary, complies with the test for sterility, carried out using 10 mL for each medium.

Potency

Determine the potency as described under Assay.

FINAL BULK TUBERCULIN PPD

The concentrated harvest is diluted aseptically, after reconstitution if necessary.

Only a final bulk tuberculin PPD that complies with the following requirement may be used in the preparation of the final lot.

Sterility (*2.6.1*)

The final bulk tuberculin PPD complies with the test for sterility, carried out using 10 mL for each medium.

FINAL LOT

The final bulk tuberculin PPD is distributed aseptically into sterile containers which are then closed so as to prevent contamination. It may be freeze-dried.

Only a final lot that is satisfactory with respect to each of the requirements given below under Identification, Tests and Assay may be released for use.

The following tests may be omitted on the final lot if they have been carried out at the stages indicated:

— live mycobacteria: concentrated harvest
— sensitisation: concentrated harvest
— toxicity: concentrated harvest or final bulk tuberculin PPD
— antimicrobial preservative: final bulk tuberculin PPD.

IDENTIFICATION

Inject increasing doses of the preparation to be examined intradermally into healthy, white or pale-coloured guinea-pigs, specifically sensitised (for example as described under Assay). A reaction varying from erythema to necrosis is produced at the site of the injection. Similar injections administered to non-sensitised guinea-pigs do not stimulate a reaction. The assay may also serve as identification.

TESTS

Tuberculin purified protein derivative for human use in concentrated form (≥ 100 000 IU/mL) complies with each of the tests prescribed below; the diluted product complies with the tests for pH, antimicrobial preservative and sterility.

pH (*2.2.3*)

The pH of the preparation, reconstituted if necessary as stated on the label, is 6.5 to 7.5.

Toxicity

Inject subcutaneously 50 000 IU of the preparation to be examined into each of two healthy guinea-pigs weighing 250 g to 350 g and which have not been subjected to any treatment likely to interfere with the test. Observe the animals for 7 days. No adverse effect is produced.

Sensitisation

Use 3 guinea-pigs that have not been subjected to any treatment likely to interfere with the test. On 3 occasions at intervals of 5 days, inject intradermally into each guinea-pig about 500 IU of the preparation to be examined in a volume of 0.1 mL. 2 to 3 weeks after the third injection, administer the same dose intradermally to the same animals and to a control group of three guinea-pigs of the same mass that have not previously received injections of tuberculin. After 24 h to 72 h, the reactions in the 2 groups of animals are not substantially different.

Antimicrobial preservative

Where applicable, determine the amount of antimicrobial preservative by a suitable chemical or physico-chemical method. The content is not less than the minimum amount shown to be effective and not more than 115 per cent of the amount stated on the label. If phenol has been used in the preparation, the concentration is not more than 5 g/L (*2.5.15*).

Live mycobacteria (*2.6.2*)

It complies with the test for mycobacteria.

Sterility (*2.6.1*)

It complies with the test for sterility.

ASSAY

Use method A or, where the preparation contains 1 IU to 2 IU, use method B.

METHOD A

The potency of tuberculin PPD is determined by comparing the reactions produced by the intradermal injection of increasing doses of the preparation to be examined into sensitised guinea-pigs with the reactions produced by known concentrations of the reference preparation.

Prepare a suspension containing a suitable amount (0.1 mg/mL to 0.4 mg/mL) of heat-inactivated, dried mycobacteria in mineral oil with or without emulsifier; use mycobacteria of a strain of the same species as that used in the preparation to be examined. Sensitise not fewer than six pale-coloured guinea-pigs weighing not less than 300 g by injecting intramuscularly or intradermally a total of about 0.5 mL of the suspension, divided between several sites if necessary. Carry out the test after the period of time required for optimal sensitisation which is usually 4 to 8 weeks after sensitisation. Depilate the flanks of the animals so that it is possible to make at least 3 injections on each side but not more than a total of 12 injection points per animal. Prepare

www.webofpharma.com

dilutions of the preparation to be examined and of the reference preparation using isotonic phosphate-buffered saline (pH 6.5 to 7.5) containing 50 mg/L of *polysorbate 80 R*. If the preparation to be examined is freeze-dried and does not contain a stabiliser, reconstitute it using the liquid described above. Use at least 3 different doses of the reference preparation and at least 3 different doses of the preparation to be examined. For both preparations, use doses such that the highest dose is about 10 times the lowest dose. Choose the doses such that when they are injected the lesions produced have a diameter of not less than 8 mm and not more than 25 mm. In any given test, the order of the dilutions injected at each point is chosen at random in a Latin square design. Inject each dose intradermally in a constant volume of 0.1 mL or 0.2 mL. Measure the diameters of the lesions 24 h to 48 h later and calculate the results of the test by the usual statistical methods, assuming that the diameters of the lesions are directly proportional to the logarithm of the concentration of the preparation.

The estimated potency is not less than 80 per cent and not more than 125 per cent of the stated potency.
The confidence limits (P = 0.95) are not less than 64 per cent and not more than 156 per cent of the stated potency.

METHOD B

The potency of tuberculin PPD is determined by comparing the reactions produced by the intradermal injection of the preparation to be examined into sensitised guinea-pigs with the reactions produced by known concentrations of the reference preparation.

Prepare a suspension in mineral oil with or without emulsifier and containing a suitable amount (0.1 mg/mL to 0.4 mg/mL) of heat-inactivated, dried mycobacteria; use mycobacteria of a strain of the same species as that used in the preparation to be examined. Sensitise not fewer than 6 pale-coloured guinea-pigs weighing not less than 300 g by injecting intramuscularly or intradermally a total of about 0.5 mL of the suspension, divided between several sites if necessary. Carry out the test after the period of time required for optimal sensitisation which is usually 4 to 8 weeks after sensitisation. Depilate the flanks of the animals so that it is possible to make at least 3 injections on each side but not more than a total of 12 injection points per animal. Prepare dilutions of the reference preparation using isotonic phosphate-buffered saline (pH 6.5 to 7.5) containing 50 mg/L of *polysorbate 80 R*. Use at least 3 different doses of the reference preparation such that the highest dose is about 10 times the lowest dose and the median dose is the same as that of the preparation to be examined. In any given test, the order of the dilutions injected at each point is chosen at random in a Latin square design. Inject the preparation to be examined and each dilution of the reference preparation intradermally in a constant volume of 0.1 mL or 0.2 mL. Measure the diameters of the lesions 24 h to 48 h later and calculate the results of the test by the usual statistical methods, assuming that the areas of the lesions are directly proportional to the logarithm of the concentration of the preparation to be examined. (This dose relationship applies to this assay and not necessarily to other test systems.)

The estimated potency is not less than 80 per cent and not more than 125 per cent of the stated potency.
The confidence limits (P = 0.95) are not less than 64 per cent and not more than 156 per cent of the stated potency.

STORAGE

Store protected from light.

LABELLING

The label states:

- the number of International Units per container,
- the species of mycobacteria used to prepare the product,
- the name and quantity of any antimicrobial preservative or any other excipient,
- the expiry date,
- for freeze-dried products, a statement that the product is to be reconstituted using the liquid provided by the manufacturer,
- where applicable, that tuberculin PPD is not to be injected in its concentrated form but diluted so as to administer not more than 100 IU per dose.

If the package does not contain a leaflet warning that the inhalation of concentrated tuberculin PPD may produce toxic effects, this warning must be shown on the label on the container together with a statement that the powder must be handled with care.

Ph Eur

www.webofpharma.com

IMMUNOLOGICAL PRODUCTS

www.webofpharma.com

Radiopharmaceutical Preparations

www.webofpharma.com

RADIOPHARMACEUTICAL PREPARATIONS

www.webofpharma.com

Radiopharmaceutical Preparations

(Ph. Eur. monograph 0125)

Ph Eur

DEFINITIONS

Radiopharmaceutical preparations or radiopharmaceuticals are medicinal products which, when ready for use, contain 1 or more radionuclides (radioactive isotopes) included for a medicinal purpose.

For the purpose of this general monograph, radiopharmaceutical preparations also cover:

- radionuclide generators: any system incorporating a fixed parent radionuclide from that is produced a daughter radionuclide that is to be obtained by elution or by any other method and used in a radiopharmaceutical preparation;
- kits for radiopharmaceutical preparation: any preparation to be reconstituted or combined with radionuclides in the final radiopharmaceutical preparation, usually prior to its administration;
- radionuclide precursors: any radionuclide produced for radiolabelling of another substance prior to administration.

Radionuclide precursors may be supplied as solutions for radiolabelling.

A nuclide is a species of atom characterised by the number of protons and neutrons in its nucleus (and hence by its atomic number Z and mass number A) and also by its nuclear energy state. Isotopes of an element are nuclides with the same atomic number but different mass numbers. Nuclides containing an unstable arrangement of protons and neutrons will transform spontaneously to either a stable or another unstable combination of protons and neutrons with a constant statistical probability. Such nuclides are said to be radioactive and are called radionuclides. The initial unstable nuclide is referred to as the parent radionuclide and the resulting nuclide as the daughter nuclide.

Decay or transformation of radionuclides may involve the emission of charged particles, electron capture (EC) or isomeric transition (IT). The charged particles emitted from nuclei may be alpha particles (nuclei of ^4He) or beta particles (negatively charged, generally called electrons, or positively charged, generally called positrons). Alpha decay usually concerns heavy nuclei ($Z > 82$). Radionuclides with a deficit of protons usually decay by emitting electrons. Radionuclides with a deficit of neutrons usually decay by electron capture or by emitting positrons. In the latter case, radionuclides are called positron emitters. Positrons are annihilated after interaction with electrons in the surrounding matter. The annihilation results in the emission of 2 gamma photons, each with energy of 0.511 MeV, generally emitted at 180° to each other (annihilation radiation). All decay modes may be accompanied by an emission of gamma rays. The emission of gamma rays may be partly or completely replaced by the ejection of electrons, known as internal conversion electrons. This phenomenon, like the process of electron capture, causes a secondary emission of X-rays (due to a reorganisation of the electrons in the atom). This secondary emission may itself be partly replaced by the ejection of electrons, known as Auger electrons.

Radioactivity

Generally the term 'radioactivity' is used both to describe the phenomenon of radioactive decay and to express the physical quantity of this phenomenon.

The radioactivity of a preparation is the number of nuclear disintegrations or transformations per unit time.

In the International System (SI), radioactivity is expressed in becquerel (Bq), which is 1 nuclear transformation per second. Absolute radioactivity measurements require a specialised laboratory but identification of radioactivity and quantitative measurement of radioactivity can be carried out relatively by comparing the measured samples with standardised preparations provided by laboratories recognised by the competent authority or by using a calibrated instrument.

Radioactive decay

Any radionuclide decays at an exponential rate with its characteristic decay constant.

The curve of exponential decay (decay curve) is described by the following expression:

$$A_t = A_0 e^{-\lambda t}$$

A_t = the radioactivity at time t;
A_0 = the radioactivity at time $t = 0$;
λ = the decay constant, characteristic of each radionuclide;
e = the base of natural logarithms.

The half-life ($T_{1/2}$) is the time in which a given radioactivity (amount) of a radionuclide decays to half its initial value.

It is related to the decay constant (λ) by the following equation:

$$T_{1/2} = \frac{ln\ 2}{\lambda}$$

The equation of exponential decay can thus be expressed also in the following way, useful for the fast estimation of the radioactivity left after elapsing time t:

$$A_t = A_0 \left(\frac{1}{2}\right)^{\frac{t}{T_{1/2}}}$$

The penetrating power of each radiation varies considerably according to its nature and its energy. Alpha particles are completely absorbed in a thickness of a few micrometres to some tens of micrometres of matter. Beta particles are completely absorbed in a thickness of several millimetres to several centimetres of matter. Gamma rays are not completely absorbed but only attenuated and a tenfold reduction may require, for example, several centimetres of lead. The denser the absorbent, the shorter the range of alpha and beta particles and the greater the attenuation of gamma rays.

Each radionuclide is characterised by an invariable half-life, expressed in units of time and by the nature and energy of its radiation or radiations. The energy is expressed in electronvolts (eV), kilo-electronvolts (keV) or mega-electronvolts (MeV).

Radionuclidic purity

The ratio, expressed as a percentage, of the radioactivity of the radionuclide concerned to the total radioactivity of the radiopharmaceutical preparation. The relevant potential radionuclidic impurities are listed with their limits in the individual monographs.

Radiochemical purity

The ratio, expressed as a percentage, of the radioactivity of the radionuclide concerned which is present in the radiopharmaceutical preparation in the stated chemical form, to the total radioactivity of that radionuclide present in the radiopharmaceutical preparation. The relevant potential

www.webofpharma.com

radiochemical impurities are listed with their limits in the individual monographs.

Chemical purity
In monographs on radiopharmaceutical preparations, chemical purity is controlled by specifying limits for chemical impurities.

Isotopic carrier
A stable isotope of the element concerned either present in or added to the radioactive preparation in the same chemical form as that in which the radionuclide is present.

Carrier-free preparation
A preparation free from stable isotopes of the same element as the radionuclide concerned present in the preparation in the stated chemical form or at the position of the radionuclide in the molecule concerned.

No-carrier-added preparation
A preparation to which no stable isotopes of the same element as the radionuclide concerned are intentionally added in the stated chemical form or at the position of the radionuclide in the molecule concerned.

Specific radioactivity
The radioactivity of a radionuclide per unit mass of the element or of the chemical form concerned, e.g. becquerel per gram or becquerel per mole.

Radioactivity concentration
The radioactivity of a radionuclide per unit volume or unit mass of the preparation. For radiopharmaceutical solutions, it is expressed as radioactivity per unit volume of the preparation.

Total radioactivity
The radioactivity of the radionuclide, expressed per unit (vial, capsule, ampoule, generator, etc).

Period of validity
The time during which specifications described in the monograph must be fulfilled.

PRODUCTION

A radiopharmaceutical preparation contains its radionuclide:
- as an element in atomic or molecular form, e.g. ^{133}Xe, $[^{15}O]O_2$;
- as an ion, e.g. [^{131}I]iodide, [^{99m}Tc]pertechnetate;
- included in, adsorbed on or attached to molecules by chelation, e.g. [^{111}In]indium oxine, or by covalent bonding, e.g. 2-[^{18}F]fluoro-2-deoxy-D-glucose.

Radionuclides can be produced in the following ways:
- in reactions of neutrons (target irradiation in nuclear reactors);
- in reactions of charged particles (target irradiation using accelerators, in particular cyclotrons);
- by its separation from radionuclide generators.

The probability of nuclear reaction occurrence depends on the nature and energy of the incident particles (protons, neutrons, deuterons etc.) and on the nature of the nucleus that is irradiated by them. The rate of production (yield) of a given radionuclide resulting from the irradiation depends in addition on the isotopic composition of the target material and its chemical purity, and in the case of neutrons on their flux, and in the case of charged particles on beam current.

In addition to the desired nuclear reaction, simultaneous transformations usually occur. Probability of their occurrence is given by the same factors as mentioned in the previous paragraph. Such simultaneous transformations may give rise to radionuclidic impurities.

The nuclear reaction (transformation) can be written in the form: target nucleus (incident particle, emitted particle) produced nucleus.

Examples: $^{58}Fe(n,\gamma)^{59}Fe$
$^{18}O(p,n)^{18}F$

NEUTRON IRRADIATION

Irradiation of stable radionuclides in nuclear reactors usually results in proton-deficient nuclei, i.e. electron emitters that are formed in (n,γ) reactions (so-called radiative capture). The product is isotopic with the target nucleus and it may thus contain a considerable amount of carrier.

A number of nuclides with high atomic number are fissionable by neutrons. Nuclear fission, denoted as (n, f) reaction, results in a large number of radionuclides of various masses and half-lives. The most frequently used fission is that of ^{235}U. Iodine-131, molybdenum-99 and xenon-133 can be produced by irradiation of ^{235}U in nuclear reactors and by their separation from more than 200 radionuclides formed in that process.

CHARGED PARTICLE IRRADIATION

Irradiation of stable radionuclides with charged particles usually results in neutron-deficient nuclei that decay either by electron capture or by positron emission. They are formed in particular in (p, xn) reactions (where x is the number of emitted neutrons). The product is not isotopic with the target nucleus and its specific radioactivity might be close to that of a carrier-free preparation.

RADIONUCLIDE GENERATORS

Radionuclide generator systems use a parent radionuclide which decays to a daughter radionuclide with a shorter half-life.

By separating the daughter radionuclide from the parent radionuclide by a chemical or physical process, it is possible to use the daughter radionuclide at a considerable distance from the production site of the generator despite its short half-life.

TARGET MATERIALS

The isotopic composition and purity of the target material together with other factors such as the nature and energy of incident particles will determine the relative percentages of the principal radionuclide and radionuclidic impurities produced by irradiation. The use of isotopically enriched target material in which the abundance of the required target nuclide has been artificially increased, can improve the production yield and the purity of the desired radionuclide.

The chemical form, the purity and the physical state of the target material and the chemical additives, as well as the irradiation conditions and the direct physical and chemical environment, determine the chemical state and chemical purity of the radionuclides that are produced. In the production of radionuclides, and particularly of radionuclides with a short half-life, it may not be possible to determine any of these quality criteria before further processing and manufacture of radiopharmaceutical preparations. Therefore the quality of each batch of target material is assessed before its use in routine radionuclide production and manufacture of radiopharmaceutical preparations.

The target material is contained in a holder in gaseous, liquid or solid state, in order to be irradiated by a beam of particles. For neutron irradiation, the target material is commonly contained in quartz ampoules or high-purity aluminium or titanium containers. It is necessary to ascertain that no

www.webofpharma.com

interaction can occur between the container and its contents under the irradiation conditions.

For charged particle irradiation, the holder for target material is constructed of an appropriate metal, possibly with inlet and outlet ports, a surrounding cooling system and usually a thin metal foil target window.

To evaluate all effects on the efficiency of the production of the radionuclide in terms of quality and quantity, the production procedure must clearly describe and take into consideration: the target material, the construction of the holder for target material, method of irradiation and separation of the desired radionuclide.

CHARACTERS

The general chapter *5.7 Table of physical characteristics of radionuclides mentioned in the European Pharmacopoeia* summarises the most commonly accepted physical characteristics of radionuclides used in preparations that are the subject of monographs in the European Pharmacopoeia. In addition, the Table states the physical characteristics of the main potential radionuclidic impurities of the radionuclides mentioned in the monographs.

The term 'transition probability' means the probability of the transformation of a nucleus in a given energy state, via the transition concerned. Instead of 'probability' the term 'abundance' is also used.

The term 'emission probability' means the probability that an atom of a radionuclide gives rise to the emission of the particles or radiation concerned.

Irrespective of which meaning is intended, probability is usually stated as a percentage.

IDENTIFICATION

A radionuclide is generally identified by its half-life or by the nature and energy of its radiation or radiations or by both, as prescribed in the monograph.

Approximate half-life

The half-life as determined over a relatively short time period to allow release for use of radiopharmaceutical preparations.

The calculated approximate half-life is within the range of the values stated in the individual monograph.

Determination of the nature and energy of the radiation

The nature and energy of the radiation emitted are determined using spectrometry. The nature and energy of the radiation of positron emitters is usually not determined; their identification is performed by determination of their half-life and gamma-ray spectrum.

TESTS

It is sometimes difficult to carry out some of the following tests before releasing the batch for use when the half-life of the radionuclide in the preparation is short. The individual monograph indicates the tests that need not be completed before release for use. These tests then constitute a control of the quality of production.

Non-radioactive substances and related substances

This section prescribes the determination of non-radioactive substances and related substances that can be present.

Residual solvents

Residual solvents are limited according to general chapter *5.4. Residual solvents*, using the methods given in general chapter *2.4.24. Identification and control of residual solvents* or another suitable method.

RADIONUCLIDIC PURITY

Radionuclidic impurities may arise during the production and decay of a radionuclide. Potential radionuclidic impurities may be mentioned in the monographs and their characteristics are described in general chapter *5.7. Table of physical characteristics of radionuclides mentioned in the European Pharmacopoeia.*

In most cases, to establish the radionuclidic purity of a radiopharmaceutical preparation, the identity of every radionuclide present and its radioactivity must be known. Generally, the most useful method for examination of the radionuclidic purity of gamma- and X-ray emitting radionuclides is gamma-ray spectrometry. The use of sodium iodide detectors may cause a problem: the peaks due to gamma-ray emitting impurities may be concealed in the spectrum of the principal radionuclide or left unresolved from peaks of other radionuclidic impurities in the preparation. Alpha- and beta-particle emitting impurities that do not emit gamma- or X-rays cannot be detected in this way. For alpha- and beta-emitters other methods must be employed.

The individual monographs prescribe the radionuclidic purity required and may set limits for specific radionuclidic impurities (for example, molybdenum-99 in technetium-99^{m}). While these requirements are necessary, they are not in themselves sufficient to ensure that the radionuclidic purity of a preparation is sufficient for its clinical use.

The manufacturer must examine the product in detail and especially must examine preparations of radionuclides with a short half-life for impurities with a long half-life after a suitable period of decay. In this way, information on the suitability of the manufacturing processes and the adequacy of the testing procedures is obtained. In cases where 2 or more positron-emitting radionuclides need to be identified and/or differentiated, for example the presence of ^{18}F-impurities in ^{13}N-preparations, half-life determinations need to be carried out in addition to gamma-ray spectrometry.

Due to differences in the half-lives of the different radionuclides present in a radiopharmaceutical preparation, the radionuclidic purity changes with time.

RADIOCHEMICAL PURITY

Radiochemical impurities may originate from:

— radionuclide production;
— subsequent chemical procedures;
— incomplete preparative separation;
— chemical changes during storage.

The determination of radiochemical purity requires separation of the different chemical substances containing the radionuclide and determination of the percentage of radioactivity of the radionuclide concerned associated with the stated chemical form. The radiochemical purity section of an individual monograph may include limits for specified radiochemical impurities, including isomers.

In principle, any method of analytical separation may be used in the determination of radiochemical purity. For example, the monographs for radiopharmaceutical preparations may include paper chromatography (*2.2.26*), thin-layer chromatography (*2.2.27*), electrophoresis (*2.2.31*), size-exclusion chromatography (*2.2.30*), gas chromatography (*2.2.28*) and liquid chromatography (*2.2.29*). The technical description of these analytical methods is set out in the monographs. Moreover, certain precautions special to radiopharmaceuticals must also be considered, such as radiation protection, measurement geometry, detector linearity, use of carriers, dilution of the preparation.

www.webofpharma.com

Specific radioactivity

Specific radioactivity is usually calculated taking into account the radioactivity concentration and the concentration of the chemical substance being studied, after verification that the radioactivity is attributable only to the radionuclide (radionuclidic purity) and the chemical species (radiochemical purity) concerned.

Specific radioactivity changes with time. The statement of the specific radioactivity therefore includes reference to a date and, if necessary, time.

Physiological distribution

Tests involving animals should be avoided wherever possible. Where the tests for identity and for radiochemical purity are not adequate to completely define and control the radiochemical species in a radiopharmaceutical preparation, a physiological distribution test may be required.

The distribution pattern of radioactivity observed in specified organs, tissues or other body compartments of an appropriate animal species can be a reliable indication of the suitability for the intended purpose.

Alternatively, a physiological distribution test can serve to establish the biological equivalence of the preparation under test with similar preparations known to be clinically effective.

The individual monograph prescribes the details concerning the conduct of the test and the physiological distribution requirements that must be met.

In general, the test is performed as follows.

Each of 3 animals is injected intravenously with the preparation. In some cases, dilution immediately before injection may be necessary.

Immediately after injection each animal is placed in a separate cage for collection of excreta and prevention of contamination of the body surface of the animal. At the specified time after injection, the animals are euthanised by an appropriate method and dissected. Selected organs and tissues are assayed for their radioactivity. The physiological distribution is then calculated and expressed in terms of the percentage of the administered radioactivity that is found in each of the selected organs or tissues, taking into account corrections for radioactive decay. For some radiopharmaceutical preparations it is necessary to determine the ratio of the radioactivity in weighed samples of selected tissues (radioactivity/mass).

A preparation meets the requirements of the test if the distribution of radioactivity in at least 2 of the 3 animals complies with all the specified criteria.

Disregard the results from any animal showing evidence of extravasation of the injection (observed at the time of injection or revealed by subsequent assay of tissue radioactivity). In that case the test may be repeated.

Sterility

Radiopharmaceutical preparations for parenteral administration comply with the test for sterility. They must be prepared using precautions designed to exclude microbial contamination and to ensure sterility. The test for sterility is carried out as described in the general method (*2.6.1*). Special difficulties arise with radiopharmaceutical preparations because of the short half-life of some radionuclides, the small size of batches and the radiation hazards. In the case that the monograph states that the preparation can be released for use before completion of the test for sterility, the sterility test must be started as soon as practically possible in relation to the radiation. If not started immediately, samples are stored under conditions that are shown to be appropriate in order to prevent false negative results. Parametric release (*5.1.1*) of the product manufactured by a fully validated process is the method of choice in such cases. When aseptic manufacturing is used, the test for sterility has to be performed as a control of the quality of production.

When the size of a batch of the radiopharmaceutical preparation is limited to 1 or a few samples, sampling the batch for sterility testing according to the recommendations of the general method (*2.6.1*) may not be applicable.

When the half-life of the radionuclide is less than 5 min, the administration of the radiopharmaceutical preparation to the patient is generally on-line with a validated production system.

For safety reasons (high level of radioactivity) it is not possible to use the quantity of radiopharmaceutical preparations as required in the test for sterility (*2.6.1*). The method of membrane filtration is preferred to limit irradiation of personnel.

Notwithstanding the requirements concerning the use of antimicrobial preservatives in the monograph *Parenteral preparations (0520)*, their addition to radiopharmaceutical preparations in multidose containers is not obligatory, unless prescribed in the monograph.

Bacterial endotoxins - pyrogens

Radiopharmaceuticals for parenteral administration comply with the test for bacterial endotoxins (*2.6.14*) or with the test for pyrogens (*2.6.8*).

Eluates of radionuclide generators, solutions for radiolabelling and kits for radiopharmaceutical preparations also comply with the test for bacterial endotoxins if they are intended for the preparation of radiopharmaceuticals for parenteral administration without further purification.

Radionuclide precursors comply with the test for bacterial endotoxins if intended for use in the manufacture of parenteral preparations without a further appropriate procedure for the removal of bacterial endotoxins.

The test for bacterial endotoxins is carried out as described in the general method (*2.6.14*), taking the necessary precautions to limit irradiation of the personnel carrying out the test. The limit for bacterial endotoxins is indicated in the individual monograph or calculated according to general chapter *5.1.10. Guidelines for using the test for bacterial endotoxins.*

When the nature of the radiopharmaceutical preparation results in interference in the test for bacterial endotoxins by inhibition or activation and it is not possible to eliminate the interfering factor(s), the test for pyrogens (*2.6.8*) may be specifically prescribed.

STORAGE

Store preparations containing radioactive substances in an airtight container that is sufficiently shielded to protect personnel from irradiation by primary or secondary emissions and that complies with national and international regulations concerning the storage of radioactive substances. During storage, containers may darken due to irradiation. Such darkening does not necessarily involve deterioration of the preparations.

LABELLING

The labelling of radiopharmaceutical preparations complies with the relevant national and European legislation.

For preparations prepared at the site of use, the labelling can be modified.

www.webofpharma.com

The radioactivity of a preparation is stated at a given date. If the half-life is less than 70 days the time is also indicated, with reference to a time zone. The radioactivity at other times may be calculated from the decay equation or from tables.

In addition to the above, the label on the container, the package, a leaflet accompanying the package or a certificate of analysis accompanying the radiopharmaceutical preparation states:
- the route of administration;
- if applicable, the maximum recommended dose in millilitres;
- the name and concentration of any added antimicrobial preservative;
- where applicable, any special storage conditions.

DETECTION AND MEASUREMENT OF RADIOACTIVITY

Detection and measurement of radioactivity are carried out according to general chapter *2.2.66. Detection and measurement of radioactivity.*

Ph Eur

Chemical Precursors for Radiopharmaceutical Preparations

(Ph. Eur. monograph 2902)

Ph Eur

DEFINITION AND SCOPE

Chemical precursors for radiopharmaceutical preparations, hereinafter referred to as 'chemical precursors', are non-radioactive substances obtained by chemical synthesis for combination with a radionuclide.

Where a chemical precursor not described in an individual monograph of the European Pharmacopoeia is used in a radiopharmaceutical preparation prepared for the special needs of individual patients, the need for compliance with this general monograph is decided in the light of a risk assessment.

This risk assessment takes account of:
- the quality of the chemical precursor and the information available for quality evaluation;
- any further processing after radiolabelling (which may or may not include purification before administration to the patient);
- the amount used to prepare a patient dose (e.g. diagnostic use versus therapeutic use) and the frequency of administration to the patient.

Where chemical precursors are manufactured using substances of human or animal origin, the requirements of chapter *5.1.7. Viral safety* apply.

Where chemical precursors are obtained from animals susceptible to transmissible spongiform encephalopathies other than by experimental challenge, where applicable, they also comply with the requirements of the general monograph *Products with risk of transmitting agents of animal spongiform encephalopathies (1483).*

PRODUCTION

Chemical precursors are prepared by procedures designed to ensure a consistent quality and provide compounds that comply with the requirements of the individual monograph or approved specifications. Chemical precursors must be produced within the framework of a suitable quality system.

CHARACTERS

The statements under the heading Characters (e.g. statements about the solubility or a melting point) are not to be interpreted in a strict sense and are not requirements. They are given for information.

IDENTIFICATION

Appropriate analytical methods, such as nuclear magnetic resonance spectrometry, infrared absorption spectrophotometry, mass spectrometry and chromatographic methods are used to provide confirmation of the identity of the chemical precursor.

TESTS

Related substances

Unless otherwise prescribed or justified and authorised, organic impurities in chemical precursors and inorganic impurities present in inorganic chemical precursors are to be reported, identified and controlled as follows:

Reporting threshold	0.2 per cent
Identification threshold	2.0 per cent
Total unspecified impurities	maximum 3.0 per cent

Specific thresholds may be applied for impurities known to be unusually potent or to produce toxic or unacceptable pharmacological effects.

If the individual monograph does not provide suitable control for a new impurity, a suitable test for control must be developed and included in the specification for the substance.

Residual solvents

Residual solvents are limited according to the principles defined in chapter *5.4* using general method *2.4.24* or another suitable method.

Class 1 solvents must not be employed in the final step of the manufacturing process of chemical precursors. If the use of a Class 1 solvent in an earlier step in the production process is unavoidable, the limits stated in chapter *5.4*, Table 1 apply.

Based on the permitted daily exposure (PDE), Class 2 and Class 3 solvents are limited to 0.5 per cent.

For Class 2 and Class 3 solvents, a test for loss on drying or a specific determination of the solvent may be carried out. If for a Class 2 or a Class 3 solvent, a justified and authorised limit greater than 0.5 per cent is prescribed, a specific determination of the solvent is required.

Metal catalysts or metal reagent residues

If the production processes of chemical precursors are known or suspected to lead to the presence of metal residues due to the use of a specific metal catalyst or metal containing reagent, the chemical precursors comply with the limit of 0.01 per cent for each of the following metals: Pt, Pd, Ir, Rh, Ru, Os, Mo, Ni, Cr, V, Pb, Hg, Cd and Tl, unless stricter limits are stated in an individual monograph.

The methodology described in general chapter *2.4.20. Determination of elemental impurities* is to be applied wherever possible.

Microbial contamination

TAMC: acceptance criterion 10^3 CFU per gram for bulk material or maximum 10^2 CFU per container for chemical

www.webofpharma.com

precursors packed in single and multidose containers (*2.6.12*).

TYMC: acceptance criterion 10^2 CFU per gram for bulk material or maximum 10^1 CFU per container for chemical precursors packed in single-dose and multidose containers (*2.6.12*).

Bacterial endotoxins (*2.6.14*)

Unless otherwise justified and authorised, bacterial endotoxins are limited to a maximum 100 IU per gram for bulk material or maximum 10 IU per container for chemical precursors packed in single-dose and multidose containers.

ASSAY

Unless otherwise justified and authorised, the content of chemical precursors for radiopharmaceutical preparations is determined using a suitable method.

STORAGE

Store chemical precursors in an airtight container and in conditions that ensure adequate stability.

LABELLING

The labelling of chemical precursors complies with the relevant national and European legislation where relevant information is available. The label indicates the intended use as a chemical precursor for radiopharmaceutical preparations.

The accompanying information may recommend testing the substance in one or more production runs before its use for the manufacture of radiopharmaceutical preparations to ensure that, under specified production conditions, the substance yields a radiopharmaceutical preparation in the desired quantity and of the quality specified.

Ph Eur

Physical Characteristics of Radionuclides Mentioned in the European Pharmacopoeia

(Ph. Eur. general texts 5.7)

Ph Eur

The following table is given to complete the general monograph *Radiopharmaceutical preparations (0125)*.

The values are obtained from the database of the National Nuclear Data Center (NNDC) at Brookhaven National Laboratory, Upton. N.Y., USA, directly accessible at: www.nndc.bnl.gov/nndc/nudat/radform.html

In case another source of information is preferred (more recent values), this source is explicitly mentioned.

The uncertainty of the half-lives are given in parentheses. In principle the digits in parentheses are the standard uncertainty of the corresponding last digits of the indicated numerical value ('Guide to the Expression of Uncertainty in Measurement', International Organization for Standardization (ISO), 1993, ISBN 92-67-10188-9 or any subsequent revisions of this document).

The following abbreviations are used:

e_A	=	Auger electrons,
ce	=	conversion electrons,
β^-	=	electrons,
β^+	=	positrons,
γ	=	gamma rays,
X	=	X-rays.

Radionuclide	Half-life	Electronic emission			Photon emission		
		Type	Energy (MeV)	Emission probability (per 100 disintegrations)	Type	Energy (MeV)	Emission probability (per 100 disintegrations)
Tritium (^{3}H)	12.33 (6) years	β^-	0.006 (I) (max: 0.019)	100			
Carbon-11 (^{11}C)	20.385 (20) min	β^+	0.386 (I) (max: 0.960)	99.8	γ	0.511	199.5 (II)
Nitrogen-13 (^{13}N)	9.965 (4) min	β^+	0.492 (I) (max: 1.198)	99.8	γ	0.511	199.6 (II)
Oxygen-15 (^{15}O)	122.24 (16) s	β^+	0.735 (I) (max: 1.732)	99.9	γ	0.511	199.8 (II)
Fluorine-18 (^{18}F)	109.77 (5) min	β^+	0.250 (I) (max: 0.633)	96.7	γ	0.511	193.5 (II)
Phosphorus-32 (^{32}P)	14.26 (4) days	β^-	0.695 (I) (max: 1.71)	100			
Phosphorus-33 (^{33}P)	25.34 (12) days	β^-	0.076 (I) (max: 0.249)	100			
Sulfur-35 (^{35}S)	87.51 (12) days	β^-	0.049 (I) (max: 0.167)	100			
Chromium-51 (^{51}Cr)	27.7025 (24) days	e_A	0.004	67	X γ	0.005 0.320	22.3 9.9

(I) Mean energy of the β spectrum.
(II) Maximum emission probability corresponding to a total annihilation in the source per 100 disintegrations.

www.webofpharma.com

Radionuclide	Half-life	Electronic emission			Photon emission		
		Type	Energy (MeV)	Emission probability (per 100 disintegrations)	Type	Energy (MeV)	Emission probability (per 100 disintegrations)
Cobalt-56 (^{56}Co)	77.27 (3) days	e_A	0.006	47	X	0.006-0.007	25
		β^+	0.179 (I)	0.9	γ	0.511	38.0 (II)
			0.631 (I)	18.1		0.847	100.0
						1.038	14.1
						1.175	2.2
						1.238	66.1
						1.360	4.3
						1.771	15.5
						2.015	3.0
						2.035	7.8
						2.598	17.0
						3.202	3.1
						3.253	7.6
Cobalt-57 (^{57}Co)	271.79 (9) days	e_A+ce	0.006-0.007	177.4	X	0.006-0.007	57
		ce	0.014	7.4	γ	0.014	9.2
			0.115	1.8		0.122	85.6
			0.129	1.3		0.136	10.7
						0.692	0.15
Cobalt-58 (^{58}Co)	70.86 (7) days	e_A	0.006	49.4	X	0.006-0.007	26.3
		β^+	0.201 (I)	14.9	γ	0.511	29.9 (II)
						0.811	99.4
						0.864	0.7
						1.675	0.5
Cobalt-60 (^{60}Co)	5.2714 (5) years	β^-	0.096 (I) (max: 0.318)	99.9	γ	1.173	100.0
						1.333	100.0

(I) Mean energy of the β spectrum.
(II) Maximum emission probability corresponding to a total annihilation in the source per 100 disintegrations.

www.webofpharma.com

Radionuclide	Half-life	Electronic emission			Photon emission		
		Type	Energy (MeV)	Emission probability (per 100 disintegrations)	Type	Energy (MeV)	Emission probability (per 100 disintegrations)
Gallium-66 (^{66}Ga)	9.49 (7) hours	e_A	0.008	21	X	0.009-0.010	19.1
		β^+	0.157 (I)	1	γ	0.511	112 (II)
			0.331 (I)	0.7		0.834	5.9
			0.397 (I)	3.8		1.039	37
			0.782 (I)	0.3		1.333	1.2
			1.90 (I)	50		1.919	2.1
						2.190	5.6
						2.423	1.9
						2.752	23.4
						3.229	1.5
						3.381	1.5
						3.792	1.1
						4.086	1.3
						4.295	4.1
						4.807	1.8
Gallium-67 (^{67}Ga)	3.2612 (6) days	e_A	0.008	62	X	0.008-0.010	57
		ce	0.082-0.084	30.4	γ	0.091-0.093	42.4
			0.090-0.092	3.6		0.185	21.2
			0.175	0.3		0.209	2.4
						0.300	16.8
						0.394	4.7
						0.888	0.15
Germanium-68 (^{68}Ge) in equilibrium with Gallium-68 (^{68}Ga)	270.82 (27) days	e_A	0.008	42.4	X	0.009-0.010	44.1
	(^{68}Ga: 67.629 (24) min)	β^+	0.353 (I)	1.2	γ	0.511	178.3
			0.836 (I)	88.0		1.077	3.0
Gallium-68 (^{68}Ga)	67.629 (24) min	e_A	0.008	5.1	X	0.009-0.010	4.7
		β^+	0.353 (I)	1.2	γ	0.511	178.3
			0.836 (I)	88.0		1.077	3.0
Krypton-81m (^{81m}Kr)	13.10 (3) s	ce	0.176	26.4	X	0.012-0.014	17.0
			0.189	4.6			
					γ	0.190	67.6

(I) Mean energy of the β spectrum.
(II) Maximum emission probability corresponding to a total annihilation in the source per 100 disintegrations.

www.webofpharma.com

Radionuclide	Half-life	Electronic emission			Photon emission		
		Type	Energy (MeV)	Emission probability (per 100 disintegrations)	Type	Energy (MeV)	Emission probability (per 100 disintegrations)
Rubidium-81 (^{81}Rb) in equilibrium with Krypton-81m (^{81m}Kr)	4.576 (5) hours	e_A	0.011	31.3	X	0.013-0.014	57.2
		ce	0.176	25.0	γ	0.190	64
			0.188	4.3		0.446	23.2
						0.457	3.0
		β^+	0.253 (I)	1.8		0.510	5.3
			0.447 (I)	25.0		0.511	54.2
	(^{81m}Kr: 13.10 (3) s)					0.538	2.2
Strontium-89 (^{89}Sr) in equilibrium with Yttrium-89m (^{89m}Y)	50.53 (7) days	β^-	0.583 (I) (max: 1.492)	99.99	γ	0.909	0.01
	(^{89m}Y: 16.06 (4) s)						
Strontium-90 (^{90}Sr) in equilibrium with Yttrium-90 (^{90}Y)	28.74 (4) years	β^-	0.196 (I) (max: 0.546)	100			
	(^{90}Y: 64.10 (8) hours)						
Yttrium-90 (^{90}Y)	64.10 (8) hours	β^-	0.934 (I) (max: 2.280)	100			
Molybdene-99 (^{99}Mo) in equilibrium with Technetium-99m (^{99m}Tc)	65.94 (1) hours	β^-	0.133 (I)	16.4	X	0.018-0.021	3.6
			0.290 (I)	1.1			
			0.443 (I)	82.4	γ	0.041	1.1
						0.141	4.5
						0.181	6
						0.366	1.2
	(^{99m}Tc: 6.01 (1) hours)					0.740	12.1
						0.778	4.3
Technetium-99m (^{99m}Tc)	6.01 (1) hours	ce	0.002	74	X	0.018-0.021	7.3
		e_A	0.015	2.1	γ	0.141	89.1
		ce	0.120	9.4			
			0.137-0.140	1.3			
Technetium-99 (^{99}Tc)	2.11 × 10^5 years	β^-	0.085 (I) (max: 0.294)	100			
Ruthenium-103 (^{103}Ru) in equilibrium with Rhodium-103m (^{103m}Rh)	39.26 (2) days	e_A+ce	0.017	12	X	0.020-0.023	9.0
		ce	0.030-0.039	88.3	γ	0.497	91
						0.610	5.8
		β^-	0.031 (I)	6.6			
	(^{103m}Rh: 56.114 (20) min)		0.064 (I)	92.2			

(I) Mean energy of the β spectrum.
(II) Maximum emission probability corresponding to a total annihilation in the source per 100 disintegrations.

www.webofpharma.com

Radionuclide	Half-life	Electronic emission			Photon emission		
		Type	Energy (MeV)	Emission probability (per 100 disintegrations)	Type	Energy (MeV)	Emission probability (per 100 disintegrations)
Indium-110 (^{110}In)	4.9 (1) hours	e_A	0.019	13.4	X	0.023-0.026	70.5
					γ	0.642	25.9
						0.658	98.3
						0.885	92.9
						0.938	68.4
						0.997	10.5
Indium-110m (^{110m}In)	69.1 (5) min	e_A	0.019	5.3	X	0.023-0.026	27.8
		β^+	1.015 (I)	61	γ	0.511	123.4 (II)
						0.658	97.8
						2.129	2.1
Indium-111 (^{111}In)	2.8047 (5) days	e_A	0.019	15.6	X	0.003	6.9
						0.023-0.026	82.3
		ce	0.145	7.8			
			0.167-0.171	1.3	γ	0.171	90.2
			0.219	4.9		0.245	94.0
			0.241-0.245	1.0			
Indium-114m (^{114m}In) in equilibrium with Indium-114 (^{114}In)	49.51 (1) days	ce	0.162	40	X	0.023-0.027	36.3
			0.186-0.190	40			
					γ	0.190	15.6
		β^-	0.777 (I) (max: 1.985)	95		0.558	3.2
	(^{114}In: 71.9 (1) s)					0.725	3.2
Tellurium-121m (^{121m}Te) in equilibrium with Tellure-121 (^{121}Te)	154.0 (7) days	e_A	0.003	88.0	X	0.026-0.031	50.5
			0.022-0.023	7.4			
					γ	0.212	81.4
		ce	0.050	33.2		1.102	2.5
	(^{121}Te: 19.16 (5) days)		0.077	40.0			
			0.180	6.1			
Tellurium-121 (^{121}Te)	19.16 (5) days	e_A	0.022	11.6	X	0.026-0.030	75.6
					γ	0.470	1.4
						0.508	17.7
						0.573	80.3

(I) Mean energy of the β spectrum.
(II) Maximum emission probability corresponding to a total annihilation in the source per 100 disintegrations.

www.webofpharma.com

Radionuclide	Half-life	Electronic emission			Photon emission		
		Type	Energy (MeV)	Emission probability (per 100 disintegrations)	Type	Energy (MeV)	Emission probability (per 100 disintegrations)
Iodine-123 (^{123}I)	13.27 (8) hours	e_A	0.023	12.3	X	0.004	9.3
						0.027-0.031	86.6
		ce	0.127	13.6			
			0.154	1.8	γ	0.159	83.3
			0.158	0.4		0.346	0.1
						0.440	0.4
						0.505	0.3
						0.529	1.4
						0.538	0.4
Iodine-125 (^{125}I)	59.402 (14) days	e_A+ce	0.004	80	X	0.004	15.5
			0.023-0.035	33		0.027	114
						0.031	26
					γ	0.035	6.7
Iodine-126 (^{126}I)	13.11 (5) days	e_A	0.023	6	X	0.027-0.031	42.2
		ce	0.354	0.5	γ	0.388	34
			0.634	0.1		0.491	2.9
						0.511	2.3 (II)
		β^-	0.109 (I)	3.6		0.666	33
			0.290 (I)	32.1		0.754	4.2
			0.459 (I)	8.0		0.880	0.8
						1.420	0.3
		β^+	0.530 (I)	1			
Iodine-131 (^{131}I)	8.02070 (11) days	ce	0.46	3.5	X	0.029-0.030	3.9
			0.330	1.6			
					γ	0.080	2.6
		β^-	0.069 (I)	2.1		0.284	6.1
			0.097 (I)	7.3		0.365	81.7
			0.192 (I)	89.9		0.637	7.2
						0.723	1.8
Xenon-131m (^{131m}Xe)	11.84 (7) days	e_A	0.025	6.8	X	0.004	8.3
						0.030	44.0
		ce	0.129	61		0.034	10.2
			0.159	28.5			
			0.163	8.3	γ	0.164	2.0

(I) Mean energy of the β spectrum.
(II) Maximum emission probability corresponding to a total annihilation in the source per 100 disintegrations.

www.webofpharma.com

Radionuclide	Half-life	Electronic emission			Photon emission		
		Type	Energy (MeV)	Emission probability (per 100 disintegrations)	Type	Energy (MeV)	Emission probability (per 100 disintegrations)
Iodine-133 (^{133}I) (decays to radioactive Xenon-133)	20.8 (1) hours	β^-	0.140 (I)	3.8	γ	0.530	87
			0.162 (I)	3.2		0.875	4.5
			0.299 (I)	4.2		1.298	2.4
			0.441 (I)	83			
Xenon-133 (^{133}Xe)	5.243 (1) days	e_A	0.026	5.8	X	0.004	6.3
						0.031	40.3
		ce	0.045	55.1		0.035	9.4
			0.075-0.080	9.9			
					γ	0.080	38.3
		β^-	0.101 (I)	99.0			
Xenon-133m (^{133m}Xe) (decays to radioactive Xenon-133)	2.19 (1) days	e_A	0.025	7	X	0.004	7.8
						0.030	45.9
		ce	0.199	64.0		0.034	10.6
			0.228	20.7			
			0.232	4.6	γ	0.233	10.0
Iodine-135 (^{135}I) (decays to radioactive Xenon-135)	6.57 (2) hours	β^-	0.140 (I)	7.4	γ	0.527	13.8
			0.237 (I)	8		0.547	7.2
			0.307 (I)	8.8		0.837	6.7
			0.352 (I)	21.9		1.039	8.0
			0.399 (I)	8		1.132	22.7
			0.444 (I)	7.5		1.260	28.9
			0.529 (I)	23.8		1.458	8.7
						1.678	9.6
						1.791	7.8
Xenon-135 (^{135}Xe)	9.14 (2) hours	ce	0.214	5.5	X	0.031-0.035	5.0
		β^-	0.171	3.1	γ	0.250	90.2
			0.308	96.0		0.608	2.9
Caesium-137 (^{137}Cs) in equilibrium with Barium-137m (^{137m}Ba)	30.04 (3) years	e_A	0.026	0.8	X	0.005	1
						0.032-0.036	7
		ce	0.624	8.0			
			0.656	1.4	γ	0.662	85.1
	(^{137m}Ba: 2.552 (1) min)	β^-	0.174 (I)	94.4			
			0.416 (I)	5.6			
Ytterbium-175 (^{175}Yb)	4.185 (1) days	e_A	0.00602	6.34	X	0.0530-0.541	5.90
		ce	0.05049	7.42	γ	0.1138	3.87
		β^-	0.1029	1.76		0.2825	6.13
			0.0190	20.4		0.3963	13.2
			0.1024	6.7			
			0.1399	72.9			

(I) Mean energy of the β spectrum.
(II) Maximum emission probability corresponding to a total annihilation in the source per 100 disintegrations.

www.webofpharma.com

Radionuclide	Half-life	Electronic emission			Photon emission		
		Type	Energy (MeV)	Emission probability (per 100 disintegrations)	Type	Energy (MeV)	Emission probability (per 100 disintegrations)
Lutetium-177m (^{177m}Lu)	160.44 (6) days	e_A	0.00618	129.8	X	0.0079	45.6
		ce	0.04001	33.6	γ	0.0546-0.0649	115.2
		β^-	0.04760	18.2		0.2285	37.1
			0.06315	23.9		0.2818	14.2
			0.08793	16.1		0.3277	18.1
			0.1017	23.9		0.3785	29.9
			0.04082(I)	78.6		0.4137	17.5
						0.4185	21.3
Lutetium-177 (^{177}Lu)	6.647 (4) days	e_A	4.3-11.2	8.8	X	0.007-0.011	3.2
						0.054-0.056	4.4
		β^-	0.0477	11.6	γ	0.1129	6.2
			0.1117	9.1		0.2084	10.4
			0.1494	79.3			
Thallium-200 (^{200}Tl)	26.1 (1) hours	ce	0.285	3.4	X	0.010	32.0
			0.353	1.4		0.069-0.071	63.3
						0.08	17.5
		β^+	0.495 (I)	0.3			
					γ	0.368	87.2
						0.579	13.8
						0.828	10.8
						1.206	29.9
						1.226	3.4
						1.274	3.3
						1.363	3.4
						1.515	4.0
Lead-201 (^{201}Pb) (decays to radioactive Thallium-201)	9.33 (3) hours	e_A	0.055	3	X	0.070-0.073	69
						0.083	19
		ce	0.246	8.5			
			0.276	2	γ	0.331	79
			0.316	2.3		0.361	9.9
						0.406	2.0
						0.585	3.6
						0.692	4.3
						0.767	3.2
						0.826	2.4
						0.908	5.7
						0.946	7.9
						1.099	1.8
						1.277	1.6

(I) Mean energy of the β spectrum.
(II) Maximum emission probability corresponding to a total annihilation in the source per 100 disintegrations.

www.webofpharma.com

Radionuclide	Half-life	Electronic emission			Photon emission		
		Type	Energy (MeV)	Emission probability (per 100 disintegrations)	Type	Energy (MeV)	Emission probability (per 100 disintegrations)
Thallium-201 (^{201}Tl)	72.912 (17) hours	ce	0.016-0.017	17.7	X	0.010	46.0
			0.027-0.029	4.1		0.069-0.071	73.7
			0.052	7.2		0.080	20.4
			0.084	15.4			
			0.153	2.6	γ	0.135	2.6
						0,167	10.0
Thallium-202 (^{202}Tl)	12.23 (2) days	e_A	0.054	2.8	X	0.010	31.0
						0.069-0.071	61.6
		ce	0.357	2.4		0.080	17.1
					γ	0.440	91.4
Lead-203 (^{203}Pb)	51.873 (9) hours	e_A	0.055	3.0	X	0.010	37.0
						0.071-0.073	69.6
		ce	0.194	13.3		0.083	19.4
					γ	0.279	80.8
						0.401	3.4

(I) Mean energy of the β spectrum.
(II) Maximum emission probability corresponding to a total annihilation in the source per 100 disintegrations.

Ph Eur

Extemporaneous Preparation of Radiopharmaceuticals

(Ph. Eur. general text 5.19)

Ph Eur

This general chapter is published for information.

1 SCOPE AND DEFINITION

Many radiopharmaceuticals are prepared on-site on a regular basis, typically as doses for a few patients based on specific clinical needs (extemporaneously prepared radiopharmaceuticals, EPRs). Whereas the manufacture of radiopharmaceuticals and investigational medicinal products is well covered by existing regulations, this general chapter only covers EPRs, which are also to be considered in the light of any national competent authority requirements. Radiopharmaceuticals are pharmaceutical preparations, and the provisions and terminology of the general monograph *Pharmaceutical preparations (2619)* apply.

EPRs are either prepared in accordance with a medical prescription for an individual patient, or in accordance with a pharmacopoeial monograph, and intended to be supplied directly to patients. The radiopharmaceuticals concerned are used within their specified expiration time, and include both kit-based preparations (from licensed and unlicensed kits) and unlicensed preparations containing radionuclides for positron emission tomography (PET), single photon emission computed tomography (SPECT) or for therapeutic applications.

For the purpose of this general chapter, the preparation of radiopharmaceuticals is considered as a process involving some or all of the following steps: purchase of materials and products, production of radionuclides for radiolabelling, radiolabelling, chemical modification and/or purification, formulation, dispensing of the pharmaceutical form, sterilisation, analytical control, packaging, labelling and release. Drawing patient doses for immediate application (e.g. from a multidose vial) is considered as part of clinical practice, and not part of the preparation of radiopharmaceuticals.

EPRs require an appropriate framework to ensure the desired quality, hereinafter referred to as the quality system.

The extent of the quality system is driven by the risks for the patient concerned, such as microbial contamination, failure of chemical reactions and its consequences, malfunctioning of equipment involved in the preparation process and inappropriate storage conditions. Risk assessment is employed to determine the level of risk and the required level of quality assurance to achieve appropriate product quality and to assure radiation safety. Examples of quality systems can be found in the following guidance documents or any subsequent revisions: *Pharmaceutical Inspection Convention and Pharmaceutical Inspection Co-operation Scheme (PIC/S): Guide to good practices for the preparation of medicinal products in healthcare establishments (PE 010); EudraLex Volume 4, EU Guidelines to Good Manufacturing Practice, Medicinal Products for Human and Veterinary Use; European Association of Nuclear Medicine (EANM) guideline: Guidance on current good radiopharmacy practice (cGRPP) for the small-scale preparation of radiopharmaceuticals*; and national guidelines from the

www.webofpharma.com

competent authority. Guidance on risk assessment can be found in, for example, *ICH Guideline Q9 Quality Risk Management.*

Particular attention is to be paid to:
- qualified personnel with appropriate training;
- adequate premises;
- qualified and suitable equipment for production and analysis;
- validated procedures for all critical production and testing steps;
- environmental monitoring;
- appropriate documentation;
- procurement of materials and services used in the preparation;
- analytical methods / quality control.

All steps in the preparation of radiopharmaceuticals are designed to meet the radiation safety requirements for the personnel involved and the environment, thereby complying with national or international regulations. This includes appropriate shielding, and measures to avoid and monitor radioactive contamination.

2 PREMISES AND EQUIPMENT

The relevant premises and equipment are designed, built, maintained, cleaned and sanitised so that they protect product quality, ensure a low level of particulates and microbial contamination and protect staff and the environment from the effects of radiation.

Radiopharmacies may characteristically prepare a wide variety of radiopharmaceuticals, often in the same session and place. The premises, equipment and workflow are arranged in order to minimise the risk of cross-contamination and mix-up. Facilities and equipment are designed and controlled to reflect the specific risk of all preparations concerned, taking into account the potential for microbial contamination of the preparation. Additional considerations are taken into account when handling biological material.

Detailed knowledge of process parameters, workflow, environmental conditions and microbial aspects of the preparation helps to avoid possible chemical, radiochemical, radionuclidic and microbial contamination. In the particular case of blood cell radiolabelling, movement of operators within the laboratory between the area for blood cell labelling and the area for the preparation of other radiopharmaceuticals is prevented by the appropriate design and layout of the premises. Any biological hazardous material is stored and handled separately from other substances for pharmaceutical use, pharmaceutical preparations or starting materials.

Measurement of radioactivity is carried out as described in general chapter *2.2.66. Detection and measurement of radioactivity.* Measurement equipment is properly shielded, particularly when high levels of radioactivity are handled in adjacent areas. A system to ensure proper performance of this equipment, including daily checks and periodic calibration, is implemented. All deviations, such as changes to the range of linearity, calibration for energy and efficiency, and unexpected changes in background readings are investigated.

3 PREPARATION PROCESS

In the case of a licensed product used as a part of the preparation process, it is the responsibility of the marketing authorisation holder to ensure that the licensed product complies with the requirements of its marketing authorisation. The radiopharmacy preparing licensed radiopharmaceuticals according to the instructions for use carries the responsibility for the quality of the preparation and the handling of these radiopharmaceuticals at its site.

If the instructions for use of a licensed radiopharmaceutical are not strictly followed or if one or more components used for the preparation do not have a marketing authorisation, risk assessment (including rationales and pharmaceutical equivalence, if applicable) is undertaken and documented. It is the responsibility of the radiopharmacy to demonstrate that the quality of the final preparation is suitable for the intended use.

In general for EPRs, the bioburden of starting materials is an important factor in maintaining a low bacterial endotoxin content and achieving a high sterility assurance level in subsequent operations. Opened or partially used packages of starting materials intended for subsequent use are properly indicated (labelled) and stored under restricted access conditions. Shelf-life periods are defined for opened, unopened and dissolved starting materials, especially in light of the microbiological background in the specific working conditions. The use of single-use packages is recommended. A shelf-life for starting material sets is defined with consideration given to the degradation of ingredients, microbial contamination and the stability of packaging materials, taking into account the permeability of plastic and elastomeric packaging. Shelf-life is indicated and justified by stability studies reflecting the mode of use.

Monitoring of the environment and personnel during the extemporaneous preparation of radiopharmaceuticals is essential in defining the quality of the final preparation, irrespective of the origin of material used in the preparation. Recommendations for the frequency of monitoring can be found in guidance documents such as PIC/S Guide PE 010 or any subsequent revisions. Deviations from the recommended frequency are made based on risk assessment and justified. When a sterile preparation is to be obtained and terminal sterilising filtration is not possible, all starting materials are sterile. Components of the equipment that come into direct contact with the preparation during the preparation process are sterile and disposable or re-used only after a validated cleaning and sterilisation procedure has been carried out.

3-1 PRODUCTION OF RADIONUCLIDES

The procedure for production of the radionuclide describes major parameters, such as:
- target material;
- nuclear reaction;
- construction of the holder for the target material;
- maintenance of the holder for the target material and the transfer lines;
- irradiation data, such as beam energy and intensity;
- typical radionuclidic contaminants for the adopted conditions (excitation function);
- separation/purification process of the desired radionuclide;

and evaluates all effects on the efficiency of the production in terms of quality and quantity of the radionuclide produced.

Radionuclide precursors and radiolabelled molecules comply with the requirements of the general monograph *Radiopharmaceutical preparations (0125)* and any individual monographs where available.

3-2 CHEMICAL PRECURSORS

Chemical precursors are usually obtained by chemical synthesis. They can be combined or pre-loaded with other substances in the form of pre-prepared sets for radiolabelling procedures and/or used as starting materials in cassettes or kits.

www.webofpharma.com

Chemical precursors, either in isolated form or in the form of starting material sets, have an acceptable, low degree of microbial contamination, irrespective of whether the final product is terminally sterilised or sterilised by filtration. Sterilisation is to be considered if there is a risk that the chemical precursors support microbial growth.

Quality requirements for chemical precursors are stated in the respective individual monographs. Where no monograph is available, the general monograph *Substances for pharmaceutical use (2034)* applies and a programme to test the quality is implemented. However, it is to be noted that certain provisions of the general monograph *Substances for pharmaceutical use (2034)* are not applicable to radiopharmaceutical preparations or chemical precursors. These provisions are covered by the general monograph *Radiopharmaceutical preparations (0125)*.

3-3 RADIOLABELLING

The radiolabelling step is the reaction of the radionuclide with a chemical precursor. Biological materials such as proteins or cells can also be substrates for direct radiolabelling.

The radiolabelling includes the mixing of starting materials in controlled conditions (i.e. temperature or pressure). After radiolabelling, subsequent steps may be involved to remove protecting groups or to couple the radiolabelled compound to another molecule, which may be an organic moiety or a more complex structure such as a peptide or an antibody.

Risks to radiolabelling efficiency, quality, safety and efficacy of the radiopharmaceutical, associated with the chemical and physical composition of the kit, the components or the starting materials, are evaluated and documented. Chemical and physical stability and risks of microbial contamination are examined closely.

The source and quality of starting materials (e.g. metal contaminants), the quantitative and qualitative composition (e.g. concentration, pH, sterility, osmolarity, viscosity, solubility, stability) and the operating conditions (e.g. use of inert gas, temperature, pressure) are considered when developing the synthesis. Special attention is also paid to possible side products of the synthesis. Automation and/or use of cassettes are possible ways of improving the reliability of synthesis processes, reducing the risk of microbial contamination and increasing radiation safety.

Before introducing a new synthesis in clinical application, the synthesis process is validated by suitable controls during the preparation (in-process control) and extensive quality control of the final preparation using at least 3 batches. Once the process is validated, the routine controls that need to be performed before patient administration are considered based on a risk assessment, taking into account different factors such as chemical complexity, factors affecting the efficacy of the product, and radiation dose concerns for the patient, for example through the control of radiochemical and radionuclidic impurities.

3-3-1 Radiopharmaceuticals not requiring a purification step

This type of synthesis is characterised by combining a radionuclide with a mixture of starting materials. This addition is followed by a near-quantitative reaction of the radionuclide with the chemical precursor, so that the extemporaneous preparation process does not require a purification step. Open methods for radiosynthesis are to be avoided due to the elevated risk of microbial contamination. All components are co-injected with the resulting radiopharmaceutical active ingredient. The required risk assessment focuses on the chemical, radiochemical and microbiological quality of all starting materials, including the radionuclide. In case of multiple additions, the risk assessment also focuses on the conditions of addition and reaction of the different starting materials, and especially the reaction container.

3-3-2 Radiopharmaceuticals requiring purification

This type of synthesis is characterised by a single addition of a radionuclide solution to a mixture of starting materials or by multiple additions of different starting materials, which then requires subsequent purification (see also section 3-5). An efficient purification of the desired radioactive compound from the reaction mixture is necessary in order to ensure low levels of radionuclidic, chemical and/or radiochemical impurities. Physico-chemical and chemical separation of intermediates or the final product is essential to yield a radiopharmaceutical that meets the desired quality specifications. If possible, the preparation process, including the critical separation steps, is monitored with suitable detectors, and controls are performed with regard to radiation safety. The required risk assessment focuses on the same points as in section 3-3-1, as well as on the conditions of purification, especially the efficiency of separation and the effect of chromatographic media on the subsequent microbiological quality of the product (endotoxin content).

3-3-3 Cell radiolabelling

Cross-contamination, cross-infection, mix-up of blood and blood components, and integrity and/or viability of the cells after radiolabelling are all specific points of attention for the risk assessment of cell radiolabelling. This type of radiolabelling is considered more extensively in section 3-14.

3-4 AUTOMATED SYSTEMS

Some of the steps described above can be subject to automation. An automated module (synthesiser) usually consists of a combination of power supplies, actuators, pumps, heaters and sensors that are used in combination with an interconnected network of containers, reactors, tubing, syringes, solid phase cartridges and/or preparative liquid chromatography systems. The automated module can be a commercial piece of equipment or can be custom made. It is common for different radiopharmaceuticals to be made on the same automated module.

Within the synthesis process, the automated module controls process parameters in such a way that a solution of a radiopharmaceutical is produced. The containers and the purification system used with the automated module can be single-use ('radiopharmaceutical cassette') or used in multiple production runs.

When using consecutive production runs, the risk of cross-contamination is considered. Appropriate measures are taken to prevent cross-contamination by using dedicated components or equipment or by assessing the effectiveness of the cleaning procedure.

The containers and purification systems (e.g. the column of a preparative liquid chromatography system) are considered part of the synthesiser.

The electronic components of the synthesiser are resistant to high radiation levels.

Components of the automated module that come into contact with the starting materials, solvents and/or the radiopharmaceutical are chemically inert. Special care is

www.webofpharma.com

taken with components that may degrade under the influence of radiation and that come into contact with the starting materials, solvents and/or the radiopharmaceutical, as they may release impurities over time.

Automated modules may also control formulation and dispensing of the radiopharmaceutical, usually by using volume- or weight-measuring devices and radioactivity detectors in order to measure and dispense the correct quantities. For dispensing, single-use tubing systems are used. The measuring system is calibrated.

For an automated synthesis and/or dispensing module, 2 levels of qualification/validation are required. The automated module itself is qualified by the supplier and/or the user. After this qualification, the extemporaneous preparation/dispensing process is validated.

The synthesis process on the synthesiser is usually controlled by software and is validated. The user of the automated system has the list of the sequence steps used in the synthesis and a history of changes made to them. The software is under access control, and any changes to it are controlled and documented. Guidance on the use of computerised systems can be found, for example, in EudraLex Volume 4, Annex 11.

Manual interventions or adjustments of parameters (e.g. manual operation of valves) are documented and investigated as a process deviation if outside the validated ranges. The version of the software used for a production is recorded as a batch parameter. When changes are made to the software, the old version of the software is archived for the same period as the documentation of the batches made with that version.

Automated systems may involve the use of radiopharmaceutical cassettes and other disposable devices. Cassettes are used with a set of starting materials (such as precursors, solvents, catalysts, etc.), which may be contained in the cassette (prefilled cassette) or provided separately (empty cassette).

Cassettes can be made by commercial manufacturers or assembled in-house. The requirements apply to both, and the related information is directed towards the users of the cassette to help them establish their user requirements.

All materials in the system that come into contact with reagents or product exhibit suitable stability during storage and use. The compatibility of the materials (e.g. plastics) with the chemical process is assessed and documented. Glass components are at least type I (see general chapter *3.2.1. Glass containers for pharmaceutical use*).

Before administration of a preparation produced with the aid of cassettes, it is validated that the combination of the cassette and the automated system consistently produces the radiopharmaceutical of the desired quality.

The quality of the chemicals used complies with the requirements mentioned in section 3-2.

The cassette is able to synthesise the radiopharmaceutical to the agreed specification during the entire shelf-life of the cassette.

In order to maintain a low bacterial endotoxin content and achieve a high sterility assurance level for the radiopharmaceutical prepared with the use of a cassette, the cassette has a low initial bioburden.

The suitability of the manufacturing process is assured and the user confirms the final product quality by appropriate analytical tests.

The user of the automated system has the necessary information on the chemicals and reaction processes applied within the system in order to evaluate potential deviations that may occur during the production of the radiopharmaceuticals. In the case of suboptimal reaction or system malfunction, yields might be lower and/or additional impurities may occur. Sufficient information about potential system malfunctions is made available to the user in order to set up appropriate release specifications.

3-5 PURIFICATION

Separation of the product is often required, particularly when organic chemical reactions are carried out. Since the purification step ensures the final quality of the radiopharmaceutical, separation efficiency has to be carefully evaluated in terms of final radiochemical, radionuclidic and chemical purity. Special attention is paid to residual solvents (see general chapter *5.4. Residual solvents*). All purification procedures are validated.

A microbial contamination risk exists when using chromatographic media, especially in the case of multiple-use liquid chromatography columns. Risk assessment focuses on cleaning/conditioning procedures and conditions of storage of chromatographic media. Bioburden and bacterial endotoxin content are maintained below suitable limits to allow sterilisation in case of parenteral dosage forms.

The radiolabelling process for biological materials such as blood cells are developed in such a way that the purification step, typically centrifugation, guarantees a reproducible quality of product.

3-6 FORMULATION

After purification of the labelled compound, the radiolabelled molecule is formulated into a suitable form for administration to patients.

The source and quality of excipients and additives are documented.

When an in-house starting material set is used, the use of components with no microbial contamination (or an acceptably low level) is recommended, irrespective of whether the final product is terminally sterilised or sterile-filtered.

In case different types of radiopharmaceuticals from kits are to be prepared in the same period, separate vials of diluent are used to prevent cross-contamination.

Most radiopharmaceuticals are intended for parenteral administration. In this respect, pH, osmolarity, viscosity, ionic strength and solubility are appropriately addressed when radiopharmaceuticals and in-house starting material sets are developed.

3-7 DISPENSING

Dispensing is the process of aliquoting formulation solution into final product dosage forms, subject to release before medical administration (see section 3-12). It includes preparation of a batch consisting of one or more final product vials or syringes. In order to keep the bioburden as low as possible, components used in the dispensing process are sterile. If unavailable, components are sterilised by a validated process. If components are reused, it is ensured by a validated cleaning procedure that no cross-contamination from one product to another can take place.

3-8 STERILISATION

Radiopharmaceuticals for parenteral administration are sterile. Terminal sterilisation provides the highest level of assurance that a product will be sterile. In most cases, only sterilising filtration steps can be performed, but in others, no

www.webofpharma.com

sterilisation is possible (e.g. when autologous cells are radiolabelled). These are to be considered as aseptic preparations. The methods of sterilisation that can be used are described in general chapter *5.1.1. Methods of preparation of sterile products.*

Aseptic manipulations take place in a grade A environment (class A zone). The grade of the surrounding environment will depend on the containment system used, the risk of contamination for the preparation, the shelf-life of the preparation and the number of units prepared during a preparation run. With respect to air cleanliness, a grade C surrounding area for open workstations, or a grade D surrounding area for isolators is typically acceptable.

The complexity of operation and the shelf-life determine the measures that need to be taken to ensure a sterile product, for example:

- for simple operations in a closed system requiring little handling (e.g. preparing radiopharmaceuticals from licensed kits and generators), suitable control of the immediate surrounding area of a workstation may provide the appropriate level of air cleanliness when additional measures (e.g. gowning flow) are in place; a risk assessment is crucial in this respect;
- for complex operations (e.g. open-vial preparation or vial filling after sterile filtration, aseptic preparation, labelling of autologous cells), additional measures may be required in the immediate surrounding area of an open workstation to ensure a sterile product.

Closed procedures for dispensing are used whenever possible as an alternative to open-vial filling, especially for very small batches or individual patient preparations. The dispensing set (sterilising filter, needles, tubes and vials) that is used in closed aseptic dispensing operations is sterile. This can be achieved by sterilisation of the dispensing set, or by using sterile components. These sterile components are assembled and connected in a grade A air-supply area located in a grade C area with respect to air cleanliness. The process of closed aseptic dispensing can be performed in an area that is at least grade C with respect to air cleanliness.

Monitoring of critical grade A air-supply areas and the background environment for particulates and microbial contamination is carried out on a regular basis. When sterilising filtration is used to sterilise the preparation, the filter is tested for integrity before administration of the preparation to the patient. Filter-integrity testing for each type of preparation, for example by bubble-point determination, is validated.

Preparations that contain a radionuclide with a half-life shorter than 10 min are exempt from filter integrity testing before release of the product.

Where the administration is performed directly from the equipment to the patient, the filter used is suitable for direct human use.

Compatibility of the filter membrane and housing with the product solution is verified experimentally using the supplier specifications. In some cases it is not possible to find acceptable certified filters for certain applications (e.g. for hydrophobic radiopharmaceuticals). In these cases, filters need to be tested for bacterial endotoxin content, efficiency and product recovery.

3-9 ANALYTICAL CONTROL

All analytical systems are qualified and all methods validated according to the recognised standards (e.g. *ICH Guideline Q2 Validation of Analytical Procedures: Text and Methodology*).

Wherever possible, quality control testing is carried out by a person other than the person who prepared the radiopharmaceutical.

3-9-1 Starting materials

Starting materials used for extemporaneous preparation comply with the general monograph *Substances for pharmaceutical use (2034)* and with their individual monographs where available.

For starting materials that are not present in the radiopharmaceutical (e.g. reagents removed by purification, catalysts, solvents, cartridges), specifications are verified by evaluation of the certificate of analysis provided by the manufacturer, completed if necessary by specific tests.
If testing is not possible from a technical point of view, for example when using commercially available prefilled cassettes, testing can be omitted provided that the omission is backed up by a risk assessment. Specifications are adapted to the level of chemical and microbiological purity needed to ensure a suitable quality for the intended purpose in the radiosynthesis.

The identity of excipients included in the final formulation is verified by a suitable analytical method, unless they are licensed. Specifications are adapted to the level of purity required to ensure a quality suitable for a component of a pharmaceutical for injection, especially bioburden and bacterial endotoxin content.

Some radionuclides cannot be systematically evaluated by analysis before use in the radiosynthesis process.
The suitability for the intended purpose is established each time a new batch of the target material is used or a modification of the radionuclide preparation process takes place.

For chemical precursors, (i) identity is verified by a suitable analytical method, (ii) suitability for radiosynthesis is verified by performing a complete radiosynthesis with a final radiopharmaceutical product complying with all its specifications (test synthesis), and (iii) specifications are verified by evaluation of the certificate of analysis provided by the manufacturer, completed if necessary by specific tests.

3-9-2 Radiopharmaceuticals

Extemporaneously prepared radiopharmaceuticals comply with the general monograph *Radiopharmaceutical preparations (0125)* and with individual monographs where available. Moreover, other applicable general monographs and general texts also apply, especially *Pharmaceutical preparations (2619)*, *5.1.1. Methods of preparation of sterile products* and *5.4. Residual solvents.*

Where no individual monograph or authorised summary of product characteristics exists, specifications and corresponding test methods need to be established for each radiopharmaceutical. Table 5.19.-1 provides examples for determining the suitable analytical parameters and methods. Details on the measurement of radioactivity in test methods can be found in general chapter *2.2.66. Detection and measurement of radioactivity.* For each scheduled test, it is stated whether the result has to be available before release for use of the radiopharmaceutical. When a test is delayed until after release for use, this must be justified and a maximum period of delay for performing the test is established.

www.webofpharma.com

Table 5.19.-1. – *Examples of analytical parameters and methods for release of an extemporaneously prepared radiopharmaceutical*

Test or parameter	Equipment and/or method
Characters, appearance	Visual inspection
Identity of radionuclide	Half-life determination; alpha spectrometry; beta spectrometry; gamma-ray spectrometry
Radiochemical identity	Liquid chromatography, thin-layer chromatography
Radiochemical purity	Liquid chromatography, thin-layer chromatography
Chemical purity	Liquid chromatography, thin-layer chromatography
Radionuclidic purity	Half-life determination; gamma-ray spectrometry, alpha spectrometry, beta spectrometry
Residual solvents	Gas chromatography
Pharmaceutical or physiological parameters	pH, osmolality
Microbiological contamination	Bacterial endotoxins, sterility
Radioactivity content, concentration	Ionisation chamber
Specific radioactivity	Liquid chromatography, ionisation chamber
Enantiomeric purity	Chiral chromatography

3-10 PACKAGING

The primary packaging material is compatible with the preparation.

3-11 LABELLING

Where a radiopharmaceutical is prepared and used on the same site, the labelling of the primary packaging of the radiopharmaceutical indicates the identity and ensures traceability. It complies with the relevant national and European legislation.

The label typically states:

— the name of the preparation/active substance and/or its reference;
— an unequivocal reference to the preparation (batch number or date of the EPR);
— where applicable, a serial number for the dispensed unit (where several units are dispensed);
— the international symbol for radiation (trefoil).

Where applicable, the shielding labelling contains a reference to the patient (identification number or name).

For liquid and gaseous preparations, the total radioactivity in the container or the radioactive concentration per millilitre at a stated date and measurement time, and the volume of liquid in the container are stated on the shielding labelling.

For solid preparations (such as capsules), the total radioactivity at a stated date and, if necessary, measurement time are stated.

The labelling can be adapted in certain cases where, due to the extremely short half-life (i.e. less than 10 min) of the product, the preparation is used before all of the information is available.

In addition, the label on the shielding or on the outer package states:

— where applicable, the name of any excipients;
— the name of the manufacturer (site where the preparation was made);
— the route of administration;
— the period of validity or the expiry date;
— where applicable, any special storage conditions.

3-12 RELEASE

The decision to release a radiopharmaceutical as suitable for administration is dependent on the conformance of the analytical results to the specifications, and to the process data related to its preparation, especially in-process controls and monitoring (e.g. particle, microbial, environmental). However, due to the short-lived nature of radiopharmaceuticals, not all quality parameters of the preparation can be known at the time of release for administration. The list of analytical tests to be performed before release for administration is established according to section 3-9-2. Release for administration follows a written procedure indicating all relevant data (preparation, quality control, assessment of deviations, etc.) required. This procedure is based on a risk assessment. Retrospective examination of analytical results is acceptable in cases where the test results can technically not be obtained before administration of the radiopharmaceutical and is based on a risk assessment. The review and the release of the preparation before administration by the responsible person is confirmed in writing in the batch documentation.

A written procedure also describes the actions to be taken by the responsible person in case unsatisfactory test results are obtained after the preparation has been released (recall or provision of information to users of the preparation, depending on the time of discovery).

The final review and final release of the preparation by the responsible person is confirmed in writing in the batch documentation.

3-13 RETENTION SAMPLES

In the case of preparations without a marketing authorisation, retention samples are kept for a period of 1 month from the time all testing is completed or 1 month after expiry of the preparation, whichever is the longer. In the case of single vial dispensing, retention samples may not be available; this is carefully considered in any risk assessment. Where technically possible, the same approach is applied to chemical precursors and starting materials. No retention samples are needed for preparations of radiolabelled blood cells.

3-14 PREPARATION OF RADIOLABELLED BLOOD CELLS

During cell manipulation and radiolabelling, it is necessary to maintain both cell viability and sterility. Operator protection is of paramount importance, and operator exposure to biological and radiation hazards is avoided.

3-14-1 Collection of blood cells and cellular components for radiolabelling and reinjection into the original donor/patient

Blood cells and cellular components are collected in such a way as to preserve their function (use of a wide-bore needle, use of a syringe pre-coated with an appropriate anticoagulant, avoiding excessive centrifugation). The containers are suitably labelled with the patient's information in order to prevent mix-up. Quality requirements for all substances used in the separation of the cells are stated in the respective individual monographs, if available. The general monograph *Substances for pharmaceutical use (2034)* applies, whether or not an individual monograph is available. Further precautions may be necessary where the use of heterologous cells is required, as provided in respective regulations.

A centrifuge, constructed to ensure containment in case of spills and/or breakage (with closed buckets), is required for

www.webofpharma.com

blood-cell component separations. The equipment used in the labelling of cells is only used for one procedure (one patient) at a time, and single-use utensils are the preferred choice. The processing of samples from different patients is separated by a suitable period of time, and includes a cleaning/disinfection process for utensils and equipment that ensures the destruction of blood-borne pathogens and viruses.

3-14-2 Radiolabelling of the cells

Precautions are taken to prevent cross-contamination, cross-infection or mix-up of blood, and the introduction of microbial contamination. Radiolabelling conditions do not impair the integrity and/or viability of the cells. As terminal sterilisation is not possible, radiolabelling of cells is considered as an aseptic preparation (see section 3-8).

3-14-3 Quality control

Identification, calculation of the labelling yield and absence of aggregation or clumping of cells is assessed to verify the suitability of radiolabelled cells before release and reinjection/administration. At regular time intervals, testing for cell viability/integrity is performed.

Validation of the preparation of radiolabelled blood cells includes testing of cell viability, morphology or function depending on the cell type. Any changes to the procedure for preparation of radiolabelled cells is validated.

GLOSSARY

Automated module for synthesis and/or dispensing

Electromechanical device controlled by software to automatically perform a sequence of operations needed for radiolabelling, purification, formulation, dispensing and/or sterilisation of a radiopharmaceutical.

Cassette

Single use production hardware consisting of a pre-assembled network of containers, valves and syringes, including or not the starting material set, intended to be mounted on a synthesis module in order to prepare an EPR.

Closed method for radiosynthesis

Method where a solution is never directly exposed to the environment during the radiosynthesis process, but is contained within the synthesis system (e.g. a cassette).

Closed vial dispensing

Method of dispensing, in which the solution to be filled after sterile filtration is not in direct contact with the environment and no aseptic connections are made in the system after the sterilising filter during the dispensing process.

Open method for radiosynthesis or dispensing (open vial filling)

Method where at some point during the process, a solution is directly exposed to the environment (*NOTE*: for dispensing, contact with the environment through a sterilising air filter is not considered a direct exposure).

Responsible person

Person designated as responsible for the release of a radiopharmaceutical, who meets the requirements provided by the national legislation.

Starting material

Substance used for the preparation of a medicinal product. Generators, chemicals for synthesis, ion-exchange resins, packing components and consumables are considered as starting materials.

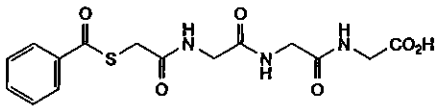
Starting material set

Set of reagents, solvents and precursors in their usable forms for the EPR. Usable forms are mostly either a weighed amount of a solid or a volumetric sample of a suitable solution. Solids and liquids are often dispensed in closed vials for storage before use. Starting material sets may be available commercially or be prepared on-site from commercial or locally synthesised chemicals and packaging materials.

Ph Eur

Betiatide for Radiopharmaceutical Preparations

(Ph. Eur. monograph 2551)



$C_{15}H_{17}N_3O_6S$ 367.4 *103725-47-9*

Ph Eur

DEFINITION

N-[2-(Benzoylsulfanyl)acetyl]glycylglycylglycine.

Content

98.0 per cent to 102.0 per cent (anhydrous substance).

CHARACTERS

Appearance

White or almost white powder.

Solubility

Practically insoluble in water, soluble in dimethylsulfoxide, very slightly soluble in anhydrous ethanol.

IDENTIFICATION

Infrared absorption spectrophotometry (*2.2.24*).

Comparison *betiatide CRS.*

TESTS

Related substances

Liquid chromatography (*2.2.29*). *Prepare the solutions immediately before use.*

Solvent mixture *acetonitrile R, water R* (50:50 *V/V*).

Test solution Dissolve 10.0 mg of the substance to be examined in 8 mL of the solvent mixture, sonicate if necessary for 10-20 s and dilute to 10.0 mL with the solvent mixture.

Reference solution (a) Dilute 1.0 mL of the test solution to 100.0 mL with the solvent mixture. Dilute 1.0 mL of this solution to 10.0 mL with the solvent mixture.

Reference solution (b) Dissolve 2 mg of *betiatide impurity D CRS* in 20 mL of the solvent mixture, using sonication if necessary, and dilute to 50 mL with the solvent mixture. Dilute 2.5 mL of the solution to 50 mL with the solvent mixture.

Reference solution (c) Dilute 1 mL of the test solution to 10 mL with reference solution (b).

Column:

— *size*: *l* = 0.25 m, Ø = 4.6 mm;

— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase:

— *mobile phase A*: *water for chromatography R, acetonitrile R* (30:70 *V/V*);

— *mobile phase B*: 0.1 per cent *V/V* solution of *trifluoroacetic acid R*;

www.webofpharma.com

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 35	10 → 85	90 → 15

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 254 nm.

Injection 10 µL of the test solution and reference solutions (a) and (c).

Relative retention with reference to betiatide (retention time = about 17 min): impurity D = about 1.1.

System suitability Reference solution (c):
— *resolution*: minimum 2.5 between the peaks due to betiatide and impurity D.

Calculation of percentage contents:
— for each impurity, use the concentration of betiatide in reference solution (a).

Limits:
— *impurity D*: maximum 0.2 per cent;
— *unspecified impurities*: for each impurity, maximum 0.20 per cent, and not more than 1 such impurity exceeds 0.10 per cent;
— *total unspecified impurities*: maximum 3.0 per cent;
— *reporting threshold*: 0.05 per cent.

Water (*2.5.12*)
Maximum 1.0 per cent, determined on 0.100 g using a mixture of equal volumes of *methanol R* and *formamide R* as solvent.

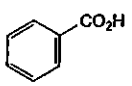
ASSAY
Dissolve 0.100 g in 50 mL of equal volumes of *anhydrous ethanol R* and *water R* by heating at 50-60 °C with constant stirring and sonicating to ensure complete dissolution. Allow to cool to room temperature. Titrate with *0.1 M sodium hydroxide*, determining the end-point potentiometrically (*2.2.20*).

1 mL of *0.1 M sodium hydroxide* is equivalent to 36.74 mg of $C_{15}H_{17}N_3O_6S$.

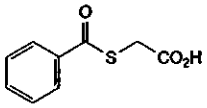
STORAGE
In an airtight container, protected from light, at a temperature of 2 °C to 8 °C.

IMPURITIES
Specified impurities *D.*

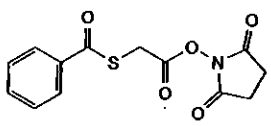
Other detectable impurities (the following substances would, if present at a sufficient level, be detected by one or other of the tests in the monograph. They are limited by the general acceptance criterion for other/unspecified impurities. It is therefore not necessary to identify these impurities for demonstration of compliance): *A, B, C, E, F.*



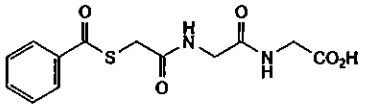
A. benzoic acid,



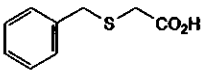
B. (benzoylsulfanyl)acetic acid,



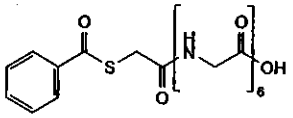
C. 2,5-dioxopyrrolidin-1-yl 2-(benzoylsulfanyl)acetate,



D. *N*-[2-(benzoylsulfanyl)acetyl]glycylglycine,



E. (benzylsulfanyl)acetic acid,



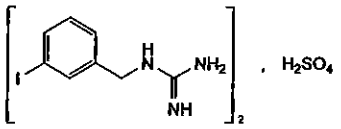
F. *N*-[2-(benzoylsulfanyl)acetyl]hexaglycine.

Ph Eur

Iobenguane Sulfate for Radiopharmaceutical Preparations

Iobenguane Sulphate for Radiopharmaceutical Preparations

(Ph. Eur. monograph 2351)



$C_{16}H_{22}I_2N_6O_4S$ 648 *87862-25-7*

Ph Eur

DEFINITION
Bis[[(3-iodophenyl)methyl]guanidine] sulfate.

Content
98.0 per cent to 102.0 per cent (dried substance).

CHARACTERS
Appearance
White or almost white crystals.

IDENTIFICATION
A. Infrared absorption spectrophotometry (*2.2.24*).

Comparison *iobenguane sulfate CRS.*

B. Dissolve about 10 mg in 1 mL of *water R* with gentle heating. The solution gives reaction (a) of sulfates (*2.3.1*).

TESTS
Impurity A
Liquid chromatography (*2.2.29*). *Prepare the solutions and the mobile phase immediately before use.*

Test solution Dissolve 10.0 mg of the substance to be examined in 1 mL of the mobile phase and dilute to 5.0 mL with the mobile phase.

Reference solution (a) Dissolve 10.0 mg of *iobenguane sulfate CRS* in 1 mL of the mobile phase and dilute to 5.0 mL with the mobile phase.

Reference solution (b) Dissolve 23.1 mg of *3-iodobenzylammonium chloride R* (salt of impurity A) in 1 mL of the mobile phase and dilute to 10.0 mL with the mobile phase.

Reference solution (c) Mix 1 mL of reference solution (a) and 1 mL of reference solution (b).

Reference solution (d) Dilute 0.1 mL of reference solution (b) to 10.0 mL with the mobile phase.

www.webofpharma.com

Column:
— *size*: *l* = 0.25 m, Ø = 4.0 mm;
— *stationary phase*: *silica gel for chromatography R* (5 µm);
— *temperature*: maintain at a constant temperature between 20 °C and 30 °C.

Mobile phase Mix 40 mL of an 80 g/L solution of *ammonium nitrate R*, 80 mL of *dilute ammonia R2* and 1080 mL of *methanol R*.

Flow rate 1 mL/min.

Detection Spectrophotometer at 254 nm.

Injection 20 µL of the test solution and reference solutions (c) and (d).

Run time 15 min.

Relative retention With reference to iobenguane (retention time = about 7 min): impurity A = about 0.2.

System suitability Reference solution (c):
— *resolution*: minimum 4.0 between the peaks due to impurity A and iobenguane.

Limit:
— *impurity A*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (d) (1.0 per cent).

Loss on drying (*2.2.32*)
Maximum 3.0 per cent, determined on 0.100 g by drying in an oven at 105 °C.

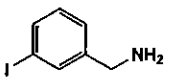
ASSAY
Liquid chromatography (*2.2.29*) as described in the test for related substances with the following modification.

Injection Test solution and reference solution (a).

Calculate the percentage content of $C_{16}H_{22}I_2N_6O_4S$ from the declared content of *iobenguane sulfate CRS*.

STORAGE
Protected from light, at a temperature below 25 °C.

IMPURITIES
Specified impurities *A*.

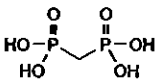


A. 1-(3-iodophenyl)methanamine.

Ph Eur

Medronic Acid for Radiopharmaceutical Preparations

(Ph. Eur. monograph 2350)



$CH_6O_6P_2$ 176.0 *1984-15-2*

Action and use
Bisphosphonate; used for bone scanning.

Ph Eur

DEFINITION
Methylenediphosphonic acid.

Content
99.0 per cent to 101.0 per cent (dried substance).

CHARACTERS
Appearance
White or almost white, amorphous or crystalline, hygroscopic powder.

Solubility
Very soluble in water, very slightly soluble in anhydrous ethanol, practically insoluble in methylene chloride.

IDENTIFICATION
First identification: A.

Second identification: B.

A. Nuclear magnetic resonance spectrometry (*2.2.33*).

Preparation 100 g/L solution in *deuterium oxide R*.

Comparison 100 g/L solution of *medronic acid CRS* in *deuterium oxide R*.

Results The ^{1}H NMR spectrum obtained is qualitatively similar to the ^{1}H NMR spectrum obtained with *medronic acid CRS*.

B. Infrared absorption spectrophotometry (*2.2.24*).

Comparison *medronic acid CRS*.

TESTS
Impurities A and B
Nuclear magnetic resonance spectrometry (*2.2.33*).

Test solution To 1.0 g of the substance to be examined add 10 mL of *deuterated chloroform R*. Stir for 1 hour. Pass the resulting solution through a sintered-glass filter to remove the precipitate containing medronic acid. Evaporate the filtrate to about 0.5 mL.

Reference solution (a) Mix 10 µL of *medronic acid impurity A CRS* with 1.0 mL of *deuterated chloroform R*.

Reference solution (b) Mix 10 µL of *medronic acid impurity B CRS* with 1.0 mL of *deuterated chloroform R*.

Reference solution (c) After recording the NMR spectrum of the test solution, add 10 µL of *medronic acid impurity A CRS* and 10 µL of *medronic acid impurity B CRS* to the test solution.

Apparatus NMR spectrometer operating at minimum 250 MHz.

Record the ^{1}H NMR spectra of the test solution and the reference solutions, if necessary using *tetramethylsilane R* as a chemical shift internal reference compound.

Position of the signals Deuterated chloroform = about 7.3 ppm; impurity A = about 4.4 ppm and 1.3 ppm; impurity B = about 4.7 ppm, 2.4 ppm and 1.3 ppm.

System suitability:
— the positions of the signals due to impurities A and B in the spectrum obtained with reference solution (c) do not differ significantly from those in the spectra obtained with reference solutions (a) and (b).

Limits:
— *integration*: integrate the multiplet at 4.4 ppm due to impurity A and the multiplet at 2.4 ppm due to impurity B in the spectra obtained with the test solution and reference solution (c) to obtain the areas of the peaks used in the comparison of impurity contents;
— *impurities A, B*: for each impurity, not more than 0.5 times the area of the corresponding peak in the spectrum obtained with reference solution (c) (1 per cent).

Phosphates (*2.4.11*)
Maximum 1.0 per cent.

Dissolve 0.100 g in 10 mL of *water R* and dilute to 100.0 mL with the same solvent. Dilute 1.0 mL of this solution to 100.0 mL with *water R*.

www.webofpharma.com

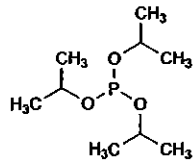
Loss on drying (*2.2.32*)
Maximum 0.5 per cent, determined on 0.500 g by drying in an oven at 105 °C.

ASSAY
Dissolve 75 mg in *water R* and dilute to 50 mL with the same solvent. Titrate with *0.1 M sodium hydroxide*, using 0.1 mL of *bromocresol green solution R* as indicator.

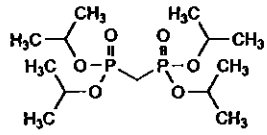
1 mL of *0.1 M sodium hydroxide* is equivalent to 8.80 mg of $CH_6O_6P_2$.

STORAGE
In an airtight container, protected from light.

IMPURITIES
Specified impurities *A, B.*



A. tris[(propan-2-yl)oxy]phosphane,

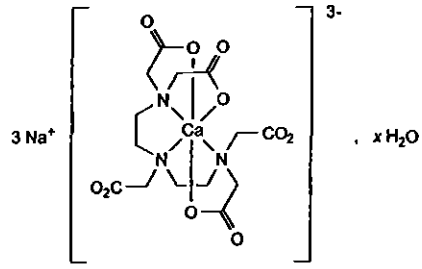


B. tetrakis(propan-2-yl) methylenediphosphonate.

Ph Eur

Pentetate Sodium Calcium for Radiopharmaceutical Preparations

(Ph. Eur. monograph 2353)



$C_{14}H_{18}CaN_3Na_3O_{10},xH_2O$ 497.4
(anhydrous substance)

Ph Eur

DEFINITION
Trisodium [1,1′,1″,1‴-[[(carboxylatomethyl)imino]bis (ethylenenitrilo)]tetraacetato]calciate(3-).

It is a starting material for the preparation of technetium (^{99m}Tc) pentetate injection.

Content
98.0 per cent to 102.0 per cent (anhydrous substance).

It contains a variable quantity of water.

CHARACTERS
Appearance
White or almost white, hygroscopic powder or crystals.

Solubility
Freely soluble in water, practically insoluble in ethanol (96 per cent).

IDENTIFICATION
A. Infrared absorption spectrophotometry (*2.2.24*).

Comparison *pentetate sodium calcium CRS.*

B. Ignite. The residue gives reaction (b) of calcium (*2.3.1*).

C. The substance to be examined gives reaction (a) of sodium (*2.3.1*).

TESTS
Solution S
Dissolve 5.0 g in *carbon dioxide-free water R* and dilute to 25.0 mL with the same solvent.

Appearance of solution
Solution S is clear (*2.2.1*) and colourless (*2.2.2, Method II*).

pH (*2.2.3*)
8.0 to 9.5 for solution S.

Impurity A
Liquid chromatography (*2.2.29*). *Carry out the test protected from light.*

Solvent mixture Dissolve 10 g of *ferric sulfate pentahydrate R* in 20 mL of *0.5 M sulfuric acid* and add 780 mL of *water R*. Adjust to pH 2.0 with *1 M sodium hydroxide* and dilute to 1000 mL with *water R*.

Test solution Dissolve 0.100 g of the substance to be examined in the solvent mixture and dilute to 25.0 mL with the solvent mixture.

Reference solution (a) Dissolve 0.100 g of *sodium calcium edetate R* in the solvent mixture and dilute to 25.0 mL with the solvent mixture.

Reference solution (b) Dissolve 40.0 mg of *nitrilotriacetic acid R* (impurity A) in the solvent mixture and dilute to 100.0 mL with the solvent mixture. To 10.0 mL of the solution add 1 mL of reference solution (a) and dilute to 100.0 mL with the solvent mixture. Dilute 1.0 mL of this solution to 10.0 mL with the solvent mixture.

Column:
— *size*: l = 0.10 m, Ø = 4.6 mm;
— *stationary phase*: spherical *graphitised carbon for chromatography R1* (5 µm) with a specific surface area of 120 m^2/g and a pore size of 25 nm.

Mobile phase Dissolve 50 mg of *ferric sulfate pentahydrate R* in 50 mL of *0.5 M sulfuric acid* and add 750 mL of *water R*; adjust to pH 1.5 with *0.5 M sulfuric acid* or *1 M sodium hydroxide*, add 20 mL of *ethylene glycol R* and dilute to 1000 mL with *water R*.

Flow rate 1 mL/min.

Detection Spectrophotometer at 273 nm.

Injection 20 µL of the test solution and reference solution (b); filter the solutions and inject immediately.

Run time 4 times the retention time of the iron complex of impurity A.

Retention time Iron complex of impurity A = about 5 min; iron complex of edetic acid = about 10 min; the iron complex of pentetic acid elutes with the void volume.

System suitability Reference solution (b):
— *resolution*: minimum 7 between the peaks due to the iron complex of impurity A and the iron complex of edetic acid;
— *signal-to-noise ratio*: minimum 50 for the peak due to the iron complex of impurity A.

www.webofpharma.com

Limit:
— *impurity A*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (b) (0.1 per cent).

Impurity B
Maximum 1.0 per cent.

Dissolve 5.0 g of the substance to be examined in 250 mL of *water R*. Add 10 mL of *ammonium chloride buffer solution pH 10.0 R* and 50 mg of *mordant black 11 triturate R*. Not more than 1.3 mL of 0.1 M magnesium chloride is required to change the colour of the indicator to violet.

Chlorides
Maximum 0.1 per cent.

Dissolve 0.7 g in *water R* and dilute to 20 mL with the same solvent. Add 30 mL of *dilute nitric acid R*, allow to stand for 30 min and filter. Dilute 10 mL of the filtrate to 50 mL with *water R*. Use this solution as the test solution. Prepare the reference solution using 0.40 mL of *0.01 M hydrochloric acid*, add 6 mL of *dilute nitric acid R* and dilute to 50 mL with *water R*. Filter both solutions if necessary. Add 1 mL of *silver nitrate solution R2* to the test solution and the reference solution. Mix and allow to stand for 5 min protected from light. Any opalescence in the test solution is not more intense than that in the reference solution.

Iron (*2.4.9*)
Maximum 20 ppm.

Dilute 2.5 mL of solution S to 10 mL with *water R*. Add 0.25 g of *calcium chloride R* to the test solution and the standard before the addition of the *thioglycollic acid R*.

Water (*2.5.12*)
Maximum 15.0 per cent, determined on 0.100 g.

ASSAY

Dissolve 0.100 g in *water R* and dilute to 50.0 mL with the same solvent. To 25.0 mL of this solution add 80 mL of *water R* and adjust to pH 2.3 with *dilute nitric acid R*. Titrate with *0.01 M bismuth nitrate* using 0.1 mL of a 1 g/L solution of *xylenol orange R* as indicator. The colour of the solution changes from yellow to red.

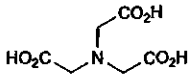
1 mL of *0.01 M bismuth nitrate* is equivalent to 4.974 mg of $C_{14}H_{18}CaN_3Na_3O_{10}$.

STORAGE

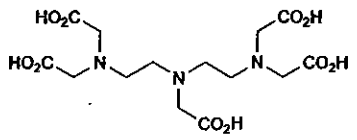
In an airtight container, protected from light.

IMPURITIES

Specified impurities *A, B.*



A. nitrilotriacetic acid,

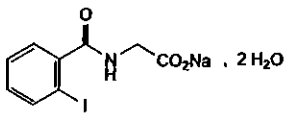


B. [[(carboxymethyl)imino]bis(ethylenenitrilo)]tetraacetic acid (pentetic acid).

Ph Eur

Sodium Iodohippurate Dihydrate for Radiopharmaceutical Preparations

(Ph. Eur. monograph 2352)



$C_9H_7INNaO_3,2H_2O$ 363.1 *5990-94-3*

Ph Eur

DEFINITION

Sodium (2-iodobenzamido)acetate dihydrate.

Content
99.0 per cent to 101.0 per cent (anhydrous substance).

CHARACTERS

Appearance
White or almost white, crystalline powder.

Solubility
Soluble in water and in ethanol (96 per cent), practically insoluble in methylene chloride.

IDENTIFICATION

A. Infrared absorption spectrophotometry (*2.2.24*).
Comparison *sodium iodohippurate CRS.*

B. It gives reaction (b) of sodium (*2.3.1*).

TESTS

Related substances
Liquid chromatography (*2.2.29*).

Test solution Dissolve 0.100 g of the substance to be examined in the mobile phase and dilute to 10.0 mL with the mobile phase.

Reference solution (a) Dilute 1.0 mL of the test solution to 100.0 mL with the mobile phase. Dilute 1.0 mL of this solution to 10.0 mL with the mobile phase.

Reference solution (b) Dissolve 10 mg of *2-iodobenzoic acid R* (impurity A) in *methanol R* and dilute to 100.0 mL with the same solvent.

Reference solution (c) Dissolve 10 mg of *benzoic acid R* in the mobile phase, add 1 mL of the test solution and dilute to 100 mL with the mobile phase.

Column:
— *size*: *l* = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped polar-embedded octadecylsilyl amorphous organosilica polymer R* (5 µm).

Mobile phase *acetic acid R, methanol R, water R* (1:50:50 *V/V/V*).

Flow rate 1 mL/min.

Detection Spectrophotometer at 230 nm.

Injection 20 µL.

Run time 7 times the retention time of 2-iodohippuric acid.

Identification of impurities Use the chromatogram obtained with reference solution (b) to identify the peak due to impurity A.

Relative retention With reference to 2-iodohippuric acid (retention time = about 4.5 min): benzoic acid = about 1.6; impurity A = about 2.1.

www.webofpharma.com

System suitability Reference solution (c):
— *resolution*: minimum 5.0 between the peaks due to 2-iodohippuric acid and benzoic acid.

Limits:
— *impurity A*: not more than 5 times the area of the principal peak in the chromatogram obtained with reference solution (a) (0.5 per cent);
— *unspecified impurities*: for each impurity, not more than the area of the principal peak in the chromatogram obtained with reference solution (a) (0.10 per cent);
— *total*: not more than 5 times the area of the principal peak in the chromatogram obtained with reference solution (a) (0.5 per cent);
— *disregard limit*: 0.5 times the area of the principal peak in the chromatogram obtained with reference solution (a) (0.05 per cent).

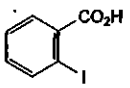
Water (*2.5.12*)
8.0 per cent to 12.0 per cent, determined on 0.100 g.

ASSAY
Dissolve 0.250 g in 20 mL of *glacial acetic acid R*. Titrate with *0.1 M perchloric acid*, determining the end-point potentiometrically (*2.2.20*).

1 mL of *0.1 M perchloric acid* is equivalent to 32.71 mg of $C_9H_7INNaO_3$.

STORAGE
Protected from light.

IMPURITIES
Specified impurities *A*.

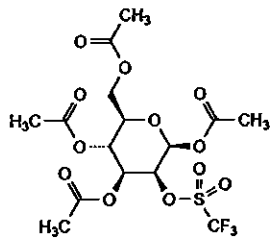


A. 2-iodobenzoic acid.

Ph Eur

Tetra-*O*-Acetyl-Mannose Triflate for Radiopharmaceutical Preparations

(Ph. Eur. monograph 2294)



$C_{15}H_{19}F_3O_{12}S$ 480.4 *92051-23-5*

Ph Eur

DEFINITION
1,3,4,6-Tetra-*O*-acetyl-2-*O*-trifluoromethanesulfonyl-β-D-mannopyranose.

Content
97.0 per cent to 102.0 per cent (dried substance).

CHARACTERS

Appearance
White or almost white, crystalline, hygroscopic powder.

Solubility
Practically insoluble in water, very soluble in acetonitrile, freely soluble in methylene chloride, slightly soluble in ethanol (96 per cent).

IDENTIFICATION
Infrared absorption spectrophotometry (*2.2.24*).
Comparison *tetra-O-acetyl-mannose triflate CRS*.

TESTS

Specific optical rotation (*2.2.7*)
−12.0 to −16.0 (dried substance), measured at 20 °C.
Dissolve 0.250 g in *acetonitrile R* and dilute to 10.0 mL with the same solvent.

Impurity B
^{19}F Nuclear magnetic resonance spectrometry (*2.2.33*).
Prepare the solutions immediately before use.

Test solution Dissolve 20.0 mg of the substance to be examined in *deuterated acetonitrile R* and dilute to 1.0 mL with the same solvent.

Reference solution (a) Dissolve 20.0 mg of *tetra-O-acetyl-mannose triflate CRS* in *deuterated acetonitrile R* and dilute to 1.0 mL with the same solvent.

Reference solution (b) Dissolve 4.0 mg of *lithium trifluoromethanesulfonate R* (lithium salt of impurity B) in *deuterated acetonitrile R* and dilute to 1.0 mL with the same solvent.

Reference solution (c) Mix 1.0 mL of reference solution (a) and 10 µL of reference solution (b).

Limit The peak area identified in the spectrum obtained with the test solution at about −78 ppm is smaller than the peak area identified in the spectrum obtained with reference solution (c) at the same chemical shift (0.2 per cent).

Related substances
Liquid chromatography (*2.2.29*). *Prepare the solutions immediately before use.*

Test solution (a) Dissolve 0.200 g of the substance to be examined in *acetonitrile R* and dilute to 2.0 mL with the same solvent.

Test solution (b) Dissolve 10.0 mg of the substance to be examined in *acetonitrile R* and dilute to 5.0 mL with the same solvent.

Reference solution (a) Dissolve 10.0 mg of *tetra-O-acetyl-mannose triflate CRS* in *acetonitrile R* and dilute to 5.0 mL with the same solvent.

Reference solution (b) Dilute 1.0 mL of test solution (a) to 10.0 mL with *acetonitrile R*. Dilute 1.0 mL of this solution to 100.0 mL with *acetonitrile R*.

Reference solution (c) Dissolve 10 mg of *1,3,4,6-tetra-O-acetyl-β-D-mannopyranose R* (impurity A) in 5 mL of *acetonitrile R*. Mix 1 mL of this solution and 1 mL of reference solution (a).

Column:
— *size*: *l* = 0.25 m, Ø = 4.0 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm);
— *temperature*: 25 °C.

Mobile phase:
— *mobile phase A*: *water R*;
— *mobile phase B*: *acetonitrile R1*;

www.webofpharma.com

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 1	80	20
1 - 20	80 → 55	20 → 45
20 - 35	55	45
35 - 45	55 → 0	45 → 100
45 - 50	0	100

Flow rate 1 mL/min.

Detection Spectrophotometer at 220 nm.

Injection 20 µL of test solution (a) and reference solutions (b) and (c).

Relative retention With reference to tetra-*O*-acetyl-mannose triflate (retention time = about 29 min): impurity A = about 0.2.

System suitability Reference solution (c):
— *resolution*: minimum 5.0 between the peaks due to impurity A and tetra-*O*-acetyl-mannose triflate.

Limits:
— *impurity A*: not more than twice the area of the principal peak in the chromatogram obtained with reference solution (b) (0.2 per cent);
— *any other impurity*: for each impurity, not more than the area of the principal peak in the chromatogram obtained with reference solution (b) (0.10 per cent);
— *total*: not more than 5 times the area of the principal peak in the chromatogram obtained with reference solution (b) (0.5 per cent);
— *disregard limit*: 0.5 times the area of the principal peak in the chromatogram obtained with reference solution (b) (0.05 per cent).

Loss on drying
Maximum 0.6 per cent, determined on 25 mg by thermogravimetry (*2.2.34*). Heat to 80 °C at a rate of 2.5 °C/min.

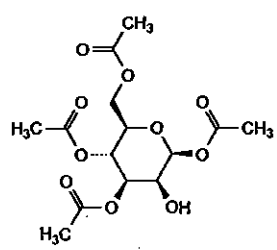
ASSAY
Liquid chromatography (*2.2.29*) as described in the test for related substances with the following modification.

Injection Test solution (b) and reference solution (a).

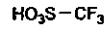
Calculate the percentage content of $C_{15}H_{19}F_3O_{12}S$ from the declared content of *tetra-O-acetyl-mannose triflate CRS*.

STORAGE
In an airtight container, protected from light, at a temperature of 2 °C to 8 °C.

IMPURITIES
Specified impurities *A, B.*



A. 1,3,4,6-tetra-*O*-acetyl-β-D-mannopyranose,



B. trifluoromethanesulfonic acid.

Ph Eur

Iodinated (^{125}I) Albumin Injection

(Human Albumin Injection Iodinated (^{125}I), Ph. Eur. monograph 1922)

Ph Eur

DEFINITION
Sterile, endotoxin-free solution of human albumin labelled with iodine-125. It may contain a suitable buffer and an antimicrobial preservative. The human albumin used complies with the requirements of the monograph on *Human albumin solution (0255)*.

Content
90 per cent to 110 per cent of the declared iodine-125 radioactivity at the date stated on the label.

Purity:
— minimum of 99.0 per cent of the total radioactivity corresponds to iodine-125,
— minimum of 80 per cent of the total radioactivity is associated with the albumin fractions II to V,
— maximum of 5 per cent of the total radioactivity corresponds to unbound iodide.

Content of albumin: 95 per cent to 105 per cent of the declared albumin content stated on the label.

CHARACTERS
Appearance
Clear, colourless to yellowish solution.

Half-life and nature of radiation of Iodine-125
See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION
A. Gamma-ray and X-ray spectrometry.

Comparison Standardised iodine-125 solution, or by using a calibrated instrument. Standardised iodine-125 solutions and/or standardisation services are available from the competent authority.

Results The spectrum obtained with the preparation to be examined does not differ significantly from that obtained with a standardised iodine-125 solution, apart from any differences attributable to the presence of iodine-126. The most prominent photon has an energy of 0.027 MeV, corresponding to the characteristic X-ray of tellurium, gamma photons of an energy of 0.035 MeV are also present. Iodine-126 has a half-life of 13.11 days and its most prominent gamma photons have energies of 0.388 MeV and 0.666 MeV.

B. Examine by a suitable immunoelectrophoresis technique (*2.7.1*). Using antiserum to normal human serum, compare normal human serum and the preparation to be examined, both diluted if necessary. The main component of the preparation to be examined corresponds to the main component of the normal human serum. The diluted solution may show the presence of small quantities of other plasma proteins.

TESTS
pH (*2.2.3*)
5.0 to 9.0.

Albumin
Reference solution Dilute *human albumin solution R* with a 9 g/L solution of *sodium chloride R* to a concentration of 5 mg of albumin per millilitre.

To 1.0 mL of the preparation to be examined and to 1.0 mL of the reference solution add 4.0 mL of *biuret reagent R* and

www.webofpharma.com

mix. After exactly 30 min, measure the absorbance (*2.2.25*) of each solution at 540 nm, using as the compensation liquid a 9 g/L solution of *sodium chloride R* treated in the same manner. From the absorbances measured, calculate the content of albumin in the injection to be examined in milligrams per millilitre.

Sterility
It complies with the test for sterility prescribed in the monograph on *Radiopharmaceutical preparations (0125)*.

Bacterial endotoxins (*2.6.14*)
Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres.

RADIONUCLIDIC PURITY

Iodine-125
Minimum 99.0 per cent of the total radioactivity.

Gamma-ray and X-ray spectroscopy.

Comparison Standardised solution of iodine-125.

Determine the relative amounts of iodine-125 and iodine-126 present.

RADIOCHEMICAL PURITY

Iodine-125 in albumin fractions II to V, iodine-125 corresponding to unbound iodide
Size-exclusion chromatography (*2.2.30*).

Test solution Mix 0.25 mL of the preparation to be examined with 0.25 mL of the mobile phase. Use immediately after mixing.

Reference solution *Human albumin solution R* or another appropriate human albumin standard diluted with the mobile phase to a suitable albumin concentration.

Column:
— *size*: *l* = 0.6 m, Ø = 7.5 mm,
— *stationary phase*: *silica gel for size-exclusion chromatography R*,
— *temperature*: 25 °C.

Mobile phase Dissolve 11.24 g of *potassium dihydrogen phosphate R*, 42.0 g of *disodium hydrogen phosphate dodecahydrate R*, 11.70 g of *sodium chloride R* in 2000 mL of *water R*.

Flow rate 0.6 mL/min.

Detection Spectrophotometer at 280 nm and radioactivity detector set for iodine-125 connected in series.

Injection Loop injector.

Run time 85 min.

Retention times:

Peak No.	Fraction	Description of the compound	Retention time (min)
1	I	High molecular mass compound	18 - 20
2	II	Poly III albumin	23 - 24
3	III	Poly II albumin	25 - 26
4	IV	Poly I albumin	28
5	V	Human serum albumin	29 - 31
6	VI	Iodide	43 - 45

The main peak in the chromatogram obtained with the reference solution corresponds to fraction V.

Limits:
— *radioactivity in fractions II to V*: minimum 80 per cent of the total radioactivity applied to the column,
— *iodine-125 in fraction VI*: maximum 5 per cent of the total radioactivity.

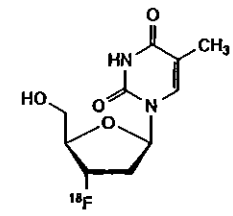
RADIOACTIVITY
Measure the radioactivity using suitable equipment by comparison with a standardised iodine-125 solution or by measurement with a calibrated instrument.

LABELLING
The label states:
— the amount of albumin,
— the maximum volume to be injected.

Ph Eur

Alovudine (^{18}F) Injection

(Ph. Eur. monograph 2460)



$C_{10}H_{13}{}^{18}FN_2O_4$ 243.2

Ph Eur

DEFINITION
Sterile solution containing 1-[(2*R*,4*S*,5*R*)-4-[^{18}F]fluoro-5-(hydroxymethyl)tetrahydrofuran-2-yl]-5-methylpyrimidine-2,4(1*H*,3*H*)-dione (3′-deoxy-3′-[^{18}F]fluorothymidine, [^{18}F]fluorodeoxythymidine, [^{18}F]FLT). It may contain a suitable buffer.

Content
— *fluorine-18*: 90 per cent to 110 per cent of the declared fluorine-18 radioactivity at the date and time stated on the label;
— *alovudine*: maximum 0.1 mg per maximum recommended dose in millilitres.

CHARACTERS
Appearance
Clear, colourless or slightly yellow solution.

Half-life and nature of radiation of fluorine-18
See general chapter *5.7. Table of physical characteristics of radionuclides*.

IDENTIFICATION
A. Gamma-ray spectrometry.

Result The principal gamma photons have an energy of 0.511 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed.

B. Determine the approximate half-life by no fewer than 3 measurements of the activity of a sample in the same geometrical conditions within a suitable period of time (for example, 30 min).

Result 105 min to 115 min.

C. Examine the chromatograms obtained in the test for [^{18}F] alovudine under radiochemical purity (see Tests).

Result The principal peak in the radiochromatogram obtained with the test solution is similar in retention time to the principal peak in the chromatogram obtained with reference solution (a).

www.webofpharma.com

TESTS

pH

4.5 to 8.5, using a *pH indicator strip R*.

Impurity A

Spot test.

Test solution To 100 µL of the preparation to be examined add 400 µL of *water R* and mix.

Reference solution (a) *water R*.

Reference solution (b) Dissolve 11.0 mg of *aminopolyether R* (impurity A) in *water R* and dilute to 25.0 mL with the same solvent. Dilute 1.0 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Plate *TLC silica gel plate for aminopolyether test R*.

Application 2.5 µL; as an additional spot, apply 2.5 µL of the test solution and then 2.5 µL of reference solution (b) at the same place.

Detection Visually compare the spots 1 min after application.

System suitability:

— the spot due to the application of both the test solution and reference solution (b) is similar in appearance to the spot due to reference solution (b), which is characterised by a number of concentric circles; the darker innermost circle (of intensity proportional to the concentration of impurity A) may be surrounded by a bluish-black ring, outside of which is a lighter circle surrounded by a peripheral dark edge;

— the spot due to reference solution (a) has a more diffuse inner circle, which is brownish-pink and without a distinct margin between it and the surrounding lighter zone;

— the spot due to reference solution (b) is clearly different from the spot due to reference solution (a).

Limit:

— the central portion of the spot due to the test solution is not more intense than that of the spot due to reference solution (b) (2.2 mg/*V*).

Impurity B

Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Reference solution (a) Dissolve 0.170 g of *tetrabutylammonium hydroxide R* in *water R* and dilute to 20.0 mL with the same solvent. Dilute 1.0 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Reference solution (b) Dissolve 80.0 mg of *tetrabutylammonium hydroxide R* in *water R* and dilute to 10.0 mL with the same solvent. Dilute 1.0 mL of the solution to 25.0 mL with *water R*.

Column:

— *size*: *l* = 0.1 m, Ø = 4.6 mm;

— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (3 µm).

Mobile phase 0.95 g/L solution of *toluenesulfonic acid R*, *acetonitrile R* (25:75 *V/V*).

Flow rate 0.6 mL/min.

Detection Spectrophotometer at 254 nm.

Injection 20 µL.

Run time Twice the retention time of impurity B.

Retention time Impurity B = about 3.3 min.

System suitability Reference solution (b):

— *signal-to-noise ratio*: minimum 10 for the principal peak;

— *symmetry factor*: maximum 1.8 for the principal peak.

Limit:

— *impurity B*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (a) (2.6 mg/*V*).

Alovudine and related substances

Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Reference solution (a) Dissolve 5.0 mg of *alovudine R* in *water R* and dilute to 50.0 mL with the same solvent. Dilute 1.0 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Reference solution (b) Dissolve 5.0 mg of *stavudine R* (impurity C) in *water R* and dilute to 50.0 mL with the same solvent. Dilute 1.0 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Reference solution (c) Mix 1 mL of reference solution (a) and 1 mL of reference solution (b).

Blank solution Prepare a solution containing each excipient at the concentration used in the preparation.

Column:

— *size*: *l* = 0.25 m, Ø = 4.6 mm;

— *stationary phase*: *end-capped polar-embedded octadecylsilyl amorphous organosilica polymer R* (5 µm).

Mobile phase:

— *mobile phase A*: *carbon dioxide-free water R*, protected from the atmosphere during chromatography;

— *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 10	90	10
10 - 20	90 → 5	10 → 95
20 - 30	5	95

Flow rate 1 mL/min.

Detection Spectrophotometer at 270 nm and radioactivity detector connected in series.

Injection 20 µL.

Relative retention With reference to alovudine (retention time = about 8 min): impurity C = about 0.6.

System suitability Reference solution (c) using the spectrophotometer:

— *resolution*: minimum 5.0 between the peaks due to impurity C and alovudine.

Limits In the chromatogram obtained with the spectrophotometer:

— *alovudine*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (a) (0.1 mg/*V*);

— *impurity C*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (b) (0.1 mg/*V*);

— *any other impurity*: for each impurity, not more than the area of the principal peak in the chromatogram obtained with reference solution (a) (0.1 mg/*V*);

— *total*: not more than 5 times the area of the principal peak in the chromatogram obtained with reference solution (a) (0.5 mg/*V*);

— *disregard limit*: 0.3 times the area of the principal peak in the chromatogram obtained with reference solution (a) (0.03 mg/*V*).

www.webofpharma.com

Ethanol (*2.4.24* or another suitable, validated method)
Maximum 10 per cent *V/V* and maximum 2.5 g per administration, taking the density (*2.2.5*) to be 0.790 g/mL.

Residual solvents
Limited according to the principles defined in general chapter *5.4*. The preparation may be released for use before completion of the test.

Sterility
It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*.
The preparation may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)
Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres. The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY
The preparation may be released for use before completion of test B.

Fluorine-18
Minimum 99.9 per cent of the total radioactivity.

A. Gamma-ray spectrometry.

Limit Peaks in the gamma spectrum corresponding to photons with an energy different from 0.511 MeV or 1.022 MeV represent not more than 0.1 per cent of the total radioactivity.

B. Gamma-ray spectrometry.

Determine the amount of fluorine-18 and radionuclidic impurities with a half-life longer than 2 h. For the detection and quantification of impurities, retain the preparation to be examined for at least 24 h to allow the fluorine-18 to decay to a level that permits the detection of impurities.

Result The total radioactivity due to radionuclidic impurities is not more than 0.1 per cent.

RADIOCHEMICAL PURITY

[^{18}F]Alovudine
Liquid chromatography (*2.2.29*) as described in the test for alovudine and related substances. If necessary, dilute the test solution with *water R* to obtain a radioactivity concentration suitable for the radioactivity detector.

Examine the chromatogram recorded using the radioactivity detector and locate the peak due to [^{18}F]alovudine by comparison with the chromatogram obtained with reference solution (a) using the spectrophotometer.

Limit:
— *[^{18}F]alovudine*: minimum 95 per cent of the total radioactivity due to fluorine-18.

Impurity D
Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Plate *TLC silica gel plate R.*

Mobile phase *water R, acetonitrile R* (5:95 *V/V*).

Application About 5 µL.

Development Over 2/3 of the plate.

Drying In a current of warm air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors Impurity D = about 0; [^{18}F] alovudine = about 0.7.

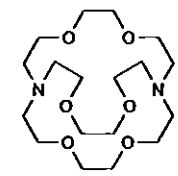
Limit:
— *impurity D*: maximum 5 per cent of the total radioactivity due to fluorine-18.

RADIOACTIVITY
Determine the radioactivity using a calibrated instrument.

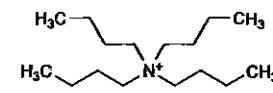
LABELLING
The label states the percentage content of ethanol in the preparation.

IMPURITIES
Specified impurities *A, B, C, D.*

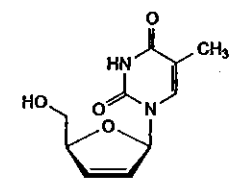
Other detectable impurities (the following substances would, if present at a sufficient level, be detected by one or other of the tests in the monograph. They are limited by the general acceptance criterion for other/unspecified impurities. It is therefore not necessary to identify these impurities for demonstration of compliance): *E, F.*



A. 4,7,13,16,21,24-hexaoxa-1,10-diazabicyclo [8.8.8]hexacosane (aminopolyether),

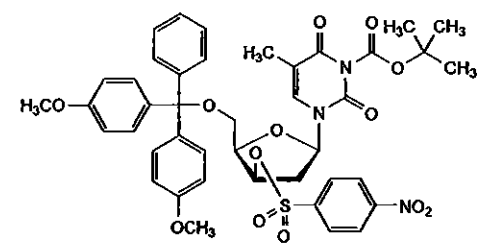


B. *N,N,N*-tributylbutan-1-aminium (tetrabutylammonium),



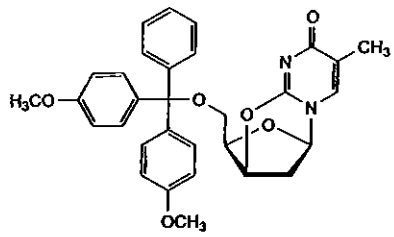
C. 1-[(2*R*,5*S*)-5-(hydroxymethyl)-2,5-dihydrofuran-2-yl]-5-methylpyrimidine-2,4(1*H*,3*H*)-dione (stavudine),

D. [^{18}F]fluoride,



E. *tert*-butyl 3-[(2*R*,4*R*,5*R*)-5-[[bis(4-methoxyphenyl) phenylmethoxy]methyl]-4-[[(4-nitrophenyl)sulfonyl]oxy] tetrahydrofuran-2-yl]-5-methyl-2,6-dioxo-3,6-dihydropyrimidine-1(2*H*)-carboxylate,

www.webofpharma.com



F. (2*R*,3*R*,5*R*)-3-[[bis(4-methoxyphenyl) phenylmethoxy]methyl]-8-methyl-2,3-dihydro-9*H*-2,5-methanopyrimido[2,1-*b*][1,5,3]dioxazepin-9-one.

Ph Eur

Ammonia (^{13}N) Injection

(Ph. Eur. monograph 1492)

Ph Eur

DEFINITION

Sterile solution of [^{13}N]ammonia for diagnostic use.

Nitrogen-13 90 per cent to 110 per cent of the declared nitrogen-13 radioactivity at the date and time stated on the label.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of nitrogen-13

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Results The only gamma photons have an energy of 0.511 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed.

B. Test A for radionuclidic purity (see Tests).

C. Examine the chromatograms obtained in the test for radiochemical purity (see Tests).

Result The principal peak in the radiochromatogram obtained with the test solution has approximately the same retention time as the principal peak in the radiochromatogram obtained with the reference solution.

TESTS

pH *(2.2.3)*

5.5 to 8.5.

Sterility

It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125).* The preparation may be released for use before completion of the test.

Bacterial endotoxins *(2.6.14)*

Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres. The preparation may be released for use before completion of the test.

Aluminium

Maximum 2 ppm. The preparation may be released for use before completion of the test.

Test solution In a test-tube about 12 mm in internal diameter, mix 1 mL of *acetate buffer solution pH 4.6 R* and 2 mL of a 1 in 20 dilution of the preparation to be examined in *water R*. Add 0.05 mL of a 10 g/L solution of *chromazurol S R*.

Reference solution Prepare at the same time and in the same manner as the test solution using 2 mL of a 1 in 20 dilution of *aluminium standard solution (2 ppm Al) R*.

After 3 min, the colour of the test solution is not more intense than that of the reference solution.

RADIONUCLIDIC PURITY

The preparation may be released for use before completion of tests A and B.

A. *Half-life.* The half-life is between 9 min and 11 min.

B. *Gamma emitting impurities*: maximum 1.0 per cent of the total radioactivity.

Gamma-ray spectrometry Retain a sample of the preparation to be examined for 2 h. Examine the gamma-ray spectrum of the decayed material for the presence of radionuclidic impurities, which should, where possible, be identified and quantified.

RADIOCHEMICAL PURITY

[^{13}N]Ammonia

Liquid chromatography *(2.2.29)*.

The preparation may be released for use before completion of the test.

Test solution The preparation to be examined.

Reference solution Dilute 1.0 mL of *dilute ammonia R2* to 10.0 mL with *water R*.

Column:

— *size*: *l* = 0.04 m, Ø = 4.0 mm;

— *stationary phase*: *cation-exchange resin R* (10 µm);

— *temperature*: constant at 20-30 °C.

Mobile phase 0.002 M nitric acid.

Flow rate 2 mL/min.

Detection Suitable radioactivity detector and conductivity detector.

System suitability The chromatogram obtained with the test solution and the radioactivity detector shows a principal peak with approximately the same retention time as the peak in the chromatogram obtained with the reference solution and the conductivity detector.

Limit:

— *[^{13}N]ammonia*: minimum 99 per cent of the total radioactivity due to nitrogen-13.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

IMPURITIES

A. $[^{13}N]O_2^-$,

B. $[^{13}N]O_3^-$,

C. $[^{18}F^-]$,

D. $H_2[^{15}O]$.

Ph Eur

www.webofpharma.com

Carbon Monoxide (^{15}O)

(Ph. Eur. monograph 1607)

Ph Eur

DEFINITION

Mixture of carbon [^{15}O]monoxide in the gaseous phase and a suitable vehicle such as *Medicinal air (1238)*, for diagnostic use.

Purity.

— minimum 99 per cent of the total radioactivity corresponds to oxygen-15,
— minimum 97 per cent of the total radioactivity corresponds to oxygen-15 in the form of carbon monoxide (CO).

PRODUCTION

RADIONUCLIDE PRODUCTION

Oxygen-15 is a radioactive isotope of oxygen which may be produced by various nuclear reactions such as proton irradiation of nitrogen-15 or deuteron irradiation of nitrogen-14.

RADIOCHEMICAL SYNTHESIS

In order to recover oxygen-15 as molecular oxygen from the nitrogen target gas, carrier oxygen is added at concentrations generally ranging from 0.2 per cent *V/V* to 1.0 per cent *V/V*. After irradiation, the target gas is usually reacted with activated charcoal at a temperature of about 950 °C. The activated charcoal is preconditioned before use by flushing an inert gas at the production flow rate at a temperature of about 950 °C for not less than 1 h. The carbon [^{15}O]monoxide obtained is purified by passage through a carbon dioxide scavenger, such as soda lime, before mixing with the vehicle.

CHARACTERS

Appearance

Colourless gas.

Half-life and nature of radiation of oxygen-15

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma spectrometry.

Results The only gamma photons have an energy of 0.511 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed.

B. Radionuclidic purity (see Tests).

C. Examine the chromatograms obtained in the test for radiochemical purity.

Results The principal peaks in the chromatogram obtained with the test gas using the radioactivity detector are similar in retention times to the principal peaks corresponding to carbon monoxide in the chromatogram obtained with reference gas (a) using the thermal conductivity detector.

TESTS

The following tests are performed on carbon [^{15}O]monoxide as described under radiochemical synthesis before mixing with the vehicle.

Carbon monoxide

Gas chromatography (*2.2.28*) as described in the test for radiochemical purity.

The concentration of carbon monoxide in the test sample is determined before administration and is used to calculate the amount of carbon monoxide to be administered to the patient.

Injection Test sample, reference gas (b).

Examine the chromatogram obtained with the thermal conductivity detector and calculate the content of carbon monoxide.

RADIONUCLIDIC PURITY

Oxygen-15

Minimum 99 per cent of the total radioactivity.

A. Gamma spectrometry.

Comparison Standardised fluorine-18 solution, or by using an instrument calibrated with the aid of such a solution. Standardised fluorine-18 solutions and/or standardisation services are available from the competent authority.

Results The spectrum obtained with the solution to be examined does not differ significantly from that obtained with a standardised fluorine-18 solution.

B. Half-life: 1.9 min to 2.2 min.

The preparation may be released for use before completion of the test.

RADIOCHEMICAL PURITY

Carbon [^{15}O]monoxide

Gas chromatography (*2.2.28*): use the normalisation procedure.

Test sample Carbon [^{15}O]monoxide as described under radiochemical synthesis.

Reference gas (a) *Nitrogen gas mixture R.*

Reference gas (b) *Nitrogen R*, containing 2.0 per cent *V/V* of *carbon monoxide R1.*

Column:

— *size: l* = 1.8 m, Ø1 = 6.3 mm and Ø2 = 3.2 mm,
— *stationary phase: GC concentrical column R,*

Carrier gas *helium for chromatography R.*

Flow rate 65 mL/min.

Temperature:

— *column:* 40 °C,
— *injection port:* 40 °C,
— *thermal conductivity detector:* 70 °C.

Detection Thermal conductivity detector and radioactivity detector connected in series.

Injection Loop injector.

Run time 10 min.

Retention times Oxygen, nitrogen and carbon monoxide eluting from the inner column = about 0.4 min; carbon dioxide eluting from the inner column = about 0.8 min; oxygen eluting from the outer column = about 2.1 min; nitrogen eluting from the outer column = about 3.1 min; carbon monoxide eluting from the outer column = about 6.2 min.

System suitability Reference gas (a):

— 5 clearly separated principal peaks are observed in the chromatogram obtained using the thermal conductivity detector,
— *resolution:* minimum of 1.5 between the peaks due to carbon dioxide eluting from the inner column and oxygen eluting from the outer column, in the chromatogram obtained using the thermal conductivity detector.

www.webofpharma.com

Limits Examine the chromatogram obtained with the radioactivity detector and calculate the percentage content of oxygen-15 substances from the peak areas.
— *carbon [^{15}O]monoxide*: minimum 97 per cent of the total radioactivity.
— *disregard* the first peak corresponding to components co-eluting from the inner column.

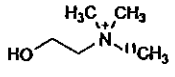
RADIOACTIVITY
The radioactive concentration is determined before administration.

Measure the radioactivity using suitable equipment by comparison with a standardised fluorine-18 solution or by measurement in an instrument calibrated with the aid of such a solution.

Ph Eur

Choline ([^{11}C]Methyl) Injection

(Ph. Eur. monograph 2462)



$^{11}C_1C_4H_{14}NO^+$ 103.2 *94793-58-5*

Ph Eur

DEFINITION
Sterile solution containing 2-hydroxy-*N*-[^{11}C]methyl-*N*,*N*-dimethylethan-1-aminium ([methyl-^{11}C]choline) ions. It may contain a suitable buffer.

Content
— *carbon-11*: 90 per cent to 110 per cent of the declared carbon-11 radioactivity at the date and time stated on the label.

CHARACTERS
Appearance
Clear, colourless solution.

Half-life and nature of radiation of carbon-11
See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION
A. Gamma-ray spectrometry.

Result The principal gamma photons have an energy of 0.511 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed.

B. Approximate half-life: 19.0 min to 21.8 min.

C. Examine the chromatograms obtained with reference solution (d) in the test for [methyl-^{11}C]choline under Radiochemical purity (see Tests).

Result The principal peak in the radiochromatogram is similar in retention time to the principal positive peak in the chromatogram obtained with the spectrophotometer.

TESTS
pH (*2.2.4*)
4.5 to 8.5.

Impurity A
Gas chromatography (*2.2.28*).

Test solution The preparation to be examined.

Reference solution (a) Dissolve 10.0 mg of *dimethylaminoethanol R* (impurity A) in *water R* and dilute to 10.0 mL with the same solvent. Dilute 1.0 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Reference solution (b) To 0.1 mL of *ethanol R* add 0.1 mL of *acetonitrile R* and dilute to 10 mL with *water R*.

Column:
— *material*: fused silica;
— *size*: *l* = 30 m, Ø = 0.32 mm;
— *stationary phase*: *cyanopropyl(3)phenyl(3)methyl(94) polysiloxane R* (film thickness 1.8 µm).

Carrier gas *nitrogen for chromatography R.*

Flow rate 1.5 mL/min.

Split ratio 1:10.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 1	60
	1 - 5	60 → 160
	5 - 13	160
Injection port		250
Detector		275

Detection Flame ionisation.

Injection 1.0 µL.

System suitability Reference solution (b):
— *resolution*: minimum 2.0 between the peaks due to ethanol and acetonitrile.

Calculation of content:
— for impurity A, use the concentration of impurity A in reference solution (a).

Limit:
— *impurity A*: maximum 1.0 mg/*V*.

Residual solvents
Limited according to the principles defined in general chapter *5.4*. The preparation may be released for use before completion of the test.

Sterility
It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*. The preparation may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)
Less than 175/*V* IU/ mL, *V* being the maximum recommended dose in millilitres. The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY
The preparation may be released for use before completion of test B.

Carbon-11
Minimum 99.9 per cent of the total radioactivity.

A. Gamma-ray spectrometry.

Limits Peaks in the gamma spectrum corresponding to photons with an energy different from 0.511 MeV or 1.022 MeV represent not more than 0.1 per cent of the total radioactivity.

B. Gamma-ray spectrometry.

Determine the amount of carbon-11 and radionuclidic impurities with a half-life longer than 20 min. For the detection and quantification of impurities, retain the preparation to be examined for at least 3 h to allow the

www.webofpharma.com

carbon-11 to decay to a level that permits the detection of impurities.

Result The total radioactivity due to radionuclidic impurities is not more than 0.1 per cent.

RADIOCHEMICAL PURITY

[Methyl-^{11}C]choline

Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Reference solution (a) Dissolve 5 mg of *choline chloride R* in *water R* and dilute to 20 mL with the same solvent.

Reference solution (b) Dissolve 5 mg of *fluorocholine chloride R* in *water R* and dilute to 20 mL with the same solvent.

Reference solution (c) Mix 1 mL of reference solution (a) and 1 mL of reference solution (b).

Reference solution (d) Mix 1 mL of the test solution and 1 mL of reference solution (a).

Column:

— *size*: *l* = 0.25 m, Ø = 4.6 mm;

— *stationary phase*: *strong cation-exchange silica gel for chromatography R* (5 µm).

Mobile phase Dissolve 20.7 g of *sodium dihydrogen phosphate monohydrate R* in *water for chromatography R* and add 80 µL of *anhydrous pyridine R*. Adjust to pH 2.5 with *phosphoric acid R* and dilute to 1 L with *water for chromatography R*.

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 270 nm and radioactivity detector connected in series.

Injection 20 µL of the test solution and reference solutions (c) and (d).

Run time 14 min.

Relative retention With reference to choline: fluorocholine = about 0.9.

System suitability Reference solution (c) using the spectrophotometer:

— *resolution*: baseline separation between the peaks due to fluorocholine and choline.

Examine the radiochromatogram obtained with the test solution.

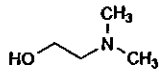
Limit:

— *[methyl-^{11}C]choline*: minimum 95 per cent of the total radioactivity due to carbon-11.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

IMPURITIES



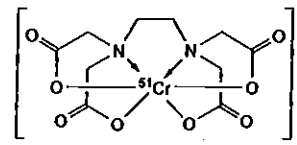
A. 2-(dimethylamino)ethan-1-ol,

B. iodo[^{11}C]methane.

Ph Eur

Chromium (^{51}Cr) Edetate Injection

(Ph. Eur. monograph 0266)



Ph Eur

DEFINITION

Sterile solution containing chromium-51 in the form of a complex of chromium(III) with (ethylenedinitrilo)tetraacetic acid, the latter being present in excess. It may be made isotonic by the addition of sodium chloride and may contain a suitable antimicrobial preservative such as benzyl alcohol.

Chromium-51 90 per cent to 110 per cent of the declared chromium-51 radioactivity at the date and time stated on the label.

Chromium Maximum 1 mg/mL.

CHARACTERS

Appearance

Clear, violet solution.

Half-life and nature of radiation of chromium-51

See general chapter *5.7. Table of physical characteristics of radionuclides*.

IDENTIFICATION

A. Radionuclidic purity (see Tests).

B. Examine the chromatograms obtained in the test for radiochemical purity (see Tests).

Result The principal peak in the radiochromatogram obtained with the test solution is similar in retardation factor to the principal peak in the chromatogram obtained with the reference solution.

TESTS

pH (*2.2.3*)

3.5 to 6.5.

Chromium

Maximum 1 mg/mL.

Ultraviolet and visible absorption spectrophotometry (*2.2.25*).

Test solution The preparation to be examined.

Reference solution Dissolve 0.96 g of *chromic potassium sulfate R* and 2.87 g of *sodium edetate R* in 50 mL of *water R*, boil for 10 min, cool, adjust to pH 3.5-6.5 with *dilute sodium hydroxide solution R* and dilute to 100.0 mL with *water R*.

Measure the absorbance of the test solution and the reference solution at the absorption maximum at 560 nm.

Result The absorbance of the test solution is not greater than that of the reference solution.

Sterility

It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*. The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY

Chromium-51

Minimum 99.9 per cent of the total radioactivity.

A. Gamma-ray spectrometry.

Results The only gamma photons have an energy of 0.320 MeV.

www.webofpharma.com

B. Gamma-ray spectrometry.

Determine the relative amount of radionuclidic impurities.

Results The total radioactivity due to radionuclidic impurities is not more than 0.1 per cent.

RADIOCHEMICAL PURITY

[^{51}Cr]Chromium edetate

Descending paper chromatography (*2.2.26*).

Test solution The preparation to be examined.

Reference solution Use the reference solution from the test for chromium.

Chromate carrier solution Dissolve 0.1 g of *potassium chromate R* in 1 mL of *concentrated ammonia R1* and dilute to 100 mL with *water R*.

Paper *paper for chromatography R*.

Mobile phase *concentrated ammonia R1, ethanol (96 per cent) R, water R* (1:2:5 *V/V/V*).

Application Apply a band of a 50 g/L solution of *lead acetate R* to the paper at about 4 cm from the origin and dry in hot air. Apply 10 µL of the chromate carrier solution at the origin, followed by 10 µL of the test solution on the same spot. On a separate sheet, repeat the above procedure, applying 10 µL of the reference solution instead of the test solution.

Development Immediately, over a path of 14 cm.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors Impurity A = 0; impurity B = 0.2 to 0.4; [^{51}Cr]chromium edetate = 0.8 to 0.9.

System suitability The band of lead acetate turns yellow due to reaction with the chromate carrier solution.

The retardation factor of the radioactive spot due to [^{51}Cr] chromium edetate in the radiochromatogram obtained with the test solution is similar to that of the violet spot in the chromatogram obtained with the reference solution.

Limit:

— *[^{51}Cr]chromium edetate*: minimum 97.0 per cent of the total radioactivity due to chromium-51.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

IMPURITIES

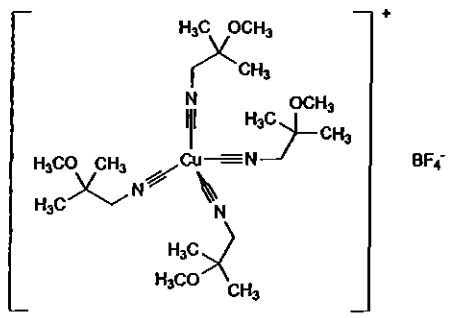
A. [^{51}Cr]chromium(III) ion,

B. [^{51}Cr]chromate ion.

Ph Eur

Copper Tetramibi Tetrafluoroborate for Radiopharmaceutical Preparations

(Ph. Eur. monograph 2547)



$C_{24}H_{44}BCuF_4N_4O_4$ 603 *103694-84-4*

Ph Eur

DEFINITION

(*T*-4)-Tetrakis[1-(isocyano-κ*C*)-2-methoxy-2-methylpropane] copper(I) tetrafluoroborate.

Content

10.04 per cent to 11.04 per cent of Cu (A_r 63.5) (anhydrous substance).

CHARACTERS

Appearance

White or almost white, crystalline powder.

Solubility

Slightly soluble in water, freely soluble in anhydrous ethanol.

IDENTIFICATION

Infrared absorption spectrophotometry (*2.2.24*).

Comparison *copper tetramibi tetrafluoroborate CRS*.

TESTS

Solution S

Dissolve 25 mg in *carbon dioxide-free water R* and dilute to 10.0 mL with the same solvent.

Appearance of solution

Solution S is clear (*2.2.1*) and colourless (*2.2.2, Method I*).

pH (*2.2.3*)

4.5 to 5.5 for solution S.

Related substances

Liquid chromatography (*2.2.29*). *Prepare the solutions immediately before use.*

Test solution Dissolve 50.0 mg of the substance to be examined in the mobile phase and dilute to 10.0 mL with the mobile phase.

Reference solution Dilute 1.0 mL of the test solution to 100.0 mL with the mobile phase. Dilute 1.0 mL of this solution to 10.0 mL with the mobile phase.

Column:

— *size*: *l* = 0.25 m, Ø = 4.6 mm;

— *stationary phase*: *strong cation-exchange silica gel for chromatography R* (5 µm);

— *temperature*: 20 °C.

Mobile phase Mix 40 volumes of *acetonitrile R1* and 60 volumes of a 20.4 g/L solution of *potassium dihydrogen phosphate R*, previously adjusted to pH 6.0 with a 56.1 g/L solution of *potassium hydroxide R*.

www.webofpharma.com

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 230 nm.

Injection 20 µL.

Run time Twice the retention time of copper tetramibi.

Retention time Copper tetramibi = about 5 min.

System suitability Reference solution:

— *symmetry factor*: maximum 1.35 for the principal peak.

Calculation of percentage contents:

— for each impurity, use the concentration of copper tetramibi tetrafluoroborate in the reference solution.

Limits:

— *unspecified impurities*: for each impurity, maximum 0.10 per cent;

— *total*: maximum 0.2 per cent;

— *reporting threshold*: 0.05 per cent.

Water (*2.5.32*)

Maximum 0.5 per cent, determined on 0.100 g. Use direct sample introduction.

ASSAY

Inductively coupled plasma-mass spectrometry (*2.2.58*).

Test solution Place 20.0 mg of the substance to be examined in a polytetrafluoroethylene tube for microwave digestion and add 4.5 mL of *heavy metal-free nitric acid R* and 1.5 mL of *strong hydrogen peroxide solution R*. Treat by digestion in a microwave oven and dilute to 25.0 mL with *water R*.

Copper stock solution (1 mg/L) To 50 mL of *water R* in a 100 mL plastic volumetric flask add 1.0 mL of *heavy metal-free nitric acid R* and 100 µL of *copper standard solution (0.1 per cent Cu) for ICP R* and dilute to 100.0 mL with *water R*.

Scandium internal standard (10 mg/L) To 50 mL of *water R* in a 100 mL plastic volumetric flask add 1.0 mL of *heavy metal-free nitric acid R* and 1000 µL of *scandium standard solution (0.1 per cent Sc) for ICP R* and dilute to 100.0 mL with *water R*.

Reference solutions Dilute the copper stock solution (1 mg/L) with *water R* to prepare a range of reference solutions spanning 80-120 per cent of the expected concentration of copper in the substance to be examined.

Procedure To 50 µL of the digested sample solution and each of the reference solutions, add 1.0 mL of the scandium internal standard (10 mg/L) and 1.0 mL of *heavy metal-free nitric acid R* and dilute to 100.0 mL with *water R*.

Detection:

— copper *m/z* = 63;

— scandium *m/z* = 45.

STORAGE

In an airtight container, protected from light, at a temperature of 2 °C to 8 °C.

Ph Eur

Cyanocobalamin (^{57}Co) Capsules

(Ph. Eur. monograph 0710)

Ph Eur

DEFINITION

Capsules containing [^{57}Co]-α-(5,6-dimethylbenzimidazol-1-yl)cobamide cyanide; they may contain suitable excipients.

The capsules comply with the requirements for hard capsules prescribed in the monograph *Capsules (0016)*, unless otherwise justified and authorised.

Cobalt-57 90 per cent to 110 per cent of the declared cobalt-57 radioactivity at the date stated on the label.

CHARACTERS

Appearance

Hard, gelatin capsules.

Half-life and nature of radiation of cobalt-57

See general chapter *5.7. Table of physical characteristics of radionuclides*.

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The most prominent gamma photon of cobalt-57 has an energy of 0.122 MeV.

B. Examine the chromatograms obtained in the test for radiochemical purity (see Tests).

Result The principal peak in the radiochromatogram obtained with the test solution is similar in retention time to the principal peak in the chromatogram obtained with the reference solution.

TESTS

Disintegration

The capsules comply with the test for disintegration of tablets and capsules (*2.9.1*), except that 1 capsule is used in the test instead of 6.

Uniformity of content

Determine, by measurement in a suitable counting assembly and under identical geometrical conditions, the radioactivity of each of not fewer than 10 capsules. Calculate the average radioactivity per capsule. The radioactivity of no capsule differs by more than 10 per cent from the average.

The relative standard deviation is less than 3.5 per cent.

RADIONUCLIDIC PURITY

Cobalt-57

Minimum 99.9 per cent of the total radioactivity.

Gamma-ray spectrometry.

Determine the relative amounts of cobalt-57, cobalt-56 and cobalt-58 present.

RADIOCHEMICAL PURITY

[^{57}Co]Cyanocobalamin

Liquid chromatography (*2.2.29*).

Test solution Dissolve the contents of a capsule in 1.0 mL of *water R* and allow to stand for 10 min. Centrifuge at 2000 r/min for 10 min. Use the supernatant.

Reference solution Dissolve 10 mg of *cyanocobalamin CRS* in the mobile phase and dilute to 100 mL with the mobile phase. Dilute 2 mL of this solution to 100 mL with the mobile phase. *Use within 1 h of preparation.*

Column:

— *size*: *l* = 0.25 m, Ø = 4.0 mm;

— *stationary phase*: *octylsilyl silica gel for chromatography R* (5 µm).

Mobile phase 26.5 volumes of *methanol R* and 73.5 volumes of a 10 g/L solution of *disodium hydrogen phosphate dodecahydrate R* adjusted to pH 3.5 using *phosphoric acid R*. *Use within 2 days of preparation.*

Flow rate 1.0 mL/min.

Detection Radioactivity detector adjusted for cobalt-57 and spectrophotometer at 361 nm.

Injection 100 µL.

Run time 3 times the retention time of cyanocobalamin for the test solution; 30 min for the reference solution.

www.webofpharma.com

Limit:
— *[^{57}Co]cyanocobalamin*: minimum 90 per cent of the total radioactivity due to cobalt-57.

RADIOACTIVITY
Determine the radioactivity using a calibrated instrument.

STORAGE
In an airtight container, protected from light, at a temperature of 2 °C to 8 °C.

IMPURITIES
A. cobalt-56,
B. cobalt-58.

Ph Eur

Cyanocobalamin (^{57}Co) Solution

(Ph. Eur. monograph 0269)

Ph Eur

DEFINITION
Solution of [^{57}Co]-α-(5,6-dimethylbenzimidazol-1-yl) cobamide cyanide and may contain a stabiliser and an antimicrobial preservative.

Cobalt-57 90 per cent to 110 per cent of the declared cobalt-57 radioactivity at the date stated on the label.

CHARACTERS
Appearance
Clear, colourless or slightly pink solution.

Half-life and nature of radiation of cobalt-57
See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION
A. Gamma-ray spectrometry.

Result The most prominent gamma photon of cobalt-57 has an energy of 0.122 MeV.

B. Examine the chromatograms obtained in the test for radiochemical purity (see Tests).

Result The principal peak in the radiochromatogram obtained with the test solution is similar in retention time to the principal peak in the chromatogram obtained with the reference solution.

TESTS
pH *(2.2.3)*
4.0 to 6.0.

RADIONUCLIDIC PURITY

Cobalt-57
Minimum 99.9 per cent of the total radioactivity.

Gamma-ray spectrometry.

Determine the relative amounts of cobalt-57, cobalt-56 and cobalt-58 present.

RADIOCHEMICAL PURITY

[^{57}Co]Cyanocobalamin
Liquid chromatography *(2.2.29)*.

Test solution The preparation to be examined.

Reference solution Dissolve 10 mg of *cyanocobalamin CRS* in the mobile phase and dilute to 100 mL with the mobile phase. Dilute 2 mL of this solution to 100 mL with the mobile phase. *Use within 1 h after preparation.*

Column:
— *size*: *l* = 0.25 m, Ø = 4.0 mm;
— *stationary phase*: *octylsilyl silica gel for chromatography R* (5 µm).

Mobile phase 26.5 volumes of *methanol R* and 73.5 volumes of a 10 g/L solution of *disodium hydrogen phosphate dodecahydrate R* adjusted to pH 3.5 using *phosphoric acid R* (use within 2 days after preparation).

Flow rate 1.0 mL/min.

Detection Radioactivity detector adjusted for cobalt-57 and spectrophotometer at 361 nm.

Injection 100 µL.

Run time 3 times the retention time of cyanocobalamin for the test solution; 30 min for the reference solution.

Limit:
— *[^{57}Co]cyanocobalamin*: minimum 90 per cent of the radioactivity due to cobalt-57.

RADIOACTIVITY
Determine the radioactivity using a calibrated instrument.

STORAGE
Protected from light, at a temperature of 2 °C to 8 °C.

IMPURITIES
A. cobalt-56,
B. cobalt-58.

Ph Eur

Cyanocobalamin (^{58}Co) Capsules

(Ph. Eur. monograph 1505)

Ph Eur

DEFINITION
Capsules containing [^{58}Co]-α-(5,6-dimethylbenzimidazol-1-yl)cobamide cyanide; they may contain suitable excipients.

The capsules comply with the requirements for hard capsules in the monograph *Capsules (0016)*, unless otherwise justified and authorised.

Cobalt-58 Average between 90 per cent and 110 per cent of the declared cobalt-58 radioactivity at the date stated on the label.

CHARACTERS
Appearance
Hard gelatin capsules.

Half-life and nature of radiation of cobalt-58
See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION
A. Gamma-ray spectrometry.

Results The most prominent gamma photons of cobalt-58 have energies of 0.511 MeV (annihilation radiation) and 0.811 MeV.

B. Examine the chromatograms obtained in the test for radiochemical purity (see Tests).

Result The principal peak in the radiochromatogram obtained with the test solution is similar in retention time to the principal peak in the chromatogram obtained with the reference solution.

www.webofpharma.com

TESTS

Disintegration

The capsules comply with the test for disintegration of tablets and capsules (*2.9.1*) except that 1 capsule is used in the test instead of 6.

Uniformity of content

Determine by measurement in a suitable counting assembly and under identical geometrical conditions the radioactivity of each of not less than 10 capsules. Calculate the average radioactivity per capsule. The radioactivity of no capsule differs by more than 10 per cent from the average.
The relative standard deviation is less than 3.5 per cent.

RADIONUCLIDIC PURITY

Cobalt-58

Minimum 98 per cent of the total radioactivity.

Gamma-ray spectrometry.

Determine the relative amounts of cobalt-58, cobalt-57 and cobalt-60 present.

Result:
— *cobalt-60*: maximum 1 per cent of the total radioactivity.

RADIOCHEMICAL PURITY

[^{58}Co]Cyanocobalamin

Liquid chromatography (*2.2.29*).

Test solution Dissolve the contents of a capsule in 1.0 mL of *water R* and allow to stand for 10 min. Centrifuge at 2000 r/min for 10 min. Use the supernatant.

Reference solution Dissolve 10 mg of *cyanocobalamin CRS* in the mobile phase and dilute to 100 mL with the mobile phase. Dilute 2 mL of this solution to 100 mL with the mobile phase. *Use within 1 h after preparation.*

Column:
— *size*: *l* = 0.25 m, Ø = 4.0 mm;
— *stationary phase*: *octylsilyl silica gel for chromatography R* (5 µm).

Mobile phase 26.5 volumes of *methanol R* and 73.5 volumes of a 10 g/L solution of *disodium hydrogen phosphate dodecahydrate R*, adjusted to pH 3.5 with *phosphoric acid R* (use within 2 days).

Flow rate 1.0 mL/min.

Detection Radioactivity detector adjusted for cobalt-58 and spectrophotometer at 361 nm.

Injection 100 µL.

Run time 3 times the retention time of cyanocobalamin for the test solution; 30 min for the reference solution.

Limit:
— *[^{58}Co]cyanocobalamin*: minimum 84 per cent of the total radioactivity due to cobalt-58.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

STORAGE

In an airtight container, protected from light, at a temperature of 2 °C to 8 °C.

IMPURITIES

A. cobalt-57,

B. cobalt-60.

Ph Eur

Cyanocobalamin (^{58}Co) Solution

(Ph. Eur. monograph 0270)

Ph Eur

DEFINITION

Solution of [^{58}Co]-α-(5,6-dimethylbenzimidazol-1-yl) cobamide cyanide and may contain a stabiliser and an antimicrobial preservative.

Cobalt-58 90 per cent to 110 per cent of the declared cobalt-58 radioactivity at the date stated on the label.

CHARACTERS

Appearance

Clear, colourless or slightly pink solution.

Half-life and nature of radiation of cobalt-58

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Results The most prominent gamma photons of cobalt-58 have energies of 0.511 MeV (annihilation radiation) and 0.811 MeV.

B. Examine the chromatograms obtained in the test for radiochemical purity (see Tests).

Result The principal peak in the radiochromatogram obtained with the test solution is similar in retention time to the principal peak in the chromatogram obtained with the reference solution.

TESTS

pH (*2.2.3*)

4.0 to 6.0.

RADIONUCLIDIC PURITY

Cobalt-58

Minimum 98 per cent of the total radioactivity.

Gamma-ray spectrometry.

Determine the relative amounts of cobalt-58, cobalt-57 and cobalt-60 present.

Result:
— *cobalt-60*: maximum 1 per cent of the total radioactivity.

RADIOCHEMICAL PURITY

[^{58}Co]Cyanocobalamin

Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Reference solution Dissolve 10 mg of *cyanocobalamin CRS* in the mobile phase and dilute to 100 mL with the mobile phase. Dilute 2 mL of this solution to 100 mL with the mobile phase. *Use within 1 h after preparation.*

Column:
— *size*: *l* = 0.25 m, Ø = 4.0 mm;
— *stationary phase*: *octylsilyl silica gel for chromatography R* (5 µm).

Mobile phase 26.5 volumes of *methanol R* and 73.5 volumes of a 10 g/L solution of *disodium hydrogen phosphate dodecahydrate R* adjusted to pH 3.5 using *phosphoric acid R* (use within 2 days).

Flow rate 1.0 mL/min.

Detection Radioactivity detector adjusted for cobalt-58 and spectrophotometer at 361 nm.

Injection 100 µL.

www.webofpharma.com

Run time 3 times the retention time of cyanocobalamin for the test solution; 30 min for the reference solution.

Limit:

— *[^{58}Co]cyanocobalamin*: minimum 90 per cent of the radioactivity due to cobalt-58.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

STORAGE

Protected from light, at a temperature of 2 °C to 8 °C.

IMPURITIES

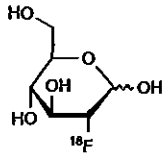
A. cobalt-57,

B. cobalt-60.

Ph Eur

Fludeoxyglucose (^{18}F) Injection

(Ph. Eur. monograph 1325)



$C_6H_{11}{}^{18}FO_5$ 181.1

Ph Eur

DEFINITION

Sterile solution containing 2-[^{18}F]fluoro-2-deoxy-D-glucopyranose (2-[^{18}F]fluoro-2-deoxy-D-glucose) prepared by nucleophilic substitution. It may also contain 2-[^{18}F]fluoro-2-deoxy-D-mannose.

Content

— *fluorine-18*: 90 per cent to 110 per cent of the declared fluorine-18 radioactivity at the date and time stated on the label.

— *2-fluoro-2-deoxy-D-glucose*: maximum 0.5 mg per maximum recommended dose in millilitres.

CHARACTERS

Appearance

Clear, colourless or slightly yellow solution.

Half-life and nature of radiation of fluorine-18

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The principal gamma photons have an energy of 0.511 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed.

B. Determine the approximate half-life by no fewer than 3 measurements of the activity of a sample in the same geometrical conditions within a suitable period of time (for example, 30 min).

Result 105 min to 115 min.

C. Examine the chromatograms obtained in test A for radiochemical purity (see Tests).

Result The principal peak in the radiochromatogram obtained with the test solution is similar in retention time to the principal peak in the chromatogram obtained with reference solution (a).

TESTS

Particular tests for chemical impurities may be omitted if the substances mentioned are not used or cannot be formed in the production process.

pH *(2.2.3)*

4.5 to 8.5.

2-Fluoro-2-deoxy-D-glucose and impurity A

Liquid chromatography *(2.2.29)*.

Test solution The preparation to be examined.

Reference solution (a) Dissolve 1.0 mg of *2-fluoro-2-deoxy-D-glucose R* in *water R* and dilute to 2.0 mL with the same solvent. Dilute 1.0 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Reference solution (b) Dissolve 1.0 mg of *2-chloro-2-deoxy-D-glucose R* (impurity A) in *water R* and dilute to 2.0 mL with the same solvent. Dilute 1.0 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Reference solution (c) Dissolve 1.0 mg of *2-fluoro-2-deoxy-D-mannose R* in *water R* and dilute to 20.0 mL with the same solvent. Mix 0.5 mL of this solution with 0.5 mL of reference solution (a).

Column:

— *size*: *l* = 0.25 m, Ø = 4.0 mm;

— *stationary phase*: *strongly basic anion-exchange resin for chromatography R* (10 µm);

— *temperature*: 25 °C.

Mobile phase 4 g/L solution of *sodium hydroxide R* in *carbon dioxide-free water R*, protected from the atmosphere during chromatography.

Flow rate 1 mL/min.

Detection Detector suitable for carbohydrates in the required concentration range, such as a pulsed amperometric detector and radioactivity detector connected in series.

Injection 20 µL.

Run time Twice the retention time of 2-fluoro-2-deoxy-D-glucose.

Relative retention With reference to 2-fluoro-2-deoxy-D-glucose (retention time = about 12 min): 2-fluoro-2-deoxy-D-mannose = about 0.9; impurity A = about 1.1.

System suitability Reference solution (c) using the carbohydrate detector:

— *resolution*: minimum 1.5 between the peaks due to 2-fluoro-2-deoxy-D-mannose and 2-fluoro-2-deoxy-D-glucose;

— *signal-to-noise ratio*: minimum 10 for the peak due to 2-fluoro-2-deoxy-D-glucose.

Limits In the chromatogram obtained with the carbohydrate detector:

— *2-fluoro-2-deoxy-D-glucose*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (a) (0.5 mg/*V*);

— *impurity A*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (b) (0.5 mg/*V*).

Impurity B

Spot test.

Test solution To 100 µL of the preparation to be examined add 400 µL of *water R* and mix.

Reference solution (a) *water R*.

Reference solution (b) Dissolve 11.0 mg of *aminopolyether R* (impurity B) in *water R* and dilute to 25.0 mL with the same

www.webofpharma.com

solvent. Dilute 1.0 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Plate *TLC silica gel plate for aminopolyether test R.*

Application 2.5 µL; in addition, apply 2.5 µL of the test solution and then 2.5 µL of reference solution (b) at the same place.

Detection Visually compare the spots 1 min after application.

System suitability:
- the spot due to the successive application of the test solution and reference solution (b) is similar in appearance to the spot due to reference solution (b), which is characterised by a number of concentric circles; the darker innermost circle (of intensity proportional to the concentration of impurity B) may be surrounded by a bluish-black ring, outside of which is a lighter circle surrounded by a peripheral dark edge;
- the spot due to reference solution (a) has a more diffuse inner circle, which is brownish-pink and without a distinct margin between it and the surrounding lighter zone;
- the spot due to reference solution (b) is clearly different from the spot due to reference solution (a).

Limit:
- the central portion of the spot due to the test solution is not more intense than that of the spot due to reference solution (b) (2.2 mg/*V*).

Impurity C

Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Reference solution (a) Dissolve 0.170 g of *tetrabutylammonium hydroxide R* in *water R* and dilute to 20.0 mL with the same solvent. Dilute 1.0 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Reference solution (b) Dissolve 80.0 mg of *tetrabutylammonium hydroxide R* in *water R* and dilute to 10.0 mL with the same solvent. Dilute 1.0 mL of the solution to 25.0 mL with *water R*.

Column:
- *size*: *l* = 0.10 m, Ø = 4.6 mm;
- *stationary phase*: *octadecylsilyl silica gel for chromatography R* (3 µm).

Mobile phase 25 volumes of a 0.95 g/L solution of *toluenesulfonic acid R* and 75 volumes of *acetonitrile R*.

Flow rate 0.6 mL/min.

Detection Spectrophotometer at 254 nm.

Injection 20 µL.

Run time Twice the retention time of impurity C.

Retention time Impurity C = about 3.3 min.

System suitability Reference solution (b):
- *signal-to-noise ratio*: minimum 10 for the principal peak;
- *symmetry factor*: maximum 1.8 for the principal peak.

Limit:
- *impurity C*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (a) (2.6 mg/*V*).

Impurity D

Maximum 0.02 mg/*V*.

Ultraviolet and visible absorption spectrophotometry (*2.2.25*).

Test solution The preparation to be examined.

Reference solution Dissolve 20.0 mg of *4-(4-methylpiperidin-1-yl)pyridine R* (impurity D) in *water R* and dilute to 100.0 mL with the same solvent. Dilute 0.1 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Measure the absorbance of the test solution and the reference solution at the absorption maximum of 263 nm.

Result The absorbance of the test solution is not greater than that of the reference solution.

Residual solvents

Limited according to the principles defined in general chapter *5.4*. The preparation may be released for use before completion of the test.

Sterility

It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*. The preparation may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)

Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres. The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY

The preparation may be released for use before completion of test B.

Fluorine-18

Minimum 99.9 per cent of the total radioactivity.

A. Gamma-ray spectrometry.

Limit Peaks in the gamma spectrum corresponding to photons with an energy different from 0.511 MeV or 1.022 MeV represent not more than 0.1 per cent of the total radioactivity.

B. Gamma-ray spectrometry.

Determine the amount of fluorine-18 and radionuclidic impurities with a half-life longer than 2 h. For the detection and quantification of impurities, retain the preparation to be examined for at least 24 h to allow the fluorine-18 to decay to a level that permits the detection of impurities.

Results The total radioactivity due to radionuclidic impurities is not more than 0.1 per cent.

RADIOCHEMICAL PURITY

A. Liquid chromatography (*2.2.29*) as described in the test for 2-fluoro-2-deoxy-D-glucose and impurity A. If necessary, dilute the test solution with *water R* to obtain a radioactivity concentration suitable for the radioactivity detector.

Injection Test solution and reference solutions (a) and (c).

Relative retention With reference to 2-[^{18}F]fluoro-2-deoxy-D-glucose (retention time = about 12 min): 2-[^{18}F]fluoro-2-deoxy-D-mannose = about 0.9. Partially or fully acetylated derivatives of both compounds hydrolyse under the chromatographic conditions and therefore elute as 2-[^{18}F]fluoro-2-deoxy-D-glucose and 2-[^{18}F]fluoro-2-deoxy-D-mannose.

Locate the peaks due to 2-[^{18}F]fluoro-2-deoxy-D-glucose and 2-[^{18}F]fluoro-2-deoxy-D-mannose using the chromatograms obtained with the carbohydrate detector and reference solutions (a) and (c).

Limits:
- *[^{18}F]fluorine in the form of 2-[^{18}F]fluoro-2-deoxy-D-glucose and 2-[^{18}F]fluoro-2-deoxy-D-mannose*: minimum 95 per cent of the total radioactivity due to fluorine-18;

www.webofpharma.com

— *2-[^{18}F]fluoro-2-deoxy-D-mannose*: maximum 10 per cent of the total radioactivity due to 2-[^{18}F]fluoro-2-deoxy-D-glucose and 2-[^{18}F]fluoro-2-deoxy-D-mannose.

B. Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Reference solution Dissolve, with gentle heating, 30 mg of *1,2,3,4-tetra-O-acetyl-β-D-glucopyranose R* and 20 mg of *glucose R* in 1 mL of *water R*.

Plate *TLC silica gel plate R.*

Mobile phase *water R, acetonitrile R* (5:95 *V/V*).

Application About 5 µL.

Development Over a path of 8 cm.

Drying In air for 15 min.

Detection Suitable detector to determine the distribution of radioactivity; immerse the plate in a 75 g/L solution of *sulfuric acid R* in *methanol R* and dry with a heat gun or at 150 °C until the appearance of dark spots in the chromatogram obtained with the reference solution.

Retardation factors [^{18}F]fluoride = about 0; 2-[^{18}F]fluoro-2-deoxy-D-glucose and 2-[^{18}F]fluoro-2-deoxy-D-mannose = about 0.45; partially or fully acetylated derivatives of 2-[^{18}F]fluoro-2-deoxy-D-glucose and 2-[^{18}F]fluoro-2-deoxy-D-mannose = about 0.8 to 0.95.

System suitability Reference solution:

— the chromatogram shows 2 clearly separated spots.

Limits:

— *[^{18}F]fluorine in the form of 2-[^{18}F]fluoro-2-deoxy-D-glucose and 2-[^{18}F]fluoro-2-deoxy-D-mannose*: minimum 95 per cent of the total radioactivity due to fluorine-18;

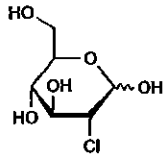
— *[^{18}F]fluorine in the form of fluoride and partially or fully acetylated derivatives of 2-[^{18}F]fluoro-2-deoxy-D-glucose and 2-[^{18}F]fluoro-2-deoxy-D-mannose*: maximum 5 per cent of the total radioactivity due to fluorine-18.

RADIOACTIVITY

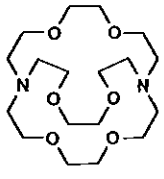
Determine the radioactivity using a calibrated instrument.

IMPURITIES

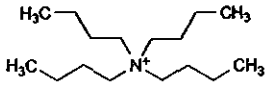
Specified impurities *A, B, C, D, E.*



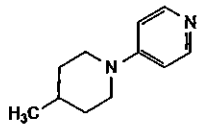
A. 2-chloro-2-deoxy-D-glucopyranose (2-chloro-2-deoxy-D-glucose),



B. 4,7,13,16,21,24-hexaoxa-1,10-diazabicyclo [8.8.8]hexacosane (aminopolyether),



C. *N,N,N*-tributylbutan-1-aminium (tetrabutylammonium),



D. 4-(4-methylpiperidin-1-yl)pyridine,

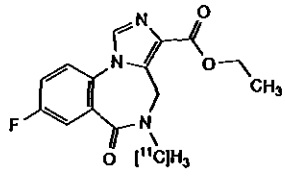
E. [^{18}F]fluoride.

Ph Eur

Flumazenil (N-[^{11}C]methyl) Injection

(Ph. Eur. monograph 1917)

Ph Eur



DEFINITION

Sterile solution of ethyl 8-fluoro-5-[^{11}C]methyl-6-oxo-5,6-dihydro-4*H*-imidazo[1,5-*a*][1,4]benzodiazepine-3-carboxylate which may contain a stabiliser such as ascorbic acid.

Content

90 per cent to 110 per cent of the declared carbon-11 radioactivity at the date and time stated on the label.

Content of flumazenil: maximum 50 µg in the maximum recommended dose in millilitres.

PRODUCTION

RADIONUCLIDE PRODUCTION

Carbon-11 is a radioactive isotope of carbon which is most commonly produced by proton irradiation of nitrogen. Depending on the addition of either trace amounts of oxygen or small amounts of hydrogen, the radioactivity is obtained as [^{11}C]carbon dioxide or [^{11}C]methane, respectively.

RADIOCHEMICAL SYNTHESIS

[5-Methyl-^{11}C]flumazenil may be prepared by *N*-alkylation of ethyl 8-fluoro-6-oxo-5,6-dihydro-4*H*-imidazo[1,5-*a*][1,4] benzodiazepine-3-carboxylate (demethylflumazenil) with iodo [^{11}C]methane or [^{11}C]methyl trifluoromethanesulfonate.

Synthesis of iodo[^{11}C]methane

Iodo[^{11}C]methane may be produced from [^{11}C]carbon dioxide or from [^{11}C]methane. The most frequently used method is reduction of [^{11}C]carbon dioxide with lithium aluminium hydride. The [^{11}C]methanolate formed is reacted with hydriodic acid. Alternatively [^{11}C]methane, either obtained directly in the target or by on-line processes from [^{11}C]carbon dioxide, is reacted with iodine.

Synthesis of [^{11}C]methyl trifluoromethanesulfonate

[^{11}C]methyl trifluoromethanesulfonate may be prepared from iodo[^{11}C]methane using a solid support such as graphitised carbon, impregnated with silver trifluoromethanesulfonate.

Synthesis of [5-methyl-^{11}C]flumazenil

The most widely used method to obtain [5-methyl-^{11}C]flumazenil is the *N*-alkylation of demethylflumazenil with iodo[^{11}C]methane in alkaline conditions in a solvent such as dimethylformamide or acetone. The resulting [5-methyl-^{11}C]flumazenil can be

www.webofpharma.com

purified by semi-preparative liquid chromatography. For example, a column packed with octadecylsilyl silica gel for chromatography eluted with a mixture of ethanol and water is suitable.

PRECURSOR FOR SYNTHESIS

Demethylflumazenil

Melting point (*2.2.14*): 286 °C to 289 °C.

Infrared absorption spectrophotometry (*2.2.24*).

Comparison *Ph. Eur. reference spectrum of demethylflumazenil.*

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of carbon-11

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Results The only gamma photons have an energy of 0.511 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed.

B. It complies with test B for radionuclidic purity (see Tests).

C. Examine the chromatograms obtained in the test for radiochemical purity.

Results The principal peak in the radiochromatogram obtained with the test solution is similar in retention time to the principal peak in the chromatogram obtained with reference solution (a).

TESTS

pH (*2.2.3*)

6.0 to 8.0.

Sterility

It complies with the test for sterility prescribed in the monograph on *Radiopharmaceutical preparations (0125)*. The injection may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)

Less than $175/V$ IU/mL, V being the maximum recommended dose in millilitres. The injection may be released for use before completion of the test.

Flumazenil and impurity A

Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Reference solution (a) Dissolve 2.5 mg of *flumazenil R* in 5 mL of *methanol R*.

Reference solution (b) Dissolve 2.5 mg of *demethylflumazenil R* in 50 mL of *methanol R*.

Reference solution (c) To 0.1 mL of reference solution (a) add 0.1 mL of reference solution (b) and dilute to V with a 0.9 g/L solution of *sodium chloride R*, V being the maximum recommended dose in millilitres.

Reference solution (d) Dilute 0.1 mL of reference solution (a) to 50 mL with *methanol R*. Dilute 1.0 mL of this solution to V with a 0.9 g/L solution of *sodium chloride R*, V being the maximum recommended dose in millilitres.

Column:

— *size*: l = 0.15 m, Ø = 3.9 mm,

— *stationary phase*: spherical *octadecylsilyl silica gel for chromatography R* (5 µm) with a specific surface area of 440 m^2/g, a pore size of 100 nm and a carbon loading of 19 per cent,

— *temperature*: maintain at a constant temperature between 20-30 °C.

Mobile phase *methanol R, water R* (45:55 *V/V*).

Flow rate 1 mL/min.

Detection Spectrophotometer at 260 nm and radioactivity detector connected in series.

Injection 100 µL.

Run time 10 min.

Relative retention With reference to flumazenil: impurity A = about 0.74.

System suitability Reference solution (c):

— *resolution*: minimum 2.5 between the peaks due to flumazenil and impurity A.

Limits Examine the chromatogram obtained with the spectrophotometer:

— *flumazenil*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (c) (50 µg/*V*),

— *impurity A*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (c) (5 µg/*V*),

— *any other impurity*: not more than the area of the principal peak in the chromatogram obtained with reference solution (d) (1 µg/*V*).

Residual solvents are limited according to the principles defined in the general chapter (*5.4*), using the general method (*2.4.24*)

The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY

Carbon-11

Minimum 99 per cent of the total radioactivity.

The preparation may be released for use before completion of the test.

A. Gamma-ray spectrometry.

Results The spectrum obtained with the solution to be examined does not differ significantly from that obtained with a standardised fluorine-18 solution.

B. Half-life: 19.9 min to 20.9 min.

RADIOCHEMICAL PURITY

Liquid chromatography (*2.2.29*) as described in the test for flumazenil and impurity A, with the following modifications.

Injection Test solution and reference solution (a); if necessary, dilute the test solution to a radioactivity concentration suitable for the detector.

Limit Examine the chromatogram obtained with the radioactivity detector:

— *[5-methyl-^{11}C]flumazenil*: minimum 95 per cent of the total radioactivity.

RADIOACTIVITY

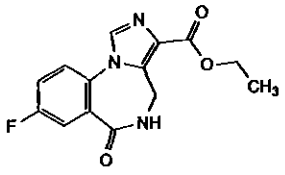
Determine the radioactivity using a calibrated instrument.

LABELLING

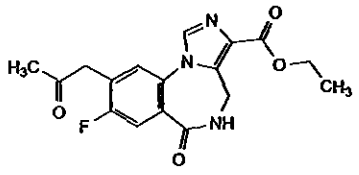
The label states the maximum recommended dose in millilitres.

www.webofpharma.com

IMPURITIES



A. ethyl 8-fluoro-6-oxo-5,6-dihydro-4*H*-imidazo[1,5-*a*][1,4]benzodiazepine-3-carboxylate (demethylflumazenil),



B. ethyl 8-fluoro-6-oxo-9-(2-oxopropyl)-5,6-dihydro-4*H*-imidazo[1,5-*a*][1,4]benzodiazepine-3-carboxylate (acetone addition compound of demethylflumazenil).

Ph Eur

Fluoride (^{18}F) Solution for Radiolabelling

(Ph. Eur. monograph 2390)

Ph Eur

DEFINITION

Alkaline solution containing fluorine-18 in the form of [^{18}F]fluoride.

Content

90 per cent to 110 per cent of the declared fluorine-18 radioactivity at the date and time stated on the label.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of fluorine-18

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The principal photons have an energy of 0.511 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed.

B. Determine the approximate half-life by no fewer than 3 measurements of the activity of a sample in the same geometrical conditions within a suitable period of time (for example, 30 min).

Result 105 min to 115 min.

C. Examine the chromatograms obtained in the test for radiochemical purity (see Tests).

Results The principal peak in the radiochromatogram obtained with the test solution is similar in retention time to the principal peak in the chromatogram obtained with the reference solution; in the chromatogram obtained with the reference solution, the signal due to fluoride is negative.

TESTS

pH

8.0 to 14.0, using a *pH indicator strip R.*

Bacterial endotoxins *(2.6.14)*

Less than 20 IU/mL, if intended for use in the manufacture of parenteral preparations without a further appropriate procedure for the removal of bacterial endotoxins.

The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY

The preparation may be released for use before completion of test B.

Fluorine-18

Minimum 99.9 per cent of the total radioactivity.

A. Gamma-ray spectrometry. Preliminary test.

Limit Peaks in the gamma spectrum corresponding to photons with an energy different from 0.511 MeV or 1.022 MeV represent not more than 0.1 per cent of the total radioactivity.

B. Gamma-ray spectrometry.

Determine the amount of fluorine-18 and radionuclidic impurities with a half-life longer than 2 h. For the detection and quantification of impurities, retain the preparation to be examined for at least 24 h to allow the fluorine-18 to decay to a level that permits the detection of impurities.

Result The total radioactivity due to radionuclidic impurities is not more than 0.1 per cent.

RADIOCHEMICAL PURITY

[^{18}F]fluoride

Liquid chromatography *(2.2.29)*.

Test solution Dilute the preparation to be examined with *water R* to obtain a radioactivity concentration suitable for the radioactivity detector.

Reference solution Dissolve 10 mg of *potassium fluoride R* in *water R* and dilute to 10 mL with the same solvent.

Column:

— *size: l* = 0.25 m, Ø = 4.0 mm;

— *stationary phase: strongly basic anion-exchange resin for chromatography R* (10 µm).

Mobile phase 4 g/L solution of *sodium hydroxide R* in *carbon dioxide-free water R*, protected from atmospheric carbon dioxide.

Flow rate 1 mL/min.

Detection Spectrophotometer at 220 nm and a radioactivity detector connected in series.

Injection 20 µL.

Run time 12 min.

System suitability Reference solution:

— *signal-to-noise ratio*: minimum 10 for the principal peak;

— *retention time of fluoride*: minimum 3 times the hold-up time.

Examine the chromatogram obtained with the test solution using the radioactivity detector and locate the peak due to fluoride by comparison with the chromatogram obtained with the reference solution using the spectrophotometer.

Limit:

— *[^{18}F]fluoride*: minimum 98.5 per cent of the total radioactivity due to fluorine-18.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

LABELLING

The label states:

— that the solution is not for direct administration to humans;

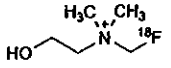
www.webofpharma.com

— where applicable, that the substance is suitable for use in the manufacture of parenteral preparations.

Ph Eur

Fluorocholine (^{18}F) Injection

(Ph. Eur. monograph 2793)



$C_5H_{13}{}^{18}FNO^+$ 121.2 *475572-73-7*

Ph Eur

DEFINITION

Sterile solution containing *N*-([^{18}F]fluoromethyl)-2-hydroxy-*N*,*N*-dimethylethan-1-aminium ([^{18}F]fluorocholine) ions. It may contain a suitable buffer.

Content

— *fluorine-18*: 90 per cent to 110 per cent of the declared fluorine-18 radioactivity at the date and time stated on the label.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of fluorine-18

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The principal gamma photons have an energy of 0.511 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed.

B. Determine the approximate half-life by no fewer than 3 measurements of the activity of a sample in the same geometrical conditions within a suitable period of time (for example, 30 min).

Result 105 min to 115 min.

C. Examine the chromatograms obtained with reference solution (d) in the test for [^{18}F]fluorocholine under Radiochemical purity (see Tests).

Result The principal peak in the radiochromatogram is similar in retention time to the principal positive peak in the chromatogram obtained with the spectrophotometer.

TESTS

pH

4.5 to 8.5, using a *pH indicator strip R*.

Impurity A

Gas chromatography (*2.2.28*).

Test solution The preparation to be examined.

Reference solution (a) Dissolve 10.0 mg of *dimethylaminoethanol R* (impurity A) in *water R* and dilute to 10.0 mL with the same solvent. Dilute 1.0 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Reference solution (b) To 0.1 mL of *anhydrous ethanol R*, add 0.1 mL of *acetonitrile R* and dilute to 10 mL with *water R*.

Column:

— *material*: fused silica;

— *size*: *l* = 30 m, Ø = 0.32 mm;

— *stationary phase*: *cyanopropyl(3)phenyl(3)methyl(94) polysiloxane R* (film thickness 1.8 µm).

Carrier gas *nitrogen for chromatography R*.

Flow rate 1.5 mL/min.

Split ratio 1:10.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 1	60
	1 - 5	60 → 160
	5 - 13	160
Injection port		250
Detector		275

Detection Flame ionisation.

Injection 1.0 µL.

System suitability Reference solution (b):

— *resolution*: minimum 2.0 between the peaks due to ethanol and acetonitrile.

Calculation of content:

— for impurity A, use the concentration of impurity A in reference solution (a).

Limit:

— *impurity A*: maximum 1.0mg/V.

Impurity B

(*2.4.24* or another suitable, validated method)

The following solutions or dilutions therefrom may be used:

Test solution The preparation to be examined.

Reference solution Dissolve 10.0 mg of *dibromomethane R* (impurity B) in *water R* and dilute to 100.0 mL with the same solvent. Dilute 1.0 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Limit:

— *impurity B*: maximum 0.1mg/V.

Impurity C

Spot test.

Test solution To 100 µL of the preparation to be examined add 400 µL of *water R* and mix.

Reference solution (a) *water R*.

Reference solution (b) Dissolve 11.0 mg of *aminopolyether R* (impurity C) in *water R* and dilute to 25.0 mL with the same solvent. Dilute 1.0 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Plate *TLC silica gel plate for aminopolyether test R*.

Application 2.5 µL; also apply 2.5 µL of the test solution and then 2.5 µL of reference solution (b) at the same place.

Detection Visually compare the spots 1 min after application.

System suitability:

— the spot due to the successive application of the test solution and reference solution (b) is similar in appearance to the spot due to reference solution (b), which is characterised by a number of concentric circles; the darker innermost circle (of intensity proportional to the concentration of impurity C) may be surrounded by a bluish-black ring, outside of which is a lighter circle surrounded by a peripheral dark edge;

— the spot due to reference solution (a) has a more diffuse inner circle, which is brownish-pink and without a distinct margin between it and the surrounding lighter zone;

www.webofpharma.com

— the spot due to reference solution (b) is clearly different from the spot due to reference solution (a).

Limit:

— the central portion of the spot due to the test solution is not more intense than that of the spot due to reference solution (b) (2.2mg/V).

Impurity D

Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Reference solution (a) Dissolve 0.170 g of *tetrabutylammonium hydroxide R* (impurity D) in *water R* and dilute to 20.0 mL with the same solvent. Dilute 1.0 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Reference solution (b) Dissolve 80 mg of *tetrabutylammonium hydroxide R* in *water R* and dilute to 10 mL with the same solvent. Dilute 1 mL of the solution to 25 mL with *water R*.

Column:

— *size*: *l* = 0.1 m, Ø = 4.6 mm;

— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (3 µm).

Mobile phase 0.95 g/L solution of *toluenesulfonic acid R*, *acetonitrile R* (25:75 *V/V*).

Flow rate 0.6 mL/min.

Detection Spectrophotometer at 254 nm.

Injection 20 µL.

Run time Twice the retention time of impurity D.

Retention time Impurity D = about 3.3 min.

System suitability Reference solution (b):

— *signal-to-noise ratio*: minimum 10 for the principal peak;

— *symmetry factor*: maximum 1.8 for the principal peak.

Limit:

— *impurity D*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (a) (2.6mg/V).

Residual solvents

Limited according to the principles defined in general chapter *5.4*. The preparation may be released for use before completion of the test.

Sterility

It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*. The preparation may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)

Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres. The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY

The preparation may be released for use before completion of test B.

Fluorine-18

Minimum 99.9 per cent of the total radioactivity.

A. Gamma-ray spectrometry.

Limits Peaks in the gamma spectrum corresponding to photons with an energy different from 0.511 MeV or 1.022 MeV represent not more than 0.1 per cent of the total radioactivity.

B. Gamma-ray spectrometry.

Determine the amount of fluorine-18 and radionuclidic impurities with a half-life longer than 2 h. For the detection and quantification of impurities, retain the preparation to be examined for at least 24 h to allow the fluorine-18 to decay to a level that permits the detection of impurities.

Result The total radioactivity due to radionuclidic impurities is not more than 0.1 per cent.

RADIOCHEMICAL PURITY

[^{18}F]Fluorocholine

Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Reference solution (a) Dissolve 5 mg of *fluorocholine chloride R* in *water R* and dilute to 20 mL with the same solvent.

Reference solution (b) Dissolve 5 mg of *fluoroethyl(2-hydroxyethyl)dimethylammonium chloride R* in *water R* and dilute to 20 mL with the same solvent.

Reference solution (c) Mix 1 mL of reference solution (a) and 1 mL of reference solution (b).

Reference solution (d) Mix 1 mL of the test solution and 1 mL of reference solution (a).

Column:

— *size*: *l* = 0.25 m, Ø = 4.6 mm;

— *stationary phase: strong cation-exchange silica gel for chromatography R* (5 µm).

Mobile phase Dissolve 20.7 g of *sodium dihydrogen phosphate monohydrate R* in *water for chromatography R*, add 80 µL of *anhydrous pyridine R*, adjust to pH 2.5 with *phosphoric acid R* and dilute to 1000 mL with *water for chromatography R*.

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 270 nm and radioactivity detector connected in series.

Injection 20 µL of the test solution and reference solutions (c) and (d).

Run time 20 min.

Relative retention With reference to fluorocholine (retention time = about 8 min): fluoroethyl(2-hydroxyethyl) dimethylammonium = about 1.1.

System suitability Reference solution (c) using the spectrophotometer:

— *resolution*: baseline separation between the peaks due to fluorocholine and fluoroethyl(2-hydroxyethyl) dimethylammonium.

Examine the radiochromatogram obtained with the test solution.

Limit:

— *[^{18}F]fluorocholine*: minimum 95 per cent of the total radioactivity due to fluorine-18.

Impurity E

Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Plate *TLC silica gel plate R*.

Mobile phase *acetonitrile R*, 9 g/L solution of *sodium chloride R* (50:50 *V/V*).

Application About 5 µL.

Development Over 2/3 of the plate.

Drying In a current of warm air.

Detection Suitable detector to determine the distribution of radioactivity.

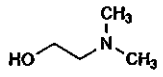
Retardation factors Impurity E = about 0.0; [^{18}F] fluorocholine = about 0.5.

www.webofpharma.com

Limit:
— *impurity E*: maximum 5 per cent of the total radioactivity due to fluorine-18.

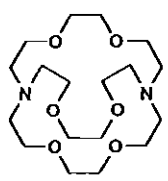
RADIOACTIVITY
Determine the radioactivity using a calibrated instrument.

IMPURITIES

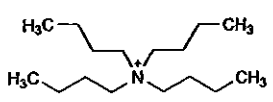


A. 2-(dimethylamino)ethan-1-ol,

B. dibromomethane,



C. 4,7,13,16,21,24-hexaoxa-1,10-diazabicyclo[8.8.8] hexacosane (aminopolyether),

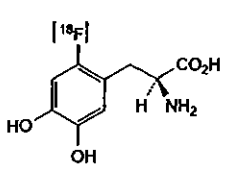


D. *N,N,N*-tributylbutan-1-aminium (tetrabutylammonium),
E. [^{18}F]fluoride.

Ph Eur

Fluorodopa (^{18}F) Injection

(Fluorodopa (^{18}F) (Prepared By Electrophilic Substitution) Injection, Ph. Eur. monograph 1918)



Ph Eur

DEFINITION
Sterile solution of (2*S*)-2-amino-3-(2-([^{18}F]fluoro)-4,5-dihydroxyphenyl)propanoic acid (6-[^{18}F]fluorolevodopa). It may contain stabilisers such as ascorbic acid and edetic acid.

This monograph applies to an injection containing 6-[^{18}F] fluorolevodopa produced by electrophilic substitution.

Content
— *fluorine-18*: 90 per cent to 110 per cent of the declared fluorine-18 radioactivity at the date and time stated on the label;
— *dopa*: maximum 1 mg per maximum recommended dose in millilitres;
— *6-fluorolevodopa*: maximum 15 mg per maximum recommended dose in millilitres.

PRODUCTION
RADIONUCLIDE PRODUCTION
Fluorine-18 is a radioactive isotope of fluorine that may be produced by various nuclear reactions induced by proton irradiation of oxygen-18, deuteron irradiation of neon-20, or helium-3 or helium-4 irradiation of oxygen-16.

In order to obtain fluorine-18 in a chemical form suitable for electrophilic substitution reactions, such as fluorine gas or gaseous acetylhypofluorite, a small amount of non-radioactive fluorine gas (0.3-0.8 per cent of the target gas volume) must be added as a carrier at some step in the production process.

RADIOCHEMICAL SYNTHESIS
6-[^{18}F]Fluorolevodopa may be prepared by various radiochemical synthetic pathways, which lead to different products in terms of yield, specific radioactivity, by-products and possible impurities. Electrophilic pathways for production of 6-[^{18}F]fluorolevodopa may proceed by fluorodemetallation of a stannylated derivative of levodopa, with molecular [^{18}F]fluorine or [^{18}F]acetylhypofluorite, followed by hydrolysis of protecting groups and final purification by semipreparative liquid chromatography. Pathways using demercuration or dethallation must not be used.

CHARACTERS
Appearance
Clear, colourless solution.

Half-life and nature of radiation of fluorine-18
See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION
A. Test A for radionuclidic purity (see Tests).

B. Determine the approximate half-life by at least 3 measurements of the activity of a sample in the same geometrical conditions over a suitable period of time, for example 30 min.

Results 105 min to 115 min.

C. Examine the chromatograms obtained in the test for radiochemical purity (see Tests).

Results The principal peak in the radiochromatogram obtained with the test solution is similar in retention time to the peak due to 6-fluorolevodopa in the chromatogram obtained with reference solution (a).

D. Examine the chromatograms obtained in the test for impurities C and D (see Tests).

Results The principal peak in the radiochromatogram obtained with the test solution is similar in retardation factor to the peak due to 6-fluorolevodopa in the chromatogram obtained with reference solution (b).

TESTS
pH *(2.2.3)*
4.0 to 5.5.

Sterility
It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*. The injection may be released for use before completion of the test.

Bacterial endotoxins *(2.6.14)*
Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres. The injection may be released for use before completion of the test.

www.webofpharma.com

6-Fluorolevodopa, dopa, impurity A and impurity B
Liquid chromatography (*2.2.29*). *Prepare the reference solutions immediately before use.*

Test solution The preparation to be examined.

Reference solution (a) Dissolve 18.0 mg of *6-fluorolevodopa hydrochloride R* in 5.0 mL of the mobile phase and dilute to *V* with the mobile phase, *V* being the maximum recommended dose in millilitres.

Reference solution (b) Dissolve 1.0 mg of *levodopa R* in 5 mL of the mobile phase and dilute to *V* with the mobile phase, *V* being the maximum recommended dose in millilitres.

Reference solution (c) Dissolve 1.0 mg of *trimethyltin chloride R* (impurity A) in 2.0 mL of the mobile phase. Dilute 1.0 mL of this solution to *V* with the mobile phase, *V* being the maximum recommended dose in millilitres.

Reference solution (d) Mix equal volumes of reference solutions (b) and (c).

Reference solution (e) Dissolve 2.0 mg of *6-hydroxydopa R* (impurity B) in 20.0 mL of the mobile phase. Dilute 0.25 mL of this solution to *V* with the mobile phase, *V* being the maximum recommended dose in millilitres.

Column:
— *size*: *l* = 0.25 m, Ø = 4.0 mm;
— *stationary phase*: spherical *end-capped octadecylsilyl silica gel for chromatography R*;
— *temperature*: maintain at a constant temperature between 20 °C and 30 °C.

Mobile phase 6.9 g/L solution of *sodium dihydrogen phosphate R* adjusted to pH 2.4 with a 4.8 g/L solution of *phosphoric acid R*.

Flow rate 1 mL/min.

Detection Spectrophotometer at 200 nm and radioactivity detector connected in series.

Injection 20 µL.

Run time 15 min.

Relative retention With reference to 6-fluorolevodopa (retention time = about 6 min): impurity A and impurity B = about 0.7; dopa = about 0.8.

System suitability Reference solution (d):
— *resolution*: minimum 1.5 between the peaks due to dopa and impurity A.

Limits Examine the chromatograms obtained with the spectrophotometer:
— *6-fluorolevodopa*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (a) (15 mg/*V*);
— *dopa*: not more than the area of the peak due to levodopa in the chromatogram obtained with reference solution (b) (1.0 mg/*V*);
— *sum of impurities A and B*: not more than the area of the principal peak in the chromatogram obtained with reference solution (e) (corresponding to a limit of 0.5 mg/*V* of impurity A or a limit of 0.025 mg/*V* of impurity B, or to lower limits of each if both impurities are present).

Residual solvents
Limited according to the principles defined in general chapter *5.4*. The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY

Fluorine-18
Minimum 99.9 per cent of the total radioactivity.
The preparation may be released for use before completion of test B.

A. Gamma-ray spectrometry

Results The only gamma photons have an energy of 0.511 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed.

B. Gamma-ray spectrometry

Determine the amount of fluorine-18 and radionuclidic impurities with a half-life longer than 2 h. For the detection and quantification of impurities, retain the preparation to be examined for a sufficient time to allow the fluorine-18 to decay to a level that permits the detection of impurities.

Results The spectrum obtained with the preparation to be examined does not differ significantly from a background spectrum.

RADIOCHEMICAL PURITY
Liquid chromatography (*2.2.29*) as described in the test for 6-fluorolevodopa, dopa, impurity A and impurity B.

Examine the chromatogram recorded using the radioactivity detector and locate the peak due to 6-[^{18}F]fluorolevodopa by comparison with the chromatogram obtained with reference solution (a) and the spectrophotometer.

Limit:
— *6-[^{18}F]fluorolevodopa*: minimum 95 per cent of the total radioactivity due to fluorine-18.

Impurities C and D
Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Reference solution (a) Dissolve 2 mg of *DL-6-fluorodopa hydrochloride R* in *water R* and dilute to 10 mL with the same solvent.

Reference solution (b) Dissolve 2 mg of *6-fluorolevodopa hydrochloride R* in *water R* and dilute to 10 mL with the same solvent.

Plate *TLC octadecylsilyl silica gel plate for chiral separations R.*

Mobile phase *methanol R, water R* (50:50 *V/V*).

Application 2 µL.

Development Over a path of 10 cm.

Drying In air for 5 min.

Detection Spray with a 2 g/L solution of *ninhydrin R* in *anhydrous ethanol R* and heat at 60 °C for 10 min; determine the distribution of radioactivity using a suitable detector.

Retardation factors Impurity D = about 0; 6-[^{18}F] fluorolevodopa = about 0.3; impurity C = about 0.5.

System suitability Reference solution (a):
— the chromatogram shows 2 clearly separated spots.

Limits:
— *impurity C*: maximum 2 per cent of the total radioactivity due to fluorine-18;
— *impurity D*: maximum 4 per cent of the total radioactivity due to fluorine-18.

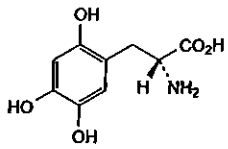
RADIOACTIVITY
Measure the radioactivity using a calibrated instrument.

LABELLING
The label states the maximum recommended dose in millilitres.

www.webofpharma.com

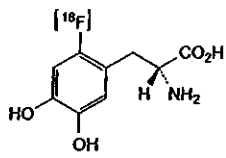
IMPURITIES

A. Cl-Sn(CH_3)$_3$: chlorotrimethylstannane (trimethyltin chloride),



and enantiomer

B. (2*RS*)-2-amino-3-(2,4,5-trihydroxyphenyl)propanoic acid (6-hydroxydopa),



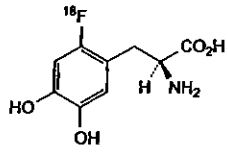
C. (2*R*)-2-amino-3-(2-[^{18}F]fluoro-4,5-dihydroxyphenyl)propanoic acid (6-[^{18}F]fluorodextrodopa),

D. [^{18}F]fluoride.

Ph Eur

Fluorodopa (^{18}F) (Prepared by Nucleophilic Substitution) Injection

(Ph. Eur. monograph 2481)



$C_9H_{10}{}^{18}FNO_4$ 214.2 *92812-82-3*

Ph Eur

DEFINITION

Sterile solution of (2*S*)-2-amino-3-(2-[^{18}F]fluoro-4,5-dihydroxyphenyl)propanoic acid (6-[^{18}F]fluorolevodopa). It may contain stabilisers such as ascorbic acid or edetic acid.

This monograph applies to an injection containing 6-[^{18}F] fluorolevodopa produced by nucleophilic substitution.

Content

— *fluorine-18*: 90 per cent to 110 per cent of the declared fluorine-18 radioactivity at the date and time stated on the label;

— *6-fluorolevodopa*: maximum 0.1 mg per maximum recommended dose in millilitres.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of fluorine-18

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The principal gamma photons have an energy of 0.511 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed.

B. Approximate half-life: 105 min to 115 min.

C. Examine the chromatograms obtained in the test for 6-[^{18}F]fluorolevodopa under Radiochemical purity (see Tests).

Result The principal peak in the radiochromatogram obtained with the test solution is similar in retention time to the principal peak in the chromatogram obtained with reference solution (a).

D. Examine the chromatograms obtained in the test for enantiomeric purity (see Tests).

Result The principal peak in the radiochromatogram obtained with the test solution is similar in retention time to the principal peak in the chromatogram obtained with reference solution (a).

TESTS

pH *(2.2.4)*

4.0 to 5.5.

Impurity A

Spot test.

Test solution To 100 µL of the preparation to be examined add 400 µL of *water R* and mix.

Reference solution (a) *water R.*

Reference solution (b) Dissolve 11.0 mg of *aminopolyether R* (impurity A) in *water R* and dilute to 25.0 mL with the same solvent. Dilute 1.0 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Plate *TLC silica gel plate for aminopolyether test R.*

Application 2.5 µL; also apply 2.5 µL of the test solution and then 2.5 µL of reference solution (b) at the same place.

Detection Visually compare the spots 1 min after application.

System suitability:

— the spot due to the application of both the test solution and reference solution (b) is similar in appearance to the spot due to reference solution (b), which is characterised by a number of concentric circles; the darker innermost circle (of intensity proportional to the concentration of impurity A) may be surrounded by a bluish-black ring, outside of which is a lighter circle surrounded by a peripheral dark edge;

— the spot due to reference solution (a) has a more diffuse inner circle, which is brownish-pink and without a distinct margin between it and the surrounding lighter zone;

— the spot due to reference solution (b) is clearly different from the spot due to reference solution (a).

Limit:

— the central portion of the spot due to the test solution is not more intense than that of the spot due to reference solution (b) (2.2 mg/*V*).

Impurity B

Liquid chromatography *(2.2.29)*.

Test solution The preparation to be examined.

Reference solution (a) Dissolve 170.0 mg of *tetrabutylammonium hydroxide R* (impurity B) in *water R* and dilute to 20.0 mL with the same solvent. Dilute 1.0 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Reference solution (b) Dissolve 80.0 mg of *tetrabutylammonium hydroxide R* in *water R* and dilute to

www.webofpharma.com

10.0 mL with the same solvent. Dilute 1.0 mL of the solution to 25.0 mL with *water R*.

Column:
— *size*: *l* = 0.1 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (3 µm).

Mobile phase 0.95 g/L solution of *toluenesulfonic acid R*, *acetonitrile R* (25:75 *V/V*).

Flow rate 0.6 mL/min.

Detection Spectrophotometer at 254 nm.

Injection 20 µL.

Run time Twice the retention time of impurity B.

Retention time Impurity B = about 3.3 min.

System suitability Reference solution (b):
— *signal-to-noise ratio*: minimum 10 for the principal peak;
— *symmetry factor*: maximum 1.8 for the principal peak.

Limit:
— *impurity B*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (a) (2.6 mg/*V*).

6-Fluorolevodopa and related substances
Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Reference solution (a) Dissolve 2.3 mg of *6-fluorolevodopa hydrochloride R* in mobile phase A and dilute to 20.0 mL with mobile phase A. Dilute 1.0 mL of the solution to *V* with mobile phase A, *V* being the maximum recommended dose in millilitres.

Reference solution (b) Dissolve 2 mg of *levodopa R* (L-form of impurity D) in mobile phase A and dilute to 20 mL with mobile phase A. Dilute 1 mL of the solution to *V* with mobile phase A, *V* being the maximum recommended dose in millilitres.

Reference solution (c) Dissolve 2 mg of *6-hydroxydopa R* (impurity E) in mobile phase A and dilute to 20 mL with mobile phase A. Dilute 1 mL of the solution to *V* with mobile phase A, *V* being the maximum recommended dose in millilitres.

Reference solution (d) Mix equal volumes of reference solutions (a), (b) and (c).

Blank solution Prepare a solution in mobile phase A containing each excipient at the concentration used in the preparation.

Column:
— *size*: *l* = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped polar-embedded octadecylsilyl amorphous organosilica polymer R* (5 µm).

Mobile phase:
— *mobile phase A*: 1.22 g/L solution of *trifluoroacetic acid R*;
— *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 10	98	2
10 - 13	98 → 95	2 → 5
13 - 20	95	5
20 - 35	95 → 5	5 → 95
35 - 37	5	95

Flow rate 1 mL/min.

Detection Spectrophotometer at 283 nm and radioactivity detector connected in series.

Injection 20 µL.

Relative retention With reference to 6-fluorolevodopa (retention time = about 10 min): impurity E = about 0.7; impurity D = about 0.8.

System suitability Reference solution (d):
— *resolution*: minimum 2.5 between the peaks due to impurities E and D; minimum 5 between the peaks due to impurity D and 6-fluorolevodopa.

Limits:
— *6-fluorolevodopa*: not more than the area of the principal peak in the chromatogram obtained with reference solution (a) (0.1 mg/*V*);
— *impurity E*: not more than half the area of the principal peak in the chromatogram obtained with reference solution (a) (0.05 mg/*V*);
— *any other impurity*: for each impurity, not more than the area of the principal peak in the chromatogram obtained with reference solution (a) (0.1 mg/*V*);
— *total*: not more than 5 times the area of the principal peak in the chromatogram obtained with reference solution (a) (0.5 mg/*V*);
— *disregard limit*: 0.3 times the area of the principal peak in the chromatogram obtained with reference solution (a) (0.03 mg/*V*); disregard any peak due to the blank.

Ethanol (*2.4.24* or another suitable, validated method)
Maximum 10 per cent *V/V* and maximum 2.5 g per administration, taking the density (*2.2.5*) to be 0.790 g/mL.

Residual solvents
Limited according to the principles defined in the general chapter *5.4*. The preparation may be released for use before completion of the test.

Sterility
It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*. The preparation may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)
Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres. The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY
The preparation may be released for use before completion of test B.

Fluorine-18
Minimum 99.9 per cent of the total radioactivity.

A. Gamma-ray spectrometry.

Limit Peaks in the gamma spectrum corresponding to photons with an energy different from 0.511 MeV or 1.022 MeV represent not more than 0.1 per cent of the total radioactivity.

B. Gamma-ray spectrometry.

Determine the amount of fluorine-18 and radionuclidic impurities with a half-life longer than 2 h. For the detection and quantification of impurities, retain the preparation to be examined for at least 24 h to allow the fluorine-18 to decay to a level that permits the detection of impurities.

Result The total radioactivity due to radionuclidic impurities is not more than 0.1 per cent.

RADIOCHEMICAL PURITY

6-[^{18}F]Fluorolevodopa
Minimum 95 per cent of the total radioactivity due to fluorine-18.

www.webofpharma.com

Liquid chromatography (*2.2.29*) as described in the test for 6-fluorolevodopa and related substances. If necessary, dilute the test solution with mobile phase A to obtain a radioactivity concentration suitable for the radioactivity detector.

Examine the chromatogram recorded using the radioactivity detector and locate the peak due to 6-[^{18}F]fluorolevodopa by comparison with the chromatogram obtained with reference solution (a) and the spectrophotometer.

Impurity I

Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Plate *TLC silica gel plate R.*

Mobile phase *acetic acid R, methanol R* (10:90 *V/V*).

Application About 5 µL.

Development Over 2/3 of the plate.

Drying In a current of warm air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors Impurity I = about 0; 6-[^{18}F] fluorolevodopa = about 0.4.

Limit:

— *impurity I*: maximum 5 per cent of the total radioactivity due to fluorine-18.

ENANTIOMERIC PURITY

Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Reference solution (a) Dissolve 2 mg of *6-fluorolevodopa hydrochloride R* in the mobile phase and dilute to 10 mL with the mobile phase.

Reference solution (b) Dissolve 2 mg of *DL-6-fluorodopa hydrochloride R* in the mobile phase and dilute to 10 mL with the mobile phase.

Column:

— *size*: *l* = 0.15 m, Ø = 4.0 mm;

— *stationary phase*: *crown-ether silica gel for chiral separation R* (5 µm).

Mobile phase 2.9 g/L solution of *perchloric acid R.*

Flow rate 1 mL/min.

Detection Spectrophotometer at 283 nm and radioactivity detector connected in series.

Injection 20 µL.

Run time Twice the retention time of 6-[^{18}F] fluorolevodopa.

Relative retention With reference to 6-[^{18}F]fluorolevodopa (retention time = about 7 min): impurity F = about 0.7.

Examine the chromatogram recorded using the radioactivity detector and locate the peak due to 6-[^{18}F]fluorolevodopa by comparison with the chromatogram obtained with reference solution (a) and the spectrophotometer.

System suitability Reference solution (b):

— *resolution*: minimum 1.5 between the peaks due to 6-fluorodextrodopa (non-radioactive analogue of impurity F) and 6-fluorolevodopa.

Limits:

— *6-[^{18}F]fluorolevodopa*: minimum 96 per cent of the total radioactivity;

— *impurity F*: maximum 4 per cent of the total radioactivity.

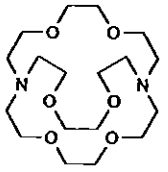
RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

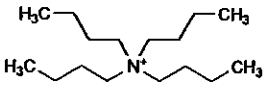
IMPURITIES

Specified impurities *A, B, E, F, I.*

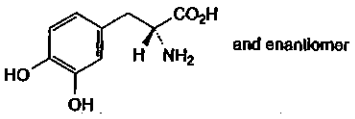
Other detectable impurities (the following substances would, if present at a sufficient level, be detected by one or other of the tests in the monograph. They are limited by the general acceptance criterion for other/unspecified impurities. It is therefore not necessary to identify these impurities for demonstration of compliance): *D, G, H, J, K, L, M, N, O, P, Q.*



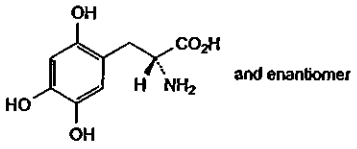
A. 4,7,13,16,21,24-hexaoxa-1,10-diazabicyclo[8.8.8] hexacosane (aminopolyether),



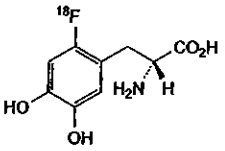
B. *N,N,N*-tributylbutan-1-aminium (tetrabutylammonium),



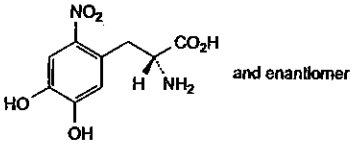
D. (2*RS*)-2-amino-3-(3,4-dihydroxyphenyl)propanoic acid (DL-dopa),



E. (2*RS*)-2-amino-3-(2,4,5-trihydroxyphenyl)propanoic acid (6-hydroxy-DL-dopa),

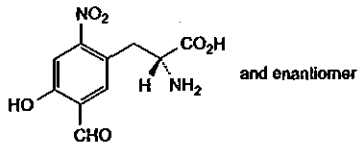


F. (2*R*)-2-amino-3-(2-[^{18}F]fluoro-4,5-dihydroxyphenyl)propanoic acid (6-[^{18}F] fluorodextrodopa),



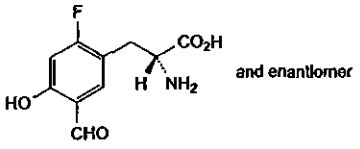
G. (2*RS*)-2-amino-3-(4,5-dihydroxy-2-nitrophenyl)propanoic acid (6-nitro-DL-dopa),

www.webofpharma.com

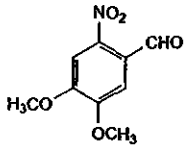


H. (2*RS*)-2-amino-3-(5-formyl-4-hydroxy-2-nitrophenyl)propanoic acid (3-formyl-6-nitro-DL-dopa),

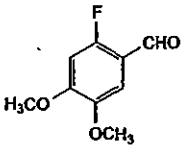
I. [^{18}F]fluoride,



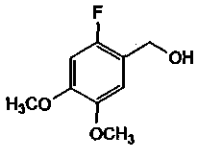
J. (2*RS*)-2-amino-3-(2-fluoro-5-formyl-4-hydroxyphenyl)propanoic acid (6-fluoro-3-formyl-DL-dopa),



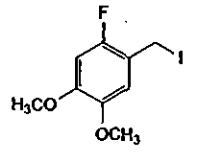
K. 4,5-dimethoxy-2-nitrobenzaldehyde,



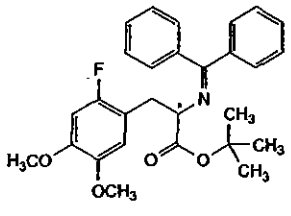
L. 2-fluoro-4,5-dimethoxybenzaldehyde,



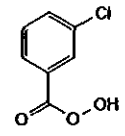
M. (2-fluoro-4,5-dimethoxyphenyl)methanol,



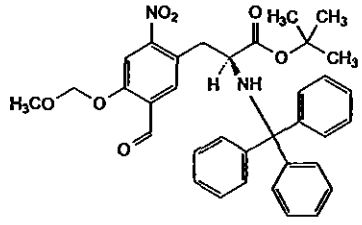
N. 1-fluoro-2-(iodomethyl)-4,5-dimethoxybenzene,



O. *tert*-butyl (2E)-2-[(diphenylmethylidene)amino]-3-(2-fluoro-4,5-dimethoxyphenyl)propanoate,



P. 3-chlorobenzene-1-carboperoxoic acid,

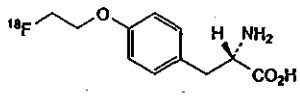


Q. *tert*-butyl (2*S*)-3-[5-formyl-4-(methoxymethoxy)-2-nitrophenyl]-2-[(triphenylmethyl)amino]propanoate.

Ph Eur

Fluoroethyl-L-Tyrosine (^{18}F) Injection

(Ph. Eur. monograph 2466)



$C_{11}H_{14}{}^{18}FNO_3$ 226.2

Ph Eur

DEFINITION

Sterile solution containing (2*S*)-2-amino-3-[4-(2-[^{18}F]fluoroethoxy)phenyl]propanoic acid (*O*-(2-[^{18}F]fluoroethyl)-L-tyrosine, [^{18}F]FET). It may contain a suitable buffer.

Content

— *fluorine-18*: 90 per cent to 110 per cent of the declared fluorine-18 radioactivity at the date and time stated on the label;

— *fluoroethyl-L-tyrosine*: maximum 0.1 mg per maximum recommended dose in millilitres.

CHARACTERS

Appearance

Clear, colourless or slightly yellow solution.

Half-life and nature of radiation of fluorine-18

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The principal gamma photons have an energy of 0.511 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed.

B. Determine the approximate half-life by no fewer than 3 measurements of the activity of a sample in the same geometrical conditions within a suitable period of time (for example, 30 min).

Result 105 min to 115 min.

C. Examine the chromatograms obtained in the test for [^{18}F]fluoroethyl-L-tyrosine under radiochemical purity (see Tests).

Result The principal peak in the radiochromatogram obtained with the test solution is similar in retention time to

www.webofpharma.com

the principal peak in the chromatogram obtained with reference solution (a).

TESTS

pH

4.5 to 8.5, using a *pH indicator strip R*.

Impurity A

Spot test.

Test solution To 100 µL of the preparation to be examined add 400 µL of *water R* and mix.

Reference solution (a) *water R*.

Reference solution (b) Dissolve 11.0 mg of *aminopolyether R* (impurity A) in *water R* and dilute to 25.0 mL with the same solvent. Dilute 1.0 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Plate *TLC silica gel plate for aminopolyether test R*.

Application 2.5 µL; as an additional spot, apply 2.5 µL of the test solution and then 2.5 µL of reference solution (b) at the same place.

Detection Visually compare the spots 1 min after application.

System suitability:

— the spot due to the application of both the test solution and reference solution (b) is similar in appearance to the spot due to reference solution (b), which is characterised by a number of concentric circles; the darker innermost circle (of intensity proportional to the concentration of impurity A) may be surrounded by a bluish-black ring, outside of which is a lighter circle surrounded by a peripheral dark edge;

— the spot due to reference solution (a) has a more diffuse inner circle, which is brownish-pink and without a distinct margin between it and the surrounding lighter zone;

— the spot due to reference solution (b) is clearly different from the spot due to reference solution (a).

Limit:

— the central portion of the spot due to the test solution is not more intense than that of the spot due to reference solution (b) (2.2 mg/*V*).

Impurity B

Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Reference solution (a) Dissolve 0.170 g of *tetrabutylammonium hydroxide R* in *water R* and dilute to 20.0 mL with the same solvent. Dilute 1.0 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Reference solution (b) Dissolve 80.0 mg of *tetrabutylammonium hydroxide R* in *water R* and dilute to 10.0 mL with the same solvent. Dilute 1.0 mL of the solution to 25.0 mL with *water R*.

Column:

— *size*: *l* = 0.1 m, Ø = 4.6 mm;

— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (3 µm).

Mobile phase 0.95 g/L solution of *toluenesulfonic acid R*, *acetonitrile R* (25:75 *V/V*).

Flow rate 0.6 mL/min.

Detection Spectrophotometer at 254 nm.

Injection 20 µL.

Run time Twice the retention time of impurity B.

Retention time Impurity B = about 3.3 min.

System suitability Reference solution (b):

— *signal-to-noise ratio*: minimum 10 for the principal peak;

— *symmetry factor*: maximum 1.8 for the principal peak.

Limit:

— *impurity B*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (a) (2.6 mg/*V*).

Fluoroethyl-L-tyrosine and related substances

Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Reference solution (a) Dissolve 11.6 mg of *fluoroethyl-L-tyrosine hydrochloride R* in *water R* and dilute to 100.0 mL with the same solvent.

Reference solution (b) Dilute 1.0 mL of reference solution (a) to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Reference solution (c) Dissolve 10 mg of *3,4-dimethoxy-L-phenylalanine R* in *water R* and dilute to 20 mL with the same solvent. To 1 mL of the solution add 1 mL of reference solution (a).

Blank solution Prepare a solution containing 2 mg/mL of each excipient stated on the label.

Column:

— *size*: *l* = 0.25 m, Ø = 4.6 mm;

— *stationary phase*: *end-capped polar-embedded octadecylsilyl amorphous organosilica polymer R* (5 µm).

Mobile phase:

— *mobile phase A*: *carbon dioxide-free water R*, protected from the atmosphere during chromatography;

— *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 10	90	10
10 - 20	90 → 5	10 → 95
20 - 30	5	95

Flow rate 1 mL/min.

Detection Spectrophotometer at 225 nm and radioactivity detector connected in series.

Injection 20 µL.

Relative retention With reference to fluoroethyl-L-tyrosine (retention time = about 6 min): 3,4-dimethoxy-L-phenylalanine = about 0.8.

System suitability Reference solution (c) using the spectrophotometer:

— *resolution*: minimum 2.0 between the peaks due to fluoroethyl-L-tyrosine and 3,4-dimethoxy-L-phenylalanine.

Limits In the chromatogram obtained with the spectrophotometer:

— *fluoroethyl-L-tyrosine*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (b) (0.1 mg/*V*);

— *any impurity*: for each impurity, not more than the area of the principal peak in the chromatogram obtained with reference solution (b) (0.1 mg/*V*);

— *total of fluoroethyl-L-tyrosine and impurities*: not more than 5 times the area of the principal peak in the chromatogram obtained with reference solution (b) (0.5 mg/*V*);

— *disregard limit*: 0.3 times the area of the principal peak in the chromatogram obtained with reference solution (b) (0.03 mg/*V*).

www.webofpharma.com

Ethanol (*2.4.24* or another suitable, validated method)
Maximum 10 per cent *V/V* and maximum 2.5 g per administration, taking the density (*2.2.5*) to be 0.790 g/mL.

Residual solvents
Limited according to the principles defined in general chapter *5.4*. The preparation may be released for use before completion of the test.

Sterility
It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*.
The preparation may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)
Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres. The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY
The preparation may be released for use before completion of test B.

Fluorine-18
Minimum 99.9 per cent of the total radioactivity.

A. Gamma-ray spectrometry.

Limit Peaks in the gamma spectrum corresponding to photons with an energy different from 0.511 MeV or 1.022 MeV represent not more than 0.1 per cent of the total radioactivity.

B. Gamma-ray spectrometry.

Determine the amount of fluorine-18 and radionuclidic impurities with a half-life longer than 2 h. For the detection and quantification of impurities, retain the preparation to be examined for at least 24 hours to allow the fluorine-18 to decay to a level that permits the detection of impurities.

Result The total radioactivity due to radionuclidic impurities is not more than 0.1 per cent.

RADIOCHEMICAL PURITY

[^{18}F]Fluoroethyl-L-tyrosine
Liquid chromatography (*2.2.29*) as described in the test for fluoroethyl-L-tyrosine and related substances. If necessary, dilute the test solution with *water R* to obtain a radioactivity concentration suitable for the radioactivity detector.

Examine the chromatogram recorded using the radioactivity detector and locate the peak due to [^{18}F]fluoroethyl-L-tyrosine by comparison with the chromatogram obtained with reference solution (b) and the spectrophotometer.

Limit:
— *[^{18}F]fluoroethyl-L-tyrosine*: minimum 95 per cent of the total radioactivity due to fluorine-18.

Impurity D
Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Plate *TLC silica gel plate R.*

Mobile phase *acetic acid R, methanol R* (10:90 *V/V*).

Application About 5 µL.

Development Over 2/3 of the plate.

Drying In a current of warm air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors Impurity D = about 0; [^{18}F]fluoroethyl-L-tyrosine = about 0.7.

Limit:
— *impurity D*: maximum 5 per cent of the total radioactivity due to fluorine-18.

ENANTIOMERIC PURITY
Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Reference solution (a) Reference solution (b) of the test for fluoroethyl-L-tyrosine and related substances. Add 0.01 mL of a 2.9 g/L solution of *perchloric acid R*.

Reference solution (b) Dissolve 1 mg of *fluoroethyl-D-tyrosine hydrochloride R* (non-radioactive analog of impurity C) in *water R* and dilute to 10 mL with the same solvent. Dilute 1 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres. Add 0.01 mL of a 2.9 g/L solution of *perchloric acid R*.

Reference solution (c) Mix 1.5 mL of reference solution (a) and 1.5 mL of reference solution (b).

Column:
— *size*: *l* = 0.15 m, Ø = 4.0 mm;
— *stationary phase*: *crown-ether silica gel for chiral separation R* (5 µm).

Mobile phase *methanol R*, 2.9 g/L solution of *perchloric acid R* (10:90 *V/V*).

Flow rate 1 mL/min.

Detection Spectrophotometer at 225 nm and radioactivity detector connected in series.

Injection 20 µL of the test solution and reference solutions (a) and (c).

Run time 2.5 times the retention time of [^{18}F]fluoroethyl-L-tyrosine.

Relative retention With reference to [^{18}F]fluoroethyl-L-tyrosine (retention time = about 14 min):
impurity D = about 0.1 [unretained];
impurity C = about 0.7.

Examine the chromatogram recorded using the radioactivity detector and locate the peak due to [^{18}F]fluoroethyl-L-tyrosine by comparison with the chromatogram obtained with reference solution (a) and the spectrophotometer.

System suitability Reference solution (c):
— *resolution*: minimum 1.5 between the peaks due to impurity C and fluoroethyl-L-tyrosine.

Limits:
— *[^{18}F]fluoroethyl-L-tyrosine*: minimum 95 per cent of the total radioactivity;
— *sum of impurities C and D*: maximum 5 per cent of the total radioactivity.

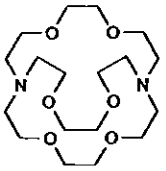
RADIOACTIVITY
Determine the radioactivity using a calibrated instrument.

LABELLING
The label states the name of each excipient and the percentage content of ethanol in the preparation.

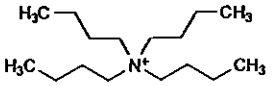
IMPURITIES
Specified impurities *A, B, C, D.*

Other detectable impurities (the following substances would, if present at a sufficient level, be detected by one or other of the tests in the monograph. They are limited by the general acceptance criterion for other/unspecified impurities. It is therefore not necessary to identify these impurities for demonstration of compliance): *E.*

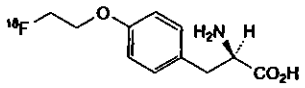
www.webofpharma.com



A. 4,7,13,16,21,24-hexaoxa-1,10-diazabicyclo[8.8.8] hexacosane (aminopolyether),

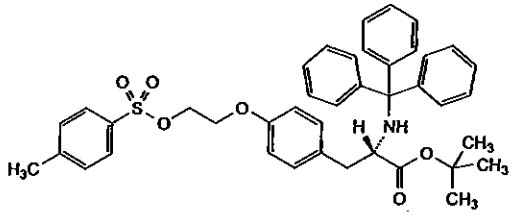


B. *N,N,N*-tributylbutan-1-aminium (tetrabutylammonium),



C. (2*R*)-2-amino-3-[4-(2-[^{18}F]fluoroethoxy)phenyl]propanoic acid ([^{18}F]fluoroethyl-D-tyrosine),

D. [^{18}F]fluoride,

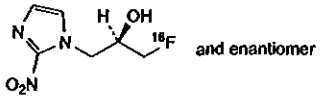


E. 1,1-dimethylethyl (2*S*)-3-[4-[2-[[(4-methylphenyl)sulfonyl] oxy]ethoxy]phenyl]-2-[(triphenylmethyl)amino] propanoate.

Ph Eur

Fluoromisonidazole (^{18}F) Injection

(Ph. Eur. monograph 2459)



$C_6H_8{}^{18}FN_3O_3$ 188.1

Ph Eur

DEFINITION

Sterile solution containing (2*RS*)-1-[^{18}F]fluoro-3-(2-nitro-1*H*-imidazol-1-yl)propan-2-ol ([^{18}F]FMISO). It may contain a suitable buffer.

Content

— *fluorine-18*: 90 per cent to 110 per cent of the declared fluorine-18 radioactivity at the date and time stated on the label;

— *fluoromisonidazole*: maximum 0.1 mg per maximum recommended dose in millilitres.

CHARACTERS

Appearance

Clear, colourless or slightly yellow solution.

Half-life and nature of radiation of fluorine-18

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The principal gamma photons have an energy of 0.511 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed.

B. Determine the approximate half-life by no fewer than 3 measurements of the activity of a sample in the same geometrical conditions within a suitable period of time (for example, 30 min).

Result 105 min to 115 min.

C. Examine the chromatograms obtained in the test for [^{18}F] fluoromisonidazole under radiochemical purity (see Tests).

Result The principal peak in the radiochromatogram obtained with the test solution is similar in retention time to the principal peak in the chromatogram obtained with reference solution (a).

TESTS

pH

4.5 to 8.5, using a *pH indicator strip R.*

Impurity A

Spot test.

Test solution To 100 µL of the preparation to be examined add 400 µL of *water R* and mix.

Reference solution (a) *water R.*

Reference solution (b) Dissolve 11.0 mg of *aminopolyether R* (impurity A) in *water R* and dilute to 25.0 mL with the same solvent. Dilute 1.0 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Plate *TLC silica gel plate for aminopolyether test R.*

Application 2.5 µL; as an additional spot, apply 2.5 µL of the test solution and then 2.5 µL of reference solution (b) at the same place.

Detection Visually compare the spots 1 min after application.

System suitability:

— the spot due to the application of both the test solution and reference solution (b) is similar in appearance to the spot due to reference solution (b), which is characterised by a number of concentric circles; the darker innermost circle (of intensity proportional to the concentration of impurity A) may be surrounded by a bluish-black ring, outside of which is a lighter circle surrounded by a peripheral dark edge;

— the spot due to reference solution (a) has a more diffuse inner circle, which is brownish-pink and without a distinct margin between it and the surrounding lighter zone;

— the spot due to reference solution (b) is clearly different from the spot due to reference solution (a).

Limit:

— the central portion of the spot due to the test solution is not more intense than that of the spot due to reference solution (b) (2.2 mg/*V*).

Impurity B

Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Reference solution (a) Dissolve 0.170 g of *tetrabutylammonium hydroxide R* in *water R* and dilute to 20.0 mL with the same solvent. Dilute 1.0 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Reference solution (b) Dissolve 80.0 mg of *tetrabutylammonium hydroxide R* in *water R* and dilute to

www.webofpharma.com

10.0 mL with the same solvent. Dilute 1.0 mL of the solution to 25.0 mL with *water R*.

Column:
— *size*: *l* = 0.1 m, Ø = 4.6 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (3 µm).

Mobile phase 0.95 g/L solution of *toluenesulfonic acid R*, *acetonitrile R* (25:75 *V/V*).

Flow rate 0.6 mL/min.

Detection Spectrophotometer at 254 nm.

Injection 20 µL.

Run time Twice the retention time of impurity B.

Retention time Impurity B = about 3.3 min.

System suitability Reference solution (b):
— *signal-to-noise ratio*: minimum 10 for the principal peak;
— *symmetry factor*: maximum 1.8 for the principal peak.

Limit:
— *impurity B*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (a) (2.6 mg/*V*).

Fluoromisonidazole and related substances
Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Reference solution (a) Dissolve 5.0 mg of *fluoromisonidazole R* in *water R* and dilute to 50.0 mL with the same solvent. Dilute 1.0 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Reference solution (b) Dissolve 5.0 mg of *desmethylmisonidazole R* (impurity C) in *water R* and dilute to 50.0 mL with the same solvent. Dilute 1.0 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Reference solution (c) Mix 1 mL of reference solution (a) and 1 mL of reference solution (b).

Blank solution Prepare a solution containing each excipient at the concentration used in the preparation.

Column:
— *size*: *l* = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped polar-embedded octadecylsilyl amorphous organosilica polymer R* (5 µm).

Mobile phase:
— *mobile phase A*: *carbon dioxide-free water R*, protected from the atmosphere during chromatography;
— *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 10	90	10
10 - 20	90 → 5	10 → 95
20 - 30	5	95

Flow rate 1 mL/min.

Detection Spectrophotometer at 320 nm and radioactivity detector connected in series.

Injection 20 µL.

Relative retention With reference to fluoromisonidazole (retention time = about 6 min): impurity C = about 0.6.

System suitability Reference solution (c) using the spectrophotometer:
— *resolution*: minimum 5.0 between the peaks due to impurity C and fluoromisonidazole.

Limits In the chromatogram obtained with the spectrophotometer:
— *fluoromisonidazole*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (a) (0.1 mg/*V*);
— *impurity C*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (b) (0.1 mg/*V*);
— *any other impurity*: for each impurity, not more than the area of the principal peak in the chromatogram obtained with reference solution (a) (0.1 mg/*V*);
— *total*: not more than 5 times the area of the principal peak in the chromatogram obtained with reference solution (a) (0.5 mg/*V*);
— *disregard limit*: 0.3 times the area of the principal peak in the chromatogram obtained with reference solution (a) (0.03 mg/*V*).

Ethanol (*2.4.24* or another suitable, validated method)
Maximum 10 per cent *V/V* and maximum 2.5 g per administration, taking the density (*2.2.5*) to be 0.790 g/mL.

Residual solvents
Limited according to the principles defined in general chapter *5.4*. The preparation may be released for use before completion of the test.

Sterility
It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*.
The preparation may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)
Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres. The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY

The preparation may be released for use before completion of test B.

Fluorine-18
Minimum 99.9 per cent of the total radioactivity.

A. Gamma-ray spectrometry.

Limit Peaks in the gamma spectrum corresponding to photons with an energy different from 0.511 MeV or 1.022 MeV represent not more than 0.1 per cent of the total radioactivity.

B. Gamma-ray spectrometry.

Determine the amount of fluorine-18 and radionuclidic impurities with a half-life longer than 2 h. For the detection and quantification of impurities, retain the preparation to be examined for at least 24 h to allow the fluorine-18 to decay to a level that permits the detection of impurities.

Result The total radioactivity due to radionuclidic impurities is not more than 0.1 per cent.

RADIOCHEMICAL PURITY

[^{18}F]Fluoromisonidazole
Liquid chromatography (*2.2.29*) as described in the test for fluoromisonidazole and related substances. If necessary, dilute the test solution with *water R* to obtain a radioactivity concentration suitable for the radioactivity detector.

Examine the chromatogram recorded using the radioactivity detector and locate the peak due to [^{18}F]fluoromisonidazole by comparison with the chromatogram obtained with reference solution (a) using the spectrophotometer.

www.webofpharma.com

Limit:

— *[^{18}F]fluoromisonidazole*: minimum 95 per cent of the total radioactivity due to fluorine-18.

Impurity D

Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Plate *TLC silica gel plate R.*

Mobile phase *water R, acetonitrile R* (5:95 *V/V*).

Application About 5 µL.

Development Over 2/3 of the plate.

Drying In a current of warm air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors Impurity D = about 0; [^{18}F] fluoromisonidazole = about 0.8.

Limit:

— *impurity D*: maximum 5 per cent of the total radioactivity due to fluorine-18.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

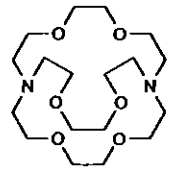
LABELLING

The label states the percentage content of ethanol in the preparation.

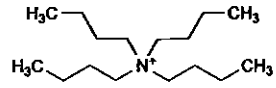
IMPURITIES

Specified impurities *A, B, C, D.*

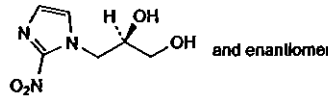
Other detectable impurities (the following substances would, if present at a sufficient level, be detected by one or other of the tests in the monograph. They are limited by the general acceptance criterion for other/unspecified impurities. It is therefore not necessary to identify these impurities for demonstration of compliance): *E.*



A. 4,7,13,16,21,24-hexaoxa-1,10-diazabicyclo [8.8.8]hexacosane (aminopolyether),

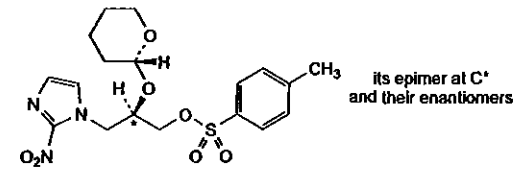


B. *N,N,N*-tributylbutan-1-aminium (tetrabutylammonium),



C. (2*RS*)-3-(2-nitro-1*H*-imidazol-1-yl)propane-1,2-diol (desmethylmisonidazole),

D. [^{18}F]fluoride,



E. mixture of the 4 stereoisomers of 3-(2-nitro-1*H*-imidazol-1-yl)-2-(tetrahydro-2*H*-pyran-2-yloxy)propyl 4-methylbenzenesulfonate.

Ph Eur

Gallium (^{67}Ga) Citrate Injection

(Ph. Eur. monograph 0555)

Ph Eur

DEFINITION

Sterile solution of gallium-67 in the form of gallium citrate. It may be made isotonic by the addition of sodium chloride and sodium citrate and may contain a suitable antimicrobial preservative such as benzyl alcohol.

Gallium-67 90 per cent to 110 per cent of the declared gallium-67 radioactivity at the date and time stated on the label.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of gallium-67

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Results The most prominent gamma photons have energies of 0.093 MeV, 0.185 MeV and 0.300 MeV.

B. To 0.2 mL of the preparation to be examined add 0.2 mL of a solution containing 1 g/L of *ferric chloride R* and 0.1 per cent *V/V* of *hydrochloric acid R* and mix.

Compare the colour with that of a solution containing 7 g/L of *sodium chloride R* and 9 g/L of *benzyl alcohol R* treated in the same manner. A yellow colour develops in the test solution only.

TESTS

pH (*2.2.3*)

5.0 to 8.0.

Zinc

Maximum 5 ppm.

Test solution To 0.1 mL of the preparation to be examined add 0.9 mL of *water R*, 1 mL of a 250 g/L solution of *sodium thiosulfate R*, 5 mL of *acetate buffer solution pH 4.7 R* and 5.0 mL of a dithizone solution prepared as follows: dissolve 10 mg of *dithizone R* in 100 mL of *methyl ethyl ketone R* allow to stand for 5 min, filter and immediately before use dilute the solution to 10 times its volume with *methyl ethyl ketone R*. Shake vigorously for 2 min and allow the organic layer to separate.

Reference solution 0.1 mL of *zinc standard solution (5 ppm Zn) R* treated in the same manner as the test solution.

Measure the absorbance (*2.2.25*) of the organic layers at 530 nm, using the organic layer of a blank solution as the compensation liquid.

www.webofpharma.com

Results The absorbance of the organic layer obtained with the test solution is not greater than that of the organic layer obtained with the reference solution.

Sterility
It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*.
The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY

Gallium-67
Minimum 99.8 per cent of the total radioactivity.

Gamma-ray spectrometry.

Determine the relative amounts of gallium-66 and other radionuclidic impurities present.

RADIOACTIVITY
Determine the radioactivity using a calibrated instrument.

IMPURITIES
A. gallium-66.

Ph Eur

Gallium (^{68}Ga) Chloride (accelerator-produced) Solution for Radiolabelling

(Ph. Eur. monograph 3109)

$^{68}GaCl_3$ · 174.3

Ph Eur

DEFINITION
Solution containing gallium-68, prepared by proton irradiation of enriched zinc-68, in the form of gallium chloride in dilute hydrochloric acid.

Content
— *gallium-68*: 90 per cent to 110 per cent of the declared gallium-68 radioactivity at the date and time stated on the label.

PRODUCTION
[^{68}Ga]Gallium chloride is produced by proton irradiation of enriched zinc-68.

CHARACTERS

Appearance
Clear, colourless solution.

Half-life and nature of radiation of gallium-68
See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION
A. Gamma-ray spectrometry.

Result The principal gamma photons have energies of 0.511 MeV and 1.077 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed; peaks due to gamma photons with an energy of 1.883 MeV may be observed.

B. Approximate half-life: 62 min to 74 min.

C. pH (see Tests).

D. To a volume of the preparation to be examined of between 20 µL and 100 µL, chosen to allow measurement of the radioactivity with sufficient accuracy, add 1 mL of a 1.03 g/L solution of *hydrochloric acid R*. Apply this solution to the top of a column containing *strong cation-exchange resin R*, push 5 mL of air through the column and collect the eluate. Determine the radioactivity of the eluate (A1). Elute the column with 1 mL of a 1.03 g/L solution of *hydrochloric acid R*. Determine the radioactivity of the eluate (A2). Elute the column with 1 mL of a mixture of 2 volumes of *hydrochloric acid R* and 98 volumes of *acetone R* and push 5 mL of air through the column. Determine the radioactivity of the eluate (A3) and the residual radioactivity on the column (A4).

Calculate the percentage of radioactivity in the A3 eluate using the following expression:

$$A3 \times 100/(A1 + A2 + A3 + A4)$$

Result The percentage of radioactivity in the A3 eluate is not less than 90 per cent of the total radioactivity applied to the column.

E. To 100 µL of *silver nitrate solution R2* add 5 µL of the preparation to be examined. A white precipitate is formed.

TESTS

pH (*2.2.4*)
Maximum 2.

Iron
Maximum 10 µg/GBq.

Atomic absorption spectrometry (*2.2.23, Method I*).

Modifier solution 14 g/L solution of *magnesium nitrate R*.

Test solution Dilute the preparation to be examined with a 1 per cent *V/V* solution of *nitric acid R* to obtain a radioactivity concentration of 2.5 MBq/mL.

Reference solutions Prepare the reference solutions using *iron standard solution (20 ppm Fe) R*, diluting with a 1 per cent *V/V* solution of *nitric acid R*.

Source Iron hollow-cathode lamp.

Wavelength 248.3 nm.

Atomisation device Graphite furnace.

An example of the injection and instrument parameters for the graphic furnace atomic absorption analysis is shown below.

Internal and external protective gas *argon R*.

Injection 20 µL of the test solution and the reference solutions, and 1 µL of the modifier solution.

Injection temperature 20 °C.

Furnace programme:

Step	Final temperature (°C)	Ramp time (s)	Hold time (s)	Internal protective gas flow rate (mL/min)
Drying	110	1	30	250
Drying	130	15	30	250
Pyrolysis	1400	10	20	250
Atomisation	2100	0	5	0
Cleaning	2450	1	3	250

The solution may be released for use before completion of the test.

Zinc
Maximum 10 µg/GBq.

Atomic absorption spectrometry (*2.2.23, Method I*).

Test solution Dilute the preparation to be examined with a 1 per cent *V/V* solution of *nitric acid R* to obtain a radioactivity concentration of 50 MBq/mL.

www.webofpharma.com

Reference solutions Prepare the reference solutions using *zinc standard solution (10 ppm Zn) R*, diluting with a 1 per cent *V/V* solution of *nitric acid R*.

Source Zinc hollow-cathode lamp.

Wavelength 213.9 nm.

Atomisation device Air-acetylene flame.

The solution may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)

Less than 175 IU/*V*, *V* being the maximum volume to be used for the preparation of a single patient dose, if intended for use in the manufacture of parenteral preparations without a further appropriate procedure for the removal of bacterial endotoxins. The solution may be released for use before completion of the test.

RADIONUCLIDIC PURITY

The solution may be released for use before completion of tests B and C.

Gallium-68

Minimum 98 per cent of the total radioactivity.

A. Gamma-ray spectrometry.

Limit Peaks in the gamma-ray spectrum corresponding to photons with an energy different from 0.511 MeV, 1.077 MeV and 1.883 MeV represent not more than 2 per cent of the total radioactivity; disregard the peak corresponding to 1.022 MeV.

B. Gallium-66, gallium-67. Gamma-ray spectrometry.

Determine the amount of gallium-68, gallium-66 and gallium-67. For the detection and quantification of gallium-66 and gallium-67, retain the preparation to be examined for at least 12 h to allow the gallium-68 to decay to a level that permits the detection of gallium-66 and gallium-67.

Result The total radioactivity due to gallium-66 and gallium-67 is not more than 2 per cent of the total radioactivity.

C. Other gamma-ray-emitting impurities. Gamma-ray spectrometry.

Determine the amount of gallium-68. For the detection and quantification of the other gamma-ray-emitting impurities, retain the preparation to be examined for at least 24 h to allow the gallium-68 to decay to a level that permits the detection of other gamma-ray-emitting impurities. Disregard the peaks due to the decay of gallium-66 and gallium-67.

Result The total radioactivity due to other gamma-ray-emitting impurities is not more than 0.1 per cent of the total radioactivity.

RADIOCHEMICAL PURITY

[^{68}Ga]Gallium(III) ion

Thin-layer chromatography (*2.2.27*).

Test solution Adjust the preparation to be examined to obtain a concentration of *hydrochloric acid R* of 10.3 g/L.

Reference solution (a) To 0.2 mL of the test solution add 0.3 mL of a 4 g/L solution of *sodium hydroxide R*. Use within 30 min of preparation.

Reference solution (b) To 1 mL of the test solution add 1 mL of a 10 g/L solution of *pentetic acid R* in a 4 g/L solution of *sodium hydroxide R*. Use within 30 min of preparation.

Plate *TLC silica gel plate R*; use a glass-fibre plate.

Mobile phase 77 g/L solution of *ammonium acetate R*, *methanol R* (50:50 *V/V*).

Application About 5 µL.

Development Immediately, over a path of at least 7 cm.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factor [^{68}Ga]gallium(III) ion = 0-0.2.

System suitability The retardation factor of the principal peak in the chromatogram obtained with reference solution (a) is not more than 0.1; the retardation factor of the principal peak in the chromatogram obtained with reference solution (b) is not less than 0.7.

Limit:

— *[^{68}Ga]gallium(III) ion*: minimum 95 per cent of the total radioactivity due to gallium-68.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

LABELLING

The label states:

— that the solution is not for direct administration to humans;
— where applicable, that the solution is sterile;
— the maximum volume that can be used for the preparation of a single patient dose;
— the concentration of hydrochloric acid;
— that the limits regarding radionuclidic impurities apply until the end of the shelf-life of the gallium-68-labelled radiopharmaceuticals prepared using the solution.

IMPURITIES

A. gallium-67,

B. gallium-66.

Ph Eur

Gallium (^{68}Ga) Chloride Solution for Radiolabelling

(Ph. Eur. monograph 2464)

$^{68}GaCl_3$ 174.3

Ph Eur

DEFINITION

Solution containing gallium-68 in the form of gallium chloride in dilute hydrochloric acid. The preparation may contain acetone.

Content

— *gallium-68*: 90 per cent to 110 per cent of the declared gallium-68 radioactivity at the date and time stated on the label.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of gallium-68

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The principal gamma photons have energies of 0.511 MeV and 1.077 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed.

www.webofpharma.com

B. Determine the approximate half-life by no fewer than 3 measurements of the activity of a sample in the same geometrical conditions within a suitable period of time (for example, 15 min).

Result 62 min to 74 min.

C. pH (see Tests).

D. To a volume of 20-100 µL of the solution to be examined add 1 mL of a 1.03 g/L solution of *hydrochloric acid R*. Apply this solution to the top of a column containing *strong cation-exchange resin R*, push 5 mL of air through the column and collect the eluate. Determine the radioactivity of the eluate (A1). Elute the column with 1 mL of a 1.03 g/L solution of *hydrochloric acid R*. Determine the radioactivity of the eluate (A2). Elute the column with 1 mL of a mixture of 2 volumes of *hydrochloric acid R* and 98 volumes of *acetone R* and push 5 mL of air through the column. Determine the radioactivity of the eluate (A3) and the residual activity on the column (A4).

Calculate the percentage of radioactivity in the A3 eluate using the following expression:

$$A3 \times 100/(A1 + A2 + A3 + A4)$$

Result The percentage of radioactivity in the A3 eluate is not less than 90 per cent.

E. To 100 µL of *silver nitrate solution R2* add 50 µL of the solution to be examined. A white precipitate is formed.

TESTS

pH

Maximum 2, using a *pH-indicator strip R*.

Iron

Maximum 10 µg/GBq.

Atomic absorption spectrometry (*2.2.23, Method I*).

Modifier solution 14 g/L solution of *magnesium nitrate R*.

Test solution Dilute the solution to be examined with a 1 per cent *V/V* solution of *nitric acid R* to obtain a radioactivity concentration of 2.5 MBq/mL.

Reference solutions Prepare the reference solutions using *iron standard solution (20 ppm Fe) R*, diluting with a 1 per cent *V/V* solution of *nitric acid R*.

Source Iron hollow-cathode lamp.

Wavelength 248.3 nm.

Atomisation device Graphite furnace.

An example of the injection and instrument parameters for the graphic furnace atomic absorption analysis is shown below.

Internal and external protective gas *argon R*.

Injection 20 µL of the test solution and the reference solutions, and 1 µL of the modifier solution.

Injection temperature 20 °C.

Furnace programme:

Step	Final temperature (°C)	Ramp time (s)	Hold time (s)	Internal protective gas flow rate (mL/min)
Drying	110	1	30	250
Drying	130	15	30	250
Pyrolysis	1400	10	20	250
Atomisation	2100	0	5	0
Cleaning	2450	1	3	250

The solution may be released for use before completion of the test.

Zinc

Maximum 10 µg/GBq.

Atomic absorption spectrometry (*2.2.23, Method I*).

Test solution Dilute the solution to be examined with a 1 per cent *V/V* solution of *nitric acid R* to obtain a radioactivity concentration of 50 MBq/mL.

Reference solutions Prepare the reference solutions using *zinc standard solution (10 ppm Zn) R*, diluting with a 1 per cent *V/V* solution of *nitric acid R*.

Source Zinc hollow-cathode lamp.

Wavelength 213.9 nm.

Atomisation device Air-acetylene flame.

The solution may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)

Less than 175 IU/*V*, *V* being the maximum volume to be used for the preparation of a single patient dose, if intended for use in the manufacture of parenteral preparations without a further appropriate procedure for the removal of bacterial endotoxins. The solution may be released for use before completion of the test.

RADIONUCLIDIC PURITY

The solution may be released for use before completion of test B.

Gallium-68

Minimum 99.9 per cent of the total radioactivity.

A. Gamma-ray spectrometry.

Limit Peaks in the gamma-ray spectrum corresponding to photons with an energy different from 0.511 MeV, 1.077 MeV, 1.022 MeV and 1.883 MeV represent not more than 0.1 per cent of the total radioactivity.

B. Germanium-68 and gamma-ray-emitting impurities. Gamma-ray spectrometry.

Determine the amount of gallium-68, germanium-68 and radionuclidic impurities with a half-life longer than 5 h. For the detection and quantification of germanium-68 and gamma-ray-emitting impurities, retain the solution to be examined for at least 48 h to allow the gallium-68 to decay to a level that permits the detection of impurities.

Result The total radioactivity due to germanium-68 and gamma-ray-emitting impurities is not more than 0.001 per cent.

RADIOCHEMICAL PURITY

[^{68}Ga]Gallium(III) ion

Thin-layer chromatography (*2.2.27*).

Test solution Adjust the solution to be examined to obtain a concentration of *hydrochloric acid R* of 10.3 g/L.

Reference solution (a) To 0.2 mL of the test solution add 0.3 mL of a 4 g/L solution of *sodium hydroxide R*. Use within 30 min of preparation.

Reference solution (b) To 1 mL of the test solution add 1 mL of a 10 g/L solution of *pentetic acid R* in a 4 g/L solution of *sodium hydroxide R*. Use within 30 min of preparation.

Plate *TLC silica gel plate R*; use a glass-fibre plate.

Mobile phase 77 g/L solution of *ammonium acetate R*, *methanol R* (50:50 *V/V*).

Application About 5 µL.

Development Immediately, over a path of at least 10 cm.

www.webofpharma.com

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factor [^{68}Ga]Gallium(III) ion = 0-0.2.

System suitability The retardation factor of the principal peak in the chromatogram obtained with reference solution (a) is not more than 0.1; the retardation factor of the principal peak in the chromatogram obtained with reference solution (b) is not less than 0.7.

Limit:

— *[^{68}Ga]gallium(III) ion*: minimum 95 per cent of the total radioactivity due to gallium-68.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

LABELLING

The label states:

— that the solution is not intended for direct administration to humans;
— the maximum volume that can be used for the preparation of a single patient dose;
— the concentration of hydrochloric acid;
— the concentration of acetone, if present;
— that the solution is intended for use in the preparation of gallium-68-labelled radiopharmaceuticals;
— a procedure to reduce the level of germanium-68 below 0.001 per cent of the total radioactivity.

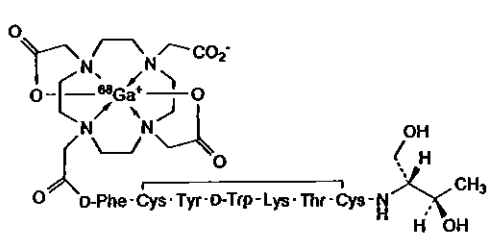
IMPURITIES

A. germanium-68.

Ph Eur

Gallium (^{68}Ga) Edotreotide Injection

(Ph. Eur. monograph 2482)



$C_{65}H_{89}{}^{68}GaN_{14}O_{18}S_2$ 1487

Ph Eur

DEFINITION

Sterile solution of a complex of gallium-68 with edotreotide (*N*-[[4,7,10-tris(carboxymethyl)-1,4,7,10-tetraazacyclododecan-1-yl]acetyl]-D-phenylalanyl-L-cysteinyl-L-tyrosyl-D-tryptophyl-L-lysyl-L-threonyl-*N*-[(1*R*,2*R*)-2-hydroxy-1-(hydroxymethyl)propyl]-L-cysteinamide cyclic (2→7)-disulfide) (gallium-68 DOTATOC).

Content

— *gallium-68*: 90 per cent to 110 per cent of the declared gallium-68 radioactivity at the date and time stated on the label;
— *edotreotide*: maximum 50 µg per maximum recommended dose in millilitres.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of gallium-68

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The principal gamma photons have energies of 0.511 MeV and 1.077 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed.

B. Determine the approximate half-life by no fewer than 3 measurements of the activity of a sample in the same geometrical conditions within a suitable period of time (for example, 15 min).

Result 62 min to 74 min.

C. Examine the chromatograms obtained in the test for other radiochemical impurities (see Tests).

Result The principal peak in the radiochromatogram obtained with the test solution has a relative retention of 1.3 with reference to the principal peak in the chromatogram obtained with reference solution (a) using the spectrophotometer.

TESTS

pH

4.0 to 8.0, using a *pH indicator strip R.*

Edotreotide, gallium edotreotide and other related substances

Liquid chromatography *(2.2.29)*.

Test solution The preparation to be examined.

Reference solution (a) Prepare a 50 µg/*V* solution of *edotreotide R* in a 10.3 g/L solution of *hydrochloric acid R, V* being the maximum recommended dose in millilitres.

Reference solution (b) Prepare a 50 µg/*V* solution of *octreotide acetate R* in a 10.3 g/L solution of *hydrochloric acid R, V* being the maximum recommended dose in millilitres.

Reference solution (c) Mix 0.1 mL of reference solution (a) and 0.1 mL of reference solution (b).

Column:

— *size: l* = 0.15 m, Ø = 3.0 mm;
— *stationary phase: base-deactivated end-capped octadecylsilyl silica gel for chromatography R* (3 µm).

Mobile phase:

— *mobile phase A: trifluoroacetic acid R, water for chromatography R* (0.1:99.9 *V/V*);
— *mobile phase B: trifluoroacetic acid R, acetonitrile for chromatography R* (0.1:99.9 *V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 8	76	24
8 - 9	76 → 40	24 → 60
9 - 14	40	60

Flow rate 0.6 mL/min.

Detection Spectrophotometer at 220 nm and radioactivity detector connected in series.

Injection 20 µL.

Relative retention With reference to edotreotide (retention time = about 3.3 min): gallium edotreotide = about 1.3; octreotide = about 2.6.

www.webofpharma.com

System suitability Reference solution (c) using the spectrophotometer:
— *resolution*: minimum 5.0 between the peaks due to edotreotide and octreotide.

Limits In the chromatogram obtained with the spectrophotometer:
— *edotreotide and metal complexes of edotreotide* (sum of the areas of the peaks with a relative retention with reference to edotreotide between 0.8 and 1.4): not more than the area of the principal peak in the chromatogram obtained with reference solution (a) (50 µg/*V*);
— *unspecified impurities*: for each impurity, not more than the area of the principal peak in the chromatogram obtained with reference solution (a) (50 µg/*V*); disregard any peak with a relative retention with reference to edotreotide of 0.5 or less.

Impurity D
Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Reference solution Dissolve 10 mg of *HEPES R* (impurity D) in *water R* and dilute to *V* with the same solvent, *V* being the maximum recommended dose in millilitres. Dilute 1.0 mL of the solution to 50.0 mL with *water R*.

Plate *TLC silica gel F_{254} plate R*; use an aluminium plate.

Mobile phase *water R, acetonitrile R* (25:75 *V/V*).

Application (*V*/1000) mL, *V* being the maximum recommended dose in millilitres; apply portions of 1 µL and dry with a current of warm air after each application.

Development Over 2/3 of the plate.

Detection Expose to iodine vapour for 4 min.

Retardation factor Impurity D = about 0.3.

System suitability Reference solution:
— the chromatogram shows a clearly visible spot.

Limit:
— *impurity D*: any spot due to impurity D is not more intense than the corresponding spot in the chromatogram obtained with the reference solution (200 µg/*V*).

Ethanol
Gas chromatography (*2.2.28*).

Internal standard solution Dilute 1 mL of *propanol R* to 1000 mL with *water R*.

Test solution Dilute 0.10 mL of the preparation to be examined to 10.0 mL with the internal standard solution.

Reference solution Dilute 1.0 mL of *anhydrous ethanol R* to 100.0 mL with the internal standard solution. Dilute 1.0 mL of this solution to 10.0 mL with the internal standard solution.

Column:
— *material*: fused silica;
— *size*: *l* = 30 m, Ø = 0.53 mm;
— *stationary phase*: *macrogol 20 000 R* (film thickness 1.0 µm).

Carrier gas *helium for chromatography R*.

Flow rate 10 mL/min.

Split ratio 1:10.

Temperature:
— *column*: 35 °C;
— *injection port*: 140 °C;
— *detector*: 220 °C.

Detection Flame ionisation.

Injection 1.0 µL.

System suitability Reference solution:
— *retention time*: ethanol = 2 min to 4 min;
— *resolution*: minimum 5.0 between the peaks due to ethanol and propanol.

Limit:
— *ethanol*: maximum 10 per cent *V/V* and maximum 2.5 g per administration, taking the density (*2.2.5*) to be 0.790 g/mL.

Sterility
It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*. The preparation may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)
Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres. The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY
The preparation may be released for use before completion of test B.

Gallium-68
Minimum 99.9 per cent of the total radioactivity.

A. Gamma-ray spectrometry.

Limit Peaks in the gamma-ray spectrum corresponding to photons with an energy different from 0.511 MeV, 1.077 MeV, 1.022 MeV and 1.883 MeV represent not more than 0.1 per cent of the total radioactivity.

B. Germanium-68 and gamma-ray-emitting impurities. Gamma-ray spectrometry.

Determine the amount of gallium-68, germanium-68 and radionuclidic impurities with a half-life longer than 5 h. For the detection and quantification of germanium-68 and gamma-ray-emitting impurities, retain the preparation to be examined for at least 48 h to allow the gallium-68 to decay to a level that permits the detection of impurities.

Result The total radioactivity due to germanium-68 and gamma-ray-emitting impurities is not more than 0.001 per cent.

RADIOCHEMICAL PURITY
— *[^{68}Ga]gallium edotreotide*: minimum 91 per cent of the total radioactivity due to gallium-68.

Impurity A
Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Reference solution (a) Dilute *gallium (^{68}Ga) chloride solution R* with *water R* to obtain a final concentration of 10 g/L of *hydrochloric acid R*. To 1 mL of this solution add 1.5 mL of a 4 g/L solution of *sodium hydroxide R*. Use within 30 min of preparation.

Reference solution (b) Dilute *gallium (^{68}Ga) chloride solution R* with *water R* to obtain a final concentration of 10 g/L of *hydrochloric acid R*. To 1 mL of this solution add 1 mL of a solution containing 10 g/L of *pentetic acid R* and 4 g/L of *sodium hydroxide R*. Use within 30 min after preparation.

Plate *TLC silica gel plate R*; use a glass-fibre plate.

Mobile phase 77 g/L solution of *ammonium acetate R* in *water R*, *methanol R* (50:50 *V/V*).

Application 5 µL.

Development Immediately, over 2/3 of the plate.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

www.webofpharma.com

Retardation factors Impurity A = 0.0-0.1; [^{68}Ga]gallium edotreotide = 0.8-1.0.

System suitability The retardation factor of the principal signal in the chromatogram obtained with reference solution (a) is not more than 0.1; the retardation factor of the principal signal in the chromatogram obtained with reference solution (b) is more than 0.7.

Limit:

— *impurity A*: not more than 3 per cent of the total radioactivity due to gallium-68.

Other radiochemical impurities

Liquid chromatography (*2.2.29*) as described in the test for edotreotide, gallium edotreotide and other related substances. If necessary, dilute the test solution with *water R* to a radioactivity concentration suitable for the radioactivity detector.

Examine the chromatogram recorded using the radioactivity detector and locate the peak due to [^{68}Ga]gallium edotreotide by comparison with the chromatogram obtained with reference solution (a) and the spectrophotometer.

Relative retention With reference to [^{68}Ga]gallium edotreotide (retention time = about 4.2 min): impurity B = about 0.3.

Limit:

— *impurity B*: not more than 2 per cent of the total radioactivity due to gallium-68.

Calculate the percentage of radioactivity due to [^{68}Ga]gallium edotreotide using the following expression:

$$(100 - A) \times T$$

A = percentage of radioactivity due to impurity A determined in the test for impurity A under radiochemical purity;

T = proportion of the area of the peak due to [^{68}Ga]gallium edotreotide relative to the total areas of the peaks in the chromatogram obtained with the test solution.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

LABELLING

The label states the percentage content of ethanol in the preparation.

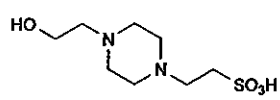
IMPURITIES

Specified impurities *A, B, C, D.*

A. [^{68}Ga]gallium in colloidal form,

B. [^{68}Ga]gallium(III) ion,

C. germanium-68,

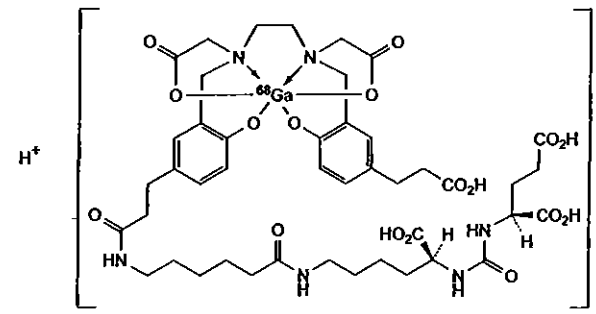


D. 2-[4-(2-hydroxyethyl)piperazin-1-yl]ethanesulfonic acid (HEPES).

Ph Eur

Gallium (^{68}Ga) PSMA-11 Injection

(Ph. Eur. monograph 3044)



$C_{44}H_{59}{}^{68}GaN_6O_{17}$ 1012

Ph Eur

DEFINITION

Sterile solution of a complex of gallium-68 with the human prostate-specific membrane antigen (PSMA)-targeting ligand (3*S*,7*S*)-22-[3-[[[2-[[[5-(2-carboxyethyl)-2-hydroxyphenyl]methyl](carboxymethyl)amino]ethyl](carboxymethyl)amino]methyl]-4-hydroxyphenyl]-5,13,20-trioxo-4,6,12,19-tetraazadocosane-1,3,7-tricarboxylic acid (PSMA-11). It is prepared using *Gallium (^{68}Ga) chloride solution for radiolabelling (2464)* or *Gallium (^{68}Ga) chloride (accelerator-produced) solution for radiolabelling (3109)* and PSMA-11. It may contain a suitable buffer.

Content

— *gallium-68*: 90 per cent to 110 per cent of the declared gallium-68 radioactivity at the date and time stated on the label;

— *PSMA-11*: maximum 30 µg per maximum recommended dose in millilitres.

A reversible stereoisomerisation of [^{68}Ga]gallium PSMA-11 takes place in solution depending on temperature, pH and time.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of gallium-68

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The principal gamma photons have energies of 0.511 MeV and 1.077 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed; a peak corresponding to gamma photons with an energy of 1.883 MeV may be observed.

B. Approximate half-life: 61 min to 75 min.

C. Examine the chromatograms obtained in test B for radiochemical purity (see Tests).

Result The 2 principal peaks in the radiochromatogram obtained with the test solution are similar in retention time to the 2 principal peaks in the chromatogram obtained with reference solution (a).

TESTS

pH (*2.2.4*)

4 to 8.

www.webofpharma.com

PSMA-11, gallium PSMA-11 and other related substances

Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Reference solution (a) Dissolve a quantity of *gallium PSMA-11 R* corresponding to 50 µg of anhydrous and trifluoroacetic acid-free gallium PSMA-11 in 1.0 mL of *water R*.

Reference solution (b) Dissolve a quantity of *PSMA-11 R* corresponding to 30 µg of anhydrous and trifluoroacetic acid-free PSMA-11 in mobile phase A and dilute to *V* with mobile phase A, *V* being the maximum recommended dose in millilitres.

Reference solution (c) Dilute 1.0 mL of reference solution (b) to 10.0 mL with mobile phase A.

Column:
- *size*: *l* = 0.15 m, Ø = 3.0 mm;
- *stationary phase*: *base-deactivated end-capped octadecylsilyl silica gel for chromatography R* (3 µm).

Mobile phase:
- *mobile phase A*: *trifluoroacetic acid R, water for chromatography R* (1:999 *V/V*);
- *mobile phase B*: *trifluoroacetic acid R, acetonitrile R* (1:999 *V/V*);

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 0.5	95	5
0.5 - 10	95 → 60	5 → 40
10 - 12	60	40

Flow rate 0.6 mL/min.

Detection Spectrophotometer at 280 nm and radioactivity detector connected in series.

Injection 20 µL.

Relative retention With reference to PSMA-11 (retention time = about 8 min): gallium PSMA-11 stereoisomer 1 = about 0.9; gallium PSMA-11 stereoisomer 2 = about 1.0.

System suitability Reference solution (a) using the spectrophotometer:
- *resolution*: minimum 1.5 between the peaks due to gallium PSMA-11 stereoisomers 1 and 2.

Limits In the chromatogram obtained with the spectrophotometer:
- *PSMA-11, gallium PSMA-11 and other related substances* (sum of the areas of the peaks due to compounds with a relative retention with reference to PSMA-11 of 0.8 to 1.3): not more than the area of the principal peak in the chromatogram obtained with reference solution (b) (30 µg/V);
- *disregard limit*: the area of the principal peak in the chromatogram obtained with reference solution (c) (3 µg/V).

Impurity C

Thin-layer chromatography (*2.2.27*).

Solution A A solution of the same composition as that of the test solution, but without HEPES and without [^{68}Ga] gallium PSMA-11.

Test solution The preparation to be examined.

Reference solution Dissolve 25 mg of *HEPES R* (impurity C) in solution A, and dilute to *V* with the same solution, *V* being the maximum recommended dose in millilitres. Dilute 1.0 mL of the solution to 50.0 mL with solution A.

Plate *TLC silica gel F_{254} plate R*.

Mobile phase *methanol R, water R, acetonitrile R* (10:15:75 *V/V/V*).

Application (*V*/1000 mL), *V* being the maximum recommended dose in millilitres; apply portions of 2 µL and dry with a current of warm air after each application.

Development Over 2/3 of the plate.

Detection Expose to iodine vapour heated to 30-40 °C for 4 min.

Retardation factor Impurity C = about 0.3.

System suitability Reference solution:
- the chromatogram shows a clearly visible spot.

Limit:
- *impurity C*: any spot due to impurity C is not more intense than the corresponding spot in the chromatogram obtained with the reference solution (500 µg/V).

Ethanol (*2.4.24* or another suitable, validated method)

Maximum 10 per cent *V/V* and maximum 2.5 g per administration, taking the density (*2.2.5*) to be 0.790 g/mL.

Sterility

It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*.

The preparation may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)

Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres. The preparation may be released for use before completion of the test.

RADIOCHEMICAL PURITY

A. Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Reference solution (a) Adjust *Gallium (^{68}Ga) chloride solution for radiolabelling (2464)* or *Gallium (^{68}Ga) chloride (accelerator-produced) solution for radiolabelling (3109)* to pH 1.0 ± 0.2 using *dilute hydrochloric acid R* or by diluting with *water R*.

Reference solution (b) To 1 mL of reference solution (a) add 1 mL of a solution containing 4 g/L of *sodium hydroxide R* and 10 g/L of *pentetic acid R*. Use within 30 min.

Plate *TLC silica gel plate R*; use a glass-fibre plate.

Mobile phase 77 g/L solution of *ammonium acetate R* in *water R*, *methanol R* (50:50 *V/V*).

Application 5 µL.

Development Immediately, over 2/3 of the plate.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factor [^{68}Ga]gallium PSMA-11 = 0.8-1.0.

System suitability The retardation factor of the principal peak in the chromatogram obtained with reference solution (a) is not more than 0.1; the retardation factor of the principal peak in the chromatogram obtained with reference solution (b) is more than 0.7.

Limit:
- not more than 3 per cent of the total radioactivity is due to gallium-68 species migrating with a retardation factor lower than 0.2.

B. Liquid chromatography (*2.2.29*) as described in the test for PSMA-11, gallium PSMA-11 and other related substances. If necessary, dilute the test solution with *water R* to obtain a radioactivity concentration suitable for the radioactivity detector.

www.webofpharma.com

Examine the chromatogram recorded using the radioactivity detector and locate the peaks due to [^{68}Ga]gallium PSMA-11 by comparison with the chromatogram obtained with reference solution (a) using the spectrophotometer.

Limit:

— *sum of [^{68}Ga]gallium PSMA-11 stereoisomer 1 and [^{68}Ga]gallium PSMA-11 stereoisomer 2:* minimum 95 per cent of the total radioactivity due to gallium-68.

RADIOACTIVITY

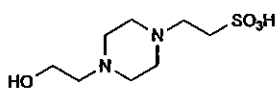
Determine the radioactivity using a calibrated instrument.

LABELLING

The label states the percentage content of ethanol in the preparation.

IMPURITIES

Specified impurities C.



C. 2-[4-(2-hydroxyethyl)piperazin-1-yl]ethane-1-sulfonic acid (HEPES).

Ph Eur

Indium (^{111}In) Chloride Solution

(Ph. Eur. monograph 1227)

Ph Eur

DEFINITION

Sterile solution of indium-111 as the chloride in aqueous hydrochloric acid containing no additives.

Indium-111 90 per cent to 110 per cent of the declared indium-111 radioactivity at the date and time stated on the label.

Specific radioactivity Minimum 1.85 GBq of indium-111 per microgram of indium.

PRODUCTION

No carrier indium is added.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of indium-111

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray and X-ray spectrometry. *Carry out the test after allowing sufficient time for short-lived impurities such as indium-110m to decay.*

Results The most prominent gamma photons of indium-111 have energies of 0.171 MeV and 0.245 MeV.

B. To 100 µL of *silver nitrate solution R2* add 50 µL of the preparation to be examined. A white precipitate is formed.

C. pH (see Tests).

D. Examine the chromatogram obtained in the test for radiochemical purity (see Tests).

Result The retardation factor of the principal peak in the radiochromatogram obtained with the test solution is 0.5 to 0.8.

TESTS

pH *(2.2.3)*

1.0 to 2.0.

Cadmium

Maximum 0.40 µg/mL.

Atomic absorption spectrometry *(2.2.23, Method I).*

Test solution Dilute 0.05 mL of the preparation to be examined to a suitable volume with a suitable concentration of *hydrochloric acid R.*

Reference solutions Prepare the reference solutions using *cadmium standard solution (0.1 per cent Cd) R,* diluting with the same concentration of *hydrochloric acid R* as in the test solution.

Source Cadmium hollow-cathode lamp.

Wavelength 228.8 nm.

Atomisation device Electrothermal.

Copper

Maximum 0.15 µg/mL.

Atomic absorption spectrometry *(2.2.23, Method I).*

Test solution Dilute 0.1 mL of the preparation to be examined to a suitable volume with a suitable concentration of *hydrochloric acid R.*

Reference solutions Prepare the reference solutions using *copper standard solution (0.1 per cent Cu) R* diluting with the same concentration of *hydrochloric acid R* as in the test solution.

Source Copper hollow-cathode lamp.

Wavelength 324.8 nm.

Atomisation device Electrothermal.

Iron

Maximum 0.60 µg/mL.

Atomic absorption spectrometry *(2.2.23, Method I).*

Test solution Dilute 0.1 mL of the preparation to be examined to a suitable volume with a suitable concentration of *hydrochloric acid R.*

Reference solutions Prepare the reference solutions using iron standard solution (0.1 per cent Fe) R diluting with the same concentration of *hydrochloric acid R* as in the test solution.

Source Iron hollow-cathode lamp

Wavelength 248.3 nm.

Atomisation device Electrothermal.

Sterility

It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125).* The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY

Indium-111

Gamma-ray and X-ray spectrometry.

Comparison Standardised indium-111 solution.

Result The spectrum obtained with the preparation to be examined does not differ significantly from that obtained with a standardised indium-111 solution apart from any differences due to the presence of indium-114m.

Impurity A

Maximum 0.25 per cent of the total radioactivity.

Gamma-ray spectrometry. *Carry out the test after allowing sufficient time for short-lived impurities such as indium-110m to decay.*

www.webofpharma.com

Take a volume equivalent to 30 MBq and record the gamma-ray spectrum using a suitable detector with a shield of lead, 6 mm thick, placed between the sample and the detector.

Results The response in the region corresponding to the 0.558 MeV photon and the 0.725 MeV photon of indium-114m does not exceed that obtained using 75 kBq of a standardised indium-114m solution measured under the same conditions, when all measurements are calculated with reference to the date and time of administration.

RADIOCHEMICAL PURITY

[^{111}In]Indium(III) ion

Thin-layer chromatography (*2.2.27*)

Test solution The preparation to be examined.

Plate *TLC silica gel plate R*. Use silica gel as the coating substance on a glass-fibre sheet.

Mobile phase 9.0 g/L solution of *sodium chloride R* adjusted to pH 2.3 ± 0.05 with *dilute hydrochloric acid R*.

Application 5 µL.

Development Immediately over a path of 15 cm.

Drying In a current of cold air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factor [^{111}In]indium(III) ion = 0.5 to 0.8.

Limit:

— *[^{111}In]indium(III) ion* : minimum 95 per cent of the radioactivity due to indium-111.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

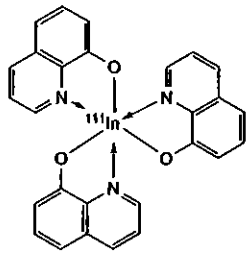
IMPURITIES

A. indium-114m.

Ph Eur

Indium (^{111}In) Oxine Solution

(Ph. Eur. monograph 1109)



$C_{27}H_{18}[^{111}In]N_3O_3$ 543.5

Ph Eur

DEFINITION

Sterile solution of indium-111 in the form of a complex with 8-hydroxyquinoline. It may contain suitable surface active agents and may be made isotonic by the addition of sodium chloride and a suitable buffer.

Indium-111 90 per cent to 110 per cent of the declared indium-111 radioactivity at the date and time stated on the label.

Specific radioactivity Minimum 1.85 GBq of indium-111 per microgram of indium.

PRODUCTION

No carrier indium is added.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of indium-111

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray and X-ray spectrometry. *Carry out the test after allowing sufficient time for short-lived impurities such as indium-110m to decay.*

Results The most prominent gamma photons of indium-111 have energies of 0.171 MeV and 0.245 MeV.

B. Place 5-10 mg of *magnesium oxide R* in a glass container about 20 mm in internal diameter. Add 20 µL of the preparation to be examined. Examine in ultraviolet light at 365 nm. Bright yellow fluorescence is produced.

C. The distribution of radioactivity between the organic and aqueous phases in the test for radiochemical purity (see Tests) contributes to the identification of the preparation.

TESTS

pH (*2.2.3*)

6.0 to 7.5.

Sterility

It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*. The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY

Indium-111

Gamma-ray and X-ray spectrometry.

Comparison Standardised indium-111 solution.

Result The spectrum obtained with the preparation to be examined does not differ significantly from that obtained with a standardised indium-111 solution, apart from any differences due to the presence of indium-114m.

Impurity A

Maximum 0.25 per cent of the total radioactivity.

Gamma-ray spectrometry. *Carry out the test after allowing sufficient time for short-lived impurities such as indium-110m to decay.*

Take a volume equivalent to 30 MBq and record the gamma-ray spectrum using a suitable detector with a shield of lead, 6 mm thick, placed between the sample and the detector.

Results The response in the region corresponding to the 0.558 MeV photon and the 0.725 MeV photon of indium-114m does not exceed that obtained using 75 kBq of a standardised indium-114m solution measured under the same conditions, when all measurements are calculated with reference to the date and time of administration.

RADIOCHEMICAL PURITY

[^{111}In]Indium oxine

To a silanised separating funnel containing 3 mL of a 9 g/L solution of *sodium chloride R* add 100 µL of the preparation to be examined and mix. Add 6 mL of *octanol R* and shake vigorously. Allow the phases to separate and then run the lower layer into a suitable vial for counting. Allow the upper layer to drain completely into a similar vial. Add 1 mL of *octanol R* to the separating funnel, shake vigorously and drain

www.webofpharma.com

into the vial containing the organic fraction. Add 5 mL of *dilute hydrochloric acid R* to the separating funnel, shake vigorously and drain these rinsings into a 3rd vial. Seal each vial and, using a suitable instrument, measure the radioactivity in each. Calculate the radiochemical purity by expressing the radioactivity of the [^{111}In]indium oxine, found in the organic phase, as a percentage of the total radioactivity due to indium-111 measured in the 3 solutions.

Result Minimum 90 per cent of the radioactivity due to indium-111.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

LABELLING

The label states that the solution is not for direct administration to humans.

IMPURITIES

A. indium-114m.

Ph Eur

Indium (^{111}In) Pentetate Injection

(Ph. Eur. monograph 0670)

Ph Eur

DEFINITION

Sterile solution containing indium-111 in the form of indium diethylenetriaminepenta-acetate. It may contain calcium and may be made isotonic by the addition of sodium chloride and a suitable buffer.

Indium-111 90 per cent to 110 per cent of the declared indium-111 radioactivity at the date and time stated on the label.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of Indium-111

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray and X-ray spectrometry.

Results The most prominent gamma photons of indium-111 have energies of 0.171 MeV and 0.245 MeV.

B. Examine the chromatogram obtained in the test for radiochemical purity (see Tests). The distribution of radioactivity contributes to the identification of the preparation.

TESTS

pH (*2.2.3*)

7.0 to 8.0.

Cadmium

Maximum 5 µg/mL.

Atomic absorption spectrometry (*2.2.23, Method II*).

Test solution Mix 0.1 mL of the preparation to be examined with 0.9 mL of a mixture of 1 volume of *hydrochloric acid R* and 99 volumes of *water R*.

Reference solutions Prepare the reference solutions using *cadmium standard solution (0.1 per cent Cd) R* and diluting with a mixture of 1 volume of *hydrochloric acid R* and 99 volumes of *water R*.

Source Cadmium hollow-cathode lamp.

Wavelength 228.8 nm.

Atomisation device Air-acetylene flame.

Uncomplexed diethylenetriaminepenta-acetic acid

Maximum 0.4 mg/mL.

In a micro test-tube, mix 100 µL of the preparation to be examined with 100 µL of a freshly prepared 1 g/L solution of *hydroxynaphthol blue, sodium salt R* in a 42 g/L solution of *sodium hydroxide R*. Add 50 µL of a 0.15 g/L solution of *calcium chloride R*. The solution remains pinkish-violet or changes from blue to pinkish-violet.

Sterility

It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*.

The preparation may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)

Less than $14/V$ IU/mL, V being the maximum recommended dose in millilitres.

RADIONUCLIDIC PURITY

Indium-111

Gamma-ray and X-ray spectrometry.

Comparison Standardised indium-111 solution.

Result The spectrum obtained with the preparation to be examined does not differ significantly from that obtained with a standardised indium-111 solution apart from any differences due to the presence of indium-114m.

Impurity A

Maximum 0.2 per cent of the total radioactivity at the date and time of administration.

Gamma-ray spectrometry.

Retain a sample of the preparation to be examined for a sufficient time to allow the indium-111 radioactivity to decay to a sufficiently low level to permit the detection of radionuclidic impurities. Record the gamma-ray spectrum of the decayed material in a suitable instrument calibrated with the aid of a standardised indium-114m solution.

Result Indium-114m has a half-life of 49.5 days and its most prominent gamma photon has an energy of 0.190 MeV.

RADIOCHEMICAL PURITY

[^{111}In]Indium pentetate

Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Plate *TLC silica gel plate R*; use silica gel as the coating substance on a glass-fibre sheet heated at 110 °C for 10 min.

Mobile phase 9 g/L solution of *sodium chloride R*.

Application 5-10 µL.

Development Over a path of 10-15 cm in about 10 min.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Identification of spots [^{111}In]indium pentetate migrates near to the solvent front.

Limit:

— *[^{111}In]indium pentetate* : minimum 95 per cent of the radioactivity due to indium-111.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

IMPURITIES

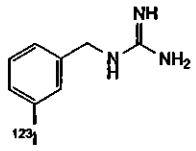
A. indium-114m.

Ph Eur

www.webofpharma.com

Iobenguane (^{123}I) Injection

(Ph. Eur. monograph 1113)



$C_8H_{10}[^{123}I]N_3$

Ph Eur

DEFINITION

Sterile, bacterial endotoxin-free solution of 1-(3-[^{123}I] iodobenzyl)guanidine or its salts. It may contain a suitable buffer, a suitable labelling catalyst such as ionic copper, a suitable labelling stabiliser such as ascorbic acid and antimicrobial preservatives.

Iodine-123 90 per cent to 110 per cent of the declared iodine-123 radioactivity at the date and time stated on the label.

Specific radioactivity Minimum 10 GBq of iodine-123 per gram of iobenguane base.

CHARACTERS

Appearance

Clear, colourless or slightly yellow solution.

Half-life and nature of radiation of iodine-123

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray and X-ray spectrometry.

Result The energy of the most prominent gamma photon of iodine-123 is 0.159 MeV.

B. Examine the chromatogram obtained in the test for radiochemical purity (see Tests). The distribution of the radioactivity contributes to the identification of the preparation.

TESTS

pH *(2.2.3)*

3.5 to 8.0.

Specific radioactivity

The specific radioactivity is calculated from the results obtained in the test for radiochemical purity. Determine the content of iobenguane sulfate from the areas of the peaks due to iobenguane in the chromatograms obtained with the test solution and reference solution (b). Calculate the concentration as iobenguane base by multiplying the result obtained in the test by 0.85.

Sterility

It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125).*

The preparation may be released for use before completion of the test.

Bacterial endotoxins *(2.6.14)*

Less than $175/V$ IU/mL, V being the maximum recommended dose in millilitres.

RADIONUCLIDIC PURITY

The preparation may be released for use before completion of the test.

Radionuclides other than iodine-123

Maximum 0.35 per cent of the total radioactivity.

Gamma-ray and X-ray spectrometry.

Record the gamma-ray spectrum and the X-ray spectrum using a suitable instrument.

Determine the relative amounts of iodine-125, tellurium-121 and other radionuclidic impurities present. For their determination, retain the preparation to be examined for a sufficient time to allow iodine-123 to decay to a level which permits the detection of radionuclidic impurities.

No radionuclides with a half-life longer than that of iodine-125 are detected.

RADIOCHEMICAL PURITY

[^{123}I]Iobenguane

Liquid chromatography *(2.2.29)*.

Test solution The preparation to be examined.

Reference solution (a) Dissolve 0.100 g of *sodium iodide R* in the mobile phase and dilute to 100 mL with the mobile phase.

Reference solution (b) Dissolve 10.0 mg of *iobenguane sulfate CRS* in 25 mL of the mobile phase and dilute to 50.0 mL with the mobile phase.

Column:

— *size*: l = 0.25 m, Ø = 4.0 mm;

— *stationary phase*: *silica gel for chromatography R* (5 µm).

Mobile phase 80 g/L solution of *ammonium nitrate R, dilute ammonia R2, methanol R* (1:2:27 *V/V/V*).

Flow rate 1.0 mL/min.

Detection Suitable detector to determine the distribution of radioactivity and spectrophotometer at 254 nm, provided with a flow-cell.

Injection 10 µL.

Limits:

— *[^{123}I]iobenguane*: minimum 95 per cent of the radioactivity due to iodine-123;

— *impurity A*: maximum 4 per cent of the radioactivity due to iodine-123;

— *other impurities*: maximum 1 per cent of the radioactivity due to iodine-123.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

STORAGE

Protected from light.

LABELLING

The label states the specific radioactivity expressed in GBq of iodine-123 per gram of iobenguane base.

IMPURITIES

A. [^{123}I]iodide,

B. iodine-125,

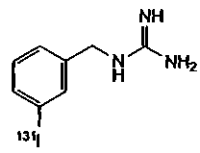
C. tellurium-121.

Ph Eur

www.webofpharma.com

Iobenguane (^{131}I) Injection for Diagnostic Use

(Ph. Eur. monograph 1111)



$C_8H_{10}[^{131}I]N_3$

Ph Eur

DEFINITION

Sterile, bacterial endotoxin-free solution of 1-(3-[^{131}I] iodobenzyl)guanidine or its salts. It may contain a suitable buffer, a suitable labelling catalyst such as ionic copper, a suitable labelling stabiliser such as ascorbic acid, and antimicrobial preservatives.

Iodine-131 90 per cent to 110 per cent of the declared iodine-131 radioactivity at the date and time stated on the label.

Specific radioactivity Minimum 20 GBq of iodine-131 per gram of iobenguane base.

CHARACTERS

Appearance

Clear, colourless or slightly yellow solution.

Half-life and nature of radiation of Iodine-131

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The most prominent gamma photon of iodine-131 has an energy of 0.365 MeV.

B. Examine the chromatogram obtained in the test for radiochemical purity (see Tests). The distribution of the radioactivity contributes to the identification of the preparation.

TESTS

pH *(2.2.3)*

3.5 to 8.0.

Specific radioactivity

The specific radioactivity is calculated from the results obtained in the test for radiochemical purity. Determine the content of iobenguane sulfate from the areas of the peaks due to iobenguane in the chromatograms obtained with the test solution and reference solution (b). Calculate the concentration as iobenguane base by multiplying the result obtained in the test by 0.85.

Sterility

It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125).* The preparation may be released for use before completion of the test.

Bacterial endotoxins *(2.6.14)*

Less than $175/V$ IU/mL, V being the maximum recommended dose in millilitres.

RADIONUCLIDIC PURITY

Iodine-131

Minimum 99.9 per cent of the total radioactivity.

Gamma-ray spectrometry.

Determine the relative amounts of iodine-131, iodine-133, iodine-135 and other radionuclidic impurities present.

RADIOCHEMICAL PURITY

[^{131}I]Iobenguane

Liquid chromatography *(2.2.29)*.

Test solution The preparation to be examined.

Reference solution (a) Dissolve 0.100 g of *sodium iodide R* in the mobile phase and dilute to 100 mL with the mobile phase.

Reference solution (b) Dissolve 10.0 mg of *iobenguane sulfate CRS* in 25 mL of the mobile phase and dilute to 50.0 mL with the mobile phase.

Column:

— *size: l* = 0.25 m, Ø = 4.0 mm;

— *stationary phase: silica gel for chromatography R* (5 µm).

Mobile phase 80 g/L solution of *ammonium nitrate R, dilute ammonia R2, methanol R* (1:2:27 *V/V/V*).

Flow rate 1.0 mL/min.

Detection Suitable detector to determine the distribution of radioactivity and spectrophotometer at 254 nm, provided with a flow-cell.

Injection 10 µL.

Limits:

— *[^{131}I]iobenguane*: minimum 94 per cent of the radioactivity due to iodine-131;

— *impurity A*: maximum 5 per cent of the radioactivity due to iodine-131;

— *other impurities*: maximum 1 per cent of the radioactivity due to iodine-131.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

STORAGE

Protected from light.

LABELLING

The label states the specific radioactivity expressed in GBq of iodine-131 per gram of iobenguane base.

IMPURITIES

A. [^{131}I]iodide,

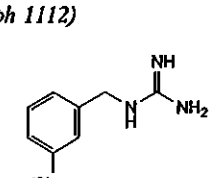
B. iodine-133,

C. iodine-135.

Ph Eur

Iobenguane (^{131}I) Injection for Therapeutic Use

(Ph. Eur. monograph 1112)



C_8H_{10} [^{131}I] N_3

Ph Eur

DEFINITION

Sterile, bacterial endotoxin-free solution of 1-(3-[^{131}I] iodobenzyl)guanidine or its salts. It may contain a suitable buffer, a suitable labelling catalyst such as ionic copper, a

www.webofpharma.com

suitable labelling stabiliser such as ascorbic acid, and antimicrobial preservatives.

Iodine-131 90 per cent to 110 per cent of the declared iodine-131 radioactivity at the date and time stated on the label.

Specific radioactivity Minimum 400 GBq of iodine-131 per gram of iobenguane base.

CHARACTERS

Appearance

Clear, colourless or slightly yellow solution.

Half-life and nature of radiation of iodine-131

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The most prominent gamma photon of iodine-131 has an energy of 0.365 MeV.

B. Examine the chromatogram obtained in the test for radiochemical purity (see Tests). The distribution of the radioactivity contributes to the identification of the preparation.

TESTS

pH *(2.2.3)*

3.5 to 8.0.

Specific radioactivity

The specific radioactivity is calculated from the results obtained in the test for radiochemical purity. Determine the content of iobenguane sulfate from the areas of the peaks due to iobenguane in the chromatograms obtained with the test solution and reference solution (b). Calculate the concentration as iobenguane base by multiplying the result obtained in the test by 0.85.

Sterility

It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125).* The preparation may be released for use before completion of the test.

Bacterial endotoxins *(2.6.14)*

Less than $175/V$ IU/mL, V being the maximum recommended dose in millilitres.

RADIONUCLIDIC PURITY

Iodine-131

Minimum 99.9 per cent of the total radioactivity.

Gamma-ray spectrometry.

Determine the relative amounts of iodine-131, iodine-133, iodine-135 and other radionuclidic impurities present.

RADIOCHEMICAL PURITY

[^{131}I]Iobenguane

Liquid chromatography *(2.2.29)*.

Test solution The preparation to be examined.

Reference solution (a) Dissolve 0.100 g of *sodium iodide R* in the mobile phase and dilute to 100 mL with the mobile phase.

Reference solution (b) Dissolve 10.0 mg of *iobenguane sulfate CRS* in 25 mL of the mobile phase and dilute to 50.0 mL with the mobile phase.

Column:

— *size: l* = 0.25 m, Ø = 4.0 mm;

— *stationary phase: silica gel for chromatography R* (5 µm).

Mobile phase 80 g/L solution of *ammonium nitrate R, dilute ammonia R2, methanol R* (1:2:27 *V/V/V*).

Flow rate 1.0 mL/min.

Detection Suitable detector to determine the distribution of radioactivity and spectrophotometer at 254 nm, provided with a flow-cell.

Injection 10 µL.

Limits:

— *[^{131}I]iobenguane:* minimum 92 per cent of the radioactivity due to iodine-131;

— *impurity A*: maximum 7 per cent of the radioactivity due to iodine-131;

— *other impurities*: maximum 1 per cent of the radioactivity due to iodine-131.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

STORAGE

Protected from light.

LABELLING

The label states the specific radioactivity expressed in GBq of iodine-131 per gram of iobenguane base.

IMPURITIES

A. [^{131}I]iodide,

B. iodine-133,

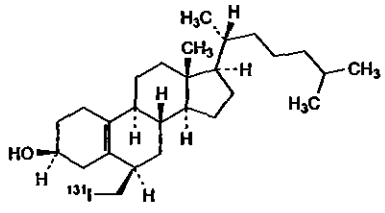
C. iodine-135.

Ph Eur

Iodomethylnorcholesterol (^{131}I) Injection

Iodinated (^{131}I) Norcholesterol Injection

(Ph. Eur. monograph 0939)



Ph Eur

DEFINITION

Sterile solution of 6β-[^{131}I]iodomethyl-19-norcholest-5(10)-en-3β-ol. It may contain a suitable emulsifier such as polysorbate 80 and a suitable antimicrobial preservative such as benzyl alcohol.

Iodine-131 90 per cent to 110 per cent of the declared iodine-131 radioactivity at the date and time stated on the label.

Specific radioactivity 3.7 GBq to 37 GBq per gram of 6β-iodomethylnorcholesterol.

CHARACTERS

Appearance

Clear or slightly turbid, colourless or pale yellow solution.

Half-life and nature of radiation of iodine-131

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

www.webofpharma.com

Result The most prominent photon of iodine-131 has an energy of 0.365 MeV.

B. Examine the chromatogram obtained in the test for radiochemical purity 6β-[^{131}I]iodomethyl-19-norcholest-5 (10)-en-3β-ol (see Tests).

Result The retardation factor of the principal peak in the radiochromatogram obtained with the test solution is about 0.5.

TESTS

pH (*2.2.3*)
3.5 to 8.5.

Sterility
It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*.
The preparation may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)
Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres.

RADIONUCLIDIC PURITY

Iodine-131
Minimum 99.9 per cent of the total radioactivity.

Gamma-ray spectrometry.

Determine the relative amounts of iodine-131, iodine-133, iodine-135 and other radionuclidic impurities present.

RADIOCHEMICAL PURITY

6β-[^{131}I]Iodomethyl-19-norcholest-5(10)-en-3β-ol
Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Carrier solution Dissolve 10 mg of *potassium iodide R*, 20 mg of *potassium iodate R* and 0.1 g of *sodium hydrogen carbonate R* in *distilled water R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel GF_{254} plate R.*

Mobile phase *chloroform R.*

Application Up to 5 µL of the test solution and 10 µL of the carrier solution on the same spot.

Development Over a path of 15 cm in about 60 min.

Drying In air.

Detection Ultraviolet light at 254 nm and suitable detector to determine the distribution of radioactivity.

Retardation factor 6β-[^{131}I]iodomethyl-19-norcholest-5(10)-en-3β-ol = about 0.5.

Identification of spots Impurity C remains near the point of application.

Limit:
— *6β-[^{131}I]iodomethyl-19-norcholest-5(10)-en-3β-ol*: minimum 85 per cent of the total radioactivity due to iodine-131.

Impurity C
Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Carrier solution Dissolve 10 mg of *potassium iodide R*, 20 mg of *potassium iodate R* and 0.1 g of *sodium hydrogen carbonate R* in *distilled water R* and dilute to 10 mL with the same solvent.

Plate *TLC silica gel GF_{254} plate R.*

Mobile phase *chloroform R, anhydrous ethanol R* (50:50 *V/V*).

Application 10 µL of the carrier solution and then up to 5 µL of the test solution on the same spot.

Development Over a path of 15 cm in about 90 min.

Drying In air.

Detection Ultraviolet light at 254 nm for 5 min and suitable detector to determine the distribution of radioactivity.

Retardation factor Impurity C (yellow spot) = about 0.5.

Identifications of spots The principal peak of radioactivity is near to the solvent front; other iodocholesterols migrate near the solvent front.

Limit:
— *impurity C*: maximum 5 per cent of the total radioactivity.

RADIOACTIVITY
Determine the radioactivity using a calibrated instrument.

STORAGE

Protected from light, at −18 °C or below.

IMPURITIES

A. iodine-133,

B. iodine-135,

C. [^{131}I]iodide.

Ph Eur

Krypton (^{81m}Kr) Inhalation Gas

(Ph. Eur. monograph 1533)

Ph Eur

DEFINITION

Gaseous mixture of krypton-81m and a suitable vehicle such as air.

PRODUCTION

Krypton-81m is formed by decay of its parent radionuclide rubidium-81. Rubidium-81 has a half-life of 4.58 h.

The krypton-81m formed is separated from the rubidium-81 with a flow of a suitable gas in a rubidium/krypton generator. Rubidium-81 is produced by proton irradiation of krypton isotopes or by helium-3 or helium-4 irradiation of bromine. After separation of rubidium-81 from the target, it is retained by a suitable support.

Krypton-81m is eluted at a suitable flow rate with a vehicle such as air. The level of moisture required in the eluent depends on the type of generator used. The transport tube for administration has a defined length and inner diameter. The radioactivity concentration is determined before administration.

CHARACTERS

Appearance
Clear, colourless gas.

Half-life and nature of radiation of krypton-81m
See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray and X-ray spectrometry.

Result The gamma photon of krypton-81m has an energy of 0.190 MeV.

B. The half-life of krypton-81m is 11.8 s to 14.4 s.

TESTS

RADIONUCLIDIC PURITY

Radionuclides other than krypton-81m
Maximum 0.1 per cent of the radioactivity passed through the absorber, calculated with reference to the date and time of administration.

www.webofpharma.com

Gamma-ray and X-ray spectrometry.

Elute the generator as prescribed. Pass a sufficient amount (2 L to 10 L) of eluate at a suitable flow rate through a suitable absorber such as water. Determine the amount of radioactivity eluted. Allow the krypton-81m to decay for 5 min and record the gamma and X-ray spectrum of the residual radioactivity on the absorber using a suitable instrument. Examine the gamma-ray and X-ray spectrum of the absorber for the presence of radioactive impurities, which must be identified and quantified.

RADIOACTIVITY

Determine the radioactive concentration of the preparation using suitable equipment such as an ionisation chamber or a gamma ray spectrometer. The radioactivity is measured under defined operating conditions, such as gas flow rate and measurement geometry, that are identical to those used for the calibration of the instrument.

STORAGE

The storage conditions apply to the generator.

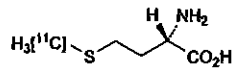
LABELLING

The labelling conditions apply to the generator.

Ph Eur

L-Methionine ([^{11}C]Methyl) Injection

(Ph. Eur. monograph 1617)



Ph Eur

DEFINITION

Sterile solution of (2*S*)-2-amino-4-([^{11}C]methylsulfanyl)butanoic acid for diagnostic use.

Content

90 per cent to 110 per cent of the declared carbon-11 radioactivity at the date and time stated on the label.

Purity:

- minimum of 99 per cent of the total radioactivity corresponds to carbon-11,
- minimum of 95 per cent of the total radioactivity corresponds to carbon-11 in the form of L-[*methyl*-^{11}C]methionine and D-[*methyl*-^{11}C]methionine,
- maximum of 10 per cent of the total radioactivity corresponds to carbon-11 in the form of D-[*methyl*-^{11}C]methionine.

Content of methionine: maximum of 2 mg per maximum recommended dose in millilitres.

PRODUCTION

RADIONUCLIDE PRODUCTION

Carbon-11 is a radioactive isotope of carbon which is most commonly produced by proton irradiation of nitrogen. Depending on the addition of either trace amounts of oxygen or small amounts of hydrogen, the radioactivity is obtained as [^{11}C]carbon dioxide or [^{11}C]methane.

RADIOCHEMICAL SYNTHESIS

L-[*Methyl*-^{11}C]methionine can be prepared by various chemical synthetic pathways. All methods rely on the alkylation of the sulfide anion of L-homocysteine with [^{11}C]methyl iodide or [^{11}C]methyl triflate. Variations in the procedures used to generate the sulfide anion of L-homocysteine and methods to obtain [^{11}C]methyl iodide lead to negligible differences with respect to quality in terms of specific radioactivity, enantiomeric purity and possible chemical and radiochemical impurities.

Synthesis of [^{11}C]methyl iodide

[^{11}C]Methyl iodide can be obtained either starting from [^{11}C]carbon dioxide or from [^{11}C]methane. The most frequently used method is the reduction of [^{11}C]carbon dioxide with lithium aluminium hydride. The formed [^{11}C]methanol is reacted with hydroiodic acid. Alternatively [^{11}C]methane, either obtained directly in the target or by on-line processes from [^{11}C]carbon dioxide, is reacted with iodine.

Synthesis of [^{11}C]methyl triflate

[^{11}C]methyl triflate can be prepared from [^{11}C]methyl iodide using a silver triflate-impregnated solid support such as graphitised carbon.

Synthesis of L-[*methyl*-^{11}C]methionine

The most widely used method to obtain L-[*methyl*-^{11}C]methionine is the alkylation of the sulfide anion, generated from L-homocysteine thiolactone, with [^{11}C]methyl iodide or [^{11}C]methyl triflate in alkaline conditions in a solvent such as acetone. The L-[*methyl*-^{11}C]methionine obtained can be purified by semi-preparative liquid chromatography. For example, a column packed with octadecylsilyl silica gel for chromatography eluted with a 9 g/L solution of sodium chloride is suitable.

L-Homocysteine thiolactone hydrochloride

Specific optical rotation (*2.2.7*): + 20.5 to + 21.5, determined on a 10 g/L solution at 25 °C.

Infrared absorption spectrophotometry (*2.2.24*).

Comparison *Ph. Eur. reference spectrum of L-homocysteine thiolactone hydrochloride.*

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of carbon-11

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Results The only gamma photons have an energy of 0.511 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed.

B. Radionuclidic purity (see Tests).

C. Examine the chromatograms obtained in the test for radiochemical purity.

Results The principal peak in the radiochromatogram obtained with the test solution is similar in retention time to the principal peak in the chromatogram obtained with reference solution (b).

TESTS

pH (*2.2.3*)

4.5 to 8.5.

Sterility

It complies with the test for sterility prescribed in the monograph on *Radiopharmaceutical preparations (0125)*. The injection may be released for use before completion of the test.

www.webofpharma.com

Bacterial endotoxins (*2.6.14*)
Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres. The injection may be released for use before completion of the test.

CHEMICAL PURITY

Impurity A, impurity B and methionine
Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Reference solution (a) Dissolve 0.6 mg of *L-homocysteine thiolactone hydrochloride R*, 2 mg of *DL-homocysteine R* and 2 mg of *DL-methionine R* in *water R* and dilute to *V*, *V* being the maximum recommended dose in millilitres.

Reference solution (b) Dissolve 2 mg of *L-methionine R* in the same solvent as used in the test solution and dilute to 10 mL with the same solvent.

Column:
— *size*: *l* = 0.25 m, Ø = 4.6 mm,
— *stationary phase*: spherical *octadecylsilyl silica gel for chromatography R* (5 µm) with a specific surface of 220 m^2/g, a pore size of 8 nm and a carbon loading of 6.2 per cent,
— *temperature*: 25 °C.

Mobile phase 1.4 g/L solution of *potassium dihydrogen phosphate R*.

Flow rate 1 mL/min.

Detection Spectrophotometer at 225 nm and radioactivity detector connected in series.

Injection Loop injector.

Run time 10 min.

Relative retention With reference to methionine (retention time = about 2.6 min): impurity B = about 0.8, impurity A = about 2.7.

System suitability Reference solution (a):
— *resolution*: minimum of 2.5 between the peaks due to methionine and impurity B.

Limits Examine the chromatogram obtained with the spectrophotometer:
— *impurity A*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (a) (0.6 mg/*V*),
— *impurity B*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (a) (2 mg/*V*),
— *methionine*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (a) (2 mg/*V*).

Residual solvents (*2.4.24*)
Maximum 50 mg/*V* for the concentration of acetone, *V* being the maximum recommended dose in millilitres.
The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY

Carbon-11
Minimum 99 per cent of the total radioactivity.

A. Gamma-ray spectroscopy.

Comparison Standardised fluorine-18 solution, or by using an instrument calibrated with the aid of such a solution. Standardised fluorine-18 solutions and/or standardisation services are available from the competent authority.

Results The spectrum obtained with the solution to be examined does not differ significantly from that obtained with a standardised fluorine-18 solution.

B. Half-life: 19.9 min to 20.9 min.

The preparation may be released for use before completion of the test.

RADIOCHEMICAL PURITY

L-[*Methyl*-^{11}C]methionine and impurity E
Liquid chromatography (*2.2.29*) as described in the test for impurity A, impurity B and methionine.

Injection Test solution and reference solution (b).

Limits Examine the chromatogram obtained with the radioactivity detector:
— *total of L-[methyl-^{11}C]methionine and impurity E*: minimum of 95 per cent of the total radioactivity,
— other peaks in the chromatogram may be due to impurity C, impurity D and impurity F.

ENANTIOMERIC PURITY

Impurity E
Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Reference solution (a) Dissolve 2 mg of *L-methionine R* in *water R* and dilute to 10 mL with the same solvent.

Reference solution (b) Dissolve 4 mg of *DL-methionine R* in *water R* and dilute to 10 mL with the same solvent.

Plate *TLC octadecylsilyl silica gel plate for chiral separations R.*

Mobile phase *methanol R, water R* (50:50 *V/V*).

Application 2-10 µL.

Development Over a path of 8 cm.

Drying In air for 5 min.

Detection Spray with a 2 g/L solution of *ninhydrin R* in *ethanol R* and heat at 60 °C for 10 min. Determine the distribution of radioactivity using a suitable detector.

Retardation factors L-[*methyl*-^{11}C]methionine = about 0.58; impurity E = about 0.51.

System suitability The chromatogram obtained with reference solution (b) shows 2 clearly separated spots.

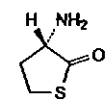
Limits:
— *total of L-[methyl-^{11}C]methionine and impurity E*: minimum 95 per cent of the total radioactivity,
— *impurity E*: maximum 10 per cent of the total radioactivity.

The preparation may be released for use before completion of the test.

RADIOACTIVITY
Measure the radioactivity using suitable equipment by comparison with a standardised fluorine-18 solution or by measurement in an instrument calibrated with the aid of such a solution.

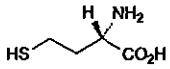
LABELLING
The accompanying information specifies the maximum recommended dose in millilitres.

IMPURITIES

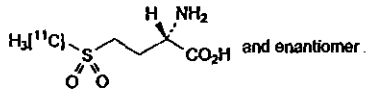


A. (3*S*)-3-aminodihydrothiophen-2(3*H*)-one (L-homocysteine thiolactone),

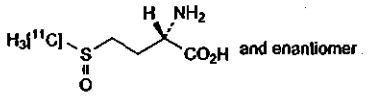
www.webofpharma.com



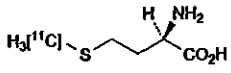
B. (2*S*)-2-amino-4-sulfanylbutanoic acid (L-homocysteine),



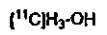
C. (2*RS*)-2-amino-4-([^{11}C]methylsulfonyl)butanoic acid (DL-[*methyl*-^{11}C]methionine *S*,*S*-dioxide),



D. (2*RS*)-2-amino-4-([^{11}C]methylsulfinyl)butanoic acid (DL-[*methyl*-^{11}C]methionine *S*-oxide),



E. (2*R*)-2-amino-4-([^{11}C]methylsulfanyl)butanoic acid (D-[*methyl*-^{11}C]methionine),



F. [^{11}C]methanol

Ph Eur

Lutetium (^{177}Lu) Solution for Radiolabelling

(Ph. Eur. monograph 2798)

$^{177}Lu^{3+}$ 176.9

Ph Eur

DEFINITION

Solution containing lutetium-177 in the form of lutetium(III) ion in dilute hydrochloric acid.

Content

— *lutetium-177*: 90 per cent to 110 per cent of the declared lutetium-177 radioactivity at the date and time stated on the label.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of lutetium-177

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The most prominent gamma photon of lutetium-177 has an energy of 0.208 MeV. Gamma photons with an energy of 0.113 MeV are also present.

B. pH (see Tests).

C. Examine the chromatograms obtained in the test for radiochemical purity (see Tests).

Result The retardation factor of the principal peak in the radiochromatogram obtained with the test solution is 0.4 to 0.7.

TESTS

pH

1.0 to 2.0, using a *pH indicator strip R.*

Lutetium

Inductively coupled plasma-atomic emission spectrometry (*2.2.57*), for determination of specific radioactivity.

Test solution Dilute the preparation to be examined with a 48.3 g/L solution of *heavy metal-free nitric acid R* to obtain a radioactivity concentration of 50 MBq/mL.

Reference solutions Prepare the reference solutions using *lutetium standard solution (20 ppm Lu) R*, diluting with a 48.3 g/L solution of *heavy metal-free nitric acid R.*

Wavelength 261.542 nm.

Copper

Maximum 1.0 µg/GBq.

Inductively coupled plasma-atomic emission spectrometry (*2.2.57*).

Test solution Dilute the preparation to be examined with a 48.3 g/L solution of *heavy metal-free nitric acid R* to obtain a radioactivity concentration of 50 MBq/mL.

Reference solutions Prepare the reference solutions using *copper standard solution (10 ppm Cu) R*, diluting with a 48.3 g/L solution of *heavy metal-free nitric acid R.*

Wavelength 327.393 nm.

Iron

Maximum 0.5 µg/GBq.

Inductively coupled plasma-atomic emission spectrometry (*2.2.57*).

Test solution Dilute the preparation to be examined with a 48.3 g/L solution of *heavy metal-free nitric acid R* to obtain a radioactivity concentration of 50 MBq/mL.

Reference solutions Prepare the reference solutions using *iron standard solution (20 ppm Fe) R*, diluting with a 48.3 g/L solution of *heavy metal-free nitric acid R.*

Wavelength 238.204 nm.

Lead

Maximum 0.5 µg/GBq.

Inductively coupled plasma-atomic emission spectrometry (*2.2.57*).

Test solution Dilute the preparation to be examined with a 48.3 g/L solution of *heavy metal-free nitric acid R* to obtain a radioactivity concentration of 50 MBq/mL.

Reference solutions Prepare the reference solutions using *lead standard solution (10 ppm Pb) R*, diluting with a 48.3 g/L solution of *heavy metal-free nitric acid R.*

Wavelength 220.353 nm.

Zinc

Maximum 1.0 µg/GBq.

Inductively coupled plasma-atomic emission spectrometry (*2.2.57*).

Test solution Dilute the preparation to be examined with a 48.3 g/L solution of *heavy metal-free nitric acid R* to obtain a radioactivity concentration of 50 MBq/mL.

Reference solutions Prepare the reference solutions using *zinc standard solution (10 ppm Zn) R*, diluting with a 48.3 g/L solution of *heavy metal-free nitric acid R.*

Wavelength 213.855 nm.

Sterility

If intended for use in the manufacture of parenteral preparations without a further appropriate sterilisation procedure, it complies with the test for sterility prescribed in

www.webofpharma.com

the monograph *Radiopharmaceutical preparations (0125)*. The preparation may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)
Less than 175 IU/*V*, *V* being the maximum volume to be used for the preparation of a single patient dose, if intended for use in the manufacture of parenteral preparations without a further appropriate procedure for the removal of bacterial endotoxins.

RADIONUCLIDIC PURITY

Lutetium-177
Minimum 99.9 per cent of the total radioactivity.

Gamma-ray spectrometry.

Determine the relative amounts of lutetium-177m, ytterbium-175 and other radionuclidic impurities present.

Results:
— the total radioactivity due to ytterbium-175 (impurity B) is not more than 0.1 per cent;
— the total radioactivity due to lutetium-177m (impurity A) is not more than 0.07 per cent;
— the total radioactivity due to radionuclidic impurities other than A and B is not more than 0.01 per cent.

RADIOCHEMICAL PURITY

[^{177}Lu]lutetium(III) ion
Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Reference solution To 1 mL of the test solution add 0.4 mL of a 10 g/L solution of *pentetic acid R* in a 4 g/L solution of *sodium hydroxide R*.

Plate *TLC silica gel plate R*; use a glass-fibre plate.

Mobile phase 9.0 g/L solution of *sodium chloride R* adjusted to pH 2.30 ± 0.05 with *dilute hydrochloric acid R*.

Application 5 µL.

Development Immediately, over 2/3 of the plate.

Drying In a current of cold air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors [^{177}Lu]lutetium(III) ion = about 0.4-0.7; [^{177}Lu]lutetium pentetate = minimum 0.9.

System suitability Reference solution:
— the chromatogram shows 2 clearly separated spots.

Limit:
— *[^{177}Lu]lutetium(III) ion*: minimum 99 per cent of the total radioactivity due to lutetium-177.

RADIOACTIVITY
Determine the radioactivity using a calibrated instrument.

LABELLING
The label states:
— that the solution is not for direct administration to humans;
— the maximum volume that can be used for the preparation of a single patient dose;
— the concentration of hydrochloric acid;
— that the solution is intended for use in the preparation of lutetium-177-labelled radiopharmaceuticals;
— the specific radioactivity.

IMPURITIES
A. lutetium-177m,
B. ytterbium-175.

Ph Eur

Oxygen (^{15}O)

(Ph. Eur. monograph 1620)

Ph Eur

DEFINITION
Mixture of [^{15}O]oxygen in the gaseous phase and a suitable vehicle such as *Medicinal air (1238)*, for diagnostic use.

Purity:
— minimum 99 per cent of the total radioactivity corresponds to oxygen-15,
— minimum 97 per cent of the total radioactivity corresponds to oxygen-15 in the form of oxygen (O_2).

PRODUCTION

RADIONUCLIDIC PRODUCTION
Oxygen-15 is a radioactive isotope of oxygen which may be produced by various nuclear reactions such as proton irradiation of nitrogen-15 or deuteron irradiation of nitrogen-14.

RADIOCHEMICAL SYNTHESIS
In order to recover oxygen-15 as molecular oxygen from the nitrogen target gas, carrier oxygen is added at concentrations generally ranging from 0.2 per cent *V/V* to 1.0 per cent *V/V*. After irradiation, the target gas is usually passed through activated charcoal and a carbon dioxide scavenger, such as soda lime, before mixing with the vehicle.

CHARACTERS

Appearance
Colourless gas.

Half-life and nature of radiation of oxygen-15
See general chapter *5.7. Table of physical characteristics of radionuclides*.

IDENTIFICATION
A. Gamma spectrometry.

Results The only gamma photons have an energy of 0.511 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed.

B. Radionuclidic purity (see Tests).

C. Examine the chromatograms obtained in the test for radiochemical purity.

Results The retention times of the principal peaks in the chromatogram obtained with the test gas using the radioactivity detector are similar to those of the principal peaks corresponding to oxygen in the chromatogram obtained with the reference gas using the thermal conductivity detector.

TESTS
The following tests are performed on [^{15}O]oxygen as described under radiochemical synthesis before mixing with the vehicle.

RADIONUCLIDIC PURITY

Oxygen-15
Minimum 99 per cent of the total radioactivity.

A. Gamma spectrometry.

Comparison Standardised fluorine-18 solution, or by using an instrument calibrated with the aid of such a solution. Standardised fluorine-18 solutions and/or standardisation services are available from the competent authority.

Results The spectrum obtained with the solution to be examined does not differ significantly from that obtained with a standardised fluorine-18 solution.

B. Half-life: 1.9 min to 2.2 min.

www.webofpharma.com

The preparation may be released for use before completion of the test.

RADIOCHEMICAL PURITY

Oxygen-15 in the form of O_2

Gas chromatography (*2.2.28*): use the normalisation procedure.

Test sample [^{15}O]oxygen as described under radiochemical synthesis.

Reference gas *Nitrogen gas mixture R.*

Column:
— *size*: l = 1.8 m, Ø1 = 6.3 mm and Ø2 = 3.2 mm,
— *stationary phase*: *GC concentrical column R.*

Carrier gas *helium for chromatography R.*

Flow rate 65 mL/min.

Temperature:
— *column*: 40 °C,
— *injection port*: 40 °C,
— *thermal conductivity detector*: 70 °C.

Detection Thermal conductivity detector and radioactivity detector connected in series.

Injection Loop injector.

Run time 10 min.

Retention times Oxygen, nitrogen and carbon monoxide eluting from the inner column = about 0.4 min; carbon dioxide eluting from the inner column = about 0.8 min; oxygen eluting from the outer column = about 2.1 min; nitrogen eluting from the outer column = about 3.1 min; carbon monoxide eluting from the outer column = about 6.2 min.

System suitability Reference gas:
— 5 clearly separated principal peaks are observed in the chromatogram obtained using the thermal conductivity detector,
— *resolution*: minimum of 1.5 between the peaks due to carbon dioxide eluting from the inner column and oxygen eluting from the outer column, in the chromatogram obtained using the thermal conductivity detector.

Limits Examine the chromatogram obtained with the radioactivity detector and calculate the percentage content of oxygen-15 substances from the peak areas.
— *oxygen-15 gas in the form of O_2*: minimum 97 per cent of the total radioactivity,
— disregard the first peak corresponding to components co-eluting from the inner column.

RADIOACTIVITY

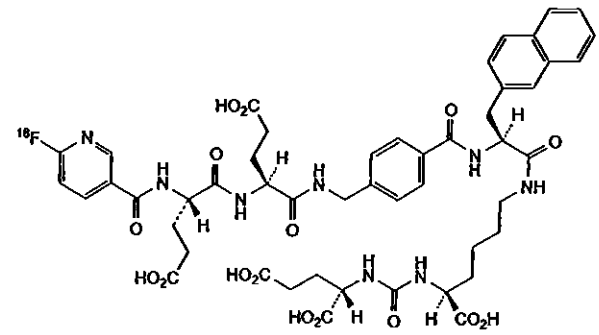
The radioactive concentration is determined before administration.

Measure the radioactivity using suitable equipment by comparison with a standardised fluorine-18 solution or by measurement in an instrument calibrated with the aid of such a solution.

Ph Eur

PSMA-1007 (^{18}F) Injection

(Ph. Eur. monograph 3116)



$C_{49}H_{55}{}^{18}FN_8O_{16}$ 1030 *2093321-19-6*

Ph Eur

DEFINITION

Sterile solution of (3*S*,10*S*,14*S*)-1-[4-[[(2*S*)-4-carboxy-2-[(2*S*)-4-carboxy-2-(6-[^{18}F]fluoropyridin-3-amido) butanamido]butanamido]methyl]phenyl]-3-[(naphthalen-2-yl) methyl]-1,4,12-trioxo-2,5,11,13-tetraazahexadecane-10,14,16-tricarboxylic acid ([^{18}F]PSMA-1007). It may contain stabilisers such as ascorbic acid.

This monograph applies to an injection containing [^{18}F] PSMA-1007 produced by nucleophilic substitution.

Content
— *fluorine-18*: 90 per cent to 110 per cent of the declared fluorine-18 radioactivity at the date and time stated on the label;
— *PSMA-1007*: maximum 0.1 mg per maximum recommended dose in millilitres.

CHARACTERS

Appearance

Clear, colourless or slightly yellow solution.

Half-life and nature of radiation of fluorine-18

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The principal gamma photons have an energy of 0.511 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed.

B. Approximate half-life: 105 min to 115 min.

C. Examine the chromatograms obtained in the test for other radiochemical impurities under Radiochemical purity (see Tests).

Result The principal peak in the radiochromatogram obtained with the test solution is similar in retention time to the principal peak in the chromatogram obtained with reference solution (a).

TESTS

pH (*2.2.4*)

4.5 to 8.5.

Impurity A (tetrabutylammonium) (*2.4.33*)

It complies with the test.

Impurity E

Spot test.

Test solution To 100 µL of the preparation to be examined add 400 µL of *water R* and mix.

www.webofpharma.com

Reference solution (a) *water R.*

Reference solution (b) Dissolve 11.0 mg of *aminopolyether R* (impurity E) in *water R* and dilute to 25.0 mL with the same solvent. Dilute 1.0 mL of the solution to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Plate *TLC silica gel plate for aminopolyether test R.*

Application 2.5 µL; as an additional spot, apply 2.5 µL of the test solution and then 2.5 µL of reference solution (b) at the same place.

Detection Visually compare the spots 1 min after application.

System suitability:
- the spot due to the application of both the test solution and reference solution (b) is similar in appearance to the spot due to reference solution (b), which is characterised by a number of concentric circles; the darker innermost circle (of intensity proportional to the concentration of impurity E) may be surrounded by a bluish-black ring, outside of which is a lighter circle surrounded by a peripheral dark edge;
- the spot due to reference solution (a) has a more diffuse inner circle, which is brownish-pink and without a distinct margin between it and the surrounding lighter zone;
- the spot due to reference solution (b) is clearly different from the spot due to reference solution (a).

Limit:
- the central portion of the spot due to the test solution is not more intense than that of the spot due to reference solution (b) (2.2mg/V).

PSMA-1007 and related substances

Liquid chromatography (*2.2.29*).

Solvent mixture *anhydrous ethanol R, water R* (40:60 *V/V*).

Solution A Dissolve 20 mg of *potassium chloride R*, 0.80 g of *sodium chloride R*, 20 mg of *potassium dihydrogen phosphate R* and 0.114 g of *anhydrous disodium hydrogen phosphate R* in *water R* and dilute to 100 mL with the same solvent. Mix 30 mL of the solution with 10 mL of the solvent mixture.

Test solution The preparation to be examined.

Reference solution (a) To 1.0 mg of *PSMA-1007 R* add 5 mL of solution A, sonicate for 5 min and dilute to 10.0 mL with solution A. Dilute 1.0 mL of the solution to *V* with solution A, *V* being the maximum recommended dose in millilitres.

Reference solution (b) Dissolve 1 mg of *defluorohydroxy-PSMA-1007 R* (impurity C) in 4 mL of *anhydrous ethanol R*. If necessary, add 1 mL of *water R* so that the solution is no longer opalescent. Sonicate for 5 min and dilute to 10 mL with *water R*.

Reference solution (c) Dissolve 1 mg of *defluorotrimethylaminium-PSMA-1007 trifluoroacetate R* (trifluoroacetate salt of impurity D) in 4 mL of *anhydrous ethanol R*. If necessary, add 1 mL of *water R* so that the solution is no longer opalescent. Sonicate for 5 min and dilute to 10 mL with *water R*.

Reference solution (d) To 1 mL of reference solution (b) add 1 mL of reference solution (c) and dilute to 10 mL with the solvent mixture.

Column:
- *size*: *l* = 0.15 m, Ø = 4.6 mm;
- *stationary phase*: *solid core octadecylsilyl silica gel for chromatography R* (2.7 µm);
- *temperature*: 30 °C.

Mobile phase:
- *mobile phase A*: to 1000 mL of a 3.12 g/L solution of *sodium dihydrogen phosphate R* add 10.0 mL of a 90 g/L solution of *phosphoric acid R* and adjust to pH 2.5 ± 0.1 with *phosphoric acid R*;
- *mobile phase B*: *acetonitrile for chromatography R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 2	77	23
2 - 14	77 → 70	23 → 30
14 - 17	70 → 40	30 → 60
17 - 21	40	60

Flow rate 1.3 mL/min.

Detection Spectrophotometer at 225 nm and radioactivity detector connected in series.

Injection 20 µL.

Relative retention With reference to PSMA-1007 (retention time = about 11 min): impurity D = about 0.5; impurity C = about 0.6.

System suitability Reference solution (d) using the spectrophotometer:
- *resolution*: minimum 2.0 between the peaks due to impurities D and C.

Limits In the chromatogram obtained with the spectrophotometer:
- *PSMA-1007*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (a) (0.1mg/V);
- *any other impurity*: for each impurity, not more than the area of the principal peak in the chromatogram obtained with reference solution (a) (0.1mg/V);
- *total*: not more than 5 times the area of the principal peak in the chromatogram obtained with reference solution (a) (0.5mg/V);
- *disregard limit*: 0.3 times the area of the principal peak in the chromatogram obtained with reference solution (a) (0.03mg/V).

Residual solvents

Limited according to the principles defined in general chapter *5.4*. The preparation may be released for use before completion of the test.

Ethanol (*2.4.24* or another suitable, validated method)

Maximum 10 per cent *V/V* and maximum 2.5 g per administration, taking the density (*2.2.5*) to be 0.790 g/mL.

Sterility

It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*. The preparation may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)

Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres. The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY

The preparation may be released for use before completion of test B.

Fluorine-18

Minimum 99.9 per cent of the total radioactivity.

A. Gamma-ray spectrometry.

Limit Peaks in the gamma-ray spectrum corresponding to photons with an energy different from 0.511 MeV or

www.webofpharma.com

1.022 MeV represent not more than 0.1 per cent of the total radioactivity.

B. Gamma-ray spectrometry.

Determine the amount of fluorine-18 and radionuclidic impurities with a half-life longer than 2 h. For the detection and quantification of impurities, retain the preparation to be examined for at least 24 h to allow the fluorine-18 to decay to a level that permits the detection of impurities.

Result The total radioactivity due to radionuclidic impurities is not more than 0.1 per cent.

RADIOCHEMICAL PURITY

[^{18}F]PSMA-1007

Minimum 91 per cent of the total radioactivity due to fluorine-18.

Impurity B

Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Plate *TLC silica gel plate R.*

Mobile phase *water R, acetonitrile R* (40:60 *V/V*).

Application About 2 µL.

Development Over 2/3 of the plate.

Drying In a current of warm air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors Impurity B = about 0; [^{18}F]PSMA-1007 = about 0.7.

Limit:

— *impurity B*: maximum 5 per cent of the total radioactivity due to fluorine-18.

Other radiochemical impurities

Liquid chromatography (*2.2.29*) as described in the test for PSMA-1007 and related substances. If necessary, dilute the test solution with solution A to obtain a radioactivity concentration suitable for the radioactivity detector.

Examine the chromatogram recorded using the radioactivity detector and locate the peak due to [^{18}F]PSMA-1007 by comparison with the chromatogram obtained with reference solution (a) using the spectrophotometer.

Calculate the total amount of [^{18}F]PSMA-1007 of the preparation using the following expression:

$$(100 - B) \times T$$

B	=	percentage of radioactivity due to impurity B determined in the test for impurity B under Radiochemical purity;
T	=	proportion of the radioactivity in the peak due to [^{18}F]PSMA-1007 relative to the total eluted radioactivity in the chromatogram obtained with the test solution in the liquid chromatography test for other radiochemical impurities. Disregard any peak with a relative retention with reference to PSMA-1007 of 0.8 or less.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

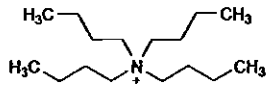
LABELLING

The label states the percentage content of ethanol in the preparation.

IMPURITIES

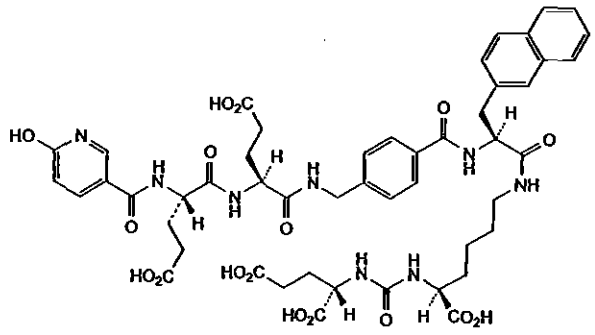
Specified impurities *A, B, E.*

Other detectable impurities (the following substances would, if present at a sufficient level, be detected by one or other of the tests in the monograph. They are limited by the general acceptance criterion for other/unspecified impurities. It is therefore not necessary to identify these impurities for demonstration of compliance): *C, D.*

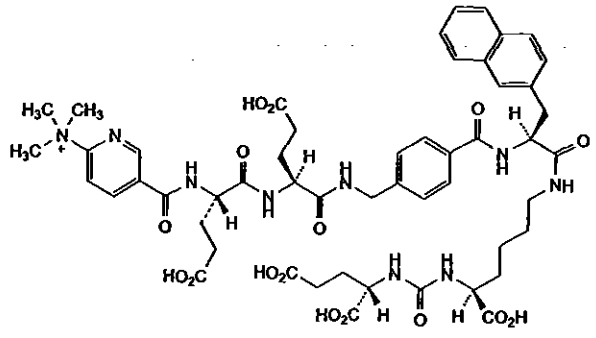


A. *N,N,N*-tributylbutan-1-aminium (tetrabutylammonium),

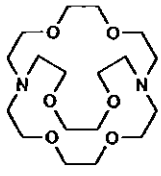
B. [^{18}F]fluoride,



C. (3*S*,10*S*,14*S*)-1-[4-[[(2*S*)-4-carboxy-2-[(2*S*)-4-carboxy-2-(6-hydroxypyridin-3-amido)butanamido]butanamido]methyl]phenyl]-3-[(naphthalen-2-yl)methyl]-1,4,12-trioxo-2,5,11,13-tetraazahexadecane-10,14,16-tricarboxylic acid (defluorohydroxy-PSMA-1007),



D. 5-[[(2*S*)-4-carboxy-1-[[(2*S*)-4-carboxy-1-[[[4-[(3*S*,10*S*,14*S*)-10,14-dicarboxy-17-hydroxy-3-[(naphthalen-2-yl)methyl]-1,4,12,17-tetraoxo-2,5,11,13-tetraazaheptadecan-1-yl]phenyl]methyl]amino]-1-oxobutan-2-yl]amino]-1-oxobutan-2-yl]carbamoyl]-*N,N,N*-trimethylpyridin-2-aminium (defluorotrimethylaminium-PSMA-1007),



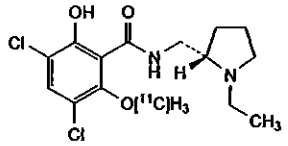
E. 4,7,13,16,21,24-hexaoxa-1,10-diazabicyclo[8.8.8]hexacosane (aminopolyether).

Ph Eur

www.webofpharma.com

Raclopride ([^{11}C]Methoxy) Injection

(Ph. Eur. monograph 1924)



Ph Eur

DEFINITION

Sterile solution of 3,5-dichloro-*N*-[[(2*S*)-1-ethylpyrrolidin-2-yl]methyl]-2-hydroxy-6-([^{11}C]methoxy)benzamide.

Content

90 per cent to 110 per cent of the declared carbon-11 radioactivity at the date and time stated on the label.

Purity:

— minimum of 99 per cent of the total radioactivity corresponds to carbon-11,

— minimum of 95 per cent of the total radioactivity corresponds to carbon-11 in the form of [*methoxy*-^{11}C] raclopride.

Content of raclopride: maximum of 10 µg per maximum recommended dose in millilitres.

PRODUCTION

RADIONUCLIDE PRODUCTION

Carbon-11 is a radioactive isotope of carbon most commonly produced by proton irradiation of nitrogen. Depending on the addition of either trace amounts of oxygen or small amounts of hydrogen, the radioactivity is obtained as [^{11}C] carbon dioxide or [^{11}C]methane, respectively.

RADIOCHEMICAL SYNTHESIS

[*Methoxy* -^{11}C]raclopride may be prepared by *O*-alkylation of the corresponding phenolate anion (*S*)-3,5-dichloro-2,6-dihydroxy-*N*-[(1-ethylpyrrolidin-2-yl)methyl]benzamide with iodo[^{11}C]methane or [^{11}C]methyl trifluoromethanesulfonate.

Synthesis of iodo[^{11}C]methane

Iodo[^{11}C]methane may be produced from [^{11}C]carbon dioxide or from [^{11}C]methane. The most frequently used method is reduction of [^{11}C]carbon dioxide with lithium aluminium hydride. The lithium aluminium [^{11}C] methanolate formed is reacted with hydroiodic acid to iodo [^{11}C]methane via [^{11}C]methanol. Alternatively [^{11}C] methane, either obtained directly in the target or by on-line processes from [^{11}C]carbon dioxide, is reacted with iodine.

Synthesis of [^{11}C]methyl trifluoromethanesulfonate

[^{11}C]Methyl trifluoromethanesulfonate may be prepared from iodo[^{11}C]methane using a solid support such as graphitised carbon impregnated with silver trifluoromethanesulfonate.

Synthesis of [*methoxy*-^{11}C]raclopride

Methylation with iodo[^{11}C]methane is performed under alkaline conditions in a solvent such as dimethyl sulfoxide. The methylation with [^{11}C]methyl trifluoromethanesulfonate is performed in a solvent such as dimethylformamide or acetone. The resulting [*methoxy*-^{11}C]raclopride may be purified by semi-preparative liquid chromatography using, for example, a column packed with octadecylsilyl silica gel for chromatography eluted with a mixture of 25 volumes of acetonitrile and 75 volumes of 0.01 M phosphoric acid.

PRECURSOR FOR SYNTHESIS

(*S*)-3,5-Dichloro-2,6-dihydroxy-*N*-[(1-ethylpyrrolidin-2-yl)methyl]benzamide hydrobromide

Melting point (*2.2.14*): 211 °C to 213 °C.

Specific optical rotation (*2.2.7*): + 11.3 to + 11.5, determined on a 15.0 g/L solution in *ethanol R* at 22 °C.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of carbon-11

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Results The only gamma photons have an energy of 0.511 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed.

B. It complies with test B for radionuclidic purity (see Tests).

C. Examine the chromatograms obtained in the test for radiochemical purity.

Results The principal peak in the radiochromatogram obtained with the test solution is similar in retention time to the principal peak in the chromatogram obtained with reference solution (d).

TESTS

pH (*2.2.3*)

4.5 to 8.5.

Sterility

It complies with the test for sterility prescribed in the monograph on *Radiopharmaceutical preparations (0125)*. The injection may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)

Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres. The injection may be released for use before completion of the test.

CHEMICAL PURITY

Raclopride and impurity A

Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Reference solution (a) Dissolve 7.2 mg of *raclopride tartrate R* in *water R* and dilute to 50 mL with the same solvent.

Reference solution (b) Dissolve 1.2 mg of *(S)-3,5-dichloro-2,6-dihydroxy-N-[(1-ethylpyrrolidin-2-yl)methyl]benzamide hydrobromide R* in *methanol R* and dilute to 100 mL with the same solvent.

Reference solution (c) To 0.1 mL of reference solution (a) add 0.1 mL of reference solution (b) and dilute to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Reference solution (d) Dilute 1.0 mL of reference solution (a) to 10.0 mL with *water R*.

Column:

— *size*: *l* = 0.05 m, Ø = 4.6 mm,

— *stationary phase*: spherical *end-capped octadecylsilyl silica gel for chromatography R* (3.5 µm) with a specific surface area of 175 m^2/g, a pore size of 12.5 nm, a pore volume of 0.7 cm^3/g and a carbon loading of 15 per cent,

— *temperature*: 30 °C.

www.webofpharma.com

Mobile phase Dissolve 2 g of *sodium heptanesulfonate R* in 700 mL of *water R*, adjust to pH 3.9 with *phosphoric acid R* and dilute to 1000 mL with *acetonitrile R*.

Flow rate 1 mL/min.

Detection Spectrophotometer at 220 nm and radioactivity detector connected in series.

Injection Loop injector; inject the test solution and reference solutions (b) and (c).

Run time 10 min.

Relative retention With reference to raclopride: impurity A = about 0.46.

System suitability Reference solution (c):
— *resolution*: minimum of 5 between the peaks due to raclopride and to impurity A.

Limits Examine the chromatogram obtained with the spectrophotometer:
— *raclopride*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (c) (10 µg/*V*),
— *impurity A*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (c) (1 µg/*V*).

Residual solvents
Are limited according to the principles defined in the general chapter (*5.4*), using the general method (*2.4.24*).
The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY

Carbon-11
Minimum 99 per cent of the total radioactivity.

The preparation may be released for use before completion of the test.

A. Gamma-ray spectrometry.

Comparison Standardised fluorine-18 solution, or by using a calibrated instrument. Standardised fluorine-18 solutions and/or standardisation services are available from the competent authority.

Results The spectrum obtained with the solution to be examined does not differ significantly from that obtained with a standardised fluorine-18 solution.

B. Half-life. 19.9 min to 20.9 min.

RADIOCHEMICAL PURITY
Liquid chromatography (*2.2.29*) as described in the test for raclopride and impurity A with the following modifications.

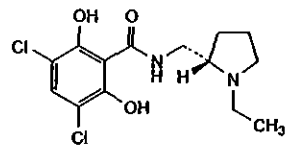
Injection Test solution and reference solution (d).

Limits examine the chromatogram obtained with the radioactivity detector:
— *[Methoxy-^{11}C] raclopride*: minimum of 95 per cent of the total radioactivity.

RADIOACTIVITY
Mesure the radioactivity using suitable equipment by comparison with a standardised fluorine-18 solution or by using a calibrated instrument.

LABELLING
The accompanying information specifies the maximum recommended dose in millilitres.

IMPURITIES



A. 3,5-dichloro-*N*-[[(2*S*)-1-ethylpyrrolidin-2-yl]methyl]-2,6-dihydroxybenzamide.

Ph Eur

Sodium Acetate ([1-^{11}C]) Injection

(Ph. Eur. monograph 1920)

$CH_3{}^{11}COONa$

Ph Eur

DEFINITION
Sterile solution of sodium [1-^{11}C]acetate, in equilibrium with [1-^{11}C]acetic acid.

Content
90 per cent to 110 per cent of the declared carbon-11 radioactivity at the date and time stated on the label.

PRODUCTION

RADIONUCLIDE PRODUCTION
Carbon-11 is a radioactive isotope of carbon which is most commonly produced by proton irradiation of nitrogen. By the addition of trace amounts of oxygen, the radioactivity is obtained as [^{11}C]carbon dioxide.

RADIOCHEMICAL SYNTHESIS
[^{11}C]Carbon dioxide may be separated from the target gas mixture by cryogenic trapping or by trapping on a molecular sieve at room temperature. [^{11}C]Carbon dioxide is then released from the trap using an inert gas such as nitrogen at a temperature higher than the trapping temperature.

[1-^{11}C]Acetate is usually prepared by reaction of [^{11}C]carbon dioxide with methylmagnesium bromide in organic solvents such as ether or tetrahydrofuran.

Hydrolysis of the product yields [1-^{11}C]acetic acid. It is purified by chromatographic procedures. The eluate is diluted with sodium chloride solution.

PRECURSOR FOR SYNTHESIS

Methylmagnesium bromide
The reactivity of methylmagnesium bromide is tested by decomposition of a defined amount with water. The amount of methane released during this reaction is not less than 90 per cent of the theoretical value.

CHARACTERS

Appearance
Clear, colourless solution.

Half-life and nature of radiation of carbon-11
See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION
A. Gamma-ray spectrometry.

Results The only gamma photons have an energy of 0.511 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed.

B. It complies with test B for radionuclidic purity (see Tests).

www.webofpharma.com

C. Examine the chromatograms obtained in the test for radiochemical purity.

Results The principal peak in the radiochromatogram obtained with the test solution is similar in retention time to the principal peak in the chromatogram obtained with the reference solution.

TESTS

pH (*2.2.3*)
4.5 to 8.5.

Sterility
It complies with the test for sterility prescribed in the monograph on *Radiopharmaceutical preparations (0125)*. The injection may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)
Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres. The injection may be released for use before completion of the test.

CHEMICAL PURITY

Acetate
Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Reference solution Dissolve 28 mg of *sodium acetate R* in *water R* and dilute to *V*, *V* being the maximum recommended dose in millilitres.

Column:
— *size*: *l* = 0.25 m, Ø = 4.0 mm;
— *stationary phase*: *strongly basic anion-exchange resin for chromatography R* (10 µm);
— *temperature*: 25 °C.

Mobile phase *0.1 M sodium hydroxide* protected from atmospheric carbon dioxide.

Flow rate 1 mL/min.

Detection Spectrophotometer at 220 nm and radioactivity detector connected in series.

Injection Loop injector.

Run time 10 min.

System suitability Reference solution:
— *resolution*: minimum 4.0 between the peaks due to hold-up volume and acetate.

Limit Examine the chromatograms obtained with the spectrophotometer:
— *acetate*: not more than the area of the corresponding peak in the chromatogram obtained with the reference solution (20 mg per *V*).

Residual solvents are limited according to the principles defined in the general chapter (*5.4*), using the general method (*2.4.24*)
The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY

Carbon-11
Minimum 99 per cent of the total radioactivity.

The preparation may be released for use before completion of the tests.

A. Gamma-ray spectrometry.

Comparison Standardised fluorine-18 solution, or by using a calibrated instrument. Standardised fluorine-18 solutions and/or standardisation services are available from laboratories recognised by the competent authority.

Results The spectrum obtained with the solution to be examined does not differ significantly from that obtained with a standardised fluorine-18 solution.

B. Half-life: 19.9 min to 20.9 min.

RADIOCHEMICAL PURITY

[1-^{11}C]Acetate
Liquid chromatography (*2.2.29*) as described in the test for acetate.

Limit Examine the chromatograms obtained with the spectrophotometer and the radioactivity detector:
— *total of [1-^{11}C]acetate*: minimum 95 per cent of the total radioactivity.

RADIOACTIVITY
Measure the radioactivity using suitable equipment by comparison with a standardised fluorine-18 solution or by measurement with a calibrated instrument.

LABELLING
The accompanying information specifies the maximum recommended dose in millilitres.

Ph Eur

Sodium Chromate (^{51}Cr) Sterile Solution

(Ph. Eur. monograph 0279)

Ph Eur

DEFINITION
Sterile solution of sodium [^{51}Cr]chromate made isotonic by the addition of sodium chloride.

Chromium-51 90 per cent to 110 per cent of the declared chromium-51 radioactivity at the date and time stated on the label.

Specific radioactivity Minimum 370 MBq of chromium-51 per milligram of chromate ion.

CHARACTERS

Appearance
Clear, colourless or slightly yellow solution.

Half-life and nature of radiation of chromium-51
See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The only gamma photon of chromium-51 has an energy of 0.320 MeV.

B. Examine the chromatogram obtained in the test for radiochemical purity (see Tests).

Result The retardation factor of the principal peak in the radiochromatogram obtained with the test solution is about 0.9.

TESTS

pH (*2.2.3*)
6.0 to 8.5.

Total chromate
Maximum 2.7 µg of chromate ion (CrO_4^{2-}) per MBq.

Test solution The preparation to be examined.

Reference solution 1.7 mg/L solution of *potassium chromate R*.

Measure the absorbance of the solutions (*2.2.25*) at the absorption maximum at 370 nm. If necessary, adjust the test

www.webofpharma.com

solution and the reference solution to pH 8.0 by adding *sodium hydrogen carbonate solution R*. Calculate the content of chromate in the preparation to be examined using the measured absorbances.

Sterility
It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*.
The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY

Chromium-51
Gamma-ray spectrometry.

Result The spectrum obtained with the preparation to be examined does not differ significantly from that obtained with a standardised chromium-51 solution.

RADIOCHEMICAL PURITY

[^{51}Cr]Chromate ion
Ascending paper chromatography (*2.2.26*).

Test solution The preparation to be examined.

Paper *paper for chromatography R*.

Mobile phase *ammonia R, ethanol (96 per cent) R, water R* (25:50:125 *V/V/V*).

Application A volume of the solution sufficient for the detection method.

Development Immediately, for 2.5 h.

Detection Suitable detector to determine the distribution of the radioactivity.

Retardation factor Impurity A = 0.0 to 0.1; chromate ion = about 0.9.

Limit:
— *[^{51}Cr]chromate ion*: minimum 90 per cent of the total radioactivity due to chromium-51.

RADIOACTIVITY
Determine the radioactivity using a calibrated instrument.

IMPURITIES
A. [^{51}Cr]chromium(III) ion.

Ph Eur

Sodium Fluoride (^{18}F) Injection

(Ph. Eur. monograph 2100)

Ph Eur

DEFINITION
Sterile solution containing fluorine-18 in the form of sodium fluoride. It may contain carrier fluoride and a suitable buffer.

Content
— *fluorine-18*: 90 per cent to 110 per cent of the declared fluorine-18 radioactivity at the date and hour stated on the label,
— *fluoride*: maximum 4.52 mg per maximum recommended dose in millilitres.

PRODUCTION
The radionuclide fluorine-18 is most commonly produced by proton irradiation of water enriched in oxygen-18. Fluorine-18 in the form of fluoride is recovered from the target water, generally by adsorption and desorption from anion-exchange resins or electrochemical deposition and redissolution.

CHARACTERS

Appearance
Clear, colourless solution.

Half-life and nature of radiation of fluorine-18
See general chapter *5.7. Table of physical characteristics of radionuclides*.

IDENTIFICATION
A. Gamma-ray spectrometry.

Results The only gamma photons have an energy of 0.511 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed.

B. It complies with test B for radionuclidic purity (see Tests).

C. Examine the chromatograms obtained in the test for radiochemical purity (see Tests).

Results The principal peak in the radiochromatogram obtained with the test solution is similar in retention time to the principal peak in the chromatogram obtained with the reference solution. In the chromatogram obtained with the reference solution, the peak due to fluoride is negative.

TESTS

pH (*2.2.3*)
5.0 to 8.5.

Fluoride
Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Reference solution Dissolve 10 mg of *sodium fluoride R* in *water R* and dilute to *V* with the same solvent, *V* being the maximum recommended dose in millilitres.

Column:
— *size*: *l* = 0.25 m, Ø = 4 mm,
— *stationary phase*: *strongly basic anion-exchange resin for chromatography R* (10 µm),
— *temperature*: constant, between 20 °C and 30 °C.

Mobile phase 4 g/L solution of *sodium hydroxide R*, protected from atmospheric carbon dioxide.

Flow rate 1 mL/min.

Detection Spectrophotometer at 220 nm and a radioactivity detector connected in series.

Injection 20 µL.

Run time 15 min.

System suitability Examine the chromatogram obtained with the reference solution using the spectrophotometer:
— *signal-to-noise ratio*: minimum 10 for the principal peak,
— *retention time of fluoride*: minimum 3 times the hold-up time.

Limit Examine the chromatogram obtained with the spectrophotometer:
— *fluoride*: not more than the area of the corresponding peak in the chromatogram obtained with the reference solution (4.52 mg/*V*).

Sterility
It complies with the test for sterility prescribed in the monograph on *Radiopharmaceutical preparations (0125)*.
The injection may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)
Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres. The injection may be released for use before completion of the test.

www.webofpharma.com

RADIONUCLIDIC PURITY

Fluorine-18

Minimum 99.9 per cent of the total radioactivity.

The preparation may be released for use before completion of the tests.

A. Gamma-ray spectrometry.

Determine the amount of fluorine-18 and radionuclidic impurities with a half-life longer than 2 h. For the detection and quantification of impurities, retain the preparation to be examined for a sufficient time to allow the fluorine-18 to decay to a level which permits the detection of impurities.

Results The spectrum obtained with the preparation to be examined does not differ significantly from that of a background spectrum.

B. Half-life: 105 min to 115 min.

RADIOCHEMICAL PURITY

[^{18}F]fluoride

Liquid chromatography (*2.2.29*) as described in the test for fluoride. If necessary, dilute the test solution with *water R* to obtain a radioactivity concentration suitable for the radioactivity detector.

Limit Examine the chromatogram obtained with the radioactivity detector:

— *[^{18}F]fluoride*: minimum 98.5 per cent of the total radioactivity.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

LABELLING

The label states the maximum recommended dose in millilitres.

Ph Eur

Sodium Iodide (^{123}I) Injection

(Ph. Eur. monograph 0563)

Ph Eur

DEFINITION

Sterile solution containing iodine-123 in the form of sodium iodide; it may contain sodium thiosulfate or some other suitable reducing agent and a suitable buffer.

Content

90 per cent to 110 per cent of the declared iodine-123 radioactivity at the date and hour stated on the label.

PRODUCTION

Iodine-123 is obtained by proton irradiation of xenon enriched in xenon-124 (minimum 98 per cent) followed by the decay of xenon-123 which is formed directly and by the decay of caesium-123. No carrier iodide is added.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of Iodine-123

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Results The spectrum obtained with the preparation to be examined does not differ significantly from that of a standardised iodine-123 solution. The most prominent gamma photon has an energy of 0.159 MeV and is accompanied by the principal X-ray of 0.027 MeV.

B. Examine the chromatograms obtained in the test for radiochemical purity.

Results The principal peak in the radiochromatogram obtained with the test solution is similar in retention time to the principal peak in the chromatogram obtained with reference solution (a).

TESTS

pH (*2.2.3*)

7.0 to 10.0.

Sterility

It complies with the test for sterility prescribed in the monograph on *Radiopharmaceutical preparations (0125)*. The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY

Iodine-123

Minimum 99.65 per cent of the total radioactivity.

Gamma-ray spectrometry.

Determine the relative amounts of iodine-123, iodine-125, tellurium-121 and other radionuclidic impurities present. For the detection of tellurium-121 and iodine-125, retain the preparation to be examined for a sufficient time to allow iodine-123 to decay to a level which permits the detection of radionuclidic impurities. No radionuclides with a half-life longer than that of iodine-125 are detected.

The preparation may be released for use before completion of the test.

RADIOCHEMICAL PURITY

[^{123}I]Iodide

Liquid chromatography (*2.2.29*).

Test solution Dilute the preparation to be examined with a 2 g/L solution of *sodium hydroxide R* to a radioactive concentration suitable for the detector. Add an equal volume of a solution containing 1 g/L of *potassium iodide R*, 2 g/L of *potassium iodate R* and 10 g/L of *sodium hydrogen carbonate R* and mix.

Reference solution (a) Dilute 1 mL of a 26.2 mg/L solution of *potassium iodide R* to 10 mL with *water R*.

Reference solution (b) Dilute 1 mL of a 24.5 mg/L solution of *potassium iodate R* to 10 mL with *water R*. Mix equal volumes of this solution and reference solution (a).

Column:

— *size*: l = 0.25 m, Ø = 4.0 mm,

— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm),

— *temperature*: constant between 20 °C and 30 °C.

Mobile phase Dissolve 5.85 g of *sodium chloride R* in 1000 mL of *water R*, add 0.65 mL of *octylamine R* and adjust to pH 7.0 with *dilute phosphoric acid R*; add 50 mL of *acetonitrile R* and mix.

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 220 nm and a radioactivity detector connected in series.

Injection 20 µL.

Run time 12 min.

Relative retention With reference to iodide (retention time = about 5 min): iodate = 0.2 to 0.3.

www.webofpharma.com

System suitability Reference solution (b):
— *resolution*: minimum 2 between the peaks due to iodide and iodate in the chromatogram recorded with the spectrophotometer.

Limit Examine the chromatogram obtained with the test solution using the radioactivity detector and locate the peak due to iodide by comparison with the chromatogram obtained with reference solution (a) using the spectrophotometer:
— *[^{123}I]iodide*: minimum 95 per cent of the total radioactivity.

RADIOACTIVITY
Determine the radioactivity using a calibrated instrument.

LABELLING
The label states the name of any excipient.

IMPURITIES
A. [^{123}I]iodate ion.

Ph Eur

Sodium Iodide (^{123}I) Solution for Radiolabelling

(Ph. Eur. monograph 2314)

Ph Eur

DEFINITION
Strongly alkaline solution containing iodine-123 in the form of sodium iodide.

Content
90 per cent to 110 per cent of the declared iodine-123 radioactivity at the date and hour stated on the label.

PRODUCTION
Iodine-123 is obtained by proton irradiation of xenon highly enriched in xenon-124 followed by the decay of directly formed xenon-123 and by the decay of caesium-123.
No carrier iodide or reducing agents are added.

CHARACTERS
Appearance
Clear, colourless solution.

Half-life and nature of radiation of iodine-123
See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION
A. Gamma-ray spectrometry.

Results The most prominent gamma photon of iodine-123 has an energy of 0.159 MeV and is accompanied by the principal X-ray of 0.027 MeV.

B. Examine the chromatograms obtained in the test for radiochemical purity (see Tests).

Results The principal peak in the radiochromatogram obtained with the test solution is similar in retention time to the principal peak in the chromatogram obtained with reference solution (a).

TESTS
Alkalinity *(2.2.4)*
The solution is strongly alkaline.

RADIONUCLIDIC PURITY

Iodine-123
Minimum 99.7 per cent of the total radioactivity.

Gamma-ray spectrometry.

Determine the relative amounts of iodine-123, iodine-125, tellurium-121 and other radionuclidic impurities present. For the detection of tellurium-121 and iodine-125, retain the solution to be examined for a sufficient time to allow iodine-123 to decay to a level which permits the detection of radionuclidic impurities. No radionuclides with a half-life longer than that of iodine-125 are detected.

The solution may be released for use before completion of the test.

RADIOCHEMICAL PURITY

[^{123}I]Iodide
Liquid chromatography *(2.2.29)*.

Test solution Dilute the solution to be examined with an equal volume of a solution containing 1 g/L of *potassium iodide R*, 2 g/L of *potassium iodate R* and 10 g/L of *sodium hydrogen carbonate R* and mix. If necessary, first dilute the solution to be examined with a 2 g/L solution of *sodium hydroxide R* to ensure that the final mixture has a radioactivity concentration suitable for the radioactivity detector.

Reference solution (a) Dissolve 10 mg of *potassium iodide R* in *water R* and dilute to 10 mL with the same solvent.

Reference solution (b) Dissolve 20 mg of *potassium iodate R* in *water R* and dilute to 10 mL with the same solvent. Mix equal volumes of this solution and reference solution (a).

Column:
— *size*: *l* = 0.25 m, Ø = 4.0 mm;
— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm);
— *temperature*: constant, between 20 °C and 30 °C.

Use stainless steel tubing.

Mobile phase Dissolve 5.85 g of *sodium chloride R* in 1000 mL of *water R*, add 0.65 mL of *octylamine R* and adjust to pH 7.0 with *dilute phosphoric acid R*; add 50 mL of *acetonitrile R* and mix.

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 220 nm and a radioactivity detector connected in series.

Injection 20 µL.

Run time 12 min.

Relative retention With reference to iodide (retention time = about 5 min): iodate = 0.2 to 0.3.

System suitability Reference solution (b):
— *resolution*: minimum 2 between the peaks due to iodide and iodate in the chromatogram recorded with the spectrophotometer.

Examine the chromatogram obtained with the test solution using the radioactivity detector and locate the peak due to iodide by comparison with the chromatogram obtained with reference solution (a) using the spectrophotometer.

Limit:
— *[^{123}I]iodide*: minimum 95 per cent of the total radioactivity.

RADIOACTIVITY
Determine the radioactivity using a calibrated instrument.

LABELLING
The label states:
— the name of any excipient;
— that the solution is not for direct administration to humans.

www.webofpharma.com

IMPURITIES

A. iodine-125,

B. tellurium-121,

C. [^{123}I]iodate ion.

Ph Eur

Sodium Iodide (^{131}I) Capsules for Diagnostic Use

(Ph. Eur. monograph 0938)

Ph Eur

DEFINITION

Capsules for diagnostic use containing iodine-131 in the form of sodium iodide on a solid support; they may contain sodium thiosulfate or some other suitable reducing agents and a suitable buffering substance. A package contains 1 or more capsules.

Content

— iodine-131: maximum 37 MBq per capsule; the average radioactivity determined in the test for uniformity of content is 90 per cent to 110 per cent of the declared iodine-131 radioactivity at the date and hour stated on the label;

— iodide: maximum 20 µg per capsule.

PRODUCTION

Iodine-131 is obtained by neutron irradiation of tellurium or by extraction from uranium fission products. No carrier iodide is added.

CHARACTERS

Half-life and nature of radiation of iodine-131 See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Results The spectrum obtained with the preparation to be examined does not differ significantly from that of a standardised iodine-131 solution. The most prominent gamma photon has an energy of 0.365 MeV.

B. Examine the chromatograms obtained in the test for radiochemical purity.

Results The principal peak in the radiochromatogram obtained with test solution (b) is similar in retention time to the principal peak in the chromatogram obtained with reference solution (a).

TESTS

Disintegration

The contents of the capsule dissolve completely within 15 min.

In a water-bath at 37 °C, warm in a small beaker about 20 mL of a 2.0 g/L solution of *potassium iodide R*. Add a capsule to be examined. Stir magnetically at 20 r/min.

Uniformity of content

Determine the radioactivity of each of not fewer than 10 capsules. Calculate the average radioactivity per capsule. The radioactivity of no capsule differs by more than 10 per cent from the average, the relative standard deviation is not greater than 3.5 per cent.

Iodide

Liquid chromatography (*2.2.29*).

Test solution (a) Dissolve a capsule to be examined in 10 mL of *water R*. Filter through a 0.2 µm filter.

Test solution (b) Dissolve a capsule to be examined in *water R*. Filter through a 0.2 µm filter and dilute the filtrate with a 2 g/L solution of *sodium hydroxide R* to a radioactive concentration suitable for the detector. Add an equal volume of a solution containing 1 g/L of *potassium iodide R*, 2 g/L of *potassium iodate R* and 10 g/L of *sodium hydrogen carbonate R* and mix.

Reference solution (a) Dilute 1 mL of a 26.2 mg/L solution of *potassium iodide R* to 10 mL with *water R*.

Reference solution (b) Dilute 1 mL of a 24.5 mg/L solution of *potassium iodate R* to 10 mL with *water R*. Mix equal volumes of this solution and reference solution (a).

Blank solution Prepare a solution containing 2 mg/mL of each constituent stated on the label, apart from iodide.

Column:

— *size*: *l* = 0.25 m, Ø = 4.0 mm,

— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm),

— *temperature*: constant between 20 °C and 30 °C.

Mobile phase Dissolve 5.85 g of *sodium chloride R* in 1000 mL of *water R*, add 0.65 mL of *octylamine R* and adjust to pH 7.0 with *dilute phosphoric acid R*; add 50 mL of *acetonitrile R* and mix.

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 220 nm and radioactivity detector connected in series.

Injection 20 µL of test solution (a), reference solutions (a) and (b) and the blank solution.

Run time 12 min.

Relative retention With reference to iodide (retention time = about 5 min): iodate = 0.2 to 0.3.

System suitability:

— in the chromatogram obtained with the blank solution, none of the peaks has a retention time similar to that of the peak due to iodide,

— *resolution*: minimum 2 between the peaks due to iodide and iodate in the chromatogram obtained with reference solution (b) recorded with the spectrophotometer.

Limit Examine the chromatograms obtained with the spectrophotometer:

— *iodide*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (a) (20 µg/capsule).

RADIONUCLIDIC PURITY

Iodine-131

Minimum 99.9 per cent of the total radioactivity.

Gamma-ray spectrometry.

Determine the relative amounts of iodine-131, iodine-133, iodine-135 and other radionuclidic impurities present.

RADIOCHEMICAL PURITY

[^{131}I]Iodide

Liquid chromatography (*2.2.29*) as described in the test for iodide with the following modifications.

Injection 20 µL of test solution (b) and reference solution (a).

Limit Examine the chromatogram obtained with the test solution using the radioactivity detector and locate the peak due to iodide by comparison with the chromatogram

RADIOPHARMACEUTICAL PREPARATIONS

www.webofpharma.com

obtained with reference solution (a) using the spectrophotometer:
— *[^{131}I]iodide:* minimum 95 per cent of the total radioactivity.

RADIOACTIVITY
Determine the radioactivity of the package using a calibrated instrument.

LABELLING
The label states the name of any excipient and the number of capsules in the package.

IMPURITIES
A. [^{131}I]iodate ion.

Ph Eur

Sodium Iodide (^{131}I) Capsules for Therapeutic Use

(Ph. Eur. monograph 2116)

Ph Eur

DEFINITION
Capsules for therapeutic use containing iodine-131 in the form of sodium iodide on a solid support; they contain sodium thiosulfate or some other suitable reducing agents and a suitable buffering substance.

Content
— iodine-131: 90 per cent to 110 per cent of the declared radioactivity at the date and hour stated on the label,
— iodide: maximum 20 µg per capsule.

PRODUCTION
Iodine-131 is obtained by neutron irradiation of tellurium or by extraction from uranium fission products. No carrier iodide is added.

CHARACTERS
Half-life and nature of radiation of iodine-131
See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION
A. Gamma-ray spectrometry.

Results The spectrum obtained with the preparation to be examined does not differ significantly from that of a standardised iodine-131 solution. The most prominent gamma photon of iodine-131 has an energy of 0.365 MeV.

B. Examine the chromatograms obtained in the test for radiochemical purity.

Results The principal peak in the radiochromatogram obtained with test solution (b) is similar in retention time to the principal peak in the chromatogram obtained with reference solution (a).

TESTS
Disintegration
The contents of the capsule dissolve completely within 15 min.

In a water-bath at 37 °C, warm in a small beaker about 20 mL of a 2.0 g/L solution of *potassium iodide R.* Add a capsule to be examined. Stir magnetically at a rotation rate of 20 r/min.

Iodide
Liquid chromatography (*2.2.29*).

Test solution (a) Dissolve a capsule to be examined in 10 mL of *water R.* Filter through a 0.2 µm filter.

Test solution (b) Dissolve a capsule to be examined in *water R.* Filter through a 0.2 µm filter and dilute the filtrate with an equal volume of a solution containing 1 g/L of *potassium iodide R,* 2 g/L of *potassium iodate R* and 10 g/L of *sodium hydrogen carbonate R.* If necessary, first dilute the filtrate with a 2 g/L solution of *sodium hydroxide R* to ensure that the final mixture has a radioactivity concentration suitable for the radioactivity detector.

Reference solution (a) Dilute 1.0 mL of a 26.2 mg/L solution of *potassium iodide R* to 10.0 mL with *water R.*

Reference solution (b) Dilute 1 mL of a 24.5 mg/L solution of *potassium iodate R* to 10 mL with *water R.* Mix equal volumes of this solution with reference solution (a).

Blank solution Prepare a solution containing 2 mg/mL of each excipient stated on the label, apart from iodide.

Column:
— *size: l* = 0.25 m, Ø = 4.0 mm,
— *stationary phase: octadecylsilyl silica gel for chromatography R* (5 µm),
— *temperature:* constant, between 20 °C and 30 °C.

Use stainless steel tubing.

Mobile phase Dissolve 5.85 g of *sodium chloride R* in 1000 mL of *water R,* add 0.65 mL of *octylamine R* and adjust to pH 7.0 with *dilute phosphoric acid R;* add 50 mL of *acetonitrile R* and mix.

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 220 nm and radioactivity detector connected in series.

Injection 20 µL of test solution (a), reference solutions (a) and (b) and the blank solution.

Run time 12 min.

Relative retention With reference to iodide (retention time = about 5 min): iodate = 0.2 to 0.3.

System suitability:
— in the chromatogram obtained with the blank solution, none of the peaks has a retention time similar to that of the peak due to iodide;
— *resolution:* minimum 2 between the peaks due to iodide and iodate in the chromatogram obtained with reference solution (b) using the spectrophotometer.

Limits Examine the chromatograms obtained with the spectrophotometer; locate the peak due to iodide by comparison with the chromatogram obtained with reference solution (a):
— *iodide:* not more than the area of the corresponding peak in the chromatogram obtained with reference solution (a) (20 µg/capsule).

RADIONUCLIDIC PURITY

Iodine-131
Minimum 99.9 per cent of the total radioactivity.

Gamma-ray spectrometry.

Determine the relative amounts of iodine-130, iodine-131, iodine-133, iodine-135 and other radionuclidic impurities present.

RADIOCHEMICAL PURITY

[^{131}I]Iodide
Liquid chromatography (*2.2.29*) as described in the test for iodide with the following modifications.

Injection 20 µL of test solution (b) and reference solution (a).

www.webofpharma.com

Limits Examine the chromatogram obtained with test solution (b) using the radioactivity detector and locate the peak due to iodide by comparison with the chromatogram obtained with reference solution (a) using the spectrophotometer:
— *[^{131}I]iodide*: minimum 95 per cent of the total radioactivity.

RADIOACTIVITY
Determine the radioactivity of each capsule using a calibrated instrument.

LABELLING
The label states the name of any excipient.

IMPURITIES
A. [^{131}I]iodate ion,
B. iodine-130,
C. iodine-133,
D. iodine-135.

Ph Eur

Sodium Iodide (^{131}I) Solution

(Ph. Eur. monograph 0281)

Ph Eur

DEFINITION
Solution containing iodine-131 in the form of sodium iodide and also sodium thiosulfate or some other suitable reducing agent. It may contain a suitable buffer.

Content
— *iodine-131*: 90 per cent to 110 per cent of the declared radioactivity at the date and hour stated on the label;
— *iodide*: maximum 20 µg in the maximum recommended dose in millilitres.

PRODUCTION
Iodine-131 is obtained by neutron irradiation of tellurium or by extraction from uranium fission products.

CHARACTERS
Appearance
Clear, colourless solution.

Half-life and nature of radiation of Iodine-131
See general chapter *5.7. Table of physical characteristics of radionuclides*.

IDENTIFICATION
A. Gamma-ray spectrometry.

Results The spectrum obtained with the preparation to be examined does not differ significantly from that of a standardised iodine-131 solution. The most prominent gamma photon has an energy of 0.365 MeV.

B. Examine the chromatograms obtained in the test for radiochemical purity.

Results The principal peak in the radiochromatogram obtained with test solution (b) is similar in retention time to the principal peak in the chromatogram obtained with reference solution (a).

TESTS
pH (*2.2.3*)
7.0 to 10.0.

Sterility
If intended for parenteral administration, it complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*. The solution may be released for use before completion of the test.

Iodide
Liquid chromatography (*2.2.29*).

Test solution (a) The preparation to be examined.

Test solution (b) Dilute the preparation to be examined with a measured volume of a 2 g/L solution of *sodium hydroxide R* until the radioactivity is equivalent to about 74 MBq/mL. Add an equal volume of a solution containing 1 g/L of *potassium iodide R*, 2 g/L of *potassium iodate R* and 10 g/L of *sodium hydrogen carbonate R* and mix.

Reference solution (a) Dilute 1 mL of a 26.2 mg/L solution of *potassium iodide R* to *V* with *water R*, *V* being the maximum recommended dose in millilitres.

Reference solution (b) Dilute 1 mL of a 24.5 mg/L solution of *potassium iodate R* to *V* with *water R*, *V* being the maximum recommended dose in millilitres. Mix equal volumes of this solution and reference solution (a).

Blank solution Prepare a solution containing 2 mg/mL of each of the components stated on the label, apart from iodide.

Column:
— *size*: *l* = 0.25 m, Ø = 4.0 mm;
— *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography R* (5 µm);
— *temperature*: constant, between 20 °C and 30 °C.

Use stainless steel tubing.

Mobile phase Dissolve 5.85 g of *sodium chloride R* in 1000 mL of *water for chromatography R*, add 650 µL of *octylamine R* and adjust to pH 7.0 with *phosphoric acid R*; add 50 mL of *acetonitrile for chromatography R* and mix.

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 220 nm and radioactivity detector connected in series.

Injection 20 µL of test solution (a), reference solutions (a) and (b) and the blank solution.

Run time 2.4 times the retention time of iodide.

Relative retention With reference to iodide (retention time = about 5 min): iodate = 0.2 to 0.3.

System suitability:
— in the chromatogram obtained with the blank solution, none of the peaks shows a retention time similar to that of the peak due to iodide;
— *resolution*: minimum 2.0 between the peaks due to iodate and iodide in the chromatogram obtained with reference solution (b) recorded with the spectrophotometer.

Limit Examine the chromatograms obtained with the spectrophotometer:
— *iodide*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (a).

RADIONUCLIDIC PURITY

Iodine-131
Minimum 99.9 per cent of the total radioactivity.

Gamma-ray spectrometry.

Determine the relative amounts of iodine-131, iodine-133, iodine-135 and other radionuclidic impurities present.

www.webofpharma.com

RADIOCHEMICAL PURITY

[^{131}I]Iodide

Liquid chromatography (*2.2.29*) as described in the test for iodide with the following modification.

Injection 20 µL of test solution (b) and reference solution (a).

Limit Examine the chromatogram obtained with test solution (b) using the radioactivity detector and locate the peak due to iodide by comparison with the chromatogram obtained with reference solution (a) using the spectrophotometer:

— *[^{131}I]iodide*: minimum 95 per cent of the total radioactivity.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

LABELLING

The label states:

— the name of any excipient;

— the maximum recommended dose, in millilitres;

— where applicable, that the preparation is suitable for use in the manufacture of parenteral preparations.

IMPURITIES

A. [^{131}I]iodate ion,

B. iodine-130,

C. iodine-133,

D. iodine-135.

Ph Eur

Sodium Iodide (^{131}I) Solution For Radiolabelling

(Ph. Eur. monograph 2121)

Ph Eur

DEFINITION

Strongly alkaline solution containing iodine-131 in the form of sodium iodide. It does not contain a reducing agent.

Content

90 per cent to 110 per cent of the declared iodine-131 radioactivity at the date and hour stated on the label.

PRODUCTION

Iodine-131 may be obtained by neutron irradiation of tellurium or by extraction from uranium fission products. No carrier iodide is added.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of iodine-131

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Results The spectrum obtained with the preparation to be examined does not differ significantly from that of a standardised iodine-131 solution. The most prominent gamma photon of iodine-131 has an energy of 0.365 MeV.

B. Examine the chromatograms obtained in the test for radiochemical purity (see Tests).

Results The principal peak in the radiochromatogram obtained with the test solution is similar in retention time to the principal peak in the chromatogram obtained with reference solution (a).

TESTS

Alkalinity (*2.2.4*)

The preparation is strongly alkaline.

RADIONUCLIDIC PURITY

Iodine-131

Minimum 99.9 per cent of the total radioactivity.

Gamma-ray spectrometry.

Determine the relative amounts of iodine-130, iodine-131, iodine-133, iodine-135 and other radionuclidic impurities present.

RADIOCHEMICAL PURITY

[^{131}I]Iodide

Liquid chromatography (*2.2.29*).

Test solution Dilute the preparation to be examined with an equal volume of a solution containing 1 g/L of *potassium iodide R*, 2 g/L of *potassium iodate R* and 10 g/L of *sodium hydrogen carbonate R* and mix. If necessary, first dilute the preparation to be examined with a 2 g/L solution of *sodium hydroxide R* to ensure that the final mixture has a radioactivity concentration suitable for the radioactivity detector.

Reference solution (a) Dissolve 10 mg of *potassium iodide R* in *water R* and dilute to 10 mL with the same solvent.

Reference solution (b) Dissolve 20 mg of *potassium iodate R* in *water R* and dilute to 10 mL with the same solvent. Mix equal volumes of this solution and reference solution (a).

Column:

— *size*: *l* = 0.25 m, Ø = 4.0 mm,

— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm),

— *temperature*: constant, between 20 °C and 30 °C.

Use stainless steel tubing.

Mobile phase Dissolve 5.85 g of *sodium chloride R* in 1000 mL of *water R*, add 0.65 mL of *octylamine R* and adjust to pH 7.0 with *dilute phosphoric acid R*; add 50 mL of *acetonitrile R* and mix.

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 220 nm and a radioactivity detector connected in series.

Injection 20 µL.

Run time 12 min.

Relative retention With reference to iodide (retention time = about 5 min): iodate = 0.2 to 0.3.

System suitability Reference solution (b):

— *resolution*: minimum 2 between the peaks due to iodide and iodate in the chromatogram recorded with the spectrophotometer.

Limit Examine the chromatogram obtained with the radioactivity detector:

— *[^{131}I]iodide*: minimum 95 per cent of the total radioactivity.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

LABELLING

The label states:

— the method of production of iodine-131,

www.webofpharma.com

— the name of any excipient,
— that the preparation is not for direct human use.

IMPURITIES

A. [^{131}I]iodate ion.

Ph Eur

Sodium Iodohippurate (^{123}I) Injection

(Ph. Eur. monograph 0564)

Ph Eur

DEFINITION

Sterile solution of sodium (2-[^{123}I]iodobenzamido)acetate. It may contain a suitable buffer and a suitable antimicrobial preservative such as benzyl alcohol.

Iodine-123 90 per cent to 110 per cent of the declared iodine-123 radioactivity at the date and time stated on the label.

Specific radioactivity 0.74 GBq to 10.0 GBq of iodine-123 per gram of sodium 2-iodohippurate.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of iodine-123

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray and X-ray spectrometry.

Results The most prominent gamma photon has an energy of 0.159 MeV and is accompanied by an X-ray of 0.027 MeV.

B. Examine the chromatograms obtained in the test for radiochemical purity (see Tests).

Result The principal spot in the radiochromatogram obtained with the test solution is similar in retardation factor to the spot corresponding to 2-iodohippuric acid in the chromatogram obtained with the reference solution.

TESTS

pH (*2.2.3*)

3.5 to 8.5.

Sterility

It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*. The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY

The preparation may be released for use before completion of the test.

Radionuclides other than iodine-123

Maximum 0.35 per cent of the total radioactivity.

Gamma-ray and X-ray spectrometry.

Determine the relative amounts of iodine-125, tellurium-121 and other radionuclidic impurities present. For their detection, retain the preparation to be examined for a sufficient time to allow iodine-123 to decay to a level which permits the detection of radionuclidic impurities. Record the gamma-ray spectrum and X-ray spectrum of the decayed material. No radionuclides with a half-life longer than that of iodine-125 are detected.

RADIOCHEMICAL PURITY

2-[^{123}I]Iodohippuric acid

Thin-layer chromatography (*2.2.27*).

Test solution Dissolve 1 g of *potassium iodide R* in 10 mL of *water R*, add 1 volume of this solution to 10 volumes of the preparation to be examined and use within 10 min of mixing. If necessary, dilute with the reference solution (carrier) to give a radioactive concentration sufficient for the detection method, for example 3.7 MBq per millilitre.

Reference solution (*carrier*). Dissolve 40 mg of *2-iodobenzoic acid R* and 40 mg of *2-iodohippuric acid R* in 4 mL of a 4 g/L solution of *sodium hydroxide R*, add 10 mg of *potassium iodide R* and dilute to 10 mL with *water R*.

Plate *TLC silica gel GF_{254} plate R.*

Mobile phase *water R, glacial acetic acid R, butanol R, toluene R* (1:4:20:80 *V/V/V/V*).

Application 10 µL.

Development Over a path of 12 cm in about 75 min.

Drying In air.

Detection Examine in ultraviolet light at 254 nm and determine the distribution of radioactivity using a suitable detector.

Identification of spots The chromatogram obtained with the reference solution shows a spot corresponding to 2-iodohippuric acid and nearer to the solvent front a spot corresponding to impurity D; impurity C remains near the point of application.

Limits:

— *2-[^{123}I]iodohippuric acid*: minimum 96 per cent of the total radioactivity due to iodine-123;
— *impurity C*: maximum 2 per cent of the total radioactivity due to iodine-123;
— *impurity D*: maximum 2 per cent of the total radioactivity due to iodine-123.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

STORAGE

Protected from light.

LABELLING

The label states whether or not the preparation is suitable for renal plasma-flow studies.

IMPURITIES

A. iodine-125,
B. tellurium-121,
C. [^{123}I]iodide,
D. 2-[^{123}I]iodobenzoic acid.

Ph Eur

Sodium Iodohippurate (^{131}I) Injection

(Ph. Eur. monograph 0282)

Ph Eur

DEFINITION

Sterile solution of sodium 2-(2-[^{131}I]iodobenzamido)acetate. It may contain a suitable buffer and a suitable antimicrobial preservative such as benzyl alcohol.

Iodine-131 90 per cent to 110 per cent of the declared iodine-131 radioactivity at the date and time stated on the label.

www.webofpharma.com

Specific radioactivity 0.74 GBq to 7.4 GBq of iodine-131 per gram of sodium 2-iodohippurate.

CHARACTERS

Appearance
Clear, colourless solution.

Half-life and nature of radiation of iodine-131
See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The most prominent gamma photon of iodine-131 has an energy of 0.365 MeV.

B. Examine the chromatograms obtained in the test for radiochemical purity (see Tests).

Result The principal peak in the radiochromatogram obtained with the test solution has a similar retardation factor as the spot corresponding to 2-iodohippuric acid in the chromatogram obtained with the reference solution.

TESTS

pH *(2.2.3)*
6.0 to 8.5.

Sterility
It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125).* The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY

Iodine-131
Minimum 99.9 per cent of the total radioactivity.

Gamma-ray spectrometry.

Determine the relative amounts of iodine-131, iodine-133, iodine-135 and other radionuclidic impurities present.

RADIOCHEMICAL PURITY

2-[^{131}I]Iodohippuric acid
Thin-layer chromatography *(2.2.27)*.

Test solution Dissolve 1 g of *potassium iodide R* in 10 mL of *water R*, add 1 volume of this solution to 10 volumes of the preparation to be examined and use within 10 min of mixing. If necessary dilute with the reference solution (carrier) to give a radioactive concentration sufficient for the detection method, for example 3.7 MBq/mL.

Reference solution (carrier). Dissolve 40 mg of *2-iodobenzoic acid R* and 40 mg of *2-iodohippuric acid R* in 4 mL of a 4 g/L solution of *sodium hydroxide R*, add 10 mg of *potassium iodide R* and dilute to 10 mL with *water R*.

Plate *TLC silica gel GF_{254} plate R.*

Mobile phase *water R, glacial acetic acid R, butanol R, toluene R* (1:4:20:80 *V/V/V/V*).

Application 10 µL.

Development Over a path of 12 cm in about 75 min.

Drying In air.

Detection In ultraviolet light at 254 nm and with a suitable detector to determine the distribution of radioactivity.

Identification of spots The chromatogram obtained with the reference solution shows a spot corresponding to 2-iodohippuric acid and nearer to the solvent front a spot corresponding to impurity C; impurity D remains near the point of application.

Limits:
- *2-[^{131}I]iodohippuric acid*: minimum 96 per cent of the total radioactivity due to iodine-131;
- *impurity C*: maximum 2 per cent of the total radioactivity due to iodine-131;
- *impurity D*: maximum 2 per cent of the total radioactivity due to iodine-131.

RADIOACTIVITY
Determine the radioactivity using a calibrated instrument.

STORAGE
Protected from light.

LABELLING
The label states that the preparation is not necessarily suitable for renal plasma-flow studies.

IMPURITIES
A. iodine-133,
B. iodine-135,
C. 2-[^{131}I]iodobenzoic acid,
D. [^{131}I]iodide.

Ph Eur

Sodium Molybdate (^{99}Mo) Solution (Fission)

(Ph. Eur. monograph 1923)

Ph Eur

DEFINITION
Alkaline solution of sodium [^{99}Mo]molybdate obtained by extraction of fission products of uranium-235. It may contain stabilisers.

Content
90 per cent to 110 per cent of the declared molybdenum-99 radioactivity at the date and time stated on the label.

PRODUCTION
Molybdenum-99 is usually produced by fission of uranium enriched in uranium-235, which is caused by the absorption of a thermal neutron, resulting in high-specific-activity molybdenum-99. By the fission of uranium after neutron capture, more than 200 different radionuclides are produced. In approximately 6 per cent of the fissions, molybdenum-99 is formed after decay of a number of short-lived parent radionuclides. After dissolution of the target, the molybdenum-99 is separated from the mixture of nuclides and purified by using chromatographic processes in order to obtain molybdenum-99 with a high level of radionuclidic purity.

CHARACTERS

Appearance
Clear, colourless or almost colourless solution.

Half-life and nature of radiation of molybdenum-99
See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Results The most prominent gamma photon of molybdenum-99 has an energy of 0.740 MeV; a peak with an energy of 0.141 MeV, due to technetium-99-m is also visible.

www.webofpharma.com

B. Examine the chromatograms obtained in the test for radiochemical purity (see Tests).

Results The principal peak in the radiochromatogram obtained with the test solution has a similar retardation factor to the principal spot in the chromatogram obtained with the reference solution.

TESTS

Solution S

Dilute the preparation to be examined to a radioactivity concentration of approximately 370 MBq/mL with a 2.42 g/L solution of *sodium molybdate R*.

Alkalinity

The preparation is alkaline (*2.2.4*).

RADIONUCLIDIC PURITY

Iodine-131, ruthenium-103 and tellurium-132

— *iodine-131*: maximum 5×10^{-3} per cent of the total radioactivity;
— *ruthenium-103*: maximum 5×10^{-3} per cent of the total radioactivity;
— *tellurium-132*: maximum 5×10^{-3} per cent of the total radioactivity.

The following method has been found to be suitable; other validated methods, approved by the competent authority, may be used.

Gamma-ray spectrometry.

Condition a column with an internal volume of approximately 1.5 mL of *strongly basic anion-exchange resin R* with a mixture of equal volumes of *glacial acetic acid R* and *water R*. All elutions of the column are made at a flow rate not exceeding 1 mL/min.

Test solution In a test-tube, successively add, with mixing, 1 mL of a 24.2 g/L solution of *sodium molybdate R*, 0.5 mL of *strong hydrogen peroxide solution R*, 2.5 mL of *glacial acetic acid R*, 1.0 mL of *iodine-123 and ruthenium-106 spiking solution R* and 1.0 mL of solution S. Allow to stand for 30 min at room temperature.

Reference solution Mix 1.0 mL of *iodine-123 and ruthenium-106 spiking solution R* and 4.0 mL of *water R*.

Apply the test solution to the column and elute. Just before the disappearance of the liquid from the top of the column, add 6 mL of a mixture of equal volumes of *glacial acetic acid R* and *water R* and elute. Transfer 5.0 mL of the combined eluates to a counting tube. Determine the radioactivity of iodine-123, iodine-131, ruthenium-103, ruthenium-106 and iodine-132 at the gamma-ray energies of 0.159 MeV for iodine-123, 0.365 MeV for iodine-131, 0.497 MeV for ruthenium-103, 0.512 MeV for ruthenium-106 and 0.668 MeV for iodine-132. Determine in the same way the radioactivity of iodine-123 and ruthenium-106 in the reference solution and calculate the recovery of iodine-123 and ruthenium-106 in the combined eluates.

Calculate the radioactivity of iodine-131, iodine-132 and ruthenium-103 in the combined eluates, taking into account the recovery, the fraction of eluate used, the counting efficiency and the radioactive decay. From the radioactivity of iodine-132 (daughter radionuclide of tellurium-132), calculate the radioactivity of tellurium-132, taking into account the time of the test and the time of separation of molybdenum-99.

Total radioactivity due to strontium-89 and strontium-90

Maximum 6×10^{-5} per cent of the total radioactivity.

The following method has been found to be suitable; other validated methods, approved by the competent authority, may be used.

Liquid scintillation spectrometry.

Connect 2 columns, each with an internal volume of approximately 1.5 mL of *strongly basic anion-exchange resin R*, in series and condition the columns with 10 mL of a 4 g/L solution of *sodium hydroxide R*. All elutions of the columns are made at a flow rate not exceeding 1 mL/min.

Test solution In a test-tube, successively add, with mixing, 1.0 mL of solution S, 50 µL of *strontium-85 spiking solution R* and 0.05 mL of *strong sodium hypochlorite solution R*. Allow to stand for 10 min at room temperature.

Reference solution Mix 50 µL of *strontium-85 spiking solution R* with 5.0 mL of a 9.5 g/L solution of *nitric acid R* in a vial for liquid scintillation counting and add 10 mL of *liquid scintillation cocktail R*.

Apply the test solution to the upper of the 2 columns and elute. Just before the disappearance of the liquid from the top of the upper column, add 3 mL of a 4 g/L solution of *sodium hydroxide R* and elute until the columns are dry. Combine the eluates and add 4 mL of a 947 g/L solution of *nitric acid R* (molybdenum-poor eluate). Determine the radioactivity due to molybdenum-99 using gamma-ray spectrometry. If the radioactivity due to molybdenum-99 is higher than 6×10^{-7} per cent of the radioactivity due to molybdenum-99 in 1 mL of solution S, repeat the above procedure using 2 new columns.

Condition a column with an internal volume of approximately 2 mL of *strontium selective extraction resin R* with 5 mL of a 473 g/L solution of *nitric acid R* and dry the column. All elutions of the column are made at a flow rate not exceeding 1 mL/min. Apply to the column the molybdenum-poor eluate and elute. Just before the disappearance of the liquid from the top of the column, add 20 mL of a 473 g/L solution of *nitric acid R* and elute until the column is dry. Rinse the column with 2 mL of a 9.5 g/L solution of *nitric acid R*, dry the column and discard the eluate. Elute the column with 8.0 mL of a 9.5 g/L solution of *nitric acid R* until the column is dry. Transfer 5.0 mL of the eluate into a vial for liquid scintillation counting and add 10 mL of *liquid scintillation cocktail R*.

Determine the total radioactivity due to strontium-89 and strontium-90 in this solution by liquid scintillation spectrometry, and the radioactivity due to strontium-85 by gamma-ray spectrometry. Determine the radioactivity due to strontium-85 in the reference solution by gamma-ray spectrometry. Calculate the recovery of strontium-85 in the eluate. Calculate the measured total radioactivity of strontium-89 and strontium-90 in the eluate, taking into account the recovery of strontium and the fraction of eluate used.

Total radioactivity due to alpha-particle-emitting impurities

Maximum 1×10^{-7} per cent of the total radioactivity.

The following method has been found to be suitable; other validated methods, approved by the competent authority, may be used.

Alpha-ray spectrometry.

Test solution To 0.2 mL of the preparation to be examined add 1.0 mL of *plutonium-242 spiking solution R*, 1.0 mL of *americium-243 spiking solution R* and 9.0 mL of a 927 g/L solution of *hydrochloric acid R*. Evaporate the sample to dryness. Dissolve the residue in 2 mL of a 927 g/L solution

www.webofpharma.com

of *hydrochloric acid R*. Evaporate again to dryness. Dissolve the residue in 2 mL of a 10.3 g/L solution of *hydrochloric acid R*.

Apply the test solution to a column containing 0.7 g of *anion-exchange resin R1*. Collect the eluate and wash the column with 1 mL of a 10.3 g/L solution of *hydrochloric acid R*. Evaporate the combined eluates to dryness and dissolve the residue in 2 mL of a 10.3 g/L solution of *hydrochloric acid R*. Apply this solution to a 2nd column containing 0.7 g of *anion-exchange resin R1*. Collect the eluate and wash the column with 1 mL of a 10.3 g/L solution of *hydrochloric acid R*. Evaporate the combined eluates to dryness and dissolve the residue in 1 mL of *nitric acid R*. Evaporate to dryness. Dissolve the residue again in 1 mL of *nitric acid R*.

Add 1 mL of a 42.6 g/L solution of *anhydrous sodium sulfate R* and evaporate to dryness. Add 0.3 mL of *sulfuric acid R*. Warm until the residue is dissolved. Add 4 mL of *distilled water R* and 0.01 mL of *thymol blue solution R*. Add *concentrated ammonia R* dropwise until the colour changes from red to yellow.

Prepare an electrodeposition cell as follows.
An electropolished stainless steel planchet is fitted in the cap of a 20 mL polyethylene scintillation vial. The bottom of the vial has been cut off and a hole has been drilled through the centre of the cap for electrical connection to the planchet cathode. The planchet, 20 mm in diameter and 0.5 mm thick, is rinsed with *acetone R* and *water R* prior to use. The anode, a platinum spiral, is introduced through the bottom of the vial and fitted 5 mm from the cathode.

Pour the solution prepared as described above into the electrodeposition cell and rinse the container with a total of 5 mL of a 10 g/L solution of *sulfuric acid R* (the solution becomes slightly pink). Adjust to pH 2.1-2.4. with *concentrated ammonia R* or with a 200 g/L solution of *sulfuric acid R*. Electrolyse at 1.2 A for 75 min without stirring.

Add 1 mL of *concentrated ammonia R* about 1 min prior to switching off the current. Rinse the planchet with a 57 g/L solution of *ammonia R*. Rinse the planchet with *acetone R* and remove any residual solvent by patting the planchet with absorbent paper. Heat the planchet on a hot plate at 180 °C for 10 min.

Determine the radioactivity of alpha emitters by alpha-ray spectrometry, taking into account the recovery of the alpha-particle-emitting radionuclides (measured using the plutonium-242 and americium-243 spiking solutions).

Total of gamma-ray-emitting radionuclides other than molybdenum-99, technetium-99m, iodine-131, ruthenium-103 and tellurium-132
Maximum 1×10^{-2} per cent of the total radioactivity.

The following method has been found to be suitable; other validated methods, approved by the competent authority, may be used.

Gamma-ray spectrometry.

Allow the preparation to decay for 4-6 weeks. Examine the gamma-ray spectrum for the presence of other gamma-ray-emitting impurities. Identify and quantify other gamma-ray-emitting impurities. The preparation may be released for use before completion of the test.

RADIOCHEMICAL PURITY

[^{99}Mo]Molybdate
The following method has been found to be suitable; other validated methods, approved by the competent authority, may be used.

Thin-layer chromatography (*2.2.27*).

Test solution Dilute the preparation to be examined with a 4.0 g/L solution of *sodium hydroxide R* to a radioactivity concentration suitable for the detector.

Reference solution 50 g/L solution of *sodium molybdate R* in a 4.0 g/L solution of *sodium hydroxide R*.

Plate *TLC silica gel plate R*.

Mobile phase 10.6 g/L solution of *anhydrous sodium carbonate R*.

Application 5 µL of the test solution and 2 µL of the reference solution.

Development Over 2/3 of the plate.

Drying In a current of warm air.

Detection Determine the distribution of radioactivity using a suitable detector and spray with a 2 g/L solution of *phenylhydrazine R* in *glacial acetic acid R*; heat at 100-105 °C for 5 min.

Retardation factor Molybdate and pertechnetate = about 0.9.

Limit:
— *sum of [^{99}Mo]molybdate and [^{99m}Tc]pertechnetate*: minimum 95 per cent of the total radioactivity.

RADIOACTIVITY
Determine the radioactivity using a calibrated instrument.

LABELLING
The label states that the preparation is only suitable for the preparation of technetium-99m generators.

IMPURITIES
A. iodine-131,
B. ruthenium-103,
C. tellurium-132,
D. strontium-89,
E. strontium-90.

Ph Eur

Sodium Pertechnetate (^{99m}Tc) Injection (Fission)

(Ph. Eur. monograph 0124)

Ph Eur

This monograph applies to sodium pertechnetate (^{99m}Tc) injection obtained from molybdenum-99 extracted from fission products of uranium. Sodium pertechnetate (^{99m}Tc) injection obtained from molybdenum-99 produced by neutron irradiation of molybdenum is described in the monograph Sodium pertechnetate (^{99m}Tc) injection (non-fission) (0283).

DEFINITION
Sterile solution containing technetium-99m in the form of pertechnetate ion and made isotonic by the addition of sodium chloride. The injection may be prepared from a sterile preparation of molybdenum-99 under aseptic conditions.

Technetium-99m 90 per cent to 110 per cent of the declared technetium-99m radioactivity at the date and time stated on the label.

CHARACTERS
Appearance
Clear, colourless solution.

www.webofpharma.com

Half-life and nature of radiation of technetium-99m
See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION
Gamma-ray spectrometry.

Result The most prominent gamma photon of technetium-99m has an energy of 0.141 MeV.

TESTS

pH *(2.2.3)*
4.0 to 8.0.

Aluminium
Maximum 5 ppm.

Test solution In a test tube about 12 mm in internal diameter, mix 1 mL of *acetate buffer solution pH 4.6 R* and 2 mL of a 1 in 2.5 dilution of the preparation to be examined in *water R*. Add 0.05 mL of a 10 g/L solution of *chromazurol S R*.

Reference solution Prepare at the same time and in the same manner as the test solution and using 2 mL of *aluminium standard solution (2 ppm Al) R*.

After 3 min, the colour of the test solution is not more intense than that of the reference solution.

Sterility
It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*.
The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY

Preliminary test To obtain an approximate estimate before use of the preparation, take a volume equivalent to 37 MBq and determine the gamma-ray spectrum using a sodium iodide detector with a shield of lead, of thickness 6 mm, interposed between the sample and the detector.
The response in the region corresponding to the 0.740 MeV photon of molybdenum-99 does not exceed that obtained using 37 kBq of a standardised molybdenum-99 solution measured under the same conditions, when all measurements are expressed with reference to the date and time of administration.

Definitive test Retain a sample of the preparation to be examined for a sufficient time to allow the technetium-99m radioactivity to decay to a sufficiently low level to permit the detection of radionuclidic impurities. All measurements of radioactivity are expressed with reference to the date and time of administration.

— *Impurity A*: maximum 5×10^{-3} per cent of the total radioactivity.

Gamma-ray spectrometry. *Record the spectrum of the decayed material.*

Comparison Suitable instrument calibrated with the aid of a standardised iodine-131 solution.

Results The most prominent photon has an energy of 0.365 MeV; iodine-131 has a half-life of 8.04 days.

— *Impurity B*: maximum 0.1 per cent of the total radioactivity.

Gamma-ray spectrometry. *Record the spectrum of the decayed material.*

Comparison Suitable instrument calibrated with the aid of a standardised molybdenum-99 solution.

Results The most prominent photons have energies of 0.181 MeV, 0.740 MeV and 0.778 MeV; molybdenum-99 has a half-life of 66.0 h.

— *Impurity C*: maximum 5×10^{-3} per cent of the total radioactivity.

Gamma-ray spectrometry. *Record the spectrum of the decayed material.*

Comparison Suitable instrument calibrated using a standardised ruthenium-103 solution.

Results The most prominent photon has an energy of 0.497 MeV; ruthenium-103 has a half-life of 39.3 days.

— *Impurity D*: maximum 6×10^{-5} per cent of the total radioactivity.

Determine the presence of strontium-89 in the decayed material with an instrument suitable for the detection of beta rays. It is usually necessary first to carry out chemical separation of the strontium so that the standard and the sample may be compared in the same physical and chemical form.

Comparison Standardised strontium-89 solution.

Results Strontium-89 decays with a beta emission of 1.492 MeV maximum energy and has a half-life of 50.5 days.

— *Impurity E*: maximum 6×10^{-6} per cent of the total radioactivity.

Determine the presence of strontium-90 in the decayed material with an instrument suitable for the detection of beta rays. To distinguish strontium-90 from strontium-89, compare the radioactivity of yttrium-90, the daughter nuclide of strontium-90, with an yttrium-90 standard after the chemical separation of the yttrium. If prior chemical separation of the strontium is necessary, the conditions of radioactive equilibrium must be ensured. The yttrium-90 standard and the sample must be compared in the same physical and chemical form.

Results Strontium-90 and yttrium-90 decay with respective beta emissions of 0.546 MeV and 2.284 MeV maximum energy and half-lives of 29.1 years and 64.0 h.

— *Other gamma-emitting impurities*: maximum 0.01 per cent of the total radioactivity.

Gamma-ray spectrometry.

Examine the spectrum of the decayed material for the presence of other radionuclidic impurities, which should, where possible, be identified and quantified.

— *Alpha-emitting impurities*: maximum 1×10^{-7} per cent of the total radioactivity.

Measure the alpha radioactivity of the decayed material to detect any alpha-emitting radionuclidic impurities, which should, where possible, be identified and quantified.

RADIOCHEMICAL PURITY

[^{99m}Tc]Pertechnetate ion
Descending paper chromatography *(2.2.26)*.

Test solution Dilute the preparation to be examined with *water R* to a suitable radioactive concentration.

Paper *paper for chromatography R*.

Mobile phase *water R, methanol R* (20:80 *V/V*).

Application 5 µL.

Development For 2 h.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factor [^{99m}Tc]pertechnetate ion = about 0.6.

www.webofpharma.com

Limit:
— *[^{99m}Tc]pertechnetate ion*: minimum 95 per cent of the total radioactivity due to technetium-99m.

RADIOACTIVITY
Determine the radioactivity using a calibrated instrument.

IMPURITIES
A. iodine-131,
B. molybdenum-99,
C. ruthenium-103,
D. strontium-89,
E. strontium-90.

Ph Eur

Sodium Pertechnetate (^{99m}Tc) Injection (Non-fission)

(Ph. Eur. monograph 0283)

Ph Eur

This monograph applies to sodium pertechnetate (^{99m}Tc) injection obtained from molybdenum-99 produced by neutron irradiation of molybdenum. Sodium pertechnetate (^{99m}Tc) injection obtained from molybdenum-99 extracted from fission products of uranium is described in the monograph Sodium pertechnetate(^{99m}Tc) injection (fission) (0124).

DEFINITION
Sterile solution containing technetium-99m in the form of pertechnetate ion and made isotonic by the addition of sodium chloride.

Technetium-99m 90 per cent to 110 per cent of the declared technetium-99m radioactivity at the date and time stated on the label.

CHARACTERS
Appearance
Clear, colourless solution.

Half-life and nature of radiation of technetium-99m
See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION
A. Gamma-ray spectrometry.

Result The most prominent gamma photon of technetium-99m has an energy of 0.141 MeV.

B. Examine the chromatogram obtained in the test for radiochemical purity (see Tests).

Result The retardation factor of the principal peak in the radiochromatogram obtained with the test solution is about 0.6.

TESTS
pH (*2.2.3*)
4.0 to 8.0.

Aluminium
Maximum 5 ppm.

Test solution In a test tube about 12 mm in internal diameter, mix 1 mL of *acetate buffer solution pH 4.6 R* and 2 mL of a 1 in 2.5 dilution of the preparation to be examined in *water R*. Add 0.05 mL of a 10 g/L solution of *chromazurol S R*.

Reference solution Prepare at the same time and in the same manner as the test solution and using 2 mL of *aluminium standard solution (2 ppm Al) R*.

After 3 min, the colour of the test solution is not more intense than that of the reference solution.

Sterility
It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*.
The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY
Preliminary test To obtain an approximate estimate before use of the preparation, take a volume equivalent to 37 MBq and record the gamma-ray spectrum using a sodium iodide detector with a shield of lead, 6 mm thick, interposed between the sample and the detector. The response in the region corresponding to the 0.740 MeV photon of molybdenum-99 does not exceed that obtained using 37 kBq of a standardised molybdenum-99 solution measured under the same conditions, when all measurements are expressed with reference to the date and time of administration.

Definitive test Retain a sample of the preparation to be examined for a sufficient time to allow the technetium-99m radioactivity to decay to a sufficiently low level to permit the detection of radionuclidic impurities. All measurements of radioactivity are expressed with reference to the date and time of administration.
— *Impurity A*: maximum 0.1 per cent of the total radioactivity.

Gamma-ray spectrometry. Record the gamma-ray spectrum of the decayed material.

Comparison Standardised molybdenum-99 solution.

Results The most prominent gamma photons have energies of 0.181 MeV, 0.740 MeV and 0.778 MeV; molybdenum-99 has a half-life of 66.0 h.
— *Other gamma-emitting impurities*: maximum 0.01 per cent of the total radioactivity.

Gamma-ray spectrometry. Examine the gamma-ray spectrum of the decayed material for the presence of other radionuclidic impurities, which should, where possible, be identified and quantified.

RADIOCHEMICAL PURITY
[^{99m}Tc]Pertechnetate ion
Descending paper chromatography (*2.2.26*).

Test solution Dilute the preparation to be examined with *water R* to a suitable radioactive concentration.

Paper *paper for chromatography R.*

Mobile phase *water R, methanol R* (20:80 *V/V*).

Application 5 µL.

Development For 2 h.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factor [^{99m}Tc]pertechnetate ion = about 0.6.

Limit:
— *[^{99m}Tc]pertechnetate ion*: minimum 95 per cent of the total radioactivity due to technetium-99m.

RADIOACTIVITY
Determine the radioactivity using a calibrated instrument.

IMPURITIES
A. molybdenum-99.

Ph Eur

www.webofpharma.com

Sodium Phosphate (^{32}P) Injection

(Ph. Eur. monograph 0284)

Ph Eur

DEFINITION

Sterile solution of disodium and monosodium (^{32}P) orthophosphates made isotonic by the addition of sodium chloride.

Phosphorus-32 90 per cent to 110 per cent of the declared phosphorus-32 radioactivity at the date and time stated on the label.

Specific radioactivity Minimum 11.1 MBq of phosphorus-32 per milligram of orthophosphate ion.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of phosphorus-32

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Beta-ray spectrometry.

Result The maximum energy of the beta radiation is 1.71 MeV.

B. Examine the chromatogram obtained in the test for radiochemical purity (see Tests).

Result The principal peak in the radiochromatogram obtained with the test solution is similar in retardation factor to the principal peak in the chromatogram obtained with the reference solution.

TESTS

pH (*2.2.3*)

6.0 to 8.0.

Phosphates

Maximum 89 µg/MBq.

Test solution Dilute the preparation to be examined with *water R* to give a radioactive concentration of 370 kBq of phosphorus-32 per millilitre. Mix in a volumetric flask, with shaking, 1.0 mL of this solution with a mixture of 0.5 mL of *ammonium molybdate solution R*, 0.5 mL of a 2.5 g/L solution of *ammonium vanadate R* and 1 mL of *perchloric acid R*, and dilute to 5.0 mL with *water R*.

Reference solution Prepare at the same time and in the same manner as the test solution, using 1.0 mL of a solution containing 33 mg of orthophosphate ion per litre.

After 30 min, the test solution is not more intensely coloured than the reference solution.

Sterility

It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*. The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY

Beta-ray spectrometry.

Result The spectrum obtained with the preparation to be examined does not differ significantly from that obtained under the same conditions with a standardised phosphorus-32 solution.

RADIOCHEMICAL PURITY

[^{32}P]Phosphate

Ascending paper chromatography (*2.2.26*).

Test solution Dilute the preparation to be examined with *water R* until the radioactivity is equivalent to 10 000-20 000 counts per minute per 10 µL.

Reference solution A solution of *phosphoric acid R* containing 2 mg of phosphorus per millilitre.

Paper *paper for chromatography R*; use a strip of paper 25 mm wide and about 300 mm long.

Mobile phase Mixture of 0.3 mL of *ammonia R*, 5 g of *trichloroacetic acid R*, 25 mL of *water R* and 75 mL of *2-propanol R*.

Application 10 µL of the reference solution, then apply to the same point of application 10 µL of the test solution.

Development For 16 h.

Drying In air.

Detection Determine the position of the non-radioactive phosphoric acid by spraying with a 50 g/L solution of *perchloric acid R* and then with a 10 g/L solution of *ammonium molybdate R*. Expose the paper to *hydrogen sulfide R*. A blue colour develops. Determine the distribution of radioactivity using a suitable detector.

Limit:

— *[^{32}P]phosphate*: minimum 95 per cent of the total radioactivity due to phosphorus-32.

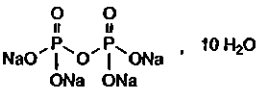
RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

Ph Eur

Sodium Pyrophosphate Decahydrate for Radiopharmaceutical Preparations

(Ph. Eur. monograph 2552)



$Na_4O_7P_2,10H_2O$ 446.1 *13472-36-1*

Ph Eur

DEFINITION

Tetrasodium diphosphate decahydrate.

Content

98.0 per cent to 102.0 per cent.

CHARACTERS

Appearance

Colourless or white or almost white, slightly efflorescent crystals.

Solubility

Soluble in water, practically insoluble in anhydrous ethanol.

IDENTIFICATION

A. To 5 mL of solution S (see Tests), neutralised if necessary, add 5 mL of *silver nitrate solution R1*. A white precipitate is formed.

B. Solution S gives reaction (a) of sodium (*2.3.1*).

C. To 1 mL of a 10 g/L solution of the substance to be examined add 1 mL of a 72 g/L solution of *zinc sulfate R*; a white precipitate is formed. To 1 mL of the suspension add 1 mL of *dilute acetic acid R*; the precipitate remains. To the

www.webofpharma.com

rest of the suspension add *dilute ammonia R1* until alkaline; the precipitate dissolves. Heat the resulting solution to boiling; a white precipitate is formed.

D. pH (see Tests).

E. Assay (see Tests).

TESTS

Solution S

Dissolve 5.0 g in *carbon dioxide-free water R* and dilute to 100 mL with the same solvent.

Appearance of solution

Solution S is clear (*2.2.1*) and colourless (*2.2.2, Method II*).

pH (*2.2.3*)

9.5 to 11.0 for solution S.

Reducing substances

To 5 mL of solution S add 5 mL of *dilute sulfuric acid R* and 0.25 mL of a 3.2 g/L solution of *potassium permanganate R*. Heat on a water bath for 5 min. A slight red colour persists.

Phosphates

Maximum 0.1 per cent.

Ammonium molybdate solution Dissolve 2 g of *ammonium molybdate R* in 100 mL of *water R* and adjust to pH 1.7-1.9 with *hydrochloric acid R*.

Dissolve 1.0 g in *water R* and dilute to 300 mL with the same solvent. Adjust 30 mL of the solution to pH 1.7-1.9 with *dilute hydrochloric acid R* and add 12.5 mL of *2-butanol R1*, 12.5 mL of *ether R* and 25 mL of the ammonium molybdate solution. Shake for 20 s and discard the lower layer. Add 10 mL of a 1 g/L solution of *hydrochloric acid R*, shake for 10 s and discard the lower layer. To the upper layer add 0.2 mL of *stannous chloride solution R1*.

Prepare a reference solution in the same manner using a mixture of 20 mL of *phosphate standard solution (5 ppm PO_4) R* and 10 mL of *water R*. Compare the colours after 10 min.

Any colour in the test solution is not more intense than that in the reference solution.

Water (*2.5.32*)

38.0 per cent to 42.0 per cent, determined on 30.0 mg using the evaporation technique at 100-110 °C.

ASSAY

Dissolve 2.0 g in *water R* and dilute to 50 mL with the same solvent. Carry out a potentiometric titration (*2.2.20*), using *1 M hydrochloric acid*. Read the volume added at the 1st point of inflexion.

1 mL of *1 M hydrochloric acid* is equivalent to 223.0 mg of $Na_4O_7P_2,10H_2O$.

STORAGE

In an airtight container.

Ph Eur

Strontium (^{89}Sr) Chloride Injection

(Ph. Eur. monograph 1475)

Ph Eur

DEFINITION

Sterile solution of [^{89}Sr]strontium chloride.

Strontium-89 90 per cent to 110 per cent of the declared strontium-89 radioactivity at the date stated on the label.

Specific radioactivity Minimum 1.8 MBq of strontium-89 per milligram of strontium.

Strontium 6.0 mg/mL to 12.5 mg/mL.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of strontium-89

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray and X-ray spectrometry.

Result The gamma photon detected has an energy of 0.909 MeV and is due to the short-lived daughter product, yttrium-89m (formed in 0.01 per cent of the disintegrations), in equilibrium with the strontium-89.

B. To 0.1 mL of the preparation to be examined, add 1 mL of a freshly prepared 1 g/L solution of *sodium rhodizonate R*. Mix and allow to stand for 1 min. A reddish-brown precipitate is formed.

C. To 0.1 mL of *silver nitrate solution R2* add 50 µL of the preparation to be examined. A white precipitate is formed.

TESTS

pH (*2.2.3*)

4.0 to 7.5.

Note: the following tests for aluminium, iron and lead may be carried out simultaneously with the test for strontium. If this is not the case, the reference solutions are prepared such that they contain strontium at approximately the same concentration as in the test solution.

Aluminium

Maximum 2 µg/mL.

Atomic emission spectrometry (plasma or arc method) (*2.2.22, Method I*).

Test solution Dilute 0.2 mL of the preparation to be examined to a suitable volume with *dilute nitric acid R*.

Reference solutions Prepare the reference solutions using *aluminium standard solution (10 ppm Al) R* diluted as necessary with *dilute nitric acid R*.

Iron

Maximum 5 µg/mL.

Atomic emission spectrometry (plasma or arc method) (*2.2.22, Method I*).

Test solution Dilute 0.2 mL of the preparation to be examined to a suitable volume with *dilute nitric acid R*.

Reference solutions Prepare the reference solutions using *iron standard solution (20 ppm Fe) R* diluted as necessary with *dilute nitric acid R*.

Lead

Maximum 5 µg/mL.

Atomic emission spectrometry (plasma or arc method) (*2.2.22, Method I*).

www.webofpharma.com

Test solution Dilute 0.2 mL of the preparation to be examined to a suitable volume with *dilute nitric acid R*.

Reference solutions Prepare the reference solutions using *lead standard solution (10 ppm Pb) R* diluted as necessary with *dilute nitric acid R*.

Strontium

6.0 mg/mL to 12.5 mg/mL.

Atomic emission spectrometry (*2.2.22, Method I*).

Test solution Dilute 0.2 mL of the preparation to be examined to a suitable volume with *dilute nitric acid R*.

Reference solutions Prepare the reference solutions using *strontium standard solution (1.0 per cent Sr) R* diluted as necessary with *dilute nitric acid R*.

Sterility

It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*.

RADIONUCLIDIC PURITY

The total radioactivity due to radionuclides other than strontium-89 is not more than 0.6 per cent.

Gamma emitters other than yttrium-89m

Maximum 0.4 per cent of the total radioactivity.

Gamma-ray and X-ray spectrometry.

Beta emitters

Evaporate to dryness 100 µL of the preparation to be examined under a radiant heat source. Dissolve the residue in 2 mL of *47 per cent hydrobromic acid R*, evaporate to dryness under the radiant heat source and dissolve the residue in 2 mL of *dilute hydrobromic acid R1*. Transfer the solution to the top of a column, 5-6 mm in diameter, packed with approximately 2 mL of *cation-exchange resin R1* (100-250 µm), previously conditioned with *dilute hydrobromic acid R1* and elute the column with the same solvent until 10 mL of eluate has been collected into a container containing 50 µL of a 15 g/L solution of *anhydrous sodium sulfate R* in *1 M hydrochloric acid*.

To a liquid scintillation cocktail vial add an appropriate volume of *liquid scintillation cocktail R* followed by 1 mL of *water R*, 0.1 mL of a 15 g/L solution of *anhydrous sodium sulfate R* in *1 M hydrochloric acid* and 100 µL of eluate. Shake to obtain a clear solution. Using suitable counting equipment determine the radioactivity due to impurities A and B in the sample.

Taking into account the recovery efficiency of the separation, counting efficiency and radioactive decay, determine the radioactive concentration of impurities A and B in the sample and hence the percentage of total beta emitting impurities in the injection to be examined.

Result:

— *impurities A and B*: maximum 0.2 per cent of the total radioactivity.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

IMPURITIES

A. sulfur-35,

B. phosphorus-32.

Ph Eur

Technetium (^{99m}Tc) Albumin Injection

(Technetium (^{99m}Tc) Human Albumin Injection, Ph. Eur. monograph 0640)

Ph Eur

DEFINITION

Sterile, apyrogenic solution of human albumin labelled with technetium-99m. It is prepared using *Sodium pertechnetate (^{99m}Tc) injection (fission) (0124)* or *Sodium pertechnetate (^{99m}Tc) injection (non fission) (0283)*. It contains a reducing substance, such as a tin salt in an amount not exceeding 1 mg of Sn per millilitre. Although, at present, no definite value for a maximum limit of tin can be fixed, available evidence tends to suggest the importance of keeping the ratio of tin to albumin as low as possible. It may contain a suitable buffer and an antimicrobial preservative. The human albumin used complies with the requirements of the monograph *Human albumin solution (0255)*.

Technetium-99m 90 per cent to 110 per cent of the declared technetium-99m radioactivity at the date and time stated on the label.

Albumin 90.0 per cent to 110.0 per cent of the quantity of albumin stated on the label.

CHARACTERS

Appearance

Clear, colourless or pale yellow solution.

Half-life and nature of radiation of technetium-99m

See general chapter *5.7. Table of physical characteristics of radionuclides*.

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The most prominent gamma photon of technetium-99m has an energy of 0.141 MeV.

B. Using a suitable range of species-specific antisera, carry out precipitation tests on the preparation to be examined. The test is to be carried out using antisera specific to the plasma proteins of each species of domestic animal currently used in the preparation of materials of biological origin in the country concerned. The preparation is shown to contain proteins of human origin and gives negative results with antisera specific to plasma proteins of other species.

C. Examine by a suitable immunoelectrophoresis technique. Using antiserum to normal human serum, compare normal human serum and the preparation to be examined, both diluted if necessary. The main component of the preparation to be examined corresponds to the main component of the normal human serum. The diluted preparation may show the presence of small quantities of other plasma proteins.

TESTS

pH (*2.2.3*)

2.0 to 6.5.

Albumin

Test solution The preparation to be examined.

Reference solution Dilute *human albumin solution R* with a 9 g/L solution of *sodium chloride R* to a concentration of 5 mg of albumin per millilitre.

To 1.0 mL of the test solution and to 1.0 mL of the reference solution add 4.0 mL of *biuret reagent R* and mix. After exactly 30 min, measure the absorbance (*2.2.25*) of each solution at 540 nm, using as the compensation liquid a 9 g/L solution of *sodium chloride R* treated in the same

www.webofpharma.com

manner. From the absorbances measured, calculate the content of albumin in the preparation to be examined in milligrams per millilitre.

Tin

Maximum 1 mg/mL.

Test solution To 1.0 mL of the preparation to be examined add 1.0 mL of a 206 g/L solution of *hydrochloric acid R*. Heat in a water-bath at 100 °C for 30 min. Cool and centrifuge at 300 *g* for 10 min. Dilute 1.0 mL of the supernatant to 10 mL with a 103 g/L solution of *hydrochloric acid R*.

Reference solution Dissolve 95 mg of *stannous chloride R* in a 103 g/L solution of *hydrochloric acid R* and dilute to 1000.0 mL with the same acid.

To 1.0 mL of each solution add 0.05 mL of *thioglycollic acid R*, 0.1 mL of *dithiol reagent R*, 0.4 mL of a 20 g/L solution of *sodium laurilsulfate R* and 3.0 mL of a 21 g/L solution of *hydrochloric acid R*. Mix. Measure the absorbance (*2.2.25*) of each solution at 540 nm, using a 21 g/L solution of *hydrochloric acid R* as the compensation liquid.

The absorbance of the test solution is not greater than that of the reference solution.

Physiological distribution

Inject a volume not greater than 0.5 mL and containing not more than 1.0 mg of albumin into a suitable vein such as a caudal vein or a saphenous vein of each of 3 male rats, each weighing 150-250 g. Measure the radioactivity in the syringe before and after the injection. Euthanise the rats 30 min after the injection. Take 1 ml of blood by a suitable method and remove the liver and, if a caudal vein has been used for the injection, the tail. Using a suitable instrument determine the radioactivity in these organs and blood. Determine the percentage of radioactivity in the liver and in 1 mL of blood with respect to the total radioactivity calculated as the difference between both measurements made on the syringe minus the activity in the tail (if a caudal vein has been used for the injection). Correct the blood radioactivity by multiplying by a factor of *m*/200 where *m* is the body mass of the rat in grams. In not fewer than 2 of the 3 rats used, the radioactivity in the liver is not more than 15 per cent and that in blood, after correction, is not less than 3.5 per cent.

Sterility

It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*.

The preparation may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)

Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres.

RADIOCHEMICAL PURITY

Impurity A

Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Plate *TLC silica gel plate R*; use silica gel as the coating substance on a glass-fibre sheet, heated at 110 °C for 10 min.

Mobile phase *methyl ethyl ketone R*.

Application 5-10 µL and allow to dry.

Development Over a path of 10-15 cm in about 10 min.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors [^{99m}Tc]technetium human albumin = 0.0 to 0.1; impurity A = 0.9 to 1.0.

Limit:

— *impurity A*: maximum 5.0 per cent of the total radioactivity due to technetium-99m.

[^{99m}Tc]Technetium albumin fractions II to V

Size-exclusion chromatography (*2.2.30*).

Mobile phase (concentrated) Dissolve 1.124 g of *potassium dihydrogen phosphate R*, 4.210 g of *disodium hydrogen phosphate dodecahydrate R*, 1.17 g of *sodium chloride R* and 0.10 g of *sodium azide R* in *water R* and dilute to 100 mL with the same solvent.

Test solution Mix 0.25 mL of the preparation to be examined with 0.25 mL of the mobile phase (concentrated). *Use immediately after dilution.*

Column:

— *size*: *l* = 0.6 m, Ø = 7.5 mm;

— *stationary phase*: *silica gel for size-exclusion chromatography R*.

Mobile phase Mobile phase (concentrated), *water R* (50:50 *V/V*).

Flow rate 0.6 mL/min.

Detection Radioactivity detector set for technetium-99m.

Injection 200 µL.

Run time At least 10 min after background level is reached.

Retention times of eluted peaks:

I	High molecular mass compound	19-20 min
II	Poly III-albumin	23-24 min
III	Poly II-albumin	25-27 min
IV	Poly I-albumin	28-29 min
V	Human serum albumin	32-33 min
VI	Tin colloid	40-47 min
VII	Pertechnetate	48 min

Limit:

— *[^{99m}Tc]technetium albumin fractions II to V*: minimum 80 per cent of the radioactivity due to technetium-99m applied to the column.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

LABELLING

The label states:

— the amount of albumin;

— the amount of tin, if any.

IMPURITIES

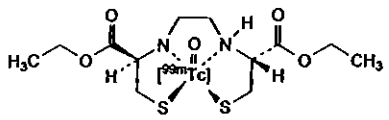
A. [^{99m}Tc]pertechnetate ion.

Ph Eur

www.webofpharma.com

Technetium (^{99m}Tc) Bicisate Injection

(Ph. Eur. monograph 2123)



Ph Eur

DEFINITION

Sterile solution of a complex of technetium-99m with diethyl *N,N'*-ethylenedi-L-cysteinate. It may contain stabilisers and inert additives such as *Mannitol (0559)* and *Disodium edetate (0232)*.

Content

90 per cent to 110 per cent of the declared technetium-99m radioactivity at the date and hour stated on the label.

PRODUCTION

It is prepared from *N,N'*-(1,2-ethylenediyl)bis[(2*R*)-2-amino-3-sulfanylpropanoic acid] diethyl ester and *Sodium pertechnetate (^{99m}Tc) injection (fission) (0124)* or *Sodium pertechnetate (^{99m}Tc) injection (non-fission) (0283)* in the presence of reducing agents such as a stannous salt.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of technetium-99m

See general chapter *5.7. Table of physical characteristics of radionuclides*.

IDENTIFICATION

A. Gamma-ray spectrometry.

Results The most prominent gamma photon of technetium-99m has an energy of 0.141 MeV.

B. Examine the chromatograms obtained in the test for radiochemical purity (see Tests).

Results The principal peak in the chromatogram obtained with the test solution is similar in retardation factor to the principal peak in the chromatogram obtained with reference solution (a).

TESTS

pH *(2.2.3)*

6.5 to 7.5.

Sterility

It complies with the test for sterility prescribed in the monograph on *Radiopharmaceutical preparations (0125)*. The injection may be released for use before completion of the test.

RADIOCHEMICAL PURITY

Impurities A, B, C, D, E, F, G

Thin-layer chromatography *(2.2.27)*.

Test solution The preparation to be examined.

Reference solution (a) To vial B of *bicisate labelling kit CRS* in lead shielding add 2 mL of sodium pertechnetate (^{99m}Tc) injection (fission or non-fission) containing 400-800 MBq. Dissolve the contents of vial A of *bicisate labelling kit CRS* in 3 mL of a 9 g/L solution of *sodium chloride R*. Immediately transfer 1.0 mL of the solution contained in vial A to vial B. Mix and allow to stand for 30 min at room temperature.

Reference solution (b) Sodium pertechnetate (^{99m}Tc) injection (fission or non fission).

Plate *TLC silica gel plate R.*

Mobile phase *ethyl acetate R.*

Application 5 µL, allow the spots to dry for 5-10 min.

Development Over 4/5 of the plate.

Drying In air.

Detection Determine the distribution of radioactivity using a suitable detector.

Retardation factors Technetium-99m bicisate = more than 0.4; impurities A, B, C, D, E, F and G = less than 0.2.

System suitability The retardation factor of the principal peak in the chromatogram obtained with reference solution (a) is clearly different from the retardation factor of the peak in the chromatogram obtained with reference solution (b).

Limits:

— *sum of impurities A, B, C, D, E, F and G*: not more than 10 per cent of the total radioactivity;

— *technetium-99m bicisate*: minimum 90 per cent of the total radioactivity.

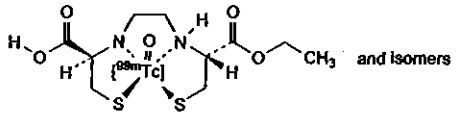
RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

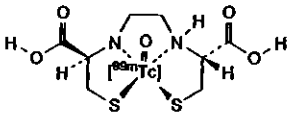
IMPURITIES

A. technetium-99m in colloidal form,

B. [^{99m}Tc]pertechnetate ion,



C. complex of technetium-99m with ethyl hydrogen *N,N'*-ethylenedi-L-cysteinate,



D. complex of technetium-99m with *N,N'*-ethylenedi-L-cysteine,

E. complex of technetium-99m with mannitol,

F. complex of technetium-99m with disodium edetate,

G. other complexes of technetium-99m with diethyl *N,N'*-ethylenedi-L-cysteinate.

Ph Eur

Technetium (^{99m}Tc) Colloidal Rhenium Sulfide Injection

Technetium (^{99m}Tc) Colloidal Rhenium Sulphide Injection

(Ph. Eur. monograph 0126)

Ph Eur

DEFINITION

Sterile colloidal dispersion of rhenium sulfide, the micelles of which are labelled with technetium-99m. It is prepared using *Sodium pertechnetate (^{99m}Tc) injection (fission) (0124)* or *Sodium pertechnetate (^{99m}Tc) injection (non fission) (0283)*. It is stabilised with gelatin. The pH of the injection may be adjusted by the addition of a suitable buffer such as citrate buffer.

www.webofpharma.com

Technetium-99m 90 per cent to 110 per cent of the declared technetium-99m radioactivity at the date and time stated on the label.

Rhenium Maximum 0.22 mg/mL.

CHARACTERS

Appearance
Light brown liquid.

Half-life and nature of radiation of technetium-99m
See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The most prominent gamma photon of technetium-99m has an energy of 0.141 MeV.

B. Examine the chromatogram obtained in the test for radiochemical purity (see Tests).

Result The retardation factor of the principal peak in the radiochromatogram obtained with the test solution is 0.0 to 0.1.

C. To 1 mL add 1 mL of a 200 g/L solution of *stannous chloride R* in *hydrochloric acid R*, 5 mL of *hydrochloric acid R* and 5 mL of a 50 g/L solution of *thiourea R*. A yellow colour develops.

TESTS

pH *(2.2.3)*
4.0 to 7.0.

Rhenium
Maximum 0.22 mg/mL.

Test solution The preparation to be examined.

Reference solutions Using a solution containing 100 µg of *potassium perrhenate R* (equivalent to 60 ppm of Re) and 240 µg of *sodium thiosulfate R* per millilitre, prepare a range of solutions and dilute to the same final volume with *water R*.

To 1 mL of the test solution and to 1 mL of each of the reference solutions add 1 mL of a 200 g/L solution of *stannous chloride R* in *hydrochloric acid R*, 5 mL of *hydrochloric acid R* and 5 mL of a 50 g/L solution of *thiourea R* and dilute to 25.0 mL with *water R*. Allow to stand for 40 min and measure the absorbance *(2.2.25)* of each solution at 400 nm, using a reagent blank as the compensation liquid. Using the absorbances obtained with the reference solutions, draw a calibration curve and calculate the concentration of rhenium in the preparation to be examined.

Physiological distribution
Inject a volume not greater than 0.2 mL into a caudal vein of each of 3 mice each weighing 20-25 g. Euthanise the mice 20 min after the injection, remove the liver, spleen and lungs and measure the radioactivity in the organs using a suitable instrument. Measure the radioactivity in the rest of the body after having removed the tail. Determine the percentage of radioactivity in the liver, the spleen and the lungs using the following expression:

$$\frac{A}{B} \times 100$$

A = radioactivity of the organ concerned;
B = total radioactivity in the liver, the spleen, the lungs and the rest of the body.

In each of the 3 mice at least 80 per cent of the radioactivity is found in the liver and spleen and not more than 5 per cent in the lungs. If the distribution of radioactivity in 1 of the 3 mice does not correspond to the prescribed proportions, repeat the test on a further 3 mice. The preparation complies with the test if the prescribed distribution of radioactivity is found in 5 of the 6 mice used. The preparation may be released for use before completion of the test.

Sterility
It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*.
The preparation may be released for use before completion of the test.

Bacterial endotoxins *(2.6.14)*
Less than $175/V$ IU/mL, V being the maximum recommended dose in millilitres.

RADIOCHEMICAL PURITY

[^{99m}Tc]Technetium in colloidal form
Ascending paper chromatography *(2.2.26)*.

Test solution The preparation to be examined.

Paper *paper for chromatography R*.

Mobile phase 9 g/L solution of *sodium chloride R*.

Application 10 µL.

Development Immediately over a path of 10-15 cm.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors [^{99m}Tc]technetium in colloidal form = 0.0 to 0.1; impurity A = about 0.6; other impurities = 0.8 to 0.9.

Limit:
— *[^{99m}Tc]technetium in colloidal form*: minimum 92 per cent of the total radioactivity due to technetium-99m.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

LABELLING

The label states the concentration of rhenium expressed in milligrams per millilitre.

IMPURITIES

A. [^{99m}Tc]pertechnetate ion.

Ph Eur

Technetium (^{99m}Tc) Colloidal Sulfur Injection

Technetium (^{99m}Tc) Colloidal Sulphur Injection
(Ph. Eur. monograph 0131)

Ph Eur

DEFINITION

Sterile, apyrogenic colloidal dispersion of sulfur, the micelles of which are labelled with technetium-99m. It is prepared using *Sodium pertechnetate (^{99m}Tc) injection (fission) (0124)* or *Sodium pertechnetate (^{99m}Tc) injection (non fission) (0283)*.
It may be stabilised with a colloid-protecting substance based on gelatin. The pH of the injection may be adjusted by the addition of a suitable buffer, such as an acetate, citrate or phosphate buffer solution. The injection contains a variable quantity of colloidal sulfur, according to the method of preparation.

Technetium-99m 90 per cent to 110 per cent of the declared technetium-99m radioactivity at the date and time stated on the label.

www.webofpharma.com

CHARACTERS

Appearance
Clear or opalescent, colourless or yellowish liquid.

Half-life and nature of radiation of technetium-99 m
See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The most prominent gamma photon of technetium-99m has an energy of 0.141 MeV.

B. Examine the chromatogram obtained in the test for radiochemical purity (see Tests).

Result The retardation factor of the principal peak in the radiochromatogram obtained with the test solution is 0.0 to 0.1.

C. In a test-tube 100 mm long and 16 mm in internal diameter, evaporate 0.2 mL of the preparation to be examined to dryness. Dissolve the sulfur by shaking the residue with 0.2 mL of *pyridine R* and add about 20 mg of *benzoin R*. Cover the open end of the tube with a filter paper moistened with *lead acetate solution R*. Heat the test-tube in a bath containing glycerol at 150 °C. The paper slowly becomes brown.

TESTS

pH (*2.2.3*)
4.0 to 7.0.

Physiological distribution
Inject a volume not greater than 0.2 mL into the caudal vein of each of 3 mice, each weighing 20-25 g. Euthanise the mice 20 min after the injection, remove the liver, spleen and lungs and measure the radioactivity in these organs using a suitable instrument. Measure the radioactivity in the rest of the body of each animal after having removed the tail. Determine the percentage of radioactivity in the liver, the spleen and the lungs using the following expression:

$$\frac{A}{B} \times 100$$

A = radioactivity of the organ concerned;
B = total radioactivity in the liver, the spleen, the lungs and the rest of the body.

In each of the 3 mice at least 80 per cent of the radioactivity is found in the liver and spleen and not more than 5 per cent in the lungs. If the distribution of radioactivity in 1 of the 3 mice does not correspond to the prescribed proportions, repeat the test on a further 3 mice. The preparation to be examined complies with the test if the prescribed distribution of radioactivity is found in 5 of the 6 mice used.
The preparation may be released for use before completion of the test.

Sterility
It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*.
The preparation may be released for use before completion of the test.

Pyrogens
It complies with the test for pyrogens prescribed in the monograph *Radiopharmaceutical preparations (0125)*. Inject, per kilogram of the rabbit's mass, not less than 0.1 mL.
The preparation may be released for use before completion of the test.

RADIOCHEMICAL PURITY

[^{99m}Tc]Technetium in colloidal form
Ascending paper chromatography (*2.2.26*).

Test solution The preparation to be examined.

Paper *paper for chromatography R.*

Mobile phase 9 g/L solution of *sodium chloride R.*

Application 10 µL.

Development Immediately, over a path of 10-15 cm.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors [^{99m}Tc]technetium in colloidal form = 0.0 to 0.1; impurity A = about 0.6; other impurities = 0.8 to 0.9.

Limit:
— *[^{99m}Tc]technetium in colloidal form*: minimum 92 per cent of the total radioactivity due to technetium-99m.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

IMPURITIES

A. [^{99m}Tc]pertechnetate ion.

Ph Eur

Technetium (^{99m}Tc) Colloidal Tin Injection

(Ph. Eur. monograph 0689)

Ph Eur

DEFINITION

Sterile, colloidal dispersion of tin labelled with technetium-99m. It is prepared using *Sodium pertechnetate (^{99m}Tc) injection (fission) (0124)* or *Sodium pertechnetate (^{99m}Tc) injection (non fission) (0283)*. The injection contains a variable quantity of tin not exceeding 1 mg of Sn per millilitre; it contains fluoride ions, it may be stabilised with a suitable, apyrogenic colloid-protecting substance and it may contain a suitable buffer.

Technetium-99m 90 per cent to 110 per cent of the declared technetium-99m radioactivity at the date and time stated on the label.

Tin Maximum 1 mg/mL.

CHARACTERS

Appearance
Clear or opalescent, colourless solution.

Half-life and nature of radiation of technetium-99m
See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The most prominent gamma photon of technetium-99m has an energy of 0.141 MeV.

B. Mix 0.05 mL of *zirconyl nitrate solution R* with 0.05 mL of *alizarin S solution R*. Add 0.05 mL of the preparation to be examined. A yellow colour is produced.

TESTS

pH (*2.2.3*)
4.0 to 7.0.

RADIOPHARMACEUTICAL PREPARATIONS

www.webofpharma.com

Tin
Maximum 1 mg/mL.

Test solution Dilute 3.0 mL of the preparation to be examined to 50.0 mL with a 103 g/L solution of *hydrochloric acid R*.

Reference solution Dissolve 0.115 g of *stannous chloride R* in a 103 g/L solution of *hydrochloric acid R* and dilute to 1000.0 mL with the same acid.

To 1.0 mL of each solution add 0.05 mL of *thioglycollic acid R*, 0.1 mL of *dithiol reagent R*, 0.4 mL of a 20 g/L solution of *sodium laurilsulfate R* and 3.0 mL of a 21 g/L solution of *hydrochloric acid R*. Mix. Measure the absorbance (*2.2.25*) of each solution at 540 nm, using a 21 g/L solution of *hydrochloric acid R* as the compensation liquid.
The absorbance of the test solution is not greater than that of the reference solution.

Physiological distribution
Inject not more than 0.2 mL into a caudal vein of each of 3 mice, each weighing 20-25 g. Euthanise the mice 20 min after the injection and remove the liver, spleen and lungs. Measure the radioactivity in the organs using a suitable instrument. Measure the radioactivity in the rest of the body of each animal, after having removed the tail. Determine the percentage of radioactivity in the liver, the spleen and the lungs with respect to the total radioactivity of all organs and the rest of the body excluding the tail.

In each of the 3 mice at least 80 per cent of the radioactivity is found in the liver and spleen and not more than 5 per cent in the lungs. If the distribution of radioactivity in 1 of the 3 mice does not correspond to the prescribed proportions, repeat the test on a further 3 mice. The preparation to be examined complies with the test if the prescribed distribution of radioactivity is found in 5 of the 6 mice used.

Sterility
It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*.
The preparation may be released for use before completion of the test.

RADIOCHEMICAL PURITY

[^{99m}Tc]Technetium in colloidal form
Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Plate *TLC silica gel plate R*; use silica gel as the coating substance on a glass-fibre sheet heated at 110 °C for 10 min.

Mobile phase 9 g/L solution of *sodium chloride R* purged with *nitrogen R*.

Application 5-10 µL.

Development Over a path of 10-15 cm in about 10 min.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors [^{99m}Tc]technetium in colloidal form = 0.0 to 0.1; impurity A = 0.9 to 1.0.

Limit:
— *[^{99m}Tc]technetium in colloidal form*: minimum 95 per cent of the radioactivity due to technetium-99m.

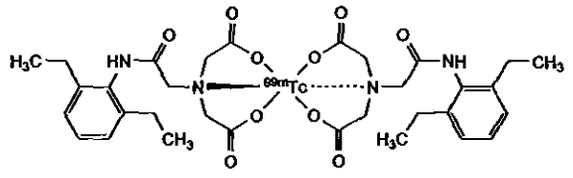
RADIOACTIVITY
Determine the radioactivity using a calibrated instrument.

IMPURITIES
A. [^{99m}Tc]pertechnetate ion.

Ph Eur

Technetium (^{99m}Tc) Etifenin Injection

(Ph. Eur. monograph 0585)



$C_{32}H_{40}N_4O_{10}{}^{99m}Tc$ 740

Ph Eur

DEFINITION
Sterile solution of a complex of technetium-99m with etifenin. It is prepared by mixing *Sodium pertechnetate (^{99m}Tc) injection (fission) (0124)* or *Sodium pertechnetate (^{99m}Tc) injection (non-fission) (0283)* with solutions of [[[(2,6-diethylphenyl)carbamoyl]methyl]imino]diacetic acid (etifenin) and stannous chloride. It may contain stabilisers and inert additives.

Technetium-99m 90 per cent to 110 per cent of the declared technetium-99m radioactivity at the date and time stated on the label.

CHARACTERS

Appearance
Clear, colourless solution.

Half-life and nature of radiation of technetium-99m
See general chapter *5.7. Table of physical characteristics of radionuclides*.

IDENTIFICATION
A. Gamma-ray spectrometry.

Result The most prominent gamma photon of technetium-99m has an energy of 0.141 MeV.

B. Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Reference solution To 40 mg of *etifenin CRS* add 2 mL of *water R* and shake. While shaking, add dropwise a 20 g/L solution of *sodium hydroxide R* until complete dissolution. Adjust to pH 7 with a 51.5 g/L solution of *hydrochloric acid R* and dilute to 4 mL with *water R*. Introduce this solution into a closed vial filled with *nitrogen R*. Add 0.1 mL of a 5 g/L solution of *stannous chloride R* in a 5 g/L solution of *hydrochloric acid R*. Add 1 mL of a solution of sodium pertechnetate (^{99m}Tc) injection (fission or non-fission) containing 100-200 MBq. Allow to stand for 15 min.

Column:
— *size*: *l* = 0.25 m, Ø = 4.6 mm;
— *stationary phase*: *end-capped polar-embedded octadecylsilyl amorphous organosilica polymer R* (5 µm).

Mobile phase:
— *mobile phase A*: 3.85 g/L solution of *ammonium acetate R*;
— *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 20	70	30
20 - 25	70 → 0	30 → 100
25 - 30	0	100

Flow rate 1.0 mL/min.

RADIOPHARMACEUTICAL PREPARATIONS

www.webofpharma.com

Detection Radioactivity detector.

Injection 20 µL.

Result The principal peak in the chromatogram obtained with the test solution is similar in retention time to the principal peak in the chromatogram obtained with the reference solution.

TESTS

pH (*2.2.3*)
4.0 to 6.0.

Tin
Maximum 0.2 mg/mL.

Test solution Dilute 1.0 mL of the preparation to be examined to 5.0 mL with a 103 g/L solution of *hydrochloric acid R*.

Reference solution Dissolve 7.5 mg of *stannous chloride R* in a 103 g/L solution of *hydrochloric acid R* and dilute to 100 mL with the same acid.

To 1.0 mL of each solution add successively 0.4 mL of a 20 g/L solution of *sodium laurilsulfate R*, 0.05 mL of *thioglycollic acid R*, 0.1 mL of *dithiol reagent R* and 3.0 mL of a 21 g/L solution of *hydrochloric acid R*. Mix. Measure the absorbance (*2.2.25*) of each solution at 540 nm, using a 21 g/L solution of *hydrochloric acid R* as the compensation liquid. The absorbance of the test solution is not greater than that of the reference solution.

Sterility
It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*.
The preparation may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)
Less than $175/V$ IU/mL, V being the maximum recommended dose in millilitres.

RADIOCHEMICAL PURITY

A. Impurity A
Ascending paper chromatography (*2.2.26*).

Test solution The preparation to be examined.

Reference solution To 1 mL of a 1 g/L solution of *stannous chloride R* in a 5 g/L solution of *hydrochloric acid R* in a closed vial, add 2 mL of sodium pertechnetate (^{99m}Tc) injection (fission or non-fission) containing 100-200 MBq. Use within 30 min.

Paper *paper for chromatography R*.

Mobile phase *water R, acetonitrile R* (40:60 *V/V*).

Application About 5 µL.

Development Immediately, over a path of 10 cm.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors Impurity A = 0.0-0.1; impurity B and [^{99m}Tc]technetium etifenin = 0.9-1.0.

System suitability The retardation factor of the principal peak in the chromatogram obtained with the reference solution is not more than 0.15; the retardation factor of the principal peak in the chromatogram obtained with the test solution is more than 0.7.

B. Impurity B
Ascending paper chromatography (*2.2.26*).

Test solution The preparation to be examined.

Reference solution Sodium pertechnetate (^{99m}Tc) injection (fission or non-fission).

Paper *paper for chromatography R* saturated with a 25 g/L solution of *sodium hydrogen carbonate R* and stored protected from moisture after drying at 80 °C.

Mobile phase *methyl ethyl ketone R*.

Application About 5 µL.

Development Immediately, over a path of 10 cm.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors Impurity A and [^{99m}Tc]technetium etifenin = 0.0-0.1; impurity B = 0.9-1.0.

System suitability The retardation factor of the principal peak in the chromatogram obtained with the test solution is not more than 0.15; the retardation factor of the principal peak in the chromatogram obtained with the reference solution is more than 0.7.

Limits:
- *impurity A*: not more than 3.0 per cent of the total radioactivity due to technetium-99m in the chromatogram obtained in test A;
- *impurity B*: not more than 3.0 per cent of the total radioactivity due to technetium-99m in the chromatogram obtained in test B;
- *sum of impurities A and B*: maximum 5.0 per cent of the total radioactivity due to technetium-99m in the chromatograms obtained in tests A and B.

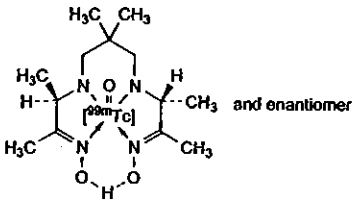
RADIOACTIVITY
Determine the radioactivity using a calibrated instrument.

IMPURITIES
A. [^{99m}Tc]technetium in colloidal form,
B. [^{99m}Tc]pertechnetate ion.

Ph Eur

Technetium (^{99m}Tc) Exametazime Injection

(Ph. Eur. monograph 1925)



Ph Eur

DEFINITION
Sterile solution of lipophilic technetium-99m exametazime which may be prepared by dissolving a racemic mixture of (3*RS*,9*RS*)-4,8-diaza-3,6,6,9-tetramethylundecane-2,10-dione bisoxime in the presence of a stannous salt in *Sodium pertechnetate (^{99m}Tc) injection (fission) (0124)* or *Sodium pertechnetate (^{99m}Tc) injection (non-fission) (0283)*. It may contain stabilisers and inert additives.

Content
90 per cent to 110 per cent of the declared technetium-99m radioactivity at the date and time stated on the label.

Purity: minimum of 80 per cent of the total radioactivity corresponds to lipophilic technetium-99m exametazime and its *meso* isomer.

www.webofpharma.com

CHARACTERS

Appearance
Clear solution.

Half-life and nature of radiation of technetium-99m
See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Comparison Standardised technetium-99m solution, or by using a calibrated instrument. Standardised technetium-99m solutions and/or standardisation services are available from the competent authority.

Results The spectrum obtained with the solution to be examined does not differ significantly from that obtained with a standardised technetium-99m solution. The most prominent gamma photon has an energy of 0.141 MeV.

B. Examine the chromatograms obtained in the test Impurity A under Radiochemical purity.

Results The principal peak in the chromatogram obtained with the test solution is similar in retention time to the peak due to lipophilic technetium-99m exametazime in the chromatogram obtained with the reference solution.

TESTS

pH (*2.2.3*)
5.0 to 10.0.

Sterility
It complies with the test for sterility prescribed in the monograph on *Radiopharmaceutical preparations (0125)*. The injection may be released for use before completion of the test.

RADIOCHEMICAL PURITY

Impurity C
Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Plate *TLC silica gel plate R*; use a glass-fibre plate.

Mobile phase 9 g/L solution of *sodium chloride R*.

Application About 5 µL.

Development Immediate, over 2/3 of the plate.

Drying In air.

Detection Determine the distribution of radioactivity using a suitable detector.

Retardation factors Impurity C = 0.8 to 1.0; lipophilic technetium-99m exametazime and impurities A, B, D and E do not migrate.

Limits:
— *impurity C*: maximum 10 per cent of the total radioactivity.

Total of lipophilic technetium-99m exametazime and impurity A
Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Plate *TLC silica gel plate R*; use a glass-fibre plate.

Mobile phase *methyl ethyl ketone R*.

Application About 5 µL.

Development Immediate, over 2/3 of the plate.

Drying In air.

Detection Determine the distribution of radioactivity using a suitable detector.

Retardation factors Lipophilic technetium-99m exametazime = 0.8 to 1.0, impurity A = 0.8 to 1.0, impurity C = 0.8 to 1.0; impurities B, D and E do not migrate.

Limits Calculate the percentage of radioactivity due to impurities B, D and E from test B (*B*) and the percentage of the radioactivity due to impurity C from test A (*A*). Calculate the total percentage of lipophilic technetium-99m exametazime and impurity A from the expression:

$$100 - A - B$$

— *total of lipophilic technetium-99m exametazime and impurity A*: minimum 80 per cent of the total radioactivity.

Impurity A
Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Reference solution Dissolve the contents of a vial of *meso-rich exametazime CRS* in 0.5 mL of a 9 g/L solution of *sodium chloride R* and transfer to a lead-shielded, nitrogen-filled vial. Add 6 µL of a freshly prepared 1 g/L solution of *stannous chloride R* in *0.05 M hydrochloric acid* and 2.5 mL of sodium pertechnetate (^{99m}Tc) injection (fission or non-fission) containing 370-740 MBq. Mix carefully and use within 30 min of preparation.

Column:
— *size*: *l* = 0.25 m, Ø = 4.6 mm,
— *stationary phase*: spherical *base-deactivated end-capped octadecylsilyl silica gel for chromatography R* (5 µm) with a pore size of 13 nm and a carbon loading of 11 per cent.

Mobile phase Mix 33 volumes of *acetonitrile R* and 67 volumes of 0.1 M phosphate buffer solution pH 3.0 R.

Flow rate 1.5 mL/min.

Detection Radioactivity detector.

Injection Loop injector.

Run time 20 min.

Relative retention With reference to lipophilic technetium-99m exametazime: impurity A = about 1.2.

System suitability Reference solution:
— chromatogram similar to the chromatogram provided with *meso-rich exametazime CRS*,
— *resolution*: minimum of 2 between the peaks due to lipophilic technetium-99m exametazime and to impurity A.

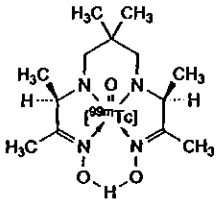
Limits:
— *impurity A*: maximum 5 per cent of the radioactivity due to lipophilic technetium-99m exametazime and impurity A.

RADIOACTIVITY

Measure the radioactivity using suitable equipment by comparison with a standardised technetium-99m solution or by using a calibrated instrument.

www.webofpharma.com

IMPURITIES



A. *meso* isomer of lipophilic technetium-99m exametazime,

B. technetium-99m in colloidal form,

C. [^{99m}Tc]pertechnetate ion,

D. non lipophilic technetium-99m exametazime complex,

E. *meso* isomer of non lipophilic technetium-99m exametazime complex.

Ph Eur

Technetium (^{99m}Tc) Gluconate Injection

(Ph. Eur. monograph 1047)

Ph Eur

DEFINITION

Sterile solution of a complex of technetium-99m with calcium gluconate. It is prepared using *Sodium pertechnetate (^{99m}Tc) injection fission (0124)* or *Sodium pertechnetate (^{99m}Tc) injection non fission (0283)*.

Technetium-99m 90 per cent to 110 per cent of the declared technetium-99m radioactivity at the date and time stated on the label.

CHARACTERS

Appearance

Slightly opalescent solution.

Half-life and nature of radiation of technetium-99m

See general chapter *5.7. Table of characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The most prominent gamma photon of technetium-99m has an energy of 0.141 MeV.

B. 5 µL of the preparation to be examined complies with identification A prescribed in the monograph *Calcium gluconate (0172)*.

C. Examine the chromatograms obtained in tests A and B for radiochemical purity (see Tests).

Results:

— the retardation factor of the principal peak in the radiochromatogram obtained with the test solution in test A is 0.9 to 1.0;

— the retardation factor of the principal peak in the radiochromatogram obtained with the test solution in test B is 0.0 to 0.1.

TESTS

pH *(2.2.3)*

6.0 to 8.5.

Physiological distribution

Inject a volume not greater than 0.2 mL into the caudal vein of each of 3 rats weighing 150-250 g. Measure the radioactivity of the syringe before and after injection. Euthanise the rats 30 min after the injection. Remove at least 1 g of blood by a suitable method and remove the kidneys, the liver, the bladder plus voided urine and the tail. Weigh the sample of blood.

Determine the radioactivity in the organs, the blood sample and the tail using a suitable instrument. Calculate the percentage of radioactivity in each organ and in 1 g of blood with respect to the total radioactivity calculated as the difference between the 2 measurements made on the syringe minus the activity in the tail. Correct the blood concentration by multiplying by a factor of $m/200$ where m is the body mass of the rat in grams.

In not fewer than 2 of the 3 rats used, the radioactivity is:

— *in the kidneys*: minimum 15 per cent,

— *in the bladder plus voided urine*: minimum 20 per cent,

— *in the liver*: maximum 5 per cent.

— *in the blood*, after correction: maximum 0.50 per cent.

Sterility

It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*. The preparation may be released for use before completion of the test.

RADIOCHEMICAL PURITY

A. Impurity A. Thin-layer chromatography *(2.2.27)*.

Test solution The preparation to be examined.

Plate *TLC silica gel plate R*; use silica gel as the coating substance on a glass-fibre sheet heated at 110 °C for 10 min.

Mobile phase 9 g/L solution of *sodium chloride R*.

Application 5-10 µL.

Development Immediately over a path of 10-15 cm in about 10 min.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors Impurity A = 0.0 to 0.1; [^{99m}Tc] technetium gluconate and impurity B = 0.9 to 1.0.

B. Impurity B. Thin-layer chromatography *(2.2.27)*.

Test solution The preparation to be examined.

Plate *TLC silica gel plate R*; use silica gel as the coating substance on a glass-fibre sheet heated at 110 °C for 10 min.

Mobile phase *methyl ethyl ketone R*.

Application 5-10 µL and allow to dry.

Development Over a path of 10-15 cm in about 10 min.

Drying In a current of warm air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors [^{99m}Tc]technetium gluconate and impurity A = 0.0 to 0.1; impurity B = 0.9 to 1.0.

Limit:

— *sum of impurities A and B*: maximum 10 per cent of the radioactivity due to technetium-99m in the chromatograms obtained in tests A and B.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

IMPURITIES

A. [^{99m}Tc]technetium in colloidal form,

B. [^{99m}Tc]pertechnetate ion.

Ph Eur

www.webofpharma.com

Technetium (^{99m}Tc) Macrosalb Injection

(Ph. Eur. monograph 0296)

Ph Eur

DEFINITION

Sterile suspension of human albumin in the form of irregular insoluble aggregates obtained by denaturing human albumin in aqueous solution. It is prepared using *Sodium pertechnetate (^{99m}Tc) injection (fission) (0124)* or *Sodium pertechnetate (^{99m}Tc) injection (non fission) (0283)*. The particles are labelled with technetium-99m and have a typical diameter between 10 µm and 100 µm. The injection contains reducing substances, such as tin salts; it may contain a suitable buffer such as acetate, citrate or phosphate buffer and also non-denatured human albumin and an antimicrobial preservative such as benzyl alcohol.

The human albumin employed complies with the requirements prescribed in the monograph *Human albumin solution (0255)*.

Technetium-99m 90 per cent to 110 per cent of the declared technetium-99m radioactivity at the date and time stated on the label.

Specific radioactivity Minimum 37 MBq of technetium-99m per milligram of aggregated albumin at the date and time of administration.

CHARACTERS

Appearance

White suspension which may separate on standing.

Half-life and nature of radiation of technetium-99m

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The most prominent gamma photon of technetium-99m has an energy of 0.141 MeV.

B. The tests for non-filterable radioactivity and particle size contribute to the identification of the preparation (see Tests).

C. Transfer 1 mL of the preparation to be examined to a centrifuge tube and centrifuge at 2500 *g* for 5-10 min. Decant the supernatant. To the residue add 5 mL of *cupri-tartaric solution R2*, mix and allow to stand for 10 min. If necessary, heat to dissolve the particles and allow to cool. Add rapidly 0.5 mL of *dilute phosphomolybdotungstic reagent R*, mixing immediately. A blue colour develops.

TESTS

pH (*2.2.3*)

3.8 to 7.5.

Non-filterable radioactivity

Minimum 90 per cent of the total radioactivity.

Use a polycarbonate membrane filter 13-25 mm in diameter, 10 µm thick and with circular pores 3 µm in diameter. Fit the membrane into a suitable holder. Place 0.2 mL of the preparation to be examined on the membrane and filter, adding 20 mL of a 9 g/L solution of *sodium chloride R* during the filtration. Determine the radioactivity remaining on the membrane.

Particle size

Not more than 10 particles have a maximum dimension greater than 100 µm and no particle having a maximum dimension greater than 150 µm is present.

Examine using a microscope. Dilute the preparation to be examined if necessary so that the number of particles is just low enough for individual particles to be distinguished. Using a syringe fitted with a needle having a calibre not less than 0.35 mm, place a suitable volume in a suitable counting chamber such as a haemocytometer cell, taking care not to overfill the chamber. Allow the preparation to be examined to settle for 1 min and, carefully add a cover slide without squeezing the sample. Scan an area corresponding to at least 5000 particles.

Aggregated albumin

Test solution Transfer a volume of the preparation to be examined containing about 1 mg of aggregated albumin to a centrifuge tube and centrifuge at about 2500 *g* for 5-10 min. Decant the supernatant. Resuspend the residue in 2.0 mL of a 9 g/L solution of *sodium chloride R*. Centrifuge at 2500 *g* for 5-10 min. Decant the supernatant. Resuspend the residue in 5.0 mL of *sodium carbonate solution R1*. Heat in a water-bath at 80-90 °C to dissolve the aggregated albumin. Allow to cool, transfer to a volumetric flask and dilute to 10.0 mL with *sodium carbonate solution R1*.

Reference solutions Prepare a range of solutions containing 0.05-0.2 mg of human albumin per millilitre by diluting *human albumin solution R* with *sodium carbonate solution R1*.

Introduce 3.0 mL of each solution separately into 25 mL flasks. To each flask add 15.0 mL of *cupri-tartaric solution R2*, mix and allow to stand for 10 min. Add rapidly 1.5 mL of *dilute phosphomolybdotungstic reagent R* and mix immediately. Allow to stand for 30 min and measure the absorbance (*2.2.25*) of each solution at 750 nm using *sodium carbonate solution R1* as the compensation liquid. Using the absorbances obtained with the reference solutions, draw a calibration curve and calculate the content of aggregated albumin in the preparation to be examined.

Tin

Maximum 3 mg/mL.

Test solution To 1.0 mL of the preparation to be examined, add 1.0 mL of a 206 g/L solution of *hydrochloric acid R*. Heat in a water-bath for 30 min. Cool and centrifuge for 10 min at 300 *g*. Dilute 1.0 mL of the supernatant to 25.0 mL with a 103 g/L solution of *hydrochloric acid R*.

Reference solution Dissolve 0.115 g of *stannous chloride R* in a 103 g/L solution of *hydrochloric acid R* and dilute to 1000.0 mL with the same acid.

To 1.0 mL of each solution, add 0.05 mL of *thioglycollic acid R*, 0.1 mL of *dithiol reagent R*, 0.4 mL of a 20 g/L solution of *sodium laurilsulfate R* and 3.0 mL of a 21 g/L solution of *hydrochloric acid R*. Mix. Measure the absorbance (*2.2.25*) of each solution at 540 nm, using a 21 g/L solution of *hydrochloric acid R* as the compensation liquid.
The absorbance of the test solution is not greater than that of the reference solution.

Physiological distribution

Inject a volume not greater than 0.2 mL into a caudal vein of each of 3 rats weighing 150-250 g. Euthanise the rats 15 min after the injection, remove the liver, the spleen and the lungs and measure the radioactivity in the organs using a suitable instrument. Measure the radioactivity in the rest of the body, including the blood, after having removed the tail. Determine the percentage of radioactivity in the lungs, the liver and the spleen from the following expression:

$$\frac{A}{B} \times 100$$

www.webofpharma.com

A = radioactivity of the organ concerned;
B = total radioactivity in the liver, the spleen, the lungs and the rest of the body.

In not fewer than 2 of the 3 rats used, at least 80 per cent of the radioactivity is found in the lungs and not more than a total of 5 per cent in the liver and spleen. The preparation may be released for use before completion of the test.

Sterility
It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*. The preparation may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)
Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres.

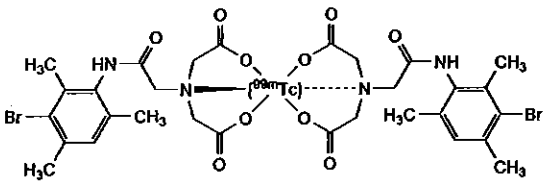
RADIOACTIVITY
Determine the radioactivity using a calibrated instrument.

LABELLING
The label states:
— the concentration of tin expressed in milligrams per millilitre, if any;
— that the preparation is to be shaken before use;
— that the preparation is not to be used if after shaking, the suspension does not appear homogeneous.

Ph Eur

Technetium (^{99m}Tc) Mebrofenin Injection

(Ph. Eur. monograph 2393)



Ph Eur

DEFINITION
Sterile solution of a complex of technetium-99m with mebrofenin. It may contain stabilisers and inert additives.

Content
90 per cent to 110 per cent of the declared technetium-99m radioactivity at the date and time stated on the label.

PRODUCTION
It is prepared by dissolving [[2-(3-bromo-2,4,6-trimethylanilino)-2-oxoethyl]azanediyl]diacetic acid (mebrofenin) in *Sodium pertechnetate (^{99m}Tc) injection (fission) (0124)* or *Sodium pertechnetate (^{99m}Tc) injection (non-fission) (0283)* in the presence of a reducing agent such as a stannous salt.

CHARACTERS
Appearance
Clear, colourless solution.

Half-life and nature of radiation of technetium-99m
See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION
A. Gamma-ray spectrometry.
Results The most prominent gamma photon of technetium-99m has an energy of 0.141 MeV.

B. Examine the chromatogram obtained in the test for other radiochemical impurities (see Tests).
Results The principal peak in the chromatogram obtained with the test solution is similar in retention time to the peak due to technetium-99m mebrofenin in the chromatogram obtained with the reference solution.

TESTS
pH (*2.2.3*)
4.0 to 7.5.

Sterility
It complies with the test for sterility prescribed in the monograph on *Radiopharmaceutical preparations (0125)*. The injection may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)
Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres.

RADIOCHEMICAL PURITY
Technetium-99m mebrofenin Minimum 90 per cent of the total radioactivity.

Impurity A
Thin-layer chromatography (*2.2.27*).
Test solution The preparation to be examined.
Reference solution (a) To 1 mL of a 1 g/L solution of *stannous chloride R* in *0.05 M hydrochloric acid* in a closed vial, add 2 mL of sodium pertechnetate (^{99m}Tc) injection (fission or non-fission). Use within 30 min after preparation.
Reference solution (b) Dissolve 40 mg of *mebrofenin CRS* in 2 mL of a 4 g/L solution of *sodium hydroxide R* and adjust to pH 6.5 with *1 M hydrochloric acid* or a 40 g/L solution of *sodium hydroxide R*. To this solution add 25 µL of a 20 mg/mL solution of *stannous chloride R* in *0.05 M hydrochloric acid* and 400 MBq of sodium pertechnetate (^{99m}Tc) injection (fission or non-fission) in a volume of 2 mL. Allow to stand for 30-60 min.
Plate *TLC silica gel plate R*; use a glass-fibre plate.
Mobile phase *water R, acetonitrile R* (40:60 *V/V*).
Application About 5 µL.
Development Immediately, over 4/5 of the plate.
Drying In air.
Detection Determine the distribution of radioactivity using a suitable detector.
Retardation factor Impurity A = 0.0 to 0.1.
System suitability The retardation factor of the principal peak in the chromatogram obtained with reference solution (a) is not more than 0.1; the retardation factor of the principal peak in the chromatogram obtained with reference solution (b) is more than 0.7.
Limit:
— *impurity A*: maximum 5 per cent of the total radioactivity.

Other radiochemical impurities
Liquid chromatography (*2.2.29*).
Test solution The preparation to be examined.
Reference solution Use reference solution (b) of the test for impurity A.
Column:
— *size*: *l* = 0.25 m, Ø = 4.0 mm;
— *stationary phase*: *end-capped polar-embedded octadecylsilyl amorphous organosilica polymer R* (5 µm).

www.webofpharma.com

Mobile phase:
— *mobile phase A*: 3.85 g/L solution of *ammonium acetate R*;
— *mobile phase B*: *acetonitrile R*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 20	70	30
20 - 25	70 → 0	30 → 100
25 - 30	0	100

Flow rate 1.0 mL/min.

Detection Radioactivity detector.

Injection 20 µL.

Relative retention With reference to technetium-99m mebrofenin (retention time = about 20 min): impurity B = about 0.17.

Limits:
— *sum of the areas of the peaks eluted before the principal peak (corresponding to hydrophilic impurities, including impurity B)*: maximum 6 per cent of the total area of the peaks in the chromatogram obtained with the test solution.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

IMPURITIES

A. technetium-99m in colloidal form,

B. [^{99m}Tc]pertechnetate ion.

Ph Eur

Technetium (^{99m}Tc) Medronate Injection

(Ph. Eur. monograph 0641)

Ph Eur

DEFINITION

Sterile solution of a complex of technetium-99m with sodium methylenediphosphonate. It is prepared using *Sodium pertechnetate (^{99m}Tc) injection (fission) (0124)* or *Sodium pertechnetate (^{99m}Tc) injection (non-fission) (0283)*. It may contain antimicrobial preservatives, antioxidants, stabilisers and buffers.

Technetium-99m 90 per cent to 110 per cent of the declared technetium-99m radioactivity at the date and time stated on the label.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of technetium-99m

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The most prominent gamma photon of technetium-99m has an energy of 0.141 MeV.

B. Examine the chromatograms obtained in the tests for Impurity A and Impurity B under Radiochemical purity (see Tests).

Results The principal peak in the chromatogram obtained with the test solution is, in each of the tests, similar in retardation factor to the principal peak in the chromatogram obtained with reference solution (b).

C. Thin-layer chromatography (*2.2.27*).

Test solution Dilute the preparation to be examined with *water R* to obtain a solution containing about 0.1 mg/mL of medronic acid.

Reference solution (a) Dissolve 3 mg of *sodium oxidronate R* in *water R* and dilute to 10 mL with the same solvent.

Reference solution (b) Dissolve 1 mg of *medronic acid R* in *water R* and dilute to 10 mL with the same solvent.

Plate *cellulose for chromatography R* as the coating substance.

Mobile phase To 30 mL of *water R* add 35 mL of *ethanol (96 per cent) R*, 15 mL of *2-methylpropanol R*, 0.4 mL of *concentrated ammonia R*, 5 g of *trichloroacetic acid R* and 20 mL of *2-propanol R* and mix.

Application About 5 µL, applied in 1 µL portions with drying after each application.

Development Over 2/3 of the plate.

Drying In air for at least 14 h.

Detection Spray with a solution prepared as follows: to 25 mL of a 40 g/L solution of *ammonium molybdate R* add 63 mL of *water R*, 2 mL of *hydrochloric acid R*, 2 mL of *sulfuric acid R* and 8 mL of *perchloric acid R* and mix. Expose the plate to ultraviolet light at 254 nm for 15 min.

System suitability:
— the retardation factor of the spot in the chromatogram obtained with reference solution (b) is about 0.6 and clearly different from that obtained with reference solution (a), which is about 0.5.

Results The principal spot in the chromatogram obtained with the test solution is similar in position and colour to the principal spot in the chromatogram obtained with reference solution (b).

The preparation may be released for use before completion of the test.

TESTS

pH (*2.2.3*)

3.5 to 7.5.

Tin

Maximum 3 mg/*V*, *V* being the maximum recommended dose in millilitres.

Determine the content of tin using a semi-quantitative tin test kit R, following the instructions given by the test kit manufacturer. If necessary, dilute the preparation to be examined with *water R* to obtain a concentration of tin within the measurement range of the test kit.

Sterility

It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*. The preparation may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)

Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres.

RADIOCHEMICAL PURITY

Impurity A

Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Reference solution (a) To 1 mL of a 1 g/L solution of *stannous chloride R* in a 5.15 g/L solution of *hydrochloric acid R* in a closed vial, add 2 mL of *sodium pertechnetate*

www.webofpharma.com

(*^{99m}Tc) injection (fission) (0124)* or *sodium pertechnetate (*^{99m}*Tc) injection (non-fission) (0283)* containing 100-400 MBq. Use within 30 min.

Reference solution (b) To a vial of *medronate for radiochemical purity testing CRS* add 2 mL of *sodium pertechnetate (*^{99m}*Tc) injection (fission) (0124)* or *sodium pertechnetate (*^{99m}*Tc) injection (non-fission) (0283)* containing 100-400 MBq. Allow to stand for 15 min.

Plate *TLC silica gel plate R*; use a glass-fibre plate.

Mobile phase 136 g/L solution of *sodium acetate R*.

Application About 2 µL.

Development Immediately, over 4/5 of the plate.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors Impurity A = 0.0-0.1; impurity B and [^{99m}Tc]technetium medronate = 0.9-1.0.

Impurity B

Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Reference solution (a) *Sodium pertechnetate (*^{99m}*Tc) injection (fission) (0124)* or *sodium pertechnetate (*^{99m}*Tc) injection (non-fission) (0283)*.

Reference solution (b) Reference solution (b) of the test for impurity A.

Plate *TLC silica gel plate R*; use a glass-fibre plate.

Mobile phase *methyl ethyl ketone R*.

Application About 2 µL.

Development Immediately, over 4/5 of the plate.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors Impurity A and [^{99m}Tc]technetium medronate = 0.0-0.1 and impurity B = 0.9-1.0.

Limit:

— [^{99m}Tc]*technetium medronate*: minimum 95 per cent of the total radioactivity due to technetium-99m.

Calculate the percentage of radioactivity due to [^{99m}Tc] technetium medronate using the following expression:

$$100 - (A + B)$$

A = percentage of radioactivity due to impurity A determined in the test for impurity A under Radiochemical purity;

B = percentage of radioactivity due to impurity B determined in the test for impurity B under Radiochemical purity.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

IMPURITIES

Specified impurities *A, B.*

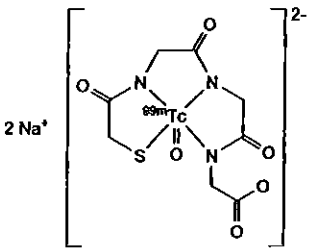
A. [^{99m}Tc]technetium in colloidal form,

B. [^{99m}Tc]pertechnetate ion.

Ph Eur

Technetium (^{99m}Tc) Mertiatide Injection

(Ph. Eur. monograph 1372)



Ph Eur

DEFINITION

Sterile solution of disodium oxo[*N*-[*N*-[*N*-(sulfanylacetyl)glycyl]glycyl]glycynato(5-)-κ^4*N*,*N'*,*N''*,*S*] [^{99m}Tc]technetate(V). It may be prepared by either heating a mixture containing *S*-benzoylmercaptoacetyltriglycine (betiatide), a weak chelating agent such as tartrate, a stannous salt and *Sodium pertechnetate (*^{99m}*Tc) injection fission (0124)* or *Sodium pertechnetate (*^{99m}*Tc) injection non-fission (0283)*, or by mixing solutions of mercaptoacetyltriglycine (mertiatide), a stannous salt and *Sodium pertechnetate (*^{99m}*Tc) injection fission (0124)* or *Sodium pertechnetate (*^{99m}*Tc) injection non-fission (0283)* at alkaline pH. It may contain stabilisers and a buffer.

Technetium-99m 90 per cent to 110 per cent of the declared technetium-99m radioactivity at the date and time stated on the label.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of technetium-99m

See general chapter *5.7. Table of physical characteristics of radionuclides*.

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The most prominent gamma photon of technetium-99m has an energy of 0.141 MeV.

B. Examine the chromatograms obtained in the test of other radiochemical impurities in the section Radiochemical purity (see Tests).

Result The principal peak in the radiochromatogram obtained with the test solution is similar in retention time to the principal peak in the chromatogram obtained with the reference solution.

TESTS

pH (*2.2.3*)

5.0 to 7.5.

Sterility

It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*.

The preparation may be released for use before completion of the test.

RADIOCHEMICAL PURITY

Impurity A

Ascending paper chromatography (*2.2.26*).

Test solution The preparation to be examined.

Paper *paper for chromatography R*.

www.webofpharma.com

Mobile phase *water R, acetonitrile R* (40:60 *V/V*).

Application 2 µL.

Development Over a path of 15 cm.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factor Impurity A = 0.0-0.1.

Limit:

— *impurity A*: maximum 2.0 per cent of the total radioactivity.

Other radiochemical impurities

Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Reference solution Dissolve with heating on a water-bath 5 mg of *S-benzylmercaptoacetyltriglycine CRS* in 5 mL of *water R*. To 1 mL of this solution in a closed vial filled with *nitrogen R*, add 0.5 mL of a 40 g/L solution of *sodium potassium tartrate R*, 25 µL of a 4 g/L solution of *stannous chloride R* in a 5 g/L solution of *hydrochloric acid R* and 370-740 MBq of sodium pertechnetate (^{99m}Tc) injection (fission or non-fission) in a volume not exceeding 3 mL. Heat the mixture on a water-bath for 10 min and allow to cool to room temperature.

Column:

— *size*: *l* = 0.25 m, Ø = 4.0 mm;

— *stationary phase*: *octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase A Mix 7 volumes of *anhydrous ethanol R* with 93 volumes of a 1.36 g/L solution of *potassium dihydrogen phosphate R*, adjusted to pH 6.0 with a 4 g/L solution of *sodium hydroxide R*.

Mobile phase B *water R, methanol R* (10:90 *V/V*).

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 10	100	0
10 - 25	0	100

Flow rate 1.0 mL/min.

Detection Suitable detector to determine the distribution of radioactivity.

Equilibration With mobile phase A for 20 min.

Injection 20 µL.

Limits:

— *sum of the areas preceding the principal peak (corresponding to hydrophilic impurities, including impurity B)*: maximum 3.0 per cent of the sum of the areas of all peaks in the chromatogram obtained with the test solution;

— *sum of the peaks following the principal peak (corresponding to lipophilic impurities)*: maximum 4.0 per cent of the sum of the area of all peaks in the chromatogram obtained with the test solution;

— *[^{99m}Tc]technetium mertiatide*: minimum 94 per cent of the radioactivity due to technetium-99m.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

IMPURITIES

A. [^{99m}Tc]technetium in colloidal form,

B. [^{99m}Tc]pertechnetate ion.

Ph Eur

Technetium (^{99m}Tc) Microspheres Injection

(Ph. Eur. monograph 0570)

Ph Eur

DEFINITION

Sterile suspension of human albumin which has been denatured to form spherical insoluble particles. The particles are labelled with technetium-99m and have a typical diameter of 10-50 µm. It is prepared using *Sodium pertechnetate (^{99m}Tc) injection (fission) (0124)* or *Sodium pertechnetate (^{99m}Tc) injection (non fission) (0283)*.

The injection contains reducing substances, such as tin salts. It may contain a suitable buffer such as acetate, citrate or phosphate and additives such as wetting agents.

The human albumin used complies with the requirements of the monograph *Human albumin solution (0255)*.

Technetium-99m 90 per cent to 110 per cent of the declared technetium-99m radioactivity at the date and time stated on the label.

Radioactivity Minimum 185 MBq of technetium-99m per million particles at the date and time of administration.

CHARACTERS

Appearance

Suspension of white, yellow or artificially coloured particles which may separate on standing.

Half-life and nature of radiation of technetium-99m

See general chapter *5.7. Table of physical characteristics of radionuclides*.

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The most prominent gamma photon of technetium-99m has an energy of 0.141 MeV.

B. The tests for non-filterable radioactivity and particle size (see Tests) contribute to the identification of the preparation.

C. Transfer 1 mL of the preparation to be examined to a centrifuge tube and centrifuge at 2500 *g* for 5-10 min. Decant the supernatant. To the residue add 5 mL of *cupri-tartaric solution R2*, mix and allow to stand for 10 min. If necessary, heat to dissolve the particles and allow to cool. Add rapidly 0.5 mL of *dilute phosphomolybdotungstic reagent R*, mix immediately. A blue colour develops.

TESTS

pH (*2.2.3*)

4.0 to 9.0.

Non-filterable radioactivity

Minimum 95 per cent of the total radioactivity.

Use a polycarbonate membrane filter 13-25 mm in diameter, 10 µm thick and with circular pores 3 µm in diameter. Fit the membrane into a suitable holder. Place 0.2 mL of the preparation to be examined on the membrane and filter, adding 20 mL of a 9 g/L solution of *sodium chloride R* during the filtration. Determine the radioactivity remaining on the membrane.

Particle size

Maximum 10 particles have a maximum dimension greater than 75 µm but no particle have a maximum dimension greater than 100 µm.

Examine using a microscope. Dilute the preparation if necessary so that the number of particles is just low enough for individual particles to be distinguished. Using a syringe

www.webofpharma.com

fitted with a needle having a calibre not less than 0.35 mm, place a suitable volume in a suitable counting chamber such as a haemocytometer cell, taking care not to overfill the chamber. Allow the suspension to settle for 1 min and carefully add a cover slide without squeezing the sample. Scan an area corresponding to at least 5000 particles. The particles have a uniform spherical appearance.

Number of particles
Examine using a microscope. Fill a suitable counting chamber such as a haemocytometer cell with a suitable dilution of the preparation taking care that particles do not separate during the transfer. Count the number of particles in the chamber. Repeat this procedure twice and calculate the number of particles per millilitre of the preparation to be examined.

Tin
Maximum 3 mg/mL.

Test solution To 1.0 mL of the preparation to be examined add 0.5 mL of *sulfuric acid R* and 1.5 mL of *nitric acid R*. Heat and evaporate to approximately 1 mL. Add 2 mL of *water R* and evaporate again to approximately 1 mL. Repeat this procedure twice, cool and dilute to 25.0 mL with a 103 g/L solution of *hydrochloric acid R*.

Reference solution Dissolve 0.115 g of *stannous chloride R* in a 103 g/L solution of *hydrochloric acid R* and dilute to 1000.0 mL with the same acid.

To 1.0 mL of each solution add 0.4 mL of a 20 g/L solution of *sodium laurilsulfate R*, 0.05 mL of *thioglycollic acid R*, 0.1 mL of *dithiol reagent R* and 3.0 mL of a 21 g/L solution of *hydrochloric acid R*. Mix. Measure the absorbance (*2.2.25*) of each solution at 540 nm, using a 21 g/L solution of *hydrochloric acid R* as the compensation liquid.
The absorbance of the test solution is not greater than that of the reference solution.

Physiological distribution
Inject a volume not greater than 0.2 mL into a caudal vein of each of 3 rats weighing 150-250 g. Euthanise the rats 15 min after the injection, remove the liver, the spleen and the lungs and measure the radioactivity in these organs using a suitable instrument. Measure the radioactivity in the rest of the body, including the blood and voided urine, after having removed the tail. Determine the percentage of radioactivity in the liver, the spleen and the lungs, using the following expression:

$$\frac{A}{B} \times 100$$

A = radioactivity of the organ concerned;
B = total radioactivity in the liver, the spleen, the lungs and the rest of the body, including voided urine.

In not fewer than 2 of the 3 rats used, not less than 80 per cent of the radioactivity is found in the lungs and not more than a total of 5 per cent in the liver and spleen.
The preparation may be released for use before completion of the test.

Sterility
It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*.
The preparation may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)
Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres.

RADIOACTIVITY
Determine the radioactivity using a calibrated instrument.

LABELLING
The label states:
— the concentration of tin expressed in milligrams per millilitre, if any,
— that the preparation is to be shaken before use.

Ph Eur

Technetium (^{99m}Tc) Oxidronate Injection

(Ph. Eur. monograph 2376)

Ph Eur

DEFINITION
Sterile solution of a complex of technetium-99m with sodium hydroxymethylenediphosphonate (sodium oxidronate). It is prepared by dissolving sodium oxidronate in *Sodium pertechnetate (^{99m}Tc) injection (fission) (0124)* or *Sodium pertechnetate (^{99m}Tc) injection (non-fission) (0283)* in the presence of a reducing agent. It may contain stabilisers and inert additives.

Technetium-99m 90 per cent to 110 per cent of the declared technetium-99m radioactivity at the date and time stated on the label.

CHARACTERS
Appearance
Clear or opalescent, colourless or yellowish solution.

Half-life and nature of radiation of technetium-99m
See general chapter *5.7. Table of physical characteristics of radionuclides*.

IDENTIFICATION
A. Gamma-ray spectrometry.

Result The most prominent gamma photon of technetium-99m has an energy of 0.141 MeV.

B. Examine the chromatograms obtained in the tests for Impurity A and Impurity B under Radiochemical purity (see Tests).

Results The principal peak in the chromatogram obtained with the test solution is, in each of the tests, similar in retardation factor to the principal peak in the chromatogram obtained with reference solution (b).

C. Thin-layer chromatography (*2.2.27*).

Test solution Dilute the preparation to be examined with *water R* to obtain a solution containing about 0.3 mg/mL of sodium oxidronate.

Reference solution (a) Dissolve 3 mg of *sodium oxidronate R* in *water R* and dilute to 10 mL with the same solvent.

Reference solution (b) Dissolve 1 mg of *medronic acid R* in *water R* and dilute to 10 mL with the same solvent.

Plate *cellulose for chromatography R* as the coating substance.

Mobile phase To 30 mL of *water R* add 35 mL of *ethanol (96 per cent) R*, 15 mL of *2-methylpropanol R*, 0.4 mL of *concentrated ammonia R*, 5 g of *trichloroacetic acid R* and 20 mL of *2-propanol R* and mix.

Application About 5 µL, applied in 1 µL portions with drying after each application.

Development Over 2/3 of the plate.

Drying In air for at least 14 h.

Detection Spray with a solution prepared as follows: to 25 mL of a 40 g/L solution of *ammonium molybdate R* add

www.webofpharma.com

63 mL of *water R*, 2 mL of *hydrochloric acid R*, 2 mL of *sulfuric acid R* and 8 mL of *perchloric acid R* and mix. Expose the plate to ultraviolet light at 254 nm for 15 min.

System suitability:

— the retardation factor of the spot in the chromatogram obtained with reference solution (b) is about 0.6 and clearly different from that obtained with reference solution (a), which is about 0.5.

Results The principal spot in the chromatogram obtained with the test solution is similar in position and colour to the principal spot in the chromatogram obtained with reference solution (a).

The preparation may be released for use before completion of the test.

TESTS

pH (*2.2.3*)
4.0 to 7.0.

Sterility
It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*.
The preparation may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)
Less than $175/V$ IU/mL, V being the maximum recommended dose in millilitres.

RADIOCHEMICAL PURITY

Impurity A
Ascending paper chromatography (*2.2.26*).

Test solution The preparation to be examined.

Reference solution (a) To 1 mL of a 1 g/L solution of *stannous chloride R* in a 5.15 g/L solution of *hydrochloric acid R* in a closed vial, add 2 mL of *Sodium pertechnetate (^{99m}Tc) injection (fission) (0124)* or *Sodium pertechnetate (^{99m}Tc) injection (non-fission) (0283)* containing 100-400 MBq. Use within 30 min.

Reference solution (b) To a vial of *oxidronate for radiochemical purity testing CRS* add 2 mL of *Sodium pertechnetate (^{99m}Tc) injection (fission) (0124)* or *Sodium pertechnetate (^{99m}Tc) injection (non-fission) (0283)* containing 100-400 MBq. Allow to stand for 10 min.

Paper *paper for chromatography R.*

Mobile phase 9 g/L solution of *sodium chloride R.*

Application About 5 µL.

Development Immediately, over a path of 15 cm.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors Impurity A = 0.0-0.1; impurity B = 0.6-0.8; [^{99m}Tc]technetium oxidronate = 0.9-1.0.

Impurity B
Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Reference solution (a) *Sodium pertechnetate (^{99m}Tc) injection (fission) (0124)* or *Sodium pertechnetate (^{99m}Tc) injection (non-fission) (0283).*

Reference solution (b) Reference solution (b) of the test for impurity A.

Plate *TLC silica gel plate R*; use a glass-fibre plate.

Mobile phase *methyl ethyl ketone R.*

Application About 5 µL.

Development Immediately, over 4/5 of the plate.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors Impurity A and [^{99m}Tc]technetium oxidronate = 0.0-0.1; impurity B = 0.9-1.0.

Limit:

— *[^{99m}Tc]technetium oxidronate*: minimum 95 per cent of the total radioactivity due to technetium-99m.

Calculate the percentage of radioactivity due to [^{99m}Tc] technetium oxidronate using the following expression:

$$100 - (A + B)$$

A = percentage of radioactivity due to impurity A determined in the test for impurity A under Radiochemical purity;

B = percentage of radioactivity due to impurity B determined in the test for impurity B under Radiochemical purity.

RADIOACTIVITY
Determine the radioactivity using a calibrated instrument.

IMPURITIES
Specified impurities *A, B.*

A. [^{99m}Tc]technetium in colloidal form,

B. [^{99m}Tc]pertechnetate ion.

Ph Eur

Technetium (^{99m}Tc) Pentetate Injection

(Ph. Eur. monograph 0642)

Ph Eur

DEFINITION
Sterile solution of a complex of technetium-99m with sodium pentetate or calcium trisodium pentetate. It is prepared using *Sodium pertechnetate (^{99m}Tc) injection (fission) (0124)* or *Sodium pertechnetate (^{99m}Tc) injection (non fission) (0283).*
It may contain suitable antimicrobial preservatives, antioxidants, stabilisers and buffers.

Technetium-99m 90 per cent to 110 per cent of the declared technetium-99m radioactivity at the date and time stated on the label.

CHARACTERS

Appearance
Clear, colourless or slightly yellow solution.

Half-life and nature of radiation of technetium-99m See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION
A. Gamma-ray spectrometry.

Result The most prominent gamma photon of technetium-99m has an energy of 0.141 MeV.

B. Examine the chromatograms obtained in tests A and B for radiochemical purity (see Tests).

Results:

— the retardation factor of the principal peak in the radiochromatogram obtained with the test solution in test A is 0.9 to 1.0;

— the retardation factor of the principal peak in the radiochromatogram obtained with the test solution in test B is 0.0 to 0.1.

www.webofpharma.com

C. *Test solution.* In a clean, dry, 10 mL glass tube, place a volume of the preparation to be examined containing 2 mg of pentetate. Dilute, if necessary, to 1 mL with *water R.*

Reference solution In a clean, dry, 10 mL glass tube, place 1 mL of *water R.*

To each tube add 0.1 mL of a 1 g/L solution of *nickel sulfate R*, 0.5 mL of a 50 per cent *V/V* solution of *glacial acetic acid R* and 0.75 mL of a 50 g/L solution of *sodium hydroxide R*. Mix and check that the pH is not above 5. To each tube add 0.1 mL of a 10 g/L solution of *dimethylglyoxime R* in *ethanol (96 per cent) R*. Mix and allow to stand for 2 min. Adjust the pH in each tube to not less than 12 by adding a 100 g/L solution of *sodium hydroxide R*. Mix and check that the pH is not below 12. Allow to stand for 2 min. Heat the tubes gently on a water-bath for 2 min.

Results:

— the test solution remains clear and colourless throughout;

— the reference solution becomes red on addition of dimethylglyoxime solution and a red precipitate is formed when the tube is heated on the water-bath.

TESTS

pH (*2.2.3*)

4.0 to 7.5.

Tin

Maximum 1 mg/mL.

Test solution Dilute 1.5 mL of the preparation to be examined to 25.0 mL with a 103 g/L solution of *hydrochloric acid R.*

Reference solution Dissolve 0.115 g of *stannous chloride R* in a 103 g/L solution of *hydrochloric acid R* and dilute to 1000.0 mL with the same acid.

To 1.0 mL of each solution add 0.05 mL of *thioglycollic acid R*, 0.1 mL of *dithiol reagent R*, 0.4 mL of a 20 g/L solution of *sodium laurilsulfate R* and 3.0 mL of a 21 g/L solution of *hydrochloric acid R*. Mix. Measure the absorbance (*2.2.25*) of each solution at 540 nm, using a 21 g/L solution of *hydrochloric acid R* as the compensation liquid.

The absorbance of the test solution is not greater than that of the reference solution.

Sterility

It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125).*

The preparation may be released for use before completion of the test.

RADIOCHEMICAL PURITY

A. Impurity A

Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Plate *TLC silica gel plate R*; use silica gel as the coating substance on a glass-fibre sheet, previously heated at 110 °C for 10 min.

Mobile phase 9 g/L solution of *sodium chloride R.*

Application 5-10 µL.

Development Immediately, over a path of 10-15 cm in about 10 min.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors Impurity A = 0.0 to 0.1; [^{99m}Tc]technetium pentetate and impurity B = 0.9 to 1.0.

B. Impurity B

Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Plate *TLC silica gel plate R*; use silica gel as the coating substance on a glass-fibre sheet, previously heated at 110 °C for 10 min.

Mobile phase *methyl ethyl ketone R.*

Application 5-10 µL; allow to dry.

Development Over a path of 10-15 cm in about 10 min.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors [^{99m}Tc]technetium pentetate and impurity A = 0.0 to 0.1; impurity B = 0.9 to 1.0.

Limit:

— *sum of impurities A and B*: maximum 5.0 per cent of the radioactivity due to technetium-99m in the chromatograms obtained in tests A and B.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

IMPURITIES

A. [^{99m}Tc]technetium in colloidal form,

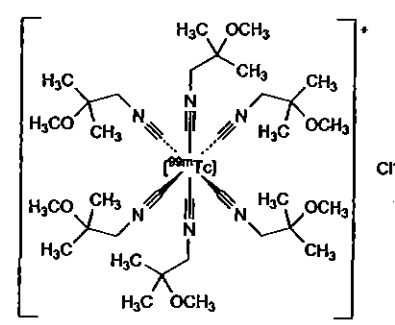
B. [^{99m}Tc]pertechnetate ion.

Ph Eur

Technetium (^{99m}Tc) Sestamibi Injection

(Ph. Eur. monograph 1926)

Ph Eur



DEFINITION

Sterile solution of (*OC*-6-11)-hexakis[1-(isocyano-κ*C*)-2-methoxy-2-methylpropane][^{99m}Tc]technetium(I) chloride, which may be prepared by heating a mixture containing [tetrakis(2-methoxy-2-methylpropyl-1-isocyanide) copper (1+)] tetrafluoroborate, a weak chelating agent, a stannous salt and *Sodium pertechnetate (^{99m}Tc) injection (fission) (0124)* or *Sodium pertechnetate (^{99m}Tc) injection (non-fission) (0283).*

Content

90 per cent to 110 per cent of the declared technetium-99m radioactivity at the date and hour stated on the label.

CHARACTERS

Appearance

Clear, colourless solution.

www.webofpharma.com

Half-life and nature of radiation of technetium-99m
See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Results The spectrum obtained with the solution to be examined does not differ significantly from that of a standardised technetium-99m solution. The most prominent gamma photon has an energy of 0.141 MeV.

B. Examine the chromatograms obtained in the test for impurity C under Radiochemical purity.

Results The principal peak in the radiochromatogram obtained with the test solution is similar in retention time to the principal peak in the radiochromatogram obtained with the reference solution.

TESTS

pH *(2.2.3)*
5.0 to 6.0.

Sterility
It complies with the test for sterility prescribed in the monograph on *Radiopharmaceutical preparations (0125)*. The injection may be released for use before completion of the test.

RADIOCHEMICAL PURITY

Impurity A and other polar impurities
Thin-layer chromatography *(2.2.27)*.

Test solution The preparation to be examined.

Plate *TLC octadecylsilyl silica gel plate R.*

Mobile phase Mix 10 volumes of *tetrahydrofuran R*, 20 volumes of a 38.5 g/L solution of *ammonium acetate R*, 30 volumes of *methanol R* and 40 volumes of *acetonitrile R.*

Application About 5 µL.

Development Immediately over a path of 6 cm.

Drying In air.

Detection Determine the distribution of radioactivity using a radioactivity detector.

Retardation factors Impurity B and apolar impurities = 0 to 0.1; impurity C and technetium-99m sestamibi = 0.3 to 0.6; impurity A and other polar impurities = 0.9 to 1.0.

Limit See test for impurity B.

Impurity B
Paper chromatography *(2.2.26)*. *If no activity is found at retardation factor 0 to 0.1 in the test for impurity A and other polar impurities, impurity B is absent and the test for impurity B may be omitted.*

Test solution The preparation to be examined.

Paper *paper for chromatography R.*

Mobile phase Mix equal volumes of *acetonitrile R*, a 30 g/L solution of *glacial acetic acid R* and a 20 g/L solution of *sodium chloride R.*

Application About 5 µL.

Development Over a path of 10 cm.

Drying In air.

Detection Determine the distribution of radioactivity using a radioactivity detector.

Retardation factors Impurity B = 0 to 0.1; impurity A, impurity C and technetium-99m sestamibi = 0.8 to 1.0.

Limit:
— *sum of impurity A and other polar impurities, and impurity B:* maximum 5 per cent of the total radioactivity.

Impurity C
Liquid chromatography *(2.2.29)*.

Test solution The preparation to be examined.

Reference solution To a vial of *sestamibi labelling kit CRS* add 3 mL of a 9 g/L solution of *sodium chloride R* containing 700 MBq to 900 MBq of sodium pertechnetate (^{99m}Tc) injection (fission or non-fission). Heat the mixture in a water-bath for 10 min and allow to cool to room temperature.

Column:
— *size:* l = 0.25 m, Ø = 4.6 mm,
— *stationary phase:* spherical *base-deactivated end-capped octadecylsilyl silica gel for chromatography R* (5 µm).

Mobile phase Mix 20 volumes of *acetonitrile R*, 35 volumes of a 6.6 g/L solution of *ammonium sulfate R* and 45 volumes of *methanol R.*

Flow rate 1.5 mL/min.

Detection Radioactivity detector.

Injection 25 µL.

Run time 25 min.

Relative retention With reference to technetium-99m sestamibi: impurity C = about 1.3.

System suitability Reference solution:
— the chromatogram is similar to the chromatogram provided with *sestamibi labelling kit CRS*,
— *relative retention* with reference to technetium-99m sestamibi: impurity C = minimum 1.2.

Limits:
— *impurity C:* not more than 3 per cent of the total radioactivity,
— *technetium-99m sestamibi:* minimum 94 per cent of the total radioactivity.

Calculate the percentage of radioactivity due to technetium-99m sestamibi from the expression:

$$\frac{(100 - B) \times T}{100}$$

B = percentage of radioactivity due to impurity B determined in the test for impurity B under Radiochemical purity,
T = area of the peak due to technetium-99m sestamibi in the chromatogram obtained with the test solution.

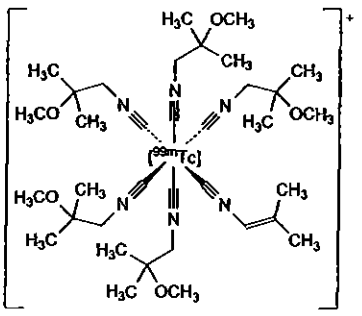
RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

IMPURITIES

A. $[^{99m}Tc]O_4^-$: (^{99m}Tc)pertechnetate ion,

B. technetium-99m in colloidal form,



C. (*OC*-6-22)-pentakis[1-(isocyano-κ*C*)-2-methoxy-2-methylpropane][1-(isocyano-κ*C*)-2-methylprop-1-ene][^{99m}Tc]technetium (1+).

www.webofpharma.com

Technetium (^{99m}Tc) Succimer Injection

(Ph. Eur. monograph 0643)

Ph Eur

DEFINITION

Sterile solution of a complex of technetium-99m with *meso*-2,3-dimercaptosuccinic acid. It is prepared using *Sodium pertechnetate (^{99m}Tc) injection (fission) (0124)* or *Sodium pertechnetate (^{99m}Tc) injection (non fission) (0283)*. It contains a reducing substance, such as tin salt and may contain stabilisers, antioxidants such as ascorbic acid, and inert additives.

Technetium-99m 90 per cent to 110 per cent of the declared technetium-99m radioactivity at the date and time stated on the label.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of technetium-99m

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The most prominent gamma photon of technetium-99m has an energy of 0.141 MeV.

B. Examine the chromatogram obtained in the test for radiochemical purity (see Tests).

Result The retardation factor of the principal peak in the radiochromatogram obtained with the test solution is 0.0 to 0.1.

C. Place 1 mL of the preparation to be examined in a test-tube and add 0.1 mL of *glacial acetic acid R* and 1 mL of a 20 g/L solution of *sodium nitroprusside R*. Mix. Carefully place a layer of *concentrated ammonia R* at the top of the solution. A violet ring develops between the layers.

TESTS

pH *(2.2.3)*

2.3 to 3.5.

Tin

Maximum 1 mg/mL.

Test solution Dilute 1.5 mL of the preparation to be examined to 25.0 mL with a 103 g/L solution of *hydrochloric acid R*.

Reference solution Dissolve 0.115 g of *stannous chloride R* in a 103 g/L solution of *hydrochloric acid R* and dilute to 1000.0 mL with the same solution.

To 1.0 mL of each solution add 0.05 mL of *thioglycollic acid R*, 0.1 mL of *dithiol reagent R*, 0.4 mL of a 20 g/L solution of *sodium laurilsulfate R* and 3.0 mL of a 21 g/L solution of *hydrochloric acid R*. Mix. Allow to stand for 60 min. Measure the absorbance *(2.2.25)* of each solution at 540 nm, using a 21 g/L solution of *hydrochloric acid R* as the compensation liquid. The absorbance of the test solution is not greater than that of the reference solution.

Physiological distribution

Inject a volume not greater than 0.2 mL and containing not more than 0.1 mg of dimercaptosuccinic acid into a suitable vein, such as a caudal vein or a saphenous vein, of each of 3 rats each weighing 150-250 g. Measure the radioactivity in the syringe before and after the injection. Euthanise the rats 1 h after the injection. Remove the kidneys, the liver, the stomach, the lungs and, if a caudal vein has been used for the injection, the tail. Using a suitable instrument determine the radioactivity in these organs. Determine the percentage of radioactivity in each organ with respect to the total radioactivity calculated as the difference between the 2 measurements made on the syringe minus the activity in the tail (if a caudal vein has been used for the injection).

In not fewer than 2 of the 3 rats used, the radioactivity is:
— in the kidneys: minimum 40 per cent;
— in the liver: maximum 10.0 per cent;
— in the lungs: maximum 5.0 per cent;
— in the stomach: maximum 2.0 per cent.

Sterility

It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*. The preparation may be released for use before completion of the test.

RADIOCHEMICAL PURITY

Impurity A

Thin-layer chromatography *(2.2.27)*.

Test solution The preparation to be examined.

Plate *TLC silica gel plate R*; use silica gel plate as the coating substance on a glass-fibre sheet, heated at 110 °C for 10 min.

Mobile phase *methyl ethyl ketone R*.

Application 5-10 µL.

Development Immediately, over a path of 10-15 cm in about 10 min.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors [^{99m}Tc]technetium succimer = 0.0 to 0.1; impurity A = 0.9 to 1.0.

Limits:
— *[^{99m}Tc]technetium succimer*: minimum 95.0 per cent of the total radioactivity due to technetium-99m;
— *impurity A*: maximum 2.0 per cent of the total radioactivity due to technetium-99m.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

STORAGE

Protected from light.

IMPURITIES

A. [^{99m}Tc]pertechnetate ion.

Ph Eur

Technetium (^{99m}Tc) Tin Pyrophosphate Injection

(Ph. Eur. monograph 0129)

Ph Eur

DEFINITION

Sterile solution which may be prepared by mixing solutions of sodium pyrophosphate and stannous chloride with *Sodium pertechnetate (^{99m}Tc) injection (fission) (0124)* or *Sodium pertechnetate (^{99m}Tc) injection (non fission) (0283)*.

Technetium-99m 90 per cent to 110 per cent of the declared technetium-99m radioactivity at the date and time stated on the label.

www.webofpharma.com

Sodium pyrophosphate ($Na_4P_2O_7,10H_2O$): 1 mg/mL to 50 mg/mL.

Tin Maximum 3.0 mg/mL.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of technetium-99m

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Gamma-ray spectrometry.

Result The most prominent gamma photon of technetium-99m has an energy of 0.141 MeV.

B. Examine the chromatograms obtained in the tests A and B for radiochemical purity (see Tests).

Results:

- the retardation factor of the principal peak in the radiochromatogram obtained with the test solution in the test A is 0.9 to 1.0,
- the retardation factor of the principal peak in the radiochromatogram obtained with the test solution in the test B is 0.0 to 0.1.

C. To 1 mL add 1 mL of *acetic acid R*. Heat on a water-bath for 1 h. After cooling, add 10 mL of nitro-molybdovanadic reagent R and allow to stand for 30 min. A yellow colour develops.

D. To 1 mL add 0.05 mL of *thioglycollic acid R*, 0.1 mL of *dithiol reagent R*, 0.4 mL of a 20 g/L solution of *sodium laurilsulfate R*, 1 mL of *hydrochloric acid R*, 2 mL of a 30 per cent *V/V* solution of *sulfuric acid R* and allow to stand for 30 min. A pink colour develops.

TESTS

pH (*2.2.3*)

6.0 to 7.0.

Sodium pyrophosphate

1 mg/mL to 50 mg/mL.

Test solution Use 1 mL of the preparation to be examined or a suitable dilution of it.

Reference solutions Using a solution containing *sodium pyrophosphate R* and *stannous chloride R* in the same proportions as in the test solution, prepare a range of solutions and dilute to the same final volume with *water R*.

To the test solution and to 1 mL of each of the reference solutions add successively 10 mL of a 1 g/L solution of *disodium hydrogen phosphate dodecahydrate R*, 10 mL of *iron standard solution (8 ppm Fe) R*, 5 mL of *glacial acetic acid R* and 5 mL of a 1 g/L solution of *hydroxylamine hydrochloride R*. Dilute each solution to 40 mL with *water R* and heat in a water-bath at 40 °C for 1 h. To each solution, add 4 mL of a 1 g/L solution of *phenanthroline hydrochloride R* and dilute to 50.0 mL with *water R*. Measure the absorbance (*2.2.25*) of each solution at 515 nm using as the compensation liquid a reagent blank containing hydrochloric acid (1.1 g/L HCl) instead of the *iron standard solution (8 ppm Fe) R*. Using the absorbances obtained with each of the reference solutions, draw a calibration curve and calculate the concentration of sodium pyrophosphate in the preparation to be examined.

Tin

Maximum 3.0 mg/mL.

Test solution Use 1 mL of the preparation to be examined or a suitable dilution of it.

Reference solutions Using a solution in hydrochloric acid (6.2 g/L HCl) containing *sodium pyrophosphate R* and *stannous chloride R* in the same proportions as in the test solution, prepare a range of solutions and dilute to the same final volume with hydrochloric acid (6.2 g/L HCl).

To the test solution and to 1 mL of each of the reference solutions add 0.05 mL of *thioglycollic acid R*, 0.1 mL of *dithiol reagent R*, 0.4 mL of a 20 g/L solution of *sodium laurilsulfate R*, 1 mL of *hydrochloric acid R* and 2 mL of a 300 g/L solution of *sulfuric acid R*, and dilute to 15 mL with hydrochloric acid (6.2 g/L HCl). Allow the solutions to stand for 30 min and measure the absorbance (*2.2.25*) of each solution at 530 nm, using as the compensation liquid a reagent blank containing the same quantity of *sodium pyrophosphate R* as the test solution. Using the absorbances obtained with each of the reference solutions, draw a calibration curve and calculate the concentration of tin in the preparation to be examined.

Sterility

Lt complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*. The preparation may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)

Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres.

RADIOCHEMICAL PURITY

A. Impurity A

Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Plate *TLC silica gel plate R*; use silica gel plate as the coating substance on a glass-fibre sheet heated at 110 °C for 10 min.

Mobile phase 136 g/L solution of *sodium acetate R*.

Application 5-10 µL.

Development Immediately, over a path of 10-15 cm in about 10 min.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors Impurity A = 0.0 to 0.1; [^{99m}Tc] technetium tin pyrophosphate and impurity B = 0.9 to 1.0.

B. Impurity B

Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Plate *TLC silica gel plate R*; use silica gel plate as the coating substance on a glass-fibre sheet heated at 110 °C for 10 min.

Mobile phase *methyl ethyl ketone R* through which nitrogen has been bubbled in the chromatographic tank for 10 min immediately before the chromatography.

Application 5-10 µL and dry in a steam of nitrogen.

Development Over a path of 10-15 cm in about 10 min.

Drying In air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors [^{99m}Tc]technetium tin pyrophosphate = 0.0 to 0.1; impurity B = 0.95 to 1.0.

Limit:

- *sum of impurities A and B:* maximum 10 per cent of the total radioactivity due to technetium-99m in the chromatograms obtained in tests A and B.

www.webofpharma.com

RADIOACTIVITY
Determine the radioactivity using a calibrated instrument.

LABELLING
The label states:
— the concentration of sodium pyrophosphate expressed in milligrams per millilitre;
— the concentration of tin expressed in milligrams per millilitre.

IMPURITIES
A. [^{99m}Tc]technetium in colloidal form,
B. [^{99m}Tc]pertechnetate ion.

Ph Eur

Thallous (^{201}Tl) Chloride Injection

(Ph. Eur. monograph 0571)

Ph Eur

DEFINITION
Sterile solution of thallium-201 in the form of thallous chloride. It may be made isotonic by the addition of *Sodium chloride (0193)* and may contain a suitable antimicrobial preservative such as *Benzyl alcohol (0256)*.

Thallium-201 90 per cent to 110 per cent of the declared thallium-201 radioactivity, at the date and time stated on the label.

Specific radioactivity Minimum 3.7 GBq per milligram of thallium.

CHARACTERS
Appearance
Clear, colourless solution.

Half-life and nature of radiation of thallium-201
See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION
A. Gamma-ray and X-ray spectrometry.

Results The most prominent gamma photons of thallium-201 have energies of 0.135 MeV, 0.166 MeV and 0.167 MeV; the X-rays have energies of 0.069 MeV to 0.083 MeV.

B. Examine the electropherogram obtained in the test for radiochemical purity (see Tests). The distribution of radioactivity contributes to the identification of the preparation.

TESTS
pH *(2.2.3)*
4.0 to 7.0.

Thallium
Test solution To 0.5 mL of the preparation to be examined add 0.5 mL of hydrochloric acid (220 g/L HCl) and 0.05 mL of *bromine water R*, and mix. Add 0.1 mL of a 30 g/L solution of *sulfosalicylic acid R*. After decolorisation add 1.0 mL of a 1 g/L solution of *rhodamine B R*. Add 4 mL of *toluene R* and shake for 60 s. Separate the toluene layer.

Reference solution Prepare at the same time and in the same manner as the test solution, using 0.5 mL of *thallium standard solution (10 ppm Tl) R*.

The toluene layer of the test solution is not more intensely coloured than the toluene layer of the reference solution.

Sterility
It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*.
The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY

Thallium-201
Minimum 97.0 per cent of the total radioactivity.

Gamma-ray and X-ray spectrometry.

Determine the relative amounts of thallium-200, thallium-201, thallium-202, lead-201, lead-203 and other radionuclidic impurities present.

Result The total radioactivity due to thallium-202 is not more than 2.0 per cent.

RADIOCHEMICAL PURITY

[^{201}Tl]Thallous ions
Zone electrophoresis *(2.2.31)*.

Use a suitable cellulose acetate strip as the supporting medium and a 18.6 g/L solution of *sodium edetate R* as the electrolyte solution. Soak the strip in the electrolyte solution for 45-60 min. Remove the strip with forceps taking care to handle the outer edges only. Place the strip between 2 absorbent pads and blot to remove excess solution.

Test solution Mix equal volumes of the preparation to be examined and the electrolyte solution.

Apply not less than 5 µL of the test solution to the centre of the strip and mark the point of application. Apply an electric field of 17 V/cm for at least 10 min. Allow the strip to dry in air. Determine the distribution of radioactivity using suitable detector.

Result Minimum 95.0 per cent of the radioactivity migrates towards the cathode.

RADIOACTIVITY
Determine the radioactivity using a calibrated instrument.

IMPURITIES
A. lead-201,
B. lead-203,
C. thallium-200,
D. thallium-202,
E. [^{201}Tl]thallic(III) ion,

Ph Eur

Tritiated (^{3}H) Water Injection

(Ph. Eur. monograph 0112)

Ph Eur

DEFINITION
Water for injections in which some of the water molecules contain tritium atoms in place of protium atoms. It may be made isotonic by the addition of sodium chloride.

Tritium 90 per cent to 110 per cent of the declared tritium radioactivity at the date stated on the label.

CHARACTERS
Appearance
Clear, colourless solution.

Half-life and nature of radiation of tritium
See general chapter *5.7. Table of physical characteristics of radionuclides.*

www.webofpharma.com

IDENTIFICATION
Beta-ray spectrometry as described in test A for radionuclidic purity (see Tests).

Result The maximum energy of the beta radiation is 0.019 MeV.

TESTS
pH (*2.2.3*)
4.5 to 7.0.

Sterility
It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125).*

RADIONUCLIDIC PURITY
A. *Test solution.* Mix 100 µL of a suitable dilution of the preparation to be examined with 10 mL of *liquid scintillation cocktail R1.*

Reference solution A standardised tritiated (^{3}H) water having approximately the same radioactivity as the test solution.

Measure the radioactivity of the test solution in a liquid scintillation counter fitted with a discriminator. The count should be about 5000 impulses per second at the lowest setting of the discriminator. Record the count at different discriminator settings. For each measurement, count at least 10 000 impulses over a period of at least 1 min. Immediately determine in the same conditions the count for the reference solution.

Plot the counts at each discriminator setting, correcting for background activity, on semi-logarithmic paper, the discriminator settings being in arbitrary units as the abscissae. The vertical distance between the 2 curves obtained is constant. They obey the following mathematical relationship:

$$\frac{\frac{A_1}{B_1} - \frac{A_2}{B_2}}{\frac{A_1}{B_1}} \times 100 < 20$$

A_1 = radioactivity recorded for the reference solution at the lowest discriminator setting;
B_1 = radioactivity recorded for the test solution at the lowest discriminator setting;
A_2 = radioactivity recorded for the reference solution at the discriminator setting such that $A_2 \approx A_1 \times 10^{-3}$;
B_2 = radioactivity recorded for the test solution at the latter discriminator setting.

B. Gamma-ray spectrometry. The instrument registers only background activity.

RADIOCHEMICAL PURITY
Place a quantity of the preparation to be examined equivalent to about 74 kBq, diluted to 50 mL with *water R*, in an all-glass distillation apparatus of the type used for the determination of distillation range (*2.2.11*). Determine the radioactive concentration. Distil until about 25 mL of distillate has been collected. Precautions must be taken to avoid contamination of the air. If the test is carried out in a fume cupboard, the equipment must be protected from draughts. Determine the radioactive concentration of the distillate and of the liquid remaining in the distillation flask. Neither of the radioactive concentrations determined after distillation differs by more than 5 per cent from the value determined before distillation.

RADIOACTIVITY
Determine the radioactivity using a liquid scintillation counter.

Ph Eur

Water (^{15}O) Injection

(Ph. Eur. monograph 1582)

Ph Eur

DEFINITION
Sterile solution of [^{15}O]water for diagnostic use.

Oxygen-15 90 per cent to 110 per cent of the declared oxygen-15 radioactivity at the date and time stated on the label.

CHARACTERS
Appearance
Clear, colourless liquid.

Half-life and nature of radiation of oxygen-15
See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION
A. Gamma-ray spectrometry.

Results The only gamma photons of [^{15}O]water have an energy of 0.511 MeV and, depending on the measurement geometry, a sum peak of 1.022 MeV may be observed.

B. Radionuclidic purity (see Tests).

C. Examine the chromatogram obtained in the test for radiochemical purity (see Tests). The retention time of the 2nd peak is due to the radioactivity eluting in the void volume.

TESTS
pH (*2.2.3*)
5.5 to 8.5.

Ammonium (*2.4.1*)
Maximum 10 ppm, determined on 1 mL. The preparation may be released for use before completion of the test.

Nitrates
Maximum 10 ppm. The preparation may be released for use before completion of the test.

Test solution To 1 mL add 49 mL of *nitrate-free water R.* Place 5 mL of this solution in a test-tube immersed in iced water, add 0.4 mL of a 100 g/L solution of *potassium chloride R*, 0.1 mL of *diphenylamine solution R* and, dropwise with shaking, 5 mL of *sulfuric acid R.* Transfer the tube to a water-bath at 50 °C.

Reference solution Prepare at the same time in the same manner as the test solution, using a mixture of 4.5 mL of *nitrate-free water R* and 0.5 mL of *nitrate standard solution (2 ppm NO_3) R.*

After 15 min, any blue colour in the test solution is not more intense than that in the reference solution.

Sterility
It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125).*
The preparation may be released for use before completion of the test.

Bacterial endotoxins (*2.6.14*)
Less than 175/*V* IU/mL, *V* being the maximum recommended dose in millilitres. The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY
The preparation may be released for use before completion of the test.

Oxygen-15
Minimum 99 per cent of total radioactivity.

www.webofpharma.com

Gamma-ray spectrometry.

Results:
— the spectrum obtained with the preparation to be examined does not differ significantly from that obtained with a standardised fluorine-18 solution;
— the half-life is between 1.9 min and 2.2 min.

RADIOCHEMICAL PURITY

The preparation may be released for use before completion of the test.

[^{15}O]Water

Liquid chromatography (*2.2.29*).

Test solution The preparation to be examined.

Column:
— *size*: l = 0.25 m, Ø = 4.0 mm;
— *stationary phase*: *aminopropylsilyl silica gel for chromatography R* (10 µm);
— *temperature*: constant, at 20-30 °C.

Mobile phase 10 g/L solution of *potassium dihydrogen phosphate R* adjusted to pH 3 with *phosphoric acid R*.

Flow rate 1 mL/min.

Detection Suitable detector to determine the distribution of radioactivity and internal recovery detection system, consisting of a loop of the chromatographic tubing between the injector and the column through the radioactivity detector, which has been calibrated for count recovery.

Run time 10 min.

Identification of peaks In the chromatogram obtained with the test solution, the 1st peak corresponds to the injected radioactivity of the test solution, the 2nd peak corresponds to the amount of radioactivity as [^{15}O]water.

Limit:
— *[^{15}O]water*: minimum 99 per cent of the total radioactivity due to oxygen-15.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

Ph Eur

Xenon (^{133}Xe) Injection

(Ph. Eur. monograph 0133)

Ph Eur

DEFINITION

Sterile solution of xenon-133 that may be made isotonic by the addition of sodium chloride.

Xenon-133 80 per cent to 130 per cent of the declared xenon-133 radioactivity at the date and time stated on the label.

The injection is presented in a container that allows the contents to be removed without introducing air bubbles. The container is filled as completely as possible and any gas bubble present does not occupy more than 1 per cent of the volume of the injection as judged by visual comparison with a suitable standard.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of xenon-133

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

Gamma-ray and X-ray spectrometry.

Comparison Standardised xenon-133 solution in a 9 g/L solution of *sodium chloride R*.

Results The most prominent gamma photon of xenon-133 has an energy of 0.081 MeV and there is an X-ray (resulting from internal conversion) of 0.030 MeV to 0.035 MeV.

TESTS

pH (*2.2.3*)

5.0 to 8.0.

Sterility

It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*.

The preparation may be released for use before completion of the test.

RADIONUCLIDIC PURITY

A. Gamma-ray and X-ray spectrometry.

Comparison Standardised xenon-133 solution in a 9 g/L solution of *sodium chloride R*.

Result The spectrum obtained with the preparation to be examined does not differ significantly from that obtained with a standardised xenon-133 solution in a 9 g/L solution of *sodium chloride R*, apart from any differences attributable to the presence of xenon-131m and xenon-133m.

B. Transfer 2 mL of the preparation to be examined to an open flask and pass a current of air through the solution for 30 min, taking suitable precautions concerning the dispersion of radioactivity. Measure the residual beta and gamma activity of the solution. The activity does not differ significantly from the background activity detected by the instrument.

RADIOACTIVITY

Weigh the container with its contents. Determine its total radioactivity using suitable counting equipment by comparison with a standardised xenon-133 solution or by measurement in an instrument calibrated with the aid of such a solution, operating in strictly identical conditions. If an ionisation chamber is used its inner wall should be such that the radiation is not seriously attenuated. Remove at least half the contents and re-weigh the container. Measure the total residual radioactivity of the container and the remaining contents as described above. From the measurements, calculate the radioactive concentration of xenon-133 in the preparation to be examined.

CAUTION

Significant amounts of xenon-133 may be present in the closures and on the walls of the container. This must be taken into account in applying the rules concerning the transport and storage of radioactive substances and in disposing of used containers

IMPURITIES

A. xenon-131m.

Ph Eur

www.webofpharma.com

Yttrium (^{90}Y) Chloride Solution for Radiolabelling

(Ph. Eur. monograph 2803)

$^{90}YCl_3$ 196.3 *39271-65-3*

Ph Eur

DEFINITION

Sterile solution containing yttrium-90 derived from fission-produced strontium-90, in the form of yttrium chloride in dilute hydrochloric acid.

Content

— *yttrium-90*: 90 per cent to 110 per cent of the declared yttrium-90 radioactivity at the date and time stated on the label.

PRODUCTION

Alpha-emitting impurities

Maximum 1×10^{-5} per cent of the total radioactivity, determined on the parent radionuclide strontium-90 by a suitable, validated method.

CHARACTERS

Appearance

Clear, colourless solution.

Half-life and nature of radiation of yttrium-90

See general chapter *5.7. Table of physical characteristics of radionuclides.*

IDENTIFICATION

A. Beta-particle spectrometry.

Result The beta-particle spectrum obtained with the preparation to be examined is qualitatively similar to the beta-particle spectrum obtained with a certified yttrium-90 reference material.

B. pH (see Tests).

C. To 100 µL of *silver nitrate solution R2* add 50 µL of the preparation to be examined. A white precipitate is formed.

D. Examine the chromatograms obtained in the test for radiochemical purity.

Result The retardation factor of the principal peak in the chromatogram obtained with the test solution is 0.4 to 0.7.

TESTS

pH *(2.2.4)*

1 to 2.

Cadmium *(2.4.20)*

Maximum 0.6 µg/GBq.

Copper *(2.4.20)*

Maximum 0.6 µg/GBq.

Iron *(2.4.20)*

Maximum 6.0 µg/GBq.

Lead *(2.4.20)*

Maximum 3.0 µg/GBq.

Zinc *(2.4.20)*

Maximum 3.0 µg/GBq.

Sterility

It complies with the test for sterility prescribed in the monograph *Radiopharmaceutical preparations (0125)*.

The preparation may be released for use before completion of the test.

Bacterial endotoxins *(2.6.14)*

Less than 25 IU/mL, if intended for use in the manufacture of parenteral preparations without a further appropriate procedure for the removal of bacterial endotoxins.

RADIONUCLIDIC PURITY

The preparation may be released for use before completion of test B for yttrium-90.

Strontium-90

Beta-particle spectrometry *(2.2.66)*.

Limit Maximum 0.002 per cent of the total yttrium-90 radioactivity.

Determine the relative amount of strontium-90 after its separation from the examined sample of the preparation to be examined.

Soak 100 mg of *extraction resin R* (50-100 µm) in 1 mL of a 94.7 g/L solution of *nitric acid R* for at least 24 h. Stir the resin suspension for 10 min using a magnetic stirrer at about 800 r/min. Into a polypropylene column with a suitable bed support at the bottom, introduce 1 mL of the resin suspension. Cover the resin in the column with another bed support. Keep the resin bed covered with a 94.7 g/L solution of *nitric acid R* and free from air bubbles.

Test solution Add a volume of the preparation to be examined corresponding to 100-200 MBq to 4 mL of a 100 mg/mL solution of *strontium chloride hexahydrate R* in a 474 g/L solution of *nitric acid R*. Measure the radioactivity of this solution using a calibrated instrument. Add 50 µL of *strontium-85 spiking solution R* and mix.

Reference solution Mix 50 µL of *strontium-85 spiking solution R* and 2.5 mL of a 9.5 g/L solution of *nitric acid R* in a vial for liquid scintillation counting and add 10 mL of *liquid scintillation cocktail R*.

Condition the extraction resin column with 2 mL of a 474 g/L solution of *nitric acid R*. Apply the test solution to the top of the column. Collect the eluate in a tared vial. Rinse the column with 4 mL of a 474 g/L solution of *nitric acid R* and collect the eluate in the tared vial. Perform the elutions of the column at a flow rate not exceeding 1 mL/min (0.6 mL/min is recommended). Combine the eluates and weigh the resulting mixture.

Transfer 1 mL of the eluate to a vial for liquid scintillation counting and determine the mass of the sample, then add 1.5 mL of *water R* and 10 mL of *liquid scintillation cocktail R* and mix (eluate mixture).

Within 20 min following collection of the eluate determine the total radioactivity due to strontium-90, yttrium-90 and strontium-85 in the eluate mixture and in the reference solution by liquid scintillation spectrometry.

The recommended counting time is 900 s.

Calculate the recovery of strontium-85 in the eluate mixture.

Calculate the total radioactivity due to strontium-90 and yttrium-90 in the eluate, taking into account the recovery of strontium and the fraction of eluate in the eluate mixture.

System suitability:

— the radioactivity due to yttrium-90 in the eluate does not exceed 50 per cent of the radioactivity due to strontium-90.

Yttrium-90

Minimum 99.9 per cent of the total radioactivity.

A. Gamma-ray-emitting impurities. Gamma-ray spectrometry. Preliminary test.

Place a volume of the preparation to be examined corresponding to about 200 MBq in a glass vial and measure the radioactivity in an ionisation chamber.

Place the vial in a lead container with 10 mm-thick walls. Place the lead container in a gamma-spectrometer chamber

www.webofpharma.com

and perform the measurement with the acquisition time set to 3600 s.

If any impurities are detected, calculate their radioactivities corrected to correspond to the time that the radioactivity of the sample of the preparation to be examined was measured. Calculate the relative impurity content in the sample of the preparation to be examined.

B. Gamma-ray-emitting impurities. Gamma-ray spectrometry.

Determine the relative amounts of gamma-ray-emitting impurities present. For the detection and quantification of gamma-ray-emitting impurities, retain the preparation to be examined for a sufficient time to allow yttrium-90 to decay to a level that permits the detection of radionuclidic impurities.

Result The total radioactivity due to radionuclidic impurities is not greater than 0.1 per cent.

RADIOCHEMICAL PURITY

Yttrium in the form of Y^{3+} ion

Thin-layer chromatography (*2.2.27*).

Test solution The preparation to be examined.

Reference solution To 1.0 mL of the test solution add 0.4 mL of a 10 g/L solution of *pentetic acid R* in a 4 g/L solution of *sodium hydroxide R*.

Plate *TLC silica gel plate R*; use a glass-fibre plate.

Mobile phase 9.0 g/L solution of *sodium chloride R* adjusted to pH 2.3 ± 0.05 with *dilute hydrochloric acid R*.

Application 5 µL.

Development Immediately, over 2/3 of the plate.

Drying In a current of cold air.

Detection Suitable detector to determine the distribution of radioactivity.

Retardation factors Impurity B = less than 0.2; yttrium-90 in the form of Y^{3+} ion = 0.4 to 0.7; yttrium-90 in the form of yttrium pentetate = greater than 0.9.

System suitability The retardation factor of the principal peak in the radiochromatogram obtained with the test solution is clearly different from that of the principal peak in the chromatogram obtained with the reference solution.

Limit:

— *yttrium in the form of Y^{3+} ion*: minimum 99 per cent of the total radioactivity due to yttrium-90.

RADIOACTIVITY

Determine the radioactivity using a calibrated instrument.

LABELLING

The label states:

— that the solution is not for direct administration to humans;
— the concentration of hydrochloric acid;
— the content of cadmium, copper, iron, lead, zinc and strontium-90;
— that it is the user's obligation to verify that the content of metal impurities and strontium-90 is sufficiently low for the intended application;
— that the solution is intended for use in the preparation of yttrium-90-labelled radiopharmaceuticals.

IMPURITIES

A. strontium-90,

B. yttrium-90 in colloidal form.

www.webofpharma.com

www.webofpharma.com

Surgical Materials

www.webofpharma.com

www.webofpharma.com

Absorbent Cotton

(Ph. Eur. monograph 0036)

Ph Eur

DEFINITION

Absorbent cotton consists of new fibres or good quality combers obtained from the seed-coat of various species of the genus *Gossypium* L., cleaned, purified, bleached and carefully carded. It may not contain any compensatory colouring matter.

CHARACTERS

It is white or almost white and is composed of fibres of average length not less than 10 mm, determined by a suitable method, and contains not more than traces of leaf residue, pericarp, seed-coat or other impurities. It offers appreciable resistance when pulled. It does not shed any appreciable quantity of dust when gently shaken.

IDENTIFICATION

A. Examined under a microscope, each fibre is seen to consist of a single cell, up to about 4 cm long and up to 40 µm wide, in the form of a flattened tube with thick and rounded walls and often twisted.

B. When treated with *iodinated zinc chloride solution R*, the fibres become violet.

C. To 0.1 g add 10 mL of *zinc chloride-formic acid solution R*. Heat to 40 °C and allow to stand for 2 h 30 min, shaking occasionally. It does not dissolve.

TESTS

Solution S

Place 15.0 g in a suitable vessel, add 150 mL of *water R*, close the vessel and allow to macerate for 2 h. Decant the solution, squeeze the residual liquid carefully from the sample with a glass rod and mix. Reserve 10 mL of the solution for the test for surface-active substances and filter the remainder.

Acidity or alkalinity

To 25 mL of solution S add 0.1 mL of *phenolphthalein solution R* and to another 25 mL add 0.05 mL of *methyl orange solution R*. Neither solution is pink.

Foreign fibres

Examined under a microscope, it is seen to consist exclusively of typical cotton fibres, except that occasionally a few isolated foreign fibres may be present.

Fluorescence

Examine a layer about 5 mm in thickness under ultraviolet light at 365 nm. It displays only a slight brownish-violet fluorescence and a few yellow particles. It shows no intense blue fluorescence, apart from that which may be shown by a few isolated fibres.

Neps

Spread about 1 g evenly between 2 colourless transparent plates each 10 cm square. Examine for neps by transmitted light and compare with *Cotton wool standard for neps CRS*. The product to be examined is not more neppy than the standard.

Absorbency

Apparatus A dry cylindrical copper wire basket 8.0 cm high and 5.0 cm in diameter. The wire of which the basket is constructed is about 0.4 mm in diameter, the mesh is 1.5 cm to 2.0 cm wide and the mass of the basket is 2.7 ± 0.3 g.

Sinking time Not more than 10 s. Weigh the basket to the nearest centigram (m_1). Take a total of 5.00 g in approximately equal quantities from 5 different places in the product to be examined, place loosely in the basket and weigh the filled basket to the nearest centigram (m_2). Fill a beaker 11 cm to 12 cm in diameter to a depth of 10 cm with water at about 20 °C. Hold the basket horizontally and drop it from a height of about 10 mm into the water. Measure with a stopwatch the time taken for the basket to sink below the surface of the water. Calculate the result as the average of 3 tests.

Water-holding capacity Not less than 23.0 g of water per gram. After the sinking time has been measured, remove the basket from the water, allow it to drain for exactly 30 s suspended in a horizontal position over the beaker, transfer it to a tared beaker (m_3) and weigh to the nearest centigram (m_4). Calculate the water-holding capacity per gram of absorbent cotton using the following expression:

$$\frac{m_4 - (m_2 + m_3)}{m_2 - m_1}$$

Calculate the result as the average of 3 tests.

Ether-soluble substances

Not more than 0.50 per cent. In an extraction apparatus, extract 5.00 g with *ether R* for 4 h at a rate of at least 4 extractions per hour. Evaporate the ether extract and dry the residue to constant mass at 100 °C to 105 °C.

Extractable colouring matter

In a narrow percolator, slowly extract 10.0 g with *alcohol R* until 50 mL of extract is obtained. The liquid obtained is not more intensely coloured (*2.2.2, Method II*) than reference solution Y_5, GY_6 or a reference solution prepared as follows: to 3.0 mL of blue primary solution add 7.0 mL of hydrochloric acid (10 g/L HCl). Dilute 0.5 mL of this solution to 10.0 mL with hydrochloric acid (10 g/L HCl).

Surface-active substances

Introduce the 10 mL portion of solution S reserved before filtration into a 25 mL graduated ground-glass-stoppered cylinder with an external diameter of 20 mm and a wall thickness of not greater than 1.5 mm, previously rinsed 3 times with *sulfuric acid R* and then with *water R*. Shake vigorously 30 times in 10 s, allow to stand for 1 min and repeat the shaking. After 5 min, any foam present must not cover the entire surface of the liquid.

Water-soluble substances

Not more than 0.50 per cent. Boil 5.000 g in 500 mL of *water R* for 30 min, stirring frequently. Replace the water lost by evaporation. Decant the liquid, squeeze the residual liquid carefully from the sample with a glass rod and mix. Filter the liquid whilst hot. Evaporate 400 mL of the filtrate (corresponding to 4/5 of the mass of the sample taken) and dry the residue to constant mass at 100 °C to 105 °C.

Loss on drying (*2.2.32*)

Not more than 8.0 per cent, determined on 5.000 g by drying in an oven at 105 °C.

Sulfated ash (*2.4.14*)

Not more than 0.40 per cent. Introduce 5.00 g into a previously heated and cooled, tared crucible. Heat cautiously over a naked flame and then carefully to dull redness at 600 °C. Allow to cool, add a few drops of *dilute sulfuric acid R*, then heat and incinerate until all the black particles have disappeared. Allow to cool. Add a few drops of *ammonium carbonate solution R*. Evaporate and incinerate

www.webofpharma.com

carefully, allow to cool and weigh again. Repeat the incineration for periods of 5 min to constant mass.

STORAGE

Store in a dust-proof package in a dry place.

Ph Eur

Absorbent Viscose Wadding

(Ph. Eur. monograph 0034)

Ph Eur

DEFINITION

Absorbent viscose wadding consists of bleached, carefully carded, new fibres of regenerated cellulose obtained by the viscose process, with or without the addition of titanium dioxide, of linear density 1.0 dtex to 8.9 dtex (dtex = mass of 10 000 m of fibre, expressed in grams) and cut to a suitable staple length. It does not contain any compensatory colouring matter.

CHARACTERS

It is white or very slightly yellow, has a lustrous or matt appearance, and is soft to the touch.

IDENTIFICATION

A. Viscose rayon fibres may be solid or hollow; hollow fibres may have a continuous lumen or be compartmented. The fibres have an average length of 25 mm to 80 mm and when examined under a microscope in the dry state, or when mounted in *alcohol R* and *water R*, the following characters are observed. They are usually of a more or less uniform width, with many longitudinal parallel lines distributed unequally over the width. The ends are cut more or less straight. Matt fibres contain numerous granular particles of approximately 1 µm average diameter.

Solid fibres In longitudinal view, the surface of the fibres may be uneven or crenate. Fibres having an approximately circular or elliptical cross section have a diameter of about 10 µm to 20 µm and those that are flattened and twisted ribbons vary in width from 15 µm to 20 µm as the twisting of the filament reveals first the major axis and then the minor axis. They are about 4 µm in thickness. Other solid cross sections are Y-shaped and have protruding limbs with the major axis 5 µm to 25 µm in length and the minor axis 2 µm to 8 µm wide.

Hollow fibres Fibres with a continuous, hollow lumen have a diameter of up to about 30 µm; they are thin-walled, with a wall thickness of about 5 µm. When mounted in *alcohol R* and *water R*, the lumen is clearly indicated in many fibres by the presence of many entrapped air bubbles.

Compartmented fibres These fibres may have a diameter of up to 80 µm; they are hollow, having a central lumen which is divided up into several compartments. Individual compartments vary in size but typically may be up to about 60 µm in length and there may be more than one compartment across the width of each fibre. Some compartments show entrapped air bubbles when the fibres are mounted in *alcohol R* and *water R*.

B. When treated with *iodinated zinc chloride solution R*, the fibres become violet.

C. To 0.1 g add 10 mL of *zinc chloride-formic acid solution R*. Heat to 40 °C and allow to stand for 2 h 30 min, shaking occasionally. It dissolves completely except for the matt variety where titanium dioxide particles remain.

D. Dissolve the residue obtained in the test for sulfated ash by warming gently with 5 mL of *sulfuric acid R*. Allow to cool and add 0.2 mL of *dilute hydrogen peroxide solution R*. The solution obtained from the lustrous variety undergoes no change in colour; that from the matt variety shows an orange-yellow colour, the intensity of which depends on the quantity of titanium dioxide present.

TESTS

Solution S

Place 15.0 g in a suitable vessel, add 150 mL of *water R*, close the vessel and allow to macerate for 2 h. Decant the solution, squeeze the residual liquid carefully from the sample with a glass rod and mix. Reserve 10 mL of the solution for the test for surface-active substances and filter the remainder.

Acidity or alkalinity

To 25 mL of solution S add 0.1 mL of *phenolphthalein solution R* and to another 25 mL add 0.05 mL of *methyl orange solution R*. Neither solution is pink.

Foreign fibres

Examined under a microscope, it is seen to consist exclusively of viscose fibres, except that occasionally a few isolated foreign fibres may be present.

Fluorescence

Examine a layer about 5 mm in thickness under ultraviolet light at 365 nm. It displays only a slight brownish-violet fluorescence. It shows no intense blue fluorescence, apart from that which may be shown by a few isolated fibres.

Absorbency

Apparatus A dry cylindrical copper-wire basket 8.0 cm high and 5.0 cm in diameter. The wire of which the basket is constructed is about 0.4 mm in diameter, the mesh is 1.5 cm to 2.0 cm wide and the mass of the basket is 2.7 ± 0.3 g.

Sinking time Not more than 10 s. Weigh the basket to the nearest centigram (m_1). Take a total of 5.00 g in approximately equal quantities from 5 different places in the product to be examined, place loosely in the basket and weigh the filled basket to the nearest centigram (m_2). Fill a beaker 11 cm to 12 cm in diameter to a depth of 10 cm with water at about 20 °C. Hold the basket horizontally and drop it from a height of about 10 mm into the water. Measure with a stopwatch the time taken for the basket to sink below the surface of the water. Calculate the result as the average of 3 tests.

Water-holding capacity Not less than 18.0 g of water per gram. After the sinking time has been measured, remove the basket from the water, allow it to drain for exactly 30 s suspended in a horizontal position over the beaker, transfer it to a tared beaker (m_3) and weigh to the nearest centigram (m_4). Calculate the water-holding capacity per gram of absorbent viscose wadding using the following expression:

$$\frac{m_4 - (m_2 + m_3)}{m_2 - m_1}$$

Calculate the result as the average of 3 tests.

Ether-soluble substances

Not more than 0.30 per cent. In an extraction apparatus, extract 5.00 g with *ether R* for 4 h at a rate of at least 4 extractions per hour. Evaporate the ether extract and dry the residue to constant mass at 100 °C to 105 °C.

Extractable colouring matter

In a narrow percolator, slowly extract 10.0 g with *alcohol R* until 50 mL of extract is obtained. The liquid obtained is not

www.webofpharma.com

more intensely coloured (*2.2.2, Method II*) than reference solution Y_5, GY_6 or a reference solution prepared as follows: to 3.0 mL of blue primary solution add 7.0 mL of hydrochloric acid (10 g/L HCl) and dilute 0.5 mL of this solution to 10.0 mL with hydrochloric acid (10 g/L HCl).

Surface-active substances
Introduce the 10 mL portion of solution S reserved before filtration into a 25 mL graduated ground-glass-stoppered cylinder with an external diameter of 20 mm and a wall thickness of not greater than 1.5 mm, previously rinsed 3 times with *sulfuric acid R* and then with *water R*. Shake vigorously 30 times in 10 s, allow to stand for 1 min and repeat the shaking. After 5 min, any foam present does not cover the entire surface of the liquid.

Water-soluble substances
Not more than 0.70 per cent. Boil 5.00 g in 500 mL of *water R* for 30 min, stirring frequently. Replace the water lost by evaporation. Decant the liquid, squeeze the residual liquid carefully from the sample with a glass rod and mix. Filter the liquid whilst hot. Evaporate 400 mL of the filtrate (corresponding to 4/5 of the mass of the sample taken) and dry the residue to constant mass at 100 °C to 105 °C.

Hydrogen sulfide
To 10 mL of solution S add 1.9 mL of *water R*, 0.15 mL of *dilute acetic acid R* and 1 mL of *lead acetate solution R*. After 2 min, the solution is not more intensely coloured than a reference solution prepared at the same time using 0.15 mL of *dilute acetic acid R*, 1.2 mL of *thioacetamide reagent R*, 1.7 mL of *lead standard solution (10 ppm Pb) R* and 10 mL of solution S.

Loss on drying (*2.2.32*)
Not more than 13.0 per cent, determined on 5.000 g by drying in an oven at 105 °C.

Sulfated ash (*2.4.14*)
Not more than 0.45 per cent for the lustrous variety and not more than 1.7 per cent for the matt variety. Introduce 5.00 g into a previously heated and cooled, tared crucible. Heat cautiously over a naked flame and then carefully to dull redness at 600 °C. Allow to cool, add a few drops of *dilute sulfuric acid R*, then heat and incinerate until all the black particles have disappeared. Allow to cool. Add a few drops of *ammonium carbonate solution R*. Evaporate and incinerate carefully, allow to cool and weigh again. Repeat the incineration for periods of 5 min to constant mass.

STORAGE
Store in a dust-proof package in a dry place.

Ph Eur

Sutures for Human Use: Introduction

(Ph. Eur. monograph 90004)

Ph Eur

Sutures for human use are medical devices as defined in Regulation (EU) 2017/745 and any subsequent amendments.

Monographs can be applied to show compliance with certain requirements therein.

Ph Eur

Sterile Catgut

(Ph. Eur. monograph 0317)

Ph Eur

DEFINITION
Sterile catgut consists of sutures prepared from collagen taken from the intestinal membranes of mammals. After cleaning, the membranes are split longitudinally into strips of varying width, which, when assembled in small numbers, according to the diameter required, are twisted under tension, dried, polished, selected and sterilised. The sutures may be treated with chemical substances such as chromium salts to prolong absorption and glycerol to make them supple, provided such substances do not reduce tissue acceptability.

Appropriate harmonised standards may be considered when assessing compliance with respect to origin and processing of raw materials and with respect to biocompatibility.

Sterile catgut is a surgical wound-closure device. Being an absorbable suture it serves to approximate tissue during the healing period and is subsequently metabolised by proteolytic activity.

PRODUCTION
Production complies with relevant regulations on the use of animal tissues in medical devices notably concerning the risk of transmission of animal spongiform encephalopathy agents.

Appropriate harmonised standards may apply with respect to appropriate validated methods of sterilisation, environmental control during manufacturing, labelling and packaging.

It is essential for the effectiveness and the performance characteristics during use and during the functional lifetime of catgut that the following physical properties are specified: consistent diameter, sufficient initial strength and firm needle attachment.

The requirements outlined below have been established, taking into account stresses which occur during normal conditions of use. These requirements can be used to demonstrate that individual production batches of sterile catgut are suitable for wound closure according to usual surgical techniques.

TESTS
If stored in a preserving liquid, remove the sutures from the sachet and measure promptly and in succession the length, diameter and breaking load. If stored in the dry state, immerse the sutures in alcohol R or a 90 per cent V/V solution of 2-propanol R for 24 h and proceed with the measurements as indicated below.

Length
Measure the length without applying to the suture more tension than is necessary to keep it straight. The length of each suture is not less than 90 per cent of the length stated on the label and does not exceed 350 cm.

Diameter
Carry out the test on 5 sutures. Use a suitable instrument capable of measuring with an accuracy of at least 0.002 mm and having a circular pressor foot 10 mm to 15 mm in diameter. The pressor foot and the moving parts attached to it are weighted so as to apply a total load of 100 ± 10 g to the suture being tested. When making the measurement, lower the pressor foot slowly to avoid crushing the suture. Measure the diameter at intervals of 30 cm over the whole length of the suture. For a suture less than 90 cm in length, measure at 3 points approximately evenly spaced along the suture. The suture is not subjected to more tension than is

www.webofpharma.com

necessary to keep it straight during measurement.
The average of the measurements carried out on the sutures being tested and not less than two-thirds of the measurements taken on each suture are within the limits given in the columns under A in Table 0317.-1 for the gauge number concerned. None of the measurements is outside the limits given in the columns under B in Table 0317.-1 for the gauge number concerned.

Table 0317.-1. – *Diameters and Breaking Loads*

Gauge number	Diameter (millimetres)				Breaking load (newtons)	
	A		B		C	D
	min.	max.	min.	max.		
0.1	0.010	0.019	0.005	0.025	-	-
0.2	0.020	0.029	0.015	0.035	-	-
0.3	0.030	0.039	0.025	0.045	0.20	0.05
0.4	0.040	0.049	0.035	0.060	0.30	0.10
0.5	0.050	0.069	0.045	0.085	0.40	0.20
0.7	0.070	0.099	0.060	0.125	0.70	0.30
1	0.100	0.149	0.085	0.175	1.8	0.40
1.5	0.150	0.199	0.125	0.225	3.8	0.70
2	0.200	0.249	0.175	0.275	7.5	1.8
2.5	0.250	0.299	0.225	0.325	10	3.8
3	0.300	0.349	0.275	0.375	12.5	7.5
3.5	0.350	0.399	0.325	0.450	20	10
4	0.400	0.499	0.375	0.550	27.5	12.5
5	0.500	0.599	0.450	0.650	38.0	20.0
6	0.600	0.699	0.550	0.750	45.0	27.5
7	0.700	0.799	0.650	0.850	60.0	38.0
8	0.800	0.899	0.750	0.950	70.0	45.0

Minimum breaking load

The minimum breaking load is determined over a simple knot formed by placing one end of a suture held in the right hand over the other end held in the left hand, passing one end over the suture and through the loop so formed (see Figure 0317.-1) and pulling the knot tight. Carry out the test on 5 sutures. Submit sutures of length greater than 75 cm to 2 measurements and shorter sutures to one measurement. Determine the breaking load using a suitable tensilometer. The apparatus has 2 clamps for holding the suture, one of which is mobile and is driven at a constant rate of 30 cm/min. The clamps are designed so that the suture being tested can be attached without any possibility of slipping. At the beginning of the test the length of suture between the clamps is 12.5 cm to 20 cm and the knot is midway between the clamps. Set the mobile clamp in motion and note the force required to break the suture. If the suture breaks in a clamp or within 1 cm of it, the result is discarded and the test repeated on another suture. The average of all the results, excluding those legitimately discarded, is equal to or greater than the value given in column C in Table 0317.-1 and no individual result is less than that given in column D for the gauge number concerned.

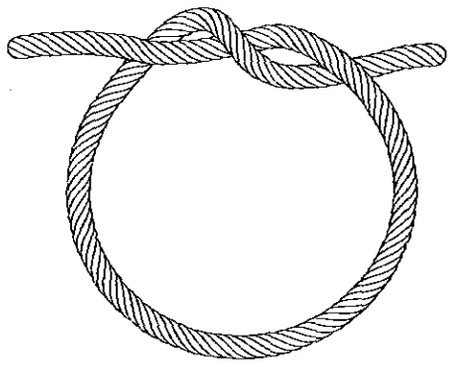


Figure 0317.-1. – *Simple knot*

Soluble chromium compounds

Place 0.25 g in a conical flask containing 1 mL of *water R* per 10 mg of catgut. Stopper the flask, allow to stand at 37 ± 0.5 °C for 24 h, cool and decant the liquid. Transfer 5 mL to a small test tube and add 2 mL of a 10 g/L solution of *diphenylcarbazide R* in *alcohol R* and 2 mL of *dilute sulfuric acid R*. The solution is not more intensely coloured than a standard prepared at the same time using 5 mL of a solution containing 2.83 µg of *potassium dichromate R* per millilitre, 2 mL of *dilute sulfuric acid R* and 2 mL of a 10 g/L solution of *diphenylcarbazide R* in *alcohol R* (1 ppm of Cr).

Needle attachment

If the catgut is supplied with an eyeless needle attached that is not stated to be detachable, it complies with the test for needle attachment. Carry out the test on 5 sutures. Use a suitable tensilometer, such as that described for the determination of the minimum breaking load. Fix the needle and suture (without knot) in the clamps of the apparatus in such a way that the swaged part of the needle is completely free of the clamp and in line with the direction of pull on the suture. Set the mobile clamp in motion and note the force required to break the suture or to detach it from the needle. The average of the 5 determinations and all individual values are not less than the respective values given in Table 0317.-2 for the gauge number concerned. If not more than one individual value fails to meet the individual requirement, repeat the test on an additional 10 sutures. The catgut complies with the test if none of these 10 values is less than the individual value in Table 0317.-2 for the gauge number concerned.

Table 0317.-2. – *Minimum Strengths of Needle Attachment*

Gauge number	Mean value (newtons)	Individual values (newtons)
0.5	0.50	0.25
0.7	0.80	0.40
1	1.7	0.80
1.5	2.3	1.1
2	4.5	2.3
2.5	5.6	2.8
3	6.8	3.4
3.5	11.0	4.5
4	15.0	4.5
5	18.0	6.0

STORAGE (PACKAGING)

Sterile catgut sutures are presented in individual sachets that maintain sterility and allow the withdrawal and use of the sutures in aseptic conditions. Sterile catgut may be stored dry

www.webofpharma.com

or in a preserving liquid to which an antimicrobial agent but not an antibiotic may be added.

Sutures in their individual sachets (primary packaging) are kept in a protective cover (box) which maintains the physical and mechanical properties until the time of use.

The application of appropriate harmonised standards for packaging of medical devices shall be considered.

LABELLING

Reference may be made to the appropriate harmonised standards for labelling of medical devices.

The details strictly necessary for the user to identify the product properly are indicated on or in each sachet (primary packaging) and on the protective cover (box) and include at least:

— gauge number,
— length in centimetres or metres,
— if appropriate, that the needle is detachable,
— name of the product,
— intended use (surgical suture, absorbable).

Ph Eur

Sterile Synthetic Absorbable Braided Sutures

(Ph. Eur. monograph 0667)

Ph Eur

DEFINITION

Sterile synthetic absorbable braided sutures consist of sutures prepared from a synthetic polymer, polymers or copolymers which, when introduced into a living organism, are absorbed by that organism and cause no undue tissue irritation. They consist of completely polymerised material. They occur as multifilament sutures consisting of elementary fibres which are assembled by braiding. The sutures may be treated to facilitate handling and they may be coloured.

Appropriate harmonised standards may be considered when assessing compliance with respect to origin and processing of raw materials and with respect to biocompatibility.

Sterile synthetic absorbable braided sutures are wound-closure devices. Being absorbable they serve to approximate tissue during the healing period and subsequently lose tensile strength by hydrolysis.

PRODUCTION

Appropriate harmonised standards may apply with respect to appropriate validated methods of sterilisation, environmental control during manufacturing, labelling and packaging.

It is essential for the effectiveness and the performance characteristics during use and during the functional lifetime of these sutures that the following physical properties are specified: consistent diameter, sufficient initial strength and firm needle attachment.

The requirements below have been established, taking into account stresses which occur during normal conditions of use. These requirements can be used to demonstrate that individual production batches of these sutures are suitable for wound closure according to usual surgical techniques.

TESTS

Carry out the following tests on the sutures in the state in which they are removed from the sachet.

Length

Measure the length of the suture without applying more tension than is necessary to keep it straight. The length of each suture is not less than 95 per cent of the length stated on the label and does not exceed 400 cm.

Diameter

Unless otherwise prescribed, measure the diameter by the following method, using five sutures in the condition in which they are presented. Use a suitable instrument capable of measuring with an accuracy of at least 0.002 mm and having a circular pressor foot 10 mm to 15 mm in diameter. The pressor foot and the moving parts attached to it are weighted so as to apply a total load of 100 ± 10 g to the suture being tested. When making the measurements, lower the pressor foot slowly to avoid crushing the suture. Measure the diameter at intervals of 30 cm over the whole length of the suture. For a suture less than 90 cm in length, measure at three points approximately evenly spaced along the suture. During the measurement, submit the sutures to a tension not greater than one-fifth of the minimum breaking load shown in column C of Table 0667.-1 appropriate to the gauge number and type of material or 10 N whichever is less. For sutures of gauge number above 1.5 make two measurements at each point, the second measurement being made after rotating the suture through 90°. The diameter of that point is the average of the two measurements.

The average of the measurements carried out on the sutures being tested and not less than two-thirds of the measurements taken on each suture are within the limits given in the columns under A in Table 0667.-1 for the gauge number concerned. None of the measurements is outside the limits given in the columns under B in Table 0667.-1 for the gauge number concerned.

Minimum breaking load

The minimum breaking load is determined over a simple knot formed by placing one end of a suture held in the right hand over the other end held in the left hand, passing one end over the suture and through the loop so formed (see Figure 0667.-1) and pulling the knot tight.

Carry out the test on five sutures. Submit sutures of length greater than 75 cm to two measurements and shorter sutures to one measurement. Determine the breaking load using a suitable tensilometer. The apparatus has two clamps for holding the suture, one of which is mobile and is driven at a constant rate of 25 cm to 30 cm per minute. The clamps are designed so that the suture being tested can be attached without any possibility of slipping. At the beginning of the test the length of suture between the clamps is 12.5 cm to 20 cm and the knot is midway between the clamps. Set the mobile clamp in motion and note the force required to break the suture. If the suture breaks in a clamp or within 1 cm of it, the result is discarded and the test repeated on another suture. The average of all the results excluding those legitimately discarded is equal to or greater than the value given in column C in Table 0667.-1 and no individual result is less than that given in column D for the gauge number concerned.

www.webofpharma.com

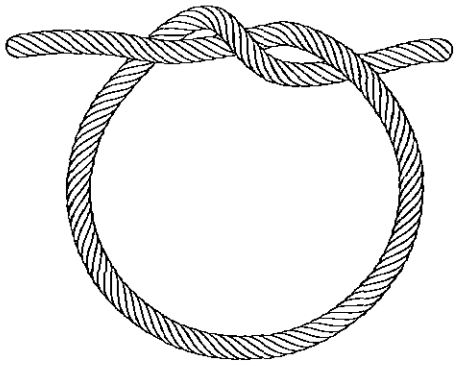


Figure 0667.-1. – *Simple knot*

Table 0667.-1. – *Diameters and breaking loads*

Gauge number	Diameter (millimetres)				Breaking load (newtons)	
	A		B		C	D
	min.	max.	min.	max.		
0.01	0.001	0.004	0.0008	0.005	-	-
0.05	0.005	0.009	0.003	0.012	-	-
0.1	0.010	0.019	0.005	0.025	-	-
0.2	0.020	0.029	0.015	0.035	-	-
0.3	0.030	0.039	0.025	0.045	0.45	0.23
0.4	0.040	0.049	0.035	0.060	0.70	0.35
0.5	0.050	0.069	0.045	0.085	1.4	0.7
0.7	0.070	0.099	0.060	0.125	2.5	1.3
1	0.100	0.149	0.085	0.175	6.8	3.4
1.5	0.150	0.199	0.125	0.225	9.5	4.8
2	0.200	0.249	0.175	0.275	17.7	8.9
2.5	0.250	0.299	0.225	0.325	21.0	10.5
3	0.300	0.349	0.275	0.375	26.8	13.4
3.5	0.350	0.399	0.325	0.450	39.0	18.5
4	0.400	0.499	0.375	0.550	50.8	25.4
5	0.500	0.599	0.450	0.650	63.5	31.8
6	0.600	0.699	0.550	0.750	-	-
7	0.700	0.799	0.650	0.850	-	-

Needle attachment

If the suture is supplied with an eyeless needle attached that is not stated to be detachable the attachment, it complies with the test for needle attachment. Carry out the test on five sutures. Use a suitable tensilometer, such as that described for the determination of the minimum breaking load. Fix the needle and suture (without knot) in the clamps of the apparatus in such a way that the swaged part of the needle is completely free of the clamp and in line with the direction of pull on the suture. Set the mobile clamp in motion and note the force required to break the suture or to detach it from the needle. The average of the five deter-minations and all individual values are not less than the respective values given in Table 0667.-2 for the gauge number concerned. If not more than one individual value fails to meet the individual requirement, repeat the test on an additional ten sutures.

The attachment complies with the test if none of the ten values is less than the individual value in Table 0667.-2 for the gauge number concerned.

Table 0667.-2. – *Minimum strengths of needle attachment*

Gauge number	Mean value (newtons)	Individual value (newtons)
0.4	0.50	0.25
0.5	0.80	0.40
0.7	1.7	0.80
1	2.3	1.1
1.5	4.5	2.3
2	6.8	3.4
2.5	9.0	4.5
3	11.0	4.5
3.5	15.0	4.5
4	18.0	6.0
5	18.0	7.0

STORAGE (PACKAGING)

Sterile synthetic absorbable braided sutures are presented in a suitable sachet that maintains sterility and allows the withdrawal and use of the sutures in aseptic conditions. The sutures must be stored dry.

They are intended to be used only on the occasion when the sachet is first opened.

Sutures in their individual sachets (primary packaging) are kept in a protective cover (box) which maintains the physical and mechanical properties until the time of use.

The application of appropriate harmonised standards for packaging of medical devices may be considered in addition.

LABELLING

Reference may be made to the appropriate harmonised standards for the labelling of medical devices.

The details strictly necessary for the user to identify the product properly are indicated on or in each sachet (primary packaging) and on the protective cover (box) and include at least:

— gauge number,
— length in centimetres or metres,
— if appropriate, that the needle is detachable,
— name of the product,
— intended use (surgical absorbable suture),
— if appropriate, that the suture is coloured,
— the structure (braided).

Ph Eur

Sterile Synthetic Absorbable Monofilament Sutures

(Ph. Eur. monograph 0666)

Ph Eur

DEFINITION

Sterile synthetic absorbable monofilament sutures consist of sutures prepared from a synthetic polymer, polymers or copolymers which, when introduced into a living organism, are absorbed by that organism and cause no undue tissue irritation. They consist of completely polymerised material. They occur as monofilament sutures. The sutures may be treated to facilitate handling and they may be coloured.

www.webofpharma.com

Appropriate harmonised standards may be considered when assessing compliance with respect to origin and processing of raw materials and with respect to biocompatibility.

Sterile synthetic absorbable monofilament sutures are wound-closure devices. Being absorbable they serve to approximate tissue during the healing period and subsequently lose tensile strength by hydrolysis.

PRODUCTION

The appropriate harmonised standards may apply with respect to appropriate validated methods of sterilisation, environmental control during manufacturing, labelling and packaging.

It is essential for the effectiveness and the performance characteristics during use and during the functional lifetime of these sutures that the following physical properties are specified: consistent diameter, sufficient initial strength and firm needle attachment.

The requirements below have been established, taking into account stresses which occur during normal conditions of use. These requirements can be used to demonstrate that individual production batches of these sutures are suitable for wound closure according to usual surgical techniques.

TESTS

Carry out the following tests on the sutures in the state in which they are removed from the sachet.

Length

Measure the length of the suture without applying more tension than is necessary to keep it straight. The length of each suture is not less than 95 per cent of the length stated on the label and does not exceed 400 cm.

Diameter

Unless otherwise prescribed, measure the diameter by the following method, using five sutures in the condition in which they are presented. Use a suitable instrument capable of measuring with an accuracy of at least 0.002 mm and having a circular pressor foot 10 mm to 15 mm in diameter. The pressor foot and the moving parts attached to it are weighted so as to apply a total load of 100 ± 10 g to the suture being tested. When making the measurements, lower the pressor foot slowly to avoid crushing the suture. Measure the diameter at intervals of 30 cm over the whole length of the suture. For a suture less than 90 cm in length, measure at three points approximately evenly spaced along the suture. During the measurement, submit the sutures to a tension not greater than that required to keep them straight. The average of the measurements carried out on the sutures being tested and not less than two-thirds of the measurements taken on each suture are within the limits given in the columns under A in Table 0666.-1 for the gauge number concerned. None of the measurements is outside the limits given in the columns under B in Table 0666.-1 for the gauge number concerned.

Table 0666.-1. – *Diameters and breaking loads*

Gauge number	Diameter (millimetres)				Breaking load (newtons)	
	A		B		C	D
	min.	max.	min.	max.		
0.5	0.050	0.094	0.045	0.125	1.4	0.7
0.7	0.095	0.149	0.075	0.175	2.5	1.3
1	0.150	0.199	0.125	0.225	6.8	3.4
1.5	0.200	0.249	0.175	0.275	9.5	4.7
2	0.250	0.339	0.225	0.375	17.5	8.9
3	0.340	0.399	0.325	0.450	26.8	13.4
3.5	0.400	0.499	0.375	0.550	39.0	18.5
4	0.500	0.570	0.450	0.600	50.8	25.4
5	0.571	0.610	0.500	0.700	63.5	31.8

Minimum breaking load

The minimum breaking load is determined over a simple knot formed by placing one end of a suture held in the right hand over the other end held in the left hand, passing one end over the suture and through the loop so formed (see Figure 0666.-1) and pulling the knot tight.

Carry out the test on five sutures. Submit sutures of length greater than 75 cm to two measurements and shorter sutures to one measurement. Determine the breaking load using a suitable tensilometer. The apparatus has two clamps for holding the suture, one of which is mobile and is driven at a constant rate of 25 cm to 30 cm per minute. The clamps are designed so that the suture being tested can be attached without any possibility of slipping. At the beginning of the test the length of suture between the clamps is 12.5 cm to 20 cm and the knot is midway between the clamps. Set the mobile clamp in motion and note the force required to break the suture. If the suture breaks in a clamp or within 1 cm of it, the result is discarded and the test repeated on another suture. The average of all the results excluding those legitimately discarded is equal to or greater than the value given in column C in Table 0666.-1 and no individual result is less than that given in column D for the gauge number concerned.

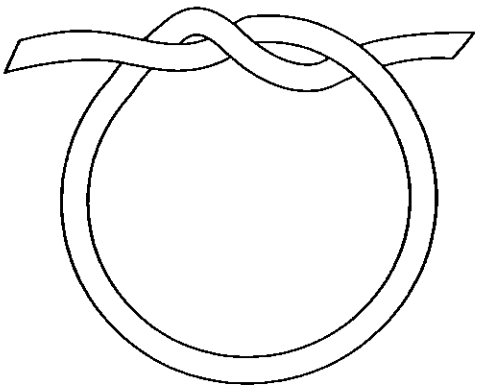


Figure 0666.-1. – *Simple knot*

Needle attachment

If the suture is supplied with an eyeless needle attached that is not stated to be detachable, the attachment complies with the test for needle attachment. Carry out the test on five

www.webofpharma.com

sutures. Use a suitable tensilometer, such as that described for the determination of the minimum breaking load. Fix the needle and suture (without knot) in the clamps of the apparatus in such a way that the swaged part of the needle is completely free of the clamp and in line with the direction of pull on the suture. Set the mobile clamp in motion and note the force required to break the suture or to detach it from the needle. The average of the five determinations and all individual values are not less than the respective values given in Table 0666.-2 for the gauge number concerned. If not more than one individual value fails to meet the individual requirement, repeat the test on an additional ten sutures. The attachment complies with the test if none of the ten values is less than the individual value in Table 0666.-2 for the gauge number concerned.

Table 0666.-2. – *Minimum strengths of needle attachment*

Gauge number	Mean value (newtons)	Individual value (newtons)
0.5	0.80	0.40
0.7	1.7	0.80
1	2.3	1.1
1.5	4.5	2.3
2	6.8	3.4
2.5	9.0	4.5
3	11.0	4.5
3.5	15.0	4.5
4	18.0	6.0
5	18.0	7.0

STORAGE (PACKAGING)

Sterile synthetic absorbable monofilament sutures are presented in a suitable sachet that maintains sterility and allows the withdrawal and use of the sutures in aseptic conditions. The sutures must be stored dry.

They are intended to be used only on the occasion when the sachet is first opened.

Sutures in their individual sachets (primary packaging) are kept in a protective cover (box) which maintains the physical and mechanical properties until the time of use.

The application of appropriate harmonised standards for packaging of medical devices may be considered in addition.

LABELLING

Reference may be made to appropriate harmonised standards for the labelling of medical devices.

The details strictly necessary for the user to identify the product properly are indicated on or in each sachet (primary packaging) and on the protective cover (box) and include at least:

— gauge number,
— length in centimetres or metres,
— if appropriate, that the needle is detachable,
— name of the product,
— intended use (surgical absorbable suture),
— if appropriate, that the suture is coloured,
— the structure (monofilament).

Ph Eur

Sterile Non-absorbable Sutures

Sterile Non-absorbable Ligatures

(Ph. Eur. monograph 0324)

NOTE: The name Nylon 6 as a synonym for Polyamide 6 and Nylon 6/6 as a synonym for Polyamide 6/6 may be used freely in many countries, including the United Kingdom, but exclusive proprietary rights in this name are claimed in certain other countries.

Ph Eur

DEFINITION

Sterile non-absorbable sutures are sutures that, when introduced into a living organism, are not metabolised by that organism. Sterile non-absorbable sutures vary in origin, which may be animal, vegetable, metallic or synthetic. They occur as cylindrical monofilaments or as multifilament sutures consisting of elementary fibres that are assembled by twisting, cabling or braiding; they may be sheathed; they may be treated to render them non-capillary; they may be coloured.

Appropriate harmonised standards may be considered when assessing compliance with respect to origin and processing of raw materials and with respect to biocompatibility.

Sterile non-absorbable surgical sutures serve to approximate tissue during the healing period and provide continuing wound support.

The following materials are frequently used, as well as blends thereof, as blends of synthetic materials are common.

Silk (Filum bombycis)
Sterile braided silk suture is obtained by braiding a number of threads, according to the diameter required, of degummed silk obtained from the cocoons of the silkworm *Bombyx mori* L.

Linen (Filum lini)
Sterile linen thread consists of the pericyclic fibres of the stem of *Linum usitatissimum* L. The elementary fibres, 2.5-5 cm long, are assembled in bundles 30-80 cm long and spun into continuous lengths of suitable diameter.

Poly(ethylene terephthalate) (Filum ethyleni polyterephthallci)
Sterile poly(ethylene terephthalate) suture is obtained by drawing poly(ethylene terephthalate) through a suitable die. The suture is prepared by braiding very fine filaments in suitable numbers, depending on the gauge required.

Polyamide 6 (Filum polyamidicum-6)
Sterile polyamide 6 suture is obtained by drawing through a suitable die a synthetic plastic material formed by the polymerisation of ε-caprolactam. It consists of smooth, cylindrical monofilaments or braided filaments, or lightly twisted sutures sheathed with the same material.

Polyamide 6/6 (Filum polyamidicum-6/6)
Sterile polyamide 6/6 suture is obtained by drawing through a suitable die a synthetic plastic material formed by the polycondensation of hexamethylenediamine and adipic acid. It consists of smooth, cylindrical monofilaments or braided filaments, or lightly twisted sutures sheathed with the same material.

Polypropylene (Filum polypropylenicum)
Polypropylene suture is obtained by drawing polypropylene through a suitable die. It consists of smooth cylindrical mono-filaments.

www.webofpharma.com

Monofilament and multifilament stainless steel (Filum aciei irrubiginibilis monofilamentum/multifilamentum)
Sterile stainless steel sutures have a chemical composition as specified in ISO 5832-1 - Metallic Materials for surgical implants - Part 1: Specification for wrought stainless steel, and comply with ISO 10334 - Implants for surgery - Malleable wires for use as sutures and other surgical applications.

Stainless steel sutures consist of smooth, cylindrical monofilaments or twisted filaments or braided filaments.

Poly(vinylidene difluoride) (PVDF) (Filum poly(vinylideni difluoridum))
Sterile PVDF suture is obtained by drawing through a suitable die a synthetic plastic material formed by polymerisation of 1,1-difluoroethylene. It consists of smooth, cylindrical monofilaments.

IDENTIFICATION

Synthetic and natural materials may be identified by infrared spectrophotometry (*2.2.24*) using attenuated total reflection (ATR) or by differential scanning calorimetry. Additives and coatings of materials may lead to additional peaks. Natural materials may also be identified by microscopic examination of the morphology of the fibres.

Identification of silk
A. Dissect the end of a suture, using a needle or fine tweezers, to isolate a few individual fibres. The fibres are sometimes marked with very fine longitudinal striations parallel to the axis of the suture. Examined under a microscope, a cross-section is more or less triangular to semi-circular, with rounded edges and without a lumen.

B. Infrared absorption spectrophotometry (*2.2.24*). Examine by attenuated total reflection (ATR).

Absorption maxima and intensities 3280 ± 5 cm^{-1} (strong); 2923 ± 15 cm^{-1} (medium); 1622 ± 15 cm^{-1} (strong); 1512 ± 5 cm^{-1} (strong); 1444 ± 7 cm^{-1} (medium); 1226 ± 10 cm^{-1} (medium).

Identification of linen
A. Dissect the end of a suture, using a needle or fine tweezers, to isolate a few individual fibres. Examined under a microscope, the fibres are seen to be 12-31 µm wide and, along the greater part of their length, have thick walls, sometimes marked with fine longitudinal striations, and a narrow lumen. The fibres gradually narrow to a long, fine point. Sometimes there are unilateral swellings with transverse lines.

B. Infrared absorption spectrophotometry (*2.2.24*). Examine by attenuated total reflection (ATR).

Absorption maxima and intensities 3326 ± 10 cm^{-1} (medium); 2911 ± 12 cm^{-1} (medium); 1645 ± 10 cm^{-1} (weak); 1426 ± 5 cm^{-1} (medium); 1315 ± 3 cm^{-1} (medium); 1154 ± 7 cm^{-1} (medium); 1104 ± 5 cm^{-1} (medium); 1050 ± 5 cm^{-1} (strong); 1026 ± 7 cm^{-1} (strong).

Identification of poly(ethylene terephthalate)
It is attacked by strongly alkaline solutions. It is incompatible with phenols.

Infrared absorption spectrophotometry (*2.2.24*). Examine by attenuated total reflection (ATR).

Absorption maxima and intensities 1712.5 ± 5 cm^{-1} (strong); 1408 ± 5 cm^{-1} (medium); 1338 ± 5 cm^{-1} (medium); 1243 ± 12 cm^{-1} (strong); 1093 ± 5 cm^{-1} (strong); 1017 ± 5 cm^{-1} (medium); 872 ± 5 cm^{-1} (medium); 722 ± 2 cm^{-1} (strong).

Identification of polyamide 6, polyamide 6/6 and blends thereof
They are not attacked by dilute alkaline solutions (for example a 100 g/L solution of *sodium hydroxide R*) but are attacked by dilute mineral acids (for example a 20 g/L solution of *sulfuric acid R*) and by hot *glacial acetic acid R*.

Infrared absorption spectrophotometry (*2.2.24*). Examine by attenuated total reflection (ATR).

Absorption maxima and intensities 3296 ± 10 cm^{-1} (medium); 2930 ± 15 cm^{-1} (medium); 2862 ± 15 cm^{-1} (medium); 1635 ± 5 cm^{-1} (strong); 1539 ± 12 cm^{-1} (strong); 1462 ± 10 cm^{-1} (medium); 1262 ± 12 cm^{-1} (medium).

Identification of polypropylene
Polypropylene is soluble in decahydronaphthalene, in 1-chloronaphthalene and in trichloroethylene. It is insoluble in ethanol (96 per cent) and in cyclohexanone.

Infrared absorption spectrophotometry (*2.2.24*). Examine by attenuated total reflection (ATR).

Absorption maxima and intensities 2950 ± 5 cm^{-1} (strong); 2916 ± 5 cm^{-1} (strong); 2870 ± 5 cm^{-1} (medium); 2838 ± 5 cm^{-1} (medium); 1456 ± 5 cm^{-1} (medium); 1376 ± 5 cm^{-1} (medium).

Identification of stainless steel
Stainless steel sutures are identified by confirming that the composition is in accordance with ISO 5832 Part 1.

Identification of poly(vinylidene difluoride)
It is soluble in warm dimethylformamide. It is insoluble in anhydrous ethanol, in hot and cold isopropyl alcohol, in ethyl acetate and in tetrachloroethylene.

Infrared absorption spectrophotometry (*2.2.24*). Examine by attenuated total reflection (ATR).

Absorption maxima and intensities 1399 ± 5 cm^{-1} (medium); 1275 ± 2 cm^{-1} (medium); 1165 ± 10 cm^{-1} (strong); 1070 ± 5 cm^{-1} (medium); 873 ± 3 cm^{-1} (strong); 838 ± 2 cm^{-1} (strong).

PRODUCTION

The appropriate harmonised standards apply with respect to appropriate validated methods of sterilisation, environmental control during manufacturing, labelling and packaging.

It is essential for the effectiveness and the performance characteristics during use and during the functional lifetime of these sutures that the following physical properties are specified: consistent diameter, sufficient initial strength and firm needle attachment.

The requirements below have been established, taking into account stresses which occur during normal conditions of use. These requirements can be used to demonstrate that individual production batches of these sutures are suitable for wound closure in accordance with usual surgical techniques.

TESTS

Remove the sutures from the sachet and measure promptly and in succession the length, diameter and minimum load.

If linen is tested the sutures are conditioned as follows: if stored in the dry state, expose to an atmosphere with a relative humidity of 65 ± 5 per cent at 20 ± 2 °C for 4 h immediately before measuring the diameter and for the determination of minimum breaking load, immerse in *water R* at room temperature for 30 min immediately before carrying out the test.

www.webofpharma.com

Table 0324.-1. – *Diameters and minimum breaking loads*

Gauge number	Diameter (millimetres)				Minimum breaking load (newtons)					
	A		B		Linen thread		All other non-absorbable strands		Stainless steel	
	min.	max.	min.	max.	C	D	C	D	C	D
0.05	0.005	0.009	0.003	0.012	-	-	0.01	-		
0.1	0.010	0.019	0.005	0.025	-	-	0.03	-		
0.15	0.015	0.019	0.012	0.025	-	-	0.06	0.01		
0.2	0.020	0.029	0.015	0.035	-	-	0.1	-		
0.3	0.030	0.039	0.025	0.045	-	-	0.35	0.06		
0.4	0.040	0.049	0.035	0.060	-	-	0.60	0.15	1.1	
0.5	0.050	0.069	0.045	0.085	-	-	1.0	0.35	1.6	
0.7	0.070	0.099	0.060	0.125	1.0	0.3	1.5	0.60	2.7	
1	0.100	0.149	0.085	0.175	2.5	0.6	3.0	1.0	5.3	4.0
1.5	0.150	0.199	0.125	0.225	5.0	1.0	5.0	1.5	8.0	6.0
2	0.200	0.249	0.175	0.275	8.0	2.5	9.0	3.0	13.3	10.0
2.5	0.250	0.299	0.225	0.325	9.0	5.0	13.0	5.0	15.5	11.6
3	0.300	0.349	0.275	0.375	11.0	8.0	15.0	9.0	17.7	13.3
3.5	0.350	0.399	0.325	0.450	15.0	9.0	22.0	13.0	33.4	25.0
4	0.400	0.499	0.375	0.550	18,0	11.0	27.0	15.0	46.7	35.0
5	0.500	0.599	0.450	0.650	26.0	15.0	35.0	22.0	57.9	43.4
6	0.600	0.699	0,.550	0.750	37.0	18.0	50.0	27.0	89.4	67.0
7	0.700	0.799	0.650	0.850	50.0	26.0	62.0	35.0	111.8	83.9
8	0.800	0.899	0.750	0.950	65.0	37.0	73.0	50.0	133.4	100.1
9	0.900	0.999	0.850	1.050					156.0	117.0
10	1.000	1.099	0.950	1.150					178.5	133.9

Length

Measure the length without applying more tension than is necessary to keep them straight. The length of the suture is not less than 95 per cent of the length stated on the label and does not exceed 400 cm.

Diameter

Unless otherwise prescribed, measure the diameter by the following method using 5 sutures. Use a suitable mechanical instrument capable of measuring with an accuracy of at least 0.002 mm and having a circular pressor foot 10-15 mm in diameter. The pressor foot and the moving parts attached to it are weighted so as to apply a total load of 100 ± 10 g to the suture being tested. When making the measurements, lower the pressor foot slowly to avoid crushing the suture. Measure the diameter at intervals of 30 cm over the whole length of the suture. For a suture less than 90 cm in length, measure at 3 points approximately evenly spaced along the suture. During the measurement submit monofilament sutures to a tension not greater than that required to keep them straight. Submit multifilament sutures to a tension not greater than one-fifth of the minimum breaking load shown in column C of Table 0324.-1 appropriate to the gauge number and type of material concerned or 10 N whichever is less. Stainless steel sutures do not require tension to be applied during the measurement of diameter.

For multifilament sutures of gauge number above 1.5 make 2 measurements at each point, the second measurement being made after rotating the suture through 90°.

The diameter of that point is the average of the 2 measurements. The average of the measurements carried out on the sutures being tested and not less than two-thirds of the measurements taken on each suture are within the limits given in the column under A in Table 0324.-1 for the gauge number concerned. None of the measurements are outside the limits given in the columns under B in Table 0324.-1 for the gauge number concerned.

Minimum breaking load

Unless otherwise prescribed, determine the minimum breaking load by the following method using sutures in the condition in which they are presented. The minimum breaking load is determined over a simple knot formed by placing one end of a suture held in the right hand over the other end held in the left hand, passing one end over the suture and through the loop so formed (see Figure 0324.-1) and pulling the knot tight. For stainless steel sutures gauges 3.5 and above, the minimum breaking load is determined on a straight pull. Carry out the test on 5 sutures. Submit sutures of length greater than 75 cm to 2 measurements and shorter sutures to 1 measurement. Determine the breaking load using a suitable tensilometer. The apparatus has 2 clamps for holding the suture, 1 of which is mobile and is driven at a constant rate of 30 cm/min. The clamps are designed so that the suture being tested can be attached without any possibility of slipping. At the beginning of the test the length of suture between the clamps is 12.5-20 cm and the knot is midway between the clamps. Set the mobile clamp in motion and note the force required to break the suture. If the suture breaks in a clamp or within 1 cm of it, the result is discarded and the test repeated on another suture. The average of all the results, excluding those legitimately discarded, is equal to or greater than the value given in column C in Table 0324.-1 and no value is less than that given in column D for the gauge number and type of material concerned.

www.webofpharma.com

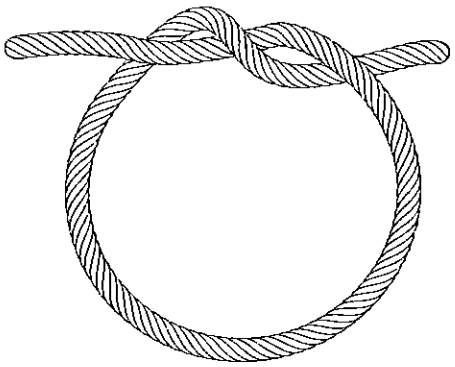


Figure 0324.-1 . – *Simple knot*

Needle attachment

If the sutures are supplied with an eyeless needle attached that is not stated to be detachable, they comply with the test for needle attachment. Carry out the test on 5 sutures. Use a suitable tensilometer, such as that described for the determination of the minimum breaking load. Fix the needle and suture (without knot) in the clamps of the apparatus in such a way that the swaged part of the needle is completely free of the clamp and in line with the direction of pull on the suture. Set the mobile clamp in motion and note the force required to break the suture or to detach it from the needle. The average of the 5 determinations and all individual values are not less than the respective values given in Table 0324.-2 for the gauge number concerned. If not more than 1 individual value fails to meet the individual requirement, repeat the test on an additional 10 sutures. The attachment complies with the test if none of these 10 values is less than the individual value in Table 0324.-2 for the gauge number concerned.

Table 0324.-2. – *Minimum strengths of needle attachment*

Gauge number	Mean value (newtons)	Individual value (newtons)
0.4	0.50	0.25
0.5	0.80	0.40
0.7	1.7	0.80
1	2.3	1.1
1.5	4.5	2.3
2	6.8	3.4
2.5	9.0	4.5
3	11.0	4.5
3.5	15.0	4.5
4	18.0	6.0
5	18.0	7.0
6	25.0	12.5
7	25.0	12.5
8	50.0	25
9	50.0	25
10	75.0	37.5

Extractable colour

Sutures that are dyed and intended to remain so during use comply with the test for extractable colour. Place 0.25 g of the suture to be examined in a conical flask, add 25.0 mL of *water R* and cover the mouth of the flask with a short-stemmed funnel. Boil for 15 min, cool and adjust to the original volume with *water R*. Depending on the colour of the suture, prepare the appropriate reference solution as described in Table 0324.-3 using the primary colour solutions (*2.2.2*).

Table 0324.-3. – *Colour reference solutions*

Colour of strand	Composition of reference solution (parts by volume)			
	Red primary solution	Yellow primary solution	Blue primary solution	*Water R*
Yellow-brown	0.2	1.2	-	8.6
Pink-red	1.0	-	-	9.0
Green-blue	-	-	2.0	8.0
Violet	1.6	-	8.4	-

The test solution is not more intensely coloured than the appropriate reference solution.

Monomer and oligomers

Maximum 2 per cent for the polyamide 6 suture.

In a continuous-extraction apparatus, treat 1.00 g with 30 mL of *methanol R* at a rate of at least 3 extractions per hour for 7 h. Evaporate the extract to dryness, dry the residue at 110 °C for 10 min, allow to cool in a desiccator and weigh. The residue weighs a maximum of 20 mg.

STORAGE (PACKAGING)

Sterile non-absorbable sutures are presented in a suitable sachet that maintains sterility and allows the withdrawal and use of a suture in aseptic conditions. They may be stored dry or in a preserving liquid to which an antimicrobial agent but no antibiotic may be added.

Sterile non-absorbable sutures are intended to be used only on the occasion when the sachet is first opened.

Sutures in their individual sachets (primary packaging) are kept in a protective cover (box) which maintains the physical and mechanical properties until the time of use.

The application of appropriate harmonised standards for packaging of medical devices shall be considered in addition.

LABELLING

Reference may be made to the appropriate harmonised standards for the labelling of medical devices.

The details strictly necessary for the user to identify the product properly are indicated on or in each sachet (primary packaging) and on the protective cover (box) and include at least:

— gauge number;
— length, in centimetres or metres;
— if appropriate, that the needle is detachable;
— name of the product;
— intended use (surgical suture, non-absorbable);
— if appropriate, that the suture is coloured;
— if appropriate, the structure (braided, monofilament, sheathed).

Ph Eur

www.webofpharma.com

www.webofpharma.com